

connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.

1. Temperature Change (Range): 67 degrees C (120 degrees F), ambient; 100 degrees C (180 degrees F), material surfaces.

2.2 SHEET STEEL

- A. Provide factory-formed metal roof panels designed to be installed by lapping and interconnecting raised side edges of adjacent panels with joint type indicated and mechanically attaching panels to supports using concealed clips inside laps. Include clips, cleats, pressure plates and accessories required for weathertight installation.
 1. Steel Panel Systems: Unless more stringent requirements are indicated, comply with ASTM 1514.
- B. Vertical Rib, Snap-Joint, Standing Seam Metal Roof Panels: Formed with vertical ribs at panel edges and a flat pan between ribs; designed for sequential installation by mechanically attaching panels to supports using concealed clips located under one side of panels, engaging opposite edge of adjacent panels, and snapping panels together.
 1. Steel, Sheet, Galvanized: ASTM A653/A653M and AISI SG03-3, Structural.
 2. Grade 40, galvanized coating conforming to ASTM A924/A924M, Class Z 275 G-90.
 3. Steel, Sheet, Commercial: ASTM A1008, Type C.
 4. Steel, Sheet, Aluminized: ASTM A463/A463M and AISI SG03-3. Steel to be coated on both sides with 0.15 Kg/square meter (0.5 ounce of aluminum per square foot).
 5. Nominal Thickness: Minimum 0.8mm (0.31 inch) thick for roof panels.
 6. Exterior Finish: Two-coat fluoropolymer.
 7. Color: As selected by Architect from manufacturer's full range.
 8. Panel Coverage: 16 inches.
 9. Panel Seam Height: 1.75 inches.
- C. Recycled Content of Steel Products: Postconsumer recycled content not less than 30 percent.

2.3 ALUMINUM PLATE AND SHEET

- A. ASTM B209M (B209).

2.4 FASTENERS

- A. Fasteners for Steel Panels: Galvanized or cadmium plated steel.

1. Fasteners of size, type and holding strength as recommended by panel manufacturer.

2.5 FABRICATION

A. General:

1. Fabricate and finish metal panels and accessories at the factory, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements demonstrated by laboratory testing. Comply with indicated profiles and with dimensional and structural requirements.
2. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full-length of panel.
3. Fabricate metal panel joints with factory installed captive gaskets or separator strips that provide a weathertight seal and prevent metal-to-metal contact, and that minimize noise from movements.
4. Sheet Metal Flashing and Trim: Fabricate flashing and trim to comply with manufacturer's recommendations and recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to design, dimensions, metal, and other characteristics of item indicated.
 - a. Form exposed sheet metal accessories that are without excessive oil canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.
 - b. Seams for Other Than Aluminum: Fabricate nonmoving seams in accessories with flat-lock seams. Tin edges to be seamed, form seams, and solder.
 - c. Sealed Joints: Form nonexpansion, but movable, joints in metal to accommodate sealant and to comply with SMACNA standards.
 - d. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces of accessories exposed to view.
 - e. Fabricate cleats and attachment devices from same material as accessory being anchored or from compatible, noncorrosive metal recommended in writing by metal panel manufacturer.
 - 1) Size: As recommended by SMACNA's "Architectural Sheet Metal Manual" or metal panel manufacturer for application, but not less than thickness of metal being secured.
5. Provide collateral steel framing, metal and bituminous closures, fastenings, flashing, clip, caulking, panel reinforcements for

support of mechanical and electrical work as shown on the contract documents, and related components and accessories.

- a. Accessories, fastenings, and flashings to be the same material and finish as the panels. Thickness and installation of accessories and flashing to be as recommended by the panel manufacturer.

2.6 FINISH

A. Provide manufacturer's two-coat fluoropolymer finishes for steel face sheets as follows at exposed metal surfaces to comply with coating and resin manufacturers' written instructions.

1. Two-Coat Fluoropolymer: AAMA 2605. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat.
2. Concealed Finish: Provide manufacturer's standard pretreatment and white or light-colored acrylic or polyester backer finish consisting of prime coat and wash coat with a minimum total dry film thickness of 3 mm (0.5 mil).

2.7 ROOFING UNDERLAYMENT

A. Self Adhering Modified Bituminous Underlayment: ASTM D1970/D1970M.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates, areas and conditions, with Installer present, for compliance with requirements for installation tolerances, metal panel supports, and other conditions affecting performance of the work.

1. Examine primary and secondary roof framing to verify that rafters, purlins, angles, channels, and other structural panel support members and anchorages have been installed within alignment tolerances required by metal roof panel manufacturer.
2. Examine solid roof sheathing to verify that sheathing joints are supported by framing or blocking and that installation is within flatness tolerances required by metal roof panel manufacturer.
 - a. Verify that air- or water-resistive barriers have been installed over sheathing or backing substrate to prevent air infiltration or water penetration.
3. Examine roughing-in for components and systems penetrating metal panels to verify actual locations of penetrations relative to seam locations of metal panels before installation.
4. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Miscellaneous Supports: Install subframing, furring, and other miscellaneous panel support members and anchorages according to ASTM C 754 and metal panel manufacturer's written recommendations.

3.3 UNDERLAYMENT INSTALLATION

- A. Self-Adhering Sheet Underlayment: Apply primer if required by manufacturer. Comply with temperature restrictions of underlayment manufacturer for installation. Apply at locations indicated on Drawings, wrinkle free, in shingle fashion to shed water, and with end laps of not less than 6 inches staggered 24 inches between courses. Overlap side edges not less than 3-1/2 inches. Extend underlayment into gutter trough. Roll laps with roller. Cover underlayment within 14 days.
 - 1. Apply over the entire roof surface.
- B. Slip Sheet: Apply slip sheet over underlayment before installing metal roof panels.
- C. Flashings: Install flashings to cover underlayment to comply with requirements specified in Section 076200 "Sheet Metal Flashing and Trim."

3.4 METAL PANEL INSTALLATION

- A. General: Install panels in accordance with the manufacturer's approved erection instructions and diagrams, except as specified otherwise.
- B. Install panels in full and firm contact with supports and with each other at side and end laps.
- C. Where panels are cut in the field, or where factory applied coverings or coatings are abraded or damaged in handling or installation, make finish repairs with material of the same type and color as the weather coating, before being installed.
- D. Seal cut ends and edges, including those at openings through the sheets.
- E. Correct defects or errors in the materials in a manner approved by the COR.
- F. Replace defective materials which cannot be corrected with nondefective material.
- G. Provide molded closure strips where indicated and whenever sheets terminate with open ends after installation.
- H. Flashing:
 - 1. Provide flashing and related closures and accessories in connection with the preformed metal panels as indicated and as necessary to provide a watertight installation.

2. Install details of installation, which are not indicated, in accordance with the panel manufacturer's printed instruction and details, or the approved shop drawings.

3. Allow for expansion and contraction of flashing.

I. Fasteners:

1. Space fasteners in accordance with the manufacturer's recommendations, and as necessary to withstand the design loads indicated.
2. Install fasteners in valleys or crowns as recommended by the manufacturer of the panel being used.
3. Install fasteners in straight lines within a tolerance of 13 mm (1/2-inch) in the length of a bay.
4. Drive exposed penetrating type fasteners normal to the surface, and to a uniform depth to seat gasketed washers properly, and drive so as not to damage factory applied coating.
5. Exercise care in drilling pilot holes for fastenings to keep drills perpendicular and centered in valleys, or crowns, as applicable. After drilling, remove metal filings and burrs from holes prior to installing fasteners and washers. Do not torque fasteners to exceed values recommended by the manufacturer.
6. Remove panels deformed or otherwise damaged by over-torqued fastenings, and provide new panels.
7. Remove metal shavings and filings from roofs on completion to prevent rusting and discoloration of the panels.

3.5 PROTECTION AND CLEANING

- A. Protect panels and other components from damage during and after erection, and until project is accepted by the COR.
- B. After completion of work, all exposed finished surfaces of panels are to be cleaned of soil, discoloration and disfiguration. Touch-up abraded surfaces of panels.

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SECTION 07 54 23
THERMOPLASTIC POLYOLEFIN (TPO) ROOFING

PART 1 - GENERAL**1.1 SUMMARY**

A. Section Includes:

1. Thermoplastic Polyolefin (TPO) sheet roofing adhered to roof deck.

1.2 RELATED WORK

A. Section 07 01 50.19, PREPARATION FOR REROOFING: Preparation of Existing Membrane Roofs and Repair Areas.

B. Section 07 22 00, ROOF AND DECK INSULATION: Roof Insulation.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):

FX-1-16.....Standard Field Test Procedure for Determining the Withdrawal Resistance of Roofing Fasteners.

C. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):

7-16.....Minimum Design Loads for Buildings and Other Structures.

D. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):

90.1-13.....Energy Standard for Buildings Except Low-Rise Residential Buildings.

E. ASTM International (ASTM):

C67-20.....Sampling and Testing Brick and Structural Clay Tile.

C140/C140M-20a.....Sampling and Testing Concrete Masonry Units and Related Units.

C1371-15.....Determination of Emittance of Materials Near Room Temperature Using Portable Emissometers.

C1549-16.....Determination of Solar Reflectance Near Ambient Temperature Using a Portable Solar Reflectometer.

D1876-08(2015)e1.....Peel Resistance of Adhesives (T-Peel Test).

D4263-83(2018).....Indicating Moisture in Concrete by the Plastic Sheet Method.

- D4434/D4434M-15.....Poly(Vinyl Chloride) Sheet Roofing.
- D6878/D6878M-13.....Thermoplastic Polyolefin Based Sheet Roofing.
- E408-13.....Total Normal Emittance of Surfaces Using
Inspection-Meter Techniques.
- E1918-16.....Measuring Solar Reflectance of Horizontal and
Low-Sloped Surfaces in the Field.
- E1980-11(2019).....Calculating Solar Reflectance Index of
Horizontal and Low-Sloped Opaque Surfaces.
- F. Cool Roof Rating Council (CRRC):
- 1-20.....Product Rating Program.
- G. National Roofing Contractors Association (NRCA):
- Manual-19.....The NRCA Roofing Manual: Membrane Roofing
Systems.
- H. U.S. Department of Agriculture (USDA):
- BioPreferred® Program Catalog.
- I. UL LLC (UL):
- 580-06.....Tests for Uplift Resistance of Roof Assemblies.
- 1897-20.....Uplift Tests for Roof Covering Systems.
- J. U.S. Department of Commerce National Institute of Standards and
Technology (NIST):
- DOC PS 1-19.....Structural Plywood.
- DOC PS 2-18.....Performance Standard for Wood-Based
Structural-Use Panels.
- K. U.S. Environmental Protection Agency (EPA):
- Energy Star.....ENERGY STAR Program Requirements for Roof
Products Version 3.0.

1.4 PREINSTALLATION MEETINGS

- A. Conduct pre-installation meeting at project site minimum 30 days before
beginning Work of this section.
1. Required Participants:
- Contracting Officer's Representative.
 - Architect/Engineer.
 - Contractor.
 - Installer.
 - Manufacturer's field representative.
 - Other installers responsible for adjacent and intersecting work,
including roof deck, flashings, roof penetrations, roof

accessories, utility penetrations, rooftop curbs and equipment and lightning protection.

2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
 - a. Installation schedule.
 - b. Installation sequence.
 - c. Preparatory work.
 - d. Protection before, during, and after installation.
 - e. Installation.
 - f. Terminations.
 - g. Transitions and connections to other work.
 - h. Inspecting and testing.
 - i. Other items affecting successful completion.
 - j. Pullout test of fasteners.
 - k. Material storage, including roof deck load limitations.
3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 1. Roof membrane layout.
 2. Roofing membrane seaming and joint details.
 3. Roof membrane penetration details.
 4. Base flashing and termination details.
- C. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Minimum fastener pullout resistance.
 3. Installation instructions.
 4. Warranty.
- D. Samples:
 1. Roofing Membrane: 150 mm (6 inch) square.
 2. Base Flashing: 150 mm (6 inch) square.
 3. Fasteners: Each type.
 4. Roofing Membrane Seam: 300 mm (12 inches) square.
- E. Certificates: Certify products comply with specifications.
 1. Fire and windstorm classification.
 2. Energy performance requirements.

- F. Qualifications: Substantiate qualifications comply with specifications.
 - 1. Installer, including supervisors with project experience list.
 - 2. Manufacturer's field representative with project experience list.
- G. Field quality control reports.
- H. Temporary protection plan. Include list of proposed temporary materials.
- I. Operation and Maintenance Data:
 - 1. Maintenance instructions.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Approved by roofing system manufacturer as installer for roofing system with specified warranty.
 - 2. Regularly installs specified products.
 - 3. Installed specified products with satisfactory service on five similar installations for minimum five years.
 - a. Project Experience List: Provide contact names and addresses for completed projects.
 - 4. Employs full-time supervisors experienced installing specified system and able to communicate with Contracting Officer's Representative and installer's personnel.
- B. Manufacturer's Field Representative:
 - 1. Manufacturer's full-time technical employee or independent roofing inspector.
 - 2. Individual certified by Roof Consultants Institute as Registered Roof Observer.

1.7 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.8 STORAGE AND HANDLING

- A. Comply with NRCA Manual storage and handling requirements.
- B. Store products indoors in dry, weathertight facility.
- C. Store adhesives according to manufacturer's instructions.
- D. Protect products from damage during handling and construction operations.

- E. Products stored on the roof deck must not cause permanent deck deflection.

1.9 FIELD CONDITIONS

A. Environment:

1. Product Temperature: Minimum 4 degrees C (40 degrees F) for minimum 48 hours before installation.
2. Weather Limitations: Install roofing only during dry current and forecasted weather conditions.

1.10 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

B. Manufacturer's Warranty: Warrant roofing system against material and manufacturing defects and agree to repair any leak caused by a defect in the roofing system materials or workmanship of the installer.

1. Warranty Period: 20 years.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Roofing System: Thermoplastic Polyolefin (TPO) sheet roofing adhered to roof deck.

2.2 SYSTEM PERFORMANCE

A. Design roofing system complying with specified performance:

1. Load Resistance: ASCE/SEI 7; Design criteria: as indicated on Drawings.
 - a. Uplift Pressures:
 - 1) Corner Uplift Pressure: 3.5 kPa/square meter (73 per square foot).
 - 2) Perimeter Uplift Pressure: 2.6 kPa/square meter (54 per square foot).
 - 3) Field-of-Roof Uplift Pressure: 1.6 kPa/square meter (34 per square foot).

2.3 PRODUCTS - GENERAL

- A. Provide roof system components from one manufacturer.

2.4 TPO ROOFING MEMBRANE

- A. TPO Sheet: ASTM D6878/D6878M, internally fabric or scrim reinforced, 1.5 mm (60 mils) thick, with no backing.
 - a. Color: White.

2.5 MEMBRANE ACCESSORY MATERIALS

- A. Sheet Flashing: Manufacturer's standard sheet flashing of same material, type, reinforcement, thickness, and color as TPO sheet membrane.
- B. Factory Formed Flashings: Inside and outside corners, pipe boots, and other special flashing shapes to minimize field fabrication.
- C. Bonding Adhesive: Manufacturer's standard, water based.
- D. Metal Termination Bars: Manufacturer's standard, stainless-steel or aluminum, 25 mm wide by 3 mm thick (1-inch wide by 1/8 inch thick) factory drilled for fasteners.
- E. Battens: Manufacturer's standard, galvanized or galvanized steel sheet, 25 mm wide by 1.3 mm thick (1-inch wide by 0.05 inch thick), factory punched for fasteners.
- F. Fasteners: Manufacturer's standard coated steel with metal or plastic plates, to suit application.
- G. Primers, Sealers, T-Joint Covers, Lap Sealants, and Termination Reglets: As specified by roof membrane manufacturer.
- H. Adhesive and sealant materials recommended by roofing system manufacturer for intended use, identical to materials utilized in approved listed roofing system, and compatible with roofing membrane.

2.6 WALKWAY PADS

- A. Manufacturer's standard, slip-resistant rolls, minimum 900 mm (3 feet) wide by 5 mm (3/16 inch) thick.

2.7 ACCESSORIES

- A. Temporary Protection Materials:
 - 1. Expanded Polystyrene (EPS) Insulation: ASTM C578.
 - 2. Plywood: NIST DOC PS 1, Grade CD Exposure 1.
 - 3. Oriented Strand Board (OSB): NIST DOC PS 2, Exposure 1.

PART 3 - EXECUTION**3.1 EXAMINATION**

- A. Examine and verify substrate suitability with roofing Installer and roofing inspector present.
 - 1. Verify roof penetrations are complete, secured against movement.
 - 2. Verify roof deck is adequately secured to resist wind uplift.
 - 3. Verify roof deck is clean, dry, and in-plane ready to receive roofing system.
- B. Correct unsatisfactory conditions before beginning roofing work.

3.2 PREPARATION

- A. Complete roof deck construction before beginning roofing work:
 - 1. Curbs, blocking, edge strips, and other components to which insulation, roofing, and base flashing is attached in place ready to receive insulation and roofing.
 - 2. Coordinate roofing membrane installation with flashing work and roof insulation work so insulation and flashing are installed concurrently to permit continuous roofing operations.
 - 3. Complete installation of flashing, insulation, and roofing in same day except for the area where temporary protection is required when work is stopped for inclement weather or end of work day.
- B. Dry out surfaces including roof deck flutes, that become wet from any cause during progress of the work before roofing work is resumed. Apply materials to dry substrates, only.
- C. Broom clean roof decks. Remove dust, dirt and debris.
- D. Remove projections capable of damaging roofing materials.
- E. Concrete Decks, except Insulating Concrete:
 - 1. Test concrete decks for moisture according to ASTM D4263 before installing roofing materials.
 - 2. Prime concrete decks. Keep primer back 100 mm (4 inches) from precast concrete deck joints.
 - 3. Allow primer to dry before application of bitumen.
- F. Existing Membrane Roofs and Repair Areas:
 - 1. Comply with requirements in Section 07 01 50.19 PREPARATION FOR REROOFING.

3.3 TEMPORARY PROTECTION

- A. Install temporary protection consisting of a temporary seal and water cut-offs at the end of each day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent.
- B. Install temporary cap flashing over top of base flashings where permanent flashings are not in place to protect against water intrusion into roofing system. Securely anchor in place to prevent blow off and damage by construction activities.
- C. Temporarily seal exposed insulation surfaces within roofing membrane.
 - 1. Apply temporary seal and water cut off by extending roofing membrane beyond insulation and securely embedding edge of the roofing membrane in 6 mm (1/4 inch) thick by 50 mm (2 inches) wide strip of temporary closure sealant. Weight roofing membrane edge with

sandbags, to prevent displacement; space sandbags maximum 2400 mm (8 feet) on center.

2. Direct water away from work. Provide drainage, preventing water accumulation.
3. Check daily to ensure temporary seal remains watertight. Reseal open areas and weight down.
- D. Before the work resumes, cut off and discard portions of roof membrane in contact with temporary seal.
 1. Cut minimum 150 mm (6 inches) back from sealed edges and surfaces.
- E. Remove sandbags and store for reuse.

3.4 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Comply with NRCA Manual installation requirements.
- C. Comply with UL 580 or UL 1897 for uplift resistance.
- D. Do not allow membrane and flashing to contact surfaces contaminated with asphalt, coal tar, oil, grease, or other substances incompatible with TPO.

3.5 ROOFING INSTALLATION

- A. Install the membrane so the sheets run perpendicular to the long dimension of the insulation boards.
- B. Begin installation at the low point of the roof and work towards the high point. Lap membrane shingled in water flow direction.
- C. Position the membrane free of buckles and wrinkles.
- D. Roll membrane out; inspect for defects as membrane is unrolled. Remove defective areas:
 1. Lap edges and ends of sheets 50 mm (2 inches) or more as recommended by the manufacturer.
 2. Heat weld laps. Apply pressure as required. Seam strength of laps as required by ASTM D4434/D4434M.
 3. Check seams to ensure continuous adhesion and correct defects.
 4. Finish seam edges with beveled bead of lap sealant.
 5. Finish seams same day as membrane is installed.
 6. Anchor membrane perimeter to roof deck or parapet wall as indicated on drawings.

7. Repair areas of welded seams where samples have been taken or marginal welds, bond voids, or skips occurs.
8. Repair fishmouths and wrinkles by cutting to lay flat and installing patch over cut area extending 100 mm (4 inches) beyond cut.

E. Membrane Perimeter Anchorage:

1. Install batten at perimeter of each roof area, curb flashing, expansion joints and similar penetrations on top of roof membrane as indicated on drawings.

F. Adhered System:

1. Apply bonding adhesive in quantities required by roof membrane manufacturer.
2. Fold sheet back on itself, clean and coat the bottom side of the membrane and the top of substrate with adhesive. Do not coat the lap joint area.
3. After adhesive has set according to adhesive manufacturer's instruction, roll roofing membrane into adhesive minimizing voids and wrinkles.
4. Repeat for other half of sheet.

3.6 FLASHING INSTALLATION

- A. Install flashings same day as roofing membrane is installed. When flashing cannot be completely installed in one day, complete installation until flashing is watertight and provide temporary covers or seals.

B. Flashing Roof Drains:

1. Install roof drain flashing as recommended by roofing membrane manufacturer.
 - a. Coordinate to set the metal drain flashing in asphalt roof cement, holding cement back from the edge of the metal flange.
 - b. Do not allow the roof cement to come in contact with TPO roofing membrane.
 - c. Adhere roofing membrane to metal flashing with bonding adhesive.
2. Turn down the metal drain flashing and roofing membrane into drain body. Install clamping ring and strainer.

C. Installing Base Flashing and Pipe Flashing:

1. Install flashing sheet to pipes, wall or curbs to minimum 200 mm (8 inches) above roof surfaces and extending roofing manufacturer's standard lap dimension onto roofing membranes.
 - a. Adhere flashing with bonding adhesive.

- b. Form inside and outside corners of flashing sheet according to NRCA manual. Form pipe flashing according to NRCA manual.
 - c. Lap ends roofing manufacturer's standard dimension.
 - d. Heat weld flashing membranes together and flashing membranes to roofing membranes. Finish exposed edges with lap sealant.
 - e. Install flashing membranes according to NRCA manual.
- 2. Anchor top of flashing to walls and curbs with fasteners spaced maximum 150 mm (6 inches) on center. Use surface mounted fastening strip with sealant on ducts. Use pipe clamps on pipes or other round penetrations.
- 3. Apply sealant to top edge of flashing.
- D. Installing Building Expansion Joints:
 - 1. Install base flashing on curbs as specified.
 - 2. Coordinate installation with roof expansion joint system.
 - 3. Install flexible tubing 1-1/2 times the width of joint centered over joint. Cover tubing with flashing sheet adhered to base flashing and lapping base flashing roofing manufacturer's standard dimension. Finish edges of laps with sealant.
- E. Repairs to Membrane and Flashings:
 - 1. Remove sections of roofing membrane or flashing that are creased, wrinkled, or fishmouthed.
 - 2. Cover removed areas, cuts and damaged areas with a patch extending 100 mm (4 inches) beyond damaged, cut, or removed area. Heat weld to roofing membrane or flashing sheet. Finish edge of lap with lap sealant.

3.7 WALKWAY PAD INSTALLATION

- A. Heat weld walkway sheet to roofing membrane at edges. Weld area 50 mm (2 inches) wide by the entire length of the walkway sheet.
- B. Finish edges of laps with lap sealant.

3.8 FIELD QUALITY CONTROL

- A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
 - 1. Fastener Pull Out Tests: ANSI/SPRI FX-1; one test for every 230 square meter (2,500 square feet) of deck. Perform tests for each combination of fastener type and roof deck type before installing roof insulation.
 - a. Test at locations selected by Contracting Officer's Representative.

- b. Do not proceed with roofing work when pull out resistance is less than manufacturer's required resistance.
- c. Test Results:
 - 1) Repeat tests using different fastener type or use additional fasteners achieve pull out resistance required to meet specified wind uplift performance.
 - 2) Patch cementitious deck to repair areas of fastener tests holes.
- 2. Examine and probe roofing membrane and flashing seams in presence of Contracting Officer's Representative and Manufacturer's field representative.
- 3. Probe seams to detect marginal bonds, voids, skips, and fishmouths.
- 4. Cut 100 mm (4 inch) wide by 300 mm (12 inch) long samples through seams where directed by Contracting Officer's Representative.
- 5. Cut one sample for every 450 m (1500 feet) of seams.
- 6. Cut samples perpendicular to seams.
- 7. Failure of samples to pass ASTM D1876 test will be cause for rejection of work.
- 8. Repair areas where samples are taken and where marginal bond, voids, and skips occur.
- 9. Repair fishmouths and wrinkles by cutting to lay flat. Install patch over cut area extending 100 mm (4 inches) beyond cut.
- B. Manufacturer Services:
 - 1. Inspect initial installation, installation in progress, and completed work.
 - 2. Issue supplemental installation instructions necessitated by field conditions.
 - 3. Prepare and submit inspection reports.
 - 4. Certify completed installation complies with manufacturer's instructions and warranty requirements.

3.9 CLEANING

- A. Remove excess adhesive before adhesive sets.
- B. Clean exposed roofing surfaces. Remove contaminants and stains.

3.10 PROTECTION

- A. Protect roofing system from traffic and construction operations.
 - 1. Protect roofing system when used for subsequent work platform, materials storage, or staging.

2. Distribute scaffolding loads to exert maximum 50 percent roofing system materials compressive strength.
- B. Loose lay temporary insulation board overlaid with plywood or OSB.
 1. Weight boards to secure against wind uplift.
 - C. Remove protective materials immediately before acceptance.
 - D. Repair damage.

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**SECTION 07 60 00
FLASHING AND SHEET METAL**

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. Formed sheet metal work for wall and roof flashing, copings, roof edge metal, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 RELATED WORK

- A. Section 07 54 23 THERMOPLASTIC POLYOLEFIN (TPO) ROOFING: Membrane base flashings and stripping.
- B. Section 07 72 00, ROOF ACCESSORIES: Integral flashing components of manufactured roof specialties and accessories or equipment.
- C. Section 07 92 00, JOINT SEALANTS: Joint Sealants.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
- AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
- AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick
- AA-C22A44.....Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish
- C. American National Standards Institute/Single-Ply Roofing Institute/Factory Mutual (ANSI/SPRI/FM):
- 4435/ES-1-11.....Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems
- D. American Architectural Manufacturers Association (AAMA):
- AAMA 620-02.....Voluntary Specification for High Performance Organic Coatings on Coil Coated Architectural Aluminum

AAMA 621-02.....Voluntary Specification for High Performance
Organic Coatings on Coil Coated Architectural
Hot Dipped Galvanized (HDG) and Zinc-Aluminum
Coated Steel Substrates

E. ASTM International (ASTM):

A240/A240M-20.....Standard Specification for Chromium and
Chromium-Nickel Stainless Steel Plate, Sheet
and Strip for Pressure Vessels and for General
Applications.

A653/A653M-20.....Steel Sheet Zinc-Coated (Galvanized) or Zinc
Alloy Coated (Galvanized) by the Hot- Dip
Process

B32-08(2014).....Solder Metal

B209-14.....Aluminum and Aluminum-Alloy Sheet and Plate

B370-12(2019).....Copper Sheet and Strip for Building
Construction

D173/D173M-03(2018).....Bitumen-Saturated Cotton Fabrics Used in
Roofing and Waterproofing

D412-16.....Vulcanized Rubber and Thermoplastic Elastomers-
Tension

D1187/D1187M-97(2018)...Asphalt Base Emulsions for Use as Protective
Coatings for Metal

D1784-20.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and
Chlorinated Poly (Vinyl Chloride) (CPVC)
Compounds

D3656/D3656M-13.....Insect Screening and Louver Cloth Woven from
Vinyl-Coated Glass Yarns

D4586/D4586M-07(2018)...Asphalt Roof Cement, Asbestos Free

F. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA): Architectural Sheet Metal Manual.

G. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual

H. Federal Specification (Fed. Spec):

A-A-1925A.....Shield, Expansion; (Nail Anchors)

UU-B-790A.....Building Paper, Vegetable Fiber

I. International Code Commission (ICC): International Building Code, Current Edition

1.4 PERFORMANCE REQUIREMENTS

A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:

1. Wind Zone 1: 1.00 to 1.44 kPa (21 to 30 pound force/square foot):
2.87-kPa (60 pound force/square foot) perimeter uplift force, 4.31-kPa (90 pound force/square foot) corner uplift force, and 1.44-kPa (30 pound force/square foot) outward force.

B. Wind Design Standard: Fabricate and install copings and roof-edge flashings tested per ANSI/SPRI/FM ES-1 to resist design pressure indicated on Drawings.

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings: For all specified items, including:

1. Flashings
2. Copings
3. Gutter and Conductors
4. Expansion joints

C. Manufacturer's Literature and Data: For all specified items, including:

1. Two-piece counterflashing
2. Thru wall flashing
3. Expansion joint cover, each type

D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

- A. Stainless Steel: ASTM A240, Type 302B, dead soft temper.
- B. Copper ASTM B370, cold-rolled temper.
- C. Aluminum Sheet: ASTM B209, alloy 3003-H14 .
- D. Galvanized Sheet: ASTM, A653.

2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m² (6 pounds/100 square feet).
- C. Bituminous Paint: ASTM D1187, Type I.

D. Fasteners:

1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
2. Nails:
 - a. Minimum diameter for copper nails: 3 mm (0.109 inch).
 - b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
 - c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
 - d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
3. Rivets: Not less than 3 mm (1/8 inch) diameter.
4. Expansion Shields: Fed Spec A-A-1925A.

E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.

F. Roof Cement: ASTM D4586.

2.3 SHEET METAL THICKNESS

A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:

1. Galvanized steel: 0.5 mm (0.021 inch) thick minimum.
2. Copper: 0.5 Kg (20 oz) minimum.
3. Stainless steel: 0.45 mm (0.018 inch) minimum.

B. Thickness of aluminum or galvanized steel is specified with each item.

2.4 FABRICATION, GENERAL

A. Jointing:

1. In general, copper and stainless steel, except expansion and contraction joints, shall be locked and soldered.
2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
3. Joints shall conform to following requirements:
 - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
 - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
 - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.

4. Flat and lap joints shall be made in direction of flow.

5. Soldering:

- a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper, stainless steel, and copper clad stainless steel.
- b. Wire brush to produce a bright surface before soldering lead coated copper.
- c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
- d. Completely remove acid and flux after soldering is completed.

B. Expansion and Contraction Joints:

1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
2. Space joints as shown or as specified.
3. Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).
4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
6. Fabricate joint covers of same thickness material as sheet metal served.

C. Cleats:

1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive fasteners free of item to be anchored and end edge to be folded over and cover fastener heads.

D. Edge Strips or Continuous Cleats:

1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips or minimum 0.6 mm (0.024 inch) thick stainless steel.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 0.8 mm (0.031 inch) thick stainless steel.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC, current edition.

2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
 1. Copper: Mill finish.

2. Stainless Steel: Finish No. 2B or 2D.
3. Aluminum:
 - a. Fluorocarbon Finish: AAMA 620, high performance organic coating.
4. Steel and Galvanized Steel:
 - a. Manufacturer's finish:
 - 1) Fluorocarbon Finish: AAMA 621, high performance organic coating.

2.6 THROUGH-WALL AND STONE CAP FLASHINGS

- A. Form through-wall and stone cap flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
 1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
 2. Fabricate so keying nests at overlaps.
- B. For Masonry Work When Concealed Except for Drip:
 1. Either copper or stainless steel as noted.
 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.
- C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:
 1. Use copper or, stainless steel.
 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 3. Form exposed portion as snap lock receiver for counter flashing upper edge.

2.7 BASE FLASHING

- A. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).
- B. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.
- C. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.
- D. Pipe Flashing: (Other than engine exhaust or flue stack)

1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.
2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
 - a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
 - b. Allow for loose fit around and into the pipe.
4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
 - a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
 - b. Allow for loose fit around pipe.

2.8 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. Either copper or stainless steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
 1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
 2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
 3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
 4. Manufactured assemblies may be used.
 5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
 6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.
- C. One-piece Counterflashing:
 1. Back edge turned up and fabricate to lock into reglet in concrete.
 2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).
- D. Two-Piece Counterflashing:
 1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.

2. Counterflashing upper edge designed to snap lock into receiver.
- E. Surface Mounted Counterflashing; one or two piece:
1. Use at existing or new surfaces where flashing cannot be inserted in vertical surface.
 2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
 3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.
- F. Pipe Counterflashing:
1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
 2. Fabricate 100 mm (4 inch) over lap at end.
 3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
 4. Use stainless steel bolt on draw band tightening assembly.
 5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.
- G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

2.9 HANGING GUTTERS

- A. Fabricate gutters of not less than the following:
1. 0.5 Kg (20 oz) copper.
 2. 1.3 mm (0.051 inch) thick aluminum.
- B. Fabricate hanging gutters in sections not less than 2400 mm (8 feet) long, except at ends of runs where shorter lengths are required.
- C. Building side of gutter shall be not less than 38 mm (1 1/2 inches) higher than exterior side.

- D. Gutter Bead: Stiffen outer edge of gutter by folding edge over approximately 19 mm (3/4 inch) toward roof and return down at angle to receive gutter straps unless shown otherwise.
- E. Gutter Spacers:
 - 1. Fabricate of same material and thickness as gutter.
 - 2. Fabricate 25 mm (one inch) wide strap and fasten to gutters not over 900 mm (36 inches) on center.
 - 3. Turn back edge up 25 mm (one inch) and hem front edge to engage gutter bead.
 - 4. Rivet and solder to gutter except rivet and seal to aluminum.
- F. Outlet Tubes:
 - 1. Form outlet tubes to connect gutters to conductors of same metal and thickness as gutters extend into the conductor 75 mm (3 inch). Flange upper end of outlet tube 13 mm (1/2 inch).
 - 2. Lock and solder longitudinal seam except use sealant in lieu of solder with aluminum.
 - 3. Solder tube to gutter. Seal aluminum tube to gutter and rivet to gutter.
 - 4. Fabricate basket strainers of same material as gutters.
 - 5. Fabricate perforated screens of same material as gutters.

2.10 CONDUCTORS (DOWNSPOUTS)

- A. Fabricate conductors of same metal and thickness as gutters in sections approximately 3000 mm (10 feet) long.
 - 1. At aluminum downspouts, fabricate open face channel shape to dimensions indicated with hemmed longitudinal edges.
 - 2. At copper downspouts, provide prefabricated rectangular gutters with ribbed surface in dimensions indicated.
 - a. Provide prefabricated offsets and elbows as required.
- B. Fabricate elbows in open-face downspouts by mitering, riveting, seal. Lap upper section to the inside of the lower piece.
- C. Fabricate aluminum conductor brackets or hangers of same material as conductor, 2 mm (1/16 inch) thick by 25 mm (one inch) minimum width. Form to support conductors 25 mm (one inch) from wall surface in accordance with Architectural Sheet Metal Manual for rectangular and round shapes.
- D. Fabricate copper conductor brackets from 1 1/2 inch wide by 1/8 inch copper bar stock as indicated.
- E. Aluminum Conductor Heads:

1. Fabricate of same material as conductor.
2. Fabricate conductor heads to not less than 250 mm (10 inch) wide by 200 mm (8 inch) deep by 200 mm (8 inches) from front to back.
3. Form front and side edges channel shape not less than 13 mm (1/2 inch) wide flanges with edge hemmed.
4. Slope bottom to sleeve to conductor or downspout at not less than 60 degree angle.
5. Extend wall edge not less than 25 mm (one inch) above front edge.
6. Solder joints for water tight assembly.
7. Fabricate outlet tube or sleeve at bottom not less than 50 mm (2 inches) long to insert into conductor.

F. Copper Conductor Heads:

1. Provide prefabricated conductor heads of same material as conductors.
2. Conductor profile to be "Churchill" style in sizes indicated.
3. Conductor head outlet size and shape to match size of conductor (downspout).

2.11 SCUPPERS

- A. Fabricate scuppers with minimum of 100 mm (4 inch) wide flange.
- B. Provide flange at top on through wall scupper to extend to top of base flashing.
- C. Fabricate exterior wall side to project not less than 13 mm (1/2 inch) beyond face of wall with drip at bottom outlet edge.
- D. Fabricate not less than 100 mm (4 inch) wide flange to lap behind gravel stop fascia.
- E. Fabricate exterior wall flange for through wall scupper not less than 25 mm (one inch) wide on top and sides with edges hemmed.
- F. Fabricate gravel stop bar of 25 mm x 25 mm (one by one inch) angle strip soldered to bottom of scupper.
- G. Fabricate scupper not less than 200 mm (8 inch) wide and not less than 125 mm (5 inch) high for through wall scupper.
- H. Solder joints watertight.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc.,

publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.

2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.

14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
 - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
 - b. Paint dissimilar metal with a coat of bituminous paint.
 - c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
17. Bitumen Stops:
 - a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
 - b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

3.2 THROUGH-WALL FLASHING

A. General:

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counter flashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.

8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
14. Continue flashing around columns:
 - a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
 - b. Counter flash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1 1/2 inch).
- B. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.
- C. Flashing at Veneer Walls:
 1. Install near line of finish floors over shelf angles or where shown.
 2. Turn up against sheathing.
 3. At concrete backing, extend flashing into reglet as specified.
 4. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.
- D. Flashing at Masonry, Stone, or Precast Concrete Copings:
 1. Install flashing with drips on both wall faces unless shown otherwise.
 2. Form penetration openings to fit tight against dowel or other item with edge turned up. Seal penetrations with sealant.

3.3 BASE FLASHING

- A. Install where roof membrane type base flashing is not used and where shown.
 - 1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
 - 2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
 - 3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
 - 4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.
- B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.
- C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. General:
 - 1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
 - 2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
 - 3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
 - 4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
 - 5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
 - 6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.
- B. One Piece Counterflashing:

1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
 2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
 3. Where flashing is surface mounted on flat surfaces.
 - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
 - 1) Locate fasteners in masonry mortar joints.
 - 2) Use screws to sheet metal or wood.
 - b. Fill joint at top with sealant.
 4. Where flashing or hood is mounted on pipe.
 - a. Secure with draw band tight against pipe.
 - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
 - c. Completely fill joint at top with sealant.
- C. Two-Piece Counterflashing:
1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
 2. Surface applied type receiver:
 - a. Secure to face construction in accordance, with manufacturers' instructions.
 - b. Completely fill space at the top edge of receiver with sealant.
 3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.
- D. Where vented edge occur install so lower edge of counterflashing is against base flashing.
- E. When counter flashing is a component of other flashing install as shown.

3.5 COPINGS

- A. General:
1. On walls topped with a wood plank, install a continuous edge strip on the front edge of the plank. Lock the coping to the edge strip with a 19 mm (3/4 inch) loose lock seam.

2. Where shown turn down roof side of coping and extend down over base flashing as specified for counter-flashing. Secure counter-flashing to lock strip in coping at continuous cleat.
3. Install ends adjoining existing construction so as to form space for installation of sealants. Sealant is specified in Section 07 92 00, JOINT SEALANTS.

B. Aluminum Coping:

1. Install with 6 mm (1/4 inch) joint between ends of coping sections.
2. Install joint covers, centered at each joint, and securely lock in place.

3.6 HANGING GUTTERS

- A. Hang gutters with high points equidistant from downspouts. Slope at not less than 1:200 (1/16 inch per foot).
- B. Lap joints, except for expansion joints, at least 25 mm (one inch) in the direction of flow. Rivet and seal or solder lapped joints.
- C. Support gutters in brackets spaced not more than 600 mm (24 inch) on centers, brackets attached to facial or wood nailer by at least two screws or nails.
 1. For copper or copper clad stainless steel gutters use brass or bronze brackets.
 2. Use brass or stainless steel screws.
- D. Secure brackets to gutters in such a manner as to allow free movement of gutter due to expansion and contraction.
- E. Gutter Expansion Joint:
 1. Locate expansion joints midway between outlet tubes.
 2. Provide at least a 25 mm (one inch) expansion joint space between end baffles of gutters.
 3. Install a cover plate over the space at expansion joint.
 4. Fasten cover plates to gutter section on one side of expansion joint only.
 5. Secure loose end of cover plate to gutter section on other side of expansion joint by a loose-locked slip joint.
- F. Outlet Tubes: Set bracket strainers loosely into gutter outlet tubes.

3.7 CONDUCTORS (DOWNSPOUTS)

- A. Where scuppers discharge into downspouts install conductor head to receive discharge with back edge up behind drip edge of scupper. Fasten and seal joint. Sleeve conductors to gutter outlet tubes and fasten joint and joints between sections.

- B. Set conductors plumb and clear of wall, and anchor to wall with two anchor straps, located near top and bottom of each section of conductor. Strap at top shall be fixed to downspout, intermediate straps and strap at bottom shall be slotted to allow not less than 13 mm (1/2 inch) movement for each 3000 mm (10 feet) of downspout.
- C. Install elbows, offsets and shoes where shown and required. Slope not less than 45 degrees.

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**SECTION 07 72 00
ROOF ACCESSORIES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies roof hatches.

1.2 RELATED WORK

- A. Section 07 21 13, THERMAL INSULATION: General insulation.
- B. Section 07 22 00, ROOF AND DECK INSULATION: Rigid insulations for roofing.
- C. Section 07 92 00, JOINT SEALANTS: Sealant material and installation.

1.3 QUALITY ASSURANCE

- A. Provide roof accessories that are the products of manufacturers regularly engaged in producing the kinds of products specified.
- B. For each accessory type provide the same product made by the same manufacturer.
- C. Assemble each accessory to the greatest extent possible before delivery to the site.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- C. Manufacturer's Literature and Data: Each item specified.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.
- B. ASTM International (ASTM):
- A653/A653M-20.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) By the Hot-Dip Process
- B209-14.....Aluminum and Aluminum-Alloy Sheet and Plate
- B209M-14.....Aluminum and Aluminum-Alloy Sheet and Plate (Metric)
- B221-14.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
- B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)

- C726-17.....Mineral Wool Roof Insulation Board
- C1289-19.....Faced Rigid Cellular Polyisocyanurate Thermal
Insulation Board
- D1187/D1187M-97(2018)...Asphalt-Base Emulsions for Use as Protective
Coatings for Metal
- C. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06 Series.....Metal Finishes Manual
- D. American Architectural Manufacturers Association (AAMA):
611-14.....Anodized Architectural Aluminum
- E. American Society of Civil Engineers (ASCE):
ASCE/SEI 7-16.....Minimum Design Loads and Associated Criteria
for Buildings and Other Structures
- F. U.S. Occupational Safety and Health Standards (OSHA):
29 CFR 1910 Subpart D... Walking-Working Surfaces (1910.21-1910.30)

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum, Extruded: ASTM B221M (B221).
- B. Aluminum Sheet: ASTM B209M (B209).
- C. Galvanized Sheet Steel: ASTM A653/A653M; G-90 coating.
- D. Asphalt Coating: ASTM D1187/D1187M, Type I, quick setting.

2.2 ROOF HATCH (SCUTTLE)

- A. Performance Characteristics:
 - 1. Cover to be reinforced to support a minimum live load of 195 kilogram per square meter (40 pounds per square foot) with a maximum deflection of 1/150th of the span or 97 kilogram per square meter (20 pounds per square foot) wind uplift.
 - 2. Operation of the Cover: Smooth and easy with controlled operation throughout the entire arc of opening and closing.
 - 3. Operation of the Cover: Not affected by temperature.
 - 4. Entire Hatch: Weathertight with fully welded corner joints on cover and curb.
- B. Shop fabricate from aluminum with mill finish.
- C. Curb and Cover:
 - 1. Exterior facing: Minimum 2.3 mm (0.09 inch) thick sheet aluminum with mill finish.
 - 2. Interior facing: Minimum 1 mm (0.04 inch) thick sheet aluminum.

3. Minimum of 50 mm (2 inch) thick polyisocyanurate insulation (ASTM C1289) with a U-value = 0.47 W/mK (R-value = 12) between facings of cover and over exterior face of curb.
4. Form exterior curb facing with an integral 76 mm (3 inch) wide roof flange and cap flashing minimum 2.3 mm (0.09 inch) thick sheet aluminum.
5. Make curb 305 mm (12 inches) above finish roof surface.
6. Form cover to lap curb and cap flashing.
7. Size opening as shown on construction documents.

D. Hardware:

1. Provide spring snap latch with inside and outside operating handles and padlock hasp on inside. Provide two snap latches when hinge side is over 2100 mm (7 feet) long. Bolt hardware into heavy gauge channel reinforcement welded to the underside of the cover and concealed within the insulation space.
2. Provide heavy duty pintle hinges.
3. Provide automatic hold open and operating arm with enclosed torsion or compression spring lifting mechanism.
4. Latch Strike: Stamped component bolted or welded to the curb assembly.
5. Automatically lock in the open position at not less than 70 degrees.
6. Provide weather stripping at cover closure.
7. Galvanize all hardware items.

E. Assembly:

1. Shop assemble roof scuttle.
2. Weld joints exposed to the weather and built into the roofing.
3. Finish weld smooth where exposed.

F. Safety Accessories:

1. Ladder Assist Post: Provide a telescoping tubular section that locks automatically when fully extended. Control upward and downward movement by a stainless steel spring balancing mechanism. Provide unit completely assembled with fasteners for securing to the ladder rungs in accordance with the manufacturer's instructions.

2.3 FINISH:

- A. In accordance with NAAMM AMP 500 Series.
- B. Aluminum, Mill Finish: AA-MIX, as fabricated.

PART 3 - EXECUTION**3.1 INSTALLATION**

- A. Install roof specialties where indicated on construction documents.
- B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
- C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.
- D. Comply with section 07 92 00, JOINT SEALANTS to install sealants where required by manufactures installation instructions require sealant.
- E. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.

3.2 PROTECTION OF ALUMINUM

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two (2) coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.
- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

3.3 ADJUSTING

- A. Adjust roof hatch hardware to operate freely and so that cover will operate without binding, close tightly at perimeter, and latch securely.

3.4 PROTECTION

- A. Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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**SECTION 07 92 00
JOINT SEALANTS**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section covers exterior sealant and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK (INCLUDING BUT NOT LIMITED TO THE FOLLOWING):

- C. Masonry Control and Expansion Joint: Section 04 20 00, UNIT MASONRY./

1.3 QUALITY ASSURANCE:

- A. Installer Qualifications: An experienced installer with a minimum of three (3) years' experience and who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance. Submit qualification.

- B. Source Limitations: Obtain each type of joint sealant through one (1) source from a single manufacturer.

- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.

1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.

- D. Lab Tests: Submit samples of materials that will be in contact or affect joint sealants to joint sealant manufacturers for tests as follows:

1. Adhesion Testing: Before installing elastomeric sealants, test their adhesion to protect joint substrates according to the method in ASTM C794 to determine if primer or other specific joint preparation techniques are required.
2. Compatibility Testing: Before installing elastomeric sealants, determine compatibility when in contact with glazing and gasket materials.
3. Stain Testing: Perform testing per ASTM C1248 on interior and exterior sealants to determine if sealants or primers will stain

adjacent surfaces. No sealant work is to start until results of these tests have been submitted to the Contracting Officer Representative (COR) and the COR has given written approval to proceed with the work.

1.4 CERTIFICATION:

- A. Contractor is to submit to the COR written certification that joints are of the proper size and design, that the materials supplied are compatible with adjacent materials and backing, that the materials will properly perform to provide permanent watertight, airtight or vapor tight seals (as applicable), and that materials supplied meet specified performance requirements.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Installer qualifications.
- D. Contractor certification.
- E. Manufacturer's installation instructions for each product used.
- F. Cured samples of exposed sealants for each color.
- G. Manufacturer's Literature and Data:
 - 1. Primers
 - 2. Sealing compound, each type, including compatibility when different sealants are in contact with each other.
- H. Manufacturer warranty.

1.6 PROJECT CONDITIONS:

- A. Environmental Limitations:
 - 1. Do not proceed with installation of joint sealants under following conditions:
 - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 degrees C (40 degrees F).
 - b. When joint substrates are wet.
- B. Joint-Width Conditions:
 - 1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- C. Joint-Substrate Conditions:

1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.7 DELIVERY, HANDLING, AND STORAGE:

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 32 degrees C (90 degrees F) or less than 5 degrees C (40 degrees F).

1.8 DEFINITIONS:

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Backing Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

1.9 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their sealant for a minimum of five (5) years from the date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.10 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. ASTM International (ASTM):
 - C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material
 - C612-14.....Mineral Fiber Block and Board Thermal Insulation
 - C717-14a.....Standard Terminology of Building Seals and Sealants
 - C734-06(R2012).....Test Method for Low-Temperature Flexibility of Latex Sealants after Artificial Weathering
 - C794-10.....Test Method for Adhesion-in-Peel of Elastomeric Joint Sealants
 - C919-12.....Use of Sealants in Acoustical Applications.
 - C920-14a.....Elastomeric Joint Sealants.

- C1021-08(R2014).....Laboratories Engaged in Testing of Building Sealants
- C1193-13.....Standard Guide for Use of Joint Sealants.
- C1248-08(R2012).....Test Method for Staining of Porous Substrate by Joint Sealants
- C1330-02(R2013).....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants
- C1521-13.....Standard Practice for Evaluating Adhesion of Installed Weatherproofing Sealant Joints
- D217-10.....Test Methods for Cone Penetration of Lubricating Grease
- D1056-14.....Specification for Flexible Cellular Materials—Sponge or Expanded Rubber
- E84-09.....Surface Burning Characteristics of Building Materials
- C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide
- D. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

2.1 SEALANTS:

- A. Exterior Sealants:
1. Vertical surfaces, provide non-staining ASTM C920, Type S or M, Grade NS, Class 25, Use NT.
 2. Horizontal surfaces, provide ASTM C920, Type S or M, Grade P, Class 25, Use T.
 3. Provide location(s) of exterior sealant as follows:
 - a. Joints formed where frames and subsills of windows, doors, louvers, and vents adjoin masonry, concrete, or metal frames. Provide sealant at exterior surfaces of exterior wall penetrations.
 - b. Metal to metal.
 - c. Masonry to masonry or stone.
 - d. Stone to stone.
 - e. Cast stone to cast stone.
 - f. Masonry expansion and control joints.
 - g. Wood to masonry.

- i. Voids where items penetrate exterior walls.
- j. Metal reglets, where flashing is inserted into masonry joints, and where flashing is penetrated by coping dowels.

2.2 COLOR:

- A. Sealants used with exposed masonry are to match color of mortar joints.
- B. Sealants used with unpainted concrete are to match color of adjacent concrete.
- C. Color of sealants for other locations to be light gray or aluminum, unless otherwise indicated in construction documents.

2.3 JOINT SEALANT BACKING:

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
 - 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056 or synthetic rubber (ASTM C509), nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32 degrees C (minus 26 degrees F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.4 WEEPS:

- A. Weep/Vent Products: Provide the following unless otherwise indicated or approved.
 - 1. Round Plastic Tubing: Medium-density polyethylene, 10 mm (3/8-inch) OD by thickness of stone or masonry veneer.

2.5 FILLER:

- A. Mineral fiberboard: ASTM C612, Class 1.
- B. Thickness same as joint width.

C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

2.7 CLEANERS-NON POROUS SURFACES:

- A. Chemical cleaners compatible with sealant and acceptable to manufacturer of sealants and sealant backing material. Cleaners to be free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

- A. Prepare joints in accordance with manufacturer's instructions and SWRI (The Professionals' Guide).
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
 - 1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
 - 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include but are not limited to the following:
 - a. Concrete.
 - b. Masonry.
 - 3. Remove laitance and form-release agents from concrete.
 - 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous surfaces include but are not limited to the following:

- a. Metal.
- C. Do not cut or damage joint edges.
- D. Apply non-staining masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
 - 1. Do not leave gaps between ends of sealant backings.
 - 2. Do not stretch, twist, puncture, or tear sealant backings.
 - 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions or as indicated by pre-construction joint sealant substrate test.
 - 1. Apply primer prior to installation of back-up rod or bond breaker tape.
 - 2. Use brush or other approved means that will reach all parts of joints. Avoid application to or spillage onto adjacent substrate surfaces.

3.3 BACKING INSTALLATION:

- A. Install backing material, to form joints enclosed on three sides as required for specified depth of sealant.
- B. Where deep joints occur, install filler to fill space behind the backing rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of backing rod and sealants.
- D. Install backing rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for backing rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.

3.4 SEALANT DEPTHS AND GEOMETRY:

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

- A. General:
 - 1. Apply sealants and caulking only when ambient temperature is between 5 degrees C and 38 degrees C (40 degrees and 100 degrees F).

2. Do not install polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
 3. Do not install sealant type listed by manufacture as not suitable for use in locations specified.
 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
 5. Avoid dropping or smearing compound on adjacent surfaces.
 6. Fill joints solidly with compound and finish compound smooth.
 7. Tool exposed joints to form smooth and uniform beds, with slightly concave surface conforming to joint configuration per Figure 5A in ASTM C1193 unless shown or specified otherwise in construction documents. Remove masking tape immediately after tooling of sealant and before sealant face starts to "skin" over. Remove any excess sealant from adjacent surfaces of joint, leaving the working in a clean finished condition.
 8. Finish paving or floor joints flush unless joint is otherwise detailed.
 9. Apply compounds with nozzle size to fit joint width.
 10. Test sealants for compatibility with each other and substrate. Use only compatible sealant. Submit test reports.
 11. Replace sealant which is damaged during construction process.
- B. Weeps: Place weep holes and vents in joints where moisture may accumulate, including at base of cavity walls, above shelf angles, at all flashing, and as indicated on construction documents.
1. Use round plastic tubing to form weep holes.
 2. Space weep holes formed from plastic tubing not more than 406 mm (16 inches) o.c.
 3. Trim tubing material used in weep holes flush with exterior wall face after sealant has set.
- C. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise. Take all necessary steps to prevent three-sided adhesion of sealants.

3.6 FIELD QUALITY CONTROL:

- A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C1193 or Method A, Tail Procedure, in ASTM C1521.

1. Extent of Testing: Test completed elastomeric sealant joints as follows:
 - a. Perform 10 tests for first 305 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate.
 - b. Perform one test for each 305 m (1000 feet) of joint length thereafter or one test per each floor per elevation.
- B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.
- C. Inspect tested joints and report on following:
 1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.
 2. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
 3. Whether sealants filled joint cavities and are free from voids.
 4. Whether sealant dimensions and configurations comply with specified requirements.
- D. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
- E. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.
- F. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.7 CLEANING:

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by manufacturer of the adjacent material or if not otherwise indicated by the caulking or sealant manufacturer.

B. Leave adjacent surfaces in a clean and unstained condition.

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**SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES**

PART 1 - GENERAL**1.1 SUMMARY**

A. Section Includes:

1. Hollow metal doors hung in hollow metal frames at exterior locations.

1.2 RELATED WORK

A. Section 08 71 00, DOOR HARDWARE: Door Hardware:

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American National Standard Institute (ANSI):

A250.8-2014.....Standard Steel Doors and Frames

C. ASTM International (ASTM):

A240/A240M-15b.....Chromium and Chromium-Nickel Stainless Steel
Plate, Sheet, and Strip for Pressure Vessels
and for General Applications

A653/A653M-15.....Steel Sheet, Zinc-Coated (Galvanized) or
Zinc-Iron Alloy-Coated (Galvannealed) by the
Hot-Dip

A1008/A1008M-15.....Steel, Sheet, Cold-Rolled, Carbon, Structural,
High Strength Low Alloy and High Strength Low
Alloy with Improved Formability, Solution
Hardened, and Bake Hardenable

D. Master Painters Institute (MPI):

No. 18.....Primer, Zinc Rich, Organic

E. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Show size, configuration, and fabrication and installation details.

C. Manufacturer's Literature and Data:

1. Description of each product.
2. Include schedule showing each door and frame requirements for openings.

1.5 QUALITY ASSURANCE**A. Manufacturer Qualifications:**

1. Regularly manufactures specified products.

1.6 DELIVERY

- A. Fasten temporary steel spreaders across the bottom of each door frame before shipment.
- B. Deliver products in manufacturer's original sealed packaging.
- C. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.
- D. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS**2.1 MATERIALS**

- A. Sheet Steel: ASTM A1008/A1008M, cold-rolled.
- B. Galvanized Sheet Steel: ASTM A653.

2.2 PRODUCTS - GENERAL

- A. Provide hollow metal doors and frames from one manufacturer.

2.3 HOLLOW METAL DOORS

- A. Hollow Metal Doors: ANSI A250.8; 44 mm (1-3/4 inches) thick. See drawings for sizes and designs.
 1. Exterior Doors: Level 3 and Physical Performance Level A, extra-heavy duty; Model 2, seamless.
- B. Door Faces:
 1. Exterior Doors: Galvanized sheet steel minimum Z180 or ZF180 (G60 or A60) coating.
- C. Door Cores:
 1. Exterior Doors: Polystyrene or polyurethane.

2.4 HOLLOW METAL FRAMES

- A. Hollow Metal Frames: ANSI A250.8; fully welded. See drawings for sizes and designs.

a. Exterior Frames:

- 1) Level 3 Hollow Metal Doors: 1.3 mm (0.053 inch) thick.

B. Frame Materials:

1. Exterior Frames: Galvanized sheet steel minimum Z180 or ZF180 (G60 or A60) coating.

2.5 FABRICATION

A. Hardware Preparation: ANSI A250.8; for hardware specified in Section 08 71 00, DOOR HARDWARE.

B. Hollow Metal Door Fabrication:

1. Close top edge of exterior doors flush and seal to prevent water intrusion.
2. Fill spaces between vertical steel stiffeners with insulation.

C. Hollow Metal Frame Fabrication:

1. Fasten mortar guards to back of hardware reinforcements.

2. Frame Anchors:

- a. Jamb anchors:

- 1) Place anchors on jambs:

- a) Near top and bottom of each frame.

- b) At intermediate points at maximum 600 mm (24 inches) spacing.

- 2) Form jamb anchors from steel minimum 1 mm (0.042 inch) thick.

- 3) Anchors for frames set in prepared openings:

- a) Steel pipe spacers 6 mm (1/4 inch) inside diameter, welded to plate reinforcing at jamb stops, or hat shaped formed strap spacers 50 mm (2 inches) wide, welded to jamb near stop.

- b) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass through frame and spacers.

- 4) Modify frame anchors to fit special frame and wall construction.

- 5) Provide special anchors where shown on drawings and where required to suit application.

2.6 FINISHES

A. Galvanized Steel: ANSI A250.8; shop primed.

B. Finish exposed surfaces after fabrication.

2.7 ACCESSORIES

A. Primers: ANSI A250.8.

B. Barrier Coating: ASTM D1187/D1187M.

- C. Welding Materials: AWS D1.1/D1.1M, type to suit application.
- D. Clips Connecting Members and Sleeves: Match door faces.
- E. Fasteners: Stainless steel.
 - 1. Metal Framing: Steel drill screws.
 - 2. Masonry and Concrete: Expansion bolts.
- F. Anchors: Stainless steel.
- G. Galvanizing Repair Paint: MPI No. 18.
- H. Insulation: Unfaced mineral wool.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Apply barrier coating to metal surfaces in contact with cementitious materials to minimum 0.7 mm (30 mils) dry film thickness.

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

3.3 FRAME INSTALLATION

- A. Apply barrier coating to concealed surfaces of frames built into masonry.
- B. Plumb, align, and brace frames until permanent anchors are set.
 - 1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
 - 2. Use wood spreaders at bottom of frame when shipping spreader is removed.
 - 3. Where construction permits concealment, leave shipping spreaders in place after installation, otherwise remove spreaders when frames are set and anchored.
 - 4. Remove wood spreaders and braces when walls are built and jamb anchors are secured.
- C. Jamb Anchors:
 - 1. Prepared Masonry and Concrete Openings:
 - a. Direct Securement: 6 mm (1/4 inch) diameter expansion bolts through spacers.
 - b. Subframe or Rough Buck Securement:

- 1) 6 mm (1/4 inch) diameter expansion bolts on 600 mm (24 inch) centers.

D. Touch up damaged factory finishes.

1. Repair galvanized surfaces with galvanized repair paint.

3.4 DOOR INSTALLATION

A. Install doors plumb and level.

B. Adjust doors for smooth operation.

C. Touch up damaged factory finishes.

1. Repair galvanized surfaces with galvanized repair paint.

3.5 CLEANING

A. Clean exposed door and frame surfaces. Remove contaminants and stains.

3.6 PROTECTION

A. Protect doors and frames from construction operations.

B. Remove protective materials immediately before acceptance.

C. Repair damage.

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**SECTION 08 31 13
ACCESS DOORS AND FRAMES**

PART 1 - GENERAL**1.1 SUMMARY**

A. Section Includes:

1. Access doors and panels installed in walls and ceilings.

1.2 RELATED WORK

A. Section 09 91 00, PAINTING: Field Painting.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American Welding Society (AWS):

D1.3/D1.3M-2018.....Structural Welding Code - Sheet Steel
(6th Edition.

C. ASTM International (ASTM):

A653/A653M-20.....Steel Sheet, Zinc-Coated (Galvanized) or
Zinc-Iron Alloy-Coated (Galvannealed) by the
Hot-Sip Process.

A1008/A1008M-18.....Steel, Sheet, Cold-Rolled, Carbon, Structural,
High-Strength Low-Alloy, High-Strength
Low-Alloy with Improved Formability, Solution
Hardened, and Bake Hardenable.

A666-15.....Annealed or Cold-Worked Austenitic Stainless
Steel sheet, Strip, Plate, and Flat Bar.

E119-20.....Fire Test of Building Construction and
Materials.

D. National Fire Protection Association (NFPA):

80-2019 Edition.....Fire Doors and Other Opening Protectives.

252-2017 Edition.....Fire Tests of Door Assemblies.

E. National Association of Architectural Metal Manufacturers (NAAMM):

AMP 500-06.....Metal Finishes Manual.

F. UL LLC (UL):

Listed.....Online Certifications Directory.

10B-08 (Edition 10).....Standard for Fire Tests of Door Assemblies.

263-11 (Edition 14).....Fire Tests of Building Construction and
Materials.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA,
AND SAMPLES.

B. Submittal Drawings:

1. Show size, configuration, and fabrication and installation details.

C. Manufacturer's Literature and Data:

1. Description of each product.
2. Installation instructions.

1.5 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, and type.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.

1.7 FIELD CONDITIONS

- A. Field Measurements: Verify field conditions affecting access door fabrication and installation. Show field measurements on Submittal Drawings.
 1. Coordinate field measurement and fabrication schedule to avoid delay.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS**2.1 MATERIALS**

- A. Steel Sheet: ASTM A1008/A1008M.
- B. Galvanized Steel: ASTM A653/A653M.

2.2 PRODUCTS - GENERAL**2.3 ACCESS DOORS, FLUSH PANEL, NON-RATED**

- A. Door Panel:
 1. 1.9 mm (0.07 inch) thick steel sheet.
 2. Reinforce to maintain flat surface.
- B. Frame:
 1. 1.5 mm (0.06 inch) thick steel sheet, depth and configuration to suit material and construction type where installed.
 2. Frame Flange: Provide at units installed in gypsum board.

3. Exposed Joints in Flange: Weld and grind smooth.

C. Hinge:

1. Concealed spring hinge, 175 degrees of opening.

2. Removable hinge pin to allow removal of door panel from frame.

D. Lock:

1. Flush, screwdriver-operated cam lock.

2.4 FABRICATION - GENERAL

A. Size: As indicated in drawings.

B. Component Fabrication: Straight, square, flat and in same plane where required.

1. Exposed Edges: Slightly rounded, without burrs, snags and sharp edges.

2. Exposed Welds: Continuous, ground smooth.

3. Welding: AWS D1.3/D1.3M.

C. Anchoring: Make provisions in frame for anchoring to adjacent construction. Provide anchors in size, number and location on four sides to secure access door to substrate.

2.5 FINISHES

A. Steel Paint Finish:

1. Powder-Coat Finish: Manufacturer's standard finish system consisting of the following:

a. One coat primer.

2.6 ACCESSORIES

A. Fasteners: Type and size recommended by access door manufacturer, to suit application.

1. Other Access Doors: Galvanized steel fasteners.

PART 3 - EXECUTION

3.1 PREPARATION

A. Examine and verify substrate suitability for product installation.

1. Verify access door locations and sizes provide required maintenance access to installed building services components.

B. Protect existing construction and completed work from damage.

3.2 INSTALLATION - GENERAL

A. Install products according to manufacturer's instructions and approved submittal drawings.

1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

- B. Install access doors and panels permitting access to cleanouts concealed in walls and partitions.

3.3 ACCESS DOOR AND FRAME INSTALLATION

- A. Wall Installations: Install access doors in openings with sides vertical.
- B. Frames with Flanges: Overlap opening, with face uniformly spaced from finish surface.
- C. Secure frames to adjacent construction with fasteners.
- D. Install type, size and quantity of anchoring device suitable for material surrounding opening to maintain alignment, and resist displacement, during normal use of access door.
- E. Field Painting Primed Access Doors: Comply with the requirements of Section 09 91 00, PAINTING.

3.4 ADJUSTMENT

- A. Adjust hardware so door panel opens freely.
- B. Adjust door when closed so door panel is centered in frame.

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**SECTION 08 71 00
DOOR HARDWARE**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Door hardware and related items necessary for complete installation and operation of doors.

1.2 RELATED WORK

- A. Caulking: Section 07 92 00 JOINT SEALANTS.
- B. Application of Hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
- C. Painting: Section 09 91 00, PAINTING.

1.3 GENERAL

- A. All hardware shall comply with ABAAS, (Architectural Barriers Act Accessibility Standard) unless specified otherwise.
- B. Hardware for application on metal doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.
- C. The following items shall be of the same manufacturer, except as otherwise specified:
 - 1. Mortise locksets.
 - 2. Hinges for hollow metal and wood doors.
 - 3. Surface applied overhead door closers.

1.4 WARRANTY

- A. Hardware shall be subject to the terms of FAR Clause 52.246-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:
 - 1. Locks and latchsets: 5 years.
 - 2. Door closers: 10 years.

1.5 MAINTENANCE MANUALS

- A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware. Provide installation instructions with the submittal documentation.

1.6 SUBMITTALS

- A. Submittals shall be in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23. Submit 2 final copies of the final approved schedules to VAMC

Locksmith as record copies (VISN Locksmith if the VAMC does not have a locksmith).

- B. Hardware Schedule:** AHC certified hardware consultant to prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

- C. Samples and Manufacturers' Literature:**

1. **Samples:** All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.

- D. Certificate of Compliance and Test Reports:** Submit certificates that hardware conforms to the requirements specified herein. Certificates shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

1.7 DELIVERY AND MARKING

- A.** Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to COR for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in COR's office until all other similar items have been installed in project, at which time the COR will deliver items on file to Contractor for installation in predetermined locations on the project.

1.8 INSTRUCTIONS

- A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.
- B. Keying: All cylinders shall be keyed into existing Falcon Great Grand Master Key System. Provide removable core cylinders that are removable only with a special key or tool without disassembly of knob or lockset. Cylinders shall be 6 pin D keyway type. Keying information shall be furnished at a later date by the COR.

1.9 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in such specifications and standards, except as otherwise specified.
- B. ASTM International (ASTM):
 - E2180-18.....Standard Test Method for Determining the
Activity of Incorporated Antimicrobial Agent(s)
In Polymeric or Hydrophobic Materials
- C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):
 - A156.1-06.....Butts and Hinges
 - A156.2-03.....Bored and Pre-assembled Locks and Latches
 - A156.4-08.....Door Controls (Closers)
 - A156.5-14.....Cylinders and Input Devices for Locks.
 - A156.6-05.....Architectural Door Trim
 - A156.12-05Interconnected Locks and Latches
 - A156.13-05.....Mortise Locks and Latches Series 1000
 - A156.16-08.....Auxiliary Hardware
 - A156.18-06.....Materials and Finishes
 - A156.20-06Strap and Tee Hinges, and Hasps
 - A156.21-09.....Thresholds
 - A156.22-05.....Door Gasketing and Edge Seal Systems
 - A156.28-07Master Keying Systems
 - A250.8-03.....Standard Steel Doors and Frames

PART 2 - PRODUCTS**2.1 BUTT HINGES**

- A. ANSI A156.1. Provide only three-knuckle hinges, except five-knuckle where the required hinge type is not available in a three-knuckle version (e.g., some types of swing-clear hinges). The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:
 - 1. Exterior Doors: Type A2112/A5112 for doors 900 mm (3 feet) wide or less. Hinges for exterior outswing doors shall have non-removable pins.
- B. Provide quantity and size of hinges per door leaf as follows:
 - 1. Doors up to 1210 mm (4 feet) high: 2 hinges.
 - 2. Doors 1210 mm (4 feet) to 2260 mm (7 feet 5 inches) high: 3 hinges minimum.
 - 3. Doors up to 900 mm (3 feet) wide, standard weight: 114 mm x 114 mm (4-1/2 inches x 4-1/2 inches) hinges.
- C. See Articles "MISCELLANEOUS HARDWARE" and "HARDWARE SETS" for pivots and hinges other than butts specified above and continuous hinges specified below.

2.2 DOOR CLOSING DEVICES

- A. Closing devices shall be products of one manufacturer for each type specified.

2.3 OVERHEAD CLOSERS

- A. Conform to ANSI A156.4, Grade 1.
- B. Closers shall conform to the following:
 - 1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
 - 2. Where specified, closer shall have hold-open feature.
 - 3. Size Requirements: Provide multi-size closers, sizes 1 through 6, except where multi-size closer is not available for the required application.
 - 4. Material of closer body shall be forged or cast.
 - 5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.

6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless steel material.
7. Closers shall have full size metal cover; plastic covers will not be accepted.
8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
9. Provide closers with any accessories required for the mounting application, including (but not limited to) drop plates, special soffit plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.
10. Closer arms or backcheck valve shall not be used to stop the door from overswing, except in applications where a separate wall, floor, or overhead stop cannot be used.
11. Provide parallel arm closers with heavy duty rigid arm.
12. Where closers are to be installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.
13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
14. All closers shall have a 1 ½" (38mm) minimum piston diameter.

2.4 LOCKS AND LATCHES

- A. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not less than six pins. Cylinders for all locksets shall be removable core type. Cylinder shall be removable by special key or tool. Construct all cores so that they will be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with 19 mm (3/4 inch) throw, unless shorter throw allowed by the door manufacturer's fire label. Provide temporary keying device or

construction core to allow opening and closing during construction and prior to the installation of final cores.

B. In addition to above requirements, locks and latches shall comply with following requirements:

1. Cylindrical Lock and Latch Sets: levers shall meet ADA (Americans with Disabilities Act) requirements. Cylindrical locksets shall be series 4000 Grade I. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. Provide lever design to match existing lever design.

2.5 KEYS

A. Stamp all keys with change number and key set symbol. Furnish keys in quantities as follows:

Locks/Keys	Quantity
Cylinder locks	2 keys each

2.6 KICK PLATES

A. Conform to ANSI Standard A156.6.

B. Provide protective plates as specified below:

1. Kick plates Type J100 series.
2. Provide kick plates where specified. Kick plates shall be 254 mm (10 inches) or 305 mm (12 inches) high. Kick plates shall be minimum 1.27 mm (0.050 inches) thick. Provide kick plates beveled on all 4 edges (B4E). On push side of doors where jamb stop extends to floor, make kick plates 38 mm (1-1/2 inches) less than width of door.
3. Kick plates are not required on following door sides:
 - a. Exterior side of exterior doors.

2.7 THRESHOLDS

- A. Conform to ANSI A156.21, mill finish extruded aluminum, except as otherwise specified. In existing construction, thresholds shall be installed in a bed of sealant with ¼-20 stainless steel machine screws and expansion shields. Furnish thresholds for the full width of the openings.
- B. At exterior doors and any interior doors exposed to moisture, provide threshold with non-slip abrasive finish.
- C. Provide with miter returns where threshold extends more than 12 mm (0.5 inch) beyond face of frame.

2.8 WEATHERSTRIPS (FOR EXTERIOR DOORS)

- A. Conform to ANSI A156.22. Air leakage shall not to exceed 0.50 CFM per foot of crack length (0.000774m³/s/m).

2.9 PADLOCKS FOR VARIOUS DOORS, GATES AND HATCHES

- A. ASTM E883, size 50 mm (2 inch) wide chain; furnish extended shackles as required by job conditions. Provide padlock, with key cylinders, for each door in following areas as noted.
- B. Key padlocks as follows:
1. Roof Access and Scuttles: Engineer's set.
 2. Ladder Guards: Engineer's set.

2.10 FINISHES

- A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, pivots, closers, thresholds, etc., shall be as specified below under "Miscellaneous Finishes."
- B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.
- C. Miscellaneous Finishes:
1. Hinges - exterior doors: 626 or 630.
 2. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
 3. Thresholds: Mill finish aluminum.
 4. Other primed steel hardware: 600.
- D. Hardware Finishes for Existing Buildings: U.S. Standard finishes shall match finishes of hardware in (similar) existing spaces except where otherwise specified.

2.11 BASE METALS

- A. Apply specified U.S. Standard finishes on different base metals as following:

Finish	Base Metal
652	Steel
626	Brass or bronze
630	Stainless steel

PART 3 - EXECUTION**3.1 HARDWARE HEIGHTS**

- A. For existing buildings locate hardware on doors at heights to match existing hardware. The Contractor shall visit the site, verify location of existing hardware and submit locations to VA COR for approval.

3.2 INSTALLATION

- A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. At exterior doors, closers shall be mounted on interior side. Where closers are mounted on doors they shall be mounted with hex nuts and bolts; foot shall be fastened to frame with machine screws.
- B. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.
- C. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.
- D. After locks have been installed; show in presence of COR that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the bitting list. Also a copy of the invoice shall be sent to the COR for his records.) Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

3.3 FINAL INSPECTION

- A. Installer to provide letter to VA Resident/Project Engineer that upon completion, installer has visited the Project and has accomplished the following:
 - 1. Re-adjust hardware.
 - 2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
 - 3. Identify items that have deteriorated or failed.
 - 4. Submit written report identifying problems.

3.4 DEMONSTRATION

- A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of Resident/Project Engineer and VA Locksmith.

3.5 HARDWARE SETS

- A. Following sets of hardware correspond to hardware symbols shown on drawings.
- B. Hardware Consultant working on a project will be responsible for providing additional information regarding these hardware sets. The numbers shown in the following sets come from BHMA standards.
- C. Basis of Design: Equal to Manufacturers listed. Architect COR approval required.

D. EXTERIOR SINGLE DOORS**HW 1**

QTY		DESCRIPTION	CATALOG NUMBER	MFR
3	EA	HINGES	TYPE AS REQUIRED	IVE
1	EA	PASSAGE	T101-DAN	FAL
1	EA	DEADBOLT	D100	FAL
1	EA	SURFACE CLOSER	1461 PA C-N-S (C02011)	LCN
1	EA	KICK PLATE	J102	IVE
1	SET	FRAME SEALS	ROY164	
1	EA	THRESHOLD	PROFILE AS REQUIRED	ZER.
1	EA	SWEEP	R0Y416	
1	EA	DRIP	R0Y976	

HW 2

QTY		DESCRIPTION	CATALOG NUMBER	MFR
2	EA	HINGES	TYPE AS REQUIRED	IVE
1	EA	STOREROOM	T581-DAN	FAL
1	EA	GASKETING	ROY154	ZER
1	SET	FRAME SEALS	ROY164	
1	EA	DRIP	R0Y976	

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SECTION 09 22 16
NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section specifies steel studs wall systems, fasteners, and accessories for the screw attachment of gypsum board, or other building boards.

1.2 RELATED WORK

- A. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.

1.3 TERMINOLOGY

- A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, or bar joists. In interstitial spaces with walk-on floors the underside of the walk-on floor is the underside of structure overhead.
- C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Studs, runners and accessories.
 5. Screws, clips and other fasteners.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

- A. In accordance with the requirements of ASTM C754.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society For Testing And Materials (ASTM)
- | | |
|-------------------|--|
| A641-09..... | Zinc-Coated (Galvanized) Carbon Steel Wire |
| A653/653M-11..... | Specification for Steel Sheet, Zinc Coated
(Galvanized) or Zinc-Iron Alloy-Coated
(Galvannealed) by Hot-Dip Process. |
| C11-10..... | Terminology Relating to Gypsum and Related
Building Materials and Systems |

- C645-09.....Non-Structural Steel Framing Members
- C754-11.....Installation of Steel Framing Members to
Receive Screw-Attached Gypsum Panel Products
- C954-10.....Steel Drill Screws for the Application of
Gypsum Panel Products or Metal Plaster Bases to
Steel Studs from 0.033 in. (0.84 mm) to 0.112
in. (2.84 mm) in Thickness

PART 2 - PRODUCTS

2.1 PROTECTIVE COATING

- A. Galvanize steel studs and runners (track with coating designation of G40 or equivalent).

2.2 STEEL STUDS AND RUNNERS (TRACK)

- A. ASTM C645, modified for thickness specified and sizes as shown.
1. Use C 645 steel, 0.75 mm (0.0296-inch) minimum base-metal (30 mil).
 2. Runners same thickness as studs.
 3. Exception: Members that can show certified third party testing with gypsum board in accordance with ICC ES AC86 (Approved May 2012) need not meet the minimum thickness limitation or minimum section properties set forth in ASTM C 645. The submission of an evaluation report is acceptable to show conformance to this requirement. Use C 645 steel, 0.48mm (0.019 inch) minimum base-metal (19 mil).
- B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
- D. Studs 3600 mm (12 feet) or less in length shall be in one piece.
- C. Rolled Steel Channels: ASTM C754, cold rolled; or, ASTM C841, cold rolled.

2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

- A. ASTM C754, except as otherwise specified.
- C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.
- D. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

PART 3 - EXECUTION

3.2 INSTALLING STUDS

- A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.

- B. Space studs not more than 400 mm (16 inches) on center.
- C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead.
- D. Extend studs to underside of structure overhead.
- E. Fastening Studs:
 - 1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
 - 2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.
- F. Chase Wall Partitions:
 - 1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
 - 2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).

3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY

- A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.
- B. Wall furring-Stud System:
 - 1. Framed with 63 mm (2-1/2 inch) or narrower studs, 400 mm (16 inches) on center.
 - 2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
 - 3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.

3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES

- A. Provide for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, wood seats, toilet stall partitions, dressing booth partitions, urinal screens, chalkboards, tackboards, wall-hung casework, handrail brackets, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.
- B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

3.7 TOLERANCES

- A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.
- B. Plumb and align vertical members within 3 mm (1/8-inch.)
- C. Level or align ceilings within 3 mm (1/8-inch.)

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**SECTION 09 29 00
GYPSUM BOARD**

PART 1 - GENERAL**1.1 DESCRIPTION**

This section specifies installation and finishing of gypsum board.

1.2 RELATED WORK

- A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 09 22 16, NON-STRUCTURAL METAL FRAMING.

1.3 TERMINOLOGY

- A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Cornerbead and edge trim.
 2. Finishing materials.
 4. Gypsum board, each type.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C840.

1.6 ENVIRONMENTAL CONDITIONS

In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing And Materials (ASTM):
- | | |
|--------------|---|
| C11-15..... | Terminology Relating to Gypsum and Related Building Materials and Systems |
| C475-15..... | Joint Compound and Joint Tape for Finishing Gypsum Board |
| C840-13..... | Application and Finishing of Gypsum Board |
| C919-12..... | Sealants in Acoustical Applications |

C954-15.....Steel Drill Screws for the Application of
Gypsum Board or Metal Plaster Bases to Steel
Stud from 0.033 in. (0.84mm) to 0.112 in.
(2.84mm) in thickness

C1002-14.....Steel Self-Piercing Tapping Screws for the
Application of Gypsum Panel Products or Metal
Plaster Bases to Wood Studs or Steel Studs

C1047-14.....Accessories for Gypsum Wallboard and Gypsum
Veneer Base

C1396-14.....Gypsum Board

C. Underwriters Laboratories Inc. (UL):
Latest Edition.....Fire Resistance Directory

D. Inchcape Testing Services (ITS):
Latest Editions.....Certification Listings

PART 2 - PRODUCTS

2.1 GYPSUM BOARD

A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown
otherwise.

2.2 GYPSUM SHEATHING BOARD

A. ASTM C1396, Type X, water-resistant core, 16 mm (5/8 inch) thick.
B. ASTM C1177, Type X.

2.3 ACCESSORIES

A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel
sheet or rigid PVC plastic.
B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or
deformations as required to provide compound bond.

2.4 FASTENERS

A. ASTM C1002 and ASTM C840, except as otherwise specified.
B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).
C. Select screws of size and type recommended by the manufacturer of the
material being fastened.

2.5 FINISHING MATERIALS AND LAMINATING ADHESIVE

ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives,
preservatives, biocides and other VOC. Adhesive shall contain a maximum
VOC content of 50 g/l.

PART 3 - EXECUTION

3.1 GYPSUM BOARD HEIGHTS

A. Extend gypsum board from floor to heights as follows:

1. Not less than 100 mm (4 inches) above suspended acoustical ceilings.
2. At ceiling of suspended gypsum board ceilings.
3. At existing ceilings.

3.2 INSTALLING GYPSUM BOARD

- A. Coordinate installation of gypsum board with other trades and related work.
- B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
- C. Use gypsum boards in maximum practical lengths to minimize number of end joints.
- D. Bring gypsum board into contact, but do not force into place.
- E. Walls (Except Shaft Walls):
 1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
 2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
 3. Stagger screws on abutting edges or ends.
 4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
 7. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.
- F. Electrical and Telecommunications Boxes:
 1. Seal annular spaces between electrical and telecommunications receptacle boxes and gypsum board partitions.
- G. Accessories:
 1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
 2. Install in one piece, without the limits of the longest commercially available lengths.
 3. Corner Beads:
 - a. Install at all vertical and horizontal external corners and where shown.

- b. Use screws only. Do not use crimping tool.
- 4. Edge Trim (casings Beads):
 - a. At both sides of expansion and control joints unless shown otherwise.
 - b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
 - c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
 - d. Where shown.

3.3 INSTALLING GYPSUM SHEATHING

- A. Install in accordance with ASTM C840, except as otherwise specified or shown.
- B. Use screws of sufficient length to secure sheathing to framing.
- C. Space screws 9 mm (3/8 inch) from ends and edges of sheathing and 200 mm (8 inches) on center. Space screws a maximum of 200 mm (8 inches) on center on intermediate framing members.
- D. Apply 600 mm by 2400 mm (2 foot by 8 foot) sheathing boards horizontally with tongue edge up.
- E. Apply 1200 mm by 2400 mm or 2700 mm (4 ft. by 8 ft. or 9 foot) gypsum sheathing boards vertically with edges over framing.

3.5 FINISHING OF GYPSUM BOARD

- A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 4 finish for all finished areas open to public view.
- B. Before proceeding with installation of finishing materials, assure the following:
 - 1. Gypsum board is fastened and held close to framing or furring.
 - 2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.
- C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non decorated smoke barrier and fire rated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the smoke barrier and fire rated construction. Sanding is not required of non decorated surfaces.

3.6 REPAIRS

- A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.
- B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.
- C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.
- D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface to provide smoke tight construction and fire protection equivalent to the fire rated construction.

- - - E N D - - -

SECTION 09 65 13
RESILIENT BASE AND ACCESSORIES

PART 1 - GENERAL**1.1 SUMMARY**

- A. Section Includes:
 - 1. Resilient base adhered to interior walls and partitions.

1.2 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
 - F1861-16.....Resilient Wall Base.

1.3 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Adhesives and primers indicating manufacturer's recommendation for each application.
 - 3. Installation instructions.
- C. Samples:
 - 1. Resilient Base: 150 mm (6 inches) long, each type and color.

1.4 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.5 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage when handling and during construction operations.

1.6 FIELD CONDITIONS

- A. Environment:
 - 1. Product Temperature: Minimum 21 degrees C (70 degrees F) for minimum 48 hours before installation.
 - 2. Work Area Ambient Temperature Range: 21 to 27 degrees C (70 to 80 degrees F) continuously, beginning 48 hours before installation.
 - 3. Install products when building is permanently enclosed and when wet construction is completed, dried, and cured.

1.7 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS**2.1 PRODUCTS**

- A. Provide each product from one manufacturer and from one production run.

2.2 RESILIENT BASE

- A. Resilient Base: 3 mm (1/8 inch) thick, 100 mm (4 inches) high.
 - 1. Type: Rubber or vinyl; use type to match existing adjacent materials.
 - 2. ASTM F1861, Type TP thermoplastic rubber or Type TV thermoplastic vinyl, Group 2 - layered.
- B. Applications:
 - 1. Carpet Flooring Locations: Style A - Straight as required to match existing adjacent materials.
 - 2. Other Locations: Style B - Cove as required to match existing adjacent materials.
- C. Color: To match exiting adjacent materials.

2.3 ADHESIVES

- A. Adhesives: Low pollutant-emitting, water based type recommended by adhered product manufacturer for each application.

PART 3 - EXECUTION**3.1 PREPARATION**

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Remove existing base to permit new installation.
 - 1. Dispose of removed materials.
- D. Correct substrate deficiencies.
 - 1. Fill cracks, pits, and depressions with leveling compound.
 - 2. Remove protrusions; grind high spots.
 - 3. Apply leveling compound to achieve 3 mm (1/8 inch) in 3 m (10 feet) maximum surface variation.
- E. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.
 - 1. Mechanically clean concrete floor substrate according to ASTM D4259.
 - 2. Surface Profile: ICRI Guideline No. 310.2R.
- F. Allow substrate to dry and cure.

3.2 INSTALLATION GENERAL

- A. Install products according to manufacturer's instructions.
 - 1. When instructions deviate from specifications, submit proposed resolution for Contracting Officer consideration.

3.3 RESILIENT BASE INSTALLATION

- A. Applications:
 - 1. Install resilient base in rooms as noted on Drawings.
 - 2. Install resilient base on curb supported fixed equipment.
 - 3. Extend resilient base into closets, alcoves, and cabinet knee spaces, and around columns within scheduled room.
- B. Lay out resilient base with minimum number of joints.
 - 1. Length: 600 mm (24 inches) minimum, each piece.
 - 2. Locate joints 150 mm (6 inches) minimum from corners and intersection of adjacent materials.
- C. Installation:
 - 1. Apply adhesive uniformly for full contact between resilient base and substrate.
 - 2. Set resilient base with hairline butted joints aligned along top edge.
- D. Factory form corners and end stops.
- E. Roll resilient base ensuring complete adhesion.

3.4 CLEANING

- A. Remove excess adhesive before adhesive sets.
- B. Clean exposed resilient base surfaces. Remove contaminants and stains.
 - 1. Clean with mild detergent. Leave surfaces free of detergent residue.
- C. Polish exposed resilient base to gloss sheen.

3.5 PROTECTION

- A. Protect products from construction traffic and operations.
 - 1. Maintain protection until directed by Contracting Officer's Representative.
- B. Replace damaged products and re-clean.
 - 1. Damaged Products include cut, gouged, scraped, torn, and unbonded products.

- - E N D - -

**SECTION 09 91 00
PAINTING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Work of this Section includes all labor, materials, equipment, and services necessary to complete the painting and finishing as shown on the construction documents and/or specified herein, including, but not limited to, the following:
1. Prime coats which may be applied in shop under other sections.
 2. Prime painting unprimed surfaces to be painted under this Section.
 3. Painting items furnished with a prime coat of paint, including touching up of or repairing of abraded, damaged or rusted prime coats applied by others.
 4. Painting ferrous metal (except stainless steel) exposed to view.
 5. Painting galvanized ferrous metals exposed to view.
 6. Painting gypsum drywall exposed to view.
 7. Painting of wood exposed to view, except items which are specified to be painted or finished under other Sections of these specifications. Back painting of all wood in contact with concrete, masonry or other moisture areas.
 8. Incidental painting and touching up as required to produce proper finish for painted surfaces, including touching up of factory finished items.
 9. Painting of any surface not specifically mentioned to be painted herein or on construction documents, but for which painting is obviously necessary to complete the job, or work which comes within the intent of these specifications, is to be included as though specified.

1.2 RELATED WORK

- A. Section 01 35 26, SAFETY REQUIREMENTS: Activity Hazard Analysis.
- B. Division 05 METALS: Shop prime painting of steel and ferrous metals.
- C. Division 08 OPENINGS: Shop prime painting of steel and ferrous metals.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Before work is started, or sample panels are prepared, submit manufacturer's literature and technical data

C. Sample Panels:

1. After painters' materials have been approved and before work is started, submit sample panels showing each type of finish and color specified.
2. Panels to Show Color: Composition board, 100 x 250 mm (4 x 10 inch).
3. Attach labels to panel stating the following:
 - a. Manufacturers name and product number of paints used.
 - b. Product type and color.
 - c. VA project title, VA project number, and VA contract number.
4. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.

1.4 DELIVERY AND STORAGE

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
 1. Name of manufacturer.
 2. Product type.
 3. Batch number.
 4. Instructions for use.
 5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
 1. Federal Specification Number, where applicable, and name of material.
 2. Surface upon which material is to be applied.
 3. Specify Coat Types: Prime; body; finish; etc.
- C. Maintain space for storage, and handling of painting materials and equipment in a ventilated, neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 7 and 30 degrees C (45 and 85 degrees F).

1.5 QUALITY ASSURANCE

- A. Qualification of Painters: Use only qualified journeyman painters for the mixing and application of paint on exposed surfaces. Submit evidence that key personnel have successfully performed surface preparation and application of coating on a minimum of three (3) similar projects within the past three (3) years.
- B. Paint Coordination: Provide finish coats which are compatible with the prime paints used. Review other Sections of these specifications in which prime paints are to be provided to ensure compatibility of the total

coatings system for the various substrates. Upon request from other subcontractors, furnish information on the characteristics of the finish materials proposed to be used, to ensure that compatible prime coats are used. Provide barrier coats over incompatible primers or remove and re-prime as required. Notify the Contracting Officer Representative (COR) in writing of any anticipated problems using the coating systems as specified with substrates primed by others.

1.6 REGULATORY REQUIREMENTS

- A. Paint materials are to conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
 - 1. Volatile Organic Compounds (VOC) Emissions Requirements: Field-applied paints and coatings that are inside the waterproofing system to not exceed limits of authorities having jurisdiction.
 - 2. Lead-Base Paint:
 - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
 - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
 - c. Do not use coatings having a lead content over 0.06 percent by weight of non-volatile content.
 - 3. Asbestos: Provide materials that do not contain asbestos.
 - 4. Chromate, Cadmium, Mercury, and Silica: Provide materials that do not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
 - 5. Human Carcinogens: Provide materials that do not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.
 - 6. Use high performance acrylic paints in place of alkyd paints.

1.7 SAFETY AND HEALTH

- A. Apply paint materials using safety methods and equipment in accordance with the following:
 - 1. Comply with applicable Federal, State, and local laws and regulations, and with the ACCIDENT PREVENTION PLAN, including the Activity Hazard Analysis (AHA) as specified in Section 01 35 26, SAFETY REQUIREMENTS. The AHA is to include analyses of the potential impact of painting

operations on painting personnel and on others involved in and adjacent to the work zone.

- B. Safety Methods Used During Paint Application: Comply with the requirements of SSPC PA Guide 10.
- C. Toxic Materials: To protect personnel from overexposure to toxic materials, conform to the most stringent guidance of:
 - 1. The applicable manufacturer's Material Safety Data Sheets (MSDS) or local regulation.
 - 2. 29 CFR 1910.1000.
 - 3. ACHIH-BKLT and ACGIH-DOC, threshold limit values.

1.8 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
 - ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
 - ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. ASME International (ASME):
 - A13.1-07(R2013).....Scheme for the Identification of Piping Systems
- D. Code of Federal Regulation (CFR):
 - 40 CFR 59.....Determination of Volatile Matter Content, Water Content, Density Volume Solids, and Weight Solids of Surface Coating
- E. Commercial Item Description (CID):
 - A-A-1272A.....Plaster Gypsum (Spackling Compound)
- F. Federal Specifications (Fed Spec):
 - TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For Waterproofing Concrete and Masonry Walls) (CEP)
- G. Master Painters Institute (MPI):
 - 1.....Aluminum Paint
 - 3.....Primer, Alkali Resistant, Water Based
 - 4.....Interior/ Exterior Latex Block Filler
 - 5.....Exterior Alkyd Wood Primer
 - 6.....Exterior, Latex for Exterior Wood Primer
 - 7.....Exterior Oil Wood Primer

- 8.....Exterior Alkyd, Flat MPI Gloss Level 1
- 9.....Exterior Alkyd Enamel MPI Gloss Level 6
- 10.....Exterior Latex, Flat
- 11.....Exterior Latex, Semi-Gloss
- 15.....Exterior Latex, Low Sheen (MPI Gloss Level 3-4)
- 17.....Primer, Bonding, Waterbased
- 18.....Organic Zinc Rich Primer
- 22.....Aluminum Paint, High Heat (up to 590° - 1100F)
- 23.....Primer, Metal, Surface Tolerant

- 27.....Exterior / Interior Alkyd Floor Enamel, Gloss
- 31.....Polyurethane, Moisture Cured, Clear Gloss
- 36.....Knot Sealer
- 39.....Primer, Latex, for Interior Wood
- 40.....Exterior, Latex High Build
- 42.....Textured Coating, Latex, Flat
- 43.....Interior Satin Latex, MPI Gloss Level 4
- 44.....Interior Low Sheen Latex, MPI Gloss Level 2
- 45.....Interior Primer Sealer
- 46.....Interior Enamel Undercoat
- 47.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5
- 48.....Interior Alkyd, Gloss, MPI Gloss Level 6
- 50.....Interior Latex Primer Sealer
- 51.....Interior Alkyd, Eggshell, MPI Gloss Level 3
- 52.....Interior Latex, MPI Gloss Level 3
- 53.....Interior Latex, Flat, MPI Gloss Level 1
- 54.....Interior Latex, Semi-Gloss, MPI Gloss Level 5
- 59.....Interior/Exterior Alkyd Porch & Floor Enamel, Low
Gloss
- 60.....Interior/Exterior Latex Porch & Floor Paint, Low
Gloss
- 66.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC
Approved)
- 67.....Interior Latex Fire Retardant, Top-Coat (ULC
Approved)
- 68.....Interior/ Exterior Latex Porch & Floor Paint,
Gloss
- 71.....Polyurethane, Moisture Cured, Clear, Flat

77.....	Epoxy Cold Cured, Gloss
79.....	Marine Alkyd Metal Primer
90.....	Interior Wood Stain, Semi-Transparent
91.....	Wood Filler Paste
94.....	Exterior Alkyd, Semi-Gloss
95.....	Fast Drying Metal Primer
98.....	High Build Epoxy Coating
99.....	Sealer, Water-based, for Concrete Floors
101.....	Epoxy Anti-Corrosive Metal Primer
107.....	Primer, Rust-Inhibitive, Water-based
108.....	High Build Epoxy Coating, Low Gloss
113.....	Elastomeric, Pigmented, Exterior, Water-based, Flat
114.....	Interior Latex, Gloss
115.....	Epoxy-Modified Latex, Interior Gloss (MPI gloss level 6)
118.....	Dry Fall, Latex Flat
119.....	Exterior Latex, High Gloss (acrylic)
134.....	Galvanized Water Based Primer
135.....	Non-Cementitious Galvanized Primer
138.....	Interior High Performance Latex, MPI Gloss Level 2
139.....	Interior High Performance Latex, MPI Gloss Level 3
140.....	Interior High Performance Latex, MPI Gloss Level 4
141.....	Interior High Performance Latex (SG) MPI Gloss Level 5
144.....	Latex, Interior, Institutional Low Odor / VOC, (MPI Gloss Level 2)
145.....	Latex, Interior, Institutional Low Odor / VOC, (MPI Gloss Level 3)
146.....	Latex, Interior, Institutional Low Odor / VOC, (MPI Gloss Level 4)
151.....	Light Industrial Coating, Interior, Water-based, (MPI Gloss Level 3)
153.....	Light Industrial Coating, Interior, Water-based, (MPI Gloss Level 4)
163.....	Exterior Water Based Semi-Gloss Light Industrial Coating, MPI Gloss Level 5

164.....Exterior, Water Based, Gloss, Light Industrial
Coating, MPI Gloss Level 6

H. Society for Protective Coatings (SSPC):

SSPC SP 1-82(R2004).....Solvent Cleaning

SSPC SP 2-82(R2004).....Hand Tool Cleaning

SSPC SP 3-28(R2004).....Power Tool Cleaning

SSPC SP 10/NACE No.2.....Near-White Blast Cleaning

SSPC PA Guide 10.....Guide to Safety and Health Requirements

I. U.S. National Archives and Records Administration (NARA):

29 CFR 1910.1000.....Air Contaminants

J. Underwriter's Laboratory (UL)

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Conform to the coating specifications and standards referenced in PART 3.
Submit manufacturer's technical data sheets for specified coatings and solvents.

2.2 PAINT PROPERTIES:

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.
- C. Provide undercoat paint produced by the same manufacturer as the finish coats. Use only thinners approved by the paint manufacturer and use only to recommended limits.
- D. VOC Content: For field applications that are inside the weatherproofing system, paints and coating to comply with VOC content limits of authorities having jurisdiction and the following VOC content limits:
1. Flat Paints and Coatings: 50 gram/liter.
 2. Non-flat Paints and Coatings: 150 gram/liter.
 3. Primers, Sealers, and Undercoaters: 200 gram/liter.
 4. Anticorrosive and Antirust Paints applied to Ferrous Metals: 250 gram/liter.
 5. Zinc-Rich Industrial Maintenance Primers: 340 gram/liter.
- E. VOC test method for paints and coatings is to be in accordance with 40 CFR 59 (EPA Method 24). Part 60, Appendix A with the exempt compounds' content determined by Method 303 (Determination of Exempt Compounds) in

the South Coast Air Quality Management District's (SCAQMD) "Laboratory Methods of Analysis for Enforcement Samples" manual.

2.3 BIOBASED CONTENT

- A. Paint products shall comply with following bio-based standards for biobased materials:

Material Type	Percent by Weight
Interior Paint	20 percent biobased material
Exterior Paint	20 percent biobased material

- B. The minimum-content standards are based on the weight (not the volume) of the material.

PART 3 - EXECUTION

3.1 JOB CONDITIONS:

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
 2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each day's work.
- B. Atmospheric and Surface Conditions:
1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.
 - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the COR and the product manufacturer. Under no circumstances are application conditions to exceed manufacturer recommendations.
 - c. When the relative humidity exceeds 85 percent; or to damp or wet surfaces; unless otherwise permitted by the paint manufacturer's printed instructions.
 2. Maintain interior temperatures until paint dries hard.
 3. Do no exterior painting when it is windy and dusty.
 4. Do not paint in direct sunlight or on surfaces that the sun will warm.
 5. Apply only on clean, dry and frost-free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces only when allowed by manufacturer's printed instructions.

3.2 INSPECTION:

- A. Examine the areas and conditions where painting and finishing are to be applied and correct any conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions are corrected to permit proper installation of the work.

3.3 GENERAL WORKMANSHIP REQUIREMENTS:

- A. Application may be by brush or roller. Spray application only upon acceptance from the COR in writing.
- B. Furnish to the COR a painting schedule indicating when the respective coats of paint for the various areas and surfaces will be completed. This schedule is to be kept current as the job progresses.
- C. Protect work at all times. Protect all adjacent work and materials by suitable covering or other method during progress of work. Upon completion of the work, remove all paint and varnish spots from floors, glass and other surfaces. Remove from the premises all rubbish and accumulated materials of whatever nature not caused by others and leave work in a clean condition.
- D. Remove and protect hardware, accessories, device plates, lighting fixtures, and factory finished work, and similar items, or provide in place protection. Upon completion of each space, carefully replace all removed items by workmen skilled in the trades involved.
- E. When indicated to be painted, remove electrical panel box covers and doors before painting walls. Paint separately and re-install after all paint is dry.
- F. Materials are to be applied under adequate illumination, evenly spread and flowed on smoothly to avoid runs, sags, holidays, brush marks, air bubbles and excessive roller stipple.
- G. Apply materials with a coverage to hide substrate completely. When color, stain, dirt or undercoats show through final coat of paint, the surface is to be covered by additional coats until the paint film is of uniform finish, color, appearance and coverage, at no additional cost to the Government.
- H. All coats are to be dry to manufacturer's recommendations before applying succeeding coats.

3.4 SURFACE PREPARATION:

- A. General:
 - 1. The Contractor shall be held wholly responsible for the finished appearance and satisfactory completion of painting work. Properly

prepare all surfaces to receive paint, which includes cleaning, sanding, and touching-up of all prime coats applied under other Sections of the work. Broom clean all spaces before painting is started. All surfaces to be painted or finished are to be completely dry, clean and smooth.

2. See other sections of specifications for specified surface conditions and prime coat.
3. Perform preparation and cleaning procedures in strict accordance with the paint manufacturer's instructions and as herein specified, for each particular substrate condition.
4. Clean surfaces before applying paint or surface treatments with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry. Schedule the cleaning and painting so that dust and other contaminants from the cleaning process will not fall in wet, newly painted surfaces.
5. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
 - a. Wood: 15 percent.
 - b. Gypsum Board: 12 percent.

B. Wood:

1. Sand to a smooth even surface and then dust off.
2. Sand surfaces showing raised grain smooth between each coat.
3. Wipe surface with a tack rag prior to applying finish.
4. Surface painted with an opaque finish:
 - a. Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
 - b. Apply two coats of MPI 36 (Knot Sealer) over large knots.
5. After application of prime coat, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
6. Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.

C. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).

2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning).
 3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
 - a. Fill flat head countersunk screws used for permanent anchors.
 - b. Do not fill screws of item intended for removal such as glazing beads.
 4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
 5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.
- D. Zinc-Coated (Galvanized) Metal Surfaces Specified Painted:
1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
 2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer) depending on finish coat compatibility.
- E. Gypsum Board:
1. Remove efflorescence, loose and chalking plaster or finishing materials.
 2. Remove dust, dirt, and other deterrents to paint adhesion.
 3. Fill holes, cracks, and other depressions with CID-A-A-1272A finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.5 PAINT PREPARATION:

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.

- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two (2) component and two (2) part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.6 APPLICATION:

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three (3) coats; prime, body, and finish. When two (2) coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COR.
- E. Apply by brush or roller. Spray application for new or existing occupied spaces only upon approval by acceptance from COR in writing.
 - 1. Apply painting materials specifically required by manufacturer to be applied by spraying.
 - 2. In new construction and in existing occupied spaces, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in "Building and Structural Work Field Painting"; "Work not Painted"; motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
- F. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.7 PRIME PAINTING:

- A. After surface preparation, prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.

C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.

D. Wood:

1. Use same kind of primer specified for exposed face surface.
 - a. Exterior wood: MPI 7 (Exterior Oil Wood Primer) for new construction and MPI 5 (Exterior Alkyd Wood Primer) for repainting bare wood primer.
2. Apply one (1) coat of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) as soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop fabricated or assembled millwork.
3. Back prime and seal ends of exterior wood.

E. Metals:

1. Steel and iron: MPI 95 (Fast Drying Metal Primer).
2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer).

F. Gypsum Board // and Hardboard //:

3.81. USE MPI 149 PRIMER SEALER INTERIOR INSTITUTIONAL LOW ODOR/VOC. EXTERIOR FINISHES:

A. Apply following finish coats where indicated.

B. Wood:

1. Do not apply finish coats on surfaces concealed after installation.
2. Two (2) coats of MPI 10 Exterior Latex, Flat).

C. Steel and Ferrous Metal:

1. Two (2) coats of MPI 9 (Exterior Alkyd Enamel, Gloss) on exposed surfaces, except on surfaces over 94 degrees C (201 degrees F).

3.9 INTERIOR FINISHES:

A. Apply following finish coats over prime coats in spaces indicated.

B. Metal Work:

1. Apply to exposed surfaces.
2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
 - a. Apply two (2) coats of MPI 153 Light Industrial Coating, Interior, Water-Based, Semi-Gloss, MPI Gloss Level 5.

C. Gypsum Board:

1. Two (2) coats of MPI 147 Latex Interior Institutional Low Odor/VOC, Semi-Gloss, MPI Gloss Level 5.

3.10 REFINISHING EXISTING PAINTED SURFACES:

- A. Clean, patch and repair existing surfaces as specified under "Surface Preparation". No "telegraphing" of lines, ridges, flakes, etc., through new surfacing is permitted. Where this occurs, sand smooth and re-finish until surface meets with COR's approval.
- B. Remove and reinstall items as specified under "General Workmanship Requirements".
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- G. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.
- H. Sand or dull glossy surfaces prior to painting.
- I. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.11 PAINT COLOR:

- A. Color and gloss of finish coats shall match existing surfaces unless noted otherwise.
- B. Coat Colors:
 1. Color of priming coat: Lighter than body coat.
 2. Color of body coat: Lighter than finish coat.
 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.

3.12 PROTECTION CLEAN UP, AND TOUCH-UP:

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.

C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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