



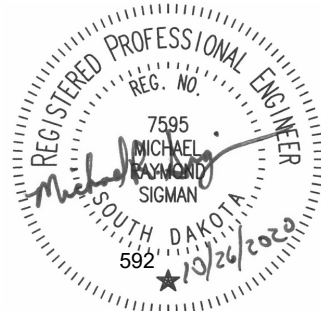
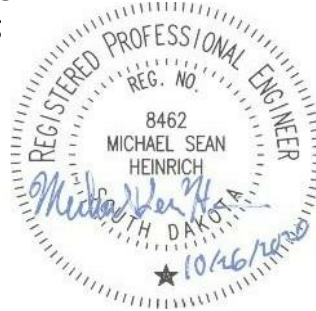
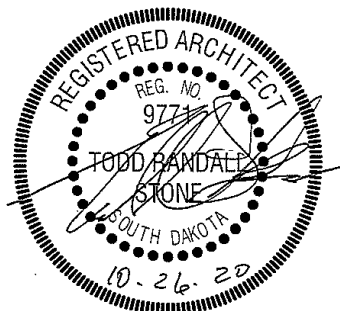
Specifications – Book 2

**Project #598-CSI-301 – MRI Site Prep for Ft. Meade and Hot Springs
VA Black Hills Health Care System**

Final Construction Documents

November 4, 2020

Stone Group Architects
West Plains Engineering
Albertson Engineering



**DEPARTMENT OF VETERANS AFFAIRS
VHA MASTER SPECIFICATIONS**

**TABLE OF CONTENTS
Section 00 01 10**

SECTION NO.	DIVISION AND SECTION TITLES	DATE
	DIVISION 00 - SPECIAL SECTIONS	
00 01 15	List of Drawing Sheets	05-20
	DIVISION 01 - GENERAL REQUIREMENTS	
01 00 00	General Requirements	03-20
01 32 16.15	Project Schedules (Small Projects - Design/Bid/Build	03-20
01 33 23	Shop Drawings, Product Data, and Samples	05-17
01 35 26	Safety Requirements	05-20
01 42 19	Reference Standards	09-19
01 45 00	Quality Control	03-19
01 45 29	Testing Laboratory Services	11-18
01 45 35	Special Inspections	03-19
01 57 19	Temporary Environmental Controls	01-11
01 58 16	Temporary Interior Signage	07-15
01 74 19	Construction Waste Management	09-13
01 81 13	Sustainable Construction Requirements	10-17
01 91 00	General Commissioning Requirements	10-15
	DIVISION 02 - EXISTING CONDITIONS	
02 41 00	Demolition	08-17
	DIVISION 03 - CONCRETE	
03 30 00	Cast-in-Place Concrete	07-19
	DIVISION 04 - MASONRY	
04 01 00	Maintenance of Masonry	02-16
04 05 13	Masonry Mortaring	10-17
04 05 16	Masonry Grouting	02-16
04 20 00	Unit Masonry	08-17
	DIVISION 05 - METALS	
05 12 00	Structural Steel Framing	11-18
05 31 00	Steel Decking	02-16
05 40 00	Cold-Formed Metal Framing	05-16
05 50 00	Metal Fabrications	08-18
	DIVISION 06 - WOOD, PLASTICS AND COMPOSITES	
06 10 00	Rough Carpentry	10-17

SECTION NO.	DIVISION AND SECTION TITLES	DATE
	DIVISION 07 - THERMAL AND MOISTURE PROTECTION	
07 01 50.19	Preparation for Re-Roofing	02-16
07 21 13	Thermal Insulation	10-17
07 27 26	Fluid-Applied Membrane Air Barrier, Vapor Permeable	02-16
07 53 23	Ethylene-Propylene-Diene-Monomer Roofing	02-16
07 60 00	Flashing and Sheet Metal	07-14
07 81 00	Applied Fireproofing	10-17
07 84 00	Firestopping	02-16
07 92 00	Joint Sealants	10-17
	DIVISION 08 - OPENINGS	
08 11 13	Hollow Metal Doors and Frames	08-16
08 14 00	Interior Wood Doors	02-16
08 41 13	Aluminum-Framed Entrances and Storefronts	08-16
08 71 00	Door Hardware	04-20
08 71 13	Automatic Door Operators	02-16
08 80 00	Glazing	10-15
08 90 00	Louvers and Vents	05-15
	DIVISION 09 - FINISHES	
09 05 16	Subsurface Preparation for Floor Finishes	02-15
09 22 16	Non-Structural Metal Framing	06-18
09 29 00	Gypsum Board	04-20
09 51 00	Acoustical Ceilings	12-18
09 65 13	Resilient Base and Accessories	02-16
09 65 16	Resilient Sheet Flooring	05-18
09 91 00	Painting	01-16
	DIVISION 10 - SPECIALTIES	
	DIVISION 12 - FURNISHINGS	
12 32 00	Manufactured Wood Casework	09-15
	DIVISION 13 - SPECIAL CONSTRUCTION	
13 05 41	Seismic Restraint Requirements for Non-Structural Components	01-14
13 40 00	Radio Frequency, Acoustic Abatement and Magnetic Shielding System	09-20
13 50 00	Ferromagnetic Detection System	09-08M
	DIVISION 21- FIRE SUPPRESSION	
21 13 13	Wet-Pipe Sprinkler Systems	06-15

SECTION NO.	DIVISION AND SECTION TITLES	DATE
	DIVISION 22 - PLUMBING	
22 05 11	Common Work Results for Plumbing	07-16
22 05 23	General-Duty Valves for Plumbing Piping	09-15
22 07 11	Plumbing Insulation	09-19
22 11 00	Facility Water Distribution	11-19
22 13 00	Facility Sanitary and Vent Piping	09-15
	DIVISION 23 - HEATING, VENTILATING, AND AIR CONDITIONING (HVAC)	
23 05 11	Common Work Results for HVAC	02-20
23 05 12	General Motor Requirements for HVAC and Steam Generation Equipment	02-20
23 05 41	Noise and Vibration Control for HVAC Piping and Equipment	02-20
23 05 93	Testing, Adjusting, and Balancing for HVAC	02-20
23 07 11	HVAC and Boiler Plant Insulation	02-20
23 09 23	Direct-Digital Control System for HVAC	09-11
23 21 13	Hydronic Piping	02-20
23 23 00	Refrigerant Piping	02-20
23 25 00	HVAC Water Treatment	02-20
23 31 00	HVAC Ducts and Casings	02-20
23 37 00	Air Outlets and Inlets	02-20
23 81 23	Computer-Room Air-Conditioners	03-20
	DIVISION 26 - ELECTRICAL	
26 05 11	Requirements for Electrical Installations	01-16
26 05 19	Low-Voltage Electrical Power Conductors and Cables	01-17
26 05 26	Grounding and Bonding for Electrical Systems	01-17
26 05 33	Raceway and Boxes for Electrical Systems	01-18
26 27 26	Wiring Devices	01-18
26 29 11	Motor Controllers	01-18
26 29 21	Enclosed Switches and Circuit Breakers	01-17
	DIVISION 27 - COMMUNICATIONS	
27 15 00	Communications Structured Cabling	01-16
	DIVISION 28 - ELECTRONIC SAFETY AND SECURITY	
	DIVISION 31 - EARTHWORK	
31 20 00	Earthwork	07-16
	DIVISION 32 - EXTERIOR IMPROVEMENTS	
32 05 23	Cement and Concrete for Exterior Improvements	08-16
32 12 16	Asphalt Paving	09-15

SECTION NO.	DIVISION AND SECTION TITLES	DATE
32 17 23	Pavement Markings	08-16
32 31 13	Chain Link Fences and Gates	06-18
APPENDIX A	Existing RF and Magnetic Shielding Drawings	
APPENDIX B	Siemens Sola MRI Drawings for Ft Meade	

SECTION 21 13 13
WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Design, installation and testing shall be in accordance with NFPA 13.
- B. Modification of the existing sprinkler system as indicated on the drawings and as further required by these specifications.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Section 33 10 00, WATER UTILITIES.
- C. Section 07 84 00, FIRESTOPPING.
- D. Section 09 91 00, PAINTING.
- E. Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 DESIGN CRITERIA

- A. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13.
 - 1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.
 - 2. Sprinkler Protection: Sprinkler hazard classifications shall be in accordance with NFPA 13. The hazard classification examples of uses and conditions identified in the Annex of NFPA 13 shall be mandatory for areas not listed below. Request clarification from the Government for any hazard classification not identified. To determining spacing and sizing, apply the following coverage classifications:
 - a. Light Hazard Occupancies: Patient care, treatment, and customary access areas.
 - b. Ordinary Hazard Group 1 Occupancies: Laboratories, Mechanical Equipment Rooms, Transformer Rooms, Electrical Switchgear Rooms, Electric Closets, and Repair Shops.

- c. Ordinary Hazard Group 2 Occupancies: Storage rooms, trash rooms, clean and soiled linen rooms, pharmacy and associated storage, laundry, kitchens, kitchen storage areas, retail stores, retail store storage rooms, storage areas, building management storage, boiler plants, energy centers, warehouse spaces, file storage areas for the entire area of the space up to 140 square meters (1500 square feet) and Supply Processing and Distribution (SPD).
- 3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available

1.4 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering. As the Government review is for technical adequacy only, the installer remains responsible for correcting any conflicts with other trades and building construction that arise during installation. Partial submittals will not be accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and provide an index referencing the appropriate specification section. In addition to the hard copies, provide submittal items in Paragraphs 1.4(A)1 through 1.4(A)5 electronically in pdf format on a compact disc or as directed by the COR. Submittals shall include, but not be limited to, the following:
 - 1. Qualifications:
 - a. Provide a copy of the installing contractors fire sprinkler and state contractor's license.
 - b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering.
 - c. Provide documentation showing that the installer has been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.

2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to the Plans and Calculations chapter of NFPA 13. Drawings shall include graphical scales that allow the user to determine lengths when the drawings are reduced in size. Include a plan showing the piping to the water supply test location.
3. Manufacturer's Data Sheets: Provide data sheets for all materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheets describe items in addition to those proposed to be used for the system, clearly identify the proposed items on the sheet.
4. Calculation Sheets:
 - a. Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of the Plans and Calculations chapter of NFPA 13.
5. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. In addition, submittals shall include, but not be limited to, the following:
 - a. A complete set of as-built drawings showing the installed system with the specific interconnections between the system switches and the fire alarm equipment. Provide a complete set in the formats as follows. Submit items 2 and 3 below on a compact disc or as directed by the COR.
 - 1) One full size (or size as directed by the COR) printed copy.
 - 2) One complete set in electronic pdf format.
 - 3) One complete set in AutoCAD format or a format as directed by the COR.
 - b. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13. Certificates shall be provided to document all parts of the installation.
 - c. Operations and Maintenance Manuals that include step-by-step procedures required for system startup, operation, shutdown, and routine maintenance and testing. The manuals shall include the manufacturer's name, model number, parts list, and tools that

should be kept in stock by the owner for routine maintenance, including the name of a local supplier, simplified wiring and controls diagrams, troubleshooting guide, and recommended service organization, including address and telephone number, for each item of equipment.

- d. One paper copy of the Material and Testing Certificates and the Operations and Maintenance Manuals above shall be provided in a binder. In addition, these materials shall be provided in pdf format on a compact disc or as directed by the COR.
- e. Provide one additional copy of the Operations and Maintenance Manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser or as directed by the COR.

1.5 QUALITY ASSURANCE

- A. Installer Reliability: The installer shall possess a valid State of South Dakota contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
- B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL or approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA. All materials and equipment shall be free from defect. All materials and equipment shall be new unless specifically indicated otherwise on the contract drawings.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
 - 13-13Installation of Sprinkler Systems
 - 25-14Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems
 - 101-15Life Safety Code
 - 170-15Fire Safety Symbols
- C. Underwriters Laboratories, Inc. (UL):
 - Fire Protection Equipment Directory (2011)

D. Factory Mutual Engineering Corporation (FM):
Approval Guide

PART 2 - PRODUCTS

2.1 PIPING & FITTINGS

- A. Piping and fittings for sprinkler systems shall be in accordance with NFPA 13.
1. Plain-end pipe fittings with locking lugs or shear bolts are not permitted.
 2. Piping sizes 50 mm (2 inches) and smaller shall be black steel Schedule 40 with threaded end connections.
 3. Piping sizes 65 mm (2 ½ inches) and larger shall be black steel Schedule 10 with grooved connections. Grooves in Schedule 10 piping shall be rolled grooved only.
 4. Use nonferrous piping in MRI Scanning Rooms.
 5. Plastic piping shall not be permitted except for drain piping.
 6. Flexible sprinkler hose shall be FM Approved and limited to hose with threaded end fittings with a minimum inside diameter of 1-inch and a maximum length of 6-feet.

2.2 VALVES

- A. General:
1. Valves shall be in accordance with NFPA 13.
 2. Do not use quarter turn ball valves for 50 mm (2 inch) or larger drain valves.
- B. Control Valve: The control valves shall be a listed indicating type. Control valves shall be UL Listed or FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI.
- C. Check Valve: Shall be of the swing type with a flanged cast iron body and flanged inspection plate.
- D. Automatic Ball Drips: Cast brass 20 mm (¾ inch) in-line automatic ball drip with both ends threaded with iron pipe threads.

2.3 SPRINKLERS

- A. All sprinklers shall be FM approved quick response except "institutional" type sprinklers shall be permitted to be UL Listed quick response. Provide FM approved quick response sprinklers in all areas, sprinklers.

- B. Temperature Ratings: In accordance with NFPA 13 except that sprinklers in elevator shafts and elevator machine rooms shall be no less than intermediate temperature rated and sprinklers in generator rooms shall be no less than high temperature rated.
- C. Provide sprinkler guards in accordance with NFPA 13 and when the elevation of the sprinkler head is less than 7 feet 6 inches above finished floor. The sprinkler guard shall be UL listed or FM approved for use with the corresponding sprinkler.

2.4 PIPE HANGERS, SUPPORTS AND RESTRAINT OF SYSTEM PIPING

Pipe hangers, supports, and restraint of system piping shall be in accordance with NFPA 13.

2.5 WALL, FLOOR AND CEILING PLATES

Provide chrome plated steel escutcheon plates.

2.6 VALVE TAGS

Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm (1/4 inch) for service designation on 19 gage, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook, brass chain, or nylon twist tie.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.
- B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard pipe-bending template. Concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. In stairways, locate piping as near to the ceiling as possible to prevent tampering by unauthorized personnel and to provide a minimum headroom clearance of 2250 mm (seven feet six inches). Piping shall not obstruct the minimum means of egress clearances required by NFPA 101. Pipe hangers, supports, and restraint of system piping, shall be installed accordance with NFPA 13.

- C. Welding: Conform to the requirements and recommendations of NFPA 13.
- D. Drains: Provide drips and drains, including low point drains, in accordance with NFPA 13. Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13. The drain piping shall not be restricted or reduced and shall be of the same diameter as the drain collector.
- E. Provide escutcheon plates for exposed piping passing through walls, floors or ceilings.
- F. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.
- G. Firestopping shall be provided for all penetrations of fire resistance rated construction. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.
- H. MRI Suite: Provide no more than one penetration of the MRI shield enclosure.
- I. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.
- J. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve occupied spaces. Request in writing at least one week prior to the planned interruption.

3.2 INSPECTION AND TEST

- A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test

system, including the fire department connections, as specified in NFPA 13, in the presence of the Contracting Officers Representative (COR) or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.

- B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise COR to schedule a final inspection and test. Connection to the fire alarm system shall have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test

3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the COR.

- - - E N D - - -

**SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING**

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
- C. Abbreviations/Acronyms:
 - 1. ABS: Acrylonitrile Butadiene Styrene
 - 2. AC: Alternating Current
 - 3. ACR: Air Conditioning and Refrigeration
 - 4. AI: Analog Input
 - 5. AISI: American Iron and Steel Institute
 - 6. AO: Analog Output
 - 7. AWG: American Wire Gauge
 - 8. BACnet: Building Automation and Control Network
 - 9. BAg: Silver-Copper-Zinc Brazing Alloy
 - 10. BAS: Building Automation System
 - 11. BCuP: Silver-Copper-Phosphorus Brazing Alloy
 - 12. BSG: Borosilicate Glass Pipe
 - 13. CDA: Copper Development Association
 - 14. C: Celsius
 - 15. CLR: Color
 - 16. CO: Carbon Monoxide
 - 17. COR: Contracting Officer's Representative
 - 18. CPVC: Chlorinated Polyvinyl Chloride
 - 19. CR: Chloroprene
 - 20. CRS: Corrosion Resistant Steel
 - 21. CWP: Cold Working Pressure
 - 22. db(A): Decibels (A weighted)
 - 23. DDC: Direct Digital Control
 - 24. DI: Digital Input
 - 25. DISS: Diameter Index Safety System
 - 26. DO: Digital Output
 - 27. DVD: Digital Video Disc
 - 28. DN: Diameter Nominal
 - 29. DWV: Drainage, Waste and Vent

- 30. ECC: Engineering Control Center
- 31. EPDM: Ethylene Propylene Diene Monomer
- 32. EPT: Ethylene Propylene Terpolymer
- 33. ETO: Ethylene Oxide
- 34. F: Fahrenheit
- 35. FAR: Federal Acquisition Regulations
- 36. FD: Floor Drain
- 37. FED: Federal
- 38. FG: Fiberglass
- 39. FNPT: Female National Pipe Thread
- 40. FPM: Fluoroelastomer Polymer
- 41. GPM: Gallons Per Minute
- 42. HDPE: High Density Polyethylene
- 43. Hg: Mercury
- 44. HOA: Hands-Off-Automatic
- 45. HP: Horsepower
- 46. HVE: High Volume Evacuation
- 47. ID: Inside Diameter
- 48. IPS: Iron Pipe Size
- 49. Kg: Kilogram
- 50. kPa: Kilopascal
- 51. lb: Pound
- 52. L/s: Liters Per Second
- 53. L/min: Liters Per Minute
- 54. MAWP: Maximum Allowable Working Pressure
- 55. MAX: Maximum
- 56. MED: Medical
- 57. m: Meter
- 58. MFG: Manufacturer
- 59. mg: Milligram
- 60. mg/L: Milligrams per Liter
- 61. ml: Milliliter
- 62. mm: Millimeter
- 63. MIN: Minimum
- 64. NF: Oil Free Dry (Nitrogen)
- 65. NPTF: National Pipe Thread Female
- 66. NPS: Nominal Pipe Size
- 67. NPT: Nominal Pipe Thread

- 68. OD: Outside Diameter
- 69. OSD: Open Sight Drain
- 70. OS&Y: Outside Stem and Yoke
- 71. OXY: Oxygen
- 72. PBPU: Prefabricated Bedside Patient Units
- 73. PH: Power of Hydrogen
- 74. PLC: Programmable Logic Controllers
- 75. PP: Polypropylene
- 76. PPM: Parts per Million
- 77. PSIG: Pounds per Square Inch
- 78. PTFE: Polytetrafluoroethylene
- 79. PVC: Polyvinyl Chloride
- 80. PVDF: Polyvinylidene Fluoride
- 81. RAD: Radians
- 82. RPM: Revolutions Per Minute
- 83. RTRP: Reinforced Thermosetting Resin Pipe
- 84. SCFM: Standard Cubic Feet Per Minute
- 85. SDI: Silt Density Index
- 86. SPEC: Specification
- 87. STD: Standard
- 88. SUS: Saybolt Universal Second
- 89. SWP: Steam Working Pressure
- 90. TEFC: Totally Enclosed Fan-Cooled
- 91. TFE: Tetrafluoroethylene
- 92. THHN: Thermoplastic High-Heat Resistant Nylon Coated Wire
- 93. THWN: Thermoplastic Heat & Water Resistant Nylon Coated Wire
- 94. T/P: Temperature and Pressure
- 95. USDA: U.S. Department of Agriculture
- 96. V: Volt
- 97. VAC: Vacuum
- 98. VA: Veterans Administration
- 99. VAMC: Veterans Administration Medical Center
- 100. VAC: Voltage in Alternating Current
- 101. WAGD: Waste Anesthesia Gas Disposal
- 102. WOG: Water, Oil, Gas

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.

- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
- D. Section 05 50 00, METAL FABRICATIONS.
- E. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.
- F. Section 07 84 00, FIRESTOPPING.
- G. Section 07 92 00, JOINT SEALANTS.
- H. Section 09 91 00, PAINTING.
- I. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- J. Section 22 07 11, PLUMBING INSULATION.
- K. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- L. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.
- M. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
ASME Boiler and Pressure Vessel Code -
BPVC Section IX-2013 ...Welding, Brazing, and Fusing Qualifications
B31.1-2012Power Piping
- C. American Society for Testing and Materials (ASTM):
A36/A36M-2012Standard Specification for Carbon Structural Steel
A575-96(R2013)e1Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
E84-2013aStandard Test Method for Surface Burning Characteristics of Building Materials
E119-2012aStandard Test Methods for Fire Tests of Building Construction and Materials
F1760-01(R2011)Standard Specification for Coextruded Poly(Vinyl Chloride) (PVC) Non-Pressure Plastic Pipe Having Reprocessed-Recycled Content
- D. International Code Council, (ICC):
IBC-2012International Building Code
IPC-2012International Plumbing Code

E. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:

SP-58-2009Pipe Hangers and Supports - Materials, Design,
Manufacture, Selection, Application and
Installation

SP-69-2003Pipe Hangers and Supports - Selection and
Application

F. Military Specifications (MIL):

P-21035BPaint High Zinc Dust Content, Galvanizing
Repair (Metric)

G. National Electrical Manufacturers Association (NEMA):

MG 1-2011Motors and Generators

H. National Fire Protection Association (NFPA):

51B-2014Standard for Fire Prevention During Welding,
Cutting and Other Hot Work

54-2012National Fuel Gas Code

70-2014National Electrical Code (NEC)

I. NSF International (NSF):

5-2012Water Heaters, Hot Water Supply Boilers, and
Heat Recovery Equipment

14-2012Plastic Piping System Components and Related
Materials

61-2012Drinking Water System Components - Health
Effects

372-2011Drinking Water System Components - Lead Content

J. Department of Veterans Affairs (VA):

PG-18-10Plumbing Design Manual

PG-18-13-2011Barrier Free Design Guide

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.

C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements and will fit the space available.

- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Installing Contractor shall provide lists of previous installations for selected items of equipment. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
 - 1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
 - 2. Equipment and materials identification.
 - 3. Firestopping materials.
 - 4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 5. Wall, floor, and ceiling plates.
- H. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.
- I. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8 inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, controls, piping, pumps, valves and other items. All valves, trap primer valves, water hammer

arrestors, strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.

1. Mechanical equipment rooms.
2. Interstitial space.
3. Hangers, inserts, supports, and bracing.
4. Pipe sleeves.
5. Equipment penetrations of floors, walls, ceilings, or roofs.

J. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment. Include complete list indicating all components of the systems with diagrams of the internal wiring for each item of equipment.
2. Include listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

1.5 QUALITY ASSURANCE

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture, supply and servicing of the specified products for at least 5 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least 5 years.
2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-

- down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, compressors, water heaters, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Contracting Officers Representative (COR).
 5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 8. Asbestos products or equipment or materials containing asbestos shall not be used.
 9. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 4. All welds shall be stamped according to the provisions of the American Welding Society.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract documents shall be referred to the COR for resolution. Printed copies or electronic files of manufacturer's installation instructions shall be provided to the COR at least 10 working days prior to commencing installation of any item.
 2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to: all types of valves, filters and strainers, transmitters, and control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to COR for resolution.

3. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved by VA.
4. Installer Qualifications: Installer shall be licensed and shall provide evidence of the successful completion of at least five projects of equal or greater size and complexity. Provide tradesmen skilled in the appropriate trade.
5. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or additional time to the Government.

E. Guaranty: Warranty of Construction, FAR clause 52.246-21.

F. Plumbing Systems: IPC, International Plumbing Code. Unless otherwise required herein, perform plumbing work in accordance with the latest version of the IPC. For IPC codes referenced in the contract documents, advisory provisions shall be considered mandatory, the word "should" shall be interpreted as "shall". Reference to the "code official" or "owner" shall be interpreted to mean the COR.

G. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC). All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.

2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. Such replacement shall be at no additional cost or additional time to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

1.7 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 MATERIALS FOR VARIOUS SERVICES

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372.

- B. In-line devices such as water meters, building valves, check valves, stops, valves, fittings, tanks and backflow preventers shall comply with NSF 61 and NSF 372.
- C. End point devices such as drinking fountains, lavatory faucets, kitchen and bar faucets, ice makers supply stops, and end-point control valves used to dispense drinking water must meet requirements of NSF 61 and NSF 372.

2.2 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for intended service.
 - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly at no additional cost or time to the Government.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model.

2.3 COMPATIBILITY OF RELATED EQUIPMENT

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.4 SAFETY GUARDS

- A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 8 mm (1/4 inch) bolts.

Reinforce guard as necessary to prevent side play forcing guard onto couplings.

B. All Equipment shall have moving parts protected from personal injury.

2.5 LIFTING ATTACHMENTS

A. Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING

A. All material and equipment furnished and installation methods used shall conform to the requirements of Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT; Section 26 29 11, MOTOR CONTROLLERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems shall be provided. Premium efficient motors shall be provided. Unless otherwise specified for a particular application, electric motors shall have the following requirements.

B. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional cost or time to the Government.
2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
 - a. Wiring material located where temperatures can exceed 71° C (160° F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers and water heaters.
 - b. Other wiring at boilers and water heaters, and to control panels, shall be NFPA 70 designation THWN.
 - c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems shall be provided where recommended by manufacturer of equipment.

4. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
 5. Motors utilized with variable frequency drives shall be rated "inverter-ready" per NEMA Standard, MG1.
- C. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency or Premium Efficiency" by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of the Energy Policy Act (EPACT), revised 2005. Motors not specified as "high efficiency or premium efficient" shall comply with EPACT.
- D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal pumps may be split phase or permanent split capacitor (PSC).
- E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. A time delay (20 seconds minimum) relay shall be provided for switching from high to low speed.
- F. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of 40° C (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.
- G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame shall be measured at the time of final inspection.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, MOTOR CONTROLLERS for specifications.
- B. The combination of controller and motor shall be provided by the respective pump manufacturer, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficient type, "inverter duty", and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate

horsepower in variable frequency operation. Both driving and driven motor sheaves shall be fixed pitch.

- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. Coordinate equipment and valve identification with local VAMC shops.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 7 mm (3/16 inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, etc. shall be identified.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 7 mm (3/16 inch) high riveted or bolted to the equipment.
- D. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
 - 2. Valve tags: Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm (1/4 inch) for service designation on 19 gage, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 - 3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 215 mm (8-1/2 inches) by 275 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. An additional copy of the valve list shall be mounted in picture frames for mounting to a wall. COR shall instruct contractor where frames shall be mounted.

4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided in the 3-ring binder notebook. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling or access door.

2.9 FIRESTOPPING

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 22 07 11, PLUMBING INSULATION, for pipe insulation.

2.10 GALVANIZED REPAIR COMPOUND

- A. Mil. Spec. DOD-P-21035B, paint.

2.11 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC). Submittals based on the International Building Code (IBC) requirements, or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in the state where the project is located. The Support system of suspended equipment over 227 kg (500 pounds) shall be submitted for approval of the COR in all cases. See the above specifications for lateral force design requirements.
- B. Type Numbers Specified: For materials, design, manufacture, selection, application, and installation refer to MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.
- C. For Attachment to Concrete Construction:
 1. Concrete insert: Type 18, MSS SP-58.
 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
- D. For Attachment to Steel Construction: MSS SP-58.
 1. Welded attachment: Type 22.
 2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8 inch) outside diameter.

- E. Attachment to Metal Pan or Deck: As required for materials specified in Section 05 31 00, STEEL DECKING.
- F. For Attachment to Wood Construction: Wood screws or lag bolts.
- G. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 40 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- H. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 43 mm by 43 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts.
 - 1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 - 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 8 mm (1/4 inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 15 mm (1/2 inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.
- I. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 22 07 11, PLUMBING INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.
 - 1. General Types (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, copper-coated, plastic coated or taped with isolation tape to prevent electrolysis.

- 2) For vertical runs use epoxy painted, copper-coated or plastic coated riser clamps.
- 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
- 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
- i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
- j. Spring hangers are required on all plumbing system pumps one horsepower and greater.
2. Plumbing Piping (Other Than General Types):
 - a. Horizontal piping: Type 1, 5, 7, 9, and 10.
 - b. Chrome plated piping: Chrome plated supports.
 - c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
 - d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.
- J. Pre-insulated Calcium Silicate Shields:
 1. Provide 360 degree water resistant high density 965 kPa (140 psig) compressive strength calcium silicate shields encased in galvanized metal.
 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
 3. Shield thickness shall match the pipe insulation.
 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting cold water shall have insulation that extends a minimum of 25 mm (1 inch) past the sheet metal.
 - b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS SP-69. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psig) compressive strength, an extra bottom metal shield, or formed structural

steel (ASTM A36/A36M) wear plates welded to the bottom sheet metal jacket.

5. Shields may be used on steel clevis hanger type supports, trapeze hangers, roller supports or flat surfaces.

K. Seismic Restraint of Piping: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

2.12 PIPE PENETRATIONS

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all firestopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
 - 1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
 - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- D. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges, with structural engineer prior approval. Any deviation from these requirements must receive prior approval of COR.
- E. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- F. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.
- G. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.

- H. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with firestopping material and sealant to prevent the spread of fire, smoke, water and gases.
- I. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
- J. Pipe passing through roof shall be installed through a 4.9 kg per square meter copper flashing with an integral skirt or flange. Skirt or flange shall extend not less than 200 mm (8 inches) from the pipe and set in a solid coating of bituminous cement. Extend flashing a minimum of 250 mm (10 inches) up the pipe. Pipe passing through a waterproofing membrane shall be provided with a clamping flange. The annular space between the sleeve and pipe shall be sealed watertight.

2.13 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the COR.
- D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application. Bio-based materials shall be utilized when possible.

2.14 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 75 mm (3 inch) pipe, 0.89 mm (0.035 inch) for larger pipe.

- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.15 ASBESTOS

- A. Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.
- B. Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.
- C. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance, testing and operation of all devices including, but not limited to: all equipment items, valves, backflow preventers, filters, strainers, transmitters, sensors, meters and control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.
- D. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- E. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- F. Cutting Holes:
1. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.

2. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
 3. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other services are not shown but must be provided.
- H. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced at no additional cost or time to the Government.
 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- I. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psig) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE, shall be used for all pad or floor mounted equipment.
- J. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- K. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, alarms, instruments and computer workstations. Comply with NFPA 70.

- L. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and Section 23 09 23, DIRECT DIGITAL CONTROL SYSTEM FOR HVAC.
- M. Work in Existing Building:
1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.
- N. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.
- O. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers putty.
- P. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above data equipment, and electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Drain valve shall be provided in low point of casement pipe.
- Q. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost or additional time to the Government.
 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.

- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of paragraph 3.1 shall apply.
- C. Temporary facilities and piping shall be completely removed back to the nearest active distribution branch or main pipe line and any openings in structures sealed. Dead legs are not allowed in potable water systems. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

3.3 RIGGING

- A. Openings in building structures shall be planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.
- C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility.
- E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the COR.

- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2 inch) clearance between pipe or piping covering and adjacent work shall be provided.
- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC) and these specifications.
- E. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.
- F. Floor Supports:
 - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
 - 2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
 - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.
 - 4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.

- B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one liter (one quart) of oil and 0.45 kg (1 pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to COR in unopened containers that are properly identified as to application.
- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

3.6 PLUMBING SYSTEMS DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property per Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- C. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously

and shall not be allowed to accumulate. Coordinate with the COR and Infection Control.

3.7 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
 - 1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
 - 2. The following Material and Equipment shall NOT be painted:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gages and thermometers.
 - j. Glass.
 - k. Name plates.
 - 3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint type and color obtained from manufacturer or computer matched.
 - 4. Pumps, motors, steel and cast-iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump manufacturer.
 - 5. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this. Lead based paints shall not be used.

3.8 IDENTIFICATION SIGNS

- A. Laminated plastic signs, with engraved lettering not less than 7 mm (3/16 inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, and performance data shall be placed on factory built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 STARTUP AND TEMPORARY OPERATION

- A. Startup of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.10 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or systems occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then conduct such performance tests and finalize control settings during the first actual seasonal use of the respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.

3.11 OPERATION AND MAINTENANCE MANUALS

- A. All new and temporary equipment and all elements of each assembly shall be included.
- B. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.

- C. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- D. Lubrication instructions, type and quantity of lubricant shall be included.
- E. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- F. Set points of all interlock devices shall be listed.
- G. Trouble-shooting guide for the control system troubleshooting shall be inserted into the Operations and Maintenance Manual.
- H. The control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- I. Emergency procedures for shutdown and startup of equipment and systems.

3.12 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.

- - - E N D - - -

SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
A112.14.1-2003Backwater Valves
- C. American Society of Sanitary Engineering (ASSE):
1001-2008Performance Requirements for Atmospheric Type
Vacuum Breakers
1003-2009Performance Requirements for Water Pressure
Reducing Valves for Domestic Water Distribution
Systems
1011-2004Performance Requirements for Hose Connection
Vacuum Breakers
1013-2011Performance Requirements for Reduced Pressure
Principle Backflow Preventers and Reduced
Pressure Principle Fire Protection Backflow
Preventers
1015-2011Performance Requirements for Double Check
Backflow Prevention Assemblies and Double Check
Fire Protection Backflow Prevention Assemblies

- 1017-2009Performance Requirements for Temperature
Actuated Mixing Valves for Hot Water
Distribution Systems
- 1020-2004Performance Requirements for Pressure Vacuum
Breaker Assembly
- 1035-2008Performance Requirements for Laboratory Faucet
Backflow Preventers
- 1069-2005Performance Requirements for Automatic
Temperature Control Mixing Valves
- 1070-2004Performance Requirements for Water Temperature
Limiting Devices
- D. American Society for Testing and Materials (ASTM):
 - A126-2004 (R2009)Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe Fittings
 - A276-2013aStandard Specification for Stainless Steel Bars
and Shapes
 - A536-1984 (R2009)Standard Specification for Ductile Iron
Castings
 - B62-2009Standard Specification for Composition Bronze
or Ounce Metal Castings
 - B584-2013Standard Specification for Copper Alloy Sand
Castings for General Applications
- E. International Code Council (ICC):
 - IPC-2012International Plumbing Code
- F. Manufacturers Standardization Society of the Valve and Fittings
Industry, Inc. (MSS):
 - SP-25-2008Standard Marking Systems for Valves, Fittings,
Flanges and Unions
 - SP-67-2011Butterfly Valves
 - SP-70-2011Gray Iron Gate Valves, Flanged and Threaded
Ends
 - SP-71-2011Gray Iron Swing Check Valves, Flanged and
Threaded Ends
 - SP-80-2013Bronze Gate, Globe, Angle, and Check Valves
 - SP-85-2011Gray Iron Globe & Angle Valves, Flanged and
Threaded Ends
 - SP-110-2010Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends

- G. National Environmental Balancing Bureau (NEBB):
7th Edition 2005 Procedural Standards for Testing, Adjusting,
Balancing of Environmental Systems
- H. NSF International (NSF):
61-2012Drinking Water System Components - Health
Effects
372-2011Drinking Water System Components - Lead Content
- I. University of Southern California Foundation for Cross Connection
Control and Hydraulic Research (USC FCCCHR):
9th EditionManual of Cross-Connection Control

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
1. Ball Valves.
 2. Gate Valves.
 3. Butterfly Valves.
 4. Balancing Valves.
 5. Check Valves.
 6. Globe Valves.
 7. Water Pressure Reducing Valves and Connections.
 8. Backflow Preventers.
 9. Thermostatic Mixing Valves.
- D. Test and Balance reports for balancing valves.
- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
1. Include complete list indicating all components of the systems.
 2. Include complete diagrams of the internal wiring for each item of equipment.

3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
4. Piping diagrams of thermostatic mixing valves to be installed.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Valves shall be prepared for shipping as follows:
 1. Protect internal parts against rust and corrosion.
 2. Protect threads, flange faces, grooves, and weld ends.
 3. Set angle, gate, and globe valves closed to prevent rattling.
 4. Set ball and plug valves open to minimize exposure of functional surfaces.
 5. Set butterfly valves closed or slightly open.
 6. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
 1. Maintain valve end protection.
 2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

PART 2 - PRODUCTS

2.1 VALVES, GENERAL

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.
- D. All valves used to supply potable water shall meet the requirements of NSF 61 and NSF 372.
- E. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

2.2 SHUT-OFF VALVES

A. Cold, Hot and Re-circulating Hot Water:

1. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4138 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be non-lead solder.
2. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A536, ductile iron.

2.3 BALANCING VALVES

- ### A. Hot Water Re-circulating, 75 mm or DN75 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT (1/4 inch NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.

2.4 CHECK VALVES

- ### A. 75 mm or DN75 (3 inches) and smaller shall be Class 125, bronze swing check valves with non-metallic disc suitable for type of service. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B62, solder joints, and PTFE or TFE disc.

2.5 GLOBE VALVES

- ### A. 75 mm or DN75 (3 inches) or smaller: Class 150, bronze globe valve with non-metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union

ring bonnet conforming to ASTM B62 with solder ends, copper-silicon bronze stem, PTFE or TFE disc, and malleable iron hand wheel.

2.6 WATER PRESSURE REDUCING VALVE AND CONNECTIONS

- A. 75 mm or DN75 (3 inches) or smaller: The pressure reducing valve shall consist of a bronze body and bell housing, a separate access cover for the plunger, and a bolt to adjust the downstream pressure. The pressure reducing valve shall meet ASSE 1003. The bronze bell housing and access cap shall be threaded to the body and shall not require the use of ferrous screws. The assembly shall be of the balanced piston design and shall reduce pressure in both flow and no flow conditions. The assembly shall be accessible for maintenance without having to remove the body from the line.
- B. The regulator shall have a tap for pressure gauge.
- C. The regulator shall have a temperature rating of 100 degrees C (212 degrees F) for hot water or hot water return service. Pressure regulators shall have accurate pressure regulation to 6.9 kPa (+/- 1 psig).
- D. Setting: Entering water pressure, discharge pressure, capacity, size, and related measurements shall be as shown on the drawings.
- E. Connections Valves and Strainers: Shut off valves shall be installed on each side of reducing valve and a bypass line equal in size to the regulator inlet pipe shall be installed with a normally closed globe valve. A strainer shall be installed on inlet side of, and same size as pressure reducing valve. A pressure gage shall be installed on the inlet and outlet of the valve.

2.7 BACKFLOW PREVENTERS

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be approved by the University of Southern California Foundation for Cross Connection Control and Hydraulic Research (USCFCCC).
- B. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y positive-seal resilient gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be the thermoplastic type suited for water service. The stem shall be stainless steel conforming to ASTM

A276. The seat disc shall be the elastomer type suited for water service. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet. Reduced pressure backflow preventers shall be installed in the following applications.

5. Water make up to heating systems, cooling tower, chilled water system, generators, and similar equipment consuming water.

C. The pipe applied or integral atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be cast bronze. The seat disc shall be the elastomer type suited for water service. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable. Atmospheric vacuum breakers shall be installed in the following applications.

1. Hose bibs and sinks with threaded outlets.

11. Service sinks (integral with faucet only).

D. The hose connection vacuum breaker shall be ASSE listed 1011. The main body shall be cast brass with stainless steel working parts. The diaphragm and disc shall be the elastomer type suited for water service. The device shall permit the attachment of portable hoses to hose thread outlets. Hose connection vacuum breakers shall be installed in the following locations requiring non-continuous pressure:

1. Hose bibbs and wall hydrants.

E. The pressure vacuum breaker shall be ASSE listed 1020. The main body shall be brass. The disc and O-ring seal shall be the elastomer type. The valve seat and disc float shall be the thermoplastic type. Tee handle or lever handle shut-off ball valves. Test cocks for testing and draining where freezing conditions occur. All materials shall be suitable for water service. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable. Pressure vacuum breakers shall be installed in the following locations requiring continuous pressure and no backpressure including equipment with submerged inlet connections:

1. Lawn Irrigation.

- F. The laboratory faucet vacuum breaker shall be ASSE listed 1035. The main body shall be cast brass. Dual check valves with stainless steel working parts. The diaphragm and disc shall be the elastomer type suited for water service. The device shall permit the attachment of portable hoses to laboratory faucets for non-continuous pressure applications.
- G. The double check backflow prevention assembly shall be ASSE listed 1015 and supply with full port, OS&Y, positive-seal, resilient gate valves. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade. The seat ring and check valve shall be the thermoplastic type suited for water service. The stem shall be stainless steel conforming to ASTM A276. The seat disc shall be the elastomer type suited for water service. The first and second check valve shall be accessible for maintenance without removing the device from the line. Double check valves shall be installed in the following location requiring continuous pressure subject to backpressure and backsiphonage conditions.

2.8 THERMOSTATIC MIXING VALVES

- A. Thermostatic Mixing Valves shall comply with the following general performance requirements:
1. Shall meet ASSE requirements for water temperature control.
 2. The body shall be cast bronze or brass with corrosion resistant internal parts preventing scale and biofilm build-up. Provide chrome-plated finish in exposed areas.
 3. No special tool shall be required for temperature adjustment, maintenance, replacing parts and disinfecting operations.
 4. Valve shall be able to be placed in various positions without making temperature adjustment or reading difficult.
 5. Valve finish shall be chrome plated in exposed areas.
 6. Valve shall allow easy temperature adjustments to allow hot water circulation. Internal parts shall be able to withstand disinfecting operations of chemical and thermal treatment of water temperatures up to 82°C (180°F) for 30 minutes or 50 mg/L (50 ppm) chlorine residual concentration for 24 hours.
 7. Parts shall be easily removed or replaced without dismantling the valves, for easy scale removal and disinfecting of parts.

8. Valve shall have a manual adjustable temperature control with locking mechanism to prevent tampering by end user. Outlet temperature shall be visible to ensure outlet temperature does not exceed specified limits, particularly after thermal eradication procedures.
 9. Provide mixing valves with integral check valves with screens and
- B. Automatic Water Temperature Control Mixing Valves:
1. Application: Gang plumbing fixtures point-of-use when no other mixing at fixtures occurs.
 2. Standard: ASSE 1069.
 3. Pressure Rating: 861 kPa (125 psig).
 4. Type: Thermostatically controlled water mixing valve set at 43 degrees C (110 degrees F).
 5. Connections: Threaded union or soldered inlets and outlet.
 6. Thermometers shall be provided to indicate mixed water temperature.
 7. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.5 gpm maximum.
- C. Water Temperature Limiting Devices:
1. Application: Single plumbing fixture point-of-use such as sinks or lavatories.
 2. Standard: ASSE 1070.
 3. Pressure Rating: 861 kPa (125 psig).
 4. Type: Thermostatically controlled water mixing valve set at 43 degrees C (110 degrees F).
 5. Connections: Threaded union, compression or soldered inlets and outlet.
 6. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.2 gpm maximum.
- D. Temperature Activated Mixing Valves:
1. Application: Emergency eye/face/drench shower equipment.
 2. Standard: ASSE 1071.
 3. Pressure Rating: 861 kPa (125 psig).
 4. Type: Thermostatically controlled water mixing valve set at 24-30 degrees C (75-85 degrees F).
 5. Connections: Soldered or threaded union inlets and outlet.
 6. Thermometers shall be provided to indicate mixed water temperature.
 7. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.5 gpm maximum.

PART 3 - EXECUTION**3.1 EXAMINATION**

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe.
- D. Valves shall be installed in a position to allow full stem movement.
- E. Check valves shall be installed for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level and on top of valve.
- F. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction. Locate backflow preventers in same room as connected equipment or system.
 - 1. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters

in drain piping and pipe to floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are not acceptable for this application.

- G. Install pressure gages on outlet of backflow preventers.
- H. Do not install bypass piping around backflow preventers.
- I. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets.
 - 1. Install thermometers if specified.
 - 2. Install cabinet-type units recessed in or surface mounted on wall as specified.
- J. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.3 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 - 1. Calibrated balancing valves.
 - 2. Master, thermostatic, water mixing valves.
 - 3. Manifold, thermostatic, water-mixing-valve assemblies.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit.

3.4 ADJUSTING

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Valves shall be replaced if persistent leaking occurs.
- B. Set field-adjustable flow set points of balancing valves and record data. Ensure recorded data represents actual measured or observed conditions. Permanently mark settings of valves and other adjustment devices allowing settings to be restored. Set and lock memory stops. After adjustment, take measurements to verify balance has not been disrupted or that such disruption has been rectified.
- C. Set field-adjustable temperature set points of temperature-actuated water mixing valves.
- D. Testing and adjusting of balancing valves shall be performed by an independent NEBB Accredited Test and Balance Contractor. A final settings and flow report shall be submitted to the VA Contracting Officer's Representative (COR).

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.

- - E N D - - -

**SECTION 22 07 11
PLUMBING INSULATION**

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. Field applied insulation for thermal efficiency and condensation control for the following:
1. Plumbing piping and equipment.
- B. Definitions:
1. ASJ: All Service Jacket, Kraft paper, white finish facing or jacket.
 2. Air-conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 3. All insulation systems installed within supply, return, exhaust, relief and ventilation air plenums shall be limited to uninhabited crawl spaces, areas above a ceiling or below the floor, attic spaces, interiors of air conditioned or heating ducts, and mechanical equipment rooms shall be noncombustible or shall be listed and labeled as having a flame spread indexes of not more than 25 and a smoke-developed index of not more than 50 when tested in accordance with ASTM E84 or UL 723. Note: ICC IMC, Section 602.2.1.
 4. Cold: Equipment or piping handling media at design temperature of 15 degrees C (60 degrees F) or below.
 5. Concealed: Piping above ceilings and in chases, interstitial space, and pipe spaces.
 6. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, interstitial spaces, , crawl spaces and pipe basements are not considered finished areas.
 7. FSK: Foil-scrim-Kraft facing.
 8. Hot: Plumbing equipment or piping handling media above 40 degrees C (104 degrees F).
 9. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
 10. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: Watts per square meter (BTU per hour per square foot).
 - b. Pipe or Cylinder: Watts per linear meter (BTU per hour per linear foot) for a given outside diameter.

11. Thermal Conductivity (k): Watts per meter, per degree K (BTU - inch thickness, per hour, per square foot, per degree F temperature difference).
12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders/vapor barriers shall have a maximum published permeance of .02 perms.
13. HWR: Hot water recirculating.
14. CW: Cold water.
15. SW: Soft water.
16. HW: Hot water.
17. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.
- E. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - B209-2014Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
 - C411-2011Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation
 - C449-2007 (R2013)Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

- C450-2008 (R2014)Standard Practice for Fabrication of Thermal Insulating Fitting Covers for NPS Piping, and Vessel Lagging
- C533-2013Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation
- C547-2015Standard Specification for Mineral Fiber Pipe Insulation
- C553-2013Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
- C680-2014Standard Practice for Estimate of the Heat Gain or Loss and the Surface Temperatures of Insulated Flat, Cylindrical, and Spherical Systems by Use of Computer Programs
- C612-2014Standard Specification for Mineral Fiber Block and Board Thermal Insulation
- C1126-2014Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation
- C1136-2012Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation
- D1668/D1668M-1997a (2014)e1 Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing
- E84-2015aStandard Test Method for Surface Burning Characteristics of Building Materials
- E2231-2015Standard Practice for Specimen Preparation and Mounting of Pipe and Duct Insulation to Assess Surface Burning Characteristics
- C. Federal Specifications (Fed. Spec.):
- L-P-535E-1979Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- D. International Code Council, (ICC):
- IMC-2012International Mechanical Code
- E. Military Specifications (Mil. Spec.):
- MIL-A-3316C (2)-1990 ...Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (2)-1987 ..Adhesive, Flexible Unicellular-Plastic Thermal
Insulation

MIL-PRF-19565C (1)-1988 Coating Compounds, Thermal Insulation, Fire-and
Water-Resistant, Vapor-Barrier

MIL-C-20079H-1987Cloth, Glass; Tape, Textile Glass; and Thread,
Glass and Wire-Reinforced Glass

F. National Fire Protection Association (NFPA):

90A-2015Standard for the Installation of Air-
Conditioning and Ventilating Systems

G. Underwriters Laboratories, Inc (UL):

723-2008 (R2013)Standard for Test for Surface Burning
Characteristics of Building Materials

1887-2004 (R2013)Standard for Fire Test of Plastic Sprinkler
Pipe for Visible Flame and Smoke
Characteristics

H. 3E Plus® version 4.1 Insulation Thickness Computer Program: Available
from NAIMA with free download; [https://insulationinstitute.org/tools-
resources/](https://insulationinstitute.org/tools-resources/)

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in
accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND
SAMPLES.

B. Information and material submitted under this section shall be marked
"SUBMITTED UNDER SECTION 22 07 11, PLUMBING INSULATION", with
applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and
optional features and accessories. Include dimensions, weights,
materials, applications, standard compliance, model numbers, size, and
capacity.

D. Shop Drawings:

1. All information, clearly presented, shall be included to determine
compliance with drawings and specifications and ASTM Designation,
Federal and Military specifications.

a. Insulation materials: Specify each type used and state surface
burning characteristics.

b. Insulation facings and jackets: Each type used and state surface
burning characteristics.

c. Insulation accessory materials: Each type used.

- d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation shall follow the guidelines in accordance with ASTM C1710.
- e. Make reference to applicable specification paragraph numbers for coordination.
- f. All insulation fittings (exception flexible unicellular insulation) shall be fabricated in accordance with ASTM C450 and the referenced Adjunct to ASTM C450.

1.5 QUALITY ASSURANCE

A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.11.2.6, parts of which are quoted as follows:

4.3.3.1 Pipe and duct insulation and coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels and duct silencers used in duct systems shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with ASTM E84 and appropriate mounting practice, e.g. ASTM E2231.

4.3.3.3 Coverings and linings for air ducts, pipes, plenums and panels including all pipe and duct insulation materials shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service. In no case shall the test temperature be below 121 degrees C (250 degrees F).

4.3.11.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.11.2.6.8 Smoke detectors shall not be required to meet the provisions of Section 4.3.

2. Test methods: ASTM E84, UL 723, and ASTM E2231.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and

condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopREFERRED.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD and inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing.
- D. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

1.7 STORAGE AND HANDLING OF MATERIAL

- A. Store materials in clean and dry environment, pipe insulation jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

PART 2 - PRODUCTS**2.1 MINERAL FIBER OR FIBER GLASS**

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m³ (nominal 3 pcf), k = 0.037 (.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F).
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-5, Density 32 kg/m³ (nominal 2 pcf), k = 0.04 (0.27) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F).
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (446 degrees F) with an all service vapor retarder jacket (ASJ) and with polyvinyl chloride (PVC) premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (842 degrees F).

2.3 CALCIUM SILICATE

- A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- C. Equipment Insulation: ASTM C533, Type I and Type II.
- D. Characteristics:

Insulation Characteristics		
ITEMS	TYPE I	TYPE II
Surface Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), Kg/m ³ (lb/ ft3)	240 (15)	352 (22)
Thermal conductivity:	0.065 (0.45)	0.078 (0.540)

Min W/ m K (Btu in/h ft ² degrees F)@ mean temperature of 93 degrees C (199 degrees F)		
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

2.4 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be ASJ or PVDC Vapor Retarder jacketing.
- B. ASJ shall be white finish (kraft paper) bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture is 50 units, suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: FSK or PVDC type for concealed ductwork and equipment.
- D. Except for flexible elastomeric cellular thermal insulation (not for high humidity exposures), field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping as well as on interior piping exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity locations conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- E. Except for cellular glass thermal insulation, when all longitudinal and circumferential joints are vapor sealed with a vapor barrier mastic or caulking, vapor barrier jackets may not be provided. For aesthetic and

physical abuse applications, exterior jacketing is recommended. Otherwise field applied vapor barrier jackets shall be provided, in addition to the applicable specified facings and jackets, on all exterior piping as well as on interior piping exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity locations conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.

- F. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2070 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be PVC conforming to Fed Spec L-P-535E, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape. Staples, tacks, or any other attachment that penetrates the PVC covering is not allowed on any form of a vapor barrier system in below ambient process temperature applications.

2.5 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C (300

degrees F)), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

2.6 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179A, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-PRF-19565C, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-PRFC-19565C, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.7 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching galvanized steel. Staples are not allowed for below ambient vapor barrier applications.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy or stainless steel.
- D. Bands: 13 mm (1/2 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.
- E. Tacks, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall NOT be used to attach/close the any type of vapor retarder jacketing. Thumb tacks sometimes used on PVC jacketing and preformed fitting covers closures are not allowed for below ambient vapor barrier applications.

2.8 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668/D1668M, Type III (resin treated) and Type I (asphalt or white resin treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079H, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.

- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535E, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 10 to 121 degrees C (50 to 250 degrees F). Below 10 degrees C (50 degrees F) and above 121 degrees C (250 degrees F) provide mitered pipe insulation of the same type as insulating straight pipe. Provide double layer insert. Provide vapor barrier pressure sensitive tape matching the color of the PVC jacket.

2.9 FIRESTOPPING MATERIAL

- A. Other than pipe insulation, refer to Section 07 84 00, FIRESTOPPING.

2.10 FLAME AND SMOKE

- A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM and UL standards and specifications. See paragraph "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Contracting Officer's Representative (COR) for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions or as noted, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down and sealed at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A).
- D. Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 15 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through

insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).

- E. Install vapor stops with operating temperature 15 degrees C (60 degrees F) and below at all insulation terminations on either side of valves, pumps, fittings, and equipment and particularly in straight lengths every 4.6 to 6.1 meters (approx. 15 to 20 feet) of pipe insulation. The annular space between the pipe and pipe insulation of approx. 25 mm (1 inch) in length at every vapor stop shall be sealed with appropriate vapor barrier sealant. Bio-based materials shall be utilized when possible.
- F. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment. Do not insulate over equipment nameplate data.
- G Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer coating (caution about coating's maximum temperature limit) or jacket material.
- H. Plumbing work not to be insulated unless otherwise noted:
 - 1. Piping and valves of fire protection system.
 - 2. Chromium plated brass piping.
- I. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum wet or dry film thickness. Bio-based materials shall be utilized when possible.
- J. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. Use of polyurethane or polyisocyanurate spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- K. Firestop Pipe insulation:
 - 1. Provide firestopping insulation at fire and smoke barriers through penetrations. Firestopping insulation shall be UL listed as defined in Section 07 84 00, FIRESTOPPING.
 - 2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:

- a. Pipe risers through floors
 - b. Pipe chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions
 - e. Hourly rated walls
- L. Provide vapor barrier systems as follows:
- 1. All piping exposed to outdoor weather.
- M. Provide PVC jackets over insulation as follows:
- 1. Piping exposed in building, within 1829 mm (6 feet) of the floor, on piping that is not precluded in previous sections.
 - 2. A 50 mm (2 inch) jacket overlap is required at longitudinal and circumferential joints with the overlap at the bottom.

3.2 INSULATION INSTALLATION

- A. Molded Mineral Fiber Pipe and Tubing Covering:
- 1. Fit insulation to pipe, aligning all longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation except for cold piping. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide cellar glass inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
 - 2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 15 degrees C (60 degrees F) or more.
 - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts surface temperature of above 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Provide mitered preformed insulation of the same type as the installed straight pipe insulation for pipe temperatures below 4 degrees C (40 degrees F). Secure first layer of mineral fiber insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory preformed, ASTM C547 or fabricated mitered sections, joined with adhesive or (hot only) wired in place. (Bio-based materials shall be utilized when possible.) For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 15

degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.

- d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

B. Calcium Silicate:

1. MRI Quench Vent Insulation: Type I, class D, 150 mm (6 inch) nominal thickness.

3.3 PIPE INSULATION SCHEDULE

A. Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 - 32 (1 - 1¼)	38 - 75 (1½ - 3)	100 (4) and Greater
38-60 degrees C (100-140 degrees F) (Domestic Cold Water and Hot Water Supply and Return)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)

- - - E N D - - -

SECTION 22 11 00
FACILITY WATER DISTRIBUTION

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 07 84 00, FIRESTOPPING.
- D. Section 07 92 00, JOINT SEALANTS.
- E. Section 09 91 00, PAINTING.
- F. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- G. Section 22 07 11, PLUMBING INSULATION.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - A13.1-2007 (R2013)Scheme for Identification of Piping Systems
 - B16.3-2011Malleable Iron Threaded Fittings: Classes 150 and 300
 - B16.9-2012Factory-Made Wrought Buttwelding Fittings
 - B16.11-2011Forged Fittings, Socket-Welding and Threaded
 - B16.12-2009 (R2014)Cast Iron Threaded Drainage Fittings
 - B16.15-2013Cast Copper Alloy Threaded Fittings: Classes 125 and 250
 - B16.18-2012Cast Copper Alloy Solder Joint Pressure Fittings
 - B16.22-2013Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
 - B16.24-2011Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 600, 900, 1500, and 2500
 - B16.51-2013Copper and Copper Alloy Press-Connect Fittings

- ASME Boiler and Pressure Vessel Code -
BPVC Section IX-2015 ...Welding, Brazing, and Fusing Qualifications
- C. American Society of Sanitary Engineers (ASSE):
1010-2004Performance Requirements for Water Hammer
Arresters
- D. American Society for Testing and Materials (ASTM):
A47/A47M-1999 (R2014) ..Standard Specification for Ferritic Malleable
Iron Castings
A53/A53M-2012Standard Specification for Pipe, Steel, Black
and Hot-Dipped, Zinc-Coated, Welded and
Seamless
A183-2014Standard Specification for Carbon Steel Track
Bolts and Nuts
A269/A269M-2014e1Standard Specification for Seamless and Welded
Austenitic Stainless Steel Tubing for General
Service
A312/A312M-2015Standard Specification for Seamless, Welded,
and Heavily Cold Worked Austenitic Stainless
Steel Pipes
A403/A403M-2014Standard Specification for Wrought Austenitic
Stainless Steel Piping Fittings
A536-1984 (R2014)Standard Specification for Ductile Iron
Castings
A733-2013Standard Specification for Welded and Seamless
Carbon Steel and Austenitic Stainless Steel
Pipe Nipples
B32-2008 (R2014)Standard Specification for Solder Metal
B43-2014Standard Specification for Seamless Red Brass
Pipe, Standard Sizes
B61-2008 (R2013)Standard Specification for Steam or Valve
Bronze Castings
B62-2009Standard Specification for Composition Bronze
or Ounce Metal Castings
B75/B75M-2011Standard Specification for Seamless Copper Tube
B88-2014Standard Specification for Seamless Copper
Water Tube
B584-2014Standard Specification for Copper Alloy Sand
Castings for General Applications

- B687-1999 (R2011)Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples
- C919-2012Standard Practice for Use of Sealants in Acoustical Applications
- D1785-2012Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
- D2000-2012Standard Classification System for Rubber Products in Automotive Applications
- D2564-2012Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Piping Systems
- D2657-2007Standard Practice for Heat Fusion Joining of Polyolefin Pipe and Fittings
- D2855-1996 (R2010)Standard Practice for Making Solvent-Cemented Joints with Poly (Vinyl Chloride) (PVC) Pipe and Fittings
- D4101-2014Standard Specification for Polypropylene Injection and Extrusion Materials
- E1120-2008Standard Specification for Liquid Chlorine
- E1229-2008Standard Specification for Calcium Hypochlorite
- F2389-2010Standard Specification for Pressure-rated Polypropylene (PP) Piping Systems
- F2620-2013Standard Practice for Heat Fusion Joining of Polyethylene Pipe and Fittings
- F2769-2014Standard Specification for Polyethylene of Raised Temperature (PE-RT) Plastic Hot and Cold-Water Tubing and Distribution Systems
- E. American Water Works Association (AWWA):
- C110-2012Ductile-Iron and Gray-Iron Fittings
- C151-2009Ductile Iron Pipe, Centrifugally Cast
- C153-2011Ductile-Iron Compact Fittings
- C203-2008Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot Applied
- C213-2007Fusion-Bonded Epoxy Coating for the Interior and Exterior of Steel Water Pipelines
- C651-2014Disinfecting Water Mains

- F. American Welding Society (AWS):
 - A5.8M/A5.8-2011-AMD1 ...Specification for Filler Metals for Brazing and Braze Welding
- G. International Code Council (ICC):
 - IPC-2012International Plumbing Code
- H. Manufacturers Specification Society (MSS):
 - SP-58-2009Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation
 - SP-72-2010aBall Valves with Flanged or Butt-Welding Ends for General Service
 - SP-110-2010Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends
- I. NSF International (NSF):
 - 14-2015Plastics Piping System Components and Related Materials
 - 61-2014aDrinking Water System Components - Health Effects
 - 372-2011Drinking Water System Components - Lead Content
- J. Plumbing and Drainage Institute (PDI):
 - PDI-WH 201-2010Water Hammer Arrestors
- K. Department of Veterans Affairs:
 - H-18-8-2013Seismic Design Handbook

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 11 00, FACILITY WATER DISTRIBUTIONS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. All items listed in Part 2 - Products.
- D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replacement parts:

1. Include complete list indicating all components of the systems.
2. Include complete diagrams of the internal wiring for each item of equipment.
3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

- A. A certificate shall be submitted prior to welding of steel piping showing the Welder's certification. The certificate shall be current and no more than one year old. Welder's qualifications shall be in accordance with ASME BPVC Section IX.
- B. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.
- C. All pipe, couplings, fittings, and specialties shall bear the identification of the manufacturer and any markings required by the applicable referenced standards.
- D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 SPARE PARTS

- A. For mechanical press-connect fittings, provide tools required for each pipe size used at the facility.

1.7 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD and inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations.

Notes on all special systems or devices shall be included. A list of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version 2007 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certificate if applicable that all results of tests were within limits specified. If a certificate is not available, all documentation shall be on the Certifier's letterhead.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead are prohibited in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF 61, Section 9.
- B. Plastic pipe, fittings, and solvent cement shall meet NSF 14 and shall be NSF listed for the service intended.

2.2 ABOVE GROUND (INTERIOR) WATER PIPING

- A. Pipe: Copper tube, ASTM B88, Type K or L, drawn.
- B. Fittings for Copper Tube:
 - 1. Wrought copper or bronze castings conforming to ASME B16.18 and B16.22. Unions shall be bronze, MSS SP-72, MSS SP-110, solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
 - 2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75/B75M C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, C84400. Mechanical grooved couplings, 2070 kpa (300 psig)

- minimum ductile iron, ASTM A536 Grade 448-310-12 (Grade 65-45-12), or malleable iron, ASTM A47/A47M Grade 22410 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
3. Mechanical press-connect fittings for copper pipe and tube shall conform to the material and sizing requirements of ASME B16.51, NSF 61 approved, 50 mm (2 inch) size and smaller mechanical press-connect fittings, double pressed type, with EPDM (ethylene propylene diene monomer) non-toxic synthetic rubber sealing elements and unpressed fitting identification feature.
 4. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.
 5. Flanged fittings, bronze, class 150, solder-joint ends conforming to ASME B16.24.
- C. Adapters: Provide adapters for joining pipe or tubing with dissimilar end connections.
- D. Solder: ASTM B32 alloy type Sb5, HA or HB. Provide non-corrosive flux.
- E. Brazing alloy: AWS A5.8M/A5.8, brazing filler metals shall be BCuP series for copper to copper joints and BAg series for copper to steel

2.3 EXPOSED WATER PIPING

- A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
1. Pipe: ASTM B43, standard weight.
 2. Fittings: ASME B16.15 cast bronze threaded fittings with chrome finish.
 3. Nipples: ASTM B687, Chromium-plated.
 4. Unions: MSS SP-72, MSS SP-110, brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

- B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

2.4 STRAINERS

- A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.
- B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.
- C. Body: Less than 75 mm (3 inches), brass or bronze; 75 mm (3 inches) and greater, cast iron or semi-steel.

2.5 DIELECTRIC FITTINGS

- A. Provide dielectric couplings or unions between pipe of dissimilar metals.

2.6 STERILIZATION CHEMICALS

- A. Hypochlorite: ASTM E1229.
- B. Liquid Chlorine: ASTM E1120.

2.7 WATER HAMMER ARRESTER

- A. Closed copper tube chamber with permanently sealed 413 kPa (60 psig) air charge above a Double O-ring piston. Two high heat Buna-N O-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010. Access shall be provided where devices are concealed within partitions or above ceilings. Size and install in accordance with PDI-WH 201 requirements. Provide water hammer arrestors at:
1. All solenoid valves.
 2. All groups of two or more flush valves.
 3. All quick opening or closing valves.
 4. All medical washing equipment.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Comply with the International Plumbing Code and the following:
1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.

2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to remove burrs and a clean smooth finish restored to full pipe inside diameter.
3. All pipe runs shall be laid out to avoid interference with other work/trades.
4. Install union and shut-off valve on pressure piping at connections to equipment.
5. Pipe Hangers, Supports and Accessories:
 - a. All piping shall be supported per the IPC, H-18-8 Seismic Design Handbook, MSS SP-58, and SMACNA as required.
 - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
 - c. Floor, Wall and Ceiling Plates, Supports, Hangers:
 - 1) Solid or split un-plated cast iron.
 - 2) All plates shall be provided with set screws.
 - 3) Pipe Hangers: Height adjustable clevis type.
 - 4) Adjustable Floor Rests and Base Flanges: Steel.
 - 5) Concrete Inserts: "Universal" or continuous slotted type.
 - 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 - 7) Pipe Hangers and Riser Clamps: Malleable iron or carbon steel. Pipe Hangers and riser clamps shall have a copper finish when supporting bare copper pipe or tubing.
 - 8) Rollers: Cast iron.
 - 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
 - 10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (minimum) metal protection shield centered on and welded to the hanger and support. The shield thickness and length shall be engineered and sized for distribution of loads to preclude crushing of insulation without breaking the vapor barrier. The shield shall be sized for the insulation and have flared edges to protect vapor-retardant jacket facing. To prevent the shield from

sliding out of the clevis hanger during pipe movement, center-ribbed shields shall be used.

- 11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
 - 12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints. Restraint calculations shall be based on the criteria from the manufacturer regarding their restraint design.
6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
 7. Penetrations:
 - a. Firestopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke, and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the firestopping materials.
 - b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
 - c. Acoustical sealant: Where pipes pass through sound rated walls, seal around the pipe penetration with an acoustical sealant that is compliant with ASTM C919.
 8. Mechanical press-connect fitting connections shall be made in accordance with the manufacturer's installation instructions. The tubing shall be fully inserted into the fitting and the tubing marked at the shoulder of the fitting. The fitting alignment shall be checked against the mark on the tubing to assure the tubing is fully engaged (inserted) in the fitting. Ensure the tube is

completely inserted to the fitting stop (appropriate depth) and squared with the fitting prior to applying the pressing jaws onto the fitting. The joints shall be pressed using the tool(s) approved by the manufacturer. Minimum distance between fittings shall be in accordance with the manufacturer's requirements. When the pressing cycle is complete, visually inspect the joint to ensure the tube has remained fully inserted, as evidenced by the visible insertion mark.

B. Domestic Water piping shall conform to the following:

1. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.
2. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

- A. General: Test system either in its entirety or in sections. Submit testing plan to COR 10 working days prior to test date.
- B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 1035 kPa (150 psig) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested. Pressure gauge shall have 1 psig increments.
- C. Re-agent Grade Water Systems: Fill system with water and maintain hydrostatic pressure of 1380 kPa (200 psig) gage during inspection and prove tight.
- D. All Other Piping Tests: Test new installed piping under 1-1/2 times actual operating conditions and prove tight.
- E. The test pressure shall hold for the minimum time duration required by the applicable plumbing code or authority having jurisdiction.

3.3 STERILIZATION

- A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.
- B. Use liquid chlorine or hypochlorite for sterilization.

3.4 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.

- - - E N D - - -

SECTION 22 13 00
FACILITY SANITARY AND VENT PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- E. Section 07 92 00, JOINT SEALANTS: Sealant products.
- F. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- G. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- H. Section 22 07 11, PLUMBING INSULATION.
- I. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS
- J. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - A13.1-2007Scheme for the Identification of Piping Systems
 - A112.36.2M-1991(R 2012) Cleanouts
 - A112.6.3-2001 (R2007) ..Standard for Floor and Trench Drains
 - B1.20.1-2013Pipe Threads, General Purpose (Inch)
 - B16.1-2010Gray Iron Pipe Flanges and Flanged Fittings
 - B16.4-2011Standard for Grey Iron Threaded Fittings
 - Classes 125 and 250
 - B16.15-2013Cast Copper Alloy Threaded Fittings, Classes
 - 125 and 250

- B16.18-2012Cast Copper Alloy Solder Joint Pressure
Fittings
- B16.21-2011Nonmetallic Flat Gaskets for Pipe Flanges
- B16.22-2013Wrought Copper and Copper Alloy Solder-Joint
Pressure Fittings
- B16.23-2011Cast Copper Alloy Solder Joint Drainage
Fittings: DWV
- B16.24-2001 (R2006)Cast Copper Alloy Pipe Flanges and Flanged
Fittings
- B16.29-2012Wrought Copper and Wrought Copper Alloy Solder-
Joint Drainage Fittings: DWV
- B16.39-2009Malleable Iron Threaded Pipe Unions Classes
150, 250, and 300
- B18.2.1-2012Square, Hex, Heavy Hex, and Askew Head Bolts
and Hex, Heavy Hex, Hex Flange, Lobed Head, and
Lag Screws (Inch Series)
- C. American Society of Sanitary Engineers (ASSE):
- 1001-2008Performance Requirements for Atmospheric Type
Vacuum Breakers
- 1018-2001Performance Requirements for Trap Seal Primer
Valves - Potable Water Supplied
- 1079-2012Performance Requirements for Dielectric Pipe
Unions
- D. American Society for Testing and Materials (ASTM):
- A53/A53M-2012Standard Specification for Pipe, Steel, Black
And Hot-Dipped, Zinc-coated, Welded and
Seamless
- A74-2013aStandard Specification for Cast Iron Soil Pipe
and Fittings
- A888-2013aStandard Specification for Hubless Cast Iron
Soil Pipe and Fittings for Sanitary and Storm
Drain, Waste, and Vent Piping Applications
- B32-2008Standard Specification for Solder Metal
- B43-2009Standard Specification for Seamless Red Brass
Pipe, Standard Sizes
- B75-2011Standard Specification for Seamless Copper Tube
- B88-2009Standard Specification for Seamless Copper
Water Tube

- B306-2013Standard Specification for Copper Drainage Tube
(DWV)
- B584-2013Standard Specification for Copper Alloy Sand
Castings for General Applications
- B687-1999 (R 2011)Standard Specification for Brass, Copper, and
Chromium-Plated Pipe Nipples
- B813-2010Standard Specification for Liquid and Paste
Fluxes for Soldering of Copper and Copper Alloy
Tube
- B828-2002 (R 2010)Standard Practice for Making Capillary Joints
by Soldering of Copper and Copper Alloy Tube
and Fittings
- C564-2012Standard Specification for Rubber Gaskets for
Cast Iron Soil Pipe and Fittings
- F477-2010Standard Specification for Elastomeric Seals
(Gaskets) for Joining Plastic Pipe
- F1545-1997 (R 2009)Standard Specification for Plastic-Lined
Ferrous Metal Pipe, Fittings, and Flanges
- E. Cast Iron Soil Pipe Institute (CISPI):
- 2006Cast Iron Soil Pipe and Fittings Handbook
- 301-2012Standard Specification for Hubless Cast Iron
Soil Pipe and Fittings for Sanitary and Storm
Drain, Waste, and Vent Piping Applications
- 310-2012Specification for Coupling for Use in
Connection with Hubless Cast Iron Soil Pipe and
Fittings for Sanitary and Storm Drain, Waste,
and Vent Piping Applications
- F. Copper Development Association, Inc. (CDA):
- A4015Copper Tube Handbook
- G. International Code Council (ICC):
- IPC-2012International Plumbing Code
- H. Manufacturers Standardization Society (MSS):
- SP-123-2013Non-Ferrous Threaded and Solder-Joint Unions
for Use With Copper Water Tube
- I. National Fire Protection Association (NFPA):
- 70-2014National Electrical Code (NEC)
- J. Plumbing and Drainage Institute (PDI):
- WH-201 (R 2010)Water Hammer Arrestors Standard

K. Underwriters' Laboratories, Inc. (UL):

508-99 (R2013)Standard For Industrial Control Equipment

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 13 00, FACILITY SANITARY AND VENT PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. Floor Drains.
 - 2. Grease Removal Unit.
 - 3. Cleanouts.
 - 4. Trap Seal Protection.
 - 5. Penetration Sleeves.
 - 6. Pipe Fittings.
 - 7. Traps.
 - 8. Exposed Piping and Fittings.
- D. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

1.5 QUALITY ASSURANCE

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided

PART 2 - PRODUCTS**2.1 SANITARY WASTE, DRAIN, AND VENT PIPING**

- A. Cast iron waste, drain, and vent pipe and fittings.
 - 1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
 - a. Pipe buried in or in contact with earth.
 - b. Sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
 - c. Interior waste and vent piping above grade.
 - 2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
 - 3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI 301, ASTM A888, or ASTM A74.
 - 4. Cast iron pipe and fittings shall be made from a minimum of 95 percent post-consumer recycled material.
 - 5. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM C564.
- B. Copper Tube, (DWV):
 - 1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
 - 2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
 - 3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME B16.29.
 - 4. The joints shall be lead free, using a water flushable flux, and

2.2 EXPOSED WASTE PIPING

- A. Chrome plated brass piping of full iron pipe size shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
 - 1. The Pipe shall meet ASTM B43, regular weight.
 - 2. The Fittings shall conform to ASME B16.15.
 - 3. Nipples shall conform to ASTM B687, Chromium-plated.

4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

- B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

2.3 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
 3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 861 kPa (125 psig) at a minimum temperature of 82 degrees C (180 degrees F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non-conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F1545 with a pressure rating of 2070 kPa (300 psig) at 107 degrees C (225 degrees F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.4 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum

clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.

- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

2.5 FLOOR DRAINS

- A. General Data: floor drain shall comply with ASME A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for

connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. The drain connection shall be bottom outlet. A membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening will not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof membrane, a 1.1 to 1.8 Kg (2.5 to 4 lbs.) flashing membrane, 600 mm (24 inches) square or another approved waterproof membrane shall be provided.

- B. Type B (FD-B) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type B floor drain shall be constructed of galvanized cast iron with medium duty nickel bronze grate, double drainage pattern, clamping device, without sediment bucket but with secondary strainer in bottom for large debris. The grate shall be 175 mm (7 inches) minimum.
- C. Type C (FD-C) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type C floor drain shall have a cast iron body, double drainage pattern, clamping device, light duty nickel bronze adjustable strainer with round or square grate of 150 mm (6 inches) width or diameter minimum for toilet rooms, showers and kitchens.
- D. Type D (FD-D) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type D floor drain shall have a cast iron body with flange for membrane type flooring, integral reversible clamping device, seepage openings and 175 mm (7 inch) diameter or square satin nickel bronze or satin bronze strainer with 100 mm (4 inch) flange for toilet rooms, showers and kitchens.
- E. Type F (FD-F) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type F floor drain shall have a cast iron body with flange, integral reversible clamping device, seepage openings and a 228 mm (9 inch) two-piece satin nickel-bronze or satin bronze strainer for use with seamless vinyl floors in toilet rooms and showers.

2.6 TRAPS

- A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as the piping they are connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

2.7 PENETRATION SLEEVES

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.

PART 3 - EXECUTION**3.1 PIPE INSTALLATION**

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.
- G. The piping shall be installed free of sags and bends.
- H. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical.

Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

- I. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- J. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- K. Aboveground copper tubing shall be installed according to Copper Development Association's (CDA) "Copper Tube Handbook".
- L. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service.

2. Pipe sections with damaged threads shall be replaced with new sections of pipe.

E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.

3.3 SPECIALTY PIPE FITTINGS

A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.

B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES

A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.

B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be painted according to Section 09 91 00, PAINTING. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.

C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.

D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:

1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.

2. 75 mm or DN75 (NPS 3 inch): 1500 mm (60 inches) with 15 mm (1/2 inch) rod.

3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 inch to NPS 5 inch): 1500 mm (60 inches) with 18 mm (5/8 inch) rod.

4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 20 mm (3/4 inch) rod.

5. 250 mm or DN250 to 300 mm or DN300 (NPS 10 inch to NPS 12 inch): 1500 mm (60 inch) with 23 mm (7/8 inch) rod.

E. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.6 m (15 feet).

- F. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
1. Solid or split unplated cast iron.
 2. All plates shall be provided with set screws.
 3. Height adjustable clevis type pipe hangers.
 4. Adjustable floor rests and base flanges shall be steel.
 5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 6. Riser clamps shall be malleable iron or steel.
 7. Rollers shall be cast iron.
 8. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- G. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- H. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- I. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.5 TESTS

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.

B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.

1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. For an air test, an air pressure of 34 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
4. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of .25 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce 60 ml (2 ounces) of peppermint into each line or stack.

- - - E N D - - -

**SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC**

PART 1 - GENERAL**1.1 DESCRIPTION**

A. The requirements of this Section apply to all sections of Division 23.

B. Definitions:

1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
2. Exterior: Piping, ductwork, and equipment exposed to weather be it temperature, humidity, precipitation, wind, or solar radiation.

C. Abbreviations/Acronyms:

1. ac: Alternating Current
2. AC: Air Conditioning
3. ACU: Air Conditioning Unit
4. ACR: Air Conditioning and Refrigeration
5. AI: Analog Input
6. AISI: American Iron and Steel Institute
7. AO: Analog Output
8. ASJ: All Service Jacket
9. AWG: American Wire Gauge
10. BACnet: Building Automation and Control Networking Protocol
11. BAg: Silver-Copper-Zinc Brazing Alloy
12. BAS: Building Automation System
13. BCuP: Silver-Copper-Phosphorus Brazing Alloy
14. bhp: Brake Horsepower
15. Btu: British Thermal Unit
16. Btu/h: British Thermal Unit Per Hour
17. CDA: Copper Development Association
18. C: Celsius
19. CD: Compact Disk
20. CFM: Cubic Foot Per Minute
21. CHS: Chilled Water Supply
22. CHR: Chilled Water Return
23. CLR: Color
24. COR: Contracting Officer's Representative
25. CPVC: Chlorinated Polyvinyl Chloride
26. CRS: Corrosion Resistant Steel
27. CW: Cold Water
28. CWP: Cold Working Pressure

- 29. dB: Decibels
- 30. dB(A): Decibels (A weighted)
- 31. DDC: Direct Digital Control
- 32. DI: Digital Input
- 33. DO: Digital Output
- 34. DVD: Digital Video Disc
- 35. DN: Diameter Nominal
- 36. DWV: Drainage, Waste and Vent
- 37. F: Fahrenheit
- 38. FAR: Federal Acquisition Regulations
- 39. FD: Floor Drain
- 40. FED: Federal
- 41. FG: Fiberglass
- 42. FSK: Foil-Scrim-Kraft facing
- 43. gpm: Gallons Per Minute
- 44. HDPE: High Density Polyethylene
- 45. Hg: Mercury
- 46. HOA: Hands-Off-Automatic
- 47. hp: Horsepower
- 48. HW: Hot Water
- 49. HWR: Hot Water Heating Return
- 50. Hz: Hertz
- 51. ID: Inside Diameter
- 52. IPS: Iron Pipe Size
- 53. kg: Kilogram
- 54. klb: 1000 lb
- 55. kPa: Kilopascal
- 56. lb: Pound
- 57. lb/hr: Pounds Per Hour
- 58. MAWP: Maximum Allowable Working Pressure
- 59. MAX: Maximum
- 60. MBtu/h: 1000 Btu/h
- 61. MBtu: 1000 Btu
- 62. MED: Medical
- 63. m: Meter
- 64. MFG: Manufacturer
- 65. MIN: Minimum
- 66. NC: Normally Closed

- 67. NF: Oil Free Dry (Nitrogen)
- 68. NO: Normally Open
- 69. NOx: Nitrous Oxide
- 70. NPT: National Pipe Thread
- 71. NPS: Nominal Pipe Size
- 72. OD: Outside Diameter
- 73. OSD: Open Sight Drain
- 74. OS&Y: Outside Stem and Yoke
- 75. PC: Pumped Condensate
- 76. PID: Proportional-Integral-Differential
- 77. PLC: Programmable Logic Controllers
- 78. PP: Polypropylene
- 79. PPE: Personal Protection Equipment
- 80. ppb: Parts Per Billion
- 81. ppm: Parts Per Million
- 82. PSIA: Pounds Per Square Inch Absolute
- 83. psig: Pounds Per Square Inch Gauge
- 84. PVC: Polyvinyl Chloride
- 85. rad: Radians
- 86. RH: Relative Humidity
- 87. RPM: Revolutions Per Minute
- 88. RS: Refrigerant Suction
- 89. SCFM: Standard Cubic Feet Per Minute
- 90. SPEC: Specification
- 91. STD: Standard
- 92. SDR: Standard Dimension Ratio
- 93. TAB: Testing, Adjusting, and Balancing
- 94. TDH: Total Dynamic Head
- 95. TEFC: Totally Enclosed Fan-Cooled
- 96. THERM: 100,000 Btu
- 97.
- 98. T/P: Temperature and Pressure
- 99. USDA: U.S. Department of Agriculture
- 100. V: Volt
- 101. VAC: Vacuum
- 102. VA: Veterans Administration
- 103. VAC: Voltage in Alternating Current
- 104. VA CFM: VA Construction & Facilities Management

- 105. VA CFM CSS: VA Construction & Facilities Management, Consulting Support Service
- 106. VAMC: Veterans Administration Medical Center
- 107. VHA OCAMES: Veterans Health Administration - Office of Capital Asset Management Engineering and Support
- 108. VR: Vacuum condensate return
- 109. WCB: Wrought Carbon Steel, Grade B
- 110. WG: Water Gauge or Water Column
- 111. WOG: Water, Oil, Gas

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
- D. Section 05 50 00, METAL FABRICATIONS.
- E. Section 07 84 00, FIRESTOPPING.
- F. Section 07 92 00, JOINT SEALANTS.
- G. Section 09 91 00, PAINTING.
- H. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION.
- I. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- J. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- K. Section 23 07 11, HVAC AND BOILER PLANT INSULATION.
- L. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- M. Section 23 36 00, AIR TERMINAL UNITS.
- N. Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.
- O. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- P. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.
- Q. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
- B. Air Movement and Control Association (AMCA):
 - 410-1996Recommended Safety Practices for Users and Installers of Industrial and Commercial Fans

- C. American Society of Mechanical Engineers (ASME):
 - B31.1-2018Power Piping
 - B31.9-2014Building Services Piping
 - ASME Boiler and Pressure Vessel Code:
 - BPVC Section IX-2019 Welding, Brazing, and Fusing Qualifications
- D. American Society for Testing and Materials (ASTM):
 - A36/A36M-2014Standard Specification for Carbon Structural Steel
 - A575-1996(R2018)Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
- E. Association for Rubber Products Manufacturers (ARPM):
 - IP-20-2015Specifications for Drives Using Classical V-Belts and Sheaves
 - IP-21-2016Specifications for Drives Using Double-V (Hexagonal) Belts
 - IP-24-2016Specifications for Drives Using Synchronous Belts
 - IP-27-2015Specifications for Drives Using Curvilinear Toothed Synchronous Belts
- F. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc.:
 - SP-58-2018Pipe Hangers and Supports-Materials, Design, Manufacture, Selection, Application, and Installation
- G. Military Specifications (MIL):
 - MIL-P-21035B-2013Paint High Zinc Dust Content, Galvanizing Repair (Metric)
- H. National Fire Protection Association (NFPA):
 - 70-2017National Electrical Code (NEC)
 - 101-2018Life Safety Code
- I. Department of Veterans Affairs (VA):
 - PG-18-10-2016Physical Security and Resiliency Design Manual

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 05 11, COMMON WORK RESULTS FOR HVAC", with applicable paragraph identification.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements, and all equipment that requires regular maintenance, calibration, etc are accessible from the floor or permanent work platform. It is the Contractor's responsibility to ensure all submittals meet the VA specifications and requirements and it is assumed by the VA that all submittals do meet the VA specifications unless the Contractor has requested a variance in writing and approved by COR prior to the submittal. If at any time during the project it is found that any item does not meet the VA specifications and there was no variance approval the Contractor shall correct at no additional cost or time to the Government even if a submittal was approved.
- D. If equipment is submitted which differs in arrangement from that shown, provide documentation proving equivalent performance, design standards and drawings that show the rearrangement of all associated systems. Additionally, any impacts on ancillary equipment or services such as foundations, piping, and electrical shall be the Contractor's responsibility to design, supply, and install at no additional cost or time to the Government. VA approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Prior to submitting shop drawings for approval, Contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed contract documents, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together. Coordinate and properly integrate materials and equipment to provide a completely compatible and efficient installation.
- G. Coordination/Shop Drawings:
1. Submit complete consolidated and coordinated shop drawings for all new systems, and for existing systems that are in the same areas.

2. The coordination/shop drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed coordination/shop drawings of all piping and duct systems. The drawings should include all lockout/tagout points for all energy/hazard sources for each piece of equipment. Coordinate lockout/tagout procedures and practices with local VA requirements.
 3. Do not install equipment foundations, equipment or piping until coordination/shop drawings have been approved.
 4. In addition, for HVAC systems, provide details of the following:
 - a. Mechanical equipment rooms.
 - b. Hangers, inserts, supports, and bracing.
 - c. Pipe sleeves.
 - d. Duct or equipment penetrations of floors, walls, ceilings, or roofs.
- H. Manufacturer's Literature and Data: Include full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity. Submit under the pertinent section rather than under this section.
1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COR.
 2. Submit electric motor data and variable speed drive data with the driven equipment.
 3. Equipment and materials identification.
 4. Fire-stopping materials.
 5. Hangers, inserts, supports and bracing. Provide complete stress analysis for variable spring and constant support hangers.
 6. Wall, floor, and ceiling plates.

- I. Rigging Plan: Provide documentation of the capacity and weight of the rigging and equipment intended to be used. The plan shall include the path of travel of the load, the staging area and intended access, and qualifications of the operator and signal person.
- J. HVAC Maintenance Data and Operating Instructions:
 - 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 - 2. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
 - a. Include complete list indicating all components of the systems.
 - b. Include complete diagrams of the internal wiring for each item of equipment.
 - c. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
 - 3. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
- K. Provide copies of approved HVAC equipment submittals to the TAB Subcontractor.

1.5 QUALITY ASSURANCE

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC.
- B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

C. Equipment Vibration Tolerance:

1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.

D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
2. Refer to all other sections for quality assurance requirements for systems and equipment specified therein.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 33 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments shall be enforced, along with requirements of local utility companies. The most stringent requirements of these specifications, local codes, or utility company requirements shall always apply. Any conflicts shall be brought to the attention of the COR.
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be of the same manufacturer and model number, or if different models are required they shall be of the same manufacturer and identical to the greatest extent possible (i.e., same model series).

6. Assembled Units: Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.
 7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 8. Use of asbestos products or equipment or materials containing asbestos is prohibited.
- E. HVAC Equipment Service Providers: Service providers shall be authorized and trained by the manufacturers of the equipment supplied. These providers shall be capable of responding onsite and provide acceptable service to restore equipment operations within 4 hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shutdown of equipment; or within 24 hours in a non-emergency. Submit names, mail and e-mail addresses and phone numbers of service personnel and companies providing service under these conditions for (as applicable to the project): fans, air handling units, chillers, control systems, pumps, critical instrumentation, computer workstation and programming.
- F. HVAC Mechanical Systems Welding: Before any welding is performed, Contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME BPVC Section IX. Provide proof of current certification.
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 4. All welds shall be stamped according to the provisions of the AWS or ASME as required herein and by the associated code.
- G. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR with submittals. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations

can be cause for rejection of the material and removal by the Contractor and no additional cost or time to the Government.

H. Execution (Installation, Construction) Quality:

1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract documents to the COR for resolution. Provide written hard copies and computer files on CD or DVD of manufacturer's installation instructions to the COR with submittals prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received and approved by the VA. Failure to furnish these recommendations is a cause for rejection of the material.
 2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to, all types of valves, filters and strainers, transmitters, control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to the COR for resolution. Failure of the Contractor to resolve, or point out any issues will result in the Contractor correcting at no additional cost or time to the Government.
 3. Complete coordination/shop drawings shall be required in accordance with Article, SUBMITTALS. Construction work shall not start on any system until the coordination/shop drawings have been approved by VA.
 4. Workmanship/craftsmanship will be of the highest quality and standards. The VA reserves the right to reject any work based on poor quality of workmanship this work shall be removed and done again at no additional cost or time to the Government.
- I. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with current telephone numbers and e-mail addresses.
- J. Guaranty: Warranty of Construction, FAR Clause 52.246-21.

1.6 DELIVERY, STORAGE AND HANDLING**A. Protection of Equipment:**

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage or theft.
2. Large equipment such as chillers, fans, and air handling units if shipped on open trailer trucks shall be covered with shrink on plastics or water proof tarpaulins that provide protection from exposure to rain, road salts and other transit hazards. Protection shall be kept in place until equipment is moved into a building or installed as designed.
3. Repair damaged equipment in first class, new operating condition and appearance; or, replace same as determined and directed by the COR. Such repair or replacement shall be at no additional cost or time to the Government.
4. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
5. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.
6. Protect plastic piping and tanks from ultraviolet light (sunlight).

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

- B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD and also inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing Contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing Contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.
- D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.
- E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data

on device (make, model and performance characteristics_), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.8 JOB CONDITIONS - WORK IN EXISTING BUILDING

- A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities that serve the VAMC.
- B. Maintenance of Service: Schedule all work to permit continuous service as required by the VAMC.
- C. Phasing of Work: Comply with all requirements shown on contract documents. Contractor shall submit a complete detailed phasing plan/schedule with manpower levels prior to commencing work. The phasing plan shall be detailed enough to provide milestones in the process that can be verified.
- D. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. Storm water or ground water leakage is prohibited. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA. Maintain all egress routes and safety systems/devices.
- E. Acceptance of Work for Government Operation: As new equipment, systems and facilities are made available for operation and these items are deemed of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Provide maximum standardization of components to reduce spare part requirements.

B. Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.

1. All components of an assembled unit need not be products of same manufacturer.
2. Constituent parts that are alike shall be products of a single manufacturer.
3. Components shall be compatible with each other and with the total assembly for intended service.
4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

C. Equipment and components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a nameplate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.

D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions must be approved by the VA, but may be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 V-BELT DRIVES

- A. Type: ARPM standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ARPM IP-20 and ARPM IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ARPM service factor (not less than 20 percent) in addition to the ARPM allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ARPM standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.

- G. Multiple Belts: Matched to ARPM specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
1. Material: Pressed steel, or close-grained cast iron.
 2. Bore: Fixed or bushing type for securing to shaft with keys.
 3. Balanced: Statically and dynamically.
 4. Groove spacing for driving and driven pulleys shall be the same.
- I. Drive Types, Based on ARI 435:
1. Provide adjustable-pitch or fixed-pitch drive as follows:
 - a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
 - b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.
 2. Provide fixed-pitch drives for drives larger than those listed above.
 3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling the design air flow branch, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.
- J. Final Drive Set: If adjustment is required beyond the capabilities of the factory drive set, the final drive set shall be provided as part of this contract at no additional cost or time to the Government.

2.4 SYNCHRONOUS BELT DRIVES

- A. Type: ARPM synchronous belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ARPM IP-24 and ARPM IP-27.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ARPM service factor (not less than 20 percent) in addition to the ARPM allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ARPM standard allowances for installation and take-up.
- F. Drives may utilize a single belt of manufacturer's standard width for the application.
- G. Multiple Belts: Matched to ARPM specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or

partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.

H. Sheaves and Pulleys:

1. Material: Pressed steel, or close-grained cast iron.
2. Bore: Fixed or bushing type for securing to shaft with keys.
3. Balanced: Statically and dynamically.

I. Final Drive Set: The final fan speeds required to just meet the system CFM and pressure requirements, without throttling the design air flow branch, shall be determined by fan law calculation. If adjustment is required beyond the capabilities of the factory drive set, the final drive set shall be provided as part of this contract at no additional cost or time to the Government.

2.5 DRIVE GUARDS

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory-fabricated air handling unit casings.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gauge sheet steel; all edges shall be hemmed and ends shall be bent into flanges and the flanges shall be drilled and attached to pump base with minimum of four 6 mm (1/4 inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gauge sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (1 inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.
- D. Materials: Sheet steel, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: 25 mm (1 inch) diameter hole at each shaft center.

2.6 LIFTING ATTACHMENTS

- A. Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall

withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.7 ELECTRIC MOTORS

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, MOTOR CONTROLLERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.8 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, MOTOR CONTROLLERS for specifications.
- B. Coordinate variable speed motor controller communication protocol with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- C. Provide variable speed motor controllers without a bypass contactor as indicated in contract drawings.
- D. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.
- E. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- F. Controller shall not add any current or voltage transients to the input ac power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the ac power system.

2.9 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the contract documents and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 5 mm (3/16 inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 5 mm (3/16 inch) high riveted or bolted to the equipment.
- D. Control Items: Label all instrumentation, temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 1. HVAC and Mechanical Rooms: Provide for all valves other than for equipment in Section 23 82 00, CONVECTION HEATING AND COOLING UNITS and Section 23 36 00, AIR TERMINAL UNITS.
 - 2. Valve tags: Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 6 mm (1/4 inch) for service designation on 19-gauge 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 - 3. Valve lists: Typed or printed plastic coated card(s), sized 215 mm (8-1/2 inches) by 275 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
 - 4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color-coded thumb tack in ceiling.
- F. Ceiling Grid Labels:
 - 1. 50 mm (2 inch) long by 15 mm (1/2 inch) wide by 0.025 mm (1 mil) thick UV resistant metalized polyester label with red border color and black custom lettering on white background interior. Peel and stick adhesive backing. Label and adhesive manufactured specifically for use in equipment inventory tagging.
 - 2. Custom print labels with above ceiling HVAC equipment numbers.

2.10 FIRESTOPPING

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.11 GALVANIZED REPAIR COMPOUND

- A. Mil-P-21035B, paint form.

2.12 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- B. Supports for Roof Mounted Items:
1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams, factory installed 50 by 100 mm (2 by 4 inches) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 275 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
 2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
- C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-58. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- D. Attachment to Concrete Building Construction:
1. Concrete insert: MSS SP-58, Type 18.
 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
- E. Attachment to Steel Building Construction:
1. Welded attachment: MSS SP-58, Type 22.

2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8 inch) outside diameter.
- F. Attachment to existing structure: Support from existing floor/roof frame.
- G. Attachment to Wood Construction: Wood screws or lag bolts.
- H. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 40 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- I. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (12 gauge), designed to accept special spring held, hardened steel nuts. Trapeze hangers are prohibited for use for steam supply and condensate piping.
1. Allowable hanger load: Manufacturers rating less 91 kg (200 pounds).
 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4 inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 15 mm (1/2 inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.
- J. Supports for Piping Systems:
1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
 2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15. Preinsulate.

- g. U-bolt clamp: Type 24.
- h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non-adhesive isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic-coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
- i. Supports for plastic piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
- 3. High and Medium Pressure Steam (MSS SP-58):
 - a. Provide eye rod or Type 17 eye nut near the upper attachment.
 - b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.
- 4. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.

K. Pre-insulated Calcium Silicate Shields:

- 1. Provide 360-degree water resistant high density 965 kPa (140 psig) compressive strength calcium silicate shields encased in galvanized metal.
- 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
- 3. Shield thickness shall match the pipe insulation.
- 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 25 mm (1 inch) past the sheet metal. Provide for an adequate vapor barrier in chilled lines.

- b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS SP-58. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psig) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36/A36M) wear plates welded to the bottom sheet metal jacket.
- 5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

2.13 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 - 1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
 - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations through beams or ribs are prohibited, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COR.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.

- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.14 DUCT PENETRATIONS

- A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 450 mm (18 inches) high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.
- B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

2.15 SPECIAL TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the COR, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.
- D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.
- E. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.16 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

- B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035 inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.17 ASBESTOS

- A. Materials containing asbestos are prohibited.

PART 3 - EXECUTION

3.1 GENERAL

- A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. The coordination/shop drawings shall be submitted for review. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Equipment coordination/shop drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gauges and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the contract documents.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

E. Cutting Holes:

1. Cut holes through concrete and masonry by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill is prohibited, except as permitted by COR where working area space is limited.
2. Locate holes to avoid interference with structural members such as slabs, columns, ribs, beams or reinforcing. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
3. Do not penetrate membrane waterproofing.

F. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.

G. Electrical Interconnection of Instrumentation or Controls: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Devices shall be located so they are easily accessible for testing, maintenance, calibration, etc. The COR has the final determination on what is accessible and what is not. Comply with NFPA 70.

H. Protection and Cleaning:

1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.

I. Concrete and Grout: Use concrete and non-shrink grout 20 MPa (3000 psig) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

- J. Install gauges, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gauges to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- K. Install steam piping expansion joints as per manufacturer's recommendations.
- L. Work in Existing Building:
1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.
- M. Work in Animal Research Areas: Seal all pipe and duct penetrations with silicone sealant to prevent entrance of insects.
- N. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and data/telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall not be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 feet) above the equipment or to ceiling structure, whichever is lower (NFPA 70).
- O. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance or inspections, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost or time to the Government.
 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to motors, fans, pumps, belt guards, transformers, high voltage lines, conduit and raceways, piping, hot surfaces, and ductwork.

The COR has final determination on whether an installation meets this requirement or not.

3.3 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Article, ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.4 RIGGING

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service requirements as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Follow approved rigging plan.
- G. Restore building to original condition upon completion of rigging work.

3.5 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels designed by a structural engineer, secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COR.
- B. Use of chain pipe supports; wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above are prohibited. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2 inch) clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-58. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
 - 1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
 - 2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.
- F. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.
- G. Floor Supports:
 - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping.

Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.

2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Chiller foundations shall have horizontal dimensions that exceed chiller base frame dimensions by at least 150 mm (6 inches) on all sides. Structural contract documents shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

3.6 MECHANICAL DEMOLITION

- A. Rigging access, other than indicated on the contract documents, shall be provided by the Contractor after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Debris accumulated in the area to the detriment of plant operation is prohibited. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VAMC, and Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.

C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property per Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT. This includes all concrete pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with contract documents where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the contract documents of the other disciplines in the project for additional facilities to be demolished or handled.

3.7 CLEANING AND PAINTING

A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.

B. In addition, the following special conditions apply:

1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
2. The following material and equipment shall not be painted:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gauges and thermometers.
 - j. Glass.
 - k. Nameplates.

3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
4. Pumps, motors, steel and cast-iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump manufacturer.
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats. This may include painting exposed metals where hangers were removed or where equipment was moved or removed.
6. Paint shall withstand the following temperatures without peeling or discoloration:
 - a. Condensate and Feedwater: 38 degrees C (100 degrees F) on insulation jacket surface and 121 degrees C (250 degrees F) on metal pipe surface.
 - b. Steam: 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (374 degrees F) on metal pipe surface.
7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.
8. Lead based paints are prohibited.

3.8 IDENTIFICATION SIGNS

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16 inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.
- D. Attach ceiling grid label on ceiling grid location directly underneath above-ceiling air terminal, control system component, valve, filter unit, fan etc.

3.9 MOTOR AND DRIVES

- A. Use synchronous belt drives only on equipment controlled by soft starters or variable frequency drive motor controllers without a bypass contactor. Use V-belt drives on all other applications.
- B. Alignment of V-Belt Drives: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.
- C. Alignment of Synchronous Belt Drives: Set driving and driven shafts parallel and align so that the corresponding pulley flanges are in the same plane.
- D. Alignment of Direct-Connect Drives: Securely mount motor in accurate alignment so that shafts are per coupling manufacturer's tolerances when both motor and driven machine are operating at normal temperatures.

3.10 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. Field-check all devices for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings or devices. A minimum of 0.95 liter (1 quart) of oil and 0.45 kg (1 pound) of grease of manufacturer's recommended grade and type for each different application shall be provided; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to COR in unopened containers that are properly identified as to application.
- C. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- D. All lubrication points shall be extended to one side of the equipment.

3.11 STARTUP, TEMPORARY OPERATION AND TESTING

- A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.
- C. Startup of equipment shall be performed as described in equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in

Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.12 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS Article, TESTS, and in individual Division 23 specification sections and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost or time to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then conduct such performance tests and finalize control settings for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.
- D. No adjustments may be made during the acceptance inspection. All adjustments shall have been made by this point.

3.13 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.

- - - E N D - - -

SECTION 23 05 12
GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.
- B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- E. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- F. Section 26 24 19, MOTOR CONTROL CENTERS.
- G. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
- B. American Bearing Manufacturers Association (ABMA):
 - 9-2015Load Ratings and Fatigue Life for Ball Bearings
 - 11-2014Load Ratings and Fatigue Life for Roller Bearings
- C. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
 - 90.1-2019Energy Efficient Design of New Buildings Except Low-Rise Residential Buildings
- D. Institute of Electrical and Electronics Engineers (IEEE):
 - 112-2017Standard Test Procedure for Polyphase Induction Motors and Generators
 - 841-2009IEEE Standard for Petroleum and Chemical Industry-Premium-Efficiency, Severe-Duty, Totally Enclosed Fan-Cooled (TEFC) Squirrel

Cage Induction Motors--Up to and Including 370
kW (500 hp)

E. National Electrical Manufacturers Association (NEMA):

MG 1-2019Motors and Generators

MG 2-2014Safety Standard for Construction and Guide for
Selection, Installation and Use of Electric
Motors and Generators

250-2014Enclosures for Electrical Equipment (1000 Volts
Maximum)

F. National Fire Protection Association (NFPA):

70-2014National Electrical Code (NEC)

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT", with applicable paragraph identification.

C. Submit motor submittals with driven equipment.

D. Shop Drawings:

1. Provide documentation to demonstrate compliance with contract documents.

2. Motor nameplate information shall be submitted including electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.

E. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:

1. Include complete list indicating all components of the systems.

2. Include complete diagrams of the internal wiring for each item of equipment.
 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- G. Certification: Two weeks prior to final inspection, unless otherwise noted, certification shall be submitted to the COR stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.

1.5 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD and inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.

- D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.
- E. Certification documentation shall be provided to COI 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

PART 2 - PRODUCTS

2.1 MOTORS

- A. For alternating current, fractional and integral horsepower motors, NEMA MG 1 and NEMA MG 2 shall apply.
- B. For severe duty TEFC motors, IEEE 841 shall apply.
- C. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, MOTOR CONTROLLERS; and Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors. Unless otherwise specified for a particular application, use electric motors with the following requirements.
- D. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.
- E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.
 - 1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.

F. Voltage ratings shall be as follows:

1. Single phase:

- a. Motors connected to 120-volt systems: 115 volts.
- b. Motors connected to 208-volt systems: 200 volts.
- c. Motors connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.

2. Three phase:

- a. Motors connected to 208-volt systems: 200 volts.
- b. Motors, less than 74.6 kW (100 hp), connected to 240-volt or 480-volt systems: 208-230/460 volts, dual connection.
- c. Motors, 74.6 kW (100 hp) or larger, connected to 240-volt systems: 230 volts.
- d. Motors, 74.6 kW (100 hp) or larger, connected to 480-volt systems: 460 volts.
- e. Motors connected to high voltage systems (Over 600V): Shall conform to NEMA MG 1 for connection to the nominal system voltage shown on the drawings.

G. Number of phases shall be as follows:

- 1. Motors, less than 373 W (1/2 hp): Single phase.
- 2. Motors, 373 W (1/2 hp) and larger: 3 phase.
- 3. Exceptions:
 - a. Hermetically sealed motors.
 - b. Motors for equipment assemblies, less than 746 W (1 hp), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.

H. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.

I. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting, acceleration, and running torque without exceeding nameplate ratings or considering service factor.

J. Motor Enclosures:

- 1. Shall be the NEMA types as specified and/or shown in the Contract Documents.

2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types per NEMA 250, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:
 - a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
 - b. Where motors are located in an NEC 511 classified area, provide TEFC explosion proof motor enclosures.
 - c. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
 3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.
- K. Electrical Design Requirements:
1. Motors shall be continuous duty.
 2. The insulation system shall be rated minimum of Class B, 130 degrees C (266 degrees F).
 3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 80 degrees C (176 degrees F).
 4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
 5. Motors shall be suitable for full voltage starting, unless otherwise noted. Coordinate motor features with applicable motor controllers.
 6. Motors for variable frequency drive applications shall adhere to NEMA MG 1, Part 30, Application Considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General-Purpose Motors Used with Adjustable-Voltage or Adjustable-Frequency Controls or Both, or NEMA MG 1, Part 31, Definite-Purpose Inverter-Fed Polyphase Motors.
- L. Mechanical Design Requirements:
1. Bearings shall be rated in accordance with ABMA 9 or ABMA 11 for a minimum fatigue life of 26,280 hours for belt-driven loads and 100,000 hours for direct-drive loads based on L10 (Basic Rating Life) at full load direct coupled, except vertical high thrust motors which require a 40,000 hours rating. A minimum fatigue life of 40,000 hours is required for VFD drives.

2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30 percent of normal down thrust.
 3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
 4. Grease fittings, if provided, shall be Alemite type or equivalent.
 5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
 6. Vibration shall not exceed 3.8 mm (0.15 inch) per second, unfiltered peak.
 7. Noise level shall meet the requirements of the application.
 8. Motors on 180 frames and larger shall have provisions for lifting eyes or lugs capable of a safety factor of 5.
 9. All external fasteners shall be corrosion resistant.
 10. Condensation heaters, when specified, shall keep motor windings at least 5 degrees C (9 degrees F) above ambient temperature.
 11. Winding thermostats, when specified shall be normally closed, connected in series.
 12. Grounding provisions shall be in the main terminal box.
- M. Special Requirements:
1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional cost or time to the Government.
 2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
 3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
 - a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
 - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
 - c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.

4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA MG 1, Part 31, Definite-Purpose Inverter-Fed Polyphase Motors. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.
- N. Additional requirements for specific motors, as indicated in the other sections listed in Article, RELATED SECTIONS shall also apply.
- O. NEMA Premium Efficiency Electric Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 W (1 hp) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 W (1 hp) or more with open, drip-proof, or TEFC enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiencies Totally Enclosed Fan-Cooled (TEFC)			
Rating kW (hp)	1200 RPM	1800 RPM	3600 RPM	Rating kW (hp)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%

56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

- P. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM, and 3600 RPM. Power factor correction capacitors shall be provided unless the motor meets the 0.90 requirement without it or if the motor is controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.
- Q. Energy Efficiency of Small Motors (Motor Efficiencies): All motors under 746 W (1 hp) shall meet the requirements of the DOE Small Motor Regulation.

Polyphase Open Motors Average full load efficiency				Capacitor-start capacitor-run and capacitor-start induction run open motors Average full load efficiency			
Rating kW (hp)	6 poles	4 poles	2 poles	Rating kW (hp)	6 poles	4 poles	2 poles
0.18 (0.25)	67.5	69.5	65.6	0.18 (0.25)	62.2	68.5	66.6
0.25 (0.33)	71.4	73.4	69.5	0.25 (0.33)	66.6	72.4	70.5
0.37 (0.5)	75.3	78.2	73.4	0.37 (0.5)	76.2	76.2	72.4
0.55 (0.75)	81.7	81.1	76.8	0.55 (0.75)	80.2	81.8	76.2

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.
- B. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 FIELD TESTS

- A. All tests shall be witnessed by the Commissioning Agent or by the COR.

- B. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before startup. All shall test free from grounds.
- C. Perform Load test in accordance with IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.
- D. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.
- E. All test data shall be compiled into a report form for each motor and provided to the contracting officer or their representative.

3.3 STARTUP AND TESTING

- A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

3.4 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for one hour to instruct each VA personnel responsible in operation and maintenance of the system.

- - - E N D - - -

SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section specifies the application of noise control measures, and vibration control techniques to boiler plant rotating equipment and parts including chillers, cooling towers, boilers, pumps, fans, compressors, motors and steam turbines.
- B. A complete listing of all common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- Noise criteria, vibration tolerance and vibration isolation for HVAC and plumbing work.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES.
- B. Section 23 05 10, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 31 00, HVAC DUCTS and CASINGS.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Noise Criteria:
1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Bathrooms and Toilet Rooms	40
Corridors(Public)	40
Examination Rooms	35
Lobbies, Waiting Areas	40
Offices, Large Open	40
Offices, Small Private	35
Patient Rooms	35
Treatment Rooms	35
X-Ray and General Work Rooms	40

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in

accordance with ASHRAE Fundamentals Handbook, Chapter 8, Sound and Vibration.

3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Vibration isolators:
 - a. Floor mountings
 - b. Hangers
 - c. Snubbers
 - d. Thrust restraints
 2. Bases.
 3. Acoustical enclosures.
- C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
Handbook 2017Fundamentals Handbook, Chapter 8, Sound and Vibration
- C. American Society for Testing and Materials (ASTM):
A123/A123M-2017Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

A307-2016Standard Specification for Carbon Steel Bolts
and Studs, 60,000 PSI Tensile Strength

D2240-05(2010)Standard Test Method for Rubber Property -
Durometer Hardness

D. Manufacturers Standardization (MSS):

SP-58-2018Pipe Hangers and Supports-Materials, Design and
Manufacture

E. Occupational Safety and Health Administration (OSHA):

29 CFR 1960.95Occupational Noise Exposure

F. American Society of Civil Engineers (ASCE):

ASCE 7-2016Minimum Design Loads for Buildings and Other
Structures.

G. International Code Council (ICC):

IBC 2018International Building Code.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.
- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards. Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.
- D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.
- E. Color code isolators by type and size for easy identification of capacity.

2.2 VIBRATION ISOLATORS

- A. Floor Mountings:

1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
 2. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.
 3. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting
 4. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).
- B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.
1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
 2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.
 3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
 4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height.

Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.

5. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.
 6. Hangers used in seismic applications shall be provided with a neoprene and steel rebound washer installed $\frac{1}{4}$ ' clear of bottom of hanger housing in operation to prevent spring from excessive upward travel
- C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 6 mm (1/4 inch). Air gap between hard and resilient material shall be not less than 3 mm (1/8 inch) nor more than 6 mm (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.
- D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Vibration Isolation:
1. No metal-to-metal contact will be permitted between fixed and floating parts.
 2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
 3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and

belt tension. Bases shall be level throughout length and width.

Provide shims to facilitate pipe connections, leveling, and bolting.

4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (100 degrees F).
 5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
 6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.
- B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
- D. Adjust active height of spring isolators.
- E. Adjust snubbers according to manufacturer's recommendations.
- F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.
- G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

- - - E N D - - -

SELECTION GUIDE FOR VIBRATION ISOLATORS

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
REFRIGERATION MACHINES																
ABSORPTION		---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	---	SP	2.0
PACKAGED HERMETIC		---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	R	SP	2.5
OPEN CENTRIFUGAL		B	D	0.3	B	SP	0.8	---	SP	1.5	B	SP	1.5	B	SP	3.5
RECIPROCATING:																
ALL		---	D	0.3	---	SP	0.8	R	SP	2.0	R	SP	2.5	R	SP	3.5
COMPRESSORS AND VACUUM PUMPS																
UP THROUGH 1-1/2 HP		---	D, L, W	0.8	----	D, L, W	0.8	---	D, L, W	1.5	---	D, L, W	1.5	---	D, L, W	---
2 HP AND OVER:																
500 - 750 RPM		---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
750 RPM & OVER		---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
PUMPS																
CLOSE COUPLED	UP TO 1-1/2 HP	---	---	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---
	2 HP & OVER	---	---	---	I	S	0.8	I	S	1.5	I	S	1.5	I	S	2.0

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
LARGE INLINE	Up to 25 HP	---	---	---	---	S	0.75	---	S	1.50	---	S	1.50	---	---	NA
	26 HP THRU 30 HP	---	---	---	---	S	1.0	---	S	1.50	---	S	2.50	---	---	NA
BASE MOUNTED	UP TO 10 HP	---	---	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---
	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
	50 HP & OVER	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.5	I	S	2.5
ROOF FANS																
ABOVE OCCUPIED AREAS:																
5 HP & OVER		---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
CENTRIFUGAL FANS																
UP TO 50 HP:																
UP TO 200 RPM		B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM		B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5
501 RPM & OVER		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
60 HP & OVER:															
UP TO 300 RPM	B	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5	I	S	3.5
301 - 500 RPM	B	S	2.0	I	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5
501 RPM & OVER	B	S	1.0	I	S	2.0	I	S	2.0	I	S	2.5	I	S	2.5
COOLING TOWERS															
UP TO 500 RPM	---	---	---	---	SP	2.5	---	SP	2.5	---	SP	2.5	---	SP	3.5
501 RPM & OVER	---	---	---	---	SP	0.75	---	SP	0.75	---	SP	1.5	---	SP	2.5
INTERNAL COMBUSTION ENGINES															
UP TO 25 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
30 THRU 100 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
125 HP & OVER	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
AIR HANDLING UNIT PACKAGES															
SUSPENDED:															
UP THRU 5 HP	---	---	---	---	H	1.0	---	H	1.0	---	H	1.0	---	H	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	---	---	---	H, THR	1.5	---	H, THR	2.5	---	H, THR	2.5	---	H, THR	2.5
501 RPM & OVER	---	---	---	---	H, THR	0.8	---	H, THR	0.8	---	H,TH R	0.8	---	H,TH R	2.0

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
FLOOR MOUNTED:															
UP THRU 5 HP	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
501 RPM & OVER	---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0
HEAT PUMPS															
ALL	---	S	0.75	---	S	0.75	---	S	0.75	CB	S	1.5	---	---	NA
CONDENSING UNITS															
ALL	---	SS	0.25	---	SS	0.75	---	SS	1.5	CB	SS	1.5	---	---	NA
IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, FLOOR MOUNTED: (APR 9)															
UP THRU 50 HP:															
UP TO 300 RPM	---	D	---	R	S	2.5	R	S	2.5	R	S	2.5	R	S	3.5
301 - 500 RPM	---	D	---	R	S	2.0	R	S	2.0	R	S	2.5	R	S	2.5
501 - & OVER	---	D	---	---	S	1.0	---	S	1.0	R	S	2.0	R	S	2.5
60 HP AND OVER:															
301 - 500 RPM	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.5	R	S	3.5
501 RPM & OVER	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.0	R	S	2.5

NOTES:

1. Edit the Table above to suit where isolator, other than those shown, are used, such as for seismic restraints and position limit stops.
2. For suspended floors lighter than 100 mm (4 inch) thick concrete, select deflection requirements from next higher span.
3. For separate chiller building on grade, pump isolators may be omitted.
4. Direct bolt fire pumps to concrete base. Provide pads (D) for domestic water booster pump package.
5. For projects in seismic areas, use only SS & DS type isolators and snubbers.
6. For floor mounted in-line centrifugal blowers (ARR 1): use "B" type in lieu of "R" type base.
7. Suspended: Use "H" isolators of same deflection as floor mounted.

SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:
 - 1. Planning systematic TAB procedures.
 - 2. Systems Inspection report.
 - 3. Systems Readiness Report.
 - 4. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
 - 5. Recording and reporting results.
- B. Definitions:
 - 1. Basic TAB used in this Section: Chapter 39, "Testing, Adjusting and Balancing" of 2019 ASHRAE Handbook, "HVAC Applications".
 - 2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
 - 3. AABC: Associated Air Balance Council.
 - 4. NEBB: National Environmental Balancing Bureau.
 - 5. Hydronic Systems: Includes chilled water and heating hot water systems.
 - 6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
 - 7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- C. Section 23 07 11, HVAC, AND BOILER PLANT INSULATION.
- D. Section 23 31 00, HVAC DUCTS AND CASINGS.

1.3 QUALITY ASSURANCE

- A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Qualifications:

1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
2. The TAB agency shall be either a certified member of AABC, NEEB, TABB or NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another qualified TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC, TABB or NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
3. TAB Specialist: The TAB specialist shall be either a member of AABC or TABB or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the COR and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.
4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the COR. The responsibilities would specifically include:
 - a. Shall directly supervise all TAB work.

- b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC, TABB or NEBB.
 - c. Would follow all TAB work through its satisfactory completion.
 - d. Shall provide final markings of settings of all HVAC adjustment devices.
 - e. Permanently mark location of duct test ports.
 - f. Shall document critical paths from the fan or pump. These critical paths are ones in which are 100% open from the fan or pump to the terminal device. This will show the least amount of restriction is being imposed on the system by the TAB firm.
5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC, TABB or NEBB
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards, TABB/SMACNA International Standards, or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.
- D. TAB Criteria:
- 1. One or more of the applicable AABC, NEBB, TABB or SMACNA publications, supplemented by ASHRAE Handbook "2019 HVAC Applications" Chapter 39, and requirements stated herein shall be the basis for planning, procedures, and reports.
 - 2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow 2011 ASHRAE Handbook "2019 HVAC Applications", Chapter 39, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
 - a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
 - b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.

- c. Exhaust hoods/cabinets: 0 percent to plus 10 percent.
 - d. Minimum outside air: 0 percent to plus 10 percent.
 - e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
 - f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the COI staff, submit one complete set of applicable AABC, NEBB or TABB publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:
 - 1. Systems inspection report on equipment and installation for conformance with design.
 - 2. Systems Readiness Report.
 - 3. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
 - 4. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
- E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area with noted critical paths.

1.5 APPLICABLE PUBLICATIONS

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.

- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
Handbook 2019HVAC Applications ASHRAE Handbook, Chapter 39, Testing, Adjusting, and Balancing and Chapter 49, Sound and Vibration Control
- C. Associated Air Balance Council (AABC):
7th Edition 2016AABC National Standards for Total System Balance
- D. National Environmental Balancing Bureau (NEBB):
9th Edition 2019Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems
3rd Edition 2015Procedural Standards for the Measurement of Sound and Vibration
2rd Edition 2019 ... Standard for Whole Building Technical Commissioning of New Construction
- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):
3rd Edition 2005HVAC SYSTEMS Testing, Adjusting and Balancing
TABB- TAB Procedural Guide

PART 2 - PRODUCTS

2.1 PLUGS

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION

3.1 GENERAL

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 SYSTEMS INSPECTION REPORT

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.

- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA (TABB), supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.3 SYSTEM READINESS REPORT

- A. Inspect each System to ensure that it is complete including installation and operation of controls.
- B. Verify that all items such as ductwork piping, dampers, valves, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the COR.

3.4 TAB REPORTS

- A. The TAB contractor shall provide raw data immediately in writing to the COR if there is a problem in achieving intended results before submitting a formal report.
- B. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated after engineering and construction have been evaluated and re-submitted for approval at no additional cost to the owner.
- C. Do not proceed with the remaining systems until intermediate report is approved by the COR.

3.5 TAB PROCEDURES

- A. TAB shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC, TABB or NEBB. Balancing shall be done proportionally to all applicable systems.
 - 1. At least one trunk damper shall be 100% open.
 - 2. At least one branch damper shall be 100% open per trunk.
 - 3. At least one terminal device duct be 100% open per branch.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB

reports for each phase of the project prior to partial final inspections of each phase of the project.

- D. Allow sufficient time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- E. Air Balance and Equipment Test: Include air handling units, fans, terminal units, room diffusers/outlets/inlets, and computer room AC units.
 - 1. Artificially load air filters by partial blanking to produce static air pressure drop of manufacturer's recommended pressure drop.
 - 2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
 - 3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other HVAC controls function properly.
 - 4. Variable air volume (VAV) systems:
 - a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
 - b. Check and readjust ATU flow rates if necessary to meet design criteria. Balance air distribution from ATU on full cooling maximum scheduled cubic meters per minute (cubic feet per minute). Reset room thermostats and check ATU operation from maximum to minimum cooling, to the heating mode, and back to cooling. Record and report the heating coil leaving air temperature when the ATU is in the maximum heating mode. Record and report outdoor air flow rates under all operating conditions (The test shall demonstrate that the minimum outdoor air ventilation rate shall remain constant under all operating conditions).
 - c. Adjust operating pressure control setpoint to maintain the design flow to each space with the lowest setpoint.
 - 5. Record final measurements for air handling equipment performance data sheets.
- F. Water Balance and Equipment Test: Include circulating pumps, convertors, and coils:
 - 1. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.

2. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors.

3.6 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the COR.

3.7 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

- - E N D - - -

SECTION 23 07 11
HVAC AND BOILER PLANT INSULATION

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. Field applied insulation for thermal efficiency and condensation control for
 - 1. HVAC piping, ductwork and equipment.
- B. Definitions
 - 1. ASJ: All service jacket, white finish facing or jacket.
 - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 - 3. Cold: Equipment, ductwork or piping handling media at design temperature of 16 degrees C (60 degrees F) or below.
 - 4. Concealed: Ductwork and piping above ceilings and in chases, interstitial space, and pipe spaces.
 - 5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, interstitial spaces, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
 - 6. FSK: Foil-scrim-kraft facing.
 - 7. Hot: HVAC Ductwork handling air at design temperature above 16 degrees C (60 degrees F); HVAC equipment or piping handling media above 41 degrees C (105 degrees F).
 - 8. Density: kg/m³ - kilograms per cubic meter (Pcf - pounds per cubic foot).
 - 9. Runouts: Branch pipe connections up to 25-mm (one-inch) nominal size to fan coil units or reheat coils for terminal units.
 - 10. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: Watt per square meter (BTU per hour per square foot).
 - b. Pipe or Cylinder: Watt per square meter (BTU per hour per linear foot).
 - 11. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).

12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
13. HWS: Hot water heating supply.
14. HWR: Hot water heating return.
15. CW: Cold water.
16. SW: Soft water.
17. HW: Hot water.
18. CHS: Chilled water supply.
19. CHR: Chilled water return.
20. RS: Refrigerant suction.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 07 84 00, FIRESTOPPING.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 21 13, HYDRONIC PIPING.

1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

- B. Criteria:

1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, *Standard Method of Test of Surface Burning Characteristics of Building Materials*.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings

where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

(1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5* Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices.

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with NFPA 262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

- (1) Not exceeding a 25.4 mm (1 in.) average clearance on all sides
 - (2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*
- 2. Test methods: ASTM E84, UL 723, or NFPA 255.
 - 3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
 - 4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.
- C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings:
 - 1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
 - a. Insulation materials: Specify each type used and state surface burning characteristics.
 - b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
 - c. Insulation accessory materials: Each type used.
 - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.

- e. Make reference to applicable specification paragraph numbers for coordination.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
- L-P-535E (2)- 1999Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
- MIL-A-3316C -1987 Adhesives, Fire-Resistant, Thermal Insulation
- MIL-A-24179A (1)-2016 Adhesive, Flexible Unicellular-Plastic Thermal Insulation
- MIL-C-19565C (1)- 2016 Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
- MIL-C-20079H-1987Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass
- D. American Society for Testing and Materials (ASTM):
- A167-99 2014Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
- B209-2014Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
- C411-2019Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation
- C449-2019Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
- C533-2017Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

- C534-2017...Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
- C547-2017Standard Specification for Mineral Fiber pipe Insulation
- C552-07Standard Specification for Cellular Glass Thermal Insulation
- C553-2015Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
- C585-2016Standard Practice for Inner and Outer Diameters of Rigid Thermal Insulation for Nominal Sizes of Pipe and Tubing (NPS System) R (1998)
- C612-2014Standard Specification for Mineral Fiber Block and Board Thermal Insulation
- C1126- 2019Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation
- C1136- 2017Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation
- D1668-97a 2017Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing
- E84-2014Standard Test Method for Surface Burning Characteristics of Building Materials
- E119-2007Standard Test Method for Fire Tests of Building Construction and Materials
- E136-2019Standard Test Methods for Behavior of Materials in a Vertical Tube Furnace at 750 degrees C (1380 F)
- E. National Fire Protection Association (NFPA):
- 90A-2018Standard for the Installation of Air Conditioning and Ventilating Systems
- 101-2018Life Safety Code
- 251-2014Standard methods of Tests of Fire Endurance of Building Construction Materials
- 255-2006Standard Method of tests of Surface Burning Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

723-2018UL Standard for Safety Test for Surface Burning
 Characteristics of Building Materials with
 Revision of 09/08

G. Manufacturer's Standardization Society of the Valve and Fitting
 Industry (MSS):

SP58-2018Pipe Hangers and Supports Materials, Design,
 and Manufacture

PART 2 - PRODUCTS**2.1 MINERAL FIBER OR FIBER GLASS**

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m³ (3 pcf), k = 0.037 (0.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m³ (1 pcf), k = 0.045 (0.31) at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F) with foil scrim (FSK) facing.
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (450 degrees F) with an all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (850 degrees F).

2.3 CELLULAR GLASS CLOSED-CELL

- A. Comply with Standard ASTM C177, C518, density 120 kg/m³ (7.5 pcf) nominal, k = 0.033 (0.29) at 24 degrees C (75 degrees F).
- B. Pipe insulation for use at temperatures up to 200 degrees C (400 degrees F) with all service vapor retarder jacket.

2.4 POLYISOCYANURATE CLOSED-CELL RIGID

- A. Preformed (fabricated) pipe insulation, ASTM C591, type IV, K=0.027(0.19) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for use at temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service vapor retarder jacket with polyvinyl chloride premolded fitting covers.

- B. Equipment and duct insulation, ASTM C 591, type IV, $K=0.027(0.19)$ at 24 degrees C (75 degrees F), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

2.5 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, $k = 0.039 (0.27)$ at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (200 degrees F). No jacket required.

2.6 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance ≤ 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- E. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- F. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.

- G. Aluminum Jacket-Piping systems: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.6 mm (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands shall be installed on all circumferential joints. Bands shall be 13 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.

2.7 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C [300 degrees F]), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

2.8 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.

F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.

G. Other: Insulation manufacturers' published recommendations.

2.9 MECHANICAL FASTENERS

A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.

B. Staples: Outward clinching galvanized steel.

C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy.

D. Bands: 13 mm (0.5 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.

2.10 REINFORCEMENT AND FINISHES

A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).

B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.

C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.

D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.

E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.

F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Below 4 degrees C (40 degrees F) and above 121 degrees C (250 degrees F). Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.11 FIRESTOPPING MATERIAL

Other than pipe and duct insulation, refer to Section 07 84 00
FIRESTOPPING.

2.12 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION**3.1 GENERAL REQUIREMENTS**

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the COR for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full length section will fit.
- C. Insulation materials shall be installed in a first class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 16 degrees C (60 degrees F) and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- H. HVAC work not to be insulated:

1. Internally insulated ductwork and air handling units.
 2. In hot piping: Unions, flexible connectors, control valves, , safety valves and discharge vent piping, vacuum breakers, thermostatic vent valves, steam traps 20 mm (3/4 inch) and smaller, exposed piping through floor for convectors and radiators. Insulate piping to within approximately 75 mm (3 inches) of uninsulated items.
- I. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- J. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- K. Firestop Pipe and Duct insulation:
1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
 2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe or duct chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions
- L. Freeze protection of above grade outdoor piping (over heat tracing tape): 26 mm (10 inch) thick insulation, for all pipe sizes 75 mm(3 inches) and smaller and 25 mm(1inch) thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up to cooling towers and condenser water piping and chilled water piping as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).
- M. Provide vapor barrier jackets over insulation as follows:
1. All piping and ductwork exposed to outdoor weather.
- N. Provide metal jackets over insulation as follows:
1. All piping and ducts exposed to outdoor weather.
 2. Piping exposed in building, within 1800 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets

- may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
3. A 50 mm (2 inch) overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
 - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
 - b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowel led to a smooth finish.
 - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics, interstitial spaces and duct work exposed to outdoor weather:
 - a. 50 mm (2 inch) thick insulation faced with ASJ (white all service jacket): Supply air duct and after filter housing.
 - b. 50 mm (2 inch) thick insulation faced with ASJ: Return air duct, outside air intake ducts, mixed air plenums and prefilter housing.

B. Flexible Mineral Fiber Blanket:

1. Adhere insulation to metal with 75 mm (3 inch) wide strips of insulation bonding adhesive at 200 mm (8 inches) on center all around duct. Additionally secure insulation to bottom of ducts exceeding 600 mm (24 inches) in width with pins welded or adhered on 450 mm (18 inch) centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.
2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
3. Concealed supply air ductwork.
 - a. Above ceilings at a roof level, in attics, and duct work exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with FSK.
 - b. Above ceilings for other than roof level: 40 mm (1 ½ inch) thick insulation faced with FSK.
4. Concealed return air duct:
 - a. Above ceilings at a roof level, unconditioned areas, and in chases with external wall or containing steam piping; 40 mm (1-1/2 inch) thick, insulation faced with FSK.

C. Molded Mineral Fiber Pipe and Tubing Covering:

1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
2. Contractor's options for fitting, flange and valve insulation:

- a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 16 degrees C (61 degrees F) or more.
 - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 4 degrees C (40 degrees F), or above 121 degrees C (250 degrees F). Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 16 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
 - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.
- D. Rigid Cellular Phenolic Foam:
1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
 2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
 3. Provide secure attachment facilities such as welding pins.
 4. Apply insulation with joints tightly drawn together
 5. Apply adhesives, coverings, neatly finished at fittings, and valves.
 6. Final installation shall be smooth, tight, neatly finished at all edges.
 7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
 8. Exposed, unlined supply and return ductwork exposed to outdoor weather: 50 mm (2 inch) thick insulation faced with a multi-layer vapor barrier with a maximum water vapor permeance of 0.00 perms.
 9. Condensation control insulation: Minimum 25 mm (1.0 inch) thick for all pipe sizes.

- a. HVAC: Cooling coil condensation piping to waste piping fixture or drain inlet. Omit insulation on plastic piping in mechanical rooms.

E. Cellular Glass Insulation:

1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.

F. Polyisocyanurate Closed-Cell Rigid Insulation:

1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for exterior piping, equipment and ductwork for temperature up to 149 degree C (300 degree F).
2. Install insulation, vapor barrier and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor barrier integrity.
3. Install insulation with all joints tightly butted (except expansion joints in hot applications).
4. If insulation thickness exceeds 63 mm (2.5 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
5. For cold applications, vapor barrier shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor barrier shall be used to attach the vapor barrier or jacketing. No wire ties capable of penetrating the vapor barrier shall be used to hold the insulation in place. Banding shall be used to attach PVC or metal jacketing.
6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill PVC elbow jacket is prohibited on cold applications.
7. For cold applications, the vapor barrier on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor barrier adhesive tape.

8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either
9. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph 1.3B. Refer to paragraph 3.1 for items not to be insulated.
10. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section.

3.3 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Wall Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 - 32 (1 - 1¼)	38 - 75 (1½ - 3)	100 (4) and Above
		Insulation Wall Thickness Millimeters (Inches)			
38-94 degrees C (100-200 degrees F) (LPR, PC, HWS, HWR,)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
4-16 degrees C (40-60 degrees F) (RS for DX refrigeration)	Cellular Glass Closed-Cell	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
4-16 degrees C (40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)
(40-60 degrees F) (CH, CHR, GC, GCR and RS for DX refrigeration)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	38 (1.5)	38 (1.5)

- - - E N D - - -

SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. General Contractor shall provide direct-digital control system(s) as indicated on the project documents, point list, interoperability tables, drawings and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, configuration/setup hardware and software, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.
1. The direct-digital control system(s) shall consist of high-speed, peer-to-peer network of DDC controllers, a control system server, all configuration and setup software and hardware devices, and an Engineering Control Center. Provide a remote user using a standard HTML 5 web browser to access the control system graphics and change adjustable setpoints with the proper password.
 2. All new building controllers shall be native BACnet. All new BACnet workstations, controllers, devices and components shall be listed by BACnet Testing Laboratories. All new BACnet workstations, controllers, devices and components shall be accessible using a HTML5 Web browser interface. Browsers shall not require the use of an extension or add on software in order to access aforementioned workstations, controllers, devices, and components.
 3. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and any other items required for a complete and fully functional Controls System.
 4. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The A/E shall designate what each "mechanical systems" is composed of. The contractor administered by this Section of the technical specifications shall

- provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
- B. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the installation of the products. These products include but are not limited to the following:
1. Control valves.
 2. Flow switches.
 3. Flow meters.
 4. Sensor wells and sockets in piping.
 5. Terminal unit controllers.
- C. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the procurement of the products. These products include but are not limited to the following:
1. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.
- D. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. These products include but are not limited to the following:
1. Fire alarm systems. If zoned fire alarm is required by the project-specific requirements, this interface shall require multiple relays, which are provided and installed by the fire alarm system contractor, to be monitored.
 2. Terminal units' velocity sensors
 3. Unitary HVAC equipmentsplit systems,) controls. These include:
 - a. Discharge temperature control.
 - b. Economizer control.

- c. Setpoint reset.
- d. Time of day indexing.
- e. Status alarm.
- 4. Variable frequency drives. These controls, if not native BACnet, will require a BACnet Gateway.
- 5. The following systems have limited control (as individually noted below) from the ECC:
 - a. Constant temperature rooms: temperature out of acceptable range and status alarms.

E. Responsibility Table:

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Terminal units	23	23	N/A	26
Controllers for terminal units	23 09 23	23	23 09 23	16
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not furnished with equipment)	23 09 23	23	N/A	N/A
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Thermowells	23 09 23	23	N/A	N/A
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system monitoring interfaces	23 09 23	23 09 23	23 09 23	26
Interface with chiller/boiler controls	23 09 23	23 09 23	23 09 23	26
Chiller/boiler controls interface with control system	23	23	23 09 23	26
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00
Chiller/starter interlock wiring	N/A	N/A	26	26
Chiller Flow Switches	23	23	23	N/A
VFDs	23	26	23 09 23	26
Computer Room A/C Unit field-mounted controls	23	23	26	26
Control system interface with CRU A/C controls	23 09 23	23 09 23	23 09 23	26
CRU A/C unit controls interface with control system	23	23 09 23	23 09 23	26
Starters, HOA switches	23	23	N/A	26

F. This facility's existing direct-digital control (DDC) system is manufactured by Johnson Control.

1. Provide a new BACnet ECC, communications network, and controllers.

Provide a programmable internetworking gateway allowing for real-time communication between the existing direct-digital control system and the new BACnet control system. Real-time communication shall provide all object properties and read/write services shown on VA-approved interoperability schedules. The contractor administered by this Section of the technical specifications shall provide all necessary investigation and site-specific programming to execute the interoperability schedules.

a. The combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified.

G. The direct-digital control system shall start and stop equipment, move (position) damper actuators and valve actuators, and vary speed of equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators,

unless use of pneumatics as motive force is specifically granted in writing by the VA.

1.2 RELATED WORK

- A. Section 23 21 13, Hydronic Piping.
- B. Section 23 31 00, HVAC Ducts and Casings.
- C. Section 23 36 00, Air Terminal Units.
- D. Section 26 05 11, Requirements for Electrical Installations.
- E. Section 26 05 21, Low-Voltage Electrical Power Conductors and Cables (600 Volts and Below).
- F. Section 26 05 26, Grounding and Bonding for Electrical Systems.
- G. Section 26 05 33, Raceway and Boxes for Electrical Systems.
- H. Section 26 27 26, Wiring Devices.
- I. Section 26 29 11, Motor Starters.
- J. Section 27 15 00, Communications Horizontal Cabling

1.3 DEFINITION

- A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
- B. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc).
- C. BACnet: A Data Communication Protocol for Building Automation and Control Networks -as defined by ANSI/ASHRAE Standard 135. This communications protocol allows diverse building automation devices to communicate data and services over a network.
- D. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.
- E. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks may use different LAN technologies.
- F. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.
- G. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.

- H. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.
- I. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.
- J. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.
- K. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).
- L. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
- M. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.
- N. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.
- O. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls
- P. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).
- Q. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.
- R. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.
- S. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135-2008, Annex L. Standard device profiles include BACnet Operator Workstations (B-

OVS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.

- T. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.
- U. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.
- V. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.
- W. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.
- X. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.
- Y. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.
- Z. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.
- AA. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.

- BB. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- CC. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.
- DD. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.
- EE. GIF: Abbreviation of Graphic interchange format.
- FF. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.
- GG. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.
- HH. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.
- II. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to "sockets" without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.
- JJ. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.
- KK. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.
- LL. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.

- MM. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.
- NN. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.
- OO. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.
- PP. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.
- QQ. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.
- RR. Operating system (OS): Software, which controls the execution of computer application programs.
- SS. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.
- TT. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.
- UU. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.
- VV. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.
- WW. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.
- XX. Repeater: A network component that connects two or more physical segments at the physical layer.
- YY. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.

ZZ. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.

AAA. Thermostats : devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

1.4 QUALITY ASSURANCE

A. Criteria:

1. Single Source Responsibility of subcontractor: Either the DDC Contractor or the System Integrator shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The Integration subcontractor shall be responsible for the complete design, installation, integration, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.
3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative could observe the control systems in full operation.
4. The controls subcontractor shall have an in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
5. The controls subcontractor shall have minimum of three years of experience in design and installation of building automation systems similar in performance to those specified in this Section.
6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as

required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

1.5 PERFORMANCE

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be two(2) seconds. Analog objects shall start to adjust within two (2) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior six (6) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.
8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.

9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	$\pm 0.5^{\circ}\text{C}$ ($\pm 1^{\circ}\text{F}$)
Ducted air temperature	$\pm 0.5^{\circ}\text{C}$ [$\pm 1^{\circ}\text{F}$]
Outdoor air temperature	$\pm 1.0^{\circ}\text{C}$ [$\pm 2^{\circ}\text{F}$]
Dew Point	$\pm 1.5^{\circ}\text{C}$ [$\pm 3^{\circ}\text{F}$]
Water temperature	$\pm 0.5^{\circ}\text{C}$ [$\pm 1^{\circ}\text{F}$]
Relative humidity	$\pm 2\%$ RH
Air flow (terminal)	$\pm 10\%$ of reading
Air flow (measuring stations)	$\pm 5\%$ of reading
Air pressure (ducts)	± 25 Pa [± 0.1 "w.c.]
Air pressure (space)	± 0.3 Pa [± 0.001 "w.c.]
Water pressure	$\pm 2\%$ of full scale *Note 1
Electrical Power	$\pm 0.5\%$ of reading

Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	± 50 Pa (± 0.2 in. w.g.)	0-1.5 kPa (0-6 in. w.g.)
Air Pressure	± 3 Pa (± 0.01 in. w.g.)	-25 to 25 Pa (-0.1 to 0.1 in. w.g.)
Airflow	$\pm 10\%$ of full scale	
Space Temperature	$\pm 1.0^{\circ}\text{C}$ ($\pm 2.0^{\circ}\text{F}$)	
Duct Temperature	$\pm 1.5^{\circ}\text{C}$ ($\pm 3^{\circ}\text{F}$)	
Humidity	$\pm 5\%$ RH	MRI, SPS, PHARMACY
Fluid Pressure	± 10 kPa (± 1.5 psi)	0-1 MPa (1-150 psi)
Fluid Pressure	± 250 Pa (± 1.0 in. w.g.)	0-12.5 kPa (0-50 in. w.g.) differential

11. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

1.6 WARRANTY

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.
- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.
- C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to or connect via (through password-limited access) VPN through the internet to monitor and control the facility's building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 8 hours after the problem is reported.

1.7 SUBMITTALS

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data for all components including but not limited to the following:

1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
3. Control dampers and control valves schedule, including the size and pressure drop.
4. Control air-supply components, and computations for sizing compressors, receivers and main air-piping, if pneumatic controls are furnished.
5. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
6. Sequence of operations for each system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
7. Color prints of proposed graphics with a list of points for display.
8. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
9. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.

10. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
 11. Riser diagrams of wiring between central control unit (CCU) and all control panels.
 12. Plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
 13. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
 14. Quantities of submitted items may be reviewed but it is the responsibility of the contractor administered by this Section of the technical specifications to provide sufficient quantities for a complete and working system.
- C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- D. Licenses: Provide licenses for all software residing on and used by the Controls Systems, ECC, and portable OWS and transfer these licenses to the Owner prior to completion.
- E. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
 2. Furnish one (1) set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
 3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.
- F. Operation and Maintenance (O/M) Manuals):
1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
 2. Include the following documentation:
 - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.

- b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
 - c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
 - d. Complete troubleshooting procedures and guidelines for all systems.
 - e. Complete operating instructions for all systems.
 - f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
 - g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
 - h. Licenses, guaranty, and other pertaining documents for all equipment and systems.
- G. Submit Performance Report to COR prior to final inspection.

1.8 INSTRUCTIONS

- A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below. /Contractor shall also video tape instruction sessions noted below. these requirements with the VA.
1. First Phase: Formal instructions to the VA facilities personnel for a total of 2 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
 2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls

subcontractor will provide 2 hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the VA facilities personnel.

3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.
4. Training shall be given by direct employees of the controls system subcontractor.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

- A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35°C (65 to 90°F) at a relative humidity of 20 to 80% non-condensing.
- B. The Controllers used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 65°C (-40 to 150°F).
- C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):
135-2017BACNET Building Automation and Control Networks
- C. Federal Communication Commission (FCC):
Rules and Regulations Title 47 Chapter 1-2014 Part 15: Radio Frequency Devices.
- D. Institute of Electrical and Electronic Engineers (IEEE):
802.3-2018Information Technology-Telecommunications and Information Exchange between Systems-Local and Metropolitan Area Networks- Specific Requirements-Part 3: Carrier Sense Multiple Access with Collision Detection (CSMA/CD) Access method and Physical Layer Specifications
- E. National Fire Protection Association (NFPA):

70-2017National Electric Code
 90A-2018Standard for Installation of Air-Conditioning
 and Ventilation Systems

F. Underwriter Laboratories Inc (UL):

94-2013Tests for Flammability of Plastic Materials for
 Parts and Devices and Appliances
 294-2013Access Control System Units
 486A/486B-2018Wire Connectors
 555S-2014 (R2016)Standard for Smoke Dampers
 916-2015Energy Management Equipment
 1076-201/Proprietary Burglar Alarm Units and Systems

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of **25** installations. Spare parts shall be available for at least **five** years after completion of this contract.

2.2 CONTROLS SYSTEM ARCHITECTURE

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The ECC, building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels - not "Clones" assembled by a third-party subcontractor.
3. The networks shall, at minimum, comprise, as necessary, the following:
 - a. A fixed ECC and a portable operator's terminal.
 - b. Network computer processing, data storage and BACnet-compliant communication equipment including Servers and digital data processors.
 - c. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.
 - d. Active processing BACnet-compliant building controllers connected to other BACNet-compliant controllers together with their power supplies and associated equipment.
 - e. Addressable elements, sensors, transducers and end devices.

- f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
 - g. Other components required for a complete and working Control Systems as specified.
- B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards, and to meet all requirements of the Contract Documents.
- C. Network Architecture
 - 1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
 - 2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations
 - 3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the VA.
- D. Third Party Interfaces:
 - 1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.
 - 2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.
- E. Servers:
 - 1. Provide data storage server(s) to archive historical data including trends, alarm and event histories and transaction logs.
 - 2. Equip these server(s) with the same software tool set that is located in the BACnet building controllers for system configuration and custom logic definition and color graphic configuration.
 - 3. Access to all information on the data storage server(s) shall be through the same browser functionality used to access individual nodes. When logged onto a server the operator will be able to also interact with any other controller on the control system as required

for the functional operation of the controls systems. The contractor administered by this Section of the technical specifications shall provide all necessary digital processor programmable data storage server(s).

4. These server(s) shall be utilized for controls systems application configuration, for archiving, reporting and trending of data, for operator transaction archiving and reporting, for network information management, for alarm annunciation, for operator interface tasks, for controls application management and similar.

2.3 COMMUNICATION

- A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135, BACnet.
 1. The Data link / physical layer protocol between the ECC and all B-BC's (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.
- B. Each controller shall have a communication port for connection to an operator interface.
- C. Internetwork operator interface and value passing shall be transparent to internetwork architecture.
 1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internet controller.
 2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.
- D. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.
- E. ECCs and Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize

system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

2.4 NETWORK AND DEVICE NAMING CONVENTION

A. Network Numbers

1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC's or VA campus' assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.
2. The network numbers are thus formed as follows: "Net #" = "FFFNN" where:
 - a. FFF = Facility code (see below)
 - b. NN = 00-99 This allows up to 100 networks per facility or building

B. Device Instances

1. BACnet allows 4194305 unique device instances per BACnet internet work. Using Agency's unique device instances are formed as follows: "Dev #" = "FFFNNDD" where
 - a. FFF and N are as above and
 - b. DD = 00-99, this allows up to 100 devices per network.
2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device number can be expanded to DDD and the network number N can become a single digit. In NO case shall the network number N and the device number D exceed 4 digits.
3. Facility code assignments:
4. 000-400 Building/facility number
5. Note that some facilities have a facility code with an alphabetic suffix to denote wings, related structures, etc. The suffix will be ignored. Network numbers for facility codes above 400 will be assigned in the range 000-399.

C. Device Names

1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length,

without embedded spaces. Provide the shortest descriptive, but unambiguous, name. For example, in building #123 prefix the number with a "B" followed by the building number, if there is only one chilled water pump "CHWP-1", a valid name would be "B123.CHWP.1.STARTSTOP". If there are two pumps designated "CHWP-1", one in a basement mechanical room (Room 0001) and one in a penthouse mechanical room (Room PH01), the names could be "B123.R0001.CHWP.1.STARTSTOP" or "B123.RPH01.CHWP.1.STARTSTOP". In the case of unitary controllers, for example a VAV box controller, a name might be "B123.R101.VAV". These names should be used for the value of the "Object_Name" property of the BACnet Device objects of the controllers involved so that the BACnet name and the EMCS name are the same.

2.5 BACNET DEVICES

- A. All BACnet Devices - controllers, gateways, routers, actuators, Operator Displays, and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) -Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSs), describing the BACnet capabilities of the Devices shall be published and available for the Devices through links in the BTL website.
1. BACnet Building Controllers, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device's PICS shall be submitted.
 2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device's PICS shall be submitted.
 3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device's PICS shall be submitted.
 4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device's PICS shall be submitted.
 5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device's PICS shall be submitted.

6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device's PICS shall be submitted.

2.6 CONTROLLERS

- A. General. Provide an adequate number of BTL listed B-BC building controllers, BTL listed B-AAC, BTL listed B-ASC, BTL listed B-SA, and BTL listed B-SS's to achieve the performance specified in the Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.
 1. Communication.
 - a. Each B-BC controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications.
 - b. Each B-BC controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal. If this port is not available built into the controller, contractor is to install a 4 port unmanaged switch inside the B-BC control cabinet.
 2. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.
 3. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
 4. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
 5. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
 6. Transformer. Power supply for the ASC must be rated at a minimum of 125% of B-ASC power consumption and shall be of the fused or current limiting type.
- B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific

controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.

1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
2. Each B-ASC will contain sufficient I/O capacity to control the target system.
3. Communication.
 - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
 - b. Each controller shall have a BACnet Data Link/Physical layer compatible connection for a laptop computer or a portable operator's tool. This connection shall be extended to a space temperature sensor port where shown.
4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).

C. Direct Digital Controller Software

1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under Microsoft Windows.
2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.
3. All control functions shall execute within the stand-alone control units. All new controllers installed will also include all software

- and/or hardware required to program, commission, or alter the sequence of operation of said controller(s). Controllers requiring software or hardware that is not commercially available will not be allowed. Installation of software and/or hardware for controller configuration will be the responsibility of the DDC contractor. COR will direct to install said hardware and/or software on either the B-AWS or portable operator terminal. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters without requiring the services of a DDC contractor.
4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
 5. All DDC control loops shall be able to utilize any of the following control modes:
 - a. Two position (on-off, slow-fast) control.
 - b. Proportional control.
 - c. Proportional plus integral (PI) control.
 - d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time-initiated program.
 - e. Automatic tuning of control loops.
 6. System Security: Operator access shall be secured using individual password and operator's name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of three (3) or a maximum of six (6) levels of security for operator access shall be provided.
 7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants.

All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the ECC or via a portable operator's terminal, when it is necessary, to access directly the programmable unit.

2.7 SENSORS (AIR, WATER AND STEAM)

- A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.
- B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.
 - 1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral 4-20 mA transmitter type for all other sensors.
 - a. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling/heating coil face area.
 - b. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed. Temperature well shall be filled with a thermal compound compatible with installed sensor.
 - c. All space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cover, and BACNet communication port. Match room thermostats. Provide a tooled-access cover.
 - 1) Public space sensor: setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Do not provide in-space User set-point adjustment. Provide an opaque keyed-entry cover if needed to restrict in-space User set-point adjustment.
 - d. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
 - e. Wire: Twisted, shielded-pair cable.
 - f. Output Signal: 4-20 mA.
 - 2. Humidity Sensors: Bulk polymer sensing element type.
 - a. Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of ± 2 to ± 5 percent RH, including hysteresis, linearity, and repeatability.

- b. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.
- c. Continuous Output Signal: 4-20 mA
- C. Static Pressure Sensors: Non-directional, temperature compensated.
 - 1. 4-20 mA output signal.
 - 2. 0 to 5 inches wg for duct static pressure range.
 - 3. 0 to 0.25 inch wg for Building static pressure range.
- D. Vortex Water flow sensors:
 - 1. Type: Insertion vortex type with retractable probe assembly and 2 inch full port gate valve.
 - a. Pipe size: up to 24 inches.
 - b. Retractor: ASME threaded, non-rising stem type with hand wheel.
 - c. Mounting connection: 2 inch 150 PSI flange.
 - d. Sensor assembly: Design for expected water flow and pipe size.
 - e. Seal: Teflon (PTFE).
 - 2. Controller:
 - a. Integral to unit.
 - b. Locally display flow rate and total.
 - c. Output flow signal to BAS/EMS/BES/BMCS: Digital pulse or BACNet type.
 - 3. Performance:
 - a. Turndown: 20:1
 - b. Response time: Adjustable from 1 to 100 seconds.
 - c. Power: 24 volt DC
 - 4. Install flow meters according to manufacturer's recommendations. Where recommended by manufacturer because of mounting conditions, provide flow rectifier.
- E. Flow switches:
 - 1. Shall be either paddle or differential pressure type.
 - a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.
 - b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.
- F. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to

match the current of the application and output requirements of the DDC systems.

2.8 CONTROL CABLES

A. General:

1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.
2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.
6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.

B. Analogue control cabling shall be not less than No. 18 AWG solid or stranded, with thermoplastic insulated conductors as specified in Section 26 05 21.

C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.

1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.
- D. All MS/TP communications cables for devices utilizing the EIA-485 standard must be listed for use on EIA-485 networks by the manufacturer of the cable. This requirement overrides any cable recommendation by the controller manufacturer. The use of EIA-485 communication cables shall not affect the warranty from the installing DDC contractor. Cables shall have the following characteristic:
1. Nominal Impedance: 100-130 Ohms
 2. Twisted/shielded construction of 1, 1.5, or 2 pairs depending on controller requirements.
 3. Be plenum rated when required
 4. Cables designated for use by the cable manufacturer for use in PA or Speaker systems shall not be allowed, regardless of recommendations by the controller manufacturer.
- E. Optical digital communication fiber, if used, shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

2.9 THERMOSTATS AND HUMIDISTATS

- A. Room thermostats controlling unitary standalone heating and cooling devices not connected to the DDC system shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate null or dead band. Wall mounted thermostats shall have polished or brushed aluminum finish, setpoint range and temperature display and external adjustment:
1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.
 - a. Public Space Thermostat: Public space thermostat shall have a thermistor sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.

- b. Patient Room Thermostats: thermistor with in-space User set point adjustment and an on-casing room temperature numerical temperature display.
 - c. Battery replacement without program loss.
- B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.
- C. Freezestats shall have a minimum of 300 mm (one linear foot) of sensing element for each 0.093 square meter (one square foot) of coil area. A freezing condition at any increment of 300 mm (one foot) anywhere along the sensing element shall be sufficient to operate the thermostatic element. Freezestats shall be manually-reset.
- D. Room Humidistats: Provide fully proportioning humidistat with adjustable throttling range for accuracy of settings and conservation. The humidistat shall have set point scales shown in percent of relative humidity located on the instrument. Systems showing moist/dry or high/low are not acceptable.

2.10 FINAL CONTROL ELEMENTS AND OPERATORS

- A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.
- B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.
- C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.
 - 1. Leakage: Except as specified in subparagraph 2 below, maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/sq. ft.) at 50 mm (2 inches) differential pressure for other dampers.
 - 2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
 - 3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
 - 4. Bearing shall be nylon, bronze sleeve or ball type.

5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.

D. Damper and Valve Operators and Relays:

1. Electric operator shall provide full modulating control of dampers and valves. For dampers a linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct, externally in the duct, externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motor(s) shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
 - a. Minimum valve close-off pressure shall be equal to the system pump's dead-head pressure, minimum 50 psig for valves smaller than 4 inches.
2. Electronic damper operators: Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
 - a. VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.
3. See and coordinate drawings for required control operation.

2.11 AIR FLOW CONTROL

- A. Airflow and static pressure shall be controlled via digital controllers with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be analog or pulse width modulating output signals. The controllers shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested

programs that are documented in the literature of the control manufacturer.

B. Air Flow Measuring Station -- Electronic Thermal Type:

1. Air Flow Sensor Probe:

- a. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct and the number of sensors shall be adequate to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion type in which sensor support structures are inserted from the outside of the ducts to make up the complete electronic velocity array.
- b. Thermal flow sensor shall be constructed of hermetically sealed thermistors or nickel chromium or reference grade platinum wire, wound over an epoxy, stainless steel or ceramic mandrel and coated with a material suitable for the conditions to be encountered. Each dual sensor shall be mounted in an extruded aluminum alloy strut.

2. Air Flow Sensor Grid Array:

- a. Each sensor grid shall consist of a lattice network of temperature sensors and linear integral controllers (ICs) situated inside an aluminum casing suitable for mounting in a duct. Each sensor shall be mounted within a strut facing downstream of the airflow and located so that it is protected on the upstream side. All wiring shall be encased (out of the air stream) to protect against mechanical damage.
- b. The casing shall be made of welded aluminum of sufficient strength to prevent structural bending and bowing. Steel or iron composite shall not be acceptable in the casing material.
- c. Pressure drop through the flow station shall not exceed 4 Pascal (0.015" W.G.) at 1,000 meter per minute (3,000 FPM).

3. Electronics Panel:

- a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.
 - b. Electronics Panel shall be A/C powered 24 VAC and shall have the capability to transmit signals of 4-20 ma type or PWM type for use in control of the HVAC Systems. The electronic panel shall have the capability to accept user defined scaling parameters for all output signals.
 - c. Electronics Panel shall have the capability to digitally display airflow in CFM and temperature in degrees F. The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output signal shall be provided which will equal the sum of the systems totalized. Output signals shall be provided for temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.
 - d. Electronics Panel shall have the following:
 - 1) Minimum of 12-bit A/D conversion.
 - 2) Field adjustable digital primary output offset and gain.
 - 3) Airflow analog output scaling of 100 to 10,000 FPM.
 - 4) Temperature analog output scaling from -45°C to 70°C (-50°F to 160°F).
 - 5) Analog output resolution (full scale output) of 0.025%.
 - e. All readings shall be in I.P. units.
4. Thermal flow sensors and its electronics shall be installed as per manufacturer's instructions. The required probe sensor density shall be as follows:

Probe Sensor Density	
Area (sq.ft.)	Qty. Sensors
<=1	2
>1 to <4	4
4 to <8	6
8 to <12	8
12 to <16	12
>=16	16

- a. Complete installation shall not exhibit more than $\pm 2.0\%$ error in airflow measurement output for variations in the angle of flow of

up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within $\pm 0.25\%$.

C. Airflow Synchronization:

1. Systems shall consist of an air flow measuring station for each main supply and return duct, the CU and such relays, as required to provide a complete functional system that will maintain a constant flow rate difference between supply and return air to an accuracy of $\pm 10\%$. In systems where there is no suitable location for a flow measuring station that will sense total supply or return flow, provide multiple flow stations with a differential pressure transmitter for each station. Signals from the multiple transmitters shall be added through the CU such that the resultant signal is a true representation of total flow.
2. The total flow signals from supply and return air shall be the input signals to the CU. This CU shall track the return air fan capacity in proportion to the supply air flow under all conditions.

2.12 SAFETY

- A. Provide hard-wired interlocked connections for such all safety devices, such as freeze stats, smoke detectors, smoke dampers, and refrigerant leak detection devices. All safety devices shall be provided with additional dry contacts and shall be connected to the DDC system for monitoring and sequencing.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to COR for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.

6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.

7. Install equipment level and plumb.

B. Electrical Wiring Installation:

1. All wiring and cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.
2. Install analog signal and communication cables in conduit and in accordance with Specification Division 27 - COMMUNICATIONS. Install digital communication cables in conduit and in accordance with Specification Section 27 15 00, COMMUNICATIONS STRUCTURED CABLING.
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
5. Install all system components in accordance with local Building Code and National Electric Code.
 - a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
 - b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
 - c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible

coaxial cables in a radius less than ten times the cable outside diameter.

- d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.
 6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
 7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
 8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.
- C. Install Sensors and Controls:
1. Temperature Sensors:
 - a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
 - b. Calibrate sensors to accuracy specified, if not factory calibrated.
 - c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
 - d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor unless otherwise noted on the plans or drawings.
 - e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors from contact with metal casings and coils using insulated standoffs.
 - f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
 - g. All pipe mounted temperature sensors shall be installed in wells.
 - h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
 - i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting

or other conditions. Line-protect all wiring that comes from external sources to the site from lightning and static electricity.

2. Pressure Sensors:

- a. Install duct static pressure sensor tips facing directly downstream of airflow.
- b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
- c. Install snubbers and isolation valves on steam pressure sensing devices.

3. Actuators:

- a. Mount and link damper and valve actuators according to manufacturer's written instructions.
- b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.
- c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.

4. Flow Switches:

- a. Install flow switch according to manufacturer's written instructions.
- b. Mount flow switch a minimum of 10 pipe diameters up stream and 10 pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
- c. Assure correct flow direction and alignment.
- d. Mount in horizontal piping-flow switch on top of the pipe.

D. Installation of network:

1. Ethernet:

- a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.

2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.

E. Installation of digital controllers and programming:

1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
3. System point names shall be human readable, permitting easy operator interface without the use of a written point index.
4. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

3.2 SYSTEM VALIDATION AND DEMONSTRATION

- A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system.
- B. Validation
 1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.
 2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved

specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. Demonstration

1. System operation and calibration to be demonstrated by the installer in the presence of the Architect or COR on random samples of equipment as dictated by the COR. Should random sampling indicate improper work, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.
2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete. PG-18-10 Safety DM
3. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
4. The following witnessed demonstrations of field control equipment shall be included:
 - a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
 - b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
 - c. Demonstrate the software ability to edit the control program off-line.
 - d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
 - e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.
 - f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
 - g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
 - h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.

- i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute(s). Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.

3.3 STARTUP AND TESTING

- A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

3.4 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA personnel responsible in the operation and maintenance of the system.

----- END -----

SECTION 23 21 13
HYDRONIC PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Water piping to connect HVAC equipment, including the following:
 - 1. Chilled water, condenser water, heating hot water and drain piping.
 - 2. Extension of domestic water make-up piping for HVAC systems.
 - 3. Glycol-water piping.
- B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- E. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Section 23 07 11, HVAC AND BOILER PLANT INSULATION: Piping insulation.
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.
- H. Section 23 25 00, HVAC WATER TREATMENT: Water treatment for open and closed systems.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
- B. American Society of Mechanical Engineers (ASME):
 - B1.20.1-2013Pipe Threads, General Purpose (Inch)
 - B16.3-2016Malleable Iron Threaded Fittings: Classes 150
and 300
 - B16.4-2016Gray Iron Threaded Fittings: (Classes 125 and
250)

- B16.5-2017Pipe Flanges and Flanged Fittings: NPS 1/2
through NPS 24 Metric/Inch Standard
- B16.9-2018Factory Made Wrought Buttwelding Fittings
- B16.11-2016Forged Fittings, Socket-Welding and Threaded
- B16.18-2018Cast Copper Alloy Solder Joint Pressure
Fittings
- B16.22-2018Wrought Copper and Copper Alloy Solder-Joint
Pressure Fittings
- B16.24-2016Cast Copper Alloy Pipe Flanges and Flanged
Fittings: Classes 150, 300, 600, 900, 1500, and
2500
- B16.39-2014Malleable Iron Threaded Pipe Unions: Classes
150, 250, and 300
- B16.42-2016Ductile Iron Pipe Flanges and Flanged Fittings
- B31.9-2014Building Services Piping
- B40.100-2013Pressure Gauges and Gauge Attachments
- ASME Boiler and Pressure Vessel Code:
BPVC Section VIII-2015 .Rules for Construction of Pressure Vessels
- C. American Society for Testing and Materials (ASTM):
- A47/A47M-2018Standard Specification for Ferritic Malleable
Iron Castings
- A53/A53M-2018Standard Specification for Pipe, Steel, Black
and Hot-Dipped, Zinc-Coated, Welded and
Seamless
- A106/A106M-2019Standard Specification for Seamless Carbon
Steel Pipe for High-Temperature Service
- A126-2004 (R2019)Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe Fittings
- A183-2014Standard Specification for Carbon Steel Track
Bolts and Nuts
- A216/A216M-2018Standard Specification for Steel Castings,
Carbon, Suitable for Fusion Welding, for High-
Temperature Service
- A307-2016Standard Specification for Carbon Steel Bolts,
Studs, and Threaded Rod 60,000 PSI Tensile
Strength
- A536-1984 (R2019)Standard Specification for Ductile Iron
Castings

- B62-2017Standard Specification for Composition Bronze
or Ounce Metal Castings
- B88-2016Standard Specification for Seamless Copper
Water Tube
- D. American Welding Society (AWS):
- B2.1/B2.1M-2014Standard for Welding Procedure and Performance
Specification
- E. Expansion Joint Manufacturer's Association, Inc. (EJMA):
- EJMA 2017Expansion Joint Manufacturer's Association
Standards, Tenth Edition
- F. Manufacturers Standardization Society (MSS) of the Valve and Fitting
Industry, Inc.:
- SP-67-2017Butterfly Valves
- SP-70-2014Gray Iron Gate Valves, Flanged and Threaded
Ends
- SP-71-2014Gray Iron Swing Check Valves, Flanged and
Threaded Ends
- SP-80-2014Bronze Gate, Globe, Angle, and Check Valves
- SP-85-2014Gray Iron Globe and Angle Valves, Flanged and
Threaded Ends
- SP-110-2014Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends
- SP-125-2018Gray Iron and Ductile Iron In-line, Spring-
Loaded, Center-Guided Check Valves
- G. Tubular Exchanger Manufacturers Association (TEMA):
- TEMA Standards 20159th Edition

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in
accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND
SAMPLES.
- B. Information and material submitted under this section shall be marked
"SUBMITTED UNDER SECTION 23 21 13, HYDRONIC PIPING", with applicable
paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and
optional features and accessories. Include dimensions, weights,
materials, applications, standard compliance, model numbers, size, and
capacity.
1. Pipe and equipment supports.

2. Pipe and tubing, with specification, class or type, and schedule.
 3. Pipe fittings, including miscellaneous adapters and special fittings.
 4. Flanges, gaskets and bolting.
 5. Couplings and fittings.
 6. Valves of all types.
 7. Strainers.
 8. Flexible connectors for water service.
 9. Pipe alignment guides.
 10. Expansion joints.
 11. Expansion compensators.
 12. All specified hydronic system components.
 13. Water flow measuring devices.
 14. Gauges.
 15. Thermometers and test wells.
- D. Submit the welder's qualifications in the form of a current (less than one-year old) and formal certificate.
- E. Coordination Drawings: Refer to paragraph, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- F. As-Built Piping Diagrams: Provide drawing as follows for chilled water, condenser water, and heating hot water system and other piping systems and equipment.
1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
 2. One complete set of reproducible drawings.
 3. One complete set of drawings in electronic AutoCAD and pdf format.
- G. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
1. Include complete list indicating all components of the systems.
 2. Include complete diagrams of the internal wiring for each item of equipment.
 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC, which includes welding qualifications.

- B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one-year old.
- C. All couplings, fittings, valves, and specialties shall be the products of a single manufacturer.
 - 1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.6 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD and inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
 - 1. Red-lined, hand-marked drawings are to be provided, with one paper copy and a scanned PDF version of the hand-marked drawings provided on CD or DVD.
- D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc.

Coordinate lockout/tagout procedures and practices with local VA requirements.

- E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.7 SPARE PARTS

- A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

- A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.2 PIPE AND TUBING

- A. Chilled Water, Condenser Water, Heating Hot Water, and Glycol-Water:
1. Steel: ASTM A53/A53M Grade B, seamless or ERW, Schedule 40.
 2. Copper water tube option: ASTM B88, Type K or L, hard drawn.
- B. Cooling Coil Condensate Drain Piping:
1. From air handling units: Copper water tube, ASTM B88, Type M, or Schedule 40 PVC plastic piping.
 2. From fan coil or other terminal units: Copper water tube, ASTM B88, Type M for runouts and Type L for mains.
- C. Chemical Feed Piping for Condenser Water Treatment: CPVC, Schedule 80, ASTM F441/F441M.
- D. Pipe supports, including insulation shields, for above ground piping: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.3 FITTINGS FOR STEEL PIPE

- A. 50 mm (2 inches) and Smaller: Screwed or welded joints.
 - 1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
 - 2. Forged steel, socket welding or threaded: ASME B16.11.
 - 3. Screwed: 150-pound malleable iron, ASME B16.3. 125-pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
 - 4. Unions: ASME B16.39.
 - 5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.
 - 1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
 - 2. Welding flanges and bolting: ASME B16.5:
 - a. Water service: Weld neck or slip-on, plain face, with 3.2 mm (1/8 inch) thick full-face neoprene gasket suitable for 104 degrees C (220 degrees F).
 - 1) Contractor's option: Convuluted, cold formed 150-pound steel flanges, with Teflon gaskets, may be used for water service.
 - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gauge connections.

2.4 FITTINGS FOR COPPER TUBING

- A. Joints:
 - 1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
 - 2. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch

tube in a single process to provide free flow where the branch tube penetrates the fitting.

B. Bronze Flanges and Flanged Fittings: ASME B16.24.

C. Fittings: ASME B16.18 cast copper or ASME B16.22 solder wrought copper.

2.5 DIELECTRIC FITTINGS

A. Provide where copper tubing and ferrous metal pipe are joined.

B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.

C. 65 mm (2-1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42. Dielectric gasket material shall be compatible with hydronic medium.

D. Temperature Rating, 99 degrees C (210 degrees F).

E. Contractor's option: On pipe sizes 50 mm (2 inch) and smaller, screwed end brass ball valves may be used in lieu of dielectric unions.

2.6 SCREWED JOINTS

A. Pipe Thread: ASME B1.20.1.

B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.7 VALVES

A. Asbestos packing is not acceptable.

B. All valves of the same type shall be products of a single manufacturer.

C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2.4 m (8 feet) or more above the floor or operating platform.

D. Shut-Off Valves:

1. Ball Valves (Pipe sizes 50 mm (2 inch) and smaller): MSS SP-110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 2758 kPa (400 psig) working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.

2. Butterfly Valves (Pipe Sizes 65 mm (2-1/2 inch) and larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS SP-67, flange lug type rated 1200 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Butterfly valves are prohibited for direct buried pipe applications.

- a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47/A47M electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.
 - b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.
 - c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.
 - 1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
 - 2) Valves 200 mm (8 inches) and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.
- E. Globe and Angle Valves:
- 1. Globe Valves:
 - a. 50 mm (2 inches) and smaller: MSS SP-80, bronze, 1035 kPa (150 psig) Globe valves shall be union bonnet with metal plug type disc.
 - b. 65 mm (2-1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS SP-85 for globe valves.
 - 2. Angle Valves:
 - a. 50 mm (2 inches) and smaller: MSS SP-80, bronze, 1035 kPa (150 psig) Angle valves shall be union bonnet with metal plug type disc.
 - b. 65 mm (2-1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS SP-85 for angle.
- F. Check Valves:
- 1. Swing Check Valves:
 - a. 50 mm (2 inches) and smaller: MSS SP-80, bronze, 1035 kPa (150 psig), 45-degree swing disc.
 - b. 65 mm (2-1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS SP-71 for check valves.
 - 2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble

tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.

- a. Body: MSS SP-125 cast iron, ASTM A126, Class B, or steel, ASTM A216/A216M, Class WCB, or ductile iron, ASTM 536, flanged or wafer type.
- b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.

G. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.

1. Ball style valve.
2. A dual-purpose flow balancing valve and adjustable flow meter, with bronze or cast-iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.
3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.

H. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of 27 to 393 kPa (4 to 57 psig). Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:

1. Gray iron ASTM A126 or brass body rated 1200 kPa (175 psig) at 93 degrees C (200 degrees F), with stainless steel piston and spring.
2. Brass or ferrous body designed for 2070 kPa (300 psig) service at 121 degrees C (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.

2.8 STRAINERS

A. Y Type.

1. Screens: Bronze, Monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (1/8 inch) diameter perforations.

2.9 FLEXIBLE CONNECTORS FOR WATER SERVICE

A. Flanged Spool Connector:

1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.
2. Working pressures and temperatures shall be as follows:
 - a. Connector sizes 50 mm to 100 mm (2 inches to 4 inches), 1137 kPa (165 psig) at 121 degrees C (250 degrees F).
 - b. Connector sizes 125 mm to 300 mm (5 inches to 12 inches), 965 kPa (140 psig) at 121 degrees C (250 degrees F).
3. Provide ductile iron retaining rings and control units.

2.10 EXPANSION JOINTS

- A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.
- B. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association (EJMA) Standards.
- C. Bellows - Internally Pressurized Type:
 1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
 2. Internal stainless-steel sleeve entire length of bellows.
 3. External cast iron equalizing rings for services exceeding 345 kPa (50 psig).
 4. Welded ends.
 5. Design shall conform to standards of EJMA and ASME B31.9.
 6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
 7. Integral external cover.
- D. Bellows - Externally Pressurized Type:
 1. Multiple corrugations of Type 304 stainless steel.
 2. Internal and external guide integral with joint.
 3. Design for external pressurization of bellows to eliminate squirm.

4. Welded ends.
5. Conform to the standards of EJMA and ASME B31.9.
6. Threaded connection at bottom, 25 mm (1 inch) minimum, for drain or drip point.
7. Integral external cover and internal sleeve.
- E. Expansion Joint (Contractor's Option): 2413 kPa (350 psig) maximum working pressure, steel pipe fitting consisting of telescoping body and slip-pipe sections, PTFE modified polyphenylene sulfide coated slide section, with welded or flanged ends, suitable for axial end movement to 75 mm (3 inch).
- F. Expansion Joint Identification: Provide stamped brass or stainless-steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.
- G. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.
- H. Supports: Provide saddle supports and frame or hangers for heat exchanger. Mounting height shall be adjusted to facilitate gravity return of steam condensate. Construct supports from steel, weld joints.

2.11 HYDRONIC SYSTEM COMPONENTS

- A. Pressure Relief Valve: Bronze or iron body and bronze or stainless-steel trim, with testing lever. Comply with ASME BPVC Section VIII and bear ASME stamp.
- B. Automatic Air Vent Valves (where shown on drawings): Cast iron or semi-steel body, 1035 kPa (150 psig) working pressure, stainless steel float, valve, valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.

2.12 GAUGES, PRESSURE AND COMPOUND

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window,

suitable for board mounting. Provide red "set hand" to indicate normal working pressure.

- B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gauges in water service.
- C. Range of Gauges: Provide range equal to at least 130 percent of normal operating range.
 - 1. For condenser water suction (compound): 101 kPa (30 inches Hg) to 690 kPa (100 psig).

2.13 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gauge test connections shown on the drawings.
- B. Provide one each of the following test items to the COR:
 - 1. 6 mm (1/4 inch) FPT by 3.2 mm (1/8 inch) diameter stainless steel pressure gauge adapter probe for extra-long test plug.
 - 2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gauge, 101 kPa (30 inches Hg) to 690 kPa (100 psig) range.
 - 3. 0 to 104 degrees C (32 to 220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (1 inch) dial, 125 mm (5 inch) long stainless-steel stem, plastic case.

2.14 THERMOMETERS

- A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.
- B. Case: Chrome plated brass or aluminum with enamel finish.
- C. Scale: Not less than 225 mm (9 inches), range as described below, two-degree graduations.
- D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.
- E. Scale ranges:
 - 1. Chilled Water and Glycol-Water: 0 to 38 degrees C (32 to 100 degrees F).
 - 2. Hot Water and Glycol-Water: 38 to 93 degrees C (100 to 200 degrees F).

2.15 FIRESTOPPING MATERIAL

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 3 - EXECUTION**3.1 GENERAL**

- A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.
- B. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost or time to the Government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.
- C. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- D. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- E. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (1 inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (1 inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- F. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally, locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- G. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment

connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.

- H. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- I. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.
- J. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
 - 1. Water treatment pot feeders and condenser water treatment systems.
 - 2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- K. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.
- L. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION.
- M. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.9 and AWS B2.1/B2.1M. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Screwed: Threads shall conform to ASME B1.20.1; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.
- D. Solvent Welded Joints: As recommended by the manufacturer.

3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

- A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.

- B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.
- C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.
- D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding.

3.4 LEAK TESTING ABOVEGROUND PIPING

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COR. Tests may be either of those below, or a combination, as approved by the COR.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems, the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.5 FLUSHING AND CLEANING PIPING SYSTEMS

- A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
- B. Initial Flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/s (5.9 f/s), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where

necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the COR.

- C. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/s (5.9 f/s). Circulate each section for not less than 4 hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.
- D. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

3.6 WATER TREATMENT

- A. Install water treatment equipment and provide water treatment system piping.
- B. Close and fill system as soon as possible after final flushing to minimize corrosion.
- C. Charge systems with chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
- D. Utilize this activity, by arrangement with the COR, for instructing VA operating personnel.

3.7 STARTUP AND TESTING

- A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

3.8 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for 4hours to instruct each VA personnel responsible in operation and maintenance of the system.

- - - E N D - - -

SECTION 23 23 00
REFRIGERANT PIPING

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. Field refrigerant piping for direct expansion HVAC systems.
- B. Refrigerant piping shall be sized, selected, and designed either by the equipment manufacturer or in strict accordance with the manufacturer's published instructions. The schematic piping diagram shall show all accessories such as, stop valves, level indicators, liquid receivers, oil separator, gauges, thermostatic expansion valves, solenoid valves, moisture separators and driers to make a complete installation.
- C. Definitions:
 - 1. Refrigerating system: Combination of interconnected refrigerant-containing parts constituting one closed refrigeration circuit in which a refrigerant is circulated for the purpose of extracting heat.
 - a. Low side means the parts of a refrigerating system subjected to evaporator pressure.
 - b. High side means the parts of a refrigerating system subjected to condenser pressure.
 - 2. Brazed joint: A gas-tight joint obtained by the joining of metal parts with alloys which melt at temperatures higher than 449 degrees C (840 degrees F) but less than the melting temperatures of the joined parts.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 07 11, HVAC, and BOILER PLANT INSULATION.
- D. Section 23 21 13, HYDRONIC PIPING.

1.3 QUALITY ASSURANCE

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Comply with ASHRAE Standard 15, Safety Code for Mechanical Refrigeration. The application of this Code is intended to assure the safe design, construction, installation, operation, and inspection of every refrigerating system employing a fluid which normally is vaporized and liquefied in its refrigerating cycle.
- C. Comply with ASME B31.5: Refrigerant Piping and Heat Transfer Components.

- D. Products shall comply with UL 207 "Refrigerant-Containing Components and Accessories, "Nonelectrical"; or UL 429 "Electrical Operated Valves."

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings:
1. Complete information for components noted, including valves and refrigerant piping accessories, clearly presented, shall be included to determine compliance with drawings and specifications for components noted below:
 - a. Tubing and fittings
 - b. Valves
 - c. Strainers
 - d. Moisture-liquid indicators
 - e. Filter-driers
 - f. Flexible metal hose
 - g. Liquid-suction interchanges
 - h. Oil separators (when specified)
 - i. Gages
 - j. Pipe and equipment supports
 - k. Refrigerant and oil
 - l. Pipe/conduit roof penetration cover
 - m. Soldering and brazing materials
 2. Layout of refrigerant piping and accessories, including flow capacities, valves locations, and oil traps slopes of horizontal runs, floor/wall penetrations, and equipment connection details.
- C. Certification: Copies of certificates for welding procedure, performance qualification record and list of welders' names and symbols.
- D. Design Manual: Furnish two copies of design manual of refrigerant valves and accessories.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating, and Refrigeration Institute (ARI/AHRI):
495-2005Standard for Refrigerant Liquid Receivers

- 730-2013Flow Capacity Rating of Suction-Line Filters
and Suction-Line Filter-Driers
- 750-2016Thermostatic Refrigerant Expansion Valves
- 760-2014Performance Rating of Solenoid Valves for Use
with Volatile Refrigerants
- C. American Society of Heating Refrigerating and Air Conditioning
Engineers (ASHRAE):
- 15-2019Safety Standard for Refrigeration Systems
(ANSI)
- 17-2008Method of Testing Capacity of Thermostatic Refrigerant Expansion
Valves (ANSI)
- 63.1-2001Method of Testing Liquid Line Refrigerant
Driers (ANSI)
- 63.2-2010Method of Testing Liquid Line Filter Drier
Filtration Capability (ANSI)
- D. American National Standards Institute (ANSI):
- A13.1-2015Scheme for Identification of Piping Systems
- Z535.1-2017Safety Color Code
- E. American Society of Mechanical Engineers (ASME):
- B16.22-2018 Wrought Copper and Copper Alloy Solder-Joint Pressure
Fittings (ANSI)
- B16.24-2016Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class
150, 300, 400, 600, 900, 1500 and 2500 (ANSI)
- B31.5-2013 Refrigeration Piping and Heat Transfer Components (ANSI)
- B40.100-2013Pressure Gauges and Gauge Attachments
- B40.200-2008Thermometers, Direct Reading and Remote Reading
- F. American Society for Testing and Materials (ASTM)
- A126-2014Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe Fittings
- B32-08Standard Specification for Solder Metal
- B88-2016Standard Specification for Seamless Copper
Water Tube
- B88M-2018Standard Specification for Seamless Copper
Water Tube (Metric)
- B280-2019Standard Specification for Seamless Copper Tube
for Air Conditioning and Refrigeration Field
Service

- G. American Welding Society, Inc. (AWS):Brazing Handbook
A5.8/A5.8M-2011Standard Specification for Filler Metals for
Brazing and Braze Welding
- H. Underwriters Laboratories (U.L.):
U.L.207-2018Standard for Refrigerant-Containing Components
and Accessories, Nonelectrical
U.L.429-201/Standard for Electrically Operated Valves

PART 2 - PRODUCTS

2.1 PIPING AND FITTINGS

- A. Refrigerant Piping: For piping up to 100 mm (4 inch) use Copper refrigerant tube, ASTM B280, cleaned, dehydrated and sealed, marked ACR on hard temper straight lengths. Coils shall be tagged ASTM B280 by the manufacturer. For piping over 100 mm (4 inch) use A53 Black SML steel.
- B. Water and Drain Piping: Copper water tube, ASTM B88M, Type B or C (ASTM B88, Type M or L). Optional drain piping material: Schedule 80 flame retardant Polypropylene plastic.
- C. Fittings, Valves and Accessories:
1. Copper fittings: Wrought copper fittings, ASME B16.22.
 - a. Brazed Joints, refrigerant tubing: Cadmium free, AWS A5.8/A5.8M, 45 percent silver brazing alloy, Class BAg-5.
 - b. Solder Joints, water and drain: 95-5 tin-antimony, ASTM B32 (95TA).
 2. Steel fittings: ASTM wrought steel fittings.
 - a. Refrigerant piping - Welded Joints.
 3. Flanges and flanged fittings: ASME B16.24.
 4. Refrigeration Valves:
 - a. Stop Valves: Brass or bronze alloy, packless, or packed type with gas tight cap, frost proof, back seating.
 - b. Pressure Relief Valves: Comply with ASME Boiler and Pressure Vessel Code; UL listed. Forged brass with nonferrous, corrosion resistant internal working parts of high strength, cast iron bodies conforming to ASTM A126, Grade B. Set valves in accordance with ASHRAE Standard 15.
 - c. Solenoid Valves: Comply with ARI 760 and UL 429, UL-listed, two-position, direct acting or pilot-operated, moisture and vapor-proof type of corrosion resisting materials, designed for intended service, and solder-end connections. Fitted with

suitable NEMA 250 enclosure of type required by location and normally open.

- d. Thermostatic Expansion Valves: Comply with ARI 750. Brass body with stainless-steel or non-corrosive nonferrous internal parts, diaphragm and spring-loaded (direct-operated) type with sensing bulb and distributor having side connection for hot-gas bypass and external equalizer. Size and operating characteristics as recommended by manufacturer of evaporator and factory set for superheat requirements. Solder-end connections. Testing and rating in accordance with ASHRAE Standard 17.
 - e. Check Valves: Brass or bronze alloy with swing or lift type, with tight closing resilient seals for silent operation; designed for low pressure drop, and with solder-end connections. Direction of flow shall be legibly and permanently indicated on the valve body.
- 5. Strainers: Designed to permit removing screen without removing strainer from piping system, and provided with screens 80 to 100 mesh in liquid lines DN 25 (NPS 1) and smaller, 60 mesh in liquid lines larger than DN 25 (NPS 1), and 40 mesh in suction lines. Provide strainers in liquid line serving each thermostatic expansion valve, and in suction line serving each refrigerant compressor not equipped with integral strainer.
 - 6. Refrigerant Moisture/Liquid Indicators: Double-ported type having heavy sight glasses sealed into forged bronze body and incorporating means of indicating refrigerant charge and moisture indication. Provide screwed brass seal caps.
 - 7. Refrigerant Filter-Dryers: UL listed, angle or in-line type, as shown on drawings. Conform to ARI Standard 730 and ASHRAE Standard 63.1. Heavy gage steel shell protected with corrosion-resistant paint; perforated baffle plates to prevent desiccant bypass. Size as recommended by manufacturer for service and capacity of system with connection not less than the line size in which installed. Filter driers with replaceable filters shall be furnished with one spare element of each type and size.
 - 8. Flexible Metal Hose: Seamless bronze corrugated hose, covered with bronze wire braid, with standard copper tube ends. Provide in suction and discharge piping of each compressor.

9. Water Piping Valves and Accessories: Refer to specification Section 23 21 13, HYDRONIC PIPING.

10.Receivers: Conform to AHRI 495, steel construction, equipped with taps for liquid inlet and outlet valves, pressure relief valve and liquid level indicator.

2.2 GAGES

- A. Temperature Gages: Comply with ASME B40.200. Industrial-duty type and in required temperature range for service in which installed. Gages shall have Celsius scale in 1-degree (Fahrenheit scale in 2-degree) graduations and with black number on a white face. The pointer shall be adjustable. Rigid stem type temperature gages shall be provided in thermal wells located within 1525 mm (5 feet) of the finished floor. Universal adjustable angle type or remote element type temperature gages shall be provided in thermal wells located 1525 to 2135 mm (5 to 7 feet) above the finished floor. Remote element type temperature gages shall be provided in thermal wells located 2135 mm (7 feet) above the finished floor.
- B. Vacuum and Pressure Gages: Comply with ASME B40.100 and provide with throttling type needle valve or a pulsation dampener and shut-off valve. Gage shall be a minimum of 90 mm (3-1/2 inches) in diameter with a range from 0 kPa (0 psig) to approximately 1.5 times the maximum system working pressure. Each gage range shall be selected so that at normal operating pressure, the needle is within the middle-third of the range.
1. Suction: 101 kPa (30 inches Hg) vacuum to 1723 kPa (gage) (250 psig).
2. Discharge: 0 to 3445 kPa (gage) (0 to 500 psig).

2.3 THERMOMETERS AND WELLS

- A. Refer to specification Section 23 21 13, HYDRONIC PIPING.

2.4 PIPE SUPPORTS

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.5 REFRIGERANTS AND OIL

- A. Provide EPA approved refrigerant and oil for proper system operation.

2.6 PIPE INSULATION FOR DX HVAC SYSTEMS

Refer to specification Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.

PART 3 - EXECUTION**3.1 INSTALLATION**

- A. Install refrigerant piping and refrigerant containing parts in accordance with ASHRAE Standard 15 and ASME B31.5
 - 1. Install piping as short as possible, with a minimum number of joints, elbow and fittings.
 - 2. Install piping with adequate clearance between pipe and adjacent walls and hangers to allow for service and inspection. Space piping, including insulation, to provide 25 mm (1 inch) minimum clearance between adjacent piping or other surface. Use pipe sleeves through walls, floors, and ceilings, sized to permit installation of pipes with full thickness insulation.
 - 3. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing.
 - 4. Use copper tubing in protective conduit when installed below ground.
 - 5. Install hangers and supports per ASME B31.5 and the refrigerant piping manufacturer's recommendations.
- B. Joint Construction:
 - 1. Brazed Joints: Comply with AWS "Brazing Handbook" and with filler materials complying with AWS A5.8/A5.8M.
 - a. Use Type BcuP, copper-phosphorus alloy for joining copper socket fittings with copper tubing.
 - b. Use Type BAg, cadmium-free silver alloy for joining copper with bronze or steel.
 - c. Swab fittings and valves with manufacturer's recommended cleaning fluid to remove oil and other compounds prior to installation.
 - d. Pass nitrogen gas through the pipe or tubing to prevent oxidation as each joint is brazed. Cap the system with a reusable plug after each brazing operation to retain the nitrogen and prevent entrance of air and moisture.
- C. Protect refrigerant system during construction against entrance of foreign matter, dirt and moisture; have open ends of piping and connections to compressors, condensers, evaporators and other equipment tightly capped until assembly.

- D. Pipe relief valve discharge to outdoors for systems containing more than 45 kg (100 lbs) of refrigerant.
- E. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, and BOILER PLANT INSULATION.

3.2 PIPE AND TUBING INSULATION

- A. Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Apply two coats of weather-resistant finish as recommended by the manufacturer to insulation exposed to outdoor weather.

3.3 SIGNS AND IDENTIFICATION

- A. Each refrigerating system erected on the premises shall be provided with an easily legible permanent sign securely attached and easily accessible, indicating thereon the name and address of the installer, the kind and total number of pounds of refrigerant required in the system for normal operations, and the field test pressure applied.
- B. Systems containing more than 50 kg (110 lb) of refrigerant shall be provided with durable signs, in accordance with ANSI A13.1 and ANSI Z535.1, having letters not less than 13 mm (1/2 inch) in height designating:
 - 1. Valves and switches for controlling refrigerant flow, the ventilation and the refrigerant compressor(s).
 - 2. Signs on all exposed high pressure and low pressure piping installed outside the machinery room, with name of the refrigerant and the letters "HP" or "LP."

3.4 FIELD QUALITY CONTROL

- A. Prior to initial operation examine and inspect piping system for conformance to plans and specifications and ASME B31.5. Correct equipment, material, or work rejected because of defects or nonconformance with plans and specifications, and ANSI codes for pressure piping.
- B. After completion of piping installation and prior to initial operation, conduct test on piping system according to ASME B31.5. Furnish materials and equipment required for tests. Perform tests in the presence of COR. If the test fails, correct defects and perform the test again until it is satisfactorily done and all joints are proved tight.

1. Every refrigerant-containing parts of the system that is erected on the premises, except compressors, condensers, evaporators, safety devices, pressure gages, control mechanisms and systems that are factory tested, shall be tested and proved tight after complete installation, and before operation.
 2. The high and low side of each system shall be tested and proved tight at not less than the lower of the design pressure or the setting of the pressure-relief device protecting the high or low side of the system, respectively, except systems erected on the premises using non-toxic and non-flammable Group A1 refrigerants with copper tubing not exceeding DN 18 (NPS 5/8). This may be tested by means of the refrigerant charged into the system at the saturated vapor pressure of the refrigerant at 20 degrees C (68 degrees F) minimum.
- C. Test Medium: A suitable dry gas such as nitrogen or shall be used for pressure testing. The means used to build up test pressure shall have either a pressure-limiting device or pressure-reducing device with a pressure-relief device and a gage on the outlet side. The pressure relief device shall be set above the test pressure but low enough to prevent permanent deformation of the system components.

3.5 SYSTEM TEST AND CHARGING

- A. System Test and Charging: As recommended by the equipment manufacturer or as follows:
1. Connect a drum of refrigerant to charging connection and introduce enough refrigerant into system to raise the pressure to 70 kPa (10 psi) gage. Close valves and disconnect refrigerant drum. Test system for leaks with halide test torch or other approved method suitable for the test gas used. Repair all leaking joints and retest.
 2. Connect a drum of dry nitrogen to charging valve and bring test pressure to design pressure for low side and for high side. Test entire system again for leaks.
 3. Evacuate the entire refrigerant system by the triplicate evacuation method with a vacuum pump equipped with an electronic gage reading in mPa (microns). Pull the system down to 665 mPa (500 microns) 665 mPa (2245.6 inches of mercury at 60 degrees F) and hold for four hours then break the vacuum with dry nitrogen (or refrigerant). Repeat the evacuation two more times breaking the third vacuum with

the refrigeration to be charged and charge with the proper volume of refrigerant.

- - - E N D - - -

SECTION 23 25 00
HVAC WATER TREATMENT

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section specifies cleaning and treatment of circulating HVAC water systems, including the following.
 - 1. Cleaning compounds.
 - 2. Chemical treatment for closed loop heat transfer systems.
 - 3. Chemical treatment for open loop systems.
 - 4. Glycol-water heat transfer systems.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- E. Section 23 21 13, HYDRONIC PIPING.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Technical Services: Provide the services of an experienced water treatment chemical engineer or technical representative to direct flushing, cleaning, pre-treatment, training, debugging, and acceptance testing operations; direct and perform chemical limit control during construction period and monitor systems for a period of 12 months after acceptance, including not less than 6 service calls and written status reports. Emergency calls are not included. Minimum service during construction/start-up shall be 6 hours.
- C. Chemicals: Chemicals shall be non-toxic approved by local authorities and meeting applicable EPA requirements.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data including:
 - 1. Cleaning compounds and recommended procedures for their use.
 - 2. Chemical treatment for closed systems, including installation and operating instructions.

3. Chemical treatment for open loop systems, including installation and operating instructions.
4. Glycol-water system materials, equipment, and installation.
- C. Water analysis verification.
- D. Materials Safety Data Sheet for all proposed chemical compounds, based on U.S. Department of Labor Form No. L5B-005-4.
- E. Maintenance and operating instructions in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
70-2017National Electric Code (NEC)

PART 2 - PRODUCTS

2.1 CLEANING COMPOUNDS

- A. Alkaline phosphate or non-phosphate detergent/surfactant/specific to remove organic soil, hydrocarbons, flux, pipe mill varnish, pipe compounds, iron oxide, and like deleterious substances, with or without inhibitor, suitable for system wetted metals without deleterious effects.
- B. All chemicals to be acceptable for discharge to sanitary sewer.
- C. Refer to Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING, PART 3, for flushing and cleaning procedures.

2.2 CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS

- A. Inhibitor: Provide sodium nitrite/borate, molybdate-based inhibitor or other approved compounds suitable for make-up quality and make-up rate and which will cause or enhance bacteria/corrosion problems or mechanical seal failure due to excessive total dissolved solids. Shot feed manually. Maintain inhibitor residual as determined by water treatment laboratory, taking into consideration residual and temperature effect on pump mechanical seals.
- B. pH Control: Inhibitor formulation shall include adequate buffer to maintain pH range of 8.0 to 10.5.
- C. Performance: Protect various wetted, coupled, materials of construction including ferrous, and red and yellow metals. Maintain system essentially free of scale, corrosion, and fouling. Corrosion rate of

following metals shall not exceed specified mills per year penetration; ferrous, 0-2; brass, 0-1; copper, 0-1. Inhibitor shall be stable at equipment skin surface temperatures and bulk water temperatures of not less than 121 degrees C (250 degrees F) and 52 degrees C (125 degrees Fahrenheit) respectively. Heat exchanger fouling and capacity reduction shall not exceed that allowed by fouling factor 0.0005.

2.3 GLYCOL-WATER SYSTEM

- A. Propylene glycol shall be inhibited with 1.75 percent dipotassium phosphate. Do not use automotive anti-freeze because the inhibitors used are not needed and can cause sludge precipitate that interferes with heat transfer.
- B. Provide required amount of glycol to obtain the percent by volume for glycol-water systems as follows and to provide one-half tank reserve supply: 40 percent for the MRI chilled water system.

2.4 EQUIPMENT AND MATERIALS IDENTIFICATION

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Delivery and Storage: Deliver all chemicals in manufacturer's sealed shipping containers. Store in designated space and protect from deleterious exposure and hazardous spills.
- B. Install equipment furnished by the chemical treatment supplier and charge systems according to the manufacturer's instructions and as directed by the Technical Representative.
- C. Refer to Section 23 21 13 HYDRONIC PIPING for chemical treatment piping, installed as follows:
 - 1. Provide a by-pass line around water meters and bleed off piping assembly. Provide ball valves to allow for bypassing, isolation, and servicing of components.
 - 2. Bleed off water piping with bleed off piping assembly shall be piped from pressure side of circulating water piping to a convenient drain. Bleed off connection to main circulating water piping shall be upstream of chemical injection nozzles.
 - 3. Provide piping for the flow assembly piping to the main control panel and accessories.
 - a. The inlet piping shall connect to the discharge side of the circulating water pump.

- b. The outlet piping shall connect to the water piping serving the cooling tower downstream of the heat source.
- c. Provide inlet Y-strainer and ball valves to isolate and service main control panel and accessories.
- 4. Install injection nozzles with corporation stops in the water piping serving the cooling tower downstream of the heat source.
- 5. Provide installation supervision, start-up and operating instruction by manufacturer's technical representative.
- D. Before adding cleaning chemical to the closed system, all air handling coils and fan coil units should be isolated by closing the inlet and outlet valves and opening the bypass valves. This is done to prevent dirt and solids from lodging the coils.
- E. Do not valve in or operate system pumps until after system has been cleaned.
- F. After chemical cleaning is satisfactorily completed, open the inlet and outlet valves to each coil and close the by-pass valves. Also, clean all strainers.
- G. Perform tests and report results in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. After cleaning is complete, and water PH is acceptable to manufacturer of water treatment chemical, add manufacturer-recommended amount of chemicals to systems.
- I. Instruct VA personnel in system maintenance and operation in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

- - - E N D - - -

**SECTION 23 31 00
HVAC DUCTS AND CASINGS**

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. Ductwork and accessories for HVAC including the following:
 - 1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
- B. Definitions:
 - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
 - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
 - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 07 84 00, FIRESTOPPING: Fire Stopping Material.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General Mechanical Requirements.
- D. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Testing and Balancing of Air Flows.
- E. Section 23 07 11, HVAC, and BOILER PLANT INSULATION: Duct Insulation.
- F. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Duct Mounted Instrumentation.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.
- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same

material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Rectangular ducts:
 - a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
 - b. Duct liner.
 - c. Sealants and gaskets.
 - d. Access doors.
 - 2. Round and flat oval duct construction details:
 - a. Manufacturer's details for duct fittings.
 - b. Duct liner.
 - c. Sealants and gaskets.
 - d. Access sections.
 - e. Installation instructions.
 - 3. Volume dampers, back draft dampers.
 - 4. Upper hanger attachments.
 - 5. Fire dampers, fire doors, and smoke dampers with installation instructions.
 - 6. Sound attenuators, including pressure drop and acoustic performance.
 - 7. Flexible ducts and clamps, with manufacturer's installation instructions.
 - 8. Flexible connections.
 - 9. Instrument test fittings.
 - 10 Details and design analysis of alternate or optional duct systems.
 - 11 COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11-COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Civil Engineers (ASCE):

ASCE7-2017Minimum Design Loads for Buildings and Other
Structures

C. American Society for Testing and Materials (ASTM):

A167-2009Standard Specification for Stainless and
Heat-Resisting Chromium-Nickel Steel Plate,
Sheet, and Strip

A653-2019Standard Specification for Steel Sheet,
Zinc-Coated (Galvanized) or Zinc-Iron Alloy
coated (Galvannealed) by the Hot-Dip process

A1011-2018Standard Specification for Steel, Sheet and
Strip, Hot rolled, Carbon, structural, High-
Strength Low-Alloy, High Strength Low-Alloy
with Improved Formability, and Ultra-High
Strength

B209-2014Standard Specification for Aluminum and
Aluminum-Alloy Sheet and Plate

C1071-2019Standard Specification for Fibrous Glass Duct
Lining Insulation (Thermal and Sound Absorbing
Material)

E84-2014Standard Test Method for Surface Burning
Characteristics of Building Materials

D. National Fire Protection Association (NFPA):

90A-2018Standard for the Installation of Air
Conditioning and Ventilating Systems

E. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA):

3rd Edition -2006HVAC Duct Construction Standards, Metal and
Flexible

2nd Edition -2012HVAC Air Duct Leakage Test Manual

6th Edition -2016Fibrous Glass Duct Construction Standards

F. Underwriters Laboratories, Inc. (UL):

181-2013Factory-Made Air Ducts and Air Connectors

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

- A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.

- B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.
- C. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards.
 - 1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread, and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally, provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
 - 2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
 - 3. Gaskets in Flanged Joints: Soft neoprene.
- D. Approved factory-made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

- A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:
- B. Duct Pressure Classification:
 - 0 to 50 mm (2 inch)
 - > 50 mm to 75 mm (2 inch to 3 inch)
 - > 75 mm to 100 mm (3 inch to 4 inch)Show pressure classifications on the floor plans.
- C. Seal Class: All ductwork shall receive Class A Seal
- D. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.
 - 1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding

- with corrosion resistant aluminum paint or galvanized repair compound.
2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
 3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
 - a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
 - b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
 4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13.

Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the COR.
- E. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.
- F. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.
- G. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

2.3 DUCT ACCESS DOORS, PANELS AND SECTIONS

- A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
1. Each duct mounted coil and humidifier.
 2. Each fire damper (for link service), smoke damper and automatic control damper.

3. Each duct mounted smoke detector.
 4. For cleaning operating room supply air duct and kitchen hood exhaust duct, locate access doors at 6 m (20 feet) intervals and at each change in duct direction.
- B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
 2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.4 FLEXIBLE AIR DUCT

- A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 1.5 m (5 feet). Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.
- B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 200 mm (8 inches) in diameter shall be Class 1. Ducts 200 mm (8 inches) in diameter and smaller may be Class 1 or Class 2.
- C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 0.25 at 24 degrees C (75 degrees F) mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per 300 mm (foot) of straight duct, at 500 Hz, based on 150 mm (6 inch) duct, of 750 m/min (2500 fpm).
- D. Application Criteria:
1. Temperature range: -18 to 93 degrees C (0 to 200 degrees F) internal.
 2. Maximum working velocity: 1200 m/min (4000 feet per minute).
 3. Minimum working pressure, inches of water gage: 2500 Pa (10 inches) positive, 500 Pa (2 inches) negative.
- E. Duct Clamps: 100 percent nylon strap, 80 kg (175 pounds) minimum loop tensile strength manufactured for this purpose or stainless-steel strap

with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

2.5 FLEXIBLE DUCT CONNECTIONS

Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 822 g (29 ounce) neoprene coated fiberglass fabric approximately 150 mm (6 inches) wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 50 mm (2 inches) on center. Fabric shall not be stressed other than by air pressure. Allow at least 25 mm (one inch) slack to ensure that no vibration is transmitted.

2.6 FIRESTOPPING MATERIAL

Refer to Section 07 84 00, FIRESTOPPING.

2.7 DUCT MOUNTED THERMOMETER (AIR)

- A. Stem Type Thermometers: ASTM E1, 7-inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.
- B. Thermometer Supports:
 - 1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.
 - 2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

2.8 DUCT MOUNTED TEMPERATURE SENSOR (AIR)

Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.9 INSTRUMENT TEST FITTINGS

- A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.
- B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

2.10 ELECTROSTATIC SHIELDING

- A. At the point of penetration of shielded rooms ducts shall be made electrically discontinuous by means of a flexible, nonconductive connection outside shielded room.
- B. Metallic duct portion inside shielded room shall be electrically bonded to shielding.

PART 3 - EXECUTION**3.1 INSTALLATION**

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
 - 1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
 - 2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
 - 3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
 - 4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards.
- D. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.

- E. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hours. Support ducts SMACNA Standards.
- F. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.
- G. Control Damper Installation:
1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
 2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
 3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
 4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.
- H. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.
- I. Low Pressure Duct Liner: Install in accordance with SMACNA, Duct Liner Application Standard.
- J. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition or return to source of supply for repair or replacement, as determined by COR. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before

3.2 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.3 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

- - - E N D - - -

**SECTION 23 37 00
AIR OUTLETS AND INLETS**

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
C. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
D. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to Article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
B. Manufacturer's Literature and Data:
1. Air intake/exhaust hoods.
2. Diffusers, registers, grilles and accessories.
C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
B. Air Diffusion Council Test Code:
1062 GRD-2015Certification, Rating, and Test Manual 4th
Edition
C. American Society of Civil Engineers (ASCE):
ASCE7-2017Minimum Design Loads for Buildings and Other Structures
D. American Society for Testing and Materials (ASTM):
A167-99 2009Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

B209- 2014Standard Specification for Aluminum and
Aluminum-Alloy Sheet and Plate

E. National Fire Protection Association (NFPA):

90A-2018Standard for the Installation of Air
Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):

181-2013UL Standard for Safety Factory-Made Air Ducts
and Connectors

PART 2 - PRODUCTS

2.1 EQUIPMENT SUPPORTS

A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.2 AIR OUTLETS AND INLETS

A. Materials:

1. Aluminum. Provide manufacturer's standard gasket.
2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.

B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT for NC criteria.

C. Air Supply Outlets:

1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
 - a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
 - b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
 - c. Perforated face type: Manual adjustment for one-, two-, three-, or four-way horizontal air distribution pattern without change of air volume or pressure. Provide equalizing or control grid and opposed blade over overlapping blade damper. Perforated face

diffusers for VAV systems shall have the pattern controller on the inner face, rather than in the neck and designed to discharge air horizontally at the ceiling maintaining a Coanda effect.

D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.

1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
3. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.
4. Egg Crate Grilles: Aluminum or Painted Steel 1/2 by 1/2 by 1/2 inch grid providing 90% free area.
 - a. Heavy extruded aluminum frame shall have countersunk screw mounting. Unless otherwise indicated, register blades and frame shall have factory applied white finish.
 - b. Grille shall be suitable for duct or surface mounting as indicated on drawings. All necessary appurtenances shall be provided to allow for mounting.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by cor. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.3 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

- - - E N D - - -

SECTION 23 81 23
COMPUTER-ROOM AIR-CONDITIONERS

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section specifies process cooling split systems air conditioning unit.
- B. Definitions:
 - 1. Energy Efficiency Ratio (EER): A ratio calculated by dividing the cooling capacity in Btuh by the power input in watts at any given set of rating conditions, expressed in Watts (Btu/h) per watt.
 - 2. Coefficient of Performance (COP): A ratio calculated by dividing the change in heating or cooling capacity (Btu/h) to the energy consumed by the system (kW), expressed in Btu/kWh.
 - 3. Unitary (AHRI): Consists of one or more factory-made assemblies, which normally include an evaporator or cooling coil, a compressor and condenser combination, and may include a heating function.
 - 4. CRAC Units: Computer Room Air Conditioning Units.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
- E. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- F. Section 23 05 93: TESTING, ADJUSTING, and BALANCING FOR HVAC.
- G. Section 23 07 11, HVAC, and BOILER PLANT INSULATION.
- H. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- I. Section 23 23 00, REFRIGERANT PIPING.
- J. Section 23 31 00, HVAC DUCTS and CASINGS.

1.3 QUALITY ASSURANCE

Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data rated capacities (at design indoor and outdoor conditions), EER/COP, operating characteristics, required

specialties and accessories. Submit published catalog selection data showing equipment ratings and compliance with required sensible ratio.

1. Indoor Air Conditioning Unit
 2. Air Cooled Condensing Unit
- C. Submit detailed equipment assemblies with dimensions, operating weights, required clearances.
- D. Submit wiring diagrams for power, alarm and controls.
- E. Certification: Submit, simultaneously with shop drawings, a proof of certification:

1.5 GUARANTEE

The unit shall be guaranteed against all mechanical defects in material, parts or workmanship and shall be repaired or replaced at the Contractor's expense within the period of five year from final acceptance. Contractor shall adhere to a four-hour service response time to troubles during the guarantee period.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed Spec):
- 00-A-374C-1999Air-Conditioners with Remote Condensing Units
or Remote Air-cooled and Water-Cooled Condenser
Units, Unitary
- C. Air-Conditioning, Heating and Refrigeration Institute (AHRI) Standards:
- 210/240-2017Performance Rating of Unitary Air-Conditioning
and Air-Source Heat Pump Equipment
- 340/360-2015Performance Rating of Commercial and Industrial
Unitary Air Conditioning and Heat Pump
Equipment
- 410-2001Forced-Circulation Air-Cooling and Air-Heating
Coils
- 460-2005Performance Rating of Remote Mechanical-Draft
Air-Cooled Refrigerant Condensers
- D. Air Movement and Control Association (AMCA):
- 210-2016Laboratory Methods of Testing Fans for
Certified Aerodynamic Performance Rating (ANSI)

- 410-1996Recommended Safety Practices for Users and
Installers of Industrial and Commercial Fans
- E. American Society of Heating, Refrigerating, and Air-Conditioning
Engineers Inc. (ASHRAE):
- 15-2019Safety Standard for Refrigeration Systems
(ANSI)
- Handbook 2016 HVAC Systems and Equipment
- Handbook 2018 Refrigeration
- 52.1-1992Gravimetric and Dust-Spot Procedures for
Testing Air-Cleaning Devices used in General
Ventilation for Removing Particulate Matter
- 90.1-2016Energy Standard for Buildings except Low-Rise
Residential Buildings (ANSI Approved; IESNA Co-
sponsored)
- F. American Society of Testing and Materials (ASTM):
- B117-2017Standard Practice for Operating Salt Spray
(Fog) Apparatus
- G. National Electrical Manufacturer's Association (NEMA):
- MG 1-2019Motors and Generators (ANSI)
- H. National Fire Protection Association (NFPA) Publications:
- 70-2017National Electrical Code
- 90A-2018Standard for the Installation of Air-
Conditioning and Ventilating Systems

PART 2 - PRODUCTS

2.1 FLOOR-MOUNTED UNITS 24 KW (7 TONS) AND SMALLER

- A. Description: Self-contained, factory assembled, prewired, and
prepped; consisting of cabinet, fan, filters, and controls; for
vertical floor mounting in upflow or downflow configuration.
- B. Cabinet and Frame: Welded tubular-steel frame with removable steel
panels with baked-enamel finish, insulated with 1-inch- (25-mm-) thick
duct liner.
- C. Floor Stand: Welded tubular steel, 300 mm (12 inches), with adjustable
legs and vibration isolation pads.
- D. Finish of Interior Surfaces: Surfaces in contact with the airstream
shall comply with requirements in ASHRAE 62.1.
- E. Supply-Air Fan:
1. Plenum Fans: Direct-drive, Arrangement 4, variable-speed drive
fan(s) with aluminum wheels.

- F. Compressor: Hermetic, scroll with oil strainer, internal motor overload protection, resilient suspension system, and crankcase heater.
- G. Refrigeration Circuit: Low-pressure switch, manual-reset high-pressure switch, thermal-expansion valve with external equalizer, sight glass with moisture indicator, service shutoff valves, charging valves, and charge of refrigerant.
- H. Refrigerant: R-410A unless otherwise indicated.
- I. Refrigerant Evaporator Coil: Direct-expansion coil of seamless copper tubes expanded into aluminum fins, with two circuits, each with solenoid valve.
 - 1. Mount coil assembly over stainless-steel drain pan complying with ASHRAE 62.1-2010 and having a condensate pump unit with integral float switch, pump-motor assembly, and condensate reservoir.
- J. Remote, Air-Cooled, Condensing Unit: Corrosion-resistant cabinet, copper-tube aluminum-fin coil, direct-drive propeller fan with fan guard. Compressor(s) shall be hermetic scroll type with oil strainer, internal motor overload protection, resilient suspension system, and crankcase heater.. Compressor(s) shall be located in external condensing unit away from MRI magnet.
 - 1. Disconnect Switch: Nonautomatic, molded-case circuit breaker with handle accessible when panel is closed and capable of preventing access until switched to off position.
- K. Filter: 50-mm (2-inch) thick, disposable, pleated media.
 - 1. Arrestance: 90 percent according to ASHRAE 52.1.
 - 2. MERV Rating: 8, according to ASHRAE 52.2.
- L. Electrode Steam Humidifier: Self-contained, microprocessor-controlled unit with disposable, polypropylene-plastic cylinders and having field-adjustable steel electrodes and stainless-steel steam dispersion tube.
- M. Plumbing Components and Valve Bodies: Plastic, linked by flexible rubber hosing, with water fill with air gap and solenoid valve incorporating built-in strainer, pressure-reducing and flow-regulating orifice, and drain with integral air gap.
- N. Control: Fully modulating to provide gradual 0 to 100 percent capacity with field-adjustable maximum capacity; with high-water probe.
- O. Drain Cycle: Field-adjustable drain duration and drain interval.
- P. Disconnect Switch: Nonautomatic, molded-case circuit breaker with handle accessible when panel is closed and capable of preventing access until switched to off position.

- Q. Control System: Unit-mounted panel with main fan contactor, compressor contactor, compressor start capacitor, control transformer with circuit breaker, solid-state temperature and humidity control modules, time-delay relay, and high-temperature thermostat. Provide solid-state, wall-mounted control panel with start-stop switch adjustable humidity set point, and adjustable temperature set point.
- R. DDC Interface or BAS: Provide connection to the DDC or the BAS.

2.2 FAN MOTORS

- A. Default motor characteristics are specified in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
- B. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
- C. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
- D. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Division 26 Sections.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Handle and install refrigeration units and accessories in accordance with the instructions and recommendations of the manufacturer.
- B. Field Refrigerant Piping: As specified in specification Section 23 23 00, REFRIGERANT PIPING.
- C. Electrical System Connections and Equipment Ground: As specified in Division 26 Sections.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to machine to allow service and maintenance.
- C. Water and Drainage Connections: Comply with applicable requirements in Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING and Section 22 11 00, FACILITY WATER DISTRIBUTION. Provide adequate connections for condensate drain and humidifier flushing system.

- D. Refrigerant Piping: Comply with applicable requirements in Section 23 23 00, REFRIGERANT PIPING. Provide shutoff valves and piping.

3.3 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Inspect for and remove shipping bolts, blocks, and tie-down straps.
2. After installing computer-room air conditioners and after electrical circuitry has been energized, test for compliance with requirements.
3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

- B. After startup service and performance test, change filters and flush humidifier.

3.4 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.

- - - E N D - - -

SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, conductors and cable, switchboards, switchgear, panelboards, motor control centers, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on the drawings.
- C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.
- D. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

- A. The latest International Building Code (IBC), Underwriters Laboratories, Inc. (UL), Institute of Electrical and Electronics Engineers (IEEE), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.
- B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

1.3 TEST STANDARDS

- A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards will be accepted, providing that materials and equipment are listed, labeled, certified or otherwise determined to meet the safety requirements of a NRTL. Materials and equipment which no NRTL accepts,

certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
 - a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
 - b. Are periodically inspected by a NRTL.
 - c. Bear a label, tag, or other record of certification.
4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturer's Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.
- B. Product Qualification:
1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.

2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within eight hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

- A. Applicable publications listed in all Sections of Division 26 shall be the latest issue, unless otherwise noted.
- B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

1.6 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available. Materials and equipment furnished shall be new, and shall have superior quality and freshness.
- B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
 1. Components of an assembled unit need not be products of the same manufacturer.
 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 3. Components shall be compatible with each other and with the total assembly for the intended service.
 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Tests are specified, Factory Tests shall be performed in the factory by the equipment manufacturer, and witnessed by the

contractor. In addition, the following requirements shall be complied with:

1. The Government shall have the option of witnessing factory tests.
The Contractor shall notify the Government through the COR a minimum of thirty (30) days prior to the manufacturer's performing of the factory tests.
2. When factory tests are successful, contractor shall furnish four (4) copies of the equipment manufacturer's certified test reports to the COR fourteen (14) days prior to shipment of the equipment, and not more than ninety (90) days after completion of the factory tests.
3. When factory tests are not successful, factory tests shall be repeated in the factory by the equipment manufacturer, and witnessed by the Contractor. The Contractor shall be liable for all additional expenses for the Government to witness factory re-testing.

1.7 VARIATIONS FROM CONTRACT REQUIREMENTS

- A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 MATERIALS AND EQUIPMENT PROTECTION

- A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
 1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
 2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
 3. Damaged equipment shall be repaired or replaced, as determined by the COR.
 4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.

5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

- A. All electrical work shall comply with requirements of the latest NFPA 70 (NEC), NFPA 70B, NFPA 70E, NFPA 99, NFPA 110, OSHA Part 1910 subpart J - General Environmental Controls, OSHA Part 1910 subpart K - Medical and First Aid, and OSHA Part 1910 subpart S - Electrical, in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the Contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. However, energized electrical work may be performed only for the non-destructive and non-invasive diagnostic testing(s), or when scheduled outage poses an imminent hazard to patient care, safety, or physical security. In such case, all aspects of energized electrical work, such as the availability of appropriate/correct personal protective equipment (PPE) and the use of PPE, shall comply with the latest NFPA 70E, as well as the following requirements:
 1. Only Qualified Person(s) shall perform energized electrical work. Supervisor of Qualified Person(s) shall witness the work of its entirety to ensure compliance with safety requirements and approved work plan.
 2. At least two weeks before initiating any energized electrical work, the Contractor and the Qualified Person(s) who is designated to perform the work shall visually inspect, verify and confirm that the work area and electrical equipment can safely accommodate the work involved.
 3. At least two weeks before initiating any energized electrical work, the Contractor shall develop and submit a job specific work plan, and energized electrical work request to the COR, and Medical Center's Chief Engineer or his/her designee. At the minimum, the work plan must include relevant information such as proposed work schedule, area of work, description of work, name(s) of Supervisor and Qualified Person(s) performing the work, equipment to be used, procedures to be used on and near the live electrical equipment,

- barriers to be installed, safety equipment to be used, and exit pathways.
4. Energized electrical work shall begin only after the Contractor has obtained written approval of the work plan, and the energized electrical work request from the COR, and Medical Center's Chief Engineer or his/her designee. The Contractor shall make these approved documents present and available at the time and place of energized electrical work.
 5. Energized electrical work shall begin only after the Contractor has invited and received acknowledgment from the COR, and Medical Center's Chief Engineer or his/her designee to witness the work.
- D. For work that affects existing electrical systems, arrange, phase and perform work to assure minimal interference with normal functioning of the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
- F. Coordinate location of equipment and conduit with other trades to minimize interference.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working clearances shall not be less than specified in the NEC.
- C. Inaccessible Equipment:
 1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
 2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.
- D. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements.

Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.

1.11 EQUIPMENT IDENTIFICATION

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers, fused and non-fused safety switches, generators, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.
- B. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Identification signs for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 12 mm (1/2 inch) high. Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.
- C. Install adhesive arc flash warning labels on all equipment as required by the latest NFPA 70E. Label shall show specific and correct information for specific equipment based on its arc flash calculations. Label shall show the followings:
 - 1. Nominal system voltage.
 - 2. Equipment/bus name, date prepared, and manufacturer name and address.
 - 3. Arc flash boundary.
 - 4. Available arc flash incident energy and the corresponding working distance.
 - 5. Minimum arc rating of clothing.
 - 6. Site-specific level of PPE.

1.12 SUBMITTALS

- A. Submit to the COR in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or

installation of materials and equipment which has not had prior approval will not be permitted.

- C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
1. Mark the submittals, "SUBMITTED UNDER SECTION _____".
 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 3. Submit each section separately.
- E. The submittals shall include the following:
1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.
 2. Not Used
 3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
 4. Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.
- F. Maintenance and Operation Manuals:
1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.
 2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing

- the system or equipment and the local representatives for the material or equipment.
3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
 4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation instructions.
 - e. Safety precautions for operation and maintenance.
 - f. Diagrams and illustrations.
 - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
 - h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.
 - j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
 - G. Approvals will be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.
 - H. After approval and prior to installation, furnish the COR with one sample of each of the following:
 1. A minimum 300 mm (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.
 2. Each type of conduit coupling, bushing, and termination fitting.
 3. Conduit hangers, clamps, and supports.
 4. Duct sealing compound.
 5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, manual motor starter, device wall plate, engraved

nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

- A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 NOT USED

1.15 ACCEPTANCE CHECKS AND TESTS

- A. The Contractor shall furnish the instruments, materials, and labor for tests.
- B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various manufacturer's representatives and technicians so that a complete, functional, and operational system is delivered to the Government.
- C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment, and repeat the tests for the equipment. Repair, replacement, and re-testing shall be accomplished at no additional cost to the Government.

1.16 WARRANTY

- A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

1.17 INSTRUCTION

- A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.
- B. Furnish the services of competent and factory-trained instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all aspects of the installation, and shall be factory-trained in operating theory as well as practical operation and maintenance procedures.
- C. A training schedule shall be developed and submitted by the Contractor and approved by the COR at least 30 days prior to the planned training.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

---END---

SECTION 26 05 19
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, connection, and testing of the electrical conductors and cables for use in electrical systems rated 600 V and below, indicated as cable(s), conductor(s), wire, or wiring in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-resistant rated construction.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.
- E. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Installation of conductors and cables in manholes and ducts.

1.3 QUALITY ASSURANCE

- A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Electrical ratings and insulation type for each conductor and cable.
 - 2) Splicing materials and pulling lubricant.
 2. Certifications: Two weeks prior to final inspection, submit the following.

- a. Certification by the manufacturer that the conductors and cables conform to the requirements of the drawings and specifications.
- b. Certification by the Contractor that the conductors and cables have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
 - D2301-10Standard Specification for Vinyl Chloride
Plastic Pressure-Sensitive Electrical
Insulating Tape
 - D2304-10Test Method for Thermal Endurance of Rigid
Electrical Insulating Materials
 - D3005-10Low-Temperature Resistant Vinyl Chloride
Plastic Pressure-Sensitive Electrical
Insulating Tape
- C. National Electrical Manufacturers Association (NEMA):
 - WC 70-09Power Cables Rated 2000 Volts or Less for the
Distribution of Electrical Energy
- D. National Fire Protection Association (NFPA):
 - 70-17National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
 - 44-14Thermoset-Insulated Wires and Cables
 - 83-14Thermoplastic-Insulated Wires and Cables
 - 467-13Grounding and Bonding Equipment
 - 486A-486B-13Wire Connectors
 - 486C-13Splicing Wire Connectors
 - 486D-15Sealed Wire Connector Systems
 - 486E-15Equipment Wiring Terminals for Use with
Aluminum and/or Copper Conductors
 - 493-07Thermoplastic-Insulated Underground Feeder and
Branch Circuit Cables
 - 514B-12Conduit, Tubing, and Cable Fittings

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Conductors and cables shall be in accordance with ASTM, NEMA, NFPA, UL, as specified herein, and as shown on the drawings.

B. All conductors shall be copper.

C. Single Conductor and Cable:

1. No. 12 AWG: Minimum size, except where smaller sizes are specified herein or shown on the drawings.
2. No. 8 AWG and larger: Stranded.
3. No. 10 AWG and smaller: Solid; except shall be stranded for final connection to motors, transformers, and vibrating equipment.
4. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

D. Not Used

E. Color Code:

1. No. 10 AWG and smaller: Solid color insulation or solid color coating.
2. No. 8 AWG and larger: Color-coded using one of the following methods:
 - a. Solid color insulation or solid color coating.
 - b. Stripes, bands, or hash marks of color specified.
 - c. Color using 19 mm (0.75 inches) wide tape.
4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
5. Conductors shall be color-coded as follows:

208/120 V	Phase	480/277 V
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

6. Lighting circuit "switch legs", and 3-way and 4-way switch "traveling wires," shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the COR.
7. Color code for isolated power system wiring shall be in accordance with the NEC.

2.2 SPLICES

A. Splices shall be in accordance with NEC and UL.

B. Above Ground Splices for No. 10 AWG and Smaller:

1. Solderless, screw-on, reusable pressure cable type, with integral insulation, approved for copper and aluminum conductors.
2. The integral insulator shall have a skirt to completely cover the stripped conductors.
3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.

C. Above Ground Splices for No. 8 AWG to No. 4/0 AWG:

1. Compression, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
3. Splice and insulation shall be product of the same manufacturer.
4. All bolts, nuts, and washers used with splices shall be zinc-plated steel.

D. Above Ground Splices for 250 kcmil and Larger:

1. Long barrel "butt-splice" or "sleeve" type compression connectors, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
3. Splice and insulation shall be product of the same manufacturer.

E. Not Used

F. Not Used

- G. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

2.3 CONNECTORS AND TERMINATIONS

- A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
- B. Long barrel compression type of high conductivity and corrosion-resistant material, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.

- C. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be zinc-plated steel.

2.4 CONTROL WIRING

- A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 14 AWG.
- B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.5 WIRE LUBRICATING COMPOUND

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.
- B. Shall not be used on conductors for isolated power systems.

PART 3 - EXECUTION

3.1 GENERAL

- A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer's instructions.
- B. Install all conductors in raceway systems.
- C. Splice conductors only in outlet boxes, junction boxes, pullboxes, manholes, or handholes.
- D. Conductors of different systems (e.g., 120 V and 277 V) shall not be installed in the same raceway.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- F. In panelboards, cabinets, wireways, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic ties.
- G. For connections to motors, transformers, and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors, transformers, or vibrating equipment.
- H. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.
- I. Conductor and Cable Pulling:
 - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling. Use lubricants approved for the cable.
 - 2. Use nonmetallic pull ropes.

3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.
 4. All conductors in a single conduit shall be pulled simultaneously.
 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- J. No more than three branch circuits shall be installed in any one conduit.
- K. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.

3.2 INSTALLATION IN MANHOLES - (NOT USED)

3.3 SPLICE AND TERMINATION INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure, and tightened to manufacturer's published torque values using a torque screwdriver or wrench.
- B. Where the Government determines that unsatisfactory splices or terminations have been installed, replace the splices or terminations at no additional cost to the Government.

3.4 CONDUCTOR IDENTIFICATION

- A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of 75 mm (3 inches) from terminal points, and in junction boxes, pullboxes, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.

3.5 FEEDER CONDUCTOR IDENTIFICATION

- A. In each interior pullbox and each underground manhole and handhole, install brass tags on all feeder conductors to clearly designate their circuit identification and voltage. The tags shall be the embossed type, 40 mm (1-1/2 inches) in diameter and 40 mils thick. Attach tags with plastic ties.

3.6 EXISTING CONDUCTORS

- A. Unless specifically indicated on the plans, existing conductors shall not be reused.

3.7 CONTROL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.

- B. Install a separate power supply circuit for each system, except where otherwise shown on the drawings.

3.8 CONTROL WIRING IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.9 DIRECT BURIAL CABLE INSTALLATION - (NOT USED)

3.10 ACCEPTANCE CHECKS AND TESTS - (NOT USED)

---END---

SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.
- B. "Grounding electrode system" refers to grounding electrode conductors and all electrodes required or allowed by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this section and have the same meaning.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- D. Section 26 12 19, PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS - (NOT USED)
- E. Section 26 13 13, MEDIUM-VOLTAGE CIRCUIT BREAKER SWITCHGEAR - (NOT USED)
- F. Section 26 23 13, GENERATOR PARALLELING CONTROLS - (NOT USED)
- G. Section 26 13 16, MEDIUM-VOLTAGE FUSIBLE INTERRUPTER SWITCHES - (NOT USED)
- H. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS - (NOT USED)
- I. Section 26 23 00, LOW-VOLTAGE SWITCHGEAR - (NOT USED)
- J. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: Low-voltage distribution switchboards.
- K. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.
- L. Section 26 24 19, MOTOR CONTROL CENTERS - (NOT USED)
- M. Section 26 32 13, ENGINE GENERATORS - (NOT USED)
- N. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES - (NOT USED)
- O. Section 26 41 00, FACILITY LIGHTNING PROTECTION - (NOT USED)

1.3 QUALITY ASSURANCE

- A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS - (NOT USED)**1.5 APPLICABLE PUBLICATIONS**

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society for Testing and Materials (ASTM):
- B1-13Standard Specification for Hard-Drawn Copper Wire
- B3-13Standard Specification for Soft or Annealed Copper Wire
- B8-11Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
- 81-12IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements
- D. National Fire Protection Association (NFPA):
- 70-17National Electrical Code (NEC)
- 70E-15National Electrical Safety Code
- 99-15Health Care Facilities
- E. Underwriters Laboratories, Inc. (UL):
- 44-14Thermoset-Insulated Wires and Cables
- 83-14Thermoplastic-Insulated Wires and Cables
- 467-13Grounding and Bonding Equipment

PART 2 - PRODUCTS**2.1 GROUNDING AND BONDING CONDUCTORS**

- A. Equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.

- B. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to motors, transformers, and vibrating equipment.
- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.
- D. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

2.2 GROUND RODS - (NOT USED)

2.3 CONCRETE ENCASED ELECTRODE - (NOT USED)

2.4 GROUND CONNECTIONS

- A. Not used
- B. Above Grade:
 - 1. Bonding Jumpers: Listed for use with aluminum and copper conductors. For wire sizes No. 8 AWG and larger, use compression-type connectors. For wire sizes smaller than No. 8 AWG, use mechanical type lugs. Connectors or lugs shall use zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
 - 2. Connection to Building Steel: Exothermic-welded type connectors.
 - 3. Connection to Grounding Bus Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
 - 4. Connection to Equipment Rack and Cabinet Ground Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.5 EQUIPMENT RACK AND CABINET GROUND BARS

- A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks. Ground bars shall have minimum dimensions of 6.3 mm (0.25 inch) thick x 19 mm (0.75 inch) wide, with length as required or as shown on the drawings. Provide insulators and mounting brackets.

2.6 GROUND TERMINAL BLOCKS

- A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide mechanical type lugs, with zinc-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.7 GROUNDING BUS BAR

- A. Pre-drilled rectangular copper bar with stand-off insulators, minimum 6.3 mm (0.25 inch) thick x 100 mm (4 inches) high in cross-section, length as shown on the drawings, with hole size, quantity, and spacing per detail shown on the drawings. Provide insulators and mounting brackets.

PART 3 - EXECUTION**3.1 GENERAL**

- A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer's instructions.
- B. System Grounding:
 - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformer.
 - 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
- C. Equipment Grounding: Metallic piping, building structural steel, electrical enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.
- D. For patient care area electrical power system grounding, conform to the latest NFPA 70 and 99.
- E. All sections of raceway and conduit associated with the installation of the new MRI unit shall be grounded with an independent #6 AWG green wire that is to be attached using solderless lugs. All ceiling mounted structural support members and ceiling plates shall also be bonded. All grounding and bonding connections, terminals, etc shall be installed in a manner to provide accessibility for inspection, maintenance, repair, etc.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

- A. Make grounding connections, which are normally buried or otherwise inaccessible, by exothermic weld.

3.3 MEDIUM-VOLTAGE EQUIPMENT AND CIRCUITS - (NOT USED)**3.4 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS**

A. Not Used

B. Not Used

C. Distribution Switchboards, Panelboards, and other electrical equipment:

1. Connect the equipment grounding conductors to the ground bus.
2. Connect metallic conduits by grounding bushings and equipment grounding conductor to the equipment ground bus.

D. Transformers: (Not Used)

3.5 RACEWAY

A. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. Non-metallic conduit systems, shall contain an equipment grounding conductor.
3. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with an equipment grounding conductor to the equipment ground bus.

B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders, and power and lighting branch circuits.

C. Boxes, Cabinets, Enclosures, and Panelboards:

1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

D. Wireway Systems:

1. Bond the metallic structures of wireway to provide electrical continuity throughout the wireway system, by connecting a No. 6 AWG bonding jumper at all intermediate metallic enclosures and across all section junctions.

2. Install insulated No. 6 AWG bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 16 M (50 feet).
3. Use insulated No. 6 AWG bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
- 4.
- E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.
- F. Ground lighting fixtures to the equipment grounding conductor of the wiring system. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.
- G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.
- H. Raised Floors: Not Used
- I. Panelboard Bonding in Patient Care Areas: The equipment grounding terminal buses of the normal and essential branch circuit panel boards serving the same individual patient vicinity shall be bonded together with an insulated continuous copper conductor not less than No. 10 AWG, installed in rigid metal conduit.

3.6 OUTDOOR METALLIC FENCES AROUND ELECTRICAL EQUIPMENT - (NOT USED)

3.7 CORROSION INHIBITORS

- A. When making grounding and bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.8 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the medical gas piping and medical vacuum piping at the outlets directly to the patient ground bus.

3.9 LIGHTNING PROTECTION SYSTEM - (NOT USED)

3.10 MAIN ELECTRICAL ROOM GROUNDING - (NOT USED)

3.11 EXTERIOR LIGHT POLES - (NOT USED)

3.12 GROUND RESISTANCE - (NOT USED)

3.13 GROUND ROD INSTALLATION - (NOT USED)

3.14 ACCEPTANCE CHECKS AND TESTS - (NOT USED)

---END---

SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. All conduit, fittings, junction boxes, enclosures, etc. installed within the MRI RF enclosure shall be aluminum. Junction boxes and other enclosures shall have aluminum or stainless steel covers (non-ferrous containing) with stainless steel screws. Electrical raceway shall be installed with removable covers. The raceway shall be accessible for the entire length except where extending to above accessible ceiling or to accessible floor within walls. Junction boxes shall be installed in such a manner that cables will not fall out of the box when the covers are removed. Raceway above ceiling must be kept as near to the finished ceiling as possible but still allow removal of ceiling tile and other items mounted in the ceiling. All empty raceways shall have a Greenlee pull string/measuring tape (PART NO. 435, OR EQUIVALENT) installed.
- C. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Section 06 10 00, ROUGH CARPENTRY - (NOT USED)
- B. Section 07 60 00, FLASHING AND SHEET METAL - (NOT USED)
- C. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.
- D. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- E. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.
- F. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS - (NOT USED)
- G. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

- H. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:
Requirements for personnel safety and to provide a low impedance path
for possible ground fault currents.
- I. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground
conduits.
- J. Section 31 20 00, EARTHWORK: Bedding of conduits.

1.3 QUALITY ASSURANCE

- A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS
(PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR
ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS - (NOT USED)

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions,
supplements, and errata) form a part of this specification to the
extent referenced. Publications are referenced in the text by
designation only.
- B. American Iron and Steel Institute (AISI):
S100-12North American Specification for the Design of
Cold-Formed Steel Structural Members
- C. National Electrical Manufacturers Association (NEMA):
C80.1-15Electrical Rigid Steel Conduit
C80.3-15Steel Electrical Metal Tubing
C80.6-05Electrical Intermediate Metal Conduit
FB1-14Fittings, Cast Metal Boxes and Conduit Bodies
for Conduit, Electrical Metallic Tubing and
Cable
FB2.10-13Selection and Installation Guidelines for
Fittings for use with Non-Flexible Conduit or
Tubing (Rigid Metal Conduit, Intermediate
Metallic Conduit, and Electrical Metallic
Tubing)
FB2.20-14Selection and Installation Guidelines for
Fittings for use with Flexible Electrical
Conduit and Cable
TC-2-13Electrical Polyvinyl Chloride (PVC) Tubing and
Conduit

TC-3-13PVC Fittings for Use with Rigid PVC Conduit and
Tubing

D. National Fire Protection Association (NFPA):

70-17National Electrical Code (NEC)

E. Underwriters Laboratories, Inc. (UL):

1-05Flexible Metal Conduit

5-16Surface Metal Raceway and Fittings

6-07Electrical Rigid Metal Conduit - Steel

50-15Enclosures for Electrical Equipment

360-13Liquid-Tight Flexible Steel Conduit

467-13Grounding and Bonding Equipment

514A-13Metallic Outlet Boxes

514B-12Conduit, Tubing, and Cable Fittings

514C-14Nonmetallic Outlet Boxes, Flush-Device Boxes
and Covers

651-11Schedule 40 and 80 Rigid PVC Conduit and
Fittings

651A-11Type EB and A Rigid PVC Conduit and HDPE
Conduit

797-07Electrical Metallic Tubing

1242-14Electrical Intermediate Metal Conduit - Steel

PART 2 - PRODUCTS

2.1 MATERIAL

A. Conduit Size: In accordance with the NEC, but not less than 13 mm (0.5-inch) unless otherwise shown. Where permitted by the NEC, 13 mm (0.5-inch) flexible conduit may be used for tap connections to recessed lighting fixtures.

B. Conduit:

1. Size: In accordance with the NEC, but not less than 13 mm (0.5-inch).

2. Rigid Steel Conduit (RMC): Shall conform to UL 6 and NEMA C80.1.

3. Rigid aluminum: Shall conform to UL 6A and NEMA C80.5.

4. Rigid Intermediate Steel Conduit (IMC): Shall conform to UL 1242 and NEMA C80.6.

5. Electrical Metallic Tubing (EMT): Shall conform to UL 797 and NEMA C80.3. Maximum size not to exceed 105 mm (4 inches) and shall be permitted only with cable rated 600 V or less.

6. Flexible Metal Conduit: Shall conform to UL 1.
7. Liquid-tight Flexible Metal Conduit: Shall conform to UL 360.
8. Direct Burial Plastic Conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
9. Surface Metal Raceway: Shall conform to UL 5.

C. Conduit Fittings:

1. Rigid Steel and Intermediate Metallic Conduit Fittings:

- a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
- b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
- c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
- d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
- e. Erickson (Union-Type) and Set Screw Type Couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
- f. Sealing Fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.

2. Rigid Aluminum Conduit Fittings:

- a. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4% copper are prohibited.
- b. Locknuts and Bushings: As specified for rigid steel and IMC conduit.
- c. Set Screw Fittings: Not permitted for use with aluminum conduit.

3. Electrical Metallic Tubing Fittings:
 - a. Fittings and conduit bodies shall meet the requirements of UL 514B, NEMA C80.3, and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Compression Couplings and Connectors: Concrete-tight and rain-tight, with connectors having insulated throats.
 - d. Indent-type connectors or couplings are prohibited.
 - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
4. Flexible Metal Conduit Fittings:
 - a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
 - b. Clamp-type, with insulated throat.
5. Liquid-tight Flexible Metal Conduit Fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
6. Direct Burial Plastic Conduit Fittings: Fittings shall meet the requirements of UL 514C and NEMA TC3.
7. Surface Metal Raceway Fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
8. Expansion and Deflection Couplings:
 - a. Conform to UL 467 and UL 514B.
 - b. Accommodate a 19 mm (0.75-inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
 - c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
 - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.

D. Conduit Supports:

1. Parts and Hardware: Zinc-coat or provide equivalent corrosion protection.
2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
3. Multiple Conduit (Trapeze) Hangers: Not less than 38 mm x 38 mm (1.5 x 1.5 inches), 12-gauge steel, cold-formed, lipped channels; with not less than 9 mm (0.375-inch) diameter steel hanger rods.
4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, Junction, and Pull Boxes:

1. Comply with UL-50 and UL-514A.
2. Rustproof cast metal where required by the NEC or shown on drawings.
3. Sheet Metal Boxes: Galvanized steel, except where shown on drawings.
4. Outlet, Junction, Pull Boxes and other enclosures within the MRI RF enclosure shall be aluminum and shall have aluminum or stainless steel covers (non-ferrous containing) with stainless steel screws.

F. Metal Wireways: Equip with hinged covers, except as shown on drawings. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.**PART 3 - EXECUTION****3.1 PENETRATIONS****A. Cutting or Holes:**

1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COR prior to drilling through structural elements.
2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except when permitted by the COR where working space is limited.

B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the

spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal the gap around conduit to render it watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

- A. In accordance with NEC, NEMA, UL, as shown on drawings, and as specified herein.
- B. Raceway systems used for Essential Electrical Systems (EES) shall be entirely independent of other raceway systems.
- C. Install conduit as follows:
1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
 2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
 3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new conduits.
 4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
 5. Cut conduits square, ream, remove burrs, and draw up tight.
 6. Independently support conduit at 2.4 M (8 feet) on centers with specified materials and as shown on drawings.
 7. Do not use suspended ceilings, suspended ceiling supporting members, lighting fixtures, other conduits, cable tray, boxes, piping, or ducts to support conduits and conduit runs.
 8. Support within 300 mm (12 inches) of changes of direction, and within 300 mm (12 inches) of each enclosure to which connected.
 9. Close ends of empty conduits with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
 10. Conduit installations under fume and vent hoods are prohibited.
 11. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid steel and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.

12. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
 13. Conduit bodies shall only be used for changes in direction, and shall not contain splices.
 14. Do not use aluminum conduits in wet locations.
- D. Conduit Bends:
1. Make bends with standard conduit bending machines.
 2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
 3. Bending of conduits with a pipe tee or vise is prohibited.
- E. Layout and Homeruns:
1. Install conduit with wiring, including homeruns, as shown on drawings.
 2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted and approved by the COR.

3.3 CONCEALED WORK INSTALLATION

- A. In Concrete:
1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
 2. Align and run conduit in direct lines.
 3. Install conduit through concrete beams only:
 - a. Where shown on the structural drawings.
 - b. As approved by the COR prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
 4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
 - a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
 - b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
 - c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (0.75-inch) of concrete around the conduits.
 5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground

continuity through the conduits. Tightening setscrews with pliers is prohibited.

B. Above Furred or Suspended Ceilings and in Walls:

1. Conduit for Conductors Above 600 V: - (NOT USED)
2. Conduit for Conductors 600 V and Below: Rigid steel, IMC, rigid aluminum, or EMT. Mixing different types of conduits in the same system is prohibited.
3. Align and run conduit parallel or perpendicular to the building lines.
4. Connect recessed lighting fixtures to conduit runs with maximum 1.8 M (6 feet) of flexible metal conduit extending from a junction box to the fixture.
5. Tightening set screws with pliers is prohibited.
6. For conduits running through metal studs, limit field cut holes to no more than 70% of web depth. Spacing between holes shall be at least 457 mm (18 inches). Cuts or notches in flanges or return lips shall not be permitted.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors Above 600 V: - (NOT USED)
- C. Conduit for Conductors 600 V and Below: Rigid steel, IMC, rigid aluminum, or EMT. Mixing different types of conduits in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 2.4 M (8 feet) intervals.
- G. Surface Metal Raceways: Use only where shown on drawings.
- H. Painting:
1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
 2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (2 inch) high

black numerals and letters, showing the cable voltage rating.

Provide legends where conduits pass through walls and floors and at maximum 6 M (20 feet) intervals in between.

3.5 DIRECT BURIAL INSTALLATION

Refer to Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.

3.6 HAZARDOUS LOCATIONS - (NOT USED)

3.7 WET OR DAMP LOCATIONS

- A. Use rigid steel or IMC conduits unless as shown on drawings.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Use rigid steel or IMC conduit within 1.5 M (5 feet) of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers, unless as shown on drawings. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.
- D. Conduits run on roof shall be supported with integral galvanized lipped steel channel, attached to UV-inhibited polycarbonate or polypropylene blocks every 2.4 M (8 feet) with 9 mm (3/8-inch) galvanized threaded rods, square washer and locknut. Conduits shall be attached to steel channel with conduit clamps.

3.8 MOTORS AND VIBRATING EQUIPMENT

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water.
- C. Provide a green equipment grounding conductor with flexible and liquid-tight flexible metal conduit.

3.9 EXPANSION JOINTS

- A. Conduits 75 mm (3 inch) and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.

- B. Provide conduits smaller than 75 mm (3 inch) with junction boxes on both sides of the expansion joint. Connect flexible metal conduits to junction boxes with sufficient slack to produce a 125 mm (5 inch) vertical drop midway between the ends of the flexible metal conduit. Flexible metal conduit shall have a green insulated copper bonding jumper installed. In lieu of this flexible metal conduit, expansion and deflection couplings as specified above are acceptable.
- C. Install expansion and deflection couplings where shown.

3.10 CONDUIT SUPPORTS

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and an additional 90 kg (200 lbs). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 - 2. Existing Construction:
 - a. Steel expansion anchors not less than 6 mm (0.25-inch) bolt size and not less than 28 mm (1.125 inch) in embedment.
 - b. Power set fasteners not less than 6 mm (0.25-inch) diameter with depth of penetration not less than 75 mm (3 inch).
 - c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.

- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.11 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
 - 1. Flush-mounted.
 - 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations or where more than the equivalent of 4-90 degree bends are necessary.
- C. Locate pull boxes so that covers are accessible and easily removed. Coordinate locations with piping and ductwork where installed above ceilings.
- D. Remove only knockouts as required. Plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- E. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 600 mm (24 inch) center-to-center lateral spacing shall be maintained between boxes.
- F. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
- G. Minimum size of outlet boxes for ground fault circuit interrupter (GFCI) receptacles is 100 mm (4 inches) square x 55 mm (2.125 inches) deep, with device covers for the wall material and thickness involved.
- H. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."
- I. On all branch circuit junction box covers, identify the circuits with black marker.

- - - E N D - - -

SECTION 26 27 26
WIRING DEVICES

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, connection, and testing of wiring devices.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Cables and wiring.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.

1.3 QUALITY ASSURANCE

- A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, mounting details, construction materials, grade, and termination information.
 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets and information for ordering replacement parts.

- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
- 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the wiring devices conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the wiring devices have been properly installed and adjusted.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. National Electrical Manufacturers Association (NEMA):
 - WD 1-99(R2015)General Color Requirements for Wiring Devices
 - WD 6-16Wiring Devices - Dimensional Specifications
- C. National Fire Protection Association (NFPA):
 - 70-17National Electrical Code (NEC)
 - 99-18Health Care Facilities
- D. Underwriter's Laboratories, Inc. (UL):
 - 5-16Surface Metal Raceways and Fittings
 - 20-10General-Use Snap Switches
 - 231-16Power Outlets
 - 467-13Grounding and Bonding Equipment
 - 498-17Attachment Plugs and Receptacles
 - 943-16Ground-Fault Circuit-Interrupters
 - 1449-14Surge Protective Devices
 - 1472-15Solid State Dimming Controls

PART 2 - PRODUCTS

2.1 RECEPTACLES

- A. General: All receptacles shall comply with NEMA, NFPA, UL, and as shown on the drawings.
 - 1. Mounting straps shall be nickel plated brass, brass, nickel plated steel or galvanize steel with break-off plaster ears, and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.

2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four minimum) and side wiring from four captively held binding screws.
- B. Duplex Receptacles - Hospital-grade: shall be listed for hospital grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, NEMA 5-20R, with break-off feature for two-circuit operation.
 1. Bodies shall be red in color if connected to circuits in Panel MRIL. Bodies shall be ivory in color if connected to circuits in Panel MRIN.
 3. Duplex Receptacles on Emergency Circuit:
 - a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.
 4. Ground Fault Current Interrupter (GFCI) Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box, with end-of-life indication and provisions to isolate the face due to improper wiring. GFCI receptacles shall be self-test receptacles in accordance with UL 943.
 - a. Ground fault interrupter shall consist of a differential current transformer, self-test, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of 4-6 milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or - 1 milliampere) on the load side of the device. Device shall have a minimum nominal tripping time of 0.025 second.
 - b. Self-test function shall be automatically initiated within 5 seconds after power is activated to the receptacles. Self-test function shall be periodically and automatically performed every 3 hours or less.
 - c. End-of-life indicator light shall be a persistent flashing or blinking light to indicate that the GFCI receptacle is no longer in service.
- C. Duplex Receptacles - Non-hospital Grade: shall be the same as duplex receptacles - hospital grade in accordance with sections 2.1A and 2.1B of this specification, except for the hospital grade listing. Non-hospital grade receptacles are only allowed to be installed in mechanical spaces.
 1. Bodies shall be grey nylon.

- D. Receptacles - 20, 30, and 50 ampere, 250 Volts: Shall be complete with appropriate cord grip plug.
- E. Weatherproof Receptacles: Shall consist of a duplex receptacle (does not have to be hospital grade), mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.

2.2 TOGGLE SWITCHES

- A. Toggle switches shall be totally enclosed tumbler type with nylon bodies. Handles shall be ivory in color unless otherwise specified or shown on the drawings.
 - 1. Switches installed in hazardous areas shall be explosion-proof type in accordance with the NEC and as shown on the drawings.
 - 2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap with break-off plaster ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.
 - 3. Switches shall be rated 20 amperes at 120-277 Volts AC.

2.3 MANUAL DIMMING CONTROL

- B. Manual dimming controls shall be fully compatible with fluorescent electronic dimming ballasts and approved by the ballast manufacturer, shall operate over full specified dimming range, and shall not degrade the performance or rated life of the electronic dimming ballast and lamp.
- C. Manual dimming controls shall be fully compatible with LED dimming driver and be approved by the driver manufacturer, shall operate over full specified dimming range, and shall not degrade the performance or rated life of the electronic dimming ballast and lamp.
- D. Provide single-pole, three-way or four-way, as shown on the drawings.
- E. Manual dimming control and faceplates shall be ivory in color unless otherwise specified.

2.4 WALL PLATES

- A. Wall plates for switches and receptacles shall be type smooth nylon. Oversize plates are not acceptable.

- B. Color shall be ivory unless otherwise specified.
- C. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.
- E. Duplex Receptacles on Emergency Circuit: Wall plates shall be red nylon with the word "EMERGENCY" engraved in 6 mm (1/4 inch) white letters.

2.5 SURFACE MULTIPLE-OUTLET ASSEMBLIES - (NOT USED)

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC and as shown as on the drawings.
- B. Install wiring devices after wall construction and painting is complete.
- C. The ground terminal of each wiring device shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the branch circuit equipment grounding conductor.
- D. Outlet boxes for toggle switches and manual dimming controls shall be mounted on the strike side of doors.
- E. Provide barriers in multi-gang outlet boxes to comply with the NEC.
- F. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.
- G. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades.
- H. Install wall switches 1.2 M (48 inches) above floor, with the toggle OFF position down.
- I. Install wall dimmers 1.2 M (48 inches) above floor.
- J. Install receptacles 450 mm (18 inches) above floor, and 152 mm (6 inches) above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.
- K. Install horizontally mounted receptacles with the ground pin to the right.

- L. When required or recommended by the manufacturer, use a torque screwdriver. Tighten unused terminal screws.
- M. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform manufacturer's required field checks in accordance with the manufacturer's recommendations, and the latest NFPA 99. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Inspect physical and electrical conditions.
 - b. Vacuum-clean surface metal raceway interior. Clean metal raceway exterior.
 - c. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
 - d. Test GFCI receptacles.
 - 2. Receptacle testing in the Patient Care Spaces, such as retention force of the grounding blade of each receptacle, shall comply with the latest NFPA 99.

---END---

SECTION 26 29 11
MOTOR CONTROLLERS

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, connection, and testing of motor controllers, including all low- and medium-voltage motor controllers and manual motor controllers, indicated as motor controllers in this section, and low-voltage variable speed motor controllers.
- B. Motor controllers, whether furnished with the equipment specified in other sections or otherwise, shall meet this specification and all related specifications.

1.2 RELATED WORK

- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- D. Section 26 05 13, MEDIUM-VOLTAGE CABLES: Medium-voltage cables and terminations.
- E. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:
Low-voltage conductors.
- F. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:
Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- G. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

1.3 QUALITY ASSURANCE

- A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, weights, mounting details, materials, overcurrent protection devices, overload

relays, sizes of enclosures, wiring diagrams, starting characteristics, interlocking, and accessories.

2. Manuals:

- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Wiring diagrams shall have their terminals identified to facilitate installation, maintenance, and operation.
 - 2) Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.
 - 3) Elementary schematic diagrams shall be provided for clarity of operation.
 - 4) Include the catalog numbers for the correct sizes of overload relays for the motor controllers.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
- a. Certification by the manufacturer that the motor controllers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the motor controllers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
 - 519-14Recommended Practices and Requirements for Harmonic Control in Electrical Power Systems
 - C37.90.1-12Standard Surge Withstand Capability (SWC) Tests for Relays and Relay Systems Associated with Electric Power Apparatus
- C. International Code Council (ICC):

IBC-15International Building Code

D. National Electrical Manufacturers Association (NEMA):

ICS 1-00 (R2015)Industrial Control and Systems: General
Requirements

ICS 1.1-84 (R2015)Safety Guidelines for the Application,
Installation and Maintenance of Solid State
Control

ICS 2-00 (R2005)Industrial Control and Systems Controllers,
Contactors, and Overload Relays Rated 600 Volts

ICS 4-15Industrial Control and Systems: Terminal Blocks

ICS 6-93 (R2016)Industrial Control and Systems: Enclosures

ICS 7-14Industrial Control and Systems: Adjustable-
Speed Drives

ICS 7.1-14Safety Standards for Construction and Guide for
Selection, Installation, and Operation of
Adjustable-Speed Drive Systems

E. National Fire Protection Association (NFPA):

70-17National Electrical Code (NEC)

F. Underwriters Laboratories Inc. (UL):

508A-13Industrial Control Panels

508C-16Power Conversion Equipment

1449-14Surge Protective Devices

PART 2 - PRODUCTS

2.1 MOTOR CONTROLLERS - (NOT USED)

2.2 MANUAL MOTOR CONTROLLERS

A. Enclosures shall be NEMA-type rated 1, 3R, or 12 as indicated on the drawings or as required per the installed environment.

B. Manual motor controllers shall have the following features:

1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for induction motors, rated in horsepower.

2. Units shall include thermal overload relays, on-off operator, red pilot light, normally open and normally closed auxiliary contacts.

C. Fractional horsepower manual motor controllers shall have the following features:

1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for fractional horsepower induction motors.

2. Units shall include thermal overload relays, red pilot light, and toggle operator.

2.3 MAGNETIC MOTOR CONTROLLERS - (NOT USED)**2.4 REDUCED VOLTAGE MOTOR CONTROLLERS - (NOT USED)**

A

2.5 MEDIUM-VOLTAGE MOTOR CONTROLLERS - (NOT USED)**2.6 LOW-VOLTAGE VARIABLE SPEED MOTOR CONTROLLERS (VSMC) - (NOT USED)****PART 3 - EXECUTION****3.1 INSTALLATION**

- A. Install motor controllers in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- C. Install manual motor controllers in flush enclosures in finished areas.
- D. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and electronic overload relay pickup and trip ranges.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:
 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify appropriate anchorage, required area clearances, and correct alignment.
 - d. Verify that circuit breaker, motor circuit protector, and fuse sizes and types correspond to approved shop drawings.
 - e. Verify overload relay ratings are correct.
 - f. Vacuum-clean enclosure interior. Clean enclosure exterior.
 - g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
 - h. Test all control and safety features of the motor controllers.

3.3 FOLLOW-UP VERIFICATION - (NOT USED)**3.4 SPARE PARTS - (NOT USED)****3.5 INSTRUCTION - (NOT USED)**

---END---

SECTION 26 29 21
ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section specifies the furnishing, installation, and connection of fused and unfused disconnect switches (indicated as switches in this section), and separately-enclosed circuit breakers for use in electrical systems rated 600 V and below.

1.2 RELATED WORK

- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:
Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:
Requirements for personnel safety and to provide a low impedance path for possible ground faults.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
- F. Section 26 24 16, PANELBOARDS: Molded-case circuit breakers.

1.3 QUALITY ASSURANCE

- A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, fuses, circuit breakers, wiring and connection diagrams, accessories, and device nameplate data.
 2. Manuals:

- a. Submit complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering fuses, circuit breakers, and replacement parts.
 - 1) Include schematic diagrams, with all terminals identified, matching terminal identification in the enclosed switches and circuit breakers.
 - 2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
- 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the enclosed switches and circuit breakers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the enclosed switches and circuit breakers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):
 - IBC-15International Building Code
- C. National Electrical Manufacturers Association (NEMA):
 - FU 1-12Low Voltage Cartridge Fuses
 - KS 1-13Heavy Duty Enclosed and Dead-Front Switches
(600 Volts Maximum)
- D. National Fire Protection Association (NFPA):
 - 70-17National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
 - 98-16Enclosed and Dead-Front Switches
 - 248 1-11Low Voltage Fuses
 - 489-13Molded Case Circuit Breakers and Circuit
Breaker Enclosures

PART 2 - PRODUCTS**2.1 FUSED SWITCHES RATED 600 AMPERES AND LESS**

- A. Switches shall be in accordance with NEMA, NEC, UL, as specified, and as shown on the drawings.
- B. Shall be NEMA classified General Duty (GD) for 240 V switches, and NEMA classified Heavy Duty (HD) for 480 V switches.
- C. Shall be horsepower (HP) rated.
- D. Shall have the following features:
 - 1. Switch mechanism shall be the quick-make, quick-break type.
 - 2. Copper blades, visible in the open position.
 - 3. An arc chute for each pole.
 - 4. External operating handle shall indicate open and closed positions, and have lock-open padlocking provisions.
 - 5. Mechanical interlock shall permit opening of the door only when the switch is in the open position, defeatable to permit inspection.
 - 6. Fuse holders for the sizes and types of fuses specified.
 - 7. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
 - 8. Ground lugs for each ground conductor.
 - 9. Enclosures:
 - a. Shall be the NEMA types shown on the drawings.
 - b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions.
 - c. Shall be finished with manufacturer's standard gray baked enamel paint over pretreated steel.

2.2 UNFUSED SWITCHES RATED 600 AMPERES AND LESS

- A. Shall be the same as fused switches, but without provisions for fuses.
- B. All switches shall be considered fused unless specifically noted on plans to be non-fused.

2.3 FUSED SWITCHES RATED OVER 600 AMPERES TO 1200 AMPERES - (NOT USED)**2.4 MOTOR RATED TOGGLE SWITCHES**

- A. Type 1, general purpose for single-phase motors rated up to 1 horsepower.
- B. Quick-make, quick-break toggle switch with external reset button and thermal overload protection matched to nameplate full-load current of actual protected motor.

2.5 CARTRIDGE FUSES

- A. Shall be in accordance with NEMA FU 1.
- B. Service Entrance: - (NOT USED)
- C. Feeders: Class RK1, time delay.
- D. Motor Branch Circuits: Class RK5, time delay.
- E. Other Branch Circuits: Class RK5, time delay.
- F. Control Circuits: Class CC, fast acting.

2.6 SEPARATELY-ENCLOSED CIRCUIT BREAKERS

- A. Provide circuit breakers in accordance with the applicable requirements in Section 26 24 16, PANELBOARDS.
- B. Enclosures shall be the NEMA types shown on the drawings. Where the types are not shown, they shall be the NEMA type most suitable for the ambient environmental conditions.

PART 3 - EXECUTION**3.1 INSTALLATION**

- A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer's instructions.
- C. Fused switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuses.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method.
 - d. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 SPARE PARTS

- A. Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fused disconnect switch installed on the project. Deliver the spare fuses to the COR.

---END---

SECTION 27 15 00
COMMUNICATIONS STRUCTURED CABLING

PART 1 - GENERAL**1.1 DESCRIPTION**

- A. This section specifies voice and digital structured cabling distribution to be installed in VA Medical Center here-in-after referred to as the "facility".

1.2 RELATED WORK

- A. Conduits for cables and wiring: Section 26 05 33, RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS.

1.3 SUBMITTALS

- A. Certifications:
1. Submit written certification from OEM indicating that proposed supervisor of installation and proposed provider of contract maintenance are authorized representatives of OEM. Include individual's legal name and address and OEM warranty credentials in the certification.
 2. Pre-acceptance Certification: Submit in accordance with test procedures.
 3. Test system cables and certify to COR before proof of performance testing can be conducted. Identify each cable as labeled on as-installed drawings.
 4. Provide current and qualified test equipment OEM training certificates and product OEM installation certification for contractor installation, maintenance, and supervisory personnel.
- B. Closeout Submittal: Provide document from OEM certifying that each item of equipment installed conforms to OEM published specifications.

1.4 WARRANTY

- A. Work subject to terms of Article "Warranty of Construction," FAR clause 52.246-21.

PART 2 - PRODUCTS**2.1 PERFORMANCE AND DESIGN CRITERIA**

- A. Industry Standards:
1. Cable distribution systems provided under this section are connected to systems identified as critical care performing life support functions.
 2. Conform to National and Local Life Safety Codes (whichever are more stringent), NFPA, NEC, this section, Joint Commission Life Safety

- Accreditation requirements, and OEM recommendations, instructions, and guidelines.
3. Provide supplies and materials listed by a nationally recognized testing laboratory where such standards are established for supplies, materials or equipment.
- B. System Performance: Provide complete system to meet or exceed TIA Category 6A requirements.
- C. Provide continuous inter- and/or intra-facility voice, data, and analog service.
1. Provide voice and data cable distribution system based on a physical "Star" topology.
- D. Coordinate size and type of conduit, pathways and firestopping for maximum 40 percent cable fill with subcontractors.
- E. Terminate all interconnecting twisted pair on patch panels or punch blocks. Terminate unused or spare conductors. Do not leave unused or spare twisted pair wire unterminated, unconnected, loose or unsecured.
- F. Color code distribution wiring to conform to ANSI/TIA 606-B and construction documents, whichever is more stringent. Label all equipment, conduit, enclosures, jacks, and cables on record drawings, to facilitate installation and maintenance.

2.2 EQUIPMENT AND MATERIALS

- A. Cable Systems - Twisted Pair:
1. General:
 - a. Provide cable (i.e. horizontal cabling) conforming to accepted industry standards with regards to size, color code, and insulation.
 - b. Some areas can be considered "plenum". Comply with all codes pertaining to plenum environments. It is contractor's responsibility to review the VA's cable requirements with COR and OI&T Service prior to installation to confirm type of environment present at each location.
 - c. Provide proper test equipment to confirm that cable pairs meet each OEM's standard transmission requirements, and ensure cable carries data transmissions at required speeds, frequencies, and fully loaded bandwidth.
 2. Telecommunications Rooms (TR):

- a. In TR's served with UTP terminate UTP cable on RJ-45, 8-pin connectors of existing modular patch panels that are dedicated to voice and data applications.
 3. Horizontal Cable: Installed from TCO jack to the TR patch panel.
 - a. Tested to ANSI/TIA-568-C.2 Category 6 requirements including NEXT, ELFEXT (Pair-to-Pair and Power Sum), Insertion Loss (attenuation), Return Loss, and Delay Skew.
 - b. Minimum Transmission Parameters: 550 MHz.
 - c. Provide four pair 0.258 mm² (23 AWG) cable.
 - d. Plenum rated cable.
 - e. Terminate all four pairs on same port at patch panel in TR.
 - f. Terminate all four pairs on same jack, at work area
- Telecommunication Outlets (TCO):
- 1) Jacks: Minimum three eight-pin RJ-45 ANSI/TIA-568-C.2 Category 6A Type jacks at TCO.
- B. Horizontal Cabling (HC):
1. Horizontal cable length to farthest system outlet to be maximum of 90 m (295 ft).
 2. Splitting of pairs within a cable between different jacks is not permitted.

2.3 DISTRIBUTION EQUIPMENT AND SYSTEMS

- A. Telecommunication Outlet:
1. Provide quantity of cables and RJ45 jacks as indicated on plans mounted in a separate steel outlet box 4-11/16 inch x 4-11/16 inches x 2-1/2 inch minimum with a labeled 4-port ivory faceplate.
- B. System Connectors:
1. Modular (RJ-45): Provide voice and high speed data transmission applications type modular plugs compatible with voice (telephone) instruments, computer terminals, and other type devices requiring linking through modular telecommunications outlet to the system compatible with UTP cables.
 - a. Technical Characteristics:
 - 1) Number of Pins:
 - a) RJ-45: Eight.
 - 2) Dielectric: Surge.
 - 3) Voltage: Minimum 1,000V RMS, 60 Hz at one minute.
 - 4) Current: 2.2A RMS at 30 minutes or 7.0A RMS at 5.0 seconds.
 - 5) Leakage: Maximum 100 µA.

6) Connections:

- a) Initial contact resistance: Maximum 20 milli-Ohms.
- b) Insulation displacement: Maximum 10 milli-Ohms.
- c) Interface: Must interface with modular jacks from a variety of OEMs. RJ-11/45 plugs provide connection when used in RJ-45 jacks.
- d) Durability: Minimum 200 insertions/withdrawals.

2. Conduit:

- a. Provide conduit or sleeves for cables penetrating walls, ceilings, floors, interstitial space, fire barriers, etc.
- b. Minimum Conduit Size: 19 mm (3/4 inch).
- c. Provide separate conduit and signal ducts for each cable type installation.
- d. Maximum 40 percent conduit fill for cable installation.

PART 3 - EXECUTION**3.1 INSTALLATION**

- A. Install for ease of operation, maintenance, and testing.
- B. Install system to comply with NFPA 70 National Electrical Code, NFPA 99 Health Care Facilities, NFPA 101 Life Safety Code, Joint Commission Manual for Health Care Facilities, and original equipment manufacturers' (OEM) installation instructions.
- C. Cable Systems Installation:
 - 1. Install system cables in conduit.
- D. Labeling:
 - 1. Industry Standard: Provide labeling in accordance with ANSI/TIA-606-B.
 - 2. Print lettering of labels with laser printers or thermal ink transfer process; handwritten labels are not acceptable.
 - 3. Label both ends of all cables in accordance with industry standard. Provide permanent Labels in contrasting colors and identify according to system "Record Wiring Diagrams".
 - 4. Termination Hardware: Label workstation outlets and patch panel connections using color coded labels with identifiers in accordance with industry standard and record on "Record Wiring Diagrams".

3.2 FIELD QUALITY CONTROL

- A. Interim Inspection:

1. Verify that equipment provided adheres to installation requirements of this section. Interim inspection must be conducted by a factory-certified representative and witnessed by COR.
2. Check each item of installed equipment to ensure appropriate NRTL label.
3. Match existing cabling terminations in telecommunications rooms and at workstations adhere to color code for T568B or T568A as appropriate pin assignments and cabling connections comply with TIA standards.
4. Visually confirm marking of cables, faceplates, patch panel connectors and patch cords.
5. Notify COR of the estimated date the contractor expects to be ready for interim inspection, at least 20 working days before requested inspection date, so interim inspection does not affect systems' completion date.
6. Provide results of interim inspection to COR. If major or multiple deficiencies are discovered, COR can require a second interim inspection before permitting contractor to continue with system installation.
7. Do not proceed with installation until COR determines if an additional inspection is required. In either case, re-inspection of deficiencies noted during interim inspections must be part of the proof of performance test.

B. Pretesting:

1. Pretest entire system upon completion of system installation.
2. Verify during system pretest, utilizing the accepted equipment, that system is fully operational and meets system performance requirements of this section.
3. Provide COR four copies of recorded system pretest measurements and the written certification that system is ready for formal acceptance test.
- 4.

C. Acceptance Test:

1. After system has been pretested and the contractor has submitted pretest results and certification to COR, then schedule an acceptance test date and give COR 30 days' written notice prior to date acceptance test is expected to begin.
2. Test only in presence of a COR.

3. Test utilizing approved test equipment to certify proof of performance.
4. Verify that total system meets the requirements of this section.
5. Include expected duration of test time, with notification of the acceptance test.

D. Verification Tests:

1. Test UTP copper cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors, and between conductors and shield, if cable has an overall shield. Test cables after termination and prior to cross-connection.

E. Performance Testing:

1. Perform Category 6A tests in accordance with TIA-568-B.1 and TIA-568-B.2. Include the following tests - wire map, length, insertion loss, return loss, NEXT, PSNEXT, ELFEXT, PSELFEXT, propagation delay and delay skew.

- - - E N D - - -

**SECTION 31 20 00
EARTHWORK**

PART 1 - GENERAL**1.1 DESCRIPTION OF WORK:**

A. This section specifies the requirements for furnishing all equipment, materials, labor, tools, and techniques for earthwork including, but not limited to, the following:

1. Site preparation.
2. Excavation.
3. Underpinning.
4. Filling and backfilling.
5. Grading.
6. Soil Disposal.
7. Clean Up.

1.2 DEFINITIONS:

A. Unsuitable Materials:

1. Fills: Topsoil; frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic material, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable and any material with a liquid limit and plasticity index exceeding 40 and 15 respectively. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction, as defined by ASTM D698.
2. Existing Subgrade (Except Footing Subgrade): Same materials as 1.2.A.1, that are not capable of direct support of slabs, pavement, and similar items with possible exception of improvement by compaction, proofrolling, or similar methods.
3. Existing Subgrade (Footings Only): Same as paragraph 1, but no fill or backfill. If materials differ from design requirements, excavate to acceptable strata subject to COR's approval.

B. Building Earthwork: Earthwork operations required in area enclosed by a line located 1500 mm (5 feet) outside of principal building perimeter. It also includes earthwork required for auxiliary structures and buildings.

C. Trench Earthwork: Trenchwork required for utility lines.

- D. Site Earthwork: Earthwork operations required in area outside of a line located 1500 mm (5 feet) outside of principal building perimeter and within new construction area with exceptions noted above.
- E. Degree of compaction: Degree of compaction is expressed as a percentage of maximum density obtained by laboratory test procedure. This percentage of maximum density is obtained through use of data provided from results of field test procedures presented in ASTM D1556, ASTM D2167, and ASTM D6938.
- F. Fill: Satisfactory soil materials used to raise existing grades. In the Construction Documents, the term "fill" means fill or backfill as appropriate.
- G. Backfill: Soil materials or controlled low strength material used to fill an excavation.
- H. Unauthorized excavation: Removal of materials beyond indicated sub-grade elevations or indicated lines and dimensions without written authorization by the COR. No payment will be made for unauthorized excavation or remedial work required to correct unauthorized excavation.
- I. Authorized additional excavation: Removal of additional material authorized by the COR based on the determination by the Government's soils testing agency that unsuitable bearing materials are encountered at required sub-grade elevations. Removal of unsuitable material and its replacement as directed will be paid on basis of Conditions of the Contract relative to changes in work.
- J. Subgrade: The undisturbed earth or the compacted soil layer immediately below granular sub-base, drainage fill, or topsoil materials.
- K. Structure: Buildings, foundations, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.
- L. Borrow: Satisfactory soil imported from off-site for use as fill or backfill.
- M. Drainage course: Layer supporting slab-on-grade used to minimize capillary flow of pore water.
- N. Bedding course: Layer placed over the excavated sub-grade in a trench before laying pipe. Bedding course shall extend up to the springline of the pipe.

- O. Sub-base Course: Layer placed between the sub-grade and base course for asphalt paving or layer placed between the sub-grade and a concrete pavement or walk.
- P. Utilities include on-site underground pipes, conduits, ducts, and cables as well as underground services within buildings.
- Q. Debris: Debris includes all materials located within the designated work area not covered in the other definitions and shall include but not be limited to items like vehicles, equipment, appliances, building materials or remains thereof, tires, any solid or liquid chemicals or products stored or found in containers or spilled on the ground.
- R. Contaminated soils: Soil that contains contaminants as defined and determined by the COR or the Government's testing agency.

1.3 RELATED WORK:

- A. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.
- B. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.
- C. Erosion Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- D. Site preparation: S Section 02 41 00, DEMOLITION.
- e. Paving sub-grade requirements: Section 32 12 16, ASPHALT PAVING.

1.4 CLASSIFICATION OF EXCAVATION:

- A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.
- B. Classified Excavation: Removal and disposal of all material not defined as Rock.
- C. Rock Excavation:
 - 1. Trenches and Pits: Removal and disposal of solid, homogenous, interlocking crystalline material with firmly cemented, laminated, or foliated masses or conglomerate deposits that cannot be excavated with a late-model, track-mounted hydraulic excavator; equipped with a 1050 mm (42 inch) wide, short-tip-radius rock bucket; rated at not less than 103 kW (138 hp) flywheel power with bucket-curling force of not less than 125 kN (28,090 lbf) and stick-crowd force of not less than 84.5 kN (19,000 lbf); measured according to SAE J-1179.

Trenches in excess of 3000 mm (10 feet) wide and pits in excess of 9000 mm (30 feet) in either length or width are classified as open excavation.

2. Open Excavation: Removal and disposal of solid, homogenous, interlocking crystalline material firmly cemented, laminated, or foliated masses or conglomerate deposits that cannot be dislodged and excavated with a late-model, track-mounted loader; rated at not less than 157 kW (210 hp) flywheel power and developing a minimum of 216 kN (48,510 lbf) breakout force; measured according to SAE J-732.
3. Other types of materials classified as rock are unstratified masses, conglomerated deposits and boulders of rock material exceeding 0.76 m³ (1 cubic yard) for open excavation, or 0.57 m³ (3/4 cubic yard) for footing and trench excavation that cannot be removed by rock excavating equipment equivalent to the above in size and performance ratings, without systematic drilling, ram hammering, ripping, or blasting, when permitted.
4. Definitions of rock and guidelines for equipment are presented for general information purposes only. The Contractor is expected to use the information presented in the Geotechnical Engineering Report to evaluate the extent and competency of the rock and to determine both quantity estimations and removal equipment and efforts.

1.5 MEASUREMENT AND PAYMENT FOR EXCAVATION:

- A. Measurement: The unit of measurement for excavation and borrow will be the cubic yard, computed by the average end area method from cross sections taken before and after the excavation and borrow operations, including the excavation for ditches, gutters, and channel changes, when the material is acceptably utilized or disposed of as herein specified. Quantities should be computed by a Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. The measurement will include authorized excavation for rock, authorized excavation of satisfactory subgrade soil, and the volume of loose, scattered rocks and boulders collected within the limits of the work; allowance will be made on the same basis for selected backfill ordered as replacement. The measurement will not include the volume of subgrade material or other material used for purposes other than directed. The volume of overburden stripped from borrow pits and the volume of excavation for ditches to drain borrow pits, unless used as borrow material, will not be measured for payment.

The measurement will not include the volume of any excavation performed prior to taking of elevations and measurements of the undisturbed grade.

1.6 MEASUREMENT AND PAYMENT FOR ROCK EXCAVATION:

- A. Measurement: Cross section and measure uncovered and separated materials, and compute quantities by Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. Do not measure quantities beyond the following limits:
 - 1. 600 mm (24 inches) from outside face of concrete work for which forms are required, except for footings.
 - 2. 300 mm (12 inches) from outside of perimeter of formed footings.
 - 3. 150 mm (6 inches) below bottom of pipe and not more than pipe diameter plus 600 mm (24 inches) in width for pipe trenches.
 - 4. From outside dimensions of concrete work for which no forms are required (trenches, conduits, and similar items not requiring forms).
- B. Payment: No separate payment shall be made for rock excavation quantities shown. Contract price and time will be adjusted for overruns or underruns in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable.
- C. Payment for Differing Site Conditions: When rock excavation, as classified, is encountered, contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable.

1.7 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Rock Excavation Report:
 - 1. Certification of rock quantities excavated.
 - 2. Excavation method.
 - 3. Labor.
 - 4. Equipment.
 - 5. Land Surveyor's or Civil Engineer's name and official registration stamp.
 - 6. Plot plan showing elevation.
- C. Furnish to Contracting Officer's Representative:

1. Contactor shall furnish resumes with all personnel involved in the project including Project Manager, Superintendent, and on-site Engineer. Project Manager and Superintendent should have at least 3 years of experience on projects of similar size.
2. Soil samples.
 - a. Classification in accordance with ASTM D2487 for each on-site or borrow soil material proposed for fill, backfill, engineered fill, or structural fill.
 - b. Laboratory compaction curve in accordance with ASTM D698 for each on site or borrow soil material proposed for fill, backfill, engineered fill, or structural fill.
 - c. Test reports for compliance with ASTM D2940 requirements for subbase material.
 - d. Pre-excavation photographs and videotape in the vicinity of the existing structures to document existing site features, including surfaces finishes, cracks, or other structural blemishes that might be misconstrued as damage caused by earthwork operations.
 - e. The Contractor shall submit a scale plan daily that defines the location, limits, and depths of the area excavated.
3. Contractor shall submit procedure and location for disposal of unused satisfactory material. Proposed source of borrow material. Notification of encountering rock in the project. Advance notice on the opening of excavation or borrow areas. Advance notice on shoulder construction for rigid pavements.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):

T99-10	Standard Method of Test for Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb) Rammer and a 305 mm (12 inch) Drop
T180-10	Standard Method of Test for Moisture-Density Relations of Soils using a 4.54 kg (10 lb) Rammer and a 457 mm (18 inch) Drop
- C. American Society for Testing and Materials (ASTM):

C33-03	Concrete Aggregate
--------------	--------------------

- D448-08Standard Classification for Sizes of Aggregate
for Road and Bridge Construction
- D698-07e1Standard Test Method for Laboratory Compaction
Characteristics of Soil Using Standard Effort
(12,400 ft. lbf/ft³ (600 kN m/m³))
- D1140-00Amount of Material in Soils Finer than the No.
200 (75-micrometer) Sieve
- D1556-07Standard Test Method for Density and Unit
Weight of Soil in Place by the Sand Cone Method
- D1557-09Standard Test Methods for Laboratory Compaction
Characteristics of Soil Using Modified Effort
(56,000 ft-lbf/ft³ (2700 kN m/m³))
- D2167-08Standard Test Method for Density and Unit
Weight of Soil in Place by the Rubber Balloon
Method
- D2487-11Standard Classification of Soils for
Engineering Purposes (Unified Soil
Classification System)
- D2940-09Standard Specifications for Graded Aggregate
Material for Bases or Subbases for Highways or
Airports
- D6938-10Standard Test Method for In-Place Density and
Water Content of Soil and Soil-Aggregate by
Nuclear Methods (Shallow Depth)
- D. Society of Automotive Engineers (SAE):
- J732-07Specification Definitions - Loaders
- J1179-08Hydraulic Excavator and Backhoe Digging Forces

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. General: Provide borrow soil material when sufficient satisfactory soil materials are not available from excavations.
- B. Fills: Material in compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups; free of rock or gravel larger than 75 mm (3 inches) in any dimension, debris, waste, frozen materials, vegetation, and other deleterious matter. Material approved from on site or off-site sources having a minimum dry density of 1760 kg/m³ (110 pcf), a maximum Plasticity Index of 15, and a maximum Liquid Limit of 40.

- C. Engineered Fill: Naturally or artificially graded mixture of compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups, or as approved by the Engineer or material with at least 90 percent passing a 37.5-mm (1 1/2-inch) sieve and not more than 12 percent passing a 75- μ m (No. 200) sieve, per ASTM D2940;.
- D. Bedding: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D2940; except with 100 percent passing a 25 mm (1 inch) sieve and not more than 8 percent passing a 75- μ m (No. 200) sieve.
- E. Drainage Fill: Washed, narrowly graded mixture of crushed stone, or crushed or uncrushed gravel; ASTM D448; coarse-aggregate grading Size 57; with 100 percent passing a 37.5 mm (1 1/2-inch) sieve and 0 to 5 percent passing a 2.36 mm (No. 8) sieve.
- F. Granular Fill:
1. Under concrete slab, - granular fill shall consist of clean, poorly graded crushed rock, crushed gravel, or uncrushed gravel placed beneath a building slab with or without a vapor barrier to cut off the capillary flow of pore water to the area immediately below. Fine aggregate grading shall conform to ASTM C 33 with a maximum of 3 percent by weight passing ASTM D 1140, 75 micrometers (No. 200) sieve, and no more than 2 percent by weight passing the 4.75 mm (No. 4) or coarse aggregate Size 57, 67, or 77.
 2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 13 mm (1/2 inch) to 4.75 mm (No 4), per ASTM D2940.
- G. Buried Warning and Identification Tape: Polyethylene plastic and metallic core or metallic-faced, acid- and alkali-resistant polyethylene plastic warning tape manufactured specifically for warning and identification of buried utility lines. Provide tape on rolls, 3 inch minimum width, color coded as specific below for the intended utility with warning and identification imprinted in bold black letters continuously over the entire tape length. Warning and identification to read, "CAUTION, BURIED (intended service) LINE BELOW" or similar wording. Color and printing shall be permanent, Unaffected by moisture or soil. Warning tape color codes:
- Red: Electric
 - Yellow: Gas, Oil, Dangerous Materials
 - Orange: Telephone and Other Communications

- Blue: Water Systems
 - Green: Sewer Systems
 - White: Steam Systems
 - Gray: Compressed Air
- H. Warning Tape for Metallic Piping: Acid and alkali-resistant polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of tape shall be 0.076 mm (0.003 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise, and 8.6 MPa (1250 psi) crosswise, with a maximum 350 percent elongation.
- I. Detectable Warning Tape for Non-Metallic Piping: Polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of the tape shall be 0.102 mm (0.004 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise and 8.6 MPa (1250 psi) crosswise. Tape shall be manufactured with integral wires, foil backing, or other means of enabling detection by a metal detector when tape is buried up to 0.9 m (3 feet) deep. Encase metallic element of the tape in a protective jacket or provide with other means of corrosion protection.
- J. Detection Wire for Non-Metallic Piping: Detection wire shall be Insulated single strand, solid copper with a minimum of 12 AWG.

PART 3 - EXECUTION

3.1 SITE PREPARATION:

- A. Clearing: Clear within limits of earthwork operations as shown. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash, and other obstructions. Remove materials from the Medical Center.
- B. Grubbing: Remove stumps and roots 75 mm (3 inch) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inch) diameter, and nonperishable solid objects a minimum of 900 mm (3 feet) below subgrade or finished embankment may be left.
- C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from areas within 4500 mm (15 feet) of new construction and 2250 mm (7.5 feet) of utility lines when removal is approved in advance by COR. Remove materials from the Medical Center. Trees and shrubs, shown to be transplanted, shall be dug with a ball of earth and burlapped in accordance with latest issue of, "American Standard for Nursery Stock" of the American Association of Nurserymen, Inc.

Transplant trees and shrubs to a permanent or temporary position within two hours after digging. Maintain trees and shrubs held in temporary locations by watering as necessary and feeding semiannually with liquid fertilizer with a minimum analysis of 5 percent nitrogen, 10 percent phosphorus, and 5 percent potash. Maintain plants moved to permanent positions as specified for plants in temporary locations until conclusion of contract. Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in construction area. Immediately repair damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Do not store building materials closer to trees and shrubs, that are to remain, than farthest extension of their limbs.

- D. Stripping Topsoil: Strip topsoil from within limits of earthwork operations as specified. Topsoil shall be a fertile, friable, natural topsoil of loamy character and characteristic of locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by COR. Eliminate foreign materials, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials larger than 0.014 m³ (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work shall not, under any circumstances, be carried out when soil is wet so that the composition of the soil will be destroyed.
- E. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from the Medical Center.
- F. Lines and Grades: Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS, shall establish lines and grades.

1. Grades shall conform to elevations indicated on plans within the tolerances herein specified. Generally grades shall be established to provide a smooth surface, free from irregular surface changes. Grading shall comply with compaction requirements and grade cross sections, lines, and elevations indicated. Where spot grades are indicated the grade shall be established based on interpolation of the elevations between the spot grades while maintaining appropriate transition at structures and paving and uninterrupted drainage flow into inlets.
 2. Locations of existing and proposed elevations indicated on plans, except spot elevations, are approximate. Proposed spot elevations and contour lines have been developed utilizing the existing conditions survey and developed contour lines and may be approximate. Contractor is responsible to notify COR of any differences between existing elevations shown on plans and those encountered on site by Surveyor/Engineer described above. Notify COR of any differences between existing or constructed grades, as compared to those shown on the plans.
 3. Subsequent to establishment of lines and grades, Contractor will be responsible for any additional cut and/or fill required to ensure that site is graded to conform to elevations indicated on plans.
 4. Finish grading is specified in Section 32 90 00, PLANTING.
- G. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

3.2 EXCAVATION:

- A. Shoring, Sheet piling and Bracing: Shore, brace, or slope, its angle of repose or to an angle considered acceptable by the COR, banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities.
1. Design of the temporary support of excavation system is the responsibility of the Contractor. The Contractor shall submit a Shoring and Sheet piling plan for approval 15 days prior to starting work. Submit drawings and calculations, certified by a registered professional engineer, describing the methods for shoring and sheet piling of excavations. Shoring, including sheet piling, shall be furnished and installed as necessary to protect workmen, banks,

- adjacent paving, structures, and utilities. Shoring, bracing, and sheeting shall be removed as excavations are backfilled, in a manner to prevent caving.
2. Construction of the support of excavation system shall not interfere with the permanent structure and may begin only after a review by the COR.
 3. Extend shoring and bracing to a minimum of 1500 mm (5 feet) below the bottom of excavation. Shore excavations that are carried below elevations of adjacent existing foundations.
 4. If bearing material of any foundation is disturbed by excavating, improper shoring or removal of existing or temporary shoring, placing of backfill, and similar operations, the Contractor shall underpin the existing foundation, per Section 3.3, under disturbed foundations, as directed by COR, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by COR.
 5. The Contractor is required to hire a Professional Geotechnical Engineer to provide inspection of excavations and soil/groundwater conditions throughout construction. The Geotechnical Engineer shall be responsible for performing pre-construction and periodic site visits throughout construction to assess site conditions. The Geotechnical Engineer shall update the excavation, sheeting and dewatering plans as construction progresses to reflect changing conditions and shall submit an updated plan if necessary. A written report shall be submitted, at least monthly, informing the Contractor and COR of the status of the plan and an accounting of the Contractor's adherence to the plan addressing any present or potential problems. The Geotechnical Engineer shall be available to meet with the COR at any time throughout the contract duration.
- B. Excavation Drainage: Operate pumping equipment, and/or provide other materials, means and equipment as required to keep excavation free of water and subgrade dry, firm, and undisturbed until approval of permanent work has been received from COR. Approval by the COR is also required before placement of the permanent work on all subgrades. Groundwater flowing toward or into excavations shall be controlled to prevent sloughing of excavation slopes and walls, boils, uplift and heave in the excavation and to eliminate interference with orderly progress of construction. French drains, sumps, ditches or trenches

will not be permitted within 0.9 m (3 feet) of the foundation of any structure, except with specific written approval, and after specific contractual provisions for restoration of the foundation area have been made. Control measures shall be taken by the time the excavation reaches the water level in order to maintain the integrity of the in situ material. While the excavation is open, the water level shall be maintained continuously, at least 3.0 m (10 feet) below the working level. Operate dewatering system continuously until construction work below existing water levels is complete. Submit performance records weekly. Measure and record performance of dewatering system at same time each day by use of observation wells or piezometers installed in conjunction with the dewatering system. Relieve hydrostatic head in pervious zones below subgrade elevation in layered soils to prevent uplift.

- C. Subgrade Protection: Protect subgrades from softening, undermining, washout, or damage by rain or water accumulation. Reroute surface water runoff from excavated areas and not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches. When subgrade for foundations has been disturbed by water, remove disturbed material to firm undisturbed material after water is brought under control. Replace disturbed subgrade in trenches with concrete or material approved by the COR.

E. Proofrolling:

1. After rough grade has been established in cut areas and prior to placement of fill in fill areas under building and pavements, proofroll exposed subgrade with a fully loaded dump truck to check for pockets of soft material.
2. Proof rolling shall be done on an exposed subgrade free of surface water (wet conditions resulting from rainfall) which would promote degradation of an otherwise acceptable subgrade. Maintain subgrade until succeeding operation has been accomplished.

F. Building Earthwork:

1. Excavation shall be accomplished as required by drawings and specifications.
2. Excavate foundation excavations to solid undisturbed subgrade.
3. Remove loose or soft materials to a solid bottom.
4. Fill excess cut under footings or foundations with 25 MPa (3000 psi) concrete poured separately from the footings.

5. Do not tamp earth for backfilling in footing bottoms, except as specified.
6. Slope grades to direct water away from excavations and to prevent ponding.
7. Capillary water barrier (granular fill) under concrete floor and area-way slabs on grade shall be placed directly on the subgrade and shall be compacted with a minimum of two passes of a hand-operated plate-type vibratory compactor.
8. Ensure that footing subgrades have been inspected and approved by the COR prior to concrete placement. Excavate to bottom of pile cap prior to placing or driving piles, unless authorized otherwise by the COR. Backfill and compact over excavations and changes in grade due to pile driving operations to 95 percent of ASTM D698 maximum density.

G. Trench Earthwork:

1. Utility trenches (except sanitary and storm sewer):
 - a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
 - b. Grade bottom of trenches with bell holes scooped out to provide a uniform bearing.
 - c. Support piping on suitable undisturbed earth unless a mechanical support is shown. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.
 - d. Length of open trench in advance of piping laying shall not be greater than is authorized by COR.
 - e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade
 - f. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over its entire length. The wire shall

enter manholes between the top of the corbel and the frame and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.

- g. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the pipe. Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D 698 maximum density. Plastic piping shall have bedding to spring line of pipe. Provide materials as follows:

- 1) Class I: Angular, 6 to 40 mm (0.25 to 1.5 inches), graded stone, including a number of fill materials that have regional significance such as coral, slag, cinders, crushed stone, and crushed shells.
- 2) Class II: Coarse sands and gravels with maximum particle size of 40 mm (1.5 inches), including various graded sands and gravels containing small percentages of fines, generally granular and noncohesive, either wet or dry. Soil Types GW, GP, SW, and SP are included in this class as specified in ASTM D2487.

2. Sanitary and storm sewer trenches:

- a. Trench width below a point 150 mm (6 inches) above top of pipe shall be 600 mm (24 inches) maximum for pipe up to and including 300 mm (12 inches) diameter, and four-thirds diameter of pipe plus 200 mm (8 inches) for pipe larger than 300 mm (12 inches). Width of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.
 - 1) Bed bottom quadrant of pipe on suitable undisturbed soil or granular fill. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.
 - 1) Undisturbed: Bell holes shall be no

larger than necessary for jointing. Backfill up to a point 300 mm (12 inches) above top of pipe shall be clean earth placed and tamped by hand.

- 2) Granular Fill: Depth of fill shall be a minimum of 75 mm (3 inches) plus one sixth of pipe diameter below pipe to 300 mm (12 inches) above top of pipe. Place and tamp fill material by hand.
- c. Place and compact as specified remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.
- d. Use granular fill for bedding where rock or rocky materials are excavated.
- e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade
- f. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over its entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.
- g. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the pipe. Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D698 maximum density. Plastic piping shall have bedding to spring line of pipe. Provide materials as follows:

- 1) Class I: Angular, 6 to 40 mm (0.25 to 1.5 inches), graded stone, including a number of fill materials that have regional significance such as coral, slag, cinders, crushed stone, and crushed shells.
- 2) Class II: Coarse sands and gravels with maximum particle size of 40 mm (1.5 inches), including various graded sands and gravels containing small percentages of fines, generally granular and noncohesive, either wet or dry. Soil Types GW, GP, SW, and SP are included in this class as specified in ASTM D2487.

H. Site Earthwork: Earth excavation includes excavating pavements and obstructions visible on surface; underground structures, utilities, and other items indicated to be removed; together with soil, boulders, and other materials not classified as rock or unauthorized excavation. Excavation shall be accomplished as required by drawings and specifications. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 25 mm (1 inch). Extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, complying with OSHA requirements, and for inspections. Remove subgrade materials that are determined by COR as unsuitable and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the contractor shall obtain samples of the material, under the direction of the COR, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. Testing of the soil shall be performed by the VA Testing Laboratory. When unsuitable material is encountered and removed, contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on volume in cut section only.

1. Site Grading:

- a. Provide a smooth transition between adjacent existing grades and new grades.
- b. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.

- c. Slope grades to direct water away from buildings and to prevent ponds from forming where not designed. Finish subgrades to required elevations within the following tolerances:
 - 1) Lawn or Unpaved Areas: Plus or minus 25 mm (1 inch).
 - 2) Walks: Plus or minus 25 mm (1 inch).
 - 3) Pavements: Plus or minus 13 mm (1 inch).
- d. Grading Inside Building Lines: Finish subgrade to a tolerance of 13 mm (1/2 inch) when tested with a 3000 mm (10 foot) straightedges.

3.4 FILLING AND BACKFILLING:

- A. General: Do not fill or backfill until all debris, water, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from excavation. For fill and backfill, use excavated materials and borrow meeting the criteria specified herein, as applicable. Borrow will be supplied at no additional cost to the Government. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or dampproofing applied, foundation drainage, and pipes coming in contact with backfill have been installed and work inspected and approved by COR.
- B. Placing: Place materials in horizontal layers not exceeding 200 mm (8 inches) in loose depth for material compacted by heavy compaction equipment, and not more than 100 mm (4 inches) in loose depth for material compacted by hand-operated tampers and then compacted. Place backfill and fill materials evenly on all sides of structures to required elevations, and uniformly along the full length of each structure. Place no material on surfaces that are muddy, frozen, or contain frost.
- C. Compaction: Compact with approved tamping rollers, sheepsfoot rollers, pneumatic tired rollers, steel wheeled rollers, vibrator compactors, or other approved equipment (hand or mechanized) well suited to soil being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without prior approval of COR. Moisten or aerate material as necessary to provide moisture content that will readily facilitate obtaining specified compaction with equipment used. Backfill adjacent to any and all types of structures shall be placed and compacted to at least 90 percent laboratory maximum density for cohesive materials or 95 percent

laboratory maximum density for cohesionless materials to prevent wedging action or eccentric loading upon or against the structure. Compact soil to not less than the following percentages of maximum dry density, according to ASTM D698 or ASTM D1557 as specified below:

1. Fills, Embankments, and Backfill

- a. Under proposed structures, building slabs, steps, and paved areas, scarify and recompact top 300 mm (12 inches) of existing subgrade and each layer of backfill or fill material in accordance with ASTM D698 - 95 percent.
- b. Curbs, curbs and gutters, ASTM D698 - 95 percent.
- c. Under Sidewalks, scarify and recompact top 150 mm (6 inches) below subgrade and compact each layer of backfill or fill material in accordance with ASTM D698 - 95 percent.
- d. Landscaped areas, top 400 mm (16 inches), ASTM D698 - 85 percent.
- e. Landscaped areas, below 400 mm (16 inches) of finished grade, ASTM D698 - 90 percent.

2. Natural Ground (Cut or Existing)

- a. Under building slabs, steps and paved areas, top 150 mm (6 inches), ASTM D698 - 95 percent.
- b. Curbs, curbs and gutters, top 150 mm (6 inches), ASTM D698 - 95 percent.
- c. Under sidewalks, top 150 mm (6 inches), ASTM D698 - 95 percent.

D. Borrow Material: Borrow material shall be selected to meet the requirements and conditions of the particular fill or embankment for which it is to be used. Borrow material shall be obtained from the borrow areas selected by the Contractor or from approved private sources. Unless otherwise provided in the contract, the Contractor shall obtain from the owners the right to procure material, pay royalties and other charges involved, and bear the expense of developing the sources, including rights-of-way for hauling. Borrow material from approved sources on Government-controlled land may be obtained without payment of royalties. Unless specifically provided, no borrow shall be obtained within the limits of the project site without prior written approval. Necessary clearing, grubbing, and satisfactory drainage of borrow pits and the disposal of debris thereon shall be considered related operations to the borrow excavation.

E. Opening and Drainage of Excavation and Borrow Pits: The Contractor shall notify the COR sufficiently in advance of the opening of any

excavation or borrow pit to permit elevations and measurements of the undisturbed ground surface to be taken. Except as otherwise permitted, borrow pits and other excavation areas shall be excavated providing adequate drainage. Overburden and other spoil material shall be transported to designated spoil areas or otherwise disposed of as directed. Borrow pits shall be neatly trimmed and drained after the excavation is completed. The Contractor shall ensure that excavation of any area, operation of borrow pits, or dumping of spoil material results in minimum detrimental effects on natural environmental conditions.

3.5 GRADING:

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.
- B. Cut rough or sloping rock to level beds for foundations. In pipe spaces or other unfinished areas, fill low spots and level off with coarse sand or fine gravel.
- C. Slope backfill outside building away from building walls for a minimum distance of 1800 mm (6 feet).
- D. Finish grade earth floors in pipe basements as shown to a level, uniform slope and leave clean.
- E. Finished grade shall be at least 150 mm (6 inches) below bottom line of window or other building wall openings unless greater depth is shown.
- F. Place crushed stone or gravel fill under concrete slabs on grade, tamped, and leveled. Thickness of fill shall be 150 mm (6 inches) unless otherwise shown.
- G. Finish subgrade in a condition acceptable to COR at least one day in advance of paving operations. Maintain finished subgrade in a smooth and compacted condition until succeeding operation has been accomplished. Scarify, compact, and grade subgrade prior to further construction when approved compacted subgrade is disturbed by Contractor's subsequent operations or adverse weather.
- H. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- B. Disposal: Transport surplus satisfactory soil to designated storage areas on Medical Center property. Stockpile or spread soil as directed by COR.
 - 1. Remove waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- C. Place excess excavated materials suitable for fill and/or backfill on site where directed.
- D. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- E. Segregate all excavated contaminated soil designated by the COR from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.7 CLEAN UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove all debris, rubbish, and excess material from Medical Center Cemetery Property.

- - - E N D - - -

SECTION 32 05 23
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS

PART 1 - GENERAL**1.1 SUMMARY**

- A. Section Includes:
1. Subbase for concrete pavements.
 2. Curbs, gutters, and combination curbs and gutters.
 3. Pedestrian Pavement: Walks, grade slabs, wheelchair curb ramps, and steps.
 4. Vehicular Pavement: Driveways, parking lots, and loading docks.

1.2 RELATED REQUIREMENTS

- A. Step Nosings and Railings: Section 05 50 00, METAL FABRICATIONS.
- B. Subgrade Preparation and Subbase Compaction: Section 31 20 00, EARTHWORK.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Association of State Highway and Transportation Officials (AASHTO):
1. M147-65-UL-04 - Materials for Aggregate and Soil-Aggregate Subbase, Base and Surface Courses.
 2. M233-86 - Boiled Linseed Oil Mixture for Treatment of Portland Cement Concrete.
- C. American Concrete Institute (ACI):
1. 305R-10 - Guide to Hot Weather Concreting.
 2. 306R-10 - Guide to Cold Weather Concreting.
- D. American National Standards Institute (ANSI):
1. B101.3 - Wet DOCF of Common Hard Surface Floor Materials (Including Action and Limit Thresholds for the Suitable Assessment of the Measured Values).
- E. ASTM International (ASTM):
1. A615/A615M-16 - Deformed and Plain Carbon Steel Bars for Concrete Reinforcement.
 2. A996/A996M-15 - Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement.
 3. A1064/A1064M-16 - Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete.
 4. C33/C33M-16 - Concrete Aggregates.
 5. C94/C94M-16 - Ready Mixed Concrete.
 6. C143/C143M-15a - Slump of Hydraulic Cement Concrete.

7. C150/C150M-16 - Portland Cement.
8. C171-16 - Sheet Materials for Curing Concrete.
9. C260/C260M-10a - Air Entraining Admixtures for Concrete.
10. C309-11 - Liquid Membrane Forming Compounds for Curing Concrete.
11. C494/C494M-15a - Chemical Admixtures for Concrete.
12. C618-15 - Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete.
13. C979/C979M-16 - Pigments for Integrally Colored Concrete.
14. C989/C989M-14 - Slag Cement for Use in Concrete and Mortars.
15. C1240-15 - Silica Fume Used in Cementitious Mixtures.
16. D1751-04(2013)e1 - Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types).
17. D5893/D5893M-10 - Cold Applied, Single Component, Chemically Curing Silicone Joint Sealant for Portland Cement Concrete Pavements.
18. D6690-15 - Joint and Crack Sealants, Hot Applied, for Concrete and Asphalt Pavements.

1.4 PREINSTALLATION MEETINGS

- A. Conduct preinstallation meeting at project site minimum 30 days before beginning Work of this section.
 1. Required Participants:
 - a. Contracting Officer's Representative.
 - b. Architect/Engineer.
 - c. Inspection and Testing Agency.
 - d. Contractor.
 - e. Installer.
 - f. Other installers responsible for adjacent and intersecting work, including excavation and plantings.
 2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
 - a. Installation schedule.
 - b. Installation sequence.
 - c. Preparatory work.
 - d. Protection before, during, and after installation.
 - e. Installation.
 - f. Terminations.
 - g. Transitions and connections to other work.
 - h. Inspecting and testing.

- i. Other items affecting successful completion.
- 3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Show size, configuration, and fabrication and installation details.
 - 2. Show reinforcing.
 - 3. Include jointing plan for concrete pavements, curbs and gutters.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Installation instructions.
- D. Samples:
 - 1. Concrete Panel: 0.4 sq. m by 50 mm (4 sq. ft. by 2 inches) thick, 2 required, each color and finish.
- E. Test reports: Certify products comply with specifications.
 - 1. Concrete materials.
 - 2. Select subbase materials.
 - 3. Field test reports.
- F. Certificates: Certify products comply with specifications.
 - 1. Expansion joint filler.
 - 2. Reinforcement.
 - 3. Curing materials.
 - 4. Concrete protective coating.
- G. Qualifications: Substantiate qualifications comply with specifications.
 - 1. Installer with project experience list.
 - 2. Land surveyor.
- H. Concrete mix design.
- I. Select subbase job-mix design.
- J. Proposed hot and cold weather concreting methods.
- K. Land surveyor's construction staking notes, before placing concrete.
 - 1. Identify discrepancies between field conditions and Drawings.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Regularly installs specified products.
 - 2. Installed specified products with satisfactory service on five similar installations.

- a. Project Experience List: Provide contact names and addresses for completed projects.
- B. Land Surveyor: Professional land surveyor or engineer registered to provide land surveys in jurisdiction where project is located.
- C. Preconstruction Testing:
 - 1. Engage independent testing laboratory to perform tests and submit reports.
 - a. Deliver samples to laboratory in number and quantity required for testing.
 - 2. Concrete mix design.
 - 3. Select subbase job-mix design. Report the following:
 - a. Material sources.
 - b. Gradation.
 - c. Plasticity index.
 - d. Liquid limit.
 - e. Laboratory compaction curves indicating maximum density at optimum moisture content.

1.7 DELIVERY

- A. Deliver steel reinforcement to prevent damage.
- B. Before installation, return or dispose of distorted or damaged steel reinforcement.
- C. Bulk Products: Deliver bulk products away from buildings, utilities, pavement, and existing turf and planted areas. Maintain dry bulk product storage away from contaminants.

1.8 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.

1.9 FIELD CONDITIONS

- A. Hot Weather Concreting Procedures: ACI 305R.
- B. Cold Weather Concreting Procedures: ACI 306R.
 - 1. Use non-corrosive, non-chloride accelerator admixture.
 - 2. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions.

1.10 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS**2.1 CONCRETE MATERIALS**

- A. Portland Cement: ASTM C150/C150M, Type I or II.
- B. Pozzolans:
 - 1. Fly Ash: ASTM C618, Class C or F including supplementary optional physical requirements.
 - 2. Slag: ASTM C989/C989M; Grade 80.
 - 3. Silica Fume: ASTM C1240.
- C. Coarse Aggregate: ASTM C33/C33M; size 40mm to suit application.
- D. Fine Aggregate: ASTM C33/C33M.
- E. Mixing Water: Fresh, clean, and potable.
- F. Air-Entraining Admixture: ASTM C260/C260M.
- G. Chemical Admixtures: ASTM C494/C494M.
- H. Reinforcing Steel: ASTM A615/A615M or ASTM A996/A996M, Grade 280 (40); deformed.
- I. Welded Wire Fabric: ASTM A1064/A1064M, plain; Grade 385 (56); sized as indicated.
- J. Expansion Joint Filler: ASTM D1751.
- K. Sheet Materials for Curing Concrete: ASTM C171.
- L. Color Pigment: ASTM C979/C979M, colored and white powder pigments.

2.2 SELECT SUBBASE

- A. Subbase: AASHTO M147; Grade A.
 - 1. Select granular material composed of sand, sand-gravel, crushed stone, crushed or granulated slag, with or without soil binder, or combinations of these materials.

SUBBASE GRADING REQUIREMENTS							
Sieve Size		Percentage Passing by Mass					
		Grades					
(mm)	(in)	A	B	C	D	E	F
50	2	100	100				
25	1		75-95	100	100	100	100
9.5	3/8	30-65	40-75	50-85	60-100		
4.47	No. 4	25-55	30-60	35-65	50-85	55-100	70-100
2.00	No. 10	15-40	20-45	25-50	40-70	40-100	55-100
0.425	No. 40	8-20	15-30	15-30	25-45	20-50	30-70
0.075	No. 200	2-8	5-20	5-15	5-20	6-20	8-25

- B. Other Acceptable Gradations: Materials within three to five percent, plus or minus, of specified gradation, or as recommended by the geotechnical engineer and approved by the Contracting Officer's Representative.

2.3 FORMS

- A. Forms: Wood, plywood, metal, or other materials, approved by Contracting Officer's Representative, of grade or type suitable to obtain type of finish specified.
1. Plywood: Exterior grade, free of defects and patches on contact surface.
 2. Lumber: Sound, grade-marked, S4S stress graded softwood, minimum 50 mm (2 inches) thick, free from warp, twist, loose knots, splits, or other defects.
 3. Form Coating: As recommended by Architect/Engineer.
- B. Provide forms suitable in cross-section, depth, and strength to resist springing during depositing and consolidating concrete.
1. Do not use forms varying from straight line more than 3 mm in 3000 mm (1/8 inch in 10 feet), horizontally and vertically.
- C. Provide flexible or curved forms for forming radii.

2.4 CONCRETE CURING MATERIALS

- A. Concrete curing materials, conform to one of the following:
1. Burlap: Minimum 233 g/sq. m (7 ounces/sq. yd.) dry.
 2. Sheet Materials for Curing Concrete: ASTM C171.
 3. Curing Compound: ASTM C309, Type 1 clear; liquid membrane forming type, without paraffin or petroleum.

2.5 CONCRETE MIXES

- A. Design concrete mixes according to ASTM C94/C94M, Option C.
- B. Concrete Type: Non-air-entrained. See Table I.

TABLE I - CONCRETE TYPES					
Concrete Type	Minimum 28 Day Compressive Strength f'c MPa (psi)	Non-Air-Entrained		Air-Entrained	
		Min. Cement kg/cu. m (lbs./cu. yd.)	Max. Water Cement Ratio	Min. Cement kg/cu. m (lbs./cu. yd.)	Max. Water Cement Ratio
A	35 (5000) 1,3	375 (630)	0.45	385 (650)	0.40
B	30 (4000) 1,3	325 (550)	0.55	340 (570)	0.50
C	25 (3000) 1,3	280 (470)	0.65	290 (490)	0.55

D	25 (3000)1,2	300 (500)	*	310 (520)	*
Footnotes:					
1. If trial mixes are used, achieve compressive strength 8.3 MPa (1,200 psi) in excess of f'c. For concrete strengths greater than 35 MPa (5,000 psi), achieve compressive strength 9.7 MPa (1,400 psi) in excess of f'c.					
2. For Concrete Exposed to High Sulfate Content Soils: Maximum water cement ratio is 0.44.					
3. Laboratory Determined according to ACI 211.1 for normal weight concrete.					

C. Maximum Slump: ASTM C143/C143M. See Table II.

TABLE II - MAXIMUM SLUMP	
APPLICATION	MAXIMUM SLUMP
Curb & Gutter	75 mm (3 inches)
Pedestrian Pavement	75 mm (3 inches)
Vehicular Pavement	50 mm (2 inches) Machine Finished
	100 mm (4 inches) Hand Finished
Equipment Pad	75 to 100 mm (3 to 4 inches)

2.6 ACCESSORIES

- A. Equipment and Tools: Obtain Contracting Officer's Representative's, approval of equipment and tools needed for handling materials and performing work before work begins.
- B. Maintain equipment and tools in satisfactory working condition.
- C. Sealants:
 - 1. Concrete Paving Expansion Joints: ASTM D5893/D5893M, Type SL, single component, self-leveling, silicone joint sealant.
 - 2. Concrete Paving Joints: ASTM D6690, Type IV, hot-applied, single component joint sealant.
- D. Concrete Protective Coating: AASHTO M233 linseed oil mixture.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Prepare, construct, and finish subgrade. See Section 31 20 00, EARTHWORK.
- D. Maintain subgrade in smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SELECT SUBBASE**A. Placing:**

1. Place subbase material on prepared subgrade in uniform layer to required contour and grades, and to maximum 200 mm (8 inches) loose depth.
2. When required compacted thickness exceeds 150 mm (6 inches), place subbase material in equal thickness layers.
3. When subbase elevation is 13 mm (1/2 inch) or more below required grade, excavate subbase minimum 75 mm (3 inches) deep. Place and compact subbase to required grade.

B. Compaction:

1. Perform compaction with approved hand or mechanical equipment well suited to the material being compacted.
2. Maintain subbase at optimum moisture content for compaction.
3. Compact each subbase layer to minimum 95 percent or 100 percent of maximum density as specified in Section 31 20 00, EARTHWORK.

C. Subbase Tolerances:

1. Variation from Indicated Grade: Maximum 9 mm (3/8 inch).
2. Variation from Indicated Thickness: Maximum 13 mm (1/2 inch).

D. Protection:

1. Protect subbase from damage until concrete is placed.
2. Reconstruct damaged subbase before placing concrete.

3.3 SETTING FORMS**A. Form Substrate:**

1. Compact form substrate to uniformly support forms along entire length.
2. Correct substrate imperfections and variations by cutting, filling, and compacting.

B. Form Setting:

1. Set forms to indicated line and grade with tight joints. Rigidly brace forms preventing movement.
2. Remove forms when removal will not damage concrete and when required for finishing.
3. Clean and oil forms before each use.
4. Correct forms, when required, immediately before placing concrete.

C. Land Surveyor: Establish control, alignment, and grade for forms.

1. Notify Contracting Officer's Representative immediately when discrepancies exist between field conditions and drawings.

2. Correct discrepancies greater than 25 mm (1 inch) before placing concrete.

D. Form Tolerances:

1. Variation from Indicated Line: Maximum 6 mm (1/4 inch).
2. Variation from Indicated Grade: Maximum 3 mm in 3000 mm (1/8 inch in 10 feet).

3.4 PLACING REINFORCEMENT

- A. Keep reinforcement clean from contamination preventing concrete bond.
- B. Install reinforcement shown on drawings.
- C. Support and securely tie reinforcing steel to prevent displacement during concrete placement.
- D. Obtain Contracting Officer's Representative's reinforcement placement approval before placing concrete.

3.5 JOINTS - GENERAL

- A. Place joints, where shown on approved submittal Drawings.
 1. Conform to details shown.
 2. Install joints perpendicular to finished concrete surface.
- B. Make joints straight and continuous from edge to edge of pavement.

3.6 CONSTRUCTION JOINTS

- A. Locate longitudinal and transverse construction joints between slabs of vehicular pavement as shown on approved submittal Drawings.
- B. Place transverse construction joints of type shown, where indicated, and whenever concrete placement is suspended for more than 30 minutes.
- C. Provide butt-type joint with dowels in curb and gutter at planned joint locations.
- D. Provide keyed joints with tie bars when joint occurs in middle third of planned curb and gutter joint interval.

3.7 CONTRACTION JOINTS

- A. Tool or cut joints to width, depth, and radius edge shown on drawings using grooving tool, jointer, or saw.
- B. Construct joints in curbs and gutters by inserting 3 mm (1/8 inch) steel plates conforming to curb and gutter cross sections.
 1. Keep plates in place until concrete can hold its shape.
- C. Finish joint edges with edging tool.
- D. Score pedestrian pavement with grooving tool or jointer.

3.8 EXPANSION JOINTS

- A. Form expansion joints with expansion joint filler of thickness shown on drawings.

1. Locate joints around perimeter of structures and features abutting site work concrete.
 2. Create complete, uniform separation between structure and site work concrete.
- B. Extend expansion joint material full depth of concrete with top edge of joint filler below finished concrete surface where sealant is indicated on Drawings.
- C. Cut and shape material matching cross section.
- D. Anchor with approved devices to prevent displacing during placing and finishing operations.
- E. Round joint edges with edging tool.

3.9 PLACING CONCRETE - GENERAL

- A. Preparation before Placing Concrete:
1. Obtain Contracting Officer's Representative approval.
 2. Remove debris and other foreign material.
 3. Uniformly moisten substrate, without standing water.
- B. Convey concrete from mixer to final location without segregation or loss of ingredients. Deposit concrete to minimize handling.
- C. During placement, consolidate concrete by spading or vibrating to minimize voids, honeycomb, and rock pockets.
1. Vibrate concrete against forms and along joints.
 2. Avoid excess vibration and handling causing segregation.
- D. Place concrete continuously between joints without bulkheads.
- E. Install construction joint in concrete placement suspended for more than 30 minutes.
- F. Replace concrete with cracks, chips, bird baths, and other defects to nearest joints, approved by Contracting Officer's Representative.

3.10 PLACING CONCRETE FOR CURB AND GUTTER, PEDESTRIAN PAVEMENT, AND EQUIPMENT PADS

- A. Place concrete in one-layer conforming to cross section shown on Drawings after consolidating and finishing.
- B. Deposit concrete near joints without disturbing joints. Do not place concrete directly onto joint assemblies.
- C. Strike concrete surface to proper section ready for consolidation.
- D. Consolidate concrete by tamping and spading with approved mechanical finishing equipment.
- E. Finish concrete surface with wood or metal float.

- F. Construct concrete pads and pavements with sufficient slope to drain, preventing standing water.

3.11 PLACING CONCRETE FOR VEHICULAR PAVEMENT

- A. Deposit concrete as close as possible to its final position.
- B. Place concrete continuously between construction joints without cold joints.
- C. Strike and consolidate concrete with finishing machine, vibrating screed, or by hand-finishing.
- D. Finish concrete surface to elevation and crown shown on drawings.
- E. Deposit concrete near joints without disturbing joints. Do not place concrete directly onto joint assemblies.
- F. Obtain Contracting Officer's Representative's approval before placing adjacent lanes.
- G. Curb-Forming Machines: Curb-forming machines for constructing curbs and gutter will be approved based on trial use on the project. When equipment produces unsatisfactory results, discontinue use of the equipment at any time during construction and accomplish work by hand method construction. Remove unsatisfactory work and reconstruct full length between regularly scheduled joints. Dispose of removed portions off the project site.

3.12 FORM REMOVAL

- A. Keep forms in place minimum 12 hours after concrete placement. Remove forms without damaging concrete.
- B. Do not use bars or heavy tools against concrete to remove forms. Repair damage concrete found after form removal.

3.13 CONCRETE FINISHING - GENERAL

- A. Follow operation sequence below, unless otherwise indicated on Drawings:
 - 1. Consolidating, floating, striking, troweling, texturing, and joint edging.
- B. Use edging tool with 6 mm (1/4 inch) radius, unless otherwise shown on Drawings.
- C. Keep finishing equipment and tools clean and suitable for use.

3.14 CONCRETE FINISHING - PEDESTRIAN PAVEMENT

- A. Walks, Grade Slabs, and Wheelchair Curb Ramps:
 - 1. Finish concrete surfaces with metal float, troweled smooth, and finished with a broom moistened with clear water.
 - 2. Finish slab edges and formed transverse joints with edger.

3. Broom surfaces transverse to traffic direction.
 - a. Use brooming to eliminate flat surface produced by edger.
 - b. Produce uniform corrugations, maximum 1.5 mm (1/16 inch) deep profile.
 4. Provide surface uniform in color and free of surface blemishes, form marks, and tool marks.
 5. Paving Tolerances:
 - a. Variation from Indicated Plane: Maximum 5 mm in 3000 mm (3/16 inch in 10 feet).
 - b. Variation from Indicated Thickness: Maximum 6 mm (1/4 inch).
 6. Replace paving within joint boundary when paving exceeds specified tolerances.
- B. Step Treads, Risers and Sidewalls: Finish as specified for pedestrian pavement, except as follows:
1. Remove riser forms sequentially, starting with top riser.
 2. Rub riser face with wood or concrete rubbing block and water. Remove blemishes, form marks, and tool marks. Use outside edger to round nosing; use inside edger to finish bottom of riser.
 3. Apply uniform brush finish to treads, risers, and sidewall.
 - a. Apply stiff brush finish to treads to provide slip resistant surface complying with ANSI B101.3.
 4. Step Tolerance:
 - a. Variation from Indicated Plane: Maximum 5 mm in 3000 mm (3/16 inch in 10 feet).

3.15 CONCRETE FINISHING - VEHICULAR PAVEMENT

- A. Align finish surfaces where new and existing pavements abut.
- B. Longitudinally float pavement surface to profile and grade indicated on drawings.
- C. Straighten surface removing irregularities and maintaining specified tolerances while concrete is plastic.
- D. Finish pavement edges and joints with edging tool.
- E. Broom finish concrete surface after bleed water dissipates and before concrete hardens.
 1. Broom surface transverse to traffic direction.
 - a. Use brooming to eliminate flat surface produced by edger.
 - b. Produce uniform corrugations, maximum 3 mm (1/8 inch) deep profile.
- F. Pavement Tolerances:

1. Variation from Indicated Plane: Maximum 6 mm in 3000 mm (1/4 inch in 10 feet) tested parallel and perpendicular to traffic direction at maximum 1500 mm (5 feet) intervals.
 2. Variation from Indicated Thickness: Maximum 6 mm (1/4 inch).
- G. Replace paving within joint boundary when paving exceeds specified tolerances.

3.16 CONCRETE FINISHING - CURBS AND GUTTERS

- A. Round edges of gutter and top of curb with edging tool.
- B. Gutter and Curb Top:
1. Float surfaces and finish with smooth wood or metal float until true to grade and section and uniform color.
 2. Finish surfaces, while still plastic, longitudinally with bristle brush.
- C. Curb Face:
1. Remove curb form and immediately rub curb face with wood or concrete rubbing block removing blemishes, form marks, and tool marks and providing uniform color.
 2. Brush curb face, while still plastic, matching gutter and curb top.
- D. Curb and Gutter Tolerances: Except at grade changes or curves.
1. Variation from Indicated Plane and Grade:
 - a. Gutter: Maximum 3 mm in 3000 mm (1/8 inch in 10 feet).
 - b. Curb Top and Face: Maximum 6 mm in 3000 mm (1/4 inch in 10 feet).
- E. Replace curbs and gutters within joint boundary when curbs and gutters exceed specified tolerances.
- F. Correct depressions causing standing water.

3.17 CONCRETE FINISHING - EQUIPMENT PADS

- A. Strike pad surface to elevation shown on Drawings.
- B. Provide smooth, dense float finish, free from depressions or irregularities.
- C. Finish pad edges with edger.
- D. After removing forms, rub pad edge faces with wood or concrete rubbing block, removing blemishes, form marks, and tool marks and providing uniform color.
- E. Pad Tolerances:
1. Variation from Indicated Plane: Maximum 3 mm in 3000 mm (1/8 inch in 10 feet).
 2. Variation from Indicated Elevation: Maximum 6 mm (1/4 inch).

3. Variation from Indicated Thickness: Maximum 6 mm (1/4 inch).

F. Replace pads when pads exceed specified tolerances.

3.18 SPECIAL FINISHES

A. Exposed Aggregate Finish:

1. Prepare concrete base 10 to 13 mm (3/8 to 1/2 inch) lower than the finish grade.
2. Scatter aggregate over concrete base surface and embed by use of hand float, straight edge, or darby.
3. Apply concrete mix and mark off surface as indicated on Drawings with surface joints at least 10 mm (3/8 inch) deep. Level off finish to a true surface and compact with wood float, working as little as possible so that coarse material will remain at the top. Before finish has set, treat top surface with cement retarding material. When body of concrete finish has set, remove retarded surface film by wire brushes and fine water spray to remove mortar from top of colored aggregate. Continue washing and brushing until flush water runs clear and no noticeable cement film left on the aggregate.

3.19 CONCRETE CURING

A. Concrete Protection:

1. Protect unhardened concrete from rain and flowing water.
2. Provide sufficient curing and protection materials available and ready for use before concrete placement begins.
3. Protect concrete to prevent pavement cracking from ambient temperature changes during curing period.
 - a. Replace pavement damaged by curing method allowing concrete cracking.
 - b. Employ another curing method as directed by Contracting Officer's Representative.

B. Cure concrete for minimum 7 days by one of the following methods appropriate to weather conditions preventing moisture loss and rapid temperature change:

1. Burlap Mat: Provide minimum two layers kept saturated with water during curing period. Overlap Mats at least 150 mm (6 inches).
2. Sheet Materials:
 - a. Wet exposed concrete surface with fine water spray and cover with sheet materials.
 - b. Overlap sheets minimum 300 mm (12 inches).
 - c. Securely anchor sheet materials preventing displacement.

3. Curing Compound:

- a. Protect joints indicated to receive sealants preventing contamination from curing compound.
- b. Insert moistened paper or fiber rope into joint or cover joint with waterproof paper.
- c. Apply curing compound before concrete dries.
- d. Apply curing compound in two coats at right angles to each other.
- e. Application Rate: Maximum 5 sq. m/L (200 sq. ft./gallon), both coats.
- f. Immediately reapply curing compound to surfaces damaged during curing period.

3.20 CONCRETE PROTECTIVE COATING

- A. Apply protective coating of linseed oil mixture to exposed-to-view concrete surfaces, drainage structures, and features that project through, into, or against concrete exterior improvements to protect the concrete against deicing materials.
- B. Complete backfilling and curing operation before applying protective coating.
- C. Dry and thoroughly clean concrete before each application.
- D. Apply two coats, with maximum coverage of 11 sq. m/L (50 sq. yds./gal.); first coat, and maximum 16 sq. m/L (70 sq. yds./gal.); second coat, except apply commercially prepared mixture according to manufacturer's instructions.
- E. Protect coated surfaces from vehicular and pedestrian traffic until dry.
- F. Do not heat protective coating, and do not expose protective coating to open flame, sparks, or fire adjacent to open containers or applicators. Do not apply material at temperatures lower than 10 degrees C (50 degrees F).

3.21 FIELD QUALITY CONTROL

- A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
 1. Compaction.
 - a. Pavement subgrade.
 - b. Curb, gutter, and sidewalk.
 2. Concrete:
 - a. Delivery samples.

b. Field samples.

3. Slip Resistance: Steps and pedestrian paving.

3.22 CLEANING

A. After completing curing:

1. Remove burlap and sheet curing materials.
2. Sweep concrete clean, removing foreign matter from the joints.
3. Seal joints as specified.

3.23 PROTECTION

A. Protect exterior improvements from traffic and construction operations.

1. Prohibit traffic on paving for minimum seven days after placement, or longer as directed by Contracting Officer's Representative.

B. Remove protective materials immediately before acceptance.

C. Repair damage.

1. Replace concrete containing excessive cracking, fractures, spalling, and other defects within joint boundary, when directed by Contracting Officer's Representative, and at no additional cost to the Government.

- - - E N D - - -

SECTION 32 12 16
ASPHALT PAVING

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.

1.2 RELATED WORK

- A. Subgrade Preparation: Paragraph 3.3 and Section 31 20 00, EARTH MOVING.
- B. Pavement Markings: Section 32 17 23, PAVEMENT MARKINGS.

1.3 INSPECTION OF PLANT AND EQUIPMENT

The COR shall have access at all times to all parts of the material producing plants for checking the mixing operations and materials and the adequacy of the equipment in use.

1.4 ALIGNMENT AND GRADE CONTROL

The Contractor's Registered Professional Land Surveyor shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown on the Drawings.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Data and Test Reports:
 - 1. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by State Highway Department.
 - 2. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by State Highway Department.
 - 3. Job-mix formula.
- C. Certifications:

1. Asphalt prime and tack coat material certificate of conformance to State Highway Department requirements.
2. Asphalt cement certificate of conformance to State Highway Department requirements.

SPEC WRITER NOTE: Add required
certification to Subparagraph 3.

3. Job-mix certification - Submit plant mix certification that mix equals or exceeds the State Highway Specification.
- D. One copy of State Highway Department Specifications.
- E. Provide MSDS (Material Safety Data Sheets) for all chemicals used on ground.

PART 2 - PRODUCTS

2.1 GENERAL

- A. Aggregate base and asphalt concrete materials shall conform to the requirements of the following and other appropriate sections of the latest version of the State Highway Material Specifications, including amendments, addenda and errata. Where the term "Engineer" or "Commission" is referenced in the State Highway Specifications, it shall mean the VA COR or VA Contracting Officer.

2.2 AGGREGATES

- A. Provide aggregates consisting of crushed stone, gravel, sand, or other sound, durable mineral materials processed and blended, and naturally combined.
- B. Subbase aggregate (where required) maximum size: 38mm (1-1/2").
- C. Base aggregate maximum size:
 1. Base course over 152mm (6") thick: 38mm(1-1/2");
 2. Other base courses: 19mm (3/4").
- D. Asphaltic base course:
 1. Maximum particle size not to exceed 25.4mm (1").
 2. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.
- E. Aggregates for asphaltic concrete paving: Provide a mixture of sand, mineral aggregate, and liquid asphalt mixed in such proportions that the percentage by weight will be within:

<u>Sieve Sizes</u>	<u>Percentage Passing</u>
19mm (3/4")	100

9.5mm (3/8")	67 to 85
6.4mm (1/4")	50 to 65
2.4mm (No. 8 mesh)	37 to 50
600µm (No. 30 mesh)	15 to 25
75µm (No. 200 mesh)	3 to 8

plus 50/60 penetration liquid asphalt at 5 percent to 6-1/2 percent of the combined dry aggregates.

2.3 ASPHALTS

A. Comply with provisions of Asphalt Institute Specification SS2:

1. Asphalt cement: Penetration grade 50/60
2. Prime coat: Cut-back type, grade MC-250
3. Tack coat: Uniformly emulsified, grade SS-1H

2.4 SEALER

- A. Provide a sealer consisting of suitable fibrated chemical type asphalt base binders and fillers having a container consistency suitable for troweling after thorough stirring, and containing no clay or other deleterious substance.
- B. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.

PART 3 - EXECUTION

3.1 GENERAL

The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of the appropriate sections of the State Highway Specifications for the type of material specified.

3.2 MIXING ASPHALTIC CONCRETE MATERIALS

- A. Provide hot plant-mixed asphaltic concrete paving materials.
1. Temperature leaving the plant: 143 degrees C (290 degrees F) minimum, 160 degrees C (320 degrees F) maximum.
 2. Temperature at time of placing: 138 degrees C (280 degrees F) minimum.

3.3 SUBGRADE

- A. Shape to line and grade and compact with self-propelled rollers.
- B. All depressions that develop under rolling shall be filled with acceptable material and the area re-rolled.

- C. Soft areas shall be removed and filled with acceptable materials and the area re-rolled.
- D. Should the subgrade become rutted or displaced prior to the placing of the subbase, it shall be reworked to bring to line and grade.
- E. Proof-roll the subgrade with maximum 45 tonne (50 ton) gross weight dump truck as directed by VA COR or VA Contracting Officer. If pumping, pushing, or other movement is observed, rework the area to provide a stable and compacted subgrade.

3.4 BASE COURSES

- A. Subbase (when required)
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 - 3. After completion of the subbase rolling there shall be no hauling over the subbase other than the delivery of material for the top course.
- B. Base
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 - 3. After completion of the base rolling there shall be no hauling over the base other than the delivery of material for the top course.
- C. Thickness tolerance: Provide the compacted thicknesses shown on the Drawings within a tolerance of minus 0.0mm (0.0") to plus 12.7mm (0.5").
- D. Smoothness tolerance: Provide the lines and grades shown on the Drawings within a tolerance of 5mm in 3m (3/16 inch in ten feet).
- E. Moisture content: Use only the amount of moisture needed to achieve the specified compaction.

3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING

- A. Remove all loose materials from the compacted base.
- B. Apply the specified prime coat, and tack coat where required, and allow to dry in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.
- C. Receipt of asphaltic concrete materials:
 - 1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 130 degrees C (280 degrees F).

2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 10 degrees C (50 degrees F), not during fog, rain, or other unsuitable conditions.

D. Spreading:

1. Spread material in a manner that requires the least handling.
2. Where thickness of finished paving will be 76mm (3") or less, spread in one layer.

E. Rolling:

1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations shown on the drawings.
2. Roll in at least two directions until no roller marks are visible.
3. Finished paving smoothness tolerance:
 - a. No depressions which will retain standing water.
 - b. No deviation greater than 3mm in 1.8m (1/8" in six feet).

3.6 APPLICATION OF SEAL COAT

- A. Prepare the surfaces, mix the seal coat material, and apply in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.
- B. Achieve a finished surface seal which, when dry and thoroughly set, is smooth, tough, resilient, of uniform black color, and free from coarse textured areas, lap marks, ridges, and other surface irregularities.
- C. When sealing new asphalt paving wait an entire year to allow for the expansion and contraction of a year's cycle of both warm and cool temperatures. This allows for the asphalt's oils to properly cure and begin oxidation before applying a seal coat.
- D. When seal coating in less than a year apply two coats, spray applied. This application method is preferred for less than a year application when there is still plenty of asphalt cement present for the seal coat to bond to.

3.7 PROTECTION

Protect the asphaltic concrete paved areas from traffic until the sealer is set and cured and does not pick up under foot or wheeled traffic.

3.8 FINAL CLEAN-UP

Remove all debris, rubbish, and excess material from the work area.

- - - E N D - - -

**SECTION 32 17 23
PAVEMENT MARKINGS**

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Paint on pavement surfaces, in form of parking bays.

1.2 RELATED REQUIREMENTS

- A. Paint VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. Federal Specifications (Fed. Spec.):
 - 1. TT-B-1325D - Beads (Glass Spheres) Retro-Reflective.
 - 2. TT-P-1952F - Paint, Traffic and Airfield Marking, Waterborne.
- C. Master Painters Institute (MPI):
 - 1. No. 97 - Traffic Marking Paint, Latex.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Show pavement marking configuration and dimensions.
 - 2. Show international symbol of accessibility at designated parking spaces.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Application instructions.
- D. Samples:
 - 1. Paint: 200 mm (8 inches) square, each type and color.
- E. Certificates: Certify products comply with specifications.
- F. Qualifications: Substantiate qualifications comply with specifications.
 - 1. Installer with project experience list.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Regularly installs specified products.
 - 2. Installed specified products with satisfactory service on five similar installations for minimum five years.
 - a. Project Experience List: Provide contact names and addresses for completed projects.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight conditioned facility.
- B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

- A. Environment:
 - 1. Product Temperature: Minimum 13 degrees C (55 degrees F) for minimum 48 hours before installation.
 - a. Surface to be painted and ambient temperature: Minimum 10 degrees C (50 degrees F) and maximum 35 degrees C (95 degrees F).
- B. Field Measurements: Verify field conditions affecting traffic marking installation. Show field measurements on Submittal Drawings.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS**2.1 SYSTEM PERFORMANCE**

- A. Design paint complying with specified performance:
 - 1. Application: Fed. Spec. TT-P-1952.

2.2 PRODUCTS - GENERAL

- A. Provide each product from one manufacturer and from one production run.
 - 1. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Paints and coatings.

2.3 SANDBLASTING EQUIPMENT

- A. Air compressor, hoses, and nozzles of proper size and capacity as required for cleaning painted surfaces. Compressor to provide minimum 0.08 cu. m/s (150 cfm) of air at pressure of minimum 625 kPa (90 psi) at each nozzle used.

2.4 PAINT APPLICATOR

- A. Apply marking paint with approved mechanical equipment. Provide equipment with constant agitation of paint and travel at controlled speeds. Synchronize one or more paint "guns" to automatically begin and cut off paint flow in case of skip lines. Equipment to have manual control to apply continuous lines of varying length and marking widths as indicated on Drawings. Provide pneumatic spray guns for hand application of paint in areas where mobile paint applicator cannot be used.

2.5 PAINT

- A. Paint: MPI No. 97. For obliterating existing markings comply with Fed. Spec. TT-P-1952. Provide minimum 18 L (5 gallons) containers.

PART 3 - EXECUTION**3.1 PREPARATION**

- A. Examine and verify substrate suitability for product installation.
 - 1. Allow new pavement surfaces to cure for period of minimum 14 days before application of marking materials.
- B. Protect existing construction and completed work from damage.
- C. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.
 - 1. Remove dust, dirt, and other granular surface deposits by sweeping, blowing with compressed air, rinsing with water, or combination of these methods.
 - 2. Completely remove rubber deposits, existing paint markings, and other coatings adhering to pavement with scrapers, wire brushings, sandblasting, mechanical abrasion, or approved chemicals as directed by Contracting Officer's Representative.
 - 3. As an option, comply with Fed. Spec. TT-P-1952 for removal of existing paint markings on asphalt pavement. Apply black paint in as many coats as necessary to completely obliterate existing markings.
 - 4. Scrub affected areas with several applications of trisodium phosphate solution or other approved detergent or degreaser, and rinse thoroughly after each application, where oil or grease are present on old pavements to be marked.
 - a. After cleaning, seal oil-soaked areas with cut shellac to prevent bleeding through new paint.

5. Clean and dry surface before pavement marking. Do not begin any marking until Contracting Officer's Representative inspected surface and gives permission to proceed.

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

3.3 PAINT APPLICATION

- A. Apply uniformly painted pavement marking of required colors, length, and width with true, sharp edges and ends on properly cured, prepared, and dried surfaces.
- B. Comply with details as indicated on drawings and established control points.
- C. Apply paint at wet film thickness of 0.4 mm (0.015 inch). Apply paint in one coat. When directed by Contracting Officer's Representative, apply additional coats at markings showing light spots. Comply with paint manufacturer's maximum drying time requirements to prevent undue softening of asphalt, and pick-up, displacement, or discoloration by tires of traffic.
- D. When deficiency in marking drying occurs, discontinue paint operations until cause of slow drying is determined and corrected.
- E. Remove and replace marking applied less than minimum material rates, deviates from true alignment, exceeds stipulated length and width tolerances, or shows light spots, smears, or other deficiencies or irregularities.
- F. Remove marking by carefully controlled sandblasting, approved grinding equipment, or other approved method to prevent damage on applied surface.

3.4 DETAIL PAVEMENT MARKING APPLICATION

- A. Apply Detail Pavement Markings, exclusive of actual traffic lane marking as follows:
 1. At exit and entrance islands and turnouts.
 2. On curbs.
 3. At crosswalks.
 4. At parking bays.
 5. Other locations as indicated on drawings.

- B. Apply International Handicapped Symbol at indicated parking spaces. Color as shown on drawings. Apply paint for symbol using suitable template that will provide pavement marking with true, sharp edges and ends.
- C. Install detail pavement markings of colors, widths and lengths, and design pattern at locations indicated on drawings.

3.5 TOLERANCES

- A. Length and Width of Lines: Plus, or minus 75 mm (3 inches) and plus or minus 3 mm (1/8 inch), respectively, in case of skip markings.
- B. Length of intervals exceeding line length tolerance are not acceptable.

3.6 CLEANING

- A. Remove excess paint before paint sets.

3.7 PROTECTION

- A. Protect pavement markings from traffic and construction operations.
 - 1. Protect newly painted markings from vehicular traffic until paint is dry and track free.
 - 2. Place warning signs at beginning of wet line, and at points well in advance of marking equipment for alerting approaching traffic from both directions.
 - 3. Place small flags or other similarly effective small objects near freshly applied markings at frequent intervals to reduce crossing by traffic.
- B. Repair damage.

- - - E N D - - -

SECTION 32 31 13
CHAIN LINK FENCES AND GATES

PART 1 - GENERAL**1.1 SUMMARY****A. Section Includes:**

1. Chain link fence, gates and accessories.

1.2 RELATED REQUIREMENTS

1. Section 01 00 00, GENERAL REQUIREMENTS.
2. Grounding: Grounding, when required, as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

1.3 APPLICABLE PUBLICATIONS**A. Comply with references to extent specified in this section.****B. ASTM International (ASTM):**

1. A121-13 - Metallic Coated Carbon Steel Barbed Wire.
2. A392-11a - Zinc-Coated Steel Chain-Link Fence Fabric.
3. A491-11 - Aluminum Coated Steel Chain Link Fence Fabric.
4. A817-12 - Metal-Coated Steel Wire for Chain-Link Fence Fabric and Marcellled Tension Wire.
5. B429 - Aluminum-Alloy Extruded Structural Pipe and Tube.
6. F567-14a - Installation of Chain-Link Fence.
7. F626-14 - Fence Fittings.
8. F668-11 - Polyvinyl Chloride (PVC) and Other Organic Polymer-Coated Steel Chain Link Fence Fabric.
9. F900-11 - Industrial and Commercial Swing Gates.
10. F1184-16 - Industrial and Commercial Horizontal Slide Gates.
11. F1664-08(2013) - Polyvinyl Chloride (PVC) and Other Conforming Organic Polymer Coated Steel Tension Wire used with Chain Link Fence.
12. F1665-08(2013) - Polyvinyl Chloride (PVC) and Other Conforming Organic Polymer Coated Steel Barbed Wire used with Chain Link Fence.
13. F2200-14 - Automated Vehicular Gate Construction.
14. F1043-16 - Strength and Protective Coatings on Steel Industrial Fence Framework.
15. F1083-16 - Pipe, Steel, Hot-Dipped Zinc-Coated (Galvanized) Welded, for Fence Structures.

C. Chain Link Fence Manufacturing Institute (CLFMI):

1. Product Manual.

- D. Federal Specifications (Fed. Spec.):
 - 1. FF-P-110J - Padlock, Changeable Combination.
- E. Master Painters Institute (MPI):
 - 1. No. 18 - Primer, Zinc Rich, Organic.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Show size, configuration, and fabrication and installation details.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Installation instructions.
- D. Certificates: Certify products comply with specifications.
 - 1. Fence alignment.
 - 2. Zinc-coating.
- E. Qualifications: Substantiate qualifications comply with specifications.
 - 1. Manufacturer with project experience list.
 - 2. Installer with project experience list.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications:
 - 1. Regularly manufactures specified products.
 - 2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.
 - a. Project Experience List: Provide contact names and addresses for completed projects.
- B. Installer Qualifications:
 - 1. Regularly installs specified products.
 - 2. Installed specified products with satisfactory service on five similar installations for minimum five years.
 - a. Project Experience List: Provide contact names and addresses for completed projects.
- C. Welders and Welding Procedures Qualifications: AWS D1.1/D1.1M.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.

- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Protect products from damage during handling and construction operations.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 PRODUCTS - GENERAL

- A. Provide fences and gates from one manufacturer.

2.2 CHAIN-LINK FENCING AND GATES

- A. General: Conform to CLFMI Product Manual.
- B. Chain Link Fabric: 50 mm (2 inch) mesh, 3.76 mm(0.15 inches), 1.8 m (72 inches) high, top selvage and bottom selvage.
 - 1. Zinc-Coated Steel Fabric: ASTM A392, hot dipped galvanized before or after weaving.
 - a. Class 2 - 610 g/sq. m (2.0 oz/sq. ft.).
 - 2. Fabric Selvage: K&T, Knuckle finish at one end, twist at other.
 - a. Fabric less than 1.8 m (72 inches) width, knuckle finish top and bottom.
- C. Fence Framework:
 - 1. Round Steel Pipe and Rail: ASTM F1043, Group IA Heavy Industrial Fence Framework, ASTM F1083 schedule 40 galvanized pipe.
 - a. Line post: 60 mm (2.375 inch) diameter.
 - b. End, Corner, Pull post: 60 mm (2.375 inch) diameter.
 - c. Brace rails, top, bottom, and intermediate rails, 42 mm (1.660 inch) diameter, 3.38 kg/m (2.27 lb./ft.).

2.3 TENSION WIRE

- A. Metallic Coated Steel Marcellled Tension Wire: ASTM A817, Type II 4.5 mm (0.177 inches) marcellled wire.

2.4 FITTINGS

- A. General: ASTM F626.
- B. Tension and Brace Bands: Galvanized pressed steel.

- C. Terminal Post Caps, Line Post Loop Tops, Rail and Brace Ends, Boulevard Clamps, Rail Sleeves: Pressed steel galvanized.
- D. Truss Rod Assembly: Steel truss rod with a pressed steel tightener.
- E. Tension Bars: Galvanized steel one-piece length 50 mm (2 inches) less than the fabric height.

2.5 TIE WIRE and HOG RINGS

- A. Galvanized: Minimum zinc coating 366 g/sq. m (1.20 oz./sq. ft.); 3.76 mm (0.148 inch) diameter steel wire.
- B. Polymer coated; match coating, class and color to that of the chain link fabric.

2.6 GATES

- A. Swing Gates: ASTM F900 single swing type.
 - 1. Galvanized steel:
 - a. Frame: ASTM F1043 and ASTM F1083 Group IA schedule 40 pipe 48.3 mm (1.900 inches) OD. Apply galvanized repair paint on welded joints.
 - 1) Vertical and Horizontal Spacing: Maximum 2400 mm (8 ft.).
 - b. Hardware:
 - 1) Hinges: 180 degree gate hinges per leaf.
 - 2) Positive locking gate latch, 7.9 mm (5/16 inches) thick by 44 mm (1 3/4 inches).
 - 3) Padlocks: By VA.

2.7 CONCRETE

- A. Concrete: As specified in Section 03 30 00, Cast-in-Place Concrete.

2.8 ACCESSORIES

- A. Primers:
- B. Barrier Coating: ASTM D1187/D1187M.
- C. Welding Materials: AWS D1.1/D1.1M, type to suit application.
- D. Galvanizing Repair Paint: MPI No. 18.
- E. Touch-Up Paint: Match shop finish.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Remove existing to permit new installation.

1. Dispose of removed materials.
- D. Apply barrier coating to steel surfaces in contact with dissimilar metals and cementitious materials to minimum 0.7 mm (30 mils) dry film thickness.

3.2 INSTALLATION

- A. Layout fence and locate position of post.
- B. Installation:
 1. General: Comply with ASTM F567.
 2. Framework:
 - a. Posts: Set plumb in concrete footings with 600 mm (24 inches) minimum depth.
 - 1) Minimum Footing Diameter: Four times largest cross section of post, up to 100 mm (4 inches) O.D. and three times largest cross section of post greater than 100 mm (4 inches). O.D.
 - 2) Provide larger footings for gate posts. Top of post concrete footing, at grade to shed water away from the post.
 - 3) Space line posts not exceeding 3 m (10 ft.) on center.
 - b. Top rail: Install 6.4 m (21 ft.) lengths of rail continuous thru line post or barb arm loop top. Splice rail using top rail sleeves minimum 150 mm (6 inches) long.
 - 1) Secure rail to terminal post by brace band and rail end.
 - 2) Field cut and secure bottom rail or intermediate rail to line posts with boulevard bands or rail ends and brace bands.
 - 3) Provide mid rail for fences 3.7 m (12 feet) high or higher.
 - c. Terminal posts: Brace and truss end, corner, pull and gate posts for fence 1.8 m (6 ft.) and higher and for fences 1.5 m (5 ft.) in height without top rail.
 - d. Tension wire: Install tension wire 100 mm (4 inches) up from bottom of fabric. Fences without top rail, install tension wire 100 mm (4 inches) down from the top of the fabric.
 - 1) Stretched taut tension wire independently, between terminal posts and secure with brace band.
 - 2) Secure tension wire to chain link fabric with 3.76 mm (0.15 inch) hog rings 450 mm (18 inches) on center and to each line post with tie wire.
 - 3) Install top tension wire through barb arm loop for fences with barbed wire and no top rail.
 - C. Chain Link Fabric:

1. Install fabric outside of the framework with ground clearance of 50 mm (2 inches) maximum.
2. Stretch fabric between terminal posts and secure with tension bar.
3. Wrap tie wire around the post or rail. Attached to fabric wire picket on both sides. Cut off and bend excess wire to prevent injury.

D. Gate:

1. Swing Gates: Comply with ASTM F567. Outward swing. Gates plumb in closed position with 75 mm (3 inches) bottom clearance. Install electrically operated gates according to manufacturer's instructions.
2. Horizontal Slide Gates: Install according to manufacturer's instructions.

E. Nuts and Bolts:

1. Bolts: Install carriage bolts with head on the secure side of the fence. Peened over all bolts shall be to prevent removal of the nut.

F. Electrical Grounding:

1. Grounding: Grounding, when required, as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

G. Touch up damaged factory finishes.

1. Repair galvanized surfaces with galvanized repair paint.
2. Repair painted surfaces with touch up primer.

3.3 CLEANING

- A. Clean exposed fence surfaces. Remove contaminants and stains.

3.4 PROTECTION

- A. Protect fence from traffic and construction operations.
- B. Repair damage.

- - - E N D - - -



RADIO FREQUENCY ENCLOSURE PREPARED FOR:

VA Medical Center - Fort Meade



113 Comanche Road
Rapid City, SD

MAGNET TYPE: Philips Achieva XR Quasar (1.5T Rampable to 3.0T)



RF Enclosures and Magnetic Shielding

1730 E. Pleasant Street Noblesville, Indiana 46060
Business: 317.773.8500 Facsimile: 317.773.8508
Email: imedco@imedco.net

PROJECT AUTHORIZATION

- ☐ APPROVED
☐ APPROVED AS NOTED
☐ REVISE AND RESUBMIT

DATE _____

SIGNATURE _____

JOB TITLE _____

DRAWING SHEET INDEX

DRAWING NO.	DESCRIPTION
11006.CS	COVER SHEET
11006.S1	STRUCTURAL - TOP VIEW
11006.S2	STRUCTURAL - VIEW "A"
11006.S3	STRUCTURAL - VIEW "B"
11006.S4	STRUCTURAL - VIEW "C"
11006.S5	STRUCTURAL - VIEW "D"
11006.A1	POSITION MAGNET
11006.A2	INTERIOR FINISH - VIEW "A"
11006.A3	INTERIOR FINISH - VIEW "B"
11006.A4	INTERIOR FINISH - VIEW "C"
11006.A5	INTERIOR FINISH - VIEW "D"
11006.A6	SUSPENDED ACOUSTICAL CEILING
11006.D1	RF SHIELD SPECIFICATIONS
11006.D2	RF SHIELD SPECIFICATIONS
11006.D3-D1	RF SHIELD DETAILS
11006.D4-D2	MAGNET SPECIFICATIONS
11006.D5-D3	ELECTRICAL / MAGNETIC SHLD'G DETAILS

DIVISION 13 MINIMUM SITING REQUIREMENTS

Verification of Site Preparations:
Installation of the IMEDCO RF Enclosure will be started only after the customer has confirmed in writing, and two weeks in advance of the installation start date, that the site is ready and in accordance to our drawings. Additionally the following will also need to be verified:

RF Structural Floor:
The Foundation slab has a moisture content of no greater than 8% and the floor is FLAT & LEVEL +/- 1/8" (1.5mm) per 3' in the area of the magnet and an OVERALL ROOM MAX. +/- 1/8" (3mm) TOTAL.

Protected Work Environment:
The Scan, Computer, and Operator room must be weatherproofed. This shall include the magnet access opening, cryogen exhaust vent, and any other enclosure penetrations. The working temperature will be maintained at a minimum of 65 degrees Fahrenheit. All above areas will be finished and clean of debris to prevent damage to the materials.

Electrical Power:
110VAC, 20 Amp and 220VAC, 40 Amp service (for some magnetic shielding designs), single phase power and sufficient lighting must be available within 10 Ft of the area.

Material Delivery Access:
A reasonably close unloading or docking area and delivery route to the construction and assembly area must be provided. The General Contractor shall provide one (1) drywall and one (1) flat cart to assist in the unloading process.

Tool and Material Storage:
The customer shall provide a clean, dry and lockable storage area, minimum 16' x 20' in size, in the vicinity of the scan room. This is to assure proper staging of RF Enclosure materials and tools. Installation tools will arrive up to one (1) week prior to IMEDCO installation, and may remain on-site until magnet delivery.

Installation Schedule:
The installation has to be done without interruption. The General Contractor shall provide two (2) 8' ladders for IMEDCO use during installation.

Interruption and Additional Work:
Any breaks in the installation of additional work not included in our quotation, due to an unfinished site or a site not finished in accordance to our specification will be subject to the following surcharges:

\$80.00	Hourly rate per man traveling time
\$80.00	Hourly rate per man working time
\$80.00	Hourly rate per man waiting time
\$250.00	Daily rate for expenses per man including hotel (special rates may apply in some metropolitan areas.)

Magnet Delivery:
IMEDCO will return to close and certify RF cage following the magnet delivery.

PROJECT NOTES

This drawing package represents Imedco America's interpretation of the architectural plans and contract requirements of the above said project. Prior to any manufacturing for this job, all dimensions, methods of construction, and existing conditions must be checked, reviewed and approved or corrected on the shop drawings by the architect/customer. NO FABRICATION will be scheduled until IMEDCO AMERICA, LTD. has received signed drawings from the architect or customer acknowledging that the shop drawings have been approved for fabrication. Approval delays will likely result in fabrication and delivery delays.

Any modifications in accordance with approved shop drawings that does not fit job conditions will be remade and shipped to the job site only at customers expense and only after receipt of a written change order covering the additional expense.

The contractor is to provide unfinished structural "rough" openings as shown before IMEDCO arrival to insure proper "fit" and installation of RF cage.

IMEDCO can deliver shield SIX (6) weeks following approval of all shop drawings. Installation by IMEDCO will require approx. two (2) weeks.

Upon completion of rf installation, IMEDCO is responsible to ensure the RF-Enclosure meets the MRI vendors specifications for performance, RF-attenuation and ground isolation.

IMEDCO PROJECT MANAGER - DWIGHT BIRD
DIRECT: 317 219-3565
FAX: 317 333-6784
CELL: 317 507-9230
EMAIL: dwightb@imedco.net

FOR REFERENCE ONLY

ACOUSTIC SHIELDING

ITEM	TYPE	STC
Door	SilentSHIELD	40
Window	SilentSHIELD	43
Ceiling Support	Self-Support	N/A
Walls	Standard	31
Ceiling	Grade 1	32

STC VALUES REPRESENT IMEDCO PROVIDED COMPONENTS AND 5/8" INTERIOR FINISH DRYWALL ONLY, AS TESTED BY THIRD PARTY LABORATORIES. THEY DO NOT REPRESENT THE ADDITION OF PARENT WALLS OR STRUCTURAL CEILING.

HVAC SCHEDULE

QTY.	SIZE	FUNCTION
1	16"x14"	Supply
1	24"x10"	Transfer Duct
1	24"x24"	Pressure Relief
.	.	.
.	.	.
.	.	.

DOOR SCHEDULE

ITEM	NOTE
Laminate - Inside	Wilsonart Frosty White 1513-60
Laminate - Outside	Formica Amber Maple T012-58 Matte Finish
Lock Type	MAGNETIC LOCK
.	.
.	.
.	.

MED GAS / SPRINK. SCHEDULE

QTY.	SIZE	FUNCTION
1	Ø1 1/4"	Sprinkler
4	(1)3/4", (3)1/2"	Med Gas
.	.	Additional Naveguides
.	.	.
.	.	.

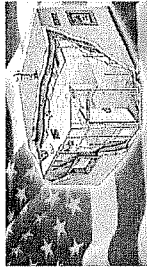
ELECTRICAL SCHEDULE

QTY.	A/V	FUNCTION	LINES
3	20A 250VAC/DC	Lighting	2
2	20A 250VAC/DC	Receptacles	2
1	20A 250VAC/DC	A.E.	2
6	16A 50VDC	Low Voltage	1
.	.	.	.

OTHER PENETRATIONS

QTY.	SIZE	FUNCTION
1	Ø8"	Quench Set-up Panel
1	24 3/4"x11 1/16"	AE SFB
1	Ø7"	Gradient Exhaust
1	24"x24"	Access Hatch
1	Ø1"	MEDRAD ON PP Panel
.	.	.
.	.	.

ADDITIONAL NOTES:



AMERICA LTD.
RF Enclosures and Magnetic Shielding
1730 E. Pleasant Street Noblesville, Indiana 46060
Business: 317.773.8500 Facsimile: 317.773.8508
Email: imedco@imedco.net

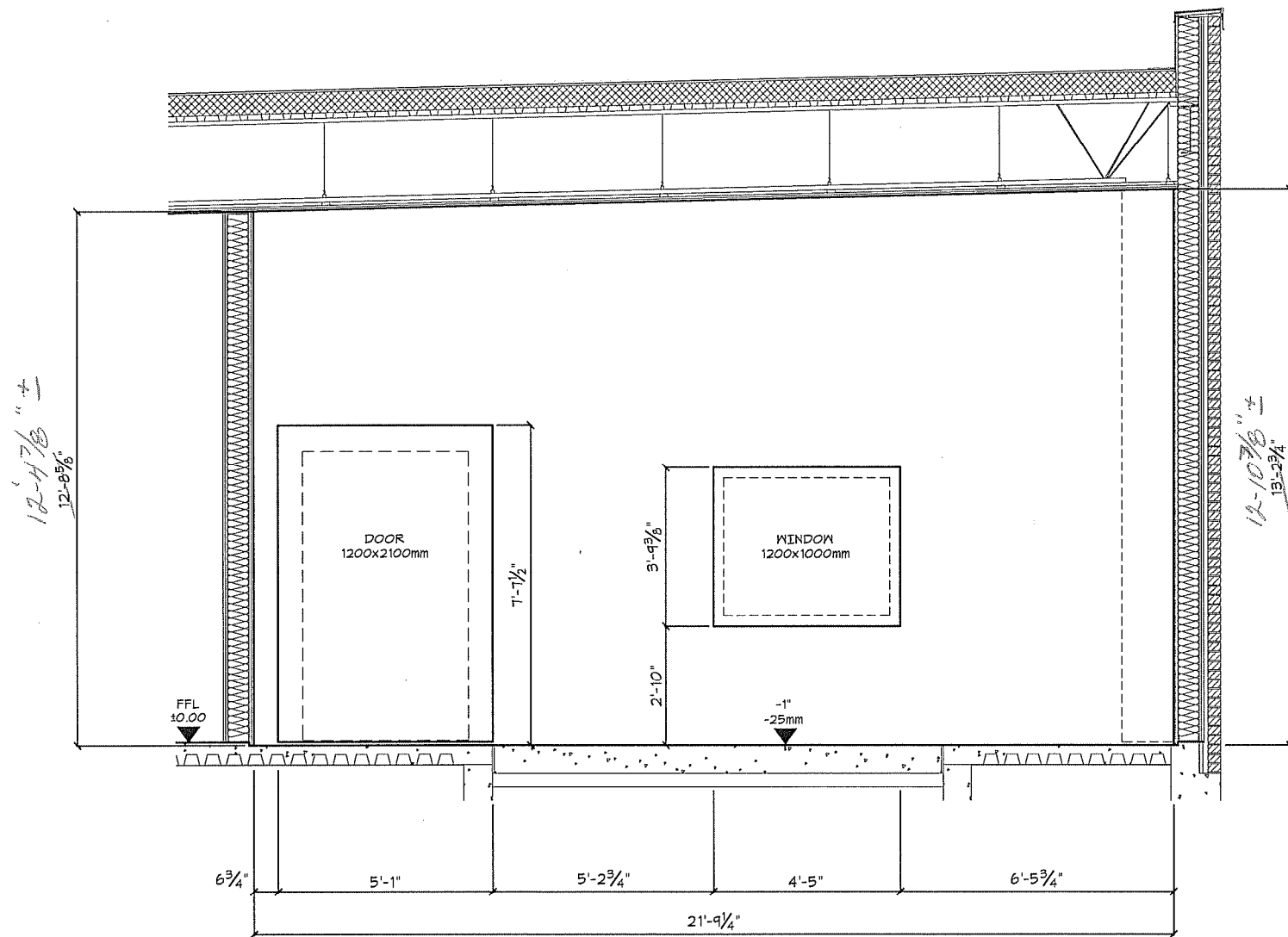
The information contained herein is the exclusive property of IMEDCO America LTD. and is hereby protected under copyright laws. No part of this information shall be used, altered, or reproduced in any manner without the expressed written consent of IMEDCO America LTD.

DRAWING PACKAGE:
SHOP DRAWINGS

REV	DATE	ITEM
.	.	.
.	.	.
.	.	.
.	.	.
.	.	.

Drawn By: JW
Checked By: CS
Drawing Name: COVER SHEET
Project No: 11006
Date: 6.6.2011
Dwg No: 11006
Page No: CS

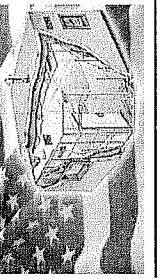
VIEW A



FINISHED FLOOR LEVEL (FFL):
FFL IS INTENDED TO INCLUDE
FINISHED FLOOR COVERING.

EXAMINATION ROOM:
FINISHED STRUCTURAL FLOOR MUST BE WATERPROOFED AND DRY
(MAX. MOISTURE CONTENT OF SUBSTRUCTURE <8%)
FLAT 4 LEVEL +/- 1/16\" (1.5mm) per 3' IN THE AREA OF THE MAGNET AND
AN OVERALL ROOM MAX. +/- 1/8\" (3mm) TOTAL.

FOR REFERENCE ONLY



IMEDCO AMERICA LTD.
RF Enclosures and Magnetic Shielding
1730 E. Pleasant Street Noblesville, Indiana 46060
Business: 317.773.8500 Facsimile: 317.773.8508
Email: imedco@imedco.net

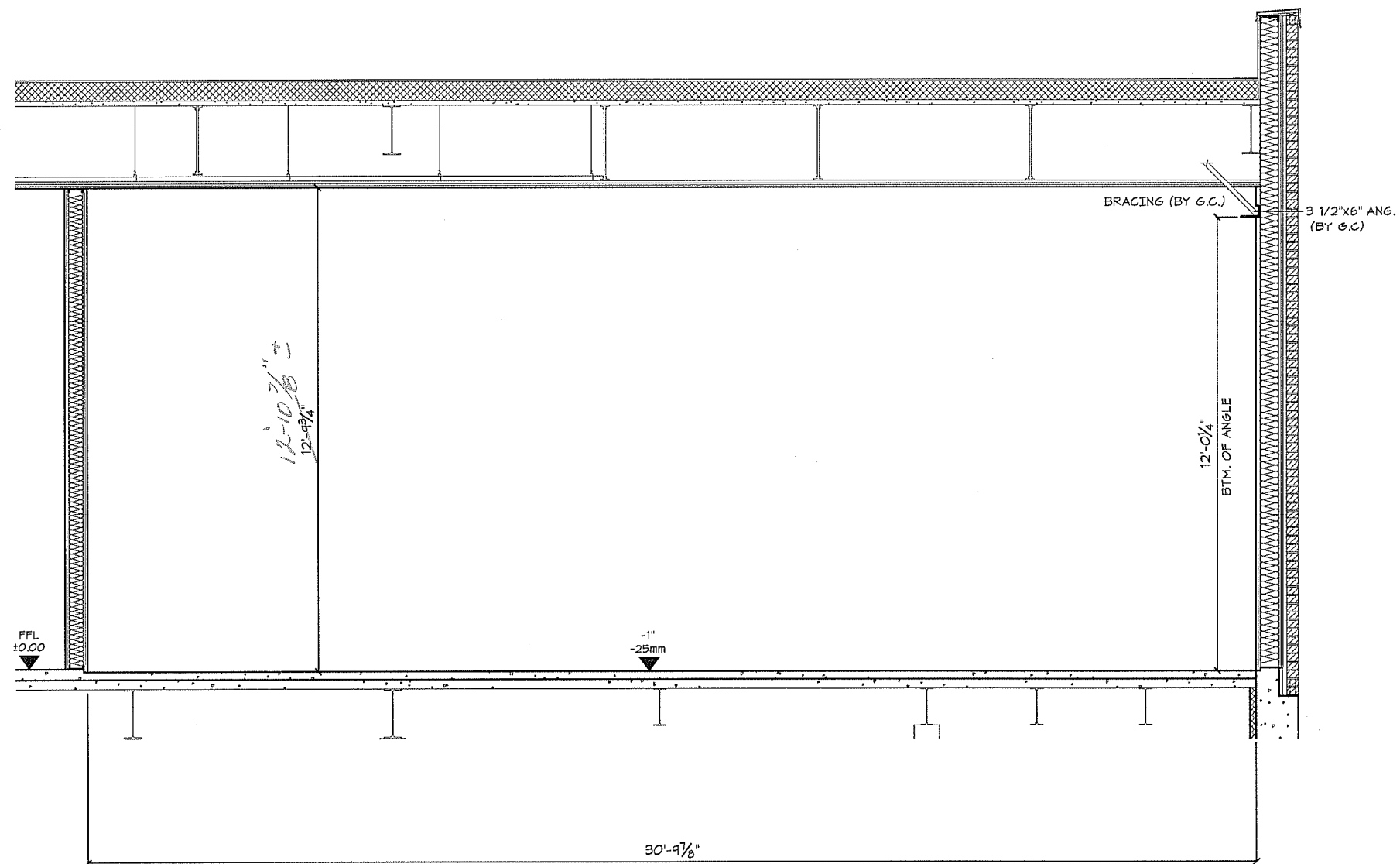
The information contained herein is the exclusive property of IMEDCO and is not to be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or by any information storage and retrieval system, without the prior written consent of IMEDCO America Ltd.

PROJECT:
VA Medical Center - Fort Meade
113 Comanche Road
Rapid City, SD
Phillips Achieve XR Cusser (1.5T Rampable to 3.0T)

REV	DATE	ITEM

Drawn By: JW
Checked By: CS
Drawing Name:
STRUCTURAL - A
Project No: 11006
Date: 6.6.2011
Dwg No: 11006
Page No: S2

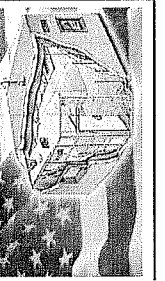
VIEW B



FINISHED FLOOR LEVEL (FFL):
FFL IS INTENDED TO INCLUDE
FINISHED FLOOR COVERING.

EXAMINATION ROOM:
FINISHED STRUCTURAL FLOOR MUST BE WATERPROOFED AND DRY
(MAX. MOISTURE CONTENT OF SUBSTRUCTURE <8%)
FLAT 4 LEVEL +/- 1/8" (1.5mm) per 3' IN THE AREA OF THE MAGNET AND
AN OVERALL ROOM MAX. +/- 1/8" (3mm) TOTAL.

FOR REFERENCE ONLY



IMEDCO AMERICA LTD.
RF Enclosures and Magnetic Shielding
1730 E. Pleasant Street
Noblesville, Indiana 46060
Business: 317.773.8500 Facsimile: 317.773.8508
Email: imedco@imedco.net

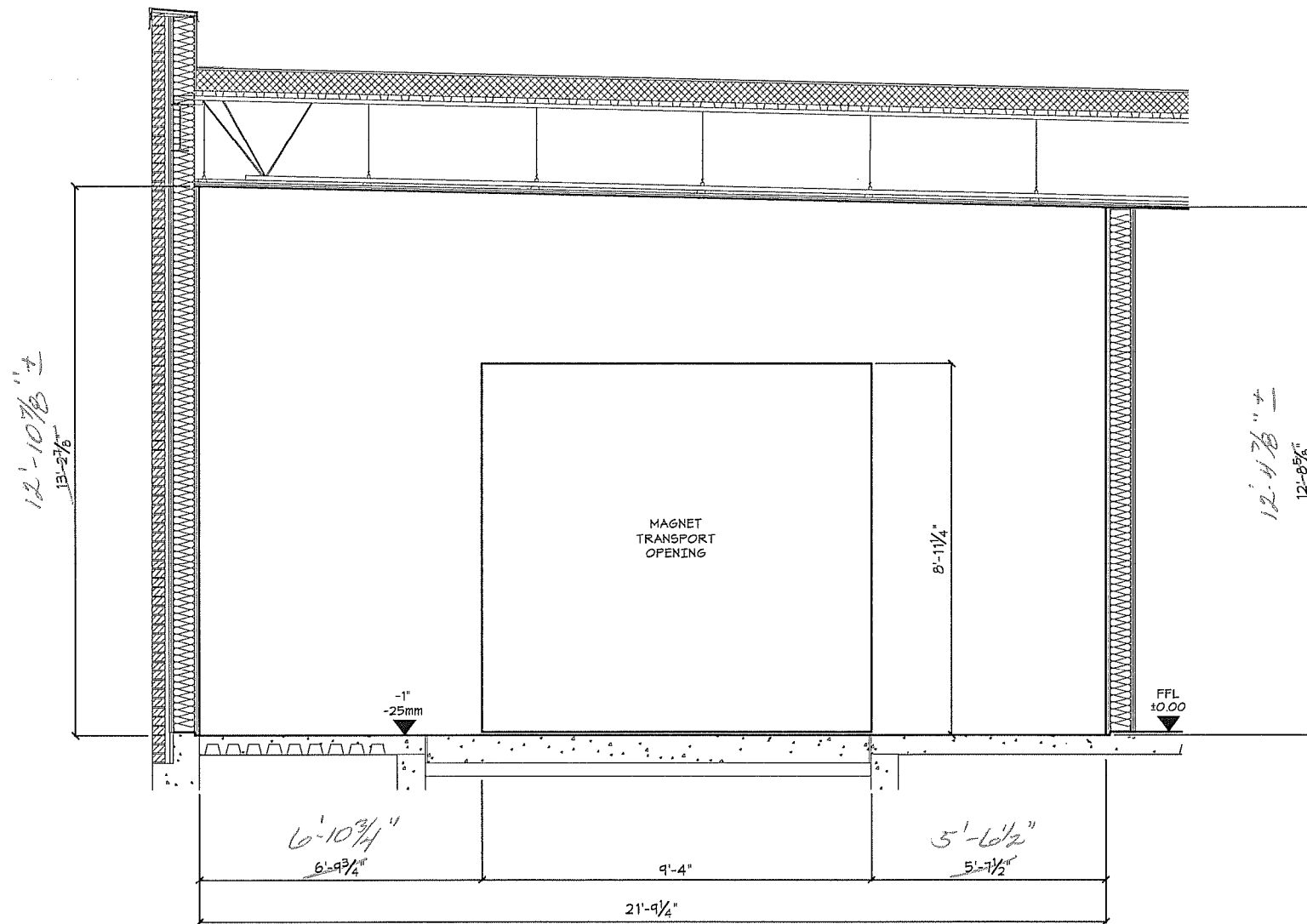
The information contained herein is the exclusive property of IMEDCO America Ltd. and is not to be reproduced or used in any manner without the express written consent of IMEDCO America Ltd.

PROJECT:
VA Medical Center - Fort Meade
113 Comanche Road
Rapid City, SD
Philippe Achille XPR Ousear (1.5T Rampable to 3.0T)

REV	DATE	ITEM

Drawn By: JW
Checked By: CS
Drawing Name:
STRUCTURAL - B
Project No: 11006
Date: 6.6.2011
Dwg No: 11006
Page No: S3

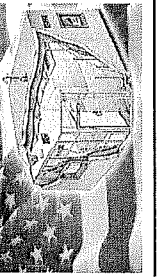
VIEW C



FINISHED FLOOR LEVEL (FFL):
FFL IS INTENDED TO INCLUDE
FINISHED FLOOR COVERING.

EXAMINATION ROOM:
FINISHED STRUCTURAL FLOOR MUST BE WATERPROOFED AND DRY
(MAX. MOISTURE CONTENT OF SUBSTRUCTURE <8%)
FLAT & LEVEL +/- 1/8" (1.5mm) per 3' IN THE AREA OF THE MAGNET AND
AN OVERALL ROOM MAX. +/- 1/8" (3mm) TOTAL.

FOR REFERENCE ONLY



IMEDCO AMERICA LTD.
RF Enclosures and Magnetic Shielding
1730 E. Pleasant Street Noblesville, Indiana 46060
Business: 317.773.8500 Facsimile: 317.773.8508
Email: imedco@imedco.net

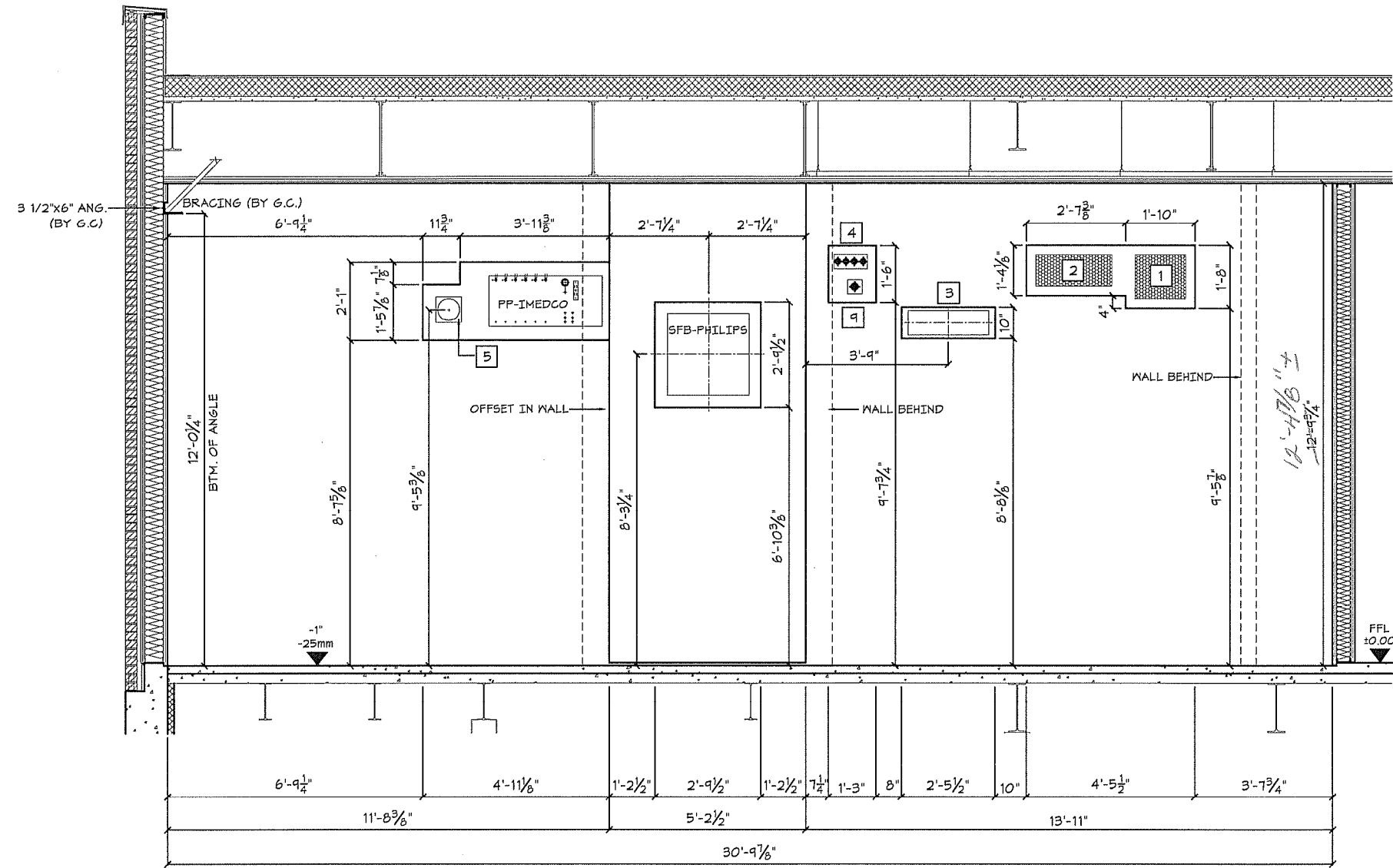
The information contained herein is the exclusive property of IMEDCO and is not to be used, copied, or reproduced in any manner without the express written consent of IMEDCO America Ltd.

PROJECT:
VA Medical Center - Fort Meade
113 Comanche Road
Rapid City, SD
Philippe Achille XRF Ousear (1.5T Rampable to 3.0T)

REV	DATE	ITEM

Drawn By: JW
Checked By: CS
Drawing Name:
STRUCTURAL - C
Project No: 11006
Date: 6.6.2011
Dwg No: 11006
Page No: S4

VIEW D



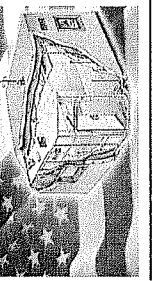
FINISHED FLOOR LEVEL(FFL):
FFL IS INTENDED TO INCLUDE
FINISHED FLOOR COVERING.

EXAMINATION ROOM:
FINISHED STRUCTURAL FLOOR MUST BE WATERPROOFED AND DRY
(MAX. MOISTURE CONTENT OF SUBSTRUCTURE <8%)
FLAT ± LEVEL +/- 1/16" (1.5mm) per 3' IN THE AREA OF THE MAGNET AND
AN OVERALL ROOM MAX. +/- 1/8" (3mm) TOTAL.

LEGEND

- 1 SUPPLY - 16"x14" (406x356)
- 2 TRANSFER DUCT - 24"x10" (610x254)
- 3 A.E. SFB
- 4 MEDGAS (1)3/4" M.G., (3)1/2" M.G.
- 5 GRADIENT EXHAUST
- 9 Ø1 1/4" SPRINKLER

FOR REFERENCE ONLY



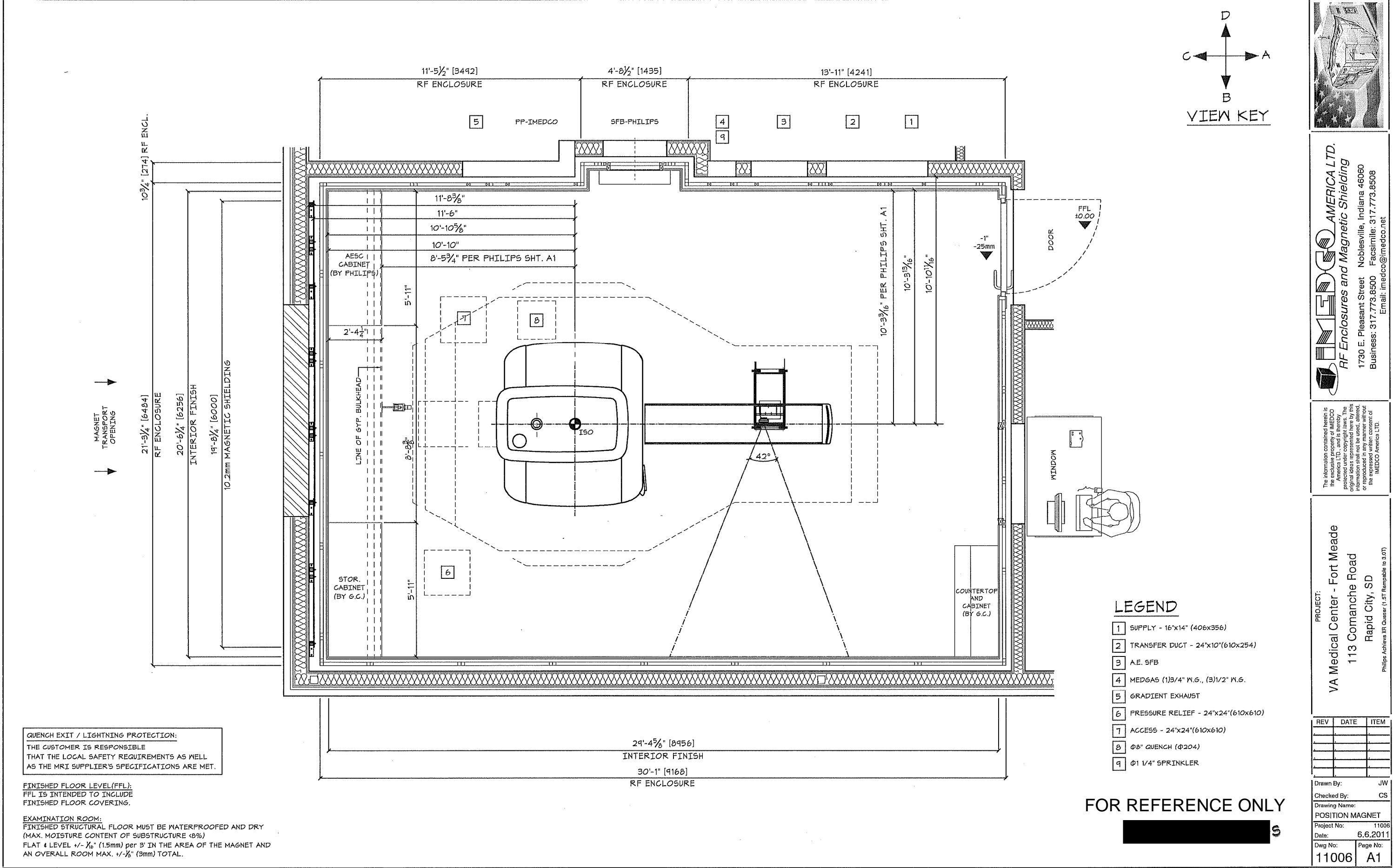
IMEDCO AMERICA LTD.
RF Enclosures and Magnetic Shielding
1730 E. Pleasant Street Noblesville, Indiana 46060
Business: 317.773.8500 Facsimile: 317.773.8508
Email: imedco@imedco.net

The information contained herein is
the exclusive property of IMEDCO
America LTD., and is hereby
protected under copyright laws. The
original ideas represented here by this
drawing, or any part thereof, may not
be reproduced in any manner without
the expressed written consent of
IMEDCO America LTD.

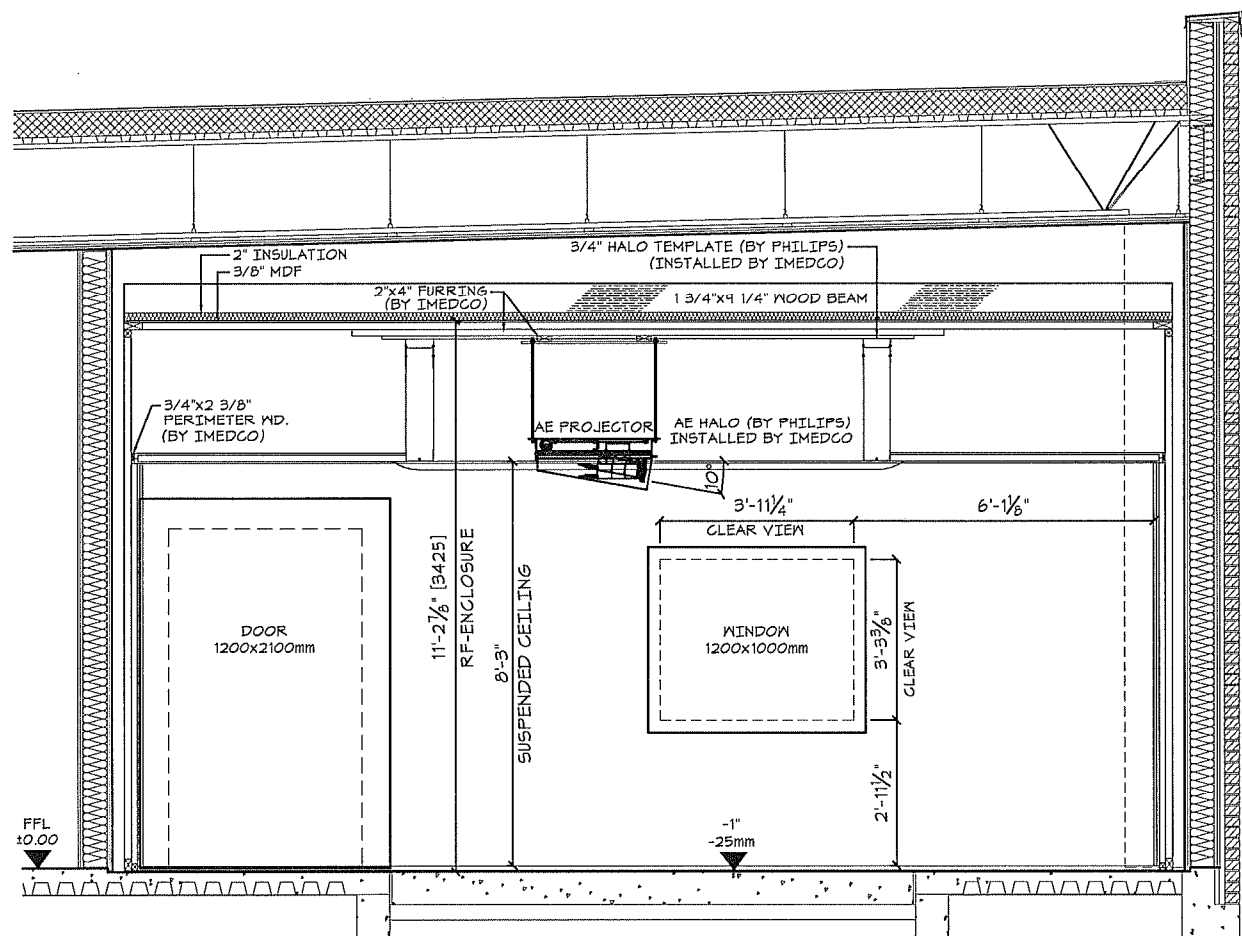
PROJECT:
VA Medical Center - Fort Meade
113 Comanche Road
Rapid City, SD
Philips Achieva XR Quasar (1.5T Rampable to 3.0T)

REV	DATE	ITEM

Drawn By:	JW
Checked By:	CS
Drawing Name:	STRUCTURAL - D
Project No:	11006
Date:	6.6.2011
Dwg No:	11006
Page No:	S5



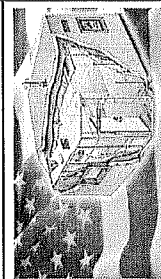
VIEW A



FINISHED FLOOR LEVEL (FFL):
FFL IS INTENDED TO INCLUDE
FINISHED FLOOR COVERING.

EXAMINATION ROOM:
FINISHED STRUCTURAL FLOOR MUST BE WATERPROOFED AND DRY
(MAX. MOISTURE CONTENT OF SUBSTRUCTURE 0%)
FLAT ± LEVEL +/- 1/16" (1.5mm) per 3' IN THE AREA OF THE MAGNET AND
AN OVERALL ROOM MAX. +/- 1/8" (3mm) TOTAL.

FOR REFERENCE ONLY



IMEDCO AMERICA LTD.
RF Enclosures and Magnetic Shielding
1730 E. Pleasant Street Noblesville, Indiana 46060
Business: 317.773.8500 Facsimile: 317.773.8508
Email: imedco@imedco.net

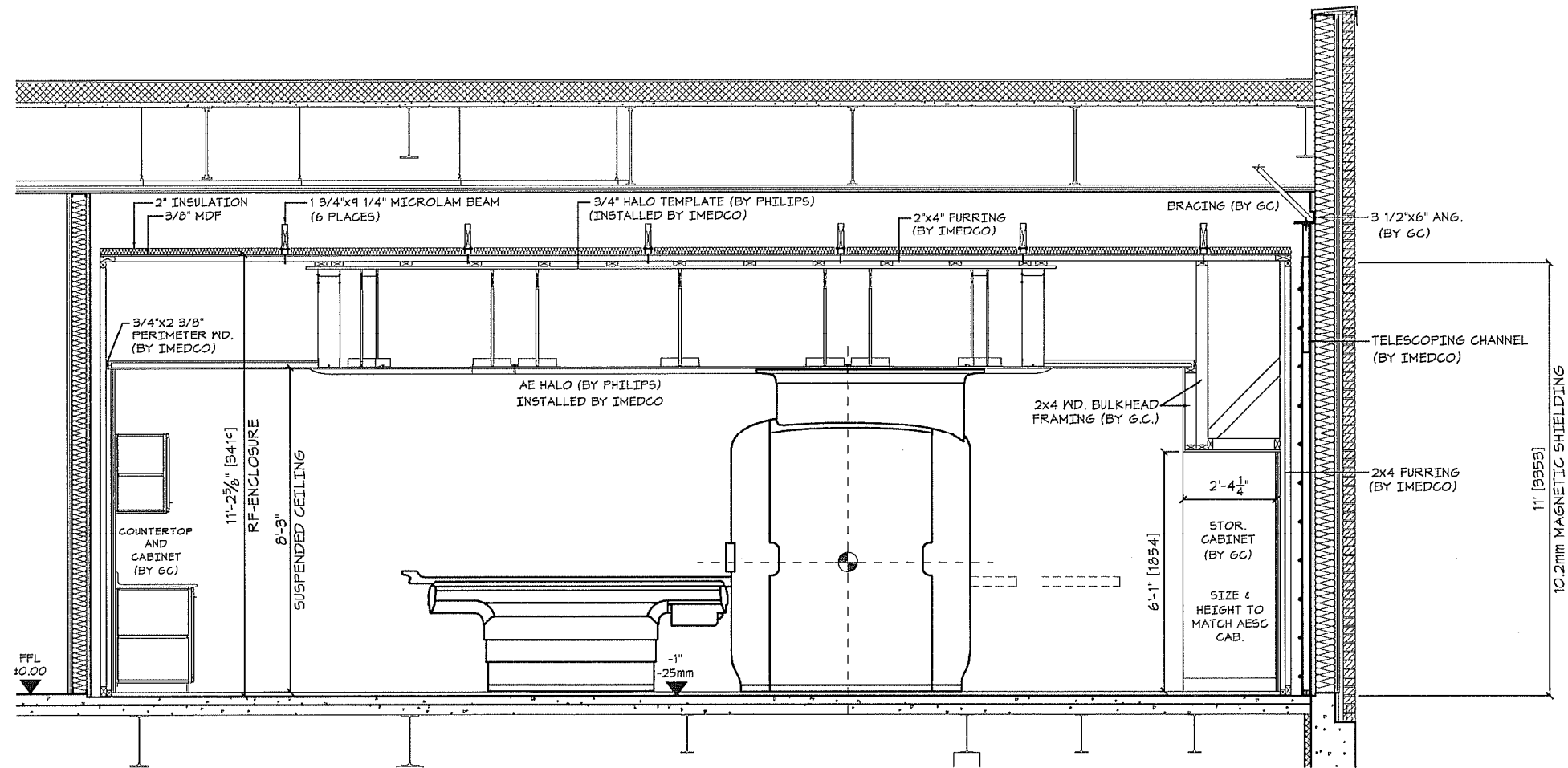
The information contained herein is
the exclusive property of IMEDCO
America LTD., and is hereby
protected under copyright laws. The
original design and construction of this
information shall not be used, altered,
or reproduced in any manner without
the expressed written consent of
IMEDCO America LTD.

PROJECT:
VA Medical Center - Fort Meade
113 Comanche Road
Rapid City, SD
Philips Achieva XR Quasar (1.5T Rampable to 3.0T)

REV	DATE	ITEM

Drawn By: JW
Checked By: CS
Drawing Name:
INTERIOR FINISH - A
Project No: 11006
Date: 6.6.2011
Dwg No: 11006 Page No: A2

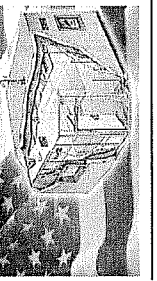
VIEW B



FINISHED FLOOR LEVEL (FFL):
FFL IS INTENDED TO INCLUDE
FINISHED FLOOR COVERING.

EXAMINATION ROOM:
FINISHED STRUCTURAL FLOOR MUST BE WATERPROOFED AND DRY
(MAX. MOISTURE CONTENT OF SUBSTRUCTURE <8%)
FLAT & LEVEL +/- 1/8" (1.5mm) per 3' IN THE AREA OF THE MAGNET AND
AN OVERALL ROOM MAX. +/- 1/8" (3mm) TOTAL.

FOR REFERENCE ONLY



IMEDCO AMERICA LTD.
RF Enclosures and Magnetic Shielding
1730 E. Pleasant Street Noblesville, Indiana 46060
Business: 317.773.8500 Facsimile: 317.773.8508
Email: imedco@imedco.net

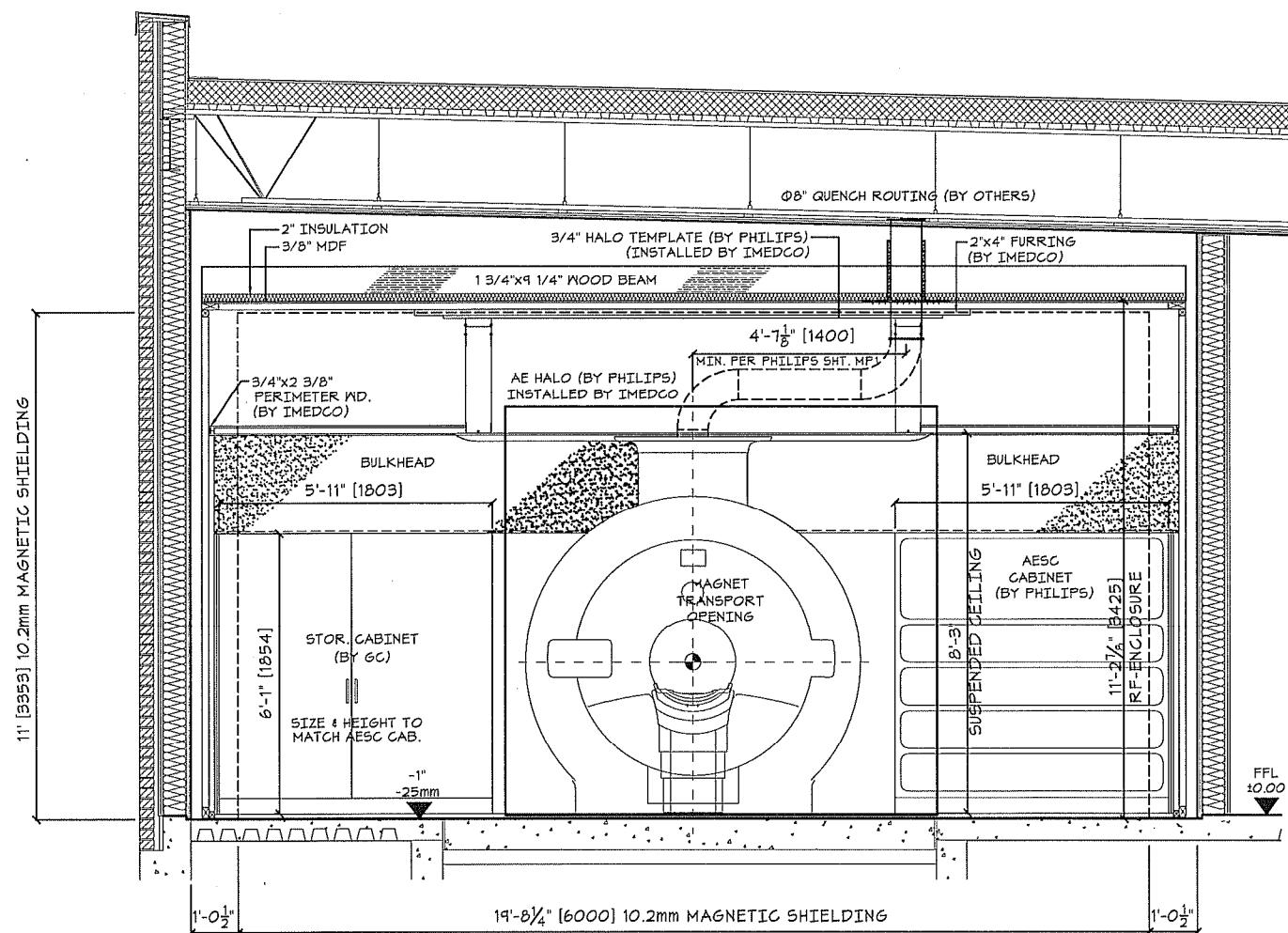
The information contained herein is
the exclusive property of IMEDCO
America LTD., and is hereby
protected under copyright laws. The
original ideas represented here by this
information shall not be used, altered,
or reproduced in any form without
the expressed written consent of
IMEDCO America LTD.

PROJECT:
VA Medical Center - Fort Meade
113 Comanche Road
Rapid City, SD
Philips Achieva XR Quasar (1.5T Rampable to 3.0T)

REV	DATE	ITEM

Drawn By: JW
Checked By: CS
Drawing Name:
INTERIOR FINISH - B
Project No: 11006
Date: 6.6.2011
Dwg No: 11006
Page No: A3

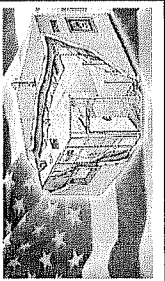
VIEW C



FINISHED FLOOR LEVEL (FFL):
FFL IS INTENDED TO INCLUDE
FINISHED FLOOR COVERING.

EXAMINATION ROOM:
FINISHED STRUCTURAL FLOOR MUST BE WATERPROOFED AND DRY
(MAX. MOISTURE CONTENT OF SUBSTRUCTURE 0.5%)
FLAT & LEVEL +/- 1/16" (1.5mm) per 3' IN THE AREA OF THE MAGNET AND
AN OVERALL ROOM MAX. +/- 1/8" (3mm) TOTAL.

FOR REFERENCE ONLY



IMEDCO AMERICA LTD.
RF Enclosures and Magnetic Shielding
1730 E. Pleasant Street Noblesville, Indiana 46060
Business: 317.773.8500 Facsimile: 317.773.8508
Email: imedco@imedco.net

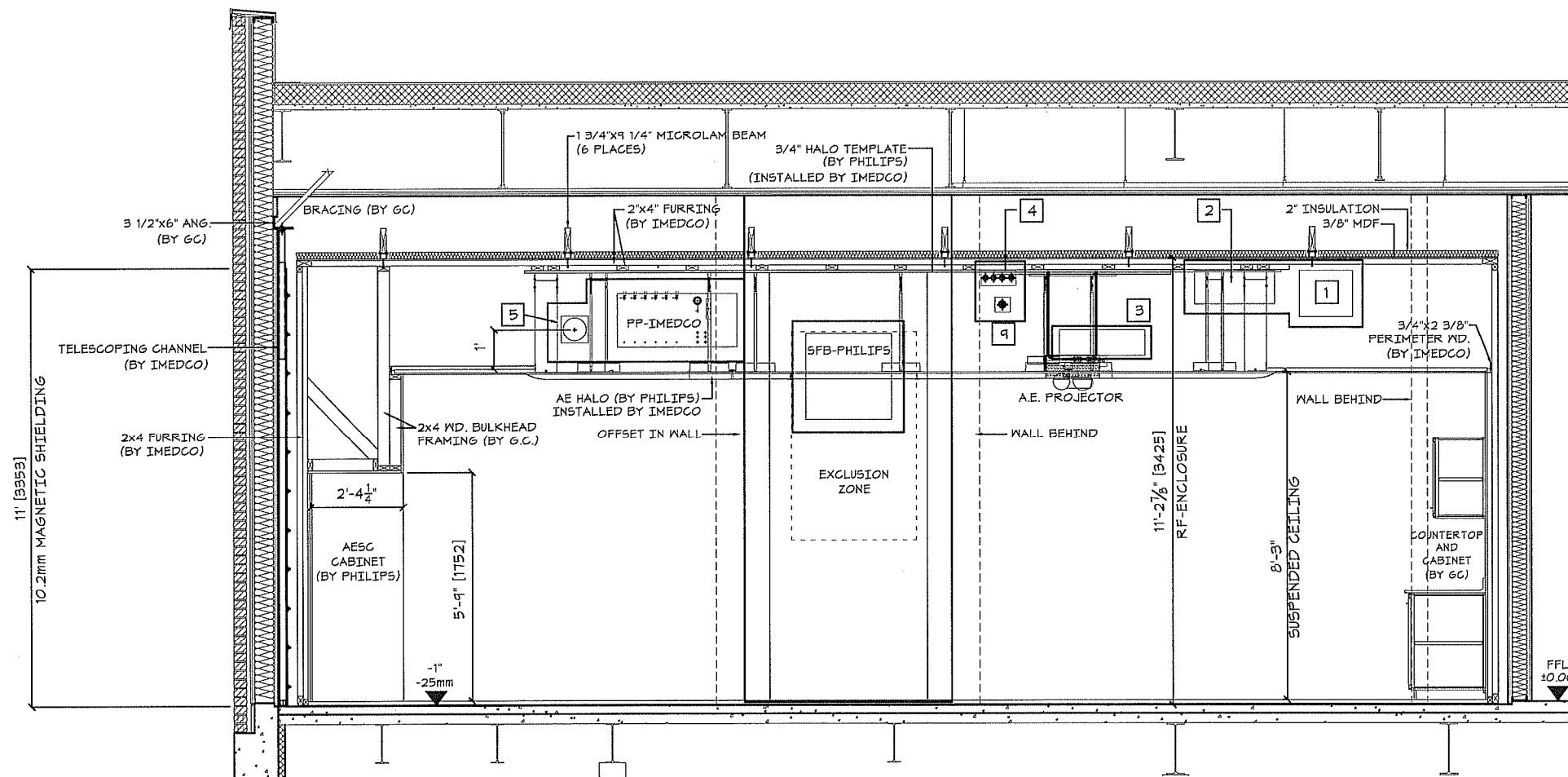
The information contained herein is the exclusive property of IMEDCO America LTD., and is hereby protected under copyright laws. The original ideas represented here by this information are not to be reproduced in any manner without the expressed written consent of IMEDCO America LTD.

PROJECT:
VA Medical Center - Fort Meade
113 Comanche Road
Rapid City, SD
Philips Achieva XR Quasar (1.5T Rampable to 3.0T)

REV	DATE	ITEM

Drawn By: JW
Checked By: CS
Drawing Name:
INTERIOR FINISH - C
Project No: 11006
Date: 6.6.2011
Dwg No: 11006
Page No: A4

VIEW D



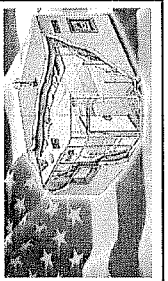
LEGEND

- 1 SUPPLY - 16"x14" (406x356)
- 2 TRANSFER DUCT - 24"x10" (610x254)
- 3 A.E. SFB
- 4 MEDGAS (1)3/4" M.G., (3)1/2" M.G.
- 5 GRADIENT EXHAUST
- 9 Ø1 1/4" SPRINKLER

FINISHED FLOOR LEVEL (FFL):
FFL IS INTENDED TO INCLUDE
FINISHED FLOOR COVERING.

EXAMINATION ROOM:
FINISHED STRUCTURAL FLOOR MUST BE WATERPROOFED AND DRY
(MAX. MOISTURE CONTENT OF SUBSTRUCTURE <8%)
FLAT ± LEVEL +/- 1/8" (1.5mm) per 3' IN THE AREA OF THE MAGNET AND
AN OVERALL ROOM MAX. +/- 1/8" (3mm) TOTAL.

FOR REFERENCE ONLY



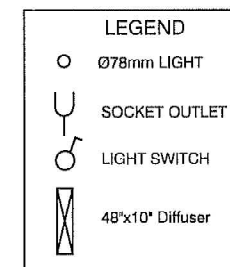
IMEDCO AMERICA LTD.
RF Enclosures and Magnetic Shielding
1730 E. Pleasant Street
Noblesville, Indiana 46060
Business: 317.773.8500 Facsimile: 317.773.8508
Email: imedco@imedco.net

The information contained herein is the exclusive property of IMEDCO America Ltd., and is hereby granted to you on the understanding that the original information shall not be used, altered, or reproduced in any manner without the expressed written consent of IMEDCO America Ltd.

PROJECT:
VA Medical Center - Fort Meade
113 Comanche Road
Rapid City, SD
Philips Achieva XR Quasar (1.5T Rampable to 3.0T)

REV	DATE	ITEM

Drawn By:	JW
Checked By:	CS
Drawing Name:	
Project No:	11006
Date:	6.6.2011
Dwg No:	11006
Page No:	A5



██████████



1730 E. Pleasant Street Noblesville, Indiana 46050
Business: 317.773.8500 Facsimile: 317.773.8508
Email: imedco@imedco.net

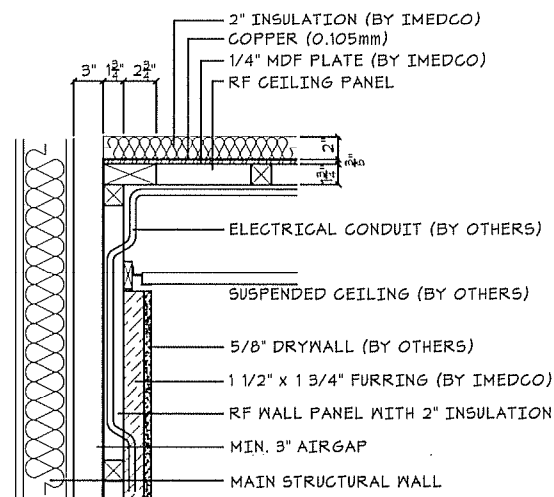
The information contained herein is the exclusive property of IMEDCO America LTD., and is thereby protected under copyright laws. The original ideas represented here by this information shall not be used, altered, or reproduced in any manner without the expressed written consent of IMEDCO America LTD.

PROJECT: **VVA Medical Center - Fort Meade**
113 Comanche Road
Rapid City, SD

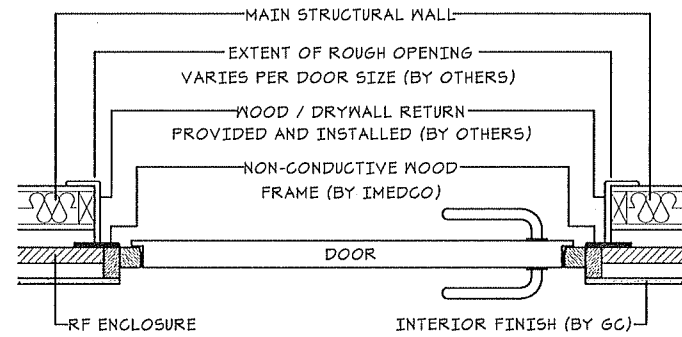
Philips Achieva XR Quasar (1.5T Rampable to 3.0T)

Drawn By: JW	
Checked By: CS	
Drawing Name: SUSP, ACOUSTICAL CLG.	
Project No: 1100	
Date: 6.6.201	
Dwg No: 11006	Page No: A6

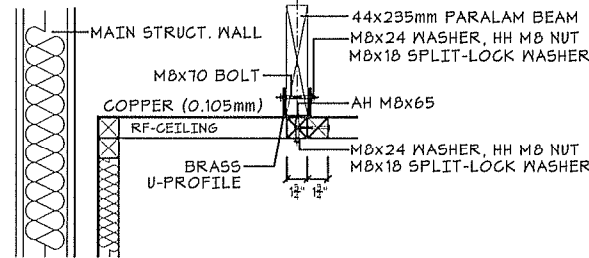
D1 RF CEILING DETAIL - GRADE 1 W/ A.E.



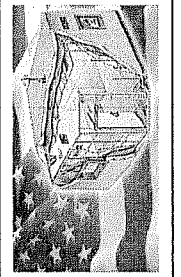
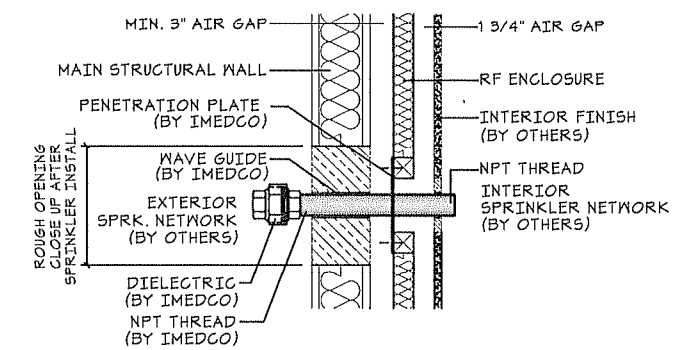
D2 OUT-SWING DOOR DETAIL



D3 BEAM ABOVE - RF CEILING SUPPORT



D4 DIELECTRIC SPRINKLER - THRU WALL



IMEDCO AMERICA LTD.
RF Enclosures and Magnetic Shielding
1730 E. Pleasant Street Noblesville, Indiana 46060
Business: 317.773.8500 Facsimile: 317.773.8508
Email: imedco@imedco.net

The information contained herein is the exclusive property of IMEDCO America, LTD. and is hereby protected under copyright laws. The original ideas represented here by this information shall not be used, altered, or reproduced in any form without the expressed written consent of IMEDCO America, LTD.

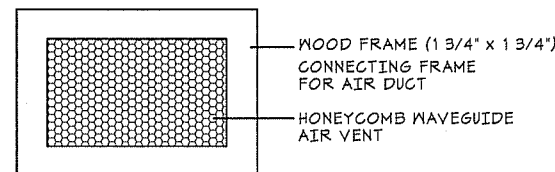
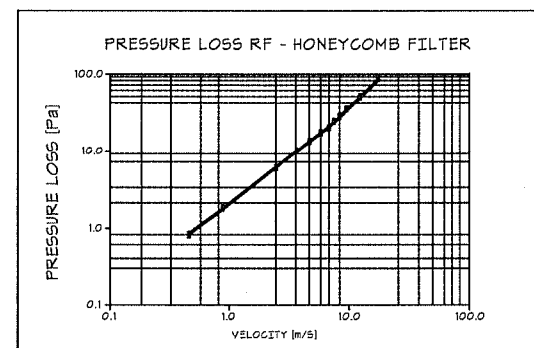
PROJECT:
VA Medical Center - Fort Meade
113 Comanche Road
Rapid City, SD
Philips Achieva XR Quasar (1.5T Rampable to 3.0T)

REV	DATE	ITEM

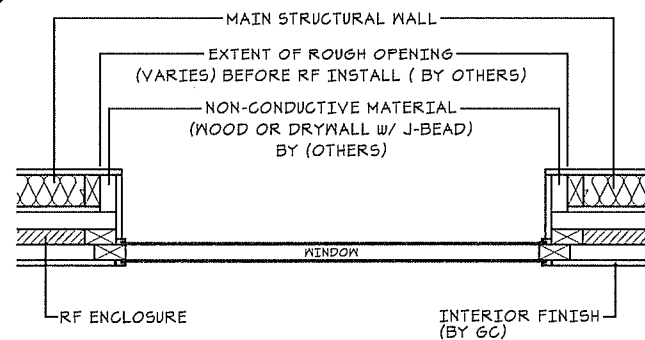
Drawn By: JW
Checked By: CS
Drawing Name: DETAIL SHEET
Project No: 11006
Date: 6.6.2011
Dwg No: 11006 Page No: D1

FOR REFERENCE ONLY

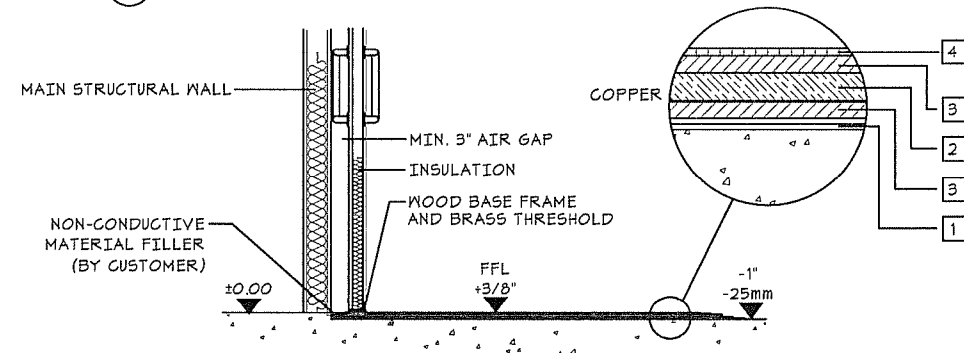
D5 HVAC HONEYCOMB FILTER



D6 TYPICAL TECHNICIAN RF WINDOW DETAIL



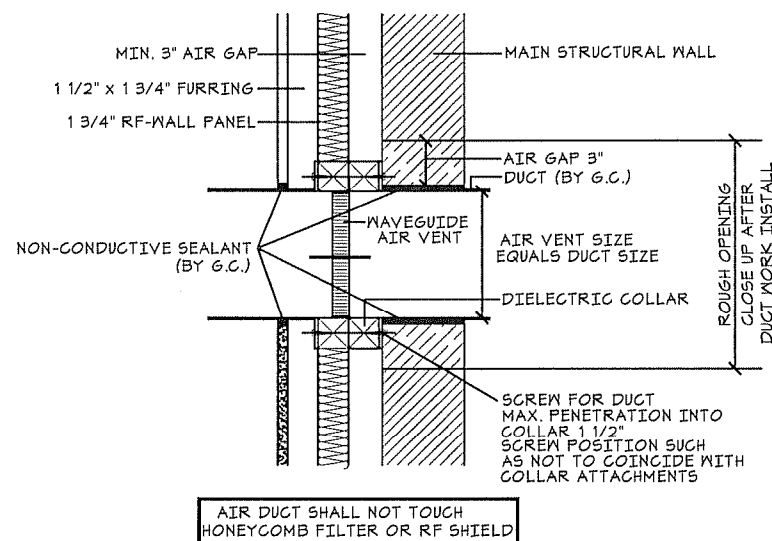
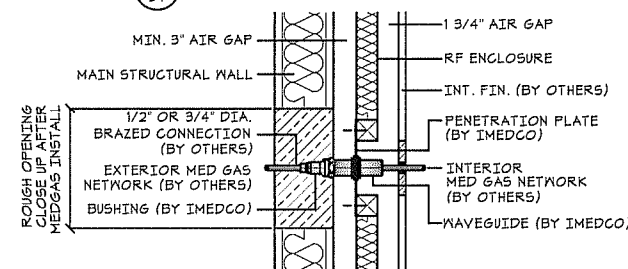
D7 TYPICAL OUT-SWING DOOR / FLOOR DETAIL



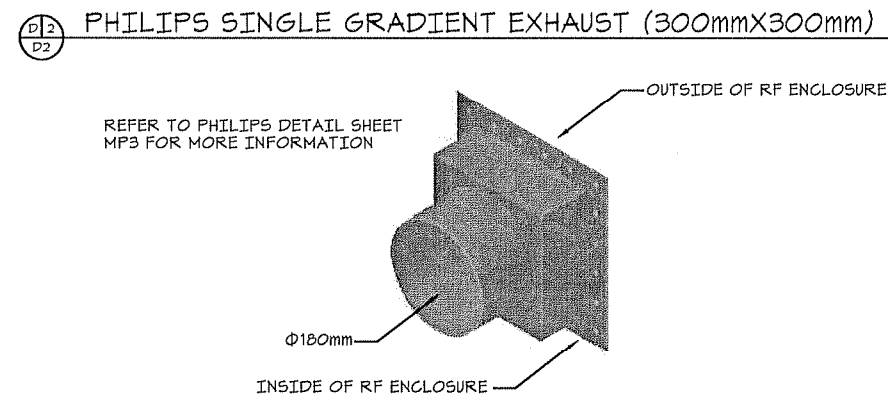
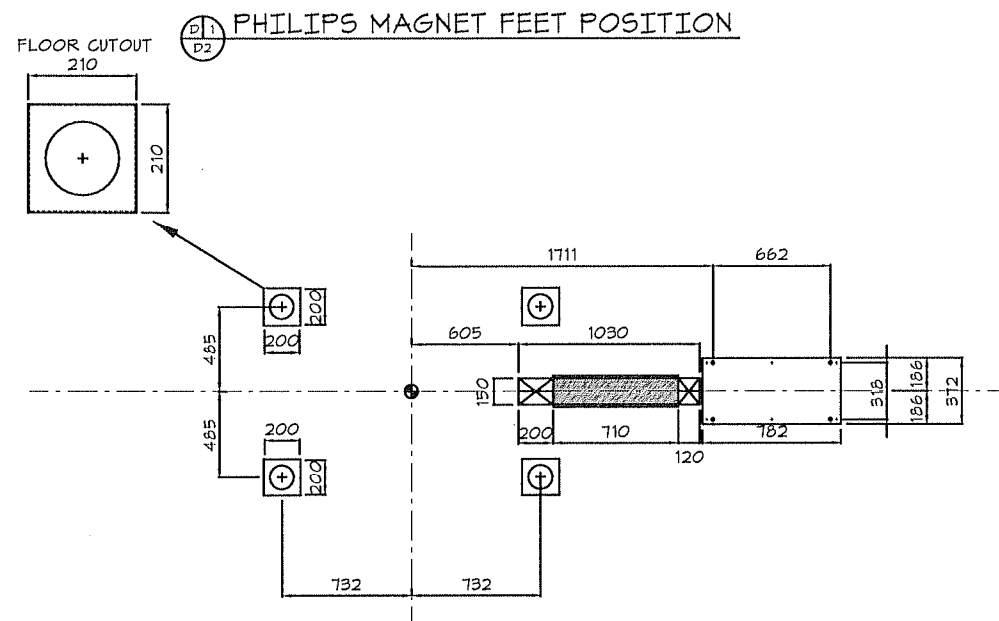
LEGEND

- ① (2) LAYERS TAR PAPER (1/8")
- ② PARTICLE BOARD (5/8")
- ③ HALEX (1/4")
- ④ VINYL FLOOR (ANTI-STATIC) (BY OTHERS)

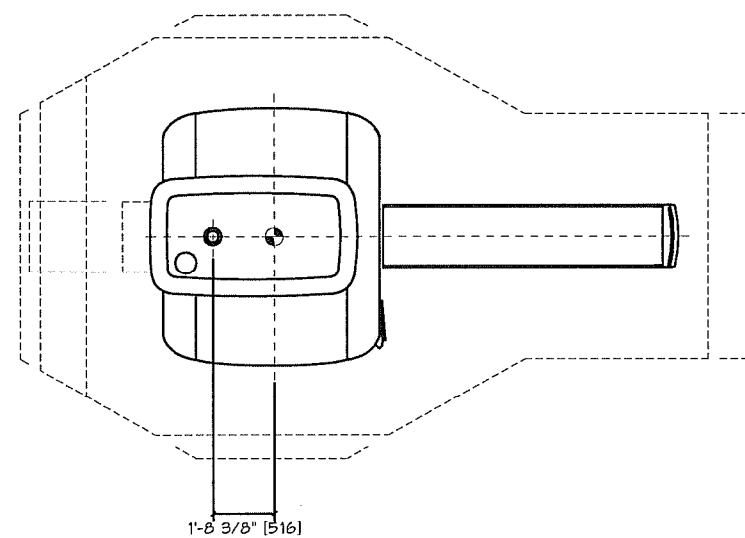
D8 MEDICAL GAS FILTER



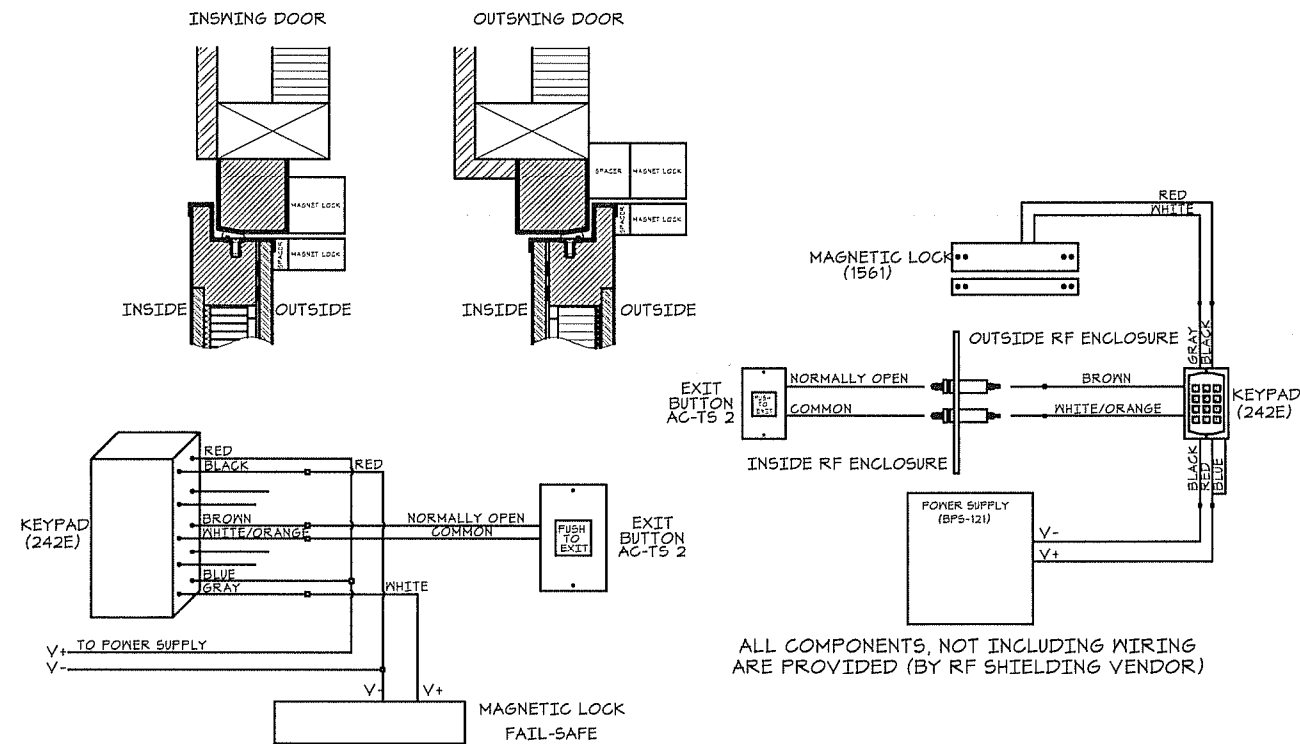
AIR DUCT SHALL NOT TOUCH HONEYCOMB FILTER OR RF SHIELD



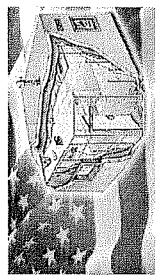
Philips Achieva XR Quasar (1.5T Rampable to 3.0T)



MAGNETIC LOCK DETAILS



FOR REFERENCE ONLY



IMEDCO AMERICA LTD.
RF Enclosures and Magnetic Shielding
1730 E. Pleasant Street Noblesville, Indiana 46060
Business: 317.773.8500 Facsimile: 317.773.8508
Email: imedco@imedco.net

The information contained herein is the exclusive property of IMEDCO America LTD., and is hereby protected under copyright laws. The original data represented here by this information shall not be used, altered, or reproduced in any form without the written consent of IMEDCO America LTD.

PROJECT:
VA Medical Center - Fort Meade
113 Comanche Road
Rapid City, SD
Philips Achieva XR Quasar (1.5T Rampable to 3.0T)

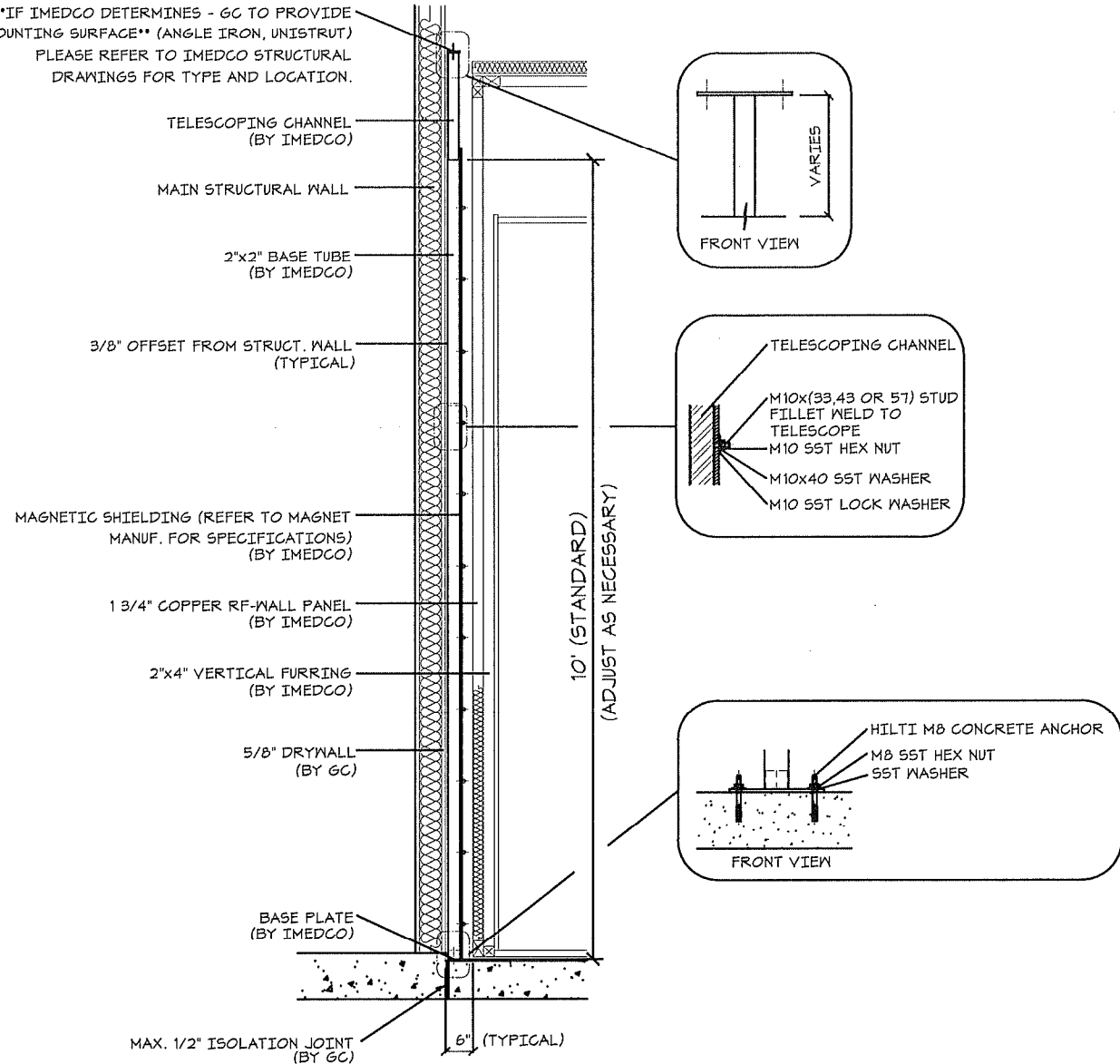
REV	DATE	ITEM

Drawn By: JW
Checked By: CS
Drawing Name: MAGNET DETAILS
Project No: 11006
Date: 6.6.2011
Dwg No: 11006
Page No: D2

D1
D3

BASE TUBE AND TELESCOPING CHANNEL

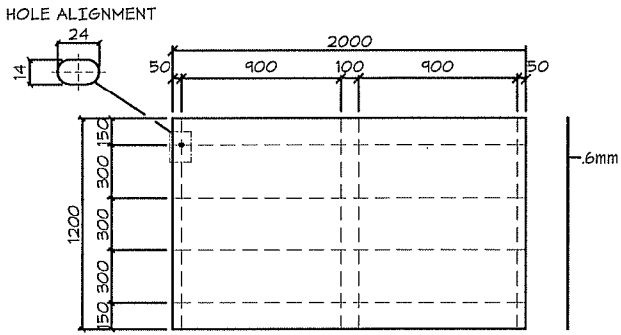
IF IMEDCO DETERMINES - GC TO PROVIDE MOUNTING SURFACE (ANGLE IRON, UNISTRUT) PLEASE REFER TO IMEDCO STRUCTURAL DRAWINGS FOR TYPE AND LOCATION.



NOTES:

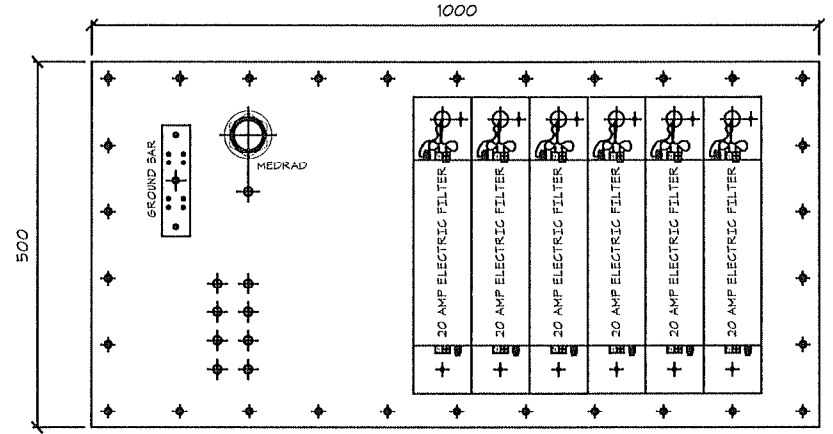
- (1) TOP AND BOTTOM ANCHOR PLATES MAY VARY IN ORIENTATION BASED ON SITE CONDITIONS
- (2) TELESCOPE NUMBER AND POSITION WILL VARY BASED UPON SITE CONDITIONS, BUT WILL NOT EXCEED 2M O.C.
- (3) THIS DOCUMENT IS INTENDED TO ASSIST IN COORDINATION ONLY. ALL INFORMATION IS SUBJECT TO CHANGE. SITE SPECIFIC CONSTRUCTION AND ANCHORING DETAILS WILL BE INCLUDED IN IMEDCO CONSTRUCTION DRAWINGS.

STANDARD MAGNETIC SILICON STEEL PLATE

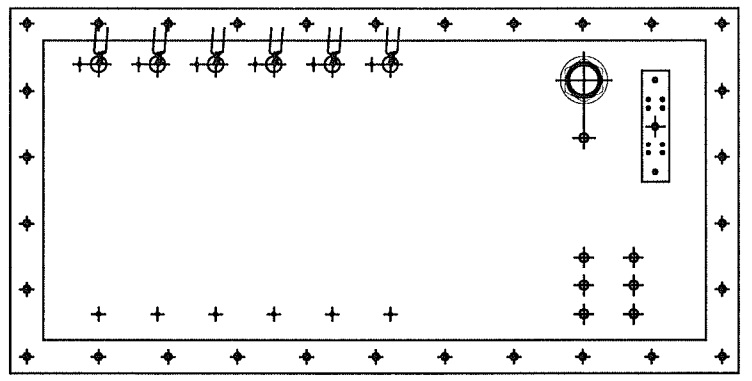


D2
D3

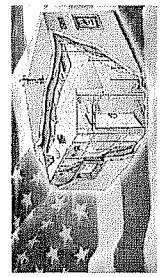
IMEDCO PENETRATION PLATE (1000x500)



EXTERIOR ELECTRICAL PENETRATION PANEL



INTERIOR ELECTRICAL PENETRATION PANEL



IMEDCO AMERICA LTD.
RF Enclosures and Magnetic Shielding
1730 E. Pleasant Street Noblesville, Indiana 46060
Business: 317.773.8500 Facsimile: 317.773.8508
Email: imedco@imedco.net

The information contained herein is the exclusive property of IMEDCO and is not to be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying, recording, or by any information storage and retrieval system, without the prior written permission of IMEDCO America Ltd.

PROJECT:
VA Medical Center - Fort Meade
113 Comanche Road
Rapid City, SD
Phillips Achieva XR Quasar (1.5T Rampable to 3.0T)

REV	DATE	ITEM

Drawn By: JW
Checked By: CS
Drawing Name: ELECT / SHLD'G SHT.
Project No: 11006
Date: 6.6.2011
Dwg No: 11006
Page No: D3

FOR REFERENCE ONLY

IF A CLOSET IS DESIRED TO CONCEAL THE FILTER PLATE AND CABLE CONNECTIONS, IT IS TO BE DESIGNED AND SPECIFIED AND PROVIDED BY THE CUSTOMER OR THEIR REPRESENTATIVE. A 30 1/4" CLEARANCE IS REQUIRED FOR SERVICE AND CABLING. DOORS THAT OPEN TO PROVIDE THIS ACCESS ARE ACCEPTABLE.

THE 0.5mT FIELD SHOULD BE RESTRICTED FROM INDIVIDUALS WITH PACEMAKERS AND INSULIN PUMPS. IT IS NECESSARY TO DISPLAY WARNING SIGNS AND RESTRICT ACCESS IN ACCORDANCE WITH LOCAL REGULATIONS.

THIS SET OF FINAL DRAWINGS IS REFLECTIVE OF THE LATEST SALES CONFIGURATION. ANY CHANGES TO THIS SALES CONFIGURATION MAY REQUIRE A REVISION TO THIS PROJECT PLAN. IF REQUESTED, SIEMENS WILL PRODUCE A REVISED SET OF FINAL DRAWINGS TO REFLECT THE CHANGES, HOWEVER SIEMENS IS NOT RESPONSIBLE FOR ANY CONSTRUCTION COSTS ASSOCIATED WITH THE CHANGES THAT OCCUR FROM THIS PLAN MODIFICATION.

NOTE: THE UPS IS SUPPLIED AND DELIVERED TO CUSTOMER'S LOADING DOCK BY SIEMENS. CUSTOMER'S ELECTRICIAN IS RESPONSIBLE FOR MOVING FROM LOADING DOCK TO FINAL LOCATION AND COMPLETING ALL CONNECTIONS. SIEMENS PROJECT MANAGER WILL SCHEDULE UPS STARTUP PRIOR TO DELIVERY OF SIEMENS IMAGING EQUIPMENT.

NOTE: THE CHILLER IS SUPPLIED AND DELIVERED TO A LOADING DOCK BY SIEMENS. CUSTOMER'S MECHANICAL CONTRACTOR IS RESPONSIBLE FOR MOVING FROM LOADING DOCK TO FINAL LOCATION AND COMPLETING ALL CONNECTIONS. SIEMENS PROJECT MANAGER WILL SCHEDULE CHILLER STARTUP TO COINCIDE WITH MRI STARTUP.

9
ADDITIONAL MOBILE TABLE
TO BE LOCATED AT A LATER DATE

THERE SHALL BE A SEPARATE RF ROOM PENETRATION PANEL FOR NON-SIEMENS EQUIPMENT. THE OUTSIDE EQUIPMENT MANUFACTURER (OEM) WILL SPECIFY ANY AND ALL FILTER AND PENETRATION REQUIREMENTS.

RF SHIELDING TO BE PROVIDED BY RF SHIELDING VENDOR.

ARCHITECTURAL EQUIPMENT PLAN

SCALE: 1/4" = 1'-0"

PROJECT MILESTONES

PROJECT MILESTONES TO BE COMPLETED BEFORE EQUIPMENT DELIVERY		REFERENCE SHEET
<input type="checkbox"/>	DELIVERY PATH VERIFIED	A-102
<input type="checkbox"/>	FLOOR LEVEL MEETS SIEMENS SPECIFICATIONS AND ALL BASEPLATES INSTALLED	S-101
<input type="checkbox"/>	RF ROOM TEST COMPLETED AND MEETS SIEMENS SPECIFICATIONS	A-502
<input type="checkbox"/>	ALL RACEWAY, CONDUITS AND JUNCTION BOXES INSTALLED	E-101
<input type="checkbox"/>	ALL PLUMBING INSTALLED AND TESTED	M-101
<input type="checkbox"/>	POWER SCHEDULE COMPLETED	E-102
<input type="checkbox"/>	ALL EPO BUTTONS INSTALLED AND TESTED	E-101
<input type="checkbox"/>	MR COMPATIBLE LIGHTING AND CEILING GRIDS INSTALLED IN MAGNET ROOM	A-101
<input type="checkbox"/>	CONTROL ROOM COMPLETED ENOUGH TO FACILITATE THE INSTALLATION	A-101
<input type="checkbox"/>	CHILLED WATER SUPPLY AVAILABLE AND MEETS SIEMENS SPECIFICATIONS	M-101
<input type="checkbox"/>	MR COMPATIBLE LIGHTING AND CEILING GRIDS INSTALLED IN MAGNET ROOM	A-101
<input type="checkbox"/>	HVAC SYSTEM COMPLETE, TESTED AND WORKING PER SIEMENS SPECIFICATIONS	M-101
<input type="checkbox"/>	QUENCH PIPE CONSTRUCTED AND INSTALLED PER SIEMENS SPECIFICATIONS	M-501
<input type="checkbox"/>	ETHERNET CONNECTION INSTALLED AND IN OPERATION AT THE SHOWN LOCATIONS	E-101

MAGNET CO-SITING

MINIMUM DISTANCE MAGNET-MAGNET (SIEMENS)

	0.2T	0.35T	1.0T	1.5T	3.0T
0.2T	32'-9"	32'-9"	16'-5"	19'-9"	32'-9"
0.35T	32'-9"	32'-9"	16'-5"	19'-9"	32'-9"
1.0T	16'-5"	16'-5"	14'-10"	16'-5"	19'-9"
1.5T	19'-9"	19'-9"	16'-5"	16'-5"	19'-9"
3.0T	32'-9"	32'-9"	19'-9"	19'-9"	19'-9"

DO NOT RAMP ONE MAGNET WHILE THE OTHER IS RUNNING APPLICATIONS. SHIM IS ONLY OPTIMIZED WHEN BOTH MAGNETS ARE RAMPED UP DURING THE SHIMMING PROCEDURE.

WHEN CO-SITING AN MR SYSTEM WITH A MAGNETIC NAVIGATION SYSTEM THE MINIMUM DISTANCE FOR CLINICAL IMAGING IS 98'-6", FOR SPECTROSCOPY THE MINIMUM SEPARATION IS 121'-5".

CASEWORK & ACCESSORY NOTES

- 1) ALL CASEWORK IS EITHER EXISTING OR IS TO BE DESIGNED, DETAILED, FURNISHED AND INSTALLED BY THE CUSTOMER AND/OR CONTRACTOR. FOLLOW DESIGN RECOMMENDATIONS INCLUDED HEREWITH, AS THEY ARE ESSENTIAL FOR THE SUCCESSFUL INSTALLATION & OPERATION OF THE SIEMENS EQUIPMENT.
- 2) ALL FURNITURE (CHAIRS, ETC.) FOR THE CONTROL ROOM ARE TO BE PROVIDED BY THE CUSTOMER.

CEILING HEIGHTS

EXAM ROOM 7'-11" MINIMUM
CONTROL ROOM 6'-11" MINIMUM
EQUIPMENT ROOM 7'-3" MINIMUM

EQUIPMENT LEGEND

NO	DESCRIPTION	SMS SYM	WEIGHT (LBS)	BTU/HR TO AIR	DIMENSIONS (INCHES)			REMARKS
					W	D	H	
1	MRC KEYBOARD	⊖	5	---	27 1/4	10 1/8	1 3/4	ON CONSOLE ITEM #4
2	COLOR MONITOR FOR MRC	⊖	22	239	18 5/16	4 3/4	16 15/16	ON CONSOLE ITEM #4
3	HOST PC MRC	⊖	49	2,389	11	27	18 1/8	IN CONTAINER ITEM #5
4	ALARM BOX	⊖	2	---	9	4	9	WALL MOUNTED
5	PATIENT MONITOR	⊖	9	---	13	8	12 1/2	ON CONSOLE ITEM #4
6	PATIENT SUPERVISION CAMERA	⊖	3	---	3 1/8	6 3/4	6 3/4	WALL MOUNTED
7	SOLA MAGNET - IN OPERATION	⊖	8,779	7,506	91	170	86	
8	PATIENT TABLE (MOBILE)	⊖	529	---	29 1/2	97 1/4	21-41	
9	ADDITIONAL PATIENT TABLE (MOBILE)	⊖	529	---	29 1/2	97 1/4	21-41	
10	RF-FILTER PLATE - (HORIZONTAL)	⊖	287	853	46 1/2	35 1/8	21 5/8	WALL MOUNTED
11	SURFACE COIL CART	⊖	110	---	55 1/8	21 1/8	47 5/8	WEIGHT WITHOUT COILS
12	ELECTRONICS CABINET (GPA/EPC CABINET)	⊖	3,307	<3,412	61 1/2	26	77 1/2	
13	SEP CABINET	⊖	750	<3,412	25 5/8	25 5/8	73 5/8	
14	EATON 93PM 180 KW UPS WITH BATTERY & MAINTENANCE BYPASS	⊖	6,664	20,523	81	42	74	
15	DIMPLEX CHILLER (60kW)	⊖	4,300	---	138	44	84 1/2	CUST. TO LOCATE/INSTALL
16	DIMPLEX STATUS PANEL	⊖	0.5	3	6 1/8	1 1/2	3 1/4	WALL MOUNTED IN CONTROL ROOM
17	MRXPERION INJECTOR STAND AND HEAD	⊖	94	---	23 3/8	28 3/8	71 7/8	INJECTOR ON STAND
18	MRXPERION ICBC INJECTOR CRU	⊖	17.6	---	15 3/4	10 1/4	13 1/2	ON CUSTOMERS COUNTER
19	MRXPERION ICBC INJECTOR POWER SUPPLY	⊖	6	---	15 3/8	3 3/8	15 1/2	LOCATED IN EQUIPMENT ROOM OUTSIDE 5mT FIELD

PROTECTING THE MAGNETIC FIELD

THE SIEMENS MR SYSTEM UTILIZES A SUPERCONDUCTIVE MAGNET WITH AN EXTREMELY HOMOGENOUS FIELD WITHIN THE MAGNET TO PROVIDE DISTORTION FREE IMAGING. THE PRESENCE OF FERROMAGNETIC MATERIAL WITHIN THE VICINITY OF THE MAGNET CAN ADVERSELY AFFECT THE UNIFORMITY OF THE USEFUL MAGNETIC FIELD. THIS APPLIES TO STATIONARY FERROUS MATERIAL (STRUCTURAL STEEL) WHICH IS TO BE MINIMIZED, STATIONARY STEEL COMPENSATION MAY BE ACHIEVED BY MAGNET POSITIONING AND SELECTIVE USE OF SHIMS. DISTORTION CAUSED BY MOVING FERROMAGNETIC OBJECTS (MOTOR VEHICLES, ELEVATORS) IS MORE DIFFICULT TO COMPENSATE AND MAY REQUIRE THE USE OF MAGNETIC SHIELDING.

REV 0

PROTECTING THE ENVIRONMENT

PROTECTING THE IMMEDIATE ENVIRONMENT FROM THE EFFECT OF THE MAGNETIC FIELD REQUIRES CONSIDERATION. INFORMATION STORED ON MAGNETIC DATA CARRIERS SUCH AS DISCS, TAPES AND CARDS MAY BE ERASED IF NEAR THE MAGNET. CAUTION WITH REGARD TO HEART PACEMAKERS MUST BE EXERCISED. MOST PACEMAKER UNITS EMPLOY A REED RELAY WHICH MAY CHANGE OPERATING MODE WHEN EXPOSED TO AN EXTERNAL MAGNETIC FIELD. PACEMAKER USERS MUST BE KEPT AT A SPECIFIED DISTANCE FROM THE MAGNET WHICH IS DETERMINED BY THE MAGNET FIELD STRENGTH.

REV 0

MAGNETIC FRINGE FIELDS

MAGNETIC FIELDS MAY AFFECT THE FUNCTION OF DEVICES IN THE VICINITY OF THE MAGNET. THESE DEVICES MUST BE OUTSIDE CERTAIN MAGNETIC FIELDS. THE DISTANCES LISTED ARE FROM THE MAGNET ISOCENTER AND DO NOT CONSIDER ANY MAGNETIC ROOM SHIELDING.

FIELD	X & Y	Z AXIS	DEVICES
3.0mT	6'-1"	9'-2"	SMALL MOTORS, WATCHES, CAMERAS, CREDIT CARDS, MAGNETIC DATA CARRIERS.
1.0mT	7'-3"	11'-7"	COMPUTERS, MAGNETIC DISK DRIVES, OSCILLOSCOPES, PROCESSORS
0.5mT	8'-3"	13'-2"	CARDIAC PACEMAKERS, X-RAY TUBES, INSULIN PUMPS, B/W MONITORS, MAGNETIC DATA CARRIERS (LONG-TERM STORAGE)
0.15mT	10'-4"	17'-4"	SIEMENS CT SCANNERS
0.1mT	11'-2"	19'-1"	CRT MONITORS, SIEMENS LINEAR ACCELERATORS
0.05mT	13'-6"	22'-8"	X-RAY IMAGE INTENSIFIERS, GAMMA CAMERAS, PET/CYCLOTRON, ELECTRON MICROSCOPES, LINEAR ACCELERATORS

THE OWNER/USER IS TO VERIFY THE LOCATION OF THE 0.5mT FIELD AND ENSURE THAT IT IS MAINTAINED AS A RESTRICTED AREA.

MAGNET SITING REQUIREMENTS

IT MUST BE ENSURED THAT THE MAGNET IS LOCATED SO THAT THE STABILITY AND HOMOGENEITY OF THE MAGNETIC FIELD ARE NOT ADVERSELY AFFECTED BY EXTRANEOUS FIELDS AND STATIC OR DYNAMIC FERROMAGNETIC OBJECTS.

X & Y AXES	Z AXIS	SOURCE OF INTERFERENCE
4'-2"		FLOOR STEEL REINFORCEMENT<20 LBS./ FT ² IRON BEAMS < 66 LBS./FT.
16'-1"	19'-1"	MOVING METAL UP TO 110 LBS.
13'-1"		WATER COOLING UNIT (CHILLER)
17'-5"	21'-4"	MOVING METAL UP TO 440 LBS.
18'-1"	24'-8"	MOVING METAL UP TO 2,000 LBS.
20'-5"	29'-7"	ELEVATORS, TRUCKS UP TO 10,000 LBS.
13'-1"	13'-1"	AC TRANSFORMERS LESS THAN 650 KVA
16'-5"	16'-5"	AC TRANSFORMERS LESS THAN 1600 KVA
5'-0"	5'-0"	AC CABLES, MOTORS LESS THAN 250 AMPS
8'-3"	8'-3"	AC CABLES, MOTORS LESS THAN 1000 AMPS

FOR IRON OBJECTS LOCATED UP TO 45' FROM THE Z AXIS, THE DISTANCES FOR THE Z AXIS MUST BE USED. REDUCTION IS POSSIBLE WITH STEEL SHIELDING.

CONSTRUCTION REQUIREMENTS

THE CUSTOMER/CONTRACTOR IS RESPONSIBLE FOR SUPPLYING AND INSTALLING ALL CONSTRUCTION MATERIALS INCLUDING ELECTRICAL AND MECHANICAL DEVICES REQUIRED BY SIEMENS SPECIFICATIONS AND TO ENSURE THAT THE MATERIAL USED INSIDE THE RF-SHIELDING IS AS FREE OF FERROMAGNETIC PROPERTIES AS POSSIBLE. STEEL WALL STUDS ARE PERMITTED BUT MUST BE SECURED PROPERLY. ANY FERROUS MATERIAL INSIDE THE EXAM ROOM MAY BECOME A PROJECTILE AND CAUSE INJURY TO PEOPLE AND DAMAGE TO EQUIPMENT. FERROUS ITEMS INSIDE THE EXAM ROOM ARE THE LIABILITY OF THE CONTRACTOR AND/OR INSTALLER.

REV 3

MAGNETIC FIELD WARNING

PLEASE BE AWARE THAT DURING THE 'CALIBRATION PHASE' OF THE MRI INSTALLATION, THE MAGNET WILL BE AT FULL FIELD STRENGTH AND ALL NECESSARY PRECAUTIONS WHEN WORKING IN THE VICINITY OF STRONG MAGNETIC FIELDS MUST BE TAKEN. WHEN THE CALIBRATION OF THE MAGNET OVERLAPS WITH FINAL CONSTRUCTION ACTIVITIES, THERE IS THE POSSIBILITY OF THE INTRODUCTION OF FERROUS MAGNETIC OBJECTS BY WORKERS INTO THE MR ROOM. IT IS THE RESPONSIBILITY OF THE CUSTOMER TO ENSURE THAT ALL PRECAUTIONS ARE TAKEN TO ENSURE THAT THIS DOES NOT HAPPEN, AS EQUIPMENT DAMAGE AND SERIOUS BODILY INJURY COULD OCCUR.

REV 0

STATE AGENCY REVIEW

PRIOR TO SIEMENS EQUIPMENT INSTALLATION, APPROVAL OF CONSTRUCTION OR STRUCTURAL MODIFICATIONS FOR DIAGNOSTIC OR THERAPEUTIC PURPOSES, MUST BE OBTAINED BY THE CUSTOMER FROM THE APPROPRIATE STATE AGENCY, IF APPLICABLE.

RESOURCE LIST (SMS USE ONLY)

DESIGNATION	PG NUMBER	DATE
PLANNING GUIDE	M11-010.891.01.03.02	11/19
MAGNETIC SHIELDING CALCULATIONS	85479-1285122.PDF	10/20
MAGNETIC SHIELDING CALCULATIONS	85479-1285232.DWG	10/22

SOLA
REV 9

PROJECT MANAGER: JUSTIN HAJEK
TEL: (402) 960-7678
FAX: EXT:
EMAIL: JHAJEK@CASSLING.COM

SIEMENS

FORT MEADE VAMC

113 COMANCHE ROAD, FORT MEADE, SD 57741
MRI ROOM #105 - MAGNETOM SOLA XQ GRADIENTS

PROJECT #:

1905075

SHEET:

A-101

SHEET OF 10
DATE: 10/31/20
DRAWN BY: D. BRISTOE

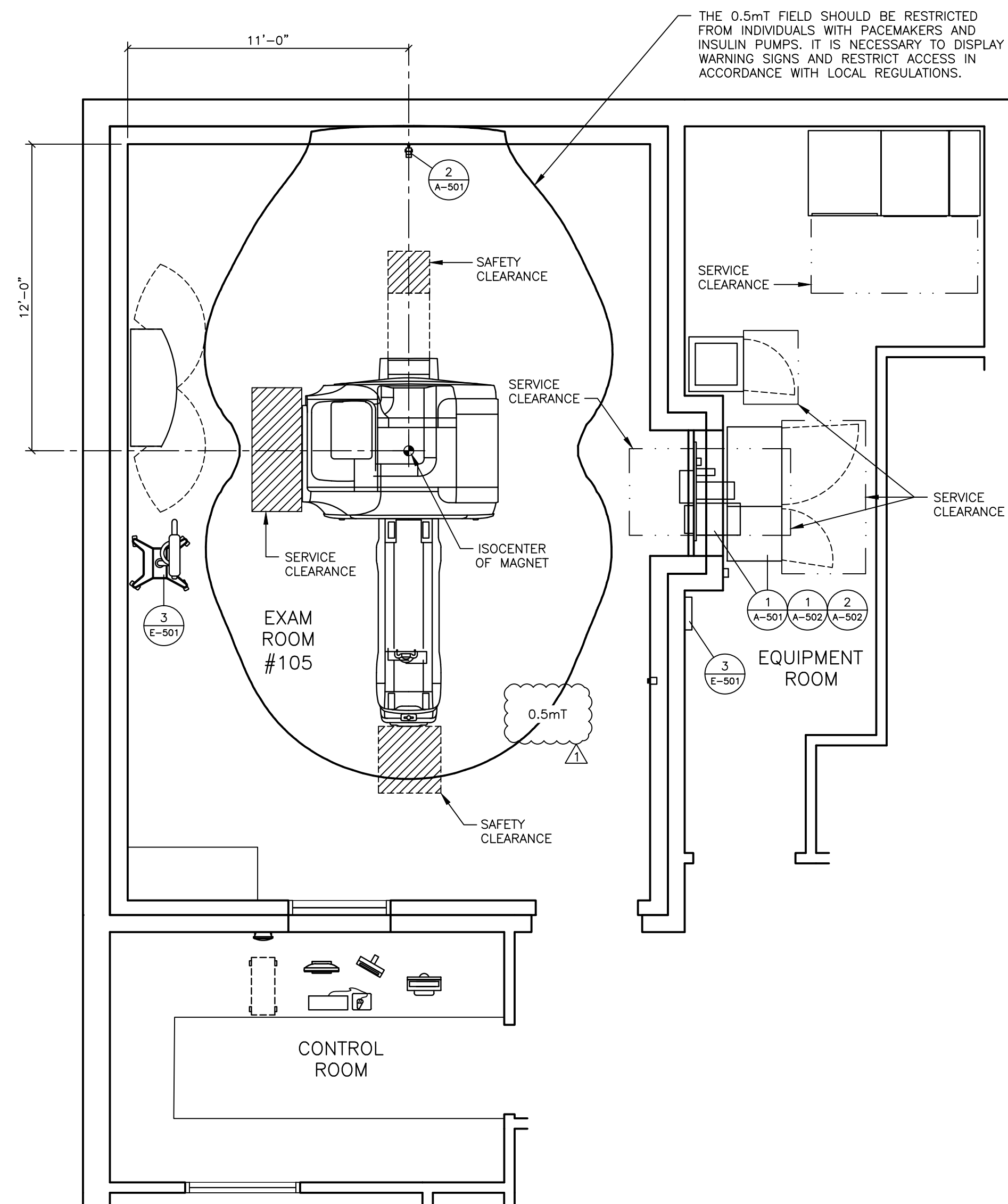
SCALE: AS NOTED
REF. #: 30225647

ATTENTION:

- THIS DRAWING IS DESIGNED TO CONFORM TO FEATURES AND EQUIPMENT REQUIREMENTS PRESENTED AT THE TIME OF THEIR PREPARATION. SINCE BOTH THESE FACTORS ARE SUBJECT TO DESIGN MODIFICATION, THEY ARE NOT TO BE USED FOR CONSTRUCTION PURPOSES.
- THIS SET OF PLANS REPRESENTS A COMPLETE SET OF DETAILS AND SHOULD NOT BE SEPARATED.

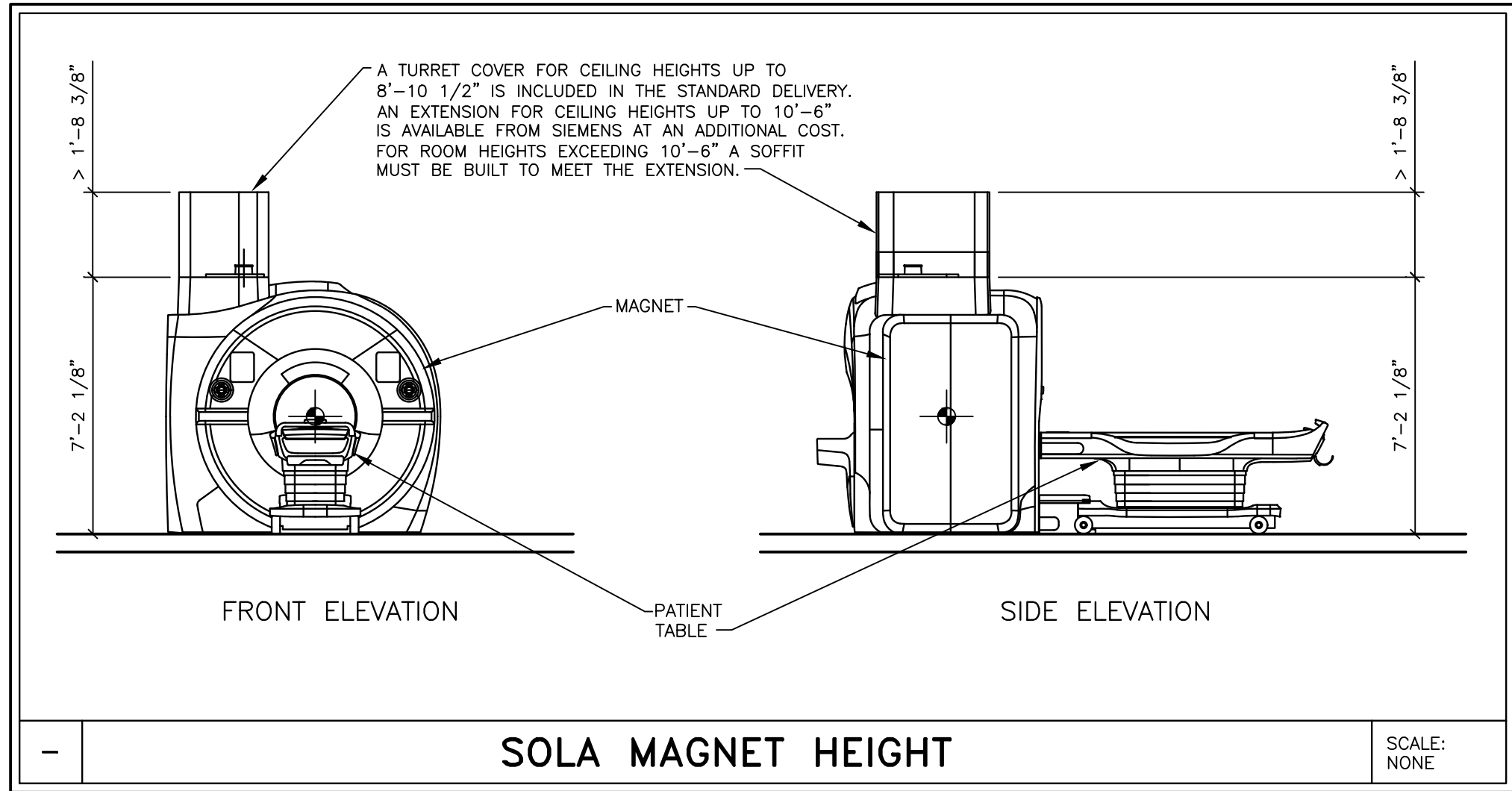
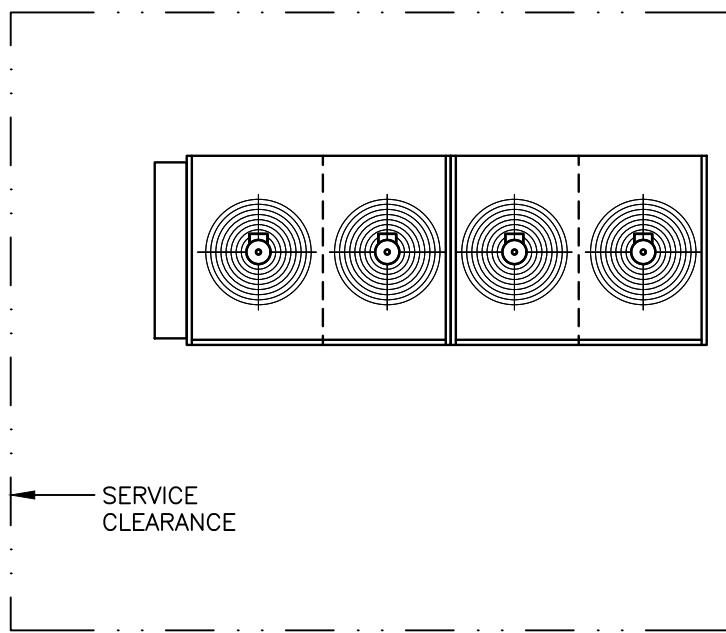
- IT IS RECOMMENDED THAT THE SIEMENS DRAWINGS BE INCORPORATED WITH THE CONSTRUCTION DOCUMENTS FOR REFERENCE.

- ALL DIMENSIONS SHOWN ON THIS DRAWING ARE FROM FINISHED SURFACES.
- THIS DRAWING DOES NOT PROVIDE RADIATION SHIELDING REQUIREMENTS FOR X-RAY AND ASSOCIATED EQUIPMENT. THE CUSTOMER IS RESPONSIBLE FOR CONSULTING WITH A REGISTERED RADIATION PHYSICIST TO SPECIFY RADIATION PROTECTION.



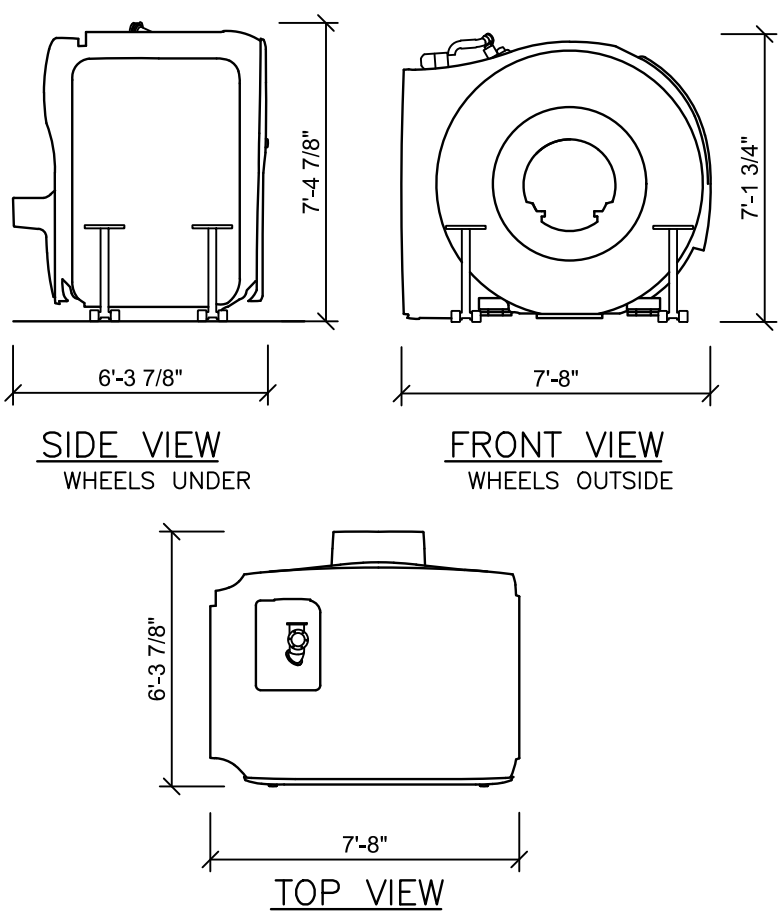
SAFETY/SERVICE CLEARANCE PLAN

SCALE: 1/4" = 1'-0"



SOLA MAGNET HEIGHT

SCALE: NONE



LARGEST ITEM - MAGNET - 8,779 LBS.

THE MINIMUM TRANSPORT HEIGHT OF 7'-1 3/4" DIMENSION CAN BE REDUCED TO 7'-0 3/4" BY REMOVING THE CABLE TRANSPORT SUPPORT.

THE ROOF HATCH/DELIVERY OPENING SHOULD BE 4" LARGER THAN THE TRANSPORT DIMENSIONS.

TO TRANSPORT THE GPA/EPC CABINET (2,822 POUNDS) A MINIMUM ROOM HEIGHT OF 6'-6" IS REQUIRED, 6'-3" WITH WHEELS REMOVED, 6'-1" WITH WHEELS AND MAINS CONNECTION REMOVED.

THE RF DOOR AND COMPLETE PATH FROM EXAM ROOM TO THE EXTERIOR OF THE BUILDING MUST HAVE A MINIMUM CLEARANCE OF 40". THIS IS REQUIRED FOR REPLACEMENT PARTS AND HELIUM FILLS.

REV 0

TRANSPORT DETAIL

NO SCALE

SURFACE COIL STORAGE

SURFACE COILS ARE COMPONENTS OF THE MRI SYSTEM THAT ARE ATTACHED TO THE PATIENT TABLE DURING EXAMS. WHEN NOT IN USE COILS SHOULD BE STORED SO THAT THEY ARE FREE FROM DAMAGE. THE DESIGN OF THE MR EXAM ROOM MUST HAVE AMPLE STORAGE SPACE TO ACCOMMODATE ANY COILS THAT THE OWNER WILL HAVE. COILS MAY BE SELECTED FROM THE LIST BELOW. STORAGE PROVIDED BY CUSTOMER/CONTRACTOR.

COIL NAME	POUND WEIGHT	INCHES		
		LENGTH	WIDTH	HEIGHT
BIOMATRIX HEAD/NECK 20	13	16 3/4	14 5/8	15 1/8
BIOMATRIX SPINE 32	23	47 1/4	19 1/4	3
BODY 18	4	15 1/8	23 1/4	3
FLEX LARGE 4	1.2	20 3/8	8 7/8	-
FLEX SMALL 4	1	14 3/8	8 7/8	-

CEILING HEIGHTS

EXAM ROOM 7'-11" MINIMUM
CONTROL ROOM 6'-11" MINIMUM
EQUIPMENT ROOM 7'-3" MINIMUM

PROJECT MANAGER: JUSTIN HAJEK
TEL: (402) 960-7678 EXT:
VMAIL:
FAX:
EMAIL: JHAJEK@CASSLING.COM

FORT MEADE VAMC

113 COMANCHE ROAD, FORT MEADE, SD 57741
MRI ROOM #105 - MAGNETOM SOLA XQ GRADIENTS

PROJECT #:

1905075

SHEET:

A-102

SHEET OF 10

DATE: 10/31/20

DRAWN BY: D. BRISTOE

ALL RIGHTS ARE RESERVED.

SCALE: AS NOTED REF. #: 30225647

SYN DATE DESCRIPTION

-ISSUE BLOCK-

ATTENTION:

-THIS DRAWING IS DESIGNED TO CONFORM TO FEATURES AND EQUIPMENT REQUIREMENTS PRESENTED AT THE TIME OF THEIR PREPARATION. SINCE BOTH THESE FACTORS ARE SUBJECT TO DESIGN MODIFICATION, THEY ARE NOT TO BE USED FOR CONSTRUCTION PURPOSES.
-THIS SET OF PLANS REPRESENTS A COMPLETE SET OF DETAILS AND SHOULD NOT BE SEPARATED.

-IT IS RECOMMENDED THAT THE SIEMENS DRAWINGS BE INCORPORATED WITH THE CONSTRUCTION DOCUMENTS FOR REFERENCE.

-ALL DIMENSIONS SHOWN ON THIS DRAWING ARE FROM FINISHED SURFACES.
-THIS DRAWING DOES NOT PROVIDE RADIATION SHIELDING REQUIREMENTS FOR X-RAY AND ASSOCIATED EQUIPMENT. THE CUSTOMER IS RESPONSIBLE FOR CONSULTING WITH A REGISTERED RADIATION PHYSICIST TO SPECIFY RADIATION PROTECTION.

ARCHITECTURAL NOTES

- 1) ALL PRELIMINARY EQUIPMENT LAYOUTS SUBMITTED BY SIEMENS HEALTHCARE ARE BASED ON THE RECOMMENDED SPACE NECESSARY FOR THE OPERATION AND SERVICEABILITY OF THE EQUIPMENT BEING PROPOSED. SIEMENS WILL NOT SUBMIT AN EQUIPMENT LAYOUT THAT IS NOT IN THE BEST INTEREST OF BOTH THE CUSTOMER AND SIEMENS. ALL EQUIPMENT LAYOUTS ARE BASED EITHER ON AN ACTUAL SITE SURVEY OR ARCHITECTURAL DRAWINGS SUPPLIED TO SIEMENS. SIEMENS WILL NOT BE RESPONSIBLE FOR ANY ALTERATIONS THAT ENCROACH WITHIN DESIGNATED SAFETY AND SERVICE CLEARANCE ZONES AS INDICATED ON DRAWINGS (I.E., PIPE CHASES, VENTILATION DUCTS, CASEWORK, AND SOFFITS, ETC.) MADE BY THE CUSTOMER OR REQUIRED BY A CUSTOMER'S ARCHITECTURAL FIRM ONCE PRELIMINARY DRAWINGS HAVE BEEN SUBMITTED AND APPROVED. DO NOT ALTER ANY SPECIFICATIONS AND/OR DIMENSIONS WITHOUT CONTACTING AND RECEIVING WRITTEN CONFIRMATION FROM SIEMENS PROJECT MANAGER.
- 2) SIEMENS HEALTHCARE IS NOT AN ARCHITECTURAL OR ENGINEERING FIRM. DRAWINGS SUPPLIED BY SIEMENS ARE NOT CONSTRUCTION DRAWINGS. THEREFORE, THESE DRAWINGS ARE TO BE USED ONLY FOR INFORMATION TO COMPLEMENT ACTUAL CONSTRUCTION DRAWINGS AVAILABLE FROM A CUSTOMER APPOINTED ARCHITECTURAL REPRESENTATIVE OR A CUSTOMER'S ENGINEERING DESIGN GROUP. THE CUSTOMER'S ARCHITECT AND GENERAL CONTRACTOR SHALL BE ULTIMATELY RESPONSIBLE FOR COMPLIANCE WITH ALL APPLICABLE CODES AND PROFESSIONAL DESIGN REQUIREMENTS INCLUDING OSHA/NEC SAFETY CLEARANCE REQUIREMENTS IN ADDITION TO SIEMENS-REQUIRED SAFETY/SERVICE CLEARANCES SHOWN.
- 3) THE CUSTOMER IS RESPONSIBLE FOR ALL ROOM AND AREA PREPARATION COSTS, PROFESSIONAL FEES, PERMITS, REPORTS, AND INSPECTION FEES.
- 4) EQUIPMENT WARRANTIES, EXPRESSED OR IMPLIED ON THE PART OF SIEMENS SHALL BE CONTINGENT UPON STRICT COMPLIANCE WITH THE ARCHITECTURAL, STRUCTURAL, ELECTRICAL, MECHANICAL AND RECOMMENDATIONS AND REQUIREMENTS CONTAINED IN THESE DRAWINGS, UNLESS SPECIFIED OTHERWISE.
- 5) ALL DIMENSIONS SHOWN ARE FROM FINISHED SURFACES UNLESS SPECIFIED OTHERWISE.
- 6) SIEMENS HEALTHCARE SHALL BE RESPONSIBLE FOR SIEMENS EQUIPMENT INSTALLATION, CALIBRATION, CONNECTION AND INSTALLATION OF SIEMENS PROVIDED CABLES. THE CUSTOMER/ELECTRICAL CONTRACTOR IS RESPONSIBLE FOR TERMINATIONS OF CUSTOMER/ELECTRICAL CONTRACTOR-SUPPLIED CABLES TO SIEMENS EQUIPMENT. IN THE EVENT THAT SPECIFIC TRADE RULES OR LICENSE REQUIREMENTS PROHIBIT THIS, THE CUSTOMER SHALL INITIATE THE SERVICES OF APPROVED OTHER CONTRACTORS AND PAY FOR SELECTED, APPROVED PARTIES TO PERFORM THIS WORK WITH SUPERVISION PROVIDED BY SIEMENS. CALIBRATION WHEN ACCOMPLISHED OUTSIDE OF NORMAL INSTALLATION SEQUENCES DUE TO CONTRACTOR OR TRADE RULE ACTIONS OR REQUIREMENTS SHALL BE SUPPORTED BY, CHARGED TO, AND ACCEPTED BY THE CUSTOMER AS AN ADDITIONAL INSTALLATION EXPENSE.
- 7) THE CUSTOMER SHALL COORDINATE WITH SIEMENS PROJECT MANAGER THE LOCATION AND TRAVEL OF ALL ANCILLARY EQUIPMENT TO BE CEILING OR WALL MOUNTED (I.E.: O.R. LIGHTS, MEDICAL GAS COLUMNS, PHYSIOLOGICAL MONITORING INJECTORS, CRT PLATFORMS, SPRINKLER HEADS, SMOKE DETECTORS, ELECTRICAL OUTLETS, HVAC GRILLES, SPEAKERS, AND GENERAL ROOM LIGHTING, ETC.).
- 8) THE GENERAL CONTRACTOR/CUSTOMER SHALL BE RESPONSIBLE FOR ALL FINAL PAINT, TOUCH-UP AND ANY COSMETIC OR TRIM WORK WHICH NEEDS TO BE OR IS REQUIRED TO BE COMPLETED AFTER THE INSTALLATION OF THE SIEMENS EQUIPMENT AND ANY ASSOCIATED SUPPORT APPARATUS.
- 9) CUSTOMER/CONTRACTOR MUST ASSIST SIEMENS INSTALLERS WITH INSTALLATION OF EQUIPMENT ABOVE 14'-0". REFER TO THE ELECTRICAL NOTES ON SIEMENS SHEET E-101 FOR MORE DETAILS.

REV 0

NOISE LEVELS XQ GRADIENTS

SYSTEM ROOM	NOISE LEVEL / dB(A)
CONTROL ROOM	<55
EXAMINATION ROOM	80.6 dB(A) - 8 HOUR AVERAGE 101.8 dB(A) MAXIMUM, MEASURED INSIDE THE EXAM ROOM.
EQUIPMENT ROOM	<65

NOISE LEVELS ARE BASED ON AN AVERAGE MEASUREMENT OVER 8 HOURS OF CLINICAL SCANNING. PEAK LEVELS MAY BE HIGHER FOR CERTAIN SEQUENCES.

IT IS THE CUSTOMER'S RESPONSIBILITY TO ENSURE THAT ALL LOCAL/ STATE/OSHA NOISE REGULATIONS ARE ADHERED TO. ADDITIONAL NOISE DATA MAY BE PROVIDED BY SIEMENS PROJECT MANAGER UPON REQUEST. 03/19/18

OEM ACCESSORY ITEMS

FOR OEM (OUTSIDE EQUIPMENT MANUFACTURER) ITEMS THAT ARE SOLD AS ACCESSORIES TO THE SIEMENS MR SYSTEM (INJECTORS, LASER LIGHTS, ELASTOGRAPHY, CHILLERS, UPS, ETC.), PLEASE REFER TO THE SIEMENS PROJECT MANAGER AND THE ACTUAL EQUIPMENT VENDOR FOR TECHNICAL INFORMATION AND INSTALLATION REQUIREMENTS.

REV 1

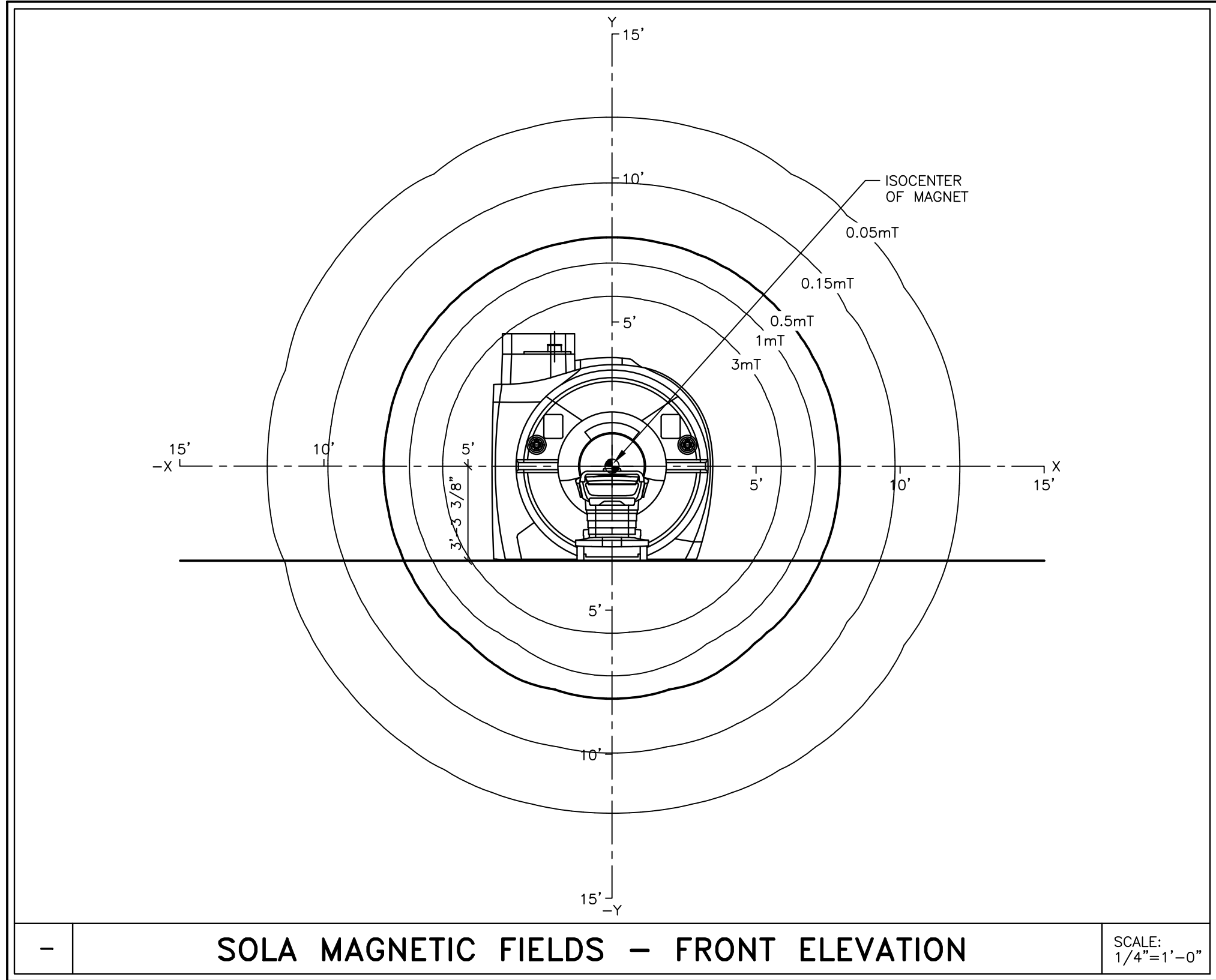
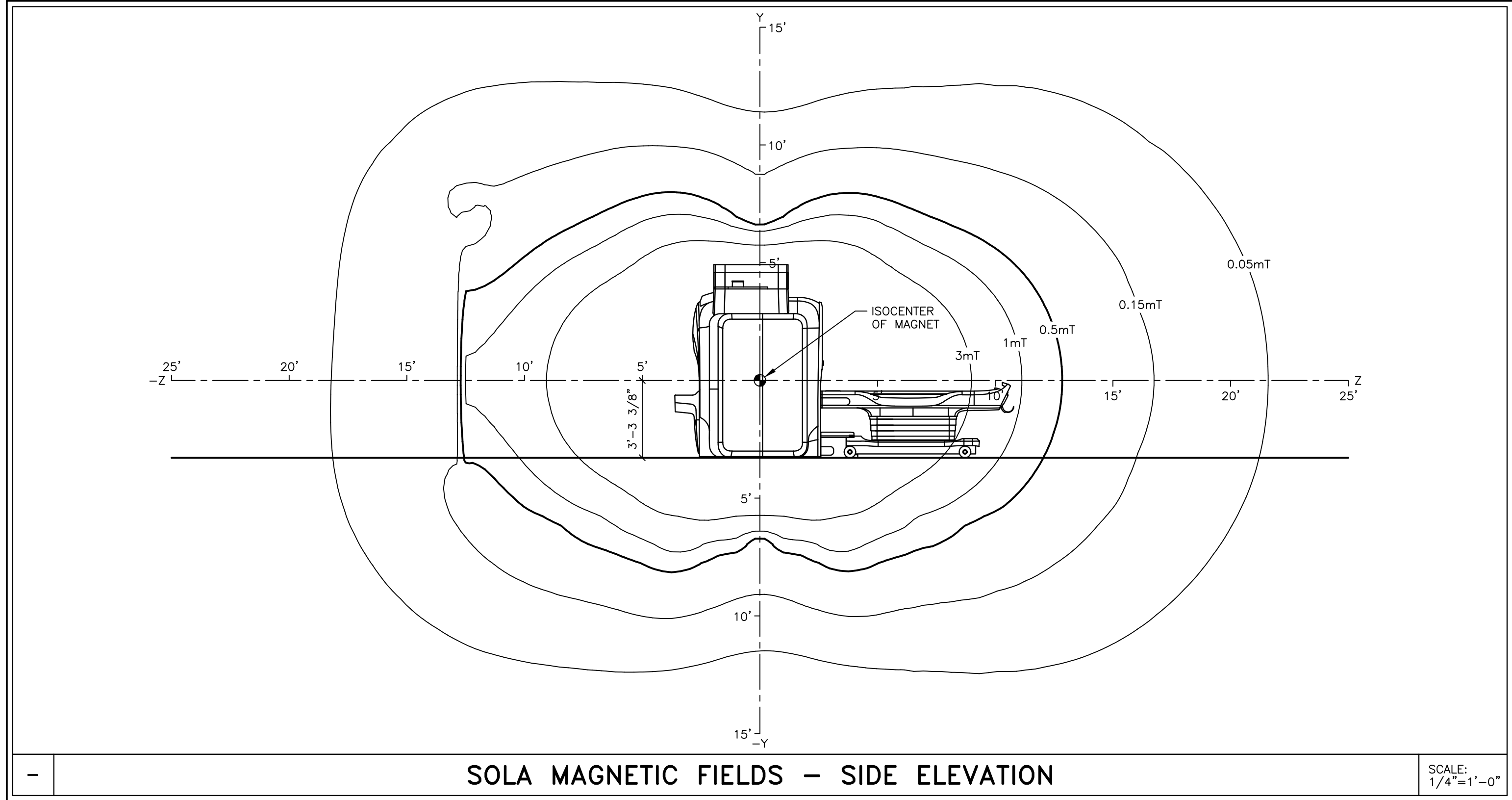
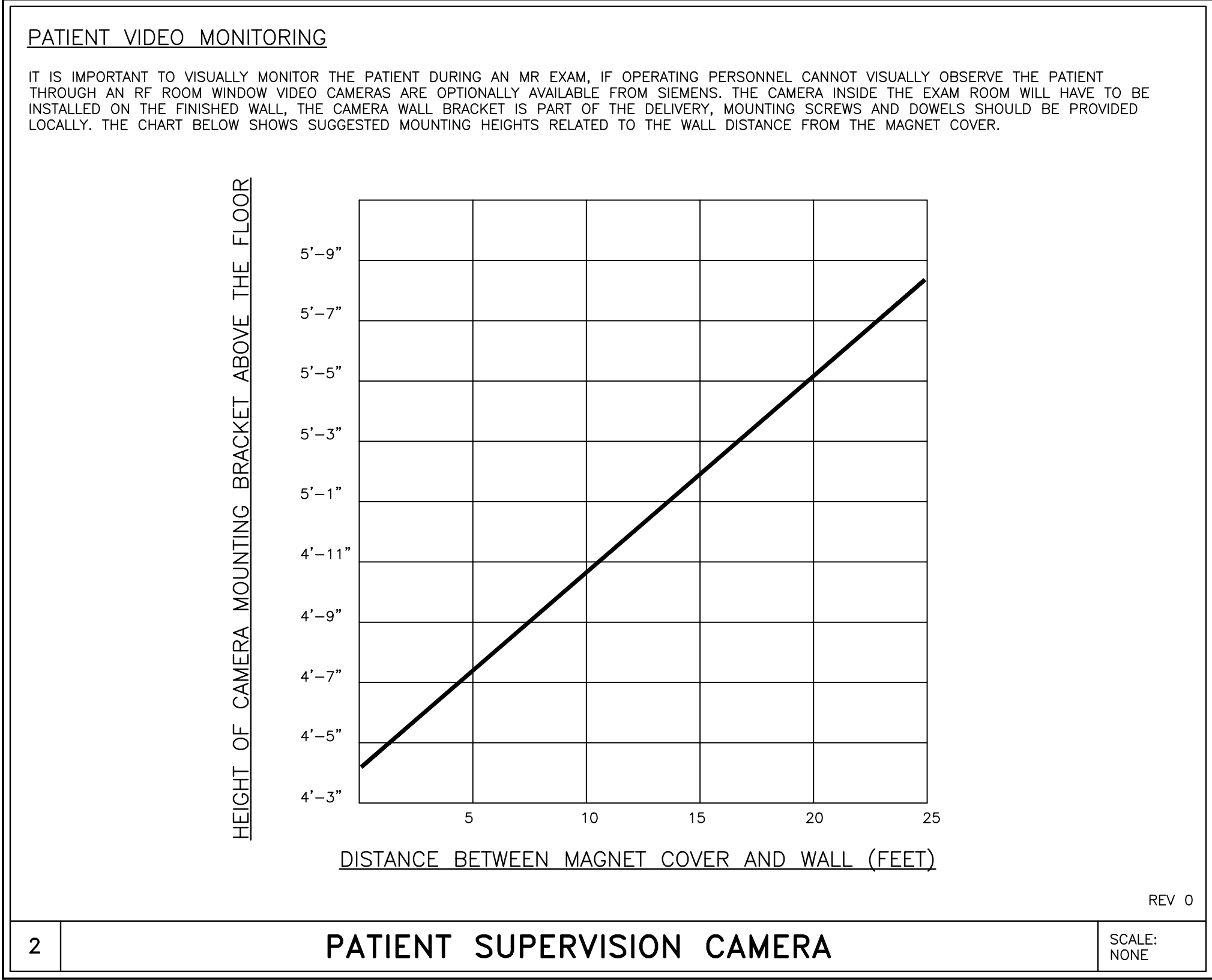
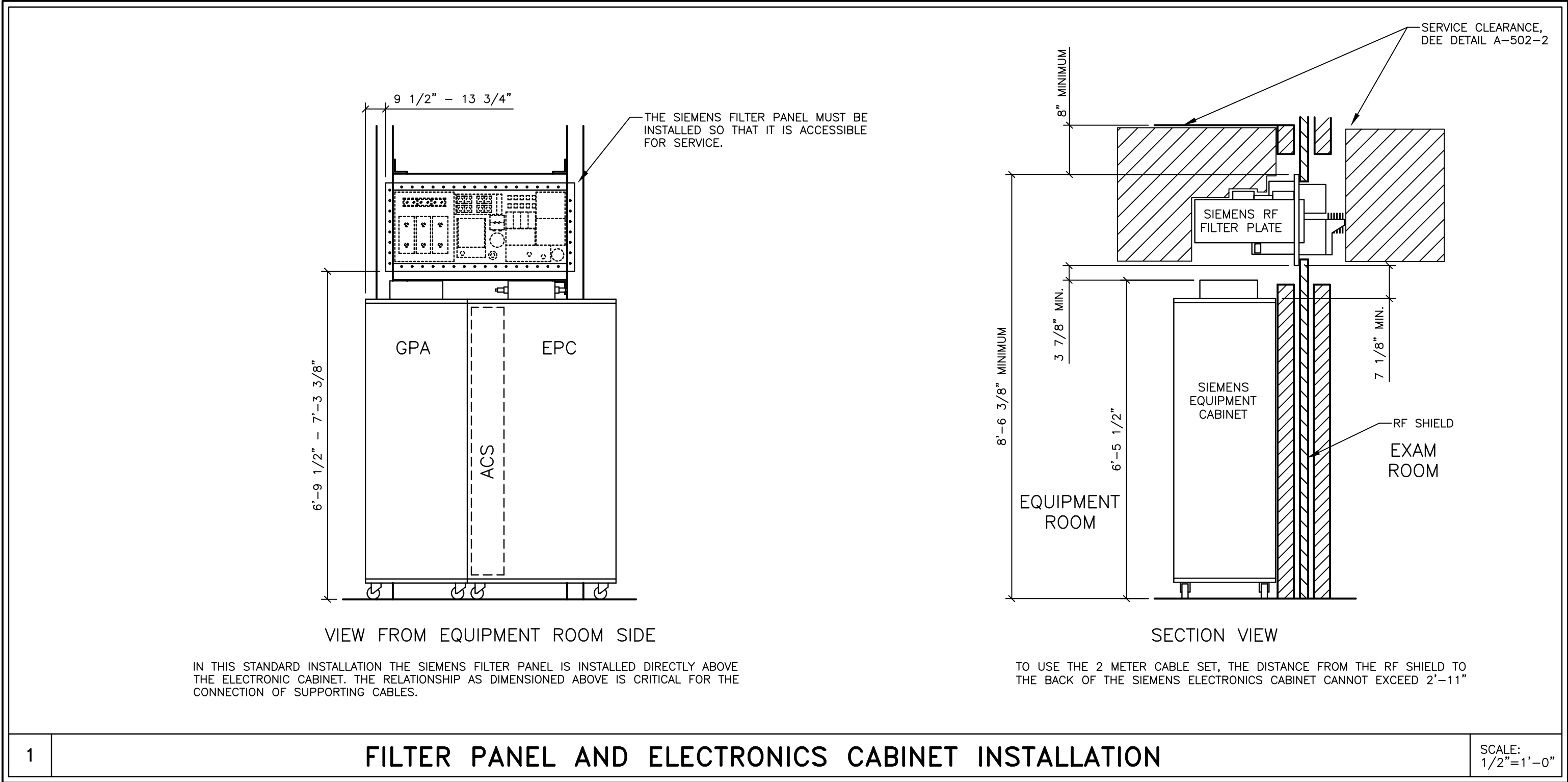
EXAM ROOM LIGHTING

THE MAGNETIC FIELD ADVERSELY AFFECTS THE OPERATING LIFE OF LIGHT BULBS LOCATED IN THE IMMEDIATE VICINITY OF THE MAGNET. THE FILAMENT IN THE BULBS OSCILLATES WITH THE FREQUENCY OF THE POWER SUPPLY. LIGHTS IN THE VICINITY OF THE MAGNET CONNECTED TO A DC POWER SUPPLY CAN REDUCE THIS EFFECT. RESIDUAL DC RIPPLE SHOULD BE LESS THAN 5%.

REV 2

SOLA
REV 9

SIEMENS



ATTENTION:

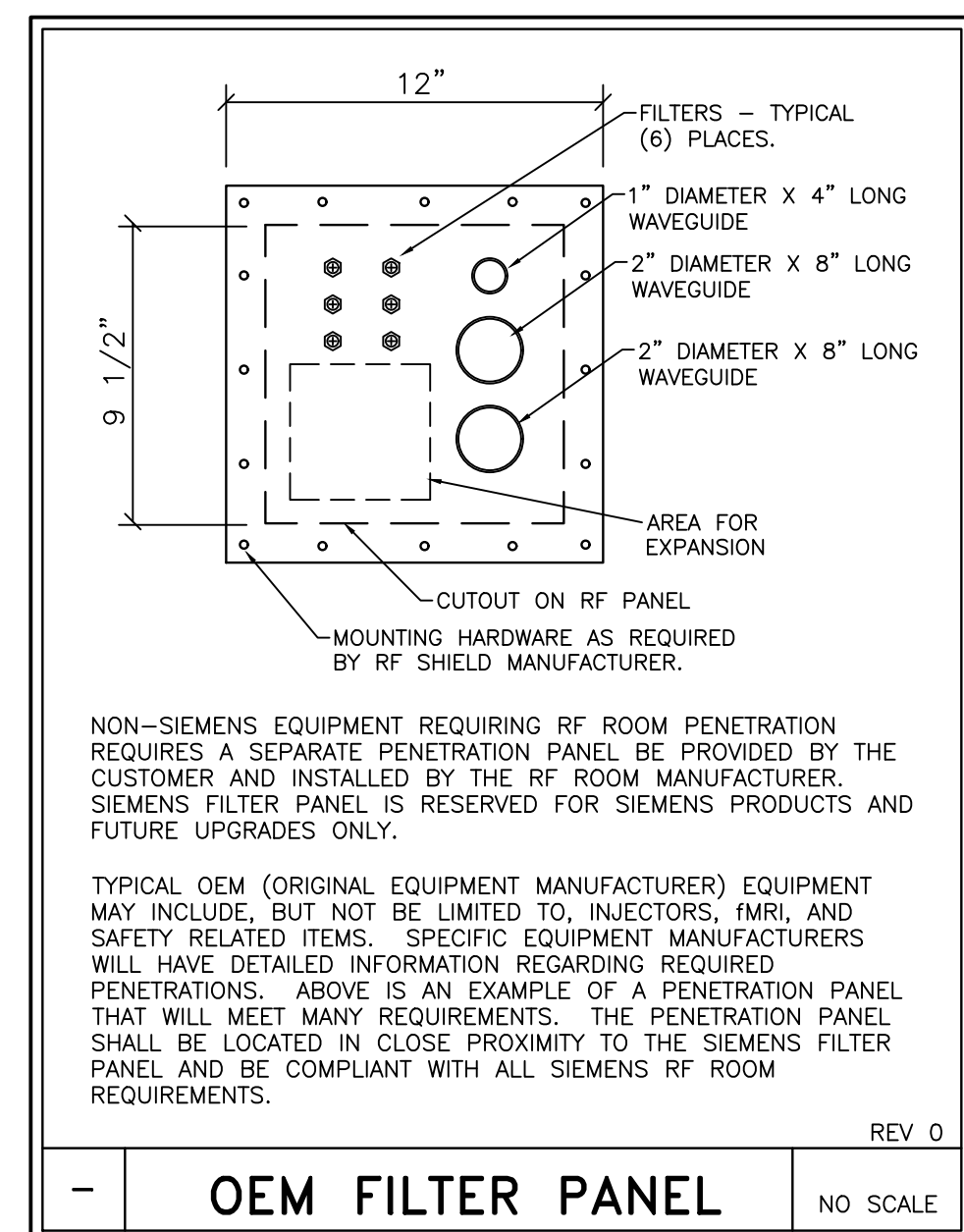
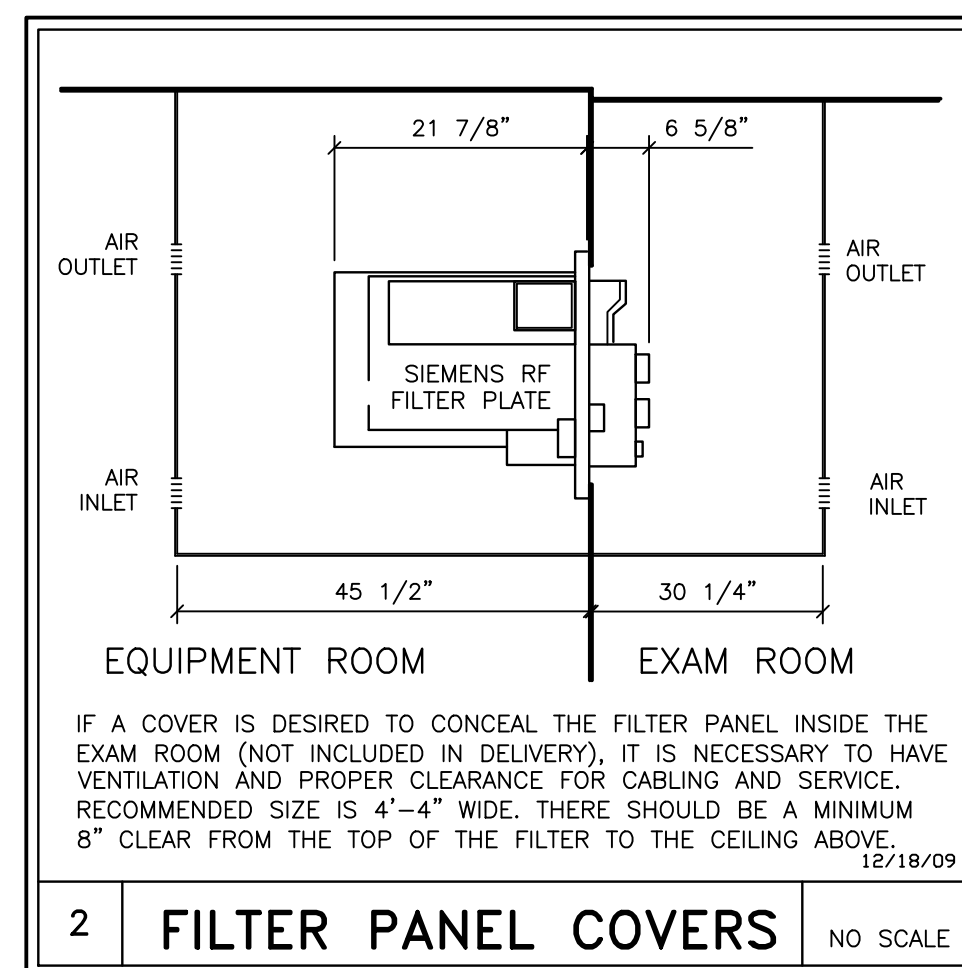
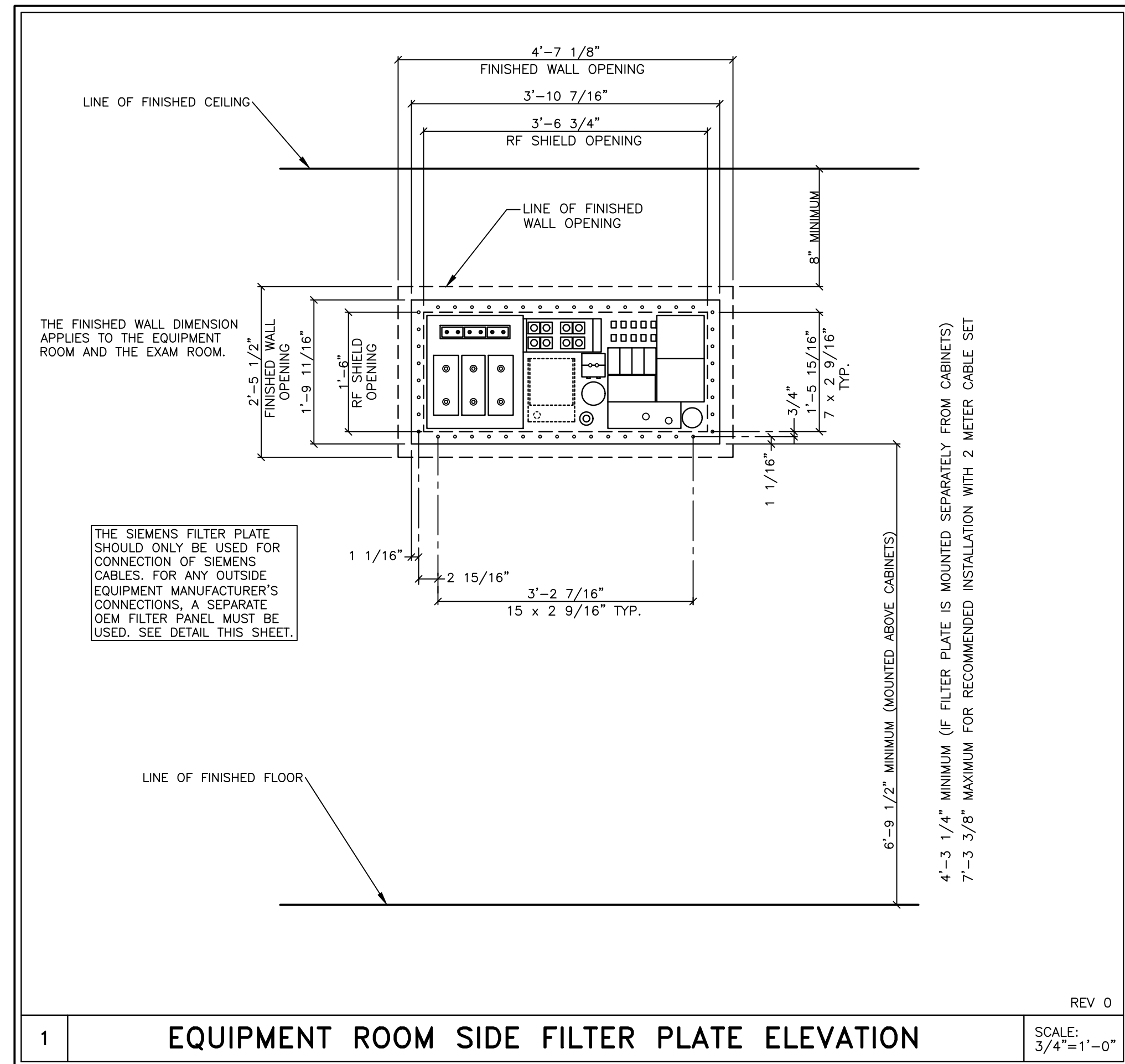
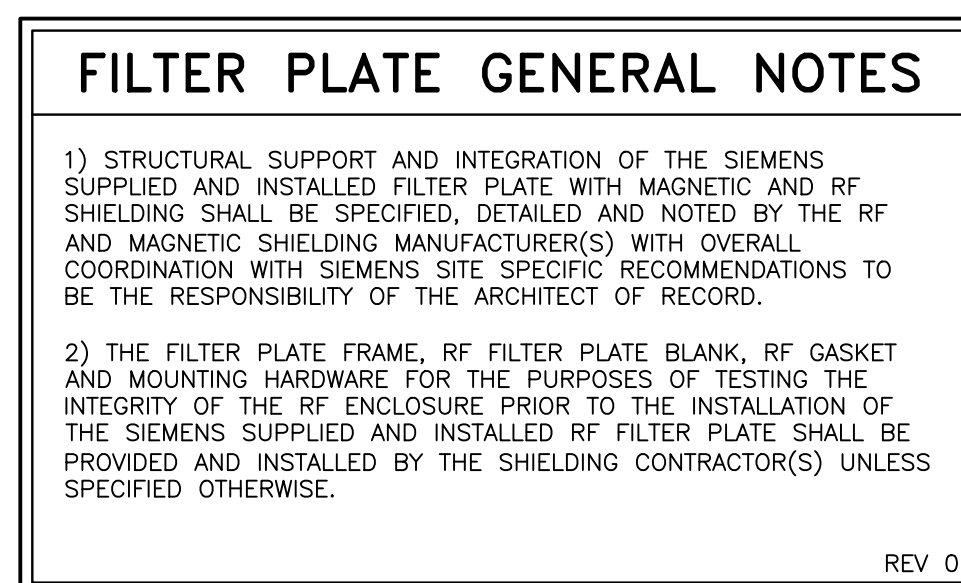
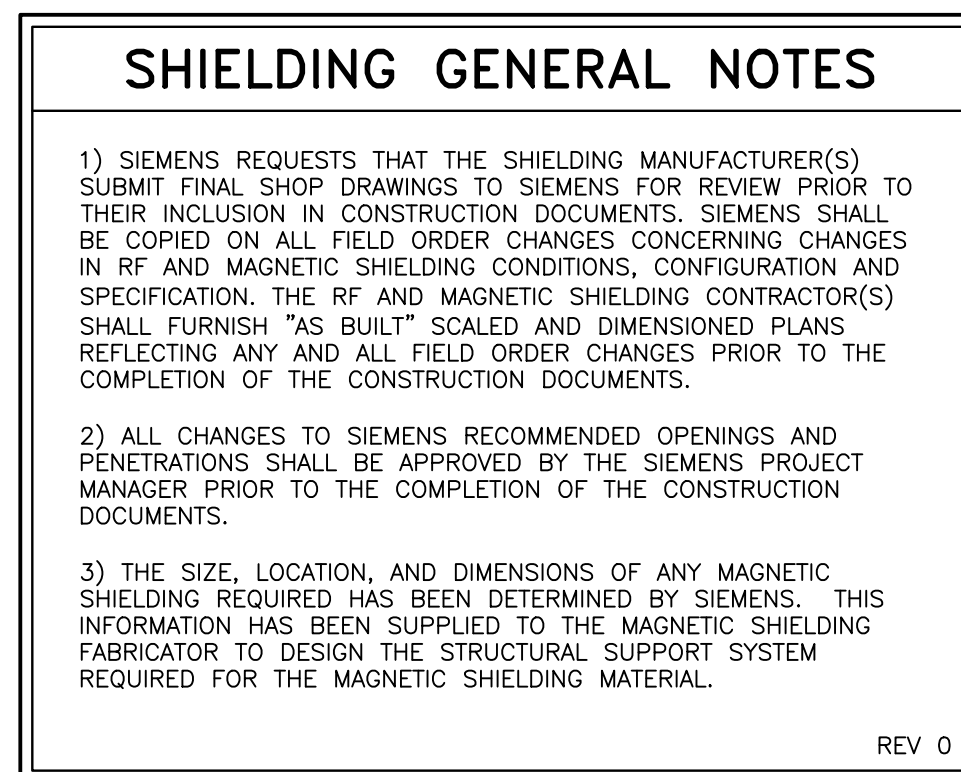
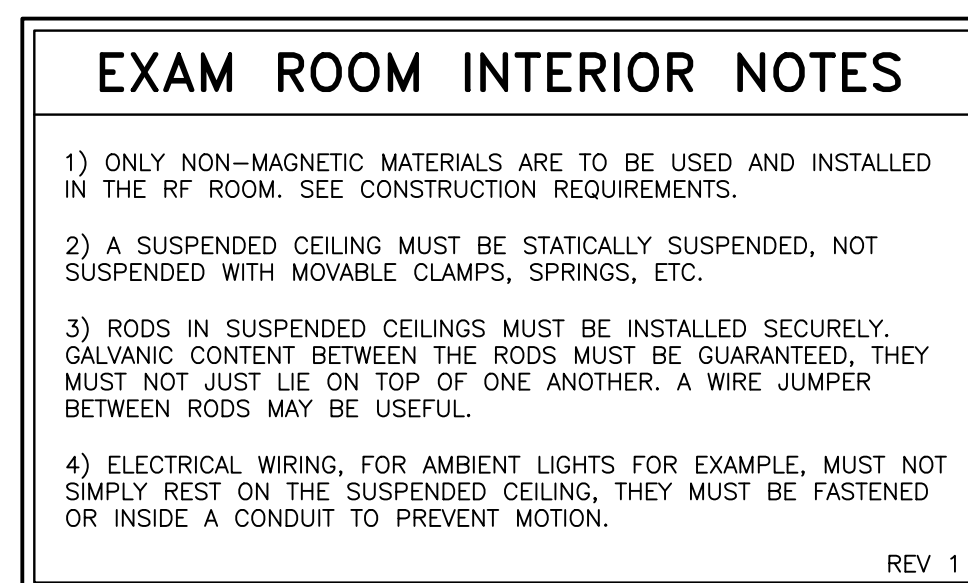
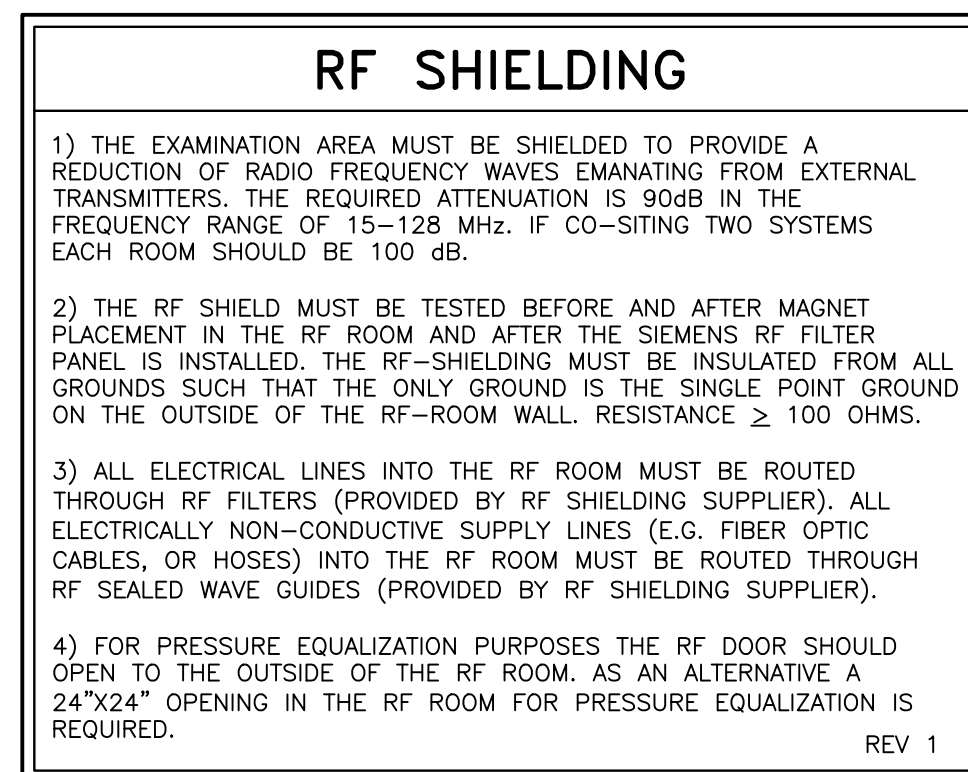
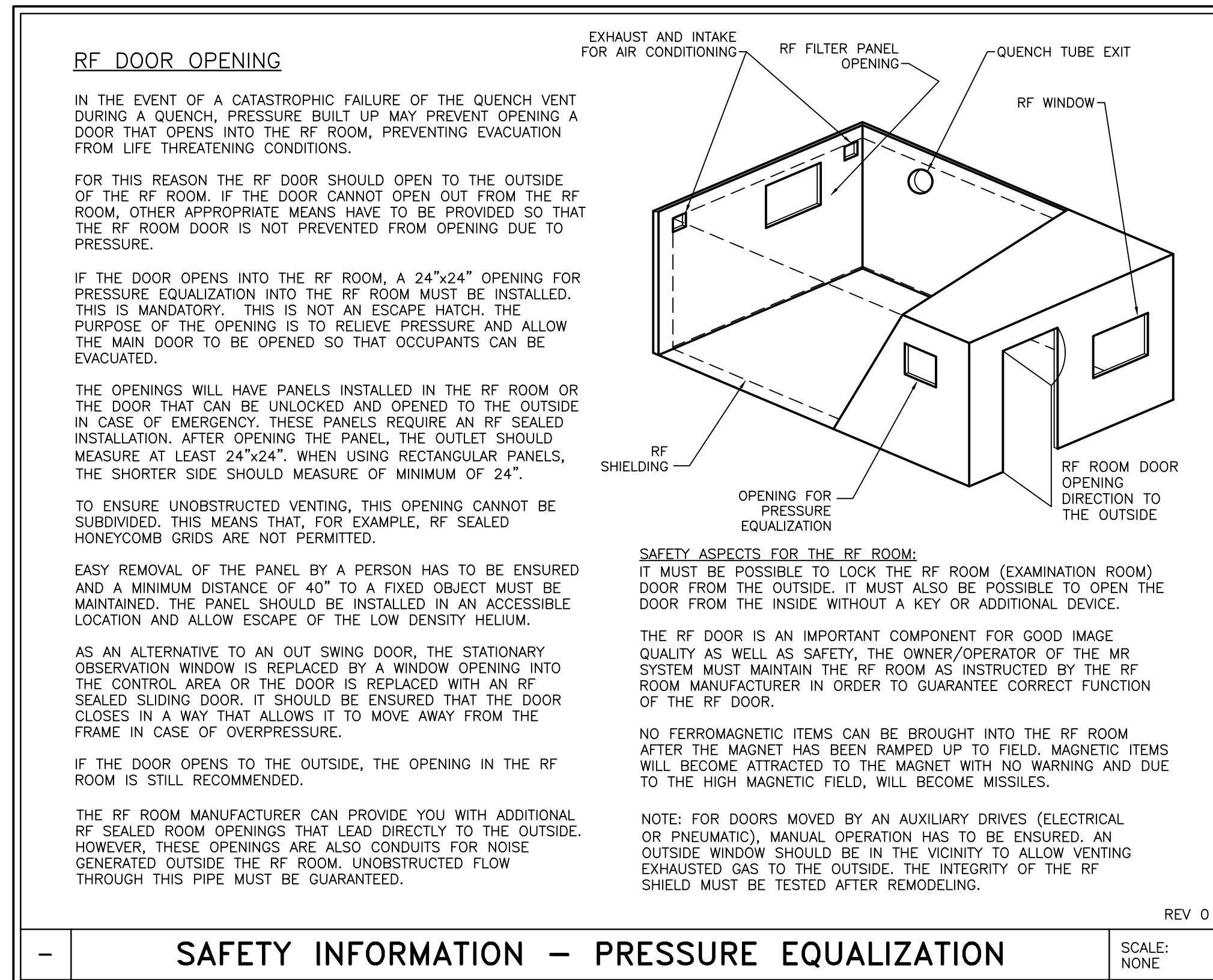
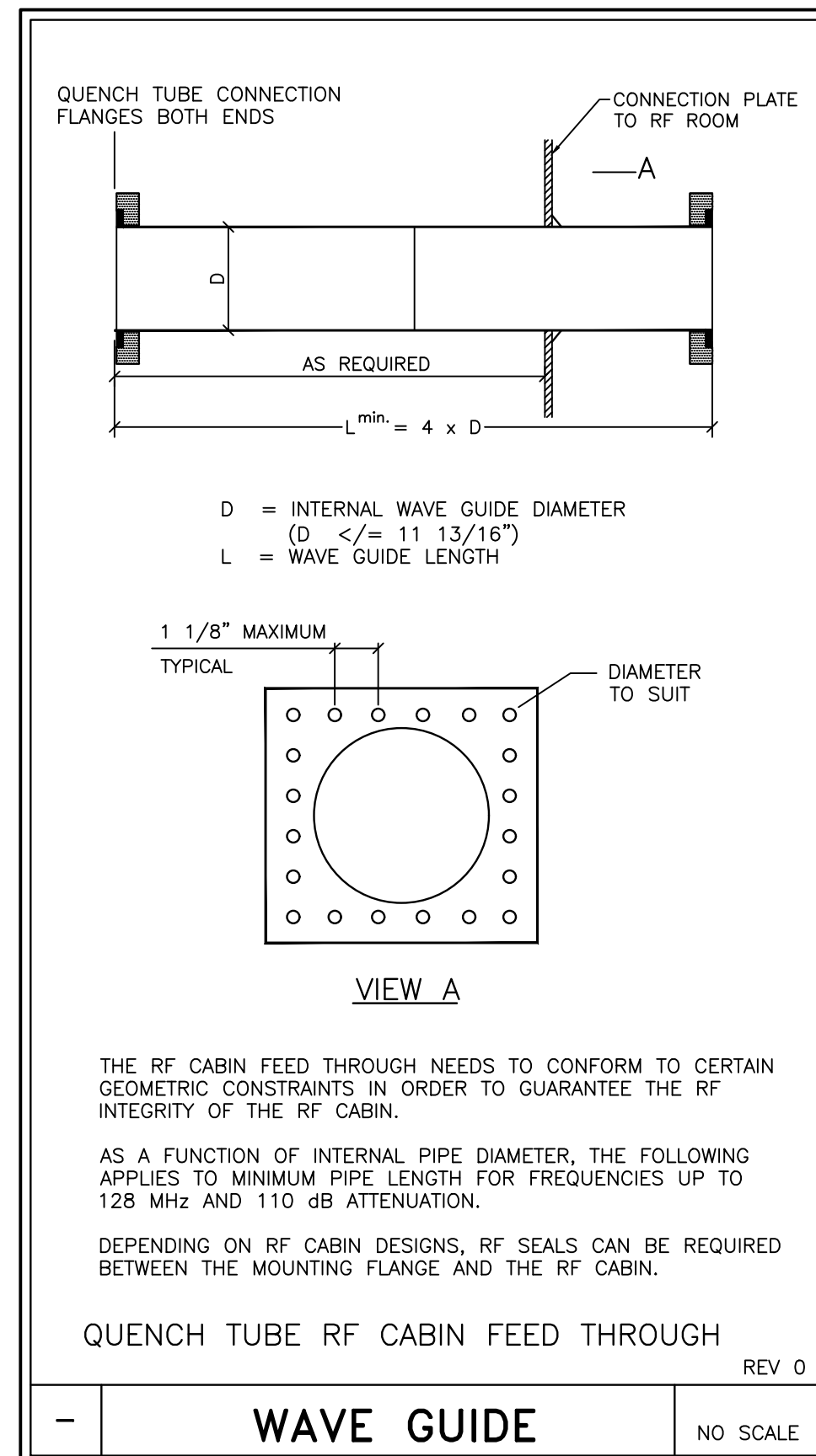
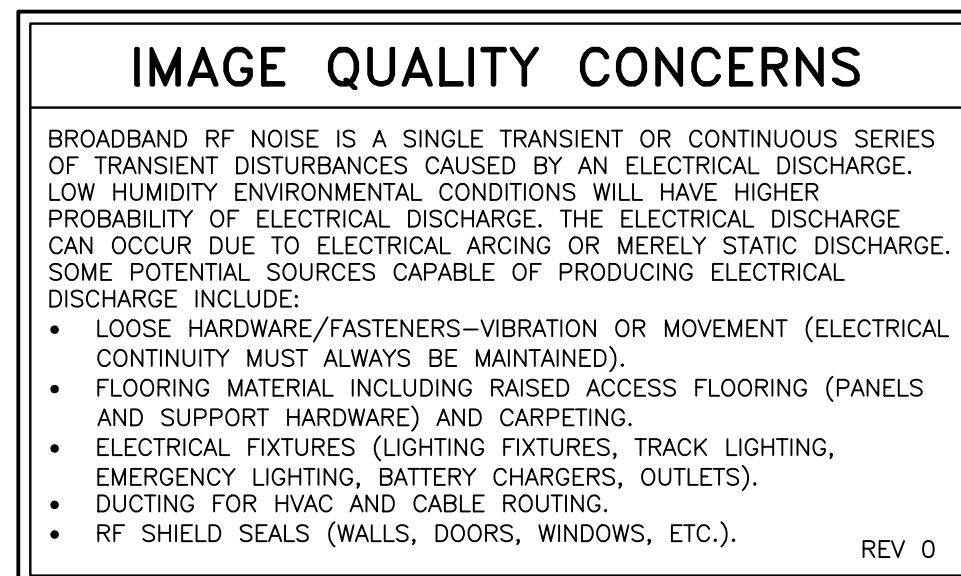
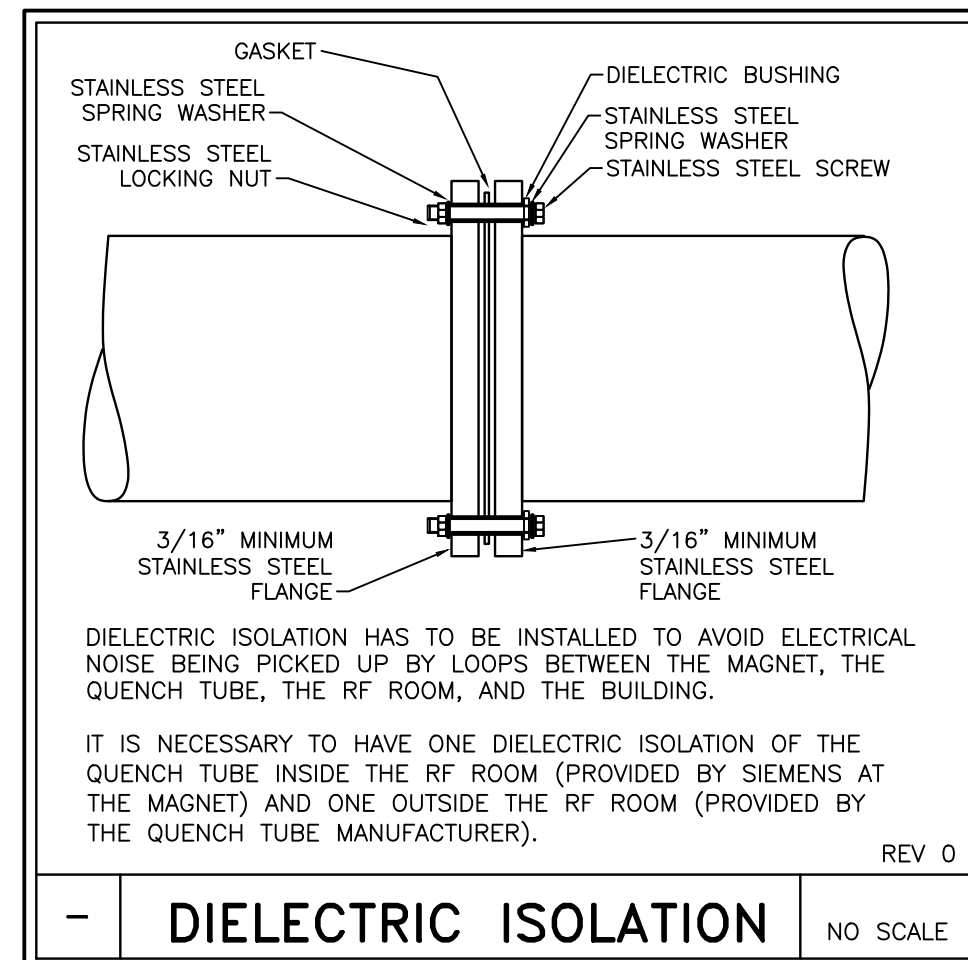
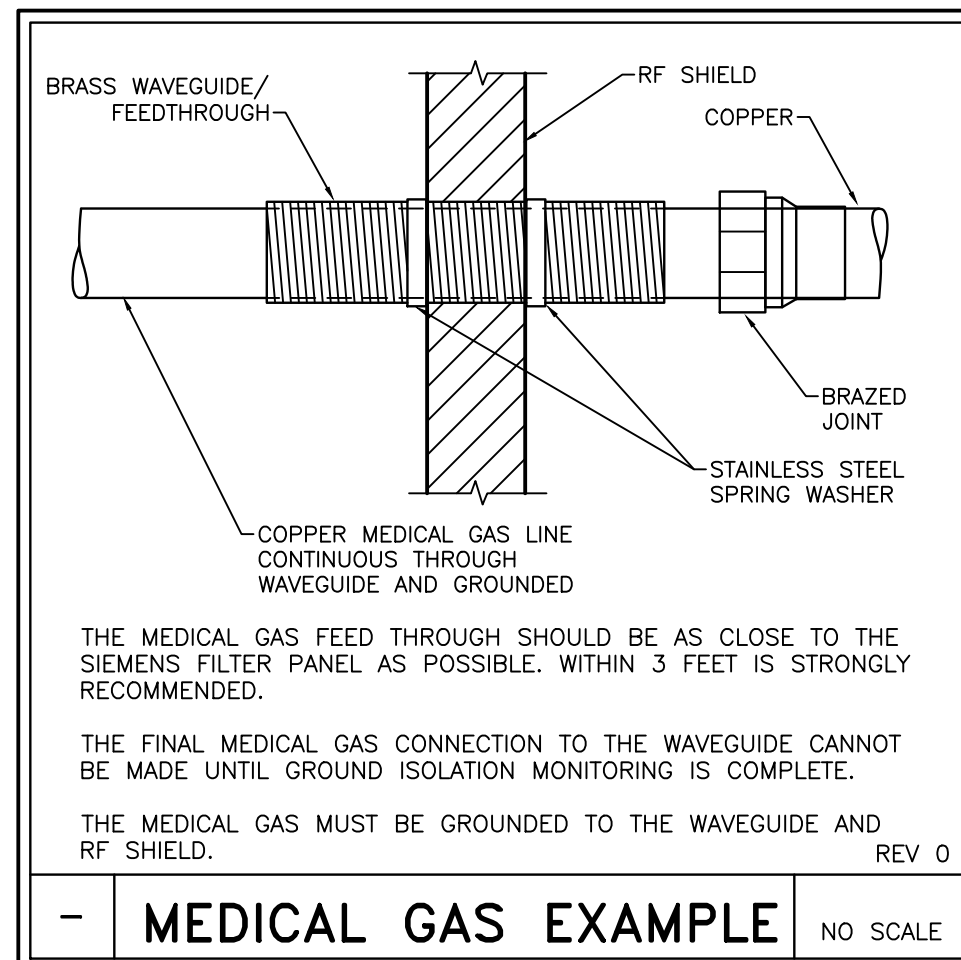
—THIS DRAWING IS DESIGNED TO CONFORM TO FEATURES AND EQUIPMENT REQUIREMENTS PRESENTED AT THE TIME OF THEIR PREPARATION. SINCE BOTH THESE FACTORS ARE SUBJECT TO DESIGN MODIFICATION, THEY ARE NOT TO BE USED FOR CONSTRUCTION PURPOSES.

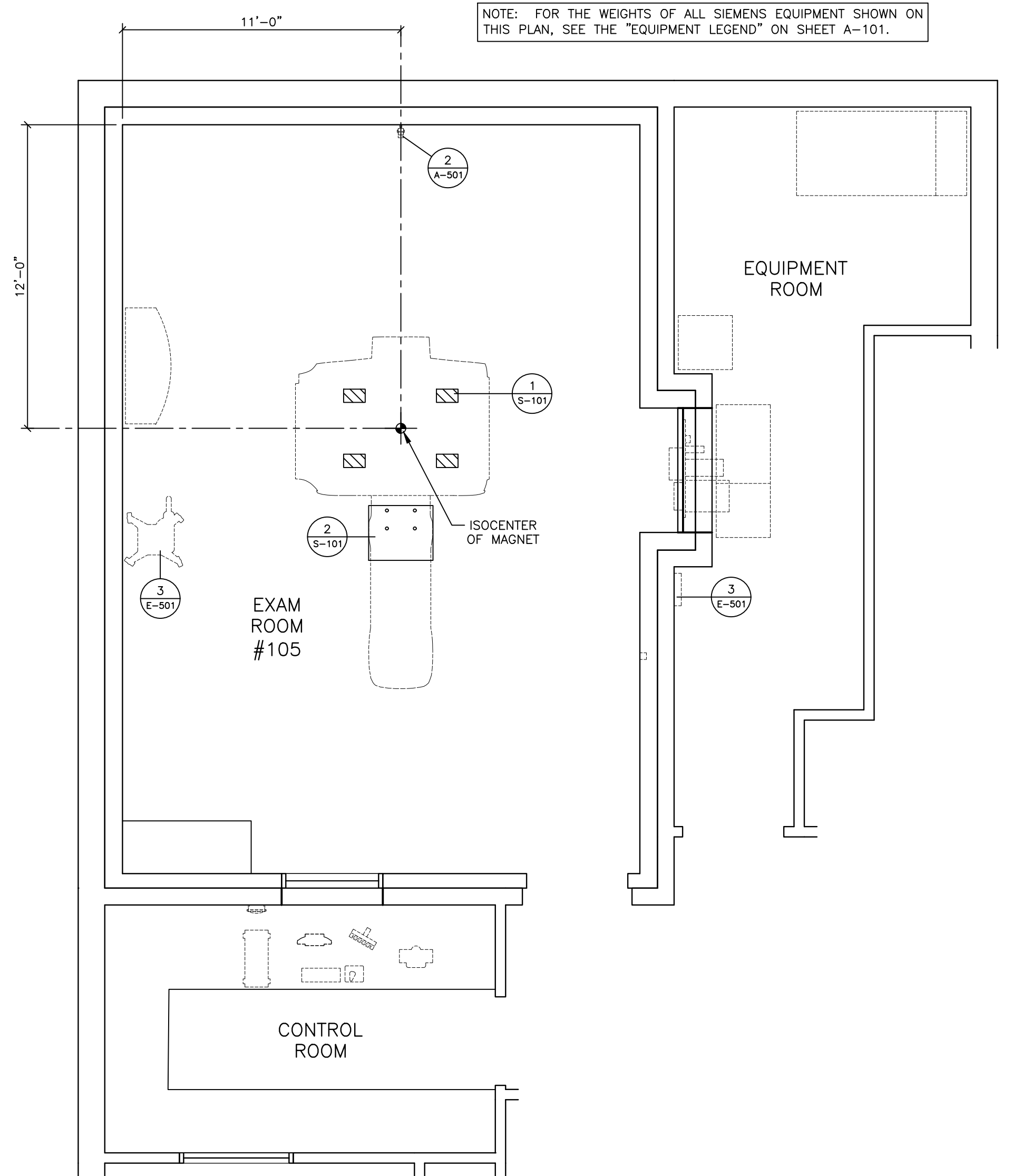
—IT IS RECOMMENDED THAT THE SIEMENS DRAWINGS BE INCORPORATED WITH THE CONSTRUCTION DOCUMENTS FOR REFERENCE.

—ALL DIMENSIONS SHOWN ON THIS DRAWING ARE FROM FINISHED SURFACES.

—THIS DRAWING DOES NOT PROVIDE RADIATION SHIELDING REQUIREMENTS FOR X-RAY AND ASSOCIATED EQUIPMENT. THE CUSTOMER IS RESPONSIBLE FOR CONSULTING WITH A REGISTERED RADIATION PHYSICIST TO SPECIFY RADIATION PROTECTION.

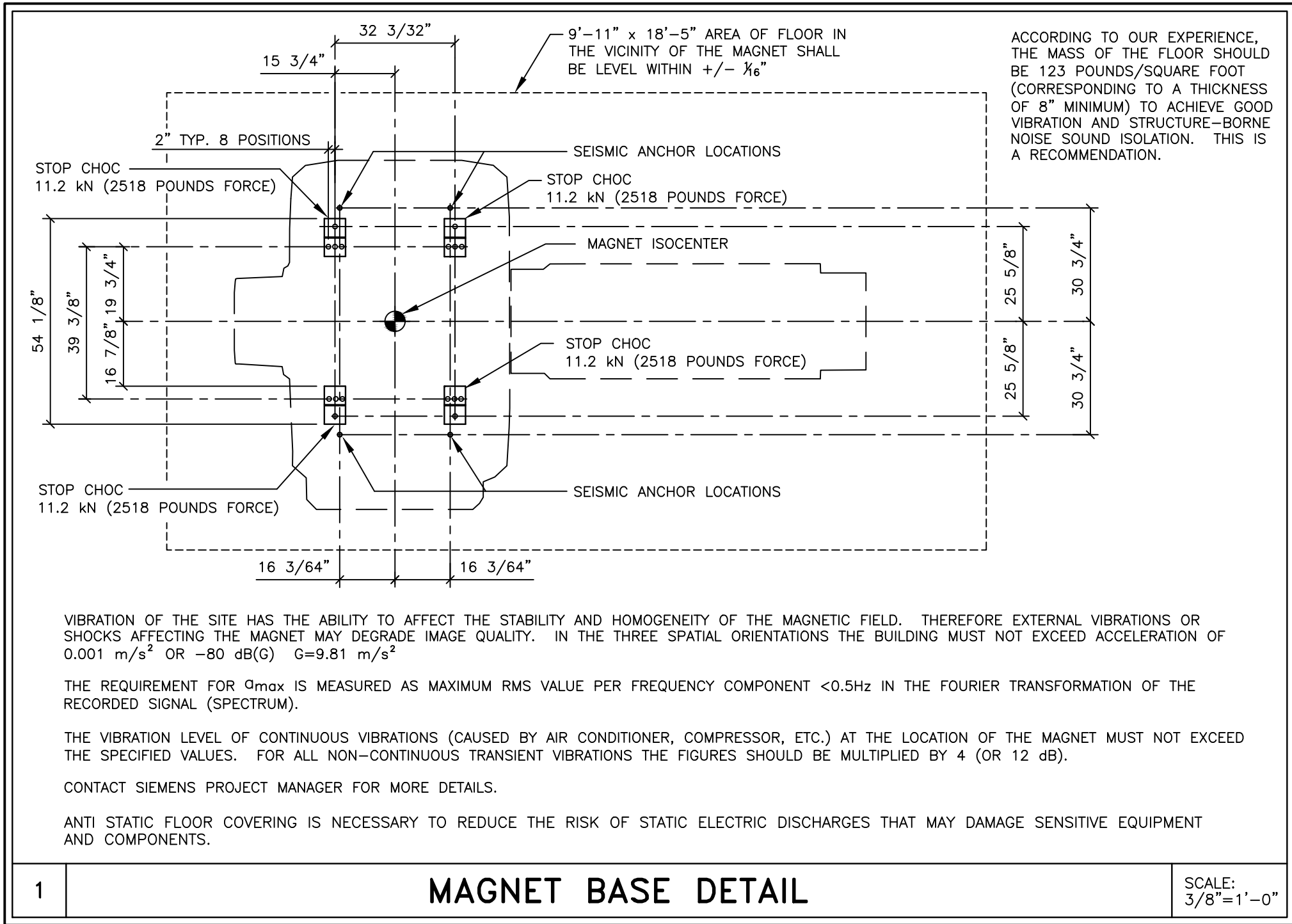
			PROJECT MANAGER: JUSTIN HAJEK TEL: (402) 960-7678 EXT: VMAIL: FAX: EMAIL: JHAJEK@CASSLING.COM		SIEMENS	
			FORT MEADE VAMC 113 COMANCHE ROAD, FORT MEADE, SD 57741 MRI ROOM #105 - MAGNETOM SOLA XQ GRADIENTS			
			PROJECT #: 1905075		SHEET: A-501	
			THE USE OR REPRODUCTION OF THIS TITLE BLOCK WITHOUT SIEMENS AUTHORIZATION WILL RESULT IN PROSECUTION UNDER FULL EXTENT OF THE LAW.			
			ALL RIGHTS ARE RESERVED.			
			SCALE: AS NOTED		REF. #: 30225647	
			DATE: 10/31/20		DRAWN BY: D. BRISTOE	
			—ISSUE BLOCK—			





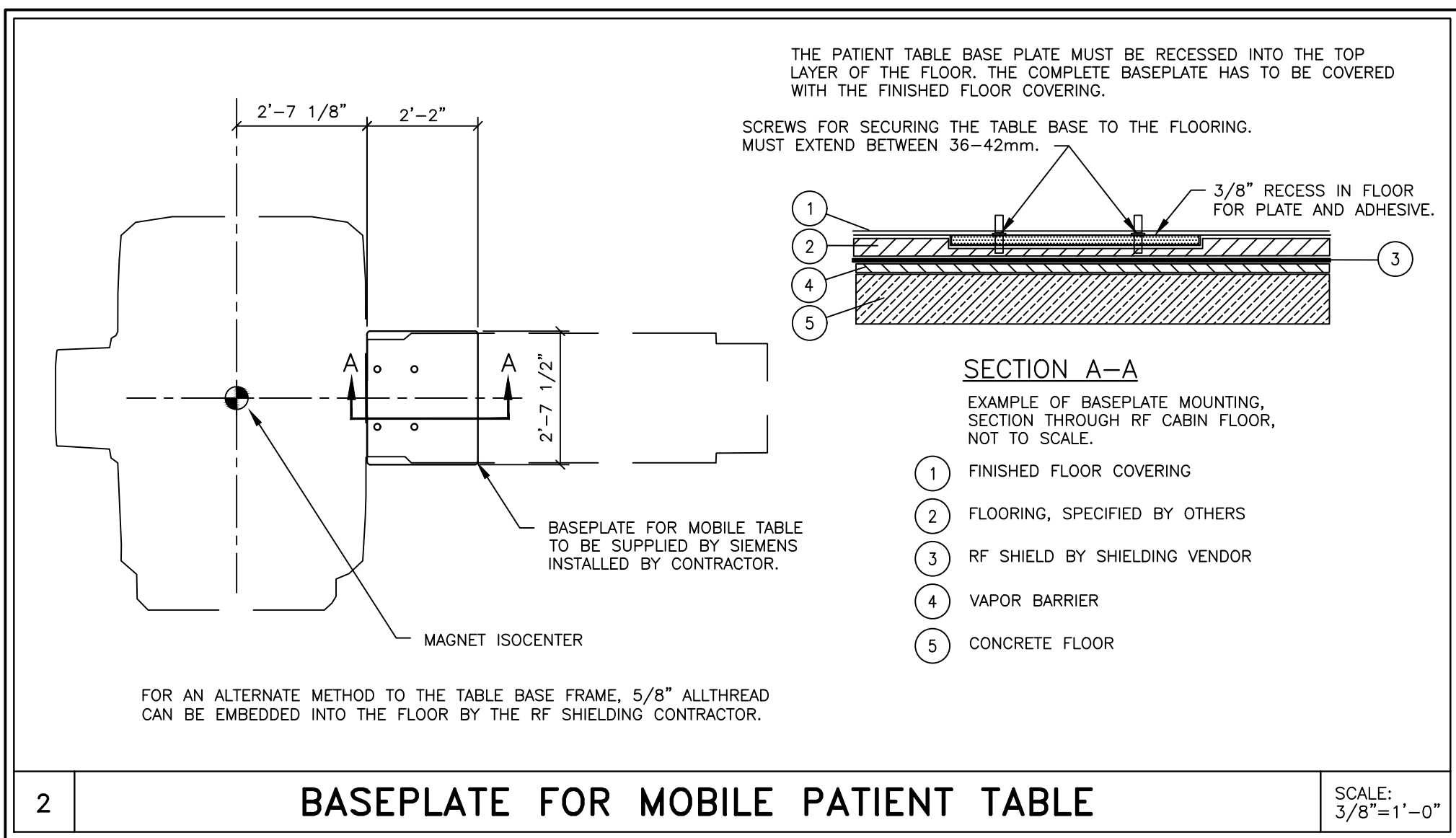
STRUCTURAL FLOOR PLAN

SCALE: 1/4" = 1'-0"



STRUCTURAL NOTES

- 1) THE CUSTOMER/CONTRACTOR SHALL FURNISH AND INSTALL ALL STRUCTURAL SUPPORT MEMBERS AND NEEDED HARDWARE FOR THE INSTALLATION OF THE SIEMENS EQUIPMENT.
- 2) THE OVERHEAD STRUCTURAL SUPPORT SYSTEM SHALL BE FIXED, RIGID AND BRACED FOR SWAY.
- 3) ALL STRUCTURAL SUPPORT MEMBERS SHALL BE TRUE, SQUARE, LEVEL, PARALLEL AND COPLANAR WITH RESPECT TO EACH OTHER, WITH A HORIZONTAL STRUCTURAL SUPPORT MEMBER TO BE LOCATED AND SET WITH A TRANSIT.
- 4) ALL STRUCTURAL SUPPORT DETAILS SHOWN ARE SAMPLE DETAILS BASED UPON TYPICAL AND STANDARD BUILDING PRACTICES AND ARE NOT INTENDED AS ACTUAL CONSTRUCTION DETAILS. ALL CONSTRUCTION DETAILS AND SUPPORT CALCULATIONS SHALL BE PREPARED BY A PROFESSIONAL STRUCTURAL ENGINEER AT THE CUSTOMER'S EXPENSE. IN THE EVENT AN EXISTING SUPPORT SYSTEM IS TO BE USED, IT WILL BE THE CUSTOMER'S RESPONSIBILITY TO VERIFY THE INTEGRITY OF THAT SYSTEM.
- 5) MOUNTING PLATES, FRAMES, AND HARDWARE SUPPLIED BY SIEMENS AS DETAILED IN THIS DRAWING SET ARE INSTALLED BY SIEMENS UNLESS OTHERWISE REQUIRED. ANY DEVIATION FROM THE PROVIDED MATERIALS OR MOUNTING METHODS MUST BE DESIGNED AND DOCUMENTED BY THE STRUCTURAL ENGINEER OF RECORD. ALTERNATE MOUNTING MATERIALS (I.E. ANCHORS, THREADED ROD, BACKING PLATES, ETC.) MUST BE SUPPLIED BY THE CUSTOMER/CONTRACTOR. SIEMENS MAY REQUIRE ASSISTANCE FROM THE CUSTOMER/CONTRACTOR WITH INSTALLATION WHEN UTILIZING ALTERNATE MOUNTING MATERIALS.
- 6) ALL CEILING FIXTURES (I.E. AIR SUPPLY GRILLES, AIR RETURN GRILLES, EXHAUST GRILLES, SPRINKLER HEADS, INCANDESCENT AND FLUORESCENT LIGHT FIXTURES, INTERCOM SPEAKERS, MEDICAL GAS COLUMNS, ETC.) SHALL BE INSTALLED FLUSH MOUNTED WITH THE FINISHED CEILING TO PROVIDE FREE AND UNRESTRICTED TRAVEL OF THE SMS CEILING MOUNTED EQUIPMENT.
- 7) THE STRUCTURAL PLANNING AS SHOWN ON THE 1/4" STRUCTURAL PLAN HAS BEEN COORDINATED WITH THE EQUIPMENT LOCATION AS SHOWN ON THE 1/4" EQUIPMENT LAYOUT PLAN. FOR THIS REASON, ANY DEVIATIONS FROM THE STRUCTURAL PLANNING AS SHOWN MUST BE APPROVED BY SMS PLANNING DEPARTMENT.
- 8) THE STRUCTURAL ENGINEER OF RECORD SHALL BE RESPONSIBLE FOR THE DESIGN AND DETAIL OF FLOOR, WALL AND CEILING STRUCTURES IN ACCORDANCE WITH THE WEIGHTS, MOMENTS AND FORCES AS SHOWN ON OUR STRUCTURAL CALCULATIONS, OR INFORMATION IN CONSIDERATION OF FORCES AS DETERMINED PER LOCAL GOVERNING BUILDING CODES.



CEILING HEIGHTS

EXAM ROOM 7'-11" MINIMUM
CONTROL ROOM 6'-11" MINIMUM
EQUIPMENT ROOM 7'-3" MINIMUM

PROJECT MANAGER: JUSTIN HAJEK
TEL: (402) 960-7678 EXT:
VMAIL:
FAX:
EMAIL: JHAJEK@CASSLING.COM

SIEMENS

FORT MEADE VAMC

113 COMANCHE ROAD, FORT MEADE, SD 57741
MRI ROOM #105 - MAGNETOM SOLA XQ GRADIENTS

10/31/20 MAGNET GAUSS FIELDS TO REFLECT USE OF MAGNETIC ROOM SHIELDING
07/24/20 2005075RB DATED 07/07/20 APPROVED BY CUSTOMERS FOR FINALS

THE USE OR REPRODUCTION OF THIS TITLE BLOCK WITHOUT SIEMENS AUTHORIZATION WILL RESULT IN PROSECUTION UNDER FULL EXTENT OF THE LAW.

PROJECT #:
1905075

SHEET:

S-101

SYM DATE DESCRIPTION

ALL RIGHTS ARE RESERVED.

SHEET OF 10
5 10
DATE: 10/31/20
DRAWN BY: D. BRISTOE

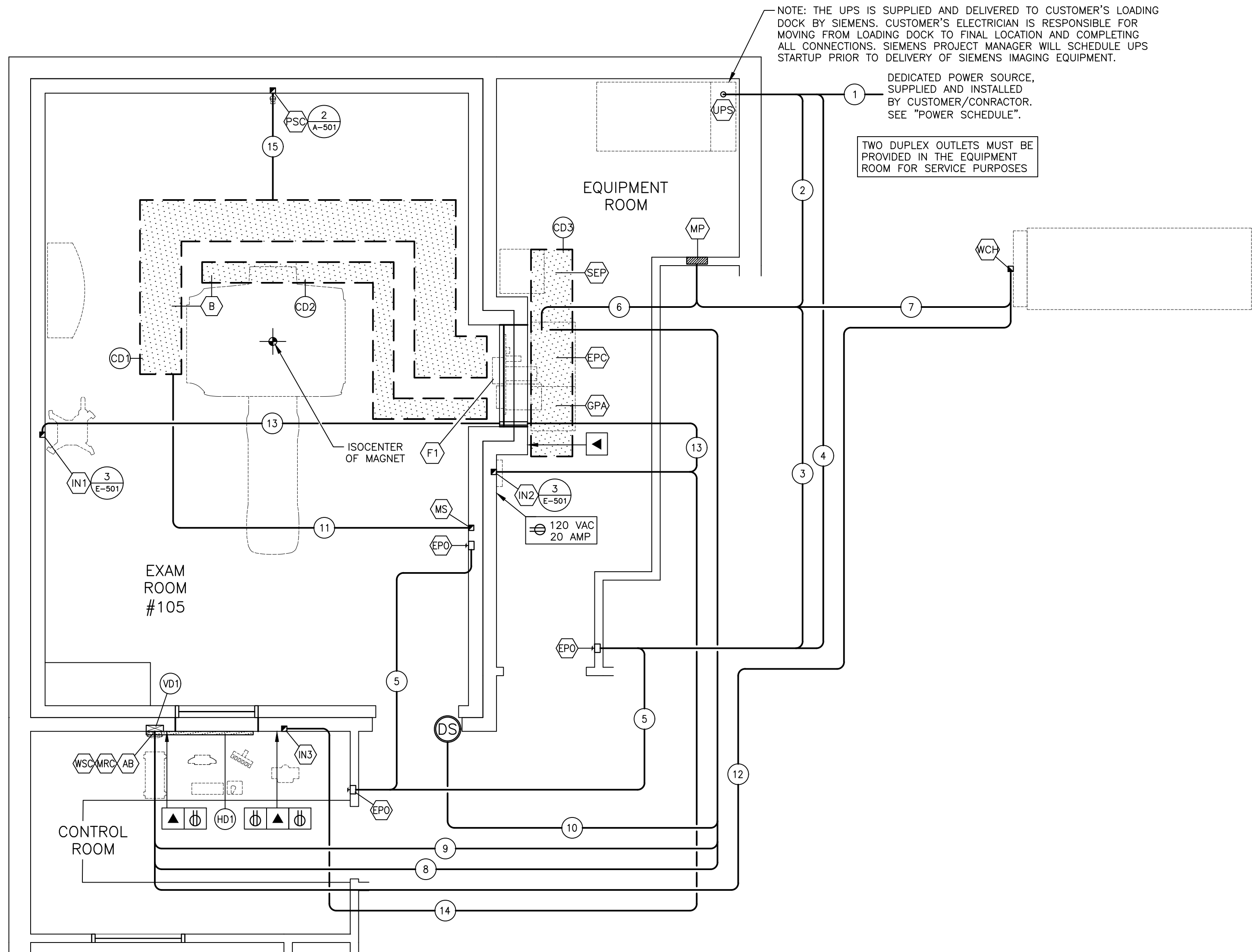
SCALE: AS NOTED
REF. #: 30225647

ATTENTION:

- THIS DRAWING IS DESIGNED TO CONFORM TO FEATURES AND EQUIPMENT REQUIREMENTS PRESENTED AT THE TIME OF THEIR PREPARATION. SINCE BOTH THESE FACTORS ARE SUBJECT TO DESIGN MODIFICATION, THEY ARE NOT TO BE USED FOR CONSTRUCTION PURPOSES.
- THIS SET OF PLANS REPRESENTS A COMPLETE SET OF DETAILS AND SHOULD NOT BE SEPARATED.

- IT IS RECOMMENDED THAT THE SIEMENS DRAWINGS BE INCORPORATED WITH THE CONSTRUCTION DOCUMENTS FOR REFERENCE.

- ALL DIMENSIONS SHOWN ON THIS DRAWING ARE FROM FINISHED SURFACES.
- THIS DRAWING DOES NOT PROVIDE RADIATION SHIELDING REQUIREMENTS FOR X-RAY AND ASSOCIATED EQUIPMENT. THE CUSTOMER IS RESPONSIBLE FOR CONSULTING WITH A REGISTERED RADIATION PHYSICIST TO SPECIFY RADIATION PROTECTION.



ELECTRICAL RACEWAY PLAN

SCALE: 1/4" = 1'-0"

SYMBOLS	
ALL MAY NOT APPLY	
	CAUTION OR WARNING
	CRITICAL NOTE(S)
	PANEL OR ENCLOSURE BY CUSTOMER/CONTRACTOR
	OPENING IN RACEWAY OR TRENCH/DUCT
	PULLBOX IN (FLOOR/WALL/CEILING)
	OPENING IN ACCESS FLOORING
	RF DOOR SWITCH - MCMASTER-CARR SUPPLY ROLLER LIMIT SWITCH 7076k14 PROVIDED BY CONTRACTOR, AND MOUNTED AT TOP OF DOOR. COORDINATE WITH SIEMENS PROJECT MANAGER.
	(EPO) EMERGENCY POWER OFF BUTTON
	CEILING DUCT
	SURFACE MOUNTED DUCT
	VERTICAL DUCT
	ETHERNET CONNECTION TO CUSTOMER'S INFORMATION SYSTEMS NETWORK IN AN ACCESSIBLE LOCATION (VERIFY WITH SIEMENS PROJECT MANAGER).
	110 VOLT, 20 AMP, HOSPITAL GRADE DUPLEX OUTLET LOCATED NEAR THE ETHERNET CONNECTION.

REV 2

CONTRACTOR SUPPLIED CABLES				
FROM	VIA	TO	DESCRIPTION	REMARKS
SOURCE	1	UPS	(3) PHASE CONDUCTORS, (1) FULL SIZE EQUIPMENT GROUND WIRE TO BE SIZED BY ELECTRICAL CONTRACTOR/ENGINEER.	
UPS	2	MP	(3) PHASE CONDUCTORS, (1) FULL SIZE EQUIPMENT GROUND WIRE TO BE SIZED BY ELECTRICAL CONTRACTOR/ENGINEER.	
MP	3	EPO	DETERMINED BY ELECTRICAL CONTRACTOR.	
EPO	4	UPS	DETERMINED BY ELECTRICAL CONTRACTOR.	
EPO	5	EPO	DETERMINED BY ELECTRICAL CONTRACTOR.	
MP	6,CD3	EPC	(3) 2/0 AND (1) 2/0 EQUIPMENT GROUND, TO REDUCE EMI (INTERFERENCE) THE POWER CABLES MUST BE SHIELDED. THIS CAN BE ACHIEVED BY USING EMT, WHICH IS CONSIDERED A SHIELDING DEVICE. IF CABLES ARE RUN IN FREE AIR SHIELDED CONDUCTORS MUST BE USED.	LANDED BY ELECTRICAL CONTRACTOR
MP	7	WCH	(3) PHASE CONDUCTORS, (1) FULL SIZE EQUIPMENT GROUND WIRE TO BE SIZED BY ELECTRICAL CONTRACTOR/ENGINEER.	
WCH	12,VD1	WCS	CABLE PROVIDED BY CHILLER MANUFACTURER, PULLED BY ELECTRICIAN	DIMPLEX CHILLER - STATUS PANEL

ELECTRICAL LEGEND			
SYM	SIZE	DESCRIPTION	REMARKS
	3"	SUPPLIED AND INSTALLED BY CUSTOMER/CONTRACTOR	ALARM BOX
	AS REQUIRED	OPENING IN FACE OF VERTICAL DUCT 5'-0" ABOVE FINISHED FLOOR IN LOCATION TO BE COORDINATED WITH THE ARCHITECT.	ELECTRONICS CABINETS
	AS REQUIRED	LOCATION FOR CABLES TO DROP OUT OF BOTTOM OF RACEWAY.	MAGNET CABLE ACCESS
	-----	EMERGENCY POWER OFF BUTTONS, MOUNTED WITH CENTERLINE AT 5'-0" ABOVE FINISHED FLOOR. ALL PARTS ARE TO BE NON-FERROUS INSIDE THE RF ROOM. EXACT LOCATIONS ARE TO BE VERIFIED WITH THE ARCHITECT OF RECORD.	SEE POWER SCHEDULE, SHEET E-102
	-----	SIEMENS RF FILTER PANEL TO BE MOUNTED ON RF SHIELDED WALL	FILTER PANEL
	AS REQUIRED	NON-FERROUS PULL BOX MOUNTED FLUSH WITH FINISHED WALL MOUNTED 2'-0" ABOVE FINISHED FLOOR. PROVIDE NEATLY FINISHED AND REMOVABLE COVER WITH CABLE EXIT. EXACT LOCATION TO BE COORDINATED WITH THE ARCHITECT.	INJECTOR POWER SUPPLY-- MUST BE LOCATED OUTSIDE OF 5m FIELD
	AS REQUIRED	PULL BOX MOUNTED FLUSH WITH FINISHED WALL IN EQUIPMENT ROOM, MOUNTED 2'-0" ABOVE FINISHED FLOOR. PROVIDE NEATLY FINISHED AND REMOVABLE COVER WITH CABLE EXIT. EXACT LOCATION TO BE COORDINATED WITH THE ARCHITECT.	INJECTOR POWER SUPPLY
	AS REQUIRED	PULL BOX MOUNTED FLUSH WITH FINISHED WALL IN CONTROL AREA, MOUNTED 2'-0" ABOVE FINISHED FLOOR. PROVIDE NEATLY FINISHED AND REMOVABLE COVER WITH CABLE EXIT. EXACT LOCATION TO BE COORDINATED WITH THE ARCHITECT.	INJECTOR CONTROL CONSOLE
	-----	MAIN PANEL WITH MAIN BREAKER. EXACT LOCATION DETERMINED BY CUSTOMER/CONTRACTOR	SEE POWER SCHEDULE
	4" x 4"	OPENING IN FACE OF RACEWAY IN SHOWN LOCATION.	HOST COMPUTER
	AS REQUIRED	NON-FERROUS SINGLE GANG BOX MOUNTED FLUSH WITH FINISHED WALL MOUNTED 6'-0" ABOVE FINISHED FLOOR. PROVIDE NEATLY FINISHED AND REMOVABLE COVER WITH CABLE EXIT. EXACT LOCATION TO BE COORDINATED WITH THE ARCHITECT.	MAGNET STOP
	AS REQUIRED	PULL BOX MOUNTED FLUSH WITH FINISHED WALL REFER TO HEIGHT CHART A-501-3. THE PULL BOX CAN BE MOUNTED AT APPROXIMATELY 5'-0" ABOVE THE FINISHED FLOOR IN MOST CASES, DEPENDING ON THE DISTANCE FROM THE MAGNET TO THE WALL.	PATIENT SUPERVISION CAMERA
	-----	CONDUIT LANDING PLATE ON UPS PER MANUFACTURER'S INFORMATION.	EATON 93PM UPS
	AS REQUIRED	PULL BOX MOUNTED ADJACENT TO WATER CHILLER PROVIDED WITH FLEX-TITE CONDUIT FROM PULL BOX TO KNOCK OUT PANEL ON CHILLER. COORDINATE WITH SIEMENS PROJECT MANAGER.	WATER CHILLER
	AS REQUIRED	OPENING IN FACE OF VERTICAL DUCT IN LOCATION TO BE COORDINATED WITH SIEMENS PROJECT MANAGER	CHILLER REMOTE CONTROL/ STATUS PANEL
	24"x4"	ALUMINUM LADDER TRAY, MOUNTED AT HEIGHT COORDINATED WITH SIEMENS PROJECT MANAGER, IN THE EXAM ROOM, MAINTAINING 12" CLEARANCE ABOVE THE TRAY FOR ACCESS. CABLE LADDER IS REQUIRED TO SUPPORT INTERCONNECTING CABLES BETWEEN THE FILTER PANEL AND THE MAGNET. A 15" MINIMUM CLEARANCE IS REQUIRED BETWEEN THE LADDER TRAY AND THE RF FILTER PANEL (F1). WHEN ROUTING ALL RACEWAYS REFER TO DETAIL E-501/2 TAKING CARE SO THAT MAXIMUM CABLE LENGTHS ARE NOT EXCEEDED. A 12" SEPARATION BETWEEN CD1 AND CD2 MUST BE MAINTAINED. DO NOT LOCATE THIS CABLE TRAY ABOVE THE MAGNET.	CABLE TRAY SEE DETAIL E-501/2
	12"x4"	ALUMINUM LADDER TRAY, MOUNTED AT HEIGHT COORDINATED WITH SIEMENS PROJECT MANAGER, IN THE EXAM ROOM, MAINTAINING 12" CLEARANCE ABOVE THE TRAY FOR ACCESS. CABLE LADDER IS REQUIRED TO SUPPORT INTERCONNECTING CABLES BETWEEN THE FILTER PANEL AND THE MAGNET. A 15" MINIMUM CLEARANCE IS REQUIRED BETWEEN THE LADDER TRAY AND THE RF FILTER PANEL (F1). WHEN ROUTING ALL RACEWAYS REFER TO DETAIL E-501/2 TAKING CARE SO THAT MAXIMUM CABLE LENGTHS ARE NOT EXCEEDED. A 12" SEPARATION BETWEEN CD2 AND CD1 MUST BE MAINTAINED. DO NOT LOCATE THIS CABLE TRAY ABOVE THE MAGNET.	CABLE TRAY SEE DETAIL E-501/2
	24"x4"	LADDER TRAY, MOUNTED AT HEIGHT COORDINATED WITH SIEMENS PROJECT MANAGER IN EQUIPMENT ROOM MAINTAINING 12" CLEARANCE ABOVE THE TRAY FOR ACCESS. CABLE LADDER IS REQUIRED TO SUPPORT INTERCONNECTING CABLES BETWEEN THE EQUIPMENT ROOM AND THE RF FILTER PANEL (F1). AN 18" MINIMUM CLEARANCE IS REQUIRED BETWEEN THE LADDER TRAY AND THE FILTER PANEL.	CABLE TRAY SEE DETAIL E-501/2
	4" x 2"	HORIZONTAL DUCT SURFACE MOUNTED ON WALL IN CONTROL AREA AT FLOOR LINE AS SHOWN, FINISHED TO MATCH WALLS.	
	10" x 3-1/2"	VERTICAL DUCT MOUNTED FLUSH WITH FINISHED WALL IN CONTROL AREA FROM ABOVE FINISHED CEILING TO FLOOR LINE PROVIDED WITH REMOVABLE FINISHED COVERS.	
	AS PER NEC	CONDUIT FROM FACILITY POWER TO "UPS"	
	AS PER NEC	CONDUIT FROM "UPS" TO "MP"	
	AS PER NEC	CONDUIT FROM "MP" TO "EPO"	
	AS PER NEC	CONDUIT FROM "EPO" TO "UPS"	
	AS PER NEC	CONDUIT FROM "EPO" TO "EPO" TO BE NON-FERROUS WHEN INSIDE THE RF ROOM. CUSTOMER/CONTRACTOR IS TO PROVIDE RF FILTERS FOR ALL NON-SIEMENS WIRING.	
	(1) 2"	CONDUIT FROM "MP" TO END AT "CD3" (EPC) VIA FLEX CONDUIT. THERE MUST BE A DIELECTRIC SEPARATION BETWEEN THE CONDUIT AND THE CONNECTION AT THE SIEMENS EPC CABINET.	
	(1) 2"	CONDUIT FROM "MP" TO "WCH"	
	(2) 2 1/2"	CONDUIT FROM "VD1" (MRC) TO "CD3" (EPC)	NOT TO EXCEED 60 FT.
	(1) 1 1/2"	CONDUIT FROM "VD1" (AB) TO "CD3" (EPC)	NOT TO EXCEED 60 FT.
	(1) 1/2"	CONDUIT FROM "DS" TO "CD3" (EPC)	NOT TO EXCEED 60 FT.
	(1) 3/4"	CONDUIT FROM "MS" TO "CD1" (WIRES TO MAGNET) TO BE NON-FERROUS WHEN INSIDE THE RF ROOM.	NOT TO EXCEED 20 FT.
	(1) 1"	CONDUIT FROM "WCH" TO "VD1" (WCS)	NOT TO EXCEED 150 FEET
	(1) 2"	NON-FERROUS CONDUIT FROM "IN1" TO RF PENETRATION/FILTER PANEL (LOCATED NEAR "F1"). CABLES RUN FROM INJECTOR AT "IN1" THRU RF PENETRATION/FILTER PANEL TO "IN2" IN EQUIPMENT ROOM. REFER TO MANUFACTURERS SPECIFICATIONS FOR ACTUAL ELECTRICAL REQUIREMENTS.	NOT TO EXCEED 30 FEET IN EXAM ROOM / NOT TO EXCEED 10 FEET OUTSIDE EXAM ROOM
	(1) 2"	CONDUIT FROM "IN2" TO "IN3" FOR INJECTOR CABLES.	
	(1) 1"	NON-FERROUS CONDUIT FROM "PSC" TO "CD1"	NOT TO EXCEED 150 FEET

ELECTRICAL NOTES

- 1) COMPLIANCE: ELECTRICAL WORK SHALL BE IN COMPLIANCE WITH THE NATIONAL ELECTRICAL CODE (NFPA-70), O.S.H.A. REGULATIONS, AS WELL AS APPLICABLE REGULATIONS OF CITY, COUNTY, STATE AND FEDERAL AGENCIES. PROVIDE MATERIALS AND EQUIPMENT THAT COMPLY TO ANSI, IEEE AND NEMA STANDARDS AND ARE U.L. LISTED AND LABELED. THE CUSTOMER'S/CONTRACTOR'S WORK AND ALL EQUIPMENT INSTALLED SHALL COMPLY WITH THE CURRENT EDITION OF NATIONAL ELECTRICAL CODE ADOPTED/ENFORCED BY THE AUTHORITY HAVING JURISDICTION.
- 2) QUALITY ASSURANCE: THE CONTRACTOR SHALL VERIFY EXISTING CONDITIONS IN THE FIELD TO INSURE THAT THE NEW WORK WILL FIT INTO THE EXISTING STRUCTURE AS SHOWN ON THE DRAWINGS. SHOULD ANY CONDITIONS EXIST OR BE DISCOVERED THAT PREVENT THE INSTALLATION OF WORK AS SHOWN, THE CONTRACTOR SHALL NOTIFY THE OWNER'S REPRESENTATIVE PRIOR TO FABRICATION OF EQUIPMENT, OR THE PERFORMANCE OF ANY WORK THAT MAY BE AFFECTED. DO NOT ALTER DRAWINGS, DIMENSIONS, OR SPECIFICATIONS IN ANY WAY WITHOUT CONTACTING AND RECEIVING WRITTEN CONFIRMATION FROM SIEMENS PROJECT MANAGER. ALL DIMENSIONS ARE FROM FINISHED SURFACES. CONDUIT AND PULL BOXES TO BE INSTALLED BY THE CUSTOMER/CONTRACTOR WITH LOCATIONS BEING FIELD VERIFIED BY SIEMENS PROJECT MANAGER.
- 3) POWER SUPPLY SOURCE: POWER SUPPLIES FOR SIEMENS HEALTHCARE EQUIPMENT SHALL BE FROM A MEDICAL IMAGING PANEL OR BUILDING SERVICE EQUIPMENT THAT IS A GROUNDING 3 OR 4-WIRE "WYE" SOURCE PER THE SPECIFIC EQUIPMENT OPERATION REQUIREMENTS. A DEDICATED CIRCUIT SHALL BE PROVIDED THAT IS KEPT ENTIRELY FREE AND INDEPENDENT OF ALL OTHER BUILDING WIRING, NO ELEVATORS, GENERATORS, PUMPS, HVAC OR SIMILAR EQUIPMENT SHALL BE CONNECTED TO THE SAME CIRCUIT OR MEDICAL IMAGING PANEL THAT SERVES THE SIEMENS HEALTHCARE EQUIPMENT. IF THE POWER SUPPLY SOURCE DOES NOT MEET THE SPECIFIC SIEMENS EQUIPMENT POWER REQUIREMENTS, THE CONTRACTOR SHALL PROVIDE THE NECESSARY EQUIPMENT REQUIRED TO ESTABLISH THE POWER SUPPLY IN ACCORDANCE WITH THE REQUIRED POWER SUPPLY PARAMETERS OF THE SIEMENS EQUIPMENT. THE CONTRACTOR SHALL COORDINATE THIS WORK WITH THE CUSTOMER AND/OR UTILITY COMPANY FIELD REPRESENTATIVE.
- 4) WORK FURNISHED BY CUSTOMER/CONTRACTOR: WORK NOT PROVIDED BY SIEMENS HEALTHCARE BUT SHOWN ON DRAWINGS TO BE FURNISHED AND INSTALLED BY CUSTOMER/CONTRACTOR INCLUDES, BUT IS NOT LIMITED TO, THE FOLLOWING, UNLESS NOTED OTHERWISE: ELECTRICAL RACEWAYS AND DUCTS, WIRING TROUGHS, PULL BOXES, CONDUITS, CIRCUIT BREAKERS, ACCESS PANELS, EMERGENCY OFF BUTTONS, DOOR SWITCHES, WARNING LIGHTS, WIRING, WIRING DEVICES, CONNECTORS, LIGHTING EQUIPMENT AND GROUNDING.
- 5) RACEWAY AND CONDUIT NOTES: ALL ITEMS IN THE MAGNET ROOM SHALL BE NON-FERROUS. ALL CONDUITS SHALL BE INSTALLED IN COMPLIANCE WITH THE CURRENT ENFORCED EDITION OF THE NATIONAL ELECTRICAL CODE. CONDUIT BODIES SHALL NOT BE USED, WHERE A CONDUIT ENTERS A BOX, FITTING, OR OTHER ENCLOSURE, AN INSULATED THROAT CONNECTOR SHALL BE PROVIDED TO PROTECT THE WIRE FROM ABRASION. ALL CONNECTORS FOR EMT SHALL BE COMPRESSION OR DOUBLE SET SCREW TYPE.
KEEP RACEWAYS AT LEAST 6 INCHES AWAY FROM PARALLEL RUNS OF FLUES OR STEAM AND HOT WATER PIPES. INSTALL RACEWAY RUNS ABOVE WATER AND STEAM PIPES PROVIDED THAT CABLE RUN DISTANCES ARE MAINTAINED. USE TEMPORARY CLOSURES TO PREVENT FOREIGN MATTER FROM ENTERING RACEWAY.
CONDUIT RUNS ARE SHOWN SCHEMATICALLY. INSTALL CONDUIT WITH A MINIMUM OF BENDS IN THE SHORTEST PRACTICAL DISTANCE CONSIDERING THE BUILDING CONSTRUCTION AND OBSTRUCTIONS, EXCEPT AS OTHERWISE INDICATED. THE CONTRACTOR SHALL MAKE CERTAIN THAT ANY CONDUIT/RACEWAY RUNS CONTAINING SIEMENS HEALTHCARE CABLES DO NOT EXCEED THE SPECIFIED MAXIMUM DISTANCES AS SHOWN ON THE ELECTRICAL DETAILS. LISTED CONDUIT SIZES FOR SIEMENS-SUPPLIED CABLES MUST BE MAINTAINED IN ORDER TO ENABLE THE TOTAL CABLE BUNDLE INCLUDING CONNECTORS TO BE PULLED THROUGH WITHOUT DAMAGE.
PROVIDE ENCLOSED METAL WIRE DUCT RACEWAY SYSTEM WHERE SHOWN ON DRAWINGS WITH DIVIDERS TO SEPARATE THE DUCT INTO TWO OR THREE SEPARATE COMPARTMENTS AS SHOWN ON THE SIEMENS PLANS (FOR POWER AND SIEMENS HEALTHCARE CABLES). DIVIDERS AND CROSSOVER PIECES TO BE PROVIDED AS NECESSARY. THE CABLE TO CABLE AS WELL AS THE CIRCUIT TO CIRCUIT SEPARATION REQUIREMENT WAS EVALUATED DURING THE UL SYSTEM CERTIFICATION OF THE EQUIPMENT. ADDITIONAL SEPARATION OF THE SYSTEM CABLE ASSEMBLIES INTO SEPARATE OR PARTITIONED RACEWAYS, UNLESS OTHERWISE NOTED, IS NOT NECESSARY TO INSURE SEPARATION OF CIRCUITS.
PROVIDE WIRE DUCT/RACEWAY WITH ACCESSIBLE REMOVABLE COVERS. LOCATIONS OF BUILDING MATERIAL OPENINGS (I.E. ACCESS PANELS) TO BE CUT IN FIELD ARE TO BE COORDINATED WITH THE DRAWING REQUIREMENTS AND BUILDING STRUCTURE. THOSE THAT ARE NOT INDICATED OR INTERFERE WITH BUILDING ELEMENTS SHALL BE COORDINATED WITH SIEMENS PROJECT MANAGER. ELECTRICAL PULL BOXES AND RACEWAY COVERS SHALL BE INSTALLED IN A MANNER TO ALLOW ACCESSIBILITY FOR INSTALLATION AND MAINTENANCE. CONTRACTORS MUST PROVIDE PULL STRINGS FOR ALL CONDUIT AND WIRE DUCT/RACEWAY. IN-FLOOR TRENCH DUCT AND FLUSH FLOOR BOXES SHALL BE PROVIDED WITH FULLY GASKETED REMOVABLE COVERS.
WHEN JUNCTION BOXES AND WIRE DUCT/RACEWAY ARE MOUNTED HIGHER THAN 14 FEET ABOVE FINISHED FLOOR, THE ELECTRICAL CONTRACTOR SHALL PROVIDE TWO ELECTRICIANS TO HELP THE SIEMENS INSTALL TEAM PULL SIEMENS SUPPLIED CABLES AT CUSTOMER EXPENSE.
WHEN JUNCTION BOXES AND WIRE DUCT/RACEWAY ARE MOUNTED ABOVE A HARD CEILING (I.E. SHEET ROCK), A 24" x 24" ACCESS PANEL IS REQUIRED AT EACH JUNCTION BOX AND WITHIN 2 FEET OF EACH RACEWAY TRANSITION (SUCH AS A 90 DEGREE ELBOW OR TEE) IN DUCT/RACEWAY. THERE MUST BE FREE AND CLEAR ACCESS TO JUNCTION BOXES AND WIRE DUCT/RACEWAY. WHEN ACCESS PANELS ARE LOCATED MORE THAN 3 FEET FROM JUNCTION BOXES AND WIRE DUCT/RACEWAY THE ELECTRICAL CONTRACTOR SHALL PROVIDE TWO ELECTRICIANS TO HELP SIEMENS INSTALL TEAM PULL SIEMENS SUPPLIED CABLES AT CUSTOMER EXPENSE.
6) WIRING: ALL WIRING INSTALLED SHALL BE 600 VOLT CLASS, STRANDED TYPE THHN/THWN-2, SINGLE CONDUCTOR ANNEALED COPPER FOR A MAXIMUM OPERATING TEMPERATURE OF 90° C (194° F), SIZED AS INDICATED INSTALLED IN METAL RACEWAYS. THE CUSTOMER/CONTRACTOR SHALL LEAVE MINIMUM 10 FT. OF WIRE TAILS AT ALL OUTLET POINTS WITH WIRE IDENTIFICATION TAGGED AT BOTH ENDS FOR FINAL CONNECTION BY THE CUSTOMER/ELECTRICAL CONTRACTOR.
7) SHORT CIRCUIT REQUIREMENTS: ALL CIRCUIT BREAKERS SUPPLIED FOR THE SIEMENS EQUIPMENT REQUIREMENTS SHALL BE RATED HIGHER THAN THE SHORT CIRCUIT AVAILABLE AT THE TERMINALS OF THE ELECTRICAL EQUIPMENT AS DETERMINED BY THE ENGINEER OF RECORD, BUT NOT LESS THAN 35,000A RMS SYMMETRICAL AT 480V, 3-PHASE, 60 HERTZ. THE CONTRACTOR SHALL OBTAIN THE CORRECT SHORT CIRCUIT CURRENT RATING OF ALL THE NEW EQUIPMENT FOR INSTALLATION FROM THE ENGINEER OF RECORD.

CEILING HEIGHTS

EXAM ROOM 7'-11" MINIMUM
CONTROL ROOM 6'-11" MINIMUM
EQUIPMENT ROOM 7'-3" MINIMUM

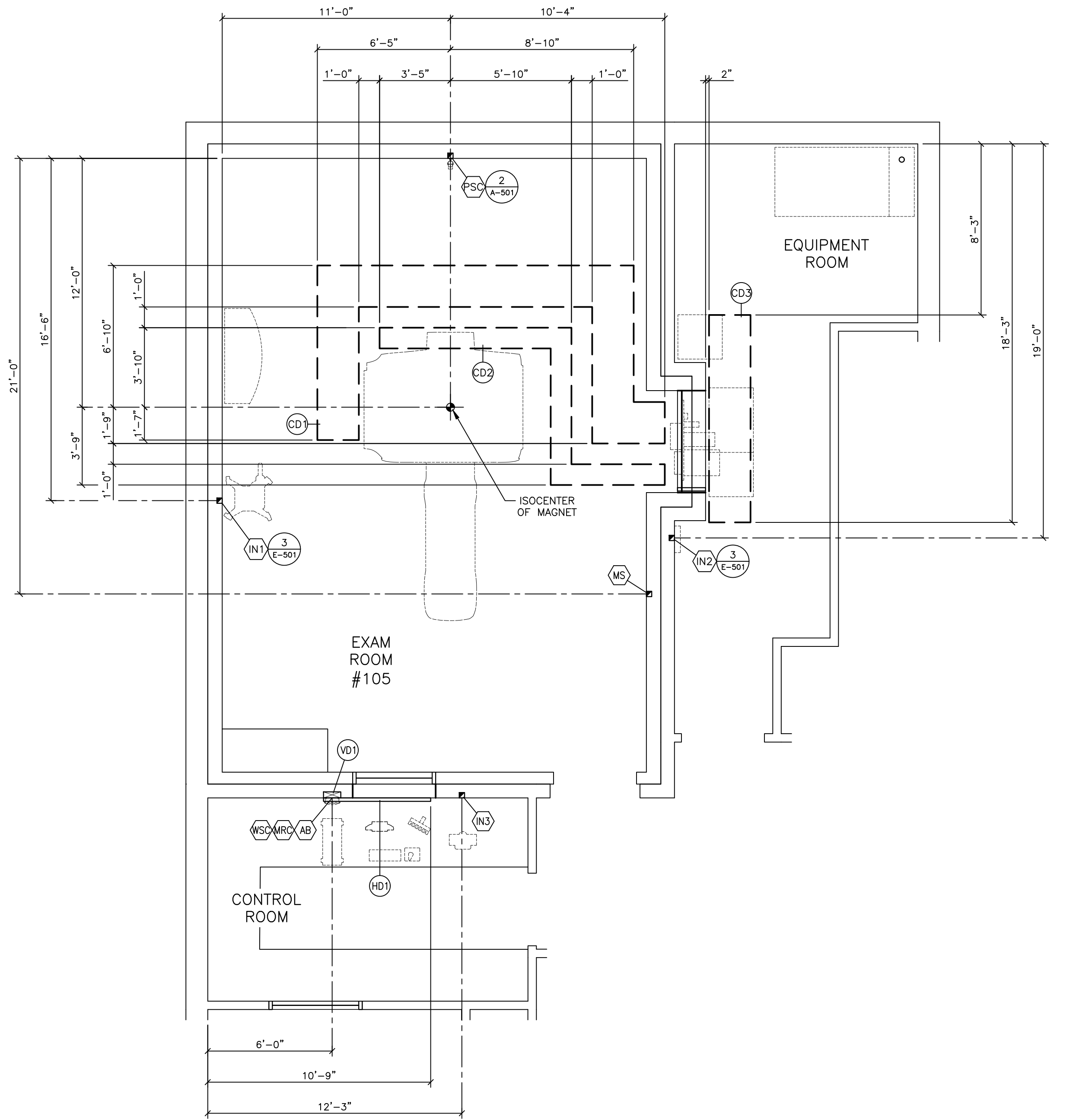
		PROJECT MANAGER: JUSTIN HAJEK TEL: (402) 960-7678 EXT: FAX: EMAIL: JHAJEK@CASSLING.COM	
		SIEMENS	
		FORT MEADE VAMC 113 COMANCHE ROAD, FORT MEADE, SD 57741 MRI ROOM #105 - MAGNETOM SOLA XQ GRADIENTS	
		PROJECT #:	SHEET:
		1905075	E-101
		SHEET OF 10 DATE: 10/31/20	DRAWN BY: D. BRISTOE
		ALL RIGHTS ARE RESERVED.	
		SCALE: AS NOTED	REF. #: 30225647

ATTENTION:

- THIS DRAWING IS DESIGNED TO CONFORM TO FEATURES AND EQUIPMENT REQUIREMENTS PRESENTED AT THE TIME OF THEIR PREPARATION. SINCE BOTH THESE FACTORS ARE SUBJECT TO DESIGN MODIFICATION, THEY ARE NOT TO BE USED FOR CONSTRUCTION PURPOSES.
- THIS SET OF PLANS REPRESENTS A COMPLETE SET OF DETAILS AND SHOULD NOT BE SEPARATED.

- IT IS RECOMMENDED THAT THE SIEMENS DRAWINGS BE INCORPORATED WITH THE CONSTRUCTION DOCUMENTS FOR REFERENCE.

- ALL DIMENSIONS SHOWN ON THIS DRAWING ARE FROM FINISHED SURFACES.
- THIS DRAWING DOES NOT PROVIDE RADIATION SHIELDING REQUIREMENTS FOR X-RAY AND ASSOCIATED EQUIPMENT. THE CUSTOMER IS RESPONSIBLE FOR CONSULTING WITH A REGISTERED RADIATION PHYSICIST TO SPECIFY RADIATION PROTECTION.



ELECTRICAL DIMENSION PLAN

SCALE: 1/4" = 1'-0"

POWER QUALITY NOTES

- 1) IT IS THE CUSTOMER'S RESPONSIBILITY TO COMPLY WITH THE POWER QUALITY REQUIREMENTS FOR SIEMENS MEDICAL SYSTEMS EQUIPMENT.
- 2) THE ELECTRICAL FEEDER TO THE SIEMENS MEDICAL SYSTEMS EQUIPMENT MUST FEED ONLY THE IMAGING SYSTEM AND BE KEPT SEPARATE FROM ELECTRICAL FEEDERS TO HVAC, MOTORS, PUMPS, COMPRESSORS, ELEVATORS, AND OTHER POTENTIAL SOURCES OF ELECTRICAL INTERFERENCE.
- 3) THE ELECTRICAL FEEDER TO THE IMAGING SYSTEM MUST BE RUN DIRECTLY TO A MAIN FACILITY DISTRIBUTION PANEL OR TO THE FACILITY SERVICE ENTRANCE, WITH NO OTHER LOADS POWERED FROM THIS FEEDER.
- 4) IN ORDER TO COMPLY WITH IMAGING SYSTEM POWER QUALITY REQUIREMENTS, ADDITIONAL POWER CONDITIONING DEVICES MAY BE REQUIRED. EXAMPLES INCLUDE VOLTAGE REGULATORS, TRANSFORMERS, SURGE PROTECTIVE DEVICES, FILTERS, AND/OR UNINTERRUPTIBLE POWER SUPPLIES (UPS). RECOMMENDED FOR THE INSTALLATION OF ELECTRONIC EQUIPMENT CAN BE FOUND IN IEEE STANDARD 1100-1999 "POWERING AND GROUNDING ELECTRONIC EQUIPMENT".
- 5) POWER CONDITIONING DEVICES NOT APPROVED BY SIEMENS MEDICAL SYSTEMS MAY NOT BE COMPATIBLE WITH THE MAGNETOM SYSTEM. "FERRORESONANT" POWER CONDITIONING EQUIPMENT RE-APPLIED FROM PREVIOUS GENERATION SYSTEMS IS ALSO GENERALLY EXCLUDED DUE TO HIGHER POWER REQUIREMENTS OF THE NEWER SYSTEMS.
- 6) INCOMING SOURCE POWER WIRES MUST BE SEPARATED FROM ANY SIEMENS CABLING BY A MINIMUM OF 12".

REV 0

CEILING HEIGHTS

EXAM ROOM 7'-11" MINIMUM
CONTROL ROOM 6'-11" MINIMUM
EQUIPMENT ROOM 7'-3" MINIMUM

POWER REQUIREMENTS

VOLTAGE VARIATION:480 VAC ±10% FOR ALL LINE AND LOAD CONDITIONS VOLTAGE UNBALANCE: 2% MAXIMUM DIFFERENCE BETWEEN PHASES	
VOLTAGE:	480V — 3 PHASE
FREQUENCY:	60 Hz ± 1.0 Hz
LINE IMPEDANCE:	<140 mOHMS
CONNECTION VALUE	88 kVA
SHORT TIME POWER (LESS THAN 3 SECONDS)	140 kVA
EATON UPS — 93PM	180 kW
EATON UPS INPUT CIRCUIT BREAKER (ICB)	350 A
EATON UPS OUTPUT CIRCUIT BREAKERS (OCB)	300 A
MAIN BREAKER SIZE (M)	250 A
MR SYSTEM BREAKER SIZE (A)	125 A
CHILLER BREAKER SIZE (B)	80 A
ALL BREAKERS ARE RATED AT 80%	

POWER QUALITY

POOR POWER WILL ALTER EQUIPMENT PERFORMANCE

IT IS IN THE CUSTOMER'S INTEREST THAT THE ELECTRICAL CONTRACTOR BE RESPONSIBLE FOR TESTING AND VERIFYING THAT THE EQUIPMENT POWER SUPPLY COMPLIES WITH THE SIEMENS SPECIFICATIONS.

REV 1

DEMAND AND CAPACITY

- 1) IF EQUIPMENT UPGRADE IS ANTICIPATED, INSTALLING ELECTRICAL POWER TO MEET THE REQUIREMENTS OF THE HIGHER POWER GRADIENT PACKAGE AT THE TIME OF INITIAL INSTALLATION WILL REDUCE THE COST TO UPGRADE THE ELECTRICAL SYSTEM LATER.
- 2) RECOMMENDED TRANSFORMER SIZE (SYSTEM WITHOUT UPS) IS BASED ON INDUSTRY STANDARD ISOLATION TRANSFORMER KVA RATINGS. SOURCE IMPEDANCE FEEDING THE MAGNETOM SYSTEM, INCLUDING ANY ISOLATION TRANSFORMERS, MUST MEET EQUIPMENT REQUIREMENTS AS LISTED HERE. SIEMENS RECOMMENDS A TRANSFORMER WITH COPPER WINDINGS, AN ELECTRO-STATIC SHIELD, AND A LOW IMPEDANCE (<3%) TO ENSURE THAT SOURCE IMPEDANCE REQUIREMENTS ARE MET.
- 3) OVER CURRENT PROTECTION IS SPECIFIED FOR SYSTEMS WITHOUT AN UNINTERRUPTIBLE POWER SUPPLY (UPS). ADDITION OF A UPS REQUIRES A HIGHER CAPACITY MAINS CONNECTION (DEPENDENT UPON UPS MODEL AND SIZE). MAXIMUM FAULT CURRENT IS DEPENDENT UPON THE IMPEDANCE OF THE FACILITY ELECTRICAL SYSTEM. THE CUSTOMER'S ARCHITECT OR ELECTRICAL CONTRACTOR TO SPECIFY AIC RATING OF OVER CURRENT PROTECTION BASED ON FACILITY IMPEDANCE CHARACTERISTICS.
- 4) MOMENTARY POWER IS BASED ON A MAXIMUM RMS VALUE FOR A PERIOD NOT TO EXCEED FIVE (5) SECONDS, AS DEFINED IN NEC 517.2. STAND-BY AND AVERAGE CURRENT ARE SUBSTANTIALLY LOWER.
- 5) THE CONDUCTOR SIZE SHOULD BE SELECTED TO MEET THE VOLTAGE DROP REQUIREMENTS, TAKING INTO CONSIDERATION THE MAINS CAPACITY, RUN LENGTH, AND ANY ADDITIONAL TRANSFORMERS USED TO OBTAIN THE PROPER EQUIPMENT VOLTAGE LEVEL. NEMA STANDARD XR-9-1989 (R1994,R2000) PROVIDES GENERAL GUIDELINES FOR SIZING CONDUCTORS, TRANSFORMERS, AND ELECTRICAL SYSTEMS FOR MEDICAL IMAGING SYSTEMS.
- 6) LONG-TIME POWER IS BASED ON THE HIGHEST AVERAGE RMS VALUES FOR A PERIOD EXCEEDING 5 MINUTES DURING CLINICAL SYSTEM OPERATION, AS DEFINED IN NEC 517.2.
- 7) A CIRCUIT BREAKER WITH A HIGH INRUSH RATING (>8x RATED CURRENT) IS REQUIRED TO PERMIT SWITCH-ON OF THE UPS SYSTEM WITHOUT SPURIOUS TRIPPING. CIRCUIT BREAKERS WITH AN ADJUSTABLE MAGNETIC TRIP (SIEMENS FD6 SERIES OR SIMILAR) ARE HIGHLY RECOMMENDED.

REV 1

ELECTRICAL INSTALLATION NOTES

- 1) INSTALL THE MR SYSTEM CIRCUIT BREAKER IN OR NEAR THE EQUIPMENT ROOM. THE PERMITTED FRINGE FIELD FOR THE PANEL IS UP TO 3mT. IF THE FRINGE FIELDS HAVE HIGHER VALUES, MAGNETIC SHIELDING MUST BE PROVIDED OR THE DISTANCE FROM THE MAGNET MUST BE INCREASED.
- 2) AN ACCEPTABLE MEANS FOR SWITCHING MAIN POWER ON AND OFF SHOULD BE INSTALLED IN THE MAIN BREAKER PANEL. INSTALL EMERGENCY SHUTDOWN BUTTONS IN EACH ROOM WHERE THERE IS SIEMENS EQUIPMENT.
- 3) THE ELECTRICAL FEEDER TO THE SIEMENS EQUIPMENT MUST FEED ONLY THE IMAGING SYSTEM AND BE KEPT SEPARATE FROM ELECTRICAL FEEDERS TO HVAC, MOTORS, PUMPS, COMPRESSORS, ELEVATORS AND OTHER POTENTIAL SOURCES OF ELECTRICAL INTERFERENCE.
- 4) THE EMERGENCY POWER OFF (EPO) BUTTONS ARE TO BE MUSHROOM TYPE WITH PUSH LOCK AND PULL TO RELEASE.
- 5) WALL RECEPTACLES MADE OF FERROMAGNETIC MATERIALS ARE NOT PERMITTED IN THE EXAM ROOM. PERIPHERAL UNITS (SUCH AS VENTILATORS) NOT APPROVED FOR USE IN A HIGH MAGNETIC FIELD ENVIRONMENT CAN INFLUENCE THE MAGNETIC FIELD, COMPROMISING IMAGE QUALITY. THE CUSTOMER IS RESPONSIBLE FOR INSTALLATION AND USE OF RECEPTACLES IN THE EXAM ROOM. INSTALLATION OF RECEPTACLES AND THE FILTERS REQUIRED ARE TO BE COORDINATED WITH THE RF SHIELDING SUPPLIER.
- 6) THE RF SHIELD MUST BE FITTED WITH A GROUND STUD OR BUS BAR, LOCATED WITHIN 24" OF THE AUXILIARY FILTERS FOR ROOM LIGHTS AND OUTLETS, SUPPLIED AND INSTALLED BY THE RF SHIELD SUPPLIER.
- 7) IN ORDER TO PREVENT GROUND LOOPS, ALL CUSTOMER OR CUSTOMER/CONTRACTOR SUPPLIED AC POWER ENTERING THE EXAMINATION ROOM (I.E. OUTLETS, EPO, ETC.) SHOULD BE SUPPLIED VIA AN ISOLATION TRANSFORMER. THE ISOLATION TRANSFORMER SECONDARY WINDING GROUND CONDUCTOR SHOULD BE CONNECTED TO THE RF SHIELD GROUND STUD OR BUS BAR.

REV 1

GROUNDING NOTES

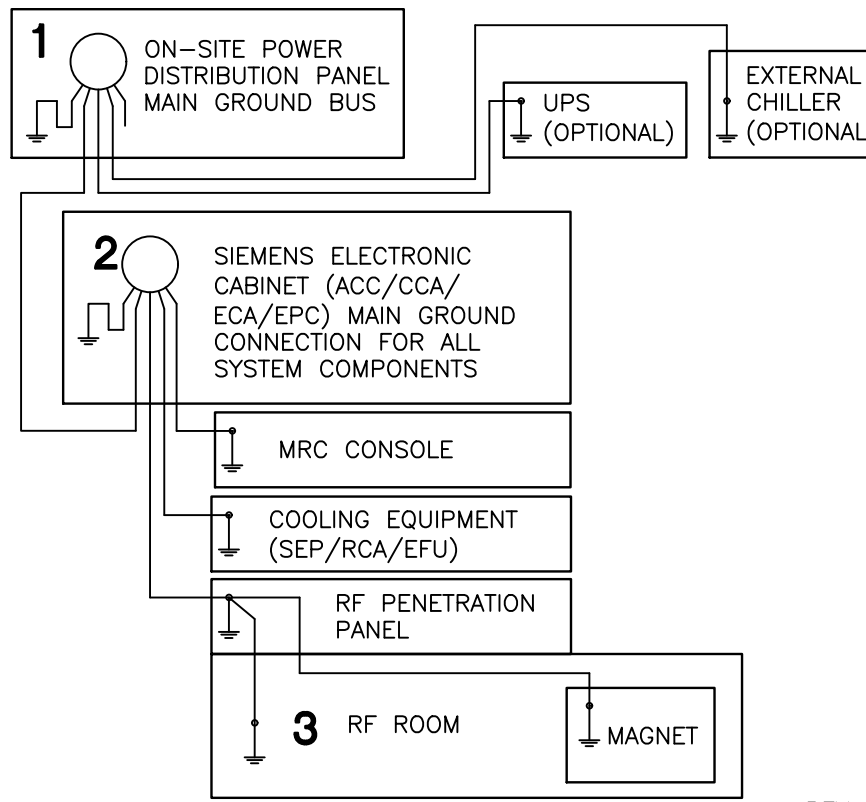
EQUIPMENT GROUNDING CONDUCTOR TO COMPLY WITH THE FOLLOWING:

- 1) SIZE GROUNDING WIRE TO SIEMENS EQUIPMENT PER POWER SCHEDULE REQUIREMENTS.
- 2) DERIVED FROM THE ELECTRICAL SERVICE, TRANSFORMER OR MAIN DISTRIBUTION PANEL FEEDING THE SIEMENS EQUIPMENT.
- 3) RUN IN THE SAME CONDUIT, TROUGH OR RACEWAY AS THE PHASE CONDUCTORS.
- 4) CONTINUOUS, WITH NO BREAKS OR USE OF CONDUIT, CHASSIS OR EARTH AS THE SOLE GROUNDING PATH.
- 5) BONDED TO CHASSIS AND/OR CONDUIT IN ACCORDANCE WITH THE NEC REQUIREMENTS.
- 6) MINIMIZE CONNECTIONS OR TERMINALS TO ENSURE CONTINUITY OVER THE LIFE OF THE INSTALLATION.
- 7) AS A NORM, THERE SHOULD NOT BE ANY CURRENT PRESENCE ON THE GROUND CONDUCTOR, BUT IT IS ACCEPTABLE TO HAVE <500mA DURING OPERATION OF THE IMAGING EQUIPMENT.

MR GROUNDING NOTES

THE INTERNAL GROUND WIRING OF THE MR SYSTEM MUST BE INSTALLED WITH MINIMUM GROUND LOOPS. THIS IS TO PREVENT NOISE CURRENTS AND GENERAL DISTURBANCES FROM FLOWING THROUGH THE GROUNDING PATH.

TO ACHIEVE SUCH GROUNDING, THREE MAJOR GROUND POINTS SHOULD BE USED.



REV 0

PROJECT MANAGER: JUSTIN HAJEK
TEL: (402) 960-7678 EXT:
VMAIL:
FAX:
EMAIL: JHAJEK@CASSLING.COM

FORT MEADE VAMC

113 COMANCHE ROAD, FORT MEADE, SD 57741
MRI ROOM #105 — MAGNETOM SOLA XQ GRADIENTS

PROJECT #:

1905075

SHEET:

E-102

SHEET 7 OF 10
DATE: 10/31/20

DRAWN BY:
D. BRISTOE

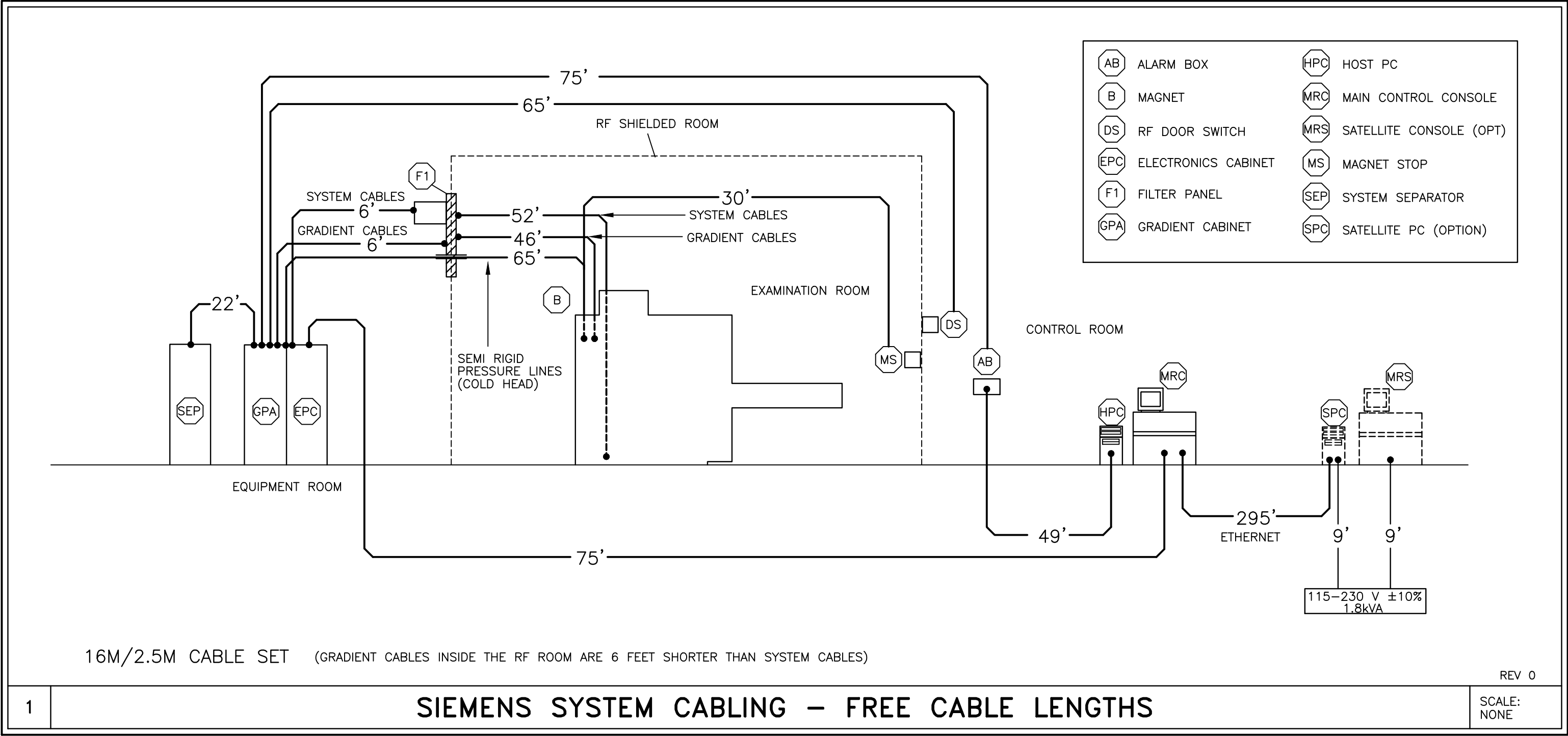
THE USE OR REPRODUCTION OF THIS TITLE BLOCK WITHOUT SIEMENS AUTHORIZATION WILL RESULT IN PROSECUTION UNDER FULL EXTENT OF THE LAW.
ALL RIGHTS ARE RESERVED.
SCALE: AS NOTED
REF. #: 30225647

ATTENTION:

— THIS DRAWING IS DESIGNED TO CONFORM TO FEATURES AND EQUIPMENT REQUIREMENTS PRESENTED AT THE TIME OF THEIR PREPARATION. SINCE BOTH THESE FACTORS ARE SUBJECT TO DESIGN MODIFICATION, THEY ARE NOT TO BE USED FOR CONSTRUCTION PURPOSES.
— THIS SET OF PLANS REPRESENTS A COMPLETE SET OF DETAILS AND SHOULD NOT BE SEPARATED.

— IT IS RECOMMENDED THAT THE SIEMENS DRAWINGS BE INCORPORATED WITH THE CONSTRUCTION DOCUMENTS FOR REFERENCE.

— ALL DIMENSIONS SHOWN ON THIS DRAWING ARE FROM FINISHED SURFACES.
— THIS DRAWING DOES NOT PROVIDE RADIATION SHIELDING REQUIREMENTS FOR X-RAY AND ASSOCIATED EQUIPMENT. THE CUSTOMER IS RESPONSIBLE FOR CONSULTING WITH A REGISTERED RADIATION PHYSICIST TO SPECIFY RADIATION PROTECTION.



CONDUITS AND RACEWAYS

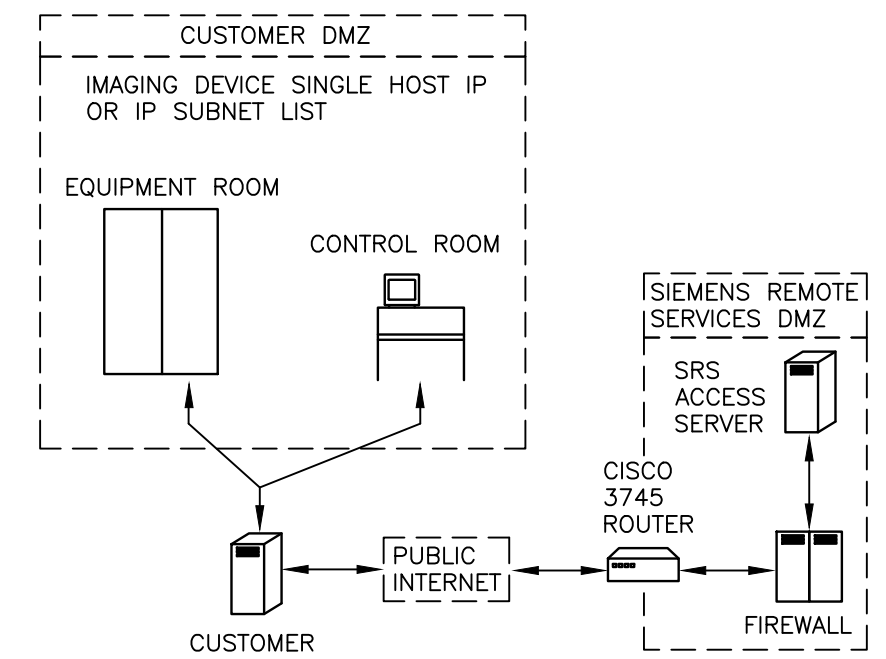
- 1) ALL POWER CONDUCTORS SUPPLIED BY THE CUSTOMER/ CONTRACTOR SHALL BE INSTALLED IN METAL RACEWAY, 600 VOLT CLASS, STRANDED TYPE THHN–THWN, RATED FOR 75°C (165°F) OPERATION. RECOMMEND MINIMUM 5 FEET WIRE TAILS AT ALL OUTLET POINTS WITH WIRE IDENTIFICATION TAGGED AT BOTH ENDS FOR FINAL CONNECTION BY SIEMENS MEDICAL SYSTEMS.
- 2) THE CABLE GROUPS INCLUDED WITH THE MAGNETOM SYSTEM MAY BE ROUTED IN THE SAME CABLE TRAY IF PROVIDED WITH AN 8" SEPARATION BETWEEN SMALL SIGNAL LINES, GRADIENT CABLES, AND THE RF TRANSMIT CABLE. A 24" WIDE LADDER TYPE CABLE TRAY IS RECOMMENDED. CABLES SHOULD NOT BE BUNDLED TOGETHER.
- 3) NOTE THE CABLE CONNECTOR SIZES (LARGEST CONNECTOR SIZE IS 2 1/2" x 2 1/2") FOR CABLE FEED–THROUGHS AND CABLE DUCTS.
- 4) THE CABLE LENGTHS SPECIFIED ARE THE STANDARD LENGTHS.
- 5) THE SIEMENS SYSTEM CABLES ARE NOT PLENUM RATED AND SHOULD NOT BE RUN UNPROTECTED IN AN AIR PLENUM UNLESS ENCLOSED IN A SEALED CABLE TRAY OR CONDUIT.

REV 0

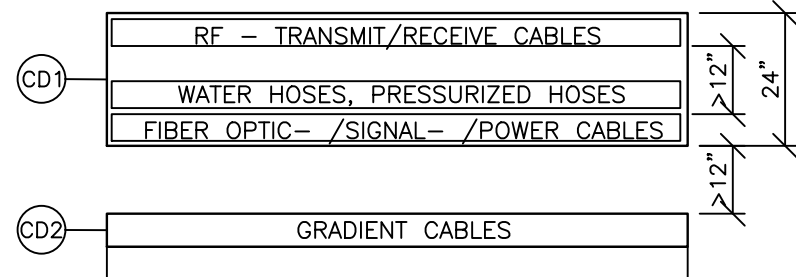
SIEMENS REMOTE SERVICE

TO ENSURE THE UPTIME OF YOUR SYSTEM DURING THE WARRANTY PERIOD (AND BEYOND WITH A SERVICE AGREEMENT), SIEMENS REMOTE SERVICES (SRS) REQUIRES REMOTE LOCAL AREA NETWORK ACCESS TO SIEMENS SYSTEMS. SRS CONNECTIVITY (HOST AND CAN24) ARE REQUIRED UPON DELIVERY TO SUPPORT: SYSTEM STARTUP, CALIBRATION, IT SECURITY UPDATES AND REMOTE MONITORING OF MAGNET CONDITIONS. UNAVAILABILITY OF ACTIVE NETWORK JACKS OR VPN CONNECTION MAY RESULT IN DELAYS OR OUT OF SCOPE CHARGES DURING INSTALLATION, WARRANTY, OR SERVICE CONTRACT PERIODS.

THE PREFERRED CONNECTION METHOD IS (VPN) VIRTUAL PRIVATE NETWORK (WHERE THE CUSTOMER HAS AVAILABLE A VPN CAPABLE FIREWALL OR OTHER VPN APPLIANCE). THIS METHOD PROVIDES THE POSSIBILITY FOR REMOTE SYSTEM DIAGNOSTICS WITHOUT ADDITIONAL HARDWARE. PLEASE CONTACT SIEMENS REMOTE SERVICES (800–888–SIEM) TO DETERMINE IF THIS METHOD IS SUITABLE FOR YOUR SITE.



THE PROPER ROUTING OF CABLES IS ESSENTIAL TO ACHIEVE GOOD IMAGE QUALITY. RF CABLES MUST BE SEPARATED FROM FIBER OPTIC BY AT LEAST 12", AND FROM THE GRADIENT CABLES BY AT LEAST 12". FIBER OPTIC CABLES MUST ALSO BE SEPARATED FROM THE GRADIENT CABLES BY AT LEAST 12". THIS SHOWS RACEWAY/CABLE ROUTING.



THIS CABLE TRAY MAY BE 6" OR 12" WIDE, SEE ELECTRICAL LEGEND.

CABLE DESIGNATIONS ARE SHOWN AS AN EXAMPLE. ANY CATEGORY CABLE CAN BE LOCATED IN ANY OF THE COMPARTMENTS OF THE RACEWAY AS LONG AS CORRECT SEPARATIONS ARE MAINTAINED.

WHEN ROUTING RACEWAYS, DO NOT EXCEED THE MAXIMUM LENGTHS LISTED IN DETAIL E–501/2. EXCESS CABLE SHOULD BE ROUTED IN THE RACEWAY IN A MEANDERING METHOD, NEVER ROLLED IN LOOPS.

THE BENDING RADIUS FOR THE CABLES MUST BE MAINTAINED.
TRANSMITTER CABLE – 5" WHEN BENT ONCE.
TRANSMITTER CABLE – 14.25 WHEN BENT SEVERAL TIMES.
FIBER OPTIC CABLE – 6"
GRADIENT CABLE – 5.5" (ONLY WITH EXTENDED CABLE SET)
FIBER OPTIC CABLE FOR PATIENT OBSERVATION – 2"

REV 0

CABLE SEPARATION

SCALE: NONE

CABLE LENGTH RESTRICTIONS

1) THE CABLE SET LENGTH IDENTIFIES THE "FREE CABLE LENGTH". THIS IS THE LENGTH FROM CONNECTION POINT TO CONNECTION POINT. THE CABLE LENGTH IS NOT THE DISTANCE BETWEEN COMPONENTS.

2) THE GRADIENT CABLES INSIDE THE RF SHIELDED ROOM ARE 6"–0" SHORTER THAN THE OTHER SYSTEM CABLES. THIS MEANS THAT IF THE 22' CABLE SET IS SELECTED, THE GRADIENT CABLES WILL BE 16' IN LENGTH. THE GRADIENT CABLES NEED TO GO UP INTO THE CABLE TRAY IN THE CEILING AT THE FILTER PLATE AND DOWN AT THE MAGNET. THESE VERTICAL RUNS MUST BE DEDUCTED FROM THE TOTAL CABLE LENGTH OF 16'.

REV 0

ATTENTION:

—THIS DRAWING IS DESIGNED TO CONFORM TO FEATURES AND EQUIPMENT REQUIREMENTS PRESENTED AT THE TIME OF THEIR PREPARATION. SINCE BOTH THESE FACTORS ARE SUBJECT TO DESIGN MODIFICATION, THEY ARE NOT TO BE USED FOR CONSTRUCTION PURPOSES.
—THIS SET OF PLANS REPRESENTS A COMPLETE SET OF DETAILS AND SHOULD NOT BE SEPARATED.

—IT IS RECOMMENDED THAT THE SIEMENS DRAWINGS BE INCORPORATED WITH THE CONSTRUCTION DOCUMENTS FOR REFERENCE.

—ALL DIMENSIONS SHOWN ON THIS DRAWING ARE FROM FINISHED SURFACES.
—THIS DRAWING DOES NOT PROVIDE RADIATION SHIELDING REQUIREMENTS FOR X-RAY AND ASSOCIATED EQUIPMENT. THE CUSTOMER IS RESPONSIBLE FOR CONSULTING WITH A REGISTERED RADIATION PHYSICIST TO SPECIFY RADIATION PROTECTION.

PROJECT MANAGER: JUSTIN HAJEK
TEL: (402) 960–7678 EXT:
VMAIL:
FAX:
EMAIL: JHAJEK@CASSLING.COM

FORT MEADE VAMC

113 COMANCHE ROAD, FORT MEADE, SD 57741
MRI ROOM #105 – MAGNETOM SOLA XQ GRADIENTS

PROJECT #:

1905075

SHEET:

E-501

SYM DATE DESCRIPTION

—ISSUE BLOCK—

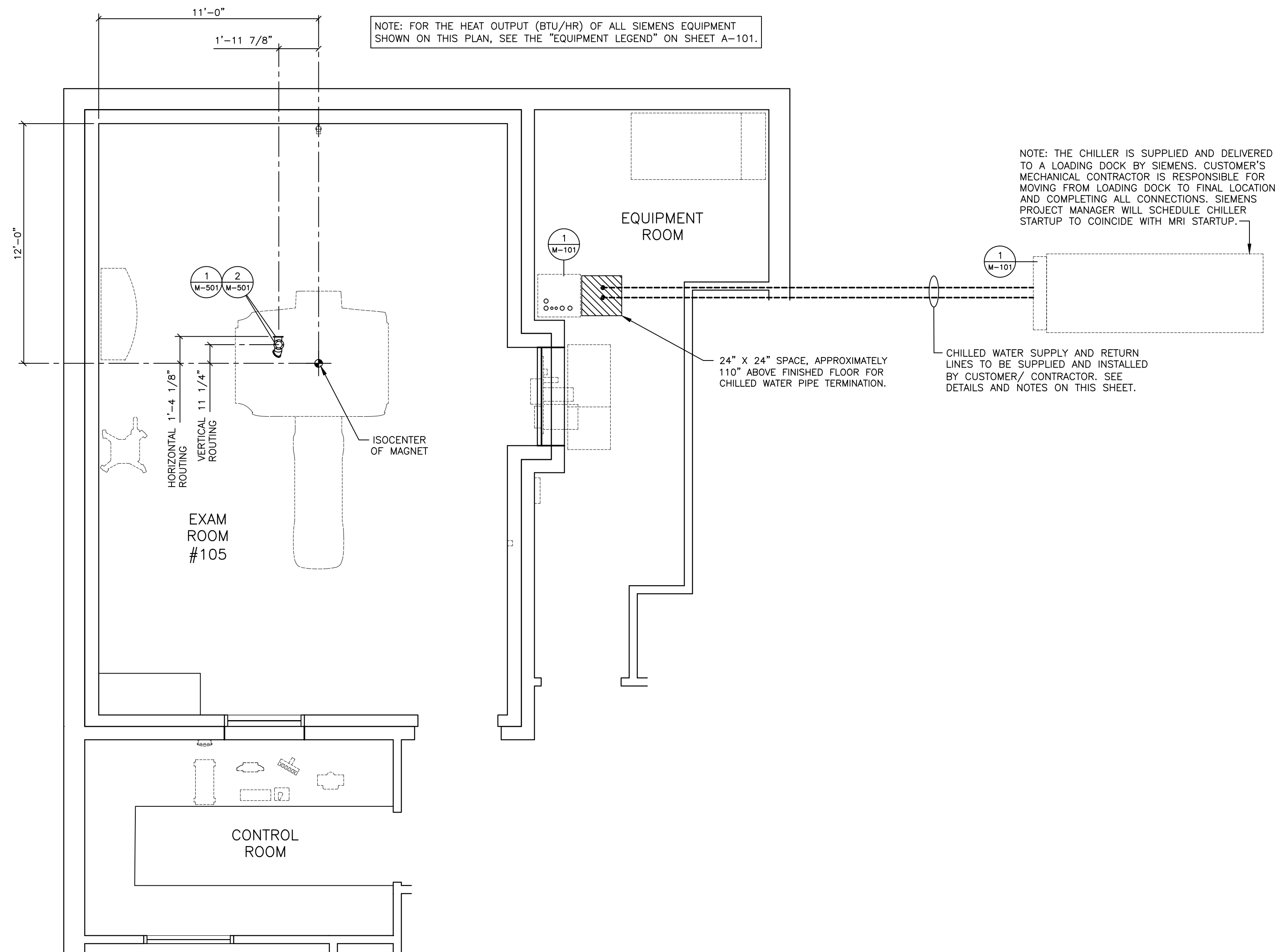
ALL RIGHTS ARE RESERVED.

SCALE: AS NOTED REF. #: 30225647

SHEET 8 OF 10

DATE: 10/31/20

DRAWN BY: D. BRISTOE



MECHANICAL PLAN

SCALE: 1/4" = 1'-0"

ENVIRONMENTAL REQUIREMENTS

- 1) AIR CONDITIONING IS TO PROVIDE A TEMPERATURE OF 70°F ±5°F IN THE EXAM ROOM, 70°F±10°F IN THE EQUIPMENT & CONTROL AREAS. RELATIVE HUMIDITY OF 40-60% (NON-CONDENSING) IS REQUIRED EXAMINATION ROOM AND 40-80% (NON-CONDENSING) IN ALL OTHER AREAS WHERE SIEMENS EQUIPMENT IS INSTALLED. THESE CONDITIONS ARE TO BE MET AT ALL TIMES; 24 HOURS A DAY, 7 DAYS A WEEK.
- 2) A DEDICATED AIR CONDITIONING AND HUMIDIFICATION SYSTEM IS RECOMMENDED FOR THE EXAM ROOM. A MINIMUM AIR EXCHANGE RATE OF 6 TIMES PER HOUR FOR THE EXAM ROOM IS REQUIRED. IT IS RECOMMENDED TO INSTALL A FRESH AIR SYSTEM WITH 30%-50% FRESH AIR INTAKE. AIR SUPPLY AND RETURN ABOVE THE FINISHED CEILING IN THE EXAM ROOM IS RECOMMENDED. EACH ROOM SHOULD HAVE A DEDICATED CONTROL AND SENSOR TO MONITOR AND ADJUST THE AIR.
- 3) THE HEAT INTO THE EXAM ROOM IS LESS THAN 10,236 BTU/HR. THE HEAT INTO THE EQUIPMENT ROOM IS LESS THAN 3,512 BTU/HR. THIS HEAT DISSIPATION IS FROM THE SIEMENS EQUIPMENT ONLY. AUXILIARY SUPPORT EQUIPMENT (ie. UPS) AND LIGHTING MUST BE CONSIDERED FOR TOTAL HEAT LOADS.
- 4) IT IS IMPORTANT FOR FRESH AIR INTAKE SYSTEMS TO EXHAUST AIR DIRECTLY OUT OF THE BUILDING. THE EXHAUST AIR MUST NOT BE DEFLECTED INTO ANOTHER ROOM. THE MAGNET ROOM EXHAUST AIR SHOULD BE INSTALLED AT LEAST 6'-6" ABOVE FINISHED FLOOR.
- 5) THE AIR INTAKE OF THE AIR CONDITIONING SYSTEM MUST NOT BE LOCATED IN THE VICINITY OF THE QUENCH VENT EXHAUST.
- 6) IF THE INPUT DRAWS UPON AIR FROM OUTSIDE THE BUILDING, IT IS RECOMMENDED TO INSTALL AN ON-SITE FILTER TO REMOVE DUST PARTICLES GREATER THAN 10 MICRONS.
- 7) DO NOT LOCATE ANY HVAC DIFFUSERS ABOVE THE MAGNET. THERE SHALL NOT BE AIR BLOWING DIRECTLY ON THE MAGNET.

12/11/12

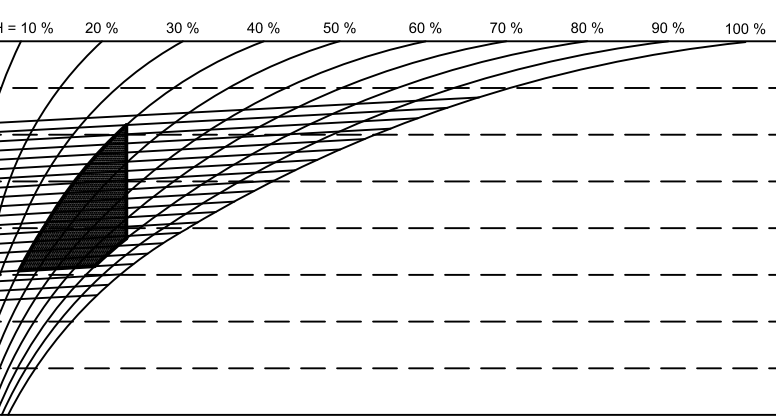
CHILLED WATER SUPPLY

A CHILLED WATER SUPPLY IS REQUIRED TO THE MRI SYSTEM 24 HOURS A DAY, YEAR ROUND FOR THE COLD HEAD AND GRADIENT SYSTEMS. THIS CAN BE PROVIDED BY A CENTRAL CHILLED WATER SUPPLY OR A SEPARATE STAND ALONE CHILLER THAT MEETS THE STATED REQUIREMENTS. CHILLED WATER CAN ALSO BE SUPPLIED BY A CHILLER PROVIDED BY SIEMENS.

UNLESS AN ECO CHILLER WITH IF IS UTILIZED, A SEP (SYSTEM SEPARATOR CABINET), MUST BE INCLUDED WITH THE SIEMENS ORDER. THE PIPE SIZE BETWEEN THE WATER SUPPLY AND SEP MUST BE 1-1/4" MINIMUM; LARGER DIAMETER PIPE MAY BE REQUIRED DUE TO LENGTH OF RUN. FLOW AND PRESSURE REQUIREMENTS MUST BE MET.

27 GALLONS OF DISTILLED/DE-IONIZED WATER MUST BE PROVIDED FOR FILLING THE SECONDARY CHILLED WATER CIRCUIT.

THE SUPPLY AND RETURN CHILLED WATER PIPES MUST BE LABELED. THE LOCATION OF THE LABELS MUST BE AT ALL CONNECTION AND REFILLING POINTS AND MUST CONTAIN FLOW DIRECTION AND CONTENTS.



REV 0

TEMPERATURE/HUMIDITY

SCALE: NONE

CEILING HEIGHTS

EXAM ROOM 7'-11" MINIMUM
CONTROL ROOM 6'-11" MINIMUM
EQUIPMENT ROOM 7'-3" MINIMUM

CHILLED WATER REQUIREMENTS

XQ GRADIENTS
WATER REQUIREMENTS TO BE MEASURED AT THE SEP CABINET.

FLOW RATE:	23.78-29.05 GPM
WATER TEMPERATURE:	42.8°F - 53.6°F
BTU DISCHARGE TO THE WATER	204,911 BTU/HR
WATER PRESSURE	MAXIMUM 87 PSI
LOSS OF PRESSURE FOR SEP CABINET	<14.5 PSI 11.6 TYPICAL
CHILLED WATER ACIDITY RANGE	6 pH TO 8 pH
CHILLED WATER HARDNESS	<250 ppm CALCIUM CARBONATE
CHLORINE GAS CONCENTRATION	<200 ppm
FILTRATION	500 µm

FOR INSTALLATION OF A DIMPLEX CHILLER, IT IS THE RESPONSIBILITY OF THE CUSTOMER/MECHANICAL CONTRACTOR TO PROVIDE A MIXTURE OF WATER WITH 40% ETHYLENE GLYCOL OR 50% PROPYLENE GLYCOL PRIOR TO CHILLER START UP. DO NOT USE AUTOMOTIVE ANTI-FREEZE.

DO NOT MIX DIFFERENT BRANDS OF GLYCOL.

DIMPLEX CHILLERS USE 70-100 GALLONS PLUS THE PIPE LENGTH.

CONTRACTOR TO PROVIDE 65-95 GALLONS OF DE-MINERALIZED WATER. DO NOT USE TAP WATER.

MECHANICAL NOTES

- 1) THE AIR H.V.A.C. SYSTEM MUST OPERATE FOR A MINIMUM OF 48 CONSECUTIVE HOURS PRIOR TO THE DELIVERY OF THE EQUIPMENT.
- 2) THE FILTERS MUST BE CHANGED IMMEDIATELY PRIOR TO THE DELIVERY OF THE EQUIPMENT.
- 3) SIEMENS REQUIRES THE USE OF A DEDICATED H.V.A.C. SYSTEM FOR THE EQUIPMENT ROOM TO BE LOCATED, SIZED AND SPECIFIED BY THE MECHANICAL ENGINEER OF RECORD AND TO BE SUPPLIED AND INSTALLED BY THE MECHANICAL CONTRACTOR.
- 4) SIEMENS RECOMMENDS THAT THE CUSTOMER PROVIDE AND INSTALL AN OXYGEN MONITORING SYSTEM WITH VISUAL AND AUDIBLE ALARMS TO INDICATE WHEN THE OXYGEN CONTAINED IN AMBIENT AIR FALLS BELOW PRE-PROGRAMMED SAFETY LEVELS WITH THE SENSOR TO BE LOCATED IN THE SCAN ROOM IN THE AREA DESIGNATED FOR CRYOGEN FILLING.
- 5) THE SIEMENS ACTIVE SHIELDED MAGNET RECIRCULATES LIQUID HELIUM, ELIMINATING THE NEED FOR A DEDICATED CRYOGEN STORAGE AREA. THE RECIRCULATING SYSTEM SIGNIFICANTLY REDUCES THE HELIUM "BOIL OFF". THE MAGNET WILL REQUIRE OCCASIONAL FILLING. A DELIVERY ROUTE FOR CRYOGEN DEWARS MUST BE ESTABLISHED. A MINIMUM 36" CLEARANCE IS REQUIRED.

REV 0

FIRE CONTROL NOTES

- 1) SIEMENS HAS NO SPECIFIC REQUIREMENT FOR FIRE PROTECTION. FIRE PROTECTION REQUIREMENTS SHALL BE IN ACCORDANCE WITH LOCAL CODES AND CUSTOMER'S INSURANCE REQUIREMENTS. ALL FIRE PROTECTION SYSTEMS SHALL BE DEFINED BY THE ARCHITECT OF RECORD WITH DESIGN, SPECIFICATION AND DETAILING OF THE FIRE PROTECTION SYSTEM BY THE MECHANICAL ENGINEER OF RECORD IN ACCORDANCE WITH SIEMENS GUIDELINES AS STATED HEREIN. THE ELECTRONIC EQUIPMENT OF THE MR SYSTEMS WILL BE DAMAGED BY WATER, REDUCTION OR ELIMINATION OF WATER USED FOR FIRE SUPPRESSION WILL REDUCE POTENTIAL WATER DAMAGE. PRE-ACTION INERT GAS, OR HALOCARBONS OR OTHER METHODS CAN REDUCE OR ELIMINATE WATER. REFER TO YOUR FIRE PROTECTION PROFESSIONAL.
- 2) THE USE OF SMOKE DETECTORS INSIDE OF THE MR EXAMINATION ROOM IS NOT RECOMMENDED. SMOKE DETECTORS, BY DESIGN, CAN GENERATE NOISE THAT MAY INTERFERE WITH THE MRI EXAMINATION AND CAUSE IMAGE ARTIFACTS. IF THE USE OF A SMOKE DETECTOR IN THE EXAMINATION ROOM IS MANDATED BY LOCAL REQUIREMENTS, SPECIAL NOISE TESTS MUST BE PERFORMED BY SIEMENS SERVICE AFTER THE MRI IS OPERATIONAL. MRI EQUIPMENT PERFORMANCE PROBLEMS DUE TO SMOKE DETECTORS ARE THE RESPONSIBILITY OF THE CUSTOMER AND ARE NOT COVERED UNDER WARRANTY OR SERVICE AGREEMENT.
- 3) ALL MATERIAL USED INSIDE THE MAGNET ROOM SHALL BE NON-MAGNETIC. SEE CONSTRUCTION REQUIREMENTS.
- 4) ALL PENETRATIONS IN THE RF CABIN/SHIELD SHALL BE THROUGH A WAVE GUIDE TO BE EQUIPPED WITH A DIELECTRIC COUPLER ON BOTH ENDS OF THE WAVE GUIDE. ALL WAVE GUIDES SHALL BE DESIGNED, DETAILED AND SPECIFIED BY THE RF CABIN/SHIELD CONTRACTOR WITH ALL LOCATIONS TO BE DETERMINED BY THE ARCHITECT AND MECHANICAL ENGINEER OF RECORD TO BE ESTABLISHED IN A PRE-PLANNING MEETING PRIOR TO THE DESIGN, SPECIFICATION, AND FABRICATION OF THE RF CABIN/SHIELD.
- 5) EACH ELECTRICAL PENETRATION OF THE RF CABIN/SHIELD FOR ELECTRICAL SERVICING OF THE FIRE PROTECTION SYSTEM SHALL BE THROUGH AN RF FILTER TO BE SUPPLIED BY THE RF SHIELD CONTRACTOR WITH FILTER LOCATIONS TO BE DETERMINED BY THE ARCHITECT AND THE ELECTRICAL ENGINEER OF RECORD TO BE ESTABLISHED IN A PRE-PLANNING MEETING PRIOR TO THE DESIGN, SPECIFICATION AND FABRICATION OF THE RF CABIN/SHIELD.
- 6) IT IS PERMISSIBLE TO RUN "BLACK PIPE" UP TO THE DIELECTRIC COUPLER ON THE OUTSIDE OF THE RF SHIELD.
- 7) THERE MUST BE NO GROUND CONNECTIONS MADE DURING THE INSTALLATION OF EITHER THE PIPING OR ELECTRICAL FOR THE FIRE PROTECTION SYSTEM.
- 8) THE USE OF HALON IS NOT ACCEPTABLE.
- 9) THE LOCATION OF FIRE CONTROL SYSTEM COMPONENTS SHALL BE COORDINATED THROUGH THE ARCHITECT OF RECORD WITH ALL LOCATIONS TO BE COORDINATED WITH SIEMENS EQUIPMENT LOCATIONS AS SHOWN ON THE 1/4" SCALE EQUIPMENT LOCATION PLAN.
- 10) THE FIRE CONTROL CONTRACTOR SHALL VERIFY EQUIPMENT MOUNTING PROCEDURES AND LOCATIONS ON ANY WALLS CONTAINING RF SHIELDING WITH THE SIEMENS PROJECT MANAGER PRIOR TO THE COMMENCEMENT OF WORK.

REV 1

COMPRESSOR LINE INSULATION

COMPRESSOR LINES RUNNING FROM THE COMPRESSOR (OR SEP CABINET) TO THE MAGNET ARE INSULATED BY SIEMENS. ADDITIONAL INSULATION (ARMAFLEX OR EQUIVALENT) FOR NOISE REDUCTION (CHIRPING) MAY BE REQUIRED. ADDITIONAL INSULATION NOT PROVIDED BY SIEMENS.

REV 0

ATTENTION:

— THIS DRAWING IS DESIGNED TO CONFORM TO FEATURES AND EQUIPMENT REQUIREMENTS PRESENTED AT THE TIME OF THEIR PREPARATION. — SINCE BOTH THESE FACTORS ARE SUBJECT TO DESIGN MODIFICATION, THEY ARE NOT TO BE USED FOR CONSTRUCTION PURPOSES.
— THIS SET OF PLANS REPRESENTS A COMPLETE SET OF DETAILS AND SHOULD NOT BE SEPARATED.

— IT IS RECOMMENDED THAT THE SIEMENS DRAWINGS BE INCORPORATED WITH THE CONSTRUCTION DOCUMENTS FOR REFERENCE.

— ALL DIMENSIONS SHOWN ON THIS DRAWING ARE FROM FINISHED SURFACES.
— THIS DRAWING DOES NOT PROVIDE RADIATION SHIELDING REQUIREMENTS FOR X-RAY AND ASSOCIATED EQUIPMENT. — THE CUSTOMER IS RESPONSIBLE FOR CONSULTING WITH A REGISTERED RADIATION PHYSICIST TO SPECIFY RADIATION PROTECTION.

PROJECT MANAGER: JUSTIN HAJEK TEL: (402) 960-7678 FAX: (402) 960-7678 EMAIL: JHAJEK@CASSLING.COM		EXT: (402) 960-7678	
SIEMENS			
FORT MEADE VAMC			
113 COMANCHE ROAD, FORT MEADE, SD 57741 MRI ROOM #105 - MAGNETOM SOLA XQ GRADIENTS			
PROJECT #:		SHEET:	
1905075		M-101	
SHEET 9 OF 10	DRAWN BY: D. BRISTOE		
DATE: 10/31/20			
SCALE: AS NOTED		REF. #: 30225647	

