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SCHEMMER

Design with Purpose. Build with Confidence.

DEPARTMENT OF VETERANS AFFAIRS
 VHA MASTER SPECIFICATIONS

TABLE OF CONTENTS
 Section 00 01 10

VOLUME 1

		DATE
	DIVISION 00 - SPECIAL SECTIONS	
00 01 15	List of Drawing Sheets	06-30
	DIVISION 01 - GENERAL REQUIREMENTS	
01 00 00	General Requirements	06-30
01 32 16.15	Project Schedules (small Projects - Design/Bid/Build)	06-30
01 33 23	Shop Drawings, Product Data, and Samples	06-30
01 33 24	Electronic Submittal Procedures	06-30
01 35 26	Safety Requirements	06-30
01 42 19	Reference Standards	06-30
01 45 00	Quality Control	06-30
01 45 29	Testing laboratory services	06-30
01 57 19	Temporary Environmental Controls	06-30
01 58 16	Temporary Interior Signage	06-30
01 74 19	Construction Waste Management	06-30
01 91 00	General Commissioning Requirements	06-30
	DIVISION 02 - EXISTING CONDITIONS	
02 21 13	Site Surveys	06-30
02 41 00	Demolition	06-30
02 82 13.13	Glovebag Asbestos Abatement	06-30
	DIVISION 03 - CONCRETE	
03 30 00	Cast-in-Place Concrete	06-30
	DIVISION 04 - MASONRY	
04 05 13	Masonry Mortaring	06-30
04 05 16	Masonry Grouting	06-30
04 20 00	Unit Masonry	06-30
04 72 00	Cast Stone Masonry	06-30
	DIVISION 05 - METALS	
05 12 00	Structural Steel Framing	06-30
05 12 13	Architecturally Exposed Structural Steel	06-30
05 31 00	Steel Decking	06-30
05 40 00	Cold-Formed Metal Framing	06-30
05 50 00	Metal Fabrications	06-30
05 51 00	Metal Stairs	06-30

	DIVISION 06 - WOOD, PLASTICS AND COMPOSITES	
06 10 00	Rough Carpentry	06-30
	DIVISION 07 - THERMAL AND MOISTURE PROTECTION	
07 13 00	Sheet Waterproofing (Showers)	06-30
07 21 13	Thermal Insulation	06-30
07 22 00	Roof and Deck Insulation	06-30
07 27 27	Air & Vapor Barrier	06-30
07 31 14	Metal Shingles	06-30
07 53 23	Ethylene-Propylene-Diene-Monomer Roofing	06-30
07 60 00	Flashing and Sheet Metal	06-30
07 61 16	Standing Seam Metal Roofing	06-30
07 84 00	Firestopping	06-30
07 92 00	Joint Sealants	06-30
07 95 13	Expansion Joint Cover Assemblies	06-30
	DIVISION 08 - OPENINGS	
08 11 13	Hollow Metal Doors and Frames	06-30
08 14 00	Interior Wood Doors	06-30
08 41 13	Aluminum Entrances	06-30
08 44 13	Glazed Curtain Walls	06-30
08 71 00	Door Hardware	06-30
08 71 13	Automatic Door Operators	06-30
08 80 00	Glazing	06-30
	DIVISION 09 - FINISHES	
09 06 00	Schedule for Finishes	06-30
09 22 16	Non-Structural Metal Framing	06-30
09 29 00	Gypsum Board	06-30
09 30 13	Ceramic/Porcelain Tiling	06-30
09 51 00	Acoustical Ceilings	06-30
09 54 23	Linear Metal Ceilings	06-30
09 65 13	Resilient Base and Accessories	06-30
09 65 16	Resilient Sheet Flooring	06-30
09 65 19	Resilient Tile Flooring	06-30
09 91 00	Painting	06-30
	DIVISION 10 - SPECIALTIES	
10 26 00	Wall and Door Protection	06-30
10 28 00	Toilet, Bath, and Laundry Accessories	06-30
10 44 13	Fire Extinguisher Cabinets	06-30
	DIVISION 12 - FURNISHINGS	
12 24 00	Window Shades	06-30
12 32 00	Manufactured Wood Casework	06-30
12 36 00	Countertops	06-30

VOLUME 2		
	DIVISION 21- FIRE SUPPRESSION	
21 08 00	Commissioning of Fire Suppression System	06-30
21 13 13	Wet-Pipe Sprinkler Systems	06-30
	DIVISION 22 - PLUMBING	
22 05 11	Common Work Results for Plumbing	06-30
22 05 12	General Motor Requirements for Plumbing Equipment	06-30
22 05 19	Meters and Gages for Plumbing Piping	06-30
22 05 23	General-Duty Valves for Plumbing Piping	06-30
22 07 11	Plumbing Insulation	06-30
22 08 00	Commissioning of Plumbing Systems	06-30
22 11 00	Facility Water Distribution	06-30
22 11 23	Domestic Water Pumps	06-30
22 13 00	Facility Sanitary and Vent Piping	06-30
22 14 00	Facility Storm Drainage	06-30
22 35 00	Domestic Water Heat Exchangers	06-30
22 40 00	Plumbing Fixtures	06-30
22 42 26	Commercial Disposers	06-30
22 62 00	Vacuum Systems for Laboratory and Healthcare Facilities	06-30
22 63 00	Gas Systems for Laboratory and Healthcare Facilities	06-30
	DIVISION 23 - HEATING, VENTILATING, AND AIR CONDITIONING (HVAC)	
23 05 11	Common Work Results for HVAC	06-30
23 05 12	General Motor Requirements for HVAC and Steam Generation Equipment	06-30
23 05 41	Noise and Vibration Control for HVAC Piping and Equipment	06-30
23 05 93	Testing, Adjusting, and Balancing for HVAC	06-30
23 07 11	HVAC and Boiler Plant Insulation	06-30
23 08 00	Commissioning of HVAC Systems	06-30
23 09 23	Direct-Digital Control System for HVAC	06-30
23 21 13	Hydronic Piping	06-30
23 21 23	Hydronic Pumps	06-30
23 22 13	Steam and Condensate Heating Piping	06-30
23 23 00	Refrigerant Piping	06-30
23 25 00	HVAC Water Treatment	06-30
23 31 00	HVAC Ducts and Casings	06-30
23 34 00	HVAC Fans	06-30
23 36 00	Air Terminal Units	06-30
23 37 00	Air Outlets and Inlets	06-30
23 38 13	Commercial-Kitchen Hoods	06-30
23 40 00	HVAC Air Cleaning Devices	06-30
23 73 00	Indoor Central-Station Air-Handling Units	06-30
23 81 00	Decentralized Unitary HVAC Equipment	06-30

23 82 00	Convection Heating and Cooling Units	06-30
23 82 16	Air Coils	06-30
VOLUME 3		
DIVISION 26 - ELECTRICAL		
26 05 11	Requirements for Electrical Installations	06-30
26 05 13	Medium-Voltage Cables	06-30
26 05 19	Low-Voltage Electrical Power Conductors and Cables	06-30
26 05 26	Grounding and Bonding for Electrical Systems	06-30
26 05 33	Raceway and Boxes for Electrical Systems	06-30
26 05 41	Underground Electrical Construction	06-30
26 05 73	Overcurrent Protective Device Coordination Study	06-30
26 08 00	Commissioning of Electrical Systems	06-30
26 09 23	Lighting Controls	06-30
26 12 19	Pad-Mounted, Liquid-Filled, Medium-Voltage Transformers	06-30
26 24 16	Panelboards	06-30
26 26 00	Power Distribution Units for Static Uninterruptible Power Systems	06-30
26 27 26	Wiring Devices	06-30
26 29 11	Motor Controllers	06-30
26 29 21	Enclosed Switches and Circuit Breakers	06-30
26 41 00	Facility Lightning Protection	06-30
26 43 13	Surge Protective Device	06-30
26 51 00	Interior Lighting	06-30
26 56 00	Exterior Lighting	06-30
DIVISION 27 - COMMUNICATIONS		
27 05 11	Requirements for Communications Installations	06-30
27 05 26	Grounding and Bonding for Communications Systems	06-30
27 05 33	Raceways and Boxes for Communications Systems	06-30
27 08 00	Commissioning of Communications Systems	06-30
27 10 00	Control, Communication and Signal Wiring	06-30
27 11 00	Communications Equipment Room Fittings	06-30
27 15 00	Communications Structured Cabling	06-30
27 51 16	Public Address and Mass Notification Systems	06-30
27 52 23	Nurse Call and Code Blue Systems	06-30
DIVISION 28 - ELECTRONIC SAFETY AND SECURITY		
28 05 00	Common Work Results for Electronic Safety and Security	06-30
28 05 13	Conductors and Cables for Electronic Safety and Security	06-30
28 05 28.33	Conduits and Backboxes for Electronic Safety and Security	06-30
28 08 00	Commissioning of Electronic Safety and Security Systems	06-30
28 13 00	Physical Access Control System	06-30
28 31 00	Fire Detection and Alarm	06-30

VOLUME 4		
	DIVISION 31 - EARTHWORK	
31 20 11	Earthwork (Short Form)	06-30
	DIVISION 32 - EXTERIOR IMPROVEMENTS	
32 05 23	Cement and Concrete for Exterior Improvements	06-30
32 17 23	Pavement Markings	06-30
32 31 40	High Security Gate	06-30
32 90 00	Planting	06-30
	DIVISION 33 - UTILITIES	
33 10 00	Water Utilities	06-30
33 30 00	Sanitary Sewer Utilities	06-30
33 40 00	Storm Sewer Utilities	06-30
33 63 00	Steam Energy Distribution	06-30

SECTION 31 20 11

EARTHWORK

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the requirements for furnishing all equipment, materials, labor and techniques for earthwork including excavation, fill, backfill and site restoration utilizing fertilizer, seed and/or sod.

1.2 DEFINITIONS:

A. Unsuitable Materials:

1. Fills: Topsoil, frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic materials, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable.
2. Existing Subgrade (except footings): Same materials as above paragraph, that are not capable of direct support of slabs, pavement, and similar items, with the possible exception of improvement by compaction, proofrolling, or similar methods of improvement.
3. Existing Subgrade (footings only): Same as Paragraph 1, but no fill or backfill. If materials differ from reference borings and design requirements, excavate to acceptable strata subject to Resident Engineer's approval.

B. Earthwork: Earthwork operations required within the new construction area. It also includes earthwork required for auxiliary structures and buildings and sewer and other trenchwork throughout the job site.

C. Degree of Compaction: Degree of compaction is expressed as a percentage of maximum density obtained by the test procedure presented in ASTM D698.

D. The term fill means fill or backfill as appropriate.

1.3 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Safety Requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.

- C. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.

1.4 CLASSIFICATION OF EXCAVATION:

- A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on the surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.
- B. Rock Excavation:
 - 1. Solid ledge rock (igneous, metamorphic, and sedimentary rock).
 - 2. Bedded or conglomerate deposits so cemented as to present characteristics of solid rock which cannot be excavated without blasting; or the use of a modern power excavator (shovel, backhoe, or similar power excavators) of no less than 0.75 cubic meter (1 cubic yard) capacity, properly used, having adequate power and in good running condition.
 - 3. Boulders or other detached stones each having a volume of 0.4 cubic meter (1/2 cubic yard) or more.

1.7 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Qualifications of the commercial testing laboratory or Contractor's testing facility shall be submitted.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Nursery and Landscape Association (ANLA):
2004.....American Standard for Nursery Stock
- C. American Association of State Highway and Transportation Officials (AASHTO):
T99-10.....Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb) Rammer and a 305 mm (12 inch) Drop

- T180-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 4.54-kg [10 lb] Rammer and a 457 mm (18 inch) Drop
- D. American Society for Testing and Materials (ASTM):
- C33-03.....Concrete Aggregate
- D698-e1.....Laboratory Compaction Characteristics of Soil Using Standard Effort
- D1140-00.....Amount of Material in Soils Finer than the No. 200 (75-micrometer) Sieve
- D1556-00.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand-Cone Method
- D1557-09.....Laboratory Compaction Characteristics of Soil Using Modified Effort
- D2167-94 (2001).....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method
- D2487-06.....Standard Classification of Soil for Engineering Purposes (Unified Soil Classification System)
- D6938-10.....Standard Test Methods for Density of Soil and Soil-Aggregate in Place by Nuclear Methods (Shallow Depth)
- E. Standard Specifications of South Dakota State Department of Transportation, latest revision.

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Fills: Materials approved from on site and off site sources having a minimum dry density of 1760 kg/m³ (110 pcf), a maximum Plasticity Index of 20, and a maximum Liquid Limit of 45. Material for use as site fill shall be clean, inorganic, low-plasticity lean clay or silt, or a combination of these two materials.
- B. Granular Fill:
1. Under concrete slab, granular fill shall consist of clean, poorly graded crushed rock, crushed gravel, or uncrushed gravel placed beneath a building slab with or without a vapor barrier to cut off the capillary flow of pore water to the area immediately below. Fine aggregate grading shall conform to ASTM C33 with a maximum of 3 percent by weight passing ASTM D1140, 75 micrometers (No. 200) sieve

and no more than 2 percent by weight passing the 4.75 mm (No. 4) size sieve.

2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 13 mm (1/2 inch) to 4.75 mm (No. 4).
- C. Fertilizer: (5-10-5) delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.
- D. Sod: As described within specification Section 32 90 00 PLANTING.
- E. Requirements For Offsite Soils: Offsite soils brought in for use as backfill shall be tested for TPH, BTEX and full TCLP including ignitability, corrosivity and reactivity. Backfill shall contain less than 100 parts per million (ppm) of total hydrocarbons (TPH) and less than 10 ppm of the sum of Benzene, Toluene, Ethyl Benzene, and Xylene (BTEX) and shall not fail the TCLP test. TPH concentrations shall be determined by using EPA 600/4-79/020 Method 418.1. BTEX concentrations shall be determined by using EPA SW-846.3-3a Method 5030/8020. TCLP shall be performed in accordance with EPA SW-846.3-3a Method 1311. Provide Borrow Site Testing for TPH, BTEX and TCLP from a composite sample of material from the borrow site, with at least one test from each borrow site.
- G. Buried Warning and Identification Tape: Polyethylene plastic and/or metallic core or metallic-faced, acid- and alkali-resistant polyethylene plastic warning tape manufactured specifically for warning and identification of buried utility lines. Provide tape on rolls, 3 inch minimum width, color coded as specific below for the intended utility with warning and identification imprinted in bold black letters continuously over the entire tape length. Warning and identification to read, "CAUTION, BURIED (intended service) LINE BELOW" or similar wording. Color and printing shall be permanent, Unaffected by moisture or soil. Warning tape color codes:
- | | |
|---------|------------------------------------|
| Red: | Electric |
| Yellow: | Gas, Oil, Dangerous Materials |
| Orange: | Telephone and Other Communications |
| Blue: | Water Systems |
| Green: | Sewer Systems |
| White: | Steam Systems |
| Gray: | Compressed Air |
- F. Warning Tape for Metallic Piping: Acid and alkali-resistant polyethylene plastic tape conforming to the width, color, and printing

requirements specified above. Minimum thickness of tape shall be 0.076 mm (0.003 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise, and 8.6 MPa (1250 psi) crosswise, with a maximum 350 percent elongation.

- G. Detectable Warning Tape for Non-Metallic Piping: Polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of the tape shall be 0.102 mm (0.004 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise and 8.6 MPa (1250 psi) crosswise. Tape shall be manufactured with integral wires, foil backing, or other means of enabling detection by a metal detector when tape is buried up to 0.9 m (3 feet) deep. Encase metallic element of the tape in a protective jacket or provide with other means of corrosion protection.
- H. Detection Wire for Non-Metallic Piping: Detection wire shall be Insulated single strand, solid copper with a minimum of 12 AWG.

PART 3 - EXECUTION

3.1 SITE PREPARATION:

- A. Clearing: Clearing within the limits of earthwork operations as described or designated by the Resident Engineer. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash and any other obstructions. Remove materials from the Medical Center.
- B. Grubbing: Remove stumps and roots 75 mm (3 inches) and larger diameter. Undisturbed sound stumps, roots up to 75 mm (3 inches) diameter, and nonperishable solid objects which will be a minimum of 900 mm (3 feet) below subgrade or finished embankment may be left.
- C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from the areas within 4500 mm (15 feet) of new construction and 2250 mm (7'-6") of utility lines if such removal is approved in advance by the Resident Engineer. Remove materials from the Medical Center. Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in the construction area. Repair immediately damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including the roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Building materials shall not be stored closer to trees and shrubs that are to remain, than the farthest extension of their limbs.

D. Stripping Topsoil: Unless otherwise indicated on the drawings, the limits of earthwork operations shall extend anywhere the existing grade is filled or cut or where construction operations have compacted or otherwise disturbed the existing grade or turf. Strip topsoil as defined herein, or as indicated in the geotechnical report, from within the limits of earthwork operations as specified above unless specifically indicated or specified elsewhere in the specifications or shown on the drawings. Topsoil shall be fertile, friable, natural topsoil of loamy character and characteristic of the locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by the Resident Engineer. Eliminate foreign material, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials, larger than 0.014 cubic meter (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on the station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work, shall not, under any circumstances, be carried out when the soil is wet so that the tilth of the soil will be destroyed.

1. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from the Medical Center.

E. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

3.2 EXCAVATION:

A. Shoring, Sheet piling and Bracing: Shore, brace, or slope to its angle of repose banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities, in compliance with OSHA requirements.

1. Extend shoring and bracing to the bottom of the excavation. Shore excavations that are carried below the elevations of adjacent existing foundations.

2. If the bearing of any foundation is disturbed by excavating, improper shoring or removal of shoring, placing of backfill, and similar operations, provide a concrete fill support under disturbed foundations, as directed by Resident Engineer, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by Resident Engineer.
- B. Excavation Drainage: Operate pumping equipment , and/or provide other materials, means and equipment as required, to keep excavations free of water and subgrades dry, firm, and undisturbed until approval of permanent work has been received from Resident Engineer. When subgrade for foundations has been disturbed by water, remove the disturbed material to firm undisturbed material after the water is brought under control. Replace disturbed subgrade in trenches by mechanically tamped sand or gravel. Groundwater flowing toward or into excavations shall be controlled to prevent sloughing of excavation slopes and walls, boils, uplift and heave in the excavation and to eliminate interference with orderly progress of construction. French drains, sumps, ditches or trenches will not be permitted within 0.9 m (3 feet) of the foundation of any structure, except with specific written approval, and after specific contractual provisions for restoration of the foundation area have been made. Control measures shall be taken by the time the excavation reaches the water level in order to maintain the integrity of the in situ material. While the excavation is open, the water level shall be maintained continuously, at least 0.5 m (1.64 feet) below the working level. Operate dewatering system continuously until construction work below existing water levels is complete. Submit performance records weekly. Measure and record performance of dewatering system at same time each day by use of observation wells or piezometers installed in conjunction with the dewatering system. Relieve hydrostatic head in pervious zones below subgrade elevation in layered soils to prevent uplift.
- C. Blasting: Blasting shall not be permitted.
- D. Building Earthwork:
1. Excavation shall be accomplished as required by drawings and specifications.
 2. Excavate foundation excavations to solid undisturbed subgrade.
 3. Remove loose or soft material to solid bottom.

4. Fill excess cut under footings or foundations with 25 MPa (3000 psi) concrete, poured separately from the footings.
5. Do not tamp earth for backfilling in footing bottoms, except as specified.

E. Trench Earthwork:

1. Utility trenches (except sanitary and storm sewer):
 - a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
 - b. Grade bottom of trenches with bell-holes, scooped-out to provide a uniform bearing.
 - c. Support piping on suitable undisturbed earth unless a mechanical support is shown. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.
 - d. The length of open trench in advance of pipe laying shall not be greater than is authorized by the Resident Engineer.
 - e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade
 - f. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over its entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.
 - g. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the

haunches of the pipe. Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D 698 maximum density. Plastic piping shall have bedding to spring line of pipe.

2. Sanitary and storm sewer trenches:

- a. Trench width below a point 150 mm (6 inches) above top of the pipe shall be 600 mm (24 inches) for up to and including 300 mm (12 inches) diameter and four-thirds diameter of pipe plus 200 mm (8 inches) for pipe larger than 300 mm (12 inches). Width of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.
- b. The bottom quadrant of the pipe shall be bedded on suitable undisturbed soil or granular fill. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.
 - 1) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 300 mm (12 inches) above top of pipe shall be clean earth placed and tamped by hand.
 - 2) Granular Fill: Depth of fill shall be a minimum of 75 mm (3 inches) plus one-sixth of pipe diameter below the pipe of 300 mm (12 inches) above top of pipe. Place and tamp fill material by hand.
- c. Place and compact as specified the remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.
- d. Use granular fill for bedding where rock or rocky materials are excavated.
- e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade
- f. Bury detection wire directly above non-metallic piping at a distance not to exceed 300 mm (12 inches) above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 0.9 m (3 feet) of wire, coiled, remaining accessible in each manhole. The

wire shall remain insulated over its entire length. The wire shall enter manholes between the top of the corbel and the frame, and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.

- g. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the pipe. Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D698 maximum density. Plastic piping shall have bedding to spring line of pipe.
- F. Site Earthwork: Excavation shall be accomplished as required by drawings and specifications. A surcharge will be required as shown on the drawings. Remove subgrade materials that are determined by the Resident Engineer as unsuitable, and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the Contractor shall obtain samples of the material, under the direction of the Resident Engineer, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. When unsuitable material is encountered and removed, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on meters (yardage) in cut section only. All existing utilities under the new building shall be re-routed and in full operation prior to the removal/disconnection of the existing utilities. All existing utilities under the new building shall be relocated/removed prior to placement of the surcharge.
- G. Finished elevation of subgrade shall be as follows:

 - 1. Pavement Areas - bottom of the pavement or base course as applicable.
 - 2. Planting and Lawn Areas - 100 mm (4 inches) below the finished grade, unless otherwise specified or indicated on the drawings.

3.3 FILLING AND BACKFILLING:

- A. General: Do not fill or backfill until all debris, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from the excavation. Proof-roll exposed subgrades with a fully loaded dump truck. Use excavated materials or borrow for fill and backfill, as applicable. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately braced, waterproofing or dampproofing applied, and pipes coming in contact with backfill have been installed, and inspected and approved by Resident Engineer.
- C. Placing: Place material in horizontal layers not exceeding 200 mm (8 inches) in loose depth and then compacted. Do not place material on surfaces that are muddy, frozen, or contain frost.
- D. Compaction: Use approved equipment (hand or mechanical) well suited to the type of material being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without the prior approval of the Resident Engineer. Moisten or aerate material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used. Compact each layer to not less than 95 percent of the maximum density determined in accordance with the following test method ASTM D698 . Backfill adjacent to any and all types of structures shall be placed and compacted to at least 90 percent laboratory maximum density for cohesive materials or 95 percent laboratory maximum density for cohesionless materials to prevent wedging action or eccentric loading upon or against the structure.
- E. Borrow Material: Borrow material shall be selected to meet the requirements and conditions of the particular fill or embankment for which it is to be used. Borrow material shall be obtained from the borrow areas selected by the Contractor. Unless otherwise provided in the contract, the Contractor shall obtain from the owners the right to procure material, pay royalties and other charges involved, and bear the expense of developing the sources, including rights-of-way for hauling.

3.4 GRADING:

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points

where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.

- B. Cut rough or sloping rock to level beds for foundations. In unfinished areas fill low spots and level off with coarse sand or fine gravel.
- C. Slope backfill outside the building away from the building walls for a minimum distance of 3048 mm (10 feet) at a minimum five percent (5%) slope.
- D. The finished grade shall be 150 mm (6 inches) below bottom line of windows or other building wall openings unless greater depth is shown.
- E. Place crushed stone or gravel fill under concrete slabs on grade tamped and leveled. The thickness of the fill shall be 150 mm (6 inches), unless otherwise indicated.
- F. Finish subgrade in a condition acceptable to the Resident Engineer at least one day in advance of the paving operations. Maintain finished subgrade in a smooth and compacted condition until the succeeding operation has been accomplished. Scarify, compact, and grade the subgrade prior to further construction when approved compacted subgrade is disturbed by contractor's subsequent operations or adverse weather.
- G. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

3.5 LAWN AREAS:

- A. General: Harrow and till to a depth of 100 mm (4 inches), new or existing lawn areas to remain, which are disturbed during construction. Establish existing or design grades by dragging or similar operations. Do not carry out lawn areas earthwork out when the soil is wet so that the tilth of the soil will be destroyed. Plant bed must be approved by Resident Engineer before sodding operation begins.
- B. Finished Grading: Begin finish grading after rough grading has had sufficient time for settlement. Scarify subgrade surface in lawn areas to a depth of 100 mm (4 inches). Apply topsoil so that after normal compaction, dragging and raking operations (to bring surface to indicated finish grades) there will be a minimum of 100 mm (4 inches) of topsoil over all lawn areas; make smooth, even surface and true grades, which will not allow water to stand at any point. Shape top and bottom of banks to form reverse curves in section; make junctions with undisturbed areas to conform to existing topography. Solid lines within grading limits indicate finished contours. Existing contours, indicated

by broken lines are believed approximately correct but are not guaranteed.

- C. Fertilizing: Incorporate fertilizer into the soil to a depth of 100 mm (4 inches) at a rate of 12 kg/100 m² (25 pounds per 1000 square feet).
- D. Sodding: Topsoil shall be firmed by rolling and during periods of high temperature the topsoil shall be watered lightly immediately prior to laying sod. Sod strips shall be tightly butted at the ends and staggered in a running bond fashion. Placement on slopes shall be from the bottom to top of slope with sod strips running across slope. Secure sodded slopes by pegging or other approved methods. Roll sodded area with a roller not to exceed 225 kg/m (150 pounds per foot) of the roller width to improve contact of sod with the soil.
- E. Watering: The Resident Engineer is responsible for having adequate water available at the site. As sodding is completed in any one section, the entire sodded area shall be thoroughly irrigated by the contractor, to a sufficient depth, that the underside of the new sod pad and soil, immediately below sod, is thoroughly wet. Resident Engineer will be responsible for sod after installation and acceptance.

3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- B. Disposal: Transport surplus satisfactory soil to designated storage areas on Medical Center property. Stockpile or spread soil as directed by Resident Engineer.
 - 1. Remove waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- C. Place excess excavated materials suitable for fill and/or backfill on site where directed.
- D. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- E. Segregate all excavated contaminated soil designated by the Resident Engineer from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.7 CLEAN-UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove debris, rubbish, and excess material from the Medical Center Property.

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SECTION 32 05 23

CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Subbase for concrete pavements.
2. Curbs, gutters, and combination curbs and gutters.
3. Pedestrian Pavement: Walks, grade slabs, wheelchair curb ramps, steps and patios.
4. Vehicular Pavement: Driveways and parking areas.
5. Equipment Pads: Transformers and other utility pads.

1.2 RELATED REQUIREMENTS

- A. Field Testing: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Subgrade Preparation and Subbase Compaction: Section 31 20 00, EARTHWORK.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Association of State Highway and Transportation Officials (AASHTO):
 1. M147-65-UL-04 - Materials for Aggregate and Soil-Aggregate Subbase, Base and Surface Courses.
 2. M233-86 - Boiled Linseed Oil Mixture for Treatment of Portland Cement Concrete.
- C. American Concrete Institute (ACI):
 1. 305R-10 - Guide to Hot Weather Concreting.
 2. 306R-10 - Guide to Cold Weather Concreting.
- D. American National Standards Institute (ANSI):
 1. B101.3 - Wet DOCF of Common Hard Surface Floor Materials (Including Action and Limit Thresholds for the Suitable Assessment of the Measured Values).
- E. ASTM International (ASTM):
 1. A615/A615M-16 - Deformed and Plain Carbon Steel Bars for Concrete Reinforcement.
 2. A996/A996M-15 - Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement.
 3. A1064/A1064M-16 - Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete.

4. C33/C33M-16 - Concrete Aggregates.
5. C94/C94M-16 - Ready Mixed Concrete.
6. C143/C143M-15a - Slump of Hydraulic Cement Concrete.
7. C150/C150M-16 - Portland Cement.
8. C171-16 - Sheet Materials for Curing Concrete.
9. C260/C260M-10a - Air Entraining Admixtures for Concrete.
10. C309-11 - Liquid Membrane Forming Compounds for Curing Concrete.
11. C494/C494M-15a - Chemical Admixtures for Concrete.
12. C618-15 - Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete.
13. C979/C979M-16 - Pigments for Integrally Colored Concrete.
14. C989/C989M-14 - Slag Cement for Use in Concrete and Mortars.
15. C1240-15 - Silica Fume Used in Cementitious Mixtures.
16. D1751-04 (2013)e1 - Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Nonextruding and Resilient Bituminous Types).
17. D5893/D5893M-10 - Cold Applied, Single Component, Chemically Curing Silicone Joint Sealant for Portland Cement Concrete Pavements.
18. D6690-15 - Joint and Crack Sealants, Hot Applied, for Concrete and Asphalt Pavements.

1.4 PREINSTALLATION MEETINGS

- A. Conduct preinstallation meeting at project site minimum 30 days before beginning Work of this section.
 1. Required Participants:
 - a. Contracting Officer's Representative.
 - b. Architect/Engineer, if requested by COR.
 - c. Inspection and Testing Agency.
 - d. Contractor.
 - e. Installer.
 - f. Other installers responsible for adjacent and intersecting work, including excavation, plantings and traffic markings.
 2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
 - a. Installation schedule.
 - b. Installation sequence.
 - c. Preparatory work.
 - d. Protection before, during, and after installation.
 - e. Installation.

- f. Terminations.
 - g. Transitions and connections to other work.
 - h. Inspecting and testing.
 - i. Other items affecting successful completion.
3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Show size, configuration, and fabrication and installation details.
 - 2. Show reinforcing.
 - 3. Include jointing plan for concrete pavements, curbs and gutters.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product, including color selections (if applicable).
 - 2. Installation instructions.
 - 3. Maintenance instructions.
- D. Samples:
 - 1. SCHEDULE FOR FINISHES, with mix data.
- E. Test reports: Certify products comply with specifications.
 - 1. Concrete materials.
 - 2. Select subbase materials.
 - 3. Field test reports.
- F. Certificates: Certify products comply with specifications.
 - 1. Expansion joint filler.
 - 2. Reinforcement.
 - 3. Curing materials.
 - 4. Concrete protective coating.
- G. Qualifications: Substantiate qualifications comply with specifications.
 - 1. Installer.
- H. Concrete mix design.
- I. Select subbase job-mix design.
- J. Proposed hot and cold weather concreting methods.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Regularly installs specified products.
 - 2. Installed specified products with satisfactory service on five similar installations.

- a. Project Experience List: Provide contact names and addresses for completed projects.
- B. Preconstruction Testing:
 1. Engage independent testing laboratory to perform tests and submit reports.
 - a. Deliver samples to laboratory in number and quantity required for testing.
 2. Concrete mix design.
 3. Select subbase job-mix design. Report the following:
 - a. Material sources.
 - b. Gradation.
 - c. Plasticity index.
 - d. Liquid limit.
 - e. Laboratory compaction curves indicating maximum density at optimum moisture content.

1.7 DELIVERY

- A. Deliver steel reinforcement to prevent damage.
- B. Before installation, return or dispose of distorted or damaged steel reinforcement.
- C. Bulk Products: Deliver bulk products away from buildings, utilities, pavement, and existing turf and planted areas. Maintain dry bulk product storage away from contaminants.

1.8 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.

1.9 FIELD CONDITIONS

- A. Hot Weather Concreting Procedures: ACI 305R.
- B. Cold Weather Concreting Procedures: ACI 306R.
 1. Use non-corrosive, non-chloride accelerator admixture.
 2. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions.

1.10 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 CONCRETE MATERIALS

- A. Portland Cement: ASTM C150/C150M, Type I or II.

- B. Coarse Aggregate: ASTM C33/C33M; size to suit application.
- C. Fine Aggregate: ASTM C33/C33M.
- D. Mixing Water: Fresh, clean, and potable.
- E. Air-Entraining Admixture: ASTM C260/C260M.
- F. Chemical Admixtures: ASTM C494/C494M.
- G. Expansion Joint Filler: ASTM D1751.
- H. Sheet Materials for Curing Concrete: ASTM C171.

2.2 SELECT SUBBASE

- A. Subbase: AASHTO M147; Grade A.
 - 1. Select granular material composed of sand, sand-gravel, crushed stone, crushed or granulated slag, with or without soil binder, or combinations of these materials.

SUBBASE GRADING REQUIREMENTS							
Sieve Size		Percentage Passing by Mass					
		Grades					
(mm)	(in)	A	B	C	D	E	F
50	2	100	100				
25	1		75-95	100	100	100	100
9.5	3/8	30-65	40-75	50-85	60-100		
4.47	No. 4	25-55	30-60	35-65	50-85	55-100	70-100
2.00	No. 10	15-40	20-45	25-50	40-70	40-100	55-100
0.425	No. 40	8-20	15-30	15-30	25-45	20-50	30-70
0.075	No. 200	2-8	5-20	5-15	5-20	6-20	8-25

- B. Other Acceptable Gradations: Materials within three to five percent, plus or minus, of specified gradation, or as recommended by the geotechnical engineer and approved by the Contracting Officer's Representative.

2.3 FORMS

- A. Forms: Wood, plywood, metal, or other materials, approved by Contracting Officer's Representative, of grade or type suitable to obtain type of finish specified.
 - 1. Plywood: Exterior grade, free of defects and patches on contact surface.
 - 2. Lumber: Sound, grade-marked, S4S stress graded softwood, minimum 50 mm (2 inches) thick, free from warp, twist, loose knots, splits, or other defects.
 - 3. Form Coating: As recommended by Architect/Engineer.
- B. Provide forms suitable in cross-section, depth, and strength to resist springing during depositing and consolidating concrete.

1. Do not use forms varying from straight line more than 3 mm in 3000 mm (1/8 inch in 10 feet), horizontally and vertically.

C. Provide flexible or curved forms for forming radii.

2.4 CONCRETE CURING MATERIALS

A. Concrete curing materials, conform to one of the following:

1. Burlap: Minimum 233 g/sq. m (7 ounces/sq. yd.) dry.
2. Sheet Materials for Curing Concrete: ASTM C171.
3. Curing Compound: ASTM C309, Type 1 clear; liquid membrane forming type, without paraffin or petroleum.

2.5 CONCRETE MIXES

A. Design concrete mixes according to ASTM C94/C94M, Option C.

B. Concrete Type: Air-entrained. See Table I.

TABLE I - CONCRETE TYPES					
Concrete Type	Minimum 28 Day Compressive Strength f'c MPa (psi)	Non-Air-Entrained		Air-Entrained	
		Min. Cement kg/cu. m (lbs./cu. yd.)	Max. Water Cement Ratio	Min. Cement kg/cu. m (lbs./cu. yd.)	Max. Water Cement Ratio
A	35 (5000)1,3	375 (630)	0.45	385 (650)	0.40
B	30 (4000)1,3	325 (550)	0.55	340 (570)	0.50
C	25 (3000)1,3	280 (470)	0.65	290 (490)	0.55
D	25 (3000)1,2	300 (500)	*	310 (520)	*

Footnotes:

1. If trial mixes are used, achieve compressive strength 8.3 MPa (1,200 psi) in excess of f'c. For concrete strengths greater than 35 MPa (5,000 psi), achieve compressive strength 9.7 MPa (1,400 psi) in excess of f'c.
2. For Concrete Exposed to High Sulfate Content Soils: Maximum water cement ratio is 0.44.
3. Laboratory Determined according to ACI 211.1 for normal weight concrete.

C. Maximum Slump: ASTM C143/C143M. See Table II.

TABLE II - MAXIMUM SLUMP	
APPLICATION	MAXIMUM SLUMP
Curb & Gutter	75 mm (3 inches)
Pedestrian Pavement	75 mm (3 inches)
Vehicular Pavement	50 mm (2 inches) Machine Finished 100 mm (4 inches) Hand Finished
Equipment Pad	75 to 100 mm (3 to 4 inches)

2.6 ACCESSORIES

- A. Equipment and Tools: Obtain Contracting Officer's Representative's, approval of equipment and tools needed for handling materials and performing work before work begins.
- B. Maintain equipment and tools in satisfactory working condition.
- C. Sealants:
 - 1. Concrete Paving Expansion Joints: ASTM D5893/D5893M, Type SL, single component, self-leveling, silicone joint sealant.
 - 2. Concrete Paving Joints: ASTM D6690, Type IV, hot-applied, single component joint sealant.
- D. Concrete Protective Coating: AASHTO M233 linseed oil mixture.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Prepare, construct, and finish subgrade. See Section 31 20 00, EARTHWORK.
- D. Maintain subgrade in smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SELECT SUBBASE

- A. Placing:
 - 1. Place subbase material on prepared subgrade in uniform layer to required contour and grades, and to maximum 200 mm (8 inches) loose depth.
 - 2. When required compacted thickness exceeds 150 mm (6 inches), place subbase material in equal thickness layers.
 - 3. When subbase elevation is 13 mm (1/2 inch) or more below required grade, excavate subbase minimum 75 mm (3 inches) deep. Place and compact subbase to required grade.
- B. Compaction:
 - 1. Perform compaction with approved hand or mechanical equipment well suited to the material being compacted.
 - 2. Maintain subbase at optimum moisture content for compaction.
 - 3. Compact each subbase layer to minimum 95 percent or 100 percent of maximum density as specified in Section 31 20 00, EARTHWORK.
- C. Subbase Tolerances:
 - 1. Variation from Indicated Grade: Maximum 9 mm (3/8 inch).

2. Variation from Indicated Thickness: Maximum 13 mm (1/2 inch).

D. Protection:

1. Protect subbase from damage until concrete is placed.
2. Reconstruct damaged subbase before placing concrete.

3.3 SETTING FORMS

A. Form Substrate:

1. Compact form substrate to uniformly support forms along entire length.
2. Correct substrate imperfections and variations by cutting, filling, and compacting.

B. Form Setting:

1. Set forms to indicated line and grade with tight joints. Rigidly brace forms preventing movement.
2. Remove forms when removal will not damage concrete and when required for finishing.
3. Clean and oil forms before each use.
4. Correct forms, when required, immediately before placing concrete.

C. Land Surveyor: Establish control, alignment, and grade for forms.

1. Notify Contracting Officer's Representative immediately when discrepancies exist between field conditions and drawings.
2. Correct discrepancies greater than 25 mm (1 inch) before placing concrete.

D. Form Tolerances:

1. Variation from Indicated Line: Maximum 6 mm (1/4 inch).
2. Variation from Indicated Grade: Maximum 3 mm in 3000 mm (1/8 inch in 10 feet).

3.4 PLACING REINFORCEMENT

- A. Keep reinforcement clean from contamination preventing concrete bond.
- B. Install reinforcement shown on drawings.
- C. Support and securely tie reinforcing steel to prevent displacement during concrete placement.
- D. Obtain Contracting Officer's Representative's reinforcement placement approval before placing concrete.

3.5 JOINTS - GENERAL

- A. Submit jointing pattern as a shop drawing a minimum of 7 days prior to planned placement of pavement needing approval.
 1. Install joints perpendicular to finished concrete surface.
- B. Make joints straight and continuous from edge to edge of pavement.

3.6 CONSTRUCTION JOINTS

- A. Locate longitudinal and transverse construction joints between slabs of vehicular pavement.
- B. Place transverse construction joints whenever concrete placement is suspended for more than 30 minutes.
- C. Provide butt-type joint with dowels in curb and gutter at planned joint locations.
- D. Provide keyed joints with tie bars when joint occurs in middle third of planned curb and gutter joint interval.

3.7 CONTRACTION JOINTS

- A. Tool or cut joints to width, depth, and radius edge using grooving tool, jointer, or saw.
- B. Construct joints in curbs and gutters by inserting 3 mm (1/8 inch) steel plates conforming to curb and gutter cross sections.
 - 1. Keep plates in place until concrete can hold its shape.
- C. Finish joint edges with edging tool.
- D. Score pedestrian pavement with grooving tool or jointer.

3.8 EXPANSION JOINTS

- A. Form expansion joints with expansion joint filler.
 - 1. Locate joints around perimeter of structures and features abutting site work concrete.
 - 2. Create complete, uniform separation between structure and site work concrete.
- B. Extend expansion joint material full depth of concrete with top edge of joint filler below finished concrete surface.
- C. Cut and shape material matching cross section.
- D. Anchor with approved devices to prevent displacing during placing and finishing operations.
- E. Round joint edges with edging tool.

3.9 PLACING CONCRETE - GENERAL

- A. Preparation before Placing Concrete:
 - 1. Obtain Contracting Officer's Representative approval.
 - 2. Remove debris and other foreign material.
 - 3. Uniformly moisten substrate, without standing water.
- B. Convey concrete from mixer to final location without segregation or loss of ingredients. Deposit concrete to minimize handling.
- C. During placement, consolidate concrete by spading or vibrating to minimize voids, honeycomb, and rock pockets.

1. Vibrate concrete against forms and along joints.
2. Avoid excess vibration and handling causing segregation.
- D. Place concrete continuously between joints without bulkheads.
- E. Install construction joint in concrete placement suspended for more than 30 minutes.
- F. Replace concrete with cracks, chips, bird baths, and other defects to nearest joints, approved by Contracting Officer's Representative.

3.10 PLACING CONCRETE FOR CURB AND GUTTER, PEDESTRIAN PAVEMENT, AND EQUIPMENT PADS

- A. Place concrete in one layer conforming to cross section shown on Drawings after consolidating and finishing.
- B. Deposit concrete near joints without disturbing joints. Do not place concrete directly onto joint assemblies.
- C. Strike concrete surface to proper section ready for consolidation.
- D. Consolidate concrete by tamping and spading or with approved mechanical finishing equipment.
- E. Finish concrete surface with wood or metal float.
- F. Construct concrete pads and pavements with sufficient slope to drain, preventing standing water.

3.11 PLACING CONCRETE FOR VEHICULAR PAVEMENT

- A. Deposit concrete as close as possible to its final position.
- B. Place concrete continuously between construction joints without cold joints.
- C. Strike and consolidate concrete with finishing machine, vibrating screed, or by hand-finishing.
- D. Finish concrete surface to elevation and crown shown on Drawings.
- E. Deposit concrete near joints without disturbing joints. Do not place concrete directly onto joint assemblies.
- F. Obtain Contracting Officer's Representative's approval before placing adjacent lanes.

3.12 FORM REMOVAL

- A. Keep forms in place minimum 12 hours after concrete placement. Remove forms without damaging concrete.
- B. Do not use bars or heavy tools against concrete to remove forms. Repair damage concrete found after form removal.

3.13 CONCRETE FINISHING - GENERAL

- A. Follow operation sequence below, unless otherwise indicated on Drawings:

1. Consolidating, floating, striking, troweling, texturing, and joint edging.
- B. Use edging tool with 6 mm (1/4 inch) radius, unless otherwise shown on Drawings.
- C. Keep finishing equipment and tools clean and suitable for use.

3.14 CONCRETE FINISHING - PEDESTRIAN PAVEMENT

- A. Walks, Wheelchair Curb Ramps, Patios:
 1. Finish concrete surfaces with metal float, troweled smooth, and finished with a broom moistened with clear water.
 2. Finish slab edges and formed transverse joints with edger.
 3. Broom surfaces transverse to traffic direction.
 - a. Use brooming to eliminate flat surface produced by edger.
 - b. Produce uniform corrugations, maximum 1.5 mm (1/16 inch) deep profile.
 4. Provide surface uniform in color and free of surface blemishes, form marks, and tool marks.
 5. Paving Tolerances:
 - a. Variation from Indicated Plane: Maximum 5 mm in 3000 mm (3/16 inch in 10 feet).
 - b. Variation from Indicated Thickness: Maximum 6 mm (1/4 inch).
 6. Replace paving within joint boundary when paving exceeds specified tolerances.

3.15 CONCRETE FINISHING - VEHICULAR PAVEMENT

- A. Align finish surfaces where new and existing pavements abut.
- B. Longitudinally float pavement surface to profile and grade indicated on drawings.
- C. Straighten surface removing irregularities and maintaining specified tolerances while concrete is plastic.
- D. Finish pavement edges and joints with edging tool.
- E. Broom finish concrete surface after bleed water dissipates and before concrete hardens.
 1. Broom surface transverse to traffic direction.
 - a. Use brooming to eliminate flat surface produced by edger.
 - b. Produce uniform corrugations, maximum 3 mm (1/8 inch) deep profile.
- F. Pavement Tolerances:
 1. Variation from Indicated Plane: Maximum 6 mm in 3000 mm (1/4 inch in 10 feet) tested parallel and perpendicular to traffic direction at maximum 1500 mm (5 feet) intervals.
 2. Variation from Indicated Thickness: Maximum 6 mm (1/4 inch).

- G. Replace paving within joint boundary when paving exceeds specified tolerances.

3.16 CONCRETE FINISHING - CURBS AND GUTTERS

- A. Round edges of gutter and top of curb with edging tool.
- B. Gutter and Curb Top:
 - 1. Float surfaces and finish with smooth wood or metal float until true to grade and section and uniform color.
 - 2. Finish surfaces, while still plastic, longitudinally with bristle brush.
- C. Curb Face:
 - 1. Remove curb form and immediately rub curb face with wood or concrete rubbing block removing blemishes, form marks, and tool marks and providing uniform color.
 - 2. Brush curb face, while still plastic, matching gutter and curb top.
- D. Curb and Gutter Tolerances: Except at grade changes or curves.
 - 1. Variation from Indicated Plane and Grade:
 - a. Gutter: Maximum 3 mm in 3000 mm (1/8 inch in 10 feet).
 - b. Curb Top and Face: Maximum 6 mm in 3000 mm (1/4 inch in 10 feet).
- E. Replace curbs and gutters within joint boundary when curbs and gutters exceed specified tolerances.
- F. Correct depressions causing standing water.

3.17 CONCRETE FINISHING - EQUIPMENT PADS

- A. Strike pad surface to elevation shown on Drawings.
- B. Provide smooth, dense float finish, free from depressions or irregularities.
- C. Finish pad edges with edger.
- D. After removing forms, rub pad edge faces with wood or concrete rubbing block, removing blemishes, form marks, and tool marks and providing uniform color.
- E. Pad Tolerances:
 - 1. Variation from Indicated Plane: Maximum 3 mm in 3000 mm (1/8 inch in 10 feet).
 - 2. Variation from Indicated Elevation: Maximum 6 mm (1/4 inch).
 - 3. Variation from Indicated Thickness: Maximum 6 mm (1/4 inch).
- F. Replace pads when pads exceed specified tolerances.

3.18 CONCRETE CURING

- A. Concrete Protection:
 - 1. Protect unhardened concrete from rain and flowing water.

2. Provide sufficient curing and protection materials available and ready for use before concrete placement begins.
3. Protect concrete to prevent pavement cracking from ambient temperature changes during curing period.
 - a. Replace pavement damaged by curing method allowing concrete cracking.
 - b. Employ another curing method as directed by Contracting Officer's Representative.
- B. Cure concrete for minimum 7 days by one of the following methods appropriate to weather conditions preventing moisture loss and rapid temperature change:
 1. Curing Compound:
 - a. Protect joints indicated to receive sealants preventing contamination from curing compound.
 - b. Insert moistened paper or fiber rope into joint or cover joint with waterproof paper.
 - c. Apply curing compound before concrete dries.
 - d. Apply curing compound in two coats at right angles to each other.
 - e. Application Rate: Maximum 5 sq. m/L (200 sq. ft./gallon), both coats.
 - f. Immediately reapply curing compound to surfaces damaged during curing period.

3.19 FIELD QUALITY CONTROL

- A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
 1. Compaction.
 - a. Pavement subgrade.
 - b. Curb, gutter, and sidewalk.
 2. Concrete:
 - a. Delivery samples.
 - b. Field samples.
 3. Slip Resistance: Steps and pedestrian paving.

3.20 CLEANING

- A. After completing curing:
 1. Remove burlap and sheet curing materials.
 2. Sweep concrete clean, removing foreign matter from the joints.
 3. Seal joints as specified.

3.21 PROTECTION

- A. Protect exterior improvements from traffic and construction operations.
 - 1. Prohibit traffic on paving for minimum seven days after placement, or longer as directed by Contracting Officer's Representative.
- B. Remove protective materials immediately before acceptance.
- C. Repair damage.
 - 1. Replace concrete containing excessive cracking, fractures, spalling, and other defects within joint boundary, when directed by Contracting Officer's Representative, and at no additional cost to the Government.

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SECTION 32 17 23
PAVEMENT MARKINGS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Paint on pavement surfaces, in form of traffic lanes, parking bays, areas restricted to handicapped persons, crosswalks, and other detail pavement markings.

1.2 RELATED REQUIREMENTS

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. Federal Specifications (Fed. Spec.):
1. TT-P-1952F - Paint, Traffic and Airfield Marking, Waterborne.
- C. Master Painters Institute (MPI):
1. No. 97 - Traffic Marking Paint, Latex.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
1. Show pavement marking configuration and dimensions.
 2. Show international symbol of accessibility at designated parking spaces.
- C. Manufacturer's Literature and Data:
1. Description of each product.
 2. Application instructions.
- D. Certificates: Certify products comply with specifications.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications:
1. Regularly installs specified products.
 2. Installed specified products with satisfactory service on five similar installations for minimum five years.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight conditioned facility.
- B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

- A. Environment:
 - 1. Product Temperature: Minimum 13 degrees C (55 degrees F) for minimum 48 hours before installation.
 - a. Surface to be painted and ambient temperature: Minimum 10 degrees C (50 degrees F) and maximum 35 degrees C (95 degrees F).
- B. Field Measurements: Verify field conditions affecting traffic marking installation. Show field measurements on Submittal Drawings.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Design paint complying with specified performance:
 - 1. Application: Fed. Spec. TT-P-1952.

2.2 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide each product from one manufacturer and from one production run.

2.3 PAINT APPLICATOR

- A. Apply marking paint with approved mechanical equipment. Provide equipment with constant agitation of paint and travel at controlled speeds. Synchronize one or more paint "guns" to automatically begin and cut off paint flow in case of skip lines. Equipment to have manual control to apply continuous lines of varying length and marking widths as indicated on Drawings. Provide pneumatic spray guns for hand application of paint in areas where mobile paint applicator cannot be used.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
 - 1. Allow new pavement surfaces to cure for period of minimum 14 days before application of marking materials.
- B. Protect existing construction and completed work from damage.

- C. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.
1. Remove dust, dirt, and other granular surface deposits by sweeping, blowing with compressed air, rinsing with water, or combination of these methods.
 2. Completely remove rubber deposits, existing paint markings, and other coatings adhering to pavement with scrapers, wire brushings, sandblasting, mechanical abrasion, or approved chemicals as directed by Contracting Officer's Representative.
 3. As an option, comply with Fed. Spec. TT-P-1952 for removal of existing paint markings on asphalt pavement. Apply black paint in as many coats as necessary to completely obliterate existing markings.
 4. Scrub affected areas with several applications of trisodium phosphate solution or other approved detergent or degreaser, and rinse thoroughly after each application, where oil or grease are present on old pavements to be marked.
 - a. After cleaning, seal oil-soaked areas with cut shellac to prevent bleeding through new paint.
 5. Clean and dry surface before pavement marking. Do not begin any marking until Contracting Officer's Representative inspected surface and gives permission to proceed.

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

3.3 PAINT APPLICATION

- A. Apply uniformly painted pavement marking of required colors, length, and width with true, sharp edges and ends on properly cured, prepared, and dried surfaces.
- B. Comply with details as indicated on drawings and established control points.
- C. Apply paint at wet film thickness of 0.4 mm (0.015 inch). Apply paint in one coat. When directed by Contracting Officer's Representative, apply additional coats at markings showing light spots. Comply with paint manufacturer's maximum drying time requirements to prevent undue

softening of asphalt, and pick-up, displacement, or discoloration by tires of traffic.

- D. When deficiency in marking drying occurs, discontinue paint operations until cause of slow drying is determined and corrected.
- E. Remove and replace marking applied less than minimum material rates, deviates from true alignment, exceeds stipulated length and width tolerances, or shows light spots, smears, or other deficiencies or irregularities.
- F. Remove marking by carefully controlled sandblasting, approved grinding equipment, or other approved method to prevent damage on applied surface.

3.4 DETAIL PAVEMENT MARKING APPLICATION

- A. Apply Detail Pavement Markings, exclusive of actual traffic lane marking as follows:
 - 1. At exit and entrance islands and turnouts.
 - 2. On curbs.
 - 3. At crosswalks.
 - 4. At parking bays.
 - 5. Other locations as indicated on drawings.
- B. Apply International Handicapped Symbol at indicated parking spaces. Color as shown on drawings. Apply paint for symbol using suitable template that will provide pavement marking with true, sharp edges and ends.
- C. Install detail pavement markings of colors, widths and lengths, and design pattern at locations indicated on drawings.

3.5 TOLERANCES

- A. Length and Width of Lines: Plus or minus 75 mm (3 inches) and plus or minus 3 mm (1/8 inch), respectively, in case of skip markings.
- B. Length of intervals exceeding line length tolerance are not acceptable.

3.6 CLEANING

- A. Remove excess paint before paint sets.

3.7 PROTECTION

- A. Protect pavement markings from traffic and construction operations.
 - 1. Protect newly painted markings from vehicular traffic until paint is dry and track free.
 - 2. Place warning signs at beginning of wet line, and at points well in advance of marking equipment for alerting approaching traffic from both directions.

3. Place small flags or other similarly effective small objects near freshly applied markings at frequent intervals to reduce crossing by traffic.

B. Repair damage.

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SECTION 32 31 40
HIGH SECURITY GATE

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. High security gate and accessories.

1.2 RELATED REQUIREMENTS

- A. Concrete Footings: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- B. Magnetic Lock / Release: Section 08 71 00, DOOR HARDWARE.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Show size, configuration, and fabrication and installation details.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
- D. Certificates: Certify each product complies with specifications.
 - 1. Structural characteristics comply with indicated and criteria on Drawings.
 - 2. Connections comply with requirements indicated on Drawings.
- E. Qualifications: Substantiate qualifications comply with specifications.
 - 1. Manufacturer with project experience list.
 - 2. Installer with project experience list.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications:
 - 1. Regularly manufactures specified products.
 - 2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.
 - a. Project Experience List: Provide contact names and addresses for completed projects.
- B. Installer Qualifications: Manufacturer authorized installer.
 - 1. Regularly installs specified products.

2. Installed specified products with satisfactory service on five similar installations for minimum five years.

a. Project Experience List: Provide contact names and addresses for completed projects.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products indoor in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. System components includes rails, posts, gates and hardware required with following performance requirements:
 - 1. Impact Resistance: ASTM F2656, 15,000 lb vehicle traveling at 30 miles per hour, with a penetration rating of P1 (3.3 feet).

2.2 MATERIALS

- A. Concrete: As specified in Section 03 30 00, Cast-in-Place Concrete.

2.3 PRODUCTS - GENERAL

- A. Basis-of-Design:
 - 1. Manufacturer: Perimeter Security Products
 - a. Website: www.perimetersecurityproducts.com
 - 2. Product: K4 Rated Regular Duty Swing Gate (M30)
 - a. Gate Width: 20 feet.
 - b. Through Diameter: 18 feet.
 - c. Height: 4 feet.
 - d. Number of Wheels: One.
 - e. Weight: 3,800 pounds.

- f. Product Number: 12506
- 3. Approved equivalent to be reviewed through formal product substitution process.
- B. Provide components from one manufacturer.
 - 1. Steel Recycled Content: 30 percent total recycled content, minimum.

2.4 HIGH SECURITY GATE

- A. Gate construction: Tubular steel per manufacturer and structural requirements.
- B. Miscellaneous Components and Accessories:
 - 1. Provide manually operated hinged vehicle gate with magnetic lock that is controlled from within the facility. Electrical and telecommunications services to be coordinated to complete full functionality.
 - 2. Hold-Open: Provide a hold-open device with associated foundation for the gate when open at 110 degrees.

2.5 FABRICATION

- A. Fabricate fence and gate to profile and dimensions indicated on Drawings.
- B. Fabricate components with joints tightly fitted and secured.

2.6 FINISHES

- A. Steel Paint Finish:
 - 1. Powder-Coat Finish: Manufacturer's standard two-coat finish system as follows:
 - a. One coat primer.
 - b. One coat thermosetting topcoat.
 - c. Dry-film Thickness: 0.05 mm (2 mils) minimum.
 - d. Color: As selected by Architect.
- B. Finish exposed surfaces after fabrication.

2.7 ACCESSORIES

- A. Accessories: Manufacturer's required accessories for complete installation.
- B. Barrier Coating: ASTM D1187/D1187M.
- C. Fasteners: Fasteners as recommended by manufacturer.
- D. Gate Hardware: Manufacturers standard hardware for manually operated swinging gates.
- E. Touch-Up Paint: Match shop finish.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and reviewed submittal drawings.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Excavate for concrete-embedded items.
- C. Set posts in concrete foundation with a minimum depth determined by manufacturer.
- D. Install gate to gate posts spaced as indicated on Drawings. Install required hardware and adjust for smooth operation.
- E. Touch up damaged factory finishes.
 - 1. Repair galvanized surfaces with galvanized repair paint.
 - 2. Repair painted surfaces with touch up primer.

3.3 CLEANING

- A. Clean exposed high security fence and gate surfaces. Remove contaminants and stains.

3.4 PROTECTION

- A. Protect high security fences and gates from traffic and construction operations.
- B. Remove protective materials immediately before acceptance.
- C. Repair damage.

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SECTION 32 90 00

PLANTING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Plants, soils, edging, turf, and landscape materials.

1.2 DEFINITIONS

A. Pesticide: Any substance or mixture of substances, including biological control agents, that may prevent, destroy, repel, or mitigate pests and is specifically labeled for use by U.S. Environmental Protection Agency (EPA). Also, any substance used as plant regulator, defoliant, disinfectant, or biocide.

B. Planter Bed: An area containing one or combination of following plant types: shrubs, vines, wildflowers, annuals, perennials, ground cover, excluding turf. Trees may also be found in planter beds.

C. Stand of Turf: 95 percent of established species.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American National Standards Institute (ANSI):

1. Z60.1-2014 - Nursery Stock.

C. American Society for Testing And Materials (ASTM):

1. B221-14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
2. B221M-13 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
3. C33/C33M-16-Concrete Aggregates.
4. C136/C136M-14 - Sieve Analysis of Fine and Coarse Aggregates.
5. C602-13a - Agricultural Liming Materials.
6. D977-13e1 - Emulsified Asphalt.
7. D5268-13 - Topsoil Used for Landscaping Purposes.

D. Hortus Third: Concise Dictionary of Plants Cultivated in United States and Canada.

E. Tree Care Industry Association (TCIA):

1. A300P1-2008 - Tree Care Operations - Trees, Shrubs and Other Woody Plant Maintenance Standard Practices (Pruning).
2. Z133.1-2012 - Arboricultural Operations - Safety Requirements.

F. Turfgrass Producers International (TPI):

1. 2006 Guideline Specifications to Turfgrass Sodding.
- G. United States Department of Agriculture (USDA):
 1. DOA SSIR 42-2014 - Soil Survey Laboratory Methods Manual.
 2. Handbook No. 60 - Diagnosis and Improvement of Saline and Alkali Soils.

1.4 PREINSTALLATION MEETINGS

- A. Conduct preinstallation meeting at project site minimum 30 days before beginning Work of this section.
 1. Required Participants:
 - a. Contracting Officer's Representative.
 - b. Architect/Engineer, if requested by COR.
 - c. Contractor.
 - d. Installer.
 2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
 - a. Inspection of planting materials.
 - b. Installation schedule.
 - c. Installation sequence.
 - d. Preparatory work.
 - e. Protection before, during, and after installation.
 - f. Installation.
 - g. Inspecting.
 - h. Environmental procedures.
 3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Photographs: Color photographs of each plant species showing actual size and condition of plants to be provided with measuring device included for scale. Where more than 20 plants are required of any species, submit minimum three photographs of average, best, and worst quality plant to be provided. Include on each photograph, plant full scientific name, size, and source nursery.
 3. Installation instructions.
 4. Warranty.

C. Samples:

1. Trees and Shrubs: Full sized of each variety and size. Deliver samples to project site and maintain samples for duration of construction period.
2. Organic and Compost Mulch: 0.5 L. (1 pint) sealed plastic bag of each required mulch, including label with percentage weight of each material and source representing material to be provided. Samples to match color, texture, and composition of installed material.
3. Mineral Mulch: 1.0 kg (2 lb.) sealed plastic bag of mulch, including label with source. Samples to match color, texture, and composition of installed material.
4. Filter Fabric: 300 by 300 mm (12 by 12 inches).
5. Edging Materials and Accessories: Manufacturer's standard sizes.
6. Tree Wrap: Width of panel by 300 mm (12 inches).

D. Test reports: Certify products comply with specifications.

E. Certificates: Certify products comply with specifications.

1. Plant Materials: Department of Agriculture certification by State Nursery Inspector declaring material to be free from insects and disease.
2. Seed and Turf Materials: Notarized certificate of product analysis.

F. Qualifications: Substantiate qualifications comply with specifications.

1. Installer, including supervisor with project experience list.

G. Operation and Maintenance Data:

1. Care instructions for each plant material.

1.6 QUALITY ASSURANCE

A. Installer Qualifications:

1. Regularly installs specified products.
2. Installed specified products with satisfactory service on five similar installations for minimum five years.
3. Member in good standing of either Professional Landcare Network or American Nursery and Landscape Association.

B. Licensed Arborist required to submit one copy of license to Contracting Officer's Representative.

C. Independent or university laboratory, recognized by State Department of Agriculture, with experience and capability to conduct testing indicated and that specializes in types of tests to be performed.

D. Measure plants according to ANSI Z60.1. Pruning to obtain required sizes will not be permitted.

E. Contracting Officer's Representative may review plant materials either at place of growth or project site before planting for compliance with requirements. Contracting Officer's Representative retains right to inspect trees and shrubs to determine if any unacceptable conditions exist and to reject any trees or shrubs at any time during Project. All rejected trees and shrubs must be immediately removed from Project site.

1. Submit plant material source information to Contracting Officer's Representative seven days in advance of delivery to Project site.

F. Material Test Reports: For standardized ASTM D5268 topsoil.

1. For each unamended soil type, provide soil analysis and written report by qualified soil-testing laboratory stating percentages of organic matter; gradation of sand, silt, and clay content; cation exchange capacity; deleterious material; pH; and mineral and plant-nutrient content of soil.

2. Comply with USDA's Handbook No. 60 testing methods and written recommendations.

3. Soil-testing laboratory to oversee soil sampling; with depth, location, and number of samples to be taken per instructions from Contracting Officer's Representative. Take minimum 3 representative samples from varied locations for each soil to be used or amended for planting purposes.

4. Report suitability of tested soil for plant growth.

5. Based on test results, state recommendations for soil treatments and soil amendments to be incorporated. State recommendations in weight per 92.9 sq. m (1000 sq. ft.) or volume per 0.76 cu. m (1 cu. yd.) for nitrogen, phosphorus, and potash nutrients and soil amendments to be added to produce satisfactory planting soil suitable for healthy, viable plants.

6. Report presence of problem salts, minerals, or heavy metals, including aluminum, arsenic, barium, cadmium, chromium, cobalt, lead, lithium, and vanadium. If such problem materials are present, provide additional recommendations for corrective action.

1.7 DELIVERY

A. Deliver packaged products in manufacturer's original sealed packaging.

B. Bulk Products:

1. Deliver bulk products away from buildings, utilities, pavement, and existing turf and planted areas. Maintain dry bulk product storage away from contaminants.
2. Install erosion control materials to prevent erosion or displacement of bulk products.
- C. Apply antidesiccant to trees and shrubs according to manufacturer's instructions to protect during digging, handling, and transportation.
 1. For deciduous trees or shrubs in full leaf, spray with antidesiccant at nursery before transporting and again two weeks after planting.
- D. Wrap trees and shrubs with tree wrap according to manufacturer's instructions to protect from wind and other damage during digging, handling, and transportation.
- E. Deliver bare-root stock plants freshly dug with root system packed in wet straw, hay, or similar material.
- F. Deliver branched plants with branches tied and exposed branches covered with material that allows air circulation. Prevent damage to branches, trunks, root systems, and root balls and desiccation of leaves.
- G. Use of equipment such as "tree spades" is permitted provided plant balls are sized according to ANSI Z60.1 and tops are protected from damage.

1.8 STORAGE AND HANDLING

- A. Store bulbs, corms, and tubers in dry location at 16 to 18 degrees C (60 to 65 degrees F) until planting.
- B. Store seeds and other packaged materials in dry locations away from contaminants.
- C. Plant Storage and Protection: Store and protect plants not planted on day of arrival at Project site as follows:
 1. Shade and protect plants in outdoor storage areas from wind and direct sunlight until planted.
 2. Heel-in bare root plants.
 3. Protect balled and burlapped plants from freezing or drying out by covering balls or roots with moist burlap, sawdust, wood chips, shredded bark, peat moss, or other approved material. Provide covering that allows air circulation.
 4. Keep plants in moist condition until planted by watering with fine mist spray.
 5. Do not store plant materials directly on concrete or bituminous surfaces.

- D. Topsoil: Before stockpiling topsoil, eradicate on site undesirable growing vegetation. Clear and grub existing vegetation three to four weeks before stockpiling existing topsoil.
- E. Root Control Barrier and Weed Control Fabric: Store materials in site in enclosures or under protective covering in dry location out of direct sunlight. Do not store materials directly on ground.
- F. Handling: Do not drop or dump plants from vehicles. Avoid damaging plants being moved from nursery or storage area to planting site. Handle balled and burlapped, bare root, balled and potted and container plants carefully to avoid damaging or breaking earth ball or root structure. Do not handle plants by trunk or stem. Puddle bare-root plants after removal from heeling-in bed to protect roots from drying out. Remove damaged plants from Project site.

1.9 FIELD CONDITIONS

- A. Environment:
 - 1. Coordinate installation of planting materials during optimal planting seasons for each type of plant material required.
 - 2. Planting Dates: Shall comply with local approved planting dates suggested from the local University Extension office or the NRCS for sod, deciduous and evergreen material.
 - 3. Restrictions: Do not plant when ground is frozen, snow covered, muddy, or when air temperature exceed 32 degrees C (90 degrees F).
- B. Weather Limitations: Install plantings only during current and forecasted weather conditions that are comply with plant requirements. Apply associated products in compliance with manufacturers' instructions.

1.10 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant plantings and against material defects.
 - 1. Warranty Period: Two years.
 - 2. Plant and Turf Warranty Periods will begin from date of Substantial Completion.
 - 3. Contracting Officer's Representative will reinspect plants and turf at end of Warranty Period. Replace any dead, missing, or defective plant material and turf immediately. Warranty Period will end on

date of this inspection provided Contractor has complied with warranty work required by this specification. Comply with following requirements:

- a. Replace any plants more than 25 percent dead, missing or defective plant material before final inspection.
- b. Only one replacement of each plant will be required except when losses or replacements are due to failure to comply with these requirements.
- c. Complete remedial measures directed by Contracting Officer's Representative to ensure plant and turf survival.
- d. Repair damage caused while making plant or turf replacements.

PART 2 - PRODUCTS

2.1 PRODUCTS - GENERAL

- A. Provide each product from one source or manufacturer.

2.2 PLANT MATERIALS

- A. Plant Materials: ANSI Z60.1, conforming to varieties specified and be true to scientific name as listed in Hortus Third. Well-branched, well-formed, sound, vigorous, healthy planting stock free from disease, sunscald, windburn, abrasion, and harmful insects or insect eggs and having healthy, normal, and undamaged root system.

1. Trees-Deciduous and Evergreen: Single trunked with single leader, unless otherwise indicated; symmetrically developed deciduous trees and shrubs of uniform habit of growth; straight boles or stems; free from objectionable disfigurements; evergreen trees and shrubs with well-developed symmetrical tops, with typical spread of branches for each particular species or variety. Trees with damaged, crooked, or multiple leaders; tight vertical branches where bark is squeezed between two branches or between branch and trunk; crossing trunks; cut-off limbs more than 19 mm (3/4 inch) in diameter; or with stem girdling roots will be rejected.
2. Ground Cover and Vine Plants: Provide number and length of runners for size specified on drawings, together with proper age for grade of plants specified. Provide vines and ground cover plants well established in removable containers, integral containers, or formed homogeneous soil sections. Provide plants grown under climatic conditions similar to those in locality of project. Spray all plants budding into leaf or having soft growth with an anti-desiccant at nursery before digging.

3. Provide plants of sizes indicated, measured before pruning with branches in normal position. Plants larger in size than specified is acceptable with approval of Contracting Officer's Representative, with no change in contract price. When larger plants are used, increase ball of earth or spread of roots according to ANSI Z60.1.
 4. Provide nursery grown plant material conforming to requirements and recommendations of ANSI Z60.1. Dig and prepare plants for shipment in manner that will not cause damage to branches, shape, and future development after planting.
 5. Balled and burlapped (B&B) plant ball sizes and ratios will conform to ANSI Z60.1, consisting of firm, natural balls of soil wrapped firmly with burlap or strong cloth and tied.
 6. Bare root (BR) plants to have root system substantially intact, but with earth carefully removed. Cover roots with thick coating of mud by "puddling" after plants are dug.
 7. Container grown plants to have sufficient root growth to hold earth intact when removed from containers, but not be root bound.
 8. Make substitutions only when plant (or alternates as specified) is not obtainable and Contracting Officer's Representative authorizes change order providing for use of nearest equivalent obtainable size or variety of plant with same essential characteristics and an equitable adjustment of contract price.
 9. Existing plants to be relocated: Ball sizes to conform to requirements for collected plants in ANSI Z60.1, and plants dug, handled, and replanted according to applicable articles of this Section.
 10. Only plants grown in nursery are permitted.
- B. Label plants with durable, waterproof labels in weather-resistant ink. Provide labels stating correct botanical and common plant name and variety and size as specified in list of required plants. Groups of plants may be labeled by tagging one plant. Labels to be legible for minimum 60 days after delivery to planting site.

2.3 SOD

- A. Sod: Nursery grown, certified and classified in TPI's "Guideline Specifications to Turfgrass Sodding" as GSS. Machine cut sod at uniform thickness of 19 mm (3/4 inch) within tolerance of 6 mm (1/4 inch), excluding top growth and thatch. Each individual sod piece to be strong enough to support its own weight when lifted by ends. Broken pads,

irregularly shaped pieces, and torn or uneven ends will not be permitted.

- B. Sod Species: Genetically pure, free of weeds, pests, and disease. All mixes shall be comparable species to the existing turf and comply with local approved mix rates for each type of expected sun/shade. Recommendation shall come from the local University Extension office or the NRCS for sod. Submit the selected types for each area as a shop drawing for approval a minimum of 7 days prior to planned placement of the sod.
1. Full Sun: Minimum of 3 cultivars.
 2. Sun and Partial Shade: Minimum of 4 cultivars.
 3. Shade: Minimum of 3 cultivars.

2.4 PLANTING SOILS

- A. Planting Soil: Evaluate soil for use as topsoil according to ASTM D5268. From 5 to 10 percent organic matter as determined by topsoil composition tests of Organic Carbon, 6A, Chemical Analysis Method described in USDA DOA SSIR 42. Maximum particle size, 19 mm (3/4 inch), with maximum 3 percent retained on 6 mm (1/4 inch) screen. Mix topsoil with following soil amendments and fertilizers as recommended by soils analysis.
- B. Existing Planting Soil: Existing, native surface topsoil formed under natural conditions retained during excavation process and stockpiled on-site. Verify suitability of native surface topsoil to produce viable planting soil. Clean soil of roots, plants, sod, stones, clay lumps, and other extraneous materials harmful to plant growth.
1. Supplement with planting soil when quantities are insufficient.
 2. Mix existing, native surface topsoil with soil amendments and fertilizers as recommended by soils analysis.
- C. Imported Planting Soil: Imported topsoil or manufactured topsoil from off-site sources are acceptable if sufficient topsoil is not available on site to meet specified depth. At least 10 days before topsoil delivery, notify Contracting Officer's Representative of topsoil sources. Obtain imported topsoil displaced from naturally well-drained construction or mining sites where topsoil is at least 100 mm (4 inches) deep. Topsoil from agricultural land, bogs, or marshes will be rejected.

2.5 INORGANIC SOIL AMENDMENTS

- A. Lime: Commercial grade hydrated or burnt limestone containing calcium carbonate equivalent (CCE) specified in ASTM C602 of minimum 80 percent.
- B. Sulfur: 100 percent elemental.
- C. Iron Sulfate: 100 percent elemental.
- D. Aluminum Sulfate: Commercial grade.
- E. Perlite: Horticultural grade.
- F. Agricultural Gypsum: Coarsely ground from recycled scrap gypsum board comprised of calcium sulfate dehydrate 91 percent, calcium 22 percent, sulfur 17 percent, minimum 96 percent passing through 850 micrometers 20 mesh screen, 100 percent passing through 970 micrometers 16 mesh screen.
- G. Coarse Sand: ASTM C33/C33M, clean and free of materials harmful to plants.
- H. Vermiculite: Horticultural grade for planters.
- I. Diatomaceous Earth: Calcined, 90 percent silica, with approximately 140 percent water absorption capacity by weight.
- J. Zeolites: Mineral clinoptilolite with at least 60 percent water absorption by weight.

2.6 ORGANIC SOIL AMENDMENTS

- A. Organic Matter: Commercially prepared compost. Free of substances toxic to plantings and as follows:
 - 1. Organic Matter Content: Wood cellulose fiber, wood chips, ground or shredded bark, shredded hardwood, bark peelings, pine straw mulch and/or pine needles from project site when available. Biobased content 100 percent. Wood cellulose fiber processed to contain no growth or germination-inhibiting factors, dyed with non-toxic, biodegradable dye to appropriate color to facilitate visual metering of materials application.
 - 2. Feedstock: Agricultural, food, or industrial residuals; biosolids; yard trimmings; or source-separated or compostable mixed solid waste.
- B. Peat: Natural product of sphagnum moss peat or peat moss derived from fresh-water site, conforming to ASTM D4427 and containing no invasive species, including seeds. Shred and granulate peat to pass 12.5 mm (1/2 inch) mesh screen and condition in storage pile for minimum 6 months after excavation. Biobased content minimum 100 percent.

- C. Composted Derivatives: Ground bark, nitolized sawdust, humus, or other green wood waste material free of stones, sticks, invasive species, including seeds, and soil stabilized with nitrogen and having following properties:
 - 1. Particle Size: Minimum percent by weight passing:
 - a. 4.75 mm (No. 4) mesh screen: 95.
 - b. 2.36 mm (No. 8) mesh screen: 80.
 - 2. Nitrogen Content: Minimum percent based on dry weight:
 - a. Fir sawdust: 0.7.
 - b. Fir or pine bark: 1.0.
 - 3. Biobased Content: 100 percent.
- D. Manure: Well-rotted, horse or cattle manure containing maximum 25 percent by volume of straw, sawdust, or other bedding materials; free of seeds, stones, sticks, soil, and other invasive species.

2.7 PLANT FERTILIZERS

- A. Soil Test: Evaluate existing soil conditions and requirements before fertilizer selection and application to minimize use of all fertilizers and chemical products. Obtain approval of Contracting Officer's Representative for allowable products, product alternatives, scheduling and application procedures. Evaluate existing weather and site conditions before application. Apply products during favorable weather and site conditions according to manufacturer's instructions and warranty requirements. Fertilizers to be registered and approved by EPA, acceptable to authorities having jurisdiction, and of type recommended by manufacturer applicable to specific areas as required for Project conditions and application. Provide commercial grade plant and turf fertilizers, free flowing, uniform in composition and conforms to applicable state and federal regulations.
- B. Fertilizer for groundcover, wildflowers, and grasses is not acceptable. Provide fertilizer for trees, plants, and shrubs as recommended by plant supplier, except synthetic chemical fertilizers are not acceptable. Fertilizers containing petrochemical additives or that have been treated with pesticides or herbicides are not acceptable.
- C. Granular Fertilizer: Organic, granular controlled release fertilizer containing minimum percentages, by weight, of plant food nutrients.
 - 1. Composition: Nitrogen, phosphorous, potassium, sulfur, and iron in amounts recommended in soil reports from qualified soil-testing laboratory.

D. Fertilizer Tablets: Organic plant tablets composed of tightly compressed fertilizer chips, insoluble in water, to provide continuous release of nutrients for minimum 24 months and containing following minimum percentages, by weight, of plant food nutrients:

1. Nutrient Composition: 20 percent available nitrogen, 20 percent available phosphorous, and 5 percent available potassium.

2.8 WEED CONTROL FABRIC

A. Roll Type Polypropylene or Polyester Mats: Woven, needle punched, or non-woven fabric treated for protection against deterioration due to ultraviolet radiation. Minimum 99 percent opaque to prevent photosynthesis and seed germination, fabric allows air, water, and nutrients to pass through to plant roots.

1. Minimum weight: 0.11 kg per square meter (5 ounces per square yard).
2. Minimum thickness: 0.50 mm (20 mils).

2.9 RIVER ROCK

A. RIVER ROCK:

1. Locally available River Rock shall be used in planting beds rather than mulch.
2. Color: Natural.
3. Size: No smaller than 12 mm (0.5 inches) ranging to no larger than 80 mm (3 inches).

2.10 EDGING

A. Steel Edging: Commercial-grade steel product with rolled edge, in standard lengths, with steel loops for installation with stakes.

1. Edging Size: 4.8 mm (3/16 inch) wide by 100 mm (4 inches) deep.
2. Stakes: Steel to match edging, tapered, minimum 300 mm (12 inches) long.
3. Accessories: End pieces, end stakes, corner stakes, and splicing stakes.
4. Finish: Galvanized.

2.11 ANTIDESICCANT

A. Antidesiccant: An emulsion specifically manufactured for agricultural use that will provide protective film over plant surfaces permeable enough to permit transpiration.

2.12 EROSION CONTROL

A. Erosion Control Blankets: 100 percent agricultural straw or 70 percent agricultural straw and 30 percent coconut fiber matrix stitched with degradable nettings, designed to degrade within 12 months.

- B. Erosion Control Fabric: Knitted construction of polypropylene yarn with uniform mesh openings 19 to 25 mm (3/4 to 1 inch) square with strips of biodegradable paper. Minimum filler paper strip life of six months.
- C. Erosion Control Material Anchors: As recommended by erosion control material manufacturer.

2.13 ROOT CONTROL BARRIER

- A. Root Control Barrier: Flexible and permeable geotextile fabric with permanently attached time-release nodules. Pre-formed round, tapered cylinder barrier with integral vertical root deflecting ribs constructed of ultraviolet resistant polypropylene material.

2.14 BIOSTIMULANTS

- A. Biostimulants: Formulation containing soil conditioners, VAM fungi, and endomycorrhizal and ectomycorrhizal fungi spores and soil bacteria appropriate for existing soil conditions.

2.15 STAKING AND GUYING MATERIALS

- A. Staking Material:
 - 1. Tree Support Stakes: Rough sawn hardwood free of knots, rot, cross grain, bark, long slivers, or other defects that impair strength. Minimum 50 mm (2 inches) square diameter by 2.4 m (8 feet) long, pointed at one end.
 - 2. Ground Stakes: 50 mm (2 inches) square by 0.91 m (3 feet) long wood or plastic, pointed at one end.
- B. Guying Material:
 - 1. Guying Wire: ASTM A580/A580M, galvanized steel wire.
 - 2. Guying Cable: Minimum five-strand, 5 mm (3/16 inch) galvanized steel cable.
- C. Hose Chafing Guards: New or used 2 ply 19 mm (3/4 inch) reinforced rubber or plastic hose, black or dark green, all of same color.
- D. Flags: White surveyor's plastic tape 150 mm (6 inches) long, fastened to guying wires or cables.
- E. Turnbuckles: Galvanized or cadmium-plated steel with minimum 75 mm (3 inch) long openings fitted with screw eyes and galvanized or cadmium-plated steel eye bolts with 25 mm (1 inch) diameter eyes and 38 mm (1-1/2 inches) minimum screw length.

2.16 TREE WRAP

- A. Crinkled Paper Tree Wrap: Two thicknesses of crinkled paper cemented together with layer of bituminous material. Minimum 100 mm (4 inches)

wide with stretch factor of 33 1/3 percent. Tie with lightly tarred medium or coarse sisal yarn twine.

- B. Tree Shelters: Extruded, translucent, twin walled polypropylene protection board sheets, 3 mm (1/8 inch) thick, 1800 mm (6 feet) long, utilized for short trunk trees 75 mm (3 inch) caliper or less.
- C. Synthetic Fabric Tree Wrap: White, breathable polypropylene fabric in 75 mm (3 inch) wide rolls.
- D. Tape: Bio-degradable tape suitable for nursery use to secure tree wrap which degrades in sunlight maximum 2 years after installation.

2.17 TACKIFIERS AND ADHESIVES

- A. Nonasphalt Tackifier: Colloidal liquid fixative recommended by fiber mulch manufacturer for hydroseeding.
- B. Asphalt emulsion: ASTM D977, Grade SS-1.

2.18 WATER

- A. Water: Source approved by Contracting Officer's Representative and suitable quality for irrigation, containing no elements toxic to plant life, including acids, alkalis, salts, chemical pollutants, and organic matter. Use collected storm water or graywater when available.

2.19 PESTICIDES

- A. Consider IPM (Integrated Pest Management) practices to minimize use of all pesticides and chemical products. Obtain Contracting Officer's Representative's approval for allowable products, product alternatives, scheduling and application procedures. Evaluate existing weather and site conditions before application. Apply products during favorable weather and site conditions according to manufacturer's instructions and warranty requirements.

2.20 FINISHES

- A. Steel Paint Finish:
 - 1. Powder-Coat Finish: Manufacturer's standard two-coat finish system consisting of following:
 - a. One coat primer.
 - b. One coat thermosetting topcoat.
 - c. Dry-film Thickness: 0.05 mm (2 mils) minimum.
 - d. Color: Refer to Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Aluminum Anodized Finish: NAAMM AMP 500.
 - 1. Color Anodized Finish: AA-C22A32 or AA-C22A34; Class II Architectural, 0.01 mm (0.4 mil) thick.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive plants for compliance with requirements and conditions affecting installation and performance.
 - 1. Verify that no materials that would inhibit plant growth are present in planting area. If such materials are present, remove soil and contaminants as directed by Contracting Officer's Representative and provide new planting soil.
 - 2. Do not mix or place soils and soil amendments in frozen, wet, or muddy conditions.
 - 3. Suspend soil spreading, grading, and tilling operations if soil moisture becomes excessive. Resume soil preparations when moisture content returns to acceptable level.
 - 4. If soil is excessively dry, not workable, and too dusty, moisten uniformly.
 - 5. Special conditions may exist that warrant variance in specified planting dates or conditions. Submit written request to Contracting Officer's Representative stating special conditions and proposed variance.
- B. Proceed with planting operations only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Protect existing and proposed landscape features, elements, and site construction and completed work from damage. Protect trees, vegetation, and other designated features by erecting high-visibility, reusable construction fencing. Locate fence no closer to trees than drip line. Plan equipment and vehicle access to minimize and confine soil disturbance and compaction to areas indicated on drawings.
- B. Install erosion control materials at all areas inside or outside limits of construction that are disturbed by planting operations. Provide erosion control and seeding with native plant species to protect slopes.
- C. Stake out approved plant material locations and planter bed outlines on project site before digging plant pits or beds. Contracting Officer's Representative reserves right to adjust plant material locations to meet field conditions. Do not plant closer than 600 mm (24 inches) to building wall or other similar structures. Provide on-site locations for excavated rock, soil, and vegetation.

3.3 PLANT BED PREPARATION

- A. Verify location of underground utilities before excavation. Protect existing adjacent turf before excavations are made. Do not disturb topsoil and vegetation in areas outside those indicated on Drawings. Where planting beds occur in existing turf areas, remove turf to depth that will ensure removal of entire roof system. Measure depth of plant pits from finished grade. Provide depth of plant pit excavation and relation of top of root ball and finish grade as indicated on drawings. Install plant materials as specified in Article 3.8. Do not plant trees within 3 m (10 feet) of any utility lines or building walls.
- B. For newly graded subgrades, loosen subgrade to minimum 150 mm (6 inches) deep. Remove stones larger than 38 mm (1-1/2 inches) in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Government's property.
 1. Apply fertilizer, lime (if needed) and other required soil amendments directly to subgrade before loosening, at rates recommended by soils analysis.
 2. Spread topsoil, apply soil amendments and fertilizer on surface, and thoroughly blend planting soil.
 3. Spread planting soil 150 mm (6 inches) deep but minimum required to meet finish grades after light rolling and natural settlement. Do not spread if planting soil or subgrade is frozen, muddy, or excessively wet.
 - a. Spread approximately 1/2 thickness of planting soil over loosened subgrade. Mix thoroughly into top 100 mm (4 inches) of subgrade. Spread remainder of planting soil.
 - b. Reduce elevation of planting soil to allow for soil thickness of sod.
- C. Finish grade planting areas to smooth, uniform surface plane with loose, uniformly fine texture. Grade to within plus or minus 13 mm (1/2 inch) of finish elevation. Roll and rake, remove ridges, and fill depressions to meet finish grades. Limit finish grading to areas that can be planted in immediate future.

3.4 GROUND COVER AND PLANT INSTALLATION

- A. Place ground cover and plants, not including trees, shrubs, and vines, as indicated on drawings in even rows and with triangular spacing.
- B. Use prepared soil mixture for backfill.
- C. Place so roots are in natural position.

- D. Do not remove plants from flats or containers until immediately before planting. Plant at depth to sufficiently cover all roots. Start watering areas planted as required by temperature and wind conditions. Water plants at sufficient rate to ensure thorough wetting of soil to 150 mm (6 inches) deep without runoff or puddling. Smooth planting areas after planting to provide even, smooth finish.
- E. Plant ground cover in areas to receive erosion control materials through material after erosion control materials are in place.

3.5 TREE, SHRUB, AND VINE PLANTING

- A. Move plant materials only by supporting root ball or container. Set plants on hand compacted layer of prepared backfill soil mixture 150 mm (6 inches) thick and hold plumb in center of pit until soil has been tamped firmly around root ball.
- B. Set plant materials in relation to surrounding finish grade 25 to 50 mm (1 to 2 inches) above depth at which they were grown in nursery, collecting field, or container. Replace plant material whose root balls are cracked or damaged either before or during planting process.
- C. Place backfill soil mixture on previously scarified subsoil to completely surround root balls and bring to smooth and even surface, blending into existing areas.
- D. Balled and Burlapped Stock: Backfill with prepared soil mixture and topsoil to approximately half ball depth then tamp and water. Carefully remove or fold back excess burlap and tying materials from top to minimum 1/3 depth from top of root ball. Tamp and complete backfill, place mulch topdressing, and water. Remove wires and non-biodegradable materials from plant pit before backfilling.

3.6 MECHANIZED TREE SPADE PLANTING

- A. At designated locations and with approved equipment, trees may be planted by mechanized tree spade. Tree spade is not acceptable for moving trees that are larger than maximum size of similar field-grown, balled-and-burlapped root-ball diameter recommended by ANSI Z60.1, or that are larger than manufacturer's recommended maximum size for tree spade to be used, whichever is smaller.
- B. For tree extraction, center trunk in tree spade and move tree and solid root ball.
- C. Cut any exposed roots with sharp instruments.
- D. Excavate planting hole with same tree spade used to extract and move tree.

- E. If possible, place trees with same orientation as at location from which they were extracted.

3.7 TREE WRAP

- A. Wrap deciduous tree trunks immediately after planting. Wrap tree trunks 40 mm (1-1/2 inches) or greater in caliper with specified material beginning at base and extending to lowest branches. Remove tree wrap after one year. Securely tie crinkled paper wrap with twine at top and bottom and at maximum 450 mm (18 inch) intervals.

3.8 TREE AND SHRUB PRUNING

- A. Pruning: Performed by trained and experience personnel according to TCIA A300P1.
- B. Remove dead and broken branches. Prune only to correct structural defects.
- C. Retain typical growth shape of individual plants with as much height and spread as practical. Do not central leader on trees. Make cuts with sharp instruments. Do not flush cut with trunk or adjacent branches. Collars to remain in place.
- D. Do not apply tree wound dressing to cuts.

3.9 STAKING AND GUYING

- A. Staking: Stake plants with number of stakes indicated on drawings with double strand of guy wire. Attach guy wire at half tree trunk height but maximum 1.5 m (5 feet) high. Drive stakes to depth of 0.80 to 0.91 m (2-1/2 to 3 feet) into the ground outside plant pit. Do not injure root ball. Install hose chafer guards where wire is in contact with tree trunk.
- B. Guying: Guy plants as indicated on drawings. Attach guying cable around tree trunk at 0.785 rad (45 degrees) at half tree trunk height. Install hose chafer guards where cable is in contact with tree trunk. Anchor guys to ground stakes. Fasten flags to each guying cable at 2/3 of the distance above ground level.

3.10 RIVER ROCK INSTALLATION

- A. Provide specified River Rock over entire planting bed surfaces and individual plant surfaces, including earth mount watering basin around plants, to 75 mm (3 inches) depth after plant installation and before watering. Do not place River Rock in crowns of shrubs. Place River Rock minimum 50 to 75 mm (2 to 3 inches) away from tree or shrub trunks. Place River Rock on all weed control fabric.

3.11 EDGING INSTALLATION

- A. Uniformly edge beds of plants to provide clear cut division line between planted area and adjacent lawn. Construct bed shapes as indicated on drawings.
- B. Metal Edging: Install steel edging material according to manufacturer's instructions. Install edging with minimum 25 mm (1 inch) visible above ground level.

3.12 SODDING

- A. Place sod maximum 36 hours after initial harvesting according to TPI GSS, except as modified herein.
- B. For slopes 2 to 1 and greater, lay sod with long edge perpendicular to contour. For V-ditches and flat bottomed ditches, lay sod with long edge perpendicular to water flow. On sloped areas, start sodding at bottom of slope.
- C. Finishing: After sodding, blend edges of sodded area smoothly into surrounding area. Eliminate air pockets and provide true and even surface. Trim frayed areas and patch holes and missing areas with sod.
- D. Rolling: Immediately after sodding, firm entire area, except slopes in excess of 3 to 1, with roller maximum 134 kg (90 lbs.) for each foot of roller width.
- E. Watering: Start watering sodded areas as required by daily temperature and wind conditions. Water at rate sufficient to ensure thorough wetting of soil to minimum 150 mm (6 inches) deep. Prevent run-off, puddling, and wilting. Do not drive watering trucks over turf areas, unless otherwise directed. Prevent watering of other adjacent areas or plant materials.

3.13 TURF RENOVATION

- A. General: Restore to original condition existing turf areas damaged during turf installation and construction operations. Keep at least one paved pedestrian access route and one paved vehicular access route to each building clean at all times. Clean other paving when work in adjacent areas is complete.

3.14 PLANT MAINTENANCE

- A. Frequency: Begin maintenance immediately after plants have been installed. Inspect plants at least once week and perform required maintenance promptly.

- B. Promotion of Plant Growth and Vigor: Water, prune, fertilize, mulch, eradicate weeds, and perform other operations necessary to promote plant growth and vigor.
- C. Planter Beds: Weed, fertilize, and irrigate planter beds and keep pest free, pruned, and mulch levels maintained. Do not permit planter beds encroach into turf areas. Maintain edging breaks between turf areas and planter beds. Fertilize plant materials to promote healthy growth without encouraging excessive top foliar growth. Remove noxious weeds common to area from planter beds by mechanical means.
- D. Shrubs: In addition to planter bed maintenance requirements, selectively prune and shape shrubs for health and safety when following conditions exist:
 - 1. Remove growth in front of windows, over entrance ways or walks, and any growth which will obstruct vision at street intersections or of security personnel.
 - 2. Remove dead, damaged, or diseased branches or limbs where shrub growth obstructs pedestrian walkways, where shrub growth is growing against or over structures, and where shrub growth permits concealment of unauthorized persons.
 - 3. Properly dispose of all pruning debris.
- E. Trees: Adjust stakes, ties, guy supports and water, fertilize, control pests, mulch, and prune for health and safety.
 - 1. Fertilize trees to promote healthy plant growth without encouraging excessive top foliar growth. Inspect and adjust stakes, ties, guy supports to avoid girdling and promote natural development.
 - 2. Selectively prune all trees within project boundaries, regardless of caliper, for safety and health reasons, including, but not limited to, removal of dead and broken branches and correction of structural defects. Prune trees according to their natural growth characteristics leaving trees well shaped and balanced.
 - 3. All pruning, including palm tree pruning, must be by or in presence of certified member of International Society of Arboriculture and according to TCIA Z133.1.
 - 4. Properly dispose of all pruning debris.

3.15 SLOPE EROSION CONTROL MAINTENANCE

- A. Provide slope erosion control maintenance to prevent undermining of all slopes in newly landscaped areas. Maintenance tasks include immediate repairs to weak spots in sloped areas and graded to intercept and

direct water flow to prevent development of large gullies and slope erosion.

1. Fill eroded areas with amended topsoil and replant with same plant species.
2. Reinstall erosion control materials damaged due to slope erosion.

3.16 REMOVAL OF DYING OR DEAD PLANTS

- A. Remove dead and dying plants and provide new plants immediately upon commencement of specified planting season and replace stakes, guys, River Rock, and eroded earth mound water basins. No additional correction period will be required for replacement plants beyond original warranty period. Plants will be considered dead or dying as follows:
 1. Tree: Main leader died back or minimum 20 percent of crown died.
 2. Shrub and Ground Cover: Minimum 20 percent of plant died.
 3. Determination: Scrape on maximum 2 mm (1/16 inch) square branch area to determine dying plant material cause and provide recommendations for replacement.

3.17 TURF MAINTENANCE

- A. Mow turf to uniform finished height measured from soil. Perform mowing in manner that prevents scalping, rutting, bruising, uneven and rough cutting. Before mowing, remove and dispose of all rubbish, debris, trash, leaves, rocks, paper, and limbs or branches on turf areas. Sweep or vacuum clean adjacent paved areas.
- B. Apply fertilizer, if recommended by sod supplier, in manner that promotes health, growth, vigor, color and appearance of cultivated turf areas. Determine method of application, fertilizer type and frequencies by results of laboratory soil analysis. Apply fertilizer by approved methods and according to manufacturer's instructions.
- C. Watering: Perform irrigation in manner that promotes health, growth, color, and appearance of cultivated vegetation, complying with Federal, State, and local water agency and authority directives. Prevent overwatering, water run-off, erosion, and ponding due to excessive quantities or rate of application.

3.18 CLEANING

- A. Remove and legally dispose of all excess soil and planting debris.

3.19 PROTECTION

- A. Protect plants from traffic and construction operations.

- B. Provide temporary fences or enclosures and signage, at planted areas.
Maintain fences and enclosures during maintenance period.
- C. Remove protective materials immediately before acceptance.
- D. Repair damage.

- - - E N D - - -

SECTION 33 10 00

WATER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies materials and procedures for construction of underground water distribution for domestic and/or fire supply systems outside the building that are complete and ready for operation. This includes piping, structures, appurtenances and all other incidentals.

1.2 RELATED WORK

- A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.
- B. Concrete: Section 03 30 00, CAST IN-PLACE CONCRETE.
- C. General plumbing: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- E. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 DEFINITIONS

- A. Water distribution system: Pipelines and appurtenances which are part of the distribution system outside the building for potable water and fire supply.
- B. Water service line: Pipeline from main line to 5 feet outside of building.

1.4 ABBREVIATIONS

- A. PVC: Polyvinyl chloride plastic.
- B. DI: Ductile iron pipe.
- C. WOG: Water, Oil and Gas.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Ensure that valves are dry and internally protected against rust and corrosion. Protect valves against damage to threaded ends and flange faces.
- B. Use a sling to handle valves and fire hydrants if size requires handling by crane or lift. Rig valves to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.
- C. Deliver piping with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe-end damage and to prevent entrance of dirt, debris, and moisture.

- D. Protect stored piping from moisture and dirt by elevating above grade. Protect flanges, fittings, and specialties from moisture and dirt.
- E. Store plastic piping protected from direct sunlight and support to prevent sagging and bending.
- F. Cleanliness of Piping and Equipment Systems:
 - 1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
 - 2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.

1.6 COORDINATION

- A. Coordinate connection to water main with Public Utility company.
- B. Coordinate water service lines with building contractor.

1.7 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 - 2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
- B. Materials and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least three years. Digital electronic devices, software and systems such as controls, instruments or computer work stations shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.
- C. Regulatory requirements:
 - 1. Comply with the rules and regulations of the public utility company having jurisdiction over the connection to public water lines and the extension and/or modifications to public utility systems.
 - 2. Comply with the rules and regulations of the Local Health Department having jurisdiction for potable water-service.
 - 3. Comply with rules and regulations of Local authorities having jurisdiction for fire-suppression water-service piping including materials, hose threads, installation and testing.

- D. Provide certification of factory hydrostatic testing of not less than 500 psi (3.5 MPa) in accordance with AWWA C151. Piping materials shall bear the label, stamp or other markings of the specified testing agency.
- E. Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
 - 1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 - 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 - 3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 - 4. All welds shall be stamped according to the provisions of the American Welding Society.
- F. Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Resident Engineer prior to installation.
- G. Applicable codes:
 - 1. Plumbing Systems: IPC, International Plumbing Code.
 - 2. Electrical components, devices and accessories shall be listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction and marked for intended use.
 - 3. Fire-service main products shall be listed in the FM Global "Approval Guide" or Underwriters Laboratories (UL) "Fire Protection Equipment Directory".

1.8 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
 - MSS SP-60-2004Connecting Flange Joint Between Tapping Sleeves and Tapping Valves
 - MSS SP-108-2002.....Resilient-Seated Cast Iron, Eccentric Plug Valves
 - MSS SP-123-1998 (R2006) ..Non-Ferrous Threaded and Solder-Joint Unions for Use With Copper Water Tube

C. American Society of Mechanical Engineers (ASME):

- A112.1.2-2004.....Air Gaps in Plumbing Systems (for Plumbing
Fixtures and Water-Connected Receptors))
- A112.6.3-2001.....Floor Drains
- B16.1-2010.....Gray Iron Pipe Flanges and Flanged Fittings,
Class 25, 125, 250
- B16.18-2001.....Cast Copper Alloy Solder Joint Pressure
Fittings
- B16.22-2001.....Wrought Copper and Copper Alloy Solder Joint
Pressure Fittings
- B16.24-2006.....Cast Copper Alloy Pipe Flanges and Flanged
Fittings; Classes 150, 300, 600, 900, 1500 and
2500
- B31.....Code for Pressure Piping Standards

D. American Society for Testing and Materials (ASTM):

- A36/A36M-08.....Carbon Structural Steel
- A48/A48M-08(2008).....Gray Iron Castings
- A536-84(2009).....Ductile Iron Castings
- A674-10.....Polyethylene Encasement for Ductile Iron Pipe
for Water or Other Liquids
- B61-08.....Steam or Valve Bronze Castings
- B62-09.....Composition Bronze or Ounce Metal Castings
- B88/B88M-09.....Seamless Copper Water Tube
- C651-05.....Disinfecting Water Mains
- C858-10e1.....Underground Precast Utility Structures
- D1785-06.....Poly (Vinyl Chloride) (PVC) Plastic Pipe,
Schedules 40, 80, and 120
- D2239-03.....Polyethylene (PE) Plastic Pipe (SIDR-PR) Based
on Controlled Inside Diameter
- D2464-06.....Threaded Poly (Vinyl Chloride) PVC Pipe
Fittings, Schedule 80
- D2466-06.....Poly (Vinyl Chloride) (PVC) Pipe Fittings,
Schedule 40
- D2467-06.....Poly (Vinyl Chloride) (PVC) Plastic Pipe
Fittings, Schedule 80
- D2609-02(2008).....Plastic Insert Fittings for Polyethylene (PE)
Plastic Pipe

- D3350-10a.....Polyethylene Plastics Pipe and Fittings
Materials
- F714-10.....Polyethylene (PE) Plastic Pipe (SDR-PR) Based
on Outside Diameter
- F1267-07.....Metal, Expanded, Steel
- E. American Water Works Association (AWWA):
 - B300-10.....Hypochlorites
 - B301-10.....Liquid Chlorine
 - C104-08.....Cement-Mortar Lining for Ductile Iron Pipe and
Fittings
 - C105/A21.5-10.....Polyethylene Encasement for Ductile Iron Pipe
Systems
 - C110-08.....Ductile Iron and Gray-Iron Fittings
 - C111/A21.11-07.....Rubber-Gasket Joints for Ductile Iron Pressure
Pipe and Fittings
 - C115/A21.11-11.....Flanged Ductile Iron Pipe with Ductile Iron or
Gray-Iron Threaded Flanges
 - C151/A21.51-09.....Ductile Iron Pipe, Centrifugally Cast
 - C153/A21.53-11.....Ductile Iron Compact Fittings for Water Service
 - C502-05.....Dry-Barrel Fire Hydrants
 - C503-05.....Wet-Barrel Fire Hydrants
 - C504-10.....Rubber-Seated Butterfly Valves
 - C508-09.....Swing-Check Valves for Waterworks Service, 2-
In. Through 24-In. (50-mm Through 600-mm) NPS
 - C509-09.....Resilient-Seated Gate Valves for Water Supply
Service
 - C510-07.....Double Check Valve Backflow Prevention Assembly
 - C511-07.....Reduced-Pressure Principle Backflow Prevention
Assembly
 - C512-07.....Air Release, Air/Vacuum and Combination Air
Valves
 - C550-05.....Protective Interior Coatings for Valves and
Hydrants
 - C600-10.....Installation of Ductile Iron Mains and Their
Appurtenances
 - C605-11.....Underground Installation of Polyvinyl Chloride
(PVC) Pressure Pipe and Fittings for Water

- C606-11.....Grooved and Shouldered Joints
- C651-05.....Disinfecting Water Mains
- C700-09.....Cold-Water Meters, "Displacement Type," Bronze
Main Case
- C800-05.....Underground Service Line Valves and Fittings
- C900-09.....Polyvinyl Chloride (PVC) Pressure Pipe and
Fabricated Fittings, 4 In. Through 12 In. (100
mm Through 300 mm), for Water Transmission and
Distribution
- C906-07.....Polyethylene (PE) Pressure Pipe and Fittings, 4
In. (100 mm) Through 64 In. (1,600 mm), for
Water Distribution and Transmission
- C907-04.....Injection-Molded PVC Pressure Fittings, 4 Inch
through 12 Inch (100 mm through 300 mm), for
Water Distribution
- M23-2nd Ed.....PVC Pipe, Design and Installation
- M44-2nd Ed.....Distribution Valves: Selection, Installation,
Field Testing and Maintenance
- F. National Fire Protection Association (NFPA):
 - NFPA 24-2010 Ed.....Installation of Private Fire Service Mains and
Their Appurtenances
 - NFPA 1963-2009 Ed.....Fire Hose Connections
- G. NSF International (NSF):
 - NSF/ANSI 14 (2013).....Plastics Piping System Components and Related
Materials
 - NSF/ANSI 61-2012.....Drinking Water System Components - Health
Effects
 - NSF/ANSI 372-2011.....Drinking Water System Components - Lead Content
- H. American Welding Society (AWS):
 - A5.8/A5.8M-2004Filler Metals for Brazing and Braze Welding
- I. American Society of Safety Engineers (ASSE):
 - 1003-2009Water Pressure Reducing Valves
 - 1015-2009.....Double Check Backflow Prevention Assemblies and
Double Check Fire Protection Backflow
Prevention Assemblies
 - 1020-2004.....Pressure Vacuum Breaker Assembly

1047-2009.....Performance Requirements for Reduced Pressure
Detector Fire Protection Backflow Prevention
Assemblies

1048-2009.....Performance Requirements for Double Check
Detector Fire Protection Backflow Prevention
Assemblies

1060-2006.....Performance Requirements for Outdoor Enclosures
for Fluid Conveying Components

J. Underwriters' Laboratories (UL):

246.....Hydrants for Fire-Protection Service
262.....Gate Valves for Fire-Protection Service
312.....Check Valves for Fire-Protection Service
405.....Fire Department Connection Devices
753.....Alarm Accessories for Automatic Water-Supply
Control Valves for Fire Protection Service
789.....Indicator Posts for Fire-Protection Service
1091.....Butterfly Valves for Fire-Protection Service
1285.....Pipe and Couplings, Polyvinyl Chloride (PVC),
and Oriented Polyvinyl Chloride (PVCO) for
Underground Fire Service

1.9 WARRANTY

A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will furnish all manufacturers' and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF/ANSI 61 or NSF 372.

B. Plastic pipe, fittings, and solvent cement shall meet NSF/ANSI 14 and shall be NSF listed for the service intended.

2.2 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements. The contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.3 SAFETY GUARDS

- A. All equipment shall have moving parts protected to prevent personal injury. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gauge sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 1/4 inch (6 mm) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.

2.4 LIFTING ATTACHMENTS

- A. Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.5 DUCTILE IRON PIPE AND FITTINGS

- A. Mechanical-Joint, Ductile-Iron Pipe: AWWA C151, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated, 350 psi (2400 kPa).
1. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
 2. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- B. Push-on-Joint, Ductile-Iron Pipe: AWWA C151, with push-on-joint bell and plain spigot end unless grooved or flanged ends are indicated, 350 psi (2400 kPa).
1. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
 2. Gaskets: AWWA C111, rubber.
- C. Cement Mortar Internal Lining: Cement mortar lining and bituminous seal coat as per AWWA C104.
- D. Exterior Pipe Coating: The exterior of pipe shall have the standard asphaltic coating.

2.6 POLYVINYL CHLORIDE PIPE AND FITTINGS

- A. PVC, AWWA Pipe: AWWA C900, Class 150, with bell end with gasket, and with spigot end.
 - 1. Comply with UL 1285 for fire-service mains if indicated.
 - 2. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
 - a. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

2.7 COPPER TUBE AND FITTINGS

- A. Soft Copper Tubing: ASTM B88, Type K and ASTM B88, Type L water tube, annealed temper.
- B. Fittings: ASME B16.18, cast copper alloy or ASME B16.22, wrought copper alloy, solder joint pressure fittings.
- C. Brazing Alloy: AWS A5.8/A5.8M, Classification BCuP.
- D. Bronze Flanges: ASME B16.24, Class 300 flanges if required to match piping.
- E. Copper Unions: ANSI MSS SP-123, cast copper alloy, hexagonal-stock body with ball-and-socket, metal-to-metal seating surfaces and solder-joint or threaded ends.

2.8 VALVES

- A. Gate Valves: AWWA C509, Non-rising Stem, Resilient Seat, 200 psi (1380 kPa).
 - 1. Valves 3 inches (75 mm) and larger: Resilient seat valve with gray- or ductile iron body and bonnet; cast iron or bronze double-disc gate; bronze gate rings; non-rising bronze stem and stem nut.
 - 2. Interior and exterior coating: AWWA C550, thermo-setting or fusion epoxy.
 - 3. Underground valve nut: Furnish valves with 2 inch (50 mm) nut for socket wrench operation.
 - 4. Aboveground and pit operation: Furnish valves with hand wheels.
 - 5. End connections shall match main line pipe.
- B. Gate Valve Accessories and Specialties
 - 1. Tapping-Sleeve Assembly: ANSI MSS SP-60; sleeve and valve to be compatible with the drilling matching.
 - a. Tapping Sleeve: Cast or Ductile Iron, two-piece bolted sleeve. Sleeve to match the size and type of pipe material being tapped.
 - b. Valve shall include one raised face flange mating tapping-sleeve flange.

2. Valve Boxes: AWWA M44 with top section, adjustable extension of length required for depth of burial of valve, plug with lettering "WATER," and bottom section with base that fits over valve and with a barrel.
 3. Operating Wrenches: Steel, tee-handle with one pointed end, stem of length to operate deepest buried valve, and socket matching valve operating nut. (Provide two wrenches for Project.)
 4. Indicator Posts: UL 789, FMG approved, vertical-type, cast iron body with operating wrench, extension rod, and adjustable cast iron barrel of length required for depth of burial of valve.
- C. Corporation Valves and Curb Valves
1. Service-Saddle Assemblies: AWWA C800.
 - a. Service Saddle: Copper alloy with seal and threaded outlet for corporation valve.
 - b. Corporation Valve: Bronze body and ground-key plug, with threaded inlet and outlet matching service piping material.
 - c. Manifold: Copper fitting with two to four inlets as required, with ends matching corporation valves and outlet matching service piping material.
 2. Curb Valves: AWWA C800, bronze body, ground-key plug or ball, wide tee head, with inlet and outlet matching service piping material, minimum pressure of 200 psi (1375 kPa).
 3. Service Boxes for Curb Valves: AWWA M44, cast iron telescoping top section; plug shall include lettering "WATER"; bottom section with base that fits over curb valve.
 4. Shutoff Rods: Steel, tee-handle with one pointed end. Stem length shall extend 2 feet (600 mm) above top of valve box for operation of deepest buried valve, with slotted end matching curb valve.
- D. Post-Indicator: NFPA 24 and be fully compatible with the valve and supervisory switches.
- E. Water Meter: Furnish and install meter approved by the Water Service Utility. Forward approval of meter to VA Contracting Officer Representative.
- F. Backflow Preventer
1. Backflow Preventer shall not be located in any area containing fumes that are toxic, poisonous or corrosive.

2. Direct connections between potable water piping and sewer connected wastes shall not exist under any condition with or without backflow protection.
3. Backflow Preventer shall be accessed and have clearances for the required testing, maintenance and repair. Access and clearances shall maintain a minimum of 1 foot (305 mm) between the lowest portion of the assembly and grade, floor or platform. Installations elevated more than 5 feet (1524 mm) above the floor or grade shall be provided with a permanent platform capable of supporting a tester or maintenance person.

G. Backflow Preventer Test Kits

1. Provide factory calibrated test kit with gauges, fittings, hoses and carrying case with test-procedure instructions.

2.9 FIRE HYDRANTS

- A. All hydrants shall have removable interiors capable of replacement without digging up the hydrant and be packable under pressure. Threaded joints or spindles shall be bronze and upper and lower barrels shall be of equal diameter. Upper barrel shall be of sufficient length to permit setting hydrant with barrel flange not more than 4 inches (100 mm) above finished grade. All fire hydrants shall have 6 inch (150 mm) bottom connection. Provide one hydrant wrenches not less than 14 inches (350 mm) long. Working Pressure Rating: 150 psi (1035 kPa) minimum. Hydrant valve shall open by turning operating nut to left or counterclockwise. Exterior finish shall be red alkyd-gloss enamel paint, unless otherwise indicated. Outlet threads shall meet NFPA 1963, with external hose thread used by local fire department. Include cast iron caps with steel chains and Pentagon, 1-1/2 inch (38 mm) point to flat operating and cap nuts.

B. Dry-Barrel Fire Hydrants:

1. AWWA C502, freestanding, one NPS 4-1/2 (DN 115) and two NPS 2-1/2 (DN 65) outlets, 5-1/4 inch (133 mm) main valve, drain valve, and NPS 6 (DN 150) mechanical-joint inlet; interior coating according to AWWA C550; cast iron body, compression-type valve opening against pressure and closing.

2.10 ALARM DEVICES

- A. Alarm Devices-General: UL 753 and FMG approved, of types and sizes to mate and match piping and equipment.

- B. Water-Flow Indicators: Vane-type water-flow detector, rated for 250-psi (1725-kPa) working pressure; designed for horizontal or vertical installation; 2 single-pole, double-throw circuit switches to provide isolated alarm and auxiliary contacts, 7 A, 125-V ac and 0.25 A, 24-V dc; complete with factory-set, field-adjustable retard element to prevent false signals and tamperproof cover that sends signal when cover is removed.
- C. Supervisory Switches: Single pole, double throw; designed to signal valve in other than fully open position.
- D. Pressure Switches: Single pole, double throw; designed to signal increase in pressure.

2.11 DISINFECTION CHLORINE

- A. Liquid chlorine: AWWA B301.
- B. Sodium Hypochlorite: AWWA B300 with 5 percent to 15 percent available chlorine.
- C. Calcium hypochlorite: AWWA B300 supplied in granular form of 5 g. tablets, and shall contain 65 percent chlorine by weight.

2.12 WARNING TAPE

- A. Warning tape shall be standard, 4 mil. Polyethylene, 3 inch (76 mm) wide tape, detectable type, blue with black letters and imprinted with "CAUTION BURIED WATER LINE BELOW".

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Use pipe, fittings, and joining methods for piping systems according to the following applications.
 - 1. Transition couplings and special fittings with pressure ratings at least equal to piping pressure rating may be used, unless otherwise indicated.
 - 2. Do not use flanges or unions for underground piping.
 - 3. Flanges, unions, grooved-end-pipe couplings, and special fittings may be used, instead of joints indicated, on aboveground piping and piping in vaults.
- B. Underground water-service piping NPS 3/4 to NPS 3 (DN 20 to DN 80) may be any of the following:
 - 1. Soft copper tube with wrought-copper, solder-joint fittings; and brazed copper, pressure-seal fittings; and pressure-sealed joints.

- C. Underground water-service piping NPS 4 to NPS 8 (DN 100 to DN 200) may be any of the following:
 - 1. Ductile iron, mechanical-joint pipe; ductile iron, mechanical-joint fittings; and mechanical joints.
- D. Water Meter Box Water-Service Piping NPS 3/4 to NPS 2 (DN 20 to DN 50) shall be same as underground water-service piping.
- E. Underground Fire-Service-Main Piping NPS 4 to NPS 12 (DN 100 to DN 300) may be any of the following:
 - 1. Ductile iron, mechanical-joint pipe; ductile iron, mechanical-joint fittings; and mechanical grooved-end pipe; ductile iron-pipe appurtenances; and grooved joints.
 - 2. PVC, AWWA Class 200 pipe listed for fire-protection service; PVC Class 150 fabricated or molded fittings; and gasketed joints.
- F. Underground Combined Water-Service and Fire-Service-Main Piping NPS 6 to NPS 12 (DN 150 to DN 300) may be any of the following:
 - 1. Ductile iron, mechanical-joint pipe; Ductile Iron, mechanical-joint fittings; and mechanical grooved-end pipe; Ductile Iron-pipe appurtenances; and grooved joints.
 - 2. PVC, AWWA Class 200 pipe listed for fire-protection service; PVC fabricated or molded fittings of same Class as pipe; and gasketed joints.

3.2 VALVE APPLICATIONS

- A. Use mechanical-joint-end valves for NPS 3 (DN 80) and larger underground installation. Use threaded- or flanged-end valves for installation in vaults. Use UL/FMG, non-rising-stem gate valves for installation with indicator posts. Use corporation valves and curb valves with ends compatible with piping, for NPS 2 (DN 50) and smaller installation.
- B. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 - 1. Underground Valves, NPS 3 (DN 80) and Larger: AWWA, cast iron, non-rising-stem, high-pressure, resilient -seated gate valves with valve box.
 - 2. Underground Valves, NPS 4 (DN 100) and Larger, for Indicator Posts: UL/FMG, cast iron, non-rising-stem gate valves with indicator post.
 - 3. Use the following for valves in vaults and aboveground:
 - a. Gate Valves, NPS 2 (DN 50) and Smaller: Bronze, rising stem.

b. Gate Valves, NPS 3 (DN 80) and Larger: AWWA, cast iron, OS&Y rising stem, resilient seated.

c. Check Valves: AWWA C508, swing type.

3.3 DUCTILE IRON PIPE

A. Install Ductile Iron, water-service piping according to AWWA C600 and AWWA M41-3rd Edition.

1. Install PE corrosion-protection encasement according to ASTM A674 or AWWA C105/A21.5.

B. Pipe shall be sound and clean before laying. When laying is not in progress, the open ends of the pipe shall be closed by watertight plug or other approved means.

C. When cutting pipe is required, the cutting shall be done by machine, leaving a smooth cut at right angles to the axis of the pipe. Bevel cut ends of pipe to be used with push-on bell to conform to the manufactured spigot end. Cement lining shall be undamaged.

D. Push on joints shall be made in strict accordance with the manufacturer's instruction. Pipe shall be laid with bell ends looking ahead.

3.4 PVC PIPE

A. PVC piping shall be installed in strict accordance with the manufacturer's instructions and AWWA C605. Place selected material and thoroughly compacted to one foot above the top of the pipe.

B. Install Copper Tracer Wire, No. 14 AWG solid, single conductor, insulated. Install in the trench with piping to allow location of the pipe with electronic detectors. The wire shall not be spiraled around the pipe nor taped to the pipe. Wire connections are to be made by stripping the insulation from the wire and soldering with rosin core solder per ASTM 828. Solder joints shall be wrapped with rubber tape and electrical tape. At least every 1000 feet (300 m) provide a 5 pound (2.3 kg) magnesium anode attached to the main tracer wire by solder. The solder joint shall be wrapped with rubber tape and with electrical tape. An anode shall also be attached at the end of each line.

C. Magnetic markers may be used in lieu of copper tracer wire to aid in future pipe location. Generally, install markers on 20 foot (6 m) centers. If pipe is in a congested piping area, install on 10 foot (3 m) centers. Prepare as-built drawing indicating exact location of magnetic markers.

3.5 COPPER PIPE

- A. Copper piping shall be installed in accordance with the Copper Development Association's Copper Tube Handbook and manufacturer's recommendations.
- B. Copper piping shall be bedded in 6 inches (150 mm) of sand.

3.6 ANCHORAGE INSTALLATION

- A. Install water-distribution piping with restrained joints. Anchorages and restrained-joint types that may be used include: concrete thrust blocks, locking mechanical joints, and bolted flanged joints..
- B. Install anchorages for tees, plugs and caps, bends, crosses, valves, and hydrant branches. Include anchorages for the following piping systems:
 - 1. Gasketed-Joint, Ductile Iron, Water-Service Piping: According to AWWA C600.
 - 2. Gasketed-Joint, PVC Water-Service Piping: According to AWWA M23.
 - 3. Fire-Service-Main Piping: According to NFPA 24.
- C. Apply full coat of asphalt or other acceptable corrosion-resistant material to surfaces of installed ferrous anchorage devices.

3.7 VALVE INSTALLATION

- A. AWWA Valves: Install each underground valve with stem pointing up and with valve box.
- B. UL/FMG, Valves: Install each underground valve and valves in vaults with stem pointing up and with vertical cast iron indicator post.
- C. MSS Valves: Install as component of connected piping system.
- D. Corporation Valves and Curb Valves: Install each underground curb valve with head pointed up and with service box.
- E. Pressure-Reducing Valves: Install in vault or aboveground between shutoff valves. If needed, install full-size valved bypass.
- F. Relief Valves: Install aboveground with shutoff valve on inlet.
- G. Raise or lower existing valve and curb stop boxes and fire hydrants to finish grade in areas being graded.

3.8 DETECTOR-CHECK VALVE INSTALLATION

- A. Install in vault or aboveground and for proper direction of flow. Install bypass with water meter, gate valves on each side of meter, and check valve downstream from meter.
- B. Support detector check valves, meters, shutoff valves, and piping on brick or concrete piers.

3.9 WATER METER INSTALLATION

- A. Install water meters, piping, and specialties according to utility company's written instructions.
- B. Install displacement -type water meters, NPS 2 (DN 50) and smaller, in meter boxes with shutoff valves on water meter inlets. Include valves on water meter outlets and valved bypass around meters unless prohibited by authorities having jurisdiction.
- C. Install compound -type water meters, NPS 3 (DN 80) and larger, in meter vaults. Include shutoff valves on water meter inlets and outlets and valved bypass around meters. Support meters, valves, and piping on brick or concrete piers.
- D. Install detector-type water meters in meter vault according to AWWA M6. Include shutoff valves on water meter inlets and outlets and full-size valved bypass around meters. Support meters, valves, and piping on brick or concrete piers.

3.10 ROUGHING-IN FOR WATER METERS

- A. Rough-in piping and specialties for water meter installation according to utility company's written instructions.

3.11 WATER METER BOX INSTALLATION

- A. Install water meter boxes in paved areas flush with surface.
- B. Install water meter boxes in grass or earth areas with top 2 inches (50 mm) above surface.

3.12 VACUUM BREAKER ASSEMBLY INSTALLATION

- A. Install pressure vacuum breaker assemblies of type, size, and capacity indicated. Include valves and test cocks. Install according to requirements of plumbing and health department and authorities having jurisdiction.
- B. Do not install pressure vacuum breaker assemblies in vault or other space subject to flooding.

3.13 BACKFLOW PREVENTER INSTALLATION

- A. Install backflow Preventers of type, size, and capacity indicated. Include valves and test cocks. Install according to requirements of plumbing and health department and authorities having jurisdiction.
- B. Do not install backflow Preventers that have relief drain in vault or in other spaces subject to flooding.
- C. Do not install bypass piping around backflow Preventers.

- D. Support NPS 2-1/2 (DN 65) and larger backflow Preventers, valves, and piping near floor and on brick or concrete piers.

3.14 FIRE HYDRANT INSTALLATION

- A. Install each fire hydrant with separate gate valve in supply pipe, anchor with restrained joints or thrust blocks, and support in upright position.

3.15 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties. Install water service lines to a point of connection within approximately 5 feet (1500 mm) outside of building(s) to which service is to be connected and make connections thereto. If building services have not been installed provide temporary caps and mark for future connection.

3.16 FIELD QUALITY CONTROL

- A. Conduct piping tests before joints are covered and after concrete thrust blocks have hardened sufficiently. Fill pipeline 24 hours before testing and apply test pressure to stabilize system. Use only potable water.
- B. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.
- C. Perform hydrostatic tests at not less than one-and-one-half times working pressure for two hours.
 - 1. Increase pressure in 50-psi (350-kPa) increments and inspect each joint between increments. Hold at test pressure for 1 hour; decrease to 0 psi (0 kPa). Slowly increase again to test pressure and hold for 1 more hour. Maximum allowable leakage is 2 quarts (1.89 L) per hour per 100 joints. Remake leaking joints with new materials and repeat test until leakage is within allowed limits.
- D. Prepare reports of testing activities.

3.17 IDENTIFICATION

- A. Install continuous underground warning tape 12 inches (300 mm) directly over piping.

3.18 CLEANING

- A. Purge new water-distribution piping systems and parts of existing systems that have been altered, extended, or repaired before use.
- B. Use purging and disinfecting procedure prescribed by local utility provider or other authorities having jurisdiction or, if method is not

prescribed by authorities having jurisdiction, use procedure described in AWWA C651 or do as follows:

1. Fill the water system with a water/chlorine solution containing at least 50 ppm of chlorine; isolate and allow to stand for 24 hours.
 2. Drain the system of the previous solution and refill with water/chlorine solution containing at least 200 ppm of chlorine; isolate and allow system to stand for 3 hours.
 3. After standing time, flush system with clean, potable water until no chlorine remains in water coming from system.
 4. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedure if biological examination shows evidence of contamination.
- C. Prepare reports of purging and disinfecting activities.

--- E N D ---

SECTION 33 30 00
SANITARY SEWER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies materials and procedures for construction of outside, underground sanitary sewer systems that are complete and ready for operation. This includes piping, structures and all other incidentals.

1.2 RELATED WORK

- A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.
- B. General plumbing, protection of Materials and Equipment, and quality assurance: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- C. Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

1.3 ABBREVIATIONS

- A. PVC: Polyvinyl chloride plastic
- B. DI: Ductile iron pipe

1.4 DELIVERY, STORAGE AND HANDLING

- A. Store plastic piping protected from direct sunlight and support to prevent sagging and bending. Protect stored piping from moisture and dirt by elevating above grade. Protect flanges, fittings, and specialties from moisture and dirt.
- B. Handle manholes according to manufacturer's written rigging instructions.

1.5 COORDINATION

- A. Coordinate exterior utility lines and connections to building lines up to 5 feet of building wall.

1.6 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 - 2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

B. Comply with the rules and regulations of the Public Utility having jurisdiction over the connection to Public Sanitary Sewer lines and the extension, and/or modifications to Public Utility Systems.

1.7 SUBMITTALS:

A. Manufacturers' Literature and Data shall be submitted for the following as one package:

1. Pipe, Fittings, and, Appurtenances.
2. Jointing Material.
3. Manhole and Structure Material.
4. Frames and Covers.

1.8 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

- A74-09.....Cast Iron Soil Pipe and Fittings
- A185/A185M-07.....Steel Welded Wire Reinforcement, Plain, for
Concrete
- A615/A615M-09b.....Deformed and Plain Carbon-Steel Bars for
Concrete Reinforcement
- A746-99.....Ductile-Iron Gravity Sewer Pipe
- C478-09.....Precast Reinforced Concrete Manhole Sections
- C857-11.....Minimum Structural Design Loading for
Underground Precast Concrete Utility Structures
- C890-11.....Minimum Structural Design Loading for
Monolithic or Sectional Precast Concrete Water
and Wastewater Structures
- C913-08.....Precast Concrete Water and Wastewater
Structures
- C923-08.....Resilient Connectors between Reinforced
Concrete Manhole Structures, Pipes, and
Laterals
- C924-02(2009).....Testing Concrete Pipe Sewer Lines by Low-
Pressure Air Test Method

- C990-09.....Joints for Concrete Pipe, Manholes, and precast
Box Sections using Preformed Flexible Joint
Sealants
- C1173-10.....Flexible Transition Couplings for Underground
Piping Systems
- C1440-08.....Thermoplastic Elastomeric (TPE) Gasket
Materials for Drain, Waste and Vent (DWV),
Sewer, Sanitary and Storm Plumbing Systems
- C1460-08.....Shielded Transition Couplings for Use with
Dissimilar DWV Pipe and Fittings Above Ground
- C1461-08.....Mechanical Couplings Using Thermoplastic
Elastomeric (TPE) Gaskets for Joining Drain,
Waste and Vent (DWV), Sewer, Sanitary and Storm
Plumbing systems for Above and below Ground Use
- D2321-11.....Underground Installation of Thermoplastic Pipe
for Sewers and Other Gravity-Flow Applications
- D3034-08.....Type PSM Poly (Vinyl Chloride) (PVC) Sewer Pipe
and Fittings
- F477-10.....Elastomeric Seals (Gaskets) for Joining Plastic
Pipe
- F679-08.....Poly (Vinyl Chloride) (PVC) Large-Diameter
Plastic Gravity Sewer Pipe and Fittings
- F891-10.....Coextruded Poly (vinyl Chloride) (PVC) Plastic
Pipe with a Cellular Core
- F949-10.....Poly (Vinyl Chloride) (PVC) Corrugated Sewer
Pipe With a Smooth Interior and Fittings
- F1417-11.....Standard Test Method for Installation
Acceptance of Plastic Gravity Sewer Lines Using
Low-Pressure Air
- F1668-08.....Construction Procedures for Buried Plastic Pipe

C. American Water Works Association (AWWA):

- C105/A21.5-10.....Polyethylene Encasement for Ductile-Iron Pipe Systems
- C110-08.....Ductile-Iron and Gray-Iron Fittings
- C111/A21.11-06.....Rubber Gasket Joints for Ductile Iron Pressure Pipe and Fittings
- C151/A21.51-09.....Ductile Iron Pipe, Centrifugally Cast
- C153/A21.53-06.....Ductile Iron Compact Fittings for Water Service
- C219-11.....Bolted, Sleeve-Type Couplings for Plain-End Pipe
- C512-07.....Air Release, Air/Vacuum and Combination Air Valves for Water Works Service
- C600-10.....Installation of Ductile-Iron Mains and Their Appurtenances
- C900-07.....Polyvinyl Chloride (PVC) Pressure Pipe and Fabricated Fittings, 4 In. Through 12 In. (100 mm Through 300 mm), for Water Transmission and Distribution

D. American Society of Mechanical Engineers:

- A112.14.1-2003.....Backwater Valves
- A112.36.2M-1991.....Cleanouts

1.9 WARRANTY

A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will provide all manufacturers' and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 PVC, GRAVITY SEWER PIPE AND FITTINGS

- A. PVC Gravity Sewer Piping:
 - 1. Pipe and Fittings shall conform to ASTM D3034, SDR 35.
 - 2. Gaskets: ASTM F477.

2.2 NONPRESSURE-TYPE TRANSITION COUPLINGS

- A. Comply with ASTM C1173, elastomeric, sleeve type, reducing or transition coupling, for joining underground nonpressure piping. Include ends to match same sizes of main line piping and install corrosion-resistant metal tension bands and tightening mechanism on each end.
- B. Sleeve Materials:
1. For Plastic Pipes: ASTM F477, elastomeric seal.
 2. For Dissimilar Pipes: PVC or other material compatible with pipe materials being joined.
- C. Unshielded, Flexible Couplings:
1. Couplings shall be elastomeric sleeve with stainless steel shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
- D. Shielded, Flexible Couplings:
1. Couplings shall meet ASTM C1460 with elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield with corrosion-resistant-metal tension band and tightening mechanism on each end.
- E. Ring-Type, Flexible Couplings:
1. Couplings shall be elastomeric compression seal with dimensions to fit inside bell of larger mainline pipe and for spigot of smaller main line pipe to fit inside ring.
- F. Nonpressure-Type, Rigid Couplings:
1. Coupling shall be ASTM C1461, sleeve-type, reducing- or transition-type mechanical coupling, molded from ASTM C1440, TPE material; with corrosion-resistant-metal tension band and tightening mechanism on each end.

2.3 CLEANOUTS

- A. Cast-Iron Cleanouts:
1. Cleanouts shall be as per ASME A112.36.2M, round, gray-iron housing with clamping device and round, secured, scoriated, gray-iron cover. Include gray-iron ferrule with inside calk or spigot connection and countersunk, tapered-thread, brass closure plug.
 2. Top-Loading Classification(s): Valve loadings shall be designed for Heavy Duty.
 3. Cleanout Riser: Sewer pipe fitting on main line pipe and riser shall be as per ASTM A74, service class.
- B. PVC Cleanouts:

1. PVC body with PVC threaded plug: Cleanout shall be as per ASTM D3034. PVC sewer pipe fitting and riser to cleanout.
2. Cleanout Riser: Sewer pipe fitting on main line sewer and riser shall match main line piping.

2.4 MANHOLES

- A. As shown within the City of Sioux Falls Engineering Division Sanitary Sewer Manhole Standard Plate Number 950.03 and Supplemental Standard Specifications Section 100.
- B. Manhole Base Channels: Manhole channels shall be main line pipe material. Lay main pipe through manhole and cut top of pipe out to be three-fourths of pipe diameter. Slope through manhole to match run slopes of the main pipe.

2.5 CONCRETE

- A. As shown within the City of Sioux Falls Engineering Division Sanitary Sewer Manhole Standard Plate Number 950.03 and Supplemental Standard Specifications Section 100.

2.6 WARNING TAPE

- A. Warning tape shall be standard, 4 mil (0.1 mm) polyethylene 3 inch (76 mm) wide tape detectable type, green with black letters and imprinted with "CAUTION BURIED SEWER LINE BELOW".

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

- A. Drawing plans and details indicate the general location and arrangement of underground sanitary sewer piping. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping beginning at the low point, true to grades and alignment indicated on the drawings, with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for using lubricants, cements, and other installation requirements.
- C. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.
- D. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.

- E. Inspect pipes and fittings for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
- F. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
- G. Do not walk on pipe in trenches until covered by layers of bedding or backfill material to a depth of 12 inches (300 mm) over the crown of the pipe.
- H. Warning tape shall be continuously placed 12 inches (300 mm) above sewer pipe
- I. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
- J. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- K. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process or microtunneling.
- L. Install gravity-flow, non-pressure, drainage piping according to the following:
 - 1. Install piping pitched down in direction of flow, at minimum slope of 1 percent unless otherwise indicated.
 - 2. Install piping with 48 inch (1220 mm) minimum cover unless otherwise indicated on Drawings.
 - 3. Install PVC cellular-core, PVC corrugated sewer, PSM sewer and PVC gravity sewer according to ASTM D2321 and ASTM F1668.
 - 4. Sections of piping listed on the drawings shall be fully restrained. For devices with twist off nuts, the twist off nuts shall be placed on top of the fitting for the Resident Engineer's inspection. The Contractor shall torque test all bolts, set screws, identified by the Resident Engineer.
 - 5. Thrust blocks shall not be permitted.
- M. Clear interior of piping and manholes of dirt and superfluous material as work progresses. Maintain swab or drag in piping, and pull past each joint as it is completed. Place plug in end of incomplete piping at end of day and when work stops.

3.2 PIPE JOINT CONSTRUCTION

- A. Join gravity-flow, non-pressure, drainage piping according to the following:
 - 1. Join PVC piping according to ASTM D2321.
 - 2. Join dissimilar pipe materials with nonpressure-type, rigid couplings.
- B. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
 - 1. Use non-pressure flexible couplings where required to join gravity-flow, non-pressure sewer piping unless otherwise indicated.
 - a. Shielded Rigid couplings for pipes of same or slightly different OD.
 - b. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.
 - 2. Use pressure pipe couplings for force-main joints.

3.3 BUILDING SERVICE LINES

- A. Install sanitary sewer service lines to point of connection within approximately 5 feet (1500 mm) outside of building(s) where service is required and make connections. Coordinate the invert and location of the service line with the Contractor installing the building lines.

3.4 MANHOLE INSTALLATION

- A. Install manholes complete with appurtenances and accessories indicated.
 - 1. Precast concrete segmental blocks shall lay true and plumb. All horizontal and vertical joints shall be completely filled with mortar. Parge interior and exterior of structure with 1/2 inch (15 mm) or cement mortar applied with a trowel and finished to an even glazed surface.
 - 2. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top, shall be sealed as per manufacturer's recommendations. Adjust the length of the rings so that the top section will be at the required elevation. Cutting the top section is not acceptable.
 - 3. Concrete manhole risers and tops: Install as specified.
- B. Designed Concrete Structures:
 - 1. Concrete structures shall be installed in accordance with Section 03 30 00, CAST-IN-PLACE CONCRETE.

- C. Do not build structures when air temperature is 32 deg F (0 deg C), or below.
- D. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. In unpaved areas, the rim elevation shall be 2 inches (50 mm) above the adjacent finish grade.
- E. Install manhole frames and covers on a mortar bed, such that frames and covers shall not move when subject to vehicular traffic. Install a concrete collar around the frame to protect the frame from moving until the adjacent pavement is placed. Install an 8 inches (200 mm) thick, by 12 inches (300 mm) wide concrete collar around the perimeter of the frame. Slope the top of the collar away from the frame.

3.5 BACKWATER VALVE INSTALLATION

- A. Install horizontal-type backwater valves in piping manholes or pits.
- B. Install combination horizontal and manual gate valves in piping and in manholes.
- C. Install terminal-type backwater valves on end of piping and in manholes. Secure units to sidewalls.

3.6 CLEANOUT INSTALLATION

- A. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Cleanouts should be 6 inches (150 mm) in diameter and consist of a ductile iron 45 degree fitting on end of run, or combination Y fitting and 1/8 bend in the run with ductile iron pipe extension, water tight plug or cap and cast frame and cover flush with finished grade. Install piping so cleanouts open in direction of flow in sewer pipe.
 - 1. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.
 - 2. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.
 - 3. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
 - 4. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads.
- B. Set cleanout frames and covers in earth in cast-in-place-concrete, 18 by 18 by 12 inches (450 by 450 by 300 mm) 1 inch (25 mm) above surrounding grade.
- C. Where cleanout is in force main, provide a blind flange top connection. The center of the flange shall be equipped with a 2 inches (50 mm) base valve to allow the pressure in the line to be relieved prior to removal

of the blind flange. Frames and covers for pressure (force) mains shall be 24 inches (600 mm) in diameter.

- D. Set cleanout frames and covers in concrete pavement and roads with tops flush with pavement surface.
- E. The top of the cleanout assembly shall be 2 inches (50 mm) below the bottom of the cover to prevent loads being transferred from the frame and cover to the piping.

3.7 CONNECTIONS

- A. Make connections to existing piping and underground manholes by coring and installing the pipe at the design invert. Install an elastomeric gasket around the pipe, and grout the interstitial space between the pipe and the core.
- B. Connection to an existing manhole: The bench of the manhole shall be cleaned and reshaped to provide a smooth flowline for all new pipes connected to the manhole.
- C. Use commercially manufactured wye fittings for piping branch connections. Encase entire wye fitting plus 6-inch (150-mm) overlap with not less than 6 inches (150 mm) of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).
 - 1. Make branch connections from the side into existing piping, NPS 4 to NPS 20 (DN 100 to DN 500), by removing a section of the existing pipe.
 - 2. Make branch connections from the side into existing piping, NPS 21 (DN 525) or larger, or to underground manholes by cutting an opening into existing unit large enough to allow 3 inches (76 mm) of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of and be flush with inside wall unless otherwise indicated. On outside of pipe or manhole wall, encase entering connection in concrete to provide additional support of collar from connection to undisturbed ground.
 - 3. Protect existing piping and manholes to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.

3.8 REGRADING

- A. Raise or lower existing manholes and structures frames and covers, cleanout frames and covers and valve boxes in regraded areas to finish grade. Carefully remove, clean and salvage cast iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Adjust the elevation of the cleanout pipe riser, and

reinstall the cap or plug. Reset cast iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.

- B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.

3.9 CLOSING ABANDONED SANITARY SEWER SYSTEMS

- A. Close open ends of abandoned underground piping indicated to remain in place. Include closures strong enough to withstand hydrostatic and earth pressures that may result after ends of abandoned piping have been closed.
 - 1. Piping under and within 5 feet (1500 mm) of building areas shall be completely removed.
 - 2. Piping outside of building areas shall be completely removed.
- B. Excavate around manholes as required and use either procedure below:
 - 1. Manholes and structures outside of building areas: Remove frame and cover, cut and remove the top of an elevation of 2 feet (600 mm) below finished grade. Fill the remaining portion with compacted gravel or crushed rock or concrete.
 - 2. Manholes and structures with building areas: Remove frame and cover and remove the entire structure and the base.
- C. Backfill to grade according to Division 31 Section 31 20 00, EARTH MOVING.
- D. When the limit of the abandonment terminates in an existing manhole to remain, the flow line in the bench of the manhole to the abandoned line shall be filled with concrete and shaped to maintain the flowline of the lines to remain.

3.10 PIPE SEPARATION

- A. Horizontal Separation - Water Mains and Sewers:
 - 1. Existing and proposed water mains shall be at least 10 feet (3 m) horizontally from any proposed gravity flow and pressure (force main) sanitary sewer or sewer service connection.
 - 2. Gravity flow mains and pressure (force) mains may be located closer than 10 feet (3 m) but not closer than 6 feet (1.8 m) to a water main when:
 - a. Local conditions prevent a lateral separation of 10 feet (3 m);
 - and

- b. The water main invert is at least 18 inches (450 mm) above the crown of the gravity sewer or 24 inches (600 mm) above the crown of the pressure (force) main; and the water main is in a separate trench separated by undisturbed earth.
 3. When it is impossible to meet (1) or (2) above, both the water main and sanitary sewer main shall be constructed of push-on or mechanical joint ductile iron pipe.
- B. Vertical Separation - Water Mains and Sewers at Crossings:
1. Water mains shall be separated from sewer mains so that the invert of the water main is a minimum of 24 inches (600 mm) above the crown of gravity flow sewer or 48 inches (1200 mm) above the crown of pressure (force) mains. The vertical separation shall be maintained within 10 feet (3 m) horizontally of the sewer and water crossing. When these vertical separations are met, no additional protection is required.
 2. In no case shall pressure (force) sanitary main cross above, or within 24 inches (600 mm) of water lines.
 3. When it is impossible to meet (1) above, the gravity flow sewer may be installed 18 inches (450 mm) above or 12 inches (300 mm) below the water main, provided that both the water main and sewer shall be constructed of push-on or mechanical ductile pipe. Pressure (Force) sewers may be installed 24 inches (600 mm) below the water line provided both the water line and sewer line are constructed of ductile iron pipe.
 4. The required vertical separation between the sewer and the water main shall extend on each side of the crossing until the perpendicular distance from the water main to the sewer line is at least 10 feet (3 m).

3.11 IDENTIFICATION

- A. Install green warning tape directly over piping and at outside edges of underground manholes.

3.12 FIELD QUALITY CONTROL

- A. All systems shall be inspected and obtain the Resident Engineer's approval. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.
- B. To inspect, thoroughly flush out the lines and manholes before inspection. Lamp test between structures and show full bore indicating

sewer is true to line and grade. Lips at joints on the inside of gravity sewer lines are not acceptable.

1. Submit separate report for each system inspection.
 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.
 - e. Exfiltration: Water leakage from or around piping.
 3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
 4. Re-inspect and repeat procedure until results are satisfactory.
- C. Air Tests: Test sanitary sewerage according to requirements of authorities having jurisdiction and the following:
1. Test plastic gravity sewer piping according to ASTM F1417.
 2. Clean and isolate the section of sewer line to be tested. Plug or cap the ends of all branches, laterals, tees, wyes, and stubs to be included in the test to prevent air leakage. The line shall be pressurized to 4 psi (28 kPa) and allowed to stabilize. After pressure stabilization, the pressure shall be dropped to 3.5 psi (24 kPa) greater than the average back-pressure of any groundwater above the sewer.

3.13 CLEANING

- A. Clean dirt and superfluous material from interior of piping.

--- E N D ---

SECTION 33 40 00
STORM SEWER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies materials and procedures for construction of outside, underground storm sewer systems that are complete and ready for operation. This includes piping, structures and all other incidentals.

1.2 RELATED WORK

- A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.
- B. Concrete Work, Reinforcing, Placement and Finishing: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- C. General plumbing, protection of Materials and Equipment, and quality assurance: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Materials and Testing Report Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- E. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 ABBREVIATIONS

- A. HDPE: High-density polyethylene
- B. PE: Polyethylene

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Do not store plastic manholes, pipe, and fittings in direct sunlight.
- B. Handle manholes and stormwater inlets according to manufacturer's written rigging instructions.

1.5 COORDINATION

- A. Coordinate connection to storm sewer main with the Public Agency providing storm sewer off-site drainage.
- B. Coordinate exterior utility lines and connections to building services up to the actual extent of building wall.

1.6 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 - 2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on

equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

1.7 SUBMITTALS

A. Manufacturers' Literature and Data shall be submitted, as one package, for pipes, fittings and appurtenances, including jointing materials, hydrants, valves and other miscellaneous items.

1.8 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A185/A185M-07.....Steel Welded Wire Reinforcement, Plain, for
Concrete

A242/A242M-04(2009).....High-Strength Low-Alloy Structural Steel

A536-84(2009).....Ductile Iron Castings

A615/A615M-09b.....Deformed and Plain Carbon-Steel Bars for
Concrete Reinforcement

A760/A760M-10.....Corrugated Steel Pipe, Metallic-Coated for
Sewers and Drains

A798/A798M-07.....Installing Factory-Made Corrugated Steel Pipe
for Sewers and Other Applications

A849-10.....Post-Applied Coatings, Paving, and Linings for
Corrugated Steel Sewer and Drainage Pipe

A929/A929M-01(2007).....Steel Sheet, Metallic-Coated by the Hot-Dip
Process for Corrugated Steel Pipe

B745/B745M-97(2005).....Corrugated Aluminum Pipe for Sewers and Drains

B788/B788M-09.....Installing Factory-Made Corrugated Aluminum
Culverts and Storm Sewer Pipe

C14-07.....Non-reinforced Concrete Sewer, Storm Drain, and
Culvert Pipe

C33/C33M-08.....Concrete Aggregates

- C76-11.....Reinforced Concrete Culvert, Storm Drain, and Sewer Pipe
- C139-10.....Concrete Masonry Units for Construction of Catch Basins and Manholes
- C150/C150M-11.....Portland Cement
- C443-10.....Joints for Concrete Pipe and Manholes, Using Rubber Gaskets
- C478-09.....Precast Reinforced Concrete Manhole Sections
- C506-10b.....Reinforced Concrete Arch Culvert, Storm Drain, and Sewer Pipe
- C507-10b.....Reinforced Concrete Elliptical Culvert, Storm Drain, and Sewer Pipe
- C655-09.....Reinforced Concrete D-Load Culvert, Storm Drain, and Sewer Pipe
- C857-07.....Minimum Structural Design Loading for Underground Precast Concrete Utility Structures
- C891-09.....Installation of Underground Precast Concrete Utility Structures
- C913-08.....Precast Concrete Water and Wastewater Structures
- C923-08.....Resilient Connectors between Reinforced Concrete Manhole Structures, Pipes, and Laterals
- C924-02(2009).....Testing Concrete Pipe Sewer Lines by Low-Pressure Air Test Method
- C990-09.....Joints for Concrete Pipe, Manholes, and Precast Box Sections Using Preformed Flexible Joint Sealants
- C1103-03(2009).....Joint Acceptance Testing of Installed Precast Concrete Pipe Sewer Lines
- C1173-08.....Flexible Transition Couplings for Underground Piping Systems

- C1433-10.....Precast Reinforced Concrete Monolithic Box
Sections for Culverts, Storm Drains, and Sewers
- C1479-10.....Installation of Precast Concrete Sewer, Storm
Drain, and Culvert Pipe Using Standard
Installations
- D448-08.....Sizes of Aggregate for Road and Bridge
Construction
- D698-07e1.....Laboratory Compaction Characteristics of Soil
Using Standard Effort (12 400 ft-lbf/ft³ (600
kN-m/m³))
- D1056-07.....Flexible Cellular Materials—Sponge or Expanded
Rubber
- D1785-06.....Poly (Vinyl Chloride) (PVC) Plastic Pipe,
Schedules 40, 80, and 120
- D2321-11.....Underground Installation of Thermoplastic Pipe
for Sewers and Other Gravity-Flow Applications
- D2751-05.....Acrylonitrile-Butadiene-Styrene (ABS) Sewer
Pipe and Fittings
- D2774-08.....Underground Installation of Thermoplastic
Pressure Piping
- D3034-08.....Type PSM Poly (Vinyl Chloride) (PVC) Sewer Pipe
and Fittings
- D3350-10.....Polyethylene Plastics Pipe and Fittings
Materials
- D3753-05e1.....Glass-Fiber-Reinforced Polyester Manholes and
Wetwells
- D4101-11.....Polypropylene Injection and Extrusion Materials
- D5926-09.....Poly (Vinyl Chloride) (PVC) Gaskets for Drain,
Waste, and Vent (DWV), Sewer, Sanitary, and
Storm Plumbing Systems
- F477-10.....Elastomeric Seals (Gaskets) for Joining Plastic
Pipe

F679-08.....Poly (Vinyl Chloride) (PVC) Large-Diameter
Plastic Gravity Sewer Pipe and Fittings

F714-10.....Polyethylene (PE) Plastic Pipe (SDR-PR) Based
on Outside Diameter

F794-03(2009).....Poly (Vinyl Chloride) (PVC) Profile Gravity
Sewer Pipe and Fittings Based on Controlled
Inside Diameter

F891-10.....Coextruded Poly (Vinyl Chloride) (PVC) Plastic
Pipe with a Cellular Core

F894-07.....Polyethylene (PE) Large Diameter Profile Wall
Sewer and Drain Pipe

F949-10.....Poly (Vinyl Chloride) (PVC) Corrugated Sewer
Pipe with a Smooth Interior and Fittings

F1417-11.....Installation Acceptance of Plastic Gravity
Sewer Lines Using Low-Pressure Air

F1668-08.....Construction Procedures for Buried Plastic Pipe

C. American Association of State Highway and Transportation Officials
(AASHTO):

M190-04.....Bituminous-Coated Corrugated Metal Culvert Pipe
and Pipe Arches

M198-10.....Joints for Concrete Pipe, Manholes, and Precast
Box Sections Using Preformed Flexible Joint
Sealants

M252-09.....Corrugated Polyethylene Drainage Pipe

M294-10.....Corrugated Polyethylene Pipe, 12 to 60 in. (300
to 1500 mm) Diameter

D. American Water Works Association (AWWA):

C105/A21.5-10.....Polyethylene Encasement for Ductile iron Pipe
Systems

C110-08.....Ductile-Iron and Gray-Iron Fittings

C219-11.....Bolted, Sleeve-Type Couplings for Plain-End
Pipe

C600-10.....Installation of Ductile iron Mains and Their
Appurtenances

C900-07.....Polyvinyl Chloride (PVC) Pressure Pipe and
Fabricated Fittings, 4 in. Through 12 in. (100
mm Through 300 mm), for Water Transmission and
Distribution

M23-2nd ed.....PVC Pipe "Design and Installation"

E. American Society of Mechanical Engineers (ASME):

A112.6.3-2001.....Floor and Trench Drains

A112.14.1-2003.....Backwater Valves

A112.36.2M-1991.....Cleanouts

F. American Concrete Institute (ACI):

318-05.....Structural Commentary and Commentary

350/350M-06.....Environmental Engineering Concrete Structures
and Commentary

G. National Stone, Sand and Gravel Association (NSSGA): Quarried Stone for
Erosion and Sediment Control

1.9 WARRANTY

The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will furnish all manufacturers' and suppliers' written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. Standardization of components shall be maximized to reduce spare part requirements. The Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.2 PE PIPE AND FITTINGS

A. Corrugated PE pipe and fittings, NPS 12 to NPS 60 (DN 300 to DN 1500); AASHTO M294, Type S for pipes 3 to 24 inches (300 to 600 mm) // with smooth waterway for coupling joints. Pipe shall be produced from PE

certified by the resin producer as meeting the requirements of ASTM D3350, minimum cell class 335434C.

1. Water tight joints shall be made using a PVC or PE coupling and rubber gaskets as recommended by the pipe manufacturer. Rubber gaskets shall conform to ASTM F477. Soil tight joints shall conform to requirements in AASHTO HB-17, Division II, for soil tightness and shall be as recommended by the manufacturer.

2.3 CONCRETE PIPE AND FITTINGS

A. Reinforced-Concrete sewer pipe and fittings shall be ASTM C76 or ASTM C655.

1. Bell-and-spigot or tongue-and-groove ends and gasketed joints with ASTM C443, rubber gaskets.

2. Class III: Wall B

2.4 NONPRESSURE TRANSITION COUPLINGS

A. Comply with ASTM C1173, elastomeric, sleeve-type, reducing or transition coupling, for joining underground non-pressure piping. Include ends of same sizes as piping to be joined, and corrosion-resistant-metal tension band and tightening mechanism on each end.

B. Sleeve Materials

1. For plastic pipes: ASTM F477, elastomeric seal or ASTM D5926, PVC.
2. For dissimilar pipes: ASTM D5926, PVC or other material compatible with pipe materials being joined.

C. Unshielded, Flexible Couplings: Couplings shall be an elastomeric sleeve with corrosion-resistant-metal tension band and tightening mechanism on each end.

D. Shielded, flexible couplings shall be elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

E. Ring-Type, flexible couplings shall be elastomeric compression seal with dimensions to fit inside bell of larger pipe and for spigot of smaller pipe to fit inside ring.

2.5 PRESSURE PIPE COUPLINGS

A. Couplings: AWWA C219, tubular-sleeve coupling, with center sleeve, gaskets, end rings, and bolt fasteners.

B. Metal, bolted, sleeve-type, reducing or transition coupling, for joining underground pressure piping. Include 200-psi (1380-kPa) minimum pressure rating and ends sized to match adjoining pipes.

- C. Center-Sleeve Material: Ductile iron.
- D. Gasket Material: Natural or synthetic rubber.
- E. Metal Component Finish: Corrosion-resistant coating or material.

2.6 CLEANOUTS

- A. Cast-Iron Cleanouts: ASME A112.36.2M, round, gray-iron housing with clamping device and round, secured, scoriated, gray-iron cover. Include gray-iron ferrule with inside calk or spigot connection and countersunk, tapered-thread, brass closure plug.
 - 1. Top-Loading Classification(s): Heavy Duty
 - 2. Pipe fitting and riser to cleanout shall be same material as main pipe line.
- B. Plastic Cleanouts shall have PVC body with PVC threaded plug. Pipe fitting and riser to cleanout shall be of same material as main line pipe.

2.7 DRAINS

- A. Cast-Iron Area Drains: ASME A112.6.3, gray-iron round body with anchor flange and round secured grate. Include bottom outlet with inside calk or spigot connection, of sizes indicated.
 - 1. Top-Loading Classification(s): Heavy Duty
- B. Cast-Iron Trench Drains: ASME A112.6.3, 6 inch (150 mm) wide top surface, rectangular body with anchor flange or other anchoring device, and rectangular secured grate. Include units of total length indicated and quantity of bottom outlets with inside calk or spigot connections, of sizes indicated.
 - 1. Top-Loading Classification(s): /Medium and Heavy Duty

2.8 MANHOLES AND CATCH BASINS

- A. Standard Precast Concrete Manholes:
 - 1. Description: ASTM C478 (ASTM C478M), precast, reinforced concrete, of depth indicated, with provision for sealant joints.
 - 2. Diameter: 48 inches (1200 mm) minimum unless otherwise indicated.
 - 3. Ballast: Increase thickness of precast concrete sections or add concrete to base section as required to prevent flotation.
 - 4. Base Section: 6 inch (150 mm) minimum thickness for floor slab and 4-inch (102 mm) minimum thickness for walls and base riser section, and separate base slab or base section with integral floor.
 - 5. Riser Sections: 4 inch (102 mm) minimum thickness, and lengths to provide depth indicated.

6. Top Section: Eccentric-cone type unless concentric-cone or flat-slab-top type is indicated, and top of cone of size that matches grade rings.
7. Joint Sealant: ASTM C990 (ASTM C990M), bitumen or butyl rubber.
8. Resilient Pipe Connectors: ASTM C923 (ASTM C923M), cast or fitted into manhole walls, for each pipe connection.
9. Steps: If total depth from floor of manhole to finished grade is greater than 60 inches (1500 mm). Individual FRP steps; FRP ladder; or ASTM A615, deformed, 1/2 inch (13 mm) steel reinforcing rods encased in ASTM D4101, , width of 16 inches (400 mm) minimum, spaced at 12 to 16 inch (300 to 400 mm) intervals.
10. Adjusting Rings: Reinforced-concrete rings, 6 to 9 inch (150 to 225 mm) total thickness, to match diameter of manhole frame and cover, and height as required to adjust manhole frame and cover to indicated elevation and slope.

B. PVC Structures:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
Advanced Drainage Systems, Inc.; Nyloplast.
The Harrington Corporation; Harco Drainage Structures.
2. Description: PVC manhole or drain basin, manufactured from PVC pipe stock utilizing a thermo-molding process to ensure consistent water-tight seal throughout the structure body and outlet stubs.
Raw PVC material used for manufacture of the main body and pipe stubs shall conform to ASTM D 1784, cell class 12454.
Pipe stubs shall be manufactured to pipe sizes and locations indicated on the Drawings.
Riser shall be continuous and integral from invert to finish grade.
3. Diameter: 24 inches (600 mm) minimum unless otherwise indicated.
4. Base Section: Shall be provided with a 6 inch (150 mm) sump formed integrally with the drain basin.
5. Frame and Cover: Ductile Iron, round frame and solid cover or grate, per ASTM A 536 and meeting AASHTO H-20 load rating.

6. Stub-out Joints: ASTM D 3212, integral bell-and-spigot for gasketed joints.

Gaskets: ASTM F 477, elastomeric seals.

C. Junction Boxes:

1. Description: As shown within the City of Sioux Falls Engineering Division Standard Storm Sewer Junction Box Type II Plate Number 460.06 and Specification Reference No. 460 and within the Drawings.

D. Manhole Frames and Covers:

1. Description: As shown within the City of Sioux Falls Engineering Division Standard Storm Sewer Junction Box Type II Plate Number 460.06 and Specification Reference No. 460 and within the Drawings.

2.9 GENERAL: AS DESCRIBED WITHIN THE PREVIOUS SECTION OF THIS SPECIFICATION SECTION. POLYMER-CONCRETE, CHANNEL DRAINAGE SYSTEMS

A. General Requirements for Polymer-Concrete, Channel Drainage Systems:

Modular system of precast, polymer-concrete channel sections, grates, and appurtenances; designed so grates fit into channel recesses without rocking or rattling. Include quantity of units required to form total lengths indicated.

B. Sloped-Invert, Polymer-Concrete Systems:

1. Channel Sections:

- a. Interlocking-joint, precast, modular units with end caps.
- b. Extension sections necessary for required depth.
- c. Frame: Include gray-iron or steel frame for grate.

2. Grates:

- a. Manufacturer's designation "Heavy Duty," with slots or perforations that fit recesses in channels.
- b. Material: Gray iron

3. Covers: Solid gray iron if indicated.

4. Locking Mechanism: Manufacturer's standard device for securing grates to channel sections.

2.10 RESILIENT CONNECTORS AND DOWNSPOUT BOOTS FOR BUILDING ROOF DRAINS

A. Resilient connectors and downspout boots: Flexible, watertight connectors used for connecting pipe to manholes and inlets, and shall conform to ASTM C923.

2.11 WARNING TAPE

- A. Standard, 4-Mil polyethylene 3 inch (76 mm) wide tape detectable type, purple with black letters, and imprinted with "CAUTION BURIED STORM SEWER BELOW".

PART 3 - EXECUTION

3.1 PIPE BEDDING

- A. The bedding surface of the pipe shall provide a firm foundation of uniform density throughout the entire length of pipe. Concrete pipe requirements are such that when no bedding class is specified, concrete pipe shall be bedded in a soil foundation accurately shaped and rounded to conform with the lowest one-fourth of the outside portion of circular pipe. When necessary, the bedding shall be tamped. Bell holes and depressions for joints shall not be more than the length, depth, and width required for properly making the particular type of joint. Plastic pipe bedding requirements shall meet the requirements of ASTM D2321. Bedding, haunching and initial backfill shall be either Class IB or Class II material. Corrugated metal pipe bedding requirements shall conform to ASTM A798.

3.2 PIPING INSTALLATION

- A. Drawing plans and details indicate general location and arrangement of underground storm drainage piping. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping with 36 inch (915 mm minimum cover or as indicated on the Drawings.
- C. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
 - 1. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.
 - 2. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.
 - 3. Inspect pipes and fittings, for defects before installation. Defective materials shall be plainly marked and removed from the

site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.

4. Clean interior of all pipe thoroughly before installation. When work is not in progress, open ends of pipe shall be closed securely to prevent entrance of storm water, dirt or other substances.
 5. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
 6. Do not walk on pipe in trenches until covered by layers of shading to a depth of 12 inches (300 mm) over the crown of the pipe.
 7. Warning tape shall be continuously placed 12 inches (300 mm) above storm sewer piping.
- D. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
- E. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- F. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process of microtunneling.
- G. Install gravity-flow, nonpressure drainage piping according to the following:
1. Install piping pitched down in direction of flow.
 2. Install PE corrugated sewer piping according to ASTM D2321 with gasketed joints.
 3. Install reinforced concrete sewer piping according to ASTM C1479.

3.3 REGRADING

- A. Raise or lower existing manholes and structures frames and covers in regraded areas to finish grade. Carefully remove, clean and salvage cast iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Reset cast iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.
- B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure, and shall prevent debris from entering the wastewater stream.

3.4 CONNECTIONS TO EXISTING VA-OWNED MANHOLES

- A. Make pipe connections and alterations to existing manholes so that finished work will conform as nearly as practicable to the applicable requirements specified for new manholes, including concrete and masonry work, cutting, and shaping.

3.5 CONNECTIONS TO EXISTING PUBLIC UTILITY MANHOLES

- A. Comply with all rules and regulations of the public utility.
- B. Backwater Valve Installation
- C. Install horizontal-type backwater valves in piping where indicated.
- D. Cleanout Installation
 - 1. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Use cast iron soil pipe fittings in sewer pipes at branches for cleanouts and cast iron soil pipe for riser extensions to cleanouts. Install piping so cleanouts open in direction of flow in sewer pipe.
 - a. Use Light-Duty, top-loading classification cleanouts in earth, grass or unpaved foot-traffic areas.
 - b. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.
 - c. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
 - d. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads.
 - 2. Set cleanout frames and covers in earth in cast in-place concrete block, 18 by 18 by 12 inches (450 by 450 by 300 mm) deep. Set with tops 1 inch (25 mm) above surrounding earth grade.
- E. Set cleanout frames and covers in concrete pavement and roads with tops flush with pavement surface.

3.6 DRAIN INSTALLATION

- A. Install type of drains in locations indicated.
 - 1. Use Light-Duty, top-loading classification cleanouts in earth, grass or unpaved foot-traffic areas.
 - 2. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.
 - 3. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
 - 4. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads.

- B. Embed drains in 4 inch (102 mm) minimum concrete around bottom and sides.
- C. Set drain frames and covers with tops flush with pavement surface.
- D. Assemble trench sections with flanged joints and embed trench sections in 4 inch (102 mm) minimum concrete around bottom and sides.

3.7 MANHOLE INSTALLATION

- A. Install manholes, complete with appurtenances and accessories indicated. Install precast concrete manhole sections with sealants according to ASTM C891.
- B. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. Set tops 3 inches (76 mm) above finished surface elsewhere unless otherwise indicated.
- C. Circular Structures:
 - 1. Precast concrete segmental blocks shall lay true and plumb. All horizontal and vertical joints shall be completely filled with mortar. Parge interior and exterior of structure with 1/2 inch (15 mm) or cement mortar applied with a trowel and finished to an even glazed surface.
 - 2. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top shall be sealed with a preform flexible gasket material specifically manufactured for this type of application. Adjust the length of the rings so that the eccentric conical top section will be at the required elevation. Cutting the conical top section is not acceptable.
 - 3. Precast reinforced concrete manhole risers and tops. Install as specified for precast reinforced concrete rings.
- D. Rectangular Structures:
 - 1. Precast concrete structures shall be placed on an 8 inch (200 mm) reinforced concrete pad, or be provided with a precast concrete base section. Structures provided with a base section shall be set on an 8 inch (200 mm) thick aggregate base course compacted to a minimum of 95 percent of the maximum density as determined by ASTM D698. Set precast section true and plumb. Seal all joints with preform flexible gasket material.
 - 2. Do not build structures when air temperature is 32 deg F (0 deg C), or below.

3. Invert channels shall be smooth and semicircular in shape conforming to inside of adjacent sewer section. Make changes in direction of flow with a smooth curve of as large a radius as size of structure will permit. Make changes in size and grade of channels gradually and evenly. Construct invert channels by one of the listed methods:
 - a. Forming directly in concrete base of structure.
 - b. Building up with brick and mortar.
4. Floor of structure outside the channels shall be smooth and slope toward channels not less than 1 to 12 or more than 1 to 6. Bottom slab and benches shall be concrete.
5. The wall that supports access rungs or ladder shall be 90 deg vertical from the floor of structure to manhole cover.
6. Install steps and ladders per the manufacturer's recommendations. Steps and ladders shall not move or flex when used. All loose steps and ladders shall be replaced by the Contractor.
7. Install manhole frames and covers on a mortar bed, and flush with the finish pavement. Frames and covers shall not move when subject to vehicular traffic. Install a concrete collar around the frame to protect the frame from moving until the adjacent pavement is placed. In unpaved areas, the rim elevation shall be 2 inches (50 mm) above the adjacent finish grade. Install an 8 inch (203 mm) thick, by 12 inch (300 mm) concrete collar around the perimeter of the frame. Slope the top of the collar away from the frame.

3.8 CATCH BASIN AND JUNCTION BOX INSTALLATION

- A. Construct catch basins and junction boxes to sizes and shapes indicated.
- B. Set frames and grates to elevations indicated.

3.9 STORMWATER INLET AND OUTLET INSTALLATION

- A. Construct inlet head walls, aprons, and sides of reinforced concrete.
- B. Construct riprap of broken stone.
- C. Install outlets that spill onto grade, anchored with concrete.
- D. Install outlets that spill onto grade, with flared end sections that match pipe.
- E. Construct energy dissipaters at outlets.

3.10 CHANNEL DRAINAGE SYSTEM INSTALLATION

- A. Install with top surfaces of components, except piping, flush with finished surface.

- B. Assemble channel sections to form slope down toward drain outlets. Use sealants, adhesives, fasteners, and other materials recommended by system manufacturer.
- C. Embed channel sections and drainage specialties in // 4 inch (102 mm) // Insert dimension // minimum concrete around bottom and sides.
- D. Assemble channel sections with flanged or interlocking joints.
- E. Embed channel sections in // 4 inch (102 mm) // Insert dimension // minimum concrete around bottom and sides.

3.11 STORMWATER DISPOSAL SYSTEM INSTALLATION

- A. Chamber Systems: Excavate trenches of width and depth, and install system and backfill according to chamber manufacturer's written instructions. Include storage and leaching chambers, filtering material, and filter mat.
- B. Piping Systems: Excavate trenches of width and depth, and install piping system, filter fabric, and backfill, according to piping manufacturer's written instructions.
- C. Connections
- D. Connect nonpressure, gravity-flow drainage piping in building's storm building drains specified in Division 22 Section FACILITY STORM DRAINAGE.
- E. Encase entire connection fitting, plus 6 inch (150 mm) overlap, with not less than 6 inches (150 mm) of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).
- F. Make connections to existing piping and underground manholes.
 - 1. Use commercially manufactured wye fittings for piping branch connections. Remove section of existing pipe; install wye fitting into existing piping.
 - 2. Make branch connections from side into existing piping, NPS 4 to NPS 20 (DN 100 to DN 500). Remove section of existing pipe, install wye fitting into existing piping.
 - 3. Make branch connections from side into existing piping, NPS 21 (DN 525) or larger, or to underground manholes and structures by cutting into existing unit and creating an opening large enough to allow 3 inches (76 mm) of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of and be flush with inside wall unless otherwise indicated. On outside of pipe, manhole, or structure wall, use epoxy-

bonding compound as interface between new and existing concrete and piping materials.

4. Protect existing piping, manholes, and structures to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.
- G. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
1. Use nonpressure-type flexible couplings where required to join gravity-flow, nonpressure sewer piping unless otherwise indicated.
 - a. Shielded flexible couplings for same or minor difference OD pipes.
 - b. Unshielded, increaser/reducer-pattern, flexible couplings for pipes with different OD.
 - c. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.
 2. Use pressure-type pipe couplings for force-main joints.

3.12 CLOSING ABANDONED STORM DRAINAGE SYSTEMS

- A. Abandoned Piping: Close open ends of abandoned underground piping indicated to remain in place. Include closures strong enough to withstand hydrostatic and earth pressures that may result after ends of abandoned piping have been closed. Use either procedure below:
1. Close open ends of piping with at least 8 inch (203 mm) thick, brick masonry bulkheads.
 2. Close open ends of piping with threaded metal caps, plastic plugs, or other acceptable methods suitable for size and type of material being closed. Do not use wood plugs.
- B. Abandoned Manholes and Structures: Excavate around manholes and structures as required and use one procedure below:
1. Remove manhole or structure and close open ends of remaining piping.
 2. Remove top of manhole or structure down to at least 36 inches (915 mm) below final grade. Fill to within 12 inches (300 mm) of top with stone, rubble, gravel, or compacted dirt. Fill to top with concrete.
- C. Backfill to grade according to Division 31 Section EARTHWORK.

3.13 IDENTIFICATION

- A. Install green warning tape directly over piping and at outside edge of underground structures.

3.14 FIELD QUALITY CONTROL

- A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.
 - 1. Submit separate reports for each system inspection.
 - 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.
 - e. Exfiltration: Water leakage from or around piping.
 - 3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
 - 4. Reinspect and repeat procedure until results are satisfactory.

3.15 TESTING OF STORM SEWERS:

- A. Submit separate report for each test.
- B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.
 - 1. Do not enclose, cover, or put into service before inspection and approval.
 - 2. Test completed piping systems according to requirements of authorities having jurisdiction.
 - 3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours advance notice.
 - 4. Submit separate report for each test.
 - 5. Air test gravity sewers. Concrete Pipes conform to ASTM C924, Plastic Pipes conform to ASTM F1417, all other pipe material conform to ASTM C828 or C924, after consulting with pipe manufacturer. Testing of individual joints shall conform to ASTM C1103.
- C. Leaks and loss in test pressure constitute defects that must be repaired. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

3.16 CLEANING

A. Clean interior of piping of dirt and superfluous materials. Flush with potable water..

--- E N D ---

SECTION 33 63 00

STEAM ENERGY DISTRIBUTION

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies materials and procedures for construction of underground steam distribution and condensate return piping system, including manholes, outside the buildings. System shall be: pre-engineered direct-buried drainable-dryable-testable (DDT).

1.2 RELATED WORK

- A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTH MOVING.
- B. Concrete Work, Reinforcing, Placement and Finishing: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- C. General plumbing, protection of Materials and Equipment, and quality assurance: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- D. Painting exposed steel and other surfaces: Section 09 91 00, PAINTING.
- E. Steel for trench and tunnel pipe supports: Section 05 50 00, METAL FABRICATIONS.
- F. Cathodic Protection of DDT Pre-Engineered Direct-Buried Systems: Section 26 42 00, CATHODIC PROTECTION.
- G. Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- H. Metering: SECTION 25 10 10, ADVANCED UTILITY METERING SYSTEM.
- I. Erosion and Sediment Controls: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 DEFINITIONS

- A. System: The complete underground steam and condensate distribution system including all components such as carrier piping, pipe supports, insulation, protective enclosures, anchors, corrosion protection and accessories.
- B. Pre-Engineered Direct-Buried System: The factory-fabricated system.
- C. Drainable-Dryable-Testable (DDT) Pre-Engineered Direct-Buried System: A factory-fabricated system.
- D. Carrier Pipe: Pipe carrying the steam or condensate.
- E. Encasement Pipe: Outer protective pipe on any main line pipe. Carrier pipe and insulation are within the casing.
- F. HP Systems: High-pressure piping operating at more than 15 psi (104 kPa) as required by ASME B31.1.
- G. LP Systems: Low-pressure piping operating at 15 psi (104 kPa) or less as required by ASME B31.9.

1.4 ABBREVIATIONS

- A. HDPE: high-density polyethylene
- B. RTRP: reinforced thermosetting resin plastic
- C. RTRF: reinforced thermosetting resin fittings
- D. WOG: water, oil and gas

1.5 DELIVERY, STORAGE AND HANDLING

- A. The Contractor is solely responsible for the protection of equipment and material against damage. Protect piping systems against the entry of water, mud or other foreign substances by installing watertight covers on open ends at all times. Protect direct-buried system coatings from ultraviolet light (sunlight). Existing equipment worked on by the Contractor or in the Contractor's working area shall be considered to be in the custody and responsibility of the Contractor.
- B. All insulated piping systems exposed to water must be replaced prior to installation.

1.6 COORDINATION

- A. Coordinate exterior steam lines and connections to building services up to the actual extent of building wall.

1.7 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 - 2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
- B. Contractor shall restore damaged items to as-new operating condition or replace damaged items as directed by the Contracting Officer's Representative, at no additional cost to the Government.
- C. Fiberglass Pipe and Fitting Installers: Installers of RTRF and RTRP shall be certified by manufacturer of pipes and fittings as having been trained and qualified to join fiberglass piping with manufacturer-recommended adhesive.
- D. Welding Qualifications: Qualify procedures and personnel according to ASME Boiler and Pressure Vessel Code: Section IX.

1. Comply with provisions in ASME B31.1, Power Piping.
 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.
- E. ASME Compliance: Comply with ASME B31.1, Power Piping, for materials, products, and installation.
- F. ASME Compliance: Safety valves and pressure vessels shall bear appropriate ASME labels.

1.8 SUBMITTALS

- A. Manufacturers' Literature and Data shall be submitted, as one package, for pipes, fittings and appurtenances, including jointing materials, insulation, hangars and other miscellaneous items.

1.9 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
- A-A-60005 NOT 1.....Frames, Covers, Grating, Steps, Sump and Catch Basin, Manhole
 - L-S-125.....Screening, Insect, Nonmetallic
- C. Military Specifications (Mil. Spec.):
- MIL-S-901.....Shock Tests H.I. (High Impact) Shipboard Machinery, Equipment and Systems
- D. American Society for Testing and Materials (ASTM):
- A36/A36M-08.....Carbon Structural Steel
 - A47/A47M-99(2009).....Ferritic Malleable Iron Castings
 - A53/A53M-10.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
 - A105/A105M-10a.....Carbon Steel Forgings for Piping Applications
 - A106/A106M-10.....Seamless Carbon Steel Pipe for High-Temperature Service
 - A126-04(2009).....Gray Iron Castings for Valves, Flanges, and Pipe Fittings
 - A139/A139M-04(2010).....Electric-Fusion (Arc)-Welded Steel Pipe (NPS 4 and Over)
 - A167-99(2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

A193/A193M-10a.....Alloy-Steel and Stainless Steel Bolting for
High Temperature or High Pressure Service and
Other Special Purpose Applications

A194/A194M-10a.....Carbon and Alloy Steel Nuts for Bolts for High
Pressure or High Temperature Service, or Both

A197/A197M-00 (2006)Cupola Malleable Iron

A234/A234M-10b.....Piping Fittings of Wrought Carbon Steel and
Alloy Steel for Moderate and High Temperature
Service

A240/A240M-10b.....Chromium and Chromium-Nickel Stainless Steel
Plate, Sheet, and Strip for Pressure Vessels
and for General Applications

A307-10.....Carbon Steel Bolts and Studs, 60 000 PSI
Tensile Strength

A666-10.....Annealed or Cold-Worked Austenitic Stainless
Steel Sheet, Strip, Plate, and Flat Bar

A733-03 (2009).....Welded and Seamless Carbon Steel and Austenitic
Stainless Steel Pipe Nipples

B61-08.....Steam or Valve Bronze Castings

C177-10.....Steady-State Heat Flux Measurements and Thermal
Transmission Properties by Means of the
Guarded-Hot-Plate Apparatus

C411-05.....Hot-Surface Performance of High-Temperature
Thermal Insulation

C449-07.....Mineral Fiber Hydraulic-Setting Thermal
Insulating and Finishing Cement

C450-08.....Fabrication of Thermal Insulating Fitting
Covers for NPS Piping, and Vessel Lagging

C533-09.....Calcium Silicate Block and Pipe Thermal
Insulation

C547-07.....Mineral Fiber Pipe Insulation

C552-07.....Cellular Glass Thermal Insulation

C585-10.....Inner and Outer Diameters of Thermal Insulation
for Nominal Sizes of Pipe and Tubing

C591-09.....Unfaced Preformed Rigid Cellular
Polyisocyanurate Thermal Insulation

- C655-09.....Reinforced Concrete D-Load Culvert, Storm Drain, and Sewer Pipe
- C920-10.....Elastomeric Joint Sealants
- C1126-10a.....Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation
- C1136-10.....Flexible, Low Permeance Vapor Retarders for Thermal Insulation
- D2996-01(2007).....Filament-Wound Fiberglass (Glass-Fiber-Reinforced Thermosetting-Resin) Pipe
- D4024-05.....Machine Made Fiberglass (Glass-Fiber-Reinforced Thermosetting Resin) Flanges
- E84-10b.....Surface Burning Characteristics of Building Materials
- E. American Society of Mechanical Engineers (ASME):
 - B1.20.1-2006.....Pipe Threads, General Purpose (Inch)
 - B16.3-2006.....Malleable Iron Threaded Fittings: Classes 150 and 300
 - B16.4-2006.....Gray Iron Threaded Fittings: (Classes 125 and 250)
 - B16-5-2009.....Pipe Flanges and Flanged Fittings: NPS 1/2 through NPS 24 Metric/Inch Standard
 - B16.9-2007.....Factory-Made Wrought Buttwelding Fittings
 - B16.11-2009.....Forged Fittings, Socket-Welding and Threaded
 - B16.21-2005.....Nonmetallic Flat Gaskets for Pipe Flanges
 - B18.2.1-2010.....Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)
 - B31.1-2010.....Power Piping
 - B31.9-2008.....Building Services Piping
 - B40.1000-2009.....Pressure Gauges and Gauge Attachments
- F. American Welding Society (AWS):
 - B2.1-B2.1M-BMG-2009.....Base Metal Grouping for Welding Procedures and Performance Qualification
 - D10.12/D10.12M-2000.....Guide for welding Mild Steel Pipe
- G. American Association of State Highway and Transportation Officials (AASHTO):
 - M300-03.....Inorganic Zinc-Rich Primer

H. Manufacturer's Standardization Society (MSS):

MSS SP 58.....Pipe Hangers and Supports-Materials, Design,
Manufacture, Selection, Application and
Installation

I. NACE International (NACE):

SP0169-2007.....Control of External Corrosion on Underground or
Submerged Metallic Piping Systems

J. National Fire Protection Agency (NFPA):

255-2006 Ed.....Test Burning Characteristics of Building
Materials

1.10 WARRANTY

A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting there from within a period of two years from final acceptance. Further, the Contractor will provide all manufacturer's and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 STEEL PIPES AND FITTINGS

A. Steel Pipe: ASTM A53, Type E, Grade A, wall thickness as indicated in "Piping Application" Article; black with plain ends.

B. Cast-Iron, Threaded Fittings: ASME B16.4, Class 250, standard pattern.

C. Malleable-Iron, Threaded Fittings shall be ASME B16.3, Class 300.

D. Wrought Cast- and Forged-Steel Flanges and Flanged Fittings: ASME B16.5, including bolts, nuts, and gaskets of the following material group, end connections, and facings:

1. Material Group: 1.1.

2. End Connections: Butt welding.

3. Facings: Raised face.

E. Steel Welding Fittings: ASME B16.9 and ASTM A234, seamless or welded.

1. Welding Filler Metals shall comply with AWS D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

F. Nipples: ASTM A733, Standard Weight, seamless, carbon-steel pipe.

G. Pipe-Flange Gasket Materials: ASME B16.21, suitable for chemical and thermal conditions of piping system contents, nonmetallic, flat,

asbestos free, 1/8 inch (3.2 mm) maximum thickness unless thickness or specific material is indicated.

1. For flat-face, Class 125, cast-iron and cast-bronze flanges.
2. For raised-face, Class 250, cast-iron and steel flanges.

H. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.

2.2 FIBERGLASS PIPE AND FITTINGS

- A. RTRP: ASTM D2996, filament-wound pipe with tapered bell and spigot ends for adhesive joints.
- B. RTRF: Compression or spray-up/contact molded of same material, pressure class, and joining method as pipe.
- C. Fiberglass Pipe Adhesive: Furnished or as recommended by the pipe manufacturer.
- D. Flanges: ASTM D4024, full-face gaskets suitable for the service, minimum 1/8 inch (3.2 mm) thick, 60-70 durometer. ASTM A307, Grade B, hex-head bolts with washers.

2.3 CONDUIT PIPING SYSTEM

- A. Conduit Piping System: Factory-fabricated and assembled, airtight and watertight, drainable, pressure-tested piping with conduit, inner pipe supports, and insulated carrier piping. Fabricate so insulation can be dried in place by forcing dry air through conduit.
- B. Carrier Pipe Insulation:
 1. Mineral-Wool Pipe Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C547, Type I, 850 deg F (454 deg C), Grade A.
 - a. Bands shall be ASTM A666, Type 304, stainless steel, 3/4 inch (19 mm) wide, 0.020 inch (0.5 mm) thick.
- C. Minimum Clearance:
 1. Between Carrier Pipe Insulation and Conduit: 1 inch (25 mm)
 2. Between Insulation of Multiple Carrier Pipes: 3/16 inch (4.75 mm)
 3. Between Bottom of Carrier Pipe Insulation and Conduit: 1 inch (25 mm)
 4. Between Bottom of Bare, Carrier Pipe and Casing: 1-3/8 inches (35 mm)
- D. Conduit shall be spiral wound, steel.
 1. Finish: Two coats of fusion-bonded epoxy, minimum 20 mils (0.50 mm) thick.
 2. Cover: Polyurethane foam insulation with an HDPE jacket; thickness indicated in "Piping Application" Article.

3. Piping Supports within Conduit: Corrugated galvanized steel with a maximum spacing of 10 feet (3 m).
4. Fittings: Factory-fabricated and insulated elbows and tees. Elbows may be bent pipe equal to carrier pipe. Tees shall be factory fabricated and insulated, and shall be compatible with the carrier pipe.
5. Expansion Offsets and Loops: Size casing to contain piping expansion.
6. Accessories include the following:
 - a. Water Shed: Terminal end protector for carrier pipes entering building through floor, 3 inches (75 mm) deep and 2 inches (50 mm) larger than casing; terminate casing 20 inches (500 mm) above the floor level.
 - b. Guides and Anchors: Steel plate welded to carrier pipes and to casing, complete with vent and drainage openings inside casing.
 - c. End Seals: Steel plate welded to carrier pipes and to casing, complete with drain and vent openings on vertical centerline.
 - d. Gland Seals: Packed stuffing box and gland follower mounted on steel plate, welded to end of casing, permitting axial movement of carrier piping, with drain and vent connections on vertical centerline.
 - e. Joint Kit: Half-shell, pourable or split insulation and shrink-wrap sleeve.
- E. Manholes: Black steel with lifting eyes.
 1. Finish: Spray-applied urethane, minimum 30 mils (0.75 mm) thick.
 2. Access: 30 inches (750 mm) with waterproof cover, gasket, ladder, and two 6 inch (150 mm) vents, one high and one low, extending above grade with rain caps.
 3. Conduit Stub-Outs and Seals: Welded steel with drain and vent openings.
 4. Sump: 12 inches (300 mm) in diameter, 12 inches (300 mm) deep.
 5. Floatation anchor: Oversized bottom keyed into concrete base.
- F. Source Quality Control: Factory test the conduit to 15 psi (105 kPa) for a minimum of two minutes with no change in pressure. Factory test the carrier pipe to 150 percent of the operating pressure of system. Furnish test certificates.

2.4 LOOSE-FILL INSULATION

A. Granular, loose-fill insulation: Inorganic, nontoxic, nonflammable, sodium potassium aluminum silicate with calcium carbonate filler. Include chemical treatment that renders insulation hydrophobic.

1. Thermal Conductivity (k-Value): 0.60 at 175 deg F (0.087 at 79 deg C) and 0.65 at 300 deg F (0.094 at 149 deg C).
2. Application Temperature Range: 35 to 800 deg F (2 to 426 deg C).
3. Dry Density: 40 to 42 lb/cu. ft. (640 to 672 kg/cu. m).
4. Strength: 12,000 lb/sq. ft. (58,600 kg/sq. m).

B. Powder, loose-fill insulation: Inert, nontoxic, nonflammable, calcium carbonate particles. Include chemical treatment that renders insulation hydrophobic.

1. Thermal Conductivity (k-Value): ASTM C177, 0.58 at 100 deg F (0.084 at 37 deg C) and 0.68 at 300 deg F (0.098 at 149 deg C).
2. Application Temperature Range: Minus 273 to plus 480 deg F (Minus 169 to plus 250 deg C).
3. Dry Density: Approximately 60 lb/cu. ft. (960 kg/cu.).
4. Strength: 12,000 lb/sq. ft. (58,600 kg/sq. m).

2.5 PRE-ENGINEERED, FACTORY-FABRICATED, DIRECT-BURIED, DRAINABLE-DRYABLE-TESTABLE (DDT) SYSTEMS

A. Complete steam and condensate piping system with carrier pipes, carrier pipe insulation with jackets and banding, air space, 0.25 inch (6.35 mm) thick steel casing, fusion-bonded epoxy casing coatings, cathodic protection, accessories. Do not locate condensate pipes in casings (conduits) that contain steam pipes.

B. All components of system shall be suitable for carrier pipe pressures and temperatures as follows:

1. Steam System: 150 psi (1000 kPa); 366 deg F (185 deg C).
2. Condensate System: 50 psi (345 kPa); 310 deg F (154 deg C).

C. Steam Carrier Pipes and Condensate Carrier Pipes:

1. No piping joints are allowed in factory-fabricated straight sections of pre-engineered direct-buried systems.
2. Factory-fabricated direct-buried piping sections that are a portion of an expansion loop or bend shall have all welded joints 100% radiograph inspected.

D. Carrier Pipe Insulation shall:

1. Conform to minimum thickness and type of insulation listed in Tables 1 and 2 below as required for service temperature in carrier pipe as listed below.
2. Section A: Steam temperature is 330 deg F, steam pressure is 80 psi. Pumped condensate temperature is 300 deg F (93 deg C). Drip return temperature is 212 deg F (100 deg C).
3. Allowable Carrier Pipe Insulation Type and Minimum Insulation Thickness:

TABLE 1 Minimum Pipe Insulation Thickness mm (inches) For Steam 16 to 408 psi (110 to 2800 kPa) gage			
Nominal Pipe Diameter Inches (mm)	MPT-PC MPT-PF	Delta	Thermo-12 Super Caltemp
1 (25)	2 (50)	2-1/2 (65)	4 (100)
1-1/2 (40)	2 (50)	2-1/2 (65)	4 (100)
2 (50)	2-1/2 (65)	3-1/2 (85)	4-1/2 (110)
2-1/2 (65)	2-1/2 (65)	3-1/2 (85))	4-1/2 (110)
3 (80)	3 (75)	4 (100)	5 (125)
4 (100)	3 (75)	4 (100)	5 (125)
5 (125)	3 (75)	4 (100)	5 (125)
6 (150)	3-1/2 (85)	4-1/2 (110)	5-1/2 (135)
8 (200)	3-1/2 (85)	4-1/2 (110)	5-1/2 (135)
10 (250)	4 (100)	5 (125)	6 (150)
12 (300)	4 (100)	5 (125)	6 (150)
14 (350)	4 (100)	5 (125)	6 (150)
16 (400)	4 (100)	5 (125)	6 (150)
18 (450)	4 (100)	5 (125)	6 (150)

Notes: Insulation listed has passed the 96-hour boiling water test.
 Pipes smaller than 1 inch (25 mm) shall have same insulation thickness as 1 inch (25 mm) pipe.

TABLE 2			
Minimum Pipe Insulation Thickness inches (mm)			
For Steam Less than 16 psi (110) gage, Condensate Return			
Nominal Pipe Diameter inches (mm)	Nominal Pipe Diameter inches (mm)	Nominal Pipe Diameter inches (mm)	Nominal Pipe Diameter inches (mm)
1 (25)	1-1/2 (40)	2 (50)	3 (75)
1-1/2 (40)	1-1/2 (40)	2 (50)	3 (75)
2 (50)	1-1/2 (40)	2 (50)	3 (75)
2-1/2 (65)	1-1/2 (40)	2 (50)	3 (75)
3 (80)	2 (50)	2-1/2 (65)	3-1/2 (85)
4 (100)	2 (50)	2-1/2 (65)	3-1/2 (85)
5 (125)	2 (50)	2-1/2 (65)	3-1/2 (85)
6 (150)	2-1/2 (65)	3 (80)	4-1/2 (110)
8 (200)	2-1/2 (65)	3 (80)	4-1/2 (110)
10 (250)	3 (80)	4 (100)	5 (125)
12 (300)	3 (80)	4 (100)	5 (125)
14 (350)	3 (80)	4 (100)	5 (125)
16 (400)	3 (80)	4 (100)	5 (125)
18 (450)	3 (80)	4 (100)	5 (125)

Notes: Insulation listed has passed the 96-hour boiling water test which indicates that satisfactory performance in underground service can be expected. Pipes smaller than 1 inch (25 mm) shall have the same insulation thickness as required for 1 inch (25 mm) pipe.

- E. Insulation Banding and Jacket: ASTM A167, stainless steel bands and clips, at least 0.5 inches (13 mm) wide, (304 stainless steel), maximum spacing 18 inches (460 mm). A minimum of two bands is required for each 4 foot (1300 mm) section of insulation.
- F. Vinyl-coated fiberglass scrim jacket: Fed. Spec. L-S-125, Type II, Class 2, with 18 x 16 mesh (number of filaments per inch) and made of 0.013 inches (0.335 mm) diameter vinyl-coated fibrous glass yarn. Install bands over the jacket to secure the insulation to the carrier pipe.
- G. Casing: ASTM A139, smooth-wall steel, electric resistance welded. Plastic casings are not permitted. Use eccentric connectors as necessary between casing sections to provide continuous gravity drainage in bottom of casing between manholes and between manholes and buildings.

Casing Diameter in. (mm)	Minimum Thickness in. (mm)
6 - 46 (150 - 1170)	0.250 (6.35)

- H. Casing End Seal Plates with Vents and Drains: ASTM A36, steel, minimum thickness 0.375 inches (9.5 mm) for casings up thru 12 inches (300 mm) diameter and 0.5 inches (13 mm) for casings over 12 inches (300 mm) diameter. Provide 1 inch (25 mm) drain at the bottom and vent at the top. Construct with threaded steel half couplings. Install threaded brass plugs in drains.
- I. Vent Riser Pipes: ASTM A53, Schedule 40, galvanized, extending through top of manhole and terminate 12 inches (300 mm) above grade with 180-degree bend.
- J. Gland Seals are not permitted because of the possibility of water entering the system thru the gland seal from a flooded manhole.
- K. Provide continuous 1 inch (25 mm) minimum air space between carrier pipe insulation and casing.
- L. Casing coating shall be dual layers of fusion-bonded epoxy, inner green-colored layer minimum thickness 0.020 inches (0.5 mm), outer black-colored layer minimum thickness 0.010 inches (0.25 mm). Rated by coating manufacturer for continuous service for at least 25 years at minimum temperature of 230 deg F (110 deg C) and having a coefficient of expansion similar to that of steel. Coating shall be applied in accordance to recommendations of coating manufacturer including surface preparation. Factory-inspect for holidays and make repairs as necessary.
- M. Coating of end plates and casing (conduit) sections extending in manholes shall be zinc-rich coating that conforms to AASHTO M300, Type IA except that volatile organic compounds shall not exceed 2.8 pounds per gallon (0.34 kg per liter). The zinc rich coating shall be applied in accordance with the recommendations of the coating manufacturer including surface preparation. No additional top coat shall be applied.
- N. Carrier pipe guides and supports shall be maximum spacing 10 feet (3000 mm) on centers, no more than 5 feet (1500 mm) from pipe ends, minimum of three guides per elbow section. Designed to permit thermal expansion without damage, provide proper pipe guiding and support, and to allow horizontal movement in two directions as necessary at expansion loops and bends. Design of guides and supports must permit continuous drainage of water in bottom of casing. Pipe insulation shall extend thru the pipe guides and supports and be protected by steel sleeves. Design of guides and supports shall be such that no metal-to-metal contact exists between

- the casing and the carrier pipe. Insulation or non-metallic material used to ensure no metal to metal contact shall be designed to not be compressed by the weight of the carrier pipe when full of water.
- O. Anchor plates shall be ASTM A36 steel, welded to carrier pipe and casing, 0.5 inches (13 mm) minimum thickness, passages for air flow and water drainage thru the annular air space in the system. Coated with same coating material as the casing. Locate 3 to 5 feet (900 to 1500 mm) from piping entrance to manhole or building wall. Walls of manholes and buildings cannot be utilized as anchor points.
- P. Field connection of casing sections shall be steel section conforming to casing specification, welded to casing sections, coated on all surfaces with system manufacturer's coating field repair compound, and covered with a 0.05 inch (1.3 mm) minimum thickness polyethylene shrink sleeve designed for a service temperature exceeding 176 deg F (80 deg C).
- Q. Manhole and building wall penetrations shall provide steel leak plates welded to wall sleeves or to casings. Where a wall sleeve is utilized, allow sufficient annular space between the sleeve and the casing and install a watertight seal, rated for 250 deg F (121 deg C) minimum. Manhole and building walls cannot be used as anchor points.
- R. Provide sacrificial anode type cathodic protection system with dielectric isolation devices and test stations for all systems. Design system for 25 years service, assume two percent bare metal. System shall comply with NACE SP0169.
- S. Provide embossed brass or stainless steel tag hung by a brass or stainless steel chain at each end of each conduit or insulated piping in the manholes and buildings. The tag shall identify system manufacturer's name, date of installation, government contract, and manufacturer's project number.
- T. All branch piping connections must be located in manholes.
Manholes
- U. Reinforced concrete manholes: Not less than 8 inches (200 mm) thick. Pour monolithically where possible. Place waterproof membrane between mud slab and bottom concrete slab, and continue up sides to top of sidewalls. Joints between manhole walls and conduit casings or concrete trench sections shall be watertight. Steel manholes or prefabricated concrete manholes are not permitted.

- V. Accessories for Manholes: Cast iron manhole frames and solid covers, not less than 28 inch (700 mm) clear openings. Unless otherwise shown on the drawings, frames and covers shall be as follows:
1. For non traffic applications:
 - a. Fed Spec. A-A-60005 NOT1, Frame Type IV, Size 28
 - b. Fed Spec. A-A-60005 NOT1, Cover Type E, Size 28, cast identification "STEAM".
 2. For traffic applications:
 - a. Fed Spec. A-A-60005 NOT1, Frame Type I, Style A, Size 27A
 - b. Fed Spec. A-A-60005 NOT1, Cover Type A, Size 27A, cast identification "STEAM".
 3. Manhole steps shall be standard, cast iron.
- W. Manhole ventilation: As indicated on Drawings. Construct ventilation ducts of galvanized steel sheet metal and in accordance with ASHRAE Handbook recommendations for low pressure ducts. Gravity ventilators shall be factory fabricated of aluminum or galvanized steel and arranged as indicated on drawings. Ventilating pipes shall be standard weight black steel and installed as shown on drawings.
- X. Drainage as shown on drawings. Provide a 24 inch (610 mm) square by 24 inch (610 mm) deep sump pit in each manhole where indicated on drawings. Provide larger sump pit if necessary to accommodate required electric sump pumps.
- Y. Electric Sump Pumps with Automatic Controls and High Water Alarm:
1. Type: High temperature submersible duplex pumps and automatic controls.
 2. Service: Continuous operation at required flows and pressures while completely submerged at 200 deg F (93 deg C). All pumps and pump controls shall have demonstrated 200,000 cycles of operation at 200 deg F (93 deg C) and 100% relative humidity while totally submerged in water.
 3. Capacity and pressure: Pumps shall be capable of passing 0.375 inch (10 mm) spheres. Pumps and motors shall be capable of operating continuously without damage when not submerged.
 4. Pumps: Epoxy-coated cast iron casing, cast iron impeller, stainless steel shaft, carbon/ceramic shaft seal, stainless steel hardware, permanently lubricated bearings, screened inlets. Schedule 80 discharge pipe protected from corrosion.

5. Motors: Non-overloading at all points on the pump performance curve. Include overload protection.
6. Controls: Automatic alternating lead-lag, with damp-proof electrical service.
7. High water alarm switch: Set at level below lowest steam or condensate pipe in the manhole. Switch shall activate weatherproof red alarm light mounted above grade. Provide contacts and connect to engineering control center.

2.6 STEAM CARRIER PIPING

- A. Pipe: ASTM A53, steel, seamless, Grade B or ASTM A106, Grade B, electric resistance welded or ASTM A53, Grade B, Schedule 40. Standard weight permitted for pipe sizes 12 inches (300 mm) and above. Grade F, furnace butt-welded pipe, is not permitted.
- B. Joints:
 1. In trenches and direct-buried systems: Butt-weld; socket weld for pipe sizes 2 inches (DN 50) and below. Manufacturer's standard sliding gasketed joints are permitted between sections of WSL pre-engineered direct-buried systems. No joints are allowed in factory-fabricated straight sections of pre-engineered direct-buried systems. Factory-fabricated direct-buried piping sections that are a portion of an expansion loop or bend shall have all welded joints 100% radiograph inspected. All radiographs shall be reviewed and interpreted by a American Society for Non-Destructive Testing (ASNT) Certified Level III radiographer, employed by the testing firm, who shall sign the reading report. Dye penetrant testing may be utilized for pipe sizes 2 inches (50 mm) and below.
 2. In tunnels, manholes and open areas: Butt weld pipe sizes 2-1/2 inches (65 mm) and above; thread or socket weld pipe sized 2 inches (50 mm) and below.
- C. Fittings:
 1. Butt welded joints: ASTM A234 or ASME B16.9, steel, Grade B, same schedule as adjoining pipe. All elbows shall be long radius unless otherwise indicated. Tees shall be full size or reducing as required, having interior surfaces smoothly contoured.
 2. Threaded joints: ASTM A47 or ASTM A197 or ASME B16.3, malleable iron, 300 pound (2050 kPa) class.
 3. Socket welded joints: ASME B16.11, forged steel, 2000 psi (13,800 kPa) class.

D. Flanges and bolts: ASME B16.5, weld neck, forged steel or ASTM A105, pressure class 150 psi (1025 kPa). Bolts shall be high strength ASTM A193, Class 2, Grade B8. Nuts shall be ASTM A194.

E. Unions: Pipe 2 inches (50 mm) and smaller shall be threaded, malleable iron or steel, 300 psi (2050 kPa) class.

2.7 STEAM CONDENSATE CARRIER PIPING

A. Pipe: ASTM A53, seamless, Grade B or ASTM A106, Grade B or ASTM A53 electric resistance welded, Grade B; Schedule 80. Grade F, furnace butt-welded, pipe is not permitted.

B. Joints:

1. In Trenches and direct-buried systems: Butt weld joints. Socket weld is required for pipe sizes 2 inches (50 mm) and below. Manufacturer's standard sliding, gasketed joints are permitted between factory-fabricated sections of direct buried WSL system. No joints are allowed in factory-fabricated straight sections of pre-engineered direct-buried systems. Factory-fabricated direct-buried piping systems that are a portion of expansion loops or bends shall have all welded joints 100% radiograph inspected. All radiographs shall be reviewed and interpreted by an ASNT Certified Level III radiographer, employed by the testing firm, who shall sign the reading report. Dye penetrant testing may be utilized for pipe sizes 2 inches (50 mm) and below.

2. In tunnels, manholes and open areas: Butt weld pipe sizes 2-1/2 inches (65 mm) and above; thread or socket weld pipe sizes 2 inches (50 mm) and below.

C. Fittings:

1. Welded joints: ASTM A234, steel, Grade B, or ASME B16.9, same schedule as adjoining pipe.

2. Threaded joints: ASTM A47 or A197, malleable iron, or ASME B16.3, 300 psi (2050 kPa) class.

3. Socket welded joints: ASME B16.11, forged steel, 2000 psi (13,800 kPa) class.

D. Unions (Except in Trenches) are allowed on piping 2 inches (50 mm) and under, 300 psi (2050 kPa) malleable iron or steel.

E. Flanges: Weld neck ASME B16.5 or ASTM A105, forged steel, 150 psi (1025 kPa).

2.8 EXPANSION LOOPS AND BENDS

- A. Stresses: Less than the maximum allowable stress in the Power Piping Code (ASME B31.1). Submit shop drawings and stress and anchor force calculations for all loops and bends. Show locations of all anchors, guides and supports. Base calculations on 150 psi (1000 kPa) and 366 deg F (185 deg C) for steam line loops and bends and 50 psi (345 kPa) and 310 deg F (154 deg C) for condensate return line loops and bends. Base calculations on actual pressures and temperatures if they are higher than those listed above.
- B. Low pressure steam systems 15 psi (100 kPa) and less: ASME B31.9, base calculations for steam and condensate on 15 psi (100 kPa) and 250 deg F (121 deg C).

2.9 EXPANSION JOINTS

- A. Provide factory-built or field-fabricated guides located along the pipelines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.
- B. Minimum Service Requirements:
1. Pressure Containment:
 - a. Steam Service 5-30 psi (35-200 kPa): Rated 50 psi (345 kPa) at 298 deg F (148 deg C)
 - b. Steam Service 31-125 psi (214-850 kPa): Rated 150 psi (1025 kPa) at 366 deg F (186 deg C)
 - c. Steam Service 126-150 psi (869-1025 kPa): Rated 200 psi (1375 kPa) at 382 deg F (194 deg C)
 - d. Condensate Service: Rated 100 psi (690 kPa) at 310 deg F (154 deg C)
 2. Number of Full Reverse Cycles without failure: Minimum 1000
 3. Movement: Allowed as recommended safety factor of the manufacturer.
- C. Internally pressurized bellows shall have:
1. ASTM A240, multiple corrugations, Type 304 or 321 stainless steel.
 2. Internal stainless steel sleeve running the entire length of bellows.
 3. External cast iron equalizing rings for services exceeding 50 psi (340 kPa).
 4. Welded ends.
 5. External tie rods: Design to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline and integral external cover.

- D. Externally pressurized bellows shall have:
1. ASTM A240, multiple corrugations, Type 304 stainless steel.
 2. Internal and external guides integral with joint.
 3. Design for external pressurization of bellows to eliminate squirm.
 4. Welded ends.
 5. Include threaded connection at bottom, 1 inch (25 mm) minimum, for drain or drip point and integral external cover and internal sleeve.
- E. Slip Type Joints shall include:
1. Steel construction, except guides.
 2. Base with integral anchor.
 3. Internally and externally guided steel slip, chrome plated to reduce corrosion, ground to reduce friction.
 4. Guides shall be non ferrous, non-corroding, low friction, designed to prevent scoring or binding of the slip.
 5. Welded ends.
 6. Limit stop to prevent slip disengagement if pipe anchor fails.
 7. Semi plastic, self lubricating, injectable packing contained between sealing rings.
 8. Injection devices to allow addition of packing under full line pressure. Provide one year supply of packing.
 9. Threaded connection at bottom, 1 inch (25 mm) minimum, for drain or drip point.
- F. Expansion Compensators are:
1. Permitted for condensate lines where pipe expansion is within limits of compensator.
 2. Corrugated bellows, externally pressurized, stainless steel or bronze.
 3. Internal guides and anti torque devices.
 4. Threaded ends.
 5. External shroud.
- G. Stamped brass or stainless steel nameplate: Indicating on each expansion joint the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.
- H. Provide factory-built guides along the pipeline to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15% of the axial force that will be

imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings. Guide locations must conform to recommendations of expansion joint manufacturer.

2.10 BALL JOINTS

- A. Factory built devices, inserted in pipe line offsets in groups of two or three as shown to absorb cyclical pipe movement which results from thermal expansion and contraction.
- B. Minimum service requirements shall be rated 250 psi (1725 kPa), 450 deg F (232 deg C), continuous on steam and condensate.
- C. Submit independent certification that similar units have passed the following tests with no leaks.
 - 1. Low Pressure Leakage Test: Minimum 6 psi (40 kPa) saturated steam for 60 days.
 - 2. Life Cycle Flex Test: Minimum 8000 flex cycles at 250 psi (1725 kPa) saturated steam.
 - 3. Thermal Cycling Test: Minimum 100 cycles from atmospheric pressure to operating pressure and back to atmospheric pressure with saturated steam.
 - 4. Environmental Shock Test: MIL S 901.
 - 5. Vibration Test: Test for 170 hours on each of three mutually perpendicular axes at 25 to 125 HZ; 0.05 to 0.10 inch (1 to 2 mm) double amplitude on a single ball joint and on a three ball joint offset.
- D. Joints: ASME B31.1:
 - 1. Cast or forged carbon steel with welded ends.
 - 2. Standard weight pipe wall thickness.
 - 3. Minimum angular movement capability: 15 degrees and 360 degrees rotational movement.
 - 4. Gaskets: Non asbestos.
 - 5. Packing injection devices, if provided: Allow injection under full line pressure. Provide one year supply of packing.

2.11 VALVES

- A. Gate Valves (ASTM A126):
 - 1. Type 101 shall have:
 - a. Cast steel body, rated 150 psi (1025 kPa) at 500 deg F (260 deg C), 11-1/2 to 13 percent chromium stainless steel flexible wedge and hard faced (stellite) or nickel copper alloy seats, 150 psi (1025 kPa) flanged ends, OS&Y, rising stem, bolted bonnet.

- b. Factory installed globe valved bypass on all steam valves larger than 3 inches (80 mm).
 - c. Drill and tap bosses for connection of drains where shown.
 2. Type 102 is not used.
 3. Type 103 shall have:
 - a. Cast iron body, Class B, rated for 125 psi (850 kPa) saturated steam, 200 psi (1375 kPa) WOG, bronze or bronze faced wedge and seats, 125 psi (850 kPa) ASME flanged ends, OS&Y, rising stem, bolted bonnet, renewable seat rings.
 4. Type 104 shall have:
 - a. Bronze body, rated for 200 psi (1375 kPa) saturated steam, 400 psi (2750 kPa) WOG, bronze wedges and Monel or stainless steel seats, threaded ends, rising stem, union bonnet.
 5. Type 105 is not used.
 6. Type 106 shall have:
 - a. Forged steel body, rated for 300 psi (2050 kPa) at 420 deg F (216 deg C) minimum Class 600 psi (4130 kPa) or Class 800 psi (5500 kPa), hardened stainless steel or satellite wedge and seats, threaded ends, OS&Y, rising stem, bolted bonnet.
- B. Globe Valves (ASTM A126):
 1. Type 201 shall have:
 - a. Cast steel body, rated 150 psi (1025 kPa) at 500 deg F (260 deg C), 11-1/2 to 13 percent chromium stainless steel or stellite disc and seat, 150 psi (1025 kPa) ASME flanged ends, OS&Y, rising stem, bolted bonnet, renewable seat rings. Drill and tap bosses for connection of drains.
 2. Type 202 is not used.
 3. Type 203:
 - a. Cast iron body, rated for 125 psi (850 kPa) saturated steam, 200 psi (1375 kPa) WOG, bronze or bronze-faced disc (Teflon or composition facing permitted) and seat, 125 psi (850 kPa) ASME flanged ends, OS&Y, rising stem, bolted bonnet, renewable seat rings.
 4. Type 204:
 - a. ASTM B61, bronze body, rated for 200 psi (1375 kPa) saturated steam, 400 psi (2750 kPa) WOG, hardened stainless steel disc and seat, threaded ends, rising stem, union bonnet, renewable seat rings.

C. Check valves (ASTM A126):

1. Type 401 shall have:

a. Cast steel body, swing-type, rated for 150 psi (1025 kPa) at 500 deg F (260 deg C), stainless steel or stainless steel - faced disc and seat, 150 psi (1025 kPa) ASME flanged ends, bolted cover, renewable disc.

2. Type 402 is not used.

3. Type 403 shall have:

a. Cast iron body, Class B, swing-type, rated for 125 psi (850 kPa) saturated steam, 200 psi (1375 kPa) WOG, bronze or bronze-faced disc and seat, 125 psi (850 kPa) ASME flanged ends, bolted cover, renewable disc and seat.

4. Type 404 shall have:

a. Bronze body, swing-type, rated for 200 psi (1375 kPa) saturated steam, 400 psi (2750 kPa) WOG, bronze disc, threaded ends, regrinding disc.

D. Ball valves (ASTM A126):

1. Type 501 is not used.

2. Type 502 shall have:

a. Bronze body, rated for 150 psi (1025 kPa) at 365 deg F (185 deg C), 250 psi (1725 kPa) at 250 deg F (121 deg C); reinforced TFE seat, stem seal and thrust washer; end entry, threaded ends, one-fourth turn to open.

3. Type 503 is not used.

4. Type 504 shall have:

a. Carbon steel or ductile iron body, saturated steam service, rated for 150 psi (1030 kPa), stainless steel ball and stem, Polyfil seat, live-loaded stem seal, 150 psi (1025 kPa) ASME flanged ends. Manufacturer: American, Worcester, or equal.

E. Butterfly valves (ASTM A126):

1. Type 601 shall have:

a. Ductile iron body, wafer style, rated for 125 psi (850 kPa), 212 deg F (100 deg C), bronze disc, stainless steel stem, EPDM liner, EPDM stem seal and body seal, neck extending beyond pipe insulation, geared handwheel operator for valves 4 inch (100 mm) pipe size and larger, ratchet handle operator for smaller pipe sizes.

2. Type 602:

- a. Triple-offset, lug or flanged type, carbon steel body, steam service, rated for 150 psi (1025 kPa) at 500 deg F (260 deg C), stainless steel nitrided disc, stellite seat, stainless steel shaft, stainless steel/graphite-laminated seal ring, neck extending beyond pipe insulation, geared handwheel operator for valves 4 inch (100 mm) pipe size and larger, ratchet handle operator for smaller pipe size valves.

F. Valve Applications (Steam Lines):

1. Gate valves, 2 inches (50 mm) and under: Type 106.
2. Gate valves, 2-1/2 inches (65 mm) and above: Type 101.
3. Globe valves, 2 inches (50 mm) and under: Type 204.
4. Globe valves, 2-1/2 inches (65 mm) and above: Type 201.
5. Check valves, 2 inches (50 mm) and under: Type 404.
6. Check valves, 2-1/2 inches (65 mm) and above: Type 401.
7. Ball valves, 2 inches (50 mm) and under: Type 502
8. Ball valves, 2-1/2 inches (65 mm) and above: Type 504.
9. Butterfly valves, all sizes: Type 602.

G. Valve Applications (Condensate Lines):

1. Gate valves, 2 inches (50 mm) and under: Type 104.
2. Gate valves, 2-1/2 inches (65 mm) and above: Type 103.
3. Globe valves, 2 inches (50 mm) and under: Type 204.
4. Globe valves, 2-1/2 inches (65 mm) and above:
5. Type 203. Check valves, 2 inches (50 mm) and under: Type 404.
6. Check valves, 2-1/2 inches (65 mm) and above: Type 403.
7. Ball valves, 2 inches (50 mm) and under: Type 502.
8. Ball valves, 2-1/2 inches (65 mm) and above: Type 504.
9. Butterfly valves, all sizes: Type 601.

2.12 STEAM PRESSURE REDUCING VALVES

- A. Valves: Single seated, diaphragm operated, spring loaded, steam pilot controlled, normally closed, packless, adjustable set pressure. Pilot shall sense controlled pressure downstream of main valve.
- B. Controlled reduced pressure to steam piping systems: Design for saturated steam at pressures shown on drawings.
- C. Pressure control: Smooth, continuous. Maximum 10 percent deviation from set pressure over an 18/1 turndown. Refer to schedules on drawings for

flow and pressure requirements. Maximum flow capability of each valve shall not exceed capacity of downstream safety valves.

D. Construction:

1. Main Valve - Pipe Sizes 2 inches (50 mm) and under: Cast iron body rated for 250 psi (1725 kPa), threaded ends. Valve plug and seat shall be replaceable, Type 316 stainless steel and include stainless steel stem.
2. Main Valves - Pipe Sizes Above 2 Inches (50 mm): Cast steel body rated for 150 psi (1025 kPa) ASME flanged ends, or cast iron body 250 psi (1725 kPa) ASME flanged ends, valve plug and seat shall be replaceable, Type 316 stainless steel and include stainless steel stem.
3. Pilot Valve: Valve plug and seat shall be replaceable, stainless steel.

2.13 STEAM TRAPS

- A. Apply at steam line drip points.
- B. Construct inverted bucket type with thermostatic vent in bucket, except closed-float-thermostatic on discharge side of pressure reducing stations. Each type furnished by a single manufacturer. Select the traps for pressures and capacities as shown or required. Fixed orifice or venturi type traps are not permitted.
- C. Traps: Cast iron or stainless steel bodies. Construction shall permit ease of removal and servicing working parts without disturbing connecting piping. Include stainless steel floats, hardened chrome steel valves, stainless steel mechanisms and bi-metallic air vent on inverted bucket traps.
- D. Provide electronic trap performance monitoring devices that are compatible with the existing monitoring system. Trap malfunctions shall be automatically transmitted to and properly interpreted by the existing monitoring system. Provide all necessary power sources, transmitting and retransmitting devices and batteries to achieve a properly operating system.
- E. All traps shall include ports for future installation of monitoring devices. To facilitate future removal of plugs, remove plugs, install Teflon tape on the threads, and reinstall the plugs.
- F. Label each trap at the factory with an identification number keyed to the contract drawings. Label shall be a metal tag permanently attached to the trap.

2.14 STRAINERS, Y TYPE

- A. Provide as shown on steam and condensate piping systems.
- B. Include open end removable cylindrical screen and threaded blow off connection.
- C. For steam service up to 150 psi (1025 kPa) and at drip traps, strainer shall be rated for minimum 150 psi (1025 kPa) saturated steam; rated for 150 psi (1025 kPa), flanged ends, cast steel, for pipe sizes above 2 inches (50 mm). Use cast iron or bronze, rated for 250 psi (1725 kPa) saturated steam, threaded ends, for pipe sizes 2 inches (50 mm) and under.
- D. For condensate service, strainer shall be rated for 125 psi (850 kPa) saturated steam, 175 psi (1200 kPa) WOG. Provide 125 psi (850 kPa), flanged ends, cast iron, for pipe sizes above 2 inches (50 mm). Provide cast iron or bronze, threaded ends, for pipe sizes 2 inches (50 mm) and under.
- E. Strainer screen shall be stainless steel, with a free area not less than 2 1/2 times flow area of pipe. Diameter of openings shall be 0.05 inch (1.3 mm) or less on steam service and 0.06 inch (1.5 mm) or less on water service.
- F. Include gate type valve and quick couple hose connection on all blowoff connections.

2.15 SAFETY VALVES AND VENT CONNECTORS

- A. Safety valves: Conform to the requirements of ASME Boiler and Pressure Vessel Code (Section VIII, Unfired Pressure Vessels) and be approved by the National Board of Boiler and Pressure Vessel Inspectors.
- B. Relieving capacity: Not less than that shown on the drawings with a pressure rise above set pressure not to exceed 10 percent of set pressure.
- C. Provide, at the discharge of each safety valve, a special flexible connector attached to the vent pipe and the safety valve. Multi-ply stainless steel bellows, full internal pipe liner, protective exterior shroud, drip catching configuration with drain, designed to prevent blow back of steam into space, pressure tested at not less than 15 psi (100 kPa). Drip pan ells not allowed in tunnels or constricted spaces because of "blow-back" of steam from the drip pan ell openings.

2.16 PRESSURE GAGES

- A. Provide gages immediately downstream of each steam line isolation valve, before and after each steam pressure reducing station and where shown on the drawings.
- B. Gages: ASME B40.100
 - 1. Solid armored front between measuring element and dial, blowout back, bottom connection, phenol turret type.
 - 2. Non corrosive, 4-1/2 inch (110 mm) diameter face with black markings on white background.
 - 3. Bourdon tube measuring element designed for service. Provide bellows for pressure ranges under 15 psi (100 kPa).
 - 4. Stainless steel, rotary movement.
 - 5. Micrometer adjustable, black color pointer.
 - 6. Plastic window.
 - 7. Provide liquid filled gages at outlet of all pumps.
- C. Accuracy: Grade 2A, 1/2 percent, on all gages; except Grade A, one percent permitted on diaphragm actuated gages, liquid filled gages, and compound gages.
- D. Include:
 - 1. Red set hands on gages located at automatic pressure regulator valve outlets.
 - 2. Needle valve or gage cock rated for the service.
 - 3. Syphon on all steam gages.
 - 4. Overload stop on all pressure gages.
- E. Except where otherwise shown on the drawings, pressure ranges shall be as follows:

SERVICE	RANGE
Steam to 15 psi (100 kPa)	0 to 30 psi (0 to 200 kPa)
Steam to 59 psi (407 kPa)	0 to 100 psi (0 to 700 kPa)
Steam above 59 psi (407 kPa)	0 to 200 psi (0 to 1500 kPa)
Condensate Pump Discharge	0 to 100 psi (0 to 700 kPa)
Vacuum Return	30 inches HG 0 - to 15 psi (100 kPa vacuum to 100 kPa)

2.17 THERMOMETERS, PIPE OR TANK MOUNTED

- A. Thermometer locations are shown on the drawings.

B. Thermometers:

1. Industrial type, separable well and socket, union connected.
2. Red reading mercury combination Fahrenheit/Celsius scale, 9 inches (220 mm) long.
3. Corrosion resistant case with glass or plastic front.
4. Straight or back form except those located more than 7 feet (2100 mm) above floor shall be adjustable angle.
5. Wells sized to suit pipe diameter without restricting flow, or provide oversized pipe at well location. Snug sliding fit between socket and well.
6. Accuracy shall be one percent of scale range.
7. 30 to 300 deg F (0 to 150 deg C).

2.18 PIPE HANGERS AND SUPPORTS

- A. Requirements: MSS SP 58 and ASME B31.1.
- B. Applies to all piping not in factory-fabricated direct-buried system. All systems shall be completely supported. Arrange supports so that all loads due to weight, thermal expansion, seismic shock (if applicable), and pressure are transferred from the support system to the structure. The design and location of supports shall at all times prevent excessive forces, moments, and stresses from being imposed on the equipment, structure, supported system, and supports. Heated systems generally require resilient or roller/slide supports.
- C. Manufacturer Certification: Factory built products of a manufacturer whose principle business is pipe supports for 5 years. All components must have published load ratings. For concrete trenches, non-factory built products that comply with details may be utilized.
- D. Drawings:
1. Types, sizes, locations, and spacing of all hangers and supports.
 2. Roller or slider supports for all horizontal steam and condensate piping.
 3. Special supports including anchors, guides and braces.
 4. If equipment and piping arrangement differs from that shown on the drawings, support locations and types shall be revised at no cost to the government.
 5. Supports to permit removal of valves and strainers from pipelines without disturbing supports.
 6. Spring hangers on all systems subject to vertical movement.

7. Roller hangers and sliding supports on all systems subject to horizontal movement.
 8. If vertical angle of hanger rod exceeds four degrees, rollers or sliders are required.
 9. Loads for all supports. On systems utilizing variable spring supports; show the loads at each support by calculating the forces and moments throughout the system. Vertical deflection: Shall not exceed 0.1 inch (2.5 mm) between supports when system is filled with fluid normally carried.
 10. Individual drawing for each hanger assembly showing all components, sizes, calculated loadings. Provide identification tags, on each hanger part, keyed to the layout drawings.
- E. Components:
1. Roller supports: MSS SP 58, Type 41, 43 and 46. Provide vertical adjustment for Type 41 with threaded studs and nuts adjacent to the roller.
 2. Variable spring support assembly: MSS SP 58, Type 51 variable spring, Type 3 pipe clamp or Type 1 clevis, Type 53 variable spring trapeze. Locate Type 51 variable spring within 1 foot (300 mm) above pipe attachment. Attach rod to top of variable spring with Type 14 clevis.
- F. Spring Cushion Support Assembly: MSS SP 58.
1. Double rod assembly: Type 41 and 49.
 2. Single rod assembly: Type 48 spring cushion, Type 3 pipe clamp or Type 1 clevis. Locate spring cushion within 1 foot (300 mm) above pipe attachment.
- G. Clevis supports: MSS SP 58, Type 1.
- H. Wall brackets: MSS SP 58, Type 31, 32, or 33.
- I. Pipe stands: MSS SP 58, Type 38.
- J. Riser clamp: MSS SP 58, Type 42.
- K. Alignment guides: Welded steel as shown to restrain movement perpendicular to the long axis of the piping. If not welded, provide steel spider clamped to pipe, enclosed within steel sleeve that is bolted or welded to structural support. Must provide lateral force equal to minimum of 15 percent of anchor loading.
- L. Trapeze supports: MSS SP 58, may be used where pipes are close together and parallel, structural steel channels or angles. Bolt roller supports to steel to support piping subject to horizontal thermal expansion. Attach other piping with "U" bolts.

- M. Pipe covering protection saddles: MSS SP 58, Type 39. Provide at all support points on insulated pipe except where Type 3 pipe clamp is provided.
- N. Sliding supports: MSS SP 58, Type 35. Welded steel attachments to pipe and structure with Teflon or graphite sliding surfaces bonded to the attachments. Provide steel guides, except at expansion bends, to prevent lateral movement of the pipe.
- O. Pipe racks and miscellaneous supports: ASTM A36, structural steel shapes. Manufactured strut systems are acceptable if they have the required load carrying ability.
- P. Supports, including all structural steel, in trenches and manholes: Hot-dip galvanized.
- Q. Calcium Silicate Insulation:
 - 1. Preformed piping insulation: ASTM C533, Type I.
 - 2. Blocks: ASTM C533, Type I.
 - 3. Fitting Insulation: ASTM C533, with polyvinyl chloride, Type II Grade GU, and Type III, premolded fitted covering 0.020 inches (0.5 mm) thick.
- R. Fiberglass Insulation:
 - 1. Preformed piping insulation: ASTM C547, 450 deg F (230 deg C).
 - 2. Fitting insulation: ASTM C547, 450 deg F (230 deg C), with polyvinyl chloride, Type II Grade GU, and Type III, premolded fitted covering 0.020 inches (0.5 mm) thick.
- S. Rigid closed cell phenolic foam: ASTM C1126, Type III, Grade 1, 250 deg F (121 deg C).
- T. Cellular glass insulation: ASTM C552.
- U. Insulating and finishing cements: ASTM C449, as recommended by the manufacturer for the type of insulation system and service conditions.
- V. Insulation bands: ASTM A167, minimum of 1/2 inch (12 mm) wide by 0.015 inch (0.4 mm) thick stainless steel.
- W. Aluminum jackets: Minimum of 0.016 inch (0.4 mm) thick aluminum, 3003 alloy, H-14 temper, with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory fabricated to match material and construction of the straight run jackets. Factory fabricated stainless steel bands shall be furnished and installed on all circumferential joints. Bands shall be 0.75 inch (20 mm) wide on 18 inch (450 mm) centers. Bands shall be applied with manufacturers recommended sealant. Entire system shall be watertight.

- X. Service jackets: ASTM C1136, white kraft bonded to 0.001 inch (0.025 mm) thick aluminum foil, fiberglass reinforced, pressure sensitive adhesive closure, beach puncture tested to 50 units, suitable for painting without sizing. Jackets shall have a minimum 1-1/2 inch (40 mm) lap on longitudinal joints and not less than 4 inch (100 mm) butt strips on end joints. Butt strip material shall be same as the jacket. Lap and butt strips may be self-sealing type with factory-applied pressure sensitive adhesive.
- Y. Glass cloth jacket: A minimum 7.8 ounces per square yard (0.24 kg per square meter), 300 psi (2000 kPa) bursting strength, weathertight for outside service. Beach puncture test to 50 units.
- Z. Pipe covering protection saddles: MSS SP 58, Type 39 at all hanger points except where Type 3 pipe clamps are provided.
- AA. Fire and smoke ratings of assembled insulation systems: ASTM C411 and NFPA 255, flame spread (25) and smoke developed (50) ratings.

2.19 BURIED UTILITY WARNING TAPE

- A. Tape: 0.004 inch (0.1 mm) thick, 6 inches (150 mm) wide, yellow polyethylene with a ferrous metallic core, acid and alkali-resistant and shall have a minimum strength of 1750 psi (12,000 kPa) lengthwise and 1500 psi (10,300 kPa) crosswise with an elongation factor of 350 percent. Provide bold black letters on the tape identifying the type of system. Tape color and lettering shall be unaffected by moisture and other substances contained in the backfill material.

PART 3 - EXECUTION

3.1 GENERAL

- A. Connect new work to existing work in a neat and workmanlike manner. Where an existing structure must be cut or existing utilities interfere, such obstruction shall be bypassed, removed, replaced or relocated, patched and repaired. Piping connections shall be made only in manholes, tunnels or buildings.
- B. Coordinate the location of all items of equipment and work of all trades. Maintain operability and maintainability of the equipment and systems. The contractor at his cost shall perform any relocation of equipment or systems to comply with the requirement of operability and maintainability.
- C. Unless otherwise shown on drawings, steam lines shall be graded downward not less than 2 inches in 40 feet (50 mm in 12 meters) in direction of

the flow. Provide eccentric reducing fittings on steam mains and branches, (except on vertical piping). Install said fittings to maintain continuity of grade in bottom of pipeline. Provide risers with drip pockets and steam traps on steam lines where space restrictions prevent continuous grading. All steam traps must be located in manholes or tunnels.

3.2 DEMOLITION

- A. Perform work in accordance with requirements for phasing and the Drawings.
- B. Completely remove all pipe, valves, fittings, insulation, and all hangers including the connection to the structure and any fastenings.
- C. Seal all openings in manhole or building walls after removal of piping.
- D. All material and equipment removed shall become the property of the Contractor and shall be removed from Government property and shall not be stored in operating areas.
- E. All flame cutting shall be performed with adequate fire protection facilities available as required by safety codes and Contracting Officer's Representative.

3.3 PIPING APPLICATION

- A. HP Steam Piping:
 - 1. NPS 2-1/2 through NPS 12 (DN 65 through DN 300): Schedule 80, Type E, Grade B, steel pipe; Class 150 wrought-steel fittings, flanges, and flange fittings; and welded and flanged joints.
 - 2. Conduit Piping shall be Standard weight steel carrier pipe, coated and insulated conduit.
 - a. Piping insulation thickness shall be 2 inches (50 mm).
 - b. Conduit insulation thickness shall be 1 inch (25 mm).
 - c. Insulation shall be Polyurethane.

3.4 PIPING INSTALLATION

- A. Drawings indicate general location and arrangement of piping systems. Install piping insulation as indicated.
- B. Standing water in the bottom of trench: Remove all water.
- C. Pipe Bedding: Minimum 6 inch (150 mm) layer of sand.
- D. Clearance: Minimum 6 inch (150 mm) clearance between the pipes.
- E. Testing: Do not insulate piping or backfill piping trench until field quality-control testing has been completed and results approved.

F. Grade:

1. Install condensate piping at uniform grade of 0.4 percent downward in direction of flow.
2. Install piping at uniform grade of 0.2 percent downward in direction of flow or as indicated on the Drawings.

G. Drain Valves and Air Vents: In conduits, install at low points and air vents at high points.

H. Install components with pressure rating equal to or greater than system operating pressure.

I. Install piping free of sags and bends.

J. Install fittings for changes in direction and branch connections.

K. Secure anchors with concrete thrust blocks.

L. Connect to steam and condensate piping where it passes through the building wall.

3.5 DRAIN VALVES AND VENT VALVES

A. Provide 1-1/2 inch (40 mm) minimum pipe size drain valves on condensate return carrier pipes at all low points in manholes. Provide 1 inch (25 mm) minimum air vent valves in manholes at all high points in condensate return carrier piping.

3.6 PIPE SUPPORT INSTALLATION (IN TRENCHES, TUNNELS, MANHOLES)

A. Coordinate support locations prior to erection of piping. Hanger parts must be marked at the factory with a numbering system keyed to hanger layout drawings. Layout drawings must be available at the site during construction.

B. Upper Attachments to Structure:

1. New reinforced concrete construction shall have concrete inserts.
2. For existing reinforced concrete construction, upper attachment shall be welded or clamped to steel clip angles (or other construction shown on the drawings) that are expansion bolted to the concrete. Expansion bolting shall be located so that loads place bolts in shear.
3. For steel deck and structural framing, upper attachments shall be welded or clamped to structural steel members.

C. In existing concrete construction, expansion fasteners may be used for hanger loads up to one third the manufacturer's rated strength of the expansion fastener. Power set fasteners may be used for loads up to one fourth of rated load. When greater hanger loads are encountered, additional fasteners may be used and interconnected with steel members combining to support the hanger.

D. Special Supports:

1. Secure horizontal pipes where necessary to prevent vibration or excess sway.
2. Where hangers cannot be adequately secured as specified, make special provisions for hanging and supporting pipe as approved by the Contracting Officer's Representative.
3. Do not attach pipe supports, hangers, clamps or anchors to equipment unless specified for that equipment or unless the Contracting Officer's Representative gives written permission.

E. Locate spring hanger units within 1 foot (300 mm) of the pipe attachment, except in locations where spring assemblies interfere with pipe insulation.

F. Minimum Clearances in Tunnels and Trenches:

1. Floor to bottom of pipe support beam: 2 inches (50 mm)
2. Floor to bottom of pipe insulation jacket: 6 inches (150 mm)
3. Wall to side of pipe insulation jacket: 3 inches (75 mm)
4. Ceiling to top of pipe insulation jacket: 1 inch (25 mm)

3.7 PAINTING EXPOSED STEEL SURFACES IN MANHOLES, TUNNELS AND CONCRETE SHALLOW TRENCHES

- A. For manholes and walk-through tunnels, provide surface cleaning and preparation and apply prime coat of rust resistant metal primer.
- B. For concrete shallow trenches, provide surface cleaning and preparation, apply primer and finish coat of zinc-rich paint.

3.8 DIRECT-BURIED SYSTEM INSTALLATION

- A. The Contractor shall oversee the deliver, store, install and test the system as per manufacturer's recommendations. All work shall be in strict accordance with the requirements specified by the manufacturer. Printed instructions must be available on site prior to delivery of system components. Any changes required to the design and layout of the system due to site conditions must be approved in writing by the Contracting Officer's Representative. All branch piping connections, valves and drip traps must be located within manholes.
- B. Excavation, Trenching, and Backfilling: Perform all excavation, trenching, and backfilling as required by the system manufacturer's design. Beach sand or any sand with large amounts of chlorides is not permitted. Place system on a 6 inch (150 mm) thick sand bed and backfill on all sides with 6 inch (150 mm) thick sand as measured from outside

the carrier pipe/insulation. Foundation for system must be firm and stable. Foundation and backfill must be free from rocks. Concrete anchor and thrust blocks must be installed in undisturbed earth. Backfilling must not commence until elevations have been surveyed and accepted and system has been satisfactorily pressure tested including hydrostatic testing of carrier pipes and air testing of casings.

- C. Maintain constant slope of carrier pipes as shown or specified. Prior to backfilling over the top of the casing, but after removal of temporary supports, Contractor shall measure and record elevations of top of casing in the trench. Elevations shall be taken at every field joint, 1/3 points along each pipe section, and at tops of elbows. These measurements shall be checked against contract drawings and shall confirm that the conduit system has been installed to the elevations shown on the contract drawings unless approved by the Contracting Officer's Representative. Slope shall be uniform within 0.1 percent. Measurements shall be recorded by the Contractor, included in the direct buried system manufacturer representative's daily report, and given to the Contracting Officer's Representative prior to covering the top of the casing with backfill.
- D. Provide cathodic protection for all steel casing systems and all buried exposed metal. Provide dielectric pipe flanges and unions and isolation devices at all points necessary. Provide test stations at grade on each section of the piping system. Isolation flanges and unions shall be rated for the carrier pipe service temperature and pressure.
- E. Remove all dirt, scale, and other foreign matter from inside the piping by use of a pipe swab or pipe "pig" before connecting pipe sections, valves, or fittings.
- F. Sections of system that have been fully or partially submerged in water must be replaced. Moisture content of insulation during installation shall not exceed five percent by weight.
- G. At each casing termination (end plate) in buildings and manholes, plug the casing drain openings with brass plugs and extend 1 inch pipe size galvanized vent pipes (ASTM A53) from the casing vents through the tops of the manholes or 1 foot (300 mm) above the conduit in buildings. Terminate the outside vents in 180-degree bends.

- H. Provide reports to the Contracting Officer's Representative that include:
1. Daily written report: Prepared daily and signed by the Contractor. Submit the original report to the Contracting Officer's Representative on the same day it is prepared. Provide one set of field pictures of work daily.
 2. Report Contents: State whether or not the condition and quality of the materials used and the delivery, storage, installation and testing of the system are in accordance with the manufacturer's recommendations, changes to drawings and specifications, any corrective action that was taken of the system, identify any conditions that could result in an unsatisfactory installation.
 3. Report Certification: Daily reports are to be reviewed, signed and sealed by the Professional Engineer responsible for the system installation.
 4. Report Submittals and Stop Order: Daily reports shall be submitted with the payment requests. All work must stop if daily reports are not furnished and requests for payments shall be denied if the daily reports are not furnished.
 5. Certification of Compliance: Upon completion of the work and 30 days prior to final acceptance, deliver to Contracting Officer's Representative a notarized Certificate of Compliance signed by principal officers of Contractor, stating that the installation is satisfactory and in accordance with plans, specifications, and manufacturer's instructions.
 6. The Contractor shall retain copies of all the daily reports and the Certificate of Compliance for 5 years after final acceptance of the system by the Government.
- I. Sections of system that have been fully or partially submerged in water must be replaced. Moisture content of insulation during installation shall not exceed five percent by weight.
- J. At each casing termination (end plate) in buildings and manholes, plug the casing drain openings with brass plugs and extend 1 inch pipe size ASTM A53 galvanized vent pipes from the casing vents through the tops of the manholes or 1 foot (300 mm) above the conduit in buildings. Terminate the outside vents in 180-degree bends.

3.9 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Threaded joints: ASME B1.20.1, tapered pipe threads. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified. Joints made with oil and graphite pipe joint compound shall have compound applied to male threads only.
 - 2. Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
 - 3. Pipe threads shall be cut to give proper engagement in threaded fittings. Clean pipe and fittings before installation and ream pipe after cutting threads. Threaded pipe shall have clean-cut threads; dull or damaged pipe dies shall not be used.
- D. Construct welded joints: AWS D10.12, using qualified processes and welding operators according to "Quality Assurance" Article. Branch connections shall be made with either welding tees or welding outlet fittings. Welding outlet fittings shall be forged, integrally reinforced to provide 100 percent pipe strength, beveled for full penetration welding and funneled at inlet for full fluid flow.
- E. Flanged joints: Select gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Gaskets and bolting shall be applied in accordance with the recommendations of the gasket manufacturer and bolting standards of ASME B31.1. Strains shall be evenly applied without overstress of bolts. Gaskets shall cover entire area of mating faces of flanges.
- F. Location, spacing and cold set of ball joints: Conform to layout drawings approved by manufacturer of ball joints. Representative of manufacturer shall visit site and verify that installation is proper. Locate to allow access to all packing injection devices, when provided.

G. Expansion Joints (Bellows And Slip Type):

1. Type, quantity and spacing of anchors and guides as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments that will be imposed.
2. Cold setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.
3. Prepare for service by cleaning all sliding surfaces, add packing as necessary. Remove all apparatus provided to restrain joint during shipping or installation.
4. Expansion joints must be located in readily accessible manhole or in walk-through tunnel. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding packing.

H. Conduit piping joints shall be assembled in sections and finished with pourable or split insulation, exterior jacket sleeve, and apply shrink-wrap seals.

I. All pipe intersections and changes in direction shall be made with factory-built-reinforced fittings. Field-fabricated fittings and miters are not permitted.

3.10 INSTALLATION - SAFETY VALVES

- A. Valves must be upright and oriented so that lifting levers are accessible from nearest walkway.
- B. Provide special flexible connector on each safety valve that is designed to avoid blow-back of steam into the tunnel or manhole. Slip joint to be arranged to prevent vent line from imposing any strain on safety valve and to prevent moisture accumulation in safety valve. Support vent line from above. Provide drain line to nearest floor drain from flexible connector. Provide separate vent line from each safety valve to atmosphere unless otherwise shown. Piping weight on safety valve outlet shall not exceed that allowed by valve manufacturer.
- C. Provide union or flanged connection at safety valve outlet to allow removal of safety valves without disassembling vents.

3.11 INSTALLATION - PRESSURE GAGES

- A. Locate at inlet and outlet of each pressure reducing station, on each pump discharge and after main stop valves (gate and butterfly valves) on

steam distribution lines. Orient gages so that dials are upright and visible from nearest walkway and from operating point of main steam stop valves. Provide gage cock. Provide siphon on steam service. Provide liquid filled gages on pump discharge.

3.12 INSTALLATION - THERMOMETERS

A. Orient thermometers so that scales are upright and visible from nearest walkway. Locate wells in flow stream.

3.13 INSTALLATION - VALVES

- A. Do not locate valve stems below the horizontal centerline of the pipe.
- B. Locate valves to permit access for operation, maintenance, and replacement.
- C. Provide 3/4 inch (19 mm) globe-valved warm-up bypasses at all steam gate and butterfly valves 3 inch (80 mm) pipe size and larger.
- D. Provide 3/4 inch (19 mm) gate or ball-valved drains at each side of steam gate and butterfly valves where condensate could collect, due to the slope of the pipeline, when the main valve is shut.

3.14 THERMAL INSULATION

- A. Steam, condensate and drip return piping, other than in pre-engineered direct buried systems, shall be insulated as follows:
 - 1. Piping in concrete trenches and manholes: Insulated with calcium silicate, fiberglass, or cellular glass pipe insulation, glass cloth or aluminum jacket.
 - 2. Exposed piping in walk through tunnels: Insulated with calcium silicate, fiberglass, or cellular glass pipe insulation, all service jacket. Condensate return piping may be insulated with rigid cellular phenolic, all service jacket.
 - 3. Piping in manholes: Insulated with calcium silicate or cellular glass pipe insulation, glass cloth or aluminum jacket.
 - 4. Minimum Insulation Thickness: Insulation thicknesses given in Table 5 and 6 are minimum nominal thickness.

TABLE 5				
Minimum Pipe Insulation Thickness inches (mm)				
For Steam 16 to 250 psi (110 to 1724 kPa) gage				
Nominal Pipe Diameter inches (mm)	MPT-PC MPT-PF	Delta	Thermo-12 Super Caltemp	Foamglas
1 (25)	2 (50)	2-1/2 (63)	4 (100)	4-1/2 (110)
1-1/2 (40)	2 (50)	2-1/2 (63)	4 (100)	4-1/2 (110)
2 (50)	2-1/2 (63)	3-1/2 (85)	4-1/2 (110)	5 (125)
2-1/2 (65)	2-1/2 (63)	3-1/2 (85)	4-1/2 (110)	5 (125)
3 (80)	3 (75)	4 (100)	5 (125)	6 (150)
4 (100)	3 (75)	4 (100)	5 (125)	6 (150)
5 (125)	3 (75)	4 (100)	5 (125)	6 (150)
6 (150)	3-1/2 (85)	4-1/2 (110)	5-1/2 (135)	6 (150)
8 (200)	6 (150)	3-1/2 (85)	5-1/2 (135)	6 (150)
10 (250)	4 (100)	5 (125)	6 (150)	6-1/2 (165)
12 (300)	4 (100)	5 (125)	6 (150)	6-1/2 (165)
14 (350)	4 (100)	5 (125)	6 (150)	6-1/2 (165)
16 (400)	4 (100)	5 (125)	6 (150)	6-1/2 (165)
18 (450)	4 (100)	5 (125)	6 (150)	6-1/2 (165)

Parts not to be insulated are:

- a. Threaded valves
- b. Steam traps
- c. Check valves
- d. Unions
- e. Threaded strainers
- f. Strainer basket removal cover and bolting
- g. Dielectric flanges and unions
- h. Expansion joints
- i. Flexible connectors
- j. Ball joints except piping between joints

5. Installation of insulation:

- a. Pressure Tests: Complete all pressure tests before installing.
- b. Insulation material: New, clean, dry and stored in a clean dry environment; jacketing materials to be clean and unmarred; store

- adhesives in original containers. Materials shall not have exceeded the predicted shelf life as set by manufacturer.
- c. Identify all materials incorporated in the job on manufacturer's container by name, type and description.
 - d. Apply materials on clean, dry surfaces from which all dirt, loose scale, construction debris has been removed by wire brushing.
 - e. The installation shall be neat, thermally and structurally tight without sag, neatly finished at all hanger or other penetrations and shall provide a smooth finished surface primed as required to receive specified painting.
 - f. Do not use scrap insulation. Repair any work damaged by welding, burning, compressing due to concentrated construction loads.
 - g. Apply pipe covering protection saddles, MSS SP 58, Type 39, at all hanger points. Fill space between saddle and piping with high density insulation, thoroughly packed. Terminate jacket clear of saddle bearing area.
 - h. Insulation and jacket shall terminate hard and tight at all anchor points.
 - i. Insulation termination at piping facilities not to be insulated shall stop short, and be finished with 45 degree chamfered section of insulating and finishing cement, and covered with jacket.
 - j. Flanged fittings and valves shall be insulated with sections of pipe insulation cut, fitted and arranged neatly, and firmly wired in place. Insulating cement shall fill all cracks, voids and outer surface for covering with glass cloth. Insulation of valve bonnet shall terminate on valve side of bonnet flange to permit valve repair.
 - k. On calcium silicate, cellular glass and rigid cellular phenolic insulated piping systems, fittings shall be insulated with field or factory-shaped sections of insulation, finished with specified insulating and finishing cements and covered with jacket or PVC premolded cover. On sizes 2 inches (50 mm) and smaller it is permissible to apply insulating and finishing cements, and cover with jacket or PVC premolded cover.
 - l. Fiberglass insulated piping systems fittings over 2 inches (50 mm) shall be insulated with specified molded pipe fitting insulation or compressed blanket, finished with specified insulating and

finishing cements and covered with specified PVC fitting jacket.
On sizes 2 inches (50 mm) and under apply insulating and finishing
cements and cover with PVC fitting jacket.

- m. Apply glass cloth jacket using an approved adhesive. Glass cloth shall be smooth, tight and neatly finished at all edges; prime cloth to receive paint.

3.15 WELDING (ASME B31.1 AND AWA B2.1-B)

- A. The Contractor is entirely responsible for the quality of the welding and shall:
 - 1. Conduct tests of the welding procedures used on the project, verify the suitability of the procedures used, verify that the welds made will meet the required tests, and also verify that the welding operators have the ability to make sound welds under standard conditions.
 - 2. Perform all welding operations required for construction and installation of the distribution system.
- B. Welder Qualifications: All welders shall be qualified as per ASME B31.1 and AWS B2.1-B2.1M-BMG.
- C. Field bevels and shop bevels: Done by mechanical means or by flame cutting. Where beveling is done by flame cutting, surfaces shall be thoroughly cleaned of scale and oxidation just prior to welding. Conform to specified standards.
- D. Utilize split welding rings or approved alternate method for field joints on all carrier pipes above 2 inches (50 mm) to assure proper alignment, complete weld penetration, and prevention of weld spatter reaching the interior of the pipe. Make field joints 2 inches (50 mm) and smaller with welding sockets.
- E. Piping shall not be split, bent, flattened, or otherwise damaged either before, during, or after installation. Where the pipe temperature falls to 32 deg F (0 deg C) or lower, the pipe shall be heated to approximately 100 deg F (38 deg C) for a distance of 1 foot (300 mm) on each side of the weld before welding, and the weld shall be finished before the pipe cools to 32 deg F (0 deg C).
- F. Replace and reinspect defective welds. Repairing defective welds by adding weld material over the defect or by peening will not be permitted. Welders responsible for defective welds must be requalified.
- G. Electrodes shall be stored in a dry heated area, and be kept free of moisture and dampness during fabrication operations. Discard electrodes that have lost part of their coating.

H. An approved independent testing firm regularly engaged in radiographic testing shall perform radiographic examination of all field welds in the carrier piping of the systems, in manholes and in walk-through tunnels, in accordance with ASME B31.1. Furnish a set of films or pictures showing each weld inspected, a report evaluating the quality of each weld, and a location plan showing the physical location where each weld is to be found in the completed project, prior to installing conduit field joints, trench covers, backfilling and hydrostatic testing. All radiographs shall be reviewed and interpreted by an ASNT Certified Level III radiographer, employed by the testing firm, who shall sign the reading report. The Contracting Officer's Representative reserves the right to review all inspection records, and if any welds inspected are found unacceptable they shall be removed, rewelded, and radiographically reexamined at no cost to the Government.

3.16 CLEANING OF PIPING:

A. Clean pipe and fittings inside and outside before and after assembly. Remove all dirt, scale, and other foreign matter from inside the piping by use of a pipe swab or pipe "pig" before connecting pipe sections, valves, equipment or fittings.

3.17 IDENTIFICATION

A. Install continuous plastic underground warning tapes during back filling of trenches for underground steam and condensate distribution piping. Locate tapes 12 inches (300 mm) below finished grade, directly over piping.

3.18 IDENTIFICATION SIGNS

A. Valves: Provide laminated plastic signs, with engraved lettering not less than 3/16 inch (5 mm) high, on all isolating valves on steam and condensate return system, identifying building or area served. Attach to the valves with corrosion-resistant chains.

B. Pipes: Label service of all pipes in manholes and walk-thru tunnels.

3.19 FIELD QUALITY CONTROL

A. Demonstrate leak-tightness of all piping systems by performing hydrostatic and operational tests. All labor, material and test instruments must be furnished by the Contractor. All instruments must be approved by the Contracting Officer's Representative.

- B. Pressure test direct-buried systems in conformance with requirements stated in this specification and in printed instructions for the system supplied. Tests must include carrier piping and casing.
- C. Holiday testing of direct-buried system steel casings: Test entire surface of casings for faults in coating after installation in trench prior to backfilling. Use test method and voltage recommended by coating manufacturer. Repair any holidays found and retest. System shall not be backfilled until all holidays are eliminated.
- D. Before conducting steam system operating test, remove steam trap elements or use bypass connections around traps; then flush lines with high pressure water until discharge shows no foreign matter to the satisfaction of Contracting Officer's Representative.
- E. Steam and condensate carrier piping shall be tested hydrostatically before insulation is applied at field joints and shall be proved tight at a pressure 1 1/2 times distribution supply pressure for a period not less than 2 hours with no pressure decay.
 - 1. Test piping located in concrete trenches prior to installing trench covers. Test direct-buried systems prior to backfilling.
 - 2. Remove or isolate any elements of the system such as expansion joints, which are not designed for the test pressure.
 - 3. Prior to acceptance of installation, Contractor shall subject system to operating tests as may be required by Contracting Officer's Representative to demonstrate satisfactory functional and operating efficiency. These operating tests shall cover a period of not less than six hours for each portion of system tested. Conduct tests at times as the Contracting Officer's Representative may direct.
 - 4. Provide calibrated instruments, equipment, facilities and labor, at no additional cost to the Government. Test gage shall read in increments not exceeding 0.1 psi (1 kPa).
 - 5. Repeat tests when failures occur.
 - 6. After completion of satisfactory test, replace all elements that have been removed prior to testing.
- F. Pneumatic Testing of DDT System Casings:
 - 1. Perform test on all sections of the system before field-coating the field joints and before back-filling.
 - 2. Test shall be with compressed air at 15 psi (100 kPa) for 24 hours with pressure source disconnected and with no decay in pressure. Corrections to the readings are permissible to compensate for significant ambient temperature changes during the test period.

3. Pressure shall be measured with a gage with reading increments of 0.1 psi (1 kPa).
4. Each casing field joint shall be tested for leaks by means of soap solution or equivalent.
- G. NACE-accredited corrosion specialist shall test cathodic protection systems and demonstrate proper operation and protection in accordance with the recommendations and criteria in NACE SP0169.
- H. Deficiencies discovered shall be corrected at the Contractor's expense, to satisfaction of Contracting Officer's Representative. Major deficiencies or failure to correct deficiencies, to the satisfaction of the Contracting Officer's Representative, may be considered cause for rejecting the entire installation.
- I. Contractor will engage a qualified testing agency to perform tests and inspections.
- J. Tests and Inspections:
 1. Steam and condensate piping for testing: ASME B31.1 and ASME B31.9 and as follows:
 - a. Leave joints, including welds, uninsulated and exposed for examination during test.
 - b. Isolate equipment. Do not subject equipment to test pressure.
 - c. Install relief valve set at pressure no more than one-third higher than test pressure.
 - d. Fill system with temperature water. Where there is risk of freezing, air or a safe, compatible liquid may be used.
 - e. Use vents installed at high points to release trapped air while filling system. Use drip legs installed at low points for complete removal of liquid.
 2. Test steam and condensate piping as follows:
 - a. Subject steam and condensate piping to hydrostatic test pressure that is not less than 1.5 times the design pressure.
 - b. After hydrostatic test pressure has been applied for 10 minutes, examine joints for leakage. Remake leaking joints using new materials and repeat hydrostatic test until no leaks exist.
 3. Test conduit as follows:
 - a. Seal vents and drains and subject conduit to 15 psi (105 kPa) for four hours with no loss of pressure. Repair leaks and retest as required.
- K. Prepare test and inspection reports.

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