



SPECIFICATIONS

St. Cloud VA Healthcare System St. Cloud, MN

For "St. Cloud ADH and EC Support"

Project Number 656-343

100% Bid Documents

27 Dec 2019

Addendum 1

29 May 2020

Volume 1 and 2

**DEPARTMENT OF VETERANS AFFAIRS
VHA MASTER SPECIFICATIONS**

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SECTION 01 00 00
GENERAL REQUIREMENTS

1.1 SAFETY REQUIREMENTS

Refer to section 01 35 26, SAFETY REQUIREMENTS for safety and infection control requirements.

1.2 GENERAL INTENTION

- A. Contractor shall completely prepare site for building operations, including demolition and removal of existing structures and furnish labor, equipment and materials to perform work for the Construct Adult Day Health & Extended Care Support Building project, as required by drawings and specifications.

The subject project will construct a new building adjacent to Building 116 to house the Adult Day Health Care operation of the Extended Care Service Line. Work includes general construction not all inclusive to: abatement, demolition, removal or relocation of existing structures, relocation of existing utilities, alterations, grading, drainage, site utilities, curbs, walks, pavement, stormwater management systems, architectural, structural, mechanical and electrical work.

Adjacent buildings will remain occupied by the VA throughout construction. Work in occupied areas may need to be accomplished outside of normal working hours if noise, dust and other hazards cannot be mitigated. Coordination with other construction projects may be required during the course of construction.

- B. Visits to the site by Bidders may be made only by appointment with the Contracting Officer.
- C. Offices of Paradigm Engineers and Constructors, as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.

- D. Before placement and installation of work subject to tests by testing laboratory retained by the Contractor. The Contractor shall notify the COR not less than five work days in advance of the tests/inspection.
- E. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.
- F. Prior to commencing work, the general contractor shall provide proof that the project supervisor assigned to the project is an OSHA 30 certified "competent person" (CP) (29 CFR 1926.20(b)(2)). The CP will maintain a presence at the work site whenever the employees of the general contractor or subcontractors are present.
- G. The Key Personnel assigned by the contractor for the performance of work on this contract shall be acceptable to VA in terms of personal and professional conduct and technical knowledge. Should the assignment to this contract of any person by the contractor be deemed to conflict with the interests of VA, or in the event performance is deemed to be unsatisfactory at any time during the life of the contract, the Contracting Officer may notify the contractor and request the person be removed from the assignment. The reason for removal will be documented and a request to receive key personnel replacement within three (3) business days of the notification will be made. Replacement of key personnel qualifications shall be equal to or greater than those of the key personnel being replaced. Employment and staffing difficulties will not be justification for failure to meet established schedules. The contractor is required to submit a resume with qualifications for the proposed replacement which shall be approved by the COR and CO prior to the replacement starting work
- H. Training:
 - 1. The Contractor's project supervisor is required to attend GEMS and Safety training provided by VA St. Cloud. Training must be attended prior to being designated as a job supervisor on any VA St. Cloud**

construction project.

2. All employees of general contractor and subcontractors shall have, at a minimum, the 10-hour OSHA certified Construction Safety course and other relevant competency training, as determined by VA CP with input from the Infection Control Risk Assessment (ICRA) team.
3. Submit training records of all such employees for approval before the start of work.
4. Notice to proceed will be issued not less than 2 weeks after receipt of bonds; time extensions will not be granted because of the need for training.

I. Identification Badge:

All contractor employees working on this project will be required to obtain and wear while on VA property, a VA picture identification badge. The badge will only be issued to those employees having the appropriate OSHA Construction Safety Cards. The badges must be requested 10 business days in advance of working on site and will be issued free of charge by the VA. All ID badges must be returned upon contract completion. There will be a \$200 charge for each PIV/Flash ID badge not returned at the end of the contract. There will be a \$25 charge for "facility" badges and "contractor" or consultant badges.

J. Project Acceptance (Substantial Completion):

1. The acceptance of a project for substantial completion is to include the following:
 - a. The completion of all items to meet the criteria of the contract drawings and specifications to the satisfaction of the Contracting Officer (CO). Items for correction may be considered to be punch list items, as determined by the CO, if the COR finds them to be minor in correction. Value for the corrections will be held by the VA, as determined by the CO, until all corrections are completed to the satisfaction of the CO.
 - b. The VA will not accept a project, or phase of a project as determined by contract documents, as substantially complete until a complete passing test and balance report of the HVAC system has

been submitted and accepted as complete and passing by the CO. It is recommended that the HVAC system be completed with sufficient time to make corrections to submit a passing report. A time extension to the contract will not be considered for corrections to the HVAC system that are determined by the CO to be installation or design errors if within the contract.

- c. Occupancy and/or use of contractor provided/installed items does not require acceptance by the government. Contractor is to coordinate with the COR and the Contracting Officer when this condition exists.

1.3 STATEMENT OF BID ITEM(S)

A. ITEM I, GENERAL CONSTRUCTION: Work includes general construction, alterations, walks, grading, drainage, necessary removal of existing structures and construction and certain other items.

ITEM II, Electrical Work: Work includes all labor, material, equipment and supervision to perform the required electrical construction work on this project.

ITEM III, Mechanical Work: Work includes all labor, material, equipment and supervision to perform the required Mechanical construction work on this project.

1.4 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

- A. AFTER AWARD OF CONTRACT, Contractor is to provide his/her own drawings and specifications as downloaded from WWW.FBO.gov
- B. The Contractor has the Duty of Coordination. By executing the contract, the contractor agrees the contract package has been reviewed (prior to bid) to ensure that each trade included all work required to construct functional systems.
- C. There is no requirement that the specifications be completely accurate. Minor clarifications and coordination of details are not changes due to defective specifications.
- D. Omissions from the drawings or specifications or the misdescription of details of work which are manifestly necessary to carry out the intent of the drawings and specifications, or which are customarily performed, shall not relieve the contractor from performing such omitted or

misdescribed details of the work, but they shall be performed as if fully and correctly set forth and described in the drawings and specifications.

1.5 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan: A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. All contractor and subcontractor employees working on this project are subject to a background investigation. VA has the right to refuse to badge any employee that does not pass the background investigation. It is expected that the contractor will have the employee scheduled for the issuance of a badge well in advance of starting work. Due to the badge process, the employee will not be able come to the VA, receive badge, and conduct work on same day. There will be a \$200 fine for badges issued and not returned upon completion of project.

Contractor and subcontractor employees that will work on VA property shall submit the following information to the Contracting Officer's Representative (COR) when requesting a badge:

First, middle and last name (Legal name, as shown on picture ID)

Date of Birth (DOB)

Social Security Number (SSN)

Height

Eye Color

Hair Color

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Name of Firm or Company

VA Contract Number

VA Project Name

Name of COR

3. Before starting work the General Contractor shall give 5 business days' notice to the COR so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
4. For working outside the "regular hours" as defined in the contract, the General Contractor shall give 10 business days' notice to the Contracting Officer and the COR so that arrangements can be made. This notice is separate from any notices required for utility shutdown described later in this section.
5. No photography of VA premises is allowed without written permission of the Contracting Officer.
6. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Key Control:

1. Door hardware installed in construction doors is to be self-closing and storage function lock, able to receive a BEST 7 pin core and only operable with a key. The VA will install the construction core and issue keys to the contractor's personnel. All construction fences are to be locked with a VA padlock in series so VA engineering and police personnel have emergency access at all times. Construction fences are to be kept locked at all times to prevent access by patients and VA unauthorized staff. Contractor is to provide means of egress from the site that keeps the site secure from the exterior. Keys to necessary construction areas can be checked out with the approval of the COR. The contractor is to give a minimum of 10 business days' notice for security approval for areas that need to be entered for construction purposes.

GENERAL REQUIREMENTS

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2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.
3. VA construction core keys will be issued to the contractor as deemed necessary by the COR. All keys must be returned when no longer needed or upon completion of the contract. **There will be a \$25 charge for each key not returned at the end of the contract. Should VA security be compromised as a result of failure to return a key(s), there will be an additional charge to the contractor of \$25 for each door re-cored. There will be a \$60 charge for any VA padlocks not returned by the contractor.**

D. Document Control:

1. Before starting any work, the General Contractor/Subcontractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.
3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".

7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
 - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
 - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

E. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies. Contractor shall maintain a list of vehicles of all employees (general contractor and subcontractors) working on their site. List shall include employee name, vehicle make, model, color and license plate number.
2. In addition to the vehicles that are parked within the confines of the construction work area, a limited number of permits shall be issued for General Contractor and subcontractors for parking in designated areas only.

1.6 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer (see construction documents for a description of construction limit boundaries). The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The

temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.

- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

(FAR 52.236-10)

- D. Working space and space available for storing materials shall be as shown on the drawings.
- E. Workmen are subject to rules of Health Care System applicable to their conduct.
- F. Execute work in such a manner as to interfere as little as possible with work being done by others. Keep roads clear of construction materials, debris, standing construction equipment and vehicles at all times.
- G. Execute work so as to interfere as little as possible with the normal functioning of the Health Care System as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. The Contractor shall notify the COR prior to the use of equipment and tools that transmit vibrations and noises that can be either felt or heard outside the work site (core drilling, chipping hammer, jack hammer etc.). COR approval to use such equipment and tools shall be obtained in advance, not less

than 48 hours prior to the use of such tools, in order to allow advance coordination with Health Care System staff. Contractor to include pricing in the offer for executing this work off hours, after 4:30 pm or as indicated in the construction documents. This applies to all VA occupied space and any occupied space adjacent to construction activities where noise or vibration can be felt or heard.

1. Do not store materials and equipment in other than assigned areas.
2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work days. Provide unobstructed access to Health Care System areas required to remain in operation.
3. Where access by Health Care System personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements and will be coordinated in advance with the COR.

H. Phasing:

The Health Care System must maintain its operation 24 hours a day 7 days a week. Therefore, any interruption in service must be scheduled in advance and coordinated with the COR to ensure that no lapses in operation occur. It is the CONTRACTOR'S responsibility to develop a work plan and schedule detailing, at a minimum, the procedures to be employed, the equipment and materials to be used, the interim life safety measure to be used during the work, and a schedule defining the duration of the work with milestone subtasks.

To insure such executions, Contractor shall furnish the COR with a schedule of approximate dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the COR 15 business days in advance of the proposed date of starting work in each specific area of site, building or portion thereof. All phasing dates shall be

arranged to insure accomplishment of this work in successive phases as detailed in the Construction Drawings for phasing.

- I. Building(s) No.(s) 116 (Rehab Center - adjacent directly to the west) will be occupied during performance of work to construct the subject building. Prior to work commencing on phasing related to the connecting corridor between B116 and the subject building, a construction barrier should be built to isolate this work from the occupied space in B116>

1. Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that equipment and affected areas to be used in the Health Care Systems operations will not be hindered. Contractor shall permit access to Department of Veterans Affairs personnel and patients through other construction areas which serve as routes of access to such affected areas and equipment. These routes whether access or egress shall be isolated from the construction area by temporary partitions and have walking surfaces, lighting, etc. to facilitate patient and staff access. Coordinate alteration work in areas occupied by Department of Veterans Affairs so that Health Care System operations will continue during the construction period.
2. Immediate areas of alterations not mentioned in preceding Subparagraph 1 will be temporarily vacated while alterations are performed.

- J. Construction Fence: Before construction operations begin, Contractor shall provide a chain link construction fence, 2.1m (seven feet) minimum height, around the construction area indicated on the drawings or as required confining all construction activities and staged materials, equipment etc. Provide vehicle and man gates for access with necessary hardware, including hasps and padlocks. Contractor must provide hardware on gate to provide exit ability of contractor's staff and not allow access to patients at the facility. VA engineering staff must have the ability to access this gate at any time. Fasten fence

fabric to terminal posts with tension bands and to line posts and top and bottom rails with tie wires spaced at maximum 375mm (15 inches). Bottom of fences shall extend to 25mm (one inch) above grade. Removal of construction fence shall be coordinated in advance with the COR.

- K. When a building and/or construction site is turned over to Contractor, Contractor shall accept entire responsibility including upkeep and maintenance therefore:
1. Contractor shall maintain a minimum temperature of (40 degrees F) at all times, except as otherwise specified.
 2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.
- L. Utilities Services: Maintain existing utility services for Health Care System at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, the Contractor shall coordinate in advance with the COR and receive COR approval to proceed prior to any such cuts or caps. The Contractor shall coordinate with the COR and the Utility Company when applicable.
1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of the COR. No "HOT TAPPING" of any utility service other than storm or sanitary utilities is allowed unless under extreme circumstances. If these circumstances are determined appropriate and approved by the COR, all work must follow Facilities Management Memorandum 23 "Hot Tapping Procedures".

- All services under work shall be isolated and all energy released before work begins. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without a detailed work plan, the Health Care System Director's prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS for additional requirements.
2. Contractor shall submit a request to interrupt any such services to the COR, in writing, 5 business days in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
 3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Health Care System. Interruption time approved by Health Care System may occur at other than Contractor's normal working hours.
 4. Major interruptions (any utility systems affecting operations of the Health Care System) of any system must be requested, in writing, at least 15 business days prior to the desired time and shall be performed as directed by the COR.
 5. In case of a contract construction emergency, service will be interrupted on approval of the COR. Such approval will be confirmed in writing as soon as practical.
 6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

M. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like (including hangers and all supports) shall be removed back to the source (panels, main lines, etc.) Any lines described on the drawings to be abandoned in place shall be sealed, capped or plugged behind a finished surface as applicable code allows.

N. To minimize interference of construction activities with flow of Health Care System traffic, comply with the following:

1. Keep roads, walks and entrances to grounds/parking/occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane must be open to traffic at all times with approval.
2. The Contractor shall submit proposed methods and scheduling of required cutting, altering and removal of existing roads, walks and entrances to the COR not less than 15 work days in advance of any such work. Plans for such work must be approved in advance by the COR.

O. Coordinate the work for this contract with other construction operations and notify the COR in advance of scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

1.7 ALTERATIONS

A. Survey: Before any work is started, the Contractor shall make a thorough survey with the COR of buildings or areas of buildings (specifically Building 116) in which alterations occur and areas which are anticipated routes of access or may be affected by adjacent construction activities, and furnish a report, signed by both to the Contracting Officer. This report shall list by rooms and spaces:

1. Existing condition and types of resilient flooring, doors, windows, walls and other surfaces not required to be altered throughout affected areas of the building.
2. Existence and conditions of items such as plumbing fixtures and accessories, electrical fixtures, equipment, venetian blinds,

shades, etc., required by drawings to be either reused or relocated, or both.

3. Shall note any discrepancies between drawings and existing conditions at site.

4. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and the COR.

B. Any items required by drawings to be either reused or relocated or both, found during this survey to be nonexistent, or in opinion of the COR, to be in such condition that their use is impossible or impractical, shall be furnished and/or replaced by Contractor with new items in accordance with specifications which will be furnished by Government. Provided the contract work is changed by reason of this subparagraph B, the contract will be modified accordingly, under provisions of clause entitled "DIFFERING SITE CONDITIONS" (FAR 52.236-2) and "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).

C. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and the COR together shall make a thorough re-survey of the areas of buildings involved. They shall furnish a report on conditions then existing, of resilient flooring, doors, windows, walls and other surfaces as compared with conditions of same as noted in first condition survey report:

1. Re-survey report shall also list any damage caused by Contractor to such flooring and other surfaces, despite protection measures; and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.

D. Protection: Provide the following protective measures:

1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.

2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.
3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.

1.8 DISPOSAL AND RETENTION

- A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:
 1. Reserved items which are to remain property of the Government are noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by the COR.
 2. Items not reserved shall become property of the Contractor and be removed by Contractor from Health Care System.
 3. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

1.9 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

- A. The Contractor shall preserve and protect all surfaces including but not limited to asphalt, sidewalks, curbs, structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work site, which are not to be removed and which do not unreasonably

interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound. Any grass that is damaged during construction will have the pre-existing grade restored, be sodded and maintained until the sod is firmly rooted as determined by the COR. Sod will be watered by contractor and may not exceed 6 inches while the contractor is responsible.

- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

(FAR 52.236-9)

- C. Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements. At a minimum, the contractor is to comply with all EPA regulations for protection from storm water pollution that would be caused by construction and implement all required safeties to maintain compliance. Also, all wash downs for concrete trucks is to be conducted off site. No containment areas are allowed on site.

D. Refer to FAR clause 52.236-7, "Permits and Responsibilities," which is included in General Conditions. A National Pollutant Discharge Elimination System (NPDES) and/or Storm Water pollution Prevention Plan (SWPPP) permit is required for this project. The Contractor is considered an "operator" under the permit and has extensive responsibility for compliance with permit requirements. VA will provide the permit application upon request available at the (appropriate Health Care System) office. The Contractor and affected subcontractors shall furnish all information and certifications that are required to comply with the permit process and permit requirements. Many of the permit requirements will be satisfied by completing construction as shown and specified. Some requirements involve the Contractor's method of operations and operations planning and the Contractor is responsible for employing best management practices. The affected activities often include, but are not limited to the following:

- Designating areas for equipment maintenance and repair;
- Providing waste receptacles at convenient locations and provide regular collection of wastes;
- Locating equipment wash down areas on site and provide appropriate control of wash-waters; concrete truck wash down is not allowed on site.
- Providing protected storage areas for chemicals, paints, solvents, fertilizers, and other potentially toxic materials; and
- Providing adequately maintained sanitary facilities.

E. Contractor shall maintain grounds in and around their construction site including all staging, storage and parking areas assigned to this contract (referred to as construction area). Contractor shall remove debris promptly within construction areas. Contractor shall mow and weed whip the construction areas and weed whip on the public side of their construction fences. Mowing and whipping shall occur on regular basis at all times throughout the active contract to prevent vegetation from exceeding 4" in height. Weed control shall be maintained

throughout the construction contract period with a plan approved by the COR to return construction site to the preexisting condition unless stated otherwise.

1.10 RESTORATION

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as shown in the drawings or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without prior written approval of the CO. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the COR before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

1.11 PHYSICAL DATA

- A. Data and information furnished or referred to below is for the Contractor's information. The Government shall not be responsible for

any interpretation of or conclusion drawn from the data or information by the Contractor.

1. The indications of physical conditions on the drawings and in the specifications are the result of site investigations by **Paradigm Engineers and Constructors**.

(FAR 52.236-4)

- B. Subsurface conditions have been developed by core borings and test pits. Logs of subsurface exploration are shown diagrammatically on drawings.
- C. A copy of the soil report will be made available for inspection by bidders upon request to the Engineering Officer at the VA Health Care system, St. Cloud, MN, and shall be considered part of the contract documents.
- D. Government does not guarantee that other materials will not be encountered nor that proportions, conditions or character of several materials will not vary from those indicated by explorations. Bidders are expected to examine site of work and logs of borings; and, after investigation, decide for themselves character of materials and make their bids accordingly. Upon proper application to Department of Veterans Affairs, bidders will be permitted to make subsurface explorations of their own at site.

1.12 PROFESSIONAL SURVEYING SERVICES

A registered professional land surveyor or registered civil engineer whose services are retained and paid for by the Contractor shall perform services specified herein and in other specification sections. The Contractor shall certify that the land surveyor or civil engineer is not one who is a regular employee of the Contractor, and that the land surveyor or civil engineer has no financial interest in this contract.

1.13 LAYOUT OF WORK

- A. The Contractor shall lay out the work from Government established base lines and bench marks, indicated on the drawings, and shall be

responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor.

(FAR 52.236-17)

- B. Establish and plainly mark center lines for each building and corner of column lines and/or addition to each existing building, and such other lines and grades that are reasonably necessary to properly assure that location, orientation, and elevations established for each such structure and/or addition, are in accordance with lines and elevations shown on contract drawings.
- C. Following completion of general mass excavation and before any other permanent work is performed, establish and plainly mark (through use of appropriate batter boards or other means) sufficient additional survey control points or system of points as may be necessary to assure proper alignment, orientation, and grade of all major features of work. Survey shall include, but not be limited to, location of lines and grades of footings, exterior walls, center lines of columns in both directions, major utilities and elevations of floor slabs:
 - 1. Such additional survey control points or system of points thus established shall be checked and certified by a registered land surveyor or registered civil engineer. Furnish such certification to the COR before any work (such as footings, floor slabs, columns, walls, utilities and other major controlling features) is placed.

D. During progress of work, and particularly as work progresses from floor to floor, Contractor shall have line grades and plumbness of all major form work checked and certified by a registered land surveyor or registered civil engineer as meeting requirements of contract drawings. Furnish such certification to the COR before any major items of concrete work are placed. In addition, Contractor shall also furnish to the COR certificates from a registered land surveyor or registered civil engineer that the following work is complete in every respect as required by contract drawings.

1. Lines of each building and/or addition.
2. Elevations of bottoms of footings and tops of floors of each building and/or addition.
3. Lines and elevations of sewers and of all outside distribution systems.

E. Whenever changes from contract drawings are made in line or grading requiring certificates, record such changes on a reproducible drawing bearing the registered land surveyor or registered civil engineer seal, and forward these drawings upon completion of work to the COR.

F. Upon completion of the work, the Contractor shall furnish the COR one electronic copy and reproducible drawings at the scale of the contract drawings, showing the finished grade on the grid developed for constructing the work. These drawings shall bear the seal of the registered land surveyor or registered civil engineer.

G. The Contractor shall perform the surveying and layout work of this and other articles and specifications in accordance with the provisions of Article "Professional Surveying Services".

1.14 AS-BUILT DRAWINGS

A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.

- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for COR review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings to the COR within 15 calendar days after each completed phase and after the acceptance of the project by the COR.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.15 USE OF ROADWAYS

- A. For hauling, use only established public roads and roads on Health Care System property and, when authorized by the COR, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed and restoration performed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.
- B. When new permanent roads are to be a part of this contract, Contractor may construct them immediately for use to facilitate building operations. These roads may be used by all who have business thereon within zone of building operations.
- C. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads leading thereto must be completed and available for use at time set for completion of such buildings or parts thereof.

1.16 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

- A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to written approval and compliance with the following provisions:
 - 1. Permission to use each unit or system must be given by the Contracting Officer in writing. Any such equipment shall be installed and maintained in accordance with the written agreement and following provisions

2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Installation of temporary electrical equipment or devices shall be in accordance with NFPA 70, National Electrical Code, (2014 Edition), Article 590, *Temporary Installations*. Voltage supplied to each item of equipment shall be verified to be correct. Motors shall not be overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
 3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be reduced to contract specifications or, in the absence of contracting specifications, to at or below manufacturer's specifications for typical installations.
 4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
 5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
 6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government
- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.

- C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.
- D. Any damage to the equipment or excessive wear due to prolonged use will be repaired replaced by the contractor at the contractor's expense.

1.17 TEMPORARY TOILETS

- A. Provide where directed, (for use by all Contractor's workers) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by the COR, provide suitable dry closets where directed. Keep such places clean and free from flies, and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.

1.18 AVAILABILITY AND USE OF UTILITY SERVICES

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The Contractor shall carefully conserve all utilities furnished.
- B. The Contractor, at Contractor's expense and in a workmanlike manner, in compliance with code and as satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia and repair restore the infrastructure as required.
- C. Contractor shall furnish and install meters at Contractor's expense and furnish the Health Care System a monthly record of the Contractor's usage of all furnished utilities including but not limited to electricity, water and steam as hereinafter specified.
- D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open flame devices including but not limited to 'salamander' is not permitted. Maintain minimum temperatures as specified for various materials:

1. Obtain heat by connecting to Health Care System heating distribution system.
 - a. Steam is available at no cost to Contractor. Building must be dried in, insulated and deemed not wasteful of VA utilities prior to heating with steam.
 - b. Electric Resistance heat is not allowed.
 2. If the contractor elects not to connect to the nearest available steam supply, gas/fuel heaters will be allowed with a submitted plan that is approved by the COR and facility Safety Officer.
 - a. Gas/fuel heaters must be an indirect heat unit with a heat exchanger. The unit must utilize a fresh air intake and exhaust outdoors.
 - b. All gas/fuel is to be supplied by the contractor at contractor's expense.
- E. Electricity (for Construction and Testing): Furnish all temporary electric services.
1. Obtain electricity by connecting to the Health Care System electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices. Electricity for all other uses is available at no cost to the Contractor.
- F. Water (for Construction and Testing): Furnish temporary water service.
1. Obtain water by connecting to the Health Care System water distribution system. Provide reduced pressure backflow preventer at each connection as per code. Water is available at no cost to the Contractor.
 2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes may be cause for revocation (at Contracting Officer's discretion) of use of water from Health Care System's system.

3. Water from the potable water system may not be used for irrigation.
Irrigation water is available near the site.

1.19 NEW TELEPHONE EQUIPMENT

The contractor shall coordinate with the work of installation of telephone equipment by others. This work shall be completed before the building is turned over to VA.

1.20 TESTS

- A. As per specification section 23 05 93 the contractor shall provide a written testing and commissioning plan complete with component level, equipment level, sub-system level and system level breakdowns. The plan will provide a schedule and a written sequence of what will be tested, how and what the expected outcome will be. This document will be submitted for approval prior to commencing work. The contractor shall document the results of the approved plan and submit for approval with the as built documentation.
- B. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.
- C. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- D. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire system which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a system which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper

operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.

- E. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonable period of time during which operating and environmental conditions remain reasonably constant and are typical of the design conditions.
- F. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.21 INSTRUCTIONS

- A. Contractor shall furnish Maintenance and Operating manuals (hard copies and electronic) and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals and one compact disc (four hard copies and one electronic copy each) for each separate piece of equipment shall be delivered to the COR coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a

different model, style, and size than that furnished will not be accepted.

- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed training to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Training for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until training for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. The Contractor shall coordinate and schedule all training in advance with the COR. Training shall be considered concluded only when the COR is satisfied in regard to complete and thorough coverage. The contractor shall submit a course outline with associated material to the COR for review and approval prior to scheduling training to ensure the subject matter covers the expectations of the VA and the contractual requirements. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the COR, does not demonstrate sufficient qualifications.

1.22 GOVERNMENT-FURNISHED PROPERTY

- A. The Government shall deliver to the Contractor, the Government-furnished property shown on the drawings.
- B. Equipment furnished by Government to be installed by Contractor will be furnished to Contractor at the Health Care System.
- C. Contractor shall be prepared to receive this equipment from Government and store or place such equipment not less than 90 days before Completion Date of project.
- D. Notify Contracting Officer in writing, 60 days in advance, of date on which Contractor will be prepared to receive equipment furnished by

Government. Arrangements will then be made by the Government for delivery of equipment.

1. Immediately upon delivery of equipment, Contractor shall arrange for a joint inspection thereof with a representative of the Government. At such time the Contractor shall acknowledge receipt of equipment described, make notations, and immediately furnish the Government representative with a written statement as to its condition or shortages.

2. Contractor thereafter is responsible for such equipment until such time as acceptance of contract work is made by the Government.

E. Equipment furnished by the Government will be delivered in a partially assembled (knock down) condition in accordance with existing standard commercial practices, complete with all fittings, fastenings, and appliances necessary for connections to respective services installed under contract. All fittings and appliances (i.e., couplings, ells, tees, nipples, piping, conduits, cables, and the like) necessary to make the connection between the Government furnished equipment item and the utility stub-up shall be furnished and installed by the contractor at no additional cost to the Government.

F. Completely assemble and install the Government furnished equipment in place ready for proper operation in accordance with specifications and drawings.

G. Furnish supervision of installation of equipment at construction site by qualified factory trained technicians regularly employed by the equipment manufacturer.

1.23 RELOCATED ITEMS

A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment indicated by symbol "R" or otherwise shown to be relocated by the Contractor.

B. Perform relocation of such equipment or items at such times and in such a manner as directed by the COR.

- C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, at the main whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified herein before under paragraph "Abandoned Lines".
- D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper

1.24 PHOTOGRAPHIC DOCUMENTATION

- A. During the construction period through completion, provide photographic documentation of construction progress and at selected milestones including electronic indexing, navigation, storage and remote access to the documentation, as per these specifications. A minimum of 75 photos per month (for Minor) are to be delivered monthly on 2 CD's to the COR. The commercial photographer or the subcontractor used for this work shall meet the following qualifications:
 - 1. Demonstrable minimum experience of three (3) years in operation providing documentation and advanced indexing/navigation systems including a representative portfolio of construction projects of similar type, size, duration and complexity as the Project.
 - 2. Demonstrable ability to service projects throughout North America, which shall be demonstrated by a representative portfolio of active projects of similar type, size, duration and complexity as the Project.
- B. Photographic documentation elements:
 - 1. Each digital image shall be taken with a professional grade camera with minimum size of 6 megapixels (MP) capable of producing 8 x 10 inch prints with a minimum of 2272 x 1704 pixels and 16 x 20 inch prints with a minimum 2592 x 1944 pixels.
 - 2. Indexing and navigation system shall utilize actual AUTOCAD construction drawings, making such drawings interactive on an on-line interface. For all documentation referenced herein, indexing

and navigation must be organized by both time (date-stamped) and location throughout the project.

3. Documentation shall combine indexing and navigation system with inspection-grade digital photography designed to capture actual conditions throughout construction and at critical milestones. Documentation shall be accessible on-line through use of an internet connection. Documentation shall allow for secure multiple-user access, simultaneously, on-line.
4. Before construction, the building pad, adjacent streets, roadways, parkways, driveways, curbs, sidewalks, landscaping, adjacent utilities and adjacent structures surrounding the building pad and site shall be documented. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings. If site work or pad preparation is extensive, this documentation may be required immediately before construction and at several pre-determined intervals before building work commences.
5. Construction progress for all trades shall be tracked at pre-determined intervals, but not less than once every thirty (30) calendar days ("Progressions"). Progression documentation shall track both the exterior and interior construction of the building. Exterior Progressions shall track 360 degrees around the site and each building. Interior Progressions shall track interior improvements beginning when stud work commences and continuing until Project completion.
6. As-built condition of pre-foundation utilities and site utilities shall be documented prior to pouring footers, placing concrete and/or backfilling. This process shall include all underground and in-slab utilities within the building(s) envelope(s) and utility runs in the immediate vicinity of the building(s) envelope(s). This may also include utilities enclosed in slab-on-deck in multi-story buildings. Overlapping photographic techniques shall be used to

insure maximum coverage. Indexing and navigation accomplished through interactive site utility plans.

7. As-built conditions of mechanical, electrical, plumbing and all other systems shall be documented post-inspection and pre-insulation, sheet rock or dry wall installation. This process shall include all finished systems located in the walls and ceilings of all buildings at the Project. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings.
8. As-built conditions of exterior skin and elevations shall be documented with an increased concentration of digital photographs as directed by the COR in order to capture pre-determined focal points, such as waterproofing, window flashing, radiused steel work, architectural or Exterior Insulation and Finish Systems (EIFS) detailing. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive elevations or elevation details.
9. As-built finished conditions of the interior of each building including floors, ceilings and walls shall be documented at certificate of occupancy or equivalent, or just prior to occupancy, or both, as directed by the COR. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings.
10. Miscellaneous events that occur during any Contractor site visit, or events captured by the Department of Veterans Affairs independently, shall be dated, labeled and inserted into a Section in the navigation structure entitled "Slideshows," allowing this information to be stored in the same "place" as the formal scope.
11. Customizable project-specific digital photographic documentation of other details or milestones. Indexing and navigation accomplished through interactive architectural plans.

12. Monthly (29 max) exterior progressions (360 degrees around the project) and slideshows (all elevations and building envelope). The slideshows allow for the inclusion of Department of Veterans Affairs pictures, aerial photographs, and timely images which do not fit into any regular monthly photopath.
 13. Weekly (21 Max) Site Progressions - Photographic documentation capturing the project at different stages of construction. These progressions shall capture underground utilities, excavation, grading, backfill, landscaping and road construction throughout the duration of the project.
 14. Regular (8 max) interior progressions of all walls of the entire project to begin at time of substantial framed or as directed by the COR through to completion.
 15. Detailed Exact-Built of all Slabs for all project slab pours just prior to placing concrete or as directed by the COR.
 16. Detailed Interior exact built overlapping photos of the entire building to include documentation of all mechanical, electrical and plumbing systems in every wall and ceiling, to be conducted after rough-ins are complete, just prior to insulation and or drywall, or as directed by the COR.
 17. Finished detailed Interior exact built overlapping photos of all walls, ceilings, and floors to be scheduled by the COR prior to occupancy.
 18. In event a greater or lesser number of images than specified above are required by the COR, adjustment in contract price will be made in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).
- C. Images shall be taken by a commercial photographer and must show distinctly, at as large a scale as possible, all parts of work embraced in the picture.
- D. Coordination of photo shoots is accomplished through the COR.
Contractor shall also attend construction team meetings as necessary.

Contractor's operations team shall provide regular updates regarding the status of the documentation, including photo shoots concluded, the availability of new Progressions or Exact-Built viewable on-line and anticipated future shoot dates.

- E. Contractor shall provide all on-line domain/web hosting, security measures, and redundant server back-up of the documentation.
- F. Contractor shall provide technical support related to using the system or service.
- G. Upon completion of the project, final copies of the documentation (the "Permanent Record") with the indexing and navigation system embedded (and active) shall be provided in an electronic media format, typically a DVD or external hard-drive. Permanent Record shall have Building Information Modeling (BIM) interface capabilities. On-line access terminates upon delivery of the Permanent Record.

1.25 FINAL ELEVATION DIGITAL IMAGES

- A. A minimum of four (4) images of each elevation shall be taken with a minimum 6 MP camera, by a professional photographer with different settings to allow the COR to select the image to be printed. All images are provided to the COR on a CD.
- B. Photographs shall be taken upon completion, including landscaping. They shall be taken on a clear sunny day to obtain sufficient detail to show depth and to provide clear, sharp pictures. Pictures shall be 400 mm x 500 mm (16 by 20 inches), printed on regular weight paper, matte finish archival grade photographic paper and produced by a RA4 process from the digital image with a minimum 300 PPI. Identifying data shall be carried on label affixed to back of photograph without damage to photograph and shall be similar to that provided for final construction photographs.
- C. Furnish six (6) 400 mm x 500 mm (16 by 20 inch) color prints of the following buildings constructed under this project (elevations as selected by the COR from the images taken above). Photographs shall be artistically composed showing full front elevations. All images shall

become property of the Government. Each of the selected six prints shall be place in a frame with a minimum of 2 inches of appropriate matting as a border. Provide a selection of a minimum of 3 different frames from which the COR will select one style to frame all six prints. Photographs with frames shall be delivered to the COR in boxes suitable for shipping.

1.26 HISTORIC PRESERVATION

Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor shall immediately notify the COR verbally, and then with a written follow up. The Contractor shall cease work at the point of discovery in order to protect the find from damage, pending direction from the Contracting Officer as to how to proceed.

1.27 REBATE DOCUMENTATION

- A. As the VA is involved in rebate programs for installed materials, the contractor is to provide information to the COR including invoices, information sheets, etc. as required for the government to successfully receive rebates.

1.28 SITE INSPECTIONS

- A. The Government reserves the right to inspect the project site during contractor performance. Inspections shall conform to FAR 52.246-12 and here in described.
- B. Inspections shall be conducted randomly on a daily basis by the assigned COR and/or other Facilities Management (FM) staff members. Once per week project sites may be inspected by Facilities Management team. Work shall continue during these inspections as usual, as these are routine safety inspections.
- C. Throughout the duration of the project the contractor shall schedule critical milestone inspections and obtain approval from the Contracting Officer and COR in order to proceed with the work.

1. At minimum the Contractor shall schedule inspections for any underground, in floor, in wall, above ceiling, concrete, concrete reinforcement, partial final and final inspection work. If any work is covered without inspection, it is the Contractor's responsibility to uncover the work at the Contractors expense for inspection.
 - a. Above ceiling inspections are treated as final inspections for items above the ceiling tile. All items shall be installed into the ceiling with exception of the acoustical tile or finished surface (sheetrock etc.). Ceiling tile or finished surface required for items to be mounted to (such as speakers) and perimeter tiles are allowed to be installed prior to inspection. One M&O clearance pre-inspection with appropriate contractor coordination drawings is allowed prior to above ceiling inspection
2. Contractor shall request inspection date 10 business days prior to the proposed inspection date. The Government will make all reasonable attempts to schedule inspection within 5 business days of the proposed inspection date. However an alternate date may be scheduled by the COR. This shall not constitute a delay to the schedule, if within a reasonable time period.
3. Written inspection reports will be furnished to the contractor by the Government. In the event there are discrepancies that effect follow on tasks, the Contractor shall not proceed with work without written approval from the Contracting Officer. This inspection log is generic; the specific project may require additional or less inspections depending upon the construction, site location and impacts. Coordinate with COR and Contracting Officer throughout the project for more information. Contracting Officers have the final authority on all punch lists. If the COR chooses to send an informal punch list to the contractor, that punch list is for reference only. If the COR chooses to send this information they have at least 3-5 business days to format and submit to the contractor.

4. Inspections by VA and or A/E personnel do not release the contractor from following the contract documents. It is expected that the contractor will have all work completed and ready for inspection. The VA reserves the right to deny an inspection due to incomplete work. The contractor cannot claim delays for failure to prepare for requested inspection. All inspection requests must be submitted 10 business days prior to the requested date. Reasonable attempts will be made to accommodate the Contractor's request.
5. Should VA personal identify items that do not meet or exceed the requirements for maintenance and safety clearances it is the contractor's responsibility to remove and reinstall the item(s) at no additional cost to the Government.
6. At the start of any Contractor requested inspection, the Contractor shall submit to the COR 3 copies of the Contractor's inspection records. The Contractor shall develop, maintain and document an inspection system acceptable to the Government to ensure that all work performed under the contract conforms to the contract requirements. The Contractor shall maintain complete inspection records documenting deficiencies and corrective actions. The Superintendent shall sign off on each deficiency listed upon completion.

1.29 Project/Phase Occupancy

- A. Prior to VA occupancy of any portion of the project the contractor shall provide all training (maintenance of equipment, operation of equipment, lockout/tag out training of equipment), operation manuals, maintenance manuals, safety manuals (including lockout/tag out and permit required confine space forms completed by contractors on the VA format used during construction), as built documents, the VA inspection packet and inspection records kept by the contractors which demonstrate contract compliance. The contractor will not be granted a time extension and will not be allowed to proceed due to not providing proper documents for the VA to occupy the space.

1.30 Contracting Officer Representative Coordination

- A. Contracting Officer Representative (COR) will be onsite while the contract is active. CORs will be available at all times for emergencies. Contractors are to coordinate with CORs schedule for inspections, coordination, etc. It is the responsibility of the contractor to submit Requests for Information (RFI) within a reasonable time frame. Typical RFI processing duration is 15 - 20 business days, subject to complexity. Contractor has a duty to coordinate upcoming work and seek clarifications in a timely manner to prevent contract delays. Contractor shall provide submittals for COR's and/or A/E's review within a reasonable time frame. Typical submittal review process duration is 25 business days, subject to complexity of the submittal.

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SECTION 01 32 16.15
PROJECT SCHEDULES
(SMALL PROJECTS - DESIGN/BID/BUILD)

PART 1- GENERAL

1.1 DESCRIPTION:

- A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

1.2 CONTRACTOR'S REPRESENTATIVE:

- A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COR).
- B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.
- C. The Contractor's representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification will apply.

1.3 CONTRACTOR'S CONSULTANT:

- A. The Contractor shall submit a qualification proposal to the COR, within 10 days of bid acceptance. The qualification proposal shall include:
1. The name and address of the proposed consultant.
 2. Information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.
 3. A representative sample of prior construction projects, which the proposed consultant has performed complete project scheduling services. These representative samples shall be of similar size and scope.
- B. The Contracting Officer has the right to approve or disapprove the proposed consultant and will notify the Contractor of the VA decision

within seven calendar days from receipt of the qualification proposal. In case of disapproval, the Contractor shall resubmit another consultant within 10 calendar days for renewed consideration. The Contractor shall have their scheduling consultant approved prior to submitting any schedule for approval.

1.4 COMPUTER PRODUCED SCHEDULES

- A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These must be submitted with and substantively support the contractor's monthly payment request and the signed look ahead report. The COR shall identify the five different report formats that the contractor shall provide.
- B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.
- C. The VA will report errors in computer-produced reports to the Contractor's representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports and associated diskette(s), when requested by the Contracting Officer's representative, to correct errors which affect the payment and schedule for the project.

1.5 THE COMPLETE PROJECT SCHEDULE SUBMITTAL

- A. Within 45 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved CPM schedule program. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as

a minimum, but not limited to, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start or start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the network diagram. The Contracting Officer's separate approval of the Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events but must have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. **The final Project Schedule in its original form shall contain no contract changes or delays which may have been incurred during the final network diagram development period and shall reflect the entire contract duration as defined in the bid documents.** These changes/delays shall be entered at the first update after the final Project Schedule has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

- B. Within 30 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the Contracting Officer or his representative, will do one or both of the following:
1. Notify the Contractor concerning his actions, opinions, and objections.
 2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan will be scheduled if required. Within 14 calendar days after the joint review, the Contractor shall revise and shall submit three blue line copies of the revised Project Schedule, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised

submission will be reviewed by the Contracting Officer and, if found to be as previously agreed upon, will be approved.

- C. The approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.

1.6 WORK ACTIVITY/EVENT COST DATA

- A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.
- B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS).
- C. In accordance with FAR 52.236 - 1 (PERFORMANCE OF WORK BY THE CONTRACTOR) and VAAR 852.236 - 72 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces will perform the work.

1.7 PROJECT SCHEDULE REQUIREMENTS

- A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:
 - 1. Show activities/events as:

- a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
 - b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
 - c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.
 - d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.
 - e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.
- 2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
 - 3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work days.
 - 4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
 - 5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.
- B. The Contractor shall submit the following supporting data in addition to the project schedule:

1. The appropriate project calendar including working days and holidays.
2. The planned number of shifts per day.
3. The number of hours per shift.

Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.

- C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable completion date of each phase regardless of the COR's approval of the Project Schedule.
- D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

1.8 PAYMENT TO THE CONTRACTOR:

- A. Monthly, the contractor shall submit an application and certificate for payment using VA Form 10-6001a or the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.
- B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

1.9 PAYMENT AND PROGRESS REPORTING

- A. Monthly schedule update meetings will be held on dates mutually agreed to by the COR and the Contractor. Contractor and their CPM consultant

(if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COR three work days in advance of the schedule update meeting. Job progress will be reviewed to verify:

1. Actual start and/or finish dates for updated/completed activities/events.
 2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
 3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
 4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.
 5. Completion percentage for all completed and partially completed activities/events.
 6. Logic and duration revisions required by this section of the specifications.
 7. Activity/event duration and percent complete shall be updated independently.
- B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.
- C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and resident engineer for the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the resident engineer. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the resident engineer within fourteen (14) calendar days of completing the regular schedule update.

Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.

- D. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

1.10 RESPONSIBILITY FOR COMPLETION

- A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:
1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
 2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
 3. Reschedule the work in conformance with the specification requirements.
- B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COR for the proposed schedule changes. If such actions are approved, the representative schedule

revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

1.11 CHANGES TO THE SCHEDULE

- A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file (s) and a list of any activity/event changes including predecessors and successors for any of the following reasons:
 - 1. Delay in completion of any activity/event or group of activities/events, which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
 - 2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
 - 3. The schedule does not represent the actual prosecution and progress of the project.
 - 4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.
- B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.
- C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.
- D. The cost of revisions to the project schedule resulting from contract changes will be included in the proposal for changes in work as specified in FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental), and will be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.
- E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

1.12 ADJUSTMENT OF CONTRACT COMPLETION

- A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.
- B. Actual delays in activities/events which, according to the computer- produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.
- C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.
- D. All delays due to non-work activities/events such as RFI's, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

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- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples (including laboratory samples to be tested), test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
 - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
 - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
 - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals (including any laboratory samples to be tested) will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by Contracting Officer Representative (COR) on behalf of the Contracting Officer.
- 1-6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall

SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.

1-7. VA REVIEW OF SUBMITTALS AND RFIS

- A. The VA will review all submittals for compliance with the technical requirements of the contract documents. The Architect-Engineer for this project will assist the VA in reviewing all submittals and determining contractual compliance. Review will be only for conformance with the applicable codes, standards and contract requirements.
- B. Period of review for submittals begins when the VA COR receives submittal from the Contractor.
- C. Period of review for each resubmittal is the same as for initial submittal.
- D. VA review period is 21 calendar days for submittals.
- E. VA review period is 21 calendar days for RFIs.
- F. The VA will return submittals to the Contractor with the following notations:
 - 1. "Approved": authorizes the Contractor to proceed with the work covered.
 - 2. "Approved as noted": authorizes the Contractor to proceed with the work covered provided the Contractor incorporates the noted comments and makes the noted corrections.
 - 3. "Disapproved, revise and resubmit": indicates noncompliance with the contract requirements or that submittal is incomplete. Resubmit with appropriate changes and corrections. No work shall proceed for this item until resubmittal is approved.
 - 4. "Not reviewed": indicates submittal does not have evidence of being reviewed and approved by Contractor or is not complete. A submittal marked "not reviewed" will be returned with an explanation of the reason it is not reviewed. Resubmit submittals after taking appropriate action

1-8. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

1-9. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect-Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.

1-10. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.

A. Submit samples in single units unless otherwise specified. Submit shop

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drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.

B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.

1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.

2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.

3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.

C. In addition to complying with the applicable requirements specified in preceding Article 1.9, samples which are required to have Laboratory Tests (those preceded by symbol "LT" under the separate sections of the specification shall be tested, at the expense of Contractor, in a commercial laboratory approved by Contracting Officer.

1. Laboratory shall furnish Contracting Officer with a certificate stating that it is fully equipped and qualified to perform intended work, is fully acquainted with specification requirements and intended use of materials and is an independent establishment in no way connected with organization of Contractor or with manufacturer or supplier of materials to be tested.

2. Certificates shall also set forth a list of comparable projects upon which laboratory has performed similar functions during past five years.

3. Samples and laboratory tests shall be sent directly to approved

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- commercial testing laboratory.
4. Contractor shall send a copy of transmittal letter to both COR and to Architect-Engineer simultaneously with submission of material to a commercial testing laboratory.
 5. Contractor shall forward a copy of transmittal letter to COR simultaneously with submission to a commercial testing laboratory.
 6. Laboratory test reports shall be sent directly to COR for appropriate action.
 7. Laboratory reports shall list contract specification test requirements and a comparative list of the laboratory test results. When tests show that the material meets specification requirements, the laboratory shall so certify on test report.
 8. Laboratory test reports shall also include a recommendation for approval or disapproval of tested item.
- D. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- E. Approved samples will be kept on file by the Contracting Officer Representative at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
- F. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
1. For each drawing required, submit one legible photographic paper or vellum reproducible.
 2. Reproducible shall be full size.
 3. Each drawing shall have marked thereon, proper descriptive title,
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St. Cloud VAMC
St. Cloud, MN

Adult Day Health Care Extended Care Support
VA263-15-C-0137

including Medical Center location, project number, manufacturer's
number, reference to contract drawing number, detail Section Number,
and Specification Section Number.

4. A space (4-3/4 by 5 inches) shall be reserved on each drawing to
accommodate approval or disapproval stamp.
 5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for
shipment.
 6. One reproducible print of approved or disapproved shop drawings will
be forwarded to Contractor.
 7. When work is directly related and involves more than one trade, shop
drawings shall be submitted to Architect-Engineer under one cover.
- 1-10. Samples (except laboratory samples), shop drawings, test reports,
certificates and manufacturers' literature and data, shall be submitted
for approval to:

Paradigm Engineers and Constructors
200 Envoy Circle, Suite 201
Louisville, KY 40299

- 1-11. At the time of transmittal to the Architect-Engineer, the Contractor
shall also send a copy of the complete submittal directly to the
Contracting Officer Representative.

- 1-12. Samples (except laboratory samples) for approval shall be sent to
Architect-Engineer, in care of Contracting Officer Representative, VA
Medical Center,

Jonathon Copeland, Contracting Officer Representative
4801 Veterans Drive
Bldg. #3, 2nd floor
St. Cloud, MN 56301

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SAFETY REQUIREMENTS
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SAFETY REQUIREMENTS

1.1 APPLICABLE PUBLICATIONS:

A. Latest publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

B. American Society of Safety Engineers (ASSE):

A10.1-2011.....Pre-Project & Pre-Task Safety and Health
Planning

A10.34-2012.....Protection of the Public on or Adjacent to
Construction Sites

A10.38-2013.....Basic Elements of an Employer's Program to
Provide a Safe and Healthful Work Environment
American National Standard Construction and
Demolition Operations

C. American Society for Testing and Materials (ASTM):

E84-2013.....Surface Burning Characteristics of Building
Materials

D. The Facilities Guidelines Institute (FGI):

FGI Guidelines-2010Guidelines for Design and Construction of
Healthcare Facilities

E. National Fire Protection Association (NFPA):

10-2013.....Standard for Portable Fire Extinguishers

30-2012.....Flammable and Combustible Liquids Code

51B-2014.....Standard for Fire Prevention During Welding,
Cutting and Other Hot Work

70-2014.....National Electrical Code

70B-2013.....Recommended Practice for Electrical Equipment
Maintenance

70E-2012Standard for Electrical Safety in the Workplace

99-2012.....Health Care Facilities Code

241-2013.....Standard for Safeguarding Construction,
Alteration, and Demolition Operations

F. The Joint Commission (TJC)

TJC ManualComprehensive Accreditation and Certification
Manual

G. U.S. Nuclear Regulatory Commission

10 CFR 20Standards for Protection Against Radiation

H. U.S. Occupational Safety and Health Administration (OSHA):

29 CFR 1904Reporting and Recording Injuries & Illnesses

29 CFR 1910Safety and Health Regulations for General
Industry

29 CFR 1926Safety and Health Regulations for Construction
Industry

CPL 2-0.124.....Multi-Employer Citation Policy

I. VHA Directive 2005-007

1.2 DEFINITIONS:

A. OSHA "Competent Person" (CP). One who is capable of identifying existing and predictable hazards in the surroundings and working conditions which are unsanitary, hazardous or dangerous to employees, and who has the authorization to take prompt corrective measures to eliminate them (see 29 CFR 1926.32(f)).

B. "Qualified Person" means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his ability to solve or resolve problems relating to the subject matter, the work, or the project.

C. High Visibility Accident. Any mishap which may generate publicity or high visibility.

D. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even though provided by physician or registered personnel.

E. Recordable Injuries or Illnesses. Any work-related injury or illness that results in:

1. Death, regardless of the time between the injury and death, or the length of the illness;
2. Days away from work (any time lost after day of injury/illness onset);
3. Restricted work;
4. Transfer to another job;
5. Medical treatment beyond first aid;
6. Loss of consciousness; or
7. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (6) above.

1.3 REGULATORY REQUIREMENTS:

- A. In addition to the detailed requirements included in the provisions of this contract, comply with 29 CFR 1926, comply with 29 CFR 1910 as incorporated by reference within 29 CFR 1926, comply with ASSE A10.34, and all applicable [federal, state, and local] laws, ordinances, criteria, rules and regulations. Submit matters of interpretation of standards for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern except with specific approval and acceptance by the Contracting Officer Representative.

1.4 ACCIDENT PREVENTION PLAN (APP) :

- A. The APP (aka Construction Safety & Health Plan) shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and ensure it is site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all worksite safety and health of each subcontractor(s). Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out.
- B. The APP shall be prepared as follows:
1. Written in English by a qualified person who is employed by the Prime Contractor articulating the specific work and hazards pertaining to the contract (model language can be found in ASSE A10.33). Specifically articulating the safety requirements found within these VA contract safety specifications.
 2. Address both the Prime Contractors and the subcontractors work operations.
 3. State measures to be taken to control hazards associated with materials, services, or equipment provided by suppliers.
 4. Address all the elements/sub-elements and in order as follows:
 - a. **SIGNATURE SHEET.** Title, signature, and phone number of the following:

- 1) Plan preparer (Qualified Person such as corporate safety staff person or contracted Certified Safety Professional with construction safety experience);
 - 2) Plan approver (company/corporate officers authorized to obligate the company);
 - 3) Plan concurrence (e.g., Chief of Operations, Corporate Chief of Safety, Corporate Industrial Hygienist, project manager or superintendent, project safety professional). Provide concurrence of other applicable corporate and project personnel (Contractor).
- b. **BACKGROUND INFORMATION.** List the following:
- 1) Contractor;
 - 2) Contract number;
 - 3) Project name;
 - 4) Brief project description, description of work to be performed, and location; phases of work anticipated (these will require an AHA).
- c. **STATEMENT OF SAFETY AND HEALTH POLICY.** Provide a copy of current corporate/company Safety and Health Policy Statement, detailing commitment to providing a safe and healthful workplace for all employees. The Contractor's written safety program goals, objectives, and accident experience goals for this contract should be provided.
- d. **RESPONSIBILITIES AND LINES OF AUTHORITIES.** Provide the following:
- 1) A statement of the employer's ultimate responsibility for the implementation of his SOH program;
 - 2) Identification and accountability of personnel responsible for safety at both corporate and project level. Contracts specifically requiring safety or industrial hygiene personnel shall include a copy of their resumes.
 - 3) The names of Competent and/or Qualified Person(s) and proof of competency/qualification to meet specific OSHA Competent/Qualified Person(s) requirements must be attached.
 - 4) Requirements that no work shall be performed unless a designated competent person is present on the job site;
 - 5) Requirements for pre-task Activity Hazard Analysis (AHAs);
 - 6) Lines of authority;

- 7) Policies and procedures regarding noncompliance with safety requirements (to include disciplinary actions for violation of safety requirements) should be identified;
- e. **SUBCONTRACTORS AND SUPPLIERS.** If applicable, provide procedures for coordinating SOH activities with other employers on the job site:
 - 1) Identification of subcontractors and suppliers (if known);
 - 2) Safety responsibilities of subcontractors and suppliers.
- f. **TRAINING.**
 - 1) Site-specific SOH orientation training at the time of initial hire or assignment to the project for every employee before working on the project site is required.
 - 2) Mandatory training and certifications that are applicable to this project (e.g., explosive actuated tools, crane operator, rigger, crane signal person, fall protection, electrical lockout/NFPA 70E, machine/equipment lockout, confined space, etc.) and any requirements for periodic retraining/recertification are required.
 - 3) Procedures for ongoing safety and health training for supervisors and employees shall be established to address changes in site hazards/conditions.
 - 4) OSHA 10-hour training is required for all workers on site and the OSHA 30-hour training is required for Trade Competent Persons (CPs)
- g. **SAFETY AND HEALTH INSPECTIONS.**
 - 1) Specific assignment of responsibilities for a minimum daily job site safety and health inspection during periods of work activity: Who will conduct (e.g., "Site Safety and Health CP"), proof of inspector's training/qualifications, when inspections will be conducted, procedures for documentation, deficiency tracking system, and follow-up procedures.
 - 2) Any external inspections/certifications that may be required (e.g., contracted CSP or CSHT)
- h. **ACCIDENT INVESTIGATION & REPORTING.** The Contractor shall conduct mishap investigations of all OSHA Recordable Incidents. The APP shall include accident/incident investigation procedure &

identify person(s) responsible to provide the following to the Contracting Officer Representative:

- 1) Exposure data (man-hours worked);
- 2) Accident investigations, reports, and logs.

i. **PLANS (PROGRAMS, PROCEDURES) REQUIRED.** Based on a risk assessment of contracted activities and on mandatory OSHA compliance programs, the Contractor shall address all applicable occupational risks in site-specific compliance and accident prevention plans. These Plans shall include but are not be limited to procedures for addressing the risks associates with the following:

- 1) Emergency response;
- 2) Contingency for severe weather;
- 3) Fire Prevention;
- 4) Medical Support;
- 5) Posting of emergency telephone numbers;
- 6) Prevention of alcohol and drug abuse;
- 7) Site sanitation (housekeeping, drinking water, toilets);
- 8) Night operations and lighting;
- 9) Hazard communication program;
- 10) Welding/Cutting "Hot" work;
- 11) Electrical Safe Work Practices (Electrical LOTO/NFPA 70E);
- 12) General Electrical Safety
- 13) Hazardous energy control (Machine LOTO);
- 14) Site-Specific Fall Protection & Prevention;
- 15) Excavation/trenching;
- 16) Crane Critical lift;
- 17) Respiratory protection;
- 18) Health hazard control program;
- 19) Heat/Cold Stress Monitoring;
- 20) Demolition plan (to include engineering survey);
- 21) Formwork and shoring erection and removal;
- 22) PreCast Concrete.

C. Submit the APP to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to

the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP.

- D. Once accepted by the Contracting Officer Representative, the APP and attachments will be enforced as part of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer, until the matter has been rectified.
- E. Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the Contracting Officer Representative. Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public (as defined by ASSE/SAFE A10.34) and the environment.

1.5 ACTIVITY HAZARD ANALYSES (AHAS) :

- A. AHAs are also known as Job Hazard Analyses, Job Safety Analyses, and Activity Safety Analyses. Before beginning each work activity involving a type of work presenting hazards not experienced in previous project operations or where a new work crew or sub-contractor is to perform the work, the Contractor(s) performing that work activity shall prepare an AHA (Example electronic AHA forms can be found on the US Army Corps of Engineers web site).
- B. AHAs shall define the activities being performed and identify the work sequences, the specific anticipated hazards, site conditions, equipment, materials, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level of risk.
- C. Work shall not begin until the AHA for the work activity has been accepted by the Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.
 - 1. The names of the Competent/Qualified Person(s) required for a particular activity (for example, excavations, scaffolding, fall protection, other activities as specified by OSHA and/or other State and Local agencies) shall be identified and included in the AHA. Certification of their competency/qualification shall be submitted

- to the Government Designated Authority (GDA) for acceptance prior to the start of that work activity.
2. The AHA shall be reviewed and modified as necessary to address changing site conditions, operations, or change of competent/qualified person(s).
 - a. If more than one Competent/Qualified Person is used on the AHA activity, a list of names shall be submitted as an attachment to the AHA. Those listed must be Competent/Qualified for the type of work involved in the AHA and familiar with current site safety issues.
 - b. If a new Competent/Qualified Person (not on the original list) is added, the list shall be updated (an administrative action not requiring an updated AHA). The new person shall acknowledge in writing that he or she has reviewed the AHA and is familiar with current site safety issues.
 3. Submit AHAs to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES for review at least 15 calendar days prior to the start of each phase. Subsequent AHAs as shall be formatted as amendments to the APP. The analysis should be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.
 4. The AHA list will be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.
 5. Develop the activity hazard analyses using the project schedule as the basis for the activities performed. All activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier, or subcontractor and provided to the prime contractor for review and approval and then submitted to the Contracting Officer Representative.

1.6 PRECONSTRUCTION CONFERENCE:

- A. Contractor representatives who have a responsibility or significant role in implementation of the accident prevention program, as required by 29 CFR 1926.20(b)(1), on the project shall attend the preconstruction conference to gain a mutual understanding of its implementation. This includes the project superintendent, subcontractor

superintendents, and any other assigned safety and health professionals.

- B. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.
- C. Deficiencies in the submitted APP will be brought to the attention of the Contractor within 14 days of submittal, and the Contractor shall revise the plan to correct deficiencies and re-submit it for acceptance. Do not begin work until there is an accepted APP.

1.7 "SITE SAFETY AND HEALTH OFFICER" (SSHO) AND "COMPETENT PERSON" (CP):

- A. The Prime Contractor shall designate a minimum of one SSHO at each project site that will be identified as the SSHO to administer the Contractor's safety program and government-accepted Accident Prevention Plan. Each subcontractor shall designate a minimum of one CP in compliance with 29 CFR 1926.20 (b) (2) that will be identified as a CP to administer their individual safety programs.
- B. Further, all specialized Competent Persons for the work crews will be supplied by the respective contractor as required by 29 CFR 1926 (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).
- C. These Competent Persons can have collateral duties as the subcontractor's superintendent and/or work crew lead persons as well as fill more than one specialized CP role (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).
- D. The SSHO or an equally-qualified Designated Representative/alternate will maintain a presence on the site during construction operations in accordance with FAR Clause 52.236-6: *Superintendence by the Contractor*. CPs will maintain presence during their construction activities in accordance with above mentioned clause. A listing of the designated SSHO and all known CPs shall be submitted prior to the start of work as

part of the APP with the training documentation and/or AHA as listed in Section 1.8 below.

- E. The repeated presence of uncontrolled hazards during a contractor's work operations will result in the designated CP as being deemed incompetent and result in the required removal of the employee in accordance with FAR Clause 52.236-5: Material and Workmanship, Paragraph (c).

1.8 TRAINING:

- A. The designated Prime Contractor SSHO must meet the requirements of all applicable OSHA standards and be capable (through training, experience, and qualifications) of ensuring that the requirements of 29 CFR 1926.16 and other appropriate Federal, State and local requirements are met for the project. As a minimum the SSHO must have completed the OSHA 30-hour Construction Safety class and have five (5) years of construction industry safety experience or three (3) years if he/she possesses a Certified Safety Professional (CSP) or certified Construction Safety and Health Technician (CSHT) certification or have a safety and health degree from an accredited university or college.
- B. All designated CPs shall have completed the OSHA 30-hour Construction Safety course within the past 5 years.
- C. In addition to the OSHA 30 Hour Construction Safety Course, all CPs with high hazard work operations such as operations involving asbestos, electrical, cranes, demolition, work at heights/fall protection, fire safety/life safety, ladder, rigging, scaffolds, and trenches/excavations shall have a specialized formal course in the hazard recognition & control associated with those high hazard work operations. Documented "repeat" deficiencies in the execution of safety requirements will require retaking the requisite formal course.
- D. All other construction workers shall have the OSHA 10-hour Construction Safety Outreach course and any necessary safety training to be able to identify hazards within their work environment.
- E. Submit training records associated with the above training requirements to the Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance.
- F. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the SSHO or

his/her designated representative. As a minimum, this briefing shall include information on the site-specific hazards, construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, emergency procedures, accident reporting etc... Documentation shall be provided to the Contracting Officer Representative that individuals have undergone contractor's safety briefing.

- G. Ongoing safety training will be accomplished in the form of weekly documented safety meeting.

1.9 INSPECTIONS:

- A. The SSHO shall conduct frequent and regular safety inspections (daily) of the site and each of the subcontractors CPs shall conduct frequent and regular safety inspections (daily) of their work operations as required by 29 CFR 1926.20(b)(2). Each week, the SSHO shall conduct a formal documented inspection of the entire construction areas with the subcontractors' "Trade Safety and Health CPs" present in their work areas. Coordinate with, and report findings and corrective actions weekly to Contracting Officer Representative.
- B. A Certified Safety Professional (CSP) with specialized knowledge in construction safety or a certified Construction Safety and Health Technician (CSHT) shall randomly conduct a monthly site safety inspection. The CSP or CSHT can be a corporate safety professional or independently contracted. The CSP or CSHT will provide their certificate number on the required report for verification as necessary.
1. Results of the inspection will be documented with tracking of the identified hazards to abatement.
 2. The Contracting Officer Representative will be notified immediately prior to start of the inspection and invited to accompany the inspection.
 3. Identified hazard and controls will be discussed to come to a mutual understanding to ensure abatement and prevent future reoccurrence.
 4. A report of the inspection findings with status of abatement will be provided to the Contracting Officer Representative within one week of the onsite inspection.

1.10 ACCIDENTS, OSHA 300 LOGS, AND MAN-HOURS:

- A. Notify the Contracting Officer Representative as soon as practical, but no more than four hours after any accident meeting the definition of

OSHA Recordable Injuries or Illnesses or High Visibility Accidents, property damage equal to or greater than \$5,000, or any weight handling equipment accident. Within notification include contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the accident site until the Contracting Officer Representative determine whether a government investigation will be conducted.

- B. Conduct an accident investigation for recordable injuries and illnesses, for Medical Treatment defined in paragraph DEFINITIONS, and property damage accidents resulting in at least \$20,000 in damages, to establish the root cause(s) of the accident. Complete the VA Form 2162 and provide the report to the Contracting Officer Representative or Government Designated Authority within 5 calendar days of the accident. The Contracting Officer Representative will provide copies of any required or special forms.
- C. A summation of all man-hours worked by the contractor and associated sub-contractors for each month will be reported to the Contracting Officer Representative monthly.
- D. A summation of all OSHA recordable accidents experienced on site by the contractor and associated sub-contractors for each month will be provided to the Contracting Officer Representative monthly. The contractor and associated sub-contractors' OSHA 300 logs will be made available to the Contracting Officer Representative as requested.

1.11 PERSONAL PROTECTIVE EQUIPMENT (PPE) :

- A. PPE is governed in all areas by the nature of the work the employee is performing. For example, specific PPE required for performing work on electrical equipment is identified in NFPA 70E, Standard for Electrical Safety in the Workplace.
- B. Mandatory PPE includes:
 - 1. Hard Hats - unless written authorization is given by the Contracting Officer Representative in circumstances of work operations that have limited potential for falling object hazards such as during finishing work or minor remodeling. With authorization to relax the requirement of hard hats, if a worker becomes exposed to an overhead

falling object hazard, then hard hats would be required in accordance with the OSHA regulations.

2. Safety glasses - unless written authorization is given by the Contracting Officer Representative appropriate safety glasses meeting the ANSI Z.87.1 standard must be worn by each person on site.
3. Appropriate Safety Shoes - based on the hazards present, safety shoes meeting the requirements of ASTM F2413-11 shall be worn by each person on site unless written authorization is given by the Contracting Officer Representative.
4. Hearing protection - Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks.

1.12 INFECTION CONTROL

- A. Infection Control is critical in all medical center facilities. Interior construction activities causing disturbance of existing dust, or creating new dust, must be conducted within ventilation-controlled areas that minimize the flow of airborne particles into patient areas. Exterior construction activities causing disturbance of soil or creates dust in some other manner must be controlled.
- B. An AHA associated with infection control will be performed by VA personnel in accordance with FGI Guidelines (i.e. Infection Control Risk Assessment (ICRA)). The ICRA procedure found on the American Society for Healthcare Engineering (ASHE) website will be utilized. Risk classifications of Class II or lower will require approval by the Contracting Officer Representative before beginning any construction work. Risk classifications of Class III or higher will require a permit before beginning any construction work. Infection Control permits will be issued by the Medical Center Hygienist. The Infection Control Permits will be posted outside the appropriate construction area. More than one permit may be issued for a construction project if the work is located in separate areas requiring separate classes. The primary project scope area for this project is: **Class [II - from VA]**, however, work outside the primary project scope area may vary. The required infection control precautions with each class are as follows:
 1. Class I requirements:
 - a. During Construction Work:

- 1) Notify the Contracting Officer Representative or Government Designated Authority.
 - 2) Execute work by methods to minimize raising dust from construction operations.
 - 3) Ceiling tiles: Immediately replace a ceiling tiles displaced for visual inspection.
 - b. Upon Completion:
 - 1) Clean work area upon completion of task.
 - 2) Notify the Contracting Officer Representative or Government Designated Authority.
2. Class II requirements:
- a. During Construction Work:
 - 1) Notify the Contracting Officer Representative or Government Designated Authority.
 - 2) Provide active means to prevent airborne dust from dispersing into atmosphere such as wet methods or tool mounted dust collectors where possible.
 - 3) Water mist work surfaces to control dust while cutting.
 - 4) Seal unused doors with duct tape.
 - 5) Block off and seal air vents.
 - 6) Remove or isolate HVAC system in areas where work is being performed.
 - b. Upon Completion:
 - 1) Wipe work surfaces with cleaner/disinfectant.
 - 2) Contain construction waste before transport in tightly covered containers.
 - 3) Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area.
 - 4) Upon completion, restore HVAC system where work was performed.
 - 5) Notify the Contracting Officer Representative or Government Designated Authority.
3. Class III requirements:
- a. During Construction Work:
 - 1) Obtain permit from the Contracting Officer Representative or Government Designated Authority.
 - 2) Remove or Isolate HVAC system in area where work is being done to prevent contamination of duct system.

- 3) Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non-work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.
- 4) Maintain negative air pressure, 0.01 inches of water gauge, within work site utilizing HEPA equipped air filtration units and continuously monitored with a digital display, recording and alarm instrument, which must be calibrated on installation, maintained with periodic calibration and monitored by the contractor.
- 5) Contain construction waste before transport in tightly covered containers.
- 6) Cover transport receptacles or carts. Tape covering unless solid lid.

b. Upon Completion:

- 1) Do not remove barriers from work area until completed project is inspected by the Contracting Officer Representative or Government Designated Authority and thoroughly cleaned by the VA Environmental Services Department.
- 2) Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.
- 3) Vacuum work area with HEPA filtered vacuums.
- 4) Wet mop area with cleaner/disinfectant.
- 5) Upon completion, restore HVAC system where work was performed.
- 6) Return permit to the Contracting Officer Representative or Government Designated Authority.

4. Class IV requirements:

a. During Construction Work:

- 1) Obtain permit from the Contracting Officer Representative or Government Designated Authority 2) Isolate HVAC system in area where work is being done to prevent contamination of duct system.
- 2) Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non-work area or implement control

cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.

- 3) Maintain negative air pressure within work site utilizing HEPA equipped air filtration units.
- 4) Seal holes, pipes, conduits, and punctures.
- 5) Construct anteroom and require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving work site or they can wear cloth or paper coveralls that are removed each time they leave work site.
- 6) All personnel entering work site are required to wear shoe covers. Shoe covers must be changed each time the worker exits the work area.

b. Upon Completion:

- 1) Do not remove barriers from work area until completed project is inspected by the Contracting Officer Representative.
- 2) Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.
- 3) Contain construction waste before transport in tightly covered containers.
- 4) Cover transport receptacles or carts. Tape covering unless solid lid.
- 5) Vacuum work area with HEPA filtered vacuums.
- 6) Wet mop area with cleaner/disinfectant.
- 7) Upon completion, restore HVAC system where work was performed.
- 8) Return permit to the Contracting Officer Representative or Government Designated Authority

C. Barriers shall be erected as required based upon classification (Class III & IV requires barriers) and shall be constructed as follows:

1. Class III and IV - closed door with masking tape applied over the frame and door is acceptable for projects that can be contained in a single room.

2. Construction, demolition or reconstruction not capable of containment within a single room must have the following barriers erected and made presentable on hospital occupied side:

- a. Class III & IV (where dust control is the only hazard, and an agreement is reached with the Contracting Officer Representative)
 - Airtight plastic barrier that extends from the floor to ceiling. Seams must be sealed with duct tape to prevent dust and debris from escaping.
 - b. Where debris is a hazard - Drywall barrier erected with joints covered or sealed to prevent dust and debris from escaping.
 - c. Class III & IV - Seal all penetrations in existing barrier airtight.
 - d. Class III & IV - Barriers at penetration of ceiling envelopes, chases and ceiling spaces are required to stop movement air and debris.
 - e. Class IV only - Anteroom or double entrance openings that allow workers to remove protective clothing or vacuum off existing clothing.
 - f. Class III & IV - At elevators shafts or stairways within the field of construction, overlapping flap minimum of two feet wide of polyethylene enclosures for personnel access.
- D. Products and Materials:
- 1. Sheet Plastic: Fire retardant polystyrene, 6-mil thickness meeting local fire codes.
 - 2. Barrier Doors: Self Closing One-hour fire-rated solid core wood in steel frame, painted.
 - 3. Dust proof one-hour fire-rated drywall unless the rating of the existing wall exceeds a one-hour rating, then the existing wall condition must be matched.
 - 4. High Efficiency Particulate Air-Equipped filtration machine rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Maintenance of equipment and replacement of the HEPA filters and other filters will be in accordance with manufacturer's instructions.
 - 5. Exhaust Hoses: Heavy duty, flexible steel reinforced; Ventilation Blower Hose
 - 6. Adhesive Walk-off Mats: Provide minimum size mats of 24 inches x 36 inches

7. Disinfectant: Hospital-approved disinfectant or equivalent product

8. Portable Ceiling Access Module

E. Before any construction on site begins, all contractor personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.

F. A dust control program will be established and maintained as part of contractor's infection preventive measures in accordance with the FGI Guidelines for Design and Construction of Healthcare Facilities. Prior to start of work, prepare a plan detailing project-specific dust protection measures with associated product data, including periodic status reports, and submit to Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.

G. Medical center Infection Control personnel will monitor for airborne disease (e.g. aspergillosis) during construction. A baseline of conditions will be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality with safe thresholds established.

H. In general, the following preventive measures shall be adopted during construction to keep down dust and prevent mold.

1. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents or building openings. HEPA filtration is required where the exhaust dust may reenter the medical center.
2. Exhaust hoses shall be exhausted so that dust is not reintroduced to the medical center.
3. Adhesive Walk-off/Carpet Walk-off Mats shall be used at all interior transitions from the construction area to be occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.
4. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently.

Remove debris as it is created. Transport these outside the construction area in containers with tightly fitting lids.

5. The contractor shall not haul debris through patient-care areas without prior approval of the Contracting Officer Representative and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.
6. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.
7. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.

I. Final Cleanup:

1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.
2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.
3. All new air ducts shall be cleaned prior to final inspection.

J. Exterior Construction

1. Contractor shall verify that dust will not be introduced into the medical center through intake vents or building openings. HEPA filtration on intake vents is required where dust may be introduced.
2. Dust created from disturbance of soil such as from vehicle movement will be wetted with use of a water truck as necessary
3. All cutting, drilling, grinding, sanding, or disturbance of materials shall be accomplished with tools equipped with either local exhaust ventilation (i.e. vacuum systems) or wet suppression controls.

1.13 TUBERCULOSIS SCREENING

- A. Contractor shall provide written certification that all contract employees assigned to the work site have had a pre-placement tuberculin screening within 90 days prior to assignment to the worksite and been found have negative TB screening reactions. Contractors shall be required to show documentation of negative TB screening reactions for any additional workers who are added after the 90-day requirement before they will be allowed to work on the work site. NOTE: This can be the Center for Disease Control (CDC) and Prevention and two-step skin testing or a Food and Drug Administration (FDA)-approved blood test.
1. Contract employees manifesting positive screening reactions to the tuberculin shall be examined according to current CDC guidelines prior to working on VHA property.
 2. Subsequently, if the employee is found without evidence of active (infectious) pulmonary TB, a statement documenting examination by a physician shall be on file with the employer (construction contractor), noting that the employee with a positive tuberculin screening test is without evidence of active (infectious) pulmonary TB.
 3. If the employee is found with evidence of active (infectious) pulmonary TB, the employee shall require treatment with a subsequent statement to the fact on file with the employer before being allowed to return to work on VHA property.

1.14 FIRE SAFETY

- A. Fire Safety Plan: Establish and maintain a site-specific fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Contracting Officer Representative for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. This plan may be an element of the Accident Prevention Plan.
- B. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- C. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in

accordance with NFPA 241. For small facilities with less than (20 feet) exposing overall length, separate by 3m (10 feet).

D. Temporary Construction Partitions:

1. Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas, the areas that are described in phasing requirements and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, $\frac{3}{4}$ hour fire/smoke rated doors with self-closing devices.
2. Install one-hour fire-rated temporary construction partitions where required to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.
3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.

E. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.

F. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Contracting Officer Representative.

G. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to Contracting Officer Representative.

H. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.

I. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.

J. Standpipes: Install and extend standpipes up with each floor in accordance with 29 CFR 1926 and NFPA 241. Do not charge wet standpipes subject to freezing until weather protected.

- K. Sprinklers: Install, test and activate new automatic sprinklers prior to removing existing sprinklers or fire rated temporary partitions.
- L. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with Contracting Officer Representative. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the Contracting Officer Representative.
- M. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with Contracting Officer Representative at least 72 hours in advance.
- N. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to Contracting Officer Representative.
- O. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- P. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- Q. If required, submit documentation to the Contracting Officer Representative that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.15 ELECTRICAL

- A. All electrical work shall comply with NFPA 70 (NEC), NFPA 70B, NFPA 70E, 29 CFR Part 1910 Subpart J - General Environmental Controls, 29 CFR Part 1910 Subpart S - Electrical, and 29 CFR 1926 Subpart K in addition to other references required by contract.
- B. All qualified persons performing electrical work under this contract shall be licensed journeyman or master electricians. All apprentice electricians performing under this contract shall be deemed unqualified

persons unless they are working under the immediate supervision of a licensed electrician or master electrician.

- C. All electrical work will be accomplished de-energized and in the Electrically Safe Work Condition (refer to NFPA 70E for Work Involving Electrical Hazards, including Exemptions to Work Permit). Any Contractor, subcontractor or temporary worker who fails to fully comply with this requirement is subject to immediate termination in accordance with FAR clause 52.236-5(c). Only in rare circumstance where achieving an electrically safe work condition prior to beginning work would increase or cause additional hazards or is infeasible due to equipment design or operational limitations is energized work permitted. The Contracting Officer Representative with approval of the Medical Center Director will make the determination if the circumstances would meet the exception outlined above. An AHA specific to energized work activities will be developed, reviewed, and accepted prior to the start of that work.
1. Development of a Hazardous Electrical Energy Control Procedure is required prior to de-energization. A single Simple Lockout/Tagout Procedure for multiple work operations can only be used for work involving qualified person(s) de-energizing one set of conductors or circuit part source. Task specific Complex Lockout/Tagout Procedures are required at all other times.
 2. Verification of the absence of voltage after de-energization and lockout/tagout is considered "energized electrical work" (live work) under NFPA 70E, and shall only be performed by qualified persons wearing appropriate shock protective (voltage rated) gloves and arc rate personal protective clothing and equipment, using Underwriters Laboratories (UL) tested and appropriately rated contact electrical testing instruments or equipment appropriate for the environment in which they will be used.
 3. Personal Protective Equipment (PPE) and electrical testing instruments will be readily available for inspection by the Contracting Officer Representative.
- D. Before beginning any electrical work, an Activity Hazard Analysis (AHA) will be conducted to include Shock Hazard and Arc Flash Hazard analyses (NFPA Tables can be used only as a last alternative and it is strongly suggested a full Arc Flash Hazard Analyses be conducted). Work shall

not begin until the AHA for the work activity has been accepted by the Contracting Officer Representative and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.

- E. Ground-fault circuit interrupters. All 120-volt, single-phase 15- and 20-ampere receptacle outlets on construction sites shall have approved ground-fault circuit interrupters for personnel protection. "Assured Equipment Grounding Conductor Program" only is not allowed.

1.16 FALL PROTECTION

- A. The fall protection (FP) threshold height requirement is 6 ft for ALL WORK, unless specified differently or the OSHA 29 CFR 1926 requirements are more stringent, to include steel erection activities, systems-engineered activities (prefabricated) metal buildings, residential (wood) construction and scaffolding work.
 - 1. The use of a Safety Monitoring System (SMS) as a fall protection method is prohibited.
 - 2. The use of Controlled Access Zone (CAZ) as a fall protection method is prohibited.
 - 3. A Warning Line System (WLS) may ONLY be used on floors or flat or low-sloped roofs (between 0 - 18.4 degrees or 4:12 slope) and shall be erected around all sides of the work area (See 29 CFR 1926.502(f) for construction of WLS requirements). Working within the WLS does not require FP. No worker shall be allowed in the area between the roof or floor edge and the WLS without FP. FP is required when working outside the WLS.
 - 4. Fall protection while using a ladder will be governed by the OSHA requirements.

1.17 SCAFFOLDS AND OTHER WORK PLATFORMS

- A. All scaffolds and other work platforms construction activities shall comply with 29 CFR 1926 Subpart L.
- B. The fall protection (FP) threshold height requirement is 6 ft as stated in Section 1.16.
- C. The following hierarchy and prohibitions shall be followed in selecting appropriate work platforms.
 - 1. Scaffolds, platforms, or temporary floors shall be provided for all work except that can be performed safely from the ground or similar footing.

2. Ladders less than 20 feet may be used as work platforms only when use of small hand tools or handling of light material is involved.
3. Ladder jacks, lean-to, and prop-scaffolds are prohibited.
4. Emergency descent devices shall not be used as working platforms.
- D. Contractors shall use a scaffold tagging system in which all scaffolds are tagged by the Competent Person. Tags shall be color-coded: green indicates the scaffold has been inspected and is safe to use; red indicates the scaffold is unsafe to use. Tags shall be readily visible, made of materials that will withstand the environment in which they are used, be legible and shall include:
 1. The Competent Person's name and signature;
 2. Dates of initial and last inspections.
- E. Mast Climbing work platforms: When access ladders, including masts designed as ladders, exceed 20 ft in height, positive fall protection shall be used.

1.18 EXCAVATION AND TRENCHES

- A. All excavation and trenching work shall comply with 29 CFR 1926 Subpart P.
- B. All excavations and trenches 5 feet in depth or greater shall require a written trenching and excavation permit (NOTE - some States and other local jurisdictions require separate state/jurisdiction-issued excavation permits). The permit shall be completed and provided to the COR, Project Manager, and/or Facility Safety Manager Officer and/or other Government Designated Authority prior to commencing work for the day. At the end of the day, the permit shall be closed out and provided to the COR, Project Manager and/or Facility Safety Manager Officer and/or other Government Designated Authority. The permit shall be maintained onsite and include the following:
 1. Determination of soil classification
 2. Indication that utilities have been located and identified. If utilities could not be located after all reasonable attempt, then excavating operations will proceed cautiously.
 3. Indication of selected excavation protective system.
 4. Indication that the spoil pile will be stored at least 2 feet from the edge of the excavation and safe access provided within 25 feet of the workers.
 5. Indication of assessment for a potential toxic, explosive, or oxygen deficient atmosphere.

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- C. If not using an engineered protective system such as a trench box, shielding, shoring, or other Professional Engineer designed system and using a sloping or benching system, soil classification cannot be Solid Rock or Type A. All soil will be classified as Type B or Type C and sloped or benched in accordance with Appendix B of 29 CFR 1926.

1.19 CRANES

- A. All crane work shall comply with 29 CFR 1926 Subpart CC.
- B. Prior to operating a crane, the operator must be licensed, qualified or certified to operate the crane. Thus, all the provisions contained with Subpart CC are effective and there is no "Phase In" date of November 10, 2014.
- C. A detailed lift permit shall be submitted 14 days prior to the scheduled lift complete with route for truck carrying load, crane load analysis, siting of crane and path of swing. The lift will not be allowed without approval of this document.
- D. Crane operators shall not carry loads
 - 1. over the general public or VAMC personnel
 - 2. over any occupied building unless
 - a. the top two floors are vacated
 - b. or overhead protection with a design live load of 300 psf is provided

1.20 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)

- A. All installation, maintenance, and servicing of equipment or machinery shall comply with 29 CFR 1910.147 except for specifically referenced operations in 29 CFR 1926 such as concrete & masonry equipment [1926.702(j)], heavy machinery & equipment [1926.600(a)(3)(i)], and process safety management of highly hazardous chemicals (1926.64). Control of hazardous electrical energy during the installation, maintenance, or servicing of electrical equipment shall comply with Section 1.15 to include NFPA 70E and other VA specific requirements discussed in the section.

1.21 CONFINED SPACE ENTRY

- A. All confined space entry shall comply with 29 CFR 1910.146 except for specifically referenced operations in 29 CFR 1926 such as excavations/trenches [1926.651(g)].
- B. A site-specific Confined Space Entry Plan (including permitting process) shall be developed and submitted to the Contracting Officer Representative.

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1.22 WELDING AND CUTTING

As specified in section 1.14, Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with Contracting Officer Representative. Obtain permits from Contracting Officer Representative at least 72 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.

1.23 LADDERS

- A. All Ladder use shall comply with 29 CFR 1926 Subpart X.
- B. All portable ladders shall be of sufficient length and shall be placed so that workers will not stretch or assume a hazardous position.
- C. Manufacturer safety labels shall be in place on ladders
- D. Step Ladders shall not be used in the closed position
- E. Top steps or cap of step ladders shall not be used as a step
- F. Portable ladders, used as temporary access, shall extend at least 3 ft above the upper landing surface.
 - 1. When a 3 ft extension is not possible, a grasping device (such as a grab rail) shall be provided to assist workers in mounting and dismounting the ladder.
 - 2. In no case shall the length of the ladder be such that ladder deflection under a load would, by itself, cause the ladder to slip from its support.
- G. Ladders shall be inspected for visible defects on a daily basis and after any occurrence that could affect their safe use. Broken or damaged ladders shall be immediately tagged "DO NOT USE," or with similar wording, and withdrawn from service until restored to a condition meeting their original design.

1.24 FLOOR & WALL OPENINGS

- A. All floor and wall openings shall comply with 29 CFR 1926 Subpart M.
- B. Floor and roof holes/openings are any that measure over 2 in, in any direction of a walking/working surface which persons may trip or fall into or where objects may fall to the level below. See 21.F for covering and labeling requirements.
- C. All floor, roof openings or hole into which a person can accidentally walk or fall through shall be guarded either by a railing system with toeboards along all exposed sides or a load-bearing cover. When the cover is not in place, the opening or hole shall be protected by a

removable guardrail system or shall be attended when the guarding system has been removed, or other fall protection system.

1. Covers shall be capable of supporting, without failure, at least twice the weight of the worker, equipment and material combined.
2. Covers shall be secured when installed, clearly marked with the word "HOLE", "COVER" or "Danger, Roof Opening-Do Not Remove" or color-coded or equivalent methods (e.g., red or orange "X"). Workers must be made aware of the meaning for color coding and equivalent methods.
3. Roofing material, such as roofing membrane, insulation or felts, covering or partly covering openings or holes, shall be immediately cut out. No hole or opening shall be left unattended unless covered.
4. Non-load-bearing skylights shall be guarded by a load-bearing skylight screen, cover, or railing system along all exposed sides.
5. Workers are prohibited from standing/walking on skylights.

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SECTION 01 42 19
REFERENCE STANDARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS
Office of Construction & Facilities Management
Facilities Quality Service (00CFM1A)
425 Eye Street N.W, (sixth floor)
Washington, DC 20001
Telephone Numbers: (202) 632-5249 or (202) 632-5178
Between 9:00 AM - 3:00 PM

1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

REFERENCE STANDARDS

AA	Aluminum Association Inc. http://www.aluminum.org
AABC	Associated Air Balance Council http://www.aabchq.com
AAMA	American Architectural Manufacturer's Association http://www.aamanet.org
AAN	American Nursery and Landscape Association http://www.anla.org
AASHTO	American Association of State Highway and Transportation Officials http://www.aashto.org
AATCC	American Association of Textile Chemists and Colorists http://www.aatcc.org
ACGIH	American Conference of Governmental Industrial Hygienists http://www.acgih.org
ACI	American Concrete Institute http://www.aci-int.net
ACPA	American Concrete Pipe Association http://www.concrete-pipe.org
ACPPA	American Concrete Pressure Pipe Association http://www.acppa.org
ADN	Air Diffusion Council http://flexibleduct.org
AGA	American Gas Association http://www.aga.org
AGC	Associated General Contractors of America http://www.agc.org
AGMA	American Gear Manufacturers Association, Inc. http://www.agma.org
AHAM	Association of Home Appliance Manufacturers http://www.aham.org
AIA	American Institute of Architects http://www.aia.org
AISC	American Institute of Steel Construction http://www.aisc.org
AISI	American Iron and Steel Institute http://www.steel.org

AMCA	Air Movement and Control Association, Inc. http://www.amca.org
ANLA	American Nursery & Landscape Association http://www.anla.org
ANSI	American National Standards Institute, Inc. http://www.ansi.org
APA	The Engineered Wood Association http://www.apawood.org
ARI	Air-Conditioning and Refrigeration Institute http://www.ari.org
ASAE	American Society of Agricultural Engineers http://www.asae.org
ASCE	American Society of Civil Engineers http://www.asce.org
ASHRAE	American Society of Heating, Refrigerating, and Air-Conditioning Engineers http://www.ashrae.org
ASME	American Society of Mechanical Engineers http://www.asme.org
ASSE	American Society of Sanitary Engineering http://www.asse-plumbing.org
ASTM	American Society for Testing and Materials http://www.astm.org
AWI	Architectural Woodwork Institute http://www.awinet.org
AWS	American Welding Society http://www.aws.org
AWWA	American Water Works Association http://www.awwa.org
BHMA	Builders Hardware Manufacturers Association http://www.buildershardware.com
BIA	Brick Institute of America http://www.bia.org
CAGI	Compressed Air and Gas Institute http://www.cagi.org
CGA	Compressed Gas Association, Inc. http://www.cganet.com

CI	The Chlorine Institute, Inc. http://www.chlorineinstitute.org
CISCA	Ceilings and Interior Systems Construction Association http://www.cisca.org
CISPI	Cast Iron Soil Pipe Institute http://www.cispi.org
CLFMI	Chain Link Fence Manufacturers Institute http://www.chainlinkinfo.org
CPMB	Concrete Plant Manufacturers Bureau http://www.cpmc.org
CRSI	Concrete Reinforcing Steel Institute http://www.crsi.org
CTI	Cooling Technology Institute http://www.cti.org
DHI	Door and Hardware Institute http://www.dhi.org
EGSA	Electrical Generating Systems Association http://www.egsa.org
EEI	Edison Electric Institute http://www.eei.org
EPA	Environmental Protection Agency http://www.epa.gov
ETL	ETL Testing Laboratories, Inc. http://www.etl.com
FAA	Federal Aviation Administration http://www.faa.gov
FCC	Federal Communications Commission http://www.fcc.gov
FPS	The Forest Products Society http://www.forestprod.org
GANA	Glass Association of North America http://www.cssinfo.com/info/gana.html/
FM	Factory Mutual Insurance http://www.fmglobal.com
GA	Gypsum Association http://www.gypsum.org

GSA	General Services Administration http://www.gsa.gov
HI	Hydraulic Institute http://www.pumps.org
ICBO	International Conference of Building Officials http://www.icbo.org
ICEA	Insulated Cable Engineers Association Inc. http://www.icea.net
ICAC	Institute of Clean Air Companies http://www.icac.com
IEEE	Institute of Electrical and Electronics Engineers http://www.ieee.org/
IMSA	International Municipal Signal Association http://www.imsasafety.org
IPCEA	Insulated Power Cable Engineers Association
MSS	Manufacturers Standardization Society of the Valve and Fittings Industry Inc. http://www.mss-hq.com
NAAMM	National Association of Architectural Metal Manufacturers http://www.naamm.org
NAPHCC	Plumbing-Heating-Cooling Contractors Association http://www.phccweb.org.org
NBS	National Bureau of Standards See - NIST
NEC	National Electric Code See - NFPA National Fire Protection Association
NEMA	National Electrical Manufacturers Association http://www.nema.org
NFPA	National Fire Protection Association http://www.nfpa.org
NHLA	National Hardwood Lumber Association http://www.natlhardwood.org
NIH	National Institute of Health http://www.nih.gov
NIST	National Institute of Standards and Technology http://www.nist.gov

NPA National Particleboard Association
 18928 Premiere Court
 Gaithersburg, MD 20879
 (301) 670-0604

NSF National Sanitation Foundation
 <http://www.nsf.org>

NWWDA Window and Door Manufacturers Association
 <http://www.nwwda.org>

OSHA Occupational Safety and Health Administration
 Department of Labor
 <http://www.osha.gov>

PCA Portland Cement Association
 <http://www.portcement.org>

PCI Precast Prestressed Concrete Institute
 <http://www.pci.org>

PPI The Plastic Pipe Institute
 <http://www.plasticpipe.org>

PEI Porcelain Enamel Institute, Inc.
 <http://www.porcelainenamel.com>

PTI Post-Tensioning Institute
 <http://www.post-tensioning.org>

RFCI The Resilient Floor Covering Institute
 <http://www.rfci.com>

RMA Rubber Manufacturers Association, Inc.
 <http://www.rma.org>

SDI Steel Door Institute
 <http://www.steeldoor.org>

IGMA Insulating Glass Manufacturers Alliance
 <http://www.igmaonline.org>

SJI Steel Joist Institute
 <http://www.steeljoist.org>

SMACNA Sheet Metal and Air-Conditioning Contractors
 National Association, Inc.
 <http://www.smacna.org>

SSPC The Society for Protective Coatings
 <http://www.sspc.org>

TCA Tile Council of America, Inc.
 <http://www.tileusa.com>

TEMA Tubular Exchange Manufacturers Association
 <http://www.tema.org>

TPI Truss Plate Institute, Inc.
 583 D'Onofrio Drive; Suite 200
 Madison, WI 53719
 (608) 833-5900

UBC The Uniform Building Code
 See ICBO

UL Underwriters' Laboratories Incorporated
 <http://www.ul.com>

ULC Underwriters' Laboratories of Canada
 <http://www.ulc.ca>

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SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained by the Contractor.

1.2 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
- T27-11.....Standard Method of Test for Sieve Analysis of Fine and Coarse Aggregates
- T96-02 (R2006).....Standard Method of Test for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
- T99-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop
- T104-99 (R2007).....Standard Method of Test for Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
- T180-10.....Standard Method of Test for Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
- T191-02 (R2006).....Standard Method of Test for Density of Soil In-Place by the Sand-Cone Method
- C. American Concrete Institute (ACI):
- 506.4R-94 (R2004).....Guide for the Evaluation of Shotcrete
- D. American Society for Testing and Materials (ASTM):
- A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
- A370-12.....Standard Test Methods and Definitions for Mechanical Testing of Steel Products

A416/A416M-10.....Standard Specification for Steel Strand,
Uncoated Seven-Wire for Prestressed Concrete
A490-12.....Standard Specification for Heat Treated Steel
Structural Bolts, 150 ksi Minimum Tensile
Strength
C31/C31M-10.....Standard Practice for Making and Curing
Concrete Test Specimens in the Field
C33/C33M-11a.....Standard Specification for Concrete Aggregates
C39/C39M-12.....Standard Test Method for Compressive Strength
of Cylindrical Concrete Specimens
C109/C109M-11b.....Standard Test Method for Compressive Strength
of Hydraulic Cement Mortars
C136-06.....Standard Test Method for Sieve Analysis of Fine
and Coarse Aggregates
C138/C138M-10b.....Standard Test Method for Density (Unit Weight),
Yield, and Air Content (Gravimetric) of
Concrete
C140-12.....Standard Test Methods for Sampling and Testing
Concrete Masonry Units and Related Units
C143/C143M-10a.....Standard Test Method for Slump of Hydraulic
Cement Concrete
C172/C172M-10.....Standard Practice for Sampling Freshly Mixed
Concrete
C173/C173M-10b.....Standard Test Method for Air Content of freshly
Mixed Concrete by the Volumetric Method
C330/C330M-09.....Standard Specification for Lightweight
Aggregates for Structural Concrete
C567/C567M-11.....Standard Test Method for Density Structural
Lightweight Concrete
C780-11.....Standard Test Method for Pre-construction and
Construction Evaluation of Mortars for Plain
and Reinforced Unit Masonry
C1019-11.....Standard Test Method for Sampling and Testing
Grout
C1064/C1064M-11.....Standard Test Method for Temperature of Freshly
Mixed Portland Cement Concrete

C1077-11c.....Standard Practice for Agencies Testing Concrete
and Concrete Aggregates for Use in Construction
and Criteria for Testing Agency Evaluation

C1314-11a.....Standard Test Method for Compressive Strength
of Masonry Prisms

D422-63 (2007).....Standard Test Method for Particle-Size Analysis
of Soils

D698-07e1.....Standard Test Methods for Laboratory Compaction
Characteristics of Soil Using Standard Effort

D1140-00 (2006).....Standard Test Methods for Amount of Material in
Soils Finer than No. 200 Sieve D1143/D1143M-

07e1.....Standard Test Methods for Deep Foundations
Under Static Axial Compressive Load

D1188-07e1.....Standard Test Method for Bulk Specific Gravity
and Density of Compacted Bituminous Mixtures
Using Coated Samples

D1556-07.....Standard Test Method for Density and Unit
Weight of Soil in Place by the Sand-Cone Method

D1557-09.....Standard Test Methods for Laboratory Compaction
Characteristics of Soil Using Modified Effort
(56,000ft lbf/ft³ (2,700 kNm/m³))

D2166-06.....Standard Test Method for Unconfined Compressive
Strength of Cohesive Soil

D2167-08).....Standard Test Method for Density and Unit
Weight of Soil in Place by the Rubber Balloon
Method

D2216-10.....Standard Test Methods for Laboratory
Determination of Water (Moisture) Content of
Soil and Rock by Mass

D2974-07a.....Standard Test Methods for Moisture, Ash, and
Organic Matter of Peat and Other Organic Soils

D3666-11.....Standard Specification for Minimum Requirements
for Agencies Testing and Inspecting Road and
Paving Materials

D3740-11.....Standard Practice for Minimum Requirements for
Agencies Engaged in Testing and/or Inspection of
Soil and Rock as used in Engineering Design and

Construction

D6938-10.....Standard Test Method for In-Place Density and
Water Content of Soil and Soil-Aggregate by
Nuclear Methods (Shallow Depth)

E94-04 (2010).....Standard Guide for Radiographic Examination

E164-08.....Standard Practice for Contact Ultrasonic
Testing of Weldments

E329-11c.....Standard Specification for Agencies Engaged in
Construction Inspection, Testing, or Special
Inspection

E543-09.....Standard Specification for Agencies Performing
Non-Destructive Testing

E605-93 (R2011).....Standard Test Methods for Thickness and Density
of Sprayed Fire Resistive Material (SFRM)
Applied to Structural Members

E709-08.....Standard Guide for Magnetic Particle
Examination

E1155-96 (R2008).....Determining FF Floor Flatness and FL Floor
Levelness Numbers

E. American Welding Society (AWS):

D1.D1.1M-10.....Structural Welding Code-Steel

1.3 REQUIREMENTS:

- A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E329, C1077, D3666, D3740, A880, E543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."
- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by the COR. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of COR to such failure.

- C. Written Reports: Testing laboratory shall submit test reports to COR, Contractor, unless other arrangements are agreed to in writing by the COR. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to COR immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 EARTHWORK:

- A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:
 - 1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the COR regarding suitability or unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to COR extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.
 - 2. Provide part time observation of fill placement and compaction and field density testing in building areas and provide part time observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
 - 3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.
- B. Testing Compaction:
 - 1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with ASTM D698.
 - 2. Make field density tests in accordance with the primary testing method following wherever possible. Field density tests utilizing ASTM D1556 shall be utilized on a case by case basis only if there are problems with the validity of the results from the primary

- method due to specific site field conditions. Should the testing laboratory propose these alternative methods, they should provide satisfactory explanation to the COR before the tests are conducted.
- a. Building Slab Subgrade: At least one test of subgrade for every (2000 square feet) of building slab, but in no case fewer than three tests. In each compacted fill layer, perform one test for every 185 m² (2000 square feet) of overlaying building slab, but in no case fewer than three tests.
 - b. Foundation Wall Backfill: One test per (100 feet) of each layer of compacted fill but in no case fewer than two tests.
 - c. Pavement Subgrade: One test for each (400 square yards), but in no case fewer than two tests.
 - d. Curb, Gutter, and Sidewalk: One test for each (300 feet), but in no case fewer than two tests.
 - e. Trenches: One test at maximum (100 foot) intervals per (4 foot) of vertical lift and at changes in required density, but in no case fewer than two tests.
 - f. Footing Subgrade: At least one test for each layer of soil on which footings will be placed. Subsequent verification and approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when acceptable to COR. In each compacted fill layer below wall footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.
- C. Fill and Backfill Material Gradation: One test per 100 yards stockpiled or in-place source material. Gradation of fill and backfill material shall be determined in accordance with ASTM D422.
 - D. Testing for Footing Bearing Capacity: Evaluate if suitable bearing capacity material is encountered in footing subgrade.
 - E. Testing Materials: Test suitability of on-site and off-site borrow as directed by COR.

3.2 LANDSCAPING:

- A. Test topsoil for organic materials, pH, phosphate, potash content, and gradation of particles.

1. Test for organic material by using ASTM D2974.
2. Determine percent of silt, sand, clay, and foreign materials such as rock, roots, and vegetation.

B. Submit laboratory test report of topsoil to COR.

3.3 ASPHALT CONCRETE PAVING:

A. Aggregate Base Course:

1. Determine maximum density and optimum moisture content for aggregate base material in accordance with ASTM D1557.
2. Make a minimum of three field density tests on each day's final compaction on each aggregate course in accordance with ASTM D1556.
3. Sample and test aggregate as necessary to insure compliance with specification requirements for gradation, wear, and soundness as specified in the applicable state highway standards and specifications.

B. Asphalt Concrete:

1. Aggregate: Sample and test aggregates in stock pile and hot-bins as necessary to insure compliance with specification requirements for gradation (AASHTO T27), wear (AASHTO T96), and soundness (AASHTO T104).
2. Temperature: Check temperature of each load of asphalt concrete at mixing plant and at site of paving operation.
3. Density: Make a minimum of two field density tests in accordance with ASTM D1188 of asphalt base and surface course for each day's paving operation.

3.4 SITE WORK CONCRETE:

Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

3.5 CONCRETE:

A. Batch Plant Inspection and Materials Testing:

1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of COR with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by COR.
2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to COR.

3. Sample and test mix ingredients as necessary to insure compliance with specifications.
4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m³ (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.
5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m³ (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m³ (100 cubic yards) at random. For

- pumped concrete initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
 7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
 8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
 9. Verify that specified mixing has been accomplished.
 10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
 - a. When ambient air temperature falls below (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
 - b. When ambient air temperature rises above (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
 11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
 12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
 13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
 14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
 15. Observe preparations for placement of concrete:
 - a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.

- b. Inspect preparation of construction, expansion, and isolation joints.
- 16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.
- 17. Observe concrete mixing:
 - a. Monitor and record amount of water added at project site.
 - b. Observe minimum and maximum mixing times.
- 18. Measure concrete flatwork for levelness and flatness as follows:
 - a. Perform Floor Tolerance Measurements F_F and F_L in accordance with ASTM E1155. Calculate the actual overall F- numbers using the inferior/superior area method.
 - b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
 - c. Provide the Contractor and the COR with the results of all profile tests, including a running tabulation of the overall F_F and F_L values for all slabs installed to date, within 72 hours after each slab installation.
- 19. Other inspections:
 - a. Grouting under base plates.
 - b. Grouting anchor bolts and reinforcing steel in hardened concrete.
- C. Laboratory Tests of Field Samples:
 - 1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by COR. Compile laboratory test reports as follows:
Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.
 - 2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
 - 3. Furnish certified compression test reports (duplicate) to COR. In test report, indicate the following information:
 - a. Cylinder identification number and date cast.
 - b. Specific location at which test samples were taken.
 - c. Type of concrete, slump, and percent air.
 - d. Compressive strength of concrete in MPa (psi).

- e. Weight of lightweight structural concrete in kg/m³ (pounds per cubic feet).
- f. Weather conditions during placing.
- g. Temperature of concrete in each test cylinder when test cylinder was molded.
- h. Maximum and minimum ambient temperature during placing.
- i. Ambient temperature when concrete sample in test cylinder was taken.
- j. Date delivered to laboratory and date tested.

3.18 TYPE OF TEST:

Approximate Number of Tests Required

A. Earthwork:

Laboratory Compaction Test, Soils:

(AASHTO T180) // (AASHTO T99) // (ASTM D1557) // (ASTM D698) _____

Field Density, Soils (AASHTO T191, T205, or T238) _____

Penetration Test, Soils _____

B. Landscaping:

Topsoil Test _____

C. Aggregate Base:

Laboratory Compaction, (AASHTO T180) // (ASTM D1557) _____

Field Density, (AASHTO T191) // (ASTM D1556) _____

Aggregate, Base Course Gradation (AASHTO T27) _____

Wear (AASHTO T96) _____

Soundness (AASHTO T104) _____

D. Asphalt Concrete:

Field Density, (AASHTO T230) // ASTM D1188 _____

Aggregate, Asphalt Concrete Gradation (AASHTO T27) _____

Wear (AASHTO T96) _____

Soundness (AASHTO T104) _____

E. Concrete:

Making and Curing Concrete Test Cylinders (ASTM C31) _____

Compressive Strength, Test Cylinders (ASTM C39) _____

Concrete Slump Test (ASTM C143) Concrete	_____
Air Content Test (ASTM C173)	_____
Unit Weight, Lightweight Concrete (ASTM C567)	_____
Aggregate, Normal Weight: Gradation (ASTM C33)	_____
Deleterious Substances (ASTM C33)	_____
Soundness (ASTM C33)	_____
Abrasion (ASTM C33)	_____
Aggregate, Lightweight Gradation (ASTM C330)	_____
Deleterious Substances (ASTM C330)	_____
Unit Weight (ASTM C330)	_____
Flatness and Levelness Readings (ASTM E1155) (number of days)	_____
F. Reinforcing Steel: Tensile	
Test (ASTM A370) Bend Test	_____
(ASTM A370)	_____
Mechanical Splice (ASTM A370) Welded	_____
Splice Test (ASTM A370)	_____
G. Shotcrete:	
Taking and Curing Test Cores (ACI 506)	_____
Compressive Strength, Test Cores (ACI 506)	_____
H. Prestressed Concrete: Testing	
Strands (ASTM A416)	_____
I. Masonry:	
Making and Curing Test Cubes (ASTM C109)	_____
Compressive Strength, Test Cubes (ASTM C109)	_____
Sampling and Testing Mortar, Comp. Strength (ASTM C780)	_____
Sampling and Testing Grout, Comp. Strength (ASTM C1019)	_____
Masonry Unit, Compressive Strength (ASTM C140)	_____
Prism Tests (ASTM C1314)	_____
J. Structural Steel:	
Ultrasonic Testing of Welds (ASTM E164) Magnetic	_____
Particle Testing of Welds (ASTM E709)	_____
Radiographic Testing of Welds (ASTM E94)	_____

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K. Sprayed-On Fireproofing:

Thickness and Density Tests (ASTM E605) _____

L. Inspection:

Technical Personnel (Man-days) _____

M. Technical Personnel: (Minimum _____ months)

1. Technicians to perform tests and inspection listed above. Laboratory will be equipped with concrete cylinder storage facilities, compression machine, cube molds, proctor molds, balances, scales, moisture ovens, slump cones, air meter, and all necessary equipment for compaction control.

--END--

SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
 - 1. Adversely effect human health or welfare,
 - 2. Unfavorably alter ecological balances of importance to human life,
 - 3. Effect other species of importance to humankind, or;
 - 4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
 - 1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
 - 2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
 - 3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
 - 4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
 - 5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.

6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.
7. Sanitary Wastes:
 - a. Sewage: Domestic sanitary sewage and human and animal waste.
 - b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.
- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):
33 CFR 328..... Definitions

1.4 SUBMITTALS

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
 1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the Contracting Officer Representative to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the Contracting Officer Representative for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
 - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
 - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
 - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
 - d. Description of the Contractor's environmental protection personnel training program.

- e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.
 - f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
 - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
 - h. Permits, licenses, and the location of the solid waste disposal area.
 - i. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, stream crossings, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.
 - j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
 - k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.

- B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the Contracting Officer Representative. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted.
1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
 2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
 - a. Box and protect from damage existing trees and shrubs to remain on the construction site.
 - b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
 - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
 3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
 4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.
 - a. Sediment Basins: Trap sediment from construction areas in temporary or permanent sediment basins that accommodate the runoff of a local 50 year (design year) storm. After each storm,

- pump the basins dry and remove the accumulated sediment. Control overflow/drainage with paved weirs or by vertical overflow pipes, draining from the surface.
- b. Reuse or conserve the collected topsoil sediment as directed by the Contracting Officer Representative. Topsoil use and requirements are specified in Section 31 20 00, EARTH MOVING WORK.
 - c. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.
5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features shown. Maintain temporary erosion and sediment control measures such as berms, dikes, drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
 6. Manage borrow areas on Government property to minimize erosion and to prevent sediment from entering nearby water courses or lakes.
 7. Manage and control spoil areas on Government property to limit spoil to areas shown and prevent erosion of soil or sediment from entering nearby water courses or lakes.
 8. Protect adjacent areas from despoilment by temporary excavations and embankments.
 9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
 10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
 11. Handle discarded materials other than those included in the solid waste category as directed by the Contracting Officer Representative.

- C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
 2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
 3. Monitor water areas affected by construction.
- D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife. Prior to beginning construction operations, list species that require specific attention along with measures for their protection.
- E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of Minnesota Pollution Control Agency and title of State Air Pollution Statute, Rule, or Regulation and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
 2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type,

- light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
 4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.
- F. Reduction of Noise: Refer to Specification SECTION 010000 GENERAL CONDITIONS.
1. Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the Contracting Officer Representative. Maintain noise-produced work at or below the decibel levels and within the time periods specified.
 2. Perform construction activities involving repetitive, high-level impact noise only between 8:00a.m. and 4:00p.m. unless otherwise permitted by local ordinance or the Contracting Officer Representative. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

3. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:
 - a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS,	80	PNEUMATIC TOOLS	80
STATIONARY			
PUMPS	75	BLASTING	120

GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

- b. Use shields or other physical barriers to restrict noise transmission.
 - c. Provide soundproof housings or enclosures for noise-producing machinery.
 - d. Use efficient silencers on equipment air intakes.
 - e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
 - f. Line hoppers and storage bins with sound deadening material.
 - g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General-Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at three to six feet in front of any building face. Submit the recorded information to the Contracting Officer Representative noting any problems and the alternatives for mitigating actions.
- G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.
- H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the Contracting Officer Representative. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

- - - E N D - - -

SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
 - 1. Waste Management Plan development and implementation.
 - 2. Techniques to minimize waste generation.
 - 3. Sorting and separating of waste materials.
 - 4. Salvage of existing materials and items for reuse or resale.
 - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
 - 1. Soil.
 - 2. Inerts (eg, concrete, masonry and asphalt).
 - 3. Clean dimensional wood and palette wood.
 - 4. Green waste (biodegradable landscaping materials).
 - 5. Engineered wood products (plywood, particle board and I-joists, etc).
 - 6. Metal products (eg, steel, wire, beverage containers, copper, etc).
 - 7. Cardboard, paper and packaging.
 - 8. Bitumen roofing materials.
 - 9. Plastics (eg, ABS, PVC).
 - 10. Carpet and/or pad.
 - 11. Gypsum board.
 - 12. Insulation.
 - 13. Paint.
 - 14. Fluorescent lamps.

1.2 RELATED WORK

- A. Section 02 41 00, DEMOLITION.

B. Section 01 00 00, GENERAL REQUIREMENTS.

C. Lead Paint: Section 02 83 33.13, LEAD BASED PAINT REMOVAL AND DISPOSAL.

1.3 QUALITY ASSURANCE

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
1. Excess or unusable construction materials.
 2. Packaging used for construction products.
 3. Poor planning and/or layout.
 4. Construction error.
 5. Over ordering.
 6. Weather damage.
 7. Contamination.
 8. Mishandling.
 9. Breakage.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to recycle construction and demolition waste to a minimum of 50percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org/tools/cwm.php> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.

- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.
- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the

purpose of recycling or disposal.

- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
 - 1. On-site Recycling - Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
 - 2. Off-site Recycling - Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:
- B. Prepare and submit to the COR a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
 - 1. Procedures to be used for debris management.
 - 2. Techniques to be used to minimize waste generation.
 - 3. Analysis of the estimated job site waste to be generated:

- a. List of each material and quantity to be salvaged, reused, recycled.
 - b. List of each material and quantity proposed to be taken to a landfill.
- 4. Detailed description of the Means/Methods to be used for material handling.
 - a. On site: Material separation, storage, protection where applicable.
 - b. Off site: Transportation means and destination. Include list of materials.
 - 1) Description of materials to be site-separated and self-hauled to designated facilities.
 - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
 - c. The names and locations of mixed debris reuse and recycling facilities or sites.
 - d. The names and locations of trash disposal landfill facilities or sites.
 - e. Documentation that the facilities or sites are approved to receive the materials.
- C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

1.6 APPLICABLE PUBLICATIONS

- A Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.
- B. U.S. Green Building Council (USGBC):
LEED Green Building Rating System for New Construction

1.7 RECORDS

Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and

the quantity of waste disposed by landfill or incineration. Records shall be kept in accordance with the LEED Reference Guide and LEED Template.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. List of each material and quantity to be salvaged, recycled, reused.
- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

3.2 DISPOSAL

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.
- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.
- C. Quantify all materials disposed of during the period with the

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receiving parties, dates removed, transportation costs, weight
tickets, tipping fees, manifests, invoices. Include the net total
costs for each disposal.

--END--

SECTION 01 81 13
SUSTAINABLE CONSTRUCTION REQUIREMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section describes general requirements and procedures to comply with federal mandates and U.S. Department of Veterans Affairs (VA) policies for sustainable construction as summarized in the VA Sustainable Design Manual.
- B. The Design Professional has selected materials and utilized integrated design processes that achieve the Government's objectives. Contractor is responsible to maintain and support these objectives in developing means and methods for performing work and in proposing product substitutions or changes to specified processes. By submitting a change or substitution of materials or processes, contractor must demonstrate its diligence in performing the level of investigation and comparison required under federal mandates and VA policies.

1.2 RELATED WORK

- A. Section 01 57 19 TEMPORARY ENVIRONMENTAL CONTROLS.
- B. Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT.

1.3 SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.DEFINITIONS

- A. Total Materials Cost: A tally of actual material cost from specification divisions 03 through 10, 31 (applicable to foundations) and 32 (applicable to paving, site improvements, and planting). Alternatively, 45 percent of total construction hard costs in those specification divisions.
- B. Recycled Content: Recycled content of materials is defined according to Federal Trade Commission Guides for the Use of Environmental Marketing Claims (16 CFR Part 260). Recycled content value of a material assembly is determined by weight. Recycled fraction of assembly is multiplied by cost of assembly to determine recycled content value.
 - 1. "Post-Consumer" material is defined as waste material generated by households or by commercial, industrial, and institutional facilities in their role as end users of the product, which can no longer be used for its intended purpose.
 - 2. "Pre-Consumer" material is defined as material diverted from waste stream during the manufacturing process. Excluded is reutilization of materials such as rework, regrind, or scrap generated in a

SUSTAINABLE CONSTRUCTION REQUIREMENTS

process and capable of being reclaimed within the same process that generated it.

- C. Biobased Products: Biobased products are derived from plants and other renewable agricultural, marine, and forestry materials and provide an alternative to conventional petroleum derived products. Biobased products include diverse categories such as lubricants, cleaning products, inks, fertilizers, and bioplastics.
- D. Low Pollutant-Emitting Materials: Materials and products which are minimally odorous, irritating, or harmful to comfort and well-being of installers and occupants.
- E. Volatile Organic Compounds (VOC): Chemicals that are emitted as gases from certain solids or liquids. VOCs include a variety of chemicals, some of which may have short- and long-term adverse health effects.

1.4 REFERENCE STANDARDS

- A. Carpet and Rug Institute Green Label Plus program.
- B. U.S. Department of Agriculture BioPreferred program (USDA BioPreferred).
- C. U.S. Environmental Protection Agency Comprehensive Procurement Guidelines (CPG).
- D. U.S. Environmental Protection Agency WaterSense Program (WaterSense).
- E. U.S. Environmental Protection Agency ENERGY STAR Program (ENERGY STAR).
- F. U. S. Department of Energy Federal Energy Management Program (FEMP).
- G. Green Electronic Council EPEAT Program (EPEAT).

1.5 SUBMITTALS

- A. All submittals to be provided by contractor to Contracting Officer Representative and Architect.
- B. Sustainability Action Plan:
 - 1. Submit documentation as required by this section; provide additional copies of typical submittals required under technical sections when sustainable construction requires copies of record submittals.
 - 2. Within 30 days after Preconstruction Meeting provide a narrative plan for complying with requirements stipulated within this section.
 - 3. Sustainability Action Plan must:
 - a. Make reference to sustainable construction submittals defined by this section.
 - b. Address all items listed under PERFORMANCE CRITERIA.
 - c. Indicate individual(s) responsible for implementing the plan.

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- C. Project Materials Cost Data Spreadsheet: Within 30 days after the Preconstruction Meeting provide a preliminary Project Materials Cost Data Spreadsheet. The Project Materials Cost Data Spreadsheet must be an electronic file and indicate all materials in Divisions 3 through 10, 31, and 32 used for Project (excluding labor costs and excluding all mechanical, electrical, and plumbing system components), and be organized by specification section. The spreadsheet must include the following:
1. Identify each reused or salvaged material, its cost, and its replacement value.
 2. Identify each recycled-content material, its post-consumer and pre-consumer recycled content as a percentage the product's weight, its cost, its combined recycled content value, defined as the sum of post-consumer recycled content value plus one-half of pre-consumer recycled content value, and total combined recycled content value for all materials as a percentage of total materials costs.
 3. Identify each biobased material, its source, its cost, and total value of bio-based materials as a percentage of total materials costs.
 4. Total cost for Project and total cost of building materials used for Project.
- D. Low Pollutant-Emitting Materials Tracking Spreadsheet: Within 30 days after Preconstruction Meeting provide a preliminary Low Pollutant-Emitting Materials Tracking Spreadsheet. The Low Pollutant-Emitting Materials Tracking Spreadsheet must be an electronic file and include all materials on Project in categories described under Low Pollutant-Emitting Materials in 01 81 13 and additional product performance criteria for Low Pollutant-Emitting Materials.
- E. Construction Indoor Air Quality (IAQ) Management Plan:
1. Not more than 30 days after Preconstruction Meeting provide a Construction IAQ Management Plan as an electronic file including descriptions of the following:
 - a. Instruction procedures for meeting or exceeding minimum requirements of ANSI/SMACNA 008-2008, Chapter 3, including procedures for HVAC Protection, Source Control, Pathway Interruption, Housekeeping, and Scheduling.

- b. Instruction procedures for protecting absorptive materials stored on-site or installed from moisture damage.
 - c. Schedule of submission of photographs of on-site construction IAQ management measures such as protection of ducts and on-site stored oil installed absorptive materials.
 - d. Instruction procedures if air handlers must be used during construction, including a description of filtration media to be used at each return air grille.
 - e. Instruction procedure for replacing all air-filtration media immediately prior to occupancy after completion of construction, including a description of filtration media to be used at each air handling or air supply unit.
 - f. Instruction procedures and schedule for implementing building flush-out.
- F. Product Submittals:
- 1. Recycled Content: Submit product data from manufacturer indicating percentages by weight of post-consumer and pre-consumer recycled content for products having recycled content (excluding MEP systems equipment and components).
 - 2. Biobased Content: Submittals for products to be installed or used included on the USDA BioPreferred program's product category lists. Data to include biobased content and source of biobased material; indicating name of manufacturer, cost of each material.
 - 3. Low Pollutant-Emitting Materials: Submit product data confirming compliance with relevant requirements for all materials on Project in categories described under Low Pollutant-Emitting Materials in 01 81 13 and additional product performance criteria for Low Pollutant-Emitting Materials.
 - 4. For applicable products and equipment, product documentation confirming Energy Star label and EPEAT certification.
- G. Sustainable Construction Progress Reports: Concurrent with each Application for Payment, submit a Sustainable Construction Progress Report to confirm adherence with Sustainability Action Plan.
- 1. Include narratives of revised strategies for bringing work progress into compliance with plan and product submittal data and calculations to demonstrate compliance with thresholds based on materials costs.

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2. Include updated and current Project Materials Cost Data Spreadsheet.
 3. Include updated and current Low Pollutant-Emitting Materials Tracking Spreadsheet.
 4. Include construction waste tracking, in tons or cubic yards, including waste description, whether diverted or landfilled, hauler, and percent diverted for comingled quantities; and excluding land-clearing debris and soil. Provide haul receipts and documentation of diverted percentages for comingled wastes.
- H. Closeout Submittals: Within 14 days after Substantial Completion provide the following:
1. Final version of Project Material Cost Data Spreadsheet.
 2. Final version of Low Pollutant-Emitting Materials Tracking Spreadsheet.
 3. Manufacturer's cut sheets and product data highlighting the Minimum Efficiency Reporting Value (MERV) for filtration media installed at return air grilles during construction if permanently installed air handling units are used during construction.
 4. Manufacturer's cut sheets and product data highlighting the Minimum Efficiency Reporting Value (MERV) for final filtration media in air handling units.
 5. Minimum 18 construction photographs including six photographs taken on three different occasions during construction of ANSI/SMACNA 008-2008, Chapter 3 approaches employed, along with a brief description of each approach, documenting implementation of IAQ management measures, such as protection of ducts and on-site stored or installed absorptive materials.
 6. Flush-out Documentation:
 - a. Product data for filtration media used during flush-out.
 - b. Product data for filtration media installed immediately prior to occupancy.
 - c. Signed statement describing building air flush-out procedures including dates when flush-out was begun and completed and statement that filtration media was replaced after flush-out.

1.6 QUALITY ASSURANCE

- A. Preconstruction Meeting: After award of Contract and prior to commencement of Work, schedule and conduct meeting with COR and Architect to discuss the Project Sustainable Action Plan content as it applies to submittals, project delivery, required Construction Indoor

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Air Quality (IAQ) Management Plan, and other Sustainable Construction Requirements. The purpose of this meeting is to develop a mutual understanding of the Sustainable Construction Requirements and coordination of contractor's management of these requirements with the Contracting Officer and the Construction Quality Manager.

- B. Construction Job Conferences: Status of compliance with Sustainable Construction Requirements of these specifications will be an agenda item at regular job meetings conducted during the course of work at the site.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.
- B. Green Seal Standard GS-11, Paints, 1st Edition, May 20, 1993.
- C. Green Seal Standard GC-03, Anti-Corrosive Paints, 2nd Edition, January 7, 1997.
- D. Green Seal Standard GC-36, Commercial Adhesives, October 19, 2000.
- E. South Coast Air Quality Management District (SCAQMD) Rule 1113, Architectural Coatings, rules in effect on January 1, 2004.
- F. South Coast Air Quality Management District (SCAQMD) Rule 1168, July 1, 2005 and rule amendment date of January 7, 2005.
- G. Sheet Metal and Air Conditioning National Contractors' Association (SMACNA) IAQ Guidelines for Occupied Buildings under Construction, 2nd Edition (ANSI/SMACNA 008-2008), Chapter 3.
- H. California Department of Public Health Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers, Version 1.1, Emission Testing method for California Specification 01350 (CDPH Standard Method V1.1-2010).
- I. Federal Trade Commission Guides for the Use of Environmental Marketing Claims (16 CFR Part 260).
- J. ASHRAE Standard 52.2-2007.

PART 2 - PRODUCTS

2.1 PERFORMANCE CRITERIA

- A. Construction waste diversion from landfill disposal must comprise at least 50 percent of total construction waste, excluding land clearing

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debris and soil. Alternative daily cover (ADC) does not qualify as material diverted from disposal.

B. Low Pollutant-Emitting Materials:

1. Adhesives, sealants and sealant primers applied on site within the weatherproofing membrane must comply with VOC limits of SCAQMD Rule 1168:

a. Flooring Adhesives and Sealants:

- 1) Indoor carpet adhesives: 50 g/L.
- 2) Wood Flooring Adhesive: 100 g/L.
- 3) Rubber Floor Adhesives: 60 g/L.
- 4) Subfloor Adhesives: 50 g/L.
- 5) Ceramic Tile Adhesives and Grout: 65 g/L.
- 6) Cove Base Adhesives: 50 g/L.
- 7) Multipurpose Construction Adhesives: 70 g/L.
- 8) Porous Material (Except Wood) Substrate: 50 g/L.
- 9) Wood Substrate: 30 g/L.
- 10) Architectural Non-Porous Sealant Primer: 250 g/L.
- 11) Architectural Porous Sealant Primer: 775 g/L.
- 12) Other Sealant Primer: 750 g/L.
- 13) Structural Wood Member Adhesive: 140 g/L.
- 14) Sheet-Applied Rubber Lining Operations: 850 g/L.
- 15) Top and Trim Adhesive: 250 g/L.
- 16) Architectural Sealant: 250 g/L.
- 17) Other Sealant: 420 g/L.

b. Non-Flooring Adhesives and Sealants:

- 1) Drywall and Panel Adhesives: 50 g/L.
- 2) Multipurpose Construction Adhesives: 70 g/L.
- 3) Structural Glazing Adhesives: 100 g/L.
- 4) Metal-to-Metal Substrate Adhesives: 30 g/L.
- 5) Plastic Foam Substrate Adhesive: 50 g/L.
- 6) Porous Material (Except Wood) Substrate Adhesive: 50 g/L.
- 7) Wood Substrate Adhesive: 30 g/L.
- 8) Fiberglass Substrate Adhesive: 80 g/L.
- 9) Architectural Non-Porous Sealant Primer: 250 g/L.
- 10) Architectural Porous Sealant Primer: 775 g/L.
- 11) Other Sealant Primer: 750 g/L.
- 12) PVC Welding Adhesives: 510 g/L.

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- 13) CPVC Welding Adhesives: 490 g/L.
 - 14) ABS Welding Adhesives: 325 g/L.
 - 15) Plastic Cement Welding Adhesives: 250 g/L.
 - 16) Adhesive Primer for Plastic: 550 g/L.
 - 17) Contact Adhesive: 80 g/L.
 - 18) Special Purpose Contact Adhesive: 250 g/L.
 - 19) Structural Wood Member Adhesive: 140 g/L.
 - 20) Sheet Applied Rubber Lining Operations: 850 g/L.
 - 21) Top and Trim Adhesive: 250 g/L.
 - 22) Architectural Sealants: 250 g/L.
 - 23) Other Sealants: 420 g/L.
2. Aerosol adhesives applied on site within the weatherproofing membrane must comply with the following Green Seal GS-36.
 - a. Aerosol Adhesive, General-Purpose Mist Spray: 65 percent VOCs by weight.
 - b. Aerosol Adhesive, General-Purpose Web Spray: 55 percent VOCs by weight.
 - c. Special-Purpose Aerosol Adhesive (All Types): 70 percent VOCs by weight.
 3. Paints and coatings applied on site within the weatherproofing membrane must comply with the following criteria:
 - a. VOC content limits for paints and coatings established in Green Seal Standard GS-11.
 - b. VOC content limit for anti-corrosive and anti-rust paints applied to interior ferrous metal substrates of 250 g/L established in Green Seal GC-03.
 - c. Clear wood finishes, floor coatings, stains, primers, sealers, and shellacs applied to interior elements must not exceed VOC content limits established in SCAQMD Rule 1113.
 - d. Comply with the following VOC content limits:
 - 1) Anti-Corrosive/Antirust Paints: 250 g/L.
 - 2) Clear Wood Finish, Lacquer: 550 g/L.
 - 3) Clear Wood Finish, Sanding Sealer: 350 g/L.
 - 4) Clear Wood Finish, Varnish: 350 g/L.
 - 5) Floor Coating: 100 g/L.
 - 6) Interior Flat Paint, Coating or Primer: 50 g/L.
 - 7) Interior Non-Flat Paint, Coating or Primer: 150 g/L.

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- 8) Sealers and Undercoaters: 200 g/L.
 - 9) Shellac, Clear: 730 g/L.
 - 10) Shellac, Pigmented: 550 g/L.
 - 11) Stain: 250 g/L.
 - 12) Clear Brushing Lacquer: 680 g/L.
 - 13) Concrete Curing Compounds: 350 g/L.
 - 14) Japans/Faux Finishing Coatings: 350 g/L.
 - 15) Magnesite Cement Coatings: 450 g/L.
 - 16) Pigmented Lacquer: 550 g/L.
 - 17) Waterproofing Sealers: 250 g/L.
 - 18) Wood Preservatives: 350 g/L.
 - 19) Low-Solids Coatings: 120 g/L.
4. Carpet installed in building interior must comply with one of the following:
 - a. Meet testing and product requirements of the Carpet and Rug Institute Green Label Plus program.
 - b. Maximum VOC concentrations specified in CDPH Standard Method V1.1-2010, using office scenario at the 14-day time point.
 5. Each non-carpet flooring element installed in building interior which is not inherently non-emitting (stone, ceramic, powder-coated metals, plated or anodized metal, glass, concrete, clay brick, and unfinished or untreated solid wood flooring) must comply with one of the following:
 - a. Meet requirements of the FloorScore standard as shown with testing by an independent third-party.
 - b. Maximum VOC concentrations specified in CDPH Standard Method V1.1-2010, using office scenario at 14-day time point.
 6. Composite wood and agrifiber products used within the weatherproofing membrane must contain no added urea-formaldehyde resins.
 7. Laminating adhesives used to fabricate on-site and shop-applied composite wood and agrifiber assemblies must not contain added urea-formaldehyde.
- C. Recycled Content:
1. Any product being installed or used that are listed on EPA Comprehensive Procurement Guidelines designated product list must

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meet or exceed the EPA's recycled content recommendations. The EPA Comprehensive Procurement Guidelines categories include:

- a. Building insulation.
 - b. Cement and concrete.
 - c. Consolidated and reprocessed latex paint.
 - d. Floor tiles.
 - e. Flowable fill.
 - f. Laminated paperboard.
 - g. Modular threshold ramps.
 - h. Nonpressure pipe.
 - i. Patio blocks.
 - j. Railroad grade crossing surfaces.
 - k. Roofing materials.
 - l. Shower and restroom dividers/partitions.
 - m. Structural fiberboard.
 - n. Nylon carpet and nylon carpet backing.
 - o. Compost and fertilizer made from recovered organic materials.
 - p. Hydraulic mulch.
 - q. Lawn and garden edging.
 - r. Plastic lumber landscaping timbers and posts.
 - s. Park benches and picnic tables.
 - t. Plastic fencing.
 - u. Playground equipment.
 - v. Playground surfaces.
 - w. Bike racks.
2. Provide building materials with recycled content such that post-consumer recycled content value plus half the pre-consumer recycled content value constitutes a minimum of [10] [20] percent of cost of materials used for Project, exclusive of mechanical, electrical and plumbing components, specialty items such as elevators, and labor and delivery costs.
- D. Biobased Content:
1. Materials and equipment being installed or used that are listed on the USDA BioPreferred program product category list must meet or exceed USDA's minimum biobased content threshold. Refer to individual specification sections for detailed requirements applicable to that section.

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- a. USDA BioPreferred program categories include:
 - a. Adhesive and Mastic Removers.
 - b. Carpets.
 - c. Cleaners.
 - d. Composite Panels.
 - e. Corrosion Preventatives.
 - f. Erosion Control Materials.
 - g. Floor Cleaners and Protectors.
 - h. Floor Coverings (Non-Carpet).
 - i. Hydraulic Fluids.
 - j. Industrial Cleaners.
 - k. Interior Paints and Coatings.
 - l. Multipurpose Cleaners.
 - m. Multipurpose Lubricants.
 - n. Paint Removers.
 - o. Plastic Insulating Foam.
 - p. Roof Coatings.
 - q. Water Tank Coatings.
 - r. Wood and Concrete Sealers.
 - s. Wood and Concrete Stains.
- E. Materials, products, and equipment being installed which fall into a category covered by the WaterSense program must be WaterSense-labeled or meet or exceed WaterSense program performance requirements, unless disallowed for infection control reasons.
- F. Materials, products, and equipment being installed which fall into a category covered by the Energy Star program must be Energy Star-labeled.
 - 1. Energy Star product categories as of 05/19/2015 include:
 - a. Appliances:
 - 1) Air Purifiers and Cleaners.
 - 2) Clothes Dryers (Residential).
 - 3) Clothes Washers (Commercial).
 - 4) Clothes Washers (Residential).
 - 5) Dehumidifiers.
 - 6) Dishwashers (Residential).
 - 7) Freezers (Residential).
 - b. Electronics and Information Technology:

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- 1) Audio/Video Equipment.
- 2) Computers: Desktops, Workstations, and Thin Clients.
- 3) Computers: Notebooks and Integrated Computers.
- 4) Small-Scale Servers.
- 5) Data Center Storage.
- 6) Displays.
- 7) Imaging Equipment.
- 8) Uninterruptible Power Supplies.
- c. Heating and Cooling Equipment:
 - 1) Light Commercial Heating and Cooling Equipment.
- G. Materials, products, and equipment being installed which fall into a category covered by the FEMP program must be FEMP-designated. FEMP-designated product categories as of 05/19/2015 include:
 1. Heating and Cooling Equipment:
 - a. Electric Chillers, Air-Cooled (Commercial).
 - b. Electric Chillers, Water-Cooled (Commercial).
 2. Lighting Equipment:
 - a. Suspended Luminaires.
- H. Electronic products and equipment being installed which fall into a category covered by EPEAT program must be EPEAT registered.
 1. Electronic products and equipment covered by EPEAT program as of 05/19/2015 include:
 - a. Computers: Desktops, Workstations, and Thin Clients.
 - b. Computers: Notebooks and Integrated Computers.
 - c. Displays.
 - d. Imaging Equipment.

PART 3 - EXECUTION

3.1 FIELD QUALITY CONTROL

- A. Irrigation professionals must be certified under a WaterSense labeled certification program.
- B. Construction Indoor Air Quality Management:
 1. During construction, meet or exceed recommended control measures of ANSI/SMACNA 008-2008, Chapter 3.
 2. Protect stored on-site and installed absorptive materials from moisture damage.
 3. If permanently installed air handlers are used during construction, filtration media with a minimum efficiency reporting value (MERV) of 8 must be used at each return air grille, as determined by ASHRAE

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Standard 52.2-1999 (with errata but without addenda). Replace all filtration media immediately prior to occupancy.

4. Perform building flush-out as follows:

- a. After construction ends, prior to occupancy and with interior finishes installed, perform a building flush-out by supplying a total volume of 14000 cu. ft. of outdoor air per sq. ft. of floor area while maintaining an internal temperature of at least 60 degrees Fahrenheit and a relative humidity no higher than 60 percent.
- b. If occupancy is desired prior to flush-out completion, the space may be occupied following delivery of a minimum of 3500 cu. ft. of outdoor air per sq. ft. of floor area to the space. Once a space is occupied, it must be ventilated at a minimum rate of 0.30 cfm per sq. ft. of outside air or design minimum outside air rate determined in Prerequisite EQ 1, whichever is greater. During each day of flush-out period, ventilation must begin a minimum of three hours prior to occupancy and continue during occupancy. These conditions must be maintained until a total of 14000 cu. ft./sq. ft. of outside air has been delivered to the space.

5. Provide construction dust control to comply with SCAQMD Rule 403.

3.2 ATTACHMENTS

- A. Guiding Principles Checklist - LEED v3 for New Construction and Major Renovations.

---END---

SECTION 01 91 00
GENERAL COMMISSIONING REQUIREMENTS

PART 1 - GENERAL

1.1 COMMISSIONING DESCRIPTION

- A. This Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS shall form the basis of the construction phase commissioning process and procedures. The Commissioning Agent shall add, modify, and refine the commissioning procedures, as approved by the Department of Veterans Affairs (VA), to suit field conditions and actual manufacturer's equipment, incorporate test data and procedure results, and provide detailed scheduling for all commissioning tasks.
- B. Various sections of the project specifications require equipment startup, testing, and adjusting services. Requirements for startup, testing, and adjusting services specified in the Division 7, Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 series sections of these specifications are intended to be provided in coordination with the commissioning services and are not intended to duplicate services. The Contractor shall coordinate the work required by individual specification sections with the commissioning services requirements specified herein.
- C. Where individual testing, adjusting, or related services are required in the project specifications and not specifically required by this commissioning requirements specification, the specified services shall be provided and copies of documentation, as required by those specifications shall be submitted to the VA and the Commissioning Agent to be indexed for future reference.
- D. Where training or educational services for VA are required and specified in other sections of the specifications, including but not limited to Division 7, Division 8, Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 series sections of the specification, these services are intended to be provided in addition to the training and educational services specified herein.
- E. Commissioning is a systematic process of verifying that the building systems perform interactively according to the construction documents and the VA's operational needs. The commissioning process shall encompass and coordinate the system documentation, equipment startup,

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control system calibration, testing and balancing, performance testing and training. Commissioning during the construction and post-occupancy phases is intended to achieve the following specific objectives according to the contract documents:

1. Verify that the applicable equipment and systems are installed in accordance with the contract documents and according to the manufacturer's recommendations.
 2. Verify and document proper integrated performance of equipment and systems.
 3. Verify that Operations & Maintenance documentation is complete.
 4. Verify that all components requiring servicing can be accessed, serviced and removed without disturbing nearby components including ducts, piping, cabling or wiring.
 5. Verify that the VA's operating personnel are adequately trained to enable them to operate, monitor, adjust, maintain, and repair building systems in an effective and energy-efficient manner.
 6. Document the successful achievement of the commissioning objectives listed above.
- F. The commissioning process does not take away from or reduce the responsibility of the Contractor to provide a finished and fully functioning product.

1.2 CONTRACTUAL RELATIONSHIPS

- A. For this construction project, the Department of Veterans Affairs contracts with a Contractor to provide construction services. The contracts are administered by the VA Contracting Officer and the COR as the designated representative of the Contracting Officer. On this project, the authority to modify the contract in any way is strictly limited to the authority of the Contracting Officer.
- B. In this project, only two contract parties are recognized and communications on contractual issues are strictly limited to VA COR and the Contractor. It is the practice of the VA to require that communications between other parties to the contracts (Subcontractors and Vendors) be conducted through the COR and Contractor. It is also the practice of the VA that communications between other parties of the project (Commissioning Agent and Architect/Engineer) be conducted through the COR.
- C. Whole Building Commissioning is a process that relies upon frequent and direct communications, as well as collaboration between all parties to

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the construction process. By its nature, a high level of communication and cooperation between the Commissioning Agent and all other parties (Architects, Engineers, Subcontractors, Vendors, third party testing agencies, etc.) is essential to the success of the Commissioning effort.

D. With these fundamental practices in mind, the commissioning process described herein has been developed to recognize that, in the execution of the Commissioning Process, the Commissioning Agent must develop effective methods to communicate with every member of the construction team involved in delivering commissioned systems while simultaneously respecting the exclusive contract authority of the Contracting Officer and COR. Thus, the procedures outlined in this specification must be executed within the following limitations:

1. No communications (verbal or written) from the Commissioning Agent shall be deemed to constitute direction that modifies the terms of any contract between the Department of Veterans Affairs and the Contractor.
2. Commissioning Issues identified by the Commissioning Agent will be delivered to the COR and copied to the designated Commissioning Representatives for the Contractor and subcontractors on the Commissioning Team for information only in order to expedite the communication process. These issues must be understood as the professional opinion of the Commissioning Agent and as suggestions for resolution.
3. In the event that any Commissioning Issues and suggested resolutions are deemed by the COR to require either an official interpretation of the construction documents or require a modification of the contract documents, the Contracting Officer or COR will issue an official directive to this effect.
4. All parties to the Commissioning Process shall be individually responsible for alerting the COR of any issues that they deem to constitute a potential contract change prior to acting on these issues.
5. Authority for resolution or modification of design and construction issues rests solely with the Contracting Officer or COR, with appropriate technical guidance from the Architect/Engineer and/or Commissioning Agent.

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1.3 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 32.16.15 PROJECT SCHEDULES (SMALL PROJECTS - DESIGN/BID/BUILD)
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES
- D. Section 01 81 13 SUSTAINABLE CONSTRUCTION REQUIREMENTS
- E. Section 07 08 00 FACILITY EXTERIOR CLOSURE COMMISSIONING.
- F. Section 21 08 00 COMMISSIONING OF FIRE PROTECTION SYSTEMS.
- G. Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.
- H. Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.
- I. Section 26 08 00 COMMISSIONING OF ELECTRICAL SYSTEMS.
- J. Section 27 08 00 COMMISSIONING OF COMMUNICATIONS SYSTEMS.
- K. Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.
- L. Section 33 08 00 COMMISSIONING OF SITE UTILITIES.

1.4 SUMMARY

- A. This Section includes general requirements that apply to implementation of commissioning without regard to systems, subsystems, and equipment being commissioned.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.
- C. The commissioning activities have been developed to support the United States Green Building Council's (USGBC) LEED™ rating program and to support delivery of project performance in accordance with the VA requirements developed for the project to support the following credits:
 - 1. Commissioning activities and documentation for the LEED™ section on "Energy and Atmosphere" and the prerequisite of "Fundamental Building Systems Commissioning."
 - 2. Commissioning activities and documentation for the LEED™ section on "Energy and Atmosphere" requirements for the "Enhanced Building System Commissioning" credit.
 - 3. Activities and documentation for the LEED™ section on "Measurement and Verification" requirements for the Measurement and Verification credit.
- D. The commissioning activities have been developed to support the Green Buildings Initiative's Green Globes rating program and to support

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delivery of project performance in accordance with the VA requirements developed for the project.

1.5 ACRONYMS

List of Acronyms	
Acronym	Meaning
A/E	Architect / Engineer Design Team
AHJ	Authority Having Jurisdiction
ASHRAE	Association Society for Heating Air Condition and Refrigeration Engineers
BOD	Basis of Design
BSC	Building Systems Commissioning
CCTV	Closed Circuit Television
CD	Construction Documents
CMMS	Computerized Maintenance Management System
CO	Contracting Officer (VA)
COR	Contracting Officer's Representative (see also VA-RE)
COBie	Construction Operations Building Information Exchange
CPC	Construction Phase Commissioning
Cx	Commissioning
CxA	Commissioning Agent
CxM	Commissioning Manager
CxR	Commissioning Representative
DPC	Design Phase Commissioning
FPT	Functional Performance Test
GBI-GG	Green Building Initiative - Green Globes
HVAC	Heating, Ventilation, and Air Conditioning
LEED	Leadership in Energy and Environmental Design
NC	Department of Veterans Affairs National Cemetery
NCA	Department of Veterans Affairs National Cemetery Administration
NEBB	National Environmental Balancing Bureau
O&M	Operations & Maintenance
OPR	Owner's Project Requirements
PFC	Pre-Functional Checklist
PFT	Pre-Functional Test
SD	Schematic Design

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List of Acronyms	
Acronym	Meaning
SO	Site Observation
TAB	Test Adjust and Balance
VA	Department of Veterans Affairs
VAMC	VA Medical Center
VA CFM	VA Office of Construction and Facilities Management
VACO	VA Central Office
VA PM	VA Project Manager
VA-RE	VA Resident Engineer
USGBC	United States Green Building Council

1.6 DEFINITIONS

Acceptance Phase Commissioning: Commissioning tasks executed after most construction has been completed, most Site Observations and Static Tests have been completed and Pre-Functional Testing has been completed and accepted. The main commissioning activities performed during this phase are verification that the installed systems are functional by conducting Systems Functional Performance tests and Owner Training.

Accuracy: The capability of an instrument to indicate the true value of a measured quantity.

Back Check: A back check is a verification that an agreed upon solution to a design comment has been adequately addressed in a subsequent design review

Basis of Design (BOD): The Engineer's Basis of Design is comprised of two components: The Design Criteria and the Design Narrative, these documents record the concepts, calculations, decisions, and product selections used to meet the Owner's Project Requirements (OPR) and to satisfy applicable regulatory requirements, standards, and guidelines.

Benchmarks: Benchmarks are the comparison of a building's energy usage to other similar buildings and to the building itself. For example, ENERGY STAR Portfolio Manager is a frequently used and nationally recognized building energy benchmarking tool.

Building Information Modeling (BIM): Building Information Modeling is a parametric database which allows a building to be designed and constructed virtually in 3D and provides reports both in 2D views and as schedules. This electronic information can be extracted and reused for pre-populating facility management CMMS systems. Building Systems

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Commissioning (BSC): NEBB acronym used to designate its commissioning program.

Calibrate: The act of comparing an instrument of unknown accuracy with a standard of known accuracy to detect, correlate, report, or eliminate by adjustment any variation in the accuracy of the tested instrument.

CCTV: Closed circuit Television. Normally used for security surveillance and alarm detections as part of a special electrical security system.

COBie: Construction Operations Building Information Exchange (COBie) is an electronic industry data format used to transfer information developed during design, construction, and commissioning into the Computer Maintenance Management Systems (CMMS) used to operate facilities. See the Whole Building Design Guide website for further information (<http://www.wbdg.org/resources/cobie.php>)

Commissionability: Defines a design component or construction process that has the necessary elements that will allow a system or component to be effectively measured, tested, operated and commissioned

Commissioning Agent (CxA): The qualified Commissioning Professional who administers the Cx process by managing the Cx team and overseeing the Commissioning Process. Where CxA is used in this specification it means the Commissioning Agent, members of his staff or appointed members of the commissioning team. Note that LEED uses the term Commissioning Authority In lieu of Commissioning Agent.

Commissioning Checklists: Lists of data or inspections to be verified to ensure proper system or component installation, operation, and function. Verification checklists are developed and used during all phases of the commissioning process to verify that the Owner's Project Requirements (OPR) is being achieved.

Commissioning Design Review: The commissioning design review is a collaborative review of the design professionals design documents for items pertaining to the following: owner's project requirements; basis of design; operability and maintainability (O&M) including documentation; functionality; training; energy efficiency, control systems' sequence of operations including building automation system features; commissioning specifications and the ability to functionally test the systems.

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Commissioning Issue: A condition identified by the Commissioning Agent or other member of the Commissioning Team that adversely affects the commissionability, operability, maintainability, or functionality of a system, equipment, or component. A condition that is in conflict with the Contract Documents and/or performance requirements of the installed systems and components. (See also - Commissioning Observation).

Commissioning Manager (CxM): A qualified individual appointed by the Contractor to manage the commissioning process on behalf of the Contractor.

Commissioning Observation: An issue identified by the Commissioning Agent or other member of the Commissioning Team that does not conform to the project OPR, contract documents or standard industry best practices. (See also Commissioning Issue)

Commissioning Plan: A document that outlines the commissioning process, commissioning scope and defines responsibilities, processes, schedules, and the documentation requirements of the Commissioning Process.

Commissioning Process: A quality focused process for enhancing the delivery of a project. The process focuses upon verifying and documenting that the facility and all of its systems, components, and assemblies are planned, designed, installed, tested, can be operated, and maintained to meet the Owner's Project Requirements.

Commissioning Report: The final commissioning document which presents the commissioning process results for the project. Cx reports include an executive summary, the commissioning plan, issue log, correspondence, and all appropriate check sheets and test forms.

Commissioning Representative (CxR): An individual appointed by a sub-contractor to manage the commissioning process on behalf of the sub-contractor.

Commissioning Specifications: The contract documents that detail the objective, scope and implementation of the commissioning process as developed in the Commissioning Plan.

Commissioning Team: Individual team members whose coordinated actions are responsible for implementing the Commissioning Process.

Construction Phase Commissioning: All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Contract Documents (CD): Contract documents include design and construction contracts, price agreements and procedure agreements. Contract Documents also include all final and complete drawings, specifications and all applicable contract modifications or supplements.

Construction Phase Commissioning (CPC): All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Coordination Drawings: Drawings showing the work of all trades that are used to illustrate that equipment can be installed in the space allocated without compromising equipment function or access for maintenance and replacement. These drawings graphically illustrate and dimension manufacturers' recommended maintenance clearances. On mechanical projects, coordination drawings include structural steel, ductwork, major piping and electrical conduit and show the elevations and locations of the above components.

Data Logging: The monitoring and recording of temperature, flow, current, status, pressure, etc. of equipment using stand-alone data recorders.

Deferred System Test: Tests that cannot be completed at the end of the acceptance phase due to ambient conditions, schedule issues or other conditions preventing testing during the normal acceptance testing period.

Deficiency: See "Commissioning Issue".

Design Criteria: A listing of the VA Design Criteria outlining the project design requirements, including its source. These are used during the design process to show the design elements meet the OPR.

Design Intent: The overall term that includes the OPR and the BOD. It is a detailed explanation of the ideas, concepts, and criteria that are defined by the owner to be important. The design intent documents are utilized to provide a written record of these ideas, concepts and criteria.

Design Narrative: A written description of the proposed design solutions that satisfy the requirements of the OPR.

Design Phase Commissioning (DPC): All commissioning tasks executed during the design phase of the project.

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Environmental Systems: Systems that use a combination of mechanical equipment, airflow, water flow and electrical energy to provide heating, ventilating, air conditioning, humidification, and dehumidification for the purpose of human comfort or process control of temperature and humidity.

Executive Summary: A section of the Commissioning report that reviews the general outcome of the project. It also includes any unresolved issues, recommendations for the resolution of unresolved issues and all deferred testing requirements.

Functionality: This defines a design component or construction process which will allow a system or component to operate or be constructed in a manner that will produce the required outcome of the OPR.

Functional Test Procedure (FTP): A written protocol that defines methods, steps, personnel, and acceptance criteria for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Industry Accepted Best Practice: A design component or construction process that has achieved industry consensus for quality performance and functionality. Refer to the current edition of the NEBB Design Phase Commissioning Handbook for examples.

Installation Verification: Observations or inspections that confirm the system or component has been installed in accordance with the contract documents and to industry accepted best practices.

Integrated System Testing: Integrated Systems Testing procedures entail testing of multiple integrated systems performance to verify proper functional interface between systems. Typical Integrated Systems Testing includes verifying that building systems respond properly to loss of utility, transfer to emergency power sources, re-transfer from emergency power source to normal utility source; interface between HVAC controls and Fire Alarm systems for equipment shutdown, interface between Fire Alarm system and elevator control systems for elevator recall and shutdown; interface between Fire Alarm System and Security Access Control Systems to control access to spaces during fire alarm conditions; and other similar tests as determined for each specific project.

Issues Log: A formal and ongoing record of problems or concerns - and

their resolution - that have been raised by members of the Commissioning Team during the course of the Commissioning Process.

Lessons Learned Workshop: A workshop conducted to discuss and document project successes and identify opportunities for improvements for future projects.

Maintainability: A design component or construction process that will allow a system or component to be effectively maintained. This includes adequate room for access to adjust and repair the equipment. Maintainability also includes components that have readily obtainable repair parts or service.

Manual Test: Testing using hand-held instruments, immediate control system readouts or direct observation to verify performance (contrasted to analyzing monitored data taken over time to make the 'observation').

Owner's Project Requirements (OPR): A written document that details the project requirements and the expectations of how the building and its systems will be used and operated. These include project goals, measurable performance criteria, cost considerations, benchmarks, success criteria, and supporting information.

Peer Review: A formal in-depth review separate from the commissioning review processes. The level of effort and intensity is much greater than a typical commissioning facilitation or extended commissioning review. The VA usually hires an independent third-party (called the IDIQ A/E) to conduct peer reviews.

Precision: The ability of an instrument to produce repeatable readings of the same quantity under the same conditions. The precision of an instrument refers to its ability to produce a tightly grouped set of values around the mean value of the measured quantity.

Pre-Design Phase Commissioning: Commissioning tasks performed prior to the commencement of design activities that includes project programming and the development of the commissioning process for the project

Pre-Functional Checklist (PFC): A form used by the contractor to verify that appropriate components are onsite, correctly installed, set up, calibrated, functional and ready for functional testing.

Pre-Functional Test (PFT): An inspection or test that is done before functional testing. PFT's include installation verification and system and component start up tests.

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Procedure or Protocol: A defined approach that outlines the execution of a sequence of work or operations. Procedures are used to produce repeatable and defined results.

Range: The upper and lower limits of an instrument's ability to measure the value of a quantity for which the instrument is calibrated.

Resolution: This word has two meanings in the Cx Process. The first refers to the smallest change in a measured variable that an instrument can detect. The second refers to the implementation of actions that correct a tested or observed deficiency.

Site Observation Visit: On-site inspections and observations made by the Commissioning Agent for the purpose of verifying component, equipment, and system installation, to observe contractor testing, equipment start-up procedures, or other purposes.

Site Observation Reports (SO): Reports of site inspections and observations made by the Commissioning Agent. Observation reports are intended to provide early indication of an installation issue which will need correction or analysis.

Special System Inspections: Inspections required by a local code authority prior to occupancy and are not normally a part of the commissioning process.

Static Tests: Tests or inspections that validate a specified static condition such as pressure testing. Static tests may be specification or code initiated.

Start Up Tests: Tests that validate the component or system is ready for automatic operation in accordance with the manufactures requirements.

Systems Manual: A system-focused composite document that includes all information required for the owner's operators to operate the systems.

Test Procedure: A written protocol that defines methods, personnel, and expectations for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Testing: The use of specialized and calibrated instruments to measure parameters such as: temperature, pressure, vapor flow, air flow, fluid flow, rotational speed, electrical characteristics, velocity, and other data in order to determine performance, operation, or function.

Testing, Adjusting, and Balancing (TAB): A systematic process or service applied to heating, ventilating and air-conditioning (HVAC)

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systems and other environmental systems to achieve and document air and hydronic flow rates. The standards and procedures for providing these services are referred to as "Testing, Adjusting, and Balancing" and are described in the Procedural Standards for the Testing, Adjusting and Balancing of Environmental Systems, published by NEBB or AABC.

Thermal Scans: Thermographic pictures taken with an Infrared Thermographic Camera. Thermographic pictures show the relative temperatures of objects and surfaces and are used to identify leaks, thermal bridging, thermal intrusion, electrical overload conditions, moisture containment, and insulation failure.

Training Plan: A written document that details, in outline form the expectations of the operator training. Training agendas should include instruction on how to obtain service, operate, startup, shutdown and maintain all systems and components of the project.

Trending: Monitoring over a period of time with the building automation system.

Unresolved Commissioning Issue: Any Commissioning Issue that, at the time that the Final Report or the Amended Final Report is issued that has not been either resolved by the construction team or accepted by the VA. **Validation:** The process by which work is verified as complete and operating correctly:

1. First party validation occurs when a firm or individual verifying the task is the same firm or individual performing the task.
2. Second party validation occurs when the firm or individual verifying the task is under the control of the firm performing the task or has other possibilities of financial conflicts of interest in the resolution (Architects, Designers, General Contractors and Third Tier Subcontractors or Vendors).
3. Third party validation occurs when the firm verifying the task is not associated with or under control of the firm performing or designing the task.

Verification: The process by which specific documents, components, equipment, assemblies, systems, and interfaces among systems are confirmed to comply with the criteria described in the Owner's Project Requirements.

Warranty Phase Commissioning: Commissioning efforts executed after a project has been completed and accepted by the Owner. Warranty Phase

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Commissioning includes follow-up on verification of system performance, measurement and verification tasks and assistance in identifying warranty issues and enforcing warranty provisions of the construction contract.

Warranty Visit: A commissioning meeting and site review where all outstanding warranty issues and deferred testing is reviewed and discussed.

Whole Building Commissioning: Commissioning of building systems such as Building Envelope, HVAC, Electrical, Special Electrical (Fire Alarm, Security & Communications), Plumbing and Fire Protection as described in this specification.

1.7 SYSTEMS TO BE COMMISSIONED

A. Commissioning of a system or systems specified for this project is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

B. THE FOLLOWING SYSTEMS WILL BE COMMISSIONED AS PART OF THIS PROJECT:

Systems To Be Commissioned	
System	Description
Building Exterior Closure	
Foundations (excluding structural)	Standard, special, slab-on-grade, vapor barriers, air barriers
Basements	Basement walls, crawl spaces, waterproofing, drainage
Superstructure	Floor construction, roof construction, connections to adjacent structures
Exterior Closure	Exterior walls, exterior windows, exterior doors, louvers and grilles.
Roofing	Roof system, roof openings (pipe chases, ducts, equipment curbs, etc.)
Fire Suppression	
Fire Sprinkler Systems	Wet pipe system
Plumbing	

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Systems To Be Commissioned	
System	Description
Domestic Water Distribution	Backflow preventers
Domestic Hot Water Systems	Water heater heat exchangers, circulation pumps
Laboratory Gas Systems	Air Compressors and ultra-low dew point dryers
HVAC	
Noise and Vibration Control	Noise and vibration levels for critical equipment such as Air Handlers, Chillers, etc. will be commissioned as part of the system commissioning
Direct Digital Control System	Network Communications Modules and Wiring, Integration Panels. [DDC Control panels will be commissioned with the systems controlled by the panel]
Chilled Water System	Chillers (water-cooled), pumps, DDC Control Panels (including integration with Building Control System)
Steam/Heating Hot Water System	Heat Exchangers and associated controls and pumps, interface with facility DDC system.
HVAC Air Handling Systems	Air handling Units, packaged rooftop AHU, humidifiers, DDC control panels
HVAC Ventilation/Exhaust Systems	General exhaust, toilet exhaust
HVAC Terminal Unit Systems	VAV Terminal Units, CAV terminal units, fan coil units
Humidity Control Systems	Humidifiers, controls, interface with facility DDC
Electrical	
Medium-Voltage Electrical Distribution Systems	Medium-Voltage Primary Switch, 480 volt Switchgear, low voltage transformers and panelboards.,
Grounding & Bonding Systems	Witness 3rd party testing, review reports

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Systems To Be Commissioned	
System	Description
Lighting & Lighting Control Systems	Emergency lighting, occupancy sensors, lighting control systems, architectural dimming systems, photocells and timeclocks.
Communications	
Grounding & Bonding System	Witness 3rd party testing, review reports
Structured Cabling System	Witness 3rd party testing, review reports
Duress Alarm Systems	Witness 3rd party testing, review reports
Electronic Safety and Security	
Grounding & Bonding	Witness 3rd party testing, review reports
Physical Access Control Systems	Witness 3rd party testing, review reports
Access Control Systems	Witness 3rd party testing, review reports
Security Access Detection Systems	Witness 3rd party testing, review reports
Video Surveillance System	Witness 3rd party testing, review reports
Fire Detection and Alarm System	100% device acceptance testing, battery draw-down test, verify system monitoring, verify interface with other systems.
Site Utilities	
Water Utilities	City Water Service Entrance, Backflow Prevention, Irrigation Systems
Sanitary Sewerage Utilities	City Sanitary Connection,
Storm Drainage Utilities	City Storm Water Connection,
Energy Distribution Utilities	Connection to Campus Utility Systems (Steam, Chilled Water) Supply Systems, Metering,
Integrated Systems Tests	
Fire Alarm Response	Integrated System Response to Fire Alarm Condition and Return to Normal
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Systems To Be Commissioned	
System	Description

1.8 COMMISSIONING TEAM

- A. The commissioning team shall consist of, but not be limited to, representatives of Contractor, including Project Superintendent and subcontractors, installers, schedulers, suppliers, and specialists deemed appropriate by the Department of Veterans Affairs (VA) and Commissioning Agent.
- B. Members Appointed by Contractor:
1. Contractor' Commissioning Manager: The designated person, company, or entity that plans, schedules and coordinates the commissioning activities for the construction team.
 2. Contractor's Commissioning Representative(s): Individual(s), each having authority to act on behalf of the entity he or she represents, explicitly organized to implement the commissioning process through coordinated actions.
- C. Members Appointed by VA:
1. Commissioning Agent: The designated person, company, or entity that plans, schedules, and coordinates the commissioning team to implement the commissioning process. The VA will engage the CxA under a separate contract.
 2. User: Representatives of the facility user and operation and maintenance personnel.
 3. A/E: Representative of the Architect and engineering design professionals.

1.9 VA'S COMMISSIONING RESPONSIBILITIES

- A. Appoint an individual, company or firm to act as the Commissioning Agent.
- B. Assign operation and maintenance personnel and schedule them to participate in commissioning team activities including, but not limited to, the following:
1. Coordination meetings.
 2. Training in operation and maintenance of systems, subsystems, and equipment.
 3. Testing meetings.

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4. Witness and assist in Systems Functional Performance Testing.
5. Demonstration of operation of systems, subsystems, and equipment.
- C. Provide the Construction Documents, prepared by Architect and approved by VA, to the Commissioning Agent and for use in managing the commissioning process, developing the commissioning plan, systems manuals, and reviewing the operation and maintenance training plan.

1.10 CONTRACTOR'S COMMISSIONING RESPONSIBILITIES

- A. The Contractor shall assign a Commissioning Manager to manage commissioning activities of the Contractor, and subcontractors.
- B. The Contractor shall ensure that the commissioning responsibilities outlined in these specifications are included in all subcontracts and that subcontractors comply with the requirements of these specifications.
- C. The Contractor shall ensure that each installing subcontractor shall assign representatives with expertise and authority to act on behalf of the subcontractor and schedule them to participate in and perform commissioning team activities including, but not limited to, the following:
 1. Participate in commissioning coordination meetings.
 2. Conduct operation and maintenance training sessions in accordance with approved training plans.
 3. Verify that Work is complete and systems are operational according to the Contract Documents, including calibration of instrumentation and controls.
 4. Evaluate commissioning issues and commissioning observations identified in the Commissioning Issues Log, field reports, test reports or other commissioning documents. In collaboration with entity responsible for system and equipment installation, recommend corrective action.
 5. Review and comment on commissioning documentation.
 6. Participate in meetings to coordinate Systems Functional Performance Testing.
 7. Provide schedule for operation and maintenance data submittals, equipment startup, and testing to Commissioning Agent for incorporation into the commissioning plan.
 8. Provide information to the Commissioning Agent for developing commissioning plan.

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9. Participate in training sessions for VA's operation and maintenance personnel.
10. Provide technicians who are familiar with the construction and operation of installed systems and who shall develop specific test procedures to conduct Systems Functional Performance Testing of installed systems.

1.11 COMMISSIONING AGENT'S RESPONSIBILITIES

- A. Organize and lead the commissioning team.
- B. Prepare the commissioning plan. See Paragraph 1.11-A of this specification Section for further information.
- C. Review and comment on selected submittals from the Contractor for general conformance with the Construction Documents. Review and comment on the ability to test and operate the system and/or equipment, including providing gages, controls and other components required to operate, maintain, and test the system. Review and comment on performance expectations of systems and equipment and interfaces between systems relating to the Construction Documents.
- D. At the beginning of the construction phase, conduct an initial construction phase coordination meeting for the purpose of reviewing the commissioning activities and establishing tentative schedules for operation and maintenance submittals; operation and maintenance training sessions; TAB Work; Pre-Functional Checklists, Systems Functional Performance Testing; and project completion.
- E. Convene commissioning team meetings for the purpose of coordination, communication, and conflict resolution; discuss status of the commissioning processes. Responsibilities include arranging for facilities, preparing agenda and attendance lists, and notifying participants. The Commissioning Agent shall prepare and distribute minutes to commissioning team members and attendees within five workdays of the commissioning meeting.
- F. Observe construction and report progress, observations and issues. Observe systems and equipment installation for adequate accessibility for maintenance and component replacement or repair, and for general conformance with the Construction Documents.
- G. Prepare Project specific Pre-Functional Checklists and Systems Functional Performance Test procedures.
- H. Coordinate Systems Functional Performance Testing schedule with the Contractor.

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- I. Witness selected systems startups.
- J. Verify selected Pre-Functional Checklists completed and submitted by the Contractor.
- K. Witness and document Systems Functional Performance Testing.
- L. Compile test data, inspection reports, and certificates and include them in the systems manual and commissioning report.
- M. Review and comment on operation and maintenance (O&M) documentation and systems manual outline for compliance with the Contract Documents. Operation and maintenance documentation requirements are specified in Paragraph 1.25, Section 01 00 00 GENERAL REQUIREMENTS.
- N. Review operation and maintenance training program developed by the Contractor. Verify training plans provide qualified instructors to conduct operation and maintenance training.
- O. Prepare commissioning Field Observation Reports.
- P. Prepare the Final Commissioning Report.
- Q. Return to the site at 10 months into the 12-month warranty period and review with facility staff the current building operation and the condition of outstanding issues related to the original and seasonal Systems Functional Performance Testing. Also interview facility staff and identify problems or concerns they have operating the building as originally intended. Make suggestions for improvements and for recording these changes in the O&M manuals. Identify areas that may come under warranty or under the original construction contract. Assist facility staff in developing reports, documents and requests for services to remedy outstanding problems.
- R. Assemble the final commissioning documentation, including the Final Commissioning Report and Addendum to the Final Commissioning Report.

1.12 COMMISSIONING DOCUMENTATION

- A. Commissioning Plan: A document, prepared by Commissioning Agent, that outlines the schedule, allocation of resources, and documentation requirements of the commissioning process, and shall include, but is not limited, to the following:
 - 1. Plan for delivery and review of submittals, systems manuals, and other documents and reports. Identification of the relationship of these documents to other functions and a detailed description of submittals that are required to support the commissioning processes. Submittal dates shall include the latest date approved submittals must be received without adversely affecting commissioning plan.

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2. Description of the organization, layout, and content of commissioning documentation (including systems manual) and a detailed description of documents to be provided along with identification of responsible parties.
 3. Identification of systems and equipment to be commissioned.
 4. Schedule of Commissioning Coordination meetings.
 5. Identification of items that must be completed before the next operation can proceed.
 6. Description of responsibilities of commissioning team members.
 7. Description of observations to be made.
 8. Description of requirements for operation and maintenance training.
 9. Schedule for commissioning activities with dates coordinated with overall construction schedule.
 10. Process and schedule for documenting changes on a continuous basis to appear in Project Record Documents.
 11. Process and schedule for completing prestart and startup checklists for systems, subsystems, and equipment to be verified and tested.
 12. Preliminary Systems Functional Performance Test procedures.
- B. Systems Functional Performance Test Procedures: The Commissioning Agent will develop Systems Functional Performance Test Procedures for each system to be commissioned, including subsystems, or equipment and interfaces or interlocks with other systems. Systems Functional Performance Test Procedures will include a separate entry, with space for comments, for each item to be tested. Preliminary Systems Functional Performance Test Procedures will be provided to the VA, Architect/Engineer, and Contractor for review and comment. The Systems Performance Test Procedure will include test procedures for each mode of operation and provide space to indicate whether the mode under test responded as required. Each System Functional Performance Test procedure, regardless of system, subsystem, or equipment being tested, shall include, but not be limited to, the following:
1. Name and identification code of tested system.
 2. Test number.
 3. Time and date of test.
 4. Indication of whether the record is for a first test or retest following correction of a problem or issue.

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5. Dated signatures of the person performing test and of the witness, if applicable.
 6. Individuals present for test.
 7. Observations and Issues.
 8. Issue number, if any, generated as the result of test.
- C. Pre-Functional Checklists: The Commissioning Agent will prepare Pre-Functional Checklists. Pre-Functional Checklists shall be completed and signed by the Contractor, verifying that systems, subsystems, equipment, and associated controls are ready for testing. The Commissioning Agent will spot check Pre-Functional Checklists to verify accuracy and readiness for testing. Inaccurate or incomplete Pre-Functional Checklists shall be returned to the Contractor for correction and resubmission.
- D. Test and Inspection Reports: The Commissioning Agent will record test data, observations, and measurements on Systems Functional Performance Test Procedure. The report will also include recommendation for system acceptance or non-acceptance. Photographs, forms, and other means appropriate for the application shall be included with data. Commissioning Agent Will compile test and inspection reports and test and inspection certificates and include them in systems manual and commissioning report.
- E. Corrective Action Documents: The Commissioning Agent will document corrective action taken for systems and equipment that fail tests. The documentation will include any required modifications to systems and equipment and/or revisions to test procedures, if any. The Commissioning Agent will witness and document any retesting of systems and/or equipment requiring corrective action and document retest results. The contractor shall be responsible for any/all costs associated with the Re-Testing of any system that fails initial testing associated with the commissioning process.
- F. Commissioning Issues Log: The Commissioning Agent will prepare and maintain Commissioning Issues Log that describes Commissioning Issues and Commissioning Observations that are identified during the Commissioning process. These observations and issues include, but are not limited to, those that are at variance with the Contract Documents. The Commissioning Issues Log will identify and track issues as they are encountered, the party responsible for resolution, progress toward

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resolution, and document how the issue was resolved. The Master Commissioning Issues Log will also track the status of unresolved issues.

1. Creating a Commissioning Issues Log Entry:

- a. Identify the issue with unique numeric or alphanumeric identifier by which the issue may be tracked.
- b. Assign a descriptive title for the issue.
- c. Identify date and time of the issue.
- d. Identify test number of test being performed at the time of the observation, if applicable, for cross reference.
- e. Identify system, subsystem, and equipment to which the issue applies.
- f. Identify location of system, subsystem, and equipment.
- g. Include information that may be helpful in diagnosing or evaluating the issue.
- h. Note recommended corrective action.
- i. Identify commissioning team member responsible for corrective action.
- j. Identify expected date of correction.
- k. Identify person that identified the issue.

2. Documenting Issue Resolution:

- a. Log date correction is completed or the issue is resolved.
- b. Describe corrective action or resolution taken. Include description of diagnostic steps taken to determine root cause of the issue, if any.
- c. Identify changes to the Contract Documents that may require action.
- d. State that correction was completed and system, subsystem, and equipment are ready for retest, if applicable.
- e. Identify person(s) who corrected or resolved the issue.
- f. Identify person(s) verifying the issue resolution.

G. Final Commissioning Report: The Commissioning Agent will document results of the commissioning process, including unresolved issues, and performance of systems, subsystems, and equipment. The Commissioning Report will indicate whether systems, subsystems, and equipment have been properly installed and are performing according to the Contract Documents. This report will be used by the Department of Veterans

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Affairs when determining that systems will be accepted. This report will be used to evaluate systems, subsystems, and equipment and will serve as a future reference document during VA occupancy and operation. It shall describe components and performance that exceed requirements of the Contract Documents and those that do not meet requirements of the Contract Documents. The commissioning report will include, but is not limited to, the following:

1. Lists and explanations of substitutions; compromises; variances with the Contract Documents; record of conditions; and, if appropriate, recommendations for resolution. Design Narrative documentation maintained by the Commissioning Agent.
2. Commissioning plan.
3. Pre-Functional Checklists completed by the Contractor, with annotation of the Commissioning Agent review and spot check.
4. Systems Functional Performance Test Procedures, with annotation of test results and test completion.
5. Commissioning Issues Log.
6. Listing of deferred and off-season test(s) not performed, including the schedule for their completion.

H. Addendum to Final Commissioning Report: The Commissioning Agent will prepare an Addendum to the Final Commissioning Report near the end of the Warranty Period. The Addendum will indicate whether systems, subsystems, and equipment are complete and continue to perform according to the Contract Documents. The Addendum to the Final Commissioning Report shall include, but is not limited to, the following:

1. Documentation of deferred and off-season test(s) results.
2. Completed Systems Functional Performance Test Procedures for off season test(s).
3. Documentation that unresolved system performance issues have been resolved.
4. Updated Commissioning Issues Log, including status of unresolved issues.
5. Identification of potential Warranty Claims to be corrected by the Contractor.

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- I. Systems Manual: The Commissioning Agent will gather required information and compile the Systems Manual. The Systems Manual will include, but is not limited to, the following:
1. Design Narrative, including system narratives, schematics, single-line diagrams, flow diagrams, equipment schedules, and changes made throughout the Project.
 2. Reference to Final Commissioning Plan.
 3. Reference to Final Commissioning Report.
 4. Approved Operation and Maintenance Data as submitted by the Contractor.

1.13 SUBMITTALS

- A. Preliminary Commissioning Plan Submittal: The Commissioning Agent has prepared a Preliminary Commissioning Plan based on the final Construction Documents. The Preliminary Commissioning Plan is included as an Appendix to this specification section. The Preliminary Commissioning Plan is provided for information only. It contains preliminary information about the following commissioning activities:
1. The Commissioning Team: A list of commissioning team members by organization.
 2. Systems to be commissioned. A detailed list of systems to be commissioned for the project. This list also provides preliminary information on systems/equipment submittals to be reviewed by the Commissioning Agent; preliminary information on Pre-Functional Checklists that are to be completed; preliminary information on Systems Performance Testing, including information on testing sample size (where authorized by the VA).
 3. Commissioning Team Roles and Responsibilities: Preliminary roles and responsibilities for each Commissioning Team member.
 4. Commissioning Documents: A preliminary list of commissioning-related documents, include identification of the parties responsible for preparation, review, approval, and action on each document.
 5. Commissioning Activities Schedule: Identification of Commissioning Activities, including Systems Functional Testing, the expected duration and predecessors for the activity.
 6. Pre-Functional Checklists: Preliminary Pre-Functional Checklists for equipment, components, subsystems, and systems to be commissioned. These Preliminary Pre-Functional Checklists provide guidance on the

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level of detailed information the Contractor shall include on the final submission.

7. Systems Functional Performance Test Procedures: Preliminary step-by-step System Functional Performance Test Procedures to be used during Systems Functional Performance Testing. These Preliminary Systems Functional Performance procedures provide information on the level of testing rigor, and the level of Contractor support required during performance of system's testing.
- B. Final Commissioning Plan Submittal: Based on the Final Construction Documents and the Contractor's project team, the Commissioning Agent will prepare the Final Commissioning Plan as described in this section. The Commissioning Agent will submit three hard copies and three sets of electronic files of Final Commissioning Plan. The Contractor shall review the Commissioning Plan and provide any comments to the VA. The Commissioning Agent will incorporate review comments into the Final Commissioning Plan as directed by the VA.
- C. Systems Functional Performance Test Procedure: The Commissioning Agent will submit preliminary Systems Functional Performance Test Procedures to the Contractor, and the VA for review and comment. The Contractor shall return review comments to the VA and the Commissioning Agent. The VA will also return review comments to the Commissioning Agent. The Commissioning Agent will incorporate review comments into the Final Systems Functional Test Procedures to be used in Systems Functional Performance Testing.
- D. Pre-Functional Checklists: The Commissioning Agent will submit Pre-Functional Checklists to be completed by the Contractor.
- E. Test and Inspection Reports: The Commissioning Agent will submit test and inspection reports to the VA with copies to the Contractor and the Architect/Engineer.
- F. Corrective Action Documents: The Commissioning Agent will submit corrective action documents to the VA Resident Engineer with copies to the Contractor and Architect.
- G. Preliminary Commissioning Report Submittal: The Commissioning Agent will submit three electronic copies of the preliminary commissioning report. One electronic copy, with review comments, will be returned to the Commissioning Agent for preparation of the final submittal.

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H. Final Commissioning Report Submittal: The Commissioning Agent will submit four sets of electronically formatted information of the final commissioning report to the VA. The final submittal will incorporate comments as directed by the VA.

I. Data for Commissioning:

1. The Commissioning Agent will request in writing from the Contractor specific information needed about each piece of commissioned equipment or system to fulfill requirements of the Commissioning Plan.
2. The Commissioning Agent may request further documentation as is necessary for the commissioning process or to support other VA data collection requirements, including Construction Operations Building Information Exchange (COBIE), Building Information Modeling (BIM), etc.

1.14 COMMISSIONING PROCESS

- A. The Commissioning Agent will be responsible for the overall management of the commissioning process as well as coordinating scheduling of commissioning tasks with the VA and the Contractor. As directed by the VA, the Contractor shall incorporate Commissioning tasks, including, but not limited to, Systems Functional Performance Testing (including predecessors) with the Master Construction Schedule.
- B. Within 15 days of contract award, the Contractor shall designate a specific individual as the Commissioning Manager (CxM) to manage and lead the commissioning effort on behalf of the Contractor. The Commissioning Manager shall be the single point of contact and communications for all commissioning related services by the Contractor.
- C. Within 15 days of contract award, the Contractor shall ensure that each subcontractor designates specific individuals as Commissioning Representatives (CXR) to be responsible for commissioning related tasks. The Contractor shall ensure the designated Commissioning Representatives participate in the commissioning process as team members providing commissioning testing services, equipment operation, adjustments, and corrections if necessary. The Contractor shall ensure that all Commissioning Representatives shall have sufficient authority to direct their respective staff to provide the services required, and to speak on behalf of their organizations in all commissioning related contractual matters.

GENERAL COMMISSIONING REQUIREMENTS

1.15 QUALITY ASSURANCE

- A. Instructor Qualifications: Factory authorized service representatives shall be experienced in training, operation, and maintenance procedures for installed systems, subsystems, and equipment.
- B. Test Equipment Calibration: The Contractor shall comply with test equipment manufacturer's calibration procedures and intervals. Recalibrate test instruments immediately whenever instruments have been repaired following damage or dropping. Affix calibration tags to test instruments. Instruments shall have been calibrated within six months prior to use.

1.16 COORDINATION

- A. Management: The Commissioning Agent will coordinate the commissioning activities with the VA and Contractor. The Commissioning Agent will submit commissioning documents and information to the VA. All commissioning team members shall work together to fulfill their contracted responsibilities and meet the objectives of the contract documents.
- B. Scheduling: The Contractor shall work with the Commissioning Agent and the VA to incorporate the commissioning activities into the construction schedule. The Commissioning Agent will provide sufficient information (including, but not limited to, tasks, durations and predecessors) on commissioning activities to allow the Contractor and the VA to schedule commissioning activities. All parties shall address scheduling issues and make necessary notifications in a timely manner in order to expedite the project and the commissioning process. The Contractor shall update the Master Construction as directed by the VA.
- C. Initial Schedule of Commissioning Events: The Commissioning Agent will provide the initial schedule of primary commissioning events in the Commissioning Plan and at the commissioning coordination meetings. The Commissioning Plan will provide a format for this schedule. As construction progresses, more detailed schedules will be developed by the Contractor with information from the Commissioning Agent.
- D. Commissioning Coordinating Meetings: The Commissioning Agent will conduct periodic Commissioning Coordination Meetings of the commissioning team to review status of commissioning activities, to discuss scheduling conflicts, and to discuss upcoming commissioning process activities.

GENERAL COMMISSIONING REQUIREMENTS

- E. Pretesting Meetings: The Commissioning Agent will conduct pretest meetings of the commissioning team to review startup reports, Pre-Functional Checklist results, Systems Functional Performance Testing procedures, testing personnel and instrumentation requirements.
- F. Systems Functional Performance Testing Coordination: The Contractor shall coordinate testing activities to accommodate required quality assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting. The Contractor shall coordinate the schedule times for tests, inspections, obtaining samples, and similar activities.

PART 2 - PRODUCTS

2.1 TEST EQUIPMENT

- A. The Contractor shall provide all standard and specialized testing equipment required to perform Systems Functional Performance Testing. Test equipment required for Systems Functional Performance Testing will be identified in the detailed System Functional Performance Test Procedure prepared by the Commissioning Agent.
- B. Data logging equipment and software required to test equipment shall be provided by the Contractor.
- C. All testing equipment shall be of sufficient quality and accuracy to test and/or measure system performance with the tolerances specified in the Specifications. If not otherwise noted, the following minimum requirements apply: Temperature sensors and digital thermometers shall have a certified calibration within the past year to an accuracy of (1.0 °F) and a resolution of + or - (0.2 °F). Pressure sensors shall have an accuracy of + or - 2.0% of the value range being measured (not full range of meter) and have been calibrated within the last year. All equipment shall be calibrated according to the manufacturer's recommended intervals and following any repairs to the equipment. Calibration tags shall be affixed or certificates readily available.

GENERAL COMMISSIONING REQUIREMENTS

PART 3 - EXECUTION

3.1 COMMISSIONING PROCESS ROLES AND RESPONSIBILITIES

A. The following table outlines the roles and responsibilities for the Commissioning Team members during the Construction Phase:

Construction Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Meetings	Construction Commissioning Kick Off meeting	L	A	P	P	O	
	Commissioning Meetings	L	A	P	P	O	
	Project Progress Meetings	P	A	P	L	O	
	Controls Meeting	L	A	P	P	O	
Coordination	Coordinate with [OGC's, AHJ, Vendors, etc.] to ensure that Cx interacts properly with other systems as needed to support the OPR and BOD.	L	A	P	P	N/A	
Cx Plan & Spec	Final Commissioning Plan	L	A	R	R	O	
Schedules	Duration Schedule for Commissioning Activities	L	A	R	R	N/A	
OPR and BOD	Maintain OPR on behalf of Owner	L	A	R	R	O	

GENERAL COMMISSIONING REQUIREMENTS

Construction Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
	Maintain BOD/DID on behalf of Owner	L	A	R	R	O	
Document Reviews	TAB Plan Review	L	A	R	R	O	
	Submittal and Shop Drawing Review	R	A	R	L	O	
	Review Contractor Equipment Startup Checklists	L	A	R	R	N/A	
	Review Change Orders, ASI, and RFI	L	A	R	R	N/A	
Site Observations	Witness Factory Testing	P	A	P	L	O	
	Construction Observation Site Visits	L	A	R	R	O	
Functional Test Protocols	Final Pre-Functional Checklists	L	A	R	R	O	
	Final Functional Performance Test Protocols	L	A	R	R	O	
Technical Activities	Issues Resolution Meetings	P	A	P	L	O	
Reports and Logs	Status Reports	L	A	R	R	O	
	Maintain Commissioning Issues Log	L	A	R	R	O	

GENERAL COMMISSIONING REQUIREMENTS

Construction Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes

B. The following table outlines the roles and responsibilities for the Commissioning Team members during the Acceptance Phase:

Acceptance Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Meetings	Commissioning Meetings	L	A	P	P	O	
	Project Progress Meetings	P	A	P	L	O	
	Pre-Test Coordination Meeting	L	A	P	P	O	
	Lessons Learned and Commissioning Report Review Meeting	L	A	P	P	O	
Coordination	Coordinate with [OGC's, AHJ, Vendors, etc.] to ensure that Cx interacts properly with other systems as needed to support OPR and BOD	L	P	P	P	O	
Cx Plan & Spec	Maintain/Update Commissioning Plan	L	A	R	R	O	
Schedules	Prepare Functional Test Schedule	L	A	R	R	O	

GENERAL COMMISSIONING REQUIREMENTS

Acceptance Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
OPR and BOD	Maintain OPR on behalf of Owner	L	A	R	R	O	
	Maintain BOD/DID on behalf of Owner	L	A	R	R	O	
Document Reviews	Review Completed Pre-Functional Checklists	L	A	R	R	O	
	Pre-Functional Checklist Verification	L	A	R	R	O	
	Review Operations & Maintenance Manuals	L	A	R	R	R	
	Training Plan Review	L	A	R	R	R	
	Warranty Review	L	A	R	R	O	
	Review TAB Report	L	A	R	R	O	
Site Observations	Construction Observation Site Visits	L	A	R	R	O	
	Witness Selected Equipment Startup	L	A	R	R	O	
Functional Test Protocols	TAB Verification	L	A	R	R	O	
	Systems Functional Performance Testing	L	A	P	P	P	
	Retesting	L	A	P	P	P	
Technical Activities	Issues Resolution Meetings	P	A	P	L	O	
	Systems Training	L	S	R	P	P	
Reports and Logs	Status Reports	L	A	R	R	O	
	Maintain Commissioning Issues Log	L	A	R	R	O	

GENERAL COMMISSIONING REQUIREMENTS

Acceptance Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
	Final Commissioning Report	L	A	R	R	R	
	Prepare Systems Manuals	L	A	R	R	R	

C. The following table outlines the roles and responsibilities for the Commissioning Team members during the Warranty Phase:

Warranty Phase		CxA = Commissioning Agent RE = Resident Engineer A/E = Design Arch/Engineer PC = Prime Contractor O&M = Gov't Facility O&M					L = Lead P = Participate A = Approve R = Review O = Optional
Commissioning Roles & Responsibilities							
Category	Task Description	CxA	RE	A/E	PC	O&M	Notes
Meetings	Post-Occupancy User Review Meeting	L	A	O	P	P	
Site Observations	Periodic Site Visits	L	A	O	O	P	
Functional Test Protocols	Deferred and/or seasonal Testing	L	A	O	P	P	
Technical Activities	Issues Resolution Meetings	L	S	O	O	P	
	Post-Occupancy Warranty Checkup and review of Significant Outstanding Issues	L	A		R	P	
Reports and Logs	Final Commissioning Report Amendment	L	A		R	R	
	Status Reports	L	A		R	R	

3.2 STARTUP, INITIAL CHECKOUT, AND PRE-FUNCTIONAL CHECKLISTS

A. The following procedures shall apply to all equipment and systems to be commissioned, according to Part 1, Systems to Be Commissioned.

1. Pre-Functional Checklists are important to ensure that the equipment and systems are hooked up and operational. These ensure that Systems Functional Performance Testing may proceed without unnecessary delays. Each system to be commissioned shall have a full Pre-Functional Checklist completed by the Contractor prior to Systems Functional Performance Testing. No sampling strategies are used.

a. The Pre-Functional Checklist will identify the trades responsible for completing the checklist. The Contractor shall ensure the appropriate trades complete the checklists.

b. The Commissioning Agent will review completed Pre-Functional Checklists and field-verify the accuracy of the completed checklist using sampling techniques.

2. Startup and Initial Checkout Plan: The Contractor shall develop detailed startup plans for all equipment. The primary role of the Contractor in this process is to ensure that there is written documentation that each of the manufacturer recommended procedures have been completed. Parties responsible for startup shall be identified in the Startup Plan and in the checklist forms.

a. The Contractor shall develop the full startup plan by combining (or adding to) the checklists with the manufacturer's detailed startup and checkout procedures from the O&M manual data and the field checkout sheets normally used by the Contractor. The plan shall include checklists and procedures with specific boxes or lines for recording and documenting the checking and inspections of each procedure and a summary statement with a signature block at the end of the plan.

b. The full startup plan shall at a minimum consist of the following items:

1) The Pre-Functional Checklists.

2) The manufacturer's standard written startup procedures copied from the installation manuals with check boxes by each procedure and a signature block added by hand at the end.

3) The manufacturer's normally used field checkout sheets.

c. The Commissioning Agent will submit the full startup plan to the VA and Contractor for review. Final approval will be by the VA.

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- d. The Contractor shall review and evaluate the procedures and the format for documenting them, noting any procedures that need to be revised or added.
- 3. Sensor and Actuator Calibration
 - a. All field installed temperature, relative humidity, CO2 and pressure sensors and gages, and all actuators (dampers and valves) on all equipment shall be calibrated using the methods described in Division 21, Division 22, Division 23, Division 26, Division 27, and Division 28 specifications.
 - b. All procedures used shall be fully documented on the Pre-Functional Checklists or other suitable forms, clearly referencing the procedures followed and written documentation of initial, intermediate and final results.
- 4. Execution of Equipment Startup
 - a. Four weeks prior to equipment startup, the Contractor shall schedule startup and checkout with the VA and Commissioning Agent. The performance of the startup and checkout shall be directed and executed by the Contractor.
 - b. The Commissioning Agent will observe the startup procedures for selected pieces of primary equipment.
 - c. The Contractor shall execute startup and provide the VA and Commissioning Agent with a signed and dated copy of the completed startup checklists, and contractor tests.
 - d. Only individuals that have direct knowledge and witnessed that a line item task on the Startup Checklist was actually performed shall initial or check that item off. It is not acceptable for witnessing supervisors to fill out these forms.

3.3 DEFICIENCIES, NONCONFORMANCE, AND APPROVAL IN CHECKLISTS AND STARTUP

- A. The Contractor shall clearly list any outstanding items of the initial startup and Pre-Functional Checklist procedures that were not completed successfully, at the bottom of the procedures form or on an attached sheet. The procedures form and any outstanding deficiencies shall be provided to the VA and the Commissioning Agent within two days of completion.
- B. The Commissioning Agent will review the report and submit comments to the VA. The Commissioning Agent will work with the Contractor to correct and verify deficiencies or uncompleted items. The Commissioning Agent will involve the VA and others as necessary. The Contractor shall

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correct all areas that are noncompliant or incomplete in the checklists in a timely manner and shall notify the VA and Commissioning Agent as soon as outstanding items have been corrected. The Contractor shall submit an updated startup report and a Statement of Correction on the original noncompliance report. When satisfactorily completed, the Commissioning Agent will recommend approval of the checklists and startup of each system to the VA.

- C. The Contractor shall be responsible for resolution of deficiencies as directed the VA.

3.4 DDC SYSTEM TRENDING FOR COMMISSIONING

- A. Trending is a method of testing as a standalone method or to augment manual testing. The Contractor shall trend any and all points of the system or systems at intervals specified below.
- B. Alarms are a means to notify the system operator that abnormal conditions are present in the system. Alarms shall be structured into three tiers - Critical, Priority, and Maintenance.
 - 1. Critical alarms are intended to be alarms that require the immediate attention of and action by the Operator. These alarms shall be displayed on the Operator Workstation in a popup style window that is graphically linked to the associated unit's graphical display. The popup style window shall be displayed on top of any active window within the screen, including non DDC system software.
 - 2. Priority level alarms are to be printed to a printer which is connected to the Operator's Work Station located within the engineer's office. Additionally, Priority level alarms shall be able to be monitored and viewed through an active alarm application. Priority level alarms are alarms which shall require reaction from the operator or maintenance personnel within a normal work shift, and not immediate action.
 - 3. Maintenance alarms are intended to be minor issues which would require examination by maintenance personnel within the following shift. These alarms shall be generated in a scheduled report automatically by the DDC system at the start of each shift. The generated maintenance report will be printed to a printer located within the engineer's office.
- C. The Contractor shall provide a wireless internet network in the building for use during controls programming, checkout, and commissioning. This network will allow project team members to more

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effectively program, view, manipulate and test control devices while being in the same room as the controlled device.

- D. The Contractor shall provide graphical trending through the DDC control system of systems being commissioned. Trending requirements are indicated below and included with the Systems Functional Performance Test Procedures. Trending shall occur before, during and after Systems Functional Performance Testing. The Contractor shall be responsible for producing graphical representations of the trended DDC points that show each system operating properly during steady state conditions as well as during the System Functional Testing. These graphical reports shall be submitted to the COR and Commissioning Agent for review and analysis before, during dynamic operation, and after Systems Functional Performance Testing. The Contractor shall provide, but not limited to, the following trend requirements and trend submissions:

1. Pre-testing, Testing, and Post-testing - Trend reports of trend logs and graphical trend plots are required as defined by the Commissioning Agent. The trend log points, sampling rate, graphical plot configuration, and duration will be dictated by the Commissioning Agent. At any time during the Commissioning Process the Commissioning Agent may recommend changes to aspects of trending as deemed necessary for proper system analysis. The Contractor shall implement any changes as directed by the COR. Any pre-test trend analysis comments generated by the Commissioning Team should be addressed and resolved by the Contractor, as directed by the COR, prior to the execution of Systems Functional Performance Testing.
2. Dynamic plotting - The Contractor shall also provide dynamic plotting during Systems Functional Performance testing at frequent intervals for points determined by the Systems Functional Performance Test Procedure. The graphical plots will be formatted and plotted at durations listed in the Systems Functional Performance Test Procedure.
3. Graphical plotting - The graphical plots shall be provided with a dual y-axis allowing 15 or more trend points (series) plotted simultaneously on the graph with each series in distinct color. The plots will further require title, axis naming, legend etc. all described by the Systems Functional Performance Test Procedure. If this cannot be sufficiently accomplished directly in the Direct

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- Digital Control System then it is the responsibility of the Contractor to plot these trend logs in Microsoft Excel.
4. The following tables indicate the points to be trended and alarmed by system. The Operational Trend Duration column indicates the trend duration for normal operations. The Testing Trend Duration column indicates the trend duration prior to Systems Functional Performance Testing and again after Systems Functional Performance Testing. The Type column indicates point type: AI = Analog Input, AO = Analog Output, DI = Digital Input, DO = Digital Output, Calc = Calculated Point. In the Trend Interval Column, COV = Change of Value. The Alarm Type indicates the alarm priority; C = Critical, P = Priority, and M = Maintenance. The Alarm Range column indicates when the point is considered in the alarm state. The Alarm Delay column indicates the length of time the point must remain in an alarm state before the alarm is recorded in the DDC. The intent is to allow minor, short-duration events to be corrected by the DDC system prior to recording an alarm.

Dual-Path Air Handling Unit Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
OA Temperature	AI	15 Min	24 hours	3 days	N/A		
RA Temperature	AI	15 Min	24 hours	3 days	N/A		
RA Humidity	AI	15 Min	24 hours	3 days	P	>60% RH	10 min
Mixed Air Temp	AI	None	None	None	N/A		
SA Temp	AI	15 Min	24 hours	3 days	C	±5°F from SP	10 min
Supply Fan Speed	AI	15 Min	24 hours	3 days	N/A		
Return Fan Speed	AI	15 Min	24 hours	3 days	N/A		
RA Pre-Filter Status	AI	None	None	None	N/A		
OA Pre-Filter Status	AI	None	None	None	N/A		
After Filter Status	AI	None	None	None	N/A		
SA Flow	AI	15 Min	24 hours	3 days	C	±10% from SP	10 min

GENERAL COMMISSIONING REQUIREMENTS

Dual-Path Air Handling Unit Trending and Alarms							
Point	Type	Trend Interval	Operationa l Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
OA Supply Temp	AI	15 Min	24 hours	3 days	P	±5°F from SP	10 min
RA Supply Temp	AI	15 Min	24 hours	3 days	N/A		
RA CHW Valve Position	AI	15 Min	24 hours	3 days	N/A		
OA CHW Valve Position	AI	15 Min	24 hours	3 days	N/A		
OA HW Valve Position	AI	15 Min	24 hours	3 days	N/A		
OA Flow	AI	15 Min	24 hours	3 days	P	±10% from SP	5 min
RA Flow	AI	15 Min	24 hours	3 days	P	±10% from SP	5 min
Initial UVC Intensity (%)	AI	None	None	None	N/A		
Duct Pressure	AI	15 Min	24 hours	3 days	C	±25% from SP	6 min
CO2 Level	AI	15 Min	24 hours	3 days	P	±10% from SP	10 min
Supply Fan Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
Return Fan Status	DI	COV	24 hours	3 days	C	Status <> Command	10 Min
High Static Status	DI	COV	24 hours	3 days	P	True	1 min
Fire Alarm Status	DI	COV	24 hours	3 days	C	True	5 min
Freeze Stat Level 1	DI	COV	24 hours	3 days	C	True	10 min
Freeze Stat Level 2	DI	COV	24 hours	3 days	C	True	5 min
Freeze Stat Level 3	DI	COV	24 hours	3 days	P	True	1 min
Fire/Smoke Damper Status	DI	COV	24 hours	3 days	P	Closed	1 min
Emergency AHU Shutdown	DI	COV	24 hours	3 days	P	True	1 min
Exhaust Fan #1 Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
Exhaust Fan #2 Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min

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Dual-Path Air Handling Unit Trending and Alarms							
Point	Type	Trend Interval	Operationa l Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Exhaust Fan #3 Status	DI	COV	24 hours	3 days	C	Status <> Command	10 min
OA Alarm	DI	COV	24 hours	3 days	C	True	10 min
High Static Alarm	DI	COV	24 hours	3 days	C	True	10 min
UVC Emitter Alarm	DI	COV	24 hours	3 days	P	True	10 min
CO2 Alarm	DI	COV	24 hours	3 days	P	True	10 min
Power Failure	DI	COV	24 hours	3 days	P	True	1 min
Supply Fan Speed	AO	15 Min	24 hours	3 days	N/A		
Return Fan Speed	AO	15 Min	24 hours	3 days	N/A		
RA CHW Valve Position	AO	15 Min	24 hours	3 days	N/A		
OA CHW Valve Position	AO	15 Min	24 hours	3 days	N/A		
OA HW Valve Position	AO	15 Min	24 hours	3 days	N/A		
Supply Fan S/S	DO	COV	24 hours	3 days	N/A		
Return Fan S/S	DO	COV	24 hours	3 days	N/A		
Fire/Smoke Dampers	DO	COV	24 hours	3 days	N/A		
Exhaust Fan S/S	DO	COV	24 hours	3 days	N/A		
Exhaust Fan S/S	DO	COV	24 hours	3 days	N/A		
Exhaust Fan S/S	DO	COV	24 hours	3 days	N/A		
AHU Energy	Calc	1 Hour	30 day	N/A	N/A		

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Terminal Unit (VAV, CAV, etc.) Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Space Temperature	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
Air Flow	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
SA Temperature	AI	15 Min	12 hours	3 days	P	±5°F from SP	10 min
Local Setpoint	AI	15 Min	12 hours	3 days	M	±10°F from SP	60 min
Space Humidity	AI	15 Min	12 hours	3 days	P	> 60% RH	5 min
Unoccupied Override	DI	COV	12 hours	3 days	M	N/A	12 Hours
Refrigerator Alarm	DI	COV	12 hours	3 days	C	N/A	10 min
Damper Position	AO	15 Minutes	12 hours	3 days	N/A		
Heating coil Valve Position	AO	15 Minutes	12 hours	3 days	N/A		

Steam and Condensate Pumps Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Steam Flow (LB/HR)	AI	15 Minutes	12 hours	3 days	N/A		
Condensate Pump Run Hours	AI	15 Minutes	12 hours	3 days	N/A		
Water Meter (GPM)	AI	15 Minutes	12 hours	3 days	N/A		
Electric Meter (KW/H)	AI	15 Minutes	12 hours	3 days	N/A		
Irrigation Meter (GPM)	AI	15 Minutes	12 hours	3 days	N/A		
Chilled Water Flow (TONS)	AI	15 Minutes	12 hours	3 days	N/A		
Condensate Flow (GPM)	AI	15 Minutes	12 hours	3 days	N/A		

GENERAL COMMISSIONING REQUIREMENTS

Steam and Condensate Pumps Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
High Water Level Alarm	DI	COV	12 hours	3 days	C	True	5 Min
Condensate Pump Start/Stop	DO	COV	12 hours	3 days	P	Status <> Command	10 min

Domestic Hot Water Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Domestic HW Setpoint WH-1	AI	15 Minute	12 Hours	3 days	N/A		
Domestic HW Setpoint WH-2	AI	15 Minute	12 Hours	3 days	N/A		
Domestic HW Temperature	AI	15 Minute	12 Hours	3 days	C	> 135 °F	10 Min
Domestic HW Temperature	AI	15 Minute	12 Hours	3 days	P	±5°F from SP	10 Min
Dom. Circ. Pump #1 Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min
Dom. Circ. Pump #2 Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min
Dom. Circ. Pump #1 Start/Stop	DO	COV	12 Hours	3 days	N/A		
Dom. Circ. Pump #2 Start/Stop	DO	COV	12 Hours	3 days	N/A		
Domestic HW Start/Stop	DO	COV	12 Hours	3 days	N/A		

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Hydronic Hot Water Trending and Alarms							
Point	Type	Trend Interval	Operationa l Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
System HWS Temperature	AI	15 min	12 hours	3 days	C	±5°F from SP	10 Min
System HWR Temperature	AI	15 min	12 hours	3 days	M	±15°F from SP	300 Min
HX-1 Entering Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min
HX-2 Entering Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min
HX-2 Leaving Temperature	AI	15 min	12 hours	3 days	P	±5°F from SP	10 Min
System Flow (GPM)	AI	15 min	12 hours	3 days	N/A		
System Differential Pressure	AI	15 min	12 hours	3 days	P	±10% from SP	8 Min
				3 days			
HW Pump 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
HW Pump 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
HW Pump 1 VFD Speed	AO	15 Min	12 Hours	3 days	N/A		
HW Pump 2 VFD Speed	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #1 1/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #1 2/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #2 1/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station #2 2/3 Control Valve Position	AO	15 Min	12 Hours	3 days	N/A		
Steam Station Bypass Valve Position	AO	15 Min	12 Hours	3 days	N/A		

GENERAL COMMISSIONING REQUIREMENTS

Hydronic Hot Water Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
HW Pump 1 Start/Stop	DO	COV	12 Hours	3 days	N/A		
HW Pump 2 Start/Stop	DO	COV	12 Hours	3 days	N/A		
HWR #1 Valve	DO	COV	12 Hours	3 days	N/A		
HWR #2 Valve	DO	COV	12 Hours	3 days	N/A		

Chilled Water System Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Chiller 1 Entering Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Leaving Temperature	AI	15 Minutes	12 Hours	3 days	P	±5°F from SP	10 Min
Chiller 1 Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Percent Load	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 KW Consumption	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Tonnage	AI	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Decoupler Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Supply Temperature	AI	15 Minutes	12 Hours	3 days	N/A		

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Chilled Water System Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Secondary Loop Differential Pressure	AI	15 Minutes	12 Hours	3 days	P	±5% from SP	10 Min
Secondary Loop Flow	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Supply Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Return Temperature	AI	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Tonnage	AI	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Pump 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Primary Loop Pump 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Secondary Loop Pump 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Secondary Loop Pump 2 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Chiller 1 Status	DI	COV	12 Hours	3 days	C	Status <> Command	30 min
Chiller 1 Evaporator Iso-Valve	DI	COV	12 Hours	3 days	N/A		
Chiller 1 Evaporator Flow Switch	DI	COV	12 Hours	3 days	N/A		
Chiller 1 Unit Alarm	DI	COV	12 Hours	3 days	C	True	10 Min
Refrigerant Detector	DI	COV	12 Hours	3 days	C	True	10 Min
Refrigerant Exhaust Fan Status	DI	COV	12 Hours	3 days	M	Status <> Command	30 min

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Chilled Water System Trending and Alarms							
Point	Type	Trend Interval	Operational Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Emergency Shutdown	DI	COV	12 Hours	3 days	P	True	1 Min
Primary Loop Pump 1 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Primary Loop Pump 2 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Pump 1 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Secondary Loop Pump 2 VFD Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Primary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Primary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Secondary Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Secondary Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Chiller 1 Enable	DO	COV	12 Hours	3 days	N/A		
Chiller 1 Iso-Valve Command	DO	COV	12 Hours	3 days	N/A		
Refrigerant Exhaust Fan Start / Stop	DO	COV	12 Hours	3 days	N/A		

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Condenser Water System Trending and Alarms							
Point	Type	Trend Interval	Operationa l Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Chiller 1 Condenser Entering Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 1 Condenser Leaving Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Condenser Entering Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Chiller 2 Condenser Leaving Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Supply Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Return Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Basin Temp	AI	15 Minutes	12 Hours	3 days	P	< 45 oF	10 Min
Cooling Tower 2 Supply Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 2 Return Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 2 Basin Temp	AI	15 Minutes	12 Hours	3 days	P	< 45 oF	10 Min
Condenser Water Supply Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Condenser Water Return Temp	AI	15 Minutes	12 Hours	3 days	N/A		
Outdoor Air Wet Bulb	AI	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Fan Status	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Cooling Tower 1 Basin Heat	DI	COV	12 Hours	3 days	N/A		
Cooling Tower 1 Heat Trace	DI	COV	12 Hours	3 days	N/A		
Chiller 1 Isolation Valve	DI	COV	12 Hours	3 days	P	Status <> Command	1 min

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Condenser Water System Trending and Alarms							
Point	Type	Trend Interval	Operationa l Trend Duration	Testing Trend Duration	Alarm Type	Alarm Range	Alarm Delay
Condenser Water Pump 1 Status	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Condenser Water Pump 2 Status	DI	COV	12 Hours	3 days	P	Status <> Command	1 min
Chiller 1 Condenser Bypass Valve	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Bypass Valve	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Fan Speed	AO	15 Minutes	12 Hours	3 days	N/A		
Cooling Tower 1 Fan Start / Stop	DO	COV	12 Hours	3 days	N/A		
Condenser Water Pump 1 Start / Stop	DO	COV	12 Hours	3 days	N/A		
Condenser Water Pump 2 Start / Stop	DO	COV	12 Hours	3 days	N/A		

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[illegible]

[illegible]

E. The Contractor shall provide the following information prior to Systems Functional Performance Testing. Any documentation that is modified after submission shall be recorded and resubmitted to the COR and Commissioning Agent.

1. Point-to-Point checkout documentation;
2. Sensor field calibration documentation including system name, sensor/point name, measured value, DDC value, and Correction Factor.
3. A sensor calibration table listing the referencing the location of procedures to following in the O&M manuals, and the frequency at which calibration should be performed for all sensors, separated by system, subsystem, and type. The calibration requirements shall be submitted both in the O&M manuals and separately in a standalone document containing all sensors for inclusion in the commissioning documentation. The following table is a sample that can be used as a template for submission.

SYSTEM		
Sensor	Calibration Frequency	O&M Calibration Procedure Reference
Discharge air temperature	Once a year	Volume I Section D.3.aa
Discharge static pressure	Every 6 months	Volume II Section A.1.c

4. Loop tuning documentation and constants for each loop of the building systems. The documentation shall be submitted in outline or table separated by system, control type (e.g. heating valve temperature control); proportional, integral and derivative constants, interval (and bias if used) for each loop. The following table is a sample that can be used as a template for submission.

AIR HANDLING UNIT AHU-1				
Control Reference	Proportional Constant	Integral Constant	Derivative Constant	Interval
Heating Valve Output	1000	20	10	2 sec.

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3.6 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

- A. This paragraph applies to Systems Functional Performance Testing of systems for all referenced specification Divisions.
- B. Objectives and Scope: The objective of Systems Functional Performance Testing is to demonstrate that each system is operating according to the Contract Documents. Systems Functional Performance Testing facilitates bringing the systems from a state of substantial completion to full dynamic operation. Additionally, during the testing process, areas of noncompliant performance are identified and corrected, thereby improving the operation and functioning of the systems. In general, each system shall be operated through all modes of operation (seasonal, occupied, unoccupied, warm-up, cool-down, part- and full-load, fire alarm and emergency power) where there is a specified system response. The Contractor shall verify each sequence in the sequences of operation. Proper responses to such modes and conditions as power failure, freeze condition, low oil pressure, no flow, equipment failure, etc. shall also be tested.
- C. Development of Systems Functional Performance Test Procedures: Before Systems Functional Performance Test procedures are written, the Contractor shall submit all requested documentation and a current list of change orders affecting equipment or systems, including an updated points list, program code, control sequences and parameters. Using the testing parameters and requirements found in the Contract Documents and approved submittals and shop drawings, the Commissioning Agent will develop specific Systems Functional Test Procedures to verify and document proper operation of each piece of equipment and system to be commissioned. The Contractor shall assist the Commissioning Agent in developing the Systems Functional Performance Test procedures as requested by the Commissioning Agent i.e. by answering questions about equipment, operation, sequences, etc. Prior to execution, the Commissioning Agent will provide a copy of the Systems Functional Performance Test procedures to the VA, the Architect/Engineer, and the Contractor, who shall review the tests for feasibility, safety, equipment and warranty protection.
- D. Purpose of Test Procedures: The purpose of each specific Systems Functional Performance Test is to verify and document compliance with the stated criteria of acceptance given on the test form.

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Representative test formats and examples are found in the Commissioning Plan for this project. (The Commissioning Plan is issued as a separate document and is available for review.) The test procedure forms developed by the Commissioning Agent will include, but not be limited to, the following information:

1. System and equipment or component name(s)
 2. Equipment location and ID number
 3. Unique test ID number, and reference to unique Pre-Functional Checklists and startup documentation, and ID numbers for the piece of equipment
 4. Date
 5. Project name
 6. Participating parties
 7. A copy of the specification section describing the test requirements
 8. A copy of the specific sequence of operations or other specified parameters being verified
 9. Formulas used in any calculations
 10. Required pretest field measurements
 11. Instructions for setting up the test.
 12. Special cautions, alarm limits, etc.
 13. Specific step-by-step procedures to execute the test, in a clear, sequential and repeatable format
 14. Acceptance criteria of proper performance with a Yes / No check box to allow for clearly marking whether or not proper performance of each part of the test was achieved.
 15. A section for comments.
 16. Signatures and date block for the Commissioning Agent. A place for the Contractor to initial to signify attendance at the test.
- E. Test Methods: Systems Functional Performance Testing shall be achieved by manual testing (i.e. persons manipulate the equipment and observe performance) and/or by monitoring the performance and analyzing the results using the control system's trend log capabilities or by standalone data loggers. The Contractor and Commissioning Agent shall determine which method is most appropriate for tests that do not have a method specified.

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1. Simulated Conditions: Simulating conditions (not by an overwritten value) shall be allowed, although timing the testing to experience actual conditions is encouraged wherever practical.
 2. Overwritten Values: Overwriting sensor values to simulate a condition, such as overwriting the outside air temperature reading in a control system to be something other than it really is, shall be allowed, but shall be used with caution and avoided when possible. Such testing methods often can only test a part of a system, as the interactions and responses of other systems will be erroneous or not applicable. Simulating a condition is preferable. e.g., for the above case, by heating the outside air sensor with a hair blower rather than overwriting the value or by altering the appropriate setpoint to see the desired response. Before simulating conditions or overwriting values, sensors, transducers and devices shall have been calibrated.
 3. Simulated Signals: Using a signal generator which creates a simulated signal to test and calibrate transducers and DDC constants is generally recommended over using the sensor to act as the signal generator via simulated conditions or overwritten values.
 4. Altering Setpoints: Rather than overwriting sensor values, and when simulating conditions is difficult, altering setpoints to test a sequence is acceptable. For example, to see the Air Conditioning compressor lockout initiate at an outside air temperature below (54 F), when the outside air temperature is above 54 F), temporarily change the lockout setpoint to be (4 F) above the current outside air temperature.
 5. Indirect Indicators: Relying on indirect indicators for responses or performance shall be allowed only after visually and directly verifying and documenting, over the range of the tested parameters, that the indirect readings through the control system represent actual conditions and responses. Much of this verification shall be completed during systems startup and initial checkout.
- F. Setup: Each function and test shall be performed under conditions that simulate actual conditions as closely as is practically possible. The Contractor shall provide all necessary materials, system modifications, etc. to produce the necessary flows, pressures, temperatures, etc. necessary to execute the test according to the specified conditions. At

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completion of the test, the Contractor shall return all affected building equipment and systems, due to these temporary modifications, to their pretest condition.

- G. Sampling: No sampling is allowed in completing Pre-Functional Checklists. Sampling is allowed for Systems Functional Performance Test Procedures execution. The Commissioning Agent will determine the sampling rate. If at any point, frequent failures are occurring, and testing is becoming more troubleshooting than verification, the Commissioning Agent may stop the testing and require the Contractor to perform and document a checkout of the remaining units, prior to continuing with Systems Functional Performance Testing of the remaining units.
- H. Cost of Retesting: The cost associated with expanded sample System Functional Performance Tests shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.
- I. Coordination and Scheduling: The Contractor shall provide a minimum of 7 days' notice to the Commissioning Agent and the VA regarding the completion schedule for the Pre-Functional Checklists and startup of all equipment and systems. The Commissioning Agent will schedule Systems Functional Performance Tests with the Contractor and VA. The Commissioning Agent will witness and document the Systems Functional Performance Testing of systems. The Contractor shall execute the tests in accordance with the Systems Functional Performance Test Procedure.
- J. Testing Prerequisites: In general, Systems Functional Performance Testing will be conducted only after Pre-Functional Checklists have been satisfactorily completed. The control system shall be sufficiently tested and approved by the Commissioning Agent and the VA before it is used to verify performance of other components or systems. The air balancing and water balancing shall be completed before Systems Functional Performance Testing of air-related or water-related equipment or systems are scheduled. Systems Functional Performance Testing will proceed from components to subsystems to systems. When the proper performance of all interacting, individual systems has been achieved, the interface or coordinated responses between systems will be checked.

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K. Problem Solving: The Commissioning Agent will recommend solutions to problems found, however the burden of responsibility to solve, correct and retest problems is with the Contractor.

3.7 DOCUMENTATION, NONCONFORMANCE AND APPROVAL OF TESTS

A. Documentation: The Commissioning Agent will witness and document the results of all Systems Functional Performance Tests using the specific procedural forms developed by the Commissioning Agent for that purpose. Prior to testing, the Commissioning Agent will provide these forms to the VA and the Contractor for review and approval. The Contractor shall include the filled-out forms with the O&M manual data.

B. Nonconformance: The Commissioning Agent will record the results of the Systems Functional Performance Tests on the procedure or test form. All items of nonconformance issues will be noted and reported to the VA on Commissioning Field Reports and/or the Commissioning Master Issues Log.

1. Corrections of minor items of noncompliance identified may be made during the tests. In such cases, the item of noncompliance and resolution shall be documented on the Systems Functional Test Procedure.
2. Every effort shall be made to expedite the systems functional Performance Testing process and minimize unnecessary delays, while not compromising the integrity of the procedures. However, the Commissioning Agent shall not be pressured into overlooking noncompliant work or loosening acceptance criteria to satisfy scheduling or cost issues, unless there is an overriding reason to do so by direction from the VA.
3. As the Systems Functional Performance Tests progresses and an item of noncompliance is identified, the Commissioning Agent shall discuss the issue with the Contractor and the VA.
4. When there is no dispute on an item of noncompliance, and the Contractor accepts responsibility to correct it:
 - a. The Commissioning Agent will document the item of noncompliance and the Contractor's response and/or intentions. The Systems Functional Performance Test then continues or proceeds to another test or sequence. After the day's work is complete, the Commissioning Agent will submit a Commissioning Field Report to the VA. The Commissioning Agent will also note items of noncompliance and the Contractor's response in the Master Commissioning Issues Log. The Contractor shall correct the item

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- of noncompliance and report completion to the VA and the Commissioning Agent.
- b. The need for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test and the test shall be repeated.
5. If there is a dispute about item of noncompliance, regarding whether it is an item of noncompliance, or who is responsible:
- a. The item of noncompliance shall be documented on the test form with the Contractor's response. The item of noncompliance with the Contractor's response shall also be reported on a Commissioning Field Report and on the Master Commissioning Issues Log.
- b. Resolutions shall be made at the lowest management level possible. Other parties are brought into the discussions as needed. Final interpretive and acceptance authority is with the Department of Veterans Affairs.
- c. The Commissioning Agent will document the resolution process.
- d. Once the interpretation and resolution have been decided, the Contractor shall correct the item of noncompliance, report it to the Commissioning Agent. The requirement for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test. Retesting shall be repeated until satisfactory performance is achieved.
- C. Cost of Retesting: The cost to retest a System Functional Performance Test shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.
- D. Failure Due to Manufacturer Defect: If 10%, or three, whichever is greater, of identical pieces (size alone does not constitute a difference) of equipment fail to perform in compliance with the Contract Documents (mechanically or substantively) due to manufacturing defect, not allowing it to meet its submitted performance specifications, all identical units may be considered unacceptable by

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the VA. In such case, the Contractor shall provide the VA with the following:

1. Within one week of notification from the VA, the Contractor shall examine all other identical units making a record of the findings. The findings shall be provided to the VA within two weeks of the original notice.
 2. Within two weeks of the original notification, the Contractor shall provide a signed and dated, written explanation of the problem, cause of failures, etc. and all proposed solutions which shall include full equipment submittals. The proposed solutions shall not significantly exceed the specification requirements of the original installation.
 3. The VA shall determine whether a replacement of all identical units or a repair is acceptable.
 4. Two examples of the proposed solution shall be installed by the Contractor and the VA shall be allowed to test the installations for up to one week, upon which the VA will decide whether to accept the solution.
 5. Upon acceptance, the Contractor shall replace or repair all identical items, at their expense and extend the warranty accordingly, if the original equipment warranty had begun. The replacement/repair work shall proceed with reasonable speed beginning within one week from when parts can be obtained.
- E. Approval: The Commissioning Agent will note each satisfactorily demonstrated function on the test form. Formal approval of the Systems Functional Performance Test shall be made later after review by the Commissioning Agent and by the VA. The Commissioning Agent will evaluate each test and report to the VA using a standard form. The VA will give final approval on each test using the same form and provide signed copies to the Commissioning Agent and the Contractor.

3.8 DEFERRED TESTING

- A. Unforeseen Deferred Systems Functional Performance Tests: If any Systems Functional Performance Test cannot be completed due to the building structure, required occupancy condition or other conditions, execution of the Systems Functional Performance Testing may be delayed upon approval of the VA. These Systems Functional Performance Tests shall be conducted in the same manner as the seasonal tests as soon as possible. Services of the Contractor to conduct these unforeseen

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Deferred Systems Functional Performance Tests shall be negotiated between the VA and the Contractor.

- B. Deferred Seasonal Testing: Deferred Seasonal Systems Functional Performance Tests are those that must be deferred until weather conditions are closer to the systems design parameters. The Commissioning Agent will review systems parameters and recommend which Systems Functional Performance Tests should be deferred until weather conditions more closely match systems parameters. The Contractor shall review and comment on the proposed schedule for Deferred Seasonal Testing. The VA will review and approve the schedule for Deferred Seasonal Testing. Deferred Seasonal Systems Functional Performances Tests shall be witnessed and documented by the Commissioning Agent. Deferred Seasonal Systems Functional Performance Tests shall be executed by the Contractor in accordance with these specifications.

3.9 OPERATION AND MAINTENANCE TRAINING REQUIREMENTS

- A. Training Preparation Conference: Before operation and maintenance training, the Commissioning Agent will convene a training preparation conference to include VA's COR, VA's Operations and Maintenance personnel, and the Contractor. The purpose of this conference will be to discuss and plan for Training and Demonstration of VA Operations and Maintenance personnel.
- B. The Contractor shall provide training and demonstration as required by other Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 sections. The Training and Demonstration shall include, but is not limited to, the following:
1. Review the Contract Documents.
 2. Review installed systems, subsystems, and equipment.
 3. Review instructor qualifications.
 4. Review instructional methods and procedures.
 5. Review training module outlines and contents.
 6. Review course materials (including operation and maintenance manuals).
 7. Review and discuss locations and other facilities required for instruction.
 8. Review and finalize training schedule and verify availability of educational materials, instructors, audiovisual equipment, and facilities needed to avoid delays.

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9. For instruction that must occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.
- C. Training Module Submittals: The Contractor shall submit the following information to the VA and the Commissioning Agent:
1. Instruction Program: Submit two copies of outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and outline for each training module. At completion of training, submit two complete training manuals for VA's use.
 2. Qualification Data: Submit qualifications for facilitator and/or instructor.
 3. Attendance Record: For each training module, submit list of participants and length of instruction time.
 4. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.
 5. Demonstration and Training Recording:
 - a. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
 - b. Video Format: Provide high quality color DVD color on standard size DVD disks.
 - c. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
 - d. Narration: Describe scenes on video recording by audio narration by microphone while demonstration and training are recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.
 - e. Submit two copies within seven days of end of each training module.

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6. Transcript: Prepared on 8-1/2-by-11-inch paper, punched and bound in heavy-duty, 3-ring, vinyl-covered binders. Mark appropriate identification on front and spine of each binder. Include a cover sheet with same label information as the corresponding videotape. Include name of Project and date of videotape on each page.

D. Quality Assurance:

1. Facilitator Qualifications: A firm or individual experienced in training or educating maintenance personnel in a training program similar in content and extent to that indicated for this Project, and whose work has resulted in training or education with a record of successful learning performance.
2. Instructor Qualifications: A factory authorized service representative, complying with requirements in Division 01 Section "Quality Requirements," experienced in operation and maintenance procedures and training.
3. Photographer Qualifications: A professional photographer who is experienced photographing construction projects.

E. Training Coordination:

1. Coordinate instruction schedule with VA's operations. Adjust schedule as required to minimize disrupting VA's operations.
2. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.
3. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by the VA.

F. Instruction Program:

1. Program Structure: Develop an instruction program that includes individual training modules for each system and equipment not part of a system, as required by individual Specification Sections, and as follows:
 - a. Fire protection systems, including fire alarm, fire pumps, and fire suppression systems.
 - b. Intrusion detection systems.
 - c. Conveying systems, including elevators, wheelchair lifts, escalators, and automated materials handling systems.
 - d. Medical equipment, including medical gas equipment and piping.

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- e. Laboratory equipment, including laboratory air and vacuum equipment and piping.
 - f. Heat generation, including boilers, feedwater equipment, pumps, steam distribution piping, condensate return systems, heating hot water heat exchangers, and heating hot water distribution piping.
 - g. Refrigeration systems, including chillers, cooling towers, condensers, pumps, and distribution piping.
 - h. HVAC systems, including air handling equipment, air distribution systems, and terminal equipment and devices.
 - i. HVAC instrumentation and controls.
 - j. Electrical service and distribution, including switchgear, transformers, switchboards, panelboards, uninterruptible power supplies, and motor controls.
 - k. Packaged engine generators, including synchronizing switchgear/switchboards, and transfer switches.
 - l. Lighting equipment and controls.
 - m. Communication systems, including intercommunication, surveillance, nurse call systems, public address, mass evacuation, voice and data, and entertainment television equipment.
 - n. Site utilities including lift stations, condensate pumping and return systems, and storm water pumping systems.
- G. Training Modules: Develop a learning objective and teaching outline for each module. Include a description of specific skills and knowledge that participants are expected to master. For each module, include instruction for the following:
- 1. Basis of System Design, Operational Requirements, and Criteria:
Include the following:
 - a. System, subsystem, and equipment descriptions.
 - b. Performance and design criteria if Contractor is delegated design responsibility.
 - c. Operating standards.
 - d. Regulatory requirements.
 - e. Equipment function.
 - f. Operating characteristics.
 - g. Limiting conditions.
 - h. Performance curves.

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2. Documentation: Review the following items in detail:
 - a. Emergency manuals.
 - b. Operations manuals.
 - c. Maintenance manuals.
 - d. Project Record Documents.
 - e. Identification systems.
 - f. Warranties and bonds.
 - g. Maintenance service agreements and similar continuing commitments.
3. Emergencies: Include the following, as applicable:
 - a. Instructions on meaning of warnings, trouble indications, and error messages.
 - b. Instructions on stopping.
 - c. Shutdown instructions for each type of emergency.
 - d. Operating instructions for conditions outside of normal operating limits.
 - e. Sequences for electric or electronic systems.
 - f. Special operating instructions and procedures.
4. Operations: Include the following, as applicable:
 - a. Startup procedures.
 - b. Equipment or system break-in procedures.
 - c. Routine and normal operating instructions.
 - d. Regulation and control procedures.
 - e. Control sequences.
 - f. Safety procedures.
 - g. Instructions on stopping.
 - h. Normal shutdown instructions.
 - i. Operating procedures for emergencies.
 - j. Operating procedures for system, subsystem, or equipment failure.
 - k. Seasonal and weekend operating instructions.
 - l. Required sequences for electric or electronic systems.
 - m. Special operating instructions and procedures.
5. Adjustments: Include the following:
 - a. Alignments.
 - b. Checking adjustments.
 - c. Noise and vibration adjustments.
 - d. Economy and efficiency adjustments.

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6. Troubleshooting: Include the following:
 - a. Diagnostic instructions.
 - b. Test and inspection procedures.
7. Maintenance: Include the following:
 - a. Inspection procedures.
 - b. Types of cleaning agents to be used and methods of cleaning.
 - c. List of cleaning agents and methods of cleaning detrimental to product.
 - d. Procedures for routine cleaning
 - e. Procedures for preventive maintenance.
 - f. Procedures for routine maintenance.
 - g. Instruction on use of special tools.
8. Repairs: Include the following:
 - a. Diagnosis instructions.
 - b. Repair instructions.
 - c. Disassembly; component removal, repair, and replacement; and reassembly instructions.
 - d. Instructions for identifying parts and components.
 - e. Review of spare parts needed for operation and maintenance.
- H. Training Execution:
 1. Preparation: Assemble educational materials necessary for instruction, including documentation and training module. Assemble training modules into a combined training manual. Set up instructional equipment at instruction location.
 2. Instruction:
 - a. Facilitator: Engage a qualified facilitator to prepare instruction program and training modules, to coordinate instructors, and to coordinate between Contractor and Department of Veterans Affairs for number of participants, instruction times, and location.
 - b. Instructor: Engage qualified instructors to instruct VA's personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.
 - 1) The Commissioning Agent will furnish an instructor to describe basis of system design, operational requirements, criteria, and regulatory requirements.

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- 2) The VA will furnish an instructor to describe VA's operational philosophy.
 - 3) The VA will furnish the Contractor with names and positions of participants.
3. Scheduling: Provide instruction at mutually agreed times. For equipment that requires seasonal operation, provide similar instruction at start of each season. Schedule training with the VA and the Commissioning Agent with at least seven days' advance notice.
 4. Evaluation: At conclusion of each training module, assess and document each participant's mastery of module by use of an oral, or a written, performance-based test.
 5. Cleanup: Collect used and leftover educational materials and remove from Project site. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.
- I. Demonstration and Training Recording:
1. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
 2. Video Format: Provide high quality color DVD color on standard size DVD disks.
 3. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
 4. Narration: Describe scenes on videotape by audio narration by microphone while demonstration and training are recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.

----- END -----

SECTION 03 30 00
CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN:

- A. Testing agency for the trial concrete mix design retained and reimbursed by the Contractor and approved by COR. For all other testing, refer to Section 01 45 29 Testing Laboratory Services.
- B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology. Accompany request for approval of testing agency with a copy of Report of Latest Inspection of Laboratory Facilities by CCRL.
- C. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

1.4 TOLERANCES:

- A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 inch and -3/4 inch.
- B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 inch and -1/2 inch where gross bar length is less than 12 feet, or +0 inch and -3/4 inch where gross bar length is 12 feet or more.
- C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +3/4 inch and -1/4 inch. Tolerance of thickness of beams more than 12 inch but less than 3 feet is +3/4 inch and -3/8 inch.
- D. Slab Finishes: ACI 117, Section 4.5.6, F-number method in accordance with ASTM E1155, except as follows:

1. Test entire slab surface, including those areas within 2 feet of construction joints and vertical elements that project through slab surface.
2. Maximum elevation change which may occur within 2 feet of any column or wall element is 0.25 inches.
3. Allow sample measurement lines that are perpendicular to construction joints to extend past joint into previous placement no further than 5 feet.

1.5 REGULATORY REQUIREMENTS:

- A. ACI SP-66 - ACI Detailing Manual.
- B. ACI 318 - Building Code Requirements for Reinforced Concrete.
- C. ACI 301 - Standard Specifications for Structural Concrete.

1.6 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings: Reinforcing steel: Complete shop drawings
- C. Mill Test Reports:
 1. Reinforcing Steel.
 2. Cement.
- D. Manufacturer's Certificates:
 1. Abrasive aggregate.
 2. Lightweight aggregate for structural concrete.
 3. Air-entraining admixture.
 4. Chemical admixtures, including chloride ion content.
 5. Waterproof paper for curing concrete.
 6. Liquid membrane-forming compounds for curing concrete.
 7. Non-shrinking grout.
 8. Liquid hardener.
 9. Waterstops.
 10. Expansion joint filler.
 11. Adhesive binder.
- E. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology and copy of report of latest CCRL, Inspection of Laboratory.

- F. Test Report for Concrete Mix Designs: Trial mixes including water-cement/fly ash ratio curves, concrete mix ingredients, and admixtures.

1.7 DELIVERY, STORAGE, AND HANDLING:

- A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.
- B. Deliver cement in original sealed containers bearing name of brand and manufacturer and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 1 foot above ground. Store bulk cement and fly ash in separate suitable bins.
- C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

1.8 PRE-CONCRETE CONFERENCE:

- A. General: At least 15 days prior to submittal of design mixes, conduct a meeting to review proposed methods of concrete construction to achieve the required results.
- B. Agenda: Includes but is not limited to:
1. Submittals.
 2. Coordination of work.
 3. Availability of material.
 4. Concrete mix design including admixtures.
 5. Methods of placing, finishing, and curing.
 6. Finish criteria required to obtain required flatness and levelness.
 7. Timing of floor finish measurements.
 8. Material inspection and testing.
- C. Attendees: Include but not limited to representatives of Contractor; subcontractors involved in supplying, conveying, placing, finishing, and curing concrete; lightweight aggregate manufacturer; admixture manufacturers; COR; Consulting Engineer; Department of Veterans Affairs retained testing laboratories for concrete testing and finish (F-number) verification.
- D. Minutes of the meeting: Contractor shall take minutes and type and distribute the minutes to attendees within five days of the meeting.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
- 117-10.....Specifications for Tolerances for Concrete Construction and Materials and Commentary
 - 211.1-91 (R2009).....Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete
 - 211.2-98 (R2004).....Standard Practice for Selecting Proportions for Structural Lightweight Concrete
 - 214R-11.....Guide to Evaluation of Strength Test Results of Concrete
 - 301-10.....Standard Practice for Structural Concrete
 - 304R-00 (R2009).....Guide for Measuring, Mixing, Transporting, and Placing Concrete
 - 305.1-06.....Specification for Hot Weather Concreting
 - 306.1-90 (R2002).....Standard Specification for Cold Weather Concreting
 - 308.1-11.....Specification for Curing Concrete
 - 309R-05.....Guide for Consolidation of Concrete
 - 318-11.....Building Code Requirements for Structural Concrete and Commentary
 - 347-04.....Guide to Formwork for Concrete
 - SP-66-04.....ACI Detailing Manual
- C. American National Standards Institute and American Hardboard Association (ANSI/AHA):
- A135.4-2004.....Basic Hardboard
- D. American Society for Testing and Materials (ASTM):
- A82/A82M-07.....Standard Specification for Steel Wire, Plain, for Concrete Reinforcement
 - A185/185M-07.....Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete
 - A615/A615M-09.....Standard Specification for Deformed and Plain Carbon Steel Bars for Concrete Reinforcement

A653/A653M-11.....Standard Specification for Steel Sheet, Zinc
Coated (Galvanized) or Zinc Iron Alloy Coated
(Galvannealed) by the Hot Dip Process

A706/A706M-09.....Standard Specification for Low Alloy Steel
Deformed and Plain Bars for Concrete
Reinforcement

A767/A767M-09.....Standard Specification for Zinc Coated
(Galvanized) Steel Bars for Concrete
Reinforcement

A775/A775M-07.....Standard Specification for Epoxy Coated
Reinforcing Steel Bars

A820-11.....Standard Specification for Steel Fibers for
Fiber Reinforced Concrete

A996/A996M-09.....Standard Specification for Rail Steel and Axle
Steel Deformed Bars for Concrete Reinforcement

C31/C31M-10.....Standard Practice for Making and Curing
Concrete Test Specimens in the field

C33/C33M-11A.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength
of Cylindrical Concrete Specimens

C94/C94M-12.....Standard Specification for Ready Mixed Concrete

C143/C143M-10.....Standard Test Method for Slump of Hydraulic
Cement Concrete

C150-11.....Standard Specification for Portland Cement

C171-07.....Standard Specification for Sheet Materials for
Curing Concrete

C172-10.....Standard Practice for Sampling Freshly Mixed
Concrete

C173-10.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Volumetric Method

C192/C192M-07.....Standard Practice for Making and Curing
Concrete Test Specimens in the Laboratory

C231-10.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Pressure Method

C260-10.....Standard Specification for Air Entraining
Admixtures for Concrete

C309-11.....Standard Specification for Liquid Membrane
Forming Compounds for Curing Concrete

C330-09.....Standard Specification for Lightweight
Aggregates for Structural Concrete

C494/C494M-11.....Standard Specification for Chemical Admixtures
for Concrete

C618-12.....Standard Specification for Coal Fly Ash and Raw
or Calcined Natural Pozzolan for Use in
Concrete

C666/C666M-03 (R2008)Standard Test Method for Resistance of Concrete
to Rapid Freezing and Thawing

C881/C881M-10.....Standard Specification for Epoxy Resin Base
Bonding Systems for Concrete

C1107/1107M-11.....Standard Specification for Packaged Dry,
Hydraulic-Cement Grout (Non-shrink)

C1315-11.....Standard Specification for Liquid Membrane
Forming Compounds Having Special Properties for
Curing and Sealing Concrete

D6-95 (R2011)Standard Test Method for Loss on Heating of Oil
and Asphaltic Compounds

D297-93 (R2006)Standard Methods for Rubber Products Chemical
Analysis

D412-06AE2.....Standard Test Methods for Vulcanized Rubber and
Thermoplastic Elastomers - Tension

D1751-04 (R2008)Standard Specification for Preformed Expansion
Joint Filler for Concrete Paving and Structural
Construction (Non-extruding and Resilient
Bituminous Types)

D4263-83 (2012)Standard Test Method for Indicating Moisture in
Concrete by the Plastic Sheet Method.

D4397-10.....Standard Specification for Polyethylene
Sheeting for Construction, Industrial and
Agricultural Applications

E1155-96 (R2008)Standard Test Method for Determining F_F Floor
Flatness and F_L Floor Levelness Numbers

F1869-11.....Standard Test Method for Measuring Moisture
Vapor Emission Rate of Concrete Subfloor Using
Anhydrous Calcium Chloride.

E. American Welding Society (AWS):

D1.4/D1.4M-11.....Structural Welding Code - Reinforcing Steel

F. Concrete Reinforcing Steel Institute (CRSI):

Handbook 2008

G. National Cooperative Highway Research Program (NCHRP):

Report On.....Concrete Sealers for the Protection of Bridge
Structures

H. U. S. Department of Commerce Product Standard (PS):

PS 1.....Construction and Industrial Plywood

PS 20.....American Softwood Lumber

I. U. S. Army Corps of Engineers Handbook for Concrete and Cement:

CRD C513.....Rubber Waterstops

CRD C572.....Polyvinyl Chloride Waterstops

PART 2 - PRODUCTS:

2.1 FORMS:

- A. Wood: PS 20 free from loose knots and suitable to facilitate finishing concrete surface specified; tongue and grooved.
- B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 5/8 inch, or 3/4-inch-thick for unlined contact form. B-B High Density Concrete Form Overlay optional.
- C. Metal for Concrete Rib-Type Construction: Steel (removal type) of suitable weight and form to provide required rigidity.
- D. Permanent Steel Form for Concrete Slabs: Corrugated, ASTM A653, Grade E, and Galvanized, ASTM A653, G90. Provide venting where insulating concrete fill is used.
- E. Corrugated Fiberboard Void Boxes: Double faced, completely impregnated with paraffin and laminated with moisture resistant adhesive, size as shown. Design forms to support not less than 48 KPa (1000 psf) and not lose more than 15 percent of their original strength after being completely submerged in water for 24 hours and then air dried.
- F. Form Lining:
 - 1. Hardboard: ANSI/AHA A135.4, Class 2 with one (S1S) smooth side)

2. Plywood: Grade B-B Exterior (concrete-form) not less than 1/4 inch thick.
3. Plastic, fiberglass, or elastomeric capable of reproducing the desired pattern or texture.

G. Concrete products shall comply with following standards for biobased materials:

Material Type	Percent by Weight
Concrete Penetrating Liquid	79 percent biobased material
Concrete form Release Agent	87 percent biobased material
Concrete Sealer	11 percent biobased material

The minimum-content standards are based on the weight (not the volume) of the material.

- H. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 3/4-inch diameter, or a depression in exposed concrete surface, or leave metal closer than 1 1/2 inches to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.

2.2 MATERIALS:

- A. Portland Cement: ASTM C150 Type I or II.
- B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalis, and loss on ignition (LOI) not to exceed 5 percent.
- C. Coarse Aggregate: ASTM C33.
1. Size 67 or Size 467 may be used for footings and walls over 12 inches thick.
 2. Coarse aggregate for applied topping, encasement of steel columns, and metal pan stair fill shall be Size 7.
 3. Maximum size of coarse aggregates not more than one-fifth of narrowest dimension between sides of forms, one-third of depth of slabs, nor three-fourth of minimum clear spacing between reinforcing bars.
- D. Lightweight Aggregates for Structural Concrete: ASTM C330, Table 1. Maximum size of aggregate not larger than one-fifth of narrowest dimension between forms, nor three-fourth of minimum clear distance

between reinforcing bars. Contractor to furnish certified report to verify that aggregate is sound and durable and has a durability factor of not less than 80 based on 300 cycles of freezing and thawing when tested in accordance with ASTM C666.

E. Fine Aggregate: ASTM C33. Fine aggregate for applied concrete floor topping shall pass a No.4 sieve, 10 percent maximum shall pass a 150 μ m (No. 100) sieve.

F. Mixing Water: Fresh, clean, and potable.

G. Admixtures:

1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.
2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.
3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water.
4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test data from an independent testing laboratory of at least one-year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
5. Air Entraining Admixture: ASTM C260.
6. Calcium Nitrite corrosion inhibitor: ASTM C494 Type C.
7. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
8. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.

H. Vapor Barrier: ASTM D4397, 15 mil.

I. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, grade as shown.

J. Welded Wire Fabric: ASTM A185.

K. Reinforcing Bars to be Welded: ASTM A706.

L. Cold Drawn Steel Wire: ASTM A82.

M. Reinforcement for Metal Pan Stair Fill: 2-inch wire mesh, either hexagonal mesh at .8Kg/m² (1.5 pounds per square yard), or square mesh at .6Kg/m² (1.17 pounds per square yard).

- N. Supports, Spacers, and Chairs: Types which will hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified.
- O. Expansion Joint Filler: ASTM D1751.
- P. Sheet Materials for Curing Concrete: ASTM C171.
- Q. Liquid Membrane-forming Compounds for Curing Concrete: ASTM C309, Type I, with fugitive dye, and shall meet the requirements of ASTM C1315. Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.
- R. Abrasive Aggregate: Aluminum oxide grains or emery grits.
- S. Moisture Vapor Emissions & Alkalinity Control Sealer: 100% active colorless aqueous silicate solution concrete surface.
1. ASTM C1315 Type 1 Class A, and ASTM C309 Type 1 Class A, penetrating product to have no less than 34% solid content, leaving no sheen, volatile organic compound (VOC) content rating as required to suite regulatory requirements. The product shall have at least a five (5) year documented history in controlling moisture vapor emission from damaging floor covering, compatible with all finish materials.
 2. MVE 15-Year Warranty:
 - a. When a floor covering is installed on a below grade, on grade, or above grade concrete slab treated with Moisture Vapor Emissions & Alkalinity Control Sealer according to manufacturer's instruction, sealer manufacturer shall warrant the floor covering system against failure due to moisture vapor migration or moisture-born contaminates for a period of fifteen (15) years from the date of original installation. The warranty shall cover all labor and materials needed to replace all floor covering that fails due to moisture vapor emission & moisture born contaminates.
- T. Non-Shrink Grout:
1. ASTM C1107, pre-mixed, produce a compressive strength of at least 18 MPa at three days and 35 MPa (5000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 4 foot by 4 foot base plate.

2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent under an 18 inch by 36 inch base plate.

U. Adhesive Binder: ASTM C881.

V. Waterstops:

1. Polyvinyl Chloride Waterstop: CRD C572.
2. Rubber Waterstops: CRD C513.
3. Bentonite Waterstop: Flexible strip of bentonite 1 inch by 3/4 inch, weighing 5.85 lbs. per foot composed of Butyl Rubber Hydrocarbon (ASTM D297), Bentonite (SS-S-210-A) and Volatile Matter (ASTM D6).
4. Non-Metallic Hydrophilic: Swellable strip type compound of polymer modified chloroprene rubber that swells upon contact with water shall conform to ASTM D412 as follows: Tensile strength 420 psi minimum; ultimate elongation 600 percent minimum. Hardness shall be 50 minimum on the type A durometer and the volumetric expansion ratio in in 70 deg water shall be 3 to 1 minimum.

W. Porous Backfill: Crushed stone or gravel graded from 1 inch to 3/4 inch.

X. Fibers:

1. Synthetic Fibers: Monofilament or fibrillated polypropylene fibers for secondary reinforcing of concrete members. Use appropriate length and 0.9 kg/m³ (1.5 lb. per cubic yard). Product shall have a UL rating.
2. Steel Fibers: ASTM A820, Type I cold drawn, high tensile steel wire for use. Minimum dosage rate 18 kg/m³ (30 lb. per cubic yard).

Y. Epoxy Joint Filler: Two component, 100 percent solids compound, with a minimum shore D hardness of 50.

Z. Bonding Admixture: Non-rewettable, polymer modified, bonding compound.

AA. Architectural Concrete: For areas designated as architectural concrete on the Contract Documents, use colored cements and specially selected aggregates as necessary to produce a concrete of a color and finish which exactly matches the designated sample panel.

2.3 CONCRETE MIXES:

A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.

1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.
 2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement, fly ash, admixtures, weight of fine and coarse aggregate per m³ (cubic yard) measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement -fly ash ratio, and consistency of each cylinder in terms of slump. include dry unit weight of lightweight structural concrete.
 3. Prepare a curve showing relationship between water-cement-fly ash ratio at 7-day and 28-day compressive strengths. Plot each curve using at least three specimens.
 4. If the field experience method is used, submit complete standard deviation analysis.
- B. Fly Ash Testing: Submit certificate verifying conformance with ASTM 618 initially with mix design and for each truck load of fly ash delivered from source. Submit test results performed within 6 months of submittal date. Notify Contracting Officer Representative immediately when change in source is anticipated.
1. Testing Laboratory used for fly ash certification/testing shall participate in the Cement and Concrete Reference Laboratory (CCRL) program. Submit most recent CCRL inspection report.
- C. After approval of mixes no substitution in material or change in proportions of approval mixes may be made without additional tests and approval of Contracting Officer Representative or as specified. Making and testing of preliminary test cylinders may be carried on pending approval of cement and fly ash, providing Contractor and manufacturer certify that ingredients used in making test cylinders are the same. Contracting Officer Representative may allow Contractor to proceed with depositing concrete for certain portions of work, pending final approval of cement and fly ash and approval of design mix.
- D. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums. Use Fly Ash as an admixture with 20% replacement by weight in all structural work. Increase this replacement to 40% for mass concrete and reduce it to 10%

for drilled piers and caissons. Fly ash shall not be used in high-early mix design.

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete Strength		Non-Air-Entrained	Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio
35 (5000) ^{1,3}	375 (630)	0.45	385 (650)	0.40
30 (4000) ^{1,3}	325 (550)	0.55	340 (570)	0.50
25 (3000) ^{1,3}	280 (470)	0.65	290 (490)	0.55
25 (3000) ^{1,2}	300 (500)	*	310 (520)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c. For concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of f'c.
2. Lightweight Structural Concrete. Pump mixes may require higher cement values.
3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
4. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.

E. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP, INCHES

Type of Construction	Normal Weight Concrete	Lightweight Structural Concrete
Reinforced Footings and Substructure Walls	3 inches	3 inches
Slabs, Beams, Reinforced Walls, and Building Columns	4 inches	4 inches

- F. Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 9 inches. The concrete shall arrive at the job site at a slump of 2 inches to 3 inches, and 3 inches to 4 inches for lightweight concrete. This should be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.
- G. Air-Entrainment: Air-entrainment of normal weight concrete shall conform with Table III. Air-entrainment of lightweight structural concrete shall conform with Table IV. Determine air content by either ASTM C173 or ASTM C231.

**TABLE III - TOTAL AIR CONTENT
FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)**

Nominal Maximum Size of Total Air Content	Coarse Aggregate, mm (Inches) Percentage by Volume
10 mm (3/8 in).6 to 10	13 mm (1/2 in).5 to 9
20 mm (3/4 in).4 to 8	25 mm (1 in).3-1/2 to 6-1/2
40 mm (1 1/2 in).3 to 6	

**TABLE IV
AIR CONTENT OF LIGHTWEIGHT STRUCTURAL CONCRETE**

Nominal Maximum size of Total Air Content	Coarse Aggregate, mm's (Inches) Percentage by Volume
Greater than 10 mm (3/8 in) 4 to 8	10 mm (3/8 in) or less 5 to 9

- H. High early strength concrete, made with Type III cement or Type I cement plus non-corrosive accelerator, shall have a 7-day compressive strength equal to specified minimum 28-day compressive strength for concrete type specified made with standard Portland cement.
- I. Lightweight structural concrete shall not weigh more than air-dry unit weight shown. Air-dry unit weight determined on 6 inch by 12 inch test cylinders after seven days standard moist curing followed by 21 days drying at (73.4 \pm 3 degrees Fahrenheit), and 50 (plus or minus 7) percent relative humidity. Use wet unit weight of fresh concrete as basis of control in field.

- J. Concrete slabs placed at air temperatures below (50 degrees Fahrenheit) use non-corrosive, non-chloride accelerator. Concrete required to be air entrained use approved air entraining admixture. Pumped concrete, synthetic fiber concrete, architectural concrete, concrete required to be watertight, and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).
- K. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. For air content requirements see Table III or Table IV.
- L. Enforcing Strength Requirements: Test as specified in Section 01 45 29, TESTING LABORATORY SERVICES, during the progress of the work. Seven-day tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 3.5 MPa (500 psi) below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below required values, Contracting Officer Representative may require any one or any combination of the following corrective actions, at no additional cost to the Government:
1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
 2. Require additional curing and protection.
 3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, Contracting Officer Representative may direct Contractor to take cores from portions of the structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.
 4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, Contracting Officer Representative may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.

5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the Contracting Officer Representative.

2.4 BATCHING AND MIXING:

- A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. Batch mixing at the site is permitted. Mixing process and equipment must be approved by Contracting Officer Representative. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38°C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

1. Services of aggregate manufacturer's representative shall be furnished during the design of trial mixes and as requested by the Contracting Officer Representative for consultation during batching, mixing, and placing operations of lightweight structural concrete. Services will be required until field controls indicate that concrete of required quality is being furnished. Representative shall be thoroughly familiar with the structural lightweight aggregate, adjustment and control of mixes to produce concrete of required quality. Representative shall assist and advise Contracting Officer Representative.

PART 3 - EXECUTION

3.1 FORMWORK:

- A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, shores, and reshores.
1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and Contracting Officer Representative approves their reuse.
 2. Provide forms for concrete footings unless Contracting Officer Representative determines forms are not necessary.

3. Corrugated fiberboard forms: Place forms on a smooth firm bed, set tight, with no buckled cartons to prevent horizontal displacement, and in a dry condition when concrete is placed.
- B. Treating and Wetting: Treat or wet contact forms as follows:
1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.
 2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
 3. Use sealer on reused plywood forms as specified for new material.
- C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used nor to develop deflection greater than $1/270$ of free span of member.
- D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 6 inches apart.
- E. Lined Forms: May be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs with all edges in close contact to prevent bulging of lining. No joints in lining and backing may coincide. Nail abutted edges of sheets to same backing board. Nail lining at not over 8 inches on center along edges and with at least one nail to each square foot of surface area; nails to be 3d blued shingle or similar nails with thin flatheads.
- F. Architectural Liner: Attach liner as recommended by the manufacturer with tight joints to prevent leakage.
- G. Wall Form Ties: Locate wall form ties in symmetrically level horizontal rows at each line of wales and in plumb vertical tiers. Space ties to maintain true, plumb surfaces. Provide one row of ties within 6 inches above each construction joint. Space through-ties adjacent to horizontal and vertical construction joints not over 18 inches on center.
1. Tighten row of ties at bottom of form just before placing concrete and, if necessary, during placing of concrete to prevent seepage of concrete and to obtain a clean line. Ties to be entirely removed

shall be loosened 24 hours after concrete is placed and shall be pulled from least important face when removed.

2. Coat surfaces of all metal that is to be removed with paraffin, cup grease or a suitable compound to facilitate removal.

H. Inserts, Sleeves, and Similar Items: Flashing reglets, steel strips, masonry ties, anchors, wood blocks, nailing strips, grounds, inserts, wire hangers, sleeves, drains, guard angles, forms for floor hinge boxes, inserts or bond blocks for elevator guide rails and supports, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.

1. Locate inserts or hanger wires for furred and suspended ceilings only in bottom of concrete joists, or similar concrete member of overhead concrete joist construction.
2. Install sleeves, inserts and similar items for mechanical services in accordance with drawings prepared specially for mechanical services. Contractor is responsible for accuracy and completeness of drawings and shall coordinate requirements for mechanical services and equipment.
3. Do not install sleeves in beams, joists or columns except where shown or permitted by Contracting Officer Representative. Install sleeves in beams, joists, or columns that are not shown, but are permitted by the Contracting Officer Representative, and require no structural changes, at no additional cost to the Government.
4. Minimum clear distance of embedded items such as conduit and pipe is at least three times diameter of conduit or pipe, except at stub-ups and other similar locations.
5. Provide recesses and blockouts in floor slabs for door closers and other hardware as necessary in accordance with manufacturer's instructions.

I. Construction Tolerances:

1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances. Erected work that exceeds

specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.

2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.2 PLACING REINFORCEMENT:

- A. General: Details of concrete reinforcement in accordance with ACI 318 unless otherwise shown.
- B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.
 1. Place reinforcing bars accurately and tie securely at intersections and splices with 16-gauge black annealed wire. Secure reinforcing bars against displacement during the placing of concrete by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 318. Where concrete slabs are placed on ground, use concrete blocks or other non-corrodible material of proper height, for support of reinforcement. Use of brick or stone supports will not be permitted.
 2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 12 inches in structural slabs. Lap welded wire fabric at least 1/2 mesh panels plus end extension of wires not less than 6 inches in slabs on grade.
 3. Splice column steel at no points other than at footings and floor levels unless otherwise shown.
- C. Spacing: Minimum clear distances between parallel bars, except in columns and multiple layers of bars in beams shall be equal to nominal diameter of bars. Minimum clear spacing is 1 inch or 1-1/3 times maximum size of coarse aggregate.
- D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:
 1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.

2. Welded splices: Splicing by butt-welding of reinforcement permitted providing the weld develops in tension at least 125 percent of the yield strength (fy) for the bars. Welding conform to the requirements of AWS D1.4. Welded reinforcing steel conform to the chemical analysis requirements of AWS D1.4.
 - a. Submit test reports indicating the chemical analysis to establish weldability of reinforcing steel.
 - b. Submit a field quality control procedure to insure proper inspection, materials and welding procedure for welded splices.
 - c. Department of Veterans Affairs retained testing agency shall test a minimum of three splices, for compliance, locations selected by Contracting Officer Representative.
3. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength (fy) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
 - a. Initial qualification: In the presence of Contracting Officer Representative, make three test mechanical splices of each bar size proposed to be spliced. Department of Veterans Affairs retained testing laboratory will perform load test.
 - b. During installation: Furnish, at no additional cost to the Government, one companion (sister) splice for every 50 splices for load testing. Department of Veterans Affairs retained testing laboratory will perform the load test.
- E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by Contracting Officer Representative.
- F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.
- G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

3.3 VAPOR BARRIER:

- A. Except where membrane waterproofing is required, interior concrete slab on grade shall be placed on a continuous vapor barrier.
 - 1. If indicated on drawings, place 4 inches of fine granular fill over the vapor barrier to act as a blotter for concrete slab.
 - 2. Vapor barrier joints lapped 6 inches and sealed with compatible waterproof pressure-sensitive tape.
 - 3. Patch punctures and tears.

3.4 SLABS RECEIVING RESILIENT COVERING

- A. Slab shall be allowed to cure for 6 weeks minimum prior to placing resilient covering. After curing, slab shall be tested by the Contractor for moisture in accordance with ASTM D4263 or ASTM F1869. Moisture content shall be less than 3 pounds per 1000 sf prior to placing covering.
- B. In lieu of curing for 6 weeks, Contractor has the option, at his own cost, to utilize the Moisture Vapor Emissions & Alkalinity Control Sealer as follows:
 - 1. Sealer is applied on the day of the concrete pour or as soon as harsh weather permits, prior to any other chemical treatments for concrete slabs either on grade, below grade or above grade receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, epoxy coatings and overlays.
 - 2. Manufacturer's representative will be on the site the day of concrete pour to install or train its application and document. He shall return on every application thereafter to verify that proper procedures are followed.
 - a. Apply Sealer to concrete slabs as soon as final finishing operations are complete and the concrete has hardened sufficiently to sustain floor traffic without damage.
 - b. Spray apply Sealer at the rate of 20 m² (200 square feet) per gallon. Lightly broom product evenly over the substrate and product has completely penetrated the surface.
 - c. If within two (2) hours after initial application areas are subjected to heavy rainfall and puddling occurs, reapply Sealer product to these areas as soon as weather condition permits.

3.5 CONSTRUCTION JOINTS:

- A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 80 feet in any horizontal direction, except slabs on grade which shall have construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by Contracting Officer Representative.
- B. Locate construction joints in suspended floors near the quarter-point of spans for slabs, beams or girders, unless a beam intersects a girder at center, in which case joint in girder shall be offset a distance equal to twice width of beam. Provide keys and inclined dowels as shown. Provide longitudinal keys as shown.

3.6 EXPANSION JOINTS AND CONTRACTION JOINTS:

- A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.
- B. Install polyvinyl chloride or rubber water seals, as shown in accordance with manufacturer's instructions, to form continuous watertight seal.
- C. Provide contraction (control) joints in floor slabs as indicated on the contract drawings. Joints shall be either formed or saw cut, to the indicated depth after the surface has been finished. Complete saw joints within 4 to 12 hours after concrete placement. Protect joints from intrusion of foreign matter.

3.7 PLACING CONCRETE:

- A. Preparation:
 - 1. Remove hardened concrete, wood chips, shavings and other debris from forms.
 - 2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
 - 3. Have forms and reinforcement inspected and approved by Contracting Officer Representative before depositing concrete.
 - 4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.

- B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.
1. Preparing surface for applied topping:
 - a. Remove laitance, mortar, oil, grease, paint, or other foreign material by sand blasting. Clean with vacuum type equipment to remove sand and other loose material.
 - b. Broom clean and keep base slab wet for at least four hours before topping is applied.
 - c. Use a thin coat of one-part Portland cement, 1.5 parts fine sand, bonding admixture; and water at a 50: 50 ratio and mix to achieve the consistency of thick paint. Apply to a damp base slab by scrubbing with a stiff fiber brush. New concrete shall be placed while the bonding grout is still tacky.
- C. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete is subject to approval of Contracting Officer Representative.
- D. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD WEATHER.
1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 1/2 hours.
 2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
 3. Do not drop concrete freely more than 10 feet for concrete containing the high-range water-reducing admixture (superplasticizer) or 5 feet for conventional concrete. Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.
 4. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 20 inches in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.
 5. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints will be

- deposited upon or against partly set concrete, after its initial set has taken place, or after 45 minutes of elapsed time during concrete placement.
6. On bottom of members with severe congestion of reinforcement, deposit 1-inch layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.
 7. Concrete on metal deck:
 - a. Concrete on metal deck shall be minimum thickness shown. Allow for deflection of steel beams and metal deck under the weight of wet concrete in calculating concrete quantities for slab.
 - a. The Contractor shall become familiar with deflection characteristics of structural frame to include proper amount of additional concrete due to beam/deck deflection.
- E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 18-inch intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.
1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.
 2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

3.8 HOT WEATHER:

Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Contracting Officer Representative.

3.9 COLD WEATHER:

Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Contracting Officer Representative.

3.10 PROTECTION AND CURING:

A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by Contracting Officer Representative.

1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer's instructions. Apply immediately after finishing. Maximum coverage 10m²/L (400 square feet per gallon) on steel troweled surfaces and 7.5m²/L (300 square feet per gallon) on floated or broomed surfaces for the curing/sealing compound.
2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and overlap adjacent sheets 2 inches. Tightly seal joints with tape.
3. Paper: Utilize widest practical width paper and overlap adjacent sheets 2 inches. Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

3.11 REMOVAL OF FORMS:

- A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
1. Where structure as a whole is supported on shores, forms for beams and girder sides, columns, and similar vertical structural members may be removed after 24 hours, provided concrete has hardened

sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.

2. Take particular care in removing forms of architectural exposed concrete to insure surfaces are not marred or gouged, and that corners and arises are true, sharp and unbroken.

B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified. Exercise care to assure that newly unsupported portions of structure are not subjected to heavy construction or material loading.

3.12 CONCRETE SURFACE PREPARATION:

- A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.
- B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 1 inch. Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 6 inches surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar. Cement grout composed of one-part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed

face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.

- C. Upon removal of forms, clean vertical concrete surface that is to receive bonded applied cementitious application with wire brushes or by sand blasting to remove unset material, laitance, and loose particles to expose aggregates to provide a clean, firm, granular surface for bond of applied finish.

3.13 CONCRETE FINISHES:

A. Vertical and Overhead Surface Finishes:

1. Unfinished areas: Vertical and overhead concrete surfaces exposed in pipe basements, elevator and dumbwaiter shafts, pipe spaces, pipe trenches, above suspended ceilings, manholes, and other unfinished areas will not require additional finishing.
2. Interior and exterior exposed areas to be painted: Remove fins, burrs and similar projections on surfaces flush, and smooth by mechanical means approved by Contracting Officer Representative, and by rubbing lightly with a fine abrasive stone or hone. Use ample water during rubbing without working up a lather of mortar or changing texture of concrete.
3. Interior and exterior exposed areas finished: Give a grout finish of uniform color and smooth finish treated as follows:
 - a. After concrete has hardened and laitance, fins and burrs removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone stone.
 - b. Apply grout composed of one part of Portland cement, one-part fine sand, smaller than a 600 μ m (No. 30) sieve. Work grout into surface of concrete with cork floats or fiber brushes until all pits, and honeycombs are filled.
 - c. After grout has hardened slightly, but while still plastic, scrape grout off with a sponge rubber float and, about 1 hour later, rub concrete vigorously with burlap to remove any excess grout remaining on surfaces.
 - d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish of area in same day. Make limits of finished areas at natural breaks in wall surface. Leave no grout on concrete surface overnight.

4. Textured: Finish as specified. Maximum quantity of patched area (2 square feet) in each (1000 square feet) of textured surface.

B. Slab Finishes:

1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to establish typical deflection patterns for the structural steel. Determine elevations of cast-in-place slab soffits prior to removal of shores. Provide information to Contracting Officer Representative and floor consultant for evaluation and recommendations for subsequent placements.
2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds may be used to establish initial grade during strike-off, unless Contracting Officer Representative determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds are allowed, they shall be placed using grade stakes set by optical or laser instruments. Use rigid screed guides, as opposed to wet screeds, to control strike-off elevation for all types of elevated (non-slab-on-grade) slabs. Divide bays into halves or thirds by hard screeds. Adjust as necessary where monitoring of previous placements indicates unshored structural steel deflections to other than a level profile.
3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.
4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at required elevations. Use optical or laser instruments to check concrete finished surface grade after strike-off. Repeat strike-off as necessary. Complete screeding before any excess moisture or bleeding water is present on surface. Do not sprinkle dry cement on the surface.
5. Immediately following screeding, and before any bleed water appears, use a 10-foot-wide highway straightedge in a cutting and filling

- operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying may be allowed for narrow slabs and restricted spaces.
6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete will sustain foot pressure with maximum of 1/4 inch indentation.
 7. Scratch Finish: Finish base slab to receive a bonded applied cementitious application as indicated above, except that bull floats and darbys may be used. Thoroughly coarse wire broom within two hours after placing to roughen slab surface to insure a permanent bond between base slab and applied materials.
 8. Float Finish: Slabs to receive unbonded toppings, steel trowel finish, fill, mortar setting beds, or a built-up roof, and ramps, stair treads, platforms (interior and exterior), and equipment pads shall be floated to a smooth, dense uniform, sandy textured finish. During floating, while surface is still soft, check surface for flatness using a 10-foot highway straightedge. Correct high spots by cutting down and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections and re-float to a uniform texture.
 9. Steel Trowel Finish: Concrete surfaces to receive resilient floor covering or carpet, monolithic floor slabs to be exposed to view in finished work, future floor roof slabs, applied toppings, and other interior surfaces for which no other finish is indicated. Steel trowel immediately following floating. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure to compact cement paste and form a dense, smooth surface. Finished surface shall be smooth, free of trowel marks, and uniform in texture and appearance.
 10. Broom Finish: Finish exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after surfaces have been floated. Brush in a direction transverse to main traffic. Match texture approved by Contracting Officer Representative from sample panel.
 11. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:

- a. Areas covered with carpeting, or not specified otherwise in b. below:
- 1) Slab on Grade:
 - a) Specified overall value F_F 25/F_L 20
 - b) Minimum local value F_F 17/F_L 15
 - 2) Level suspended slabs (shored until after testing) and topping slabs:
 - a) Specified overall value FF 25/FL 20
 - b) Minimum local value FF 17/FL 15
 - 3) Unshored suspended slabs:
 - a) Specified overall value FF 25
 - b) Minimum local value FF 17
 - 4) Level tolerance such that 80 percent of all points fall within 3/4-inch envelope +3/8 inch, -3/8 inch from the design elevation.
- b. Areas that will be exposed, receive thin-set tile or resilient flooring, or roof areas designed as future floors:
- 1) Slab on grade:
 - a) Specified overall value FF 36/FL 20
 - b) Minimum local value FF 24/FL 15
 - 2) Level suspended slabs (shored until after testing) and topping slabs:
 - a) Specified overall value FF 30/FL 20
 - b) Minimum local value FF 24/FL 15
 - 3) Unshored suspended slabs:
 - a) Specified overall value FF 30
 - b) Minimum local value FF 24
 - 4) Level tolerance such that 80 percent of all points fall within a 3/4-inch envelope +3/8 inch, -3/8 inch from the design elevation.
- c. "Specified overall value" is based on the composite of all measured values in a placement derived in accordance with ASTM E1155.
- d. "Minimum local value" (MLV) describes the flatness or levelness below which repair or replacement is required. MLV is based on the results of an individual placement and applies to a minimum local area. Minimum local area boundaries may not cross a

construction joint or expansion joint. A minimum local area will be bounded by construction and/or control joints, or by column lines and/or half-column lines, whichever is smaller.

12. Measurements

- a. Department of Veterans Affairs retained testing laboratory will take measurements as directed by Contracting Officer Representative, to verify compliance with FF, FL, and other finish requirements. Measurements will occur within 72 hours after completion of concrete placement (weekends and holidays excluded). Make measurements before shores or forms are removed to insure the "as-built" levelness is accurately assessed. Profile data for above characteristics may be collected using a laser level or any Type II apparatus (ASTM E1155, "profileograph" or "dipstick"). Contractor's surveyor shall establish reference elevations to be used by Department of Veterans Affairs retained testing laboratory.
- b. Contractor not experienced in using FF and FL criteria is encouraged to retain the services of a floor consultant to assist with recommendations concerning adjustments to slab thicknesses, finishing techniques, and procedures on measurements of the finish as it progresses in order to achieve the specific flatness and levelness numbers.

13. Acceptance/ Rejection:

- a. If individual slab section measures less than either of specified minimum local F_F/F_L numbers, that section shall be rejected and remedial measures shall be required. Sectional boundaries may be set at construction and contraction (control) joints, and not smaller than one-half bay.
- b. If composite value of entire slab installation, combination of all local results, measures less than either of specified overall F_F/F_L numbers, then whole slab shall be rejected and remedial measures shall be required.

14. Remedial Measures for Rejected Slabs: Correct rejected slab areas by grinding, planing, surface repair with underlayment compound or repair topping, retopping, or removal and replacement of entire rejected slab areas, as directed by Contracting Officer

Representative, until a slab finish constructed within specified tolerances is accepted.

3.14 SURFACE TREATMENTS:

- A. Use on exposed concrete floors and concrete floors to receive carpeting except those specified to receive non-slip finish.
- B. Liquid Densifier/Sealer: Apply in accordance with manufacturer's directions just prior to completion of construction.
- C. Non-Slip Finish: Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Broadcast aggregate uniformly over concrete surface at rate of application of (7.5 percent per square foot) of area. Trowel concrete surface to smooth dense finish. After curing, rub treated surface with abrasive brick and water to slightly expose abrasive aggregate.

3.15 APPLIED TOPPING:

- A. Separate concrete topping on floor base slab of thickness and strength shown. Topping mix shall have a maximum slump of 8 inches for concrete containing a high-range water-reducing admixture (superplasticizer) and 4 inches for conventional mix. Neatly bevel or slope at door openings and at slabs adjoining spaces not receiving an applied finish.
- B. Placing: Place continuously until entire section is complete, struck off with straightedge, leveled with a highway straightedge or highway bull float, floated and troweled by machine to a hard dense finish. Slope to floor drains as required. Do not start floating until free water has disappeared and no water sheen is visible. Allow drying of surface moisture naturally. Do not hasten by "dusting" with cement or sand.

3.16 RESURFACING FLOORS:

Remove existing flooring areas to receive resurfacing to expose existing structural slab and extend not less than 1 inch below new finished floor level. Prepare exposed structural slab surface by roughening, broom cleaning, and dampening. Apply specified bonding grout. Place topping while the bonding grout is still tacky.

3.17 RETAINING WALLS:

- A. Use air-entrained concrete.

- B. Expansion and contraction joints, waterstops, weep holes, reinforcement and railing sleeves installed and constructed as shown.
- C. Exposed surfaces finished to match adjacent concrete surfaces, new or existing.
- D. Place porous backfill as shown.

3.18 PRECAST CONCRETE ITEMS:

Precast concrete items, not specified elsewhere. Cast using 25 MPa (3000 psi) air-entrained concrete to shapes and dimensions shown. Finish to match corresponding adjacent concrete surfaces. Reinforce with steel for safe handling and erection.

- - - E N D - - -

SECTION 03 41 13
PRECAST CONCRETE HOLLOW CORE PLANKS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Section specifies precast concrete roof planks.
- B. Designs: flat plank

1.2 MANUFACTURER'S QUALIFICATIONS

Products of one manufacturer regularly engaged in making precast concrete planks of type specified.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Plank framing layout, anchorage, and installation details.
- C. Manufacturers Certificates: Stating plank conforms to specification requirements.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of specification to extent referenced. Publications are referred to in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A36/A36M-08.....Carbon Structural Steel
 - A185/A185M-07.....Steel Welded Wire, Reinforcement, Plain, for
Concrete
 - A615/A615M-09.....Deformed and Plain Carbon-Steel Bars for
Concrete Reinforcement
 - A653/A653M-10.....Steel Sheet, Zinc Coated (Galvanized) or Zinc-
Iron Alloy Coated (Galvannealed) by the Hot-Dip
Process
 - A996/A996M-09.....Rail-Steel and Axle-Steel Deformed Bars for
Concrete Reinforcement
 - C150/C150M-09.....Portland Cement
 - C494/C494M-10.....Chemical Admixtures for Concrete
 - C881/C881M-02.....Epoxy-Resin-Base Bonding Systems for Concrete

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Portland Cement: ASTM C150, Type I or III.
- B. Reinforcing:
 - 1. Welded wire Fabric: ASTM A185, galvanized size as required by plank manufacturers.
 - 2. Bars: ASTM A615 or A996, deformed. Grade as required by plank manufacturer.
- C. Chemical Admixtures: ASTM C494, Type as required by plank manufacturer.
- D. Bonding Adhesive: ASTM C881.
- E. Steel Clips:
 - 1. ASTM A653.
 - 2. Designed to anchor planks to steel framing.
- F. Grout:
 - 1. Cement Grout: One-part portland cement and two parts fine sand.
 - 2. Epoxy Grout: ASTM C881.
- G. Steel Angles: ASTM A36.

2.2 FABRICATION

- A. Planks:
 - 1. Shapes: as shown.
 - 2. Manufacture: Reinforced concrete, composed of regular weight mineral aggregate, portland cement and water, resulting in a unit having a minimum compressive strength of 5000 psi for structural non-nailable slabs.
- B. Allowable Tolerances:
 - 1. Thickness and depth 1/8 inch.
 - 2. Length and width 1/4 inch.
 - 3. Camber or Sweep:
 - a. Plus or minus 1/4-inch.
 - b. Variation in camber between adjacent and abutting members, 1/8 inch.
 - 4. Inserts, bolts and pipe sleeves: Deviation from location shown - not more than 3/8 inch.
- C. Exposed concrete surfaces natural cement color free of honeycomb, pit holes, or other defects.
- D. Not acceptable: Warped, cracked or broken units.
- E. Flat Plank:

1. Fabricate to thickness shown with tongue and groove edges at abutting edges, square edges at exposed roof ends and sides.
2. Reinforce with wire fabric in both top and bottom of slab.

F. Steel Clips:

1. Provide zinc-coated steel clips for plank to secure plank to framing.
2. For inclines exceeding 1 in 6 (2-inches per foot), provide an angle clip to support planks at lower purlin.

G. Structural Steel Headers:

1. ASTM A36.
2. Angle sizes as shown.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install slabs in accordance with manufacturer's instructions.
- B. Before erection of slabs, clean bearing surfaces free from dirt, mortar particles, and trash. Level top masonry course with cement mortar or grout to provide even, solid bearing.
- C. Erect slabs to prevent chipping and cracking and to provide a level deck surface.
 1. Stagger end joints
 2. Locate end joints on centerline of support.
 3. After erection, fill joints on upper side of flat slabs with epoxy grout or portland cement grout.
 4. Finish grout joint flush.
- D. Do not make cutouts without approval of the COR.
 1. Form openings or carefully saw cut; do not punch openings.
 2. Locate openings less than 6-inches wide in sections of plank between reinforcing bars.
 3. Frame openings larger than 6-inches wide with structural steel headers.

3.2 REPLACEMENT AND REPAIR

- A. Replace broken, cracked, and warped plank, and planks exceeding allowable tolerances.
- B. Plank having defects, not affecting serviceability of deck, may be repaired with epoxy grout if approved by the COR.

--END--

SECTION 03 41 33
PRECAST STRUCTURAL PRETENSIONED CONCRETE

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies precast prestressed concrete construction including design not shown, fabrication, erection, and other related items including bearing pads and anchorage.
- B. Precast prestressed concrete includes hollow- core slabs, beams and spandrels

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Concrete: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- C. Sealants and Caulking: Section 07 92 00, JOINT SEALANTS.
- D. Architectural Precast Concrete Panels: Section 03 45 00, PRECAST ARCHITECTURAL CONCRETE.
- E. Repair of abraded galvanized and painted surfaces: Section 09 91 00, PAINTING.

1.3 QUALITY ASSURANCE:

- A. Manufacturer Qualifications: Precast concrete manufacturing plant shall be certified by Prestressed Concrete Institute, Plant Certification Program, prior to start of production.
- B. In lieu of above qualification, contractor shall meet and pay for following requirements:
 - 1. Retain an independent testing or consulting firm approved by Resident Engineer.
 - 2. This firm shall inspect precast plant at two-week intervals during production and issue a report, certified by a registered Professional Engineer verifying that materials, methods, products and quality control meet all requirements of specifications and drawings. When report indicates to the contrary, Resident Engineer may reject any or all products produced during period of noncompliance with above requirements.
- C. Precast concrete work shall be performed by firms that have demonstrated capability, subject to approval, to produce and erect type of work specified.
- D. Precast concrete manufacturer shall have on staff or shall retain a qualified registered Professional Structural Engineer to certify precast concrete conforms in all aspects to requirements of ACI 318.

PRECAST STRUCTURAL PRETENSIONED CONCRETE

- E. Erector Qualifications: Regularly engaged for at least 5 years in erection of precast structural concrete similar to requirements of this project.
- F. Requirements of Regulatory Agencies: Local codes plus applicable specifications, standards and codes are a part of these specifications.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Erection Drawings:
 - a. Plans and/or elevations locating and defining material furnished by manufacturer.
 - b. Sections and details showing connections, cast-in items and their relation to structure.
 - c. Description of all loose, cast-in and field hardware.
 - d. Field installed anchor location drawings.
 - e. Erection sequences and handling requirements.
 - f. Dead, live and other applicable loads used in design.
 - 2. Production drawings:
 - a. Elevation view of each member.
 - b. Sections and details to indicate quantities and position of reinforcing steel, anchors, inserts, and essential embedded hardware.
 - c. Lifting and erection inserts.
 - d. Dimensions and finishes.
 - e. Prestress for strand and concrete strengths.
 - f. Estimated cambers.
 - g. Method of transportation.
- C. Product Design Criteria:
 - 1. Loadings for design:
 - a. Initial handling and erection stresses.
 - b. Dead and live loads as specified on contract drawings.
 - c. Other loads specified for member where they are applicable.
 - d. Deflection of precast members shall be limited as follows:
 - 1) Vertical Live Load - $\text{Span}/360$
 - 2) Wind Load - $0.0025 \times \text{Floor to Floor Height}$
 - e. Design shall provide for thermal movements of completed structure.
 - 2. Design calculations of products shall be performed by a registered Professional Engineer experienced in precast prestressed concrete design.

3. Design shall be in accordance with applicable codes, ACI 318 and the PCI Design Handbook.
4. Details for waterproof joints between precast members.
- D. Mix Designs: Submit proposed concrete mix designs and appropriate test data as specified in Part 2 of this section.
- E. Permissible Design Deviations:
 1. Design connections according to the conceptual details shown in the contract documents.
 2. Design deviations will be permitted only after Resident Engineer's written approval of manufacturer's proposed design supported by complete design calculations and drawings.
 3. Design deviations shall provide an installation equivalent to basic intent without incurring additional cost to the Government.
- F. Test Reports: Concrete and other material.

1.5 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Delivery and Handling:
 1. Lift and support precast concrete members during manufacturing, stockpiling, transporting and erection operations only at lifting or supporting points, or both, as shown on contract and shop drawings, and with approved lifting devices. Lifting devices shall have a minimum safety factor of 4. Exterior lifting hardware shall have a minimum safety factor of 5.
 2. Transportation, site handling, and erection shall be performed with acceptable equipment and methods, and by qualified personnel.
- B. Storage:
 1. Store all units off ground.
 2. Place stored units so that identification marks are discernible.
 3. Separate stacked members by battens across full width of each bearing point.
 4. Stack so that lifting devices are accessible and undamaged.
 5. Do not use upper members of stacked tier as storage area for shorter member or heavy equipment.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Standard Specifications for Carbon Structural
Steel

PRECAST STRUCTURAL PRETENSIONED CONCRETE

- A82-07.....Standard Specifications for Steel Wire, Plain,
for Concrete Reinforcement
- A123/A123M-09.....Standard Specifications for Zinc (Hot-Dip
Galvanized) Coatings on Iron and Steel Products
- A153/A153M-09.....Standard Specifications for Zinc Coating (Hot-
Dip) on Iron and Steel Hardware
- A185-07.....Standard Specifications for Steel Welded Wire,
Fabric, Plain, for Concrete Reinforcement
- A307-10.....Standard Specifications for Carbon Steel Bolts
and Studs
- A325-10.....Standard Specifications for Structural Bolts,
Steel, Heat Treated
- A416/A416M-10.....Standard Specifications for Steel Strand,
Uncoated Seven-Wire for Prestressed Concrete
- A615/A615M-09.....Standard Specifications for Deformed and Plain
Billet-Steel Bars for Concrete Reinforcement
- A706/A706M-09.....Standard Specifications for Low-Allow Steel
Deformed and Plain Bars for Concrete
Reinforcement
- A767/A767M-09.....Standard Specifications for Zinc-Coated
(Galvanized) Steel Bars for Concrete
Reinforcement
- A775/A775M-03 (R2008)Standard Specifications for Epoxy-Coated
Reinforcing Steel Bars
- C33-03.....Standard Specifications for Concrete Aggregates
- C88-05.....Standard Test Method for Soundness of Aggregates
by Use of Sodium Sulfate or Magnesium Sulfate
- C150-07.....Standard Specifications for Portland Cement
- C260-10.....Standard Specifications for Air-Entraining
Admixtures for Concrete
- C330-05.....Standard Specifications for Lightweight
Aggregates for Structural Concrete
- C494/C494M-10.....Standard Specification for Chemical Admixtures
for Concrete
- C. American Concrete Institute (ACI):
- 117-10.....Standard Specifications for Tolerances for
Concrete Construction and Materials
- 318-08.....Building Code Requirements for Structural
Concrete and Commentary
- D. Prestressed Concrete Institute (PCI):

PRECAST STRUCTURAL PRETENSIONED CONCRETE

MNL-116-99.....Manual for Quality Control for Plants and
Production of Precast Concrete Products Fourth
Edition

MNL-127-99.....Erector's Manual: Standards and Guidelines for
the Erection of Precast Concrete Products

E. American Welding Society (AWS):

D1.1/D1.1M-10.....Structural Welding Code - Steel

D1.4-11.....Structural Welding Code - Reinforcing Steel

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Portland Cement: ASTM C150, Type I or III.
- B. Aggregates: ASTM C33, Coarse and Fine.
- C. Lightweight Coarse Aggregate: ASTM C330, maximum size 3/4-inch, maximum 15 percent loss when tested in accordance with ASTM C88.
- D. Air-entraining Admixture: ASTM C260.
- E. Chemical Admixtures: ASTM C494.
- F. Mixing Water: Fresh, clean, and potable.
- G. Reinforcing Steel: ASTM A615M, Grade 400 MPa (ASTM A615, Grade 60), deformed.
- H. Weldable Reinforcing Steel: ASTM A706M, Grade 400 MPa, (ASTM A706 Grade 60).
- I. Galvanized Reinforcing Steel: ASTM A767M, Grade 400 MPa, (ASTM A767, Grade 60) Class II, hot-dipped galvanized after fabrication and bending.
- J. Epoxy-Coated Reinforcing Steel: ASTM A775M, Grade 400 MPa, (ASTM A775, Grade 60).
- K. Anchor Bolts: ASTM A307, low-carbon steel bolts, regular hexagon nuts and carbon steel washers, galvanized.
- L. High-Strength Threaded Fasteners: Heavy hexagon structural bolts, heavy hexagon bolts, and hardened washers complying with ASTM A325, galvanized.
- M. Welded Wire Fabric: ASTM A185.
- N. Wire Reinforcement: ASTM A82.
- O. Prestressing Steel: ASTM A416, Grade 250K or 270K, uncoated, 7-wire, stress-relieved strand.
- P. Anchors and Inserts: ASTM A36 structural steel plates and shapes, ASTM A153 or ASTM A123 hot dipped galvanized finish.
- Q. Non-metallic Shrinkage-Resistant Grout: Proprietary pre-mixed, non-metallic, non-corrosive, non-staining product containing selected silica sands, Portland cement, shrinkage compensating agents, plasticizing and

PRECAST STRUCTURAL PRETENSIONED CONCRETE

water reducing agents, complying with CRD-C-621. Minimum cube strength of 62 MPa (9000 psi) at 28 days when placed at flowable consistency.

R. Bearing Pads:

1. Elastomeric Pads: Vulcanized, chloroprene elastomeric compound, molded to size or cut from a molded sheet, 50-60 shore A durometer.
2. Laminated Fabric-Rubber Pads: Preformed, unused synthetic fibers and new, unvulcanized rubber. Surface hardness of 70-80 shore A durometer.
4. Sliding Pads: Manufactured assembly with Polytetrafluoroethylene (PTFE) surface, with glass fiber reinforcing as required for service load bearing stress. Combine with elastomeric base where required for full contact bearing.
5. Plastic: Multi-monomer plastic strips, non-leaching and able to support construction loads with no visible overall expansion.

S. Welded Studs: AWS D1.1.

T. Welded Rebar: AWS D1.4.

U. Caulking and Sealants: Specified under Section 07 92 00, JOINT SEALANTS.

V. Accessories: Provide clips, hangers, and other accessories required for installation of project units and for support of subsequent construction or finishes.

2.2 CONCRETE MIXES:

A. Normal-Weight Concrete:

1. Compressive Strength: 35 MPa (5000 psi) minimum at 28 days.
2. Release Strength: 25 MPa (3500 psi) minimum at transfer of prestress.

B. Lightweight Concrete:

1. Compressive Strength: 35 MPa (5000 psi) minimum at 28 days.
2. Release Strength: 25 MPa (3500 psi) minimum at transfer of prestress.
3. Air-Dry Density: Not less than 90 pounds per cubic foot nor more than 115 pounds per cubic foot.
4. Drying Shrinkage (ASTM C330): Maximum 0.035 percent at 28 days.

C. Do not use calcium chloride, chloride ions or other salts.

2.3 FABRICATION:

A. Fabrication Procedures: PCI MNL-116.

B. Fabrication Tolerances: PC MNL-116 and ACI 117 for reinforcing steel placement.

C. Finishes:

1. Standard Underside: Resulting from casting against approved forms using good industry practice in cleaning of forms, design of concrete mix, placing and curing. Small surface holes caused by air bubbles, normal color variations, normal form joint marks, and minor chips and

PRECAST STRUCTURAL PRETENSIONED CONCRETE

- spalls will be tolerated, but no major or unsightly imperfections, honeycomb, or other defects will be permitted.
2. Standard Top: Result of vibrating screed and additional hand finishing at projections. Normal color variations, minor indentations, minor chips and spalls will be permitted. No major imperfections, honeycomb, or defects will be permitted.
 3. Exposed Vertical Ends: Strands shall be recessed, and the ends of member will receive sacked finish.
- D. Supports for Reinforcement: Provide supports for reinforcement including bolsters, chairs, spacers and other devices for spacing, supporting and fastening reinforcing, complying with CRSI recommendations. For exposed-to-view concrete surfaces, shear legs of supports are in contact with forms, provide supports with legs that are plastic protected or stainless steel protected.
- E. Openings: Primarily on thin sections, factory fabricate those openings 10 inches round or square or larger as shown on drawings. Locate and field drill or cut other openings where no contact is made with prestressing or reinforcing steel after precast prestressed products have been erected. Opening shall be approved by Resident Engineer before drilling or cutting.
- F. Patching: Patching will be acceptable providing structural adequacy of product and appearance are not impaired.
- G. Defective Work: Precast concrete units which do not conform to specified requirements, including strength, tolerances, and finishes, shall be removed and replaced with precast concrete units that meet the requirements of this section. Contractor is also responsible for cost of corrections to other work affected by or resulting from corrections to precast concrete work.
- H. Fasteners: Cast in galvanized hardware such structural inserts, bolts and plates as required by drawings.

PART 3 - EXECUTION

3.1 ERECTION:

- A. Site Access: Provide suitable access to building, proper drainage, and firm, level bearing for hauling and erection equipment to operate under their own power.
- B. Preparation:
1. Provide true, level surfaces on field placed bearing walls and other field placed supporting members.
 2. Place and accurate align anchor bolts, plates or dowels in column footings, grade beams and other field placed support members.

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- C. Installation: Installation of precast prestressed concrete shall be performed by the fabricator or a competent erector in accordance with PCI MNL-127. Lift members with suitable lifting devices at points provided by manufacturer. Temporary shoring and bracing, when necessary, shall comply with manufacturer's recommendations.
- D. Alignment: Align and level precast members as required by the approved shop drawings. Level out variations between adjacent members by jacking, loading, or any other feasible method as recommended by the manufacturer and acceptable to Resident Engineer. Individual pieces are considered plumb, level, and aligned if the error does not exceed 1:500 excluding structural deformation caused by loads.

3.2 FIELD WELDING:

- A. Field welding is to be done by qualified welders using equipment and materials compatible to base material in accordance with AWS D1.1 and AWS D1.4.
- B. Field coat with galvanized paint specified under Section 09 91 00, PAINTING all welded connections.

3.3 ATTACHMENTS:

Do not use powder-actuated or air-driven fasteners or drill the precast units for surface attachment of accessory items unless otherwise accepted by the precast manufacturer.

3.4 INSPECTION AND ACCEPTANCE:

Final inspection and acceptance of erected precast prestressed concrete shall be made by Resident Engineer to verify conformance with drawings and specifications.

- - - E N D - - -

SECTION 04 05 13
MASONRY MORTARING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Masonry mortar installed by other concrete and masonry sections.

1.2 RELATED REQUIREMENTS

A. Mortar used in Section:

1. Section 03 45 00, PRECAST ARCHITECTURAL CONCRETE.
2. Section 04 01 00, MAINTENANCE OF MASONRY.
3. Section 04 05 16, MASONRY GROUTING.
4. Section 04 20 00, UNIT MASONRY.
5. Section 04 72 00, CAST STONE MASONRY.

B. Mortar Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. ASTM International (ASTM):

1. C40/C40M-11 - Organic Impurities in Fine Aggregates for Concrete.
2. C91/C91M-12 - Masonry Cement.
3. C144-11 -Aggregate for Masonry Mortar.
4. C150/C150M-15 - Portland Cement.
5. C207-06(2011) - Hydrated Lime for Masonry Purposes.
6. C270-14a - Mortar of Unit Masonry.
7. C595/C595M-15e1 - Blended Hydraulic Cements.
8. C780-15 - Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry.
9. C979/C979M-10 - Pigments for Integrally Colored Concrete.
10. C1329/C1329M-15 - Mortar Cement.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.

C. Test Reports: Certify each product complies with specifications.

1. Mortar.
2. Admixtures.

- D. Certificates: Certify each product complies with specifications.
 - 1. Portland cement.
 - 2. Masonry cement.
 - 3. Mortar cement.
 - 4. Hydrated lime.
 - 5. Fine aggregate.
 - 6. Color admixture.
- E. Qualifications: Substantiate qualifications comply with specifications.
 - 1. Testing laboratory.

1.5 QUALITY ASSURANCE

- A. Preconstruction Testing:
 - 1. Engage independent testing laboratory to tests and submit reports.
 - a. Deliver samples to laboratory in number and quantity required for testing.
 - 2. Test mortar and materials specified.
 - 3. Mortar:
 - a. Test for compressive strength and water retention according to ASTM C270/C270M.
 - b. Minimum Mortar compressive strengths 28 days:
 - 1) Type M: 17.2 MPa (2,500 psi).
 - 2) Type S: 12.4 MPa (1,800 psi).
 - 3) Type N: 5.1 MPa (750 psi).
 - 4. Non Staining Cement: Test for water soluble alkali.
 - a. Water Soluble Alkali: Maximum 0.03 percent.
 - 5. Sand: Test for deleterious substances, organic impurities, soundness and grading.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store masonry materials under waterproof covers on planking clear of ground.
 - 1. Protect loose, bulk materials from contamination.

- B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Hydrated Lime: ASTM C207/C207M, Type S.
- B. Aggregate for Masonry Mortar: ASTM C144/C144M and as follows:
 - 1. Light colored sand for mortar for laying face brick.
 - 2. White plastering sand meeting sieve analysis for mortar joints for pointing and laying of structural facing tile units except that 100 percent passes No. 8 sieve, and maximum 5 percent retained on No. 16 sieve.
 - 3. Test sand for color value according to ASTM C40/C40M. Sand producing color darker than specified standard is unacceptable.
- C. Blended Hydraulic Cement: ASTM C595/C595M, Type IS, IP.
- D. Masonry Cement: ASTM C91/C91M. Type N, S, Or M.
 - 1. Use white masonry cement whenever white mortar is specified.
- E. Mortar Cement: ASTM C1329/C1329M, Type N, S or M.
- F. Portland Cement: ASTM C150/C150M, Type I.
 - 1. Use white Portland cement wherever white mortar is specified.
- G. Pigments: ASTM C979/C979M; inorganic, inert, mineral pigments only, unaffected by atmospheric conditions, nonfading, alkali resistant, and water insoluble.
- H. Water: Potable, free of substances that are detrimental to mortar, masonry, and metal.

2.2 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide each product from one manufacturer and from one production run.

2.3 MIXES

- A. Pointing Mortar for New Work:
 - 1. For Cast Stone or Precast Concrete: Proportion by volume; one part white Portland cement, two parts white sand, and 1/5 part hydrated lime.

2. Pointing Mortar for Glazed Structural Facing Tile:
 - a. Proportion by volume: One part white Portland cement, two parts of graded white sand passing Number 50 sieve, and 1/8 part hydrated lime.
- B. Tuck Pointing Mortar for Repair Work: Tuck pointing mortar specified in Section 04 01 00, MAINTENANCE OF MASONRY.
- C. Masonry Mortar: ASTM C270/C270M.
 1. Admixtures:
 - a. Do not use mortar admixtures, and color admixtures unless approved by Contracting Officer's Representative.
 - b. Do not use antifreeze compounds.
- D. Colored Mortar:
 1. Maintain uniform mortar color for exposed work, throughout.
 2. Match mortar color in approved sample or sample panel specified in Section 04 20 00, UNIT MASONRY.
 3. Alteration Work Mortar Color: Match existing mortar unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
- E. Color Admixtures:
 1. Proportion as specified by manufacturer.
 2. For color, see Section 09 06 00, SCHEDULE FOR FINISHES.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.

3.2 MIXING

- A. Measure ingredients by volume using known capacity container.
- B. Mix for 3 to 5 minutes in a mechanically operated mortar mixer.
- C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.
- D. Mortar Stiffened Because of Water Loss Through Evaporation:
 1. Re-temper by adding water to restore to proper consistency and workability.
 2. Discard mortar reaching initial set or unused within two hours of mixing.
- E. Pointing Mortar:

1. Mix dry ingredients with enough water to produce damp mixture of workable consistency retaining shape when formed into ball.
2. Allow mortar to stand in dampened condition for 60 to 90 minutes.
3. Add water to bring mortar to a workable consistency before use.

3.3 MORTARING

- A. Type M Mortar: Use for precast concrete panels, and parging below grade.
- B. Type S Mortar: Use for masonry containing vertical reinforcing bars (non-engineered), masonry below grade, masonry solar screens, and setting cast stone and engineered reinforced unit masonry work.
- C. Brick Veneer Over Frame Back Up Walls: Use Type S Portland cement-lime mortar.
- D. Type N Mortar: Use for other masonry work.
- E. Type N Mortar: Use for pointing items and tuck pointing specified.

3.4 FIELD QUALITY CONTROL

- A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
 1. Take and test samples during progress of work according to ASTM C780/C780M.

- - E N D - -

SECTION 04 05 16
MASONRY GROUTING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Grout for filling hollow concrete masonry cores.

1.2 RELATED REQUIREMENTS

A. Grout used in Section:

1. Section 03 45 00, PRECAST ARCHITECTURAL CONCRETE.
2. Section 04 20 00, UNIT MASONRY.
3. Section 04 72 00, CAST STONE MASONRY.

B. Grout Color: Section 09 06 00, SCHEDULE FOR FINISHES.

C. Ready-Mixed Grout: Section 09 30 13, CERAMIC/PORCELAIN TILING.

D. Section 09 91 00, PAINTING.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American National Standards Institute (ANSI):

1. A118.6-10 - Standard Cement Grouts for Tile Installation.

C. ASTM International (ASTM):

1. C40/C40M-11 - Organic Impurities in Fine Aggregates for Concrete.
2. C150/C150M-15 - Portland Cement.
3. C207-06(2011) - Hydrated Lime for Masonry Purposes.
4. C404-11 - Aggregates for Masonry Grout.
5. C476-11 - Grout for Masonry.
6. C595/C595M-15e1 - Blended Hydraulic Cement.
7. C979/C979M-10 - Pigments for Integrally Colored Concrete.
8. C1019-14 - Sampling and Testing Grout.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.

C. Sustainable Construction Submittals:

1. Recycled Content: Identify pre-consumer recycled content percentage by weight.

D. Test Reports: Certify each product complies with specifications.

1. Grout, each type.
 2. Cement.
 3. Aggregate.
- E. Certificates: Certify each product complies with specifications.
1. Blended hydraulic cement.
 2. Portland cement.
 3. Grout.
 4. Hydrated lime.
 5. Aggregate.
 6. Color admixture.

1.5 QUALITY ASSURANCE

- A. Preconstruction Testing:
1. Engage independent testing laboratory to perform tests and submit reports.
 - a. Deliver samples to laboratory in number and quantity required for testing.
 2. Grout:
 - a. Test compressive strength according to ASTM C1019 standard.
 3. Cement:
 - a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
 - b. Nonstaining cement containing more than 0.03 percent water soluble alkali.
 4. Aggregate:
 - a. Test for deleterious substances, organic impurities, soundness and grading.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.

1.7 STORAGE AND HANDLING

- A. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.
- B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Grout Components:
 - 1. Hydrated Lime: ASTM C207, Type S.
 - 2. Aggregate For Masonry Grout: ASTM C404, Size 8.
 - 3. Blended Hydraulic Cement: ASTM C595, Type IS, IP.
 - 4. Portland Cement: ASTM C150, Type I.
 - 5. Liquid Acrylic Resin:
 - a. A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.
 - 6. Water: Potable, free of substances that are detrimental to grout, masonry, and metal.

2.2 PRODUCTS - GENERAL

- A. Provide each product from one manufacturer.
- B. Sustainable Construction Requirements:
 - a. Fly Ash: 25 percent total recycled content, minimum.
 - b. Combined Fly Ash and Pozzolan: 25 percent total recycled content, minimum.
 - c. Ground Granulated Blast-Furnace Slag: 50 percent total recycled content, minimum.
 - d. Combined Fly Ash or Pozzolan and Ground Granulated Blast-Furnace Slag: 50 percent Portland cement minimum, with fly ash or pozzolan not exceeding 25 percent total recycled content, minimum.

2.3 MIXES

- A. Grout: ASTM C476; fine grout and coarse grout.
- B. Ready-Mixed Grout: ANSI A118.8.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.

- C. Clean mortar from masonry cells protruding more than 1/2 inch to permit grout flow.
- D. Remove debris from grout spaces.
- E. Verify reinforcement is correctly placed before placing grout.

3.2 MIXING

- A. Mix grout in mechanically operated mixer.
 - 1. Mix grout for five minutes, minimum.
- B. Measure ingredients by volume using container of known capacity.
- C. Mix water with grout dry ingredients.
 - 1. Slump Range: 8 to 11 inches.

3.3 GROUTING

- A. Install grout according to Section 04 20 00, UNIT MASONRY.
- B. Use fine grout for filling wall cavities and hollow concrete masonry units where smallest cell dimension is 2 inches or less.
- C. Use either fine grout or coarse grout for filling wall cavities and hollow concrete masonry units where smallest cell dimension is greater than 2 inches.
- D. Use grout for filling bond beam or lintel units.

- - E N D - -

SECTION 04 20 00
UNIT MASONRY

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes: Concrete masonry unit (CMU) assemblies for:
 - 1. Exterior walls.
 - 2. Interior walls and partitions.

1.2 RELATED REQUIREMENTS

- A. Sealants and Sealant Installation: Section 07 92 00, JOINT SEALANTS.
- B. Color and Texture of Masonry Brick Units: Manufacturer: ACME Brick;
Brick Type: OCHS Harvard Blend

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Concrete Institute (ACI):
 - 1. 315-99 - Details and Detailing of Concrete Reinforcement.
 - 2. 530.1/ASCE 6/TMS 602-13 - Specification for Masonry Structures.
- C. ASTM International (ASTM):
 - 1. A615/A615M-15a¹ - Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement.
 - 2. A951/A951M-14 - Steel Wire for Masonry Joint Reinforcement.
 - 3. A1064/A1064M-15 - Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete.
 - 4. C34-13 - Structural Clay Load-Bearing Wall tile.
 - 5. C55-14a - Concrete Building Brick.
 - 6. C56-13 - Structural Clay Nonloadbearing Tile.
 - 7. C62-13a - Building Brick (Solid Masonry Units Made from Clay or Shale).
 - 8. C67-14 - Sampling and Testing Brick and Structural Clay Tile.
 - 9. C90-14 - Load-Bearing Concrete Masonry Units.
 - 10. C126-15 - Ceramic Glazed Structural Clay Facing Tile, Facing Brick, and Solid Masonry Units.
 - 11. C216-15 - Facing Brick (Solid Masonry Units Made from Clay or Shale).
 - 12. C612-14 - Mineral Fiber Block and Board Thermal Insulation.
 - 13. C744-14 - Prefaced Concrete and Calcium Silicate Masonry Units.
 - 14. D1056-14 - Flexible Cellular Materials - Sponge or Expanded Rubber.

- 15. D2240-05(2010) - Rubber Property-Durometer Hardness.
- 16. F1667-15 - Driven Fasteners: Nails, Spikes, and Staples.
- D. American Welding Society (AWS):
 - 1. D1.4/D1.4M-11 - Structural Welding Code - Reinforcing Steel.
- E. Brick Industry Association (BIA):
 - 1. TN 11B-88 - Guide Specifications for Brick Masonry, Part 3.
- F. Federal Specifications (Fed. Spec.):
 - 1. FF-S-107C(2) - Screws, Tapping and Drive.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Fabrication, bending, and placement of reinforcing bars. Comply with ACI 315. Show bar schedules, diagrams of bent bars, stirrup spacing, lateral ties and other arrangements and assemblies.
 - 2. Special masonry shapes, profiles, and placement.
 - 3. Masonry units for typical window and door openings, and, for special conditions as affected by structural conditions.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Installation instructions.
- D. Samples:
 - 1. Face brick: Sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.
 - 2. Concrete masonry units, when exposed in finish work.
 - 3. Anchors and Ties: Each type.
 - 4. Joint Reinforcing: 1200 mm (48 inches) long each type.
- E. Sustainable Construction Submittals:
 - 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
- F. Test reports: Certify products comply with specifications.
- G. Certificates: Certify products comply with specifications.
 - 1. Face brick.
 - 2. Solid and load-bearing concrete masonry units, including fire-resistant rated units.

- H. Delegated Design Drawings and Calculations: Signed and sealed by responsible design professional.

1.5 QUALITY ASSURANCE

- A. Welders and Welding Procedures Qualifications: AWS D1.4/D1.4M.
- B. Mockups:
1. Before starting masonry, build a mockup panel minimum 1800 mm by 1800 mm (6 feet by 6 feet) with 600 mm (24 inch) 90 degree return for outside corner.
 - a. Use masonry units from random cubes of units delivered on site.
 - b. Include structural backup, reinforcing, ties, and anchors.
 2. Mockup panel approved by Contracting Officer's Representative set workmanship and aesthetic quality for masonry work.
 3. Clean sample panel to test cleaning methods.
 4. Remove mockup panel when directed by Contracting Officer's Representative.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products above grade, protected from contamination.
- B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

- A. Hot and Cold Weather Requirements: Comply with ACI 530.1/ASCE 6/TMS 602.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Delegated Design: Prepare submittal documents including design calculations and drawings signed and sealed by registered design professional, licensed in state where work is located.

2.2 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide each product from one manufacturer.
- C. Sustainable Construction Requirements:
 - 1. Brick and Concrete Masonry Unit Recycled Content: <percent> total recycled content, minimum. Select products with recycled content to achieve overall Project recycled content requirement.
 - a. Post-Consumer Recycled Content: <percent>, minimum.
 - b. Pre-Consumer Recycled Content: <percent>, minimum.
 - 2. Steel Recycled Content: 30 percent total recycled content, minimum.

2.3 UNIT MASONRY PRODUCTS

- A. Brick:
 - 1. Face Brick:
 - a. ASTM C216, Grade SW, Type FBS.
 - b. Brick when tested according to ASTM C67: Classified slightly efflorescent or better.
 - c. Size:
 - 1) Modular.
 - 2) Thin Brick: 13 mm (1/2 inch) thick with angle shapes for corners.
- B. Concrete Masonry Units (CMU):
 - 1. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.
 - a. Unit Weight: As shown on drawings.
 - b. Fire rated units for fire rated partitions.
 - 2. Sizes: Modular, 200 mm by 400 mm (8 inches by 16 inches) nominal face dimension; thickness as indicated on drawings.
 - 3. For molded faces used as a finished surface, use concrete masonry units with uniform fine to medium surface texture unless specified otherwise.

4. Use bullnose concrete masonry units at corners exposed in finished work with 25 mm (1 inch) minimum radius rounded vertical exterior corners (bullnose units).

2.4 ANCHORS, TIES, AND REINFORCEMENT

- A. Steel Reinforcing Bars: ASTM A615/A615M; Grade 60, deformed bars.
- B. Joint Reinforcement:
 1. Form from wire complying with ASTM A951/A951M.
 2. Hot dipped galvanized after fabrication.
 3. Width of joint reinforcement 40 mm (1.6 inches) less than nominal thickness of masonry wall or partition.
 4. Cross wires welded to longitudinal wires.
 5. Joint reinforcement minimum 3000 mm (10 feet) long, factory cut.
 6. Joint reinforcement with crimp formed drip is not acceptable.
 7. Maximum spacing of cross wires 400 mm (16 inch) to longitudinal wires.
 8. Ladder Design:
 - a. Longitudinal wires deformed 4 mm (0.16 inch) diameter wire.
 - b. Cross wires 4 mm (0.16 inch) diameter.
 9. Trussed Design:
 - a. Longitudinal and cross wires minimum 4 mm (0.16 inch nominal) diameter.
 - b. Longitudinal wires deformed.
 10. Multiple Wythes and Cavity Wall Ties:
 - a. Longitudinal wires 4 mm (0.16 inch), two in each wythe with ladder truss wires 4 mm (0.16 inch) overlay, welded to each longitudinal wire.
 - b. Longitudinal wires 4 mm (0.16 inch) with U shape 4 mm (0.16 inch) rectangular ties extending into other wythe minimum 75 mm (3 inches) spaced 400 mm on center (16 inches). Adjustable type with U shape tie designed to receive 4 mm (0.16 inch) pintle projecting into other wythe 75 mm (3 inches min.).
- C. Adjustable Veneer Anchor for Framed Walls:
 1. Two piece, adjustable anchor and tie.
 2. Anchor and tie may be either loop or angle type; provide only one type throughout.
 3. Loop Type:

- a. Anchor: Screw-on galvanized steel anchor strap 2.75 mm (0.11 inch) by 19 mm (3/4 inch) wide by 225 mm (9 inches) long, with 9 mm (0.35 inch) offset and 100 mm (4 inch) adjustment. Provide 5 mm (0.20 inch) hole at each end for fasteners.
 - b. Ties: Triangular tie, fabricated of 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Ties long enough to engage anchor and be embedded minimum 50 mm (2 inches) into bed joint of masonry veneer.
4. Angle Type:
- a. Anchor: Minimum 2 mm (16 gage) thick galvanized steel angle shaped anchor strap. Provide hole in vertical leg for fastener. Provide hole near end of outstanding leg to suit upstanding portion of tie.
 - b. Tie: Fabricate from 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Form "L" shape to be embedded minimum 50 mm (2 inches) into the bed joint of masonry veneer and provide upstanding leg to fit through hole in anchor and be long enough to allow 50 mm (2 inches) of vertical adjustment.
- D. Dovetail Anchors:
1. Corrugated steel dovetail anchors formed of 1.5 mm (0.06 inch) thick by 25 mm (1 inch) wide galvanized steel, 90 mm (3-1/2 inches) long where used to anchor 100 mm (4 inch) nominal thick masonry units, 140 mm (5-1/2 inches) long for masonry units more than 100 mm (4 inches) thick.
 2. Triangular wire dovetail anchor 100 mm (4 inch) wide formed of 4 mm (9 gage) steel wire with galvanized steel dovetail insert. Anchor length to extend minimum 75 mm (3 inches) into masonry, 25 mm (1 inch) into 40 mm (1-1/2 inch) thick units.
 3. Form dovetail anchor slots from 0.6 mm (0.02 inch) thick galvanized steel (with felt or fiber filler).
- E. Individual Ties:
1. Rectangular ties: Form from 5 mm (3/16 inch) diameter galvanized steel rod to rectangular shape minimum 50 mm (2 inches) wide by sufficient length for ends of ties to extend within 25 mm (1 inch) of each face of wall. Ties that are crimped to form drip are not acceptable.
 2. Adjustable Cavity Wall Ties:

- a. Adjustable wall ties may be furnished at Contractor's option.
 - b. Two piece type permitting up to 40 mm (1-1/2 inch) adjustment.
 - c. Form ties from 5 mm (3/16 inch) diameter galvanized steel wire.
 - d. Form one piece to rectangular shape 105 mm (4-1/8 inches) wide by length required to extend into bed joint 50 mm (2 inches).
 - e. Form other piece to 75 mm (3 inch) long by 75 mm (3 inch) wide shape, having 75 mm (3 inch) long bent section for engaging 105 mm (4-1/8 inch) wide piece to form adjustable connection.
- F. Wall Ties, (Mesh or Wire):
1. Mesh wall ties formed of ASTM A1064/A1064M, W0.5, 2 mm, (0.08 inch) galvanized steel wire 13 mm by 13 mm (1/2 inch by 1/2 inch) mesh, 75 mm (3 inches) wide by 200 mm (8 inches) long.
 2. Rectangular wire wall ties formed of W1.4, 3 mm, (0.12 inch) galvanized steel wire 50 mm (2 inches) wide by 200 mm (8 inches) long.
- G. Adjustable Steel Column Anchor:
1. Two piece anchor consisting of a 6 mm (1/4 inch) diameter steel rod to be welded to steel with offset ends, rod to permit 100 mm (4 inch) vertical adjustment of wire anchor.
 2. Triangular shaped wire anchor 100 mm (4 inches) wide formed from 5 (3/16 inch) diameter galvanized wire, to extend minimum 75 mm (3 inches) into joints of masonry.
- H. Adjustable Steel Beam Anchor:
1. Z or C type steel strap, 30 mm (1 1/4 inches) wide, 3 mm (1/8 inch) thick.
 2. Flange hook minimum 38 mm (1 1/2 inches) long.
 3. Length to embed in masonry minimum 50 mm (2 inches) in 100 mm (4 inch) nominal thick masonry and 100 mm (4 inches) in thicker masonry.
 4. Bend masonry end minimum 40 mm (1 1/2 inches).
- I. Ridge Wall Anchors:
1. Form from galvanized steel minimum 25 mm (1 inch) wide by 5 mm (3/16 inch) thick by 600 mm (24 inches) long, plus 50 mm (2 inch) bends.
 2. Other lengths as indicated on drawings.

2.5 ACCESSORIES

- A. Shear Keys:

1. Solid extruded cross-shaped section of rubber, neoprene, or polyvinyl chloride, with durometer hardness of approximately 80 when tested according to ASTM D2240, and minimum shear strength of 3.5 MPa (500 psi).
 2. Shear Key Dimensions: Nominal 70 mm by 8 mm for long flange and 38 mm by 16 mm for short flange (2-3/4 inches by 5/16 inch for long flange, and 1-1/2 inches by 5/8 inch for short flange).
- B. Weeps:
1. Weep Hole Wicks: Glass fiber ropes, 10 mm (3/8 inch) minimum diameter, 300 mm (12 inches) long.
 2. Weep Tubing: Round, polyethylene, 9 mm (3/8 inch) diameter, 100 mm (4 inches) long.
 3. Weep Hole: Flexible PVC louvered configuration with rectangular closure strip at top.
- C. Cavity Drain Material: Open mesh polyester sheets or strips to prevent mortar droppings from clogging the cavity.
- D. Preformed Compressible Joint Filler:
1. Thickness and depth to fill joint.
 2. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.
 3. Non-Combustible Type: ASTM C612, Class 5, 1800 degrees F.
- E. Box Board:
1. Mineral Fiber Board: ASTM C612, Class 1.
 2. 25 mm (1 inch) thickness.
 3. Other spacing material having similar characteristics is acceptable subject to Contracting Officer's Representative's approval.
- F. Masonry Cleaner:
1. Detergent type cleaner selected for each type masonry.
 2. Acid cleaners are not acceptable.
 3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.
- G. Fasteners:
1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.
 2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
 3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.
- H. Welding Materials: AWS D1.4/D1.4M, type to suit application.

PART 3 - EXECUTION

3.1 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Keep finish work free from mortar smears or spatters and leave neat and clean.
- C. Wall Openings:
 - 1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.
 - 2. When items are not available when walls are built, prepare openings for subsequent installation.
- D. Tooling Joints:
 - 1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
 - 2. Tool while mortar is soft enough to be compressed into joints and not raked out.
 - 3. Finish joints in exterior face masonry work with jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
 - 4. Tool Exposed interior joints in finish work concave unless specified otherwise.
- E. Partition Height:
 - 1. Extend partitions minimum 100 mm (4 inches) above suspended ceiling or to overhead construction where no ceiling occurs.
 - 2. Extend following partitions to overhead construction.
 - a. Full height partitions, and fire partitions and smoke partitions indicated on drawings.
 - b. Both walls at expansion joints.
 - c. Corridor walls.
 - d. Walls at stairway and stair halls, elevators, dumbwaiters, trash and laundry chute shafts, and other vertical shafts.
 - e. Walls at refrigerator space.
 - f. Reinforced masonry partitions.

3. Extend finished masonry partitions minimum 100 mm (4 inches) above suspended ceiling and continue with concrete masonry units or structural clay tile to overhead construction:

F. Lintels:

1. Lintels are not required for openings less than 1000 mm (40 inches) wide that have hollow metal frames.
2. Openings 1025 mm (41 inches) wide to 1600 mm (63 inches) wide without structural steel lintel or frames, require lintel formed of concrete masonry lintel or bond beam units or structural facing tile lintel units filled with grout and reinforced with one No. 16 (No. 5) rod top and bottom for each 100 mm (4 inches) of nominal thickness unless shown otherwise.
3. Precast concrete lintels of 25 MPa (3,000 psi) concrete, same thickness as partition, and with one No. 16 (No. 5) deformed bar top and bottom for each 100 mm (4 inches) of nominal thickness, is acceptable in lieu of reinforced CMU masonry lintels.
4. Use steel lintels, for openings greater than 1600 mm (63 inches) wide, brick masonry openings, and elevator openings unless shown otherwise.
5. Doors having overhead concealed door closers require steel lintel, and pocket for closer box.
6. Lintel Bearing Length: Minimum 100 mm (4 inches) at both ends.
7. Build masonry openings or arches over wood or metal centering and supports when steel lintels are not used.

G. Wall, Furring, and Partition Units:

1. Lay out field units to provide one-half running bond, unless indicated otherwise.
2. Align head joints of alternate vertical courses.
3. At sides of openings, balance head joints in each course on vertical center lines of openings.
4. Minimum Masonry Unit Length: 100 mm (4 inches).
5. On interior partitions provide 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, concrete work, and abutting masonry partitions.
6. Use minimum 100 mm (4 inches) nominal thick masonry for free standing furring, unless indicated otherwise.

7. Do not abut existing plastered surfaces except suspended ceilings with new masonry partitions.
- H. Use minimum 100 mm (4 inches) nominal thick masonry for fireproofing steel columns unless indicated otherwise.
- I. Before connecting new masonry with previously laid masonry, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.
- J. When new masonry partitions start on existing floors, machine cut existing floor finish material down to concrete surface.
- K. Chases:
 1. Do not install chases in masonry walls and partitions exposed to view in finished work, including painted or coated finishes on masonry.
 2. Masonry 100 mm (4 inch) nominal thick may have electrical conduits 25 mm (1 inch) or less in diameter when covered with soaps, or other finishes.
 3. Fill recess chases after installation of conduit, with mortar and finish flush.
 4. When pipes or conduits, or both occur in hollow masonry unit partitions retain minimum one web of hollow masonry units.
- L. Wetting and Wetting Test:
 1. Test and wet brick and clay tile according to BIA TN 11B.
 2. Do not wet concrete masonry units or glazed structural facing tile before laying.
- M. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.
- N. Construct formwork to conform to shape, line and dimensions indicated on drawings. Make sufficiently tight to prevent mortar, grout, or concrete leakage. Brace, tie and support formwork as required to maintain position and shape during construction and curing of reinforced masonry.
- O. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other reasonable temporary construction loads.
- P. Minimum Curing Times Before Removing Shores and Forms:
 1. Girders and Beams: 10 days.
 2. Slabs: 7 days.

3. Reinforced Masonry Soffits: 7 days.

3.2 INSTALLATION - ANCHORAGE

A. Veneer to Framed Walls:

1. Install adjustable veneer anchors.
2. Fasten anchor to stud through sheathing with self-drilling and tapping screw, one at both ends of loop type anchor.
3. Space anchors maximum 400 mm (16 inches) on center vertically at each stud.

B. Veneer to Concrete Walls:

1. Install dovetail slots in concrete vertically at 400 mm (16 inches) on centers.
2. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals.
3. Anchor new masonry facing to existing concrete with adjustable cavity wall ties spaced at 400 mm, (16 inches) maximum vertical intervals, and at 400 mm (16 inches) maximum horizontal intervals. Fasten ties to concrete with power actuated fasteners or concrete nails.

C. Masonry Facing to Backup and Cavity Wall Ties:

1. Use individual ties for new work.
2. Stagger ties in alternate courses, and space at 400 mm (16 inches) maximum vertically, and 400 mm (16 inches) horizontally.
3. At openings, provide additional ties spaced maximum 900 mm (36 inches) apart vertically around perimeter of opening, and within 300 mm (12 inches) from edge of opening.
4. Anchor new masonry facing to existing masonry with adjustable cavity wall ties spaced at 400 mm (16 inch) maximum vertical intervals and at every second masonry unit horizontally. Fasten ties to masonry with masonry nails.
5. Option: Install joint reinforcing for multiple wythes and cavity wall ties spaced maximum 400 mm (16 inches) vertically.
6. Tie interior and exterior wythes of reinforced masonry walls together with individual ties. Provide ties at intervals maximum 400 mm (16 inches) on center horizontally, and 400 mm (16 inches) on center vertically. Lay ties in the same line vertically in order to facilitate vibrating of the grout pours.

D. Anchorage of Abutting Masonry:

1. Anchor interior 100 mm (4 inch) thick masonry partitions to exterior masonry walls with wall ties. Space ties at 600 mm (24 inches) maximum vertical intervals. Extend ties 100 mm (4 inches) minimum into masonry.
2. Anchor interior masonry bearing walls or interior masonry partitions over 100 mm (4 inches) thick to masonry walls with rigid wall anchors spaced at 400 mm (16 inch) maximum vertical intervals.
3. Anchor abutting masonry walls and partitions to concrete with dovetail anchors. Install dovetail slots vertically in concrete at centerline of abutting wall or partition. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals. Secure anchors to existing wall with two 9 mm (3/8 inch) by 75 mm (3 inch) expansion bolts or two power-driven fasteners.
4. Anchor abutting interior masonry partitions to existing concrete and existing masonry construction, with adjustable wall ties. Extend ties minimum 100 mm (4 inches) into joints of new masonry. Fasten ties to existing concrete and masonry construction, with powder actuated drive pins, nail or other means that provides rigid anchorage. Install anchors at 400 mm (16 inch) maximum vertical intervals.

E. Masonry Furring:

1. Anchor masonry furring less than 100 mm (4 inches) nominal thick to masonry walls or to concrete with adjustable wall ties or dovetail anchors.
2. Space at maximum 400 mm (16 inches) on center in both directions.

F. Anchorage to Steel Beams or Columns:

1. Use adjustable beam anchors on each flange.
2. At columns weld steel rod to steel columns at 300 mm (12 inch) intervals, and place wire ties in masonry courses at 400 mm (16 inches) maximum vertically.

3.3 INSTALLATION - REINFORCEMENT

A. Joint Reinforcement:

1. Install joint reinforcement in CMU wythe of combination brick and CMU, cavity walls, and single wythe concrete masonry unit walls or partitions.
2. Reinforcing is acceptable in lieu of individual ties for anchoring brick facing to CMU backup in exterior masonry walls.

3. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
4. Additional joint reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above and below windows, doors, louvers and similar openings in masonry.

B. Steel Reinforcing Bars:

1. Install reinforcing bars in cells of hollow masonry units where required for vertical reinforcement and in bond beam units for horizontal reinforcement. Install in wall cavities of reinforced masonry walls where indicated on drawings.
2. Bond Beams:
 - a. Form Bond beams of load-bearing concrete masonry units filled with grout and reinforced with two No. 15m (No. 5) reinforcing bars unless shown otherwise. Do not cut reinforcement.
 - b. Brake bond beams only at expansion joints and at control joints, if shown.
3. Grout openings:
 - a. Leave cleanout holes in double wythe walls during construction by omitting units at base of one side of wall.
 - b. Locate 75 mm by 75 mm (3 inches. by 3 inches.) min. cleanout holes at location of vertical reinforcement.
 - c. Keep grout space clean of mortar accumulation and debris. Clean as work progresses and immediately before grouting.

3.4 INSTALLATION - BRICK EXPANSION AND CMU CONTROL JOINTS

- A. Provide brick expansion joint (EJ) and CMU control joints (CJ) where indicated on drawings.
- B. Keep joint free of mortar and other debris.
- C. Joints Occur In Masonry Walls:
 1. Install preformed compressible joint filler in brick wythe.
 2. Install cross shaped shear keys in concrete masonry unit wythe with preformed compressible joint filler on both sides of shear key.
- D. Use standard notched concrete masonry units (sash blocks) made in full and half-length units where shear keys are used to create a continuous vertical joint.
- E. Interrupt joint reinforcement at expansion and control joints.
- F. Fill opening in exposed face of expansion and control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.5 INSTALLATION - ISOLATION JOINT

- A. Where full height walls and partitions lie parallel or perpendicular to and under structural beams and shelf angles, provide minimum 9 mm (3/8 inch) separation between walls and partitions and bottom of beams and shelf angles.
- B. Insert continuous full width strip of non-combustible type compressible joint filler.
- C. Fill opening in exposed face of isolation joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.6 INSTALLATION - BRICKWORK

- A. Lay clay brick according to BIA TN 11B.
- B. Laying:
 - 1. Lay brick in one-half running bond with bonded corners, unless indicated otherwise. Maintain bond pattern throughout.
 - 2. Do not use brick smaller than half-brick at any angle, corner, break, and jamb.
 - 3. Where length of cut brick is greater than one half length, maintain vertical joint location.
 - 4. Lay exposed brickwork joints symmetrical about center lines of openings.
 - 5. Do not structurally bond multi-wythe brick walls, unless indicated on drawings.
 - 6. Before starting work, lay facing brick on foundation wall and adjust bond to openings, angles, and corners.
 - 7. Lay brick for sills with wash and drip.
 - 8. Build solid brickwork as required for anchorage of items.
- C. Joints:
 - 1. Exterior and Interior Joint Widths: Lay for three equal joints in 200 mm (8 inches) vertically, unless shown otherwise.
 - 2. Rake joints for pointing with colored mortar when colored mortar is not full depth.
- D. Weep Holes:
 - 1. Install weep holes at 600 mm (24 inches) on center in bottom of vertical joints of exterior masonry veneer or cavity wall facing over foundations, bond beams, and other water stops in wall.

2. Form weep holes using wicks made of mineral fiber insulation strips turned up 200 mm (8 inches) in cavity. Anchor top of strip to backup to securely hold in place.
3. Install sand or pea gravel in cavity approximately 75 mm (3 inches) high between weep holes.

E. Cavity Walls:

1. Keep air space clean of mortar accumulations and debris.
2. Lay the interior wythe of the masonry wall full height where dampproofing or air barrier is required on cavity face. Coordinate to install dampproofing or air barrier before laying outer wythe.
3. Insulated Cavity Type Exterior Walls:
 - a. Install insulation against cavity face of inner masonry wythe.
 - b. Place insulation between rows of ties or joint reinforcing. Adhere insulation to masonry surface with a bonding agent as recommended by insulation manufacturer.
 - c. Lay outer masonry wythe up with air space between insulation and masonry units.
4. Veneer Framed Walls:
 - a. Build with 100 mm (4 inches) of face brick over sheathed stud wall with air space.
 - b. Keep air space clean of mortar accumulations and debris.

3.7 INSTALLATION - CONCRETE MASONRY UNITS

A. Types and Uses:

1. Provide special concrete masonry shapes as required, including lintel and bond beam units, sash units, and corner units. Provide solid concrete masonry units, where full units cannot be installed, or where needed for anchorage of accessories.
2. Provide solid load-bearing concrete masonry units or grout cell of hollow units at jambs of openings in walls, where structural members impose loads directly on concrete masonry, and where shown.
3. Provide rounded corner (bullnose) shapes at opening jambs in exposed work and at exterior corners.
4. Do not install brick jambs in exposed finish work.
5. Install concrete building brick only as filler in backup material where not exposed.
6. Construct fire resistance in fire rated partitions meeting fire ratings indicated on drawings.

B. Laying:

1. Lay concrete masonry units with 9 mm (3/8 inch) joints, with a bond overlap of minimum 1/4 of unit length, except where stack bond is indicated on drawings.
2. Do not wet concrete masonry units before laying.
3. Bond external corners of partitions by overlapping alternate courses.
4. Lay first course in a full mortar bed.
5. Set anchorage items as work progress.
6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill voids with mortar or grout.
7. Provide 6 mm (1/4 inch) open joint for sealant between existing construction, exterior walls, concrete work, and abutting masonry partitions.
8. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
9. Lay concrete masonry units so cores of units, that are to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings minimum 50 mm (2 inches) by 75 mm (3 inches).
10. Do not wedge masonry against steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
11. Install deformed reinforcing bars of sizes indicated on drawings.
12. At time of placement, ensure steel reinforcement is free of loose rust, mud, oil, and other contamination capable of affecting bond.
13. Place steel reinforcement at spacing indicated on drawings before grouting.
14. Minimum clear distance between parallel bars: One bar diameter.
15. Hold vertical steel reinforcement in place vertically by centering clips, caging devices, tie wire, or other approved methods.
16. Support vertical bars near each end and at maximum 192 bar diameter on center.
17. Splice reinforcement or attach reinforcement to dowels by placing in contact and securing with wire ties.
18. Stagger splices in adjacent horizontal reinforcing bars. Lap reinforcing bars at splices a minimum of 40 bar diameters.

19. Grout cells of concrete masonry units, containing reinforcing bars, solid as specified.
20. Install cavity and joint reinforcement as masonry work progresses.
21. Rake joints 6 to 10 mm (1/4 to 3/8 inch) deep for pointing with colored mortar when colored mortar is not full depth.

3.8 GROUTING

A. Preparation:

1. Clean grout space of mortar droppings before placing grout.
2. Close cleanouts.
3. Install vertical solid masonry dams across grout space for full height of wall at intervals of maximum 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.
4. Verify reinforcing bars are installed as indicated on drawings.

B. Placing:

1. Place grout in grout space in lifts as specified.
2. Consolidate each grout lift after free water has disappeared but before plasticity is lost.
3. Do not slush with mortar or use mortar with grout.
4. Interruptions:
 - a. When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inches) below top of last masonry course.
 - b. Grout from dam to dam on high lift method.
 - c. Longitudinal run of masonry may be stopped off only by raking back one-half masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.

C. Puddling Method:

1. Consolidate by puddling with grout stick during and immediately after placing.
2. Grout cores of concrete masonry units containing reinforcing bars solid as masonry work progresses.

D. Low Lift Method:

1. Construct masonry to 1.5 m (5 feet) maximum height before grouting.
2. Grout in one continuous operation and consolidate grout by mechanical vibration and reconsolidate after initial water loss and settlement has occurred.

E. High Lift Method:

1. Do not pour grout until masonry wall has cured minimum of 4 hours.

2. Place grout in 1.5 m (5 feet) maximum lifts.
3. Exception:
 - a. Where following conditions are met, place grout in 3.86 m (12.67 feet) maximum lifts.
 - b. Masonry has cured minimum of 4 hours.
 - c. Grout slump is maintained between 250 and 275 mm (10 and 11 inches).
 - d. No intermediate reinforced bond beams are placed between top and bottom of grout lift.
4. When vibrating succeeding lifts, extend vibrator 300 to 450 mm (12 to 18 inches) into preceding lift.

3.9 PLACING REINFORCEMENT

- A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which will reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on drawings or approved submittal drawings, or bars with reduced cross-section due to excessive rusting or other causes.
- B. Position reinforcement accurately at spacing indicated on drawings. Support and secure vertical bars against displacement. Install horizontal reinforcement as masonry work progresses. Where vertical bars are shown in close proximity, provide clear distance between bars of minimum one bar diameter or 25 mm (1 inch), whichever is greater.
- C. Splice reinforcement bars only where indicated on drawings, unless approved by Contracting Officer's Representative. Provide lapped splices. In splicing vertical bars or attaching to dowels, lap ends, place in contact and wire tie.
- D. Provide minimum lap as indicated on approved submittal drawings, or if not indicated, minimum 48 bar diameters.
- E. Embed metal ties in mortar joints as work progresses, with minimum mortar cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations.
- F. Embed prefabricated horizontal joint reinforcement as work progresses, with minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap joint reinforcement minimum 150 mm (6 inches) at ends. Use prefabricated "L" and "T" sections to provide continuity at corners and intersections. Cut and bend joint

reinforcement for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.

- G. Anchoring: Anchor reinforced masonry work to supporting structure as indicated on drawings.
- H. Anchor reinforced masonry walls at intersections with non-reinforced masonry.
- I. Limit extent of masonry construction to sections which do not exceed maximum grouting requirements. Provide temporary dams or barriers to control horizontal flow of grout at ends of wall sections. Build dams full height of grout pour. If masonry units are used, do not bond into permanent masonry wythes. Remove temporary dams after completion of grout pour.

3.10 INSTALLATION OF REINFORCED CONCRETE UNIT MASONRY

- A. Do not wet concrete masonry units (CMU).
- B. Lay CMU units with full-face shell mortar beds. Fill vertical head joints (end joints between units) solidly with mortar from face of unit to distance behind face equal to thickness of longitudinal face shells. Solidly bed cross-webs of starting courses in mortar. Maintain head and bed 9 mm (3/8 inch) joint widths.
- C. Where solid CMU units are shown, lay with full mortar head and bed joints.
- D. Walls:
 - 1. Pattern Bond: Lay CMU wall units in 1/2-running bond with vertical joints in each course centered on units in courses above and below, unless otherwise indicated. Bond and interlock each course at corners and intersections. Use special-shaped units where shown, and as required for corners, jambs, sash, control joints, lintels, bond beams and other special conditions.
 - 2. Maintain vertical continuity of core or cell cavities, which are to be reinforced and grouted, to provide minimum clear dimension indicated and to provide minimum clearance and grout coverage for vertical reinforcement bars. Keep cavities free of mortar. Solidly bed webs in mortar where adjacent to reinforced cores or cells.
 - 3. Where horizontally reinforced beams (bond beams) are indicated on drawings, use special units or modify regular units to allow for placement of continuous horizontal reinforcement bars. Place small mesh expanded metal lath or wire screening in mortar joints under

bond beam courses over cores or cells of non-reinforced vertical cells or provide units with solid bottoms.

E. Grouting:

1. Use fine grout for filling spaces less than 100 mm (4 inches) in one or both horizontal directions.
2. Use coarse grout for filling 100 mm (4 inch) spaces or larger in both horizontal directions.
3. Grouting Technique: At Contractor's option, use either low-lift or high-lift grouting techniques.

F. Low-Lift Grouting:

1. Provide minimum clear dimension of 50 mm (2 inches) and clear area of 5160 sq. mm (8 sq. inches) in vertical cores to be grouted.
2. Place vertical reinforcement before grouting of CMU. Extend above elevation of maximum pour height as required for splicing. Support in position at vertical intervals not exceeding 192 bar diameters nor 3 m (10 feet).
3. Lay CMU to maximum pour height. Do not exceed 1.5 m (5 feet) height, or if bond beam occurs below 1.5 m (5 feet) height, stop pour 38 mm (1-1/2 inches) below top of bond beam.
4. Rod or vibrate grout during placing. Place grout continuously; do not interrupt pouring of grout for more than one hour. Terminate grout pours 38 mm (1-1/2 inches) below top course of pour.
5. Bond Beams: Stop grout in vertical cells 38 mm (1-1/2 inches) below bond beam course. Place horizontal reinforcement in bond beams; lap at corners and intersections as indicated on drawings. Place grout in bond beam course before filling vertical cores above bond beam.

G. High-Lift Grouting:

1. Do not use high-lift grouting technique for grouting of CMU unless minimum cavity dimension and area is 75 mm (3 inches) and 6450 sq. mm (10 sq. inches), respectively.
2. Provide cleanout holes in first course at vertical cells which are to be filled with grout.
3. Use units with one face shell removed and provide temporary supports for units above, or use header units with concrete brick supports, or cut openings in one face shell.
4. Construct masonry to full height of maximum grout pour before placing grout.

5. Limit grout lifts to maximum height of 1.5 m (5 feet) and grout pour to maximum height of 7.3 m (24 feet), for single wythe hollow concrete masonry walls, unless otherwise indicated.
6. Place vertical reinforcement before grouting. Place before or after laying masonry units, to suit application. Tie vertical reinforcement to dowels at base of masonry where shown and thread CMU over or around reinforcement. Support vertical reinforcement at intervals not exceeding 192 bar diameters nor 3 m (10 feet).
7. Where individual bars are placed after laying masonry, place wire loops extending into cells as masonry is laid and loosen before mortar sets. After insertion of reinforcement bar, pull loops and bar to proper position and tie free ends.
8. Where reinforcement is prefabricated into cage units before placing, fabricate units with vertical reinforcement bars and lateral ties of the size and spacing indicated.
9. Place horizontal beam reinforcement as masonry units are laid.
10. Preparation of Grout Spaces: Before grouting, inspect and clean grout spaces. Remove dust, dirt, mortar droppings, loose pieces of masonry and other foreign materials from grout spaces. Clean reinforcement and adjust to proper position. Clean top surface of structural members supporting masonry to ensure bond. After final cleaning and inspection, close cleanout holes and brace closures to resist grout pressures.
11. Do not place grout until entire height of masonry to be grouted has attained sufficient strength to resist displacement of masonry units and breaking of mortar bond. Install shores and bracing, if required, before starting grouting operations.
12. Limit grout pours to sections which can be completed in one working day with maximum one hour interruption of pouring operation. Place grout in lifts which do not exceed 1.5 m (5 feet). Allow minimum 30 minutes and maximum one hour between lifts. Mechanically consolidate each lift.
13. Place grout in lintels or beams over openings in one continuous pour.
14. Where bond beam occurs more than one course below top of pour, fill bond beam course to within 25 mm (1 inch) of vertically reinforced cavities, during construction of masonry.

15. When more than one pour is required to complete a given section of masonry, extend reinforcement beyond masonry as required for splicing. Pour grout to within 38 mm (1-1/2 inches) of top course of first pour. After grouted masonry is cured, lay masonry units and place reinforcement for second pour section before grouting. Repeat sequence if more pours are required.

3.11 CONSTRUCTION TOLERANCES

- A. Lay masonry units plumb, level and true to line within tolerances according to ACI 530.1/ASCE 6/TMS 602 and as follows:
- B. Maximum variation from plumb:
 1. In 3000 mm (10 feet) - 6 mm (1/4 inch).
 2. In 6000 mm (20 feet) - 9 mm (3/8 inch).
 3. In 12,000 mm (40 feet) or more - 13 mm (1/2 inch).
- C. Maximum variation from level:
 1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
 2. In 12,000 mm (40 feet) or more - 13 mm (1/2 inch).
- D. Maximum variation from linear building lines:
 1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
 2. In 12,000 mm (40 feet) or more - 19 mm (3/4 inch).
- E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
 1. Minus 6 mm (1/4 inch).
 2. Plus 13 mm (1/2 inch).
- F. Maximum variation in prepared opening dimensions:
 1. Accurate to minus 0 mm (0 inch).
 2. Plus 6 mm (1/4 inch).

3.12 CLEANING AND REPAIR

- A. General:
 1. Clean exposed masonry surfaces on completion.
 2. Protect adjoining construction materials and landscaping during cleaning operations.
 3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
 4. Remove mortar droppings and other foreign substances from wall surfaces.
- B. Brickwork:

1. First wet surfaces with clean water, then wash down with detergent solution. Do not use muriatic acid.
2. Brush with stiff fiber brushes while washing, and immediately wash with clean water.
3. Remove traces of detergent, foreign streaks, or stains of any nature.

C. Concrete Masonry Units:

1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
2. Allow mud to dry before brushing.

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SECTION 04 72 00
CAST STONE MASONRY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This sections specifies manufactured concrete units to simulate a natural stone.
- B. Installation of cast stone units.

1.2 RELATED WORK

- A. Setting and pointing mortar: Section 04 05 13, MASONRY MORTARING / Section 04 05 16, MASONRY GROUTING.
- B. Joint sealant and application: Section 07 92 00, JOINT SEALANTS.
- C. Color and texture specified in Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Cast stone, sample panel, size 100 by 300 by 300 mm (4 by 12 by 12 inches) each color and finish.
 - 2. Show finish on two 100 mm (4-inch) edges and 300 by 300 mm (12 by 12 inch) surface.
- C. Shop Drawings:
 - 1. Cast stone showing exposed faces, profiles, cross sections, anchorage, reinforcing, jointing and sizes.
 - 2. Setting drawings with setting mark.
- D. Certificates: Test results indicating that the cast stone meets specification requirements and proof of plant certification.
- E. Submit manufacturers test results of cast stone previously made by manufacturer.
- F. Laboratory Data: Description of testing laboratories facilities and qualifications of its principals and key personnel.
- G. List of jobs furnished by the manufacturer, which were similar in scope and at least three (3) years of age.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Store cast stone under waterproof covers on planking clear of ground.
- B. Protect from handling, dirt, stain, and water damage.
- C. Mark production units with the identification marks as shown on the shop drawings.

D. Package units and protect them from staining or damage during shipping and storage.

E. Provide an itemized list of product to support the bill of lading.

1.5 WARRANTY

Warranty exterior masonry walls against moisture leaks, any defects and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be two years.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by the basic designation only. Comply with applicable provisions and recommendations of the following, except as otherwise shown or specified.

B. Cast Stone Institute Technical Manual and Cast Stone Institute standard specifications.

C. American Society for Testing and Materials (ASTM):

A167-99(R2009).....Stainless and Heat Resisting Chromium-Nickel

Steel Plate, Sheet, and Strip

A185-07.....Steel, Welded Wire Fabric, Plain for Concrete

A615/A615M-09.....Deformed and Plain Billet-Steel Bars for

Concrete Reinforcement

C33-11.....Concrete Aggregates

C150-09.....Portland Cement

C503-10.....Marble Dimension Stone (Exterior)

C568-10.....Limestone Dimension Stone

C615-11.....Granite Dimension Stone

C616-10.....Quartz-Based Dimension Stone

C979-10.....Pigments for Integrally Colored Concrete

C1194-03.....Compressive Strength of Architectural Cast

Stone

C1195-03.....Absorption of Architectural Cast Stone

C1364-10.....Architectural Cast Stone.

D2244-09.....Calculation of Color Differences from

Instrumentally Measured Color Coordinates.

1.7 QUALITY ASSURANCE

A. The Manufacturer:

1. Must have 5 years minimum continuous operating experience and have facilities for manufacturing cast stone as described herein.

Manufacturer shall have sufficient plant facilities to produce the

- shapes, quantities and size of cast stone required in accordance with the project schedule.
2. Must be a member of the Cast Stone Institute.
 3. Must have a certified plant (certification by the Cast Stone Institute).
- B. Stone setter: Must have 5 years' experience setting cast or natural building stone.
- C. Testing: One (1) sample from production units may be selected at random from the field for each 500 cubic feet (14 m³) delivered to the job:
1. Three (3) field cut cube specimens from each of these sample shall have an average minimum compressive strength of not less than 85% with no single specimen testing less than 75% of design strength as specified.
 2. Three (3) field cut cube specimens from each of these samples shall have an average maximum cold-water absorption of 6%.
 3. Field specimens shall be tested in accordance with ASTM C 1194 and C 1195.
 4. Manufacturer shall submit a written list of projects similar and at least three (3) years of age, along with owner, architect and contractor references.

1.8 MANUFACTURING TOLERANCES

- A. Cross section dimensions shall not deviate by more than + 1/8 in. (3 mm) from approved dimension.
- B. Length of units shall not deviate by more than length /360 or + 1/8 in. (3mm), whichever is greater, not to exceed + 1/4 in (6 mm). Maximum length of any unit shall not exceed 15 times the average thickness of such unit unless otherwise agreed by the manufacturer.
- C. Warp bow or twist of units shall not exceed length/360 or + 1/8 in. (3 mm), whichever is greater.
- D. Location of dowel holes, anchor slots, flashing grooves, false joints and similar features - On formed sides of unit, 1/8 in (3 mm), on unformed sides of unit, 3/8 in (9 mm) maximum deviation.

1.9 MOCK-UP

Provide full size unit(s) for use in construction of sample wall. The mock-up becomes the standard of workmanship for the project.

PART 2 - PRODUCTS

2.1 ARCHITECTURAL CAST STONE

- A. Comply with ASTM C 1364

B. Physical properties: Provide the following:

1. Compressive Strength - ASTM C 1194: 6,500 psi (45 Mpa) minimum for products at 28 days.
2. Absorption - ASTM C 1195: 6% maximum by the cold water method, or 10% maximum by the boiling method for products as 28 days.
3. Air Content - ASTM C173 or C231, for wet cast product shall be 4-8% for units exposed to freeze-thaw environments. Air entrainment is not required for vibrant dry tamp (VDT) products.
4. Freeze thaw - ASTM C 1364L The cumulative percent weight loss (CPWL) shall be less than 5% after 300 cycles of freezing and thawing.
5. Linear Shrinkage - ASTM C 426L Shrinkage shall not exceed 0.065%.

C. Job site testing - One (1) sample from production units may be selected at random from the field for each 500 cubic feet (14m³) delivered to the job site:

1. Three (3) field cut cube specimens from each of these samples shall have an average minimum compressive strength of not less than 85% with no single specimen testing less than 75% of design strength as allowed by ACI 318.
2. Three (3) field cut cube specimens from each of these samples shall have an average maximum cold-water absorption of 6%.
3. Field specimens shall be tested in accordance with ASTM C 1194 and C 1195.

2.2 RAW MATERIALS

- A. Portland cement - Type I or Type III, white and/or grey, ASTM C 150.
- B. Coarse aggregates - Granite, quartz or limestone, ASTM C 33, except for gradation, and are optional for the vibrant dry tamp (VDT) casting method.
- C. Fine aggregates - Manufactured or natural sands, ASTM C 33, except for gradation.
- D. Colors - Inorganic iron oxide pigments, ASTM C 979 except that carbon black pigments shall not be used.
- E. Admixtures- Comply with the following:
 1. ASTM C 260 for air-entraining admixtures.
 2. ASTM C 494/C 495 M Types A-G for water reducing, retarding, accelerating and high range admixtures.
 3. Other admixtures: integral water repellents and other chemicals, for which no ASTM Standard exists, shall be previously established as

suitable for use in concrete by proven field performance or through laboratory testing.

4. ASTM C 618 mineral admixtures of dark and variable colors shall not be used in surfaces intended to be exposed to view.

5. ASTM C 989 granulated blast furnace slag may be used to improve physical properties. Tests are required to verify these features.

F. Water - Potable

G. Reinforcing bars:

1. ASTM A 615/A 615M. Grade 40 or 60 steel galvanized or epoxy coated when cover is less than 1.5 in. (37 mm).

2. Welded Wire Fabric: ASTM A 185 where applicable for wet cast units.

H. All anchors, dowels and other anchoring devices and shims shall be standard building stone anchors commercially available in a non-corrosive material such as zinc plated, galvanized steel, brass, or stainless steel Type 302 or 304.

2.3 COLOR AND FINISH

A. Match sample on file.

B. All surfaces intended to be exposed to view shall have a fine-grained texture similar to natural stone, with no air voids in excess of 1/32 in. (0.8 mm) and the density of such voids shall be less than 3 occurrences per any 1 in² (25mm²) and not obvious under direct daylight illumination at a 5 ft. (1.5m) distance.

C. Units shall exhibit a texture approximately equal to the approved sample when viewed under direct daylight illumination at a 10 ft (3m) distance.

D. ASTM D 2244 permissible variation in color between units of comparable age subjected to similar weathering exposure.

1. Total color difference - not greater than 6 units.

2. Total hue difference-not greater than 2 units.

2.4 REINFORCING

A. Reinforce the units as required by the drawings and for safe handling and structural stress.

1. Minimum reinforcing shall be 0.25 percent of the cross section area.

B. Reinforcement shall be non-corrosive where faces exposed to weather are covered with less than 1.5in. (38 mm) of concrete material. All reinforcement shall have minimum coverage of twice the diameter of the bars.

- C. Minor chipping resulting from shipment and delivery shall not be grounds for rejection. Minor chips shall not be obvious under direct daylight illumination from a 20-ft (6m) distance.
- D. The occurrence of crazing or efflorescence shall not constitute a cause for rejection.
- E. Remove cement film, if required, from exposed surface prior to packaging for shipment.

2.5 CURING

Cure units in a warm curing chamber 100 F (37.8 C) at 95 percent relative humidity for approximately 12 hours, or cure in a 95 percent moist environment at a minimum 70F (21.1 C) for 16 hours after casting. Additional yard curing at 95 percent relative humidity shall be 350-degree-days (i.e. 7 days @ 50F (10.0 C) or 5 days @ 70F (21.0 C) prior to shipping. Form cured units shall be protected from moisture evaporation with curing blankets or curing compounds after casting.

PART 3 - EXECUTION

3.1 EXAMINATION

Installing contractor shall check cast stone materials for fit and finish prior to installation. Do not set unacceptable units.

3.2 SETTING TOLERANCES

- A. Comply with Cast Stone Institute SM Technical Manual.
- B. Set stones 1/8 in. (3 mm) or less, within the plane of adjacent units.
- C. Joints, plus - 1/6 in. (1.5 mm), minus - 1/8 in. (3 mm).

3.3 JOINTING

- A. Joint size:
 - 1. At stone/brick joints 3/8 in. (9.5 cm).
 - 2. At stone/stone joints in vertical position 1/4 in. (6 mm) (3/8 in. (9.5 mm) optional).
 - 3. Stone/stone joint exposed on top 3/8 in. (.5 mm).
- B. Joint Materials:
 - 1. Mortar, Type N, ASTM C 270.
 - 2. Use a full bed of mortar at all bed joints.
 - 3. Flush vertical joints full with mortar.
 - 4. Leave all joints with exposed tops or under relieving angles open for sealant.
 - 5. Leave head joints in coping and projecting components open for sealant.
- C. Location of joints:
 - 1. As shown on shop drawings.

2. At control and expansion joints unless otherwise shown.

3.4 SETTING

- A. Drench units with clean water prior to setting.
- B. Fill dowel holes and anchor slots completely with mortar or non-shrink grout.
- C. Set units in full bed of mortar, unless otherwise detailed.
- D. Rake mortar joints 3/4 in. (18 mm) in. for pointing.
- E. Remove excess mortar from unit faces immediately after setting.
- F. Tuck point unit joints to a slight concave profile.

3.5 JOINT PROTECTION

- A. Comply with requirements of Section 07 92 00, JOINT SEALANTS.
- B. Prime ends of units, insert properly sized backing rod and install required sealant.

3.6 REPAIR AND CLEANING

- A. Repair chips with touchup materials furnished by manufacturer.
- B. Saturate units to be cleaned prior to applying an approved masonry cleaner.
- C. Consult with manufacturer for appropriate cleaners.

3.7 INSPECTION AND ACCEPTANCE

Inspect finished installation according to Bulletin #36 published by the Cast Stone Institute.

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SECTION 05 12 00
STRUCTURAL STEEL FRAMING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Structural steel shapes, plates, and bars.
 - 2. Structural pipe.
 - 3. Bolts, nuts, and washers.

1.2 RELATED REQUIREMENTS

- A. Materials Testing and Inspection During Construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Steel Decking: Section 05 31 00, STEEL DECKING.
- C. Fireproofing: Section 07 81 00, APPLIED FIREPROOFING.
- D. Steel Finishes: Section 09 06 00, SCHEDULE FOR FINISHES.
- E. Steel Support: Section 10 13 00, DIRECTORIES.
- F. Painting: Section 09 91 00, PAINTING.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Institute of Steel Construction (AISC):
 - 1. AISC Manual - Steel Construction Manual, 14th Ed.
 - 2. 303-10 - Code of Structural Steel Buildings and Bridges.
 - 3. 360-10: Specification for Structural Steel Buildings.
- C. The American Society of Mechanical Engineers (ASME):
 - 1. B18.22.1-09 - Washers: Helical Spring-Lock, Tooth Lock, and Plain Washers.
- D. American Welding Society (AWS):
 - 1. D1.1/D1.1M-15 - Structural Welding Code - Steel.
- E. ASTM International (ASTM):
 - 1. A6/A6M-14 - General Requirements for Rolled Structural Steel Bars, Plates, Shapes, and Sheet Piling.
 - 2. A36/A36M-14 - Carbon Structural Steel.
 - 3. A53/A53M-12 - Pipe, Steel, Black and Hot-Dip, Zinc-Coated, Welded and Seamless.
 - 4. A123/A123M-15 - Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products.
 - 5. A242/A242M-13 - High-Strength Low-Alloy Structural Steel.

6. A283/A283M-13 - Low and Intermediate Tensile Strength Carbon Steel Plates.
 7. A307-14 - Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength.
 8. A325-14 - Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength.
 9. A490-14a - Structural Bolts, Alloy Steel, Heat Treated, 150 ksi Minimum Tensile Strength.
 10. A500/A500M-13 - Cold-Formed Welded and Seamless Carbon Steel Structural Tubing and Rounds and Shapes.
 11. A501/A501M-14 - Hot-Formed Welded and Seamless Carbon Steel Structural Tubing and Rounds and Shapes.
 12. A572/A572M-15 - High-Strength Low-Alloy Columbium-Vanadium Structural Steel.
 13. A992/A992M-15 - Structural Shapes.
 14. F2329/F2329M-15 - Zinc Coating, Hot-Dip, Requirements for Application to Carbon and Alloy steel Bolts, Screws, washers, Nuts, and Special Threaded Fasteners.
- F. Master Painters Institute (MPI):
1. No. 18 - Primer, Zinc Rich, Organic.
- G. Military Specifications (Mil. Spec.):
1. MIL-P-21035 - Paint, High Zinc Dust Content, Galvanizing, Repair.
- H. Occupational Safety and Health Administration (OSHA):
1. 29 CFR 1926.752(e) - Guidelines For Establishing The Components Of A Site-Specific Erection Plan.
 2. 29 CFR 1926-2001 - Safety Standards for Steel Erection.
- I. Research Council on Structural Connections (RCSC) of The Engineering Foundation:
1. Specification for Structural Joints Using ASTM A325 or A490 Bolts.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
1. Show size, configuration, and fabrication and installation details.
- C. Sustainable Construction Submittals:
1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.

- D. Test Reports: Certify products comply with specifications.
 - 1. Welders' qualifying tests.
- E. Certificates: Certify each product complies with specifications.
 - 1. Structural steel.
 - 2. Steel connections.
 - 3. Welding materials.
 - 4. Shop coat primer paint.
- F. Qualifications: Substantiate qualifications comply with specifications.
 - 1. Fabricator with project experience list.
 - 2. Installer with project experience list.
 - 3. Welders and welding procedures.
- G. Delegated Design Drawings and Calculations: Signed and sealed by responsible Architect/Engineer.
 - 1. Connection calculations.
- H. Record Surveys: Signed and sealed by responsible surveyor or engineer.

1.5 QUALITY ASSURANCE

- A. Fabricator Qualifications: AISC Quality Certification participant designated as AISC Certified Plant, Category STD.
 - 1. Regularly fabricates specified products.
 - 2. Fabricated specified products with satisfactory service on five similar installations for minimum five years.
 - a. Project Experience List: Provide contact names and addresses for completed projects.
- B. Installer Qualifications: AISC Quality Certification Program participant designated as AISC-Certified Erector, Category ACSE.
 - 1. Regularly installs specified products.
 - 2. Installed specified products with satisfactory service on five similar installations for minimum five years.
 - a. Project Experience List: Provide contact names and addresses for completed projects.
- C. Before commencement of Work, ensure steel erector provides written notification required by OSHA 29 CFR 1926.752(e). Submit a copy of the notification to Contracting Officer's Representative.
- D. Welders and Welding Procedures Qualifications: AWS D1.1/D1.1M.

1.6 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Delegated Design: Prepare submittal documents including design calculations and drawings signed and sealed by registered design professional, licensed in state where project is located.
- B. Design structural steel framing connections complying with specified performance:
 - 1. Load Capacity: Resist full capacity of supported framing member. Account for connection and member loads and eccentricities.
 - a. Request additional design criteria when necessary to complete connection design.
 - 2. Configuration: Design and detail all connections for each member size, steel grade and connection type to resist the loads and reactions indicated on the drawings or specified herein. Use details consistent with details shown on drawings, supplementing where necessary. The details shown on drawings are conceptual and do not indicate the required weld sizes or number of bolts unless specifically noted. Use rational engineering design and standard practice in detailing, accounting for all loads and eccentricities in both the connection and the members. Promptly notify the Contracting Officer Representative of any location where the connection design criteria is not clearly indicated. The design of all connections is subject to the review and acceptance of the Contracting Officer's Representative. Submit structural calculations prepared and sealed by a qualified engineer registered in the state where the project is located. Submit calculations for review before preparation of detail drawings.

2.2 MATERIALS

- A. W-Shapes:
 - 1. ASTM A992/A992M.
- B. Channel and Angles:
 - 1. ASTM A36/A36M.
- C. Plates and Bars:
 - 1. ASTM A36/A36M.
- D. Hollow Structural Sections:
 - 1. ASTM A500/A500M.
- E. Structural Pipe: ASTM A53/A53M, Grade B.

F. Bolts, Nuts and Washers: Galvanized for galvanized framing and plain finish for other framing.

1. High-strength bolts, including nuts and washers: ASTM A325.
2. Bolts and nuts, other than high-strength: ASTM A307, Grade A.
3. Plain washers, other than those in contact with high-strength bolt heads and nuts: ASME B18.22.1.

G. Welding Materials: AWS D1.1, type to suit application.

2.3 PRODUCTS - GENERAL

A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Sustainable Construction Requirements:

1. Steel Recycled Content: 30 percent total recycled content, minimum.
2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Paints and coatings.

2.4 FABRICATION

A. Fabricate structural steel according to Chapter M, AISC 360.

B. Shop and Field Connections:

1. Weld connections according to AWS D1.1/D1.1M. Welds shall be made only by welders and welding operators who have been previously qualified by tests as prescribed in AWS D1.1 to perform type of work required.
2. High-Strength Bolts: High-strength bolts tightened to a bolt tension minimum 70 percent of their minimum tensile strength. Tightening done with properly calibrated wrenches, by turn-of-nut method or by use of direct tension indicators (bolts or washers). Tighten bolts in connections identified as slip-critical using Direct Tension Indicators. Twist-off torque bolts are not an acceptable alternate fastener for slip critical connections.

2.5 FINISHES

A. Shop Priming:

1. Prime paint structural steel according to AISC 303, Section 6.
 - a. Interstitial Space Structural Steel: Prime paint, unless indicated to receive sprayed on fireproofing.

B. Shop Finish Painting: Apply primer and finish paint as specified in Section 09 91 00, PAINTING.

- C. Do not paint:
 - 1. Surfaces within 50 mm (2 inches) of field welded joints.
 - 2. Surfaces indicated to be encased in concrete.
 - 3. Surfaces receiving sprayed on fireproofing.
 - 4. Beam top flanges receiving shear connector studs applied.
- D. Structural Steel Galvanizing: ASTM A123/A123M, hot dipped, after fabrication. Touch-up after erection: Clean and wire brush any abraded and other spots worn through zinc coating, including threaded portions of bolts and welds and touch-up with galvanizing repair paint.
 - 1. Galvanize structural steel framing installed at exterior locations.
- E. Bolts, Nuts, and Washers Galvanizing: ASTM F2329, hot-dipped.

2.6 ACCESSORIES

- A. General: Shop paint steel according to AISC 303, Section 6.
- B. Finish Paint System: Primer and finish as specified in Section 09 91 00, PAINTING.
- C. Galvanizing Repair Paint: MPI No. 18.

PART 3 - EXECUTION

3.1 ERECTION

- A. Erect structural steel according to AISC 303 and AISC 360.
- B. Set structural steel accurately at locations and elevations indicated on drawings.
- C. Maintain erection tolerances of structural steel within AISC 303 requirements.
 - 1. Pour Stop Elevation Tolerance: 6 mm (1/4 inch), maximum, before concrete placement.
- D. Weld and bolt connections as specified for shop connections.

3.2 FIELD PAINTING

- A. After welding, clean and prime weld areas to match adjacent finish.
- B. Touch-up primer damaged by construction operations.
- C. Apply galvanizing repair paint to galvanized coatings damaged by construction operations.
- D. Finish Painting: As specified in Section 09 91 00, PAINTING.

3.3 FIELD QUALITY CONTROL

- A. Record Survey:

1. Engage registered land surveyor or registered civil engineer as specified in Section 01 00 00, GENERAL REQUIREMENTS to perform survey.
2. Measure and record structural steel framing plumbness, level, and alignment after completing bolting and welding and before installation of work supported by structural steel.
3. Identify deviations from allowable tolerances specified in AISC Manual.

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SECTION 05 31 00
STEEL DECKING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Corrugated metal form deck supporting concrete fill as stair landing substrate.
2. Metal roof deck as roof substrate.

1.2 RELATED REQUIREMENTS

- A. Structural Steel Shapes: Section 05 21 00, STRUCTURAL STEEL FRAMING.
- B. Color: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Finish Painting: Section 09 91 00, PAINTING.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. AISI - American Iron and Steel Institute.
 1. S100-12 - Specification for the Design of Cold-formed Steel Structural Members.
- C. American Welding Society (AWS):
 1. D1.1/D1.1M-15 - Structural Welding Code - Steel.
 2. D1.3/D1.3M-08 - Structural Welding Code - Sheet Steel.
- D. ASTM International (ASTM):
 1. A36/A36M-14 - Carbon Structural Steel.
 2. A653/A653M-15 - Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
 3. A1008/A1008M-15 - Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Baked Hardenable.
 4. C423-09a - Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method.
 5. E119-15 - Fire Tests of Building Construction and Materials.
- E. FM Global (FM):
 1. 1-28-15 - Wind Design.
 2. Factory Mutual Research Approval Guide.
- F. Master Painters Institute (MPI):
 1. No. 18 - Primer, Zinc Rich, Organic.
- G. Military Specifications (Mil. Spec.):

1. MIL-P-21035B - Paint, High Zinc Dust Content, Galvanizing Repair.
- H. Steel Deck Institute (SDI):
 1. No. 31-07 - Design Manual for Composite Deck, Form Decks, and Roof Decks.
- I. UL LLC (UL):
 1. Listed - Online Certifications Directory.
 2. 580-13 - Tests for Uplift Resistance of Roof Assemblies.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 1. Show layout, connections to supporting members, anchorage, sump pans, accessories, deck openings and reinforcements.
 2. Show similar information necessary for completing installation as shown and specified, including supplementary framing, ridge and valley plates, cant strips, cut openings, special jointing or other accessories.
 3. Show welding, side lap, closure, deck reinforcing and closure reinforcing details.
 4. Show openings required for work of other trades, including openings not shown on structural drawings. Indicate where temporary shoring is required to satisfy design criteria.
- C. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Show steel decking section properties and structural characteristics.
- D. Sustainable Construction Submittals:
 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
- E. Certificates: Certify each product complies with specifications.
 1. Fire Resistance Product Listing: For each metal deck type and thickness supporting concrete slab or fill.
 2. Show steel decking is UL Listed for specified application.
- F. Qualifications: Substantiate qualifications comply with specifications.
 1. Welders and welding procedures.

- G. Insurance Certification: Assist the Government in preparation and submittal of roof installation acceptance certification as may be necessary in connection with fire and extended coverage insurance.

1.5 QUALITY ASSURANCE

- A. Welders and Welding Procedures Qualifications: AWS D1.3/D1.3M.

1.6 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Design steel decking and accessories according to AISI S100.
1. Wind Uplift Resistance and Corner Conditions:
 - a. Eave Overhang: 2.1 kPa (45 psf), minimum.
 - b. Other Roof Areas: 1.4 kPa (30 psf), minimum.
 2. Design side and end closures and attachment to supporting steel to safely support wet weight of concrete and/or construction loads.
 - a. Cantilever Closure Deflection: 3 mm (1/8 inch), maximum.

2.2 MATERIALS

- A. Galvanized Steel Sheet: ASTM A653/A653M; G60 coating.
- B. Painted Steel Sheet: ASTM A1008/A1008M, Grade C or D, shop primed.
- C. Primer for Shop Painted Sheets: Manufacturer's standard primer (2 coats). When finish painting of steel decking is specified in Section 09 91 00, PAINTING primer coating shall be compatible with specified finish painting.
- D. Steel Shapes: ASTM A36/A36M.
- E. Acoustic Deck: Cellular deck profile, SDI Publication No. 31.

2.3 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Sustainable Construction Requirements:
1. Steel Recycled Content: 30 percent total recycled content, minimum.

2.4 METAL ROOF DECK

- A. Metal Roof Deck: UL Listed as metal roof deck panels.
1. Steel decking of the type, depth, thickness, and section properties as shown.

- B. Do not use steel deck for hanging supports of building components including suspended ceilings, electrical light fixtures, plumbing, heating, or air conditioning pipes or ducts or electrical conduits.

2.5 FABRICATION

- A. Fabricate steel decking in sufficient lengths to extend over 3 or more supports, except for interstitial levels.
 - 1. Cut metal deck units to proper length in shop.
- B. Fabricate accessories required to complete installation of steel decking.
 - 1. Exposed to View: Fabricate from sheet steel matching metal decking.
 - 2. Concealed from View: Fabricate from galvanized sheet steel.
- C. Sheet Metal Accessories:
 - 1. Metal Cover Plates: For end-abutting decking, to close gaps at changes in deck direction, columns, walls and openings.
 - a. Sheet Steel: Minimum 1.0 mm (0.04 inch) thick.
 - 2. Continuous Sheet Metal Edging: At openings, concrete slab edges and roof deck edges.
 - a. Sheet Steel: Minimum 1.0 mm (0.04 inch) thick.
 - 3. Metal Closure Strips: For openings between decking and other construction. Form to configurations required to provide tight-fitting closures at open ends of flutes and sides of decking.
 - a. Sheet Steel: Minimum 1.0 mm (0.04 inch) thick.
 - 4. Ridge and Valley Plates: Minimum 100 mm (4 inch) wide ridge and valley plates where roof slope exceeds 1/24 (1/2 inch per foot).
 - a. Sheet Steel: Minimum 1.0 mm (0.04 inch) thick.
 - 5. Cant Strips: Provide bent metal 45 degree leg cant strips where indicated on the drawings. Fabricate cant strips with minimum 125 mm (5 inch) face width.
 - a. Sheet Steel: Minimum 0.8 mm (0.03 inch) thick.
 - 6. Seat Angles for Deck: Provide where beam does not frame into column.
 - 7. Sump Pans for Roof Drains: Fabricated from single piece galvanized sheet steel with level bottoms and sloping sides to direct water flow to drain. Provide sump pans of adequate size to receive roof drains and with bearing flanges minimum 75 mm (3 inches) wide. Recess pans minimum 38 mm (1-1/2 inches) below roof deck surface, unless otherwise shown or required by deck configuration. Drain holes will be field cut.

- a. Sheet Steel: Minimum 1.7 mm (0.06 inch) thick.

2.6 FINISHES

- A. Shop prime painted sheet steel with two coats of primer.

2.7 ACCESSORIES

- A. Primer: Manufacturer's standard primer compatible with finish painting specified in Section 09 91 00, PAINTING.
- B. Welding Materials: AWS D1.1, type to suit application.
- C. Galvanizing Repair Paint: MPI No. 18.
- D. Touch-Up Paint: Match shop finish.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Remove contaminates from structural steel surfaces where steel decking will be welded.
- D. Verify structural steel framing installation is completed, plumbed, and aligned with temporary bracing installed where required.
- E. Coordinate with structural steel erector to prevent overloading of structural members when placing steel decking for installation.

3.2 ERECTION

- A. Do not use floor deck units for storage or working platforms until permanently secured. Do not overload deck units once placed. Replace deck units that become damaged after erection and before casting concrete at no cost additional to the Government.
- B. Place steel decking at right angles to supporting members with ends located over supports.
- C. Lap end joints 50 mm (2 inches), minimum.
- D. Corrugated Form Deck Fastening:
 - 1. As shown on drawings.
- E. Roof Deck Fastening:
 - 1. As shown on drawings.
- F. Cutting and Fitting:
 - 1. Field cut steel decking to accommodate columns and other penetrating items.
 - 2. Cut openings located and dimensioned on Structural Drawings.

3. Coordinate openings for other penetrations shown on approved submittal drawings but not shown on Structural Drawings.
 - a. Cut and reinforce required opening.
 4. Make cuts neat and trim using metal saw, drill or punch-out device. Cutting with torches is prohibited.
 5. Do not make cuts in the metal deck that are not shown on the approved metal decking submittal drawings.
 - a. When additional openings are required, submit scaled drawing, locating required opening and other openings and supports in immediate area.
 - b. Do not cut the opening until drawing is approved by Contracting Officer's Representative.
 - c. Provide additional reinforcing and framing required for opening.
 - d. Failure to comply with these requirements is cause for rejection of the work and removal and replacement of the affected steel decking.
 6. Opening Reinforcement: Provide additional metal reinforcement and closure pieces as required for strength, continuity of decking, and support of other work.
- G. Touch up damaged factory finishes.
1. Apply galvanizing repair paint to damaged galvanized surfaces.
 2. Apply touch up paint to damaged shop painted surfaces.

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SECTION 05 40 00
COLD-FORMED METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies materials and services required for installation of cold-formed steel, including tracks and required accessories as shown and specified. This Section includes the following:

1. Exterior non-load-bearing non-blast steel stud curtain wall.

1.2 RELATED WORK:

- A. Structural steel framing: Section 05 12 00, STRUCTURAL STEEL FRAMING.
- B. Non-load-bearing metal stud framing assemblies: Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- C. Gypsum board assemblies: Section 09 29 00, GYPSUM BOARD.

1.3 DESIGN REQUIREMENTS:

- A. Design steel in accordance with American Iron and Steel Institute Publication "Specification for the Design of Cold-Formed Steel Structural Members", except as otherwise shown or specified.
- B. Structural Performance: Engineer, fabricate and erect cold-formed metal framing with the minimum physical and structural properties indicated.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Shop and erection drawings showing steel unit layout, connections to supporting members, and information necessary to complete installation as shown and specified.
- C. Manufacturer's Literature and Data: Showing steel component sections and specifying structural

1.5 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Iron and Steel Institute (AISI):

Specification and Commentary for the Design of Cold-Formed Steel
Structural Members (1996)

C. American Society of Testing and Materials (ASTM):

A36/A36M-08.....Standard Specifications for Carbon Structural
Steel

A123/A123M-09.....Standard Specifications for Zinc (Hot-Dip
Galvanized) Coatings on Iron and Steel Products

A153/A153M-09.....Standard Specifications for Zinc Coating (Hot-
Dip) on Iron and Steel Hardware

A307-10.....Standard Specifications for Carbon Steel Bolts
and Studs

A653/A653M-10.....Standard Specifications for Steel Sheet, Zinc-
Coated (Galvanized) or Zinc-Iron Alloy-Coated
(Galvannealed) by the Hot-Dip Process

C1107/C1107M-08.....Standard Specifications for Packaged Dry,
Hydraulic-Cement Grout (Non-shrink)

E488-96 (R2003).....Standard Test Methods for Strength of Anchors
in Concrete and Masonry Elements

E1190-95 (R2007).....Standard Test Methods for Strength of Power-
Actuated Fasteners Installed in Structural
Members

D. American Welding Society (AWS):

D1.3/D1.3M-08.....Structural Welding Code-Sheet Steel

E. Military Specifications (Mil. Spec.):

MIL-P-21035B.....Paint, High Zinc Dust Content, Galvanizing
Repair

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Sheet Steel for joists, studs and accessories 16 gage and heavier: ASTM
A653, structural steel, zinc coated G90, with a yield of 340 MPa (50
ksi) minimum.

B. Sheet Steel for joists, studs and accessories 18 gage and lighter: ASTM A653, structural steel, zinc coated G90, with a yield of 230 MPa (33 ksi) minimum.

C. Galvanizing Repair Paint: MIL-P-21035B.

2.2 WALL FRAMING:

A. Steel Studs: Standard steel studs of type and web depth indicated, with lipped flanges, and complying with the following:

1. Design Uncoated-Steel Thickness: As indicated
2. Flange Width: As indicated
3. Web: Punched.

B. Steel Track: Manufacturer's standard U-shaped steel track, unpunched, of web depths indicated, with straight flanges, and complying with the following:

1. Design Uncoated-Steel Thickness: Matching steel studs, unless noted otherwise on drawings.
2. Flange Width: Manufacturer's standard deep flange where indicated, standard flange elsewhere.

2.3 ANCHORS, CLIPS, AND FASTENERS:

A. Steel Shapes and Clips: ASTM A36, zinc coated by the hot-dip process according to ASTM A123.

B. Cast-in-Place Anchor Bolts and Studs: ASTM A307, Grade A, zinc coated by the hot-dip process according to ASTM A153.

C. Expansion Anchors: Fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 5 times the design load, as determined by testing per ASTM E488 conducted by a qualified independent testing agency.

D. Power-Actuated Anchors: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 10 times the design load, as determined by testing per ASTM E1190 conducted by a qualified independent testing agency.

- E. Mechanical Fasteners: Corrosion-resistant coated, self-drilling, self-threading steel drill screws. Low-profile head beneath sheathing, manufacturer's standard elsewhere.

2.4 REQUIREMENTS:

- A. Welding in accordance with AWS D1.3
- B. Furnish members and accessories by one manufacturer only.

PART 3 - EXECUTION

3.1 FABRICATION:

- A. Framing components may be preassembled into panels. Panels shall be square with components attached.
- B. Cut framing components squarely or as required for attachment. Cut framing members by sawing or shearing; do not torch cut.
- C. Hold members in place until fastened.
- D. Fasten cold-formed metal framing members by welding or screw fastening, as standard with fabricator. Wire tying of framing members is not permitted.
 - 1. Comply with AWS requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
 - 2. Locate mechanical fasteners and install according to cold-formed metal framing manufacturer's instructions with screw penetrating joined members by not less than 3 exposed screw threads.
- E. Where required, provide specified insulation in double header members and double jamb studs which will not be accessible after erection.

3.2 ERECTION:

- A. Handle and lift prefabricated panels in a manner as to not distort any member.
- B. Securely anchor tracks to supports as shown.
- C. At butt joints, securely anchor two pieces of track to same supporting member or butt-weld or splice together.
- D. Plumb, align, and securely attach studs to flanges or webs of both upper and lower tracks.

- E. All axially loaded members shall be aligned vertically to allow for full transfer of the loads down to the foundation. Vertical alignment shall be maintained at floor/wall intersections.
- F. Install jack studs above and below openings and as required to furnish support. Securely attach jack studs to supporting members.
- G. Install headers in all openings that are larger than the stud spacing in that wall.
- H. Attach bridging for studs in a manner to prevent stud rotation. Space bridging rows as shown.
- I. Studs in one piece for their entire length, splices will not be permitted.
- J. Provide a load distribution member at top track where joist is not located directly over bearing stud.
- K. Provide joist bridging and web stiffeners at reaction points where shown.
- L. Provide end blocking where joist ends are not restrained from rotation.
- M. Provide an additional joist under parallel partitions, unless otherwise shown, when partition length exceeds one-half joist span and when floor and roof openings interrupt one or more spanning members.
- N. Provide temporary bracing and leave in place until framing is permanently stabilized.
- O. Do not bridge building expansion joints with cold-formed metal framing. Independently frame both sides of joints.
- P. Fasten reinforcement plate over web penetrations that exceed size of manufacturer's standard punched openings.

3.3 TOLERANCES:

- A. Vertical alignment (plumbness) of studs shall be within 1/960th of the span.
- B. Horizontal alignment (levelness) of walls shall be within 1/960th of their respective lengths.

C. Spacing of studs shall not be more than 3 mm (1/8 inch) +/- from the designed spacing providing that the cumulative error does not exceed the requirements of the finishing materials.

D. Prefabricated panels shall be not more than 3 mm (1/8 inch) +/- out of square within the length of that panel.

3.4 FIELD REPAIR:

Touch-up damaged galvanizing with galvanizing repair paint.

- - - E N D - - -

SECTION 05 50 00
METAL FABRICATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
 - 1. Support for Wall and Ceiling Mounted Items: (SD055000-01, SD055000-02, SD102113-01, SD102600-01, SD123100-01 & SD123100-02)
 - 2. Frames:
 - 3. Guards
 - 4. Covers and Frames for Pits and Trenches.
 - 5. Gratings
 - 6. Loose Lintels
 - 7. Shelf Angles
 - 8. Gas Racks
 - 9. Plate Door Sill
 - 10. Safety Nosings
 - 11. Ladders
 - 12. Railings:
 - 13. Catwalks and Platforms
 - 14. Trap Doors with Ceiling Hatch
 - 15. Sidewalk Access Doors
 - 16. Screened Access Doors
 - 17. Steel Counter or Bench Top Frame and Leg

1.2 RELATED WORK

- A. Railings attached to steel stairs: Section 05 51 00, METAL STAIRS.
- B. Colors, finishes, and textures: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Prime and finish painting: Section 09 91 00, PAINTING.
- D. Stainless steel corner guards: Section 10 26 00, WALL AND DOOR PROTECTION.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:

Grating, each type	Floor plate
Trap door	Wheel guards
Ceiling hatch	Sidewalk Access door
Manhole Covers	Safety nosing

C. Shop Drawings:

1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
3. Provide templates and rough-in measurements as required.

D. Manufacturer's Certificates:

1. Anodized finish as specified.
2. Live load designs as specified.

E. Design Calculations for specified live loads including dead loads.

F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.4 QUALITY ASSURANCE

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assembled product to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):

- B18.6.1-97.....Wood Screws
- B18.2.2-87(R2005).....Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
- A36/A36M-12.....Structural Steel
- A47-99(R2009).....Malleable Iron Castings
- A48-03(R2012).....Gray Iron Castings
- A53-12.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated
Welded and Seamless
- A123-12.....Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products
- A240/A240M-14.....Standard Specification for Chromium and
Chromium-Nickel Stainless Steel Plate, Sheet
and Strip for Pressure Vessels and for General
Applications.
- A269-10.....Seamless and Welded Austenitic Stainless Steel
Tubing for General Service
- A307-12.....Carbon Steel Bolts and Studs, 60,000 PSI
Tensile Strength
- A391/A391M-07(R2012)....Grade 80 Alloy Steel Chain
- A786/A786M-09.....Rolled Steel Floor Plate
- B221-13.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes
- B456-11.....Electrodeposited Coatings of Copper Plus Nickel
Plus Chromium and Nickel Plus Chromium
- B632-08.....Aluminum-Alloy Rolled Tread Plate
- C1107-13.....Packaged Dry, Hydraulic-Cement Grout
(Nonshrink)
- D3656-13.....Insect Screening and Louver Cloth Woven from
Vinyl-Coated Glass Yarns
- F436-11.....Hardened Steel Washers
- F468-06(R2012).....Nonferrous Bolts, Hex Cap Screws, Socket Head
Cap Screws and Studs for General Use
- F593-13.....Stainless Steel Bolts, Hex Cap Screws, and
Studs
- F1667-11.....Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
- D1.1-10.....Structural Welding Code Steel

- D1.2-08.....Structural Welding Code Aluminum
- D1.3-08.....Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)
 - AMP 521-01.....Pipe Railing Manual
 - AMP 500-06.....Metal Finishes Manual
 - MBG 531-09.....Metal Bar Grating Manual
 - MBG 532-09.....Heavy Duty Metal Bar Grating Manual
- F. Structural Steel Painting Council (SSPC)/Society of Protective Coatings:
 - SP 1-04.....No. 1, Solvent Cleaning
 - SP 2-04.....No. 2, Hand Tool Cleaning
 - SP 3-04.....No. 3, Power Tool Cleaning
- G. Federal Specifications (Fed. Spec):
 - RR-T-650E.....Treads, Metallic and Nonmetallic, Nonskid

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.
- B. Ladders and Rungs: 120 kg (250 pounds) at any point.
- C. Railings and Handrails: 900 N (200 pounds) in any direction at any point.
- D. Floor Plates, Gratings, Covers, Trap Doors, Catwalks, and Platforms: 500 kg/m² (100 pounds per square foot). Use 250 (pounds) for concentrated loads.
- E. Manhole Covers: 1200 kg/m² (250 pounds per square foot).

2.2 MATERIALS

- A. Structural Steel: ASTM A36.
- B. Stainless Steel: ASTM A240, Type 302 or 304.
- C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.
- D. Floor Plate:
 - 1. Steel ASTM A786.
 - 2. Aluminum: ASTM B632.
- E. Steel Pipe: ASTM A53.
 - 1. Galvanized for exterior locations.
 - 2. Type S, Grade A unless specified otherwise.

- 3. NPS (inside diameter) as shown.
- F. Cast-Iron: ASTM A48, Class 30, commercial pattern.
- G. Malleable Iron Castings: A47.
- H. Primer Paint: As specified in Section 09 91 00, PAINTING.
- I. Stainless Steel Tubing: ASTM A269, type 302 or 304.
- J. Modular Channel Units:
 - 1. Factory fabricated, channel shaped, cold formed sheet steel shapes, complete with fittings bolts and nuts required for assembly.
 - 2. Form channel within turned pyramid shaped clamping ridges on each side.
 - 3. Provide case hardened steel nuts with serrated grooves in the top edges designed to be inserted in the channel at any point and be given a quarter turn so as to engage the channel clamping ridges. Provide each nut with a spring designed to hold the nut in place.
 - 4. Factory finish channels and parts with oven baked primer when exposed to view. Channels fabricated of ASTM A525, G90 galvanized steel may have primer omitted in concealed locations. Finish screws and nuts with zinc coating.
 - 5. Fabricate snap-in closure plates to fit and close exposed channel openings of not more than 0.3 mm (0.0125 inch) thick stainless steel.
- K. Grout: ASTM C1107, pourable type.
- L. Insect Screening: ASTM D3656.

2.3 HARDWARE

- A. Rough Hardware:
 - 1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
 - 2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.
- B. Fasteners:
 - 1. Bolts with Nuts:
 - a. ASME B18.2.2.
 - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
 - c. ASTM F468 for nonferrous bolts.
 - d. ASTM F593 for stainless steel.

2. Screws: ASME B18.6.1.
3. Washers: ASTM F436, type to suit material and anchorage.
4. Nails: ASTM F1667, Type I, style 6 or 14 for finish work.

2.4 FABRICATION GENERAL

A. Material

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation

of the members or causing failure of the anchor or fastener, and suit the sequence of installation.

3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.
4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:

- a. Fabricate items to design shown.
- b. Furnish members in longest lengths commercially available within the limits shown and specified.
- c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
- d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
- e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
- f. Prepare members for the installation and fitting of hardware.
- g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
- h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.

2. Welding:

- a. Weld in accordance with AWS.
- b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
- c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and

protruding welds finished smooth and flush with adjacent surfaces.

d. Finish welded joints to match finish of adjacent surface.

3. Joining:

a. Miter or butt members at corners.

b. Where frames members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.

4. Anchors:

a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.

b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.

5. Cutting and Fitting:

a. Accurately cut, machine and fit joints, corners, copes, and miters.

b. Fit removable members to be easily removed.

c. Design and construct field connections in the most practical place for appearance and ease of installation.

d. Fit pieces together as required.

e. Fabricate connections for ease of assembly and disassembly without use of special tools.

f. Joints firm when assembled.

g. Conceal joining, fitting and welding on exposed work as far as practical.

h. Do not show rivets and screws prominently on the exposed face.

i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

F. Finish:

1. Finish exposed surfaces in accordance with NAAMM AMP 500 Metal Finishes Manual.
2. Aluminum: NAAMM AMP 501.
 - a. Mill finish, AA-M10, as fabricated, use unless specified otherwise.
 - b. Colored anodic coating, AA-C22A42, chemically etched medium matte with Architectural Class 1, 0.7 mils or thicker.
3. Steel and Iron: NAAMM AMP 504.
 - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
 - b. Surfaces exposed in the finished work:
 - 1) Finish smooth rough surfaces and remove projections.
 - 2) Fill holes, dents and similar voids and depressions with epoxy type patching compound.
 - c. Shop Prime Painting:
 - 1) Surfaces of Ferrous metal:
 - a) Items not specified to have other coatings.
 - b) Galvanized surfaces specified to have prime paint.
 - c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.
 - d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
 - e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.
 - 2) Non ferrous metals: Comply with MAAMM-500 series.
4. Stainless Steel: NAAMM AMP-504 Finish No. 4.

G. Protection:

1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

A. General:

1. Fabricate ASTM A36 structural steel shapes as shown.
2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
3. Field connections may be welded or bolted.

B. For Ceiling Hung Toilet Stall:

1. Use a continuous steel channel above pilasters with hangers centered over pilasters.
2. Make provision for installation of stud bolts in lower flange of channel.
3. Provide a continuous steel angle at wall and channel braces spaced as shown.
4. Use threaded rod hangers.
5. Provide diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.
6. Provide supports for ceiling hung pilasters at dressing booths and entrance screen to toilet room similar to support for toilet stall pilasters.

C. For Wall Mounted Items:

1. For items supported by metal stud partitions.
2. Steel strip or hat channel minimum of 1.5 mm (0.0598 inch) thick.
3. Steel strip minimum of 150 mm (6 inches) wide, length extending one stud space beyond end of item supported.
4. Steel hat channels where shown. Flange cut and flattened for anchorage to stud.
5. Structural steel tube or channel for grab bar at water closets floor to structure above with clip angles or end plates formed for anchors.
6. Use steel angles for thru wall counters. Drill angle for fasteners at ends and not over 100 mm (4 inches) on center between ends.

D. For Trapeze Bars:

1. Construct assembly above ceilings as shown and design to support not less than a 340 kg (750 pound) working load at any point.
2. Fabricate trapeze supports as shown, with all exposed members, including screws, nuts, bolts and washers, fabricated of stainless steel.
3. Fabricate concealed components of structural steel shapes unless shown otherwise.

4. Stainless steel ceiling plate drilled for eye bolt.
5. Continuously weld connections where welds shown.
6. Use modular channel where shown with manufacturers bolts and fittings.
 - a. Weld ends of steel angle braces to steel plates and secure to modular channel units as shown. Drill plates for anchor bolts.
 - b. Fabricate eye bolt, special clamp bolt, and plate closure full length of modular channel at ceiling line and secure to modular channel unit with manufacturers standard fittings.
- E. For Intravenous Track and Cubical Curtain Track:
 1. Fabricate assembly of steel angle as shown.
 2. Drill angle bent ends for anchor screws to acoustical suspension system and angle for hanger wires.
 3. Provide pipe sleeve welded to angle.
- F. Supports at Ceiling for Radiographic (x-ray) Equipment:
 1. Fabricate hangers braces, and track of modular channel units assembly as shown.
 2. Fabricate steel plates for anchor to structure above.
 3. Drill bent plates for bolting at mid height at concrete beams.
- G. For Operating Room Light:
 1. Fabricate as shown to suit equipment furnished.
 2. Drill leveling plate for light fixture bolts.
- H. Supports in Orthopedic Brace Shop:
 1. Fabricate from 25 mm (one inch) steel pipe, fasten to steel angles above and extend to a point 150 mm (6 inches) below finished ceiling.
 2. Lower end of the pipe shall have a standard pipe thread.
 3. Provide an escutcheon plate at ceiling.
- I. Supports for Accordion Partition Tracks, Exercise Equipment, and Items at Various Conditions at Suspended Ceilings:
 1. Fabricate of structural steel shapes as shown.
 2. Drill for anchor bolts of suspended item.
- J. Supports for Communion Rail Posts in Chapel:
 1. Fabricate one steel plate support for each post as shown.
 2. Drill for fasteners.

2.6 FRAMES

- A. Elevator Entrance Wall Opening.

1. Fabricate of channel shapes, plates, and angles as shown.
2. Weld or bolt head to jamb as shown.
3. Weld clip angles to bottom of frame and top of jamb members extended to structure above for framed construction.
 - a. Provide holes for anchors.
 - b. Weld head to jamb members.

B. Channel Door Frames:

1. Fabricate of structural steel channels of size shown.
2. Miter and weld frames at corners.
3. Where anchored to masonry or embedded in concrete, weld to back of frame at each jamb, 5 mm (3/16 inch) thick by 44 mm (1-3/4 inch) wide steel strap anchors with ends turned 50 mm (2 inches), and of sufficient length to extend at least 300 mm (12 inches) into wall. Space anchors 600 mm (24 inches) above bottom of frame and 600 mm (24 inches) o.c. to top of jamb. Weld clip angles to bottom of jambs and provide holes for expansion bolts.
4. Where anchored to concrete or masonry in prepared openings, drill holes at jambs for anchoring with expansion bolts. Weld clip angles to bottom of frame and provide holes for expansion bolt anchors as shown. Drill holes starting 600 mm (24 inches) above bottom of frame and 600 mm (24 inches) o.c. to top of jamb and at top of jamb. Provide pipe spacers at holes welded to channel.
5. Where closure plates are shown, continuously weld them to the channel flanges.
6. Weld continuous 19 x 19 x 3 mm (3/4 x 3/4 x 1/8 inch) thick steel angles to the interior side of each channel leg at the head and jambs to form a caulking groove.
7. Prepare frame for installation of hardware specified in Section 08 71 00, DOOR HARDWARE.
 - a. Cut a slot in the lock jamb to receive the lock bolt.
 - b. Where shown use continuous solid steel bar stops at perimeter of frame, weld or secure with countersunk machine screws at not more than 450 mm (18 inches) on center.

C. Frames for Breech Opening:

1. Fabricate from steel channels, or combination of steel plates and angles to size and contour shown.

2. Weld strap anchors on back of frame at not over 600 mm (2 feet) on centers for concrete or masonry openings.

2.7 GUARDS

A. Wall Corner Guards:

1. Fabricate from steel angles and furnish with anchors as shown.
2. Continuously weld anchor to angle.

B. Guard Angles for Overhead Doors:

1. Cut away top portion of outstanding leg of angle and extend remaining portion of angle up wall.
2. Weld filler piece across head of opening to jamb angles.
3. Make provisions for fasteners and anchorage.

C. Channel Guard at Loading Platform:

1. Fabricate from steel channel of size shown.
2. Weld anchors to channels as shown.
3. Drill channel for bumper anchor bolts.

D. Edge Guard Angles for Openings in slabs.

1. Fabricate from steel angles of sizes and with anchorage shown.
2. Where size of angle is not shown, provide 50 x 50 x 6 mm (2 x 2 x 1/4 inch) steel angle with 32 x 5 mm (1-1/4 x 3/16 inch) strap anchors, welded to back.
3. Miter or butt angles at corners and weld.
4. Use one anchor near end and three feet on centers between end anchors.

E. Wheel Guards:

1. Construct wheel guards of not less than 16 mm (5/8 inch) thick cast iron.
2. Provide corner type, with flanges for bolting to walls.

2.8 COVERS AND FRAMES FOR PITS AND TRENCHES

A. Fabricate covers to support live loads specified.

B. Galvanized steel members after fabrication in accordance with ASTM A123, G-90 coating.

C. Steel Covers:

1. Use 6 mm (1/4 inch) thick floor plate for covers unless otherwise shown. Use gratings where shown as specified in paragraph GRATINGS. Use smooth floor plate unless noted otherwise.
2. Provide clearance at all sides to permit easy removal of covers.

3. Make cutouts within 6 mm (1/4 inch) of penetration for passage of pipes and ducts.
4. Drill covers for flat head countersunk screws.
5. Make cover sections not to exceed 2.3 m² (25 square feet) in area and 90 kg (200 pounds) in weight.
6. Fabricate trench cover sections not be over 900 mm (3 feet) long and if width of trench is more than 900 mm (3 feet) or over, equip one end of each section with an angle or "T" bar stiffener to support adjoining plate.
7. Use two, 13 mm (1/2 inch) diameter steel bar flush drop handles for each cover section.

D. Cast Iron Covers

1. Fabricate covers to support live loads specified.
2. Fabricate from ASTM A48, cast-iron, 13 mm (1/2 inch) minimum metal thickness, cast with stiffeners as required.
3. Fabricate as flush type with frame, reasonably watertight and be equipped with flush type lifting rings. Provide seals where watertight covers noted.
4. Make covers in sections not over 90 kg (200 pounds) except round covers.

E. Steel Frames:

1. Form frame from structural steel angles as shown. Where not shown use 63 x 63 x 6 mm (2-1/2 x 2-1/2 x 1/4 inch) angles for frame openings over 1200 mm (4 feet) long and 50 x 50 x 6 mm (2 ix 2 x 1/4 inch) for frame openings less than 1200 mm (4 feet).
2. Fabricate intermediate supporting members from steel "T's" or angles; located to support cover section edges.
3. Where covers are required use steel border bars at frames so that top of cover will be flush with frame and finish floor.
4. Weld steel strap anchors to frame. Space straps not over 600 mm (24 inches) o.c., not shown otherwise between end anchors. Use 6 x 25 x 200 mm (1/4 x 1 x 8 inches) with 50 mm (2 inch) bent ends strap anchors unless shown otherwise.
5. Drill and tap frames for screw anchors where plate covers occur.

F. Cast Iron Frames:

1. Fabricate from ASTM A48 cast iron to shape shown.
2. Provide anchors for embedding in concrete, spaced near ends and not over 600 mm (24 inches) apart.

2.9 GRATINGS

- A. Fabricate gratings to support live loads specified and a concentrated load as specified.
- B. Provide clearance at all sides to permit easy removal of grating.
- C. Make cutouts in gratings with 6 mm (1/4 inch) minimum to 25 mm (one inch) maximum clearance for penetrations or passage of pipes and ducts. Edge band cutouts.
- D. Fabricate in sections not to exceed 2.3 m² (25 square feet) in area and 90 kg (200 pounds) in weight.
- E. Fabricate sections of grating with end-banding bars.
- F. Fabricate angle frames and supports, including anchorage as shown.
1. Fabricate intermediate supporting members from "T's" or angles.
 2. Locate intermediate supports to support grating section edges.
 3. Fabricate frame to finish flush with top of grating.
 4. Locate anchors at ends and not over 600 mm (24 inches) o.c.
 5. Butt or miter, and weld angle frame at corners.
- G. Steel Bar Gratings:
1. Fabricate grating using steel bars, frames, supports and other members shown in accordance with Metal Bar Grating Manual.
 2. Galvanize steel members after fabrication in accordance with ASTM A123, G-90 for exterior gratings, gratings in concrete floors, and interior grating where specified.
- H. Aluminum Bar Gratings:
1. Fabricate grating and frame assembly from aluminum as shown in accordance with Metal Bar Grating Manual.
 2. Use 25 x 5 mm (1 x 3/16 inch) minimum size bearing bars.
 3. Mill finish unless specified otherwise.
- I. Plank Gratings:
1. Conform to Fed. Spec. RR-G-1602.
 2. Manufacturers standard widths, lengths and side channels to meet live load requirements.
 3. Galvanize exterior steel gratings ASTM A123, G-90 after fabrication.

4. Fabricate interior steel gratings from galvanized steel sheet, ASTM A525, where bearing on concrete or masonry.
5. Fabricate other interior grating from steel sheet and finish with shop prime paint. Prime painted galvanized sheet may be used.

J. Cast Iron Gratings:

1. Fabricate gratings to support a live load of 23940 Pa (500 pounds per square foot).
2. Fabricate gratings and frames for gutter type drains from cast-iron conforming to ASTM A48.
3. Fabricate gratings in section not longer than 1200 mm (4 feet) or over 90 kg (200 pounds) and fit so as to be readily removable.

2.10 LOOSE LINTELS

- A. Furnish lintels of sizes shown. Where size of lintels is not shown, provide the sizes specified.
- B. Fabricate lintels with not less than 150 mm (6 inch) bearing at each end for nonbearing masonry walls, and 200 mm (8 inch) bearing at each end for bearing walls.
- C. Provide one angle lintel for each 100 mm (4 inches) of masonry thickness as follows except as otherwise specified or shown.
 1. Openings 750 mm to 1800 mm (2-1/2 feet to 6 feet) - 100 x 90 x 8 mm (4 x 3-1/2 x 5/16 inch).
 2. Openings 1800 mm to 3000 mm (6 feet to 10 feet) - 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- D. For 150 mm (6 inch) thick masonry openings 750 mm to 3000 mm (2-1/2 feet to 10 feet) use one angle 150 x 90 x 9 mm (6 x 3-1/2 x 3/8 inch).
- E. Provide bearing plates for lintels where shown.
- F. Weld or bolt upstanding legs of double angle lintels together with 19 mm (3/4 inch bolts) spaced at 300 mm (12 inches) on centers.
- G. Insert spreaders at bolt points to separate the angles for insertion of metal windows, louver, and other anchorage.
- H. Where shown or specified, punch upstanding legs of single lintels to suit size and spacing of anchor bolts.
- I. Elevator Entrance:
 1. Fabricate lintel from plate bent to channel shape and provide a minimum of 100 mm (4 inch) bearing each end.
 2. Cut away the front leg of the channel at each end to allow for concealment behind elevator hoistway entrance frame.

2.11 PLATE DOOR SILL

- A. Fabricate of checkered plate as detailed.
 - 1. Aluminum Plate: ASTM B632, 3 mm (0.125 inch) thick.
 - 2. Steel Plate: ASTM A786, 3 mm (0.125 inch thick), galvanized G90.
- B. Fabricate for anchorage with flat head countersunk bolts at each end and not over 300 mm (12 inches), o.c.

2.12 SAFETY NOSINGS

- A. Fed. Spec. RR-T-650, Type C.
 - 1. Aluminum: Class 2, Style 2.
 - 2. Cast iron: Class 4.
- B. Fabricate nosings for exterior use from cast aluminum, and nosings for interior use from either cast aluminum or cast iron. Use one Class throughout.
- C. Fabricate nosings approximately 100 mm (4 inches) wide with not more than 9 mm (3/8 inch) nose.
- D. Provide nosings with integral type anchors spaced not more than 100 mm (4 inches) from each end and intermediate anchors spaced approximately 375 mm (15 inches) on center.
- E. Fabricate nosings to extend within 100 mm (4 inches) of ends of concrete stair treads except where shown to extend full width.
- F. Fabricate nosings to extend full width between stringers of metal stairs and full width of door openings.
- G. On curved steps fabricate to terminate at point of curvature of steps having short radius curved ends.

2.14 LADDERS

- A. Steel Ladders:
 - 1. Fixed-rail type with steel rungs shouldered and headed into and welded to rails.
 - 2. Fabricate angle brackets of 50 mm (2 inch) wide by 13 mm (1/2 inch) thick steel; brackets spaced maximum of 1200 mm (4 feet) apart and of length to hold ladder 175 mm (7 inches) from wall to center of rungs. Provide turned ends or clips for anchoring.
 - 3. Provide holes for anchoring with expansion bolts through turned ends and brackets.
 - 4. Where shown, fabricate side rails curved, twisted and formed into a gooseneck.
 - 5. Galvanize exterior ladders after fabrication, ASTM A123, G-90.

B. Aluminum Ladders:

1. Fixed-rail type, constructed of structural aluminum, with mill finish.
2. Fabricate side rails and rungs of size and design shown, with the rungs shouldered and headed into and welded to the rails.
3. Where shown fabrication side rails curved, twisted and formed into gooseneck.
4. Fabricate angle brackets at top and bottom and intermediate brackets where shown. Drill for bolting.

C. Ladder Rungs:

1. Fabricate from 25 mm (one inch) diameter steel bars.
2. Fabricate so that rungs will extend at least 100 mm (4 inches) into wall with ends turned 50 mm (2 inches), project out from wall 175 mm (7 inches), be 400 mm (16 inches) wide and be designed so that foot cannot slide off end.
3. Galvanized after fabrication, ASTM A123, G-90 rungs for exterior use and for access to pits.

2.15 RAILINGS

- A. In addition to the dead load design railing assembly to support live load specified.

B. Fabrication General:

1. Provide continuous welded joints, dressed smooth and flush.
2. Standard flush fittings, designed to be welded, may be used.
3. Exposed threads will not be approved.
4. Form handrail brackets to size and design shown.
5. Exterior Post Anchors.
 - a. Fabricate tube or pipe sleeves with closed ends or plates as shown.
 - b. Where inserts interfere with reinforcing bars, provide flanged fittings welded or threaded to posts for securing to concrete with expansion bolts.
 - c. Provide heavy pattern sliding flange base plate with set screws at base of pipe or tube posts.
6. Interior Post Anchors:
 - a. Provide flanged fittings for securing fixed posts to floor with expansion bolts, unless shown otherwise.
 - b. Weld or thread flanged fitting to posts at base.

- c. For securing removable posts to floor, provide close fitting sleeve insert or inverted flange base plate with stud bolts or rivets concrete anchor welded to the base plate.
 - d. Provide sliding flange base plate on posts secured with set screws.
 - e. Weld flange base plate to removable posts set in sleeves.
- C. Handrails:
- 1. Close free ends of rail with flush metal caps welded in place except where flanges for securing to walls with bolts are shown.
 - 2. Make provisions for attaching handrail brackets to wall, posts, and handrail as shown.
- D. Steel Pipe Railings:
- 1. Fabricate of steel pipe with welded joints.
 - 2. Number and space of rails as shown.
 - 3. Space posts for railings not over 1800 mm (6 feet) on centers between end posts.
 - 4. Form handrail brackets from malleable iron.
 - 5. Fabricate removable sections with posts at end of section.
 - 6. Removable Rails:
 - a. Provide "U" shape brackets at each end to hold removable rail as shown. Use for top and bottom horizontal rail when rails are joined together with vertical members.
 - b. Secure rail to brackets with 9 mm (3/8 inch) stainless steel through bolts and nuts at top rail only when rails joined with vertical members.
 - c. Continuously weld brackets to post.
 - d. Provide slotted bolt holes in rail bracket.
 - e. Weld bolt heads flush with top of rail.
 - f. Weld flanged fitting to post where posts are installed in sleeves.
 - 7. Opening Guard Rails:
 - a. Fabricate rails with flanged fitting at each end to fit between wall opening jambs.
 - b. Design flange fittings for fastening with machine screws to steel plate anchored to jambs.
 - c. Fabricate rails for floor openings for anchorage in sleeves.
 - 8. Gates:

- a. Fabricate from steel pipe as specified for railings.
 - b. Fabricate gate fittings from either malleable iron or wrought steel.
 - c. Hang each gate on suitable spring hinges of clamp on or through bolted type. Use bronze hinges for exterior gates.
 - d. Provide suitable stops, so that gate will swing as shown.
 - e. Provide padlock eyes where shown.
9. Chains:
- a. Chains: ASTM A391, Grade 63, straight link style, normal size chain bar 8 mm (5/16 inch) diameter, eight links per 25 mm (foot) and with boat type snap hook on one end, and through type eye bolt on other end.
 - b. Fabricate eye bolt for attaching chain to pipe posts, size not less than 9 mm (3/8 inch) diameter.
 - c. Fabricate anchor at walls, for engagement of snap hook of either a 9 mm (3/8 inch) diameter eye bolt or punched angle.
 - d. Galvanize chain and bolts after fabrication.

2.16 CATWALKS

Not Used

2.17 TRAP DOOR AND FRAMES WITH CEILING HATCH

Not Used

2.18 SIDEWALK DOOR

Not Used

2.19 SCREENED ACCESS DOORS AND FRAMES

Not Used

2.20 STEEL COUNTER OR BENCH TOP FRAME AND LEGS

- A. Fabricate channel or angle frame with mitered and welded corners as shown.
- B. Drill top of frame with 6 mm (1/4inch) holes spaced 200 mm (8 inches) on center for securing countertop.
- C. Fabricate legs of angle or pipe shapes and continuously weld to frame.
- D. Finish frame with backed on enamel prime coat.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
 - 1. Provide temporary bracing for such items until concrete or masonry is set.
 - 2. Place in accordance with setting drawings and instructions.
 - 3. Build strap anchors, into masonry as work progresses.
- C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.
- D. Field weld in accordance with AWS.
 - 1. Design and finish as specified for shop welding.
 - 2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.
- H. Secure escutcheon plate with set screw.

3.2 INSTALLATION OF SUPPORTS

- A. Anchorage to structure.
 - 1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
 - 2. Secure supports to concrete inserts by bolting or continuous welding as shown.
 - 3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts. unless shown otherwise.
 - 4. Secure steel plate or hat channels to studs as detailed.

B. Ceiling Hung Toilet Stalls:

1. Securely anchor hangers of continuous steel channel above pilasters to structure above.
2. Bolt continuous steel angle at wall to masonry or weld to face of each metal stud.
3. Secure brace for steel channels over toilet stall pilasters to wall angle supports with bolts at each end spaced as shown.
4. Install diagonal angle brace where the suspended ceiling over toilet stalls does not extend to side wall of room.
5. Install stud bolts in lower flange of channel before installing furred down ceiling over toilet stalls.
6. Install support for ceiling hung pilasters at entrance screen to toilet room similar to toilet stall pilasters.

C. Supports for Wall Mounted items:

1. Locate center of support at anchorage point of supported item.
2. Locate support at top and bottom of wall hung cabinets.
3. Locate support at top of floor cabinets and shelving installed against walls.
4. Locate supports where required for items shown.

D. Support at Ceiling for X-ray Tube Stand and Radiographic Equipment:

1. Bolt modular steel channel frames to hangers as shown, anchored to structure above.
2. Fasten frames with modular channel manufacturers fittings, bolts, and nuts. Space modular channel supports and hangers as shown and as required to suit equipment furnished.
3. Install closure plates in channels at ceiling where channel opening is visible. Coordinate and cut plates to fit tight against equipment anchors after equipment anchors are installed.

E. Ceiling Support for Operating Light:

1. Anchor support to structure above as shown.
2. Set leveling plate as shown level with ceiling.
3. Secure operating light to leveling plate in accordance with light manufacturer's requirements.

F. Supports for intravenous (IV) Track and Cubicle Curtain Track:

1. Install assembly where shown after ceiling suspension grid is installed.

2. Drill angle for bolt and weld nut to angle prior to installation of tile.

G. Support for cantilever grab bars:

1. Locate channels or tube in partition for support as shown and extend full height from floor to underside of structural slab above.
2. Anchor at top and bottom with angle clips bolted to channels or tube with two, 9 mm (3/8 inch) diameter bolts.
3. Anchor to floors and overhead construction with two 9 mm (3/8 inch) diameter bolts.
4. Fasten clips to concrete with expansion bolts, and to steel with machine bolts or welds.

H. Supports for Trapeze Bars:

1. Secure plates to overhead construction with fasteners as shown.
2. Secure angle brace assembly to overhead construction with fasteners as shown and bolt plate to braces.
3. Fit modular channel unit flush with finish ceiling, and secure to plate with modular channel unit manufacturer's standard fittings through steel shims or spreaders as shown.
 - a. Install closure plates in channel between eye bolts.
 - b. Install eyebolts in channel.

I. Support for Communion Rail Posts:

1. Anchor steel plate supports for posts as shown.
2. Use four bolts per plate, locate two at top and two at bottom.
3. Use lag bolts.

3.3 COVERS AND FRAMES FOR PITS AND TRENCHES

- A. Set frame and cover flush with finish floor.
- B. Secure plates to frame with flat head countersunk screws.
- C. Set gratings loose in drainage trenches or over pits unless shown anchored.

3.4 FRAMES FOR LEAD LINED DOORS

- A. Secure jamb angle clips and plates, at top and bottom with two, 9 mm (3/8 inch) expansion bolts to concrete.
- B. Secure 150 x 90 x 13 mm (6 x 3-1/2 x 1/2 inch) angle to steel framing for anchorage when expansion bolts to concrete is not possible.
- C. Secure clips by welding to steel.
- D. At interstitial spaces, anchor jamb angles as shown.

3.5 DOOR FRAMES

- A. Secure clip angles at bottom of frames to concrete slab with expansion bolts as shown.
- B. Level and plumb frame; brace in position required.
- C. At masonry, set frames in walls so anchors are built-in as the work progresses unless shown otherwise.
- D. Set frames in formwork for frames cast into concrete.
- E. Where frames are set in prepared openings, bolt to wall with spacers and expansion bolts.

3.6 OTHER FRAMES

- A. Set frame flush with surface unless shown otherwise.
- B. Anchor frames at ends and not over 450 mm (18 inches) on centers unless shown otherwise.
- C. Set in formwork before concrete is placed.

3.7 GUARDS

- A. Steel Angle Corner Guards:
 - 1. Build into masonry as the work progress.
 - 2. Set into formwork before concrete is placed.
 - 3. Set angles flush with edge of opening and finish floor or wall or as shown.
 - 4. At existing construction fasten angle and filler piece to adjoining construction with 16 mm (5/8 inch) diameter by 75 mm (3 inch) long expansion bolts 450 mm (18 inches) on center.
 - 5. Install Guard Angles at Edges of Stairwells and Openings in Slab.
- B. Channel Guard at Top Edge of Concrete Platforms:
 - 1. Install in formwork before concrete is placed.
 - 2. Set channel flush with top of the platform.
- C. Wheel Guards:
 - 1. Set flanges of wheel guard at least 50 mm (2 inches) into pavement.
 - 2. Anchor to walls as shown, expansion bolt if not shown.

3.8 GRATINGS

- A. Set grating flush with finish floor; top of curb, or areaway wall. Set frame so that horizontal leg of angle frame is flush with face of wall except when frame is installed on face of wall.
- B. Set frame in formwork before concrete is placed.
- C. Where grating terminates at a wall bolt frame to concrete or masonry with expansion bolts unless shown otherwise.

- D. Secure removable supporting members in place with stainless steel bolts.
- E. Bolt gratings to supports.

3.9 STEEL LINTELS

- A. Use lintel sizes and combinations shown or specified.
- B. Install lintels with longest leg upstanding, except for openings in 150 mm (6 inch) masonry walls install lintels with longest leg horizontal.
- C. Install lintels to have not less than 150 mm (6 inch) bearing at each end for nonbearing walls, and 200 mm (8 inch) bearing at each end for bearing walls.

3.10 SHELF ANGLES

- A. Anchor shelf angles with 19 mm (3/4 inch) bolts unless shown otherwise in adjustable malleable iron inserts, set level at elevation shown.
- B. Provide expansion space at end of members.

3.11 PLATE DOOR SILL

- A. Install after roofing base flashing and counter flashing work is completed.
- B. Set in sealant and bolt to curb.

3.12 SAFETY NOSINGS

- A. Except as specified and where preformed rubber treads are shown or specified install safety nosings at the following:
 - 1. Exterior concrete steps.
 - 2. Door sills of areaway entrances curbs.
 - 3. Exposed edges of curbs of door sills at transformer and service rooms.
 - 4. Interior concrete steps, including concrete filled treads of metal stairs of service stairs.
- B. Install flush with horizontal and vertical surfaces.
- C. Install nosing to within 100 mm (4 inches) of ends of concrete stair treads, except where shown to extend full width.
- D. Extend nosings full width of door openings.
- E. Extend nosings, full width between stringers of metal stairs, and terminate at point of curvature of steps having short radius curved ends.

3.13 LADDERS

- A. Anchor ladders to walls and floors with expansion bolts through turned lugs or angle clips or brackets.

B. In elevator pits, set ladders to clear all elevator equipment where shown on the drawings.

1. Where ladders are interrupted by division beams, anchor ladders to beams by welding, and to floors with expansion bolts.
2. Where ladders are adjacent to division beams, anchor ladders to beams with bent steel plates, and to floor with expansion bolts.

C. Ladder Rungs:

1. Set ladder rungs into formwork before concrete is placed.
2. Set step portion of rung 150 mm (6 inches) from wall.
3. Space rungs approximately 300 mm (12 inches) on centers.
4. Where only one rung is required, locate it 400 mm (16 inches) above the floor.

3.14 RAILINGS

A. Steel Posts:

1. Secure fixed posts to concrete with expansion bolts through flanged fittings except where sleeves are shown with pourable grout.
2. Install sleeves in concrete formwork.
3. Set post in sleeve and pour grout to surface. Apply beveled bead of urethane sealant at perimeter of post or under flange fitting as specified in Section 07 92 00, JOINT SEALANTS—on exterior posts.
4. Secure removable posts to concrete with either machine screws through flanged fittings which are secured to inverted flanges embedded in and set flush with finished floor or set posts in close fitting pipe sleeves without grout.
5. Secure sliding flanged fittings to posts at base with set screws.
6. Secure fixed flanged fittings to concrete with expansion bolts.
7. Secure posts to steel with welds.

B. Aluminum Railing, Stainless Steel Railing, and Ornamental Railing Posts:

Not Used

C. Anchor to Walls:

1. Anchor rails to concrete or solid masonry with machine screws through flanged fitting to steel plate.
 - a. Anchor steel plate to concrete or solid masonry with expansion bolts.
 - b. Anchor steel plate to hollow masonry with toggle bolts.

2. Anchor flanged fitting with toggle bolt to steel support in frame walls.

D. Removable Rails:

1. Rest rails in brackets at each end and secure to bracket with stainless steel bolts and nuts where part of a continuous railing.
2. Rest rail posts in sleeves where not part of a continuous railing.
Do not grout posts.

E. Gates:

1. Hang gate to swing as shown.
2. Bolt gate hinges to jamb post with clamp on or through bolts.

F. Chains:

1. Eye bolt chains to pipe posts.
2. Eye bolt anchoring at walls.
 - a. Expansion bolt to concrete or solid masonry.
 - b. Toggle bolt to hollow masonry of frame wall installed support.

G. Handrails:

1. Anchor brackets for metal handrails as detailed.
2. Install brackets within 300 mm (12 inches) of return of walls, and at evenly spaced intermediate points not exceeding 1200 mm (4 feet) on centers unless shown otherwise.
3. Expansion bolt to concrete or solid masonry.
4. Toggle bolt to installed supporting frame wall and to hollow masonry unless shown otherwise.

3.15 CATWALK AND PLATFORMS

Not Used

3.16 SIDEWALK DOOR, TRAP DOORS, AND FRAMES

Not Used

3.17 SCREENED ACCESS DOOR

Not Used

3.18 STEEL COMPONENTS FOR MILLWORK ITEMS

Coordinate and deliver to Millwork fabricator for assembly where millwork items are secured to metal fabrications.

3.19 CLEAN AND ADJUSTING

- A. Adjust movable parts including hardware to operate as designed without binding or deformation of the members centered in the opening or frame and, where applicable, contact surfaces fit tight and even without forcing or warping the components.

- B. Clean after installation exposed prefinished and plated items and items fabricated from stainless steel, aluminum and copper alloys, as recommended by the metal manufacture and protected from damage until completion of the project.

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SECTION 05 51 00
METAL STAIRS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies steel stairs with railings.
- B. Types:
 - 1. Closed riser stairs with concrete filled treads and platforms.
 - 2. Industrial stairs: Closed riser stairs.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Concrete fill for treads and platforms: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- C. Wall handrails and railings for other than steel stairs:
Section 05 50 00, METAL FABRICATIONS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Postconsumer and preconsumer recycled content as specified in
PART 2 - PRODUCTS.
- C. Shop Drawings: Show design, fabrication details, installation, connections, material, and size of members.
- D. Fabrication qualifications.
- E. Installer qualifications.
- F. Calculations.
- G. Welding qualifications.

1.4 QUALITY ASSURANCE:

- A. Fabricator: A firm with a minimum of three (3) years' experience in type of work required by this section. Submit fabricator qualifications.
- B. Installer: A firm with a minimum of three (3) years' experience in type of work required by this section. Submit installer qualifications.
- C. Calculations: Provide professionally prepared calculations and certification of performance of this work, signed and sealed by a Professional Engineer registered in the state where the work is located. Perform structural design of the stair including supports for

the metal stair frame. Indicate how Design Criteria as specified have been incorporated into the design.

- D. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M and AWS D1.3/D1.3M.

1.5 APPLICATION PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation.

- B. American Society of Mechanical Engineers (ASME):

B18.2.1-12.....Square, Hex, Heavy Hex, and Askew Head Bolts
and Hex, Heavy Hex, Hex Flange, Lobed Head, and
Lag Screws (Inch Series)

B18.2.3.8M-81(R2005)....Metric Heavy Lag Screws

B18.6.1-81(R2008).....Wood Screws (Inch Series)

B18.6.3-13.....Machine Screws, Tapping Screws, and Metallic
Drive Screws (Inch Series)

B18.6.5M-10.....Metric Thread Forming and Thread Cutting
Tapping Screws

B18.6.7M-10.....Metric Machine Screws

B18.22M-81(R2010).....Metric Plain Washers

B18.21.1-09.....Washers: Helical Spring-Lock, Tooth Lock, and
Plain Washer (Inch Series)

- B. ASTM International (ASTM):

A36/A36M-14.....Structural Steel

A47/A47M-99 (R2014).....Ferritic Malleable Iron Castings

A48/A48M-03(R2012).....Gray Iron Castings

A53/A53M-12.....Pipe, Steel, Black and Hot-Dipped Zinc-Coated
Welded and Seamless

A123/A123M-13.....Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products

A153/A153M-09.....Zinc Coating (Hot-Dip) on Iron and Steel
Hardware

A307-14.....Carbon Steel Bolts, Studs and Threaded Rod
60,000 PSI Tensile Strength

A653/A653M-13.....Steel Sheet, Zinc Coated (Galvanized) or Zinc
Alloy Coated (Galvannealed) by the Hot-Dip
Process

- A786/A786M-05(R2009)....Rolled Steel Floor Plates
A1008/A1008M-13.....Steel, Sheet, Cold-Rolled, Carbon, Structural,
High-Strength, Low-Alloy
A1011/A1011M-14.....Steel, Sheet and Strip, Strip, Hot-Rolled
Carbon, Structural, High-Strength, Low-Alloy
- C. American Welding Society (AWS):
D1.1/D1.1M-10.....Structural Welding Code-Steel
D1.3/D1.3M-08.....Structural Welding Code-Sheet Steel
- D. The National Association of Architectural Metal Manufactures (NAAMM)
Manuals:
MBG 531-09.....Metal Bar Gratings
AMP521-01.....Pipe Railing Manual, Including Round Tube
- E. American Iron and Steel Institute (AISI):
S100-12.....Design of Cold-Formed Steel Structural Members
- F. National Fire Protection Association (NFPA):
101-15.....Life Safety Code
- G. Society for Protective Coatings (SSPC):
Paint 25(1997; E 2004)..Zinc Oxide, Alkyd, Linseed Oil Primer for Use
Over Hand Cleaned Steel, Type I and Type II
- SPEC WRITER NOTES:
1. Verify that detail of stairs is shown
on construction documents.
2. See NAAMM stair manual.

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA:

- A. Design stairs to support live load of 4.79 kN/sq. m (100 lbf/ sq. ft.)
and a concentrated load of 1.33 kN (300 lbf) applied on an area of
2580 sq. mm (4 sq. in.).
1. Uniform and concentrated loads need not be assumed to act
concurrently.
 2. Provide stair framing capable of withstanding stresses resulting
from railing loads in addition to the loads specified above. Limit
deflection of treads, platforms, and framing members to L/360 or
6.4 mm (1/4 inch), whichever is less.
- B. Provide structural design, fabrication and assembly in accordance with
requirements of NAAMM Metal Stairs Manual, except as otherwise
specified or shown.

- C. Design Grating treads in accordance with NAAMM Metal Bar Grating Manual.
- D. Design handrails and top rails of guards to support uniform load of not 0.73 kN/m (50 lbf/ft.) applied in any direction and a concentrated load of 0.89 kN (200 lbf) applied in any direction. Uniform and concentrated loads need not be assumed to act concurrently.
- E. Infill of guards to support concentrated load of 0.22 kN (50 lbf) applied horizontally on an area of 0.093 sq. m (1 sq. ft.).
- F. Design fire stairs to conform to NFPA 101.

2.2 MATERIALS:

- A. Steel Pipe: ASTM A53/A53M, Standard Weight, zinc coated.
- B. Steel Grating: Metal bar type grating NAAMM BG.
- C. Sheet Steel: ASTM A1008/A1008M.
- D. Structural Steel: ASTM A36/A36M.
- E. Steel Floor Plate: ASTM A786/A786M.
- F. Steel Decking: Form from zinc coated steel conforming to ASTM A653/A653M, with properties conforming to AISI S100 Specification for the Design of Cold-Formed Steel Structural Members.
- G. Steel Plate: ASTM A1011/A1011M.
- H. Iron Castings: ASTM A48/A48M, Class 30.
- I. Malleable Iron Castings: ASTM A47/A47M.
- J. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than 30 percent.

2.3 FABRICATION GENERAL:

- A. Fasteners:
 - 1. Conceal bolts and screws wherever possible.
 - 2. Use countersunk heads on exposed bolts and screws with ends of bolts and screws dressed flush after nuts are set.
 - 3. Galvanized zinc-coated fasteners in accordance with ASTM A153/A153M and used for exterior applications or where built into exterior walls or floor systems. Select fasteners for the type, grade, and class required for the installation of steel stair items.
 - 4. Standard/regular hexagon-head bolts and nuts be conforming to ASTM A307, Grade A.
 - 5. Square-head lag bolts conforming to ASME B18.2.3.8M, ASME B18.2.1.
 - 6. Machine screws cadmium-plated steel conforming to ASME B18.6.7M, ASME B18.6.3.

7. Wood screws, flat-head carbon steel conforming to ASME B18.6.5M, ASME B18.6.1.
 8. Plain washers, round, general-assembly-grade, carbon steel conforming to ASME B18.22M, ASME B18.21.1.
 9. Lockwashers helical spring, carbon steel conforming to ASME B18.2.1, ASME B18.2.3.8M.
- B. Welding:
1. Structural steel, AWS D1.1/D1.1M, and sheet steel, AWS D1.3/D1.3M.
 2. Where possible, locate welds on unexposed side.
 3. Grind exposed welds smooth and true to contour of welded member.
 4. Remove welding splatter.
- C. Remove sharp edges and burrs.
- D. Fit stringers to head channel and close ends with steel plates welded in place where shown.
- E. Fit face stringer to newel post by tenoning into newel post, or by notching and fitting face stringer to side of newel where shown.
- F. Shop Prime Painting: Shop prime steelwork with red oxide primer in accordance with SSPC Paint 25.
1. Hot dip galvanize steelwork as indicated in accordance with ASTM A123/A123M. Touch up abraded surfaces and cut ends of galvanized members with zinc-dust, zinc-oxide primer, or an approved galvanizing repair compound.
- G. Form exposed work true to line and level with accurate angles and surfaces and straight sharp edges. Ease exposed edges to a radius of approximately 0.8 mm (1/32 inch), and bend metal corners to the smallest radius possible without causing grain separation or otherwise impairing the work.
- H. Continuously weld corners and seams in accordance with the recommendations of AWS D1.1/D1.1M. Grind smooth exposed welds and flush to match and blend with adjoining surfaces.
- I. Form exposed connections with hairline joints that are flush and smooth, using concealed fasteners wherever possible. Use exposed fasteners of the type indicated or, if not indicated, use Phillips flathead (countersunk) screws or bolts.
- J. Provide and coordinate anchorage of the type indicated with the supporting structure. Fabricate anchoring devices, space as indicated

and required to provide adequate support for the intended use of the work.

- K. Use hot-rolled steel bars for work fabricated for bar stock unless work is indicated or specified as fabricated from cold-finished or cold-rolled stock.

2.4 RAILINGS:

- A. Fabricate railings, including handrails, from steel pipe.
 - 1. Connections may be standard fittings designed for welding or coped or mitered pipe with full welds.
 - 2. Wall handrails are provided under Section 05 50 00, METAL FABRICATIONS.
- B. Return ends of handrail to wall and close free end.
- C. Provide standard terminal castings where fastened to newel.
- D. Space intermediate posts not over 1828 mm (6 feet) on center between end post or newel post.
- E. Fabricate handrail brackets from cast malleable iron.
- F. Provide standard terminal fittings at ends of post and rails.

2.5 CLOSED RISER STAIRS:

- A. Provide treads, risers, platforms, railings, stringers, headers and other supporting members.
- B. Fabricate pans for treads and platforms, and risers from sheet steel.
- C. Form risers with sanitary cove.
- D. Fabricate stringers, headers, and other supporting members from structural steel.
- E. Construct newel posts of steel tubing having wall thickness not less than 5 mm (3/16-inch), with forged steel caps and drops.

2.6 INDUSTRIAL STAIRS:

- A. Provide treads, platforms, railings, stringers and other supporting members as shown.
- B. Treads and platforms of checkered steel floor plate:
 - 1. Turn floor plate down to form nosing on treads and edge of platform at head of stairs.
 - 2. Support tread and platforms with angles welded to plate.
 - 3. Do not leave exposed fasteners on top of treads or platform surfaces.

C. Treads and platforms of steel grating:

1. Fabricate steel grating treads and platforms in accordance with requirements of NAAMM MBG 531-09.
2. Provide end-banding bars, except where carrier angle are used at tread ends.
3. Support treads by use of carrier plates or carrier angle. Use carrier plate end banding bars on exterior stairs.
4. Provide abrasive nosing on treads and edge of platforms at head of stairs.
5. Provide toe plates on platforms where shown.

PART 3 - EXECUTION

3.1 STAIR INSTALLATION:

- A. Provide hangers and struts required to support the loads imposed.
- B. Perform job site welding and bolting as specified for shop fabrication.
- C. Set stairs and other members in position and secure to structure as shown.
- D. Install stairs plumb, level and true to line.
- E. Provide steel closure plate to fill gap between the stringer and surrounding wall. Weld and apply primer, ready to accept paint finish.

3.2 RAILING INSTALLATION:

- A. Install standard terminal fittings at ends of posts and rails.
- B. Secure brackets, posts and rails to steel by welds, and to masonry or concrete with expansion sleeves and bolts, except secure posts at concrete by setting in sleeves filled with commercial non-shrink grout.
- C. Set rails horizontal or parallel to rake of stairs to within 3 mm in 3658 mm (1/8-inch in 12 feet).
- D. Set posts plumb and aligned to within 3 mm in 3658 mm (1/8-inch in 12 feet).

3.3 FIELD PRIME PAINTING:

- A. Touch-up abraded areas with same primer paint used for shop priming.
- B. Touch up abraded galvanized areas.

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SECTION 06 10 00
ROUGH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies wood, sheathing, furring, nailers, and rough hardware.

1.2 RELATED WORK:

- A. Sustainable design requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Milled woodwork: Section 06 20 00, FINISH CARPENTRY.
- C. Gypsum sheathing: Section 09 29 00, GYPSUM BOARD.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Postconsumer and preconsumer recycled content as specified in PART 2 - PRODUCTS.
 - 2. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
 - 3. For composite wood products, submit documentation indicating that product contains no added urea formaldehyde.
- C. Shop Drawings showing framing connection details, fasteners, connections and dimensions.
- D. Manufacturer's Literature and Data:
 - 1. Submit data for lumber, panels, hardware and adhesives.
 - 2. Submit data for wood-preservative treatment from chemical treatment manufacturer and certification from treating plants that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained.
 - 3. Submit data for fire retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Include physical properties of treated materials based on testing by a qualified independent testing agency.
 - 4. For products receiving a waterborne treatment, submit statement that moisture content of treated materials was reduced to levels specified before shipment to project site.

E. Manufacturer's certificate for unmarked lumber.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Stack plywood and other board products so as to prevent warping.
- B. Locate stacks on well drained areas, supported at least 152 mm (6 inches) above grade and cover with well-ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.5 QUALITY ASSURANCE:

- A. Installer: A firm with a minimum of three (3) years' experience in the type of work required by this section.

1.6 GRADING AND MARKINGS:

- A. Any unmarked plywood panel for its grade and species will not be allowed on VA Construction sites for lumber and material not normally grade marked, provide manufacturer's certificates (approved by an American Lumber Standards approved agency) attesting that lumber and material meet the specified the specified requirements.

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Forest and Paper Association (AFPA):
 - NDS-15.....National Design Specification for Wood Construction
 - WCD1-01.....Details for Conventional Wood Frame Construction
- C. American Institute of Timber Construction (AITC):
 - A190.1-07.....Structural Glued Laminated Timber
- D. American Society of Mechanical Engineers (ASME):
 - B18.2.1-12(R2013).....Square and Hex Bolts and Screws
 - B18.2.2-10.....Square and Hex Nuts
 - B18.6.1-81(R2008).....Wood Screws
- E. American Plywood Association (APA):
 - E30-11.....Engineered Wood Construction Guide
- F. ASTM International (ASTM):
 - A653/A653M-13.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process

- C954-11.....Steel Drill Screws for the Application of
Gypsum Board or Metal Plaster Bases to Steel
Studs from 0.033 inch (2.24 mm) to 0.112-inch
(2.84 mm) in thickness
- C1002-14.....Steel Self-Piercing Tapping Screws for the
Application of Gypsum Panel Products or Metal
Plaster Bases to Wood Studs or Metal Studs
- D198-14.....Test Methods of Static Tests of Lumber in
Structural Sizes
- D2344/D2344M-13.....Test Method for Short-Beam Strength of Polymer
Matrix Composite Materials and Their Laminates
- D2559-12a.....Adhesives for Structural Laminated Wood
Products for Use Under Exterior (Wet Use)
Exposure Conditions
- D3498-03 (R2011).....Adhesives for Field-Gluing Plywood to Lumber
Framing for Floor Systems
- D6108-13.....Test Method for Compressive Properties of
Plastic Lumber and Shapes
- D6109-13.....Test Methods for Flexural Properties of
Unreinforced and Reinforced Plastic Lumber and
Related Products
- D6111-13a.....Test Method for Bulk Density and Specific
Gravity of Plastic Lumber and Shapes by
Displacement
- D6112-13.....Test Methods for Compressive and Flexural Creep
and Creep-Rupture of Plastic Lumber and Shapes
- F844-07a (R2013).....Washers, Steel, Plain (Flat) Unhardened for
General Use
- F1667-13.....Nails, Spikes, and Staples
- G. American Wood Protection Association (AWPA):
AWPA Book of Standards
- H. Commercial Item Description (CID):
A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self
Threading Anchors)
- I. Forest Stewardship Council (FSC):
FSC-STD-01-001 (Ver. 4-0) FSC Principles and Criteria for Forest
Stewardship

- J. Military Specification (Mil. Spec.):
MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated
- K. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products
- L. Truss Plate Institute (TPI):
TPI-85.....Metal Plate Connected Wood Trusses
- M. U.S. Department of Commerce Product Standard (PS)
PS 1-95.....Construction and Industrial Plywood
PS 20-10.....American Softwood Lumber Standard
- N. ICC Evaluation Service (ICC ES):
AC09.....Quality Control of Wood Shakes and Shingles
AC174.....Deck Board Span Ratings and Guardrail Systems
(Guards and Handrails)

PART 2 - PRODUCTS

2.2 PLYWOOD:

- A. Comply with PS 1.
- B. Bear the mark of a recognized association or independent inspection agency that maintains continuing control over quality of plywood which identifies compliance by veneer grade, group number, span rating where applicable, and glue type.
- C. Sheathing:
 - 1. APA rated Exposure 1 or Exterior; panel grade CD or better.
 - 2. Wall sheathing:
 - a. Minimum 9 mm (11/32 inch) thick with supports 406 mm (16 inches) on center and 12 mm (15/32 inch) thick with supports 610 mm (24 inches) on center unless specified otherwise.
 - b. Minimum 1200 mm (48 inches) wide at corners without corner bracing of framing.
 - 3. Roof sheathing:
 - a. Minimum 9 mm (11/32 inch) thick with span rating 24/0 or 12 mm (15/32 inch) thick with span rating for supports 406 mm (16 inches) on center unless specified otherwise.
 - b. Minimum 15 mm (19/32 inch) thick or span rating of 40/20 or 18 mm (23/32 inch) thick or span rating of 48/24 for supports 610 mm (24 inches) on center.

2.3 ROUGH HARDWARE AND ADHESIVES:

A. Anchor Bolts:

1. ASME B18.2.1 and ASME B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
2. Extend at least 203 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).

B. Miscellaneous Bolts: Expansion Bolts: C1D A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Provide 13 mm (1/2 inch) bolt unless shown otherwise.

C. Washers

1. ASTM F844.
2. Provide zinc or cadmium coated steel or cast iron for washers exposed to weather.

D. Screws:

1. Wood to Wood: ASME B18.6.1 or ASTM C1002.
2. Wood to Steel: ASTM C954, or ASTM C1002.

E. Nails:

1. Size and type best suited for purpose unless noted otherwise.
Provide aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
2. ASTM F1667:
 - a. Common: Type I, Style 10.
 - b. Concrete: Type I, Style 11.
 - c. Barbed: Type I, Style 26.
 - d. Underlayment: Type I, Style 25.
 - e. Masonry: Type I, Style 27.
 - f. Provide special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.

F. Framing and Timber Connectors:

1. Fabricate of ASTM A653/A653M, Grade A; steel sheet not less than 1.3 mm (0.052 inch) thick unless specified otherwise. Apply standard plating to steel timber connectors after punching, forming and assembly of parts.

2. Framing Angles: Angle designed with bendable legs to provide three (3) way anchors.
3. Straps:
 - a. Designed to provide wind and seismic ties with sizes as shown or specified.
 - b. Strap ties not less than 32 mm (1-1/4 inches) wide.
 - c. Punched for fastener.
4. Metal Bridging:
 - a. V shape deformed strap with not less than two (2) nail holes at ends, designed to nail to top and side of framing member and bottom and side of opposite member.
 - b. Not less than 19 by 127 mm (3/4 by 5 inches) bendable nailing flange on ends.
 - c. Fabricated of 1 mm (0.04 inch) minimum thick sheet.
5. Joint Plates:
 - a. Steel plate punched for nails.
 - b. Steel plates formed with teeth or prongs for mechanically clamping plates to wood.
 - c. Size for axial eccentricity, and fastener loads.

G. Adhesives:

1. For field-gluing plywood to lumber framing floor or roof systems: ASTM D3498.
2. Adhesives to have a VOC content of 70 g/L or less when calculated according to 40 CFR 59, (EPA Method 24).

PART 3 - EXECUTION

3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:

- A. Conform to applicable requirements of the following:
1. AFPA NDS for timber connectors.
 2. AITC A190.1 Timber Construction Manual for heavy timber construction.
 3. AFPA WCD1 for nailing and framing unless specified otherwise.
 4. APA for installation of plywood or structural use panels.
 5. TPI for metal plate connected wood trusses.
- B. Fasteners:
1. Nails.
 - a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA WCD1 where detailed nailing requirements are

not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.

- b. Use special nails with framing connectors.
 - c. For sheathing and subflooring, select length of nails sufficient to extend 25 mm (1 inch) into supports.
 - d. Use 8d or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.
 - e. Use 16d or larger nails for nailing through 50 mm (2 inch) thick lumber.
2. Bolts:
- a. Fit bolt heads and nuts bearing on wood with washers.
 - b. Countersink bolt heads flush with the surface of nailers.
 - c. Embed in concrete and solid masonry or provide expansion bolts. Special bolts or screws designed for anchor to solid masonry or concrete in drilled holes may be used.
 - d. Provide toggle bolts to hollow masonry or sheet metal.
 - e. Provide bolts to steel over 2.84 mm (0.112 inch, 11 gage) in thickness. Secure wood nailers to vertical structural steel members with bolts, placed one at ends of nailer and 610 mm (24 inch) intervals between end bolts. Provide clips to beam flanges.
3. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
- a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
 - b. ASTM C954 for steel over 0.84 mm (0.033 inch) thick.
4. Power actuated drive pins may be provided where practical to anchor to solid masonry, concrete, or steel.
5. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Provide metal plugs, inserts or similar fastening.
6. Screws to Join Wood:
- a. Where shown or option to nails.
 - b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
 - c. Spaced same as nails.

C. Set sills or plates level in full bed of mortar on masonry or concrete walls.

1. Space anchor bolts 1219 mm (4 feet) on centers between ends and within 152 mm (6 inches) of end. Stagger bolts from side to side on plates over 178 mm (7 inches) in width.
2. Provide shims of slate, tile or similar approved material to level wood members resting on concrete or masonry. Do not use wood shims or wedges.
3. Closely fit, and set to required lines.
- D. Cut notch, or bore in accordance with AFPA WCD1 passage of ducts wires, bolts, pipes, conduits and to accommodate other work. Repair or replace miscut, misfit or damaged work.
- E. Nailers, and Furring:
 1. Install furring, nailers, and grounds where shown.
 2. Provide longest lengths practicable.
 3. Provide fire retardant treated wood blocking where shown at openings and where shown or specified.
4. Layers of Blocking or Plates:
 - a. Stagger end joints between upper and lower pieces.
 - b. Nail at ends and not over 610 mm (24 inches) between ends.
 - c. Stagger nails from side to side of wood member over 127 mm (5 inches) in width.
- F. Sheathing:
 1. Provide plywood or structural-use panels for sheathing.
 2. Lay panels with joints staggered, with edge and ends 3 mm (1/8 inch) apart and nailed over bearings as specified.
 3. Set nails not less than 9 mm (3/8 inch) from edges.
 4. Install 50 mm by 101 mm (2 inch by 4 inch) blocking spiked between joists, rafters and studs to support edge or end joints of panels.

- - - E N D - - -

SECTION 06 20 00
FINISH CARPENTRY

PART 1 - GENERAL

1.1 1.1 SUMMARY

- A. Section Includes:
 - 1. Interior millwork.
- B. Items specified:
 - 1. Counter Shelf.
 - 2. Counter or Work Tops.
 - 3. Pegboard (Perforated Hardboard).

1.2 1. Counter or Work Tops. RELATED REQUIREMENTS

- A. Adhesive, Paint, and Finish VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Fabricated Metal brackets, bench supports and countertop legs: Section 05 50 00, METAL FABRICATIONS.
- C. Wood doors: Section 08 14 00, WOOD DOORS.
- D. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES.
- E. Stock Casework: Section 12 32 00, MANUFACTURED WOOD CASEWORK.
- F. Countertops: Section 12 36 00, COUNTERTOPS.
- G. Electrical light fixtures and duplex outlets: Division 26, ELECTRICAL.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Millwork items - Half full size scale for sections and details 1:50 (1/4-inch) for elevations and plans.
 - 2. Show construction and installation.
- C. Samples:
 - Plastic laminate finished plywood or particleboard, 150 mm by 300 mm (six by twelve inches).
- D. Certificates:
 - 1. Indicating preservative treatment and fire retardant treatment of materials meet the requirements specified.
 - 2. Indicating moisture content of materials meet the requirements specified.
- E. List of acceptable sealers for fire retardant and preservative treated materials.
- F. Manufacturer's literature and data:

1. Finish hardware
2. Sinks with fittings
3. Electrical components

1.4 DELIVERY, STORAGE AND HANDLING

- A. Protect lumber and millwork from dampness, maintaining moisture content specified both during and after delivery at site.
- B. Store finishing lumber and millwork in weathertight well ventilated structures or in space in existing buildings designated by COR. Store at a minimum temperature of 21⁰C (70⁰F) for not less than 10 days before installation.
- C. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Testing and Materials (ASTM):
 - A36/A36M-08.....Structural Steel
 - A53-12.....Pipe, Steel, Black and Hot-Dipped Zinc Coated,
Welded and Seamless
 - A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet, and Strip
 - B26/B26M-09.....Aluminum-Alloy Sand Castings
 - B221-08.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Profiles, and Tubes
 - E84-10.....Surface Burning Characteristics of Building
Materials
- C. American Hardboard Association (AHA):
 - A135.4-04.....Basic Hardboard
- D. Builders Hardware Manufacturers Association (BHMA):
 - A156.9-03.....Cabinet Hardware
 - A156.11-10.....Cabinet Locks
 - A156.16-08.....Auxiliary Hardware
- E. Hardwood Plywood and Veneer Association (HPVA):
 - HP1-09.....Hardwood and Decorative Plywood
- F. National Particleboard Association (NPA):
 - A208.1-09.....Wood Particleboard
- G. American Wood-Preservers' Association (AWPA):

- AWPA C1-03.....All Timber Products - Preservative Treatment by
Pressure Processes
- H. Architectural Woodwork Institute (AWI):
AWI-09.....Architectural Woodwork Quality Standards and
Quality Certification Program
- I. National Electrical Manufacturers Association (NEMA):
LD 3-05.....High-Pressure Decorative Laminates
- J. U.S. Department of Commerce, Product Standard (PS):
PS20-10.....American Softwood Lumber Standard
- K. Military Specification (Mil. Spec):
MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated
- L. Federal Specifications (Fed. Spec.):
A-A-1922A.....Shield Expansion
A-A-1936.....Contact Adhesive
FF-N-836D.....Nut, Square, Hexagon Cap, Slotted, Castle
FF-S-111D(1).....Screw, Wood
MM-L-736(C).....Lumber, Hardwood

PART 2 - PRODUCTS

2.1 BIO-BASED MATERIAL:

Bio-based Materials: For products designated by the USDA's Bio-Preferred program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specification section. For more information regarding the product categories covered by the Bio-Preferred program, visit <http://www.bio-preferred.gov>

2.2 LUMBER

A. Grading and Marking:

1. Lumber shall bear the grade mark, stamp, or other identifying marks indicating grades of material.
2. Such identifying marks on a material shall be in accordance with the rule or standard under which the material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
3. The inspection agency for lumber shall be approved by the Board of Review, American Lumber Standards Committee, to grade species used.

B. Sizes:

1. Lumber Size references, unless otherwise specified, are nominal sizes, and actual sizes shall be within manufacturing tolerances allowed by the standard under which product is produced.
2. Millwork, standing and running trim, and rails: Actual size as shown or specified.

C. Hardwood: MM-L-736, species as specified for each item.

D. Softwood: PS-20, exposed to view appearance grades:

1. Use C select or D select, vertical grain for transparent finish including stain transparent finish.
2. Use Prime for painted or opaque finish.

E. Use edge grain Wood members exposed to weather.

2.3 PLYWOOD

A. Softwood Plywood:

1. Prod. Std.
2. Grading and Marking:
 - a. Each sheet of plywood shall bear the mark of a recognized association or independent inspection agency that maintains continuing control over the quality of the plywood.
 - b. The mark shall identify the plywood by species group or identification index, and shall show glue type, grade, and compliance with PS1.
3. Plywood, 13 mm (1/2 inch) and thicker; not less than five ply construction, except 32 mm (1-1/4 inch) thick plywood not less than seven ply.
4. Plastic Laminate Plywood Cores:
 - a. Exterior Type, and species group.
 - b. Veneer Grade: A-C.
5. Shelving Plywood:
 - a. Interior Type, any species group.
 - b. Veneer Grade: A-B or B-C.
6. Other: As specified for item.

B. Hardwood Plywood:

1. HPVA: HP.1
2. Species of face veneer shall be as shown or as specified in connection with each particular item.
3. Inside of Building:
 - a. Use Type II (interior) A grade veneer for transparent finish.
 - b. Use Type II (interior) Sound Grade veneer for paint finish.

4. On Outside of Building:

- a. Use Type I, (exterior) A Grade veneer for natural or stained and varnish finish.
- b. Use Type I, (exterior) Sound Grade veneer for paint finish.

5. Use plain sliced red oak unless specified otherwise.

2.4 PARTICLEBOARD

A. NPA A208.1

B. Plastic Laminate Particleboard Cores:

- 1. Use Type 1, Grade 1-M-3, or Type 2, Grade 2-M-2, unless otherwise specified.
- 2. Use Type 2, Grade 2-M-2, exterior bond, for tops with sinks.

C. General Use: Type 1, Grade 1-M-3 or Type 2, Grade 2-M-2.

2.5 PLASTIC LAMINATE

A. NEMA LD-3.

B. Exposed decorative surfaces including countertops, both sides of cabinet doors, and for items having plastic laminate finish. General Purpose, Type HGL.

C. Cabinet Interiors including Shelving: Both of following options to comply with NEMA, CLS as a minimum.

- 1. Plastic laminate clad plywood or particle board.
- 2. Resin impregnated decorative paper thermally fused to particle board.

D. Backing sheet on bottom of plastic laminate covered wood tops: Backer, Type HGP.

E. Post Forming Fabrication, Decorative Surfaces: Post forming, Type HGP.

2.6 BUILDING BOARD (HARDBOARD)

A. ANSI/AHA A135.4, 6 mm (1/4 inch) thick unless specified otherwise.

B. Perforated hardboard (Pegboard): Type 1, Tempered perforated 6 mm (1/4 inch) diameter holes, on 25 mm (1 inch) centers each way, smooth surface one side.

C. Wall paneling at gas chain rack: Type 1, tempered, Fire Retardant treated, smooth surface on side.

2.7 ADHESIVE

A. For Plastic Laminate: Fed. Spec. A-A-1936.

B. For Interior Millwork: Unextended urea resin, unextended melamine resin, phenol resin, or resorcinol resin.

C. For Exterior Millwork: Unextended melamine resin, phenol resin, or resorcinol resin.

2.8 STAINLESS STEEL

ASTM A167, Type 302 or 304.

2.9 ALUMINUM CAST

ASTM B26

2.10 ALUMINUM EXTRUDED

ASTM B221

2.11 HARDWARE

A. Rough Hardware:

1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electric-galvanizing process. Galvanized where specified.
2. Use galvanized coating on ferrous metal for exterior work unless non-ferrous metals or stainless is used.
3. Fasteners:
 - a. Bolts with Nuts: FF-N-836.
 - b. Expansion Bolts: A-A-1922A.
 - c. Screws: Fed. Spec. FF-S-111.

B. Finish Hardware

1. Cabinet Hardware: ANSI A156.9.
 - a. Door/Drawer Pulls: B02011. Door in seismic zones: B03182.
 - b. Drawer Slides: B05051 for drawers over 150 mm (6 inches) deep, B05052 for drawers 75 mm to 150 mm 3 to 6 inches) deep, and B05053 for drawers less than 75 mm (3 inches) deep.
 - c. Sliding Door Tracks: B07063.
 - d. Adjustable Shelf Standards: B4061 with shelf rest B04083.
 - e. Concealed Hinges: B1601, minimum 110 degree opening.
 - f. Butt Hinges: B01361, for flush doors, B01381 for inset lipped doors, and B01521 for overlay doors.
 - g. Cabinet Door Catch: B0371 or B03172.
 - h. Vertical Slotted Shelf Standard: B04103 with shelf brackets B04113, sized for shelf depth.
2. Cabinet Locks: ANSI A156.11.
 - a. Drawers and Hinged Door: E07262.
 - b. Sliding Door: E07162.
3. Auxiliary Hardware: ANSI A156.16.
 - a. Shelf Bracket: B04041, japanned or enameled finish.
 - b. Combination Garment rod and Shelf Support: B04051 japanned or enamel finish.

- c. Closet Bar: L03131 chrome finish of required length.
- d. Handrail Brackets: L03081 or L03101.
 - 1) Cast Aluminum, satin polished finish.
 - 2) Cast Malleable Iron, japanned or enamel finish.
- 4. Steel Channel Frame and Leg supports for Counter top. Fabricated under Section 05 50 00, METAL FABRICATIONS.
- 5. Pipe Bench Supports:
 - a. Pipe: ASTM A53.
- 6. Fabricated Wall Bench Supports:
 - a. Steel Angles: ASTM A36 steel with chrome finish, or ASTM A167, stainless steel with countersunk wood screws, holes at 64 mm (2-1/2 inches) on center on horizontal member.
 - b. Use 38 mm by 38 mm by 5 mm (1-1/2 by 1-1/2 by 3/16 inch) angle thick drilled for screw and bolt holes unless shown otherwise. Drill 6 mm (1/4 inch) holes for anchors on vertical member, not more than 200 mm (8 inches) on center between ends or corners.
 - c. Stainless steel bars brackets: ASTM A167, fabricated to shapes shown, Number 4 finish. Use 50 mm by 5 mm (2 inch by 3/16 inch) bars unless shown otherwise. Drill for anchors and screws. Drill countersunk wood screw holes at 64 mm (2-1/2 inches) on center on horizontal members and not less than two 13 mm (1/4 inch) hole for anchors on vertical member.
- 7. Thru-Wall Counter Brackets:
 - a. Steel angles drilled for fasteners on 100 mm (4 inches) centers.
 - b. Baked enamel prime coat finish.
- 8. Folding Shelf Bracket:
 - a. Steel Shelf bracket, approximately 400 mm by 400 mm (16 by 16 inches), folding type with baked gray enamel finish or chrome plated finish.
 - b. Bracket legs shall be approximately 28 mm (1-1/8 inches) wide.
 - c. Distance from center line of hinge pin to back of vertical leg shall be 44 mm (1-3/4 inches) or provide for wood spacer if hinge line is at joint of vertical and horizontal leg.
 - d. Distance from face to face of bracket when closed shall be 50 mm (2 inches).
 - e. Brackets shall automatically lock when counter is raised parallel to floor and shall unlock manually.

- f. Each bracket shall support not less than 68 Kg (150 pounds) evenly distributed.
- 9. Edge Strips Moldings:
 - a. Driven type "T" shape with serrated retaining stem; vinyl plastic to match plastic laminate color, stainless steel, or 3 mm (1/8 inch) thick extruded aluminum.
 - b. Stainless steel or extruded aluminum channels.
 - c. Stainless steel, number 4 finish; aluminum, mechanical applied medium satin finish, clear anodized 0.1 mm (0.4 mils) thick.
- 10. Rubber or Vinyl molding
 - a. Rubber or vinyl standard stock and in longest lengths practicable.
 - b. Design for closures at joints with walls and adhesive anchorage.
 - c. Adhesive as recommended by molding manufacturer.
- 11. Primers: Manufacturer's standard primer for steel providing baked enamel finish.

2.12 MOISTURE CONTENT

- A. Moisture content of lumber and millwork at time of delivery to site.
 - 1. Interior finish lumber, trim, and millwork 32 mm (1-1/4 inches) or less in nominal thickness: 12 percent on 85 percent of the pieces and 15 percent on the remainder.
 - 2. Exterior treated or untreated finish lumber and trim 100 mm (4 inches) or less in nominal thickness: 15 percent.
 - 3. Moisture content of other materials shall be in accordance with the standards under which the products are produced.

2.13 FIRE RETARDANT TREATMENT

- A. Where wood members and plywood are specified to be fire retardant treated, the treatment shall be in accordance with Mil. Spec. MIL-L19140.
- B. Treatment and performance inspection shall be by an independent and qualified testing agency that establishes performance ratings.
- C. Each piece of treated material shall bear identification of the testing agency and shall indicate performance in accordance with such rating of flame spread and smoke developed.
- D. Treat wood for maximum flame spread of 25 and smoke developed of 25.
- E. Fire Resistant Softwood Plywood:
 - 1. Use Grade A, Exterior, plywood for treatment.

2. Meet the following requirements when tested in accordance with ASTM E84.

- a. Flame spread: 0 to 25.
- b. Smoke developed: 100 maximum

F. Fire Resistant Hardwood Plywood:

- 1. Core: Fire retardant treated softwood plywood.
- 2. Hardwood face and back veneers untreated,
- 3. Factory seal panel edges, to prevent loss of fire retardant salts.

2.14 PRESERVATIVE TREATMENT

Wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including wood members used for rough framing of millwork items except heart-wood Redwood and Western Red Cedar shall be preservative treated in accordance with AWPA Standards.

A. Use Grade A, exterior plywood for treatment.

2.15 FABRICATION

A. General:

- 1. Except as otherwise specified, use AWI Custom Grade for architectural woodwork and interior millwork.
- 2. Finish woodwork shall be free from pitch pockets.
- 3. Except where special profiles are shown, trim shall be standard stock molding and members of the same species.
- 4. Plywood shall be not less than 13 mm (1/2 inch), unless otherwise shown or specified.
- 5. Edges of members in contact with concrete or masonry shall have a square corner caulking rebate.
- 6. Fabricate members less than 4 m (14 feet) in length from one piece of lumber, back channeled and molded as shown.
- 7. Interior trim and items of millwork to be painted may be fabricated from jointed, built-up, or laminated members, unless otherwise shown on drawings or specified.
- 8. Plastic Laminate Work:
 - a. Factory glued to either a plywood or a particle board core, thickness as shown or specified.
 - b. Cover exposed edges with plastic laminate, except where aluminum, stainless steel, or plastic molded edge strips are shown or specified. Use plastic molded edge strips on 19 mm (3/4-inch) molded thick or thinner core material.

- c. Provide plastic backing sheet on underside of countertops, vanity tops, thru-wall counter and sills including back splashes and end splashes of countertops.
 - d. Use backing sheet on concealed large panel surface when decorative face does not occur.
- B. Counter or Work Tops:
 - 1. Fabrication with plastic laminate over 32 mm (1-1/4 inch) thick core unless shown otherwise.
 - a. Use decorative laminate for exposed edges of tops 38 mm (1-1/2 inches) wide and on back splash and end splash. Use plastic or metal edges for top edges less than 38 mm (1-1/2 inches) wide.
 - b. Assemble back splash and end splash to counter top.
 - c. Use one piece counters for straight runs.
 - d. Miter corners for field joints with overlapping blocking on underside of joint.
 - 2. Fabricate wood counter for work benches as shown.
- C. Wood handrails:
 - 1. Fabricate from Maple or Birch.
 - 2. AWI Premium Grade.
 - 3. Fabricate in one piece and one length when practical.
 - 4. Fabricate curved sections for ends of rails to return to wall and where rails change slope or direction.
 - 5. Joints are permitted only where rail changes direction or slope, or where necessary for field erection or shipping.
 - 6. Scarf or dowel all joints to provide a smooth and rigid connection. Glue all joints.
 - 7. Fit joints, to produce a hair-line crack.
 - 8. Completely shop fabricated in accordance with approved shop drawings.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

- A. Maintain work areas and storage areas to a minimum temperature of 21°C (70°F) for not less than 10 days before and during installation of interior millwork.
- B. Do not install finish lumber or millwork in any room or space where wet process systems such as concrete, masonry, or plaster work is not complete and dry.

3.2 INSTALLATION

A. General:

1. Millwork receiving transparent finish shall be primed and back-painted on concealed surfaces. Set no millwork until primed and back-painted.
2. Secure trim with fine finishing nails, screws, or glue as required.
3. Set nails for putty stopping. Use washers under bolt heads where no other bearing plate occurs.
4. Seal cut edges of preservative and fire retardant treated wood materials with a certified acceptable sealer.
5. Coordinate with plumbing and electrical work for installation of fixtures and service connections in millwork items.
6. Plumb and level items unless shown otherwise.
7. Nail finish at each blocking, lookout, or other nailer and intermediate points; toggle or expansion bolt in place where nails are not suitable.
8. Exterior Work: Joints shall be close fitted, metered, tongue and grooved, rebated, or lapped to exclude water and made up in thick white lead paste in oil.

B. Handrails:

1. Install in one piece and one length when practical.
2. Where rails change slope or direction, install special curved sections and ends of rails to return to wall, glue all field joints.
3. Secure rails with wood screws at 450 mm (18 inches) on centers to metal balustrades top rail.
4. Install brackets within 300 mm (12 inches) of ends of handrails and at every spaced intervals between not exceeding 1500 mm (5 feet) on centers at intervals between as shown. Anchor brackets as detailed and rails to brackets with screws.

C. Install with butt joints in straight runs and miter at corners.

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SECTION 07 08 00
FACILITY EXTERIOR CLOSURE COMMISSIONING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 07 and Division 08.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the Facility exterior closure, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding commissioning processes and procedures, as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 07 and Division 08 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of and of Division 07 and 08, is required in cooperation with the VA and the Commissioning Agent.
- B. The Facility exterior closure systems commissioning will include the systems listed in Section 01 19 00 General Commissioning Requirements:

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent

will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

- A. Commissioning of the building envelope systems will require inspection of individual elements of the envelope construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 19 00 and the Commissioning plan to schedule envelope inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 07 or Division 08 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the VA COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 07 and 08 Sections for additional Contractor training requirements.

----- END -----

SECTION 07 11 13
BITUMINOUS DAMPPROOFING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Bituminous dampproofing on concrete and masonry surfaces.

1.2 RELATED REQUIREMENTS

A. Concrete: Section 03 00 00, CAST-IN-PLACE CONCRETE.

B. Masonry Surfaces Below Grade: Section 04 20 00, UNIT MASONRY.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. ASTM International (ASTM):

1. C578-15 - Rigid, Cellular Polystyrene Thermal insulation.
2. D226/D226M-09 - Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing.
3. D449/D449M-03(2014)e1 - Asphalt Used in Dampproofing and Waterproofing.
4. D1227-13 - Emulsified Asphalt Used as a Protective Coating for Roofing.
5. D6380/D6380M-03(2013)e1 - Asphalt Roll Roofing (Organic Felt).
6. D6506-01(2009) - Asphalt Based Protection Board for Below-Grade Waterproofing.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.
2. Application instructions.

1.5 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight conditioned facility.
- B. Protect products from damage during handling and construction operations.

1.7 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Control moisture migration through concrete or masonry exterior walls where no hydrostatic head occurs or is anticipated.

2.2 PRODUCTS - GENERAL

- A. Provide each product from one manufacturer and from one production run.
- B. Hot Applied Bituminous Dampproofing:
 - 1. Asphalt: ASTM D449/D449M, Type I.
- C. Cold Applied Bituminous Dampproofing:
 - 1. Asphalt: ASTM D1227, Type III (spray grade).

2.3 ACCESSORIES

- A. Asphalt Saturated Felt: ASTM D226/D226M, Type I, 7 kg (15 pound).
- B. Protection Course: ASTM D6506, 3 mm (1/8 inch) thick, semirigid sheets of fiberglass or mineral-reinforced-asphaltic core, pressure laminated between two asphalt-saturated fibrous liners. Smooth-surfaced roll roofing complying with ASTM D6380/D6380M, Class S, Type III. Extruded-polystyrene board insulation, unfaced, ASTM C 578, Type X, 13 mm (1/2 inch) thick.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.
- D. Remove free water; surfaces may remain damp.

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

3.3 DAMPPROOFING INSTALLATION

- A. Applications:
 - 1. Apply to surfaces where indicated on drawings.
- B. Apply dampproofing at 1 L/sq. m (2-1/2 gal. per 100 sq. ft.), minimum, each coat.
 - 1. Allow 24 hours drying time between coats.
- C. Adhere protection course to conceal foundation dampproofing before backfilling.

3.4 PROTECTION

- A. Protect dampproofing and protection course from construction operations.
- B. Repair damage.

- - E N D - -

**SECTION 07 21 13
THERMAL INSULATION**

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Thermal insulation.
 - a. Board or block insulation at foundation perimeter.
 - b. Board or block insulation at masonry cavity walls.
2. Acoustical attenuation.
 - a. Batt and blanket attenuation at interior framed partitions.

1.2 RELATED REQUIREMENTS

- A. Adhesives VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Insulation for Cavity Face of Masonry: Section 04 20 00, UNIT MASONRY.
- C. Loose Fill Insulation for Attic Floors: Section 07 21 23, LOOSE-FILL INSULATION.
- D. Safing Insulation: Section 07 84 00, FIRESTOPPING.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
 1. C516-08(2013)e1 - Vermiculite Loose Fill Thermal Insulation.
 2. C549-06(2012) - Perlite Loose Fill Insulation.
 3. C553-13 - Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.
 4. C578-15 - Rigid, Cellular Polystyrene Thermal Insulation.
 5. C591-15 - Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation.
 6. C612-14 - Mineral Fiber Block and Board Thermal Insulation.
 7. C665-12 - Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing.
 8. C728-15 - Perlite Thermal Insulation Board.
 9. D312/D312M-15 - Asphalt Used in Roofing.
 10. E84-15a - Surface Burning Characteristics of Building Materials.
 11. F1667-15 - Driven Fasteners: Nails, Spikes, and Staples.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Show insulation type, thickness, and R-value for each location.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Adhesive indicating manufacturer recommendation for each application.
- D. Sustainable Construction Submittals:
 - 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
 - 2. Low Pollutant-Emitting Materials:
 - a. Show volatile organic compound types and quantities.

1.5 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.
- C. Protect foam plastic insulation from UV exposure.

1.7 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 INSULATION - GENERAL

- A. Insulation Thickness:
 - 1. Provide thickness required by R-value shown on drawings.
 - 2. Provide thickness indicated when R-value is not shown on drawings.
- B. Insulation Types:
 - 1. Provide one insulation type for each application.

THERMAL INSULATION

C. Sustainable Construction Requirements:

1. Insulation Recycled Content:

- a. Polyisocyanurate/polyurethane rigid foam: 9 percent recovered material.
- b. Polyisocyanurate/polyurethane foam-in-place: 5 percent recovered material.
- c. Phenolic rigid foam: 5 percent recovered material.
- d. Rock wool material: 75 percent recovered material.

2. Low Pollutant Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:

- a. Non Flooring Adhesives and Sealants.

2.2 THERMAL INSULATION

A. Perimeter Insulation in Contact with Soil:

- 1. Polystyrene Board: ASTM C578, Type IV, V, VI, VII, or IX.
- 2. Cellular Glass Block: ASTM C552, Type I or IV.

B. Floor Assemblies Above Unconditioned Spaces:

- 1. Mineral Fiber Board: ASTM C612, Type IB or Type II.
- 2. Perlite Board: ASTM C728.
- 3. Cellular Glass Block: ASTM C552, Type I.

C. Masonry Cavity Wall Insulation:

- 1. Mineral Fiber Board: ASTM C612, Type II, with vapor retarder facing; maximum permeance 29 ng/Pa/s/sq. m (0.5 perms).
- 2. Polyurethane or Polyisocyanurate Board: ASTM C591, Type I, with vapor retarder facing; maximum permeance 29 ng/Pa/s/sq. m (0.5 perms).
- 3. Polystyrene Board: ASTM C578, Type X.
- 4. Perlite Board: ASTM C728.
- 5. Cellular Glass Block: ASTM C552, Type I or IV.

D. Masonry Fill Insulation:

- 1. Vermiculite Insulation: ASTM C516, Type II.
- 2. Perlite Insulation: ASTM C549, Type IV.

2.3 ACOUSTICAL INSULATION

A. Semi Rigid, Batts and Blankets:

- 1. Widths and lengths to fit tight against framing.

Mineral Fiber boards: ASTM C553, Type II, flexible, or Type III, semi rigid FSK faced.

- a. Density: nominal 4.5 pound.
- 2. Mineral Fiber Batt or Blankets: ASTM C665 FSK faced.
- 3. Maximum Surface Burning Characteristics: ASTM E84.
 - a. Flame Spread Rating: 25.
 - b. Smoke Developed Rating: 450.

B. Thickness:

- 1. Thickness as noted by drawings: of widths and lengths to fit tight against framing.

2.4 ACCESSORIES

A. Fasteners:

- 1. Staples or Nails: ASTM F1667, zinc-coated, size and type to suit application.
- 2. Screws: ASTM C954 or ASTM C1002, size and length to suit application with washer minimum 50 mm (2 inches) diameter.
- 3. Impaling Pins: Steel pins with head minimum 50 mm (2 inches) diameter.
 - a. Length: As required to extend beyond insulation and retain cap washer when washer is placed on pin.
 - b. Adhesive: Type recommended by manufacturer to suit application.

B. Insulation Adhesive:

- 1. Nonflammable type recommended by insulation manufacturer to suit application.

C. Tape:

- 1. Pressure sensitive adhesive on one face.
- 2. Perm rating of not more than 0.50.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Clean substrates. Remove contaminants capable of affecting subsequently installed product's performance.
- D. Fit insulation tight against adjoining construction and penetrations, unless specified otherwise.

THERMAL INSULATION

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Install insulation with vapor barrier facing the heated side, unless indicated otherwise.
- C. Install board and block insulation with joints close and flush, in regular courses, and with end joints staggered.
- D. Install batt and blanket insulation with joints tight. Fill framing voids completely. Seal penetrations, terminations, facing joints, facing cuts, tears, and unlapped joints with tape.
- E. Fit insulation tight against adjoining construction and penetrations, unless indicated otherwise.

3.3 THERMAL INSULATION

- A. Perimeter Insulation in Contact with Soil:
 - 1. Vertical insulation:
 - a. Fill joints of insulation with same material used for bonding.
 - b. Bond polystyrene board to surfaces with adhesive.
 - c. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.
- B. Exterior Framing or Furring Insulation:
 - 1. General:
 - a. Open voids are not acceptable.
 - b. Pack insulation around door frames and windows, in building expansion joints, door soffits, and other voids.
 - c. Pack behind outlets, around pipes, ducts, and services encased in walls.
 - d. Hold insulation in place with pressure sensitive tape.
Lap facing flanges together over framing for continuous surface.
Seal penetrations through insulation and facings.
 - 2. Metal Studs:
 - a. Fasten insulation between metal studs, framing, and furring with pressure sensitive tape continuous along flanged edges.
 - 3. Ceilings and Soffits:

a. Metal Framing:

- 1) Fasten insulation between metal framing with pressure sensitive tape continuous along flanged edges.
- 2) At metal framing and ceilings suspension systems, install insulation above suspended ceilings and metal framing at right angles to main runners and framing.
- 3) Tape insulation tightly together without gaps. Cover metal framing members with insulation.

b. Ceiling Transitions:

- 1) In areas where suspended ceilings transition to structural ceiling, install blanket or batt insulation.
- 2) Extend insulation from suspended ceiling to underside of structure above.
- 3) Secure blanket and batt with continuous cleats to structure above.

C. Floor Assemblies Above Unconditioned Spaces:

1. Use impaling pins for attach insulation to underside of horizontal surfaces. Space fastenings as required to hold insulation in place and prevent sagging.

- a. Bond insulation with adhesive when separate vapor retarder is used.

D. Masonry Cavity Wall Insulation:

1. Install insulation on exterior faces of concrete and masonry inner wythes of cavity walls.
2. Bond polystyrene board to surfaces with adhesive.
3. Bond mineral polyurethane or polyisocyanurate board, and perlite board to surfaces with adhesive.
4. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.
5. Fill insulation joints with same material used for bonding.

E. Masonry Fill Insulation:

1. Pour fill insulation in masonry unit hollow cores from tops of walls, or from sill where windows or other openings occur.
2. Pour in lifts of maximum 6 m (20 feet).

3.4 ACOUSTICAL INSULATION

A. General:

1. Install insulation without voids.

THERMAL INSULATION

2. Pack insulation around door frames and windows, in building expansion joints, door soffits, and other voids.
 3. Pack behind outlets, around pipes, ducts, and services encased in walls.
 4. Hold insulation in place with pressure sensitive tape.
 5. Lap facer flanges together over framing for continuous surface. Seal all penetrations through the insulation and facers.
 6. Do not compress insulation below required thickness except where embedded items prevent required thickness.
- B. Semi Rigid, Batts and Blankets:
1. Semi Rigid Batts and Blankets:
 - a. When insulation is not full thickness of cavity, adhere insulation to one side of cavity, maintaining continuity of insulation and covering penetrations or embedments.
 - b. Wood Framing:
 - 1) Fasten blanket insulation between wood framing and joists with nails or staples through flanged edges of insulation.
 - 2) Space fastenings maximum 150 mm (6 inches) on center.
 - c. Metal Framing:
 - 1) Fasten insulation between metal framing with pressure sensitive tape continuous along flanged edges.
 - 2) At metal framing or ceilings suspension systems, install blanket insulation above suspended ceilings or metal framing at right angles to the main runners or framing.
 - 3) Tape insulation tightly together so no gaps occur and metal framing members are covered by insulation.

3.5 CLEANING

- A. Remove excess adhesive before adhesive sets.

3.6 PROTECTION

- A. Protect insulation from construction operations.
- B. Repair damage.

- - E N D - -

SECTION 07 21 23
LOOSE-FILL INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Loose-fill insulation at attic floors.

1.2 RELATED REQUIREMENTS

- A. Loose-Fill Insulation for Masonry Walls: Section 07 21 13, THERMAL INSULATION.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
 - 1. C612-14 - Mineral Fiber Block and Board Thermal Insulation.
 - 2. C728-15 - Perlite Thermal Insulation Board.
 - 3. C739-11 - Cellulosic Fiber (Wood-Base) Loose-Fill Thermal Insulation.
 - 4. C764-11 - Mineral Fiber Loose Fill Thermal Insulation.
 - 5. C1015-06(2011)e1 - Installation of Cellulosic and Mineral Fiber Loose-Fill Thermal Insulation.
 - 6. D4397-10 - Polyethylene Sheeting for Construction, Industrial, and Agriculture Applications.
- C. National Fire Protection Associations (NFPA):
 - 1. 211-13 - Chimneys, Fireplaces, Vents, and Solid Fuel Burning Appliances.
- D. Occupational Safety and Health Administration (OSHA):
 - 1. Code of Federal Regulations 29 CFR 1910, Occupational Safety and Health Act (OSHA).

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Include copy of packaging label.
 - 3. Installation instructions.
- C. Samples:

LOOSE-FILL INSULATION

1. Loose-fill insulation: 0.5 liter (1 pint).
 2. Blocking: 150 mm (6 inch) long.
 3. Vapor Retarder: 150 mm x 150 mm (6 inch by 6 inch).
- D. Sustainable Construction Submittals:
1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.

1.5 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.
 1. Include referenced specification number, type and class as applicable, recommended method of installation (pneumatic or pouring), minimum net weight of insulation, coverage charts, R-values, and required warning statements.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.

1.7 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 PRODUCTS - GENERAL

- A. Provide insulation from one manufacturer.
- B. Sustainable Construction Requirements:
 1. Insulation Recycled Content:
 2. Loose-Fill Insulation: 75 percent total recycled content, minimum.
 3. Mineral Fiber: 75 percent total recycled content, minimum.
 4. Perlite: 23 percent total post-consumer recycled content, minimum.

2.2 LOOSE-FILL INSULATION

- A. Cellulosic or Wood Fiber Loose-fill: ASTM C739.
- B. Mineral Fiber Loose-fill: ASTM C764, Type I or II.

LOOSE-FILL INSULATION

2.3 ACCESSORIES

- A. Blocking: Wood, metal, mineral fiber or perlite boards, or other materials approved by Contracting Officer's Representative.
 - 1. Mineral Fiber Board: ASTM C612, Type IB.
 - 2. Perlite Board: ASTM C728.
- B. Vapor Retarder: ASTM D4397; 0.20 mm (8 mil) thick polyethylene sheeting conforming.
 - 1. Tape: Self-adhesive type with maximum perm rating matching vapor retarder.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine locations receiving loose-fill insulation according to ASTM C1015. Identify the following:
 - 1. Defects in electrical fixtures, equipment, wiring, junction boxes, receptacles, and switches.
 - 2. Openings through which loose-fill insulation material may escape.
 - 3. Air ducts with unsealed joints.
- B. Report unsatisfactory conditions to Contracting Officer's Representative.
- C. Do not install insulation until unsatisfactory conditions are corrected.

3.2 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Install blocking in accordance ASTM C1015 and as indicated.
 - 1. Opening Blocking:
 - a. Install blocking around attic trap doors, ceiling access-panels, and vents if the level to which the unsettled insulation will be installed exceeds their height.
 - b. Cover openings into attic with temporary blocking to prevent insulation from falling into opening, including spaces enclosed by blockings.
 - 2. Device Blocking:

- a. Install blocking 50 mm (2 inches) above height of finished insulation installation to ensure devices requiring maintenance or servicing remain accessible after insulation is installed.
3. Heat Producing Device Blocking: Minimum clearances for blocking around heat producing devices.
 - a. Masonry Chimneys: 100 mm (4 inches) from outside face of masonry servicing fired equipment operating at maximum 800 degrees C (1500 degrees F).
 - b. Other Chimneys, Vents, Breechings, and Stacks: Minimum clearances as required by NFPA 211.

3.3 INSTALLATION

- A. Install products according to manufacturer's instructions.
 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Vapor Retarder:
 1. Where space is accessible install vapor retarder below insulation. Do not install a vapor retarder over existing insulation.
 2. Install without tears, breaks, or ruptures interfering with vapor retarder effectiveness and continuity.
 3. Lap joints in vapor retarder to ensure continuous seal. Tape laps to retain vapor barrier in place.
 4. Use self-adhesive tape for sealing joints and holes in the vapor retarder.
- C. Insulation:
 1. Install insulation according to ASTM C1015.
 2. Fit the attic side of trap doors and access panels with perlite or mineral fiber insulation boards.
 3. Install insulation in sufficient depth to provide thermal value specified after insulation settlement.
 4. Pneumatic installation:
 - a. Use lowest air pressure according to manufacturer's instructions.
 - b. Do not blow insulation into electrical devices and vents opening into insulated spaces.

5. Install insulation and allow natural settlement to final density. Do not tamp or rod insulation.

3.4 FIELD QUALITY CONTROL

- A. Post Installation Procedures:
 1. According to ASTM C1015.

3.5 CLEANING

- A. Remove excess insulation.
- B. Remove temporary blockings over openings.

- - E N D - -

SECTION 07 22 00
ROOF AND DECK INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
- B. Roof and deck insulation, substrate board, vapor retarder, and cover board on new concrete substrates ready to receive roofing or waterproofing membrane.
- C. Repairs and alteration work to existing roof insulation.

1.2 RELATED REQUIREMENTS

- A. Non-Flooring Adhesives and Sealants VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Wood Cants, Blocking, and Edge Strips: Section 06 10 00, ROUGH CARPENTRY.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Society of Heating, Refrigeration and Air Conditioning (ASHRAE):
 - 1. Standard 90.1-13 - Energy Standard for Buildings Except Low-Rise Residential Buildings.
- C. ASTM International (ASTM):
 - 1. C208-12 - Cellulosic Fiber Insulating Board.
 - 2. C726-05 - Mineral Fiber Roof Insulation Board.
 - 3. C728-15 - Perlite Thermal Insulation Board.
 - 4. C1177/C1177M-13 - Glass Mat Gypsum Substrate for Use as Sheathing.
 - 5. C1278/C1278M-07a(2015) - Fiber-Reinforced Gypsum Panel.
 - 6. C1289-15 - Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board.
 - 7. C1396/C1396M-14a - Gypsum Board.
 - 8. D41/D41M-11 - Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing.
 - 9. D312-06 - Asphalt Used in Roofing.
 - 10. D1970/D1970M-15 - Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection.
 - 11. D2178/D2178M-15 - Asphalt Glass Felt Used in Roofing and Waterproofing.

12. D2822/D2822M-11 - Asphalt Roof Cement, Asbestos Containing.
13. D4586/D4586M-07(2012)e1 - Asphalt Roof Cement, Asbestos-Free.
14. E84-15a - Surface Burning Characteristics of Building Materials.
15. F1667-15 - Driven Fasteners: Nails, Spikes, and Staples.
- D. National Roofing Contractors Association (NRCA):
 1. Manual-15 - The NRCA Roofing Manual: Membrane Roof Systems.
- E. U.S. Department of Agriculture (USDA):
 1. USDA BioPreferred Program Catalog.
- F. UL LLC (UL):
 1. Listed - Online Certifications Directory.
- G. U.S. Department of Commerce National Institute of Standards and Technology (NIST):
 1. DOC PS 1-09 - Structural Plywood.
 2. DOC PS 2-04 - Performance Standard for Wood-Based Structural-Use Panels.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 1. Show size, configuration, and installation details.
 - a. Nailers, cants, and terminations.
 - b. Layout of insulation showing slopes, tapers, penetrations, and edge conditions.
- C. Manufacturer's Literature and Data:
 1. Description of each product.
- D. Samples:
 1. Roof insulation, each type.
 2. Fasteners, each type.
- E. Sustainable Construction Submittals:
 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
 2. Biobased Content:
 - a. Show type and quantity for each product.
 3. Low Pollutant-Emitting Materials:
 - a. Show volatile organic compound types and quantities.
 - b. Certify each composite wood agrifiber product contain no added urea formaldehyde.

- F. Qualifications: Substantiate qualifications meet specifications.
 - 1. Installer.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Same installer as Division 07 roofing section installer.

1.6 DELIVERY

- A. Comply with recommendations of NRCA Manual.
- B. Deliver products in manufacturer's original sealed packaging.
- C. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.
- D. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Comply with recommendations of NRCA Manual.
- B. Store products indoors in dry, weathertight facility.
- C. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

- A. Environment:
 - 1. Install products when existing and forecasted weather permit installation according to manufacturer's instructions.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant substrate board, vapor retarder, insulation, and cover board against material and manufacturing defects as part of Division 07 roofing system warranty.

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Insulation Thermal Performance:
 - 1. Overall Average R-Value: RSI-57 (R-33), minimum.
 - 2. Any Location R-Value: RSI-17 (R-10), minimum.

- B. Fire and Wind Uplift Resistance: Provide roof insulation complying with requirements specified in Division 07 roofing section.

2.2 PRODUCTS - GENERAL

- A. Provide each product from one manufacturer.
- B. Sustainable Construction Requirements:
 - 1. Insulation Recycled Content:
 - a. Rigid Foam: 9 percent total recycled content, minimum.
 - 2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Non-flooring adhesives and sealants.
 - b. Composite wood and agrifiber.
 - 3. Bio-Based Materials: Where applicable, provide products designated by USDA and meeting or exceeding USDA recommendations for bio-based content, and products meeting Rapidly Renewable Materials and certified sustainable wood content definitions; refer to www.biopreferred.gov.

2.3 ADHESIVES

- A. Primer: ASTM D41/D41M.
- B. Asphalt: ASTM D312, Type III or IV for vapor retarders and insulation.
- C. Modified Asphaltic Insulation Adhesive: Insulation manufacturer's recommended modified asphaltic, asbestos-free, cold-applied adhesive formulated to adhere roof insulation to substrate or to another insulation layer.
- D. Bead-Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended bead-applied, low-rise, one- or multicomponent urethane adhesive formulated to adhere roof insulation to substrate or to another insulation layer.
- E. Full-Spread Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended spray-applied, low-rise, two-component urethane adhesive formulated to adhere roof insulation to substrate or to another insulation layer.
- F. Roof Cement: Asbestos free, ASTM D2822/D2822M, Type I or Type II; or, ASTM D4586/D4586M, Type I or Type II.

2.4 ROOF AND DECK INSULATION

- A. Roof and Deck Insulation, General: Preformed roof insulation boards approved by roofing manufacturer.
- B. Polyisocyanurate Board Insulation: ASTM C1289, Type II, Class 1, Grade 2, faced with glass fiber reinforced cellulosic felt facers on both major surfaces of the core foam.
- C. Tapered Roof Insulation System:
 - 1. Fabricate of mineral fiberboard, polyisocyanurate, perlite board, or cellular glass. Use only one insulation material for tapered sections. Use only factory-tapered insulation.
 - 2. Cut to provide high and low points with crickets and slopes as shown.
 - 3. Minimum thickness of tapered sections; 38 mm (1-1/2 inch).
 - 4. Minimum slope 1/48 (1/4 inch per 12 inches).

2.5 INSULATION ACCESSORIES

- A. Glass (Felt): ASTM D2178/D2178M, Type VI, heavy duty ply sheet.
- B. Cants and Tapered Edge Strips:
 - 1. Insulation Cant Strips: ASTM C208, Type II, Grade 1, cellulosic-fiber insulation board.
 - 2. Tapered Edge Strips: 1/12 (1 inch per 12 inches), from 0 mm (0 inches), 300 mm to 450 mm (12 inches to 18 inches) wide.
 - a. Cellulosic Fiberboard: ASTM C208.
 - b. Mineral Fiberboard: ASTM C726.
 - c. Perlite Board: ASTM C728.
- C. Vapor Retarder:
 - 1. Glass-Fiber Felts: ASTM D2178/D2178M, Type IV, asphalt impregnated.
 - 2. Self-Adhering Sheet Vapor Retarder: ASTM D1970/D1970M, minimum 1.0 mm (40 mils) thick membrane of HDPE film fully coated with asphalt adhesive, or 0.76 to 1.0 mm (30 to 40 mils) thick membrane of butyl rubber based adhesive backed by a layer of high density cross-laminated polyethylene; maximum permeance rating of 6 ng/Pa/s/sq. m (0.1 perms).
- D. Cover Board:
 - 1. Glass-Mat, Water-Resistant Gypsum Roof Board: ASTM C1177/C1177M, 13 mm (1/2 inch) thick, factory primed.
 - 2. Cellulosic-Fiber-Reinforced, Water-Resistant Gypsum Roof Board: ASTM C1278/C1278M, 13 mm (1/2 inch) thick.

3. Cellulosic-Fiber Insulation Board: ASTM C208, Type II, Grade 2, 13 mm (1/2 inch) thick.
4. Oriented Strand Board: DOC PS 2, Exposure 1, 11 mm (7/16 inch) thick.

2.6 ACCESSORIES

- A. Fasteners: Corrosion-resistant carbon steel fasteners and galvalume-coated steel or plastic round plates for fastening substrate board and insulation to roof deck.
- B. Nails: ASTM F1667; type to suit application.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Comply with requirements of Division 07 roofing section.

3.2 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.

3.3 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions.
 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Comply with requirements of UL for insulated steel roof deck.
- C. Attach substrate board and other products to meet requirements of Division 07 roofing section.

3.4 VAPOR RETARDER INSTALLATION

- A. Vapor Retarder Installation, General:
 1. Install continuous vapor retarder on roof decks where indicated.
 2. At vertical surfaces, turn up vapor retarder to top of insulation or base flashing.
 3. Seal penetrations through vapor retarder with roof cement to prevent moisture entry from below.
- B. Cast in Place Concrete Decks, Except Insulating Concrete:
 1. Prime deck as specified.
 2. Apply two plies of asphalt saturated felt mopped down to deck.
- C. Precast Concrete Unit Decks Without Concrete Topping:
 1. Prime deck as specified.

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2. Apply two plies of asphalt saturated felt.
3. Mop to deck, keeping bitumen 100 mm (4 inches) away from joints of precast units. Bridge joints with felt. Mop between plies as specified.

3.5 INSULATION INSTALLATION

- A. Insulation Installation, General:
 1. Cant Strips: Install preformed insulation cant strips at junctures of roofing system with vertical construction.
- B. Insulation Thickness:
 1. Thickness of roof insulation as noted on drawings is nominal. Provide thickness required to comply with specified thermal performance.
 2. When actual insulation thickness differs from drawings, coordinate alignment and location of roof drains, flashing, gravel stops, fascias and similar items.
 3. Where tapered insulation is used, maintain insulation thickness at high points and roof edges shown on drawings.
 - a. Low Point Thickness: Minimum 38 mm (1-1/2 inches).
 4. Use minimum two layers of insulation when required thickness is 68 mm (2.7 inch) or greater.
- C. Lay insulating units with close joints, in regular courses and with end joints staggered.
 1. Stagger joints between layers minimum 150 mm (6 inches).
- D. Lay units with long dimension perpendicular to the rolled (longitudinal) direction of the roofing felt.
- E. Seal cut edges at penetrations and at edges against blocking with bitumen or roof cement.
- F. Cut to fit tightly against blocking or penetrations.
- G. Cover all insulation installed on the same day; comply with temporary protection requirements of Division 07 roofing section.
- H. Installation Method:
 1. Adhered Insulation:
 - a. Prime substrate as required.
 - b. Set each layer of insulation firmly in solid mopping of hot asphalt.
 - c. Set each layer of insulation firmly in ribbons of bead-applied insulation adhesive.

- d. Set each layer of insulation firmly in uniform application of full-spread insulation adhesive.
- 2. Mechanically Fastened Insulation:
 - a. Fasten insulation according to requirements in Division 07 roofing section.
 - b. Fasten insulation to resist uplift pressures specified in Division 07 roofing section.
- 3. Mechanically Fastened and Adhered Insulation:
 - a. Fasten first layer of insulation according to "Mechanically Fastened Insulation" requirements.
 - b. Fasten each subsequent layer of insulation according to "Adhered Insulation" requirements.

3.6 COVER BOARD INSTALLATION

- A. Install cover boards over insulation with long joints in continuous straight lines with staggered end joints.
- B. Offset cover board joints from insulation joints 150 mm (6 inches), minimum.
- C. Secure cover boards according to Manufacturer's recommended requirements.

- - E N D - -

SECTION 07 27 26
FLUID-APPLIED MEMBRANE AIR BARRIERS, VAPOR PERMEABLE

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Fluid-applied vapor-permeable air barrier at exterior above grade wall assemblies.
 - 2. Connection to adjacent air barrier components providing a durable, continuous, full building air barrier.

1.2 RELATED REQUIREMENTS

- A. General Quality Assurance and Quality Control Requirements: Section 01 45 29 TESTING LABORATORY SERVICES.
- B. Commissioning of building envelope components: Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Masonry Unit Air Barrier Substrates: Section 04 20 00 UNIT MASONRY.
- D. Membrane base flashings and stripping Requiring Air Barrier Transitions: Section 07 54 23 THERMOPLASTIC POLYOLEFIN (TPO) ROOFING
- E. Metal Flashing Requiring Air Barrier Transitions: Section 07 60 00 FLASHING AND SHEET METAL.
- F. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- G. Exterior Wall Openings Requiring Air Barrier Transitions: Division 08 sections for aluminum-framed entrances and storefronts, aluminum windows louvers and vents.
- H. Wall Sheathings Air Barrier Substrates: Section 09 29 00 GYPSUM BOARD.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. Air Barrier Association of America (ABAA):
 - 1. Quality Assurance Program.
- C. ASTM International (ASTM):
 - 1. C920-14a - Elastomeric Joint Sealants.
 - 2. C1193-13 - Use of Joint Sealants.
 - 3. D412-06a(2013) - Vulcanized Rubber and Thermoplastic Elastomers-Tension.
 - 4. E96/E96M-15 - Water Vapor Transmission of Materials.

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5. E162-15a - Surface Flammability of Materials Using a Radiant Heat Energy Source.
6. E783-02(2010) - Field Measurement of Air Leakage Through Installed Exterior Windows and Doors.
7. E1186-03(2009) - Air Leakage Site Detection in Building Envelopes and Air Barrier Systems.
8. E2178-13 - Air Permeance of Building Materials.
9. E2357-11 - Determining Air Leakage of Air Barrier Assemblies.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
 1. Show size, configuration, and fabrication and installation details.
- B. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Installation instructions.
- C. Sustainable Construction Submittals:
 1. Low Pollutant-Emitting Materials:
 - a. Identify volatile organic compound types and quantities.
- D. Test reports:
 1. Submit field inspection and test reports.
- E. Certificates: Certify each product complies with specifications.
 1. Compatibility: Certify products are compatible with adjacent materials.
- F. Qualifications: Substantiate qualifications comply with specifications.
 1. Manufacturer with project experience list.
 2. Installer with project experience list.
 - a. Include personnel qualifications.
 - b. Field supervisor qualifications.
 - c. Certify installer approval by air barrier manufacturer.
- G. Installation Audit:
 1. Submit audit report.

1.5 QUALITY ASSURANCE

- A. Coordinate work with adjacent and related work to provide continuous, unbroken, durable air barrier system.
- B. Manufacturer Qualifications:

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1. Regularly and presently manufactures specified products.
2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.
3. Accreditation by ABAA.

C. Installer Qualifications:

1. Regularly and presently installs specified products.
2. Approved by manufacturer.
3. Accredited by ABAA.
4. Applicators certified according to ABAA Quality Assurance Program.
5. Applicators trained and certified by manufacturer of air barrier system.
6. Full time on-site field supervisor has completed three projects of similar scope within last year.
7. Field Supervisor: Holds Sealant, Waterproofing, and Restoration Institute (SWRI) Wall Coating Validation Program Certificate, or similar qualification acceptable to Contracting Officer's Representative.
8. Field supervisor accredited by ABAA as Level 3 Accredited Installer.

D. Testing Agency Qualifications:

1. Accredited by International Accreditation Service, Inc. or American Association for Laboratory Accreditation.
2. Certified to perform ABAA Quality Assurance Program installer audits.
3. Staff experienced in installation of specified system and qualified to perform observation and inspection specified and determine compliance with project requirements.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight, conditioned facility.

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- B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

- A. Environment:
 - 1. Work Area Ambient Temperature Range: 4 to 32 degrees C (40 to 90 degrees F) continuously, beginning 48 hours before installation.
 - 2. Surface Requirements: visibly dry, and complying with manufacturer's instructions.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Air-Barrier Assembly Air Leakage: Maximum 0.2 L/s/sq. m (0.04 cfm/sq. ft.) of surface area at 75 Pa (1.57 psf) differential pressure when tested according to ASTM E2357.
- B. Full Building Air Leakage: Refer to Section 01 45 29 TESTING LABORATORY SERVICES.
- C. Provide full system of compatible materials under conditions of service and application required. Compatibility based on testing by material manufacturer.
- D. Perform as continuous vapor permeable air barrier and moisture drainage plane.
- E. Transition to adjacent flashings and discharge water to building exterior.
- F. Accommodate substrate movement and seal expansion and control joints, construction material transitions, opening transitions, penetrations, and perimeter conditions without moisture deterioration and air leakage exceeding performance requirements.

2.2 PRODUCTS - GENERAL

- A. Provide air barrier system components from one manufacturer.
- B. Sustainable Construction Requirements:

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1. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Non-Flooring Adhesives and Sealants.

2.3 AIR BARRIER

- A. Fluid-Applied, Vapor-Permeable Membrane Air Barrier:
 1. Elastomeric, modified bituminous or synthetic polymer membrane.
 2. Air Permeance: ASTM E2178: 0.2 L/s/sq. m (0.04 cfm/sq. ft.) of surface area at 75 Pa (1.57 psf) differential pressure.
 3. Vapor Permeance: ASTM E96/E96M: Minimum 580 ng/Pa/s/sq. m (10 perms).
 4. Elongation: Ultimate, ASTM D412, Die C: 200 percent, minimum.
 5. Thickness: Minimum 1.0 mm (40 mils) dry film thickness, applied in single continuous coat.
 6. Surface Burning Characteristics: When tested according to ASTM E84.
 - a. Flame Spread Rating: 25 maximum.
 - b. Smoke Developed Rating: 450 maximum.

2.4 ACCESSORIES

- A. Primer: Waterborne primer complying with VOC requirements, recommended air barrier manufacturer to suit application.
- B. Counterflashing Sheet: Modified bituminous, minimum 1.0 mm (40 mils) thick, self-adhering composite sheet consisting of minimum 0.8 mm (33 mils) of rubberized asphalt laminated to polyethylene film.
- C. Substrate Patching Material: Manufacturer's standard trowel-grade filler material.
- D. Sprayed Polyurethane Foam Sealant: Foamed-in-place, 24 to 32 kg/cu. m (1.5 to 2.0 pcf) density, with maximum flame-spread index of 25 when tested according to ASTM E84.
- E. Flexible Opening Transition: Cured low-modulus silicone extrusion with reinforcing ribs, sized to fit opening widths, designed for adhesion to or insertion into aluminum framing extrusions, and compatible with air barrier system materials and accessories.
- F. Joint Sealant: ASTM C920, single-component, neutral-curing silicone; Class 100/50 (low modulus), Grade NS, Use NT related to exposure,

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approved by membrane air barrier manufacturer for adhesion and compatibility with membrane air barrier and accessories.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Correct substrate deficiencies:
 - 1. Remove projections and excess materials and fill voids with substrate patching material.
 - 2. Remove contaminants capable of affecting subsequently installed product's performance.
- D. Prepare and treat substrate joints and cracks according to ASTM C1193 and membrane air barrier manufacturer's instructions.

3.2 INSTALLATION - AIR BARRIER

- A. Install products according to manufacturer's instructions.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Install air barrier components according to requirements of ABAA Quality Assurance Program.
- C. Apply primer.
- D. Install transition strips and accessory materials.
- E. Seal air barrier to adjacent components of building air barrier system.
- F. Install flexible opening transition at each opening perimeter. Extend transition onto each substrate minimum 75 mm (3 inches).
 - 1. Fill gaps at perimeter of openings with foam sealant.
- G. At penetrations, seal transition strips around penetrating objects with termination mastic.
 - 1. Fill gaps at perimeter of penetrations with sprayed polyurethane foam sealant.
- H. At top of through-wall flashings, seal with continuous transition strip of manufacturer's recommended material to suit application.
- I. Apply air barrier in full contact with substrate to produce continuous seal with transitions.

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- J. Apply fluid membrane in thickness recommended by manufacturer, and minimum specified thickness.
- K. Leave air barrier exposed until tested and inspected and approved by Contracting Officer's Representative.

3.3 FIELD QUALITY CONTROL

- A. Field Inspections and Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
 - 1. Perform inspections and tests before concealing air barrier with subsequent work.
- B. Inspections:
 - 1. Compatibility of materials within air barrier system and adjacent materials.
 - 2. Suitability of substrate and support for air barrier.
 - 3. Suitability of conditions under which air barrier is applied.
 - 4. Adequacy of substrate priming.
 - 5. Application and treatment of joints and edges of transition strips, flexible opening transitions, and accessory materials.
 - 6. Continuity and gap-free installation of air barrier, transition strips, and accessory materials.
- C. Tests:
 - 1. Qualitative air-leakage testing according to ASTM E1186.
 - 2. Quantitative air-leakage testing according to ASTM E783.
- D. Inspection and Test Frequency: Determined by installed air barrier surface area.
 - 1. Up to 900 sq. m (10,000 sq. ft.): One inspection.
 - 2. 901 - 3,300 sq. m (10,001 - 35,000 sq. ft.): Two inspections.
 - 3. 3,300 - 7,000 sq. m (35,001 - 75,000 sq. ft.): Three inspections.
 - 4. 7,001 - 11,600 sq. m (75,001 - 125,000 sq. ft.): Four inspections.
 - 5. 11,601 - 19,000 sq. m (125,001 - 200,000 sq. ft.): Five inspections.
 - 6. Over 19,000 sq. m (200,000 sq. ft.): Six inspections.
- E. Submit inspection and test reports to Contracting Officer's Representative within seven calendar days of completing inspection and test.
- F. Audit:
 - 1. Provide installer and site inspections audit by ABAA.
 - 2. Coordinate scheduling of work and associated audit inspections.

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3. Cooperate with ABAA's testing agency. Allow access to work and staging areas.
4. Notify ABAA in writing of schedule for Work of this Section to allow sufficient time for testing and inspection.

G. Defective Work:

1. Correct deficiencies, make necessary repairs, and retest as required to demonstrate compliance with specified requirements.

3.4 CLEANING

- A. Remove masking materials.
- B. Clean spills and overspray using cleaning agents recommended by manufacturers of affected construction.

3.5 PROTECTION

- A. Protect air barrier from construction operations.
- B. Protect air barrier from exposure to UV light exposure exceeding manufacturer's recommendation.
- C. Replace overexposed materials and retest.

- - E N D - -

SECTION 07 31 13
ASPHALT SHINGLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Fiberglass asphalt shingles over underlayment nailed to roof sheathing.

1.2 RELATED REQUIREMENTS

- A. Counterflashing and Flashing of Roof Projections: Section 07 60 00, FLASHING AND SHEET METAL.
- B. Roof Vents: Section 07 71 00, ROOF SPECIALTIES.
- C. Shingle Color: Refer to Construction Document sheet AI601 "Finish Schedule and Legend"

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
 1. D226/D226M-09 - Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing.
 2. D1970/D1970M-15a - Self-Adhering Polymer Modified Bituminous Sheet Materials Used as Steep Roofing Underlayment for Ice Dam Protection.
 3. D3018/D3018M-11 - Class A Asphalt Shingles Surfaced with Mineral Granules.
 4. D3161/D3161M-15 - Wind-Resistance of Steep Slope Roofing Products (Fan-Induced Method).
 5. D3462/D3462M-10a - Asphalt Shingles Made from Glass Felt and Surfaced with Mineral Granules.
 6. F1667-05(2011) - Driven Fasteners: Nails, Spikes, and Staples.
- C. UL LLC (UL):
 1. 790-14 - Fire Tests of Roof Coverings.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Installation instructions.
 3. Warranty.

ASPHALT SHINGLES

C. Samples:

1. Shingles: Full size each type, color and texture.

D. Sustainable Construction Submittals:

1. Solar Reflectance Index (SRI) for asphalt shingles.

1.5 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, manufacture date, and the label of Underwriters Laboratories.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

- A. Store shingles according to manufacturer's instructions. Store roll goods on end in upright position.
- B. Protect products from damage during handling and construction operations.
- C. Keep materials dry, covered completely and protected from weather.

1.7 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant asphalt shingles against material and manufacturing defects.
 - 1. Material Warranty Period: 30 years.
 - 2. Wind-Speed Warranty Period: Resist wind speeds up to 160 km/h (100 mph) for 15 years.
 - 3. Algae-Resistance Warranty Period: No discoloration for 20 years.

PART 2 - PRODUCTS

2.1 PRODUCTS - GENERAL

- A. Basis of Design: GAF; Product: Marquis WeatherMax; Color: Charcoal
- B. Provide each product from one manufacturer.
 - 1. Provide each product exposed to view from one production run.
- C. Sustainable Construction Requirements:
 - 1. Asphalt Shingle Recycled Content: 35 percent post-consumer recycled content, minimum.

2.2 ASPHALT SHINGLES

- A. Asphalt Shingles: Fiberglass reinforced, laminated type, square butt.
 - 1. ASTM D3462/D3462M and ASTM D3018/D3018M, Type I, self-sealing.
 - 2. ASTM D3161/D3161M, Class D or F wind-resistant.
 - 3. UL 790 Class A fire resistance.
 - 4. Minimum Weight: 10.3 kg/sq. m (210 lbs./100 sq. ft.).

2.3 ROOFING NAILS

- A. ASTM F1667, Type I, Style 20, galvanized steel, deformed shanks, heads 10 mm to 11 mm (3/8 inch to 7/16 inch) diameter.
 - 1. Nails for Shingles: 32 mm (1-1/4 inches) long.
 - 2. Nails for Felt: 19 mm (3/4 inch) long.

2.4 ROOFING UNDERLAYMENT

- A. Organic Felt: ASTM D226/D226M, Type 1.
- B. Self-Adhering Modified Bituminous Underlayment: ASTM D1970/D1970M.

2.5 METAL FLASHING

- A. Provide metal roof flashings, including apron flashings, step flashings, valley flashings, drip edges, and vent pipe flashings specified in Section 07 60 00, FLASHING AND SHEET METAL.

2.6 RIDGE VENTS

- A. Ridge Vents: Manufacturer's standard ridge vent for use under asphalt shingles.
 - 1. Provide ridge vents with internal filters, internal baffles, or external baffles, for weather protection.
 - 2. Free Area: Minimum 25400 sq. mm per m (12 sq. inches per foot).

2.7 SNOW GUARDS

- A. Snow Guards: Stainless steel or aluminum individual snow guards designed for use with asphalt shingles.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for roofing installation.
 - 1. Verify roof substrates are sound, within manufacturer's tolerances, and free from defects which would interfere with roofing installation.

2. Verify roof accessories, vent pipes and other projections through roof are in place and roof flashing is installed, or ready for installation, before installing shingles.

B. Protect existing construction and completed work from damage.

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

3.3 METAL DRIP EDGE INSTALLATION

- A. At eaves and rakes, install stainless steel drip edges specified in Section 07 60 00, FLASHING AND SHEET METAL.
 1. Eaves: Install metal drip edge before underlayment.
 2. Rakes: Install metal drip edge after underlayment.
- B. Secure metal drip edges with compatible nails spaced maximum 250 mm (10 inches) on center along inner edges.

3.4 FLASHING INSTALLATION

- A. Install metal flashings specified in Section 07 60 00, FLASHING AND SHEET METAL at intersections of roofs, adjoining walls, or projections through deck such as chimneys and vent stacks.
- B. Install metal valley flashing shown and as specified under Section 07 60 00, FLASHING AND SHEET METAL.
 1. Secure valley flashing according to shingle manufacturer's instructions.
 2. Expose flashing in open portion of valley 125 mm (5 inches) minimum, and lap shingles over flashing 125 mm (5 inches) minimum.

3.5 UNDERLAYMENT INSTALLATION

- A. Install self-adhering sheet underlayment, working from low point to high point. Lap sides 90 mm (3-1/2 inches) minimum, and lap ends 150 mm (6 inches) minimum. Install at the following locations:
 1. Eaves and Rakes: From edge of eave and rake to 600 mm (24 inches) minimum beyond inside face of exterior wall.
 - a. Lap underlayment over eave metal drip edge.
 2. Valleys, Hips and Roof Slope Transitions: Centered over change in slope, and extended 450 mm (18 inches) minimum on both sides.

ASPHALT SHINGLES

3. Ridges: Centered on ridge, and extended 900 mm (36 inches) minimum on both sides. Do not cover ridge vent opening.
 4. Sidewalls and Projections through Roof: Extended 450 mm (18 inches) from projection, and extended up projection 100 mm (4 inches) minimum.
 5. Firmly roll underlayment to ensure adhesion to roof deck and metal flashings.
- B. Install organic felt underlayment on roof deck not covered by self-adhering sheet underlayment, with 100 mm (4 inches) minimum end laps, 50 mm (2 inches) minimum head laps, and 300 mm (12 inches) minimum ridge laps. Nail felt 125 mm (5 inches) on centers along laps.

3.6 ROOF ACCESSORY INSTALLATION

- A. Install roof vents, specified in Section 07 71 00, ROOF SPECIALTIES before installing shingles.
- B. Lap underlayment and asphalt shingles over upslope base flanges of roof accessory flashings.
- C. Install underlayment and asphalt shingles over sideslope base flanges of roof accessory flashings.
- D. Install downslope base flanges of roof accessories over asphalt shingles.

3.7 ASPHALT SHINGLE INSTALLATION

- A. Install shingles aligned parallel to roof eave, nailed to roof sheathing.
 1. Exposure: 125 mm (5 inches) maximum.
 2. Headlap: 50 mm (2 inches) minimum.
- B. Install asphalt-shingle starter strip with tabs removed, and overhanging lower edge of roof 13 mm (1/2 inch).
- C. Valleys: Open.

3.8 RIDGE VENT INSTALLATION

- A. Install ridge vents over shingles.
 1. Extent: Continuous along ridges extending to within <12"> of rakes.

3.9 HIP AND RIDGE SHINGLE INSTALLATION

- A. Bend each shingle lengthwise down center to provide equal exposure on both sides of hip and ridge.
 1. Begin ridge installation at leeward end of ridge. Cover ridge vents with shingles.

ASPHALT SHINGLES

2. Begin hip installation at eave.
- B. Install shingles with maximum 125 mm (5 inches) exposure.
- C. Secure each shingle with one nail on both sides of hip and ridge, 215 mm (8-1/2 inches) back from exposed end and one inch up from edge.

3.10 SNOW GUARD INSTALLATION

- A. Install snow guards in layout recommended by manufacturer.
 1. Fasten snow guards with fasteners concealed by shingles.

- - E N D - -

SECTION 07 54 23
THERMOPLASTIC POLYOLEFIN (TPO) ROOFING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Thermoplastic Polyolefin (TPO) sheet roofing adhered to roof deck.

1.2 RELATED WORK

- A. General sustainable design documentation requirements: Section 01 81 13 SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Treated wood framing, blocking, and nailers: Section 06 10 00, ROUGH CARPENTRY
- C. Roof Insulation: Section 07 22 00, ROOF AND DECK INSULATION.
- D. Sheet metal components and wind uplift requirements for roof-edge design: Section 07 60 00, FLASHING AND SHEET METAL.
- E. Roof hatches, equipment supports, dome type skylights, and gravity ventilators: Section 07 72 00, ROOF ACCESSORIES
- F. Miscellaneous items: Section 07 71 00, ROOF SPECIALTIES/ Section 07 72 00, ROOF ACCESSORIES.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems.
- C. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):
ASCE/SEI-7-10.....Minimum Design Loads for Buildings and Other Structures
- D. ASTM International (ASTM):
C67-09.....Standard Test Methods for Sampling and Testing Brick and Structural Clay Tile
C140-09.....Standard Test Methods for Sampling and Testing Concrete Masonry Units and Related Units

- C1371-04.....Standard Test Method for Determination of
Emittance of Materials Near Room Temperature
Using Portable Emissometers
- C1549-04.....Standard Test Method for Determination of Solar
Reflectance Near Ambient Temperature Using a
Portable Solar Reflectometer
- D4263.....Standard Test Method for Indicating Moisture in
Concrete by the Plastic Sheet Method
- D4434-06.....Standard Specification for Poly (Vinyl
Chloride) Sheet Roofing
- D6878-08.....Standard Specification for Thermoplastic
Polyolefin Based Sheet Roofing
- E108-10.....Standard Test Methods for Fire Tests of Roof
Coverings
- E408-71 (R2008).....Standard Test Methods for Total Normal
Emittance of Surfaces Using Inspection-Meter
Techniques
- E1918-06.....Standard Test Method for Measuring Solar
Reflectance of Horizontal and Low-Sloped
Surfaces in the Field
- E1980-01.....Standard Test Method for Measuring Solar
Reflectance of Horizontal and Low-Sloped
Surfaces in the Field
- E. American Society of Heating, Refrigeration, and Air Conditioning
Engineers (ASHRAE)
ASHRAE 90.1-2007.....Energy Standard for Buildings Except Low-Rise
Residential Buildings, Appendix f.
- F. Cool Roof Rating Council:
CRRC-1.....Product Rating Program, www.coolroofs.org
- G. FM Approvals: RoofNav Approved Roofing Assemblies and Products.
- 4450-89.....Approved Standard for Class 1 Insulated Steel
Deck Roofs
- 4470-10.....Approved Standard for Class 1 Roof Coverings
- 1-28-09.....Loss Prevention Data Sheet: Design Wind Loads.
- 1-29-09.....Loss Prevention Data Sheet: Above-Deck Roof
Components
- 1-49-09.....Loss Prevention Data Sheet: Perimeter Flashing

- H. National Roofing Contractors Association: Roofing and Waterproofing Manual
- I. U.S. Department of Agriculture (USDA): USDA BioPreferred Catalog, www.biopreferred.gov
- J. U.S. Department of Energy (DoE): Roof Products Qualified Product List, www.energystar.gov

1.4 PERFORMANCE REQUIREMENTS

- A. Material Compatibility: Provide roofing materials that are compatible with one another under conditions of service and application required, as demonstrated by membrane roofing manufacturer based on testing and field experience.
- B. Roofing System Energy Performance Requirements: Provide a roofing system identical to components that that have been successfully tested by a qualified independent testing and inspecting agency to meet the following requirements:
 - 1. Energy Performance, Energy Star: Provide roofing system that is listed on DOE's ENERGY STAR "Roof Products Qualified Product List" for low-slope roof products.
 - 2. Solar Reflectance Index: Not less than 78 when calculated according to ASTM E1980 based on testing identical products by a qualified testing agency.
 - 3. Energy Performance, CRRC-1: Provide roofing system with initial solar reflectance not less than 0.70 and emissivity not less than 0.75 when tested according to CRRC-1.
 - 4. Energy Performance, Aged: Provide roofing system with minimum three-year aged solar reflectance not less than 0.55 when tested in accordance with ASTM C1549 or ASTM E1918, and in addition, a minimum three-year-aged thermal emittance of 0.75 when tested in accordance with ASTM C1371 or ASTM E408.
 - a. Where tested aged values are not available for proposed product, submit calculations to adjust initial solar reflectance to demonstrate compliance as indicated in ASHRAE 90.1-2007 Addendum f.
 - b. Alternatively, provide roofing system with minimum three-year aged Solar Reflectance Index of not less than 64 when determined in accordance with the Solar Reflectance Index method in ASTM E1980 using a convection coefficient of 2.1 BTU/h-ft² (12 W/m²K).

1.5 QUALITY CONTROL

A. Installer Qualifications:

1. Licensed or approved in writing by manufacturer to perform work under warranty requirements of this Section.
2. Employ full-time supervisors knowledgeable and experienced in roofing of similar types and scopes, and able to communicate with owner and workers.

B. Inspector Qualifications: Inspection of work by third-party technical inspector or technical representative of manufacturer experienced in the installation and maintenance of the specified roofing system, qualified to perform roofing observation and inspection specified in Field Quality Control Article, to determine Installer's compliance with the requirements of this Project, and approved by the manufacturer to issue warranty certification. The Roofing Inspector shall be one of the following:

1. An authorized full-time technical employee of the manufacturer, not engaged in the sale of products.
2. An independent party certified as a Registered Roof Observer by the Roof Consultants Institute (RCI), retained by the Contractor or the Manufacturer and approved by the Manufacturer.

C. Product/Material Requirements:

1. Obtain products from single manufacturer or from sources recommended by manufacturer for use with roofing system and incorporated in manufacturer's warranty.
2. Bio-Based Materials: For Products designated by the USDA's Bio Preferred program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred program, visit <http://www.biopreferred.gov>

D. Roofing system design standard requirements:

1. Recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to modified bituminous sheet roofing for storage, handling and application.
2. Recommendations of FM Approvals 1-49 Loss Prevention Data Sheet for Perimeter Flashings.
3. Recommendations of ANSI/SPRI ES-1 for roof edge design.

4. Roofing System Design: Provide roofing system that is identical to systems that have been successfully tested by a qualified testing and inspecting agency to resist uplift pressure calculated according to ASCE/SEI 7.
 - a. Corner Uplift Pressure: 60 lbf/sq. ft.
 - b. Perimeter Uplift Pressure: 105 lbf/sq. ft.
 - c. Field-of-Roof Uplift Pressure: (150 lbf/sq. ft.
 5. FM Approvals Listing: Provide roofing membrane, base flashing, and component materials that comply with requirements in FM Approvals 4450 and FM Approvals 4470 as part of a roofing system and that are listed in FM Approvals "RoofNav" for Class 1 or noncombustible construction, as applicable. Identify materials with FM Approvals markings.
 - a. Fire/Windstorm Classification: Class 1A-90
 - b. Hail Resistance: SH.
 6. High Wind Zone Design Requirement: Contractor Option: In lieu of FM Approval Listing windstorm classification, provide roofing membrane, base flashing, and component materials that comply with Miami-Dade County requirements.
- E. Pre-Roofing Meeting:
1. Upon completion of roof deck installation and prior to any roofing application, hold a pre-roofing meeting arranged by the Contractor and attended by the Roofing Inspector, Material Manufacturers Technical Representative, Roofing Applicator, Contractor, and COR.
 2. Discuss specific expectations and responsibilities, construction procedures, specification requirements, application, environmental conditions, job and surface readiness, material storage, and protection.
 3. Inspect roof deck at this time to:
 - a. Verify that work of other trades which penetrates roof deck is completed.
 - b. Determine adequacy of deck anchorage, presence of foreign material, moisture and unlevel surfaces, or other conditions that would prevent application of roofing system from commencing or cause a roof failure.
 - c. Examine samples and installation instructions of manufacturer.

1.6 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, SAMPLES.
- B. Product Data:
 - 1. Adhesive materials.
 - 2. Membrane sheet roofing and flashing membrane.
 - 3. Roofing cement.
 - 4. Roof walkway.
 - 5. Fastening requirements.
 - 6. Application instructions.
- C. Federal Sustainable Design Submittals:
 - 1. Product Test Reports for Credit SS 7.2: For roof materials, indicating that roof materials comply with Solar Reflectance Index requirement.
 - 2. Product Data for Credit IEQ 4.1: For adhesives and sealants used inside the weatherproofing system, documentation including printed statement of VOC content.
 - 3. 3. Product Data for Federally-Mandated Bio-Based Materials: For roof materials, indicating USDA designation and compliance with definitions for bio-based products, Rapidly Renewable Materials, and certified sustainable wood content.
- D. Samples:
 - 1. Nails and fasteners, each type.
- E. Shop Drawings: Include plans, sections, details, and attachments.
 - 1. Base flashings and terminations.
- F. Certificates:
 - 1. Indicating materials and method of application of roofing system meets requirements of FM Approvals "RoofNav" for specified fire/windstorm classification.
 - 3. Indicating compliance with energy performance requirement.
- G. Warranty: As specified.
- H. Documentation of supervisors' and inspectors' qualifications.
- I. Field reports of roofing inspector.
- J. Contract Close-out Submittals:
 - 1. Maintenance Manuals.
 - 2. Warranty signed by installer and manufacturer.

1.7 DELIVERY, STORAGE AND HANDLING

- A. Comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to single ply membrane roofing for storage, handling and installation.

1.8 ENVIRONMENTAL REQUIREMENTS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit roofing system to be installed according to manufacturer's written instructions and warranty requirements.
- B. Environmental Controls: Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- C. Protection of interior spaces: Refer to Section 01 00 00, GENERAL REQUIREMENTS.

1.9 WARRANTY

Roofing work subject to the terms of the Article "Warranty of Construction," FAR clause 52.246-21, except extend the warranty period to 10 years.

PART 2 - PRODUCTS

2.1 TPO MEMBRANE ROOFING

- A. TPO Sheet: ASTM D6878, internally fabric or scrim reinforced, 1.5 mm (60 mils) thick with no backing.
 - 1. Color: White.

2.2 ACCESSORIES:

- A. Sheet Flashing: Manufacturer's standard sheet flashing of same material, type, reinforcement, thickness, and color as TPO sheet membrane.
- B. Bonding Adhesive: Manufacturer's standard, water based.
- C. Metal Termination Bars: Manufacturer's standard, predrilled stainless-steel or aluminum bars, approximately 25 by 3 mm (1 by 1/8 inch) thick; with anchors.
- D. Metal Battens: Manufacturer's standard, aluminum-zinc-alloy-coated or zinc-coated steel sheet, approximately 25 mm wide by 1.3 mm (1 inch wide by 0.05 inch) thick, prepunched.

- E. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with FM Approvals 4470, designed for fastening membrane to substrate.
- F. Flexible Walkways: Factory-formed, nonporous, heavy-duty, slip-resisting, surface-textured walkway pads or rolls, approximately 5 mm (3/16 inch) thick, and acceptable to membrane roofing system manufacturer.
- G. Miscellaneous Accessories: Provide sealers, preformed flashings, preformed inside and outside corner sheet flashings, T-joint covers, lap sealants, termination reglets, and other accessories acceptable to manufacturer.

2.3 ADHESIVE AND SEALANT MATERIALS:

- A. General: Adhesive and sealant materials recommended by roofing system manufacturer for intended use, identical to materials utilized in approved listed roofing system, and compatible with roofing membrane.
 - 1. Liquid-type auxiliary materials shall comply with VOC limits of authorities having jurisdiction.
 - 2. Adhesives and sealants that are not on the exterior side of weather barrier shall comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
 - a. Plastic Foam Adhesives: 50 g/L.
 - b. Gypsum Board and Panel Adhesives: 50 g/L.
 - c. Multipurpose Construction Adhesives: 70 g/L.
 - d. Fiberglass Adhesives: 80 g/L.
 - e. Single-Ply Roof Membrane Adhesives: 250 g/L.
 - f. Other Adhesives: 250 g/L.
 - g. PVC Welding Compounds: 510 g/L.
 - h. Adhesive Primer for Plastic: 650 g/L
 - i. Single-Ply Roof Membrane Sealants: 450 g/L.
 - j. Nonmembrane Roof Sealants: 300 g/L.
 - k. Sealant Primers for Nonporous Substrates: 250 g/L.
 - l. Sealant Primers for Porous Substrates: 775 g/L.

2.4 ROOF PAVERS

- A. Roof Pavers: Hydraulically pressed, concrete units, with top edges beveled, factory cast for use as roof pavers; absorption not greater

than 5 percent, ASTM C140; no breakage and maximum 1 percent mass loss when tested for freeze-thaw resistance, ASTM C67; and as follows:

1. Weighing not less than 73 kg/m² (15 pounds per square foot).
2. Manufactured using normal weight aggregate.
3. Units of size, shape, and thickness as shown.
4. Ribbed on bottom surface or provided with legs approximately 6 mm (1/4 inch) high. Legs to distribute weight of paver so bearing does not exceed 69 kPa (10 psi) on the roofing membrane.
5. Configuration: Non-Interlocking

PART 3 - EXECUTION

3.1 EXAMINATION:

- A. Examine substrates and conditions with roofing Installer and roofing inspector to verify compliance with project requirements and suitability to accept subsequent roofing work. Correct unsatisfactory conditions before proceeding with roofing work.
- B. Do not apply roofing if roof surface will be used for subsequent work platform, storage of materials, or staging or scaffolding will be erected thereon unless system is protected.

3.2 PREPARATION

- A. Complete roof deck construction prior to commencing roofing work:
 1. Install curbs, blocking, edge strips, nailers, cants, and other components where insulation, roofing, and base flashing is attached to, in place ready to receive insulation and roofing.
 2. Complete deck and insulation to provide designed drainage to working roof drains.
 3. Document installation of related materials to be concealed prior to installing roofing work.
- B. Dry out surfaces, including the flutes of metal deck that become wet from any cause during progress of the work before roofing work is resumed. Apply materials to dry substrates.
- C. Sweep decks to broom clean condition. Remove all dust, dirt or debris.
- D. Remove projections that might damage materials.
- E. Concrete Decks, except Insulating Concrete:
 1. Test concrete decks for moisture prior to application of roofing materials. Test for capillary moisture by plastic sheet method according to ASTM D4263.

2. Prime concrete decks, including precast units, with primer as specified. Keep primer back four inches from joints in precast units.

3. Allow primer to dry before application of adhesive.

F. Insulating Concrete Decks:

1. Allow to dry out for at least five days after installation before the placement of materials.

2. If rain occurs during or at end of drying period or during installation of roofing, allow additional drying time before the placement of the roofing materials.

G. Poured Gypsum Decks: Dry out poured gypsum in accordance with manufacturer's printed instructions prior to application of roofing materials.

3.3 TEMPORARY PROTECTION

A. Install temporary protection at the end of day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent. Comply with approved temporary protection plan.

B. Install temporary cap flashing over the top of base flashings where permanent flashings are not in place to provide protection against moisture entering the roof system through or behind the base flashing. Securely anchor in place to prevent blow off and damage by construction activities.

C. Provide for removal of water or drainage of water away from the work.

D. Provide temporary protection over installed roofing by means of duckboard walkways, plywood platforms, or other materials, as approved by COR, for roof areas that are to remain intact, and that are subject to foot traffic and damage. Provide notches in sleepers to permit free drainage.

3.4 INSTALLATION, GENERAL

A. FM Approvals Installation Standard: Install roofing membrane, base flashings, wood cants, blocking, curbs, and nailers, and component materials in compliance with requirements in FMG 4450 and FMG 4470 as part of a membrane roofing system as listed in FM Approval's "RoofNav" for fire/windstorm classification indicated. Comply with recommendations in FM Approvals' Loss Prevention Data Sheet 1-49, including requirements for wood nailers and cants.

- B. NRCA Installation Standard: Install roofing system in accordance with applicable NRCA Manual Plates and NRCA recommendations.
- C. Manufacturer Recommendations: Comply with roofing system manufacturer's written installation recommendations.
- D. Coordination with related work: Coordinate roof operations with roof insulation and sheet metal work so that insulation and flashings are installed concurrently to permit continuous roofing operations.
- E. Installation Conditions:
 - 1. Apply dry roofing materials. Apply roofing work over dry substrates and materials.
 - 2. Apply materials within temperature range and surface and ambient conditions recommended by manufacturer.
 - 3. Except for temporary protection, do not apply materials during damp or rainy weather, during excessive wind conditions, nor while moisture (dew, snow, ice, fog or frost) is present in any amount in or on the materials to be covered or installed:
 - a. Do not apply materials when the temperature is below 4 deg. C (40 deg. F).
 - b. Do not apply materials to substrate having temperature of 4 deg. C (40 deg. F) or less.

3.5 INSTALLATION OF TPO ROOFING

- A. Do not allow the membrane to come in contact with surfaces contaminated with asphalt, coal tar, oil, grease, or other substances which are not compatible with TPO.
- B. Install the membrane so the sheets run perpendicular to the long dimension of the insulation boards.
- C. Commence installation at the low point of the roof and work towards the high point. Lap the sheets so the flow of water is not against the edges of the sheet.
- D. Position the membrane so it is free of buckles and wrinkles.
- E. Roll sheet out on deck; inspect for defects as being rolled out and remove defective areas. Allow for relaxing before proceeding.
 - 1. Lap edges and ends of sheets 50 mm (two inches) or more as recommended by the manufacturer.
 - 2. Heat weld laps. Apply pressure as required. Seam strength of laps as required by ASTM D4434.
 - 3. Check seams to ensure continuous adhesion and correct defects.

4. Finish edges of laps with a continuous beveled bead of sealant to sheet edges to provide smooth transition.
 5. Finish seams as the membrane is being installed (same day).
 6. Anchor perimeter to deck or wall as specified.
- F. Repair areas of welded seams where samples have been taken or marginal welds, bond voids, or skips occurs.
- G. Repair fishmouths and wrinkles by cutting to lay flat and installing patch over cut area extending 100 mm (four-inches) beyond cut.
- H. Membrane Perimeter Anchorage:
1. Install metal fastening strip at the perimeter of each roof level, curb flashing, expansion joints and similar penetrations as indicated and in accordance with membrane manufacturer's instructions on top of roof membrane to deck or wall.
 2. Mechanically Fastened Metal Fastening Strip:
 - a. Set top of mechanical fastener set flush with top surface of the metal fastening strip. Space mechanical fasteners a maximum 300 mm (12 inches) on center starting 25 mm (one inch) from the end of the nailing strip.
 - b. When strips are cut round corners and eliminate sharp corners.
 - c. After mechanically fastening strip cover and seal strip with a six-inch wide roof membrane strip; heat weld to roof membrane and seal edges.
 - d. At roof edge metal, turn the membrane down over the front edge of the blocking or the nailer to below blocking. Secure the membrane to the vertical portion of the nailer; or, if required by the membrane manufacturer with fasteners spaced not over 300 mm (12 inches) on centers.
 - e. At parapet walls, intersecting building walls and curbs, secure the membrane to the structural deck with fasteners 300 mm (12 inches) on centers or as shown on NRCA manual.
- I. Adhered System:
1. Apply adhesive in quantities required by roof membrane manufacturer.
 2. Fold sheet back on itself after rolling out and coat the bottom side of the membrane and the top of the deck with adhesive. Do not coat the lap joint area.

3. After adhesive has set according to adhesive manufacturers application instruction, roll the membrane into the adhesive in a manner that minimizes voids and wrinkles.
4. Repeat for other half of sheet. Cut voids and wrinkles to lay flat and clean for repair patch over cut area.

J. Mechanically-Attached System:

1. Secure the membrane to the structural deck with fasteners through stress plate or batten strips spaced and patterned in accordance with the membrane manufacturer's instructions to achieve specified wind uplift performance.
2. When fasteners are installed within the laps of adjoining sheets, position the fastener so that the stress plates are a minimum 13 mm (1/2)inch) from the edge of the sheets.
3. Where fasteners are installed over the membrane after the seams have been welded, cover the fasteners with a minimum 175 mm (seven inch) wide round TPO membrane cap centered over the fasteners. If batten strips are used cover the strip with a minimum 175 mm (seven inch) wide TPO strip centered over the batten. Heat weld to the roof membrane and finish edges with sealant as specified. Finish edges with sealant as specified.
4. Before installing fasteners into cast in place concrete, pre-drill the correct size hole into the deck. Drill the hole 9 mm (3/8 inch) deeper than the fastener penetration.

3.6 INSTALLATION OF FLASHING

- A. Install flashings as the membrane is being installed. If the flashing can not be completely installed in one day, complete the installation until the flashing is in a watertight condition and provide temporary covers or seals.
- B. Flashing Roof Drains:
 1. Install roof drain flashing as recommended by the membrane manufacturer, generally as follows:
 - a. Coordinate to set the metal drain flashing in asphalt roof cement, holding cement back from the edge of the metal flange.
 - b. Do not allow the roof cement to come in contact with the TPO roof membrane.
 - c. Adhere the TPO roof membrane to the metal flashing with the membrane manufacturer's recommended adhesive.

2. Turn down the metal drain flashing and TPO roof membrane into the drain body and install clamping ring and strainer.
- C. Installing TPO Base Flashing and Pipe Flashing:
 1. Install TPO flashing membranes to pipes, wall or curbs to a height not less than eight-inches above roof surfaces and 100 mm (four inches) on roof membrane.
 - a. Adhere flashing to pipe, wall or curb with adhesive.
 - b. Form inside and outside corners of TPO flashing membrane in accordance with NRCA manual. Form pipe flashing in accordance with NRCA manual use pipe boot.
 - c. Lap ends not less than 100 mm (four inches).
 - d. Heat weld flashing membranes together and flashing membranes to roof membranes. Finish exposed edges with sealant as specified.
 - e. Install flashing membranes in accordance with NRCA manual.
 2. Anchor top of flashing to walls or curbs with fasteners spaced not over 200 mm (eight inches) on centers. Use fastening strip on ducts. Use pipe clamps on pipes or other round penetrations.
 3. Apply sealant to top edge of flashing.
- D. Installing Building Expansion Joints:
 1. Install base flashing on curbs as specified.
 2. Coordinate installation with metal expansion joint cover or roof expansion joint system.
 2. Install flexible tubing 1-1/2 times width of joint over joint. Cover tubing with TPO flashing strip adhered to base flashing and lapping base flashing 100 mm (four inches). Finish edges of laps with sealants as specified.
- E. Repairs to membrane and flashings:
 1. Remove sections of TPO sheet roofing or flashing that is creased wrinkled or fishmouthed.
 2. Cover removed areas, cuts and damaged areas with a patch extending 100 mm (four inches) beyond damaged, cut, or removed area. Heat weld to roof membrane or flashing. Finish edge of lap with sealant as specified.

3.7 FLEXIBLE WALKWAYS

- A. Use reinforced sheet not less than 900 mm (three feet) wide.
- B. Heat weld walkway sheet to roof sheet at edges. Weld area 50 mm (two inches) wide by the entire length of the walkway sheet.

C. Finish edges of laps with sealants as specified.

3.8 INSTALLATION OF PAVERS

A. Installation of pavers:

1. Saw cut or core drill pavers for cut units.
2. Install pavers with butt joints in running bond with not less than one half length units at ends.
 - a. Stagger end joints; generally locate joints near midpoint of adjacent rows, except where end joints occur in valleys. Miter end joints to fit in valleys.
 - b. Cut to fit within 13 mm (1/2 inch) of penetrations.
3. Install interlocking connectors in channel units for complete tie in of units, including cut units. Use corner spacings for a distance of 1200 mm (4 feet) or more around roof drains, penetrations, and other vertical surfaces in the field of the roof area.
 - a. Space connectors at 609.6 mm (24 inches) on center at the corners for 3 m (10 foot) square area.
 - b. Space connectors at 609.6 mm 24 inches on center at the perimeter for 1800 mm (6 foot) wide strip.
 - c. Space connectors at 609.6 mm (24 inches) on center in the field.
 - d. Install pavers under the perimeter retainer as shown.
4. Install strapping where shown.
 - a. Limit strap lengths to a maximum of 9 m (30 feet).
 - b. Install straps at corner connection to the perimeter retainer at approximate 45 degree angle at approximate 3 to 3.6 m (10 to 12 feet) from corner.
 - c. Install straps on each side of the valleys, hips, and ridges, with cross straps spaced not over 1200 mm (4 feet) on center between the end straps.
 - d. Install straps at the perimeter of the penetrations more than two paves in width or length.
 - e. Anchor straps to each paver with two fasteners per unit.
 - f. Pre-drill holes for fasteners in pavers.

3.9 FIELD QUALITY CONTROL:

- A. Roofing Inspector: Owner will engage a qualified roofing inspector to perform roof tests and inspections and to prepare test reports.

- B. Roofing Inspector: Contractor shall engage a qualified roofing inspector for a minimum of 10 full-time days on site to perform roof tests and inspections and to prepare start up, interim, and final reports.
 - 1. Examine and probe seams in the membrane and flashing in the presence of COR and Membrane Manufacturer's Inspector.
 - 2. Probe edge of welded seams with a blunt tipped instrument. Use sufficient hand pressure to detect marginal welds, voids, skips, and fishmouths.
- C. Final Roof Inspection: Arrange for roofing system manufacturer's technical personnel to inspect roofing installation on completion.
 - 1. Notify Architect and Owner 48 hours in advance of date and time of inspection.
- D. Repair or remove and replace components of roofing work where test results or inspections indicate that they do not comply with specified requirements.
 - 1. Additional testing and inspecting, at Contractor's expense, will be performed to determine if replaced or additional work complies with specified requirements.

3.10 PROTECTING AND CLEANING

- A. Protect membrane roofing system from damage and wear during remainder of construction period.
- B. Correct deficiencies in or remove membrane roofing system that does not comply with requirements; repair substrates; and repair or reinstall membrane roofing system to a condition free of damage and deterioration at time of acceptance by Owner.
- C. Clean overspray and spillage from adjacent construction. Clean membrane and restore surface to like-new condition meeting solar reflectance requirements.

- - - E N D - - -

SECTION 07 60 00
FLASHING AND SHEET METAL

PART 1 - GENERAL

1.1 DESCRIPTION

Formed sheet metal work for wall and roof flashing, copings, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 RELATED WORK

- A. Manufactured flashing, copings, roof edge metal, and fasciae: Section 07 71 00 ROOF SPECIALTIES.
- B. Membrane base flashings and stripping: Section 07 31 13 ASPHALT SHINGLES and Section 07 54 23 THERMOPLASTIC POLYOLEFIN (TPO) ROOFING.
- C. Flashing components of factory finished roofing and wall systems: Division 07 roofing and wall system sections.
- D. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- E. Color of factory coated exterior architectural metal and anodized aluminum items: Section 09 06 00, SCHEDULE FOR FINISHES.
- F. Integral flashing components of manufactured roof specialties and accessories or equipment: Section 07 71 00, ROOF SPECIALTIES, Section 07 72 00, ROOF ACCESSORIES, Division 22, PLUMBING sections and Division 23 HVAC sections.
- G. Paint materials and application: Section 09 91 00, PAINTING.
- H. Flashing of Roof Drains: Section 22 14 00, FACILITY STORM DRAINAGE.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
 - AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
 - AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick

- AA-C22A44.....Chemically etched medium matte with
electrolytically deposited metallic compound,
integrally colored coating Class I
Architectural, 0.7-mil thick finish
- C. American National Standards Institute/Single-Ply Roofing Institute
(ANSI/SPRI):
- ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with
Low Slope Roofing Systems
- D. American Architectural Manufacturers Association (AAMA):
- AAMA 620.....Voluntary Specification for High Performance
Organic Coatings on Coil Coated Architectural
Aluminum
- AAMA 621.....Voluntary Specification for High Performance
Organic Coatings on Coil Coated Architectural
Hot Dipped Galvanized (HDG) and Zinc-Aluminum
Coated Steel Substrates
- E. ASTM International (ASTM):
- A240/A240M-14.....Standard Specification for Chromium and
Chromium-Nickel Stainless Steel Plate, Sheet
and Strip for Pressure Vessels and for General
Applications.
- A653/A653M-11.....Steel Sheet Zinc-Coated (Galvanized) or Zinc
Alloy Coated (Galvanized) by the Hot- Dip
Process
- B32-08.....Solder Metal
- B209-10.....Aluminum and Aluminum-Alloy Sheet and Plate
- B370-12.....Copper Sheet and Strip for Building
Construction
- D173-03 (R2011).....Bitumen-Saturated Cotton Fabrics Used in
Roofing and Waterproofing
- D412-06 (R2013).....Vulcanized Rubber and Thermoplastic Elastomers-
Tension
- D1187-97 (R2011).....Asphalt Base Emulsions for Use as Protective
Coatings for Metal
- D1784-11.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and
Chlorinated Poly (Vinyl Chloride) (CPVC)
Compounds

D3656-07.....Insect Screening and Louver Cloth Woven from
Vinyl-Coated Glass Yarns

D4586-07.....Asphalt Roof Cement, Asbestos Free

F. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA): Architectural Sheet Metal Manual.

G. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual

H. Federal Specification (Fed. Spec):
A-A-1925A.....Shield, Expansion; (Nail Anchors)
UU-B-790A.....Building Paper, Vegetable Fiber

I. International Code Commission (ICC): International Building Code,
Current Edition

1.4 PERFORMANCE REQUIREMENTS

A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:

3. Wind Zone 2: 1.48 to 2.15 kPa (31 to 45 lbf/sq. ft.): 4.31-kPa
(90-lbf/sq. ft.) perimeter uplift force, 5.74-kPa (120-lbf/sq. ft.)

B. Wind Design Standard: Fabricate and install copings, roof-edge and
flashings tested per ANSI/SPRI ES-1 to resist design pressure in
Wind Zone 2: 1.48 to 2.15 kPa (31 to 45 lbf/sq. ft.): 4.31-kPa
(90-lbf/sq. ft.) perimeter uplift force, 5.74-kPa (120-lbf/sq. ft.)
corner uplift force, and 2.15-kPa (45-lbf/sq. ft.) outward force.

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT
DATA, AND SAMPLES.

B. Shop Drawings: For all specified items, including:

1. Flashings
2. Copings
4. Gutter and Conductors
5. Expansion joints
6. Fascia-cant

C. Manufacturer's Literature and Data: For all specified items, including:

1. Two-piece counterflashing
2. Thru wall flashing
3. Expansion joint cover, each type
4. Nonreinforced, elastomeric sheeting
5. Copper clad stainless steel

- D. Certificates: Indicating compliance with specified finishing requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

- A. Aluminum Sheet: ASTM B209, alloy 3003-H14 except alloy used for color anodized aluminum shall be as required to produce specified color. Alloy required to produce specified color shall have the same structural properties as alloy 3003-H14.
- B. Galvanized Sheet: ASTM, A653.

2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m² (6 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:
1. Use copper, copper alloy, bronze, brass, or stainless steel for copper and copper clad stainless steel, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
 2. Nails:
 - a. Minimum diameter for copper nails: 3 mm (0.109 inch).
 - b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
 - c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
 - d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
 3. Rivets: Not less than 3 mm (1/8 inch) diameter.
 4. Expansion Shields: Fed Spec A-A-1925A.
- E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.
- F. Insect Screening: ASTM D3656, 18 by 18 regular mesh.
- G. Roof Cement: ASTM D4586.

2.3 SHEET METAL THICKNESS

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):
 - 1. Galvanized steel: 0.5 mm (0.021 inch) thick.
- C. Exposed Locations:
 - 1. Stainless steel: 0.4 mm (0.015 inch).
- D. Thickness of aluminum or galvanized steel is specified with each item.

2.4 FABRICATION, GENERAL

- A. Jointing:
 - 1. In general, copper, stainless steel and copper clad stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
 - 2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
 - 3. Joints shall conform to following requirements:
 - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
 - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
 - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
 - 4. Flat and lap joints shall be made in direction of flow.
is completed.
- B. Expansion and Contraction Joints:
 - 1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
 - 2. Space joints as shown or as specified.
 - 3. Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).
 - 4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.

5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.
6. Fabricate joint covers of same thickness material as sheet metal served.

C. Cleats:

1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

D. Edge Strips or Continuous Cleats:

1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips or minimum 1.25 mm (0.050 inch) thick aluminum.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 1.6 mm (0.0625 inch) thick aluminum.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC, current edition.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.
3. Where copper gravel stops, copings and flashings will carry water onto cast stone, stone, or architectural concrete, or stainless steel.

2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
 1. Aluminum:
 - a. Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1 Architectural, 18 mm (0.7 mils) thick.
 - b. Colored Finish: AA-C22A42 (anodized) or AA-C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1 Architectural, 18 mm (0.7 mils) thick. Dyes will not be accepted.

2.6 THROUGH-WALL FLASHINGS

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch),

or ribbed diagonal pattern, or having other deformation unless specified otherwise.

1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.

2. Fabricate so keying nests at overlaps.

B. For Masonry Work When Concealed Except for Drip:

1. Stainless steel, or copper clad stainless steel.

2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.

3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.

C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:

1. Use same metal and thickness as counter flashing.

2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.

3. Form exposed portion as snap lock receiver for counter flashing upper edge.

D. For Flashing at Architectural Precast Concrete Panels or Stone Panels.

1. Use plan flat sheet of stainless steel.

2. Form exposed portions with drip as specified or receiver.

E. Window Sill Flashing and Lintel Flashing:

1. Use either copper, stainless steel, copper clad stainless steel plane flat sheet, or nonreinforced elastomeric sheeting, bituminous coated copper, copper covered paper, or polyethylene coated copper.

2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.

3. Turn up back edge as shown.

4. Form exposed portion with drip as specified or receiver.

F. Door Sill Flashing:

1. Where concealed, use either 0.5 Kg (20 oz) copper, 0.5 mm (0.018 inch) thick stainless steel, or 0.5 mm (0.018 inch) thick copper clad stainless steel.

2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use either 0.6 Kg (24 ounce) copper, 0.6 mm (0.024 inch) stainless steel, or 0.6 mm (0.024 inch) thick stainless steel.

3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

SPEC WRITER NOTE: Do not use galvanized steel for base flashing.

2.7 BASE FLASHING

- A. Use metal base flashing at vertical surfaces intersecting built-up roofing without cant strips or where shown.
 - 1. Use either copper, or stainless steel, thickness specified unless specified otherwise.
 - 2. When flashing is over 250 mm (10 inches) in vertical height or horizontal width use either 0.5 Kg (20 oz) copper or 0.5 mm (0.018 inch) stainless steel.
 - 3. Use stainless steel at aluminum roof curbs where flashing contacts the aluminum.
 - 4. Use either copper, or stainless steel at pipe flashings.
- B. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).
- C. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.
- D. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.
- E. Pipe Flashing: (Other than engine exhaust or flue stack)
 - 1. Fabricate roof flange not less than 100 mm (4 inches) beyond sleeve on all sides.
 - 2. Extend sleeve up and around pipe and flange out at bottom not less than 13 mm (1/2 inch) and solder to flange and sleeve seam to make watertight.
 - 3. At low pipes 200 mm (8 inch) to 450 mm (18 inch) above roof:
 - a. Form top of sleeve to turn down into the pipe at least 25 mm (one inch).
 - b. Allow for loose fit around and into the pipe.
 - 4. At high pipes and pipes with goosenecks or other obstructions which would prevent turning the flashing down into the pipe:
 - a. Extend sleeve up not less than 300 mm (12 inch) above roofing.
 - b. Allow for loose fit around pipe.

2.8 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. Either copper or stainless steel, unless specified otherwise.

B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:

1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
4. Manufactured assemblies may be used.
5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.

C. One-piece Counterflashing:

1. Back edge turned up and fabricate to lock into reglet in concrete.
2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).

D. Two-Piece Counterflashing:

1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
2. Counterflashing upper edge designed to snap lock into receiver.

E. Surface Mounted Counterflashing; one or two piece:

1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.
2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and

lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.

F. Pipe Counterflashing:

1. Form flashing for water-tight umbrella with upper portion against pipe to receive a draw band and upper edge to form a "V" joint sealant receiver approximately 19 mm (3/4 inch) deep.
2. Fabricate 100 mm (4 inch) over lap at end.
3. Fabricate draw band of same metal as counter flashing. Use 0.6 Kg (24 oz) copper or 0.33 mm (0.013 inch) thick stainless steel or copper coated stainless steel.
4. Use stainless steel bolt on draw band tightening assembly.
5. Vent pipe counter flashing may be fabricated to omit draw band and turn down 25 mm (one inch) inside vent pipe.

- G. Where vented edge decks intersect vertical surfaces, form in one piece, shape to slope down to a point level with and in front of edge-set notched plank; then, down vertically, overlapping base flashing.

2.11 HANGING GUTTERS

- A. Fabricate gutters of not less than the following:

3. 1.3//mm 0.051 inch) thick aluminum.

- B. Fabricate hanging gutters in sections not less than 2400 mm (8 feet) long, except at ends of runs where shorter lengths are required.

- C. Building side of gutter shall be not less than 38 mm (1 1/2 inches) higher than exterior side.

- D. Gutter Bead: Stiffen outer edge of gutter by folding edge over approximately 19 mm (3/4 inch) toward roof and down approximately 19 mm (3/4 inch) unless shown otherwise.

E. Gutter Spacers:

1. Fabricate of same material and thickness as gutter.
2. Fabricate 25 mm (one inch) wide strap and fasten to gutters not over 900 mm (36 inches) on center.
3. Turn back edge up 25 mm (one inch) and lap front edge over gutter bead.
4. Rivet and solder to gutter except rivet and seal to aluminum.

F. Outlet Tubes:

1. Form outlet tubes to connect gutters to conductors of same metal and thickness as gutters extend into the conductor 75 mm (3 inch).
Flange upper end of outlet tube 13 mm (1/2 inch).

2. Lock and solder longitudinal seam except use sealant in lieu of solder with aluminum.
3. Solder tube to gutter. Seal aluminum tube to gutter and rivet to gutter.
4. Fabricate basket strainers of same material as gutters.

G. Gutter Brackets:

1. Fabricate of same metal as gutter. Use the following:
 - a. 6 by 25 mm (1/4 by 1 inch) aluminum.
2. Fabricate to gutter profile.
3. Drill two 5 mm (3/16 inch) diameter holes in anchor leg for countersunk flat head screws.

2.12 CONDUCTORS (DOWNSPOUTS)

- A. Fabricate conductors of same metal and thickness as gutters in sections approximately 3000 mm (10 feet) long [with 19 mm (3/4 inch) wide flat locked seams].
 1. Fabricate open face channel shape with hemmed longitudinal edges.
- B. Fabricate elbows by mitering, riveting, and soldering except seal aluminum in lieu of solder. Lap upper section to the inside of the lower piece.
- C. Fabricate conductor brackets or hangers of same material as conductor, 2 mm (1/16 inch) thick by 25 mm (one inch) minimum width. Form to support conductors 25 mm (one inch) from wall surface in accordance with Architectural Sheet Metal Manual Plate 34, Design C for rectangular shapes and E for round shapes.
- D. Conductor Heads:
 1. Fabricate of same material as conductor.
 2. Fabricate conductor heads to not less than 250 mm (10 inch) wide by 200 mm (8 inch) deep by 200 mm (8 inches) from front to back.
 3. Form front and side edges channel shape not less than 13 mm (1/2 inch) wide flanges with edge hemmed.
 4. Slope bottom to sleeve to conductor or downspout at not less than 60 degree angle.
 5. Extend wall edge not less than 25 mm (one inch) above front edge.
 6. Solder joints for water tight assembly.
 7. Fabricate outlet tube or sleeve at bottom not less than 50 mm (2 inches) long to insert into conductor.

2.13 SPLASHPANS

- A. Fabricate splashpans from the following:
 - 1. 1.25 mm (0.050 inch) thick aluminum.
- B. Fabricate in accordance with Architectural Sheet Metal Manual Plate 35 with not less than two ribs as shown in alternate section.

2.14 REGLETS

- A. Fabricate reglets of one of the following materials:
 - 1. Stainless steel, not less than 0.3 mm (0.012 inch) thick.
 - 2. Plastic coated extruded aluminum, not less than 1.4 mm (0.055 inch) thick prefilled with butyl rubber sealer and complete with plastic wedges inserted at 1000 mm (40 inches) on centers.
 - 3. Plastic, ASTM D1784, Type II, not less than 2 mm (0.075 inch) thick.
- B. Fill open-type reglets with fiberboard or other suitable separator, to prevent crushing of the slot during installation.
- C. Bend edges of reglets for setting into concrete to an angle of not less than 45 degrees, and make wide enough to provide firm anchorage in the concrete.
- D. Fabricate reglets for building into horizontal masonry mortar joints not less than 19 mm (3/4 inch) deep, nor more than 25 mm (one inch) deep.
- E. Fabricate mitered corners, fittings, and special shapes as may be required by details.
- F. Reglets for concrete may be formed to receive flashing and have a 10 mm (3/8 inch), 45 degree snap lock.

2.15 INSULATED EXPANSION JOINT COVERS

- A. Either type optional, use only one type throughout.
- B. Types:
 - 1. Construct of two preformed, stainless steel strips, not less than 0.4 mm (0.015 inch) thick, mechanically and adhesively bonded to both sides of a 2 mm (1/16 inch) thick neoprene or butyl sheet, or to a 0.4 mm (32 mil) thick reinforced chlorinated polyethylene sheet. Adhesively attach a 10 mm (3/8 inch) thick sheet of closed cell, neoprene foam insulation, to the underside of the neoprene, butyl, or chlorinated polyethylene sheet.
 - 2. Constructed of a 2 mm (1/16 inch) thick vinyl sheet, flanged at both sides with stainless steel strips not less than 0.4 mm (0.015 inch)

- thick. Vinyl sheet locked and encased by the stainless steel strip and prepunched for nailing. A 10 mm (3/8 inch) thick closed cell polyvinyl chloride foam insulating strip shall be heat laminated to the underside of the vinyl sheet between the stainless steel strips.
- C. Expansion joint covers shall have factory fabricated mitered corners, crossing tees, and other necessary accessories. Furnish in the longest available lengths.
- D. Metal flange of sufficient width to extend over the top of the curb and down curb sides 50 mm (2 inches) with hemmed edge for lock to edge strip.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.
6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.

8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
 - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
 - b. Paint dissimilar metal with a coat of bituminous paint.
 - c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.
16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
17. Bitumen Stops:
 - a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
 - b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

3.2 THROUGH-WALL FLASHING

A. General:

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.
11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
14. Continue flashing around columns:

- a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
 - b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1 1/2 inch).
- B. Flashing at Top of Concrete Foundation Walls Where concrete is exposed. Turn up not less than 200 mm (8 inch) high and into masonry backup mortar joint or reglet in concrete backup as specified.
- C. Flashing at Top of Concrete Floors (except where shelf angles occur): Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).
- D. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.
- E. Flashing at Veneer Walls:
1. Install near line of finish floors over shelf angles or where shown.
 2. Turn up against sheathing.
 3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
 4. At concrete backing, extend flashing into reglet as specified.
 5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.
- F. Lintel Flashing when not part of shelf angle flashing:
1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.
 2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
 3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.
- G. Window Sill Flashing:
1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
 2. Turn back edge up to terminate under window frame.

3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.

H. Door Sill Flashing:

1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.

I. Flashing at Masonry, Stone, or Precast Concrete Copings:

1. Install flashing with drips on both wall faces unless shown otherwise.
2. Form penetration openings to fit tight against dowel or other item with edge turned up. Seal penetrations with sealant.

3.3 BASE FLASHING

A. Install where roof membrane type base flashing is not used and where shown.

1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.
4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.

B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in

joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.

- C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)

A. General:

1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.

B. One Piece Counterflashing:

1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
3. Where flashing is surface mounted on flat surfaces.
 - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:
 - 1) Locate fasteners in masonry mortar joints.
 - 2) Use screws to sheet metal or wood.
 - b. Fill joint at top with sealant.
4. Where flashing or hood is mounted on pipe.
 - a. Secure with draw band tight against pipe.
 - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.

- c. Completely fill joint at top with sealant.
- C. Two-Piece Counterflashing:
 - 1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
 - 2. Surface applied type receiver:
 - a. Secure to face construction in accordance, with manufacturers instructions.
 - b. Completely fill space at the top edge of receiver with sealant.
 - 3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.
- D. Where vented edge occur install so lower edge of counterflashing is against base flashing.
- E. When counter flashing is a component of other flashing install as shown.

3.5 REGLETS

- A. Install reglets in a manner to provide a watertight installation.
- B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.
- C. Butt and align end joints on each section of reglet and securely hold in position until concrete or mortar are hardened:
 - 1. Coordinate reglets for anchorage into concrete with formwork construction.
 - 2. Coordinate reglets for masonry to locate horizontally into mortar joints.

3.7 COPINGS

- A. General:
 - 1. On walls topped with a wood plank, install a continuous edge strip on the front and rear edge of the plank. Lock the coping to the edge strip with a 19 mm (3/4 inch) loose lock seam.
 - 2. Where shown turn down roof side of coping and extend down over base flashing as specified for counter-flashing. Secure counter-flashing to lock strip in coping at continuous cleat.
 - 3. Install ends adjoining existing construction so as to form space for installation of sealants. Sealant is specified in Section 07 92 00, JOINT SEALANTS.

B. Aluminum Coping:

1. Install with 6 mm (1/4 inch) joint between ends of coping sections.
2. Install joint covers, centered at each joint, and securely lock in place.

3.8 EXPANSION JOINT COVERS, INSULATED

- A. Install insulated expansion joint covers at locations shown on curbs not less than 200 mm (8 inch) high above roof surface.
- B. Install continuous edge strips of same metal as expansion joint flange, nailed at not less than 75 mm (3 inch) centers.
- C. Install insulated expansion joint covers in accordance with manufacturer's directions locking edges to edge strips.

3.10 HANGING GUTTERS

- A. Hang gutters with high points equidistant from downspouts. Slope at not less than 1:200 (1/16 inch per foot).
- B. Lap joints, except for expansion joints, at least 25 mm (one inch) in the direction of flow. Rivet and seal or solder lapped joints.
- C. Support gutters in brackets spaced not more than 600 mm (24 inch) on centers, brackets attached to facial or wood nailer by at least two screws or nails.
 1. For aluminum gutters use aluminum brackets or stainless steel brackets.
- D. Secure brackets to gutters in such a manner as to allow free movement of gutter due to expansion and contraction.
- E. Gutter Expansion Joint:
 1. Locate expansion joints midway between outlet tubes.
 2. Provide at least a 25 mm (one inch) expansion joint space between end baffles of gutters.
 3. Install a cover plate over the space at expansion joint.
 4. Fasten cover plates to gutter section on one side of expansion joint only.
 5. Secure loose end of cover plate to gutter section on other side of expansion joint by a loose-locked slip joint.
- F. Outlet Tubes: Set bracket strainers loosely into gutter outlet tubes.

3.11 CONDUCTORS (DOWNSPOUTS)

- A. Where scuppers discharge into downspouts install conductor head to receive discharge with back edge up behind drip edge of scupper. Fasten and seal joint. Sleeve conductors to gutter outlet tubes and fasten joint and joints between sections.
- B. Set conductors plumb and clear of wall, and anchor to wall with two anchor straps, located near top and bottom of each section of conductor. Strap at top shall be fixed to downspout, intermediate straps and strap at bottom shall be slotted to allow not less than 13 mm (1/2 inch) movement for each 3000 mm (10 feet) of downspout.
- C. Install elbows, offsets and shoes where shown and required. Slope not less than 45 degrees.

3.12 SPLASH PANS

- A. Install where downspouts discharge on low slope roofs unless shown otherwise.
- B. Set in roof cement prior to pour coat installation or sealant compatible with single ply roofing membrane.

3.13 GOOSENECK ROOF VENTILATORS

- A. Install on structural curb not less than 200 mm (8 inch) high above roof surface.
- B. Securely anchor ventilator curb to structural curb with fasteners spaced not over 300 mm (12 inch) on center.
- C. Anchor gooseneck to curb with screws having neoprene washers at 150 mm (6 inch) on center.

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SECTION 07 71 00
ROOF SPECIALTIES

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies copings, gravel stops, fascias, and expansion joints.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Color and Texture of Finish: Section 09 06 00, SCHEDULE FOR FINISHES
- C. Sealant Material and Installation: Section 07 92 00, JOINT SEALANTS.
- D. General Insulation: Section 07 21 13, THERMAL INSULATION
- E. Rigid Insulations for Roofing: Section 07 22 00, ROOF AND DECK INSULATION

1.3 QUALITY CONTROL:

- A. Provide roof accessories that products of manufacturers regularly engaged in producing the kinds of products specified.
- B. For each accessory type provide products made by the same manufacturer.
- C. Assemble each accessory to the greatest extent possible before delivery to the site.
- D. Provide each accessory with FM approval listing for class specified.

1.4 PERFORMANCE REQUIREMENTS:

- A. Provide roof accessories that withstand exposure to weather and resist thermal movement without failure, rattling, leaking, or fastener disengagement due to defective manufacture, fabrication, or installation.
- B. Provide roof accessories listed in FM Approvals "RoofNav" and approved for windstorm classification Class 1A-90. Identify materials with FM Approval markings.
- C. Manufacture and install roof accessories to allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, hole elongation, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects.
 - 1. Provide clips that resist rotation and avoid shear stress as a result of thermal movements.

2. For design purposes, base provisions for thermal movement on assumed ambient temperature (range) from minus 18 degrees C (0 degrees F), ambient to 82 degrees C (180 degrees F).

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
1. Postconsumer and preconsumer recycled content as specified in PART 2 - PRODUCTS.
- C. Samples: Representative sample panel of color-anodized aluminum not less than 101 x 101 mm (4 x 4 inches), except extrusions are to be of a width not less than section to be used. Submit sample that shows coating with integral color and texture. Include manufacturer's identifying label.
- D. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- E. Manufacturer's Literature and Data: Each item specified.
- F. Certificates: Stating that aluminum has been given specified thickness of anodizing.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. ASTM International (ASTM):
- A240/A240M-14.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications
- A653/A653M-13.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process
- A666-10.....Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar
- B209-14.....Aluminum and Aluminum Alloy-Sheet and Plate
- B209M-14.....Aluminum and Aluminum Alloy-Sheet and Plate (Metric)
- B221-14.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

- B221M-13.....Aluminum-Alloy Extruded Bars, Rods, Wire,
Shapes, and Tubes (Metric)
- B32-08 (R2014)Solder Metal
- B370-12.....Copper Sheet and Strip for Building
Construction
- B882-10.....Pre-Patinated Copper for Architectural
Applications
- C612-14.....Mineral Fiber Block and Board Thermal
Insulation
- D1187/D1187M-97 (R2011)..Asphalt-Base Emulsions for Use as Protective
Coatings for Metal
- D1970/D1970M-14.....Self-Adhering Polymer Modified Bituminous Sheet
Materials Used as Steep Roofing Underlayment
for Ice Dam Protection
- D226/D226M-09.....Asphalt-Saturated Organic Felt Used in Roofing
and Waterproofing
- D4869/D4969M-05 (R2011) ..Asphalt-Saturated Organic Felt Underlayment
Used In Steep Slope Roofing
- C. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual
- D. American Architectural Manufacturers Association (AAMA):
2605-11.....High Performance Organic Coatings on
Architectural Extrusions and Panels.
611-14.....Anodized Architectural Aluminum
- E. FM Global (FM):
RoofNav.....Approved Roofing Assemblies and Products

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Aluminum, Extruded: ASTM B221M (B221).
- B. Aluminum Sheet: ASTM B209M (B209).
- C. Galvanized Sheet Steel: ASTM A653/A653M; G-90 coating.

2.2 UNDERLAYMENT:

- A. Self-Adhering Modified Bitumen Underlayment:
1. Provide self-adhering modified bitumen membrane underlayment material in compliance with ASTM D1970/D1970M, suitable for use as underlayment for metal copings and fascias.

2. Provide membrane resistant to cyclical elevated temperatures for extended period of time in high heat service conditions (stable after testing at 116 degrees C (240 degrees F)).
 3. Provide membrane with integral non-tacking top surface of polyethylene film or other surface material to serve as separator between bituminous material and metal products to be applied above.
 4. Provide primer.
- B. Felt Underlayment: Provide No. 30 asphalt saturated organic, non-perforated felt underlayment in compliance with ASTM D226/D226M, Type II, or ASTM D4869/D4869M.
- C. Slip Sheet: Provide 0.24 kg per square meter (5 pounds per 100 sf) rosin sized unsaturated building paper for slip sheet.

2.4 COPINGS:

- A. Fabricate of aluminum sheet not less than 2 mm 90.08 inch) thick.
- B. Turn outer edges down each face of wall as shown on construction documents.
- C. Maximum lengths of 3.05 M (10 feet).
- D. Shop fabricate external and internal corners as one-piece assemblies with not less than 305 mm (12 inch) leg lengths.
- E. Provide 101 mm (4 inch) wide 0.81 mm (0.032 inch) thick watertight joint covers.
- F. Provide anchor gutter bar of 0.81 mm (0.032 inch) thick with anchor holes formed for underside of joint.
- G. Provide concealed guttered splice plate of 0.81 mm (0.032 inch) thick with butyl or other resilient seal strips anchored to splice plate for underside of joint. Use galvanized steel anchor plate providing compression spring anchoring of coping cover.
- H. Finish: Two-coat fluoropolymer

2.7 EXTRUDED ALUMINUM ROOF EXPANSION JOINT COVERS:

- A. Fabricate in 3.0 M (10 foot) lengths with fastener openings slotting for expansion not over 610 mm (24 inch) centers.
- B. Provide four-way expansion, for joint widths shown on construction documents.
- C. Mill finish.
- D. Form waterstop or moisture seals of continuous sheets of neoprene, not less than 0.81 mm (0.032 inch) thick.

- E. Fabricate corners as one (1) piece assembly with mitered and welded joint and least dimension legs not less than 300 mm (12 inches) long.
- F. Factory fabricate end caps and transitions to insure waterproof assembly.
- G. Five (5) piece assembly:
 - 1. Roof expansion joint cover system consists of an extruded aluminum cover, extruded frame or curb vertical section, galvanized steel cant, and aluminum compression clamp counter flashing, complete with moisture seals. Form cover and vertical section from extruded aluminum, 2 mm (0.080 inch) minimum thickness with spring stainless steel tension or pivot bar.
 - 2. Form cant from galvanized steel not less than 0.8 mm (0.029 inch) thick formed to profile shown on construction documents.
 - 3. Form splice plates of not less than 0.81 mm (0.032 inch) thick aluminum sheet.
 - 4. Form counter flashing member of 1.3 mm (0.050 inch) thick sheet aluminum, secured with screws to the top edge of the vertical section and providing compression clamp over base flashing.
 - 5. Provide compression gasket separating cover from curb bearing.

2.8 FINISH:

- A. In accordance with NAAMM AMP 500-505.
- B. Aluminum, Clear Anodic Finish AAMA 611: AA-M12C22A41, Class I, 0.017 mm (0.7 mil) thick (min.)

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Examine substrates, areas, and conditions, to verify actual locations, dimensions, and other conditions affecting performance of the Work.
- B. Verify that substrate is sound, dry, smooth, clean, sloped for drainage where applicable, and securely anchored.
- C. Install roof accessories where indicated in construction documents.
- D. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise. Provide fasteners suitable for application, for metal types being secured and designed to meet performance requirements.
- E. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.

F. Comply with section 07 92 00, JOINT SEALANTS to install sealants where required by manufactures installation instructions.

G. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.

H. Aluminum Coping:

1. Install sections of coping with approximately 6 mm (1/4-inch) space between ends of sections.
2. Center joint gutter bar and covers at joints and lock in place.
3. When snap-on system is installed ensure front and back edges are locked in place.

I. Expansion Joint Covers:

1. Install to terminate base flashing 203 mm (8 inches) above roof.
2. Install moisture seals to drain water to outlets that do not permit water to enter building.
3. Provide stainless steel screws when exposed.
4. Three piece assembly:
 - a. Install curb section with screws to wood blocking, allowing 6 mm (1/4 inch) at butt joints between sections with splice plate at joint.
 - b. Install cant to wood blocking by nailing along horizontal flange every 152 mm (6 inches), with galvanized roofing nails 25 mm (1 inch) long.
 - c. After completion of base flashing install cap flashing and compression clamp and fasten to the curb or metal cant with stainless steel self-tapping screws with neoprene washers under head spaced approximately 457 mm (18 inches) on center.
 - d. Install expansion joint cover with a 6 mm (1/4 inch) wide end joints.
 - e. Install over end joint a cover plate complete with concealed aluminum flashing, centered under each joint. Fabricate flashing to lap cover not less than 101 mm (4 inches).

3.2 PROTECTION OF ALUMINUM:

A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two (2) coats of asphalt coating (complete coverage), or by separating the contact surfaces with a

preformed neoprene tape having pressure sensitive adhesive coating on one (1) side.

- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two (2) coats of asphalt coating.

3.3 ADJUSTING:

- A. Adjust expansion joints to close tightly and be watertight; insuring maximum allowance for building movement.

3.4 PROTECTION:

- A. Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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SECTION 07 72 00
ROOF ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies roof hatches; equipment supports; gravity ventilators; and metal grating roof walkway system.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Sealant material and installation: Section 07 92 00, JOINT SEALANTS.
- D. General insulation: Section 07 21 13, THERMAL INSULATION. Rigid insulations for roofing: Section 07 22 00, ROOF AND DECK INSULATION

1.3 QUALITY ASSURANCE:

- A. Provide roof accessories that are the products of manufacturers regularly engaged in producing the kinds of products specified.
- B. For each accessory type provide the same product made by the same manufacturer.
- C. Assemble each accessory to the greatest extent possible before delivery to the site.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Postconsumer and preconsumer recycled content as specified in PART 2 - PRODUCTS.
- C. Samples: Submit representative sample panel of color anodized aluminum not less than 101 x 101 mm (4 x 4 inches). For extrusions, submit width not less than section to be installed. Show coating with integral color and texture and include manufacturer's identifying label.
- D. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- E. Manufacturer's Literature and Data: Each item specified.
- F. Certificates: Stating that aluminum has been given specified thickness of anodizing.

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
- RR-G-1602D.....Grating, Metal, Other Than Bar Type (Floor,
Except for Naval Vessels)
- C. ASTM International (ASTM):
- A653/A653M-10.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) By the Hot-Dip Process
- B209-14.....Aluminum and Aluminum Alloy-Sheet and Plate
- B209M-14.....Aluminum and Aluminum-Alloy Sheet and Plate (Metric)
- B221-14.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
- B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)
- C726-12.....Mineral Wool Roof Insulation Board
- C1289-14a.....Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board
- D1187/D1187M-97 (R2011)..Asphalt-Base Emulsions for Use as Protective Coatings for Metal
- D. National Association of Architectural Metal Manufacturers (NAAMM):
- AMP 500 Series.....Metal Finishes Manual
- E. American Architectural Manufacturers Association (AAMA):
- 2603-13.....Performance Requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels
- 2605-13.....High Performance Organic Coatings on Architectural Extrusions and Panels.
- 611-14.....Anodized Architectural Aluminum
- 621-02.....High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized (HDG) and Zinc-Aluminum Coated Steel Substrates
- F. American Society of Civil Engineers (ASCE):

ASCE 7-10.....Minimum Design Loads for Buildings and Other
Structures

G. U.S. National Archives and Records Administration (NARA):

29 CFR 1910.23.....Guarding Floor and Wall Openings and Holes

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Aluminum, Extruded: ASTM B221M (B221).
- B. Aluminum Sheet: ASTM B209M (B209).
- C. Galvanized Sheet Steel: ASTM A653/A653M; G-90 coating.
- D. Metal Grating for Roof Walkway: Fed. Spec. RR-G-1602.

2.3 EQUIPMENT SUPPORTS:

- A. Supported Load Capacity: As required to support equipment
- B. Fabricate equipment supports from 1.3 mm (0.0516 inch) thick galvanized ASTM A653/A653M steel fabricate with welded corners and with seams joined by continuous water and air tight welds.
- C. Equipment supports to be internally reinforced with angles 1.22 m (48 inches) on center.
- D. Form exterior curb with integral base, and deck closures for curbs installed on steel decking.
- E. Use galvanized steel liners for curbs having inside dimension over 305 mm (12 inches).
- F. Internally insulate with 38 mm (1-1/2 inch) glass-fiber board insulation (ASTM C726).
- G. Fabricate curb with a minimum height of 203 mm (8 inches) above roof surface.
- H. Attach preservative treated wood nailers to top of curb. Provide 50 mm (2 inch) by 50 mm (2 inch) minimum nominal size on curb with openings and 50 mm (2 inch) thick, width of curb up to 305 mm (12 inches) on equipment support curbs.
- H. Make size of supports suit size of equipment furnished, with height as shown on construction documents, but not less than 203 mm (8 inches) above roof surface.
- I. Top of Equipment Supports: Level with pitch built into curb when deck slopes. Equip supports with water diverter or cricket on side that obstructs water flow.
- J. Finish: Color to match adjacent roofing material to be selected by the Architect.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Install roof specialties where indicated on construction documents.
- B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
- C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.
- D. Comply with section 07 92 00, JOINT SEALANTS to install sealants where required by manufactures installation instructions require sealant.
- E. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
 - 1. After completion of base flashing bend down cap flashing flange and secure to blocking with screws.
 - 2. Install expansion joint cover with 6 mm (1/4 inch) wide space at end joints and tension bars at 610 mm (24 inches) on center.
 - 3. Install cover plates with formed aluminum flashing concealed and centered on joint. Flashing to lap cover not less than 101 mm (4 inches).
- F. Equipment Supports: Do not anchor to insulating concrete or metal deck. Anchor only to building structure as per manufacturers recommendations.

3.2 PROTECTION OF ALUMINUM:

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two (2) coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.
- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

3.3 ADJUSTING:

- A. Adjust roof hatch hardware to operate freely and so that cover will operate without binding, close tightly at perimeter, and latch securely.

3.4 PROTECTION:

- A. Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

- - - E N D - - -

SECTION 07 84 00
FIRESTOPPING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Provide UL or equivalent approved firestopping system for the closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.
- B. Provide UL or equivalent approved firestopping system for the closure of openings in walls against penetration of gases or smoke in smoke partitions.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Expansion and seismic joint firestopping: Section 07 95 13, EXPANSION JOINT COVER ASSEMBLIES.
- C. Sealants and application: Section 07 92 00, JOINT SEALANTS.
- D. Fire and smoke damper assemblies in ductwork: Section 23 31 00, HVAC DUCTS AND CASINGS Section 23 37 00, AIR OUTLETS AND INLETS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Installer qualifications.
- D. Inspector qualifications.
- E. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.
- F. List of FM, UL, or WH classification number of systems installed.
- G. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.
- H. Submit certificates from manufacturer attesting that firestopping materials comply with the specified requirements.

1.4 DELIVERY AND STORAGE:

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.

- B. Store in a location providing protection from damage and exposure to the elements.

1.5 QUALITY ASSURANCE:

- A. FM, UL, or WH or other approved laboratory tested products will be acceptable.
- B. Installer Qualifications: A firm that has been approved by FM Global according to FM Global 4991 or been evaluated by UL and found to comply with UL's "Qualified Firestop Contractor Program Requirements." Submit qualification data.
- C. Inspector Qualifications: Contractor to engage a qualified inspector to perform inspections and final reports. The inspector to meet the criteria contained in ASTM E699 for agencies involved in quality assurance and to have a minimum of two years' experience in construction field inspections of firestopping systems, products, and assemblies. The inspector to be completely independent of, and divested from, the Contractor, the installer, the manufacturer, and the supplier of material or item being inspected. Submit inspector qualifications.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. ASTM International (ASTM):
- E84-14.....Surface Burning Characteristics of Building Materials
- E699-09.....Standard Practice for Evaluation of Agencies Involved in Testing, Quality Assurance, and Evaluating of Building Components
- E814-13a.....Fire Tests of Through-Penetration Fire Stops
- E2174-14.....Standard Practice for On-Site Inspection of Installed Firestops
- E2393-10a.....Standard Practice for On-Site Inspection of Installed Fire Resistive Joint Systems and Perimeter Fire Barriers
- C. FM Global (FM):
- Annual Issue Approval Guide Building Materials
- 4991-13.....Approval of Firestop Contractors
- D. Underwriters Laboratories, Inc. (UL):

Annual Issue Building Materials Directory

Annual Issue Fire Resistance Directory

723-10(2008).....Standard for Test for Surface Burning

Characteristics of Building Materials

1479-04(R2014).....Fire Tests of Through-Penetration Firestops

E. Intertek Testing Services - Warnock Hersey (ITS-WH):

Annual Issue Certification Listings

F. Environmental Protection Agency (EPA):

40 CFR 59(2014).....National Volatile Organic Compound Emission

Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS:

- A. Provide either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke. Firestop systems to accommodate building movements without impairing their integrity.
- B. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 101 mm (4 in.) nominal pipe or 0.01 sq. m (16 sq. in.) in overall cross sectional area.
- C. Firestop sealants used for firestopping or smoke sealing to have the following properties:
 - 1. Contain no flammable or toxic solvents.
 - 2. Release no dangerous or flammable out gassing during the drying or curing of products.
 - 3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
 - 4. When installed in exposed areas, capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.
 - 5. VOC Content: Firestopping sealants and sealant primers to comply with the following limits for VOC content when calculated according to 40 CFR 59, (EPA Method 24):
 - a. Sealants: 250 g/L.

- b. Sealant Primers for Nonporous Substrates: 250 g/L.
- c. Sealant Primers for Porous Substrates: 775 g/L.
- D. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials to have following properties:
 - 1. Classified for use with the particular type of penetrating material used.
 - 2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
- E. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84 or UL 723. Material to be an approved firestopping material as listed in UL Fire Resistance Directory or by a nationally recognized testing laboratory.
- F. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- G. Materials to be nontoxic and noncarcinogen at all stages of application or during fire conditions and to not contain hazardous chemicals. Provide firestop material that is free from Ethylene Glycol, PCB, MEK, and asbestos.
- H. For firestopping exposed to view, traffic, moisture, and physical damage, provide products that do not deteriorate when exposed to these conditions.
 - 1. For piping penetrations for plumbing and wet-pipe sprinkler systems, provide moisture-resistant through-penetration firestop systems.
 - 2. For floor penetrations with annular spaces exceeding 101 mm (4 in.) or more in width and exposed to possible loading and traffic, provide firestop systems capable of supporting the floor loads involved either by installing floor plates or by other means acceptable to the firestop manufacturer.
 - 3. For penetrations involving insulated piping, provide through-penetration firestop systems not requiring removal of insulation.

2.2 SMOKE STOPPING IN SMOKE PARTITIONS:

- A. Provide silicone sealant in smoke partitions as specified in Section 07 92 00, JOINT SEALANTS.
- B. Provide mineral fiber filler and bond breaker behind sealant.

- C. Sealants to have a maximum flame spread of 25 and smoke developed of 50 when tested in accordance with ASTM E84.
- D. When used in exposed areas capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.

PART 3 - EXECUTION

3.1 EXAMINATION:

- A. Submit product data and installation instructions, as required by article, submittals, after an on-site examination of areas to receive firestopping.
- B. Examine substrates and conditions with installer present for compliance with requirements for opening configuration, penetrating items, substrates, and other conditions affecting performance of firestopping. Do not proceed with installation until unsatisfactory conditions have been corrected.

3.2 PREPARATION:

- A. Remove dirt, grease, oil, laitance and form-release agents from concrete, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.
- B. Remove insulation on insulated pipe for a distance of 150 mm (6 inches) on each side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.
- C. Prime substrates where required by joint firestopping system manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.
- D. Masking Tape: Apply masking tape to prevent firestopping from contacting adjoining surfaces that will remain exposed upon completion of work and that would otherwise be permanently stained or damaged by such contact or by cleaning methods used to remove smears from firestopping materials. Remove tape as soon as it is possible to do so without disturbing seal of firestopping with substrates.

3.3 INSTALLATION:

- A. Do not begin firestopping work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.
- B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

3.4 CLEAN-UP:

- A. As work on each floor is completed, remove materials, litter, and debris.
- B. Clean up spills of liquid type materials.
- C. Clean off excess fill materials and sealants adjacent to openings and joints as work progresses by methods and with cleaning materials approved by manufacturers of firestopping products and of products in which opening and joints occur.
- D. Protect firestopping during and after curing period from contact with contaminating substances or from damage resulting from construction operations or other causes so that they are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated firestopping immediately and install new materials to provide firestopping complying with specified requirements.

3.5 INSPECTIONS AND ACCEPTANCE OF WORK:

- A. Do not conceal or enclose firestop assemblies until inspection is complete and approved by the Contracting Officer Representative (COR).
- B. Furnish service of approved inspector to inspect firestopping in accordance with ASTM E2393 and ASTM E2174 for firestop inspection, and document inspection results. Submit written reports indicating locations of and types of penetrations and type of firestopping used at each location; type is to be recorded by UL listed printed numbers.

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SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section covers interior and exterior sealant and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK (INCLUDING BUT NOT LIMITED TO THE FOLLOWING) :

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Sealing of Site Work Concrete Paving: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.
- C. Masonry Control and Expansion Joint: Section 04 20 00, UNIT MASONRY.
- D. Firestopping Penetrations: Section 07 84 00, FIRESTOPPING.
- E. Glazing: Section 08 80 00, GLAZING.
- F. Sound Rated Gypsum Partitions/Sound Sealants: Section 09 29 00, GYPSUM BOARD.
- G. Mechanical Work: Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING

1.3 QUALITY ASSURANCE:

- A. Installer Qualifications: An experienced installer with a minimum of three (3) years' experience and who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance. Submit qualification.
- B. Source Limitations: Obtain each type of joint sealant through one (1) source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
 - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
 - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
 - 3. Test elastomeric joint sealants according to SWRI's Sealant Validation Program for compliance with requirements specified by

- reference to ASTM C920 for adhesion and cohesion under cyclic movement, adhesion-in peel, and indentation hardness.
4. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.
- D. Lab Tests: Submit samples of materials that will be in contact or affect joint sealants to joint sealant manufacturers for tests as follows:
1. Adhesion Testing: Before installing elastomeric sealants, test their adhesion to protect joint substrates according to the method in ASTM C794 to determine if primer or other specific joint preparation techniques are required.
 2. Compatibility Testing: Before installing elastomeric sealants, determine compatibility when in contact with glazing and gasket materials.
 3. Stain Testing: Perform testing per ASTM C1248 on interior and exterior sealants to determine if sealants or primers will stain adjacent surfaces. No sealant work is to start until results of these tests have been submitted to the Contracting Officer Representative (COR) and the COR has given written approval to proceed with the work.
- E. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, field test their adhesion to joint substrates according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1.1 in ASTM C1193 or Method A, Tail Procedure, in ASTM C1521.
1. Locate test joints where indicated in construction documents or, if not indicated, as directed by COR.
 2. Conduct field tests for each application indicated below:
 - a. Each type of elastomeric sealant and joint substrate indicated.
 - b. Each type of non-elastomeric sealant and joint substrate indicated.
 3. Notify COR seven (7) days in advance of dates and times when test joints will be erected.
 4. Arrange for tests to take place with joint sealant manufacturer's technical representative present.
- F. Mockups: Before installing joint sealants, apply elastomeric sealants as follows to verify selections and to demonstrate aesthetic effects and qualities of materials and execution:

1. Joints in mockups of assemblies that are indicated to receive elastomeric joint sealants.

1.4 CERTIFICATION:

- A. Contractor is to submit to the COR written certification that joints are of the proper size and design, that the materials supplied are compatible with adjacent materials and backing, that the materials will properly perform to provide permanent watertight, airtight or vapor tight seals (as applicable), and that materials supplied meet specified performance requirements.

1.5 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Installer qualifications.
- D. Contractor certification.
- E. Manufacturer's installation instructions for each product used.
- F. Cured samples of exposed sealants for each color.
- G. Manufacturer's Literature and Data:
 1. Primers
 2. Sealing compound, each type, including compatibility when different sealants are in contact with each other.
- H. Manufacturer warranty.

1.6 PROJECT CONDITIONS:

- A. Environmental Limitations:
 1. Do not proceed with installation of joint sealants under following conditions:
 - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 degrees C (40 degrees F).
 - b. When joint substrates are wet.
- B. Joint-Width Conditions:
 1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- C. Joint-Substrate Conditions:

1. Do not proceed with installation of joint sealants until
contaminants capable of interfering with adhesion are removed from
joint substrates.

1.7 DELIVERY, HANDLING, AND STORAGE:

- A. Deliver materials in manufacturers' original unopened containers, with
brand names, date of manufacture, shelf life, and material designation
clearly marked thereon.
- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 32 degrees C (90
degrees F) or less than 5 degrees C (40 degrees F).

1.8 DEFINITIONS:

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Backing Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

1.9 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of
Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their sealant for a
minimum of five (5) years from the date of installation and final
acceptance by the Government. Submit manufacturer warranty.

1.10 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent
referenced. Publications are referenced in text by basic designation
only.
- B. ASTM International (ASTM):
C509-06.....Elastomeric Cellular Preformed Gasket and
Sealing Material
C612-14.....Mineral Fiber Block and Board Thermal
Insulation
C717-14a.....Standard Terminology of Building Seals and
Sealants
C734-06(R2012).....Test Method for Low-Temperature Flexibility of
Latex Sealants after Artificial Weathering
C794-10.....Test Method for Adhesion-in-Peel of Elastomeric
Joint Sealants
C919-12.....Use of Sealants in Acoustical Applications.

- C920-14a.....Elastomeric Joint Sealants.
- C1021-08 (R2014).....Laboratories Engaged in Testing of Building
Sealants
- C1193-13.....Standard Guide for Use of Joint Sealants.
- C1248-08 (R2012).....Test Method for Staining of Porous Substrate by
Joint Sealants
- C1330-02 (R2013).....Cylindrical Sealant Backing for Use with Cold
Liquid Applied Sealants
- C1521-13.....Standard Practice for Evaluating Adhesion of
Installed Weatherproofing Sealant Joints
- D217-10.....Test Methods for Cone Penetration of
Lubricating Grease
- D412-06a (R2013).....Test Methods for Vulcanized Rubber and
Thermoplastic Elastomers-Tension
- D1056-14.....Specification for Flexible Cellular Materials—
Sponge or Expanded Rubber
- E84-09.....Surface Burning Characteristics of Building
Materials
- C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide
- D. Environmental Protection Agency (EPA):
40 CFR 59 (2014).....National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products

PART 2 - PRODUCTS

2.1 SEALANTS:

- A. Exterior Sealants:
1. Vertical surfaces, provide non-staining ASTM C920, Type S or M, Grade NS, Class 25, Use NT.
 2. Horizontal surfaces, provide ASTM C920, Type S or M, Grade P, Class 25, Use T.
 3. Provide location(s) of exterior sealant as follows:
 - a. Joints formed where frames and subsills of windows, doors, louvers, and vents adjoin masonry, concrete, or metal frames. Provide sealant at exterior surfaces of exterior wall penetrations.
 - b. Metal to metal.
 - c. Masonry to masonry or stone.

- d. Stone to stone.
 - e. Cast stone to cast stone.
 - f. Masonry expansion and control joints.
 - g. Wood to masonry.
 - h. Masonry joints where shelf angles occur.
 - i. Voids where items penetrate exterior walls.
 - j. Metal reglets, where flashing is inserted into masonry joints, and where flashing is penetrated by coping dowels.
- B. Floor Joint Sealant:
- 1. ASTM C920, Type S or M, Grade P, Class 25, Use T.
 - 2. Provide location(s) of floor joint sealant as follows.
 - a. Seats of metal thresholds exterior doors.
 - b. Control and expansion joints in floors, slabs, ceramic tile, and walkways.
- C. Interior Sealants:
- 1. VOC Content of Interior Sealants: Sealants and sealant primers used inside the weatherproofing system are to comply with the following limits for VOC content when calculated according to 40 CFR 59, (EPA Method 24):
 - a. Architectural Sealants: 250 g/L.
 - b. Sealant Primers for Nonporous Substrates: 250 g/L.
 - c. Sealant Primers for Porous Substrates: 775 g/L.
 - 2. Vertical and Horizontal Surfaces: ASTM C920, Type S or M, Grade NS, Class 25, Use NT.
 - 3. Food Service: Use a Vinyl Acetate Homopolymer, or other low VOC, non-toxic sealant approved for use in food preparation areas.
 - 4. Provide location(s) of interior sealant as follows:
 - a. Typical narrow joint 6 mm, (1/4 inch) or less at walls and adjacent components.
 - b. Perimeter of doors, windows, access panels which adjoin concrete or masonry surfaces.
 - c. Interior surfaces of exterior wall penetrations.
 - d. Joints at masonry walls and columns, piers, concrete walls or exterior walls.
 - e. Perimeter of lead faced control windows and plaster or gypsum wallboard walls.
 - f. Exposed isolation joints at top of full height walls.

- g. Joints between bathtubs and ceramic tile; joints between shower receptors and ceramic tile; joints formed where nonplanar tile surfaces meet.
 - h. Joints formed between tile floors and tile base cove; joints between tile and dissimilar materials; joints occurring where substrates change.
 - i. Behind escutcheon plates at valve pipe penetrations and showerheads in showers.
- D. Acoustical Sealant:
- 1. Conforming to ASTM C919; flame spread of 25 or less; and a smoke developed rating of 50 or less when tested in accordance with ASTM E84. Acoustical sealant have a consistency of 250 to 310 when tested in accordance with ASTM D217; remain flexible and adhesive after 500 hours of accelerated weathering as specified in ASTM C734; and be non-staining.
 - 2. Provide location(s) of acoustical sealant as follows:
 - a. Exposed acoustical joint at sound rated partitions.
 - b. Concealed acoustic joints at sound rated partitions.
 - c. Joints where item pass-through sound rated partitions.

2.2 COLOR:

- A. Sealants used with exposed masonry are to match color of mortar joints.
- B. Sealants used with unpainted concrete are to match color of adjacent concrete.
- C. Color of sealants for other locations to be light gray or aluminum, unless otherwise indicated in construction documents.

2.3 JOINT SEALANT BACKING:

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
 - 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056 or synthetic rubber (ASTM C509), nonabsorbent to water and gas, and capable of remaining resilient at

temperatures down to minus 32 degrees C (minus 26 degrees F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.

- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.5 FILLER:

- A. Mineral fiberboard: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

2.7 CLEANERS-NON POROUS SURFACES:

- A. Chemical cleaners compatible with sealant and acceptable to manufacturer of sealants and sealant backing material. Cleaners to be free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

- A. Prepare joints in accordance with manufacturer's instructions and SWRI (The Professionals' Guide).
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.

1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include but are not limited to the following:
 - a. Concrete.
 - b. Masonry.
 - c. Unglazed surfaces of ceramic tile.
3. Remove laitance and form-release agents from concrete.
4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous surfaces include but are not limited to the following:
 - a. Metal.
 - b. Glass.
 - c. Porcelain enamel.
 - d. Glazed surfaces of ceramic tile.
- C. Do not cut or damage joint edges.
- D. Apply non-staining masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
 1. Do not leave gaps between ends of sealant backings.
 2. Do not stretch, twist, puncture, or tear sealant backings.
 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions or as indicated by pre-construction joint sealant substrate test.
 1. Apply primer prior to installation of back-up rod or bond breaker tape.
 2. Use brush or other approved means that will reach all parts of joints. Avoid application to or spillage onto adjacent substrate surfaces.

3.3 BACKING INSTALLATION:

- A. Install backing material, to form joints enclosed on three sides as required for specified depth of sealant.

- B. Where deep joints occur, install filler to fill space behind the backing rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of backing rod and sealants.
- D. Install backing rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for backing rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.

3.4 SEALANT DEPTHS AND GEOMETRY:

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

- A. General:
 - 1. Apply sealants and caulking only when ambient temperature is between 5 degrees C and 38 degrees C (40 degrees and 100 degrees F).
 - 2. Do not install polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
 - 3. Do not install sealant type listed by manufacture as not suitable for use in locations specified.
 - 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
 - 5. Avoid dropping or smearing compound on adjacent surfaces.
 - 6. Fill joints solidly with compound and finish compound smooth.
 - 7. Tool exposed joints to form smooth and uniform beds, with slightly concave surface conforming to joint configuration per Figure 5A in ASTM C1193 unless shown or specified otherwise in construction documents. Remove masking tape immediately after tooling of sealant and before sealant face starts to "skin" over. Remove any excess sealant from adjacent surfaces of joint, leaving the working in a clean finished condition.
 - 8. Finish paving or floor joints flush unless joint is otherwise detailed.

9. Apply compounds with nozzle size to fit joint width.
 10. Test sealants for compatibility with each other and substrate. Use only compatible sealant. Submit test reports.
 11. Replace sealant which is damaged during construction process.
- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise. Take all necessary steps to prevent three-sided adhesion of sealants.
- C. Interior Sealants: Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
 2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
 3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
 4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cutouts to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
 5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 FIELD QUALITY CONTROL:

- A. Field-Adhesion Testing: Field-test joint-sealant adhesion to joint substrates according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C1193 or Method A, Tail Procedure, in ASTM C1521.
1. Extent of Testing: Test completed elastomeric sealant joints as follows:
 - a. Perform 10 tests for first 305 m (1000 feet) of joint length for each type of elastomeric sealant and joint substrate.
 - b. Perform one test for each 305 m (1000 feet) of joint length thereafter or one test per each floor per elevation.

- B. Inspect joints for complete fill, for absence of voids, and for joint configuration complying with specified requirements. Record results in a field adhesion test log.
- C. Inspect tested joints and report on following:
 - 1. Whether sealants in joints connected to pulled-out portion failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each type of product and joint substrate.
 - 2. Compare these results to determine if adhesion passes sealant manufacturer's field-adhesion hand-pull test criteria.
 - 3. Whether sealants filled joint cavities and are free from voids.
 - 4. Whether sealant dimensions and configurations comply with specified requirements.
- D. Record test results in a field adhesion test log. Include dates when sealants were installed, names of persons who installed sealants, test dates, test locations, whether joints were primed, adhesion results and percent elongations, sealant fill, sealant configuration, and sealant dimensions.
- E. Repair sealants pulled from test area by applying new sealants following same procedures used to originally seal joints. Ensure that original sealant surfaces are clean and new sealant contacts original sealant.
- F. Evaluation of Field-Test Results: Sealants not evidencing adhesive failure from testing or noncompliance with other indicated requirements, will be considered satisfactory. Remove sealants that fail to adhere to joint substrates during testing or to comply with other requirements. Retest failed applications until test results prove sealants comply with indicated requirements.

3.7 CLEANING:

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by manufacturer of the adjacent material or if not otherwise indicated by the caulking or sealant manufacturer.
- B. Leave adjacent surfaces in a clean and unstained condition.

- - - E N D - - -

SECTION 07 95 13
EXPANSION JOINT COVER ASSEMBLIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Prefabricated floor, wall, and ceiling building expansion joint assemblies.
 - a. Metal plate covers at floor joints.
 - b. Elastomeric joint covers at wall joints.
 - c. Exterior wall joints.

1.2 RELATED REQUIREMENTS

- A. Steel Plate Expansion Joint Covers: Section 05 50 00, METAL FABRICATIONS.
- B. Sheet Metal Expansion Joint Seals: Section 07 60 00, FLASHING AND SHEET METAL.
- C. Roof Expansion Joint Cover Assemblies: Section 07 72 00, ROOF ACCESSORIES.
- D. Color of Elastomer Inserts, Filler Strips, Exterior Wall Seals and Metal Finishes: Refer to Construction Document sheet AI601 "Finish Schedule and Legend"

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this Section.
- B. American Society of Civil Engineers (ASCE):
 - 1. ASCE/SEI 7-10 - Minimum Design Loads for Buildings and Other Structures.
- C. ASTM International (ASTM):
 - 1. A36/A36M-14 - Structural Steel.
 - 2. A240/A240M-15b - Chromium and Chromium-Nickel Stainless Steel Plate, Sheet and Strip for Pressure Vessels and for General Applications.
 - 3. A283/A283M-13 - Low and Intermediate Tensile Strength Carbon Steel Plates.
 - 4. A786/A786M-05(2009) - Hot-Rolled Carbon, Low-Alloy, High-Strength Low-Alloy, and Alloy Steel Floor Plates.
 - 5. B36/B36M-13 - Brass, Plate, Sheet, Strip, and Rolled Bar.
 - 6. B121/B121M-11 - Lead Brass Plate, Sheet, Strip and Rolled Bar.
 - 7. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.

8. B209M-14 - Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
9. B221-14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
10. B221M 13 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric).
11. B455-10 - Copper-Zinc-Lead Alloy (Leaded-Brass) Extruded Shapes.
12. C864-05(2011) - Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers.
13. D1187/D1187M-97(2011)e1 - Asphalt-Base Emulsions for Use as Protective Coatings for Metal.
14. E1399/E1399M-97(2013)e1 - Standard Test Method for Cyclic Movement and Measuring the Minimum and Maximum Joint Widths of Architectural Joint Systems.
15. E1966-15 - Standard Test Method for Fire-Resistive Joint Systems.
- D. National Association of Architectural Metal Manufacturers (NAAMM):
 1. AMP 500-06 - Metal Finishes Manual.
- E. UL LLC (UL):
 1. 2079-15 - Standard for Tests for Fire Resistance of Building Joint Systems.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 1. Include large-scale details indicating profiles of each type of expansion joint cover, splice joints between joint sections, transitions to other assemblies, terminations, anchorages, fasteners, and relationship to adjoining work and finishes.
 2. Show size, configuration, and fabrication and installation details.
 3. Include composite drawings showing work specified in other Sections coordinated with expansion joints.
- C. Manufacturer's Literature and Data:
 1. Description of each product specified.
 2. Show movement capability of each cover assembly and suitability of material used in exterior seals for ultraviolet exposure.
 3. Description of materials and finishes.
 4. Installation instructions.
- D. Samples: Submit 300 mm (12 inch) long samples.

EXPANSION JOINT COVER ASSEMBLIES

1. Each type and color of metal finish for each required thickness and alloy.
2. Each type and color of flexible seal.
- E. Sustainable Construction Submittals:
 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
 2. Low Pollutant-Emitting Materials:
 - a. Identify volatile organic compound types and quantities.
- F. Qualifications: Substantiate qualifications comply with specifications.
 1. Installer
- G. Certificates: Indicate products comply with specifications.
 1. Fire rated expansion joint cover assemblies.
- H. Operation and Maintenance Data:
 1. Care instructions for each exposed finish product.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications:
 1. Regularly installs specified products.
 2. Installed specified products with satisfactory service on five similar installations for minimum five years.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

- A. Field Measurements: Verify field conditions affecting expansion joint cover assembly fabrication and installation. Show field measurements on Submittal Drawings.
 1. Coordinate field measurement and fabrication schedule to avoid delay.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Provide joint cover assemblies that permit unrestrained movement of joint without disengagement of cover, and, where applicable, maintain moisture, watertight and fire-rated protection.
- B. Provide templates to related trades for location of support and anchorage items.

2.2 SYSTEM PERFORMANCE

- A. Design expansion joint cover assemblies complying with specified performance.
- B. Joint Movement: ASTM E1399.
 - 1. Nominal Joint Width: 1/2 inches.
 - 2. Minimum Movement Capability: 50 percent.
 - 3. Movement Type: Thermal and wind.
- C. Floor Joints: Live loads, including rolling loads.
 - 1. Load Resistance: ASCE/SEI 7; Design criteria as indicated on Drawings.
 - 2. Maximum Deflection: 1/360 of span, maximum.
- D. Fire Rated Joints: ASTM E1399, ASTM E1966, or UL 2079, including hose stream test at full-rated period.
 - 1. Fire rating: Match adjacent floor, wall, and ceiling construction.
 - 2. System: Capable of anticipated movement while maintaining fire rating.
 - 3. Coverless Applications: Maintain fire rating without joint cover system.

2.3 MATERIALS

- A. Stainless Steel: ASTM A240/A240M, Type 302 or 304.
- B. Structural Steel Shapes: ASTM A36/A36M.
- C. Steel Plate: ASTM A283/A283M, Grade C.
- D. Rolled Steel Floor Plate: ASTM A786/A786M.
- E. Aluminum:
 - 1. Extruded: ASTM B221M (ASTM B221), alloy 6063-T5, 6063-T6, or 6061-T6.

EXPANSION JOINT COVER ASSEMBLIES

2. Plate and Sheet: ASTM B209M (ASTM B209), alloy 6061-T6.
- F. Bronze: Manufacturer's standard alloy.
 1. Extruded: ASTM B455.
2. Plate: ASTM B121.
- G. Brass: ASTM B36/B36M.
- H. Elastomeric Sealant: As specified in Section 07 92 00, JOINT SEALANTS.
- I. Elastomeric Seals:
 1. Flexible extruded polyvinyl chloride, meeting a Shore A hardness of 75 with UV stabilizer. Manufacturer's standard colors.
- J. Thermoplastic Rubber:
 1. ASTM C864.
 2. Dense Neoprene or other material standard with expansion joint manufacturers having the same physical properties.
- K. Compression Seals: Pre-compressed secondary sealant using preformed expanding foam sealant; open-cell polyurethane foam impregnated with polymer-modified acrylic adhesive.
- L. Water Barrier Sheets: Neoprene or EPDM flexible sheet materials minimum 45 mils thick.
 1. Provide with drain tubes for horizontal applications.
- M. Vinyl Invertor Sealant Waterstops: Manufacturer's standard shapes and grade.
- N. Moisture Barrier: Fabric reinforced clear vinyl sheet material sized to accommodate opening.
- O. Flexible Membrane: 1.5 mm (60 mil) EPDM sheet, with manufacturer's standard support foam.
- P. Fire Barrier: Labeled by an approved independent testing laboratory for fire resistance ratings indicated for maximum joint width.
 - a. Thermal Insulation: Manufacturer's standard with factory cut miters and transitions.
 - b. Fire Barrier Lengths:
 - 1) Joint widths up to and including 150 mm (6 inches): Maximum 15 m (50 feet) to minimize field splicing.
 - 2) Other Joint widths: 3 m (10 foot) with overlapping ends for field splicing.
- Q. Ceramic Blanket: Manufacturer's standard joint filler to achieve fire rating indicated.

- R. Butyl Caulk Tape: Self adhering double sided butyl rubber sealant tape with easy-release silicone coated paper.

2.4 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide each product from one manufacturer.
1. Provide ceiling and wall expansion joint cover assemblies design matching floor to wall and floor to floor expansion joint cover design.
 2. Provide expansion joint cover assembly designs, profiles, materials and configuration indicated, as required to accommodate joint size variations in adjacent surfaces, and anticipated movement.
- C. Sustainable Construction Requirements:
1. Low Pollutant-Emitting Materials: Maximum VOC content by weight.
 - a. Non-Flooring Adhesives and Sealants.

2.5 FABRICATION

- A. Fabricate Expansion Joint Cover Assemblies:
1. As complete assembly ready for installation.
 2. In longest practicable lengths to minimize number of end joints.
 3. With factory mitered corners where joint changes directions or abuts other materials.
 - a. With closure materials and transition pieces, tee-joints, corners, curbs, cross-connections and other assemblies.
 4. Joints within enclosed spaces such as chase walls, include 1 mm (0.04 inch) thick galvanized steel cover where conventional expansion joint cover is not used.
 5. Where floor slab is fire rated provide ceramic blanket at joints.
 6. Seal Strip: Factory-formed and bonded to metal frames and anchor members.
 7. Compression Seals: Fabricate from expanding foam as secondary seal and elastomeric sealant to sizes and profiles shown.
- B. Floor-to-Floor Metal Plate Joints:
1. Frames: Metal, continuous on both sides of joint designed to support cover plate.
 - a. Flush Design: Seating surface and raised floor rim to accommodate adjacent flooring.
 - b. Anchorage: Concealed bolt and steel anchors for embedment in concrete.

EXPANSION JOINT COVER ASSEMBLIES

2. Cover Plate: Metal, matching frames where exposed.
 - a. Supported Load: 19.2 MPa (400 psf), minimum.
 - b. Rattle-free due to traffic.
 3. Fillers: Resilient material between raised rim of frame and edge of cover plate, where shown.
 - a. No gaps or bulges over full design range joint movement.
 4. Fire Barrier: As required for fire resistance rating.
 5. Water Stop: Manufacturer's standard, continuous, full length of joint.
 6. Seismic: As required by Code.
 7. Finishes: As specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Floor-to-Wall Metal Plate Joints:
1. Frames: Metal, continuous on floor side of joint only.
 - a. Provide wall side frame where required by manufacturer's design.
 2. Cover Plates: Angle cover plates with countersunk flat-head exposed fasteners for securing cover plate to wall unless shown otherwise.
 - a. Fastener Spacing: As recommended by manufacturer.
 3. Joint Design: Match adjacent floor to floor design.
 4. Fire Barrier: As required for fire resistance rating.
 5. Water Stop: Manufacturer's standard, continuous, full length of joint.
 6. Seismic: As required by Code.
 7. Finishes: As specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Interior Wall Joint Cover Assemblies:
1. Frame: Metal, surface mounted, concealed fastening to wall on one sides of joint.
 2. Cover Plate: Metal, smooth surface, lap both sides of joint and permitting free movement on one side.
 - a. Fabricate with concealed attachment of cover to frame when cover is in close contact with adjacent wall surface finish.
 - b. Use angle cover plates at intersecting walls.
 3. Joint Design: Match adjacent floor to floor design.
 4. Fire Barrier: As required for fire resistance rating.
 5. Seismic: As required by Code.
 6. Finishes: As specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- E. Exterior Wall Joint Assemblies:

1. Design seal for variable movement and prevention of water and air infiltration.
 2. Frame: Metal, concealed, for fastening to wall on one side of joint.
 3. Cover Plate: Metal, surface mounted, lap both sides of joint, permitting free movement on one side.
 - a. Fabricate with concealed attachment of cover to frame for cover with cover in close contact with adjacent finish surfaces.
 - b. Use angle cover plate at intersecting walls.
 4. Water Seal: Vinyl seal strip as secondary seal behind primary seal.
 5. Seismic: As required by Code.
 6. Finish: As specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- F. Extruded Thermoplastic Rubber Joint Assemblies:
1. Frames: Aluminum, both sides of joint.
 2. Primary Seal: Flexible rubber on exposed face after frame installation with factory welded watertight miters and transitions.
 - a. Anchor spaced at ends and not over 600 mm (24 inches).
 - 1) Variable movement extruded rubber primary seal designed to remain in aluminum frame, throughout movement of joint.
 - b. Flush mounted seal minimum 3 mm (0.12 inch) thick with dual movement grooves designed for plus or minus 50 percent, movement of joint width.
 - c. Seismic seal minimum 3 mm (0.12 inch) thick with multi-movement grooves designed for plus or minus 100 percent movement of joint width.
 - d. Recessed front face seal minimum 3 mm (0.12 inch) thick with no movement grooves, designed for plus or minus 50 percent movement of joint width.
 - e. Provide pantographic wind load supports, maximum 2400 mm (8 feet) on center to support seal systems of 300 mm (12 inches) wide and greater.
 3. Secondary Seal: Continuous vinyl sheet seal.
 4. Finishes: As specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- G. Ceiling and Soffit Assemblies:
1. Frames: Metal, continuous on both sides of joint, flush mounted with no exposed fasteners.
 2. Flexible Insert: Variable movement semi-rigid vinyl locked into frame.

- a. Face Style: Flush or accordion, as shown, to span joint width without sagging.
- 3. Seismic: As required by Code.
- 4. Finishes: As specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- H. Garage Floor Joint Cover Plate:
 - 1. Frame: Angle edge frame on both sides of joint, size as shown.
 - a. Anchors: Stud bolts minimum 100 mm (4 inches) long and 10 mm (3/8 inch) diameter welded to angle spaced maximum 600 mm (24 inches) on center.
 - b. Drill and top one frame for cover plate fasteners.
 - 2. Cover Plate: Aluminum or steel cover plate minimum 10 mm (3/8 inch) thick with edges beveled, smooth finish, drilled for countersunk fasteners at ends and maximum 600 mm (24 inches) on center.
 - 3. Seismic: As required by Code.
 - 4. Finishes: As specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- I. Preformed Sealant Joint: Factory installed elastomeric sealant between extruded aluminum angle frame both sides.
 - 1. Frames: Extruded aluminum angle on both sides of joint.
 - 2. Filler: Elastomeric sealant.
 - 3. Anticipated movement: 25 percent maximum.
 - 4. Finishes: As specified in Section 09 06 00, SCHEDULE FOR FINISHES.

2.6 FINISHES

- A. Carbon Steel: NAAMM AMP 500, Galvanized G90.
- B. Stainless Steel: NAAMM AMP 500, No. 2B bright finish.
- C. Aluminum Anodized Finish: NAAMM AMP 500.
 - 1. Color Anodized Finish: AA-C22A42 or AA-C22A44; Class I Architectural, 0.018 mm (0.7 mil) thick.
- D. Bronze Finish: NAAMM-AMP 500, M32 mechanical finish, directional textured, natural medium satin.

2.7 ACCESSORIES

- A. General: Manufacturer's standard anchors, fasteners, set screws, spaces, protective coating, and filler materials, adhesive and other accessories required for installation.
- B. Barrier Coating: ASTM D1187/D1187M.
- C. Adhesives: Low pollutant-emitting, water based type recommended by adhered product manufacturer for each application.

- D. Fasteners: Type and size recommended by expansion joint cover assembly manufacturer.
 - 1. Exterior Applications: Stainless steel.
 - 2. Fasteners for Aluminum: Stainless steel.
 - 3. Other Applications: Galvanized steel or stainless steel.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
 - 1. Provide items embedded in concrete and masonry in time for building into work without delaying work.
- B. Protect existing construction and completed work from damage.
- C. Apply barrier coating to aluminum surfaces in contact with all dissimilar metals and cementitious materials to minimum 0.7 mm (30 mils) dry film thickness.

3.2 INSTALLATION

- A. Install products according to manufacturer's instructions.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Install anchorage devices and fasteners for securing expansion joint assemblies to in-place construction where anchors are not embedded in concrete and masonry.
 - 1. Secure with metal fasteners, type and size to suit application.
- C. Perform cutting, drilling and fitting required for installation of expansion joint cover assemblies.
- D. Install joint cover assemblies aligned and positioned in correct relationship to expansion joint opening and adjoining finished surfaces measured from established lines and levels.
 - 1. Allow for thermal expansion and contraction of metal to avoid buckling.
 - 2. Accommodate joint opening size at time of installation.
- E. Set floor covers at elevations flush with adjacent finished flooring, unless shown otherwise.
- F. Grout floor frames set in prepared recesses.
- G. Locate wall, ceiling and soffit covers in continuous contact with adjacent surfaces. Secure with required accessories.

- H. Locate anchors at interval recommended by manufacturer, but minimum 75 mm (3 inches) from each end, and, maximum 600 mm (24 inches) on centers.
- I. Maintain continuity of expansion joint cover assemblies with end joints held to a minimum and metal members aligned mechanically using splice joints.
- J. Cut and fit ends to accommodate thermal expansion and contraction of metal to avoid buckling of frames and cover plates.
- K. Flush Metal Cover Plates:
 - 1. Secure flexible filler between frames to allow compression and expansion.
 - 2. Adhere flexible filler materials to frames with adhesive or pressure-sensitive tape as recommended by manufacturer.
- L. Waterstops:
 - 1. Install in conjunction with floor joints, and where shown.
 - 2. Install continuously to prevent water damage to finish spaces.
 - 3. Seal waterstop to frames to prevent water leakage.
 - 4. Install drainage tubes from waterstops to discharge collected water in nearest plumbing air gap drain.
- M. Fire Barriers:
 - 1. Install in compliance with tested assembly.
 - 2. Install at joints in floors and in fire rated walls.
 - 3. Use fire barrier sealant furnished with expansion joint assembly.
- N. Apply sealant where required to prevent water and air infiltration.
- O. Vertical Exterior Extruded Thermoplastic Rubber.
 - 1. Install side frames mounted on sealant or butyl caulk tape with appropriate anchors 600 mm (24 inches) on center complete with secondary seal.
 - 2. Install primary seals retained in extruded aluminum side frames.
- P. Extruded Thermoplastic Rubber or Seals:
 - 1. For straight sections, install preformed seals in continuous lengths.
 - 2. Vulcanize or heat-seal field spliced joints to provide watertight joints as recommended by manufacturer.
- Q. Preformed Elastomeric Sealant Joint:
 - 1. Locate joint directly over joints in wall and floor substrates.
 - 2. Fasten full length to substrate using construction adhesive.

3. Install flush or slightly below finish material.

3.3 CLEANING

- A. Remove excess adhesive before adhesive sets.
- B. Clean exposed metal surfaces. Remove contaminants and stains.

3.4 PROTECTION

- A. Cover floor joints with plywood where wheel traffic occurs before Substantial completion.
- B. Remove protective covering when adjacent work areas are completed. Clean exposed surfaces in compliance with manufacture's printed instructions.

- - E N D - -

SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies steel doors, steel frames and related components.
- B. Terms relating to steel doors and frames as defined in ANSI A123.1 and as specified.

1.2 RELATED WORK

- A. Frames fabricated of structural steel: Section 05 50 00, METAL FABRICATIONS.
- B. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- C. Glazing: Section 08 80 00, GLAZING.

1.3 TESTING

An independent testing laboratory shall perform testing.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers Literature and Data:
 - 1. Fire rated doors and frames, showing conformance with NFPA 80 and Underwriters Laboratory, Inc., or Intertek Testing Services or Factory Mutual fire rating requirements.
 - 2. Sound rated doors, including test report from Testing Laboratory.

1.5 SHIPMENT

- A. Prior to shipment label each door and frame to show location, size, door swing and other pertinent information.
- B. Fasten temporary steel spreaders across the bottom of each door frame.

1.6 STORAGE AND HANDLING

- A. Store doors and frames at the site under cover.
- B. Protect from rust and damage during storage and erection until completion.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - L-S-125B.....Screening, Insect, Nonmetallic
- C. Door and Hardware Institute (DHI):
 - A115 Series.....Steel Door and Frame Preparation for Hardware, Series A115.1 through A115.17 (Dates Vary)

D. Steel Door Institute (SDI):

113-01 (R2006).....Thermal Transmittance of Steel Door and Frame
Assemblies

128-09.....Acoustical Performance for Steel Door and Frame
Assemblies

E. American National Standard Institute:

A250.8-2003 (R2008).....Specifications for Standard Steel Doors and
Frames

F. American Society for Testing and Materials (ASTM):

A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet, and Strip

A568/568-M-11.....Steel, Sheet, Carbon, and High-Strength, Low-
alloy, Hot-Rolled and Cold-Rolled

A1008-10.....Steel, sheet, Cold-Rolled, Carbon, Structural,
High Strength Low Alloy and High Strength Low
Alloy with Improved Formability

B209/209M-10.....Aluminum and Aluminum-Alloy Sheet and Plate

B221/221M-12.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Profiles and Tubes

D1621-10.....Compressive Properties of Rigid Cellular
Plastics

D3656-07.....Insect Screening and Louver Cloth Woven from
Vinyl Coated Glass Yarns

E90-09.....Laboratory Measurement of Airborne Sound
Transmission Loss of Building Partitions

G. The National Association Architectural Metal Manufacturers (NAAMM):
Metal Finishes Manual (AMP 500-06)

H. National Fire Protection Association (NFPA):

80-13.....Fire Doors and Fire Windows

I. Underwriters Laboratories, Inc. (UL):

Fire Resistance Directory

J. Intertek Testing Services (ITS):

Certifications Listings...Latest Edition

K. Factory Mutual System (FM):

Approval Guide

PART 2 - PRODUCTS

2.1 MATERIALS

A. Stainless Steel: ASTM A167, Type 302 or 304; finish, NAAMM Number 4.

HOLLOW METAL DOORS AND FRAMES

- B. Sheet Steel: ASTM A1008, cold-rolled for panels (face sheets) of doors.
- C. Anchors, Fastenings and Accessories: Fastenings anchors, clips connecting members and sleeves from zinc coated steel.
- D. Insect Screening: ASTM D3656, 18 by 18 regular mesh.
- E. Aluminum Sheet: ASTM B209/209M.
- F. Aluminum, Extruded: ASTM B221/221M.
- G. Prime Paint: Paint that meets or exceeds the requirements of A250.8.

2.2 FABRICATION GENERAL

A. GENERAL:

1. Follow ANSI A250.8 for fabrication of standard steel doors, except as specified otherwise. Doors to receive hardware specified in Section 08 71 00, DOOR HARDWARE. Tolerances as per ANSI A250.8. Thickness, 44 mm (1-3/4 inches), unless otherwise shown.
 2. Close top edge of exterior doors flush and seal to prevent water intrusion.
 3. When vertical steel stiffeners are used for core construction, fill spaces between stiffeners with mineral fiber insulation.
- B. Standard Duty Doors: ANSI A250.8, Level 1, Full flush seamless design of size and design shown. Use for interior locations only. Do not use for stairwell doors, security doors and detention doors.
 - C. Heavy Duty Doors: ANSI A250.8, Level 2, Full flush seamless design of size and design shown. Core construction types a, d, or f, for interior doors, and, types b, c, e, or f, for exterior doors.
 - D. Extra Heavy Duty Doors: ANSI A250.8, Level 3, Full flush seamless design of size and design shown. Core construction Types d or f, for interior doors, and Types b, c, e, or f, for exterior doors. Use for detention doors, stairwell doors and security doors. See additional requirements for detention doors, under paragraph "Custom Hollow Metal Doors.

Core Construction Type	Door Core Description
a	Kraft honeycomb
b	Polyurethane
c	Polystyrene
d	Unitized steel grid
e	Mineral fiberboard
f	Vertical steel stiffeners



E. Smoke Doors:

1. Close top and vertical edges flush.
2. Provide seamless vertical edges.
3. Apply Steel astragal to the meeting style at the active leaf of pair of doors or double egress doors.
4. Provide clearance at head, jamb and sill as specified in NFPA 80.

F. Fire Rated Doors (Labeled):

1. Conform to NFPA 80 when tested by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual for the class of door or door opening shown.
2. Fire rated labels of metal, with raised or incised markings of approving laboratory shall be permanently attached to doors.
3. Close top and vertical edges of doors flush. Vertical edges shall be seamless. Apply steel astragal to the meeting stile of the active leaf of pairs of fire rated doors, except where vertical rod exit devices are specified for both leaves swinging in the same direction.
4. Construct fire rated doors in stairwell enclosures for maximum transmitted temperature rise of 230 °C (450 °F) above ambient temperature at end of 30 minutes of fire exposure when tested in accordance with ASTM E152.

2.3 METAL FRAMES

A. General:

1. ANSI A250.8, 1.3 mm (0.053 inch) thick sheet steel, types and styles as shown or scheduled.
2. Frames for exterior doors: Fabricate from 1.7 mm (0.067 inch) thick galvanized steel conforming to ASTM A525.
3. Frames for labeled fire rated doors and windows.
 - a. Comply with NFPA 80. Test by Underwriters Laboratories, Inc., Inchcape Testing Services, or Factory Mutual.
 - b. Fire rated labels of approving laboratory permanently attached to frames as evidence of conformance with these requirements.
Provide labels of metal or engraved stamp, with raised or incised markings.
4. Knocked-down frames are not acceptable.

B. Reinforcement and Covers:

1. ANSI A250.8 for, minimum thickness of steel reinforcement welded to back of frames.
2. Provide mortar guards securely fastened to back of hardware reinforcements except on lead-lined frames.

C. Terminated Stops: ANSI A250.8.

D. Glazed Openings and Panel Opening:

- a. Integral stop on exterior, corridor, or secure side of door.
- b. Design rabbet width and depth to receive glazing material or panel shown or specified.

E. Frame Anchors:

1. Floor anchors:

- a. Where floor fills occur, provide extension type floor anchors to compensate for depth of fill.
- b. At bottom of jamb use 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive two 6 mm (1/4 inch) floor bolts. Use 50 mm x 50 mm (2 inch by 2 inch) 9 mm by (3/8 inch) clip angle for lead lined frames, drilled for 9 mm (3/8 inch) floor bolts.
- c. Where mullions occur, provide 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two 6 mm (1/4 inch) floor bolts and frame anchor screws.
- d. Where sill sections occur, provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for 6 mm (1/4 inch) floor bolts and frame anchor screws. Space floor bolts at 50 mm (24 inches) on center.

2. Jamb anchors:

- a. Locate anchors on jambs near top and bottom of each frame, and at intermediate points not over 600 mm (24 inches) apart, except for fire rated frames space anchors as required by labeling authority.
- b. Form jamb anchors of not less than 1 mm (0.042 inch) thick steel unless otherwise specified.
- c. Anchors set in masonry: Use adjustable anchors designed for friction fit against the frame and for extension into the masonry not less than 250 mm (10 inches). Use one of following type:
 - 1) Wire loop type of 5 mm (3/16 inch) diameter wire.

- 2) T-shape or strap and stirrup type of corrugated or perforated sheet steel.
- d. Anchors for stud partitions: Either weld to frame or use lock-in snap-in type. Provide tabs for securing anchor to the sides of the studs.
- e. Anchors for frames set in prepared openings:
 - 1) Steel pipe spacers with 6 mm (1/4 inch) inside diameter welded to plate reinforcing at jamb stops or hat shaped formed strap spacers, 50 mm (2 inches) wide, welded to jamb near stop.
 - 2) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass thru frame and spacers.
- f. Anchors for observation windows and other continuous frames set in stud partitions.
 - 1) In addition to jamb anchors, weld clip anchors to sills and heads of continuous frames over 1200 mm (4 feet) long.
 - 2) Anchors spaced 600 mm (24 inches) on centers maximum.
- g. Modify frame anchors to fit special frame and wall construction and provide special anchors where shown or required.

2.4 TRANSOM PANELS

- A. Fabricate panels as specified for flush doors.
- B. Fabricate bottom edge with rabbet stop to fit top of door where no transom bar occurs.

2.5 LOUVERS

- A. General:
 - 1. Sight proof type with stationary blades the full thickness of the door.
 - 2. Design lightproof louvers to exclude passage of light but permit free ventilation.
 - 3. Provide insect screen and wire guards at exterior doors, except where doors are located below completely enclosed areaways, the wire guard is not required.
- B. Fabrication:
 - 1. Steel louvers 0.8 mm (0.032 inch) thick for interior doors, and 1.3 mm (0.053 inch) inch thick for exterior doors.
 - 2. Fabricate louvers as complete units. Install in prepared cutouts in doors.
 - 3. Weld stationary blades to frames. Weld louvers into door openings.
- C. Screen frames:

HOLLOW METAL DOORS AND FRAMES

1. Frame of either extruded aluminum or tubular aluminum.
2. Fabricate frame to hold wire fabric in a channel with a retaining bar anchor and to mount on surface of door with screws.
3. Do not lap frame over louver opening.
4. Miter corners of frame members and join by concealed mechanical fastenings extending about 57 mm (2-1/4 inches) into ends of each member.
5. Drill frame and doors for screw attachment. Space screws 50 mm (2 inches) from end of each leg of frame and not over 300 mm (12 inches) on center between end screws.
6. Finish: Clear anodized finish, 0.4 mils thick.
7. Insect Screens: Fasten insect screens to interior side of doors with retaining bar against door and not exposed to view.
8. Wire Guards:
 - a. Wire fabric shall be wire guard screen as specified.
 - b. Fasten wire guard to exterior side of door with retaining bar against door and not exposed to view.

2.6 SHOP PAINTING
ANSI A250.8.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Plumb, align and brace frames securely until permanent anchors are set.
1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
 2. Use wood spreaders at bottom of frame if the shipping spreader is removed.
 3. Protect frame from accidental abuse.
 4. Where construction will permit concealment, leave the shipping spreaders in place after installation, otherwise remove the spreaders after the frames are set and anchored.
 5. Remove wood spreaders and braces only after the walls are built and jamb anchors are secured.
- B. Floor Anchors:
1. Anchor the bottom of door frames to floor with two 6 mm (1/4 inch) diameter expansion bolts. Use 9 mm (3/8 inch) bolts on lead lined frames.
 2. Power actuated drive pins may be used to secure frame anchors to concrete floors.

C. Jamb Anchors:

1. Anchors in masonry walls: Embed anchors in mortar. Fill space between frame and masonry wall with grout or mortar as walls are built.
2. Coat frame back with a bituminous coating prior to lining of grout filling in masonry walls.
3. Secure anchors to sides of studs with two fasteners through anchor tabs. Use steel drill screws to steel studs.
4. Frames set in prepared openings of masonry or concrete: Expansion bolt to wall with 6 mm (1/4 inch) expansion bolts through spacers. Where subframes or rough bucks are used, 6 mm (1/4 inch) expansion bolts on 600 mm (24 inch) centers or power activated drive pins 600 mm (24 inches) on centers. Secure two piece frames to subframe or rough buck with machine screws on both faces.

D. Install anchors for labeled fire rated doors to provide rating as required.

E. Frames for Sound Rated Doors: Coordinate to line frames for sound rated doors with insulation.

F. Overhead Bracing (Lead Lined Frames): Where jamb extensions extend to structure above, anchor clip angles with not less than two, 9 mm (3/8 inch) expansion bolts or power actuated drive pins to concrete slab. Weld to steel overhead members.

3.2 INSTALLATION OF DOORS AND APPLICATION OF HARDWARE

Install doors and hardware as specified in Sections Section 08 11 13, HOLLOW METAL DOORS AND FRAMES; Section 08 14 00, WOOD DOORS; Section 08 71 00, DOOR HARDWARE.

- - - E N D - - -

SECTION 08 14 00
INTERIOR WOOD DOORS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Interior flush wood doors pre-finish.
 - a. Fire rated doors.
 - b. Smoke rated doors.
 - c. Dutch doors.

1.2 RELATED REQUIREMENTS

- A. Paints and Coatings and Composite Wood and Agrifiber VOC Limits:
Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Door Hardware including hardware location (height): Section 08 71 00,
DOOR HARDWARE.
- C. Installation of Doors and Hardware: Section 08 11 13, HOLLOW METAL
DOORS AND FRAMES Section 08 71 00, DOOR HARDWARE.
- D. Door Finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American National Standards Institute/Window and Door Manufacturers
Association (ANSI/WDMA):
 - 1. I.S. 1A-13 - Architectural Wood Flush Doors.
- C. ASTM International (ASTM):
 - 1. E90-09 - Laboratory Measurements of Airborne Sound Transmission Loss
of Building Partitions and Elements.
- D. National Fire Protection Association (NFPA):
 - 1. 80-16 - Fire Doors and Other Opening Protectives.
 - 2. 252-12 - Fire Tests of Door Assemblies.
- E. UL LLC (UL):
 - 1. 10C-09 - Positive Pressure Fire Tests of Door Assemblies.
- F. Window and Door Manufacturers Association (WDMA):
 - 1. TM 7-14 - Cycle-Slam Test.
 - 2. TM 8-14 - Hinge Loading Test.
 - 3. TM 10-14 - Screw Holding Capacity.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 - 1. Show size, configuration, and fabrication and installation details.
 - 2. Include details of glazing and louvers.
 - 3. Indicate project specific requirements not included in Manufacturer's Literature and Data submittal.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Fire rated doors showing conformance with NFPA 80.
- D. Samples:
 - 1. Corner section of flush veneered door 300 mm (12 inches) square, showing details of construction, labeled to show grade and type number and conformance to specified standard.
 - 2. Veneer sample 200 mm by 275 mm (8 inch by 11 inch) showing specified wood species sanded to receive a transparent finish. Factory finish veneer sample where the prefinished option is accepted.
- E. Sustainable Construction Submittals:
 - 1. Low Pollutant-Emitting Materials:
 - a. Show volatile organic compound types and quantities.
- F. Test Reports: Indicate products comply with specifications.
 - 1. Screw Holding Capacity Test.
 - 2. Cycle-Slam Test.
 - 3. Hinge-Loading Test.
- G. Operation and Maintenance Data:
 - 1. Care instructions for each exposed finish product.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications:
 - 1. Regularly and presently manufactures specified products.
 - 2. Manufactures specified products with satisfactory service on five similar installations for minimum five years.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
 - 1. Minimum 0.15 mm (6 mil) polyethylene bags or cardboard packaging to remain unbroken during delivery and storage.

- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, and manufacture date.
 - 1. Identify door opening corresponding to Door Schedule.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight, conditioned facility.
 - 1. Store doors according to ANSI/WDMA I.S. 1A.
- B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

- A. Environment:
 - 1. Product Temperature: Minimum 21 degrees C (70 degrees F) for minimum 48 hours before installation.
 - 2. Work Area Ambient Temperature Range: 21 to 27 degrees C (70 to 80 degrees F) continuously, beginning 48 hours before installation.
 - 3. Install products when building is permanently enclosed and when wet construction is completed, dried, and cured.
 - a. Comply with door manufacturer's instructions for relative humidity.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant interior factory finished flush wood doors against material and manufacturing defects.
 - 1. Warranty Period: Lifetime of original installation.

PART 2 - PRODUCTS

2.1 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide each product from one manufacturer.
- C. Sustainable Construction Requirements:
 - 1. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Paints and coatings.

- b. Composite wood and agrifiber.

2.2 FLUSH WOOD DOORS

A. General:

1. ANSI/WDMA I.S. 1A, Extra Heavy Duty.
2. Adhesive: Type II.
3. Core: Structural composite lumber, except when mineral core is required for fire rating.
 - a. No added urea-formaldehyde.
4. Thickness: 44 mm (1-3/4 inches) unless otherwise shown or specified.

B. Faces:

1. ANSI/WDMA I.S. 1A.
2. One species throughout project unless scheduled or otherwise shown.
3. Transparent Finished Faces: white birch.
 - a. A Grade face veneer.
 - b. Match face veneers for doors for uniform effect of color and grain at joints.
 - c. Door Edges: Same species as door face veneer, except maple is acceptable for stile face veneer on birch doors.
4. Factory sand doors for finishing.

C. Wood for Stops, Louvers, Muntins and Moldings For Flush Doors Required to Have Transparent Finish:

1. Solid wood of same species as face veneer, except maple is acceptable on birch doors.
2. Glazing:
 - a. On non-fire-rated doors, use applied wood stops nailed tightly on room side and attached on opposite side with flathead, countersunk wood screws, spaced approximately 125 mm (5 inches) on center.

D. Fire-Rated Wood Doors:

1. Fire Resistance Rating:
 - a. B Label: 1-1/2 hours.
 - b. C Label: 3/4 hour.
2. Labels:
 - a. Comply with NFPA 252, UL 10C, and labeled by qualified testing and inspection agency showing fire resistance rating.
 - b. Metal labels with raised or incised markings.

3. Performance Criteria for Stiles of Doors Utilizing Standard Mortise Leaf Hinges:
 - a. Hinge Loading: WDMA TM 8. Average of 10 test samples for Extra Heavy Duty doors.
 - b. Direct Screw Withdrawal: WDMA TM 10 for Extra Heavy Duty doors. Average of 10 test samples using a steel, fully threaded #12 wood screw.
 - c. Cycle-Slam: 1,000,000 cycles with no loose hinge screws or other visible signs of failure when tested according to WDMA TM 7.
4. Hardware Reinforcement:
 - a. Provide fire and smoke rated doors with hardware reinforcement blocking.
 - b. Size of lock blocks as required to secure hardware specified.
 - c. Top, Bottom and Intermediate Rail Blocks: Minimum 125 mm (5 inches) by full core width.
 - d. Reinforcement blocking in compliance with labeling requirements.
 - e. Mineral material similar to core is not acceptable.
5. Other Core Components: Manufacturer's standard as allowed by labeling requirements.
6. Glazed Vision Panel Frame: Steel approved for use in labeled doors.
7. Astragal: Steel type for pairs of doors.
- E. Smoke Barrier Doors:
 1. Glazed Vision Panel Frame: Steel approved for use in labeled doors.
 2. Astragal: Steel type for pairs of doors, including double egress doors.
- F. Sound Rated Doors:
 1. Fabricated as specified for flush wood doors with additional construction requirements to comply with specified sound transmission class (STC).
 2. STC Rating of door assembly in place when tested according to ASTM E90 by independent acoustical testing laboratory minimum 35
 3. Accessories:
 - a. Frame Gaskets and Automatic Door Bottom Seal: As specified in Section 08 71 00, DOOR HARDWARE.
- G. Dutch Doors:
 1. Consist of two sections, each fabricated as specified for flush doors.

2. Construct shelf as detailed, from clear hardwood stock of same species as face veneer of door.
3. Place shelf on top of lower section of door and support as shown with a pair of wood or wrought steel brackets.
4. Prime steel brackets for finish painting.

H. Louvers: Size as shown.

2.3 FABRICATION

- A. Factory machine interior wood doors to receive hardware, bevels, undercuts, cutouts, accessories and fitting for frame.
 1. Factory fit fire rated doors according to NFPA 80.
- B. Rout doors for hardware using templates and location heights specified in Section 08 71 00, DOOR HARDWARE.
- C. Factory fit doors to frame, bevel lock edge of doors 3 mm (1/8 inch) for each 50 mm (2 inches) of door thickness.
- D. Clearances between Doors and Frames and Floors:
 1. Fire Rated Doors: Comply with NFPA 80.
 - a. Other Door Bottoms: Maximum 3 mm (1/8 inch) clearance at the jambs, heads, and meeting stiles, and a 19 mm (3/4 inch) clearance at bottom, except as otherwise specified.
 2. Door Jambs, Heads, and Meeting Stiles: Maximum 3 mm (1/8 inch).
- E. Provide cutouts for glazed and louver openings.
- F. Finish surfaces, including both faces, top and bottom and edges of the doors smooth to touch.
- G. Identify each door on top edge.
 1. Mark with stamp, brand or other indelible mark, giving manufacturer's name, door's trade name, construction of door, date of manufacture and quality.
 2. Mark door or provide separate certification including name of inspection organization.
 3. Identify door manufacturing standard, including glue type.
 4. Identify veneer and quality certification.
 5. Identification of preservative treatment for stile and rail doors.

2.4 FINISHES

- A. Field Finished Doors: Seal top and bottom edges of doors with two coats of catalyzed polyurethane or water resistant sealer.
- B. Factory Transparent Finish:
 1. Factory finish flush wood doors.

- a. ANSI/WDMA I.S. 1A Section F-3 Finish System Descriptions for System 5, Conversion Varnish or System 7, Catalyzed Vinyl.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
 1. Verify door frames are properly anchored.
 2. Verify door frames are plumb, square, in plane, and within tolerances for door installation.
- B. Protect existing construction and completed work from damage.
- C. Install astragal on active leaf of pair of smoke doors and one leaf of double egress smoke doors.

3.2 INSTALLATION

- A. Install products according to manufacturer's instructions.
 1. Install fire rated doors according to NFPA 80.
 2. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

3.3 PROTECTION

- A. After installation, place shipping container over door and tape in place.
 1. Do not apply tape to door faces and edges.
- B. Provide protective covering over exposed hardware in addition to covering door.
- C. Maintain covering in good condition until removal is directed by Contracting Officer's Representative.

- - E N D - -

SECTION 08 31 13
ACCESS DOORS AND FRAMES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Access doors and panels installed in walls and ceilings.

1.2 RELATED REQUIREMENTS

- A. Wire Mesh and Screen Access Doors: Section 05 50 00, METAL FABRICATIONS.
- B. Lock Cylinders: Section 08 71 00, DOOR HARDWARE.
- C. Field Painting: Section 09 91 00, PAINTING.
- D. Finish Color: Refer to Construction Document sheet AI601 "Finish Schedule and Legend"
- E. Access Doors for Plumbing Valves: Section 22 40 00, PLUMBING FIXTURES.
- F. Locations of Access Doors for Ductwork Cleanouts: Section 23 31 00, HVAC DUCTS AND CASINGS.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Welding Society (AWS):
 - 1. D1.3/D1.3M-08 - Structural Welding Code - Sheet Steel.
- C. ASTM International (ASTM):
 - 1. A653/A653M-15 - Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Sip Process.
 - 2. A1008/A1008M-15 - Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Baked Hardenable.
 - 3. A666-15 - Annealed or Cold-Worked Austenitic Stainless Steel sheet, Strip, Plate, and Flat Bar.
 - 4. E119-15 - Fire Test of Building Construction and Materials.
- D. National Fire Protection Association (NFPA):
 - 1. 80-16 - Fire Doors and Other Opening Protectives.
 - 2. 251-12 - Fire Tests of Door Assemblies.
- E. National Association of Architectural Metal Manufacturers (NAAMM):
 - 1. AMP 500-06 - Metal Finishes Manual.
- F. UL LLC (UL):
 - 1. Listed - Online Certifications Directory.

2. 10B-08 - Standard for Fire Tests of Door Assemblies.
3. 263-11 - Fire Tests of Building Construction and Materials.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 1. Show size, configuration, and fabrication and installation details.
- C. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Installation instructions.
- D. Sustainable Construction Submittals:
 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.

1.5 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.

1.7 FIELD CONDITIONS

- A. Field Measurements: Verify field conditions affecting access door fabrication and installation. Show field measurements on Submittal Drawings.
 1. Coordinate field measurement and fabrication schedule to avoid delay.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Stainless Steel: ASTM A666; Type 302 or Type 304.

ACCESS DOORS AND FRAMES

2.2 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide each product from one manufacturer.
- C. Sustainable Construction Requirements:
 - 1. Stainless Steel Access Doors Recycled Content: 70 percent total recycled content, minimum.

2.3 ACCESS DOORS, FIRE-RATED

- A. Door Construction:
 - 1. Ceiling Access Door Construction: ASTM E119 or UL 263.
 - 2. Wall Access Doors: NFPA 252 or UL 10B.
- B. Label: Class B opening according to UL 10B or test by another nationally recognized laboratory. 1 hour fire-rated with maximum temperature rise of 120 degrees C (216 degrees F).
- C. Door Panel: Minimum 0.9 mm (0.0359 inch) thick stainless steel sheet, with mineral-fiber insulation core, insulated sandwich type construction.
- D. Frame: Minimum 1.5 mm (0.0598 inch) thick steel sheet, depth and configuration to suit material and construction type where installed.
 - 1. Frame Flange: Provide at units installed in concrete, masonry, or gypsum board.
 - 2. Exposed Joints in Flange: Weld and grind smooth.
- E. Provide automatic closing device.
- F. Hinge: Continuous stainless steel hinge with stainless steel pin.
- G. Lock: Self-latching, mortise type with provision for fitting flush a standard screw-in type lock cylinder.
 - 1. Lock cylinder specified in Section 08 71 00, DOOR HARDWARE.
 - 2. Latch release device operable from inside of door.
- H. Anchors for Fire-Rated Access Doors: Comply with requirements of applicable fire test.

2.4 ACCESS DOORS, FLUSH PANEL, NON-RATED

- A. Door Panel:
 - 1. 1.5 mm (0.06 inch) thick stainless steel sheet.
 - 2. Reinforce to maintain flat surface.
- B. Frame:
 - 1. 1.5 mm (0.06 inch) thick stainless steel sheet, depth and configuration to suit material and construction type where installed.

ACCESS DOORS AND FRAMES

2. Frame Flange: Provide at units installed in concrete, masonry, and gypsum board.

3. Exposed Joints in Flange: Weld and grind smooth.

C. Hinge:

1. Concealed spring hinge, 175 degrees of opening.

2. Removable hinge pin to allow removal of door panel from frame.

D. Lock:

1. Flush, screwdriver-operated cam lock.

2.5 ACCESS DOOR, RECESSED PANEL, NON-RATED

A. Door Panel:

1. 1.2 mm (0.05 inch) thick stainless steel sheet to form a 25 mm (1 inch) deep recessed pan to accommodate installation of acoustical units and other materials where shown in walls and ceiling.

2. Reinforce to prevent sagging.

B. Frame:

1. 1.5 mm (0.06 inch) thick steel sheet of depth and configuration to suit installation in suspension system of ceiling or wall framing.

2. Extend sides of frame to protect edge of acoustical units when door panel is in open position.

3. Provide shims, bushings, clips and other devices necessary for installation.

C. Hinge: Continuous stainless steel hinge with stainless steel pin, or concealed hinge.

D. Lock:

1. Flush screwdriver-operated cam lock.

2. Plastic sleeve or stainless steel grommet to protect hole made in acoustical unit for screwdriver access to lock.

2.6 FABRICATION - GENERAL

A. Size: Minimum 600 mm (24 inches) square door unless otherwise shown.

B. Component Fabrication: Straight, square, flat and in same plane where required.

1. Exposed Edges: Slightly rounded, without burrs, snags and sharp edges.

2. Exposed Welds: Continuous, ground smooth.

3. Welding: AWS D1.3/D1.3M.

- C. Locks and Non-Continuous Hinges: Provide in numbers required to maintain alignment of door panel with frame. For fire-rated doors, provide hinges and locks as required by fire test.
- D. Anchoring: Make provisions in frame for anchoring to adjacent construction. Provide anchors in size, number and location on four sides to secure access door to substrate. Provide anchors as required by fire test.

2.7 FINISHES

- A. Steel Paint Finish:
 - 1. Powder-Coat Finish: Manufacturer's standard two-coat finish system consisting of the following:
 - a. One coat primer.
 - b. One coat thermosetting topcoat.
 - c. Dry-film Thickness: 0.05 mm (2 mils) minimum.
 - d. Color: Refer to Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Stainless Steel Exposed Surfaces: NAAMM AMP 500; No. 4 polished finish.

2.8 ACCESSORIES

- A. Fasteners: Type and size recommended by access door manufacturer, to suit application.
 - 1. Stainless Steel Access Doors: Stainless steel fasteners.
 - 2. Other Access Doors: Stainless steel fasteners.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
 - 1. Verify access door locations and sizes provide required maintenance access to installed building services components.
- B. Protect existing construction and completed work from damage.

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Install access doors and panels permitting access to service valves, traps, dampers, cleanouts, and other mechanical, electrical and

conveyor control items concealed in walls and partitions and concealed above gypsum board and plaster ceilings.

- C. Install fire rated access door according to NFPA 80.
- D. Install fire-rated doors in fire-rated partitions and ceilings.
- E. Install flush access panels in partitions and in gypsum board and plaster ceilings.
- F. Install recessed panel access doors in the following locations:
 - 1. As noted in door schedule

3.3 ACCESS DOOR AND FRAME INSTALLATION

- A. Wall Installations: Install access doors in openings with sides vertical.
- B. Ceiling Installations: Install access doors parallel to ceiling suspension grid or room partitions.
- C. Frames without Flanges: Install frame flush with surrounding finish surfaces.
- D. Frames with Flanges: Overlap opening, with face uniformly spaced from finish surface.
- E. Recessed Panel Access Doors: Install with face of surrounding materials flush with door panel installed finish.
- F. Secure frames to adjacent construction with fasteners.
- G. Install type, size and quantity of anchoring device suitable for material surrounding opening to maintain alignment, and resist displacement, during normal use of access door.
- H. Field Painting Primed Access Doors: Comply with the requirements of Section 09 91 00, PAINTING.

3.4 ADJUSTMENT

- A. Adjust hardware so door panel opens freely.
- B. Adjust door when closed so door panel is centered in frame.

- - E N D - -

SECTION 08 41 13
ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies aluminum entrance work including storefront construction, hung doors, interior ICU sliding doors, and other components to make a complete assembly.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Glass and Glazing: Section 08 80 00, GLAZING.
- C. Hardware: Section 08 71 00, DOOR HARDWARE.
- D. Texture and color of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Shop Drawings: 1:2 (half size) scale showing construction, anchorage, reinforcement, and installation details. Show interfaces and relationships to work of other trades and continuity with adjacent thermal, weather, air and vapor barriers.
- D. Manufacturer's Literature and Data:
 - 1. Doors, each type.
 - 2. Entrance and Storefront construction.
- E. Calculations: Submit calculations and certification of performance of this work signed and sealed by Professional Engineer registered in the state where the work is located. Indicate how design requirements for loading and other performance criteria have been satisfied.
- F. Samples:
 - 1. Door corner section, 450 mm x 450 mm (18 x 18 inches), of each door type specified, showing vertical and top hinge edges.
 - 2. Two (2) samples of anodized aluminum of each color showing finish and maximum shade range.
 - 3. Two (2) samples of organic finish of each color specified.

G. Test Reports: Submit certified test reports for specified tests.

H. Manufacturer's Certificates:

1. Stating that aluminum has been given specified thickness of anodizing.
2. Indicating manufacturer's qualifications specified.

1.4 QUALITY ASSURANCE:

- A. Contracting Officer Representative (COR) approval is required of products of proposed manufacturer, suppliers, and installers.
- B. Certify manufacturer regularly and presently manufactures aluminum entrances and storefronts as one of their principal products.
- C. Source: When aluminum entrances are part of a building enclosure system, including storefront framing, windows, curtain wall system and related products, provide building enclosure system products from a single source manufacturer. Provision of products from numerous sources for site assembly without complete single source design and supply responsibility is not acceptable.
- D. Installer: A firm with a minimum of three (3) years' experience in type of work required by this Section and which is acceptable to manufacturers of primary materials.
- E. Design Criteria: Drawings indicate sizes, member spacings, profiles, and dimensional requirements of work of this Section. Minor deviations will be accepted in order to utilize manufacturer's standard products when, in the CORs sole judgment, such deviations do not materially detract from the design concept or intended performances.

1.5 DELIVERY, STORAGE AND HANDLING:

- A. Deliver aluminum entrance and storefront material to the site in packages or containers; labeled for identification with the manufacturer's name, brand and contents.
- B. Store aluminum entrance and storefront material in a weather-tight and dry storage facility.
- C. Protect from damage from handling, weather and construction operations before, during and after installation.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. American Society of Civil Engineers (ASCE)
ASCE 7-10.....Minimum Design Loads for Buildings and Other
Structures
- C. ASTM International (ASTM):
B209-14.....Aluminum and Aluminum-Alloy Sheet and Plate
B209M-14.....Aluminum and Aluminum-Alloy Sheet and Plate
(Metric)
B221-14.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes
B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes (Metric)
D1187/D1187M-97 (R2011) .Asphalt-Base Emulsions for Use as Protective
Coatings for Metal
E1886-13a.....Standard Test Method for Performance of
Exterior Windows, Curtain Walls, Doors, and
Impact Protective Systems Impacted by
Missiles(s) and Exposed to Cyclic Pressure
Differentials
E1996-14a.....Performance of Exterior Windows, Curtain Walls,
Doors, and impact Protective Systems Impacted
by Windborne Debris in Hurricanes
E283-04 (R2012)Rate of Air Leakage Through Exterior Windows,
Curtain Walls, and Doors Under Specified
Pressure Differences Across the Specimen
E330/E330M-14.....Standard Test Method for Structural Performance
of Exterior Windows, Doors, Skylights and
Curtain Walls by Uniform Static Air Pressure
Difference
E331-00 (R2009)Water Penetration of Exterior Windows, Curtain
Walls, and Doors by Uniform Static Air Pressure
Difference
F1642-12.....Test Method for Glazing and Glazing Systems
Subject to Airblast Loadings
F468-13.....Nonferrous Bolts, Hex Cap Screws, and Studs for
General Use
F593-13a.....Stainless Steel Bolts, Hex Cap Screws, and
Studs

- D. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06 Series.....Metal Finishes Manual
- E. American Architectural Manufacturer's Association (AAMA):
611-14.....Voluntary Specification for Anodized
Architectural Aluminum
1503-09.....Voluntary Test Method for Thermal Transmittance
and Condensation Resistance of Windows, Doors
and Glazed Wall Sections
2604-13.....High Performance Organic Coatings on
Architectural Aluminum Extrusions and Panels
2605-13.....Voluntary Specification, Performance
Requirements and Test Procedures for Superior
Performing Organic Coatings on Aluminum
Extrusions and Panels
- F. American Welding Society (AWS):
D1.2/D1.2M-08.....Structural Welding Code Aluminum
- G. U.S. Veterans Administration:
Physical Security Design Manual for VA Facilities (VAPSDG); Life Safety
Protected
Physical Security Design Manual for VA Facilities (VAPSDG); Mission
Critical Facilities
Architectural Design Manual for VA Facilities (VASDM)
- H. Environmental Protection Agency (EPA):
40 CFR 59(2014).....National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products

1.7 PERFORMANCE REQUIREMENTS:

- A. When tested in accordance with ASTM E330/E330M, shapes and thickness of framing members to be sufficient to withstand a design wind load of not less than 1.4 kilopascals (30 pounds per square foot) of supported area with a deflection of not more than 1/175 times the length of the member and a safety factor of not less than 1.65 (applied to overall load failure of the unit). Provide glazing beads, moldings, and trim of not less than 1.25 mm (0.050 inch) thickness.
- B. Fixed Framing and Glass Area Air Infiltration: When tested in accordance with ASTM E283, maximum air infiltration of 0.0017 cubic meter per minute/square meter (0.06 cubic feet per minute/square foot)

of fixed area at a test pressure of 299 Pa (6.24 pounds per square foot). Submit certified test reports.

- C. Entrance Doors Air Infiltration: Do not exceed the following when tested in accordance with ASTM E283, air infiltration. Submit certified test results.
 - 1. Pair of Doors: Maximum air leakage of 0.034 cubic meters per minute/sq. meter (1.2 cubic feet per minute/square foot) at a static-air-pressure differential of 75 Pa (1.57 lbf/square foot).
 - 2. Single Doors: Maximum air leakage of 0.014 cubic meters per minute/square meter (0.5 cubic feet per minute/sq. ft.) at a static-air-pressure differential of 75 Pa (1.57 lbf/sq. ft.).
- D. Water Penetration: No water penetration when tested in accordance with ASTM E331, at a pressure of 0.38 kPa (8 pounds per square foot) of fixed area. Submit certified test reports.
- E. Condensation Resistant Factor: Not less than 45 for fixed storefront units, and not less than 48 for doors; per AAMA 1503. Submit certified test reports.
- F. Thermal Movement: Provide storefront systems that allow for expansion and contraction of members throughout an ambient temperature range of 67 degrees C (120 degrees F).
- G. Seismic Loads: Provide entrance and storefront systems, including anchorage, capable of withstanding the effects of earthquake motions calculated according to requirements of authorities having jurisdiction or ASCE 7, Section 9, "Earthquake Loads", whichever are more stringent.
- H. Blast Resistance:
 - 1. Physical Security Life Safety Protected Facilities:
 - a. Aluminum framed entrances and storefronts to meet or exceed the design and construction standards as provided in the Physical Security Design Manual for VA Facilities: Life Safety Protected.
 - 1) Blast Resistance: Design level threat (W1) located at the standoff distance, but not greater than GP1.
- I. Windborne-Debris Impact Resistance: Pass missile-impact and cyclic-pressure tests when tested according to ASTM E1886 and testing information in ASTM E1996 for Wind Zone.

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Aluminum, ASTM B209M (B209) and B221M (B221):
 - 1. Alloy 6063 temper T5 for doors, door frames, fixed glass sidelights, storefronts and transoms.
 - 2. Alloy 6061 temper T6 for guide tracks for sliding doors and other extruded structural members.
 - 3. For color anodized finish, use aluminum alloy as required to produce specified color.
- B. Thermal Break: Manufacturer standard low conductive material retarding heat flow in the framework, where insulating glass is scheduled.
- C. Fasteners:
 - 1. Aluminum: ASTM F468, Alloy 2024.
 - 2. Stainless Steel: ASTM F593, Alloy Groups 1, 2 and 3.
- D. Non-Absorptive Dielectric Tape:
 - 1. A vinyl plastic tape, 0.18 to 0.25 mm (7 - 10 mils) thick, pressure-sensitive adhesive.
- E. Bituminous Coating: ASTM D1187/D1187M; Cold-applied asphalt mastic, compounded for 0.4 mm (15 mil) dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.
- F. Sealants are to have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, (EPA Method 24).

2.2 FABRICATION:

- A. Fabricate doors, of extruded aluminum sections not less than 3 mm (0.125 inch) thick. Fabricate glazing beads of aluminum not less than 1.0 mm (0.050 inch) thick.
- B. Form metal parts and fit and assemble joints, except those joints designed to accommodate movement. Seal joints to prevent leakage of both air and water.
- C. Use electrodes and method to make welds in aluminum in accordance with the recommended practice AWS D1.2/D1.2M.
 - 1. Make welds behind finished surfaces so as to cause no distortion or discoloration of the exposed side.
 - 2. Clean welded joints of welding flux and dress exposed and contact surfaces.

- D. Make provisions in doors and frames to receive the specified hardware and accessories.
 - 1. Coordinate schedule and template for hardware specified under Section 08 71 00, DOOR HARDWARE.
 - 2. Where concealed closers or other mechanisms are required, provide the necessary space, cutouts, and reinforcement for secure fastening.
- E. Fit and assemble the work at the manufacturer's plant. Mark work that cannot be permanently plant-assembled to assure proper assembly in the field.

2.3 PROTECTION OF ALUMINUM:

- A. Isolate aluminum from contact with dissimilar metals other than stainless steel, white bronze, or zinc by one of the following:
 - 1. Coat the dissimilar metal with a protective bituminous coating.
 - 2. Place caulking compound, non-absorptive tape, or gasket between the aluminum and the dissimilar metal.
 - 3. Paint aluminum in contact with mortar, concrete and plaster, with a coat of aluminum paint primer.

2.4 FRAMES:

- A. Fabricate doors, frames, mullions, transoms, frames for fixed glass and similar members from extruded aluminum not less than 3 mm (0.125 inch) thick.
- B. Provide integral stops and glass rebates and applied snap-on type trim.
- C. Provide concealed screws, bolts and other fasteners.
- D. Secure cover boxes to frames in back of lock strike cutouts.
- E. Fabricate framework with thermal breaks in frames where insulating glass is scheduled and specified under Section 08 80 00, GLAZING.

2.5 STILE AND RAIL DOORS:

- A. Nominal 45 mm (1-3/4 inch) thick, with stile and head rail 90 mm (3-1/2 inches) wide, and bottom rail 254 mm (10 inches) wide.
- B. Bevel single-acting doors 3 mm (1/8 inch) at lock, hinge and meeting stile edges.
 - 1. Provide clearances of 2 mm (1/16 inch) at hinge stiles, 3 mm (1/8 inch) at lock stiles and top rails, and 5 mm (3/16 inch) at floors and thresholds.
 - 2. Form glass rebates integrally with stiles and rails.

3. Glazing beads may be formed integrally with stiles and rails or applied type secured with fasteners at 152 mm (6 inches) on centers.
- C. Construct doors with a system of welded joints or interlocking dovetail joints between stiles and rails. Clamp door together through top and bottom rails with 9 mm (3/8 inch) primed steel rod extending into the stiles, and having a self-locking nut and washer at each end. Reinforce stiles and rails to prevent door distortion when tie rods are tightened. Provide a compensating spring-type washer under each nut to take up any stresses that may develop. Construct joints between rails and stiles to remain rigid and tight when door is operated.
- D. Weather-stripping: Provide removable, woven pile type (silicone-treated) weather-stripping attached to aluminum or vinyl holder. Make slots for applying weather-stripping integral with doors and door frame stops. Apply continuous weather-stripping to heads, jambs, bottom, and meeting stiles of doors and frames. Install weather-stripping so doors can swing freely and close positively.

2.6 FLUSH PANEL DOORS:

- A. Nominal 45 mm (1-3/4 inches) thick. Form from aluminum face sheets not less than 1.5 mm (0.060 inch) thick with internal impact reinforcement, laminated to the door edges and the core.
- B. Provide extruded aluminum tubular members to form the perimeter of the door. Reinforce doors internally with extruded tubular members welded in place, and extending full width of door at top, bottom, and intermediate points.
- C. Fill voids between tubular members with noncombustible mineral insulation.

2.7 REINFORCEMENT FOR BUILDERS HARDWARE:

- A. Fabricate from stainless steel plates.
 1. Hinge and pivot reinforcing: 4.55 mm (0.1793 inch) thick.
 2. Reinforcing for lock face, flush bolts, concealed holders, concealed or surface mounted closers: 2.66 mm (0.1046 inch) thick.
 3. Reinforcing for all other surface mounted hardware: 1.5 mm (0.0598 inch) thick.

2.8 COLUMN COVERS AND TRIM:

- A. Fabricate column covers and trim shown from 1.5 mm (0.0625 inch) thick sheet aluminum of longest available lengths.

- B. Provide concealed fasteners.
- C. Provide aluminum stiffener and other supporting members shown or as required to maintain the integrity of the components.

2.9 FINISH:

- A. In accordance with NAAMM AMP 500 series.
- B. Anodized Aluminum:
 - 1. Color Finish: AAMA 611 (AA-M12C22A42/44) Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.18 mm (7 mils) thick. More than 50 percent variation of the maximum shade range approved is not acceptable in a single component or in adjacent components, stiles, and rails on a continuous series.
 - a. Color as indicated in Section 09 06 00, SCHEDULE FOR FINISHES.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Allowable Installation Tolerances: Install work plumb and true, in alignment and in relation to lines and grades shown. Variation of 3 mm (1/8 inch) in 2438 mm (8 feet), non-accumulative, is maximum permissible for plumb, level, warp, bow and alignment.
- B. Anchor aluminum frames to adjoining construction at heads, jambs and bottom and to steel supports, and bracing. Anchor frames with stainless steel or aluminum countersunk flathead, expansion bolts or machine screws, as applicable. Provide aluminum clips for internal connections of adjoining frame sections.
- C. Provide protection against galvanic action. Isolate dissimilar materials with bituminous coating or non-absorptive dielectric tape.
- D. Where work is installed within masonry or concrete openings, place no parts other than built-in anchors and provision for operating devices located in the floor, until after the masonry or concrete work is completed.
- E. Erection Tolerances: Install entrance and storefront systems to comply with the following maximum tolerances.
 - 1. Variation from Plane: Limit variation from plane or location shown to 32 mm in 3.65 m (1/8 inch in 12 feet); 6.3 mm (1/4 inch) over total length.

2. Alignment: Where surfaces abut in line, limit offset from true alignment to 2 mm (1/16 inch). Where surfaces meet at corners, limit offset from true alignment to 8 mm (1/32 inch).
3. Diagonal Measurements: Limit difference between diagonal measurements to 3 mm (1/8 inch).

F. Install hardware specified under Section 08 71 00, DOOR HARDWARE.

3.2 ADJUSTING:

- A. After installation of entrance and storefront work is completed, adjust and lubricate operating mechanisms to ensure proper performance.

3.3 PROTECTION, CLEANING AND REPAIRING:

- A. Remove all mastic smears and other unsightly marks, and repair any damaged or disfiguration of the work. Protect the installed work against damage or abuse. Protect aluminum surfaces from contact with lime, mortar, cement, acids, plaster, and other harmful contaminants.

- - - E N D - - -

SECTION 08 51 13
ALUMINUM WINDOWS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Aluminum windows for new construction.

1.2 RELATED REQUIREMENTS

- A. Sealing Joints: Section 07 92 00, JOINT SEALANTS.
- B. Glazing: Section 08 80 00, GLAZING.
- C. Color of finish: Refer to Construction Document sheet AI601 "Finish Schedule and Legend"

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Architectural Manufacturers Associations (AAMA):
 - 1. AAMA/WDMA/CSA 101/I.S.2/A440-11 - Windows, Doors, and Skylights.
 - 2. AAMA 505-09 - Dry Shrinkage and Composite Performance Thermal Cycle Test Procedures.
 - 3. AAMA 2605-13 - Performance Requirements and Test Procedures for Superior Performing Organic Coatings on Aluminum Extrusions and Panels.
 - 4. AAMA TIR A8-08 - Structural Performance of Composite Thermal Barrier Framing System.
- C. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):
 - 1. 7-10 - Minimum Design Loads for Buildings and Other Structures.
- D. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
 - 1. 90.1-13 - Energy Standard for Buildings Except Low-Rise Residential Buildings.
- E. ASTM International (ASTM):
 - 1. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
 - 2. B209M-14 - Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
 - 3. B221-14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
 - 4. B221M-13 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric).

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5. E283-04(2012) - Determining Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen.
6. E331-00(2009) - Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference.

1.4 SUBMITTAL

- A. Submit according to Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 1. Indicate window types required for project.
 2. Identify window unit components by name and type of metal or material, show construction, locking systems, mechanical operators, trim, installation and anchorages.
 3. Include glazing details and standards for factory glazed units.
- C. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Installation instructions.
 3. Warranty.
- D. Sustainable Construction Submittals:
 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
- E. Samples:
 1. Window Frame: 150 mm (6 inch) long samples showing finishes, specified.
- F. Test reports: Indicate each product complies with specifications.
 1. Windows.
 2. Operating hardware.
- G. Certificates: Indicate each product complies with requirements (window characteristics may be on window schedule or other drawings).

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications:
 1. Regularly manufactures specified products.
 2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.
 - a. Provide contact names and addresses for completed projects when requested by Contracting Officer's Representative.
- B. Quality Certified Labels or Certificates:

ALUMINUM WINDOWS

1. AAMA Label affixed to each window indicating compliance with specification.
2. Certificates in lieu of label with copy of test report maximum 4 years old from independent testing laboratory and certificate signed by window manufacturer stating that windows provided comply with specified requirements and AAMA/WDMA/CSA 101/I.S.2/A440 for type of window specified.

1.6 STORAGE AND HANDLING

- A. Protect windows from damage during handling and construction operations before, during and after installation.
- B. Store windows under cover, setting upright.
- C. Do not stack windows flat.
- D. Do not lay building materials or equipment on windows.

1.7 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant windows against material and manufacturing defects.
 1. Warranty Period: 10 years.

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Design windows complying with specified performance:
 1. Load Resistance: ASCE/SEI 7 Design criteria
 - a. Performance Grade: AAMA/WDMA/CSA 101/I.S.2/A440 required to resist maximum positive and negative wind load.
 2. Thermal Transmittance: Maximum U-value W/sq. m/degree K (Btu/sq. ft./hr./degree F).
 - a. Insulating Glass Windows: U-2.8 (U-0.5).
 - b. Dual Glazed Windows: U-4.0 (U-0.7), or as required by ASHRAE 90.1.
 3. Condensation Resistance Factor (CRF): NFRC 500 Minimum CRF of C 50.
 4. Water Resistance: ASTM E331; No uncontrolled penetration at 220 Pa (4.50 psf, minimum, pressure differential.
 5. Air Infiltration Resistance: ASTM E283; 0.5 L/s/sq. m (0.1 cfm/sq. ft.), maximum at 75 Pa (1.57 psf, minimum, pressure differential.

ALUMINUM WINDOWS

B. Provide the following operation types for locations indicated on the Drawings.

1. Hung Windows: Single hung.
 - a. Performance Class and Grade: AAMA/WDMA/CSA 101/I.S.2/A440, minimum AW-40.
 - b. Provide units with tilt-in feature permitting both sides of both sash to be cleaned from interior.
 - 1) Restrict sash tilting without use of maintenance release mechanism and removable locking handle.
 - 2) Finger operated tilt latches not acceptable.
2. Fixed Windows:
 - a. Performance Class and Grade: AAMA/WDMA/CSA 101/I.S.2/A440, minimum AW-40.

2.2 MATERIALS

- A. Aluminum Extrusions: ASTM B221M (ASTM B221); 6063 alloy, T5 temper.
- B. Aluminum Sheet: ASTM B209M (ASTM B209); 5005 alloy, H15 or H34 temper.

2.3 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide windows from one manufacturer.
- C. Sustainable Construction Requirements:
 1. Aluminum Recycled Content: 80 total recycled content, minimum.

2.4 ALUMINUM WINDOWS

- A. Frames and Sashes: Aluminum extrusions, AAMA/WDMA/CSA 101/I.S.2/A440.
- B. Thermal-Break Window Construction:
 1. Manufacturer's Standard.
 2. Low conductance thermal barrier.
 3. Capable of structurally holding sash in position and together.
 4. Thermal Break Assemblies: Tested according to AAMA TIR A8 and AAMA 505.
 5. Design location of thermal break so that, in closed position, outside air does not come in direct contact with interior frame of window.
- C. Mullions: Match window units.
- D. Provide anchors and other related accessories required for installation.

2.5 GLAZING

- A. Glass and Glazing: As specified in Section 08 80 00, GLAZING.
 - 1. Factory glaze windows.
 - 2. Weep holes through glazed areas are not acceptable.

2.6 INSECT SCREENING

- A. Screen Mesh: 18 by 18, AAMA/WDMA/CSA 101/I.S.2/A440.
 - 1. Screen Cloth: Aluminum.
- B. Frame: Aluminum, match window unit finish type and color, unless otherwise indicated.

2.7 HARDWARE

- A. Locks: Two position locking bolts or cam type tamperproof custodial locks with a single point control located not higher than 1500 mm (60 inches) from floor level. Locate locking devices in vent side rail. Provide concealed or nonremovable fastenings for locks and keepers.
- B. Locking Device Strikes: Locate adjustable strikes in frame jamb. Fabricate strikes from Type 304 stainless steel or white bronze.
- C. Fabricate hinges of noncorrosive metal. Hinges may be either fully concealed when window is closed or semi-concealed with exposed knuckles and hospital tips. Surface mounted hinges are not acceptable.
- D. Guide Blocks: Fabricate guide blocks of injection molded nylon. Install guide block fully concealed in vent/frame sill.
- E. Hardware for Emergency Ventilation of Windows:
 - 1. Provide windows with hold open linkage.
 - 2. Provide hold open hardware for maximum 150 mm (6 inches) of window opening with adjustable friction shoe to provide resistance when closing window.
 - 3. Handles: Removable type.
- F. Hardware for Maintenance Opening of Windows: Opening beyond limit stop position accomplished by maintenance key captured by release device when window is in open position.
 - 1. Design operating device to prevent opening with standard tools, coins or bent wire devices.
- G. Pole Operators:
 - 1. Provide pole operator and pole hanger where operable windows have hardware more than 1500 mm (60 inches) above floor, but not over 3000 mm (10 feet) above floor.

2. Fabricate pole of tubular anodized aluminum with rubber cap at lower end and standard push-pull hook at top end to match hardware design.
 3. Provide sufficient length for window operation without reaching more than 1500 mm (60 inches) above floor.
 4. Provide one operating pole and one pole hanger in each room or space where pole operation of windows is required.
- H. Weather Stripping: AAMA/WDMA/CSA 101/I.S.2/A440; leaf type weather-stripping is not acceptable.
- I. Provide wrenches, keys, or removable locking operating handles, as specified to operate windows.
1. Provide one emergency ventilating operating handle for every four windows.
 2. Provide maintenance or window washer operating handles as required.

2.8 FABRICATION

- A. Fabricate windows to comply specified performance class and grade.
1. Assemble frame and sash so fasteners are concealed when window is closed.
 2. Attach locking and hold-open devices to windows with concealed fasteners.
 3. Where extrusion wall thickness is less than 3 mm (0.125 inch) thick, provide backup plates or similar reinforcements for fasteners.
 4. Use stainless steel fasteners to secure Venetian blind hanger clips, vent guide blocks, friction adjuster, and limit opening device.
- B. Aluminum Trim:
1. Trim includes casings, closures, and panning.
 2. Fabricate to shapes shown, minimum 1.6 mm (0.062 inch) thick.
 3. Extruded or formed sections, straight, true, and smooth on exposed surfaces. Curved sections true to line.
 4. Exposed external corners mitered and internal corners coped; fitted with hairline joints.
 5. Reinforce 1.6 mm (0.062 inch) thick members with minimum 3 mm (1/8 inch) thick aluminum.
 6. Except for strap anchors, provide reinforcing for fastening near ends and spaced maximum 300 mm (12 inches) on center.
 7. Design to allow unrestricted expansion and contraction of members and window frames.
 8. Secure to window frames with machine screws or expansion rivets.

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9. Exposed screws, fasteners or pop rivets are not acceptable on exterior of casing or trim cover system.

C. Aluminum Subsills and Stools:

1. Fabricate to shapes shown, minimum 2 mm (0.080 inch) thick extrusion.
2. One piece full length of opening with concealed anchors.
3. Sills turned up back edge minimum 6 mm (1/4 inch). Front edge provide with drip.
4. Sill back edge behind face of window frame. Do not extend to interior surface or bridge thermal breaks.
5. Do not perforate for anchorage, clip screws, or other requirements.

2.9 FINISHES

- A. Finish window units according to NAAMM AMP 500 series.
 1. Color Anodized Finish: AA-C22A42 or AA-C22A44; Class I Architectural, 0.018 mm (0.7 mil) thick.
- B. Hardware: Finish hardware exposed when window is in closed position to match window.

2.10 ACCESSORIES

- A. Fasteners: AAMA/WDMA/CSA 101/I.S.2/A440; non-magnetic stainless steel.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
 1. Verify openings are within acceptable tolerances.
- B. Protect existing construction and completed work from damage.

3.2 INSTALLATION, GENERAL

- A. Install products according to manufacturer's instructions.
 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Where type, size or spacing of fastenings for securing window accessories or equipment to building construction is not shown or specified, provide expansion or toggle bolts or screws, as best suited to construction material.
 1. Provide bolts or screws minimum 6 mm (1/4 inch) in diameter.
 2. Sized and spaced to resist tensile and shear loads imposed.

3. Do not install exposed fasteners on exterior, except when unavoidable for application of hardware.
4. Provide non-magnetic stainless steel Phillips flat-head machine screws for exposed fasteners, where required, or special tamper-proof fasteners.
5. Locate fasteners to avoid disturbing window thermal break.
- C. Set windows plumb, level, true, and in alignment; without warp or rack of frames or sash.
- D. Anchor windows on four sides with anchor clips or fin trim.
 1. Do not allow anchor clips to bridge thermal breaks.
 2. Use separate clips for both sides of thermal breaks.
 3. Make connections to allow for thermal and other movements.
 4. Do not allow building load to bear on windows.
 5. Use manufacturer's standard clips at corners and maximum 600 mm (24 inches) on center.
 6. Where fin trim anchorage is indicated build into adjacent construction, anchoring at corners and maximum 600 mm (24 inches) on center.
- E. Sills and Stools:
 1. Set in bed of mortar or other compound to fully support, true to line shown.
 2. Do not extend sill to inside window surface or past thermal break.
 3. Leave space for sealants at ends and to window frame unless indicated otherwise.

3.3 MULLIONS CLOSURES, TRIM, AND PANNING

- A. Cut mullion full height of opening and anchor directly to window frame on both sides.
- B. Closures, Trim, and Panning: External corners mitered and internal corners coped, fitted with hairline, tightly closed joints.
 1. Secure to concrete and solid masonry with expansion bolts, expansion rivets, split shank drive bolts, or powder actuated drive pins.
 2. Toggle bolt to hollow masonry units.
 3. Screw to wood and metal.
- C. Fasten except for strap anchors, near ends and corners and maximum 300 mm (12 inches) on center.
- D. Seal units following installation to provide weathertight system.

3.4 ADJUSTING

- A. Adjust ventilating sash and hardware to provide tight fit at contact points, and at weather-stripping for smooth operation and weathertight closure.

3.5 FIELD TESTING

- A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Test Method: AAMA 502.
- C. Test Specimen:
 - 1. Include window assembly and construction. Affix test chamber to interior side of test specimen and the conduct testing using positive static air pressure (Test method A).
 - 2. Test specimens to be selected by the Contracting Officer's Representative after windows have been installed according to the drawings and specification.

3.6 CLEANING

- A. Lubricate hardware and moving parts.
- B. Remove excess glazing and sealant compounds.
- C. Clean exposed aluminum and glass surfaces. Remove contaminants and stains.
- D. Keep windows locked except while adjusting and testing.

- - E N D - -

SECTION 08 71 00
DOOR HARDWARE

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Door hardware and related items necessary for complete installation and operation of doors.

1.2 RELATED WORK

- A. Caulking: Section 07 92 00 JOINT SEALANTS.
- B. Application of Hardware: Section 08 14 00, WOOD DOORS, Section 08 11 13, HOLLOW METAL DOORS AND FRAMES,
- C. Finishes: Section 09 06 00, SCHEDULE FOR FINISHES.
- D. Painting: Section 09 91 00, PAINTING.
- E. Card Readers: Section 28 13 00, PHYSICAL ACCESS CONTROL SYSTEMS.
- F. Electrical: Division 26, ELECTRICAL.
- G. Fire Detection: Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 GENERAL

- A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.
- B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).
- C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.
- D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.
- E. The following items shall be of the same manufacturer, except as otherwise specified:
 - 1. Mortise locksets.
 - 2. Hinges for hollow metal and wood doors.
 - 3. Surface applied overhead door closers.
 - 4. Exit devices.

5. Floor closers.

1.4 WARRANTY

A. Automatic door operators shall be subject to the terms of FAR Clause 52.246-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:

1. Locks, latchsets, and panic hardware: 5 years.
2. Door closers and continuous hinges: 10 years.

1.5 MAINTENANCE MANUALS

A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware. Provide installation instructions with the submittal documentation.

1.6 SUBMITTALS

A. Submittals shall be in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23. Submit 2 final copies of the final approved schedules to VAMC Locksmith as record copies (VISN Locksmith if the VAMC does not have a locksmith).

B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

C. Samples and Manufacturers' Literature:

1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.

D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

1.7 DELIVERY AND MARKING

A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to COR for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in COR'S office until all other similar items have been installed in project, at which time the COR will deliver items on file to Contractor for installation in predetermined locations on the project.

1.8 PREINSTALLATION MEETING

A. Convene a pre-installation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, Project Engineer and VA Locksmith, Hardware Consultant, and Hardware Manufacturer's Representative. Review the following:

1. Inspection of door hardware.
2. Job and surface readiness.
3. Coordination with other work.
4. Protection of hardware surfaces.
5. Substrate surface protection.
6. Installation.
7. Adjusting.
8. Repair.
9. Field quality control.
10. Cleaning.

1.9 INSTRUCTIONS

A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware

requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a number. Each number designates a set of hardware items applicable to a door type.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in such specifications and standards, except as otherwise specified.
- B. American Society for Testing and Materials (ASTM):
- F883-04..... Padlocks
 - E2180-07.....Standard Test Method for Determining the
Activity of Incorporated Antimicrobial Agent(s)
In Polymeric or Hydrophobic Materials
- C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):
- A156.1-06.....Butts and Hinges
 - A156.2-03.....Bored and Pre-assembled Locks and Latches
 - A156.3-08.....Exit Devices, Coordinators, and Auto Flush
Bolts
 - A156.4-08.....Door Controls (Closers)
 - A156.5-14.....Cylinders and Input Devices for Locks.
 - A156.6-05.....Architectural Door Trim
 - A156.8-05.....Door Controls-Overhead Stops and Holders
 - A156.11-14.....Cabinet Locks
 - A156.12-05Interconnected Locks and Latches
 - A156.13-05.....Mortise Locks and Latches Series 1000
 - A156.14-07Sliding and Folding Door Hardware
 - A156.15-06.....Release Devices-Closer Holder, Electromagnetic
and Electromechanical
 - A156.16-08.....Auxiliary Hardware
 - A156.17-04Self-Closing Hinges and Pivots
 - A156.18-06.....Materials and Finishes
 - A156.20-06Strap and Tee Hinges, and Hasps
 - A156.21-09..... Thresholds
 - A156.22-05.....Door Gasketing and Edge Seal Systems

A156.23-04.....Electromagnetic Locks
A156.24-03.....Delayed Egress Locking Systems
A156.25-07Electrified Locking Devices
A156.26-06.....Continuous Hinges
A156.28-07Master Keying Systems
A156.29-07Exit Locks and Alarms
A156.30-03High Security Cylinders
A156.31-07Electric Strikes and Frame Mounted Actuators
A156.36-10.....Auxiliary Locks
A250.8-03.....Standard Steel Doors and Frames

D. National Fire Protection Association (NFPA):

80-10.....Fire Doors and Other Opening Protectives
101-09.....Life Safety Code

E. Underwriters Laboratories, Inc. (UL):

Building Materials Directory (2008)

PART 2 - PRODUCTS

2.1 BUTT HINGES

- A. ANSI A156.1. Provide only three-knuckle hinges, except five-knuckle where the required hinge type is not available in a three-knuckle version (e.g., some types of swing-clear hinges). The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:
1. Exterior Doors: Type A2112/A5112 for doors (3 feet) wide or less and Type A2111/A5111 for doors over (3 feet) wide. Hinges for exterior outswing doors shall have non-removable pins. Hinges for exterior fire-rated doors shall be of stainless-steel material.
 2. Interior Doors: Type A8112/A5112 for doors (3 feet) wide or less and Type A8111/A5111 for doors over (3 feet) wide. Hinges for doors exposed to high humidity areas (shower rooms, toilet rooms, kitchens, janitor rooms, etc. shall be of stainless-steel material.
- B. Provide quantity and size of hinges per door leaf as follows:
1. Doors up to (4 feet) high: 2 hinges.
 2. Doors (4 feet) to (7 feet 5 inches) high: 3 hinges minimum.
 3. Doors greater than (7 feet 5 inches) high: 4 hinges.
 4. Doors up to (3 feet) wide, standard weight: (4-1/2 inches x 4-1/2 inches) hinges.

5. Doors over (3 feet) to (3 feet 6 inches) wide, standard weight: (5 inches x 4-1/2 inches).
6. Doors over (3 feet 6 inches) to (4 feet), heavy weight: (5 inches x 4-1/2 inches).
7. Provide heavy-weight hinges where specified.
8. At doors weighing (150 lbs.) or more, furnish (5 inch) high hinges.

C. See Articles "MISCELLANEOUS HARDWARE" and "HARDWARE SETS" for pivots and hinges other than butts specified above and continuous hinges specified below.

2.2 CONTINUOUS HINGES

- A. ANSI/BHMA A156.26, Grade 1-600.
 1. Listed under Category N in BHMA's "Certified Product Directory."
- B. General: Minimum 0.120-inch- thick, hinge leaves with minimum overall width of 4 inches; fabricated to full height of door and frame and to template screw locations; with components finished after milling and drilling are complete
- C. Continuous, Barrel-Type Hinges: Hinge with knuckles formed around a Teflon-coated (0.25-inch) minimum diameter pin that extends entire length of hinge.
 1. Base Metal for Exterior Hinges: Stainless steel.
 2. Base Metal for Interior Hinges: Stainless steel.
 3. Base Metal for Hinges for Fire-Rated Assemblies: Stainless steel.
 4. Provide with non-removable pin (hospital tip option) at lockable outswing doors.
 5. Where required to clear adjacent casing, trim, and wall conditions and allow full door swing, provide wide throw hinges of minimum width required.
 6. Provide with manufacturer's cut-outs for separate mortised power transfers and/or mortised automatic door bottoms where they occur.
 7. Where thru-wire power transfers are integral to the hinge, provide hinge with easily removable portion to allow easy access to wiring connections.
 8. Where models are specified that provide an integral wrap-around edge guard for the hinge edge of the door, provide manufacturer's adjustable threaded stud and machine screw mechanism to allow the door to be adjusted within the wrap-around edge guard.

2.3 DOOR CLOSING DEVICES

- A. Closing devices shall be products of one manufacturer.

2.4 OVERHEAD CLOSERS

- A. Conform to ANSI A156.4, Grade 1.
- B. Closers shall conform to the following:
1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
 2. Where specified, closer shall have hold-open feature.
 3. Size Requirements: Provide multi-size closers, sizes 1 through 6, except where multi-size closer is not available for the required application.
 4. Material of closer body shall be forged or cast.
 5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.
 6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless-steel material.
 7. Closers shall have full size metal cover; plastic covers will not be accepted.
 8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
 9. Provide closers with any accessories required for the mounting application, including (but not limited to) drop plates, special soffit plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.
 10. Closer arms or backcheck valve shall not be used to stop the door from overswing, except in applications where a separate wall, floor, or overhead stop cannot be used.
 11. Provide parallel arm closers with heavy duty rigid arm.

12. Where closers are to be installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.
13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
14. All closers shall have a 1 ½" minimum piston diameter.

2.5 DOOR STOPS

- A. Conform to ANSI A156.16.
- B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or quarry tile construction, use lead expansion shields for mounting door stops.
- C. Where cylindrical locks with turn pieces or pushbuttons occur, equip wall bumpers Type L02251 (rubber pads having concave face) to receive turn piece or button.
- D. Provide floor stops (Type L02141 or L02161 in office areas; Type L02121 x 3 screws into floor elsewhere. Wall bumpers, where used, must be installed to impact the trim or the door within the leading half of its width. Floor stops, where used, must be installed within 4-inches of the wall face and impact the door within the leading half of its width.
- E. Where drywall partitions occur, use floor stops, Type L02141 or L02161 in office areas, Type L02121 elsewhere.
- F. Provide stop Type L02011, as applicable for exterior doors. At outswing doors where stop can be installed in concrete, provide stop mated to concrete anchor set in (3-inch) core-drilled hole and filled with quick-setting cement.
- G. Omit stops where floor mounted door holders are required and where automatic operated doors occur.
- H. Provide appropriate roller bumper for each set of doors (except where closet doors occur) where two doors would interfere with each other in swinging.
- I. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.
- J. Provide overhead surface applied stop Type C02541, ANSI A156.8 on patient toilet doors in bedrooms where toilet door could come in contact with the bedroom door.

- K. Provide door stops on doors where combination closer magnetic holders are specified, except where wall stops cannot be used or where floor stops cannot be installed within 4-inches of the wall.
- L. Where the specified wall or floor stop cannot be used, provide concealed overhead stops (surface-mounted where concealed cannot be used).

2.6 LOCKS AND LATCHES

- A. Conform to ANSI A156.2. Locks and latches for doors (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not less than six pins. Cylinders for all locksets shall be removable core type. Cylinders shall be furnished with construction removable cores and construction master keys. Construct all cores so that they will be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with (3/4 inch) throw, unless shorter throw allowed by the door manufacturer's fire label. Provide temporary keying device or construction core to allow opening and closing during construction and prior to the installation of final cores.
- B. In addition to above requirements, locks and latches shall comply with following requirements:
 - 1. Cylindrical Lock and Latch Sets: levers shall meet ADA (Americans with Disabilities Act) requirements. Cylindrical locksets shall be series 4000 Grade I. All locks and latchsets shall be furnished with (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with (7/8-inch) lip-to-center dimension. Provide lever design to match design selected by Architect or to match existing lever design. Where two turn pieces are specified for lock F76, turn piece on inside knob shall lock and unlock inside knob, and turn piece on outside knob shall unlock outside knob when inside knob is in the locked position. (This function is intended to allow emergency entry into these rooms without an emergency key or any special tool.)
 - 2. Auxiliary locks shall be as specified under hardware sets and conform to ANSI A156.36.

3. Privacy locks in non-mental-health patient rooms shall have an inside thumbturn for privacy and an outside thumbturn for emergency entrance. Single occupancy patient privacy doors shall typically swing out; where such doors cannot swing out, provide center-pivoted doors with rescue hardware (see HW-2B).

2.11 ELECTRIC STRIKES

- A. ANSI/ BHMA A156.31 Grade 1.
- B. General: Use fail-secure electric strikes at fire-rated doors and for 'Panic-Activated' doors indicated.

2.12 KEYS

- A. Stamp all keys with change number and key set symbol. Furnish keys in quantities as follows:

Locks/Keys	Quantity
Cylinder locks	2 keys each
Cylinder lock change key blanks	100 each different key way
Master-keyed sets	6 keys each
Grand Master sets	6 keys each
Great Grand Master set	5 keys
Control key	2 keys

2.13 KEY CABINET

- A. ANSI Standard A156.11. Provide key cabinet made of cold rolled, (0.0478 inch) thick furniture steel electro-welded. Doors shall have "no sag" continuous brass-pin piano type hinge and be equipped with chrome plated locking door handles, hook cam and mechanical pushbutton door lock. Key Cabinet and Key Control System shall accommodate all keys for this project plus 25 percent. Provide minimum number of multiple cabinets where a single cabinet of largest size will not accommodate the required number of keys.
- B. Key tags shall consist of two sets: Permanent self-locking and loan key snaphook type with tag colors as follows: Red fiber marker of the permanent self-locking type approximately (1-1/4 inch) in diameter engraved with the legend "FILE KEY MUST NOT BE LOANED." Also furnish for each hook a white cloverleaf key marker with snap-hooks engraved with the legend "LOAN KEY."

- C. The manufacturer of the lock cylinders and locks shall attach a key tag to keys of each lock cylinder and shall mark thereon the respective item number and key change number. Provide each group of keys in a key gathering envelope (supplied by Key Cabinet Manufacturer) in which the lock manufacturer shall include the following information: Item number, key change number and door number. The contractor shall furnish the Key Cabinet Manufacturer the hardware and keying schedules and change keys.
- D. The Key Cabinet Manufacturer shall set up a three-way cross index system, including master keys, listing the keys alphabetically, the hooks numerically and the key changes numerically on different colored index cards. Index cards shall be typewritten and inserted in a durable binder. Attach the keys to the two sets of numbered tags supplied with the cabinet. (The permanent tag and the loan key tag). Instruct the owner in proper use of the system. Install cabinet as directed by the COR.

2.14 ARMOR PLATES, KICK PLATES, MOP PLATES AND DOOR EDGING

- A. Conform to ANSI Standard A156.6.
- B. Provide protective plates and door edging as specified below:
 - 1. Kick plates, mop plates and armor plates of metal, Type J100 series.
 - 2. Provide kick plates and mop plates where specified. Kick plates shall be (10 inches) or (12 inches) high. Mop plates shall be (6 inches) high. Both kick and mop plates shall be minimum (0.050 inches) thick. Provide kick and mop plates beveled on all 4 edges (B4E). On push side of doors where jamb stop extends to floor, make kick plates (1-1/2 inches) less than width of door, except pairs of metal doors which shall have plates (1 inch) less than width of each door. Extend all other kick and mop plates to within (1/4 inch) of each edge of doors. Kick and mop plates shall butt astragals. For jamb stop requirements, see specification sections pertaining to door frames.
 - 3. Kick plates and/or mop plates are not required on following door sides:
 - a. Armor plate side of doors;
 - b. Exterior side of exterior doors;
 - c. Closet side of closet doors;
 - d. Both sides of aluminum entrance doors.

4. Armor plates for doors are listed under Article "Hardware Sets".
Armor plates shall be thickness as noted in the hardware set, (35 inches) high and (1-1/2 inches) less than width of doors, except on pairs of metal doors. Provide armor plates beveled on all 4 edges (B4E). Plates on pairs of metal doors shall be (1 inch) less than width of each door. Where top of intermediate rail of door is less than (35 inches) from door bottom, extend armor plates to within (1/2 inch) of top of intermediate rail. On doors equipped with panic devices, extend armor plates to within (1/2 inch) of panic bolt push bar.
5. Where louver or grille occurs in lower portion of doors, substitute stretcher plate and kick plate in place of armor plate. Size of stretcher plate and kick plate shall be (10 inches) high.
6. Provide stainless steel edge guards where so specified at wood doors. Provide mortised type instead of surface type except where door construction and/or ratings will not allow. Provide edge guards of bevel and thickness to match wood door. Provide edge guards with factory cut-outs for door hardware that must be installed through or extend through the edge guard. Provide full-height edge guards except where door rating does not allow; in such cases, provide edge guards to height of bottom of typical lockset armor front. Forward edge guards to wood door manufacturer for factory installation on doors.

2.15 EXIT DEVICES

- A. Conform to ANSI Standard A156.3. Exit devices shall be Grade 1; type and function are specified in hardware sets. Provide flush with finished floor strikes for vertical rod exit devices in interior of building. Trim shall have cast satin stainless steel lever handles of design similar to locksets, unless otherwise specified. Provide key cylinders for keyed operating trim and, where specified, cylinder dogging.
- B. Surface vertical rod panics shall only be provided less bottom rod; provide fire pins as required by exit device and door fire labels. Do not provide surface vertical rod panics at exterior doors.
- C. Concealed vertical rod panics shall be provided less bottom rod at interior doors, unless lockable or otherwise specified; provide fire pins as required by exit device and door fire labels. Where concealed

vertical rod panics are specified at exterior doors, provide with both top and bottom rods.

- D. Where removable mullions are specified at pairs with rim panic devices, provide mullion with key-removable feature.
- E. At non-rated openings with panic hardware, provide panic hardware with key cylinder dogging feature.
- F. Exit devices for fire doors shall comply with Underwriters Laboratories, Inc., requirements for Fire Exit Hardware. Submit proof of compliance.

2.16 FLUSH BOLTS (LEVER EXTENSION)

- A. Conform to ANSI A156.16. Flush bolts shall be Type L24081 unless otherwise specified. Furnish proper dustproof strikes conforming to ANSI A156.16, for flush bolts required on lower part of doors.
- B. Lever extension manual flush bolts shall only be used at non-fire-rated pairs for rooms only accessed by maintenance personnel.
- C. Face plates for cylindrical strikes shall be rectangular and not less than (1 inch by 2-1/2 inches).
- D. Friction-fit cylindrical dustproof strikes with circular face plate may be used only where metal thresholds occur.
- E. Provide extension rods for top bolt where door height exceeds (7 feet 2 inches).

2.17 FLUSH BOLTS (AUTOMATIC)

- A. Conform to ANSI A156.3. Dimension of flush bolts shall conform to ANSI A115. Bolts shall conform to Underwriters Laboratories, Inc., requirements for fire door hardware. Flush bolts shall automatically latch and unlatch. Furnish dustproof strikes conforming to ANSI A156.16 for bottom flushbolt. Face plates for dustproof strike shall be rectangular and not less than (1-1/2 by 3-1/2 inches).
- B. At interior doors, provide auto flush bolts less bottom bolt, unless otherwise specified, except at wood pairs with fire-rating greater than 20 minutes; provide fire pins as required by auto flush bolt and door fire labels.

2.18 DOOR PULLS WITH PLATES

- A. Conform to ANSI A156.6. Pull Type J401, 152 mm CTC (6 inches CTC) length by (3/4 inches) diameter minimum with plate Type J302, (3-1/2 inches by 15 inches), unless otherwise specified. Provide pull with projection of (2 1/4 inches) minimum and a clearance of (1 1/2 inches)

minimum. Cut plates of door pull plate for cylinders, or turn pieces where required.

2.19 PUSH PLATES

- A. Conform to ANSI A156.6. Metal, Type J302, (8 inches) wide by (16 inches) high. Provide metal Type J302 plates (4 inches) wide by 406.4 (16 inches) high where push plates are specified for doors with stiles less than (8 inches) wide. Cut plates for cylinders, and turn pieces where required.

2.20 COMBINATION PUSH AND PULL PLATES

- A. Conform to ANSI 156.6. Type J303, stainless steel (1/8 inch) thick, (3-1/3 inches) wide by (16 inches) high), top and bottom edges shall be rounded. Secure plates to wood doors with (1-1/2 inch) long No. 12 wood screws. Cut plates for turn pieces, and cylinders where required. Pull shall be mounted down.

2.21 COORDINATORS

- A. Conform to ANSI A156.16. Coordinators, when specified for fire doors, shall comply with Underwriters Laboratories, Inc., requirements for fire door hardware. Coordinator may be omitted on exterior pairs of doors where either door will close independently regardless of the position of the other door. Coordinator may be omitted on interior pairs of non-labeled open where open back strike is used. Open back strike shall not be used on labeled doors. Paint coordinators to match door frames, unless coordinators are plated. Provide bar type coordinators, except where gravity coordinators are required at acoustic pairs. For bar type coordinators, provide filler bars for full width and, as required, brackets for push-side surface mounted closers, overhead stops, and vertical rod panic strikes.

2.22 THRESHOLDS

- A. Conform to ANSI A156.21, mill finish extruded aluminum, except as otherwise specified. In existing construction, thresholds shall be installed in a bed of sealant with ¼-20 stainless steel machine screws and expansion shields. In new construction, embed aluminum anchors coated with epoxy in concrete to secure thresholds. Furnish thresholds for the full width of the openings.
- B. For thresholds at elevators entrances see other sections of specifications.

- C. At exterior doors and any interior doors exposed to moisture, provide threshold with non-slip abrasive finish.
- D. Provide with miter returns where threshold extends more than (0.5 inch) beyond face of frame.

2.23 AUTOMATIC DOOR BOTTOM SEAL AND RUBBER GASKET FOR LIGHT PROOF OR SOUND CONTROL DOORS

- A. Conform to ANSI A156.22. Provide mortise or under-door type, except where not practical. For mortise automatic door bottoms, provide type specific for door construction (wood or metal).

2.24 WEATHERSTRIPS (FOR EXTERIOR DOORS)

- A. Conform to ANSI A156.22. Air leakage shall not to exceed 0.50 CFM per foot of crack length ($0.000774\text{m}^3/\text{s/m}$).

2.25 MISCELLANEOUS HARDWARE

- A. Access Doors (including Sheet Metal, Screen and Woven Wire Mesh Types):
Except for fire-rated doors and doors to Temperature Control Cabinets, equip each single or double metal access door with Lock Type E07213, conforming to ANSI A156.11. Key locks as directed. Ship lock prepaid to the door manufacturer. Hinges shall be provided by door manufacturer.
- B. Cylinders for Various Partitions and Doors: Key cylinders same as entrance doors of area in which partitions and door occur, except as otherwise specified. Provide cylinders to operate locking devices where specified for following partitions and doors:
 - 1. Folding doors and partitions.
 - 2. Wicket door (in roll-up door assemblies).
 - 3. Slide-up doors.
 - 4. Swing-up doors.
 - 5. Fire-rated access doors-Engineer's key set.
 - 6. Doors from corridor to electromagnetic shielded room.
 - 7. Day gate on vault door.
- C. Mutes: Conform to ANSI A156.16. Provide door mutes or door silencers Type L03011 or L03021, depending on frame material, of white or light gray color, on each steel or wood door frame, except at fire-rated frames, lead-lined frames and frames for sound-resistant, lightproof and electromagnetically shielded doors. Furnish 3 mutes for single doors and 2 mutes for each pair of doors, except double-acting doors. Provide 4 mutes or silencers for frames for each Dutch type door. Provide 2 mutes for each edge of sliding door which would contact door frame.

2.26 PADLOCKS FOR VARIOUS DOORS, GATES AND HATCHES

- A. ASTM E883, size (2 inch) wide chain; furnish extended shackles as required by job conditions. Provide padlocks, with key cylinders, for each door in following areas as noted.
- B. Key padlocks as follows:
 - 1. Chain Link Fence Gates for Electrical Substation and other Fenced Buildings or Areas: Engineer's set, except as otherwise specified.

2.27 THERMOSTATIC TEMPERATURE CONTROL VALVE CABINETS

- A. Where lock is shown, equip each cabinet door (metal) with lock Type E06213, conforming to ANSI A156.36. Key locks in Key Sets approved by Contracting Officer. See mechanical drawings and specifications for location of cabinets.
- B. Cabinet manufacturer shall supply the hinges, bolts and pulls. Ship locks to cabinet manufacturer for installation.

2.28 FINISHES

- A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, pivots, closers, thresholds, etc., shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.
- B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.
- C. Miscellaneous Finishes:
 - 1. Hinges --exterior doors: 626 or 630.
 - 2. Hinges --interior doors: 652 or 630.
 - 3. Pivots: Match door trim.
 - 4. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
 - 5. Thresholds: Mill finish aluminum.
 - 6. Cover plates for floor hinges and pivots: 630.
- D. Hardware Finishes for Existing Buildings: U.S. Standard finishes shall match finishes of hardware in (similar) existing spaces.
- E. Special Finish: Exposed surfaces of hardware for dark bronze anodized aluminum doors shall have oxidized oil rubbed bronze finish (dark bronze) finish on door closers shall closely match doors.
- F. Anti-microbial Coating: All hand-operated hardware (levers, pulls, push bars, push plates, paddles, and panic bars) shall be provided with an

anti-microbial/anti-fungal coating that has passed ASTM E2180 tests. Coating to consist of ionic silver (Ag+). Silver ions surround bacterial cells, inhibiting growth of bacteria, mold, and mildew by blockading food and respiration supplies.

2.31 BASE METALS

- A. Apply specified U.S. Standard finishes on different base metals as following:

Finish	Base Metal
652	Steel
626	Brass or bronze
630	Stainless steel

PART 3 - EXECUTION

3.1 HARDWARE HEIGHTS

- A. For door pair located at existing building (Rehab Building, #116) - locate hardware on doors at heights to match existing hardware. The Contractor shall visit the site, verify location of existing hardware and submit locations to VA COR for approval.
- B. For new buildings locate hardware on doors at heights specified below, with all hand-operated hardware centered within (34 inches) to (48 inches), unless otherwise noted:
- C. Hardware Heights from Finished Floor:
1. Exit devices centerline of strike (where applicable) (40-5/16 inches).
 2. Locksets and latch sets centerline of strike (40-5/16 inches).
 3. Deadlocks centerline of strike (48 inches).
 4. Hospital arm pull (46 inches) to centerline of bottom supporting bracket.
 5. Centerline of door pulls to be (40 inches).
 6. Push plates and push-pull shall be (50 inches) to top of plate.
 7. Push-pull latch to be (40-5/16 inches) to centerline of strike.
 8. Locate other hardware at standard commercial heights. Locate push and pull plates to prevent conflict with other hardware.

3.2 INSTALLATION

- A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of door inside rooms, inside stairs, and away from corridors. At exterior

doors, closers shall be mounted on interior side. Where closers are mounted on doors they shall be mounted with hex nuts and bolts; foot shall be fastened to frame with machine screws.

B. Hinge Size Requirements:

Door Thickness	Door Width	Hinge Height
45 mm (1-3/4 inch)	900 mm (3 feet) and less	113 mm (4-1/2 inches)
45 mm (1-3/4 inch)	Over 900 mm (3 feet) but not more than 1200 mm (4 feet)	125 mm (5 inches)
35 mm (1-3/8 inch) (hollow core wood doors)	Not over 1200 mm (4 feet)	113 mm (4-1/2 inches)

C. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.

D. Where new hinges are specified for new doors in existing frames or existing doors in new frames, sizes of new hinges shall match sizes of existing hinges; or, contractor may reuse existing hinges provided hinges are restored to satisfactory operating condition as approved by COR. Existing hinges shall not be reused on door openings having new doors and new frames. Coordinate preparation for hinge cut-outs and screw-hole locations on doors and frames.

E. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.

F. After locks have been installed; show in presence of COR that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the bitting list. Also a copy of the invoice shall be sent to the COR for his records. Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

3.3 FINAL INSPECTION

- A. Installer to provide letter to VA COR/Project Engineer that upon completion, installer has visited the Project and has accomplished the following:
1. Re-adjust hardware.
 2. Evaluate maintenance procedures and recommend changes or additions and instruct VA personnel.
 3. Identify items that have deteriorated or failed.
 4. Submit written report identifying problems.

3.4 DEMONSTRATION

- A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of COR/Project Engineer and VA Locksmith.

3.5 HARDWARE SETS

- A. Following sets of hardware correspond to hardware symbols shown on drawings. Only those hardware sets that are shown on drawings will be required. Disregard hardware sets listed in specifications but not shown on drawings.
- B. Hardware Consultant working on a project will be responsible for providing additional information regarding these hardware sets. The numbers shown in the following sets come from BHMA standards.

ELECTRIC HARDWARE ABBREVIATIONS LEGEND:

ADO = Automatic Door Operator

EMCH = Electro-Mechanical Closer-Holder

MHO = Magnetic Hold-Open (wall- or floor-mounted)

Door/Hardware Index – ADHC Building

Door #	HWSet #
102A	05
103A	06
103B	21
103C	07
103D	16
104A	18
104B	22
104C	07
104D	23
105A	05
106A	10
107A	14
108A	10
109A	19
110A	06
110B	21
111A	06
111B	21
112A	11
112B	21
113A	11
114A	02
115A	01
116A	01
117A	01
118A	01
119A	01
119B	13
119C	13
120A	07
121A	05
122A	08
122B	08
122C	25
123A	08
124A	02
125A	02
126A	04
126B	13
126C	12
127A	04
127B	13
127C	12

Door #	HWSet #
128	02
128A	03
129A	02
130A	02
131A	17
132A	02
133A	13
134A	13
135A	13
136A	13
137A	13
138A	13
139A	13
140A	07
141A	08
141B	08
141C	17
141D	17
142A	15
143A	14
144A	07
145A	17
146A	01
B001A	07
B003A	
B003B	
C100	22
C101A	21
C101B	21
C112A	06
C112B	09
C112C	09
201A	24

Door/Hardware Index – REHAB Building (bldg. 116)

104B	NEED MAG LOCK, HOLD OPENERS
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Hardware Group No. 01

For use on mark/door #(s):

115A 116A 117A 118A 119A 146A

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
3	EA	HINGE	5BB1HW 5 X 4.5	652	IVE
1	EA	PASSAGE SET	L9010 17A	626	SCH
1	EA	WALL STOP	WS406/407CCV	630	IVE
3	EA	SILENCER	SR64	GRY	IVE

Hardware Group No. 02

For use on mark/door #(s):

114A 124A 125A 128 129A 130A
132A

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
3	EA	HINGE	5BB1HW 5 X 4.5	652	IVE
1	EA	CLASSROOM LOCK	L9070BDC 17A	626	SCH
1	EA	WALL STOP	WS406/407CCV	630	IVE
3	EA	SILENCER	SR64	GRY	IVE

Hardware Group No. 03

For use on mark/door #(s):

128A

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
6	EA	HINGE	5BB1 4.5 X 4.5	652	IVE
2	EA	MANUAL FLUSH BOLT	FB458	626	IVE
1	EA	DUST PROOF STRIKE	DP2	626	IVE
1	EA	STOREROOM LOCK	L9080BDC 17A	626	SCH
1	EA	PERMANENT CORE	OWNER PROVIDED	626	BES
2	EA	OH STOP	100S	630	GLY
2	EA	SILENCER	SR64	GRY	IVE

Hardware Group No. 04

For use on mark/door #(s):

126A 127A

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
3	EA	HINGE	5BB1HW 5 X 4.5	652	IVE
1	EA	PRIVACY LOCK	L9040 17A L583-363 L283-722	626	SCH
1	EA	WALL STOP	WS406/407CCV	630	IVE
3	EA	SILENCER	SR64	GRY	IVE

Hardware Group No. 05

For use on mark/door #(s):

102A 105A 121A

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
3	EA	HINGE	5BB1HW 5 X 4.5	652	IVE
1	EA	STOREROOM LOCK	L9080BDC 17A	626	SCH
1	EA	OH STOP	100S	630	GLY
1	EA	SURFACE CLOSER	4040XP EDA	689	LCN
1	EA	KICK PLATE	8400 10" X 2" LDW B-CS	630	IVE
1	EA	MOP PLATE	8400 4" X 1" LDW B-CS	630	IVE
1	EA	GASKETING	188SBK PSA	BK	ZER

Hardware Group No. 06

For use on mark/door #(s):

103A 110A 111A C112A

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
3	EA	HINGE	5BB1HW 5 X 4.5	652	IVE
1	EA	FIRE EXIT HARDWARE	99-L-F-17	626	VON
1	EA	SFIC RIM CYLINDER	80-116	626	SCH
1	EA	PERMANENT CORE	OWNER PROVIDED	626	BES
1	EA	OH STOP	100S	630	GLY
1	EA	SURFACE CLOSER	4040XP EDA	689	LCN
1	EA	KICK PLATE	8400 10" X 2" LDW B-CS	630	IVE
1	EA	MOP PLATE	8400 4" X 1" LDW B-CS	630	IVE
1	EA	GASKETING	188SBK PSA	BK	ZER

Hardware Group No. 07

For use on mark/door #(s):

103C	104C	120A	140A	144A	B001A
B001B	ST1-E				

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
3	EA	HINGE	5BB1HW 5 X 4.5	652	IVE
1	EA	STOREROOM LOCK	L9080BDC 17A	626	SCH
1	EA	PERMANENT CORE	OWNER PROVIDED	626	BES
1	EA	SURFACE CLOSER	4040XP RW/PA	689	LCN
1	EA	KICK PLATE	8400 10" X 2" LDW B-CS	630	IVE
1	EA	MOP PLATE	8400 4" X 1" LDW B-CS	630	IVE
1	EA	WALL STOP	WS406/407CCV	630	IVE
1	EA	GASKETING	188SBK PSA	BK	ZER

Hardware Group No. 08

For use on mark/door #(s):

122A	122B	123A	141A	141B
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Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
3	EA	HINGE	5BB1HW 5 X 4.5	652	IVE
1	EA	CLASSROOM LOCK	L9070BDC 17A	626	SCH
1	EA	SURFACE CLOSER	4040XP RW/PA	689	LCN
1	EA	KICK PLATE	8400 10" X 2" LDW B-CS	630	IVE
1	EA	MOP PLATE	8400 4" X 1" LDW B-CS	630	IVE
1	EA	WALL STOP	WS406/407CCV	630	IVE
1	EA	GASKETING	188SBK PSA	BK	ZER

Hardware Group No. 09

For use on mark/door #(s):

C112B	C112C
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Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
3	EA	HINGE	5BB1HW 5 X 4.5	652	IVE
1	EA	FIRE EXIT HARDWARE	99-L-F-17-SNB	626	VON
1	EA	SFIC RIM CYLINDER	80-116	626	SCH
1	EA	PERMANENT CORE	OWNER PROVIDED	626	BES
1	EA	SURFACE CLOSER	4040XP RW/PA	689	LCN
1	EA	KICK PLATE	8400 10" X 2" LDW B-CS	630	IVE
1	EA	MOP PLATE	8400 4" X 1" LDW B-CS	630	IVE
1	EA	WALL STOP	WS406/407CCV	630	IVE
1	EA	GASKETING	188SBK PSA	BK	ZER

Hardware Group No. 10

For use on mark/door #(s):

106A 108A

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
3	EA	HINGE	5BB1HW 5 X 4.5	652	IVE
1	EA	CLASSROOM DEAD LOCK	L463BDC	626	SCH
1	EA	PUSH PLATE	8200 4" X 16"	630	IVE
1	EA	PULL PLATE	8302 8" 4" X 16"	630	IVE
1	EA	SURFACE CLOSER	4040XP RW/PA	689	LCN
1	EA	KICK PLATE	8400 10" X 2" LDW B-CS	630	IVE
1	EA	MOP PLATE	8400 4" X 1" LDW B-CS	630	IVE
1	EA	WALL STOP	WS406/407CCV	630	IVE
3	EA	SILENCER	SR64	GRY	IVE

Hardware Group No. 11

For use on mark/door #(s):

112A 113A

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
3	EA	HINGE	5BB1HW 5 X 4.5	652	IVE
1	EA	PUSH PLATE	8200 4" X 16"	630	IVE
1	EA	PULL PLATE	8302 8" 4" X 16"	630	IVE
1	EA	SURFACE CLOSER	4040XP RW/PA	689	LCN
1	EA	KICK PLATE	8400 10" X 2" LDW B-CS	630	IVE
1	EA	MOP PLATE	8400 4" X 1" LDW B-CS	630	IVE
1	EA	WALL STOP	WS406/407CCV	630	IVE
3	EA	SILENCER	SR64	GRY	IVE

Hardware Group No. 12

For use on mark/door #(s):

126C 127C

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
3	EA	HINGE	5BB1HW 5 X 4.5	652	IVE
1	EA	MORTISE LOCK	L9056BDC 17A L583-363 L283-722 XL13-015	626	SCH
1	EA	PERMANENT CORE	OWNER PROVIDED	626	BES
1	EA	WALL STOP	WS406/407CCV	630	IVE
3	EA	SILENCER	SR64	GRY	IVE

Hardware Group No. 13

For use on mark/door #(s):

119B	119C	126B	127B	133A	134A
135A	136A	137A	138A	139A	

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
3	EA	HINGE	5BB1HW 5 X 4.5	652	IVE
1	EA	MORTISE LOCK	L9056BDC 17A L583-363 L283-722 XL13-015	626	SCH
1	EA	PERMANENT CORE	OWNER PROVIDED	626	BES
1	EA	OH STOP	100S	630	GLY
3	EA	SILENCER	SR64	GRY	IVE

Hardware Group No. 14

For use on mark/door #(s):

107A	143A
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Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
3	EA	HINGE	5BB1HW 5 X 4.5	652	IVE
1	EA	PRIVACY LOCK	L9040 17A L583-363 L283-722	626	SCH
1	EA	OH STOP	100S	630	GLY
3	EA	SILENCER	SR64	GRY	IVE

Hardware Group No. 15

For use on mark/door #(s):

142A

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
4	EA	HINGE	5BB1 4.5 X 4.5	652	IVE
1	EA	DUTCH DOOR BOLT	054	626	IVE
1	EA	OFFICE/ENTRY LOCK	L9050BDC 17A	626	SCH
1	EA	OH STOP	100S	630	GLY
3	EA	SILENCER	SR64	GRY	IVE

Hardware Group No. 16

For use on mark/door #(s):

103D

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
3	EA	HINGE	5BB1 4.5 X 4.5	652	IVE
1	EA	FIRE EXIT HARDWARE	99-L-F-17-SNB	626	VON
1	EA	SFIC RIM CYLINDER	80-116	626	SCH
1	EA	PERMANENT CORE	OWNER PROVIDED	626	BES
1	EA	SURFACE CLOSER	4040XP RW/PA	689	LCN
1	EA	KICK PLATE	8400 10" X 2" LDW B-CS	630	IVE
1	EA	MOP PLATE	8400 4" X 1" LDW B-CS	630	IVE
1	EA	WALL STOP	WS406/407CCV	630	IVE
1	EA	GASKETING	188SBK PSA	BK	ZER

Hardware Group No. 17

For use on mark/door #(s):

131A 141C 141D 145A

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
		NOTE	NO HARDWARE REQUIRED		

Hardware Group No. 18

For use on mark/door #(s):

104A

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
6	EA	HINGE	5BB1 4.5 X 4.5	652	IVE
1	EA	AUTO FLUSH BOLT	FB31B	630	IVE
1	EA	DUST PROOF STRIKE	DP2	626	IVE
1	EA	STOREROOM LOCK	L9080BDC 17A	626	SCH
1	EA	PERMANENT CORE	OWNER PROVIDED	626	BES
1	EA	COORDINATOR	COR X FL	628	IVE
2	EA	MOUNTING BRACKET	MB	USP	IVE
2	EA	SURFACE CLOSER	4040XP EDA	689	LCN
2	EA	KICK PLATE	8400 10" X 1" LDW B-CS	630	IVE
2	EA	MOP PLATE	8400 4" X 1" LDW B-CS	630	IVE
2	EA	WALL STOP	WS406/407CCV	630	IVE
2	EA	SILENCER	SR64	GRY	IVE

Hardware Group No. 19

For use on mark/door #(s):

109A

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
2	EA	HINGE	5BB1HW 5 X 4.5	652	IVE
1	EA	ELECTRIC HINGE	5BB1HW 5 X 4.5 CON TW8	652	IVE
1	EA	EU MORTISE LOCK	L9092BDCEU 17A RX DPS CON	626	SCH
1	EA	PERMANENT CORE	OWNER PROVIDED	626	BES
1	EA	SURFACE CLOSER	4040XP RW/PA	689	LCN
1	EA	KICK PLATE	8400 10" X 2" LDW B-CS	630	IVE
1	EA	MOP PLATE	8400 4" X 1" LDW B-CS	630	IVE
1	EA	WALL STOP	WS406/407CCV	630	IVE
1	EA	GASKETING	188SBK PSA	BK	ZER
1	EA	WIRE HARNESS	CON-44		SCH
1	EA	WIRE HARNESS	CON-6W		SCH
1	EA	POWER SUPPLY	PS902 900-2RS	LGR	SCE
		NOTE	CARD READER/KEYPAD BY OTHERS		

Operational Description

Outside lever electrically unlocked (fail secure) by 12 or 24V DC with Allegion Connect molex 3" lead connector. Outside key allows manual retraction of latchbolt. Inside lever always free for immediate egress. Auxiliary latch deadlocks latchbolt when

SURFACE CLOSER

MOP PLATE

KICK PLATE

WALL STOP

GASKETING

Power Supply (2A @ 12/24 VDC-field selectable); Provided with Grey / Baked Enamel, High Voltage Protective Cover / Enclosure

Hardware Group No. 20

For use on mark/door #(s):
C100A

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
6	EA	HINGE	5BB1HW 5 X 4.5	652	IVE
1	EA	POWER TRANSFER	EPT10 CON	689	VON
1	EA	FIRE EXIT HARDWARE	9949-EO-F-LBL	626	VON
1	EA	DELAYED FIRE EXIT HARDWARE	CX9949-EO-F-LBL-CON	626	VON
1	EA	SFIC MORTISE CYL.	80-101 114	626	SCH
1	EA	PERMANENT CORE	OWNER PROVIDED	626	BES
2	EA	OH STOP	100S	630	GLY
2	EA	SURFACE CLOSER	4040XP EDA	689	LCN
2	EA	KICK PLATE	8400 10" X 1" LDW B-CS	630	IVE
1	EA	GASKETING	188SBK PSA	BK	ZER
2	EA	WIRE HARNESS	CON-26		SCH
2	EA	WIRE HARNESS	CON-6W		SCH
2	EA	DOOR CONTACT	7764	628	SCE
1	EA	POWER SUPPLY	PS914 900-2RS-FA		VON
		NOTE	CARD READER/KEYPAD BY OTHERS		

Operational Description
with Connector,
Free Egress at all times. Pressing Push Bar retracts latchbolts
#NAME?
OH STOP
SURFACE CLOSER
GASKETING
Door Position Switch monitors whether the door is open or closed

Hardware Group No. 21

For use on mark/door #(s):

103B 110B 111B 112B C101A C101B

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
1	EA	CONT. HINGE	112XY EPT	313AN	IVE
1	EA	POWER TRANSFER	EPT10 CON	SP313	VON
1	EA	ELEC FIRE EXIT HARDWARE	RX-QEL-99-NL-OP-F-110MDCON	313	VON
1	EA	SFIC RIM CYLINDER	80-116	613	SCH
1	EA	PERMANENT CORE	OWNER PROVIDED	626	BES
1	EA	90 DEG OFFSET PULL	8190HD 10" A	US10B	IVE
1	EA	OH STOP	100S	US10B	GLY
1	EA	SURFACE CLOSER	4040XP EDA	695	LCN
			provide all plates and brackets required for mounting		
1	EA	RAIN DRIP	142D	D	ZER
1	EA	DOOR SWEEP	8198D	D	ZER
1	EA	THRESHOLD	65A-223	A	ZER
1	EA	WIRE HARNESS	CON-26		SCH
1	EA	WIRE HARNESS	CON-6W		SCH
1	EA	DOOR CONTACT	7764	628	SCE
1	EA	POWER SUPPLY	PS902 900-2RS	LGR	SCE
		NOTE	CARD READER/KEYPAD BY OTHERS		
		NOTE	SEALS BY DOOR MFR		

Operational Description

Free Egress at all times. Pressing Push Bar retracts latchbolts

Self-Closing

Interlocking Threshold,UL,Smoke

Door Position Switch monitors whether the door is open or closed

Power Supply (2A @ 12/24 VDC-field selectable); Provided with Grey / Baked Enamel, High Voltage

Protective Cover / Enclosure

Hardware Group No. 22

For use on mark/door #(s):

104B

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
2	EA	CONT. HINGE	112XY EPT	628	IVE
2	EA	POWER TRANSFER	EPT10 CON	689	VON
1	EA	REMOVABLE MULLION	KR4954	689	VON
2	EA	ELEC PANIC HARDWARE	RX-QEL-99-NL-OP-110MDCON	626	VON
1	EA	SFIC MORTISE CYL.	80-101 114	626	SCH
2	EA	SFIC RIM CYLINDER	80-116	626	SCH
3	EA	PERMANENT CORE	OWNER PROVIDED	626	BES
2	EA	90 DEG OFFSET PULL	8190HD 10" A	630	IVE
2	EA	OH STOP	100S	630	GLY
2	EA	SURFACE CLOSER	4040XP EDA	689	LCN
2	EA	KICK PLATE	8400 10" X 1" LDW B-CS	630	IVE
1	EA	RAIN DRIP	142AA	AA	ZER
1	EA	GASKETING	328AA-S	AA	ZER
2	EA	DOOR SWEEP	8198AA	AA	ZER
1	EA	THRESHOLD	65A-223	A	ZER
2	EA	WIRE HARNESS	CON-26		SCH
2	EA	WIRE HARNESS	CON-6W		SCH
2	EA	DOOR CONTACT	7764	628	SCE
1	EA	POWER SUPPLY	PS902 900-2RS	LGR	SCE
		NOTE	CARD READER/KEYPAD BY OTHERS		

Operational Description

, Geared Full Mortise Hinge, Electric Power Transfer

with Connector,

Free Egress at all times. Pressing Push Bar retracts latchbolts

SFIC RIM CYLINDER

90 Degree Offset Door Pull, 1" Round, 2 1/4" Clearance, 10 Mounting Type A

OH STOP

SURFACE CLOSER

Rain Drip

Gasketing

Door Sweep

Interlocking Threshold,UL,Smoke

Door Position Switch monitors whether the door is open or closed

Power Supply (2A @ 12/24 VDC-field selectable); Provided with Grey / Baked Enamel, High Voltage

Protective Cover / Enclosure

Hardware Group No. 23

For use on mark/door #(s):
104D

Each To Have:

Qty	Description	Catalog Number	Finish	Mfr
	NOTE	NO HARDWARE REQUIRED		

Hardware Group No. 24

For use on mark/door #(s):
201A

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
1	EA	CONT. HINGE	112XY EPT	313AN	IVE
1	EA	POWER TRANSFER	EPT10 CON	SP313	VON
1	EA	ELEC FIRE EXIT HARDWARE	RX-QEL-99-NL-OP-F-110MDCON	313	VON
1	EA	SFIC RIM CYLINDER	80-116	613	SCH
1	EA	PERMANENT CORE	OWNER PROVIDED	626	BES
1	EA	90 DEG OFFSET PULL	8190HD 10" A	US10B	IVE
1	EA	OH STOP	100S	US10B	GLY
1	EA	SURFACE CLOSER	4040XP EDA	695	LCN
			provide all plates and brackets required for mounting		
1	EA	RAIN DRIP	142D	D	ZER
1	EA	DOOR SWEEP	8198D	D	ZER
1	EA	THRESHOLD	65A-223	A	ZER
		NOTE	SEALS BY DOOR MFR		

Operational Description

Free Egress at all times. Pressing Push Bar retracts latchbolts

Self-Closing

Interlocking Threshold,UL,Smoke

Hardware Group No. 25

For use on mark/door #(s):
122C

Each To Have:

Qty		Description	Catalog Number	Finish	Mfr
1	EA	CONT. HINGE	112XY EPT	313AN	IVE
1	EA	SFIC RIM CYLINDER	80-116	613	SCH
1	EA	PERMANENT CORE	OWNER PROVIDED	626	BES
1	EA	90 DEG OFFSET PULL	8190HD 10" A	US10B	IVE
1	EA	RAIN DRIP	142D	D	ZER
1	EA	DOOR SWEEP	8198D	D	ZER
1	EA	THRESHOLD	65A-223	A	ZER
		NOTE	NON-OPERABLE DOOR		

- - E N D - - -

SECTION 08 80 00
GLAZING

PART 1 - GENERAL

1.1 DESCRIPTION:

A. This section specifies the following:

1. Glass.
2. Glazing materials and accessories for both factory and field glazed assemblies.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Factory glazed by manufacturer in following units:
1. Sound resistant doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES, and Section 08 14 00, WOOD DOORS.
 2. Mirrors: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.
 3. Aluminum Windows: Section 08 51 13, ALUMINUM WINDOWS.
 4. Color of spandrel glass, tinted (heat absorbing or light reducing) glass, and reflective (metallic coated) glass: Refer to Construction Document sheet AE702 "Door and Window Types and Details"
 5. Wiring (120 V AC, 15A or 20A): Section 26 05 19, LOW VOLTAGE ELECTRICAL POWER AND CONDUCTORS AND CABLES.
 6. Junction and Switch Boxes: Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS.

1.3 LABELS:

A. Temporary labels:

1. Provide temporary label on each light of glass identifying manufacturer or brand and glass type, quality and nominal thickness.
2. Label in accordance with NFRC label requirements.
3. Temporary labels are to remain intact until glass is approved by Contracting Officer Representative (COR).

B. Permanent labels:

1. Locate in corner for each pane.
2. Label in accordance with ANSI Z97.1 and SGCC label requirements.
 - a. Tempered glass.
 - b. Laminated glass or have certificate for panes without permanent label.
 - c. Organic coated glass.

3. Bullet resistance glass or plastic assemblies:
 - a. Bullet resistance glass or plastic assemblies in accordance with UL 752 requirements for power rating specified.
 - b. Identify each security glazing permanently with glazing manufacturer's name, date of manufacture, product number, and DOS Code number inconspicuously located in lower corner on protective side and visible after glazing is framed.
 - c. The "attack (threat) side" is to be identified in bold lettering on each side of glazing with removable label.
4. Fire rated glazing assemblies: Mark in accordance with IBC.

1.4 PERFORMANCE REQUIREMENTS:

- A. General: Design glazing system consistent with guidance and practices presented in the GANA Glazing Manual, GANA Laminated Glazing Manual, and GANA Sealant Manual, as applicable to project. Installed glazing is to withstand applied loads, thermal stresses, thermal movements, building movements, permitted tolerances, and combinations of these conditions without failure, including loss or glass breakage attributable to defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; unsafe engagement of the framing system; deflections beyond specified limits; or other defects in construction.
- B. Glazing Unit Design: Design glass, including engineering analysis meeting requirements of authorities having jurisdiction. Thicknesses listed are minimum. Coordinate thicknesses with framing system manufacturers.
 1. Design glass in accordance with ASTM E1300, and for conditions beyond the scope of ASTM E1300, by a properly substantiated structural analysis.
 2. Design Wind Pressures: In accordance with applicable code.
 3. Wind Design Data: In accordance with applicable code.
 4. Maximum Lateral Deflection: For glass supported on all four edges, limit center-of-glass deflection at design wind pressure to not more than the structural capacity of the glazing unit, the threshold at which frame engagement is no longer safely assured, 1/100 times the short-side length, or 19 mm (0.75 inch), whichever is less.
- C. Ballistic- and Blast- resistant glass or plastic glazing assemblies:

1. For blast-resistant and ballistic-resistant units comply with requirements in UFC 4-010-01, Physical Security Design Manual for VA Facilities, and project-specific criteria provided by VA.
2. Spall Resistance: Laminated glazing is not permitted to produce spall to interior (protected side) when impacted with scheduled ballistics.
3. Tolerances:
 - a. Outside dimensions: Overall outside dimensions (height and width) of laminated security glazing is to maintain tolerance of ± 3 mm (± 0.12 inch).
 - b. Warpage: Out-of-flat (warpage or bowing) condition of laminates is not to exceed 2.5 mm per lineal meter (0.10 inch per 3.3 lineal foot). The condition, if present, is to be localized to extent not greater than 0.75 mm (0.03 inch) for any 0.3 meter (0.98 feet) section.
- E. Building Enclosure Vapor Retarder and Air Barrier:
 1. Utilize the inner pane of multiple pane sealed units for the continuity of the air barrier and vapor retarder seal.
 2. Maintain a continuous air barrier and vapor retarder throughout the glazed assembly from glass pane to heel bead of glazing sealant.

1.5 SUBMITTALS:

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Manufacturer's Certificates:
 1. Certificate stating that fire-protection and fire-resistive glazing units meet code requirements for fire-resistance-rated assembly and applicable safety glazing requirements.
 2. Certificate on solar heat gain coefficient when value is specified.
 3. Certificate on "R" value when value is specified.
 4. Certificate test reports confirming compliance with specified bullet resistive rating.
 5. Certificate that blast resistant glass meets the specified requirements.
- D. Manufacturer Warranty.

E. Manufacturer's Literature and Data:

1. Glass, each kind required.
2. Insulating glass units.
3. Transparent (one-way vision glass) mirrors.
4. Elastic compound for metal sash glazing.
5. Putty, for wood sash glazing.
6. Glazing cushion.
7. Sealing compound.
8. Bullet resistive material.
9. Plastic glazing material, each type required.

F. Samples:

1. Size: 305 mm by 305 mm (12 inches by 12 inches).
2. Tinted glass.
3. Reflective glass.
4. Transparent (one-way vision glass) mirrors.

G. Preconstruction Adhesion and Compatibility Test Report: Submit glazing sealant manufacturer's test report indicating glazing sealants were tested for adhesion to glass and glazing channel substrates and for compatibility with glass and other glazing materials.

1.6 DELIVERY, STORAGE AND HANDLING:

- A. Delivery: Schedule delivery to coincide with glazing schedules so minimum handling of crates is required. Do not open crates except as required for inspection for shipping damage.
- B. Storage: Store cases according to printed instructions on case, in areas least subject to traffic or falling objects. Keep storage area clean and dry.
- C. Handling: Unpack cases following printed instructions on case. Stack individual windows on edge leaned slightly against upright supports with separators between each.
- D. Protect laminated security glazing units against face and edge damage during entire sequence of fabrication, handling, and delivery to installation location. Provide protective covering on exposed faces of glazing plastics, and mark inside as "INTERIOR FACE" or "PROTECTED FACE":
 1. Treat security glazing as fragile merchandise and packaged and shipped in export wood cases with width end in upright position and blocked together in a mass. Storage and handling to comply with

- manufacturer's directions and as required to prevent edge damage or other damage to glazing resulting from effects of moisture, condensation, temperature changes, direct exposure to sun, other environmental conditions, and contact with chemical solvents.
2. Protect sealed-air-space insulating glazing units from exposure to abnormal pressure changes, as could result from substantial changes in altitude during delivery by air freight. Provide temporary breather tubes which do not nullify applicable warranties on hermetic seals.
 3. Temporary protections: The glass front and polycarbonate back of glazing are to be temporarily protected with compatible, peelable, heat-resistant film which will be peeled for inspections and re-applied and finally removed after doors and windows are installed at destination. Since many adhesives will attack polycarbonate, the film used on exposed polycarbonate surfaces is to be approved and applied by manufacturer.
 4. Edge protection: To cushion and protect glass clad, and polycarbonate edges from contamination or foreign matter, the four (4) edges are to be sealed the depth of glazing with continuous standard-thickness thermoplastic rubber tape. Alternatively, continuous channel shaped extrusion of thermoplastic rubber are to be used, with flanges extending into face sides of glazing.
 5. Protect "Constant Temperature" units including every unit where glass sheet is directly laminated to or directly sealed with metal-tube type spacer bar to polycarbonate sheet, from exposures to ambient temperatures outside the range of 16 to 24 degrees C (60 to 75 degrees F), during the fabricating, handling, shipping, storing, installation, and subsequent protection of glazing.

1.7 PROJECT CONDITIONS:

Field Measurements: Field measure openings before ordering tempered glass products to assure for proper fit of field measured products.

1.8 WARRANTY:

- A. Construction Warranty: Comply with the FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their glazing from the date of installation and final acceptance by the Government as follows. Submit manufacturer warranty.

1. Bullet resistive plastic material to remain visibly clear without discoloration for 10 years.
2. Insulating glass units to remain sealed for ten (10) years.
3. Laminated glass units to remain laminated for five (5) years.
4. Polycarbonate to remain clear and ultraviolet light stabilized for five (5) years.
5. Insulating plastic to not have more than 6 percent decrease in light transmission and be ultraviolet light stabilized for ten (10) years.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Architectural Manufacturers Association (AAMA):
 - 800.....Test Methods for Sealants
 - 810.1-77.....Expanded Cellular Glazing Tape
- C. American National Standards Institute (ANSI):
 - Z97.1-14.....Safety Glazing Material Used in
Building - Safety Performance Specifications
and Methods of Test
- D. American Society of Civil Engineers (ASCE):
 - 7-10.....Wind Load Provisions
- E. ASTM International (ASTM):
 - C542-05 (R2011).....Lock-Strip Gaskets
 - C716-06.....Installing Lock-Strip Gaskets and Infill
Glazing Materials
 - C794-10.....Adhesion-in-Peel of Elastomeric Joint Sealants
 - C864-05 (R2011).....Dense Elastomeric Compression Seal Gaskets,
Setting Blocks, and Spacers
 - C920-14a.....Elastomeric Joint Sealants
 - C964-07 (R2012).....Standard Guide for Lock-Strip Gasket Glazing
 - C1036-11 (R2012).....Flat Glass
 - C1048-12.....Heat-Treated Flat Glass-Kind HS, Kind FT Coated
and Uncoated Glass.
 - C1172-14.....Laminated Architectural Flat Glass
 - C1349-10.....Standard Specification for Architectural Flat
Glass Clad Polycarbonate

C1376-10.....Pyrolytic and Vacuum Deposition Coatings on
Flat Glass

D635-10.....Rate of Burning and/or Extent and Time of
Burning of Self-Supporting Plastic in a
Horizontal Position

D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic
Sheet

E84-14.....Surface Burning Characteristics of Building
Materials

E119-14.....Standard Test Methods for Fire Test of Building
Construction and Material

E1300-12a.....Load Resistance of Glass in Buildings

E1886-13a.....Standard Test Method for Performance of
Exterior Windows, Curtain Walls, Doors, and
Impact Protective Systems Impacted by
Missile(s) and Exposed to Cyclic Pressure
Differentials

E1996-14a.....Standard Specification for Performance of
Exterior Windows, Curtain Walls, Doors, and
Impact Protective Systems Impacted by Windborne
Debris in Hurricanes

E2141-12.....Test Methods for Assessing the Durability of
Absorptive Electrochromic Coatings on Sealed
Insulating Glass Units

E2190-10.....Insulating Glass Unit

E2240-06.....Test Method for Assessing the Current-Voltage
Cycling Stability at 90 Degree C (194 Degree F)
of Absorptive Electrochromic Coatings on Sealed
Insulating Glass Units

E2241-06.....Test Method for Assessing the Current-Voltage
Cycling Stability at Room Temperature of
Absorptive Electrochromic Coatings on Sealed
Insulating Glass Units

E2354-10.....Assessing the Durability of Absorptive
Electrochromic Coatings within Sealed
Insulating Glass Units

- E2355-10.....Test Method for Measuring the Visible Light
Transmission Uniformity of an Absorptive
Electrochromic Coating on a Glazing Surface
- F1233-08.....Standard Test Method for Security Glazing
Materials and Systems
- F1642-12.....Test Method for Glazing and Glazing Systems
Subject to Airblast Loadings
- E. Code of Federal Regulations (CFR):
- 16 CFR 1201-10.....Safety Standard for Architectural Glazing
Materials
- F. Glass Association of North America (GANA):
- 2010 Edition.....GANA Glazing Manual
- 2008 Edition.....GANA Sealant Manual
- 2009 Edition.....GANA Laminated Glazing Reference Manual
- 2010 Edition.....GANA Protective Glazing Reference Manual
- G. International Code Council (ICC):
- IBC.....International Building Code
- H. Insulating Glass Certification Council (IGCC)
- I. Insulating Glass Manufacturer Alliance (IGMA):
- TB-3001-13.....Guidelines for Sloped Glazing
- TM-3000.....North American Glazing Guidelines for Sealed
Insulating Glass Units for Commercial and
Residential Use
- J. Intertek Testing Services - Warnock Hersey (ITS-WHI)
- K. National Fire Protection Association (NFPA):
- 80-16.....Fire Doors and Windows
- 252-12.....Fire Tests of Door Assemblies
- 257-12.....Standard on Fire Test for Window and Glass
Block Assemblies
- L. National Fenestration Rating Council (NFRC)
- M. Safety Glazing Certification Council (SGCC) 2012:
Certified Products Directory (Issued Semi-Annually).
- N. Underwriters Laboratories, Inc. (UL):
- 9-08(R2009).....Fire Tests of Window Assemblies
- 263-14.....Fire Tests of Building Construction and
Materials
- 752-11.....Bullet-Resisting Equipment.

O. Unified Facilities Criteria (UFC):

4-010-01-03(R2007).....DOD Minimum Antiterrorism Standards for
Buildings

P. U.S. Veterans Administration:

Physical Security Design Manual for VA Facilities (VAPSDG); Life Safety
Protected

Physical Security Design Manual for VA Facilities (VAPSDG); Mission
Critical Facilities

Architectural Design Manual for VA Facilities (VASDM)

Q. Environmental Protection Agency (EPA):

40 CFR 59(2014).....National Volatile Organic Compound Emission
Standards for Consumer and Commercial Products

PART 2 - PRODUCT

2.1 GLASS:

A. Provide minimum thickness stated and as additionally required to meet
performance requirements.

1. Provide minimum 6 mm (1/4 inch) thick glass units unless otherwise
indicated.

B. Obtain glass units from single source from single manufacturer for each
glass type.

C. Clear Glass:

1. ASTM C1036, Type I, Class 1, Quality q3.

D. Patterned and Wired Flat Glass:

1. ASTM C1036, Type II, Class 1, Pattern Pl, Finish Fl, Quality Q5 Q6,
Mesh m1 m2.

2.2 HEAT-TREATED GLASS:

A. Clear Tempered Glass:

1. ASTM C1048, Kind FT, Condition A, Type I, Class 1, Quality q3.

B. Tinted Tempered Glass.

1. ASTM C1048, Kind FT, Condition A, Type I, Class 2, Quality q3.

C. Tempered Patterned Glass:

1. ASTM C1048, Kind FT, Type II, Class 1, Form 3, finish, pattern and
quality as indicated in scheduled.

2.3 COATED GLASS:

A. Reflective-Coated Low-E Coated Tempered Glass:

1. ASTM C1376 and ASTM C1048, Kind FT, Condition C, Type I, Class 1, Quality q3 with reflective metallic coating.

2.6 LAMINATED GLASS:

- A. Laminated Glass: ASTM C1172. Two or more lites of glass bonded with polyvinyl butyral, ionomeric polymer, or cast-in-place and cured-transparent-resin interlayer complying with interlayer manufacturer's written instructions.

2.8 INSULATING GLASS UNITS:

- A. Provide factory fabricated, hermetically sealed glass unit consisting of two panes of glass separated by a dehydrated air space and comply with ASTM E2190.
- B. Assemble units using glass types specified in Insulating Glass Schedule.

2.9 FIRE PROTECTION AND FIRE RESISTANCE GLAZING:

- A. Fire-Protection-Rated Glazing: Glazing units tested for use in fire door assemblies or fire windows, UL, ITS-WHI or equivalent listed and labeled by testing agency in accordance with IBC, for fire-protection ratings as indicated on construction documents, based upon positive-pressure testing per NFPA 257 or UL 9, and complying with NFPA 80.
 1. Hose-Stream Test: Units must comply, except units having fire-protection rating of 20 minutes.
 2. Temperature Rise Limitation: Units over 0.065 sq. m (100 sq. in.) must comply with 232 deg. C (450 deg. F) limitation.
 3. Labeling: Permanently label fire-protection-rated glazing units in accordance with IBC.
 4. Safety Glazing: Comply with 16 CFR 1201, Category II.
 5. Fire-Protection-Rated Tempered Glass: For 20-minute fire-protection-rated door assemblies, of thickness scheduled.
 6. Fire-Protection-Rated Laminated Ceramic Glazing: Units made from two lites of clear, ceramic glass, 8 mm (5/16 inch) total thickness, for rating scheduled.
 7. Fire-Protection-Rated Laminated Glass with Intumescent Interlayers: Units made from multiple lites of uncoated, ultra-clear (low-iron) float glass, in intumescent interlayers, of thickness and rating scheduled.
- B. Fire-Resistance-Rated Glazing: Glazing units tested for use in fire wall assemblies, UL, ITS-WHI or equivalent listed and labeled by

testing agency in accordance with IBC for fire-resistance ratings of wall assemblies as indicated on construction documents, based upon testing according to NFPA 252 and ASTM E119 or UL 263.

1. Labeling: Permanently label fire-resistance-rated glazing units in accordance with IBC.
2. Safety Glazing: Comply with 16 CFR 1201, Category II.
3. Fire-Resistance-Rated Laminated Glass with Intumescent Interlayers: Units made from multiple lites of uncoated, ultra-clear low-iron float glass, in intumescent interlayers, of thickness and rating scheduled.

2.12 GLAZING ACCESSORIES:

- A. As required to supplement the accessories provided with the items to be glazed and to provide a complete installation. Ferrous metal accessories exposed in the finished work are to have a finish that will not corrode or stain while in service. Fire rated glazing to be installed with glazing accessories in accordance with the manufacturer's installation instructions.
- B. Setting Blocks: ASTM C864:
 1. Silicone type.
 2. Channel shape; having 6 mm (1/4 inch) internal depth.
 3. Shore A hardness of 80 to 90 Durometer.
 4. Block lengths: 50 mm (2 inches) except 100 to 150 mm (4 to 6 inches) for insulating glass.
 5. Block width: Approximately 1.6 mm (1/16 inch) less than the full width of the rabbet.
 6. Block thickness: Minimum 4.8 mm (3/16 inch). Thickness sized for rabbet depth as required.
- C. Spacers: ASTM C864:
 1. Channel shape having a 6 mm (1/4 inch) internal depth.
 2. Flanges not less 2.4 mm (3/32 inch) thick and web 3 mm (1/8 inch) thick.
 3. Lengths: 25 to 76 mm (1 to 3 inches).
 4. Shore A hardness of 40 to 50 Durometer.
- D. Glazing Tapes:
 1. Semi-solid polymeric based closed cell material exhibiting pressure-sensitive adhesion and withstanding exposure to sunlight, moisture, heat, cold, and aging.

2. Shape, size and degree of softness and strength suitable for use in glazing application to prevent water infiltration.
3. Complying with AAMA 800 for the following types:
 - a. AAMA 810.1, Type 1, for glazing applications in which tape acts as the primary sealant.
 - b. AAMA 810.1, Type 2, for glazing applications in which tape is used in combination with a full bead of liquid sealant.
- E. Spring Steel Spacer: Galvanized steel wire or strip designed to position glazing in channel or rabbeted sash with stops.
- F. Glazing Gaskets: ASTM C864:
 1. Firm dense wedge shape for locking in sash.
 2. Soft, closed cell with locking key for sash key.
 3. Flanges may terminate above the glazing-beads or terminate flush with top of beads.

PART 3 - EXECUTION

3.1 EXAMINATION:

- A. Verification of Conditions:
 1. Examine openings for glass and glazing units; determine they are proper size; plumb; square; and level before installation is started.
 2. Verify that glazing openings conform with details, dimensions and tolerances indicated on manufacturer is approved shop drawings.
- B. Review for conditions which may adversely affect glass and glazing unit installation, prior to commencement of installation. Do not proceed with installation until unsatisfactory conditions have been corrected.
- C. Verify that wash down of adjacent masonry is completed prior to erection of glass and glazing units.

3.2 PREPARATION:

- A. For sealant glazing, prepare glazing surfaces in accordance with GANA Sealant Manual.
- B. Determine glazing unit size and edge clearances by measuring the actual unit to receive the glazing.
- C. Shop fabricate and cut glass with smooth, straight edges of full size required by openings to provide GANA recommended edge clearances.
- D. Verify that components used are compatible.
- E. Clean and dry glazing surfaces.

- F. Prime surfaces scheduled to receive sealants, as determined by preconstruction sealant-substrate testing.

3.3 INSTALLATION - GENERAL:

- A. Install in accordance with GANA Glazing Manual, GANA Sealant Manual, IGMA TB-3001, and IGMA TM-3000 unless specified otherwise.
- B. Glaze in accordance with recommendations of glazing and framing manufacturers, and as required to meet the Performance Test Requirements specified in other applicable sections of specifications.
- C. Set glazing without bending, twisting, or forcing of units.
- D. Do not allow glass to rest on or contact any framing member.
- E. Glaze doors and operable sash, in a securely fixed or closed and locked position, until sealant, glazing compound, or putty has thoroughly set.
- F. Patterned Glass:
1. Install units with one patterned surface with smooth surface on the weather side.
 2. Install units in interior partitions with pattern in same direction in all openings.
- G. Tempered Glass: Install with roller distortions in horizontal position unless otherwise directed.
- H. Transparent (One-Way Vision Glass) Mirror: Use continuous channel glazing gasket.
- I. Plastic:
1. Use dry glazing method.
 2. Use only neoprene or EPDM gaskets.
- J. Laminated Glass:
1. Tape edges to seal interlayer and protect from glazing sealants.
 2. Do not use putty or glazing compounds.
- K. Insulating Glass Units:
1. Glaze in compliance with glass manufacturer's written instructions.
 2. When glazing gaskets are used, they are to be of sufficient size and depth to cover glass seal or metal channel frame completely.
 3. Do not use putty or glazing compounds.
 4. Do not grind, nip, cut, or otherwise alter edges and corners of fused glass units after shipping from factory.
 5. Install with tape or gunnable sealant in wood sash.
- L. Fire Protective and Fire Resistance Glass:
1. Wire Glass: Glaze in accordance with NFPA 80.

2. Other fire protective and fire resistant glass: Glaze in accordance with manufacturer's installation instructions and NFPA 80.

M. Bullet Resisting Material:

1. Glaze as recommended by manufacturer, using glazing material which will permit expansion and contraction of the bullet resistive material in the frame.
2. The polycarbonate surface is not to be cleaned by scraping, razor blade, squeegee, or use of highly alkaline cleaner.
3. At no time is polycarbonate material be exposed to chemical solvents (benzene, gasoline, acetone, paint thinners) or aromatic hydrocarbons (toluene or xylene), nor should any of these solvents or fumes be used or present in confined area such as a security guard booth.
4. Due care is to be exercised (paint formula, ventilation, protection of polycarbonate) when painting becomes necessary to interiors of rooms of hardline glazed units; exposure to chemical solvents could result in irreparable damage to security glazings (delaminations, distortions, cracks, severe stress crazing, air bubbles, etc.).

3.4 INSTALLATION - WET/DRY METHOD (PREFORMED TAPE AND SEALANT)

- A. Cut glazing tape to length and set against permanent stops, 5 mm (3/16 inch) below sight line. Seal corners by butting tape and dabbing with butyl sealant.
- B. Apply heel bead of butyl sealant along intersection of permanent stop with frame ensuring full perimeter seal between glass and frame to complete the continuity of the air and vapor seal.
- C. Place setting blocks at 1/4 points with edge block no more than 152 mm (6 inches) from corners.
- D. Rest glazing on setting blocks and push against tape and heel bead of sealant with sufficient pressure to achieve full contact at perimeter of pane or glass unit.
- E. Install removable stops, with spacer strips inserted between glazing and applied stops, 6 mm (1/4 inch) below sight line. Place glazing tape on glazing pane or unit with tape flush with sight line.
- F. Fill gap between glazing and stop with sealant to depth equal to bite of frame on glazing, but not more than 9 mm (3/8 inch) below sight line. Sealant type is to be compatible with glazing tape.

- G. Apply cap bead of sealant along void between the stop and the glazing, to uniform line, flush with sight line. Tool or wipe sealant surface smooth.

3.5 INSTALLATION - INTERIOR WET/DRY METHOD (TAPE AND SEALANT) :

- A. Cut glazing tape to length and install against permanent stops, projecting 1.6 mm (1/16 inch) above sight line.
- B. Place setting blocks at 1/4 points with edge block no more than 150 mm (6 inches) from corners.
- C. Rest glazing on setting blocks and push against tape to ensure full contact at perimeter of pane or unit.
- D. Install removable stops, spacer shims inserted between glazing and applied stops at 600 mm (24 inch) intervals, 6 mm (1/4 inch) below sight line.
- E. Fill gaps between pane and applied stop with sealant to depth equal to bite on glazing, to uniform and level line. Sealant type is to be compatible with glazing tape.
- F. Trim protruding tape edge.

3.10 INSTALLATION - INTERIOR WET METHOD (COMPOUND AND COMPOUND) :

- A. Install glazing resting on setting blocks. Install applied stop and center pane by use of spacer shims at 600 mm (24 inch) centers, kept 6 mm (1/4 inch) below sight line.
- B. Locate and secure glazing pane using glazers' spring clips.
- C. Fill gaps between glazing and stops with glazing compound until flush with sight line. Tool surface to straight line.

3.13 REPLACEMENT AND CLEANING:

- A. Clean new glass surfaces removing temporary labels, paint spots, and defacement after approval by COR.
- B. Replace cracked, broken, and imperfect glass, or glass which has been installed improperly.
- C. Leave glass, putty, and other setting material in clean, whole, and acceptable condition.

3.14 PROTECTION:

- A. Protect finished surfaces from damage during erection, and after completion of work. Strippable plastic coatings on colored anodized finish are not acceptable.

- - - E N D - - -

SECTION 08 90 00
LOUVERS AND VENTS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies fixed and operable wall louvers, door louvers and wall vents.

1.2 RELATED WORK:

- A. Louvers in Steel Doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 - 1. Each type, showing material, finish, size of members, method of assembly, and installation and anchorage details.
- C. Manufacturer's Literature and Data:
 - 1. Each type of louver and vent.
- D. Color samples.

1.4 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. The Master Painters Institute (MPI):
Approved Product List - Updated Monthly
- C. ASTM International (ASTM):
 - A240/A240M-14.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications
 - A653/A653M-13.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process
 - A1008/A1008M-13.....Steel, Sheet, Carbon, Cold Rolled, Structural, and High Strength Low-Alloy with Improved Formability
 - B209-14.....Aluminum and Aluminum Alloy, Sheet and Plate
 - B209M-14.....Aluminum and Aluminum Alloy, Sheet and Plate (Metric)
 - B221-14.....Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

B221M-13.....Aluminum and Aluminum Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes (Metric)

D1187/D1187M-97 (R2011) ..Asphalt-Base Emulsions for Use as Protective
Coatings for Metal

D. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual

E. National Fire Protection Association (NFPA):
90A-15.....Installation of Air Conditioning and
Ventilating Systems

F. American Architectural Manufacturers Association (AAMA):
2605-13.....High Performance Organic Coatings on
Architectural Extrusions and Panels

G. Air Movement and Control Association, Inc. (AMCA):
500-L-07.....Testing Louvers

PART 2 - PRODUCTS

2.1 MATERIALS:

A. Aluminum, Extruded: ASTM B221M (B221).

B. Fasteners: Fasteners for securing louvers and wall vents to adjoining construction, except as otherwise specified or indicated in construction documents, to be toggle or expansion bolts of size and type as required for each specific type of installation and service condition.

1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.

2. Fasteners for louvers, louver frames, and wire guards to be of stainless steel or aluminum with same finish as louvers.

3. Fasteners for louvers, louver frames and wire guards within mental health areas to be non-removable/tamper-proof type.

C. Inorganic Zinc Primer: MPI No. 19.

D. Bituminous Coating: ASTM D1187/D1187M; cold applied asphalt mastic emulsion.

2.2 EXTERIOR WALL LOUVERS:

A. General:

1. Provide fixed type louvers of size and design shown.

2. Heads, sills and jamb sections are to have formed caulking slots or be designed to retain caulking. Head sections are to have exterior drip lip, and sill sections an integral water stop.

3. Furnish louvers with sill extension or separate sill as shown.
4. Frame is to be mechanically fastened or welded construction with welds dressed smooth and flush.

B. Performance Characteristics:

1. Louvers are to bear AMCA certified rating seals for air performance and water penetration ratings.

C. Aluminum Louvers:

1. General: Frames, blades, sills and mullions (sliding interlocking type); 2 mm (0.078-inch) thick extruded 6063-T5 or -T52 aluminum. Blades to be standard type and have reinforcing bosses.
2. Louvers, fixed: Make frame sizes 13 mm (1/2-inch) smaller than openings. Single louvers frames are not to exceed 1676 mm (66 inches) wide. When openings exceed 1676 mm (66 inches), provide twin louvers separated by mullion members.
3. Louvers are to withstand the effects of gravity loads and local wind loads and stresses within limits and under conditions indicated without permanent deformation of louver components, noise or metal fatigue caused by louver-blade rattle or flutter, or permanent damage to fasteners and anchors.

2.3 CLOSURE ANGLES AND CLOSURE PLATES:

- A. Fabricate from 2 mm (0.078-inch) thick stainless steel or aluminum.
- B. Provide continuous closure angles and closure plates on inside head, jambs and sill of exterior wall louvers.
- C. Secure angles and plates to louver frames with screws, and to masonry or concrete with fasteners as indicated in construction documents.

2.4 AIR INTAKE VENTS:

- A. Fabricate exterior louvered wall ventilators for fresh air intake for air conditioning units from extruded aluminum, ASTM B221M (B221). Form with integral horizontal louvers and frame, with drip extending beyond face of wall and integral water stops.
- B. Provide aluminum closures where shown for inside face of dummy vents.
- C. Provide 0.8 mm (0.032-inch) thick aluminum sleeves in cavity walls where indicated in construction documents.

2.5 FINISH:

- A. In accordance with NAAMM Metal Finishes Manual: AMP 500-505
- B. Aluminum Louvers:
 1. Anodized finish

- a. AA-M10C22A42, Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.17 mm (0.7 mils) thick.

2.6 PROTECTION:

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with a heavy coat of bituminous coating (complete coverage), or by separating the contact surfaces with a performed synthetic rubber tape having pressure sensitive adhesive coating on one side.
- B. Isolate the aluminum from plaster, concrete and masonry by coating aluminum with zinc-chromate primer.
- C. Protect finished surfaces from damage during fabrication, erection, and after completion of the work.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Set work accurately, in alignment and where indicated in construction documents. Install plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors to be built into masonry construction. Provide temporary bracing for such items until masonry is set.
- C. Provide anchoring devices and fasteners as shown and as necessary for securing louvers and vents to building construction as specified. Power actuated drive pins may be used, except for removal items and where members would be deformed or substrate damaged by their use.
- D. Set wall louvers and vents in masonry walls during progress of the work. If wall louvers and vents are not delivered to job in time for installation in prepared openings, make provision for later installation. Set in cast-in-place concrete in prepared openings.

3.2 CLEANING AND ADJUSTING:

- A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum are to be cleaned as recommended by the manufacturer and protected from damage until completion of the project.
- B. All movable parts, including hardware, are to be cleaned and adjusted to operate as designed without binding or deformation of the members, so as to be centered in the opening of frame, and where applicable, to

have all contact surfaces fit tight and even without forcing or warping the components.

- C. Restore louvers and vents damaged during installation and construction so no evidence remains of corrective work. If results of restoration are unsuccessful, as determined by Contracting Officer Representative (COR) damaged units and replace with new units.

- - - E N D - - -

SECTION 09 05 16
SUBSURFACE PREPARATION FOR FLOOR FINISHES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies subsurface preparation requirements for areas to receive the installation of applied and resinous flooring. This section includes testing concrete for moisture and pH, floor leveling as required.

1.2 RELATED WORK

- A. Section 07 92 00, JOINT SEALANTS.
- B. Section 09 65 16, RESILIENT SHEET FLOORING Section 09 65 19 RESILIENT TILE FLOORING Section 09 68 00 CARPETING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and TEST DATA.
- B. Written approval confirming product compatibility with subfloor material manufacturer and the flooring manufacturer
- C. Product Data:
 - 1. Moisture remediation system
 - 2. Underlayment Primer
 - 3. Cementitious Self-Leveling Underlayment
 - 4. Cementitious Trowel-Applied Underlayment (Not suitable for resinous floor finishes)
- D. Test Data:
 - 1. Moisture test and pH results performed by a qualified independent testing agency or warranty holding manufacturer's technical representative.

1.4 DELIVERY AND STORAGE

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
- B. Store material to prevent damage or contamination.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):

D638-10 (2010)	Test Method for Tensile Properties of Plastics
---------------------------	--

D4259-88 (2012)	Standard Practice for Abrading Concrete to alter the surface profile of the concrete and to remove foreign materials and weak surface laitance.
C109/C109M-12 (2012)	Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or [50-mm] Cube Specimens) Modified Air Cure Only
D7234-12 (2012)	Standard Test Method for Pull-Off Adhesion Strength of Coatings on Concrete Using Portable Pull-Off Adhesion Testers.
E96/E96M - 12 (2012)	Standard Test Methods for Water Vapor Transmission of Materials
F710-11 (2011)	Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring
F1869-11 (2011)	Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride
F2170-11 (2011)	Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes
C348-08 (2008)	Standard Test Method for Flexural Strength of Hydraulic-Cement Mortars
C191-13 (2013)	Standard Test Method for Time of Setting of Hydraulic Cement by Vicat Needle

PART 2 - PRODUCTS

2.1 MOISTURE REMEDIATION COATING

A. System Descriptions:

1. High-solids, epoxy system designed to suppress excess moisture in concrete prior to an overlayment. For use under resinous products, VCT, tile and carpet where issues caused by moisture vapor are a concern.

B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up.

C. System Components: Verify specific requirements as systems vary by manufacturer. Verify build up layers and installation method. Verify compatibility with substrate. Use manufacturer's standard components, compatible with each other and as follows:

1. Liquid applied coating:
 - a. Resin: epoxy.
 - b. Formulation Description: Multiple component high solids.
 - c. Application: Per manufacturer's written installation requirements.

- d. Thickness: minimum 10 mils
- D. Material Vapor Permeance: Application shall achieve a permeance rating of less than 0.1 perm in accordance with ASTM E96/E96M.
- E. Maximum RH requirement: 100% testing in accordance with ASTM F2170.

2.2 CEMENTITIOUS SELF-LEVELING UNDERLAYMENT

Property	Test	Value
Tensile Strength	ASTM D638	4,400 psi
Volatile Organic Compound Limits (V.O.C.)	SCAMD Rule 1113	25 grams per liter
Permeance	ASTM E96	0.1 perms
Tensile Modulus	ASTM D638	1.9X10 ⁵ psi
Percent Elongation	ASTM D638	12%
Cure Rate	Per manufacture's Data	4 hours Tack free with 24hr recoat window
Bond Strength	ASTM D7234	100% bond to concrete failure

A.

System Descriptions:

1. High performance self-leveling underlayment resurfacer. Single component, self-leveling, cementitious material designed for easy application as an underlayment for all types of flooring materials. It is used for substrate repair and leveling.
- B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up. Gypsum-based products are unacceptable.
- C. System Characteristics:
1. Wearing Surface: smooth
 2. Thickness: Per architectural drawings, ranging from feathered edge to 1", per application. Applications greater than 1" require additional 3/8" aggregate to mix or as recommended by manufacturer.
- D. Underlayment shall be calcium aluminate cement-based, containing Portland cement. Gypsum-based products are unacceptable.
- E. Compressive Strength: Minimum 4100 psi in 28 days in accordance with ASTM C109/C109M.
- F. Flexural Strength: Minimum 1000 psi in 28 days in accordance with ASTM C348

- G. Dry Time: Underlayment shall receive the application of moisture insensitive tile in 6 hours, floor coverings in 16 hours, and resinous flooring in 3-7 days.
- H. Primer: compatible and as recommended by manufacturer for use over intended substrate
- I. System Components: Manufacturer's standard components that are compatible with each other and as follows:
1. Primer:
 - a. Resin: copolymer
 - b. Formulation Description: single component ready to use.
 - c. Application Method: Squeegee and medium nap roller.
All puddles shall be removed, and material shall be allowed to dry, 1-2 hours at 70F/21C.
 - d. Number of Coats: (1) one.
 2. Grout Resurfacing Base:
 - a. Formulation Description: Single component, cementitious self-leveling high-early and high-ultimate strength grout.
 - b. Application Method: colloidal mix pump, cam rake, spike roll.
 - 1) Thickness of Coats: Per architectural scope, 1" lifts.
 - 2) Number of Coats: More than one if needed.
 - c. Aggregates: for applications greater than 1inch, require additional 3/8" aggregate to mix.

Property	Test	Value
Compressive Strength	ASTM C109/C109M	2,200 psi @ 24 hrs 3,000 psi @ 7 days
Initial set time Final Set time	ASTM C191	30-45 min. 1 to 1.5 hours
Bond Strength	ASTM D7234	100% bond to concrete failure

2.3CEMENTITIOUS TROWEL-APPLIED UNDERLAYMENT (NOT SUITABLE FOR RESINOUS FLOOR FINISHES)

- A. Underlayment shall be calcium aluminate cement-based, containing Portland cement. Gypsum-based products are unacceptable.
- B. Compressive Strength: Minimum 4000 psi in 28 days
- C. Trowel-applied underlayment shall not contain silica quartz (sand).
- D. Dry Time: Underlayment shall receive the application of floor covering in 15-20 minutes.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

- A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before testing and not less than three days after testing.
- B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation.
- C. Do not install materials when the temperatures of the substrate or materials are not within 60-85 degrees F/ 16-30 degrees C.

3.2 SURFACE PREPARATION

- A. Concrete shall meet the requirements of ASTM F710 and be sound, solid, clean, and free of all oil, grease, dirt, curing compounds, and any substance that might act as a bond-breaker before application. As required prepare slab by mechanical methods. No chemicals or solvents shall be used.
- B. General: Prepare and clean substrates according to flooring manufacturer's written instructions for substrate indicated.
- C. Prepare concrete substrates per ASTM D4259 as follows:
 - 1. Dry abrasive blasting.
 - 2. Wet abrasive blasting.
 - 3. Vacuum-assisted abrasive blasting.
 - 4. Centrifugal-shot abrasive blasting.
 - 5. Comply with manufacturer's written instructions.
- D. Repair damaged and deteriorated concrete according to flooring manufacturer's written recommendations.
- E. Verify that concrete substrates are dry.
- F. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application only after substrates have maximum moisture-vapor-emission rate of per flooring manufactures formal and project specific written recommendation.
- G. Perform in situ probe test, ASTM F2170. Proceed with application only after substrates do not exceed a maximum potential equilibrium relative humidity per flooring manufacture's formal and project specific written recommendation.
- H. Provide a written report showing test placement and results.
- I. Prepare joints in accordance with Section 07 92 00, JOINT SEALANTS and material manufacturer's instructions.

- J. Alkalinity: Measure surface pH in accordance with procedures provided in ASTM F710 or as outlined by qualified testing agency or flooring manufacturer's technical representative.
- K. Tolerances: Subsurface shall meet the flatness and levelness tolerance specified on drawings or recommended by the floor finish manufacturer. Tolerance shall also not to exceed 1/4" deviation in 10'. As required, install underlayment to achieve required tolerance.
- L. Other Subsurface: For all other subsurface conditions, such as wood or metal, contact the floor finish or underlayment manufacturer, as appropriate, for proper preparation practices.

3.3 MOISTURE REMEDIATION COATING:

- A. Where results of relative humidity testing (ASTM F2170) exceed the requirements of the specified flooring manufacturer, apply remedial coating as specified to correct excessive moisture condition.
- B. Prior to remedial floor coating installation mechanically prepare the concrete surface to provide a concrete surface profile in accordance with ASTM D4259.
- C. Mix and apply moisture remediation coating in accordance with manufacturer's instructions.

3.4 CEMENTITIOUS UNDERLAYMENT:

- A. Install cementitious self-leveling underlayment as required to floor flatness or levelness to meet the tolerance requirements as or detailed on drawings, address non-moving cracks or joints, provide a smooth surface for the installation of floor covering, or meet elevation requirements detailed on drawings.
- B. Mix and apply in accordance with manufacturer's instructions.

3.5 PROTECTION

- A. Prior to the installation of the finish flooring, the surface of the underlayment should be protected from abuse by other trades by the use of plywood, tempered hardwood, or other suitable protection course

3.6 FIELD QUALITY CONTROL

- A. Where specified, field sampling of products shall be conducted by a qualified, independent testing facility.

- - - E N D - - -

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SECTION 09 06 00
SCHEDULE FOR FINISHES

SECTION 09 06 00-SCHEDULE FOR FINISHES

VAMC:St.Cloud VA Health Care System

Location: St. Cloud Minnesota

Project no. and Name: Adult Day Health & Extended Care Support Building

Submission: Design Development

Date: 09/30/2016

St. Cloud VAMC
St. Cloud, MN

Adult Day Health Care Extended Care Support
VA263-15-C-0137

SECTION 09 06 00
SCHEDULE FOR FINISHES

PART I - GENERAL

1.1 DESCRIPTION

This section contains a coordinated system in which requirements for materials specified in other sections shown are identified by abbreviated material names and finish codes in the room finish schedule or shown for other locations.

1.2 MANUFACTURERS

Manufacturer's trade names and numbers used herein are only to identify colors, finishes, textures and patterns. Products of other manufacturer's equivalent to colors, finishes, textures and patterns of manufacturers listed that meet requirements of technical specifications will be acceptable upon approval in writing by contracting officer for finish requirements.

1.3 SUBMITALS

Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES—provide quadruplicate samples for color approval of materials and finishes specified in this section.

1.4 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. MASTER PAINTING INSTITUTE: (MPI)

2001.....Architectural Painting Specification Manual

PART 2- PRODUCTS

2.1 DIGITAL COLOR PHOTOS

A. Size 24 x 35 mm.

B. Labeled for:

1. Building name and Number.

2. Room Name and Number.

2.2 DIVISION 03 - CONCRETE

A. SECTION 03 30 00, CAST IN PLACE CONCRETE

Surface	Finish Description
SIDEWALKS	BROOM FINISH

2.4 DIVISION 04 - MASONRY

A. Section 04 05 13, MASONRY MORTARING and Section 04 05 16, MASONRY GROUTING

Finish Code	Manufacturer	Mfg. Color Name
MATCH REHAB BUILDING #116	(FROM VA ST.CLOUD)	(FROM VA ST.CLOUD)

B. Section 04 20 00, UNIT MASONRY

1. FACE BRICK (FB)				
Finish Code	Size	Pattern	Manufacturer	Mfg. Color Name/No.
(Modular)	3 5/8 x 2 1/4 x 7 5/8	Running Bond	ACME Brick	OCHS Harvard blend

2.5 DIVISION 05 - METALS

E. SECTION 05 50 00, METAL FABRICATION

Item	Finish

St. Cloud VAMC
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Floor Trap Door	Polished (diamond pattern) stainless steel

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F. SECTION 05 51 00, METAL STAIRS

G. SECTION 07 95 13, EXPANSION JOINT COVER ASSEMBLIESMaterialFinishManufacturerMfg. Color Name/No.Floor
Component

Cover Plate Frame

Casket or Sealant

(interior only)Wall Component

Cover Plate Frame

Casket or Sealant

(interior only)Aluminum Clear Anodized InproNA

2.6 DIVISION 06 WOOD, PLASTICS, AND COMPOSITES

B. SECTION 06 20 00, FINISH CARPENTRY

1. RECEPTION COUNTER PUBLIC OR PATIENT SIDE					
Room No. and Name	Component	Material	Species	Finish	Color
	Countertop				
	Vertical Surface(s)				
	Trim				
	Reveal				
	Handrail				

SCHEDULE FOR FINISHES

	Bumper guard				
	Base				

2. RECEPTION COUNTER STAFF SIDE				
Room No. and Name	Component	Material	Finish	Color
	Task Surface			
	Vertical Surface			
	Tackable Wall Covering			
	Shelving			
	Trim			
	Drawers			
	Misc. Items			

3. NURSES STATION STAFF SIDE			
Room No. and Name	Component	Material	Finish/Color
	Vertical Surface(s)		
	Tackable Wall Covering		
	Shelving		
	Trim		
	Drawers		
	Misc. Items		
	Base		

4. NURSES STATION - PATIENT SIDE			
Room No. and Name.	Component	Material	Finish
	Transaction Countertop		
	Vertical Surface(s)		
	Trim		
	Reveal		
	Handrail		
	Bumper Guard		
14. THROUGH - WALL COUNTER OR PASS THROUGH COUNTER (TYPE B)			
Room No. and Name	Component	Finish/Color	
	Wood Edge		
	Countertop		
	Brackets		

2.7 DIVISION 07 - THERMAL AND MOISTURE PROTECTION

A. SECTION 07 31 13, ASPHALT SHINGLES

Size	Shape	Manufacturer	Mfg. Color Name/No.

H. SETION 07 53 23, ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING

Color	Manufacturer	Mfg. Color Name/No.
White		

N. SECTION 07 60 00, FLASHING AND SHEET METAL

Item	Material	Finish
Copings		Dark Bronze
	Aluminum	
Hanging Gutters and Downspouts		Dark Bronze
	Aluminum	

Q. SECTION 07 71 00 / 07 72 00, ROOF SPECIALITIES AND ACCESSORIES

Item	Material	Finish	Manufacturer	Manufacturer/Color Name/Number.
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Copings	Extruded Aluminum	Dark Bronze		

R. SECTION 07 92 00, JOINT SEALANTS

Location	Color	Manufacturer	Manufacturer Color
Masonry Expansion Joints			
Building Expansion Joints			

2.8 DIVISION 08 - OPENINGS

A. SECTION 08 11 13, HOLLOW METAL DOORS AND FRAMES

Paint both sides of door and frames same color including ferrous metal louvers, and hardware attached to door	
Component	Color of Paint Type and Gloss

Door	
Frame	
Window frame	

B. SECTION 08 14 00, WOOD DOORS

Component	Finish/Color
Doors	
Frames	

C. SECTION 08 31 13, ACCESS DOORS AND FRAMES

Material	Finish/Color
Steel	

J. SECTION 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

Material	Finish	Manufacturer	Manufacturer Color Name/No.
Aluminum	Dark Bronze		
Glass	No tint		

DESIGNER NOTE: Coordinate with 08 80 00 for glazing systems.

M. SECTION 08 51 13, ALUMINUM WINDOWS

Type	Finish	Glazing	Manufacturer	Mfg. Color Name/No.
Single Hung	Dark Bronze	Low-E		

S. WINDOW SILLS

Room No. and Name	Material	Finish
	Aluminum (With Windows)	Dark Bronze
	SECTION 04 72 00,CAST STONE MASONRY	

T. WINDOW STOOLS

Room No. and Name	Material	Finish
	Solid Surface Material	

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DESIGNER NOTE: Coordinate with Section 08 71 00, DOOR HARDWARE for preferred finishes, specified par 2.28. List only items deviating form Section 08 71 00, par 2.28.

U. SECTION 08 71 00, BUILDERS HARDWARE

Item	Material	Finish
Hinges		
Door Closers		
Closer/ Holder		
Floor Stops		
Door Holders		
Lock/ Latches		
Armor Plates	Metal	
Kick Mop Plates	sMetal Plastic	
Door Edging		
Exit Device		
Flush Bolts		
Door Pulls		
Push Plates		
Combination Push Pull Plate		

Coordinators		
Weather Strip		
Threshold		

V. SECTION 08 80 00, GLAZING

Glazing Type	Manufacturer	Mfg. Color Name/No.
G-1		
G-2		
G-3		

2.9 DIVISION 09 - FINISHES

B. SECTION 09 30 13, CERAMIC TILING

1. CERAMIC MOSAIC TILE (FT)					
Color	Size	Shape	Pattern	Manufacturer	Mfg. Color Name/No.

SCHEDULE FOR FINISHES

2. SECTION 09 30 13, CERAMIC TILING		
Finish ode	Manufacturer	Mfg. Color Name/No

11. SECTION 09 30 13, METAL DIVIDER STRIPS		
Size	Material	Manufacturer

F. SECTION 09 51 00, ACOUSTICAL CEILINGS

Finish Code	Component	Color Pattern	Manufacturer	Mfg Name/No.
	Exposed Suspension System			
	Type III			
	Type III A			

	Type V			
	Type VI			
	Type VII			
	Type XX A			
	Type XX B			

I. SECTION 09 65 19, RESILIENT TILE FLOORING

Finish Code	Size	Material/Component	Manufacturer	Mfg Name/No.
		VCT		
		R		
		RT		

J. SECTION 09 65 16, VINYL SHEET FLOORING (VSF)

Finish Code	Pattern name	Manufacturer	Mfg. Color Name/No.

L. SECTION 09 65 13, RESILIENT BASE STAIR TREADS AND ACCESSORIES

M. SECTION 09 68 00, CARPET (CP)

N. SECTION 09 68 00, CARPET MODULES (CFT)

Finish Code	Size	Pattern direction	Manufacturer	Mfg. Color Name/No.

T. SECTION 09 91 00, PAINT AND COATINGS

1. MPI Gloss and Sheen Standards

		Gloss @60	Sheen @85
Gloss Level 1	a traditional matte finish-flat	max 5 units, and	max 10 units
Gloss Level 2	a high side sheen flat-"a velvet-like" finish	max 10 units, and	10-35 units
Gloss Level 3	a traditional "egg-shell like" finish	10-25 units, and	10-35 units
Gloss Level 4	a "satin-like" finish	20-35 units, and	min. 35 units
Gloss Level 5	a traditional semi-gloss	35-70 units	
Gloss Level 6	a traditional gloss	70-85 units	
Gloss level 7	a high gloss	more than 85 units	

2. Paint code	Gloss	Manufacturer	Mfg. Color Name/No.
P			
P			
P			

P			
P			
P			
P			
P			
P			
P			
P			
P			
P			
P			
P			
P			
P			
P			
P			
P			
P			
3. Stain Code (S)	Gloss and Transparency	Manufacturer	Mfg. Color Name/No.
	Semi		
S			
S			
S			
S			
S	Opaque		
S			

S			
S			
S			
4. Clear coatings Code(CC)	Gloss	Manufacturer	Mfg. Color Name/No.
CC			
CC			

B. SECTION 10 21 23, HOSPITAL CUBILCE CURTAINS

Finish Code	Manufacturer	Mfg. Color Name/No.

E. SECTION 08 90 00, LOUVERS AND WALL VENTS

Item	Material	Finish	Manufacturer	Mfg. Color Name/No.
		Dark Bronze		

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F. SECTION 10 26 00, WALL GUARDS AND CORNER GUARDS

Item	Material	Manufacturer	Mfg. Color Name/No.
Corner Guards			
Wall Guards and Handrail			
Wall Guard			
Door Frame Protection			

I. SECTION 10 44 13, FIRE EXTINGUISHER CABINETS

Component	Material	Finish

2.12 DIVISION 12- FURNISHINGS

A. SECTION 12 32 00, WOOD CASEWORK

Item Type	Location	Finish/Color
	Cabinet Dental Service	
	Countertop	
	Radiology Countertop	

DESIGNER NOTE: Construction of counter tops including materials is specifies in 12303. Use 12303 for defining countertop types and construction for tops specified furnished in other sections.

B. SECTION 12 36 00, COUNTERTOPS AND ACCESSORIES

Type	Finish/Color

Methyl Methacrylate	

PART III EXECUTION

3.1 FINISH SCHEDULES & MISCELLANEOUS ABBREVIATIONS

FINISH SCHEDULE & MISCELLANEOUS ABBREVIATIONS	
Term	Abbreviation
Acoustical Ceiling	AT
Anodized Aluminum Natural Finish	AA
Baked On Enamel	BE

Brick Face	BR
Carpet	CP
Carpet Module Tile	CPT
Ceramic Mosaic Tile	FTCT
Concrete	C
Concrete Masonry Unit	CMU
Divider Strips Marble	DS MB
Epoxy Coating	EC
Exposed Divider Strips	EXP
Exterior	EXT
Exterior Finish System	EFS

SCHEDULE FOR FINISHES

Exterior Paint	EXT-P
Facing Tile	SCT
Feature Strips	FS
Floor Mats & Frames	FM
Floor Tile, Mosaic	FT
Fluorocarbon	FC
Gypsum Wallboard	GWB
High Glazed Coating	SC
Marble	MB
Material	MAT
Mortar	M
Multi-Color Coating	MC
Natural Finish	NF
Paint	P

Plastic Laminate	HPDL
Porcelain Paver Tile	PPT
Rubber Base	RB
Spandrel Glass	SLG
Vinyl Base	VB
Vinyl Composition Tile	VCT
Vinyl Sheet Flooring	VSF
Vinyl Sheet Flooring (Welded Seams)	WSF
Wall Border	WB

3.2 FINISH SCHEDULE SYMBOLS

Symbol Definition

** Same finish as adjoining walls
- No color required
E Existing
XX To match existing

SCHEDULE FOR FINISHES

EFTR Existing finish to remain
RM Remove

3.3 ROOM FINISH SCHEDULE

B. ROOM FINISH SCHEDULE

Room No. and Name		FLOOR			BASE		WALL		WAINSCOT		CEILING		REMARKS
		MAT	FC		MAT	FCC	MAT	FCC	MAT	FC	MAT	FCC	
	E X I S T												
				N									
				E									
				S									
				W									
				C									
	N E W			N									
				E									
				S									
				W									
				C									
	E X I S T			N									
				E									
				S									
				W									
				C									

St. Cloud VAMC
St. Cloud, MN

Adult Day Health Care Extended Care Support
VA263-15-C-0137

	N E W			N								
				E								
				S								
				W								
				C								
	E X I S T			N								
				E								
				S								
				W								
				C								
	N E W			N								
				E								
				S								
				W								
				C								

--- E N D---

SECTION 09 22 16
NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies steel studs wall systems, shaft wall systems, ceiling or soffit suspended or furred framing, wall furring, fasteners, and accessories for the screw attachment of gypsum board, plaster bases or other building boards.

1.2 RELATED WORK

- A. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.
- B. Ceiling suspension systems for acoustical tile or panels and lay in gypsum board panels: Section 09 51 00, ACOUSTICAL CEILINGS Section 09 29 00, GYPSUM BOARD.

1.3 TERMINOLOGY

- A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, or bar joists. In interstitial spaces with walk-on floors the underside of the walk-on floor is the underside of structure overhead.
- C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Studs, runners and accessories.
 - 2. Hanger inserts.
 - 3. Channels (Rolled steel).
 - 4. Furring channels.
 - 5. Screws, clips and other fasteners.
- C. Shop Drawings:
 - 1. Typical ceiling suspension system.
 - 2. Typical metal stud and furring construction system including details around openings and corner details.
 - 3. Typical shaft wall assembly

4. Typical fire rated assembly and column fireproofing showing details of construction same as that used in fire rating test.

D. Test Results: Fire rating test designation, each fire rating required for each assembly.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C754.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing And Materials (ASTM)

A641-09.....Zinc-Coated (Galvanized) Carbon Steel Wire

A653/653M-11.....Specification for Steel Sheet, Zinc Coated
(Galvanized) or Zinc-Iron Alloy-Coated
(Galvannealed) by Hot-Dip Process.

C11-10.....Terminology Relating to Gypsum and Related
Building Materials and Systems

C635-07.....Manufacture, Performance, and Testing of Metal
Suspension System for Acoustical Tile and
Lay-in Panel Ceilings

C636-08.....Installation of Metal Ceiling Suspension
Systems for Acoustical Tile and Lay-in Panels

C645-09.....Non-Structural Steel Framing Members

C754-11.....Installation of Steel Framing Members to
Receive Screw-Attached Gypsum Panel Products

C841-03 (R2008).....Installation of Interior Lathing and Furring

C954-10.....Steel Drill Screws for the Application of
Gypsum Panel Products or Metal Plaster Bases to
Steel Studs from 0.033 in. (0.84 mm) to 0.112
in. (2.84 mm) in Thickness

E580-11.....Application of Ceiling Suspension Systems for
Acoustical Tile and Lay-in Panels in Areas
Requiring Moderate Seismic Restraint.

PART 2 - PRODUCTS

2.1 PROTECTIVE COATING

Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

2.2 STEEL STUDS AND RUNNERS (TRACK)

- A. ASTM C645, modified for thickness specified and sizes as shown.
 - 1. Use ASTM A653/A653M steel, 0.8 mm (0.0329-inch) thick bare metal (33 mil).
 - 2. Runners same thickness as studs.
- B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
- C. Doubled studs for openings and studs for supporting concrete backer-board.
- D. Studs 3600 mm (12 feet) or less in length shall be in one piece.

2.3 FURRING CHANNELS

- A. Rigid furring channels (hat shape): ASTM C645.
- B. Resilient furring channels:
 - 1. Not less than 0.45 mm (0.0179-inch) thick bare metal.
 - 2. Semi-hat shape, only one flange for anchorage with channel web leg slotted on anchorage side, channel web leg on other side stiffens fastener surface but shall not contact anchorage surface other channel leg is attached to.
- C. "Z" Furring Channels:
 - 1. Not less than 0.45 mm (0.0179-inch)-thick bare metal, with 32 mm (1-1/4 inch) and 19 mm (3/4-inch) flanges.
 - 2. Web furring depth to suit thickness of insulation with slotted perforations.
- D. Rolled Steel Channels: ASTM C754, cold rolled; or, ASTM C841, cold rolled.

2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

- A. ASTM C754, except as otherwise specified.
- B. For fire rated construction: Type and size same as used in fire rating test.

- C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.
- D. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.
- E. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items, designed to support twice the hanger loads imposed and the type of hanger used.
- F. Tie Wire and Hanger Wire:
 - 1. ASTM A641, soft temper, Class 1 coating.
 - 2. Gage (diameter) as specified in ASTM C754 or ASTM C841.
- G. Attachments for Wall Furring:
 - 1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
 - 2. For concrete or masonry walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers may be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.
- H. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

2.5 SUSPENDED CEILING SYSTEM FOR GYPSUM BOARD (OPTION)

- A. Conform to ASTM C635, heavy duty, with not less than 35 mm (1-3/8 inch) wide knurled capped flange face designed for screw attachment of gypsum board.
- B. Wall track channel with 35 mm (1-3/8 inch) wide flange.

PART 3 - EXECUTION

3.1 INSTALLATION CRITERIA

- A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, the construction shall be same as that used in fire rating test.
- B. Construction requirements for fire rated assemblies and materials shall be as shown and specified, the provisions of the Scope paragraph (1.2) of ASTM C754 and ASTM C841 regarding details of construction shall not apply.

3.2 INSTALLING STUDS

- A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.
- B. Space studs not more than 610 mm (24 inches) on center.
- C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.
- D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.
- E. Extend studs to underside of structure overhead for fire, rated partitions, smoke partitions, shafts, and sound rated partitions and insulated exterior wall furring.
- F. Openings:
 - 1. Frame jambs of openings in stud partitions and furring with two studs placed back to back or as shown.
 - 2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
 - 3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.
- G. Fastening Studs:
 - 1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
 - 2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.
- H. Form building seismic or expansion joints with double studs back to back spaced 75 mm (three inches) apart plus the width of the seismic or expansion joint.
- I. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.

3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY

- A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.
- B. Wall furring-Stud System:
 - 1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) on center.

2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
 3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.
- C. Direct attachment to masonry or concrete; rigid channels or "Z" channels:
1. Install rigid (hat section) furring channels at 600 mm (24 inches) on center, horizontally or vertically.
 2. Install "Z" furring channels vertically spaced not more than 600 mm (24 inches) on center.
 3. At corners where rigid furring channels are positioned horizontally, provide mitered joints in furring channels.
 4. Ends of spliced furring channels shall be nested not less than 200 mm (8 inches).
 5. Fasten furring channels to walls with power-actuated drive pins or hardened steel concrete nails. Where channels are spliced, provide two fasteners in each flange.
 6. Locate furring channels at interior and exterior corners in accordance with wall finish material manufacturers printed erection instructions. Locate "Z" channels within 100 mm (4 inches) of corner.
- D. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES

- A. Provide for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, wood seats, toilet stall partitions, dressing booth partitions, urinal screens, chalkboards, tackboards, wall-hung casework, handrail brackets, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.
- B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

3.5 INSTALLING SHAFT WALL SYSTEM

Not Used

3.6 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS

- A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board ceilings and for plaster ceilings or soffits.
 - 1. Space framing at 400 mm (16-inch) centers for metal lath anchorage.
 - 2. Space framing at 600 mm (24-inch) centers for gypsum board anchorage.
- B. New exposed concrete slabs:
 - 1. Use metal inserts required for attachment and support of hangers or hanger wires with tied wire loops for embedding in concrete.
 - 2. Furnish for installation under Division 3, CONCRETE.
 - 3. Suspended ceilings under concrete rib construction shall have runner channels at right angles to ribs and be supported from ribs with hangers at ends and at 1200 mm (48-inch) maximum intervals along channels. Stagger hangers at alternate channels.
- C. Concrete slabs on steel decking composite construction:
 - 1. Use pull down tabs when available.
 - 2. Use power activated fasteners when direct attachment to structural framing cannot be accomplished.
- D. Where bar joists or beams are more than 1200 mm (48 inches) apart, provide intermediate hangers so that spacing between supports does not exceed 1200 mm (48 inches). Use clips, bolts, or wire ties for direct attachment to steel framing.
- E. Steel decking without concrete topping:
 - 1. Do not fasten to steel decking 0.76 mm (0.0299-inch) or thinner.
 - 2. Toggle bolt to decking 0.9 mm (0.0359-inch) or thicker only where anchorage to steel framing is not possible.
- F. Installing suspended ceiling system for gypsum board (ASTM C635 Option):
 - 1. Install only for ceilings to receive screw attached gypsum board.
 - 2. Install in accordance with ASTM C636.
 - a. Install main runners spaced 1200 mm (48 inches) on center.
 - b. Install 1200 mm (four foot) tees not over 600 mm (24 inches) on center; locate for edge support of gypsum board.
 - c. Install wall track channel at perimeter.
- G. Installing Ceiling Bracing System:

1. Construct bracing of 38 mm (1-1/2 inch) channels for lengths up to 2400 mm (8 feet) and 50 mm (2 inch) channels for lengths over 2400 mm (8 feet) with ends bent to form surfaces for anchorage to carrying channels and overhead construction. Lap channels not less than 600 mm (2 feet) at midpoint back to back. Screw or bolt lap together with two fasteners.
2. Install bracing at an approximate 45 degree angle to carrying channels and structure overhead; secure as specified to structure overhead with two fasteners and to carrying channels with two fasteners or wire ties.
3. Brace suspended ceiling or soffit framing in seismic areas in accordance with ASTM E580.

3.7 TOLERANCES

- A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.
- B. Plumb and align vertical members within 3 mm (1/8-inch.)
- C. Level or align ceilings within 3 mm (1/8-inch.)

- - - E N D - - -

SECTION 09 29 00
GYPSUM BOARD

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies installation and finishing of gypsum board.

1.2 RELATED WORK

- A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 05 40 00, COLD-FORMED METAL FRAMING, and Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- B. Sound deadening board: Section 07 21 13, THERMAL INSULATION.
- C. Acoustical Sealants: Section 07 92 00, JOINT SEALANTS.
- D. Gypsum base for veneer plaster: Section 09 26 00, VENEER PLASTERING.
- E. Lay in gypsum board ceiling panels: Section 09 51 00, ACOUSTICAL CEILING.

1.3 TERMINOLOGY

- A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.
- B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.
- C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Cornerbead and edge trim.
 - 2. Finishing materials.
 - 3. Laminating adhesive.
 - 4. Gypsum board, each type.
- C. Shop Drawings:
 - 1. Typical gypsum board installation, showing corner details, edge trim details and the like.
 - 2. Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board.

3. Typical shaft wall assembly.
4. Typical fire rated assembly and column fireproofing, indicating details of construction same as that used in fire rating test.

D. Samples:

1. Cornerbead.
2. Edge trim.
3. Control joints.

E. Test Results:

1. Fire rating test, each fire rating required for each assembly.
2. Sound rating test.

F. Certificates: Certify that gypsum board types, gypsum backing board types, cementitious backer units, and joint treating materials do not contain asbestos material.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C840.

1.6 ENVIRONMENTAL CONDITIONS

In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing And Materials (ASTM):

- C11-15.....Terminology Relating to Gypsum and Related
Building Materials and Systems
- C475-15.....Joint Compound and Joint Tape for Finishing
Gypsum Board
- C840-13.....Application and Finishing of Gypsum Board
- C919-12.....Sealants in Acoustical Applications
- C954-15.....Steel Drill Screws for the Application of
Gypsum Board or Metal Plaster Bases to Steel
Stud from 0.033 in. (0.84mm) to 0.112 in.
(2.84mm) in thickness
- C1002-14.....Steel Self-Piercing Tapping Screws for the
Application of Gypsum Panel Products or Metal
Plaster Bases to Wood Studs or Steel Studs
- C1047-14.....Accessories for Gypsum Wallboard and Gypsum
Veneer Base

C1177-13.....Glass Mat Gypsum Substrate for Use as Sheathing

C1658-13.....Glass Mat Gypsum Panels

C1396-14.....Gypsum Board

C. Underwriters Laboratories Inc. (UL):

Latest Edition.....Fire Resistance Directory

D. Inchcape Testing Services (ITS):

Latest Editions.....Certification Listings

PART 2 - PRODUCTS

2.1 GYPSUM BOARD

A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise.

B. Coreboard or Shaft Wall Liner Panels.

1. ASTM C1396, Type X.

2. ASTM C1658: Glass Mat Gypsum Panels,

3. Coreboard for shaft walls 300, 400, 600 mm (12, 16, or 24 inches) wide by required lengths 25 mm (one inch) thick with paper faces treated to resist moisture.

C. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.

D. Paper facings shall contain 100 percent post-consumer recycled paper content.

2.2 GYPSUM SHEATHING BOARD

A. ASTM C1396, Type X, water-resistant core, 16 mm (5/8 inch) thick.

B. ASTM C1177, Type X.

2.3 ACCESSORIES

A. ASTM C1047, except form of 0.39 mm (0.015 inch) thick zinc coated steel sheet or rigid PVC plastic.

B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

2.4 FASTENERS

A. ASTM C1002 and ASTM C840, except as otherwise specified.

B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).

C. Select screws of size and type recommended by the manufacturer of the material being fastened.

D. For fire rated construction, type and size same as used in fire rating test.

- E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

2.5 FINISHING MATERIALS AND LAMINATING ADHESIVE

ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

PART 3 - EXECUTION

3.1 GYPSUM BOARD HEIGHTS

- A. Extend all layers of gypsum board from floor to underside of structure overhead on following partitions and furring:
1. Two sides of partitions:
 - a. Fire rated partitions.
 - b. Smoke partitions.
 - c. Sound rated partitions.
 - d. Full height partitions shown (FHP).
 - e. Corridor partitions.
 2. One side of partitions or furring:
 - a. Inside of exterior wall furring or stud construction.
 - b. Room side of room without suspended ceilings.
 - c. Furring for pipes and duct shafts, except where fire rated shaft wall construction is shown.
 3. Extend all layers of gypsum board construction used for fireproofing of columns from floor to underside of structure overhead, unless shown otherwise.
- B. In locations other than those specified, extend gypsum board from floor to heights as follows:
1. Not less than 100 mm (4 inches) above suspended acoustical ceilings.
 2. At ceiling of suspended gypsum board ceilings.
 3. At existing ceilings.

3.2 INSTALLING GYPSUM BOARD

- A. Coordinate installation of gypsum board with other trades and related work.
- B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
- C. Moisture and Mold-Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-

resistant surfaces complying with ASTM C1658 where shown and in locations which might be subject to moisture exposure during construction.

- D. Use gypsum boards in maximum practical lengths to minimize number of end joints.
- E. Bring gypsum board into contact, but do not force into place.
- F. Ceilings:
 - 1. For single-ply construction, use perpendicular application.
 - 2. For two-ply assemblies:
 - a. Use perpendicular application.
 - b. Apply face ply of gypsum board so that joints of face ply do not occur at joints of base ply with joints over framing members.
- G. Walls (Except Shaft Walls):
 - 1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.
 - 2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
 - 3. Stagger screws on abutting edges or ends.
 - 4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
 - 5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.
 - 6. For three-ply gypsum board assemblies, apply plies in same manner as for two-ply assemblies, except that heads of fasteners need only be driven flush with surface for first and second plies. Apply third ply of wallboard in same manner as second ply of two-ply assembly, except use fasteners of sufficient length enough to have the same penetration into framing members as required for two-ply assemblies.
 - 7. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.

8. Installing Two Layer Assembly Over Sound Deadening Board:
 - a. Apply face layer of wallboard vertically with joints staggered from joints in sound deadening board over framing members.
 - b. Fasten face layer with screw, of sufficient length to secure to framing, spaced 300 mm (12 inches) on center around perimeter, and 400 mm (16 inches) on center in the field.
9. Control Joints ASTM C840 and as follows:
 - a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
 - b. Not required for wall lengths less than 9000 mm (30 feet).
 - c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.
- H. Acoustical or Sound Rated Partitions, Fire and Smoke Partitions:
 1. Cut gypsum board for a space approximately 3 mm to 6 mm (1/8 to 1/4 inch) wide around partition perimeter.
 2. Coordinate for application of caulking or sealants to space prior to taping and finishing.
 3. For sound rated partitions, use sealing compound (ASTM C919) to fill the annular spaces between all receptacle boxes and the partition finish material through which the boxes protrude to seal all holes and/or openings on the back and sides of the boxes. STC minimum values as shown.
- I. Electrical and Telecommunications Boxes:
 1. Seal annular spaces between electrical and telecommunications receptacle boxes and gypsum board partitions.
- J. Accessories:
 1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
 2. Install in one piece, without the limits of the longest commercially available lengths.
 3. Corner Beads:
 - a. Install at all vertical and horizontal external corners and where shown.
 - b. Use screws only. Do not use crimping tool.
 4. Edge Trim (casings Beads):

- a. At both sides of expansion and control joints unless shown otherwise.
- b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
- c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
- d. Where shown.

3.3 INSTALLING GYPSUM SHEATHING

- A. Install in accordance with ASTM C840, except as otherwise specified or shown.
- B. Use screws of sufficient length to secure sheathing to framing.
- C. Space screws 9 mm (3/8 inch) from ends and edges of sheathing and 200 mm (8 inches) on center. Space screws a maximum of 200 mm (8 inches) on center on intermediate framing members.
- D. Apply 600 mm by 2400 mm (2 foot by 8 foot) sheathing boards horizontally with tongue edge up.
- E. Apply 1200 mm by 2400 mm or 2700 mm (4 ft. by 8 ft. or 9 foot) gypsum sheathing boards vertically with edges over framing.

3.4 CAVITY SHAFT WALL

Not Used

3.5 FINISHING OF GYPSUM BOARD

- A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 4 finish for all finished areas open to public view.
- B. Before proceeding with installation of finishing materials, assure the following:
 - 1. Gypsum board is fastened and held close to framing or furring.
 - 2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.
- C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non decorated smoke barrier, fire rated and sound rated gypsum board construction. After the installation of hanger rods, hanger wires, supports, equipment, conduits, piping and similar work, seal remaining openings and maintain

the integrity of the smoke barrier, fire rated and sound rated construction. Sanding is not required of non decorated surfaces.

3.6 REPAIRS

- A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.
- B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.
- C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.
- D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface to provide smoke tight construction fire protection equivalent to the fire rated construction and STC equivalent to the sound rated construction.

3.7 UNACCESSIBLE CEILINGS

At Mental Health and Behavioral Nursing Units, areas accessible to patients and not continuously observable by staff (e.g., patient bedrooms, day rooms), ceilings should be a solid material such as gypsum board. This will limit patient access. Access doors are needed to access electrical and mechanical equipment above the ceiling. These doors should be locked to prevent unauthorized access and secured to ceiling using tamper resistant fasteners.

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SECTION 09 29 16
GYPSUM SHEATHING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies installation and finishing of non-combustible or combustible gypsum board sheathing, including basic layout to be laminated to the specified steel sheet, fastener type, spacing for attachment of gypsum, sheathing materials that may be required to resist blast/Ballistic Attack for interior and exterior use.

1.2 RELATED WORK

- A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: and Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
- B. Sound deadening board: Section 07 21 13, THERMAL INSULATION.
- C. Acoustical Sealants: Section 07 92 00, JOINT SEALANTS.

1.3 TERMINOLOGY

- A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Gypsum board, each type.
- C. Shop Drawings:
 - 1. Typical gypsum board installation, showing specified steel sheet, fastener type, spacing for attachment of gypsum.
- D. Test Results and Certificates:
 - 1. Annually Inspected/Approved Manufacturing Certifications
 - 2. Gypsum Board Panel Quality Assurance Manual.
 - 3. Certify that gypsum board types, gypsum backing board types, cementitious backer units, and joint treating materials do not contain asbestos material.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

In accordance with the requirements of ASTM C840.

1.6 ENVIRONMENTAL CONDITIONS

In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
- C11-08.....Terminology Relating to Gypsum and Related Building Materials and Systems
 - C840-08.....Application and Finishing of Gypsum Board
 - C919-08.....Sealants in Acoustical Applications
 - C954-07.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Stud from 0.033 in. to 0.112 in. in thickness
 - C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs
 - C1047-05.....Accessories for Gypsum Wallboard and Gypsum Veneer Base
 - C1177-06.....Glass Mat Gypsum Substrate for Use as Sheathing
 - C1658-06.....Glass Mat Gypsum Panels
 - C1396-06.....Gypsum Board
 - E84-08.....Surface Burning Characteristics of Building Materials
- C. American Iron and Steel Institute (AISI):
- North American Specifications for the Design of Cold-Formed Steel Structural Members, 2007 Edition
- D. Underwriters Laboratories Inc. (UL):
- Latest Edition.....Fire Resistance Directory
 - UL-752Equivalent Ballistic Standards
- E. DOS/GSA
- Blast Resistant Standards
- F. Inchcape Testing Services (ITS):
- Latest Editions Certification Listings
- G. University of California, San Diego (UCSD)
- Blast Center Approval (Dated March 22, 2011)

PART 2 - PRODUCTS

2.1 GYPSUM BOARD SHEATHING, FASTENERS, KEVLAR BAGS AND FINISH PANELS

- A. Galvanized Steel:

GYPSUM SHEATHING

1. 200BI - No.22 gage 0.027-inch base-metal thickness minimum per ASTM A 653 CS Grade 33/hot dipped galvanized G40 minimum per ASTM A 924.
2. 200BB/200BX - No.14 gage 0.068-inch base metal thickness minimum per ASTM A 653 SS Grade 50/hot dipped galvanized G60 minimum per ASTM A 924.

B. Wallboard Compliance:

1. Gypsum board sheathing panels to be tested and rated for blast resistance. Wallboard complies with ASTM C 1369, C 1325, C 1177 and C 1278.

C. Fasteners:

1. The fasteners used to fasten the gypsum board sheathing panels to the steel framing designed, tested and rated for blast resistance. Fasteners are to be self-drilling/self-tapping pilot point bugle head screws, #8 minimum diameter 0.138-inch, with a minimum 0.3145-inch head diameter, 1.5-inch long, and a 3/8-inch minimum drill tip, complying with SAE J78 and ASTM C 954 and tested in accordance with overall blast resistant system. Panels when fastened to steel framing are attached with #12 X 1 1/2" minimum self- Drilling / self-tapping bugle-head screws.

D. Adhesives:

1. The non-structural adhesive used to attach the steel to the non-structural sheathing shall be a water soluble, non-combustible type adhesive.

E. Kevlar® Bags within the BBS® Ballistic Bag System:

1. Tailored Kevlar® Ballistic Bags® are measured and manufactured to be attached within each stud cavity utilizing BGF Industries Model **#5745** Fabric (Data Sheet available at BGF website: www.bgf.com) or Equivalent Tested Fabric for Ballistic Resistance using the UL 752 Ballistic Standards and tested for Level 3 to Level 8. Quad layered Kevlar® bag system is filled with minimum 2-inch rigid foam for insulation and to retain shape for Level 3 and Ballistic Granular Fill is required for Level 8 Resistance. Design of all Ballistic Walls utilizing the BBS® system is the responsibility of the EOR. The required gypsum sheathing panels must be as described below in Section 2.01 F and must be installed on each side of all ballistic protected walls up to the required ballistic protected height and be tested and rated for blast resistance described.

F. Finished gypsum board Sheet Steel Panels:

1. System option 1 - The sheet steel is No. 22 gage /0.027-inch minimum base-metal thickness complying with ASTM A 653 CS, Grade 33, and is provided with a G40 minimum hot-dipped galvanized coating conforming to ASTM A 924.

2. System option 2 - The sheet steel is No.14 gage 0.068-inch base metal thickness Minimum per ASTM A 653 SS Grade 50 and is provided with a G60 minimum hot dipped galvanized coating conforming to ASTM A 924. Both steel sheets are available in width of 48 inches and lengths of 8 feet.

G. Finished gypsum board Panels:

1. Gypsum board panels:

a. Each panel consist of 1/2, 5/8 or 3/4 inch thick square or tapered-edge Type X or Type C Fire Rated gypsum wallboard or water resistant core sheathing complying with ASTM C 1369, fiber reinforced cement board complying with ASTM C 1325 as well as glass mat gypsum substrate complying with ASTM C 1177 and fiber reinforced gypsum panels complying with ASTM C 1278, laminated with water soluble adhesive to steel sheet.

2. Gypsum board panel Composite Make-up:

a. System option 1 - The steel sheet is No. 22 gage /0.027-inch minimum base-metal thickness, complying with ASTM A 653 CS, Grade 33, and is provided with G40 minimum hot-dipped galvanized coating conforming with ASTM A 924.

b. System option 2 - The sheet steel is No.14 gage 0.068-inch base metal thickness minimum per ASTM A 653 SS Grade 50 and is provided with a G60 minimum hot dipped galvanized coating conforming to ASTM A 924. Both finished panels are available in width of 48 inches and standard lengths of 8 feet.

PART 3 - EXECUTION

3.1 INSTALLATION AND CUTTING GYPSUM BOAR SHEATING PANELS

A. Condition of Material Pre-Installation:

1. Always install gypsum board sheathing when conditions and material are dry. If the panels are not covered or stored in a dry location, and should get wet due to inclement weather conditions, allow them to air dry before installing. We suggest, as with all gypsum products, you keep materials dry at all times, before installation. All gypsum panels are different in their physical composition and are manufactured for specific uses. Follow all appropriate

manufacturers recommendations for storage, handling and installation. The steel sheet is always attached against the framing studs to accomplish blast/ballistic resistance.

B. Tools, Fasteners and Application for Installing/Repairing Gypsum Board Sheathing Panels

1. Install gypsum board sheathing panels by the use of standard electric gypsum screw guns and hand fed screws or a collated screw gun.
2. Install the screws into the studs at the approved spacing, and use #8 or #12 diameter screw, in the required length. The screws must have a longer drill tip (minimum 3/8" long), to avoid the "jacking" of the sheet steel from the stud and track during installation. The depth of the head of the bugle head screws into the gypsum, shall be flush to the panel face material or just below the surface at the field and perimeter edges, and a minimum of 3/8" setback from all edges of the panel. Insure that over-screwing does not occur in excess of manufacturer's recommendation. Additional screws between the existing screws may be added, provided no adverse effect to the structural performance of the panel.
3. At existing ceilings.

C. Install in accordance with ASTM C840, except as otherwise specified or shown.

D. Apply sheathing boards horizontally per the manufacturer's requirements to meet the rated blast resistance.

3.2 REPAIRS ON FIELD DAMAGED GYPSUM ON BLAST RESISTANT GYPSUM SHEATHING PANELS

A. Where the gypsum panel is damaged during construction by field staff, weather conditions, etc., repair of the damaged panels may be completed using the following method:

1. Identify the damaged piece of gypsum.
2. Score the gypsum panel with a drywall knife or router (set to depth of gypsum sheet).
3. Remove existing bugle-head fasteners in the damaged portion and re-fasten the sheet steel at the prescribed spacing with a minimum #8 x 3/4" self-tapping pan-head fasteners into new holes in the Sure-Board® sheet steel and the studs.
4. After completing this operation, confirm that the panel is secure. Reinstall gypsum board patch and screw off only as necessary to

accommodate the taping process. The gypsum patch need only be screwed to the sheet steel of the Sure-Board® to accommodate this process.

3.3 1 AND 2-HOUR FIREWALL CONDITIONS AND GYPSUM BOARD SHEATHING PANELS

- A. Single and Double layer 2-Hour condition: Install the tested application of the 2nd layer of gypsum in a 2-hour firewall condition, where gypsum sheathing panels are the first layer. After inspection of the shear wall attachment, screw the 2nd layer of gypsum into the 22 or 14 gage sheet steel. When using this method, stagger the joints of each layer of gypsum, and use a minimum #6 x 2" laminating screw at the required spacing into the 22 or #8 x 2" self-tapping screw into the 14 gage sheet steel.

- - - E N D - - -

SECTION 09 30 13
CERAMIC/PORCELAIN TILING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies interior ceramic, porcelain and quarry tile, marble thresholds and window stools, terrazzo divider strips, waterproofing membranes for thin-set applications, crack isolation membranes, and tile backer board.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Preformed expansion joints in tile flooring: Section 07 95 13, EXPANSION JOINT COVER ASSEMBLIES.
- C. Sealing of Joints: Section 07 92 00, JOINT SEALANTS.
- D. Color, Texture, Pattern, and Size of Field Tile and Trim Shapes, and Color of Grout Specified: Refer to Construction Document sheet AI601 "Finish Schedule and Legend"
- E. Metal and Resilient Edge Strips at Joints with New Resilient Flooring, and Carpeting: Section 09 65 19, RESILIENT TILE FLOORING and Section 09 68 00, CARPETING.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Samples:
 - 1. Base tile, each type, each color, each size.
 - 3. Porcelain tile, each type, color, patterns and size.
 - 4. Wall (or wainscot) tile, each color, size and pattern.
 - 5. Trim shapes, bullnose cap and cove including bullnose cap and base pieces at internal and external corners of vertical surfaces, each type, color, and size.
- D. Product Data:
 - 1. Ceramic and porcelain tile, marked to show each type, size, and shape required.

2. Chemical resistant mortar and grout (epoxy and furan).
3. Cementitious backer unit.
4. Dry-set portland cement mortar and grout.
5. Divider strip.
6. Elastomeric membrane and bond coat.
7. Reinforcing tape.
8. Leveling compound.
9. Latex-portland cement mortar and grout.
10. Commercial portland cement grout.
11. Organic adhesive.
12. Slip resistant tile.
13. Waterproofing isolation membrane.
14. Fasteners.

E. Certification:

1. Master grade certificate, ANSI A137.1.
2. Manufacturer's certificates indicating that the following materials comply with specification requirements:
 - a. Chemical resistant mortar and grout (epoxy and furan).
 - b. Modified epoxy emulsion.
 - c. Commercial portland cement grout.
 - d. Cementitious backer unit.
 - e. Dry-set portland cement mortar and grout.
 - f. Elastomeric membrane and bond coat.
 - g. Reinforcing tape.
 - h. Latex-portland cement mortar and grout.
 - i. Leveling compound.
 - j. Organic adhesive.
 - k. Waterproof isolation membrane.
 - l. Factory back mounted tile documentation for suitability for application in wet area.

F. Installer Qualifications:

1. Submit letter stating installer's experience.

1.4 DELIVERY AND STORAGE:

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
- B. Store material to prevent damage or contamination.

1.5 QUALITY ASSURANCE:

- A. Installers to be from a company specializing in performing installation of products specified and have a minimum of three (3) years' experience.
- B. Each type and color of tile to be provided from a single source.
- C. Each type and color of mortar, adhesive, and grout to be provided from the same source.

1.6 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
 - A10.20-06(R2011).....Safe Operating Practices for Tile, Terrazzo and Marble Work
 - A108/A118/A136-14 Installation of Ceramic Tile
 - A108.01-13.....Sub-surfaces and Preparations by Other Trades
 - A108.02-13.....Materials, Environmental, and Workmanship
 - A108.1A-14.....Installation of Ceramic Tile in the Wet-Set Method with Portland Cement Mortar
 - A108.1B-10.....Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex-Portland Cement Mortar
 - A108.1C-10.....Contractors Option; Installation of Ceramic Tile in the Wet-Set method with Portland Cement Mortar or Installation of Ceramic Tile on a Cured Portland Cement Mortar Setting Bed with Dry-Set or Latex-Portland Cement Mortar
 - A108.4-09.....Ceramic Tile with Organic Adhesives or Water Cleanable Tile-Setting Epoxy Adhesive
 - A108.6-10.....Ceramic Tile with Chemical Resistant, Water Cleanable Tile-Setting and -Grouting Epoxy
 - A108.8-10.....Ceramic Tile with Chemical Resistant Furan Resin Mortar and Grout
 - A108.10-10.....Grout in Tilework

- A108.13-10.....Load Bearing, Bonded, Waterproof Membranes for
Thin-Set Ceramic Tile and Dimension Stone
- A118.1-12.....Dry-Set Portland Cement Mortar
- A118.3-13.....Chemical Resistant, Water Cleanable Tile-
Setting and -Grouting Epoxy and Water Cleanable
Tile-Setting Epoxy Adhesive
- A118.4-12.....Latex-Portland Cement Mortar
- A118.5-10.....Chemical Resistant Furan Mortars and Grouts
- A118.6-10.....Cement Grouts for Tile Installation
- A118.7-10.....High Performance Cement Grouts for Tile
Installation
- A118.9-10.....Cementitious Backer Units
- A118.10-14.....Load Bearing, Bonded, Waterproof Membranes for
Thin-Set Ceramic Tile and Dimension Stone
Installation
- A136.1-13.....Organic Adhesives for Installation of Ceramic
Tile
- A137.1-12.....American National Standard Specifications for
Ceramic Tile
- C. ASTM International (ASTM):
- A666-10.....Annealed or Cold-Worked Austenitic Stainless
Steel Sheet, Strip, Plate and Flat Bar
- A1064/A1064M-14.....Carbon-Steel Wire and Welded Wire
Reinforcement, Plain and Deformed, for Concrete
- C109/C109M-13.....Standard Test Method for Compressive Strength
of Hydraulic Cement Mortars (Using 2 inch. or
[50-mm] Cube Specimens)
- C241/C241M-13.....Abrasion Resistance of Stone Subjected to Foot
Traffic
- C348-14.....Standard Test Method for Flexural Strength of
Hydraulic-Cement Mortars
- C627-10.....Evaluating Ceramic Floor Tile Installation
Systems Using the Robinson-Type Floor Tester
- C954-11.....Steel Drill Screws for the Application of
Gypsum Board on Metal Plaster Base to Steel
Studs from 0.033 in (0.84 mm) to 0.112 in (2.84
mm) in thickness

- C979/C979M-10.....Pigments for Integrally Colored Concrete
- C1002-14.....Steel Self-Piercing Tapping Screws for the
Application of Panel Products
- C1027-09.....Test Method for Determining Visible Abrasion
Resistance of Glazed Ceramic Tile
- C1127-01 (R2009).....Standard Guide for Use of High Solids Content,
Cold Liquid-Applied Elastomeric Waterproofing
Membrane with an Integral Wearing Surface
- C1178/C1178M-13.....Standard Specification for Coated Glass Mat
Water-Resistant Gypsum Backing Panel
- C1325-14.....Non-Asbestos Fiber-Mat Reinforced Cementitious
Backer Units
- C1353/C1353M-09 (R2013) ..Abrasion Resistance of Dimension Stone
Subjected to Foot Traffic Using a Rotary
Platform, Double-Head Abraser
- D1204-14.....Test Method for Linear Dimensional Changes of
Nonrigid Thermoplastic Sheeting or Film at
Elevated Temperature
- D2240-05 (R2010).....Test Method for Rubber Property - Durometer
Hardness
- D2497-07 (R2012).....Tolerances for Manufactured Organic-Base
Filament Single Yarns
- D3045-92 (R2010).....Heat Aging of Plastics Without Load
- D4397-10.....Standard Specification for Polyethylene
Sheeting for Construction, Industrial and
Agricultural Applications
- D5109-12.....Standard Test Methods for Copper-Clad
Thermosetting Laminates for Printed Wiring
Boards
- D. Code of Federal Regulation (CFR):
- 40 CFR 59.....Determination of Volatile Matter Content, Water
Content, Density Volume Solids, and Weight
Solids of Surface Coating
- E. Marble Institute of America (MIA): Design Manual III-2007
- F. Tile Council of North America, Inc. (TCNA):
- Handbook for Ceramic Tile Installation (2014)
- DCOF AcuTest-2012.....Dynamic Coefficient of Friction Test

PART 2 - PRODUCTS

2.1 TILE:

- A. Comply with ANSI A137.1, Standard Grade, except as modified:
 - 1. Inspection procedures listed under the Appendix of ANSI A137.1.
 - 2. Abrasion Resistance Classification:
 - a. Tested in accordance with values listed in Table 1, ASTM C1027.
 - b. Class V, 12000 revolutions for floors in Corridors, Kitchens, Storage including Refrigerated Rooms
 - c. Class IV, 6000 revolutions for remaining areas.
 - 3. Slip Resistant Tile for Floors:
 - a. Coefficient of friction, when tested in accordance with ANSI A137.1 and measured per the TCNA DCOF AcuTest.
 - 1) Equal to or greater than .42 for level interior tile floors that will be walked on when wet.
 - b. Tile Having Abrasive Grains:
 - 1) Unglazed Ceramic Mosaic Tile: Abrasive grains throughout body of the tile.
 - 2) Quarry Tile: Abrasive grains uniformly embedded in face at rate of approximately 7.5 percent of surface area.
 - c. Porcelain Paver Tile: Matte surface finish.
 - 4. Mosaic tile may be mounted or joined together by a resinous bonding material along tile edges.
 - 5. Back mounted tiles in showers and therapeutic pools. Provide certification that the factory mounted tile has been used successfully in service at three (3) projects and is suitable for wet locations.
 - 6. Factory Blending: For tile with color variations, within the ranges selected during sample submittals blend tile in the factory and package so tile units taken from one (1) package show the same range in colors as those taken from other packages and match approved samples.
 - 7. Factory-Applied Temporary Protective Coating:
 - a. Protect exposed face surfaces (top surface) of tile against adherence of mortar and grout by pre-coating with a continuous film of hot applied petroleum paraffin wax.
 - b. Do not coat unexposed tile surfaces.

- c. Pre-wax tiles set or grouted with epoxy or latex modified mortars.
- B. Unglazed Ceramic Mosaic Tile: Nominal 6 mm (1/4 inch) thick with cushion edges.
- C. Glazed Wall Tile: Cushion edges, glazing.
- D. Porcelain Paver Tile: Nominal 8 mm (5/16 inch) thick, with cushion edges. Porcelain tile produced by the dust pressed method are to be made of approximately 50% feldspar; the remaining 50% is to be made up of various high-quality light firing ball clays yielding a tile with a water absorption rate of 0.5% or less and a breaking strength of between 176 to 181 kg (390 to 400 lbs.)
- E. Trim Shapes:
 - 1. Conform to applicable requirements of adjoining floor and wall tile.
 - 2. Use slip resistant trim shapes for horizontal surfaces of showers, recessed steps, shower curbs, drying area curbs, and seats.
 - 3. Use trim shapes sizes conforming to size of adjoining field wall tile unless detailed on construction documents or specified otherwise.
 - 4. Internal and External Corners:
 - a. Square internal and external corner joints are not acceptable.
 - b. External corners including edges: Use bullnose shapes.
 - c. Internal corners: Use cove shapes.
 - d. Base to floor internal corners: Use special shapes providing integral cove vertical and horizontal joint.
 - e. Base to floor external corners: Use special shapes providing bullnose vertical edge with integral cove horizontal joint. Use stop at bottom of openings having bullnose return to wall.
 - f. Wall top edge internal corners: Use special shapes providing integral cove vertical joint with bullnose top edge.
 - g. Wall top edge external corners: Use special shapes providing bullnose vertical and horizontal joint edge.
 - h. For unglazed ceramic mosaic and glazed wall tile installed in portland cement mortar setting bed, use cove and bullnose shapes as applicable. When ceramic mosaic wall and base tile is required, use C Series cove and bullnose shapes.
 - i. For unglazed ceramic mosaic and glazed wall tile installed in dry-set portland cement mortar, latex-portland cement mortar, and

organic adhesive (thin set methods), use cove and surface
bullnose shapes as applicable.

j. For quarry tile work, use cove and bullnose shapes as applicable.

k. Provide cove and bullnose shapes where indicated in construction
documents and required to complete tile work.

2.2 BACKER UNITS:

A. Cementitious Backer Units:

1. Use in showers or wet areas.

2. Conform to ASTM C1325; Type A.

3. Use in maximum lengths available to minimize end to end butt joints.

2.3 JOINT MATERIALS FOR CEMENTITIOUS BACKER UNITS:

A. Reinforcing Tape: Vinyl coated woven glass fiber mesh tape, open weave,
50 mm (2 inches) wide. Tape with pressure sensitive adhesive backing
will not be permitted.

B. Tape Embedding Material: Latex-portland cement mortar complying with
ANSI A108.01.

C. Joint material, including reinforcing tape, and tape embedding
material, are to be as specifically recommended by the backer unit
manufacturer.

2.4 FASTENERS:

A. Screws for Cementitious Backer Units.

1. Standard screws for gypsum board are not acceptable.

2. Minimum 11 mm (7/16 inch) diameter head, corrosion resistant coated,
with washers.

3. ASTM C954 for steel 1 mm (0.033 inch) thick.

4. ASTM C1002 for steel framing less than 0.0329 inch thick.

B. Washers: Galvanized steel, 13 mm (1/2 inch) minimum diameter.

2.5 SETTING MATERIALS OR BOND COATS:

A. Conform to TCNA Handbook for Ceramic Tile Installation.

B. Portland Cement Mortar: ANSI A108.02.

C. Latex-Portland Cement Mortar: ANSI A118.4.

1. For wall applications, provide non-sagging, latex-portland cement
mortar complying with ANSI A118.4.

2. Prepackaged Dry-Mortar Mix: Factory-prepared mixture of portland
cement; dry, redispersible, ethylene vinyl acetate additive; and
other ingredients to which only water needs to be added at Project
site.

- D. Dry-Set Portland Cement Mortar: ANSI A118.1. For wall applications, provide non-sagging, latex-portland cement mortar complying with ANSI A118.1.
- E. Organic Adhesives: ANSI A136.1, Type 1.
- F. Chemical-Resistant Bond Coat:
1. Epoxy Resin Type: ANSI A118.3.
- G. Waterproofing Isolation Membrane:
1. Sheet System TCNA F122-14 (on-ground concrete) and TCNA F122A-14 (above-ground concrete).
 2. Composite sheet consisting of ASTM D5109, Type II, Grade I Chlorinated Polyethylene (CM) sheet reinforced on both sides with a non-woven polyester fiber.
 3. Designed for use in wet areas as an isolation and positive waterproofing membranes for thin-set bonding of sheet to substrate and thin-set bonding of ceramic and porcelain tile or marble to sheet. Suited for both horizontal and vertical applications.
 4. Conform to the following additional physical properties:

Property	Units	Results	Test Method
Hardness Shore A	Points	70-80	ASTM D2240 (10 Second Reading)
Shrinkage	Percent	5 maximum	ASTM D1204
Brittleness		No crack remains flexible at temperature -37 degrees C (-35 degrees F)	ASTM D2497 13 mm (1/2-inch) Mandrel Bend
Retention of Properties after Heat Aging	Percent of original	80 Tensile 80 Breaking 80 Elongation	ASTM D3045, 90 degrees C (194 degrees F) for 168 hours

5. Manufacturer's standard sheet size with prefabricated or preformed inside and outside corners.
6. Sheet manufacturer's solvent welding liquid or xylene and edge sealant.

2.6 GROUTING MATERIALS:

A. Coloring Pigments:

1. Pure mineral pigments, lime proof and nonfading, complying with ASTM C979/C979M.
2. Coloring pigments may only be added to grout by the manufacturer.
3. Job colored grout is not acceptable.
4. Use is required in Commercial Portland Cement Grout, Dry-Set Grout, and Latex-Portland Cement Grout.

B. Sand-Portland Cement Grout: ANSI A108.10, consisting of white or gray cement and white or colored aggregate as required to produce color indicated. Zero VOC content.

C. Standard Cement Grout: ANSI A118.6.

D. High Performance Tile Grout: ANSI A118.7 with a VOC content of 65 g/L or less when calculated according to 40 CFR 59 (EPA Method 24).

1. Polymer Type: Ethylene vinyl acetate or acrylic additive, in dry, redispersible form, prepackaged with other dry ingredients.
2. Polymer Type: Acrylic resin styrene-butadiene rubber in liquid-latex form for addition to prepackaged dry-grout mix.

E. Water-Cleanable Epoxy Grout: ANSI A118.3, with a VOC content of 65 g/L or less when calculated according to 40 CFR 59 (EPA Method 24).

1. Provide product capable of withstanding continuous and intermittent exposure to temperatures of up to 60 and 100 degrees C (140 and 212 degrees F), respectively, and certified by manufacturer for intended use.

2.7 PATCHING AND LEVELING COMPOUND:

A. Portland cement base, polymer-modified, self-leveling compound, manufactured specifically for resurfacing and leveling concrete floors. Products containing gypsum are not acceptable.

B. Provide a patching and leveling compound with the following minimum physical properties:

1. Compressive strength - 25 MPa (3500 psig) per ASTM C109/C109M.
2. Flexural strength - 7 MPa (1000 psig) per ASTM C348 (28 day value).
3. Tensile strength - 4.1 MPa (600 psi) per ANSI 118.7.
4. Density - 1.9.

C. Capable of being applied in layers up to 38 mm (1-1/2 inches) thick without fillers and up to 101 mm (4 inches) thick with fillers, being brought to a feather edge, and being troweled to a smooth finish.

D. Primers, fillers, and reinforcement as required by manufacturer for application and substrate condition.

E. Ready for use in 48 hours after application.

2.8 METAL DIVIDER STRIPS:

A. Terrazzo type divider strips.

B. Heavy top type strip with 5 mm (3/16 inch) wide top and 38 mm (1 1/2 inch) long leg. Height to match tile and setting-bed thickness.

C. Embedded leg perforated and deformed for keying to mortar.

D. Stainless-steel, ASTM A666, 300 Series exposed-edge material.

2.9 WATER:

A. Clean, potable and free from salts and other injurious elements to mortar and grout materials.

2.10 CLEANING COMPOUNDS:

A. Specifically designed for cleaning masonry and concrete and which will not prevent bond of subsequent tile setting materials including patching and leveling compounds and elastomeric waterproofing membrane and coat.

B. Materials containing acid or caustic Material are not acceptable.

2.11 FLOOR MORTAR BED REINFORCING:

A. ASTM A1064/A1064M welded wire fabric without backing, MW3 x MW3 (2 x 2-W0.5 x W0.5).

2.12 POLYETHYLENE SHEET:

A. Polyethylene sheet conforming to ASTM D4397.

B. Nominal thickness: 0.15 mm (6 mils).

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS:

A. Maintain ambient temperature of work areas at not less than 16 degrees C (60 degrees F), without interruption, for not less than 24 hours before installation and not less than three (3) days after installation.

B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation and ANSI Specifications for installation.

C. Do not install tile when the temperature is above 38 degrees C (100 degrees F).

D. Do not install materials when the temperature of the substrate is below 16 degrees C (60 degrees F).

- E. Do not allow temperature to fall below 10 degrees C (50 degrees F) after third day of completion of tile work.

3.2 ALLOWABLE TOLERANCE:

- A. Variation in plane of sub-floor, including concrete fills leveling compounds and mortar beds:
1. Not more than 6 mm in 3048 mm (1/4 inch in 10 feet) from required elevation where portland cement mortar setting bed is used.
 2. Not more than 3 mm in 3048 mm (1/8 inch in 10 feet) where dry-set portland cement, and latex-portland cement mortar setting beds and chemical-resistant bond coats are used.
- B. Variation in Plane of Wall Surfaces:
1. Not more than 6 mm in 2438 mm (1/4 inch in 8 feet) from required plane where portland cement mortar setting bed is used.
 2. Not more than 3 mm in 2438 mm (1/8 inch in 8 feet) where dry-set or latex-portland cement mortar or organic adhesive setting materials is used.

3.3 SURFACE PREPARATION:

- A. Cleaning New Concrete or Masonry:
1. Chip out loose material, clean off all oil, grease dirt, adhesives, curing compounds, and other deterrents to bonding by mechanical method, or by using products specifically designed for cleaning concrete and masonry.
 2. Use self-contained power blast cleaning systems to remove curing compounds and steel trowel finish from concrete slabs where ceramic tile will be installed directly on concrete surface with thin-set materials.
 3. Steam cleaning or the use of acids and solvents for cleaning will not be permitted.
- B. Patching and Leveling:
1. Mix and apply patching and leveling compound in accordance with manufacturer's instructions.
 2. Fill holes and cracks and align concrete floors that are out of required plane with patching and leveling compound.
 - a. Thickness of compound as required to bring finish tile system to elevation shown on construction documents.
 - b. Float finish except finish smooth for elastomeric waterproofing.

- c. At substrate expansion, isolation, and other moving joints, allow joint of same width to continue through underlayment.
- 3. Apply patching and leveling compound to concrete and masonry wall surfaces that are out of required plane.
- 4. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.
- C. Mortar Bed for Slopes to Drains:
 - 1. Slope compound to drain where drains are shown on construction documents.
 - 2. Install mortar bed in depressed slab sloped to drains not less than 3.2 mm in 305 mm (1/8 inch per foot).
 - 3. Allow not less than 50 mm (2 inch) depression at edge of depressed slab.
 - 4. Screed for slope to drain and float finish.
 - 5. Cure mortar bed for not less than seven (7) days. Do not use curing compounds or coatings.
 - 6. Perform flood test to verify mortar bed slopes to drain before installing tile. Contracting Officer Representative (COR) to be present during flood test.
- D. Additional preparation of concrete floors for tile set with epoxy, or furan-resin is to be in accordance with the manufacturer's printed instructions.
- E. Cleavage Membrane:
 - 1. Install polythene sheet as cleavage membrane in depressed slab when waterproof membrane is not scheduled or indicated.
 - 2. Turn up at edge of depressed floor slab to top of floor.
- F. Walls:
 - 1. In showers or other wet areas cover studs with polyethylene sheet.
 - 2. Apply patching and leveling compound to concrete and masonry surfaces that are out of required plane.
 - 3. Apply leveling coats of material compatible with wall surface and tile setting material to wall surfaces, other than concrete and masonry that are out of required plane.
 - 4. Apply metal lath to framing in accordance with ANSI A108.1:
 - a. Use fasteners specified in paragraph "Fasteners." Use washers when lath opening is larger than screw head.

- b. Apply scratch and leveling coats to metal lath in accordance with ANSI A108.1C.
- c. Total thickness of scratch and leveling coats:
 - 1) Apply 9 mm to 16 mm (3/8 inch to 5/8 inch) thick over solid backing.
 - 2) 16 mm to 19 mm (5/8 to 3/4 inch) thick on metal lath over studs.
 - 3) Where wainscots are required to finish flush with wall surface above, adjust thickness required for flush finish.
- d. Apply scratch and leveling coats more than 19 mm (3/4 inch) thick in two (2) coats.

3.4 CEMENTITIOUS BACKER UNITS:

- A. Remove polyethylene wrapping from cementitious backer units and separate to allow for air circulation. Allow moisture content of backer units to dry down to a maximum of 35 percent before applying joint treatment and tile.
- B. Install in accordance with ANSI A118.9 except as specified otherwise.
- C. Install units horizontally or vertically to minimize joints with end joints over framing members. Units with rounded edges; face rounded edge away from studs to form a "V" joint for joint treatment.
- D. Secure cementitious backer units to each framing member with screws spaced not more than 203 mm (8 inches) on center and not closer than 13 mm (1/2 inch) from the edge of the backer unit or as recommended by backer unit manufacturer. Install screws so that the screw heads are flush with the surface of the backer unit.
- E. Where backer unit joins shower pans or waterproofing, lap backer unit over turned up waterproof system. Install fasteners only through top one-inch of turned up waterproof systems.
- F. Do not install joint treatment for seven (7) days after installation of cementitious backer unit.
- G. Joint Treatment:
 - 1. Fill horizontal and vertical joints and corners with latex-portland cement mortar. Apply fiberglass tape over joints and corners and embed with same mortar.
 - 2. Leave 6 mm (1/4 inch) space for sealant at lips of tubs, sinks, or other plumbing receptors.

3.5 METAL DIVIDER STRIPS:

- A. Install metal divider strips in floor joints between ceramic and quarry tile floors and between tile floors and adjacent flooring of other materials where the finish floors are flush unless shown otherwise on construction documents.
- B. Set divider strip in mortar bed to line and level centered under doors or in openings.

3.6 CERAMIC TILE - GENERAL:

- A. Comply with ANSI A108/A118/A136 series of tile installation standards applicable to methods of installation and TCNA Installation Guidelines.
- B. Installing Mortar Beds for Floors:
 - 1. Install mortar bed in a manner that does not damage cleavage or waterproof membrane; 32 mm (1-1/2 inch) minimum thickness.
 - 2. Install floor mortar bed reinforcing centered in mortar fill.
 - 3. Screed finish to level plane or slope to drains shown on construction documents, float finish.
 - 4. For thin set systems cure mortar bed not less than seven (7) days. Do not use curing compounds or coatings.
 - 5. For tile set with portland cement paste over plastic mortar bed coordinate to set tile before mortar bed sets.
- C. Setting Beds or Bond Coats:
 - 1. Where recessed or depressed floor slabs are filled with portland cement mortar bed, set ceramic mosaic floor tile in either portland cement paste over plastic mortar bed or latex-portland cement mortar over cured mortar bed except as specified otherwise, ANSI A108-1C, TCNA System F121-14 or F111-14.
 - 2. Use quarry tile in chemical-resistant bond coat, except in floor of walk-in refrigerator rooms use: TCNA System R612-11.
 - a. Portland cement paste over plastic mortar bed. ANSI A108.1A.
 - b. Dry-set portland cement mortar over cured mortar bed.
ANSI A108.1B.
 - 3. Set floor tile in elastomeric bond coat over elastomeric membrane per ANSI 108.13, TCNA System F122-14 where indicated on construction documents.
 - 4. Set wall tile installed over concrete or masonry in dry-set portland cement mortar, or latex-portland cement mortar, ANSI 108.1B and TCNA System W211-14, W221-14 or W222-14.

5. Set wall tile installed over concrete backer board in latex-portland cement mortar, ANSI A108.1B.
6. Set wall tile installed over portland cement mortar bed on metal lath base in portland cement paste over plastic mortar bed, or dry-set portland cement mortar or latex-portland cement mortar over a cured mortar bed, ANSI A108.1C, TCNA System W231-14, W241-14.
7. Set tile over concrete in therapeutic pools in portland cement paste or dry set portland cement mortar, ANSI A108.1C, TCNA System P601MB-14.
8. Set tile installed over gypsum board and gypsum plaster in organic adhesive, ANSI A108.1, TCNA System W242-14.
9. Set trim shapes in same material specified for setting adjoining tile.

D. Workmanship:

1. Lay out tile work so that no tile less than one-half full size is used. Make all cuts on the outer edge of the field.
2. Set tile firmly in place with finish surfaces in true planes. Align tile flush with adjacent tile unless shown otherwise on construction documents.
3. Form intersections and returns accurately.
4. Cut and drill tile neatly without marring surface.
5. Cut edges of tile abutting penetrations, finish, or built-in items:
 - a. Fit tile closely around electrical outlets, piping, fixtures and fittings, so that plates, escutcheons, collars and flanges will overlap cut edge of tile.
 - b. Seal tile joints water tight as specified in Section 07 92 00, JOINT SEALANTS, around electrical outlets, piping fixtures and fittings before cover plates and escutcheons are set in place.
6. Completed work is to be free from hollow sounding areas and loose, cracked or defective tile.
7. Remove and reset tiles that are out of plane or misaligned.
8. Floors:
 - a. Extend floor tile beneath casework and equipment, except those units mounted in wall recesses.
 - b. Align finish surface of new tile work flush with other and existing adjoining floor finish where indicated in construction documents.
 - c. In areas where floor drains occur, slope tile to drains.

- d. Push and vibrate tiles over 203 mm (8 inches) square to achieve full support of bond coat.
- 9. Walls:
 - a. Cover walls and partitions, including pilasters, furred areas, and freestanding columns from floor to ceiling, or from floor to nominal wainscot heights as indicated in construction documents with tile.
 - b. Finish reveals of openings with tile, except where other finish materials are indicated in construction documents.
 - c. Finish wall surfaces behind and at sides of casework and equipment, except those units mounted in wall recesses, with same tile as scheduled for room proper.
- 10. Joints:
 - a. Keep all joints in line, straight, level, perpendicular and of even width unless shown otherwise on construction documents.
 - b. Make joints 2 mm (1/16 inch) wide for glazed wall tile and mosaic tile work.
 - c. Make joints in quarry tile work not less than 6 mm (1/4 inch) nor more than 9 mm (3/8 inch) wide. Finish joints flush with surface of tile.
 - d. Make joints in paver tile, porcelain type; maximum 3 mm (1/8 inch) wide.
- 11. Back Buttering: For installations indicated below, obtain 100 percent mortar coverage by complying with applicable special requirements for back buttering of tile in referenced ANSI A108/A118/A136 series of tile installation standards:
 - a. Tile wall installations in wet areas, including showers, tub enclosures, laundries and swimming pools.
 - b. Tile installed with chemical-resistant mortars and grouts.
 - c. Tile wall installations composed of tiles 203 by 203 mm (8 by 8 inches) or larger.
 - d. Exterior tile wall installations.

3.7 CERAMIC TILE INSTALLED WITH PORTLAND CEMENT MORTAR:

- A. Mortar Mixes for Floor, Wall and Base Tile (including Showers, and Therapeutic Pools): ANSI A108.1A, except specified otherwise.
- B. Installing Wall and Base Tile: ANSI A108.1A, except specified otherwise.

- C. Installing Floor Tile: ANSI A108.1A, except as specified otherwise.
Slope mortar beds to floor drains at a minimum of 3 mm in 305 mm
(1/8 inch per foot).

3.8 PORCELAIN TILE INSTALLED WITH LATEX PORTLAND CEMENT BONDING MORTAR:

- A. Due to the denseness of porcelain tile use latex portland cement bonding mortar that meets the requirements of ANSI A108.01. Mix bonding mortars in accordance with manufacturer's instructions. Provide liquid ratios and comply with dwell times during the placement of bonding mortar and tile.

3.9 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH DRY-SET PORTLAND CEMENT AND LATEX-PORTLAND CEMENT MORTAR:

- A. Installation of Tile: ANSI A108.1B, except as specified otherwise.
B. Slope tile work to drains at not less than 3 mm in 305 mm (1/8 inch per foot).

3.10 THIN SET CERAMIC AND PORCELAIN TILE INSTALLED WITH ORGANIC ADHESIVE

- A. Installation of Tile: ANSI A108.4.

3.11 GROUTING:

- A. Grout Type and Location:
1. Grout for glazed wall and base tile, paver tile and unglazed mosaic tile, portland cement grout, latex-portland cement grout, dry-set grout, or commercial portland cement grout.
 2. Grout for quarry tile floor and base:
 - a. Grout for floors of walk-in refrigerated rooms: Epoxy grout.
 - b. Therapeutic pool areas: Portland cement grout.
 3. Grout for tile of therapeutic pools: Portland cement grout.
- B. Workmanship:
1. Install and cure grout in accordance with the applicable standard.
 2. Sand Portland Cement Grout: ANSI A108.10.
 3. Standard Cement Grout: ANSI A118.6.
 4. High Performance Grout: ANSI A118.7.
 5. Epoxy Grout: ANSI A108.6.
 6. Water-Cleanable Epoxy Grout: ANSI A118.3.
 7. Furan and Commercial Portland Cement Grout: ANSI A118.5 and in accordance with the manufacturer's printed instructions.

3.16 MOVEMENT JOINTS:

- A. Prepare tile expansion, isolation, construction and contraction joints for installation of sealant. Refer to Section 07 92 00, JOINT SEALANTS.

B. TCNA details EJ 171-14.

C. At expansion joints, rake out joint full depth of tile and setting bed and mortar bed. Do not cut waterproof or isolation membrane.

3.17 CLEANING:

A. Thoroughly sponge and wash tile. Polish glazed surfaces with clean dry cloths.

B. Methods and materials used are not permitted to damage or impair appearance of tile surfaces.

C. The use of acid or acid cleaners on glazed tile surfaces is prohibited.

D. Clean tile grouted with epoxy, furan and commercial portland cement grout and tile set in elastomeric bond coat as recommended by the manufacturer of the grout and bond coat.

3.18 PROTECTION:

A. Keep traffic off tile floor, until grout and setting material is fully set and cured.

B. Where traffic occurs over tile floor is unavoidable, cover tile floor with not less than 9 mm (3/8 inch) thick plywood, wood particle board, or hardboard securely taped in place. Do not remove protective cover until time for final inspection. Clean tile of any tape, adhesive and stains.

3.19 TESTING FINISH FLOOR:

A. Test floors in accordance with ASTM C627 to show compliance with codes 1 through 10.

- - - E N D - - -

SECTION 09 51 00
ACOUSTICAL CEILINGS

PART 1- GENERAL

1.1 DESCRIPTION

- A. Metal ceiling suspension system for acoustical ceilings.
- B. Acoustical units.
- C. Adhesive application.

1.2 RELATED WORK

- A. Color, pattern, and location of each type of acoustical unit:
Refer to Construction Document sheet AI601 "Finish Schedule and Legend"

1.3 SUBMITTAL

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Acoustical units, each type, with label indicating conformance to specification requirements.
 - 2. Colored markers for units providing access.
- C. Manufacturer's Literature and Data:
 - 1. Ceiling suspension system, each type, showing complete details of installation.
 - 2. Acoustical units, each type
- D. Manufacturer's Certificates: Acoustical units, each type, in accordance with specification requirements.

1.4 DEFINITIONS

- A. Standard definitions as defined in ASTM C634.
- B. Terminology as defined in ASTM E1264.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A641/A641M-09.....Zinc-coated (Galvanized) Carbon Steel Wire
 - A653/A653M-11.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-coated (Galvannealed) by the Hot-Dip Process
 - C423-09.....Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method

C634-11.....	Standard Terminology Relating to Environmental Acoustics
C635-13.....	Metal Suspension Systems for Acoustical Tile and Lay-in Panel Ceilings
C636-13.....	Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels
E84-13.....	Surface Burning Characteristics of Building Materials
E119-12.....	Fire Tests of Building Construction and Materials
E413-10.....	Classification for Rating Sound Insulation.
E580-11.....	Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Seismic Restraint
E1264-08e1.....	Classification for Acoustical Ceiling Products
C. International Organization for Standardization (ISO)	
ISO 14644-1.....	Classification of Air Cleanliness

PART 2- PRODUCTS

2.1 METAL SUSPENSION SYSTEM

- A. ASTM C635, heavy-duty system, except as otherwise specified.
 - 1. Ceiling suspension system members may be fabricated from either of the following unless specified otherwise.
 - a. Galvanized cold-rolled steel, bonderized.
 - b. Extruded aluminum.
 - c. Fire resistant plastic (glass fiber) having a flame spread and smoke developed rating of not more than 25 when tested in accordance with ASTM E84.
 - 2. Use same construction for cross runners as main runners. Use of lighter-duty sections for cross runners is not acceptable.
 - 3. Use aluminum suspension in kitchens and aluminum or fire resistant plastic in toilets adjacent to shower areas, hydrotherapy, and swimming pools.
- B. Exposed grid suspension system for support of lay-in panels:
 - 1. Exposed grid width not less than 22 mm (7/8 inch) with not less than 8 mm (5/16 inch) panel bearing surface.

2. Fabricate wall molding and other special molding from the same material with same exposed width and finish as the exposed grid members.
 3. On exposed metal surfaces apply baked-on enamel flat texture finish in color to match adjacent acoustical units unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Concealed grid suspension system for support of mineral base acoustical tile:
1. Concealed grid upward access suspension system to provide an initial opening of 300 mm by 600 mm (12 by 24 inches) and for removal of adjacent runners and tile without the use of special tools, and without damage to suspension system and acoustical tile.
 2. Minimum flange width of 22 mm (7/8 inch) except for access hook and angle.
 3. Minimum flange width of 11 mm (7/16 inch) for access hook and angle.
- D. Suspension system for support of Metal Type V, VI, and VII tiles:
Concealed grid type having runners designed for the snap-in attachment of metal tile (pans).

2.2 PERIMETER SEAL

- A. Vinyl, polyethylene or polyurethane open cell sponge material having density of 1.3 plus or minus 10 percent, compression set less than 10 percent with pressure sensitive adhesive coating on one side.
- B. Thickness as required to fill voids between back of wall molding and finish wall.
- C. Not less than 9 mm (3/8 inch) wide strip.

2.3 WIRE

- A. ASTM A641.
- B. For wire hangers: Minimum diameter 2.68 mm (0.1055 inch).
- C. For bracing wires: Minimum diameter 3.43 mm (0.1350 inch).

2.4 ANCHORS AND INSERTS

- A. Use anchors or inserts to support twice the loads imposed by hangers attached thereto.
- B. Hanger Inserts:
 1. Fabricate inserts from steel, zinc-coated (galvanized after fabrication).

2. Nailing type option for wood forms:

- a. Upper portion designed for anchorage in concrete and positioning lower portion below surface of concrete approximately 25 mm (one inch).
- b. Lower portion provided with not less than 8 mm (5/16 inch) hole to permit attachment of hangers.

3. Flush ceiling insert type:

- a. Designed to provide a shell covered opening over a wire loop to permit attachment of hangers and keep concrete out of insert recess.
- b. Insert opening inside shell approximately 16 mm (5/8 inch) wide by 9 mm (3/8 inch) high over top of wire.
- c. Wire 5 mm (3/16 inch) diameter with length to provide positive hooked anchorage in concrete.

C. Clips:

1. Galvanized steel.
2. Designed to clamp to steel beam or bar joists, or secure framing member together.
3. Designed to rigidly secure framing members together.
4. Designed to sustain twice the loads imposed by hangers or items supported.

D. Tile Splines: ASTM C635.

2.5 CARRYING CHANNELS FOR SECONDARY FRAMING

- A. Fabricate from cold-rolled or hot-rolled steel, black asphaltic paint finish, free of rust.
- B. Weighing not less than the following, per 300 m (per thousand linear feet):

Size mm	Size Inches	Cold-rolled		Hot-rolled	
		Kg	Pound	Kg	Pound
38	1 1/2	215.4	475	508	1120
50	2	267.6	590	571.5	1260

2.6 ADHESIVE

- A. ASTM D1779, having flame spread index of 25 or less when tested in accordance with ASTM E84.
- B. Developing minimum strength of 7 kg/m² (one psi) of contact surface 48 hours after installation in temperature of 21 °C (70 °F).

2.7 ACOUSTICAL UNITS

A. General:

1. Ceiling Tile shall meet minimum 37% bio-based content in accordance with USDA Bio-Preferred Product requirements.
2. ASTM E1264, weighing 3.6 kg/m² (3/4 psf) minimum for mineral fiber panels or tile.
3. Class A Flame Spread: ASTM 84
4. Minimum NRC (Noise Reduction Coefficient): 0.55 unless specified otherwise: ASTM C423.
5. Minimum CAC (Ceiling Attenuation Class): 40-44 range unless specified otherwise: ASTM E413.
6. Manufacturers standard finish, minimum Light Reflectance (LR) coefficient of 0.75 on the exposed surfaces, except as specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
7. Lay-in panels: Sizes as shown, with square edges.
8. Tile for concealed grid upward access system: Optional 300 by 300 or 300 by 600 mm (12 by 12 or 12 by 24 inch) size.
 - a. Cross score 300 by 600 mm (12 by 24 inch) tile to simulate 300 by 300 mm (12 by 12 inch) tile edges.
 - b. Provide tile with square edges and joints as required to suit suspension and access system.

- B. Special faced acoustical tile units AT(SP) shall be used for surgery/clean areas, kitchens, SPD and wet areas as per referenced in PG-18-14, Room Finishes, Door, & Hardware Schedule. AT(SP) Special faced acoustical tile units shall provide anti-microbial coated surfaces suitable for use in Class 5 Clean Rooms per ISO 14644-1. Special faced acoustical tile units shall meet all general requirements stated in this specification.

2.8 Acoustical Ceiling Products shall comply with following standards for biobased materials:

Material Type	Percent by Weight
Acoustical Ceiling	37 percent biobased material

The minimum-content standards are based on the weight (not the volume) of the material.

2.9 ACCESS IDENTIFICATION

A. Markers:

1. Use colored markers with pressure sensitive adhesive on one side.
 2. Make colored markers of paper or plastic, 6 to 9 mm (1/4 to 3/8 inch) in diameter.
- B. Use markers of the same diameter throughout building.
- C. Color Code: Use following color markers for service identification:
- | | |
|-------------|--|
| Color..... | Service |
| Red..... | Sprinkler System: Valves and Controls |
| Green..... | Domestic Water: Valves and Controls |
| Yellow..... | Chilled Water and Heating Water |
| Orange..... | Ductwork: Fire Dampers |
| Blue..... | Ductwork: Dampers and Controls |
| Black..... | Gas: Laboratory, Medical, Air and Vacuum |

PART 3 EXECUTION

3.1 CEILING TREATMENT

- A. Treatment of ceilings shall include sides and soffits of ceiling beams, furred work 600 mm (24 inches) wide and over, and vertical surfaces at changes in ceiling heights unless otherwise shown. Install acoustic tiles after wet finishes have been installed and solvents have cured.
- B. Lay out acoustical units symmetrically about center lines of each room or space unless shown otherwise on reflected ceiling plan.
- C. Moldings:
1. Install metal wall molding at perimeter of room, column, or edge at vertical surfaces.
 2. Install special shaped molding at changes in ceiling heights and at other breaks in ceiling construction to support acoustical units and to conceal their edges.
- D. Perimeter Seal:
1. Install perimeter seal between vertical leg of wall molding and finish wall, partition, and other vertical surfaces.
 2. Install perimeter seal to finish flush with exposed faces of horizontal legs of wall molding.
- E. Existing ceiling:
1. Where extension of existing ceilings occur, match existing.
 2. Where acoustical units are salvaged and reinstalled or joined, use salvaged units within a space. Do not mix new and salvaged units within a space which results in contrast between old and new acoustic units.

3. Comply with specifications for new acoustical units for new units required to match appearance of existing units.

3.2 CEILING SUSPENSION SYSTEM INSTALLATION

A. General:

1. Install metal suspension system for acoustical tile and lay-in panels in accordance with ASTM C636, except as specified otherwise.
2. Use direct or indirect hung suspension system or combination thereof as defined in ASTM C635.
3. Support a maximum area of 1.48 m² (16 sf) of ceiling per hanger.
4. Prevent deflection in excess of 1/360 of span of cross runner and main runner.
5. Provide extra hangers, minimum of one hanger at each corner of each item of mechanical, electrical and miscellaneous equipment supported by ceiling suspension system not having separate support or hangers.
6. Provide not less than 100 mm (4 inch) clearance from the exposed face of the acoustical units to the underside of ducts, pipe, conduit, secondary suspension channels, concrete beams or joists; and steel beam or bar joist unless furred system is shown,
7. Use main runners not less than 1200 mm (48 inches) in length.
8. Install hanger wires vertically. Angled wires are not acceptable except for seismic restraint bracing wires.

B. Anchorage to Structure:

1. Concrete:

- a. Install hanger inserts and wire loops required for support of hanger and bracing wire in concrete forms before concrete is placed. Install hanger wires with looped ends through steel deck if steel deck does not have attachment device.
- b. Use eye pins or threaded studs with screw-on eyes in existing or already placed concrete structures to support hanger and bracing wire. Install in sides of concrete beams or joists at mid height.

2. Steel:

- a. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels for attachment of hanger wires.
 - (1) Size and space carrying channels to insure that the maximum deflection specified will not be exceeded.

- (2) Attach hangers to steel carrying channels, spaced four feet on center, unless area supported or deflection exceeds the amount specified.
 - b. Attach carrying channels to the bottom flange of steel beams spaced not 1200 mm (4 feet) on center before fire proofing is installed. Weld or use steel clips to attach to beam to develop full strength of carrying channel.
 - c. Attach hangers to bottom chord of bar joists or to carrying channels installed between the bar joists when hanger spacing prevents anchorage to joist. Rest carrying channels on top of the bottom chord of the bar joists, and securely wire tie or clip to joist.
- B. Direct Hung Suspension System:
- 1. As illustrated in ASTM C635.
 - 2. Support main runners by hanger wires attached directly to the structure overhead.
 - 3. Maximum spacing of hangers, 1200 mm (4 feet) on centers unless interference occurs by mechanical systems. Use indirect hung suspension system where not possible to maintain hanger spacing.
- C. Indirect Hung Suspension System:
- 1. As illustrated in ASTM C635.
 - 2. Space carrying channels for indirect hung suspension system not more than 1200 mm (4 feet) on center. Space hangers for carrying channels not more than 2400 mm (8 feet) on center or for carrying channels less than 1200 mm (4 feet) on center so as to insure that specified requirements are not exceeded.
 - 3. Support main runners by specially designed clips attached to carrying channels.
- D. Seismic Ceiling Bracing System:
- 1. Construct system in accordance with ASTM E580.
 - 2. Connect bracing wires to structure above as specified for anchorage to structure and to main runner of suspended ceiling at bottom.

3.3 ACOUSTICAL UNIT INSTALLATION

- A. Cut acoustic units for perimeter borders and penetrations to fit tight against penetration for joint not concealed by molding.
- B. Install lay-in acoustic panels in exposed grid with not less than 6 mm (1/4 inch) bearing at edges on supports.

1. Install tile to lay level and in full contact with exposed grid.
 2. Replace cracked, broken, stained, dirty, or tile not cut for minimum bearing.
- C. Tile in concealed grid upward access suspension system:
1. Install acoustical tile with joints close, straight and true to line, and with exposed surfaces level and flush at joints.
 2. Make corners and arises full, and without worn or broken places.
 3. Locate acoustical units providing access as specified under Article, ACCESS.
- D. Adhesive applied tile:
1. Condition of surface shall be in accordance with ASTM D1779, Note 1, Cleanliness of Surface, and Note 4, Rigidity of Base Surface.
 2. Size or seal surface as recommended by manufacturer of adhesive and allow to dry before installing units.
- E. Markers:
1. Install markers of color code specified to identify the various concealed piping, mechanical, and plumbing systems.
 2. Attach colored markers to exposed grid on opposite sides of the units providing access.
 3. Attach marker on exposed ceiling surface of upward access acoustical unit.

3.5 CLEAN-UP AND COMPLETION

- A. Replace damaged, discolored, dirty, cracked and broken acoustical units.
- B. Leave finished work free from defects.

- - - E N D - - -

SECTION 09 65 13
RESILIENT BASE AND ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Resilient base (RB) adhered to interior walls and partitions.
2. Resilient stair treads (RST) adhered to interior stair treads.
3. Sheet rubber flooring (SRF) adhered to interior stair landings.

1.2 RELATED REQUIREMENTS

- A. Sheet Flooring Integral Base: Section 09 65 19, RESILIENT TILE FLOORING.
- B. Rubber Tile Flooring at Landings: Section 09 65 19, RESILIENT TILE FLOORING.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
 1. F1344-15 - Rubber Floor Tile.
 2. F1859-14 - Rubber Sheet Floor Covering without Backing.
 3. F1860-14 - Rubber Sheet Floor Covering with Backing.
 4. F1861-08(2012)e1 - Resilient Wall Base.
 5. D4259-88(2012) - Abrading Concrete.
- C. Federal Specifications (Fed. Spec.):
 1. RR-T-650E - Treads, Metallic and Non-Metallic, Skid-Resistant.
- D. International Concrete Repair Institute (ICRI):
 1. 310.2R-13 - Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, and Polymer Overlays.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Adhesives and primers indicating manufacturer's recommendation for each application.
 3. Installation instructions.
- C. Samples:
 1. Resilient Base: 150 mm (6 inches) long, each type and color.

RESILIENT BASE AND ACCESSORIES

2. Resilient Stair Treads: 150 mm (6 inches) long, each type and color.
3. Sheet Rubber Flooring: 300 mm (12 inches) square, each type and color.
- D. Sustainable Construction Submittals:
 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
 2. Low Pollutant-Emitting Materials:
 - a. Stair Treads and Sheet Rubber Flooring: Submit FloorScore label.
 - b. Show volatile organic compound types and quantities.
- E. Operation and Maintenance Data:
 1. Care instructions for each exposed finish product.

1.5 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage when handling and during construction operations.

1.7 FIELD CONDITIONS

- A. Environment:
 1. Product Temperature: Minimum 21 degrees C (70 degrees F) for minimum 48 hours before installation.
 2. Work Area Ambient Temperature Range: 21 to 27 degrees C (70 to 80 degrees F) continuously, beginning 48 hours before installation.
 3. Install products when building is permanently enclosed and when wet construction is completed, dried, and cured.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 PRODUCTS

- A. Basis of Design: Refer to Construction Document sheet AI601 "Finish Schedule and Legend"
- B. Provide each product from one manufacturer and from one production run.
- C. Provide resilient stair treads and sheet rubber flooring from same manufacturer.
- D. Sustainable Construction Requirements:
 - 1. Sheet Rubber Flooring Recycled Content: 90 percent total recycled content, minimum.
 - 2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Flooring Adhesives and Sealants.

2.2 RESILIENT BASE

- A. Resilient Base: 3 mm (1/8 inch) thick, 100 mm (4 inches) high.
 - 1. Type: Rubber or vinyl; use one type throughout.
 - 2. ASTM F1861, Type TP thermoplastic rubber or Type TV thermoplastic vinyl, Group 2 - layered.
- B. Applications:
 - 1. Carpet Flooring Locations: Style A - Straight.
 - 2. Other Locations: Style B - Cove.

2.3 RESILIENT STAIR TREADS

- A. Resilient Stair Treads: Rubber, skid-resistant abrasive strip nosing, 5 mm (3/16 inch) thick nosing wear surface tapered to 3 mm (1/8 inch) thick at riser.
 - 1. Fed. Spec. RR-T-650, Composition A, Type 2.
 - 2. Abrasive Strips: Design for access by visually impaired.
 - 3. Nosing: Flexible, accommodating angle between tread and riser; shape suiting sub-tread.
 - 4. Size: Single piece full stair tread width and depth.

2.4 PRIMER (FOR CONCRETE FLOORS)

- A. Primer: Type recommended by adhesive manufacturer.

2.5 LEVELING COMPOUND (FOR CONCRETE FLOORS)

- A. Leveling Compound: Provide products mixed with latex or polyvinyl acetate resins.

2.6 ADHESIVES

- B. Adhesives: Low pollutant-emitting, water based type recommended by adhered product manufacturer for each application.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.

3.2 INSTALLATION GENERAL

- A. Install products according to manufacturer's instructions.
 - 1. When instructions deviate from specifications, submit proposed resolution for Contracting Officer consideration.

3.3 RESILIENT BASE INSTALLATION

- A. Applications:
 - 1. Install resilient base in rooms scheduled on Drawings.
 - 2. Install resilient base on casework and other curb supported fixed equipment.
 - 3. Extend resilient base into closets, alcoves, and cabinet knee spaces, and around columns within scheduled room.
- B. Lay out resilient base with minimum number of joints.
 - 1. Length: 600 mm (24 inches) minimum, each piece.
 - 2. Locate joints 150 mm (6 inches) minimum from corners and intersection of adjacent materials.
- C. Installation:
 - 1. Apply adhesive uniformly for full contact between resilient base and substrate.
 - 2. Set resilient base with hairline butted joints aligned along top edge.
- D. Factory form corners and end stops.
 - 1. V-groove back of outside corner.
 - 2. V-groove face of inside corner and notch cove for miter joint.
- E. Roll resilient base ensuring complete adhesion.

3.4 RESILIENT STAIR TREAD INSTALLATION

- A. Install resilient stair treads without joints on each stair tread substrate.
 - 1. Install full width resilient stair treads on each intermediate and floor landing.
- B. Apply adhesive uniformly for full contact between resilient stair tread and substrate.
 - 1. Roll resilient stair treads ensuring complete adhesion.

3.5 CLEANING

- A. Remove excess adhesive before adhesive sets.
- B. Clean exposed resilient base and resilient stair treads surfaces. Remove contaminants and stains.
 - 1. Clean with mild detergent. Leave surfaces free of detergent residue.
- C. Polish exposed resilient base to gloss sheen.

3.6 PROTECTION

- A. Prohibit traffic on resilient stair treads 72 hours, minimum, after installation.
- B. Protect products from construction traffic and operations.
 - 1. Cover resilient stair treads with reinforced kraft paper, and plywood or hardboard.
 - 2. Maintain protection until directed by Contracting Officer's Representative.
- C. Replace damaged products and re-clean.
 - 1. Damaged Products include cut, gouged, scraped, torn, and unbonded products.

- - E N D - -

SECTION 09 65 16
RESILIENT SHEET FLOORING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Resilient sheet flooring (RSF) with chemically welded seams.
 - 2. Welded seam sheet flooring (WSF) with heat welded seams.

1.2 RELATED REQUIREMENTS

- A. Adhesive VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Color, Pattern and Texture: Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Resilient Base over Base of Lockers, Equipment and Casework: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. ASTM International (ASTM):
 - 1. D4259-88(2012) - Abrading Concrete.
 - 2. E648-15e1 - Standard Test Method for Critical Radiant Flux of Floor-Covering Systems Using a Radiant Heat Energy Source.
 - 3. E662-15a - Standard Test Method for Specific Optical Density of Smoke Generated by Solid Materials.
 - 4. F1303-04(2014) - Sheet Vinyl Floor Covering with Backing.
 - 5. F1860-14 - Rubber Sheet Floor Covering with Backing.
 - 6. F1913-04(2014) - Vinyl Sheet Floor Covering Without Backing.
- C. International Concrete Repair Institute (ICRI):
 - 1. 310.2R-13 - Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, and Polymer Overlays, and Concrete Repair.
- D. SCS Global Services (SCS):
 - 1. FloorScore.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
 - 1. Show size, configuration, and fabrication and installation details.
- B. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Installation instructions.

3. Warranty.

C. Samples:

1. Sheet material, 1-1/2 inch by 12 inch, of each color and pattern with welded seam using specified welding rod 12 inches square for each type, pattern and color.
2. Cap strip and fillet strip, 12 inches for integral base.
3. Shop Drawings and Certificates: Layout of joints showing patterns where joints are expressed, and type and location of obscure type joints. Indicate orientation of directional patterns.
4. Certificates: Quality Control Certificate Submittals and lists specified in paragraph, QUALIFICATIONS.
5. Edge strips: 6 inches long each type.
6. Primer: Pint container, each type.

D. Sustainable Construction Submittals:

1. Low Pollutant-Emitting Materials:
 - a. Sheet Flooring: Submit FloorScore label.
 - b. Identify volatile organic compound types and quantities.

E. Certificates: Certify each product complies with specifications.

1. Heat welded seaming is manufacturer's prescribed method of installation.

F. Qualifications: Substantiate qualifications comply with specifications.

1. Manufacturer with project experience list.

1.5 QUALITY ASSURANCE

A. Manufacturer Qualifications:

1. Manufactured specified products with satisfactory service on five similar installations for minimum five years.

B. Installer Qualifications:

1. Regularly installs specified products and is approved by the manufacturer.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight conditioned facility.
- B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

- A. Environment:
 - 1. Work Area Ambient Temperature Range: Minimum 65 to 100 degrees F continuously, beginning 48 hours before installation. Maintain room temperature above 65 degrees F after installation.
 - 2. Install products when building is permanently enclosed and when wet construction is completed, dried, and cured.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
- B. Manufacturer's Warranty: Warrant resilient sheet flooring against material and manufacturing defects.
 - 1. Warranty Period: 2 years.

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Sheet Flooring:
 - 1. Critical Radiant Flux: ASTM E648; 0.45 watts per sq.cm or more, Class I.
 - 2. Smoke Density: ASTM E662; less than 450.

2.2 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide vinyl sheet color and pattern from one production run.
- C. Sustainable Construction Requirements:
 - 1. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:
 - a. Flooring Adhesives and Sealants.
 - b. Vinyl Sheet Flooring.

2.3 RESILIENT SHEET FLOORING

- A. Resilient Sheet Flooring (RSF): ASTM F1913; Vinyl, without backing.
 - 1. Wear Surface: Smooth.

RESILIENT SHEET FLOORING

2. Thickness: 0.080 inches.
- B. Resilient Sheet Flooring (RSF): ASTM F1303; Type II, Grade 1, vinyl, with backing.
 1. Wear Surface: Smooth.
 2. Wear Layer Thickness: Minimum 0.020 inches.
 3. Total Thickness: 0.080 inches.
- C. Sheet Size: Provide maximum size sheet produced by manufacturer to minimize joints.
 1. Minimum Width: 48 inches.

2.4 WELDED SEAM SHEET FLOORING

- A. Welded Seam Sheet Flooring (WSF): ASTM F1860; Type II rubber, with backing.
 1. Wear Surface: Smooth.
 2. Wear Layer Thickness: Minimum 0.040 inches.
 3. Total Thickness: 0.080 inches.
- B. Sheet Size: Provide maximum size sheet produced by manufacturer to minimize joints.
 1. Minimum Width: 48 inches.

2.5 ACCESSORIES

- A. Bonding Chemical: Flooring manufacturer's standard seam bonding chemical.
- B. Welding Rod: Flooring manufacturer's standard, in color matching field color of sheet flooring.
- C. Adhesives: Water resistant type recommended by flooring manufacturer to suit application.
- D. Base Accessories:
 1. Fillet Strip: 3/4-inch radius fillet strip compatible with flooring material.
 2. Cap Strip: Zero edge extruded flanged reducer strip compatible with flooring material approximately 1 inch exposed height with 1/2 inch flange.
- E. Leveling Compound:
 1. Provide cementitious type with latex or polyvinyl acetate resins additive.
- F. Primer:
 1. Type recommended by adhesive or flooring manufacturer.
- G. Edge Strips:

1. Extruded aluminum, mill finish, mechanically cleaned.
2. 1-1/8 inch wide, 1/4 inch thick, bevel one edge to 1/8 inch thick.
3. Drill and counter sink edge strips for flat head screws. Space holes near ends and approximately (9 inches) on center.
4. Fasteners: Stainless steel, type to suit application.

H. Sealant:

1. As specified in Section 07 92 00, JOINT SEALANTS.
2. Compatible with flooring.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Broom or vacuum clean substrates immediately before flooring installation.
- C. Primer: Apply primer according to manufacturer's instructions.

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions.
 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.

3.3 INSTALLATION OF FLOORING

- A. Flooring Layout:
 1. Arrange pattern in one direction with side and end joints pattern matched.
 2. Extend flooring wall-to-wall, under cabinets, casework, laboratory and pharmacy furniture, and other equipment for seamless flooring installation.
 3. Arrange sheets to minimize seams.
 4. Locate seams in inconspicuous and low traffic areas, minimum 6 inches away from parallel joints in flooring substrates.
- B. Match edges of flooring for color shading and pattern at seams.
- C. Install flooring flush with adjacent floor finishes.
- D. Extend flooring into toe spaces, door reveals, closets, and similar openings.
- E. Install flooring fully adhered to substrate.
 1. Air pockets or loose edges are not acceptable.

2. Trim sheet materials tight to flooring penetrations; seal joints at pipe with waterproof sealant specified in Section 07 92 00, JOINT SEALANTS.

F. Butt joints tight, without gaps and bulges.

G. Installation of Edge Strips:

1. Install edge strips at flooring terminations and transitions to other floor finishes.
2. Locate edge strips under center lines of doors unless otherwise indicated.
3. Set edge strips in adhesive and mechanically fasten to substrate.

3.4 INTEGRAL COVE BASE INSTALLATION

- A. Set preformed fillet strip at floor intersection with walls and other vertical surfaces.
- B. Extend flooring over fillet strip and 4 inches up wall surface.
- C. Form straight or radius internal and external corners to suit Application.
- D. Adhere base to wall surface.
- E. Terminate base exposed top edge with cap strip. Seal cap strip to wall with sealant.
- F. Weld joints as specified for flooring.

3.5 HEAT WELDING

- A. Heat weld joints of flooring and base using welding rod.
- B. Rout joint, insert welding rod into routed space, and fuse flooring and welding rods for seamless, watertight installation.
 1. Fuse joints for seamless weld.
- C. Finish joints flush, free from voids, and recessed or raised areas.

3.6 CHEMICAL WELDING

- A. Chemically weld joints of flooring and base using bonding chemical.
 1. Avoid excess bonding chemical and damage to flooring surfaces.
- B. Apply bonding chemical to fuse flooring for seamless, watertight installation.
- C. Finish joints flush, free from voids, and recessed or raised areas.

3.7 CLEANING

- A. Remove excess adhesive before adhesive sets.
- B. Clean and polish materials.
- C. Vacuum floor thoroughly.

- D. Perform initial maintenance according to flooring manufacturer's instructions.
 - 1. Delay washing flooring until adhesive is fully set and welded joints can contain wash water.

3.8 PROTECTION

- A. Protect flooring from traffic and construction operations.
- B. Keep traffic off sheet flooring for minimum 24 hours after installation.
- C. Cover flooring with reinforced kraft paper, and plywood or hardboard.
- D. Remove protective materials immediately before acceptance.
- E. Repair damage.
- F. Buff flooring to uniform sheen.

- - E N D - -

SECTION 09 65 19
RESILIENT TILE FLOORING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies the installation of solid vinyl tile flooring, rubber tile, and accessories required for a complete installation.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Resilient Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.
- C. Subfloor Testing and Preparation: Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals as described below:
 - 1. Volatile organic compounds per volume as described in PART 2 - PRODUCTS.
 - 2. Postconsumer and preconsumer recycled content as described in PART 2 - PRODUCTS.
- C. Manufacturer's Literature and Data:
 - 1. Description of each product.
 - 2. Resilient material manufacturer's recommendations for adhesives, underlayment, primers, and polish.
 - 3. Application, installation and maintenance instructions.
- D. Samples:
 - 1. Tile: Each type, color, thickness and finish.
 - 2. Edge Strips: Each type, color, thickness and finish.
 - 3. Feature Strips: Each type, color, thickness and finish.
- E. Shop Drawings:
 - 1. Layout of patterns as shown on the construction documents.
 - 2. Edge strip locations showing types and detail cross sections.
- F. Test Reports:
 - 1. Abrasion resistance: Depth of wear for each tile type and color and volume loss of tile, certified by independent laboratory. Tested per ASTM F510/F510M.

2. Moisture and pH test results as per Section 09 05 16, SUBSURFACE
PREPARATION FOR FLOOR FINISHES.

1.4 DELIVERY:

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Materials from containers which have been distorted, damaged or opened prior to installation are not acceptable.

1.5 STORAGE:

- A. Store materials in a clean, dry, enclosed space off the ground, protected from harmful weather conditions and at temperature and humidity conditions recommended by the manufacturer. Protect adhesives from freezing. Store flooring, adhesives, and accessories in the spaces where they will be installed for at least 48 hours before beginning installation.

1.6 QUALITY ASSURANCE:

- A. Installer Qualifications: A company specializing in installation with minimum three (3) years' experience and employs experienced flooring installers who have retained, and currently hold, an INSTALL Certification, or a certification from a comparable certification program.
 - 1. Installers to be certified by INSTALL or a comparable certification program with the following minimum criteria:
 - a. US Department of Labor approved four (4) year apprenticeship program, 160 hours a year.
 - b. Career long training.
 - c. Manufacturer endorsed training.
 - d. Fundamental journeyman skills certification.
- B. Mockup: Build floor tile mockup to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
 - 1. Size: 9.3 sq. m (100 sq. ft.) for each type, color, and pattern.
Locations as indicated on construction documents.
 - 2. Contracting Officer Representative (COR) approved mockup may become part of the completed Project if undisturbed at time of Substantial Completion.

C. Furnish product type materials from the same production run.

1.7 WARRANTY:

A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".

1.8 APPLICABLE PUBLICATIONS:

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. ASTM International (ASTM):

D2047-11.....Test Method for Static Coefficient of Friction
of Polish-Coated Flooring Surfaces as Measured
by the James Machine

D2240-05 (R2010).....Test Method for Rubber Property—Durometer
Hardness

D4078-02 (R2008).....Water Emulsion Floor Finish

E648-14c.....Critical Radiant Flux of Floor Covering Systems
Using a Radiant Energy Source

E662-14.....Specific Optical Density of Smoke Generated by
Solid Materials

E1155/E1155M-14.....Determining Floor Flatness and Floor Levelness
Numbers

F510/F510M-14.....Resistance to Abrasion of Resilient Floor
Coverings Using an Abrader with a Grit Feed
Method

F710-11.....Preparing Concrete Floors to Receive Resilient
Flooring

F925-13.....Test Method for Resistance to Chemicals of
Resilient Flooring

F1344-12 (R2013).....Rubber Floor Tile

F1700-13a.....Solid Vinyl Floor Tile

F1869-11.....Test Method for Measuring Moisture Vapor
Emission Rate of Concrete Subfloor Using
Anhydrous Calcium Chloride

F2170-11.....Test Method for Determining Relative Humidity
in Concrete Floor Slabs Using in Situ Probes

F2195-13.....Linoleum Floor Tile

C. Code of Federal Regulation (CFR):

RESILIENT TILE FLOORING

40 CFR 59.....Determination of Volatile Matter Content, Water
Content, Density Volume Solids, and Weight
Solids of Surface Coating

D. International Standards and Training Alliance (INSTALL):

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS:

- A. Provide adhesives, underlayment, primers, and polish recommended by resilient floor material manufacturer.
- B. Critical Radiant Flux: 0.45 watts per sq. cm or more, Class I, per ASTM E648.
- C. Smoke Density: Less than 450 per ASTM E662.
- D. Slip Resistance - Not less than 0.5 when tested with ASTM D2047.

2.2 RUBBER TILE:

- A. Tile Standard: ASTM F1344, Class I-B, homogeneous rubber tile, through mottled
- B. Hardness: Manufacturer's standard hardness.
- C. Wearing Surface: Smooth.
 - 1. Molded-Pattern Figure: Raised discs Raised squares.
- D. Thickness: 9.525 mm (0.375 inch).
- E. Size: 305 x 305 mm (12 x 12 inches).

2.3 LINOLEUM TILE:

Not Used

2.4 SOLID VINYL-TILE:

- A. Tile Standard: ASTM F1700.
 - 1. Class: Class I, monolithic vinyl tile.
 - 2. Type: A, smooth surface.
- B. Thickness: 3.2 mm (0.125 inch).
- C. Size: 305 x 305 mm (12 x 12 inches).

2.5 LUXURY VINYL TILE:

Not Used

2.6 ADHESIVES:

- A. Provide water resistant type adhesive for flooring, base and accessories as recommended by the manufacturer to suit substrate conditions. VOC content to be less than the 50 grams/L when calculated according to 40 CFR 59 (EPA Method 24). Submit manufacturer's

RESILIENT TILE FLOORING

descriptive data, documentation stating physical characteristics, and mildew and germicidal characteristics.

2.7 PRIMER FOR CONCRETE SUBFLOORS:

- A. Provide in accordance with Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

2.8 LEVELING COMPOUND FOR CONCRETE FLOORS:

- A. Provide cementitious products with latex or polyvinyl acetate resins in the mix in accordance with Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

2.9 POLISH AND CLEANERS:

- A. Cleaners: As recommended in writing by floor tile manufacturer.
- B. Polish: ASTM D4078.

2.10 MOULDING:

- A. Provide tapered mouldings of rubber, clear anodized aluminum and types as indicated on the construction documents for both edges and transitions of flooring materials specified. Provide vertical lip on moulding of maximum 6 mm (1/4 inch). Provide bevel change in level between 6 and 13 mm (1/4 and 1/2 inch) with a slope no greater than 1:2.
- B. Fasteners for Aluminum Mouldings: Stainless steel of type required for substrate condition.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS:

- A. Maintain flooring materials and areas to receive resilient flooring at a temperature above 20 degrees C (68 degrees F) for three (3) days before application, during application and two (2) days after application, unless otherwise directly by the flooring manufacturer for the flooring being installed. Maintain a minimum temperature of 13 degrees C (55 degrees F) thereafter. Provide adequate ventilation to remove moisture from area and to comply with regulations limiting concentrations of hazardous vapors.
- B. Do not install flooring until building is permanently enclosed and wet construction in or near areas to receive tile materials is complete, dry and cured.

3.2 SUBFLOOR TESTING AND PREPARATION:

- A. Prepare and test surfaces to receive resilient tile and adhesive as per Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.
- B. Prepare concrete substrates in accordance with ASTM F710.

3.3 INSTALLATION:

- A. Install in accordance with manufacturer's instructions for application and installation unless specified otherwise.
- B. Mix tile from at least two containers. An apparent line either of shades or pattern variance is not acceptable.
- C. Tile Layout:
 - 1. If layout is not shown on construction documents, lay tile symmetrically about center of room or space with joints aligned.
 - 2. Vary edge width as necessary to maintain full size tiles in the field, no edge tile to be less than 1/2 the field tile size, except where irregular shaped rooms make it impossible.
 - 3. Place tile pattern in the same direction; do not alternate tiles unless specifically indicated in the construction documents to the contrary. Match tile installation to approved mockup.
- D. Application:
 - 1. Adhere floor tile to flooring substrates using a full spread of adhesive applied to substrate to produce a completed installation without open cracks, voids, raising and puckering at joints, telegraphing of adhesive spreader marks, and other surface imperfections.
 - 2. Scribe, cut, and fit floor tiles to butt neatly and tightly to vertical surfaces and permanent fixtures including built-in furniture, cabinets, pipes, outlets, and door frames.
 - 3. Extend floor tiles into toe spaces, door reveals, closets, and similar openings. Extend floor tiles to center of door openings.
 - 4. Roll tile floor with a minimum 45 kg (100 pound) roller.
- E. Seal joints at pipes with sealants in accordance with Section 07 92 00, JOINT SEALANTS.
- F. Installation of Edge Strips:
 - 1. Locate edge strips under center line of doors unless otherwise shown on construction documents.
 - 2. Set resilient edge strips in adhesive. Anchor metal edge strips with anchors and screws.

3. Where tile edge is exposed, butt edge strip to touch along tile edge.
4. Where thin set ceramic tile abuts resilient tile, set edge strip against floor file and against the ceramic tile edge.

3.4 CLEANING AND PROTECTION:

- A. Clean adhesive marks on exposed surfaces during the application of resilient materials before the adhesive sets. Exposed adhesive is not acceptable.
- B. Keep traffic off resilient material for a minimum 72 hours after installation.
- C. Clean flooring as recommended in accordance with manufacturer's printed maintenance instructions and within the recommended time frame. As required by the manufacturer, apply the recommended number of coats and type of polish and/or finish in accordance with manufacturer's written instructions.
- D. When construction traffic occurs over tile, cover resilient materials with reinforced kraft paper properly secured and maintained until removal is directed by COR. At entrances and where wheeled vehicles or carts are used, cover tile with plywood, hardboard, or particle board over paper, secured and maintained until removal is directed by COR.
- E. When protective materials are removed and immediately prior to acceptance, replace damaged tile and mouldings, re-clean resilient materials.

3.5 LOCATION:

- A. Unless otherwise indicated in construction documents, install tile flooring, under areas where casework, laboratory and pharmacy furniture and other equipment occur.
- B. Extend tile flooring for room into adjacent closets and alcoves.

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SECTION 09 68 00
CARPETING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Section specifies carpet, edge strips, adhesives, and other items required for complete installation.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Manufacturer, Color and Style of Carpet and Edge Strip: Refer to Construction Document sheet AI601 "Finish Schedule and Legend"
- C. Resilient Wall Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.
- D. Testing of Concrete Floors Before Installation: Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

1.3 QUALITY ASSURANCE:

- A. Installer Qualifications: A company specializing in carpet installation with a minimum three (3) years' experience and employing experienced flooring installers who have retained, and currently hold, an INSTALL Certification, or a certification from a comparable certification program, and a valid OSHA 10 certification.
 - 1. Installers to be certified by INSTALL or a comparable certification program with the following minimum criteria:
 - a. US Department of Labor approved four (4) year apprenticeship program, 160 hours a year.
 - b. Career long training.
 - c. Manufacturer endorsed training.
 - d. Fundamental journeyman skills certification.
- B. Mockup: Install 3.04 x 3.04 m (10 x 10 ft.) minimum mockup to verify selections made under sample submittals, to demonstrate aesthetic effects, and to set quality standards for fabrication and installation. Engage a qualified independent inspector approved by COR is to examine carpet installation workmanship of mockup and evaluate the workmanship according to the criteria established by INSTALL's Certification Program submit a report of installation evaluation. COR approved mockups may become part of the completed Project if undisturbed at the time of Substantial Completion.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Product Data:
 - 1. Manufacturer's catalog data and printed documentation stating physical characteristics, durability, resistance to fading and flame resistance characteristics for each type of carpet material and installation accessory.
 - 2. Manufacturer's printed installation instructions for the carpet, including preparation of installation substrate, seaming techniques and recommended adhesives and tapes.
- D. Samples:
 - 1. Carpet: "Production Quality" samples 305 x 305 mm (12 x 12 inches) of carpets, showing quality, pattern and color specified in Section 09 06 00, SCHEDULE FOR FINISHES.
 - 2. Floor Edge Strip (Molding): 152 mm (6 inches) long of each color and type specified.
 - 3. Base Edge Strip (Molding): 152 mm (6 inches) long of each color specified.
- E. Shop Drawings: Installers layout plan showing seams and cuts for sheet carpet and carpet module.
- F. Maintenance Data: Carpet manufacturer's maintenance instructions describing recommended type of cleaning equipment and material, spotting and cleaning methods and cleaning cycles.
- G. Installer's Qualifications.
- H. Manufacturer's warranty.

1.5 DELIVERY AND STORAGE:

- A. Deliver carpet in manufacturer's original wrappings and packages clearly labeled with manufacturer's brand name, size, dye lot number and related information. Transport carpet to job site in a manner that prevents damage and distortion that might render it unusable. When bending or folding is unavoidable for delivery purposes, unfold carpet and lay flat immediately.

- B. Deliver adhesives in containers clearly labeled with manufacturer's brand name, number, installation instructions, safety instructions and flash points.
- C. Store in a clean, dry, well-ventilated area, protected from damage and soiling. Before installation, acclimate carpet to the atmospheric conditions of the areas in which it will be installed for 2 days prior to installation

1.6 ENVIRONMENTAL REQUIREMENTS:

- A. Maintain areas in which carpeting is to be installed at a temperature between 18 - 35 degrees C (65 - 95 degrees F) with a maximum relative humidity of 65 percent for two (2) days before installation, during installation and for three (3) days after installation.
- B. Minimum Substrate Surface Temperature: 18 degrees C (65 degrees F) at time of installation.
- C. Three (3) days after installation, maintain minimum temperature of 10 degrees C (50 degrees F) for the duration of the contract.

1.7 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their carpet for a minimum of ten (10) years from date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American National Standards Institute (ANSI):
ANSI/NSF 140-10.....Sustainable Carpet Assessment Standard
- C. American Association of Textile Chemists and Colorists (AATCC):
16-04.....Colorfastness to Light
134-11.....Electric Static Propensity of Carpets
165-08.....Colorfastness to Crocking: Textile Floor
Coverings-AATCC Crockmeter Method
174-11.....Antimicrobial Activity Assessment of New
Carpets
- D. ASTM International (ASTM):
D1335-12.....Tuft Bind of Pile Yarn Floor Coverings

D3278-96(R2011).....Flash Point of Liquids by Small Scale Closed-
Cup Apparatus

D5116-10.....Determinations of Organic Emissions from Indoor
Materials/Products

D5252-11.....Operation of the Hexapod Tumble Drum Tester

D5417-11.....Operation of the Vettermann Drum Tester

E648-14c.....Critical Radiant Flux of Floor-Covering Systems
Using a Radiant Heat Energy Source

E. Code of Federal Regulation (CFR):

40 CFR 59.....Determination of Volatile Matter Content, Water
Content, Density Volume Solids, and Weight
Solids of Surface Coating

F. The Carpet and Rug Institute (CRI):

CIS.....Carpet Installation Standard

G. International Standards and Training Alliance (INSTALL)

H. International Organization for Standardization (ISO):

2551-81.....Machine-Made Textile Floor Coverings

I. U.S. Consumer Product and Safety Commission (CPSC):

16 CFR 1630.....Surface Flammability of Carpets and Rugs

PART 2 - PRODUCTS

2.1 CARPET:

A. Physical Characteristics:

1. Carpet free of visual blemishes, streaks, poorly dyed areas, fuzzing
of pile yarn, spots or stains and other physical and manufacturing
defects.

2. Type:

a. Carpet Construction: Tufted.

b. Carpet Type: Modular tile 610 by 610 mm square (24 by 24 inch
square) with 0.15 percent growth/shrink rate in accordance with
ISO 2551.

d. Pile Fiber: Commercial 100 percent branded (federally registered
trademark), nylon continuous filament.

3. Static Control: Provide static control to permanently regulate
static buildup to less than 3.5kV when tested at 20 percent relative
humidity and 21 degrees C (70 degrees F) in accordance with AATCC
134.

SPEC WRITER NOTES:

4. Backing Materials: Provide backing for release adhesive for modular tile installations.
 - a. Modular Tile:
 - 1) Primary Backing/Backcoating: Manufacturer's standard composite materials.
 - 2) Secondary Backing: Manufacturer's standard material.
5. Appearance Retention Rating (ARR): Carpet to be tested and have the minimum 3.5 - 4.0 severe ARR when tested in accordance with either the ASTM D5252 (Hexapod) or ASTM D5417 (Vettermann) test methods using the number of cycles for short and long term tests as specified in the ASTM standard.
6. Tuft Bind: Comply with ASTM D1335 for tuft bind force required to pull a tuft or loop free from carpet backing with a minimum 36 N (8 pound) average force for modular carpet tile.
7. Colorfastness to Crocking: Dry and wet crocking and water bleed, comply with AATCC 165 Color Transference Chart for colors, minimum class 4 rating.
8. Colorfastness to Light (AATCC 16, Option 3): Color change between the exposed and unexposed carpet areas equivalent to a minimum of Grade 4 on the Gray Scale for Color Change after an exposure of 40 AFU (AATCC fading units) for all specified colors.
9. Delamination Strength: Minimum of 440 N/m (2.5 lb./inch) between secondary backing.
10. Flammability and Critical Radiant Flux Requirements:
 - a. Comply with 16 CFR 1630.
 - b. Test Carpet in accordance with ASTM E648.
 - c. Class I: Minimum critical radiant flux of 0.45 watts per square centimeter (2.9 watts per square inch).
 - e. Carpet in corridors, exits and Medical Facilities to be Class I.
11. Average Pile Yarn Density (APYD):
 - a. Corridors, lobbies, entrances, common areas or multipurpose rooms, open offices, waiting areas and dining areas: Minimum APYD 6000.
 - b. Other areas: Minimum APYD 4000.

2.2 ADHESIVE AND CONCRETE PRIMER:

- A. Provide water resistant, mildew resistant, nonflammable, and nonstaining adhesives and concrete primers for carpet installation.

Provide release adhesive for modular tile carpet as recommended by the carpet manufacturer. Provide adhesives flashpoint of minimum 60 degrees C (140 degrees F) in accordance with ASTM D3278. Materials are to have a VOC maximum of 50 g/L when calculated according to 40 CFR 59, (EPA Method 24).

2.3 SEAMING TAPE:

- A. Provide tape for seams as recommended by the carpet manufacturer for the type of seam used in installation. Seam sealant is to have a maximum VOC content of 50 g/L when calculated according to 40 CFR 59, (EPA Method 24). Do not use sealants that contain 1,1,1-trichloroethane or toluene.

2.4 EDGE STRIPS (MOLDING):

- A. Metal:
 - 1. Hammered surface aluminum, pinless, clamp down type designed for the carpet being installed.
 - 2. Floor flange not less than 38 mm (1-1/2 inches) wide, face not less than 16 mm (5/8 inch) wide.
 - 3. Finish: Clear anodic coating unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Vinyl Edge Strip:
 - 1. Beveled floor flange minimum 50 mm (2 inches) wide.
 - 2. Beveled surface to finish flush with carpet for tight joint and other side to floor finish.
 - 3. Color as specified in Section 09 06 00, SCHEDULE FOR FINISHES.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION:

- A. Contractor to prepare and test surfaces to receive carpet and adhesives as per Section 09 05 16, SUBSURFACE PREPARATION FOR FLOOR FINISHES.

3.2 GENERAL INSTALLATION:

- A. Isolate area of installation from rest of building.
- B. Perform all work by manufacturer's approved installers. Conduct installation in accordance with the manufacturer's printed instructions and CRI CIS.
- C. Protect edges of carpet meeting hard surface flooring with molding and install in accordance with the molding manufacturer's printed instructions.

- D. Follow ventilation, personal protection, and other safety precautions recommended by the adhesive manufacturer. Continue ventilation during installation and for at least three (3) days following installation.
- E. Do not permit traffic or movement of furniture or equipment in carpeted area for 24 hours after installation.
- F. Complete other work which would damage the carpet prior to installation of carpet.
- G. Follow carpet manufacturer's recommendations for matching pattern and texture directions.
- H. Cut openings in carpet where required for installing equipment, pipes, outlets, and penetrations. Bind or seal cut edge of sheet carpet. Use additional adhesive to secure carpets around pipes and other vertical projections.

3.3 BROADLOOM CARPET INSTALLATION:

- A. Install broadloom carpet direct glue down smooth, uniform, and secure, with a minimum of seams.
- B. Apply regular, unnoticeable, and treated seams with a seam adhesive. Run side seams toward the light, where practical, and where such layout does not increase the number of seams. Install breadths parallel, with carpet pile in the same directions.
- C. Match patterns accurately. Neatly cut and fit cutouts, at door jambs, columns and ducts securely.
- D. Locate seams at doorways parallel to and centered directly under doors. Do not make seams perpendicular to doors or at pivot points.
- E. Provide seams at changes in directions of corridors to follow the wall line parallel to the carpet direction. Lay the carpet lengthwise down the corridors with widths less than 1.82 m (6 feet).

3.4 MODULAR TILE INSTALLATION:

- A. Install per CRI CIS, Adhesive Application.
- B. Lay carpet modules with pile in same direction unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.
- C. Install carpet modules so that cleaning methods and solutions do not cause dislocation of modules.
- D. Lay carpet modules uniformly to provide tight flush joints free from movement when subject to traffic.

3.5 EDGE STRIPS INSTALLATION

- A. Install edge strips over exposed carpet edges adjacent to uncarpeted finish flooring.
- B. Anchor metal strips to floor with suitable fasteners. Apply adhesive to edge strips, insert carpet into lip and press it down over carpet.
- C. Anchor vinyl edge strip to floor with adhesive. Apply adhesive to edge strip and insert carpet into lip and press lip down over carpet.

3.6 PROTECTION AND CLEANING:

- A. Once a carpet installation is complete, clean up scrap materials and debris, and vacuum the area, using manufacturer-approved equipment. Inspect seams carefully for evenness and protruding backing yarns, and inspect the perimeter of the installation for an acceptable finished appearance.
- B. Protect installed carpet if furniture is being moved, by laying plywood, fiberboard or porous non-staining sheeting material for minimum time practical. Based on manufacturer guidelines, protect carpet from rolling or foot traffic. Protect against other materials or renovation or construction activities, including dust, debris, paint, contractor traffic, until it is ready for its final use.
- C. Do not move furniture or equipment on unprotected carpeted surfaces.
- D. Just before final acceptance of work, remove protection and vacuum carpet clean.

- - - E N D - - -

SECTION 09 91 00
PAINTING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Work of this Section includes all labor, materials, equipment, and services necessary to complete the painting and finishing as shown on the construction documents and/or specified herein, including, but not limited to, the following:
1. Prime coats which may be applied in shop under other sections.
 2. Prime painting unprimed surfaces to be painted under this Section.
 3. Painting items furnished with a prime coat of paint, including touching up of or repairing of abraded, damaged or rusted prime coats applied by others.
 4. Painting ferrous metal (except stainless steel) exposed to view.
 5. Painting galvanized ferrous metals exposed to view.
 6. Painting interior concrete block exposed to view.
 7. Painting gypsum drywall exposed to view.
 8. Painting of wood exposed to view, except items which are specified to be painted or finished under other Sections of these specifications. Back painting of all wood in contact with concrete, masonry or other moisture areas.
 9. Painting pipes, pipe coverings, conduit, ducts, insulation, hangers, supports and other mechanical and electrical items and equipment exposed to view.
 10. Painting surfaces above, behind or below grilles, gratings, diffusers, louvers lighting fixtures, and the like, which are exposed to view through these items.
 11. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.
 12. Incidental painting and touching up as required to produce proper finish for painted surfaces, including touching up of factory finished items.
 13. Painting of any surface not specifically mentioned to be painted herein or on construction documents, but for which painting is obviously necessary to complete the job, or work which comes within the intent of these specifications, is to be included as though specified.

1.2 RELATED WORK:

- A. Activity Hazard Analysis: Section 01 35 26, SAFETY REQUIREMENTS.
- B. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.
- C. Shop prime painting of steel and ferrous metals: Division 05 - METALS, Division 08 - OPENINGS; Division 10 - SPECIALTIES;; Division 12 - FURNISHINGS; Division 22 - PLUMBING; Division 23 - HEATING; VENTILATION AND AIR-CONDITIONING; Division 26 - ELECTRICAL; Division 27 - COMMUNICATIONS; and Division 28 - ELECTRONIC SAFETY AND SECURITY sections.
- D. Prefinished flush doors with transparent finishes: Section 08 14 00, WOOD DOORS.
- E. Asphalt and concrete pavement marking: Section 32 17 23, PAVEMENT MARKINGS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
- C. Painter qualifications.
- D. Manufacturer's Literature and Data:
 - 1. Before work is started, or sample panels are prepared, submit manufacturer's literature and technical data, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one (1) list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- E. Sample Panels:
 - 1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
 - 2. Panels to Show Color: Composition board, 100 x 250 mm (4 x 10 inch).

3. Panel to Show Transparent Finishes: Wood of same species and grain pattern as wood approved for use, 100 x 250 mm (4 x 10 inch face) minimum, and where both flat and edge grain will be exposed, 250 mm (10 inches) long by sufficient size, 50 x 50 mm (2 x 2 inch) minimum or actual wood member to show complete finish.
4. Attach labels to panel stating the following:
 - a. Federal Specification Number or manufacturers name and product number of paints used.
 - b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES.
 - c. Product type and color.
 - d. Name of project.
5. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.
- F. Sample of identity markers if used.
- G. Manufacturers' Certificates indicating compliance with specified requirements:
 1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
 2. High temperature aluminum paint.
 3. Epoxy coating.
 4. Intumescent clear coating or fire retardant paint.
 5. Plastic floor coating.

1.4 DELIVERY AND STORAGE:

- A. Deliver materials to site in manufacturer's sealed container marked to show following:
 1. Name of manufacturer.
 2. Product type.
 3. Batch number.
 4. Instructions for use.
 5. Safety precautions.
- B. In addition to manufacturer's label, provide a label legibly printed as following:
 1. Federal Specification Number, where applicable, and name of material.
 2. Surface upon which material is to be applied.
 3. Specify Coat Types: Prime; body; finish; etc.

- C. Maintain space for storage, and handling of painting materials and equipment in a ventilated, neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.
- D. Store materials at site at least 24 hours before using, at a temperature between 7 and 30 degrees C (45 and 85 degrees F).

1.5 QUALITY ASSURANCE:

- A. Qualification of Painters: Use only qualified journeyman painters for the mixing and application of paint on exposed surfaces. Submit evidence that key personnel have successfully performed surface preparation and application of coating on a minimum of three (3) similar projects within the past three (3) years.
- B. Paint Coordination: Provide finish coats which are compatible with the prime paints used. Review other Sections of these specifications in which prime paints are to be provided to ensure compatibility of the total coatings system for the various substrates. Upon request from other subcontractors, furnish information on the characteristics of the finish materials proposed to be used, to ensure that compatible prime coats are used. Provide barrier coats over incompatible primers or remove and re-prime as required. Notify the Contracting Officer Representative (COR) in writing of any anticipated problems using the coating systems as specified with substrates primed by others.

1.6 REGULATORY REQUIREMENTS:

- A. Paint materials are to conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
 - 1. Volatile Organic Compounds (VOC) Emissions Requirements: Field-applied paints and coatings that are inside the waterproofing system to not exceed limits of authorities having jurisdiction.
 - 2. Lead-Base Paint:
 - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
 - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
 - c. Do not use coatings having a lead content over 0.06 percent by weight of non-volatile content.

3. Asbestos: Provide materials that do not contain asbestos.
4. Chromate, Cadmium, Mercury, and Silica: Provide materials that do not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
5. Human Carcinogens: Provide materials that do not contain any of the ACGIH-BKLT and ACGIH-DOC confirmed or suspected human carcinogens.
6. Use high performance acrylic paints in place of alkyd paints.

1.7 SAFETY AND HEALTH

- A. Apply paint materials using safety methods and equipment in accordance with the following:
 1. Comply with applicable Federal, State, and local laws and regulations, and with the ACCIDENT PREVENTION PLAN, including the Activity Hazard Analysis (AHA) as specified in Section 01 35 26, SAFETY REQUIREMENTS. The AHA is to include analyses of the potential impact of painting operations on painting personnel and on others involved in and adjacent to the work zone.
- B. Safety Methods Used During Paint Application: Comply with the requirements of SSPC PA Guide 10.
- C. Toxic Materials: To protect personnel from overexposure to toxic materials, conform to the most stringent guidance of:
 1. The applicable manufacturer's Material Safety Data Sheets (MSDS) or local regulation.
 2. 29 CFR 1910.1000.
 3. ACHIH-BKLT and ACGIH-DOC, threshold limit values.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. American Conference of Governmental Industrial Hygienists (ACGIH):
ACGIH TLV-BKLT-2012.....Threshold Limit Values (TLV) for Chemical Substances and Physical Agents and Biological Exposure Indices (BEIs)
ACGIH TLV-DOC-2012.....Documentation of Threshold Limit Values and Biological Exposure Indices, (Seventh Edition)
- C. ASME International (ASME):
A13.1-07(R2013).....Scheme for the Identification of Piping Systems
- D. Code of Federal Regulation (CFR):

40 CFR 59.....Determination of Volatile Matter Content, Water
Content, Density Volume Solids, and Weight Solids
of Surface Coating

E. Commercial Item Description (CID):

A-A-1272A.....Plaster Gypsum (Spackling Compound)

F. Federal Specifications (Fed Spec):

TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For
Waterproofing Concrete and Masonry Walls) (CEP)

G. Master Painters Institute (MPI):

1.....Aluminum Paint

4.....Interior/ Exterior Latex Block Filler

5.....Exterior Alkyd Wood Primer

7.....Exterior Oil Wood Primer

8.....Exterior Alkyd, Flat MPI Gloss Level 1

9.....Exterior Alkyd Enamel MPI Gloss Level 6

10.....Exterior Latex, Flat

11.....Exterior Latex, Semi-Gloss

18.....Organic Zinc Rich Primer

22.....Aluminum Paint, High Heat (up to 590° - 1100F)

27.....Exterior / Interior Alkyd Floor Enamel, Gloss

31.....Polyurethane, Moisture Cured, Clear Gloss

36.....Knot Sealer

43.....Interior Satin Latex, MPI Gloss Level 4

44.....Interior Low Sheen Latex, MPI Gloss Level 2

45.....Interior Primer Sealer

46.....Interior Enamel Undercoat

47.....Interior Alkyd, Semi-Gloss, MPI Gloss Level 5

48.....Interior Alkyd, Gloss, MPI Gloss Level 6

50.....Interior Latex Primer Sealer

51.....Interior Alkyd, Eggshell, MPI Gloss Level 3

52.....Interior Latex, MPI Gloss Level 3

53.....Interior Latex, Flat, MPI Gloss Level 1

54.....Interior Latex, Semi-Gloss, MPI Gloss Level 5

59.....Interior/Exterior Alkyd Porch & Floor Enamel, Low
Gloss

60.....Interior/Exterior Latex Porch & Floor Paint, Low
Gloss

- 66.....Interior Alkyd Fire Retardant, Clear Top-Coat (ULC
Approved)
- 67.....Interior Latex Fire Retardant, Top-Coat (ULC
Approved)
- 68.....Interior/ Exterior Latex Porch & Floor Paint,
Gloss
- 71.....Polyurethane, Moisture Cured, Clear, Flat
- 77.....Epoxy Cold Cured, Gloss
- 79.....Marine Alkyd Metal Primer
- 90.....Interior Wood Stain, Semi-Transparent
- 91.....Wood Filler Paste
- 94.....Exterior Alkyd, Semi-Gloss
- 95.....Fast Drying Metal Primer
- 98.....High Build Epoxy Coating
- 101.....Epoxy Anti-Corrosive Metal Primer
- 108.....High Build Epoxy Coating, Low Gloss
- 114.....Interior Latex, Gloss
- 119.....Exterior Latex, High Gloss (acrylic)
- 134.....Galvanized Water Based Primer
- 135.....Non-Cementitious Galvanized Primer
- 138.....Interior High Performance Latex, MPI Gloss Level 2
- 139.....Interior High Performance Latex, MPI Gloss Level 3
- 140.....Interior High Performance Latex, MPI Gloss Level 4
- 141.....Interior High Performance Latex (SG) MPI Gloss
Level 5
- 163.....Exterior Water Based Semi-Gloss Light Industrial
Coating, MPI Gloss Level 5
- H. Society for Protective Coatings (SSPC):
 - SSPC SP 1-82 (R2004).....Solvent Cleaning
 - SSPC SP 2-82 (R2004).....Hand Tool Cleaning
 - SSPC SP 3-28 (R2004).....Power Tool Cleaning
 - SSPC SP 10/NACE No.2.....Near-White Blast Cleaning
 - SSPC PA Guide 10.....Guide to Safety and Health Requirements
- I. Maple Flooring Manufacturer's Association (MFMA):
- J. U.S. National Archives and Records Administration (NARA):
 - 29 CFR 1910.1000.....Air Contaminants
- K. Underwriter's Laboratory (UL)

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Conform to the coating specifications and standards referenced in PART 3. Submit manufacturer's technical data sheets for specified coatings and solvents.

2.2 PAINT PROPERTIES:

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.
- C. Provide undercoat paint produced by the same manufacturer as the finish coats. Use only thinners approved by the paint manufacturer and use only to recommended limits.
- D. VOC Content: For field applications that are inside the weatherproofing system, paints and coating to comply with VOC content limits of authorities having jurisdiction and the following VOC content limits:
 - 1. Flat Paints and Coatings: 50 g/L.
 - 2. Non-flat Paints and Coatings: 150 g/L.
 - 3. Dry-Fog Coatings: 400 g/L.
 - 4. Primers, Sealers, and Undercoaters: 200 g/L.
 - 5. Anticorrosive and Antirust Paints applied to Ferrous Metals: 250 g/L.
 - 6. Zinc-Rich Industrial Maintenance Primers: 340 g/L.
 - 7. Pretreatment Wash Primers: 420 g/L.
 - 8. Shellacs, Clear: 730 g/L.
 - 9. Shellacs, Pigmented: 550 g/L.
- E. VOC test method for paints and coatings is to be in accordance with 40 CFR 59 (EPA Method 24). Part 60, Appendix A with the exempt compounds' content determined by Method 303 (Determination of Exempt Compounds) in the South Coast Air Quality Management District's (SCAQMD) "Laboratory Methods of Analysis for Enforcement Samples" manual.

2.3 PLASTIC TAPE:

- A. Pigmented vinyl plastic film in colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES or specified.
- B. Pressure sensitive adhesive back.

C. Widths as shown on construction documents.

1.4 Biobased Content

A. Paint products shall comply with following bio-based standards for biobased materials:

Material Type	Percent by Weight
Interior Paint	20 percent biobased material
Interior Paint- Oil Based and Solvent Alkyd	67 percent biobased material
Exterior Paint	20 percent biobased material
Wood & Concrete Stain	39 percent biobased content
Polyurethane Coatings	25 percent biobased content
Water Tank Coatings	59 percent biobased content
Wood & Concrete Sealer-Membrane Concrete Sealers	11 percent biobased content
Wood & Concrete Sealer-Penetrating Liquid	79 percent biobased content

B. The minimum-content standards are based on the weight (not the volume) of the material.

PART 3 - EXECUTION

3.1 JOB CONDITIONS:

A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.

1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each day's work.

B. Atmospheric and Surface Conditions:

1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.
 - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the COR and the product manufacturer. Under no circumstances are application conditions to exceed manufacturer recommendations.

- c. When the relative humidity exceeds 85 percent; or to damp or wet surfaces; unless otherwise permitted by the paint manufacturer's printed instructions.
- 2. Maintain interior temperatures until paint dries hard.
- 3. Do no exterior painting when it is windy and dusty.
- 4. Do not paint in direct sunlight or on surfaces that the sun will warm.
- 5. Apply only on clean, dry and frost-free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces only when allowed by manufacturer's printed instructions.
 - b. Concrete and masonry when permitted by manufacturer's recommendations, dampen surfaces to which water thinned acrylic and cementitious paints are applied with a fine mist of water on hot dry days to prevent excessive suction and to cool surface.
- 6. Varnishing:
 - a. Apply in clean areas and in still air.
 - b. Before varnishing vacuum and dust area.
 - c. Immediately before varnishing wipe down surfaces with a tack rag.

3.2 INSPECTION:

- A. Examine the areas and conditions where painting and finishing are to be applied and correct any conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions are corrected to permit proper installation of the work.

3.3 GENERAL WORKMANSHIP REQUIREMENTS:

- A. Application may be by brush or roller. Spray application only upon acceptance from the COR in writing.
- B. Furnish to the COR a painting schedule indicating when the respective coats of paint for the various areas and surfaces will be completed. This schedule is to be kept current as the job progresses.
- C. Protect work at all times. Protect all adjacent work and materials by suitable covering or other method during progress of work. Upon completion of the work, remove all paint and varnish spots from floors, glass and other surfaces. Remove from the premises all rubbish and accumulated materials of whatever nature not caused by others and leave work in a clean condition.
- D. Remove and protect hardware, accessories, device plates, lighting fixtures, and factory finished work, and similar items, or provide in

place protection. Upon completion of each space, carefully replace all removed items by workmen skilled in the trades involved.

- E. When indicated to be painted, remove electrical panel box covers and doors before painting walls. Paint separately and re-install after all paint is dry.
- F. Materials are to be applied under adequate illumination, evenly spread and flowed on smoothly to avoid runs, sags, holidays, brush marks, air bubbles and excessive roller stipple.
- G. Apply materials with a coverage to hide substrate completely. When color, stain, dirt or undercoats show through final coat of paint, the surface is to be covered by additional coats until the paint film is of uniform finish, color, appearance and coverage, at no additional cost to the Government.
- H. All coats are to be dry to manufacturer's recommendations before applying succeeding coats.
- I. All suction spots or "hot spots" in plaster after the application of the first coat are to be touched up before applying the second coat.
- J. Do not apply paint behind frameless mirrors that use mastic for adhering to wall surface.

3.4 SURFACE PREPARATION:

A. General:

- 1. The Contractor shall be held wholly responsible for the finished appearance and satisfactory completion of painting work. Properly prepare all surfaces to receive paint, which includes cleaning, sanding, and touching-up of all prime coats applied under other Sections of the work. Broom clean all spaces before painting is started. All surfaces to be painted or finished are to be completely dry, clean and smooth.
- 2. See other sections of specifications for specified surface conditions and prime coat.
- 3. Perform preparation and cleaning procedures in strict accordance with the paint manufacturer's instructions and as herein specified, for each particular substrate condition.
- 4. Clean surfaces before applying paint or surface treatments with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry. Schedule the cleaning

- and painting so that dust and other contaminants from the cleaning process will not fall in wet, newly painted surfaces.
5. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
- Concrete: 12 percent.
 - Fiber-Cement Board: 12 percent.
 - Masonry (Clay and CMU's): 12 percent.
 - Wood: 15 percent.
 - Gypsum Board: 12 percent.
 - Plaster: 12 percent.
- B. Wood:
- Sand to a smooth even surface and then dust off.
 - Sand surfaces showing raised grain smooth between each coat.
 - Wipe surface with a tack rag prior to applying finish.
 - Surface painted with an opaque finish:
 - Coat knots, sap and pitch streaks with MPI 36 (Knot Sealer) before applying paint.
 - Apply two coats of MPI 36 (Knot Sealer) over large knots.
 - After application of prime or first coat of stain, fill cracks, nail and screw holes, depressions and similar defects with wood filler paste. Sand the surface to make smooth and finish flush with adjacent surface.
 - Before applying finish coat, reapply wood filler paste if required, and sand surface to remove surface blemishes. Finish flush with adjacent surfaces.
 - Fill open grained wood such as oak, walnut, ash and mahogany with MPI 91 (Wood Filler Paste), colored to match wood color.
 - Thin filler in accordance with manufacturer's instructions for application.
 - Remove excess filler, wipe as clean as possible, dry, and sand as specified.
- C. Ferrous Metals:
- Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
 - Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3

- (Power Tool Cleaning). Where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
 - a. Fill flat head countersunk screws used for permanent anchors.
 - b. Do not fill screws of item intended for removal such as glazing beads.
 4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
 5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.
- D. Zinc-Coated (Galvanized) Metal Surfaces Specified Painted:
1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
 2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer) depending on finish coat compatibility.
- E. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:
1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
 2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
 3. Remove loose mortar in masonry work.
 4. Replace mortar and fill open joints, holes, cracks and depressions with new mortar specified in Section 04 05 13 MASONRY MORTARING, Section 04 05 16 MASONRY GROUTING. Do not fill weep holes. Finish to match adjacent surfaces.
 5. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three (3) days and brush thoroughly free of crystals.

6. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in Division 03, CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.

F. Gypsum Plaster and Gypsum Board:

1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.5 PAINT PREPARATION:

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two (2) component and two (2) part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.6 APPLICATION:

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in three (3) coats; prime, body, and finish. When two (2) coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.
- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COR.
- E. Apply by brush or roller. Spray application for new or existing occupied spaces only upon approval by acceptance from COR in writing.

1. Apply painting materials specifically required by manufacturer to be applied by spraying.
 2. In new construction and in existing occupied spaces, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in "Building and Structural Work Field Painting"; "Work not Painted"; motors, controls, telephone, and electrical equipment, fronts of sterilizes and other recessed equipment and similar prefinished items.
- F. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.7 PRIME PAINTING:

- A. After surface preparation, prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rabbets for stop and face glazing of wood, and for face glazing of steel.
- E. Wood and Wood Particleboard:
 1. Use same kind of primer specified for exposed face surface.
 - a. Exterior wood: MPI 7 (Exterior Oil Wood Primer) for new construction and MPI 5 (Exterior Alkyd Wood Primer) for repainting bare wood primer except where MPI 90 (Interior Wood Stain, Semi-Transparent) is scheduled.
 - b. Interior wood except for transparent finish: MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat), thinned if recommended by manufacturer.
 2. Apply two (2) coats of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) to surfaces of wood doors, including top and bottom edges, which are cut for fitting or for other reason.

3. Apply one (1) coat of primer MPI 7 (Exterior Oil Wood Primer) or MPI 5 (Exterior Alkyd Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) as soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop fabricated or assembled millwork and surfaces specified to have varnish, stain or natural finish.
4. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.
5. Apply MPI 67 (Interior Latex Fire Retardant, Top-Coat (UL Approved) to wood for fire retardant finish.

F. Metals except boilers, incinerator stacks, and engine exhaust pipes:

1. Steel and iron: MPI 95 (Fast Drying Metal Primer).
2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer).
3. Aluminum scheduled to be painted: MPI 95 (Fast Drying Metal Primer).

G. Gypsum Board:

1. Surfaces scheduled to have MPI 53 (Interior Latex, Flat) , MPI Gloss Level 1 MPI 52 (Interior Latex, MPI Gloss Level 3) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5) MPI 114 (Interior Latex, Gloss) finish: Use MPI 53 (Interior Latex, MPI Gloss Level 3) MPI 52 (Interior Latex, MPI Gloss Level 3) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5) MPI 114 (Interior Latex, Gloss) respectively.
2. Primer: MPI 50 (Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) in shower and bathrooms.

3.8 EXTERIOR FINISHES:

- A. Apply following finish coats where specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Steel and Ferrous Metal:
 1. Two (2) coats of MPI 8 (Exterior Alkyd, Flat) MPI 9 (Exterior Alkyd Enamel) MPI 94 (Exterior Alkyd, Semi-Gloss) on exposed surfaces, except on surfaces over 94 degrees C (201 degrees F).

3.9 INTERIOR FINISHES:

- A. Apply following finish coats over prime coats in spaces or on surfaces specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Metal Work:
 1. Apply to exposed surfaces.

2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
 - a. Apply two (2) coats of MPI 47 (Interior Alkyd, Semi-Gloss) unless specified otherwise.
 - b. Two (2) coats of MPI 48 (Interior Alkyd Gloss) MPI 51 (Interior Alkyd, Eggshell).
 - c. One (1) coat of MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss) on exposed interior surfaces of alkyd-amine enamel prime finished windows.
 - d. Asphalt Coated Metal: One (1) coat MPI 1 (Aluminum Paint).

C. Gypsum Board:

1. One (1) coat of MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) plus one (1) coat of MPI 139 (Interior High-Performance Latex, MPI Gloss level 3).
2. Two (2) coats of MPI 138 (Interior High-Performance Latex, MPI Gloss Level 2).
3. One (1) coat of MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) plus one (1) coat of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5) or MPI 114 (Interior Latex, Gloss).
4. One (1) coat of MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) plus one (1) coat of MPI 48 (Interior Alkyd Gloss).
5. Sealers:
 - a. MPI 31 (gloss) or MPI 71 (flat) thinned as recommended by manufacturer at rate of one (1) part of thinner to four (4) parts of varnish.
 - b. Apply sealers specified except sealer may be omitted where pigmented, penetrating, or wiping stains containing resins are used.
 - c. Allow manufacturer's recommended drying time before sanding, but not less than 24 hours or 36 hours in damp or muggy weather.
 - d. Sand as specified.
6. Paint Finish:
 - a. One (1) coat of MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) plus one (1) coat of MPI 47 (Interior Alkyd, Semi-Gloss).

- c. One (1) coat of MPI 45 Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) plus one (1) coat of MPI 48 (Interior Alkyd Gloss).
- d. Two (2) coats of MPI 51 (Interior Alkyd, Eggshell).
- D. Cement Board: One (1) coat of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2) MPI 139 (Interior High Performance Latex, MPI Gloss Level 3) MPI 140 (Interior High Performance Latex MPI Gloss Level 4) MPI 141 (Interior High Performance Latex, MPI Gloss Level 5 MPI 114 (Interior Latex, Gloss).
- E. Concrete Floors: One (1) coat of MPI 68 (Interior/ Exterior Latex Porch & Floor Paint, Gloss).
- F. Miscellaneous:
 - 1. Apply where specified in Section 09 06 00, SCHEDULE FOR FINISHES.
 - 2. MPI 1 (Aluminum Paint): Two (2) coats of aluminum paint.
 - 3. Existing acoustical units scheduled to be repainted except acoustical units with a vinyl finish:
 - a. Clean units free of dust, dirt, grease, and other deterrents to paint adhesion.

3.10 PAINT COLOR:

- A. Color and gloss of finish coats is specified in Section 09 06 00, SCHEDULE FOR FINISHES.
- B. For additional requirements regarding color see Articles, "REFINISHING EXISTING PAINTED SURFACE" and "MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE".
- C. Coat Colors:
 - 1. Color of priming coat: Lighter than body coat.
 - 2. Color of body coat: Lighter than finish coat.
 - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
 - 1. Paint to match color of casework where casework has a paint finish.
 - 2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.11 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE:

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish

coats to materials and equipment if not factory finished in space scheduled to be finished.

- B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified below.
- C. Paint various systems specified in Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.
- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in "BUILDING AND STRUCTURAL WORK FIELD PAINTING"; "Building and Structural Work not Painted".
- H. Color:
 - 1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
 - 2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:
 - a. White: Exterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.
 - b. Gray: Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
 - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
 - d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conducts containing fire alarm control wiring, and fire alarm equipment.

- e. Federal Safety Orange: Entire lengths of electrical conduits containing feeders 600 volts or more.
 - f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- I. Apply paint systems on properly prepared and primed surface as follows:
- 1. Exterior Locations:
 - a. Apply two (2) coats of MPI 8 (Exterior Alkyd, Flat) MPI 94 (Exterior Alkyd, Semi-gloss) MPI 9 (Exterior Alkyd Enamel) to the following ferrous metal items:
Vent and exhaust pipes with temperatures under 94 degrees C (201 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.
 - b. Apply two (2) coats of MPI 10 (Exterior Latex, Flat) MPI 11 (Exterior Latex, Semi-Gloss) MPI 119 (Exterior Latex, High Gloss (acrylic)) to galvanized and zinc-copper alloy metal.
 - c. Apply one (1) coat of MPI 22 (High Heat Resistant Coating), 650 degrees C (1200 degrees F) to incinerator stacks, boiler stacks, and engine generator exhaust.
 - 2. Interior Locations:
 - a. Apply two (2) coats of MPI 47 (Interior Alkyd, Semi-Gloss) to following items:
 - 1) Metal under 94 degrees C (201 degrees F) of items such as bare piping, fittings, hangers and supports.
 - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
 - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
 - b. Ferrous metal exposed in hydrotherapy equipment room and chlorinator room of water and sewerage treatment plants: One (1) coat of MPI 101 (Cold Curing Epoxy Primer) and one (1) coat of MPI 77 (Epoxy Cold Cured, Gloss MPI 98 (High Build Epoxy Coating)) MPI 108 (High Build Epoxy Marine coating).
 - c. Apply one (1) coat of MPI 50 (Interior Latex Primer Sealer) and one (1) coat of MPI 53 (Interior Latex, Flat, MPI Gloss Level 1) MPI 44 (Interior Low Sheen Latex) MPI 52 (Interior Latex, MPI Gloss Level 3) MPI 43 (Interior Satin Latex) MPI 54 (Interior Latex, Semi-

- Gloss, MPI Gloss Level 5) MPI 114 (Interior Latex, Gloss) on finish of insulation on boiler breeching and uptakes inside boiler house, drums, drumheads, oil heaters, feed water heaters, tanks and piping.
- d. Apply two (2) coats of MPI 22 (High Heat Resistant Coating) to ferrous metal surface over 94 degrees K (290 degrees F) of following items:
- 1) Garbage and trash incinerator.
 - 2) Medical waste incinerator.
 - 3) Exterior of boilers and ferrous metal in connection with boiler settings including supporting members, doors and door frames and fuel oil burning equipment.
 - 4) Steam line flanges, bare pipe, fittings, valves, hangers and supports over 94 degrees K (290 degrees F).
 - 5) Engine generator exhaust piping and muffler.
- e. Paint electrical conduits containing cables rated 600 volts or more using two (2) coats of MPI 9 (Exterior Alkyd Enamel) MPI 8 (Exterior Alkyd, Flat) MPI 94 (Exterior Alkyd, Semi-gloss) in the Federal Safety Orange color in exposed and concealed spaces full length of conduit.
3. Other exposed locations:
- a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two (2) coats of MPI 1 (Aluminum Paint).
 - b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One (1) coat of MPI 50 (Interior Latex Primer Sealer) and one (1) coat of MPI 10 (Exterior Latex, Flat) MPI 11 (Exterior Latex Semi-Gloss MPI 119 (Exterior Latex, High Gloss (acrylic)).

3.13 BUILDING AND STRUCTURAL WORK FIELD PAINTING:

- A. Painting and finishing of interior and exterior work except as specified here-in-after.
1. Painting and finishing of new and existing work including colors and gloss of finish selected is specified in Finish Schedule, Section 09 06 00, SCHEDULE FOR FINISHES.
 2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
 3. Painting of ferrous metal and galvanized metal.

4. Painting of wood with fire retardant paint exposed in attics, when used as mechanical equipment space (except shingles).
 5. Identity painting and safety painting.
- B. Building and Structural Work not Painted:
1. Prefinished items:
 - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
 - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
 2. Finished surfaces:
 - a. Hardware except ferrous metal.
 - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
 - c. Signs, fixtures, and other similar items integrally finished.
 3. Concealed surfaces:
 - a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
 - b. Inside walls or other spaces behind access doors or panels.
 - c. Surfaces concealed behind permanently installed casework and equipment.
 4. Moving and operating parts:
 - a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
 - b. Tracks for overhead or coiling doors, shutters, and grilles.
 5. Labels:
 - a. Code required label, such as Underwriters Laboratories Inc., Intertek Testing Service or Factory Mutual Research Corporation.
 - b. Identification plates, instruction plates, performance rating, and nomenclature.
 6. Galvanized metal:
 - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
 - b. Gas Storage Racks.
 - c. Except where specifically specified to be painted.
 7. Metal safety treads and nosings.

8. Gaskets.
9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
10. Face brick.
11. Structural steel encased in concrete, masonry, or other enclosure.
12. Structural steel to receive sprayed-on fire proofing.
13. Ceilings, walls, columns in interstitial spaces.
14. Ceilings, walls, and columns in pipe basements.
15. Wood Shingles.

3.14 IDENTITY PAINTING SCHEDULE:

- A. Identify designated service in new buildings or projects with extensive remodeling in accordance with ASME A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels. For existing spaces where work is minor match existing.
 1. Legend may be identified using snap-on coil plastic markers or by paint stencil applications.
 2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12.2 M (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
 3. Locate Legends clearly visible from operating position.
 4. Use arrow to indicate direction of flow using black stencil paint.
 5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on construction documents where asterisk appears for High, Medium, and Low Pressure designations as follows:
 - a. High Pressure - 414 kPa (60 psig) and above.
 - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
 - c. Low Pressure - 103 kPa (14 psig) and below.
 - d. Add Fuel oil grade numbers.
 6. Legend name in full or in abbreviated form as follows:

	COLOR OF	COLOR OF	COLOR OF	LEGEND
PIPING	EXPOSED PIPING	BACKGROUND	LETTERS	ABBREVIATIONS

St. Cloud VAMC
St. Cloud, MN

Adult Day Health Care Extended Care Support
VA263-15-C-0137

Blow-off	Green	White	Blow-off
Boiler Feedwater	Green	White	Blr Feed
A/C Condenser Water			
Supply	Green	White	A/C Cond Wtr Sup
A/C Condenser Water			
Return	Green	White	A/C Cond Wtr Ret
Chilled Water Supply	Green	White	Ch. Wtr Sup
Chilled Water Return	Green	White	Ch. Wtr Ret
Shop Compressed Air	Blue	White	Shop Air
Air-Instrument Controls	Green	White	Air-Inst Cont
Drain Line	Green	White	Drain
Emergency Shower	Green	White	Emg Shower
High Pressure Steam	Green	White	H.P. _____ *
High Pressure Condensate			
Return	Green	White	H.P. Ret _____ *
Medium Pressure Steam	Green	White	M. P. Stm _____ *
Medium Pressure Condensate			
Return	Green	White	M.P. Ret _____ *
Low Pressure Steam	Green	White	L.P. Stm _____ *
Low Pressure Condensate			
Return	Green	White	L.P. Ret _____ *
High Temperature Water			
Supply	Green	White	H. Temp Wtr Sup
High Temperature Water			
Return	Green	White	H. Temp Wtr Ret
Hot Water Heating Supply	Green	White	H. W. Htg Sup
Hot Water Heating Return	Green	White	H. W. Htg Ret
Gravity Condensate Return	Green	White	Gravity Cond Ret
Pumped Condensate Return	Green	White	Pumped Cond Ret
Vacuum Condensate Return	Green	White	Vac Cond Ret
Fuel Oil - Grade	Brown	White	Fuel Oil-Grade
(Diesel Fuel included under Fuel Oil)			
Boiler Water Sampling	Green	White	Sample
Chemical Feed	Green	White	Chem Feed
Continuous Blow-Down	Green	White	Cont. B D
Pumped Condensate	Green	White	Pump Cond
Pump Recirculating	Green	White	Pump-Recirc.
Vent Line	Green	White	Vent
Alkali	Orange	Black	Alk
Bleach	Orange	Black	Bleach
Detergent	Yellow	Black	Det
Liquid Supply	Yellow	Black	Liq Sup
Reuse Water	Yellow	Black	Reuse Wtr
Cold Water (Domestic)	White	Green	C.W. Dom

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Hot Water (Domestic)

Supply	White	Yellow	Black	H.W. Dom
Return	White	Yellow	Black	H.W. Dom Ret
Tempered Water	White	Yellow	Black	Temp. Wtr

Ice Water

Supply	White	Green	White	Ice Wtr
Return	White	Green	White	Ice Wtr Ret

Reagent Grade Water

Green White RG

Reverse Osmosis

Green White RO

Sanitary Waste

Green White San Waste

Sanitary Vent

Green White San Vent

Storm Drainage

Green White St Drain

Pump Drainage

Green White Pump Disch

Chemical Resistant Pipe

Waste Orange Black Acid Waste

Vent Orange Black Acid Vent

Atmospheric Vent

Green White ATV

Silver Recovery

Green White Silver Rec

Oral Evacuation

Green White Oral Evac

Fuel Gas

Yellow Black Gas

Fire Protection Water

Sprinkler Red Red White Auto Spr

Standpipe Red Red White Stand

Sprinkler Red Red White Drain

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6096 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, 5000.

8. See Sections for methods of identification, legends, and abbreviations of the following:

a. Conduits containing high voltage feeders over 600 volts:

Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS

Section 28 05 33, RACEWAYS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY.

B. Fire and Smoke Partitions:

1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
 2. Stenciled message: "SMOKE BARRIER" or, "FIRE BARRIER" as applicable.
 3. Locate not more than 6096 mm (20 feet) on center on corridor sides of partitions, and with a least one (1) message per room on room side of partition.
 4. Use semi-gloss paint of color that contrasts with color of substrate.
- C. Identify columns in pipe basements and interstitial space:
1. Apply stenciled number and letters to correspond with grid numbering and lettering indicated on construction documents.
 2. Paint numbers and letters 101 mm (4 inches) high, locate 45 mm (18 inches) below overhead structural slab.
 3. Apply on four (4) sides of interior columns and on inside face only of exterior wall columns.
 4. Color:
 - a. Use black on concrete columns.
 - b. Use white or contrasting color on steel columns.

3.15 PROTECTION CLEAN UP, AND TOUCH-UP:

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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**SECTION 10 21 23
CUBICLE CURTAIN TRACKS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies: cubicle curtain track (C.C.T.)

1.2 RELATED WORK

- A. Steel shapes for suspending track assembly: Section 05 50 00, METAL FABRICATIONS.
- B. Acoustical ceiling tile and suspension systems Section 09 51 00, ACOUSTICAL CEILINGS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
1. 305 mm (12 inch) long piece of cubicle curtain track with carrier access and end stop.
 2. Clip anchor for fastening track to grid system of acoustical ceilings.
- C. Shop Drawings: Showing layout of tracks and method of anchorage.
- D. Manufacturer's Literature and Data:
1. Cubicle curtain track.

1.4 DELIVERY, STORAGE AND HANDLING

- A. Deliver material in original package marked to identify the contents, brand name, and the name of the manufacturer or supplier.
- B. Store in dry and protected location. Store so as to not bend or warp the tracks.
- C. Do not open packages until contents are needed for installation, unless verification inspection is required.

1.5 WARRANTY

- A. Construction Warranty: Cubicle curtain tracks are subject to the terms of the Article "Warranty of Construction," FAR clause 52.246-21.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

CUBICLE CURTAIN TRACK

B. ASTM International (ASTM):

- B221-14.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes
- B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Shapes, and Tubes (Metric)
- B456-11.....Electrodeposited Coatings for Copper Plus
Nickel Plus Chromium and Nickel Plus Chromium

C. Aluminum Association (AA):

- DAF 45-09.....Designation System for Aluminum Finishes

D. American Architectural Manufacturers Association (AAMA):

- 2603-13.....Voluntary Specification, Performance
Requirements and Test Procedures for Pigmented
Organic Coatings on Aluminum Extrusions and
Panels

E. The National Association of Architectural Metal Manufacturers (NAAMM):

- AMP 500 Series.....Metal Finishes Manual

PART 2 - PRODUCTS

2.1 CUBICLE CURTAIN TRACKS

- A. Channel Tracks (Surface Mounted Type): Extruded aluminum,
ASTM B221M (B221), alloy 6063, temper T5 or T6, channel shaped, with
smooth inside raceway for curtain carriers.
- B. Not Used
- C. Not Used
- D. Curtain Carriers: Nylon carriers, with nylon wheels on metal or nylon
axles.
 - 1. Equip each carrier with either stainless steel, chromium plated
brass or steel hooks with swivel, or nickel chromium plated brass or
stainless steel bead chain
 - 2. Hook for bead chain may be the same material and finish as the bead
chain or may be chromium plated steel.
 - 3. Provide 2.2 carriers for every 305 mm (1 foot) of each section of
each track length, plus one (1) additional carrier.
- E. End Stop Connectors, Ceiling Flanges and Other Accessories: Fabricate
from the same material with the same finish as the tracks or from
nylon.

- F. Hangers and Fittings: Fabricate from the same material with the same finish as the tracks. Hangers may be round or square for channel tracks and round for tubular tracks. Design fittings to be compatible with design of tracks and to safely transmit the track load to the hangers.
- G. At end of each section of track, make provision for insertion and removal of carriers. Design to prevent accidental removal of carrier. Provide operating mechanism shall be removable with common tools.

2.2. SHOWER CURTAIN TRACK

Not Used

2.3 INTRAVENOUS SUPPORT ASSEMBLY

Not Used

2.4 FASTENERS

- A. Exposed Fasteners, Screws and Bolts: Stainless steel or chromium/nickel plated brass.
- B. Concealed Fasteners, Screws and Bolts: Hot-dip galvanized.
- C. Metal Clips: Anchor curtain tracks to exposed grid of lay-in acoustical tile ceilings, with concealed metal (butterfly) type or two piece snap locking type ceiling clip of high strength spring steel.
 - 1. When it is not possible to install the metal ceiling clip, the cubicle curtain track may be screwed to the ceiling grid.

2.5 FINISHES

- A. Aluminum: Finish numbers for aluminum specified are in accordance with AA DAF 45. AA-C22A31 finish, chemically etched medium matte with clear anodic coating, Class II Architectural, .01 mm (0.4 mils) thick.
- B. Chrome/Nickel Plating: Satin or polished finish, ASTM B546, minimum thickness of chromium plate as follows:
 - 1. 0.005 mm (0.2 mil) on copper alloys.
 - 2. 0.01 mm (0.4 mil) on steel.
- C. Stainless Steel: No. 4 in accordance with NAAMM AMP 500.
- D. Baked Enamel or Powder Coat Finish: AAMA 2603.

2.6 FABRICATION

- A. Weld and grind smooth joints of fabricated components.
- B. Form tracks and bends of lengths that will produce the minimum number of joints. Make track sections up to 4877 mm (16 feet) without joints. Form corner bend on a 305 mm (12 inch) radius.

- C. Provide steel anchor plates, supports, and anchors for securing components to building construction.
- D. Form flat surface without distortion.
- E. Shop assemble components and package complete with anchors and fittings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install tracks after finish painting and ceiling finishing operations are complete.
- B. Install track level and hangers plumb and securely anchor to the ceiling to form a rigid installation.
- C. Anchor surface mounted curtain tracks directly to exposed grid of lay-in acoustical tile ceilings with suitable fasteners, spaced approximately 610 mm (24 inches) on center.
- D. Anchor surface mounted curtain tracks to concrete, plaster and gypsum board ceilings with a minimum of 3 mm (1/8-inch) diameter fastenings or concealed clips spaced not more than 914 mm (3 feet) on center.
- E. Install suspended track 2210 mm (87 inches) above the finished floor, with hangers spaced no more than 1219 mm (4 feet) on center. At ceiling line, provide flange fittings secured to hangers with set screws. Secure track to walls with flanged fittings and to hangers with special fittings.
- F. Fasten end stop caps to prevent them from being forced out by the striking weight of carriers.
- G. Remove damaged or defective components and replace with new components or repair to the original condition.
- H. Install track rigid, plumb, level and true, and securely anchored to the overhead construction.

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SECTION 10 26 00
WALL AND DOOR PROTECTION

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies wall guards, handrail/wall guard combinations, corner guards and door/door frame protectors and high impact wall covering.

1.2 RELATED WORK:

- A. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Structural Steel Corner Guards: Section 05 50 00, METAL FABRICATIONS.
- C. Armor plates and kick plates not specified in this section: Section 08 71 00, DOOR HARDWARE.
- D. Color and texture of aluminum and resilient material: Refer to Construction Document sheet AI601 "Finish Schedule and Legend"

1.3 QUALITY ASSURANCE:

- A. Manufacturer's Qualifications: Manufacturer with a minimum of three (3) years' experience in providing items of type specified.
 - 1. Obtain wall and door protection from single manufacturer.
- B. Installer's Qualifications: Installers are to have a minimum of three (3) years' experience in the installation of units required for this project.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Sustainable Design Submittals, as described below:
 - 1. Volatile organic compounds per volume as specified in PART 2 - PRODUCTS.
 - 2. For composite wood products, submit documentation indicating product contains no added urea formaldehyde.
- C. Shop Drawings: Show design and installation details.
- D. Manufacturer's Literature and Data:
 - 1. Handrail/Wall Guard Combinations.
 - 2. Wall Guards.
 - 3. Corner Guards.
 - 4. Door/Door Frame Protectors.
 - 5. High Impact Wall covering.

- E. Test Report: Showing that resilient material complies with specified fire and safety code requirements.
- F. Manufacturer's qualifications.
- G. Installer's qualifications.
- H. Manufacturer's warranty.

1.5 DELIVERY AND STORAGE:

- A. Deliver materials to the site in original sealed packages or containers marked with the name and brand, or trademark of the manufacturer.
- B. Protect from damage from handling and construction operations before, during and after installation.
- C. Store in a dry environment of approximately 21 degrees C (70 degrees F) for at least 48 hours prior to installation.

1.6 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their wall and door protection for a minimum of five (5) years from date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.7 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. ASTM International (ASTM):
 - A240/A240M-14.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and For General Applications
 - B221-14.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 - B221M-13.....Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes (Metric)
 - D256-10.....Impact Resistance of Plastics
 - D635-10.....Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastics in a Horizontal Position
 - E84-14.....Surface Burning Characteristics of Building Materials

- C. Aluminum Association (AA):
DAF 45-09.....Designation System for Aluminum Finishes
- D. American Architectural Manufacturers Association (AAMA):
611-14.....Anodized Architectural Aluminum
- E. Code of Federal Regulation (CFR):
40 CFR 59.....Determination of Volatile Matter Content, Water
Content, Density Volume Solids, and Weight
Solids of Surface Coating
- F. The National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual
- G. National Fire Protection Association (NFPA):
80-13.....Standard for Fire Doors and Windows
- H. SAE International (SAE):
J 1545-05(R2014).....Instrumental Color Difference Measurement for
Exterior Finishes.
- I. Underwriters Laboratories Inc. (UL):
Annual Issue.....Building Materials Directory

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Stainless Steel: A240/A240M, Type 304.
- B. Aluminum Extruded: ASTM B221M (B221), Alloy 6063, Temper T5 or T6.
Provide aluminum alloy used for colored anodizing coating as required to produce specified color.
- C. Resilient Material:
 - 1. Provide resilient material consisting of high impact resistant extruded acrylic vinyl, polyvinyl chloride, or injection molded thermal plastic conforming to the following:
 - a. Minimum impact resistance of 960.8 N-m/m (18 ft.-lbs./sq. inch) when tested in accordance with ASTM D256 (Izod impact, ft.-lbs. per inch notched).
 - b. Class 1 fire rating when tested in accordance with ASTM E84, having a maximum flame spread of 25 and a smoke developed rating of 450 or less.
 - c. Rated self-extinguishing when tested in accordance with ASTM D635.
 - d. Provide material labeled and tested by Underwriters Laboratories or other approved independent testing laboratory.

- e. Provide resilient material for protection on fire rated doors and frames assemblies that is listed by the testing laboratory performing the tests.
- f. Provide resilient material installed on fire rated wood/steel door and frame assemblies that have been tested on similar type assemblies. Test results of material tested on any other combination of door and frame assembly are not acceptable.
- g. Provide integral color with colored components matched in accordance with SAE J 1545 to within plus or minus 1.0 on the CIE-LCH scales.

2.2 CORNER GUARDS:

- A. Resilient, Shock-Absorbing Corner Guards: Flush mounted type.
 - 1. Snap-on corner guard formed from resilient material, minimum 1.98 mm (0.078-inch) thick, free floating on a continuous 1.52 mm (0.060-inch) thick extruded aluminum retainer. Retainer used for flush mounted type to act as a stop for adjacent wall finish material. Provide appropriate mounting hardware, cushions and base plates as required.
 - 2. Profile: Minimum: 76 mm (3 inch) long leg and 6 mm (1/4 inch) corner radius
 - 3. Height: 2.43 m (8 feet).
 - 4. Retainer Clips: Provide manufacturer's standard impact-absorbing clips.
 - 5. Provide factory fabricated end closure caps at top and bottom of surface mounted corner guards.
 - 6. Flush mounted corner guards installed on any fire rated wall to be installed in a manner that maintains the fire rating of the wall. Provide fire test of proposed corner guard system to verify compliance.
 - a. Where insulating materials are an integral part of the corner guard system, provide insulating materials furnished by the manufacturer of the corner guard system.
- B. Fabricate stainless steel corner guards of 1.27 mm (.05 inch) thick material conforming to ASTM A240/A240M, Type 304. Install corner guards from floor to ceiling. as indicated on construction documents. Form corner guard to dimensions shown on construction documents.

2.3 WALL GUARDS AND HANDRAILS:

A. Resilient Wall Guards and Handrails:

1. Handrail/Wall Guard Combination:

- a. Snap-on covers of resilient material, minimum 2 mm (0.078-inch) thick.
- b. Free-floating on a continuous, extruded aluminum retainer, minimum 1.82 mm (0.072-inch) thick.
- c. Anchor to wall at maximum 762 mm (30 inches) on center.

2. Wall Guards:

- a. Snap-on covers of resilient material, minimum 2.54 mm (0.100-inch) thick. Free-floating over 51 mm (2 inch) wide aluminum retainer clips, minimum 2.28 mm (0.090-inch) thick, anchored to wall at maximum 610 mm (24 inches) on center, supporting a continuous aluminum retainer, minimum 1.57 mm (0.062-inch) thick.

3. Provide handrails and wall guards with prefabricated end closure caps, inside and outside corners, concealed splices, cushions, mounting hardware and other accessories as required. End caps and corners to be field adjustable to assure close alignment with handrails and wall guards. Screw or bolt closure caps to aluminum retainer in a concealed manner.

B. Aluminum Wall Guards: Extruded aluminum, closed tubular bumper assembly mounted on wall brackets.

1. Provide wall bumper with factory fabricated end closure caps, and inside and outside corner assemblies, concealed splice plates, and other accessories standard with the manufacturer.
2. Fabricate tubular wall guards from material with a nominal wall thickness of 6.35 mm (0.250-inch), form grooves for and provide two (2) strips of continuous polyvinyl chloride cushion bumper inserts.
3. Fabricate adjustable wall brackets from aluminum having a nominal wall thickness of 5.08 mm (0.20-inch). Fasten bumper to brackets with 6.35 mm (1/4-inch) diameter aluminum or stainless steel bolts with locknuts.

C. Stainless Steel Wall Guards: Construct wall guard, including brackets, of minimum 4.76 mm (0.1875-inch) thick stainless steel.

2.4 HIGH IMPACT WALL COVERING:

- A. Provide wall covering/panels consisting of high impact rigid acrylic vinyl or polyvinyl chloride resilient material.
- B. Panel sizes to be 0.61 x 1.21 m (2 x 4 ft.).
- C. Submit fire rating and extinguishing test results for resilient material.
- D. Submit statements attesting that the items comply with specified fire and safety code requirements.
- E. Rigid Vinyl Acrylic Wall Covering: Wall covering thickness to be /0.56 mm (0.022 inch).
- F. High Impact Wall Panels: Wall panel face and edge thickness to be 0.56 mm (0.022 inch). Panel face to be factory banded to a 9.53 mm (0.375 inch) thick fiberboard core. The backside of the panel is to be laminated with a moisture resistant vapor barrier.
- G. Provide adhesive as recommended by the wall covering manufacturer. Provide adhesive with VOC content of 250 g/L or less when calculated according to 40 CFR 59, (EPA Method 24).

2.6 FASTENERS AND ANCHORS:

- A. Provide fasteners and anchors as required for each specific type of installation.
- B. Where type, size, spacing or method of fastening is not shown or specified in construction documents, submit shop drawings showing proposed installation details.

2.7 FINISH:

- B. Aluminum: In accordance with AA DAF-45.
 - 1. Exposed aluminum: AAMA 611 AA-M12C22A32 chemically etched medium matte with integrally colored anodic coating, Class II Architectural .01 mm (0.4 mil) thick.
 - 2. Concealed aluminum: Mill finish as fabricated, uniform in color and free from surface blemishes.
- C. Stainless Steel: In accordance with NAAMM AMP 500 finish Number 4.
- D. Resilient Material: Embossed textures and color in accordance with SAE J1545.

PART 3 - INSTALLATION

3.1 RESILIENT CORNER GUARDS:

- A. Install corner guards on walls in accordance with manufacturer's instructions.

3.2 STAINLESS STEEL CORNER GUARDS:

- A. Mount guards on external corners of interior walls, partitions and columns as shown on construction documents.
- B. Where corner guards are installed on gypsum board, clean surface and anchor guards with a neoprene solvent-type contact adhesive specifically manufactured for use on gypsum board construction. Remove excess adhesive from around edge of guard and allow curing undisturbed for 24 hours.

3.3 RESILIENT HANDRAILS

- A. Secure guards to walls with brackets and fasteners in accordance with manufacturer's details and instructions.

3.4 ALUMINUM WALL GUARDS

- A. Secure brackets to walls with fasteners, spaced in accordance with manufacturer's installation instructions.

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SECTION 10 28 00
TOILET, BATH, AND LAUNDRY ACCESSORIES

PART 1 - GENERAL

1.1 DESCRIPTION

A. SUMMARY:

1. Section Includes: Toilet and bath accessories at dressing rooms, toilets, baths, locker rooms and other areas indicated on drawings.

1.2 RELATED REQUIREMENTS

A. Color of finishes: Section 09 06 00, SCHEDULE FOR FINISHES.

B. Ceramic Toilet and Bath Accessories: Section 09 30 13, CERAMIC/PORCELAIN TILING.

C. APPLICABLE PUBLICATIONS

D. Comply with references to extent specified in this section.

E. American Society of Mechanical Engineers (ASME):

1. B18.6.4-98(R2005) - Thread Forming and Thread Cutting Tapping Screws and Metallic Drive Screws inch.

F. American Welding Society (AWS):

1. D10.4-86(2000) - Welding Austenitic Chromium-Nickel Stainless Steel Piping and Tubing.

G. ASTM International (ASTM):

1. A269/A269M-15 - Seamless and Welded Austenitic Stainless Steel Tubing for General Service.
2. A312/A312M-15b - Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes.
3. A653/A653M-15 - Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
4. A666-15 - Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate, and Flat Bar.
5. A1011/A1011M-14 - Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength.
6. B30-14a - Copper Alloys in Ingot Form.
7. B75/B75M-11 - Seamless Copper Tube.
8. B221-14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.

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9. B221M-13 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric).
 10. B456-11e1 - Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium.
 11. B824-14 - General Requirements for Copper Alloy Castings.
 12. C1036-11e1 - Flat Glass.
 13. C1048-12e1 - Heat-Strengthened and Fully Tempered Flat Glass.
 14. D635-14 - Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position.
 15. F446-85(2009) - Grab Bars and Accessories Installed in the Bathing Area.
- H. Federal Specifications (Fed. Spec.):
1. A-A-3002 - Mirror, Glass.
 2. FF-S-107C(2) - Screws, Tapping and Drive.
 3. WW-P-541/8B(1) - Plumbing Fixtures (Accessories, Land Use).
- I. National Architectural Metal Manufacturers (NAAMM):
1. AMP 500-06 - Metal Finishes Manual.

1.3 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
1. Show size, configuration, and fabrication, anchorage and installation details.
 2. Show mounting locations and heights.
- C. Manufacturer's Literature and Data:
1. Description of each product.
 2. Installation instructions.
- D. Samples:
1. Full sized, complete assembly of each product specified.
 2. Approved samples may be incorporated into project.
- E. Certificates: Certify each product complies with specifications.
1. Soap dispensers: Certify soap dispensers are fabricated of material that will not be affected by liquid soap, aseptic detergents, and hexachlorophene solutions.
- F. Qualifications: Substantiate qualifications comply with specifications.
1. Manufacturer with project experience list.

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AND LAUNDRY ACCESSORIES

G. Operation and Maintenance Data:

1. Care instructions for each exposed finish product.

1.4 QUALITY ASSURANCE

A. Manufacturer Qualifications:

1. Regularly manufactures specified products.

1.5 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.6 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight facility.
- B. Protect products from damage during handling and construction operations.

1.7 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum: ASTM B221M (ASTM B221), Alloy 6063-T5 and Alloy 6463-T5.
- B. Stainless Steel:
 1. Plate Or Sheet: ASTM A666, Type 304, 0.8 mm (0.031 inch) thick unless otherwise specified.
 2. Tubing: ASTM A269/A269M, Grade TP 304, seamless or welded.
 3. Pipe: ASTM A312/A312M; Grade TP 304.
- C. Steel Sheet: ASTM A653/A653M, zinc-coated (galvanized) coating designation G90.
- D. Chrome Plating (Service Condition Number SC 2): ASTM B456.
- E. Brass Castings: ASTM B30.
- F. Copper:
 1. Tubing: ASTM B75/B75M.
 2. Castings: ASTM B824.
- G. Glass:

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1. ASTM C1036, Type 1, Class 1, Quality q2, for mirrors, and for mirror doors in medicine cabinets.
2. ASTM C1036, Type 1 Class 1 Quality q3, for shelves in medicine cabinets.
3. ASTM C1048, Kind FT, Condition A, Type 1, Class 1 for glass and mirrors in Mental Health and Behavior Patient Care Units, and Security Examination Rooms.

2.2 PRODUCTS - GENERAL

- A. Provide each product from one manufacturer.

2.3 PAPER TOWEL DISPENSERS

- A. VA provided and installed

2.4 TOILET TISSUE DISPENSERS

- A. VA provided and installed

2.5 GRAB BARS

- A. Fed. Spec. WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and complying with ASTM F446.
- B. Fabricate from stainless steel or nylon coated steel, use one type throughout project:
 1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.
- C. Mounting:
 1. Wall Mounted Grab Bars: Exposed type.
- D. Bars:
 1. Fabricate to 38 mm (1-1/2 inch) outside diameter.
 - a. Stainless steel, minimum 1.2 mm (0.05 inch) thick.
 - b. Nylon coated bars, minimum 1.5 mm (0.06 inch) thick.
 2. Fabricate in one continuous piece with ends turned toward walls.
 - a. Swing up grab bars and grab bars continuous around three sides of showers may be fabricated in two sections, with concealed slip joint between.
 3. Continuously weld intermediate support to grab bar.
- E. Flange for Concealed Mounting:
 1. Minimum 2.65 mm (0.1 inch) thick, maximum 79 mm (3-1/8 inch) diameter by 13 mm (1/2 inch) deep, with minimum three set screws for securing flange to back plate.

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2. Insert grab bar through center of flange and continuously weld perimeter of grab bar flush to back side of flange.
3. In lieu of providing flange for concealed mounting, and back plate as specified, grab bar may be welded to back plate covered with flange.

F. Flange for Exposed Mounting:

1. Minimum 5 mm (3/16 inch) thick, maximum 79 mm (3-1/8 inch) diameter.
2. Insert grab bar through flange and continuously weld perimeter of grab bar flush to backside of flange.
3. Where mounted on // toilet // dressing // shower // partitions, provide three equally spaced, countersunk holes, sized to accommodate 5 mm (3/16 inch) diameter bolts.
4. Where mounted on floor, provide four equally spaced holes, sized to accommodate 5 mm (3/8 inch) diameter bolts, maximum 5 mm (3/8 inch) from edge of flange.

G. Back Plates:

1. Minimum 2.65 mm (0.1046 inch) thick metal.
2. Fabricate in one piece, maximum 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.
3. Provide spreaders, through bolt fasteners, and cap nuts, where grab bars are mounted on partitions.

2.6 SHOWER CURTAIN RODS

- A. Stainless steel tubing, minimum 1.27 mm (0.050 inch) wall thickness, 32 mm (1-1/4 inch) outside diameter.
- B. Flanges, stainless steel rings, 66 mm (2.6 inch) minimum outside diameter, with 2 holes opposite each other for 6 mm (1/4 inch) stainless steel fastening bolts. Provide set screw within curvature of each flange for securing rod.
- C. Intermediate Support: For rods over 1800 mm (72 inches) long. Provide adjustable ceiling flanges with set screws, tubular hangers and stirrups.

2.7 CLOTHES HOOKS, ROBE OR COAT

- A. Fabricate hook units from chromium plated brass with satin finish, or stainless steel, using 6 mm (1/4 inch) minimum thick stock, with edges

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and corners rounded smooth to thickness of metal, or 3 mm (1/8 inch) minimum radius.

- B. Fabricate each unit as a double hook on a single shaft, integral with or permanently fastened to wall flange, provided with concealed fastenings.

2.8 TOWEL BARS

- A. Fed. Spec. WW-P-541/8B, Type IV, Bar, Surface mounted; Class 1, towel.
- B. Stainless steel, or chromium plated copper alloy.
- C. Bar Length: 450 and 600 mm (18 and 24 inches) as shown.
- D. Finish brackets and supports to match bar.

2.9 METAL FRAMED MIRRORS

- A. Fed. Spec. A-A-3002 metal frame; stainless steel.
- B. Mirror Glass:
 - 1. Minimum 6 mm (1/4 inch) thick.
 - 2. Set mirror in a protective vinyl glazing tape.
- C. Frames:
 - 1. Channel or angle shaped section with face of frame minimum 9 mm (3/8 inch) wide. Fabricate with square corners.
 - 2. Metal Thickness 0.9 mm (0.035 inch).
 - 3. Filler:
 - a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers contoured to conceal void between back of mirror and wall surface.
 - b. Fabricate fillers from same material and finish as mirror frame.
 - 4. Attached Shelf for Mirrors:
 - a. Fabricate shelf of same material and finish as mirror frame.
 - b. Make shelf maximum 150 mm (6 inches) in depth, and extend full width of mirror.
 - c. Close ends and front edge of shelf to same thickness as mirror frame width.
 - d. Form shelf for aluminum framed mirror as integral part of bottom frame member.
 - e. Form stainless steel shelf with concealed brackets to attach to mirror frame.
- D. Back Plate:

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1. Fabricate backplate for concealed wall hanging from zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame.
2. Provide set screw type theft resistant concealed fastening system for mounting mirrors.

E. Mounting Bracket:

1. Designed to support mirror tight to wall.
2. Designed to retain mirror with concealed set screw fastenings.

2.10 MOP RACKS

A. Minimum 1016 mm (40 inches) long with five holders.

B. Clamps:

1. Minimum of 1.3 mm (0.05 inch) thick stainless steel bracket retaining channel with hard rubber serrated cam; pivot mounted to channel.
2. Clamps to hold handles from 13 mm (1/2 inch) minimum to 32 mm (1-1/4 inch) maximum diameter.

C. Support:

1. Minimum 1 mm (0.04 inch) thick stainless steel hat shape channel to hold clamps away from wall as indicated.
2. Drill wall flange for 3 mm (1/8 inch) fasteners above and below clamp locations.

D. Secure clamps to support with oval head machine screws or rivets into continuous reinforcing back of clamps.

2.11 FABRICATION - GENERAL

A. Welding, AWS D10.4.

B. Grind, dress, and finish welded joints to match finish of adjacent surface.

C. Form exposed surfaces from one sheet of stock, free of joints.

D. Provide steel anchors and components required for secure installation.

E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.

F. Isolate aluminum from dissimilar metals and from contact with building materials as required to prevent electrolysis and corrosion.

G. Hot-dip galvanized steel or stainless steel, anchors and fastening devices.

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- H. Shop assemble accessories and package with components, anchors, fittings, fasteners and keys.
- I. Key items alike.
- J. Provide templates and rough-in measurements.
- K. Round and deburr edges of sheets to remove sharp edges.

2.12 FINISH

- A. Steel Paint Finish:
 - 1. Powder-Coat Finish: Manufacturer's standard two-coat finish system consisting of the following:
 - a. One coat primer.
 - b. One coat thermosetting topcoat.
 - c. Dry-film Thickness: 0.05 mm (2 mils) minimum.
 - d. Color: Refer to Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Nylon Coated Steel: Nylon coating powder formulated for fluidized bonding process to steel to provide hard smooth, medium gloss finish, minimum 0.3 mm (0.012 inch) thick, rated as self-extinguishing when tested according to ASTM D635.
- C. Stainless Steel: NAAMM AMP 500; No. 4 polished finish.
- D. Aluminum Anodized Finish: NAAMM AMP 500.
 - 1. Clear Anodized Finish: AA-C22A41; Class I Architectural, 0.018 mm (0.7 mil) thick.
 - 2. Color Anodized Finish: AA-C22A42 or AA-C22A44; Class I Architectural, 0.018 mm (0.7 mil) thick.
- E. Chromium Plating: ASTM B456, satin or bright as specified, Service Condition No. SC2.

2.13 ACCESSORIES

- A. Fasteners:
 - 1. Fasteners in Mental Health and Behavioral Patient Care Units: Tamper resistant hot-dipped galvanized or stainless steel.
 - 2. Exposed Fasteners: Stainless steel or chromium plated brass, finish to match adjacent surface.
 - 3. Concealed Fasteners:
 - a. Shower, Bath Tubs, and High Moisture Areas: Stainless steel.
 - b. Other Locations: Steel, hot-dipped galvanized.
 - 4. Toggle Bolts: For use in hollow masonry or frame construction.
 - 5. Sex bolts: For through bolting on thin panels.

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AND LAUNDRY ACCESSORIES

- 6. Expansion Shields: Lead or plastic for solid masonry and concrete substrate as recommended by accessory manufacturer to suit application.
- 7. Screws:
 - a. ASME B18.6.4.
 - b. Fed. Spec. FF-S-107, Stainless steel Type A.
- B. Adhesive: As recommended by manufacturer to suit application.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
 - 1. Verify blocking to support accessories is installed and located correctly.
- B. Verify location of accessories with Contracting Officer's Representative.

3.2 INSTALLATION

- A. Install products according to manufacturer's instructions.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Install grab bars according to ASTM F446.
- C. Set work accurately, in alignment and where indicated, parallel or perpendicular as required to line and plane of surface. Install accessories plumb, level, free of rack and twist.
- D. Toggle bolt to steel anchorage plates in frame partitions and hollow masonry. Expansion bolt to concrete or solid masonry.
- E. Install accessories to function as designed. Perform maintenance service without interference with performance of other devices.
- F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance.
- G. Align mirrors, dispensers and other accessories even and level, when installed in battery.
- H. Install accessories to prevent striking by other moving, items or interference with accessibility.

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AND LAUNDRY ACCESSORIES

3.3 CLEANING

- A. After installation, clean toilet accessories according to manufacturer's instructions.

3.4 PROTECTION

- A. Protect accessories from damage until project completion.

3.5 SCHEDULE OF ACCESSORIES

Item	Description	Mounting	Material

- - E N D - -

SECTION 10 44 13
FIRE EXTINGUISHER CABINETS

PART 1 - GENERAL

1.1 DESCRIPTION

This section covers recessed fire extinguisher cabinets.

1.2 RELATED WORK

A. Acrylic glazing: Section 08 80 00, GLAZING.

B. Field Painting: Section 09 91 00, PAINTING.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data: Fire extinguisher cabinet including installation instruction and rough opening required.

1.4 APPLICATION PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society of Testing and Materials (ASTM):
D4802-10.....Poly (Methyl Methacrylate) Acrylic Plastic
Sheet

PART 2 - PRODUCTS

2.1 FIRE EXTINGUISHER CABINET

Recessed type with flat trim of size and design shown. ONE HOUR FIRE RATED.

2.2 FABRICATION

A. Form body of cabinet from 0.9 mm (0.0359 inch) thick sheet steel.

B. Fabricate door and trim from 1.2 mm (0.0478 inch) thick sheet steel with all face joints fully welded and ground smooth.

1. Glaze doors with 6 mm (1/4 inch) thick ASTM D4802, clear acrylic sheet, Category B-1, Finish 1.

2. Design doors to open 180 degrees.

3. Provide continuous hinge, pull handle, and adjustable roller catch.

2.3 FINISH

A. Finish interior of cabinet body with baked-on semigloss white enamel.

B. Finish door, frame with manufacturer's standard baked-on prime coat suitable for field painting.

PART 3 - EXECUTION

A. Install fire extinguisher cabinets in prepared openings and secure in accordance with manufacturer's instructions.

B. Install cabinet so that bottom of cabinet is 914 mm (36 inches) above finished floor.

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SECTION 11 73 00
CEILING MOUNTED PATIENT LIFT SYSTEM

PART 1 - GENERAL

1.1 DESCRIPTION

Ceiling Mounted Patient Lift Systems for the transfer of physically challenged patients are specified in this section.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS: Requirements for pre-test of equipment.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General Electrical Requirements and items, which are common to sections of Division 26.

1.3 QUALITY ASSURANCE

- A. Certification for compliance is required for Ceiling Mounted Patient Lift Systems. Certifications shall be provided by the manufacturer who will conduct testing to ensure that the ceiling lift and charging system are safe and in compliance with ISO 10535 & UL 60601-1
- B. Inspection of equipment after installation is required prior to use for patient movement. Inspection shall be in accordance with manufacturer's installation checklist and the facilities installation checklist (Patient Safety Alert AL14-07).
- C. Certification of compliance with VA requirements shall be provided by an independent third party, Inspector of Record (IOR), who will observe installation and manufacturer's testing to ensure that the ceiling structure, ceiling lift, and charging system is safe and compliance with shop drawings, structural calculations, specifications, ISO 10535 requirements, and code requirements. IOR shall be a registered structural engineer in the state of installation.

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
 - 1. Shop drawings shall show structural supports to the underside of structure. Structural calculations for the support of the track and its attachment to ceiling structure shall be submitted. Shop drawings used in the quoting phase shall be PDFs, and either 2D CAD files or 3D BIM files showing structural support to underside of

CEILING MOUNTED PATIENT LIFT SYSTEM

- structure. Shop drawings shall also provide general room layout with bed position and all obstructions to ceiling lift.
2. Once the purchase order is accepted by the vendor, a set of stamped drawings shall be provided by the vendor. Shop drawings and structural calculations shall be signed and stamped by a registered structural engineer and shall meet all code requirements in the jurisdiction having authority. Structural engineer shall ensure ceiling minimum structure capacity shall support the loads specified in the shop and installation drawings and be in compliance with local structural and seismic codes.
 3. Shop drawings shall show obstructions such as lights and sprinklers and coordinate their relocation.
 4. Manufacturer shall provide BIM (Building Information Model) for clash detection on the request of the COR, VA Construction Agent, or General Contractor.
- B. Certificates of Compliance from Manufacturer
- C. Manufacturer's Literature and Data:
1. Lifting Capacity
 2. Lifting Speed
 3. Vertical Axis Motor
 4. Emergency Brake
 5. Emergency Lowering Device
 6. Emergency Stopping Device
 7. Electronic Soft-Start and Soft-Stop Motor Control
 8. Current Limiter for Circuit Protection
 9. Strap Length
 10. All equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion,) associated with equipment or piping so that the proposed installation can be properly reviewed.
- D. Individual Room layouts showing location of lift system installation shall be approved before proceeding with installation of lifts.
- E. Manufacturer's Checklist for after installation inspection.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are listed in the text by the basic designation only.
- B. International Organization for Standardization (ISO):
10535-06.....Hoist for the Transfer of Disabled Persons-
Requirements and Test Methods
- C. Underwriters Laboratories (UL):
60601-1(2003).....Medical Electrical Equipment: General
Requirements for Safety
94-2013.....UL Standards for Safety Test for Flammability
of Plastic Materials for Parts in Devices and
Appliances-Fifth Edition.
- D. International Electromagnetic Commission (IEC):
60601-1-2(2015).....Medical electrical equipment - Part 1-2:
General requirements for basic safety and
essential performance - Collateral Standard:
Electromagnetic disturbances - Requirements and
tests.
- E. VA Patient Safety Alert AL14-07

PART 2 - PRODUCTS

2.1 CEILING TRACK SYSTEM

- A. The Ceiling Track shall be made from high strength extruded aluminum or VA approved equal. Provide anchor supports at ceiling substrate.
- B. Installed rail shall be security tested for 1.5 times greater than the motor's weight capacity and maximum allowable deflection of a horizontal rail is no more than 1mm (1/16th inch) per 200mm (7.87 inch) of track length. (As per ISO 10535 standards.)

2.2 LIFT UNIT

- A. The Lift Unit shall be constructed of a steel frame system driven by a gear reduced high torque motor.
- B. The Lift system shall have the following features.
 - 1. Lifting capacity: 1,000 lbs (453.592 kg) for bariatric lifts
 - 2. Electronic soft-start and soft-stop motor control
 - 3. Emergency lowering device
 - 4. Emergency stopping device
 - 5. Current limiter for circuit protection in case of overload.

CEILING MOUNTED PATIENT LIFT SYSTEM

6. Safety device that stops the motor to lift when batteries are low.
7. Horizontal axis motor:
8. Emergency brake (in case of mechanical failure)
9. Strap length:
10. Cab: VO plastic-fire retardant, UL 94

2.3 MOTORS

- A. Vertical Movement-DC Motor

2.4 BATTERIES

- A. The life cycle (number of charging cycles) for batteries shall be in compliance with IEC 6100-1-2.
- B. Provide rechargeable batteries with up to 120 transfers with a load of 200lbs (74kg) (for repositioning) a minimum of 50 transfers with its maximum load of 1,000 lbs (453.592 kg) for bariatric lifts.

2.5 CHARGER

- A. Charger

2.6 STRAPS AND SLING

- A. The straps shall meet ISO 10535, Appendix A guidelines. The straps shall ensure the patient's safety by preventing the patient from falling out of the sling.
- B. The sling shall meet ISO 10535, Appendix A guidelines. The sling shall cradle the body of the patient. Bariatric slings shall be rated to a minimum of 800 lbs.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install ceiling mounted patient lift system as per manufacturer's instruction and under the supervision of manufacturer's qualified representative and as shown on drawings.
- B. If the distance in between the suspended ceiling and anchors is more than 18" consult with manufacturer to determine if lateral braces will be required.

3.2 INSTRUCTION AND PERSONNEL TRAINING

Training shall be provided for the required personnel to educate them on proper operation and maintenance for the lift system equipment.

3.3 TEST

Conduct performance test, in the presence of the COR, Inspector of Record (IOR), and a manufacturer's field representative, to show that

the patient lift system equipment and control devices operate properly and in accordance with design, specification, and code requirements.

3.4 INSPECTION

1. Inspection of installed ceiling mounted patient lift systems shall be conducted in accordance with the manufacturer's installation checklist and the facilities installation checklist (Patient Safety Alert AL14-07) prior to use for patient movement.
2. Periodic Inspection shall be provided by the manufacturer on a yearly basis in compliance with ISO 10535.

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SECTION 12 24 00
WINDOW SHADES

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section includes cloth shades, vertical blinds and venetian blinds. Provide window shades complete, including brackets, fittings and hardware.

1.2 RELATED WORK:

- A. Color of shade cloth and, Finish Drawings, AI series of drawings.

1.3 QUALITY ASSURANCE:

- A. Manufacturer's Qualification: Submit evidence that the manufacture has a minimum of three (3) years' experience in providing item of type specified, and that the blinds have performed satisfactorily on similar installations. Submit qualifications.
- B. Submit qualifications for installers who are trained and approved by manufacturer for installation of units provided.
- C. Electrical Requirements:
 - 1. NFPA 70 Article 100.
 - 2. Listed and labeled in accordance with UL 325.
 - 3. Marked for intended use and tested as a system.
 - 4. Individual testing of components is not acceptable in lieu of system testing.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Shade cloth, each type, 610 mm (24 inch) square, including cord and ring, showing color, finish and texture.
- C. Manufacturer's literature and data; showing details of construction and hardware for:
Cloth and window shades
- D. Shop Drawings: Provide fabrication and installation details for cloth shades, including shade cloth materials, their orientation to rollers, and their seam and batten locations.
 - 1. Motor-Operated Shades: Include details of installation and diagrams for power, signal, and control wiring.
- E. Fire Testing: Submit report of flame spread and smoke developed during product material tests by independent testing laboratory.
- F. Manufacturer's warranty.

1.5 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21, "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their window shades for a minimum of five (5) years from date of installation and final acceptance by the Government. Submit manufacturer's warranty.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced to in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
AA-V-00200B.....Venetian Blinds, Shade, Roller, Window, Roller,
Slat, Cord, and Accessories
- C. ASTM International (ASTM):
A240/A240M-14.....Chromium and Chromium-Nickel Stainless Steel
Plate, Sheet, and Strip for Pressure Vessels
and for General Applications
B221-14.....Aluminum-Alloy Extruded Bars, Rods, Wire,
Shapes, and Tubes
B221M-13.....Aluminum-Alloy Extruded Bars, Rods, Wire,
Shapes, and Tubes (Metric)
G21-13.....Determining Resistance of Synthetic Polymeric
Materials to Fungi
- D. National Electric Manufacturer's Association (NEMA):
ICS 6-93(R2006).....Industrial Control and Systems Closures
- E. National Fire Protection Association (NFPA):
70-14.....National Electrical Code (NEC)
701-15.....Fire Tests for Flame Propagation of Textiles
and Films
- F. Underwriters Laboratories Inc. (UL):
325-06(R2013).....Door, Drapery, Gate, Louver, and Window
Operators and Systems

PART 2 - PRODUCTS

2.1 CLOTH SHADES:

- A. Light-Filtering Shade Cloth: Woven fabric, stain and fade resistant.
 - 1. Type: 75% PVC (coating), 25% polyester (yarn)
 - 2. Weave: Basketweave.
 - 3. Orientation on Shadeband: Up the bolt
 - 4. Openness Factor: 3 percent.

5. Fire-Test-Response Characteristics: Passes NFPA 701 small and large-scale vertical burn. Submit report for testing of shade cloth materials identical to products provided.
6. Drive-End Location: As indicated on construction documents.
7. Shade Cloth Anti-Microbial Characteristics: 'No Growth' per ASTM G21 results for fungi ATCC9642, ATCC9677, and ATCC9645.
 - a. Pole: Manufacturer's standard type in length required to make operation convenient from floor level and with hook for engaging pull.
8. Motorized Operating System: Provide factory-assembled, shade-operator system of size and capacity and with features, characteristics, and accessories suitable for conditions indicated on construction documents, complete with electric motor and factory-prewired motor controls, power disconnect switch, enclosures protecting controls and operating parts, and accessories required for reliable operation without malfunction. Include wiring for motor controls to motors. Coordinate operator wiring requirements and electrical characteristics with building electrical system.
 - a. Electrical Components: Listed and labeled as defined in NFPA 70, by a qualified testing agency and marked for intended location and application.
 - b. Electric Motor: Manufacturer's standard tubular, enclosed in roller.
 - 1) Electrical Characteristics: Single phase, 110 V, 60 Hz.
 - c. Remote Control: Electric controls with NEMA ICS 6, Type 1 enclosure for recessed or flush mounting. Provide the following for control activation of shades:
 - 1) Wall mounted controls: switches that are able to electronically set and reconfigure shade open and close limits, shade preset positions, system groups and system subgroups at the control without rewiring and without access to the Electronic Drive Unit.
 - 2) Sun Sensor Controls: Programmable system activated by LEDs detecting daylight intensity and responding by automatically adjusting shades.
 - 5) Provide switches that are adjustable and interlocked with motor controls and set to automatically stop the shade at

fully raised and fully lowered positions. Provide low voltage switching.

- 6) Operating Function: Stop and hold shade at any position.
- 7) Provide the following options: Group switching with integrated switch control; single face plate for multiple switch cut-outs. Capable of accepting input from building automation control system. Backup gear and crank operator for manual operation during power failures with detachable handles, 6 and 16 feet long length required (depending on window location) to make operation convenient from floor level. Power failure memory for the life of the systems which protects presets.

2.2 FABRICATION:

- A. Fabricate cloth shades to fit measurements of finished openings obtained at site.
- B. Cloth Shades: Rolling type, constructed of shade cloth mounted on rollers. Provide shade cloth with plain sides, and with hem at bottom to accommodate weight bar.
 1. Provide separate shades for each individual sash within opening. Provide shade length that exceeds height of window by 305 mm (12 inches) measured from head to sill, in addition to material required to make-up hem:
 - a. Provide rollers with spindles, nylon bearings, tempered steel springs, and other related accessories required for positive action.
 - b. Provide rollers of diameter and wall thicknesses required to accommodate operating mechanisms, weights, and widths of shadebands indicated without deflection.
 - c. Provide rollers with permanently lubricated drive-end assemblies and idle-end assemblies designed to facilitate removal of shadebands for service.
 - d. Secure shade cloth to rollers to prevent wrinkling or folding, and on line parallel to axis of rollers so that shade hangs plumb.
 - e. Secure shade cloth with zinc-coated steel or stainless steel machine screws spaced not over 228 mm (9 inches) on centers.
 - f. Do not attach shade cloth to rollers with tacks.
 - g. Provide hem bar of extruded aluminum for entire width of shade band. Heat seal hem bar on all sides to prevent removal.

- h. Provide eyelets with clear openings large enough to accommodate cords, without cutting into cloth when set.
- i. Provide cords of sufficient length to permit shades to be drawn to bottom of opening with ends looped and held with cord rings. Attach cords to hems through metal eyelets in center of slats in bottom hems.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Measure openings before fabrication. Do not scale construction documents.
- B. Cloth Shades: Mount window shades on end of face brackets, set on metal gussets, or casing of windows as required. Provide extension face brackets where necessary at mullions.
 - 1. Locate rollers in level position as high as practicable at heads of windows.
 - 2. Install shades to prevent infiltration of light over rollers.
 - 3. Where extension brackets are necessary for alignment of shades, provide metal lugs, and rigidly anchor lugs and brackets.
 - 4. Place brackets and rollers so that shades do not interfere with window and screen hardware.
 - 5. Mount shade to allow clearances for window operation hardware.
 - 6. Electrical Connections: Connect motor-operated shade cloth roller shades to building electrical system.
 - 7. Shade installation methods not specifically described, are subject to approval of Contracting Officer Representative (COR).

3.2 ADJUSTING:

- A. Adjust and shades to operate smoothly, free from binding or malfunction throughout entire operational range.

3.3 CLEANING AND PROTECTION:

- A. Clean shade surfaces after installation, according to manufacturer's written instructions.
- B. Provide final protection and maintain conditions that ensure that shades are without damage or deterioration at time of Substantial Completion.
- C. Replace damaged shades that cannot be repaired, in a manner approved by COR before time of Substantial Completion.

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3.4 DEMONSTRATION:

- A. Furnish services of factory-authorized service representative to train maintenance personnel to adjust, operate, and maintain motorized shade operation systems.

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SECTION 12 32 00
MANUFACTURED WOOD CASEWORK

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies plastic laminate casework as detailed on the construction documents, including related components and accessories required to form integral units. Wood casework items shown on the construction documents, but not specified below are to be included as part of the work under this section, and applicable portions of the specification are to apply to these items.

1.2 RELATED WORK:

- A. Custom Wood Casework: Section 06 20 00, FINISH CARPENTRY.
B. Sealants: Section 07 92 00, JOINT SEALANTS.
C. Color of Casework Finish: Section 09 06 00, SCHEDULE OF FINISHES.
D. Resilient Base: Section 09 65 13, RESILIENT BASE AND ACCESSORIES.
E. Backing Plates for Wall Mounted Casework: Section 09 22 16, NON-STRUCTURAL METAL FRAMING.
F. Countertop Construction and Materials and Items Installed in Countertops: Section 12 36 00, COUNTERTOPS.
G. Plumbing Requirements Related to Casework: Division 22, PLUMBING.
H. Electrical Lighting and Power Requirements Related to Casework: Division 26, ELECTRICAL.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Manufacturer's Literature and Data:
1. Locks for doors and drawers.
2. Adhesive cements.
3. Casework hardware.
C. Samples:
1. Wood Face Veneer or Hardwood Plywood.
2. Plastic laminate.
D. Shop Drawings (1/2 full size):
1. Each casework type, showing details of construction, including materials, hardware and accessories.
2. Fastenings and method of installation.
E. Certification:

1. Manufacturer's qualifications specified.
2. Installer's qualifications specified.

1.4 QUALITY ASSURANCE:

- A. Approval by COR is required of manufacturer and installer based upon certification of qualifications specified.
- B. Manufacturer's qualifications:
 1. Manufacturer is regularly engaged in design and manufacture of modular plastic laminate casework, casework components and accessories of scope and type similar to indicated requirements for a period of not less than five (5) years.
 2. Manufacturer has successfully completed at least three (3) projects of scope and type similar to indicated requirements.
 3. Submit manufacturer's qualifications and list of projects, including owner contact information.
- C. Installer Qualifications:
 1. Installer has completed at least three (3) projects in last five (5) years in which these products were installed.
 2. Submit installer qualifications.

1.5 WARRANTY:

- A. Construction Warranty: Comply with FAR clause 52.246-21 "Warranty of Construction".
- B. Manufacturer Warranty: Manufacturer shall warranty their wood casework for a minimum of five (5) years from date of installation and final acceptance by the Government. Submit manufacturer warranty.

1.6 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. ASTM International (ASTM):
 - A240/A240M-14.....Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications
 - A1008/A1008M-13.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy
 - C1036-11E1 (R2012)Flat Glass
- C. Builders Hardware Manufacturers Association (BHMA):
 - A156.1-13.....Butts and Hinges

- A156.9-10.....Cabinet Hardware
- A156.5-14.....Auxiliary Locks and Associated Products
- A156.11-14.....Cabinet Locks
- D. Composite Panel Association (CPA):
 - A208.1-09.....Particleboard
 - A208.2-09.....Medium Density Fiberboard (MDF) for Interior Applications
- E. U.S. Department of Commerce Product Standards (Prod. Std):
 - PS 1-09.....Construction and Industrial Plywood
- F. Hardwood, Plywood and Veneer Association (HPVA):
 - HP-1-09.....Hardwood and Decorative Plywood
- G. Architectural Woodwork Institute (AWI):
 - Architectural Woodwork Standards, Edition 2 Certification Program - 2014
- H. American Society of Mechanical Engineers (ASME):
 - A112.18.1-12.....Plumbing Fixture Fittings
- I. National Electrical Manufacturers Association (NEMA):
 - LD 3-05.....High Pressure Decorative Laminates
- J. Underwriters Laboratories Inc. (UL):
 - 437-08 (R2013).....Key Locks
- K. Scientific Equipment and Furniture Association (SEFA):
 - 2.3-10.....Installation of Scientific Laboratory Furniture and Equipment

PART 2 - PRODUCTS

2.1 PLASTIC LAMINATE:

- A. NEMA LD 3.
- B. Exposed decorative surfaces, both sides of cabinet doors, and for items having plastic laminate finish. General purpose Type HGL.
- C. Cabinet Interiors Including Shelving: Both of following options to comply with NEMA LD 3 as a minimum.
 - 1. Plastic laminate clad plywood or particleboard, MDF (excluding shelves).
 - 2. Thermafoil.
- D. Backing sheet on bottom of plastic laminate covered wood tops. Backer Type BKL.
- E. Post Forming Fabrication, Decorative Surface: Post forming Type HGP.

2.3 PLYWOOD, SOFTWOOD:

- A. Prod. Std. PS1, five (5) ply construction from 13 mm to 28 mm (1/2 inch to 1-1/8 inch) thickness, and seven (7) ply for 31 mm (1 1/4 inch) thickness.

2.4 PARTICLEBOARD:

- A. CPA A208.1, Type 1, Grade M or medium density.

2.5 MEDIUM DENSITY FIBERBOARD (MDF) :

- A. Fully waterproof bond conforming to CPA A208.1 and CPA A208.2.

2.6 GLASS:

- A. ASTM C1048 Kind FT Type I, Class 1, Quality q3.
- B. For Doors: 6 mm (1/4 inch) thick; except where laminated glass is shown on construction documents.
- C. For Shelves: 9 mm (3/8 inch) thick.
- D. Laminated Glass: Fabricate of two (2) sheets of 3 mm (1/8 inch) thick clear ASTM C1172 Kind LT glass, laminated together with a 1.5 mm (0.060 inch) thick vinyl interlayer, to a total overall thickness of 8 mm (5/16 inch).

2.7 HARDWARE:

- A. Cabinet Locks:
 - 1. Provide where locks are indicated on construction documents.
 - 2. Locked pair of hinged door over 915 mm (36 inches) high:
 - a. ANSI/BHMA A156.5, key one side.
 - b. On active leaf use three (3) point locking device, consisting of two (2) steel rods and lever controlled cam at lock, to operate by lever having lock cylinder housed therein.
 - c. On inactive leaf provide dummy lever of same design.
 - d. Provide keeper holes for locking device rods and cam.
 - 3. Door and Drawer: ANSI/BHMA A156.11 cam locks. Provide one (1) type for each condition as follows:
 - a. Drawer and Hinged Door up to 915 mm (36 inches) high: E07261.
 - b. Drawer and Hinged Door: Pin-tumbler, cylinder type lock with not less than four (4) pins or a UL 437 rated wafer lock with brass working parts and case.
 - c. Sliding Door: E07161.
 - 4. Key locks differently for each type casework and master key for each service.
 - a. Key drug locker inner door different from outer door.

- b. Furnish two (2) keys per lock.
- c. Furnish six (6) master keys per service or Nursing Unit.
- 5. Marking of Locks and Keys:
 - a. Name of manufacturer, or trademark which can readily be identified legibly marked on each lock and key change number marked on exposed face of lock.
 - b. Key change numbers stamped on keys.
 - c. Key change numbers to provide sufficient information for manufacturer to replace key.
- B. Hinged Doors:
 - 1. Provide doors 915 mm (36 inches) and more in height with three (3) hinges and doors less than 915 mm (36 inches) in height is to have two (2) hinges. Each door is to close against two (2) rubber bumpers.
 - 2. Hinges: Fabricate hinges with minimum 1.8 mm (0.072 inch) thick chromium plated steel leaves, and with minimum 3.5 mm (0.139 inch) diameter stainless steel pin. Hinges to be five (5) knuckle design with 63 mm (2-1/2 inch) high leaves and hospital type tips.
 - 3. Fasteners: Provide full thread wood screws to fasten hinge leaves to door and cabinet frame. Finish screws to match finish of hinges.
- C. Door Catches:
 - 1. Friction or Magnetic type, fabricated with metal housing.
 - 2. Provide one (1) catch for cabinet doors 1220 mm (48 inches) high and under, and two (2) for doors over 1220 mm (48 inches) high.
- D. Drawer and Door Pulls:
 - 1. Doors and drawers to have flush pulls, fabricated of either chromium-plated brass, chromium plated steel, stainless steel, or anodized aluminum. Drawer and door pulls to be of a design that can be operated with a force of 22.2 N (5 pounds) or less, with one (1) hand and not require tight grasping, pinching or twisting of the wrist.
- E. Drawer Slides:
 - 1. Full extension steel slides with nylon ball-bearing rollers.
 - 2. Slides to have positive stop.
 - 3. Equip drawers with rubber bumpers.
- F. Sliding Doors:

1. Each door to be supported by two ball bearing bronze or nylon rollers, or sheaves riding on a stainless steel track at top or bottom, and to be restrained by a nylon or stainless steel guide at the opposite end.
2. Plastic guides are not acceptable.
3. Each door to have rubber silencers set near top and bottom of each jamb.

G. Shelf Standards (Except For Fixed Shelves):

1. Bright zinc-plated steel for recessed mounting with screws, 16 mm (5/8 inch) wide by 5 mm (3/16 inch) high providing 13 mm (1/2 inch) adjustment, complete with shelf supports.

H. Gate Bolt:

1. Surface mounted barrel type with strike.

2.8 MANUFACTURED PRODUCTS:

- A. When two (2) or more units are required, use products of one (1) manufacturer.
- B. Manufacturer of casework assemblies is to assume complete responsibility for the final assembled unit.
- C. Provide products of a single manufacturer for parts which are alike.

2.9 FABRICATION:

- A. Casework to be of the flush overlay design and, except as otherwise specified, be of Premium Grade construction and of component thickness in conformance with AWI Quality Standards.
- B. Fabricate casework of plastic laminated covered plywood or particleboard factory finished wood veneer as follows:
 1. Where shown, doors, drawers, shelves and all semi-concealed surfaces to be plastic laminated.
 2. Horizontal and vertical reveals between doors and drawer for reveal overlay design to be 19 mm (3/4 inch) unless otherwise shown.
- C. Support Members for Tops of Tables and Countertops:
 1. Construct as detailed on construction documents.
 2. Provide miscellaneous steel members and anchor as shown on construction drawings.
- E. Legs For Counters:
 1. Fabricate legs for counters of 1.6 mm (0.0635 inch) thick, 38 mm (1-1/2 inch) square tubular stainless steel.

2. Secure legs to counter tops and provide legs at bottom with shoes not less than 25 mm (1 inch) in height.
3. Fabricate shoes of stainless steel, aluminum or chromium plated brass.

2.10 PRODUCTS OF OTHER COMPONENTS DIRECTLY RELATED TO CASEWORK:

- A. Refer to Section 07 92 00, JOINT SEALANTS for work related to sealants used in conjunction with joints of countertops, casework systems, and adjacent materials.
- B. Refer to Section 09 65 13, RESILIENT BASE AND ACCESSORIES for work related to rubber base adhered to casework systems.
- C. Refer to Section 09 22 16, NON-STRUCTURAL METAL FRAMING for backing plates used in conjunction with wall assemblies for the attachment of casework systems.
- D. Refer to Section 12 36 11, COUNTERTOPS for work related to plastic laminate, acid-resistant plastic laminate, metal, molded resin, wood, and methyl methacrylic polymer countertops and/or shelving used in conjunction with casework systems. When countertop materials are provided by the casework manufacturer, they are to include the following features:
 1. Capable of being suspended from vertical support rails or horizontal wall strips or service modules.
 2. Provided with rounded corners and impact resistant material on exposed edges.
 3. Capable of being easily relocated and installed without tools.
 4. Capable of being suspended and easily changed under counter mounted storage units.
 5. Provide leveling adjustment capability so units can be brought into a level position.
 6. Secured using fasteners. Show detail on shop drawings.
- E. Refer to Section 12 36 11, COUNTERTOPS for work related to and integral with countertop systems such as pegboards, funnel and graduate racks.
- F. Refer to Division 22, PLUMBING for the following work related to casework systems:
 1. Sinks, faucets and other plumbing service fixtures, venting, and piping systems.
 2. Compressed air, gas, vacuum and piping systems.

- G. Refer to Division 26, ELECTRICAL for the following work related to casework systems:
1. Connections and wiring devices.
 2. Connections and lighting fixtures except when factory installed by the manufacturer.

PART 3 - EXECUTION

3.1 COORDINATION:

- A. Begin only after work of other trades is complete, including wall and floor finish completed, ceilings installed, light fixtures and diffusers installed and connected and area free of trash and debris.
- B. Verify location and size of mechanical and electrical services as required and perform cutting of components of work installed by other trades.
- C. Verify reinforcement of walls and partitions for support and anchorage of casework.
- D. Coordinate with other Divisions and Sections of the specification for work related to installation of casework systems to avoid interference and completion of service connections.

3.2 INSTALLATION:

- A. Install casework in accordance with manufacturer's written instructions and per SEFA 2.3 recommendations.
 1. Install in available space; arranged for safe and convenient operation and maintenance.
 2. Align cabinets for flush joints except where shown otherwise.
 3. Install with bottom of wall cabinets in alignment and tops of base cabinets aligned level, plumb, true, and straight to a tolerance of 3.2 mm in 2438 mm (1/8 inch in 96 inches).
 4. Install corner cabinets with hinges on corner side with filler or spacers sufficient to allow opening of drawers.
- B. Support Rails:
 1. Install true to horizontal at heights shown on construction documents; maximum tolerance for uneven floors is plus or minus 13 mm (1/2 inch).
 2. Shim as necessary to accommodate variations in wall surface not exceeding 5 mm (3/16 inch) at fastener.
- C. Wall Strips:

1. Install true to vertical and spaced as shown on construction documents.
 2. Align slots to assure that hanging units will be level.
- D. Plug Buttons:
1. Install plug buttons in predrilled or prepunched perforations not used.
 2. Use chromium plate plug buttons or buttons finish to match adjacent surfaces.
- E. Seal junctures of casework systems with mildew-resistant silicone sealants as specified in Section 07 92 00, JOINT SEALANTS.

3.3. CLOSURES AND FILLER PLATES:

- A. Close openings larger than 6 mm (1/4 inch) wide between cabinets and adjacent walls with flat, steel closure strips, scribed to required contours, or machined formed steel fillers with returns, and secured with sheet metal screws to tubular or channel members of units, or bolts where exposed on inside.
- B. Where ceilings interfere with installation of sloping tops, omit sloping tops and provide flat steel filler plates.
- C. Secure filler plates to casework top members, unless shown otherwise on construction documents.
- D. Secure filler plates more than 152 mm (6 inches) in width top edge to a continuous 25 x 25 mm (1 x 1 inch) 0.889 mm (1/16 inch) thick steel formed steel angle with screws.
- E. Anchor angle to ceiling with toggle bolts.
- F. Install closure strips at exposed ends of pipe space and offset opening into concealed space.
- G. Finish closure strips and fillers with same finishes as cabinets.

3.4 FASTENINGS AND ANCHORAGE:

- A. Do not anchor to wood ground strips.
- B. Provide hat shape metal spacers where fasteners span gaps or spaces.
- C. Use 6 mm (1/4 inch) diameter toggle or expansion bolts, or other appropriate size and type fastening device for securing casework to walls or floor. Use expansion bolts shields having holding power beyond tensile and shear strength of bolt and breaking strength of bolt head.
- D. Use 6 mm (1/4 inch) diameter hex bolts for securing cabinets together.
- E. Use 6 mm (1/4 inch) by minimum 38 mm (1-1/2 inch) length lag bolt anchorage to wood blocking for concealed fasteners.

- F. Use not less than No. 12 or 14 wood screws with not less than 38 mm (1-1/2 inch) penetration into wood blocking.
- G. Space fastening devices 305 mm (12 inches) on center with minimum of three (3) fasteners in 915 or 1220 mm (3 or 4 foot) unit width.
- H. Anchor floor mounted cabinets with a minimum of four (4) bolts through corner gussets. Anchor bolts may be combined with or separate from leveling device.
- I. Secure cabinets in alignment with hex bolts or other internal fastener devices removable from interior of cabinets without special tools. Do not use fastener devices which require removal of tops for access.
- J. Where units abut end to end, anchor together at top and bottom of sides at front and back. Where units are back to back, anchor backs together at corners with hex bolts placed inconspicuously inside casework.
- K. Where type, size, or spacing of fastenings is not shown on construction documents or specified, show on shop drawings proposed fastenings and method of installation.

3.5 ADJUSTMENTS:

- A. Adjust equipment to insure proper alignment and operation.
- B. Replace or repair damaged or improperly operating materials, components or equipment.

3.6 CLEANING:

- A. Immediately following installation, clean each item, removing finger marks, soil and foreign matter.
- B. Remove from job site trash, debris and packing materials.
- C. Leave installed areas clean of dust and debris.

3.7 INSTRUCTIONS:

- A. Provide operational and cleaning manuals and verbal instructions in accordance with Article INSTRUCTIONS, SECTION 01 00 00, GENERAL REQUIREMENTS.
- B. Provide in service training both prior to and after facility opening. Coordinate in service activities with COR.
- C. Commencing at least seven (7) days prior to opening of facility, provide one (1) four (4) hour day of on-site orientation and technical instruction on use and cleaning procedures application to products and systems specified herein.

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SECTION 12 36 00
COUNTERTOPS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies casework countertops with integral accessories.
- B. Integral accessories include:
 - 1. Sinks with traps and drains.

1.2 RELATED WORK

- A. Color and patterns of plastic laminate: Refer to Construction Document sheet AI601 "Finish Schedule and Legend"
- B. DIVISION 22, PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with SECTION 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings
 - 1. Show dimensions of section and method of assembly.
 - 2. Show details of construction at a scale of ½ inch to a foot.
- C. Samples:
 - 1. 150 mm (6 inch) square samples each top.
 - 2. Front edge, back splash, end splash and core with surface material and booking.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - A112.18.1-12.....Plumbing Supply Fittings
 - A112.1.2-12.....Air Gaps in Plumbing System
- C. American Society for Testing and Materials (ASTM):
 - A167-99 (R2009).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
 - A1008-10.....Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength, Low Alloy
 - D4690-99(2005).....Urea-Formaldehyde Resin Adhesives
- D. Federal Specifications (FS):
 - A-A-1936.....Adhesive, Contact, Neoprene Rubber

- E. U.S. Department of Commerce, Product Standards (PS):
PS 1-95.....Construction and Industrial Plywood

PART 2 - PRODUCTS

- A. Solid Polymer Material:
1. Filled Methyl Methacrylic Polymer.
 2. Performance properties required:

Property	Result	Test
Elongation	0.3% min.	ASTM D638
Hardness	90 Rockwell M	ASTM D785
Gloss (60° Gordon)	5-20	NEMA LD3.1
Color stability	No change	NEMA LD3 except 200 hour
Abrasion resistance	No loss of pattern Max wear depth 0.003 in - 10000 cycles	NEMA LD3
Water absorption weight (5 max)	24 hours 0.9	ASTM D-570
Izod impact	0.25 ft-lb/in	ASTM D256 (Method A)
Impact resistance	No fracture	NEMA LD-3 36" drop 2 lb. ball
Boiling water surface resistance	No visible change	NEMA LD3
High temperature resistance	Slight surface dulling	NEMA LD3

3. Color throughout with subtle veining through thickness.
4. Joint adhesive and sealer: Manufacturers silicone adhesive and sealant for joining methyl methacrylic polymer sheet.
5. Bio-based products will be preferred.

2.2 COUNTERTOPS

- A. Fabricate in largest sections practicable.
- B. Fabricate with joints flush on top surface.
- C. Fabricate countertops to overhang front of cabinets and end of assemblies one inch except where against walls or cabinets.
- D. Provide 0.039 inch thick metal plate connectors or fastening devices (except epoxy resin tops).
- E. Join edges in a chemical resistant waterproof cement or epoxy cement, except weld metal tops.
- F. Fabricate with end splashes where against walls or cabinets.
- G. Splash Backs and End Splashes:
 1. Not less than 3/4 inch thick.

2. Height 4 inches unless noted otherwise.
 3. Fabricate splash back in maximum lengths practical of the same material.
- H. Drill or cutout for sinks, and penetrations.
1. Accurately cut for size of penetration.
 2. At each computer location provide one 1-1/2 diameter (eased edge) round penetration for computer wiring.
- I. Methyl Methacrylic Polymer Tops:
1. Fabricate countertop of methyl methacrylic polymer cast sheet, 3/4 inch thick.
 2. Fabricate back splash and end splash to height shown.
 3. Fabricate skirt to depth shown.
 4. Fabricate with marine edge where sinks occur.
 5. Fabricate in one piece for full length from corner to corner up to 12 feet.
 6. Join pieces with adhesive sealant.
 7. Cut out countertop for lavatories, plumbing trim.
 8. Provide concealed fasteners and epoxy cement for anchorage of sinks to countertop.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Before installing countertops verify that wall surfaces have been finished as specified and that mechanical and electrical service locations are as required.
- B. Secure countertops to supporting rails of cabinets with metal fastening devices, or screws through pierced slots in rails.
1. Where type, size or spacing of fastenings is not shown or specified, submit shop drawings showing proposed fastenings and method of installation.
 2. Use round head bolts or screws.

3.2 PROTECTION AND CLEANING

- A. Tightly cover and protect against dirt, water, and chemical or mechanical injury.
- B. Clean at completion of work.

- - - E N D - - -

SECTION 12 48 16
ENTRANCE FLOOR GRILLES

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section includes recessed floor grilles, frames, and accessories at locations near entry doors shown by plan.

1.2 RELATED WORK:

- A. Recessed Concrete Slabs, Section 03 30 00, CAST-IN-PLACE CONCRETE.
- B. Sustainable Design Requirements: Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Construction details, material descriptions, dimensions of individual components and profiles, and finishes for Entrance Floor Grilles.
- C. Shop Drawings:
 - 1. Layout and locations including height and thickness.
 - 2. Items penetrating floor grilles and frames, including any door control devices.
 - 3. Divisions between grille sections.
 - 4. Perimeter floor moldings.
- D. Samples: For the following products, in manufacturer's standard sizes:
 - 1. Floor Grille: Assembled section of floor grille.
 - 2. Frame Members: Sample of type and color.Drapery tracks, traverse rod, hardware.
- E. Close-Out Submittals:
 - 1. Maintenance Data/Information: For floor grilles and frames to include maintenance manuals.

1.4 FIELD CONDITIONS:

- A. Field Measurements: Provide actual field measurements for Grilles and Frames to be installed. Indicate measurements on Shop Drawings.

PART 2 - PRODUCTS

2.1 ENTRANCE FLOOR GRILLES, GENERAL:

- A. Structural Performance: Provide floor grilles and frames capable of withstanding the following loads and stresses:
 - 1. Uniform floor load of 300 lbf/sq.ft. (14.36 kN/sq. meter).
 - 2. Wheel load of 350 lb. per wheel.
- B. Regulatory Requirements: Comply with applicable provisions in the U.W. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines for Buildings and Facilities and ICC A117.1.

2.2 MANUFACTURERS:

- A. Subject to compliance with requirements, provide Grilles and Frames like 'Pedimat' with level base as manufactured by C/S Group, as basis of design. Provision of equal product/system as manufactured by one of the following may be provided:
 - 1. Arden
 - 2. Balco
 - 3. Pawling
 - 4. Reese Enterprises

2.3 FLOOR GRILLES:

- A. Provide manufacturer's standard floor-grille assemblies consisting of treads of type and profile indicated, interlocked or joined together by cross members, and with support legs (if any) and other components and accessories needed to produce a complete finished installation.
- B. Aluminum Floor Grilles: Provide manufacturer's standard floor grilles with extruded members, top-surfaced tread rails, and as follows:
 - 1. Top Surface: Level-cut-pile nylon carpet insert (if used); 1/4-inch-high, 28 oz./sq.yd. (950 g/sq.m).
 - 2. Grille Size: As indicated by plan
- C. Lockdown: Manufacturer's standard.

2.4 FRAMES:

- A. Provide manufacturer's standard frames of size and style for grille type, for permanent recessed installation in concrete sub-floor, complete with installation anchorages and accessories. Unless otherwise indicated, fabricate frame of same material and finish as grilles.

2.5 SUPPORT SYSTEM:

- A. Level Bed Applications: Provide manufacturer's standard, vinyl cushion support system.

2.6 DRAIN PANS:

- A. Provide manufacturer's standard aluminum sheet drain pan with NPS 2 (DN 50) drain outlet for each floor grille unit. Coat bottom of pan with protective coating recommended by manufacturer.

2.7 MATERIALS:

- A. Aluminum Sheet: ASTM B 209 (ASTM B 209M), alloy and temper recommended by aluminum producer and finisher for type of use and finish indicated, and with not less than strength and durability properties of Alloy 5005-H15.
- B. Extruded Aluminum: ASTM B 221 (ASTM B 221M), Alloy 6061-T6 or Alloy 6063-T5, T6 or T52 as standard with manufacturer. Coat surface of frame in contact with cementitious materials with manufacturer's standard protective coating.

2.8 FABRICATION:

- A. Shop fabricate floor grilles to greatest extent possible in sizes as indicated. Unless otherwise indicated, provide each grille as a single unit; do not exceed manufacturer's recommended maximum sizes for units that are removed for maintenance and cleaning. Where joints in grilles are necessary, space symmetrically and away from normal traffic lanes.
- B. Fabricate frame members in single lengths or, where frame dimensions exceed maximum available lengths, provide minimum number of pieces possible, with hairline joints equally spaced and pieces spliced together by straight connecting pins.

2.9 ALUMINUM FINISHES:

- A. Clear Anodic Finish: AAMA 611, AA-M12C22A41, Class I, 0.018 mm or thicker.

PART 3 - EXECUTION

3.2 EXAMINATION:

- A. Examine substrates and floor conditions for compliance with requirements for location, size, minimum recess dept, and other conditions affecting installation of floor grilles and frames.
- B. Examine roughing-in for drainage systems to verify actual locations of piping connections before floor grille and frame and drain pan installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION:

- A. Install recessed floor grilles and frames and drain pans to comply with manufacturer's written instructions at locations indicated and with top of floor grilles and frames in relationship to one another and to adjoining finished flooring as recommended by manufacturer. Set floor-grille tops at height for most effective cleaning action. Coordinate top of floor-grille surfaces with doors that swing across grilles to provide clearance under door (as applicable).

3.3 PROTECTION:

- A. After completing frame installations, provide temporary filler of plywood or fiber board in floor-grille recesses and cover frames with plywood protective flooring. Maintain protection until construction traffic has ended and Project is near Substantial Completion.

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SECTION 21 08 00
COMMISSIONING OF FIRE SUPPRESSION SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 21.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the Fire Suppression systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 21 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 21, is required in cooperation with the VA and the Commissioning Agent.

**COMMISSIONING OF WET-PIPE
SPRINKLER SYSTEM**

- B. The Fire Suppression systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

- A. Commissioning of the building fire suppression systems will require inspection of individual elements of the fire suppression construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent

COMMISSIONING OF WET-PIPE SPRINKLER SYSTEM

determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 21 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the COR and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in

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SPRINKLER SYSTEM**

St. Cloud VAMC
St. Cloud, MN

Adult Day Health Care Extended Care Support
VA263-15-C-0137

coordination with the COR after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 21 Sections for additional Contractor training requirements.

----- END -----

COMMISSIONING OF WET-PIPE
SPRINKLER SYSTEM

21 08 00 - 4

SECTION 21 13 13
WET-PIPE SPRINKLER SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Design, installation and testing shall be in accordance with NFPA 13.
- B. The design and installation of a hydraulically calculated automatic wet-pipe system complete and ready for operation, for all portions of the Building.
- C. Modification of the existing sprinkler system at building #116 as indicated on the drawings and as further required by these specifications.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Section 33 10 00, WATER UTILITIES.
- C. Section 07 84 00, FIRESTOPPING.
- D. Section 09 91 00, PAINTING.
- E. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING
- F. Section 28 31 00, FIRE DETECTION AND ALARM.

1.3 DESIGN CRITERIA

- A. Design Basis Information: Provide design, materials, equipment, installation, inspection, and testing of the automatic sprinkler system in accordance with the requirements of NFPA 13.
 - 1. Perform hydraulic calculations in accordance with NFPA 13 utilizing the Area/Density method. Do not restrict design area reductions permitted for using quick response sprinklers throughout by the required use of standard response sprinklers in the areas identified in this section.
 - 2. Sprinkler Protection: Sprinkler hazard classifications shall be in accordance with NFPA 13. The hazard classification examples of uses and conditions identified in the Annex of NFPA 13 shall be mandatory for areas not listed below. Request clarification from the Government for any hazard classification not identified. To determining spacing and sizing, apply the following coverage classifications:
 - a. Light Hazard Occupancies: Patient care, treatment, and customary access areas.

WET-PIPE SPRINKLER SYSTEM

- b. Ordinary Hazard Group 1 Occupancies: Laboratories, Mechanical Equipment Rooms, Transformer Rooms, Electrical Switchgear Rooms, Electric Closets, and Repair Shops.
 - c. Ordinary Hazard Group 2 Occupancies: Storage rooms, trash rooms, clean and soiled linen rooms, pharmacy and associated storage, laundry, kitchens, kitchen storage areas, retail stores, retail store storage rooms, storage areas, building management storage, boiler plants, energy centers, warehouse spaces, file storage areas for the entire area of the space up to 140 square meters (1500 square feet) and Supply Processing and Distribution (SPD).
3. Hydraulic Calculations: Calculated demand including hose stream requirements shall fall no less than 10 percent below the available water supply curve.
4. Water Supply: Base water supply on a flow test of:
- a. Location _____
 - b. Elevation Static Test Gauge _____ m
(_____ ft)
 - c. Elevation Residual Test Gauge _____ m
(_____ ft)
 - d. Static pressure: _____ kPa (_____ psi)
 - e. Residual pressure: _____ kPa (_____ psi)
 - f. Flow: _____ L/s (_____ gpm)
 - g. Date: _____ Time _____
5. Zoning:
- a. For each sprinkler zone provide a control valve, flow switch, and a test and drain assembly with pressure gauge. For buildings greater than two stories, provide a check valve at each control valve.

1.4 SUBMITTALS

- A. Submit as one package in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Prepare detailed working drawings that are signed by a NICET Level III or Level IV Sprinkler Technician or stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering. As the Government review is for technical adequacy only, the installer remains responsible for

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correcting any conflicts with other trades and building construction

that arise during installation. Partial submittals will not be

accepted. Material submittals shall be approved prior to the purchase or delivery to the job site. Suitably bind submittals in notebooks or binders and provide an index referencing the appropriate specification section. In addition to the hard copies, provide submittal items in Paragraphs 1.4(A)1 through 1.4(A)5 electronically in pdf format on a compact disc or as directed by the. Submittals shall include, but not be limited to, the following:

1. Qualifications:

- a. Provide a copy of the installing contractors fire sprinkler and state contractor's license.
- b. Provide a copy of the NICET certification for the NICET Level III or Level IV Sprinkler Technician who prepared and signed the detailed working drawings unless the drawings are stamped by a Registered Professional Engineer licensed in the field of Fire Protection Engineering.
- c. Provide documentation showing that the installer has been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.

2. Drawings: Submit detailed 1:100 (1/8 inch) scale (minimum) working drawings conforming to the Plans and Calculations chapter of NFPA 13. Drawings shall include graphical scales that allow the user to determine lengths when the drawings are reduced in size. Include a plan showing the piping to the water supply test location.

3. Manufacturer's Data Sheets: Provide data sheets for all materials and equipment proposed for use on the system. Include listing information and installation instructions in data sheets. Where data sheets describe items in addition to those proposed to be used for the system, clearly identify the proposed items on the sheet.

4. Calculation Sheets:

- a. Submit hydraulic calculation sheets in tabular form conforming to the requirements and recommendations of the Plans and Calculations chapter of NFPA 13.

5. Valve Charts: Provide a valve chart that identifies the location of each control valve. Coordinate nomenclature and identification of control valves with the Contracting Officer Representative. Where existing nomenclature does not exist, the chart shall include no less than the following: Tag ID No., Valve Size, Service (control

valve, main drain, aux. drain, inspectors test valve, etc.), and Location.

6. Final Document Submittals: Provide as-built drawings, testing and maintenance instructions in accordance with the requirements in Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. In addition, submittals shall include, but not be limited to, the following:
 - a. A complete set of as-built drawings showing the installed system with the specific interconnections between the system switches and the fire alarm equipment. Provide a complete set in the formats as follows. Submit items 2 and 3 below on a compact disc or as directed by the Contracting Officer Representative.
 - 1) One full size (or size as directed by the Contracting Officer Representative) printed copy.
 - 2) One complete set in electronic pdf format.
 - 3) One complete set in AutoCAD format or a format as directed by the Contracting Officer Representative.
 - b. Material and Testing Certificate: Upon completion of the sprinkler system installation or any partial section of the system, including testing and flushing, provide a copy of a completed Material and Testing Certificate as indicated in NFPA 13. Certificates shall be provided to document all parts of the installation.
 - c. Operations and Maintenance Manuals that include step-by-step procedures required for system startup, operation, shutdown, and routine maintenance and testing. The manuals shall include the manufacturer's name, model number, parts list, and tools that should be kept in stock by the owner for routine maintenance, including the name of a local supplier, simplified wiring and controls diagrams, troubleshooting guide, and recommended service organization, including address and telephone number, for each item of equipment.
 - d. One paper copy of the Material and Testing Certificates and the Operations and Maintenance Manuals above shall be provided in a binder. In addition, these materials shall be provided in pdf format on a compact disc or as directed by the Contracting Officer Representative.

- e. Provide one additional copy of the Operations and Maintenance Manual covering the system in a flexible protective cover and mount in an accessible location adjacent to the riser or as directed by the Contracting Officer Representative.

1.5 QUALITY ASSURANCE

- A. Installer Reliability: The installer shall possess a valid State of Minnesota fire sprinkler / contractor's license. The installer shall have been actively and successfully engaged in the installation of commercial automatic sprinkler systems for the past ten years.
- B. Materials and Equipment: All equipment and devices shall be of a make and type listed by UL or approved by FM, or other nationally recognized testing laboratory for the specific purpose for which it is used. All materials, devices, and equipment shall be approved by the VA. All materials and equipment shall be free from defect. All materials and equipment shall be new unless specifically indicated otherwise on the contract drawings.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
 - 13-13.....Installation of Sprinkler Systems
 - 25-14.....Inspection, Testing, and Maintenance of Water-Based Fire Protection Systems
 - 101-15.....Life Safety Code
 - 170-15.....Fire Safety Symbols
- C. Underwriters Laboratories, Inc. (UL):
 - Fire Protection Equipment Directory (2011)
- D. Factory Mutual Engineering Corporation (FM):
 - Approval Guide

PART 2 - PRODUCTS

2.1 PIPING & FITTINGS

- A. Piping and fittings for private underground water mains shall be in accordance with NFPA 13.
 - 1. Pipe and fittings from inside face of building 12 in. above finished floor to a distance of approximately 5 ft. outside building: Ductile Iron, flanged fittings and 316 stainless steel bolting.

WET-PIPE SPRINKLER SYSTEM

B. Piping and fittings for sprinkler systems shall be in accordance with NFPA 13.

1. Plain-end pipe fittings with locking lugs or shear bolts are not permitted.
2. Grooved piping/connections are not allowed.
3. Piping sizes 2 inches and smaller shall be black steel Schedule 40 with threaded end connections.
4. Piping sizes 2 ½ inches and larger shall be black steel Schedule 10 with grooved connections. Grooves in Schedule 10 piping shall be rolled grooved only.
5. Use nonferrous piping in MRI Scanning Rooms.
6. Plastic piping shall not be permitted except for drain piping.
7. Flexible sprinkler hose shall be FM Approved and limited to hose with threaded end fittings with a minimum inside diameter of 1-inch and a maximum length of 6-feet.

2.2 VALVES

A. General:

1. Valves shall be in accordance with NFPA 13.
2. Do not use quarter turn ball valves for 2 inch or larger drain valves.

B. Control Valve: The control valves shall be a listed indicating type. Control valves shall be UL Listed or FM Approved for fire protection installations. System control valve shall be rated for normal system pressure but in no case less than 175 PSI.

C. Check Valve: Shall be of the swing type with a flanged cast iron body and flanged inspection plate.

D. Automatic Ball Drips: Cast brass 3/4 inch in-line automatic ball drip with both ends threaded with iron pipe threads.

E. Alarm Check Valve: Alarm check valve shall be UL Listed and Factory Mutual Approved. The alarm check valve shall be listed for installation in the vertical or horizontal position. The alarm check valve shall be equipped with a removable cover assembly, gauge connections on the system side and supply side of the valve clapper, variable pressure trim, and an external bypass to eliminate false water flow alarms. The alarm check valve trim piping shall be galvanized. Maximum water working pressure to 250 PSI.

- F. Backflow Preventer: Provide backflow preventer in accordance with Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING. Provide means to forward flow test the backflow preventer in accordance with NFPA 13.

2.4 SPRINKLERS

- A. All sprinklers shall be FM approved quick response except "institutional" type sprinklers shall be permitted to be UL Listed quick response.
- B. Temperature Ratings: In accordance with NFPA 13 except that sprinklers in elevator shafts and elevator machine rooms shall be no less than intermediate temperature rated and sprinklers in generator rooms shall be no less than high temperature rated.
- C. Provide sprinkler guards in accordance with NFPA 13 and when the elevation of the sprinkler head is less than 7 feet 6 inches above finished floor. The sprinkler guard shall be UL listed or FM approved for use with the corresponding sprinkler.

2.5 SPRINKLER CABINET

- A. Provide sprinkler cabinet with the required number of sprinkler heads of all ratings and types installed, and a sprinkler wrench for each type of sprinkler in accordance with NFPA 13. Locate adjacent to the riser.
- B. Provide a list of sprinklers installed in the property in the cabinet. The list shall include the following:
1. Manufacturer, model, orifice, deflector type, thermal sensitivity, and pressure for each type of sprinkler in the cabinet.
 2. General description of where each sprinkler is used.
 3. Quantity of each type present in the cabinet.
 4. Issue or revision date of list.

2.6 SPRINKLER SYSTEM SIGNAGE

Rigid plastic, steel or aluminum signs with white lettering on a red background with holes for easy attachment. Sprinkler system signage shall be attached to the valve or piping with chain.

2.7 SWITCHES:

- A. OS&Y Valve Supervisory Switches shall be in a weatherproof die cast/red baked enamel, oil resistant, aluminum housing with tamper resistant screws, 1/2 inch conduit entrance and necessary facilities for

attachment to the valves. Provide two SPDT switches rated at 2.5 amps at 24 VDC.

- B. Water flow Alarm Switches: Mechanical, non-coded, non-accumulative retard and adjustable from 0 to 60 seconds minimum. Set flow switches at an initial setting between 20 and 30 seconds.
- C. Alarm Pressure Switches: Activation by any flow of water equal to or in excess of the discharge from one sprinkler. The alarm pressure switch shall be UL Listed or Factory Mutual Approved for the application in which it is used. Activation of the alarm pressure switch shall cause an alarm on the fire alarm system control unit.
- D. Valve Supervisory Switches for Ball and Butterfly Valves: May be integral with the valve.

2.8 GAUGES

Provide gauges as required by NFPA 13. Provide gauges where the normal pressure of the system is at the midrange of the gauge.

2.9 PIPE HANGERS, SUPPORTS AND RESTRAINT OF SYSTEM PIPING

Pipe hangers, supports, and restraint of system piping shall be in accordance with NFPA 13.

2.10 WALL, FLOOR AND CEILING PLATES

Provide chrome plated steel escutcheon plates.

2.11 ANTIFREEZE SOLUTION

Antifreeze solution shall be in accordance with NFPA 13 and shall be compatible with use in a potable water supply.

2.12 VALVE TAGS

Engraved black filled numbers and letters not less than 1/2 inch high for number designation, and not less than 1/4 inch for service designation on 19 gage, 1-1/2 inches round brass disc, attached with brass "S" hook, brass chain, or nylon twist tie.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be accomplished by the licensed contractor. Provide a qualified technician, experienced in the installation and operation of the type of system being installed, to supervise the installation and testing of the system.
- B. Installation of Piping: Accurately cut pipe to measurements established by the installer and work into place without springing or forcing. In any situation where bending of the pipe is required, use a standard

pipe-bending template. Concealed piping in spaces that have finished ceilings. Where ceiling mounted equipment exists, such as in operating and radiology rooms, install sprinklers so as not to obstruct the movement or operation of the equipment. Sidewall heads may need to be utilized. In stairways, locate piping as near to the ceiling as possible to prevent tampering by unauthorized personnel and to provide a minimum headroom clearance of seven feet six inches. Piping shall not obstruct the minimum means of egress clearances required by NFPA 101. Pipe hangers, supports, and restraint of system piping, and seismic bracing shall be installed accordance with NFPA 13.

- C. Welding: Conform to the requirements and recommendations of NFPA 13.
- D. Drains: Provide drips and drains, including low point drains, in accordance with NFPA 13. Pipe drains to discharge at safe points outside of the building or to sight cones attached to drains of adequate size to readily carry the full flow from each drain under maximum pressure. Do not provide a direct drain connection to sewer system or discharge into sinks. Install drips and drains where necessary and required by NFPA 13. The drain piping shall not be restricted or reduced and shall be of the same diameter as the drain collector.
- E. Supervisory Switches: Provide supervisory switches for sprinkler control valves.
- F. Waterflow Alarm Switches: Install waterflow alarm switches and valves in stairwells or other easily accessible locations.
- G. Inspector's Test Connection: Install and supply in accordance with NFPA 13, locate in a secured area, and discharge to the exterior of the building.
- H. Affix cutout disks, which are created by cutting holes in the walls of pipe for flow switches and non-threaded pipe connections to the respective waterflow switch or pipe connection near to the pipe from where they were cut.
- I. Provide escutcheon plates for exposed piping passing through walls, floors or ceilings.
- J. Clearances: For systems requiring seismic protection, piping that passes through floors or walls shall have penetrations sized 2 inches nominally larger than the penetrating pipe for pipe sizes 1 inch to 3 ½

inches and 4 inches nominally larger for penetrating pipe sizes 4 inches and larger.

- K. Sleeves: Provide for pipes passing through masonry or concrete. Provide space between the pipe and the sleeve in accordance with NFPA 13. Seal this space with a UL Listed through penetration fire stop material in accordance with Section 07 84 00, FIRESTOPPING. Where core drilling is used in lieu of sleeves, also seal space. Seal penetrations of walls, floors and ceilings of other types of construction, in accordance with Section 07 84 00, FIRESTOPPING.
- L. Where dry pendent sprinklers are used for freezers or similar spaces and they are connected to the wet pipe system, provide an EPDM boot around the dry pendent sprinkler on the heated side and securely seal to the pipe and freezer to prevent condensation from entering the freezer.
- M. Provide pressure gauges at each water flow alarm switch location and at each main drain connection.
- N. Firestopping shall be provided for all penetrations of fire resistance rated construction. Firestopping shall comply with Section 07 84 00, FIRESTOPPING.
- O. Painting of Pipe: In finished areas where walls and ceilings have been painted, paint primed surfaces with two coats of paint to match adjacent surfaces, except paint valves and operating accessories with two coats of gloss red enamel. Exercise care to avoid painting sprinklers. Painting of sprinkler systems above suspended ceilings and in crawl spaces is not required. Painting shall comply with Section 09 91 00, PAINTING. Any painted sprinkler shall be replaced with a new sprinkler.
- P. Sprinkler System Signage: Provide rigid sprinkler system signage in accordance with NFPA 13 and NFPA 25. Sprinkler system signage shall include, but not limited to, the following:
 - 1. Identification Signs:
 - a. Provide signage for each control valve, drain valve, sprinkler cabinet, and inspector's test.
 - b. Provide valve tags for each operable valve. Coordinate nomenclature and identification of operable valves with the Contracting Officer Representative. Where existing nomenclature does not exist, the Tag Identification shall include no less than

the following: (FP-B-F/SZ-#) Fire Protection, Building Number, Floor Number/Smoke Zone (if applicable), and Valve Number.

(E.g., FP-500-1E-001) Fire Protection, Building 500, First Floor East, Number 001.)

2. Instruction/Information Signs:

- a. Provide signage for each control valve to indicate valve function and to indicate what system is being controlled.
- b. Provide signage indicating the number and location of low point drains.

3. Hydraulic Placards:

- a. Provide signage indicating hydraulic design information. The placard shall include location of the design area, discharge densities, required flow and residual pressure at the base of riser, occupancy classification, hose stream allowance, flow test information, and installing contractor. Locate hydraulic placard information signs at each alarm check valve.

Q. Repairs: Repair damage to the building or equipment resulting from the installation of the sprinkler system by the installer at no additional expense to the Government.

R. Interruption of Service: There shall be no interruption of the existing sprinkler protection, water, electric, or fire alarm services without prior permission of the Contracting Officer. Contractor shall develop an interim fire protection program where interruptions involve occupied spaces. Request in writing at least one week prior to the planned interruption.

3.2 INSPECTION AND TEST

A. Preliminary Testing: Flush newly installed systems prior to performing hydrostatic tests in order to remove any debris which may have been left as well as ensuring piping is unobstructed. Hydrostatically test system, including the fire department connections, as specified in NFPA 13, in the presence of the Contracting Officers Representative (COR) or his designated representative. Test and flush underground water line prior to performing these hydrostatic tests.

B. Final Inspection and Testing: Subject system to tests in accordance with NFPA 13, and when all necessary corrections have been accomplished, advise the Contracting Officer Representative to schedule a final inspection and test. Connection to the fire alarm system shall

have been in service for at least ten days prior to the final inspection, with adjustments made to prevent false alarms. Furnish all instruments, labor and materials required for the tests and provide the services of the installation foreman or other competent representative of the installer to perform the tests. Correct deficiencies and retest system as necessary, prior to the final acceptance. Include the operation of all features of the systems under normal operations in test

3.3 INSTRUCTIONS

Furnish the services of a competent instructor for not less than two hours for instructing personnel in the operation and maintenance of the system, on the dates requested by the Contracting Officer Representative.

- - - E N D - - -

SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 31 20 00, EARTH MOVING: Excavation and Backfill.
- D. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete and Grout.
- E. Section 05 31 00, STEEL DECKING: Building Components for Attachment of Hangers.
- F. Section 05 50 00, METAL FABRICATIONS.
- G. Section 07 84 00, FIRESTOPPING.
- H. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.
- I. Section 07 92 00, JOINT SEALANTS.
- J. Section 09 91 00, PAINTING.
- K. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS
- L. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- M. Section 23 09 23, DIRECT DIGITAL CONTROLS FOR HVAC.
- N. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- O. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- P. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

- A. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology

and basic design that has a proven satisfactory service record of at least three years.

2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 100 miles of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the COR/Contracting Officers Representative.
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
8. Asbestos products or equipment or materials containing asbestos shall not be used.

- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 4. All welds shall be stamped according to the provisions of the American Welding Society.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract drawings and specifications shall be referred to the COR for resolution. Written hard copies or computer files of manufacturer's installation instructions shall be provided to the COR at least two weeks prior to commencing installation of any item.
 2. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved.
- E. Guaranty: Warranty of Construction, FAR clause 52.246-21.
- F. Plumbing Systems: IPC, International Plumbing Code.

1.4 SUBMITTALS

- A. Submittals shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.
- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Upon request by Government, lists of previous installations for selected items of equipment shall be provided. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
 2. Equipment and materials identification.
 3. Fire stopping materials.
 4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 5. Wall, floor, and ceiling plates.
- H. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, piping, pumps, valves and other items. All valves, trap primer valves, water hammer arrestors,

strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping until layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.

1. Mechanical equipment rooms.
2. Interstitial space.
3. Hangers, inserts, supports, and bracing.
4. Pipe sleeves.
5. Equipment penetrations of floors, walls, ceilings, or roofs.

I. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
2. Listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided.
3. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

1.5 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. Such replacement shall be at no additional cost to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC), latest edition. All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
Boiler and Pressure Vessel Code (BPVC):
SEC IX-2007.....Boiler and Pressure Vessel Code; Section IX,
Welding and Brazing Qualifications.
- C. American Society for Testing and Materials (ASTM):
A36/A36M-2008.....Standard Specification for Carbon Structural
Steel
A575-96 (R 2007).....Standard Specification for Steel Bars, Carbon,
Merchant Quality, M-Grades R (2002)
E84-2005.....Standard Test Method for Surface Burning
Characteristics of Building Materials
E119-2008a.....Standard Test Methods for Fire Tests of
Building Construction and Materials
- D. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
SP-58-02.....Pipe Hangers and Supports-Materials, Design and
Manufacture
SP 69-2003 (R 2004).....Pipe Hangers and Supports-Selection and
Application
- E. National Electrical Manufacturers Association (NEMA):
MG1-2003, Rev. 1-2007...Motors and Generators
- F. International Code Council, (ICC):

IBC-06, (R 2007).....International Building Code

IPC-06, (R 2007).....International Plumbing Code

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. STANDARDIZATION OF COMPONENTS SHALL BE MAXIMIZED TO REDUCE SPARE PART requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for intended service.
 - 4. Contractor shall guarantee performance of assemblies of components and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model

2.2 COMPATIBILITY OF RELATED EQUIPMENT

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.3 SAFETY GUARDS

- A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 1/4-inch bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- B. All Equipment shall have moving parts protected from personal injury.

2.4 LIFTING ATTACHMENTS

Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments

shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.5 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING

- A. All material and equipment furnished, and installation methods shall conform to the requirements of Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems shall be provided. Premium efficient motors shall be provided. Unless otherwise specified for a particular application, electric motors shall have the following requirements.
- B. Special Requirements:
1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
 2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
 3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
 - a. Wiring material located where temperatures can exceed 160° F shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
 - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
 - c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems shall be provided where recommended by manufacturer of equipment.
 4. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
 5. Motors utilized with variable frequency drives shall be rated "inverter-ready" per NEMA Standard, MG1, Part 31.4.4.2.

- C. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency or Premium Efficiency" by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of the Energy Policy Act of 1992 (EPACT). Motors not specified as "high efficiency or premium efficient" shall comply with EPACT.
- D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC).
- E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. A time delay (20 seconds minimum) relay shall be provided for switching from high to low speed.
- F. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of 104° F; minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.
- G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame shall be measured at the time of final inspection.

2.6 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.
- B. The combination of controller and motor shall be provided by the respective pump manufacturer and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficient type, "inverter duty", and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

2.7 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than (3/16-inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, fans, etc. shall be identified.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 3/16-inch high riveted or bolted to the equipment.
- D. Control Items: All temperature, pressure, and controllers shall be labeled, and the component's function identified. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
 - 2. Valve tags: Engraved black filled numbers and letters not less than (1/2-inch) high for number designation, and not less than 1/4-inch for service designation on 19 gage, 1-1/2 inches round brass disc, attached with brass "S" hook or brass chain.
 - 3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic-coated valve list card(s) sized 8-1/2 inches by 11 inches shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. A copy of the valve list shall be mounted in picture frames for mounting to a wall.
 - 4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided. Each valve location shall be identified with a color-coded sticker or thumb tack in ceiling.

2.8 FIRE STOPPING

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for pipe insulation.

2.9 GALVANIZED REPAIR COMPOUND

- A. Mil. Spec. DOD-P-21035B, paint.

2.10 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. In lieu of the paragraph which follows, suspended equipment supports and restraints may be designed and installed in accordance with the International Building Code (IBC), latest edition, and SECTION 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Submittals based on the International Building Code (IBC), latest edition, SECTION 13 05 41 requirements, or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in a state where the project is located. The Support system of suspended equipment over 500 pounds shall be submitted for approval of the COR in all cases. See these specifications for lateral force design requirements.
- B. Type Numbers Specified: MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.
- C. For Attachment to Concrete Construction:
1. Concrete insert: Type 18, MSS SP-58.
 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 4 inches thick when approved by the COR for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 4 inches thick when approved by the COR for each job condition.
- D. For Attachment to Steel Construction: MSS SP-58.
1. Welded attachment: Type 22.
 2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 7/8-inch outside diameter.
- E. Attachment to Metal Pan or Deck: As required for materials specified in Section 05 31 00, STEEL DECKING.
- F. For Attachment to Wood Construction: Wood screws or lag bolts.

- G. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 1-1/2 inches minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- H. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 1-5/8 inches by 1-5/8 inches, (No. 12 gage), designed to accept special spring held, hardened steel nuts. Trapeze hangers are not permitted for steam supply and condensate piping.
1. Allowable hanger load: Manufacturers rating less (200 pounds).
 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 1/4-inch U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 1/2-inch galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.
- I. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.
1. General Types (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic-coated riser clamps.

- 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
- 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
- i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
- j. Spring hangers are required on all plumbing system pumps one horsepower and greater.
2. Plumbing Piping (Other Than General Types):
 - a. Horizontal piping: Type 1, 5, 7, 9, and 10.
 - b. Chrome plated piping: Chrome plated supports.
 - c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
 - d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, (18 gage) minimum.
- J. Pre-insulated Calcium Silicate Shields:
 1. Provide 360-degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
 3. Shield thickness shall match the pipe insulation.
 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting cold water shall have insulation that extends a minimum of one inch past the sheet metal.
 - b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psi) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.

5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

K. Seismic Restraint of Piping: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

2.11 PIPE PENETRATIONS

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all fire stopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
 - 1. For sleeves: Extend sleeve 1 inch above finished floor and provide sealant for watertight joint.
 - 2. For blocked out floor openings: Provide 1-1/2 inch angle set in silicone adhesive around opening.
 - 3. For drilled penetrations: Provide 1-1/2 inch angle ring or square set in silicone adhesive around penetration.
- D. Penetrations are not allowed through beams or ribs but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COR.
- E. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- F. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.
- G. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel Sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.
- H. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.

I. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 1 inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 1 inch in diameter. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.12 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the COR.
- D. Lubricants: A minimum of 1 quart of oil, and 1 pound of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.13 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 3/32-inch for floor plates. For wall and ceiling plates, not less than 0.025-inch for up to 3 inch pipe, 0.035-inch for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.14 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.

Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.

B. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.

C. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.

D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

E. Cutting Holes:

1. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.
2. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
3. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.

- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- I. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psi) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE. shall be used for all pad or floor mounted equipment. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- J. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- K. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and section 23 09 23 DIRECT DIGITAL CONTROLS FOR HVAC
- L. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.
- M. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.
- N. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers putty.
- O. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints.
- P. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Para. 3.1 shall apply.

- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

3.3 RIGGING

- A. Openings in building structures shall be planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.
- C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility.
- E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the COR.
- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 1/2-inch clearance between pipe or piping covering and adjacent work shall be provided.

- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC), latest edition, and these specifications.
- E. Overhead Supports:
1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 3. Tubing and capillary systems shall be supported in channel troughs.
- F. Floor Supports:
1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
 2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 2 inch excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.
 4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one quart of oil and one pound of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to COR in unopened containers that are properly identified as to application.

- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

3.6 PLUMBING SYSTEMS DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards. Inspections will be made by personnel of the VA Medical Center, and the Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.

- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.

3.7 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
 2. The following Material and Equipment shall NOT be painted:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gages and thermometers.
 - j. Glass.
 - k. Name plates.
 3. Control and instrument panels shall be cleaned, and damaged surfaces repaired. Touch-up painting shall be made with matching paint obtained from manufacturer or computer matched.
 4. Pumps, motors, steel and cast-iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.

6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this.

3.8 IDENTIFICATION SIGNS

- A. Laminated plastic signs, with engraved lettering not less than 3/16-inch high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance shall be placed on factory-built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 STARTUP AND TEMPORARY OPERATION

- A. Start up of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.10 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests such systems respectively during first actual seasonal use of respective systems following completion of work.

3.11 OPERATION AND MAINTENANCE MANUALS

- A. Provide four bound copies. The Operations and maintenance manuals shall be delivered to COR not less than 30 days prior to completion of a phase or final inspection.

- B. All new and temporary equipment and all elements of each assembly shall be included.
- C. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- D. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- E. Lubrication instructions, type and quantity of lubricant shall be included.
- F. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- G. Set points of all interlock devices shall be listed.
- H. Trouble-shooting guide for the control system troubleshooting guide shall be inserted into the Operations and Maintenance Manual.
- I. The combustion control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- J. Emergency procedures.

3.12 INSTRUCTIONS TO VA PERSONNEL

Instructions shall be provided in accordance with Article,
INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

- - - E N D - - -

SECTION 22 05 12
GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION:

This section describes the general motor requirements for plumbing equipment.

1.2 RELATED WORK:

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements common to more than one section of Division 26.
- B. 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Starters, control and protection of motors: Section
- C. Section 26 24 19, MOTOR-CONTROL CENTERS: Motor Control Centers.

1.3 SUBMITTALS:

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Motor nameplate information shall be submitted including electrical ratings, dimensions, mounting details, materials, horsepower, power factor, current as a function of speed, current efficiency, speed as a function of load, RPM, enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
 - 3. Motor parameters required for the determination of the Reed Critical Frequency of vertical hollow shaft motors shall be submitted.
- C. Manuals:
 - 1. Companion copies of complete maintenance and operating manuals, including technical data sheets and application data shall be submitted simultaneously with the shop drawings.
- D. Certification: Two weeks prior to final inspection, unless otherwise noted, four copies of the following certification shall be submitted to the Resident Engineer:
 - 1. Certification shall be submitted stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.

1.4 APPLICABLE PUBLICATIONS:

- A. The publications listed below (including amendments, addenda, revisions, supplements and errata) shall form a part of this

specification to the extent referenced. Publications are referenced in the text by designation only.

B. National Electrical Manufacturers Association (NEMA):

MG 1-07.....Motors and Generators

MG 2-01.....Safety Standard and Guide for Selection,
Installation and Use of Electric Motors and
Generators

C. National Fire Protection Association (NFPA):

70-08.....National Electrical Code (NEC)

PART 2 - PRODUCTS

2.1 MOTORS:

A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.

B. Voltage ratings shall be as follows:

1. Single phase:

- a. Motors connected to 120-volt systems: 115 volts.
- b. Motors connected to 208-volt systems: 200 volts.
- c. Motors connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.

2. Three phase:

- a. Motors connected to 208-volt systems: 200 volts.
- b. Motors, less than 74.6 kW (100 HP), connected to 240 volt or 480-volt systems: 230/460 volts, dual connection.
- c. Motors, 74.6 kW (100 HP) or larger, connected to 240-volt systems: 230 volts.
- d. Motors, 74.6 kW (100 HP) or larger, connected to 480-volt systems: 460 volts.
- e. Motors connected to high voltage systems: Shall conform to NEMA Standards for connection to the nominal system voltage shown on the drawings.

C. Number of phases shall be as follows:

- 1. Motors, less than 373 W (1/2 HP): Single phase.
- 2. Motors, 373 W (1/2 HP) and larger: 3 phase.
- 3. Exceptions:
 - a. Hermetically sealed motors.
 - b. Motors for equipment assemblies, less than 746 W (1 HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.

- D. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.
- E. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.
- F. Motor Enclosures:
1. Shall be the NEMA types shown on the drawings for the motors.
 2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed.
 3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.
 4. All motors in hazardous locations shall be approved for the application and meet the Class and Group as required by the area classification.
- G. Electrical Design Requirements
1. Motors shall be continuous duty.
 2. The insulation system shall be rated minimum of class B, 266° F.
 3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 176° F.
 4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
 5. Motors shall be suitable for full voltage starting, unless otherwise noted.
 6. Motors for variable frequency drive applications shall adhere to NEMA standards publication MG 1, Part 30, Application considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General-Purpose Motors Used with Adjustable voltage or Adjustable frequency controls, or both, or Part 31, Definite Purpose Inverter Fed Polyphase Motors.
- H. Mechanical Design Requirements
1. Bearings shall be rated for a minimum of 26,280 hours L-10 life at full load direct coupled, except vertical high thrust motors.
 2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30% of normal down thrust.

3. Grease lubricated bearings shall be designed for electric motor use.
Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
4. Grease fittings, if provided, shall be Alemite type or equivalent.
5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
6. Vibration shall not exceed 0.15 inch per second, unfiltered peak.
7. Noise level shall meet the requirements of the application.
8. Motors on 180 frames and larger shall have provisions for lifting eyes or lugs capable of a safety factor of 5.
9. All external fasteners shall be corrosion resistant.
10. Condensation heaters, when specified, shall keep motor windings at least 41° F above ambient temperature.
11. Winding thermostats, when specified shall be normally closed, connected in series.
12. Grounding provisions shall be in the main terminal box.
- I. Additional requirements for specific motors, as indicated in other sections, shall also apply.
- J. NEMA Premium Efficiency Electric Motors, Motor Efficiencies: All permanently wired polyphase motors of 746 Watts (1 Horsepower) or more shall meet the minimum full-load efficiencies as indicated in the following table, and as specified in this specification. Motors of 746 Watts (one horsepower) or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

Minimum Efficiencies Open Drip-Proof				Minimum Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

K. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM. Power factor correction capacitors shall be installed unless the motor is controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.

PART 3 - EXECUTION

3.1 INSTALLATION:

Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

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3.2 FIELD TESTS

Megger all motors after installation, before start-up. All shall test
free from grounds.

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SECTION 22 05 19

METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

This section describes the requirements for water meters and pressure gages.

1.2 RELATED WORK

Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Water Meter.
 - 2. Pressure Gages.
 - 3. BACnet communication protocol
 - 4. Product certificates for each type of meter and gauge
- C. Operations and Maintenance manual shall include:
 - 1. System Description
 - 2. Major assembly block diagrams
 - 3. Troubleshooting and preventive maintenance guidelines
 - 4. Spare parts information.
- D. Shop Drawings shall include the following:
 - 1. One line, wiring and terminal diagrams including terminals identified, protocol or communication modules, and Ethernet connections.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):
American Society of Mechanical Engineers (ASME): (Copyrighted Society)
B40.1-05.....Gauges-Pressure Indicating Dial Type-Elastic
- C. American Water Works Association (AWWA):
C700-07 (R 2003).....Standard for Cold Water Meters, Displacement
Type, Bronze Main Case

C701-07.....Cold Water Meters-Turbine Type, for Customer
Service AWWA/ ANSI

C702-01.....Cold water meters - Compound Type

D. International Code Council (ICC):

IPC-06.....(2007 Supplement) International Plumbing Code

1.5 AS-BUILT DOCUMENTATION

- A. The electronic documentation and copies of the Operations and Maintenance Manual, approved submittals, shop drawings, and other closeout documentation shall be prepared by a computer software program complying with Section 508 of the Rehabilitation Act of 1973, as amended (29 U.S.C 794d). The manufacturer or vendor of the software used to prepare the electronic documentation shall have a Voluntary Product Accessibility Template made available for review and included as part of the Operations and Maintenance Manual or closeout documentation. All available accessibility functions listed in the Voluntary Accessibility Template shall be enabled in the prepared electronic files. As Adobe Acrobat is a common industry format for such documentation, following the document, "Creating Accessible Adobe PDF files, A Guide for Document Authors" that is maintained and made available by Adobe free of charge is recommended."
- B. Four sets of manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- C. Four sets of operation and maintenance data updated to include submittal review comments shall be inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

PART 2 - PRODUCTS

2.1 DISPLACEMENT WATER METER

- A. For pipe sizes under 2 inches, the water meter shall be displacement type, full size nutating disc, magnetic drive, sealed register, and fully conform to AWWA C700. Peak domestic flow shall be 2.2 L/S (34 gpm). The meter register shall indicate flow in liters (U.S. gallons).
- B. The water meter shall be rated for use at temperatures ranging from - 40° F and 158° F and operate at a working pressure of 1034 kPa (150- psig).
- C. The meter case, bottom caps, and register box lids shall be constructed from cast bronze.

2.2 WATER METER STRAINER

- A. All meters sizes 50 mm or DN50 2 inches and above, shall be fitted with a bronze inlet strainer with top access. The strainer shall conform to AWWA 702.

2.3 WATER METER PROGRAMMING

- A. All meters 50 mm or DN50 2 inches and above shall be programmable with software supplied by the meter manufacturer.
- B. The software shall have a Microsoft based interface and operate on the latest Windows operating system. The software shall allow the user to configure the meter, troubleshoot the meter, query and display meter parameters, and configure data and stored values.
- C. The meter firmware shall be upgradeable through one of the communication ports without removing the unit from service.
- D. the meter shall include output for analog 4-20 milliamp signals and binary output.
- E. The meter shall have two dry contact relays outputs for alarm or control functions.

2.4 WATER METER COMMUNICATION PROTOCOL

- A. The meter shall use a native BACnet Ethernet communication protocol supporting HTTP. The communications shall be protected against surges induced on its communications channels.

2.5 PRESSURE GAGES FOR WATER AND SEWAGE USAGE

- A. ANSI B40.1 all metal case 4-1/2 inches diameter, bottom connected throughout, graduated as required for service, and identity labeled. Range shall be 0 to 1375 kPa (0 to 200 psi) gauge.
- B. The pressure element assembly shall be bourdon tube. The mechanical movement shall be lined to pressure element and connected to pointer.

- C. The dial shall be non-reflective aluminum with permanently etched scale markings graduated in kPa and psi.
- D. The pointer shall be dark colored metal.
- E. The window shall be glass.
- F. The ring shall be brass or stainless steel.
- G. The accuracy shall be grade A, plus or minus 1 percent of middle half of scale range.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Direct mounted pressure gages shall be installed in piping tees with pressure gage located on pipe at the most readable position.
- B. Valves and snubbers shall be installed in piping for each pressure gage.
- C. Test plugs shall be installed on the inlet and outlet pipes all heat exchangers or water heaters serving more than one plumbing fixture.
- D. Pressure gages shall be installed where indicated on the drawings and at the following locations:
 - 1. Building water service entrance into building
 - 2. Inlet and outlet of each pressure reducing valve
 - 3. Suction and discharge of each domestic water pump or re-circulating hot water return pump.
- E. Water meter installation shall conform to AWWA C700, AWWA C701, and AWWA C702. Electrical installations shall conform to IEEE C2, NFPA 70 (National Electric Code), and to the requirements specified herein. New materials shall be provided.
- F. Each water meter shall communicate with the building energy management and control system and report daily water consumption and peak daily flow rate.

3.2 FIELD QUALITY CONTROL

- A. The meter assembly shall be visually inspected and operationally tested. The correct multiplier placement on the face of the meter shall be verified.

3.3 TRAINING

- A. A training course shall be provided to the medical center on meter configuration and maintenance. Training manuals shall be supplied for all attendee with four additional copies supplied. The training course shall cover meter configuration, troubleshooting, and diagnostic procedures.

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SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
1. Valves.
 2. Backflow Preventers.
 3. Pressure Reducing Valves.
 4. Backwater Valves
 5. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM): A536-84 (R 2004)
Standard Specification for Ductile Iron Castings
- C. American Society of Sanitary Engineering (ASSE)
ASSE 1003-01 (R 2003)...Performance Requirements for Water Pressure Reducing Valves
ASSE 1012-02.....Backflow Preventer with Intermediate Atmospheric Vent
ASSE 1013-05.....Reduced Pressure Principle Backflow Preventers and Reduced Pressure Fire Protection Principle Backflow Preventers
- D. International Code Council (ICC)
IPC-06 (R 2007).....International Plumbing Code
- E. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):

SP-25-98.....Standard Marking System for Valves, Fittings,
Flanges and UnionsSP-67-02a (R 2004) Butterfly
Valve of the Single flange Type (Lug Wafer)
SP-70-06.....Cast Iron Gate Valves, Flanged and Threaded
Ends.
SP-72-99.....Ball Valves with Flanged or Butt Welding For
General Purpose
SP-80-03.....Bronze Gate, Globe, Angle and Check Valves.
SP-110-96.....Ball Valve Threaded, Socket Welding, Solder
Joint, Grooved and Flared Ends

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Valves shall be prepared for shipping as follows:
1. Protect internal parts against rust and corrosion.
 2. Protect threads, flange faces, grooves, and weld ends.
 3. Set angle, gate, and globe valves closed to prevent rattling.
 4. Set ball and plug valves open to minimize exposure of functional surfaces
 5. Set butterfly valves closed or slightly open.
 6. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
1. Maintain valve end protection.
 2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

PART 2 - PRODUCTS

2.1 VALVES

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.

- D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 12 feet shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.
- E. Ball valves, pressure regulating valves, gate valves, globe valves, and plug valves used to supply potable water shall meet the requirements of NSF 61.
- F. Shut-off:
1. Cold, Hot and Re-circulating Hot Water:
 - a. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-72, SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4140 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be solder,
 - b. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A 536, ductile iron.
 - c. 100 mm (DN100) (4 inches) and larger:
 - 1) Class 125, OS&Y, Cast Iron Gate Valve. The gate valve shall meet MSS-SP-70 type I standard. The gate valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall meet ASTM A 126, grey iron with bolted bonnet, flanged ends, bronze trim, and solid wedge disc. The gate valve shall be gear operated for sizes under 200 mms or DN200 (8 inches) and crank operated for sizes 200 mms or DN200 (8 inches) and above
 - 2) Single flange, ductile iron butterfly valves: The single flanged butterfly valve shall meet the MSS SP-67 standard. The butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The butterfly valve shall be lug type, suitable for bidirectional dead-end service at rated pressure without use of downstream flange. The body material shall comply with ASTM A536 ductile iron. The seat shall be EPDM with stainless steel disc and stem.

G. Balancing:

1. Cold water and Hot Water Re-circulating, 80 mm or DN80 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read-out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT (¼" NPT) tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.
2. Larger than 80 mm or DN80 (3 inches): Manual balancing valves shall be of heavy-duty cast iron flanged construction with 862 kPa (125 psi) flange connections. The flanged manual balancing valves shall have either a brass ball with glass and carbon filled TFE seal rings or fitted with a bronze seat, replaceable bronze disc with EPDM seal insert and stainless-steel stem. The design pressure shall be 1207 kPa (175) at 250 deg F.

H. Check:

1. Check valves less than 80 mm or DN80 (3 inches) and smaller shall be class 125, bronze swing check valves with non-metallic Buna-N disc. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B 62, solder joints, and PTFE or TFE disc.
2. Larger than 100 mm or DN100 (4 inches and larger):
 - a. Check valves shall be class 125, iron swing check valve with lever and weight closure control. The check valve shall meet MSS SP-71 Type I standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a clear or full waterway body design with gray iron body material conforming to ASTM A 126, bolted bonnet, flanged ends, bronze trim.
 - b. All check valves on the discharge side of submersible sump pumps shall have factory installed exterior level and weight with sufficient weight to prevent the check valve from hammering against the seat when the sump pump stops.

I. Globe:

1. 80 mm or DN80 (3 inches) or smaller: Class 150, bronze globe valve with non-metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B 62 with solder ends, copper-silicon bronze stem, TPFE or TFE disc, malleable iron hand wheel.
2. Larger than 80 mm or DN80 (3 inches): Similar to above, except with cast iron body and bronze trim, class 125, iron globe valve. The globe valve shall meet MSS SP-85, Type 1 standard. The globe valve shall have a CWP rating of 1380 kPa (200 psig). The valve material shall be gray iron with bolted bonnet conforming to ASTM A 126 with flanged ends, bronze trim, malleable iron handwheel.

2.2 WATER PRESSURE REDUCING VALVE AND CONNECTIONS

- A. 80 mm or DN80 (3 inches) or smaller: The pressure reducing valve shall consist of a bronze body and bell housing, a separate access cover for the plunger, and a bolt to adjust the downstream pressure. The bronze bell housing and access cap shall be threaded to the body and shall not require the use of ferrous screws. The assembly shall be of the balanced piston design and shall reduce pressure in both flow and no flow conditions. The assembly shall be accessible for maintenance without having to remove the body from the line.
- B. 100 mm or DN100 (4 inches) and larger: The pressure reducing valve shall consist of a flanged cast iron body and rated to 1378-kPa (200-psig). The valve shall have a large Hycar diaphragm for sensitive response.
- C. The regulator shall have a tap for pressure gauge.
- D. The regulator shall have a temperature rating of 210° F for hot water or hot water return service. Pressure regulators shall have accurate pressure regulation to 6.9-kPa (+/- 1 psig).
- E. Setting: Entering water pressure, discharge pressure, capacity, size, and related measurements shall be as shown on the drawings.
- F. Connections Valves and Strainers: shut off valves shall be installed on each side of reducing valve and a bypass line equal in size to the regulator inlet pipe shall be installed with a normally closed globe valve. A strainer shall be installed on inlet side of, and same size as pressure reducing valve. A pressure gage shall be installed on the low-pressure side of the line.

2.3 BACKWATER VALVE

- A. The backwater valve shall have a cast iron body, automatic type ABS valve seat and flapper which are slightly open during periods of non-operation. The cleanout shall be extended to the finish floor and fit with a threaded countersunk plug. A clamping device shall be included when the cleanout extends through the waterproofing membrane.
- B. When the backwater valve is installed greater than 24 inches below the finish floor elevation, a pit or manhole large enough for a repair person can enter to service the backwater valve shall be installed.

2.4 BACKFLOW PREVENTERS

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be ASSE 1013 listed and certified.
- B. Reduced pressure backflow preventers shall be installed in the following applications.
 - 1. Deionizers.
 - 2. Sterilizers.
 - 3. Stills.
 - 4. Dialysis, Deionized or Reverse Osmosis Water Systems.
 - 5. Water make up to heating systems, cooling tower, chilled water system, generators, and similar equipment consuming water.
 - 6. Water service entrance from loop system.
 - 7. Dental Equipment
 - 8. Power washer
 - 9. Atmospheric Vacuum Breaker: ASSE 1001
 - a. Hose bibs and sinks w/threaded outlets.
 - b. Disposers.
 - c. Showers (telephone type).
 - d. Hydrotherapy units.
 - e. Autopsy, on each hot and cold water outlet at each table or sink.
 - f. All kitchen equipment, if not protected by air gap.
 - g. Ventilating hoods with wash down system.
 - h. Film processor.
 - i. Detergent system
 - j. Dental equipment
 - k. Fume hoods
 - l. Glassware washers

- C. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated duct iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A276. The seat disc elastomer shall be EPDM. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet.
- D. The atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be either cast bronze. All internal polymers shall be NSF listed. The seat disc elastomer shall be silicone. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable.
- E. The double check detector backflow prevention assembly shall be ASSE listed 1048 and supply with full port OS&Y gate valves. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A 276. The seat disc elastomers shall be EPDM. The first and second check valve shall be accessible for maintenance without removing the device from the line.

2.5 CHAINWHEELS

- A. Valve chain wheel assembly with sprocket rim brackets and chain shall be constructed according to the following:
 - 1. Brackets: type, number, size, and fasteners required to mount actuator on valve.
 - 2. Attachment: For connection to butterfly valve stem.
 - 3. Sprocket rim with chain guides: ductile or cast iron of type and size required for valve with zinc coating.
 - 4. Chain: hot dipped galvanized steel of size required to fit sprocket rim.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed,

such as blocks, used to prevent disc movement during shipping and handling.

- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe
- D. Valves shall be installed in a position to allow full stem movement.
- E. Install chain wheels on operators for butterfly and [globe] valves NPS 100 mm or DN100 (4 inches) and larger and more than 12 feet above floor. Chains shall be extended to 60 inches above finished floor.
- F. Check valves shall be installed for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.

3.3 ADJUSTING

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves shall be replaced if persistent leaking occurs.

- - E N D - - -

SECTION 22 07 11
PLUMBING INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field applied insulation for thermal efficiency and condensation control for
 - 1. Plumbing piping and equipment.
- B. Definitions
 - 1. ASJ: All service jacket, white finish facing or jacket.
 - 2. Air-conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 - 3. Cold: Equipment or piping handling media at design temperature of 60 degrees F or below.
 - 4. Concealed: Piping above ceilings and in chases, and pipe spaces.
 - 5. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
 - 6. FSK: Foil-scrim-kraft facing.
 - 7. Hot: Plumbing equipment or piping handling media above 105 degrees F.
 - 8. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
 - 9. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: Watts per square meter (BTU per hour per square foot).
 - b. Pipe or Cylinder: Watts per square meter (BTU per hour per linear foot).
 - 10. Thermal Conductivity (k): Watt per meter, per degree C (BTU per inch thickness, per hour, per square foot, per degree F temperature difference).
 - 11. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.

- 12. R: Pump recirculation.
- 13. CW: Cold water.
- 14. SW: Soft water.
- 15. HW: Hot water.
- 16. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.
- C. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING and Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold-water piping.
- D. Section 26 32 13, ENGINE GENERATORS: Exhaust stacks and muffler.
- E. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS. Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

- B. Criteria:

- 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

- 4.3.3.1** Pipe insulation and coverings, vapor retarder facings, adhesives, fasteners, tapes, unless otherwise provided for in 4.3.3.1.12 or 4.3.3.1.2, shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.

- 4.3.3.1.1** Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

- 4.3.3.3** Pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 121°C (250°F).

4.3.10.2.6.3 Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.

4.3.10.2.6.7 Smoke detectors shall not be required to meet the provisions of this section.

2. Test methods: ASTM E84, UL 723, or NFPA 255.
3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
4. All materials shall be compatible and suitable for service temperature and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings:
 1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.
 - a. Insulation materials: Specify each type used and state surface burning characteristics.
 - b. Insulation facings and jackets: Each type used.
 - c. Insulation accessory materials: Each type used.
 - d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
 - e. Make reference to applicable specification paragraph numbers for coordination.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers.

Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.

B. Federal Specifications (Fed. Spec.):

L-P-535E (2)-91.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.

C. Military Specifications (Mil. Spec.):

MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation

MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic

Thermal Insulation

MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier

MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass

D. American Society for Testing and Materials (ASTM):

A167-04Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-05.....Standard test method for Hot-Surface Performance of High-Temperature Thermal Insulation

C449-07.....Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement

C533-09.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation

C534-08Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C547-07Standard Specification for Mineral Fiber pipe Insulation

- C552-07Standard Specification for Cellular Glass
Thermal Insulation
- C553-08Standard Specification for Mineral Fiber
Blanket Thermal Insulation for Commercial and
Industrial Applications
- C585-09.....Standard Practice for Inner and Outer Diameters
of Rigid Thermal Insulation for Nominal Sizes
of Pipe and Tubing (NPS System) R (1998)
- C612-10Standard Specification for Mineral Fiber Block
and Board Thermal Insulation
- C1126-10.....Standard Specification for Faced or Unfaced
Rigid Cellular Phenolic Thermal Insulation
- C1136-10Standard Specification for Flexible, Low
Permeance Vapor Retarders for Thermal
Insulation
- D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven
and Treated) for Roofing and Waterproofing
- E84-10Standard Test Method for Surface Burning
Characteristics of Building
Materials
- E119-09C.....Standard Test Method for Fire Tests of Building
Construction and Materials
- E136-09 b.....Standard Test Methods for Behavior of Materials
in a Vertical Tube Furnace at 750 degrees C
(1380 F)
- E. National Fire Protection Association (NFPA):
- 101-09Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of
Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning
Characteristics of Building Materials
- F. Underwriters Laboratories, Inc (UL):
- 723.....UL Standard for Safety Test for Surface Burning
Characteristics of Building Materials with
Revision of 08/03
- G. Manufacturer's Standardization Society of the Valve and Fitting
Industry (MSS):

SP58-2002.....Pipe Hangers and Supports Materials, Design,
and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m³ (3 pcf), k = 0.037 (.26) at 75 degrees F, external insulation for temperatures up to 400 degrees F.
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-3, Density 16 kg/m³ (1 pcf), k = 0.045 (0.31) at 75 degrees F, for use at temperatures up to 400 degrees F.
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 75 degrees F, for use at temperatures up to 450 degrees F with an all service vapor retarder jacket with polyvinyl chloride pre-molded fitting covering.

2.2 Mineral wool or refractory fiber

- A. Comply with Standard ASTM C612, Class 3, 850 degrees F.

2.3 RIGID CELLULAR PHENOLIC FOAM

- A. Preformed (molded) pipe insulation, ASTM C1126, type III, grade 1, k = 0.021(0.15) at 50 degrees F, for use at temperatures up to 250 degrees F with vapor retarder and all service vapor retarder jacket with polyvinyl chloride premolded fitting covering.
- B. Equipment Insulation, ASTM C 1126, type II, grade 1, k = 0.021 (0.15) at 50 degrees F, for use at temperatures up to 250 degrees F with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket.

2.4 CELLULAR GLASS CLOSED-CELL

- A. Comply with Standard ASTM C177, C518, density 120 kg/m³ (7.5 pcf) nominal, k = 0.033 (0.29) at (75 degrees F).
- B. Pipe insulation for use at temperatures up to 400 degrees F with all service vapor retarder jacket.

2.5 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, k = 0.039 (0.27) at 75 degrees F, flame spread not over 25, smoke developed not over 50, for temperatures from 40 degrees F to 200 degrees F. No jacket required.

2.6 CALCIUM SILICATE

- A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- C. Equipment Insulation: ASTM C533, Type I and Type II
- D. Characteristics:

Insulation Characteristics		
ITEMS	TYPE I	TYPE II
Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), Kg/m ³ (lb/ ft ³)	232 (14.5)	288 (18)
Thermal conductivity: Min W/ m K (Btu in/h ft ² degrees F)@ mean temperature of 93 degrees C (200 degrees F)	0.059 (0.41)	0.078 (0.540)
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

2.7 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance \leq 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum (1-1/2 inch) lap on longitudinal joints and minimum (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.

- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping as well as on interior piping exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity areas conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be (30 inch-pounds) for interior locations and (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- E. Glass Cloth Jackets: Presized, minimum (7.8 ounces per square yard), 2000 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- F. Factory composite materials may be used provided
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness (0.03 inches). Provide color matching vapor retarder pressure sensitive tape.
- H. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.023 inch minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of (0.024) inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless-steel bands shall be installed on all circumferential joints. Bands shall be 0.5-inch-wide on 18-inch centers. System shall be weatherproof if utilized for outside service.
- I. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.020 inches thick with 1-1/4 inch corrugations or 0.032 inches thick with no corrugations. System shall be weatherproof if used for outside service.

2.8 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as

adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

B. Warm or hot pipe supports: Premolded pipe insulation (180-degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate for temperatures up to 300 degrees F, cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

2.9 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.10 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching galvanized steel
- C. Wire: 18 gage soft annealed galvanized or 14 gage copper clad steel or nickel copper alloy.

- D. Bands: 1/2 inch nominal width, brass, galvanized steel, aluminum or stainless steel.

2.11 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: one-inch mesh, 22 gage galvanized steel.
- E. Corner beads: 2 inch by 2 inch, 26 gage galvanized steel; or, 1 inch by 1 inch, 28 gage aluminum angle adhered to 2 inch by 2 inch Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 40 degrees F to 250 degrees F. Below 40 degrees F and above 250 degrees F. Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.12 FIRESTOPPING MATERIAL

Other than pipe insulation, refer to Section 07 84 00 FIRESTOPPING.

2.13 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of piping joints and connections shall be completed and the work approved by the COR for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full-length section will fit.
- C. Insulation materials shall be installed in a first-class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 60 degrees

F and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 6 inches.

- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as cold-water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 20 gage galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- H. Plumbing work not to be insulated:
 - 1. Piping and valves of fire protection system.
 - 2. Chromium plated brass piping.
 - 3. Water piping in contact with earth.
 - 4. Small horizontal cold-water branch runs in partitions to individual fixtures may be without insulation for maximum distance of 3 feet.
 - 5. Distilled water piping.
- I. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.
- J. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights.
Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- K. Firestop Pipe insulation:
 - 1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.

2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions
- L. Freeze protection of above grade outdoor piping (over heat tracing tape): 20 mm (0.75) thick insulation, for all pipe sizes 3 inches and smaller and 1 inch thick insulation for larger pipes. Provide metal jackets for all pipes. Provide for cold water make-up where indicated on the drawings as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).
- M. Provide vapor barrier jackets over insulation as follows:
 1. All piping exposed to outdoor weather.
 2. All interior piping conveying fluids exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.), below ambient air temperature, in high humidity areas.
- N. Provide metal jackets over insulation as follows:
 - a. All plumbing piping exposed to outdoor weather.
 - b. Piping exposed in building, within 6 feet of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
 - c. A 2 inch overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

- A. Mineral Fiber Board:
 1. Faced board: Apply board on pins spaced not more than 12 inches on center each way, and not less than 3 inches from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
 2. Plain board:
 - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 9 inches on

center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.

- b. For hot equipment: Stretch 1 inch mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 1/4 inch thick, trowel led to a smooth finish.
 - c. For cold equipment: Apply meshed glass fabric in a tack coat 60 to 70 square feet per gallon of vapor mastic and finish with mastic at 12 to 15 square feet per gallon over the entire fabric surface.
3. Cold equipment: 1-1/2 inch thick insulation faced with ASJ.
 - a. Water filter, chemical feeder pot or tank.
 - b. Pneumatic, cold storage water and surge tanks.
 4. Hot equipment: 1-1/2 inch thick insulation faced with ASJ.
 - a. Domestic water heaters and hot water storage tanks (not factory insulated).
 - b. Booster water heaters for dietetics dish and pot washers and for washdown grease-extracting hoods.
- B. Molded Mineral Fiber Pipe and Tubing Covering:
1. Fit insulation to pipe, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.
 2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 4 inches operating at surface temperature of 61 degrees F or more.
 - b. Factory premolded, one-piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 40 degrees F, or above 250 degrees F. Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 60 degrees

F or less, vapor seal with a layer of glass fitting tape imbedded between two 1/16 inch coats of vapor barrier mastic.

- d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 2 inches.

- 3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

C. Rigid Cellular Phenolic Foam:

- 1. Rigid closed cell phenolic insulation may be provided for piping, ductwork and equipment for temperatures up to 250 degrees F.
- 2. Note the NFPA 90A burning characteristics requirements of 25/50 in paragraph 1.3.B
- 3. Provide secure attachment facilities such as welding pins.
- 4. Apply insulation with joints tightly drawn together
- 5. Apply adhesives, coverings, neatly finished at fittings, and valves.
- 6. Final installation shall be smooth, tight, neatly finished at all edges.
- 7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
- 8. Condensation control insulation: Minimum 1.0 inch thick for all pipe sizes.
 - a. Plumbing piping as follows:
 - a. Body of roof and overflow drains horizontal runs and offsets (including elbows) of interior downspout piping in all areas above pipe basement.
 - b. Waste piping from electric water coolers and icemakers to drainage system.
 - c. Waste piping located above basement floor from ice making and film developing equipment and air handling units, from equipment (including trap) to main vertical waste pipe.
 - d. MRI quench vent piping.
 - e. Bedpan sanitizer atmospheric vent
 - f. Reagent grade water piping.
 - g. Cold water piping.

D. Cellular Glass Insulation:

- 1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
- 2. Underground Piping Other than or in lieu of that Specified in Section 22 11 00, FACILITY WATER DISTRIBUTION: Type II, factory

jacketed with a 3 mm laminate jacketing consisting of 10 ft x 10 ft asphalt impregant⁴ed glass fabric, bituminous mastic and outside protective plastic film.

- a. 3 inches thick for hot water piping.
- b. As scheduled at the end of this section for chilled water piping.
- c. Underground piping: Apply insulation with joints tightly butted. Seal longitudinal self-sealing lap. Use field fabricated or factory-made fittings. Seal butt joints and fitting with jacketing as recommended by the insulation manufacturer. Use 4-inch-wide strips to seal butt joints.
- d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.
- e. Underground insulation shall be inspected and approved by the COR as follows:
 - 1) Insulation in place before coating.
 - 2) After coating.
- f. Sand bed and backfill: Minimum 3 inches all around Insulated pipe or tank applied after coating has dried.

3. Cold equipment: 2-inch-thick insulation faced with ASJ.

E. Flexible Elastomeric Cellular Thermal Insulation:

1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
2. Pipe and tubing insulation:
 - a. Use proper size material. Do not stretch or strain insulation.
 - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
 - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.

3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

F. Calcium Silicate:

1. Minimum thickness in millimeter (inches) specified below for piping other than in boiler plant.

Nominal Thickness Of Calcium Silicate Insulation (Non-Boiler Plant)				
Nominal Pipe Size Millimeters (Inches)	Thru 25 (1)	32 to 75 (1-1/4 to 3)	100-200 (4 to 6)	Over 200 (6)
93-260 degrees C (200- 500 degrees F) (HPS, HPR)	100 (4)	125 (5)	150 (6)	150 (6)

2. MRI Quench Vent Insulation: Type I, class D, (6 inch) nominal thickness.

3.3 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 - 32 (1 - 1¼)	38 - 75 (1½ - 3)	100 (4) and Above
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Rigid Cellular Phenolic Foam (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water	Flexible Elastomeric Cellular Thermal (Above	38 (1.5)	38 (1.5)	----	----

Supply and Return)	ground piping only)				
4-16 degrees C (40-60 degrees F)	Rigid Cellular Phenolic Foam (Above ground piping only)	25 (1.0)	25 (1.0)	25 (1.0)	25 (1.0)
4-16 degrees C (40-60 degrees F)	Polyiso-cyanurate Closed-Cell Rigid (Exterior Locations only)	25 (1.0)	25 (1.0)	25 (1.0)	25 (1.0)
(4-16 degrees C (40-60 degrees F)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	25 (1.0)	25 (1.0)	25 (1.0)	25 (1.0)

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SECTION 22 08 00**COMMISSIONING OF PLUMBING SYSTEMS****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. The requirements of this Section apply to all sections of Division 22.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning plumbing systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 22 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 22, is required in cooperation with the VA and the Commissioning Agent.
- B. The Plumbing systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)**PART 3 - EXECUTION****3.1 CONSTRUCTION INSPECTIONS**

- A. Commissioning of the Building Plumbing Systems will require inspection of individual elements of the Plumbing construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning Plan to schedule inspections as required to support the commissioning process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and

resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 22 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. . All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 22 Sections for additional Contractor training requirements.

----- END -----

SECTION 22 11 00
FACILITY WATER DISTRIBUTION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING.
B. Section 09 91 00, PAINTING.
C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, PIPE INSULATION.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Manufacturer's Literature and Data:
1. All items listed in Part 2 - Products.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
B. American National Standards Institute (ANSI):
American Society of Mechanical Engineers (ASME): (Copyrighted Society)
A13.1.....Scheme for Identification of Piping Systems
B16.3-2011.....Malleable Iron Threaded Fittings Classes 150
and 300
B16.9-2007.....Factory-Made Wrought Butt Welding Fittings
B16.11-2011.....Forged Fittings, Socket-Welding and Threaded
B16.12-2009Cast Iron Threaded Drainage Fittings
B16.15-2006Cast Copper Alloy Threaded Fittings Classes 125
and 250
B16.18-2001 (R2005).....Cast Copper Alloy Solder-Joint Pressure
Fittings
B16.22-2012.....Wrought Copper and Copper Alloy Solder Joint
Pressure Fittings
B16.51-2011.....Copper and Copper Alloy Press-Connect Fittings

NSF/ANSI 61-2012.....Drinking Water System Components - Health
Effects

C. American Society for Testing and Materials (ASTM):

A47/A47M-99(2009).....Ferritic Malleable Iron Castings
A53/A53M-12.....Pipe, Steel, Black and Hot-Dipped, Zinc Coated
Welded and Seamless
A183-03(2009).....Carbon Steel Track Bolts and Nuts A269-
10.....Seamless and Welded Austenitic Stainless-Steel
Tubing for General Service
A312/A312M-12.....Seamless, Welded, and Heavily Cold Worked
Austenitic Stainless-Steel Pipes
A403/A403M-12.....Wrought Austenitic Stainless-Steel Piping
Fittings
A536-84(2009).....Ductile Iron Castings
A733-03(2009)e1.....Welded and Seamless Carbon Steel and Austenitic
Stainless Steel Pipe Nipples
B32-08.....Solder Metal
B61-08.....Steam or Valve Bronze Castings
B62-09.....Composition Bronze or Ounce Metal Castings
B75/B75M-11.....Seamless Copper Tube
B88-09.....Seamless Copper Water Tube
B584-12a.....Copper Alloy Sand Castings for General
Applications
B687-99(2011).....Brass, Copper, and Chromium-Plated Pipe Nipples
D1785-12.....Poly (Vinyl Chloride) (PVC) Plastic Pipe,
Schedules 40, 80, and 120
D2000-12.....Rubber Products in Automotive Applications
D4101-11.....Propylene Plastic Injection and Extrusion
Materials
D2564-04(2009) e1.....Solvent Cements for Poly (Vinyl Chloride) (PVC)
Plastic Pipe and Fittings
E1120-08.....Liquid Chlorine
E1229-08.....Calcium Hypochlorite
D. American Water Works Association (AWWA):
C110/A21.10-12.....Ductile Iron and Gray Iron
C151/A21.51-09.....Ductile-Iron Pipe, Centrifugally Cast
C153/A21.53-11.....Ductile-Iron Compact Fittings

C203-08.....Coal-Tar Protective Coatings and Linings for
Steel Water Pipelines - Enamel and Tape - Hot
Applied

C213-07.....Fusion Bonded Epoxy Coating for the Interior &
Exterior of Steel Water Pipelines

C651-05.....Disinfecting Water Mains

E. American Welding Society (AWS):

A5.8/A5.8M-2011.....Filler Metals for Brazing

F. American Society of Sanitary Engineers (ASSE):

ANSI/ASSE 1001-2008.....Pipe Applied Atmospheric Type Vacuum Breakers

ANSI/ASSE 1010-2004.....Water Hammer Arresters

ANSI/ASSE 1018-2001.....Trap Seal Primer Valves - Potable Water
Supplied

ANSI/ASSE 1020-2004.....Pressure Vacuum Breaker Assembly

G. International Code Council (ICC)

ICC IPC (2012).....International Plumbing Code

H. NSF International (NSF)

NSF/ANSI 14 (2013).....Plastics Piping System Components and Related
Materials

NSF/ANSI 61 (2012).....Drinking Water System Components - Health
Effects

NSF/ANSI 372 (2011).....Drinking Water System Components - Lead Content

I. Plumbing and Drainage Institute (PDI):

PDI WH-201 2010.....Water Hammer Arrestor

1.5 QUALITY ASSURANCE

A. A certificate of Welder's certification shall be submitted prior to welding of steel piping. The certificate shall be current and no more than one year old.

B. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.

C. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.6 SPARE PARTS

A. For mechanical press-connect fittings, provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption and shall be certified in accordance with NSF/ANSI 61 or NSF 372. Endpoint devices used to dispense water for drinking must meet the requirements of NSF/ANSI 61, Section 9.
- B. Plastic pipe, fittings, and solvent cement shall meet NSF/ANSI 14 and shall be NSF listed for the service intended.

2.2 UNDERGROUND WATER SERVICE CONNECTIONS TO BUILDINGS

- A. From inside face of exterior wall to a distance of approximately 5 feet outside of building and underground inside building, material to be the same for the size specified inside of the building.
- B. Three inches Diameter and Over: Ductile iron, AWWA C151, 125 psi (850 kPa) water steam pressure (WSP), exterior bituminous coating, and cement lined. Provide flanged and anchored connection to interior piping.
- C. Under 75 mm Diameter: Copper tubing, ASTM B88, Type K, seamless, annealed. Fittings as specified under Article 2.2, INTERIOR DOMESTIC WATER PIPING. Use brazing alloys, AWS A5.8, Classification BCuP.
- D. Flexible Expansion Joint: Ductile iron with ball joints rated for 250 psi (1725 kPa) working pressure conforming to ANSI/AWWA C153/A21.53, capable of deflecting a minimum of 20 degrees in each direction and expanding simultaneously to the amount shown on the drawings. Flexible expansion joint size shall match the pipe size it is connected to and shall have the expansion capability designed as an integral part of the ductile iron ball castings. Pressure containing parts shall be lined with a minimum of 15 mils of fusion bonded epoxy conforming to the applicable requirements of ANSI/AWWA C213 and shall be factory tested with a 1500-volt spark test. Flexible expansion joint shall have flanged connections conforming to ANSI/AWWA C110. Bolts and nuts shall be 316 stainless steel and gaskets shall be neoprene. The flexible expansion fitting shall not expand or exert an axial thrust under internal water pressure. Provide piping joint restraints at each mechanical joint end connection and piping restraints at the penetration of the building wall. The restraints shall be provided to address the developed thrust at the change of piping direction.

2.3 ABOVE GROUND (INTERIOR) WATER PIPING

- A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 6 inches and larger, stainless steel, ASTM A312, schedule 10 shall be used.
- B. Fittings for Copper Tube:
 - 1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22. Unions shall be bronze, MSS SP72 & SP 110, Solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
 - 2. Mechanical press-connect fittings for copper pipe and tube shall conform to the material and sizing requirements of ASME B16.51, 2-inch size and smaller mechanical press-connect fittings, double pressed type, with EPDM (ethylene propylene diene monomer) non-toxic synthetic rubber sealing elements and un-pressed fitting identification feature.
 - 3. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.
- C. Fittings for Stainless Steel:
 - 1. Stainless steel butt-welded fittings, Type 316, Schedule 10, conforming to ANSI B16.9.
- D. Adapters: Provide adapters for joining screwed pipe to copper tubing.
- E. Solder: ASTM B32 Composition Sb5 HA or HB. Provide non-corrosive flux.
- F. Brazing alloy: AWS A5.8, Classification BCuP.
- G. Re-agent Grade Water Piping and Dialysis Water Piping:
 - 1. Polypropylene, ASTM D4101, Schedule 80 pressure pipe with dimensions in conformance with ASTM D2447, but without additions of modifiers, plasticizers, colorants, stabilizers or lubricants. This virgin un-plasticized pipe and fittings shall transport 10 megohm water with no loss of purity. Provide socket fusion joints.
 - 2. Polyethylene, food and medical grade, capable of transporting 10 megohm water with no loss of purity. Processed by continuous compression molding without the addition of fillers, polymer modifiers or processing aids. Uniform color with no cracks, flaws, blisters or other imperfections in appearance. Provide heat fusion

butt welded joints. In accordance with manufacturer's recommendations, provide continuous channel support under all horizontal piping.

2.4 EXPOSED WATER PIPING

A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.

1. Pipe: Fed. Spec. WW-P-351, standard weight.
2. Fittings: ANSI B16.15 cast bronze threaded fittings with chrome finish.
3. Nipples: ASTM B 687, Chromium-plated.
4. Unions: Mss SP-72, SP-110, Brass or Bronze with chrome finish.
Unions 2-1/2 inches and larger shall be flange type with approved gaskets.

B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

butt welded fittings. Provide on sterilizer water supply.

2.5 TRAP PRIMER WATER PIPING:

- A. Pipe: Copper tube, ASTM B88, type K, hard drawn.
- B. Fittings: Bronze castings conforming to ANSI B16.18 Solder joints.
- C. Solder: ASTM B32 composition Sb5. Provide non-corrosive flux.

2.6 STRAINERS

- A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings.
Strainer element shall be removable without disconnection of piping.
- B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.
- C. Body: Smaller than 3 inches, brass or bronze; 3 inches and larger, cast iron or semi-steel.

2.7 DIELECTRIC FITTINGS

- A. Provide dielectric couplings or unions between ferrous and non-ferrous pipe.

2.8 STERILIZATION CHEMICALS

- A. Hypochlorite: ASTM E1120-08
- B. Liquid Chlorine: ASTM E1229-08

2.9 WATER HAMMER ARRESTER:

A. Closed copper tube chamber with permanently sealed 60 psig (410 KpA) air charge above a Double O-ring piston. Two high heat Buna-N O-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010 for sealed wall installations without an access panel. Size and install in accordance with Plumbing and Drainage Institute requirements (PDI-WH 201). Provide water hammer arrestors at:

1. All solenoid valves.
2. All groups of two or more flush valves.
3. All quick opening or closing valves.
4. All medical washing equipment.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General: Comply with the International Plumbing Code and the following:

1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to full size after cutting.
3. All pipe runs shall be laid out to avoid interference with other work.
4. Install union and shut-off valve on pressure piping at connections to equipment.
5. Pipe Hangers, Supports and Accessories:
 - a. All piping shall be supported per the International Plumbing Code.
 - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with red lead or zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
 - c. Floor, Wall and Ceiling Plates, Supports, Hangers:
 - 1) Solid or split un-plated cast iron.
 - 2) All plates shall be provided with set screws.
 - 3) Pipe Hangers: Height adjustable clevis type.
 - 4) Adjustable Floor Rests and Base Flanges: Steel.

- 5) Concrete Inserts: "Universal" or continuous slotted type.
 - 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 - 7) Riser Clamps: Malleable iron or steel.
 - 8) Rollers: Cast iron.
 - 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
 - 10) Hangers and supports utilized with insulated pipe and tubing shall have 180-degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16-gauge steel. The shield shall be sized for the insulation.
 - 11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
 - 12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints.
6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
 7. Penetrations:
 - a. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00. Completely fill and seal clearances between raceways and openings with the fire stopping materials.
 - b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00.

8. Mechanical press-connect fitting connections shall be made in accordance with the manufacturer's installation instructions. Depth of insertion must be marked on the tube prior to inserting the tube into the fitting. Ensure the tube is completely inserted to the fitting stop (appropriate depth) and squared with the fitting prior to applying the pressing jaws onto the fitting. The joints shall be pressed using the tool(s) approved by the manufacturer. Minimum distance between fittings shall be in accordance with the manufacturer's requirements. When the pressing cycle is complete, visually inspect the joint to ensure the tube has remained fully inserted, as evidenced by the visible insertion mark.

B. Piping shall conform to the following:

1. Domestic Water:

- a. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.
- b. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

- A. General: Test system either in its entirety or in sections. Submit testing plan to COR 14 days prior to test date.
- B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 150 psi (1040 kPa) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested.
- C. Re-agent Grade Water Systems: Fill system with water and maintain hydrostatic pressure of 200 psi (1040 kPa) gage during inspection and prove tight.
- D. All Other Piping Tests: Test new installed piping under 1-1/2 times actual operating conditions and prove tight.

3.3 STERILIZATION

- A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.
- B. Use liquid chlorine or hypochlorite for sterilization.

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SECTION 22 11 23
DOMESTIC WATER PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Cold water circulating pump, Cold water recirculation pump, Hot water circulating pump, and hot water recirculation.

1.2 RELATED WORK

- A. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- C. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

- A. Domestic Water System:
 - 1. Components shall be furnished by a single manufacturer and the system shall be the standard cataloged product of the manufacturer.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Pump:
 - a. Manufacturer and model.
 - b. Operating speed.
 - c. Capacity.
 - d. Characteristic performance curves.
 - 2. Motor:
 - a. Manufacturer, frame and type.
 - b. Speed.
 - c. Current Characteristics.

- d. Efficiency.
- C. Certificate of shop test for domestic water booster system. Provide certified performance curves.
- D. Certified copies of all the factory and construction site test data sheets and reports.
- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
 - 1. Include complete list indicating all components of the systems.
 - 2. Include complete diagrams of the internal wiring for each item of equipment.
 - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):
 - ICS6-93 (R2006).....Industrial Control and Systems Enclosures
 - 250-08.....Enclosures for Electrical Equipment (1000 Volts Maximum)
- C. American Society of Mechanical Engineers (ASME):
 - Boiler and Pressure Vessel Code: 2010
 - Section VIII.....Pressure Vessels, Division I and II
- D. International Code Council (ICC)
 - ICC IPC (2012).....International Plumbing Code
- E. NSF International (NSF)
 - NSF/ANSI 61 (2012).....Drinking Water System Components - Health Effects

NSF/ANSI 372 (2011).....Drinking Water System Components - Lead Content

F. Underwriters' Laboratories, Inc. (UL):

508-99 (R2008)..... Standards for Industrial Control Equipment

PART 2 - PRODUCTS

2.1 MATERIALS

A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption and shall be certified in accordance with NSF/ANSI 61 or NSF 372.

2.2 CIRCULATING PUMP

- A. Centrifugal, single or multi stage, constructed to prevent contact of water with metal other than nonferrous. Driver shall be electric motor, close coupled or connected by flexible or magnetic coupling. Pump for hot water system shall be designed for (150 degrees F) water service.
- B. Mounting shall be either of the following:
1. In-line mounted.
 2. Floor mounted set on common bed plate with drip lip.
- C. Casings: Epoxy coated cast iron, bronze, stainless steel, vertically or horizontally split.
- D. Impeller: High grade, cast brass or bronze, accurately machined and properly balanced.
- E. Motors: Maximum 104 degrees F ambient temperature rise, drip proof, for operation with current, voltage, phase and cycle shown in schedule on Electrical drawings, conforming to NEMA 250-Type 4. Size the motor capacity to operate the pump without overloading. In-line pump motors shall not exceed 1800 rpm and shall be provided with spring mountings or equal devices to assure quiet operation. Motors shall be equipped with thermal overload protection. When motor has cooled down it shall re-start automatically if the operating control has been left on and the system requires pump to start.

- F. Pump shall operate continuously with "on-off" switch for shut down. In the inlet and outlet piping of the pump, shutoff valves shall be installed to permit service to the pump without draining the system.
- G. A check valve shall be installed in the pump discharge piping immediately downstream of the pump

2.3 INLINE COLD WATER AND HOT WATER RECIRCULATING PUMP

- A. Centrifugal in-line horizontal oil lubricated pump designed for quiet operation and 862 kPa (125 psi).
- B. Pump controlled from on/off aquastat located at pump. In addition, the pump shall be provided with "on-off" switch for shut down. In the inlet and outlet piping of the pump shutoff valves shall be installed to permit service to the pump without draining the system. A check valve shall be installed in the pump discharge piping immediately downstream of the pump.

PART 3 - EXECUTION

3.1 STARTUP AND TESTING

- A. Make tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. System Test: After installation is completed provide an operational test of the completed system including flow rates, pressure compliance, alarms and all control functions.
- C. When any defects are detected, correct defects and repeat test.
- D. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior to notice.

3.2 COMMISSIONING

- A. Provide Commissioning Documentation accordance with the requirements of Section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS for all inspection,

startup, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

- B. Components provided under this Section of the specification will be tested as part of a larger system. Refer to Section 22 08 00 - COMMISSIONING OF PLUMBING SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.3 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.

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SECTION 22 13 00
FACILITY SANITARY AND VENT PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Pipe Insulation.
- E. Section 07 92 00 Joint Sealants: Sealant products.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Floor Drains.
 - 3. Cleanouts.
 - 4. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A112.6.3-01 (R 2007)....Standard for Floor and Trench Drains
 - A13.1-07.....Scheme for Identification of Piping Systems
 - B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300.
 - B16.4-06.....Standard for Grey Iron Threaded Fittings
Classes 125 and 250

B16.12-98 (R 2006).....Cast Iron Threaded Drainage Fittings
B16.15-06.....Cast Bronze Threaded Fittings, Classes 125 and
250

C. American Society for Testing and Materials (ASTM):

A47/A47M-99 (R 2004)....Standard Specification for Steel Sheet,
Aluminum Coated, by the Hot Dip Process
A53/A53M-07.....Standard Specification for Pipe, Steel, Black
and Hot-Dipped, Zinc-coated, Welded and
Seamless
A74-06.....Standard Specification for Cast Iron Soil Pipe
and Fittings
A183-03.....Standard Specification for Carbon Steel Track
Bolts and Nuts
A536-84(R 2004).....Standard Specification for Ductile Iron
Castings
B32-08.....Standard Specification for Solder Metal
B75-02.....Standard Specification for Seamless Copper Tube
B306-02.....*Standard Specification for Copper Drainage Tube*
(DWV)
B584-06a.....Standard Specification for Copper Alloy Sand
Castings for General Applications
C564-03a.....Standard Specification for Rubber Gaskets for
Cast Iron Soil Pipe and Fittings
D2000-08.....Standard Classification System for Rubber
Products in Automotive Applications
D2564-04E1.....Standard Specification for Solvent Cements for
Poly (Vinyl Chloride) (PVC) Plastic Pipe and
Fittings
D2665-08.....*Standard Specification for Poly (Vinyl*
Chloride) (PVC) Plastic Drain, Waste, and Vent
Pipe and Fittings

D. International Code Council:

IPC-06.....International Plumbing Code

E. Cast Iron Soil Pipe Institute (CISPI):

301-05.....Hubless Cast Iron Soil Pipe and Fittings for
Sanitary and Storm Drain, Waste, and Vent
Piping Applications

310-04.....Coupling for Use in Connection with Hubless
Cast Iron Soil Pipe and Fittings for Sanitary
and Storm Drain, Waste, and Vent Piping
Applications

F. American Society of Sanitary Engineers (ASSE):

1018-01.....Trap Seal Primer Valves - Potable, Water
Supplied

G. Plumbing and Drainage Institute (PDI):

PDI WH-201.....Water Hammer Arrestor

PART 2 - PRODUCTS

2.1 SANITARY WASTE, DRAIN, AND VENT PIPING

A. Cast iron waste, drain, and vent pipe and fittings

1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
 - a. pipe buried in or in contact with earth
 - b. sanitary pipe extensions to a distance of approximately (5 feet) outside of the building.
 - c. interior waste and vent piping above grade.
2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with lead and oakum.
5. Minimum pipe size for all vent piping is 2".

B. Copper Tube, (DWV):

1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.

4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

C. Polyvinyl Chloride (PVC)

1. Polyvinyl chloride (PVC) pipe and fittings are permitted where the waste temperature is below 60°C (140°F).
2. PVC piping and fittings shall NOT be used for the following applications:
 - a. Waste collected from steam condensate drains
 - b. spaces such as mechanical equipment rooms, kitchens, SPD, and sterilizer areas.
 - c. Vertical waste and soil stacks serving more than two floors
 - d. Exposed in mechanical equipment rooms.
 - e. Exposed inside of ceiling return plenums
3. Polyvinyl chloride sanitary waste, drain, and vent pipe and fittings shall be schedule 40 solid core sewer piping conforming to ASTM D 1785 and ASTM D2665, sewer and drain series with ends for solvent cemented joints.
4. Fittings:
 - a. PVC fittings shall be solvent welded socket type using solvent cement conforming to ASTM D2564.

2.2 EXPOSED WASTE PIPING

- A. Full iron pipe size chrome plated brass piping shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
1. The Pipe shall meet Fed. Spec. WW-P-351, standard weight.
 2. The Fittings shall conform to ANSI B16.15, cast bronze threaded fittings with chrome finish, (125 and 250).
 3. Nipples shall conform to ASTM B 687, Chromium-plated.
 4. Unions shall be brass or bronze with chrome finish. Unions (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

2.3 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
 2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.
 3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 180°F. The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non-conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 225°F. The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.4 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 4 inches; and not less than 4 inches for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 24 inches shall be provided for clearing a clogged sanitary line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish

shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 2 inches. When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two-way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.

- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 24 inches above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless-steel cover with minimum opening of 6 by 6 inches shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

2.5 FLOOR DRAINS

- A. Type A (FD-1) floor drain shall comply with ANSI A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. The drain connection shall be bottom outlet. A membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening will not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof

membrane, a 16-ounce soft copper membrane, 24 inches square or another approved waterproof membrane shall be provided.

- B. Type E (FD-2) floor drain shall comply with ANSI A112.6.3. The type E floor drain shall have a heavy, cast iron body, double drainage pattern, heavy non-tilting nickel bronze grate not less than 12 inches square, removable sediment bucket. Clearance between body and bucket shall be ample for free flow of waste water. For traffic use, an extra heavy-duty load classification ductile iron grate shall be provided.

2.6 TRAPS

A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as pipe connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

2.7 TRAP SEAL PRIMER VALVES AND TRAP SEAL PRIMER SYSTEMS

- A. Trap Primer (TP-1): The trap seal primer system shall be electronic type conforming to ASSE 1044.
1. The controller shall have a 24-hour programmable timer, solid state, 6 outlet zones, minimum adjustable run time of 1 minute for each zone, 12-hour program battery backup, manual switch for 120VAC power, 120VAC to 24VAC internal transformer, fuse protected circuitry, UL listed, 120VAC input-24VAC output, constructed of enameled steel or plastic.
 2. The cabinet shall be recessed mounting with a stainless-steel cover.
 3. The solenoid valve shall have a brass body, Buna "N" seats, normally closed, 5.98 kPa (125 psi) rated, 24VAC.
 4. The control wiring shall be copper in accordance with the latest edition of the National Electric Code, Article 725 and not less than 18 gauge. All wiring shall be in conduit and in accordance with Division 26 of the specifications.
 5. The vacuum breaker shall conform to ASSE 1001.
- B. Trap Primer (TP-2): The trap seal primer valve shall be hydraulic, supply type with a pressure rating of 5.98 kPa (125 psig) and conforming to standard ASSE 1018.

1. The inlet and outlet connections shall be 15 mm or DN15 (NPS ½ inch)
2. The trap seal primer valve shall be fully automatic with an all brass or bronze body.
3. The trap seal primer valve shall be activated by a drop-in building water pressure, no adjustment required.
4. The trap seal primer valve shall include a manifold when serving two, three, or four traps.
5. The manifold shall be omitted when serving only one trap.

2.9 WATERPROOFING

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 2 inches above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.
- B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
 1. All waste, sanitary, vent piping inside of the building and above grade or earth level shall be cast iron.
 2. All waste, sanitary, vent piping below grade or earth level can be cast iron or PVC.
 3. Minimum vent piping size shall be 2".
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.

- G. Unless specifically indicated on the drawings, the minimum slope shall be 2% slope.
- H. The piping shall be installed free of sags and bends.
- I. Seismic restraint shall be installed where required by code.
- J. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- K. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- L. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- M. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".
- N. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.

- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
 - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead-free alloy solder conforming to ASTM B32 shall be used.
- F. For PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendixes.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 12 inches of each fitting or coupling.

- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 60 inches with 3/8 inch rod.
 2. 80 mm or DN 80 (NPS 3 inch): 60 inches with 1/2 inch rod.
 3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 to NPS 5): 60 inches with 5/8 inch rod.
 4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 60 inches with 3/4 inch rod.
 5. 250 mm or DN250 to 300 mm or DN 300 (NPS 10 inch to NPS 12 inch): 60 inch with 7/8 inch rod.
- E. The maximum spacing for plastic pipe shall be 4 feet.
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
1. Solid or split unplated cast iron.
 2. All plates shall be provided with set screws.
 3. Height adjustable clevis type pipe hangers.
 4. Adjustable floor rests and base flanges shall be steel.
 5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 6. Riser clamps shall be malleable iron or steel.
 7. Rollers shall be cast iron.
 8. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- H. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 20 feet for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.

- I. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- K. Piping shall conform to the following:
1. Waste and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm or DN 80 (3 inches) and smaller	2%
100 mm or DN 100 (4 inches) and larger	1%

2. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

3.5 TESTS

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.
- B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 10 foot head of water. In testing successive sections, test at least upper 10 feet of next preceding section so that each joint or pipe except upper most 10 feet of system has been submitted to a test of at

- least a 10 foot head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. For an air test, an air pressure of 35 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
 3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.
 4. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce 2 ounces of peppermint into each line or stack.

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SECTION 22 14 00
FACILITY STORM DRAINAGE

PART 1 - GENERAL

1.1 DESCRIPTION

This section describes the requirements for storm drainage systems, including piping and all necessary accessories as designated in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- B. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- C. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Pipe Insulation.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Piping.
 - 2. Roof Drains.
 - 3. Cleanouts.
 - 4. All items listed in Part 2 - Products.
- C. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI).
- C. American Society of Mechanical Engineers (ASME): (Copyrighted Society)
 - A112.21.2m-83.....Roof Drains
 - A13.1-07.....Scheme for Identification of Piping Systems
 - B16.3-06.....Malleable Iron Threaded Fittings, Classes 150 and 300. B16.9-07 Factory-Made Wrought Steel Butt welding Fittings

B16.11-05.....Forged Steel Fittings, Socket-Welding and
Threaded B16.12-98 (R 2006) Cast Iron
Threaded Drainage Fittings
B16.15-06).....Cast Bronze Threaded Fittings, Class 125 and
250
B16.18-01 (R 2005).....Cast Copper Alloy Solder-Joint Pressure
Fittings
B16.22-01 (R 2005).....Wrought Copper and Copper Alloy Solder Joint
Pressure Fittings

D. American Society for Testing and Materials (ASTM):

A47-99 (R 2004).....Standard Specification for Steel Sheet,
Aluminum Coated, by the Hot-Dip Process
A53-07.....Standard Specification for Pipe, Steel, Black
and Hot-Dipped, Zinc-coated Welded and Seamless
A74-06.....Standard Specification for Cast Iron Soil Pipe
and Fittings
A183-03).....Standard Specification for Carbon Steel Track
Bolts and Nuts
A312-03.....Standard Specification for Seamless and Welded
Austenitic Stainless-Steel Pipe
A536-84 (R 2004).....Standard Specification for Ductile Iron
Castings
A733-03.....Standard Specification for Welded and Seamless
Carbon Steel and Austenitic Stainless-Steel
Pipe Nipples
B32-04.....Standard Specification for Solder Metal
B61-08.....Standard Specification for Steam or Bronze
Castings
B62-02.....Standard Specification for Composition Bronze
or Ounce Metal Castings
B75-02.....Standard Specification for Seamless Copper Tube
B88-03.....Standard Specification for Seamless Copper
Water Tube
B306-02.....Standard Specification for Copper Drainage Tube
(DWV)
B584-08.....Standard Specification for Copper Alloy Sand
Castings for General Applications

- B687-99.....Standard Specification for Brass, Copper, and
Chromium-Plated Pipe Nipples
- C564-06a.....Standard Specification for Rubber Gaskets for
Cast Iron Soil Pipe and Fittings
- D2000-08.....Standard Classification System for Rubber
Products in Automotive Applications
- D4101-07.....Standard Specification for Propylene Plastic
Injection and Extrusion Materials
- D2447-03.....Standard Specification for Polyethylene (PE)
Plastic Pipe, Schedule 40 and 80, Based on
Outside Diameter
- D2564-04e1.....Standard Specification for Solvent Cements for
Poly (Vinyl Chloride) (PVC) Plastic Pipe and
Fittings
- D2665-07.....Standard Specification for Poly (Vinyl
Chloride) (PVC) Plastic Drain, Waste, and Vent
Pipe and Fittings
- E. American Welding Society (AWS):
- A5.8-04.....Specification for Filler Metals for Brazing and
Braze Welding
- F. International Code Council (ICC):
- IPC-06.....International Plumbing Code
- G. Cast Iron Soil Pipe Institute (CISPI):
- 301-05.....Hubless Cast Iron Soil and Fittings for
Sanitary and Storm Drain, Waste, and Vent
Piping Applications
- 310-04.....Couplings for Use in Connection with Hubless
Cast Iron Soil and Fittings for Sanitary and
Storm Drain, Waste, and Vent Piping
Applications
- H. Manufacturers Standardization Society of the Valve and Fittings
Industry, Inc. (MSS):
- SP-72-99.....Standard for Ball Valves with Flanged or Butt
Welding for General Purpose
- SP-110-96.....Ball Valve Threaded, Socket Welding, Solder
Joint, Grooved and Flared Ends

PART 2 - PRODUCTS

2.1 STORM WATER DRAIN PIPING

A. Cast Iron Storm Pipe and Fittings:

1. Cast iron storm pipe and fittings shall be used for the following applications:
 - a. Pipe buried in or in contact with earth.
 - b. Extension of pipe to a distance of approximately 5 feet outside of building walls.
 - c. Interior storm piping above grade.
 - d. All mechanical equipment rooms or other areas containing mechanical air handling equipment.
2. The cast iron storm Pipe shall be bell and spigot, or hubless (plain end or no-hub) as required by selected jointing method.
3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI Standard 301, ASTM A-888, or ASTM A-74.
4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM Standard C-564 or be installed with leak and oakum.

B. Copper Tube, (DWV): May be used for piping above ground.

1. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
2. The Copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
3. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

C. Polyvinyl Chloride (PVC)

1. Polyvinyl chloride storm sewer pipe and fittings are permitted for single story structures except for mechanical equipment rooms and other areas containing air handling equipment or hot water generation equipment.
2. Polyvinyl chloride storm sewer pipe and fittings shall be schedule 40 solid core sewer piping conforming to ASTM D1785 and D 2665, Sewer and Drain Series, with ends for solvent cemented joints.

3. Polyvinyl chloride joints shall be solvent welded socket type using solvent cement conforming to ASTM D2564.

D. Roof drain piping in locations where the outdoor conditions are subject to freezing shall be insulated.

2.2 PUMPED DRAIN PIPING:

A. Pumped drain piping under 4 inches shall be copper tube conforming to ASTM B88, type K or L. For pumped drain piping 4 inches and above, galvanized steel conforming to A 53, seamless, schedule 40 may be used.

B. Pumped drain pipe fittings shall comply with the following:

1. Wrought copper or bronze castings conforming to ANSI B16.18 and B16.22.

2. Unions shall be bronze, Mss SP-72, SP-110. Solder or braze joints.

C. Adapters shall be provided for joining screwed pipe to copper tubing.

D. The solder shall use a non-corrosive flux conforming to ASTM B32.

2.3 SPECIALTY PIPE FITTINGS

A. Transition pipe couplings shall join piping with small differences in outside diameters or be of different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear erring and corrosion resistant metal tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:

1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.

2. For PVC soil pipes, the sleeve material shall be elastomeric seal or PVC, conforming to ASTM F 477 or ASTM D5926.

3. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.

B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 860 kPa (125 psig) at a minimum temperature of 180°F. The end connection shall be solder joint copper alloy and threaded ferrous.

C. Dielectric flange insulating kits shall be of non-conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.

- D. The dielectric nipples shall be electroplated steel nipple comply with ASTM F 1545 with a pressure ratings of 2070 kPa (300 psig) at 225°F. The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.4 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 4 inches; not less than 4 inches for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. A minimum clearance of 24 inches shall be provided for clearing a clogged storm sewer line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 2 inches. When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two-way cleanouts where shall be provided where indicated on the drawings and at each building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 24 inches above the floor. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel bronze square frame and stainless-steel cover with minimum opening of 6 inch by 6 inch shall be provided at each wall cleanout.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/no hub cast iron ferrule. Plain end (no-hub) piping in interstitial space or above ceiling may use plain end (no-hub) blind plug and clamp.

2.5 ROOF DRAINS AND CONNECTIONS

- A. Roof Drains: Roof Drains (RD) shall be cast iron with clamping device for making watertight connection. Free openings through strainer shall

be twice area of drain outlet. For roof drains not installed in connection with a waterproof membrane, a soft copper membrane shall be provided 12 inches in diameter greater than outside diameter of drain collar. An integral gravel stop shall be provided for drains installed on roofs having built up roofing covered with gravel or slag. Integral no-hub, soil pipe gasket or threaded outlet connection shall be provided.

1. Flat Roofs: The roof drain shall have a beehive or dome shaped strainer with integral flange not less than 12 inches in diameter. For an insulated roof, a roof drain with an adjustable drainage collar shall be provided, which can be raised or lowered to meet required insulation heights, sump receiver and deck clamp. The Bottom section shall serve as roof drain during construction before insulation is installed.
 2. Canopy Roofs: The roof drain shall have a beehive or dome shaped strainer with the integral flange not larger than 8 inches in diameter. For an insulated roof, the roof drain shall be provided with an adjustable drainage collar, which can be raised or lowered to meet the required insulation heights, sump receiver and deck clamp. Bottom section shall serve as roof drain during construction before insulation is installed.
 3. Protective Roof Membrane Insulation Assembly: The roof drain shall have a perforated stainless-steel extension filter, non-puncturing clamp ring, large sump with extra wide roof flange and deck clamp.
 - a. Non-pedestrian Roofs: The roof drain shall have large polypropylene or aluminum locking dome.
 - b. Pedestrian Roof: The rood drain shall have a bronze promenade top 14 inches square, set in square secured frame support collar.
 4. Roof Drains, Overflow: Roof Drains identified as overflow drains shall have a 2-inch water dam integral to the drain body.
 5. Roof drains in areas subject to freezing shall have heat tape and shall be insulated.
- B. Expansion Joints: Expansions joints shall be heavy cast iron with cast brass or copper expansion sleeve having smooth bearing surface working freely against a packing ring held in place and under pressure of a bolted gland ring, forming a water and air tight flexible joint. Asbestos packing is prohibited.

- C. Interior Downspouts: An expansion joint shall be provided, specified above, at top of run on straight, vertical runs of downspout piping 40 feet long or more.
- D. Downspout Nozzle: The downspout nozzle fitting shall be of brass, unfinished, with internal pipe thread for connection to downspout.

2.6 WATERPROOFING

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 2 inches above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproofed caulked joint shall be provided at the top hub.
- B. Walls: See detail shown on drawings.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International code and these specifications.
 - 1. All storm and overflow piping inside of the building and above grade or earth level shall be cast iron.
 - 2. All storm and overflow piping below grade or earth level can be cast iron or PVC.
- B. Branch piping shall be installed from the piping system and connect to all drains and outlets.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings to allow for ceiling panel removal.
- F. Unless otherwise stated on the documents, minimum horizontal slope shall be one inch for every 4 feet of pipe length.
- G. The piping shall be installed free of sags and bends.
- H. Seismic restraint shall be installed where required by code.
- I. Changes in direction for storm drainage piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep $\frac{1}{4}$ bends may be used on vertical stacks if change in

direction of flow is from horizontal to vertical. Long turn double wye branch and 1/8 bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

- J. Buried storm drainage piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- L. Aboveground copper tubing shall be installed according to CDA's "Copper Tube Handbook".
- M. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service

2. Pipe sections with damaged threads shall be replaced with new sections of pipe.

E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead-free alloy solder conforming to ASTM B32 shall be used.

F. for PVC piping, solvent cement joints shall be used for joints.

All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402.

The joint shall conform to ASTM D2855 and ASTM D2665 appendixes.

3.3 SPECIALTY PIPE FITTINGS

A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.

B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES:

A. All piping shall be supported according to the International plumbing code, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications.

B. Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.

C. Horizontal piping and tubing shall be supported within (12 inches) of each fitting or coupling.

D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:

1. NPS 1-1/2 to NPS 2 (DN 40 to DN 50): 60 inches with 3/8 inch rod.

2. NPS 3 (DN 80): 60 inches with 1/2 inch rod.

3. NPS 4 to NPS 5 (DN 100 to DN 125): 60 inches with 5/8 inch rod.

4. NPS 6 to NPS 8 (DN 150 to DN 200): 60 inches with 3/4 inch rod.

5. NPS 10 to NPS 12 (DN 250 to DN 300): 60 inches with 7/8 inch rod.

E. The maximum support spacing for horizontal plastic shall be 4 feet.

F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 15 feet.

G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, Wall and Ceiling Plates shall have the following characteristics:

1. Solid or split unplated cast iron.

2. All plates shall be provided with set screws.
 3. Height adjustable clevis type pipe hangers.
 4. Adjustable Floor Rests and Base Flanges shall be steel.
 5. Hanger Rods shall be low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 6. Riser Clamps shall be malleable iron or steel.
 7. Roller shall be cast iron.
 8. Hangers and supports utilized with insulated pipe and tubing shall have 180-degree (min.) metal protection shield Centered on and welded to the hanger and support. The shield shall be 4 inches in length and be 16 gage steel. The shield shall be sized for the insulation.
- H. Miscellaneous Materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be installed at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 2. Water proofing: At floor penetrations, Clearances around the pipe shall be completely sealed and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- K. Piping shall conform to the following:
1. Storm Water Drain and Vent Drain to main stacks:

Pipe Size	Minimum Pitch
80 mm (3 inches) and smaller	2%

100 mm (4 inches) (4 inches) and larger	1%
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3.5 TESTS

- A. Storm sewer system shall be tested either in its entirety or in sections.
- B. Storm Water Drain tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
 - 1. If entire system is tested with water, tightly close all openings in pipes except the highest opening, and fill system with water to point of overflow. If system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 10 foot head of water. In testing successive sections, test at least upper 10 feet of next preceding section so that each joint or pipe except upper most 10 feet of system has been submitted to a test of at least a 10 foot head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
 - 2. For an air test, an air pressure of 35 kPa (5 psi) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the test.
 - 3. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 1.3 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce 2 ounces of peppermint into each line or stack.

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SECTION 22 35 00
DOMESTIC WATER HEAT EXCHANGERS

PART 1 - GENERAL

1.1 DESCRIPTION:

This section describes the requirements for domestic hot water heat exchangers including thermometers and all necessary accessories, connections and equipment.

1.2 RELATED WORK:

- A. Section 09 91 00, PAINTING: Preparation and finish painting.
- B. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- C. Section 22 11 23, DOMESTIC WATER PUMPS: Circulating Pump.
- D. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION: Heater Insulation.
- E. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING, 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING, and 22 11 00, FACILITY WATER DISTRIBUTION: Piping, Fittings, Valves and Gages.

1.3 SUBMITTALS:

- A. Submit manufacturer's literature and data pertaining to the water heater in properly bound package, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Include the following as a minimum:
 - 1. Heat Exchangers.
 - 2. Pressure and Temperature Relief Valves.
 - 3. Steam Control Valves.
 - 4. Thermometers.
 - 5. Pressure Gages.
 - 6. Vacuum Breakers.
- B. Equipment components in contact with potable water shall meet NSF compliance requirements in document NSF 61, "Drinking Water System Components - Health Effects.
- C. A form U-1 or other documentation stating compliance with the ASME Boiler and Pressure Vessel code.

1.4 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standard Institute (ANSI):
 - Z21.22-00/4.4A-00.....Relief Valves for Hot Water Supply systems

C. American Society of Mechanical Engineers (ASME):

B1.20.1-01.....Pipe Threads, General Purpose

B16.5-03.....Pipe Flanges and Flanged Fittings, NPS ½
through NPS 24

B16.24-06.....Cast Copper Alloy Pipe Flanges, Class 150,
300, 600, 900, 1500, 2500

PTC 25.3-02.....Pressure Relief Devices

Section IV-07.....Heating Boilers

Section VIII-07.....Pressure Vessels Division 1

1.5 AS-BUILT DOCUMENTATION

- A. The electronic documentation and copies of the Operations and Maintenance Manual, approved submittals, shop drawings, and other closeout documentation shall be prepared by a computer software program complying with Section 508 of the Rehabilitation Act of 1973, as amended (29 U.S.C 794d). The manufacturer or vendor of the software used to prepare the electronic documentation shall have a Voluntary Product Accessibility Template made available for review and included as part of the Operations and Maintenance Manual or closeout documentation. All available accessibility functions listed in the Voluntary Accessibility Template shall be enabled in the prepared electronic files. As Adobe Acrobat is a common industry format for such documentation, following the document, "Creating Accessible Adobe PDF files, A Guide for Document Authors" that is maintained and made available by Adobe free of charge is recommended."
- B. Four sets of manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- C. Four sets of operation and maintenance data updated to include submittal review comments shall be inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining

any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

PART 2 - PRODUCTS

2.1 SHELL AND TUBE, DOMESTIC WATER HEAT EXCHANGERS:

- A. The shell and tube heat exchangers shall be instantaneous type, feed forward design, horizontal unit with water in the tubes and steam in the shell. The shell and tube heat exchanger shall be a packaged skid assembly of heat exchanger coils, steam trap, air vent, thermometers, CIP connection port, flow control and isolation valves, check valves, thermostatic diverting valve, digital recirculating valve, recirculation pump, controls, and specialties. Heat exchanger constructed of ASME code carbon steel shell with 1035 kPa (150 psig) minimum working pressure. Unit shall be Armstrong Flo-Rite-Temp Model 535DWP-PTW-DMC12 pre-piped single temperature unit for recirculation system. Unit shall be rated for 40 gpm with 40-degree F entering water temperature, 120-degree F outlet temperature and 5 PSIG steam.
- B. The skid shall be factory fabricated of 2" carbon steel angle iron for floor mounting, with standard painted finish. The pre-piped skid mounted system shall fit through a 32-inch doorway.
- C. The tappings shall be factory fabricated of materials compatible with heat exchanger shell. For sizes 50 mm or DN50 (NPS 2) and smaller, the tappings shall be threaded ends fabricated in accordance to ASME B1.20.1. For sizes 65 mm or DN65 (NPS 2-1/2) and larger, the tappings shall be flanged according to ASME B16.5 for steel and stainless-steel flanges and ASME 16.24 for copper and copper alloy flanges. Steam inlet shall be 65 mm (NPS 2-1/2) and condensate exit ports shall be 25 mm (NPS 1). Domestic water piping shall be Type L Copper water tube.
- D. The heat exchanger straight tubes shall be double walled and constructed from admiralty brass. The pressure rating shall be equal to or greater than the steam supply pressure plus 50 percent.
- E. The temperature controls (differential pressure diaphragm actuated mixing valve) shall be capable of maintaining outlet water temperature within 4 degrees F of setting with no thermal lag.
- F. The digital recirculating valve (DMC12) shall control blended water within 2 degrees F of setting with no thermal lag. Unit shall automatically shutoff hot water flow upon cold water inlet supply failure or power failure. Unit shall maintain consistent system temperature and control temperature creep without the use of a manual

throttling device or balance valve. System shall not require a temperature activated pump shut-off device (aquastat). Unit shall have programmable set point range of (100-160 degrees F) plus full hot/full cold. Unit shall have ability to thermally disinfect at recommended temperatures. Unit shall have programmable first level hi/lo temperature alarm display and programmable temperature error level for safety shutdown. Unit requires 120 Volt, single phase, 60 Hertz power. Unit shall have contacts for relay output and serial connection data port. Assembly shall contain digital recirculation system controller, 80 mm (NPS 3) inlet/outlet piping with flanged connections, system isolation valves, inlet strainers, mixed return flow indicator, check valves and thermometers.

- G. Safety control shall be automatic, with the mixing unit diaphragm actuated design acting as a high temperature limit shutoff device, failing with a cold bias.
- H. Provide Armstrong thermostatic air vent to vent the area between the walls of the tubes.
- I. The steam pressure vessel shall be all welded construction and ASME Code Section VIII stamped for a working pressure of 1035 kPa (150 psig).
- J. Recirculation pump shall be centrifugal in-line horizontal, oil lubricated (sealed), bronze body construction capable of pumping 0.32 L/s (5 gpm) at 21 kPa pressure (7 feet of head) when driven by fractional (1/12) HP, single phase, 115 VAC motor. Pump shall be non-overloading at any point on the pump curve. Pump shall have 860 kPa (125 psig) working pressure rating.
- K. Controls:
 - 1. Differential pressure diaphragm actuated mixing valve for water with outlet temperature set point adjustment, 1-1/2 inch NPT water connections.
 - 2. Provide steam condensate trap (Armstrong Model 813) and Y-strainer, factory sized and piped.
 - 3. Accessories include all required valve fittings and isolation valves, three way diverting valve, inlet/return check valves, and inlet, system blend and return line thermometers, all factory sized and piped.

2.3 THERMOMETERS:

- A. Thermometers shall be rigid stem or remote sensing, dial type with an aluminum, black metal, stainless steel, or chromium plated brass case. The thermometer shall be back connected, mercury, vapor, BI-metal or gas actuated, with circular dial 3 1/2 inches in diameter graduated from (40 to 210°F), with two-degree graduations guaranteed accurate within one scale division. The socket shall be separable, double-seat, micrometer-fittings, with extension neck not less than 2 1/2 inches to clear tank or pipe covering. The thermometer shall be suitable for 3/4 inch pipe threads. Thermometers may be consoles mounted with sensor installed in separate thermometer well.

2.4 SAFETY VALVES FOR SHELL AND STEAM HEATERS:

- A. Separate temperature relief valve and pressure relief valve or combination pressure/temperature relief valves shall be provided on each water heater. The safety valve discharge shall be routed to nearest floor drain.
- B. Temperature Relief Valves shall be constructed from all brass or bronze material. The temperature relief valves shall be automatic, self-closing reseating type valve, equipped with a noncorrosive metal thermostat with bulb extending into tank that can be manually displaced from its seat for test purposes. The temperature relief valve shall be tested and approved as to its BTU capacity by ASME or an independent laboratory satisfactory to the Contracting Officer. In no case shall total rated BTU relieving capacity of temperature relief valve, or valves, be less than BTU input into water heater. Temperature relief valve shall be completely open before temperature reaches 210°F and shall close when temperature goes below 200°F.
- C. Pressure relief valves shall conform to requirements of ASME, Section IV. BTU relieving capacity of pressure relief valve, or valves, shall be not less than BTU input of the water heater. The pressure relief shall be set at 690 kPa (100 psig) pressure.
- D. A double solenoid safety system shall be provided for each shell and steam coil heater to function as a safety over temperature prevention system. System shall consist of aquastat, pilot light, solenoid steam safety valve and solenoid water safety valve located in the control circuit. The aquastat shall be set at 140°F.

2.5 DOMESTIC HOT WATER COMPRESSION TANKS

- A. A steel pressure rated tank constructed with welded joints and factory installed butyl rubber diaphragm shall be installed as scheduled. The air pre-charge shall be set to minimum system operating pressure at tank.
- B. The tappings shall be factory fabricated steel, welded to the tank and include ASME B1.20.1 pipe thread.
- C. The interior finish shall comply with NSF 61 barrier materials for potable water tank linings and the liner shall extend into and through the tank fittings and outlets.
- D. The air charging valve shall be factory installed.

2.6 HEAT TRAPS

- A. Heat traps shall be installed in accordance with ASHRAE 90.1, latest edition.

2.7 COMBINATION TEMPERATURE AND PRESSURE RELIEF VALVES

- A. The combination temperature and pressure relief valves shall be ASME rated and stamped and include a relieving capacity at least as great as the heat input and include a pressure setting less than the water heater's working pressure rating.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. The water heaters shall be installed on concrete bases. Refer to Specification Section 03 30 00, CAST-IN-PLACE CONCRETE and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING
- B. The water heaters shall be installed level and plumb.
- C. Water heaters shall be installed and connected in accordance with manufacturer's written instructions.
- D. All pressure and temperature relief valves discharge shall be pipe to nearby floor drains.
- E. Thermometers shall be installed on water heater inlet and outlet piping.
- F. The control thermostats shall be set for a maximum setting of 130°F.

3.2 LEAKAGE TEST:

- A. Before piping connections are made, the water heaters shall be tested at a hydrostatic pressure of 1375 kPa (200 psi) for water heaters rated at less than 1103 kPa (160 psig) and 1654 kPa (240 psig) for units with an maximum working pressure of 1103 kPa (160 psig) or over. Any failed

test shall be corrected, and the water heater shall be retested at no additional cost to the VA.

3.3 PERFORMANCE TEST:

- A. Ensure that all of the remote water outlets will have a minimum of 120°F and a maximum of 130°F water flow at all times. If necessary, make all correction to balance the return water system or reset the thermostat to make the system comply with design requirements.

- - - E N D - - -

SECTION 22 40 00
PLUMBING FIXTURES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Plumbing fixtures associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.

1.2 RELATED WORK

- A. Sealing between fixtures and other finish surfaces: Section 07 92 00, JOINT SEALANTS.
- B. Flush panel access doors: Section 08 31 13, ACCESS DOORS AND FRAMES.
- C. Through bolts: Section 10 21 13, TOILET COMPARTMENTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- E. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
Requirements for commissioning, systems readiness checklist, and training.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submit plumbing fixture information in an assembled brochure, showing cuts and full detailed description of each fixture.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standard Institute (ANSI):
The American Society of Mechanical Engineers (ASME):
A112.6.1M-02 (R2008).....Floor Affixed Supports for Off-the-Floor
Plumbing Fixtures for Public Use
A112.19.1M-08Enameled Cast Iron Plumbing Fixtures
A112.19.2M-03.....Vitreous China Plumbing Fixtures
A112.19.3-2001 (R2008)...Stainless Steel Plumbing Fixtures (Designed for
Residential Use)
- C. American Society for Testing and Materials (ASTM):
A276-2010Stainless and Heat-Resisting Steel Bars and
Shapes
WW-P-541-E/GENPlumbing Fixtures with Amendment 1

- D. National Association of Architectural Metal Manufacturers (NAAMM):
NAAMM AMP 500-505
Metal Finishes Manual (1988)
- E. American Society of Sanitary Engineers (ASSE):
1016-05.....Performance Requirements for Individual
Thermostatic, Pressure Balancing and
Combination Pressure Balancing and Thermostatic
Control Valves for Individual Fixture Fittings
- F. NSF International (NSF)
NSF/ANSI 14 (2013).....Plastics Piping System Components and Related
Materials
NSF/ANSI 61 (2012).....Drinking Water System Components - Health
Effects
NSF/ANSI 372 (2011).....Drinking Water System Components - Lead Content
- G. American with Disabilities Act (A.D.A) Section 4-19.4 Exposed Pipes and
Surfaces
- H. Environmental Protection Agency EPA PL 93-523 1974; A 1999) Safe
Drinking Water Act.
- I. International Building Code, ICC IPC 2012.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Material or equipment containing a weighted average of greater than
0.25 percent lead shall not be used in any potable water system
intended for human consumption and shall be certified in accordance
with NSF/ANSI 61 or NSF 372. Endpoint devices used to dispense water
for drinking must meet the requirements of NSF/ANSI 61, Section 9.
- B. Plastic pipe, fittings, and solvent cement shall meet NSF/ANSI 14 and
shall be NSF listed for the service intended.

2.2 STAINLESS STEEL

- A. Corrosion-resistant Steel (CRS):
 - 1. Plate, Sheet and Strip: CRS flat products shall conform to chemical
composition requirements of any 300 series steel specified in ASTM
A276.
 - 2. Finish: Exposed surfaces shall have standard polish (ground and
polished) equal to NAAMM finish Number 4.
- B. Die-cast zinc alloy products are prohibited.

2.3 STOPS

- A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.
- B. Furnish keys for lock shield stops to COR.
- C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.
- D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.
- E. Psychiatric Area: Provide stainless steel drain guard for all lavatories not installed in casework.

2.4 ESCUTCHEONS

Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

2.5 LAMINAR FLOW CONTROL DEVICE

- A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing.
- B. Flow Control Restrictor:
 - 1. Capable of restricting flow from 95 ml/s to 110 ml/s (1.5 gpm to 1.7 gpm) for lavatories; 125 ml/s to 140 ml/s (2.0 gpm to 2.2 gpm) for sinks P-505 through P-520, P-524 and P-528; and 170 ml/s to 190 ml/s (2.75 gpm to 3.0 gpm) for dietary food preparation and rinse sinks or as specified.
 - 2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 kPa and 550 kPa (25 psi and 80 psi).
 - 3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

2.6 CARRIERS

- A. ASME/ANSI A112.6.1M, with adjustable gasket faceplate chair carriers for wall hung closets with auxiliary anchor foot assembly, hanger rod support feet, and rear anchor tie down.
- B. ASME/ANSI A112.6.1M, lavatory, chair carrier for thin wall construction steel plate as detailed on drawing. All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.
- C. Where water closets, lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

2.7 WATER CLOSETS

- A. (P-103) Water Closet (Wall Hung, ASME A112.19.2) office and industrial, elongated bowl, siphon jet 1.28 gallons per flush, wall outlet. Top of seat shall be between 16 inches and 17 inches above finished floor. Handicapped water closet shall have seat set 18 inches above finished floor.
 - 1. Seat: Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.
 - 2. Fittings and Accessories: Gaskets-neoprene; bolts with chromium plated caps nuts and washers and carrier.
 - 3. Flush valve: Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, battery powered active infra-red sensor for automatic operation with courtesy flush button for manual operation 1 inch screwdriver back check angle stop with vandal resistant cap, adjustable tailpiece, a high back pressure vacuum breaker, spud coupling for 1-1/2 inches top spud, wall and spud flanges, solid-ring pipe support, and sweat solder adapter with cover tube and set screw wall flange. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi-red brass. Seat bumpers shall be integral part of flush valve. Set centerline of inlet 11-1/2 inches above seat.

B.(P-114A) Bariatric Wall Mounted Water Closet ANSI 112.19.3, Fully enclosed wall mounted with integral seat, siphon jet, 14 gage type 304 stainless steel construction with white enviro-glaze coating and hinged seat with cover, flush valve operated, top of rim 18 inches above floor. Rated for bariatric use. Fixture shall be rated at 1000 lbs. Bariatric load when used in conjunction with an appropriately rated Bariatric Support System.

1. Fittings and Accessories: Gaskets-neoprene, bolts with chromium plated cap nuts and washers.
2. Flush Valve: Large chloramines resistant diaphragm, semi-red brass body, hydraulic flush valve, concealed, non-hold open, push button operated minimum 1-1/2 inches diameter button, 1 inch IPS wheel handle back check angle stop valve, adjustable tailpiece, high pressure vacuum breaker, elbow flush connection, spud coupling for 1-1/2 inches top spud, and cast set screw wall and spud flanges. Provide 12 inches by 12 inches stainless steel access door with key operated cylinder lock specified in Section 08 31 13, ACCESS DOORS AND FRAMES.
3. Carrier: Shall provide corresponding performance up to 1000 pounds behind the wall. Complies with and/or exceeds all requirements of ASME A112.61M up to 1000 (static load) pounds. Incorporates a M51 anchor bar and kit, and auxiliary support frame to strengthen support to 1,000 (static load) pounds. (Auxiliary support frame is to be positioned directly behind the finished wall).

2.8 BATHTUBS

- A. (P-301) Bathtub, free standing type hydro massage bathtub with wall mounted mixing valve, separate fill and shower control valves and drain will be furnished by the Owner.
1. Provide rough-in and final waste and water connections including installation of accessories supplied with the fixture.
 2. Prior to starting work, obtain from the Owner, the manufacturers' written installation instruction for the bathtub being installed.

2.9 LAVATORIES

- A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.
- B. Brass components in contact with water shall contain no more than 3 percent lead content by dry weight.

C. P-414) Lavatory (Wrist Control, ASME/ANSI A112.19.2M, Figure 16)

straight back, approximately 20 inches by 18 inches and a 4 inches minimum apron, first quality vitreous china. Punching for faucet shall be on 4 inches centers. Set rim 34 inches above finished floor.

1. Faucet: Solid cast brass construction with washerless ceramic mixing cartridge type and centrally exposed rigid gooseneck spout with outlet 4 inches to 5 inches above rim. Provide laminar flow control device. One hundred two-millimeter 4-inch wrist blade type, handles on faucets shall be cast, formed or drop forged copper alloy. Faucet, wall and floor escutcheons shall be either copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall be chrome plated with a smooth bright finish.
2. Drain: Cast or wrought brass with flat grid strainer, offset tailpiece, chrome plated.
3. Stops: Angle type. See paragraph 2.2.Stops
4. Trap: Cast copper alloy, 1 1/2 inches by 1 1/4 inches P-trap. Adjustable with connected elbow and thick 17 gauge tubing extension to wall. Exposed metal trap surface, and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to the wall.
5. Provide cover for drain, stops and trap per A.D.A 4-19.4.

2.10 SINKS AND LAUNDRY TUBS

- A. Dimensions for sinks and laundry tubs are specified, length by width (distance from wall) and depth.
- B. (P-502) Service Sink (Corner, Floor Mounted) stain resistant terrazzo, 28 inches by 28 inches by 12 inches with 6 inches drop front. Terrazzo, composed of marble chips and white Portland cement, shall develop compressive strength of 20684 kPa (3000 psig) seven days after casting. Provide extruded aluminum cap on front side.
 1. Faucet: Solid brass construction, 9.5 L/m (2.5 gpm) combination faucet with replaceable Monel seat, removable replacement unit containing all parts subject to wear, integral check/stops, mounted on wall above sink. Spout shall have a pail hook, 3/4 inch hose coupling threads, vacuum breaker, and top or bottom brace to wall. Four-arm handles on faucets shall be cast, formed, or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle

- when in open position, shall have a smooth bright finish. Provide 36 inches hose with wall hook. Centerline of rough in is 48 inches above finished floor.
2. Drain: Seventy-six-millimeter 3 inches cast brass drain with nickel bronze strainer.
 3. Trap: P-trap, drain through floor.
- D. (P-505) Clinic Service Sink (Flushing Rim, Wall Hung) approximately 20 inches by 25 inches by 8 inches deep. Support with ASME/ANSI A112. 6.1M chair carrier and secure with 3/8 inch bracket studs and nuts. Set sink with rim 30 inches above finished floor. Provide 30 inches CRS drainboard where required, without corrugations and with heavy duty CRS brackets.
1. Faucet: Elbow control, wall hung, integral stops, single spout with 3/4 inch hose threaded outlet and pail hook, vacuum breaker and brace to wall. Outlet 14 inches to 15 inches from wall. Exposed metal parts shall be chromium plated with a smooth bright finish. Provide laminar flow control device.
 2. Flush valve: Large diaphragm, semi-red brass body, Foot pedal operated, exposed chromium plated flush valve with screwdriver back check straight stop with cap, union outlet, street ells, elevated high-pressure vacuum breaker, casing cover, 1 1/4 inches elbow flush connection from finished wall to 1 1/2 inches top spud. Spud coupling, wall and spud flanges.
 3. Bed Pan Washer: Mechanical pedal mixing valve, wall hung, with double self-closing pedal valve with loose key stops, renewable seats and supply from valve to nozzle with wall hook hose connection; 48 inches of heavy duty rubber hose, with extended spray outlet elevated vacuum breaker, indexed lift up pedals having clearance of not more than 1/2 inch above the floor and not less than 14 inches from wall when in operation. Supply pipe from wall to valve stop shall be rigid, threaded, IPS copper alloy pipe. Exposed metal parts shall be chromium plated with a smooth bright finish. Provide valve plate for foot control. Provide inline laminar flow control device.
- E. (P-524) Sink, (CRS, Double Compartment, Counter Top, ASME/ANSI A112.19.3M, Kitchen Sinks, Figure 6) self rimming, approximately 33 inches by 22 inches with two compartments inside dimensions

approximately 13 1/2 inches by 16 inches by 7 1/2 inches, minimum 20 gage CRS. Corners and edges shall be well rounded.

1. Faucet: Kitchen sink, solid brass construction, swing spout, chrome plated copper alloy with spray and hose.
2. Drain: Drain plug with cup strainer, stainless steel.
3. Trap: Cast copper alloy, 1 1/2 inches P-trap with cleanout plug, continuous drain with wall connection and escutcheon.
4. Provide cover for drain, stops and trap per A.D.A 4-19.4.

F. (P-528) Sink (CRS, Single Compartment, Counter Top ASME/ANSI A112.19.2M, Kitchen Sinks, Figure 5) self rimming, back faucet ledge, approximately (21 inches by 22 inches) with single compartment inside dimensions approximately 16 inches by 19 inches by 7 1/2 inches deep. Shall be minimum of thick 18 gauge CRS. Corners and edges shall be well rounded:

1. Faucet: Solid brass construction, deck mounted combination faucet with monel or ceramic seats, removable replacement unit containing all parts subject to wear, swivel gooseneck spout with approximately 8 inches reach with spout outlet 6 inches above deck and 4 inches wrist blades single lever with hose spray. Faucet shall be polished chrome plated.
2. Drain: Drain plug with cup strainer, stainless steel.
3. Trap: Cast copper alloy 1 1/2 inches P-trap with cleanout plug. Provide wall connection and escutcheon.
4. Provide cover for drain, stops and trap per A.D.A 4-19.4.

2.11 DISPENSER, BI-LEVEL DRINKING WATER WITH BOTTLE FILLING STATION

- A. Standard rating conditions: 50 degrees F water with 80 degrees F inlet water temperature and 90 degrees F ambient air temperature.
- B. (P-604) Bi-Level Electric Water Cooler with Bottle Filling Station (Mechanically Cooled, Wall Hung Hi-Low combination, Self-contained, Wheelchair) bubbler style, 5 ml/s (5 gph) minimum capacity, lead free. Top shall be CRS anti-splash design. Cabinet, CRS, satin finish, approximately 18 inches by 18 inches by 25 inches high with mounting plate. Set bubbler 36 inches above finished floor. Unit shall be push bar/pad operated with front and side bar and automatic stream regulator. Features shall include Hands-Free, Visual Filter Monitor, Automatic Filter Status Reset, Filtered, Energy Savings, Laminar Flow, Antimicrobial, Real Drain. Furnished with Flexi-Guard bubbler.

Electronic Bottle Filler Sensor with Electronic Front and Side Bubbler
Push bar activation. All trim polished chrome plated.

2.12 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES

- A. (P-801) Wall Hydrant: Cast bronze non-freeze hydrant with detachable T-handle. Brass operating rod within casing of bronze pipe of sufficient length to extend through wall and place valve inside building. Brass valve with coupling and union elbow having metal-to-metal seat. Valve rod and seat washer removable through face of hydrant; 3/4 inch hose thread on spout; 3/4 inch pipe thread on inlet. Finish may be rough; exposed surfaces shall be chrome plated. Set not less than 18 inches nor more than 36 inches above grade. On porches and platforms, set approximately 30 inches above finished floor. Provide integral vacuum breaker which automatically drains when shut off.
- B. (P-804) Hose Bibb (Single Faucet, Wall Mounted to Exposed Supply Pipe): Cast or wrought copper alloy, single faucet with replaceable monel seat, removable replacement unit containing all parts subject to wear, mounted on wall 36 inches above floor to concealed supply pipe. Provide faucet with 3/4 inch hose coupling thread on spout and vacuum breaker. Four-arm handle on faucet shall be cast, formed or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a bright finish.
- C. (P-808) Washing Machine Supply and Drain Units: Fabricate of 16-gage steel with highly corrosion resistant epoxy finish. Unit to have 2 inches drain connection, 1/2 inch combination MPT brass sweat connection, ball type shut-off valve, 2 inches cast brass P-trap, duplex electric grounding receptacle and dryer outlet. Size 9 inches by 14 3/4 inches rough wall opening 8 inches by 13 inches by 3 5/8 inches. Centerline of box shall be 44 inches above finished floor.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS.
- B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.

- C. Through Bolts: For free standing marble and metal stud partitions refer to Section 10 21 13, TOILET COMPARTMENTS.
- D. Toggle Bolts: For hollow masonry units, finished or unfinished.
- E. Expansion Bolts: For brick or concrete or other solid masonry. Shall be (1/4 inch) diameter bolts, and to extend at least 3 inches into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.
- F. Power Set Fasteners: May be used for concrete walls, shall be 1/4 inch threaded studs, and shall extend at least 1 1/4 inches into wall.
- G. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.
- H. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.
- I. Do not use aerators on lavatories and sinks.

3.2 CLEANING

At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

- - - E N D - - -

SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
 - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
 - 2. Option or optional: Contractor's choice of an alternate material or method.
 - 3. RE: Resident Engineer
 - 4. COR: Contracting Officer's Representative.

1.2 RELATED WORK

- A. Section 00 72 00, GENERAL CONDITIONS
- B. Section 01 00 00, GENERAL REQUIREMENTS
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES
- D. Section 03 30 00, CAST-IN-PLACE CONCRETE.
- E. Section 07 84 00, FIRESTOPPING
- F. Section 07 92 00, JOINT SEALANTS
- G. Section 09 91 00, PAINTING
- H. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC
- I. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
- J. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC
- K. Section 23 07 11, HVAC INSULATION.
- L. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- M. Section 23 82 00, CONVECTION HEATING and COOLING UNITS
- N. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS
- O. Section 26 05 19, LOW VOLTAGE ELECTRICAL POWER CONDUITS and CABLES.
- P. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

1.3 QUALITY ASSURANCE

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All

construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC

B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.

C. Equipment Vibration Tolerance:

1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.

D. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.
2. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
3. Conform to codes and standards as required by the specifications. Conform to local codes, if required by local authorities such as the natural gas supplier, if the local codes are more stringent than those specified. Refer any conflicts to the Contracting Officer Representative.
4. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
5. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.

6. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 7. Asbestos products or equipment or materials containing asbestos shall not be used.
- E. Equipment Service Organizations:
1. HVAC: Products and systems shall be supported by service organizations that maintain a complete inventory of repair parts and are located within 50 miles to the site.
- F. HVAC Mechanical Systems Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
- G. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract drawings and specifications to the Contracting Officer Representative for resolution. Provide written hard copies or computer files of manufacturer's installation instructions to the Contracting Officer Representative at least two weeks prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations is a cause for rejection of the material.
 2. Provide complete layout drawings required by Paragraph, SUBMITTALS. Do not commence construction work on any system until the layout drawings have been approved.
- H. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with telephone numbers and e-mail addresses.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and with requirements in the individual specification sections.
- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient.
- F. Layout Drawings:
 - 1. Submit complete consolidated and coordinated layout drawings for all new systems, and for existing systems that are in the same areas. Refer to Section 00 72 00, GENERAL CONDITIONS, Article, SUBCONTRACTS AND WORK COORDINATION.
 - 2. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed layout drawings of all piping and duct systems.
 - 3. Do not install equipment foundations, equipment or piping until layout drawings have been approved.
 - 4. In addition, for HVAC systems, provide details of the following:

- a. Mechanical equipment rooms.
 - b. Hangers, inserts, supports, and bracing.
 - c. Pipe sleeves.
 - d. Duct or equipment penetrations of floors, walls, ceilings, or roofs.
- G. Manufacturer's Literature and Data: Submit under the pertinent section rather than under this section.
 1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the Contracting Officer Representative.
 2. Submit electric motor data and variable speed drive data with the driven equipment.
 3. Equipment and materials identification.
 4. Fire-stopping materials.
 5. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 6. Wall, floor, and ceiling plates.
- H. HVAC Maintenance Data and Operating Instructions:
 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 2. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.
- I. Provide copies of approved HVAC equipment submittals to the Testing, Adjusting and Balancing Subcontractor.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
430-2009.....Central Station Air-Handling Units
- C. American National Standard Institute (ANSI):
B31.1-2007.....Power Piping
- D. Rubber Manufacturers Association (ANSI/RMA):
IP-20-2007.....Specifications for Drives Using Classical
V-Belts and Sheaves

- IP-21-2009.....Specifications for Drives Using Double-V
(Hexagonal) Belts
- IP-22-2007.....Specifications for Drives Using Narrow V-Belts
and Sheaves
- E. Air Movement and Control Association (AMCA):
- 410-96.....Recommended Safety Practices for Air Moving
Devices
- F. American Society of Mechanical Engineers (ASME):
- Boiler and Pressure Vessel Code (BPVC):
- Section I-2007.....Power Boilers
- Section IX-2007.....Welding and Brazing Qualifications
- Code for Pressure Piping:
- B31.1-2007.....Power Piping
- G. American Society for Testing and Materials (ASTM):
- A36/A36M-08.....Standard Specification for Carbon Structural
Steel
- A575-96(2007).....Standard Specification for Steel Bars, Carbon,
Merchant Quality, M-Grades
- E84-10.....Standard Test Method for Surface Burning
Characteristics of Building Materials
- E119-09c.....Standard Test Methods for Fire Tests of
Building Construction and Materials
- H. Manufacturers Standardization Society (MSS) of the Valve and Fittings
Industry, Inc:
- SP-58-2009.....Pipe Hangers and Supports-Materials, Design and
Manufacture, Selection, Application, and
Installation
- SP 69-2003.....Pipe Hangers and Supports-Selection and
Application
- SP 127-2001.....Bracing for Piping Systems, Seismic - Wind -
Dynamic, Design, Selection, Application
- I. National Electrical Manufacturers Association (NEMA):
- MG-1-2009.....Motors and Generators
- J. National Fire Protection Association (NFPA):
- 31-06.....Standard for Installation of Oil-Burning
Equipment
- 54-09.....National Fuel Gas Code
- 70-08.....National Electrical Code

85-07.....Boiler and Combustion Systems Hazards Code

90A-09.....Standard for the Installation of Air

Conditioning and Ventilating Systems

101-09.....Life Safety Code

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Place damaged equipment in first class, new operating condition; or, replace same as determined and directed by the Contracting Officer Representative. Such repair or replacement shall be at no additional cost to the Government.
3. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- #### **A. Provide maximum standardization of components to reduce spare part requirements.**

- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for intended service.
 - 4. Contractor shall guarantee performance of assemblies of components and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions will be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 BELT DRIVES

- A. Type: ANSI/RMA standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ANSI/RMA IP-20 and IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ANSI/RMA service factor (not less than 20 percent) in addition to the ANSI/RMA allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 5000 feet per minute.
- E. Adjustment Provisions: For alignment and ANSI/RMA standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
- G. Multiple Belts: Matched to ANSI/RMA specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing

or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.

H. Sheaves and Pulleys:

1. Material: Pressed steel, or close grained cast iron.
2. Bore: Fixed or bushing type for securing to shaft with keys.
3. Balanced: Statically and dynamically.
4. Groove spacing for driving and driven pulleys shall be the same.

I. Drive Types, Based on ARI 435:

1. Provide adjustable-pitch or fixed-pitch drive as follows:
 - a. Fan speeds up to 1800 RPM: 10 horsepower and smaller.
 - b. Fan speeds over 1800 RPM: 3 horsepower and smaller.
2. Provide fixed-pitch drives for drives larger than those listed above.
3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially. Once the proper fan RPM has been determined, a fixed-pitch drive pulley shall be installed or remain.

2.4 DRIVE GUARDS

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory fabricated air handling unit casings.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 1/4-inch bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gage sheet steel and expanded or perforated metal to permit observation of belts. one-inch diameter hole shall be provided at each shaft centerline to permit speed measurement.

- D. Materials: Sheet steel, cast iron, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: One inch diameter hole at each shaft center.

2.5 LIFTING ATTACHMENTS

Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for specifications.
- B. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

E. Controller shall be provided with the following operating features and accessories:

1. Suitable for variable torque load.
2. Provide thermal magnetic circuit breaker or fused switch with external operator and incoming line fuses. Unit shall be rated for minimum 30,000 AIC. Provide AC input line reactors (3% impedance) filters on incoming power line. Provide output line reactors on line between drive and motor for motors over 50 HP or where the distance between the breaker and motor exceeds 50 feet.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings and shown in the maintenance manuals. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 3/16-inch high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 3/16-inch high riveted or bolted to the equipment.
- D. Control Items: Label all temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 1. HVAC and Boiler Plant: Provide for all valves other than for equipment in Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.
 2. Valve tags: Engraved black filled numbers and letters not less than 1/2-inch high for number designation, and not less than 1/4-inch for service designation on 19 gage 1-1/2 inches round brass disc, attached with brass "S" hook or brass chain.
 3. Valve lists: Typed or printed plastic-coated card(s), sized 8-1/2 inches by 11 inches showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.

4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color-coded thumb tack in ceiling.

2.9 FIRESTOPPING

Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.10 GALVANIZED REPAIR COMPOUND

Mil. Spec. DOD-P-21035B, paint form.

2.11 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- B. Supports for Roof Mounted Items:
 1. Equipment: Equipment rails shall be galvanized steel, minimum 18 gauge, with integral baseplate, continuous welded corner seams, factory installed 2 by 4 treated wood nailer, 18 gauge galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 11 inches. For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
 2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
- C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- D. Attachment to Concrete Building Construction:
 1. Concrete insert: MSS SP-58, Type 18.
 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than four inches thick when approved by the Contracting Officer Representative for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than four inches thick when approved by the Contracting Officer representative for each job condition.
- E. Attachment to Steel Building Construction:
 1. Welded attachment: MSS SP-58, Type 22.

2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 7/8-inch outside diameter.
- F. Attachment to Metal Pan or Deck: As required for materials specified in Section 05 31 00, STEEL DECKING .G. Attachment to existing structure: Support from existing floor/roof frame.
- G. Attachment to Wood Construction: Wood screws or lag bolts.
- H. Hanger Rods: Hot-rolled steel, ASTM A36 or A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 1-1/2 inches minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- I. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 1-5/8 inches by 1-5/8 inches, No. 12 gage, designed to accept special spring held, hardened steel nuts. Not permitted for steam supply and condensate piping.
 1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 1/4-inch U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 1/2-inch galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.
- J. Supports for Piping Systems:
 1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
 2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15. Preinsulate.

- g. U-bolt clamp: Type 24.
- h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non-adhesive isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic-coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
- i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.
- 3. High and Medium Pressure Steam (MSS SP-58):
 - a. Provide eye rod or Type 17 eye nut near the upper attachment.
 - b. Piping 2 inches and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.
- 4. Convertor and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.
- K. Pre-insulated Calcium Silicate Shields:
 - 1. Provide 360 degree water resistant high density 965 kPa (140 psi) compressive strength calcium silicate shields encased in galvanized metal.
 - 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
 - 3. Shield thickness shall match the pipe insulation.
 - 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 1 inch past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
 - b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS-SP 69. To support the load, the shields may have one or more of the

following features: structural inserts 600 psi compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36) wear plates welded to the bottom sheet metal jacket.

5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

2.12 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For sleeves: Extend sleeve one inch above finished floor and provide sealant for watertight joint.
 2. For blocked out floor openings: Provide 1-1/2 inch angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 1-1/2 inch angle ring or square set in silicone adhesive around penetration.
- C. Penetrations are not allowed through beams or ribs but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of Contracting Officer Representative.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.

- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.13 DUCT PENETRATIONS

- A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 18 inches high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.
- B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

2.14 SPECIAL TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Contracting Officer Representative, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.
- D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the Contracting Officer Representative.
- E. Lubricants: A minimum of one quart of oil, and one pound of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.15 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.

- B. Thickness: Not less than 3/32-inch for floor plates. For wall and ceiling plates, not less than 0.025-inch for up to 3-inch pipe, 0.035-inch for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.16 ASBESTOS

Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Coordinate location of piping, sleeves, inserts, hangers, ductwork and equipment. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Prepare equipment layout drawings to coordinate proper location and personnel access of all facilities. Submit the drawings for review as required by Part 1. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the drawings.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
 - 1. Cut holes through concrete and masonry by rotary core drill.
Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by Contracting Officer Representative where working area space is limited.

2. Locate holes to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by Contracting Officer Representative. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to Contracting Officer Representative for approval.
 3. Do not penetrate membrane waterproofing.
- F. Interconnection of Instrumentation or Control Devices: Generally, electrical and pneumatic interconnections are not shown but must be provided.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Electrical and Pneumatic Interconnection of Controls and Instruments: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Comply with NFPA-70.
- I. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the Contracting Officer Representative. Damaged or defective items in the opinion of the Contracting Officer Representative, shall be replaced.
 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- J. Concrete and Grout: Use concrete and shrink compensating grout 3000 psi minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- K. Install gages, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gages to be easily read by operator or

staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

- L. Install steam piping expansion joints as per manufacturer's recommendations.
- M. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall be located in the space equal to the width and depth of the equipment and extending from to a height of 6 ft. above the equipment to ceiling structure, whichever is lower (NFPA 70).
- N. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost to the Government.
 - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork. The Contractor shall observe all manufacturers recommended clearances.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph 3.1 apply.
- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.3 RIGGING

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.

- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to Contracting Officer Representative for evaluation prior to actual work.
- G. Restore building to original condition upon completion of rigging work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the Contracting Officer Representative.
- B. Use of chain, wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above will not be permitted. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Use hanger rods that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 1/2-inch clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-69. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:

1. Up to 6-inch pipe, 30 feet long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.

F. Overhead Supports:

1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
3. Tubing and capillary systems shall be supported in channel troughs.

G. Floor Supports:

1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Anchor and dowel concrete bases and structural systems to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
2. Do not locate or install bases and supports until equipment mounted thereon has been approved. Size bases to match equipment mounted thereon plus 2 inch excess on all edges. Boiler foundations shall have horizontal dimensions that exceed boiler base frame dimensions by at least 6 inches on all sides. Refer to structural drawings. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.

3.5 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
 1. Cleaning shall be thorough. Use solvents, cleaning materials and methods recommended by the manufacturers for the specific tasks. Remove all rust prior to painting and from surfaces to remain

- unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
2. Material and Equipment Not To Be Painted Includes:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gauges and thermometers.
 - j. Glass.
 - k. Name plates.
 3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.
 4. Pumps, motors, steel and cast-iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same color as utilized by the pump manufacturer
 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats.
 6. Paint shall withstand the following temperatures without peeling or discoloration:
 - a. Condensate and feedwater -- 100 degrees F on insulation jacket surface and 250 degrees F on metal pipe surface.
 - b. Steam -- 125 degrees F on insulation jacket surface and 375 degrees F on metal pipe surface.
 7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.

3.6 IDENTIFICATION SIGNS

- A. Provide laminated plastic signs, with engraved lettering not less than 3/16-inch high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.

B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.

C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.7 MOTOR AND DRIVE ALIGNMENT

A. Belt Drive: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.

B. Direct-connect Drive: Securely mount motor in accurate alignment so that shafts are free from both angular and parallel misalignment when both motor and driven machine are operating at normal temperatures.

3.8 LUBRICATION

A. Lubricate all devices requiring lubrication prior to initial operation. Field-check all devices for proper lubrication.

B. Equip all devices with required lubrication fittings or devices. Provide a minimum of one quart of oil and one pound of grease of manufacturer's recommended grade and type for each different application; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to Contracting Officer Representative in unopened containers that are properly identified as to application.

C. Provide a separate grease gun with attachments for applicable fittings for each type of grease applied.

D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.

3.9 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specifications will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.10 STARTUP AND TEMPORARY OPERATION

Start up equipment as described in equipment specifications. Verify that vibration is within specified tolerance prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.11 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS and submit the test reports and records to the Contracting Officer Representative.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then make performance tests for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work.

3.13 INSTRUCTIONS TO VA PERSONNEL

Provide in accordance with Article, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.

- - - E N D - - -

SECTION 23 05 12
GENERAL MOTOR REQUIREMENTS FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.

1.2 RELATED WORK:

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements common to more than one Section of Division 26.
- B. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS: Starters, control and protection for motors.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 21 23, HYDRONIC PUMPS.
- E. Section 23 22 23, STEAM CONDENSATE PUMPS.
- F. Section 23 34 00, HVAC FANS.
- G. Section 23 36 00, AIR TERMINAL UNITS.
- H. Section 23 64 00, PACKAGED WATER CHILLERS.
- I. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- J. Section 23 82 00, CONVECTION HEATING and COOLING UNITS.
- K. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 SUBMITTALS:

- A. In accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, submit the following:
- B. Shop Drawings:
 - 1. Provide documentation to demonstrate compliance with drawings and specifications.
 - 2. Include electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
- C. Manuals:
 - 1. Submit simultaneously with the shop drawings, companion copies of complete installation, maintenance and operating manuals, including technical data sheets and application data.

- D. Certification: Two weeks prior to final inspection, unless otherwise noted, submit four copies of the following certification to the Contracting Officer Representative:
1. Certification that the motors have been applied, installed, adjusted, lubricated, and tested according to manufacturer published recommendations.
- E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.4 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):
- MG 1-2006 Rev. 1 2009 ..Motors and Generators
- MG 2-2001 Rev. 1 2007...Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators
- C. National Fire Protection Association (NFPA):
- 70-2008.....National Electrical Code (NEC)
- D. Institute of Electrical and Electronics Engineers (IEEE):
- 112-04.....Standard Test Procedure for Polyphase Induction Motors and Generators
- E. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
- 90.1-2007.....Energy Standard for Buildings Except Low-Rise Residential Buildings

PART 2 - PRODUCTS

2.1 MOTORS:

- A. For alternating current, fractional and integral horsepower motors, NEMA Publications MG 1 and MG 2 shall apply.
- B. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors as scheduled. Unless otherwise

specified for a particular application, use electric motors with the following requirements.

- C. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.
- D. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.
 - 1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.
- E. Voltage ratings shall be as follows:
 - 1. Single phase:
 - a. Motors connected to 120-volt systems: 115 volts.
 - b. Motors connected to 208-volt systems: 200 volts.
 - c. Motors connected to 240 volt or 480 volt systems: 230/460 volts, dual connection.
 - 2. Three phase:
 - a. Motors connected to 208-volt systems: 200 volts.
 - b. Motors, less than 100 HP, connected to 240 volt or 480 volt systems: 208-230/460 volts, dual connection.
- F. Number of phases shall be as follows:
 - 1. Motors, less than 1/2 HP: Single phase.
 - 2. Motors, 1/2 HP and larger: 3 phase.
 - 3. Exceptions:
 - a. Hermetically sealed motors.
 - b. Motors for equipment assemblies, less than one HP, may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- G. Motors shall be designed for operating the connected loads continuously in a 104°F environment, where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation. If the motors exceed 104°F, the motors shall be rated for the actual ambient temperatures.
- H. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting and running torque.
- I. Motor Enclosures:
 - 1. Shall be the NEMA types as specified and/or shown on the drawings.

2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types, which are most suitable for the environmental conditions where the motors are being installed. Enclosure requirements for certain conditions are as follows:
 - a. Motors located outdoors, indoors in wet or high humidity locations, or in unfiltered airstreams shall be totally enclosed type.
 - b. Where motors are located in a corrosive environment, provide TEFC enclosures with corrosion resistant finish.
3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.

J. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional time or cost to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
 - a. Wiring material located where temperatures can exceed 160 degrees F shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
 - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
 - c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA Standard, MG1, Part 31.4.4.2. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.

- K. Additional requirements for specific motors, as indicated in the other sections listed in Article 1.2, shall also apply.
- L. Energy-Efficient Motors (Motor Efficiencies): All permanently wired polyphase motors of 1 HP or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 Watts or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section. Motors not specified as "premium efficiency" shall comply with the Energy Policy Act of 2005 (EPACT).

Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiencies Totally Enclosed Fan-Cooled			
Rating HP	1200 RPM	1800 RPM	3600 RPM	Rating HP	1200 RPM	1800 RPM	3600 RPM
1	82.5%	85.5%	77.0%	1	82.5%	85.5%	77.0%
1.5	86.5%	86.5%	84.0%	1.5	87.5%	86.5%	84.0%
2	87.5%	86.5%	85.5%	2	88.5%	86.5%	85.5%
3	88.5%	89.5%	85.5%	3	89.5%	89.5%	86.5%
5	89.5%	89.5%	86.5%	5	89.5%	89.5%	88.5%
7.5	90.2%	91.0%	88.5%	7.5	91.0%	91.7%	89.5%
10	91.7%	91.7%	89.5%	10	91.0%	91.7%	90.2%
15	91.7%	93.0%	90.2%	15	91.7%	92.4%	91.0%
20	92.4%	93.0%	91.0%	20	91.7%	93.0%	91.0%
25	93.0%	93.6%	91.7%	25	93.0%	93.6%	91.7%
30	93.6%	94.1%	91.7%	30	93.0%	93.6%	91.7%
40	94.1%	94.1%	92.4%	40	94.1%	94.1%	92.4%
50	94.1%	94.5%	93.0%	50	94.1%	94.5%	93.0%
60	94.5%	95.0%	93.6%	60	94.5%	95.0%	93.6%
75	94.5%	95.0%	93.6%	75	94.5%	95.4%	93.6%
100	95.0%	95.4%	93.6%	100	95.0%	95.4%	94.1%
125	95.0%	95.4%	94.1%	125	95.0%	95.4%	95.0%
150	95.4%	95.8%	94.1%	150	95.8%	95.8%	95.0%
200	95.4%	95.8%	95.0%	200	95.8%	96.2%	95.4%

- M. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM.

PART 3 - EXECUTION

3.1 INSTALLATION:

Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.

3.2 FIELD TESTS

- A. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before start-up. All shall test free from grounds.
- B. Perform Load test in accordance with ANSI/IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.
- C. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.

3.3 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with Contracting Officer Representative and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

- - - E N D - - -

SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

Noise criteria, vibration tolerance and vibration isolation for HVAC and plumbing work.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- C. Section 23 31 00, HVAC DUCTS and CASINGS.
- D. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Noise Criteria:
 - 1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Auditoriums, Theaters	35-40
Bathrooms and Toilet Rooms	40
Conference Rooms	35
Corridors (Nurse Stations)	40
Corridors (Public)	40
Dining Rooms, Food Services/ Serving	40
Examination Rooms	35
Kitchens	50
Lobbies, Waiting Areas	40
Offices, Large Open	40
Offices, Small Private	35
Recreation Rooms	40-45
Therapeutic Pools	45
Treatment Rooms	35

- 2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in

NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.

3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.

4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

- C. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 0.20 inch per second RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Vibration isolators:
 - a. Floor mountings
 - b. Hangers
 - c. Snubbers
 - d. Thrust restraints
 2. Bases.
 3. Acoustical enclosures.
- C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
2009Fundamentals Handbook, Chapter 7, Sound and Vibration
- C. American Society for Testing and Materials (ASTM):
A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
A307-07b.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
D2240-05(2010).....Standard Test Method for Rubber Property - Durometer Hardness
- D. Manufacturers Standardization (MSS):
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture
- E. Occupational Safety and Health Administration (OSHA):
29 CFR 1910.95.....Occupational Noise Exposure
- F. American Society of Civil Engineers (ASCE):
ASCE 7-10Minimum Design Loads for Buildings and Other Structures.
- G. American National Standards Institute / Sheet Metal and Air Conditioning Contractor's National Association (ANSI/SMACNA):
001-2008.....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition.
- H. International Code Council (ICC):
2009 IBC.....International Building Code.
- I. Department of Veterans Affairs (VA):
H-18-8 2010.....Seismic Design Requirements.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.
- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards.

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Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition, provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.

- D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.
- E. Color code isolators by type and size for easy identification of capacity.

2.2 VIBRATION ISOLATORS

A. Floor Mountings:

1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
2. Spring Isolators (Type S): Shall be free-standing, laterally stable and include acoustical friction pads and leveling bolts. Isolators shall have a minimum ratio of spring diameter-to-operating spring height of 1.0 and an additional travel to solid equal to 50 percent of rated deflection.
3. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting.
4. Pads (Type D), Washers (Type W), and Bushings (Type L): Pads shall be natural rubber or neoprene waffle, neoprene and steel waffle, or reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 50 pounds per square inch.

B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.

1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall

- permit a 15 degree angular misalignment without rubbing on hanger box.
2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.
 3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
 4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
 5. Hanger supports for piping 2 inches and larger shall have a pointer and scale deflection indicator.
- C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 1/4 inch. Air gap between hard and resilient material shall be not less than 1/8 inch nor more than 1/4 inch. Restraints shall be capable of withstanding design load without permanent deformation.
- D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 1/4 inch when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

2.4 BASES

- A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 4 inches. Where rails are used with

neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.

- B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than four inches.
- C. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than six inches. Form shall include 1/2-inch reinforcing bars welded in place on minimum of eight inch centers running both ways in a layer 1-1/2 inches above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 1/16 inch.
- D. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 1/4 inch clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

2.5 SOUND ATTENUATING UNITS

Refer to specification Section 23 31 00, HVAC DUCTS and CASINGS.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Vibration Isolation:

1. No metal-to-metal contact will be permitted between fixed and floating parts.
2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.

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3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
 4. Provide heat shields where elastomers are subject to temperatures over 100 degrees F.
 5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
 6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.
- B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch movement during start and stop.
- D. Adjust active height of spring isolators.
- E. Adjust snubbers according to manufacturer's recommendations.
- F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.
- G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

- - - E N D - - -

SELECTION GUIDE FOR VIBRATION ISOLATORS

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
REFRIGERATION MACHINES																
PACKAGED HERMETIC		---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	R	SP	2.5
COMPRESSORS AND VACUUM PUMPS																
2 HP AND OVER:																
500 - 750 RPM		---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
750 RPM & OVER		---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5
PUMPS																
CLOSE COUPLED	UP TO 1-1/2 HP	---	---	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---
	2 HP & OVER	---	---	---	I	S	0.8	I	S	1.5	I	S	1.5	I	S	2.0
BASE MOUNTED	UP TO 10 HP	---	---	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---	---	D, L, W	---
	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
ROOF FANS																

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
ABOVE OCCUPIED AREAS:															
5 HP & OVER	---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
CENTRIFUGAL FANS															
UP TO 50 HP:															
UP TO 200 RPM	B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM	B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM	B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5
501 RPM & OVER	B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5
AIR HANDLING UNIT PACKAGES															
FLOOR MOUNTED:															
UP THRU 5 HP	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
501 RPM & OVER	---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0
IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, FLOOR MOUNTED: (APR 9)															
UP THRU 50 HP:															
UP TO 300 RPM	---	D	---	R	S	2.5	R	S	2.5	R	S	2.5	R	S	3.5
301 - 500 RPM	---	D	---	R	S	2.0	R	S	2.0	R	S	2.5	R	S	2.5
501 - & OVER	---	D	---	---	S	1.0	---	S	1.0	R	S	2.0	R	S	2.5

SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:

1. Planning systematic TAB procedures.
2. Design Review Report.
3. Systems Inspection report.
4. Duct Air Leakage test report.
5. Systems Readiness Report.
6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
7. Vibration and sound measurements.
8. Recording and reporting results.

B. Definitions:

1. Basic TAB used in this Section: Chapter 38, "Testing, Adjusting and Balancing" of 2011 ASHRAE Handbook, "HVAC Applications".
2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
3. AABC: Associated Air Balance Council.
4. NEBB: National Environmental Balancing Bureau.
5. Hydronic Systems: Includes glycol-water systems.
6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flowrate from values (design) in the contract documents.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- D. Section 23 07 11, HVAC INSULATION:
- E. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Equipment Insulation.
- F. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC
- G. Section 23 31 00, HVAC DUCTS AND CASINGS

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H. Section 23 36 00, AIR TERMINAL UNITS:

I. Section 23 64 00, PACKAGED WATER CHILLERS: Testing Refrigeration Equipment.

1.3 QUALITY ASSURANCE

A. Refer to Articles, Quality Assurance and Submittals, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC, and Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Qualifications:

1. TAB Agency: The TAB agency shall be a subcontractor of the General Contractor and shall report to and be paid by the General Contractor.
2. The TAB agency shall be either a certified member of AABC or certified by the NEBB to perform TAB service for HVAC, water balancing and vibrations and sound testing of equipment. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the agency loses subject certification during this period, the General Contractor shall immediately notify the Contracting Officer Representative and submit another TAB firm for approval. Any agency that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any work related to the TAB. All work performed in this Section and in other related Sections by the TAB agency shall be considered invalid if the TAB agency loses its certification prior to Contract completion, and the successor agency's review shows unsatisfactory work performed by the predecessor agency.
3. TAB Specialist: The TAB specialist shall be either a member of AABC or an experienced technician of the Agency certified by NEBB. The certification shall be maintained for the entire duration of duties specified herein. If, for any reason, the Specialist loses subject certification during this period, the General Contractor shall immediately notify the Contracting Officer Representative and submit another TAB Specialist for approval. Any individual that has been the subject of disciplinary action by either the AABC or the NEBB within the five years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the

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TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.

4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the Contracting Officer Representative. The responsibilities would specifically include:

- a. Shall directly supervise all TAB work.
- b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
- c. Would follow all TAB work through its satisfactory completion.
- d. Shall provide final markings of settings of all HVAC adjustment devices.
- e. Permanently mark location of duct test ports.

5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB

C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.

D. Tab Criteria:

1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 38, and requirements stated herein shall be the basis for planning, procedures, and reports.
2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow 2011 ASHRAE Handbook "HVAC Applications", Chapter 38, as a guideline. Air Filter resistance during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.

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- a. Air handling unit and all other fans, cubic feet per minute:
Minus 0 percent to plus 10 percent.
- b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
- c. Minimum outside air: 0 percent to plus 10 percent.
- d. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
- e. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
- f. Chilled water pumps: Minus 0 percent to plus 5 percent.
- g. Chilled water coils: Minus 0 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
4. Typical TAB procedures and results shall be demonstrated to the Contracting Officer Representative for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the Contracting Officer Representative and one hydronic system (pumps and three coils) as follows:
 - a. When field TAB work begins.
 - b. During each partial final inspection and the final inspection for the project if requested by VA.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the Contracting Officer Representative staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:
 1. Design Review Report within 90 days for conventional design projects after the system layout on air and water side is completed by the Contractor.
 2. Systems inspection report on equipment and installation for conformance with design.

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3. Duct Air Leakage Test Report.
 4. Systems Readiness Report.
 5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
 6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
- E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

1.5 APPLICABLE PUBLICATIONS

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
2011HVAC Applications ASHRAE Handbook, Chapter 38,
Testing, Adjusting, and Balancing and Chapter
48, Sound and Vibration Control
- C. Associated Air Balance Council (AABC):
2002.....AABC National Standards for Total System
Balance
- D. National Environmental Balancing Bureau (NEBB):
7th Edition 2005Procedural Standards for Testing, Adjusting,
Balancing of Environmental Systems
2nd Edition 2006Procedural Standards for the Measurement of
Sound and Vibration
3rd Edition 2009Procedural Standards for Whole Building Systems
Commissioning of New Construction
- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):
3rd Edition 2002HVAC SYSTEMS Testing, Adjusting and Balancing

PART 2 - PRODUCTS

2.1 PLUGS

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

See Section 23 07 11, HVAC INSULATION Provide for repair of insulation removed or damaged for TAB work.

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PART 3 - EXECUTION

3.1 GENERAL

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

The TAB Specialist shall review the Contract Plans and specifications and advise the Contracting Officer Representative of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.
- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.4 DUCT AIR LEAKAGE TEST REPORT

TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

3.5 SYSTEM READINESS REPORT

- A. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to RE in standard format and forms prepared and or approved by the Commissioning Agent.

- B. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the Contracting Officer Representative.

3.6 TAB REPORTS

- A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.
- B. The TAB contractor shall provide raw data immediately in writing to the Contracting Officer Representative if there is a problem in achieving intended results before submitting a formal report.
- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.
- D. Do not proceed with the remaining systems until intermediate report is approved by the Contracting Officer Representative.

3.7 TAB PROCEDURES

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for each phase of the project prior to partial final inspections of each phase of the project. Return existing areas outside the work area to pre constructed conditions.
- D. Allow 5 days' time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.
- E. Air Balance and Equipment Test: Include air handling units, fans, terminal units, fan coil units, room diffusers/outlets/inlets.
 - 1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer's recommended pressure drop.
 - 2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

TESTING, ADJUSTING AND BALANCING FOR HVAC

3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
4. Variable air volume (VAV) systems:
 - a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
 - b. Section 23 36 00, AIR TERMINAL UNITS, specifies that maximum and minimum flow rates for air terminal units (ATU) be factory set. Check and readjust ATU flow rates if necessary. Balance air distribution from ATU on full cooling maximum scheduled cubic feet per minute. Reset room thermostats and check ATU operation from maximum to minimum cooling, to the heating mode, and back to cooling. Record and report the heating coil leaving air temperature when the ATU is in the maximum heating mode. Record and report outdoor air flow rates under all operating conditions (The test shall demonstrate that the minimum outdoor air ventilation rate shall remain constant under all operating conditions).
 - c. Adjust operating pressure control setpoint to maintain the design flow to each space with the lowest setpoint.
5. Record final measurements for air handling equipment performance data sheets.
- F. Water Balance and Equipment Test: Include circulating pumps, convertors, coils, coolers and condensers:
 1. Coordinate water chiller flow balancing with Section 23 64 00, PACKAGED WATER CHILLERS.
 2. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.
 3. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

3.8 VIBRATION TESTING

- A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and TESTING, ADJUSTING AND BALANCING FOR HVAC

EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide measurements for all rotating HVAC equipment of 1/2 horsepower and larger, including centrifugal/screw compressors, pumps, fans and motors.

- B. Record initial measurements for each unit of equipment on test forms and submit a report to the Contracting Officer Representative. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the Contracting Officer Representative.

3.9 SOUND TESTING

- A. Perform and record required sound measurements in accordance with Paragraph, QUALITY ASSURANCE in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
1. Take readings in rooms, approximately ten percent of all rooms. The Contracting Officer Representative may designate the specific rooms to be tested.
- B. Take measurements with a calibrated sound level meter and octave band analyzer of the accuracy required by AABC or NEBB.
- C. Sound reference levels, formulas and coefficients shall be according to 2011 ASHRAE Handbook, "HVAC Applications", Chapter 48, SOUND AND VIBRATION CONTROL.
- D. Determine compliance with specifications as follows:
1. When sound pressure levels are specified, including the NC Criteria in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT:
- a. Reduce the background noise as much as possible by shutting off unrelated audible equipment.
- b. Measure octave band sound pressure levels with specified equipment "off."
- c. Measure octave band sound pressure levels with specified equipment "on."
- d. Use the DIFFERENCE in corresponding readings to determine the sound pressure due to equipment.

DIFFERENCE:	0	1	2	3	4	5 to 9	10 or More
FACTOR:	10	7	4	3	2	1	0

Sound pressure level due to equipment equals sound pressure level with equipment "on" minus FACTOR.

- e. Plot octave bands of sound pressure level due to equipment for typical rooms on a graph which also shows noise criteria (NC) curves.
2. When sound power levels are specified:
 - a. Perform steps 1.a. thru 1.d., as above.
 - b. For indoor equipment: Determine room attenuating effect, i.e., difference between sound power level and sound pressure level. Determined sound power level will be the sum of sound pressure level due to equipment plus the room attenuating effect.
 - c. For outdoor equipment: Use directivity factor and distance from noise source to determine distance factor, i.e., difference between sound power level and sound pressure level. Measured sound power level will be the sum of sound pressure level due to equipment plus the distance factor. Use 30 feet for sound level location.
3. Where sound pressure levels are specified in terms of dB(A), measure sound levels using the "A" scale of meter. Single value readings will be used instead of octave band analysis.
- E. Where measured sound levels exceed specified level, the installing contractor or equipment manufacturer shall take remedial action approved by the Contracting Officer Representative and the necessary sound tests shall be repeated.
- F. Test readings for sound testing could go higher than 15 percent if determination is made by the Contracting Officer Representative based on the recorded sound data.

3.10 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the Contracting Officer Representative.

3.11 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation.

All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

3.12 PHASING

- A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.

3.13 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

- - E N D - - -

SECTION 23 07 11
HVAC INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field applied insulation for thermal efficiency and condensation control for
 - 1. HVAC piping, ductwork and equipment.
- B. Definitions
 - 1. ASJ: All service jacket, white finish facing or jacket.
 - 2. Air-conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 - 3. Cold: Equipment, ductwork or piping handling media at design temperature of 60 degrees F or below.
 - 4. Concealed: Ductwork and piping above ceilings and in chases, and pipe spaces.
 - 5. Exposed: Piping, ductwork, and equipment exposed to view in finished areas including mechanical and electrical equipment rooms or exposed to outdoor weather. Attics and crawl spaces where air handling units are located are considered to be mechanical rooms. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
 - 6. FSK: Foil-scrim-kraft facing.
 - 7. Hot: HVAC Ductwork handling air at design temperature above 60 degrees F; HVAC equipment or piping handling media above 105 degrees F.
 - 8. Density: Pcf - pounds per cubic foot.
 - 9. Runouts: Branch pipe connections up to one-inch nominal size to fan coil units or reheat coils for terminal units.
 - 10. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: BTU per hour per square foot.
 - b. Pipe or Cylinder: BTU per hour per linear foot.
 - 11. Thermal Conductivity (k): BTU per inch thickness, per hour, per square foot, per degree F temperature difference.
 - 12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders shall have a maximum published

- permeance of 0.1 perms and vapor barriers shall have a maximum published permeance of 0.001 perms.
13. HPS: High pressure steam (60 psig and above).
 14. HPR: High pressure steam condensate return.
 15. MPS: Medium pressure steam (16 psig thru 59 psig).
 16. MPR: Medium pressure steam condensate return.
 17. LPS: Low pressure steam (15 psig and below).
 18. LPR: Low pressure steam condensate gravity return.
 19. PC: Pumped condensate.
 20. HWH: Hot water heating supply.
 21. HWHR: Hot water heating return.
 22. GH: Hot glycol-water heating supply.
 23. GHR: Hot glycol-water heating return.
 24. CPD: Condensate pump discharge.
 25. CW: Cold water.
 26. HW: Hot water.
 27. CH: Chilled water supply.
 28. CHR: Chilled water return.
 29. GC: Chilled glycol-water supply.
 30. GCR: Chilled glycol-water return.
 31. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 07 84 00, FIRESTOPPING.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- E. Section 23 21 13, HYDRONIC PIPING.
- F. Section 23 22 13, STEAM and CONDENSATE HEATING PIPING
- G. Section 23 22 23, STEAM CONDENSATE PUMPS

1.3 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Criteria:
 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.10.2.6, and 5.4.6.4, parts of which are quoted as follows:

4.3.3.1 Pipe insulation and coverings, duct coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels, and

duct silencers used in duct systems, unless otherwise provided for in 4.3.3.1.1 or 4.3.3.1.2., shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with NFPA 255, Standard Method of Test of Surface Burning Characteristics of Building Materials.

4.3.3.1.1 Where these products are to be applied with adhesives, they shall be tested with such adhesives applied, or the adhesives used shall have a maximum flame spread index of 25 and a maximum smoke developed index of 50 when in the final dry state. (See 4.2.4.2.)

4.3.3.1.2 The flame spread and smoke developed index requirements of 4.3.3.1.1 shall not apply to air duct weatherproof coverings where they are located entirely outside of a building, do not penetrate a wall or roof, and do not create an exposure hazard.

4.3.3.2 Closure systems for use with rigid and flexible air ducts tested in accordance with UL 181, Standard for Safety Factory-Made Air Ducts and Air Connectors, shall have been tested, listed, and used in accordance with the conditions of their listings, in accordance with one of the following:

(1) UL 181A, Standard for Safety Closure Systems for Use with Rigid Air Ducts and Air Connectors

(2) UL 181B, Standard for Safety Closure Systems for Use with Flexible Air Ducts and Air Connectors

4.3.3.3 Air duct, panel, and plenum coverings and linings, and pipe insulation and coverings shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C 411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service.

4.3.3.3.1 In no case shall the test temperature be below 250°F.

4.3.3.4 Air duct coverings shall not extend through walls or floors that are required to be fire stopped or required to have a fire resistance rating, unless such coverings meet the requirements of 5.4.6.4.

4.3.3.5 * Air duct linings shall be interrupted at fire dampers to prevent interference with the operation of devices. (AIR DUCT LININGS ARE NOT PERMITTED)

4.3.3.6 Air duct coverings shall not be installed so as to conceal or prevent the use of any service opening.

4.3.10.2.6 Materials exposed to the airflow shall be noncombustible or limited combustible and have a maximum smoke developed index of 50 or comply with the following.

4.3.10.2.6.1 Electrical wires and cables and optical fiber cables shall be listed as noncombustible or limited combustible and have a maximum smoke developed index of 50 or shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 5 ft or less when tested in accordance with NFPA

262, Standard Method of Test for Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces.

4.3.10.2.6.4 Optical-fiber and communication raceways shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 5 ft or less when tested in accordance with UL 2024, Standard for Safety Optical-Fiber Cable Raceway.

4.3.10.2.6.6 Supplementary materials for air distribution systems shall be permitted when complying with the provisions of 4.3.3.

5.4.6.4 Where air ducts pass through walls, floors, or partitions that are required to have a fire resistance rating and where fire dampers are not required, the opening in the construction around the air duct shall be as follows:

- (1) Not exceeding a 1 in. average clearance on all sides
- (2) Filled solid with an approved material capable of preventing the passage of flame and hot gases sufficient to ignite cotton waste when subjected to the time-temperature fire conditions required for fire barrier penetration as specified in NFPA 251, *Standard Methods of Tests of Fire Endurance of Building Construction and Materials*

2. Test methods: ASTM E84, UL 723, or NFPA 255.

3. Specified k factors are at 75 degrees F mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.

4. All materials shall be compatible and suitable for service temperature and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.

C. Every package or standard container of insulation or accessories delivered to the job site for use must have a manufacturer's stamp or label giving the name of the manufacturer and description of the material.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Shop Drawings:

1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM, federal and military specifications.

- a. Insulation materials: Specify each type used and state surface burning characteristics.
- b. Insulation facings and jackets: Each type used. Make it clear that white finish will be furnished for exposed ductwork, casings and equipment.
- c. Insulation accessory materials: Each type used.
- d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation.
- e. Make reference to applicable specification paragraph numbers for coordination.

1.5 STORAGE AND HANDLING OF MATERIAL

Store materials in clean and dry environment, pipe covering jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

1.6 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - L-P-535E (2)- 99.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- C. Military Specifications (Mil. Spec.):
 - MIL-A-3316C (2)-90.....Adhesives, Fire-Resistant, Thermal Insulation
 - MIL-A-24179A (1)-87.....Adhesive, Flexible Unicellular-Plastic Thermal Insulation
 - MIL-C-19565C (1)-88.....Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
 - MIL-C-20079H-87.....Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass
- D. American Society for Testing and Materials (ASTM):
 - A167-99(2004).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
 - B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C411-05.....Standard test method for Hot-Surface
Performance of High-Temperature Thermal
Insulation

C449-07.....Standard Specification for Mineral Fiber
Hydraulic-Setting Thermal Insulating and
Finishing Cement

C533-09.....Standard Specification for Calcium Silicate
Block and Pipe Thermal Insulation

C534-08.....Standard Specification for Preformed Flexible
Elastomeric Cellular Thermal Insulation in
Sheet and Tubular Form

C547-07.....Standard Specification for Mineral Fiber pipe
Insulation

C552-07.....Standard Specification for Cellular Glass
Thermal Insulation

C553-08.....Standard Specification for Mineral Fiber
Blanket Thermal Insulation for Commercial and
Industrial Applications

C585-09.....Standard Practice for Inner and Outer Diameters
of Rigid Thermal Insulation for Nominal Sizes
of Pipe and Tubing (NPS System) R (1998)

C612-10.....Standard Specification for Mineral Fiber Block
and Board Thermal Insulation

C1136-10.....Standard Specification for Flexible, Low
Permeance Vapor Retarders for Thermal
Insulation

D1668-97a (2006).....Standard Specification for Glass Fabrics (Woven
and Treated) for Roofing and Waterproofing

E84-10.....Standard Test Method for Surface Burning
Characteristics of Building
Materials

E119-09c.....Standard Test Method for Fire Tests of Building
Construction and Materials

E136-09b.....Standard Test Methods for Behavior of Materials
in a Vertical Tube Furnace at 750 degrees C
(1380 F)

E. National Fire Protection Association (NFPA):

- 90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems
- 96-08.....Standards for Ventilation Control and Fire
Protection of Commercial Cooking Operations
- 101-09.....Life Safety Code
- 251-06.....Standard methods of Tests of Fire Endurance of
Building Construction Materials
- 255-06.....Standard Method of tests of Surface Burning
Characteristics of Building Materials

F. Underwriters Laboratories, Inc (UL):

- 723.....UL Standard for Safety Test for Surface Burning
Characteristics of Building Materials with
Revision of 09/08

G. Manufacturer's Standardization Society of the Valve and Fitting
Industry (MSS):

- SP58-2009.....Pipe Hangers and Supports Materials, Design,
and Manufacture

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C612 (Board, Block), Class 1 or 2, density 3 pcf, $k = 0.26$ at 75 degrees F, external insulation for temperatures up to 400 degrees F with foil scrim (FSK) facing.
- B. ASTM C553 (Blanket, Flexible) Type I, Class B-5, Density 2 pcf, $k = 0.27$ at 75 degrees F, for use at temperatures up to 400 degrees F with foil scrim (FSK) facing.
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, $k = 0.26$ at 75 degrees F, for use at temperatures up to 450 degrees F with an all service vapor retarder jacket with polyvinyl chloride pre-molded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

- A. Comply with Standard ASTM C612, Class 3, 850 degrees F.

2.3 CELLULAR GLASS CLOSED-CELL

- A. Comply with Standard ASTM C177, C518, density 7.5 pcf nominal, $k = 0.29$ at 75 degrees F.
- B. Pipe insulation for use at temperatures up to 400 degrees F with all service vapor retarder jacket.

2.4 POLYISOCYANURATE CLOSED-CELL RIGID

- A. Preformed (fabricated) pipe insulation, ASTM C591, type IV, K=0.19 at 75 degrees F, flame spread not over 25, smoke developed not over 50, for use at temperatures up to 300 degree F with factory applied PVDC or all service vapor retarder jacket with polyvinyl chloride pre-molded fitting covers.

2.5 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

ASTM C177, C518, k = 0.27 at 75 degrees F, flame spread not over 25, smoke developed not over 50, for temperatures from 40 degrees F to 200 degrees F. No jacket required.

2.7 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on exposed ductwork, casings and equipment, and for pipe insulation jackets. Facings and jackets shall be all service type (ASJ) or PVDC Vapor Retarder jacketing.
- B. ASJ jacket shall be white kraft bonded to 1 mil thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture 50 units, Suitable for painting without sizing. Jackets shall have minimum 1-1/2 inch lap on longitudinal joints and minimum 3 inch butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: Foil-Scrim-Kraft (FSK) or PVDC vapor retarder jacketing type for concealed ductwork and equipment.
- D. Field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping and ductwork as well as on interior piping and ductwork conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 30 inch-pounds for interior locations and 80 inch-pounds for exterior or exposed locations or where the insulation is subject to damage.
- E. Glass Cloth Jackets: Pre-sized, minimum 7.8 ounces per square yard, 300 psig bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.

- F. Factory composite materials may be used provided that they have been tested and certified by the manufacturer.
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be pre-molded to match shape of fitting and shall be polyvinyl chloride (PVC) conforming to Fed Spec L-P-335, composition A, Type II Grade GU, and Type III, minimum thickness 0.03 inches. Provide color matching vapor retarder pressure sensitive tape.
- H. Aluminum Jacket-Piping systems: ASTM B209, 3003 alloy, H-14 temper, 0.023 inch minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated to match shape of fitting and of 0.024 inch minimum thickness aluminum. Fittings shall be of same construction as straight run jackets but need not be of the same alloy. Factory-fabricated stainless-steel bands shall be installed on all circumferential joints. Bands shall be 0.5 inch wide on 18 inch centers. System shall be weatherproof if utilized for outside service.

2.8 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Pre-molded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 3.0 pcf.

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size inches	Insert Blocks inches
Up through 5	6 long
6	6 long

- B. Warm or hot pipe supports: Pre-molded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be cellular glass. Insulation at supports shall have same thickness as adjacent insulation.

2.9 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.

- C. Mil. Spec. MIL-A-24179, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-C-19565, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-C-19565, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.11 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel-coated or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching monel or galvanized steel.
- C. Wire: 18 gage soft annealed galvanized or 14 gage copper clad steel or nickel copper alloy.
- D. Bands: 0.5 inch nominal width, brass, galvanized steel, aluminum or stainless steel.

2.12 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668, Type III (resin treated) and Type I (asphalt treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: one inch mesh, 22 gage galvanized steel.
- E. Corner beads: 2 inch by 2 inch, 26 gage galvanized steel; or, 1 inch by 1 inch, 28 gage aluminum angle adhered to 2 inch by 2 inch Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 40 degrees F to 250 degrees F. Below 40 degrees F and above 250 degrees F. Provide double layer insert. Provide color matching vapor barrier pressure sensitive tape.

2.13 FIRESTOPPING MATERIAL

Other than pipe and duct insulation, refer to Section 07 84 00
FIRESTOPPING.

2.14 FLAME AND SMOKE

Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM, NFPA and UL standards and specifications. See paragraph 1.3 "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of duct and piping joints and connections shall be completed and the work approved by the Contracting Officer Representative for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions, insulate entire specified equipment, piping (pipe, fittings, valves, accessories), and duct systems. Insulate each pipe and duct individually. Do not use scrap pieces of insulation where a full-length section will fit.
- C. Insulation materials shall be installed in a first-class manner with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A). Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 60 degrees F and below. Lap and seal vapor retarder over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 6 inches.
- D. Install vapor stops at all insulation terminations on either side of valves, pumps and equipment and particularly in straight lengths of pipe insulation.
- E. Construct insulation on parts of equipment such as chilled water pumps and heads of chillers, convertors and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 20 gage galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment.
- F. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer or jacket material.
- G. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.

H. HVAC work not to be insulated:

1. Internally insulated ductwork and air handling units.
2. Relief air ducts (Economizer cycle exhaust air).
3. Exhaust air ducts and plenums, and ventilation exhaust air shafts.
4. Equipment: Expansion tanks, flash tanks, hot water pumps, steam condensate pumps.
5. In hot piping: Unions, flexible connectors, control valves, PRVs, safety valves and discharge vent piping in Basement Mechanical Room B001 (discharge vent piping in Mechanical Room 104 shall be insulated), vacuum breakers, thermostatic vent valves, steam traps 3/4 inch and smaller, exposed piping through floor for convectors and radiators. Insulate piping to within approximately 3 inches of uninsulated items.

I. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum coverage.

J. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill a PVC elbow jacket is prohibited on cold applications.

K. Firestop Pipe and Duct insulation:

1. Provide firestopping insulation at fire and smoke barriers through penetrations. Fire stopping insulation shall be UL listed as defines in Section 07 84 00, FIRESTOPPING.
2. Pipe and duct penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe or duct chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions

L. Provide vapor barrier jackets over insulation as follows:

1. All piping exposed to outdoor weather.
2. All interior piping conveying fluids below ambient air temperature.

M. Provide metal jackets over insulation as follows:

1. All piping exposed to outdoor weather.

2. A 2 inch overlap is required at longitudinal and circumferential joints.

3.2 INSULATION INSTALLATION

A. Mineral Fiber Board:

1. Faced board: Apply board on pins spaced not more than 12 inches on center each way, and not less than 3 inches from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
2. Plain board:
 - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 9 inches on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
3. Exposed, unlined ductwork and equipment in unfinished areas, mechanical and electrical equipment rooms and attics:
 - a. 1-1/2 inch thick insulation faced with ASJ (white all service jacket): Supply air duct.
 - b. Outside air intake ducts: one inch thick insulation faced with ASJ.
4. Cold equipment: 1-1/2 inch thick insulation faced with ASJ.
 - a. Chilled water pumps, water filter, chemical feeder pot or tank.
 - a. Cold storage water tanks.
5. Hot equipment: 1-1/2 inch thick insulation faced with ASJ.
 - a. Convertors.

B. Flexible Mineral Fiber Blanket:

1. Adhere insulation to metal with 3 inch wide strips of insulation bonding adhesive at 8 inches on center all around duct. Additionally, secure insulation to bottom of ducts exceeding 24 inches in width with pins welded or adhered on 18 inch centers. Secure washers on pins. Butt insulation edges and seal joints with laps and butt strips. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations with mastic. Sagging duct insulation will not be acceptable. Install firestop duct insulation where required.

2. Supply air ductwork to be insulated includes main and branch ducts from AHU discharge to room supply outlets, and the bodies of ceiling outlets to prevent condensation. Insulate sound attenuator units, coil casings and damper frames. To prevent condensation, insulate trapeze type supports and angle iron hangers for flat oval ducts that are in direct contact with metal duct.
3. Concealed supply air ductwork.
 - a. Above ceilings at a roof level, in attics, and duct work exposed to outdoor weather: 2 inch thick insulation faced with FSK.
 - b. Above ceilings for other than roof level: 1 ½ inch thick insulation faced with FSK.
4. Concealed return air duct:
 - a. Above ceilings at a roof level, unconditioned areas, and in chases with external wall or containing steam piping; 1-1/2 inch thick, insulation faced with FSK.
 - b. Concealed return air ductwork in other locations need not be insulated.
- C. Molded Mineral Fiber Pipe and Tubing Covering:
 1. Fit insulation to pipe or duct, aligning longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation. Seal all vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide inserts and install with metal insulation shields at outside pipe supports.
 2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 4 inches operating at surface temperature of 61 degrees F or more.
 - b. Factory pre-molded, one-piece PVC covers with mineral fiber, (Form B), inserts. Provide two insert layers for pipe temperatures below 40 degrees F, or above 250 degrees F. Secure first layer of insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory molded, ASTM C547 or field mitered sections, joined with adhesive or wired in place. For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 60 degrees F or less, vapor seal with a layer of glass fitting tape imbedded between two 1/16 inch coats of vapor barrier mastic.

- d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 2 inches.
- 3. Nominal thickness in inches specified in the schedule at the end of this section.
- D. Cellular Glass Insulation:
 - 1. Pipe and tubing, covering nominal thickness in inches as specified in the schedule at the end of this section.
 - 3. Cold equipment: 2 inch thick insulation faced with ASJ for chilled water pumps chemical feeder pots or tanks, expansion tanks, air separators and air purgers.
- E. Polyisocyanurate Closed-Cell Rigid Insulation:
 - 1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for exterior piping, equipment and ductwork for temperature up to 300-degree F.
 - 2. Install insulation, vapor barrier and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor barrier integrity.
 - 3. Install insulation with all joints tightly butted (except expansion joints in hot applications).
 - 4. If insulation thickness exceeds 2.5 inches, install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
 - 5. For cold applications, vapor barrier shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor barrier shall be used to attach the vapor barrier or jacketing. No wire ties capable of penetrating the vapor barrier shall be used to hold the insulation in place. Banding shall be used to attach PVC or metal jacketing.
 - 6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane spray-foam to fill PVC elbow jacket is prohibited on cold applications.

7. For cold applications, the vapor barrier on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor barrier adhesive tape.
 8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints).
 9. Underground piping: Follow instructions for above ground piping but the vapor retarder jacketing shall be 6 mil thick PVDC or minimum 30 mil thick rubberized bituminous membrane. Sand bed and backfill shall be a minimum of 6 inches all around insulated pipe.
 10. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph 1.3B. Refer to paragraph 3.1 for items not to be insulated.
 11. Minimum thickness in inches specified in the schedule at the end of this section.
- F. Flexible Elastomeric Cellular Thermal Insulation:
1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer.
 2. Pipe and tubing insulation:
 - a. Use proper size material. Do not stretch or strain insulation.
 - b. To avoid undue compression of insulation, provide cork stoppers or wood inserts at supports as recommended by the insulation manufacturer. Insulation shields are specified under Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
 - c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Make changes from mineral fiber insulation in a straight run of pipe, not at a fitting. Seal joint with tape.
 3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
 4. Pipe insulation: nominal thickness in inches as specified in the schedule at the end of this section.

5. Use Class S (Sheet), 3/4 inch thick for the following:

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 PIPE INSULATION SCHEDULE

Provide insulation for piping systems as scheduled below:

Insulation Thickness Inches					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 1	1 - 1½	1½ - 3	4 and Above
251-350 degrees F (HPS, MPS)	Mineral Fiber (Above ground piping only)	3	4	4.5	4.5
200-500 degrees F (HPS, HPR)	Calcium Silicate	4	5	6	6
212-250 degrees F (HPR, MPR, LPS, vent piping from PRV Safety Valves, Condensate receivers and flash tanks)	Mineral Fiber (Above ground piping only)	2.5	2.5	3.0	3.0
100-200 degrees F (LPR, PC, GH and GHR)	Mineral Fiber (Above ground piping only)	1.5	1.5	2.0	2.0
40-60 degrees F (GC, GCR)	Cellular Glass Closed-Cell	1.5	1.5	1.5	1.5

40-60 degrees F (GC and GCR (where underground))	Polyiso- cyanurate Closed-Cell Rigid	1.5	1.5	2.0	2.0
40-60 degrees F (GC, GCR)	Polyiso- cyanurate Closed-Cell Rigid (Exterior Locations only)	1.5	1.5	1.5	1.5
40-60 degrees F (GC, GCR)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	1.5	1.5	1.5	1.5

- - - E N D - - -

SECTION 23 08 00

COMMISSIONING OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the Facility exterior closure, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 23 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 23, is required in cooperation with the VA and the Commissioning Agent.
- B. The Facility exterior closure systems commissioning will include the systems listed in Section 01 19 00 General Commissioning Requirements:

COMMISSIONING OF HVAC SYSTEMS

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

- A. Commissioning of HVAC systems will require inspection of individual elements of the HVAC systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 19 00 and the Commissioning plan to schedule HVAC systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the

COMMISSIONING OF HVAC SYSTEMS

type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Contracting Officer Representative. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the Contracting Officer Representative and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 19 00. The instruction shall be scheduled in coordination with the VA Contracting Officer Representative after submission and approval of

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St. Cloud VAMC
St. Cloud, MN

Adult Day Health Care Extended Care Support
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formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING
REQUIREMENTS and Division 23 Sections for additional Contractor
training requirements.

----- **END** -----

SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Provide a direct-digital control system as indicated on the project documents, point list, interoperability tables, drawings and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.
- B. Engineering Control Center (ECC) is currently located in the HVAC Shop and is monitored by a workstation in the Boiler Plant (Building 7). The system is a Johnson Controls Metasys Extended Architecture ADX Server that resides on a separate VLAN provided by the VA. All new systems shall tie directly on to this system and be monitored by the Metasys System.
 1. The direct-digital control system(s) shall consist of high-speed, peer-to-peer network of DDC controllers, a control system server, and an Engineering Control Center. Provide a remote user using a standard web browser to access the control system graphics and change adjustable setpoints with the proper password.
 2. The direct-digital control system(s) shall be native BACnet. All new workstations, controllers, devices and components shall be listed by BACnet Testing Laboratories. All new workstations, controller, devices and components shall be accessible using a Web browser interface and shall communicate exclusively using the ASHRAE Standard 135 BACnet communications protocol without the use of gateways, unless otherwise allowed by this Section of the technical specifications, specifically shown on the design drawings and specifically requested otherwise by the VA.
 - a. If used, gateways shall support the ASHRAE Standard 135 BACnet communications protocol.
 - b. If used, gateways shall provide all object properties and read/write services shown on VA-approved interoperability schedules.
 3. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project

DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required for complete and fully functional Controls Systems.

4. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contractor administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.
 5. The control system shall communicate with the existing Engineering Control Center.
- C. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors' formal acknowledgements in writing prior to submission the installation of the products. These products include the following:
1. Control valves.
 2. Flow switches.
 3. Flow meters.
 4. Sensor wells and sockets in piping.
 5. Terminal unit controllers.
 6. Air Flow Measuring Stations
- D. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors' formal acknowledgements in writing prior to submission the particulars of the products. These products include the following:
1. Fire alarm systems. If zoned fire alarm is required by the project-specific requirements, this interface shall require multiple relays,

which are provided and installed by the fire alarm system contractor, to be monitored.

2. Advanced utility metering systems. These systems may take information from the control system or its component meters and sensors. There is no command or control action from the advanced utility monitoring system on the control system however.
3. Chiller controls. These controls, if not native BACnet, will require a BACnet Gateway.
4. Terminal units' velocity sensors
5. Variable frequency drives. These controls, if not native BACnet, will require a BACnet Gateway.
6. The following systems have limited control (as individually noted below) from the ECC:
 - a. Constant temperature rooms: temperature out of acceptable range and status alarms.
 - b. Process and food service coolers, refrigerators and freezers: high temperature, trending and status alarms.
 - c. Domestic water heating systems: low temperature, high temperature and status alarms.

E. Responsibility Table:

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Terminal units	23	23	N/A	26
Controllers for terminal units	23 09 23	23	23 09 23	16
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not furnished with equipment)	23 09 23	23	N/A	N/A
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Thermowells	23 09 23	23	N/A	N/A

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system monitoring interfaces	23 09 23	23 09 23	23 09 23	26
Interface with chiller controls	23	23 09 23	23 09 23	26
Chiller controls interface with control system	23	23	23 09 23	26
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00
Fire Dampers	23	23	N/A	N/A
Chiller/starter interlock wiring	N/A	N/A	26	26
Chiller Flow Switches	23	23	23	N/A
Water treatment system	23	23	23	26
VFDs	23 09 23	26	23 09 23	26
Refrigerant monitors	23	23 09 23	23 09 23	26
Computer Room A/C Unit field-mounted controls	23	23	16	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26
Control system monitoring of fire alarm smoke control relay	28	28	23 09 23	28
Fan Coil Unit controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Starters, HOA switches	23	23	N/A	26

F. This facility's existing direct-digital control system is manufactured by Johnson Controls Inc. The contractor administered by this Section of the technical specifications shall observe the capabilities, communication network, services, spare capacity of the existing control system and its ECC prior to beginning work.

1. Provide a new BACnet ECC, communications network, and controllers.

Provide a programmable internetworking gateway allowing for real-time

communication between the existing direct-digital control system and the new BACnet control system. Real-time communication shall provide all object properties and read/write services shown on VA-approved interoperability schedules. The contractor administered by this Section of the technical specifications shall provide all necessary investigation and site-specific programming to execute the interoperability schedules.

- a. The combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified.
- G. This campus has standardized on an existing standard ASHRAE Standard 135, BACnet/IP Control System supported by a preselected controls service company. It provides limited assistance to the contractor administered by this Section of the technical specification in its commissioning/verification work.
1. The contractor administered by this Section of the technical specifications shall coordinate all work. The contractor administered by this Section of the technical specifications shall integrate the ASHRAE Standard 135, BACnet/IP control network.
 2. The contractor administered by this Section of the technical specifications shall provide a peer-to-peer networked, stand-alone, distributed control system. This direct digital control (DDC) system shall include one portable operator terminal - laptop, one digital display unit, microprocessor-based controllers, instrumentation, end control devices, wiring, piping, software, and related systems. This contractor is responsible for all device mounting and wiring.
3. Responsibility Table:

Item/Task	Section 23 09 23 contractor	VA
ECC programming	X	
Devices, controllers, control panels and equipment	X	
Point addressing: all hardware and software points including setpoint,	X	

calculated point, data point (analog/binary), and reset schedule point		
Point mapping	X	
Network Programming	X	
ECC Graphics	X	
Controller programming and sequences	X	
Integrity of LAN communications	X	
Electrical wiring	X	
Operator system training	X	
LAN connections to devices	X	
IP addresses		X
Overall system verification	X	
Controller and LAN system verification	X	

- H. The direct-digital control system shall start and stop equipment, move (position) damper actuators and valve actuators, and vary speed of equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators.

1.2 RELATED WORK

- A. Section 22 11 23, Domestic Water Pumps.
- B. Section 22 35 00, Domestic Water Heat Exchangers.
- C. Section 23 21 13, Hydronic Piping.
- D. Section 23 22 13, Steam and Condensate Heating Piping.
- E. Section 23 31 00, HVAC Ducts and Casings.
- F. Section 23 36 00, Air Terminal Units.
- G. Section 23 64 00, Packaged Water Chillers.
- H. Section 23 73 00, Indoor Central-Station Air-Handling Units.
- I. Section 25 10 10, Advanced Utility Metering System.
- J. Section 26 05 11, Requirements for Electrical Installations.
- K. Section 26 05 26, Grounding and Bonding for Electrical Systems.
- L. Section 26 05 33, Raceway and Boxes for Electrical Systems.
- M. Section 26 09 23, Lighting Controls.
- N. Section 26 27 26, Wiring Devices.
- O. Section 26 29 11, Motor Starters.
- P. Section 28 31 00, Fire Detection and Alarm.

1.2 DEFINITION

- A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.
- B. ARCNET: ANSI/ATA 878.1 - Attached Resource Computer Network. ARCNET is a deterministic LAN technology; meaning it's possible to determine the maximum delay before a device is able to transmit a message.

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- C. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc.
- D. BACnet: A Data Communication Protocol for Building Automation and Control Networks, ANSI/ASHRAE Standard 135. This communications protocol allows diverse building automation devices to communicate data over and services over a network.
- E. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.
- F. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks may use different LAN technologies.
- G. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.
- H. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.
- I. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.
- J. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.
- K. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.
- L. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).
- M. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
- N. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.

- O. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.
- P. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls.
- Q. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).
- R. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.
- S. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.
- T. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135-2008, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.
- U. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.
- V. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.
- W. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the

Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.

- X. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.
- Y. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.
- Z. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.
- AA. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.
- BB. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
- CC. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- DD. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.
- EE. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.
- FF. GIF: Abbreviation of Graphic interchange format.
- GG. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.
- HH. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.
- II. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow

rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.

JJ. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to "sockets" without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.

KK. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.

LL. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.

MM. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.

NN. MS/TP: Master-slave/token-passing (ISO/IEC 8802, Part 3). It is not an acceptable LAN option for VA health-care facilities. It uses twisted-pair wiring for relatively low speed and low cost communication.

OO. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.

PP. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.

QQ. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.

RR. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.

SS. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.

- TT. Operating system (OS): Software, which controls the execution of computer application programs.
- UU. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.
- VV. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.
- WW. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.
- XX. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.
- YY. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.
- ZZ. Repeater: A network component that connects two or more physical segments at the physical layer.
- AAA. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.
- BBB. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.
- CCC. Thermostats: devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

1.4 QUALITY ASSURANCE

A. Criteria:

1. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be

- manufacturer's latest standard design and have been tested and proven in actual use.
3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.
 4. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
 5. The controls subcontractor shall have minimum of three years' experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.
 6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.
 7. The Controls and Instrumentation System Contractor shall be a Johnson Controls primary equipment manufacturer-owned branch office that is regularly engaged in the engineering, programming, installation and service of total integrated Facility Management Systems of similar size, scope and complexity to the EEC specified in this contract. Distributors, manufacturer's representatives and wholesalers will not be acceptable.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.

2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

1.5 PERFORMANCE

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be two (2) seconds. Analog objects shall start to adjust within two (2) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work station will be current, within the prior six (6) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.
8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.
9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	±1°F
Ducted air temperature	±1°F
Outdoor air temperature	±2°F
Dew Point	±3°F
Water temperature	±1°F
Relative humidity	±2% RH
Water flow	±1% of reading
Air flow (terminal)	±10% of reading
Air flow (measuring stations)	±5% of reading
Carbon Monoxide (CO)	±5% of reading
Carbon Dioxide (CO ₂)	±50 ppm
Air pressure (ducts)	±0.1"w.c.
Air pressure (space)	±0.001"w.c.
Water pressure	±2% of full scale *Note 1
Electrical Power	±0.5% of reading

Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	±0.2 in. w.g.	0-6 in. w.g.
Air Pressure	±0.01 in. w.g.	-0.1 to 0.1 in. w.g.
Airflow	±10% of full scale	
Space Temperature	±2.0°F	
Duct Temperature	±3°F	
Humidity	±5% RH	
Fluid Pressure	±1.5 psi	1-150 psi
Fluid Pressure	±1.0 in. w.g.	0-50 in. w.g. differential

11. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

1.6 WARRANTY

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.

- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.
- C. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

1.7 SUBMITTALS

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data for all components including the following:
 - 1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
 - 2. A diagram or schedule of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
 - 3. Control dampers and control valves schedule, including the size and pressure drop.
 - 4. Catalog cut sheets of all equipment used. This includes but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.

5. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
 6. Color prints of proposed graphics with a list of points for display.
 7. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device if devices are not previously used and accepted at this facility.
 8. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.
 9. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
 10. Riser diagrams of wiring between central control unit and all control panels.
 11. Scaled plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
 12. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
 13. Quantities of submitted items may be reviewed but are the responsibility of the contractor administered by this Section of the technical specifications.
- C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- D. Licenses: Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
- E. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.
 2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.

3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.

F. Operation and Maintenance (O/M) Manuals):

1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
2. Include the following documentation:
 - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
 - b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
 - c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
 - d. Complete troubleshooting procedures and guidelines for all systems.
 - e. Complete operating instructions for all systems.
 - f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
 - g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
 - h. Licenses, guaranty, and other pertaining documents for all equipment and systems.

- G. Submit Performance Report to Contracting Officer Representative prior to final inspection.

1.8 INSTRUCTIONS

- A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below.

B. Schedule training sessions with the Contracting Officer Representative and Contractor. If less than two VA staff are available, reschedule training at no cost to the VA.

1. First Phase: Formal instructions to the VA facilities personnel for a minimum of 4 hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.
2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide a minimum of 4 hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the VA facilities personnel.
3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training. O/M Manuals shall be provided 1 days before formal training.
4. Training shall be given by direct employees of the controls system subcontractor.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

- A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 65 to 90°F at a relative humidity of 20 to 80% non-condensing.
- B. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 150°F.
- C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

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- B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):
Standard 135-10.....BACNET Building Automation and Control Networks
- C. American Society of Mechanical Engineers (ASME):
B16.18-01.....Cast Copper Alloy Solder Joint Pressure Fittings.
B16.22-01.....Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
- D. American Society of Testing Materials (ASTM):
B32-08.....Standard Specification for Solder Metal
B88-09.....Standard Specifications for Seamless Copper Water Tube
B88M-09.....Standard Specification for Seamless Copper Water Tube (Metric)
B280-08.....Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service
D2737-03.....Standard Specification for Polyethylene (PE) Plastic Tubing
- E. Federal Communication Commission (FCC):
Rules and Regulations Title 47 Chapter 1-2001 Part 15: Radio Frequency Devices.
- F. Institute of Electrical and Electronic Engineers (IEEE):
802.3-11.....Information Technology-Telecommunications and Information Exchange between Systems-Local and Metropolitan Area Networks- Specific Requirements-Part 3: Carrier Sense Multiple Access with Collision Detection (CSMA/CD) Access method and Physical Layer Specifications
- G. National Fire Protection Association (NFPA):
70-11.....National Electric Code
90A-09.....Standard for Installation of Air-Conditioning and Ventilation Systems
- H. Underwriter Laboratories Inc (UL):
94-10.....Tests for Flammability of Plastic Materials for Parts and Devices and Appliances
294-10.....Access Control System Units
486A/486B-10.....Wire Connectors
555S-11.....Standard for Smoke Dampers
916-10.....Energy Management Equipment
1076-10.....Proprietary Burglar Alarm Units and Systems

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of 25 installations. Spare parts

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shall be available for at least five years after completion of this contract.

2.2 CONTROLS SYSTEM ARCHITECTURE

A. General

1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
2. The building controllers and principal communications network equipment shall be standard products manufactured by Johnson Controls, Inc. for the Metasys Building Automation System.
3. The networks shall, at minimum, comprise, as necessary, the following:
 - a. A fixed ECC and a portable operator's terminal.
 - b. Network computer processing, data storage and BACnet-compliant communication equipment including Servers and digital data processors.
 - c. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.
 - d. Active processing BACnet-compliant building controllers connected to other BACnet-compliant controllers together with their power supplies and associated equipment.
 - e. Addressable elements, sensors, transducers and end devices.
 - f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
 - g. Other components required for a complete and working Control Systems as specified.

- ### **B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.**

C. Network Architecture

1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations. They may also utilize digital

wireless technologies as appropriate to the application and if approved by the VA.

3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the VA.

D. Third Party Interfaces:

1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.
2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.

2.3 COMMUNICATION

- A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135-2008, BACnet.
 1. The Data link / physical layer protocol (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.
- B. Each controller shall have a communication port for connection to an operator interface.
- C. Project drawings indicate remote buildings or sites to be connected by a nominal 56,000 baud modem over voice-grade telephone lines. In each remote location a modem and field device connection shall allow communication with each controller on the internetwork as specified in Paragraph D.
- D. Internetwork operator interface and value passing shall be transparent to internetwork architecture.
 1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internetwork controller.

2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.
- E. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.
- F. ECCs and Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

2.4 ENGINEERING CONTROL CENTER (ECC)

- A. Engineering Control Center (ECC) is located in the HVAC shop and is monitored by a workstation in the Boiler Plant (Building 7). The system is a Johnson Controls Metasys Extended Architecture ADX Server that resides on a separate VLAN provided by the VA. All new systems shall tie directly on to this system and be monitored by the Metasys System.

2.5 NETWORK AND DEVICE NAMING CONVENTION

- A. Controls Contractor shall use naming conventions consistent with those currently in place at the facility.

2.6 BACNET DEVICES

- A. All BACnet Devices - controllers, gateways, routers, actuators and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) -Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSs), describing the BACnet capabilities of the Devices shall be published and available of the Devices through links in the BTL website.
 1. BACnet Building Controllers, historically referred to as NACs, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device's PICS shall be submitted.
 2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device's PICS shall be submitted.

3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device's PICS shall be submitted.
4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device's PICS shall be submitted.
5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device's PICS shall be submitted.
6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device's PICS shall be submitted.

2.7 CONTROLLERS

- A. General. Provide an adequate number of BTL-Listed B-BC building controllers and an adequate number of BTL-Listed B-AAC advanced application controllers to achieve the performance specified in the Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.
 1. The controller shall have sufficient memory to support its operating system, database, and programming requirements.
 2. The building controller shall share data with the ECC and the other networked building controllers. The advanced application controller shall share data with its building controller and the other networked advanced application controllers.
 3. The operating system of the controller shall manage the input and output communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
 4. Controllers that perform scheduling shall have a real-time clock.
 5. The controller shall continually check the status of its processor and memory circuits. If an abnormal operation is detected, the controller shall:
 - a. assume a predetermined failure mode, and
 - b. generate an alarm notification.
 6. The controller shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute and Initiate) and Write (Execute and Initiate) Property services.
 7. Communication.

- a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
 - b. The controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal.
8. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.
9. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
10. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
11. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 3 ft.
- B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.
 1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
 2. Each B-ASC will contain sufficient I/O capacity to control the target system.
 3. Communication.
 - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.

- b. Each controller shall have a BACnet Data Link/Physical layer compatible connection for a laptop computer or a portable operator's tool. This connection shall be extended to a space temperature sensor port where shown.
4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
7. Transformer. Power supply for the ASC must be rated at a minimum of 125% of ASC power consumption and shall be of the fused or current limiting type.

C. Direct Digital Controller Software

1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under DOS or Microsoft Windows.
2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.
3. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.
4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC. Each ACU and RCU shall

- have capability for local readouts of all functions. The UCUs shall be read remotely.
5. All DDC control loops shall be able to utilize any of the following control modes:
 - a. Two position (on-off, slow-fast) control.
 - b. Proportional control.
 - c. Proportional plus integral (PI) control.
 - d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time-initiated program.
 - e. Automatic tuning of control loops.
 6. System Security: Operator access shall be secured using individual password and operator's name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of six (6) levels of security for operator access shall be provided.
 7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the ECC or via a portable operator's terminal, when it is necessary, to access directly the programmable unit.
 - a. Power Demand Limiting (PDL): Power demand limiting program shall monitor the building power consumption and limit the consumption of electricity to prevent peak demand charges. PDL shall continuously track the electricity consumption from a pulse input generated at the kilowatt-hour/demand electric meter. PDL shall sample the meter data to continuously forecast the electric demand likely to be used during successive time intervals. If the forecast demand indicates that electricity usage will likely to exceed a user preset maximum allowable level, then PDL shall automatically shed electrical loads. Once the demand load has met, loads that have been shed shall be restored and returned to normal mode. Control system shall be capable of demand limiting by resetting the HVAC system set points to reduce load while maintaining indoor air quality.

- b. Economizer: An economizer program shall be provided for VAV systems. This program shall control the position of air handler relief, return, and outdoors dampers. If the outdoor air dry bulb temperature and humidity fall below changeover set point the energy control center will modulate the dampers to provide 100 percent outdoor air. The operator shall be able to override the economizer cycle and return to minimum outdoor air operation at any time.
- c. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.
- d. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS program shall start HVAC equipment at the latest possible time that will allow the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall consider both outside weather conditions and inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. The program shall poll all zones served by the associated AHU and shall select the warmest and coolest zones. These shall be used in the start time calculation. It shall be possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements for minimum outdoor air while the building is occupied. Modification of assigned occupancy start/stop times shall be possible via the ECC.
- e. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall override the day-to-day

schedule. The operator shall be able to define the following information:

- 1) Time, day.
 - 2) Commands such as on, off, auto.
 - 3) Time delays between successive commands.
 - 4) Manual overriding of each schedule.
 - 5) Allow operator intervention.
- f. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.
- g. Remote Communications: The system shall have the ability to dial out in the event of an alarm to the ECC and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.
- h. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.
- i. Chilled water Plant Operation: The program shall provide sequence of operation as described on the drawings and include the following as a minimum:
- 1) Automatic start/stop of chillers and auxiliaries in accordance with the sequence of operation shown on the drawings, while incorporating requirements and restraints, such as starting frequency of the equipment imposed by equipment manufacturers.

- 2) Generate chilled water plant load profiles for different seasons for use in forecasting efficient operating schedule.
- 3) The chilled water plant program shall display the following as a minimum:
 - a) Outdoor air dry bulb temperature.
 - b) Outdoor air wet bulb temperature.
 - c) Ton-hours of chilled water per day/month/year.
 - d) On-off status for each chiller.
 - e) Chilled water flow rate.
 - f) Chilled water supply and return temperature.
 - g) Operating set points-temperature and pressure.
 - h) Date and time.
 - i) Operating or alarm status.
 - j) Operating hours.

2.8 SENSORS (AIR, WATER AND STEAM)

- A. Sensors' measurements shall be read back to the DDC system and shall be visible by the ECC.
- B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.
 1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.
 - a. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.
 - b. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.
 - c. Space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cover, and communication port. Match room thermostats. Provide a tooled-access cover.
 - 1) Public space sensor: setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Do not provide in-space User set-point adjustment. Provide an

- opaque keyed-entry cover if needed to restrict in-space User set-point adjustment.
- a. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
- b. Room security sensors shall have stainless steel cover plate with insulated back and security screws.
- c. Wire: Twisted, shielded-pair cable.
- d. Output Signal: 4-20 ma.
- 2. Humidity Sensors: Bulk polymer sensing element type.
 - a. Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of ± 2 to ± 5 percent RH, including hysteresis, linearity, and repeatability.
 - b. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.
 - c. 4-20 ma continuous output signal.
- C. Static Pressure Sensors: Non-directional, temperature compensated.
 - 1. 4-20 ma output signal.
 - 2. 0 to 5 inches wg for duct static pressure range.
 - 3. 0 to 0.25 inch wg for Building static pressure range.
- D. Water flow sensors:
 - 1. Type: Insertion vortex type with retractable probe assembly and 2 inch full port gate valve.
 - a. Pipe size: 3 to 24 inches.
 - b. Retractor: ASME threaded, non-rising stem type with hand wheel.
 - c. Mounting connection: 2 inch 150 PSI flange.
 - d. Sensor assembly: Design for expected water flow and pipe size.
 - e. Seal: Teflon (PTFE).
 - 2. Controller:
 - a. Integral to unit.
 - b. Locally display flow rate and total.
 - c. Output flow signal to BMCS: Digital pulse type.
 - 3. Performance:
 - a. Turndown: 20:1
 - b. Response time: Adjustable from 1 to 100 seconds.
 - c. Power: 24 volt DC

4. Install flow meters according to manufacturer's recommendations.

Where recommended by manufacturer because of mounting conditions, provide flow rectifier.

- E. Water Flow Sensors: shall be insertion turbine type with turbine element, retractor and preamplifier/transmitter mounted on a two-inch full port isolation valve; assembly easily removed or installed as a single unit under line pressure through the isolation valve without interference with process flow; calibrated scale shall allow precise positioning of the flow element to the required insertion depth within plus or minus 0.05 inch; wetted parts shall be constructed of stainless steel. Operating power shall be nominal 24 VDC. Local instantaneous flow indicator shall be LED type in NEMA 4 enclosure with 3-1/2 digit display, for wall or panel mounting.

1. Performance characteristics:

- a. Ambient conditions: -40°F to 140°F, 5 to 100% humidity.
 - b. Operating conditions: 125 psig, 30°F to 250°F, 0.5 to 40 feet per second velocity.
 - c. Nominal range (turn down ratio): 10 to 1.
 - d. Preamplifier mounted on meter shall provide 4-20 ma divided pulse output or switch closure signal for units of volume or mass per a time base. Signal transmission distance shall be a minimum of 6,000 feet.
 - e. Pressure Loss: Maximum 1 percent of the line pressure in line sizes above 100 mm (4 inches).
 - f. Ambient temperature effects, less than 0.005 percent calibrated span per °F temperature change.
 - g. RFI effect - flow meter shall not be affected by RFI.
 - h. Power supply effect less than 0.02 percent of span for a variation of plus or minus 10 percent power supply.
- edit the following paragraph accordingly.

- F. Steam Flow Sensor/Transmitter:

1. Sensor: Vortex shedder incorporating wing type sensor and amplification technology for high signal-to-noise ratio, carbon steel body with 316 stainless steel working parts, 24 VDC power, NEMA 4 enclosure.
 - a. Ambient conditions, -40°F to 175°F.
 - b. Process conditions, 125 psig saturated steam.
 - c. Turn down ratio, 20 to 1.

- d. Output signal, 4-20 ma DC.
 - e. Processor/Transmitter, NEMA 4 enclosure with keypad program selector and six digit LCD output display of instantaneous flow rate or totalized flow, solid state switch closure signal shall be provided to the nearest DDC panel for totalization.
 - 1) Ambient conditions, 0°F-120°F, 0 95 percent non-condensing RH.
 - 2) Power supply, 120 VAC, 60 hertz or 24 VDC.
 - 3) Internal battery provided for 24-month retention of RAM contents when all other power sources are removed.
 - f. Sensor on all steam lines shall be protected by pigtail siphons installed between the sensor and the line and shall have an isolation valve installed between the sensor and pressure source.
- G. Flow switches:
- 1. Shall be either paddle or differential pressure type.
 - a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.
 - b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.
- H. Current Switches: Current operated switches shall be self-powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

2.9 CONTROL CABLES

- A. General:
- 1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.
 - 2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
 - 3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.

4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.
6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.
- B. Analogue control cabling shall be not less than No. 18 AWG solid, with thermoplastic insulated conductors as specified in Section 26 05 21.
- C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.
 1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.
- D. Optical digital communication fiber, if used, shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

2.10 THERMOSTATS AND HUMIDISTATS

- A. Room thermostats controlling unitary standalone heating and cooling devices not connected to the DDC system shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate null or dead band. Wall mounted thermostats shall have brushed aluminum finish, setpoint range and temperature display and external adjustment:

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1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.
 - a. Public Space Thermostat: Public space thermostat shall have a thermistor sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.
 - b. Patient Room Thermostats: thermistor with in-space User set point adjustment and an on-casing room temperature numerical temperature display.
 - c. Thermostats shall be manufactured by Johnson Controls, Inc and be similar in style and finish to those installed Campus-wide.
- B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.
- C. Freezestats shall have a minimum of 300 mm (one linear foot) of sensing element for each 0.093 square meter (one square foot) of coil area. A freezing condition at any increment of 300 mm (one foot) anywhere along the sensing element shall be sufficient to operate the thermostatic element. Freezestats shall be manually reset.
- D. Room Humidistats: Provide fully proportioning humidistat with adjustable throttling range for accuracy of settings and conservation. The humidistat shall have set point scales shown in percent of relative humidity located on the instrument. Systems showing moist/dry or high/low are not acceptable.

2.11 FINAL CONTROL ELEMENTS AND OPERATORS

- A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.
- B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.
- C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.
 1. Leakage: Maximum leakage in closed position shall not exceed 15 CFMs differential pressure for outside air and exhaust dampers and 40 CFM/sq. ft. at 2 inches differential pressure for other dampers.

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2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
4. Bearing shall be nylon, bronze sleeve or ball type.
5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.
6. Maximum air velocity and pressure drop through free area the dampers:
 - a. Smoke damper in air handling unit: 305 meter per minute (1000 fpm).
 - b. Duct mounted damper: 600 meter per minute (2000 fpm).
 - c. Maximum static pressure loss: 50 Pascal (0.20 inches water gage).
- D. Smoke Dampers and Combination Fire/Smoke Dampers: Dampers and operators are specified in Section 23 31 00, HVAC DUCTS AND CASINGS. Control of these dampers is specified under this Section.
- E. Control Valves:
 1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 125 psig.
 2. Valves 2 inches and smaller shall be bronze body with threaded or flare connections.
 3. Valves 2 1/2 inches and larger shall be bronze or iron body with flanged connections.
 4. Brass or bronze seats except for valves controlling media above 210 degrees F, which shall have stainless steel seats.
 5. Flow characteristics:
 - a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be linear relation for steam or equal percentage for water flow control.
 - b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be linear for steam and equal percentage for water flow control.
 - c. Two-way 2-position valves shall be ball, gate or butterfly type.
 6. Maximum pressure drop:
 - a. Two position steam control: 20 percent of inlet gauge pressure.
 - b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).

c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.

7. Two position water valves shall be line size.

F. Damper and Valve Operators and Relays:

1. Electric operator shall provide full modulating control of dampers and valves. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.

a. Minimum valve close-off pressure shall be equal to the system pump's dead-head pressure, minimum 50 psig for valves smaller than 4 inches.

2. Electronic damper operators: Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.

a. VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.

3. See drawings for required control operation.

2.12 AIR FLOW CONTROL

A. Airflow and static pressure shall be controlled via digital controllers with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be analog or pulse width modulating output signals. The controllers shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested

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programs that are documented in the literature of the control manufacturer.

B. Air Flow Measuring Station - Electronic Thermal Type:

1. Air Flow Sensor Probe:

- a. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct and the number of sensors shall be adequate to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion type in which sensor support structures are inserted from the outside of the ducts to make up the complete electronic velocity array.
- b. Thermal flow sensor shall be constructed of hermetically sealed thermistors or nickel chromium or reference grade platinum wire, wound over an epoxy, stainless steel or ceramic mandrel and coated with a material suitable for the conditions to be encountered. Each dual sensor shall be mounted in an extruded aluminum alloy strut.

2. Air Flow Sensor Grid Array:

- a. Each sensor grid shall consist of a lattice network of temperature sensors and linear integral controllers (ICs) situated inside an aluminum casing suitable for mounting in a duct. Each sensor shall be mounted within a strut facing downstream of the airflow and located so that it is protected on the upstream side. All wiring shall be encased (out of the air stream) to protect against mechanical damage.
- b. The casing shall be made of welded aluminum of sufficient strength to prevent structural bending and bowing. Steel or iron composite shall not be acceptable in the casing material.
- c. Pressure drop through the flow station shall not exceed 0.015" W.G. at 3,000 FPM.

3. Electronics Panel:

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- a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.
 - b. Electronics Panel shall be A/C powered 24 VAC and shall have the capability to transmit signals of 0-5 VDC, 0-10 VCD or 4-20 ma for use in control of the HVAC Systems. The electronic panel shall have the capability to accept user defined scaling parameters for all output signals.
 - c. Electronics Panel shall have the capability to digitally display airflow in CFM and temperature in degrees F. The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output signal may be provided which will equal the sum of the systems totalized. Output signals shall be provided for temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.
 - d. Electronics Panel shall have the following:
 - 1) Minimum of 12-bit A/D conversion.
 - 2) Field adjustable digital primary output offset and gain.
 - 3) Airflow analog output scaling of 100 to 10,000 FPM.
 - 4) Temperature analog output scaling from -45°C to 70°C (-50°F to 160°F).
 - 5) Analog output resolution (full scale output) of 0.025%.
 - e. All readings shall be in I.P. units.
4. Thermal flow sensors and its electronics shall be installed as per manufacturer's instructions. The probe sensor density shall be as follows:

Probe Sensor Density	
Area (sq.ft.)	Qty. Sensors
<=1	2
>1 to <4	4
4 to <8	6
8 to <12	8
12 to <16	12
>=16	16

- a. Complete installation shall not exhibit more than $\pm 2.0\%$ error in airflow measurement output for variations in the angle of flow of

up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within $\pm 0.25\%$.

C. Static Pressure Measuring Station: shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 0.1 inch W.G. of the true input pressure:

1. Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.
2. For systems with multiple major trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and this shall be the input signal to the controller.
3. The controller shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.
4. In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure during abnormal operating conditions. High-limit switches shall be manually reset.

D. Constant Volume Control Systems shall consist of an air flow measuring station along with such relays and auxiliary devices as required to produce a complete functional system. The transmitter shall receive its air flow signal and static pressure signal from the flow measuring station and shall have a span not exceeding three times the design flow rate. The CU shall receive the transmitter signal and shall provide an output to the fan volume control device to maintain a constant flow rate. The CU shall provide proportional plus integral (PI) (automatic reset) control mode and where required also inverse derivative mode. Overall system accuracy shall be plus or minus the equivalent of 2 Pascal (0.008 inch) velocity pressure as measured by the flow station.

E. Airflow Synchronization:

1. Systems shall consist of an air flow measuring station for each supply and return duct, the CU and such relays, as required to provide a complete functional system that will maintain a constant flow rate difference between supply and return air to an accuracy of $\pm 10\%$. In systems where there is no suitable location for a flow measuring station that will sense total supply or return flow, provide multiple flow stations with a differential pressure transmitter for each station. Signals from the multiple transmitters shall be added through the CU such that the resultant signal is a true representation of total flow.
2. The total flow signals from supply and return air shall be the input signals to the CU. This CU shall track the return air fan capacity in proportion to the supply air flow under all conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to Contracting Officer Representative for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
7. Install equipment level and plum.
8. Labeling: All Equipment, wires, boxes, and sensors to be labeled with label machine.

A. Electrical Wiring Installation:

1. All wiring cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.
2. Install analog signal and communication cables in conduit and in accordance with Specification Section 26 05 21. Install digital communication cables in conduit and in accordance with Specification Section 27 15 00, Communications Horizontal Cabling.
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.
4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
5. Install all system components in accordance with local Building Code and National Electric Code.
 - a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
 - b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
 - c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.
 - d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.

6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.
9. DDC Controls Power: All DDC Controls power shall be connected to a secondary power source in the event of loss of power in the primary source.

C. Install Sensors and Controls:

1. Temperature Sensors:
 - a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
 - b. Calibrate sensors to accuracy specified, if not factory calibrated.
 - c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
 - d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.
 - e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors form contact with metal casings and coils using insulated standoffs.
 - f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
 - g. All pipe mounted temperature sensors shall be installed in wells.
 - h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
 - i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from

external sources to the site from lightning and static electricity.

2. Pressure Sensors:

- a. Install duct static pressure sensor tips facing directly downstream of airflow.
- b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
- c. Install snubbers and isolation valves on steam pressure sensing devices.

3. Actuators:

- a. Mount and link damper and valve actuators according to manufacturer's written instructions.
- b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.
- c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.

4. Flow Switches:

- a. Install flow switch according to manufacturer's written instructions.
- b. Mount flow switch a minimum of 5 pipe diameters up stream and 5 pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
- c. Assure correct flow direction and alignment.
- d. Mount in horizontal piping-flow switch on top of the pipe.

D. Installation of network:

1. Ethernet:

- a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.
- b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity: 100 Base TX (Category 5e cabling) for the communications between the ECC and the B-BC and the B-AAC controllers.

2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from

other manufacturers as specified and required to make the system work as one system.

E. Installation of digital controllers and programming:

1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
4. Provide software programming for the applications intended for the systems specified and adhere to the strategy algorithms provided.
5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

3.2 SYSTEM VALIDATION AND DEMONSTRATION

A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system.

B. Validation

1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer's agent to check and initial that each test has been successfully completed. Deliver test plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy

of operation and maintenance manual with performance verification test.

2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. Demonstration

1. System operation and calibration to be demonstrated by the installer in the presence of the Architect or VA's representative on random samples of equipment as dictated by the Architect or VA's representative. Should random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.
2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
3. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.
4. The following witnessed demonstrations of field control equipment shall be included:
 - a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
 - b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
 - c. Demonstrate the software ability to edit the control program off-line.
 - d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.
 - e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.
 - f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.

- g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
 - h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
 - i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.
5. Witnessed demonstration of ECC functions shall consist of:
- a. Running each specified report.
 - b. Display and demonstrate each data entry to show site specific customizing capability. Demonstrate parameter changes.
 - c. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
 - d. Execute digital and analog commands in graphic mode.
 - e. Demonstrate DDC loop precision and stability via trend logs of inputs and outputs (6 loops minimum).
 - f. Demonstrate EMS performance via trend logs and command trace.
 - g. Demonstrate scan, update, and alarm responsiveness.
 - h. Demonstrate spreadsheet/curve plot software, and its integration with database.
 - i. Demonstrate on-line user guide and help function and mail facility.
 - j. Demonstrate digital system configuration graphics with interactive upline and downline load and demonstrate specified diagnostics.
 - k. Demonstrate multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
 - l. Demonstrate class programming with point options of beep duration, beep rate, alarm archiving, and color banding.

----- END -----

SECTION 23 21 13
HYDRONIC PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Water piping to connect HVAC equipment, including the following:
 - 1. Chilled water, heating hot water and drain piping.
 - 2. Extension of domestic water make-up piping.
 - 3. Glycol-water piping.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 31 20 00, EARTH MOVING: Excavation and backfill.
- D. Section 03 30 00, CAST-IN-PLACE CONCRETE.
- E. Section 33 10 00, WATER UTILITIES: Underground piping.
- F. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- G. Section 23 21 23, HYDRONIC PUMPS: Pumps.
- H. Section 23 07 11, HVAC INSULATION: Piping insulation.
- I. Section 23 25 00, HVAC WATER TREATMENT: Water treatment for open and closed systems.
- J. Section 23 82 00, CONVECTION HEATING AND COOLING UNITS: VAV and CV units, fan coil units, and radiant ceiling panels.
- K. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.

1.3 QUALITY ASSURANCE

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, which includes welding qualifications.
- B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one year old.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.

HYDRONIC PIPING

2. Pipe and tubing, with specification, class or type, and schedule.
 3. Pipe fittings, including miscellaneous adapters and special fittings.
 4. Flanges, gaskets and bolting.
 5. Valves of all types.
 6. Strainers.
 7. Flexible connectors for water service.
 8. Pipe alignment guides.
 9. Expansion joints.
 10. Expansion compensators.
 11. All specified hydronic system components.
 12. Water flow measuring devices.
 13. Gages.
 14. Thermometers and test wells.
- C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
1. Air separators.
 2. Expansion tanks.
- D. Submit the welder's qualifications in the form of a current (less than one year old) and formal certificate.
- E. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- F. As-Built Piping Diagrams: Provide drawing as follows for chilled water, condenser water, and heating hot water system and other piping systems and equipment.
1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
 2. One complete set of reproducible drawings.
 3. One complete set of drawings in electronic AutoCAD and pdf format.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. American National Standards Institute, Inc.
- B. American Society of Mechanical Engineers/American National Standards Institute, Inc. (ASME/ANSI):
- B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)

- B16.4-06.....Gray Iron Threaded FittingsB16.18-01 Cast
Copper Alloy Solder joint Pressure fittings
- B16.23-02.....Cast Copper Alloy Solder joint Drainage
fittings
- B40.100-05.....Pressure Gauges and Gauge Attachments
- C. American National Standards Institute, Inc./Fluid Controls Institute
(ANSI/FCI):
- 70-2-2006.....Control Valve Seat Leakage
- D. American Society of Mechanical Engineers (ASME):
- B16.1-98.....Cast Iron Pipe Flanges and Flanged Fittings
- B16.3-2006.....Malleable Iron Threaded Fittings: Class 150 and
300
- B16.4-2006.....Gray Iron Threaded Fittings: (Class 125 and
250)
- B16.5-2003.....Pipe Flanges and Flanged Fittings: NPS ½
through NPS 24 Metric/Inch Standard
- B16.9-07.....Factory Made Wrought Butt Welding Fittings
- B16.11-05.....Forged Fittings, Socket Welding and Threaded
- B16.18-01.....Cast Copper Alloy Solder Joint Pressure
Fittings
- B16.22-01.....Wrought Copper and Bronze Solder Joint Pressure
Fittings.
- B16.24-06.....Cast Copper Alloy Pipe Flanges and Flanged
Fittings
- B16.39-06.....Malleable Iron Threaded Pipe Unions
- B16.42-06.....Ductile Iron Pipe Flanges and Flanged Fittings
- B31.1-08.....Power Piping
- E. American Society for Testing and Materials (ASTM):
- A47/A47M-99 (2004).....Ferritic Malleable Iron Castings
- A53/A53M-07.....Standard Specification for Pipe, Steel, Black
and Hot-Dipped, Zinc-Coated, Welded and
Seamless
- A106/A106M-08.....Standard Specification for Seamless Carbon
Steel Pipe for High-Temperature Service
- A126-04.....Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe Fittings
- A183-03 Standard Specification for Carbon Steel Track
Bolts and Nuts

A216/A216M-08 Standard Specification for Steel Castings,
Carbon, Suitable for Fusion Welding, for High
Temperature Service

A234/A234M-07 Piping Fittings of Wrought Carbon Steel and
Alloy Steel for Moderate and High Temperature
Service

A307-07 Standard Specification for Carbon Steel Bolts
and Studs, 60,000 PSI Tensile Strength

A536-84 (2004) Standard Specification for Ductile Iron Castings

A615/A615M-08 Deformed and Plain Carbon Steel Bars for
Concrete Reinforcement

A653/A 653M-08 Steel Sheet, Zinc-Coated (Galvanized) or Zinc-
Iron Alloy Coated (Galvannealed) By the Hot-Dip
Process

B32-08 Standard Specification for Solder Metal

B62-02 Standard Specification for Composition Bronze or
Ounce Metal Castings

B88-03 Standard Specification for Seamless Copper Water
Tube

B209-07 Aluminum and Aluminum Alloy Sheet and Plate

C177-04 Standard Test Method for Steady State Heat Flux
Measurements and Thermal Transmission Properties
by Means of the Guarded Hot Plate Apparatus

C478-09 Precast Reinforced Concrete Manhole Sections

C533-07 Calcium Silicate Block and Pipe Thermal
Insulation

C552-07 Cellular Glass Thermal Insulation

D3350-08 Polyethylene Plastics Pipe and Fittings
Materials

C591-08 Unfaced Preformed Rigid Cellular
Polyisocyanurate Thermal Insulation

D1784-08 Rigid Poly (Vinyl Chloride) (PVC) Compounds and
Chlorinated Poly (Vinyl Chloride) (CPVC)
Compound

D1785-06 Poly (Vinyl Chloride) (PVC) Plastic Pipe,
Schedules 40, 80 and 120

D2241-05 Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe
(SDR Series)

- F439-06 Standard Specification for Chlorinated Poly
(Vinyl Chloride) (CPVC) Plastic Pipe Fittings,
Schedule 80
- F441/F441M-02 Standard Specification for Chlorinated Poly
(Vinyl Chloride) (CPVC) Plastic Pipe, Schedules
40 and 80
- F477-08 Elastomeric Seals Gaskets) for Joining Plastic
Pipe
- F. American Water Works Association (AWWA):
- C110-08 Ductile Iron and Grey Iron Fittings for Water
- C203-02 Coal Tar Protective Coatings and Linings for
Steel Water Pipe Lines Enamel and Tape Hot
Applied
- G. American Welding Society (AWS):
- B2.1-02 Standard Welding Procedure Specification
- H. Copper Development Association, Inc. (CDA):
- CDA A4015-06 Copper Tube Handbook
- I. Expansion Joint Manufacturer's Association, Inc. (EJMA):
- EMJA-2003 Expansion Joint Manufacturer's Association
Standards, Ninth Edition
- J. Manufacturers Standardization Society (MSS) of the Valve and Fitting
Industry, Inc.:
- SP-67-02a Butterfly Valves
- SP-70-06 Gray Iron Gate Valves, Flanged and Threaded
Ends
- SP-71-05 Gray Iron Swing Check Valves, Flanged and
Threaded Ends
- SP-80-08 Bronze Gate, Globe, Angle and Check Valves
- SP-85-02 Cast Iron Globe and Angle Valves, Flanged and
Threaded Ends
- SP-110-96 Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends
- SP-125-00 Gray Iron and Ductile Iron In-line, Spring
Loaded, Center-Guided Check Valves
- K. National Sanitation Foundation/American National Standards Institute,
Inc. (NSF/ANSI):
- 14-06 Plastic Piping System Components and Related
Materials

50-2009a.....Equipment for Swimming Pools, Spas, Hot Tubs
and other Recreational Water Facilities -
Evaluation criteria for materials, components,
products, equipment and systems for use at
recreational water facilities

61-2008.....Drinking Water System Components - Health
Effects

L. Tubular Exchanger Manufacturers Association: TEMA 9th Edition, 2007

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR
HVAC and STEAM GENERATION.

2.2 PIPE AND TUBING

A. Chilled Water, Heating Hot Water, Glycol-Water, and Vent Piping:

1. Steel: ASTM A53 Grade B, seamless or ERW, Schedule 40.
2. Copper water tube option: ASTM B88, Type K or L, hard drawn.

B. Extension of Domestic Water Make-up Piping: ASTM B88, Type K or L, hard
drawn copper tubing.

C. Cooling Coil Condensate Drain Piping:

1. From air handling units: Copper water tube, ASTM B88, Type M, or
schedule 40 PVC plastic piping.
2. From fan coil or other terminal units: Copper water tube, ASTM B88,
Type L for runouts and Type M for mains.

D. Pipe supports, including insulation shields, for above ground piping:
Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.3 FITTINGS FOR STEEL PIPE

A. 2 inches and Smaller: Screwed or welded joints.

1. Butt welding: ASME B16.9 with same wall thickness as connecting
piping.
2. Forged steel, socket welding or threaded: ASME B16.11.
3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron,
ASME B16.4, may be used in lieu of malleable iron. Bushing reduction
of a single pipe size, or use of close nipples, is not acceptable.
4. Unions: ASME B16.39.
5. Water hose connection adapter: Brass, pipe thread to 3/4 inch garden
hose thread, with hose cap nut.

B. 2-1/2 inches and Larger: Welded or flanged joints.

HYDRONIC PIPING

1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
2. Welding flanges and bolting: ASME B16.5:
 - a. Water service: Weld neck or slip-on, plain face, with 1/8 inch thick full face neoprene gasket suitable for 220 degrees F.
 - 1) Contractor's option: Convuluted, cold formed 150 pound steel flanges, with teflon gaskets, may be used for water service.
 - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

2.4 FITTINGS FOR COPPER TUBING

- A. Joints:
 1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
 2. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall insure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.
- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 FITTINGS FOR PLASTIC PIPING

- A. Schedule 40, socket type for solvent welding.
- B. Schedule 40 PVC drain piping: Drainage pattern.

2.5 DIELECTRIC FITTINGS

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 2 inches and Smaller: Threaded dielectric union, ASME B16.39.
- C. 2 1/2 inches and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.

HYDRONIC PIPING

D. Temperature Rating, 210 degrees F.

2.6 SCREWED JOINTS

A. Pipe Thread: ANSI B1.20.

B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.7 VALVES

A. Asbestos packing is not acceptable.

B. All valves of the same type shall be products of a single manufacturer.

C. Provide chain operators for valves 6 inches and larger when the centerline is located 8 feet or more above the floor or operating platform.

D. Shut-Off Valves

1. Ball Valves (Pipe sizes 2" and smaller): MSS-SP 110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 400 psig working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.

2. Butterfly Valves (Pipe Sizes 2-1/2" and larger): Provide stem extension to allow 2 inches of pipe insulation without interfering with valve operation. MSS-SP 67, flange lug type rated 175 psig working pressure at 200 degrees F. Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Not permitted for direct buried pipe applications.

a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47 electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.

b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.

c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.

HYDRONIC PIPING

- 1) Valves 6 inches and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
- 2) Valves 8 inches and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.
- 3) Gate Valves (Contractor's Option in lieu of Ball or Butterfly Valves):
 - a) 2 inches and smaller: MSS-SP 80, Bronze, 150 psig, wedge disc, rising stem, union bonnet.
 - b) 2 1/2 inches and larger: Flanged, outside screw and yoke. MSS-SP 70, iron body, bronze mounted, 125 psig wedge disc.

E. Globe and Angle Valves

1. Globe Valves

- a. 2 inches and smaller: MSS-SP 80, bronze, 150 lb. Globe valves shall be union bonnet with metal plug type disc.
- b. 2 1/2 inches and larger: 125 psig, flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

2. Angle Valves:

- a. 2 inches and smaller: MSS-SP 80, bronze, 150 lb. Angle valves shall be union bonnet with metal plug type disc.
- b. 2 1/2 inches and larger: 125 psig, flanged, iron body, bronze trim, MSS-SP-85 for angle.

F. Check Valves

1. Swing Check Valves:

- a. 2 inches and smaller: MSS-SP 80, bronze, 150 lb., 45 degree swing disc.
- b. 2 1/2 inches and larger: 125 psig, flanged, iron body, bronze trim, MSS-SP-71 for check valves.

2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.

- a. Body: MSS-SP 125 cast iron, ASTM A126, Class B, or steel, ASTM A216, Class WCB, or ductile iron, ASTM 536, flanged, grooved, or wafer type.
- b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.

- G. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.
1. Ball or Globe style valve.
 2. A dual purpose flow balancing valve and adjustable flow meter, with bronze or cast iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.
 3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.
- H. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of at least 10 times the minimum required for control. Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:
1. Gray iron (ASTM A126) or brass body rated 175 psig at 200 degrees F, with stainless steel piston and spring.
 2. Brass or ferrous body designed for 300 psig service at 250 degrees F, with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
 3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.
 4. Provide a readout kit including flow meter, probes, hoses, flow charts and carrying case.
- I. Manual Radiator/Convactor Valves: Brass, packless, with position indicator.

2.9 WATER FLOW MEASURING DEVICES

- A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.
- B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.
- C. Wafer Type Circuit Sensor: Cast iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral check valve designed to minimize system fluid loss during the monitoring process.

- D. Self-Averaging Annular Sensor Type: Brass or stainless steel metering tube, shutoff valves and quick-coupling pressure connections. Metering tube shall be rotatable so all sensing ports may be pointed down-stream when unit is not in use.
- E. Insertion Turbine Type Sensor: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- F. Flow Measuring Device Identification:
 - 1. Metal tag attached by chain to the device.
 - 2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in gpm.
- G. Portable Water Flow Indicating Meters:
 - 1. Minimum 6 inch diameter dial, forged brass body, beryllium-copper bellows, designed for 175 psig working pressure at 250 degrees F.
 - 2. Bleed and equalizing valves.
 - 3. Vent and drain hose and two 10 foot lengths of hose with quick disconnect connections.
 - 4. Factory fabricated carrying case with hose compartment and a bound set of capacity curves showing flow rate versus pressure differential.
 - 5. Provide one portable meter for each range of differential pressure required for the installed flow devices.
- H. Permanently Mounted Water Flow Indicating Meters: Minimum 6 inch diameter, or 18 inch long scale, for 120 percent of design flow rate, direct reading in gpm, with three valve manifold and two shut-off valves.

2.10 STRAINERS

- A. Basket or Y Type.
 - 1. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 0.045 inch diameter perforations for 4 inches and larger: 0.125 inch diameter perforations.
- B. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

2.11 FLEXIBLE CONNECTORS FOR WATER SERVICE

- A. Flanged Spool Connector:
 - 1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers

impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.

2. Working pressures and temperatures shall be as follows:
 - a. Connector sizes 2 inches to 4 inches, 165psig at 250 degrees F.
 - b. Connector sizes 5 inches to 12 inches, 140 psig at 250 degrees F.
3. Provide ductile iron retaining rings and control units.

B. Mechanical Pipe Couplings:

See other fittings specified under Part 2, PRODUCTS.

2.12 EXPANSION JOINTS

- A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.
- B. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.
- C. Bellows - Internally Pressurized Type:
 1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
 2. Internal stainless steel sleeve entire length of bellows.
 3. External cast iron equalizing rings for services exceeding 50 psig.
 4. Welded ends.
 5. Design shall conform to standards of EJMA and ASME B31.1.
 6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
 7. Integral external cover.
- D. Bellows - Externally Pressurized Type:
 1. Multiple corrugations of Type 304 stainless steel.
 2. Internal and external guide integral with joint.
 3. Design for external pressurization of bellows to eliminate squirm.
 4. Welded ends.
 5. Conform to the standards of EJMA and ASME B31.1.
 6. Threaded connection at bottom, 25 mm (one inch) minimum, for drain or drip point.
 7. Integral external cover and internal sleeve.
- E. Expansion Compensators:
 1. Corrugated bellows, externally pressurized, stainless steel or bronze.

2. Internal guides and anti-torque devices.
 3. Threaded ends.
 4. External shroud.
 5. Conform to standards of EJMA.
- F. Expansion Joint (Contractor's Option): 350 psig maximum working pressure, steel pipe fitting consisting of telescoping body and slip-pipe sections, PTFE modified polyphenylene sulfide coated slide section, suitable for axial end movement to 3 inch.
- G. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.
- H. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.
- I. Supports: Provide saddle supports and frame or hangers for heat exchanger. Mounting height shall be adjusted to facilitate gravity return of steam condensate. Construct supports from steel, weld joints.

2.13 HYDRONIC SYSTEM COMPONENTS

- A. Air Purger: Cast iron or fabricated steel, 861 kPa (125 psig) water working pressure, for in-line installation.
- B. Tangential Air Separator: ASME Pressure Vessel Code construction for 125 psig working pressure, flanged tangential inlet and outlet connection, internal perforated stainless steel air collector tube designed to direct released air into expansion tank, bottom blowdown connection. Provide Form No. U-1. If scheduled on the drawings, provide a removable stainless steel strainer element having 3/16 inch perforations and free area of not less than five times the cross-sectional area of connecting piping.
- C. Diaphragm Type Pre-Pressurized Expansion Tank: ASME Pressure Vessel Code construction for 125 psig working pressure, welded steel shell, rust-proof coated, with a flexible elastomeric diaphragm suitable for a maximum operating temperature of 240 degrees F. Provide Form No. U-1. Tank shall be equipped with system connection, drain connection,

standard air fill valve and be factory pre-charged to a minimum of 12 psig.

- D. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of 4 psig above and below set point. Bronze, brass or iron body and bronze, brass or stainless steel trim, rated 125 psig working pressure at 225 degrees F.
- E. Pressure Relief Valve: Bronze or iron body and bronze or stainless steel trim, with testing lever. Comply with ASME Code for Pressure Vessels, Section 8, and bear ASME stamp.
- F. Automatic Air Vent Valves (where shown): Cast iron or semi-steel body, 150 psig working pressure, stainless steel float, valve, valve seat and mechanism, minimum 1/2 inch water connection and 1/4 inch air outlet. Air outlet shall be piped to the nearest floor drain.

2.14 WATER FILTERS AND POT CHEMICAL FEEDERS

See section 23 25 00, HVAC WATER TREATMENT, Article 2.2, CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS.

2.15 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 4-1/2 inches in diameter, 1/4 inch NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gages in water service.
- C. Range of Gages: Provide range equal to at least 130 percent of normal operating range.
 - 1. For condenser water suction (compound): Minus 30 inches Hg to plus 100 psig.

2.16 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Pete's Plug: 1/4 inch MPT by 3 inches long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gage test connections shown on the drawings.
- B. Provide one each of the following test items to the Contracting Officer Representative:
 - 1. 1/4 inch FPT by 1/8 inch diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.

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2. 3-1/2 inch diameter, one percent accuracy, compound gage, --30 inches Hg to 100 psig range.
3. 0 - 220 degrees F pocket thermometer one-half degree accuracy, one inch dial, 5 inch long stainless steel stem, plastic case.

2.17 THERMOMETERS

- A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 6 inch brass stem, straight, fixed or adjustable angle as required for each in reading.
- B. Case: Chrome plated brass or aluminum with enamel finish.
- C. Scale: Not less than 9 inches, range as described below, two degree graduations.
- D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.
- E. Scale ranges:
 1. Chilled Water and Glycol-Water: 32-100 degrees F.
 2. Hot Water and Glycol-Water: 30-240 degrees F.

2.18 FIRESTOPPING MATERIAL

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 3 - EXECUTION

3.1 GENERAL

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.
- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.

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- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide one inch minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than one inch in 40 feet. Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally, locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.
- I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
 - 1. Water treatment pot feeders.
 - 2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- J. Thermometer Wells: In pipes 2-1/2 inches and smaller increase the pipe size to provide free area equal to the upstream pipe area.
- K. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION.
- L. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.
- D. Solvent Welded Joints: As recommended by the manufacturer.

3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

- A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.
- B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.
- C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.
- D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding.

3.4 LEAK TESTING ABOVEGROUND PIPING

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Contracting Officer Representative. Tests may be either of those below, or a combination, as approved by the Contracting Officer Representative.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate

HYDRONIC PIPING

equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.5 FLUSHING AND CLEANING PIPING SYSTEMS

- A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
1. Initial flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 6 feet per second, if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the Contracting Officer Representative.
 2. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 6 feet per second. Circulate each section for not less than four hours. Blow-down all strainers or remove and clean as frequently as necessary. Drain and prepare for final flushing.
 3. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently

operate all valves to dislodge any debris in valve body by
throttling velocity. Flush for not less than one hour.

3.6 WATER TREATMENT

- A. Install water treatment equipment and provide water treatment system piping.
- B. Close and fill system as soon as possible after final flushing to minimize corrosion.
- C. Charge systems with chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
- D. Utilize this activity, by arrangement with the Contracting Officer Representative, for instructing VA operating personnel.

3.7 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

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RORSECTION 23 21 23
HYDRONIC PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Hydronic pumps for Heating, Ventilating and Air Conditioning.

1.2 RELATED WORK

A. Section 01 00 00, GENERAL REQUIREMENTS.

B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

D. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

E. Section 23 21 13, HYDRONIC PIPING.

F. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC.

G. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

B. Design Criteria:

1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.

2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.

3. Head-capacity curves shall slope up to maximum head at shut-off. Curves shall be relatively flat for closed systems. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).

4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.
5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Pumps and accessories.
 2. Motors and drives.
 3. Variable speed motor controllers.
- C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow

to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:

B. American Iron and Steel Institute (AISI):

AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045

AISI 416.....Type 416 Stainless Steel

C. American National Standards Institute (ANSI):

ANSI B15.1-00 (R2008)..... Safety Standard for Mechanical Power
Transmission Apparatus

ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings,
Class 25, 125, 250 and 800

D. American Society for Testing and Materials (ASTM):

A48-03 (2008).....Standard Specification for Gray Iron Castings

B62-2009.....Standard Specification for Composition Bronze
or Ounce Metal Castings

E. Maintenance and Operating Manuals in accordance with Section 01 00 00,
General Requirements.

1.6 DEFINITIONS

A. Capacity: Gallons per minute (GPM) of the fluid pumped.

B. Head: Total dynamic head in feet of the fluid pumped.

C. Flat head-capacity curve: Where the shutoff head is less than 1.16
times the head at the best efficiency point.

1.7 SPARE MATERIALS

A. Furnish one spare seal and casing gasket for each pump to the
Contracting Officer Representative.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL PUMPS, BRONZE FITTED

A. General:

1. Provide pumps that will operate continuously without overheating bearings or motors at every condition of operation on the pump curve, or produce noise audible outside the room or space in which installed.
2. Provide pumps of size, type and capacity as indicated, complete with electric motor and drive assembly, unless otherwise indicated. Design pump casings for the indicated working pressure and factory test at 1½ times the designed pressure.
3. Provide pumps of the same type, the product of a single manufacturer, with pump parts of the same size and type interchangeable.
4. General Construction Requirements
 - a. Balance: Rotating parts, statically and dynamically.
 - b. Construction: To permit servicing without breaking piping or motor connections.
 - c. Pump Motors: Provide high efficiency motors, inverter duty for variable speed service. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC. Motors shall be Open Drip Proof and operate at 1750 rpm unless noted otherwise.
 - d. Heating pumps shall be suitable for handling water to 225°F.
 - e. Provide coupling guards that meet ANSI B15.1, Section 8 and OSHA requirements.
 - f. Pump Connections: Flanged.
 - g. Pump shall be factory tested.
 - h. Performance: As scheduled on the Contract Drawings.
5. Variable Speed Pumps:

HYDRONIC PUMPS

- a. The pumps shall be the type shown on the drawings and specified herein flex coupled to an open drip-proof motor.
 - b. Variable Speed Motor Controllers: Refer to Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS and to Section 23 05 11, COMMON WORK RESULTS FOR HVAC paragraph, Variable Speed Motor Controllers. Furnish controllers with pumps and motors.
 - c. Pump operation and speed control shall be as shown on the drawings.
- B. In-Line Type, Base Mounted End Suction or Double Suction Type:
1. Casing and Bearing Housing: Close-grained cast iron, ASTM A48.
 2. Casing Wear Rings: Bronze.
 3. Suction and Discharge: Plain face flange, 125 psig, ANSI B16.1.
 4. Casing Vent: Manual brass cock at high point.
 5. Casing Drain and Gage Taps: 1/2-inch plugged connections minimum size.
 6. Impeller: Bronze, ASTM B62, enclosed type, keyed to shaft.
 7. Shaft: Steel, AISI Type 1045 or stainless steel.
 8. Shaft Seal: Manufacturer's standard mechanical type to suit pressure and temperature and fluid pumped.
 9. Shaft Sleeve: Bronze or stainless steel.
 10. Motor: Furnish with pump. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC EQUIPMENT.
 11. Base Mounted Pumps:
 - a. Designed for disassembling for service or repair without disturbing the piping or removing the motor.
 - b. Impeller Wear Rings: Bronze.
 - c. Shaft Coupling: Non-lubricated steel flexible type or spacer type with coupling guard, ANSI B15.1, bolted to the baseplate.

- d. Bearings (Double-Suction pumps): Regreaseable ball or roller type.

Provide lip seal and slinger outboard of each bearing.

- e. Base: Cast iron or fabricated steel for common mounting to a concrete base.

12. Provide line sized shut-off valve and suction diffuser as follows:

- a. Body: Cast iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 3/16-inch diameter openings for pump protection. Provide taps for strainer blowdown and gage connections.
- b. Provide adjustable foot support for suction piping.
- c. Strainer free area: Not less than five times the suction piping.
- d. Provide disposable start-up strainer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.
- B. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.
- C. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

3.2 START-UP

- A. Verify that the piping system has been flushed, cleaned and filled.
- B. Lubricate pumps before start-up.
- C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.

HYDRONIC PUMPS

- E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.
- F. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.
- G. After several days of operation, replace the disposable start-up strainer with a regular strainer in the suction diffuser.

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SECTION 23 22 13
STEAM AND CONDENSATE HEATING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Steam, condensate and vent piping inside buildings.

1.2 RELATED WORK

- A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Piping insulation: Section 23 07 11, HVAC INSULATION.
- C. Water treatment for closed systems: Section 23 25 00, HVAC WATER TREATMENT.
- D. Heating Coils and Humidifiers: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS and SECTION 23 31 00, HVAC DUCTS AND CASING.
- E. Heating coils: Section 23 82 16, AIR COILS.
- F. Temperature and pressure sensors and valve operators: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC, which includes welding qualifications.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.
 - 2. Pipe and tubing, with specification, class or type, and schedule.
 - 3. Pipe fittings, including miscellaneous adapters and special fittings.
 - 4. Flanges, gaskets and bolting.
 - 5. Valves of all types.
 - 6. Strainers.
 - 7. Pipe alignment guides.
 - 8. Expansion joints.
 - 9. Expansion compensators.
 - 10. Flexible ball joints: Catalog sheets, performance charts, schematic drawings, specifications and installation instructions.
 - 11. All specified steam system components.

STEAM AND CONDENSATE HEATING AND PIPING

12. Gages.
13. Thermometers and test wells.
- C. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
 1. Heat Exchangers (Steam-to-Hot Water).
 2. Flash tanks.
- D. Coordination Drawings: Refer to Article, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- E. As-Built Piping Diagrams: Provide drawing as follows for steam and steam condensate piping and other central plant equipment.
 1. One wall-mounted stick file for prints. Mount stick file in the chiller plant or adjacent control room along with control diagram stick file.
 2. One set of reproducible drawings.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers/American National Standards Institute (ASME/ANSI):
 - B1.20.1-83(R2006).....Pipe Threads, General Purpose (Inch)
 - B16.4-2006.....Gray Iron Threaded Fittings
- C. American Society of Mechanical Engineers (ASME):
 - B16.1-2005.....Gray Iron Pipe Flanges and Flanged Fittings
 - B16.3-2006.....Malleable Iron Threaded Fittings
 - B16.9-2007.....Factory-Made Wrought Buttwelding Fittings
 - B16.11-2005.....Forged Fittings, Socket-Welding and Threaded
 - B16.14-91.....Ferrous Pipe Plugs, Bushings, and Locknuts with
Pipe Threads
 - B16.22-2001.....Wrought Copper and Copper Alloy Solder-Joint
Pressure Fittings
 - B16.23-2002.....Cast Copper Alloy Solder Joint Drainage
Fittings
 - B16.24-2006.....Cast Copper Alloy Pipe Flanges and Flanged
Fittings, Class 150, 300, 400, 600, 900, 1500
and 2500
 - B16.39-98.....Malleable Iron Threaded Pipe Unions, Classes
150, 250, and 300

STEAM AND CONDENSATE HEATING AND PIPING

B31.1-2007.....Power Piping

B31.9-2008.....Building Services Piping

B40.100-2005.....Pressure Gauges and Gauge Attachments

Boiler and Pressure Vessel Code: SEC VIII D1-2001, Pressure Vessels,
Division 1

D. American Society for Testing and Materials (ASTM):

A47-99.....Ferritic Malleable Iron Castings

A53-2007.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated,
Welded and Seamless

A106-2008.....Seamless Carbon Steel Pipe for High-Temperature
Service

A126-2004.....Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe Fittings

A181-2006.....Carbon Steel Forgings, for General-Purpose
Piping

A183-2003..... Carbon Steel Track Bolts and Nuts

A216-2008Standard Specification for Steel Castings,
Carbon, Suitable for Fusion Welding, for High
Temperature Service

A285-01 Pressure Vessel Plates, Carbon Steel, Low-and-
Intermediate-Tensile Strength

A307-2007 Carbon Steel Bolts and Studs, 60,000 PSI Tensile
Strength

A516-2006 Pressure Vessel Plates, Carbon Steel, for
Moderate-and- Lower Temperature Service

A536-84(2004)e1 Standard Specification for Ductile Iron Castings

B32-2008 Solder Metal

B61-2008 Steam or Valve Bronze Castings

B62-2009Composition Bronze or Ounce Metal Castings

B88-2003 Seamless Copper Water Tube

F439-06..... Socket-Type Chlorinated Poly (Vinyl Chloride)
(CPVC) Plastic Pipe Fittings, Schedule 80

F441-02(2008) Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic
Pipe, Schedules 40 and 80

E. American Welding Society (AWS):

A5.8-2004.....Filler Metals for Brazing and Braze Welding

B2.1-00.....Welding Procedure and Performance
Qualifications

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F. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:

SP-67-95.....Butterfly Valves

SP-70-98.....Cast Iron Gate Valves, Flanged and Threaded
Ends

SP-71-97.....Gray Iron Swing Check Valves, Flanged and
Threaded Ends

SP-72-99.....Ball Valves with Flanged or Butt-Welding Ends
for General Service

SP-78-98.....Cast Iron Plug Valves, Flanged and Threaded
Ends

SP-80-97.....Bronze Gate, Globe, Angle and Check Valves

SP-85-94.....Cast Iron Globe and Angle Valves, Flanged and
Threaded Ends

G. Military Specifications (Mil. Spec.):

MIL-S-901D-1989.....Shock Tests, H.I. (High Impact) Shipboard
Machinery, Equipment, and Systems

H. National Board of Boiler and Pressure Vessel Inspectors (NB): Relieving Capacities of Safety Valves and Relief Valves

I. Tubular Exchanger Manufacturers Association: TEMA 18th Edition, 2000

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.2 PIPE AND TUBING

A. Steam Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B, Seamless; Schedule 40.

B. Steam Condensate and Pumped Condensate Piping:

1. Concealed above ceiling, in wall or chase: Copper water tube ASTM B88, Type K, hard drawn.

2. All other locations: Copper water tube ASTM B88, Type K, hard drawn; or steel, ASTM A53, Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80.

C. Vent Piping: Steel, ASTM A53, Grade B, seamless or ERW; A106 Grade B, Seamless; Schedule 40, galvanized.

2.3 FITTINGS FOR STEEL PIPE

A. 2 inches and Smaller: Screwed or welded.

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1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
 2. Forged steel, socket welding or threaded: ASME B16.11.
 3. Screwed: 150 pound malleable iron, ASME B16.3. 125 pound cast iron, ASME B16.4, may be used in lieu of malleable iron, except for steam and steam condensate piping. Provide 300 pound malleable iron, ASME B16.3 for steam and steam condensate piping. Cast iron fittings or piping is not acceptable for steam and steam condensate piping. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
 4. Unions: ASME B16.39.
 5. Steam line drip station and strainer quick-couple blowdown hose connection: Straight through, plug and socket, screw or cam locking type for 1/2 inch ID hose. No integral shut-off is required.
- B. 2-1/2 inches and Larger: Welded or flanged joints.
1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
 2. Welding flanges and bolting: ASME B16.5:
 - a. Steam service: Weld neck or slip-on, raised face, with non-asbestos gasket. Non-asbestos gasket shall either be stainless steel spiral wound strip with flexible graphite filler or compressed inorganic fiber with nitrile binder rated for saturated and superheated steam service 750 degrees F and 1500 psi.
 - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gage connections.

2.4 FITTINGS FOR COPPER TUBING

- A. Solder Joint:
1. Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
- B. Bronze Flanges and Flanged Fittings: ASME B16.24.

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- C. Fittings: ANSI/ASME B16.18 cast copper or ANSI/ASME B16.22 solder wrought copper.

2.5 DIELECTRIC FITTINGS

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 2 inches and Smaller: Threaded dielectric union, ASME B16.39.
- C. 2 1/2 inches and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 250 degrees F for steam condensate and as required for steam service.
- E. Contractor's option: On pipe sizes 2" and smaller, screwed end brass gate valves may be used in lieu of dielectric unions.

2.6 SCREWED JOINTS

- A. Pipe Thread: ANSI B1.20.
- B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.7 VALVES

- A. Asbestos packing is not acceptable.
- B. All valves of the same type shall be products of a single manufacturer.
- C. Provide chain operators for valves 6 inches and larger when the centerline is located 7 feet or more above the floor or operating platform.
- D. Shut-Off Valves
 - 1. Gate Valves:
 - a. 2 inches and smaller: MSS-SP80, Bronze, 150 lb., wedge disc, rising stem, union bonnet.
 - b. 2 1/2 inches and larger: Flanged, outside screw and yoke.
 - 1) High pressure steam 60 psig and above nominal MPS system: Cast steel body, ASTM A216 grade WCB, 150 psig at 500 degrees F, 11-1/2 to 13 percent chrome stainless steel solid disc and seats. Provide 1 inch factory installed bypass with globe valve on valves 4 inches and larger.
 - 2) All other services: MSS-SP 70, iron body, bronze mounted, 125 psig wedge disc.
- E. Globe and Angle Valves:
 - 1. Globe Valves:
 - a. 2 inches and smaller: MSS-SP 80, bronze, 150 lb. Globe valves shall be union bonnet with metal plug type disc.
 - b. 2 1/2 inches and larger:

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- 1) Globe valves for high pressure steam 60 psig and above nominal MPS system: Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 150 psig at 500 degrees F, 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
- 2) All other services: 125 psig, flanged, iron body, bronze trim, MSS-SP-85 for globe valves.

2. Angle Valves

- a. 2 inches and smaller: MSS-SP 80, bronze, 150 lb. Angle valves shall be union bonnet with metal plug type disc.
- b. 2 1/2 inches and larger:
 - 1) Angle valves for high pressure steam 60 psig and above nominal MPS system: Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 150 psig at 500 degrees F, 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
 - 2) All other services: 125 psig, flanged, iron body, bronze trim, MSS-SP-85 for angle valves.

F. Swing Check Valves

1. 2 inches and smaller: MSS-SP 80, bronze, 150 psig, 45 degree swing disc.
2. 2-1/2 inches and Larger:
 - a. Check valves for high pressure steam 60 psig and above nominal MPS system: Cast steel body, ASTM A216 grade WCB, flanged, OS&Y, 150 psig at 500 degrees F, 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
 - b. All other services: 125 psig, flanged, iron body, bronze trim, MSS-SP-71 for check valves.

G. Manual Radiator/Convactor Valves: Brass, packless, with position indicator.

2.7 STRAINERS

- A. Basket or Y Type. Tee type is acceptable for gravity flow and pumped steam condensate service.
- B. High Pressure Steam: Rated 150 psig saturated steam.
 1. 2 inches and smaller: Iron, ASTM A116 Grade B, or bronze, ASTM B-62 body with screwed connections (250 psig).
 2. 2-1/2 inches and larger: Flanged cast steel or 250 psig cast iron.
- C. All Other Services: Rated 125 psig saturated steam.
 1. 2 inches and smaller: Cast iron or bronze.
 2. 2-1/2 inches and larger: Flanged, iron body.

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- D. Screens: Bronze, monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:
1. 3 inches and smaller: 20 mesh for steam and 0.045 inch diameter perforations for liquids.
 2. 4 inches and larger: 0.045 inch diameter perforations for steam and 0.125 inch diameter perforations for liquids.

2.8 PIPE ALIGNMENT

- A. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.

2.9 EXPANSION JOINTS

- A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.
- B. Minimum Service Requirements:
1. Pressure Containment:
 - a. Steam Service 5-30 psig: Rated 50 psig at 298 degrees F.
 - b. Steam Service 31-125 psig: Rated 150 psig at 366 degrees F.
 - c. Steam Service 126-150 psig: Rated 200 psig at 382 degrees F.
 - d. Condensate Service: Rated 100 psig at 310 degrees F.
 2. Number of Full Reverse Cycles without failure: Minimum 1000.
 3. Movement: As shown on drawings plus recommended safety factor of manufacturer.
- C. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.
- D. Bellows - Internally Pressurized Type:
1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
 2. Internal stainless steel sleeve entire length of bellows.
 3. External cast iron equalizing rings for services exceeding 50 psig.
 4. Welded ends.
 5. Design shall conform to standards of EJMA and ASME B31.1.

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6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.

7. Integral external cover.

E. Bellows - Externally Pressurized Type:

1. Multiple corrugations of Type 304 stainless steel.
2. Internal and external guide integral with joint.
3. Design for external pressurization of bellows to eliminate squirm.
4. Welded ends.
5. Conform to the standards of EJMA and ASME B31.1.
6. Threaded connection at bottom, one inch minimum, for drain or drip point.
7. Integral external cover and internal sleeve.

F. Expansion Joint Identification: Provide stamped brass or stainless steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.

2.10 FLEXIBLE BALL JOINTS

A. Design and Fabrication: One piece component construction, fabricated from steel with welded ends, designed for a working steam pressure of 250 psig and a temperature of 450 degrees F. Each joint shall provide for 360 degrees rotation in addition to a minimum angular flexible movement of 30 degrees for sizes 1/4 inch to 6 inch inclusive, and 15 degrees for sizes 2-1/2 inches to 30 inches. Joints through 14 inches shall have forged pressure retaining members; while size 16 inches through 30 inches shall be of one piece construction.

B. Material:

1. Cast or forged steel pressure containing parts and bolting in accordance with Section II of the ASME Boiler Code or ASME B31.1. Retainer may be ductile iron ASTM A536, Grade 65-45-12, or ASME Section II SA 515, Grade 70.
2. Gaskets: Steam pressure molded composition design for a temperature range of from minus 50 degrees F to plus 525 degrees F.

C. Certificates: Submit qualifications of ball joints in accordance with the following test data:

1. Low pressure leakage test: 6 psig saturated steam for 60 days.
2. Flex cycling: 800 Flex cycles at 500 psig saturated steam.

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3. Thermal cycling: 100 saturated steam pressure cycles from atmospheric pressure to operating pressure and back to atmospheric pressure.
4. Environmental shock tests: Forward certificate from a recognized test laboratory, that ball joints of the type submitted has passed shock testing in accordance with Mil. Spec MIL-S-901.
5. Vibration: 170 hours on each of three mutually perpendicular axis at 25 to 125 Hz; 0.05 inch to 0.1 inch double amplitude on a single ball joint and 3 ball joint off set.

2.11 STEAM SYSTEM COMPONENTS

- A. Heat Exchanger (Steam to Hot Water): Shell and tube type, U-bend removable tube bundle, steam in shell, water in tubes, equipped with support cradles.
 1. Maximum tube velocity: 7.5 feet per second.
 2. Tube fouling factor: TEMA Standards, but not less than 00.001 ft²hrF/Btu.
 3. Materials:
 - a. Shell: Steel.
 - b. Tube sheet and tube supports: Steel or brass.
 - c. Tubes: 3/4 inch OD copper.
 - d. Head or bonnet: Cast iron or steel.
 4. Construction: In accordance with ASME Pressure Vessel Code for 125 psig working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.
- B. Optional Heat Transfer Package: In lieu of field erected individual components, the Contractor may provide a factory or shop assembled package of heat exchangers, and other components supported on a welded steel frame.
- C. Steam Pressure Reducing Valves in PRV Stations:
 1. Type: Single-seated, diaphragm operated, spring-loaded, external or internal steam pilot-controlled, normally closed, adjustable set pressure. Pilot shall sense controlled pressure downstream of main valve.
 2. Service: Provide controlled reduced pressure to steam piping systems.
 3. Pressure control shall be smooth and continuous with maximum drop of 10 percent. Maximum flow capability of each valve shall not exceed capacity of downstream safety valve(s).

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4. Main valve and pilot valve shall have replaceable valve plug and seat of stainless steel, monel, or similar durable material.
 - a. Pressure rating for high pressure steam: Not less than 150 psig saturated steam.
 - b. Connections: Flanged for valves 2-1/2 inches and larger; flanged or threaded ends for smaller valves.
5. Select pressure reducing valves to develop less than 85 dbA at 5 feet elevation above adjacent floor, and 5 feet distance in any direction. Inlet and outlet piping for steam pressure reducing valves shall be Schedule 80 minimum for required distance to achieve required levels or sound attenuators shall be applied.
- D. Safety Valves and Accessories: Comply with ASME Boiler and Pressure Vessel Code, Section VIII. Capacities shall be certified by National Board of Boiler and Pressure Vessel Inspectors, maximum accumulation 10 percent. Provide lifting lever. Provide drip pan elbow where shown.
- E. Steam PRV for Individual Equipment: Cast iron or bronze body, screwed or flanged ends, rated 125 psig working pressure. Single-seated, diaphragm operated, spring loaded, adjustable range, all parts renewable.
- F. Flash Tanks: Horizontal or vertical vortex type, constructed of copper bearing steel, ASTM A516 or ASTM A285, for a steam working pressure of 125 psig to comply with ASME Code for Unfired Pressure Vessels and stamped with "U" symbol. Perforated pipe inside tank shall be ASTM A53 Grade B, Seamless or ERW, or A106 Grade B Seamless, Schedule 80. Corrosion allowance of 1/16 inch may be provided in lieu of the copper bearing requirement. Provide data Form No. U-1.
- G. Steam Trap: Each type of trap shall be the product of a single manufacturer. Provide trap sets at all low points and at 200 feet intervals on the horizontal main lines.
 1. Floats and linkages shall provide sufficient force to open trap valve over full operating pressure range available to the system. Unless otherwise indicated on the drawings, traps shall be sized for capacities indicated at minimum pressure drop as follows:
 - a. For equipment with modulating control valve: 1/4 psig, based on a condensate leg of 12 inches at the trap inlet and gravity flow to the receiver.

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- b. For main line drip trap sets and other trap sets at steam pressure: Up to 70 percent of design differential pressure. Condensate may be lifted to the return line.
- 2. Trap bodies: Bronze, cast iron, or semi-steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping. For systems without relief valve traps shall be 5. Mechanism: Brass, stainless steel or corrosion resistant alloy. rated for the pressure upstream of the PRV supplying the system.
- 3. Balanced pressure thermostatic elements: Phosphor bronze, stainless steel or monel metal.
- 4. Valves and seats: Suitable hardened corrosion resistant alloy.
- 6. Floats: Stainless steel.
- 7. Inverted bucket traps: Provide bi-metallic thermostatic element for rapid release of non-condensables.
- 8. Steam traps 1 inch and smaller shall have universal connector to enable connection to Steam Trap Test Station.
- H. Steam Trap Test Station: Steam Trap Test Station shall be produced by the same manufacturer as the Steam Trap. Provide steam trap test station for steam traps 1" and smaller.
 - 1. The connector body shall be of ASTM A351 Gr. CFM8 stainless steel. All other wetted parts shall be of stainless steel except the valve sealing rings which shall be a mixture of graphite and stainless steel. The steam trap test station shall incorporated within the connector body an inlet valve, outlet isolation valves, test valve, strainer and strainer blowdown valve, which can also serve as a bleed valve.
 - a. The integral inlet/outlet isolation valves shall be of piston style using graphite and stainless-steel valve sealing rings, and stainless-steel lantern bushing. The piston style valves shall have removable bonnets and completely sealed stem(s) to protect against corrosion.
 - b. The test valve shall be a full-port needle style valve of stainless-steel.
 - c. The blowdown valve shall be a needle style valve of stainless-steel.
 - d. The integral strainer shall be a full line size "Y" type.
 - e. Inlet and outlet connections shall be integrally flanged. welded flanges are not acceptable.

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- I. Thermostatic Air Vent (Steam): Brass or iron body, balanced pressure bellows, stainless steel (renewable) valve and seat, rated 125 psig working pressure, 3/4 inch screwed connections. Air vents shall be balanced pressure type that responds to steam pressure-temperature curve and vents air at any pressure.

J. Steam Humidifiers:

1. Steam separator type that discharges steam into the air stream through a steam jacketed distribution manifold or dispersion tube. Humidifiers shall be complete with Y-type steam supply strainer; modulating, normally closed steam control valve; normally closed condensate temperature switch; and manufacturer's standard steam trap.
2. Steam separator: Stainless steel or cast iron.
3. Distribution manifold: Stainless steel, composed of dispersion pipe and surrounding steam jacket, manifold shall span the width of duct or air handler, and shall be multiple manifold type under any of the following conditions:
 - a. Duct section height exceeds 36 inches.
 - b. Duct air velocity exceeds 51000 feet per minute.
 - b. If within 3 feet upstream of fan, damper or pre-filter.
 - d. If within 10 feet upstream of after-filter.

- K. Steam Flow Meter/Recorder: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.12 GAGES, PRESSURE AND COMPOUND

- A. ASME B40.1, Accuracy Grade 1A, (pressure, vacuum, or compound), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 4-1/2 inches in diameter, 1/4 inch NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass, lever handle union cock. Provide brass/bronze pressure snubber for gages in water service. Provide brass pigtail syphon for steam gages.
- C. Range of Gages: For services not listed provide range equal to at least 130 percent of normal operating range:

Low pressure steam and steam condensate to 15 psig	0 to 30 psig.
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STEAM AND CONDENSATE HEATING AND PIPING

Medium pressure steam and steam condensate nominal 60 psig	0 to 100 psig.
High pressure steam and steam condensate nominal 90 to 125 psig	0 to 200 psig.
Pumped condensate, steam condensate, gravity or vacuum (30" HG to 30 psig)	0 to 60 psig

2.13 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Provide one each of the following test items to the Contracting Officer Representative:
1. 1/4 inch FPT by 1/8 inch diameter stainless steel pressure gage adapter probe for extra long test plug. PETE'S 500 XL is an example.
 2. 3-1/2 inch diameter, one percent accuracy, compound gage, 30 inches Hg to 100 psig range.
 3. 32-220 degrees F pocket thermometer one-half degree accuracy, one inch dial, 5 inch long stainless steel stem, plastic case.

2.14 FIRESTOPPING MATERIAL

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 3 - EXECUTION

3.1 GENERAL

- A. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.
- B. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- C. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Install convertors and other heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.

STEAM AND CONDENSATE HEATING AND PIPING

- D. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide one inch minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope steam, condensate and drain piping down in the direction of flow not less than one inch in 40 feet. Provide eccentric reducers to keep bottom of sloped piping flat.
- E. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- F. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- G. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- H. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
 - 1. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- I. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC INSULATION.
- J. Where copper piping is connected to steel piping, provide dielectric connections.
- K. Pipe vents to the exterior. Where a combined vent is provided, the cross-sectional area of the combined vent shall be equal to sum of individual vent areas. Slope vent piping one inch in 40 feet (0.25 percent) in direction of flow. Provide a drip trap elbow on relief valve outlets if the vent rises to prevent backpressure. Terminate vent minimum 12 inches above the roof or through the wall minimum 8 feet above grade with down turned elbow.

STEAM AND CONDENSATE HEATING AND PIPING

3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Screwed: Threads shall conform to ASME B1.20; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.

3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

- A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.
- B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.
- C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.
- D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding packing.

3.4 STEAM TRAP PIPING

- A. Install to permit gravity flow to the trap. Provide gravity flow (avoid lifting condensate) from the trap where modulating control valves are used. Support traps weighing over 25 pounds independently of connecting piping.

3.5 LEAK TESTING

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the Contracting Officer Representative in accordance with the specified requirements. Testing shall be performed in accordance with the specification requirements.

STEAM AND CONDENSATE HEATING AND PIPING

- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Avoid excessive pressure on mechanical seals and safety devices.

3.6 FLUSHING AND CLEANING PIPING SYSTEMS

- A. Steam, Condensate and Vent Piping: No flushing or chemical cleaning required. Accomplish cleaning by pulling all strainer screens and cleaning all scale/dirt legs during start-up operation.

3.7 OPERATING AND PERFORMANCE TEST AND INSTRUCTION

- A. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Adjust red set hand on pressure gages to normal working pressure.

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SECTION 23 22 23
STEAM CONDENSATE PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Steam condensate pumps for Heating, Ventilating and Air Conditioning.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC EQUIPMENT.
- E. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- F. Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Design Criteria:
 - 1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
 - 2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
 - 3. Select pumps so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
 - 4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve including one pump operation in a parallel or series pumping installation.
 - 5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
 - 6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in GPM and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
 - 7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.

8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

9. Furnish one spare seal and casing gasket for each pump to the Contracting Officer Representative.

C. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturer's Literature and Data:

1. Pumps and accessories.

2. Motors and drives.

C. Manufacturer's installation, maintenance and operating instructions, in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only:

B. American Iron and Steel Institute (AISI):

AISI 1045.....Cold Drawn Carbon Steel Bar, Type 1045

AISI 416.....Type 416 Stainless Steel

C. American National Standards Institute (ANSI):

ANSI B15.1-00(R2008)....Safety Standard for Mechanical Power
Transmission Apparatus

ANSI B16.1-05.....Cast Iron Pipe Flanges and Flanged Fittings,
Class 25, 125, 250 and 800

D. American Society for Testing and Materials (ASTM):

A48-03(2008).....Standard Specification for Gray Iron Castings

B62-09.....Standard Specification for Composition Bronze
or Ounce Metal Castings

E. Maintenance and Operating Manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1.6 DEFINITIONS

A. Capacity: Gallons per minute (GPM) of the fluid pumped.

B. Head: Total dynamic head in feet of the fluid pumped.

PART 2 - PRODUCTS

2.1 CONDENSATE PUMP, PAD-MOUNTED

- A. General: Factory assembled unit consisting of vented receiver tank, motor-driven pumps, interconnecting piping and wiring, motor controls (including starters, if necessary) and accessories, designed to receive, store, and pump steam condensate.
- B. Receiver Tank: Cast iron with threaded openings for connection of piping and accessories and facilities for mounting float switches. Receivers for simplex pumps shall include all facilities for future mounting of additional pump and controls.
- C. Furnish seals for condensate pump with a minimum temperature rating of 250 degrees F.
- D. Centrifugal Pumps: Bronze fitted with mechanical shaft seals.
 - 1. Designed to allow removal of rotating elements without disturbing connecting piping or pump casing mounting.
 - 2. Shafts: Stainless steel, AISI Type 416 or alloy steel with bronze shaft sleeves.
 - 3. Bearings: Regreaseable ball or roller type.
 - 4. Casing wearing rings: Bronze.
- E. Motors: Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC EQUIPMENT.
- F. Pump Operation:
 - 1. Float Switches: NEMA 1, mounted on receiver tank, to start and stop pumps in response to changes in the water level in the receiver and adjustable to permit the controlled water levels to be changed. Floats and connecting rods shall be copper, bronze or stainless steel.
 - 2. Alternator: Provide for duplex units to automatically start the second pump when the first pump fails in keeping the receiver water level from rising and to alternate the order of starting the pumps. For units 1/3 horsepower and smaller, the alternator may be the mechanical type for use in lieu of float switches.
- G. Control Cabinet for 3 Phase (1/2 hp and larger) Units: NEMA 1, UL approved, factory wired, enclosing all controls, with indicating lights, manual switches and resets mounted on the outside of the panel.

Attach cabinet to the pump set with rigid steel framework, unless remote mounting is noted on the pump schedule.

1. Motor starters: Magnetic contact types with circuit breakers or combination fusible disconnect switches. Provide low voltage control circuits (120 volt maximum) and "hand-off-automatic" (H-O-A) switches for each pump.

2. Indicating lights for each pump: Green to show that power is on, red to show that the pump is running.

H. Electric Wiring: Suitable for 200 degrees F service; enclosed in liquid-tight flexible metal conduit where located outside of control cabinet.

I. Receiver Accessories:

1. Thermometer: 100 - 420 degrees F, mounted below minimum water level.
2. Water level gage glass: Brass with gage cocks which automatically stop the flow of water when the glass is broken. Provide drain on the lower gage cock and protection rods for the glass.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow manufacturer's written instructions for pump mounting and start-up. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.
- B. Permanently support in-line pumps by the connecting piping only, not from the casing or the motor eye bolt.
- C. Sequence of installation for base-mounted pumps:
 1. Level and shim the unit base and grout to the concrete pad.
 2. Shim the driver and realign the pump and driver. Correct axial, angular or parallel misalignment of the shafts.
 3. Connect properly aligned and independently supported piping.
 4. Recheck alignment.
- D. Pad-mounted Condensate Pump: Level, shim, bolt, and grout the unit base onto the concrete pad.
- E. Coordinate location of thermometer and pressure gauges as per Section 23 22 13, STEAM and CONDENSATE HEATING PIPING.

3.2 START-UP

- A. Verify that the piping system has been flushed, cleaned and filled.
- B. Lubricate pumps before start-up.

- C. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- D. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- E. Field modifications to the bearings and or impeller (including trimming) are not permitted. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.

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SECTION 23 25 00
HVAC WATER TREATMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies cleaning and treatment of circulating HVAC water systems, including the following.
 - 1. Cleaning compounds.
 - 2. Chemical treatment for closed loop heat transfer systems.
 - 3. Glycol-water heat transfer systems.

1.2 RELATED WORK

- A. Test requirements and instructions on use of equipment/system: Section 01 00 00, GENERAL REQUIREMENTS.
- B. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Piping and valves: Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Technical Services: Provide the services of an experienced water treatment chemical engineer or technical representative to direct flushing, cleaning, pre-treatment, training, debugging, and acceptance testing operations; direct and perform chemical limit control during construction period and monitor systems for a period of 12 months after acceptance, including not less than 6 service calls and written status reports. Emergency calls are not included.
- C. Chemicals: Chemicals shall be non-toxic approved by local authorities and meeting applicable EPA requirements.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data including:
 - 1. Cleaning compounds and recommended procedures for their use.
 - 2. Chemical treatment for closed systems, including installation and operating instructions.
 - 3. Glycol-water system materials, equipment, and installation.
- C. Water analysis verification.

- D. Materials Safety Data Sheet for all proposed chemical compounds, based on U.S. Department of Labor Form No. L5B-005-4.
- E. Maintenance and operating instructions in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. National Fire Protection Association (NFPA):
70-2008.....National Electric Code (NEC)
- C. American Society for Testing and Materials (ASTM):
F441/F441M-02 (2008) ...Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80

PART 2 - PRODUCTS

2.1 CLEANING COMPOUNDS

- A. Alkaline phosphate or non-phosphate detergent/surfactant/specific to remove organic soil, hydrocarbons, flux, pipe mill varnish, pipe compounds, iron oxide, and like deleterious substances, with or without inhibitor, suitable for system wetted metals without deleterious effects.
- B. All chemicals to be acceptable for discharge to sanitary sewer.
- C. Refer to Section 23 21 13, HYDRONIC PIPING and Section 23 22 13, STEAM and CONDENSATE HEATING PIPING, PART 3, for flushing and cleaning procedures.

2.2 CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS

- A. Inhibitor: Provide sodium nitrite/borate, molybdate-based inhibitor or other approved compounds suitable for make-up quality and make-up rate and which will cause or enhance bacteria/corrosion problems or mechanical seal failure due to excessive total dissolved solids. Shot feed manually. Maintain inhibitor residual as determined by water treatment laboratory, taking into consideration residual and temperature effect on pump mechanical seals.
- B. pH Control: Inhibitor formulation shall include adequate buffer to maintain pH range of 8.0 to 10.5.
- C. Performance: Protect various wetted, coupled, materials of construction including ferrous, and red and yellow metals. Maintain system essentially free of scale, corrosion, and fouling. Corrosion rate of

following metals shall not exceed specified mills per year penetration; ferrous, 0-2; brass, 0-1; copper, 0-1. Inhibitor shall be stable at equipment skin surface temperatures and bulk water temperatures of not less than 250 degrees F and 125 degrees Fahrenheit respectively. Heat exchanger fouling and capacity reduction shall not exceed that allowed by fouling factor 0.0005.

- D. Pot Feeder: By-pass type, complete with necessary shut off valves, drain and air release valves, and system connections, for introducing chemicals into system, cast iron or steel tank with funnel or large opening on top for easy chemical addition. Feeders shall be five gallon minimum capacity at 125 psig minimum working pressure.

2.3 GLYCOL-WATER SYSTEM

- A. Propylene glycol shall be inhibited with 1.75 percent dipotassium phosphate. Do not use automotive anti-freeze because the inhibitors used are not needed and can cause sludge precipitate that interferes with heat transfer.
- B. Provide required amount of glycol to obtain the percent by volume for glycol-water systems as follows and to provide one-half tank reserve supply: 30 percent for chilled water system and heating hot water system.
- C. Glycol-Water Make-up System:
1. Glycol-Water system feeder: Self-supporting polyethylene, with removable cover or black steel with 90 mil polyethylene insert. Capacity shall be 55 gallons, with approximate diameter of 24 inches, and height of 49 inches. Provide pump suction hose with inlet strainer, pressure pump with thermal cut-out, integral pressure switch, integral check valve, cord and plug, pre-charged accumulator tank with EPDM diaphragm, manual diverting valve for purging air and agitating contents of storage tank, adjustable pressure regulating valve and gauge, along with built-in check valve, union connection, 36" long flexible connection hose with check valve and low-level pump cut-out.
 2. Glycol-Water make-up pump: Provide self-priming pump. Pump shall be capable of running dry without damage. 120/1/60, 0.7 Amps, 3-prong cord. 1.4 gpm free flow and 1.0 gpm at 50 psig. Max temperature is 170-degree F.
 3. Pressure Valve: Spring loaded, pressure balance piston design with built-in check valve type with bronze/brass construction or steel

- body. Minimum pressure of 12 psig, maximum pressure is 150 psig, 4-60 psig adjustment range and factory set to 12 psig. Stainless steel trim with capacity to relieve 100 percent of pump flow with an allowable rise in the regulated pressure of 10 psig above the set point. Set point shall be 15 psig above system PRV setting.
4. Low water level control: Steel or plastic float housing, stainless steel or plastic float, positive snap-acting SPST switch mechanism. Provide remote output relay to indicate alarm condition at the Building Control System specified under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.4 EQUIPMENT AND MATERIALS IDENTIFICATION

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 3 - EXECUTION 3.1 INSTALLATION

- A. Delivery and Storage: Deliver all chemicals in manufacturer's sealed shipping containers. Store in designated space and protect from deleterious exposure and hazardous spills.
- B. Install equipment furnished by the chemical treatment supplier and charge systems according to the manufacturer's instructions and as directed by the Technical Representative.
- C. Refer to Section 23 21 13 HYDRONIC PIPING for chemical treatment piping.
1. Provide ball valves to allow for bypassing, isolation, and servicing of components.
2. Provide installation supervision, start-up and operating instruction by manufacturer's technical representative.
- D. Before adding cleaning chemical to the closed system, all air handling coils and fan coil units should be isolated by closing the inlet and outlet valves and opening the bypass valves. This is done to prevent dirt and solids from lodging the coils.
- E. Do not valve in or operate system pumps until after system has been cleaned.
- F. After chemical cleaning is satisfactorily completed, open the inlet and outlet valves to each coil and close the by-pass valves. Also, clean all strainers.
- G. Perform tests and report results in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

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- H. After cleaning is complete, and water PH is acceptable to manufacturer of water treatment chemical, add manufacturer-recommended amount of chemicals to systems.
- I. Instruct VA personnel in system maintenance and operation in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

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SECTION 23 31 00
HVAC DUCTS AND CASINGS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Ductwork and accessories for HVAC including the following:
 - 1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
- B. Definitions:
 - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
 - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
 - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
 - 4. Exposed Duct: Exposed to view in a finished room, exposed to weather.

1.2 RELATED WORK

- A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.
- B. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS and VENTS.
- C. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Noise Level Requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- E. Duct Insulation: Section 23 07 11, HVAC INSULATION
- F. Terminal Units: Section 23 36 00, AIR TERMINAL UNITS.
- G. Duct Mounted Coils: Section 23 82 16, AIR COILS.
- H. Supply Air Fans: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- I. Return Air and Exhaust Air Fans: Section 23 34 00, HVAC FANS.
- J. Air Filters and Filters' Efficiencies: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- K. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- L. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
- M. Smoke Detectors: Section 28 31 00, FIRE DETECTION and ALARM.

HVAC DUCTS AND CASINGS

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.
- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Rectangular ducts:
 - a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
 - b. Sealants and gaskets.
 - c. Access doors.
 - 2. Round and flat oval duct construction details:
 - a. Manufacturer's details for duct fittings.
 - b. Sealants and gaskets.
 - c. Access sections.
 - d. Installation instructions.
 - 3. Volume dampers, back draft dampers.
 - 4. Upper hanger attachments.
 - 5. Fire dampers, fire doors, and smoke dampers with installation instructions.
 - 6. Sound attenuators, including pressure drop and acoustic performance.
 - 7. Flexible ducts and clamps, with manufacturer's installation instructions.
 - 8. Flexible connections.
 - 9. Instrument test fittings.
 - 10. Details and design analysis of alternate or optional duct systems.

HVAC DUCTS AND CASINGS

11. COMMON WORK RESULTS FOR HVAC.

- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11 - Common Work Results for HVAC and Steam Generation.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. American Society of Civil Engineers (ASCE):

ASCE7-05.....Minimum Design Loads for Buildings and Other Structures

- C. American Society for Testing and Materials (ASTM):

A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

A653-09.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process

A1011-09a.....Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength

B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)

E84-09a.....Standard Test Method for Surface Burning Characteristics of Building Materials

- D. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems

96-08.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations

- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):

2nd Edition - 2005.....HVAC Duct Construction Standards, Metal and Flexible

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1st Edition - 1985.....HVAC Air Duct Leakage Test Manual

6th Edition - 2003.....Fibrous Glass Duct Construction Standards

F. Underwriters Laboratories, Inc. (UL):

181-08.....Factory-Made Air Ducts and Air Connectors

555-06Standard for Fire Dampers

555S-06Standard for Smoke Dampers

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

- A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.
- B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.
- C. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.
 - 1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally, provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
 - 2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
 - 3. Gaskets in Flanged Joints: Soft neoprene.
- D. Approved factory-made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

- A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:
- B. Duct Pressure Classification:
 - 0 to 2 inch
 - > 2 inch to 3 inch
 - > 3 inch to 4 inchShow pressure classifications on the floor plans.

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- C. Seal Class: All ductwork shall receive Class A Seal.
- D. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.
1. Elbows: Diameters 3 through 8 inches shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
 2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
 3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
 - a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
 - b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
 4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13. Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the Contracting Officer Representative.
- E. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 20 inches wide by 48 - 54 inches high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.

- F. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.
- G. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

2.3 DUCT LINER (NOT ALLOWED)

2.4 DUCT ACCESS DOORS, PANELS AND SECTIONS

- A. Provide access doors, sized and located for maintenance work, upstream, downstream, in the following locations:
 - 1. Each duct mounted coil and humidifier.
 - 2. Each fire damper (for link service), smoke damper and automatic control damper.
 - 3. Each duct mounted smoke detector.
 - 4. Each outside Air Sensor
 - 5. Each Air-Flow Sensor
- B. Openings shall be as large as feasible in small ducts, 12 inch by 12 inch minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
 - 1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
 - 2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.5 FIRE DAMPERS

- A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 160 degrees F fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.
- B. Fire dampers in wet air exhaust shall be of stainless steel construction, all others may be galvanized steel.
- C. Minimum requirements for fire dampers:
 - 1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles, minimum 14 gage, required to provide installation equivalent to the damper manufacturer's UL test installation.
 - 2. Submit manufacturer's installation instructions conforming to UL rating test.

2.6 SMOKE DAMPERS

- A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): 1500 fpm. Maximum static pressure loss: 0.13 inch W.G.
- B. Maximum air leakage, closed damper: 4.0 CFM per square foot at 3 inch W.G. differential pressure.
- C. Minimum requirements for dampers:
 - 1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.
 - 2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
 - 3. Blades: Galvanized steel, parallel type preferably, 12 inch maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.
 - 4. Shafts: Galvanized steel.
 - 5. Bearings: Nylon, bronze sleeve or ball type.
 - 6. Hardware: Zinc plated.
 - 7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.
- D. Motor operator (actuator): Provide electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

2.7 COMBINATION FIRE AND SMOKE DAMPERS

Combination fire and smoke dampers: Multi-blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and may be used at the Contractor's option where applicable.

2.8 FLEXIBLE AIR DUCT

- A. General: Factory fabricated, complying with NFPA 90A for connectors not passing through floors of buildings. Flexible ducts shall not penetrate any fire or smoke barrier which is required to have a fire resistance rating of one hour or more. Flexible duct length shall not exceed 5 feet. Provide insulated acoustical air duct connectors in supply air duct systems and elsewhere as shown.
- B. Flexible ducts shall be listed by Underwriters Laboratories, Inc., complying with UL 181. Ducts larger than 8 inches in diameter shall be

Class 1. Ducts 8 inches in diameter and smaller may be Class 1 or Class 2.

- C. Insulated Flexible Air Duct: Factory made including mineral fiber insulation with maximum C factor of 75 degrees F mean temperature, encased with a low permeability moisture barrier outer jacket, having a puncture resistance of not less than 50 Beach Units. Acoustic insertion loss shall not be less than 3 dB per foot of straight duct, at 500 Hz, based on 6 inch duct, of 2500 fpm.
- D. Application Criteria:
1. Temperature range: 0 to 200 degrees F internal.
 2. Maximum working velocity: 4000 feet per minute.
 3. Minimum working pressure, inches of water gage: 10 inches positive, 2 inches negative.
- E. Duct Clamps: 100 percent nylon strap, 175 pounds minimum loop tensile strength manufactured for this purpose or stainless steel strap with cadmium plated worm gear tightening device. Apply clamps with sealant and as approved for UL 181, Class 1 installation.

2.9 FLEXIBLE DUCT CONNECTIONS

Where duct connections are made to fans, air terminal units, and air handling units, install a non-combustible flexible connection of 29 ounce neoprene coated fiberglass fabric approximately 6 inches wide. For connections exposed to sun and weather provide hypalon coating in lieu of neoprene. Burning characteristics shall conform to NFPA 90A. Securely fasten flexible connections to round ducts with stainless steel or zinc-coated iron draw bands with worm gear fastener. For rectangular connections, crimp fabric to sheet metal and fasten sheet metal to ducts by screws 2 inches on center. Fabric shall not be stressed other than by air pressure. Allow at least one inch slack to insure that no vibration is transmitted.

2.10 SOUND ATTENUATING UNITS

- A. Casing, not less than 20 gage galvanized sheet steel, or 18 gage aluminum fitted with suitable flanges to make clean airtight connections to ductwork. Sound-absorbent material faced with glass fiber cloth and covered with not less than 0,24 gage or heavier galvanized perforated sheet steel, or 22 gage or heavier perforated aluminum. Perforations shall not exceed 5/32-inch diameter, approximately 25 percent free area. Sound absorbent material shall be long glass fiber acoustic blanket meeting requirements of NFPA 90A.

HVAC DUCTS AND CASINGS

- B. Entire unit shall be completely air tight and free of vibration and buckling at internal static pressures up to 8 inches W.G. at operating velocities.
- C. Pressure drop through each unit: Not to exceed indicated value at design air quantities indicated.
- D. Submit complete independent laboratory test data showing pressure drop and acoustical performance.
- E. Cap open ends of attenuators at factory with plastic, heavy duty paper, cardboard, or other appropriate material to prevent entrance of dirt, water, or any other foreign matter to inside of attenuator. Caps shall not be removed until attenuator is installed in duct system.

2.11 PREFABRICATED ROOF CURBS

Galvanized steel or extruded aluminum 12 inches above finish roof service, continuous welded corner seams, treated wood nailer, 1-1/2 inch thick, 3 pound/cubic feet density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

2.11 FIRESTOPPING MATERIAL

Refer to Section 07 84 00, FIRESTOPPING.

2.12 DUCT MOUNTED THERMOMETER (AIR)

- A. Stem Type Thermometers: ASTM E1, 7 inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.
- B. Thermometer Supports:
 - 1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.
 - 2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

2.13 DUCT MOUNTED TEMPERATURE SENSOR (AIR)

Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.14 INSTRUMENT TEST FITTINGS

- A. Manufactured type with a minimum two inch length for insulated duct, and a minimum one inch length for duct not insulated. Test hole shall

have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.

- B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
 - 1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
 - 2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
 - 3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
 - 4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the

installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the Contracting Officer Representative. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the Contracting Officer Representative.

- E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.
- F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 5 feet long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.
- G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.
- H. Control Damper Installation:
 - 1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
 - 2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
 - 3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
 - 4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.
- I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.

- J. Low Pressure Duct Liner: Install in accordance with SMACNA, Duct Liner Application Standard.
- K. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition or return to source of supply for repair or replacement, as determined by Contracting Officer Representative. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 DUCT LEAKAGE TESTS AND REPAIR

- A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.
- B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections.
- C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.
- D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.
- E. All tests shall be performed in the presence of the Contracting Officer Representative and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the Contracting Officer Representative and identify leakage source with excessive leakage.
- F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the Contracting Officer Representative.
- G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.
- H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC

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SECTION 23 34 00
HVAC FANS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Fans for heating, ventilating and air conditioning.
- B. Product Definitions: AMCA Publication 99, Standard 1-66.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC EQUIPMENT.
- E. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- F. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
- G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- H. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- I. Section 23 82 16, AIR COILS.
- J. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Fans and power ventilators shall be listed in the current edition of AMCA 261 and shall bear the AMCA performance seal.
- C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).
- D. Fans and power ventilators shall comply with the following standards:
 - 1. Testing and Rating: AMCA 210.
 - 2. Sound Rating: AMCA 300.
- E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- F. Performance Criteria:
 - 1. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.
 - 2. Select the fan operating point as follows:
 - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point
 - b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency

G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.

H. Corrosion Protection:

1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.

B. Manufacturers Literature and Data:

1. Fan sections, motors and drives.
 1. Centrifugal fans, motors, drives, accessories and coatings.
 - a. In-line centrifugal fans.
 - b. Tubular Centrifugal Fans.
 2. Prefabricated roof curbs.
 3. Power roof ventilators.
 4. Propeller fans.
 5. Air curtain units.

C. Certified Sound power levels for each fan.

D. Motor ratings types, electrical characteristics and accessories.

E. Roof curbs.

F. Belt guards.

G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.

H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Air Movement and Control Association International, Inc. (AMCA):
99-86.....Standards Handbook

- 210-06.....Laboratory Methods of Testing Fans for
Aerodynamic Performance Rating
- 261-09.....Directory of Products Licensed to bear the AMCA
Certified Ratings Seal - Published Annually
- 300-08.....Reverberant Room Method for Sound Testing of
Fans

C. American Society for Testing and Materials (ASTM):

- B117-07a.....Standard Practice for Operating Salt Spray
(Fog) Apparatus
- D1735-08.....Standard Practice for Testing Water Resistance
of Coatings Using Water Fog Apparatus
- D3359-08.....Standard Test Methods for Measuring Adhesion by
Tape Test
- G152-06.....Standard Practice for Operating Open Flame
Carbon Arc Light Apparatus for Exposure of Non-
Metallic Materials
- G153-04.....Standard Practice for Operating Enclosed Carbon
Arc Light Apparatus for Exposure of Non-
Metallic Materials

D. National Fire Protection Association (NFPA):

- NFPA 96-08.....Standard for Ventilation Control and Fire
Protection of Commercial Cooking Operations

E. National Sanitation Foundation (NSF):

- 37-07.....Air Curtains for Entrance Ways in Food and Food
Service Establishments

F. Underwriters Laboratories, Inc. (UL):

- 181-2005.....Factory Made Air Ducts and Air Connectors

1.6 EXTRA MATERIALS

- A. Provide one additional set of belts for all belt-driven fans.

PART 2 - PRODUCTS

2.1 FAN SECTION (CABINET FAN)

Refer to specification Section 23 73 00, INDOOR CENTRAL-STATION AIR-
HANDLING UNITS.

2.2 CENTRIFUGAL FANS

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY
ASSURANCE. Record factory vibration test results on the fan or furnish
to the Contractor.
- B. Fan arrangement, unless noted or approved otherwise:

1. DWD1 fans: Arrangement 3.
 2. SWS1 fans: Arrangement 1, 3, 9 or 10.
- C. Construction: Wheel diameters and outlet areas shall be in accordance with AMCA standards.
1. Housing: Low carbon steel, arc welded throughout, braced and supported by structural channel or angle iron to prevent vibration or pulsation, flanged outlet, inlet fully streamlined. Provide lifting clips, and casing drain. Provide manufacturer's standard access door. Provide 1/2 inches wire mesh screens for fan inlets without duct connections.
 2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
 3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
 4. Bearings: Heavy duty ball or roller type sized to produce a B10 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
 5. Belts: Oil resistant, non-sparking and non-static.
 6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.
 7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
 8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC for specifications. Provide protective sheet metal enclosure for fans located outdoors.
 9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section, MOTOR STARTERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC for controller/motor combination requirements.
- D. In-line Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C3 thru 2.2.C9, provide minimum 18 Gauge galvanized steel housing with inlet and outlet flanges, backward inclined or airfoil, aluminum centrifugal fan wheel, bolted access door and supports as

required. Motors shall be factory pre-wired to an external junction box. Provide factory wired disconnect switch.

E. Tubular Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C2 thru 2.2.C9 provide;

1. Housings: Hot rolled steel, one-piece design, incorporating integral guide vanes, motor mounts, bolted access hatch and end flanges. Provide spun inlet bell and screen for unducted inlet and screen for unducted outlet. Provide welded steel, flanged inlet and outlet cones for ducted connection. Provide mounting legs or suspension brackets as required for support. Guide vanes shall straighten the discharge air pattern to provide linear flow.

2.3 POWER ROOF VENTILATOR

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
- B. Type: Centrifugal fan, backward inclined blades. Provide down-blast or up-blast type as indicated.
- C. Construction: Steel or aluminum, completely weatherproof, for curb mounting, exhaust cowl or entire drive assembly readily removable for servicing, aluminum bird screen on discharge, UL approved safety disconnect switch, conduit for wiring, vibration isolators for wheel, motor and drive assembly. Provide self-acting back draft damper.
- D. Motor and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Bearings shall be pillow block ball type with a minimum L-50 life of 200,000 hours. Motor shall be located out of air stream.
- E. Prefabricated Roof Curb: Refer to section 23 31 00 HVAC DUCT AND CASINGS.

2.4 PROPELLER FANS

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE.
- B. Belt-driven or direct-driven fans as indicated on drawings.
- C. Square steel panel, deep drawn venturi, arc welded to support arms and fan/motor support brackets, baked enamel finish. Provide wall collar for thru-wall installations.
- D. Motor, Motor Base and Drive: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Motor shall be totally enclosed type.
- E. Control Damper: Refer to Section 23 37 00 AIR OUTLETS AND INLETS.
- F. Wire Safety Guards: Provide on exposed inlet and outlet.

2.5 AIR CURTAIN UNITS

- A. Manufacturer's standard, high velocity, non-recirculating type with demonstrated performance in effectively preventing entry of dust and insects and effectively stopping inflow of air due to winds of 15 mph velocity. AMCA seal is waived.
- B. Casing: Sheet metal or polycarbonate plastic. Provide internal or external vibration isolation to effectively prevent transmission of vibration and noise from units to building structure. Units shall completely house all parts and have manufacturer's standard finish coating.
- C. Fans: Ruggedly constructed, statically and dynamically balanced. Noise level shall not exceed 77 dBA measured at 5 feet distance.
- D. Air Discharge Outlet Nozzle: Cover full width of door opening. Fan discharge ducts, plenum, flow control vanes and nozzles shall provide a uniform distribution of air over entire length of door. Provide adjustable volume and directional control.
- E. Heating Coil: Provide hot water heating coil. Maximum discharge air temperature shall be 120 degrees F.
- F. Controls: Provide on-off door operated switch. The "on-off" switch circuit shall close to start fan motors when door starts to open and open when the door reaches closed position. A local disconnect switch for each fan motor shall be provided and shall be mounted to be accessible without use of ladder.
- G. Motors: Fan motors shall be of type suitable for service conditions, sealed ball bearings, resilient mounting and automatic thermal overload switch.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fan, motor and drive in accordance with manufacturer's instructions.
- B. Align fan and motor sheaves to allow belts to run true and straight.
- C. Bolt equipment to curbs with galvanized lag bolts.
- D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

3.2 PRE-OPERATION MAINTENANCE

- A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.

- B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
- C. Clean fan interiors to remove foreign material and construction dirt and dust.

3.3 START-UP AND INSTRUCTIONS

- A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.
- B. Check vibration and correct as necessary for air balance work.
- C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

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SECTION 23 36 00
AIR TERMINAL UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

Air terminal units.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- D. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
- E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- F. Section 23 31 00, HVAC DUCTS and CASINGS.
- G. Section 23 82 16, AIR COILS.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Air Terminal Units: Submit test data.
- C. Certificates:
 - 1. Compliance with paragraph, QUALITY ASSURANCE.
 - 2. Compliance with specified standards.
- D. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (AHRI)/(ARI):
880-08.....Air Terminals Addendum to ARI 888-98
incorporated into standard posted 15th December
2002
- C. National Fire Protection Association (NFPA):
90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems

- D. Underwriters Laboratories, Inc. (UL):
181-08.....Standard for Factory-Made Air Ducts and Air
Connectors
- E. American Society for Testing and Materials (ASTM):
C 665-06.....Standard Specification for Mineral-Fiber
Blanket Thermal Insulation for Light Frame
Construction and Manufactured Housing

1.6 GUARANTY

In accordance with the GENERAL CONDITIONS

PART 2 - PRODUCTS

2.1 GENERAL

- A. Coils:
1. All Air-Handling Units: Provide aluminum fins and copper coils for all hot water reheat coils.
 2. Water Heating Coils:
 - a. ARI certified, continuous plate or spiral fin type, leak tested at 300 PSI.
 - b. Capacity: As indicated, based on scheduled entering water temperature.
 - c. Headers: Copper or Brass.
 - d. Fins: Aluminum, maximum 8 fins per inch.
 - e. Tubes: Copper, arrange for counter-flow of heating water.
 - f. Water Flow Rate: Minimum 0.5 GPM.
 - g. Provide vent and drain connection at high and low point, respectively of each coil.
 - h. Coils shall be guaranteed to drain.
- B. Labeling: Control box shall be clearly marked with an identification label that lists such information as nominal CFM, maximum and minimum factory-set airflow limits, coil type and coil connection orientation, where applicable.
- C. Factory calibrate air terminal units to air flow rate indicated. All settings including maximum and minimum air flow shall be field adjustable.
- D. Dampers with internal air volume control: See section 23 31 00 HVAC DUCTS and CASINGS.
- E. Terminal Sound Attenuators: See Section 23 31 00 HVAC DUCTS and CASINGS.

2.2 AIR TERMINAL UNITS (BOXES)

- A. General: Factory built, pressure independent units, factory set-field adjustable air flow rate, suitable for single duct applications. Use of dual-duct air terminal units is not permitted. Clearly show on each unit the unit number and factory set air volumes corresponding to the contract drawings. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC work assumes factory set air volumes. Coordinate flow controller sequence and damper operation details with the drawings and Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. All air terminal units shall be brand new products of the same manufacturer.
- B. Capacity and Performance: The Maximum Capacity of a single terminal unit shall not exceed 1,200 CFM with the exception of operating rooms and Cystoscopy rooms, which shall be served by a single air terminal unit at a maximum of 3,000 CFM.
- C. Sound Power Levels:
Acoustic performance of the air terminal units shall be based on the design noise levels for the spaces stipulated in Section 23 05 41 (Noise and Vibration Control for HVAC Piping and Equipment). Equipment schedule (...) shall show the sound power levels in all octave bands. Terminal sound attenuators shall be provided, as required, to meet the intent of the design.
- D. Casing: Unit casing shall be constructed of galvanized steel no lighter than 22 Gauge. Provide hanger brackets for attachment of supports.
1. Lining material: Suitable to provide required acoustic performance, thermal insulation and prevent sweating. Meet the requirements of NFPA 90A and comply with UL 181 for erosion as well as ASTM C 665 antimicrobial requirements. Insulation shall consist of 1/2 IN thick non-porous foil faced rigid fiberglass insulation of 4-lb/cu.ft, secured by full length galvanized steel z-strips which enclose and seal all edges. Tape and adhesives shall not be used. Materials shall be non-friable and with surfaces, including all edges, fully encapsulated and faced with perforated metal or coated so that the air stream will not detach material.
 2. Access panels (or doors): Provide panels large enough for inspection, adjustment and maintenance without disconnecting ducts, and for cleaning heating coils attached to unit, even if there are no moving parts. Panels shall be insulated to same standards as the

- rest of the casing and shall be secured and gasketed airtight. It shall require no tool other than a screwdriver to remove.
3. Total leakage from casing: Not to exceed 2 percent of the nominal capacity of the unit when subjected to a static pressure of 3-inch WG, with all outlets sealed shut and inlets fully open.
 4. Octopus connector: Factory installed, lined air distribution terminal. Provide where flexible duct connections are shown on the drawings connected directly to terminals. Provide butterfly-balancing damper, with locking means in connectors with more than one outlet.
- E. Construct dampers and other internal devices of corrosion resisting materials which do not require lubrication or other periodic maintenance.
1. Damper Leakage: Not greater than 2 percent of maximum rated capacity, when closed against inlet static pressure of 4-inch WG.
- F. Provide multi-point velocity pressure sensors with external pressure taps.
1. Provide direct reading air flow rate table pasted to box.
- G. Provide static pressure tubes.
- H. Externally powered DDC variable air volume controller and damper actuator to be furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC for factory mounting on air terminal units. The DDC controller shall be electrically actuated.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.
- B. Handle and install units in accordance with manufacturer's written instructions.
- C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.
- D. Locate air terminal units to provide a straight section of inlet duct for proper functioning of volume controls. See VA Standard Detail.

3.2 OPERATIONAL TEST

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

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SECTION 23 37 00
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Roof Curbs
- B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

- A. Section 08 90 00, LOUVERS and VENTS.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- D. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Air intake/exhaust hoods.
 - 2. Diffusers, registers, grilles and accessories.
 - 3. Control Dampers
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Diffusion Council Test Code:
 - 1062 GRD-84.....Certification, Rating, and Test Manual 4th Edition
- C. American Society of Civil Engineers (ASCE):
 - ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- D. American Society for Testing and Materials (ASTM):

A167-99 (2004).....Standard Specification for Stainless and
Heat-Resisting Chromium-Nickel Steel Plate,
Sheet and Strip

B209-07.....Standard Specification for Aluminum and
Aluminum-Alloy Sheet and Plate

E. National Fire Protection Association (NFPA):

90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):

181-08.....UL Standard for Safety Factory-Made Air Ducts
and Connectors

PART 2 - PRODUCTS

2.1 EXHAUST VENTILATORS (ROOF MOUNTED)

A. Aluminum, ASTM B209, louvered, spun, or fabricated using panel sections with roll-formed edges, 1/2 inch mesh aluminum welded wire bird screen, with gravity or motorized dampers where shown, accessible interior, designed for wind velocity specified in Paragraph 3.3.

1. Spun Exhaust Ventilators: Spun aluminum structural components shall be constructed of minimum 16 Gauge marine alloy aluminum, bolted to a rigid aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. The spun aluminum baffle shall have a rolled bead for added strength.

B. See ventilator schedule on the drawings. Sizes shown on the drawings designate throat size. Area of ventilator perimeter opening shall be not less than the throat area.

C. Provide Roof Curb by unit manufacturer. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC for additional requirements.

2.2 EQUIPMENT SUPPORTS

Refer to Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

2.3 AIR OUTLETS AND INLETS

A. Materials:

1. Steel or aluminum. Exhaust air registers located in combination toilets and shower stalls shall be constructed from aluminum. Provide manufacturer's standard gasket.

2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
 3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.
- B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT for NC criteria.
- C. Air Supply Outlets:
1. Ceiling Diffusers: Suitable for lay-in mounting, off-white finish, square or round neck connection as shown on the drawings.
 - a. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.
 2. Supply Registers: Double deflection type with horizontal face bars and opposed blade damper with removable key operator.
 - a. Margin: Flat, 1-1/4 inches wide.
 - b. Bar spacing: 3/4 inch maximum.
 - c. Finish: Off white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting or shall be extruded with manufacturer's standard finish.
- D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.
1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting or shall be extruded aluminum with manufacturer's standard aluminum finish.
 2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 1-1/4 inch margin.
- E. Control Dampers - with Exterior Louver:
1. Frame: 4 inch X 1 inch extruded aluminum hat channel with 0.81" minimum wall thickness. Mounting flanges on both sides of frame.
 2. Blades: 4 inch wide, 6063T6 heavy gage extruded aluminum, airfoil shaped blades, Polyurethane foam insulation fill in blade cavities. Provide Blades with parallel configuration for 2-position action.
 3. Axles: 1/2-inch plated steel hex.
 4. Seals: Extruded Ruskiprene blade edge seal or equal for 70 degrees F. to 185 degrees F. and flexible metal compression type jamb seals.
 5. Linkage: Concealed in frame.

6. Control Shaft: 6" x 1/2" diameter. Outboard support bearing supplied with all single section dampers for field mounted actuators.
7. Bearings: Molded synthetic.
8. Finish: Mill.

F. Control Dampers - Transfer Grille:

1. Frame: 5 inch x 1 inch galvanized steel hat channel reinforced with corner braces for structural strength equal to 13 gage channel frames.
2. Blades: 6 inch wide, 16 gage galvanized steel blades approximately 6 inches on center. Provide Blades with parallel configuration for 2-position action.
3. Axles: 1/2-inch plated steel hex.
4. Linkage: Concealed in frame.
5. Control Shaft: 6" X 1/2" diameter. Outboard support bearing supplied with all single section dampers for field mounted actuators.
6. Bearings: Synthetic.
7. Finish: Mill.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC, particularly regarding coordination with other trades and work in existing buildings.
- B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition or return to source of supply for repair or replacement, as determined by COR. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.3 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

- - - E N D - - -

SECTION 23 40 00

HVAC AIR CLEANING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Air filters for heating, ventilating and air conditioning.
- B. Definitions: Refer to ASHRAE Standard 52.2 for definitions of face velocity, net effective filtering area, media velocity, initial resistance (pressure drop), MERV (Minimum Efficiency Reporting Value), PSE (Particle Size Efficiency), particle size ranges for each MERV number, dust holding capacity and explanation of electrostatic media based filtration products versus mechanical filtration products. Refer to ASHRAE Standard 52.2 Appendix J for definition of MERV-A.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Filter housing and racks.
- C. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

- A. Air Filter Performance Report for Extended Surface Filters:
 - 1. Submit a test report for each Grade of filter being offered. The report shall not be more than three (3) years old and prepared by using test equipment, method and duct section as specified by ASHRAE Standard 52.2 for type filter under test and acceptable to Contracting Officer Representative, indicating that filters comply with the requirements of this specification. Filters utilizing partial or complete synthetic media will be tested in compliance with pre-conditioning steps as stated in Appendix J. All testing is to be conducted on filters with a nominal 24 inch by 24 inch face dimension. Test for 500 fpm will be accepted for lower velocity rated filters provided the test report of an independent testing laboratory complies with all the requirements of this specification.
- B. Comply with UL Standard 900 for flame test.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. Manufacturer's Literature and Data:
 - 1. Extended surface filters.
 - 2. Holding frames. Identify locations.
 - 3. Side access housings. Identify locations, verify insulated doors.
 - 4. HEPA filters.
 - 5. Magnehelic gages.
- C. Air Filter performance reports.
- D. Suppliers warranty.
- E. Field test results for HEPA filters as per paragraph 2.3.E.3.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):
 - 52.2-2007.....Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size, including Appendix J
- C. American Society of Mechanical Engineers (ASME):
 - NQA-1-2008.....Quality Assurance Requirements for Nuclear Facilities Applications
- D. Underwriters Laboratories, Inc. (UL):
 - 900;Revision 15 July 2009 Test Performance of Air Filter Units

PART 2 - PRODUCTS

2.1 REPLACEMENT FILTER ELEMENTS TO BE FURNISHED

- A. To allow temporary use of HVAC systems for testing and in accordance with Paragraph, TEMPORARY USE OF MECHANICAL AND ELECTRICAL SYSTEMS in Section 01 00 00, GENERAL REQUIREMENTS, provide one complete set of additional filters to the Contracting Officer Representative.
- B. The Contracting Officer Representative will direct whether these additional filters will either be installed as replacements for dirty units or turned over to VA for future use as replacements.

2.2 EXTENDED SURFACE AIR FILTERS

- A. Use factory assembled air filters of the extended surface type with supported or non-supported cartridges for removal of particulate matter in air conditioning, heating and ventilating systems. Filter units shall be of the extended surface type fabricated for disposal when the

contaminant load limit is reached as indicated by maximum (final) pressure drop.

B. Filter Classification: UL listed and approved conforming to UL Standard 900.

C. HVAC Filter Types

HVAC Filter Types Table 2.2C				
MERV Value ASHRAE 52.2	MERV-A Value ASHRAE 62.2 Appendix J	Application	Particle Size	Thickness /Type
8	8-A	Pre-Filter	3 to 10 Microns	2-inch Throwaway
11	11-A	After-Filter	1 to 3 Microns	6-inch) or 12-inch Rigid Cartridge
13	13-A	After-Filter	0.3 to 1 Microns	6-inch or 12-inch Rigid Cartridge
14	14-A	After-Filter	0.3 to 1 Microns	6-inch or 12-inch Rigid Cartridge

D. HEPA Filters

HEPA Filters Table 2.2D				
Efficiency at 0.3 Micron	Application	Initial Resistance (inches w.g.)	Rated CFM	Construction
99.97	Final Filter	1.35	1100	Galvanized Frame X- Body
99.97	Final Filter	1.00	2000	Aluminum Frame V-Bank

2.3 MEDIUM EFFICIENCY PLEATED PANEL PRE-FILTERS (2"; MERV 8; UL 900 CLASS 2) :

A. Construction: Air filters shall be medium efficiency ASHRAE pleated panels consisting of cotton and synthetic or 100% virgin synthetic media, self supporting media with required media stabilizers, and beverage board enclosing frame. Filter media shall be lofted to a uniform depth and formed into a uniform radial pleat. The media stabilizers shall be bonded to the downstream side of the media to maintain radial pleats and prevent media oscillation. An enclosing frame of no less than 28-point high wet-strength beverage board shall provide a rigid and durable enclosure. The frame shall be bonded to the media on all sides to prevent air bypass. Integral diagonal support members on the air entering and air exiting side shall be bonded to the apex of each pleat to maintain uniform pleat spacing in varying airflows.

B. Performance: The filter shall have a Minimum Efficiency Reporting Value of MERV 8 when evaluated under the guidelines of ASHRAE Standard 52.2.

It shall also have a MERV-A of 8 when tested per Appendix J of the same standard. The media shall maintain or increase in efficiency over the life of the filter. Pertinent tolerances specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24" x 24" face dimension.

Minimum Efficiency Reporting (MERV)	8
Dust Holding Capacity (Grams)	105
Nominal Size (Width x Height x Depth)	24x24x2
Rated Air Flow Capacity (Cubic Feet per Minute)	2,000
Rated Air Flow Rate (Feet per Minute)	500
Final Resistance (Inches w.g.)	1.0
Maximum Recommended Change-Out Resistance (Inches w.g.)	0.66
Rated Initial Resistance (Inches w.g.)	0.33

C. The filters shall be approved and listed by Underwriters' Laboratories, Inc. as Class 2 when tested according to U. L. Standard 900 and CAN 4-5111.

2.4 HIGH EFFICIENCY EXTENDED SURFACE (INTERMEDIATE/AFTER (FINAL)) CARTRIDGE FILTERS (12"; MERV 14/13/11; UL 900 CLASS 2) :

- A. Construction: Air filters shall consist of 8 pleated media packs assembled into 4 V-banks within a totally plastic frame. The filters shall be capable of operating at temperatures up to 80 degrees C (176 degrees F). The filters must either fit without modification or be adaptable to the existing holding frames. The molded end panels are to be made of high impact polystyrene plastic. The center support members shall be made of ABS plastic. No metal components are to be used.
- B. Media: The media shall be made of micro glass fibers with a water repellent binder. The media shall be a dual density construction, with coarser fibers on the air entering side and finer fibers on the air leaving side. The media shall be pleated using separators made of continuous beads of low profile thermoplastic material. The media packs shall be bonded to the structural support members at all points of contact, this improves the rigidity as well as eliminates potential air bypass in the filter

C. Performance: Filters of the size, air flow capacity and nominal efficiency (MERV) shall meet the following rated performance specifications based on the ASHRAE 52.2-1999 test method. Where applicable, performance tolerance specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24"x24" header dimension.

Minimum Efficiency Reporting Value (MERV)	14	13	11
Gross Media Area (Sq. Ft.)	197	197	197
Dust Holding Capacity (Grams)	486	430	465
Nominal Size (Width x Height x Depth)	24x24x12	24x24x12	24x24x12
Rated Air Flow Capacity (cubic feet per minute)	2,000	2,000	2,000
Rated Air Flow Rate (feet per minute)	500	500	500
Final Resistance (inches w.g.)	2.0	2.0	2.0
Maximum Recommended Change-Out Resistance (Inches w.g.)	0.74	0.68	0.54
Rated Initial Resistance (inches w.g.)	0.37	0.34	0.27

2.5 HIGH EFFICIENCY PARTICULATE AIR (HEPA) FILTERS STANDARD CAPACITY (FINAL FILTER APPLICATION)

- A. Air filters shall be HEPA grade standard capacity air filters with waterproof micro glass fiber media, corrugated aluminum separators, urethane sealant, 16-gauge steel enclosing frame and fluid sealing gasket. Sizes shall be as noted on drawings or other supporting materials.
- B. Construction: Filter media shall be one continuous pleating of microfine glass fiber media. Pleats shall be uniformly separated by corrugated aluminum separators incorporating a hemmed edge to prevent damage to the media. The media pack shall be potted into the enclosing frame with a fire-retardant urethane sealant. The enclosing frame shall be of 16-gauge steel, with a zinc aluminum alloy finish, and shall be bonded to the media pack to form a rugged and durable enclosure. The filter shall be assembled without the use of fasteners to ensure no frame penetrations. Overall dimensional tolerance shall be correct within -1/8", +0", and square within 1/8". A poured-in-place seamless sealing gasket shall be included on the downstream side of the enclosing frame to form a positive seal upon installation.

- C. Performance: The filter shall have a tested efficiency of 99.97% when evaluated according to IEST Recommended Practice. Initial resistance to airflow shall not exceed 1.0" w.g. at rated capacity. Filter shall be listed by Underwriters Laboratories as UL 900. The filter shall be capable of withstanding 10" w.g. without failure of the media pack. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

HEPA Performance (Standard Capacity) Table 2.5A		
Nominal Size (inches)	Airflow Capacity (cfm)	Media Area (Square Feet)
24H by 24W by 12D	1080 at 1.0" w.g.	153
24H by 12W by 12D	500 at 1.0" w.g.	33
Follow manufacturers' recommendation for change out resistance, typically double the initial.		

- D. Supporting Data: The filter shall be labeled as to tested efficiency, rated/tested cfm, pressure drop and shall be serialized for identification. The manufacturer shall supply a Certificate of Conformance for each HEPA filter supplied to the facility.

2.6 HEPA FILTERS HIGH CAPACITY V-BANK HIGH CAPACITY FILTERS (FINAL FILTER APPLICATION)

- A. Air filters shall be absolute grade HEPA filters consisting of pleated media packs assembled in a V-bank configuration, polyurethane sealant, anodized aluminum enclosure and seamless fluid sealing gasket. Sizes shall be as noted on enclosed drawings or other supporting materials.
- B. Construction: Filter media shall be micro fiber glass formed into mini-pleat pleat-in-pleat V-bank design. The media packs shall be potted into the enclosing frame with fire retardant polyurethane sealant. An enclosing frame of anodized extruded aluminum shall form a rugged and durable enclosure. A seamless sealing gasket shall be included on the downstream side of the filter to form a positive seal upon installation.
- C. Performance: Filter efficiency at 0.3 micron shall be 99.99% when evaluated according to the IEST Recommended Practice for applicable type. Each filter shall be labeled as to tested performance. Initial resistance target shall not exceed 1.0" w.g. at rated airflow.

HEPA Performance V-Bank Style (High Capacity) Table 2.5B		
Nominal Size (inches)	Airflow Capacity (cfm)	Media Area (Square Feet)
24H by 24W by 12D	2000 at 1.0" w.g.	390
24H by 12W by 12D	900 at 1.0" w.g.	174
Follow manufacturers' recommendation for change out		

resistance, typically double the initial.

- D. Supporting Data: The filter shall be labeled as to tested efficiency, rated/tested cfm, pressure drop and shall be serialized for identification. The manufacturer shall supply a Certificate of Conformance for each HEPA filter supplied to the facility.
- E. Filter must be listed as UL 586 and UL 900 per Underwriters Laboratories. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

2.7 FILTER HOUSINGS/SUPPORT FRAMES

- A. Side Servicing Housings (HVAC Grade)
 - 1. Filter housing shall be two-stage filter system consisting of 16-gauge galvanized steel enclosure, aluminum filter mounting track, universal filter holding frame, insulated dual-access doors, static pressure tap, filter gaskets and seals. In-line housing depth shall not exceed 21". Sizes shall be as noted on enclosed drawings or other supporting materials.
 - 2. Construction: The housing shall be constructed of 16-gauge galvanized steel with pre-drilled standing flanges to facilitate attachment to other system components. Corner posts of Z-channel construction shall ensure dimensional adherence. The housing shall incorporate the capability of two stages of filtration without modification to the housing. A filter track, of aluminum construction shall be an integral component of housing construction. The track shall accommodate a 2" deep prefilter, a 6" or 12" deep rigid final filter, or a pocket filter with header. Insulated dual access doors, swing-open type, shall include high-memory sponge neoprene gasket to facilitate a door-to-filter seal. Each door shall be equipped with adjustable and replaceable positive sealing UV-resistant star-style knobs and replaceable door hinges. A universal holding frame constructed of 18-gauge galvanized steel, equipped with centering dimples, multiple fastener lances, and polyurethane filter sealing gasket, shall be included to facilitate installation of high-efficiency filters. The housing shall include a pneumatic fitting to allow the installation of a static pressure gauge to evaluate pressure drop across a single filter or any combination of installed filters.
 - 3. Performance: Leakage at rated airflow, upstream to downstream of filter, holding frame, and slide mechanism shall be less than 1% at

3.0" w.g. Leakage in to or out of the housing shall be less than one half of 1% at 3.0" w.g. Accuracy of pneumatic pressure fitting, when to evaluate a single-stage, or multiple filter stages, shall be accurate within $\pm 3\%$ at 0.6" w.g.

4. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

B. Side-Access Housing (HEPA Grade)

1. Filter housing shall be two-stage filter system consisting of 14-gauge galvanized steel enclosure, spring-loaded crank-type sealing assembly for gasket seal type final filters, insulated dual-access doors with gasketing and positive sealing doorknobs. In-line housing depth shall not exceed 25". Sizes shall be as noted on enclosed drawings or other supporting materials.
2. Construction: The housing shall be constructed of 14-gauge galvanized steel with mating flanges to facilitate attachment to other system components. All pressure boundaries shall be of all welded construction. The housing shall be weatherproof and suitable for rooftop/outdoor installation. A prefilter track to accommodate nominal 2" deep prefilters, shall be an integral component of the housing. The housing shall incorporate a spring-loaded crank-type final filter sealing mechanism. The mechanism shall be geared to exert 700 pounds of pressure against each filter. The clamping frame shall have a continuous flat surface seal to compress all four downstream gasketed surfaces of the downstream seal filter. The final filter locking mechanism shall include a 3/4" socket adapter to facilitate opening or closing the mechanism. Insulated dual access doors shall include high-memory sponge neoprene gasket to facilitate a door-to-filter seal. Each door shall be equipped with adjustable and replaceable UV-resistant positive sealing knobs. The access doors shall be both hinged for swing open operation or designed to be completely removable. The housing shall include static pressure ports (1/8" NPT male) to facilitate pressure drop measurements across prefilter, final filter, or combination thereof.
3. Performance: Manufacturer shall provide evidence of facility certification to ISO 9001:2008.

C. Built-up Bank HEPA Holding Frames

1. Holding frames shall be constructed of 14-gauge galvanized steel. Frames shall be welded and include centering dimples, pre-drilled

- mounting holes, filter sealing flange and swing bolt assemblies. An appropriate number of swing bolts to match air filters shall also be included. Sizes shall be as noted on drawings or other supporting materials.
2. Construction: Filter frame shall be all-welded construction of 14-gauge galvanized steel. The frame shall include pre-drilled mounting holes to align frame-to-frame and ensure built-up bank support. Annular based centering dimples shall be an integral component to assist in proper seating of filter gasket to filter sealing flange. Assembly holes shall be within dimples to recess assembly bolts. Filter securing swing bolt assemblies, of the same construction as the frame, shall be offset to facilitate multiple filter installations. The assembly shall include appropriate swing bolts to match filter depth and equi-bearing clamps to allow uniform filter gasket sealing.
3. Performance: The sealing assembly shall be capable of sealing each element with 30 inch/lbs. of torque to 50% filter gasket compression. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

2.11 INSTRUMENTATION

- A. Magnehelic Differential Pressure Filter Gages: Nominal four inch diameter, zero to two inch water gage, three inch for HEPA range, except for MERV 17 HEPA Final Filters, where the range shall be zero to zero to three inch water gage Gauges shall be flush-mounted in aluminum panel board, complete with static tips, copper or aluminum tubing, and accessory items to provide zero adjustment.
- B. DDC static (differential) air pressure measuring station. Refer to Specification Section 23 09 23 DIRECT DIGITAL CONTROL SYSTEM FOR HVAC
- C. Provide one DDC sensor across each extended surface filter. Provide Petcocks for each gauge or sensor.
- D. Provide one common filter gauge for two-stage filter banks with isolation valves to allow differential pressure measurement.

2.12 HVAC EQUIPMENT FACTORY FILTERS

- A. Manufacturer standard filters within fabricated packaged equipment should be specified with the equipment and should adhere to industry standard.
- B. Cleanable filters are not permitted.
- C. Automatic Roll Type filters are not permitted.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install supports, filters and gages in accordance with manufacturer's instructions.
- B. Label clearly with words "Contaminated Air" on exhaust ducts leading to the HEPA filter housing.

3.2 START-UP AND TEMPORARY USE

- A. Clean and vacuum air handling units and plenums prior to starting air handling systems.
- B. Replace Pre-filters and install clean filter units prior to final inspection as directed by the Contracting Officer Representative.

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SECTION 23 64 00
PACKAGED WATER CHILLERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Scroll air-cooled chillers complete with accessories.

1.2 RELATED WORK

- A. Section 00 72 00, GENERAL CONDITIONS.
- B. Section 01 00 00, GENERAL REQUIREMENTS.
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- E. Section 23 21 23, HYDRONIC PUMPS.
- F. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- G. Section 23 21 13, HYDRONIC PIPING.
- H. Section 23 31 00, HVAC DUCTS and CASINGS
- I. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT.
- J. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
- K. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS
- L. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 DEFINITION

- A. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
- B. BACNET: Building Automation Control Network Protocol, ASHRAE Standard 135.
- C. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- D. FTT-10: Echelon Transmitter-Free Topology Transceiver.

1.4 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, and comply with the following.
- B. Refer to PART 3 herein after and Section 01 00 00, GENERAL REQUIREMENTS for test performance.

- C. Comply with AHRI requirements for testing and certification of the chillers.
- D. Refer to paragraph, WARRANTY, Section 00 72 00, GENERAL CONDITIONS, except as noted below:
 - 1. Provide a 5-year motor, and compressor warranty to include materials, parts and labor.
- E. Refer to OSHA 29 CFR 1910.95(a) and (b) for Occupational Noise Exposure Standard
- F. Refer to ASHRAE Standard 15, Safety Standard for Refrigeration System, for refrigerant vapor detectors and monitor.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
 - 370-01.....Sound Rating of Large Outdoor Refrigerating and Air-Conditioning Equipment
 - 495-1999 (R2002).....Refrigerant Liquid Receivers
 - 550/590-03.....Standard for Water Chilling Packages Using the Vapor Compression Cycle
 - 560-00.....Absorption Water Chilling and Water Heating Packages
 - 575-94.....Methods for Measuring Machinery Sound within Equipment Space
- C. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):
 - ANSI/ASHRAE-15-2007....Safety Standard for Mechanical Refrigeration Systems
 - GDL 3-1996.....Guidelines for Reducing Emission of Halogenated Refrigerants in Refrigeration and Air-Conditioning Equipment and Systems
- D. American Society of Mechanical Engineers (ASME):
 - 2007ASME Boiler and Pressure Vessel Code, Section VIII, "Pressure Vessels - Division 1"
- E. American Society of Testing Materials (ASTM):
 - C 534/ C 534M-2008.....Preformed, Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form

C 612-04.....Mineral-fiber Block and Board Thermal
Insulation

- F. National Electrical Manufacturing Association (NEMA):
250-2008.....Enclosures for Electrical Equipment (1000 Volts
Maximum)
- G. National Fire Protection Association (NFPA):
70-2008.....National Electrical Code
- H. Underwriters Laboratories, Inc. (UL):
1995-2005..... Heating and Cooling Equipment

1.6 SUBMITTALS

- A. Submit in accordance with Specification Section 01 33 23, SHOP
DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data.
1. scroll water chillers, including motor starters, control panels,
and vibration isolators, and remote condenser data shall include the
following:
 - a. Rated capacity.
 - b. Pressure drop.
 - c. Efficiency at full load and part load WITHOUT applying any
tolerance indicated in the AHRI 550/590/Standard.
 - d. Refrigerant
 - e. Fan performance (Air-Cooled Chillers only.)
 - f. Accessories.
 - g. Installation instructions.
 - h. Start up procedures.
 - i. Wiring diagrams, including factor-installed and field-installed
wiring.
 - j. Sound/Noise data report. Manufacturer shall provide sound
ratings. Noise warning labels shall be posted on equipment.
 - l. Refrigerant vapor detectors and monitors.
- C. Maintenance and operating manuals for each piece of equipment in
accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- D. Run test report for all chillers.
- E. Product Certificate: Signed by chiller manufacturer certifying that
chillers furnished comply with AHRI requirements. The test report shall
include calibrated curves, calibration records, and data sheets for the
instrumentation used in factory tests.

PART 2 - PRODUCTS

2.1 SCROLL AIR-COOLED WATER CHILLERS

- A. General: Factory-assembled and-tested scroll water chillers, complete with evaporator, compressors, motor, starters, integral condenser, and controls mounted on a welded steel base. The chiller unit shall consist of two compressors minimum, but not more than eight, mounted on a single welded steel base. Where compressors are paralleled, not more than two shall be so connected and not less than two independent refrigerant circuits shall be provided. Chiller shall be capable of operating one of the following refrigerants: HCFC-134a or HCFC-410a.
- B. Performance: Provide the capacity as shown on the drawings. Part load and full load efficiency ratings of the chiller shall not exceed those shown on the drawings.
- C. Capacity of a single air-cooled chiller shall not exceed 250 Tons (Standard AHRI Conditions).
- D. Applicable Standard: Chillers shall be rated and certified according to AHRI 550/590, and shall be stamped in compliance with AHRI certification.
- E. Acoustics: Sound pressure levels shall not exceed the following specified levels. The manufacturer shall provide sound treatment if required to comply with the specified maximum levels. Testing shall be in accordance with AHRI requirements.

Overall

Sound Power Level 89 dBA

Sound Pressure Level 63 dBA

- F. Compressor (Scroll Type): Three dimensional, positive-displacement, hermetically sealed design, with suction and discharge valves, crankcase oil heater and suction strainer. Compressor shall be mounted on vibration isolators. Rotating parts shall be factory balanced. Lubrication system shall consist of reversible, positive displacement pump, strainer, oil level sight glass, and oil charging valve. Capacity control shall be by on-off compressor cycling of single and multiple compressors.

- G. Refrigerants Circuit: Each circuit shall contain include an expansion valve, refrigerant charging connections, hot-gas muffler, compressor suction and discharge shutoff valves, replaceable-core filter drier, sight glass with moisture indicator, liquid-line solenoid valve and insulated suction line.
- H. Refrigerant and Oil: Sufficient volume of dehydrated refrigerant and lubricating oil shall be provided to permit maximum unit capacity operation before and during tests. Replace refrigerant charge lost during the warranty period, due to equipment failure, without cost to the Government.
- I. Condenser:
1. Air-cooled condenser as shown on the drawings and specified hereinafter.
 2. Integral Condenser: Condenser coils shall be extended surface fin and tube type, seamless copper tubes with aluminum fins **OR** **Microchannel all aluminum brazed fin construction.** For corrosion protection, see Paragraph 2.7 below. Condenser coils shall be factory air tested at 450 psig. Condenser fans shall be propeller type, directly connected to motor shaft. Fans shall be statically and dynamically balanced, with wire safety guards. Condenser fan motors with permanently lubricated ball bearings and three-phase thermal overload protection. Unit shall start 0°F with external damper assemblies. Units shall have grilles factory mounted to prevent damage to coil surfaces.
- I. Evaporator: Brazed plate and frame type heat exchanger design. Brazed plate evaporator shall be constructed of stainless steel with copper brazing material. The evaporator shall be designed for a minimum of 1.5 times the working pressure produced by the water system, but not less than 150 psig. Refrigerant side working pressure shall comply with ASHRAE Standard 15.
- J. Insulation: Evaporator, suction piping, compressor, and all other parts subject to condensation shall be insulated with 0.75 inch minimum thickness of flexible-elastomeric thermal insulation, complying with ASTM C534.
- K. Controls: Chiller shall be furnished with unit mounted, stand-alone, microprocessor-based controls in NEMA 3R enclosure, hinged and lockable, factory wired with a single point power connection and

separate control circuit. The control panel provide chiller operation, including monitoring of sensors and actuators, and shall be furnished with light emitting diodes or liquid-crystal display keypad.

1. Following shall display as a minimum on the panel:
 - a. Date and time.
 - b. Outdoor air temperature.
 - c. Operating and alarm status.
 - d. Entering and leaving water temperature-chilled water
 - e. Operating set points-temperature and pressure.
 - f. Refrigerant temperature and pressure.
 - g. Operating hours.
 - h. Number of starts.
 - i. Current limit set point.
 - j. Maximum motor amperage (percent).
2. Control Functions:
 - a. Manual or automatic startup and shutdown time schedule.
 - b. Condenser water temperature.
 - c. Entering and leaving chilled water temperature and control set points.
 - d. Automatic lead-lag switch.
3. Safety Functions: Following conditions shall shut down the chiller and require manual reset to start:
 - a. Loss of chilled water flow.
 - b. Loss of condenser water flow (for water-cooled chillers only).
 - c. Low chilled water temperature.
 - d. Compressor motor current-overload protection.
 - e. Freeze protection (for air-cooled chillers).
 - f. Starter fault.
 - g. High or low oil pressure.
 - h. Recycling pumpdown.
4. BAS Integration: The chiller shall have the capability to integrate to the Building Automation System.
 - a. Integration shall be via BACnet IP or BACnet MS/TP.
 - b. Communication card shall be factory installed and configured.
Communication speed shall adjustable to match BAS.
 - c. All points listed in parts 1 & 2 above shall be available via integration (at a minimum).

- d. All setpoints shall be read/write capable by the BAS via integration
- L. The chiller control panel shall provide leaving chilled water temperature reset based on return water temperature.
- M. Auxiliary hydronic system and the chiller(s) shall be interlocked to provide time delay and start sequencing as indicated on control drawings.
- N. Motor: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Compressor motor furnished with the chiller shall be in accordance with the chiller manufacturer and the electrical specification Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT. Starting torque of motors shall be suitable for driven machines.
- O. Motor Starter: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Provide a starter in NEMA I enclosure, designed for floor or unit mounted chiller using multiple compressors, with the lead compressor starting at its minimum capacity may be provided with across-the-line starter. See Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for additional requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for concrete equipment bases, anchor-bolt sizes and locations, piping and electrical to verify actual locations and sizes before chiller installation and other conditions that might affect chiller performance, maintenance, and operation. Equipment locations shown on drawings are approximate. Determine exact locations before proceeding with installation.

3.2 EQUIPMENT INSTALLATION

- A. Install chiller on concrete base with isolation pads or vibration isolators.
 - 1. Concrete base is specified in Section 03 30 00, CAST-IN-PLACE CONCRETE
 - 2. Vibration isolator types and installation requirements are specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
 - 3. Anchor chiller to concrete base according to manufacturer's written instructions.

4. Charge the chiller with refrigerant, if not factory charged.
 5. Install accessories and any other equipment furnished loose by the manufacturer, including remote starter, remote control panel, and remote flow switches, according to the manufacturer written instructions and electrical requirements.
 6. Chillers shall be installed in a manner as to provide easy access for tube pull and removal of compressor and motors etc.
- B. Install thermometers and gages as recommended by the manufacturer and/or as shown on drawings.
- C. Piping Connections:
1. Make piping connections to the chiller for chilled water, condenser water, and other connections as necessary for proper operation and maintenance of the equipment.
 2. Make equipment connections with flanges and couplings for easy removal and replacement of equipment from the equipment room.

3.3 STARTUP AND TESTING

- A. Engage manufacturer's factory-trained representative to perform startup and testing service.
- B. Inspect, equipment installation, including field-assembled components, and piping and electrical connections.
- C. After complete installation startup checks, according to the manufacturers written instructions, do the following to demonstrate to the VA that the equipment operate and perform as intended.
1. Check refrigerant charge is sufficient and chiller has been tested for refrigerant leak.
 2. Check bearing lubrication and oil levels.
 3. Verify proper motor rotation.
 4. Verify pumps associated with chillers are installed and operational.
 5. Verify thermometers and gages are installed.
 6. Operate chiller for run-in-period in accordance with the manufacturer's instruction and observe its performance.
 7. Check and record refrigerant pressure, water flow, water temperature, and power consumption of the chiller.
 8. Test and adjust all controls and safeties. Replace or correct all malfunctioning controls, safeties and equipment as soon as possible to avoid any delay in the use of the equipment.
 9. Verify BACnet communication is operational with Building Automation System. Work with controls contractor to set communication address,

determine pertinent points to map into system and test read/write capability of setpoints.

10. Prepare a written report outlining the results of tests and inspections, and submit it to the VA.

D. Engage manufacturer's certified factory trained representative to provide training for 8 hours for the VA maintenance and operational personnel to adjust, operate and maintain equipment, including self-contained breathing apparatus.

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SECTION 23 73 00
INDOOR CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Air handling units including integral components specified herein.
- B. Definitions: Air Handling Unit (AHU): A factory fabricated and tested assembly of modular sections consisting of housed-centrifugal fan with V-belt drive or plenum fans with direct-drive, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

1.2 RELATED WORK

- A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Sound and vibration requirements: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- C. Piping and duct insulation: Section 23 07 11, HVAC INSULATION.
- D. Piping and valves: Section 23 21 13 / 23 22 13, HYDRONIC PIPING / STEAM AND CONDENSATE HEATING PIPING.
- E. Heating and cooling coils and pressure requirements: Section 23 82 16, AIR COILS.
- F. Return and exhaust fans: Section 23 34 00, HVAC FANS.
- G. Requirements for flexible duct connectors and sound absorbing duct lining, and air leakage: Section 23 31 00, HVAC DUCTS and CASINGS.
- H. Air filters and filters' efficiency: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- I. HVAC controls: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- J. Testing, adjusting and balancing of air and water flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- K. Types of motors: Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC.
- L. Types of motor starters: Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
- M. General Commissioning: Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS
- N. HVAC Commissioning: Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS

INDOOR CENTRAL STATION AIR HANDLING UNITS

1.3 QUALITY ASSURANCE

- A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Air Handling Units Certification
 - 1. Air Handling Units with Housed Centrifugal Fans: The air handling units shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
 - 2. Air Handling Units with Plenum Fans:
 - a. Air Handling Units with a single Plenum Fan shall be certified in accordance with AHRI 430 and tested/rated in accordance with AHRI 260.
 - b. Air handling Units with Multiple Fans in an Array shall be tested and rated in accordance with AHRI 430 and AHRI 260.
- C. Heating, Cooling, and Air Handling Capacity and Performance Standards: AHRI 430, AHRI 410, ASHRAE 51, and AMCA 210.
- D. Performance Criteria:
 - 1. The fan BHP shall include all system effects for all fans and v-belt drive losses for housed centrifugal fans.
 - 2. The fan motor shall be selected within the rated nameplate capacity, without relying upon NEMA Standard Service Factor.
 - 3. Select the fan operating point as follows:
 - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point.
 - b. Air Foil, Backward Inclined, or Tubular Fans Including Plenum Fans: At or near the peak static efficiency but at an appropriate distance from the stall line.
 - 4. Operating Limits: AMCA 99 and Manufacturer's Recommendations.
- E. Units shall be factory-fabricated, assembled, and tested by a manufacturer, in business of manufacturing similar air-handling units for at least five (5) years.

1.4. SUBMITTALS:

- A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish a complete submission for all air handling units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.
- B. Manufacturer's Literature and Data:

INDOOR CENTRAL STATION AIR HANDLING UNITS

1. Submittals for AHUs shall include fans, drives, motors, coils, humidifiers, mixing box with outside/return air dampers, filter housings, and all other related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, diffusion plates, flexible connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil etc).
 2. Submittal drawings of section or component only will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.
 3. Submit sound power levels in each octave band for the inlet and discharge of the fan and at entrance and discharge of AHUs at scheduled conditions. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
 4. Provide fan curves showing cubic feet per minute, static pressure, efficiency, and horsepower for design point of operation and at maximum design cubic feet per minute.
 5. Submit total fan static pressure, external static pressure, for AHU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.
- C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.
- D. Submit written test procedures two weeks prior to factory testing.
Submit written results of factory tests for approval prior to shipping.

- E. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.
1. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and/or road salt.
 2. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.
 3. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets etc.) will be included to assemble unit on site (see section 2.1.A4).
 4. Lifting lugs will be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air-Conditioning, Heating, and Refrigeration Institute (AHRI)/(ARI):
- 410-01.....Standard for Forced-Circulation Air-Heating and
Air-Cooling Coils
- 430-09.....Central Station Air Handling Units
- C. Air Movement and Control Association International, Inc. (AMCA):
- 210-07.....Laboratory Methods of Testing Fans for Rating
- D. American Society of Heating, Refrigerating and Air-conditioning
Engineers, Inc. (ASHRAE):
- 170-2008.....Ventilation of Health Care Facilities
- E. American Society for Testing and Materials (ASTM):
- ASTM B117-07a.....Standard Practice for Operating Salt Spray
(Fog) Apparatus

ASTM D1654-08.....Standard Test Method for Evaluation of Painted
or Coated Specimens Subjected to Corrosive
Environments

ASTM D1735-08.....Standard Practice for Testing Water Resistance
of Coatings Using Water Fog Apparatus

ASTM D3359-08.....Standard Test Methods for Measuring Adhesion by
Tape Test

F. Military Specifications (Mil. Spec.):

MIL-P-21035B-2003.....Paint, High Zinc Dust Content, Galvanizing
Repair (Metric)

G. National Fire Protection Association (NFPA):

NFPA 90A.....Standard for Installation of Air Conditioning
and Ventilating Systems, 2009

H. Energy Policy Act of 2005 (P.L.109-58)

PART 2 - PRODUCTS

2.1 AIR HANDLING UNITS

A. General:

1. AHUs shall be fabricated from insulated, solid double-wall galvanized steel without any perforations in draw-through configuration. Casing shall be fabricated as specified in section 2.1.C.2. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.90 oz. of zinc per square foot (G90). Aluminum constructed units, subject to VA approval, may be used in place of galvanized steel. The unit manufacturer shall provide published documentation confirming that the structural rigidity of aluminum air-handling units is equal or greater than the specified galvanized steel.
2. The contractor and the AHU manufacturer shall be responsible for ensuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
3. AHUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components

INDOOR CENTRAL STATION AIR HANDLING UNITS

and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested, and then split to accommodate shipment and job site rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.

4. The AHU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a factory-trained and qualified local representative at the job site to supervise the assembly and to assure that the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation to the Contracting Officer that the local representative has provided services of similar magnitude and complexity on jobs of comparable size. If a local representative cannot be provided, the manufacturer shall provide a factory representative.
5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections may use a more permanent gasketing method provided they are not disassembled.
6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 8 inch WG or higher.

B. Base:

1. Provide a heavy-duty steel base for supporting all major AHU components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 5 inch high 10 Gauge steel base rails. Welded or bolted cross members shall be provided as required for lateral stability. Contractor shall provide supplemental steel supports as required to obtain proper operation heights for cooling coil condensate drain trap and steam humidifier condensate return trap as shown on drawings.

2. AHUs shall be completely self-supporting for installation on concrete housekeeping pad, steel support pedestals, or suspended as shown on drawings.
3. The AHU bases not constructed of galvanized steel shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

C. Casing (including wall, floor and roof):

1. General: AHU casing shall be constructed as solid double wall, galvanized steel insulated panels without any perforations, integral of or attached to a structural frame. The thickness of insulation, mode of application and thermal breaks shall be such that there is no visible condensation on the exterior panels of the AHU located in the non-conditioned spaces.

2. Casing Construction:

Table 2.1.C.2

Outer Panel	22 Gage Minimum
Inner Panel	22 Gage Minimum
Insulation	Foam
Thickness	2 inch Minimum
Density	3.0 lb/ft ³ Minimum
Total R Value	13.0 ft ² .°F.hr/Btu Minimum

3. Casing Construction (Contractor's Option):

Table 2.1.C.3

Outer Panel	18 Gage Minimum
Inner Panel	20 Gage Minimum
Insulation	Fiberglass
Thickness	2 inch Minimum
Density	1.5 lb/ft ³ Minimum
Total R Value	8.0 ft ² .°F.hr/Btu Minimum

4. Blank-Off: Provide blank-offs as required to prevent air bypass between the AHU sections, around coils, and filters.
5. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed

around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.

6. Access Doors: Provide in each access section and where shown on drawings. Show single-sided and double-sided access doors with door swings on the floor plans. Doors shall be a minimum of 2 inch thick with same double wall construction as the unit casing. Doors shall be a minimum of 24 inches wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 6 feet. Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, mixing box, humidifier coil section shall include a minimum 6 inch x 6 inch double thickness, with air space between the glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.
 - a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 100 lb weight hung on latch side of door.
 - b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 45 degrees further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 8 inch WG.
 - c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.
7. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting.

No cutting by torches will be allowed. Neatly seal all openings airtight.

D. Floor:

1. Unit floor shall be level without offset space or gap and designed to support a minimum of 100 lbs per square foot distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which may contain water or condensate, shall be watertight with drain pan.
2. Where indicated, furnish and install floor drains, flush with the floor, with nonferrous grate cover and stub through floor for external connection.

E. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least 1.7 inches and shall handle all condensate without overflowing. Drain pan shall be double-wall, double sloping type, and fabricated from stainless (304) with at least 2 inch thick insulation sandwiched between the inner and outer surfaces. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water will be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.

1. An intermediate, stainless-steel (304) condensate drip pan with copper downspouts shall be provided on stacked cooling coils. Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.
2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.
3. Installation, including frame, shall be designed and sealed to prevent blow-by.

F. Housed Centrifugal Fan Sections:

1. Fans shall be minimum Class II construction, double width, double inlet centrifugal, air foil, backward inclined or forward curved type, factory balanced and rated in accordance with AMCA 210 or

- ASHRAE 51. Provide self-aligning, pillow block, regreasable ball-type bearings selected for a B (10) life of not less than 50,000 hours and an L (50) average fatigue life of 200,000 hours per AFBMA Standard 9. Extend bearing grease lines to motor and drive side of fan section. Fan shall be located in airstream to assure proper air flow.
2. Provide internally vibration isolated fan, motor and drive, mounted on a common integral bolted or welded structural steel base with adjustable motor slide rail with locking device. Provide vibration isolators and flexible duct connections at fan discharge to completely isolate fan assembly. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT, for additional requirements.
 3. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.20 inch per second RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).
- G. Fan Motor, Drive, and Mounting Assembly (Housed Centrifugal Fans):
1. Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications on AHUs where this type of drive is indicated. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
 2. Fan drive and belts shall be factory mounted with final alignment and belt adjustment to be made by the Contractor after installation.

Drive and belts shall be as specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide additional drive(s) if required during balancing, to achieve desired airflow.

H. Plenum Fans - Single and/or Multiple Fans in an Array:

1. General: Fans shall be Class II (minimum) construction with single inlet, aluminum wheel and stamped air-foil aluminum bladed. The fan wheel shall be mounted on the directly-driven motor shaft in AMCA Arrangement
2. Fans shall be dynamically balanced and internally isolated to minimize the vibrations. Provide a steel inlet cone for each wheel to match with the fan inlet. Locate fan in the air stream to assure proper flow. The fan performance shall be rated in accordance with AMCA 210 or ASHRAE 51.
3. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.20 inch per second RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC. Following fan assembly, the complete fan assembly balance shall be tested using an electronic balance analyzer with a tunable filter and stroboscope. Vibration measurements shall be taken on each motor bearing housing in the vertical, horizontal, and axial planes (5 total measurements, 2 each motor bearing and 1 axial).
4. The plenum fans shall be driven by variable speed drives with at least one back-up drive as shown in the design documents. Use of a drive with bypass is not permitted.
5. Fan Accessories
 - a. Fan Airflow Measurement: Provide an airflow measuring device integral to the fan to measure air volume within +/- 5 percent accuracy. The probing device shall not be placed in the airflow path to stay clear of turbulence and avoid loss of performance.

I. Fan Motor, Drive, and Mounting Assembly (Plenum Fans):

Fan Motor and Drive: Motors shall be premium energy efficient type, as mandated by the Energy Policy Act of 2005, with efficiencies as shown

in the Specifications Section 23 05 12 (General Motor Requirements For HVAC and Steam Equipment), on drawings and suitable for use in variable frequency drive applications. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS

- J. Mixing Boxes: Mixing box shall consist of casing and outdoor air and return air dampers in opposed blade arrangement with damper linkage for automatic operation. Coordinate damper operator with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Dampers shall be of ultra-low leak design with metal compressible bronze jamb seals and extruded vinyl edge seals on all blades. Blades shall rotate on stainless steel sleeve bearings or bronze bushings. Leakage rate shall not exceed 5 CFM per square foot at 1 inch WG and 9 CFM per square foot at 4 inch WG DDC operators shall be furnished and mounted in an accessible and easily serviceable location by the air handling unit manufacturer at the factory. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- K. Blenders: Construction of the blender section shall be of welded aluminum 0.081 inch thick framing and turbulators. The mixer shall have no moving parts and shall contain a primary set of directional changing vanes, a secondary set of turbulator vanes, and a cone design for mixing of air streams. Certify blender performance to achieve no more than a 5°F variation across the cross section of the AHU measured 12 inches downstream of the blender over a face velocity range of 200-800 FPM.
- L. Filter Section: Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES, for filter requirements.
1. Filters including one complete set for temporary use at site shall be provided independent of the AHU. The AHU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The AHU manufacturer shall be responsible for furnishing temporary filters (pre-filters and after-filters, as shown on drawings) required for AHU testing.
 2. Factory-fabricated filter section shall be of the same construction and finish as the AHU casing including filter racks and hinged double wall access doors. Filter housings shall be constructed in

accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.

- M. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain, and vent piping connections. Refer to Drawings and Section 23 82 16, AIR COILS for additional coil requirements.
1. Water Coils, Including Glycol-Water.
- N. Humidifier: When included in design, coordinate the humidification requirements with section 23 22 13 Steam and Condensate Heating Piping. Provide air-handling unit-mounted humidification section with stainless steel drain pan of adequate length to allow complete absorption of water vapor. Provide stainless steel dispersion panel or distributors as indicated, with stainless steel supports and hardware.
- O. Discharge Section:
Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.
- P. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.
1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, humidifier and any section over 12 inch wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
 2. Install compatible 100 watt bulb in each light fixture.
 3. Provide a convenience duplex receptacle next to the light switch.
 4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install air handling unit in conformance with ARI 435.

INDOOR CENTRAL STATION AIR HANDLING UNITS

- B. Assemble air handling unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air handling units clean prior to operation.
- C. Leakage and test requirements for air handling units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C_L) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.
- D. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- E. Seal and/or fill all openings between the casing and AHU components and utility connections to prevent air leakage or bypass.

3.2 STARTUP SERVICES

- A. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.
- B. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.
- C. An authorized factory representative should start up, test and certify the final installation and application specific calibration of control components. Items to be verified include fan performance over entire operating range, noise and vibration testing, verification of proper alignment, overall inspection of the installation, Owner/Operator training, etc.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 82 00
CONVECTION HEATING AND COOLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

Fan-coil units, unit heaters, cabinet unit heaters, convectors and finned-tube radiation

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Noise requirements.
- C. Section 23 21 13, HYDRONIC PIPING: Heating hot water and chilled water piping.
- D. Section 23 31 00, HVAC DUCTS and CASINGS: Ducts and flexible connectors.
- E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.
- F. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Flow rates adjusting and balancing.
- G. Section 23 82 16, AIR COILS: Additional coil requirements.
- H. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.
- I. Section 01 09 00 - GENERAL COMMISSIONING REQUIREMENTS

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Fan-Coil units.
 - 2. Unit heaters.
 - 3. Cabinet unit heaters.
 - 4. Convectors.
 - 5. Finned-tube radiation.
- C. Certificates:

CONVECTION HEATING AND COOLING UNITS

1. Compliance with paragraph, QUALITY ASSURANCE.
2. Compliance with specified standards.
- D. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.
- E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute / Air Conditioning, Heating and Refrigeration Institute (ANSI/AHRI):
440-08.....Performance Rating of Room Fan Coils
National Fire Protection Association (NFPA):
90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems
70-11.....National Electrical Code
- C. Underwriters Laboratories, Inc. (UL):
181-08.....Standard for Factory-Made Air Ducts and Air
Connectors
1995-05.....Heating and Cooling Equipment

1.6 GUARANTY

In accordance with FAR clause 52.246-21

PART 2 - PRODUCTS

2.1 ROOM FAN-COIL UNITS

- A. Capacity Certification: AHRI 440.
- B. Safety Compliance: NEC compliant and UL listed.
- C. Noise Levels: Operating at full cooling capacity, sound power level shall not exceed by more than 5 dB the numerical value of sound pressure levels associated with noise criteria specified in Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT. Select units at intermediate speed, for compliance with the noise criteria.
- D. Chassis: Galvanized steel, acoustically and thermally insulated to attenuate noise and prevent condensation.

CONVECTION HEATING AND COOLING UNITS

- E. Cabinet: Minimum 18 gage steel reinforced and braced. Arrange components and provide adequate space for installation of piping package and control valves. Finish shall be factory-baked enamel in manufacturer's standard color on all exposed surfaces.
1. Horizontal Unit: Provide Exposed type as shown. Provide supports and vibration isolators for horizontal units as recommended by the manufacturer.
 - a. Exposed Units: Fully enclosed cabinet with hinged bottom access panel with cam-lock fasteners. Provide stamped integral inlet and discharged grilles in front of cabinet.
- F. Fans: Centrifugal, forward curved, double width type wheels, galvanized steel or polyester resin construction, statically and dynamically balanced, direct driven.
1. Motors: Premium efficiency, 3-speed permanent split capacitor type with integral thermal overload protection, for operation at not more than 1200 RPM.
 2. Provide a fan speed selector switch, with off, low, medium, and high positions. Switch shall have a set of auxiliary contacts which are open when the switch is in the "off" position and closed when the switch in any of the other positions. On vertical units, mount switch in a junction box in the cabinet of each unit. On ceiling-suspended horizontal and concealed units, switch shall be wall mounted.
- G. Cooling and Heating Coils:
1. Hydronic (two separate coils for cooling and heating): Copper tubes, three-eighths inch minimum inside diameter, not less than 0.017 inch thick with copper or aluminum fins. Coils shall be pressure tested for bursting and strength in accordance with Underwriters Laboratories, Inc., requirements for pressure tested coils, and shall be designed to provide adequate heat transfer capacity. Provide manual air vent at high point of each coil and drain at each low point.
- H. Piping Package: Factory furnished with unit by the manufacturer or field-installed by the contractor to fit control valves provided by the controls supplier. Submit manufacturer's detailed drawings of the piping in the end compartments for approval prior to fabrication of the

piping packages. Provide ball stop valves on the supply and return pipes and balancing fittings on the return pipes.

- I. Drain pans: Furnish galvanized steel with solderless drain connections and molded polystyrene foam insulating liner:
 - 1. Auxiliary drain pan: Located under control valve and piping within the unit enclosure to prevent dripping.
- J. Air Filter: Manufacturer's standard throwaway type, not less than 1 inch thick, MERV 7, supported to be concealed from sight and be tight fitting to prevent air by-pass. Filters shall have slide out frames and be easily replaced without removing enclosure or any part thereof.
- K. Control valves and remote wall mounted space thermostats are to be field installed. Provide two-way modulating control valves unless shown or specified otherwise.

2.2 UNIT HEATERS

- A. General: Horizontal or vertical discharge type for steam, hot water or electric heating medium, as indicated.
- B. Casing: Steel sheet, phosphatized to resist rust and finished in baked enamel. Provide hanger supports.
- C. Fan: Propeller type, direct driven by manufacturer's standard electric motor. Provide resilient mounting. Provide fan guard for horizontal discharge units.
- D. Discharge Air Control:
 - 1. Horizontal discharge: Horizontal, adjustable louvers.
 - 2. Vertical discharge: Radial louver diffuser.
- E. Hot Water Coil: Aluminum fins bonded to seamless copper tubing by mechanical expansion of the tubing, designed for 75 psig steam working pressure.
- F. Controls: Provide field installed remote wall mounted line voltage electric unit mounted return air thermostats, where shown or specified to control the unit fan.

2.3 CABINET UNIT HEATERS

- A. General: Vertical or horizontal type for steam, hot water or electric heating medium, as indicated.
- B. Cabinet: Not less than 18 gage steel with front panel for vertical units and hinged front panel for horizontal units. Finish on exposed cabinet shall be factory-baked enamel in manufacturer's standard color

CONVECTION HEATING AND COOLING UNITS

as selected by the Architect. Provide 3-inch high sub-base for vertical floor mounted units.

- C. Fan: Centrifugal blower, direct driven by a single phase, two-speed, electric motor with inherent overload protection. Provide resilient motor/fan mount.
- D. Filter: Manufacturer's standard, one-inch thick, throwaway type MERV 7 filters.
- E. Steam or Hot Water Coil: Aluminum fins bonded to seamless copper tubing by mechanical expansion of the tubing, designed for 75 psi steam working pressure.

2.4 WALL-MOUNTED UNIT HEATER

- A. General: Electric heat, fan driven, thermostatic control, UL listed.
- B. Enclosure:
 - 1. Wall box: Not less than 18 gage steel, recessed type.
 - 2. Ribbed 16 gage steel front cover.
 - 3. Closely spaced discharge louvers.
 - 4. Concealed screws for locking trim frame to front cover.
 - 5. Finished in baked enamel of manufacturer's standard color with satin finish anodized aluminum trim frame.
- C. Heating Elements: Steel sheath enclosed finned-tube type.
- D. Integral Controls:
 - 1. Two-pole terminal block.
 - 2. Built-in fan delay switch.
 - 3. Automatic reset line voltage internal thermal overheats protection.
 - 4. Built-in thermostat comfort control with adjustment range between 30-90 degrees F, and manually set "No Heat" position; tamper resistant adjustment by inserting screwdriver through front cover louvers.

2.5 CONVECTORS

- A. Ratings: In accordance with AHRI 445.
- B. Enclosure: Steel panels, minimum 18 gage front and 20 gage back and sides. Provide baked enamel finish in standard manufacturer's colors as selected by the Architect. Provide easy access to heating elements, valves and controls.
 - 1. Fully recessed units: Flanged enclosure with 1/2-inch thick fiber-glass insulation on the back. Provide one-piece front panel with integral inlet and outlet grilles.

CONVECTION HEATING AND COOLING UNITS

2. Wall hung and freestanding units: Sloping top design.
- C. Hydronic/Steam Heating Elements: Copper tubing expanded into cast iron or cast brass headers and aluminum fins with integral collars bonded by mechanical expansion of tubing. Elements shall withstand 100 psig air pressure when factory tested under water.
- D. Electric Heating Elements (Wall Hung and Freestanding Units):
 1. Cal-rod electric resistance type inside aluminum tubes, mechanically expanded into fins and suspended between junction boxes. Provide capillary type automatic reset thermal cutout for immediate overheat protection. Front panel temperature shall not exceed 130 degrees F. Units shall be UL approved.
 2. Unit mounted temperature control: Two stage (low/high/off) line or low voltage thermostat with control relays.
- E. Provide field installed remote wall mounted line or low voltage electric unit mounted return air thermostats, where shown or specified on hot water units to operate the unit control valve.

2.6 FINNED-TUBE RADIATION

- A. Ratings: Certified under the I=B=R program of the Gas Appliance Manufacturer's Association.
- B. Enclosures: 16 gage steel, sloping top, designed for wall mounting. Provide baked enamel finish in standard manufacturer's colors as selected by the Architect. End plates and corner pieces shall be die-formed with round edges and fit flush with enclosure surface. Where continuous wall-to-wall installations are shown on the drawings provide all fillers, corner fittings, sleeves, end caps and other accessories, which shall have the same profile as the basic unit. Provide access panels or extensions where required for access to valves, or traps shown on the drawings.
- C. Hydronic/Steam Heating Elements: Steel pipe or nonferrous tubing with fins mechanically bonded by mechanical expansion of the tube. Elements shall be positively positioned front-to-back with provisions for silent horizontal expansion and contraction.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.

CONVECTION HEATING AND COOLING UNITS

- B. Handle and install units in accordance with manufacturer's written instructions.
- C. Support units rigidly so they remain stationary at all times. Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.
- D. Install fiberglass blanket insulation with a minimum R value of 8 above hydronic radiant panels.

3.2 OPERATIONAL TEST

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

3.3 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 82 00
CONVECTION HEATING AND COOLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

Unit heaters, cabinet unit heaters, and finned-tube radiation

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT: Noise requirements.
- C. Section 23 21 13, HYDRONIC PIPING: Heating hot water.
- D. Section 23 31 00, HVAC DUCTS and CASINGS: Ducts and flexible connectors.
- E. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Valve operators.
- F. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC: Flow rates adjusting and balancing.
- G. Section 23 82 16, AIR COILS: Additional coil requirements.
- H. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.
- I. Section 01 09 00 - GENERAL COMMISSIONING REQUIREMENTS

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Unit heaters.
 - 2. Cabinet unit heaters.
 - 3. Finned-tube radiation.
- C. Certificates:
 - 1. Compliance with paragraph, QUALITY ASSURANCE.
 - 2. Compliance with specified standards.
- D. Operation and Maintenance Manuals: Submit in accordance with paragraph, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.

CONVECTION HEATING AND COOLING UNITS

- E. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute / Air Conditioning, Heating and Refrigeration Institute (ANSI/AHRI):
- 440-08.....Performance Rating of Room Fan Coils
- National Fire Protection Association (NFPA):
- 90A-09.....Standard for the Installation of Air
Conditioning and Ventilating Systems
- 70-11.....National Electrical Code
- C. Underwriters Laboratories, Inc. (UL):
- 181-08.....Standard for Factory-Made Air Ducts and Air
Connectors
- 1995-05.....Heating and Cooling Equipment

1.6 GUARANTY

In accordance with FAR clause 52.246-21

PART 2 - PRODUCTS

2.1 UNIT HEATERS

- A. General: Horizontal or vertical discharge type for hot water.
- B. Casing: Steel sheet, phosphatized to resist rust and finished in baked enamel. Provide hanger supports.
- C. Fan: Propeller type, direct driven by manufacturer's standard electric motor. Provide resilient mounting. Provide fan guard for horizontal discharge units.
- D. Discharge Air Control:
1. Horizontal discharge: Horizontal, adjustable louvers.
 2. Vertical discharge: Radial louver diffuser.
- E. Hot Water Coil: Aluminum fins bonded to seamless copper tubing by mechanical expansion of the tubing, designed for 75 psig steam working pressure.

2.2 CABINET UNIT HEATERS

- A. General: Vertical or horizontal type for hot water.
- B. Cabinet: Not less than 18 gage steel with front panel for vertical units and hinged front panel for horizontal units. Finish on exposed cabinet shall be factory-baked enamel in manufacturer's standard color as selected by the Architect. Provide 3-inch high sub-base for vertical floor mounted units.
- C. Fan: Centrifugal blower, direct driven by a single phase, two-speed, electric motor with inherent overload protection. Provide resilient motor/fan mount.
- D. Filter: Manufacturer's standard, one inch thick, throwaway type MERV 7 filters.
- E. Hot Water Coil: Aluminum fins bonded to seamless copper tubing by mechanical expansion of the tubing, designed for 75 psi steam working pressure.

2.3 FINNED-TUBE RADIATION

- A. Ratings: Certified under the I=B=R program of the Gas Appliance Manufacturer's Association.
- B. Enclosures: 16 gage steel, sloping top, designed for wall mounting. Provide baked enamel finish in standard manufacturer's colors as selected by the Architect. End plates and corner pieces shall be die-formed with round edges and fit flush with enclosure surface. Where continuous wall-to-wall installations are shown on the drawings provide all fillers, corner fittings, sleeves, end caps and other accessories, which shall have the same profile as the basic unit. Provide access panels or extensions where required for access to valves, or traps shown on the drawings.
- C. Hydronic Heating Elements: Steel pipe or nonferrous tubing with fins mechanically bonded by mechanical expansion of the tube. Elements shall be positively positioned front-to-back with provisions for silent horizontal expansion and contraction.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.
- B. Handle and install units in accordance with manufacturer's written instructions.

CONVECTION HEATING AND COOLING UNITS

- C. Support units rigidly so they remain stationary at all times.
Cross-bracing or other means of stiffening shall be provided as necessary. Method of support shall be such that distortion and malfunction of units cannot occur.
- D. Install fiberglass blanket insulation with a minimum R value of 8 above hydronic radiant panels.

3.2 OPERATIONAL TEST

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

3.3 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 82 16
AIR COILS

PART 1 - GENERAL

1.1 DESCRIPTION

Heating and cooling coils for air handling unit and duct applications

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Section 23 31 00, HVAC DUCTS AND CASINGS
- C. Section 23 36 00, AIR TERMINAL UNITS: Reheat coils for VAV/CV terminals.
- D. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- E. Section 23 82 00, CONVECTION HEATING AND COOLING UNITS
- F. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.
- G. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Unless specifically exempted by these specifications, heating and cooling coils shall be tested, rated, and certified in accordance with AHRI Standard 410 and shall bear the AHRI certification label.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data for Heating and Cooling Coils: Submit type, size, arrangements and performance details. Present application ratings in the form of tables, charts or curves.
- C. Provide installation, operating and maintenance instructions.
- D. Certification Compliance: Evidence of listing in current ARI Directory of Certified Applied Air Conditioning Products.
- E. Coils may be submitted with Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS, Section 23 36 00, AIR TERMINAL UNITS, or Section 23 82 00, CONVECTION HEATING AND COOLING UNITS.
- F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (AHRI):
Directory of Certified Applied Air Conditioning Products
AHRI 410-01.....Forced-Circulation Air-Cooling and Air-Heating Coils
- C. American Society for Testing and Materials (ASTM):
B75/75M-02.....Standard Specifications for Seamless Copper Tube
- D. National Fire Protection Association (NFPA):
70-11.....National Electric Code
- E. National Electric Manufacturers Association (NEMA):
250-11.....Enclosures for Electrical Equipment (1,000 Volts Maximum)
- F. Underwriters Laboratories, Inc. (UL):
1996-09.....Electric Duct Heaters

PART 2 - PRODUCTS

2.1 HEATING AND COOLING COILS

- A. Conform to ASTM B75 and AHRI 410.
- B. Tubes: Minimum 0.625 inch tube diameter; Seamless copper tubing.
- C. Fins: 0.0055 inch aluminum or 0.0045 inch copper mechanically bonded or soldered or helically wound around tubing.
- D. Headers: Copper, welded steel or cast iron. Provide seamless copper tubing or resistance welded steel tube for volatile refrigerant coils.
- E. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.
- F. Coil Casing: 16 gage galvanized steel with tube supports at 48 inch maximum spacing. Construct casing to eliminate air bypass and moisture carry-over. Provide duct connection flanges.
- G. Pressures PSIG:

Pressure	Water Coil	Steam Coil	Refrigerant Coil
Test	300	250	300
Working	200	75	250

- H. Protection: Unless protected by the coil casing, provide cardboard, plywood, or plastic material at the factory to protect tube and finned surfaces during shipping and construction activities.
- I. Vents and Drain: Coils that are not vented or drainable by the piping system shall have capped vent/drain connections extended through coil casing.
- J. Cooling Coil Condensate Drain Pan: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS or Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS.
- K. Dampers: Interlocking opposed blades to completely isolate coil from air flow when unit is in bypass position; 16 gage steel, coated with factory applied corrosion resistant baked enamel finish. Provide damper linkage and electric operators. Damper operators shall be of same manufacturer as controls furnished under Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.2 REHEAT COILS, DUCT MOUNTED

The coils shall be continuous circuit booster type for steam or hot water as shown on drawings. Use the same coil material as listed in Paragraphs 2.1.

2.3 WATER COILS, INCLUDING GLYCOL-WATER

- A. Use the same coil material as listed in Paragraphs 2.1.
- B. Drainable Type (Self Draining, Self Venting); Manufacturer standard:
 - 1. Cooling, all types.
 - 2. Heating or preheat.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow coil manufacturer's instructions for handling, cleaning, installation and piping connections.
- B. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

3.2 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection,

start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 25 10 10
ADVANCED UTILITY METERING SYSTEM

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section includes the following for the advanced metering of the systems of the facility. The metered systems include the electrical power, steam, steam condensate, and domestic water. The metering systems in each facility are part of a Corporate-Wide utility metering system, rendering the VA accurate and automated metering of its facilities' energy and water flows. Metering systems are comprised of:
1. Connection to the existing PC-based server and software.
 2. Communication network and interface modules for //RS-232, RS-485, Modbus TCP/IP, IEEE 802.3// data transmission protocols.
 3. Electric meters.
 4. Volumetric flowmeters, temperature sensors and pressure transducers.
 5. Mass flowmeters.

1.2 RELATED WORK

- A. Section 22 05 19 METERS AND GAGES FOR PLUMBING PIPING: meters and gages.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements, common to more than one section in mechanical.
- C. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Flowmeters and communications
- D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- E. Section 26 05 21, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low voltage cable.
- F. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- G. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
- H. Section 26 23 00, LOW-VOLTAGE SWITCHGEAR: Secondary distribution switchgear.
- I. Section 33 10 00 WATER UTILITIES: references meters.
- J. Section 33 63 00 STEAM ENERGY DISTRIBUTION: references meters.

ADVANCED UTILITY METERING SYSTEM

1.3 DEFINITIONS

- A. AMR: Automatic meter reading is the technology of automatically collecting consumption, diagnostic, and status data from water and energy metering devices (water, gas, electric, steam) and transferring that data to a central database for billing, troubleshooting, and analyzing.
- B. AUMS: Advanced Utility Metering System: the system described by this Section.
- C. BACnet: BACnet is a Data Communications Protocol for Building Automation and Control Networks. It is defined by ASHRAE/ANSI Standard 135 (ISO 16484-5) standard protocol.
- D. Data Over Cable Service Interface Specification (DOCSIS): an international standard defining communications and operation support interface requirements for a data over cable system, by the Cable Television Laboratories, Inc. consortium
- E. Data Head (on meters): converts analog and pulse signals to digital signals for transmission to the Site Data Aggregation Device. Also provides for limited storage of the digital signals.
- F. Device Accuracy: accuracy in this section is based on actual flow, not full scale or full range. Device accuracy measures the conversion of flow information to analog or pulse signals.
- G. Ethernet: Local area network, based on IEEE 802.3 standards.
- H. Firmware: Software (programs or data) that has been written onto read-only memory (ROM). Firmware is a combination of software and hardware. Storage media with ROMs that have data or programs recorded on them are firmware.
- I. Gateway: Bi-directional protocol translator connecting control systems that use different communication protocols.
- J. GB: gigabyte. When used to describe data storage, "GB" represents 1024 megabytes.
- K. HTML: Hypertext markup language.
- L. I/O: Input/output.
- M. KB: Short for kilobyte. When used to describe data storage, "KB" represents 1024 bytes.
- N. KY Pulse: A term used by the metering industry to describe a method of measuring consumption of electricity that is based on a relay changing status in response to the rotation of the disk in the meter.

ADVANCED UTILITY METERING SYSTEM

- O. LAN: Local area network. Sometimes plural as "LANs."
- P. LCD: Liquid crystal display.
- Q. LonMark: An association comprising of suppliers and installers of LonTalk products. The Association provides guidelines for the implementation of the LonTalk protocol to ensure interoperability through Standard implementation.
- R. LonTalk: An open standard protocol developed by the Echelon Corporation that uses a "Neuron Chip" for communication.
- S. LonWorks: Network technology developed by the Echelon Corporation.
- T. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or remote-control, signaling and power-limited circuits.
- U. MB: megabyte. When used to describe data storage, "MB" represents 1024 kilobytes.
- V. Mbps: Megabytes per second, equal to 8 megabits per second
- W. Modbus TCP/IP: An open protocol for exchange of process data.
- X. Monitoring: Acquisition, processing, communication, and display of equipment status data, metered electrical parameter values, power quality evaluation data, event and alarm signals, tabulated reports, and event logs.
- Y. OTDR: Optical Time Domain Reflectometer. A test instrument that analyzes the light loss in an optical fiber. Used to find faults, splices and bends in the line, it works by sending out a light pulse and measuring its reflection. Such devices can measure fiber lines that are longer than 150 miles
- Z. PC: Personal computer
- AA.PICS, Protocol Implementation Conformance Statement: A written document that identifies the particular options specified by BACnet that are implemented in a device.
- BB.REO: COR Office: the VA office administering the construction contract.
- CC.Reporting Accuracy: this is the root-mean-square sum of all of the metering devices' inaccuracies: measurement inaccuracy, mechanical inaccuracy, analog-to-digital or pulse integration inaccuracy, etc., up to the meter's data head.
- DD.rms: Root-mean-square value of alternating voltage, which is the square root of the mean value of the square of the voltage values during a complete cycle.

EE.Router: A device that connects two or more networks at the network layer.

FF.RS-232: A Telecommunications Industry Association standard for asynchronous serial data communications between terminal devices.

GG.RS-485: A Telecommunications Industry Association standard for multipoint communications using two twisted-pairs.

HH.TB: terrabyte. When used to describe data storage, "TB" represents 1024 gigabytes.

II.TCP/IP: Transport control protocol/internet protocol.

JJ.Turn-down: the maximum flow divided by the minimum flow through a meter; used along with accuracy requirements. For example, a meter shall be accurate to within 2% of actual flow with throughout a 20:1 turndown

KK.THD: Total harmonic distortion.

LL.UPS: Uninterruptible power supply; used both in singular and plural context.

MM.UTP: Unshielded twisted pair cabling, used to limit crosstalk and electromagnetic interference from the environment

NN.WAN: Wide area network.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for installation of units required for this Project.
- B. Manufacturer Qualifications: A firm experienced at least three years in manufacturing and installing power monitoring and control equipment similar to that indicated for this Project and with a record of successful in-service performance.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency, and marked for intended use.
- D. System Modifications: Make recommendations for system modification in writing to the VA. No system modifications shall be made without prior written approval of the VA. Any modifications made to the system shall be incorporated into the Operations and Maintenance Instructions, and other documentation affected. Provide to the VA software updates for all software furnished under this specification during this contract's construction and verification periods and for the first two years after

ADVANCED UTILITY METERING SYSTEM

government acceptance. All updated software shall be verified as part of this contract.

1.5 PERFORMANCE

- A. The advanced utility metering system shall conform to the following:
1. Site Data Aggregation Device Graphic Display: The system shall display up to 4 graphics on a single screen with a minimum of (20) dynamic points per graphic. All current data shall be displayed within (10) seconds of the request.
 2. Site Data Aggregation Device Graphic Refresh: The system shall update all dynamic points with current data within ten seconds. Data refresh shall be automatic, without operator intervention.
 3. Meter Scan: All changes of metered values shall be transmitted over the high-speed network such that any data used or displayed at a controller or Site Data Aggregation Device will be current, within the prior ten seconds.
 4. Alarm Response Time: The maximum time from when meter goes into alarm to when it is annunciated at the workstation shall not exceed ten seconds.
 5. Reporting Accuracy: Listed below are minimum acceptable reporting accuracies for all values within the below minimum turn-down envelope reported by the meters:

Measured Variable	Units Measured	Minimum Turn-Down of Meter	Reporting Accuracy (Note 1)
Electricity	V, A, W, etc.	n/a	±0.5% of measured value
Steam	kW (MBH)	20:1	±2%
Condensate	kW (MBH)	20:1	±2%
Domestic Water flow	l/s (GPH)	20:1	±2%
Make-up Water to Cooling Towers flow	l/s (GPH)	10:1	±2%
Outside Air Temperature	°C (°F)	n/a	±2%
Outside Air Relative Humidity	% rh	n/a	±2.5%

Table 1.5: Meter Performance Criteria

Table Notes:

1. This table shows reporting accuracy, not merely the meter's accuracy. Reporting accuracy includes meter accuracy and data

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conversion accuracy. See Article 1.3 in this Section for definition. Accuracy is shown against the measured value, not against the full range of the meter.

2. l/s: liter per second

CFH: cubic feet per hour

kW: kilowatt

MBH: 1000's British Thermal Units per hour

GPH: gallons per hour

1.6 WARRANTY

- A. Labor and materials for advanced utility metering systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.
- B. Advance utility metering system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and metering devices.

1.7 SUBMITTALS

- A. Product Data: for each type of product indicated, Attach copies of approved Product Data submittals for products (such as flowmeters, temperature sensors and pressure transmitters, switchboards and switchgear) that describe advance utility metering features to illustrate coordination among related equipment and utility metering and control.
- B. Shop Drawings: include plans, elevations, sections, details, and attachments to other work.
 - 1. Outline Drawings: Indicate arrangement of meters, components and clearance and access requirements. Clearly identify system components, internal connections, and all field connections.
 - 2. Block Diagram: Show interconnections between components specified in this Section and devices furnished with power distribution system components. Indicate data communication paths and identify networks, data buses, data gateways, concentrators, and other devices to be used. Describe characteristics of network and other data communication lines.
 - 3. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 4. Wiring Diagrams: Power, signal, and communications wiring. Coordinate nomenclature and presentation with a block diagram. Show

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all communications network components and include a communications single-line diagram indicating device interconnection and addressing information for all system devices. Identify terminal blocks used for interconnections and wire type to be used.

5. UPS sizing calculations for workstation.

C. Software Upgrade Kit: For Owner to use in modifying software to suit future utility metering system revisions.

D. Software licenses and upgrades required by and installed for operating and programming digital and analog devices.

E. Qualification Data: For installer and manufacturer

F. Other Informational Submittals:

1. System installation and setup guides, with data forms to plan and record options and setup decisions.

G. Revise and update the Contract Drawings to include details of the system design. Drawings shall be on 17 by 11 inches sheets. Details to be shown on the Design Drawing include:

1. Details on logical structure of the network. This includes logical location of all network hardware.

2. Manufacturer and model number for each piece of computer and network hardware.

3. Physical location for each piece of network or computer hardware.

4. Physical routing of LAN cabling.

5. Physical and qualitative descriptions of connectivities.

1.8 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced, unless otherwise noted. Publications are referenced in the text by the basic designation only.

B. American Society of Mechanical Engineers (ASME):

B16.1-1998.....Cast Iron Pipe Flanges and Flanged Fittings

B31.1-2007.....Power Piping

B31.9-2008.....Building Services Piping

B40.100-1998.....Pressure Gauges and Gauge Attachments

C. American Society of Heating, Refrigerating and Air-Conditioning Engineers

ASHRAE 135-2008.....A Data Communication Protocol for Building Automation and Control Networks (ANSI)

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- D. American Society for Testing and Materials (ASTM)
- A53-2006.....Pipe, Steel, Black and Hot-Dipped, Zinc-Coated,
Welded and Seamless
 - A106-2006.....Seamless Carbon Steel Pipe for High Temperature
Service
- E. Consumer Electronics Association (CEA)
- 709.1B-2002.....Control Network Protocol Specification
 - 709.3-1999.....Free-Topology Twisted-Pair Channel
Specification
 - 852-A-2004.....Tunneling Component Network Protocols Over
Internet Protocol Channels
- F. Federal Communications Commission (FCC)
- EMC-2002.....FCC Electromagnetic Compliance Requirements
- G. Institute of Electrical and Electronics Engineers, Inc. (IEEE)
- 81-1983.....IEEE Guide for Measuring Earth Resistivity,
Ground Impedance, and Earth Surface Potentials
of a Ground System
 - 100-2000.....The Authoritative Dictionary of IEEE Standards
Terms
 - 802.1D-2004.....Media Access Control Bridges
 - 802.2-2003.....Standards for Local Area Networks: Logical Link
Control
 - 802.3-2005.....Information Technology - Telecommunications and
Information Exchange between Systems. Local and
Metropolitan Area Networks - Specific
Requirements - Part 3: Carrier Sense Multiple
Access with Collision Detection (CSMA/CD)
Access Method and Physical Layer Specifications
(ANSI)
 - 1100-2005.....Recommended Practice for Powering and Grounding
Electronic Equipment (ANSI)
 - C37.90.1-2002.....Surge Withstand Capability (SWC) Tests for
Relays and Relay Systems Associated with
Electric Power Apparatus
 - C57.13-2008.....Standard Requirements for Instrument
Transformers

- C62.41.1-2002.....Guide on the Surges Environment in Low-Voltage
(1000 V and Less) AC Power Circuits
- C62.41.2-2002.....Recommended Practice on Characterization of
Surges in Low-Voltage (1000 V and Less) AC
Power Circuits
- H. International Electrotechnical Commission (IEC)
IEC 61000-2005.....Electromagnetic Compatibility (EMC)- Part 4-5:
Testing and Measurement Techniques; Surge
Immunity Test
- I. National Electrical Contractors Association
NECA 1-2006.....Good Workmanship in Electrical Construction
- J. National Electrical Manufacturers Association (NEMA)
250-2008.....Enclosures for Electrical Equipment (1000 Volts
Maximum)
C12.1-2008.....Electric Meters; Code for Electricity Metering
ICS 1-2008.....Standard for Industrial Control and Systems
General Requirements
- K. National Institute of Standards and Technology (NIST)
800, Part 39-2008.....[DRAFT] Managing Risk from Information Systems:
An Organizational Perspective
800, Part 46-2009.....Guide to Enterprise Telework and Remote Access
Security
800, Part 52-2009.....Recommended Security Controls for Federal
Information Systems and Organizations
(FIPS) 200-2006.....Minimum Security Requirements for Federal
Information and Information Systems
- L. National Fire Protection Association (NFPA)
70-2008.....National Electrical Code (NEC)
262-2007.....Test for Flame Travel and Smoke of Wires and
Cables for Use in Air-Handling Spaces
- M. NSF International
61-02.....Drinking Water System Components-Health Effects
(Sections 1-9)
- N. Telecommunications Industry Association, (TIA/EIA)
H-088C3.....Pathway Design Handbook

- 232-F-2002.....Interface Between Data Terminal Equipment and
Data Circuit-Terminating Equipment Employing
Serial Binary Data Interchange
- 485-A-2003.....Electrical Characteristics of Generators and
Receivers for Use in Balanced Digital
Multipoint System
- 568-C.1-2009.....Commercial Building Telecommunications Cabling
Standard
- 606-A-2002.....Administration Standard for the
Telecommunications Infrastructure
- 607-A-2002.....Commercial Building Grounding (Earthing) and
Bonding Requirements for Telecommunications
- O. Underwriters Laboratories, Inc. (UL):
- 916-2007.....Energy Management Equipment
- 5085-3-2007.....UL Standard for Safety Standard Low Voltage
- 1244-2000.....Electrical and Electronic Measuring and Testing
Equipment
- 1581-2006.....Electrical Wires, Cables, and Flexible Cords

PART 2 - PRODUCTS

2.1 ADVANCED UTILITY METERING SYSTEM

A. Functional Description

1. Meter and record load profiles. Chart energy and water consumption patterns.
 - a. Calculate and record the following:
 - 1) Load factor.
 - 2) Peak demand periods.
 - 3) Consumption correlated with facility activities.
 - b. Measure and record metering data for the following:
 - 1) Electricity.
 - 2) Steam and condensate
 - 3) Domestic water.
 - c. Software: calculate allocation of utility costs.
 - 1) Automatically import energy and water usage records to allocate energy and water costs for the following:
 - a) This new buildings.
 - 2) Verify utility bills and analyze alternate energy rates.

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- d. Electric Power Quality Monitoring: Identify power system anomalies and measure, display, capture waveforms, and record trends and alarms of the following power quality parameters:
 - 1) Voltage regulation and unbalance.
 - 2) Continuous three-phase rms voltage.
 - 3) Periodic max./min./avg. samples.
 - 4) Harmonics.
 - 5) Voltage excursions.
 - e. System: Report equipment status and power system control.
- B. Communications Components and Networks
- 1. Site Data Aggregation Device and its networked meters shall communicate using BACNet protocol. Backbone shall communicate using ISO 8802-3 (Ethernet) Data Link/Physical layer protocol and BACnet/IP addressing as specified in ASHRAE/ANSI 135-2008, BACnet Annex J.
 - a. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135-2008, BACnet.
 - b. Each controller shall have a communication port for connection to an operator interface.
 - 2. Network Configuration: High-speed, multi-access, open nonproprietary, industry standard LAN and WAN and Internetworked LAN.
 - 3. Communication protocol; LANs complying with RS-485 or RS-485 accessed through Ethernet, 100 Base-TX Ethernet, and Modbus TCP/IP.
 - 4. Network Hardware
 - a. Building Point of Connection Hardware
 - 1) Active equipment and communication interfaces.
 - 2) Switches, hubs, bridges, routers and servers.
 - b. IP Network Hardware
 - 1) Wire and Cables, copper connectivity devices.
 - 2) Fiber Optic Patch Panel.
 - 3) Fiber Optic Media Converter
 - 4) Ethernet Switch
 - 5) IP Router
 - 5. Communication Security

- a. Remote teleworking and remote access of the network shall be through a firewall, at the Site Data Aggregation Device, complying with the requirements associated with Level 1 security in the Federal Information Processing Standard 140-2 (2002), Security Requirements for Cryptographic Modules.

- b. Direct access to network shall be restricted as described in

2.2 SITE DATA AGGREGATION DEVICE - PERSONAL COMPUTER WORKSTATION

- A. This item is existing

2.3 CABLE SYSTEMS - TWISTED PAIR AND FIBER OPTIC

- A. General:

1. All metallic cable sheaths, etc. (i.e.: risers, underground, station wiring, etc. shall be grounded.
2. Install temporary cable and wire pairs so as to not present a pedestrian safety hazard. Provide for all associated work for any temporary installation and for removal when no longer necessary. Temporary cable installations are not required to meet Industry Standards; but, must be reviewed and approved by the VA prior to installation.
3. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
4. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
5. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
6. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges specified. The cable tests shall demonstrate the operation of this cable at not less than 10 mega (m) Hertz (Hz) full bandwidth, fully channel loaded and a Bit Error Rate of a minimum of 10⁻⁶ at the maximum rate of speed. Make available all

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cable installation and test records at acceptance testing by the VA and shall thereafter be maintained in the Facility's Telephone Switch Room. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.

7. Coordinate with the Electrical Contractor to install the telephone entrance cable to the nearest point of entry into the Facility and as shown on the drawings. Coordinate with the VA and the Electrical Contractor to provide all cable pairs/circuits from the Facility point of entry to the Telephone Switch Room all telephone, FTS, DHCP, ATM, Frame Relay, data, pay stations, patient phones, and any low voltage circuits as described herein.
8. Provide all cable pairs/circuits from the Server Room and establish circuits throughout the Facility for all cabling as described herein.
9. Provide proper test equipment to demonstrate that cable pairs meet each OEM's standard transmission requirements and guarantee the cable will carry data transmissions at the required speeds, frequencies, and fully loaded bandwidth.

B. LAN COPPER CABLES

1. Comply with Section 27 15 00 "Communications Horizontal Cabling."
2. RS-485 Cable:
 - a. PVC-Jacketed, RS-485 Cable: Paired, 2 pairs, twisted, No. 22 AWG, stranded (7x30) tinned copper conductors, PVC insulation, unshielded, PVC jacket, and NFPA 70, Type CMG.
3. Unshielded Twisted Pair Cables: Category 5e or 6 as specified for horizontal cable for data service in Section 27 15 00 "Communications Horizontal Cabling."
4. Cabling products shall be tested and certified for use at data speeds up to at least 100 Mbps. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media. Short lengths of media and transceivers may be used in these applications. Provide separately orderable media, taps and connectors.
5. Ethernet Switch shall be IEEE Std 802.3 bridges which shall function as the center of a distributed-star architecture and shall be "learning" bridges with spanning tree algorithms in accordance with IEEE Std 802.1D. The switch shall support the connected media types

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and shall have a minimum of 150% the required ports and no fewer than 4 ports. One port shall be switch selectable as an uplink port.

6. Provide IP router network equipment. The routers shall be fully configurable for protocol types, security, and routing selection of sub-networks. The router shall meet all requirements of RFC 1812.

C. LAN FIBER OPTICAL CABLES

1. Interior Fiber Optic Cable: Interior Fiber Optic Cable shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00 "Communications Horizontal Cabling." The data communications equipment shall use the 850-nm range of multimode or 1310-nm range of singlemode fiber-optic cable. Fiber-optic cable shall be suitable for use with the 100Base-FX standard as defined in IEEE Std 802.3.
2. Exterior Fiber Optic Cable: Exterior Fiber Optic Cable shall be Multimode or Singlemode Fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with the specified fiber and shall be as specified in Section 27 15 00 "Communications Horizontal Cabling.". The data communications equipment shall use the 850-nm range of multimode or 1310-nm range of singlemode fiber-optic cable. Fiber-optic cable shall be suitable for use with the 100Base-FX standard as defined in IEEE Std 802.3.
3. Fiber Optic Patch Panels shall be wall or rack mountable and designed to provide termination facilities for up to 24 fibers. Unit shall also have capability to be equipped with spliced trays, six packs (for adapters), and blank panels for easy termination of the fiber bundles and tube cables. Fiber-optic terminating equipment shall provide for mounting of ST or SC connectors on an optical patch panel. Provide fiber-cable management and cable-routing hardware to assure conformance to minimum fiber and cable bend radii. Connectors on the patch panel shall be ST or SC feed through. Provide access to both sides of the panel. The patch panel for the connectors shall be mounted to facilitate rearrangement and

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identification. Each apparatus shall have cabling and connection instructions associated with it.

4. Fiber Optic media converter shall provide media conversion between layer 1 copper and fiber media to support data rates equal to the greater of the physical layer or 100 Mbps as specified in IEEE Std 802.3.

D. LOW-VOLTAGE WIRING

1. Low-Voltage Control Cable: Multiple conductor, color-coded, No. 20 AWG copper, minimum.
 - a. Sheath: PVC; except in plenum-type spaces, use sheath listed for plenums.
 - b. Ordinary Switching Circuits: Three conductors, unless otherwise indicated.
 - c. Switching Circuits with Pilot Lights or Locator Feature: Five conductors, unless otherwise indicated.

2.4 GROUNDING

- A. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with VA 27 05 26 Grounding and Bonding for Communications Systems and with VA 26 05 26 Grounding and Bonding for Electrical Systems.

2.5 METER COMMUNICATION

- A. Provide a BACnet network allowing communication from the meters' data heads to the Site Data Aggregation Device.
- B. Provide data heads at each meter, converting analog and pulsed information to digital information. Data heads shall allow for up to 24 hours of data storage (including time stamp, measured value, and scaling factor).
 1. Each data head shall reside on a BACnet network using the MS/TP Data Link/Physical layer protocol. Each data head shall have a communication port for connection to an operator interface.
 2. Environment: Data Head hardware shall be suitable for the conditions ranging from (-20°F to 140°F). Data Heads used outdoors and/or in wet ambient conditions shall be mounted within waterproof enclosures and shall be rated for operation at conditions ranging from (-20°F to 140°F).

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3. Provide a local keypad and display for interrogating and editing data. An optional system security password shall be available to prevent unauthorized use of the keypad and display.
4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
5. Memory. The building controller shall maintain all BIOS and data in the event of a power loss for at least 72 hours.
6. Immunity to power and noise. Controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).

2.6 ELECTRICAL POWER METERS AND SUB-METERS

A. ELECTRICAL METER APPLICATIONS

1. Energy meters in the advanced utility metering system shall have models available for amperage ranges of 100-2400 amperes.
 - a. The RS-485 communications shall provide communications links up to 10,000 feet long.
2. Power meters shall be installed as part of the advanced utility metering system.
 - a. All setup parameters required by the power meter shall be stored in nonvolatile memory and retained in the event of a control power interruption.
 - b. The power meter may be applied in three-phase, three- or four-wire systems.
 - c. The power meter shall be capable of being applied without modification at nominal frequencies of 50, 60, or 400 Hz.
 - d. The power meter shall provide for onboard data logging, able to log data, alarms, waveforms and events.

B. Physical and Common Requirements

1. Electrical power meters shall be separately mounted, and enclosed in a NEMA 250, Type 1 enclosure. Environmental Conditions: System components shall be capable of withstanding the following environmental conditions without mechanical or electrical damage or degradation of operating capability:

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- a. Ambient conditions of 0 to 140 deg F dry bulb and 20 to 95 percent relative humidity, noncondensing.
- C. Current and voltage ratings:
 1. Designed for use with current inputs from standard instrument current transformers with 5-A secondary and shall have a metering range of 0-10 A.
 2. Withstand ratings shall be not less than 15 A, continuous; 50 A, lasting over 10 seconds, no more frequently than once per hour; 500 A, lasting 1 second, no more frequently than once per hour.
 3. Voltage inputs from standard instrument potential transformers with 120-volt secondary output. The power meter shall support PT primaries through 3.2 MV.
 4. The power meter shall operate properly over a wide range of control power including 90-457 VAC or 100-300 VDC.
- D. Electrical measurements and calculated values
 1. Power meters shall include the following rms Real-Time Measurements:
 - a. Current: Each phase, neutral, average of three phases, percent unbalance.
 - b. Voltage: Line-to-line each phase, line-to-line average of three phases, line-to-neutral each phase, line-to-neutral average of three phases, line-to-neutral percent unbalance.
 - c. Power: Per phase and three-phase total.
 - d. Reactive Power: Per phase and three-phase total.
 - e. Apparent Power: Per phase and three-phase total.
 - f. True Power Factor: Per phase and three-phase total.
 - g. Displacement Power Factor: Per phase and three-phase total.
 - h. Frequency.
 - i. THD: Current and voltage.
 - j. Accumulated Energy: Real kWh, reactive kVARh, apparent kVAh (signed/absolute).
 - k. Incremental Energy: Real kWh, reactive kVARh, apparent kVAh (signed/absolute).
 - l. Conditional Energy: Real kWh, reactive kVARh, apparent kVAh (signed/absolute).
 2. Power meters shall perform the following demand current calculations, per phase, three-phase average and neutral:
 - a. Present.

- b. Running average.
 - c. Last completed interval.
 - d. Peak.
3. Power meters shall perform the following demand real power calculations, three-phase total:
- a. Present.
 - b. Running average.
 - c. Last completed interval.
 - d. Predicted.
 - e. Peak.
 - f. Coincident with peak kVA demand.
 - g. Coincident with kVAR demand.
4. Power meters shall perform the following demand reactive power calculations, three-phase total:
- a. Present.
 - b. Running average.
 - c. Last completed interval.
 - d. Predicted.
 - e. Peak.
 - f. Coincident with peak kVA demand.
 - g. Coincident with kVAR demand.
5. Power meters shall perform the following demand apparent power calculations, three-phase total:
- a. Present.
 - b. Running average.
 - c. Last completed interval.
 - d. Predicted.
 - e. Peak.
 - f. Coincident with peak kVA demand.
 - g. Coincident with kVAR demand.
6. Power meters shall perform the following average true power factor calculations, demand coincident, three-phase total:
- a. Last completed interval.
 - b. Coincident with kW peak.
 - c. Coincident with kVAR peak.
 - d. Coincident with kVA peak.
7. Power Analysis Values:

- a. THD, Voltage and Current: Per phase, three phase, and neutral.
 - b. Displacement Power Factor: Per phase, three phase.
 - c. Fundamental Voltage, Magnitude and Angle: Per phase.
 - d. Fundamental Currents, Magnitude and Angle: Per phase.
 - e. Fundamental Real Power: Per phase, three phase.
 - f. Fundamental Reactive Power: Per phase.
 - g. Harmonic Power: Per phase, three phase.
 - h. Phase rotation.
 - i. Unbalance: Current and voltage.
 - j. Harmonic Magnitudes and Angles for Current and Voltages: Per phase, up to 31st harmonic.
8. Power meters shall perform one of the following demand calculations, selectable by the User; meters shall be capable of performance of all of the following demand calculations.
- a. Block interval with optional subintervals: Adjustable for 1-minute intervals, from 1 to 60 minutes. User-defined parameters for the following block intervals:
 - 1) Sliding block that calculates demand every second, with intervals less than 15 minutes, and every 15 seconds with an interval between 15 and 60 minutes.
 - 2) Fixed block that calculates demand at end of the interval.
 - 3) Rolling block subinterval that calculates demand at end of each subinterval and displays it at end of the interval.
 - b. Demand calculations initiated by a Utility-furnished synchronization signal:
 - 1) Signal is a pulse from an external source. Demand period begins with every pulse. Calculation shall be configurable as either a block or rolling block calculation.
 - 2) Signal is a communication signal. Calculation shall be configurable as either a block or rolling block calculation.
 - 3) Demand can be synchronized with clock in the power meter.
 - c. Minimum and maximum values: Record monthly minimum and maximum values, including date and time of record. For three-phase measurements, identify phase of recorded value. Record the following parameters:
 - 1) Line-to-line voltage.
 - 2) Line-to-neutral voltage.

- 3) Current per phase.
- 4) Line-to-line voltage unbalance.
- 5) Line-to-neutral voltage unbalance.
- 6) Power factor.
- 7) Displacement power factor.
- 8) Total power.
- 9) Total reactive power.
- 10) Total apparent power.
- 11) THD voltage L-L.
- 12) THD voltage L-N.
- 13) THD current.
- 14) Frequency.

d. Harmonic calculation: display and record the following:

- 1) Harmonic magnitudes and angles for each phase voltage and current through 31st harmonic. Calculate for all three phases, current and voltage, and residual current. Current and voltage information for all phases shall be obtained simultaneously from same cycle.
- 2) Harmonic magnitude reported as a percentage of the fundamental or as a percentage of rms values, as selected by the VA.

E. Waveform Capture:

1. Capture and store steady-state waveforms of voltage and current channels; initiated manually. Each capture shall be for 3 cycles, 128 data points for each cycle, allowing resolution of harmonics to 31st harmonic of basic 60 Hz.
2. Capture and store disturbance waveform captures of voltage and current channels, initiated automatically based on an alarm event. Each capture shall be fully configurable for duration with resolution of at least 128 data points per cycle, for all channels simultaneously. Waveform shall be configurable to capture pre-event cycles for analysis.
3. Store captured waveforms in internal nonvolatile memory; available for PC display, archiving, and analysis.

F. Meter accuracy:

1. Comply with ANSI C12.20, Class 0.5; and IEC 60687, Class 0.5 for revenue meters.
2. Accuracy from Light to Full Rating:

- a. Power: Accurate to 0.5 percent of reading.
 - b. Voltage and Current: Accurate to 0.5 percent of reading.
 - c. Power Factor: Plus or minus 0.005, from 0.5 leading to 0.5 lagging.
 - d. Frequency: Plus or minus 0.01 Hz at 45 to 67 Hz.
- G. Meter input, sampling, display, output, recording and reading Capabilities
- 1. Input: One digital input signal.
 - a. Normal mode for on/off signal.
 - b. Demand interval synchronization pulse, accepting a demand synchronization pulse from a utility demand meter.
 - c. Conditional energy signal to control conditional energy accumulation.
 - d. GPS time synchronization.
 - 2. Sampling:
 - a. Current and voltage shall be digitally sampled at a rate high enough to provide accuracy to 63rd harmonic of 60-Hz fundamental.
 - b. Power monitor shall provide continuous sampling at a rate of 128 samples per cycle on all voltage and current channels in the meter.
 - 3. Display Monitor:
 - a. Backlighted LCD to display metered data with touchscreen or touch-pad selecting device.
 - b. Touch-screen display shall be a minimum 12-inch diagonal, resolution of 800 by 600 RGB pixels, 256 colors; NEMA 250, Type 1 display enclosure.
 - c. Display four values on one screen at same time.
 - 1) Coordinate list below with meter capabilities specified in subparagraphs above.
 - 2) Current, per phase rms, three-phase average and neutral.
 - 3) Voltage, phase to phase, phase to neutral, and three-phase averages of phase to phase and phase to neutral.
 - 4) Real power, per phase and three-phase total.
 - 5) Reactive power, per phase and three-phase total.
 - 6) Apparent power, per phase and three-phase total.
 - 7) Power factor, per phase and three-phase total.
 - 8) Frequency.

- 9) Demand current, per phase and three-phase average.
- 10) Demand real power, three-phase total.
- 11) Demand apparent power, three-phase total.
- 12) Accumulated energy (MWh and MVARh).
- 13) THD, current and voltage, per phase.
- d. Reset: Allow reset of the following parameters at the display:
 - 1) Peak demand current.
 - 2) Peak demand power (kW) and peak demand apparent power (kVA).
 - 3) Energy (MWh) and reactive energy (MVARh).
4. Outputs:
 - a. Operated either by user command sent via communication link or set to operate in response to user-defined alarm or event.
 - b. Closed in either a momentary or latched mode as defined by user.
 - c. Each output relay used in a momentary contact mode shall have an independent timer that can be set by user.
 - d. One digital KY pulse to a user-definable increment of energy measurement. Output ratings shall be up to 120-V ac, 300-V dc, 50 mA, and provide 3500-V rms isolation.
 - e. One relay output module, providing a load voltage range from 20- to 240-V ac or from 20- to 30-V dc, supporting a load current of 2 A.
 - f. Output Relay Control:
 - 1) Relay outputs shall operate either by user command sent via communication link or in response to user-defined alarm or event.
 - 2) Normally open and normally closed contacts, field configured to operate as follows:
 - a) Normal contact closure where contacts change state for as long as signal exists.
 - b) Latched mode when contacts change state on receipts of a pickup signal; changed state is held until a dropout signal is received.
 - c) Timed mode when contacts change state on receipt of a pickup signal; changed state is held for a preprogrammed duration.
 - d) End of power demand interval when relay operates as synchronization pulse for other devices.

- e) Energy Pulse Output: Relay pulses quantities used for absolute kWh, absolute kVARh, kVAh, kWh In, kVARh In, kWh Out, and kVARh Out.
 - f) Output controlled by multiple alarms using Boolean-type logic.
5. Onboard Data Logging:
- a. Store logged data, alarms, events, and waveforms in 2 MB of onboard nonvolatile memory.
 - b. Stored Data:
 - 1) Billing Log: User configurable; data shall be recorded every 15 minutes, identified by month, day, and 15-minute interval. Accumulate 24 months of monthly data, 32 days of daily data, and between 2 to 52 days of 15-minute interval data, depending on number of quantities selected.
 - 2) Custom Data Logs: three user-defined log(s) holding up to 96 parameters. Date and time stamp each entry to the second and include the following user definitions:
 - a) Schedule interval.
 - b) Event definition.
 - c) Configured as "fill-and-hold" or "circular, first-in first-out."
 - 3) Alarm Log: Include time, date, event information, and coincident information for each defined alarm or event.
 - 4) Waveform Log: Store captured waveforms configured as "fill-and-hold" or "circular, first-in first-out."
 - c. Default values for all logs shall be initially set at factory, with logging to begin on device power up.
6. Alarms.
- a. User Options:
 - 1) Define pickup, dropout, and delay.
 - 2) Assign one of four severity levels to make it easier for user to respond to the most important events first.
 - 3) Allow for combining up to four alarms using Boolean-type logic statements for outputting a single alarm.
 - b. Alarm Events:
 - 1) Over/undercurrent.
 - 2) Over/undervoltage.

- 3) Current imbalance.
- 4) Phase loss, current.
- 5) Phase loss, voltage.
- 6) Voltage imbalance.
- 7) Over kW demand.
- 8) Phase reversal.
- 9) Digital input off/on.
- 10) End of incremental energy interval.
- 11) End of demand interval.

2.7 WATER METER DEVICES

A. Water meter applications:

1. Steam Meters: provide vortex-shedding flowmeters, along with temperature sensors and pressure transducers to develop the energy flow.
2. Steam Condensate Meters: provide a magnetic flowmeter in new installations; provide an ultrasonic or vortex-shedding flowmeter in existing installations which service interruption is not allowed. Provide temperature and pressure transducers to develop the energy flow.
3. Potable (Domestic) Water: provide a magnetic flowmeter in new installations; provide an ultrasonic or vortex-shedding flowmeter with pressure sensor in existing installations which service interruption is not allowed.
4. Make-up Water Meters to Cooling Towers, Evaporative Cooling Systems and Boiler Systems: provide a magnetic flowmeter in new installations; provide a vortex-shedding flowmeter with pressure sensor in existing installations which service interruption is not allowed.

B. Associated Devices (to provide outside air conditions as well as energy metering, not merely flow metering):

1. Temperature Sensors: Resistance Temperature Device (RTD) with an integral transmitter type.
 - a. Immersion sensors shall be provided with a separable thermowell. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.
 - b. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.

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- c. Output Signal: 4-20 ma or digital.
- 2. Humidity Sensors: Bulk polymer sensing element type.
 - a. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.
 - b. Output Signal: 4-20 ma continuous output signal.
- 3. Pressure sensors.
 - a. Gas Pressure Transmitter: Nondirectional sensor with suitable range for expected input, and temperature compensated.
 - b. Water Pressure Transmitters: Stainless-steel diaphragm construction, suitable for service; minimum 150-psig operating pressure and tested to 300-psig; linear output 4 to 20 mA.
- 4. Thermowells.
 - a. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting. Stepped shank unless straight or tapered shank is indicated. ASME B40.200. Bore diameter required to match thermometer bulb or stem. Insertion length required to match thermometer bulb or stem. Provide a lagging extension on thermowells for insulated piping and tubing. Provide bushings. Use a mixture of graphite and glycerin for the thermowell's heat transfer medium.
 - 1) Material for Use with Copper Tubing: copper nickel (90-10).
 - 2) Material for Use with Steel Piping: stainless steel.
- C. Turbine flowmeters (water duty).
 - 1. Flowmeter shall be as specified in Section 23 09 23, in the "water flow sensors" paragraph. Provide data head on meter as specified in this section.
 - 2. Sensor shall be insertion turbine type with turbine element, retractor and preamplifier/transmitter mounted on a two-inch full port isolation valve; assembly easily removed or installed as a single unit under line pressure through the isolation valve without interference with process flow; calibrated scale shall allow precise positioning of the flow element to the required insertion depth within plus or minus 0.05 inch; wetted parts shall be constructed of stainless steel. Operating power shall be nominal 24 VDC. Local instantaneous flow indicator shall be LED type in NEMA 4 enclosure with 3-1/2 digit display, for wall or panel mounting.

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- a. Ambient conditions: -40 to 140 degrees F, 5 to 100 percent humidity
 - b. Operating conditions: 850 kPa (125 psig), (30 to 250 degrees F), 0.5 to 40 feet per second velocity.
 3. Performance:
 - a. Transmitted signal from flowmeter and its transmitter shall have a total (rms) accuracy plus or minus 1% of actual flow rate.
 - b. Flowmeter accuracy shall be no more than plus or minus 0.1% of actual flow rate. Flowmeter repeatability shall be no more than 0.3% of actual flow rate. Meter shall be designed to minimize vibration effect and to provide elimination of this effect.
 - c. Minimum turndown capability shall be 20:1.
 - d. Pressure drop shall be as scheduled, maximum 1% of line pressure in lines sized 4 inches and larger.
 - e. Ambient temperature effects, less than 0.005 percent calibrated span per degree C (degree F) temperature change.
 - f. RFI effect - flow meter shall not be affected by RFI.
 - g. Power supply effect less than 0.02 percent of actual flow rate for a variation of plus or minus 10 percent power supply.
 4. Provide a data head on the meter.
 - a. Preamplifier mounted on meter shall provide 4-20 ma divided pulse output or switch closure signal for units of volume or mass per a time base. Signal transmission distance shall be a minimum of (6,000 feet).
 5. Straightening Vanes: Provide as recommended by the meter manufacturer for the actual installation arrangement.
- D. Vortex-shedding flowmeters.
1. Meter shall have an all-welded flanged 316 stainless steel meter body with no seals. No sensor parts shall be exposed to the flow stream. Provide a 316 stainless steel trapezoidal shedder bar, sensing by detecting stresses in the shedder bar caused by vortices, and dual piezoelectric crystals located outside the process flow sense the shed vortices (dual crystal alignment cancels effects of noise and vibration). Design meter for Schedule 40 piping.
 - a. Meter shall be suitable for 25% warmer than the fluid operating temperature and for 25% higher than either the fluid's operating

- pressure or 25% higher than the piping system's safety valve set pressure, whichever is higher.
- b. Meter flanges shall be Class 300 or higher, if required by the piping system's temperature and pressure Class.
 - c. Meter shall be suitable for installation in ambient conditions ranging from -20 to 140 degrees F.
2. Provide meter data head.
- a. Meters shall have digital readout of pressure-compensated flow rate and totalization located at transmitter and transmit flow rate and totalization digital signals to the Site Data Aggregation Device. As an option, pressure compensation and the compensated flow rate may be performed and displayed by the Site Data Aggregation Device receiving signals from the flow meter and from a pressure transmitter.
 - b. Provide programmable microprocessor electronics with on-board programming. Output signals shall be immune to ambient temperature swings. Processor shall include continuous self-diagnostic routines that identify electronics problems and provide a warning. Electronics shall be replaceable in the field without affecting metering accuracy. Provide power supply as recommended by meter manufacturer. Mount electronics in a NEMA 4 enclosure separate from meter body in position accessible from platform or floor without the use of a portable ladder.
 - 1) Power supply to meter and transmitter shall be 120V/60hz.
Provide a Class 2 control voltage transformer for 24VDC power to meter as needed.
 - 2) Provide an internal battery, provided for 24-month retention of RAM contents when all other power sources are removed.
3. Performance:
- a. Transmitted signal from flowmeter and its transmitter shall have a total (rms) accuracy plus or minus 1.5% of flow rate.
 - b. Flowmeter accuracy shall be no more than plus or minus 1% of span for gasses and plus or minus 0.7% of span for liquids. Flowmeter repeatability shall be no more than 0.2% of actual flow rate. Meter shall be designed to minimize vibration effect and to provide elimination of this effect.

c. Minimum turndown ratio shall be 20:1 for gasses and liquids.

Maximum fluid pressure drop shall be as scheduled.

PART 3 - EXECUTION

3.1 INSTALLATION REQUIREMENTS

A. Cabling

1. Install Category 5e UTP, Category 6 UTP, and optical fiber cabling system as detailed in TIA-568-C.1, TIA/EIA-568-B.2, or TIA-568-C.3.
2. Screw terminals shall not be used except where specifically indicated on plans.
3. Use an approved insulation displacement connection (IDC) tool kit for copper cable terminations.
4. Do not untwist Category 5e, Category 6 UTP cables more than (1/2 inch) from the point of termination to maintain cable geometry.
5. Provide service loop on each end of the cable, (10 feet) at the server rack and (12 inches) at the meter.
6. Do not exceed manufacturers' cable pull tensions for copper and optical fiber cables.
7. Provide a device to monitor cable pull tensions. Do not exceed 110 N (25 pounds) pull tension for four pair copper cables.
8. Do not chafe or damage outer jacket materials.
9. Use only lubricants approved by cable manufacturer.
10. Do not over cinch cables, or crush cables with staples.
11. For UTP cable, bend radii shall not be less than four times the cable diameter.
12. Cables shall be terminated; no cable shall contain unterminated elements.
13. Cables shall not be spliced.
14. Label cabling in accordance with paragraph Labeling in this section.

B. Labeling

1. Labels: Provide labeling in accordance with TIA/EIA-606-A.
Handwritten labeling is unacceptable. Stenciled lettering for all circuits shall be provided using laser printer.
2. Cables: Cables shall be labeled using color labels on both ends with identifiers in accordance with TIA/EIA-606-A.

- ##### **C. Grounding:** ground exposed, non-current-carrying metallic parts of electrical equipment, metallic raceway systems, grounding conductor in metallic and nonmetallic raceways, telecommunications system grounds,

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and grounding conductor of nonmetallic sheathed cables, as well as equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments. Comply with VA 27 05 26 GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS and with VA 26 05 26 GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

D. Surge Protection

1. Provide surge protective devices on all metallic cables entering and leaving an interior environment to an exterior environment or vice versa, i.e. surge protective device at each interior location of a penetration to the exterior environment.

E. Network Hardware

1. System components and appurtenances shall be installed in accordance with the manufacturer's instructions and as shown. Necessary interconnections, services, and adjustments required for a complete and operable wired or wireless data transmission system shall be provided and shall be fully integrated with the configured network chosen for the project.

F. Computer Hardware

1. The existing server shall be used.

G. Computer Software

1. User friendly software shall be suitable for operation on computer workstations which serve as site data aggregation devices by monitoring the meters in the system, recording events, indicating alarm conditions, and logging and displaying system reports.
2. The software shall be developed by the manufacturer of the monitoring devices, and shall be designed specifically for energy, power monitoring and control. Additional utilities, i.e. water, air gas, electric and steam shall also be easily integrated.
3. The software shall be configured, not programmed. All software shall be configured by the vendor and delivered ready to use. This configuration shall include preparation of all graphics, displays, and interactive one-line diagrams required as a part of this project.
 - a. Configuration shall be to the point that when monitoring devices are required to be added, the user shall only convey to the software the communications address and type of device.

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4. The software shall be a standard product offering with no customization required and clients shall interface with the server or computer workstation via Internet Explorer browser.
 - a. The web-enabled interactive graphics client shall only reside on the server PC, client PC not required to host any application software other than Internet Explorer 6.0 SP1 or higher browser to become a fully functional system.

H. Electrical Meters

1. Power monitoring and control components shall all be factory installed, wired and tested prior to shipment to the job site.
2. All control power, CT, PT and data communications wire shall be factory wired and harnessed within the equipment enclosure.
3. Where external circuit connections are required, terminal blocks shall be provided and the manufacturer's drawings must clearly identify the interconnection requirements including wire type to be used.
4. All wiring required to externally connect separate equipment lineups shall be furnished and installed at the site as part of the contractor's responsibility.
5. Contractor interconnection wiring requirements shall be clearly identified on the power monitoring and control system shop drawings.

I. Water Meters

1. Thermowells
 - a. Install thermowells with socket extending a minimum of 2 inches into fluid or one-third of pipe diameter and in vertical position in piping tees.
 - b. Install thermowells of sizes required to match temperature sensor connectors. Include bushings if required to match sizes.
 - c. Install thermowells with extension on insulated piping.
 - d. Fill thermowells with heat-transfer medium.
2. Provide a test plug beside each temperature sensor.
3. Flow meters, general
 - a. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.

- b. Connect flowmeter-system elements to meters, connect flowmeter transmitters to meters, and connect thermal-energy meter transmitters to meters.
- c. Assemble and install connections, tubing, and accessories between flow-measuring elements and flowmeters according to manufacturer's written instructions.
- d. Install flowmeter elements in accessible positions in piping systems.
- e. Install flowmeter, with minimum 20 x pipe diameter straight lengths of pipe upstream and minimum 10 x pipe diameter straight lengths of pipe downstream from flowmeter unless otherwise indicated by manufacturer's written instructions.
- f. Mount thermal-energy meters on wall if accessible; if not, provide brackets to support meters.

3.2 ADJUSTING AND IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.

3.3 FIELD QUALITY CONTROL

- A. The power monitoring and control system vendor must be able to provide development, integration and installation services required to complete and turn over a fully functional system including:
 - 1. Project management to coordinate personnel, information and on-site supervision for the various levels and functions of suppliers required for completion of the project.
 - 2. All technical coordination, installation, integration, and testing of all components.
 - 3. Detailed system design and system drawings.
- B. Cabling, equipment and hardware manufacturers shall have a minimum of 5 years' experience in the manufacturing, assembly, and factory testing of components which comply with EIA TIA/EIA-568-B.1, EIA TIA/EIA-568-B.2 and EIA TIA/EIA-568-B.3.
- C. The network cabling contractor shall be a firm which is regularly and professionally engaged in the business of the applications, installation, and testing of the specified network cabling systems and equipment. The contractor shall demonstrate experience in providing

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successful systems within the past 3 years. Submit documentation for a minimum of three and a maximum of five successful network cabling system installations.

1. Supervisors and installers assigned to the installation of this system or any of its components shall be Building Industry Consulting Services International (BICSI) Registered Cabling Installers, Technician Level. Submit documentation of current BICSI certification for each of the key personnel.

3.4 ACCEPTANCE TESTING

- A. Develop testing procedures to address all specified functions and components of the Advanced Utility Metering System (AUMS). Testing shall demonstrate proper and anticipated responses to normal and abnormal operating conditions.
 1. Provide skilled technicians to start and operate equipment.
 2. Coordinate with equipment manufacturers to determine specific requirements to maintain the validity of the warranty.
 3. Correct deficiencies and make necessary adjustments to O&M manuals and as-built drawings for issues identified in testing.
 4. Provide all tools to start, check-out and functionally test equipment and systems.
 5. Correct deficiencies and make necessary adjustments to O&M manuals and as-built drawings for issues identified in any testing
 6. Review test procedures, testing and results with Government.
- B. Testing checklists: Develop project-specific checklists to document the systems and all components are installed in accordance with the manufacturers recommendation and the Contract Documents.
- C. Before testing, the following prerequisite items must be completed.
 1. All related equipment has been started and start-up reports and checklists submitted and approved as ready for testing:
 2. All associated system functions for all interlocking systems are programmed and operable per contract documents.
 3. All punchlist items for the AUMS and equipment are corrected.
 4. The test procedures reviewed and approved.
 5. Safeties and operating ranges reviewed.
- D. The following testing shall be included:

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1. Demonstrate reporting of data and alarm conditions for each point and ensure that alarms are received at the assigned location, including Site Data Collection Device.
 2. Demonstrate ability of software program to function for the intended application.
 3. Demonstrate via graphed trends to show the reports are executed in correct manner.
 4. Demonstrate that the meter readings are accurate using portable NIST traceable portable devices and calibrated valves in the piping system
 5. Demonstrate that the systems perform during power loss and resumption of power.
- E. Copper cables: Contractor shall provide all necessary testing equipment to test all copper network circuit cables. Tests shall conform to EIA/TIA 568B Permanent Link testing criteria. All testers are to be EIA/TIA 568B, Level IIe compliant. The primary field test parameters are:
1. Wire map: The wire map test is intended to verify pair to pin termination at each end and check for installation connectivity errors. For each of the conductors in the cable, the wire map indicates:
 - a. Continuity to the remote end
 - b. Shorts between any two or more conductors
 - c. Crossed pairs
 - d. Reversed pairs
 - e. Split pairs
 - f. Any other mis-wiring
 2. Length requirements: The maximum physical length of the basic link shall be 94 meters (including test equipment cords).
 3. Insertion Loss: Worst case insertion loss relative to the maximum insertion loss allowed shall be reported.
 4. Near-end crosstalk (NEXT) loss: Field tests of NEXT shall be performed at both ends of the test configuration.
 5. Power sum near-end crosstalk (PSNEXT) loss
 6. Equal-level far-end crosstalk (ELFEXT): Field tests of ELFEXT shall be performed at both ends of the test configuration

7. Power sum equal-level far-end crosstalk (PSELFEXT): Must be determined from both ends of the cable. Power sum Near End Crosstalk is not a category 3 parameter. For all frequencies from 1 to 100 MHz, the category 5e PSELFEXT of the cabling shall be measured in accordance with annex E of ANSI/TIA/EIA-568-B.2 and shall meet the values determined using equations (12) and (13) for the permanent link. PSELFEXT is not a required category 3 measurement parameter.
8. Return loss: Includes all the components of the link. The limits are based on the category of components and cable lengths. Return loss must be tested at both ends of the cable. Cabling return loss is not a required measurement for category 3 cabling.
9. Propagation delay and delay skew: Propagation delay is the time it takes for a signal to propagate from one end to the other. Propagation delay shall be measured in accordance with annex D of ANSI/TIA/EIA-568 B.2. The maximum propagation delay for all category permanent link configurations shall not exceed 498 ns measured at 10 MHz. Delay skew is a measurement of the signaling delay difference from the fastest pair to the slowest. Delay skew shall be measured in accordance with annex D of ANSI/TIA/EIA-568-B.2. The maximum delay skew for all category permanent link configurations shall not exceed 44 ns.
10. Administration: In addition to Pass/Fail indications, measured values of test parameters should be recorded in the administration system. Any reconfiguration of link components after testing may change the performance of the link and thus invalidates previous test results. Such links shall require retesting to regain conformance.
11. Test equipment connectors and cords: Adapter cords that are qualified and determined by the test equipment manufacturer to be suitable for permanent link measurements shall be used to attach the field tester to the permanent link under consideration.
12. Test setup: The permanent link test configuration is to be used by installers and users of data telecommunications systems to verify the performance of permanently installed cabling. A schematic representation of the permanent link is illustrated in figure 1. The permanent link consists of up to 295 ft of horizontal cabling and one connection at each end and may also include an optional

transition/consolidation point connection. The permanent link excludes both the cable portion of the field test instrument cord and the connection to the field test instrument.

13. Replace or repair and cables, connectors, and/or terminations found to be defective.
 14. Repair, replace, and/or re-work any or all defective components to achieve cabling tests which meet or exceed 568B permanent link requirements prior to acceptance of the installation or payment for services.
- F. Optical Fiber cables: Contractor shall provide all necessary testing equipment to test all optical fiber cables.
1. Attenuation Testing:
 - a. Singlemode testing shall conform to TIA/EIA 526-7 Method A.1 single jumper reference and TIA/EIA 568-B-1 requirements for link segment testing.
 - b. Multimode testing shall conform to TIA/EIA 526-14-A Method B single jumper reference and TIA/EIA 568-B-1 requirements for link segment testing.
 - c. Attenuation testing shall be performed in one direction at each operating wavelength.
 - d. Testing of backbone fiber optic cabling shall be performed from main telecommunications room to each telecommunications room.
 - e. Testing of horizontal fiber optic cabling shall be performed from telecommunications room to station outlet location.
 - f. Tester shall be capable of recording and reporting test reading in an electronic format.
 2. OTDR Testing:
 - a. OTDR testing is required on all backbone fiber optic cables
 - b. The test shall be performed as per the EIA/TIA 455-61.
 - c. Multimode testing shall be performed with a minimum 80-meter launch cable.
 - d. Singlemode testing shall be performed with a minimum of 500-meter launch cable.
 - e. Tests shall be performed on each fiber in each direction at both operating wavelengths.
 3. Test report data shall reference cables by cable labeling standards. Tests shall be submitted on a 1.5mb, 3.5" DOS formatted floppy disk.

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Contractor shall provide tests in the native file format of the tester. Contractor shall provide all software needed to view, print, and edit tests.

4. Replace or repair and defective cables, connectors, terminations, etc.
5. Mated connector pairs shall have no more than 0.5dB loss. Fusion splices shall have no more than .15dB loss per splice. Cable attenuation shall be no more than 2% more than the attenuation of the cable on the reel as certified at the factory. Repair, replace, and/or rework any or all defective components to achieve specified test results prior to acceptance of the installation or payment for services.

G. Wireless Modems: Test system by sending 100,000 commands. Frame error rate shall not be greater than 5 out 100,000 commands.

3.5 DEMONSTRATION AND INSTRUCTION

- A. Furnish the services of a factory-trained engineer or technician for a total of two four-hour classes to instruct designated Facility Information Technologies personnel. Instruction shall include cross connection, corrective, and preventive maintenance of the wired network system and connectivity equipment.
- B. Before the System can be accepted by the VA, this training must be provided and executed. Training will be scheduled at the convenience of the Facilities Contracting Officer and Chief of Engineering Service.
- C. On-site start-up and training of the advanced utility metering system shall include a complete working demonstration of the system with simulation of possible operating conditions that may be encountered.
 1. Include any documentation and hands-on exercises necessary to enable electrical and mechanical operations personnel to assume full operating responsibility for the advanced utility monitoring system after completion of the training period.
- D. Include 6 days on-site start-up assistance and 3 days on-site training in two sessions separated by minimum 1 month.
- E. Regularly schedule and make available factory training for VA staff training on all aspects of advanced utility metering system including:
 1. Comprehensive software and hardware setup, configuration, and operation.
 2. Advanced monitoring and data reporting.

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3. Advanced power quality and disturbance monitoring.
- F. Before the system is accepted by the VA, the contractor shall walk-through the installation with the VA's representative and the design engineer to verify proper installation. The contractor may be requested to open enclosures and terminal compartments to verify cable labeling and/or installation compliance.
- G. As-built drawings shall be provided noting the exact cable path and cable labeling information. Drawings in .DWG format will be available to the contractor. As-builts shall be submitted to the VA on disk saved as .DXF or .DWG files. Redline hardcopies shall be provided as well. CAD generated as-built information shall be shown on a new layer named AS_BUILT.

----- END -----

SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, conductors and cable, switchboards, panelboards, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on the drawings.
- C. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system and obtain electric utility company approval for sizes and settings of these devices.
- D. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.
- E. The contractor shall include in bas base bid number the cost of the 800-amp A.T.S., 800 amp circuit breaker in building No. 117, the concrete cell-dust system between the circuit breaker and the A.T.S. The contractor shall include in bid number, separate deduct alternate No. 1 to exclude the 800amp A.T.S., the 800amp circuit breaker in building No. 117, the concrete cell-duct system between the A.T.S. and 800amp circuit breaker.

1.2 MINIMUM REQUIREMENTS

- A. The International Building Code (IBC), National Electrical Code (NEC), Underwriters Laboratories, Inc. (UL), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.
- B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

1.3 TEST STANDARDS

- A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters

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Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards will be accepted, providing that materials and equipment are listed, labeled, certified or otherwise determined to meet the safety requirements of a NRTL. Materials and equipment which no NRTL accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.

B. Definitions:

1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
 - a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
 - b. Are periodically inspected by a NRTL.
 - c. Bear a label, tag, or other record of certification.
4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturer's Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.

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B. Product Qualification:

1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.
2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.

C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

- A. Applicable publications listed in all Sections of Division 26 are the latest issue, unless otherwise noted.
- B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

1.6 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available. Materials and equipment furnished shall be new and shall have superior quality and freshness.
- B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
 1. Components of an assembled unit need not be products of the same manufacturer.
 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 3. Components shall be compatible with each other and with the total assembly for the intended service.
 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.

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E. When Factory Tests are specified, Factory Tests shall be performed in the factory by the equipment manufacturer and witnessed by the contractor. In addition, the following requirements shall be complied with:

1. The Government shall have the option of witnessing factory tests. The Contractor shall notify the Government through the COR (Contracting Officer Representative) a minimum of fifteen (15) working days prior to the manufacturer's performing of the factory tests.
2. When factory tests are successful, contractor shall furnish four (4) copies of the equipment manufacturer's certified test reports to the R (Contracting Officer Representative) fourteen (14) days prior to shipment of the equipment, and not more than ninety (90) days after completion of the factory tests.
3. When factory tests are not successful, factory tests shall be repeated in the factory by the equipment manufacturer and witnessed by the Contractor. The Contractor shall be liable for all additional expenses for the Government to witness factory re-testing.

1.7 VARIATIONS FROM CONTRACT REQUIREMENTS

A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 MATERIALS AND EQUIPMENT PROTECTION

- A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
 2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
 3. Damaged equipment shall be repaired or replaced, as determined by the COR (Contracting Officer Representative).

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4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

- A. All electrical work shall comply with the requirements of NFPA 70 (NEC), NFPA 70B, NFPA 70E, OSHA Part 1910 subpart J - General Environmental Controls, OSHA Part 1910 subpart K - Medical and First Aid, and OSHA Part 1910 subpart S - Electrical, in addition to other references required by contract.
- B. Job site safety and worker safety is the responsibility of the Contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished in this manner for the required work, the following requirements are mandatory:
 1. Electricians must use full protective equipment (i.e., certified and tested insulating material to cover exposed energized electrical components, certified and tested insulated tools, etc.) while working on energized systems in accordance with NFPA 70E.
 2. Before initiating any work, a job specific work plan must be developed by the Contractor with a peer review conducted and documented by the COR (Contracting Officer Representative) and Medical Center staff. The work plan must include procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used, and exit pathways.
 3. Work on energized circuits or equipment cannot begin until prior written approval is obtained from the COR (Contracting Officer Representative).
- D. For work that affects existing electrical systems, arrange, phase and perform work to assure minimal interference with normal functioning of the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
- E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.

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- F. Coordinate location of equipment and conduit with other trades to minimize interference.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working clearances shall not be less than specified in the NEC.
- C. Inaccessible Equipment:
1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
 2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.
- D. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system and obtain electric utility company approval for sizes and settings of these devices.

1.11 EQUIPMENT IDENTIFICATION

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as: Distribution Panel boards, panelboards, cabinets, motor controllers, fused and non-fused safety disconnect switches, generators, automatic transfer switches, separately enclosed circuit breakers, individual breakers and controllers in distribution panelboards, and motor control (Starters) assemblies, control devices and other significant equipment.
- B. Nameplates for Normal Power Systems equipment shall match the existing campus standard as indicated on floor plan: laminated black phenolic resin with a white core with engraved lettering. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Identification signs for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of (1/2 inch) high.

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Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.

- C. Install adhesive arc flash warning labels on all equipment as required by NFPA 70E. Label shall show specific and correct information for specific equipment based on its arc flash calculations. Label shall show the followings:
1. Nominal system voltage.
 2. Arc flash boundary (inches).
 3. Available arc flash incident energy at the corresponding working distance.
 4. Required PPE category and description.
 5. limited approach distance (inches), restricted approach distance (inches).
 6. Equipment/bus name, date prepared, and manufacturer name and address.

1.12 SUBMITTALS

- A. Submit to the COR (Contracting Officer Representative) in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or installation of materials and equipment which has not had prior approval will not be permitted.
- C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.
- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
1. Mark the submittals, "SUBMITTED UNDER SECTION _____".
 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 3. Submit each section separately.

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E. The submittals shall include the following:

1. Information that confirms compliance with contract requirements.
Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.
2. Submittals are required for all equipment anchors and supports.
Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion, etc.) associated with equipment or piping so that the proposed installation can be properly reviewed. Include sufficient fabrication information so that appropriate mounting and securing provisions may be designed and attached to the equipment.
3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
4. Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.

F. Maintenance and Operation Manuals:

1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.
2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the material or equipment.
3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.

REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

- d. Installation instructions.
 - e. Safety precautions for operation and maintenance.
 - f. Diagrams and illustrations.
 - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
 - h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.
 - j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.
- H. After approval and prior to installation, furnish the COR (Contracting Officer Representative) with one sample of each of the following:
- 1. A minimum (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.
 - 2. Each type of conduit coupling, bushing, and termination fitting.
 - 3. Conduit hangers, clamps, and supports.
 - 4. Duct sealing compound.
 - 5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

- A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

- A. The Contractor shall furnish the instruments, materials, and labor for tests.
- B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the

REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

installation, testing, and adjustment of all components between various manufacturer's representatives and technicians so that a complete, functional, and operational system is delivered to the Government.

- C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment and repeat the tests. Repair, replacement, and retesting shall be accomplished at no additional cost to the Government.

1.16 WARRANTY

- A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

1.17 INSTRUCTION

- A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.
- B. Furnish the services of competent and factory-trained instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all aspects of the installation and shall be factory-trained in operating theory as well as practical operation and maintenance procedures.
- C. A training schedule shall be developed and submitted by the Contractor and approved by the COR (Contracting Officer Representative) at least fifteen (15) working days prior to the planned training.

---END---

SECTION 26 05 13
MEDIUM-VOLTAGE CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of medium-voltage cables, indicated as cable or cables in this section, and medium-voltage cable splices and terminations.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- B. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:
Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for medium-voltage cables.
- D. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Manholes and ducts for medium-voltage cables.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Medium-voltage cables shall be thoroughly tested at the factory per NEMA WC 74 to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Complete electrical ratings.
 - 2) Installation instructions.
 - 2. Samples:
 - a. After approval and prior to installation, furnish the COR (Contracting Officer Representative) with a sample of each type and size of cable per the requirements of Section 25 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

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3. Certifications:

- a. Factory Test Reports: Submit certified factory production test reports for approval.
- b. Field Test Reports: Submit field test reports for approval.
- c. Compatibility: Submit a certificate from the cable manufacturer that the splices and terminations are approved for use with the cable.
- d. Two weeks prior to final inspection, submit the following.
 - 1) Certification by the manufacturer that the cables, splices, and terminations conform to the requirements of the drawings and specifications.
 - 2) Certification by the Contractor that the cables, splices, and terminations have been properly installed and tested.
 - 3) Certification by the Contractor that each splice and each termination were completely installed in a single continuous work period by a single qualified worker without any overnight interruption.

4. Qualified Worker Approval:

- a. Qualified workers who install and test cables, splices, and terminations shall have not fewer than five years of experience splicing and terminating cables equivalent to those being spliced and terminated, including experience with the materials in the approved splices and terminations.
- b. Furnish satisfactory proof of such experience for each qualified worker who splices or terminates the cables.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society for Testing and Materials (ASTM):
B3-01 (2007).....Standard Specification for Soft or Annealed
Copper Wire
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
48-09.....Test Procedures and Requirements for
Alternating-Current Cable Terminations Used on
Shielded Cables Having Laminated Insulation

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- Rated 2.5 kV through 765 kV or Extruded
Insulation Rated 2.5 kV through 500 kV
- 386-95.....Separable Insulated Connector Systems for Power
Distribution Systems above 600 V
- 400-01.....Guide for Field Testing and Evaluation of the
Insulation of Shielded Power Cable Systems
- 400.2-04.....Guide for Field Testing of Shielded Power Cable
Systems Using Very Low Frequency (VLF)
- 400.3-06.....Guide for Partial Discharge Testing of Shielded
Power Cable Systems in a Field Environment
- 404-00.....Extruded and Laminated Dielectric Shielded
Cable Joints Rated 2500 V to 500,000 V
- D. National Electrical Manufacturers Association (NEMA):
- WC 71-99.....Non-Shielded Cables Rated 2001-5000 Volts for
Use in the Distribution of Electric Energy
- WC 74-06.....5-46 KV Shielded Power Cable for Use in the
Transmission and Distribution of Electric
Energy
- E. National Fire Protection Association (NFPA):
- 70-11.....National Electrical Code (NEC)
- F. Underwriters Laboratories (UL):
- 1072-06Medium-Voltage Power Cables

1.7 SHIPMENT AND STORAGE

- A. Cable shall be shipped on reels such that it is protected from
mechanical injury. Each end of each length of cable shall be
hermetically sealed with manufacturer's end caps and securely attached
to the reel.
- B. Cable stored and/or cut on site shall have the ends turned down, and
sealed with cable manufacturer's standard cable end seals, or field-
installed heat-shrink cable end seals.

PART 2 - PRODUCTS

2.1 CABLE

- A. Cable shall be in accordance with the NEC and NEMA WC 71, WC 74, and UL
1072.
- B. Single conductor stranded copper conforming to ASTM B3.
- C. Voltage Rating:
1. 15,000 V cable shall be used on all distribution systems with
voltages ranging from 5,000 V to 15,000 V.

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D. Insulation:

1. Insulation level shall be 133%.

2. Types of insulation:

- a. Cable type abbreviation, EPR: Ethylene propylene rubber insulation shall be thermosetting, light and heat stabilized.
- b. Cable type abbreviation, XLP or XLPE: cross-linked polyethylene insulation shall be thermosetting, light and heat stabilized, and chemically cross-linked.

E. Insulation shield shall be semi-conducting. Conductor shield shall be semi-conducting.

F. Insulation shall be wrapped with copper shielding tape, helically-applied over semi-conducting insulation shield.

G. Heavy duty, overall protective polyvinyl chloride jacket shall enclose every cable. The manufacturer's name, cable type and size, and other pertinent information shall be marked or molded clearly on the overall protective jacket.

H. Cable temperature ratings for continuous operation, emergency overload operation, and short circuit operation shall be not less than the NEC, NEMA WC 71, or NEMA WC 74 standard for the respective cable.

2.2 SPLICES AND TERMINATIONS

A. Materials shall be compatible with the cables being spliced and terminated and shall be suitable for the prevailing environmental conditions.

B. In locations where moisture might be present, the splices shall be watertight. In manholes and pull-boxes, the splices shall be submersible.

C. Splices:

1. Shall comply with IEEE 404. Include all components required for complete splice, with detailed instructions.

D. Terminations:

1. Shall comply with IEEE 48. Include shield ground strap for shielded cable terminations.

2. Load-break terminations for indoor and outdoor use: 200 A load break pre-molded rubber elbow connectors with bushing inserts, suitable for submersible applications. Separable connectors shall comply with the requirements of IEEE 386, and shall be interchangeable between suppliers. Allow sufficient slack in medium-voltage cable, ground,

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and drain wires to permit elbow connectors to be moved to their respective parking stands.

3. Ground metallic cable shields with a device designed for that purpose, consisting of a solderless connector enclosed in watertight rubber housing covering the entire assembly.
4. Provide insulated cable supports to relieve any strain imposed by cable weight or movement. Ground cable supports to the grounding system.

2.3 FIREPROOFING TAPE

- A. Fireproofing tape shall be flexible, non-corrosive, self-extinguishing, arc-proof, and fireproof intumescent elastomer. Securing tape shall be glass cloth electrical tape not less than (7 mils) thick, and (0.75 inch) wide.

PART 3 - EXECUTION

3.1 GENERAL

- A. Installation shall be in accordance with the NEC, as shown on the drawings, and per manufacturer's instructions.
- B. Cable shall be installed in conduit above grade and duct bank below grade.
- C. All cables of a feeder shall be pulled simultaneously.
- D. Conductors of different systems (e.g., 5kV and 15kV) shall not be installed in the same raceway.
- E. Splice the cables only in manholes and pull-boxes.
- F. Ground shields in accordance with Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- G. Cable maximum pull length, maximum pulling tension, and minimum bend radius shall conform with the recommendations of the manufacturer.
- H. Use suitable lubricating compounds on the cables to prevent pulling damage. Provide compounds that are not injurious to the cable jacket and do not harden or become adhesive.
- I. Seal the cable ends prior to pulling, to prevent the entry of moisture or lubricant.

3.2 PROTECTION DURING SPLICING OPERATIONS

- A. Blowers shall be provided to force fresh air into manholes where free movement or circulation of air is obstructed. Waterproof protective coverings shall be available on the work site to provide protection against moisture while a splice is being made. Pumps shall be used to keep manholes dry during splicing operations. Under no conditions shall a splice or termination be made that exposes the interior of a cable to

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moisture. A manhole ring at least (6 inches) above ground shall be used around the manhole entrance to keep surface water from entering the manhole. Unused ducts shall be plugged and water seepage through ducts in use shall be stopped before splicing.

3.3 PULLING CABLES IN DUCTS AND MANHOLES

- A. Cables shall be pulled into ducts with equipment designed for this purpose, including power-driven winches, cable-feeding flexible tube guides, cable grips, pulling eyes, and lubricants. A sufficient number of qualified workers and equipment shall be employed to ensure the careful and proper installation of the cable.
- B. Cable reels shall be set up at the side of the manhole opening and above the duct or hatch level, allowing cables to enter through the opening without reverse bending. Flexible tube guides shall be installed through the opening in a manner that will prevent cables from rubbing on the edges of any structural member.
- C. Cable shall be unreeled from the top of the reel. Pay-out shall be carefully controlled. Cables to be pulled shall be attached through a swivel to the main pulling wire by means of a suitable cable grip and pulling eye.
- D. Woven-wire cable grips shall be used to grip the cable end when pulling small cables and short straight lengths of heavier cables.
- E. Pulling eyes shall be attached to the cable conductors to prevent damage to the cable structure.
- F. Cables shall be liberally coated with a suitable lubricant as they enter the tube guide or duct. Rollers, sheaves, or tube guides around which the cable is pulled shall conform to the minimum bending radius of the cable.
- G. Cables shall be pulled into ducts at a reasonable speed. Cable pulling using a vehicle shall not be permitted. Pulling operations shall be stopped immediately at any indication of binding or obstruction and shall not be resumed until the potential for damage to the cable is corrected. Sufficient slack shall be provided for free movement of cable due to expansion or contraction.
- H. Splices in manholes shall be firmly supported on cable racks. Cable ends shall overlap at the ends of a section to provide sufficient undamaged cable for splicing.
- I. Cables cut in the field shall have the cut ends immediately sealed to prevent entrance of moisture.

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3.4 SPLICES AND TERMINATIONS

- A. Install the materials as recommended by the manufacturer, including precautions pertaining to air temperature and humidity during installation.
- B. Installation shall be accomplished by qualified workers trained to perform medium-voltage equipment installations. Use tools as recommended or provided by the manufacturer. All manufacturer's instructions shall be followed.
- C. Splices in manholes shall be located midway between cable racks on walls of manholes and supported with cable arms at approximately the same elevation as the enclosing duct.
- D. Where the Government determines that unsatisfactory splices and terminations have been installed, the Contractor shall replace the unsatisfactory splices and terminations with approved material at no additional cost to the Government.

3.5 FIREPROOFING

- A. Cover all cable segments exposed in manholes and pull-boxes with fireproofing tape.
- B. Apply the tape in a single layer, wrapped in a half-lap manner, or as recommended by the manufacturer. Extend the tape not less than (1 inch) into each duct.
- C. At each end of a taped cable section, secure the fireproof tape in place with glass cloth tape.

3.6 CIRCUIT IDENTIFICATION OF FEEDERS

- A. In each manhole and pull-box, install permanent identification tags on each circuit's cables to clearly designate the circuit identification and voltage. The tags shall be the embossed brass type, (1.5 inches) in diameter and 40 mils thick. Attach tags with plastic ties. Position the tags so they will be easy to read after the fireproofing tape is installed.

3.7 ACCEPTANCE CHECKS AND TESTS

- A. Perform tests in accordance with the manufacturer's recommendations. Include the following visual and electrical inspections.
- B. Test equipment, labor, and technical personnel shall be provided as necessary to perform the acceptance tests. Arrangements shall be made to have tests witnessed by the COR (Contracting Officer Representative).
- C. Visual Inspection:
 - 1. Inspect exposed sections of cables for physical damage.

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2. Inspect shield grounding, cable supports, splices, and terminations.
3. Verify that visible cable bends meet manufacturer's minimum bending radius requirement.
4. Verify installation of fireproofing tape and identification tags.

D. Electrical Tests:

1. Acceptance tests shall be performed on new and service-aged cables as specified herein.
2. Test new cable after installation, splices, and terminations have been made, but before connection to equipment and existing cable.

E. Service-Aged Cable Tests:

1. Maintenance tests shall be performed on service-aged cable interconnected to new cable.
2. After new cable test and connection to an existing cable, test the interconnected cable. Disconnect cable from all equipment that could be damaged by the test.

F. Insulation-Resistance Test: Test all new and service-aged cables with respect to ground and adjacent conductors.

1. Test data shall include megohm readings and leakage current readings. Cables shall not be energized until insulation-resistance test results have been approved by the COR (Contracting Officer Representative). Test voltages and minimum acceptable resistance values shall be:

<u>Voltage Class</u>	<u>Test Voltage</u>	<u>Min. Insulation Resistance</u>
15kV	2,500 VDC	5,000 megohms

2. Submit a field test report to the COR (Contracting Officer Representative) that describes the identification and location of cables tested, the test equipment used, and the date tests were performed; identifies the persons who performed the tests; and identifies the insulation resistance and leakage current results for each cable section tested. The report shall provide conclusions and recommendations for corrective action.

G. Online Partial Discharge Test: Comply with IEEE 400 and 400.3. Test all new and service-aged cables. Perform tests after cables have passed the insulation-resistance test, and after successful energization.

1. Testing shall use a time or frequency domain detection process, incorporating radio frequency current transformer sensors with a partial discharge detection range of 10 kHz to 300 MHz.

MEDIUM-VOLTAGE CABLES

2. Submit a field test report to the COR (Contracting officer Representative) that describes the identification and location of cables tested, the test equipment used, and the date tests were performed; identifies the persons who performed the tests; and numerically and graphically identifies the magnitude of partial discharge detected for each cable section tested. The report shall provide conclusions and recommendations for corrective action.
- H. Final Acceptance: Final acceptance shall depend upon the satisfactory performance of the cables under test. No cable shall be put into service until all tests are successfully passed, and field test reports have been approved by the COR (Contracting Officer Representative).

---END---

SECTION 26 05 19
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the electrical conductors and cables for use in electrical systems rated 600 V and below, indicated as cable(s), conductor(s), wire, or wiring in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-resistant rated construction.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.
- E. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Installation of conductors and cables in manholes and ducts.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Conductors and cables shall be thoroughly tested at the factory per NEMA to ensure that there are no electrical defects. Factory tests shall be certified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Electrical ratings and insulation type for each conductor and cable.
 - 2) Splicing materials and pulling lubricant.
 2. Certifications: Two weeks prior to final inspection, submit the following.

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- a. Certification by the manufacturer that the conductors and cables conform to the requirements of the drawings and specifications.
- b. Certification by the Contractor that the conductors and cables have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
 - D2301-10.....Standard Specification for Vinyl Chloride
Plastic Pressure-Sensitive Electrical
Insulating Tape
 - D2304-10.....Test Method for Thermal Endurance of Rigid
Electrical Insulating Materials
 - D3005-10.....Low-Temperature Resistant Vinyl Chloride
Plastic Pressure-Sensitive Electrical
Insulating Tape
- C. National Electrical Manufacturers Association (NEMA):
 - WC 70-09.....Power Cables Rated 2000 Volts or Less for the
Distribution of Electrical Energy
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
 - 44-10.....Thermoset-Insulated Wires and Cables
 - 83-08.....Thermoplastic-Insulated Wires and Cables
 - 467-07.....Grounding and Bonding Equipment
 - 486A-486B-03.....Wire Connectors
 - 486C-04.....Splicing Wire Connectors
 - 486D-05.....Sealed Wire Connector Systems
 - 486E-09.....Equipment Wiring Terminals for Use with
Aluminum and/or Copper Conductors
 - 493-07.....Thermoplastic-Insulated Underground Feeder and
Branch Circuit Cables
 - 514B-04.....Conduit, Tubing, and Cable Fittings

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Conductors and cables shall be in accordance with NEMA, UL, as specified herein, and as shown on the drawings.
- B. All conductors shall be copper.

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C. Single Conductor and Cable:

1. No. 12 AWG: Minimum size, except where smaller sizes are specified herein or shown on the drawings.
2. No. 8 AWG and larger: Stranded.
3. No. 10 AWG and smaller: Solid; except shall be stranded for final connection to motors, transformers, and vibrating equipment.
4. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

D. Color Code:

1. No. 10 AWG and smaller: Solid color insulation or solid color coating.
2. No. 8 AWG and larger: Color-coded using one of the following methods:
 - a. Solid color insulation or solid color coating.
 - b. Stripes, bands, or hash marks of color specified.
 - c. Color using (0.75 inches) wide tape.
3. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
4. Conductors shall be color-coded as follows:

208/120 V	Phase	480/277 V
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

5. Lighting circuit "switch legs", and 3-way and 4-way switch "traveling wires," shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the COR (Contracting Officer Representative).
6. Color code for isolated power system wiring shall be in accordance with the NEC.

2.2 SPLICES

- A. Splices shall be in accordance with NEC and UL.
- B. Above Ground Splices for No. 10 AWG and Smaller:
 1. Solderless, screw-on, reusable pressure cable type, with integral insulation, approved for copper and aluminum conductors.

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2. The integral insulator shall have a skirt to completely cover the stripped conductors.
 3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.
- C. Above Ground Splices for No. 8 AWG to No. 4/0 AWG:
1. Compression, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.
 2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
 3. Splice and insulation shall be product of the same manufacturer.
 4. All bolts, nuts, and washers used with splices shall be steel.
- D. Above Ground Splices for 250 kcmil and Larger:
1. Long barrel "butt-splice" or "sleeve" type compression connectors, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.
 2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.
 3. Splice and insulation shall be product of the same manufacturer.
- E. Underground Splices for No. 10 AWG and Smaller:
1. Solderless, screw-on, reusable pressure cable type, with integral insulation. Listed for wet locations and approved for copper and aluminum conductors.
 2. The integral insulator shall have a skirt to completely cover the stripped conductors.
 3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.
- F. Underground Splices for No. 8 AWG and Larger:
1. Mechanical type, of high conductivity and corrosion-resistant material. Listed for wet locations and approved for copper and aluminum conductors.
 2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.

3. Splice and insulation shall be product of the same manufacturer.

G. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

2.3 CONNECTORS AND TERMINATIONS

A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.

B. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be steel.

2.4 CONTROL WIRING

A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 14 AWG.

B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.5 WIRE LUBRICATING COMPOUND

A. Lubricating compound shall be suitable for the wire insulation and conduit and shall not harden or become adhesive.

B. Shall not be used on conductors for isolated power systems.

PART 3 - EXECUTION

3.1 GENERAL

A. Install conductors in accordance with the NEC, as specified, and as shown on the drawings.

B. Install all conductors in raceway systems.

C. Splice conductors only in outlet boxes, junction boxes, pull-boxes, manholes, or hand-holes.

D. Conductors of different systems (e.g., 120 V and 277 V) shall not be installed in the same raceway.

E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.

F. In panelboards, cabinets, wire-ways, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic ties.

G. For connections to motors, transformers, and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors, transformers, or vibrating equipment.

H. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.

I. Conductor and Cable Pulling:

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1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling. Use lubricants approved for the cable.
 2. Use nonmetallic pull ropes.
 3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.
 4. All conductors in a single conduit shall be pulled simultaneously.
 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- J. No more than three branch circuits shall be installed in any one conduit.
- K. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.

3.2 INSTALLATION IN MANHOLES

- A. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.
- B. Fireproofing:
1. Install fireproofing on low-voltage conductors where the low-voltage conductors are installed in the same manholes with medium-voltage conductors.
 2. Use fireproofing tape as specified in Section 26 05 13, MEDIUM-VOLTAGE CABLES, and apply the tape in a single layer, half-lapped, or as recommended by the manufacturer. Install the tape with the coated side towards the cable and extend it not less than (1 inch) into each duct.
 3. Secure the fireproofing tape in place by a random wrap of glass cloth tape.

3.3 SPLICE AND TERMINATION INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure and tightened to manufacturer's published torque values using a torque screwdriver or wrench.
- B. Where the Government determines that unsatisfactory splices or terminations have been installed, replace the splices or terminations at no additional cost to the Government.

3.4 CONDUCTOR IDENTIFICATION

- A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of 3 inches from terminal points, and in junction boxes, pull-boxes, and manholes. Apply the last two laps of tape with no

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tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.

3.5 FEEDER CONDUCTOR IDENTIFICATION

- A. In each interior pillbox and each underground manhole and hand-hole, install brass tags on all feeder conductors to clearly designate their circuit identification and voltage. The tags shall be the embossed type, 1-1/2 inches in diameter and 40 mils thick. Attach tags with plastic ties.

3.6 CONTROL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.
- B. Install a separate power supply circuit for each system, except where otherwise shown on the drawings.

3.7 CONTROL WIRING IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and hand-hole, install embossed brass tags to identify the system served and function.

3.8 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests: Inspect physical condition.
 - 2. Electrical tests:
 - a. After installation but before connection to utilization devices, such as fixtures, motors, or appliances, test conductors' phase-to-phase and phase-to-ground resistance with an insulation resistance tester.
 - b. Applied voltage shall be 500 V DC for 300 V rated cable, and 1000 V DC for 600 V rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300 V rated cable and 100 megohms for 600 V rated cable.
 - c. Perform phase rotation test on all three-phase circuits.

---END---

SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.
- B. "Grounding electrode system" refers to grounding electrode conductors and all electrodes required or allowed by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this section and have the same meaning.
- D. The routing path of conduits and cell-duct system are diagrammatic only, the contractor shall route underground systems as required as a result of the ground penetrating radar.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- D. Section 26 12 19, PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS: pad-mounted, liquid-filled, medium-voltage transformers.
- E. Section 26 13 16, MEDIUM-VOLTAGE FUSIBLE INTERRUPTER SWITCHES: Medium-voltage fusible interrupter switches.
- F. Section 26 22 00, LOW-VOLTAGE TRANSFORMERS: Low-voltage transformers.
- G. Section 26 23 00, LOW-VOLTAGE SWITCHGEAR: Low-voltage switchgear.
- H. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: Low-voltage distribution switchboards.
- I. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.
KLM protection.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

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1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit plans showing the location of system grounding electrodes and connections, and the routing of aboveground and underground grounding electrode conductors.
2. Test Reports:
 - a. Two weeks prior to the final inspection, submit ground resistance field test reports to the COR (Contracting Officer Representative).
3. Certifications:
 - a. Certification by the Contractor that the grounding equipment has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society for Testing and Materials (ASTM):
 - B1-07.....Standard Specification for Hard-Drawn Copper Wire
 - B3-07.....Standard Specification for Soft or Annealed Copper Wire
 - B8-11.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
 - 81-83.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 70E-12.....National Electrical Safety Code
 - 99-12.....Health Care Facilities
- E. Underwriters Laboratories, Inc. (UL):
 - 44-10Thermoset-Insulated Wires and Cables
 - 83-08Thermoplastic-Insulated Wires and Cables
 - 467-07Grounding and Bonding Equipment

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PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.
- B. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to motors, transformers, and vibrating equipment.
- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.
- D. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

2.2 GROUND RODS

- A. Steel or copper clad steel (0.75 inch) diameter by (10 feet) long.
- B. Quantity of rods shall be as shown on the drawings, and as required to obtain the specified ground resistance.

2.3 CONCRETE ENCASED ELECTRODE

- A. Concrete encased electrode shall be No. 4 AWG bare copper wire, installed per NEC.

2.4 GROUND CONNECTIONS

- A. Below Grade and Inaccessible Locations: Exothermic-welded type connectors.
- B. Above Grade:
 - 1. Bonding Jumpers: Listed for use with aluminum and copper conductors. For wire sizes No. 8 AWG and larger, use compression-type connectors. For wire sizes smaller than No. 8 AWG, use mechanical type lugs. Connectors or lugs shall use steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
 - 2. Connection to Building Steel: Exothermic-welded type connectors.
 - 3. Connection to Grounding Bus Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
 - 4. Connection to Equipment Rack and Cabinet Ground Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with

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steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.5 EQUIPMENT RACK AND CABINET GROUND BARS

- A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks. Ground bars shall have minimum dimensions of 0.25 inch thick x 0.75 inch wide, with length as required or as shown on the drawings. Provide insulators and mounting brackets.

2.6 GROUND TERMINAL BLOCKS

- A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide mechanical type lugs, with steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.7 GROUNDING BUS BAR

- A. Pre-drilled rectangular copper bar with stand-off insulators, minimum 0.25 inch thick x 4 inches high in cross-section, length as shown on the drawings, with hole size, quantity, and spacing per detail shown on the drawings. Provide insulators and mounting brackets.

PART 3 - EXECUTION

3.1 GENERAL

- A. Install grounding equipment in accordance with the NEC, as shown on the drawings, and as specified herein.
- B. System Grounding:
 - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformer.
 - 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
 - 3. Isolation transformers and isolated power systems shall not be system grounded.
- C. Equipment Grounding: Metallic piping, building structural steel, electrical enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.
- D. For patient care area electrical power system grounding, conform to NFPA 99 and NEC.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

- A. Make grounding connections, which are normally buried or otherwise inaccessible, by exothermic weld.

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3.3 MEDIUM-VOLTAGE EQUIPMENT AND CIRCUITS

- A. Switchgear: Provide a bare grounding electrode conductor from the switchgear ground bus to the grounding electrode system.
- B. Duct Banks and Manholes: Provide an insulated equipment grounding conductor in each duct containing medium-voltage conductors, sized per NEC except that minimum size shall be No. 2 AWG. Bond the equipment grounding conductors to the switchgear ground bus, to all manhole grounding provisions and hardware, to the cable shield grounding provisions of medium-voltage cable splices and terminations, and to equipment enclosures.
- C. Pad-Mounted Transformers:
 - 1. Provide a driven ground rod and bond with a grounding electrode conductor to the transformer grounding pad.
 - 2. Ground the secondary neutral.
- D. Lightning Arresters: Connect lightning arresters to the equipment ground bus or ground rods as applicable.

3.4 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

- A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.
- B. Metallic Piping, Building Structural Steel, and Supplemental Electrode(s):
 - 1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building structural steel, and supplemental or made electrodes. Provide jumpers across insulating joints in the metallic piping.
 - 2. Provide a supplemental ground electrode as shown on the drawings and bond to the grounding electrode system.
- C. Switchboards, Panelboards, Engine-Generators, Automatic Transfer Switches, and other electrical equipment:
 - 1. Connect the equipment grounding conductors to the ground bus.
 - 2. Connect metallic conduits by grounding bushings and equipment grounding conductor to the equipment ground bus.
- D. Transformers:
 - 1. Exterior: Exterior transformers supplying interior service equipment shall have the neutral grounded at the transformer secondary. Provide a grounding electrode at the transformer.
 - 2. Separately derived systems (transformers downstream from service equipment): Ground the secondary neutral at the transformer. Provide a grounding electrode conductor from the transformer to the nearest

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component of the grounding electrode system the ground bar at the service equipment.

3.5 RACEWAY

A. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.
2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
3. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with an equipment grounding conductor to the equipment ground bus.

B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders, and power and lighting branch circuits.

C. Boxes, Cabinets, Enclosures, and Panelboards:

1. Bond the equipment grounding conductor to each pillbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
2. Provide lugs in each box and enclosure for equipment grounding conductor termination.

D. Wireway Systems:

1. Bond the metallic structures of wireway to provide electrical continuity throughout the wireway system, by connecting a No. 6 AWG bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated No. 6 AWG bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 50 feet.
3. Use insulated No. 6 AWG bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.

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4. Use insulated No. 6 AWG bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 49 feet.
- E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to the device box ground screw and a jumper to the branch circuit equipment grounding conductor.
- F. Ground lighting fixtures to the equipment grounding conductor of the wiring system. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.
- G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.
- H. Raised Floors: Provide bonding for all raised floor components as shown on the drawings.
- I. Panelboard Bonding in Patient Care Areas: The equipment grounding terminal buses of the normal and essential branch circuit panel boards serving the same individual patient vicinity shall be bonded together with an insulated continuous copper conductor not less than No. 10 AWG, installed in rigid metal conduit.

3.6 CORROSION INHIBITORS

- A. When making grounding and bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.7 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the medical gas piping and medical vacuum piping at the outlets directly to the patient ground bus.

3.8 MAIN ELECTRICAL ROOM GROUNDING

- A. Provide ground bus bar and mounting hardware at main electrical room where incoming feeders are terminated, as shown on the drawings. Connect to pigtail extensions of the building grounding ring, as shown on the drawings. Refer to one-line diagram for main grounding electrode size.

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3.9 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.
- B. Grounding system resistance shall comply with the electric utility company ground resistance requirements.

3.10 GROUND ROD INSTALLATION

- A. For outdoor installations, drive each rod vertically in the earth, until top of rod is 24 inches below final grade.
- B. For indoor installations, leave 4 inches of each rod exposed.
- C. Where buried or permanently concealed ground connections are required, make the connections by the exothermic process, to form solid metal joints. Make accessible ground connections with mechanical pressure-type ground connectors.
- D. Where rock or impenetrable soil prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified ground resistance.

3.11 ACCEPTANCE CHECKS AND TESTS

- A. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized or connected to the electric utility company ground system and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall.
- B. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Below-grade connections shall be visually inspected by the COR (Contracting Officer Representative) prior to backfilling. The Contractor shall notify the COR (Contracting Officer Representative) 24 hours before the connections are ready for inspection.

---END---

SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Section 06 10 00, ROUGH CARPENTRY: Mounting board for telephone closets.
- B. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.
- C. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.
- D. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- E. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.
- F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- G. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- H. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground conduits.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Size and location of main feeders.

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- b. Size and location of panels and pull-boxes.
- c. Layout of required conduit penetrations through structural elements.
- d. Submit the following data for approval:
 - 1) Raceway types and sizes.
 - 2) Conduit bodies, connectors and fittings.
 - 3) Junction and pull boxes, types and sizes.
- 2. Certifications: Two weeks prior to final inspection, submit the following:
 - a. Certification by the manufacturer that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment have been properly installed.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
 - C80.1-05.....Electrical Rigid Steel Conduit
 - C80.3-05.....Steel Electrical Metal Tubing
 - C80.6-05.....Electrical Intermediate Metal Conduit
- C. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
 - 1-05.....Flexible Metal Conduit
 - 5-11.....Surface Metal Raceway and Fittings
 - 6-07.....Electrical Rigid Metal Conduit - Steel
 - 50-95.....Enclosures for Electrical Equipment
 - 360-13.....Liquid-Tight Flexible Steel Conduit
 - 467-13.....Grounding and Bonding Equipment
 - 514A-13.....Metallic Outlet Boxes
 - 514B-12.....Conduit, Tubing, and Cable Fittings
 - 514C-07.....Nonmetallic Outlet Boxes, Flush-Device Boxes
and Covers

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- 651-11.....Schedule 40 and 80 Rigid PVC Conduit and Fittings
- 651A-11.....Type EB and A Rigid PVC Conduit and HDPE Conduit
- 797-07.....Electrical Metallic Tubing
- 1242-06.....Electrical Intermediate Metal Conduit - Steel
- E. National Electrical Manufacturers Association (NEMA):
- TC-2-13.....Electrical Polyvinyl Chloride (PVC) Tubing and Conduit
- TC-3-13.....PVC Fittings for Use with Rigid PVC Conduit and Tubing
- FB1-12.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable
- FB2.10-13.....Selection and Installation Guidelines for Fittings for use with Non-Flexible Conduit or Tubing (Rigid Metal Conduit, Intermediate Metallic Conduit, and Electrical Metallic Tubing)
- FB2.20-12.....Selection and Installation Guidelines for Fittings for use with Flexible Electrical Conduit and Cable
- F. American Iron and Steel Institute (AISI):
- S100-2007.....North American Specification for the Design of Cold-Formed Steel Structural Members

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Conduit Size: In accordance with the NEC, but not less than 3/4-inch unless otherwise shown.
- B. Conduit:
1. Size: In accordance with the NEC, but not less than 3/4-inch.
 2. Rigid Steel Conduit (RMC): Shall conform to UL 6 and ANSI C80.1.
 3. Rigid aluminum: Shall conform to UL 6A and ANSI C80.5.
 4. Electrical Metallic Tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 4 inches and shall be permitted only with cable rated 600 V or less.
 5. Flexible Metal Conduit: Shall conform to UL 1.
 6. Liquid-tight Flexible Metal Conduit: Shall conform to UL 360.

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7. Direct Burial Plastic Conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high-density polyethylene (PE).

C. Conduit Fittings:

1. Rigid Steel:

- a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
- b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable.
- c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
- d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
- e. Erickson (Union-Type) and Set Screw Type Couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
- f. Sealing Fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.

2. Rigid Aluminum Conduit Fittings:

- a. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4% copper are prohibited.
- b. Locknuts and Bushings: As specified for rigid steel conduit.
- c. Set Screw Fittings: Not permitted for use with aluminum conduit.

3. Electrical Metallic Tubing Fittings:

- a. Only steel or malleable iron materials are acceptable.
- b. Compression Couplings and Connectors: Concrete-tight and rain-tight, with connectors having insulated throats.

- c. Setscrew Couplings and Connectors: Use setscrews of case-hardened steel with hex head and cup point, to firmly seat in wall of conduit for positive grounding.
 - d. Indent-type connectors or couplings are prohibited.
 - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
4. Flexible Metal Conduit Fittings:
- a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
 - b. Clamp-type, with insulated throat.
5. Liquid-tight Flexible Metal Conduit Fittings:
- a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
6. Direct Burial Plastic Conduit Fittings: Fittings shall meet the requirements of UL 514C and NEMA TC3.
7. Expansion and Deflection Couplings:
- a. Conform to UL 467 and UL 514B.
 - b. Accommodate a 0.75-inch deflection, expansion, or contraction in any direction, and allow 30-degree angular deflections.
 - c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
 - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
- 1. Parts and Hardware: Zinc-coat or provide equivalent corrosion protection.
 - 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.

3. Multiple Conduit (Trapeze) Hangers: Not less than 1.5 x 1.5 inches 12-gauge steel, cold-formed, lipped channels; with not less than 3/4 diameter steel hanger rods.
4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

E. Outlet, Junction, and Pull Boxes:

1. UL-50 and UL-514A.
2. Rustproof cast metal where required by the NEC or shown on drawings.
3. Sheet Metal Boxes: Galvanized steel, except where shown on drawings.

PART 3 - EXECUTION

3.1 PENETRATIONS

A. Cutting or Holes:

1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the COR (Contracting Officer Representative) prior to drilling through structural elements.
2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except when permitted by the COR (Contracting Officer Representative) where working space is limited.

B. Firestop: Where conduits, wire ways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.

C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal the gap around conduit to render it watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

- A. In accordance with UL, NEC, NEMA, as shown on drawings, and as specified herein.
- B. Raceway systems used for Essential Electrical Systems (EES) shall be entirely independent of other raceway systems.
- C. Install conduit as follows:
 1. In complete mechanically and electrically continuous runs before pulling in cables or wires.

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2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
 3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new conduits.
 4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
 5. Cut conduits square, ream, remove burrs, and draw up tight.
 6. Independently support conduit at 8 feet on centers with specified materials and as shown on drawings.
 7. Do not use suspended ceilings, suspended ceiling supporting members, lighting fixtures, other conduits, cable tray, boxes, piping, or ducts to support conduits and conduit runs.
 8. Support within 12 inches of changes of direction, and within 12 inches of each enclosure to which connected.
 9. Close ends of empty conduits with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
 10. Conduit installations under fume and vent hoods are prohibited.
 11. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid steel and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers. All ceiling and wall junction boxes shall be a minimum of 4-11/16-inch x 4-11/16-inch x 2-1/8-inch in size.
 12. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
 13. Conduit bodies shall only be used for changes in direction and shall not contain splices.
 14. Do not use aluminum conduits in wet locations.
- D. Conduit Bends:
1. Make bends with standard conduit bending machines.
 2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
 3. Bending of conduits with a pipe tee or vise is prohibited.
- E. Layout and Homeruns:
1. Install conduit with wiring, including homeruns, as shown on drawings.

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2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted and approved by the COR (Contracting Officer Representative).

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel or rigid aluminum. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only:
 - a. Where shown on the structural drawings.
 - b. As approved by the COR (Contracting Officer Representative) prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 3 inches thick is prohibited.
 - a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
 - b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
 - c. Install conduits approximately in the center of the slab so that there will be a minimum of 3/4 inch of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.

B. Above Furred or Suspended Ceilings and in Walls:

1. Conduit for Conductors Above 600 V: Rigid steel or rigid aluminum. Mixing different types of conduits in the same system is prohibited.
2. Conduit for Conductors 600 V and Below: Rigid steel, rigid aluminum, or EMT. Mixing different types of conduits in the same system is prohibited.
3. Align and run conduit parallel or perpendicular to the building lines.

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4. Connect recessed lighting fixtures to conduit runs with maximum (6 feet) of flexible metal conduit extending from a junction box to the fixture.
5. Tightening set screws with pliers is prohibited.
6. For conduits running through metal studs, limit field cut holes to no more than 70% of web depth. Spacing between holes shall be at least (18 inches). Cuts or notches in flanges or return lips shall not be permitted.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors Above 600 V: Rigid steel or rigid aluminum. Mixing different types of conduits in the system is prohibited.
- C. Conduit for Conductors 600 V and Below: Rigid steel, rigid aluminum, or EMT. Mixing different types of conduits in the system is prohibited.
- D. Align and run conduit parallel or perpendicular to the building lines.
- E. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- F. Support horizontal or vertical runs at not over 8 feet intervals.
- G. Surface Metal Raceways: Use only where shown on drawings.
- H. Painting:
 1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
 2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 2-inch-high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 20 feet intervals in between.

3.5 WET OR DAMP LOCATIONS

- A. Use rigid steel or IMC conduits unless as shown on drawings.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.
- C. Use rigid steel or IMC conduit within 5 feet of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers, unless as shown on drawings. Conduit shall be half-lapped

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with 10 mil PVC tape before installation. After installation, completely recoat or re-tape any damaged areas of coating.

- D. Conduits run on roof shall be supported with integral galvanized lipped steel channel, attached to UV-inhibited polycarbonate or polypropylene blocks every (8 feet) with (3/8-inch) galvanized threaded rods, square washer and locknut. Conduits shall be attached to steel channel with conduit clamps.

3.8 MOTORS AND VIBRATING EQUIPMENT

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water.
- C. Provide a green equipment grounding conductor with flexible and liquid-tight flexible metal conduit.

3.9 EXPANSION JOINTS

- A. Conduits 3 inch and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 3 inch with junction boxes on both sides of the expansion joint. Connect flexible metal conduits to junction boxes with sufficient slack to produce a 5-inch vertical drop midway between the ends of the flexible metal conduit. Flexible metal conduit shall have a green insulated copper bonding jumper installed. In lieu of this flexible metal conduit, expansion and deflection couplings as specified above are acceptable.
- C. Install expansion and deflection couplings where shown.

3.10 CONDUIT SUPPORTS

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of

RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

- the weights of the conduits, wires, hanger itself, and an additional 200lbs. Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 2. Existing Construction:
 - a. Steel expansion anchors not less than 0.25-inch bolt size and not less than 1.125 inch in embedment.
 - b. Power set fasteners not less than 0.25-inch diameter with depth of penetration not less than 3 inch.
 - c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.11 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
1. Flush-mounted.
 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations or where more than the equivalent of 4-90-degree bends are necessary.

RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

- C. Locate pull-boxes so that covers are accessible and easily removed. Coordinate locations with piping and ductwork where installed above ceilings.
- D. Remove only knockouts as required. Plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- E. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 24-inch center-to-center lateral spacing shall be maintained between boxes.
- F. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
- G. Minimum size of outlet boxes for ground fault circuit interrupter (GFCI) receptacles is 4 inches square x 2.125 inches deep, with device covers for the wall material and thickness involved.
- H. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example, "SIG-FA JB No. 1."
- I. On all branch circuit junction box covers, identify the circuits with black marker.

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SECTION 26 05 41
UNDERGROUND ELECTRICAL CONSTRUCTION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of underground ducts and raceways, and precast manholes and pull-boxes to form a complete underground electrical raceway system.
- B. The terms "duct" and "conduit" are used interchangeably in this section.
- C. The contractor shall include in bid number all associated cost of mapping the routing path of underground conduits, with ground penetrating radar.
- D. It shall be the responsibility of the contractor to coordinate the exact routing path of exterior conduits and cell-duct systems with the results from the ground penetrating radar.

1.2 RELATED WORK

- A. Section 07 92 00, JOINT SEALANTS: Sealing of conduit penetrations.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Coordinate layout and installation of ducts, manholes, and pull-boxes with final arrangement of other utilities, site grading, and surface features.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit information on pull-boxes, ducts, and hardware. Submit elevation drawings, showing openings, pulling irons, cable supports, cover, ladder, sump, and other accessories.

UNDERGROUND ELECTRICAL CONSTRUCTION

- c. Proposed deviations from the drawings shall be clearly marked on the submittals. If it is necessary to locate pull-boxes, or duct banks at locations other than shown on the drawings, show the proposed locations accurately on scaled site drawings, and submit to the COR (Contracting Officer Representative) for approval prior to construction.
2. Certifications: Two weeks prior to the final inspection, submit the following.
 - a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Concrete Institute (ACI):
Building Code Requirements for Structural Concrete
318-11/318M-11.....Building Code Requirements for Structural
Concrete & Commentary
SP-66-04.....ACI Detailing Manual
- C. American National Standards Institute (ANSI):
77-10.....Underground Enclosure Integrity
- D. American Society for Testing and Materials (ASTM):
C478-12.....Standard Specification for Precast Reinforced
Concrete Manhole Sections
C858-10e1.....Underground Precast Concrete Utility Structures
C990-09.....Joints for Concrete Pipe, Manholes and Precast
Box Sections Using Preformed Flexible Joint
Sealants.
- E. National Electrical Manufacturers Association (NEMA):
TC 2-03.....Electrical Polyvinyl Chloride (PVC) Conduit
TC 3-04.....Polyvinyl Chloride (PVC) Fittings for Use with
Rigid PVC Conduit and Tubing
TC 6 & 8-03.....Polyvinyl Chloride (PVC) Plastic Utilities Duct
for Underground Installations

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TC 9-04.....Fittings for Polyvinyl Chloride (PVC) Plastic
Utilities Duct For Underground Installation

F. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

70E-12.....National Electrical Safety Code

G. Underwriters Laboratories, Inc. (UL):

6-07.....Electrical Rigid Metal Conduit-Steel

467-07.....Grounding and Bonding Equipment

651-11.....Schedule 40, 80, Type EB and A Rigid PVC
Conduit and Fittings

651A-11.....Schedule 40 and 80 High Density Polyethylene
(HDPE) Conduit

651B-07.....Continuous Length HDPE Conduit

PART 2 - PRODUCTS

2.1 PULLBOXES

- A. General: Size as indicated on the drawings. Provide pull-boxes with weatherproof, non-skid covers with recessed hook eyes, secured with corrosion- and tamper-resistant hardware. Cover material shall be identical to pull-box material. Covers shall have molded lettering, ELECTRIC or SIGNAL as applicable. Provide pulling irons, (0.875 inch) diameter galvanized steel bar with exposed triangular-shaped opening.
- B. Concrete Pull-boxes: Shall be monolithically-poured reinforced concrete.

2.2 PRE-CAST CONCRETE CELL DUCTS

- A. Number and sizes shall be as shown on the drawings.
1. Ducts Pre-Cast concrete:
 - a. All cell ducts systems shall be pre-cast concrete.
 - b. Concrete shall be rated at 2,000P.S.I.
 2. Reinforced #4 rebar shall be at top and bottom of cell duct system when crossing or in places of roadways.
 3. There shall be a minimum of 6 inch spacing between power and low voltage systems.

2.3 GROUNDING

- A. Ground Rods and Ground Wire: Per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

UNDERGROUND ELECTRICAL CONSTRUCTION

2.4 WARNING TAPE

- A. 4-mil polyethylene (3 inches) wide detectable tape, red with black letters imprinted with "CAUTION - BURIED ELECTRIC CABLE BELOW" or similar.

2.5 PULL ROPE FOR SPARE DUCTS

- A. Plastic with (200lbs) minimum tensile strength.

PART 3 - EXECUTION

3.1 PULLBOX INSTALLATION

- A. Assembly and installation shall be per the requirements of the manufacturer.
 - 1. Install pull-boxes level and plumb.
 - 2. Units shall be installed on a 12 inches thick level bed of 90% compacted granular fill, well-graded from the 1 inch sieve to the No. 4 sieve. Granular fill shall be compacted with a minimum of four passes with a plate compactor.
- B. Access: Ensure the top of frames and covers are flush with finished grade.

3.2 DUCT INSTALLATION

- A. General Requirements:
 - 1. Underground installations shall be installed via bore drilling trenching shall not be permitted.
 - 2. All exterior conduits shall be installed within concrete cell-duct system.
 - 3. Exterior conduits shall be rigid steel or rigid aluminum, PVE shall not be permitted.
 - 4. Stub-ups and sweeps to equipment mounted on outdoor concrete slabs shall be galvanized rigid metal conduit half-lap wrapped with PVC tape, and shall extend a minimum of 5 feet away from the edge of slab.
 - 5. Install insulated grounding bushings on the conduit terminations.
 - 6. Radius for sweeps shall be sufficient to accomplish pulls without damage. Minimum radius shall be six times conduit diameter.
 - 7. All multiple conduit runs shall have conduit spacers. Spacers shall securely support and maintain uniform spacing of the duct assembly a minimum of 3 inches above the bottom of the trench during the concrete pour. Spacer spacing shall not exceed 5 feet. Secure spacers to ducts and earth to prevent floating during concrete pour. Provide nonferrous tie wires to prevent displacement of the ducts

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during concrete pour. Tie wires shall not act as substitute for spacers.

8. Duct lines shall be installed no less than 12 inches from other utility systems, such as water, sewer, chilled water.
 9. Clearances between individual ducts:
 - a. For similar services, not less than 3 inches.
 - b. For power and signal services, not less than 6 inches.
 10. Duct lines shall terminate at window openings in manhole walls as shown on the drawings. All ducts shall be fitted with end bells.
 11. Couple the ducts with proper couplings. Stagger couplings in rows and layers to ensure maximum strength and rigidity of the duct bank.
 12. Keep ducts clean of earth, sand, or gravel, and seal with tapered plugs upon completion of each portion of the work.
 13. Spare Ducts: Where spare ducts are shown, they shall have a nylon pull rope installed. They shall be capped at each end and labeled as to location of the other end.
 14. Duct Identification: Place continuous strip of warning tape approximately (12 inches) above ducts before backfilling trenches. Warning tape shall be preprinted with proper identification.
 15. Duct Sealing: Seal ducts, including spare ducts, at building entrances and at outdoor terminations for equipment, with a suitable non-hardening compound to prevent the entrance of foreign objects and material, moisture, and gases.
 16. Use plastic ties to secure cables to insulators on cable arms. Use minimum two ties per cable per insulator.
- B. Concrete-Encased Ducts:
1. Install concrete-encased ducts for medium-voltage systems, low-voltage systems, and signal systems, unless otherwise shown on the drawings.
 2. Duct banks shall be single or multiple duct assemblies encased in concrete. Ducts shall be uniform in size and material throughout the installation.
 3. Tops of concrete-encased ducts shall be:
 - a. Not less than 24 inches and not less than shown on the drawings, below finished grade.
 - b. Not less than 30 inches and not less than shown on the drawings, below roads and other paved surfaces.

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- c. Additional burial depth shall be required in order to accomplish NEC-required minimum bend radius of ducts.
 - d. Conduits crossing under grade slab construction joints shall be installed a minimum of 4 feet below slab.
 - 4. Extend the concrete envelope encasing the ducts not less than 3 inches beyond the outside walls of the outer ducts.
 - 5. Within 10 feet of building and manhole wall penetrations, install reinforcing steel bars at the top and bottom of each concrete envelope to provide protection against vertical shearing.
 - 6. Install reinforcing steel bars at the top and bottom of each concrete envelope of all ducts underneath roadways and parking areas.
 - 7. Where new ducts and concrete envelopes are to be joined to existing manholes, pull-boxes, ducts, and concrete envelopes, make the joints with the proper fittings and fabricate the concrete envelopes to ensure smooth durable transitions.
 - 8. Duct joints in concrete may be placed side by side horizontally but shall be staggered at least 6 inches vertically.
 - 9. Pour each run of concrete envelope between manholes or other terminations in one continuous pour. If more than one pour is necessary, terminate each pour in a vertical plane and install 0.75 inch reinforcing rod dowels extending 18 inches into concrete on both sides of joint near corners of envelope.
 - 10. Pour concrete so that open spaces are uniformly filled. Do not agitate with power equipment unless approved by COR (Contracting Officer Representative).
- C. Direct-Burial Ducts:
- 1. Install direct-burial ducts only where shown on the drawings. Provide direct-burial ducts only for low-voltage power and lighting branch circuits.
 - 2. Tops of ducts shall be:
 - a. Not less than 24 inches and not less than shown on the drawings, below finished grade.
 - b. Not less than 30 inches and not less than shown on the drawings, below roads and other paved surfaces.
 - c. Additional burial depth shall be required in order to accomplish NEC-required minimum bend radius of ducts.

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3. Do not kink the ducts. Compaction shall not deform the ducts.
- D. Connections to Manholes: Ducts connecting to manholes shall be flared to have an enlarged cross-section to provide additional shear strength. Dimensions of the flared cross-section shall be larger than the corresponding manhole opening dimensions by no less than 12 inches in each direction. Perimeter of the duct bank opening in the manhole shall be flared toward the inside or keyed to provide a positive interlock between the duct and the wall of the manhole. Use vibrators when this portion of the encasement is poured to ensure a seal between the envelope and the wall of the structure.
- E. Connections to Existing Manholes: For duct connections to existing manholes, break the structure wall out to the dimensions required and preserve the steel in the structure wall. Cut steel and extend into the duct bank envelope. Chip the perimeter surface of the duct bank opening to form a key or flared surface, providing a positive connection with the duct bank envelope.
- F. Connections to Existing Ducts: Where connections to existing ducts are indicated, excavate around the ducts as necessary. Cut off the ducts and remove loose concrete from inside before installing new ducts. Provide a reinforced-concrete collar, poured monolithically with the new ducts, to take the shear at the joint of the duct banks.
- G. Partially-Completed Ducts: During construction, wherever a construction joint is necessary in a duct bank, prevent debris such as mud and dirt from entering ducts by providing suitable plugs. Fit concrete envelope of a partially completed ducts with reinforcing steel extending a minimum of 2 feet back into the envelope and a minimum of 2 feet beyond the end of the envelope. Provide one No. 4 bar in each corner, 3 inches from the edge of the envelope. Secure corner bars with two No. 3 ties, spaced approximately 12 inches apart. Restrain reinforcing assembly from moving during pouring of concrete.

3.3 ACCEPTANCE CHECKS AND TESTS

- A. Duct Testing and Cleaning:
1. Upon completion of the duct installation, a standard flexible mandrel shall be pulled through each duct to loosen particles of earth, sand, or foreign material left in the duct, and to test for out-of-round conditions.
 2. The mandrel shall be not less than 12 inches long and shall have a diameter not less than 0.5 inch less than the inside diameter of the

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- duct. A brush with stiff bristles shall then be pulled through each duct to remove the loosened particles. The diameter of the brush shall be the same as, or slightly larger than, the diameter of the duct.
3. If testing reveals obstructions or out-of-round conditions, the Contractor shall replace affected section(s) of duct and retest to the satisfaction of the COR (Contracting Officer Representative) at no cost to the Government.
 4. Mandrel pulls shall be witnessed by the COR (Contracting Officer Representative).

---END---

SECTION 26 05 73
OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the overcurrent protective device coordination study, related calculations and analysis, indicated as the study in this section.
- B. A short-circuit and selective coordination study, and arc flash calculations and analysis shall be prepared for the electrical overcurrent devices to be installed under this project.
- C. The study shall present a well-coordinated time-current analysis of each overcurrent protective device from the individual device up to the utility source and the on-site existing emergency generator sources.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 13 16, MEDIUM-VOLTAGE FUSIBLE INTERRUPTER SWITCHES: Medium-voltage fusible interrupter switches.
- C. Section 26 23 00, LOW-VOLTAGE SWITCHGEAR: Low-voltage switchgear.
- D. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: Low-voltage distribution switchboards.
- E. Section 26 24 16, PANELBOARDS: Low-voltage panelboards.
- F. Section 26 36 23, AUTOMATIC TRANSFER SWITCHES: Automatic transfer switches.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. The study shall be prepared by the equipment manufacturer and performed by the equipment manufacturer's licensed electrical engineer.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Product data on the software program to be used for the study.
Software shall be in mainstream use in the industry, shall provide device settings and ratings, and shall show selective coordination by time-current drawings.

OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY

2. Complete study as described in paragraph 1.6. Submittal of the study shall be well-coordinated with submittals of the shop drawings for equipment in related specification sections.
3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the Contractor that the overcurrent protective devices have been set in accordance with the approved study.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Institute of Electrical and Electronics Engineers (IEEE):
 - 241-90.....Recommended Practice Electrical Systems in Commercial Buildings
 - 242-01.....Recommended Practice for Protection and Coordination of Industrial and Commercial Power Systems
 - 399-97.....Recommended Practice for Industrial and Commercial Power Systems Analysis
 - 1584-02.....Performing Arc-Flash Hazards Calculations
 - 1584A-04.....Performing Arc-Flash Hazards Calculations - Amendment 1
 - 1584B-11.....Performing Arc-Flash Hazards Calculations - Amendment 2
- C. National Fire Protection Association (NFPA):
 - 70-14.....National Electrical Code (NEC)
 - 70E-15.....Standard for Electrical Safety in the Workplace
 - 99-15.....Health Care Facilities Code

1.6 STUDY REQUIREMENTS

- A. The study shall be in accordance with IEEE and NFPA standards.
- B. The study shall include one-line diagram, short-circuit and ground fault analysis, protective coordination plots for all overcurrent protective devices, and arc flash calculations and analysis.
- C. One Line Diagram:
 1. Show all electrical equipment and wiring to be protected by the overcurrent devices.

OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY

2. Show the following specific information:

- a. Calculated fault impedance, X/R ratios, and short-circuit values at each feeder and branch circuit bus.
- b. Relay, circuit breaker, and fuse ratings.
- c. Generator kW/kVA and transformer kVA and voltage ratings, percent impedance, X/R ratios, and wiring connections.
- d. Voltage at each bus.
- e. Identification of each bus, matching the identification on the drawings.
- f. Conduit, conductor, and busway material, size, length, and X/R ratios.

D. Short-Circuit Study:

1. The study shall be performed using computer software designed for this purpose. Pertinent data and the rationale employed in developing the calculations shall be described in the introductory remarks of the study.
2. Calculate the fault impedance to determine the available short-circuit and ground fault currents at each bus. Incorporate applicable motor and/or generator contribution in determining the momentary and interrupting ratings of the overcurrent protective devices.
3. Present the results of the short-circuit study in a table. Include the following:
 - a. Device identification.
 - b. Operating voltage.
 - c. Overcurrent protective device type and rating.
 - d. Calculated short-circuit current.

E. Coordination Study:

1. Prepare the coordination curves to determine the required settings of overcurrent protective devices to demonstrate selective coordination. Graphically illustrate on log-log paper that adequate time separation exists between devices, including the utility company upstream device if applicable. Plot the specific time-current characteristics of each overcurrent protective device in such a manner that all devices are clearly depicted.
2. The following specific information shall also be shown on the coordination curves:

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- a. Device identification.
 - b. Potential transformer and current transformer ratios.
 - c. Three-phase and single-phase ANSI damage points or curves for each cable, transformer, or generator.
 - d. Applicable circuit breaker or protective relay characteristic curves.
 - e. No-damage, melting, and clearing curves for fuses.
 - f. Transformer in-rush points.
3. Develop a table to summarize the settings selected for the overcurrent protective devices. Include the following in the table:
- a. Device identification.
 - b. Protective relay or circuit breaker potential and current transformer ratios, sensor rating, and available and suggested pickup and delay settings for each available trip characteristic.
 - c. Fuse rating and type.
4. It shall be the responsibility of the contractor to install Arc Flash labels on all equipment, panels and control cabinets for air handling units.

F. Arc Flash Calculations and Analysis:

1. Arc flash warning labels shall comply with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
2. Arc flash calculations shall be based on actual over-current protective device clearing time. Maximum clearing time shall be in accordance with IEEE 1584.
3. Arc flash analysis shall be based on the lowest clearing time setting of the over-current protective device to minimize the incident energy level without compromising selective coordination.
4. Arc flash boundary and available arc flash incident energy at the corresponding working distance shall be calculated for all electrical power distribution equipment specified in the project, and as shown on the drawings.
5. Required arc-rated clothing and other PPE shall be selected and specified in accordance with NFPA 70E.

1.7 ANALYSIS

- A. Analyze the short-circuit calculations, and highlight any equipment determined to be underrated as specified. Propose solutions to effectively protect the underrated equipment.

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1.8 ADJUSTMENTS, SETTINGS, AND MODIFICATIONS

- A. Final field settings and minor modifications of the overcurrent protective devices shall be made to conform with the study, without additional cost to the Government.

---END---

SECTION 26 08 00
COMMISSIONING OF ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 26.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the Facility electrical systems, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 26 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 26, is required in cooperation with the VA and the Commissioning Agent.
- B. The Facility electrical systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will

COMMISSIONING OF ELECTRICAL SYSTEMS

provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

- A. Commissioning of Electrical systems will require inspection of individual elements of the electrical systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 19 00 and the Commissioning plan to schedule electrical systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

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3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 26 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR (Contracting Officer Representative). The electrical contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the COR (Contracting Officer Representative) factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the COR (Contracting Officer Representative) after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 26 Sections for additional Contractor training requirements.

----- END -----

COMMISSIONING OF ELECTRICAL SYSTEMS

SECTION 26 09 23
LIGHTING CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation and connection of the lighting controls.

1.2 RELATED WORK

- A. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Interface of lighting controls with HVAC control systems.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General requirements that are common to more than one section of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- E. Section 26 24 16, PANELBOARDS: Panelboard enclosure and interior bussing used for lighting control panels.
- F. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.
- G. Section 26 51 00, INTERIOR LIGHTING: Luminaire ballast and drivers used in control of lighting systems.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit the following information for each type of lighting controls.
 - b. Material and construction details.
 - c. Physical dimensions and description.
 - d. Wiring schematic and connection diagram.
 - e. Installation details.
 - 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data

sheets, wiring diagrams, and information for ordering replacement parts.

- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
- 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the Contractor that the lighting control systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Green Seal (GS):
GC-12-03.....Occupancy Sensors
- C. National Electrical Manufacturer's Association (NEMA):
- D. National Fire Protection Association (NFPA):
70-14.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
20.....Standard for General-Use Snap Switches
773-95.....Standard for Plug-In Locking Type Photocontrols
for Use with Area Lighting
773A-06.....Nonindustrial Photoelectric Switches for
Lighting Control
98-04.....Enclosed and Dead-Front Switches
916-07.....Standard for Energy Management Equipment
Systems
917-06.....Clock Operated Switches
924-06.....Emergency Lighting and Power Equipment (for use
when controlling emergency circuits).

PART 2 - PRODUCTS

2.1 OUTDOOR PHOTOELECTRIC SWITCHES

- A. Solid state, with SPST dry contacts rated for 1800 VA tungsten or 1000 VA inductive, complying with UL 773A.
 - 1. Light-Level Monitoring Range: (1.5 to 10 fc), with adjustable turn-on and turn-off levels.

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2. Time Delay: 15-second minimum.
3. Surge Protection: Metal-oxide varistor.
4. Mounting: Twist lock, with base-and-stem mounting or stem-and-swivel mounting accessories as required.

2.2 INDOOR OCCUPANCY SENSORS

- A. Wall- or ceiling-mounting, solid-state units with a power supply and relay unit, suitable for the environmental conditions in which installed.
 1. Operation: Unless otherwise indicated, turn lights on when covered area is occupied and off when unoccupied; with a 1 to 15-minute adjustable time delay for turning lights off.
 2. Sensor Output: Contacts rated to operate the connected relay. Sensor shall be powered from the relay unit.
 3. Relay Unit: Dry contacts rated for 20A ballast load at 120 volt and 277 volt, for 13A tungsten at 120 volt, and for 1 hp at 120 volt.
 4. Mounting:
 - a. Sensor: Suitable for mounting in any position on a standard outlet box.
 - b. Time-Delay and Sensitivity Adjustments: Recessed and concealed behind hinged door.
 5. Indicator: LED, to show when motion is being detected during testing and normal operation of the sensor.
 6. Bypass Switch: Override the on function in case of sensor failure.
 7. Manual/automatic selector switch.
 8. Automatic Light-Level Sensor: Adjustable from (2 to 200 fc); keep lighting off when selected lighting level is present.
 9. Faceplate for Wall-Switch Replacement Type: Refer to wall plate material and color requirements for toggle switches, as specified in Section 26 27 26, WIRING DEVICES.
- B. Dual-technology Type: Ceiling mounting; combination PIR and ultrasonic detection methods, field-selectable.
 1. Sensitivity Adjustment: Separate for each sensing technology.
 2. Detector Sensitivity: Detect occurrences of 6-inch minimum movement of any portion of a human body that presents a target of not less than 36 sq. in and detect a person of average size and weight moving not less than 12 inches in either a horizontal or a vertical manner at an approximate speed of 12 inches/s.

- C. Detection Coverage: Shall be sufficient to provide coverage as required by sensor locations shown on drawing.
- D. The electrical contractor shall program DIP Switch setting to owner's satisfaction prior to completion of project.
- E. Refer to lighting floor plans for quantity and location of devices.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC, manufacturer's instructions and as shown on the drawings or specified.
- B. Aim outdoor photoelectric sensor according to manufacturer's recommendations. Set adjustable window slide for 1 foot-candle turn-on.
- C. Aiming for wall-mounted and ceiling-mounted motion sensor switches shall be per manufacturer's recommendations.
- D. Set occupancy sensor "on" duration to 15 minutes.
- E. Locate photoelectric sensors as indicated and in accordance with the manufacturer's recommendations. Adjust sensor for the available light level at the typical work plane for that area.
- F. Label time switches and contactors with a unique designation.
- G. Program lighting control panels per schedule on drawings.
- H. Refer to lighting floor plans for quantity and location of devices.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations.
- B. Upon completion of installation, conduct an operating test to show that equipment operates in accordance with requirements of this section.
- C. Test for full range of dimming ballast and dimming controls capability. Observe for visually detectable flicker over full dimming range.
- D. Test occupancy sensors for proper operation. Observe for light control over entire area being covered.
- E. Upon completion of the installation, the system shall be commissioned by the manufacturer's factory-authorized technician who will verify all adjustments and sensor placements.

3.3 FOLLOW-UP VERIFICATION

Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting control devices are in good operating condition and properly performing the intended function in the presence of COR (Contracting Officer Representative).

3.4 INSTRUCTION

- A. Furnish the services of a factory-trained technician for one 8-hour training period for instructing personnel in the maintenance and

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operation of the lighting control system on the dates requested by the
COR (Contracting Officer Representative).

- B. Contractor shall submit written instructions on training and
maintenance as reviewed in training session.

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SECTION 26 12 19
PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the pad-mounted, liquid-filled, medium-voltage transformers, indicated as transformers in this section.
- B. The medium voltage transformer shall be filled with bio-based mineral oil heat transfer fluid (oil) for medium voltage transformers.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 09 06 00, SCHEDULE FOR FINISHES: Finishes for electrical equipment.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- D. Section 26 05 13, MEDIUM-VOLTAGE CABLES: Medium-voltage cables.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground currents.
- F. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Manholes, pull-boxes, and ducts for underground raceway systems.
- G. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Transformers shall be thoroughly tested at the factory to ensure that there are no electrical or mechanical defects. Tests shall be conducted as per IEEE Standards. Factory tests shall be certified. The following tests shall be performed:
 - 1. Perform insulation-resistance tests, winding-to-winding and each winding-to-ground.
 - 2. Perform turns-ratio tests at all tap positions.

PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS

B. Factory test shall comply with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, factory test.

1.5 SUBMITTALS

A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:

- a. Submit sufficient information to demonstrate compliance with drawings and specifications.
- b. Include electrical ratings, nameplate data, impedance, outline drawing with dimensions and front, top, and side views, weight, mounting details, decibel rating, termination information, temperature rise, no-load and full-load losses, regulation, overcurrent protection, connection diagrams, and accessories.
- c. Complete nameplate data, including manufacturer's name and catalog number.
- d. Certification from the manufacturer that representative transformers have been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.

2. Manuals:

- a. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Identify terminals on wiring diagrams to facilitate installation, maintenance, and operation.
 - 2) Indicate on wiring diagrams the internal wiring for each piece of equipment and interconnections between the pieces of equipment.
 - 3) Approvals will be based on complete submissions of manuals, together with shop drawings.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
 - 1) Update the manual to include any information necessitated by shop drawing approval.

PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS

- 2) Show all terminal identification.
- 3) Include information for testing, repair, troubleshooting, assembly, disassembly, and recommended maintenance intervals.
- 4) Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.

B. Certifications:

1. Two weeks prior to the final inspection, submit the following certifications.
 - a. Certification by the manufacturer that the transformers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the transformers have been properly installed, connected, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
- C37.47-11.....High Voltage Distribution Class Fuses Current-Limiting Type Fuses and Fuse Disconnecting Switches
- C. American Society for Testing and Materials (ASTM):
- D3487-09.....Standard Specification for Mineral Insulating Oil Used in Electrical Apparatus
- D. Institute of Electrical and Electronic Engineers (IEEE):
- 48-09.....Test Procedures and Requirements for Alternating-Current Cable Terminations Used on Shielded Cables Having Laminated Insulation Rated 2.5kV Through 765kV or Extruded Insulation Rated 2.5kV Through 500kV
- 386-06.....Separable Insulated Connector Systems for Power Distribution Systems Above 600 V
- 592-07.....Exposed Semiconducting Shields on High-Voltage Cable Joints and Separable Connectors
- C2-12.....National Electrical Safety Code

- C57.12.00-10.....Liquid-Immersed Distribution, Power and
Regulating Transformers
- C57.12.10-10.....Liquid-Immersed Power Transformers
- C57.12.25-90.....Pad-Mounted, Compartmental-Type, Self-Cooled,
Single-Phase Distribution-Transformers with
Separable Insulated High Voltage Connectors;
High Voltage, 34500 Grd Y/19920 Volts and
Below; Low-Voltage 240/120 Volts; 167 kVA and
Smaller Requirements
- C57.12.28-14.....Pad-Mounted Equipment - Enclosure Integrity
- C57.12.29-14.....Pad-Mounted Equipment - Enclosure Integrity for
Coastal Environments
- C57.12.34-09.....Pad-Mounted, Compartmental-Type, Self-Cooled,
Three-Phase Distribution Transformers, 5 MVA
and Smaller; High Voltage, 34.5 kV Nominal
System Voltage and Below; Low Voltage, 15kV
Nominal System Voltage and Below
- C57.12.90-10.....Test Code for Liquid-Immersed Distribution,
Power, and Regulating Transformers
- C62.11-12.....Metal-Oxide Surge Arresters for AC Power
Circuits
- E. International Code Council (ICC):
- IBC-15.....International Building Code
- F. National Electrical Manufacturers Association (NEMA):
- TR 1-13.....Transformers, Regulators, and Reactors
- G. National Fire Protection Association (NFPA):
- 70-14.....National Electrical Code (NEC)
- H. Underwriters Laboratories Inc. (UL):
- 467-13.....Grounding and Bonding Equipment
- I. United States Department of Energy (DOE):
- 10 CFR Part 431.....Energy Efficiency Program for Certain
Commercial and Industrial Equipment

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Transformers shall be in accordance with ANSI, ASTM, IEEE, NEMA, NFPA, UL, as shown on the drawings, and as specified herein. Each transformer shall be assembled as an integral unit by a single manufacturer.

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- B. Transformers shall be complete, outdoor type, continuous duty, integral assembly, grounded, tamper-resistant, and with liquid-immersed windings.
- C. Ratings shall not be less than shown on the drawings.
- D. Completely fabricate transformers at the factory so that only the external cable connections are required at the project site.
- E. Thoroughly clean, phosphatize, and finish all the metal surfaces at the factory with a rust-resistant primer and dark green enamel finish coat, except where a different color is specified in Section 09 06 00, SCHEDULE FOR FINISHES. All surfaces of the transformer that will be in contact with the concrete pad shall be treated with corrosion-resistant compounds and epoxy resin or a rubberized sealing compound.

2.2 COMPARTMENTS

A. Construction:

- 1. Enclosures shall be weatherproof and in accordance with IEEE C57.12.282. The medium- and low-voltage compartments shall be separated with a steel barrier that extends the full height and depth of the compartments.
- 2. The compartments shall be constructed of sheet steel (gauge to meet ANSI requirements) with bracing and with reinforcing gussets using jig welds to assure rectangular rigidity.
- 3. All bolts, nuts, and washers shall be steel.
- 4. Sufficient space shall be provided for equipment, cabling, and terminations within the compartments.
- 5. Affix transformer nameplate permanently within the low-voltage compartment. Voltage and kVA rating, connection configuration, impedance, date of manufacture, and serial number shall be shown on the nameplate.

B. Doors:

- 1. Provide a separate door for each compartment with provisions for a single padlock to secure all doors. Provide each compartment door with open-position doorstops and corrosion-resistant tamperproof hinges welded in place. The medium-voltage compartment door shall be mechanically prevented from opening unless the low-voltage compartment door is open.
- 2. The secondary compartment door shall have a one-piece steel handle and incorporate three-point locking mechanisms.

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3. Provide a 2 inch size padlock for each assembly, as approved by the COR (Contracting Officer Representative). Padlocks shall be keyed to the COR (Contracting Officer Representative) established key set.
Firmly attach the padlock to the door assembly by a chain.

2.3 BIL RATING

- A. 15 kV class equipment shall have a minimum 95 kV BIL rating.

2.4 TRANSFORMER FUSE ASSEMBLY

- A. The primary fuse assembly shall be a combination of externally replaceable Bay-O-Net liquid-immersed fuses in series with liquid-immersed current-limiting fuses.
- B. The primary fuse assembly shall be load-break combination fuse and dry-well fuse holder rated for system voltage, rated for 10 load makes and 10 load breaks, with rated 200amp load current at 75% power factor, 10,000 symmetrical A close-in on fault duty, and 95 kV BIL. The entire fuse assembly shall be removable through the use of hot stick.
 1. The fuses shall be concealed, hot stick removable, 50,000 A symmetrical interrupting, non-expulsion, current-limiting primary distribution type, of the size and voltage class as shown on the drawings. The fuses shall operate within the fuse holder as a unit disconnecting means. Fuses shall be in accordance with ANSI C37.47.
 2. Transformers shall not have internal "weak link" fuses that require transformer tank cover removal for replacement.
 3. For units above 500 kVA using fusing above the 50 A 15 kV and 100 A 5 kV application, a clip-mounted arrangement of the current limiting fuses (i.e., live-front configuration) is required.

2.5 PRIMARY CONNECTIONS

- A. Primary connections shall be live-front bushings with NEMA spades or eyebolt terminals suitable for cable sizes shown on the drawings. Refer to drawing for fuse size.

2.6 MEDIUM-VOLTAGE SWITCH

- A. The transformer primary disconnect switch shall be an oil-immersed, internal, gang-operated, load-interrupter type, rated at ampacity and system voltage as shown on the drawings, with a minimum momentary withstand rating of not less than the calculated available fault current shown on the drawings.

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2.7 MEDIUM-VOLTAGE TERMINATIONS

- A. Terminate the medium-voltage cables in the primary compartment with 200 A load break pre-molded rubber elbow connectors, suitable for submersible applications. Elbow connectors shall have a semi-conductive shield material covering the housing. The separable connector system shall include the load break elbow, the bushing insert and the bushing well. Separable connectors shall comply with the requirements of IEEE 386, and shall be interchangeable between suppliers. Allow sufficient slack in medium-voltage cable, ground, and drain wires to permit elbow connectors to be moved to their respective parking stands.
- B. Ground metallic cable shield with a cable shield grounding adapter, consisting of a solderless connector enclosed in watertight rubber housing covering the entire assembly, bleeder wire, and ground braid.

2.8 LOW-VOLTAGE EQUIPMENT

- A. Mount the transformer secondary main molded case circuit breaker, low-voltage bushings, and hot stick in the low-voltage compartment.
- B. The low-voltage leads shall be brought out of the tank by epoxy pressure tight bushings and shall be standard arrangement.
- C. Tin-plate the low-voltage neutral terminal and isolate from the transformer tank. Provide a removable ground strap sized in accordance with the NEC and connect between the secondary neutral and ground pad.
- D. Mount the main breaker off of the transformer tank to allow sufficient ventilation and ensure that the heat from the transformer tank will not be transmitted through conduction. Circuit breakers shall be of the ambient compensating-type, with interrupting ratings for the available fault current.

2.9 TRANSFORMERS

- A. Transformer ratings shall be as shown on drawings. kVA ratings shown on the drawings are for continuous duty without the use of cooling fans.
- B. Temperature rises shall not exceed the NEMA TR 1 of 149° F by resistance.
- C. Transformer insulation material shall be less flammable, edible-seed oil based, and UL listed as complying with NFPA 70 requirements for fire point of not less than 600 Degrees F. when tested according to ASTM D92. Liquid shall be biodegradable and nontoxic.
- D. Transformer impedance shall be not less than 4-1/2% for sizes 150 kVA and larger. Impedance shall be as shown on the drawings.

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- E. Sound levels shall conform to NEMA TR 1 standards.
- F. Primary and Secondary Windings for Three-Phase Transformers:
 - 1. Primary windings shall be delta-connected.
 - 2. Secondary windings shall be wye-connected, except where otherwise indicated on the drawings. Provide isolated neutral bushings for secondary wye-connected transformers.
 - 3. Secondary leads shall be brought out through pressure-tight epoxy bushings.
- G. Primary windings shall have four 2-1/2% full-capacity voltage taps; two taps above and two taps below rated voltage.
- H. Core and Coil Assemblies:
 - 1. Cores shall be grain-oriented, non-aging, silicon steel to minimize losses.
 - 2. Core and coil assemblies shall be rigidly braced to withstand the stresses caused by rough handling during shipment, and stresses caused by any possible short-circuit currents.
 - 3. Coils shall be continuous-winding type without splices except for taps. Material shall be copper.
 - 4. Coil and core losses shall be optimum for efficient operation.
 - 5. Primary, secondary, and tap connections shall be brazed or pressure type.
 - 6. Provide end fillers or tie-downs for coil windings.
- I. The transformer tank, cover, and radiator gauge thickness shall not be less than that required by ANSI.
- J. Accessories:
 - 1. Provide standard NEMA features, accessories, and the following:
 - a. No-load tap changer. Provide warning sign.
 - b. Lifting, pulling, and jacking facilities.
 - c. Globe-type valve for oil filtering and draining, including sampling device.
 - d. Pressure relief valve.
 - e. Liquid level gauge and filling plug.
 - f. A grounding pad in the medium- and low-voltage compartments.
 - g. A diagrammatic nameplate.
 - h. Dial-type liquid thermometer with a maximum reading pointer and an external reset.

- i. Hot stick. Securely fasten hot stick within low-voltage compartment.
2. The accessories shall be made accessible within the compartments without disassembling trims and covers.
- K. Transformers shall meet the energy conservation standards for transformers per the United States Department of Energy 10 CFR Part 431.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install transformers outdoors, as shown on the drawings, in accordance with the NEC, and as recommended by the manufacturer.
- B. Anchor transformers with rustproof bolts, nuts, and washers not less than (1/2 inch) diameter, in accordance with manufacturer's instructions, and as shown on drawings.
- D. Mount transformers on concrete slab. Unless otherwise indicated, the slab shall be at least 8 inches thick, reinforced with a 6 by 6 inches No. 6 mesh placed uniformly 4 inches from the top of the slab. Slab shall be placed on a 6 inches thick, well-compacted gravel base. The top of the concrete slab shall be approximately 4 inches above the finished grade. Edges above grade shall have 1/2 inch chamfer. The slab shall be of adequate size to project at least 8 inches beyond the equipment. Provide conduit turn-ups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 3 inches above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- E. Grounding:
 1. Ground each transformer in accordance with the requirements of the NEC. Install ground rods per the requirements of Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS, to maintain a maximum resistance of 5 ohms to ground.
 2. Connect the ground rod to the ground pads in the medium- and low-voltage compartments.
 3. Install and connect the cable shield grounding adapter per the manufacturer's instructions. Connect the bleeder wire of the cable shield grounding adapter to the load break or dead break elbow grounding point with minimum No. 14 AWG wire, and connect the ground

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braid to the grounding system with minimum No. 6 AWG bare copper wire. Use soldered or mechanical grounding connectors listed for this purpose.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

- a. Compare equipment nameplate data with specifications and approved shop drawings.
- b. Inspect physical and mechanical condition. Check for damaged or cracked bushings and liquid leaks.
- c. Verify that control and alarm settings on temperature indicators are as specified.
- d. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections, and perform thermographic survey after energization under load.
- e. Vacuum-clean transformer interior. Clean transformer enclosure exterior.
- f. Verify correct liquid level in transformer tank.
- g. Verify correct equipment grounding per the requirements of Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- h. Verify the presence and connection of transformer surge arresters, if provided.
- i. Verify that the tap-changer is set at rated system voltage.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the transformers are in good operating condition and properly performing the intended function.

3.4 SPARE PARTS

A. Deliver the following spare parts for the project to the COR (Contracting Officer Representative). two weeks prior to final inspection:

1. Six insulated protective caps.
2. One spare set of medium-voltage fuses for each size and type of fuse used in the project.
3. One spare set of three cable fault indicators.

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3.5 INSTRUCTION

- A. The Contractor shall instruct maintenance personnel, for not less than one 2-hour period, on the maintenance and operation of the equipment on the date requested by the COR (Contracting Officer Representative).

---END---

SECTION 26 13 16
MEDIUM-VOLTAGE FUSIBLE INTERRUPTER SWITCHES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of medium-voltage fusible interrupter switches, indicated as switches in this section.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 25 10 10, ADVANCED UTILITY METERING: Electric meters installed in switches.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- D. Section 26 05 13, MEDIUM-VOLTAGE CABLES: Medium-voltage cables and terminations.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- F. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Switches shall be thoroughly tested at the factory to assure that there are no electrical or mechanical defects. Tests shall be conducted as per UL and ANSI Standards. Factory tests shall be certified. The following tests shall be performed:
 - 1. Verify that fuse sizes and types are in accordance with drawings and Overcurrent Protective Device Coordination Study.
 - 2. Verify tightness of bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
 - 3. Verify operation of mechanical interlocks.
 - 4. Confirm correct operation and sequencing of key-type mechanical interlock systems for multiple switches by attempting closure on

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- locked-open devices, and attempting to open locked-closed devices, and making key exchange with devices operated in off-normal positions.
5. Verify correct phase barrier installation.
 6. Verify correct operation of all indicating and control devices.
 7. Verify appropriate lubrication on moving current-carrying parts and on moving and sliding surfaces.
 8. Exercise all active components.
 9. Perform an insulation-resistance test, phase to ground, on each bus section, with phases not under test grounded, in accordance with manufacturer's published data.
- B. Furnish four (4) copies of certified manufacturer's factory test reports to the COR (Contracting Officer Representative) prior to shipment of the switches to ensure that the switches have been successfully tested as specified.
- C. The Government shall have an option to witness the factory tests. All expenses of the Government Representative's trips to witness the testing will be paid by the Government. Notify the COR (Contracting Officer Representative). not less than 30 days prior to making tests at the factory.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Shop drawings shall be submitted simultaneously with or after the Overcurrent Protective Device Coordination Study.
 - b. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - c. Provide information such as complete electrical ratings, dimensions and approximate design weights, enclosure types, mounting details, materials, required clearances, cable terminations, fuse sizes and class, interrupting ratings, wiring diagrams, front, side and rear elevations, sectional views, safety features, accessories, and nameplate data.
 - d. Certification from the manufacturer that representative switches have been seismically tested to International Building Code requirements. Certification shall be based upon simulated

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seismic forces on a shake table or by analytical methods, but not by experience data or other methods.

1. Manuals:

- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering replacement parts.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals to the COR (Contracting Officer Representative) two weeks prior to the final inspection.

2. Certification: Two weeks prior to the final inspection, submit the following.

- a. Certification by the manufacturer that switches conform to the requirements of the drawings and specifications.
- b. Certification by the Contractor that switches have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American National Standards Institute (ANSI):

C37.57-10.....Metal-Enclosed Interrupter Switchgear
Assemblies - Conformance Testing

C37.58-10.....Indoor AC Medium-Voltage Switches for Use in
Metal-Enclosed Switchgear - Conformance Test
Procedures

C. International Code Council (ICC):

IBC-12.....International Building Code

D. Institute of Electrical and Electronics Engineers (IEEE):

C37.20.3-01.....Metal-Enclosed Interrupter Switchgear

C37.47-11.....High Voltage (>1000V) Current-Limiting Type
Distribution Class Fuses and Fuse Disconnecting
Switches

C37.48-05.....Guide for Application, Operation and
Maintenance of High Voltage Fuses, Distribution

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Enclosed Single Pole Air Switches, Fuse
Disconnecting Switches, and Accessories

E. National Electrical Manufacturers Association (NEMA):

C37.22-97.....Preferred Ratings and Related Required
Capabilities for Indoor AC Medium-Voltage
Switches Used in Metal-Enclosed Switchgear

F. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

PART 2 - PRODUCTS

2.1 MEDIUM-VOLTAGE FUSIBLE INTERRUPTER SWITCHES (PRIMARY SWITCH)

A. Shall be in accordance with ANSI, IEEE, NEMA, NFPA, as shown on the drawings, and have the following features:

1. Dead-front air break, three-pole gang-operated, interrupter type.
2. Copper blades.
3. Key-type mechanical interlocks for multiple switches shall be provided as shown on the drawings.
4. Interphase barriers for the full length of each pole.
5. Protective shield to cover the cable connections on the line terminals.
6. Quick-make, quick-break, manual stored-energy type operation mechanism. The mechanism shall enable the switch to close against a fault equal to the momentary rating of the switch without affecting its continuous current carrying or load interrupting ability.
7. External manual operating handle with lock-open padlocking provisions.
8. When the switches are open, the fuses shall be de-energized.
9. Current limiting fuses.
10. Expulsion fuses.
11. Enclosures:
 - a. NEMA type shown on the drawings. Where the types of switch enclosures are not shown, they shall be the NEMA types which are most suitable for the environmental conditions where the switches are being installed.
 - b. Doors:
 - 1) Concealed or semi-concealed hinges shall be used to attach doors. Weld hinges to the enclosure and door.

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- 2) A separate door for the fuse section. A mechanical interlock shall prevent opening the door unless the switch blades are open and prevent closing the switch if the door is open.
- 3) Three-point door locking mechanism with suitable handles and padlocking provisions.
- 4) Safety-glass window for viewing the switch blades.
- 5) Door stops for the open position.

c. Finish:

- 1) All metal surfaces shall be thoroughly cleaned, phosphatized, primed and painted at the factory.
- 2) Final finish shall be enamel, lacquer or powder coating.
Enamel and powder coatings shall be oven baked. Color shall be light gray.

B. Provide full length ground bar.

C. Primary switch and fuses shall be 15KV rated and suitable for Nema 3R installation.

D. Fuse type shall match existing building standard.

2.2 METERING

A. Refer to Section 25 10 10, ADVANCED UTILITY METERING.

2.3 NAMEPLATES AND MIMIC BUS

A. Nameplates: For Normal Power system, provide laminated black phenolic resin with white core with 1/2 inch engraved lettered nameplates next to each switch. For Essential Electrical System, provide laminated red phenolic resin with white core with 1/2 inch engraved lettered nameplates next to each switch. Nameplates shall indicate equipment served, spaces, or spares in accordance with one-line diagram shown on drawings. Nameplates shall be mounted with plated screws on front of switches. Mounting nameplates only with adhesive is not acceptable.

B. Mimic Bus: Provide an approved mimic bus on front of each switch assembly. Color shall be black for the Normal Power system and red for the Essential Electrical System, either factory-painted plastic or metal strips. Plastic tape shall not be used. Use symbols similar to one-line diagram shown on drawings. Plastic or metal strips shall be mounted with plated screws.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install switches in accordance with the NEC, manufacturer's instructions and recommendations, and as shown on the drawings.

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- B. Anchor switches with rustproof bolts, nuts, and washers not less than (1/2 inch) diameter, in accordance with manufacturer's instructions, and as shown on drawings.
- C. Interior Location: Mount switches on concrete slab. Unless otherwise indicated, the slab shall be at least 4 inches thick. The top of the concrete slab shall be approximately 4 inches above finished floor. Edges above floor shall have 1/2 inch chamfer. The slab shall be of adequate size to project at least 8 inches beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 3 inches above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare switches nameplate data with specifications and approved shop drawings.
 - b. Inspect physical and mechanical condition.
 - c. Confirm correct application of manufacturer's recommended lubricants.
 - d. Vacuum-clean switch enclosure interior. Clean switch enclosure exterior.
 - e. Verify appropriate anchorage and required area clearances.
 - f. Verify appropriate equipment grounding.
 - g. Verify correct blade alignment, blade penetration, travel stops, and mechanical operation.
 - h. Verify that fuse sizes and types correspond to approved shop drawings.
 - i. Inspect all field-installed bolted electrical connections, verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization under load.
 - j. Exercise all active components.
 - k. Confirm correct operation of mechanical interlocks.
 - l. Confirm correct operation and sequencing of key-type mechanical interlocks for multiple switches.

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m. Inspect all indicating devices for correct operation.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that switches are in good operating condition, and properly performing the intended function.

3.4 WARNING SIGN

A. Mount on each entrance door of the electrical room, approximately (5 feet) above grade or floor, a clearly lettered warning sign for warning personnel. The sign shall be attached with rustproof metal screws.

3.5 SPARE PARTS

A. Two weeks prior to the final inspection, provide one (1) set of spare fuses for each switch installed on this project.

3.6 ONE LINE DIAGRAM AND SEQUENCE OF OPERATION

A. At final inspection, an as-built one-line diagram shall be laminated or mounted under acrylic glass and installed in a frame mounted in the switchgear room or in the outdoor switchgear enclosure.

B. Furnish a written sequence of operation for the switchgear and connected line side/load side electrical distribution equipment. The sequence of operation shall be laminated or mounted under acrylic glass and installed in a frame mounted in the switchgear room or in the outdoor switchgear enclosure.

C. Deliver an additional four copies of the as-built one-line diagram and sequence of operation to the COR (Contracting Officer Representative).

3.7 INSTRUCTION

A. Furnish the services of a factory-trained technician for one 4-hour period for instructing personnel in the operation and maintenance of the switches and related equipment on the date requested by the COR (Contractor Officer Representative).

---END---

SECTION 26 22 00
LOW-VOLTAGE TRANSFORMERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of low-voltage dry-type general-purpose transformers, indicated as transformers in this section.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, temperature rise, wiring and connection diagrams, plan, front, side, and rear elevations, accessories, and device nameplate data.
 - c. Certification from the manufacturer that representative transformers have been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.
 2. Manuals:

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- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets and wiring diagrams.
 - 1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the transformers.
 - 2) Include information for testing, repair, troubleshooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the transformers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the transformers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
- C. National Electrical Manufacturers Association (NEMA):
TP1-02.....Guide for Determining Energy Efficiency for
Distribution Transformers
TR1-00.....Transformers, Regulators, and Reactors
- D. Underwriters Laboratories, Inc. (UL):
UL 506-08.....Standard for Specialty Transformers
UL 1561-11.....Dry-Type General Purpose and Power Transformers

PART 2 - PRODUCTS

2.1 TRANSFORMERS

- A. Unless otherwise specified, transformers shall be in accordance with NEMA, NEC, UL and as shown on the drawings.
- B. Transformers shall have the following features:

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1. Self-cooled by natural convection, isolating windings, indoor dry-type. Autotransformers will not be accepted, except as specifically allowed for buck-boost applications.
2. Rating and winding connections shall be as shown on the drawings.
3. Ratings shown on the drawings are for continuous duty without the use of cooling fans.
4. Copper windings.
5. Insulation systems:
 - a. Transformers 30 kVA and larger: UL rated 428 °F system with an average maximum rise by resistance of 302 °F in a maximum ambient of 104 °F.
 - b. Transformers below 30 kVA: Same as for 30 kVA and larger or UL rated 365 °F system with an average maximum rise by resistance of 239 °F in a maximum ambient of 104 °F.
6. Core and coil assemblies:
 - a. Rigidly braced to withstand the stresses caused by short-circuit currents and rough handling during shipment.
 - b. Cores shall be grain-oriented, non-aging, and silicon steel.
 - c. Coils shall be continuous windings without splices except for taps.
 - d. Coil loss and core loss shall be minimized for efficient operation.
 - e. Primary and secondary tap connections shall be brazed or pressure type.
 - f. Coil windings shall have end filters or tie-downs for maximum strength.
7. Certified sound levels, determined in accordance with NEMA, shall not exceed the following:

Transformer Rating	Sound Lev l Rating
10 - 50 KVA	45 dB
51 - 150 KVA	50 dB

8. If not shown on drawings, nominal impedance shall be as permitted by NEMA.
9. Core assemblies shall be grounded to their enclosures with adequate flexible ground straps.
10. Enclosures:
 - a. Comprised of not less than code gauge steel.

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- b. Temperature rise at hottest spot shall conform to NEMA Standards and shall not bake and peel off the enclosure paint after the transformer has been placed in service.
- c. Ventilation openings shall prevent accidental access to live components.
- d. The enclosure at the factory shall be thoroughly cleaned and painted with manufacturer's prime coat and standard finish.
- 11. Standard NEMA features and accessories, including ground pad, lifting provisions, and nameplate with the wiring diagram and sound level indicated.
- 12. Dimensions and configurations shall conform to the spaces designated for their installations.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation of transformers shall be in accordance with the NEC, as recommended by the equipment manufacturer and as shown on the drawings.
- B. Anchor transformers with rustproof bolts, nuts, and washers, in accordance with manufacturer's instructions and as shown on drawings.
- C. Install transformers with manufacturer's recommended clearance from wall and adjacent equipment for air circulation. Minimum clearance shall be 6 inches.
- D. Install transformers on vibration pads designed to suppress transformer noise and vibrations.
- E. Refer to one-line diagram and floor plans for transformer size and additional information.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform tests in accordance with the manufacturer's recommendations.
In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical and mechanical condition.
 - c. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections.
 - d. Perform specific inspections and mechanical tests as recommended by manufacturer.
 - e. Verify correct equipment grounding.

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- f. Verify proper secondary phase-to-phase and phase-to-neutral voltage after energization and prior to connection to loads.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the contractor shall demonstrate that the transformers are in good operating condition, and properly performing the intended function.

---END---

SECTION 26 23 00
LOW-VOLTAGE SWITCHGEAR

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of low-voltage switchgear, indicated as switchgear in this section.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
- F. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.
- G. Section 26 25 11, BUSWAYS: Feeder busways and fittings.
- H. Section 26 43 13, SURGE PROTECTIVE DEVICES: For surge protective devices integral to the switchgear.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Switchgear shall be thoroughly tested at the factory, with the circuit breakers in the connected position in their compartments. Tests shall be in accordance with IEEE C37.20.1 and NEMA C37.51. Factory tests shall be certified, and shall include the following tests:
 - 1. Design tests.
 - 2. Production tests.
 - 3. Conformance tests.
- B. The following additional tests shall be performed:

1. Verify that circuit breaker sizes and types correspond to drawings, and the Overcurrent Protective Device Coordination Study.
2. Verify tightness of bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
3. Confirm correct operation and sequencing of key-type mechanical interlock systems for multiple circuit breakers by attempting closure on locked-open devices, and attempting to open locked-closed devices, and making key exchange with devices operated in off-normal positions.
4. Verify correct barrier and shutter installation and operation.
5. Exercise all active components.
6. Inspect indicating devices for correct operation.
7. Perform an insulation-resistance test, phase to ground, on each bus section, with phases not under test grounded, in accordance with manufacturer's published data.
8. Perform insulation-resistance tests on control wiring with respect to ground. Applied potential shall be 500 V DC for 300-volt rated cable and 1000 V DC for 600-volt rated cable, or as required if solid-state components or control devices cannot tolerate the applied voltage.
9. If applicable, verify correct function of control transfer relays located in the switchgear with multiple control power sources.
10. Perform phasing checks on double-ended or dual-source switchgear to insure correct bus phasing from each source.
 - a. Furnish four (4) copies of certified manufacturer's factory test reports prior to shipment of the switchgear to ensure that the switchgear has been successfully tested as specified.
 - b. The Government shall have an option to witness the factory tests. All expenses of the Government Representative's trips to witness the testing will be paid by the Government. Notify the COR (Contracting Officer Representative

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 1. Shop Drawings:
 - a. Switchgear shop drawings shall be submitted simultaneously with or after the Overcurrent Protective Device Coordination Study.

- b. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - c. Prior to fabrication of switchgear, submit the following data for approval:
 - 1) Complete electrical ratings.
 - 2) Circuit breaker sizes.
 - 3) Interrupting ratings.
 - 4) Safety features.
 - 5) Accessories and nameplate data.
 - 6) Switchgear one-line diagram, showing ampere rating, number of bars per phase and neutral in each bus run (horizontal and vertical), bus spacing, equipment ground bus, and bus material.
 - 7) Elementary and interconnection wiring diagrams.
 - 8) Technical data for each component.
 - 9) Dimensioned exterior views of the switchgear.
 - 10) Dimensioned section views of the switchgear.
 - 11) Floor plan of the switchgear.
 - 12) Foundation plan for the switchgear.
 - 13) Provisions and required locations for external conduit and wiring entrances.
 - 14) Approximate design weights.
 - d. Certification from the manufacturer that representative switchgear has been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.
2. Manuals:
- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the switchgear.

- 2) Include information for testing, repair, trouble shooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
- 3) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that switchgear conforms to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that switchgear has been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata), form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Engineering and Electronic Engineers (IEEE):
 - C37.13-08.....Low-voltage AC Power Circuit Breakers Used in Enclosures
 - C37.20.1-07.....Metal-Enclosed Low-Voltage Power Circuit Breaker Switchgear
 - C57.13-08.....Instrument Transformers
 - C62.41.1-03.....Surge Environment in Low-voltage (1000V and less) AC Power Circuits
 - C62.45-92.....Surge Testing for Equipment connected to Low-Voltage AC Power Circuits
- C. International Code Council (ICC):
 - IBC-12.....International Building Code
- D. National Electrical Manufacturers Association (NEMA):
 - C37.51-10.....Metal-Enclosed Low Voltage AC Power Circuit Breaker Switchgear Assemblies – Conformance Test Procedures
- E. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC).
- F. Underwriters Laboratories, Inc. (UL):

891-05..... Switchboards
977-07.....Safety Fused Power-Circuit Devices
1053-99.....Ground Fault Sensing and Relaying Equipment
1558-99.....Metal-Enclosed Low-Voltage Power Circuit
Breaker Switchgear

PART 2 - PRODUCTS

2.1 GENERAL

A. Shall be in accordance with ANSI, IEEE, NEMA, NFPA, UL, as shown on the drawings, and have the following features:

1. Switchgear shall be a complete, grounded, continuous-duty, integral assembly, metal clad, dead-front, dead-rear, self-supporting, indoor type switchgear assembly, tamperproof, weatherproof, outdoor type switchgear assembly with metal housing and a walk-in protected aisle. Incorporate devices shown on the drawings and all related components required to fulfill operational and functional requirements.
2. Switchgear shall be Type 1 front accessible and rear accessible.
3. Ratings shall not be less than shown on the drawings. Short circuit ratings shall not be less than 100kA.
4. Switchgear shall conform to the arrangements and details shown on the drawings.
5. Key-type mechanical interlocks for multiple circuit breakers shall be provided as shown on the drawings.
6. Switchgear shall be assembled, connected, and wired at the factory so that only external circuit connections are required at the construction site. Split the structure only as required for shipping and installation. Packaging shall provide adequate protection against rough handling during shipment.
7. All non-current-carrying parts shall be grounded per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS for additional requirements.

2.2 HOUSING

A. Shall have the following features:

1. Frames and enclosures:
 - a. The assembly shall be braced with reinforcing gussets using bolted connections to assure rectangular rigidity.
 - b. The enclosure shall be steel, leveled, and not less than the gauge required by applicable publications.

- c. Die-pierce the holes for connecting adjacent structures to insure proper alignment, and to allow for future additions.
 - d. All bolts, nuts, and washers shall be zinc-plated or cadmium-plated steel.
- 2. Circuit breaker compartments:
 - a. An individual compartment shall be supplied for each circuit breaker and each future circuit breaker as shown on the drawings. Compartments shall be provided with isolated wireways for control wiring between devices.
 - 1) Separate each compartment so that the circuit breaker, buses, and cable terminations are in separate compartments with steel partitions or barriers of approved and properly installed insulation.
 - 2) Each compartment furnished with a circuit breaker (active or spare) shall be fully equipped as noted on drawings and specified below.
 - 3) Each compartment noted as space for future circuit breaker, as shown on drawings, shall be fully equipped for positioning and connecting the breaker. Provide all equipment required to implement the future breaker installation.
- 3. Auxiliary compartments:
 - a. Compartments shall be provided for auxiliaries, metering, and transition or termination sections as required by the manufacturer, and as shown on drawings. Compartments shall be provided with isolated wire ways for control wiring between devices.
- 4. Compartment doors:
 - a. The doors shall permit convenient removal and interchanging of circuit breakers between compartments. The doors shall be capable of a swing approaching 180 degrees.
 - b. Concealed, or semi-concealed hinges shall be provided to attach the doors. Weld the hinges to the equipment structure and to the compartment doors.

2.3 BUSES

A. Bus Bars and Interconnections:

- 1. Provide copper phase and neutral buses, fully rated for the amperage as shown on the drawings for the entire length of the switchgear. Bus laminations shall have a minimum of 1/4 inch spacing.

2. Mount the buses on appropriately spaced insulators and brace to withstand the available short circuit currents.
3. The bus and bus compartment shall be designed so that the acceptable NEMA standard temperature rises are not exceeded.
4. Install a copper ground bus the full length of the switchgear assembly.
5. Main Bonding Jumper: An un-insulated copper bus, size as shown on drawings, shall interconnect the neutral and ground buses, when the switchgear is used to establish the system common ground point.
6. All bolts, nuts, and washers shall be cadmium-plated steel. Bolts shall be torqued to the values recommended by the manufacturer.
7. Make provisions for future bus extensions by means of bolt holes or other approved method.

2.4 LOW-VOLTAGE POWER CIRCUIT BREAKERS

- A. General: Circuit breakers shall be dead front, draw out, stored energy type with solid state trip devices. Arcing contacts shall be renewable.
- B. Rating: Circuit breakers shall be 3 pole, 600 volts AC and below, 60 cycle with frame size, trip rating and functions, and system voltage as shown on drawings. Breakers shall have 30 cycle short time current ratings.
- C. Draw out Mounting: Provide a racking mechanism to position and hold the breaker in the connected, test, or disconnected position. Provide an interlock to prevent movement of the breaker into or out of the connected position unless the breaker is tripped open.
- D. Trip Devices: Breakers shall be electrically and mechanically trip free and shall have trip devices in each pole. Unless otherwise indicated on drawings, each breaker shall have overcurrent and short-circuit, and integral ground fault trip devices. Trip devices shall be of the solid state type with adjustable pick-up settings, with both long time and short time elements, and integral trip unit testing provisions. Devices shall have time-delay band adjustment. Long-time delay element shall have inverse time characteristics. Main circuit breakers shall not have instantaneous trip function.
- E. Circuit breakers 250 amps and larger shall be furnished with test ports to facilitate circuit breaker testing.
- F. Position Indicator: Provide a mechanical indicator visible from the front of the unit to indicate whether the breaker is open or closed.

- G. Trip Button: Equip each breaker with a mechanical trip button accessible from the front of the door.
- H. Padlocking: Provisions shall be included for padlocking the breaker in the open position.
- I. Operation: Unless otherwise indicated herein or on the drawings, breakers 1600 ampere frame size and less shall be manually operated. Breakers larger than 1600 ampere frame size shall be electrically operated.

2.5 SURGE PROTECTIVE DEVICE

- A. Refer to Section 26 43 13, SURGE PROTECTIVE DEVICES.

2.6 METERING

- A. Refer to Section 25 10 10, ADVANCED UTILITY METERING. Refer to drawings for meter locations.
- B. As necessary, provide compartment with a front hinged door to provide safe isolated access to meters and all associated terminal and fuse blocks for maintenance, calibration, or testing.
- C. Provide current transformers for each meter. Current transformers shall be wired to shorting-type terminal blocks.
- D. Provide voltage transformers including primary fuses and secondary protective devices for metering as shown on the drawings.

2.7 OTHER EQUIPMENT

- A. Furnish tools and accessories required for circuit breaker and switchgear test, inspection, maintenance, and proper operation.
- B. Panelboards: Requirements for panelboards shown to be installed in the switchgear shall be as shown on the drawings and in Section 26 24 16, PANELBOARDS.

2.8 CONTROL WIRING

- A. Switchgear control wires shall not be less than No. 14 AWG copper 600 V rated. Install wiring complete at the factory, adequately bundled and protected. Provide separate control circuit fuses in each breaker compartment and locate for ease of access and maintenance.

2.9 NAMEPLATES AND MIMIC BUS

- A. Nameplates: For Normal Power system, provide laminated black phenolic resin with white core with 1/2 inch engraved lettered nameplates next to each circuit breaker. For Essential Electrical System, provide laminated red phenolic resin with white core with 1/2 inch engraved lettered nameplates next to each circuit breaker. Nameplates shall indicate equipment served, spaces, or spares in accordance with one-line diagram shown on drawings. Nameplates shall be mounted with plated

screws on front of breakers or on equipment enclosure next to breakers. Mounting nameplates only with adhesive is not acceptable.

- B. Mimic Bus: Provide an approved mimic bus on front of each switchgear assembly. Color shall be black for the Normal Power system and red for the Essential Electrical System, either factory-painted plastic or metal strips. Plastic tape shall not be used. Use symbols similar to one-line diagram shown on drawings. Plastic or metal strips shall be mounted with plated screws.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install switchgear in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Anchor switchgear with rustproof bolts, nuts, and washers not less than 1/2 inch diameter, in accordance with manufacturer's instructions, and as shown on drawings.
- C. Interior Location. Mount switchgear on concrete slab. Unless otherwise indicated, the slab shall be at least 4 inches thick. The top of the concrete slab shall be approximately 4 inches above finished floor. Edges above floor shall have 1/2 inch chamfer. The slab shall be of adequate size to project at least 8 inches beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits (3 inches) above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Confirm correct application of manufacturer's recommended lubricants.
 - d. Verify appropriate anchorage, required area clearances, and correct alignment.
 - e. Verify that circuit breaker sizes and types correspond to approved shop drawings.

- f. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method or performing thermographic survey after energization.
- g. Confirm correct operation and sequencing of key-type mechanical interlock systems.
- h. Vacuum-clean switchgear enclosure interior. Clean switchgear enclosure exterior.
- i. Inspect insulators for evidence of physical damage or contaminated surfaces.
- j. Verify correct shutter installation and operation.
- k. Exercise all active components.
- l. Verify the correct operation of all sensing devices, alarms, and indicating devices.
- m. Verify that vents are clear.
- 2. Electrical tests:
 - a. Perform insulation-resistance tests on each bus section.
 - b. Perform insulation-resistance test on control wiring; do not perform this test on wiring connected to solid-state components.
 - c. Perform phasing check on double-ended switchgear to ensure correct bus phasing from each source.
- B. Prior to the final inspection for acceptance, a technical representative from the electric utility company shall witness the testing of the equipment to assure the proper operation of the individual components, and to confirm proper operation/coordination with electric utility company's equipment.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the switchgear is in good operating condition and properly performing the intended function.

3.4 WARNING SIGN

- A. Mount on each entrance door of the electrical room, approximately (5 feet) above grade or floor, a clearly lettered warning sign for warning personnel. The sign shall be attached with rustproof metal screws.

3.5 ONE-LINE DIAGRAM AND SEQUENCE OF OPERATION

- A. At final inspection, an as-built one-line diagram shall be laminated or mounted under acrylic glass and installed in a frame mounted in the switchgear room or in the outdoor switchgear enclosure.

- B. Furnish a written sequence of operation for the switchgear and connected line side/load side electrical distribution equipment. The sequence of operation shall be laminated or mounted under acrylic glass and installed in a frame mounted in the switchgear room or in the outdoor switchgear enclosure.
- C. Deliver an additional four copies of the as-built one-line diagram and sequence of operation to the COR (Contracting Officer Representative).

3.6 AS-LEFT TRIP UNIT SETTINGS

- A. The trip unit settings shall be set in the field by an authorized representative of the switchgear manufacturer per the approved Overcurrent Protective Device Coordination Study in accordance with Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY.
- B. The trip unit settings of the main breaker(s) shall be reviewed by the electric utility company to assure coordination with the electric utility company primary fusing. Prior to switchgear activation, provide written verification of this review to the COR (Contracting Officer Representative).
- C. Post a durable copy of the "as-left" trip unit settings in a convenient location in the electrical room. Deliver four additional copies of the settings to the COR (Contracting Officer Representative). Furnish this information prior to the activation of the switchgear.

3.7 INSTRUCTION

- A. Furnish the services of a factory-trained technician for two, 4-hour training periods for instructing personnel in the maintenance and operation of the switchgear, on the dates requested by the COR (Contracting Officer Representative).

---END---

SECTION 26 24 13
DISTRIBUTION SWITCHBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the low-voltage circuit-breaker distribution switchboards, indicated as switchboard(s) in this section.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.
- F. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.
- G. Section 26 25 11, BUSWAYS: Feeder busway and fittings.
- H. Section 26 43 13, SURGE PROTECTIVE DEVICES: Surge protective devices for switchboards.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Switchboards shall be thoroughly tested at the factory to assure that there are no electrical or mechanical defects.
1. Tests shall be conducted as per NEMA PB
 2. Factory tests shall be certified.
- B. The following additional tests shall be performed:
1. Verify that circuit breaker sizes and types correspond to drawings, and the Overcurrent Protective Device Coordination Study.

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2. Verify tightness of bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
 3. Exercise all active components.
 4. Perform an insulation-resistance test, phase to ground, on each bus section, with phases not under test grounded, in accordance with manufacturer's published data.
 5. Perform insulation-resistance tests on control wiring with respect to ground. Applied potential shall be 500 V DC for 300-volt rated cable and 1000 V DC for 600-volt rated cable, or as required if solid-state components or control devices cannot tolerate the applied voltage.
 6. If applicable, verify correct function of control transfer relays located in the switchboard with multiple control power sources.
 7. Perform phasing checks on double-ended or dual-source switchboards to insure correct bus phasing from each source.
- C. Furnish four (4) copies of certified manufacturer's factory test reports prior to shipment of the switchboards to ensure that the switchboards have been successfully tested as specified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Switchboard shop drawings shall be submitted simultaneously with or after the Overcurrent Protective Device Coordination Study.
 - b. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - c. Prior to fabrication of switchboards, submit the following data for approval:
 - 1) Complete electrical ratings.
 - 2) Circuit breaker sizes.
 - 3) Interrupting ratings.
 - 4) Safety features.
 - 5) Accessories and nameplate data.
 - 6) Switchboard one-line diagram, showing ampere rating, number of bars per phase and neutral in each bus run (horizontal and

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- vertical), bus spacing, equipment ground bus, and bus material.
 - 7) Elementary and interconnection wiring diagrams.
 - 8) Technical data for each component.
 - 9) Dimensioned exterior views of the switchboard.
 - 10) Dimensioned section views of the switchboard.
 - 11) Floor plan of the switchboard.
 - 12) Foundation plan for the switchboard.
 - 13) Provisions and required locations for external conduit and wiring entrances.
 - 14) Approximate design weights.
 - d. Certification from the manufacturer that representative switchboards have been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.
2. Manuals:
- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the switchboard.
 - 2) Include information for testing, repair, trouble shooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
 - 3) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
- a. Certification by the manufacturer that the switchboards conform to the requirements of the drawings and specifications.

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- b. Certification by the Contractor that the switchboards have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Engineering and Electronic Engineers (IEEE):
- C37.13-08.....Low Voltage AC Power Circuit Breakers Used in Enclosures
- C57.13-08.....Instrument Transformers
- C62.41.1-03.....Surge Environment in Low-voltage (1000V and less) AC Power Circuits
- C62.45-92.....Surge Testing for Equipment connected to Low-Voltage AC Power Circuits
- C. International Code Council (ICC):
- IBC-12.....International Building Code
- D. National Electrical Manufacturer's Association (NEMA):
- PB-2-06.....Deadfront Distribution Switchboards
- PB-2.1-07.....Proper Handling, Installation, Operation, and Maintenance of Deadfront Distribution Switchboards Rated 600 Volts or Less
- E. National Fire Protection Association (NFPA):
- 70-11.....National Electrical Code (NEC)
- F. Underwriters Laboratories, Inc. (UL):
- 67-09..... Panelboards
- 489-09.....Molded-Case Circuit Breakers, Molded-Case Switches, and Circuit-Breaker Enclosures
- 891-05..... Switchboards

PART 2 - PRODUCTS

2.1 GENERAL

- A. Shall be in accordance with ANSI, IEEE, NEMA, NFPA, UL, as shown on the drawings, and have the following features:
1. Switchboard shall be a complete, grounded, continuous-duty, integral assembly, dead-front, dead-rear, self-supporting, indoor type switchboard assembly, incorporate devices shown on the drawings and

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all related components required to fulfill operational and functional requirements.

2. Ratings shall not be less than shown on the drawings. Short circuit ratings shall not be less than the available fault current shown in the Overcurrent Protective Device Coordination Study.
3. Switchboard shall conform to the arrangements and details shown on
4. Switchboards shall be assembled, connected, and wired at the factory so that only external circuit connections are required at the construction site. Split the structure only as required for shipping and installation. Packaging shall provide adequate protection against rough handling during shipment.
5. All non-current-carrying parts shall be grounded per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS for additional requirements.
6. Series rated switchboards are not allowed.

2.2 BASIC ARRANGEMENT

- A. Type 1: Switchboard shall be front accessible with the following features:
 1. Device mounting:
 - a. Main breaker: Individually mounted and compartmented or group mounted with feeder breakers.
 - b. Feeder breakers: Group mounted.
 2. Section alignment: As shown on the drawings.
 3. Accessibility:
 - a. Main section line and load terminals: Front and side.
 - b. Distribution section line and load terminals: Front.
 - c. Through bus connections: Front and end.
 4. Bolted line and load connections.
 5. Full height wiring gutter covers for access to wiring terminals.

2.3 HOUSING

- A. Shall have the following features:
 1. Frames and enclosures:
 - a. The assembly shall be braced with reinforcing gussets using bolted connections to assure rectangular rigidity.
 - b. The enclosure shall be steel, leveled, and not less than the gauge required by applicable publications.

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c. Die-pierce the holes for connecting adjacent structures to insure proper alignment, and to allow for future additions.

d. All bolts, nuts, and washers shall be cadmium-plated steel.

B. Finish:

1. All metal surfaces shall be thoroughly cleaned, phosphatized and factory primed prior to applying baked enamel or lacquer finish.

2. Provide a light gray finish for indoor switchboard.

2.4 BUSES

A. Bus Bars and Interconnections:

1. Provide copper phase and neutral buses, fully rated for the amperage as shown on the drawings for the entire length of the switchboard.

Bus laminations shall have a minimum of 1/4 inch spacing.

2. Mount the buses on appropriately spaced insulators and brace to withstand the available short circuit currents.

3. The bus and bus compartment shall be designed so that the acceptable NEMA standard temperature rises are not exceeded.

4. Install a copper ground bus the full length of the switchboard assembly.

5. Main Bonding Jumper: An un-insulated copper bus, size as shown on drawings, shall interconnect the neutral and ground buses, when the switchboard is used to establish the system common ground point.

6. All bolts, nuts, and washers shall be cadmium-plated steel. Bolts shall be torqued to the values recommended by the manufacturer.

7. Make provisions for future bus extensions by means of bolt holes or other approved method.

2.5 MAIN CIRCUIT BREAKERS

A. Provide molded case main circuit breakers as shown on the drawings. Circuit breakers shall be the solid state adjustable trip type.

1. Trip units shall have field adjustable tripping characteristics as follows:

a. Long time pickup.

b. Long time delay.

c. Short time pickup.

d. Short time delay.

e. Instantaneous.

f. Ground fault pickup.

g. Ground fault delay.

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2. Breakers with same frame size shall be interchangeable with each other.
3. Breakers shall be fully rated.

2.6 FEEDER CIRCUIT BREAKERS

- A. Provide molded case circuit breakers as shown on the drawings.
- B. Non-adjustable Trip Molded Case Circuit Breakers:
 1. Molded case circuit breakers shall have automatic, trip free, non-adjustable, inverse time characteristics, and instantaneous magnetic trip.
 2. Breaker features shall be as follows:
 - a. A rugged, integral housing of molded insulating material.
 - b. Silver alloy contacts.
 - c. Arc quenchers and phase barriers for each pole.
 - d. Quick-make, quick-break, operating mechanisms.
 - e. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
 - f. Electrically and mechanically trip free.
 - g. An operating handle which indicates ON, TRIPPED, and OFF positions.
 - h. Line and load connections shall be bolted.
 - i. An overload on one pole of a multipole breaker shall automatically cause all the poles of the breaker to open.
- C. Adjustable Trip Molded Case Circuit Breakers:
 1. Provide molded case, solid state adjustable trip type circuit breakers.
 2. Trip units shall have field adjustable tripping characteristics as follows:
 - a. Long time pickup.
 - b. Long time delay.
 - c. Short time pickup.
 - d. Short time delay.
 - e. Instantaneous.
 - f. Ground fault pickup.
 - g. Ground fault delay.
 3. Breakers with same frame size shall be interchangeable with each other.

DISTRIBUTION SWITCHBOARDS

2.7 SURGE PROTECTIVE DEVICES

- A. Refer to Section 26 43 13, SURGE PROTECTIVE DEVICES.

2.8 METERING

- A. Refer to Section 25 10 10, ADVANCED UTILITY METERING. Refer to drawings for meter locations.
- B. Provide current transformers for each meter. Current transformers shall be wired to shorting-type terminal blocks.
- C. Provide voltage transformers including primary fuses and secondary protective devices for metering as shown on the drawings.

2.9 CONTROL WIRING

- A. Switchboard control wires shall not be less than No. 14 AWG copper 600 volt rated. Install wiring complete at the factory, adequately bundled and protected. Provide separate control circuit fuses in each breaker compartment and locate for ease of access and maintenance.

2.10 NAMEPLATES AND MIMIC BUS

- A. Nameplates: For Normal Power system, provide laminated black phenolic resin with white core with 1/2 inch engraved lettered nameplates next to each circuit breaker. For Essential Electrical System, provide laminated red phenolic resin with white core with 1/2 inch engraved lettered nameplates next to each circuit breaker. Nameplates shall indicate equipment served, spaces, or spares in accordance with one-line diagram shown on drawings. Nameplates shall be mounted with plated screws on front of breakers or on equipment enclosure next to breakers. Mounting nameplates only with adhesive is not acceptable.
- B. Mimic Bus: Provide an approved mimic bus on front of each switchboard assembly. Color shall be black for the Normal Power system and red for the Essential Electrical System, either factory-painted plastic or metal strips. Plastic tape shall not be used. Use symbols similar to one-line diagram shown on drawings. Plastic or metal strips shall be mounted with plated screws.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install switchboards in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Anchor switchboards with rustproof bolts, nuts, and washers not less than 1/2 inch diameter, in accordance with manufacturer's instructions, and as shown on drawings.

DISTRIBUTION SWITCHBOARDS

C. Interior Location. Mount switchboard on concrete slab. Unless otherwise indicated, the slab shall be at least 4 inches thick. The top of the concrete slab shall be approximately 4 inches above finished floor. Edges above floor shall have 1/2 inch chamfer. The slab shall be of adequate size to project at least 8 inches beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 3 inches above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

- a. Compare equipment nameplate data with specifications and approved shop drawings.
- b. Inspect physical, electrical, and mechanical condition.
- c. Verify appropriate anchorage, required area clearances, and correct alignment.
- d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
- e. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method or performing thermographic survey after energization.
- f. Confirm correct operation and sequencing of key-type mechanical interlock systems.
- g. Vacuum-clean switchboard enclosure interior. Clean switchboard enclosure exterior.
- h. Inspect insulators for evidence of physical damage or contaminated surfaces.
- i. Verify correct shutter installation and operation.
- j. Exercise all active components.
- k. Verify the correct operation of all sensing devices, alarms, and indicating devices.
- l. Verify that vents are clear.

2. Electrical tests:

- a. Perform insulation-resistance tests on each bus section.

DISTRIBUTION SWITCHBOARDS

- b. Perform insulation-resistance test on control wiring; do not perform this test on wiring connected to solid-state components.
- c. Perform phasing check on double-ended switchboards to ensure correct bus phasing from each source.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the switchboard is in good operating condition and properly performing the intended function.

3.4 WARNING SIGN

- A. Mount on each entrance door of the switchboard room, approximately 5 feet above grade or floor, a clearly lettered warning sign for warning personnel. The sign shall be attached with rustproof metal screws.

3.5 ONE LINE DIAGRAM AND SEQUENCE OF OPERATION

- A. At final inspection, an as-built one-line diagram shall be laminated or mounted under acrylic glass and installed in a frame mounted in the switchboard room or in the outdoor switchboard enclosure.
- B. Deliver an additional four copies of the as-built one-line diagram and sequence of operation to the COR (Contracting Officer Representative).

3.6 AS-LEFT TRIP UNIT SETTINGS

- A. The trip unit settings shall be set in the field by an authorized representative of the switchboard manufacturer per the approved Electrical System Protective Device Study in accordance with Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY.
- B. The trip unit settings of the main breaker(s) shall be reviewed by the electric utility company to assure coordination with the electric utility company primary fusing. Prior to switchboard activation, provide written verification of this review to the COR (Contracting Officer Representative).

3.7 INSTRUCTION

- A. Furnish the services of a factory-trained technician for one, 4-hour training period for instructing personnel in the maintenance and operation of the switchboards, on the dates requested by the COR (Contracting Officer Representative).

---END---

DISTRIBUTION SWITCHBOARDS

SECTION 26 24 16
PANELBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of panelboards.

1.2 RELATED WORK

- A. Section 09 91 00, PAINTING: Painting of panelboards.
- B. Section 25 10 10, ADVANCED UTILITY METERING: Requirements for electrical metering.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- D. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- F. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
- G. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.
- H. Section 26 09 23, LIGHTING CONTROLS: Lighting controls integral to panelboards.
- I. Section 26 43 13, SURGE PROTECTIVE DEVICES: Surge protective devices integral to panelboards.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, circuit breakers, wiring and connection diagrams, accessories, and nameplate data.

2. Manuals:

- a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering circuit breakers and replacement parts.
 - 1) Include schematic diagrams, with all terminals identified, matching terminal identification in the panelboards.
 - 2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. National Electrical Manufacturers Association (NEMA):
PB 1-11..... Panelboards
250-08.....Enclosures for Electrical Equipment (1,000V
Maximum)
- C. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
70E-12.....Standard for Electrical Safety in the Workplace
- D. Underwriters Laboratories, Inc. (UL):
50-95.....Enclosures for Electrical Equipment
67-09..... Panelboards
489-09.....Molded Case Circuit Breakers and Circuit
Breaker Enclosures

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Panelboards shall be in accordance with NEC, NEMA, UL, as specified, and as shown on the drawings.
- B. Panelboards shall have main breaker or main lugs, bus size, voltage, phases, number of circuit breaker mounting spaces, top or bottom feed, flush or surface mounting, branch circuit breakers, and accessories as shown on the drawings.

PANELBOARDS

- C. Panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories as shown on the drawings or specified herein.
- D. Non-reduced size copper bus bars, rigidly supported on molded insulators, and fabricated for bolt-on type circuit breakers.
- E. Bus bar connections to the branch circuit breakers shall be the "distributed phase" or "phase sequence" type.
- F. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys listed for use with the conductors to which they will be connected.
- G. Neutral bus shall be 100%/rated, mounted on insulated supports.
- H. Grounding bus bar shall be equipped with screws or lugs for the connection of equipment grounding conductors.
- I. Bus bars shall be braced for the available short-circuit current as shown on the drawings, but not be less than 10,000 A symmetrical for 120/208 V panelboards, and 14,000 A symmetrical for 277/480 V panelboards.
- J. In two-section panelboards, the main bus in each section shall be full size. The first section shall be furnished with sub-feed lugs on the line side of main lugs only, or through-feed lugs for main breaker type panelboards and have field-installed cable connections to the second section as shown on the drawings. Panelboard sections with tapped bus or crossover bus are not acceptable.
- K. Series-rated panelboards are not permitted.
- L. Branch circuit panelboards shall have bus configuration for bolt-on type circuit breakers, clip-on circuit breakers are not permitted.
- M. Where designated on panel schedules "Spaces" include all necessary bussing, device support and connections. Provide blank cover for each space.
- N. Panelboard shall be based on 75-degree C. ratings.

2.2 ENCLOSURES AND TRIMS

- A. Enclosures or Cabinets:
 - 1. Provide galvanized steel enclosures, with NEMA rating as shown on the drawings or as required for the environmental conditions in which installed.
 - 2. Enclosures shall not have ventilating openings.
 - 3. Enclosures may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.

PANELBOARDS

4. Provide manufacturer's standard option for pre-punched knockouts on top and bottom end walls.
5. Include removable inner dead front cover, independent of the panelboard cover.

B. Trims:

1. Hinged "door-in-door" type.
2. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
3. Outer hinged door shall be securely mounted to the panelboard enclosure with factory bolts, screws, clips, or other fasteners, requiring a key or tool for entry. Hand-operated latches are not acceptable.
4. Inner and outer doors shall open left to right.
5. Trims shall be flush or surface type as shown on the drawings.

2.3 MOLDED CASE CIRCUIT BREAKERS

- A. Circuit breakers shall be per UL, NEC, as shown on the drawings, and as specified.
- B. Circuit breakers shall be bolt-on type.
- C. Circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:
 1. 120/208 V Panelboard: 10,000 A symmetrical.
 2. 277/480 V Panelboard: 14,000 A symmetrical.
- D. Molded case circuit breakers:
 1. Shall have automatic, trip free, non-adjustable, inverse time and instantaneous magnetic trips for 100amp frame or lower. Magnetic trip shall be adjustable from 3x to 10x for breakers with 600amp frames and higher. Breaker trip settings shall be set in the field, base on the settings provided to the contractor by the VA.
 2. Circuit breakers shall contain integral test ports for circuit breaker testing.
- E. Circuit breaker features shall be as follows:
 1. A rugged, integral housing of molded insulating material.
 2. Silver alloy contacts.
 3. Arc quenchers and phase barriers for each pole.
 4. Quick-make, quick-break, operating mechanisms.

5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
6. Electrically and mechanically trip free.
7. An operating handle which indicates closed, tripped, and open positions.
8. An overload on one pole of a multi-pole breaker shall automatically cause all the poles of the breaker to open.
9. Ground fault current interrupting breakers, shunt trip breakers, lighting control breakers (including accessories to switch line currents), or other accessory devices or functions shall be provided where shown on the drawings.
10. For circuit breakers being added to existing panelboards, coordinate the breaker type with existing panelboards. Modify the panel directory accordingly.

2.4 SURGE PROTECTIVE DEVICES

- A. Where shown on the drawings, furnish panelboards with integral surge protective devices. Refer to Section 26 43 13, SURGE PROTECTIVE DEVICES.

3.1 INSTALLATION

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.
- B. Locate panelboards so that the present and future conduits can be conveniently connected.
- C. Install a printed schedule of circuits in each panelboard after approval by the COR (Contracting Officer Representative). Schedules shall reflect final load descriptions, room numbers, and room names connected to each circuit breaker. Schedules shall be printed on the panelboard directory cards and be installed in the appropriate panelboards
- D. Mount panelboards such that the maximum height of the top circuit breaker above the finished floor shall not exceed 78 inches.
- E. Provide blank cover for each unused circuit breaker mounting space.
- F. For panelboards located in areas accessible to the public, paint the exposed surfaces of the trims with finishes to match surrounding surfaces after the panelboards have been installed. Do not paint nameplates.

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- G. Rust and scale shall be removed from the inside of existing enclosures where new interior components are to be installed. Paint inside of enclosures with rust-preventive paint before the new interior components are installed. Provide new trim. Trim shall fit tight to the enclosure.
- H. Panelboard enclosures shall not be used for conductors feeding through, spliced, or tapping off to other enclosures or devices.
- I. Provide ARC flash identification per NFPA 70E.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify appropriate anchorage and required area clearances.
 - d. Verify that circuit breaker sizes and types correspond to approved shop drawings.
 - e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.
 - f. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

---END---

SECTION 26 25 11
BUSWAYS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of busways for use in electrical systems rated 600 V and below.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around busway penetrations to maintain the integrity of fire-resistant rated construction.
- B. Section 07 92 00, JOINT SEALANTS: Sealing around busway penetrations through the building envelope to prevent moisture migration into the building.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- E. Section 26 24 16, PANELBOARDS: Circuit breakers for use in plug-in busway.
- F. Section 26 29 21, ENCLOSED SWITCHES AND CIRCUIT BREAKERS: Switches and fuses for use in plug-in busway.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Electrical ratings, dimensions, mounting details and position, mounting method, vertical supports, materials, fire stops, and weatherproofing.
 - 2) Detailed coordinated connections to equipment terminations such as switchboards and transformers.

- 3) Coordination Drawings: Submit floor plans and sections, drawn to scale. Include bus assembly layouts and relationships between components and adjacent structural, mechanical, and electrical elements. Indicate vertical and horizontal enclosed busway runs, offsets, transitions, and clearances for access above and to the side of enclosed busways. Indicate vertical elevation of busway above the floor or bottom of structure. Indicate support locations, type of support, and weight on each support.
- c. Certification from the manufacturer that representative busway has been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.
2. Manuals:
 - a. Submit complete maintenance and operating manuals including technical data sheets, and information for ordering replacement parts.
 - 1) Include information for testing, repair, troubleshooting, assembly, and disassembly.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the busway conforms to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the busway has been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplement and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. International Code Council (ICC):
IBC-12.....International Building Code
- C. National Electrical Manufacturers Association (NEMA):

BU 1-02..... Busways

BU 1.1-10.....General Instructions for Handling,
Installation, Operation and Maintenance of
Busway Rated 600 Volts or Less

BU 1.2-08.....Application Information for Busway Rated 600
Volts or Less

D. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

E. Underwriters Laboratories Inc. (UL):

857-09..... Busways

PART 2 - PRODUCTS

2.1 MATERIAL

A. Busway shall be in accordance with NEMA and UL.

B. Busway shall be rated as shown on the drawings.

C. Busway shall have the following features:

1. For indoor locations; plug-in type, totally enclosed and moisture resistant.
2. Short circuit current rating shall not be less than 42,000A, or as required to withstand the available fault current shown on the drawings, whichever is higher.
3. 3-phase, 4-wire, with full neutral, except where 3-phase, 3-wire is shown on the drawings.
4. Internal 50%-rated ground bus bar. Busway housing is not allowed to serve as the equipment grounding conductor.
5. All bus bars, phase, neutral, and ground, for each busway shall be within a single housing.
6. Bus Bars:
 - a. Shall be full round edge rectangular copper of sufficient cross-section to provide full current rating without exceeding a temperature rise of 55° C above a 40° C ambient.
 - b. Interconnection joints shall be tin or silver plated, with steel bolts, nuts, and Belleville washers.
 - c. Shall be completely insulated with flame-retardant, track-resistant, self-extinguishing insulation.
7. Housings:
 - a. Shall be steel or aluminum, with continuous mounting rails.

- b. Shall be thoroughly cleaned and painted at the factory with primer and the manufacturer's standard finish.
 - c. Shall have rustproof metal hardware.
 - d. Provide external flanges and weatherproofing at busway entrances to buildings.
 - e. For busways that pass through fire-resistant rated construction, incorporate listed fire stops within the busway housings and external flanges.
 - f. Install expansion fittings in the busway runs in compliance with the manufacturer's standard recommendations.
 - g. The temperature rise at any point on the housing shall not exceed 30° C above an ambient temperature of 40° C.
8. Busway shall not be reduced in size at any point.
9. Provide manufacturer's fittings and accessories, including but not limited to elbows, tees, tap boxes, transformer taps, end boxes, expansion fittings, offsets, adapters, hangers, and mounting hardware.
- D. Dimensions and Configuration:
- 1. Configure within the space designated for busway installation.
 - 2. Coordinate busway routing with equipment installation by other trades to avoid conflicts.
 - 3. Make final field measurements and check them with the busway coordination drawings prior to authorization of fabrication of the busways.

2.2 PLUG-IN TYPE BUSWAY

- A. Plug-in busway shall be available in standard trade lengths, with plug-in openings provided on both sides of the busway sections. Plug-in covers shall prohibit dirt and debris from entering contact plug-in openings in the busway. The contact surfaces for bus plug stabs shall be tin- or silver-plated and of the same material, thickness, and rating as the phase bars. A standard housing ground connection shall be supplied in each plug-in opening.
- B. Plug-in units of the types and ratings indicated on the drawings and specifications shall be supplied. Plug-in units shall be mechanically interlocked with the busway housing to prevent their installation or removal while the switch is in the "ON" position. The enclosure of any plug-in unit shall make positive ground connection to the duct housing

before the stabs make contact with the bus bars. All plug-in units shall be equipped with an interlock that can be defeated to prevent the cover from being opened while the plug-in unit is in the "ON" position, and to prevent accidental closing while the cover is open. The plug-in units shall be provided with a means for padlocking. The operating handle and mechanism shall always remain in control of the plug-in unit, permitting easy operation by means of a hook stick or chain. All plug-in units shall be interchangeable without alteration or modification of plug-in busway.

- C. Fusible-type plug-in units shall have a quick-make/quick-break disconnect switch and positive pressure fuse clips. Provide fuses as specified in Section 26 29 21, ENCLOSED SWITCHES AND CIRCUIT BREAKERS, and as shown on the drawings.
- D. Circuit breaker-type plug-in units shall have an interrupting rating as shown on the drawings. All circuit breaker plug-in devices shall be of the same manufacturer as the busway. Circuit breakers shall be as specified in Section 26 24 16, PANELBOARDS.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install busways as required by the NEC and the manufacturer's requirements.
- B. Support busways as required by the NEC and as required by manufacturer's shop drawings.
- C. Coordinate all the busway terminations to equipment to ensure proper phasing.
- D. Tighten bolted connections with a torque wrench to values as required by the manufacturer.
- E. Install expansion fittings at locations where busways cross building expansion joints. Install at other locations so distance between expansion fittings does not exceed manufacturer's recommended distance between fittings.
- F. Install fire-stop assemblies per Section 07 84 00, FIRESTOPPING where busways penetrate fire-resistant construction.
- G. Install weatherproofing fittings and flanges where busways penetrate exterior elements such as walls or roofs. Seal around openings to make weathertight according to Section 07 92 00, JOINT SEALANTS.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:
1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify appropriate anchorage, required area clearances, and correct alignment.
 - d. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method or performing thermographic survey after energization.
 - e. Verify appropriate equipment grounding.
 - f. Examine outdoor busways for removal of weep-hole plugs, if applicable, and the correct installation of joint shield.
 2. Electrical Tests:
 - a. After installation, test busway phase-to-phase and phase-to-ground resistance with an insulation resistance tester.
Resulting values shall not be less than one megohm.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the busway is in good operating condition and properly performing the intended function.
- B. After the busways have been energized for not less than 30 days, repeat the torque wrench tightening of all bolt connections.

---END---

SECTION 26 27 26
WIRING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of wiring devices.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Cables and wiring.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- E. Section 26 51 00, INTERIOR LIGHTING: LED drivers.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, mounting details, construction materials, grade, and termination information.
 - 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets and information for ordering replacement parts.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the wiring devices conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the wiring devices have been properly installed and adjusted.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. National Fire Protection Association (NFPA):
- C. National Electric Code (NEC): WD1: General Requirements for Wiring Devices
- D. Underwriter's Laboratories, Inc. (UL):
 - 5-11.....Surface Metal Raceways and Fittings
 - 20-10.....General-Use Snap Switches
 - 231-07.....Power Outlets
 - 467-07.....Grounding and Bonding Equipment
 - 498-07.....Attachment Plugs and Receptacles
 - 943-11.....Ground-Fault Circuit-Interrupters
 - 1449-07.....Surge Protective Devices
 - 1472-96.....Solid State Dimming Controls

PART 2 - PRODUCTS

2.1 RECEPTACLES

- A. General: All receptacles shall comply with NEMA, NFPA, UL, and as shown on the drawings.
 1. Mounting straps shall be plated steel, with break-off plaster ears and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.
 2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four minimum) and side wiring from four captively held binding screws.
 3. Receptacles on emergency power shall be red in color.
- B. Duplex Receptacles: Hospital-grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, NEMA 5-20R, with break-off feature for two-circuit operation.
 1. Bodies shall be ivory in color.

WIRING DEVICES

2. Duplex Receptacles on Emergency Circuit:
 - a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.
3. Ground Fault Interrupter Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box, with end-of-life indication and provisions to isolate the face due to improper wiring.
 - a. Ground fault interrupter shall consist of a differential current transformer, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of 4-6 milli-amperes and shall function to interrupt the current supply for any value of ground leakage current above five milli-amperes (+ or - 1 milli-ampere) on the load side of the device. Device shall have a minimum nominal tripping time of 0.025 second.
 - b. Ground Fault Interrupter Duplex Receptacles (not hospital-grade) shall be the same as ground fault interrupter hospital-grade receptacles except for the hospital-grade listing.
4. Safety Type Duplex Receptacles:
 - a. Bodies shall be gray in color.
 - 1) Shall permit current to flow only while a standard plug is in the proper position in the receptacle.
 - 2) Screws exposed while the wall plates are in place shall be the tamperproof type.
5. Duplex Receptacles (not hospital grade): Shall be the same as hospital grade duplex receptacles except for the hospital grade listing and as follows.
 - a. Bodies shall be ivory in color.
- C. Receptacles; 20, 30, and 50 ampere, 250 Volts: Shall be complete with appropriate cord grip plug.
- D. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.

- E. Receptacles installed in public spaces shall have tamper-proof screws.
-2.1-

2.2 TOGGLE SWITCHES

- A. Toggle switches shall be totally enclosed tumbler type with nylon bodies. Handles shall be ivory in color unless otherwise specified or shown on the drawings.
1. Switches installed in hazardous areas shall be explosion-proof type in accordance with the NEC and as shown on the drawings.
 2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self-grounding mounting strap with break-off plaster ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.
 3. Switches shall be rated 20 amperes at 120-277 Volts AC.

2.3 WALL PLATES

- A. Wall plates for switches and receptacles shall be type 302 stainless steel or smooth nylon. Oversize plates are not acceptable.

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC and as shown as on the drawings.
- B. Install wiring devices after wall construction and painting is complete.
- C. The ground terminal of each wiring device shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the branch circuit equipment grounding conductor.
- D. Outlet boxes for toggle switches and manual dimming controls shall be mounted on the strike side of doors.
- E. Provide barriers in multi-gang outlet boxes to comply with the NEC.
- F. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.
- G. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades.

- H. Install wall switches 48 inches above floor, with the toggle OFF position down.
- I. Install wall dimmers 48 inches above floor.
- J. Install receptacles 18 inches above floor, and 6 inches above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.
- K. Install vertically mounted receptacles with the ground pin up. Install horizontally mounted receptacles with the ground pin to the right.
- L. When required or recommended by the manufacturer, use a torque screwdriver. Tighten unused terminal screws.
- M. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform manufacturer's required field checks in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Inspect physical and electrical condition.
 - b. Vacuum-clean surface metal raceway interior. Clean metal raceway exterior.
 - c. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
 - d. Test GFCI receptacles.
 - 2. Healthcare Occupancy Tests:
 - a. Test hospital grade receptacles for retention force per NFPA 99.

---END---

SECTION 26 29 11
MOTOR CONTROLLERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of motor controllers, including all low- and medium-voltage motor controllers and manual motor controllers, indicated as motor controllers in this section, and low-voltage variable speed motor controllers.
- B. Motor controllers, whether furnished with the equipment specified in other sections or otherwise (with the exception of elevator motor controllers specified in Division 14 and fire pump controllers specified in Division 21), shall meet this specification and all related specifications.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- B. Section 26 05 13, MEDIUM-VOLTAGE CABLES: Medium-voltage cables and terminations.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:
Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:
Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- E. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, weights, mounting details, materials, overcurrent protection devices, overload relays, sizes of enclosures, wiring diagrams, starting characteristics, interlocking, and accessories.

2. Manuals:

- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Wiring diagrams shall have their terminals identified to facilitate installation, maintenance, and operation.
 - 2) Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.
 - 3) Elementary schematic diagrams shall be provided for clarity of operation.
 - 4) Include the catalog numbers for the correct sizes of overload relays for the motor controllers.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
 - 519-92.....Recommended Practices and Requirements for
Harmonic Control in Electrical Power Systems
 - C37.90.1-02.....Standard Surge Withstand Capability (SWC) Tests
for Relays and Relay Systems Associated with
Electric Power Apparatus
- C. National Electrical Manufacturers Association (NEMA):
 - ICS 1-08.....Industrial Control and Systems: General
Requirements
 - ICS 1.1-09.....Safety Guidelines for the Application,
Installation and Maintenance of Solid State
Control
 - ICS 2-05.....Industrial Control and Systems Controllers,
Contactors, and Overload Relays Rated 600 Volts
 - ICS 4-05.....Industrial Control and Systems: Terminal Blocks

ICS 6-06.....Industrial Control and Systems: Enclosures
ICS 7-06.....Industrial Control and Systems: Adjustable-
Speed Drives
ICS 7.1-06.....Safety Standards for Construction and Guide for
Selection, Installation, and Operation of
Adjustable-Speed Drive Systems
MG 1 Part 31.....Inverter Fed Polyphase Motor Standards
D. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
E. Underwriters Laboratories Inc. (UL):
508A-07.....Industrial Control Panels
508C-07.....Power Conversion Equipment
UL 1449-06.....Surge Protective Devices

PART 2 - PRODUCTS

2.1 MOTOR CONTROLLERS

- A. Motor controllers shall comply with IEEE, NEMA, NFPA, UL, and as shown on the drawings.
- B. Motor controllers shall be separately enclosed, unless part of another assembly. For installation in motor control centers, provide plug-in, draw-out type motor controllers up through NEMA size 4. NEMA size 5 and above require bolted connections.
- C. Motor Control Circuits:
 - 1. Shall operate at not less than 120 volts.
 - 2. Shall be grounded except as follows:
 - a. Where isolated control circuits are concerned.
 - b. Where manufacturers of equipment assemblies recommend that the control circuits be isolated.
- D. Incorporate a separate, heavy duty, control transformer within each motor controller enclosure to provide the control voltage for each motor operating at 120 volts.
- E. Incorporate over current protection for both primary and secondary windings of the control power transformers in accordance with the NEC.
- F. Motor controllers shall be combination type, with magnetic controller per Paragraph 2.3 below and with fused switch disconnecting means, with external operating handle with lock-open padlocking positions and ON-OFF position indicator.
- G. Overload current protective devices:
 - a. Overload relay (Solid state type)

MOTOR CONTROLLERS

- b. One for each pole.
- c. Manual reset on the door of each motor controller enclosure.
- d. Correctly sized for the associated motor's rated full load amps.
- e. Check every motor controller after installation and verify that correct sizes of protective devices have been installed.
- f. Deliver four copies of a summarized list to the COR (Contracting Officer Representative), which indicates and adequately identifies every motor controller installed. Include the catalog number for the correct sizes of protective devices for the motor controllers.
- H. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular starter. H-O-A switch is not required for manual motor starter switches.
- I. Motor controllers incorporated with equipment assemblies shall also be designed for the specific requirements of the assembly.
- J. Provide a disconnecting means or safety switch near and within sight of each motor. Provide all wiring and conduit required to facilitate a complete installation.
- K. Circuit Breakers:
 - a. Bolt-on thermal-magnetic type with a minimum interrupting rating as indicated on the drawings.
 - b. Equipped with automatic, trip free, non-adjustable, inverse-time, and instantaneous magnetic trips for less than 100 AMPS. The magnetic trip shall be adjustable from 3x to 10x for breakers 400A and greater.
 - c. Additional features shall be as follows:
 - 1) A rugged, integral housing of molded insulating material.
 - 2) Silver alloy contacts.
 - 3) Arc quenchers and phase barriers for each pole.
 - 4) Quick-make, quick-break, operating mechanisms.
 - 5) A trip element for each pole, a common trip bar for all poles, and one operator for all poles.
 - d. Fused Switches:
 - a. Quick-make, quick-break type.
 - b. Minimum duty rating shall be NEMA classification General Duty (GD) for 240 Volts and NEMA classification Heavy Duty (HD) for 480 Volts.
 - c. Horsepower rated, and shall have the following features:

- 1) Copper blades, visible in the OFF position.
- 2) An arc chute for each pole.
- 3) Fuse holders for the sizes and types of fuses specified or as shown on the drawings.

e. Motor Circuit Protectors:

- a. Magnetic trip only.
- b. Bolt-on type with a minimum interrupting rating as indicated on the drawings.
- c. Equipped with automatic, adjustable magnetic trip. Magnetic trip shall be adjustable up to 1300% of the motor full load amperes.

L. Enclosures:

1. Enclosures shall be NEMA-type rated 1, 3R, or 12 as indicated on the drawings or as required per the installed environment.
2. Enclosure doors shall be interlocked to prevent opening unless the disconnecting means is open. A "defeater" mechanism shall allow for inspection by qualified personnel with the disconnect means closed. Provide padlocking provisions.
3. All metal surfaces shall be thoroughly cleaned, phosphatized, and factory primed prior to applying light gray baked enamel finish.
4. Shall be the NEMA type shown on the drawings for the motor controllers and shall be the NEMA type which shall be the most suitable for the environment conditions where the motor controllers are being installed.
5. Enclosures shall be primed and finish coated at the factory with the manufacturers prime coat and standard finish.

M. Motor control circuits:

1. Shall operate at not more than 120 Volts.
2. Shall be grounded, except where the equipment manufacturer recommends that the control circuits be isolated.
3. For each motor operating over 120 Volts, incorporate a separate, heavy duty, control transformer within each motor controller enclosure.
4. Incorporate primary and secondary overcurrent protection for the control power transformers.

N. Overload relays:

1. Thermal Temperature Probe Thermal Relay Electronic type. Devices shall be NEMA type.
2. One for each pole.
3. External overload relay reset pushbutton on the door of each motor controller enclosure.
4. Overload relays shall be matched to nameplate full-load current of actual protected motor and with appropriate adjustment for duty cycle.
5. Thermal overload relays shall be tamperproof, not affected by vibration, manual reset, sensitive to single-phasing, and shall have selectable trip classes of 10, 20 and 30.
6. Induction overload relays shall have changeable heater elements, manual reset, ambient temperature compensation, sensitivity to single-phasing, and shall have selectable trip classes of 10, 20 and 30.
7. Temperature probe relays shall be connected to thermistors or resistance temperature detectors (RTD) embedded in the motor winding.
8. Electronic overload relays shall utilize internal current transformers and electro-mechanical components. The relays shall have ambient temperature compensation, single-phase protection, manual or automatic reset, and trip classes of 10, 15, 20 and 30. The relay shall provide fault cause indication, including jam/stall, ground fault, phase loss, and overload.
- O. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular controller. H-O-A switch shall be operable without opening enclosure door. H-O-A switch is not required for manual motor controllers.
- P. Incorporate into each control circuit a 120 Volt, electronic time-delay relay (ON delay), minimum adjustable range from 0.3 to 10 minutes, with transient protection. Time-delay relay is not required where H-O-A switch is not required.
- Q. Unless noted otherwise, equip each motor controller with not less than two normally open (N.O.) and two normally closed (N.C.) auxiliary contacts.
- R. Provide green (RUN) and red (STOP) pilot lights.

- S. Motor controllers incorporated within equipment assemblies shall also be designed for the specific requirements of the assemblies.
- T. Additional requirements for specific motor controllers, as indicated in other specification sections, shall also apply.

2.2 MANUAL MOTOR CONTROLLERS

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Manual motor controllers shall have the following features:
 - 1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for induction motors, rated in horsepower.
 - 2. Units shall include thermal overload relays, on-off operator, red-green pilot light, and normally open-normally closed contacts.
 - 3. Units shall include overload protection, red pilot light, NO auxiliary contacts and toggle operator.
- C. Fractional horsepower manual motor controllers shall have the following features:
 - 1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for fractional horsepower induction motors.
 - 2. Units shall include thermal overload relays, red pilot light, and toggle operator.

2.3 MAGNETIC MOTOR CONTROLLERS

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Controllers shall be general-purpose, Class A magnetic controllers for induction motors rated in horsepower. Minimum NEMA size 0.
- C. Where combination motor controllers are used, combine controller with protective or disconnect device in a common enclosure.
- D. Provide phase loss protection for each controller, with contacts to de-energize the controller upon loss of any phase.
- E. Unless otherwise indicated, provide full voltage non-reversing across-the-line mechanisms for motors less than 75 HP, closed by coil action and opened by gravity. For motors 75 HP and larger, provide reduced-voltage or variable speed controllers as shown on the drawings. Equip controllers with 120 VAC coils and individual control transformer unless otherwise noted.

2.4 LOW-VOLTAGE VARIABLE SPEED MOTOR CONTROLLERS (VSMC)

- A. VSMC shall be in accordance with applicable portions of 2.1 above.

- B. VSMC shall be electronic, with adjustable frequency and voltage, three phase output, capable of driving standard NEMA B three-phase induction motors at full rated speed. The control technique shall be pulse width modulation (PWM), where the VSMC utilizes a full wave bridge design incorporating diode rectifier circuitry. Silicon controlled rectifiers or other control techniques are not acceptable.
- C. VSMC shall be suitable for variable torque loads, and shall be capable of providing sufficient torque to allow the motor to break away from rest upon first application of power.
- D. VSMC shall be capable of operating within voltage parameters of plus 10 to minus 15 percent of line voltage, and be suitably rated for the full load amps of the maximum watts (HP) within its class.
- E. Minimum efficiency shall be 95 percent at 100 percent speed and 85 percent at 50 percent speed.
- F. The displacement power factor of the VSMC shall not be less than 95 percent under any speed or load condition.
- G. VSMC current and voltage harmonic distortion shall not exceed the values allowed by IEEE 519.
- H. VSMC shall have the following features:
 - 1. Isolated power for control circuits.
 - 2. Manually resettable overload protection for each phase.
 - 3. Adjustable current limiting circuitry to provide soft motor starting. Maximum starting current shall not exceed 200 percent of motor full load current.
 - 4. Independent acceleration and deceleration time adjustment, manually adjustable from 2 to 2000 seconds. Set timers to the equipment manufacturer's recommended time in the above range.
 - 5. Control input circuitry that will accept 4 to 20 mA current or 0-10 VDC voltage control signals from an external source.
 - 6. Automatic frequency adjustment from 1 Hz to 300 Hz.
 - 7. Circuitry to initiate an orderly shutdown when any of the conditions listed below occur. The VSMC shall not be damaged by any of these electrical disturbances and shall automatically restart when the conditions are corrected. The VSMC shall be able to restart into a rotating motor operating in either the forward or reverse direction and matching that frequency.
 - a. Incorrect phase sequence.

- b. Single phasing.
 - c. Overvoltage in excess of 10 percent.
 - d. Under voltage in excess of 15 percent.
 - e. Running overcurrent above 110 percent (VSMC shall not automatically reset for this condition.)
 - f. Instantaneous overcurrent above 150 percent (VSMC shall not automatically reset for this condition).
 - g. Short duration power outages of 12 cycles or less (i.e., distribution line switching, generator testing, and automatic transfer switch operations.
8. Provide automatic shutdown upon receiving a power transfer warning signal from an automatic transfer switch. VSMC shall automatically restart motor after the power transfer.
9. Automatic Reset/Restart: Attempt three restarts after VSMC fault or on return of power after an interruption and before shutting down for manual reset or fault correction, with adjustable delay time between restart attempts.
10. Power-Interruption Protection: To prevent motor from re-energizing after a power interruption until motor has stopped, unless "Bidirectional Auto-speed Search" feature is available and engaged.
11. Bidirectional Autos-speed Search: Capable of starting VSMC into rotating loads spinning in either direction and returning motor to set speed in proper direction, without causing damage to VSMC, motor, or load.
- I. VSMC shall include an input circuit breaker which will disconnect all input power, interlocked with the door so that the door cannot be opened with the circuit breaker in the closed position.
- J. VSMC shall include a 5% line reactor and a RFI/EMI filter.
- K. Surge Suppression: Provide three-phase protection against damage from supply voltage surges in accordance with UL 1449.
- L. VSMC shall include front-accessible operator station, with sealed keypad and digital display, which allows complete programming, operating, monitoring, and diagnostic capabilities.
1. Typical control functions shall include but not be limited to:
- a. HAND-OFF-AUTOMATIC-RESET, with manual speed control in HAND mode.
 - b. NORMAL-BYPASS.

- c. NORMAL-TEST, which allows testing and adjusting of the VSMC while in bypass mode.
- 2. Typical monitoring functions shall include but not be limited to:
 - a. Output frequency (Hz).
 - b. Motor speed and status (run, stop, fault).
 - c. Output voltage and current.
- 3. Typical fault and alarm functions shall include but not be limited to:
 - a. Loss of input signal, under- and over-voltage, inverter overcurrent, motor overload, critical frequency rejection with selectable and adjustable dead-bands, instantaneous line-to-line and line-to-ground overcurrent, loss-of-phase, reverse-phase, and short circuit.
 - b. System protection indicators indicating that the system has shut down and will not automatically restart.
- M. VSMC shall include two N.O. and two N.C. dry contacts rated 120 Volts, 10 amperes, 60 Hz.
- N. Hardware, software, network interfaces, gateways, and programming to control and monitor the VSMC by control systems specified in other specification sections, including but not limited to Divisions 22 and 23.
- O. Network communications ports: As required for connectivity to control systems specified in other specification sections, including but not limited to Divisions 22 and 23.
- P. Communications protocols: As required for communications with control systems specified in other specification sections, including but not limited to Divisions 22 and 23.
- Q. Bypass controller: Provide contactor-style bypass, arranged to bypass the inverter.
 - 1. Inverter Output Contactor and Bypass Contactor: Load-break NEMA-rated contactor.
 - 2. Motor overload relays.
 - 3. HAND-OFF-AUTOMATIC bypass control.
- R. Bypass operation: Transfers motor between inverter output and bypass circuit, manually, automatically, or both. VSMC shall be capable of stable operation (starting, stopping, and running), and control by fire alarm and detection systems, with motor completely disconnected from

the inverter output. Transfer between inverter and bypass contactor and retransfer shall only be allowed with the motor at zero speed.

- S. Inverter Isolating Switch: Provide non-load-break switch arranged to isolate inverter and permit safe troubleshooting and testing of the inverter, both energized and de-energized, while motor is operating in bypass mode. Include padlockable, door-mounted handle mechanism.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install motor controllers in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. In seismic areas, motor controllers shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.
- C. Install manual motor controllers in flush enclosures in finished areas.
- D. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and electronic overload relay pickup and trip ranges.
- E. Program variable speed motor controllers per the manufacturer's instructions and in coordination with other trades so that a complete and functional system is delivered.
- F. Adjust trip settings of circuit breakers and motor circuit protectors with adjustable instantaneous trip elements. Initially adjust at six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficiency motors if required). Where these maximum settings do not allow starting of a motor, notify COR (Contracting Officer Representative) before increasing settings.
- G. Set the taps on reduced-voltage autotransformer controllers at 80 percent of line voltage.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.

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- c. Verify appropriate anchorage, required area clearances, and correct alignment.
- d. Verify that circuit breaker, motor circuit protector, and fuse sizes and types correspond to approved shop drawings.
- e. Verify overload relay ratings are correct.
- f. Vacuum-clean enclosure interior. Clean enclosure exterior.
- g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
- h. Test all control and safety features of the motor controllers.
- i. For low-voltage variable speed motor controllers, final programming and connections shall be by a factory-trained technician. Set all programmable functions of the variable speed motor controllers to meet the requirements and conditions of use.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor controllers are in good operating condition and properly performing the intended functions.

3.4 SPARE PARTS

- A. Two weeks prior to the final inspection, provide one complete set of spare fuses for each motor controller.

3.5 INSTRUCTION

- A. Furnish the services of a factory-trained technician for two 4-hour training periods for instructing personnel in the maintenance and operation of the motor controllers, on the dates requested by the COR (Contracting Officer Representative).

---END---

SECTION 26 29 21
ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of fused and unfused disconnect switches (indicated as switches in this section), and separately-enclosed circuit breakers for use in electrical systems rated 600 V and below.
- B. New circuit breakers added to existing electrical main distribution panel boards and panel boards shall match existing.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:
Low-voltage conductors.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:
Requirements for personnel safety and to provide a low impedance path for possible ground faults.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
- E. Section 26 24 16, PANELBOARDS: Molded-case circuit breakers.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, fuses, circuit breakers, wiring and connection diagrams, accessories, and device nameplate data.
 - 2. Manuals:

ENCLOSED SWITCHES AND CIRCUIT BREAKERS

- a. Submit complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering fuses, circuit breakers, and replacement parts.
 - 1) Include schematic diagrams, with all terminals identified, matching terminal identification in the enclosed switches and circuit breakers.
 - 2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the enclosed switches and circuit breakers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the enclosed switches and circuit breakers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):
IBC-12.....International Building Code
- C. National Electrical Manufacturers Association (NEMA):
FU 1-07.....Low Voltage Cartridge Fuses
KS 1-06.....Enclosed and Miscellaneous Distribution
Equipment Switches (600 Volts Maximum)
- D. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
98-07.....Enclosed and Dead-Front Switches
248-00.....Low Voltage Fuses
489-09.....Molded Case Circuit Breakers and Circuit
Breaker Enclosures

ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 2 - PRODUCTS

2.1 FUSED SWITCHES RATED 600 AMPERES AND LESS

- A. Switches shall be in accordance with NEMA, NEC, UL, as specified, and as shown on the drawings.
- B. Shall be NEMA classified General Duty (GD) for 240 V switches, and NEMA classified Heavy Duty (HD) for 480 V switches.
- C. Shall be horsepower (HP) rated.
- D. Shall have the following features:
 - 1. Switch mechanism shall be the quick-make, quick-break type.
 - 2. Copper blades, visible in the open position.
 - 3. An arc chute for each pole.
 - 4. External operating handle shall indicate open and closed positions and have lock-open padlocking provisions.
 - 5. Mechanical interlock shall permit opening of the door only when the switch is in the open position, defeatable to permit inspection.
 - 6. Fuse holders for the sizes and types of fuses specified.
 - 7. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
 - 8. Ground lugs for each ground conductor.
 - 9. Enclosures:
 - a. Shall be the NEMA types shown on the drawings.
 - b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions.
 - c. Shall be finished with manufacturer's standard gray baked enamel paint over pretreated steel.
 - 10. Electrically operated switches shall only be installed where shown on the drawings.
 - 11. Refer to one-line diagram for location and size of circuit breakers and switches.

2.2 UNFUSED SWITCHES RATED 600 AMPERES AND LESS

- A. Shall be the same as fused switches, but without provisions for fuses.

2.3 FUSED SWITCHES RATED OVER 600 AMPERES TO 1200 AMPERES

- A. Shall be the same as fused switches and shall be NEMA classified Heavy Duty (HD).

2.4 MOTOR RATED TOGGLE SWITCHES

- A. Type 1, general purpose for single-phase motors rated up to 1 horsepower.

ENCLOSED SWITCHES AND CIRCUIT BREAKERS

- B. Quick-make, quick-break toggle switch with external reset button and thermal overload protection matched to nameplate full-load current of actual protected motor.

2.5 LOW VOLTAGE CARTRIDGE FUSES

- A. Shall be in accordance with NEMA FU 1.
- B. Feeders: Class RK5 fast acting.
- C. Motor branch circuits: CLASS RK5, time delay
- D. Other branch circuits: Class RK5, time delay
- E. Control circuits: Class CC, time delay

2.6 SEPARATELY-ENCLOSED CIRCUIT BREAKERS

- A. Provide circuit breakers in accordance with the applicable requirements in Section 26 24 16, PANELBOARDS.
- B. Enclosures shall be the NEMA types shown on the drawings. Where the types are not shown, they shall be the NEMA type most suitable for the ambient environmental conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.
- B. Fused switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuses.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method.
 - d. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 SPARE PARTS

- A. Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fused disconnect switch installed on the project. Deliver the spare fuses to the COR (Contracting Officer Representative).

---END---

ENCLOSED SWITCHES AND CIRCUIT BREAKERS

SECTION 26 36 23
AUTOMATIC TRANSFER SWITCHES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of open-transition automatic transfer switches with bypass isolation, indicated as automatic transfer switches or ATS in this section.
- B. The automatic transfer switches installed shall be compatible with existing generators, contractor shall coordinate generator type prior to bid and installation.
- C. The contractor shall include in bid number the cost of programming the new automatic transfer switches to the existing emergency generator annunciator panel.
- D. Only factory trained technicians shall be permitted to program the automatic transfer switches to the existing emergency generator annunciator panel.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personal safety and to provide a low impedance path for possible ground fault currents.
- E. Section 26 05 33, RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
- F. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.
- G. Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS: General communications requirements that are common to more than one section in Division 27.
- H. Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATION SYSTEMS: Raceways for communications cabling.

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- I. SECTION 27 15 00, COMMUNICATIONS HORIZONTAL CABLING: Communications media for interconnecting automatic transfer switches and remote control and annunciation components.

1.3 QUALITY ASSURANCE

A. QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

- B. A factory-authorized representative shall be capable of providing in emergency maintenance and repairs at the project site within (4) hours maximum of notification.

1.4 FACTORY TESTS

- A. Automatic transfer switches shall be thoroughly tested at the factory to ensure that there are no electrical or mechanical defects. Tests shall be conducted per UL standards. Factory tests shall be certified, and shall include the following tests:

1. Visual inspection to verify that each ATS is as specified.
2. Mechanical test to verify that ATS sections are free of mechanical hindrances.
3. Insulation resistance test to ensure electrical integrity and continuity of entire system.
4. Main switch contact resistance test.
5. Electrical tests to verify complete system electrical operation.

- B. Furnish four (4) copies of certified manufacturer's factory test reports to the COR (Contracting Officer Representative) prior to shipment of the ATS to ensure that the ATS has been successfully tested as specified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:

- a. Submit sufficient information to demonstrate compliance with drawings and specifications.
- b. Include voltage rating, continuous current rating, number of phases, withstand and closing rating, dimensions, weights, mounting details, conduit entry provisions, front view, side view, equipment and device arrangement, elementary and

AUTOMATIC TRANSFER SWITCHES

interconnection wiring diagrams, factory relay settings, and accessories.

- c. For automatic transfer switches that are networked together to a common means of annunciation and/or control, submit interconnection diagrams as well as site and building plans, showing connections for normal and emergency sources of power, load, control and annunciation components, and interconnecting communications paths. Equipment locations on the diagrams and plans shall match the site, building, and room designations on the drawings.
- d. Complete nameplate data, including manufacturer's name and catalog number.
- e. A copy of the markings that are to appear on the automatic transfer switches when installed.

2. Manuals:

- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the automatic transfer switches.
 - 2) Include information for testing, repair, troubleshooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
 - 3) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.
- b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
 - 1) Include complete "As Installed" diagrams that indicate all pieces of equipment and their interconnecting wiring.
 - 2) Include complete diagrams of the internal wiring for each piece of equipment, including "As Installed" revisions of the diagrams.
 - 3) The wiring diagrams shall identify the terminals to facilitate installation, maintenance, operation, and testing.

AUTOMATIC TRANSFER SWITCHES

3. Certifications:

- a. When submitting the shop drawings, submit a certified test report from a recognized independent testing laboratory that a representative sample has passed UL 1008 prototype testing.
- b. Two weeks prior to final inspection, submit the following.
 - 1) Certification by the manufacturer that the ATS conform to the requirements of the drawings and specifications.
 - 2) Certification by the Contractor that transfer switches have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
 - 446-95.....Emergency and Standby Power Systems for Industrial and Commercial ApplicationsC37.90.1-02 Surge Withstand Capability (SWC) Tests for Relays and Relay Systems Associated with Electric Power Apparatus
 - C62.41.1-02.....Guide on the Surges Environment in Low-Voltage (1000 V and Less) AC Power Circuits
 - C62.41.2-02.....Recommended Practice on Characterization of Surges in Low-Voltage (1000 V and Less) AC Power Circuits
- C. International Code Council (ICC):
 - IBC-12.....International Building Code
- D. National Electrical Manufacturers Association (NEMA):
 - 250-08.....Enclosures for Electrical Equipment (1000 Volts Maximum)
 - ICS 6-06..... Enclosures
 - ICS 4-10.....Application Guideline for Terminal Blocks
 - MG 1-11.....Motors and Generators
- E. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 99-12.....Health Care Facilities
 - 110-10.....Emergency and Standby Power Systems

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F. Underwriters Laboratories, Inc. (UL):

- 50-95.....Enclosures for Electrical Equipment
- 508-99.....Industrial Control Equipment
- 891-07..... Switchboards
- 1008-07.....Transfer Switch Equipment

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

A. Automatic transfer switches shall comply with UL, NEMA, NEC, ANSI, IEEE, and NFPA, and have the following features:

1. Automatic transfer switches shall be open transition switches, three and four pole (Refer to floor plan for additional information) draw-out construction, electrically operated, mechanically held open contact type, without integral overcurrent protection. Automatic transfer switches utilizing automatic or non-automatic molded case circuit breakers, insulated case circuit breakers, or power circuit breakers as switching mechanisms are not acceptable.
2. Automatic transfer switches shall be completely factory-assembled and wired such that only external circuit connections are required in the field.
3. Ratings:
 - a. Phases, voltage, continuous current, poles, and withstand and closing ratings shall be as shown on the drawings.
 - b. Transfer switches are to be rated for continuous duty at specified continuous current rating on 60Hz systems.
 - c. Maximum automatic transfer switch rating: 800 A.
4. Markings:
 - a. Markings shall be in accordance with UL 1008.
5. Tests:
 - a. Automatic transfer switches shall be tested in accordance with UL 1008. The contacts of the transfer switch shall not weld during the performance of withstand and closing tests when used with the upstream overcurrent device and available fault current specified.
6. Surge Withstand Test:
 - a. Automatic transfer switches utilizing solid-state devices in sensing, relaying, operating, or communication equipment or circuits shall comply with IEEE C37.90.1.

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7. Housing:

- a. Enclose automatic transfer switches in wall- mounted steel cabinets, with metal gauge not less than No. 14, in accordance with UL 508, or in a switchboard assembly in accordance with UL 891, as shown on the drawings.
- b. Enclosure shall be constructed so that personnel are protected from energized bypass-isolation components during automatic transfer switch maintenance.
- c. Automatic transfer switch components shall be removable without disconnecting external source or load power conductors.
- d. Finish: Cabinets shall be given a phosphate treatment, painted with rust-inhibiting primer, and finish-painted with the manufacturer's standard enamel or lacquer finish.
- e. Viewing Ports: Provide viewing ports so that contacts may be inspected without disassembly.

8. Operating Mechanism:

- a. Actuated by an electrical operator.
- b. Electrically and mechanically interlocked so that the main contact cannot be closed simultaneously in either normal and emergency position.
- c. Normal and emergency main contacts shall be mechanically locked in position by the operating linkage upon completion of transfer. Release of the locking mechanism shall be possible only by normal operating action.
- d. Contact transfer time shall not exceed six cycles.
- e. Operating mechanism components and mechanical interlocks shall be insulated or grounded.

9. Contacts:

- a. Main contacts: Silver alloy.
- b. Neutral contacts: Silver alloy, with same current rating as phase contacts continuous current rating not less than twice the rating of the phase contacts.
- c. Current carrying capacity of arcing contacts shall not be used in the determination of the automatic transfer switch rating and shall be separate from the main contacts.
- d. Main and arcing contacts shall be visible for inspection with cabinet door open and barrier covers removed.

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10. Manual Operator:
 - a. Capable of operation by one person in either direction under no load.
11. Replaceable Parts:
 - a. Include the main and arcing contacts individually or as units, as well as relays, and control devices.
 - b. Automatic transfer switch contacts and accessories shall be replaceable from the front without removing the switch from the cabinet and without removing main conductors.
12. Sensing Features:
 - a. Under voltage Sensing for Each Phase of Normal Source: Sense low phase-to-ground voltage on each phase. Pickup voltage shall be adjustable from 85 to 100% of nominal, and dropout voltage is adjustable from 75 to 98% of pickup value. Factory set for pickup at 90% and dropout at 85%.
 - b. Adjustable Time Delay: For override of normal-source voltage sensing to delay transfer and engine start signals. Adjustable from zero to six seconds, and factory set for one second.
 - c. Voltage/Frequency Lockout Relay: Prevent premature transfer to the engine-generator. Pickup voltage shall be adjustable from 85 to 100% of nominal. Factory set for pickup at 90%. Pickup frequency shall be adjustable from 90 to 100% of nominal. Factory set for pickup at 95%.
 - d. Time Delay for Retransfer to Normal Source: Adjustable from 0 to 30 minutes, and factory set for 10 minutes to automatically defeat delay on loss of voltage or sustained under voltage of emergency source, provided normal supply has been restored.
 - e. Test Switch: Simulate normal-source failure.
 - f. Switch-Position Indication: Indicate source to which load is connected.
 - g. Source-Available Indication: Supervise sources via transfer switch normal- and emergency-source sensing circuits.
 - h. Normal Power Indication: Indicate "Normal Source Available."
 - i. Emergency Power Indication: Indicate "Emergency Source Available."
 - j. Transfer Override Control: Overrides automatic retransfer control so that automatic transfer switch shall remain connected to

AUTOMATIC TRANSFER SWITCHES

emergency power source regardless of condition of normal source.
Control panel shall indicate override status.

- k. Engine Starting Contacts: One isolated and normally closed and one isolated and normally open; rated 5 A at 30 V DC minimum.
 - l. Engine Shutdown Contacts: Time delay adjustable from zero to 15 minutes, and factory set for 5 minutes. Contacts shall initiate shutdown at remote engine-generator controls after retransfer of load to normal source.
 - m. Engine-Generator Exerciser: Programmable exerciser starts engine-generator(s) and transfers load to them from normal source for a preset time, then retransfers and shuts down engine-generator(s) after a preset cool-down period. Initiates exercise cycle at preset intervals adjustable from 7 to 30 days. Running periods are adjustable from 10 to 30 minutes. Factory settings shall be for 7-day exercise cycle, 20-minute running period, and 5-minute cool-down period.
13. Controls:
- a. Controls shall provide indication of switch status and be equipped with alarm diagnostics.
 - b. Controls shall control operation of the automatic transfer switches.
 - c. Time delay shall be set to (30) minutes.
14. Factory Wiring: Train and bundle factory wiring and label either by color-code or by numbered/lettered wire markers. Labels shall match those on the shop drawings.
15. Provide contacts for connection to normal power, emergency power and to load.

2.2 SEQUENCE OF OPERATION

- A. The specified voltage decrease in one or more phases of the normal power source shall initiate the transfer sequence. The automatic transfer switch shall start the engine-generator(s) after a specified time delay to permit override of momentary dips in the normal power source.
- B. The automatic transfer switch shall transfer the load from normal to emergency source when the frequency and voltage of the engine-generator(s) have attained the specified percent of rated value.

AUTOMATIC TRANSFER SWITCHES

- C. Engine Start: A voltage decrease, at any automatic transfer switch, in one or more phases of the normal power source to less than the specified value of normal shall start the engine-generator(s) after a specified time delay.
- D. Transfer to Emergency System Loads: Automatic transfer switches for Emergency System loads shall transfer their loads from normal to emergency source when frequency and voltage of the engine-generator(s) have attained the specified percent of rated value. Only those switches with deficient normal source voltage shall transfer.
- E. Transfer to Equipment Branch Loads: Automatic transfer switches for Equipment Branch loads shall transfer their loads to the engine-generator on a time-delayed, staggered basis, after the Emergency System switches have transferred. Only those switches with deficient normal source voltage shall transfer.
- F. Retransfer to Normal (All Loads): Automatic transfer switches shall retransfer the load from emergency to normal source upon restoration of normal supply in all phases to the specified percent or more of normal voltage, and after a specified time delay. Should the emergency source fail during this time, the automatic transfer switches shall immediately transfer to the normal source whenever it becomes available. After restoring to normal source, the engine-generator(s) shall continue to run unloaded for a specified interval before shut-down.

2.3 BYPASS-ISOLATION SWITCH

- A. Provide each automatic transfer switch with two-way bypass-isolation manual type switch. The bypass-isolation switch shall permit load bypass to either normal or emergency power source and complete isolation of the automatic transfer switch, independent of transfer switch position. Bypass and isolation shall be possible under all conditions including when the automatic transfer switch is removed from service.
- . Operation: The bypass-isolation switch shall have provisions for operation by one person through the movement of a maximum of two handles at a common dead front panel in no more than 15 seconds. Provide a lock, which must energize to unlock the bypass switch, to prevent bypassing to a dead source. Provide means to prevent simultaneous connection between normal and emergency sources.

AUTOMATIC TRANSFER SWITCHES

1. Bypass to normal (or emergency): Operation of bypass handle shall allow direct connection of the load to the normal (or emergency) source, without load interruption or by using a break-before-make design or provide separate load interrupter contacts to momentarily interrupt the load.
 - a. Ensure continuity of auxiliary circuits necessary for proper operation of the system.
 - b. A red indicating lamp shall light when the automatic transfer switch is bypassed.
 - c. Bypassing source to source: If the power source is lost while in the bypass position, bypass to the alternate source shall be achievable without re-energization of the automatic transfer switch service and load connections.
2. Isolation: Operation of the isolating handle shall isolate all live power conductors to the automatic transfer switch without interruption of the load.
 - a. Interlocking: Provide interlocking as part of the bypass-isolation switch to eliminate personnel-controlled sequence of operation, and to prevent operation to the isolation position until the bypass function has been completed.
 - b. Padlocking: Include provisions to padlock the isolating handle in the isolated position.
 - c. Visual verification: The isolation blades shall be visible in the isolated position.
3. Testing: It shall be possible to test (normal electrical operation) the automatic transfer switch and engine-generator(s) with the isolation contacts closed and the load bypassed without interruption of power to the load.
- C. Ratings: The electrical capabilities and ratings of the bypass-isolation switch shall be compatible with those of the associated automatic transfer switch, including any required additional withstand tests.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install automatic transfer switches in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.

AUTOMATIC TRANSFER SWITCHES

- B. Anchor automatic transfer switches with rustproof bolts, nuts, and washers not less than 1/2 inch diameter, in accordance with manufacturer's instructions, and as shown on drawings.
- C. Mount automatic transfer switches on concrete slab. Unless otherwise indicated, the slab shall be at least 4 inches thick. The top of the concrete slab shall be approximately 4 inches above finished floor. Edges above floor shall have 1/2 inch chamfer. The slab shall be of adequate size to project at least 8 inches beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 3 inches above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. Anchor remote control and/or annunciator panel to wall.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. An authorized representative of the automatic transfer switch manufacturer shall technically supervise and participate during all of the field adjustments and tests. Major adjustments and field tests shall be witnessed by the COR (Contracting Officer Representative). The manufacturer's representative shall certify in writing that the equipment has been installed, adjusted and tested in accordance with the manufacturer's recommendations.
- B. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Confirm correct application of manufacturer's recommended lubricants.
 - d. Verify appropriate anchorage, required area clearances, and correct alignment.
 - e. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method or performing thermographic survey after energization.
 - f. Verify grounding connections.
 - g. Verify ratings of sensors.

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- h. Vacuum-clean enclosure interior. Clean enclosure exterior.
 - i. Exercise all active components.
 - j. Verify that manual transfer warning signs are properly placed.
 - k. Verify the correct operation of all sensing devices, alarms, and indicating devices.
2. Electrical tests:
- a. Perform insulation-resistance tests.
 - b. After energizing circuits, demonstrate the interlocking sequence and operational function for each automatic transfer switch at least three times.
 - 1) Power failure of normal source shall be simulated by opening upstream protective device. This test shall be performed a minimum of five times.
 - 2) Power failure of emergency source with normal source available shall be simulated by opening upstream protective device for emergency source. This test shall be performed a minimum of five times.
 - 3) Low phase-to-ground voltage shall be simulated for each phase of normal source.
 - 4) Operation and settings shall be verified for specified automatic transfer switch operational feature, such as override time delay, transfer time delay, return time delay, engine shutdown time delay, exerciser, auxiliary contacts, and supplemental features.
 - 5) Verify pickup and dropout voltages by data readout or inspection of control settings.
 - 6. Ground-fault tests: Verify that operation of automatic transfer switches shall not cause nuisance tripping or alarms of ground fault protection on either source.
 - 7. When any defects are detected, correct the defects and repeat the tests as requested by the COR (Contracting Officer Representative) at no additional cost to the Government.

3.3 FIELD SETTINGS VERIFICATION

- A. The automatic transfer switch settings shall be verified in the field by an authorized representative of the manufacturer.

AUTOMATIC TRANSFER SWITCHES

3.4 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the automatic transfer switches are in good operating condition and properly performing the intended function.

3.5 INSTRUCTION

- A. Furnish the services of a factory-trained technician for one 4-hour training period for instructing personnel in the maintenance and operation of the automatic transfer switches, on the dates requested by the COR (Contracting Officer Representative).

---END---

SECTION 26 43 13
SURGE PROTECTIVE DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of Type 2 Surge Protective Devices, as defined in NFPA 70, and indicated as transient voltage surge suppression or SPD in this section.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- B. Section 26 23 00, LOW-VOLTAGE SWITCHGEAR: For factory-installed or external SPD.
- C. Section 26 24 16, PANELBOARDS: For factory-installed or external SPD.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings and device nameplate data.
 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the SPD conforms to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the SPD has been properly installed.

SURGE PROTECTIVE DEVICES

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplement and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. Institute of Engineering and Electronic Engineers (IEEE):
 - IEEE C62.41.2-02.....Recommended Practice on Characterization of
Surges in Low-Voltage (1000 V and Less) AC
Power Circuits
 - IEEE C62.45-03.....Recommended Practice on Surge Testing for
Equipment Connected to Low-Voltage (1000 V and
Less) AC Power Circuits
- C. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
 - UL 1283-05.....Electromagnetic Interference Filters
 - UL 1449-06.....Surge Protective Devices

PART 2 - PRODUCTS

2.1 DISTRIBUTION PANEL BOARDS: (SPD)

- A. General Requirements:
 - 1. Comply with IEEE and UL.
 - 2. Modular design with field-replaceable modules, or non-modular design.
 - 3. Fuses rated at 250 kA interrupting capacity.
 - 4. Bolted compression lugs for internal wiring.
 - 5. Integral disconnect switch.
 - 6. Redundant suppression circuits.
 - 7. LED indicator lights for power and protection status.
 - 8. Audible alarm, with silencing switch, to indicate when protection has failed.
 - 9. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of protection status.
Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device.
 - 10. Four-digit transient-event counter.
 - 11. The SPD shall contain test ports integral within the SPD.
- B. Surge Current per Phase: Minimum 250kA per phase.

SURGE PROTECTIVE DEVICES

- C. The surge protection device (SPD) shall be mounted external to switchgear and shall be protected by a 100/3 circuit breaker within the switchboard. Refer to one-line diagram for circuit breaker size.
- D. Basis of design for distribution panel boards surge protection shall be: Current Technology Model No. SL3 series, approved equal manufacturers shall be submitted to engineer for approval.

2.2 PANELBOARD (SPD)

A. General Requirements:

- 1. Comply with UL 1449 and IEEE C62.41.2.
- 2. Modular design with field-replaceable modules, or non-modular design.
- 3. Fuses rated at 125 kA interrupting capacity.
- 4. Bolted compression lugs for internal wiring.
- 5. Integral disconnect switch.
- 6. Redundant suppression circuits.
- 7. LED indicator lights for power and protection status.
- 8. Audible alarm, with silencing switch, to indicate when protection has failed.
- 9. Form-C contacts rated at 5 A and 250-V ac, one normally open and one normally closed, for remote monitoring of protection status. Contacts shall reverse on failure of any surge diversion module or on opening of any current-limiting device.
- 10. Four-digit transient-event counter.
- 11. The SPD shall contain test ports integral within the SPD.

B. Surge Current per Phase: Minimum 125kA per phase.

- C. The surge protection device (SPD) shall be mounted external to panelboard and shall be protected by a 30/3 circuit breaker within the panelboard.
- D. Basis of design for panel boards surge protection shall is: Current Technology model No. TG3 series, approved equal manufacturers shall be submitted to engineer for approval.

2.3 ENCLOSURES

A. Enclosures: NEMA 1.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Field-installed SPD: Contractor shall install SPD with conductors or buses between SPD and points of attachment as short and straight as possible. Do not exceed manufacturer's recommended lead length. Do not bond neutral and ground.

SURGE PROTECTIVE DEVICES

1. Provide a circuit breaker as a dedicated disconnecting means for SPD as shown on drawings.
- B. Do not perform insulation resistance tests on switchboards, panelboards, or feeders with the SPD connected. Disconnect SPD before conducting insulation resistance tests and reconnect SPD immediately after insulation resistance tests are complete.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify that disconnecting means and feeder size and maximum length to SPD corresponds to approved shop drawings.
 - d. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method.
 - e. Vacuum-clean enclosure interior. Clean enclosure exterior.
 - f. Verify the correct operation of all sensing devices, alarms, and indicating devices.

3.3 FOLLOW-UP VERIFICATION

- A. After completion of acceptance checks and tests, the Contractor shall show by demonstration in service that SPD are in good operating condition and properly performing the intended function.

3.4 INSTRUCTION

- A. Provide the services of a factory-trained technician for one 2-hour training period for instructing personnel in the maintenance and operation of the SPD, on the date requested by the COR (Contracting Officer Representative).

---END---

SECTION 26 51 00
INTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies the furnishing, installation, and connection of the interior lighting systems. The terms "lighting fixture," "fixture," and "luminaire" are used interchangeably.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:
Low-voltage conductors.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS:
Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents.
- D. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit the following information for each type of lighting fixture designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of lighting fixture designation.
 - b. Material and construction details, include information on housing and optics system.
 - c. Physical dimensions and description.
 - d. Wiring schematic and connection diagram.
 - e. Installation details.
 - f. Energy efficiency data.
 - g. Photometric data based on laboratory tests complying with IES Lighting Measurements testing and calculation guides.
 - h. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours), and color temperature (degrees Kelvin).

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- i. For LED lighting fixtures, submit US DOE LED Lighting Facts label, and IES L70 rated life.
2. Manuals:
 - a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the Contractor that the interior lighting systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
- C. Illuminating Engineering Society (IES):
 - LM-79-08.....Electrical and Photometric Measurements of
Solid-State Lighting Products
 - LM-80-08.....Measuring Lumen Maintenance of LED Light
Sources
 - LM-82-12.....Characterization of LED Light Engines and LED
Lamps for Electrical and Photometric Properties
as a Function of Temperature
- D. Institute of Electrical and Electronic Engineers (IEEE):
 - C62.41-91.....Surge Voltages in Low Voltage AC Power Circuits
- E. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 101-12.....Life Safety Code
- F. National Electrical Manufacturer's Association (NEMA):
 - SSL-1-10.....Electronic Drivers for LED Devices, Arrays, or
Systems
- G. Underwriters Laboratories, Inc. (UL):
 - 496-08..... Lampholders

INTERIOR LIGHTING

924-12.....Emergency Lighting and Power Equipment
1598-08..... Luminaires
2108-04.....Low-Voltage Lighting Systems
8750-09.....Light Emitting Diode (LED) Light Sources for
Use in Lighting Products

PART 2 - PRODUCTS

2.1 LIGHTING FIXTURES

- A. Shall be in accordance with NFPA, UL, as shown on drawings, and as specified.
- B. Sheet Metal:
 - 1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved), and parallel to each other as designed.
 - 2. Wire-ways and fittings shall be free of burrs and sharp edges and shall accommodate internal and branch circuit wiring without damage to the wiring.
 - 3. When installed, any exposed fixture housing surface, trim frame, door frame, and lens frame shall be free of light leaks.
 - 4. Hinged door frames shall operate smoothly without binding. Latches shall function easily by finger action without the use of tools.
- C. Recessed fixtures mounted in an insulated ceiling shall be listed for use in insulated ceilings.
- D. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive screws, chains, aircraft cable, captive hinges, or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.
- E. Metal Finishes:
 - 1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion-resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.

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2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.

3. Exterior finishes shall be as shown on the drawings.

F. Lighting fixtures shall have a specific means for grounding metallic wire-ways and housings to an equipment grounding conductor.

2.2 LED EXIT LIGHT FIXTURES

A. Exit light fixtures shall meet applicable requirements of NFPA and UL.

B. Housing and door shall be die-cast aluminum.

C. For general purpose exit light fixtures, door frame shall be hinged, with latch. For vandal-resistant exit light fixtures, door frame shall be secured with tamper-resistant screws.

D. Finish shall be satin or fine-grain brushed aluminum.

E. There shall be no radioactive material used in the fixtures.

F. Fixtures:

1. Inscription panels shall be cast or stamped aluminum a minimum of 0.090 inch thick, stenciled with 6 inch high letters, baked with red color stable plastic or fiberglass. Lamps shall be luminous Light Emitting Diodes (LED) mounted in center of letters on red color stable plastic or fiberglass.

2. Double-Faced Fixtures: Provide double-faced fixtures where required or as shown on drawings.

3. Directional Arrows: Provide directional arrows as part of the inscription panel where required or as shown on drawings. Directional arrows shall be the "chevron-type" of similar size and width as the letters and meet the requirements of NFPA 101.

G. Voltage: Multi-voltage (120 - 277V).

2.3 LED LIGHT FIXTURES

A. General:

1. LED light fixtures shall be in accordance with IES, NFPA, UL, as shown on the drawings, and as specified.

2. LED light fixtures shall be Reduction of Hazardous Substances (RoHS)-compliant.

3. LED drivers shall include the following features unless otherwise indicated:

a. Minimum efficiency: 85% at full load.

b. Minimum Operating Ambient Temperature: -4° F.

INTERIOR LIGHTING

- c. Input Voltage: 120 - 277V ($\pm 10\%$) at 60 Hz.
- d. Integral short circuit, open circuit, and overload protection.
- e. Power Factor: ≥ 0.95 .
- f. Total Harmonic Distortion: $\leq 20\%$.
- g. Comply with FCC 47 CFR Part 15.
- 4. LED modules shall include the following features unless otherwise indicated:
 - a. Comply with IES LM-79 and LM-80 requirements.
 - b. Minimum CRI 80 and color temperature 3000° K unless otherwise specified in LIGHTING FIXTURE SCHEDULE.
 - c. Minimum Rated Life: 50,000 hours per IES L70.
 - d. Light output lumens as indicated in the LIGHTING FIXTURE SCHEDULE.
- B. LED Downlights:
 - 1. Housing, LED driver, and LED module shall be products of the same manufacturer.
- C. LED Troffers:
 - 1. LED drivers, modules, and reflector shall be accessible, serviceable, and replaceable from below the ceiling.
 - 2. Housing, LED driver, and LED module shall be products of the same manufacturer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC, manufacturer's instructions, and as shown on the drawings or specified.
- B. Align, mount, and level the lighting fixtures uniformly.
- C. Wall-mounted fixtures shall be attached to the studs in the walls, or to a 20-gauge metal backing plate that is attached to the studs in the walls. Lighting fixtures shall not be attached directly to gypsum board.
- D. Lighting Fixture Supports:
 - 1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.
 - 2. Shall maintain the fixture positions after cleaning and re-lamping.

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3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
 - a. Where the suspended ceiling system is not supported at the four corners of the fixture opening, hardware devices shall independently support the fixture from the building structure at four points.
4. Hardware for recessed lighting fixtures:
 - a. All fixture mounting devices connecting fixtures to the ceiling system or building structure shall have a capacity for a horizontal force of 100 percent of the fixture weight and a vertical force of 400 percent of the fixture weight.
 - b. Mounting devices shall clamp the fixture to the ceiling system structure (main grid runners or fixture framing cross runners) at four points in such a manner as to resist spreading of these supporting members. Each support point device shall utilize a screw or approved hardware to "lock" the fixture housing to the ceiling system, restraining the fixture from movement in any direction relative to the ceiling. The screw (size No. 10 minimum) or approved hardware shall pass through the ceiling member (T-bar, channel or spline), or it may extend over the inside of the flange of the channel (or spline) that faces away from the fixture, in a manner that prevents any fixture movement.
 - c. In addition to the above, the following is required for fixtures exceeding 20 pounds in weight.
 - 1) Where fixtures mounted in ASTM Standard C635 "Intermediate Duty" and "Heavy Duty" ceilings and weigh between (20 pounds and 56 pounds), provide two 12-gauge safety hangers hung slack between diagonal corners of the fixture and the building structure.
 - 2) Where fixtures weigh over 56 pounds, they shall be independently supported from the building structure by approved hangers. Two-way angular bracing of hangers shall be provided to prevent lateral motion.
 - d. Where ceiling cross runners are installed for support of lighting fixtures, they must have a carrying capacity equal to that of the main ceiling runners and be rigidly secured to the main runners.
5. Surface mounted lighting fixtures:

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- a. Fixtures shall be bolted against the ceiling independent of the outlet box at four points spaced near the corners of each unit. The bolts (or stud-clips) shall be minimum 1/4 inch bolt, secured to main ceiling runners and/or secured to cross runners. Non-turning studs may be attached to the main ceiling runners and cross runners with special non-friction clip devices designed for the purpose, provided they bolt through the runner, or are also secured to the building structure by 12-gauge safety hangers. Studs or bolts securing fixtures weighing in excess of 56 pounds shall be supported directly from the building structure.
 - b. Where ceiling cross runners are installed for support of lighting fixtures, they must have a carrying capacity equal to that of the main ceiling runners and be rigidly secured to the main runners.
 - c. Fixtures less than 15 pounds in weight and occupying less than (two square feet) of ceiling area may, when designed for the purpose, be supported directly from the outlet box when all the following conditions are met.
 - 1) Screws attaching the fixture to the outlet box pass through round holes (not key-hole slots) in the fixture body.
 - 2) The outlet box is attached to a main ceiling runner (or cross runner) with approved hardware.
 - 3) The outlet box is supported vertically from the building structure.
 - d. Fixtures mounted in open construction shall be secured directly to the building structure with approved bolting and clamping devices.
8. Single or double pendant-mounted lighting fixtures:
- a. Each stem shall be supported by an approved outlet box mounted swivel joint and canopy which holds the stem captive and provides spring load (or approved equivalent) dampening of fixture oscillations. Outlet box shall be supported vertically from the building structure.
9. Outlet boxes for support of lighting fixtures (where permitted) shall be secured directly to the building structure with approved devices or supported vertically in a hung ceiling from the building structure with a nine-gauge wire hanger and be secured by an

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approved device to a main ceiling runner or cross runner to prevent any horizontal movement relative to the ceiling.

- E. The electrical and ceiling trades shall coordinate to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges, etc.), to match the ceiling system being installed.
- F. Bond lighting fixtures to the grounding system as specified in Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- G. At completion of project, replace all defective components of the lighting fixtures at no cost to the Government.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform the following:

1. Visual Inspection:

- a. Verify proper operation by operating the lighting controls.
- b. Visually inspect for damage to fixtures, lenses, reflectors, diffusers, and louvers. Clean fixtures, lenses, reflectors, diffusers, and louvers that have accumulated dust, dirt, or fingerprints during construction.

2. Electrical tests:

- a. Exercise dimming components of the lighting fixtures over full range of dimming capability by operating the control devices(s) in the presence of the COR (Contracting Officer Representative) Observe for visually detectable flicker over full dimming range and replace defective components at no cost to the Government.
- b. Burn-in all lamps that require specific aging period to operate properly, prior to occupancy by Government. Burn-in period to be 40 hours minimum, unless specifically recommended otherwise by the lamp manufacturer. Burn-in dimmed fluorescent and compact fluorescent lamps for at least 100 hours at full voltage, unless specifically recommended otherwise by the lamp manufacturer.
Replace any lamps and ballasts which fail during burn-in.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting systems are in good operating condition and properly performing the intended function.

---END---

INTERIOR LIGHTING

SECTION 27 05 11
REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section includes common requirements to communications installations and applies to all sections of Division 27.
- B. Provide completely functioning communications systems.
- C. The electrical contractor shall provide 1-inch empty conduit from each voice and data outlet up into the accessible ceiling space with bush conduit end, provide pull strings within the empty conduit system.
- D. The Electrical contractor shall provide junction box at each voice data outlet (Refer to floor plans for quantity and locations)
- E. The tele-communications contractor shall route category 6E cable from each outlet to IDF or IT room on floor (Refer to floor plans for location).
- F. The tele - communications contractor shall make final terminations within IT room (See floor plans for locations).
- G. The tele-communications contractor shall perform all programming of the tele-communications server and additional equipment.
- H. The tele-communications contractor shall be responsible for furnishing all Head-End equipment and any additional equipment necessary for a complete installation.
- I. The telecommunications contractor shall provide finish cover plates at each voice data outlet.
- J. The electrical contractor shall provide a 4" empty conduit from IT room No. 0162 to building "B4-East" main IT room, the empty conduit shall be routed in concrete ductcell bank and shall have pull strings within the empty conduit system.
- K. The electrical contractor shall provide 3" empty conduit from Tele-Communications room underground to building No. 3 tunnel system and to building No. "B4-East".
- L. The Tele-Communications Contractor shall provide (24) stranded for (Fiber Optic Cable) from new Tele-Communications room to existing main telecom room located in building "B4-East" (12).

REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

1.2 SINGULAR NUMBER

- A. Where any device or part of equipment is referred in singular number (such as "rack"), reference applies to as many such devices as are required to complete installation.

1.3 RELATED WORK

- A. Specification Order of Precedence: FAR Clause 52.236-21, VAAR Clause 852.236-71.

1. Field Cutting and Patching: Section 09 91 00, PAINTING.
2. Additional submittal requirements: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
3. Availability and source of references and standards specified in applicable publications: Section 01 42 19, REFERENCE STANDARDS.
4. Control of environmental pollution and damage for air, water, and land resources: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
5. Requirements for non-hazardous building construction and demolition waste: Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
6. General requirements and procedures to comply with various federal mandates and U.S. Department of Veterans Affairs (VA) policies for sustainable design: Section 01 81 13, SUSTAINABLE DESIGN REQUIREMENTS.
7. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction: Section 07 84 00, FIRESTOPPING.
8. Sealant and caulking materials and their application: Section 07 92 00, JOINT SEALANTS.
9. General electrical requirements that are common to more than one section of Division 26: Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
10. Electrical conductors and cables in electrical systems rated 600 V and below: Section 26 05 19, LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW).
11. Requirements for personnel safety and to provide a low impedance path to ground for possible ground fault currents: Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
12. Conduit and boxes: Section 26 05 33, RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS.
13. Wiring devices: Section 26 27 26, WIRING DEVICES.

REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

14. Underground ducts, raceways, precast manholes and pull boxes:
Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION.
15. General requirements common to more than one section in Division 28:
Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.
16. Conductors and cables for electronic safety and security systems:
Section 28 05 13, CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY.
17. Low impedance path to ground for electronic safety and security system ground fault currents: Section 28 05 26, GROUNDING AND BONDING FOR SECURITY SYSTEMS.
18. Conduits and partitioned telecommunications raceways for Electronic Safety and Security systems: Section 28 05 28.33, CONDUITS AND BACK BOXES FOR ELECTRONIC SAFETY AND SECURITY.
19. Physical Access Control System field-installed controllers connected by data transmission network: Section 28 13 00, PHYSICAL ACCESS DETECTION.
20. Alarm initiating devices, alarm notification appliances, control units, fire safety control devices, annunciators, power supplies, and wiring: Section 28 31 00, FIRE DETECTION AND ALARM.

1.4 ADMINISTRATIVE REQUIREMENTS

- A. Assign a single communications project manager to serve as point of contact for Government, contractor, and design professional.
- B. Equipment: Locations of equipment shall be as practical to locations shown on drawings.
- C. Be proactive in scheduling work.
 1. Use of premises is restricted at times directed by COR (Contracting Officer Representative).
 2. Movement of materials: Unload materials and equipment delivered to site. Pay costs for rigging, hoisting, lowering and moving equipment on and around site, in building or on roof.
 3. Coordinate installation of required supporting devices and sleeves to be set in poured-in-place concrete and other structural components, as they are constructed.
 4. Sequence, coordinate, and integrate installations of materials and equipment for efficient flow of Work. Plan for large equipment requiring positioning prior to closing in building.

REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

5. Coordinate connection of materials, equipment, and systems with exterior underground and overhead utilities and services. Comply with requirements of governing regulations, franchised service companies, and controlling agencies; provide required connection for each service.
6. Initiate and maintain discussion regarding schedule for ceiling construction and install cables to meet that schedule.

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Provide parts list including quantity of spare parts.
- C. Provide manufacturer product information. Government reserves the right to require a list of installations where products have been in operation.
- D. Provide Source Quality Control Submittal:
 1. Submit written certification from OEM indicating that proposed supervisor of installation and proposed provider of warranty maintenance are authorized representatives of OEM. Include individual's legal name, contact information and OEM credentials in certification.
 2. Submit written certification from OEM that wiring, and connection diagrams meet Government Life Safety Guidelines, NFPA, NEC, NRTL, these specifications, and Joint Commission requirements and instructions, requirements, recommendations, and guidance set forth by OEM for the proper performance of system.
 3. Pre-acceptance Certification: Certification in accordance with procedure outlined in Section 01 00 00, GENERAL REQUIREMENTS and specific Division 27 qualification documentation.
- E. Installer Qualifications: Submit three installations of similar size and complexity furnished and installed by installer; include:
 1. Installation location and name.
 2. Owner's name and contact information including address, telephone and email.
 3. Date of project start and date of final acceptance.
 4. System project number.
 5. Three paragraph description of each system related to this project; include function, operation, and installation.
- F. Provide delegated design submittals (e.g. seismic support design).

REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

G. Submittals are required for all equipment anchors and supports. Include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion,) associated with equipment or conduit. Anchors and supports to resist seismic load based on seismic design categories per section 4.0 of VA seismic design requirements H-18-8 dated August 2013.

H. Submittal Drawings:

1. Telecommunications Space Plans/Elevations: Provide enlarged floor plans of telecommunication spaces indicating layout of equipment and devices, including receptacles and grounding provisions. Submit detailed plan views and elevations of telecommunication spaces showing racks, termination blocks, and cable paths. Include following rooms:
 - a. Telecommunications rooms.
 - b. Building Entrance Facility/Demarcation rooms.
 - c. Server rooms/Data Center.
 - d. Equipment rooms.
 - e. Antenna Head End rooms.
2. Logical Drawings: Provide logical riser or schematic drawings for all systems.
 - a. Provide riser diagrams systems and interconnection drawings for equipment assemblies; show termination points and identify wiring connections.
3. Access Panel Schedule on Submittal Drawings: Coordinate and prepare a location, size, and function schedule of access panels required to fully service equipment.

1.6 CLOSEOUT SUBMITTALS

- A. Provide following closeout submittals prior to project closeout date:
 1. Warranty certificate.
 2. Evidence of compliance with requirements such as low voltage certificate of inspection.
 3. Project record documents.
 4. Instruction manuals and software that are a part of system.
- B. Maintenance and Operation Manuals: Submit in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
 1. Prepare a manual for each system and equipment specified.
 2. Furnish on portable storage drive in PDF format or equivalent accepted by COR (Contracting Officer Representative).

REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

3. Furnish complete manual as specified in specification section, fifteen days prior to performance of systems or equipment test.
4. Furnish remaining manuals prior to final completion.
5. Identify storage drive "MAINTENANCE AND OPERATION MANUAL" and system name.
6. Include name, contact information and emergency service numbers of each subcontractor installing system or equipment and local representatives for system or equipment.
7. Provide a Table of Contents and assemble files to conform to Table of Contents.
8. Operation and Maintenance Data includes:
 - a. Approved shop drawing for each item of equipment.
 - b. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of equipment.
 - c. A control sequence describing start-up, operation, and shutdown.
 - d. Description of function of each principal item of equipment.
 - e. Installation and maintenance instructions.
 - f. Safety precautions.
 - g. Diagrams and illustrations.
 - h. Test Results and testing methods.
 - i. Performance data.
 - j. Pictorial "exploded" parts list with part numbers. Emphasis to be placed on use of special tools and instruments. Indicate sources of supply, recommended spare parts, and name of servicing organization.
 - k. Warranty documentation indicating end date and equipment protected under warranty.
 - l. Appendix; list qualified permanent servicing organizations for support of equipment, including addresses and certified personnel qualifications.

C. Record Wiring Diagrams:

1. Red Line Drawings: Keep one E size 36 inches' x 48 inches set of floor plans, on site during work hours, showing installation progress marked and backbone cable labels noted. Make these drawings available for examination during construction meetings or field inspections.

REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

2. General Drawing Specifications: Detail and elevation drawings to be D size 24 inches' x 36 inches with a minimum scale of 1/4 inch = 12 inches. ER, TR and other enlarged detail floor plan drawings to be D size x 24" x 36" with a minimum scale of 1/4 inch = 12 inches. Building composite floor plan drawings to be D size 24 inches x 36 inches with a minimum scale of 1/8 inch = 1' 0 inch.
3. Building Composite Floor Plans: Provide building floor plans showing work area outlet locations and configuration, types of jacks, distance for each cable, and cable routing locations.
4. Floor plans to include:
 - a. Final room numbers and actual backbone cabling and pathway locations and labeling.
 - b. Inputs and outputs of equipment identified according to labels installed on cables and equipment
 - c. Device locations with labels.
 - d. Conduit.
 - e. Head-end equipment.
 - f. Wiring diagram.
 - g. Labeling and administration documentation.
5. Submit Record Wiring Diagrams within five business days after final cable testing.
6. Deliver Record Wiring Diagrams as CAD files in .dwg formats as determined by COR (Contracting Officer Representative).
7. Deliver four complete sets of electronic record wiring diagrams to COR (Contracting Officer Representative) on portable storage drive.
- D. Service Qualifications: Submit name and contact information of service organizations providing service to this installation within four hours of receipt of notification service is needed.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. After approval and prior to installation, furnish COR (Contracting Officer Representative) with the following:
 1. A 12 inch length of each type and size of wire and cable along with tag from coils of reels from which samples were taken.
 2. One coupling, bushing and termination fitting for each type of conduit.
 3. Samples of each hanger, clamp and supports for conduit and pathways.
 4. Duct sealing compound.

REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

1.8 QUALITY ASSURANCE

- A. Manufacturer's Qualifications: Manufacturer must produce, as a principal product, the equipment and material specified for this project, and have manufactured item for at least three years.
- B. Product and System Qualification:
 - 1. OEM must have three installations of equipment submitted presently in operation of similar size and type as this project, that have continuously operated for a minimum of three years.
 - 2. Government reserves the right to require a list of installations where products have been in operation before approval.
 - 3. Authorized representative of OEM must be responsible for design, satisfactory operation of installed system, and certification.
- C. Trade Contractor Qualifications: Trade contractor must have completed three or more installations of similar systems of comparable size and complexity with regards to coordinating, engineering, testing, certifying, supervising, training, and documentation. Identify these installations as a part of submittal.
- D. System Supplier Qualifications: System supplier must be authorized by OEM to warranty installed equipment.
- E. Telecommunications technicians assigned to system must be trained and certified by OEM on installation and testing of system; provide written evidence of current OEM certifications for installers.
- F. Manufactured Products:
 - 1. Comply with FAR clause 52.236-5 for material and workmanship.
 - 2. When more than one unit of same class of equipment is required, units must be product of a single manufacturer.
 - 3. Equipment Assemblies and Components:
 - a. Components of an assembled unit need not be products of same manufacturer.
 - b. Manufacturers of equipment assemblies, which include components made by others, to assume complete responsibility for final assembled unit.
 - c. Provide compatible components for assembly and intended service.
 - d. Constituent parts which are similar must be product of a single manufacturer.
 - 4. Identify factory wiring on equipment being furnished and on wiring diagrams.

REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

G. Testing Agencies: Government reserves the option of witnessing factory tests. Notify COR (Contracting Officer Representative) minimum 15 working days prior to manufacturer performing the factory tests.

1. When equipment fails to meet factory test and re-inspection is required, contractor is liable for additional expenses, including expenses of Government.

1.9 DELIVERY, STORAGE, AND HANDLING

A. Delivery and Acceptance Requirements:

1. Government's approval of submittals must be obtained for equipment and material before delivery to job site.
2. Deliver and store materials to job site in OEM's original unopened containers, clearly labeled with OEM's name and equipment catalog numbers, model and serial identification numbers for COR (Contracting Officer Representative) to inventory cable, patch panels, and related equipment.

B. Storage and Handling Requirements:

1. Equipment and materials must be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
 - a. Store and protect equipment in a manner that precludes damage or loss, including theft.
 - b. Protect painted surfaces with factory installed removable heavy kraft paper, sheet vinyl or equivalent.
 - c. Protect enclosures, equipment, controls, controllers, circuit protective devices, and other like items, against entry of foreign matter during installation; vacuum clean both inside and outside before testing and operating.

C. Coordinate storage.

1.10 FIELD CONDITIONS

- A. Where variations from documents are requested in accordance with GENERAL CONDITIONS and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, connecting work and related components must include additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.
- B. A contract adjustment or additional time will not be granted because of field conditions pursuant to FAR 52.236-2 and FAR 52.236-3; a contract adjustment or additional time will not be granted for additional work required for complete and usable construction and systems pursuant to FAR 52.246-12.

REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

1.11 WARRANTY

A. Comply with FAR clause 52.246-21 except as follows:

1. Warranty material and equipment to be free from defects, workmanship, and remain so for a period of one year for Emergency Systems from date of final acceptance of system by Government; provide OEM's equipment warranty document to Contracting Officer Representative.
2. Government maintenance personnel must have ability to contact OEM for emergency maintenance and logistic assistance, remote diagnostic testing, and assistance in resolving technical problems at any time; contractor and OEM must provide this capability.

PART 2 - PRODUCTS

2.1 PERFORMANCE AND DESIGN CRITERIA

- A. Provide communications spaces and pathways conforming to TIA 569, at a minimum.
- B. In cases of renovations in historic or otherwise restrictive buildings, where it has been determined as impossible to follow above stated guidelines, exceptions must not modify maximum distances set forth in TIA 568 and 569; and exceptions must not in any way effect performance of entire TIP system.
- C. Modification to administrative issues requires written approvals from the Contracting Officer Representative with concurrence from SMCS 0050P2H3, OEM, contractor, and local authorities.

2.2 EQUIPMENT IDENTIFICATION

- A. Provide laminated black phenolic resin with a white core nameplate with minimum 1/4 inch high engraved lettering.
- B. Nameplates furnished by manufacturer as standard catalog items, unless other method of identification is indicated.

2.3 WIRE LUBRICATING COMPOUND

- A. Provide non-hardening or forming adhesive coating cable lubricants suitable for cable jacket material and raceway.

2.4 FIREPROOFING TAPE

- A. Provide flexible, conformable fabric tape of organic composition and coated one side with flame-retardant elastomer.
- B. Tape must be self-extinguishing and cannot support combustion; arc-proof and fireproof.
- C. Tape cannot deteriorate when subjected to water, gases, salt water, sewage, or fungus; and tape must be resistant to sunlight and ultraviolet light.

REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS

- D. Application must withstand a 200-ampere arc for minimum 30 seconds.
- E. Securing Tape: Glass cloth electrical tape minimum 7 mils thick and 3/4 inch wide.

2.5 UNDERGROUND CABLES

- A. Provide buried closure suitable for enclosing a straight, butt, and branch splice in a container into which can be poured an encapsulating compound.
- B. Provide closure of adequate strength to protect splice and maintain cable shield electrical continuity in buried environment.
- C. Provide re-enterable encapsulating compound maintaining chemical stability of closure.
- D. Provide filled splice cases in accordance with RUS Bull 345-72.
- E. Provide gel filled cable meeting requirements of ICEA S-99-689 and RUS 1755.390.
- F. In Vault or Manhole:
 - 1. Provide underground closure suitable to house a straight, butt, and branch splice in a protective housing into which can be poured an encapsulating compound
- G. Closure must be suitable thermoplastic, thermo-set, or stainless-steel material supplying structural strength to pass mechanical and electrical requirements in a vault or maintenance hole (manhole) environment. Re-Enterable Encapsulating Compound: Product maintaining chemical stability of closure.
- H. Provide gel-filled splice cases in accordance with RUS Bull 345-72.

2.6 ACCESS PANELS

- A. Panels: 12 inches by 12 inches or size allowed by location to provide optimum access to equipment for maintenance and service.
- B. Provide access panels and doors as required to allow service of materials and equipment that require inspection, replacement, repair or service.
- C. Provide access panels where items installed require access and are concealed in floor, wall, furred space or above ceiling; ceilings consisting of lay-in or removable splined tiles do not require access panels.
- D. Provide access panels with same fire rating classification as surface penetrated.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Sleeves:

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- a. 1. The electrical contractor shall provide 1-inch empty conduit from voice or data outlet up into the accessible ceiling space over to cable tray system with bush conduit end. Provide pull strings within the empty conduit system.
 - b. The Tele-Communications contractor shall pull category 6E cable from data or voice outlet to appropriate IT or IDF room location (See drawings for locations).
 - c. The VA IRM (Information Resource Manager) shall terminate cables at IT and IDF rooms.
 - d. Minimum conduit size allowed shall be 1 inch.
 - e. Conduit used shall be EMT (Electrical Metallic Tubing).
 - f. Contractor shall use tamper resistant screws throughout.
 - g. The Tele-Communications contractor shall provide finish cover plate at each voice and data outlet (See drawings and specifications for type).
- B. Core Drilling:
1. Avoid core drilling whenever possible.
 2. Coordinate openings with other trades and utilities and prevent damage to structural reinforcement.
 3. Investigate existing conditions in vicinity of required opening prior to coring, including an x-ray of floor if determined necessary by competent person or COR (Contracting Officer Representative).
 4. Protect areas from damage.
 5. Existing Utilities: Do not interrupt utilities serving facilities occupied by Government or others unless permitted under following conditions and then only after arranging to provide temporary utility services, according to requirements indicated:
 - a. Notify COR (Contracting Officer Representative) in writing at least 14 days in advance of proposed utility interruptions.
 - b. Do not proceed with utility interruptions without Government's written permission.

3.2 INSTALLATION - GENERAL

- A. Coordinate systems, equipment, and materials installation with other building components.
- B. Install systems, materials, and equipment to conform with approved submittal data, including coordination drawings.
- C. Conform to VAAR 852.236.91 arrangements indicated, recognizing that work may be shown in diagrammatic form or have been impracticable to

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detail all items because of variances in manufacturers' methods of achieving specified results.

- D. Install systems, materials, and equipment level and plumb, parallel and perpendicular to other building systems and components, where installed in both exposed and un-exposed spaces.
- E. Install equipment according to manufacturers' written instructions.
- F. Install wiring and cabling between equipment and related devices.
- G. Install cabling, wiring, and equipment to facilitate servicing, maintenance, and repair or replacement of equipment components. Connect equipment for ease of disconnecting, with minimum interference of adjacent other installations.
- H. Provide access panel or doors where units are concealed behind finished surfaces.
- I. Arrange for chases, slots, and openings in other building components during progress of construction, to allow for wiring, cabling, and equipment installations.
- J. Where mounting heights are not detailed or dimensioned, install systems, materials, and equipment to provide maximum headroom and access for service and maintenance as possible.
- K. Install systems, materials, and equipment giving priority to systems required to be installed at a specified slope.
- L. Avoid interference with structure and with work or other trades, preserving adequate headroom and clearing doors and passageways to satisfaction of COR (Contracting Officer Representative) and code requirements.
- M. Install equipment and cabling to distribute equipment loads on building structural members provided for equipment support under other sections; install and support roof-mounted equipment on structural steel or roof curbs as appropriate.
- N. Provide supplementary or miscellaneous items, appurtenances, devices and materials for a complete installation.

3.3 CUTTING AND PATCHING

- A. Perform cutting and patching according to contract general requirements and as follows:
 - 1. Remove samples of installed work as specified for testing.
 - 2. Perform cutting, fitting, and patching of equipment and materials required to uncover existing infrastructure in order to provide access for correction of improperly installed existing or new work.

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3. Remove and replace defective work.
4. Remove and replace non-conforming work.
- B. Cut, remove, and legally dispose of selected equipment, components, and materials, including removal of material, equipment, devices, and other items indicated to be removed and items made obsolete by new work.
- C. Provide and maintain temporary partitions or dust barriers adequate to prevent spread of dust and dirt to adjacent areas.
- D. Protect adjacent installations during cutting and patching operations.
- E. Protect structure, furnishings, finishes, and adjacent materials not indicated or scheduled to be removed.
- F. Patch finished surfaces and building components using new materials specified for original installation and experienced installers.

3.4 FIELD QUALITY CONTROL

- A. Provide work according to VAAR 852.236.91 and FAR clause 52.236-5.
- B. Provide minimum clearances and work required for compliance with NFPA 70, National Electrical Code (NEC), and manufacturers' instructions; comply with additional requirements indicated for access and clearances.
- C. Verify all field conditions and dimensions that affect selection and provision of materials and equipment, and provide any disassembly, reassembly, relocation, demolition, cutting and patching required to provide work specified or indicated, including relocation and reinstallation of existing wiring and equipment.
 1. Protect facility, equipment, and wiring from damage.
- D. Submit written notice that:
 1. Project has been inspected for compliance with documents.
 2. Work has been completed in accordance with documents.
- E. Non-Conforming Work: Conduct project acceptance inspections, final completion inspections, substantial completion inspections, and acceptance testing and demonstrations after verification of system operation and completeness by Contractor.
- F. For project acceptance inspections, final completion inspections, substantial completion inspections, and testing/demonstrations that require more than one site visit by COR (Contracting Officer Representative) or design professional to verify project compliance for same material or equipment, Government reserves right to obtain compensation from contractor to defray cost of additional site visits

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that result from project construction or testing deficiencies and incompleteness, incorrect information, or non-compliance with project provisions.

1. COR (Contracting Officer Representative) will notify contractor, of hourly rates and travel expenses for additional site visits and will issue an invoice to Contractor for additional site visits.
2. Contractor is not eligible for extensions of project schedule or additional charges resulting from additional site visits that result from project construction or testing deficiencies/incompleteness, incorrect information, or non-compliance with Project provisions.

G. Tests:

1. Interim inspection is required at approximately 50 percent of installation.
2. Request inspection ten working days prior to interim inspection start date by notifying COR (Contracting Officer Representative) in writing; this inspection must verify equipment and system being provided adheres to installation, mechanical and technical requirements of construction documents.
3. Inspection to be conducted by OEM and factory-certified contractor representative, and witnessed by COR (Contracting Officer Representative), facility and SMCS 0050P2H3 representatives.
4. Check each item of installed equipment to ensure appropriate NRTL listing labels and markings are fixed in place.
5. Verify cabling terminations in and head end rooms, workstation locations adhere to color code for pin assignments and cabling connections are in compliance with TIA standards.
6. Visually confirm minimum Category 6E cable marking punch down block and and data outlet.
7. Review entire communications circulating ground system, at each grounding connection, grounding electrode and outside lightning protection system.
8. Review cable tray, conduit and path/wire way installation practice.
9. OEM and contractor to perform:
 - a. Category 6E wiring throughout as required (See floor plans for locations) field inspection tests via attenuation measurements on factory reels; provide results along with OEM certification for factory reel tests.

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- b. Baseband cable field inspection tests via attenuation measurements on factory reels and provide results along with OEM certification for factory reel tests.
- 10. Relocate failed cable reels to a secured location for inventory, as directed by Contracting Officer Representative, and then remove from project site within two working days; provide COR (Contracting Officer Representative) with written confirmation of defective cable reels removal from project site.
- 11. Provide results of interim inspections to COR (Contracting Officer Representative).
- 12. If major or multiple deficiencies are discovered, additional interim inspections could be required until deficiencies are corrected, before permitting further system installation.
 - a. Additional inspections are scheduled at direction of COR (Contracting Officer Representative).
 - b. Re-inspection of deficiencies noted during interim inspections, must be part of system's Final Acceptance Proof of Performance Test.
 - c. The interim inspection cannot affect the system's completion date unless directed by the Contracting Officer Representative.
- 13. Facility COR (Contracting Officer Representative) will ensure test documents become a part of system's official documentation package.
- H. Pretesting: Re-align, re-balance, sweep, re-adjust and clean entire system and leave system working for a "break-in" period, upon completing installation of system and prior to Final Acceptance Proof of Performance Test. System RF transmitting equipment must not be connected to keying or control lines during "break-in" period.
 - 1. Pretesting Procedure:
 - a. Verify systems are fully operational and meet performance requirements, utilizing accepted test equipment and spectrum analyzer.
 - b. Pretest and verify system functions and performance requirements conform to construction documents and, that no unwanted physical, aural and electronic effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise are present.

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2. Measure and record signal, aural and control carrier levels of each DAS RF, voice and data channel, at each of the following minimum points in system:
 - a. DEMARC connection points.
 - b. Phone connection points.
 - c. Data connection points
 - d. System and lightning ground interconnections.
 - e. Communications circulating ground system.
 - f. UPS areas.
 - g. Emergency generator interconnections.
 - h. Others as required by AHJ (SMCS 0050P2H3).
 3. Provide recorded system pretest measurements and certification that the system is ready for formal acceptance test to COR (Contracting Officer Representative).
- I. Acceptance Test:
1. Schedule an acceptance test date after system has been pretested, and pretest results and certification submitted to COR (Contracting Officer Representative).
 2. Give COR (Contracting Officer Representative) fifteen working days written notice prior to date test is expected to begin; include expected duration of time for test in notification.
 3. Test in the presence of the following:
 - a. COR (Contracting Officer Representative).
 - b. OEM representatives.
 - c. VACO:
 - 1) CFM representative.
 - 2) AHJ-SMCS 0050P2H3, (202)461-5310.
 - d. VISN-CIO, Network Officer and VISN representatives.
 - e. Facility:
 - 1) FMS Service Chief, Bio-Medical Engineering and facility representatives.
 - 2) OI&T Service Chief and OI&T representatives.
 - 3) Safety Officer, Police Chief and facility safety representatives.
 - f. Local Community Safety Personnel:
 - 1) Fire Marshal representative.
 - 2) Disaster Coordinator representative.

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- 3) EMS Representatives: Police, Sherriff, City, County or State representatives.
 4. Test system utilizing accepted test equipment to certify proof of performance and Life and Public Safety compliance, FCC, NRTL, NFPA and OSHA compliance.
 - a. Rate system as acceptable or unacceptable at conclusion of test; make only minor adjustments and connections required to show proof of performance.
 - 1) Demonstrate and verify that system complies with performance requirements under operating conditions.
 - 2) Failure of any part of system that precludes completion of system testing, and which cannot be repaired within four hours, terminates acceptance test of that portion of system.
 - 3) Repeated failures that result in a cumulative time of eight hours to affect repairs is cause for entire system to be declared unacceptable.
 - 4) If system is declared unacceptable, retesting must be rescheduled at convenience of Government and costs borne by the contractor.
- J. Acceptance Test Procedure:
1. Physical and Mechanical Inspection: The test team representatives must tour major areas to determine system and sub-systems are completely and properly installed and are ready for acceptance testing.
 2. A system inventory including available spare parts must be taken at this time.
 3. Each item of installed equipment must be re-checked to ensure appropriate NRTL (i.e. UL) certification listing labels are affixed.
 4. Confirm that deficiencies reported during Interim Inspections and Pretesting are corrected prior to start of Acceptance Test.
 5. Inventory system diagrams, record drawings, equipment manuals, pretest results.
 6. Failure of system to meet installation requirements of specifications is grounds for terminating testing and to schedule re-testing.
- K. Operational Test:

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1. Individual Item Test: VACO AHJ representative (SMCS 0050P2H3) may select individual items of equipment for detailed proof of performance testing until 100 percent of system has been tested and found to meet requirements of the construction documents.
2. Government's Condition of Acceptance of System Language:
 - a. Without Acceptance: Until system fully meets conditions of construction documents, system's ownership, use, operation and warranty commences at Government's final acceptance date.
 - b. With Conditional Acceptance: Stating conditions that need to be addressed by contractor or OEM and stating system's use and operation to commence immediately while its warranty commences only at Government's agreed final extended acceptance date.
 - c. With Full Acceptance: Stating system's ownership, use, operation and warranty to immediately commence at Government's agreed to date of final acceptance.
- L. Acceptance Test Conclusion: Reschedule testing on deficiencies and shortages with COR, (Contracting Officer Representative) after Contracting Officer Representative and SMCS AHJ jointly agree to results of the test, using the generated punch list or discrepancy list. Perform retesting to comply with these specifications at contractor's expense.
- M. Proof of Performance Certification:
 1. If system is declared acceptable, AHJ (SMCS 0050P2H3) provides COR (Contracting Officer Representative) notice stating system processes to required operating standards and functions and is Government accepted for use by facility.
 2. Validate items with COR (Contracting Officer Representative) needing to be provided to complete project contract (i.e. charts & diagrams, manuals, spare parts, system warranty documents executed, etc.). Once items have been provided, COR (Contracting Officer Representative) contacts FMS service chief to turn over system from CFM oversight for beneficial use by facility.
 3. If system is declared unacceptable without conditions, rescheduled testing expenses are to be borne by contractor.

3.5 CLEANING

- A. Remove debris, rubbish, waste material, tools, construction equipment, machinery and surplus materials from project site and clean work area, prior to final inspection and acceptance of work.

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- B. Put building and premises in neat and clean condition.
- C. Remove debris on a daily basis.
- D. Remove unused material, during progress of work.
- E. Perform cleaning and washing required to provide acceptable appearance and operation of equipment to satisfaction of COR (Contracting Officer Representative).
- F. Clean exterior surface of all equipment, including concrete residue, dirt, and paint residue, after completion of project.
- G. Perform final cleaning prior to project acceptance by COR (Contracting Officer Representative).
- H. Remove paint splatters and other spots, dirt, and debris; touch up scratches and mars of finish to match original finish.
- I. Clean devices internally using methods and materials recommended by manufacturer.
- J. Tighten wiring connectors, terminals, bus joints, and mountings, to include lugs, screws and bolts according to equipment manufacturer's published torque tightening values for equipment connectors. In absence of published connection or terminal torque values, comply with torque values specified in UL 486A-486B.

3.6 TRAINING

- A. Provide training in accordance with subsection, INSTRUCTIONS, of Section 01 00 00, GENERAL REQUIREMENTS.
- B. Provide training for equipment or system as required in each associated specification.
- C. Develop and submit training schedule for approval by COR (Contracting Officer Representative), at least 30 days prior to planned training.

3.7 PROTECTION

- A. Protection of Fireproofing:
 - 1. Install clips, hangers, clamps, supports and other attachments to surfaces to be fireproofed, if possible, prior to start of spray fireproofing work.
 - 2. Install conduits and other items that would interfere with proper application of fireproofing after completion of spray fire proofing work.
 - 3. Patch and repair fireproofing damaged due to cutting or course of work must be performed by installer of fireproofing and paid for by trade responsible for damage.
- B. Maintain equipment and systems until final acceptance.

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- C. Ensure adequate protection of equipment and material during installation and shutdown and during delays pending final test of systems and equipment because of seasonal conditions.
- D. Painted surfaces shall be protected with factory installed removable heavy duty kraft paper, sheet vinyl or equal.
- E. Damaged equipment shall be as determined by the COR (Contracting Officer Representative) placed in first class operating condition or be returned to the source of supply for repair or replacement.
- F. During installation, enclosures, equipment, controls, controllers, protective devices and other like items shall be protected against entry or foreign materials and be vacuum cleaned both inside and outside before testing and operating and repairing if required.

- - E N D - - -

SECTION 27 05 26
GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section identifies common and general grounding and bonding requirements of communication installations and applies to all sections of Divisions 27.
- B. Grounding electrode system refers to all electrodes required by NEC as well as including made, supplementary, tele-communications system grounding electrodes.
- C. The term "connect" and "bond" are used interchangeably in this specification and have the same meaning.
- D. The tele-communications contractor shall provide "Head End" which shall include but not limited to: Server racks, servers, hubs, punch down terminal blocks, connectors, switching equipment, interruptible power supply and all necessary equipment necessary for a complete and functional installation.

1.2 RELATED WORK

- A. Low voltage wiring: Section 27 10 00, CONTROL, COMMUNICATION, and SIGNAL WIRES.

1.3 SUBMITTALS

- A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- B. Provide plan indicating location of system grounding electrode connections and routing of aboveground and underground grounding electrode conductors.
- C. Closeout Submittals: In addition to Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS provide the following:
 - 1. Certified test reports of ground resistance.
 - 2. Certifications: Two weeks prior to final inspection, submit following to COR (Contracting Officer Representative)
 - a. Certification materials and installation is in accordance with construction documents.
 - b. Certification complete installation has been installed and tested.

PART 2 - PRODUCTS

2.1 COMPONENTS

- A. Grounding and Bonding Conductors:

GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS

1. Provide UL 83 insulated stranded copper equipment grounding conductors, with the exception of solid copper conductors for sizes (10 AWG) and smaller. Identify all grounding conductors with continuous green insulation color, except identify wire sizes (4 AWG) and larger per NEC.
 2. Provide ASTM B8 bare stranded copper bonding conductors, with the exception of ASTM B1 solid bare copper for wire sizes (10 AWG) and smaller.
- B. Ground Rods:
1. Copper clad steel, 3/4-inch diameter by 10 feet long, conforming to UL 467.
 2. Provide quantity of rods required to obtain specified ground resistance.
- C. Splices and Termination Components: Provide components meeting or exceeding UL 467 and clearly marked with manufacturer's name, catalog number, and permitted conductor sizes.
- D. Telecommunication System Ground Bus-bars:
1. Telecommunications Main Grounding Bus-bar
 - a. 1/4 inch thick solid copper bar.
 - b. Minimum 4 inches high and length sized in accordance application requirements and future growth of minimum 20 inches long.
 - c. Minimum thirty predrilled attachment points (two rows of fifteen each) for attaching standard sized two-hole grounding lugs.
 - 1) 27 lugs with 5/8 inch hole centers.
 - 2) 3 lugs with 1 inch hole centers.
 - d. Wall-mount stand-off brackets, assembly screws and insulators for 4 inches standoff from wall.
 - e. Listed as grounding and bonding equipment.
 2. Telecommunications Grounding Bus-bar
 - a. 1/4 inch thick solid copper bar.
 - b. Minimum 2 inches high and length sized in accordance application requirements and future growth of minimum long 12 inches long.
 - c. Minimum nine predrilled attachment points (one row) for attaching standard sized two-hole grounding lugs.
 - 1) 6 lugs with 5/8 inch hole centers.
 - 2) 3 lugs with 1 inch hole centers.

- d. Wall-mount stand-off brackets, assembly screws and insulators for (4 inches) standoff from wall.
 - e. Listed as grounding and bonding equipment.
- E. Equipment Rack and Cabinet Ground Bars:
- 1. Solid copper ground bars designed for horizontal mounting to framework of open racks or enclosed equipment cabinets:
 - a. 3/16 inch thick by 3/4 inch high hard-drawn electrolytic tough pitch 110 alloy copper bar.
 - b. 19 inches or 23 inches EIA/ECA-310-E rack mounting width (as required) for mounting on racks or cabinets.
 - c. Eight 6-32 tapped ground mounting holes on 1 inch intervals.
 - d. Four 0.281 inch holes for attachment of two-hole grounding lugs.
 - e. Copper splice bar of same material to transition between adjoining racks.
 - f. Two each 3/4 inch copper-plated steel screws and flat washers for attachment to rack or cabinet.
 - g. Listed as grounding and bonding equipment.
 - 2. Solid copper ground bars designed for vertical mounting to framework of open racks or enclosed equipment cabinets:
 - a. 0.05 inch thick by 0.68 inch wide tinned copper strip.
 - b. 78 inches high for mounting vertically on full height racks.
 - c. Holes punched on 5/8"-5/8"-1/2" alternating vertical centers to match EIA/ECA-310-E Universal Hole Pattern for a 45 RMU rack.
 - d. Three #12-24 zinc-plated thread forming hex washer head installation screws, an abrasive pad and antioxidant joint compound.
 - e. NRTL listed as grounding and bonding equipment.
- F. Ground Terminal Blocks: Provide screw lug-type terminal blocks at equipment mounting location (e.g. backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted.
- 1. Electroplated tin aluminum extrusion.
 - 2. Accept conductors ranging from #14 AWG through 2/0.
 - 3. Hold conductors in place by two stainless steel set screws.
 - 4. Two 1/4 inch holes spaced on 5/8 inch centers to allow secure two-bolt attachment.
 - 5. Listed as a wire connector.

- G. Splice Case Ground Accessories: Provide splice case grounding and bonding accessories manufactured by splice case manufacturer when available. Otherwise, use (6 AWG) insulated ground wire with shield bonding connectors.
- H. Irreversible Compression Lugs:
 - 1. Electroplated tinned copper.
 - 2. Two holes spaced on 5/8 inch or 1 inch centers.
 - 3. Sized to fit the specific size conductor.
 - 4. Listed as wire connectors.
- I. Antioxidant Joint Compound: Oxide inhibiting joint compound for copper-to-copper, aluminum-to-aluminum or aluminum-to-copper connections.

PART 3 - EXECUTION

3.1 EQUIPMENT INSTALLATION AND REQUIREMENT

- A. Install telecommunications bonding backbone conductor throughout building via telecommunications backbone pathways effectively bonding all interior telecommunications grounding busbars in telecommunications rooms, bond the new IT room to the existing grounding system via busbar grounding system within the room.
- B. Conduit Systems:
 - 1. Bond ferrous metallic conduit to ground.
 - 2. Bond grounding conductors installed in ferrous metallic conduit at both ends of conduit using grounding bushing with #6 AWG conductor.
- C. Boxes, Cabinets, and Enclosures:
 - 1. Bond each pull box, splice box, equipment cabinet, and other enclosures through which conductors pass (except for special grounding systems for intensive care units and other critical units shown) to ground.
 - 2. Raised Floors: Bonding raised floor components to ground. Refer to details on drawings.
- D. Corrosion Inhibitors: Apply corrosion inhibitor for protecting connection between metals used to contact surfaces, when making ground and ground bonding connections.
- E. Telecommunications Grounding System:
 - 1. Bond telecommunications grounding systems and equipment to facility's electrical grounding electrode at Intersystem Bonding Termination.

2. Provide hardware as required to effectively bond metallic cable shields communications pathways, cable runway, and equipment chassis to ground.
3. Install bonding conductors without splices using shortest length of conductor possible to maintain clearances required by NEC.
4. Provide paths to ground that are permanent and continuous with a resistance of 1 ohm or less from each raceway, cable tray, and equipment connection to telecommunications grounding busbar.
5. Below-Grade Connections: When making exothermic welds, wire brush or file the point of contact to a bare metal surface. Use exothermic welding cartridges and molds in accordance with manufacturer's recommendations. After welds have been made and cooled, brush slag from weld area and thoroughly clean joint areas. Notify COR (Contracting Officer Representative) prior to backfilling at ground connections.
6. Above-Grade Bolted or Screwed Grounding Connections:
 - a. Remove paint to expose entire contact surface by grinding.
 - b. Clean all connector, plate and contact surfaces.
 - c. Apply corrosion inhibitor to surfaces before joining.
7. Bonding Jumpers:
 - a. Assemble bonding jumpers using insulated ground wire of size and type shown on drawings or use a minimum of (6 AWG) insulated copper wire terminated with compression connectors of proper size for conductors.
 - b. Use connector manufacturer's compression tool.
8. Bonding Jumper Fasteners:
 - a. Conduit: Connect bonding jumpers using lugs on grounding bushings or clamp pads on push-type conduit fasteners. Where appropriate, use zinc-plated external tooth lock-washers or Belleville Washers.
 - b. Wire-way and Cable Tray: Fasten bonding jumpers using zinc-plated bolts, external tooth lock-washers or Belleville washers and nuts. Install protective cover, e.g., zinc-plated acorn nuts, on bolts extending into wire-way or cable tray to prevent cable damage.

- c. Grounding Bus-bars: Fasten bonding conductors using two-hole compression lugs. Use 300 series stainless steel bolts, Belleville Washers, and nuts.
 - d. Slotted Channel Framing and Raised Floor Stringers: Fasten bonding jumpers using zinc-plated, self-drill screws and Belleville washers or external tooth lock washers.
- F. Telecommunications Room Bonding:
- 1. Telecommunications Grounding Bus-bars:
 - a. Install bus-bar hardware no less than 18 inches A.F.F.
 - b. Where other grounding bus-bars are located in same room, e.g. electrical panelboard for telecommunications equipment, bond bus-bars together as indicated on grounding riser diagrams.
 - c. Make conductor connections with two-hole compression lugs sized to fit bus-bar and conductors.
 - d. Attach lugs with stainless steel hardware after preparing bond according to manufacturer recommendations and treating bonding surface on bus-bar with anti-oxidant to help prevent corrosion.
 - 2. Telephone-Type Cable Rack Systems:
 - a. Aluminum pan installed on telephone-type cable rack serves as primary ground conductor within communications room.
 - b. Make ground connections by installing bonding jumpers:
 - 1) Install minimum (6 AWG) bonding between telecommunications ground bus-bars and the aluminum pan installed on cable rack.
 - 2) Install (6 AWG) bonding jumpers across aluminum pan junctions.
- G. Self-Supporting and Cabinet-Mounted Equipment Rack Ground Bars:
- 1. Install rack-mount horizontal bus-bar or vertical bus-bar to provide multiple bonding points,
 - 2. At each rack or cabinet containing active equipment or shielded cable terminations:
 - a. Bond bus-bar to ground as part of overall telecommunications bonding and grounding system.
 - b. Bond copper ground bars together using solid copper splice plates manufactured by same ground bar manufacturer, when ground bars are provided at rear of lineup of bolted together equipment racks.

- c. Bond non-adjacent ground bars on equipment racks and cabinets with (6 AWG) insulated copper wire bonding jumpers attached at each end with compression-type connectors and mounting bolts.
 - d. Provide (6 AWG) bonding jumpers between rack and cabinet ground busbars and overhead cable runway or raised floor stringers, as appropriate.
- H. Backboards: Provide a screw lug-type terminal block or drilled and tapped copper strip near top of backboards used for communications cross-connect systems. Connect backboard ground terminals to cable runway using an insulated (6 AWG) bonding jumper.
- I. Other Communication Room Ground Systems: Ground metallic conduit, wireways, and other metallic equipment located away from equipment racks or cabinets to cable tray or telecommunications ground bus-bar, whichever is closer, using insulated (6 AWG) ground wire bonding jumpers.
- J. Communications Cable Grounding:
 - 1. Bond all metallic cable sheaths in multi-pair communications cables together at each splicing or terminating location to provide 100 percent metallic sheath continuity throughout communications distribution system.
 - 2. Install a cable shield bonding connector with a screw stud connection for ground wire, at terminal points. Bond cable shield connector to ground.
 - 3. Bond all metallic cable shields together within splice closures using cable shield bonding connectors or splice case manufacturer's splice case grounding and bonding accessories. When an external ground connection is provided as part of splice closure, connect to an effective ground source and bond all other metallic components and equipment at that location.
- K. Communications Cable Tray Systems:
 - 1. Bond metallic structures of cable tray to provide 100 percent electrical continuity throughout cable tray systems.
 - 2. Where metallic cable tray systems are mechanically discontinuous:
 - a. Install splice plates provided by cable tray manufacturer between cable tray sections so resistance across a bolted connection is 0.010 ohms or less, as verified by measuring across splice plate connection.

- b. Install (6 AWG) bonding jumpers across each cable tray splice or junction where splice plates cannot be used.
3. Bond cable tray installed in same room as telecommunications grounding bus-bar to bus-bar.

L. Communications Raceway Grounding:

1. Conduit: Use insulated (6 AWG) bonding jumpers to bond metallic conduit at both ends and intermediate metallic enclosures to ground.
2. Cable Tray Systems: Use insulated (6 AWG) grounding jumpers to bond cable tray to column-mounted building ground plates (pads) at both ends and approximately 50 feet on centers.

M. Ground Resistance:

1. Install telecommunications grounding system so resistance to grounding electrode system measures 5 ohms or less.
2. Measure grounding electrode system resistance using an earth test meter, clamp-on ground tester, or computer-based ground meter as defined in IEEE 81. Record ground resistance measurements before electrical distribution system is energized.
3. Backfill only after below-grade connection have been visually inspected by Contracting Officer Representative. Notify COR (Contracting Officer Representative) twenty-four hours before below-grade connections are ready for inspection.

N. Ground Rod Installation:

1. Drive each rod vertically in earth minimum 10 feet in depth.
2. Make connections by exothermic process to form solid metal joints, where permanently concealed ground connections are required. Make accessible ground connections with mechanical pressure type ground connectors.
3. Install angled ground rods or grounding electrodes in horizontal trenches to achieve specified resistance, where rock prevents driving of vertical ground rods.

3.2 FIELD QUALITY CONTROL

- A. Perform two-point bond test using trained installers qualified to use test equipment.

--END--

SECTION 27 05 33
RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies conduit, fittings, and boxes to form complete, coordinated, raceway systems. Raceways are required for communications cabling unless shown or specified otherwise.

1.2 RELATED WORK

- A. Bedding of conduits: Section 31 20 11, EARTHWORK.
- B. Mounting board for Telecommunication Rooms: Section 06 10 00, ROUGH CARPENTRY.
- C. Sealing around penetrations to maintain integrity of fire rated construction: Section 07 84 00, FIRESTOPPING.
- D. Fabrications for deflection of water away from building envelope at penetrations: Section 07 60 00, FLASHING AND SHEET METAL.
- E. Sealing around conduit penetrations through building envelope to prevent moisture migration into building: Section 07 92 00, JOINT SEALANTS.
- F. Identification and painting of conduit and other devices: Section 09 91 00, PAINTING.
- G. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

- A. In accordance with Section 27 50 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS, submit the following:
 - 1. Size and location of cabinets, splice boxes and pull boxes.
 - 2. Layout of required conduit penetrations through structural elements.
 - 3. Catalog cuts are marked with specific item proposed and area of application identified.
- B. Certification: Provide letter prior to final inspection, certifying material is in accordance with construction documents and properly installed.

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Minimum Conduit Size: 1 inch.
- B. Fire rated Conduit Assembly:
 - 1. Fire rated assemblies shall be manufactured by EZ-Path model No. 33 Series.

RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS

2. EZ-Path fire rated assembly shall be orange in color. Model No. 33 Series.

3. Refer to floor plans for location of fire rated sleeves.

C. Conduit:

1. EMT (Electrical Metallic Tubing) with tamper resistant screws.

2. Unless noted otherwise EMT shall be used throughout.

3. In places where conduit is run outside Rigid conduit shall be used.

a. Maximum Size: 4 inches.

b. Install only for cable rated 600 volts or less.

c. Conform to UL 797, ANSI C80.3.

4. Flexible Galvanized Steel Conduit: Conform to UL 1.

5. Surface Metal Raceway: Conform to UL 5.

6. Wire-way, Approved "Basket": Provide "Telecommunications Service" rated with approved length way partitions and cable straps to prevent wires and cables from changing from one partitioned pathway to another.

D. Conduit Fittings:

1. Rigid Galvanized Steel and Rigid Intermediate Steel Conduit

Fittings:

a. Provide fittings meeting requirements of UL 514B and ANSI/ NEMA FB 1.

b. Sealing: Provide threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water and vapor. In concealed work, install sealing fittings in flush steel boxes with blank cover plates having same finishes as other electrical plates in room.

c. Standard Threaded Couplings, Locknuts, Bushings, and Elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.

d. Locknuts: Bonding type with sharp edges for digging into metal wall of an enclosure.

e. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into metallic body of fitting. Bushings made entirely of metal or nonmetallic material are not permitted.

f. Erickson (union-type) and Set Screw Type Couplings:

1) Couplings listed for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete.

- 2) Use set screws of case hardened steel with hex head and cup point to seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
 - g. Provide OEM approved fittings. Electrical Metallic Tubing Fittings:
 - h. Conform to UL 514B and ANSI/ NEMA FB1; only steel or malleable iron materials are acceptable.
 - i. Couplings and Connectors: Concrete tight and rain tight, with connectors having insulated throats.
 - 1) Use gland and ring compression type couplings and connectors for conduit sizes 2 inches and smaller.
 - 2) Use set screw type couplings with four set screws each for conduit sizes over 2 inches.
 - 3) Use set screws of case-hardened steel with hex head and cup point to seat in wall of conduit for positive grounding.
 - j. Indent type connectors or couplings are not permitted.
 - k. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are not permitted.
 - l. Provide OEM approved fittings.
 - m. Flexible Steel Conduit Fittings:
 - n. Conform to UL 514B; only steel or malleable iron materials are acceptable.
 - o. Provide clamp type, with insulated throat.
 - p. Provide OEM approved fittings.
 1. Liquid-tight Flexible Metal Conduit Fittings:
 - q. Conform to UL 514B and ANSI/ NEMA FB1; only steel or malleable iron materials are acceptable.
 - a. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening.
 - b. Provide connectors with insulated throats to prevent damage to cable jacket.
 - c. Provide OEM approved fittings.
 1. Direct Burial Plastic Conduit Fittings: Provide fittings meeting requirements of UL 514C and NEMA TC3, and as recommended by conduit manufacturer.
 2. Expansion and Deflection Couplings:
 3. Wire-way Fittings: As recommended by wire-way OEM.
- E. Conduit Supports:

1. Parts and Hardware: Provide zinc-coat or equivalent corrosion protection.
 2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 3. Multiple Conduit (Trapeze) Hangers: Minimum 1-1/2 by 1-1/2 inch, 12 gage steel, cold formed, lipped channels; with minimum 3/8 inch diameter steel hanger rods.
 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- F. Outlet, Splice, and Pull Boxes:
1. Conform to UL-50 and UL-514A.
 2. Cast metal where required by NEC or shown and equipped with rustproof boxes.
 3. Sheet Metal Boxes: Galvanized steel, except where otherwise shown.
 4. Install flush mounted wall or ceiling boxes with raised covers so that front face of raised cover is flush with wall.
 5. Install surface mounted wall or ceiling boxes with surface style flat or raised covers.
- G. Wire-ways: Equip with hinged covers, except where removable covers are shown.
- H. Warning Tape: Standard, 4-Mil polyethylene 3 inch wide tape detectable type, red with black letters, and imprinted with "CAUTION BURIED COMMUNICATIONS CABLE BELOW".
- I. Flexible Nonmetallic Communications Raceway (Inner duct) and Fittings:
1. General: Provide UL 910 listed plenum, riser, and general purpose corrugated pliable communications raceway for optical fiber cables and communications cable applications; select in accordance with provisions of NEC Articles 770 and 800.
 2. Provide Communications Raceway with a factory installed (1250 lb.) tensile pre-lubricated pull tape.
 3. Use only metallic straps, hangers and fittings to support raceway from building structure. Cable ties are not permitted for securing raceway to building structure.
 4. Provide fittings to be installed in spaces used for environmental air made of materials that do not exceed flammability, smoke generation, ignitibility, and toxicity requirements of environmental air space.

RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS

5. Size: Metric Designator 53 (trade size 2) or smaller.
6. Outside Plant: Plenum-rated where each inter-duct is 3 inches and larger.
7. Inside Plant: Listed and marked for installation in plenum airspaces and minimum 1 inch inside diameter.
8. Plenum: Non-metallic communications raceway.
 - a. Constructed of low smoke emission, flame retardant PVC with corrugated construction.
 - b. UL 94 V-O rating for flame spreading limitation.
 1. Provide inner duct reel lengths as necessary to ensure ducts are continuous; one piece runs from ENTR to MH; MH to MH; DEMARC to MCR/TER; TR to TR. Inner duct connectors are not permitted between rooms.
 2. Provide pulling accessories used for inner duct including but not limited to, inner duct lubricants, spreaders, applicators, grips, swivels, harnesses, and line missiles (blown air) compatible with materials being pulled.

J. Outlet Boxes:

1. Flush wall mounted minimum 4-11/16 inches square, 3-5/8 inches deep pressed galvanized steel.
2. Flush wall mounted 5 inches square x 2-7/8 inches; deep pressed galvanized steel.
3. 2-Gang Tile Box:
 - a. Flush back-box type for installation in block walls.
 - b. Minimum 3-5/8 inches deep.

K. Weatherproof Outlet Boxes: Surface mount two gang, 2-5/8 inches deep weatherproof cast aluminum with powder coated finish internal threads on hubs 3/4 inch minimum.

L. Cable Tray:

1. Provide wire basket type of sizes indicated; with all required splicing and mounting hardware.
2. Materials and Finishes:
 - a. Electro-plated zinc galvanized (post plated) made from carbon steel and plated to ASTM B 633, Type III, SC-1.
 - b. Remove soot, manufacturing residue/oils, or metallic particles after fabrication.
 - c. Rounded edges and smooth surfaces.

1. Provide continuous welded top side wire to protect cable insulation and installers.
 2. High strength steel wires formed into a 2 inches by 4 inches wire mesh pattern with intersecting wires welded together.
 3. Wire Basket Sizes:
 - a. Wire Diameter: 0.195 inch minimum on all mesh sections.
 - b. Usable Loading Depth: (4 inch) (6 inches).
 - c. Width: (12 inches) (18 inches) (24 inches).
 4. Fittings: Field-formed, from straight sections, in accordance with manufacturer's instructions.
 5. Provide accessories to protect, support and install wire basket tray system.
- M. Cable Duct: Equip with hinged covers, except where removable covers are accepted by COR (Contracting Officer Representative).
- N. Cable Duct Fittings: As recommended by cable duct OEM.

PART 3 - EXECUTION

3.1 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Raceways typically required for cabling systems unless otherwise indicated:
- B. Penetrations:
1. Cutting or Holes:
 - a. Locate holes in advance of installation. Where they are proposed in structural sections, obtain approval of structural engineer and COR (Contracting Officer Representative) prior to drilling through structural sections.
 - b. Make holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not permitted; COR (Contracting Officer Representative) may grant limited permission by request, in condition of limited working space.
 - c. Fire Stop: Where conduits, wire-ways, and other communications raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.
 - 1) Fill and seal clearances between raceways and openings with fire stop material.

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- 2) Install only retro fittable, non-hardening, and reusable firestop material that can be removed and reinstalled to seal around cables inside conduits.

d. Waterproofing at Floor, Exterior Wall, and Roof Conduit Penetrations:

- 1) Seal clearances around conduit and make watertight as specified in Section 07 92 00, JOINT SEALANTS or directed by waterproofing manufacturer.

C. Conduit Installation:

1. Minimum conduit size of 1 inch, but not less than size required for 40 percent fill.
2. Install insulated bushings on all conduit ends.
3. Install pull boxes after every 180 degrees of bends (two 90-degree bends). Size boxes per TIA 569.
4. Extend vertical conduits/sleeves through floors minimum 3 inches above floor and minimum 3 inches below ceiling of floor below.
5. Terminate conduit runs to and from a backboard in a closet or interstitial space at top or bottom of backboard. Install conduits to enter telecommunication rooms next to wall and flush with backboard.
6. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections.
7. Seal empty conduits located in telecommunications rooms or on backboards with a standard non-hardening putty compound to prevent entrance of moisture and gases and to meet fire resistance requirements.

8. Minimum radius of communication conduit bends:

Sizes of Conduit Trade Size	Radius of Conduit Bends Inches
3/4	(6)
1	(9)
1-1/4	(14)
1-1/2	(17)
2	(21)
2-1/2	(25)
3	(31)
3-1/2	(36)
4	(45)

9. Provide 3/4 inch thick fire-retardant plywood specified in Section 06 10 00, ROUGH CARPENTRY on wall of communication closets where shown on drawings. Mount plywood with bottom edge 12 inches above finished floor and top edge 9 feet A.F.F.

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10. Provide pull wire in all empty conduits; sleeves through floor are exceptions.
 11. Complete each entire conduit run installation before pulling in cables.
 12. Flattened, dented, or deformed conduit is not permitted.
 13. Ensure conduit installation does not encroach into ceiling height head room, walkways, or doorways.
 14. Cut conduit square with a hacksaw, ream, remove burrs, and draw tight.
 15. Install conduit mechanically continuous.
 16. Independently support conduit at 8 feet on center; do not use other supports (i.e., suspended ceilings, suspended ceiling supporting members, luminaires, conduits, mechanical piping, or mechanical ducts).
 17. Support conduit within 1 foot of changes of direction, and within 1 foot of each enclosure to which connected.
 18. Close ends of empty conduit with plugs or caps to prevent entry of debris, until cables are pulled in.
 19. Conduit installations under fume and vent hoods are prohibited.
 20. Unless otherwise indicated on drawings or specified herein, conceal conduits within finished walls, floors and ceilings.
 21. Conduit Bends:
 - a. Make bends with standard conduit bending machines; observe minimum bend radius for cable type and outside diameter.
 - b. Conduit hickey is permitted only for slight offsets, and for straightening stubbed conduits.
 - c. Bending of conduits with a pipe tee or vise is not permitted.
 1. Layout and Homeruns - Deviations: Make only where necessary to avoid interferences and only after drawings showing proposed deviations have been submitted and approved by COR (Contracting Officer Representative).
- D. Concealed Work Installation:
1. In Concrete:
 - a. Align and run conduit in direct lines.
 - b. Install conduit through concrete beams only when the following occurs:
 - 1) Where shown on structural drawings.
 - 2) As accepted by COR (Contracting Officer Representative) prior to construction, and after submittal of drawing showing location, size, and position of each penetration.

- c. Installation of conduit in concrete that is less than 3 inches thick is prohibited.
 - 1) Conduit outside diameter larger than 1/3 of slab thickness is prohibited.
 - 2) Space between Conduits in Slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
 - 3) Install conduits approximately in center of slab to ensure a minimum of 3/4 inch of concrete around conduits.
- d. Make couplings and connections watertight. Use thread compounds that are NRTL listed conductive type to ensure low resistance ground continuity through conduits. Tightening set screws with pliers is not permitted.
- E. Furred or Suspended Ceilings and in Walls:
 - 1. Align and run conduit parallel or perpendicular to building lines.
 - 2. Tightening set screws with pliers is not permitted.
- F. Exposed Work Installation:

Unless otherwise indicated on drawings, exposed conduit is only permitted in telecommunications rooms.

 - a. Provide rigid steel or rigid aluminum.
 - b. Different type of conduits mixed indiscriminately in system is not permitted.
 - 1. Align and run conduit parallel or perpendicular to building lines.
 - 2. Install horizontal runs close to ceiling or beams and secure with conduit straps.
 - 3. Support horizontal or vertical runs at not over (96 inches) intervals.
 - 4. Surface Metal Raceways: Use only where shown on drawings.
 - 5. Painting:
 - a. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
 - b. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color.
 - c. Provide labels where conduits pass through walls and floors and at maximum 20 foot intervals in between.
- G. Expansion Joints:
 - 1. Conduits 3 inches and larger, that are secured to building structure on opposite sides of a building expansion joint, require expansion

and deflection couplings. Install couplings in accordance with manufacturer's recommendations.

2. Provide conduits smaller than 3 inches with pull boxes on both sides of expansion joint. Connect conduits to expansion and deflection couplings as specified.
3. Install expansion and deflection couplings where shown.

H. Conduit Supports, Installation:

1. Select AC193 code listed mechanical anchors or fastening devices with safe working load not to exceed 1/4 of proof test load.
2. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 8 foot on center.
3. Support multiple conduit runs with trapeze hangers. Use trapeze hangers designed to support a load equal or greater than sum of the weights of the conduits, wires, hanger itself, and 200 pounds. Attach each conduit with U-bolts or other accepted fasteners.
4. Support conduit independent of pull boxes, luminaires, suspended ceiling components, angle supports, duct work, and similar items.
5. Fastenings and Supports in Solid Masonry and Concrete:
6. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing concrete. Fastening to Hollow Masonry: Toggle bolts are permitted.
7. Fastening to Metal Structures: Use machine screw fasteners or other devices designed and accepted for application.
8. Bolts supported only by plaster or gypsum wallboard are not acceptable.
9. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
10. Do not support conduit from chain, wire, or perforated strap.
11. Spring steel type supports or fasteners are not permitted except horizontal and vertical supports/fasteners within walls.
12. Vertical Supports:
 - a. Install riser clamps and supports for vertical conduit runs in accordance with NEC.
 - b. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

I. Box Installation:

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1. Boxes for Concealed Conduits:
 - a. Flush mounted.
 - b. Provide raised covers for boxes to suit wall or ceiling, construction and finish.
 2. In addition to boxes shown, install additional boxes where needed to prevent damage to cables during pulling.
 3. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
 4. Stencil or install phenolic nameplates on covers of boxes identified on riser diagrams; for example, "SIG-FA JB No. 1".
 5. Outlet boxes mounted back-to-back in same wall are not permitted. A minimum 24 inches center-to-center lateral spacing must be maintained between boxes.
- J. Flexible Nonmetallic Communications Raceway (Inner duct), Installation:
1. Install supports from building structure for horizontal runs at intervals not to exceed 3 feet and at each end.
 2. Install supports from building structure for vertical runs at intervals not to exceed 4 feet and at each side of joints.
 3. Install only in accessible spaces not subject to physical damage or corrosive influences.
 4. Make bends manually to assure internal diameter of tubing is not effectively reduced.
 5. Extend each segment of inner duct minimum 12 inches beyond end of service conduit tie or cable tray. Restrain inner duct ends with wall mount clamps and seal when cable is installed.

3.2 TESTING

- A. Examine fittings and locknuts for secureness.
- B. Test RMC and EMT systems for electrical continuity.
- C. Perform simple continuity test after cable installation.

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SECTION 27 08 00
COMMISSIONING OF COMMUNICATIONS SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section includes requirements for commissioning facility communications systems, related subsystems and related equipment. This Section supplements general requirements specified in Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- B. Complete list of equipment and systems to be commissioned is specified in Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS and Specification 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- C. Commissioned Systems:
 - 1. Commissioning of systems specified in Division 27 and 28 is part of project's construction process including documentation and proof of performance testing of these systems, as well as training of VA's Operation and Maintenance personnel in accordance with requirements of Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS and Division 27, in cooperation with Government and Commissioning Agent.
 - 2. The facility exterior closure systems commissioning includes communications systems listed in Section 01 19 00 GENERAL COMMISSIONING REQUIREMENTS and 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.

1.2 RELATED WORK

- A. System tests: Section 01 00 00, GENERAL REQUIREMENTS.
- B. Commissioning process requires review of selected submittals that pertain to systems to be commissioned: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Construction phase commissioning process and procedures including roles and responsibilities of commissioning team members and user training: Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

1.3 COORDINATION

- A. Commissioning Agent will provide a list of submittals that must be reviewed by Commissioning Agent simultaneously with engineering review; do not proceed with work of sections identified without engineering and Commissioning Agent's review completed.
- B. Commissioning of communications systems require inspection of individual elements of communications system construction throughout

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construction period. Coordinate with Commissioning Agent in accordance with Section 01 19 00, GENERAL COMMISSIONING REQUIREMENTS and commissioning plan to schedule communications systems inspections as required to support the commissioning process.

1.4 CLOSEOUT SUBMITTALS

- A. Refer to Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for pre-functional checklists, equipment startup reports, and other commissioning documents.
- B. Pre-Functional Checklists:
 - 1. Complete pre-functional checklists provided by commissioning agent to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing.
 - 2. Submit completed checklists to COR (Contracting Officer Representative) and to Commissioning Agent. Commissioning Agent can spot check a sample of completed checklists. If Commissioning Agent determines that information provided on the checklist is not accurate, Commissioning Agent then returns the marked-up checklist to Contractor for correction and resubmission.
 - 3. If Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, Commissioning Agent can select a broader sample of checklists for review.
 - 4. If Commissioning Agent determines that a significant number of broader sample of checklists is also inaccurate, all checklists for the type of equipment will be returned to Contractor for correction and resubmission.

PART 2 - EXECUTION

2.1 FIELD QUALITY CONTROL

- A. Contractor's Tests:
 - 1. Scheduled tests required by other sections of Division 27 must be documented in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
 - 2. Incorporate all testing into project schedule. Provide minimum seven calendar days' notice of testing for Commissioning Agent to witness selected Contractor tests at sole discretion of Commissioning Agent.
 - 3. Complete tests prior to scheduling Systems Functional Performance Testing.

COMMISSIONING OF COMMUNICATIONS SYSTEMS

B. Systems Functional Performance Testing:

1. Commissioning process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions.
2. Commissioning Agent prepares detailed Systems Functional Performance Test procedures for review and acceptance by COR (Contracting Officer Representative).
3. Provide required labor, materials, and test equipment identified in test procedure to perform tests.
4. Commissioning Agent must witness and document the testing.
 - a. Provide test reports to Commissioning Agent. Commissioning Agent will sign test reports to verify tests were performed.

2.2 TRAINING

- A. Training of Government's operation and maintenance personnel is required in cooperation with COR (Contracting Officer Representative) and Commissioning Agent.
- B. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning location, operation, and troubleshooting of installed systems.
- C. Schedule instruction in coordination with COR (Contracting Officer Representative) after submission and approval of formal training plans.

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SECTION 27 10 00
CONTROL, COMMUNICATION AND SIGNAL WIRING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section includes control, communication and signal wiring for a comprehensive systems infrastructure.
- B. This section applies to all sections of Divisions 27 and 28.
- C. The tele-communications contractor shall provide "Head End" which shall include: Server racks, servers, hubs, punch down terminal blocks, connectors, switching equipment, interruptible power supply and all necessary equipment necessary for a complete installation.

1.2 RELATED WORK

- A. Excavation and backfill for cables that are installed in conduit: Section 31 20 11, EARTHWORK.
- B. Sealing around penetrations to maintain integrity of time rated construction: Section 07 84 00, FIRESTOPPING.
- C. General electrical requirements that are common to more than one section in Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- D. Conduits for cables and wiring: Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
- E. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- B. Submit written certification from OEM:
 - 1. Indicate wiring and connection diagrams meet National and Government Life Safety Guidelines, NFPA, NEC, NRTL, Joint Commission, OEM, this section and Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
 - 2. Include instructions, requirements, recommendations, and guidance for proper performance of system as described herein.
 - 3. Government will not approve any submittal without this certification.

CONTROL, COMMUNICATION AND SIGNAL WIRING

- C. Identify environmental specifications on technical submittals; identify requirements for installation.
 - 1. Minimum floor space and ceiling heights.
 - 2. Minimum size of doors for cable reel passage.
- D. Power: Provide specific voltage, amperage, phases, generator equipment and quantities of circuits.
- E. Provide conduit size requirements.
- F. Closeout Submittals:
 - 1. Provide contact information for maintenance personnel to contact contractor for emergency maintenance and logistic assistance, and assistance in resolving technical problems at any time during warranty period.
 - 2. Provide certified OEM sweep test tags from each cable reel to COR (Contracting Officer Representative).
 - 3. Furnish spare or unused wire and cable with appropriate connectors (female types) for installation in appropriate punch blocks, barrier strips, patch, or bulkhead connector panels.
 - 4. Turn over unused and opened installation kit boxes, coaxial, fiber optic, and twisted pair cable reels, conduit, cable tray, cable duct bundles, wire rolls, physical installation hardware to COR (Contracting Officer Representative).
 - 5. Documentation: Include any item or quantity of items, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide system documentation required herein.

PART 2 - PRODUCTS

2.1 CONTROL WIRING

- A. Provide control wiring large enough so voltage drop under in-rush conditions does not adversely affect operation of controls.
- B. Provide cable meeting specifications for type of cable.
- C. Outside Location (i.e. above ground, underground in conduit, ducts, pathways, etc.): Provide cables filled with a waterproofing compound between outside jacket (not touching any provided armor) and inter conductors to seal punctures in jacket and protect conductors from moisture.
- D. Remote Control Cable:

CONTROL, COMMUNICATION AND SIGNAL WIRING

1. Multi-conductor with stranded conductors able to handle power and voltage required to control specified system equipment, from a remote location.
2. NRTL listed and pass VW-1 vertical wire flame test (UL 83) (formerly FR-1).
3. Color-coded Conductors: Combined multi-conductor and coaxial cables are acceptable for this installation, on condition system performance standards are met.
4. Technical Characteristics:
 - a. Length: As required, in 1K (3,000 ft.) reels minimum.
 - b. Connectors: As required by system design.
 - c. Size:
 - 1) 18 AWG, minimum, Outside.
 - 2) 20 AWG, minimum, Inside.
 - d. Color Coding: Required, EIA industry standard.
 - e. Bend Radius: 10 times cable outside diameter.
 - f. Impedance: As required.
 - g. Shield Coverage: As required by OEM specification.
 - h. Attenuation:

Frequency in MHz	dB per 305 Meter (1,000 feet), maximum
0.7	5.2
1.0	6.5
4.0	14.0
8.0	19.0
16.0	26.0
20.0	29.0
25.0	33.0
31.0	36.0
50.0	52.0

E. Distribution System Signal Wires and Cables:

1. Provide in same manner, and use construction practices, as Fire Protective and other Emergency Systems identified and defined in NFPA 101, Life Safety Code, Chapters 7, 12, and 13, NFPA 70, National Electrical Code, Chapter 7, Special Conditions.
2. Provide system able to withstand adverse environmental conditions without deterioration, in their respective location.
3. Provide entering of each equipment enclosure, console, cabinet or rack in such a manner that all doors or access panels can be opened and closed without removal or disruption of cables.
4. Terminate on an item of equipment by direct connection.

CONTROL, COMMUNICATION AND SIGNAL WIRING

2.2 COMMUNICATION AND SIGNAL WIRING

- A. Shall confirm to the recommendations of the manufacturers of the communication and signal systems; however, not less than what is shown.
- B. Wiring shown is for typical systems; provide wiring as required for systems being provided.
- C. Provide color-coded conductor insulation for multi-conductor cables.
- D. Connectors:
 - 1. Provide connectors for transmission lines, and signal extensions to maintain uninterrupted continuity, ensure effective connection, and preserve uniform polarity between all points in system.
 - a. Provide AC barrier strips with a protective cover to prevent accidental contact with wires carrying live AC current.
 - b. Provide punch blocks for signal connection, not AC power. AC power twist-on wire connectors are not permitted for signal wire terminations.
 - 2. Cables: Provide connectors designed for specific size cable and conductors being installed with OEM's approved installation tool. Typical system cable connectors include:
 - a. Audio spade lug.
 - b. Punch block.
 - c. Wire wrap.

2.3 INSTALLATION KIT

- A. All wiring shall be installed within a conduit system.
- B. Seal cable entering a building from underground, between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- C. Minimum required installation sub-kits:
 - 1. System Grounding:
 - a. Provide required cable and installation hardware for effective ground path, including the following:
 - 1) Control Cable Shields.
 - 2) Data Cable Shields.
 - 3) Equipment Racks.
 - 4) Equipment Cabinets.
 - 5) Conduits.
 - 6) Ducts.
 - 7) Cable Trays.
 - 8) Power Panels.

CONTROL, COMMUNICATION AND SIGNAL WIRING

- 9) Connector Panels.
- 10) Grounding Blocks.
- b. Bond radio equipment to earth ground via internal building wiring, according to NEC.
- 2. Wire and Cable: Provide connectors and terminals, punch blocks, tie wraps, hangers, clamps, labels, etc. required to accomplish termination in an orderly installation.
- 3. Conduit, Cable Duct, and Cable Tray: Provide conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, cable tray installation in accordance with NEC and documents.
- 4. Labels: Provide any item or quantity of labels, tools, stencils, and materials to label each subsystem according to OEM requirements, as-installed drawings, and construction documents.

PART 3 - EXECUTION

3.1 INSTALLATION

A. General:

- 1. Install wiring in cable tray or raceway.
- 2. Seal cable entering a building from underground, between wire and conduit where cable exits conduit, with non-hardening approved compound.
- 3. Wire Pulling:
 - a. Provide installation equipment that prevents cutting or abrasion of insulation during pulling of cables.
 - b. Use ropes made of nonmetallic material for pulling feeders.
 - c. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached to conductors, as accepted by COR (Contracting Officer Representative).
 - d. Pull multiple cables into a single conduit together.

B. Control, Communication and Signal Wiring Installation:

- 1. Unless otherwise specified in other sections, provide wiring and connect to equipment/devices to perform required functions as indicated.
- 2. Install separate cables for each system so that malfunctions in any system does not affect other systems, except where otherwise required.

CONTROL, COMMUNICATION AND SIGNAL WIRING

3. Group wires and cables according to service (i.e. AC, grounds, signal, DC, control, etc.); DC, control and signal cables can be included with any group.
4. Form wires and cables to not change position in group throughout the conduit run. Bundle wires and cables in accepted signal duct, conduit, cable ducts, or cable trays neatly formed, tied off in (24 inch to 36 inch) lengths to not change position in group throughout run.
5. Concealed splices are not allowed.
6. Separate, organize, bundle, and route wires or cables to restrict EMI, channel crosstalk, or feedback oscillation inside any enclosure.
7. Looking at any enclosure from the rear (wall mounted enclosures, junction, pull or interface boxes from the front), locate AC power, DC and speaker wires or cables on the left; coaxial, control, microphone and line level audio and data wires or cables, on the right.
8. Provide ties and fasteners that do not damage or distort wires or cables. Limit spacing between tied points to maximum 6 inches.
9. Install wires or cables outside of buildings in conduit, secured to solid building structures.
10. Wires or cables must be specifically accepted, on a case by case basis, to be installed outside of conduit. Bundled wires or cables must be tied at minimum 18 inches intervals to a solid building structure; bundled wires or cables must have ultra violet protection and be waterproof (including all connections).
11. Laying wires or cables directly on roof tops, ladders, drooping down walls, walkways, floors, etc. is not permitted.
12. Wires or cables installed outside of conduit, cable trays, wireways, cable duct, etc.:
 - a. Only when authorized, can wires or cables be identified and approved to be installed outside of conduit.
 - b. Provide wire or cable rated plenum and OEM certified for use in air plenums.
 - c. Provide wires and cables hidden, protected, fastened and tied at maximum 24 inches intervals, to building structure.

CONTROL, COMMUNICATION AND SIGNAL WIRING

- d. Provide closer wire or cable fastening intervals to prevent sagging, maintain clearance above suspended ceilings.
- e. Remove unsightly wiring and cabling from view and discourage tampering and vandalism.
- f. Sleeve and seal wire or cable runs, not installed in conduit, that penetrate outside building walls, supporting walls, and two-hour fire barriers, with an approved fire-retardant sealant.

C. AC Power:

- 1. Bond to ground contractor-installed equipment and identified Government-furnished equipment, to eliminate shock hazards and to minimize ground loops, common mode returns, noise pickup, crosstalk, etc. for total ground resistance of 0.1 Ohm or less.
- 2. Use of conduit, signal duct or cable trays as system or electrical ground is not permitted; use these items only for dissipation of internally generated static charges (not to be confused with externally generated lightning) that can be applied or generated outside mechanical and physical confines of system to earth ground. Discovery of improper system grounding is grounds to declare system unacceptable and termination of all system acceptance testing.
- 3. Cabinet Bus: Extend a common ground bus of at least #10 AWG solid copper wire throughout each equipment cabinet and bond to system ground. Provide a separate isolated ground connection from each equipment cabinet ground bus to system ground. Do not tie equipment ground busses together.
- 4. Equipment: Bond equipment to cabinet bus with copper braid equivalent to at least #12 AWG. Self-grounding equipment enclosures, racks or cabinets, that provide OEM certified functional ground connections through physical contact with installed equipment, are acceptable alternatives.

3.2 EQUIPMENT IDENTIFICATION

A. Control, Communication and Signal System Identification:

- 1. Install a permanent wire marker on each wire at each termination.
- 2. Identify cables with numbers and letters on the labels corresponding to those on wiring diagrams used for installing systems.
- 3. Install labels retaining their markings after cleaning.
- 4. In each maintenance hole (manhole) and hand-hole, install embossed brass tags to identify system served and function.

B. Labeling:

CONTROL, COMMUNICATION AND SIGNAL WIRING

1. Industry Standard: ANSI/TIA-606-B.
2. Print lettering for voice and data circuits using laser printers thermal ink transfer process handwritten labels are not acceptable.
3. Cable and Wires (hereinafter referred to as "cable"): Label cables at both ends in accordance with industry standard. Provide permanent labels in contrasting colors. Identify cables matching system Record Wiring Diagrams.
4. Equipment: Permanently labeled system equipment with contrasting plastic laminate or bakelite material. Label system equipment on face of unit corresponding to its source.
5. Conduit, Cable Duct, and Cable Tray: Label conduit, duct and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 10 ft. identifying system. Label each enclosure according to this standard.
6. Termination Hardware: Label workstation outlets and patch panel connections using color coded labels with identifiers in accordance with industry standard and Record Wiring Diagrams.

3.3 TESTING

- A. Minimum test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on cables in frequency ranges specified.
- B. Tests required for data cable must be made to confirm operation of this cable at minimum 10 Mega (M) Hertz (Hz) full bandwidth, fully channel loaded and a Bit Error Rate of a minimum of 10⁻⁶ at maximum rate of speed.
- C. Provide cable installation and test records at acceptance testing to COR (Contracting Officer Representative) and thereafter maintain in facility's telephone switch room.
- D. Record changes (used pair, failed pair, etc.) in these records as change occurs.
- E. Test cables after installation and replace any defective cables.

- - - E N D - - -

SECTION 27 15 00
COMMUNICATIONS STRUCTURED CABLING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies a complete and operating voice and digital structured cabling distribution system and associated equipment and hardware to be installed in VA Medical Center.
- B. The tele-communications contractor shall provide "Head End" which shall include: Server racks, servers, hubs, punch down terminal blocks, connectors, switching equipment, interruptible power supply and all necessary equipment necessary for a complete installation.

1.2 RELATED WORK

- A. Wiring devices: Section 26 27 26, WIRING DEVICES.
- B. General electrical requirements that are common to more than one section in Division 27: Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- C. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents: Section 27 05 26, GROUNDING AND BONDING FOR COMMUNICATIONS SYSTEMS.
- D. Conduits for cables and wiring: Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS.
- E. Low voltage cabling system infrastructure: Section 27 10 00, CONTROL, COMMUNICATION AND SIGNAL WIRING.

1.3 SUBMITTALS

- A. In addition to requirements of Section 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS provide:
 - 1. Pictorial layout drawing of each IDF room showing termination cabinets, each distribution cabinet and rack, as each is expected to be installed and configured.
 - 2. List of test equipment as per 27 05 11, REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS.
- B. Certifications:
 - 1. Submit written certification from OEM indicating that proposed supervisor of installation and proposed provider of contract maintenance are authorized representatives of OEM. Include individual's legal name and address and OEM warranty credentials in the certification.

COMMUNICATIONS STRUCTURED CABLING

2. Pre-acceptance Certification: Submit in accordance with test procedures.
3. Test system cables and certify to COR (Contracting Officer Representative) before proof of performance testing can be conducted. Identify each cable as labeled on as-installed drawings.
4. Provide current and qualified test equipment OEM training certificates and product OEM installation certification for contractor installation, maintenance, and supervisory personnel.

C. Closeout Submittal: Provide document from OEM certifying that each item of equipment installed conforms to OEM published specifications.

1.4 WARRANTY

- A. Work subject to terms of Article "Warranty of Construction," FAR clause 52.246-21.

PART 2 - PRODUCTS

2.1 CONTROL WIRING:

- A. Unless otherwise specified in other sections of these specifications, control wiring shall be as specified for power and lighting wiring, except the minimum size shall be not less than No. 14.
- B. Control wiring shall be large enough so that the voltage drop under inrush conditions does not adversely affect operation of the controls.

2.2 COMMUNICATION AND SIGNAL WIRING:

- A. Shall conform to the recommendations of the manufacturers of the communication equipment and signal systems, however not less than that shown.
- B. Wiring shown is for typical systems. Provide wiring as required for the system being furnished.
- C. Multi-Conductor cables have the conductors d= color coded.

2.3 WIRE LUBRICANT COMPOUND:

- A. Suitable conform to the recommendations of the manufacturers of the communications and signal systems, however not less than that shown.
- B. Shall be used on wire for isolated type electrical power systems.

2.4 FIRE PROOFING TAPE:

- A. The tape shall consist of a flexible comfortable fabric of organic composition coated one side with flame retardant elastomer.
- B. The tape shall be self-extinguishing and shall not support combustion. It shall be arc-proof and fire proof.
- C. The tape shall not deteriorate when subjected to water, gases, salt, sewage or fungus and be resistant to sunlight and ultraviolet light.
- D. The finished applicant shall withstand a 200amp arc for not less than

COMMUNICATIONS STRUCTURED CABLING

30 seconds.

- E. Securing tape: Glass cloth electrical tape not less than 3/4 inch thick.

2.5 WIRING SYSTEM:

- A. Unless noted otherwise on the drawings, Category 6E cable shall be used throughout.

PART 3

3.1 INSTALLATION - GENERAL

- A. Install all wiring in a conduit system
- B. The conduit system shall be EMT (Electrical Metallic Tubing) unless noted otherwise.
- C. The electrical contractor shall provide pull strings within the empty conduit system.
- D. Wire Pulling:
1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables.
 2. Use ropes made of non-metallic material for pulling feeders.
 3. Attach pulling lines for feeders by means of either woven basket gripe or pulling eyes attached directly to the conductors, as approved by the COR (Contracting Officer Representative).
 4. Pull in multiple cables together in a single conduit.

3.2 CONTROL, COMMUNICATION AND SIGNAL SYSTEM IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the system.
- C. Wire markers shall retain their markings after cleaning.

----- END -----

SECTION 27 51 16
PUBLIC ADDRESS AND MASS NOTIFICATION SYSTEMS

PART 1 - GENERAL

1.1 SECTION SUMMARY

- A. Work covered by this document includes design, engineering, labor, material and products, equipment warranty and system warranty, training and services for, and incidental to, the complete installation of new and fully operating National Fire Protection Association (NFPA) - Life Safety Code 101.3-2 (a) Labeled and (b) Listed Emergency Service Public Address System (PAS) and associated equipment (here-in-after referred to as the System) in approved locations indicated on the contract drawings. These items shall be tested and certified capable of receiving, distributing, interconnecting and supporting PAS communications signals generated local and remotely as detailed herein.
- B. Work shall be complete, Occupational Safety and Health Administration (OSHA), National Recognized Testing Laboratory (NRTL - i.e. Underwriters Laboratory [UL]) Listed and Labeled; and VA Central Office (VACO), Telecommunications Voice Engineering (TVE 0050P3B) tested, certified and ready for operation.
- C. The System shall be delivered free of engineering, manufacturing, installation, and functional defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.
- D. The term "provide", as used herein, shall be defined as: designed, engineered, furnished, installed, certified, and tested, by the Contractor.
- E. Specification Order of Precedence: In the event of a conflict between the text of this document and the Project's Contract Drawings outlined and/or cited herein; **THE TEXT OF THIS DOCUMENT TAKES PRECEDENCE.**
HOWEVER, NOTHING IN THIS DOCUMENT WILL SUPERSEDE APPLICABLE EMERGENCY LAWS AND REGULATIONS, SPECIFICALLY NATIONAL AND/OR LOCAL LIFE AND PUBLIC SAFETY CODES. The Local Fire Marshall and/or VA Public Safety Officer are the only authorities that may modify this document's EMERGENCY CODE COMPLIANCE REQUIREMENTS, on a case by case basis, in writing and confirmed by VA's PM, Contracting Officer Representative and TVE-0050P3B. The VA PM is the only approving authority for other amendments to this document that may be granted, on a case by case basis, in writhing with technical concurrencies by VA's Contracting

PUBLIC ADDRESS AND MASS NOTIFICATION SYSTEMS

Officer Representative, TVE-0050P3B and identified Facility Project Personnel.

- F. The Original Equipment Manufacturer (OEM) and Contractor shall ensure that all management, sales, engineering and installation personnel have read and understand the requirements of this specification before the system is designed, engineered, delivered and provided. The Contractor shall furnish a written statement attesting this requirement as a part of the technical submittal that includes each name and certification, including the OEMs.
- G. The public address speaker devices shall be single coil, public address type speaker. See floor plan for locations and quantity of speakers.
- H. The new public address systems shall match existing campus standards, the existing public address is manufactured by: Dukane and shall operate at (70) VOLTS.
- I. The electrical contractor shall provide 3/4-inch empty conduit from each public address speaker and over to amplifier and public address panel, refer to floor plan for location of panel and devices. The electrical contractor shall provide pull strings within the empty conduit system.
- J. The public address contractor shall provide all head-end equipment required for a complete installation, including but not limited to: Equipment racks, hubs, servers, connectors, amplifiers, surge protectors, UPS and any other additional equipment required for a complete installation.
- K. The public address contractor shall provide a new public address panel the new panel shall be compatible with existing campus standards.
- L. The public address contractor shall provide amplifier in closet in building No. 116 and extend public address cabling to new building as indicated, see floor plan for further information as well as provide a empty 3" conduit from PA panel to Date Building "4-East", see drawing for additional information.
- M. The public address contractor shall be responsible for providing public address cabling throughout the public address system. The public address wiring shall be based on manufacturers recommendations.
- N. The new public address panel shall be connected to the existing public address system in building No. 116.

PUBLIC ADDRESS AND MASS NOTIFICATION SYSTEMS

- O. The electrical contractor shall include in bid all associated cost of installing a fully functional and operating public address system as indicated in plans and specifications.

1.2 RELATED SECTIONS

- A. 01 33 23 - Shop Drawings, Product Data and Samples.
- B. 07 84 00 - Fire stopping.
- C. 26 05 19 - Low - Voltage Electrical Power Conductors and Cables (600 Volts and Below).
- D. 27 05 11 - Requirements for Communications Installations.
- E. 27 05 26 - Grounding and Bonding for Communications Systems.
- F. 27 05 33 - Raceways and Boxes for Communications Systems.
- G. 27 10 00 - Control, Communication and Signal Wiring.
- H. 27 15 00 - Communications Horizontal Cabling.

1.3 DEFINITIONS

- A. Provide: Design, engineer, furnish, install, connect complete, test, certify and warranty.
- B. Work: Materials furnished and completely installed.
- C. Review of contract drawings: A service by the engineer to reduce the possibility of materials being ordered which do not comply with contract documents. The engineer's review shall not relieve the Contractor of responsibility for dimensions or compliance with the contract documents. The reviewer's failure to detect an error does not constitute permission for the Contractor to proceed in error.

1.4 REFERENCES

- A. The installation shall comply fully with all governing authorities, laws and ordinances, regulations, codes and standards, including, but not limited to:
 - 1. United States Federal Law:
 - a. Departments of:
 - 1) Commerce, Consolidated Federal Regulations (CFR), Title 15 - Under the Information Technology Management Reform Act (Public Law 104-106), the Secretary of Commerce approves standards and guidelines that are developed by the:
 - a) Chapter II, National Institute of Standards Technology (NIST - formerly the National Bureau of Standards). Under Section 5131 of the Information Technology Management Reform Act of 1996 and the Federal Information Security Management Act of 2002 (Public Law 107-347), NIST develops - Federal Information Processing Standards Publication

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(FIPS) 140-2-Security Requirements for Cryptographic Modules.

- b) Chapter XXIII, National Telecommunications and Information Administration (NTIA - aka 'Red Book') Chapter 7.8 / 9; CFR, Title 47 Federal communications Commission (FCC) Part 15, Radio Frequency Restriction of Use and Compliance in "Safety of Life" Functions & Locations
- 2) FCC - Communications Act of 1934, as amended, CFR, Title 47 - Telecommunications, in addition to Part 15 - Restrictions of use for Part 15 listed Radio Equipment in Safety of Life / Emergency Functions / Equipment/ Locations (also see CFR, Title 15 - Department of Commerce, Chapter XXIII - NTIA):
 - a) Part 15 - Restrictions of use for Part 15 listed Radio Equipment in Safety of Life / Emergency Functions / Equipment/Locations.
 - b) Part 58 - Television Broadcast Service.
 - c) Part 90 - Rules and Regulations, Appendix C.
 - d) Form 854 - Antenna Structure Registration.
- 3) Health, (Public Law 96-88), CFR, Title 42, Chapter IV Health & Human Services, CFR, Title 46, Subpart 1395(a)(b) JCAHO "a hospital that meets JCAHO accreditation is deemed to meet the Medicare conditions of Participation by meeting Federal Directives:"
 - a) All guidelines for Life, Personal and Public Safety; and, Essential and Emergency Communications.
- 4) Labor, CFR, Title 29, Part 1910, Chapter XVII - Occupational Safety and Health Administration (OSHA), Occupational Safety and Health Standard:
 - a) Subpart 7 - Definition and requirements (for a NRTL - 15 c's, for complete list, contact (http://www.osha.gov/dts/otpca/nrtl/faq_nrtl.html)):
 - 1) UL:
 - a) 44-02 - Standard for Thermoset-Insulated Wires and Cables.
 - b) 65 - Standard for Wired Cabinets.
 - c) 83-03 - Standard for Thermoplastic-Insulated Wires and Cables.

- d) 467-01 - Standard for Electrical Grounding and Bonding Equipment
- e) 468 - Standard for Grounding and Bonding Equipment.
- f) 486A-01 - Standard for Wire Connectors and Soldering Lugs for Use with Copper Conductors
- g) 486C-02 - Standard for Splicing Wire Connectors.
- h) 486D-02 - Standard for Insulated Wire Connector Systems for Underground Use or in Damp or Wet Locations.
- i) 486E-00 - Standard for Equipment Wiring Terminals for Use with Aluminum and/or Copper Conductors.
- j) 493-01 - Standard for Thermoplastic-Insulated Underground Feeder and Branch Circuit Cable.
- k) 514B-02 - Standard for Fittings for Cable and Conduit.
- l) 1069 - Hospital Signaling and Nurse Call Equipment.
- m) 1333 - Vertical (Riser) Fire Rating.
- n) 1449 - Standard for Transient Voltage Surge Suppressors.
- o) 1479-03 - Standard for Fire Tests of Through-Penetration Fire Stops.
- p) 1863 - Standard for Safety, Communications Circuits Accessories.
- q) 2024 - Standard for Optical Fiber Raceways.
- r) 60950-1/2 - Information Technology Equipment - Safety.
- 2) Canadian Standards Association (CSA): same tests as for UL.
- 3) Communications Certifications Laboratory (CCL): same tests as for UL.
- 4) Intertek Testing Services NA, Inc. (ITSNA formerly Edison Testing Laboratory [ETL]): same tests as for UL.
- b) Subpart 35 - Compliance with NFPA 101 - Life Safety Code.
- c) Subpart 36 - Design and construction requirements for exit routes.
- d) Subpart 268 - Telecommunications.
- e) Subpart 305 - Wiring methods, components, and equipment for general use.

- 5) Department of Transportation, CFR, Title 49 (Public Law 89-670), Part 1, Subpart C - Federal Aviation Administration (FAA):
 - a) Standards AC 110/460-ID & AC 707 / 460-2E - Advisory Circulars for Construction of Antenna Towers.
 - b) Forms 7450 and 7460-2 - Antenna Construction Registration.
- 6) Veterans Affairs (Public Law No. 100-527), CFR, Title 38, Volumes I & II:
 - a) Office of Telecommunications:
 - 1) Handbook 6100 - Telecommunications.
 - a) Spectrum Management FCC & NTIA Radio Frequency Compliance and Licensing Program.
 - b) Special Communications Proof of Performance Testing, VACO Compliance and Life Safety Certification(s).
 - b) Office of Cyber and Information Security (OCIS):
 - 1) Handbook 6500 - Information Security Program.
 - 2) Wireless and Handheld Device Security Guideline Version 3.2, August 15, 2005.
 - c) VA's National Center for Patient Safety - Veterans Health Administration Warning System, Failure of Medical Alarm Systems using Paging Technology to Notify Clinical Staff, July 2004.
 - d) VA's Center for Engineering Occupational Safety and Health, concurrence with warning identified in VA Directive 7700.
 - e) Office of Construction and Facilities Management (CFM):
 - 1) Master Construction Specifications (PG-18-1).
 - 2) Standard Detail and CAD Standards (PG-18-4).
 - 3) Equipment Guide List (PG-18-5).
 - 4) Electrical Design Manual for VA Facilities (PG 18-10), Articles 7 & 8.
 - 5) Minimum Requirements of A/E Submissions (PG 18-15):
 - a) Volume B, Major New Facilities, Major Additions; and Major Renovations, Article VI, Paragraph B.
 - b) Volume C - Minor and NRM Projects, Article III, Paragraph S.
 - c) Volume E - Request for Proposals Design/Build Projects, Article II, Paragraph F.

- 6) Mission Critical Facilities Design Manual (Final Draft - 2007).
 - 7) Life Safety Protected Design Manual (Final Draft - 2007).
 - 8) Solicitation for Offerors (SFO) for Lease Based Clinics - (05-2009).
- b. Federal Specifications (Fed. Specs.):
- 1) A-A-59544-00 - Cable and Wire, Electrical (Power, Fixed Installation).
2. United States National Codes:
- a. American Institute of Architects (AIA): Guidelines for Healthcare Facilities.
 - b. American National Standards Institute/Electronic Industries Association/Telecommunications Industry Association (ANSI/EIA/TIA):
 - 1) 568-B - Commercial Building Telecommunications Wiring Standards:
 - a) B-1 - General Requirements.
 - b) B-2 - Balanced twisted-pair cable systems.
 - c) B-3 - Fiber optic cable systems.
 - 2) 569 - Commercial Building Standard for Telecommunications Pathways and Spaces.
 - 3) 606 - Administration Standard for the Telecommunications Infrastructure of Communications Buildings.
 - 4) 607 - Commercial Building Grounding and Bonding Requirements for Telecommunications.
 - 5) REC 127-49 - Power Supplies.
 - 6) RS 160-51 - Sound systems.
 - 7) RS 270 - Tools, Crimping, Solderless Wiring Devices, Recommended Procedures for User Certification.
 - 8) SE 101-A49 - Amplifier for Sound Equipment
 - 9) SE 103-49 - Speakers for Sound Equipment
 - c. American Society of Mechanical Engineers (ASME):
 - 1) Standard 17.4 - Guide for Emergency Personnel.
 - 2) Standard 17.5 - Elevator & Escalator Equipment (prohibition of installing non-elevator equipment in Elevator Equipment Room / Mechanical Penthouse).
 - d. American Society of Testing Material (ASTM):

- 1) D2301-04 - Standard Specification for Vinyl Chloride Plastic Pressure Sensitive Electrical Insulating Tape.
- e. Building Industries Communications Services Installation (BICSI):
 - 1) All standards for smart building wiring, connections and devices for commercial and medical facilities.
 - 2) Structured Building Cable Topologies.
 - 3) In consort with ANSI/EIA/TIA.
- f. Institute of Electrical and Electronics Engineers (IEEE):
 - 1) SO/TR 21730:2007 - Use of mobile wireless communication and computing technology in healthcare facilities - Recommendations for electromagnetic compatibility (management of unintentional electromagnetic interference) with medical devices.
 - 2) 0739-5175/08/©2008 IEEE - Medical Grade - Mission Critical - Wireless Networks.
 - 3) C62.41 - Surge Voltages in Low-Voltage AC Power Circuits.
- g. NFPA:
 - 1) 70 - National Electrical Code (current date of issue) - Articles 517, 645 & 800.
 - 2) 75 - Standard for Protection of Electronic Computer Data-Processing Equipment.
 - 3) 77 - Recommended Practice on Static Electricity.
 - 4) 99 - Healthcare Facilities.
 - 5) 101 - Life Safety Code.
 - 6) 1600 - Disaster Management, Chapter 5.9 - Communications and Warning
3. State Hospital Code(s).
4. Local Town, City and/or County Codes.
5. Accreditation Organization(s):
 - a. Joint Commission on Accreditation of Hospitals Organization (JCAHO) - Section VI, Part 3a - Operating Features.

1.5 QUALIFICATIONS

- A. The OEM shall have had experience with three (3) or more installations of systems of comparable size and complexity with regards to type and design as specified herein. Each of these installations shall have performed satisfactorily for at least one (1) year after final acceptance by the user. Include the names, locations and point of contact for these installations as a part of the submittal.

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- B. The Contractor shall submit certified documentation that they have been an authorized distributor and service organization for the OEM for a minimum of three (3) years. The Contractor shall be authorized by the OEM to pass thru the OEM's warranty of the installed equipment to VA. In addition, the OEM and Contractor shall accept complete responsibility for the design, installation, certification, operation, and physical support for the System. This documentation, along with the System Contractor and OEM certifications must be provided in writing as part of the Contractor's Technical submittal.
- C. The Contractor's Communications Technicians assigned to the System shall be fully trained, qualified, and certified by the OEM on the engineering, installation, operation, and testing of the System. The Contractor shall provide formal written evidence of current OEM certification(s) for the installer(s) as a part of the submittal or to the Contracting Officer Representative before being allowed to commence work on the System.
- D. The Contractor shall display all applicable national, state and local licenses.
- E. The Contractor shall submit copy (s) of Certificate of successful completion of OEM's installation/training school for installing technicians of the System's PA equipment being proposed.

1.6 CODES AND PERMITS

- A. Provide all necessary permits and schedule all inspections as identified in the contract's milestone chart, so that the system is proof of performance tested and ready for operation on a date directed by the Owner.
- B. The contractor is responsible to adhere to all codes described herein and associated contractual, state and local codes.
- C. The Contractor shall display all applicable national, state and local licenses and permits.

1.7 SCHEDULING

- A. After the award of contract, the Public Address Contractor shall prepare a detailed schedule (aka milestone chart) using "Microsoft Project" software or equivalent. The Public Address Contractor Project Schedule (CPS) shall indicate detailed activities for the projected life of the project. The CPS shall consist of detailed activities and their restraining relationships. It will also detail manpower usage throughout the project.

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- B. It is the responsibility of the Public Address Contractor to coordinate all work with the other trades for scheduling, rough-in, and finishing all work specified. The owner will not be liable for any additional costs due to missed dates or poor coordination of the supplying contractor with other trades.

1.8 REVIEW OF CONTRACT DRAWINGS AND EQUIPMENT DATA SUBMITTALS

(Note: The Public Address Contractor is encouraged, but not required, to submit separate technical submittal(s) outlining alternate technical approach(s) to the system requirements stated here-in as long as each alternate technical document(s) is complete, separate, and submitted in precisely the same manner as outlined herein. VA will review and rate each received alternate submittal, which follows this requirement, in exactly the same procedure as outlined herein. Partial, add-on, or addenda type alternates will not be accepted or reviewed.)

- A. Submit at one time within 10 days of contract awarding, drawings and product data on all proposed equipment and system. Check for compliance with contract documents and certify compliance with Contractor's "APPROVED" stamp and signature.
- B. Support all submittals with descriptive materials, i.e., catalog sheets, product data sheets, diagrams, and charts published by the manufacturer. These materials shall show conformance to specification and drawing requirements.
- C. Where multiple products are listed on a single cut-sheet, circle or highlight the one that you propose to use. Provide a complete and thorough equipment list of equipment expected to be installed in the system, with spares, as a part of the submittal. Special Communications (TVE-005OP3B) will not review any submittal that does not have this list.
- D. The Public Address Contractor shall provide four (4) copies to the PM for technical review. The PM will provide a copy to the offices identified in Paragraph 1.3.C & D, at a minimum for compliance review as described herein where each responsible individual(s) shall respond to the PM within 10 days of receipt of their acceptance or rejection of the submittal(s).
- E. The Public Address Contractor shall provide interconnection methods, conduit (where not already installed), junction boxes (J-Boxes), cable, interface fixtures and head end equipment.

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- F. Headend and each interface distribution cabinet layout drawing, as they are expected to be installed.
- G. Equipment manufacturers technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
- H. Engineering drawings of the System, showing calculated of expected signal levels at the headend input and output, each input and output distribution point, and signal level at each telecommunications outlet.

1.9 PROJECT RECORD DOCUMENTS (AS BUILTS)

- A. Throughout progress of the Work, maintain an accurate record of changes in Contract Documents. Upon completion of Work, transfer recorded changes to a set of Project Record Documents.
- B. The Public Address Contractor shall indicate the following on floor plans:
 - 1. All device locations with UL labels affixed.
 - 2. Conduit locations.
 - 3. Head-end equipment and specific location.
 - 4. Each interface and equipment specific location.
 - 5. Facility Entrance (aka DEMARC) Room(s) interface equipment and location(s).
 - 6. Telephone Equipment Room (TER) interface equipment and specific location.
 - 7. Main Computer Room (MCR) interface equipment and specific location.
 - 8. Police Control Room (PCR) interface equipment and specific location.
 - 9. Engineering Control Room (ECR) interface equipment and specific location
 - 10. Telecommunication Outlet (s -TCO) equipment and specific location
 - 11. TIP Wiring diagram(s).
 - 12. Warranty certificate.
 - 13. System test results.
 - 14. System Completion Document(s) or MOU.

1.10 WARRANTIES / GUARANTY

- A. The Public Address Contractor shall warrant the installation to be free from defect in material and workmanship for a period of two (2) years from the date of acceptance of the project by the owner. The Contractor shall agree to remedy covered defects within four (4) hours of notification of major failures or within twenty-four (24) hours of notification for individual station related problems.

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- B. The Public Address Contractor shall agree to grantee the system according to the guidelines outlined in Article 4 herein.

1.11 USE OF THE SITE

- A. Use of the site shall be at the GC's (General Contractor's) direction.
- B. The Public Address Contractor shall coordinate (General Contractor) with the GC for lay-down areas for product storage and administration areas.
- C. Coordinate work with the GC (General Contractor) and their sub-contractors.
- D. Access to buildings wherein the work is performed shall be directed by the GC.

1.12 DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, and handle products using means and methods that will prevent damage, deterioration, and loss, including theft.
- B. Store products in original containers.
- C. The Public Address Contractor shall coordinate with the GC (General Contractor) for product storage. There may be little or no storage space available on site. Plan to potentially store materials off site.
- D. Do not install damaged products. Remove damaged products from the site and replaced with new product at no cost to the Owner.

1.13 PROJECT CLOSE-OUT

- A. Prior to final inspection and acceptance of the work, remove all debris, rubbish, waste material, tools, construction equipment, machinery and surplus materials from the project site and thoroughly clean your work area.
- B. Before the project closeout date, the Public Address Contractor shall submit:
 - 1. Warranty certificate.
 - 2. Evidence of compliance with requirements of governing authorities such as the Low Voltage Certificate of Inspection.
 - 3. Project record documents.
 - 4. Instruction manuals and software that is a part of the system.
- C. Public Address Contractor shall submit written notice that:
 - 1. Contract Documents have been reviewed.
 - 2. Project has been inspected for compliance with contract.
 - 3. Work has been completed in accordance with the contract.

PART 2 - PRODUCTS / FUNCTIONAL REQUIREMENTS

2.0 GENERAL REQUIREMENTS FOR EQUIPMENT AND MATERIALS

- A. Furnish and install a complete and fully functional and operable Public Address System for each location shown on the Bid Documents.

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2.1 SYSTEM DESCRIPTION

- A. The public Address Contractor shall provide a complete and fully functional and operable Public Address system as indicated on floor plans.
- B. The Public Address Contractor shall continually employ interfacing methods that are approved by the manufacturer and VA. At a minimum, an acceptable interfacing method requires not only a physical and mechanical connection, but also a matching of signal, voltage, and processing levels with regard to signal quality and impedance. The total PA system shall be configured and installed so that the combination of equipment actually employed does not produce any undesirable visual or aural effects such as signal distortions, noise pulses, glitches, hum, transients, images, etc. The interface points must adhere to all standards described herein for the full separation of Critical Care and Life Safety systems.
- C. It is not acceptable to utilize the telephone cable system for the control of public address equipment. The Public Address Contractor shall connect the Telephone System Remote Control System to the Radio System Paging Control Unit ensuring that all NFPA and UL Critical Care and Life Safety Circuit and System separation guidelines are satisfied. The public address is not allowed to make any connections to the Telephone System. The Owner shall arrange for the interconnection between the PA and Telephone Systems with the appropriate responsible parties.
- D. The Public Address Contractor shall provide a complete and fully functional public address system. The system hardware shall consist of a **standalone (separate)** PA communications network comprised of amplifiers, mixers, speakers, volume controls, test sets, telephone private branch exchange (PBX) interface equipment, equipment cabinets/racks, wiring and other options such as, sub zoning in addition to "all call" functions, computer interfaces, printer interfaces and wireless network interfaces, **(when specifically approved by 0050P3B and VA Headquarters Spectrum Management 0050P2B - herein after referred to as 0050P2B)** as shown on drawings. All necessary equipment required to meet the intent of these specifications, whether or not enumerated within these specifications, shall be supplied and installed to provide a complete and operating nurse/patient communications network.

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- E. The System shall utilize microprocessor components for all signaling and programming circuits and functions. Self-contained or on-board system program memory shall be non-volatile and protected from erasure from power outages for a minimum of 24 hours.
- F. Provide a backup battery or a UPS for the System (including each distribution cabinet/point, to allow normal operation and function (as if there was no AC power failure) in the event of an AC power failure or during input power fluctuations for a minimum of two (2) Hours.
- G. The public address system is defined as Emergency Service is defined as Life Safety/Support by NFPA (re Part 1.1.A) and so evaluated by JCAHCO. **Therefore, the system shall have a minimum of two (2) additional remote enunciation points in order to satisfy NFPA's Life Safety Code 101 where each enunciation point shall fully function independent of the Facility's PBX.**
- H. The public address system shall be designed to provide continuous electrical supervision of the complete and entire system (i.e. light bulbs, wires, contact switch connections, master control stations, wall stations, circuit boards, data, audio, and communication busses, main and UPS power, etc.). All alarm initiating and signaling circuits shall be supervised for open circuits, short circuits, and system grounds. Main and UPS power circuits shall be supervised for a change in state (i.e. primary to backup, low battery, UPS on line, etc.). When an open, short or ground occurs in any system circuit, an audible and visual fault alarm signal shall be initiated at the main supervisory panel, nurse control station and all remote amplifier locations.
- I. All public address distribution equipment shall meet or exceed -80 dB radiation shielding (aka RFI) shielding specifications and be provided with screw type audio connectors.
- J. All public address equipment face plates utilized in the system shall be stainless steel, anodized aluminum or UL approved cycolac plastic for the areas where provided.
- K. All public address trunk, branch, and interconnecting cables and unused equipment ports or taps shall be terminated with proper terminating resistors designed for RF, audio and digital cable systems without adapters.
- L. Public address noise filters and surge protectors shall be provided for each equipment interface cabinet, headend cabinet, control console and local and remote amplifier locations to insure protection from input

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primary AC power surges and to insure noise glitches are not induced into low voltage data circuits.

- M. Plug-in connectors shall be provided to connect all equipment, except coaxial cables and RF transmission line interface points. Coaxial cable distribution points and RF transmission lines shall use coaxial cable connections recommended by the cable OEM and approved by the system manufacturer. Base band cable systems shall utilize barrier terminal screw type connectors, at a minimum. As an alternate, crimp type connectors installed with a ratchet type installation tool are acceptable provided the cable dress, pairs, shielding, grounding, connections and labeling are the same as the barrier terminal strip connectors. Tape of any type, wire nuts or solder type connections are unacceptable and will not be approved.
- N. Audio Level Processing: The control equipment shall consist of audio mixer(s), volume limiter(s) and/or compressor(s), and power amplifier(s) to process, adjust, equalize, isolate, filter, and amplify each audio channel for each sub-zone in the system and distribute them into the System's RF interfacing distribution trunks and amplification circuits. It is acceptable to use identified Telephone System cable pairs designated for Two-Way Radio interface and control use or identified as spare telephone cable pairs by the Facility's Telephone System Contractor. The use of telephone cable to distribute RF signals, carrying system or sub-system AC or DC voltage is not acceptable and will not be approved. Additionally, each control location shall be provided with the equipment required to insure the system can produce its designed audio channel capacity at each speaker identified on the contract drawings. The Contractor shall provide: a spare set of telephone paging modules as recommended by the OEM (as a minimum provide one spare module for each installed module); one spare audio power amplifier, one spare audio mixer, one spare audio volume limiter and/or compressor, and one spare audio automatic gain adjusting device, and minimum RF equipment recommended by the OEM.
- O. The public address contractor is responsible for pricing all accessories and miscellaneous equipment required to form a complete and operating system. Unless otherwise noted in this Part, equipment quantities shall be as indicated on the drawings.

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2.2 SYSTEM PERFORMANCE:

- A. At a minimum, each distribution, interconnection, interface, terminating point shall be capable of supporting the Facility's PA system voice and data service as follows:
1. Shall be compliant with and not degrade the operating parameters of the Public Switched Telephone Network (PSTN) and the Federal Telecommunications System (FTS) at each PSTN and FTS interface, interconnection and terminating locations in the TERs.
 2. Audio Input: The signal level of each audio input channel at each input point shall be a MINIMUM of zero decibels measured (dBm), +0.10 dBm across 150 Ohms, balanced.
 3. Audio Output: The audio signal level at each speaker shall be a MINIMUM of +0.25 Watt (W) and a maximum of +20 W, 600 Ohms balanced impedance, on a 70.7 V audio distribution line Contractor to determine and set each speaker's proper audio signal level (top) based on speaker location and the ambient noise level in speaker coverage area.
 4. The public address system shall meet the following MINIMUM parameters at each speaker:
 - a. Cross Modulation: -46 dB
 - b. Hum Modulation: -55 dB
 - c. Isolation (outlet-outlet): 24 dB
 - d. Impedance:
 - 1) Distribution: 600 Ohm balanced @ 70.7 V audio line level.
 - 2) Speaker: Selectable, as required.
 - e. Audio Gain: 10 dB minimum @ mid-range measured with a sound pressure level meter (SPL)
 - f. Signal to noise (S/N) ratio: 35 dB, minimum
- B. Audio Level Processing: The Public Address Contractor shall provide head-end equipment, it shall consist of the following: st audio mixer(s), volume limiter(s) and/or compressor(s), and power amplifier(s) to process, adjust, equalize, isolate, filter, and amplify each audio channel for each zone or sub-zone in the system and distribute them into the system's distribution trunks. It is acceptable to use identified telephone system cable pairs designated for PA use or identified as spare telephone cable pairs by the Facility's Telephone System Contractor.
1. THE USE OF TELEPHONE CABLE TO DISTRIBUTE PA SIGNALS CARRYING AC OR DC VOLTAGE IS NOT ACCEPTABLE AND WILL NOT BE APPROVED.

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2. Additionally, each remote location shall be provided with the equipment required to ensure the system supervision and designed audio channel capacity at each speaker identified on the contract drawings.

2.3 MANUFACTURERS

- A. The products specified shall be new, and UL Listed, labeled and produced by manufacturer of record. A manufacturer of record shall be defined as a company whose main occupation is the manufacture for sale of the items of equipment supplied and which:
 1. Maintains a stock of replacement parts for the item submitted,
 2. Maintains engineering drawings, specifications, and operating manuals for the items submitted, and
 3. Has published and distributed descriptive literature and equipment specifications on the items of equipment submitted at least 30 days prior to the Invitation for Bid (IFB).
- B. Specifications contained herein as set forth in this document detail the salient operating and performance characteristics of equipment in order for VA to distinguish acceptable items of equipment from unacceptable items of equipment. When an item of equipment is offered or furnished for which there is a specification contained herein, the item of equipment offered or furnished shall meet or exceed the specification for that item of equipment.
- C. Equipment Standards and Testing:
 1. The public address system has been defined herein as connected to systems identified as an Emergency performing Public Safety Support Functions. Therefore, at a minimum, the public address system shall conform to all aforementioned National and/or Local Public and Life Safety Codes (which ever are the more stringent), NFPA, NEC, this specification, JCAHCO Life Safety Accreditation requirements, and the manufacturer recommendations, instructions, and guidelines.
 2. All supplies and materials shall be listed, labeled or certified by UL or a nationally recognized testing laboratory (NRTL) where such standards have been established for the supplies, materials or equipment.
 3. The provided equipment required by the public address design and approved technical submittal must conform with each UL standard in effect for the equipment, as of the date of the technical submittal (or the date when the COR (Contracting Officer Representative)

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approved system equipment necessary to be replaced) was technically reviewed and approved by VA. Where a UL standard is in existence for equipment to be used in completion of this contract, the equipment must bear the approved UL seal.

4. Each item of public address electronic equipment to be provided under this contract must bear the approved UL seal or the seal of the testing laboratory that warrants the equipment has been tested in accordance with and conforms to the specified standards. The placement of the UL Seal shall be a permanent part of the electronic equipment that is not capable of being transportable from one equipment item to another.

2.4 PRODUCTS

A. General.

1. The Public Address Contractor is responsible for pricing all accessories and miscellaneous equipment required to form a complete and operating public address system. The equipment quantities provided herein shall be as indicated on the drawings with the exception of the indicated spare equipment.
2. Each public address cabinet shall be provided with internal and external items to maintain a neat and orderly system of equipment, wire, cable and conduit connections and routing.
 - 1) Head-End Equipment
 - a) The public address contractor shall provide all required power supplies: Equipment racks, communications hubs, network switches, intelligent controllers and other devices necessary to form a complete system listed herein. Head-end components may be rack mounted or wall mounted in a metal enclosure. The electrical contractor shall be responsible for grounding all public address equipment and components as required in article 250 of NEC.
 - b) The public address contractor shall provide the head end equipment in the closed IDF closet where the PA system is installed to include the minimum equipment listed herein.
 - c) Provide minimum of 30-minute battery back-up to system components. Battery system shall consist of a UPS system.
 - 2) Equipment Cabinet: Public Address equipment racks shall be Lockable, ventilated metal cabinet houses terminal strips, power supplies, amplifiers, system volume control, and other

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switching and control devices required for conversation channels and control functions

- a) Vertical Equipment Rack, Wall Mounted (to be included inside of the Equipment Cabinet):
- b) 74" (48RU) rack space, Welded Steel construction, Minimum 20" usable depth, Adjustable front mounting rails.
 - 1) Install the following products in rack provided by same manufacturer or as specified:
 - 2) Security screws w/ nylon isolation bushings.
 - 3) Textured blank panels.
 - 4) Custom mounts for components without rack mount kits.
 - 5) Security covers.
 - 6) Copper Bus Bar.
 - 7) Power Sequencer rack mounted power conditioner and (provide as needed) delayed sequencer(s) with two (2) ins witched outlets each and contact closure control inputs.
 - 8) Rack mounting: Provide rack mount kit.
- 3) Amplifier Equipment:
 - a) Paging (aka zone):
 - 1) Inputs for 600-ohm balanced telephone line, LO-Z balanced microphone, and background music.
 - 2) Input Sensitivity: Compatible with master stations and central equipment so amplifier delivers full rated output with sound-pressure level of less than 10 dynes/sq. cm impinging on master stations speaker microphones, or handset transmitters
 - 3) Automatic Level Control (ALC) for pages, adjustable background music muting level during page, wall or rack mountable.
 - 4) 16-ohm, 25V, 25V center tapped (CT), and 70V outputs. Amplifier quantity and size (output power) as needed. Continuous amplifier power rating shall exceed loud speaker load on amplifier by at least 25%.
 - 5) Output Power: 70-V balanced line. 80 percent of the sum of wattage settings of connected for each station and speaker connected in all-call mode of operation, plus an allowance for future stations.

- 6) Total Harmonic Distortion: Less than 5 percent at rated output power with load equivalent to quantity of stations connected in all-call mode of operation.
- 7) Minimum Signal-to-Noise Ratio: 45 dB, at rated output.
- 8) Frequency Response: Within plus or minus 3 dB from 70 to 12,000 Hz.
- b) Output Regulation: Maintains output level within 2 dB from full to no load.
- c) Amplifier Protection: Prevents damage from shorted or open output.
- d) Be provided with electronic supervision function(s).
- e) Provide one spare amplifier.
- 4) Wireless (when specifically approved by TVE 0050P3B):
 - a) Radio Paging Equipment / Systems:
 - 1) The PA system shall have the ability to interface only with VA certified and licensed radio paging system (FCC Part 15 listed pagers and transmitters are not allowed for "Safety of Life" functions or installed in those specific areas - VA Headquarters TVE - 0050PB2 and SM - 0050PB2 are the only approving authorities for this function) and must have the following minimum system features:
 - a) Ability to pass-through location information (such as a room number) and call-type as well as other text messages simultaneously to shift supervisor identified staff members.
 - b) System shall allow the operator to select staff members by name and pager number and to select a message consisting of a room number and a condition code (aka priority level). Operator may also choose to type in a unique alpha-numeric text message (the text message shall meet or exceed all HIPA and VAOCIP Communications Security Guidelines for the transmission of Patient or Staff Specific information [aka PII] - VA Headquarters TVE - 0050P2B is the approving authority for this function) into the system to be read by the holder of the pager unit.

- 1) Microphone Paging Console :

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- a) A console shall be provided by the public address contractor.
- b) The public address console shall contain visual enunciators for each connection to the telephone system's Public Address Paging Adapter. The visual enunciators shall display all the System connections to the telephone system being used.
- c) The public address console shall be fully independent of the Facility's telephone system so if the telephone system has a catastrophic failure (aka partial, multiple or total system failure) the microphone console will function normally as if the Facility's telephone system was operating normally. The restoration of the Facility's telephone system shall not affect the System.
- d) Each microphone console shall:
 - 1) Be Mounted: Flush unless otherwise indicated, and suitable for mounting conditions indicated.
 - 2) Have a Faceplate: Stainless steel or anodized aluminum with tamperproof mounting screws.
 - 3) Have a system interface Back Box: Minimum Two-gang galvanized steel with 2-1/2 inch minimum depth.
 - 4) Have an Internal Speaker: 3 inches, 2.3 oz. minimum; permanent magnet.
 - 5) Have a Call Switch: Mount on faceplate. Permits calls to the system.
 - 6) When approved - in lieu of a standalone microphone, provide a Handset with Hook Switch: Have a Handset with Hook Switch: Telephone type with 24-inch-long, permanently coiled cord. Arrange to disconnect speaker when handset is lifted.
 - 7) Be provided with an electrical supervision panel to provide both audio and visual trouble alarms to the Nurse Call /Code Blue electrical supervision system.
 - 8) Be capable of internal time out capability.
 - 9) Be completely compatible with the Telephone Interface unit(s)
- 2) Electrical Supervision Trouble Annunciator Panel:

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- a) The Electrical Supervision Trouble Annunciation Panel shall be located in the IT room (See floor plan for location).
- b) The panel(s) shall be compatible with the generated electrical and/or electronic supervising signals to continuously monitor the operating condition for the PA system head-end processing equipment, local/remote control consoles, audio power amplifier(s), UPS, power supplies, dome lights and interconnecting trunks. The panels shall generate an audible and visual signal when the System's supervising system detects a system trouble or trunk-line is malfunctioning.
- c) Locate the PA floor distribution equipment within each IDF room (See floor plan for location).
 - 1) General Equipment: Provide all required power supplies, communications hubs, network switches, intelligent controllers and other devices necessary to form a complete system listed herein. Equipment components may be rack mounted or wall mounted in a metal enclosure.
- 3) Amplifiers:
 - a) Panging Amplifier Equipment:
 - b) Refer to the Amplifier characteristics described herein Paragraph 2.4.G.f.
 - c) Provide one (1) spare amplifier in addition to the spare Head End Amplifier.
- 4) Distributed Amplifier:
 - a) Provide the type and number of the amplifier(S) required to meet the system design. Provide this unit as complete and separate technical submittal during the IFB review portion of the project.
 - b) Provide one spare amplifier for each 20% (or portion thereof) of amplifiers used in the system.
- 5) Provide the equipment in the nearest TER where the System is installed to include the minimum equipment listed herein.
- 6) Provide minimum of 30-minute battery (UPS) back-up to system components.
- 7) Equipment Cabinet: Comply with cabinet requirements as aforementioned.

8) Trouble Annunciator Panel: Comply with the panel characteristics identified herein.

d. SCC, PCR, STR, HER: Refer to PG-18-10, Article 7 for specific required equipment and use minimum aforementioned specifications for population.

D. TIP DISTRIBUTION SYSTEM:

1. System Speakers:

a. Ceiling Cone-Type:

- 1) Minimum Axial Sensitivity: 91 dB at one meter, with 1-W input.
- 2) Frequency Response: Within plus or minus 3 dB from 70 to 15,000 Hz.
- 3) Minimum Dispersion Angle: 100 degrees.
- 4) Line Transformer: Maximum insertion loss of 0.5 dB, power rating equal to speaker's, and at least four level taps.
- 5) Enclosures: Steel housings or back boxes, acoustically dampened, with front face of at least 0.0478-inch steel and whole assembly rust proofed and factory primed; complete with mounting assembly and suitable for surface ceiling, flush ceiling, pendant or wall mounting; with relief of back pressure.
- 6) Baffle: For flush speakers, minimum thickness of 0.032-inch aluminum with textured white finish. Completely fill the baffle with fiberglass.
- 7) Vandal-Proof, High-Strength Baffle: For flush-mounted speakers, self-aging cast aluminum with tensile strength of 44,000 psi, 0.025-inch minimum thickness; countersunk heat-treated alloy mounting screws; and textured white epoxy finish.
- 8) Size: 8 inches with 1-inch voice coil and minimum 5-oz. ceramic magnet.
- 9) Have a minimum of two (2) safety wires installed to a solid surface or use a flexible conduit from ceiling / wall back box to the speaker back box.
- 10) The speakers and mounting shall be self-contained and wall mounted with flush back box at a minimum of 10 meter intervals and shall match (or contrast with, at the direction of the COR (Contracting Officer Representative) the color of the adjacent surfaces.

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- 11) Provide one spare speaker, mount, and back box for each 50 speakers or portion thereof.
- b. Wall Mounted Horne-Type:
 - 1) Each horn speaker shall be provided with a means of adjusting the output level over the rated horn speaker range to an appropriate audio level in the area installed.
 - 2) Provide horn speakers in equipment rooms, mechanical room, supply warehouse areas, loading dock, entrance and exit areas, and at other areas as indicated on the drawings.
 - 3) Speakers shall be all-metal, weatherproof construction; complete with universal mounting brackets.
 - 4) Frequency Response: Within plus or minus 3 dB from 275 to 14,000 Hz.
 - 5) Minimum Power Rating of Driver: 15 W, continuous.
 - 6) Minimum Dispersion Angle: 110 degrees.
 - 7) Line Transformer: Maximum insertion loss of 0.5 dB, power rating equal to speaker's, and at least four level taps.
 - 8) Provide one spare speaker, mount, and back box for each 20 speakers or portion thereof.
- c. System Cables: In addition to the TIP provided under Specification Section 27 15 00 - TIP Horizontal and Vertical Communications Cabling, provide the following additional TIP installation and testing requirements, provide the following minimum System TIP cables & interconnections:
 - 1) Line Level Audio and Microphone Cable:
 - a) Line level audio and microphone cable for inside racks and conduit.
 - b) Shielded, twisted pair Minimum 22 American Wire Gauge (AWG), stranded conductors and 24 AWG drain wire with overall jacket.
 - 2) Speaker Level (Audio 70.7Volt [V]) Cable, Riser Rated:
 - a) For use with 70.7 V audio speaker circuits.
 - b) 18 AWG stranded pair, minimum.
 - c) UL-1333 listed.
 - 3) Speaker Level Audio Cable, Plenum Rated (70.7V):
 - a) For use with 70.7 V audio speaker circuits.
 - b) 18 AWG stranded pair, minimum.
 - 4) All cabling shall be installed within conduit system.

- 5) Provide one (1) spare 1,000-foot roll of approved System (not microphone) cable only.

2. Raceways, Back Boxes and conduit:

a. Raceways:

- 1) In addition to the Raceways, Equipment Room Fittings provided under Specification Sections 27 15 00 TIP Communication Room Fittings and 27 15 00 - TIP Communications Horizontal and Vertical Cabling, provide the following additional TIP raceway and fittings:
- 2) Each raceway that is open top, shall be: UL certified for telecommunications systems, partitioned with metal partitions in order to comply with NEC Parts 517 & 800 to "mechanically separate telecommunications systems of different service, protect the installed cables from falling out when vertically mounted and allow junction boxes to be attached to the side to interface "drop" type conduit cable feeds.
- 3) Intercommunication System cable infrastructure: EMT or in J-hooks above accessible ceilings, 24 inches on center.
- 4) Junction boxes shall be not less than 2-1/2 inches deep and 6 inches wide by 6 inches long.
- 5) Flexible metal conduit is prohibited unless specifically approved by 0050P3B.

b. System Conduit:

- 1) The public address system shall be installed within a conduit system, plenum rated cable is not allowed.
- 2) The conduit system used for the public address system shall be: EMT (Electrical Metallic Tubing).
- 3) The electrical contractor shall provide pull strings within the empty conduit system throughout.
- 3) Conduit Sleeves:
 - a) The AE has made a good effort to identify where conduit sleeves through full-height and fire rated walls on the drawings and has instructed the electrician to provide the sleeves as shown on the drawings.
 - b) While the sleeves shown on the drawings will be provided by others, the contractor is responsible for installing conduit sleeves and fire-proofing where necessary. It is often the case, that due to field conditions, the nurse-

call cable may have to be installed through an alternate route. Any conduit sleeves required due to field conditions or those omitted by the engineer shall be provided by the cabling contractor.

3. Device Back Boxes:

- a. Furnish to the electrical contractor all back boxes required for the PA system devices.
- b. The electrical contractor shall install the back boxes as well as the system conduit. Coordinate the delivery of the back boxes with the construction schedule.

4. Telecommunication Outlets: Populate each outlet that is required to perform system operations in the locations that were provided and cabled as a part of Specifications Sections 27 11 00 and 27 15 00. Provide additional outlet equipment, interfaces and connections as required by System design. Provide secured pathway(s) and outlets as required.

5. UPS:

- a. The public address contractor shall provide a backup battery or a UPS for the System to allow normal operation and function (as if there was no AC power failure) in the event of an AC power failure or during input power fluctuations for a minimum of (30) minutes.
- b. As an alternate solution, the telephone system UPS may be utilized to meet this requirement at the headend location, as long as this function is specifically approved by the Telephone Contractor and the Contracting Officer Representative.
- c. The public address contractor shall not make any attachments or connection to the telephone system until specifically directed to do so, in writing, by the Contracting Officer Representative.
- d. The public address contractor shall provide UPS for all active system components including but not limited to:
 - 1) System Amplifiers.
 - 2) Microphone Consoles.
 - 3) Telephone Interface Units.
 - 4) Head-end equipment and equipment racks. Installation Kit:

1. General: The kit shall be provided that, at a minimum, includes all connectors and terminals, labeling systems, audio spade lugs, barrier strips, punch blocks or wire wrap terminals, heat shrink

tubing, cable ties, solder, hangers, clamps, bolts, conduit, cable duct, and/or cable tray, etc., required to accomplish a neat and secure installation. All wires shall terminate in a spade lug and barrier strip, wire wrap terminal or punch block. Unfinished or unlabeled wire connections shall not be allowed. Turn over to the Contracting Officer Representative all unused and partially opened installation kit boxes, coaxial, fiber optic, and twisted pair cable reels, conduit, cable tray, and/or cable duct bundles, wire rolls, physical installation hardware. The following are the minimum required installation sub-kits:

2. System Grounding:
 - a. The grounding kit shall include all cable and installation hardware required. All radio equipment shall be connected to earth ground via internal building wiring, according to the NEC.
 - b. This includes, but is not limited to:
 - 1) Coaxial Cable Shields.
 - 2) Control Cable Shields.
 - 3) Data Cable Shields.
 - 4) Equipment Racks.
 - 5) Equipment Cabinets.
 - 6) Conduits.
 - 7) Duct.
 - 8) Cable Trays.
 - 9) Power Panels.
 - 10) Connector Panels.
 - 11) Grounding Blocks.
3. Coaxial Cable: The coaxial cable kit shall include all coaxial connectors, cable tying straps, heat shrink tabbing, hangers, clamps, etc., required to accomplish a neat and secure installation.
4. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels etc., required to accomplish a neat and orderly installation.
5. Conduit, The public address system shall be installed within a conduit system, no loose cables shall be permitted.
6. Equipment Interface: The public address equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-

system(s) according to the manufacturers requirements and this document.

7. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to completely and correctly label each subsystem according to the OEM requirements, as-installed drawings, and this document.
8. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide the system documentation as required by this document and explained herein.

PART 3 - EXECUTION

3.1 PROJECT MANAGEMENT

- A. Assign a single project manager to this project who will serve as the point of contact for the Owner, the General Contractor, and the Engineer.
- B. The public address contractor shall be proactive in scheduling work at the hospital, specifically the Contractor will initiate and maintain discussion with the general contractor regarding the schedule for ceiling cover up and install cables to meet that

3.2 COORDINATION WITH OTHER TRADES

- A. The public address contractor shall coordinate with the other trades regarding the location of the PA system.
- B. Before beginning work, verify the location, quantity, size and access for the following:
 1. Isolated ground AC power circuits provided for systems.
 2. Junction boxes, wall boxes, wire troughs, conduit stubs and other related infrastructure for the systems.
 3. System components installed by others.
 4. Overhead supports and rigging hardware installed by others.
- C. Immediately notify the Owner, GC and Consultant(s) in writing of any discrepancies

3.3 NEEDS ASSESSMENT

Provide a one-on-one meeting with the particular manager of each unit affected by the installation of the new PA system. Review the floor plan drawing, educate the nursing manager with the functions of the equipment that is being provided and gather details specific to the individual units; coverage and priorities of calls; staffing patterns;

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and other pertinent details that will affect system programming and training.

3.4 INSTALLATION

A. General

1. Execute work in accordance with National, State and local codes, regulations and ordinances.
2. Install work neatly, plumb and square and in a manner consistent with standard industry practice. Carefully protect work from dust, paint and moisture as dictated by site conditions. The Contractor will be fully responsible for protection of his work during the construction phase up until final acceptance by the Owner.
3. Install equipment according to manufacturer's recommendations. Provide any hardware, adaptors, brackets, rack mount kits or other accessories recommended by manufacturer for correct assembly and installation.
4. Secure equipment firmly in place, including receptacles, speakers, equipment racks, system cables, etc.
 - a. All supports, mounts, fasteners, attachments and attachment points shall support their loads with a safety factor of at least 5:1.
 - b. Do not impose the weight of equipment or fixtures on supports provided for other trades or systems.
 - c. Any suspended equipment or associated hardware must be certified by the manufacturer for overhead suspension.
 - d. The public address contractor is responsible for means and methods in the design, fabrication, installation and certification of any supports, mounts, fasteners and attachments.
5. Locate overhead ceiling-mounted loudspeakers as shown on drawings, with minor changes not to exceed 12" in any direction.
 - a. Mount transformers securely to speaker brackets or enclosures using screws. Adjust torsion springs as needed to securely support speaker assembly.
 - b. Speaker back boxes shall be completely filled with fiberglass insulation.
 - c. Seal cone speakers to their enclosures to prevent air passing from one side of the speaker to the other.

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6. Finishes for any exposed work such as plates, racks, panels, speakers, etc. shall be approved by the Architect, Owner and 0050P3B.
 7. Coordinate cover plates with field conditions. Size and install cover plates as necessary to hide joints between back boxes and surrounding wall. Where cover plates are not fitted with connectors, provide grommets in size and quantity required. Do not allow cable to leave or enter boxes without cover plates installed.
 8. Active electronic component equipment shall consist of solid state components, be rated for continuous duty service, comply with the requirements of FCC standards for telephone and data equipment, systems, and service.
 9. Color code all distribution wiring to conform to the PA Industry Standard, EIA/TIA, and this document, whichever is the more stringent. At a minimum, all equipment, cable duct and/or conduit, enclosures, wiring, terminals, and cables shall be clearly and permanently labeled according to and using the provided record drawings, to facilitate installation and maintenance.
 10. Connect the System's primary input AC power to the Facility's Critical Branch of the Emergency AC power distribution system as shown on the plans or if not shown on the plans consult with COR (Contracting Officer Representative) regarding a suitable circuit location prior to bidding.
 11. Product Delivery, Storage and Handling:
 - a. Delivery: Deliver materials to the job site in OEM's original unopened containers, clearly labeled with the OEM's name and equipment catalog numbers, model and serial identification numbers. The COR (Contracting Officer Representative) may inventory the cable, patch panels, and related equipment.
 - b. Storage and Handling: Store and protect equipment in a manner, which will preclude damage as directed by the COR (Contracting Officer Representative).
 12. Where TCOs are installed adjacent to each other, install one outlet for each instrument.
 13. Equipment installed outdoors shall be weatherproof or installed in weatherproof enclosures with hinged doors and locks with two keys.
- B. Equipment Racks:

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1. Fill unused equipment mounting spaces with blank panels or vent panels. Match color to equipment racks.
2. Provide security covers for all devices not requiring routine operator control.
3. Provide vent panels and cooling fans as required for the operation of equipment within the manufacturers specified temperature limits. Provide adequate ventilation space between equipment for cooling. Follow manufacturer's recommendations regarding ventilation space between amplifiers.
4. Provide insulated connections of the electrical raceway to equipment racks.
5. Provide continuous raceway/conduit with no more than 40% fill between wire troughs and equipment racks for all non-plenum-rated cable. Ensure each system is mechanically separated from each other in the wire-way.
6. Ensure a minimum of 36 inches around each cabinet and/or rack to comply with OSHA Safety Standards. Cabinets and/or Racks installed side by side - the 36" rule applies to around the entire assembly

C. Distribution Frames.

1. A new stand-alone self-supporting equipment rack shall be provided, it shall be free standing, ventilated, grounded and capable of supporting all public address equipment and components.
2. The equipment rack shall be connected to the terminal grounding system.

D. Wiring Practice - The public address contractor shall provide public address wiring throughout, the wiring system employed shall be based on manufacturers recommendations.

1. Comply with requirements for raceways and boxes specified in Division 26 Section "Raceway and Boxes for Electrical Systems."
2. Execute all wiring in strict adherence to the National Electrical Code, applicable local building codes and standard industry practices.
3. Wiring shall be classified according to the following low voltage signal types:
4. Where raceway is to be EMT (conduit), wiring of differing classifications shall be run in separate conduit. Where raceway is to be an enclosure (rack, tray, wire trough, utility box) wiring of differing classifications which share the same enclosure shall be

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- mechanically partitioned and separated by at least four (4) inches. Where Wiring of differing classifications must cross, they shall cross perpendicular to one another.
5. Do not splice wiring anywhere along the entire length of the run. Make sure cables are fully insulated and shielded from each other and from the raceway for the entire length of the run.
 6. Do not pull wire through any enclosure where a change of raceway alignment or direction occurs. Do not bend wires to less than radius recommended by manufacturer.
 7. Replace the entire length of the run of any wire or cable that is damaged or abraided during installation. There are no acceptable methods of repairing damaged or abraided wiring.
 8. Use wire pulling lubricants and pulling tensions as recommended by the manufacturer.
 9. Use grommets around cut-outs and knock-outs where conduit or chase nipples are not installed.
 10. Do not use tape-based or glue-based cable anchors.
 11. Ground shields and drain wires to the Facility's signal ground system as indicated by the drawings.
 12. Field wiring entering equipment racks shall be terminated as follows:
 - a. Provide ample service loops at harness break-outs and at plates, panels and equipment. Loops should be sufficient to allow plates, panels and equipment to be removed for service and inspection.
 - b. Line level and speaker level wiring may be terminated inside the equipment rack using specified terminal blocks (see "Products.") Provide 15% spare terminals inside each rack. Microphone level wiring may only be terminated at the equipment served.
 - c. If specified terminal blocks are not designed for rack mounting, utilize $\frac{3}{4}$ " plywood or $\frac{1}{8}$ " thick aluminum plates/blank panels as a mounting surface. Do not mount on the bottom of the rack.
 - d. Employ permanent strain relief for any cable with an outside diameter of 1" or greater.
 13. Use only balanced audio circuits unless noted otherwise
 14. Make all connections as follows:
 - a. Make all connections using rosin-core solder or mechanical connectors appropriate to the application.
 - b. For crimp-type connections, use only tools that are specified by the manufacturer for the application.

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- c. Use only insulated spade lugs on screw terminals. Spade lugs shall be sized to fit the wire gauge. Do not exceed two lugs per terminal.
 - d. Wire nuts, electrical tape or "Scotch Lock" connections are not acceptable for any application.
15. Make all connections as follows:
- a. Make all connections using rosin-core solder or mechanical connectors appropriate to the application.
 - b. For crimp-type connections, use only tools that are specified by the manufacturer for the application.
 - c. Use only insulated spade lugs on screw terminals. Spade lugs shall be sized to fit the wire gauge. Do not exceed two lugs per terminal.
 - d. Wire nuts, electrical tape or "Scotch Lock" connections are not acceptable for any application.
16. Noise filters and surge protectors shall be provided for each equipment interface cabinet, switch equipment cabinet, control console, local, and remote active equipment locations to ensure protection from input primary AC power surges and noise glitches are not induced into low Voltage data circuits.
17. Wires or cables **previously approved** to be installed outside of conduit, cable trays, wireways, cable duct, etc:
- a. Only when specifically authorized as described herein, will wires or cables be identified and approved to be installed outside of conduit. The wire or cable runs shall be UL rated plenum and OEM certified for use in air plenums.
 - b. Wires and cables shall be hidden, protected, fastened and tied at (24 in.) intervals, maximum, as described herein to building structure.
 - c. Closer wire or cable fastening intervals may be required to prevents sagging, maintain clearance above suspended ceilings, remove unsightly wiring and cabling from view and discourage tampering and vandalism. Wire or cable runs, not provided in conduit, that penetrate outside building walls, supporting walls, and two-hour fire barriers shall be sleeved and sealed with an approved fire retardant sealant.
 - d. Wire or cable runs to system components installed in walls (i.e.: volume attenuators, circuit controllers, signal, or data outlets,

- etc.) may, when specifically authorized by the COR (Contracting Officer Representative)) be fished through hollow spaces in walls and shall be certified for use in air plenum areas.
- e. Completely test all of the cables after installation and replace any defective cables.
 - f. Wires or cables that are installed outside of buildings shall be in conduit, secured to solid building structures. If specifically approved, on a case by case basis, to be run outside of conduit, the wires or cables shall be installed, as described herein. The bundled wires or cables must: Be tied at not less than 18 in. intervals to a solid building structure; have ultra violet protection and be totally waterproof (including all connections). The laying of wires or cables directly on roof tops, ladders, drooping down walls, walkways, floors, etc. is not allowed and will not be approved.
- E. Cable Installation - Cabling system shall be installed within conduit system throughout. 14. Serve all cables as follows:
- a. Cover the end of the overall jacket with a 1" (minimum) length of transparent heat-shrink tubing. Cut unused insulated conductors 2" (minimum) past the heat-shrink, fold back over jacket and secure with cable-tie. Cut unused shield/drain wires 2" (minimum) past the Heatshrink and serve as indicated below.
 - b. Cover shield/drain wires with heat-shrink tubing extending back to the overall jacket. Extend tubing ¼" past the end of unused wires, fold back over jacket and secure with cable tie.
 - c. For each solder-type connection, cover the bare wire and solder connection with heat-shrink tubing.
- F. Labeling: Provide labeling in accordance with ANSI/EIA/TIA-606-A. All lettering for PA circuits shall be stenciled using laser printers.
- 1. Cable and Wires (Hereinafter referred to as "Cable"): Cables shall be labeled at both ends in accordance with ANSI/EIA/TIA-606-A. Labels shall be permanent in contrasting colors. Cables shall be identified according to the System "Record Wiring Diagrams."
 - 2. Equipment: System equipment shall be permanently labeled with contrasting plastic laminate or Bakelite material. System equipment shall be labeled on the face of the unit corresponding to its source.

- a. Clearly, consistently, logically and permanently mark switches, connectors, jacks, relays, receptacles and electronic and other equipment.
 - b. Engrave and paint fill all receptacle panels using 1/8" (minimum) high lettering and contrasting paint.
 - c. For rack-mounted equipment, use engraved Lamacoid labels with white 1/8" (minimum) high lettering on black background. Label the front and back of all rack-mounted equipment.
3. Conduit, Cable Duct, and/or Cable Tray: The Contractor shall label all conduit, duct and tray, including utilized GFE, with permanent marking devices or spray painted stenciling a minimum of 10 ft. identifying it as the System. In addition, each enclosure shall be labeled according to this standard.
4. Termination Hardware: The Contractor shall label TCOs and patch panel connections using color coded labels with identifiers in accordance with ANSI/EIA/TIA-606-A and the "Record Wiring Diagrams."
5. Where multiple pieces of equipment reside in the same rack group, clearly and logically label each indicating to which room, channel, receptacle location, etc. they correspond.
6. Permanently label cables at each end, including intra-rack connections. Labels shall be covered by the same, transparent heat-shrink tubing covering the end of the overall jacket. Alternatively, computer generated labels of the type which include a clear protective wrap may be used.
7. Contractor's name shall appear no more than once on each continuous set of racks. The Contractor's name shall not appear on wall plates or portable equipment.
8. Ensure each OEM supplied item of equipment has appropriate UL Labels Marks for the service the equipment is performed permanently attached marked. SYSTEM EQUIPMENT INSTALLED NOT BEARING THESE UL MARKS WILL NOT BE ALLOWED TO BE A PART OF THE SYSTEM. THE CONTRACTOR SHALL BEAR ALL COSTS REQUIRED TO PROVIDE REPLACEMENT EQUIPMENT WITH APPROVED UL MARKS.
- G. Conduit and Signal Ducts: When the Contractor and/or OEM determines additional system conduits and/or signal ducts are required in order to meet the system minimum performance standards outlined herein, the contractor shall provide these items as follows:
 1. Conduit:

- a. The Contractor shall employ the latest installation practices and materials. The Contractor shall provide conduit, junction boxes, connectors, sleeves, weather heads, pitch pockets, and associated sealing materials not specifically identified in this document as GFE. Conduit penetrations of walls, ceilings, floors, interstitial space, fire barriers, etc., shall be sleeved and sealed.
 - b. All cables shall be installed in separate conduit and/or signal ducts (exception from the separate conduit requirement to allow PA cables to be installed in partitioned cable tray with voice cables may be granted in writing by the COR (Contracting Officer Representative) (if requested). Conduits shall be provided in accordance with Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and NEC Articles 517 for Critical Care and 800 for Communications systems, at a minimum.
 - c. When metal, plastic covered, etc., flexible cable protective armor or systems are specifically authorized to be provided for use in the System, their installation guidelines and standards shall be as specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.
 - d. When "interduct" flexible cable protective systems is specifically authorized to be provided for use in the System, it's installation guidelines and standards shall be as the specified herein, Section 27 05 33, RACEWAYS AND BOXES FOR COMMUNICATIONS SYSTEMS, and the NEC.
 - e. Conduit fill (including GFE approved to be used in the system) shall not exceed 40%. Each conduit end shall be equipped with a protective insulator or sleeve to cover the conduit end, connection nut or clamp, to protect the wire or cable during installation and remaining in the conduit. Electrical power conduit shall be installed in accordance with the NEC. AC power conduit shall be run separate from signal conduit.
2. Signal Duct, Cable Duct, or Cable Tray:
- a. The Contractor shall use GFE signal duct, cable duct, and/or cable tray, when identified and approved by the COR (Contracting Officer Representative).
 - b. Approved signal and/or cable duct shall be a minimum size of 4 in. X 4 in. inside diameter with removable tops or sides, as

appropriate. Protective sleeves, guides or barriers are required on all sharp corners, openings, anchors, bolts or screw ends, junction, interface and connection points.

- c. Approved cable tray shall be fully covered, mechanically and physically partitioned for multiple electronic circuit use, and be UL certified and labeled for use with telecommunication circuits and/or systems. The COR (Contracting Officer Representative) shall approve width and height dimensions.
- d. All cable junctions and taps shall be accessible. Provide an 8" X 8" X 4" (minimum) junction box attached to the cable duct or raceway for installation of distribution system passive equipment. Ensure all equipment and tap junctions are accessible

3.5 PROTECTION OF NETWORK DEVICES

Contractor shall protect network devices during unpacking and installation by wearing manufacturer approved electrostatic discharge (ESD) wrist straps tied to chassis ground. The wrist strap shall meet OSHA requirements for prevention of electrical shock, should technician come in contact with high voltage.

3.6 CUTTING, CLEANING AND PATCHING

- A. It shall be the responsibility of the contractor to keep their work area clear of debris and clean area daily at completion of work.
- B. It shall be the responsibility of the contractor to patch and paint any wall or surface that has been disturbed by the execution of this work.
- C. The Contractor shall be responsible for providing any additional cutting, drilling, fitting or patching required that is not indicated as provided by others to complete the Work or to make its parts fit together properly.
- D. The Contractor shall not damage or endanger a portion of the Work or fully or partially completed construction of the Owner or separate contractors by cutting, patching or otherwise altering such construction, or by excavation. The Contractor shall not cut or otherwise alter such construction by the Owner or a separate contractor except with written consent of the Owner and of such separate contractor; such consent shall not be unreasonably withheld. The Contractor shall not unreasonably withhold from the Owner or a separate Contractor the Contractor's consent to cutting or otherwise altering the Work.
- E. Where coring of existing (previously installed) concrete is specified or required, including coring indicated under unit prices, the location

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of such coring shall be clearly identified in the field and the location shall be approved by the Project Manager prior to commencement of coring work.

3.7 FIREPROOFING

- A. Where PA wires, cables and conduit penetrate fire rated walls, floors and ceilings, fireproof the opening.
- B. Provide conduit sleeves (if not already provided by electrical contractor) for cables that penetrate fire rated walls and Telecommunications Rooms floors and ceilings. After the cabling installation is complete, install fire proofing material in and around all conduit sleeves and openings. Install fire proofing material thoroughly and neatly. Seal all floor and ceiling penetrations.
- C. Use only materials and methods that preserve the integrity of the fire stopping system and its rating.
- D. Install fireproofing where low voltage cables are installed in the same manholes with high voltage cables; also cover the low voltage cables with arc proof and fireproof tape.
- E. Use approved fireproofing tape of the same type as used for the high voltage cables, and apply the tape in a single layer, one-half lapped or as recommended by the manufacturer. Install the tape with the coated side towards the cable and extend it not less than one inch into each duct.
- F. Secure the tape in place by a random wrap of glass cloth tape.

3.8 GROUNDING

- A. Ground PA cable shields and equipment to eliminate shock hazard and to minimize ground loops, commonmode returns, noise pickup, cross talk, and other impairments as specified in CFM Division 27, Section 27 05 26 - Grounding and Bonding for Communications Systems.
- B. Facility Signal Ground Terminal: Locate at main room or area signal ground within the room (i.e. head end and telecommunications rooms) or area(s) and indicate each signal ground location on the drawings.
- C. Extend the signal ground to inside each equipment cabinet and/or rack. Ensure each cabinet and/or rack installed item of equipment is connected to the extended signal ground. Isolate the signal ground from power and major equipment grounding systems.
- D. When required, install grounding electrodes as specified in CFM Division 26, Section 26 05 26 -Grounding and Bonding for Electrical Systems.

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- E. Do not use "3rd or 4th" wire internal electrical system conductors for communications signal ground.
- F. Do not connect the signal ground to the building's external lightning protection system.
- G. Do Not "mix grounds" of different systems.
- H. Insure grounds of different systems are installed as to not violate OSHA Safety and NEC installation requirements for protection of personnel.

PART 4 - TESTING / GUARANTY / TRAINING

4.0 SYSTEM LISTING

The PA System is NFPA listed as an "Emergency / Public Safety" Communications system. Where Code Blue signals are transmitted, that listing is elevated to "Life Support/Safety." Therefore, the following testing and guaranty provisions are the minimum to be performed and provided by the contractor and OEM.

4.1 PROOF OF PERFORMANCE TESTING

A. Intermediate Testing:

1. After completion of 25 - 30% the installation of a head end cabinet(s) and equipment, one microphone console, local and remote enunciation stations, two (2) zones, two (2) sub zones prior to any further work, this portion of the system must be pretested, inspected, and certified. Each item of installed equipment shall be checked to ensure appropriate UL Listing and Certification Labels are affixed as required by NFPA -Life Safety Code 101-3.2 (a) & (b) and JCHCO evaluation guidelines, and proper installation practices are followed. The intermediate test shall include a full operational test.
2. All inspections and tests shall be conducted by an OEM-certified contractor representative and witnessed by TVE-0050P3B if there is no local Government Representative that processes OEM and VA approved Credentials to inspect and certify the system. The results of the inspection will be officially recorded by the Government Representative and maintained on file by the COR (Contracting Officer Representative), until completion of the entire project. The results will be compared to the Acceptance Test results. An identical inspection may be conducted between the 65 - 75% of the system construction phase, at the direction of the COR (Contracting Officer Representative).

B. Pretesting:

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1. Upon completing installation of the PA System, the Contractor shall align, balance, and completely pretest the entire system under full operating conditions.
2. Pretesting Procedure:
 - a. During the System Pretest the Contractor shall verify (utilizing approved test equipment) that the System is fully operational and meets all the System performance requirements of this standard.
 - b. The Contractor shall pretest and verify that all PA System functions and specification requirements are met and operational, no unwanted aural effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise, etc. are present. At a minimum, each of the following locations shall be fully pretested:
 - 1) Central Control Cabinets.
 - 2) Local Control Stations.
 - 3) Zone Equipment/Systems.
 - 4) Sub-Zone Equipment/Systems.
 - 5) Remote Control Panels.
 - a) TCR.
 - b) PCR/SCC.
 - c) ECR.
 - 6) All Networked locations.
 - 7) System interface locations (i.e. TELCO, two-way radio, etc.).
 - 8) System trouble reporting.
 - 9) System Electrical Supervision.
 - 10) UPS operation.
 - 11) STRs.
 - 12) NSs
 - 13) TCOs.
3. The Contractor shall provide four (4) copies of the recorded system pretest measurements and the written certification that the System is ready for the formal acceptance test shall be submitted to the COR (Contracting Officer Representative).

C. Acceptance Test:

1. After the PA System has been pretested and the Contractor has submitted the pretest results and certification to the COR (Contracting Officer Representative) then the Contractor shall schedule an acceptance test date and give the COR (Contracting

Officer Representative) 30 day's written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of TVE 0050P3B and an OEM certified representatives. The System shall be tested utilizing the approved test equipment to certify proof of performance and Emergency / Public Safety compliance. The tests shall verify that the total System meets all the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.

2. The acceptance test shall be performed on a "go-no-go" basis. Only those operator adjustments required to show proof of performance shall be allowed. The test shall demonstrate and verify that the installed System does comply with all requirements of this specification under operating conditions. The System shall be rated as either acceptable or unacceptable at the conclusion of the test. Failure of any part of the System that precludes completion of system testing, and which cannot be repaired in four (4) hours, shall be cause for terminating the acceptance test of the System. Repeated failures that result in a cumulative time of eight (8) hours to affect repairs shall cause the entire System to be declared unacceptable. Retesting of the entire System shall be rescheduled at the convenience of the Government.
3. Retesting of the entire System shall be rescheduled at the convenience of the Government and costs borne by the Contractor at the direction of the SRE.

D. Acceptance Test Procedure:

1. Physical and Mechanical Inspection:
 - a. The TVE 0050P3B Representative will tour all areas where the PA system and all sub-systems are completely and properly installed to insure they are operationally ready for proof of performance testing. A system inventory including available spare parts will be taken at this time. Each item of installed equipment shall be checked to ensure appropriate UL certification labels are affixed.
 - b. The System diagrams, record drawings, equipment manuals, TIP Auto CAD Disks, intermediate, and pretest results shall be formally inventoried and reviewed.

- c. Failure of the System to meet the installation requirements of this specification shall be grounds for terminating all testing.

2. Operational Test:

- a. After the Physical and Mechanical Inspection, the system head end equipment shall be checked to verify that it meets all performance requirements outlined herein. A spectrum analyzer and sound level meter may be utilized to accomplish this requirement.
- b. Following the head end equipment test, each speaker (or on-board speaker) shall be inspected to ensure there are no signal distortions such as intermodulation, data noise, popping sounds, erratic system functions, on any function.
- c. The distribution system shall be checked at each interface, junction, and distribution point, first, middle, and last speaker in each leg to verify the PA distribution system meets all system performance standards.
- d. If the RED system is a part of the system, each volume stepper switches shall be checked to insure proper operation of the pillow speaker, the volume stepper and the RED system (if installed).
- e. Additionally, each installed head end equipment, microphone console; amplifier, mixer, distributed speaker/amplifier, monitor speaker, telephone interface, power supply and remote amplifiers shall be checked insuring they meet the requirements of this specification.
- f. Once these tests have been completed, each installed sub-system function shall be tested as a unified, functioning and fully operating system. The typical functions are: "all call," three sub-zoned, minimum of 15 minutes of UPS operation, electrical supervision, trouble panel, corridor speakers and audio paging.
- g. Individual Item Test: The TVE 0050P3B Representative will select individual items of equipment for detailed proof of performance testing until 100% of the System has been tested and found to meet the contents of this specification. Each item shall meet or exceed the minimum requirements of this document.

3. Test Conclusion:

- a. At the conclusion of the Acceptance Test, using the generated punch list (or discrepancy list) the VA and the Contractor shall jointly agree to the results of the test, and reschedule testing

on deficiencies and shortages with the COR (Contracting Officer Representative). Any retesting to comply with these specifications will be done at the Contractor's expense.

- b. If the System is declared unacceptable without conditions, all rescheduled testing expenses will be borne by the Contractor.
- E. Acceptable Test Equipment: The test equipment shall have furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:
 - 1. Spectrum Analyzer.
 - 2. Signal Level Meter.
 - 3. Volt-Ohm Meter.
 - 4. Sound Pressure Level (SPL) Meter.
 - 5. Oscilloscope.
 - 6. Random Noise Generator.
 - 7. Audio Amplifier with External Speaker.

4.2 WARRANTY

- A. Comply with FAR 52.246-21, except that warranty shall be as follows:
- B. Contractor's Responsibility:
 - 1. The Contractor shall warranty that all provided material and equipment will be free from defects, workmanship and will remain so for a period of two (2) years from date of final acceptance of the System by the VA. The Contractor shall provide OEM's equipment warranty documents, to the COR (Contracting Officer Representative) (Contracting Officer Representative) (or Facility Contracting Officer if the Facility has taken possession of the building), that certifies each item of equipment installed conforms to OEM published specifications.
 - 2. The Contractor's maintenance personnel shall have the ability to contact the Contractor and OEM for emergency maintenance and logistic assistance, remote diagnostic testing, and assistance in resolving technical problems at any time. This contact capability shall be provided by the Contractor and OEM at no additional cost to the VA.
 - 3. All Contractor maintenance and supervisor personnel shall be fully qualified by the OEM and must provide two (2) copies of current and

qualified OEM training certificates and OEM certification upon request.

4. N/A - Section has been removed 12-18-20. [REDACTED]

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4.3 TRAINING

- A. Provide thorough training of all biomed engineering and electronic technical staff assigned to those nursing units receiving new networked nurse/patient communications equipment. This training shall be developed and implemented to address two different types of staff. Floor nurses/staff shall receive training from their perspective, and likewise, unit secretaries (or any person whose specific responsibilities include answering patient calls and dispatching staff) shall receive operational training from their perspective. A separate training room will be set up that allows this type of individualized

training utilizing in-service training unit, prior to cut over of the new system.

B. Provide the following minimum training times and durations:

1. **48** hours prior to opening for BME / Electronic Staff (in 8-hour increments) - split evenly over 3 weeks and day and night shifts. Coordinate schedule with Owner.

- - - E N D - - -

SECTION 27 52 23
NURSE CALL AND CODE BLUE SYSTEMS

PART 1 - GENERAL

1.1 SECTION SUMMARY

- A. Work covered by this document includes design, engineering, labor, material and products, equipment warranty and system warranty, training and services for, and incidental to, the complete installation of new and fully operating National Fire Protection Association (NFPA) - Life Safety Code 101.3-2 (a) Labeled and (b) Listed, Emergency Service Nurse-Call and/or Life Safety listed Code Blue Communication System and associated equipment (here-in-after referred to as the System) provided in approved locations indicated on the contract drawings. These items shall be tested and certified capable of receiving, distributing, interconnecting and supporting Nurse-Call and/or Code Blue communications signals generated local and remotely as detailed herein.
- B. Work shall be complete, Occupational Safety and Health Administration (OSHA), National Recognized Testing Laboratory (NRTL - i.e. Underwriters Laboratory [UL]) Listed and Labeled; and VA Central Office (VACO), Telecommunications Voice Engineering (TVE 0050P3B) tested, certified and ready for operation.
- C. The System shall be delivered free of engineering, manufacturing, installation, and functional defects. It shall be designed, engineered and installed for ease of operation, maintenance, and testing.
- D. The term "provide", as used herein, shall be defined as: designed, engineered, furnished, installed, certified, tested, and warranty by the Contractor.
- E. Specification Order of Precedence: In the event of a conflict between the text of this document and the Project's Contract Drawings outlined and/or cited herein; THE TEXT OF THIS DOCUMENT TAKES PRECEDENCE.
HOWEVER, NOTHING IN THIS DOCUMENT WILL SUPERSEDE APPLICABLE EMERGENCY LAWS AND REGULATIONS, SPECIFICALLY NATIONAL AND/OR LOCAL LIFE AND PUBLIC SAFETY CODES. The Local Fire Marshall and/or VA Public Safety Officer are the only authorities that may modify this document's EMERGENCY CODE COMPLIANCE REQUIREMENTS, on a case by case basis, in writing and confirmed by VA's Project Manager (PM), COR (RE) and TVE-0050P3B. The VA PM is the only approving authority for other amendments to this document that may be granted, on a case by case

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basis, in writing with technical concurrences by VA's PM, RE, TVE-0050P3B and identified Facility Project Personnel.

- F. The Original Equipment Manufacturer (OEM) and Contractor shall ensure that all management, sales, engineering and installation personnel have read and understand the requirements of this specification before the system is designed, engineered, delivered and provided. The Contractor shall furnish a written statement stating this requirement as a part of the technical submittal that includes each name and certification, including the OEMs. The Contractor is cautioned to obtain in writing, all approvals for system changes relating to the published contract specifications and drawings, from the PM and/or the RE before proceeding with the change.
- G. The electrical contractor shall provide junction box at each nurse call device (See floor plans for quantity and locations).
- H. The electrical contractor shall route 3/4-inch empty conduit from nurse call device to nurse call panel, refer to floor plan for location. The contractor shall provide pull strings within the empty conduit system.
- I. The conduit system used shall be EMT (Electrical Metallic Tubing).
- J. The nurse call contractor shall pull nurse call cabling from each nurse call device to nurse call panel, (Install cabling system per manufacturers recommendations).
- K. The nurse call contractor shall route nurse call cabling from each nurse call device to nurse call panel, the nurse call contractor shall pull cabling as recommended by manufacturer.
- L. The nurse call contractor shall provide finish cover plates at each nurse call device, refer to floor plan for location and quantity.
- M. The nurse call panel shall be manufactured by: Rauland, Responder 5 system. The nurse call panel shall be for this building will be a stand-alone system.
- N. The electrical contractor shall include in bid number all associated cost of installing a fully functional and operating nurse call system as indicated on floor plans.
- O. The nurse call contractor shall submit shop drawing submittals prior to beginning work, the shop drawing submittals shall be signed by licensed RCDD (Registered Communication Distribution Designer).

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- P. The electrical contractor shall provide 3-inch empty conduit from nurse call panel to building "B4-East", the contractor shall provide pull strings within the empty conduit system.

1.2 RELATED SECTIONS

- A. 01 33 23 - Shop Drawings, Product Data and Samples.
- B. 07 84 00 - Fire stopping.
- C. 26 05 19 - Low - Voltage Electrical Power Conductors and Cables (600 Volts and Below).
- D. 27 05 11 - Requirements for Communications Installations.
- E. 27 05 26 - Grounding and Bonding for Communications Systems.
- F. 27 05 33 - Raceways and Boxes for Communications Systems.
- G. 27 10 00 - CONTROL, COMMUNICATION AND SIGNAL WIRING.
- H. 27 15 00 - TIP Communications Horizontal and Vertical Cabling.

1.3 DEFINITION

- A. Provide: Design, engineer, furnish, install, connect complete, test, certify and warranty.
- B. Work: Materials furnished and completely installed.
- C. Review of contract drawings: A service by the engineer to reduce the possibility of materials being ordered which do not comply with contract documents. The engineer's review shall not relieve the Contractor of responsibility for dimensions or compliance with the contract documents. The reviewer's failure to detect an error does not constitute permission for the Contractor to proceed in error.
- D. Owner: Veteran Administration Medical Center - St. Cloud, Minnesota
- E. Contractor: Systems Contractor; you; successful bidder.

1.4 REFERENCES

- A. The installation shall comply fully with all governing authorities, laws and ordinances, regulations, codes and standards, including, but not limited to:
 - 1. NEC (National Electrical Code)
 - 2. NFPA (National Fire Protection Agency)
 - 3. IEEE (Institute of electrical and Electronic Engineering)
 - 4. State and local codes.
 - 5. Veterans Affairs standards and methods of protocol.

1.5 QUALIFICATIONS

- A. The nurse call contractor shall have had experience with three (3) or more installations of Nurse Call systems of comparable size and

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interfacing complexity with regards to type and design as specified herein. Each of these installations shall have performed satisfactorily for at least one (1) calendar year after final acceptance by the user. Include the names, locations and point of contact for these installations as a part of the submittal.

- B. The nurse call contractor shall submit certified documentation that they have been an authorized distributor and service organization for the manufacturer for a minimum of three (3) years. The nurse call Contractor shall be authorized by the manufacturer to pass thru the manufacturer's warranty of the installed equipment to VA. In addition, the manufacturer and Contractor shall accept complete responsibility for the design, installation, certification, operation, and physical support for the System. This documentation, along with the System Contractor and manufacturers certifications must be provided in writing as part of the Contractor's Technical submittal.
- C. The nurse call contractor Technicians assigned to the System shall be fully trained, qualified, and certified by the manufacturer of the installing system. The nurse call contractor shall provide formal written evidence of current manufacturer certification for the proposed installed nurse call system. This certification must be received by COR (Contracting Officer Representative) prior to beginning construction.
- D. The nurse call contractor shall display all applicable national, state and local licenses.
- E. The nurse call contractor shall submit copy (s) of Certificate of successful completion of manufacturers installation/training school for installing technicians of the System's Nurse Call and/or Code Blue equipment being proposed.

1.6 CODES AND PERMITS

- A. Provide all necessary permits and schedule all inspections as identified in the nurse call contractor's milestone chart, so that the system is proof of performance tested, certified and approved by VA and ready for operation on a date directed by the Owner (Veterans Administration Medical Center).
- B. The contractor is responsible to adhere to all codes described herein and associated contractual, state and local codes.

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1.7 SCHEDULING

- A. After the award of contract, the nurse call contractor shall prepare a detailed schedule (aka milestone chart) using "Microsoft Project" software or equivalent. The nurse call contractor Project Schedule shall indicate detailed activities for the projected life of the project. The schedule shall consist of detailed activities and their restraining relationships. It will also detail manpower usage throughout the project.
- B. It is the responsibility of the nurse call contractor to coordinate all work with the other trades for scheduling, rough-in, and finishing all work specified. The owner (VAMC) will not be liable for any additional costs due to missed dates or poor coordination of the supplying contractor with other trades.

1.8 REVIEW OF CONTRACT DRAWINGS AND EQUIPMENT DATA SUBMITTALS (AKA TECHNICAL SUBMITTALS).

Note: The nurse call contractor is encouraged, but not required, to submit separate technical submittal(s) outlining alternate technical approach(s) to the system requirements stated here-in as long as each alternate technical document(s) is complete, separate, and submitted in precisely the same manner as outlined herein. VA will review and rate each received alternate submittal, which follows this requirement, in exactly the same procedure as outlined herein. Partial, add-on, or addenda type alternates will not be accepted or reviewed.)

- A. Submit at one time within 10 days of contract awarding, drawings and product data on all proposed equipment and system. Check for compliance with contract documents and certify compliance with Contractor's "APPROVED" stamp and signature.
- B. Support all submittals with descriptive materials, i.e., catalog sheets, product data sheets, diagrams, and charts published by the manufacturer. These materials shall show conformance to specification and drawing requirements.
- C. Where multiple products are listed on a single cut-sheet, circle or highlight the one that you propose to use. Provide a complete and thorough equipment list of equipment expected to be installed in the system, with spares, as a part of the submittal. Special Communications (TVE-005OP3B) will not review any submittal that does not have this list.

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- D. Provide four (4) copies to the PM (Project Manager) for technical review. The PM will provide a copy to the offices identified in Paragraph 1.3.C & D, at a minimum for compliance review as described herein where each responsible individual(s) shall respond to the PM within 10 days of receipt of their acceptance or rejection of the submittal(s).
- E. Provide interconnection methods, including but not limited to: Junction boxes, pull-boxes, cable routing, conduit routing, nurse call panel locations, concrete cell-duct system, server equipment and any other additional components or equipment necessary for a complete installation.
- F. nurse call equipment technical literature detailing the electrical and technical characteristics of each item of equipment to be furnished.
- G. Engineering drawings of the nurse call System, showing calculated of expected signal levels at the headend input and output, each input and output distribution point, and signal level at each telecommunications outlet.
- H. Surveys Required as a Part of the Technical Submittal:
 - 1. The nurse call contractor shall provide the following System surveys that depict various system features and capacities required in addition to the on-site survey requirements described herein (**see Specification Paragraph 2.4.3**). Each survey shall be in writing and contain the following information (the formats are suggestions and may be used for the initial Technical Submittal Survey requirements), as a minimum:
 - a. Nurse Call Cable System Design Plan:
 - 1) A manufacturer and nurse call contractor designed functioning Nurse Call System cable plan **to populate the entire TIP empty conduit/pathway distribution systems provided as a part of Specification 27 11 00** shall be provided as a part of the technical proposal. A specific functioning Nurse Call: cable, interfaces, J-boxes and back boxes shall coincide with the total growth items as described herein. It is the nurse call contractor's responsibility to provide the Systems' entire Nurse Call cable and accessory requirements and engineer a functioning Nurse Call distribution system.

1.9 PROJECT RECORD DOCUMENTS (AS BUILTS)

- A. Throughout progress of the Work, maintain an accurate record of changes in Contract Documents. Upon completion of Work, transfer recorded changes to a set of Project Record Documents.
- B. The floorplans shall be marked in pen to include the following:
 - 1. Each device specific locations with UL labels affixed.
 - 2. Conduit locations.
 - 3. Each interface and equipment specific location.
 - 4. Head-end equipment and specific location.
 - 5. Wiring diagram.
 - 6. Labeling and administration documentation.
 - 7. Warranty certificate.
 - 8. System test results.

1.10 WARRANTIES / GUARANTY

- A. The nurse call contractor shall warranty the installation to be free from defect in material and workmanship for a period of two (2) years from the date of acceptance of the project by the owner. The nurse call contractor shall agree to remedy covered defects within four (4) hours of notification of major failures or within twenty-four (24) hours of notification for individual station related problems.
- B. The nurse call contractor shall agree to grantee the system according to the guidelines outlined in Article 4 herein.

1.11 USE OF THE SITE

- A. Use of the site shall be at the GC's (General Contractor) direction.
- B. Nurse call contractor shall coordinate with the GC (General Contractor) for lay-down areas for product storage and administration areas.
- C. Coordinate work with the GC (General Contractor) and their sub-contractors.
- D. Access to buildings wherein the work is performed shall be directed by the Prime Contractor.

1.12 DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, and handle products using means and methods that will prevent damage, deterioration, and loss, including theft.
- B. Store products in original containers.
- C. Coordinate with the GC (General Contractor) for product storage. There may be little or no storage space available on site. Plan to potentially store materials off site.

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- D. Do not install damaged products. Remove damaged products from the site and replaced with new product at no cost to the Owner.

1.13 PROJECT CLOSE-OUT

- A. Prior to final inspection and acceptance of the work, remove all debris, rubbish, waste material, tools, construction equipment, machinery and surplus materials from the project site and thoroughly clean your work area.
- B. Before the project closeout date, the nurse call contractor shall submit:
 - 1. Manufacturers Equipment Warranty Certificates.
 - 2. Evidence of compliance with requirements of governing authorities such as the Low Voltage Certificate of Inspection.
 - 3. Project record documents.
 - 4. Instruction manuals and software that is a part of the system.
 - 5. System Guaranty Certificate.
- C. Nurse call contractor shall submit written notice that:
 - 1. Contract Documents have been reviewed.
 - 2. Project has been inspected for compliance with contract.
 - 3. Work has been completed in accordance with the contract.

PART 2 - PRODUCTS / FUNCTIONAL REQUIREMENTS

2.1 GENERAL REQUIREMENTS FOR EQUIPMENT AND MATERIALS

- A. The nurse call contractor shall furnish and install a complete and fully functional nurse call system as indicated on floor plans.
- B. The nurse call system shall be manufactured by: Rauland, Responder 5 system. The nurse call panel shall be for this building will be a stand-alone system.
- C. The nurse call contractor shall provide switches, hubs, connectors and any additional equipment for a complete and fully functional system. All system components shall be included in the electrical contractors bid number.
- D. The nurse call contractor shall coordinate features and select interface components to form an integrated Nurse Call system. Match components and interconnections between the systems for optimum performance of specified functions.
- E. The nurse call contractor shall provide a nurse call system that is fully functional and capable of system expansion.

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- F. The nurse call contractor shall install nurse call equipment and components which are solid-state components, fully rated for continuous duty unless otherwise indicated. Select equipment for normal operation on input power usually supplied between 110 to 130 VAC, 60 Hz supplied from the Facility's Emergency Electrical Power System.
- G. The nurse call system installation must meet all FCC requirements regarding equipment listing, low radiation and/or interference of RF signal(s). The system shall be designed to prevent direct pickup of signals from within and outside the building structure.
- H. Weather/Water Proof Equipment: Listed and labeled by an OSHA certified NRTL (i.e. UL) for duty outdoors or in damp locations. Refer to floor plans for locations of wet listed devices.

2.2 SYSTEM DESCRIPTION

- A. The nurse call contractor shall provide a complete and fully functional and operable Nurse Call system. In addition, the nurse call contractor shall provide all head-end equipment required for a complete installation.
- B. The nurse call contractor shall continually employ interfacing methods that are approved by the manufacturer and VA.
- C. The Nurse Call contractor shall provide Head-End equipment including but not limited to: Equipment racks, servers, hubs, connectors, switches, UPS and any other additional equipment required for a complete installation. Refer to floor plan for additional information.
- D. The System shall utilize microprocessor components for all signaling and programming circuits and functions. Self-contained or on-board system program memory shall be non-volatile and protected from erasure from power outages for a minimum of 12 hours. The nurse call contractor shall program new nurse call system to adhere to current VA programming standards already in place.
- E. The nurse call contractor shall provide a UPS for the System (including each distribution cabinet/point, CRT and Monitor) to allow normal operation and function (as if there was no AC power failure) in the event of an AC power failure or during input power fluctuations for a minimum of 30 minutes.
- F. The nurse call system shall be connected to the critical branch of the emergency generator system.

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- G. All equipment face plates utilized in the nurse call system shall be stainless steel, anodized aluminum or UL approved cycolac plastic for the areas where provided.
- H. The nurse call contractor shall provide noise filters and surge suppressors for the nurse call head-end equipment being installed. Each piece of equipment shall provide protection to each piece of equipment.
- I. The nurse call contractor shall provide plug-in connectors to connect all equipment, except coaxial cables. Coaxial cable distribution points shall use coaxial cable connections recommended by the cable manufacturer and approved by the system manufacturer.
- J. Audio Level Processing: The control equipment shall consist of audio mixer(s), volume limiter(s) and/or compressor(s), and power amplifier(s) to process, adjust, equalize, isolate, filter, and amplify each audio channel for each sub-zone in the system and distribute them into the System's RF interfacing distribution trunks and amplification circuits. It is acceptable to use identified Telephone System cable pairs designated for Two-Way Radio interface and control use or identified as spare telephone cable pairs by the Facility's Telephone System Contractor. The use of telephone cable to distribute RF signals, carrying system or sub-system AC or DC voltage is not acceptable and will not be approved. Additionally, each control location shall be provided with the equipment required to insure the system can produce its designed audio channel capacity at each speaker identified on the contract drawings. The Contractor shall provide: a spare set of telephone paging modules as recommended by the OEM (as a minimum provide one spare module for each installed module); one spare audio power amplifier, one spare audio mixer, one spare audio volume limiter and/or compressor, and one spare audio automatic gain adjusting device, and minimum RF equipment recommended by the OEM.
- K. Nurse call contractor is responsible for pricing all accessories and miscellaneous equipment required to form a complete and operating system. Unless otherwise noted in this Part, equipment quantities shall be as indicated on the drawings.
- L. System Performance:
 - 1. The nurse call contractor shall provide new nurse call panel as indicated on floor plans. The nurse call contractor shall connect the nurse call panel the existing nurse call system.

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2. The nurse call contractor shall program the new nurse call system to follow and adhere to existing nurse call standards already in place at the VA.

3. The nurse call contractor shall program the new nurse call panel to the satisfaction of the COR (Contracting Officer Representative) satisfaction prior to completion of the project.

2.3 MANUFACTURERS

NOTE: THE NURSE CALL CONTRACTOR SHALL PURCHASE AND INSTALL NURSE CALL SYSTEM MANUFACTURED BY: RAULAND - RESPONDER 5 SERIES SYSTEM.

2.4 PRODUCTS:

A. General.

1. The nurse call contractor is responsible for pricing all accessories and miscellaneous equipment required to form a complete and operating system.

2. The nurse call contractor shall locate the Nurse Call system components and equipment as required for a complete and fully functional nurse call system. The nurse call contractor shall be responsible for providing head-end equipment required for a complete and fully functional system.

3. Head-End Equipment:

a. The nurse call contractor shall provide all required power supplies, communications hubs, network switches, intelligent controllers and other devices necessary to form a complete system. Head-end components may be rack mounted or wall mounted in an enclosed metal enclosure. The head end equipment shall match existing building standards.

b. The nurse call contractor shall provide the head end as indicated on floor plan.

c. The nurse call contractor shall provide the System UPS inside the cabinet or in a separate cabinet adjacent to the head end cabinet that shall maintain a minimum of 30-minute battery back-up to all system components.

4. Call Initiation, Annunciation and Response:

1. Light and Tones:

a Calls may be initiated through:

1) Toilet Pull station

2) Shower Emergency station pull cord

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- 3) Duty Stations.
 - b Once a call is initiated, it must be annunciated at the following locations:
 - 1) The Corridor, Intersectional and Room dome light associated with the initiating device.
 - 2) A local master control station indicating the call location and priority.
 - 3) All calls must be displayed until they are cleared by the nursing staff **ONLY** from the initiating device location.
 2. Voice:
 - a Calls may be initiated through:
 - 1) Toilet Emergency pull cord / push button station.
 - 2) Shower Emergency pull cord station.
 - 3) Duty Station
 - 4) Master Station.
 - a. Once a call is initiated, it must be annunciated at the following locations:
 - 1) The Corridor dome light associated with the initiating device.
 - 2) A master station indicating the call location and priority.
 - b. All calls must be displayed until they are cleared by the nursing staff **ONLY** from the initiating device location.
 3. Provide two-way voice communication between a master station and patient, staff, duty and each of the two (2) remote stations.
 4. Failure of voice intercom portion of system shall not interfere with visual and audible signal systems.
 5. All calls must be displayed on the master station until they are cleared by the nursing staff at **ONLY** the originating station. If multiple calls are received at the master station within a short period of time, they shall be stacked based on priority and wait time. If there are more calls than the master station screen can display at one time (four [4] minimum), the system must provide a simple scrolling feature. The nurse must be able to answer any call in any order at the master station. The nurse must also be able to forward calls to staff members. If a call is not answered within a programmable time period, then the system must forward the call to appropriate back-up staff identified by each shift supervisor in a manner technically approved by VA Headquarters 0050P3B.
- M. System Functional Station:

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1. Nurse Station Master Controller:
 - a. Simple Tone and Light:
 - 1) A visual / aural (tone only) system shall be provided, protected and located at the master nurses station.
 - 2) The visual / aural (tone only) system shall also include a power supply and a visual / aural (tone only) display panel in the respective nurse's station.
 - 3) The Visual Display Panel shall be a digital readout touch screen to visually announce the location of incoming calls placed in the System including room. Identify each calling station with an individual display.
2. Staff:
 - a. Light and Tine Only.
 - b. Voice Communications Enabled.
 - c. Provide one (1) spare station for each twenty (20) stations installed.
3. Duty:
 - a. Light and Tine Only.
 - b. Voice Communications Enabled.
 - c. Provide one (1) spare station for each twenty (20) stations installed.
4. Raceways, Back Boxes and conduit:
 - a. In addition to the Raceways, Equipment Room Fittings provided under Specification Sections 27 15 00 TIP Communication Room Fittings and 27 15 00 - TIP Communications Horizontal and Vertical Cabling, provide the following additional TIP raceway and fittings:
 - b. Each raceway that is open top, shall be: UL certified for telecommunications systems, partitioned with metal partitions in order to comply with NEC Parts 517 & 800 to "mechanically separate telecommunications systems of different service, protect the installed cables from falling out when vertically mounted and allow junction boxes to be attached to the side to interface "drop" type conduit cable feeds.
 - c. Intercommunication System cable infrastructure: EMT or in J-hooks above accessible ceilings, 24 inches on center.

- d. Junction boxes shall be not less than 2-1/2 inches deep and 6 inches wide by 6 inches long.
- e. Flexible metal conduit is prohibited unless specifically approved by 0050P3B.
- f. System Conduit:
 - 1) The PA system is NFPA listed as Emergency / Public Safety Communication System which requires the entire system to be installed in a separate conduit system.
 - 2) The use of centralized mechanically partitioned wireways may be used to augment main distribution conduit on a case by case basis when specifically approved by VA Headquarters (0050P3B).
 - 3) Conduit Sleeves:
 - a) The AE has made a good effort to identify where conduit sleeves through full-height and fire rated walls on the drawings and has instructed the electrician to provide the sleeves as shown on the drawings.
 - b) While the sleeves shown on the drawings will be provided by others, the contractor is responsible for installing conduit sleeves and fire-proofing where necessary. It is often the case, that due to field conditions, the nurse-call cable may have to be installed through an alternate route. Any conduit sleeves required due to field conditions or those omitted by the engineer shall be provided by the cabling contractor.
- g. Device Back Boxes:
 - 1) Furnish to the electrical contractor all back boxes required for the nurse call system.
 - 2) The electrical contractor shall install the back boxes as well as the system conduit. Coordinate the delivery of the back boxes with the construction schedule.
 - 3. UPS: The contractor shall provide UPS system.
 - a. Provide a backup battery or a UPS for the System to allow normal operation and function (as if there was no AC power failure) in the event of an AC power failure or during input power fluctuations for a minimum of 30 minutes.
 - b. As an alternate solution, the telephone system UPS may be utilized to meet this requirement at the headend location, as

long as this function is specifically approved by the Telephone Contractor and the RE.

c. The Nurse Call Contractor shall not make any attachments or connection to the telephone system until specifically directed to do so, in writing, by the RE.

d. Provide UPS for all active system components including but not limited to:

- 1) System Amplifiers.
- 2) Microphone Consoles.
- 3) Telephone Interface Units.
- 4) TER, TR & Headend Equipment Rack(s).

2. System Grounding:

a. The grounding kit shall include all cable and installation hardware required. All radio equipment shall be connected to earth ground via internal building wiring, according to the NEC.

b. This includes, but is not limited to:

- 1) Fiber optic Optic Cable Armor/External Braid
- 2) Coaxial Cable Shields.
- 3) Control Cable Shields.
- 4) Data Cable Shields.
- 5) Equipment Racks.
- 6) Equipment Cabinets.
- 7) Conduits.
- 8) Cable Duct.
- 9) Cable Trays.
- 10) Interdict
- 11) Power Panels.
- 12) Connector Panels.
- 13) Grounding Blocks.

3. Fiber optic Cable: The fiber optic cable kit shall include all fiber optic connectors, cable tying straps, interdict, heat shrink tubing, hangers, clamps, etc. required to accomplish a neat and secure installation.

4. Coaxial Cable: The coaxial cable kit shall include all coaxial connectors, cable tying straps, heat shrink tubing, hangers, clamps, etc., required to accomplish a neat and secure installation.

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5. Wire and Cable: The wire and cable kit shall include all connectors and terminals, audio spade lugs, barrier straps, punch blocks, wire wrap strips, heat shrink tubing, tie wraps, solder, hangers, clamps, labels etc., required to accomplish a neat and orderly installation.
 6. Conduit, Cable Duct, and Cable Tray: The kit shall include all conduit, duct, trays, junction boxes, back boxes, cover plates, feed through nipples, hangers, clamps, other hardware required to accomplish a neat and secure conduit, cable duct, and/or cable tray installation in accordance with the NEC and this document.
 7. Equipment Interface: The equipment kit shall include any item or quantity of equipment, cable, mounting hardware and materials needed to interface the systems with the identified sub-system(s) according to the OEM requirements and this document.
 8. Labels: The labeling kit shall include any item or quantity of labels, tools, stencils, and materials needed to completely and correctly label each subsystem according to the OEM requirements, as-installed drawings, and this document.
 9. Documentation: The documentation kit shall include any item or quantity of items, computer discs, as installed drawings, equipment, maintenance, and operation manuals, and OEM materials needed to completely and correctly provide the system documentation as required by this document and explained herein.
- N. MENTAL HEALTH (aka PSYCHIATRIC) UNIT - when a Mental Health Unit is to be provided as a part of the project, provide each unit as follows:
1. EMERGENCY STATION:
 - a. A push-button emergency station shall be provided in each toilet stall and each shower/bath facility in Mental Health Units. Shower emergency stations shall be installed inside the shower stall at the shower head end. They shall be installed approximately a minimum of 18 inches from the showerhead itself and at a maximum of 72 inches above the finished floor. Each station inside shower and toilet areas shall be equipped with a rubber gasket between the faceplate and wall or be rated by UL as waterproof. The gasket shall cover and water seal the entire back box opening and not extend beyond the sides of the associated faceplate by $\frac{1}{4}$ " MAX. If the wall is tile or other uneven type material the gasket and associated faceplate shall be provided to completely seal the opening and uneven material surface.

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- b. Fasten each emergency station faceplate to the back-boxes with tamperproof screws.
2. SECURITY ROOMS:
- a. Provide Security rooms in a Mental Health Unit with an emergency wall station containing a key activated switch. Provide four (4) emergency pushbutton stations and a four-inch flush mounted ceiling microphone/speaker.
 - b. Mount all equipment with tamperproof screws.
 - c. Activating the switch shall energize each emergency station in the security room.
 - d. Selection of the security room station at the nurse control station shall permit two-way voice communication within the room and nurse control station, through the ceiling microphone/speaker.
 - e. Pressing the push-button on any security room emergency station shall generate emergency visual signals in the corridor dome light and emergency audible and visual signals at the nurse control station.
 - f. Provide six (6) keys for each Mental Health Unit.
3. NURSE CONTROL (aka MASTER) STATION - provide a station as described herein.
- O. BLIND REHABILITATION UNIT- when a Blind Rehabilitation Unit is to be provided as a part of the project, provide each unit as follows with TVE 0050P3B reviewed and approved units designed specifically for service and functions in this type of unit (aka brail, audible and like recognition):
1. EMERGENCY STATION:
- a. A push-button emergency station shall be provided in each toilet stall and each shower/bath facility in Psychiatric Units. Shower emergency stations shall be installed inside the shower stall at the shower head end. They shall be installed approximately a minimum of 18 inches from the showerhead itself and at a maximum of 72 inches above the finished floor. Each station inside shower and toilet areas shall be equipped with a rubber gasket between the faceplate and wall or be rated by UL as waterproof. The gasket shall cover and water seal the entire back box opening and not extend beyond the sides of the associated faceplate by $\frac{1}{4}$ "

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MAX. If the wall is tile or other uneven type material the gasket and associated faceplate shall be provided to completely seal the opening and uneven material surface.

- b. Fasten each emergency station faceplate to the back-boxes with tamperproof screws.
 - c. Pressing the push-button on any emergency station shall generate visual signals in the room & corridor dome light(s) and emergency audible and visual signals at the nurse control station.
2. NURSE CONTROL (aka MASTER) STATION - provide a station as described herein.

PART 3 - EXECUTION

3.1 PROJECT MANAGEMENT

- A. The nurse call contractor shall assign a single project manager to this project who will serve as the point of contact for the Owner, the General Contractor, and the Engineer.
- B. The nurse call contractor shall be proactive in scheduling work at the hospital, specifically the nurse call contractor will initiate and maintain discussion with the general contractor regarding the schedule for ceiling cover up and install cables to meet that schedule.

3.2 COORDINATION WITH OTHER TRADES

- A. The nurse call contractor shall coordinate the cabling requirements with the electrical contractor and other trades.
- B. Before beginning work, the nurse call contractor shall verify the location, quantity, size and access for the following:
 - 1. Isolated ground AC power circuits provided for systems.
 - 2. Primary, emergency and extra auxiliary AC power generator requirements.
 - 3. Junction boxes, wall boxes, wire troughs, conduit stubs and other related infrastructure for the systems.
 - 4. System components installed by others.
 - 5. Overhead supports and rigging hardware installed by others.
- C. Immediately notify the Owner, GC (General Contractor) and Consultant(s) in writing of any discrepancies.

3.3 NEEDS ASSESSMENT

The nurse call contractor shall provide a one-on-one meeting with the particular nursing manager of each unit affected by the installation of the new nurse call system. Review the floor plan drawing, educate the

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nursing manager with the functions of the equipment that is being provided and gather details specific to the individual units; coverage and priorities of calls; staffing patterns; and other pertinent details that will affect system programming and training.

3.4 INSTALLATION

A. General:

1. Execute work in accordance with National, State and local codes, regulations and ordinances.
2. Install work neatly, plumb and square and in a manner consistent with standard industry practice. Carefully protect work from dust, paint and moisture as dictated by site conditions. The Contractor will be fully responsible for protection of his work during the construction phase up until final acceptance by the Owner.
3. Install equipment according to manufacturer's recommendations. Provide any hardware, adaptors, brackets, rack mount kits or other accessories recommended by manufacturer for correct assembly and installation.
4. Secure equipment firmly in place, including receptacles, speakers, equipment racks, system cables, etc.
 - a. All supports, mounts, fasteners, attachments and attachment points shall support their loads with a safety factor of at least 5:1.
 - b. Do not impose the weight of equipment or fixtures on supports provided for other trades or systems.
 - c. Any suspended equipment or associated hardware must be certified by the manufacturer for overhead suspension.
 - d. The nurse call contractor is responsible for means and methods in the design, fabrication, installation and certification of any head end equipment, supports, mounts, fasteners and attachments.
5. Finishes for any exposed work such as plates, racks, panels, speakers, etc. shall be approved by the Architect, Owner and TVE 0050P3B.
6. Coordinate cover plates with field conditions. Size and install cover plates as necessary to hide joints between back boxes and surrounding wall. Where cover plates are not fitted with connectors, provide grommets holes in size and quantity required. Do not allow cable to leave or enter boxes without cover plates installed.

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7. Active electronic component equipment shall consist of solid state components, be rated for continuous duty service, comply with the requirements of FCC standards for telephone and data equipment, systems, and service.
8. Color code all distribution wiring to conform to the Nurse Call Industry and VA Standards. is
9. Connect the System's primary input AC power to the Facility' Critical Branch of the Emergency AC power distribution system as shown on the plans or if not shown on the plans consult with RE regarding a suitable circuit location prior to bidding.
10. Product Delivery, Storage and Handling:
 - a. Delivery: Deliver materials to the job site in manufacturers original unopened containers, clearly labeled with the manufacturers name and equipment catalog numbers, model and serial identification numbers. The RE may inventory the cable, patch panels, and related equipment.
 - b. Storage and Handling: Store and protect equipment in a manner, which will preclude damage as directed by the RE.
- B. Equipment Racks/Cabinets:
 1. The nurse call contractor shall be responsible for providing equipment racks and cabinets as required in order to install a functional working nurse call system.
 2. The nurse call contractor shall provide insulated connections of the electrical raceway to equipment racks.
 3. Provide continuous raceway/conduit with no more than 40% fill between wire troughs and equipment racks/cabinets for all non-plenum-rated cable. Ensure each system is mechanically separated from each other in the wire-way.
 4. Ensure a minimum of 36 inches around each cabinet and/or rack to comply with OSHA Safety Standards. Cabinets and/or Racks installed side by side - the 36" rule applies to around the entire assembly
- C. Wiring Practice - in addition to the MANDATORY infrastructure requirements outlined in VA Construction Specifications 27 10 00 - TIP Structured Communications Cabling, 27 11 00 - TIP Communications Rooms Fittings and 27 15 00 - TIP Horizontal and Vertical Communicators Cabling, the following additional practices shall be adhered too:
 1. All nurse call system cabling shall be within conduit system.

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2. The nurse call contractor shall install nurse call cabling based on manufacturers recommendations.
3. All conduit shall be EMT (Electrical Metallic Tubing).
4. The nurse call and electrical contractor shall use tamper proof screws throughout.
5. The nurse call raceway system shall be run separate and not with any other trades or disciplines.
6. Do not splice wiring anywhere along the entire length of the run. Make sure cables are fully insulated and shielded from each other and from the raceway for the entire length of the run.
7. Do not pull wire through any enclosure where a change of raceway alignment or direction occurs. Do not bend wires to less than radius recommended by manufacturer.
8. Replace the entire length of the run of any wire or cable that is damaged or abraided during installation. There are no acceptable methods of repairing damaged or abraided wiring.
9. Use wire pulling lubricants and pulling tensions as recommended by the manufacturer.
10. Use grommets around cut-out and knock-outs where conduit or chase nipples are not installed. Do not use tape-based or glue-based cable anchors.
11. Ground shields and drain wires to the Facility's signal ground system as indicated by the drawings.
12. Field wiring entering equipment racks shall be terminated as follows:
 - a. Provide manufacturer directed service loops at harness break-outs and at plates, panels and equipment. Loops should be sufficient to allow plates, panels and equipment to be removed for service and inspection.
 - b. Line level and speaker level wiring may be terminated inside the equipment rack using specified terminal blocks (see "Products.") Provide 15% spare terminals inside each rack. Microphone level wiring may only be terminated at the equipment served.
 - c. If specified terminal blocks are not designed for rack mounting, utilize ¾" plywood or 1/8" thick aluminum plates/blank panels as a mounting surface. Do not mount on the bottom of the rack.

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- d. Employ permanent strain relief for any cable with an outside diameter of 1" or greater.
13. Make all connections as follows:
- a. Make all connections using rosin-core solder or mechanical connectors appropriate to the application.
 - b. For crimp-type connections, use only tools that are specified by the manufacturer for the application.
 - c. Use only insulated spade lugs on screw terminals. Spade lugs shall be sized to fit the wire gauge. Do not exceed two lugs per terminal.
 - d. Wire nuts, electrical tape or "Scotch Lock" connections are not acceptable for any application.
14. Noise filters and surge protectors shall be provided for each equipment interface cabinet, switch equipment cabinet, control console, local, and remote active equipment locations to ensure protection from input primary AC power surges and noise glitches are not induced into low Voltage data circuits.
15. Wires or cables **previously approved** to be installed outside of conduit, cable trays, wire-ways, cable duct, etc:
- a. Only when specifically authorized as described herein, will wires or cables be identified and approved to be installed outside of conduit. The wire or cable runs shall be UL rated plenum and OEM certified for use in air plenums.
 - b. Wires and cables shall be hidden, protected, fastened and tied at 24 in. intervals, maximum, as described herein to building structure.
 - c. Closer wire or cable fastening intervals may be required to prevent sagging, maintain clearance above suspended ceilings, remove unsightly wiring and cabling from view and discourage tampering and vandalism. Wire or cable runs, not provided in conduit, that penetrate outside building walls, supporting walls, and two-hour fire barriers shall be sleeved and sealed with an approved fire-retardant sealant.
 - d. Wire or cable runs to system components installed in walls (i.e.: volume attenuators, circuit controllers, signal, or data outlets, etc.) may, when specifically authorized by the RE, be fished

through hollow spaces in walls and shall be certified for use in air plenum areas.

- e. Completely test all of the cables after installation and replace any defective cables.
- f. Wires or cables that are installed outside of buildings shall be in conduit, secured to solid building structures. If specifically approved, on a case by case basis, to be run outside of conduit, the wires or cables shall be installed, as described herein. The bundled wires or cables must: Be tied at not less than 18 in. intervals to a solid building structure; have ultra violet protection and be totally waterproof (including all connections). The laying of wires or cables directly on roof tops, ladders, drooping down walls, walkways, floors, etc. is not allowed and will not be approved.

D. Cable Installation - Cable Installation - In addition to the **MANDATORY** infrastructure requirements outlined in VA Construction Specifications 27 10 00 - Structured TIP Communications Cabling, 27 11 00 - TIP Communications Rooms and Fittings and 27 15 00 - TIP Communications Horizontal and Vertical Cabling and the following additional practices shall be adhered too:

- 1. The nurse call cabling shall be routed in conduit only.
- 2. The electrical contractor shall install conduit in parallel runs.
- 3. The electrical contractor shall support conduit system based on requirements on NEC (National Electrical Code).
- 4. The nurse call contractor shall terminate ends of nurse call cabling system per manufacturers recommendations.
- 5. The nurse call contractor shall provide proper temporary protection of cable after pulling is complete before final dressing and terminations are complete. Do not leave cable lying on floor. Bundle and tie wrap up off of the floor until you are ready to terminate.
- 6. The nurse call contractor shall terminate all conductors; no cable shall contain unterminated elements. Make terminations only at outlets and terminals.
- 7. The nurse call contractor shall make all splices, Taps, and Terminations: Arrange on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures. Cables may not be spliced.

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8. The nurse call contractor shall bundle, lace, and train conductors to terminal points without exceeding manufacturers limitations on bending radii. Install lacing bars and distribution spools as required.

9. Cable shall not be run through structural members or be in contact with pipes, ducts, or other potentially damaging items.

3.5 PROTECTION OF NETWORK DEVICES

- A. The nurse call contractor shall protect network devices during unpacking and installation by wearing manufacturer approved electrostatic discharge (ESD) wrist straps tied to chassis ground. The wrist strap shall meet OSHA requirements for prevention of electrical shock, should technician come in contact with high voltage.

3.6 CUTTING, CLEANING AND PATCHING

- A. It shall be the responsibility of the nurse call contractor to keep their work area clear of debris and clean area daily at completion of work.
- B. It shall be the responsibility of the nurse call contractor to patch and paint any wall or surface that has been disturbed by the execution of this work.
- C. The nurse call contractor shall be responsible for providing any additional cutting, drilling, fitting or patching required that is not indicated as provided by others to complete the Work or to make its parts fit together properly.
- D. The nurse call contractor shall not damage or endanger a portion of the Work or fully or partially completed construction of the Owner or separate contractors by cutting, patching or otherwise altering such construction, or by excavation. The Contractor shall not cut or otherwise alter such construction by the Owner or a separate contractor except with written consent of the Owner and of such separate contractor; such consent shall not be unreasonably withheld. The Contractor shall not unreasonably withhold from the Owner or a separate Contractor the Contractor's consent to cutting or otherwise altering the Work.

3.7 FIREPROOFING

- A. Where nurse call contractor shall Install conduits and penetrates in a neat and workmanship manner and provide fire stopping as required.

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- B. Provide conduit sleeves (if not already provided by electrical contractor) for cables that penetrate fire rated walls and Telecommunications Rooms floors and ceilings. After the cabling installation is complete, install fire proofing material in and around all conduit sleeves and openings. Install fire proofing material thoroughly and neatly. Seal all floor and ceiling penetrations.
- C. Use only materials and methods that preserve the integrity of the fire stopping system and its rating.
- D. Install fireproofing where low voltage cables are installed in the same manholes with high voltage cables; also cover the low voltage cables with arc proof and fireproof tape.
- E. Use approved fireproofing tape of the same type as used for the high voltage cables, and apply the tape in a single layer, one-half lapped or as recommended by the manufacturer. Install the tape with the coated side towards the cable and extend it not less than one inch into each duct.
- F. Secure the tape in place by a random wrap of glass cloth tape.

3.8 GROUNDING

- A. The electrical contractor shall ground all head-end equipment associated with the nurse call system located in the IDF room.
- B. The electrical contractor shall ground all terminations and associated equipment at IDF room location.
- C. The electrical contractor shall ground AC power at the main IDF room location.
- D. The electrical contractor shall install grounding electrodes as specified in CFM Division 26, Section 26 05 26 -Grounding and Bonding for Electrical Systems.
- E. Do not use "3rd or 4th" wire internal electrical system conductors for communications signal ground.
- F. Do not connect the signal ground to the building's external lightning protection system.
- G. Do Not "mix grounds" of different systems.
- H. Insure grounds of different systems are installed as to not violate OSHA Safety and NEC installation requirements for protection of personnel.

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PART 4 - TESTING / GUARANTY / TRAINING

4.1 PROOF OF PERFORMANCE TESTING

A. Intermediate Testing:

1. The nurse call contractor after completion of 30% to 40% of the head-end equipment shall have third party inspect work performed and equipment installed. The work shall be toughly inspected and must meet the approval of third party and the COR (Contracting Officer Representative).
2. All inspections and tests shall be conducted by an manufacturers certified contractor representative and witnessed by COR (Contracting Officer Representative).

B. Pretesting:

1. Upon completing installation of the Nurse Call system the nurse call contractor shall align, balance, and completely pretest the entire nurse call system under full operating conditions.
2. Pretesting Procedure:
 - a. During the System Pretest the nurse call contractor shall verify (utilizing approved test equipment) that the System is fully operational and meets all the System performance requirements of this standard.
 - b. The nurse call contractor shall pretest and verify that all System functions and specification requirements are met and operational, no unwanted aural effects, such as signal distortion, noise pulses, glitches, audio hum, poling noise, etc. are present. At a minimum, each of the following locations shall be fully pretested:
 - 1) Nurse master station.
 - 2) All nurse call stations, Master Stations (Located at nurse station)
 - a) Toilets Pull stations
 - b) Emergency Pull stations)
 - c) Duty Stations
 - 3) Dome Lights.
 - a) Corridors
 - 4) UPS Operation.
3. The nurse call contractor shall provide four (4) copies of the recorded system pretest measurements and the written certification

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that the System is ready for the formal acceptance test shall be submitted to the RE.

C. Acceptance Test:

1. After the Nurse Call system has been pretested and the nurse call contractor has submitted the pretest results and certification to the nurse call system, then the nurse call contractor shall schedule an acceptance test date and give the RE 15 working days written notice prior to the date the acceptance test is expected to begin. The System shall be tested in the presence of a TVE 0050P3B and manufacturer certified representatives. The System shall be tested utilizing the approved test equipment to certify proof of performance and Life Safety / Critical Service compliance. The tests shall verify that the total System meets all the requirements of this specification. The notification of the acceptance test shall include the expected length (in time) of the test.
2. The acceptance test shall be performed on a "go-no-go" basis. Only those operator adjustments required to show proof of performance shall be allowed. The test shall demonstrate and verify that the installed System does comply with all requirements of this specification under operating conditions. The System shall be rated as either acceptable or unacceptable at the conclusion of the test. Failure of any part of the System that precludes completion of system testing, and which cannot be repaired in four (4) hours, shall be cause for terminating the acceptance test of the System. Repeated failures that result in a cumulative time of eight (8) hours to affect repairs shall cause the entire System to be declared unacceptable.
3. Retesting of the entire System shall be rescheduled at the convenience of the Government and costs borne by the Contractor at the direction of the SRE.

D. Acceptance Test Procedure:

1. Physical and Mechanical Inspection:
 - a. The TVE 0050P3B Representative will tour all major areas where the Nurse Call and/or Code Blue System and all sub-systems are completely and properly installed to insure they are operationally ready for proof of performance testing. A system inventory including available spare parts will be taken at this

time. Each item of installed equipment shall be checked to ensure appropriate UL certification labels are affixed.

- b. The System diagrams, record drawings, equipment manuals, TIP Auto CAD Disks, intermediate, and pretest results shall be formally inventoried and reviewed.
- c. Failure of the System to meet the installation requirements of this specification shall be grounds for terminating all testing.

2. Operational Test:

- a. After the Physical and Mechanical Inspection, the central terminating and nurse call master control equipment shall be checked to verify that it meets all performance requirements outlined herein. A spectrum analyzer and sound level meter may be utilized to accomplish this requirement.
- b. Following the central equipment test, a pillow speaker (or on-board speaker) shall be connected to the central terminating and nurse call master control equipment's output tap to ensure there are no signal distortions such as intermodulation, data noise, popping sounds, erratic system functions, on any function.
- c. The distribution system shall be checked at each interface, junction, and distribution point, first, middle, and last intersectional, room, and bed dome light in each leg to verify that the nurse call distribution system meets all system performance standards.
- d. Each MATV outlet that is controlled by a nurse call pillow speaker shall be functionally tested at the same time utilizing the Contractor's approved hospital grade HDTV receiver and TV remote control cable.
- e. The RED system and volume stepper switches shall be checked to insure proper operation of the pillow speaker, the volume stepper and the RED system (if installed).
- f. Additionally, each installed emergency, patient, staff, duty, panic station, intersectional, room, and bed dome light, power supply, code one, and remote annunciator panels shall be checked insuring they meet the requirements of this specification.
- g. Once these tests have been completed, each installed sub-system function shall be tested as a unified, functioning and fully operating system. The typical functions are: nurse follower,

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three levels of emergency signaling (i.e. flashing red emergency, flashing white patient emergency, flashing white or combination lights for staff emergency, separate flashing code blue), minimum of 10 minutes of UPS operation, memory saving, minimum of ten station audio paging, canceling emergency calls at each originating station only, and storage and prioritizing of calls.

- h. Individual Item Test: The TVE 0050P3B Representative will select individual items of equipment for detailed proof of performance testing until 100% of the System has been tested and found to meet the contents of this specification. Each item shall meet or exceed the minimum requirements of this document.

3. Test Conclusion:

- a. At the conclusion of the Acceptance Test, using the generated punch list (or discrepancy list) the VA and the Contractor shall jointly agree to the results of the test, and reschedule testing on deficiencies and shortages with the RE. Any retesting to comply with these specifications will be done at the Contractor's expense.
- b. If the System is declared unacceptable without conditions, all rescheduled testing expenses will be borne by the Contractor.

E. Acceptable Test Equipment: The test equipment shall have furnished by the Contractor shall have a calibration tag of an acceptable calibration service dated not more than 12 months prior to the test. As part of the submittal, a test equipment list shall be furnished that includes the make and model number of the following type of equipment as a minimum:

1. Spectrum Analyzer.
2. Signal Level Meter.
3. Volt-Ohm Meter.
4. Sound Pressure Level (SPL) Meter.
5. Oscilloscope.
6. Pillow Speaker Test Set (Pillow Speaker with appropriate load and cross connections in lieu of the set is acceptable).
7. Patient Push Button Cord Test Set.
8. Patient Bed with connecting multiple conductor cord.

4.2 WARRANTY

- A. Comply with FAR 52.246-21, except that warranty shall be as follows:

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B. Contractor's Responsibility:

1. The nurse call contractor shall warranty that all provided material and equipment will be free from defects, workmanship and will remain so for a period of one year from date of final acceptance of the System by the VA. The nurse call contractor shall provide manufacturers equipment warranty documents, to the RE (or Facility Contracting Officer if the Facility has taken possession of the building), that certifies each item of equipment installed conforms to OEM published specifications.
2. The Contractor's maintenance personnel shall have the ability to contact the nurse call contractor and manufacturer for emergency maintenance and logistic assistance, remote diagnostic testing, and assistance in resolving technical problems at any time. This contact capability shall be provided by the Contractor and OEM at no additional cost to the VA.
3. All Contractor maintenance and supervisor personnel shall be fully qualified by the manufacturer and must provide two (2) copies of current and qualified manufacturer training certificates and OEM certification upon request.

4.3 TRAINING

- A. Provide thorough training of all nursing staff assigned to those nursing units receiving new networked nurse/patient communications equipment. This training shall be developed and implemented to address two different types of staff. Floor nurses/staff shall receive training from their perspective, and likewise, unit secretaries (or any person whose specific responsibilities include answering patient calls and dispatching staff) shall receive operational training from their perspective. A separate training room will be set up that allows this type of individualized training utilizing in-service training unit, prior to cut over of the new system.

--END--

SECTION 28 05 00
COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section, Common Work Results for Electronic Safety and Security (ESS), applies to all sections of Division 28.
- B. The low voltage security contractor shall provide a fully functional electronic safety and security system including: server racks, servers, hubs, switching equipment, connectors and uninterruptable power supply with the new IDF room location (See floor plan for location. The low voltage security contractor shall provide all necessary equipment for a fully functional system.
- C. The electrical contractor shall provide pull strings within the empty conduit system at each security device location. (See floor plan for quantity and locations).
- D. The low voltage security contractor shall be responsible for programming the various system panels and components to the satisfaction of the VA.
- E. The electrical contractor shall provide junction box and conduit system at each security device and route 3/4-inch empty conduit to new IDF room location (See floor plans for location).
- F. The low voltage contractor shall pull wire from device location to new IDF room location (See floor plans for location).
- G. System panels and associated hardware shall be provided by low voltage security contractor.
- H. The low voltage security contractor shall provide security cabling from IDF room No. 0216 to building No. 108 main IDF room.
- I. The low voltage security contractor shall be responsible for selecting and providing all components and equipment necessary for a complete installation.
- J. The electrical contractor shall include in his bid the entire associated cost of installing the systems components devices, panels, hardware, programming and all associated cost within division 28.

1.2 RELATED WORK

- A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.

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- B. Section 07 84 00 - FIRESTOPPING. Requirements for fire stopping application and use.
- C. Section 26 05 11 - REQUIREMENTS FOR ELECTRICAL INSTALLATIONS. Requirements for connection of high voltage.
- D. Section 26 05 19 - LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Requirements for power cables.
- E. Section 26 05 33 - RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Requirements for infrastructure.
- F. Section 26 05 41 - UNDERGROUND ELECTRICAL CONSTRUCTION. Requirements for underground installation of wiring.
- G. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.
- H. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for grounding of equipment.
- I. Section 28 05 28.33 - CONDUITS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for infrastructure.
- J. Section 28 08 00 - COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS. Requirements for Commissioning.
- K. Section 28 13 00 - PHYSICAL ACCESS CONTROL SYSTEMS (PACS). For physical access control integration.

1.3 QUALITY ASSURANCE

- A. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- B. Product Qualification:
 - 1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
 - 2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- C. Contractor Qualification:
 - 1. The Contractor or security sub-contractor shall be a licensed security Contractor with a minimum of five (5) years' experience installing and servicing systems of similar scope and complexity. The Contractor shall be an authorized regional representative of the

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- Security Management System's (PACS) manufacturer. The Contractor shall provide four (4) current references from clients with systems of similar scope and complexity which became operational in the past three (3) years. At least three (3) of the references shall be utilizing the same system components, in a similar configuration as the proposed system. The references must include a current point of contact, company or agency name, address, telephone number, complete system description, date of completion, and approximate cost of the project. The owner reserves the option to visit the reference sites, with the site owner's permission and representative, to verify the quality of installation and the references' level of satisfaction with the system. The Contractor shall provide copies of system manufacturer certification for all technicians. The Contractor shall only utilize factory-trained technicians to install, program, and service the PACS. The Contractor shall only utilize factory-trained technicians to install, terminate and service controller/field panels and reader modules. The technicians shall have a minimum of five (5) continuous years of technical experience in electronic security systems. The Contractor shall have a local service facility. The facility shall be located within [60] miles of the project site. The local facility shall include sufficient spare parts inventory to support the service requirements associated with this contract. The facility shall also include appropriate diagnostic equipment to perform diagnostic procedures. The Contracting Officer Representative reserves the option of surveying the company's facility to verify the service inventory and presence of a local service organization.
2. The Contractor shall provide proof project superintendent with BICSI Certified Commercial Installer Level 2, or Technician to provide oversight of the project.
 3. Cable installer must have on staff a Registered Communication Distribution Designer (RCDD) certified by Building Industry Consulting Service International. The staff member shall provide consistent oversight of the project cabling throughout design, layout, installation, termination and testing.
- D. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render

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satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all equipment and material before delivery to the job site. Delivery, storage or installation of equipment or material which has not had prior approval will not be permitted at the job site.
- C. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
 - 1. Mark the submittals, "SUBMITTED UNDER SECTION_____".
 - 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 - 3. Submit each section separately.
- D. The submittals shall include the following:
 - 1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, pictures, nameplate data and test reports as required.
 - 2. Submittals are required for all equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion,) associated with equipment or piping so that the proposed installation can be properly reviewed.
 - 3. Parts list which shall include those replacement parts recommended by the equipment manufacturer, quantity of parts, current price and availability of each part.
- E. Submitted drawings shall be signed by licensed RCDD (Registered Communications Distribution Designer).

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below (including amendments, addenda, revisions, supplement, and errata) form a part of this specification to

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the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI) International Code Council (ICC):

A117.1.....Standard on Accessible and Usable Buildings and Facilities

C. American National Standards Institute (ANSI) Security Industry Association (SIA):

AC-03.....Access Control: Access Control Guideline Dye Sublimation Printing Practices for PVC Access Control Cards

CP-01-00.....Control Panel Standard-Features for False Alarm Reduction

PIR-01-00.....Passive Infrared Motion Detector Standard - Features for Enhancing False Alarm Immunity

TVAC-01.....CCTV to Access Control Standard - Message Set for System Integration

D. American National Standards Institute (ANSI)/Electronic Industries Alliance (EIA):

330-09.....Electrical Performance Standards for CCTV Cameras

375A-76.....Electrical Performance Standards for CCTV Monitors

E. American National Standards Institute (ANSI):

ANSI S3.2-99.....Method for measuring the Intelligibility of Speech over Communications Systems

F. American Society for Testing and Materials (ASTM)

B1-07.....Standard Specification for Hard-Drawn Copper Wire

B3-07.....Standard Specification for Soft or Annealed Copper Wire

B8-04.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

C1238-97 (R03).....Standard Guide for Installation of Walk-Through Metal Detectors

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- D2301-04.....Standard Specification for Vinyl Chloride
Plastic Pressure Sensitive Electrical
Insulating Tape
- G. Department of Veterans Affairs:
VHA National CAD Standard Application Guide, 2006
VA BIM Guide, V1.0 10
- H. Institute of Electrical and Electronics Engineers (IEEE):
81-1983.....IEEE Guide for Measuring Earth Resistivity,
Ground Impedance, and Earth Surface Potentials
of a Ground System
802.3af-08.....Power over Ethernet Standard
802.3at-09Power over Ethernet (PoE) Plus Standard
C2-07.....National Electrical Safety Code
C62.41-02.....IEEE Recommended Practice on Surge Voltages in
Low-Voltage AC Power Circuits
C95.1-05.....Standards for Safety Levels with Respect to
Human Exposure in Radio Frequency
Electromagnetic Fields
- I. National Electrical Manufacturers Association (NEMA):
250-08.....Enclosures for Electrical Equipment (1000 Volts
Maximum)
TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and
Tubing
FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies
for Conduit, Electrical Metallic Tubing and
Cable
- J. National Fire Protection Association (NFPA):
70-11..... National Electrical Code (NEC)
731-08.....Standards for the Installation of Electric
Premises Security Systems
99-2005.....Health Care Facilities
- K. National Institute of Justice (NIJ)
0601.02-03.....Standards for Walk-Through Metal Detectors for
use in Weapons Detection
0602.02-03.....Hand-Held Metal Detectors for Use in Concealed
Weapon and Contraband Detection

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1.6 WIRING SYSTEM:

- A. The wiring system shall be based on manufacturers recommendations of the system provided.

1.7 CONDUIT SYSTEM:

- A. Conduit system shall be 3/4 inch (Minimum).
- B. Conduit system shall be EMT (Electrical Metallic Tubing).
- C. The electrical contractor shall provide pull strings within the empty conduit system.
- D. Where installed outdoors conduit system shall be Rigid Steel or Rigid Aluminum.

1.8 DELIVERY, STORAGE, & HANDLING

- A. Equipment and materials shall be protected during shipment and storage against physical damage, dirt, moisture, cold and rain:
 - 1. During installation, materials shall be protected in a dry, environment free from elements.
 - 2. Damaged materials shall be, returned to source for replacement.

PART 2 - PRODUCTS

2.1 WIRING AND MATERIALS

- A. All wiring and associated materials within the installation described in this specification shall be UL rated.
- B. Wiring system shall be in accordance with manufacturers recommendations.
- C. The wiring system shall be new, re-used wiring shall not be allowed.

2.2 EQUIPMENT ITEMS

- A. The security access detection system shall be manufactured by: Adeemco receiver 685.
- B. The physical access control system shall be manufactured by: UTC, model No. M2000 controller, 4/2 door with Wiegand WIU-4 for each door controller.

2.3 WIRES AND CABLES:

- 1. Shall meet or exceed the manufactures recommendation for power and signals as listed by the manufacturer.
- 2. Shall be carried in an enclosed conduit system, utilizing electromagnetic tubing (EMT) to include the equivalent in flexible metal, rigid galvanized steel (RGS) to include the equivalent of liquid tight, polyvinylchloride (PVC) schedule 40 or 80.
- 3. All conduits will be sized and installed per the NEC. All security system signal and power cables that traverse or originate in a high security office space will contained in either EMT or RGS conduit.

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4. All conduit, pull boxes, and junction boxes shall be marked with colored permanent tape or paint that will allow it to be distinguished from all other infrastructure conduit.
5. Conduit fills shall not exceed 50 percent unless otherwise documented.
6. A pull string shall be pulled along and provided with signal and power cables to assist in future installations (By electrical contractor).
7. At all locations where there is a wall penetration or core drilling is conducted to allow for conduit to be installed, fire stopping materials shall be applied to that area.
8. High voltage and signal cables shall not share the same conduit and shall be kept separate up to the point of connection. High voltage for the security subsystems shall be any cable or sets of cables carrying 30 VDC/VAC or higher.

PART 3 - INSTALLATION:

3.1 COMMON REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATION

- A. Comply with NES (National Electrical Code).
- B. Shall be performed in a neat and workmanlike manner.
- C. Any deficiencies in the installation the contractor shall inform the COR (Contracting Officer Representative immediately).

3.2 FIRESTOPPING

- A. Apply fire stopping to penetrations of fire-rated floor and wall assemblies for electronic safety and security installations to restore original fire-resistance rating of assembly. Fire stopping materials and installation requirements are specified in Division 07 Section 07 84 00 "Fire stopping."

3.3 TESTING OF SYSTEM:

- A. The low voltage contractor shall visually inspect all wiring at each termination to ensure it is free from abrasions.
- B. The low voltage contractor shall perform resistance continuity test on all wiring being installed to ensure wiring system contains no abrasions or short circuits within the system.

- - END - -

SECTION 28 05 13
CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the finishing, installation, connection, testing and certification the conductors and cables required for a fully functional for electronic safety and security (ESS) system.

1.2 RELATED WORK

- A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.
- B. Section 07 84 00 - FIRESTOPPING. Requirements for firestopping application and use.
- C. Section 28 05 00 - COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. Requirements for general requirements that are common to more than one section in Division 28.
- D. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- E. Section 28 05 28.33 - CONDUITS AND BOXES FOR ELECTRONIC SECURITY AND SAFETY. Requirements for infrastructure.
- F. Section 28 08 00 - COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS. Requirements for commissioning.

1.3 DEFINITIONS

- A. BICSI: Building Industry Consulting Service International.
- B. EMI: Electromagnetic interference.
- C. IDC: Insulation displacement connector.
- D. Ladder Cable Tray: A fabricated structure consisting of two longitudinal side rails connected by individual transverse members (rungs).
- E. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control and signaling power-limited circuits.
- F. Open Cabling: Passing telecommunications cabling through open space (e.g., between the studs of a wall cavity).
- G. RCDD: Registered Communications Distribution Designer.
- H. Solid-Bottom or Non-ventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal side rails, and a bottom without ventilation openings.

CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY

I. Trough or Ventilated Cable Tray: A fabricated structure consisting of integral or separate longitudinal rails and a bottom having openings sufficient for the passage of air and using 75 percent or less of the plan area of the surface to support cables.

J. UTP: Unshielded twisted pair.

1.4 QUALITY ASSURANCE

A. See section 28 05 00, Paragraph 1.4.

1.5 SUBMITTALS

A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:

1. Manufacturer's Literature and Data: Showing each cable type and rating.
2. Certificates: Two weeks prior to final inspection, deliver to the Contracting Officer Representative four copies of the certification that the material is in accordance with the drawings and specifications and diagrams for cable management system.
3. Shop Drawings: Cable tray layout, showing cable tray route to scale, with relationship between the tray and adjacent structural, electrical, and mechanical elements. Include the following:
 - a. Vertical and horizontal offsets and transitions.
 - b. Clearances for access above and to side of cable trays.
 - c. Vertical elevation of cable trays above the floor or bottom of ceiling structure.
 - d. Load calculations to show dead and live loads as not exceeding manufacturer's rating for tray and its support elements.
 - e. System labeling schedules, including electronic copy of labeling schedules that are part of the cable and asset identification system of the software specified in Parts 2 and 3.
4. Wiring Diagrams. Show typical wiring schematics including the following:
 - a. Workstation outlets, jacks, and jack assemblies.
 - b. Patch cords.
 - c. Patch panels.
5. Cable Administration Drawings: As specified in Part 3 "Identification" Article.
6. Project planning documents as specified in Part 3.

CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY

7. Maintenance Data: For wire and cable to include in maintenance manuals.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by the basic designation only.
- B. American Society of Testing Material (ASTM):
D2301-04.....Standard Specification for Vinyl Chloride
Plastic Pressure Sensitive Electrical
Insulating Tape
- C. Federal Specifications (Fed. Spec.):
A-A-59544-08.....Cable and Wire, Electrical (Power, Fixed
Installation)
- D. National Fire Protection Association (NFPA):
70-11.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
44-05.....Thermoset-Insulated Wires and Cables
83-08.....Thermoplastic-Insulated Wires and Cables
467-07.....Electrical Grounding and Bonding Equipment
486A-03.....Wire Connectors and Soldering Lugs for Use with
Copper Conductors
486C-04.....Splicing Wire Connectors
486D-05.....Insulated Wire Connector Systems for
Underground Use or in Damp or Wet Locations
486E-00.....Equipment Wiring Terminals for Use with
Aluminum and/or Copper Conductors
493-07.....Thermoplastic-Insulated Underground Feeder and
Branch Circuit Cable
514B-04.....Fittings for Cable and Conduit
1479-03.....Fire Tests of Through-Penetration Fire Stops//

1.7 DELIVERY, STORAGE, AND HANDLING

1. The wiring and cable shall be kept in a dry environment with HVAC and humidity control within space and free from any moisture or rodents.
2. The low voltage contractor shall visually inspect the wiring system prior to installing.

CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY

3. All wiring being installed shall be new, the contractor shall not reuse existing wiring.

PART 2 - PRODUCTS

2.1 GENERAL

- A. General: All cabling locations shall be in conduit systems as outlined in Division 28 unless a waiver is granted in writing or an exception is noted on the construction drawings.
- B. Support of Open Cabling: NRTL labeled for support of [Category 6E] cabling, designed to prevent degradation of cable performance and pinch points that could damage cable.
 1. Support brackets with cable tie slots for fastening cable ties to brackets.
 2. Lacing bars, spools, J-hooks, and D-rings.
 3. Straps and other devices.
- C. Cable Trays:
 1. Cable Tray Materials: Shall be aluminum with ladders 12 inches on Center refer to drawings for further information.
- D. Conduit and Boxes: Comply with requirements in Division 28 Section "Conduits and Back-boxes for Electrical Systems, "Flexible metal conduit shall not be used.
 1. Outlet boxes shall be no smaller than 2 inches wide, 3 inches high, and 2-1/2 inches deep.

2.2 BACKBOARDS (LOW VOLTAGE SECURITY CONTRACTOR)

- A. Backboards: Plywood, [fire-retardant treated] 3/4 by 48 by 96 inches Comply with requirements for plywood backing panels in Division 06 Section "Rough Carpentry".

2.3 WIRING SYSTEM:

- A. Security contractor shall provide security wiring cable as recommended by manufacturer.
- B. Public Address System: As recommended by manufacturer
- C. Fire Alarm System: To match existing fire alarm wiring system in place at site.
- D. TV System: To match existing at site or as recommended by manufacturer.

2.4 FIRE ALARM WIRE AND CABLE

- A. General Wire and Cable Requirements: NRTL listed and labeled as complying with NFPA 70, Article 760.

CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY

B. Signaling Line Circuits: Shall match existing wiring system already in place.

1. Circuit Integrity Cable: Twisted shielded pair, NFPA 70, Article 760, Classification CI, for power-limited fire alarm signal service Type FPL. NRTL listed and labeled as complying with UL 1424 and UL 2196 for a 2-hour rating.

C. Non-Power-Limited Circuits: Solid-copper conductors with 600-V rated, 75 deg C, color-coded insulation.

1. Low-Voltage Circuits: No. 16 AWG, minimum.
2. Line-Voltage Circuits: No. 12 AWG, minimum.
3. Multi-conductor Armored Cable: NFPA 70, Type MC, copper conductors, Type TFN/THHN conductor insulation, copper drain wire, copper armor with outer jacket] with red identifier stripe, NRTL listed for fire alarm and cable tray installation, plenum rated, and complying with requirements in UL 2196 for a 2-hour rating.

2.5 IDENTIFICATION PRODUCTS

- A. Comply with UL 969 for a system of labeling materials, including label stocks, laminating adhesives, and inks used by label printers.

2.6 SOURCE QUALITY CONTROL

- A. Install wiring system per manufacturers recommendations.

2.7 WIRE LUBRICATING COMPOUND

- A. Suitable for the wire insulation and conduit it is used with and shall not harden or become adhesive.
- B. Shall not be used on wire for isolated type electrical power systems.

2.8 FIREPROOFING TAPE

- A. The tape shall consist of a flexible, conformable fabric of organic composition coated one side with flame-retardant elastomer.
- B. The tape shall be self-extinguishing and shall not support combustion. It shall be arc-proof and fireproof.
- C. The tape shall not deteriorate when subjected to water, gases, salt water, sewage, or fungus and be resistant to sunlight and ultraviolet light.
- D. The finished application shall withstand a 200-ampere arc for not less than 30 seconds.
- E. Securing tape: Glass cloth electrical tape not less than (7 mils) thick, and (3/4 inch) wide.

CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY

PART 3 - EXECUTION

3.1 INSTALLATION OF CONDUCTORS AND CABLES

- A. Comply with NECA 1.
- B. General Requirements for Cabling:
 - 1. Comply with TIA/EIA-568-B.1.
 - 2. Comply with BICSI ITSIM, Ch. 6, "Cable Termination Practices."
 - 3. Install 110-style IDC termination hardware unless otherwise indicated.
 - 4. Terminate all conductors; no cable shall contain un-terminated elements. Make terminations only at indicated outlets, terminals, and cross-connect and patch panels.
 - 5. Cables may not be spliced. Secure and support cables at intervals not exceeding 30 inches and not more than 6 inches from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
 - 6. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIM, "Cabling Termination Practices" Chapter. Install lacing bars and distribution spools.
 - 7. Do not install bruised, kinked, scored, deformed, or abraded cable. Do not splice cable between termination, tap, or junction points. Remove and discard cable if damaged during installation and replace it with new cable.
 - 8. Cold-Weather Installation: Bring cable to room temperature before de-reeling. Heat lamps shall not be used for heating.
 - 9. Pulling Cable:
 - a. Comply with BICSI ITSIM, Ch. 4, "Pulling Cable." Monitor cable pull tensions.
 - b. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling of cables.
 - c. Use ropes made of nonmetallic material for pulling feeders.
 - d. Attach pulling lines for feeders by means of either woven basket grips or pulling eyes attached directly to the conductors, as approved by the Contracting Officer Representative.
 - e. Pull in multiple cables together in a single conduit.
 - f. Splice cables and wires where necessary only in outlet boxes, junction boxes, or pull boxes.

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- g. Splices and terminations shall be mechanically and electrically secure.
- h. Where the Government determines that unsatisfactory splices or terminations have been installed, remove the devices and install approved devices at no additional cost to the Government.
- D. Seal cable and wire entering a building from underground, between the wire and conduit where the cable exits the conduit, with a non-hardening approved compound.
- E. Unless otherwise specified in other sections install wiring and connect to equipment/devices to perform the required functions as shown and specified.
- F. Except where otherwise required, install a separate power supply circuit for each system so that malfunctions in any system will not affect other systems.
- G. Where separate power supply circuits are not shown, connect the systems to the nearest panel boards of suitable voltages, which are intended to supply such systems and have suitable spare circuit breakers or space for installation.
- H. Install a red warning indicator on the handle of the branch circuit breaker for the power supply circuit for each system to prevent accidental de-energizing of the systems.
- I. System voltages shall be 120 volts or lower where shown on the drawings or as required by the NEC.

3.2 FIRE ALARM WIRING INSTALLATION

- A. Comply with NECA 1 and NFPA 72.
- B. Wiring Method: Install wiring in metal raceway according to Division 28 Section CONDUITS AND BACKBOXES FOR ELECTRICAL SYSTEMS."
 - 1. Install plenum cable in environmental air spaces, including plenum ceilings.
 - 2. Fire alarm circuits and equipment control wiring associated with the fire alarm system shall be installed in a dedicated raceway system.
This system shall not be used for any other wire or cable.
- C. Wiring Method:
 - 1. Cables and raceways used for fire alarm circuits, and equipment control wiring associated with the fire alarm system, may not contain any other wire or cable.

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2. Fire-Rated Cables: Use of 2-hour, fire-rated fire alarm cables, NFPA 70, Types MI and CI, is not permitted.
3. Signaling Line Circuits: Power-limited fire alarm cables may not be installed in the same cable or raceway as signaling line circuits.
- D. Wiring within Enclosures: Separate power-limited and non-power-limited conductors as recommended by manufacturer. Install conductors parallel with or at right angles to sides and back of the enclosure. Bundle, lace, and train conductors to terminal points with no excess. Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with the fire alarm system to terminal blocks. Mark each terminal according to the system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.
- E. Cable Taps: Use numbered terminal strips in junction, pull, and outlet boxes, cabinets, or equipment enclosures where circuit connections are made.
- F. Color-Coding: Color-code fire alarm conductors differently from the normal building power wiring. Use one color-code for alarm circuit wiring and another for supervisory circuits. Color-code audible alarm-indicating circuits differently from alarm-initiating circuits. Use different colors for visible alarm-indicating devices. Paint fire alarm system junction boxes and covers red.
- G. Risers: Install at least two vertical cable risers to serve the fire alarm system. Separate risers in close proximity to each other with a minimum one-hour-rated wall, so the loss of one riser does not prevent the receipt or transmission of signals from other floors or zones.
- H. Wiring to Remote Alarm Transmitting Device: 1-inch conduit between the fire alarm control panel and the transmitter. Install number of conductors and electrical supervision for connecting wiring as needed to suit monitoring function.

3.3 CONTROL CIRCUIT CONDUCTORS

- A. Minimum Conductor Sizes:
 1. Class 1 remote-control and signal circuits, No. 14 AWG.
 2. Class 2 low-energy, remote-control and signal circuits, No. 16 AWG.
 3. Class 3 low-energy, remote-control, alarm and signal circuits, No. 12 AWG.

3.4 CONNECTIONS

- A. Comply with requirements in Division 28 Section, PHYSICAL ACCESS CONTROL for connecting, terminating, and identifying wires and cables.
- B. Comply with requirements in Division 28 Section "ELECTRONIC PERSONAL PROTECTION SYSTEMS" for connecting, terminating, and identifying wires and cables.
- C. Comply with requirements in Division 28 Section "FIRE DETECTION AND ALARM" for connecting, terminating, and identifying wires and cables.

3.5 FIRESTOPPING

- A. Comply with requirements in Division 07 Section "PENETRATION FIRESTOPPING."
- B. Comply with TIA/EIA-569-A, "Fire stopping" Annex A.
- C. Comply with BICSI TDMM, "Fire stopping Systems" Article.

3.6 GROUNDING

- A. For communications wiring, comply with ANSI-J-STD-607-A and with BICSI TDMM, "Grounding, Bonding, and Electrical Protection" Chapter.
- B. For low-voltage wiring and cabling, comply with requirements in Division 28 Section "GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY."

3.7 IDENTIFICATION

- A. Identify system components, wiring, and cabling complying with TIA/EIA-606-A.
- B. Install a permanent wire marker on each wire at each termination.
- C. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- D. Wire markers shall retain their markings after cleaning.
- E. In each hand-hole, install embossed brass tags to identify the system served and function.

3.8 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Visually inspect UTP and optical fiber cable jacket materials for UL or third-party certification markings. Inspect cabling terminations to confirm color-coding for pin assignments and inspect cabling connections to confirm compliance with TIA/EIA-568-B.1.

CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY

2. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
3. Test UTP cabling for DC loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting bars in connection blocks. Test cables after termination but not cross connection.
 - a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.2. Perform tests with a tester that complies with performance requirements in "Test Instruments (Normative)" Annex, complying with measurement accuracy specified in "Measurement Accuracy (Informative)" Annex. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.
4. Optical Fiber Cable Tests:
 - a. Test instruments shall meet or exceed applicable requirements in TIA/EIA-568-B.1. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.
 - b. Link End-to-End Attenuation Tests:
 - 1) Multimode Link Measurements: Test at 850 or 1300 nm in 1 direction according to TIA/EIA-526-14-A, Method B, One Reference Jumper.
 - 2) Attenuation test results for links shall be less than 2.0 dB. Attenuation test results shall be less than that calculated according to equation in TIA/EIA-568-B.1.
 3. Coaxial Cable Tests: Comply with requirements in Division 27 Section "Master Antenna Television System."
- D. Document data for each measurement. Print data for submittals in a summary report that is formatted using Table 10.1 in BICSI TDMM as a guide or transfer the data from the instrument to the computer, save as text files, print, and submit.
- E. End-to-end cabling will be considered defective if it does not pass tests and inspections.
- F. Prepare test and inspection reports.

--END--

SECTION 28 05 26
GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the finishing, installation, connection, testing and certification of the grounding and bonding required for a fully functional Electronic Safety and Security (ESS) system.
- B. "Grounding electrode system" refers to all electrodes required by NEC, as well as including made, supplementary, grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this specification and have the same meaning

1.2 RELATED WORK

- A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.
- B. Section 28 05 00 - REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS. For general electrical requirements, quality assurance, coordination, and project conditions that are common to more than one section in Division 28.
- C. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for low voltage power and lighting wiring.
- D. Section 28 08 00 - COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS. Requirements for commissioning.

1.3 SUBMITTALS

- A. Submit in accordance with Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.
- B. Shop Drawings:
 - 1. Clearly present enough information to determine compliance with drawings and specifications.
 - 2. Include the location of system grounding electrode connections and the routing of aboveground and underground grounding electrode conductors.
- C. Test Reports: Provide certified test reports of ground resistance.
- D. Certifications: Two weeks prior to final inspection, submit four copies of the following to the COR (Contracting Officer Representative):
 - 1. Certification that the materials and installation are in accordance with the drawings and specifications.
 - 2. Certification by the contractor that the complete installation has been properly installed and tested.

GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society for Testing and Materials (ASTM):
- B1-07.....Standard Specification for Hard-Drawn Copper Wire
 - B3-07.....Standard Specification for Soft or Annealed Copper Wire
 - B8-04.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
- 81-1983.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System
 - C2-07.....National Electrical Safety Code
- D. National Fire Protection Association (NFPA):
- 70-11.....National Electrical Code (NEC)
 - 99-2005.....Health Care Facilities
- E. Underwriters Laboratories, Inc. (UL):
- 44-05Thermoset-Insulated Wires and Cables
 - 83-08Thermoplastic-Insulated Wires and Cables
 - 467-07Grounding and Bonding Equipment
 - 486A-486B-03Wire Connectors

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be UL 83 insulated stranded copper, except that sizes (10 AWG) and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes (4 AWG) and larger shall be permitted to be identified per NEC.
- B. Bonding conductors shall be ASTM B8 bare stranded copper, except that sizes (10 AWG) and smaller shall be ASTM B1 solid bare copper wire.

2.2 GROUND RODS

- A. Copper clad steel, 3/4-inch diameter by 10 feet long, conforming to UL 467.

GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY

- B. Quantity of rods shall be as required to obtain the specified ground resistance.

2.3 SPLICES AND TERMINATION COMPONENTS

- A. Components shall meet or exceed UL 467 and be clearly marked with the manufacturer, catalog number, and permitted conductor size(s).2.4 ground connections
- B. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.
- C. Below Grade: Exothermic-welded type connectors.
- D. Above Grade:
 - 1. Bonding Jumpers: Compression-type connectors, using zinc-plated fasteners and external tooth lockwashers.
 - 2. Connection to Building Steel: Exothermic-welded type connectors.
 - 3. Ground Busbars: Two-hole compression type lugs, using tin-plated copper or copper alloy bolts and nuts.
 - 4. Rack and Cabinet Ground Bars: One-hole compression-type lugs, using zinc-plated or copper alloy fasteners.
 - 5. Bolted Connectors for Conductors and Pipes: Copper or copper alloy, pressure type with at least two bolts.
 - a) Pipe Connectors: Clamp type, sized for pipe.
 - 6. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.

2.4 EQUIPMENT RACK AND CABINET GROUND BARS (EQUIPMENT BY LOW VOLTAGE SECURITY CONTRACTOR)

- A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks with minimum dimensions of thick by wide (3/4-inch x 3/4 inch).

2.5 GROUND TERMINAL BLOCKS (TERMINAL RACKS BY LOW VOLTAGE SECURITY CONTRACTOR)

- A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide screw lug-type terminal blocks.

2.6 SPLICE CASE GROUND ACCESSORIES

- A. Splice case grounding and bonding accessories shall be supplied by the splice case manufacturer when available. Otherwise, use (6 AWG) insulated ground wire with shield bonding connectors.

GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY

2.7 ENGINEERING ROOM: (HEAD END EQUIPMENT IN ROOM BY LOW VOLTAGE SECURITY CONTRACTOR)

A. Provide (1/0 AWG) stranded copper grounding conductor(s) color coded with a green jacket, bolted at the Room's Communications System Grounding Electrode Cooper Plate and circulate to each equipment rack ground buss bar through the wire management system. Connect each equipment rack, wire management system's cable tray, ladder, etc. to the circulating ground wire with a minimum (4AWG) stranded Cooper Wire, color coded with a green jacket.

1. Connect each equipment rack ground buss bar to the circulating ground wire as indicated in 2.9.A, and

PART 3 - EXECUTION

3.1 GENERAL

- A. Ground in accordance with the NEC, as shown on drawings, and as specified herein.
- B. System Grounding:
1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformers.
 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
- C. Equipment Grounding: Metallic structures, including ductwork and building steel, enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity.

3.2 CORROSION INHIBITORS

- A. When making ground and ground bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.3 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the building to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.

3.4 MAIN IT ROOM - EQUIPMENT ROOM GROUNDING

- A. Conduit: Ground and bond metallic conduit systems as follows:
1. Ground metallic service conduit and any pipes entering or being routed within the computer room at each end using (6AWG) bonding jumpers.
 2. Bond at all intermediate metallic enclosures and across all joints using (6 AWG) bonding jumpers.

GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY

3.5 WIREWAY GROUNDING

A. Ground and Bond Metallic Wireway Systems as follows:

1. Bond the metallic structures of wireway to provide 100 percent electrical continuity throughout the wireway system by connecting a (6 AWG) bonding jumper at all intermediate metallic enclosures and across all section junctions.
2. Install insulated (6 AWG) bonding jumpers between the wireway system bonded as required in paragraph 1 above, and the closest building ground at each end and approximately every (50 feet).
3. Use insulated (6 AWG) bonding jumpers to ground or bond metallic wireway at each end at all intermediate metallic enclosures and cross all section junctions.
4. Use insulated (6 AWG) bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 meters.

3.6 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.
- B. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together below grade. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Services at power company interface points shall comply with the power company ground resistance requirements.
- D. Below-grade connections shall be visually inspected by the COR (Contracting Officer Representative) prior to backfilling. The contractor shall notify the COR (Contracting Officer Representative) 24 hours before the connections are ready for inspection.

GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY

3.7 GROUND ROD INSTALLATION

- A. Drive each rod vertically in the earth, not less than (10 feet) in depth.
- B. Where permanently concealed ground connections are required, make the connections by the exothermic process to form solid metal joints. Make accessible ground connections with mechanical pressure type ground connectors.
- C. Where rock prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified resistance.

3.8 LABELING

- A. Comply with requirements in Division 26 Section "ELECTRICAL IDENTIFICATION" Article for instruction signs. The label or its text shall be green.
- B. Install labels at the telecommunications bonding conductor and grounding equalizer and at the grounding electrode conductor where exposed.
 - 1. Label Text: "If this connector or cable is loose or if it must be removed for any reason, notify the facility manager."

3.9 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
 - 2. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.
 - 3. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal at individual ground rods. Make tests at ground rods before any conductors are connected.
 - a. Measure ground resistance no fewer than two full days after last trace of precipitation and without soil being moistened by any means other than natural drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
 - b. Perform tests by fall-of-potential method according to IEEE 81.

- C. Grounding system will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.
- E. Report measured ground resistances that exceed the following values:
 - 1. Power Distribution Units or Panel Boards Serving Electronic Equipment: 3 ohm(s).
 - 2. Manhole Grounds: 10 ohms.
- F. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.

- - - E N D - - -

SECTION 28 05 28.33
CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the finishing, installation, connection, testing certification of the conduit, fittings, and boxes to form a complete, coordinated, raceway system(s). Conduits and when approved separate UL Certified and Listed partitioned telecommunications raceways are required for a fully functional Electronic Safety and Security (ESS) system. Raceways are required for all electronic safety and security cabling unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.
- B. Section 06 10 00 - ROUGH CARPENTRY. Requirements for mounting board for communication closets.
- C. Section 07 84 00 - FIRESTOPPING. Requirements for sealing around penetrations to maintain the integrity of fire rated construction.
- D. Section 07 60 00 - FLASHING AND SHEET METAL. Requirements for fabrications for the deflection of water away from the building envelope at penetrations.
- E. Section 07 92 00 - JOINT SEALANTS. Requirements for sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- F. Section 09 91 00 - PAINTING. Requirements for identification and painting of conduit and other devices.
- G. Section 28 05 00 - COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. For general electrical requirements, general arrangement of the contract documents, coordination, quality assurance, project conditions, equipment and materials, and items that is common to more than one section of Division 28.
- H. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.

CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY

- I. Section 28 08 00 - COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS. Requirements for commissioning - systems readiness checklists, and training.

1.3 DEFINITIONS

- A. EMT: Electrical metallic tubing.
- B. EPDM: Ethylene-propylene-diene terpolymer rubber.
- C. FMC: Flexible metal conduit.
- D. RNC: Rigid nonmetallic conduit (PVC).

1.4 QUALITY ASSURANCE

- A. Refer to Paragraph 1.4 Quality Assurance, in Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.

1.5 SUBMITTALS

- A. Submit in accordance with Section 28 05 00, COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY and Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Furnish the following:
- B. Shop Drawings:
 - 1. Size and location of main feeders;
 - 2. Size and location of panels and pull boxes
 - 3. Layout of required conduit penetrations through structural elements.
 - 4. The specific item proposed and its area of application shall be identified on the catalog cuts.
- C. Certification: Prior to final inspection, deliver to the COR (Contracting Officer Representative) four copies of the certification that the material is in accordance with the drawings and specifications and has been properly installed.
- D. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 28 08 00 COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.
- E. Product Data: For surface raceways, wire-ways and fittings, floor boxes, hinged-cover enclosures, and cabinets.
- F. Shop Drawings: For the following raceway components. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Custom enclosures and cabinets.
 - 2. Hand-holes and boxes for underground wiring, including the following:

CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY

- a. Duct entry provisions, including locations and duct sizes.
 - b. Frame and cover design.
 - c. Grounding details.
 - d. Dimensioned locations of cable rack inserts, and pulling-in and lifting irons.
 - e. Joint details.
- G. Coordination Drawings: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
 1. Structural members in the paths of conduit groups with common supports.
 2. HVAC and plumbing items and architectural features in the paths of conduit groups with common supports.
- H. Manufacturer Seismic Qualification Certification: Submit certification that enclosures and cabinets and their mounting provisions, including those for internal components, will withstand seismic forces defined in Division 16 Section "Electrical Supports and Seismic Restraints." Include the following:
 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - a. The term "withstand" means "the cabinet or enclosure will remain in place without separation of any parts when subjected to the seismic forces specified [and the unit will retain its enclosure characteristics, including its interior accessibility, after the seismic event]."
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- I. Source quality-control test reports.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. National Electrical Manufacturers Association (NEMA):

CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY

TC-3-04.....PVC Fittings for Use with Rigid PVC Conduit and
Tubing

FB1-07.....Fittings, Cast Metal Boxes and Conduit Bodies
for Conduit, Electrical Metallic Tubing and
Cable

C. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

D. Underwriters Laboratories, Inc. (UL):

1-05.....Flexible Metal Conduit

5-04.....Surface Metal Raceway and Fittings

6-07.....Rigid Metal Conduit

50-07.....Enclosures for Electrical Equipment

360-09.....Liquid-Tight Flexible Steel Conduit

467-07.....Grounding and Bonding Equipment

514A-04.....Metallic Outlet Boxes

514B-04.....Fittings for Cable and Conduit

514C-02.....Nonmetallic Outlet Boxes, Flush-Device Boxes
and Covers

651-05.....Schedule 40 and 80 Rigid PVC Conduit

651A-07.....Type EB and A Rigid PVC Conduit and HDPE
Conduit

797-07.....Electrical Metallic Tubing

1242-06.....Intermediate Metal Conduit

PART 2 - PRODUCTS

2.1 GENERAL

A. Conduit Size: In accordance with the NEC, but not less than (3/4 inch)
unless otherwise shown.

2.2 CONDUIT

A. Rigid galvanized steel: Shall Conform to UL 6, ANSI C80.1.

B. Rigid aluminum: Shall Conform to UL 6A, ANSI C80.5.

C. Electrical metallic tubing (EMT): Shall Conform to UL 797, ANSI C80.3.
Maximum size not to exceed 4 inches and shall be permitted only with
cable rated 600 volts or less.

D. Liquid-tight flexible metal conduit: Shall Conform to UL 360.

E. Direct burial plastic conduit: Shall conform to UL 651 and UL 651A,
heavy wall PVC or high-density polyethylene (PE).

CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY

2.3 CONDUIT FITTINGS

A. Rigid steel fittings:

1. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
2. Standard threaded couplings, locknuts, bushings, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type rigid steel couplings are also acceptable.
3. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
4. Bushings: Metallic insulating type, consisting of an insulating insert molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
5. Erickson (union-type) and set screw type couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
6. Sealing fittings: Threaded cast iron type. Use continuous drain type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.

B. Rigid aluminum conduit fittings:

1. Standard threaded couplings, locknuts, bushings, and elbows: Malleable iron, steel or aluminum alloy materials; Zinc or cadmium plate iron or steel fittings. Aluminum fittings containing more than 0.4 percent copper are prohibited.
2. Locknuts and bushings: As specified for rigid steel and IMC conduit.
3. Set screw fittings: Not permitted for use with aluminum conduit.

C. Electrical Metallic Tubing fittings:

1. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
2. Only steel or malleable iron materials are acceptable.
3. Couplings and connectors: Concrete tight and rain tight, with connectors having insulated throats. Use gland and ring compression type couplings and connectors for conduit sizes (2 inches) and smaller. Use set screw type couplings with four set screws each for conduit sizes over 2 inches. Use set screws of case-hardened steel

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- with hex head and cup point to firmly seat in wall of conduit for positive grounding.
4. Indent type connectors or couplings are prohibited.
 5. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
- D. Flexible steel conduit fittings:
1. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
 2. Clamp type, with insulated throat.
- E. Liquid-tight flexible metal conduit fittings:
1. Fittings shall meet the requirements of UL 514B and ANSI/ NEMA FB1.
 2. Only steel or malleable iron materials are acceptable.
 3. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
- F. Direct burial plastic conduit fittings:
1. Fittings shall meet the requirements of UL 514C and NEMA TC3.
 2. As recommended by the conduit manufacturer.
- G. Expansion and deflection couplings:
1. Conform to UL 467 and UL 514B.
 2. Accommodate, 0.75 inch deflection, expansion, or contraction in any direction, and allow 30-degree angular deflections.
 3. Include internal flexible metal braid sized to guarantee conduit ground continuity and fault currents in accordance with UL 467, and the NEC code tables for ground conductors.
 4. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat resistant molded rubber material with stainless steel jacket clamps.

2.4 CONDUIT SUPPORTS

- A. Parts and hardware: Zinc-coat or provide equivalent corrosion protection.
- B. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
- C. Multiple conduit (trapeze) hangers: Not less than 1-1/2 by 1-1/2 inch, 12 gage steel, cold formed, lipped channels; with not less than 3/8 inch diameter steel hanger rods.

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- D. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.

2.5 OUTLET, JUNCTION, AND PULL BOXES

- A. UL-50 and UL-514A.
- B. Cast metal where required by the NEC or shown and equipped with rustproof boxes.
- C. Nonmetallic Outlet and Device Boxes: NEMA OS 2.
- D. Metal Floor Boxes: Cast or sheet metal, semi-adjustable, rectangular.
- E. Sheet metal boxes: Galvanized steel, except where otherwise shown.
- F. Flush mounted wall or ceiling boxes shall be installed with raised covers so that front face of raised cover is flush with the wall. Surface mounted wall or ceiling boxes shall be installed with surface style flat or raised covers.

2.6 CABINETS

- A. NEMA 250, Type 1, galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
- B. Hinged door in front cover with flush latch and concealed hinge.
- C. Key latch to match panelboards.
- D. Metal barriers to separate wiring of different systems and voltage.
- E. Accessory feet where required for freestanding equipment.

2.7 WIREWAYS

- A. Equip with hinged covers, except where removable covers are shown.

2.8 WARNING TAPE

- A. Standard, 4-Mil polyethylene (3 inches) wide tape non-detectable type, red with black letters, and imprinted with "CAUTION BURIED ELECTRONIC SAFETY AND SECURITY CABLE BELOW".

2.9 HANDHOLES AND BOXES FOR EXTERIOR UNDERGROUND WIRING

- A. Description.
 - 1. All wiring shall be installed within conduit system.
 - 2. Conduit system shall not be less than 3/4 inch (Minimum).
 - 3. Conduit system used exterior shall be Rigid steel or Rigid Aluminum.
 - 4. Conduit system shall use tamper resistant screws.
 - 5. The electrical contractor shall provide pull strings within the empty conduit system.

2.10 SLEEVES FOR RACEWAYS

- A. Description.

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1. All wiring shall be installed within conduit system.
2. Conduit system shall not be less than 3/4 inch (Minimum).
3. Conduit system used indoors shall be EMT (Electrical Metallic Tubing)
4. Conduit system shall use tamper resistant screws.
5. The electrical contractor shall provide pull strings within the empty conduit system.

2.11 SLEEVE SEALS

- A. Description: Provide conduit sleeves as indicated on floor plan. Conduit system shall be EMT except when used exterior. The electrical contractor shall provide pull strings within the empty conduit system.

2.12 GROUT

- A. Nonmetallic, Shrinkage-Resistant Grout: ASTM C 1107, factory-packaged, nonmetallic aggregate grout, noncorrosive, non-staining, mixed with water to consistency suitable for application and a 30-minute working time. WIRELINE DATA TRANSMISSION MEDIA FOR SECURITY SYSTEMS.

PART 3 - EXECUTION

3.1 PENETRATIONS

- A. Cutting or Holes:
1. Locate holes in advance where they are proposed in the structural sections such as ribs or beams. Obtain the approval of the COR prior (Contracting Officer Representative) to drilling through structural sections.
 2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammer, impact electric, hand or manual hammer type drills are not allowed, except where permitted by the COR (Contracting Officer Representative) as required by limited working space.
- B. Fire Stop: Where conduits, wire-ways, and other electronic safety and security raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING, with rock wool fiber or silicone foam sealant only. Completely fill and seal clearances between raceways and openings with the fire stop material.

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C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal clearances around the conduit and make watertight as specified in Section 07 92 00, "JOINT SEALANTS".

3.2 INSTALLATION, GENERAL

A. Install conduit as follows:

1. In complete runs before pulling in cables or wires.
2. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new undamaged material.
3. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
4. Cut square with a hacksaw, ream, remove burrs, and draw up tight.
5. Mechanically continuous.
6. Independently support conduit at (8 foot) on center. Do not use other supports i.e., (suspended ceilings, suspended ceiling supporting members, lighting fixtures, conduits, mechanical piping, or mechanical ducts).
7. Support within (12 inches) of changes of direction, and within (12 inches) of each enclosure to which connected.
8. Close ends of empty conduit with plugs or caps at the rough-in stage to prevent entry of debris, until wires are pulled in.
9. Conduit installations under fume and vent hoods are prohibited.
10. Secure conduits to cabinets, junction boxes, pull boxes and outlet boxes with bonding type locknuts. For rigid and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
11. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, "FLASHING AND SHEET METAL".
12. Do not use aluminum conduits in wet locations.
13. Unless otherwise indicated on the drawings or specified herein, all conduits shall be installed concealed within finished walls, floors and ceilings.

B. Conduit Bends:

1. Make bends with standard conduit bending machines.
2. Conduit hickey may be used for slight offsets, and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

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C. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted approved by COR (Contracting Officer Representative).

D. Fire Alarm:

1. Fire alarm conduit shall be painted red (a red "top-coated" conduit from the conduit manufacturer may be used in lieu of painted conduit) in accordance with the requirements of Section 28 31 00, "FIRE DETECTION AND ALARM".

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only when the following occurs:
 - a. Where shown on the structural drawings.
 - b. As approved by the COR (Contracting Officer Representative) prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than (3 inch) thick is prohibited.
 - a. Conduit outside diameter larger than 1/3 of the slab thickness is prohibited.
 - b. Space between conduits in slabs: Approximately six conduit diameters apart, except one conduit diameter at conduit crossings.
 - c. Install conduits approximately in the center of the slab so that there will be a minimum of (3/4 inch) of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to insure low resistance ground continuity through the conduits. Tightening set screws with pliers is prohibited.

B. Furred or Suspended Ceilings and in Walls:

1. Conduit for conductors above 600 volts:

CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY

- a. Rigid steel or rigid aluminum.
- b. Aluminum conduit mixed indiscriminately with other types in the same system is prohibited.
2. Conduit for conductors 600 volts and below:
 - a. Rigid steel, rigid aluminum, or EMT. Different type conduits mixed indiscriminately in the same system is prohibited.
3. Align and run conduit parallel or perpendicular to the building lines.
4. Connect recessed lighting fixtures to conduit runs with maximum (6 feet) of flexible metal conduit extending from a junction box to the fixture.
5. Tightening set screws with pliers is prohibited.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on the drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors 600 volts and below:
 1. Rigid steel, IMC, rigid aluminum, or EMT. Different type of conduits mixed indiscriminately in the system is prohibited.
- C. Align and run conduit parallel or perpendicular to the building lines.
- D. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- E. Support horizontal or vertical runs at not over eight foot intervals.
- F. Surface metal raceways: Use only where shown.
- G. Painting:
 1. Paint exposed conduit as specified in Section 09 91 00, "PAINTING".
 2. Paint all conduits containing cables rated over 600 volts' safety orange. Refer to Section 09 91 00, "PAINTING" for preparation, paint type, and exact color. In addition, paint legends, using (two inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum (20 foot) intervals in between.

3.5 EXPANSION JOINTS

- A. Conduits 3 inches and larger, that are secured to the building structure on opposite sides of a building expansion joint, require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.

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B. Provide conduits smaller than 3 inches with junction boxes on both sides of the expansion joint. Connect conduits to junction boxes with sufficient slack of flexible conduit to produce 5 inch vertical drop midway between the ends. Flexible conduit shall have a copper green ground bonding jumper installed. In lieu of this flexible conduit, expansion and deflection couplings as specified above for 15 inches and larger conduits are acceptable.

C. Install expansion and deflection couplings where shown.

3.6 CONDUIT SUPPORTS, INSTALLATION

- A. Safe working load shall not exceed 1/4 of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits. Maximum distance between supports is 8 foot on center.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and 200 pounds. Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 - 2. Existing Construction:
 - a. Steel expansion anchors not less than 1/4 inch bolt size and not less than 1-1/8 inch embedment.
 - b. Power set fasteners not less than 1/4 inch diameter with depth of penetration not less than 3 inches.
 - c. Use vibration and shock resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts are permitted.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.

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- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except: Horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.7 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
 - 1. Flush mounted.
 - 2. Provide raised covers for boxes to suit the wall or ceiling, construction and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling in operations.
- C. Remove only knockouts as required and plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- D. Outlet boxes in the same wall mounted back-to-back are prohibited. A minimum (24 inch), center-to-center lateral spacing shall be maintained between boxes).
- E. Minimum size of outlet boxes for ground fault interrupter (GFI) receptacles is (4 inches) square by (2-1/8 inches) deep, with device covers for the wall material and thickness involved.
- F. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example, "SIG-FA JB No. 1".
- G. On all Branch Circuit junction box covers, identify the circuits with black marker.

3.8 ELECTRONIC SAFETY AND SECURITY CONDUIT

- A. Install the electronic safety and security raceway system as shown on drawings.
- B. Minimum conduit size of (3/4 inch).
- C. Conduit system when installed indoors shall be EMT (Electrical Metallic Tubing).
- D. Conduit system when installed outdoors shall be Rigid steel.
- E. All conduit ends shall be equipped with insulated bush end.

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- F. All (four inch) conduits within buildings shall include pull boxes after every two 90-degree bends. Size boxes per the NEC.
- G. Vertical conduits/sleeves through closets floors shall terminate not less than (3 inches) below the floor and not less than 3 inches below the ceiling of the floor below.
- H. Terminate conduit runs to/from a backboard in a closet or interstitial space at the top or bottom of the backboard. Conduits shall enter communication closets next to the wall and be flush with the backboard.
- I. Where drilling is necessary for vertical conduits, locate holes so as not to affect structural sections such as ribs or beams.
- J. All empty conduits located in communications closets or on backboards shall be sealed with a standard non-hardening duct seal compound to prevent the entrance of moisture and gases and to meet fire resistance requirements.
- K. Conduit runs shall contain no more than four quarter turns (90-degree bends) between pull boxes/backboards. Minimum radius of communication conduit bends shall be as follows (special long radius):
- L. Furnish and install 3/4 inch thick fire-retardant plywood specified in on the wall of communication closets where shown on drawings. Mount the plywood with the bottom edge one foot above the finished floor.
- M. Furnish and pull wire in all empty conduits. (Sleeves through floor are exceptions).

3.9 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 28 08 00 - "COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS" for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 28 08 00, "COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS" and related sections for contractor responsibilities for system commissioning.

--E N D--

SECTION 28 08 00
COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 28.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the Facility electronic safety and security systems, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 28 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 28, is required in cooperation with the VA and the Commissioning Agent.
- B. The Facility exterior closure systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will

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provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.

- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

- A. Commissioning of Electronic Safety and Security systems will require inspection of individual elements of the electronic safety and security systems throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule electronic safety and security systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

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3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 28 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the COR (Contracting Officer Representative). The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the COR (Contracting Officer Representative) and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the VA COR (Contracting Officer Representative) after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 28 Sections for additional Contractor training requirements.

-- END --

SECTION 28 13 00
PHYSICAL ACCESS CONTROL SYSTEM

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the finishing, installation, connection, testing and certification of a complete and fully operating Physical Access Control System, hereinafter referred to as the PACS.
- B. The low voltage Security contractor shall provide fully functional operational security system and shall include all accessories required for a complete installation.
- C. The electrical contractor shall include in bid number all costs associated with a fully functional and operating security system. Refer to floor plan for location of devices.
- D. The electrical contractor shall provide junction box with 3/4-inch empty conduit routed to IT room (See floor plan for locations). The electrical contractor shall provide pull strings within the empty conduit system.
- E. The low voltage security shall pull wire security cabling from each security device location to IT room (See floor plan for locations) and terminate on patch panel.
- F. The low voltage security contractor shall program the security system to the satisfaction of the VA via security system panel.
- G. The low voltage security contractor shall provide finish cover plates at each security device location (See floor plan for locations).

1.2 RELATED WORK

- A. Section 01 00 00 - GENERAL REQUIREMENTS. For General Requirements.
- B. Section 07 84 00 - FIRESTOPPING. Requirements for fire-stopping application and use.
- C. Section 26 05 11 - REQUIREMENTS FOR ELECTRICAL INSTALLATIONS. Requirements for connection of high voltage.
- D. Section 26 05 21 - LOW VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW). Requirements for power cables.
- E. Section 26 05 33 - RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS. Requirements for infrastructure.
- F. Section 26 05 41 - UNDERGROUND ELECTRICAL CONSTRUCTION. Requirements for underground installation of wiring.

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- G. Section 28 05 00 - COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. For general requirements that are common to more than one section in Division 28.
- H. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.
- I. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for grounding of equipment.
- J. Section 28 05 28.33 - CONDUITS AND BOXES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for infrastructure.
- K. Section 28 08 00 - COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY. For requirements for commissioning, systems readiness checklists, and training.
- L. Section 28 31 00 - FIRE DETECTION AND ALARM. Requirements for integration with fire detection and alarm system.

1.3 QUALITY ASSURANCE

- A. Refer to 25 05 00 COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY, Part 1.
- B. The security system shall be installed and tested to ensure all components are fully compatible as a system and can be integrated with all associated security subsystems, whether the security system is stand-alone or a part of a complete Information Technology (IT) computer network.
- C. Manufacturers Qualifications: The manufacturer shall regularly and presently produce, as one of the manufacturer's principal products, the equipment and material specified for this project, and shall have manufactured the item for at least three years.
- D. Product Qualifications:
 - 1. Manufacturer's product shall have been in satisfactory operation, on three installations of similar size and type as this project, for approximately three years.
 - 2. The Government reserves the right to require the Contractor to submit a list of installations where the products have been in operation before approval.
- E. Contractor Qualifications:
 - 1. The Contractor or security sub-contractor shall be a licensed security Contractor with a minimum of five (5) years' experience installing and servicing systems of similar scope and complexity. The Contractor shall be an authorized regional representative of the

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Security Management System's (PACS) manufacturer. The Contractor shall provide four (4) current references from clients with systems of similar scope and complexity which became operational in the past three (3) years. At least three (3) of the references shall be utilizing the same system components, in a similar configuration as the proposed system. The references must include a current point of contact, company or agency name, address, telephone number, complete system description, date of completion, and approximate cost of the project. The owner reserves the option to visit the reference sites, with the site owner's permission and representative, to verify the quality of installation and the references' level of satisfaction with the system. The Contractor shall provide copies of system manufacturer certification for all technicians. The Contractor shall only utilize factory-trained technicians to install, program, and service the PACS. The Contractor shall only utilize factory-trained technicians to install, terminate and service controller/field panels and reader modules. The technicians shall have a minimum of five (5) continuous years of technical experience in electronic security systems. The Contractor shall have a local service facility. The facility shall be located within 60 miles of the project site. The local facility shall include sufficient spare parts inventory to support the service requirements associated with this contract. The facility shall also include appropriate diagnostic equipment to perform diagnostic procedures. The Contracting Officer Representative (Contracting Officer Representative) reserves the option of surveying the company's facility to verify the service inventory and presence of a local service organization.

- a. The Contractor shall provide proof project superintendent with BICSI Certified Commercial Installer Level 1, Level 2, or Technician to provide oversight of the project.
- b. Cable installer must have on staff a Registered Communication Distribution Designer (RCDD) certified by Building Industry Consulting Service International. The staff member shall provide consistent oversight of the project cabling throughout design, layout, installation, termination and testing.

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F. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within four hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.4 SUBMITTALS

- A. Refer to 28 05 00 COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY, Part 1.
- B. Submit below items in conjunction with Master Specification Sections 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, Section 02 41 00, DEMOLITION, and Section 28 05 00 COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY.
- C. Provide certificates of compliance with Section 1.3, Quality Assurance.
- D. Provide a complete and thorough pre-installation and as-built design package in both electronic format and on paper, minimum size 48 x 48 inches drawing submittals shall be per the established project schedule.

1.5 COORDINATION

- A. Coordinate arrangement, mounting, and support of electronic safety and security equipment:
 - 1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.
 - 2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
 - 3. To allow right of way for piping and conduit installed at required slope.
 - 4. So connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.
- B. Coordinate installation of required supporting devices and set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.
- C. Coordinate location of access panels and doors for electronic safety and security items that are behind finished surfaces or otherwise concealed.

1.8 MAINTENANCE & SERVICE

- A. General Requirements

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1. The Contractor shall provide all services required and equipment necessary to maintain the entire integrated electronic security system in an operational state as specified for a period of one (1) year after formal written acceptance of the system. The Contractor shall provide all necessary material required for performing scheduled adjustments or other non-scheduled work. Impacts on facility operations shall be minimized when performing scheduled adjustments or other non-scheduled work. See also General Project Requirements.

B. Description of Work

1. The adjustment and repair of the security system includes all software updates, panel firmware, and the following new items computers equipment, communications transmission equipment and data transmission media (DTM), local processors, security system sensors, physical access control equipment, facility interface, signal transmission equipment, and video equipment.

C. Personnel

1. Service personnel shall be certified in the maintenance and repair of the selected type of equipment and qualified to accomplish all work promptly and satisfactorily. The Contracting Officer Representative shall be advised in writing of the name of the designated service representative, and of any change in personnel. The Contracting Officer Representative shall be provided copies of system manufacturer certification for the designated service representative.

D. Schedule of Work

1. The work shall be performed during regular working ours, Monday through Friday, excluding federal holidays. These inspections shall include:
 - a) The Contractor shall perform two (2) minor inspections at six (6) month intervals or more if required by the manufacturer, and two (2) major inspections offset equally between the minor inspections to effect quarterly inspection of alternating magnitude.
 - 1) Minor Inspections shall include visual checks and operational tests of all console equipment, peripheral equipment, local

processors, sensors, electrical and mechanical controls, and adjustments on printers.

- 2) Major Inspections shall include all work described for Minor Inspections and the following: clean all system equipment and local processors including interior and exterior surfaces; perform diagnostics on all equipment; operational tests of the CPU, switcher, peripheral equipment, recording devices, monitors, picture quality from each camera; check, walk test, and calibrate each sensor; run all system software diagnostics and correct all problems; and resolve any previous outstanding problems.

E. Emergency Service

1. The owner shall initiate service calls whenever the system is not functioning properly. The Contractor shall provide the Owner with an emergency service center telephone number. The emergency service center shall be staffed 24 hours a day 365 days a year. The Owner shall have sole authority for determining catastrophic and non-catastrophic system failures within parameters stated in General Project Requirements.
 - a. For catastrophic system failures, the Contractor shall provide same day four (4) hour service response with a defect correction time not to exceed eight (8) hours from [notification] [arrival on site]. Catastrophic system failures are defined as any system failure that the Owner determines will place the facility(s) at increased risk.
 - b. For non-catastrophic failures, the Contractor within eight (8) hours with a defect correction time not to exceed 24 hours from notification.

F. Operation

1. Performance of scheduled adjustments and repair shall verify operation of the system as demonstrated by the applicable portions of the performance verification test.

G. Records & Logs

1. The Contractor shall maintain records and logs of each task and organize cumulative records for each component and for the complete system chronologically. A continuous log shall be submitted for all devices. The log shall contain all initial settings, calibration,

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repair, and programming data. Complete logs shall be maintained and available for inspection on site, demonstrating planned and systematic adjustments and repairs have been accomplished for the system.

H. Work Request

1. The Contractor shall separately record each service call request, as received. The record shall include the serial number identifying the component involved, its location, date and time the call was received, specific nature of trouble, names of service personnel assigned to the task, instructions describing the action taken, the amount and nature of the materials used, and the date and time of commencement and completion. The Contractor shall deliver a record of the work performed within five (5) working days after the work was completed.

I. System Modifications

1. The Contractor shall make any recommendations for system modification in writing to the COR (Contracting Officer Representative). No system modifications, including operating parameters and control settings, shall be made without prior written approval from the Contracting Officer Representative. Any modifications made to the system shall be incorporated into the operation and maintenance manuals and other documentation affected.

J. Software

1. The Contractor shall provide all software updates when approved by the Owner from the manufacturer during the installation and 12-month warranty period and verify operation of the system. These updates shall be accomplished in a timely manner, fully coordinated with the system operators, and incorporated into the operations and maintenance manuals and software documentation. There shall be at least one (1) scheduled update near the end of the first year's warranty period, at which time the Contractor shall install and validate the latest released version of the Manufacturer's software. All software changes shall be recorded in a log maintained in the unit control room. An electronic copy of the software update shall be maintained within the log. At a minimum, the contractor shall provide a description of the modification, when the modification occurred, and name and contact information of the individual

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performing the modification. The log shall be maintained in a white 3 ring binder and the cover marked "SOFTWARE CHANGE LOG".

1.9 PERFORMANCE REQUIREMENTS

- A. The security system shall be installed per manufacturers recommendations.
- B. The security system shall be installed to meet or exceed the St. Cloud VAMC standards.

1.10 EQUIPMENT AND MATERIALS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, for which replacement parts shall be available.
- B. The security contractor shall install equipment and components per drawings and specifications.

1.11 WARRANTY OF CONSTRUCTION.

- A. Demonstration and training shall be performed prior to system acceptance.

1.12 GENERAL REQUIREMENTS

- A. The security system shall be installed per manufacturers recommendations.

PART 2 - PRODUCTS

2.1 GENERAL

- A. All equipment and materials for the system will be compatible to ensure correct operation.
- B. The security system characteristics listed in this section will serve as a guide in selection of security equipment and materials for the security system installation.
- C. Security equipment shall meet or exceed all requirements listed below.
- D. A security system shall be indicated on floor plans (Refer to drawings for locations and quantity of devices).

2.2 SECURITY MANAGEMENT SYSTEM (SMS)

- A. The security system shall allow the configuration of an enrollment and badging, alarm monitoring, administrative, asset management, digital video management, intrusion detection, visitor enrollment, remote access level management, and integrated client workstations or any combination of all or some.
- B. Shall be expandable to support an unlimited number of individual module or integrated client workstations. All access control field hardware, including Data Gathering Panels (DGP), shall be connected to all physical access control system workstation on the network.

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C. Shall have the ability to compose, file, maintain, update, and print reports for either individuals or the system as follows.

1. Individual reports that consist of an employee's name, office location, phone number or direct extension, and normal hours of operation. The report shall provide a detail listing of the employee's daily events in relation to accessing points within a facility.
2. System reports shall be able to produce information on a daily/weekly/monthly basis for all events, alarms, and any other activity associated with a system user.
3. Cardholder Access Events

2.3 APPLICATION SOFTWARE

- A. The low voltage security contractor shall coordinate application software with VA and shall be compatible with existing security software.

2.4 SURGE AND TAMPER PROTECTION

- A. The low voltage security contractor shall include in bid surge. Surge Protection: Protect components from voltage surges originating external to equipment housing and entering through power, communication, signal, control, or sensing leads. Include surge protection for external wiring of each conductor-entry connection to components.
1. Minimum Protection for Power Connections 120 V and More: Auxiliary panel suppressors complying with requirements in Division 26 Section "Transient-Voltage Suppression for Low-Voltage Electrical Power Circuits."
 2. Minimum Protection for Communication, Signal, Control, and Low-Voltage Power Connections: Comply with requirements in Division 26 Section "Transient-Voltage Suppression for Low-Voltage Electrical Power Circuits" as recommended by manufacturer for type of line being protected.
- B. Tamper Protection: Tamper switches on enclosures, control units, pull boxes, junction boxes, cabinets, and other system components shall initiate a tamper-alarm signal when unit is opened or partially disassembled. Control-station control-unit alarm display shall identify tamper alarms and indicate locations.

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2.5 PACS SERVER HARDWARE

- A. The low voltage security contractor shall coordinate selection of server hardware with VA, server hardware shall be compatible with existing campus system.

2.6 CARD READERS

- A. The low voltage security contractor shall include in bid to electrical contractor provisions for card read. The new card readers installed shall be compatible with existing system. Refer to floor plan for locations and quantity of devices.
- B. Power: Card reader shall be powered from its associated Controller, including its standby power source.
- C. Response Time: Card reader shall respond to passage requests by generating a signal that is sent to the Controller.
- D. Enclosure: Suitable for surface, semi-flush, or pedestal mounting. Mounting types shall additionally be suitable for installation in the following locations:
 - 1. Indoors, controlled environment.
 - 2. Indoors, uncontrolled environment.
 - 3. Outdoors, with built-in heaters or other cold-weather equipment to extend the operating temperature range as needed for operation at the site.
- E. Display: LED or other type of visual indicator display shall provide visual [and audible] status indications and user prompts. Indicate power on/off, whether user passage requests have been accepted or rejected, and whether the door is locked or unlocked.
- F. Shall be utilized for controlling the locking hardware on a door and allows for reporting back to the main control panel with the time/date the door was accessed, the name of the person accessing the point of entry, and its location.
- G. Will be fully programmable and addressable, locally and remotely, and hardwired to the system.
- H. Shall be individually home run to the main panel.
- I. Shall be installed in a manner that they comply with:
 - 1. The Uniform Federal Accessibility Standards (UFAS)
 - 2. The Americans with Disabilities Act (ADA)
 - 3. The ADA Standards for Accessible Design

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2.7 KEYPADS

- A. The low voltage security contractor shall include in bid to electrical contractor provisions for key pad. The new key pads installed shall be compatible with existing system. Refer to floor plan for locations and quantity of devices.
- B. Designed for use with unique combinations of alphanumeric and other symbols as an Identifier. Keys of keypads shall contain an integral alphanumeric/special symbol keyboard with symbols arranged in [ascending ASCII-code ordinal sequence] [random scrambled order]. Communications protocol shall be compatible with Controller.
 - 1. Keypad display or enclosure shall limit viewing angles of the keypad as follows:
 - a. Maximum Horizontal Viewing Angle: 5 degrees or less off in either direction of a vertical plane perpendicular to the plane of the face of the keypad display.
 - b. Maximum Vertical Viewing Angle: 15 degrees or less off in either direction of a horizontal plane perpendicular to the plane of the face of the keypad display.

3.1 GENERAL

- A. The low voltage Security Contractor shall install all system components and appurtenances in accordance with the manufacturers' instructions, and shall furnish all necessary interconnections, services, and adjustments required for a complete and operable system as specified. Control signals, communications, and data transmission lines grounding shall be installed as necessary to preclude ground loops, noise, and surges from affecting system operation. Equipment, materials, installation, workmanship, inspection, and testing shall be in accordance with manufacturers' recommendations and as modified herein.
- B. Consult the manufacturers' installation manuals for all wiring diagrams, schematics, physical equipment sizes, etc., before beginning system installation.
- C. All equipment shall be attached to walls and ceiling/floor assemblies and shall be held firmly in place (e.g., sensors shall not be supported solely by suspended ceilings). Fasteners and supports shall be adequate to support the required load.

3.2 CURRENT SITE CONDITIONS

- A. The Contractor shall visit the site prior to bid and verify that site conditions are in agreement with the design package. The Contractor

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shall report all changes to the site or conditions which will affect performance of the system to the Contracting Officer Representative in a report as defined in paragraph Group II Technical Data Package. The Contractor shall not take any corrective action without written permission from the Contracting Officer Representative.

3.5 CABLING

- A. Cable installation and wiring installation shall comply with manufacturers recommendations.

3.6 GROUNDING

- A. Comply with Division 26 Section "Grounding and Bonding for Electrical Systems."
- B. Comply with IEEE 1100, "Power and Grounding Sensitive Electronic Equipment."
- C. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns, noise pickup, cross talk, and other impairments.
- D. Signal Ground:
 - 1. Terminal: Locate in each equipment room and wiring closet; isolate from power system and equipment grounding.
 - 2. Bus: Mount on wall of main equipment room with standoff insulators.
 - 3. Backbone Cable: Extend from signal ground bus to signal ground terminal in each equipment room and wiring closet.

3.7 INSTALLATION

- A. The security system shall be installed per manufacturers recommendations (Refer to drawings for locations of devices).
- B. The Contractor shall visit the site and verify that site conditions are in agreement with the design package. The Contractor shall report all changes to the site or conditions that will affect performance of the system. The Contractor shall not take any corrective action without written permission from the Government.
- C. The Contractor shall visit the site and verify that site Conditions are in agreement/compliance with the design package. The Contractor shall report all changes to the site or conditions that will affect the design intent, report such findings to the Contracting Officer Representative.

3.8 FIELD QUALITY CONTROL

- A. A factory authorized representative shall visit site twice to inspect, test and adjust field assembled components report results in writing.

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The cost of the factory authorized representative shall be included in the cost of the system, there shall be no additional cost to owner for inspection.

3.9 PROTECTION

- A. Maintain strict security during the installation of equipment and software. Rooms housing the control station, and workstations that have been powered up shall be locked and secured, with an activated burglar alarm and access-control system reporting to a Central Station complying with UL 1610, "Central-Station Burglar-Alarm Units," during periods when a qualified operator in the employ of Contractor is not present.

3.10 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 28 08 00 - COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 28 08 00 - COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.11 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 28 08 00 - COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS.
- C. Develop separate training modules for the following:
 - 1. Computer system administration personnel to manage and repair the LAN and databases and to update and maintain software.
 - 2. Operators who prepare and input credentials to man the control station and workstations and to enroll personnel.
 - 3. Security personnel.
 - 4. Hardware maintenance personnel.
 - 5. Corporate management.
- D. All testing and training shall be compliant with the VA General Requirements, Section 01 00 00, GENERAL REQUIREMENTS.

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St. Cloud VAMC
St. Cloud, MN

Adult Day Health Care Extended Care Support
VA263-15-C-0137

--END--

PHYSICAL ACCESS CONTROL SYSTEM

28 13 00 - 14

SECTION 28 31 00
FIRE DETECTION AND ALARM

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section of the specifications includes the furnishing, installation, and connection of the fire alarm equipment to form a complete coordinated system ready for operation. It shall include, but not be limited to, alarm initiating devices, alarm notification appliances, control units, fire safety control devices, annunciators, power supplies, and wiring as shown on the drawings and specified. The fire alarm system shall not be combined with other systems such as building automation, energy management, security, etc.
- B. Fire alarm systems shall comply with requirements of the most recent VA FIRE PROTECTION DESIGN MANUAL and NFPA 72 unless variations to NFPA 72 are specifically identified within these contract documents by the following notation: "variation". The design, system layout, document submittal preparation, and supervision of installation and testing shall be provided by a technician that is certified NICET level III or a registered fire protection engineer. The NICET certified technician shall be on site for the supervision and testing of the system. Factory engineers from the equipment manufacturer, thoroughly familiar and knowledgeable with all equipment utilized, shall provide additional technical support at the site as required by the COR (Contracting Officer Representative) or his authorized representative. Installers shall have a minimum of 2 years' experience installing fire alarm systems.
- C. Fire alarm signals:
 - 1. The fire alarm contractor shall connect new fire alarm panel to the existing campus loop system located in building No. 116, extend fiber optic cable from building No. 116 to new ADHC fire alarm panel.
 - 2. The fire alarm contractor shall route 1-inch EMT conduit from building No. 116 to new ADHC, the conduit system shall be painted orange in color and shall be identified as: "Engineering Fiber Optic".

3. The fire alarm contractor shall install a fire alarm system that is the same style and class as existing fire alarm system.
4. The fire alarm contractor shall interconnect the two fire alarm systems and be responsible for programming the new panel to the existing fire alarm system.
5. The new fire alarm system shall be manufactured by: Edwards, model number: RLCD-C, enclosure shall be manufactured by: Edwards, model number: RA-ENC1.
6. The main fire alarm control unit shall automatically transmit alarm signals to a listed central station using a digital alarm communicator transmitter in accordance with NFPA 72.
7. The fire alarm contractor shall connect the two-building fire alarm control panels (See drawings for further information).
8. The fire alarm fiber optic cable shall be routed in 3/4-inch EMT and shall be orange in color.
9. The existing Edwards EST Fireworks graphic command center, located in Building No. 7, shall be modified to include graphical displays of the new ADHC building, using the Fire Works map view port capability.
10. A graphical display of St. Cloud campus building layout shall be the default map viewport file. Additional map viewports for all levels of ADHC building shall be programmed also.
11. All alarm, supervisory and trouble device locations shall be mapped to both the campus building layout view and to the associated building floor plan on which the device is located.

1.2 SCOPE

- A. The fire alarm contractor shall provide a new and fully functional fire alarm system in Adult Day Health Center. The fire alarm contractor shall route fire alarm cabling in empty conduit system to building No. 116. The fire alarm contractor shall inter-connect the new and existing fire alarm panels together.
- B. The new fire alarm system shall be fully compatible with existing fire alarm system.
- C. Basic Performance:
 1. Alarm and trouble signals from each building fire alarm control panel shall be digitally encoded by UL listed electronic devices onto a multiplexed communication system.

2. Response time between alarm initiation (contact closure) and recording at the main fire alarm control unit (appearance on alphanumeric read out) shall not exceed 5 seconds.
3. The signaling line circuits (SLC) between building fire alarm control units shall be wired Style 7 in accordance with NFPA 72. Isolation shall be provided so that no more than one building can be lost due to a short circuit fault.
4. Initiating device circuits (IDC) shall be wired Style C in accordance with NFPA 72.
5. Signaling line circuits (SLC) within buildings shall be wired Style 4 in accordance with NFPA 72. Individual signaling line circuits shall be limited to covering 22,500 square feet (2,090 square meters) of floor space or 3 floors whichever is less.
6. Notification appliance circuits (NAC) shall be wired Style Y in accordance with NFPA 72.
- D. The existing Edwards EST Fireworks graphic command center, located in Building No. 7, shall be modified to include graphical displays of the new ADHC building, using the Fire Works map view port capability.
- E. A graphical display of St. Cloud campus building layout shall be the default map viewport file. Additional map viewports for all levels of ADHC building shall be programmed also.
- F. All alarm, supervisory and trouble device locations shall be mapped to both the campus building layout view and to the associated building floor plan on which the device is located.

1.3 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES. Requirements for procedures for submittals.
- B. Section 07 84 00 - FIRESTOPPING. Requirements for fire proofing wall penetrations.
- C. Section 21 13 13 - WET-PIPE SPRINKLER SYSTEMS. Requirements for sprinkler systems.
- D. Section 28 05 00 - COMMON WORK RESULTS FOR ELECTRONIC SAFETY AND SECURITY. Requirements for general requirements that are common to more than one section in Division 28.
- E. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.
- F. Section 28 05 26 - GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY. Requirements for grounding of equipment.

- G. Section 28 05 28.33 - CONDUITS AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for infrastructure.
- H. Section 28 05 13 - CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY. Requirements for conductors and cables.
- I. Section 28 08 00, COMMISSIONING OF ELECTRONIC SAFETY AND SECURITY SYSTEMS. Requirements for commissioning - systems readiness checklists, and training.
- J. Section 28 13 00, PHYSICAL ACCESS CONTROL SYSTEMS (PACS). Requirements for integration with physical access control system.

1.4 SUBMITTALS

- A. General: Submit 5 copies in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, and Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Drawings:
 - 1. Prepare drawings using AutoCAD Release 14 software and include all contractors' information. Layering shall be by VA criteria as provided by the COR (Contracting Officer Representative). Bid drawing files on AutoCAD will be provided to the Contractor at the pre-construction meeting. The contractor shall be responsible for verifying all critical dimensions shown on the drawings provided by VA.
 - 2. Floor plans: Provide locations of all devices (with device number at each addressable device corresponding to control unit programming), appliances, panels, equipment, junction/terminal cabinets/boxes, risers, electrical power connections, individual circuits and raceway routing, system zoning; number, size, and type of raceways and conductors in each raceway; conduit fill calculations with cross section area percent fill for each type and size of conductor and raceway. Only those devices connected and incorporated into the final system shall be on these floor plans. Do not show any removed devices on the floor plans. Show all interfaces for all fire safety functions.
 - 3. Riser diagrams: Provide, for the entire system, the number, size and type of riser raceways and conductors in each riser raceway and number of each type device per floor and zone. Show door holder interface, elevator control interface, HVAC shutdown interface, fire extinguishing system interface, and all other fire safety interfaces. Show wiring Styles on the riser diagram for all

circuits. Provide diagrams both on a per building and campus wide basis.

4. Detailed wiring diagrams: Provide for control panels, modules, power supplies, electrical power connections, auxiliary relays and annunciators showing termination identifications, size and type conductors, circuit boards, LED lamps, indicators, adjustable controls, switches, ribbon connectors, wiring harnesses, terminal strips and connectors, spare zones/circuits. Diagrams shall be drawn to a scale sufficient to show spatial relationships between components, enclosures and equipment configuration.
5. Two weeks prior to final inspection, the Contractor shall deliver to the Contracting Officer Representative 3 sets of as-built drawings and one set of the as-built drawing computer files (using AutoCAD 2007 or later). As-built drawings (floor plans) shall show all new and/or existing conduit used for the fire alarm system.

C. Manuals:

1. Submit simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals including technical data sheets for all items used in the system, power requirements, device wiring diagrams, dimensions, and information for ordering replacement parts.
 - a. Wiring diagrams shall have their terminals identified to facilitate installation, operation, expansion and maintenance.
 - b. Wiring diagrams shall indicate internal wiring for each item of equipment and the interconnections between the items of equipment.
 - c. Include complete listing of all software used and installation and operation instructions including the input/output matrix chart.
 - d. Provide a clear and concise description of operation that gives, in detail, the information required to properly operate, inspect, test and maintain the equipment and system. Provide all manufacturer's installation limitations including but not limited to circuit length limitations.
 - e. Complete listing of all digitized voice messages.

- f. Provide standby battery calculations under normal operating and alarm modes. Battery calculations shall include the magnets for holding the doors open for one minute.
 - g. Include information indicating who will provide emergency service and perform post contract maintenance.
 - h. Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.
 - i. A computerized preventive maintenance schedule for all equipment. The schedule shall be provided on disk in a computer format acceptable to the VAMC and shall describe the protocol for preventive maintenance of all equipment. The schedule shall include the required times for systematic examination, adjustment and cleaning of all equipment. A print out of the schedule shall also be provided in the manual. Provide the disk in a pocket within the manual.
 - j. Furnish manuals in 3 ring loose-leaf binder or manufacturer's standard binder.
 - k. A print out for all devices proposed on each signaling line circuit with spare capacity indicated.
2. Two weeks prior to final inspection, deliver (4) copies of the final updated maintenance and operating manual to the Contracting Officer Representative.
- a. The manual shall be updated to include any information necessitated by the maintenance and operating manual approval.
 - b. Complete "As installed" wiring and schematic diagrams shall be included that shows all items of equipment and their interconnecting wiring. Show all final terminal identifications.
 - c. Complete listing of all programming information, including all control events per device including an updated input/output matrix.
 - d. Certificate of Installation as required by NFPA 72 for each building. The certificate shall identify any variations from the National Fire Alarm Code.
 - e. Certificate from equipment manufacturer assuring compliance with all manufacturers installation requirements and satisfactory system operation.

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1.7 APPLICABLE PUBLICATIONS

A. The publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by the basic designation only and the latest editions of these publications shall be applicable.

B. National Fire Protection Association (NFPA):

NFPA 13Standard for the Installation of Sprinkler
Systems, 2010 edition

NFPA 14 Standard for the Installation of Standpipes and
Hose Systems, 2010 edition

NFPA 20 Standard for the Installation of Stationary
Pumps for Fire Protection, 2010 edition

NFPA 70.....National Electrical Code (NEC), 2010 edition

NFPA 72.....National Fire Alarm Code, 2010 edition

NFPA 90A.....Standard for the Installation of Air
Conditioning and Ventilating Systems, 2009
edition

NFPA 101.....Life Safety Code, 2009 edition

C. Underwriters Laboratories, Inc. (UL): Fire Protection Equipment
Directory

D. Factory Mutual Research Corp (FM): Approval Guide, 2007-2011

E. American National Standards Institute (ANSI):

S3.41.....Audible Emergency Evacuation Signal, 1990
edition, reaffirmed 2008

F. International Code Council, International Building Code (IBC), 2009
edition

PART 2 A- PRODUCTS

2.1 EQUIPMENT AND MATERIALS, GENERAL (FACP AND FAAN)

- A. The new fire alarm control panel shall (FACP) shall be manufactured by Edwards, model No. EST-3X (FACP) with SFS1 processor.
- B. The fire alarm annunciator (FAAN) shall be manufactured by Edwards, model No. RLCD-C with RA-ENC1 enclosure.

2.2 CONDUIT, BOXES, AND WIRE

- A. Conduit shall be in accordance with Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY and as follows:
 - 1. All new conduits shall be installed in accordance with NFPA 70.
 - 2. Conduit fill shall not exceed 40 percent of interior cross-sectional area.
 - 3. All new conduits shall be 3/4 inch minimum.
 - 4. All conduit shall be installed in EMT (Electrical Metallic Tubing) conduit system.
 - 5. Conduit system shall be painted red in color.
- B. Wire:
 - 1. Wiring shall be in accordance with NEC article 760, Section 28 05 13, CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, and as recommended by the manufacturer of the fire alarm system. All wires shall be color coded. Number and size of conductors shall be as recommended by the fire alarm system manufacturer, but not less than 18 AWG for initiating device circuits and 14 AWG for notification device circuits.

2. Addressable circuits and wiring used for the multiplex communication loop shall be twisted and shielded unless specifically excepted by the fire alarm equipment manufacturer in writing.
3. Any fire alarm system wiring that extends outside of a building shall have additional power surge protection to protect equipment from physical damage and false signals due to lightning, voltage and current induced transients. Protection devices shall be shown on the submittal drawings and shall be UL listed or in accordance with written manufacturer's requirements.
4. All wire or cable used in underground conduits including those in concrete shall be listed for wet locations.

C. Terminal Boxes, Junction Boxes, and Cabinets:

1. Shall be galvanized steel in accordance with UL requirements.
2. All boxes shall be sized and installed in accordance with NFPA 70.
3. covers shall be repainted red in accordance with Section 09 91 00, PAINTING and shall be identified with white markings as "FA" for junction boxes and as "FIRE ALARM SYSTEM" for cabinets and terminal boxes. Lettering shall be a minimum of 3/4 inch high.
4. Terminal boxes and cabinets shall have a volume 50 percent greater than required by the NFPA 70. Minimum sized wire shall be considered as 14 AWG for calculation purposes.
5. Terminal boxes and cabinets shall have identified pressure type terminal strips and shall be located at the base of each riser. Terminal strips shall be labeled as specified or as approved by the Contracting Officer Representative.

2.3 FIRE ALARM CONTROL UNIT

A. General:

1. Provide FACP (Fire alarm control panel) as indicated on floor plan.
2. Each power source shall be supervised from the other source for loss of power.
3. All circuits shall be monitored for integrity.
4. Visually and audibly annunciate any trouble condition including, but not limited to main power failure, grounds and system wiring derangement.
5. Transmit digital alarm information to the main fire alarm control unit.

B. Enclosure:

1. The control unit shall be housed in a cabinet suitable for both recessed and surface mounting. Cabinet and front shall be corrosion protected, given a rust-resistant prime coat, and manufacturer's standard finish.
 2. Cabinet shall contain all necessary relays, terminals, lamps, and legend plates to provide control for the system.
- C. Operator terminal at main control unit:
1. Operator terminal shall consist of the central processing unit, display screen, keyboard and printer.
 2. Display screen shall have a minimum 15-inch diagonal non-glare screen capable of displaying 24 lines of 80 characters each.
 3. Keyboard shall consist of 60 alpha numeric and 12 user/functional control keys.
 4. Printer shall be the automatic type, printing the date, time and location for all alarm, supervisory, and trouble conditions.
- D. Power Supply:
1. The control unit shall derive its normal power from a 120-volt, 60 Hz dedicated supply connected to the emergency power system. Standby power shall be provided by a 24-volt DC battery as hereinafter specified. The normal power shall be transformed, rectified, coordinated, and interfaced with the standby battery and charger.
 2. The door holder power shall be arranged so that momentary or sustained loss of main operating power shall not cause the release of any door.
 3. Power supply for smoke detectors shall be taken from the fire alarm control unit.
 4. Provide protectors to protect the fire alarm equipment from damage due to lightning or voltage and current transients.
 5. Provide new separate and direct ground lines to the outside to protect the equipment from unwanted grounds.
- E. Circuit Supervision: Each alarm initiating device circuit, signaling line circuit, and notification appliance circuit, shall be supervised against the occurrence of a break or ground fault condition in the field wiring. These conditions shall cause a trouble signal to sound in the control unit until manually silenced by an off switch.
- F. Supervisory Devices: All sprinkler system valves, standpipe control valves, post indicator valves (PIV), and main gate valves shall be

supervised for off-normal position. Closing a valve shall sound a supervisory signal at the control unit until silenced by an off switch. The specific location of all closed valves shall be identified at the control unit. Valve operation shall not cause an alarm signal. Low air pressure switches and duct detectors shall be monitored as supervisory signals.

G. Trouble signals:

1. Arrange the trouble signals for automatic reset (non-latching).
2. System trouble switch off and on lamps shall be visible through the control unit door.

H. Function Switches: Provide the following switches in addition to any other switches required for the system:

1. Remote Alarm Transmission By-pass Switch: Shall prevent transmission of all signals to the main fire alarm control unit when in the "off" position. A system trouble signal shall be energized when switch is in the off position.
2. Alarm Off Switch: Shall disconnect power to alarm notification circuits on the local building alarm system. A system trouble signal shall be activated when switch is in the off position.
3. Trouble Silence Switch: Shall silence the trouble signal whenever the trouble silence switch is operated. This switch shall not reset the trouble signal.
4. Reset Switch: Shall reset the system after an alarm, provided the initiating device has been reset. The system shall lock in alarm until reset.
5. Lamp Test Switch: A test switch or other approved convenient means shall be provided to test the indicator lamps.
6. Drill Switch: Shall activate all notification devices without tripping the remote alarm transmitter. This switch is required only for general evacuation systems specified herein.
7. Door Holder By-Pass Switch: Shall prevent doors from releasing during fire alarm tests. A system trouble alarm shall be energized when switch is in the abnormal position.
8. HVAC/Smoke Damper By-Pass: Provide a means to disable HVAC fans from shutting down and/or smoke dampers from closing upon operation of an initiating device designed to interconnect with these devices.

I. Remote Transmissions:

1. Provide capability and equipment for transmission of alarm, supervisory and trouble signals to the main fire alarm control unit.
 2. Transmitters shall be compatible with the systems and equipment they are connected to such as timing, operation and other required features.
- J. Remote Control Capability: Each building fire alarm control unit shall be installed and programmed so that each must be reset locally after an alarm, before the main fire alarm control unit can be reset. After the local building fire alarm control unit has been reset, then the all system acknowledges, reset, silence or disabling functions can be operated by the main fire alarm control unit
- K. System Expansion: Design the control units and enclosures so that the system can be expanded in the future (to include the addition of 20 percent more alarm initiating, alarm notification and door holder circuits) without disruption or replacement of the existing control unit and secondary power supply.
- L. The existing EST Fire-Works graphic command center, located in Building 7, shall be modified to include graphical displays of the new ADHC Building, using the Fire-Works map view port capability. A graphical display of St. Cloud VA campus building layout shall be the default map viewport file. Additional map viewports for all levels of the ADHC Building shall be programmed also. All alarm, supervisory and trouble device locations shall be mapped to both the campus building layout view and to the associated building floor plan on which the device is located.

2.4 STANDBY POWER SUPPLY

- A. Uninterrupted Power Supply (UPS):
1. The UPS system shall be comprised of a static inverter, a precision battery float charger, and sealed maintenance free batteries.
 2. Under normal operating conditions, the load shall be filtered through a ferroresonant transformer.
 3. When normal AC power fails, the inverter shall supply AC power to the transformer from the battery source. There shall be no break in output of the system during transfer of the system from normal to battery supply or back to normal.
 4. Batteries shall be sealed, gel cell type.

5. UPS system shall be sized to operate the central processor, CRT, printer, and all other directly connected equipment for 5 minutes upon a normal AC power failure.

B. Batteries:

1. Battery shall be of the sealed, maintenance free type, 24-volt nominal.
2. Battery shall have sufficient capacity to power the fire alarm system for not less than 24 hours plus 5 minutes of alarm to an end voltage of 1.14 volts per cell, upon a normal AC power failure.
3. Battery racks shall be steel with an alkali-resistant finish. Batteries shall be secured in seismic areas 2B, 3, or 4 as defined by the Uniform Building Code.

C. Battery Charger:

1. Shall be completely automatic, with constant potential charger maintaining the battery fully charged under all service conditions. Charger shall operate from a 120-volt, 60 hertz emergency power source.
2. Shall be rated for fully charging a completely discharged battery within 48 hours while simultaneously supplying any loads connected to the battery.
3. Shall have protection to prevent discharge through the charger.
4. Shall have protection for overloads and short circuits on both AC and DC sides.
5. A trouble condition shall actuate the fire alarm trouble signal.
6. Charger shall have automatic AC line voltage regulation, automatic current-limiting features, and adjustable voltage controls.

2.5 ANNUNCIATION

A. Annunciator, Alphanumeric Type (System):

1. Shall be a supervised, LCD display containing a minimum of 2 lines of 40 characters for alarm annunciation in clear English text.
2. Message shall identify building number, floor, zone, etc on the first line and device description and status (pull station, smoke detector, waterflow alarm or trouble condition) on the second line.
3. The initial alarm received shall be indicated as such.
4. A selector switch shall be provided for viewing subsequent alarm messages.
5. The display shall be UL listed for fire alarm application.

6. Annunciators shall display information for all buildings connected to the system. Local building annunciators, for general evacuation system buildings, shall be permitted when shown on the drawings and approved by the Contracting Officer Representative.

2.6 VOICE COMMUNICATION SYSTEM (VCS)

A. General:

1. An emergency voice communication system shall be installed throughout ADHC.
2. Upon receipt of an alarm signal from the building fire alarm system, the VCS shall automatically transmit a pre-recorded fire alarm message throughout the building.
3. A digitized voice module shall be used to store each prerecorded message.
4. The VCS shall be arranged as a dual channel system capable of transmitting 2 different messages simultaneously.
5. The VCS shall supervise all speaker circuits, control equipment, remote audio control equipment, and amplifiers.

B. Speaker Circuit Control Unit:

1. The speaker circuit control unit shall include switches to manually activate or deactivate speaker circuits grouped by floor in the system.
2. Speaker circuit control switches shall provide on, off, and automatic positions and indications.
3. The speaker circuit control unit shall include visual indication of active or trouble status for each group of speaker circuits in the system.
4. A trouble indication shall be provided if a speaker circuit group is disabled.
5. A lamp test switch shall be provided to test all indicator lamps.
6. A single "all call" switch shall be provided to activate all speaker circuit groups simultaneously.
7. A push-to-talk microphone shall be provided for manual voice messages.
8. A voice message disconnect switch shall be provided to disconnect automatic digitized voice messages from the system. The system shall be arranged to allow manual voice messages and indicate a system trouble condition when activated.

C. Speaker Circuit Arrangement:

1. Speaker circuits shall be arranged such that there is one speaker circuit per smoke zone.
2. Audio amplifiers and control equipment shall be electrically supervised for normal and abnormal conditions.
3. Speaker circuits shall be either 25 VRMS or 70.7 VRMS with a minimum of 50 percent spare power available.
4. Speaker circuits and control equipment shall be arranged such that loss of any one speaker circuit will not cause the loss of any other speaker circuit in the system.

D. Digitized Voice Module (DVM):

1. The Digitized Voice Module shall provide prerecorded digitized evacuation and instructional messages. The messages shall be professionally recorded and approved by the Contracting Officer Representative prior to programming.
2. The DVM shall be configured to automatically output to the desired circuits following a 10-second slow whoop alert tone.
3. Prerecorded magnetic taped messages and tape players are not permitted.
4. The digitized message capacity shall be no less than 15 second in length.
5. The digitized message shall be transmitted 3 times.
6. The DVM shall be supervised for operational status.
7. Failure of the DVM shall result in the transmission of a constant alarm tone.
8. The DVM memory shall have a minimum 50 percent spare capacity after those messages identified in this section are recorded. Multiple DVM's may be used to obtain the required capacity.

E. Audio Amplifiers:

1. Audio Amplifiers shall provide a minimum of 50 Watts at either 25 or 70.7 VRMS output voltage levels.
2. Amplifiers shall be continuously supervised for operational status.
3. Amplifiers shall be configured for either single or dual channel application.
4. Each audio output circuit connection shall be configurable for Style X.
5. A minimum of 50 percent spare output capacity shall be available for each amplifier.

F. Tone Generator(s):

1. Tone Generator(s) shall be capable of providing a distinctive 3-pulse temporal pattern fire alarm signal as well as a slow whoop.
2. Tone Generator(s) shall be continuously supervised for operational status.

2.7 ALARM NOTIFICATION APPLIANCES

A. Fire Alarm speaker / strobes:

1. Shall operate on either 25 VRMS or 70.7 VRMS with field selectable output taps from 0.5 to 2.0W and originally installed at the 1/2-watt tap. Speakers shall provide a minimum sound output of 80 dBA at 10 feet with the 1/2-watt tap.
2. Frequency response shall be a minimum of 400 HZ to 4,000 HZ.
3. Four inches or 8 inches' cone type speakers ceiling mounted with white colored baffles in areas with suspended ceilings and wall mounted in areas without ceilings.

B. Strobes:

1. Xenon flash tube type minimum 15 candela in toilet rooms and 75 candela in all other areas with a flash rate of 1 HZ. Strobes shall be synchronized where required by the National Fire Alarm Code (NFPA 72).
2. Back-plate shall be red with 1/2-inch permanent red letters. Lettering to read "Fire", be oriented on the wall or ceiling properly, and be visible from all viewing directions.
3. Each strobe circuit shall have a minimum of 20 percent spare capacity.
4. Strobes may be combined with the audible notification appliances specified herein.

2.8 ALARM INITIATING DEVICES

A. Manual Fire Alarm Stations:

1. Shall be non-break-glass, address reporting type.
2. Station front shall be constructed of a durable material such as cast or extruded metal or high impact plastic. Stations shall be semi-flush type.
3. Stations shall be of single action pull down type with suitable operating instructions provided on front in raised or depressed letters, and clearly labeled "FIRE."
4. Operating handles shall be constructed of a durable material. On operation, the lever shall lock in alarm position and remain so

until reset. A key shall be required to gain front access for resetting or conducting tests and drills.

5. Unless otherwise specified, all exposed parts shall be red in color and have a smooth, hard, durable finish.
6. Stations identified as key operated only shall have a single standardized lock and key separate from the control equipment.

B. Smoke Detectors:

1. Smoke detectors shall be photoelectric type and UL listed for use with the fire alarm control unit being furnished.
2. Smoke detectors shall be addressable type complying with applicable UL Standards for system type detectors. Smoke detectors shall be installed in accordance with the manufacturer's recommendations and NFPA 72.
3. Detectors shall have an indication lamp to denote an alarm condition. Provide remote indicator lamps and identification plates where detectors are concealed from view. Locate the remote indicator lamps and identification plates flush mounted on walls so they can be observed from a normal standing position.
4. All spot type and duct type detectors installed shall be of the photoelectric type.
5. Photoelectric detectors shall be factory calibrated and readily field adjustable. The sensitivity of any photoelectric detector shall be factory set at 3.0 plus or minus 0.25 percent obscuration per foot.
6. Detectors shall provide a visual trouble indication if they drift out of sensitivity range or fail internal diagnostics. Detectors shall also provide visual indication of sensitivity level upon testing. Detectors, along with the fire alarm control units shall be UL listed for testing the sensitivity of the detectors.

C. Heat Detectors:

1. Heat detectors shall be of the addressable restorable rate compensated fixed-temperature spot type.
2. Detectors shall have a minimum smooth ceiling rating of 2,500 square feet.
3. Ordinary temperature 135 degrees F heat detectors shall be utilized in elevator shafts and elevator mechanical rooms. Intermediate

temperature rated 200 degrees F heat detectors shall be utilized in all other areas.

4. Provide a remote indicator lamp, key test station and identification nameplate (e.g. "Heat Detector - Elevator P-") for each elevator group. Locate key test station in plain view on elevator machine room wall.

D. Water Flow and Pressure Switches:

1. Wet pipe water flow switches and dry pipe alarm pressure switches for sprinkler systems shall be connected to the fire alarm system by way of an address reporting interface device.
2. All new water flow switches shall be of a single manufacturer and series and non-accumulative retard type. See Section 21 12 00, FIRE-SUPPRESSION STANDPIPES and Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches added. Connect all switches shown on the approved shop drawings.
3. All new switches shall have an alarm transmission delay time that is conveniently adjustable from 0 to 60 seconds. Initial settings shall be 30-45 seconds. Timing shall be recorded and documented during testing.

2.9 SUPERVISORY DEVICES

A. Duct Smoke Detectors:

1. Duct smoke detectors shall be provided and connected by way of an address reporting interface device. Detectors shall be provided with an approved duct housing mounted exterior to the duct and shall have perforated sampling tubes extending across the full width of the duct (wall to wall). Detector placement shall be such that there is uniform airflow in the cross section of the duct.
2. Interlocking with fans shall be provided in accordance with NFPA 90A and as specified hereinafter under Part 3.2, "TYPICAL OPERATION".
3. Provide remote indicator lamps, key test stations and identification nameplates (e.g. "DUCT SMOKE DETECTOR AHU-X") for all duct detectors. Locate key test stations in plain view on walls or ceilings so that they can be observed and operated from a normal standing position.

B. Sprinkler and Standpipe System Supervisory Switches:

1. Each sprinkler system water supply control valve, riser valve or zone control valve, and each standpipe system riser control valve shall be equipped with a supervisory switch. Standpipe hose valves,

- and test and drain valves shall not be equipped with supervisory switches.
2. PIV (post indicator valve) or main gate valve shall be equipped with a supervisory switch.
 3. Valve supervisory switches shall be connected to the fire alarm system by way of address reporting interface device. See Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS for new switches to be added. Connect tamper switches for all control valves shown on the approved shop drawings.
 4. The mechanism shall be contained in a weatherproof die-cast aluminum housing that shall provide a 3/4-inch tapped conduit entrance and incorporate the necessary facilities for attachment to the valves.
 5. The entire installed assembly shall be tamper-proof and arranged to cause a switch operation if the housing cover is removed or if the unit is removed from its mounting.
 6. Where dry-pipe sprinkler systems are installed, high and low air pressure switches shall be provided and monitored by way of an address reporting interface devices.
 7. Fire supervisory signals required by NFPA 20 and monitored by the pump controller shall be provided and monitored by way of address reporting interface devices for the fire pump located indicate location.

2.10 ADDRESS REPORTING INTERFACE DEVICE

- A. Shall have unique addresses that reports directly to the building fire alarm panel.
- B. Shall be configurable to monitor normally open or normally closed devices for both alarm and trouble conditions.
- C. Shall have terminal designations clearly differentiating between the circuit to which they are reporting from and the device that they are monitoring.
- D. Shall be UL listed for fire alarm use and compatibility with the panel to which they are connected.
- E. Shall be mounted in weatherproof housings if mounted exterior to a building.

2.11 SMOKE BARRIER DOOR CONTROL

- A. Electromagnetic Door Holders:
 1. New Door Holders shall be standard wall mounted electromagnetic type. In locations where doors do not come in contact with the wall

when in the full open position, an extension post shall be added to the door bracket.

2. Operation shall be by 24-volt DC supplied from a battery located at the fire alarm control unit. Door holders shall be coordinated as to voltage, ampere drain, and voltage drop with the battery, battery charger, wiring and fire alarm system for operation as specified.

- B. A maximum of twelve door holders shall be provided for each circuit. Door holders shall be wired to allow releasing doors by smoke zone.
- C. Door holder control circuits shall be electrically supervised.
- D. Smoke detectors shall not be incorporated as an integral part of door holders.

2.12 UTILITY LOCKS AND KEYS:

- A. All key operated test switches, control units, annunciator panels and lockable cabinets shall be provided with a single standardized utility lock and key.
- B. Key-operated manual fire alarm stations shall have a single standardized lock and key separate from the control equipment.
- C. All keys shall be delivered to the Contracting Officer Representative.

2.13 SPARE AND REPLACEMENT PARTS

- A. Provide spare and replacement parts as follows:
 1. Manual pull stations - 5
 2. Key operated manual pull stations - 3
 3. Heat detectors - 2 of each type
 4. Fire alarm strobes - 5
 5. Fire alarm bells - 5
 6. Fire alarm speakers - 5
 7. Smoke detectors - 20
 8. Duct smoke detectors with all appurtenances - 1
 9. Sprinkler system water flow switch - 1 of each size
 10. Sprinkler system water pressure switch - 1 of each type
 11. Sprinkler valve tamper switch - 1 of each type
 12. Control equipment utility locksets - 5
 13. Control equipment keys - 25
 14. Key operated manual pull station keys - 50
 15. 2.5 oz containers aerosol smoke - 12
 16. Printer paper - 3 boxes
 17. Printer replacement ribbons - 3
 18. Monitor modules - 3

19. Control modules - 3

20. Fire alarm SLC cable (same as installed) - 500 feet (152 m)

- B. Keys for key-operated manual pull stations shall be provided 30 days prior to actual installation.
- C. Spare and replacement parts shall be in original packaging and submitted to the COR (Contracting Officer Representative).
- D. Furnish and install a storage cabinet of sufficient size and suitable for storing spare equipment. Doors shall include a pad locking device. Padlock to be provided by the VA. Location of cabinet to be determined by the Contracting Officer Representative.
- E. Provide to the VA, all hardware, software, programming tools, license and documentation necessary to permanently modify the fire alarm system on site. The minimum level of modification includes addition and deletion of devices, circuits, zones and changes to system description, system operation, and digitized evacuation and instructional messages.

2.14 INSTRUCTION CHART:

Provide typewritten instruction card mounted behind a Lexan plastic or glass cover in a stainless steel or aluminum frame with a backplate. Install the frame in a conspicuous location observable from each control unit where operations are performed. The card shall show those steps to be taken by an operator when a signal is received under all conditions, normal, alarm, supervisory, and trouble. Provide an additional copy with the binder for the input output matrix for the sequence of operation. The instructions shall be approved by the COR (Contracting Officer Representative) before being posted.

2.15 ALARM NOTIFICATION APPLIANCES

A. Strobes:

- 1. Xenon flash tube type minimum 15 candela in toilet rooms and 75 candela in all other areas with a flash rate of 1 HZ. Strobes shall

2.18 ALARM INITIATING DEVICES

A. Manual Fire Alarm Stations:

- 1. Shall be non-break-glass, address reporting type.
- 2. Station front shall be constructed of a durable material such as cast or extruded metal or high impact plastic. Stations shall be semi-flush type.
- 3. Stations shall be of single action pull down type with suitable operating instructions provided on front in raised or depressed letters, and clearly labeled "FIRE".

4. Operating handles shall be constructed of a durable material. On operation, the lever shall lock in alarm position and remain so until reset. A key shall be required to gain front access for resetting or conducting tests and drills.
5. Unless otherwise specified, all exposed parts shall be red in color and have a smooth, hard, durable finish.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Installation shall be in accordance with NFPA 70, 72, 90A, and 101 as shown on the drawings, and as recommended by the major equipment manufacturer. Fire alarm wiring shall be installed in conduit. All conduit and wire shall be installed in accordance with, Section 28 05 13 CONDUCTORS AND CABLES FOR ELECTRONIC SAFETY AND SECURITY, Section 28 05 26 GROUNDING AND BONDING FOR ELECTRONIC SAFETY AND SECURITY, Section 28 05 28.33 CONDUIT AND BACKBOXES FOR ELECTRONIC SAFETY AND SECURITY, and all penetrations of smoke and fire barriers shall be protected as required by Section 07 84 00, FIRESTOPPING.
- B. All conduits, junction boxes, conduit supports, and hangers shall be concealed in finished areas and may be exposed in unfinished areas.
- C. All exposed conduits shall be painted in accordance with Section 09 91 00, PAINTING to match surrounding finished areas and red in unfinished areas.
- D. All fire detection and alarm system devices, control units and remote annunciators shall be flush mounted when located in finished areas and may be surface mounted when located in unfinished areas. Exact locations are to be approved by the COR (Contracting Officer Representative).
- E. Speakers shall be ceiling mounted and fully recessed in areas with suspended ceilings. Speakers shall be wall mounted and recessed in finished areas without suspended ceilings. Speakers may be surface mounted in unfinished areas.
- F. Strobes shall be flush wall mounted with the bottom of the unit located 80 inches above the floor or 6 inches below ceiling, whichever is lower. Locate and mount to maintain a minimum 36 inches' clearance from side obstructions.
- G. Manual pull stations shall be installed not less than 42 inches more than 48 inches from finished floor to bottom of device and within 60 inches of a stairway or an exit door.

- H. Where possible, locate water flow and pressure switches a minimum of 12 inches from a fitting that changes the direction of the flow and a minimum of 36 inches from a valve.
- I. Mount valve tamper switches so as not to interfere with the normal operation of the valve and adjust to operate within 2 revolutions toward the closed position of the valve control, or when the stem has moved no more than 1/5 of the distance from its normal position.
- J. Connect flow and tamper switches installed under Section 21 13 13, WET-PIPE SPRINKLER SYSTEMS.
- K. Connect combination closer-holders installed under Section 08 71 00, DOOR HARDWARE.

3.2 TYPICAL OPERATION

- A. Activation of any manual pull station, water flow or pressure switch, heat detector, kitchen hood suppression system, gaseous suppression system, or smoke detector shall cause the following operations to occur:
 - 1. Operate the emergency voice communication system in Buildings indicate buildings. For sprinkler protected buildings, flash strobes continuously only in the zone of alarm. For buildings without sprinkler protection throughout, flash strobes continuously only on the floor of alarm.
 - 2. Continuously sound a temporal pattern general alarm and flash all strobes in the building in alarm until reset at the local fire alarm control unit in Buildings.
 - 3. Release only the magnetic door holders in the smoke zone which alarm was initiated after the alert signal.
 - 4. Transmit a separate alarm signal, via the main fire alarm control unit to the fire department.
 - 5. Unlock the electrically locked exit doors within the zone of alarm.
- B. Heat detectors in elevator machine rooms shall, in addition to the above functions, disconnect all power to all elevators served by that machine room after a time delay. The time delay shall be programmed within the fire alarm system programming and be equal to the time it takes for the car to travel from the highest to the lowest level, plus 10 seconds.
- C. Smoke detectors in the primary elevator lobbies of Buildings Genomics Lab indicate the buildings where there is Phase I elevator recall

shall, in addition to the above functions, return all elevators in the bank to the secondary floor.

- D. Smoke detectors in the remaining elevator lobbies, elevator machine room, or top of hoistway shall, in addition to the above functions, return all elevators in the bank to the primary floor.
- E. Operation of a smoke detector at a corridor door used for automatic closing shall also release only the magnetic door holders on that in that smoke zone Operation of a smoke detector at a shutter used for automatic closing shall also release only the shutters on that floor in that smoke zone.
- F. Operation of duct smoke detectors shall cause a system supervisory condition and shut down the ventilation system and close the associated smoke dampers as appropriate.
- G. Operation of any sprinkler or standpipe system valve supervisory switch, high/low air pressure switch, or fire pump alarm switch shall cause a system supervisory condition.
- H. Alarm verification shall not be used for smoke detectors installed for the purpose of early warning.

3.3 TESTS

- A. Provide the service of a NICET level III, competent, factory-trained engineer or technician authorized by the manufacturer of the fire alarm equipment to technically supervise and participate during all of the adjustments and tests for the system. Make all adjustments and tests in the presence of the COR (Contracting Officer Representative).
- B. When the systems have been completed and prior to the scheduling of the final inspection, furnish testing equipment and perform the following tests in the presence of the COR (Contracting Officer Representative). When any defects are detected, make repairs or install replacement components, and repeat the tests until such time that the complete fire alarm systems meets all contract requirements. After the system has passed the initial test and been approved by the COR (Contracting Officer Representative), the contractor may request a final inspection.
 - 1. Before energizing the cables and wires, check for correct connections and test for short circuits, ground faults, continuity, and insulation.
 - 2. Test the insulation on all installed cable and wiring by standard methods as recommended by the equipment manufacturer.

3. Run water through all flow switches. Check time delay on water flow switches. Submit a report listing all water flow switch operations and their retard time in seconds.
4. Open each alarm initiating and notification circuit to see if trouble signal actuates.
5. Ground each alarm initiation and notification circuit and verify response of trouble signals.

3.4 FINAL INSPECTION AND ACCEPTANCE

- A. Prior to final acceptance a minimum 30 day "burn-in" period shall be provided. The purpose shall be to allow equipment to stabilize and potential installation and software problems and equipment malfunctions to be identified and corrected. During this diagnostic period, all system operations and malfunctions shall be recorded. Final acceptance will be made upon successful completion of the "burn-in" period and where the last 14 days is without a system or equipment malfunction.
- B. At the final inspection a factory trained representative of the manufacturer of the major equipment shall repeat the tests in Article 3.3 TESTS and those required by NFPA 72. In addition, the representative shall demonstrate that the systems function properly in every respect. The demonstration shall be made in the presence of a VA representative.

3.5 INSTRUCTION

- A. The manufacturer's authorized representative shall provide instruction and training to the VA as follows:
 1. Six 1-hour sessions to engineering staff, security police and central attendant personnel for simple operation of the system. Two sessions at the start of installation, 2 sessions at the completion of installation and 2 sessions 3 months after the completion of installation.
 2. Four 2-hour sessions to engineering staff for detailed operation of the system. Two sessions at the completion of installation and 2 sessions 3 months after the completion of installation.
 3. Three 8-hour sessions to electrical technicians for maintaining, programming, modifying, and repairing the system at the completion of installation and one 8-hour refresher session 3 months after the completion of installation.
- B. The Contractor and/or the Systems Manufacturer's representative shall provide a typewritten "Sequence of Operation" including a trouble

shooting guide of the entire system for submittal to the VA. The sequence of operation will be shown for each input in the system in a matrix format and provided in a loose-leaf binder. When reading the sequence of operation, the reader will be able to quickly and easily determine what output will occur upon activation of any input in the system. The INPUT/OUTPUT matrix format shall be as shown in Appendix A to NFPA 72.

- C. Furnish the services of a competent instructor for instructing personnel in the programming requirements necessary for system expansion. Such programming shall include addition or deletion of devices, zones, indicating circuits and printer/display text.

PART 4 - SCHEDULES

4.1 DIGITIZED VOICE MESSAGES:

- A. Digitized voice messages shall be provided for each smoke zone of Buildings. The messages shall be arranged with a 3 second alert tone, a "Code Red" message and a description of the fire alarm area (building number, floor, level and smoke zone). A sample of such a

4.2 LOCATION OF VOICE MESSAGES:

Upon receipt of an alarm signal from the building fire alarm system, the voice communication system shall automatically transmit a 3 second tone alert and a pre-recorded fire alarm message throughout the floor in alarm, the floor above and the floor below the building.

- - END - -

SECTION 31 20 11
EARTHWORK (SHORT FORM)

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies the requirements for furnishing all equipment, materials, labor and techniques for earthwork including excavation, fill, backfill and site restoration utilizing fertilizer, seed and/or sod.

1.2 DEFINITIONS:

A. Unsuitable Materials:

1. Fills: Topsoil, frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 3 inches; organic materials, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable.
2. Existing Subgrade (except footings): Same materials as above paragraph, that are not capable of direct support of slabs, pavement, and similar items, with the possible exception of improvement by compaction, proofrolling, or similar methods of improvement.

B. Earthwork: Earthwork operations required within the new construction area. It also includes earthwork required for auxiliary structures and buildings and sewer and other trenchwork throughout the job site.

C. Degree of Compaction: Degree of compaction is expressed as a percentage of maximum density obtained by the test procedure presented in ASTM D698 Method A.

D. The term fill means fill or backfill as appropriate.

1.3 RELATED WORK:

A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.

B. Safety Requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.

C. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.

D. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.

1.4 CLASSIFICATION OF EXCAVATION:

A. Classified Excavation: Removal and disposal of all material not defined as rock.

B. Rock Excavation:

1. Solid ledge rock (igneous, metamorphic, and sedimentary rock).
2. Bedded or conglomerate deposits so cemented as to present characteristics of solid rock which cannot be excavated without blasting; or the use of a modern power excavator (shovel, backhoe, or similar power excavators) of no less than 0.75 m³ (1 cubic yard) capacity, properly used, having adequate power and in good running condition.
3. Boulders or other detached stones each having a volume of 0.4 m³ (1/2 cubic yard) or more.

1.5 MEASUREMENT AND PAYMENT FOR EXCAVATION:

Measurement: The unit of measurement for excavation and borrow will be the cubic yard, computed by the average end area method from cross sections taken before and after the excavation and borrow operations, including the excavation for ditches, gutters, and channel changes, when the material is acceptably utilized or disposed of as herein specified. Quantities should be computed by a Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. The measurement will not include the volume of subgrade material or other material used for purposes other than directed. The volume of overburden stripped from borrow pits and the volume of excavation for ditches to drain borrow pits, unless used as borrow material, will not be measured for payment. The measurement will not include the volume of any excavation performed prior to taking of elevations and measurements of the undisturbed grade.

1.6 MEASUREMENT AND PAYMENT FOR ROCK EXCAVATION:

- A. Measurement: Cross section and measure the uncovered and separated materials, and compute quantities by the Registered Professional Land Surveyor or Registered Civil Engineer, specified in Section 01 00 00, GENERAL REQUIREMENTS. Do not measure quantities beyond the following limits:
 1. 12 inches outside of the perimeter of formed footings.
 2. 24 inches outside the face of concrete work for which forms are required, except for footings.
 3. 6 inches below the bottom of pipe and not more than the pipe diameter plus 24 inches in width for pipe trenches.
 4. The outside dimensions of concrete work for which no forms are required (trenches, conduits, and similar items not requiring forms).
- B. Payment for Differing Site Conditions: When rock excavation, as classified, is encountered, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and

CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable.

1.7 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Rock Excavation Report:
 - 1. Certification of rock quantities excavated.
 - 2. Excavation method.
 - 3. Labor.
 - 4. Equipment.
 - 5. Land Surveyor's or Civil Engineer's name and official registration stamp.
 - 6. Plot plan showing elevations.
- C. Contractor shall submit procedure and location for disposal of unused satisfactory material. Proposed source of borrow material. Notification of encountering rock in the project. Advance notice on the opening of excavation or borrow areas. Advance notice on shoulder construction for rigid pavements.
- D. Furnish to COR, soil samples, suitable for laboratory tests, of proposed off site or on-site fill material.
- E. Qualifications of the commercial testing laboratory or Contractor's Testing facility shall be submitted.

1.8 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Nursery and Landscape Association (ANLA):
 - 2004.....American Standard for Nursery Stock
- C. American Association of State Highway and Transportation Officials (AASHTO):
 - T99-10.....Moisture-Density Relations of Soils Using a (5.5 lb) Rammer and a (12 inch) Drop T180-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a [10 lb] Rammer and a (18 inch) Drop
- D. American Society for Testing and Materials (ASTM):
 - C33-03..... Concrete Aggregate
 - D698-e1.....Laboratory Compaction Characteristics of Soil Using Standard Effort
 - D1140-00.....Amount of Material in Soils Finer than the No. 200 (75-micrometer) Sieve

D1556-00.....Standard Test Method for Density and Unit Weight
of Soil in Place by the Sand-Cone Method
D1557-09.....Laboratory Compaction Characteristics of Soil
Using Modified Effort
D2167-94 (2001).....Standard Test Method for Density and Unit Weight
of Soil in Place by the Rubber Balloon Method
D2487-06.....Standard Classification of Soil for Engineering
Purposes (Unified Soil Classification System)
D6938-10.....Standard Test Methods for Density of Soil and
Soil-Aggregate in Place by Nuclear Methods
(Shallow Depth)

E. Standard Specifications of Minnesota State Department of
Transportation, latest revision.

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Fills: Materials approved from on site and off-site sources having a minimum dry density of 1760 kg/m³ (110 pcf), a maximum Plasticity Index of 6, and a maximum Liquid Limit of 30.
- B. Granular Fill:
 - 1. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 1/2 inch to (No. 4).
- C. Fertilizer: (5-10-5) delivered to site in unopened containers that clearly display the manufacturer's label, indicating the analysis of the contents.
- D. Sod: Comparable species with existing turf. Use State Certified or State Approved sod when available. Deliver sod to site immediately after cutting and in a moist condition. Thickness of cut must be 3/4 inch to 1 1/4 inches excluding top growth. There shall be no broken pads and torn or uneven ends.
- E. Buried Warning and Identification Tape: Polyethylene plastic warning tape manufactured specifically for warning and identification of buried utility lines. Provide tape on rolls, 3 inch minimum width, color coded as specific below for the intended utility with warning and identification imprinted in bold black letters continuously over the entire tape length. Warning and identification to read, "CAUTION, BURIED (intended service) LINE BELOW" or similar wording. Color and printing shall be permanent, Unaffected by moisture or soil. Warning tape color codes:

Blue: Water Systems
Green: Sewer Systems

- F. Warning Tape for Metallic Piping: Acid and alkali-resistant polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of tape shall be 0.003 inch. Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise, and 8.6 MPa (1250 psi) crosswise, with a maximum 350 percent elongation.
- G. Detectable Warning Tape for Non-Metallic Piping: Polyethylene plastic tape conforming to the width, color, and printing requirements specified above. Minimum thickness of the tape shall be (0.004 inch). Tape shall have a minimum strength of 10.3 MPa (1500 psi) lengthwise and 8.6 MPa (1250 psi) crosswise. Tape shall be manufactured with integral wires, foil backing, or other means of enabling detection by a metal detector when tape is buried up to 3 feet deep.
- Encase metallic element of the tape in a protective jacket or provide with other means of corrosion protection.
- H. Detection Wire For Non-Metallic Piping: Detection wire shall be Insulated single strand, solid copper with a minimum of 12 AWG.

PART 3 - EXECUTION

3.1 SITE PREPARATION:

- A. Clearing: Clearing within the limits of earthwork operations as described or designated by the COR. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash and any other obstructions. Remove materials from the Medical Center Property.
- B. Grubbing: Remove stumps and roots 3 inches and larger diameter. Undisturbed sound stumps roots up to 3 inches diameter, and nonperishable solid objects which will be a minimum of 3 feet below subgrade or finished embankment may be left.
- C. Trees and Shrubs: Trees and shrubs, not shown for removal, may be removed from the areas within 15 feet of new construction and 7'-6" of utility lines if such removal is approved in advance by the COR. Remove materials from the Medical Center Property. Trees and shrubs, shown to be transplanted, shall be dug with a ball of earth and burlapped in accordance with the latest issue of the, "American

Standard for Nursery Stock", of the American Association of Nurserymen, Inc. Transplant trees and shrubs to a permanent or temporary position within two hours after digging. Maintain trees and shrubs held in temporary locations by watering as necessary and feeding semi-annually with liquid fertilizer with a minimum analysis of 5 percent nitrogen, 10 percent phosphorus and 5 percent potash. Maintain plants moved to permanent positions as specified for plants in temporary locations until the conclusion of the contract. Box, and otherwise protect from damage, existing trees and shrubs which are not shown to be removed in the construction area. Repair immediately damage to existing trees and shrubs by trimming, cleaning and painting damaged areas, including the roots, in accordance with standard industry horticultural practice for the geographic area and plant species. Building materials shall not be stored closer to trees and shrubs that are to remain, than the farthest extension of their limbs.

- D. Stripping Topsoil: Unless otherwise indicated on the drawings, the limits of earthwork operations shall extend anywhere the existing grade is filled or cut or where construction operations have compacted or otherwise disturbed the existing grade or turf. Strip topsoil as defined herein, or as indicated in the geotechnical report, from within the limits of earthwork operations as specified above unless specifically indicated or specified elsewhere in the specifications or shown on the drawings. Topsoil shall be fertile, friable, natural topsoil of loamy character and characteristic of the locality. Topsoil shall be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by the COR. Eliminate foreign material, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials, larger than 0.014 m³ (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on the station. Remove foreign materials larger than 2 inches in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work, shall not, under any circumstances, be carried out when the soil is wet so that the tilth of the soil will be destroyed.
1. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 12 inches on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from the Medical Center Property.

- E. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations.

3.2 EXCAVATION:

- A. Shoring, Sheet piling and Bracing: Shore, brace, or slope to its angle of repose banks of excavations to protect workmen, banks, adjacent paving, structures, and utilities, in compliance with OSHA requirements.
1. Extend shoring and bracing to the bottom of the excavation. Shore excavations that are carried below the elevations of adjacent existing foundations.
 2. If the bearing of any foundation is disturbed by excavating, improper shoring or removal of shoring, placing of backfill, and similar operations, provide a concrete fill support under disturbed foundations, as directed by COR, at no additional cost to the Government. Do not remove shoring until permanent work in excavation has been inspected and approved by COR.
- B. Excavation Drainage: Operate pumping equipment, and/or provide other materials, means and equipment as required, to keep excavations free of water and subgrades dry, firm, and undisturbed until approval of permanent work has been received from COR. Approval by the COR is also required before placement of the permanent work on all subgrades. When subgrade for foundations has been disturbed by water, remove the disturbed material to firm undisturbed material after the water is brought under control. Replace disturbed subgrade in trenches by mechanically tamped sand or gravel. When removed disturbed material is located where it is not possible to install and properly compact disturbed subgrade material with mechanically compacted sand or gravel, the COR should be contacted to consider the use of flowable fill. Groundwater flowing toward or into excavations shall be controlled to prevent sloughing of excavation slopes and walls, boils, uplift and heave in the excavation and to eliminate interference with orderly progress of construction. French drains, sumps, ditches or trenches will not be permitted within 3 feet of the foundation of any structure, except with specific written approval, and after specific contractual provisions for restoration of the foundation area have been made. Control measures shall be taken by the time the excavation reaches the water level in order to maintain the integrity of the in situ material.
- C. Trench Earthwork:
1. Utility trenches (except sanitary and storm sewer):

- a. Excavate to a width as necessary for sheeting and bracing and proper performance of the work.
- b. Grade bottom of trenches with bell-holes, scooped-out to provide a uniform bearing.
- c. Support piping on suitable undisturbed earth unless a mechanical support is shown. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 6 inches loose thickness.
- d. The length of open trench in advance of pipe laying shall not be greater than is authorized by the COR.
- e. Provide buried utility lines with utility identification tape. Bury tape 12 inches below finished grade; under pavements and slabs, bury tape 6 inches below top of subgrade
- f. Bury detection wire directly above non-metallic piping at a distance not to exceed 12 inches above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 3 feet of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over its entire length. The wire shall enter manholes between the top of the corbel and the frame and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.
- g. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the pipe. Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D 698 maximum density. Plastic piping shall have bedding to spring line of pipe. Provide materials as follows:
 - 1) Class I: Angular, 0.25 to 1.5 inches, graded stone, including a number of fill materials that have regional

significance such as coral, slag, cinders, crushed stone, and crushed shells.

- 2) Class II: Coarse sands and gravels with maximum particle size of 1.5 inches, including various graded sands and gravels containing small percentages of fines, generally granular and noncohesive, either wet or dry. Soil Types GW, GP, SW, and SP are included in this class as specified in ASTM D 2487.

2. Sanitary and storm sewer trenches:

- a. Trench width below a point 6 inches above top of the pipe shall be 24 inches for up to and including 12 inches diameter and four-thirds diameter of pipe plus 8 inches for pipe larger than 12 inches. Width of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.
- b. The bottom quadrant of the pipe shall be bedded on suitable undisturbed soil or granular fill. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 6 inches loose thickness.
 - 1) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 12 inches above top of pipe shall be clean earth placed and tamped by hand.
 - 2) Granular Fill: Depth of fill shall be a minimum of 3 inches plus one-sixth of pipe diameter below the pipe of 12 inches above top of pipe. Place and tamp fill material by hand.
- c. Place and compact as specified the remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.
- d. Use granular fill for bedding where rock or rocky materials are excavated.
- e. Provide buried utility lines with utility identification tape. Bury tape 12 inches below finished grade; under pavements and slabs, bury tape 6 inches below top of subgrade
- f. Bury detection wire directly above non-metallic piping at a distance not to exceed 12 inches above the top of pipe. The wire shall extend continuously and unbroken, from manhole to manhole. The ends of the wire shall terminate inside the manholes at each end of the pipe, with a minimum of 3 feet of wire, coiled, remaining accessible in each manhole. The wire shall remain insulated over its entire length. The wire shall enter

manholes between the top of the corbel and the frame and extend up through the chimney seal between the frame and the chimney seal. For force mains, the wire shall terminate in the valve pit at the pump station end of the pipe.

- g. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the pipe. Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D698 maximum density. Plastic piping shall have bedding to spring line of pipe.

- F. Site Earthwork: Excavation shall be accomplished as required by drawings and specifications. Remove subgrade materials that are determined by the COR as unsuitable and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the Contractor shall obtain samples of the material, under the direction of the COR, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. Testing of the soil shall be performed by the VA Testing Laboratory. When unsuitable material is encountered and removed, the contract price and time will be adjusted in accordance with Articles, DIFFERING SITE CONDITIONS, CHANGES and CHANGES-SUPPLEMENT of the GENERAL CONDITIONS as applicable. Adjustments to be based on meters (yardage) in cut section only.

- G. Finished elevation of subgrade shall be as follows:
 - 1. Pavement Areas - bottom of the pavement or base course as applicable.
 - 2. Planting and Lawn Areas - 4 inches below the finished grade, unless otherwise specified or indicated on the drawings.

3.3 FILLING AND BACKFILLING:

- A. General: Do not fill or backfill until all debris, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from the excavation. Proof-roll exposed subgrades with a fully loaded dump truck. Use excavated materials or borrow for fill and backfill, as applicable. Do not use unsuitable excavated materials. Do not backfill until foundation walls have been completed above grade and adequately

braced, waterproofing or dampproofing applied, and pipes coming in contact with backfill have been installed, and inspected and approved by COR.

- B. Proof-rolling Existing Subgrade: - Proof rolling shall be done on an exposed subgrade free of surface water (wet conditions resulting from rainfall) which would promote degradation of an otherwise acceptable subgrade.
- C. Placing: Place material in horizontal layers not exceeding 8 inches in loose depth and then compacted. Do not place material on surfaces that are muddy, frozen, or contain frost.
- D. Compaction: Use approved equipment (hand or mechanical) well suited to the type of material being compacted. Do not operate mechanized vibratory compaction equipment within 10 feet of new or existing building walls without the prior approval of the COR. Moisten or aerate material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used. Compact each layer until there is no evidence of further compaction to not less than 95 percent of the maximum density determined in accordance with the following test method ASTM D698 Method A. Backfill adjacent to any and all types of structures shall be placed and compacted to at least 90 percent laboratory maximum density for cohesive materials or 95 percent laboratory maximum density for cohesionless materials to prevent wedging action or eccentric loading upon or against the structure.
- E. Borrow Material: Borrow material shall be selected to meet the requirements and conditions of the particular fill or embankment for which it is to be used. Borrow material shall be obtained from approved private sources. Unless otherwise provided in the contract, the Contractor shall obtain from the owners the right to procure material, pay royalties and other charges involved, and bear the expense of developing the sources, including rights-of-way for hauling. Borrow material from approved sources on Government-controlled land may be obtained without payment of royalties. Unless specifically provided, no borrow shall be obtained within the limits of the project site without prior written approval. Necessary clearing, grubbing, and satisfactory drainage of borrow pits and the disposal of debris thereon shall be considered related operations to the borrow excavation.

3.4 GRADING:

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within

specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.

- B. Cut rough or sloping rock to level beds for foundations. In unfinished areas fill low spots and level off with coarse sand or fine gravel.
- C. Slope backfill outside the building away from the building walls for a minimum distance of 10 feet at a minimum five percent (5%) slope.
- D. The finished grade shall be 6 inches below bottom line of windows or other building wall openings unless greater depth is shown.
- E. Place crushed stone or gravel fill under concrete slabs on grade tamped and leveled. The thickness of the fill shall be 6 inches, unless otherwise indicated.
- F. Finish subgrade in a condition acceptable to the COR at least one day in advance of the paving operations. Maintain finished subgrade in a smooth and compacted condition until the succeeding operation has been accomplished. Scarify, compact, and grade the subgrade prior to further construction when approved compacted subgrade is disturbed by contractor's subsequent operations or adverse weather.
- G. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 0.25 inches of indicated grades.

3.5 LAWN AREAS:

- A. General: Harrow and till to a depth of 4 inches, new or existing lawn areas to remain, which are disturbed during construction. Establish existing or design grades by dragging or similar operations. Do not carry out lawn areas earthwork out when the soil is wet so that the tilth of the soil will be destroyed. Plant bed must be approved by COR before seeding or sodding operation begins.
- B. Finished Grading: Begin finish grading after rough grading has had sufficient time for settlement. Scarify subgrade surface in lawn areas to a depth of 4 inches. Apply topsoil so that after normal compaction, dragging and raking operations (to bring surface to indicated finish grades) there will be a minimum of 4 inches of topsoil over all lawn areas; make smooth, even surface and true grades, which will not allow water to stand at any point. Shape top and bottom of banks to form reverse curves in section; make junctions with undisturbed areas to conform to existing topography. Solid lines within grading limits indicate finished contours. Existing contours, indicated

by broken lines are believed approximately correct but are not guaranteed.

- C. Fertilizing: Incorporate fertilizer into the soil to a depth of 4 inches at a rate of 25 pounds per 1000 square feet.
- D. Seeding: Seed at a rate of 4 pounds per 1000 square feet and accomplished only during periods when uniform distribution may be assured. Lightly rake seed into bed immediately after seeding. Roll seeded area immediately with a roller not to exceed 150 pounds per foot of roller width.
- E. Sodding: Topsoil shall be firmed by rolling and during periods of high temperature the topsoil shall be watered lightly immediately prior to laying sod. Sod strips shall be tightly butted at the ends and staggered in a running bond fashion. Placement on slopes shall be from the bottom to top of slope with sod strips running across slope. Secure sodded slopes by pegging or other approved methods. Roll sodded area with a roller not to exceed 150 pounds per foot of the roller width to improve contact of sod with the soil.
- F. Watering: The COR is responsible for having adequate water available at the site. As sodding is completed in any one section, the entire sodded area shall be thoroughly irrigated by the contractor, to a sufficient depth, that the underside of the new sod pad and soil, immediately below sod, is thoroughly wet. COR will be responsible for sod after installation and acceptance.

3.6 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- B. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- C. Segregate all excavated contaminated soil designated by the COR from all other excavated soils, and stockpile on site on two (6 mil) polyethylene sheets with a polyethylene cover. A designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

3.7 CLEAN-UP:

Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove debris, rubbish, and excess material from the Medical Center Cemetery Property.

St. Cloud VAMC
St. Cloud, MN

Adult Day Health Care Extended Care Support
VA263-15-C-0137

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SECTION 32 05 23
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section shall cover site work concrete constructed upon the prepared subgrade and in conformance with the lines, grades, thickness, and cross sections shown on the Drawings. Construction shall include the following:
- B. Curb, gutter, and combination curb and gutter wheel stop.
- C. Pedestrian Pavement: Walks grade slabs wheelchair curb ramps D. Vehicular Pavement: Parking lots.
- D. Equipment Pads: Transformers generator pads.

1.2 RELATED WORK

- A. Section 00 01 00, GENERAL CONDITIONS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES
- C. Section 01 45 29, TESTING LABORATORY SERVICES.
- D. Section 31 20 11, EARTHWORK (SHORT FORM).

1.3 DESIGN REQUIREMENTS

Design all elements with the latest published version of applicable codes.

1.4 WEATHER LIMITATIONS

- A. Hot Weather: Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.
- B. Cold Weather: Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by COR.

1.5 SUBMITTALS

Contractor shall submit the following.

- A. Manufacturers' Certificates and Data certifying that the following materials conform to the requirements specified.
 - 1. Expansion joint filler
 - 2. Hot poured sealing compound
 - 3. Reinforcement
 - 4. Curing materials
- B. Jointing Plan for all concrete areas.
- C. Concrete Mix Design.
- D. Concrete Test Reports
- E. Construction Staking Notes from Surveyor.
- F. Data and Test Reports: Select subbase material.
 - 1. Job-mix formula.
 - 2. Source, gradation, liquid limit, plasticity index, percentage of wear, and other tests as specified and in referenced publications.

1.6 APPLICABLE PUBLICATIONS

The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Refer to the latest edition of all referenced Standards and codes.

- A. American Association of State Highway and Transportation Officials (AASHTO):
 - M147-65-UL.....Materials for Aggregate and Soil-Aggregate Subbase, Base and Surface Courses (R 2004)
 - M148-05-UL.....Liquid Membrane-Forming Compounds for Curing Concrete (ASTM C309)
 - M171-05-UL.....Sheet Materials for Curing Concrete (ASTM C171)
 - M182-05-UL.....Burlap Cloth Made from Jute or Kenaf and Cotton Mats
- B. American Society for Testing and Materials (ASTM):
 - A82/A82M-07.....Standard Specification for Steel Wire, Plain, for Concrete Reinforcement
 - A185/185M-07.....Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete
 - A615/A615M-12.....Standard Specification for Deformed and Plain Carbon Steel Bars for Concrete Reinforcement
 - A653/A653M-11.....Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc Iron Alloy Coated (Galvannealed) by the Hot Dip Process

A706/A706M-09b.....Standard Specification for Low Alloy Steel
Deformed and Plain Bars for Concrete Reinforcement
A767/A767M-09.....Standard Specification for Zinc Coated
(Galvanized) Steel Bars for Concrete Reinforcement
A775/A775M-07b.....Standard Specification for Epoxy Coated
Reinforcing Steel Bars
A820/A820M-11.....Standard Specification for Steel Fibers for
Fiber Reinforced Concrete
C31/C31M-10.....Standard Practice for Making and Curing Concrete
Test Specimens in the field
C33/C33M-11a.....Standard Specification for Concrete Aggregates
C39/C39M-12.....Standard Test Method for Compressive Strength of
Cylindrical Concrete Specimens
C94/C94M-12.....Standard Specification for Ready Mixed Concrete
C143/C143M-10a.....Standard Test Method for Slump of Hydraulic
Cement Concrete
C150/C150M-12.....Standard Specification for Portland Cement C171-
07.....Standard Specification for Sheet Materials for
Curing Concrete
C172/C172M-10.....Standard Practice for Sampling Freshly Mixed
Concrete
C173/C173M-10b.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Volumetric Method C192/C192M-
07.....Standard Practice for Making and Curing Concrete
Test Specimens in the Laboratory
C231/C231M-10.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Pressure Method
C260/C260M-10a.....Standard Specification for Air Entraining
Admixtures for Concrete
C309-11.....Standard Specification for Liquid Membrane
Forming Compounds for Curing Concrete C494/C494M-
12.....Standard Specification for Chemical Admixtures
for Concrete
C618-12.....Standard Specification for Coal Fly Ash and Raw
or Calcined Natural Pozzolan for Use in Concrete
C666/C666M-03 (2008)Standard Test Method for Resistance of Concrete
to Rapid Freezing and Thawing
D1751-04 (2008)Standard Specification for Preformed Expansion
Joint Filler for Concrete Paving and Structural

Construction (Non-extruding and Resilient
Bituminous Types)

D4263-83(2012).....Standard Test Method for Indicating Moisture in
Concrete by the Plastic Sheet Method.

D4397-10.....Standard Specification for Polyethylene Sheeting
for Construction, Industrial and Agricultural
Applications

C. American Welding Society (AWS):

D1.4/D1.4M (2005).....Structural Welding Code - Reinforcing Steel

PART 2 - PRODUCTS

2.1 GENERAL

A. Concrete Type: Concrete shall be as per Table 1 - Concrete Type,
air entrained.

TABLE I - CONCRETE TYPE

	Concrete Strength		Non-Air- Entrained	Air-Entrained	
	Min. 28 Day Comp. Str. Psi (MPa)	Min. Cement lbs/c. yd (kg/m ³)	Max. Water Cement Ratio	Min. Cement lbs/c. yd (kg/m ³)	Max. Water Cement Ratio
Type A	5000 (35) ^{1,3}	630 (375)	0.45	650 (385)	0.40
Type B	4000 (30) ^{1,3}	550 (325)	0.55	570 (340)	0.50
Type C	3000 (25) ^{1,3}	470 (280)	0.65	490 (290)	0.55
Type D	3000 (25) ^{1,2}	500 (300)	*	520 (310)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 1200 psi (8.3 MPa) in excess of the compressed strength. For concrete strengths above 5000 psi (35 Mpa), the proposed mix design shall achieve a compressive strength 1400 psi (9.7 MPa) in excess of the compressed strength.
2. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
3. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.

B. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP - INCHES (MM)

TYPE	MAXIMUM SLUMP*
------	----------------

Curb & Gutter	3 inches (75 mm)
---------------	------------------

Pedestrian Pavement	3 inches (75 mm)
Vehicular Pavement	2 inches (50 mm) (Machine Finished) 4 inches (100 mm) (Hand Finished)
Equipment Pad	3 to 4 inches (75 to 100 mm)
* For concrete to be vibrated: Slump as determined by ASTM C143. Tolerances as established by ASTM C94.	

2.2 REINFORCEMENT

- A. The type, amount, and locations of steel reinforcement shall be as shown on the drawings and in the specifications.

2.3 FORMS

- A. Use metal or wood forms that are straight and suitable in cross-section, depth, and strength to resist springing during depositing and consolidating the concrete, for the work involved.
- B. Do not use forms if they vary from a straight line more than 1/8 inch in any ten foot long section, in either a horizontal or vertical direction.
- C. Wood forms should be at least 2 inches thick (nominal). Wood forms shall also be free from warp, twist, loose knots, splits, or other defects. Use approved flexible or curved forms for forming radii.

2.4 CONCRETE CURING MATERIALS

- A. Concrete curing materials shall conform to one of the following:
1. Burlap having a weight of seven ounces (233 grams) or more per yard when dry.
 2. Impervious Sheeting conforming to ASTM C171.
 3. Liquid Membrane Curing Compound conforming to ASTM C309, Type 2 and shall be free of paraffin or petroleum.

2.5 EXPANSION JOINT FILLERS

Material shall conform to ASTM D1751-04.

PART 3 - EXECUTION

3.1 SUBGRADE PENETRATION

- A. Prepare, construct, and finish the subgrade as specified in Section 31 20 00, EARTHWORK.
- B. Maintain the subgrade in a smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

3.2 SETTING FORMS

A. Base Support:

1. Compact the base material under the forms true to grade so that, when set, they will be uniformly supported for their entire length at the grade as shown.
2. Correct imperfections or variations in the base material grade by cutting or filling and compacting.

B. Form Setting:

1. Set forms sufficiently in advance of the placing of the concrete to permit the performance and approval of all operations required with and adjacent to the form lines.
2. Set forms to true line and grade and use stakes, clamps, spreaders, and braces to hold them rigidly in place so that the forms and joints are free from play or movement in any direction.
3. Forms shall conform to line and grade with an allowable tolerance of 1/8 inch when checked with a straightedge and shall not deviate from true line by more than 1/4 inch at any point.
4. Do not remove forms until removal will not result in damaged concrete or at such time to facilitate finishing.
5. Clean and oil forms each time they are used.
6. Make necessary corrections to forms immediately before placing concrete.
7. When any form has been disturbed or any subgrade or subbase has become unstable, reset and recheck the form before placing concrete.

- C. The Contractor's Registered Professional Land Surveyor, specified in Section 00 01 00, GENERAL CONDITIONS, shall establish the control, alignment and the grade elevations of the forms or concrete slipforming machine operations. Staking notes shall be submitted for approval to the COR prior to placement of concrete. If discrepancies exist between the field conditions and the Drawings, Contractor shall notify COR immediately. No placement of concrete shall occur if a discrepancy greater than 1 inch is discovered.

3.3 EQUIPMENT

- A. The COR shall approve equipment and tools necessary for handling materials and performing all parts of the work prior to commencement of work.
- B. Maintain equipment and tools in satisfactory working condition at all times.

3.4 PLACING REINFORCEMENT

- A. Reinforcement shall be free from dirt, oil, rust, scale or other substances that prevent the bonding of the concrete to the reinforcement. All reinforcement shall be supported for proper placement within the concrete section.
- B. Before the concrete is placed, the COR shall approve the reinforcement placement, which shall be accurately and securely fastened in place with suitable supports and ties. The type, amount, and position of the reinforcement shall be as shown on the Drawings.

3.5 PLACING CONCRETE - GENERAL

- A. Obtain approval of the COR before placing concrete.
- B. Remove debris and other foreign material from between the forms before placing concrete.
- C. Before the concrete is placed, uniformly moisten the subgrade, base, or subbase appropriately, avoiding puddles of water.
- D. Convey concrete from mixer to final place of deposit by a method which will prevent segregation or loss of ingredients. Deposit concrete so that it requires as little handling as possible.
- E. While being placed, spade or vibrate and compact the concrete with suitable tools to prevent the formation of voids or honeycomb pockets. Vibrate concrete well against forms and along joints. Over-vibration or manipulation causing segregation will not be permitted. Place concrete continuously between joints without bulkheads.
- F. Install a construction joint whenever the placing of concrete is suspended for more than 30 minutes and at the end of each day's work.
- G. Workmen or construction equipment coated with foreign material shall not be permitted to walk or operate in the concrete during placement and finishing operations.
- H. Cracked or Chipped Concrete Surfaces and Bird Baths. Cracked or chipped concrete and bird baths will not be allowed. Concrete with cracks or chips and bird baths will be removed and replaced to the nearest joints, and as approved by the COR, by the Contractor with no additional cost to the Government.

3.6 PLACING CONCRETE FOR CURB AND GUTTER, PEDESTRIAN PAVEMENT, AND EQUIPMENT PADS

- A. Place concrete in the forms in one layer of such thickness that, when compacted and finished, it will conform to the cross section as shown.
- B. Deposit concrete as near to joints as possible without disturbing them but do not dump onto a joint assembly.

- C. After the concrete has been placed in the forms, use a strike-off guided by the side forms to bring the surface to the proper section to be compacted.
- D. Consolidate the concrete thoroughly by tamping and spading, or with approved mechanical finishing equipment.
- E. Finish the surface to grade with a wood or metal float.
- F. All Concrete pads and pavements shall be constructed with sufficient slope to drain properly.

3.7 PLACING CONCRETE FOR VEHICULAR PAVEMENT

- A. Deposit concrete into the forms as close as possible to its final position.
- B. Place concrete rapidly and continuously between construction joints.
- C. Strike off concrete and thoroughly consolidate by a finishing machine, vibrating screed, or by hand-finishing.
- D. Finish the surface to the elevation and crown as shown.
- E. Deposit concrete as near the joints as possible without disturbing them but do not dump onto a joint assembly. Do not place adjacent lanes without approval by the COR.

3.8 CONCRETE FINISHING - GENERAL

- A. The sequence of operations, unless otherwise indicated, shall be as follows:
 - 1. Consolidating, floating, straight-edging, troweling, texturing, and edging of joints.
 - 2. Maintain finishing equipment and tools in a clean and approved condition.

3.9 CONCRETE FINISHING CURB AND GUTTER

- A. Round the edges of the gutter and top of the curb with an edging tool to a radius of 1/4 inch or as otherwise detailed.
- B. Float the surfaces and finish with a smooth wood or metal float until true to grade and section and uniform in textures.
- C. Finish the surfaces, while still wet, with a bristle type brush with longitudinal strokes.
- D. Immediately after removing the front curb form, rub the face of the curb with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Brush the surface, while still wet, in the same manner as the gutter and curb top.
- E. Except at grade changes or curves, finished surfaces shall not vary more than 1/8 inch for gutter and 1/4 for top and face of curb, when tested with a 10 foot straightedge.

- F. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.
- G. Correct any depressions which will not drain. See Article 3.6, Paragraph H, above.
- H. Visible surfaces and edges of finished curb, gutter, and/or combination curb and gutter shall be free of blemishes, form marks, and tool marks, and shall be uniform in color, shape, and appearance.

3.10 CONCRETE FINISHING PEDESTRIAN PAVEMENT

- A. Walks, Grade Slabs, Wheelchair Curb Ramps:
 - 1. Finish the surfaces to grade and cross section with a metal float, troweled smooth and finished with a broom moistened with clear water.
 - 2. Brooming shall be transverse to the line of traffic.
 - 3. Finish all slab edges, including those at formed joints, carefully with an edger having a radius as shown on the Drawings.
 - 4. Unless otherwise indicated, edge the transverse joints before brooming. The brooming shall eliminate the flat surface left by the surface face of the edger. Execute the brooming so that the corrugation, thus produced, will be uniform in appearance and not more than 1/16 inch in depth.
 - 5. The completed surface shall be uniform in color and free of surface blemishes, form marks, and tool marks. The finished surface of the pavement shall not vary more than 3/16 inch when tested with a 10 foot straightedge.
 - 6. The thickness of the pavement shall not vary more than 1/4 inch.
 - 7. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints at no additional cost to the Government.
- B. Steps: The method of finishing the steps and the sidewalls is similar to above except as herein noted.
 - 1. Remove the riser forms one at a time, starting with the topriser.
 - 2. After removing the riser form, rub the face of the riser with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Use an outside edger to round the corner of the tread; use an inside edger to finish the corner at the bottom of the riser.
 - 3. Give the risers and sidewall a final brush finish. The treads shall have a final finish with a stiff brush to provide a non-slip surface.
 - 4. The texture of the completed steps shall present a neat and uniform appearance and shall not deviate from a straightedge test more than 3/16 inch.

3.11 CONCRETE FINISHING FOR VEHICULAR PAVEMENT

- A. Accomplish longitudinal floating with a longitudinal float not less than 10 feet long and 6 inches wide, properly stiffened to prevent flexing and warping. Operate the float from foot bridges in a sawing motion parallel to the direction in which the pavement is being laid from one side of the pavement to the other and advancing not more than half the length of the float.
- B. After the longitudinal floating is completed, but while the concrete is still plastic, eliminate minor irregularities in the pavement surfaces by means of metal floats, 5 feet in length, and straightedges, 10 feet in length. Make the final finish with the straightedges, which shall be used to float the entire pavement surface.
- C. Test the surface for trueness with a 10 foot straightedge held in successive positions parallel and at right angles to the direction in which the pavement is being laid and the entire area covered as necessary to detect variations. Advance the straightedge along the pavement in successive stages of not more than one half the length of the straightedge. Correct all irregularities and refinish the surface.
- D. The finished surface of the pavement shall not vary more than 1/4 inch in both longitudinal and transverse directions when tested with a 10 foot straightedge.
- E. The thickness of the pavement shall not vary more than 1/4 inch.
- F. When most of the water glaze or sheen has disappeared and before the concrete becomes nonplastic, give the surface of the pavement a broomed finish with an approved fiber broom not less than 18 inches wide. Pull the broom gently over the surface of the pavement from edge to edge. Brooming shall be transverse to the line of traffic and so executed that the corrugations thus produced will be uniform in character and width, and not more than 1/8 inch in depth. Carefully finish the edge of the pavement along forms and at the joints with an edging tool. The brooming shall eliminate the flat surface left by the surface face of the edger.
- G. The finish surfaces of new and existing abutting pavements shall be flush and in alignment at their juncture.

3.12 CONCRETE FINISHING EQUIPMENT PADS

- A. After the surface has been struck off and screeded to the proper elevation, provide a smooth dense float finish, free from depressions or irregularities.
- B. Carefully finish all slab edges with an edger having a radius as shown

in the Drawings.

- C. After removing the forms, rub the faces of the pad with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. The finish surface of the pad shall not vary more than 1/8 inch when tested with a 10 foot straightedge.
- D. Correct irregularities exceeding the above. See Article 3.6, Paragraph H, above.

3.13 JOINTS - GENERAL

- A. Place joints, where shown on the Shop Drawings and Drawings, conforming to the details as shown, and perpendicular to the finished grade of the concrete surface.
- B. Joints shall be straight and continuous from edge to edge of the pavement.

3.14 CONTRACTION JOINTS

- A. Cut joints to depth as shown with a grooving tool or jointer of a radius as shown or by sawing with a blade producing the required width and depth.
- B. Construct joints in curbs and gutters by inserting 1/8 inch steel plates conforming to the cross sections of the curb and gutter.
- C. Plates shall remain in place until concrete has set sufficiently to hold its shape and shall then be removed.
- D. Finish edges of all joints with an edging tool having the radius as shown.
- E. Score pedestrian pavement with a standard grooving tool or jointer.

3.15 EXPANSION JOINTS

- A. Use a preformed expansion joint filler material of the thickness as shown to form expansion joints.
- B. Material shall extend the full depth of concrete, cut and shaped to the cross section as shown, except that top edges of joint filler shall be below the finished concrete surface where shown to allow for sealing.
- C. Anchor with approved devices to prevent displacing during placing and finishing operations.
- D. Round the edges of joints with an edging tool.
- E. Form expansion joints as follows:
 - 1. Without dowels, about structures and features that project through, into, or against any site work concrete construction.
 - 2. Using joint filler of the type, thickness, and width as shown.
 - 3. Installed in such a manner as to form a complete, uniform separation between the structure and the site work concrete item.

3.16 CONSTRUCTION JOINTS

- A. Locate longitudinal and transverse construction joints between slabs of vehicular pavement as shown on the Shop Drawing jointing plan and Drawings.
- B. Place transverse construction joints of the type shown, where indicated and whenever the placing of concrete is suspended for more than 30 minutes.
- C. Use a butt-type joint with dowels in curb and gutter if the joint occurs at the location of a planned joint.
- D. Use keyed joints with tiebars if the joint occurs in the middle third of the normal joint interval.

3.17 FORM REMOVAL

- A. Forms shall remain in place at least 12 hours after the concrete has been placed. Remove forms without injuring the concrete.
- B. Do not use bars or heavy tools against the concrete in removing the forms. Promptly repair any concrete found defective after form removal.

3.20 CURING OF CONCRETE

- A. Cure concrete by one of the following methods appropriate to the weather conditions and local construction practices, against loss of moisture, and rapid temperature changes for at least seven days from the beginning of the curing operation. Protect unhardened concrete from rain and flowing water. All equipment needed for adequate curing and protection of the concrete shall be on hand and ready to install before actual concrete placement begins. Provide protection as necessary to prevent cracking of the pavement due to temperature changes during the curing period. If any selected method of curing does not afford the proper curing and protection against concrete cracking, remove and replace the damaged pavement and employ another method of curing as directed by the COR.
- B. Burlap Mat: Provide a minimum of two layers kept saturated with water for the curing period. Mats shall overlap each other at least (6 inches).
- C. Impervious Sheeting: Use waterproof paper, polyethylene-coated burlap, or polyethylene sheeting. Polyethylene shall be at least (0.1 mm) in thickness. Wet the entire exposed concrete surface with a fine spray of water and then cover with the sheeting material. Sheets shall overlap each other at least 12 inches. Securely anchor sheeting.
- D. Liquid Membrane Curing:
 - 1. Apply pigmented membrane-forming curing compound in two coats at right angles to each other at a rate of 200 square feet per gallon (5

m2/L) for both coats.

2. Do not allow the concrete to dry before the application of the membrane.
3. Cure joints designated to be sealed by inserting moistened paper or fiber rope or covering with waterproof paper prior to application of the curing compound, in a manner to prevent the curing compound entering the joint.
4. Immediately re-spray any area covered with curing compound and damaged during the curing period.

3.20 CLEANING

A. After completion of the curing period:

1. Remove the curing material (other than liquid membrane).
2. Sweep the concrete clean.
3. After removal of all foreign matter from the joints, seal joints as specified.
4. Clean the entire concrete of all debris and construction equipment as soon as curing and sealing of joints has been completed.

3.22 PROTECTION

The contractor shall protect the concrete against all damage prior to final acceptance by the Government. Remove concrete containing excessive cracking, fractures, spalling, or other defects and reconstruct the entire section between regularly scheduled joints, when directed by the COR, and at no additional cost to the Government. Exclude traffic from vehicular pavement until the concrete is at least seven days old, or for a longer period of time if so directed by the COR.

3.23 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

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SECTION 32 12 16
ASPHALT PAVING

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.

1.2 RELATED WORK

- A. Laboratory and field testing requirements: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Subgrade Preparation: Paragraph 3.3 and Section 31 20 00, EARTH MOVING.
- C. Pavement Markings: Section 32 17 23, PAVEMENT MARKINGS.

1.3 INSPECTION OF PLANT AND EQUIPMENT

The Contracting Officer Representative shall have access at all times to all parts of the material producing plants for checking the mixing operations and materials and the adequacy of the equipment in use.

1.4 ALIGNMENT AND GRADE CONTROL

The Contractor's Registered Professional Land Surveyor shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown on the Drawings.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Data and Test Reports:
 - 1. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by State Highway Department.
 - 2. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by State Highway Department.
 - 3. Job-mix formula.

ASPHALT PAVING

C. Certifications:

1. Asphalt prime and tack coat material certificate of conformance to State Highway Department requirements.
2. Asphalt cement certificate of conformance to State Highway Department requirements.
3. Job-mix certification - Submit plant mix certification that mix equals or exceeds the State Highway Specification.

D. One copy of State Highway Department Specifications.

E. Provide MSDS (Material Safety Data Sheets) for all chemicals used on ground.

PART 2 - PRODUCTS

2.1 GENERAL

A. Aggregate base and asphalt concrete materials shall conform to the requirements of the following and other appropriate sections of the latest version of the State Highway Material Specifications, including amendments, addenda and errata. Where the term "Engineer" or "Commission" is referenced in the State Highway Specifications, it shall mean the VA COR.

2.2 AGGREGATES

- A. Provide aggregates consisting of crushed stone, gravel, sand, or other sound, durable mineral materials processed and blended, and naturally combined.
- B. Subbase aggregate (where required) maximum size: (1-1/2").
- C. Base aggregate maximum size:
1. Base course over (6") thick: (1-1/2");
 2. Other base courses: (3/4").
- D. Asphaltic base course:
1. Maximum particle size not to exceed (1").
 2. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.
- E. Aggregates for asphaltic concrete paving: Provide a mixture of sand, mineral aggregate, and liquid asphalt mixed in such proportions that the percentage by weight will be within:

<u>Sieve Sizes</u>	<u>Percentage Passing</u>
(3/4")	100
(3/8")	67 to 85

ASPHALT PAVING

(1/4")	50 to 65
(No. 8 mesh)	37 to 50
(No. 30 mesh)	15 to 25
(No. 200 mesh)	3 to 8

plus 50/60 penetration liquid asphalt at 5 percent to 6-1/2 percent of the combined dry aggregates.

2.3 ASPHALTS

A. Comply with provisions of Asphalt Institute Specification SS2:

1. Asphalt cement: Penetration grade 50/60
2. Prime coat: Cut-back type, grade MC-250
3. Tack coat: Uniformly emulsified, grade SS-1H

2.4 SEALER

- A. Provide a sealer consisting of suitable fibrated chemical type asphalt base binders and fillers having a container consistency suitable for troweling after thorough stirring, and containing no clay or other deleterious substance.
- B. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.

PART 3 - EXECUTION

3.1 GENERAL

The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of the appropriate sections of the State Highway Specifications for the type of material specified.

3.2 MIXING ASPHALTIC CONCRETE MATERIALS

- A. Provide hot plant-mixed asphaltic concrete paving materials.
1. Temperature leaving the plant: 290 degrees F minimum, 320 degrees F maximum.
 2. Temperature at time of placing: 280 degrees F minimum.

3.3 SUBGRADE

- A. Shape to line and grade and compact with self-propelled rollers.
- B. All depressions that develop under rolling shall be filled with acceptable material and the area re-rolled.
- C. Soft areas shall be removed and filled with acceptable materials and the area re-rolled.

ASPHALT PAVING

- D. Should the subgrade become rutted or displaced prior to the placing of the subbase, it shall be reworked to bring to line and grade.
- E. Proof-roll the subgrade with maximum 45 tonne (50 ton) gross weight dump truck as directed by VA Contracting Officer Representative. If pumping, pushing, or other movement is observed, rework the area to provide a stable and compacted subgrade.

3.4 BASE COURSES

- A. Subbase (when required)
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 - 3. After completion of the subbase rolling there shall be no hauling over the subbase other than the delivery of material for the top course.
- B. Base
 - 1. Spread and compact to the thickness shown on the drawings.
 - 2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
 - 3. After completion of the base rolling there shall be no hauling over the base other than the delivery of material for the top course.
- C. Thickness tolerance: Provide the compacted thicknesses shown on the Drawings within a tolerance of minus 0.0" to plus 0.5".
- D. Smoothness tolerance: Provide the lines and grades shown on the Drawings within a tolerance of 3/16 inch in ten feet.
- E. Moisture content: Use only the amount of moisture needed to achieve the specified compaction.

3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING

- A. Remove all loose materials from the compacted base.
- B. Apply the specified prime coat, and tack coat where required, and allow to dry in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.
- C. Receipt of asphaltic concrete materials:
 - 1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 280 degrees F.
 - 2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 50 degrees F, not during fog, rain, or other unsuitable conditions.

ASPHALT PAVING

D. Spreading:

1. Spread material in a manner that requires the least handling.
2. Where thickness of finished paving will be 3" or less, spread in one layer.

E. Rolling:

1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations shown on the drawings.
2. Roll in at least two directions until no roller marks are visible.
3. Finished paving smoothness tolerance:
 - a. No depressions which will retain standing water.
 - b. No deviation greater than 1/8" in six feet.

3.6 APPLICATION OF SEAL COAT

- A. Prepare the surfaces, mix the seal coat material, and apply in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.
- B. Achieve a finished surface seal which, when dry and thoroughly set, is smooth, tough, resilient, of uniform black color, and free from coarse textured areas, lap marks, ridges, and other surface irregularities.
- C. When sealing new asphalt paving wait an entire year to allow for the expansion and contraction of a year's cycle of both warm and cool temperatures. This allows for the asphalt's oils to properly cure and begin oxidation before applying a seal coat.
- D. When seal coating in less than a year apply two coats, spray applied. This application method is preferred for less than a year application when there is still plenty of asphalt cement present for the seal coat to bond to.
- E. When seal coating existing paving that has new asphalt patches, apply two coats sprayed to the existing asphalt and a single lighter coat on new patch work, just enough to make the color of the new patches match the rest of the reseal coated paving.
- F. When resealing existing paving 5, 10, 15 years and older, that is oxidized and is very light in color, squeegee apply the first coat of seal coat and spray on a second coat. Two coats are preferred in older paving when the asphalt cement has oxidized leaving the seal coat with nothing to bond to other than the aggregate that in many cases has polished over time leaving less than a desirable surface to bond to.

ASPHALT PAVING

3.7 PROTECTION

Protect the asphaltic concrete paved areas from traffic until the sealer is set and cured and does not pick up under foot or wheeled traffic.

3.8 FINAL CLEAN-UP

Remove all debris, rubbish, and excess material from the work area.

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**SECTION 32 17 23
PAVEMENT MARKINGS**

PART 1 - GENERAL

1.1 DESCRIPTION

This work shall consist of furnishing and applying paint and reflective glass beads on pavement surfaces, in the form of traffic lanes, parking bays, areas restricted to handicapped persons, crosswalks, and other detail pavement markings, in accordance with the details as shown or as prescribed by the COR. Conform to the Manual on Uniform Traffic Control Devices for Streets and Highways, published by the U.S. Department of Transportation, Federal Highway Administration, for details not shown.

1.2 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish Manufacturer's Certificates and Data certifying that the following materials conform to the requirements specified.
- B. Paint.
- C. Reflective Glass Beads

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
 - TT-B-1325C.....Beads (Glass Spheres); Retro-Reflective
 - TT-P-1952D.....Paint, Traffic Black, and Airfield Marking,
Waterborne
- C. Master Painters Institute (MPI):
 - Approved Product List - 2010

PART 2 - PRODUCTS

2.1 PAINT

Paint for marking pavement (parking lot and zone marking) shall conform to MPI No. 97, color as shown. Paint for obliterating existing markings shall conform to Fed. Spec. TT-P-1952D. Paint shall be in containers of at least 5 gallons. A certificate shall accompany each batch of paint stating compliance with the applicable publication.

2.2 REFLECTIVE GLASS BEADS

Beads shall conform to Fed. Spec. TT-B-1325C, Type I, Gradation A. When used in regions of high humidity, coat beads with silicone or other suitable waterproofing material to assure free flow. Furnish the glass

beads in containers suitable for handling and strong enough to prevent loss during shipment. A certificate shall accompany each batch of beads stating compliance with this section.

2.3 PAINT APPLICATOR

Apply all marking by approved mechanical equipment. The equipment shall provide constant agitation of paint and travel at controlled speeds. Synchronize one or more paint "guns" to automatically begin and cut off paint flow in the case of skip lines. The equipment shall have manual control to apply continuous lines of varying length and marking widths as shown. Provide pneumatic spray guns for hand application of paint in areas where a mobile paint applicator cannot be used. If the equipment does not have a glass bead dispenser, use a separate piece of equipment.

Adjust and synchronize the equipment with the paint applicator so that the reflective beads are distributed uniformly on the paint lines within ten seconds without any waste. An experienced technician that is thoroughly familiar with equipment, materials, and marking layouts shall control all painting equipment and operations.

2.4 SANDBLASTING EQUIPMENT

Sandblasting equipment shall include an air compressor, hoses, and nozzles of proper size and capacity as required for cleaning surfaces to be painted. The compressor shall furnish not less than 0.08 m³/s (150 cfm) of air at a pressure of not less than 625 kPa (90 psi) at each nozzle used.

PART 3 - EXECUTION

3.1 SURFACE PREPARATION

- A. Allow new pavement surfaces to cure for a period of not less than 14 days before application of marking materials.
- B. Thoroughly clean all surfaces to be marked before application of paint. Remove dust, dirt, and other granular surface deposits by sweeping, blowing with compressed air, rinsing with water, or a combination of these methods. Completely remove rubber deposits, existing paint markings, and other coatings adhering to the pavement with scrapers, wire brushings, sandblasting, mechanical abrasion, or approved chemicals as directed by the COR. The application of paint conforming to Fed. Spec. TT-P-1952D is an option to removal of existing paint markings on asphalt pavement. Apply the black paint in as many coats as necessary to completely obliterate the existing markings. Where oil or grease are present on old pavements to be marked, scrub affected areas with several applications of trisodium phosphate solution or other approved detergent or degreaser, and rinse thoroughly after each

application. After cleaning, seal oil-soaked areas with cut shellac to prevent bleeding through the new paint. Pavement marking shall follow as closely as practicable after the surface has been cleaned and dried, but do not begin any marking until the COR has inspected the surface and gives permission to proceed. The Contractor shall establish control points for marking and provide templates to control paint application by type and color at necessary intervals. The Contractor is responsible to preserve and apply marking in conformance with the established control points.

3.2 APPLICATION

Apply uniformly painted and reflective pavement marking of required color(s), length, and width with true, sharp edges and ends on properly cured, prepared, and dried surfaces in conformance with the details as shown and established control points. The length and width of lines shall conform within a tolerance of plus or minus 3 inches and plus or minus 1/8 inch, respectively, in the case of skip markings. The length of intervals shall not exceed the line length tolerance. Temperature of the surface to be painted and the atmosphere shall be above 50°F and less than 95°F. Apply the paint at a wet film thickness of 0.015 inch. Disperse reflective glass beads evenly on the wet paint at a rate of 6 pounds per gallon of paint. Apply paint in one coat. At the direction of the COR, markings showing light spots may receive additional coats. The maximum drying time requirements of the paint specifications will be strictly enforced, to prevent undue softening of asphalt, and pick-up, displacement, or discoloration by tires of traffic. If there is a deficiency in drying of the marking, discontinue paint operations until cause of the slow drying is determined and corrected. Remove and replace marking that is applied at less than minimum material rates; deviates from true alignment; exceeds stipulated length and width tolerances; or shows light spots, faulty distribution of beads, smears, or other deficiencies or irregularities. Use carefully controlled sand blasting, approved grinding equipment, or other approved method to remove marking so that the surface to which the marking was applied will not be damaged.

3.3 PROTECTION

Conduct operations in such a manner that necessary traffic can move without hindrance. Protect the newly painted markings so that, insofar as possible, the tires of passing vehicles will not pick up paint. Place warning signs at the beginning of the wet line, and at points well in

advance of the marking equipment for alerting approaching traffic from both directions. Place small flags or other similarly effective small objects near freshly applied markings at frequent intervals to reduce crossing by traffic. Efface and replace damaged portions of markings at no additional cost to the Government.

3.4 DETAIL PAVEMENT MARKING

Use Detail Pavement Markings, exclusive of actual traffic lane marking, at exit and entrance islands and turnouts, on curbs, at crosswalks, at parking bays, and at such other locations as shown. Show the International Handicapped Symbol at indicated parking spaces. Color shall be as shown. Apply paint for the symbol using a suitable template that will provide a pavement marking with true, sharp edges and ends. Place detail pavement markings of the color(s), width(s) and length(s), and design pattern at the locations shown.

3.5 FINAL CLEAN-UP

Remove all debris, rubbish and excess material from the Station.

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SECTION 32 90 00

PLANTING

PART 1 - GENERAL

1.1 DESCRIPTION

A. The work in this section consists of furnishing and installing plant, soils, edging turf, grasses and landscape materials required as specified in locations shown.

1.2 RELATED WORK

- A. Topsoil Testing: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- C. Stripping Topsoil, Stock Piling and Topsoil Materials: Section 31 20 11, EARTH MOVING (SHORT FORM).

1.3 DEFINITIONS

- A. Backfill: The earth used to replace earth in an excavation.
- B. Container-Grown Stock: Healthy, vigorous, well-rooted plants grown in a container, with a well-established root system reaching sides of container and maintaining a firm ball when removed from container. Container shall be rigid enough to hold ball shape and protect root mass during shipping and be sized according to ANSI Z60.1 for type and size of plant required.
- C. Finish Grade: Elevation of finished surface of planting soil.
- D. Planting Soil: Standardized topsoil; existing, native surface topsoil; existing, in-place surface soil; imported topsoil; or manufactured topsoil that is modified with soil amendments and perhaps fertilizers to produce a soil mixture best for plant growth.
- E. Plant Material: These terms refer to vegetation in general, including trees, shrubs, vines, ground covers, turf and grasses, ornamental grasses, bulbs, corms, tubers, or herbaceous vegetation.
- F. Root Flare: Also called "trunk flare." The area at the base of the plant's stem or trunk where the stem or trunk broadens to form roots; the area of transition between the root system and the stem or trunk.
- G. Subgrade: Surface or elevation of subsoil remaining after excavation is complete, or the top surface of a fill or backfill before planting soil is placed.

H. Subsoil: All soil beneath the topsoil layer of the soil profile and typified by the lack of organic matter and soil organisms.

1.4 DELIVERY, STORAGE AND HANDLING

- A. Notify the COR of the delivery schedule in advance so the plant material may be inspected upon arrival at the job site. Remove unacceptable plant and landscape materials from the job site immediately.
- B. Deliver packaged materials in original, unopened containers showing weight, certified analysis, name and address of manufacturer, and indication of conformance with state and federal laws, as applicable. Keep seed and other packaged materials in dry storage away from contaminants.
- C. Bulk Materials:
 - 1. Do not dump or store bulk materials near structures, utilities, walkways and pavements, or on existing turf areas or plants. Keep bulk materials in dry storage away from contaminants.
 - 2. Provide erosion control measures to prevent erosion or displacement of bulk materials, discharge of soil-bearing water runoff, and airborne dust reaching adjacent properties, water conveyance systems, or walkways.
 - 3. Accompany each delivery of bulk fertilizers, lime, and soil amendments with appropriate certificates.
- D. Deliver bare-root stock plants freshly dug. Immediately after digging up bare-root stock, pack root system in wet straw, hay, or other suitable material to keep root system moist until planting.
- E. Do not prune trees and shrubs before delivery. Protect bark, branches, and root systems from sun scald, drying, wind burn, sweating, whipping, and other handling and tying damage. Do not bend or bind-tie trees or shrubs in such a manner as to destroy their natural shape. Provide protective covering of plants during shipping and delivery. Do not drop plants during delivery and handling.
- F. Handle planting stock by root ball.
- G. The use of equipment such as "tree spades" is permitted provided the plant balls are sized in accordance with ANSI Z60.1 and tops are protected from damage.

- H. Store bulbs, corms, and tubers in a dry place at 60 to 65deg F until planting.
- I. Deliver plants after preparations for planting have been completed and install immediately. If planting is delayed more than 6 hours after delivery, set plants and trees in their appropriate aspect (sun, filtered sun, or shade), protect from weather and mechanical damage, and keep roots moist.
 - 1. Heel-in bare-root stock: Soak roots that are in dry condition in water for two hours. Reject dried-out plants.
 - 2. Set balled stock on ground and cover ball with soil, peatmoss, sawdust, or other acceptable material.
 - 3. Do not remove container-grown stock from containers before time of planting.
 - 4. Water root systems of plants stored on-site deeply and thoroughly with a fine-mist spray. Water as often as necessary to maintain root systems in a moist, but not overly-wet, condition.
- J. Harvest, deliver, store, and handle sod according to requirements in TPI's "Guideline Specifications to Turfgrass Sodding". Deliver sod in time for planting within 24 hours of harvesting. Protect sod from breakage, seed contamination and drying.
- K. Deliver sprigs in air tight bags to keep from drying out. Sprigs delivered unwrapped, shall be kept moist in burlap or other accepted material until planting.
- L. Deliver plugs within 24 hours of harvesting, keep moist until planting.
- M. All pesticides and herbicides shall be properly labeled and registered with the U.S. Department of Agriculture. Deliver materials in original, unopened containers showing, certified analysis, name and address of manufacturer, product label, manufacturer's application instructions specific to the project and indication of conformance with state and federal laws, as applicable.

1.5 PROJECT CONDITIONS

- A. Verify actual grade elevations, service and utility locations, irrigation system components, and dimensions of plantings and construction contiguous with new plantings by field measurements before proceeding with planting work.
- B. Coordinate planting periods with maintenance periods to provide required maintenance from date of Substantial Completion. Plant during

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one of the following periods:

1. Spring Planting: April 1 to June 1.
2. Fall Planting: August 20 to Oct 20.
- C. Proceed with planting only when existing and forecasted weather conditions permit planting to be performed when beneficial and optimum results may be obtained. Apply products during favorable weather conditions according to manufacturer's written instructions and warranty requirements.
- D. Plant trees, shrubs, and other plants after finish grades are established and before planting turf areas unless otherwise indicated.
 1. When planting trees, shrubs, and other plants after planting turf areas, protect turf areas, and promptly repair damage caused by planting operations.
- E. Plant trees, shrubs, and other plants after finish grades and irrigation system components are established but not before irrigation system components are installed, tested and approved unless otherwise indicated.
 1. When planting trees, shrubs, and other plants, protect irrigation system components and promptly repair damage caused by planting operations.

1.6 QUALITY ASSURANCE:

- A. Products Criteria:
 1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
- B. Installer Qualifications: A qualified landscape installer whose work has resulted in successful establishment of plants.
 1. Installer shall be a member in good standing of either the Professional Landcare Network or the American Nursery and Landscape Association with 3 years' experience in landscape installation.
 2. Require Installer to maintain an experienced full-time supervisor on Project site when work is in progress.

3. Installer's field supervisor shall have certification in one of the following categories from the Professional Landcare Network and submit one copy of certificate to the COR:
 - a. Certified Landscape Technician (CLT) - Exterior, with installation designated CLT-Exterior.
4. Pesticide Applicator: Licensed in state of project, commercial.
- C. A qualified Arborist shall be licensed and required to submit one copy of license to the COR.
- D. Include an independent or university laboratory, recognized by the State Department of Agriculture, with the experience and capability to conduct the testing indicated and that specializes in types of tests to be performed.
- E. For each unamended soil type, furnish soil analysis and a written report by a qualified soil-testing laboratory stating percentages of organic matter; gradation of sand, silt, and clay content; cation exchange capacity; deleterious material; pH; and mineral and plant-nutrient content of the soil.
 1. Testing methods and written recommendations shall comply with USDA's Handbook No. 60, "Diagnosis and Improvement of Saline and Alkali Soils".
 2. The soil-testing laboratory shall oversee soil sampling; with depth, location, and number of samples to be taken per instructions from COR. A minimum of 3 representative samples shall be taken from varied locations for each soil to be used or amended for planting purposes.
 3. Report suitability of tested soil for plant growth.
 - a. Based upon the test results, state recommendations for soil treatments and soil amendments to be incorporated. State recommendations in weight per (92.9 sq. m) or volume per cu. yd (0.76 cu. m) for nitrogen, phosphorus, and potash nutrients and soil amendments to be added to produce satisfactory planting soil suitable for healthy, viable plants.
 - b. Report presence of problem salts, minerals, or heavy metals, including aluminum, arsenic, barium, cadmium, chromium, cobalt, lead, lithium, and vanadium. If such problem materials are present, provide additional recommendations for corrective action.

- F. Provide quality, size, genus, species, variety and sources of plants indicated, complying with applicable requirements in ANSI Z60.1.
- G. Measure according to ANSI Z60.1. Do not prune to obtain required sizes.
1. Measure trees and shrubs with branches and trunks or canes in their normal position. Take height measurements from or near the top of the root flare for field-grown stock and container grown stock. Measure main body of tree or shrub for height and spread; do not measure branches or roots tip to tip. Take caliper measurements 6 inches above the root flare for trees up to 4 inch caliper size, and 12 inches above the root flare for larger sizes.
 2. Measure other plants with stems, petioles, and foliage in their normal position.
- H. COR may observe plant material either at place of growth or at site before planting for compliance with requirements for genus, species, variety, cultivar, size, and quality. Contracting Officer's Representative retains right to observe trees and shrubs further for size and condition of balls and root systems, pests, disease symptoms, injuries, and latent defects and to reject unsatisfactory or defective material at any time during progress of work. Remove rejected trees or shrubs immediately from Project site.
1. Notify COR of plant material sources seven days in advance of delivery to site.
 1. Include product label and manufacturer's literature and data for pesticides and herbicides.
- J. Conduct a pre-installation conference at Project site.

1.7 SUBMITTALS

- A. Submit product data for each type of product indicated, including soils:
1. Include quantities, sizes, quality, and sources for plant materials.
 2. Include EPA approved product label, MSDS (Material Safety Data Sheet) and manufacturer's application instructions specific to the Project.
 3. Include color photographs in digital format of each required species and size of plant material as it will be furnished to the Project. Take photographs from an angle depicting true size and condition of the

typical plant to be furnished. Include a scale rod or other measuring device in each photograph. For species where more than 20 plants are required, include a minimum of 3 photographs showing the average plant, the best quality plant, and the worst quality plant to be furnished. Identify each photograph with the full scientific name of the plant, plant size, and name of the growing nursery.

B. Submit samples and manufacturer's literature for each of the following for approval before work is started.

1. Trees and Shrubs: 1 sample of each variety and size delivered to the site for review. Maintain approved samples on-site as a standard for comparison.
2. Erosion Control Materials: 12 by 12 inches.
3. Root Barrier: Width of panel by 12 inches.
4. Landscape Membranes: 12 by 12 inches.
5. Tree Wrap: Width of panel by 12 inches.

C. Qualification data for qualified landscape Installer. Include list of similar projects completed by Installer demonstrating Installer's capabilities and experience. Include project names, addresses, and year completed, and include names and addresses of owners' contact persons.

D. Prior to delivery, provide notarized certificates attesting that each type of manufactured product, from the manufacturer, meet the requirements specified and shall be submitted to the COR for approval:

1. Plant Materials (Department of Agriculture certification by State Nursery Inspector declaring material to be free from insects and disease).
2. Seed and Turf Materials notarized certificate of product analysis.
3. Manufacturer's certified analysis of standard products.
4. Analysis of other materials by a recognized laboratory made according to methods established by the Association of Official Analytical Chemists, where applicable.

E. Material Test Reports: For existing native surface topsoil and imported or manufactured topsoil.

F. Maintenance Instructions: Recommended procedures to be established by Owner for maintenance of plants during a calendar year. Submit before start of required maintenance periods.

1.8 PLANT AND TURF ESTABLISHMENT PERIOD

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- A. The establishment period for plants and turf shall begin immediately after installation, with the approval of the COR, and continue until the date that the Government accepts the project or phase for beneficial use and occupancy. During the Establishment Period the Contractor shall maintain the plants and turf as required in Part 3.

1.9 PLANT AND TURF MAINTENANCE SERVICE

- A. Provide initial maintenance service for trees, shrubs, ground cover and other plants by skilled employees of landscape Installer. Begin maintenance immediately after plants are installed and continue until plantings are acceptably healthy and well established but for not less than maintenance period below.
1. Maintenance Period: 3 months from date of planting completion.
- B. Obtain continuing maintenance proposal from Installer to Owner, in the form of a standard yearly (or other period) maintenance agreement, starting on date initial maintenance service is concluded. State services, obligations, conditions, and terms for agreement period and for future renewal options.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below, form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American National Standards Institute (ANSI):
- Z60.1-04. Nursery Stock
- C. Association of Official Seed Analysts (AOSA): Rules for Testing Seed.
- D. American Society For Testing And Materials (ASTM):
- B221-08. Aluminum and Aluminum-Alloy Extruded Bars,
Rods, Wire, Profiles, and Tubes
- C33/C33M-11. Concrete Aggregates
- C136-06. Sieve Analysis of Fine and Coarse Aggregates
- C516-08. Vermiculite Loose Fill Thermal Insulation
- C549-06. Perlite Loose Fill Insulation
- C602-07. Agricultural Liming Materials
- D977-05. Emulsified Asphalt (AASHTO M140)

D5268-07.....Topsoil Used for Landscaping Purposes

E. Hortus Third: A Concise Dictionary of Plants Cultivated in the United States and Canada.

F. Turfgrass Producers International (TPI): Guideline Specifications to Turfgrass Sodding.

G. United States Department of Agriculture (USDA): Handbook No. 60
Diagnosis and Improvement of Saline and Alkali Soils; Federal Seed Act Regulations.

Handbook 3420-08.....Turfgrass Maintenance

Appendix TL-08.....Cemetery Construction Requirements for
Turfgrass and Landscape Plant Material
Installation

1.11 WARRANTY

A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance, unless noted otherwise below. Further, the Contractor will provide all manufacturer's and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

1. Plant and Turf Warranty Periods will begin from the date of Government acceptance of the project or phase for beneficial use and occupancy.

2. The Contractor shall have completed, located, and installed all plants and turf according to the plans and specifications. All plants and turf are expected to be living and in a healthy condition at the time of final inspection.

3. The Contractor will replace any dead plant material and any areas void of turf immediately, unless required to plant in the succeeding planting season. Provide extended warranty for period equal to original warranty period for replacement plant materials. Replacement plant and turf warranty will begin on the day the work is completed.

4. Replacement of relocated plants, that the Contractor did not supply, is not required unless plant failure is due to improper handling and care during transplanting. Loss through Contractor negligence requires replacement in plant type and size.

5. The Government will reinspect all plants and turf at the end of the Warranty Period. The Contractor will replace any dead, missing, or defective plant material and turf immediately. The Warranty Period will end on the date of this inspection provided the Contractor has complied with the warranty work required by this specification. The Contractor shall also comply with the following requirements:
 - a. Replace plants that are more than 25 percent dead, missing or defective plant material prior to final inspection.
 - b. A limit of one replacement of each plant will be required except for losses or replacements due to failure to comply with requirements.
 - c. Mulch and weed plant beds and saucers. Just prior to final inspection, treat these areas to a second application of approved pre-emergent herbicide.
 - d. Complete remedial measures directed by the COR to ensure plant and turf survival.
 - e. Repair damage caused while making plant or turf replacements.
- B. Installer agrees to repair or replace plantings and accessories that fail in materials, workmanship, or growth within specified warranty period.
 1. Failures include, but are not limited to, the following:
 - a. Death and unsatisfactory growth, except for defects resulting from abuse, lack of adequate maintenance, or neglect by Owner, or incidents that are beyond Contractor's control.
 - b. Structural failures including plantings falling or blowing over.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal weathering.

PART 2 - PRODUCTS

2.1 PLANT MATERIAL

- A. Plant and turf materials: ANSI Z60.1; will conform to the varieties specified and be true to botanical name as listed in Hortus Third; nursery-grown plants and turf material true to genus, species, variety, cultivar, stem form, shearing, and other features indicated on Drawings; healthy, normal and unbroken root systems developed by transplanting or root pruning; well-shaped, fully branched, healthy, vigorous stock, densely foliated when in leaf; free of disease, pests,

eggs, larvae, and defects such as knots, sun scald, windburn, injuries, abrasions, and disfigurement.

2.2 PLANT AND TURF FERTILIZERS

- A. Soil Test: Evaluate existing soil conditions and requirements prior to fertilizer selection and application to minimize the use of all fertilizers and chemical products. Obtain approval of COR for allowable products, product alternatives, scheduling and application procedures. Evaluate existing weather and site conditions prior to application. Apply products during favorable weather and site conditions according to manufacturer's written instructions and warranty requirements. Fertilizers to be registered and approved by EPA, acceptable to authorities having jurisdiction, and of type recommended by manufacturer applicable to specific areas as required for Project conditions and application. Provide commercial grade plant and turf fertilizers, free flowing, uniform in composition and conforms to applicable state and federal regulations.
- B. Commercial Fertilizer: Commercial-grade complete fertilizer of neutral character, consisting of slow-release nitrogen, 50 percent derived from natural organic sources of urea formaldehyde, phosphorous, and potassium in the following composition:
1. Composition shall be nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing laboratory.
- C. Slow-Release Fertilizer: Granular or pellet fertilizer consisting of 50 percent water-insoluble nitrogen, phosphorus, and potassium in the following composition:
1. Composition shall be nitrogen, phosphorous, and potassium in amounts recommended in soil reports from a qualified soil-testing laboratory.

2.3 PLANTING SOILS

- A. Existing Planting Soil: Existing, native surface topsoil formed under natural conditions retained during excavation process and stockpiled on-site. Verify suitability of native surface topsoil to produce viable planting soil. Clean soil of roots, plants, sod, stones, clay lumps, and other extraneous materials harmful to plant growth.
1. Supplement with another specified planting soil when quantities are insufficient.
 2. Mix existing, native surface topsoil with the following soil

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amendments as recommended by the soils analysis.

B. Imported Planting Soil: Imported topsoil or manufactured topsoil from off-site sources can be used if sufficient topsoil is not available on site to meet the depth as specified herein. The Contractor shall furnish imported topsoil. At least 10 days prior to topsoil delivery, notify the COR of the source(s) from which topsoil is to be furnished. Obtain imported topsoil displaced from naturally well-drained construction or mining sites where topsoil occurs at least 4 inches deep; do not obtain from agricultural land, bogs, or marshes.

2.4 EROSION CONTROL

A. Erosion control blankets: Biodegradable wood excelsior, straw, or coconut fiber mat enclosed in a photodegradable plastic mesh. Include manufacturer's recommended biodegradable staples, 6 inches long.

2.5 WATER

A. Water shall not contain elements toxic to plant life.

2.6 TURF SELECTIONS

A. Grasses for Cool Regions shall be:

1. Bentgrasses: Redtop (*Agrostis alba*) & Colonial (*Agrostis tenuis*)
2. Bluegrasses: Kentucky (*Poa pratensis*), Rough-stalked (*Poa trivialis*) & Canada (*Poa compressa*)
3. Fescue: Red (*Festuca rubra*), Meadow (*Festuca pratensis*) & Tall (*Festuca arundinacea*)
4. Ryegrasses: Perennial (*Lolium perenne*)

B. Grasses for Warm Regions shall be:

1. Bermudagrass (*Cynodon dactylon*)
2. Carpetgrass (*Axonopus affinis*)
3. Centipedegrass (*Eremochloa ophiuroides*)
4. St. Augustinegrass (*Stenotaphrum secundatum*)
5. Zoysia: Manilagrass (*Zoysia matrella*)

2.7 SOD

A. Sod: Certified, including limitations on thatch, weeds, diseases, nematodes, and insects, complying with "Specifications for Turfgrass Sod Materials" in TPI's "Guideline Specifications to Turfgrass Sodding". Furnish viable sod of uniform density, color, and

texture, strongly rooted, and capable of vigorous growth and development when planted.

- B. Sod Species: Grass species as follows, with not less than 95 percent germination, not less than 85 percent pure seed, and not more than 0.5 percent weed seed:

2.8 PESTICIDES

- A. Consider IPM (Integrated Pest Management) practices to minimize the use of all pesticides and chemical products. Obtain approval of Chief Engineer for allowable products, product alternatives, scheduling and application procedures. Evaluate existing weather and site conditions prior to application. Apply products during favorable weather and site conditions according to manufacturer's written instructions and warranty requirements. Pesticides to be registered and approved by EPA, acceptable to authorities having jurisdiction, and of type recommended by manufacturer for each specific problem and as required for Project conditions and application. Do not use restricted pesticides unless authorized in writing by authorities having jurisdiction.
- B. Pre-Emergent Herbicide (Selective and Non-Selective): Effective for controlling the germination or growth of weeds within planted areas at the soil level directly below the mulch layer.
- C. Post-Emergent Herbicide (Selective and Non-Selective): Effective for controlling weed growth that has already germinated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive plants for compliance with requirements and conditions affecting installation and performance.
 - 1. Verify that no foreign or deleterious material or liquid such as paint, paint washout, concrete slurry, concrete layers or chunks, cement, plaster, oils, gasoline, diesel fuel, paint thinner, turpentine, tar, roofing compound, or acid has been deposited in soil within a planting area.
 - 2. Do not mix or place soils and soil amendments in frozen, wet, or muddy conditions.

3. Suspend soil spreading, grading, and tilling operations during periods of excessive soil moisture until the moisture content reaches acceptable levels to attain the required results.
 4. Uniformly moisten excessively dry soil that is not workable and which is too dusty.
 5. Special conditions may exist that warrant a variance in the specified planting dates or conditions. Submit a written request to the COR stating the special conditions and proposal variance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.
- C. If contamination by foreign or deleterious material or liquid is present in soil within a planting area, remove the soil and contamination as directed by COR and replace with new planting soil.

3.2 PREPARATION

- A. Protect structures, utilities, sidewalks, pavements, and other facilities and turf areas and existing plants from damage caused by planting operations.
- B. Install erosion control measures to prevent erosion or displacement of soils and discharge of soil bearing water runoff or airborne dust to adjacent properties and walkways.

3.3 PLANTING AREA ESTABLISHMENT

- A. Loosen subgrade of planting areas to a minimum depth of 6 inches. Remove stones larger than 1 inch in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Owner's property.
1. Apply fertilizer directly to subgrade before loosening.
- B. Finish Grading: Grade planting areas to a smooth, uniform surface plane with loose, uniformly fine texture. Roll and rake, remove ridges, and fill depressions to meet finish grades.
- C. Before planting, obtain COR acceptance of finish grading; restore planting areas if eroded or otherwise disturbed after finish grading.

3.4 TURF AREA PREPARATION AND GRADING

- A. For newly graded subgrades loosen subgrade to a minimum depth of 6 inches. Remove stones larger than 1 inch in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Owner's property.

1. Apply fertilizer directly to subgrade before loosening, at rates recommended by the soils analysis.
2. Spread topsoil, apply fertilizer on surface, and thoroughly blend.
- B. Finish grade planting areas to a smooth, uniform surface plane with loose, uniformly fine texture. Grade to within plus or minus 1/2 inch of finish elevation. Roll and rake, remove ridges, and fill depressions to meet finish grades. Limit finish grading to areas that can be planted in the immediate future.

3.5 PREPARATION FOR EROSION-CONTROL MATERIALS.

- A. Prepare area as specified in "Turf Area Preparation and Grading" Article.
- B. For erosion control mats, install planting soil in two lifts, with second lift equal to thickness of erosion control mats. Install erosion control mat and fasten with biodegradable materials as recommended by material manufacturer.
- C. Fill cells of erosion control mat with planting soil and compact before planting.
- D. For erosion control blanket or mesh, install from top of slope, working downward, and as recommended by material manufacturer for site conditions. Fasten with biodegradable materials as recommended by material manufacturer.
- E. Moisten prepared area before planting if surface is dry. Water thoroughly and allow surface to dry before planting. Do not create muddy soil.

3.6 SODDING

- A. Lay sod within 24 hours of harvesting. Do not lay sod if dormant or if ground is frozen or muddy.
 - B. Lay sod to form a solid mass with tightly fitted joints. Butt ends and sides of sod; do not stretch or overlap. Stagger sod strips or pads to offset joints in adjacent courses. Avoid damage to subgrade or sod during installation. Tamp and roll lightly to ensure contact with subgrade, eliminate air pockets, and form a smooth surface. Work sifted soil or fine sand into minor cracks between pieces of sod; remove excess to avoid smothering sod and adjacent grass.
1. Lay sod across angle of slopes exceeding 1:3.

2. Anchor sod on slopes exceeding 1:6 with biodegradable staples spaced as recommended by sod manufacturer but not less than 2 anchors per sod strip to prevent slippage.

- C. Saturate sod with fine water spray within two hours of planting. During first week after planting, water daily or more frequently until sod is established.

3.7 TURF MAINTENANCE

- A. Maintain and establish turf by watering, fertilizing, weeding, mowing, trimming, replanting, and performing other operations as required to establish healthy, viable turf. Roll, regrade, and replant bare or eroded areas and remulch to produce a uniformly smooth turf. Provide materials and installation the same as those used in the original installation.

1. Fill in as necessary soil subsidence that may occur because of settling or other processes. Replace materials and turf damaged or lost in areas of subsidence.
2. In areas where mulch has been disturbed by wind or maintenance operations, add new mulch and anchor as required to prevent displacement.
3. Apply treatments as required to keep turf and soil free of pests and pathogens or disease. Use IPM (Integrated Pest Management) practices whenever possible to minimize the use of pesticides and reduce hazards.

- B. Install and maintain temporary piping, hoses, and turf-watering equipment to convey water from sources and to keep turf uniformly moist to a depth of 4 inches.

1. Schedule watering to prevent wilting, puddling, erosion, and displacement of seed or mulch. Lay out temporary watering system to avoid walking over muddy or newly planted areas.
2. Water turf with fine spray at a minimum rate of 1 inch per week unless rainfall precipitation is adequate.

- C. Mow turf as soon as top growth is tall enough to cut. Repeat mowing to maintain specified height without cutting more than 1/3 of grass height. Remove no more than 1/3 of grass-leaf growth in initial or subsequent mowings. Do not delay mowing until grass blades bend over and become matted. Do not mow when grass is wet. Schedule initial and

subsequent mowings to maintain the following grass height:

1. Mow to a height of 2 to 3 inches.

3.8 SATISFACTORY TURF

A. Turf installations shall meet the following criteria as determined by COR:

1. Satisfactory Sodded Turf: At end of maintenance period, a healthy, well-rooted, even-colored, viable turf has been established, free of weeds, open joints, bare areas, and surface irregularities.

B. Use specified materials to reestablish turf that does not comply with requirements and continue maintenance until turf is satisfactory.

3.9 PESTICIDE APPLICATION

A. Apply pesticides and other chemical products and biological control agents in accordance with authorities having jurisdiction and manufacturer's written recommendations. Coordinate applications with Owner's operations and others in proximity to the Work. Notify Contracting Officer's Representative before each application is performed.

B. Pre-Emergent Herbicides (Selective and Non-Selective): Applied to tree, shrub, and ground-cover areas in accordance with manufacturer's written recommendations. Do not apply to seeded areas.

C. Post-Emergent Herbicides (Selective and Non-Selective): Applied only as necessary to treat already-germinated weeds and in accordance with manufacturer's written recommendations.

3.10 CLEANUP AND PROTECTION

A. During planting, keep adjacent paving and construction clean and work area in an orderly condition.

B. Protect plants from damage due to landscape operations and operations of other contractors and trades. Maintain protection during installation and maintenance periods. Treat, repair, or replace damaged plantings.

C. Promptly remove soil and debris created by turf work from paved areas. Clean wheels of vehicles before leaving site to avoid tracking soil onto roads, walks, or other paved areas.

D. Erect temporary fencing or barricades and warning signs, as required to protect newly planted areas from traffic. Maintain fencing and barricades throughout initial maintenance period and remove after plantings are established.

- E. After installation and before Substantial Completion, remove nursery tags, nursery stakes, tie tape, labels, wire, burlap, and other debris from plant material, planting areas, and Project site.
- F. Remove nondegradable erosion control measures after grass establishment period.
- G. Remove surplus soil and waste material including excess subsoil, unsuitable soil, trash, and debris and legally dispose of them off Owner's property.

--- END ---

SECTION 33 10 00

WATER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies materials and procedures for construction of underground water distribution for domestic and/or fire supply systems outside the building that are complete and ready for operation. This includes piping, structures, appurtenances and all other incidentals.

1.2 RELATED WORK

- A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 11, EARTH MOVING (SHORT FORM).
- B. Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 DEFINITIONS

- A. Water distribution system: Pipelines and appurtenances which are part of the distribution system outside the building for potable water and fire supply.
- B. Water service line: Pipeline from main line to 5 feet outside of building.

1.4 ABBREVIATIONS

- A. PVC: Polyvinyl chloride plastic.
- B. DI: Ductile iron pipe.
- C. WOG: Water, Oil and Gas.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Ensure that valves are dry and internally protected against rust and corrosion. Protect valves against damage to threaded ends and flange faces.
- B. Use a sling to handle valves and fire hydrants if size requires handling by crane or lift. Rig valves to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.
- C. Deliver piping with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe-end damage and to prevent entrance of dirt, debris, and moisture.

D. Protect stored piping from moisture and dirt by elevating above grade.

Protect flanges, fittings, and specialties from moisture and dirt.

E. Store plastic piping protected from direct sunlight and support to prevent sagging and bending.

F. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.

2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.

1.6 COORDINATION

A. Coordinate connection to water main with VA.

B. Coordinate water service lines with building contractor.

1.7 QUALITY ASSURANCE:

A. Products Criteria:

1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.

2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

B. Materials and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least three years. Digital electronic devices, software and systems such as controls, instruments or computer work stations shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.

C. Regulatory requirements:

1. Comply with the rules and regulations of the public utility company having jurisdiction over the connection to public water lines and the extension and/or modifications to public utility systems.

2. Comply with the rules and regulations of the State and/or Local Health Department having jurisdiction for potable water-service.

3. Comply with rules and regulations of State and/or Local authorities having jurisdiction for fire-suppression water-service piping including materials, hose threads, installation and testing.
- D. Provide certification of factory hydrostatic testing of not less than 500 psi (3.5 MPa) in accordance with AWWA C151. Piping materials shall bear the label, stamp or other markings of the specified testing agency.
- E. Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
 1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 4. All welds shall be stamped according to the provisions of the American Welding Society.
- F. Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation.
- G. Applicable codes:
 1. Plumbing Systems: IPC, International Plumbing Code.
 2. Electrical components, devices and accessories shall be listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction and marked for intended use.
 3. Fire-service main products shall be listed in the FM Global "Approval Guide" or Underwriters Laboratories (UL) "Fire Protection Equipment Directory".

1.8 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American National Standards Institute (ANSI):

MSS SP-60-2004Connecting Flange Joint Between Tapping Sleeves
and Tapping Valves

MSS SP-108-2002.....Resilient-Seated Cast Iron, Eccentric Plug
Valves

MSS SP-123-1998(R2006)..Non-Ferrous Threaded and Solder-Joint Unions
for Use with Copper Water Tube

C. American Society of Mechanical Engineers (ASME):

A112.1.2-2004.....Air Gaps in Plumbing Systems (for Plumbing
Fixtures and Water-Connected Receptors))

A112.6.3-2001.Floor Drains

B16.1-2010.....Gray Iron Pipe Flanges and Flanged Fittings,
Class 25, 125, 250

B16.18-2001.....Cast Copper Alloy Solder Joint Pressure
Fittings

B16.22-2001.....Wrought Copper and Copper Alloy Solder Joint
Pressure Fittings

B16.24-2006.....Cast Copper Alloy Pipe Flanges and Flanged
Fittings; Classes 150, 300, 600, 900, 1500 and
2500

B31.....Code for Pressure Piping Standards

D. American Society for Testing and Materials (ASTM):

A36/A36M-08.....Carbon Structural Steel

A48/A48M-08 (2008)Gray Iron Castings

A536-84 (2009)Ductile Iron Castings

A674-10.....Polyethylene Encasement for Ductile Iron Pipe
for Water or Other Liquids

B61-08.....Steam or Valve Bronze Castings

B62-09.....Composition Bronze or Ounce Metal Castings

B88/B88M-09.....Seamless Copper Water Tube

C651-05.....Disinfecting Water Mains

C858-10e1.....Underground Precast Utility Structures

D1785-06.....Poly (Vinyl Chloride) (PVC) Plastic Pipe,
Schedules 40, 80, and 120

D2239-03.....Polyethylene (PE) Plastic Pipe (SIDR-PR) Based
on Controlled Inside Diameter

D2464-06.....Threaded Poly (Vinyl Chloride) PVC Pipe
Fittings, Schedule 80

D2466-06.....Poly (Vinyl Chloride) (PVC) Pipe Fittings,
Schedule 40

D2467-06.....Poly (Vinyl Chloride) (PVC) Plastic Pipe
Fittings, Schedule 80

D2609-02 (2008).....Plastic Insert Fittings for Polyethylene (PE)
Plastic Pipe

D3350-10a.....Polyethylene Plastics Pipe and Fittings
Materials

F714-10.....Polyethylene (PE) Plastic Pipe (SDR-PR) Based
on Outside Diameter

F1267-07.....Metal, Expanded, Steel

E. American Water Works Association (AWWA):

B300-10.Hypochlorites

B301-10.Liquid Chlorine

C104-08.....Cement-Mortar Lining for Ductile Iron Pipe and
Fittings

C105/A21.5-10.....Polyethylene Encasement for Ductile Iron Pipe
Systems

C110-08.....Ductile Iron and Gray-Iron Fittings

C111/A21.11-07.....Rubber-Gasket Joints for Ductile Iron Pressure
Pipe and Fittings

C115/A21.11-11.....Flanged Ductile Iron Pipe with Ductile Iron or
Gray-Iron Threaded Flanges

C151/A21.51-09.....Ductile Iron Pipe, Centrifugally Cast

33 10 00-5

C153/A21.53-11.....Ductile Iron Compact Fittings for Water Service

C502-05.....Dry-Barrel Fire Hydrants

C503-05.....Wet-Barrel Fire Hydrants

C504-10.....Rubber-Seated Butterfly Valves

C508-09.....Swing-Check Valves for Waterworks Service, 2-
In. Through 24-In. (50-mm Through 600-mm) NPS

C509-09.....Resilient-Seated Gate Valves for Water Supply
Service

C510-07.....Double Check Valve Backflow Prevention Assembly

C511-07.....Reduced-Pressure Principle Backflow Prevention
Assembly

C512-07.....Air Release, Air/Vacuum and Combination Air
Valves

C550-05.....Protective Interior Coatings for Valves and
Hydrants

C600-10.....Installation of Ductile Iron Mains and Their
Appurtenances

C605-11.....Underground Installation of Polyvinyl Chloride
(PVC) Pressure Pipe and Fittings for Water

C606-11.....Grooved and Shouldered Joints

C651-05.....Disinfecting Water Mains

C700-09.....Cold-Water Meters, "Displacement Type," Bronze
Main Case

C800-05.....Underground Service Line Valves and Fittings

C900-09.....Polyvinyl Chloride (PVC) Pressure Pipe and
Fabricated Fittings, 4 In. Through 12 In. (100
mm Through 300 mm), for Water Transmission and
Distribution

C906-07.....Polyethylene (PE) Pressure Pipe and Fittings, 4
In. (100 mm) Through 64 In. (1,600 mm), for
Water Distribution and Transmission

C907-04.....Injection-Molded PVC Pressure Fittings, 4 Inch
through 12 Inch (100 mm through 300 mm), for
Water Distribution

M23-2nd Ed.....PVC Pipe, Design and Installation

M44-2nd Ed.....Distribution Valves: Selection, Installation,
Field Testing and Maintenance

F. National Fire Protection Association (NFPA):

NFPA 24-2010 Ed.....Installation of Private Fire Service Mains and
Their Appurtenances

NFPA 1963-2009 Ed.....Fire Hose Connections

G. NSF International (NSF):

NSF/ANSI 14 (2013).....Plastics Piping System Components and Related
Materials

NSF/ANSI 61-2012.....Drinking Water System Components - Health
Effects

NSF/ANSI 372-2011.....Drinking Water System Components - Lead Content

H. American Welding Society (AWS):

A5.8/A5.8M-2004Filler Metals for Brazing and Braze Welding

I. American Society of Safety Engineers (ASSE):

1003-2009Water Pressure Reducing Valves

1015-2009.....Double Check Backflow Prevention Assemblies and
Double Check Fire Protection Backflow
Prevention Assemblies

1020-2004.....Pressure Vacuum Breaker Assembly

1047-2009.....Performance Requirements for Reduced Pressure
Detector Fire Protection Backflow Prevention
Assemblies

1048-2009.....Performance Requirements for Double Check
Detector Fire Protection Backflow Prevention
Assemblies

1060-2006.....Performance Requirements for Outdoor
Enclosures

for Fluid Conveying Components

J. Underwriters' Laboratories (UL):

246.....Hydrants for Fire-Protection Service

262.....Gate Valves for Fire-Protection

Service 312.....Check Valves for Fire-

Protection Service 405.....Fire Department

Connection Devices

753.....Alarm Accessories for Automatic Water-Supply
Control Valves for Fire Protection

Service 789.....Indicator Posts for Fire-
Protection Service

1091.....Butterfly Valves for Fire-Protection Service

1285.....Pipe and Couplings, Polyvinyl Chloride (PVC),
and Oriented Polyvinyl Chloride (PVCO)
for Underground Fire Service

1.9 WARRANTY

- A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will furnish all manufacturers' and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption and shall be certified in accordance with NSF/ANSI 61 or NSF 372.
- B. Plastic pipe, fittings, and solvent cement shall meet NSF/ANSI 14 and shall be NSF listed for the service intended.

2.2 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements. The contractor shall guarantee performance of assemblies of components and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.3 DUCTILE IRON PIPE AND FITTINGS

- A. Mechanical-Joint, Ductile-Iron Pipe: AWWA C151, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated, 350 psi (2400 kPa).
 - 1. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
 - 2. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- B. Push-on-Joint, Ductile-Iron Pipe: AWWA C151, with push-on-joint bell and plain spigot end unless grooved or flanged ends are indicated, 350 psi (2400 kPa).
 - 1. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
 - 2. Gaskets: AWWA C111, rubber.
- C. Cement Mortar Internal Lining: Cement mortar lining and bituminous seal coat as per AWWA C104.
- D. Exterior Pipe Coating: The exterior of pipe shall have the standard asphaltic coating.

2.4 POLYVINYL CHLORIDE PIPE AND FITTINGS

- A. PVC, Schedule 40 Pipe: ASTM D1785.
 - 1. PVC, Schedule 40 Socket Fittings: ASTM D2466.
- B. PVC, Schedule 80 Pipe: ASTM D1785.
 - 1. PVC, Schedule 80 Socket Fittings: ASTM D2467.
 - 2. PVC, Schedule 80 Threaded Fittings: ASTM D2464.
- C. PVC, AWWA Pipe: AWWA C900, with bell end with gasket, and with spigot end.
 - 1. Comply with UL 1285 for fire-service mains if indicated.
 - 2. Push-on-Joint, Ductile-Iron Fittings: AWWA C153, ductile-iron compact pattern.
 - a. Gaskets: AWWA C111, rubber.
 - 3. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-

iron standard pattern or AWWA C153, ductile-iron compact pattern.

a. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

2.5 PE PIPE AND FITTINGS

A. PE, ASTM Pipe: ASTM D2239, SDR No. 5.3, 7, or 9; required to give pressure rating not less than 200 psi (1380 kPa).

1. Insert Fittings for PE Pipe: ASTM D2609, made of PA, PP, or PVC with serrated male insert ends matching inside of pipe. Include bands or crimp rings.

2. Molded PE Fittings: ASTM D3350, PE resin, socket- or butt-fusion type, made to match PE pipe dimensions and class.

B. PE, AWWA Pipe: AWWA C906, DR No. 7.3, 9, or 9.3; with PE compound number required to give pressure rating not less than 200 psi (1380 kPa).

1. PE, AWWA Fittings: AWWA C906, socket- or butt-fusion type, with DR number matching pipe and PE compound number required to give pressure rating not less than 200 psi (1380 kPa).

C. PE, Fire-Service Pipe: ASTM F714, AWWA C906, or equivalent for PE water pipe; FMG approved, with minimum thickness equivalent to FMG Class 150.

1. Molded PE Fittings: ASTM D3350, PE resin, socket- or butt-fusion type, made to match PE pipe dimensions and class.

2.6 VALVES

A. Gate Valves: AWWA C509, Non-rising Stem, Resilient Seat, 200 psi (1380 kPa).

1. Valves 3 inches (75 mm) and larger: Resilient seat valve with gray- or ductile iron body and bonnet; cast iron or bronze double-disc gate; bronze gate rings; non-rising bronze stem and stem nut.

2. Interior and exterior coating: AWWA C550, thermo-setting or fusion epoxy.

3. Underground valve nut: Furnish valves with 2 inch nut for socket wrench operation.

4. Aboveground and pit operation: Furnish valves with handwheels.

5. End connections shall be mechanical joint.

B. Gate Valve Accessories and Specialties

1. Tapping-Sleeve Assembly: ANSI MSS SP-60; sleeve and valve to be compatible with the drilling machine.

a. Tapping Sleeve: Stainless-Steel, two-piece bolted sleeve. Sleeve to match the size and type of pipe material being tapped.

- b. Valve shall include one raised face flange mating tapping-sleeve flange.
- 2. Valve Boxes: AWWA M44 with top section, adjustable extension of length required for depth of burial of valve, plug with lettering "WATER," and bottom section with base that fits over valve and with a barrel.
- 3. Operating Wrenches: Steel, tee-handle with one pointed end, stem of length to operate deepest buried valve, and socket matching valve operating nut. (Provide two wrenches for Project.)
- 4. Indicator Posts: UL 789, FMG approved, vertical-type, cast iron body with operating wrench, extension rod, and adjustable cast iron barrel of length required for depth of burial of valve.
- C. Swing Check Valves:
 - 1. Valves smaller than 2 inches: ASTM B61, resilient seat, bronze body and bonnet, pressure rating of 200 psi (1380 kPa). Ends to match main line piping.
 - 2. Valves 2 inches or larger: AWWA 508, resilient seat valve with iron body and bonnet, pressure rating of 200 psi (1380 kPa).
 - 3. Coating: AWWA C550, fusion epoxy coated.
- D. Detector Check Valves
 - 1. Iron body, corrosion-resistant clapper ring and seat ring material, flanged ends, with connections for bypass and installation of water meter.
 - a. Standards: UL 312 and FMG approved, 175 psi (1207 kPa).
- E. Plug Valves: ANSI MSS SP-108, resilient-seated eccentric plug valve, minimum pressure of 175 psi (1207 kPa).
- F. Corporation Valves and Curb Valves
 - 1. Service-Saddle Assemblies: AWWA C800.
 - a. Service Saddle: Copper alloy with seal and threaded outlet for corporation valve.
 - b. Corporation Valve: Bronze body and ground-key plug, with threaded inlet and outlet matching service piping material.
 - 2. Curb Valves: AWWA C800, bronze body, ground-key plug or ball, wide tee head, with inlet and outlet matching service piping material, minimum pressure of 200 psi (1375 kPa).
 - 3. Service Boxes for Curb Valves: AWWA M44, cast iron telescoping top section; plug shall include lettering "WATER"; bottom section with

base that fits over curb valve.

4. Shutoff Rods: Steel, tee-handle with one pointed end. Stem length shall extend 2 feet above top of valve box for operation of deepest buried valve, with slotted end matching curb valve.

G. Post-Indicator: NFPA 24 and be fully compatible with the valve and supervisory switches.

H. Water Meter: SECTION 25 10 10, ADVANCED UTILITY METERING SYSTEM.

1. Water Meter will be furnished and set by Water Service Utility.

2. Water Meter will be furnished by Water Service Utility and installed by Contractor.

3. Furnish and install meter approved by the Water Service Utility.

Forward approval of meter to VA Contracting Officer Representative.

I. Pressure Reducing Valves

2.7 FIRE HYDRANTS

A. All hydrants shall have removable interiors capable of replacement without digging up the hydrant and be packable under pressure. Threaded joints or spindles shall be bronze and upper and lower barrels shall be of equal diameter. Upper barrel shall be of sufficient length to permit setting hydrant with barrel flange not more than 4 inches above finished grade. All fire hydrants shall have 6 inch bottom connection. Provide 1 hydrant wrenches not less than 14 inches long. Pressure Rating: 250 psi (1725 kPa). Hydrant valve shall open by turning operating nut to left or counterclockwise. Exterior finish shall be redalkyd-gloss enamel paint, unless otherwise indicated. Outlet threads shall meet NFPA 1963, with external hose thread used by local fire department. Include cast iron caps with steel chains and Pentagon, 1-1/2 inch point to flat operating and cap nuts.

B. Dry-Barrel Fire Hydrants:

2.8 DISINFECTION CHLORINE

A. Liquid chlorine: AWWA B301.

B. Sodium Hypochlorite: AWWA B300 with 5 percent to 15 percent available chlorine.

C. Calcium hypochlorite: AWWA B300 supplied in granular form of 5 g. tablets and shall contain 65 percent chlorine by weight.

2.9 WARNING TAPE

- A. Warning tape shall be standard, 4 mil. Polyethylene, 3 inch wide tape, non-detectable type, blue with black letters and imprinted with "CAUTION BURIED WATER LINE BELOW".

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Use pipe, fittings, and joining methods for piping systems according to the following applications.
1. Transition couplings and special fittings with pressure ratings at least equal to piping pressure rating may be used, unless otherwise indicated.
 2. Do not use flanges or unions for underground piping.
 3. Flanges, unions, grooved-end-pipe couplings, and special fittings may be used, instead of joints indicated, on aboveground piping and piping in vaults.
- B. Underground water-service piping NPS 3/4 to NPS 3 (DN 20 to DN 80) the following:
1. PE, ASTM pipe; insert fittings for PE pipe; and clamped molded PE fittings; and heat-fusion joints.
- C. Underground water-service piping NPS 4 to NPS 8 (DN 100 to DN 200) shall be any of the following:
1. Ductile iron push-on-joint pipe; ductile iron, and gasketed ductile iron, mechanical-joint fittings; joints.
 2. PE, AWWA pipe; PE, AWWA fittings; and heat-fusion joints.
 3. PVC, Schedule 40 pipe; Schedule 80 socket fittings; and solvent-cemented joints.
 4. PVC, AWWA Class 200 pipe for NPS 8 (DN 200): PVC, AWWA Class 200 push-on-joint, ductile iron mechanical-joint, ductile iron fittings; and gasketed joints.

3.2 DUCTILE IRON PIPE

- A. Install Ductile Iron, water-service piping according to AWWA C600 and AWWA M41-3rd Edition.

3.3 PVC PIPE

- A. PVC piping shall be installed in strict accordance with the manufacturer's instructions and AWWA C605. Place selected material and thoroughly compacted to one foot above the top of the pipe.
- B. Install Copper Tracer Wire, No. 14 AWG solid, single conductor, insulated. Install in the trench with piping to allow location of the pipe with electronic detectors. The wire shall not be spiraled around the pipe nor taped to the pipe. Wire connections are to be made by stripping the insulation from the wire and soldering with rosin core solder per ASTM 828. Solder joints shall be wrapped with rubber tape and electrical tape. At least every 1000 feet provide a 5 pound magnesium anode attached to the main tracer wire by solder. The solder joint shall be wrapped with rubber tape and with electrical tape. An anode shall also be attached at the end of each line.

3.4 COPPER PIPE

- A. Copper piping shall be installed in accordance with the Copper Development Association's Copper Tube Handbook and manufacturer's recommendations.
- B. Copper piping shall be bedded in 6 inches of sand.

3.5 VALVE INSTALLATION

- A. AWWA Valves: Install each underground valve with stem pointing up and with valve box.
- B. Corporation Valves and Curb Valves: Install each underground curb valve with head pointed up and with service box.
- C. Raise or lower existing valve and curb stop boxes and fire hydrants to finish grade in areas being graded.

3.6 FIRE HYDRANT INSTALLATION

- A. Install each fire hydrant with separate gate valve in supply pipe, anchor with restrained joints or thrust blocks, and support in upright position.
- B. Install Wet-Barrel Fire Hydrants with valve below frost line. Provide for drainage.

3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties. Install water service lines to a point of connection within approximately 5 feet outside of building(s) to which service is to be

connected and make connections thereto. If building services havenot been installed provide temporary caps and mark for futureconnection.

3.8 FIELD QUALITY CONTROL

- A. Conduct piping tests before joints are covered and after concrete thrust blocks have hardened sufficiently. Fill pipeline 24 hours before testing and apply test pressure to stabilize system. Use only potable water.
- B. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.
- C. Perform hydrostatic tests at not less than one-and-one-half times working pressure for two hours.
 - 1. Increase pressure in 50-psi (350-kPa) increments and inspect each joint between increments. Hold at test pressure for 1 hour; decrease to 0 psi (0 kPa). Slowly increase again to test pressure and hold for 1 more hour. Maximum allowable leakage is 2 quarts (1.89 L) per hour per 100 joints. Remake leaking joints with new materials and repeat test until leakage is within allowed limits.
- D. Prepare reports of testing activities.

3.9 IDENTIFICATION

- A. Install continuous underground warning tape 12 inches directly over piping.

3.10 CLEANING

- A. Purge new water-distribution piping systems and parts of existing systems that have been altered, extended, or repaired before use.
- B. Use purging and disinfecting procedure prescribed by local utility provider or other authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in AWWA C651 or do as follows:
 - 1. Fill the water system with a water/chlorine solution containing at least 50 ppm of chlorine; isolate and allow to stand for 24 hours.
 - 2. Drain the system of the previous solution and refill with water/chlorine solution containing at least 200 ppm of chlorine; isolate and allow system to stand for 3 hours.
 - 3. After standing time, flush system with clean, potable water until no chlorine remains in water coming from system.

4. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedure if biological examination shows evidence of contamination.

C. Prepare reports of purging and disinfecting activities.

--- E N D ---

SECTION 33 30 00

SANITARY SEWER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies materials and procedures for construction of outside, underground sanitary sewer systems that are complete and ready for operation. This includes piping, structures and all other incidentals.

1.2 RELATED WORK

- A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 11, EARTH MOVING (SHORT FORM).
- B. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 ABBREVIATIONS

- A. PVC: Polyvinyl chloride plastic
- B. DI: Ductile iron pipe

1.4 DELIVERY, STORAGE AND HANDLING

- A. Store plastic piping protected from direct sunlight and support to prevent sagging and bending. Protect stored piping from moisture and dirt by elevating above grade. Protect flanges, fittings, and specialties from moisture and dirt.
- B. Handle manholes according to manufacturer's written rigging instructions.

1.5 COORDINATION

- A. Coordinate connection to sanitary sewer main with VA. (Approval from the VA has been obtained indicating that the downstream sanitary systems have sufficient capacity to handle the sanitary discharge from the facility.)
- B. Contractor to obtain approval from the VA that the existing sanitary sewer systems have the capacity to handle the discharge from the facility.
- C. Coordinate exterior utility lines and connections to building lines up to 5 feet of building wall.
- D. Coordinate connection to public sewer system with Public Utility

Company.

1.6 QUALITY ASSURANCE:

A. Products Criteria:

1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

B. Comply with the rules and regulations of the VA having jurisdiction over the connection to Public Sanitary Sewer lines and the extension, and/or modifications to Utility Systems.

1.7 SUBMITTALS:

A. Manufacturers' Literature and Data shall be submitted for the following as one package:

1. Pipe, Fittings, and, Appurtenances.
2. Jointing Material.
3. Manhole and Structure Material.
4. Frames and Covers.

1.8 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

- A74-09.....Cast Iron Soil Pipe and Fittings
- A185/A185M-07.....Steel Welded Wire Reinforcement, Plain, for
Concrete
- A615/A615M-09b.....Deformed and Plain Carbon-Steel Bars for
Concrete Reinforcement
- A746-99.....Ductile-Iron Gravity Sewer Pipe
- C478-09.....Precast Reinforced Concrete Manhole Sections
- C857-11.....Minimum Structural Design Loading for
Underground Precast Concrete Utility Structures

C890-11.....Minimum Structural Design Loading for
Monolithic or Sectional Precast Concrete Water
and Wastewater Structures

C913-08.....Precast Concrete Water and Wastewater
Structures

C923-08.....Resilient Connectors Between Reinforced
Concrete Manhole Structures, Pipes, and
Laterals

C924-02 (2009).....Testing Concrete Pipe Sewer Lines by Low-
Pressure Air Test Method

C990-09.....Joints for Concrete Pipe, Manholes, and precast
Box Sections using Preformed Flexible Joint
Sealants

C1173-10.....Flexible Transition Couplings for Underground
Piping Systems

C1440-08.....Thermoplastic Elastomeric (TPE) Gasket
Materials for Drain, Waste and Vent (DWV),
Sewer, Sanitary and Storm Plumbing Systems

C1460-08.....Shielded Transition Couplings for Use With
Dissimilar DWV Pipe and Fittings Above Ground

C1461-08.....Mechanical Couplings Using Thermoplastic
Elastomeric (TPE) Gaskets for Joining Drain,
Waste and Vent (DWV), Sewer, Sanitary and Storm
Plumbing systems for Above and below Ground Use

D2321-11.....Underground Installation of Thermoplastic Pipe
for Sewers and Other Gravity-Flow Applications

D3034-08.....Type PSM Poly(Vinyl Chloride) (PVC) Sewer Pipe
and Fittings

F477-10.....Elastomeric Seals (Gaskets) for Joining Plastic
Pipe

F679-08.....Poly(Vinyl Chloride) (PVC) Large-Diameter

Plastic Gravity Sewer Pipe and Fittings

F891-10.....Coextruded Poly(vinyl Chloride) (PVC) Plastic
Pipe With a Cellular Core

F949-10.....Poly(Vinyl Chloride) (PVC) Corrugated Sewer
Pipe With a Smooth Interior and Fittings

F1417-11.....Standard Test Method for Installation
Acceptance of Plastic Gravity Sewer Lines Using
Low-Pressure Air

F1668-08.....Construction Procedures for Buried Plastic Pipe

C. American Water Works Association (AWWA):

C105/A21.5-10.....Polyethylene Encasement for Ductile-Iron Pipe
Systems

C110-08.....Ductile-Iron and Gray-Iron Fittings

C111/A21.11-06.....Rubber Gasket Joints for Ductile Iron Pressure
Pipe and Fittings

C151/A21.51-09.....Ductile Iron Pipe, Centrifugally Cast

C153/A21.53-06.....Ductile Iron Compact Fittings for Water Service

C219-11.....Bolted, Sleeve-Type Couplings for Plain-End
Pipe

C512-07.....Air Release, Air/Vacuum and Combination Air
Valves for Water Works Service

C600-10.....Installation of Ductile-Iron Mains and Their
Appurtenances

C900-07.....Polyvinyl Chloride (PVC) Pressure Pipe and
Fabricated Fittings, 4 In. Through 12 In. (100
mm Through 300 mm), for Water Transmission and
Distribution

D. American Society of Mechanical Engineers:

A112.14.1-2003.....Backwater Valves

A112.36.2M-1991. Cleanouts

1.9 WARRANTY

- A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will provide all manufacturers' and supplier's written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements.
- B. All pipe and fittings used in the construction of force mains shall be rated to meet the system maximum operating pressure with a minimum of 150 psi (1035 kPa).
- C. The Contractor shall guarantee performance of assemblies of components and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.2 PVC, GRAVITY SEWER PIPE AND FITTINGS

- A. PVC Gravity Sewer Piping:
1. Pipe and Fittings shall conform to SDR 35.
 2. Gaskets: ASTM F477.

2.3 MANHOLES

- A. Standard precast concrete manholes and vaults shall be constructed of precast concrete segmental blocks, precast reinforced concrete rings, precast reinforced sections or cast-in-place concrete.
1. Precast Concrete Manholes: Material shall be as per ASTM C478, precast, reinforced concrete, of depth indicated, with sealed joints.
 2. Concrete Base: Concrete for base of manhole shall have a minimum compressive strength of 5000 psi (35 MPa) at 28 days. Thickness to be 8 inches, minimum.
 3. Riser Section: 4 inch minimum thickness, of lengths to provide the total depth of manhole.
 4. Top Section: Eccentric-cone type unless otherwise indicated. Top section to match adjustment ring configurations.

5. Joint Sealant: ASTM C990.
 6. Resilient Pipe Connectors: ASTM C923.
 7. Steps: If over 60 inches in depth, individual FRP steps or ladder, with 16 inch minimum width, 12 to 16 inches center-to-center from top to bottom.
 8. Adjusting Rings: Reinforced-concrete rings; 6 to 9 inch total thickness, with diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope.
- B. Designed Concrete Manholes:
1. Description: ASTM C913; designed according to ASTM C890 for AASHTO HS20-44, heavy-traffic, structural loading; of depth, shape, and dimensions indicated, with provision for sealant joints.
 2. Ballast: Increase thickness of one or more precast concrete sections or add concrete to manhole as required to prevent flotation.
 3. Joint Sealant: ASTM C990, bitumen or butyl rubber.
 4. Resilient Pipe Connectors: ASTM C923, cast or fitted into manhole walls, for each pipe connection.
 5. Steps: If over 60 inches in depth, individual FRP steps or FRP ladder width 16 inches minimum, 12 to 16 inches center-to-center from top to bottom.
 6. Adjusting Rings: Reinforced-concrete rings; 6 to 9 inch total thickness, with diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope.
- C. Manhole Base Channels: Manhole channels shall be main line pipe material. Lay main pipe through manhole and cut top of pipe out to be three-fourths of pipe diameter. Slope through manhole to match run slopes of the main pipe.

2.4 WARNING TAPE

- A. Warning tape shall be standard, 4 mil polyethylene 3 inch wide tape non-detectable type, green with black letters and imprinted with "CAUTION BURIED SEWER LINE BELOW".

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

- A. Drawing plans and details indicate the general location and arrangement

of underground sanitary sewer piping. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.

- B. Install piping beginning at the low point, true to grades and alignment indicated on the drawings, with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for using lubricants, cements, and other installation requirements.
- C. Do not lay pipe on unstable material, in wet trench or when trench and weather conditions are unsuitable for the work.
- D. Support pipe on compacted bedding material. Excavate bell holes only large enough to properly make the joint.
- E. Inspect pipes and fittings for defects before installation. Defective materials shall be plainly marked and removed from the site. Cut pipe shall have smooth regular ends at right angles to axis of pipe.
- F. Lower pipe into trench carefully and bring to proper line, grade, and joint. After jointing, interior of each pipe shall be thoroughly wiped or swabbed to remove any dirt, trash or excess jointing materials.
- G. Do not walk on pipe in trenches until covered by layers of bedding or backfill material to a depth of 12 inches over the crown of the pipe.
- H. Warning tape shall be continuously placed 12 inches above sewer pipe.
- I. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
- J. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- K. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process or microtunneling.
- L. Install gravity-flow, non-pressure, drainage piping according to the following:
 - 1. Install piping pitched down in direction of flow, at minimum slope of 1 percent unless otherwise indicated.
 - 2. Install piping with minimum cover as shown on Drawings.
 - 3. Install PVC cellular-core, PVC corrugated sewer, PSM sewer and PVC gravity sewer according to ASTM D2321 and ASTM F1668.

4. Sections of piping listed on the drawings shall be fully restrained. For devices with twist off nuts, the twist off nuts shall be placed on top of the fitting for the COR's inspection. The Contractor shall torque test all bolts, set screws, identified by the COR.

5. Thrust blocks shall not be permitted.

M. Clear interior of piping and manholes of dirt and superfluous material as work progresses. Maintain swab or drag in piping and pull past each joint as it is completed. Place plug in end of incomplete piping at end of day and when work stops.

3.2 PIPE JOINT CONSTRUCTION

A. Join gravity-flow, non-pressure, drainage piping according to the following:

1. Join PVC piping according to ASTM D2321.

3.3 BUILDING SERVICE LINES

A. Install sanitary sewer service lines to point of connection within approximately 5 feet outside of building(s) where service is required and make connections. Coordinate the invert and location of the service line with the Contractor installing the building lines.

3.4 MANHOLE INSTALLATION

A. Install manholes complete with appurtenances and accessories indicated.

1. Precast concrete segmental blocks shall lay true and plumb. All horizontal and vertical joints shall be completely filled with mortar. Parge interior and exterior of structure with 1/2 inch or cement mortar applied with a trowel and finished to an even glazed surface.

2. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top, shall be sealed as per manufacturer's recommendations. Adjust the length of the rings so that the top section will be at the required elevation. Cutting the top section is not acceptable.

3. Concrete manhole risers and tops: Install as specified.

3.5 CLEANOUT INSTALLATION

A. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Cleanouts should be 6 inches in diameter and consist of a ductile iron 45 degree fitting on end of run, or combination Y fitting

and 1/8 bend in the run with ductile iron pipe extension, water tight plug or cap and cast frame and cover flush with finished grade. Install piping so cleanouts open in direction of flow in sewer pipe.

1. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.
 2. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.
 3. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
 4. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads.
- B. Set cleanout frames and covers in earth in cast-in-place-concrete, 18 by 18 by 12 inches 1 inch above surrounding grade.
- C. Where cleanout is in force main, provide a blind flange top connection. The center of the flange shall be equipped with 2 inches base valve to allow the pressure in the line to be relieved prior to removal of the blind flange. Frames and covers for pressure (force) mains shall be 24 inches in diameter.
- D. Set cleanout frames and covers in concrete pavement and roads with tops flush with pavement surface.
- E. The top of the cleanout assembly shall be 2 inches below the bottom of the cover to prevent loads being transferred from the frame and cover to the piping.

3.6 CONNECTIONS

- A. Make connections to existing piping and underground manholes by coring and installing the pipe at the design invert. Install an elastomeric gasket around the pipe and grout the interstitial space between the pipe and the core.
- B. Connection to an existing manhole: The bench of the manhole shall be cleaned and reshaped to provide a smooth flowline for all new pipes connected to the manhole.
- C. Use commercially manufactured wye fittings for piping branch connections. Encase entire wye fitting plus 6-inch overlap with not less than 6 inches of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).

1. Make branch connections from the side into existing piping, NPS 4 to NPS 20 (DN 100 to DN 500), by removing a section of the existing pipe.
2. Make branch connections from the side into existing piping, NPS 21 (DN 525) or larger, or to underground manholes by cutting an opening into existing unit large enough to allow 3 inches of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of and be flush with inside wall unless otherwise indicated. On outside of pipe or manhole wall, encase entering connection in concrete to provide additional support of collar from connection to undisturbed ground.
3. Protect existing piping and manholes to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.

3.7 PIPE SEPARATION

A. Horizontal Separation - Water Mains and Sewers:

1. Existing and proposed water mains shall be at least 10 feet horizontally from any proposed gravity flow and pressure (force main) sanitary sewer or sewer service connection.
2. Gravity flow mains and pressure (force) mains may be located closer than 10 feet but not closer than 6 feet to a water main when:
 - a. Local conditions prevent a lateral separation of 10 feet; and
 - b. The water main invert is at least 18 inches above the crown of the gravity sewer or 24 inches above the crown of the pressure (force) main; and the water main is in a separate trench separated by undisturbed earth.
3. When it is impossible to meet (1) or (2) above, both the water main and sanitary sewer main shall be constructed of push-on or mechanical joint ductile iron pipe.

B. Vertical Separation - Water Mains and Sewers at Crossings:

1. Water mains shall be separated from sewer mains so that the invert of the water main is a minimum of 24 inches above the crown of gravity flow sewer or 48 inches above the crown of pressure (force) mains. The vertical separation shall be maintained within 10

feet horizontally of the sewer and water crossing. When these vertical separations are met, no additional protection is required.

2. In no case shall pressure (force) sanitary main cross above, or within 24 inches of water lines.
3. When it is impossible to meet (1) above, the gravity flow sewer may be installed 18 inches above or 12 inches below the water main, provided that both the water main and sewer shall be constructed of push-on or mechanical ductile pipe. Pressure (Force) sewers may be installed 24 inches below the water line provided both the waterline and sewer line are constructed of ductile iron pipe.
4. The required vertical separation between the sewer and the water main shall extend on each side of the crossing until the perpendicular distance from the water main to the sewer line is at least 10 feet.

3.8 IDENTIFICATION

- A. Install green warning tape directly over piping and at outside edges of underground manholes.

3.9 FIELD QUALITY CONTROL

- A. All systems shall be inspected and obtain the COR'S approval. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.
- B. To inspect, thoroughly flush out the lines and manholes before inspection. Lamp test between structures and show full bore indicating sewer is true to line and grade. Lips at joints on the inside of gravity sewer lines are not acceptable.
 1. Submit separate report for each system inspection.
 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.
 - e. Exfiltration: Water leakage from or around piping.

3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
 4. Re-inspect and repeat procedure until results are satisfactory.
- C. Air Tests: Test sanitary sewerage according to requirements of authorities having jurisdiction and the following:
1. Test plastic gravity sewer piping according to ASTM F1417.
 2. Test concrete gravity sewer piping according to ASTM C924.
 3. Clean and isolate the section of sewer line to be tested. Plug or cap the ends of all branches, laterals, tees, wyes, and stubs to be included in the test to prevent air leakage. The line shall be pressurized to 4 psi (28 kPa) and allowed to stabilize. After pressure stabilization, the pressure shall be dropped to 3.5 psi (24 kPa) greater than the average back-pressure of any groundwater above the sewer.
 4. For force mains, perform testing after supports and anchors are installed. Test at pressure not less than 1-1/2 times the maximum system operating pressure, but not less than 150 psi (1035 kPa).
 5. Testing of Fiberglass Sewage Holding Tanks shall show no leakage during a 5 psi (35 kPa) air pressure test with 5:1 safety factor.
 6. Testing of Concrete Wet Well shall show no leakage with the wet well completely filled with water for a duration of 4 hours.

3.10 CLEANING

- A. Clean dirt and superfluous material from interior of piping.

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SECTION 33 40 00

STORM SEWER UTILITIES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies materials and procedures for construction of outside, underground storm sewer systems that are complete and ready for operation. This includes piping, structures and all other incidentals.

1.2 RELATED WORK

- A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 11, EARTH MOVING (SHORT FORM).
- B. Materials and Testing Report Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

1.3 ABBREVIATIONS

- A. HDPE: High-density polyethylene
- B. PE: Polyethylene

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Do not store plastic manholes, pipe, and fittings in direct sunlight.
- B. Handle manholes, catch basins, and stormwater inlets according to manufacturer's written rigging instructions.

1.5 COORDINATION

- A. Coordinate connection to storm sewer main with the Public Agency providing storm sewer off-site drainage.
- B. Coordinate exterior utility lines and connections to building services up to the actual extent of building wall.

1.6 QUALITY ASSURANCE:

- A. Products Criteria:
 - 1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
 - 2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast

integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.

1.7 SUBMITTALS

A. Manufacturers' Literature and Data shall be submitted, as one package, for pipes, fittings and appurtenances, including jointing materials, hydrants, valves and other miscellaneous items.

1.8 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing and Materials (ASTM):

A185/A185M-07.....Steel Welded Wire Reinforcement, Plain, for
Concrete

A242/A242M-04 (2009).....High-Strength Low-Alloy Structural Steel

A536-84 (2009).....Ductile Iron Castings

A615/A615M-09b.....Deformed and Plain Carbon-Steel Bars for
Concrete Reinforcement

A760/A760M-10.....Corrugated Steel Pipe, Metallic-Coated for
Sewers and Drains

A798/A798M-07.....Installing Factory-Made Corrugated Steel Pipe
for Sewers and Other Applications

A849-10.....Post-Applied Coatings, Paving, and Linings for
Corrugated Steel Sewer and Drainage Pipe

A929/A929M-01 (2007).....Steel Sheet, Metallic-Coated by the Hot-Dip
Process for Corrugated Steel Pipe

B745/B745M-97 (2005).....Corrugated Aluminum Pipe for Sewers and Drains

B788/B788M-09.....Installing Factory-Made Corrugated Aluminum
Culverts and Storm Sewer Pipe

C14-07.....Non-reinforced Concrete Sewer, Storm Drain, and
Culvert Pipe

C33/C33M-08..... Concrete Aggregates

C76-11.....Reinforced Concrete Culvert, Storm Drain, and
Sewer Pipe

C139-10.....Concrete Masonry Units for Construction of
Catch Basins and Manholes

C150/C150M-11..... Portland Cement

C443-10.....Joints for Concrete Pipe and Manholes, Using
Rubber Gaskets

C478-09.....Precast Reinforced Concrete Manhole Sections

C506-10b.....Reinforced Concrete Arch Culvert, Storm Drain,
and Sewer Pipe

C507-10b.....Reinforced Concrete Elliptical Culvert, Storm
Drain, and Sewer Pipe

C655-09.....Reinforced Concrete D-Load Culvert, Storm
Drain, and Sewer Pipe

C857-07.....Minimum Structural Design Loading for
Underground Precast Concrete Utility Structures

C891-09.....Installation of Underground Precast Concrete
Utility Structures

C913-08.....Precast Concrete Water and Wastewater
Structures

C923-08.....Resilient Connectors Between Reinforced
Concrete Manhole Structures, Pipes, and Laterals

C924-02 (2009).....Testing Concrete Pipe Sewer Lines by Low-
Pressure Air Test Method

C990-09.....Joints for Concrete Pipe, Manholes, and Precast
Box Sections Using Preformed Flexible Joint
Sealants

C1103-03 (2009).....Joint Acceptance Testing of Installed Precast
Concrete Pipe Sewer Lines

C1173-08.....Flexible Transition Couplings for Underground

Piping Systems

C1433-10.....Precast Reinforced Concrete Monolithic Box
Sections for Culverts, Storm Drains, and Sewers

C1479-10.....Installation of Precast Concrete Sewer, Storm
Drain, and Culvert Pipe Using Standard
Installations

D448-08.....Sizes of Aggregate for Road and Bridge
Construction

D698-07e1.....Laboratory Compaction Characteristics of Soil
Using Standard Effort (12 400 ft-lbf/ft³ (600
kN-m/m³))

D1056-07.....Flexible Cellular Materials—Sponge or Expanded
Rubber

D1785-06.....Poly(Vinyl Chloride) (PVC) Plastic Pipe,
Schedules 40, 80, and 120

D2321-11.....Underground Installation of Thermoplastic Pipe
for Sewers and Other Gravity-Flow Applications

D2751-05.....Acrylonitrile-Butadiene-Styrene (ABS) Sewer
Pipe and Fittings

D2774-08.....Underground Installation of Thermoplastic
Pressure Piping

D3034-08.....Type PSM Poly(Vinyl Chloride) (PVC) Sewer Pipe
and Fittings

D3350-10.....Polyethylene Plastics Pipe and Fittings
Materials

D3753-05e1.....Glass-Fiber-Reinforced Polyester Manholes and
Wetwells

D4101-11.....Polypropylene Injection and Extrusion Materials

D5926-09.....Poly (Vinyl Chloride) (PVC) Gaskets for Drain,
Waste, and Vent (DWV), Sewer, Sanitary, and Storm
Plumbing Systems

F477-10.....Elastomeric Seals (Gaskets) for Joining Plastic

Pipe

- F679-08.....Poly(Vinyl Chloride) (PVC) Large-Diameter
Plastic Gravity Sewer Pipe and Fittings
- F714-10.....Polyethylene (PE) Plastic Pipe (SDR-PR) Based
on Outside Diameter
- F794-03(2009).....Poly(Vinyl Chloride) (PVC) Profile Gravity
Sewer Pipe and Fittings Based on Controlled Inside
Diameter
- F891-10.....Coextruded Poly(Vinyl Chloride) (PVC) Plastic
Pipe With a Cellular Core
- F894-07.....Polyethylene (PE) Large Diameter Profile Wall Sewer
and Drain Pipe
- F949-10.....Poly(Vinyl Chloride) (PVC) Corrugated Sewer
Pipe With a Smooth Interior and Fittings
- F1417-11.....Installation Acceptance of Plastic Gravity
Sewer Lines Using Low-Pressure Air
- F1668-08.....Construction Procedures for Buried Plastic Pipe

C. American Association of State Highway and Transportation Officials
(AASHTO) :

- M190-04.....Bituminous-Coated Corrugated Metal Culvert Pipe
and Pipe Arches
- M198-10.....Joints for Concrete Pipe, Manholes, and Precast
Box Sections Using Preformed Flexible Joint
Sealants
- M252-09.....Corrugated Polyethylene Drainage Pipe
- M294-10.....Corrugated Polyethylene Pipe, 12 to 60 In. (300
to 1500 mm) Diameter

D. American Water Works Association (AWWA) :

- C105/A21.5-10.....Polyethylene Encasement for Ductile Iron Pipe
Systems
- C110-08.....Ductile-Iron and Gray-Iron Fittings

C219-11.....Bolted, Sleeve-Type Couplings for Plain-End
Pipe

C600-10.....Installation of Ductile iron Mains and Their
Appurtenances

C900-07.....Polyvinyl Chloride (PVC) Pressure Pipe and
Fabricated Fittings, 4 In. Through 12 In. (100
mm Through 300 mm), for Water Transmission and
Distribution

M23-2nd ed.....PVC Pipe "Design And Installation"

E. American Society of Mechanical Engineers (ASME):

A112.6.3-2001.....Floor and Trench Drains

A112.14.1-2003..... Backwater Valves

A112.36.2M-1991..... Cleanouts

F. American Concrete Institute (ACI):

318-05.....Structural Commentary and Commentary

350/350M-06.....Environmental Engineering Concrete Structures
and Commentary

G. National Stone, Sand and Gravel Association (NSSGA): Quarried Stone for
Erosion and Sediment Control

1.9 WARRANTY

The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will furnish all manufacturers' and suppliers' written guarantees and warranties covering materials and equipment furnished under this Contract.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

A. Standardization of components shall be maximized to reduce spare part requirements. The Contractor shall guarantee performance of assemblies

of components and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

2.2 CONCRETE PIPE AND FITTINGS

A. Reinforced-Concrete sewer pipe and fittings shall be ASTM C76 or ASTM C655.

1. Bell-and-spigot ends and gasketed joints with ASTM C443, rubber gaskets.

2. Class III: Wall A

2.3 MANHOLES AND CATCH BASINS

A. Standard Precast Concrete Manholes:

1. Description: ASTM C478 (ASTM C478M), precast, reinforced concrete, of depth indicated, with provision for sealant joints.

2. Diameter: 48 inches minimum unless otherwise indicated.

3. Ballast: Increase thickness of precast concrete sections or add concrete to base section as required to prevent flotation.

4. Base Section: 6 inch minimum thickness for floor slab and 4- inch minimum thickness for walls and base riser section, and separate base slab or base section with integral floor.

5. Riser Sections: 4 inch minimum thickness, and lengths to provide depth indicated.

6. Top Section: Eccentric-cone type unless concentric-cone or flat-slab-top type is indicated, and top of cone of size that matches grade rings.

7. Joint Sealant: ASTM C990 (ASTM C990M), bitumen or butyl rubber.

8. Resilient Pipe Connectors: ASTM C923 (ASTM C923M), cast or fitted into manhole walls, for each pipe connection.

9. Steps: If total depth from floor of manhole to finished grade is greater than 60 inches. Individual FRP steps or FRP ladder width of 16 inches minimum, spaced at 12 to 16 inch intervals.

10. Adjusting Rings: Reinforced-concrete rings, 6 to 9 inch total thickness, to match diameter of manhole frame and cover, and height as required to adjust manhole frame and cover to indicated elevation and slope.

B. Manhole Frames and Covers:

1. Description: Ferrous; 24 inch ID by 7 to 9 inch riser with 4 inch minimum width flange and 26-inch diameter cover. Include indented

top design with lettering cast into cover, using wording equivalent to "STORM SEWER."

2. Material: ASTM A536, Grade 60-40-18 ductile, ASTM A48/A48M, Class 35 gray iron unless otherwise indicated.

2.4 CONCRETE FOR MANHOLES AND CATCH BASINS

A. General: Cast-in-place concrete according to ACI 318, ACI 350/350R, and the following:

1. Cement: ASTM C150, Type II.
2. Fine Aggregate: ASTM C33, sand.
3. Coarse Aggregate: ASTM C33, crushed gravel.
4. Water: Potable.

B. Concrete Design Mix: 4000 psi (27.6 MPa) minimum, compressive strength in 28 days.

1. Reinforcing Fabric: ASTM A185, steel, welded wire fabric, plain.
2. Reinforcing Bars: ASTM A615, Grade 60 (420 MPa) deformed steel.

C. Manhole Channels and Benches: Channels shall be the main line pipe material. Include benches in all manholes and catchbasins.

1. Channels: Main line pipe material or concrete invert. Height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope. Invert Slope: Same slope as the main line pipe. Bench to be concrete, sloped to drain into channel. Minimum of 6 inch slope from main line pipe to wall sides.

2.5 PIPE OUTLETS

A. Riprap basins: Broken, irregularly sized and shaped, graded stone according to NSSGA's "Quarried Stone for Erosion and Sediment Control."

1. Average Size: NSSGA No. R-5, screen opening 5 inches.

2.6 FLARED END SECTIONS

A. Flared End Sections: Sections shall be of standard design fabricated from zinc-coated steel sheets conforming to requirements of ASTM A929.

2.7 WARNING TAPE

A. Standard, 4-Mil polyethylene 3 inch wide tape non-detectable type, purple with black letters, and imprinted with "CAUTION BURIED STORM SEWER BELOW".

PART 3 - EXECUTION

3.1 PIPE BEDDING

- A. The bedding surface of the pipe shall provide a firm foundation of uniform density throughout the entire length of pipe. Concrete pipe requirements are such that when no bedding class is specified, concrete pipe shall be bedded in a soil foundation accurately shaped and rounded to conform with the lowest one-fourth of the outside portion of circular pipe. When necessary, the bedding shall be tamped. Bell holes and depressions for joints shall not be more than the length, depth, and width required for properly making the particular type of joint. Plastic pipe bedding requirements shall meet the requirements of ASTM D2321. Bedding, haunching and initial backfill shall be either Class IB or Class II material. Corrugated metal pipe bedding requirements shall conform to ASTM A798.

3.2 PIPING INSTALLATION

- A. Drawing plans and details indicate general location and arrangement of underground storm drainage piping. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping with minimum cover as shown on the Drawings.

3.3 REGRADING

- A. Raise or lower existing manholes and structures frames and covers in regraded areas to finish grade. Carefully remove, clean and salvage cast iron frames and covers. Adjust the elevation of the top of the manhole or structure as detailed on the drawings. Reset cast iron frame and cover, grouting below and around the frame. Install concrete collar around reset frame and cover as specified for new construction.
- B. During periods when work is progressing on adjusting manholes or structures cover elevations, the Contractor shall install a temporary cover above the bench of the structure or manhole. The temporary cover shall be installed above the high flow elevation within the structure and shall prevent debris from entering the wastewater stream.

3.4 CONNECTIONS TO EXISTING VA-OWNED MANHOLES

- A. Make pipe connections and alterations to existing manholes so that finished work will conform as nearly as practicable to the applicable

requirements specified for new manholes, including concrete and masonry work, cutting, and shaping.

3.5 MANHOLE INSTALLATION

- A. Install manholes, complete with appurtenances and accessories indicated. Install precast concrete manhole sections with sealants according to ASTM C891.
- B. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. Set tops 3 inches
 - 1. Precast reinforced concrete rings shall be installed true and plumb. The joints between rings and between rings and the base and top shall be sealed with a preform flexible gasket material specifically manufactured for this type of application. Adjust the length of the rings so that the eccentric conical top section will be at the required elevation. Cutting the conical top section is not acceptable.
 - 2. Precast reinforced concrete manhole risers and tops. Install as specified for precast reinforced concrete rings.
- C. Rectangular Structures:
 - 1. Precast concrete structures shall be placed on an 8 inch reinforced concrete pad, or be provided with a precast concrete base section. Structures provided with a base section shall be set on an 8 inch thick aggregate base course compacted to a minimum of 95 percent of the maximum density as determined by ASTM D698. Set precast section true and plumb. Seal all joints with preform flexible gasket material.
 - 2. Install manhole frames and covers on a mortar bed, and flush with the finish pavement. Frames and covers shall not move when subject to vehicular traffic. Install a concrete collar around the frame to protect the frame from moving until the adjacent pavement is placed. In unpaved areas, the rim elevation shall be 2 inches above the adjacent finish grade. Install an 8 inch thick, by 12 inch concrete collar around the perimeter of the frame. Slope the top of the collar away from the frame.

3.6 CATCH BASIN INSTALLATION

- A. Construct catch basins to sizes and shapes indicated.
- B. Set frames and grates to elevations indicated.

3.7 STORMWATER OUTLET INSTALLATION

- A. Construct inlet head walls, aprons, and sides of reinforced concrete.
- B. Construct riprap of broken stone.
- C. Install outlets that spill onto grade, anchored with concrete.
- D. Install outlets that spill onto grade, with flared end sections that match pipe.
- E. Construct energy dissipaters at outlets.

3.8 CLOSING ABANDONED STORM DRAINAGE SYSTEMS

- A. Abandoned Piping: Close open ends of abandoned underground piping indicated to remain in place. Include closures strong enough to withstand hydrostatic and earth pressures that may result after ends of abandoned piping have been closed. Use either procedure below:
 - 1. Close open ends of piping with at least 8 inch thick, brickmasonry bulkheads.
 - 2. Close open ends of piping with threaded metal caps, plastic plugs, or other acceptable methods suitable for size and type of material being closed. Do not use wood plugs.
- B. Abandoned Manholes and Structures: Excavate around manholes and structures as required and use one procedure below:
 - 1. Remove manhole or structure and close open ends of remaining piping.
 - 2. Remove top of manhole or structure down to at least 36 inches below final grade. Fill to within 12 inches of top with stone, rubble, gravel, or compacted dirt. Fill to top with concrete.
- C. Backfill to grade according to Division 31 Section EARTH MOVING.

3.9 IDENTIFICATION

- A. Install green warning tape directly over piping and at outside edge of underground structures.

3.10 FIELD QUALITY CONTROL

- A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Prior to final acceptance, provide a video record of all piping from the building to the municipal connection to show the lines are free from obstructions, properly sloped and joined.
 - 1. Submit separate reports for each system inspection.
 - 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.

- b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
- c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
- d. Infiltration: Water leakage into piping.
- e. Exfiltration: Water leakage from or around piping.
- 3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
- 4. Reinspect and repeat procedure until results are satisfactory.

3.11 TESTING OF STORM SEWERS:

- A. Submit separate report for each test.
- B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.
 - 1. Do not enclose, cover, or put into service before inspection and approval.
 - 2. Test completed piping systems according to requirements of authorities having jurisdiction.
 - 3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours advance notice.
 - 4. Submit separate report for each test.
 - 5. Air test gravity sewers. Concrete Pipes conform to ASTM C924, Plastic Pipes conform to ASTM F1417, all other pipe material conform to ASTM C828 or C924, after consulting with pipe manufacturer. Testing of individual joints shall conform to ASTM C1103.
 - 6. Test force-main storm drainage piping. Perform hydrostatic test after thrust blocks, supports, and anchors have hardened. Test at pressure not less than 1-1/2 times the maximum system operating pressure, but not less than 150 psi (1035 kPa).
 - a. PVC Piping: Test according to AWWA M23, "Testing and Maintenance" Chapter.
- C. Leaks and loss in test pressure constitute defects that must be repaired. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

3.12 CLEANING

- A. Clean interior of piping of dirt and superfluous materials. Flush with potable water.

St. Cloud VAMC
St. Cloud, MN

Adult Day Health Care Extended Care Support
VA263-15-C-0137

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