

**Department of Veterans Affairs
Fort Harrison
VA Montana Healthcare System
Replace Penthouse HVAC System**

**Specifications
Project No. 436-17-102**



June 22, 2018

**DEPARTMENT OF VETERANS AFFAIRS
 VHA MASTER SPECIFICATIONS**

**TABLE OF CONTENTS
 Section 00 01 10**

	DIVISION 00 - SPECIAL SECTIONS	DATE
00 01 15	List of Drawing Sheets	07-15
	DIVISION 01 - GENERAL REQUIREMENTS	
01 00 00	General Requirements	11-15
01 32 16.15	Project Schedules (Small Projects - Design/Bid/Build	04-13
01 33 23	Shop Drawings, Product Data, and Samples	07-15
01 35 26	Safety Requirements	10-14
01 42 19	Reference Standards	07-15
01 45 29	Testing Laboratory Services	06-15
01 57 19	Temporary Environmental Controls	01-11
01 58 16	Temporary Interior Signage	07-15
01 60 00	Substitution Request Requirements	
01 60 00.01	Substitution Request SRF Form	
01 74 19	Construction Waste Management	09-13
01 91 00	General Commissioning Requirements	10-15
	DIVISION 02 - EXISTING CONDITIONS	
02 41 00	Demolition	02-15
02 82 11	Traditional Asbestos Abatement	
	DIVISION 03 - CONCRETE	
03 30 00	Cast-in-Place Concrete	12-15
	DIVISION 04 - MASONRY	
04 01 00	Maintenance of Masonry	
04 05 13	Masonry Mortaring	
04 05 16	Masonry Grouting	
04 20 00	Unit Masonry	
	DIVISION 05 - METALS	
	Not Used	
	DIVISION 06 - WOOD, PLASTICS AND COMPOSITES	
06 10 00	Rough Carpentry	10-15
06 10 53	Miscellaneous Rough Carpentry	
06 16 63	Cementitious Sheathing	02-16

	DIVISION 07 - THERMAL AND MOISTURE PROTECTION	
07 01 50.19	Preparation for Re-Roofing	02-16
07 21 13	Thermal Insulation	02-16
07 22 00	Roof and Deck Insulation	02-16
07 26 16	Under-slab vapor barriers	
07 53 23	Ethylene-Propylene-Diene-Monomer Roofing	02-16
07 60 00	Flashing and Sheet Metal	07-14
07 71 00	Roof Specialties	10-15
07 72 00	Roof Accessories	10-15
07 84 00	Firestopping	02-16
07 92 00	Joint Sealants	10-15
	DIVISION 08 - OPENINGS	
08 11 13	Hollow Metal Doors and Frames	
08 31 13	Access Doors and Frames	02-16
08 71 00	Door Hardware	
08 90 00	Louvers and Vents	05-15
	DIVISION 09 - FINISHES	
09 05 16	Subsurface Preparation for Floor Finishes	
09 22 16	Non-Structural Metal Framing	10-14
09 29 00	Gypsum Board	
09 67 23.60	Resinous Urethane and Epoxy Mortar Flooring	
09 74 00	Concrete Sealers	
09 91 00	Painting	
	DIVISION 10 - SPECIALTIES	
	Not Used	
	DIVISION 11 - EQUIPMENT	
	Not Used	
	DIVISION 12 - FURNISHINGS	
	Not Used	
	DIVISION 13 - SPECIAL CONSTRUCTION	
13 05 41	Seismic Restraint Requirements for Non-Structural Components	01-14
	DIVISION 14- CONVEYING EQUIPEMENT	
	Not Used	
	DIVISION 21- FIRE SUPPRESSION	

	Not Used	
	DIVISION 22 - PLUMBING	
22 05 11	Common Work Results for Plumbing	
22 05 23	General-Duty Valves for Plumbing Piping	
22 11 00	Facility Water Distribution	
22 15 00	General Service Compressed-Air Systems	
	DIVISION 23 - HEATING, VENTILATING, AND AIR CONDITIONING (HVAC)	
23 05 11	Common Work Results for HVAC	
23 05 12	General Motor Requirements for HVAC and Steam Generation Equipment	02-15
23 05 41	Noise and Vibration Control for HVAC Piping and Equipment	11-10
23 05 93	Testing, Adjusting, and Balancing for HVAC	
23 08 00	Commissioning of HVAC Systems	02-15
23 09 23	Direct-Digital Control System for HVAC	
23 09 23.1	Guide for a SmartStruxure Solution BOS	
23 21 13	Hydronic Piping	09-12
23 21 23	Hydronic Pumps	02-15
23 22 13	Steam and Condensate heating piping	
23 22 23	Steam Condensate Pumps	
23 31 00	HVAC Ducts and Casings	
23 34 00	HVAC Fans	03-13
23 37 00	Air Outlets and Inlets	
23 40 00	HVAC Air Cleaning Devices	02-15
23 50 11	Boiler Plant Mechanical Equipment	
23 64 00	Packaged Water Chillers	02-12
23 72 00	Air-to-Air Energy Recovery Equipment	
23 73 00	Indoor Central-Station Air-Handling Units	
23 82 16	Air Coils	04-11
	DIVISION 25 - INTEGRATED AUTOMATION	
	Not Used	
	DIVISION 26 - ELECTRICAL	
26 05 11	Requirements for Electrical Installations	08-17
26 05 13	Medium Voltage Cables	08-17
26 05 19	Low-Voltage Electrical Power Conductors and Cables	01-16
26 05 26	Grounding and Bonding for Electrical Systems	08-17
26 05 33	Raceway and Boxes for Electrical Systems	07-13
26 05 41	Underground Electrical Construction	08-17
26 05 73	Overcurrent Protective Device Coordination Study	05-14
26 12 19	Pad Mounted, Liquid Filled, Medium-Voltage Transformers	08-17
26 24 13	Distribution Switchboards	08-17
26 24 16	Panelboards	08-17

26 27 26	Wiring Devices	12-15
26 29 11	Motor Controllers	01-16
26 29 21	Enclosed Switches and Circuit Breakers	08-14
26 51 00	Interior Lighting	12-12
26 56 33	Exterior Lighting	08-14
	DIVISION 27 - COMMUNICATIONS	
	Not Used	
	DIVISION 28 - ELECTRONIC SAFETY AND SECURITY	
	Not Used	
	DIVISION 31 - EARTHWORK	
	Not Used	
	DIVISION 32 - EXTERIOR IMPROVEMENTS	
	Not Used	
	DIVISION 33 - UTILITIES	
	Not Used	
	DIVISION 34 - TRANSPORTATION	
	Not Used	
	DIVISION 48 - Electrical Power Generation	
	Not Used	

SECTION 00 01 15

LIST OF DRAWING SHEETS

The drawings listed below accompanying this specification form a part of
the contract.

Drawing No. Title

ARCHITECTURAL

G-001 COVER SHEET
A-101 ROOF PLAN
A-102 ENLARGED PENTHOUSE PLANS
A-301 ROOF DETAILS
A-302 DETAILS
A-601 UL ASSEMBLY
A-602 UL ASSEMBLY

MECHANICAL

M-001 MECHANICAL SYMBOLS AND ABBREVIATIONS
MD-100 MECHANICAL PENTHOUSE DEMOLITION PLAN
MD-101 MECHANICAL DEMOLITION PLAN (MECH PIPING) - PENTHOUSE
MD-102 MECHANICAL DEMOLITION PLAN - SECOND FLOOR
MH-101 MECHANICAL PENTHOUSE HVAC PLAN
MH-102 MECHANICAL HVAC PLAN - SECOND FLOOR
MP-100 MECHANICAL PENTHOUSE PIPING PLAN
MP-101 MECHANICAL PENTHOUSE PIPING PLAN
MP-200 MECHANICAL PENTHOSUE PIPING PLAN
M-301 MECHANICAL SCHEDULES
M-501 MECHANICAL DETAILS
M-502 MECHANICAL DETAILS
M-503 MECHANICAL DETAILS
M-504 SEISMIC MECHANICAL DETAILS
M-505 MECHANICAL DETAILS
M-601 MECHANICAL SCHEDULES
M-801 HVAC CONTROL DIAGRAMS
M-802 HVAC CONTROL DIAGRAMS
M-802 HVAC CONTROL DIAGRAMS

ELECTRICAL

E-001 ELECTRICAL SYMBOLS AND ABBREVIATIONS

E-002	ELECTRICAL SERVICE LOCATIONS
ED-100	ELECTRICAL POWER PENTHOUSE DEMOLITION PLAN
ED-101	ELECTRICAL POWER ROOF DEMOLITION PLAN
ED-200	ELECTRICAL LIGHTING PENTHOUS DEMOLITION PLAN
ED-600	ELECTRICAL DEMOLITION ONE-LINE DIAGRAM "154-MSBD"
ED-601	ELCTRICAL DEMOLITION ONE-LINE DIAGRAM "154-MSBD"
E-100	ELECTRICAL POWER PENTHOUSE NEW WORK PLAN
E-101	ELECTRICAL POWER ROOF NEW WORK PLAN
E-200	ELECTRICAL LIGHTING ROOF NEW WORK PLAN
E-300	ELECTRICAL BASEMENT CONDUIT ROUTING PLAN
E-301	ELECTRICAL FIRST FLOOR CONDUIT ROUTING PLAN
E-302	ELECTRICAL SECOND FLOOR CONDUIT ROUTING PLAN
E-303	ELECTRICAL THIRD FLOOR CONDUIT ROUTING PLAN
E-304	ELECTRICAL FOURTH FLOOR CONDUIT ROUTING PLAN
E-305	ELECTRICAL PENTHOUSE LEVEL CONDUIT ROUTING PLAN
E-500	ELECTRICAL DETAILS
E-600	ELECTRCIAL NEW ONE-LINE DIAGRAM "154-MSBD"
E-601	ELECTRICAL NEW ONE-LINE DIAGRAM "SES-144B"
E-602	ELECTRICAL NEW ONE-LINE DIAGRAM "SES-144B"
E-700	PANELBOARD SCHEDULES

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Replace Penthouse HVAC Systems

**SECTION 01 00 00
GENERAL REQUIREMENTS**

TABLE OF CONTENTS

1.1 GENERAL INTENTION 1

1.2 STATEMENT OF BID ITEM(S) 3

1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR 3

1.4 CONSTRUCTION SECURITY REQUIREMENTS..... 4

1.5 FIRE SAFETY..... 7

1.6 OPERATIONS AND STORAGE AREAS 10

1.7 ALTERATIONS..... 16

1.8 INFECTION PREVENTION MEASURES..... 17

1.9 DISPOSAL AND RETENTION 18

1.10 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT,
UTILITIES, AND IMPROVEMENTS 19

1.11 RESTORATION 21

1.12 PHYSICAL DATA 22

1.13 PROFESSIONAL SURVEYING SERVICES 22

1.14 LAYOUT OF WORK..... 23

1.15 AS-BUILT DRAWINGS..... 24

1.16 USE OF ROADWAYS..... 25

1.17 RESIDENT ENGINEER'S FIELD OFFICE..... 25

1.18 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT 25

1.19 TEMPORARY USE OF EXISTING ELEVATORS..... 27

1.20 TEMPORARY USE OF NEW ELEVATORS..... 20

1.21 TEMPORARY TOILETS..... 27

Replace Penthouse HVAC Systems

1.22 AVAILABILITY AND USE OF UTILITY SERVICES.....27

1.23 NEW TELEPHONE EQUIPMENT29

1.24 TESTS.....29

1.25 INSTRUCTIONS.....30

1.26 GOVERNMENT-FURNISHED PROPERTY.....31

1.27 RELOCATED EQUIPMENT AND ITEMS32

1.28 STORAGE SPACE FOR DEPARTMENT OF VETERANS AFFAIRS EQUIPMENT.....33

1.29 CONSTRUCTION SIGN.....34

1.30 SAFETY SIGN.....34

1.31 PHOTOGRAPHIC DOCUMENTATION34

1.32 FINAL ELEVATION Digital Images.....38

1.33 HISTORIC PRESERVATION.....29

1.34 Work Hours.....29

1.35 Site Investigation and Conditions Affecting Work.....30

Replace Penthouse HVAC Systems

**SECTION 01 00 00
GENERAL REQUIREMENTS**

1.1 GENERAL INTENTION

A. Contractor shall completely prepare the site for building operations, including demolition and removal of existing HVAC units, structures, and furnish labor and materials and perform work for the **Replace Penthouse HVAC Systems, VA Montana Project 436-17-102** as required by the drawings and specifications.

The contractor shall provide all necessary materials, labor, tools, equipment and supervision to removed and replaced the existing HVAC units with new at the Fort Harrison, VA Montana Healthcare System.

The existing penthouse buildings will remain as is. Minor modifications, such as larger doors and/or openings in the walls may need to be considered to allow removal and replacement of the HVAC units.

Ultimately, the contractor will be responsible for the means and methods of removing and reinstalling the units.

Remove and replace the 4 existing HVAC units and all associated components. See the Mechanical and Electrical narrative for additional information.

The existing housekeeping pads will be removed and the concrete floor repaired in preparations for the new housekeeping pads.

Most of the existing mechanical penetrations through the floor slab will be reused. Any unused openings in the floor will be infilled with concrete. New openings will require scanning (GPR - Ground Penetrating Radar) and saw cutting. Scanning will be the responsibility of the construction contractor.

Temporary units and staging platforms may be required to avoid extended shut down time.

Replace Penthouse HVAC Systems

This work shall include but not be limited to architectural, structural, mechanical, plumbing, & electrical. In general the project is primarily an HVAC project with minor architectural upgrades. The contractor shall provide "full" coordination drawings (existing and new) as part of this project.

- B. Visits to the site by Bidders may be made only by appointment with the Contracting Officer.
- C. Offices of **AESUS Design Group or Associate Firm**, as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by Contracting Officer or his duly authorized representative.
- 1. All required certification testing will be performed by a licensed professional third-party testing firm, contracted to the government. The testing firm will be certified in all the areas of the construction work.**
- D. Before placement and installation of work subject to tests by testing laboratory retained by Department of Veterans Affairs, the Contractor shall notify the Resident Engineer in sufficient time to enable testing laboratory personnel to be present at the site in time for proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three work days unless otherwise designated by the Resident Engineer.
- E. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.
- F. Prior to commencing work, general contractor shall provide proof that an OSHA designated "competent person" (CP) (29 CFR 1926.20(b) (2) will maintain a presence at the work site whenever the general or subcontractors are present.

G. Training:

Replace Penthouse HVAC Systems

1. All employees of general contractor or subcontractors shall have the 10-hour or 30-hour OSHA Construction Safety course and other relevant competency training, as determined by RE/COR acting as the Construction Safety Officer with input from the facility Construction Safety Committee. The project superintendent and safety office are required to have a 30-hour OSHA Construction Safety course and competency training.
2. Submit training records of all such employees for approval before the start of work.

H. VHA Directive 2011-36, Safety and Health during Construction, dated 9/22/2011 in its entirety is made a part of this section

1.2 STATEMENT OF BID ITEM(S)

- A. ITEM I, GENERAL CONSTRUCTION: Work includes demolition, general construction, alterations, electrical work, and certain other items.
- B. ITEM II, BID ALTERNATES: The following alternates shall be priced separately so the Owner may adjust the project scope to ensure that the project will be awarded within the budget:

ALTERNATE NO.1: The contractor shall provide a line item to the bid for the installation of an alternative power source to the new equipment. This consists of the provision of a new medium voltage to low voltage transformer, a new distribution board and alternate feeds to "154-DBPHN", 154-DBPHS" and "154-CHLR-05B". See "Electrical Alternate One-Line Diagram SES-144C" on sheet E602 for details.

26 05 13	MEDIUM VOLTAGE CABLES
26 05 26	GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS
26 05 41	UNDERGROUND ELECTRICAL CONSTRUCTION
26 12 19	PAD MOUNTED, LIQUID FILLED, MEDIUM-VOLTAGE TRANSFORMERS
26 24 13	DISTRIBUTION SWITCHBOARDS

1. 1.3 SPECIFICATIONS AND DRAWINGS FOR CONTRACTOR

- A. AFTER AWARD OF CONTRACT, 4 sets of specifications and drawings will be furnished.
- B. Additional sets of drawings may be made by the Contractor, at Contractor's expense, from reproducible Acad/sepia prints furnished by

Replace Penthouse HVAC Systems

Issuing Office. Such Acad/sepia prints shall be returned to the Issuing Office immediately after printing is completed.

- C. For the purposes of the specifications the Resident Engineer/Project Engineer/COR will mean the same person.**

1.4 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.
3. **No guns, knives or bows are allowed on VA Montana property at any time. If the contractor, subcontractor or any of their employees bring such items on the VA property it will be confiscated and individual owner of said item will be fined, incarcerated, or removed from government property.**
4. Smoking is only permitted in designated areas.
5. No alcohol or none prescription drugs are allowed on government property at any time.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. For working outside the "regular hours" as defined in the contract, The General Contractor shall give a 7 day notice to the Resident Engineer/Contracting Officer so that security arrangements can be

Replace Penthouse HVAC Systems

provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.

3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national or medical emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Guards:

1. N/A

D. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Resident Engineer for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08 71 00, DOOR HARDWARE and coordinate.

E. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.

Replace Penthouse HVAC Systems

3. Certain documents, sketches, videos or photographs and drawings may be marked "Law Enforcement Sensitive" or "Sensitive Unclassified". Secure such information in separate containers and limit the access to only those who will need it for the project. Return the information to the Contracting Officer upon request.
4. These security documents shall not be removed or transmitted from the project site without the written approval of Contracting Officer.
5. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA.
6. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
7. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
 - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
 - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

F. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. Separate permits shall be issued for General Contractor and its employees for parking in designated areas only or designated parking areas will be assigned.

Replace Penthouse HVAC Systems

1.5 FIRE SAFETY

A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

1. American Society for Testing and Materials (ASTM):

E84-2009.....Surface Burning Characteristics of Building Materials

2. National Fire Protection Association (NFPA):

10-2010.....Standard for Portable Fire Extinguishers

30-2008.....Flammable and Combustible Liquids Code

51B-2009.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work

70-2011.....National Electrical Code

241-2009.....Standard for Safeguarding Construction, Alteration, and Demolition Operations

3. Occupational Safety and Health Administration (OSHA):

29 CFR 1926.....Safety and Health Regulations for Construction

B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Resident/Project Engineer and Facility Safety Manager Officer for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, etc.

Replace Penthouse HVAC Systems

Documentation shall be provided to the Resident Engineer that individuals have undergone contractor's safety briefing.

- C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).

E. Temporary Construction Partitions:

- Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas or the areas that are described in phasing requirements and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, ¾ hour fire/smoke rated doors with self-closing devices.
- 2. Install one-hour temporary construction partitions as shown on drawings to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.
 - 3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.

- F. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.

Replace Penthouse HVAC Systems

- G. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with Resident Engineer and facility Safety Manager.
- H. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to Resident Engineer and facility Safety Manager.
- I. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
- J. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- K. Standpipes: Install and extend standpipes up with each floor in accordance with 29 CFR 1926 and NFPA 241. Do not charge wet standpipes subject to freezing until weather protected.
- L. Sprinklers: Install, test and activate new automatic sprinklers prior to removing existing sprinklers.
- M. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with Resident Engineer and facility Safety Manager. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the Resident Engineer.
- N. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with Resident Engineer and facility Safety Manager.

Replace Penthouse HVAC Systems

- O. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with Resident Engineer. Obtain permits from VA Fire Department at least 48 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.
- P. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to Resident Engineer and facility Safety Manager.
- Q. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- R. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- S. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.
- T. If required, submit documentation to the Resident Engineer that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.6 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The

Replace Penthouse HVAC Systems

temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.

- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.
- D. Working space and space available for storing materials shall be as determined by the Resident Engineer.
- E. Workmen are subject to rules of Medical Center applicable to their conduct. This is a Federal facility as such Federal has jurisdiction on site.
- F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others. Use of equipment and tools that transmit vibrations and noises through the building structure, are not permitted in buildings that are occupied, during construction, jointly by patients or medical personnel, and Contractor's personnel, except as permitted by Resident Engineer where required by limited working space.
 - 1. Do not store materials and equipment in other than assigned areas.
 - 2. Schedule delivery of materials and equipment to immediate construction working areas within buildings in use by Department of Veterans Affairs in quantities sufficient for not more than two work

Replace Penthouse HVAC Systems

days. Provide unobstructed access to Medical Center areas required to remain in operation.

3. Where access by Medical Center personnel to vacated portions of buildings is not required, storage of Contractor's materials and equipment will be permitted subject to fire and safety requirements.

G. Phasing: To insure such executions, Contractor shall furnish the Resident Engineer with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof. In addition, Contractor shall notify the Resident Engineer two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to insure accomplishment of this work in successive phases mutually agreeable to Medical Center Director, Resident Engineer and Contractor, as follows:

Phasing plans are required to be submitted by the contractor and approved by the Resident Engineer prior to the start of construction work in any area identified in the drawings or specifications.

H. Building(s) all facility structures will be occupied during performance of work.

1. All Building(s) will be occupied by Medical Center personnel for the entire duration of the project.

Contractor shall take all measures and provide all material necessary for protecting existing equipment and property in affected areas of construction against dust and debris, so that equipment and affected areas to be used in the Medical Centers operations will not be hindered. Contractor shall permit access to Department of Veterans Affairs personnel and patients through other construction areas which serve as routes of access to such affected areas and equipment. Coordinate alteration work in areas occupied by Department of Veterans Affairs so that Medical Center operations will continue during the construction period.

Replace Penthouse HVAC Systems

2. Immediate areas of alterations not mentioned in preceding Subparagraph 1 may be temporarily vacated while alterations are performed. After review and approval is granted by the VA director.
- I. Construction Fence: Before construction operations begin, Contractor shall provide a chain link construction fence or approved equal, 2.1m (seven feet) minimum height, around the construction area indicated on the drawings. Provide gates as required for access with necessary hardware, including hasps and padlocks. Fasten fence fabric to terminal posts with tension bands and to line posts and top and bottom rails with tie wires spaced at maximum 375mm (15 inches). Bottom of fences shall extend to 25mm (one inch) above grade. Remove the fence when directed by Resident Engineer.
 - J. When a building is turned over to Contractor, Contractor shall accept entire responsibility therefore.
 1. Contractor shall maintain a minimum temperature of 4 degrees C (40 degrees F) at all times, except as otherwise specified.
 2. Contractor shall maintain in operating condition existing fire protection and alarm equipment. In connection with fire alarm equipment, Contractor shall make arrangements for pre-inspection of site with Fire Department or Company (Department of Veterans Affairs or municipal) whichever will be required to respond to an alarm from Contractor's employee or watchman.
 - K. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by Resident Engineer.

Replace Penthouse HVAC Systems

1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of Resident Engineer. Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Medical Center Director's prior knowledge and written approval. Refer to specification Sections 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, 27 05 11 REQUIREMENTS FOR COMMUNICATIONS INSTALLATIONS and 28 05 11, REQUIREMENTS FOR ELECTRONIC SAFETY AND SECURITY INSTALLATIONS for additional requirements.
2. Contractor shall submit a request to interrupt any such services to Resident Engineer, in writing, 48 hours in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the Resident Engineer.
5. In case of a contract construction emergency, service will be interrupted on approval of Resident Engineer. Such approval will be confirmed in writing as soon as practical.
6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.

Replace Penthouse HVAC Systems

- L. Abandoned Lines: All service lines such as wires, cables, conduits, ducts, pipes and the like, and their hangers or supports, which are to be abandoned but are not required to be entirely removed, shall be sealed, capped or plugged. The lines shall not be capped in finished areas, but shall be removed and sealed, capped or plugged in ceilings, within furred spaces, in unfinished areas, or within walls or partitions; so that they are completely behind the finished surfaces.
- M. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
 - 1. Keep roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane must be open to traffic at all times or closure approved by Resident Engineer.
 - 2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the Resident Engineer.
- N. Coordinate the work for this contract with other construction operations as directed by Resident Engineer. This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.
- O. Coordination of Construction with Resident Engineer is required for all closures of roads.
 - 1. The Contractor is required to discontinue his work sufficiently in advance of Easter Sunday, Mother's Day, Father's Day, Memorial Day, Veteran's Day and/or Federal holidays, to permit him to clean up all areas of operation adjacent to existing burial plots before these dates.

Replace Penthouse HVAC Systems

1.7 ALTERATIONS

A. Survey: Before any work is started, the Contractor shall make a thorough survey with the Resident Engineer and a representative of VA Supply Service, of areas of facility or buildings in which alterations occur and areas which are anticipated routes of access, and furnish a report, signed by both the Contracting Officer. This report shall list by rooms and spaces:

1. THE CONTRACTOR IS REQUIRED TO TAKE A DIGITAL PICTURE OR VIDEO LOG OF ALL FACILITY AREAS WITH DATE AND TIME EMBEDDED ON THE IMAGES AND FURNISH A CD COPY OF THE LOG TO THE RESIDENT ENGINEER PRIOR TO START OF CONSTRUCTION. PER SECTION 1.31 PHOTOGRAPHIC DOCUMENTATION.
2. Shall note any discrepancies between drawings and existing conditions at site.
3. Shall designate areas for working space, materials storage and routes of access to areas within buildings where alterations occur and which have been agreed upon by Contractor and Resident Engineer.

B. Re-Survey: Thirty days before expected partial or final inspection date, the Contractor and Resident Engineer together shall make a thorough re-survey of the areas of buildings involved.

1. Re-survey report shall also list any damage caused by Contractor to facilities property and surfaces and, will form basis for determining extent of repair work required of Contractor to restore damage caused by Contractor's workmen in executing work of this contract.

D. Protection: Provide the following protective measures:

1. Wherever existing roof surfaces are disturbed they shall be protected against water infiltration. In case of leaks, they shall be repaired immediately upon discovery.
2. Temporary protection against damage for portions of existing structures and grounds where work is to be done, materials handled and equipment moved and/or relocated.

Replace Penthouse HVAC Systems

3. Protection of interior of existing structures at all times, from damage, dust and weather inclemency. Wherever work is performed, floor surfaces that are to remain in place shall be adequately protected prior to starting work, and this protection shall be maintained intact until all work in the area is completed.
4. VAMC's Infection Control Risk Assessment (ICRA) team shall prepare an Infection Control plan and continue oversight during design, planning and construction on a regular basis.(VHA Directive 2004-012).

1.8 INFECTION PREVENTION MEASURES

- A. Implement the requirements of VAMC's Infection Control Risk Assessment (ICRA) team. ICRA Group may monitor dust in the vicinity of the construction work and require the Contractor to take corrective action immediately if the safe levels are exceeded.
- B. Establish and maintain a dust control program as part of the contractor's infection preventive measures in accordance with the guidelines provided by ICRA Group.//as specified here//. Prior to start of work, prepare a plan detailing project-specific dust protection measures, including periodic status reports, and submit to Resident Engineer and Facility ICRA team for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
 1. All personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.
- C. Medical center Infection Control personnel shall monitor for airborne disease (e.g. aspergillosis) as appropriate during construction. A baseline of conditions may be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality. In addition:
 1. The RE and VAMC Infection Control personnel shall review pressure differential monitoring documentation to verify that pressure

Replace Penthouse HVAC Systems

differentials in the construction zone and in the patient-care rooms are appropriate for their settings. The requirement for negative air pressure in the construction zone shall depend on the location and type of activity. Upon notification, the contractor shall implement corrective measures to restore proper pressure differentials as needed.

2. In case of any problem, the medical center, along with assistance from the contractor, shall conduct an environmental assessment to find and eliminate the source.

D. In general, following preventive measures shall be adopted during construction to keep down dust and prevent mold. N/A

E. Final Cleanup:

1. Upon completion of project the contractor will clean all debris and sweep the streets and sidewalks in the areas of construction.

1.9 DISPOSAL AND RETENTION

A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or infrastructure work thereof, shall be disposed of as follows:

1. Reserved items which are to remain property of the Government are identified by attached tags or noted on drawings or in specifications as items to be stored. Items that remain property of the Government shall be removed or dislodged from present locations in such a manner as to prevent damage which would be detrimental to re-installation and reuse. Store such items where directed by Resident Engineer.

2. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.

a. Copies of the following listed CFR titles may be obtained from the Government Printing Office:

40 CFR 261.....Identification and Listing of Hazardous Waste

Replace Penthouse HVAC Systems

- 40 CFR 262.....Standards Applicable to Generators of Hazardous Waste
- 40 CFR 263.....Standards Applicable to Transporters of Hazardous Waste
- 40 CFR 761.....PCB Manufacturing, Processing, Distribution in Commerce, and use Prohibitions
- 49 CFR 172.....Hazardous Material tables and Hazardous Material Communications Regulations
- 49 CFR 173.....Shippers - General Requirements for Shipments and Packaging
- 49 CFR 173.....Subpart A General
- 49 CFR 173.....Subpart B Preparation of Hazardous Material for Transportation
- 49 CFR 173.....Subpart J Other Regulated Material; Definitions and Preparation
- TSCA.....Compliance Program Policy Nos. 6-PCB-6 and 6-PCB-7

1.10 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES, AND IMPROVEMENTS

A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work sites, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.

Replace Penthouse HVAC Systems

- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor. **(FAR 52.236-9)**
- C. Refer to Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.
- D. Refer to FAR clause 52.236-7, "Permits and Responsibilities," which is included in General Conditions. A National Pollutant Discharge Elimination System (NPDES) permit is required for this project. The Contractor is considered an "operator" under the permit and has extensive responsibility for compliance with permit requirements. VA will make the permit application available at the (appropriate medical center) office. The apparent low bidder, contractor and affected subcontractors shall furnish all information and certifications that are required to comply with the permit process and permit requirements. Many of the permit requirements will be satisfied by completing construction as shown and specified. Some requirements involve the Contractor's method of operations and operations planning and the Contractor is responsible for employing best management practices. The affected activities often include, but are not limited to the following:
- Designating areas for equipment maintenance and repair;
 - Providing waste receptacles at convenient locations and provide regular collection of wastes;

Replace Penthouse HVAC Systems

- Locating equipment wash down areas on site, and provide appropriate control of wash-waters;
- Providing protected storage areas for chemicals, paints, solvents, fertilizers, and other potentially toxic materials; and
- Providing adequately maintained sanitary facilities.

1.11 RESTORATION

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the Resident Engineer. Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the Resident Engineer before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2).

Replace Penthouse HVAC Systems

1.12 PHYSICAL DATA

A. Data and information furnished or referred to below is for the Contractor's information. The Government shall not be responsible for any interpretation of or conclusion drawn from the data or information by the Contractor.

1. The physical conditions on the drawings and in the specifications shall be field verified by the contractor. The conditions are the result of existing condition as-builts provided by the VA and visual inspection per AESUS Design Group. The design team did not perform and destructive investigation and or testing of systems.

(FAR 52.236-4)

B. Subsurface conditions have been developed by core borings and test pits. Logs of subsurface exploration are shown diagrammatically on drawings.

C. No soil report was made under the contract documents, if the contractor requires a soil report; it will be done at the contractor's expense. The results of any report will be furnished to the government at no additional cost.

D. Government does not guarantee that other materials will not be encountered nor that proportions, conditions or character of several materials will not vary from those indicated by explorations. Bidders are expected to examine site of work and logs of borings; and, after investigation, decide for themselves character of materials and make their bids accordingly. Upon proper application to Department of Veterans Affairs, bidders will be permitted to make subsurface explorations of their own at site.

1.13 PROFESSIONAL SURVEYING SERVICES

A registered professional land surveyor or registered civil engineer whose services are retained and paid for by the Contractor shall perform services specified herein and in other specification sections. The Contractor shall certify that the land surveyor or civil engineer is not

Replace Penthouse HVAC Systems

one who is a regular employee of the Contractor, and that the land surveyor or civil engineer has no financial interest in this contract.

1.14 LAYOUT OF WORK

- A. The Contractor shall lay out the work from Government established base lines and bench marks, indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer may replace them and deduct the expense of the replacement from any amounts due or to become due to the Contractor. **(FAR 52.236-17)**
- B. Establish and plainly mark such other lines and grades that are reasonably necessary to properly assure that location, orientation, and elevations established for roads or line, are in accordance with lines and elevations shown on contract drawings.
- C. Following completion of general mass excavation and before any other permanent work is performed, establish and plainly mark (through use of appropriate batter boards or other means) sufficient additional survey control points or system of points as may be necessary to assure proper alignment, orientation, and grade of all major features of work. Survey shall include, but not be limited to, location of lines and grades of curbs, streets in both directions, major utilities and elevations.
1. Such additional survey control points or system of points thus established shall be checked and certified by a registered land surveyor or registered civil engineer. Furnish such certification to the Resident Engineer before any work (such as footings, floor slabs,

Replace Penthouse HVAC Systems

- columns, walls, utilities and other major controlling features) is placed.
- D. During progress of work, and particularly as work progresses from manhole to manhole, Contractor shall have line grades and plumbness of all major form work checked and certified by a registered land surveyor or registered civil engineer as meeting requirements of contract drawings. Furnish such certification to the Resident Engineer before any major items of concrete work are placed. In addition, Contractor shall furnish to the Resident Engineer certificates from a registered land surveyor or registered civil engineer that the following work is complete in every respect as required by contract drawings.
1. Lines of each utility line, building and/or addition.
 2. Lines and elevations of sewers and of all outside distribution systems.
 4. Lines and elevations of roads, streets and parking lots.
- E. Whenever changes from contract drawings are made in line or grading requiring certificates, record such changes on a reproducible drawing bearing the registered land surveyor or registered civil engineer seal, and forward these drawings upon completion of work to Resident Engineer.
- F. The Contractor shall perform the surveying and layout work of this and other articles and specifications in accordance with the provisions of Article "Professional Surveying Services".

1.15 AS-BUILT DRAWINGS

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the Resident Engineer's review, as often as requested.

Replace Penthouse HVAC Systems

- C. Contractor shall deliver two approved completed sets of as-built drawings to the Resident Engineer within 15 calendar days after each completed phase and after the acceptance of the project by the Resident Engineer.
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.16 USE OF ROADWAYS

- A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the Resident Engineer, such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.
- B. When new permanent roads are to be a part of this contract, Contractor may construct them immediately for use to facilitate building operations. These roads may be used by all who have business thereon within zone of building operations.
- C. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads leading thereto must be completed and available for use at time set for completion of such buildings or parts thereof.
- D. **VA Montana has posted speed limits posted at the facility which are enforced by the VA Police force. The Fort Harrison facility is federal, which means fines and disputes are resolved in the Federal Court system.**

1.17 RESIDENT ENGINEER'S FIELD OFFICE

- A. Facility Management/Engineering Services, Building 141 Fort Harrison;
Room 205

1.18 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

- A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to compliance with the following provisions:

Replace Penthouse HVAC Systems

1. Permission to use each unit or system must be given by Resident Engineer. If the equipment is not installed and maintained in accordance with the following provisions, the Resident Engineer will withdraw permission for use of the equipment.
 2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
 3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
 4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
 5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
 6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government
- A. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.

Replace Penthouse HVAC Systems

- B. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

1.19 TEMPORARY USE OF EXISTING ELEVATORS

- A. The facility has a freight elevator that may be used by the contractor. The contractor shall make himself aware of the elevator limitations. Any damage to the elevators shall become the responsibility of the contract to fix at his/her cost.

1.21 TEMPORARY TOILETS

- A. Provide where directed, (for use of all Contractor's workmen) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved by Resident Engineer, provide suitable dry closets where directed. Keep such places clean and free from flies, and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.

1.22 AVAILABILITY AND USE OF UTILITY SERVICES

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.
- B. The Contractor, at Contractor's expense and in a workmanlike manner satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia.
- C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.

Replace Penthouse HVAC Systems

- D. Heat: The contractor will have to furnish temporary heat necessary to prevent injury to work and materials through dampness and cold at their expense. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials:
- E. Electricity (for Construction and Testing): Furnish all temporary electric services.
1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.
- F. Water (for Construction and Testing): Furnish temporary water service.
1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection. Water is available at no cost to the Contractor.
 2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at Resident Engineer's discretion) of use of water from Medical Center's system.
- G. Steam: Furnish steam system for testing required in various sections of specifications.
1. Obtain steam for testing by connecting to the Medical Center steam distribution system. Steam is available at no cost to the Contractor.
 2. Maintain connections, pipe, fittings and fixtures and conserve steam-use so none is wasted. Failure to stop leakage or other waste will be cause for revocation (at Resident Engineer's discretion), of use of steam from the Medical Center's system.

Replace Penthouse HVAC Systems

H. Fuel: Natural and LP gas and burner fuel oil required for boiler cleaning, normal initial boiler-burner setup and adjusting, and for performing the specified boiler tests will be furnished by the Government. Fuel required for prolonged boiler-burner setup, adjustments, or modifications due to improper design or operation of boiler, burner, or control devices shall be furnished by the Contractor at Contractor's expense.

1.23 NEW TELEPHONE EQUIPMENT

N/A

1.24 TESTS

- A. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.
- B. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- C. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a complex which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feedwater, condensate and other related components.

Replace Penthouse HVAC Systems

- D. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant.
- E. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.25 INSTRUCTIONS

- A. Contractor shall furnish Maintenance and Operating manuals (3 hard copies and 2 electronic copies) and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals and one compact disc (three hard copies and two electronic copies each) for each separate piece of equipment shall be delivered to the Resident Engineer coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.
- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned

Replace Penthouse HVAC Systems

Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the Resident Engineer and shall be considered concluded only when the Resident Engineer is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the Resident Engineer, does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.26 GOVERNMENT-FURNISHED PROPERTY

- A. The Government shall deliver to the Contractor, the Government-furnished property shown on the drawings.
- B. Equipment furnished by Government to be installed by Contractor will be furnished to Contractor at the Medical Center.
- C. Contractor shall be prepared to receive this equipment from Government and store or place such equipment not less than 90 days before Completion Date of project.
- D. Notify Contracting Officer in writing, 60 days in advance, of date on which Contractor will be prepared to receive equipment furnished by Government. Arrangements will then be made by the Government for delivery of equipment.
 - 1. Immediately upon delivery of equipment, Contractor shall arrange for a joint inspection thereof with a representative of the Government. At such time the Contractor shall acknowledge receipt of equipment

Replace Penthouse HVAC Systems

described, make notations, and immediately furnish the Government representative with a written statement as to its condition or shortages.

2. Contractor thereafter is responsible for such equipment until such time as acceptance of contract work is made by the Government.
- E. Equipment furnished by the Government will be delivered in a partially assembled (knock down) condition in accordance with existing standard commercial practices, complete with all fittings, fastenings, and appliances necessary for connections to respective services installed under contract. All fittings and appliances (i.e., couplings, ells, tees, nipples, piping, conduits, cables, and the like) necessary to make the connection between the Government furnished equipment item and the utility stub-up shall be furnished and installed by the contractor at no additional cost to the Government.
- F. Completely assemble and install the Government furnished equipment in place ready for proper operation in accordance with specifications and drawings.
- G. Furnish supervision of installation of equipment at construction site by qualified factory trained technicians regularly employed by the equipment manufacturer.

1.27 RELOCATED EQUIPMENT AND ITEMS

- A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment and items indicated by symbol "R" or otherwise shown to be relocated by the Contractor.
- B. Perform relocation of such equipment or items at such times and in such a manner as directed by the Resident Engineer.
- C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified herein before under paragraph "Abandoned Lines".

Replace Penthouse HVAC Systems

- D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.
- E. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

1.28 STORAGE SPACE FOR DEPARTMENT OF VETERANS AFFAIRS EQUIPMENT

- A. Contractor shall complete approximately N/A (square feet) of space in building accessible from ground level without use of elevators for storage of certain materials and equipment by Department of Veterans Affairs.
 - 1. Provide such space with adequate light, ventilation and heat in season and lock for adequate security. Contractor shall also install and connect portion of nearest specified fire protection system including all apparatus for instant use to provide water for adequate fire protection of storage space.
 - 2. Storage space shall be turned over to Contracting Officer ninety days prior to Completion Date of the buildings involved.
 - 3. Forward two sets of drawings to Contracting Officer through the Resident Engineer 120 days prior to Completion Date of building; drawings shall indicate those areas which will be made available to Department of Veterans Affairs for temporary storage.
 - 4. All cost for utility services for such storage space shall be borne by Contractor until entire building is turned over for occupancy.
- B. "Completion Date" shall mean that date as established by Contracting Officer upon which Contractor will turn over entire project or portions thereof to the Government.

Replace Penthouse HVAC Systems

1.29 CONSTRUCTION SIGNAGE

- A. Provide a Construction Sign where directed by the Resident Engineer. All wood members shall be of framing lumber. Cover sign frame with 0.7 mm (24 gage) galvanized sheet steel nailed securely around edges and on all bearings. Provide three 100 by 100 mm (4 inch by 4 inch) posts (or equivalent round posts) set 1200 mm (four feet) into ground. Set bottom of sign level at 900 mm (three feet) above ground and secure to posts with through bolts. Make posts full height of sign. Brace posts with 50 x 100 mm (two by four inch) material as directed.
- B. Contractor is responsible to for submitting a construction signage plan according to MUTCD standards to the Resident Engineer for approval, then for furnishing and installing all required signage at their expense.
- C. Maintain sign and remove it when directed by the Resident Engineer.

1.30 SAFETY SIGN

- A. Contactor will post on the job trailer a Safety Sign (18"x24" minimum) listing the project title, days work, total man-hours, and accident free days. To be updated weekly.

1.31 PHOTOGRAPHIC DOCUMENTATION

- A. During the construction period through completion, provide photographic documentation of construction progress and at selected milestones including electronic indexing, navigation, storage and remote access to the documentation, as per these specifications. The commercial photographer or the subcontractor used for this work shall meet the following qualifications:
 - 1. Demonstrable minimum experience of three (3) years in operation providing documentation and advanced indexing/navigation systems including a representative portfolio of construction projects of similar type, size, duration and complexity as the Project.
 - 2. Demonstrable ability to service projects throughout North America, which shall be demonstrated by a representative portfolio of active projects of similar type, size, duration and complexity as the Project.

Replace Penthouse HVAC Systems

B. Photographic documentation elements:

1. Each digital image shall be taken with a professional grade camera with minimum size of 6 megapixels (MP) capable of producing 200x250mm (8 x 10 inch) prints with a minimum of 2272 x 1704 pixels and 400x500mm (16 x 20 inch) prints with a minimum 2592 x 1944 pixels.
2. Indexing and navigation system shall utilize actual AUTOCAD construction drawings, making such drawings interactive on an on-line interface. For all documentation referenced herein, indexing and navigation must be organized by both time (date-stamped) and location throughout the project.
3. Documentation shall combine indexing and navigation system with inspection-grade digital photography designed to capture actual conditions throughout construction and at critical milestones. Documentation shall be accessible on-line through use of an internet connection. Documentation shall allow for secure multiple-user access, simultaneously, on-line.
4. Before construction, the building pad, adjacent streets, roadways, parkways, driveways, curbs, sidewalks, landscaping, adjacent utilities and adjacent structures surrounding the building pad and site shall be documented. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings. If site work or pad preparation is extensive, this documentation may be required immediately before construction and at several pre-determined intervals before building work commences.
5. Construction progress for all trades shall be tracked at pre-determined intervals, but not less than once every thirty (30) calendar days ("Progressions"). Progression documentation shall track both the exterior and interior construction of the building. Exterior Progressions shall track 360 degrees around the site and each building. Interior Progressions shall track interior

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- improvements beginning when stud work commences and continuing until Project completion.
6. As-built condition of pre-slab utilities and site utilities shall be documented prior to pouring slabs, placing concrete and/or backfilling. This process shall include all underground and in-slab utilities within the building(s) envelope(s) and utility runs in the immediate vicinity of the building(s) envelope(s). This may also include utilities enclosed in slab-on-deck in multi-story buildings. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive site utility plans.
 7. As-built conditions of mechanical, electrical, plumbing and all other systems shall be documented post-inspection and pre-insulation, sheet rock or dry wall installation. This process shall include all finished systems located in the walls and ceilings of all buildings at the Project. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings.
 8. As-built conditions of exterior skin and elevations shall be documented with an increased concentration of digital photographs as directed by the Resident Engineer in order to capture pre-determined focal points, such as waterproofing, window flashing, radiused steel work, architectural or Exterior Insulation and Finish Systems (EIFS) detailing. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive elevations or elevation details.
 9. As-built finished conditions of the interior of each building including floors, ceilings and walls shall be documented at certificate of occupancy or equivalent, or just prior to occupancy, or both, as directed by the Resident Engineer. Overlapping photographic techniques shall be used to insure maximum coverage. Indexing and navigation accomplished through interactive architectural drawings.

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10. Miscellaneous events that occur during any Contractor site visit, or events captured by the Department of Veterans Affairs independently, shall be dated, labeled and inserted into a Section in the navigation structure entitled "Slideshows," allowing this information to be stored in the same "place" as the formal scope.
11. Customizable project-specific digital photographic documentation of other details or milestones. Indexing and navigation accomplished through interactive architectural plans.
12. Monthly (29 max) exterior progressions (360 degrees around the project) and slideshows (all elevations and building envelope). The slideshows allow for the inclusion of Department of Veterans Affairs pictures, aerial photographs, and timely images which do not fit into any regular monthly photopath.
13. Weekly (21 Max) Site Progressions - Photographic documentation capturing the project at different stages of construction. These progressions shall capture underground utilities, excavation, grading, backfill, landscaping and road construction throughout the duration of the project.
14. Regular (8 max) interior progressions of all walls of the entire project to begin at time of substantial framed or as directed by the Resident Engineer through to completion.
15. Detailed Exact-Built of all Slabs for all project slab pours just prior to placing concrete or as directed by the Resident Engineer.
16. Detailed Interior exact built overlapping photos of the entire building to include documentation of all mechanical, electrical and plumbing systems in every wall and ceiling, to be conducted after rough-ins are complete, just prior to insulation and or drywall, or as directed by Resident Engineer.
17. Finished detailed Interior exact built overlapping photos of all walls, ceilings, and floors to be scheduled by Resident Engineer prior to occupancy.

Replace Penthouse HVAC Systems

18. In event a greater or lesser number of images than specified above are required by the Resident Engineer, adjustment in contract price will be made in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88).

- C. Images shall be taken by a commercial photographer and must show distinctly, at as large a scale as possible, all parts of work embraced in the picture.
- D. Coordination of photo shoots is accomplished through Resident Engineer. Contractor shall also attend construction team meetings as necessary. Contractor's operations team shall provide regular updates regarding the status of the documentation, including photo shoots concluded, the availability of new Progressions or Exact-Builts viewable on-line and anticipated future shoot dates.
- E. Contractor shall provide all on-line domain/web hosting, security measures, and redundant server back-up of the documentation.
- F. Contractor shall provide technical support related to using the system or service.
- G. Upon completion of the project, final copies of the documentation (the "Permanent Record") with the indexing and navigation system embedded (and active) shall be provided in an electronic media format, typically a DVD or external hard-drive. Permanent Record shall have Building Information Modeling (BIM) interface capabilities. On-line access terminates upon delivery of the Permanent Record.

1.32 FINAL ELEVATION DIGITAL IMAGES

- A. N/A

1.33 HISTORIC PRESERVATION

Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor shall immediately notify the Resident Engineer verbally, and then with a written follow up.

Replace Penthouse HVAC Systems

1.34 Work Hours

1. Normal contractor work hours are from 7:00AM to 7:00PM Monday thru Friday. The contractor's normal work schedule outside of these listed times must be approved by the Resident Engineer.
2. No work on government holidays is allowed by the contractor, unless prior approved by the Resident Engineer.
3. The contractor will be expected to work around the hospitals normal business hours of 7:30AM to 5:00PM to minimize the impact on patient care during outages. **This may require the contractor to work hours outside of the hospitals normal business hours, to include nights and weekends.**

1.35 Site and Conditions Investigation Affecting Work

1. The contractor acknowledges that it has taken steps reasonably necessary to ascertain the nature and location of the work, and that it has investigated and satisfied itself as to the general and local conditions which can affect the work or its cost as it relates to equipment, labor, and materials.
2. The Government assumes no responsibility for any conclusions or interpretations made by the Contractor based on the information made available by the Government. Nor does the Government assume responsibility for any understandings reached or representations made concerning conditions which can affect the work by of it officers or agents before the execution of the contract, unless that understanding or representation is expressly stated in the contract.

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SECTION 01 32 16.15
PROJECT SCHEDULES
(SMALL PROJECTS - DESIGN/BID/BUILD)

PART 1- GENERAL

1.1 DESCRIPTION:

- A. The Contractor shall develop a Critical Path Method (CPM) plan and schedule demonstrating fulfillment of the contract requirements (Project Schedule), and shall keep the Project Schedule up-to-date in accordance with the requirements of this section and shall utilize the plan for scheduling, coordinating and monitoring work under this contract (including all activities of subcontractors, equipment vendors and suppliers). Conventional Critical Path Method (CPM) technique shall be utilized to satisfy both time and cost applications.

1.2 CONTRACTOR'S REPRESENTATIVE:

- A. The Contractor shall designate an authorized representative responsible for the Project Schedule including preparation, review and progress reporting with and to the Contracting Officer's Representative (COR).
- B. The Contractor's representative shall have direct project control and complete authority to act on behalf of the Contractor in fulfilling the requirements of this specification section.
- C. The Contractor's representative shall have the option of developing the project schedule within their organization or to engage the services of an outside consultant. If an outside scheduling consultant is utilized, Section 1.3 of this specification will apply.

1.3 CONTRACTOR'S CONSULTANT:

- A. The Contractor shall submit a qualification proposal to the COR, within 10 days of bid acceptance. The qualification proposal shall include:
1. The name and address of the proposed consultant.
 2. Information to show that the proposed consultant has the qualifications to meet the requirements specified in the preceding paragraph.
 3. A representative sample of prior construction projects, which the proposed consultant has performed complete project scheduling services. These representative samples shall be of similar size and scope.
- B. The Contracting Officer has the right to approve or disapprove the proposed consultant, and will notify the Contractor of the VA decision within seven calendar days from receipt of the qualification proposal. In case of disapproval, the Contractor shall resubmit another consultant

within 10 calendar days for renewed consideration. The Contractor shall have their scheduling consultant approved prior to submitting any schedule for approval.

1.4 COMPUTER PRODUCED SCHEDULES

- A. The contractor shall provide monthly, to the Department of Veterans Affairs (VA), all computer-produced time/cost schedules and reports generated from monthly project updates. This monthly computer service will include: three copies of up to five different reports (inclusive of all pages) available within the user defined reports of the scheduling software approved by the Contracting Officer; a hard copy listing of all project schedule changes, and associated data, made at the update and an electronic file of this data; and the resulting monthly updated schedule in PDM format. These must be submitted with and substantively support the contractor's monthly payment request and the signed look ahead report. The COR shall identify the five different report formats that the contractor shall provide.
- B. The contractor shall be responsible for the correctness and timeliness of the computer-produced reports. The Contractor shall also responsible for the accurate and timely submittal of the updated project schedule and all CPM data necessary to produce the computer reports and payment request that is specified.
- C. The VA will report errors in computer-produced reports to the Contractor's representative within ten calendar days from receipt of reports. The Contractor shall reprocess the computer-produced reports and associated diskette(s), when requested by the Contracting Officer's representative, to correct errors which affect the payment and schedule for the project.

1.5 THE COMPLETE PROJECT SCHEDULE SUBMITTAL

- A. Within 20 calendar days after receipt of Notice to Proceed, the Contractor shall submit for the Contracting Officer's review; three blue line copies of the interim schedule on sheets of paper 765 x 1070 mm (30 x 42 inches) and an electronic file in the previously approved CPM schedule program. The submittal shall also include three copies of a computer-produced activity/event ID schedule showing project duration; phase completion dates; and other data, including event cost. Each activity/event on the computer-produced schedule shall contain as a minimum, but not limited to, activity/event ID, activity/event description, duration, budget amount, early start date, early finish date, late start date, late finish date and total float. Work activity/event relationships shall be restricted to finish-to-start or

start-to-start without lead or lag constraints. Activity/event date constraints, not required by the contract, will not be accepted unless submitted to and approved by the Contracting Officer. The contractor shall make a separate written detailed request to the Contracting Officer identifying these date constraints and secure the Contracting Officer's written approval before incorporating them into the network diagram. The Contracting Officer's separate approval of the Project Schedule shall not excuse the contractor of this requirement. Logic events (non-work) will be permitted where necessary to reflect proper logic among work events, but must have zero duration. The complete working schedule shall reflect the Contractor's approach to scheduling the complete project. **The final Project Schedule in its original form shall contain no contract changes or delays which may have been incurred during the final network diagram development period and shall reflect the entire contract duration as defined in the bid documents.** These changes/delays shall be entered at the first update after the final Project Schedule has been approved. The Contractor should provide their requests for time and supporting time extension analysis for contract time as a result of contract changes/delays, after this update, and in accordance with Article, ADJUSTMENT OF CONTRACT COMPLETION.

- D. Within 14 calendar days after receipt of the complete project interim Project Schedule and the complete final Project Schedule, the Contracting Officer or his representative, will do one or both of the following:
1. Notify the Contractor concerning his actions, opinions, and objections.
 2. A meeting with the Contractor at or near the job site for joint review, correction or adjustment of the proposed plan will be scheduled if required. Within 10 calendar days after the joint review, the Contractor shall revise and shall submit three blue line copies of the revised Project Schedule, three copies of the revised computer-produced activity/event ID schedule and a revised electronic file as specified by the Contracting Officer. The revised submission will be reviewed by the Contracting Officer and, if found to be as previously agreed upon, will be approved.
- DI. The approved baseline schedule and the computer-produced schedule(s) generated there from shall constitute the approved baseline schedule until subsequently revised in accordance with the requirements of this section.

1.6 WORK ACTIVITY/EVENT COST DATA

- A. The Contractor shall cost load all work activities/events except procurement activities. The cumulative amount of all cost loaded work activities/events (including alternates) shall equal the total contract price. Prorate overhead, profit and general conditions on all work activities/events for the entire project length. The contractor shall generate from this information cash flow curves indicating graphically the total percentage of work activity/event dollar value scheduled to be in place on early finish, late finish. These cash flow curves will be used by the Contracting Officer to assist him in determining approval or disapproval of the cost loading. Negative work activity/event cost data will not be acceptable, except on VA issued contract changes.
- B. The Contractor shall cost load work activities/events for guarantee period services, test, balance and adjust various systems in accordance with the provisions in Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS).
- C. In accordance with FAR 52.236 - 1 (PERFORMANCE OF WORK BY THE CONTRACTOR) and VAAR 852.236 - 72 (PERFORMANCE OF WORK BY THE CONTRACTOR), the Contractor shall submit, simultaneously with the cost per work activity/event of the construction schedule required by this Section, a responsibility code for all activities/events of the project for which the Contractor's forces will perform the work.
- D. The Contractor shall cost load work activities/events for all BID ITEMS. The sum of each BID ITEM work shall equal the value of the bid item in the Contractors' bid.

1.7 PROJECT SCHEDULE REQUIREMENTS

- A. Show on the project schedule the sequence of work activities/events required for complete performance of all items of work. The Contractor Shall:
 1. Show activities/events as:
 - a. Contractor's time required for submittal of shop drawings, templates, fabrication, delivery and similar pre-construction work.
 - b. Contracting Officer's and Architect-Engineer's review and approval of shop drawings, equipment schedules, samples, template, or similar items.
 - c. Interruption of VA Facilities utilities, delivery of Government furnished equipment, and rough-in drawings, project phasing and any other specification requirements.

- d. Test, balance and adjust various systems and pieces of equipment, maintenance and operation manuals, instructions and preventive maintenance tasks.
 - e. VA inspection and acceptance activity/event with a minimum duration of five work days at the end of each phase and immediately preceding any VA move activity/event required by the contract phasing for that phase.
2. Show not only the activities/events for actual construction work for each trade category of the project, but also trade relationships to indicate the movement of trades from one area, floor, or building, to another area, floor, or building, for at least five trades who are performing major work under this contract.
 3. Break up the work into activities/events of a duration no longer than 20 work days each or one reporting period, except as to non-construction activities/events (i.e., procurement of materials, delivery of equipment, concrete and asphalt curing) and any other activities/events for which the COR may approve the showing of a longer duration. The duration for VA approval of any required submittal, shop drawing, or other submittals will not be less than 20 work days.
 4. Describe work activities/events clearly, so the work is readily identifiable for assessment of completion. Activities/events labeled "start," "continue," or "completion," are not specific and will not be allowed. Lead and lag time activities will not be acceptable.
 5. The schedule shall be generally numbered in such a way to reflect either discipline, phase or location of the work.
- B. The Contractor shall submit the following supporting data in addition to the project schedule:
1. The appropriate project calendar including working days and holidays.
 2. The planned number of shifts per day.
 3. The number of hours per shift.
- Failure of the Contractor to include this data shall delay the review of the submittal until the Contracting Officer is in receipt of the missing data.
- C. To the extent that the Project Schedule or any revised Project Schedule shows anything not jointly agreed upon, it shall not be deemed to have been approved by the COR. Failure to include any element of work required for the performance of this contract shall not excuse the Contractor from completing all work required within any applicable

completion date of each phase regardless of the COR's approval of the Project Schedule.

- D. Compact Disk Requirements and CPM Activity/Event Record Specifications: Submit to the VA an electronic file(s) containing one file of the data required to produce a schedule, reflecting all the activities/events of the complete project schedule being submitted.

1.8 PAYMENT TO THE CONTRACTOR:

- A. Monthly, the contractor shall submit the AIA application and certificate for payment documents G702 & G703 reflecting updated schedule activities and cost data in accordance with the provisions of the following Article, PAYMENT AND PROGRESS REPORTING, as the basis upon which progress payments will be made pursuant to Article, FAR 52.232 - 5 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS) and VAAR 852.236 - 83 (PAYMENT UNDER FIXED-PRICE CONSTRUCTION CONTRACTS). The Contractor shall be entitled to a monthly progress payment upon approval of estimates as determined from the currently approved updated project schedule. Monthly payment requests shall include: a listing of all agreed upon project schedule changes and associated data; and an electronic file (s) of the resulting monthly updated schedule.
- B. Approval of the Contractor's monthly Application for Payment shall be contingent, among other factors, on the submittal of a satisfactory monthly update of the project schedule.

1.9 PAYMENT AND PROGRESS REPORTING

- A. Monthly schedule update meetings will be held on dates mutually agreed to by the COR and the Contractor. Contractor and their CPM consultant (if applicable) shall attend all monthly schedule update meetings. The Contractor shall accurately update the Project Schedule and all other data required and provide this information to the COR three work days in advance of the schedule update meeting. Job progress will be reviewed to verify:
1. Actual start and/or finish dates for updated/completed activities/events.
 2. Remaining duration for each activity/event started, or scheduled to start, but not completed.
 3. Logic, time and cost data for change orders, and supplemental agreements that are to be incorporated into the Project Schedule.
 4. Changes in activity/event sequence and/or duration which have been made, pursuant to the provisions of following Article, ADJUSTMENT OF CONTRACT COMPLETION.

5. Completion percentage for all completed and partially completed activities/events.
 6. Logic and duration revisions required by this section of the specifications.
 7. Activity/event duration and percent complete shall be updated independently.
- B. After completion of the joint review, the contractor shall generate an updated computer-produced calendar-dated schedule and supply the Contracting Officer's representative with reports in accordance with the Article, COMPUTER PRODUCED SCHEDULES, specified.
- C. After completing the monthly schedule update, the contractor's representative or scheduling consultant shall rerun all current period contract change(s) against the prior approved monthly project schedule. The analysis shall only include original workday durations and schedule logic agreed upon by the contractor and COR for the contract change(s). When there is a disagreement on logic and/or durations, the Contractor shall use the schedule logic and/or durations provided and approved by the COR. After each rerun update, the resulting electronic project schedule data file shall be appropriately identified and submitted to the VA in accordance to the requirements listed in articles 1.4 and 1.7. This electronic submission is separate from the regular monthly project schedule update requirements and shall be submitted to the COR within fourteen (14) calendar days of completing the regular schedule update. **Before inserting the contract changes durations, care must be taken to ensure that only the original durations will be used for the analysis, not the reported durations after progress. In addition, once the final network diagram is approved, the contractor must recreate all manual progress payment updates on this approved network diagram and associated reruns for contract changes in each of these update periods as outlined above for regular update periods. This will require detailed record keeping for each of the manual progress payment updates.**
- D. Following approval of the CPM schedule, the VA, the General Contractor, its approved CPM Consultant, RE office representatives, and all subcontractors needed, as determined by the SRE, shall meet to discuss the monthly updated schedule. The main emphasis shall be to address work activities to avoid slippage of project schedule and to identify any necessary actions required to maintain project schedule during the reporting period. The Government representatives and the Contractor should conclude the meeting with a clear understanding of those work and administrative actions necessary to maintain project schedule status

during the reporting period. This schedule coordination meeting will occur after each monthly project schedule update meeting utilizing the resulting schedule reports from that schedule update. If the project is behind schedule, discussions should include ways to prevent further slippage as well as ways to improve the project schedule status, when appropriate.

1.10 RESPONSIBILITY FOR COMPLETION

- A. If it becomes apparent from the current revised monthly progress schedule that phasing or contract completion dates will not be met, the Contractor shall execute some or all of the following remedial actions:
1. Increase construction manpower in such quantities and crafts as necessary to eliminate the backlog of work.
 2. Increase the number of working hours per shift, shifts per working day, working days per week, the amount of construction equipment, or any combination of the foregoing to eliminate the backlog of work.
 3. Reschedule the work in conformance with the specification requirements.
- B. Prior to proceeding with any of the above actions, the Contractor shall notify and obtain approval from the COR for the proposed schedule changes. If such actions are approved, the representative schedule revisions shall be incorporated by the Contractor into the Project Schedule before the next update, at no additional cost to the Government.

1.11 CHANGES TO THE SCHEDULE

- A. Within 30 calendar days after VA acceptance and approval of any updated project schedule, the Contractor shall submit a revised electronic file (s) and a list of any activity/event changes including predecessors and successors for any of the following reasons:
1. Delay in completion of any activity/event or group of activities/events, which may be involved with contract changes, strikes, unusual weather, and other delays will not relieve the Contractor from the requirements specified unless the conditions are shown on the CPM as the direct cause for delaying the project beyond the acceptable limits.
 2. Delays in submittals, or deliveries, or work stoppage are encountered which make rescheduling of the work necessary.
 3. The schedule does not represent the actual prosecution and progress of the project.
 4. When there is, or has been, a substantial revision to the activity/event costs regardless of the cause for these revisions.

- B. CPM revisions made under this paragraph which affect the previously approved computer-produced schedules for Government furnished equipment, vacating of areas by the VA Facility, contract phase(s) and sub phase(s), utilities furnished by the Government to the Contractor, or any other previously contracted item, shall be furnished in writing to the Contracting Officer for approval.
- C. Contracting Officer's approval for the revised project schedule and all relevant data is contingent upon compliance with all other paragraphs of this section and any other previous agreements by the Contracting Officer or the VA representative.
- D. The cost of revisions to the project schedule resulting from contract changes will be included in the proposal for changes in work as specified in FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental), and will be based on the complexity of the revision or contract change, man hours expended in analyzing the change, and the total cost of the change.
- E. The cost of revisions to the Project Schedule not resulting from contract changes is the responsibility of the Contractor.

1.12 ADJUSTMENT OF CONTRACT COMPLETION

- A. The contract completion time will be adjusted only for causes specified in this contract. Request for an extension of the contract completion date by the Contractor shall be supported with a justification, CPM data and supporting evidence as the COR may deem necessary for determination as to whether or not the Contractor is entitled to an extension of time under the provisions of the contract. Submission of proof based on revised activity/event logic, durations (in work days) and costs is obligatory to any approvals. The schedule must clearly display that the Contractor has used, in full, all the float time available for the work involved in this request. The Contracting Officer's determination as to the total number of days of contract extension will be based upon the current computer-produced calendar-dated schedule for the time period in question and all other relevant information.
- B. Actual delays in activities/events which, according to the computer-produced calendar-dated schedule, do not affect the extended and predicted contract completion dates shown by the critical path in the network, will not be the basis for a change to the contract completion date. The Contracting Officer will within a reasonable time after receipt of such justification and supporting evidence, review the facts and advise the Contractor in writing of the Contracting Officer's decision.

- C. The Contractor shall submit each request for a change in the contract completion date to the Contracting Officer in accordance with the provisions specified under FAR 52.243 - 4 (Changes) and VAAR 852.236 - 88 (Changes - Supplemental). The Contractor shall include, as a part of each change order proposal, a sketch showing all CPM logic revisions, duration (in work days) changes, and cost changes, for work in question and its relationship to other activities on the approved network diagram.
- D. All delays due to non-work activities/events such as RFI's, WEATHER, STRIKES, and similar non-work activities/events shall be analyzed on a month by month basis.

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SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
 - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
 - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
 - C. Other conditions become apparent which indicates approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by COR on behalf of the Contracting Officer.
- 1-6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant

to request therefor by Contracting Officer, adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect-Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
 - A. Submit samples required, in quadruplicate. Submit other samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
 - B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
 1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
 2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
 3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.

- C. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
- D. Approved samples will be kept on file by the COR at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
- E. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
 - 1. For each drawing required, submit one legible photographic paper or vellum reproducible.
 - 2. Reproducible shall be full size.
 - 3. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
 - 4. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
 - 5. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
 - 6. One reproducible print of approved or disapproved shop drawings will be forwarded to Contractor.
 - 7. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.
- 1-10. Samples, shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to Architect-Engineer of record.
- 1-11. At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the COR.

Ft. Harrison VA Medical Center
Replace Penthouse HVAC Systems

Project #436-17-102

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Replace Penthouse HVAC Systems

**SECTION 01 35 26
SAFETY REQUIREMENTS**

TABLE OF CONTENTS

1.1 APPLICABLE PUBLICATIONS 3

1.2 DEFINITIONS 4

1.3 REGULATORY REQUIREMENTS 6

1.4 ACCIDENT PREVENTION PLAN (APP) 6

1.5 ACTIVITY HAZARD ANALYSES (AHAs) 12

1.6 PRECONSTRUCTION CONFERENCE 14

1.7 "SITE SAFETY AND HEALTH OFFICER" (SSHO) and "COMPETENT PERSON"
(CP) 14

1.8 TRAINING 15

1.9 INSPECTIONS 16

1.10 ACCIDENTS, OSHA 300 LOGS, AND MAN-HOURS 17

1.11 PERSONAL PROTECTIVE EQUIPMENT (PPE) 18

1.12 INFECTION CONTROL 19

1.13 TUBERCULOSIS SCREENING 28

1.14 FIRE SAFETY 29

1.15 ELECTRICAL 31

1.16 FALL PROTECTION 33

1.17 SCAFFOLDS AND OTHER WORK PLATFORMS 34

1.18 EXCAVATION AND TRENCHES 35

1.19 CRANES 37

1.20 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT) 38

1.21 CONFINED SPACE ENTRY 39

Replace Penthouse HVAC Systems

1.22	WELDING AND CUTTING.....	39
1.23	LADDERS.....	39
1.24	FLOOR & WALL OPENINGS	40

Replace Penthouse HVAC Systems

**SECTION 01 35 26
SAFETY REQUIREMENTS**

1.1 APPLICABLE PUBLICATIONS:

A. Latest publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.

B. American Society of Safety Engineers (ASSE):

A10.1-2011.....Pre-Project & Pre-Task Safety and Health Planning

A10.34-2012.....Protection of the Public on or Adjacent to Construction Sites

A10.38-2013.....Basic Elements of an Employer's Program to Provide a Safe and Healthful Work Environment
American National Standard Construction and Demolition Operations

C. American Society for Testing and Materials (ASTM):

E84-2013.....Surface Burning Characteristics of Building Materials

D. The Facilities Guidelines Institute (FGI):

FGI Guidelines-2010Guidelines for Design and Construction of Healthcare Facilities

E. National Fire Protection Association (NFPA):

10-2013.....Standard for Portable Fire Extinguishers

30-2012.....Flammable and Combustible Liquids Code

51B-2014.....Standard for Fire Prevention During Welding, Cutting and Other Hot Work

70-2014.....National Electrical Code

Replace Penthouse HVAC Systems

70B-2013.....Recommended Practice for Electrical Equipment Maintenance

70E-2015Standard for Electrical Safety in the Workplace

99-2012.....Health Care Facilities Code

241-2013.....Standard for Safeguarding Construction, Alteration, and Demolition Operations

F. The Joint Commission (TJC)

TJC ManualComprehensive Accreditation and Certification Manual

G. U.S. Nuclear Regulatory Commission

10 CFR 20Standards for Protection Against Radiation

H. U.S. Occupational Safety and Health Administration (OSHA):

29 CFR 1904Reporting and Recording Injuries & Illnesses

29 CFR 1910Safety and Health Regulations for General Industry

29 CFR 1926Safety and Health Regulations for Construction Industry

CPL 2-0.124.....Multi-Employer Citation Policy

I. VHA Directive 2005-007

1.2 DEFINITIONS:

A. Critical Lift. A lift with the hoisted load exceeding 75% of the crane's maximum capacity; lifts made out of the view of the operator (blind picks); lifts involving two or more cranes; personnel being hoisted; and special hazards such as lifts over occupied facilities, loads lifted close to power-lines, and lifts in high winds or where other adverse environmental conditions exist; and any lift which the crane operator believes is critical.

Replace Penthouse HVAC Systems

- B. OSHA "Competent Person" (CP). One who is capable of identifying existing and predictable hazards in the surroundings and working conditions which are unsanitary, hazardous or dangerous to employees, and who has the authorization to take prompt corrective measures to eliminate them (see 29 CFR 1926.32(f)).
- C. "Qualified Person" means one who, by possession of a recognized degree, certificate, or professional standing, or who by extensive knowledge, training and experience, has successfully demonstrated his ability to solve or resolve problems relating to the subject matter, the work, or the project.
- D. High Visibility Accident. Any mishap which may generate publicity or high visibility.
- E. Accident/Incident Criticality Categories:

No impact - near miss incidents that should be investigated but are not required to be reported to the VA;

Minor incident/impact - incidents that require first aid or result in minor equipment damage (less than \$5000). These incidents must be investigated but are not required to be reported to the VA;

Moderate incident/impact - Any work-related injury or illness that results in:

1. Days away from work (any time lost after day of injury/illness onset);
2. Restricted work;
3. Transfer to another job;
4. Medical treatment beyond first aid;
5. Loss of consciousness;
6. A significant injury or illness diagnosed by a physician or other licensed health care professional, even if it did not result in (1) through (5) above or,

Replace Penthouse HVAC Systems

7. any incident that leads to major equipment damage (greater than \$5000).

These incidents must be investigated and are required to be reported to the VA;

Major incident/impact - Any mishap that leads to fatalities, hospitalizations, amputations, and losses of an eye as a result of contractors' activities. Or any incident which leads to major property damage (greater than \$20,000) and/or may generate publicity or high visibility. These incidents must be investigated and are required to be reported to the VA as soon as practical, but not later than 2 hours after the incident.

E. Medical Treatment. Treatment administered by a physician or by registered professional personnel under the standing orders of a physician. Medical treatment does not include first aid treatment even through provided by a physician or registered personnel.

1.3 REGULATORY REQUIREMENTS:

A. In addition to the detailed requirements included in the provisions of this contract, comply with 29 CFR 1926, comply with 29 CFR 1910 as incorporated by reference within 29 CFR 1926, comply with ASSE A10.34, and all applicable [federal, state, and local] laws, ordinances, criteria, rules and regulation. Submit matters of interpretation of standards for resolution before starting work. Where the requirements of this specification, applicable laws, criteria, ordinances, regulations, and referenced documents vary, the most stringent requirements govern except with specific approval and acceptance by the Contracting Officer Representative.

1.4 ACCIDENT PREVENTION PLAN (APP):

A. The APP (aka Construction Safety & Health Plan) shall interface with the Contractor's overall safety and health program. Include any portions of the Contractor's overall safety and health program referenced in the APP in the applicable APP element and ensure it is site-specific. The Government considers the Prime Contractor to be the "controlling authority" for all worksite safety and health of each

Replace Penthouse HVAC Systems

subcontractor(s). Contractors are responsible for informing their subcontractors of the safety provisions under the terms of the contract and the penalties for noncompliance, coordinating the work to prevent one craft from interfering with or creating hazardous working conditions for other crafts, and inspecting subcontractor operations to ensure that accident prevention responsibilities are being carried out.

B. The APP shall be prepared as follows:

1. Written in English by a qualified person who is employed by the Prime Contractor articulating the specific work and hazards pertaining to the contract (model language can be found in ASSE A10.33). Specifically articulating the safety requirements found within these VA contract safety specifications.
2. Address both the Prime Contractors and the subcontractors work operations.
3. State measures to be taken to control hazards associated with materials, services, or equipment provided by suppliers.
4. Address all the elements/sub-elements and in order as follows:
 - a. **SIGNATURE SHEET.** Title, signature, and phone number of the following:
 - 1) Plan preparer (Qualified Person such as corporate safety staff person or contracted Certified Safety Professional with construction safety experience);
 - 2) Plan approver (company/corporate officers authorized to obligate the company);
 - 3) Plan concurrence (e.g., Chief of Operations, Corporate Chief of Safety, Corporate Industrial Hygienist, project manager or superintendent, project safety professional). Provide concurrence of other applicable corporate and project personnel (Contractor).
 - b. **BACKGROUND INFORMATION.** List the following:

Replace Penthouse HVAC Systems

- 1) Contractor;
 - 2) Contract number;
 - 3) Project name;
 - 4) Brief project description, description of work to be performed, and location; phases of work anticipated (these will require an AHA).
- c. STATEMENT OF SAFETY AND HEALTH POLICY.** Provide a copy of current corporate/company Safety and Health Policy Statement, detailing commitment to providing a safe and healthful workplace for all employees. The Contractor's written safety program goals, objectives, and accident experience goals for this contract should be provided.
- d. RESPONSIBILITIES AND LINES OF AUTHORITIES.** Provide the following:
- 1) A statement of the employer's ultimate responsibility for the implementation of his SOH program;
 - 2) Identification and accountability of personnel responsible for safety at both corporate and project level. Contracts specifically requiring safety or industrial hygiene personnel shall include a copy of their resumes.
 - 3) The names of Competent and/or Qualified Person(s) and proof of competency/qualification to meet specific OSHA Competent/Qualified Person(s) requirements must be attached.;
 - 4) Requirements that no work shall be performed unless a designated competent person is present on the job site;
 - 5) Requirements for pre-task Activity Hazard Analysis (AHAs);
 - 6) Lines of authority;
 - 7) Policies and procedures regarding noncompliance with safety requirements (to include disciplinary actions for violation of safety requirements) should be identified;

Replace Penthouse HVAC Systems

e. SUBCONTRACTORS AND SUPPLIERS. If applicable, provide procedures for coordinating SOH activities with other employers on the job site:

- 1) Identification of subcontractors and suppliers (if known);
- 2) Safety responsibilities of subcontractors and suppliers.

f. TRAINING.

- 1) Site-specific SOH orientation training at the time of initial hire or assignment to the project for every employee before working on the project site is required.
- 2) Mandatory training and certifications that are applicable to this project (e.g., explosive actuated tools, crane operator, rigger, crane signal person, fall protection, electrical lockout/NFPA 70E, machine/equipment lockout, confined space, etc...) and any requirements for periodic retraining/recertification are required.
- 3) Procedures for ongoing safety and health training for supervisors and employees shall be established to address changes in site hazards/conditions.
- 4) OSHA 10-hour training is required for all workers on site and the OSHA 30-hour training is required for Trade Competent Persons (CPs)

g. SAFETY AND HEALTH INSPECTIONS.

- 1) Specific assignment of responsibilities for a minimum daily job site safety and health inspection during periods of work activity: Who will conduct (e.g., "Site Safety and Health CP"), proof of inspector's training/qualifications, when inspections will be conducted, procedures for documentation, deficiency tracking system, and follow-up procedures.
- 2) Any external inspections/certifications that may be required (e.g., contracted CSP or CSHT)

Replace Penthouse HVAC Systems

h. ACCIDENT/INCIDENT INVESTIGATION & REPORTING. The Contractor shall conduct mishap investigations of all Moderate and Major as well as all High Visibility Incidents. The APP shall include accident/incident investigation procedure and identify person(s) responsible to provide the following to the Contracting Officer Representative or Government Designated Authority:

- 1) Exposure data (man-hours worked);
- 2) Accident investigation reports;
- 3) Project site injury and illness logs.

i. PLANS (PROGRAMS, PROCEDURES) REQUIRED. Based on a risk assessment of contracted activities and on mandatory OSHA compliance programs, the Contractor shall address all applicable occupational, patient, and public safety risks in site-specific compliance and accident prevention plans. These Plans shall include but are not be limited to procedures for addressing the risks associates with the following:

- 1) Emergency response;
- 2) Contingency for severe weather;
- 3) Fire Prevention;
- 4) Medical Support;
- 5) Posting of emergency telephone numbers;
- 6) Prevention of alcohol and drug abuse;
- 7) Site sanitation(housekeeping, drinking water, toilets);
- 8) Night operations and lighting;
- 9) Hazard communication program;
- 10) Welding/Cutting "Hot" work;
- 11) Electrical Safe Work Practices (Electrical LOTO/NFPA 70E);

Replace Penthouse HVAC Systems

- 12) General Electrical Safety;
- 13) Hazardous energy control (Machine LOTO);
- 14) Site-Specific Fall Protection & Prevention;
- 15) Excavation/trenching;
- 16) Asbestos abatement;
- 17) Lead abatement;
- 18) Crane Critical lift;
- 19) Respiratory protection;
- 20) Health hazard control program;
- 21) Radiation Safety Program;
- 22) Abrasive blasting;
- 23) Heat/Cold Stress Monitoring;
- 24) Crystalline Silica Monitoring (Assessment);
- 25) Demolition plan (to include engineering survey);
- 26) Formwork and shoring erection and removal;
- 27) PreCast Concrete;
- 28) Public (Mandatory compliance with ANSI/ASSE A10.34-2012).

C. Submit the APP to the Contracting Officer Representative or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance. Work cannot proceed without an accepted APP.

D. Once accepted by the Contracting Officer Representative or Government Designated Authority, the APP and attachments will be enforced as part

Replace Penthouse HVAC Systems

of the contract. Disregarding the provisions of this contract or the accepted APP will be cause for stopping of work, at the discretion of the Contracting Officer in accordance with FAR Clause 52.236-13, *Accident Prevention*, until the matter has been rectified.

- E. Once work begins, changes to the accepted APP shall be made with the knowledge and concurrence of the Contracting Officer Representative. Should any severe hazard exposure, i.e. imminent danger, become evident, stop work in the area, secure the area, and develop a plan to remove the exposure and control the hazard. Notify the Contracting Officer within 24 hours of discovery. Eliminate/remove the hazard. In the interim, take all necessary action to restore and maintain safe working conditions in order to safeguard onsite personnel, visitors, the public and the environment.

1.5 ACTIVITY HAZARD ANALYSES (AHAS):

- A. AHAs are also known as Job Hazard Analyses, Job Safety Analyses, and Activity Safety Analyses. Before beginning each work activity involving a type of work presenting hazards not experienced in previous project operations or where a new work crew or sub-contractor is to perform the work, the Contractor(s) performing that work activity shall prepare an AHA (Example electronic AHA forms can be found on the US Army Corps of Engineers web site)
- B. AHAs shall define the activities being performed and identify the work sequences, the specific anticipated hazards, site conditions, equipment, materials, and the control measures to be implemented to eliminate or reduce each hazard to an acceptable level of risk.
- C. Work shall not begin until the AHA for the work activity has been accepted by the Contracting Officer Representative or Government Designated Authority and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.
 - 1. The names of the Competent/Qualified Person(s) required for a particular activity (for example, excavations, scaffolding, fall protection, other activities as specified by OSHA and/or other State

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- and Local agencies) shall be identified and included in the AHA. Certification of their competency/qualification shall be submitted to the Government Designated Authority (GDA) for acceptance prior to the start of that work activity.
2. The AHA shall be reviewed and modified as necessary to address changing site conditions, operations, or change of competent/qualified person(s).
 - a. If more than one Competent/Qualified Person is used on the AHA activity, a list of names shall be submitted as an attachment to the AHA. Those listed must be Competent/Qualified for the type of work involved in the AHA and familiar with current site safety issues.
 - b. If a new Competent/Qualified Person (not on the original list) is added, the list shall be updated (an administrative action not requiring an updated AHA). The new person shall acknowledge in writing that he or she has reviewed the AHA and is familiar with current site safety issues.
 3. Submit AHAs to the Contracting Officer Representative or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES for review at least 15 calendar days prior to the start of each phase. Subsequent AHAs as shall be formatted as amendments to the APP. The analysis should be used during daily inspections to ensure the implementation and effectiveness of the activity's safety and health controls.
 4. The AHA list will be reviewed periodically (at least monthly) at the Contractor supervisory safety meeting and updated as necessary when procedures, scheduling, or hazards change.
 5. Develop the activity hazard analyses using the project schedule as the basis for the activities performed. All activities listed on the project schedule will require an AHA. The AHAs will be developed by the contractor, supplier, or subcontractor and provided to the prime contractor for review and approval and then submitted to the

Replace Penthouse HVAC Systems

Contracting Officer Representative or Government Designated Authority.

1.6 PRECONSTRUCTION CONFERENCE:

- A. Contractor representatives who have a responsibility or significant role in implementation of the accident prevention program, as required by 29 CFR 1926.20(b)(1), on the project shall attend the preconstruction conference to gain a mutual understanding of its implementation. This includes the project superintendent, subcontractor superintendents, and any other assigned safety and health professionals.
- B. Discuss the details of the submitted APP to include incorporated plans, programs, procedures and a listing of anticipated AHAs that will be developed and implemented during the performance of the contract. This list of proposed AHAs will be reviewed at the conference and an agreement will be reached between the Contractor and the Contracting Officer's representative as to which phases will require an analysis. In addition, establish a schedule for the preparation, submittal, review, and acceptance of AHAs to preclude project delays.

1.7 "SITE SAFETY AND HEALTH OFFICER" (SSHO) AND "COMPETENT PERSON" (CP):

- A. The Prime Contractor shall designate a minimum of one SSHO at each project site that will be identified as the SSHO to administer the Contractor's safety program and government-accepted Accident Prevention Plan. Each subcontractor shall designate a minimum of one CP in compliance with 29 CFR 1926.20 (b)(2) that will be identified as a CP to administer their individual safety programs.
- B. Further, all specialized Competent Persons for the work crews will be supplied by the respective contractor as required by 29 CFR 1926 (i.e. Asbestos, Electrical, Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).
- C. These Competent Persons can have collateral duties as the subcontractor's superintendent and/or work crew lead persons as well as fill more than one specialized CP role (i.e. Asbestos, Electrical,

Replace Penthouse HVAC Systems

Cranes, & Derricks, Demolition, Fall Protection, Fire Safety/Life Safety, Ladder, Rigging, Scaffolds, and Trenches/Excavations).

However, the SSHO has be a separate qualified individual from the Prime Contractor's Superintendent and/or Quality Control Manager with duties only as the SSHO.

- D. The SSHO or an equally-qualified Designated Representative/alternate will maintain a presence on the site during construction operations in accordance with FAR Clause 52.236-6: *Superintendence by the Contractor*. CPs will maintain presence during their construction activities in accordance with above mentioned clause. A listing of the designated SSHO and all known CPs shall be submitted prior to the start of work as part of the APP with the training documentation and/or AHA as listed in Section 1.8 below.
- E. The repeated presence of uncontrolled hazards during a contractor's work operations will result in the designated CP as being deemed incompetent and result in the required removal of the employee in accordance with FAR Clause 52.236-5: Material and Workmanship, Paragraph (c).

1.8 TRAINING:

- A. The designated Prime Contractor SSHO must meet the requirements of all applicable OSHA standards and be capable (through training, experience, and qualifications) of ensuring that the requirements of 29 CFR 1926.16 and other appropriate Federal, State and local requirements are met for the project. As a minimum the SSHO must have completed the OSHA 30-hour Construction Safety class and have five (5) years of construction industry safety experience or three (3) years if he/she possesses a Certified Safety Professional (CSP) or certified Construction Safety and Health Technician (CSHT) certification or have a safety and health degree from an accredited university or college.
- B. All designated CPs shall have completed the OSHA 30-hour Construction Safety course within the past 5 years.
- C. In addition to the OSHA 30 Hour Construction Safety Course, all CPs with high hazard work operations such as operations involving asbestos,

Replace Penthouse HVAC Systems

electrical, cranes, demolition, work at heights/fall protection, fire safety/life safety, ladder, rigging, scaffolds, and trenches/excavations shall have a specialized formal course in the hazard recognition & control associated with those high hazard work operations. Documented "repeat" deficiencies in the execution of safety requirements will require retaking the requisite formal course.

- D. All other construction workers shall have the OSHA 10-hour Construction Safety Outreach course and any necessary safety training to be able to identify hazards within their work environment.
- E. Submit training records associated with the above training requirements to the Contracting Officer Representative or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES 15 calendar days prior to the date of the preconstruction conference for acceptance.
- F. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the SSHO or his/her designated representative. As a minimum, this briefing shall include information on the site-specific hazards, construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, emergency procedures, accident reporting etc... Documentation shall be provided to the Resident Engineer that individuals have undergone contractor's safety briefing.
- G. Ongoing safety training will be accomplished in the form of weekly documented safety meeting.

1.9 INSPECTIONS:

- A. The SSHO shall conduct frequent and regular safety inspections (daily) of the site and each of the subcontractors CPs shall conduct frequent and regular safety inspections (daily) of the their work operations as required by 29 CFR 1926.20(b)(2). Each week, the SSHO shall conduct a formal documented inspection of the entire construction areas with the subcontractors' "Trade Safety and Health CPs" present in their work

Replace Penthouse HVAC Systems

areas. Coordinate with, and report findings and corrective actions weekly to Contracting Officer Representative or Government Designated Authority.

- B. A Certified Safety Professional (CSP) with specialized knowledge in construction safety or a certified Construction Safety and Health Technician (CSHT) shall randomly conduct a monthly site safety inspection. The CSP or CSHT can be a corporate safety professional or independently contracted. The CSP or CSHT will provide their certificate number on the required report for verification as necessary.
1. Results of the inspection will be documented with tracking of the identified hazards to abatement.
 2. The // Resident Engineer Contracting Officer Representative or Government Designated Authority will be notified immediately prior to start of the inspection and invited to accompany the inspection.
 3. Identified hazard and controls will be discussed to come to a mutual understanding to ensure abatement and prevent future reoccurrence.
 4. A report of the inspection findings with status of abatement will be provided to the Contracting Officer Representative or Government Designated Authority within one week of the onsite inspection.

1.10 ACCIDENTS, OSHA 300 LOGS, AND MAN-HOURS:

- A. The prime contractor shall establish and maintain an accident reporting, recordkeeping, and analysis system to track and analyze all injuries and illnesses, high visibility incidents, and accidental property damage (both government and contractor) that occur on site. Notify the Contracting Officer Representative or Government Designated Authority as soon as practical, but no more than four hours after any accident meeting the definition of a Moderate or Major incidents, High Visibility Incidents, , or any weight handling and hoisting equipment accident. Within notification include contractor name; contract title; type of contract; name of activity, installation or location where accident occurred; date and time of accident; names of personnel

Replace Penthouse HVAC Systems

injured; extent of property damage, if any; extent of injury, if known, and brief description of accident (to include type of construction equipment used, PPE used, etc.). Preserve the conditions and evidence on the accident site until the Contracting Officer Representative or Government Designated Authority determine whether a government investigation will be conducted.

- B. Conduct an accident investigation for all Minor, Moderate and Major incidents as defined in paragraph DEFINITIONS, and property damage accidents resulting in at least \$20,000 in damages, to establish the root cause(s) of the accident. Complete the VA Form 2162 (or equivalent) , and provide the report to the Contracting Officer Representative or Government Designated Authority within 5 calendar days of the accident. The Contracting Officer Representative or Government Designated Authority will provide copies of any required or special forms.
- C. A summation of all man-hours worked by the contractor and associated sub-contractors for each month will be reported to the Contracting Officer Representative or Government Designated Authority monthly.
- D. A summation of all Minor, Moderate, and Major incidents experienced on site by the contractor and associated sub-contractors for each month will be provided to the Contracting Officer Representative or Government Designated Authority // monthly. The contractor and associated sub-contractors' OSHA 300 logs will be made available to the Contracting Officer Representative or Government Designated Authority as requested.

1.11 PERSONAL PROTECTIVE EQUIPMENT (PPE):

- A. PPE is governed in all areas by the nature of the work the employee is performing. For example, specific PPE required for performing work on electrical equipment is identified in NFPA 70E, Standard for Electrical Safety in the Workplace.
- B. Mandatory PPE includes:

Replace Penthouse HVAC Systems

1. Hard Hats - unless written authorization is given by the Contracting Officer Representative or Government Designated Authority in circumstances of work operations that have limited potential for falling object hazards such as during finishing work or minor remodeling. With authorization to relax the requirement of hard hats, if a worker becomes exposed to an overhead falling object hazard, then hard hats would be required in accordance with the OSHA regulations.
2. Safety glasses - unless written authorization is given by the Contracting Officer Representative or Government Designated Authority in circumstances of no eye hazards, appropriate safety glasses meeting the ANSI Z.87.1 standard must be worn by each person on site.
3. Appropriate Safety Shoes - based on the hazards present, safety shoes meeting the requirements of ASTM F2413-11 shall be worn by each person on site unless written authorization is given by the Contracting Officer Representative or Government Designated Authority in circumstances of no foot hazards.
4. Hearing protection - Use personal hearing protection at all times in designated noise hazardous areas or when performing noise hazardous tasks.

1.12 INFECTION CONTROL

- A. Infection Control is critical in all medical center facilities. Interior construction activities causing disturbance of existing dust, or creating new dust, must be conducted within ventilation-controlled areas that minimize the flow of airborne particles into patient areas. //Exterior construction activities causing disturbance of soil or creates dust in some other manner must be controlled.//
- B. An AHA associated with infection control will be performed by VA personnel in accordance with FGI Guidelines (i.e. Infection Control Risk Assessment (ICRA)). The ICRA procedure found on the American Society for Healthcare Engineering (ASHE) website will be utilized. Risk classifications of Class II or lower will require approval by the

Replace Penthouse HVAC Systems

Contracting Officer Representative or Government Designated Authority before beginning any construction work. Risk classifications of Class III or higher will require a permit before beginning any construction work. Infection Control permits will be issued by the Resident Project Engineer. The Infection Control Permits will be posted outside the appropriate construction area. More than one permit may be issued for a construction project if the work is located in separate areas requiring separate classes. The primary project scope area for this project is: **Class [____]**, however, work outside the primary project scope area may vary. The required infection control precautions with each class are as follows:

1. Class I requirements:

a. During Construction Work:

- 1) Notify the Contracting Officer Representative or Government Designated Authority.
- 2) Execute work by methods to minimize raising dust from construction operations.
- 3) Ceiling tiles: Immediately replace a ceiling tiles displaced for visual inspection.

b. Upon Completion:

- 1) Clean work area upon completion of task
- 2) Notify the Contracting Officer Representative or Government Designated Authority.

2. Class II requirements:

a. During Construction Work:

- 1) Notify the Contracting Officer Representative or Government Designated Authority.

Replace Penthouse HVAC Systems

- 2) Provide active means to prevent airborne dust from dispersing into atmosphere such as wet methods or tool mounted dust collectors where possible.
- 3) Water mist work surfaces to control dust while cutting.
- 4) Seal unused doors with duct tape.
- 5) Block off and seal air vents.
- 6) Remove or isolate HVAC system in areas where work is being performed.

b. Upon Completion:

- 1) Wipe work surfaces with cleaner/disinfectant.
- 2) Contain construction waste before transport in tightly covered containers.
- 3) Wet mop and/or vacuum with HEPA filtered vacuum before leaving work area.
- 4) Upon completion, restore HVAC system where work was performed
- 5) Notify the Contracting Officer Representative or Government Designated Authority.

3. Class III requirements:

a. During Construction Work:

- 1) Obtain permit from the Contracting Officer Representative or Government Designated Authority.
- 2) Remove or Isolate HVAC system in area where work is being done to prevent contamination of duct system.
- 3) Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non-work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit)

Replace Penthouse HVAC Systems

before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.

- 4) Maintain negative air pressure, 0.01 inches of water gauge, within work site utilizing HEPA equipped air filtration units and continuously monitored with a digital display, recording and alarm instrument, which must be calibrated on installation, maintained with periodic calibration and monitored by the contractor.
- 5) Contain construction waste before transport in tightly covered containers.
- 6) Cover transport receptacles or carts. Tape covering unless solid lid.

b. Upon Completion:

- 1) Do not remove barriers from work area until completed project is inspected by the Contracting Officer Representative or Government Designated Authority and thoroughly cleaned by the VA Environmental Services Department.
- 2) Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.
- 3) Vacuum work area with HEPA filtered vacuums.
- 4) Wet mop area with cleaner/disinfectant.
- 5) Upon completion, restore HVAC system where work was performed.
- 6) Return permit to the Contracting Officer Representative or Government Designated Authority.

4. Class IV requirements:

a. During Construction Work:

Replace Penthouse HVAC Systems

- 1) Obtain permit from the Contracting Officer Representative or Government Designated Authority.
- 2) Isolate HVAC system in area where work is being done to prevent contamination of duct system.
- 3) Complete all critical barriers i.e. sheetrock, plywood, plastic, to seal area from non work area or implement control cube method (cart with plastic covering and sealed connection to work site with HEPA vacuum for vacuuming prior to exit) before construction begins. Install construction barriers and ceiling protection carefully, outside of normal work hours.
- 4) Maintain negative air pressure, 0.01 inches of water gauge, within work site utilizing HEPA equipped air filtration units and continuously monitored with a digital display, recording and alarm instrument, which must be calibrated on installation, maintained with periodic calibration and monitored by the contractor.
- 5) Seal holes, pipes, conduits, and punctures.
- 6) Construct anteroom and require all personnel to pass through this room so they can be vacuumed using a HEPA vacuum cleaner before leaving work site or they can wear cloth or paper coveralls that are removed each time they leave work site.
- 7) All personnel entering work site are required to wear shoe covers. Shoe covers must be changed each time the worker exits the work area.

b. Upon Completion:

- 1) Do not remove barriers from work area until completed project is inspected by the Contracting Officer Representative or Government Designated Authority with thorough cleaning by the VA Environmental Services Dept.

Replace Penthouse HVAC Systems

- 2) Remove construction barriers and ceiling protection carefully to minimize spreading of dirt and debris associated with construction, outside of normal work hours.
- 3) Contain construction waste before transport in tightly covered containers.
- 4) Cover transport receptacles or carts. Tape covering unless solid lid.
- 5) Vacuum work area with HEPA filtered vacuums.
- 6) Wet mop area with cleaner/disinfectant.
- 7) Upon completion, restore HVAC system where work was performed.
- 8) Return permit to the Contracting Officer Representative or Government Designated Authority.

C. Barriers shall be erected as required based upon classification (Class III & IV requires barriers) and shall be constructed as follows:

1. Class III and IV - closed door with masking tape applied over the frame and door is acceptable for projects that can be contained in a single room.
2. Construction, demolition or reconstruction not capable of containment within a single room must have the following barriers erected and made presentable on hospital occupied side:
 - a. Class III & IV (where dust control is the only hazard, and an agreement is reached with the Resident Engineer and Medical Center) - Airtight plastic barrier that extends from the floor to ceiling. Seams must be sealed with duct tape to prevent dust and debris from escaping
 - b. Class III & IV - Drywall barrier erected with joints covered or sealed to prevent dust and debris from escaping.
 - c. Class III & IV - Seal all penetrations in existing barrier airtight

Replace Penthouse HVAC Systems

- d. Class III & IV - Barriers at penetration of ceiling envelopes, chases and ceiling spaces to stop movement air and debris
 - e. Class IV only - Anteroom or double entrance openings that allow workers to remove protective clothing or vacuum off existing clothing
 - f. Class III & IV - At elevators shafts or stairways within the field of construction, overlapping flap minimum of two feet wide of polyethylene enclosures for personnel access.
- D. Products and Materials:
- 1. Sheet Plastic: Fire retardant polystyrene, 6-mil thickness meeting local fire codes
 - 2. Barrier Doors: Self Closing, One-hour, Two-hour, fire-rated, solid core wood in steel frame, painted
 - 3. Dust proof, one-hour, two-hour, fire-rated, drywall
 - 4. High Efficiency Particulate Air-Equipped filtration machine rated at 95% capture of 0.3 microns including pollen, mold spores and dust particles. HEPA filters should have ASHRAE 85 or other prefilter to extend the useful life of the HEPA. Provide both primary and secondary filtrations units. Maintenance of equipment and replacement of the HEPA filters and other filters will be in accordance with manufacturer's instructions.
 - 5. Exhaust Hoses: Heavy duty, flexible steel reinforced; Ventilation Blower Hose
 - 6. Adhesive Walk-off Mats: Provide minimum size mats of 24 inches x 36 inches
 - 7. Disinfectant: Hospital-approved disinfectant or equivalent product
 - 8. Portable Ceiling Access Module
- E. Before any construction on site begins, all contractor personnel involved in the construction or renovation activity shall be educated

Replace Penthouse HVAC Systems

and trained in infection prevention measures established by the medical center.

- F. A dust control program will be establish and maintained as part of the contractor's infection preventive measures in accordance with the FGI Guidelines for Design and Construction of Healthcare Facilities. Prior to start of work, prepare a plan detailing project-specific dust protection measures with associated product data, including periodic status reports, and submit to Resident Project Engineer and Facility CSC for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- G. Medical center Infection Control personnel will monitor for airborne disease (e.g. aspergillosis) during construction. A baseline of conditions will be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality with safe thresholds established.
- H. In general, the following preventive measures shall be adopted during construction to keep down dust and prevent mold.
 - 1. Contractor shall verify that construction exhaust to exterior is not reintroduced to the medical center through intake vents, or building openings. HEPA filtration is required where the exhaust dust may reenter the medical center.
 - 2. Exhaust hoses shall be exhausted so that dust is not reintroduced to the medical center.
 - 3. Adhesive Walk-off/Carpet Walk-off Mats shall be used at all interior transitions from the construction area to occupied medical center area. These mats shall be changed as often as required to maintain clean work areas directly outside construction area at all times.
 - 4. Vacuum and wet mop all transition areas from construction to the occupied medical center at the end of each workday. Vacuum shall utilize HEPA filtration. Maintain surrounding area frequently.

Replace Penthouse HVAC Systems

- Remove debris as it is created. Transport these outside the construction area in containers with tightly fitting lids.
5. The contractor shall not haul debris through patient-care areas without prior approval of the Resident Engineer and the Medical Center. When, approved, debris shall be hauled in enclosed dust proof containers or wrapped in plastic and sealed with duct tape. No sharp objects should be allowed to cut through the plastic. Wipe down the exterior of the containers with a damp rag to remove dust. All equipment, tools, material, etc. transported through occupied areas shall be made free from dust and moisture by vacuuming and wipe down.
 6. There shall be no standing water during construction. This includes water in equipment drip pans and open containers within the construction areas. All accidental spills must be cleaned up and dried within 12 hours. Remove and dispose of porous materials that remain damp for more than 72 hours.
 7. At completion, remove construction barriers and ceiling protection carefully, outside of normal work hours. Vacuum and clean all surfaces free of dust after the removal.

I. Final Cleanup:

1. Upon completion of project, or as work progresses, remove all construction debris from above ceiling, vertical shafts and utility chases that have been part of the construction.
2. Perform HEPA vacuum cleaning of all surfaces in the construction area. This includes walls, ceilings, cabinets, furniture (built-in or free standing), partitions, flooring, etc.
3. All new air ducts shall be cleaned prior to final inspection.

J. Exterior Construction

1. Contractor shall verify that dust will not be introduced into the medical center through intake vents, or building openings. HEPA filtration on intake vents is required where dust may be introduced.

Replace Penthouse HVAC Systems

2. Dust created from disturbance of soil such as from vehicle movement will be wetted with use of a water truck as necessary
3. All cutting, drilling, grinding, sanding, or disturbance of materials shall be accomplished with tools equipped with either local exhaust ventilation (i.e. vacuum systems) or wet suppression controls.

1.13 TUBERCULOSIS SCREENING

- A. Contractor shall provide written certification that all contract employees assigned to the work site have had a pre-placement tuberculin screening within 90 days prior to assignment to the worksite and been found have negative TB screening reactions. Contractors shall be required to show documentation of negative TB screening reactions for any additional workers who are added after the 90-day requirement before they will be allowed to work on the work site. NOTE: This can be the Center for Disease Control (CDC) and Prevention and two-step skin testing or a Food and Drug Administration (FDA)-approved blood test.
 1. Contract employees manifesting positive screening reactions to the tuberculin shall be examined according to current CDC guidelines prior to working on VHA property.
 2. Subsequently, if the employee is found without evidence of active (infectious) pulmonary TB, a statement documenting examination by a physician shall be on file with the employer (construction contractor), noting that the employee with a positive tuberculin screening test is without evidence of active (infectious) pulmonary TB.
 3. If the employee is found with evidence of active (infectious) pulmonary TB, the employee shall require treatment with a subsequent statement to the fact on file with the employer before being allowed to return to work on VHA property.

Replace Penthouse HVAC Systems

1.14 FIRE SAFETY

- A. Fire Safety Plan: Establish and maintain a site-specific fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to Contracting Officer Representative or Government Designated Authority for review for compliance with contract requirements in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. This plan may be an element of the Accident Prevention Plan.
- B. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- C. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- D. Temporary Construction Partitions:
 - 1. Install and maintain temporary construction partitions to provide smoke-tight separations between construction areas, the areas that are described in phasing requirements and adjoining areas. Construct partitions of gypsum board or treated plywood (flame spread rating of 25 or less in accordance with ASTM E84) on both sides of fire retardant treated wood or metal steel studs. Extend the partitions through suspended ceilings to floor slab deck or roof. Seal joints and penetrations. At door openings, install Class C, ¾ hour fire/smoke rated doors with self-closing devices.
 - 2. Install one-hour, two-hour, fire-rated, OR temporary construction partitions as shown on drawings to maintain integrity of existing exit stair enclosures, exit passageways, fire-rated enclosures of hazardous areas, horizontal exits, smoke barriers, vertical shafts and openings enclosures.

Replace Penthouse HVAC Systems

3. Close openings in smoke barriers and fire-rated construction to maintain fire ratings. Seal penetrations with listed through-penetration firestop materials in accordance with Section 07 84 00, FIRESTOPPING.
- E. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
 - F. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with // Resident Engineer // Project Manager // and Facility Safety // Manager // Officer // or Contracting Officer Representative // or Government Designated Authority //.
 - G. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to the Contracting Officer Representative or Government Designated Authority.
 - H. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.
 - I. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
 - J. Standpipes: Install and extend standpipes up with each floor in accordance with 29 CFR 1926 and NFPA 241. Do not charge wet standpipes subject to freezing until weather protected.
 - K. Sprinklers: Install, test and activate new automatic sprinklers prior to removing existing sprinklers.
 - L. Existing Fire Protection: Do not impair automatic sprinklers, smoke and heat detection, and fire alarm systems, except for portions immediately under construction, and temporarily for connections. Provide fire watch for impairments more than 4 hours in a 24-hour period. Request interruptions in accordance with Article, OPERATIONS AND STORAGE AREAS, and coordinate with Contracting Officer Representative or Government

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Designated Authority. All existing or temporary fire protection systems (fire alarms, sprinklers) located in construction areas shall be tested as coordinated with the medical center. Parameters for the testing and results of any tests performed shall be recorded by the medical center and copies provided to the Resident Engineer.

- M. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with Contracting Officer Representative or Government Designated Authority.
- N. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with Resident Engineer Facility Safety Office. Obtain permits from the Resident Engineer facility Safety Officer at least 24 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.
- O. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to Contracting Officer Representative or Government Designated Authority.
- P. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- Q. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- R. If required, submit documentation to the COR or other Government Designated Authority that personnel have been trained in the fire safety aspects of working in areas with impaired structural or compartmentalization features.

1.15 ELECTRICAL

- A. All electrical work shall comply with NFPA 70 (NEC), NFPA 70B, NFPA 70E, 29 CFR Part 1910 Subpart J - General Environmental Controls, 29

Replace Penthouse HVAC Systems

CFR Part 1910 Subpart S - Electrical, and 29 CFR 1926 Subpart K in addition to other references required by contract.

- B. All qualified persons performing electrical work under this contract shall be licensed journeyman or master electricians. All apprentice electricians performing under this contract shall be deemed unqualified persons unless they are working under the immediate supervision of a licensed electrician or master electrician.
- C. All electrical work will be accomplished de-energized and in the Electrically Safe Work Condition (refer to NFPA 70E for Work Involving Electrical Hazards, including Exemptions to Work Permit). Any Contractor, subcontractor or temporary worker who fails to fully comply with this requirement is subject to immediate termination in accordance with FAR clause 52.236-5(c). Only in rare circumstance where achieving an electrically safe work condition prior to beginning work would increase or cause additional hazards, or is infeasible due to equipment design or operational limitations is energized work permitted. The Contracting Officer Representative or Government Designated Authority with approval of the Medical Center Director will make the determination if the circumstances would meet the exception outlined above. An AHA and permit specific to energized work activities will be developed, reviewed, and accepted by the VA prior to the start of that activity.
1. Development of a Hazardous Electrical Energy Control Procedure is required prior to de-energization. A single Simple Lockout/Tagout Procedure for multiple work operations can only be used for work involving qualified person(s) de-energizing one set of conductors or circuit part source. Task specific Complex Lockout/Tagout Procedures are required at all other times.
 2. Verification of the absence of voltage after de-energization and lockout/tagout is considered "energized electrical work" (live work) under NFPA 70E, and shall only be performed by qualified persons wearing appropriate shock protective (voltage rated) gloves and arc rate personal protective clothing and equipment, using Underwriters Laboratories (UL) tested and appropriately rated contact electrical

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- testing instruments or equipment appropriate for the environment in which they will be used.
3. Personal Protective Equipment (PPE) and electrical testing instruments will be readily available for inspection by the The Contracting Officer Representative or Government Designated Authority.
- D.** Before beginning any electrical work, an Activity Hazard Analysis (AHA) will be conducted to include Shock Hazard and Arc Flash Hazard analyses (NFPA Tables can be used only as a last alternative and it is strongly suggested a full Arc Flash Hazard Analyses be conducted). Work shall not begin until the AHA for the work activity and permit for energized work has been reviewed and accepted by the Contracting Officer Representative /or Government Designated Authority and discussed with all engaged in the activity, including the Contractor, subcontractor(s), and Government on-site representatives at preparatory and initial control phase meetings.
- E.** Ground-fault circuit interrupters. GFCI protection shall be provided where an employee is operating or using cord- and plug-connected tools related to construction activity supplied by 125-volt, 15-, 20-, or 30-ampere circuits. Where employees operate or use equipment supplied by greater than 125-volt, 15-, 20-, or 30- ampere circuits, GFCI protection or an assured equipment grounding conductor program shall be implemented in accordance with NFPA 70E - 2015, Chapter 1, Article 110.4(C)(2)..

1.16 FALL PROTECTION

- A.** The fall protection (FP) threshold height requirement is 6 ft (1.8 m) for ALL WORK, unless specified differently or the OSHA 29 CFR 1926 requirements are more stringent, to include steel erection activities, systems-engineered activities (prefabricated) metal buildings, residential (wood) construction and scaffolding work.
1. The use of a Safety Monitoring System (SMS) as a fall protection method is prohibited.

Replace Penthouse HVAC Systems

2. The use of Controlled Access Zone (CAZ) as a fall protection method is prohibited.
3. A Warning Line System (WLS) may ONLY be used on floors or flat or low-sloped roofs (between 0 - 18.4 degrees or 4:12 slope) and shall be erected around all sides of the work area (See 29 CFR 1926.502(f) for construction of WLS requirements). Working within the WLS does not require FP. No worker shall be allowed in the area between the roof or floor edge and the WLS without FP. FP is required when working outside the WLS.
4. Fall protection while using a ladder will be governed by the OSHA requirements.

1.17 SCAFFOLDS AND OTHER WORK PLATFORMS

- A. All scaffolds and other work platforms construction activities shall comply with 29 CFR 1926 Subpart L.
- B. The fall protection (FP) threshold height requirement is 6 ft (1.8 m) as stated in Section 1.16.
- C. The following hierarchy and prohibitions shall be followed in selecting appropriate work platforms.
 1. Scaffolds, platforms, or temporary floors shall be provided for all work except that can be performed safely from the ground or similar footing.
 2. Ladders less than 20 feet may be used as work platforms only when use of small hand tools or handling of light material is involved.
 3. Ladder jacks, lean-to, and prop-scaffolds are prohibited.
 4. Emergency descent devices shall not be used as working platforms.
- D. Contractors shall use a scaffold tagging system in which all scaffolds are tagged by the Competent Person. Tags shall be color-coded: green indicates the scaffold has been inspected and is safe to use; red indicates the scaffold is unsafe to use. Tags shall be readily visible,

Replace Penthouse HVAC Systems

made of materials that will withstand the environment in which they are used, be legible and shall include:

1. The Competent Person's name and signature;
2. Dates of initial and last inspections.

E. Mast Climbing work platforms: When access ladders, including masts designed as ladders, exceed 20 ft (6 m) in height, positive fall protection shall be used.

1.18 EXCAVATION AND TRENCHES

A. All excavation and trenching work shall comply with 29 CFR 1926 Subpart P. Excavations less than 5 feet in depth require evaluation by the contractor's "Competent Person" (CP) for determination of the necessity of an excavation protective system where kneeling, laying in, or stooping within the excavation is required.

B. All excavations and trenches 24 inches in depth or greater shall require a written trenching and excavation permit (NOTE - some States and other local jurisdictions require separate state/jurisdiction-issued excavation permits). The permit shall have two sections, one section will be completed prior to digging or drilling and the other will be completed prior to personnel entering the excavations greater than 5 feet in depth. Each section of the permit shall be provided to the Government Designated Authority prior to proceeding with digging or drilling and prior to proceeding with entering the excavation. After completion of the work and prior to opening a new section of an excavation, the permit shall be closed out and provided to the Government Designated Authority. The permit shall be maintained onsite and the first section of the permit shall include the following:

1. Estimated start time & stop time2. Specific location and nature of the work.
3. Indication of the contractor's "Competent Person" (CP) in excavation safety with qualifications and signature. Formal course in excavation safety is required by the contractor's CP.

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4. Indication of whether soil or concrete removal to an offsite location is necessary.
5. Indication of whether soil samples are required to determine soil contamination.
6. Indication of coordination with local authority (i.e. "One Call") or contractor's effort to determine utility location with search and survey equipment.
7. Indication of review of site drawings for proximity of utilities to digging/drilling.

The second section of the permit for excavations greater than five feet in depth shall include the following:

1. Determination of OSHA classification of soil. Soil samples will be from freshly dug soil with samples taken from different soil type layers as necessary and placed at a safe distance from the excavation by the excavating equipment. A pocket penetrometer will be utilized in determination of the unconfined compression strength of the soil for comparison against OSHA table (Less than 0.5 Tons/FT² - Type C, 0.5 Tons/FT² to 1.5 Tons/FT² - Type B, greater than 1.5 Tons/FT² - Type A without condition to reduce to Type B).
2. Indication of selected protective system (sloping/benching, shoring, shielding). When soil classification is identified as "Type A" or "Solid Rock", only shoring or shielding or Professional Engineer designed systems can be used for protection. A Sloping/Benching system may only be used when classifying the soil as Type B or Type C. Refer to Appendix B of 29 CFR 1926, Subpart P for further information on protective systems designs.
3. Indication of the spoil pile being stored at least 2 feet from the edge of the excavation and safe access being provided within 25 feet of the workers.
4. Indication of assessment for a potential toxic, explosive, or oxygen deficient atmosphere where oxygen deficiency (atmospheres containing

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- less than 19.5 percent oxygen) or a hazardous atmosphere exists or could reasonably be expected to exist. Internal combustion engine equipment is not allowed in an excavation without providing force air ventilation to lower the concentration to below OSHA PELs, providing sufficient oxygen levels, and atmospheric testing as necessary to ensure safe levels are maintained.
- C. As required by OSHA 29 CFR 1926.651(b)(1), the estimated location of utility installations, such as sewer, telephone, fuel, electric, water lines, or any other underground installations that reasonably may be expected to be encountered during excavation work, shall be determined prior to opening an excavation.
1. The planned dig site will be outlined/marked in white prior to locating the utilities.
 2. Used of the American Public Works Association Uniform Color Code is required for the marking of the proposed excavation and located utilities.
 3. 811 will be called two business days before digging on all local or State lands and public Right-of Ways.
 4. Digging will not commence until all known utilities are marked.
 5. Utility markings will be maintained
- D. Excavations will be hand dug or excavated by other similar safe and acceptable means as excavation operations approach within 3 to 5 feet of identified underground utilities. Exploratory bar or other detection equipment will be utilized as necessary to further identify the location of underground utilities.
- E. Excavations greater than 20 feet in depth require a Professional Engineer designed excavation protective system.

1.19 CRANES

- A. All crane work shall comply with 29 CFR 1926 Subpart CC.

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- B. Prior to operating a crane, the operator must be licensed, qualified or certified to operate the crane. Thus, all the provisions contained with Subpart CC are effective and there is no "Phase In" date.
- C. A detailed lift plan for all lifts shall be submitted to the Government Designated Authority 14 days prior to the scheduled lift complete with route for truck carrying load, crane load analysis, siting of crane and path of swing and all other elements of a critical lift plan where the lift meets the definition of a critical lift. Critical lifts require a more comprehensive lift plan to minimize the potential of crane failure and/or catastrophic loss. The plan must be reviewed and accepted by the General Contractor before being submitted to the VA for review. The lift will not be allowed to proceed without prior acceptance of this document.
- D. Crane operators shall not carry loads
 - 1. over the general public or VAMC personnel
 - 2. over any occupied building unless
 - a. the top two floors are vacated
 - b. or overhead protection with a design live load of 300 psf is provided

1.20 CONTROL OF HAZARDOUS ENERGY (LOCKOUT/TAGOUT)

- A. All installation, maintenance, and servicing of equipment or machinery shall comply with 29 CFR 1910.147 except for specifically referenced operations in 29 CFR 1926 such as concrete & masonry equipment [1926.702(j)], heavy machinery & equipment [1926.600(a)(3)(i)], and process safety management of highly hazardous chemicals (1926.64). Control of hazardous electrical energy during the installation, maintenance, or servicing of electrical equipment shall comply with Section 1.15 to include NFPA 70E and other VA specific requirements discussed in the section.

Replace Penthouse HVAC Systems

1.21 CONFINED SPACE ENTRY

- A. All confined space entry shall comply with 29 CFR 1926, Subpart AA except for specifically referenced operations in 29 CFR 1926 such as excavations/trenches [1926.651(g)].
- B. A site-specific Confined Space Entry Plan (including permitting process) shall be developed and submitted to the Government Designated Authority.

1.22 WELDING AND CUTTING

As specified in section 1.14, Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with Government Designated Authority. Obtain permits from the Government Designated Authority at least 24 hours in advance. Designate contractor's responsible project-site fire prevention program manager to permit hot work.

1.23 LADDERS

- A. All Ladder use shall comply with 29 CFR 1926 Subpart X.
- B. All portable ladders shall be of sufficient length and shall be placed so that workers will not stretch or assume a hazardous position.
- C. Manufacturer safety labels shall be in place on ladders
- D. Step Ladders shall not be used in the closed position
- E. Top steps or cap of step ladders shall not be used as a step
- F. Portable ladders, used as temporary access, shall extend at least 3 ft (0.9 m) above the upper landing surface.
 - 1. When a 3 ft (0.9-m) extension is not possible, a grasping device (such as a grab rail) shall be provided to assist workers in mounting and dismounting the ladder.
 - 2. In no case shall the length of the ladder be such that ladder deflection under a load would, by itself, cause the ladder to slip from its support.

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- G. Ladders shall be inspected for visible defects on a daily basis and after any occurrence that could affect their safe use. Broken or damaged ladders shall be immediately tagged "DO NOT USE," or with similar wording, and withdrawn from service until restored to a condition meeting their original design.

1.24 FLOOR & WALL OPENINGS

- A. All floor and wall openings shall comply with 29 CFR 1926 Subpart M.
- B. Floor and roof holes/openings are any that measure over 2 in (51 mm) in any direction of a walking/working surface which persons may trip or fall into or where objects may fall to the level below. Skylights located in floors or roofs are considered floor or roof hole/openings.
- C. All floor, roof openings or hole into which a person can accidentally walk or fall through shall be guarded either by a railing system with toeboards along all exposed sides or a load-bearing cover. When the cover is not in place, the opening or hole shall be protected by a removable guardrail system or shall be attended when the guarding system has been removed, or other fall protection system.
 - 1. Covers shall be capable of supporting, without failure, at least twice the weight of the worker, equipment and material combined.
 - 2. Covers shall be secured when installed, clearly marked with the word "HOLE", "COVER" or "Danger, Roof Opening-Do Not Remove" or color-coded or equivalent methods (e.g., red or orange "X"). Workers must be made aware of the meaning for color coding and equivalent methods.
 - 3. Roofing material, such as roofing membrane, insulation or felts, covering or partly covering openings or holes, shall be immediately cut out. No hole or opening shall be left unattended unless covered.
 - 4. Non-load-bearing skylights shall be guarded by a load-bearing skylight screen, cover, or railing system along all exposed sides.
 - 5. Workers are prohibited from standing/walking on skylights.

- - - E N D - - -

SECTION 01 42 19
REFERENCE STANDARDS

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the availability and source of references and standards specified in the project manual under paragraphs APPLICABLE PUBLICATIONS and/or shown on the drawings.

1.2 AVAILABILITY OF SPECIFICATIONS LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS FPMR PART 101-29 (FAR 52.211-1) (AUG 1998)

- A. The GSA Index of Federal Specifications, Standards and Commercial Item Descriptions, FPMR Part 101-29 and copies of specifications, standards, and commercial item descriptions cited in the solicitation may be obtained for a fee by submitting a request to - GSA Federal Supply Service, Specifications Section, Suite 8100, 470 East L'Enfant Plaza, SW, Washington, DC 20407, Telephone (202) 619-8925, Facsimile (202) 619-8978.
- B. If the General Services Administration, Department of Agriculture, or Department of Veterans Affairs issued this solicitation, a single copy of specifications, standards, and commercial item descriptions cited in this solicitation may be obtained free of charge by submitting a request to the addressee in paragraph (a) of this provision. Additional copies will be issued for a fee.

1.3 AVAILABILITY FOR EXAMINATION OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-4) (JUN 1988)

The specifications and standards cited in this solicitation can be examined at the following location:

DEPARTMENT OF VETERANS AFFAIRS
Office of Construction & Facilities Management
Facilities Quality Service (00CFM1A)
425 Eye Street N.W, (sixth floor)
Washington, DC 20001
Telephone Numbers: (202) 632-5249 or (202) 632-5178
Between 9:00 AM - 3:00 PM

1.4 AVAILABILITY OF SPECIFICATIONS NOT LISTED IN THE GSA INDEX OF FEDERAL SPECIFICATIONS, STANDARDS AND COMMERCIAL ITEM DESCRIPTIONS (FAR 52.211-3) (JUN 1988)

The specifications cited in this solicitation may be obtained from the associations or organizations listed below.

- AA Aluminum Association Inc.
<http://www.aluminum.org>
- AABC Associated Air Balance Council
<http://www.aabchq.com>
- AAMA American Architectural Manufacturer's Association
<http://www.aamanet.org>
- AAN American Nursery and Landscape Association
<http://www.anla.org>
- AASHTO American Association of State Highway and Transportation Officials
<http://www.aashto.org>
- AATCC American Association of Textile Chemists and Colorists
<http://www.aatcc.org>
- ACGIH American Conference of Governmental Industrial Hygienists
<http://www.acgih.org>
- ACI American Concrete Institute
<http://www.aci-int.net>
- ACPA American Concrete Pipe Association
<http://www.concrete-pipe.org>
- ACPPA American Concrete Pressure Pipe Association
<http://www.acppa.org>
- ADC Air Diffusion Council
<http://flexibleduct.org>
- AGA American Gas Association
<http://www.aga.org>
- AGC Associated General Contractors of America
<http://www.agc.org>

AGMA American Gear Manufacturers Association, Inc.
<http://www.agma.org>

AHAM Association of Home Appliance Manufacturers
<http://www.aham.org>

AISC American Institute of Steel Construction
<http://www.aisc.org>

AISI American Iron and Steel Institute
<http://www.steel.org>

AITC American Institute of Timber Construction
<http://www.aitc-glulam.org>

AMCA Air Movement and Control Association, Inc.
<http://www.amca.org>

ANLA American Nursery & Landscape Association
<http://www.anla.org>

ANSI American National Standards Institute, Inc.
<http://www.ansi.org>

APA The Engineered Wood Association
<http://www.apawood.org>

ARI Air-Conditioning and Refrigeration Institute
<http://www.ari.org>

ASAE American Society of Agricultural Engineers
<http://www.asae.org>

ASCE American Society of Civil Engineers
<http://www.asce.org>

ASHRAE American Society of Heating, Refrigerating, and
Air-Conditioning Engineers
<http://www.ashrae.org>

ASME American Society of Mechanical Engineers
<http://www.asme.org>

ASSE American Society of Sanitary Engineering
<http://www.asse-plumbing.org>

ASTM American Society for Testing and Materials
<http://www.astm.org>

AWI Architectural Woodwork Institute
<http://www.awinet.org>

AWS American Welding Society
<http://www.aws.org>

AWWA American Water Works Association
<http://www.awwa.org>

BHMA Builders Hardware Manufacturers Association
<http://www.buildershardware.com>

BIA Brick Institute of America
<http://www.bia.org>

CAGI Compressed Air and Gas Institute
<http://www.cagi.org>

CGA Compressed Gas Association, Inc.
<http://www.cganet.com>

CI The Chlorine Institute, Inc.
<http://www.chlorineinstitute.org>

CISCA Ceilings and Interior Systems Construction Association
<http://www.cisca.org>

CISPI Cast Iron Soil Pipe Institute
<http://www.cispi.org>

CLFMI Chain Link Fence Manufacturers Institute
<http://www.chainlinkinfo.org>

CPMB Concrete Plant Manufacturers Bureau
<http://www.cpmc.org>

CRA California Redwood Association
<http://www.calredwood.org>

CRSI Concrete Reinforcing Steel Institute
<http://www.crsi.org>

CTI Cooling Technology Institute
<http://www.cti.org>

DHI Door and Hardware Institute
<http://www.dhi.org>

EGSA Electrical Generating Systems Association
<http://www.egsa.org>

EEI Edison Electric Institute
<http://www.eei.org>

EPA Environmental Protection Agency
<http://www.epa.gov>

ETL ETL Testing Laboratories, Inc.
<http://www.etl.com>

FAA Federal Aviation Administration
<http://www.faa.gov>

FCC Federal Communications Commission
<http://www.fcc.gov>

FPS The Forest Products Society
<http://www.forestprod.org>

GANA Glass Association of North America
<http://www.cssinfo.com/info/gana.html/>

FM Factory Mutual Insurance
<http://www.fmglobal.com>

GA Gypsum Association
<http://www.gypsum.org>

GSA General Services Administration
<http://www.gsa.gov>

HI Hydraulic Institute
<http://www.pumps.org>

HPVA Hardwood Plywood & Veneer Association
<http://www.hpva.org>

ICBO International Conference of Building Officials
<http://www.icbo.org>

ICEA Insulated Cable Engineers Association Inc.
<http://www.icea.net>

\ICAC Institute of Clean Air Companies
<http://www.icac.com>

IEEE Institute of Electrical and Electronics Engineers
<http://www.ieee.org/>

IMSA International Municipal Signal Association
<http://www.imsasafety.org>

IPCEA Insulated Power Cable Engineers Association

NBMA Metal Buildings Manufacturers Association
<http://www.mbma.com>

MSS Manufacturers Standardization Society of the Valve and Fittings Industry Inc.
<http://www.mss-hq.com>

NAAMM National Association of Architectural Metal Manufacturers
<http://www.naamm.org>

NAPHCC Plumbing-Heating-Cooling Contractors Association
<http://www.phccweb.org.org>

NBS National Bureau of Standards
See - NIST

NBBPVI National Board of Boiler and Pressure Vessel Inspectors
<http://www.nationboard.org>

NEC National Electric Code
See - NFPA National Fire Protection Association

NEMA National Electrical Manufacturers Association
<http://www.nema.org>

NFPA National Fire Protection Association
<http://www.nfpa.org>

NHLA National Hardwood Lumber Association
<http://www.natlhardwood.org>

NIH National Institute of Health
<http://www.nih.gov>

NIST National Institute of Standards and Technology
<http://www.nist.gov>

NLMA Northeastern Lumber Manufacturers Association, Inc.
<http://www.nelma.org>

NPA National Particleboard Association
18928 Premiere Court
Gaithersburg, MD 20879
(301) 670-0604

NSF National Sanitation Foundation
<http://www.nsf.org>

NWWDA Window and Door Manufacturers Association
<http://www.nwwda.org>

OSHA Occupational Safety and Health Administration
Department of Labor
<http://www.osha.gov>

PCA Portland Cement Association
<http://www.portcement.org>

PCI Precast Prestressed Concrete Institute
<http://www.pci.org>

PPI The Plastic Pipe Institute
<http://www.plasticpipe.org>

PEI Porcelain Enamel Institute, Inc.
<http://www.porcelainenamel.com>

PTI Post-Tensioning Institute
<http://www.post-tensioning.org>

RFCI The Resilient Floor Covering Institute
<http://www.rfci.com>

RIS Redwood Inspection Service
See - CRA

RMA Rubber Manufacturers Association, Inc.
<http://www.rma.org>

SCMA Southern Cypress Manufacturers Association
<http://www.cypressinfo.org>

SDI Steel Door Institute
<http://www.steeldoor.org>

IGMA Insulating Glass Manufacturers Alliance
<http://www.igmaonline.org>

SJI Steel Joist Institute
<http://www.steeljoist.org>

SMACNA Sheet Metal and Air-Conditioning Contractors
National Association, Inc.
<http://www.smacna.org>

SSPC The Society for Protective Coatings
<http://www.sspc.org>

STI Steel Tank Institute
<http://www.steeltank.com>

SWI Steel Window Institute
<http://www.steelwindows.com>

TCA Tile Council of America, Inc.
<http://www.tileusa.com>

TEMA Tubular Exchange Manufacturers Association
<http://www.tema.org>

TPI Truss Plate Institute, Inc.
583 D'Onofrio Drive; Suite 200
Madison, WI 53719
(608) 833-5900

UBC The Uniform Building Code
See ICBO

UL Underwriters' Laboratories Incorporated
<http://www.ul.com>

ULC Underwriters' Laboratories of Canada
<http://www.ulc.ca>

WCLIB West Coast Lumber Inspection Bureau
6980 SW Varns Road, P.O. Box 23145
Portland, OR 97223
(503) 639-0651

WRCLA Western Red Cedar Lumber Association
P.O. Box 120786
New Brighton, MN 55112
(612) 633-4334

WWPA Western Wood Products Association
<http://www.wwpa.org>

- - - E N D - - -

SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained and paid for by Contractor.

1.2 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
 - T27-11.....Standard Method of Test for Sieve Analysis of Fine and Coarse Aggregates
 - T96-02 (R2006).....Standard Method of Test for Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
 - T99-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop
 - T104-99 (R2007).....Standard Method of Test for Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
 - T180-10.....Standard Method of Test for Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
 - T191-02(R2006).....Standard Method of Test for Density of Soil In-Place by the Sand-Cone Method
- C. American Concrete Institute (ACI):
 - 506.4R-94 (R2004).....Guide for the Evaluation of Shotcrete
- D. American Society for Testing and Materials (ASTM):
 - A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
 - A370-12.....Standard Test Methods and Definitions for Mechanical Testing of Steel Products
 - A416/A416M-10.....Standard Specification for Steel Strand, Uncoated Seven-Wire for Prestressed Concrete

A490-12.....Standard Specification for Heat Treated Steel
Structural Bolts, 150 ksi Minimum Tensile
Strength

C31/C31M-10.....Standard Practice for Making and Curing Concrete
Test Specimens in the Field

C33/C33M-11a.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength of
Cylindrical Concrete Specimens

C109/C109M-11b.....Standard Test Method for Compressive Strength of
Hydraulic Cement Mortars

C136-06.....Standard Test Method for Sieve Analysis of Fine
and Coarse Aggregates

C138/C138M-10b.....Standard Test Method for Density (Unit Weight),
Yield, and Air Content (Gravimetric) of Concrete

C140-12.....Standard Test Methods for Sampling and Testing
Concrete Masonry Units and Related Units

C143/C143M-10a.....Standard Test Method for Slump of Hydraulic
Cement Concrete

C172/C172M-10.....Standard Practice for Sampling Freshly Mixed
Concrete

C173/C173M-10b.....Standard Test Method for Air Content of freshly
Mixed Concrete by the Volumetric Method

C330/C330M-09.....Standard Specification for Lightweight
Aggregates for Structural Concrete

C567/C567M-11.....Standard Test Method for Density Structural
Lightweight Concrete

C780-11.....Standard Test Method for Pre-construction and
Construction Evaluation of Mortars for Plain and
Reinforced Unit Masonry

C1019-11.....Standard Test Method for Sampling and Testing
Grout

C1064/C1064M-11.....Standard Test Method for Temperature of Freshly
Mixed Portland Cement Concrete

C1077-11c.....Standard Practice for Agencies Testing Concrete
and Concrete Aggregates for Use in Construction
and Criteria for Testing Agency Evaluation

C1314-11a.....Standard Test Method for Compressive Strength of
Masonry Prisms

D422-63(2007).....Standard Test Method for Particle-Size Analysis
of Soils

- D698-07e1.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Standard Effort
- D1140-00(2006).....Standard Test Methods for Amount of Material in Soils Finer than No. 200 Sieve
- D1143/D1143M-07e1.....Standard Test Methods for Deep Foundations Under Static Axial Compressive Load
- D1188-07e1.....Standard Test Method for Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Coated Samples
- D1556-07.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand-Cone Method
- D1557-09.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000ft lbf/ft³ (2,700 KNm/m³))
- D2166-06.....Standard Test Method for Unconfined Compressive Strength of Cohesive Soil
- D2167-08).....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method
- D2216-10.....Standard Test Methods for Laboratory Determination of Water (Moisture) Content of Soil and Rock by Mass
- D2974-07a.....Standard Test Methods for Moisture, Ash, and Organic Matter of Peat and Other Organic Soils
- D3666-11.....Standard Specification for Minimum Requirements for Agencies Testing and Inspecting Road and Paving Materials
- D3740-11.....Standard Practice for Minimum Requirements for Agencies Engaged in Testing and/or Inspection of Soil and Rock as used in Engineering Design and Construction
- D6938-10.....Standard Test Method for In-Place Density and Water Content of Soil and Soil-Aggregate by Nuclear Methods (Shallow Depth)
- E94-04(2010).....Standard Guide for Radiographic Examination
- E164-08.....Standard Practice for Contact Ultrasonic Testing of Weldments
- E329-11c.....Standard Specification for Agencies Engaged in Construction Inspection, Testing, or Special Inspection

- E543-09.....Standard Specification for Agencies Performing
Non-Destructive Testing
- E605-93(R2011).....Standard Test Methods for Thickness and Density
of Sprayed Fire Resistive Material (SFRM)
Applied to Structural Members
- E709-08.....Standard Guide for Magnetic Particle Examination
- E1155-96(R2008).....Determining FF Floor Flatness and FL Floor
Levelness Numbers

E. American Welding Society (AWS):

- D1.D1.1M-10.....Structural Welding Code-Steel

1.3 REQUIREMENTS:

- A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E329, C1077, D3666, D3740, A880, E543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."
- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by COR. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of COR to such failure.
- C. Written Reports: Testing laboratory shall submit test reports to Resident Engineer, Contractor, unless other arrangements are agreed to in writing by the COR. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to COR immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION (NOT USED)

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SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
1. Adversely effect human health or welfare,
 2. Unfavorably alter ecological balances of importance to human life,
 3. Effect other species of importance to humankind, or;
 4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
 2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
 3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
 4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
 5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
 6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.

7. Sanitary Wastes:

- a. Sewage: Domestic sanitary sewage and human and animal waste.
- b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.
- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):
33 CFR 328.....Definitions

1.4 SUBMITTALS

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
 - 1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the COR to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the COR for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
 - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
 - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
 - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
 - d. Description of the Contractor's environmental protection personnel training program.
 - e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's

proposed operations and the requirements imposed by those laws, regulations, and permits.

- f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
 - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
 - h. Permits, licenses, and the location of the solid waste disposal area.
 - i. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.
 - j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
 - k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.
- B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the COR. Do not fasten or attach ropes, cables, or guys to trees for

anchorage unless specifically authorized, or where special emergency use is permitted.

1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
 2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
 - a. Box and protect from damage existing trees and shrubs to remain on the construction site.
 - b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
 - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
 3. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
 4. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
 5. Handle discarded materials other than those included in the solid waste category as directed by the COR.
- C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.

- D. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of Arizona Department of Environmental Quality regulations and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials at all times, including weekends, holidays, and hours when work is not in progress.
 2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
 3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
 4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.
- E. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the COR. Maintain noise-produced work at or below the decibel levels and within the time periods specified.
1. Perform construction activities involving repetitive, high-level impact noise only between 5:00 p.m. and 8:00 p.m unless otherwise permitted by local ordinance or the COR. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:
- a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75	BLASTING	//--//
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

- b. Use shields or other physical barriers to restrict noise transmission.
- c. Provide soundproof housings or enclosures for noise-producing machinery.
- d. Use efficient silencers on equipment air intakes.
- e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
- f. Line hoppers and storage bins with sound deadening material.
- g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face.

Submit the recorded information to the COR noting any problems and the alternatives for mitigating actions.

- F. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.
- G. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the COR. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

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SECTION 01 58 16
TEMPORARY INTERIOR SIGNAGE

PART 1 GENERAL

1.1 DESCRIPTION

A. This section specifies temporary interior signs.

PART 2 PRODUCTS

2.1 TEMPORARY SIGNS

- A. Fabricate from 50 Kg (110 pound) mat finish white paper.
- B. Cut to 100 mm (4-inch) wide by 300 mm (12 inch) long size tag.
- C. Punch 3 mm (1/8-inch) diameter hole centered on 100 mm (4-inch) dimension of tag. Edge of Hole spaced approximately 13 mm (1/2-inch) from one end on tag.
- D. Reinforce hole on both sides with gummed cloth washer or other suitable material capable of preventing tie pulling through paper edge.
- E. Ties: Steel wire 0.3 mm (0.0120-inch) thick, attach to tag with twist tie, leaving 150 mm (6-inch) long free ends.

PART 3 EXECUTION

3.1 INSTALLATION

- A. Install temporary signs attached to room door frame or room door knob, lever, or pull for doors on corridor openings.
- B. Mark on signs with felt tip marker having approximately 3 mm (1/8-inch) wide stroke for clearly legible numbers or letters.
- C. Identify room with numbers as designated on floor plans.

3.2 LOCATION

- A. Install on doors that have room, corridor, and space numbers shown.
- B. Doors that do not require signs are as follows:
 - 1. Corridor barrier doors (cross-corridor) in corridor with same number.
 - 2. Folding doors or partitions.
 - 3. Toilet or bathroom doors within and between rooms.
 - 4. Communicating doors in partitions between rooms with corridor entrance doors.
 - 5. Closet doors within rooms.
- C. Replace missing, damaged, or illegible signs.

- - - E N D - - -

SECTION 01 60 00
PRODUCT SUBSTITUTION REQUEST REQUIREMENTS
FOR COMPONENT MODULARITY WITH LISTED A
"BRAND NAME PRODUCT"

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes administrative and procedural requirements for selection of products for use in this Project; product delivery, storage, and handling; manufacturers' standard warranties on products; special warranties; and comparable product substitutions in order to meet Component Modularity of existing equipment.
- B. Section includes administrative and procedural requirements for Product substitutions from stated "Brand Name" product in the plans, specifications, or design narrative that were used, whether intentionally or not, as a "Basis of Design" for this Solicitation package.

1.2 DEFINITIONS

- A. Products: Items obtained for incorporating into the work, whether purchased for the project or taken from previously purchased stock. The term "product" includes the terms "material," "equipment," "system," and terms of similar intent.
 - 1. Comparable Product: Product that is demonstrated and approved through submittal process to have the indicated qualities related to type, function, dimension, in-service performance, physical properties, appearance, and other characteristics that equal or exceed those of specified "Brand Name - Basis of Design" product.
- B. Basis-of-Design Product Specification: A specification in which a specific manufacturer's product is named, specifically in the plans, specifications, and design narratives to this section, including "make" or "model number" or other "designations", to establish the significant qualities related to type, "function, dimension, in-service performance, physical properties, appearance, and other characteristics for purposes of evaluating comparable products of additional manufacturers named in the specification.

1.3 ACTION SUBMITTALS

A. Comparable Product Requests in Order to Meet Component Modularity:

Submit request for consideration of each comparable product for the listed "Brand Name" component in the plans, specifications, or design narrative. Identify product or fabrication or installation method to be replaced. Include Specification Section number and title and Drawing numbers and titles.

1. Include data to indicate compliance with the requirements specified in "Comparable Products in Order to Meet Component Modularity" Article.
2. Documentation: Show compliance with requirements for substitutions and the following, as applicable:
 - a. Statement indicating why specified product or fabrication or installation cannot be provided, if applicable.
 - b. Coordination information, including a list of changes or revisions needed to other parts of the Work and to construction performed by Owner and separate contractors that will be necessary to accommodate proposed substitution.
 - c. Detailed comparison of significant qualities of proposed substitution with those of the Work specified. Include annotated copy of applicable Specification Section. Significant qualities may include attributes such as performance, weight, size, durability, visual effect, sustainable design characteristics, warranties, and specific features and requirements indicated. Indicate deviations, if any, from the Work specified.
 - d. Product Data, including drawings and descriptions of products and fabrication and installation procedures.
 - e. Samples, where applicable or requested.
 - f. Certificates and qualification data, where applicable or requested.
 - g. List of similar installations for completed projects with project names and addresses and names and addresses of architects and owners.

- h. Material test reports from a qualified testing agency indicating and interpreting test results for compliance with requirements indicated.
 - 1. For Mechanical & Electrical substitutions, the UL Package Rating for the listed assembly or component process **MUST** be maintained by the substitution product being proposed vs. the listed "Brand Name" product.
 - 2. For Mechanical & Electrical substitutions, mechanical or electrical calculations, done by an independent Third Party "engineering" firm, **MUST** be provided with this product substitution request. This independent study **MUST** clearly provide how the substitute product will fit with relationship to the UL Package Rating of the existing components and will work in "complete harmony" with the existing equipment and larger mechanical or electrical sub-systems already in place.
- i. Research reports evidencing compliance with building code in effect for Project.
- j. Detailed comparison of Contractor's construction schedule using proposed substitution with products specified for the Work, including effect on the overall Contract Time. If specified product or method of construction cannot be provided within the Contract Time, include letter from manufacturer, on manufacturer's letterhead, stating date of receipt of purchase order, lack of availability, or delays in delivery.
- k. Cost information, including a proposal of change, if any, in the Contract Sum.
- l. Contractor's certification that proposed substitution complies with requirements in the Contract Documents except as indicated in substitution request, is compatible with related materials, and is appropriate for applications indicated.

- m. Contractor's waiver of rights to additional payment or time that may subsequently become necessary because of failure of proposed substitution to produce indicated results.
- 3. Architect's Action: If necessary, Architect will request additional information or documentation for evaluation within one week of receipt of a comparable product request. Architect will notify Contractor, through the VA Contracting Department ONLY, of approval or rejection of proposed comparable product request within 15 days of receipt of request, or 7 days of receipt of additional information or documentation (requested by Owner or Architect), whichever is later.
 - a. Form of Approval: Substitution Request Form 01 60 00.01 **SRF-1**
 - b. Use product specified if Architect does not issue a decision on use of a comparable product request within time allocated.

1.4 QUALITY ASSURANCE

- A. Compatibility of Substitution for Ability to Meet Component Modularity: If Contractor is given option of selecting between two or more products for use on Project, select product compatible with products previously selected, even if previously selected products were also options.
- B. Compatibility: Investigate and document compatibility of proposed substitution with related products and materials. Engage a qualified testing agency to perform compatibility tests recommended by manufacturers.
 - 1. Each contractor is responsible for providing products and construction methods compatible with products and construction methods of other contractor's existing work in place.
 - 2. If a dispute arises between contractors over concurrently selectable but incompatible products, Architect will determine which products shall be used.

1.5 PRODUCT DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, and handle products using means and methods that will prevent damage, deterioration, and loss, including theft and vandalism. Comply with manufacturer's written instructions.

PRODUCT SUBSTITUTION REQUEST REQUIREMENTS
FOR COMPONENT MODULARITY WITH LISTED
"BRAND NAME PRODUCT"

B. Delivery and Handling:

1. Schedule delivery to minimize long-term storage at Project site and to prevent overcrowding of construction spaces.
2. Coordinate delivery with installation time to ensure minimum holding time for items that are flammable, hazardous, easily damaged, or sensitive to deterioration, theft, and other losses.
3. Deliver products to Project site in an undamaged condition in manufacturer's original sealed container or other packaging system, complete with labels and instructions for handling, storing, unpacking, protecting, and installing.
4. Inspect products on delivery to determine compliance with the Contract Documents and to determine that products are undamaged and properly protected.

C. Storage:

1. Store products to allow for inspection and measurement of quantity or counting of units.
2. Store materials in a manner that will not endanger Project structure.
3. Store products that are subject to damage by the elements, under cover in a weather-tight enclosure above ground, with ventilation adequate to prevent condensation.
4. Protect foam plastic from exposure to sunlight, except to extent necessary for period of installation and concealment.
5. Comply with product manufacturer's written instructions for temperature, humidity, ventilation, and weather-protection requirements for storage.
6. Protect stored products from damage and liquids from freezing.
7. Provide a secure location and enclosure at Project site for storage of materials and equipment by Owner's construction forces. Coordinate location with Owner.

1.6 PRODUCT WARRANTIES

- A. Warranties specified in other Sections shall be in addition to, and run concurrent with, other warranties required by the Contract Documents. Manufacturer's disclaimers and limitations on product

PRODUCT SUBSTITUTION REQUEST REQUIREMENTS
FOR COMPONENT MODULARITY WITH LISTED
"BRAND NAME PRODUCT"

warranties do not relieve Contractor of obligations under requirements of the Contract Documents.

1. Manufacturer's Warranty: Written warranty furnished by individual manufacturer for a particular product and specifically endorsed by manufacturer to Owner. This must meet or exceed the warranty provided by the "Brand Name" product listed in the plans, specifications, or design narrative to this Solicitation.
2. Special Warranty: Written warranty required by the Contract Documents to provide specific rights for Owner. This must meet or exceed the warranty provided by the "Brand Name" product listed in the plans, specifications, or design narrative to this Solicitation.

PART 2 - PRODUCTS

2.1 PRODUCT SELECTION PROCEDURES

- A. General Product Requirements: Provide products that comply with the Contract Documents, are undamaged and, unless otherwise indicated, are new at time of installation.
 1. Provide products complete with accessories, trim, finish, fasteners, and other items needed for a complete installation and indicated use and effect.
 2. Standard Products: If available, and unless custom products or nonstandard options are specified, provide standard products of types that have been produced and used successfully in similar situations on other projects.
 3. Owner reserves the right to limit selection to products with warranties not in conflict with requirements of the Contract Documents.
 4. Where products are accompanied by the term "as selected," Architect will make selection.
 5. Descriptive, performance, and reference standard requirements in the Specifications establish salient characteristics of products.
 6. Or Equal: For products specified by name ONLY "or equal," or "Basis of Design," comply with requirements in "Comparable Products" Article to obtain approval for use of an unnamed product.

PRODUCT SUBSTITUTION REQUEST REQUIREMENTS
FOR COMPONENT MODULARITY WITH LISTED
"BRAND NAME PRODUCT"

2.2 COMPARABLE PRODUCTS

- A. Conditions for Consideration In order to meet Component Modularity: Architect will consider Contractor's request for comparable product when the following conditions are satisfied. If the following conditions are not satisfied, Architect may return requests without action, except to record noncompliance with these requirements:
1. Evidence that the proposed product does not require revisions to the Contract Documents that it is consistent with the Contract Documents and will produce the indicated results, and that it is compatible with other portions of the Work.
 2. Detailed comparison of significant qualities of proposed product with those named in the Specifications. Significant qualities include attributes such as performance, weight, size, durability, visual effect, and specific features and requirements indicated.
 3. Evidence that proposed product provides specified warranty.
 4. List of similar installations for completed projects with project names and addresses and names and addresses of architects and owners, if requested.
 5. For Mechanical & Electrical substitutions, the UL Package Rating for the listed assembly or component process MUST be maintained by the substitution product being proposed vs. the listed "Brand Name" product.
 6. For Mechanical & Electrical substitutions, mechanical or electrical calculations, done by an independent Third Party "engineering" firm, MUST be provided with this product substitution request. This independent study MUST clearly provide how the substitute product will fit with relationship to the UL Package Rating of the existing components and will work in "complete harmony" with the existing equipment and larger mechanical or electrical sub-systems already in place.
 7. Samples, if requested.
 8. Requested substitution is consistent with the Contract Documents and will produce indicated results.
 9. Substitution request is fully documented and properly submitted.

10. Requested substitution will not adversely affect Contractor's construction schedule.
11. Requested substitution has received necessary approvals of authorities having jurisdiction.
12. Requested substitution is compatible with other portions of the Work.
13. Requested substitution has been coordinated with other portions of the Work.
14. Requested substitution provides specified warranty.
15. If requested substitution involves more than one contractor, requested substitution has been coordinated with other portions of the Work, is uniform and consistent, is compatible with other products, and is acceptable to all contractors involved.

----END--

“Brand Name Equal” SUBSTITUTION REQUEST FORM (In accordance with FAR 52.211-6 requirements)

1.1 CONDITIONS OF SUBSTITUTIONS

- A. Substitution indicated on this Form is a proposed substitute to requirements indicated in the Specifications and Drawings. Substitution listed has not been included in an Addendum. **Submit one Form for each proposed substitution.**
- B. **“Brand Name Equal” substitution must be done well in advance of Bid Due date through the approved RFI process established by the VA. If architect approves additional manufacturer’s for a listed specified item, this information will be issued out to ALL bidders through addendum to allow for sufficient competition**
- C. For each proposed Substitution, **state difference in price** (actual or estimated if not known at time of submission) or "No Change" where Substitution is offered.
- D. Attach complete technical data, specifications, and description of substitutions.
- E. **Architect reserves the right to accept or reject any or all proposed substitutions.**

1.2 SUBSTITUTION REQUEST

The following information is hereby submitted for a substitution to the specified item.

Specification Section and Title: _____

Paragraph _____ Page _____ Specified Item _____

Proposed Substitution: _____

Manufacturer: _____ Address: _____ Phone: _____

Trade Name: _____ Model No: _____

Price Difference: _____ or No Change _____

The Undersigned certifies:

- A. Proposed substitution has been fully investigated and determined to be equal or superior in all respects to specified product.
- B. Same warranty will be furnished for proposed substitution as for specified product.
- C. Same maintenance service and source of replacement parts, as applicable is available.
- D. Proposed substitution will have no adverse effect on other trades and will not affect or delay progress schedule.
- E. Proposed substitution does not affect dimensions and functional clearances.
- F. Payment will be made for changes to the building design, including A/E design, detailing, and construction costs caused by the substitution.

Submitted by: _____

Signed by: _____

Firm: _____

Address: _____

Telephone: _____ FAX: _____

ARCHITECT’S REVIEW AND ACTION

- Substitution Approved – Make submittals in accordance with Section 01 33 23 – Shop Drawings, Product Data and Samples.
- Substitution Approved As Noted – Make submittals in accordance with Section 01 33 23 – Shop Drawings, Product Data and Samples
- Substitution Rejected – Use specified materials.
- Substitution Request Received Too Late. Use specified materials.

Signed by: _____

Supporting Data Attached: Drawings Product Data Samples Tests
 Reports Other _____

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SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the requirements for the management of non-hazardous building construction and demolition waste.
- B. Waste disposal in landfills shall be minimized to the greatest extent possible. Of the inevitable waste that is generated, as much of the waste material as economically feasible shall be salvaged, recycled or reused.
- C. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators, and facilitate their salvage and recycle not limited to the following:
 - 1. Waste Management Plan development and implementation.
 - 2. Techniques to minimize waste generation.
 - 3. Sorting and separating of waste materials.
 - 4. Salvage of existing materials and items for reuse or resale.
 - 5. Recycling of materials that cannot be reused or sold.
- D. At a minimum the following waste categories shall be diverted from landfills:
 - 1. Soil.
 - 2. Inerts (eg, concrete, masonry and asphalt).
 - 3. Clean dimensional wood and palette wood.
 - 4. Green waste (biodegradable landscaping materials).
 - 5. Engineered wood products (plywood, particle board and I-joists, etc).
 - 6. Metal products (eg, steel, wire, beverage containers, copper, etc).
 - 7. Cardboard, paper and packaging.
 - 8. Bitumen roofing materials.
 - 9. Plastics (eg, ABS, PVC).
 - 10. Carpet and/or pad.
 - 11. Gypsum board.
 - 12. Insulation.
 - 13. Paint.
 - 14. Fluorescent lamps.

1.2 RELATED WORK

- A. Section 02 41 00, DEMOLITION.

B. Section 01 00 00, GENERAL REQUIREMENTS.

1.3 QUALITY ASSURANCE

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building products. Processes shall be employed to ensure the generation of as little waste as possible. Construction /Demolition waste includes products of the following:
1. Excess or unusable construction materials.
 2. Packaging used for construction products.
 3. Poor planning and/or layout.
 4. Construction error.
 5. Over ordering.
 6. Weather damage.
 7. Contamination.
 8. Mishandling.
 9. Breakage.
- B. Establish and maintain the management of non-hazardous building construction and demolition waste set forth herein. Conduct a site assessment to estimate the types of materials that will be generated by demolition and construction.
- C. Contractor shall develop and implement procedures to recycle construction and demolition waste to a minimum of 50 percent.
- D. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling. Any revenues or savings obtained from salvage or recycling shall accrue to the contractor.
- E. Contractor shall provide all demolition, removal and legal disposal of materials. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by local, state, federal regulations. The Whole Building Design Guide website <http://www.wbdg.org/tools/cwm.php> provides a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- F. Contractor shall assign a specific area to facilitate separation of materials for reuse, salvage, recycling, and return. Such areas are to be kept neat and clean and clearly marked in order to avoid contamination or mixing of materials.

- G. Contractor shall provide on-site instructions and supervision of separation, handling, salvaging, recycling, reuse and return methods to be used by all parties during waste generating stages.
- H. Record on daily reports any problems in complying with laws, regulations and ordinances with corrective action taken.

1.4 TERMINOLOGY

- A. Class III Landfill: A landfill that accepts non-hazardous resources such as household, commercial and industrial waste resulting from construction, remodeling, repair and demolition operations.
- B. Clean: Untreated and unpainted; uncontaminated with adhesives, oils, solvents, mastics and like products.
- C. Construction and Demolition Waste: Includes all non-hazardous resources resulting from construction, remodeling, alterations, repair and demolition operations.
- D. Dismantle: The process of parting out a building in such a way as to preserve the usefulness of its materials and components.
- E. Disposal: Acceptance of solid wastes at a legally operating facility for the purpose of land filling (includes Class III landfills and inert fills).
- F. Inert Backfill Site: A location, other than inert fill or other disposal facility, to which inert materials are taken for the purpose of filling an excavation, shoring or other soil engineering operation.
- G. Inert Fill: A facility that can legally accept inert waste, such as asphalt and concrete exclusively for the purpose of disposal.
- H. Inert Solids/Inert Waste: Non-liquid solid resources including, but not limited to, soil and concrete that does not contain hazardous waste or soluble pollutants at concentrations in excess of water-quality objectives established by a regional water board, and does not contain significant quantities of decomposable solid resources.
- I. Mixed Debris: Loads that include commingled recyclable and non-recyclable materials generated at the construction site.
- J. Mixed Debris Recycling Facility: A solid resource processing facility that accepts loads of mixed construction and demolition debris for the purpose of recovering re-usable and recyclable materials and disposing non-recyclable materials.

- K. Permitted Waste Hauler: A company that holds a valid permit to collect and transport solid wastes from individuals or businesses for the purpose of recycling or disposal.
- L. Recycling: The process of sorting, cleansing, treating, and reconstituting materials for the purpose of using the altered form in the manufacture of a new product. Recycling does not include burning, incinerating or thermally destroying solid waste.
 - 1. On-site Recycling - Materials that are sorted and processed on site for use in an altered state in the work, i.e. concrete crushed for use as a sub-base in paving.
 - 2. Off-site Recycling - Materials hauled to a location and used in an altered form in the manufacture of new products.
- M. Recycling Facility: An operation that can legally accept materials for the purpose of processing the materials into an altered form for the manufacture of new products. Depending on the types of materials accepted and operating procedures, a recycling facility may or may not be required to have a solid waste facilities permit or be regulated by the local enforcement agency.
- N. Reuse: Materials that are recovered for use in the same form, on-site or off-site.
- O. Return: To give back reusable items or unused products to vendors for credit.
- P. Salvage: To remove waste materials from the site for resale or re-use by a third party.
- Q. Source-Separated Materials: Materials that are sorted by type at the site for the purpose of reuse and recycling.
- R. Solid Waste: Materials that have been designated as non-recyclable and are discarded for the purposes of disposal.
- S. Transfer Station: A facility that can legally accept solid waste for the purpose of temporarily storing the materials for re-loading onto other trucks and transporting them to a landfill for disposal, or recovering some materials for re-use or recycling.

1.5 SUBMITTALS

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES, furnish the following:

- B. Prepare and submit to the COR a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
1. Procedures to be used for debris management.
 2. Techniques to be used to minimize waste generation.
 3. Analysis of the estimated job site waste to be generated:
 - a. List of each material and quantity to be salvaged, reused, recycled.
 - b. List of each material and quantity proposed to be taken to a landfill.
 4. Detailed description of the Means/Methods to be used for material handling.
 - a. On site: Material separation, storage, protection where applicable.
 - b. Off site: Transportation means and destination. Include list of materials.
 - 1) Description of materials to be site-separated and self-hauled to designated facilities.
 - 2) Description of mixed materials to be collected by designated waste haulers and removed from the site.
 - c. The names and locations of mixed debris reuse and recycling facilities or sites.
 - d. The names and locations of trash disposal landfill facilities or sites.
 - e. Documentation that the facilities or sites are approved to receive the materials.
- C. Designated Manager responsible for instructing personnel, supervising, documenting and administer over meetings relevant to the Waste Management Plan.
- D. Monthly summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

1.6 APPLICABLE PUBLICATIONS

- A Publications listed below form a part of this specification to the extent referenced. Publications are referenced by the basic designation only. In the event that criteria requirements conflict, the most stringent requirements shall be met.

- B. U.S. Green Building Council (USGBC):
LEED Green Building Rating System for New Construction

1.7 RECORDS

- A. Maintain records to document the quantity of waste generated; the quantity of waste diverted through sale, reuse, or recycling; and the quantity of waste disposed by landfill or incineration. Records shall be kept in accordance with the LEED Reference Guide and LEED Template.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. List of each material and quantity to be salvaged, recycled, reused.
- B. List of each material and quantity proposed to be taken to a landfill.
- C. Material tracking data: Receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices, net total costs or savings.

PART 3 - EXECUTION

3.1 COLLECTION

- A. Provide all necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify containers, bins and storage areas so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.
- C. Hazardous wastes shall be separated, stored, disposed of according to local, state, federal regulations.

3.2 DISPOSAL

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state and federal regulations.
- B. Construction or demolition materials with no practical reuse or that cannot be salvaged or recycled shall be disposed of at a landfill or incinerator.

3.3 REPORT

- A. With each application for progress payment, submit a summary of construction and demolition debris diversion and disposal including beginning and ending dates of period covered.

- B. Quantify all materials diverted from landfill disposal through salvage or recycling during the period with the receiving parties, dates removed, transportation costs, weight tickets, manifests, invoices. Include the net total costs or savings for each salvaged or recycled material.
- C. Quantify all materials disposed of during the period with the receiving parties, dates removed, transportation costs, weight tickets, tipping fees, manifests, invoices. Include the net total costs for each disposal.

- - - E N D - - -

SECTION 01 91 00

GENERAL COMMISSIONING REQUIREMENTS

PART 1 - GENERAL

1.1 COMMISSIONING DESCRIPTION

- A. This Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS shall form the basis of the construction phase commissioning process and procedures. The Commissioning Agent shall add, modify, and refine the commissioning procedures, as approved by the Department of Veterans Affairs (VA), to suit field conditions and actual manufacturer's equipment, incorporate test data and procedure results, and provide detailed scheduling for all commissioning tasks.
- B. Various sections of the project specifications require equipment startup, testing, and adjusting services. Requirements for startup, testing, and adjusting services specified in Section 26 08 00 and Section 33 08 00 of these specifications are intended to be provided in coordination with the commissioning services and are not intended to duplicate services. The Contractor shall coordinate the work required by Section 26 08 00 and Section 33 08 00 with the commissioning services requirements specified herein.
- C. Where individual testing, adjusting, or related services are required in the project specifications and not specifically required by this commissioning requirements specification, the specified services shall be provided and copies of documentation, as required by those specifications shall be submitted to the VA and the Commissioning Agent to be indexed for future reference.
- D. Where training or educational services for VA are required and specified in other sections of the specifications, including but not limited to Section 26 08 00 and Section 33 08 00 of the specification, these services are intended to be provided in addition to the training and educational services specified herein.
- E. Commissioning is a systematic process of verifying that the building systems perform interactively according to the construction documents and the VA's operational needs. The commissioning process shall encompass and coordinate the system documentation, equipment startup, control system calibration, testing and balancing, performance testing and training. Commissioning during the construction and post-occupancy

phases is intended to achieve the following specific objectives according to the contract documents:

1. Verify that the applicable equipment and systems are installed in accordance with the contract documents and according to the manufacturer's recommendations.
 2. Verify and document proper integrated performance of equipment and systems.
 3. Verify that Operations & Maintenance documentation is complete.
 4. Verify that all components requiring servicing can be accessed, serviced and removed without disturbing nearby components including ducts, piping, cabling or wiring.
 5. Verify that the VA's operating personnel are adequately trained to enable them to operate, monitor, adjust, maintain, and repair building systems in an effective and energy-efficient manner.
 6. Document the successful achievement of the commissioning objectives listed above.
- F. The commissioning process does not take away from or reduce the responsibility of the Contractor to provide a finished and fully functioning product.

1.2 CONTRACTUAL RELATIONSHIPS

- A. For this construction project, the Department of Veterans Affairs contracts with a Contractor to provide construction services. The contracts are administered by the VA Contracting Officer and the COR as the designated representative of the Contracting Officer. On this project, the authority to modify the contract in any way is strictly limited to the authority of the Contracting Officer and the COR.
- B. In this project, only two contract parties are recognized and communications on contractual issues are strictly limited to VA COR and the Contractor. It is the practice of the VA to require that communications between other parties to the contracts (Subcontractors and Vendors) be conducted through the COR and Contractor. It is also the practice of the VA that communications between other parties of the project (Commissioning Agent and Architect/Engineer) be conducted through the COR.
- C. Commissioning is a process that relies upon frequent and direct communications, as well as collaboration between all parties to the construction process. By its nature, a high level of communication and

cooperation between the Commissioning Agent and all other parties (Architects, Engineers, Subcontractors, Vendors, third party testing agencies, etc.) is essential to the success of the Commissioning effort.

D. With these fundamental practices in mind, the commissioning process described herein has been developed to recognize that, in the execution of the Commissioning Process, the Commissioning Agent must develop effective methods to communicate with every member of the construction team involved in delivering commissioned systems while simultaneously respecting the exclusive contract authority of the Contracting Officer and COR. Thus, the procedures outlined in this specification must be executed within the following limitations:

1. No communications (verbal or written) from the Commissioning Agent shall be deemed to constitute direction that modifies the terms of any contract between the Department of Veterans Affairs and the Contractor.
2. Commissioning Issues identified by the Commissioning Agent will be delivered to the COR and copied to the designated Commissioning Representatives for the Contractor and subcontractors on the Commissioning Team for information only in order to expedite the communication process. These issues must be understood as the professional opinion of the Commissioning Agent and as suggestions for resolution.
3. In the event that any Commissioning Issues and suggested resolutions are deemed by the COR to require either an official interpretation of the construction documents or require a modification of the contract documents, the Contracting Officer or COR will issue an official directive to this effect.
4. All parties to the Commissioning Process shall be individually responsible for alerting the COR of any issues that they deem to constitute a potential contract change prior to acting on these issues.
5. Authority for resolution or modification of design and construction issues rests solely with the Contracting Officer or COR, with appropriate technical guidance from the Architect/Engineer and/or Commissioning Agent.

1.3 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 26 08 00 COMMISSIONING OF ELECTRICAL SYSTEMS.
- C. Section 33 08 00 COMMISSIONING OF SITE UTILITIES.

1.4 SUMMARY

- A. This Section includes general requirements that apply to implementation of commissioning without regard to systems, subsystems, and equipment being commissioned.
- B. The commissioning activities have been developed to support the VA requirements to meet guidelines for Federal Leadership in Environmental, Energy, and Economic Performance.

1.5 ACRONYMS

List of Acronyms	
Acronym	Meaning
A/E	Architect / Engineer Design Team
AHJ	Authority Having Jurisdiction
ASHRAE	Association Society for Heating Air Condition and Refrigeration Engineers
BOD	Basis of Design
BSC	Building Systems Commissioning
CCTV	Closed Circuit Television
CD	Construction Documents
CMMS	Computerized Maintenance Management System
CO	Contracting Officer (VA)
COR	Contracting Officer's Representative (see also VA-RE)
COBie	Construction Operations Building Information Exchange
CPC	Construction Phase Commissioning
Cx	Commissioning
CxA	Commissioning Agent
CxM	Commissioning Manager
CxR	Commissioning Representative
DPC	Design Phase Commissioning
FPT	Functional Performance Test
GBI-GG	Green Building Initiative - Green Globes
HVAC	Heating, Ventilation, and Air Conditioning
LEED	Leadership in Energy and Environmental Design

List of Acronyms	
Acronym	Meaning
NC	Department of Veterans Affairs National Cemetery
NCA	Department of Veterans Affairs National Cemetery Administration
NEBB	National Environmental Balancing Bureau
O&M	Operations & Maintenance
OPR	Owner's Project Requirements
PFC	Pre-Functional Checklist
PFT	Pre-Functional Test
SD	Schematic Design
SO	Site Observation
TAB	Test Adjust and Balance
VA	Department of Veterans Affairs
VAMC	VA Medical Center
VA CFM	VA Office of Construction and Facilities Management
VACO	VA Central Office
VA PM	VA Project Manager
VA-RE	VA Resident Engineer
USGBC	United States Green Building Council

1.6 DEFINITIONS

Acceptance Phase Commissioning: Commissioning tasks executed after most construction has been completed, most Site Observations and Static Tests have been completed and Pre-Functional Testing has been completed and accepted. The main commissioning activities performed during this phase are verification that the installed systems are functional by conducting Systems Functional Performance tests and Owner Training.

Accuracy: The capability of an instrument to indicate the true value of a measured quantity.

Back Check: A back check is a verification that an agreed upon solution to a design comment has been adequately addressed in a subsequent design review

Basis of Design (BOD): The Engineer's Basis of Design is comprised of two components: the Design Criteria and the Design Narrative, these documents record the concepts, calculations, decisions, and product

selections used to meet the Owner's Project Requirements (OPR) and to satisfy applicable regulatory requirements, standards, and guidelines.

Benchmarks: Benchmarks are the comparison of a building's energy usage to other similar buildings and to the building itself.. For example, ENERGY STAR Portfolio Manager is a frequently used and nationally recognized building energy benchmarking tool.

Building Information Modeling (BIM): Building Information Modeling is a parametric database which allows a building to be designed and constructed virtually in 3D, and provides reports both in 2D views and as schedules. This electronic information can be extracted and reused for pre-populating facility management CMMS systems. Building Systems Commissioning (BSC): NEBB acronym used to designate its commissioning program.

Calibrate: The act of comparing an instrument of unknown accuracy with a standard of known accuracy to detect, correlate, report, or eliminate by adjustment any variation in the accuracy of the tested instrument.

CCTV: Closed circuit Television. Normally used for security surveillance and alarm detections as part of a special electrical security system.

COBie: Construction Operations Building Information Exchange (COBie) is an electronic industry data format used to transfer information developed during design, construction, and commissioning into the Computer Maintenance Management Systems (CMMS) used to operate facilities. See the Whole Building Design Guide website for further information (<http://www.wbdg.org/resources/cobie.php>)

Commissionability: Defines a design component or construction process that has the necessary elements that will allow a system or component to be effectively measured, tested, operated and commissioned

Commissioning Agent (CxA): The qualified Commissioning Professional who administers the Cx process by managing the Cx team and overseeing the Commissioning Process. Where CxA is used in this specification it means the Commissioning Agent, members of his staff or appointed members of the commissioning team. Note that LEED uses the term Commissioning Authority in lieu of Commissioning Agent.

Commissioning Checklists: Lists of data or inspections to be verified to ensure proper system or component installation, operation, and function. Verification checklists are developed and used during all

phases of the commissioning process to verify that the Owner's Project Requirements (OPR) is being achieved.

Commissioning Design Review: The commissioning design review is a collaborative review of the design professionals design documents for items pertaining to the following: owner's project requirements; basis of design; operability and maintainability (O&M) including documentation; functionality; training; energy efficiency, control systems' sequence of operations including building automation system features; commissioning specifications and the ability to functionally test the systems.

Commissioning Issue: A condition identified by the Commissioning Agent or other member of the Commissioning Team that adversely affects the commissionability, operability, maintainability, or functionality of a system, equipment, or component. A condition that is in conflict with the Contract Documents and/or performance requirements of the installed systems and components. (See also - Commissioning Observation).

Commissioning Manager (CxM): A qualified individual appointed by the Contractor to manage the commissioning process on behalf of the Contractor.

Commissioning Observation: An issue identified by the Commissioning Agent or other member of the Commissioning Team that does not conform to the project OPR, contract documents or standard industry best practices. (See also Commissioning Issue)

Commissioning Plan: A document that outlines the commissioning process, commissioning scope and defines responsibilities, processes, schedules, and the documentation requirements of the Commissioning Process.

Commissioning Process: A quality focused process for enhancing the delivery of a project. The process focuses upon verifying and documenting that the facility and all of its systems, components, and assemblies are planned, designed, installed, tested, can be operated, and maintained to meet the Owner's Project Requirements.

Commissioning Report: The final commissioning document which presents the commissioning process results for the project. Cx reports include an executive summary, the commissioning plan, issue log, correspondence, and all appropriate check sheets and test forms.

Commissioning Representative (CxR): An individual appointed by a sub-contractor to manage the commissioning process on behalf of the sub-contractor.

Commissioning Specifications: The contract documents that detail the objective, scope and implementation of the commissioning process as developed in the Commissioning Plan.

Commissioning Team: Individual team members whose coordinated actions are responsible for implementing the Commissioning Process.

Construction Phase Commissioning: All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Contract Documents (CD): Contract documents include design and construction contracts, price agreements and procedure agreements. Contract Documents also include all final and complete drawings, specifications and all applicable contract modifications or supplements.

Construction Phase Commissioning (CPC): All commissioning efforts executed during the construction process after the design phase and prior to the Acceptance Phase Commissioning.

Coordination Drawings: Drawings showing the work of all trades that are used to illustrate that equipment can be installed in the space allocated without compromising equipment function or access for maintenance and replacement. These drawings graphically illustrate and dimension manufacturers' recommended maintenance clearances. On mechanical projects, coordination drawings include structural steel, ductwork, major piping and electrical conduit and show the elevations and locations of the above components.

Data Logging: The monitoring and recording of temperature, flow, current, status, pressure, etc. of equipment using stand-alone data recorders.

Deferred System Test: Tests that cannot be completed at the end of the acceptance phase due to ambient conditions, schedule issues or other conditions preventing testing during the normal acceptance testing period.

Deficiency: See "Commissioning Issue".

Design Criteria: A listing of the VA Design Criteria outlining the project design requirements, including its source. These are used during the design process to show the design elements meet the OPR.

Design Intent: The overall term that includes the OPR and the BOD. It is a detailed explanation of the ideas, concepts, and criteria that are defined by the owner to be important. The design intent documents are utilized to provide a written record of these ideas, concepts and criteria.

Design Narrative: A written description of the proposed design solutions that satisfy the requirements of the OPR.

Design Phase Commissioning (DPC): All commissioning tasks executed during the design phase of the project.

Environmental Systems: Systems that use a combination of mechanical equipment, airflow, water flow and electrical energy to provide heating, ventilating, air conditioning, humidification, and dehumidification for the purpose of human comfort or process control of temperature and humidity.

Executive Summary: A section of the Commissioning report that reviews the general outcome of the project. It also includes any unresolved issues, recommendations for the resolution of unresolved issues and all deferred testing requirements.

Functionality: This defines a design component or construction process which will allow a system or component to operate or be constructed in a manner that will produce the required outcome of the OPR.

Functional Test Procedure (FTP): A written protocol that defines methods, steps, personnel, and acceptance criteria for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Industry Accepted Best Practice: A design component or construction process that has achieved industry consensus for quality performance and functionality. Refer to the current edition of the NEBB Design Phase Commissioning Handbook for examples.

Installation Verification: Observations or inspections that confirm the system or component has been installed in accordance with the contract documents and to industry accepted best practices.

Integrated System Testing: Integrated Systems Testing procedures entail testing of multiple integrated systems performance to verify proper

functional interface between systems. Typical Integrated Systems Testing includes verifying that building systems respond properly to loss of utility, transfer to emergency power sources, re-transfer from emergency power source to normal utility source; interface between HVAC controls and Fire Alarm systems for equipment shutdown, interface between Fire Alarm system and elevator control systems for elevator recall and shutdown; interface between Fire Alarm System and Security Access Control Systems to control access to spaces during fire alarm conditions; and other similar tests as determined for each specific project.

Issues Log: A formal and ongoing record of problems or concerns - and their resolution - that have been raised by members of the Commissioning Team during the course of the Commissioning Process.

Lessons Learned Workshop: A workshop conducted to discuss and document project successes and identify opportunities for improvements for future projects.

Maintainability: A design component or construction process that will allow a system or component to be effectively maintained. This includes adequate room for access to adjust and repair the equipment. Maintainability also includes components that have readily obtainable repair parts or service.

Manual Test: Testing using hand-held instruments, immediate control system readouts or direct observation to verify performance (contrasted to analyzing monitored data taken over time to make the 'observation').

Owner's Project Requirements (OPR): A written document that details the project requirements and the expectations of how the building and its systems will be used and operated. These include project goals, measurable performance criteria, cost considerations, benchmarks, success criteria, and supporting information.

Peer Review: A formal in-depth review separate from the commissioning review processes. The level of effort and intensity is much greater than a typical commissioning facilitation or extended commissioning review. The VA usually hires an independent third-party (called the IDIQ A/E) to conduct peer reviews.

Precision: The ability of an instrument to produce repeatable readings of the same quantity under the same conditions. The precision of an

instrument refers to its ability to produce a tightly grouped set of values around the mean value of the measured quantity.

Pre-Design Phase Commissioning: Commissioning tasks performed prior to the commencement of design activities that includes project programming and the development of the commissioning process for the project

Pre-Functional Checklist (PFC): A form used by the contractor to verify that appropriate components are onsite, correctly installed, set up, calibrated, functional and ready for functional testing.

Pre-Functional Test (PFT): An inspection or test that is done before functional testing. PFT's include installation verification and system and component start up tests.

Procedure or Protocol: A defined approach that outlines the execution of a sequence of work or operations. Procedures are used to produce repeatable and defined results.

Range: The upper and lower limits of an instrument's ability to measure the value of a quantity for which the instrument is calibrated.

Resolution: This word has two meanings in the Cx Process. The first refers to the smallest change in a measured variable that an instrument can detect. The second refers to the implementation of actions that correct a tested or observed deficiency.

Site Observation Visit: On-site inspections and observations made by the Commissioning Agent for the purpose of verifying component, equipment, and system installation, to observe contractor testing, equipment start-up procedures, or other purposes.

Site Observation Reports (SO): Reports of site inspections and observations made by the Commissioning Agent. Observation reports are intended to provide early indication of an installation issue which will need correction or analysis.

Special System Inspections: Inspections required by a local code authority prior to occupancy and are not normally a part of the commissioning process.

Static Tests: Tests or inspections that validate a specified static condition such as pressure testing. Static tests may be specification or code initiated.

Start Up Tests: Tests that validate the component or system is ready for automatic operation in accordance with the manufactures requirements.

Systems Manual: A system-focused composite document that includes all information required for the owners operators to operate the systems.

Test Procedure: A written protocol that defines methods, personnel, and expectations for tests conducted on components, equipment, assemblies, systems, and interfaces among systems.

Testing: The use of specialized and calibrated instruments to measure parameters such as: temperature, pressure, vapor flow, air flow, fluid flow, rotational speed, electrical characteristics, velocity, and other data in order to determine performance, operation, or function.

Thermal Scans: Thermographic pictures taken with an Infrared Thermographic Camera. Thermographic pictures show the relative temperatures of objects and surfaces and are used to identify leaks, thermal bridging, thermal intrusion, electrical overload conditions, moisture containment, and insulation failure.

Training Plan: A written document that details, in outline form the expectations of the operator training. Training agendas should include instruction on how to obtain service, operate, startup, shutdown and maintain all systems and components of the project.

Trending: Monitoring over a period of time with the building automation system.

Unresolved Commissioning Issue: Any Commissioning Issue that, at the time that the Final Report or the Amended Final Report is issued that has not been either resolved by the construction team or accepted by the VA. **Validation:** The process by which work is verified as complete and operating correctly:

1. First party validation occurs when a firm or individual verifying the task is the same firm or individual performing the task.
2. Second party validation occurs when the firm or individual verifying the task is under the control of the firm performing the task or has other possibilities of financial conflicts of interest in the resolution (Architects, Designers, General Contractors and Third Tier Subcontractors or Vendors).
3. Third party validation occurs when the firm verifying the task is not associated with or under control of the firm performing or designing the task.

Verification: The process by which specific documents, components, equipment, assemblies, systems, and interfaces among systems are

confirmed to comply with the criteria described in the Owner's Project Requirements.

Warranty Phase Commissioning: Commissioning efforts executed after a project has been completed and accepted by the Owner. Warranty Phase Commissioning includes follow-up on verification of system performance, measurement and verification tasks and assistance in identifying warranty issues and enforcing warranty provisions of the construction contract.

Warranty Visit: A commissioning meeting and site review where all outstanding warranty issues and deferred testing is reviewed and discussed.

1.7 SYSTEMS TO BE COMMISSIONED

A. Commissioning of a system or systems specified for this project is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel, is required in cooperation with the VA and the Commissioning Agent.

B. The following systems will be commissioned as part of this project:

Systems To Be Commissioned	
System	Description
HVAC	
Noise and Vibration Control	Noise and vibration levels for critical equipment such as Air Handlers, Chillers, Cooling Towers, Boilers, Generators, etc. will be commissioned as part of the system commissioning
Facility Fuel Systems	Boiler fuel system, generator fuel system
Electrical	
Medium-Voltage Electrical Distribution Systems	Medium-Voltage Switchgear, Medium-Voltage Switches, Underground ductbank and distribution, Pad-Mount Transformers, Medium-Voltage Load Interrupter Switches,
Grounding & Bonding Systems	Witness 3rd party testing, review reports

Systems To Be Commissioned	
System	Description
Electrical System Protective Device Study	Review reports, verify field settings consistent with Study
Secondary Unit Substations	Medium-voltage components, transformers, low- voltage distribution, verify breaker testing results (injection current, etc)
Low-Voltage Distribution System	Life-safety power distribution system, critical power distribution system, equipment power distribution system, switchboards, distribution panels,
Integrated Systems Tests	
Loss of Power Response	Loss of power to building, loss of power to campus, restoration of power to building, restoration of power to campus.
Table Notes	

1.8 COMMISSIONING TEAM

- A. The commissioning team shall consist of, but not be limited to, representatives of Contractor, including Project Superintendent and subcontractors, installers, schedulers, suppliers, and specialists deemed appropriate by the Department of Veterans Affairs (VA) and Commissioning Agent.
- B. Members Appointed by Contractor:
 - 1. Contractor' Commissioning Manager: The designated person, company, or entity that plans, schedules and coordinates the commissioning activities for the construction team.
 - 2. Contractor's Commissioning Representative(s): Individual(s), each having authority to act on behalf of the entity he or she represents, explicitly organized to implement the commissioning process through coordinated actions.
- C. Members Appointed by VA:

1. Commissioning Agent: The designated person, company, or entity that plans, schedules, and coordinates the commissioning team to implement the commissioning process. The VA will engage the CxA under a separate contract.
2. User: Representatives of the facility user and operation and maintenance personnel.
3. A/E: Representative of the Architect and engineering design professionals.

1.9 VA'S COMMISSIONING RESPONSIBILITIES

- A. Appoint an individual, company or firm to act as the Commissioning Agent.
- B. Assign operation and maintenance personnel and schedule them to participate in commissioning team activities including, but not limited to, the following:
 1. Coordination meetings.
 2. Training in operation and maintenance of systems, subsystems, and equipment.
 3. Testing meetings.
 4. Witness and assist in Systems Functional Performance Testing.
 5. Demonstration of operation of systems, subsystems, and equipment.
- C. Provide the Construction Documents, prepared by Architect and approved by VA, to the Commissioning Agent and for use in managing the commissioning process, developing the commissioning plan, systems manuals, and reviewing the operation and maintenance training plan.

1.10 CONTRACTOR'S COMMISSIONING RESPONSIBILITIES

- A. The Contractor shall assign a Commissioning Manager to manage commissioning activities of the Contractor, and subcontractors.
- B. The Contractor shall ensure that the commissioning responsibilities outlined in these specifications are included in all subcontracts and that subcontractors comply with the requirements of these specifications.
- C. The Contractor shall ensure that each installing subcontractor shall assign representatives with expertise and authority to act on behalf of the subcontractor and schedule them to participate in and perform commissioning team activities including, but not limited to, the following:
 1. Participate in commissioning coordination meetings.

2. Conduct operation and maintenance training sessions in accordance with approved training plans.
3. Verify that Work is complete and systems are operational according to the Contract Documents, including calibration of instrumentation and controls.
4. Evaluate commissioning issues and commissioning observations identified in the Commissioning Issues Log, field reports, test reports or other commissioning documents. In collaboration with entity responsible for system and equipment installation, recommend corrective action.
5. Review and comment on commissioning documentation.
6. Participate in meetings to coordinate Systems Functional Performance Testing.
7. Provide schedule for operation and maintenance data submittals, equipment startup, and testing to Commissioning Agent for incorporation into the commissioning plan.
8. Provide information to the Commissioning Agent for developing commissioning plan.
9. Participate in training sessions for VA's operation and maintenance personnel.
10. Provide technicians who are familiar with the construction and operation of installed systems and who shall develop specific test procedures to conduct Systems Functional Performance Testing of installed systems.

1.11 COMMISSIONING AGENT'S RESPONSIBILITIES

- A. Organize and lead the commissioning team.
- B. Prepare the commissioning plan. See Paragraph 1.11-A of this specification Section for further information.
- C. Review and comment on selected submittals from the Contractor for general conformance with the Construction Documents. Review and comment on the ability to test and operate the system and/or equipment, including providing gages, controls and other components required to operate, maintain, and test the system. Review and comment on performance expectations of systems and equipment and interfaces between systems relating to the Construction Documents.
- D. At the beginning of the construction phase, conduct an initial construction phase coordination meeting for the purpose of reviewing

the commissioning activities and establishing tentative schedules for operation and maintenance submittals; operation and maintenance training sessions; Pre-Functional Checklists, Systems Functional Performance Testing; and project completion.

- E. Convene commissioning team meetings for the purpose of coordination, communication, and conflict resolution; discuss status of the commissioning processes. Responsibilities include arranging for facilities, preparing agenda and attendance lists, and notifying participants. The Commissioning Agent shall prepare and distribute minutes to commissioning team members and attendees within five workdays of the commissioning meeting.
- F. Observe construction and report progress, observations and issues. Observe systems and equipment installation for adequate accessibility for maintenance and component replacement or repair, and for general conformance with the Construction Documents.
- G. Prepare Project specific Pre-Functional Checklists and Systems Functional Performance Test procedures.
- H. Coordinate Systems Functional Performance Testing schedule with the Contractor.
- I. Witness selected systems startups.
- J. Verify selected Pre-Functional Checklists completed and submitted by the Contractor.
- K. Witness and document Systems Functional Performance Testing.
- L. Compile test data, inspection reports, and certificates and include them in the systems manual and commissioning report.
- M. Review and comment on operation and maintenance (O&M) documentation and systems manual outline for compliance with the Contract Documents. Operation and maintenance documentation requirements are specified in Paragraph 1.25, Section 01 00 00 GENERAL REQUIREMENTS.
- N. Review operation and maintenance training program developed by the Contractor. Verify training plans provide qualified instructors to conduct operation and maintenance training.
- O. Prepare commissioning Field Observation Reports.
- P. Prepare the Final Commissioning Report.
- Q. Return to the site at 10 months into the 12 month warranty period and review with facility staff the current building operation and the condition of outstanding issues related to the original and seasonal

Systems Functional Performance Testing. Also interview facility staff and identify problems or concerns they have operating the building as originally intended. Make suggestions for improvements and for recording these changes in the O&M manuals. Identify areas that may come under warranty or under the original construction contract. Assist facility staff in developing reports, documents and requests for services to remedy outstanding problems.

- R. Assemble the final commissioning documentation, including the Final Commissioning Report and Addendum to the Final Commissioning Report.

1.12 COMMISSIONING DOCUMENTATION

- A. Commissioning Plan: A document, prepared by Commissioning Agent, that outlines the schedule, allocation of resources, and documentation requirements of the commissioning process, and shall include, but is not limited, to the following:
 - 1. Plan for delivery and review of submittals, systems manuals, and other documents and reports. Identification of the relationship of these documents to other functions and a detailed description of submittals that are required to support the commissioning processes. Submittal dates shall include the latest date approved submittals must be received without adversely affecting commissioning plan.
 - 2. Description of the organization, layout, and content of commissioning documentation (including systems manual) and a detailed description of documents to be provided along with identification of responsible parties.
 - 3. Identification of systems and equipment to be commissioned.
 - 4. Schedule of Commissioning Coordination meetings.
 - 5. Identification of items that must be completed before the next operation can proceed.
 - 6. Description of responsibilities of commissioning team members.
 - 7. Description of observations to be made.
 - 8. Description of requirements for operation and maintenance training.
 - 9. Schedule for commissioning activities with dates coordinated with overall construction schedule.
 - 10. Process and schedule for documenting changes on a continuous basis to appear in Project Record Documents.
 - 11. Process and schedule for completing prestart and startup checklists for systems, subsystems, and equipment to be verified and tested.

12. Preliminary Systems Functional Performance Test procedures.

- B. Systems Functional Performance Test Procedures: The Commissioning Agent will develop Systems Functional Performance Test Procedures for each system to be commissioned, including subsystems, or equipment and interfaces or interlocks with other systems. Systems Functional Performance Test Procedures will include a separate entry, with space for comments, for each item to be tested. Preliminary Systems Functional Performance Test Procedures will be provided to the VA, Architect/Engineer, and Contractor for review and comment. The Systems Performance Test Procedure will include test procedures for each mode of operation and provide space to indicate whether the mode under test responded as required. Each System Functional Performance Test procedure, regardless of system, subsystem, or equipment being tested, shall include, but not be limited to, the following:
1. Name and identification code of tested system.
 2. Test number.
 3. Time and date of test.
 4. Indication of whether the record is for a first test or retest following correction of a problem or issue.
 5. Dated signatures of the person performing test and of the witness, if applicable.
 6. Individuals present for test.
 7. Observations and Issues.
 8. Issue number, if any, generated as the result of test.
- C. Pre-Functional Checklists: The Commissioning Agent will prepare Pre-Functional Checklists. Pre-Functional Checklists shall be completed and signed by the Contractor, verifying that systems, subsystems, equipment, and associated controls are ready for testing. The Commissioning Agent will spot check Pre-Functional Checklists to verify accuracy and readiness for testing. Inaccurate or incomplete Pre-Functional Checklists shall be returned to the Contractor for correction and resubmission.
- D. Test and Inspection Reports: The Commissioning Agent will record test data, observations, and measurements on Systems Functional Performance Test Procedure. The report will also include recommendation for system acceptance or non-acceptance. Photographs, forms, and other means appropriate for the application shall be included with data.

Commissioning Agent Will compile test and inspection reports and test and inspection certificates and include them in systems manual and commissioning report.

- E. Corrective Action Documents: The Commissioning Agent will document corrective action taken for systems and equipment that fail tests. The documentation will include any required modifications to systems and equipment and/or revisions to test procedures, if any. The Commissioning Agent will witness and document any retesting of systems and/or equipment requiring corrective action and document retest results.
- F. Commissioning Issues Log: The Commissioning Agent will prepare and maintain Commissioning Issues Log that describes Commissioning Issues and Commissioning Observations that are identified during the Commissioning process. These observations and issues include, but are not limited to, those that are at variance with the Contract Documents. The Commissioning Issues Log will identify and track issues as they are encountered, the party responsible for resolution, progress toward resolution, and document how the issue was resolved. The Master Commissioning Issues Log will also track the status of unresolved issues.
1. Creating an Commissioning Issues Log Entry:
 - a. Identify the issue with unique numeric or alphanumeric identifier by which the issue may be tracked.
 - b. Assign a descriptive title for the issue.
 - c. Identify date and time of the issue.
 - d. Identify test number of test being performed at the time of the observation, if applicable, for cross reference.
 - e. Identify system, subsystem, and equipment to which the issue applies.
 - f. Identify location of system, subsystem, and equipment.
 - g. Include information that may be helpful in diagnosing or evaluating the issue.
 - h. Note recommended corrective action.
 - i. Identify commissioning team member responsible for corrective action.
 - j. Identify expected date of correction.
 - k. Identify person that identified the issue.

2. Documenting Issue Resolution:
 - a. Log date correction is completed or the issue is resolved.
 - b. Describe corrective action or resolution taken. Include description of diagnostic steps taken to determine root cause of the issue, if any.
 - c. Identify changes to the Contract Documents that may require action.
 - d. State that correction was completed and system, subsystem, and equipment are ready for retest, if applicable.
 - e. Identify person(s) who corrected or resolved the issue.
 - f. Identify person(s) verifying the issue resolution.
- G. Final Commissioning Report: The Commissioning Agent will document results of the commissioning process, including unresolved issues, and performance of systems, subsystems, and equipment. The Commissioning Report will indicate whether systems, subsystems, and equipment have been properly installed and are performing according to the Contract Documents. This report will be used by the Department of Veterans Affairs when determining that systems will be accepted. This report will be used to evaluate systems, subsystems, and equipment and will serve as a future reference document during VA occupancy and operation. It shall describe components and performance that exceed requirements of the Contract Documents and those that do not meet requirements of the Contract Documents. The commissioning report will include, but is not limited to, the following:
 1. Lists and explanations of substitutions; compromises; variances with the Contract Documents; record of conditions; and, if appropriate, recommendations for resolution. Design Narrative documentation maintained by the Commissioning Agent.
 2. Commissioning plan.
 3. Pre-Functional Checklists completed by the Contractor, with annotation of the Commissioning Agent review and spot check.
 4. Systems Functional Performance Test Procedures, with annotation of test results and test completion.
 5. Commissioning Issues Log.
 6. Listing of deferred and off season test(s) not performed, including the schedule for their completion.

H. Addendum to Final Commissioning Report: The Commissioning Agent will prepare an Addendum to the Final Commissioning Report near the end of the Warranty Period. The Addendum will indicate whether systems, subsystems, and equipment are complete and continue to perform according to the Contract Documents. The Addendum to the Final Commissioning Report shall include, but is not limited to, the following:

1. Documentation of deferred and off season test(s) results.
2. Completed Systems Functional Performance Test Procedures for off season test(s).
3. Documentation that unresolved system performance issues have been resolved.
4. Updated Commissioning Issues Log, including status of unresolved issues.
5. Identification of potential Warranty Claims to be corrected by the Contractor.

I. Systems Manual: The Commissioning Agent will gather required information and compile the Systems Manual. The Systems Manual will include, but is not limited to, the following:

1. Design Narrative, including system narratives, schematics, single-line diagrams, flow diagrams, equipment schedules, and changes made throughout the Project.
2. Reference to Final Commissioning Plan.
3. Reference to Final Commissioning Report.
4. Approved Operation and Maintenance Data as submitted by the Contractor.

1.13 SUBMITTALS

A. Preliminary Commissioning Plan Submittal: The Commissioning Agent has prepared a Preliminary Commissioning Plan based on the final Construction Documents. The Preliminary Commissioning Plan is included as an Appendix to this specification section. The Preliminary Commissioning Plan is provided for information only. It contains preliminary information about the following commissioning activities:

1. The Commissioning Team: A list of commissioning team members by organization.
2. Systems to be commissioned. A detailed list of systems to be commissioned for the project. This list also provides preliminary

- information on systems/equipment submittals to be reviewed by the Commissioning Agent; preliminary information on Pre-Functional Checklists that are to be completed; preliminary information on Systems Performance Testing, including information on testing sample size (where authorized by the VA).
3. Commissioning Team Roles and Responsibilities: Preliminary roles and responsibilities for each Commissioning Team member.
 4. Commissioning Documents: A preliminary list of commissioning-related documents, include identification of the parties responsible for preparation, review, approval, and action on each document.
 5. Commissioning Activities Schedule: Identification of Commissioning Activities, including Systems Functional Testing, the expected duration and predecessors for the activity.
 6. Pre-Functional Checklists: Preliminary Pre-Functional Checklists for equipment, components, subsystems, and systems to be commissioned. These Preliminary Pre-Functional Checklists provide guidance on the level of detailed information the Contractor shall include on the final submission.
 7. Systems Functional Performance Test Procedures: Preliminary step-by-step System Functional Performance Test Procedures to be used during Systems Functional Performance Testing. These Preliminary Systems Functional Performance procedures provide information on the level of testing rigor, and the level of Contractor support required during performance of system's testing.
- B. Final Commissioning Plan Submittal: Based on the Final Construction Documents and the Contractor's project team, the Commissioning Agent will prepare the Final Commissioning Plan as described in this section. The Commissioning Agent will submit three hard copies and three sets of electronic files of Final Commissioning Plan. The Contractor shall review the Commissioning Plan and provide any comments to the VA. The Commissioning Agent will incorporate review comments into the Final Commissioning Plan as directed by the VA.
- C. Systems Functional Performance Test Procedure: The Commissioning Agent will submit preliminary Systems Functional Performance Test Procedures to the Contractor, and the VA for review and comment. The Contractor shall return review comments to the VA and the Commissioning Agent. The VA will also return review comments to the Commissioning Agent. The

Commissioning Agent will incorporate review comments into the Final Systems Functional Test Procedures to be used in Systems Functional Performance Testing.

- D. Pre-Functional Checklists: The Commissioning Agent will submit Pre-Functional Checklists to be completed by the Contractor.
- E. Test and Inspection Reports: The Commissioning Agent will submit test and inspection reports to the VA with copies to the Contractor and the Architect/Engineer.
- F. Corrective Action Documents: The Commissioning Agent will submit corrective action documents to the VA Resident Engineer with copies to the Contractor and Architect.
- G. Preliminary Commissioning Report Submittal: The Commissioning Agent will submit three electronic copies of the preliminary commissioning report. One electronic copy, with review comments, will be returned to the Commissioning Agent for preparation of the final submittal.
- H. Final Commissioning Report Submittal: The Commissioning Agent will submit four sets of electronically formatted information of the final commissioning report to the VA. The final submittal will incorporate comments as directed by the VA.
- I. Data for Commissioning:
 - 1. The Commissioning Agent will request in writing from the Contractor specific information needed about each piece of commissioned equipment or system to fulfill requirements of the Commissioning Plan.
 - 2. The Commissioning Agent may request further documentation as is necessary for the commissioning process or to support other VA data collection requirements, including Construction Operations Building Information Exchange (COBIE), Building Information Modeling (BIM), etc.

1.14 COMMISSIONING PROCESS

- A. The Commissioning Agent will be responsible for the overall management of the commissioning process as well as coordinating scheduling of commissioning tasks with the VA and the Contractor. As directed by the VA, the Contractor shall incorporate Commissioning tasks, including, but not limited to, Systems Functional Performance Testing (including predecessors) with the Master Construction Schedule.

- B. Within 30 days of contract award, the Contractor shall designate a specific individual as the Commissioning Manager (CxM) to manage and lead the commissioning effort on behalf of the Contractor. The Commissioning Manager shall be the single point of contact and communications for all commissioning related services by the Contractor.
- C. Within 30 days of contract award, the Contractor shall ensure that each subcontractor designates specific individuals as Commissioning Representatives (CXR) to be responsible for commissioning related tasks. The Contractor shall ensure the designated Commissioning Representatives participate in the commissioning process as team members providing commissioning testing services, equipment operation, adjustments, and corrections if necessary. The Contractor shall ensure that all Commissioning Representatives shall have sufficient authority to direct their respective staff to provide the services required, and to speak on behalf of their organizations in all commissioning related contractual matters.

1.15 QUALITY ASSURANCE

- A. Instructor Qualifications: Factory authorized service representatives shall be experienced in training, operation, and maintenance procedures for installed systems, subsystems, and equipment.
- B. Test Equipment Calibration: The Contractor shall comply with test equipment manufacturer's calibration procedures and intervals. Recalibrate test instruments immediately whenever instruments have been repaired following damage or dropping. Affix calibration tags to test instruments. Instruments shall have been calibrated within six months prior to use.

1.16 COORDINATION

- A. Management: The Commissioning Agent will coordinate the commissioning activities with the VA and Contractor. The Commissioning Agent will submit commissioning documents and information to the VA. All commissioning team members shall work together to fulfill their contracted responsibilities and meet the objectives of the contract documents.
- B. Scheduling: The Contractor shall work with the Commissioning Agent and the VA to incorporate the commissioning activities into the construction schedule. The Commissioning Agent will provide sufficient

information (including, but not limited to, tasks, durations and predecessors) on commissioning activities to allow the Contractor and the VA to schedule commissioning activities. All parties shall address scheduling issues and make necessary notifications in a timely manner in order to expedite the project and the commissioning process. The Contractor shall update the Master Construction as directed by the VA.

- C. Initial Schedule of Commissioning Events: The Commissioning Agent will provide the initial schedule of primary commissioning events in the Commissioning Plan and at the commissioning coordination meetings. The Commissioning Plan will provide a format for this schedule. As construction progresses, more detailed schedules will be developed by the Contractor with information from the Commissioning Agent.
- D. Commissioning Coordinating Meetings: The Commissioning Agent will conduct periodic Commissioning Coordination Meetings of the commissioning team to review status of commissioning activities, to discuss scheduling conflicts, and to discuss upcoming commissioning process activities.
- E. Pretesting Meetings: The Commissioning Agent will conduct pretest meetings of the commissioning team to review startup reports, Pre-Functional Checklist results, Systems Functional Performance Testing procedures, testing personnel and instrumentation requirements.
- F. Systems Functional Performance Testing Coordination: The Contractor shall coordinate testing activities to accommodate required quality assurance and control services with a minimum of delay and to avoid necessity of removing and replacing construction to accommodate testing and inspecting. The Contractor shall coordinate the schedule times for tests, inspections, obtaining samples, and similar activities.

PART 2 - PRODUCTS

2.1 TEST EQUIPMENT

- A. The Contractor shall provide all standard and specialized testing equipment required to perform Systems Functional Performance Testing. Test equipment required for Systems Functional Performance Testing will be identified in the detailed System Functional Performance Test Procedure prepared by the Commissioning Agent.
- B. Data logging equipment and software required to test equipment shall be provided by the Contractor.

C. All testing equipment shall be of sufficient quality and accuracy to test and/or measure system performance with the tolerances specified in the Specifications. If not otherwise noted, the following minimum requirements apply: Temperature sensors and digital thermometers shall have a certified calibration within the past year to an accuracy of 0.5 °C (1.0 °F) and a resolution of + or - 0.1 °C (0.2 °F). Pressure sensors shall have an accuracy of + or - 2.0% of the value range being measured (not full range of meter) and have been calibrated within the last year. All equipment shall be calibrated according to the manufacturer's recommended intervals and following any repairs to the equipment. Calibration tags shall be affixed or certificates readily available.

PART 3 - EXECUTION

3.1 STARTUP, INITIAL CHECKOUT, AND PRE-FUNCTIONAL CHECKLISTS

A. The following procedures shall apply to all equipment and systems to be commissioned, according to Part 1, Systems to Be Commissioned.

1. Pre-Functional Checklists are important to ensure that the equipment and systems are hooked up and operational. These ensure that Systems Functional Performance Testing may proceed without unnecessary delays. Each system to be commissioned shall have a full Pre-Functional Checklist completed by the Contractor prior to Systems Functional Performance Testing. No sampling strategies are used.

a. The Pre-Functional Checklist will identify the trades responsible for completing the checklist. The Contractor shall ensure the appropriate trades complete the checklists.

b. The Commissioning Agent will review completed Pre-Functional Checklists and field-verify the accuracy of the completed checklist using sampling techniques.

2. Startup and Initial Checkout Plan: The Contractor shall develop detailed startup plans for all equipment. The primary role of the Contractor in this process is to ensure that there is written documentation that each of the manufacturer recommended procedures have been completed. Parties responsible for startup shall be identified in the Startup Plan and in the checklist forms.

a. The Contractor shall develop the full startup plan by combining (or adding to) the checklists with the manufacturer's detailed startup and checkout procedures from the O&M manual data and the field checkout sheets normally used by the Contractor. The plan shall include checklists and procedures with specific boxes or lines for recording and documenting the checking and inspections of each procedure and a summary statement with a signature block at the end of the plan.

b. The full startup plan shall at a minimum consist of the following items:

1) The Pre-Functional Checklists.

2) The manufacturer's standard written startup procedures copied from the installation manuals with check boxes by each procedure and a signature block added by hand at the end.

3) The manufacturer's normally used field checkout sheets.

- a) The Commissioning Agent will submit the full startup plan to the VA and Contractor for review. Final approval will be by the VA.
- b) The Contractor shall review and evaluate the procedures and the format for documenting them, noting any procedures that need to be revised or added.

4. Execution of Equipment Startup

- a. Four weeks prior to equipment startup, the Contractor shall schedule startup and checkout with the VA and Commissioning Agent. The performance of the startup and checkout shall be directed and executed by the Contractor.
- b. The Commissioning Agent will observe the startup procedures for selected pieces of primary equipment.
- c. The Contractor shall execute startup and provide the VA and Commissioning Agent with a signed and dated copy of the completed startup checklists, and contractor tests.
- d. Only individuals that have direct knowledge and witnessed that a line item task on the Startup Checklist was actually performed shall initial or check that item off. It is not acceptable for witnessing supervisors to fill out these forms.

3.2 DEFICIENCIES, NONCONFORMANCE, AND APPROVAL IN CHECKLISTS AND STARTUP

- A. The Contractor shall clearly list any outstanding items of the initial startup and Pre-Functional Checklist procedures that were not completed successfully, at the bottom of the procedures form or on an attached sheet. The procedures form and any outstanding deficiencies shall be provided to the VA and the Commissioning Agent within two days of completion.
- B. The Commissioning Agent will review the report and submit comments to the VA. The Commissioning Agent will work with the Contractor to correct and verify deficiencies or uncompleted items. The Commissioning Agent will involve the VA and others as necessary. The Contractor shall correct all areas that are noncompliant or incomplete in the checklists in a timely manner, and shall notify the VA and Commissioning Agent as soon as outstanding items have been corrected. The Contractor shall submit an updated startup report and a Statement of Correction on the original noncompliance report. When satisfactorily completed, the

Commissioning Agent will recommend approval of the checklists and startup of each system to the VA.

- C. The Contractor shall be responsible for resolution of deficiencies as directed the VA.

3.3 PHASED COMMISSIONING

- A. The project may require startup and initial checkout to be executed in phases. This phasing shall be planned and scheduled in a coordination meeting of the VA, Commissioning Agent, and the Contractor. Results will be added to the master construction schedule and the commissioning schedule.

3.4 TRENDING AND ALARMS

- A. Trending is a method of testing as a standalone method or to augment manual testing. The Contractor shall trend any and all points of the system or systems at intervals specified below.
- B. Alarms are a means to notify the system operator that abnormal conditions are present in the system. Alarms shall be structured into three tiers - Critical, Priority, and Maintenance.
 1. Critical alarms are intended to be alarms that require the immediate attention of and action by the Operator. These alarms shall be displayed on the Operator Workstation in a popup style window that is graphically linked to the associated unit's graphical display. The popup style window shall be displayed on top of any active window within the screen, including non DDC system software.
 2. Priority level alarms are to be printed to a printer which is connected to the Operator's Work Station located within the engineer's office. Additionally Priority level alarms shall be able to be monitored and viewed through an active alarm application. Priority level alarms are alarms which shall require reaction from the operator or maintenance personnel within a normal work shift, and not immediate action.
 3. Maintenance alarms are intended to be minor issues which would require examination by maintenance personnel within the following shift. These alarms shall be generated in a scheduled report automatically by the DDC system at the start of each shift. The generated maintenance report will be printed to a printer located within the engineer's office.

- C. The Contractor shall provide a wireless internet network in the building for use during controls programming, checkout, and commissioning. This network will allow project team members to more effectively program, view, manipulate and test control devices while being in the same room as the controlled device.
- D. The Contractor shall provide graphical trending through the DDC control system of systems being commissioned. Trending requirements are indicated below and included with the Systems Functional Performance Test Procedures. Trending shall occur before, during and after Systems Functional Performance Testing. The Contractor shall be responsible for producing graphical representations of the trended DDC points that show each system operating properly during steady state conditions as well as during the System Functional Testing. These graphical reports shall be submitted to the Resident Engineer and Commissioning Agent for review and analysis before, during dynamic operation, and after Systems Functional Performance Testing. The Contractor shall provide, but not limited to, the following trend requirements and trend submissions:
1. Pre-testing, Testing, and Post-testing - Trend reports of trend logs and graphical trend plots are required as defined by the Commissioning Agent. The trend log points, sampling rate, graphical plot configuration, and duration will be dictated by the Commissioning Agent. At any time during the Commissioning Process the Commissioning Agent may recommend changes to aspects of trending as deemed necessary for proper system analysis. The Contractor shall implement any changes as directed by the Resident Engineer. Any pre-test trend analysis comments generated by the Commissioning Team should be addressed and resolved by the Contractor, as directed by the Resident Engineer, prior to the execution of Systems Functional Performance Testing.
 2. Dynamic plotting - The Contractor shall also provide dynamic plotting during Systems Functional Performance testing at frequent intervals for points determined by the Systems Functional Performance Test Procedure. The graphical plots will be formatted and plotted at durations listed in the Systems Functional Performance Test Procedure.
 3. Graphical plotting - The graphical plots shall be provided with a dual y-axis allowing 15 or more trend points (series) plotted

simultaneously on the graph with each series in distinct color. The plots will further require title, axis naming, legend etc. all described by the Systems Functional Performance Test Procedure. If this cannot be sufficiently accomplished directly in the Direct Digital Control System then it is the responsibility of the Contractor to plot these trend logs in Microsoft Excel.

3.5 SYSTEMS FUNCTIONAL PERFORMANCE TESTING

- A. This paragraph applies to Systems Functional Performance Testing of systems for all referenced specification Divisions.
- B. Objectives and Scope: The objective of Systems Functional Performance Testing is to demonstrate that each system is operating according to the Contract Documents. Systems Functional Performance Testing facilitates bringing the systems from a state of substantial completion to full dynamic operation. Additionally, during the testing process, areas of noncompliant performance are identified and corrected, thereby improving the operation and functioning of the systems. In general, each system shall be operated through all modes of operation (seasonal, occupied, unoccupied, warm-up, cool-down, part- and full-load, fire alarm and emergency power) where there is a specified system response. The Contractor shall verify each sequence in the sequences of operation. Proper responses to such modes and conditions as power failure, freeze condition, low oil pressure, no flow, equipment failure, etc. shall also be tested.
- C. Development of Systems Functional Performance Test Procedures: Before Systems Functional Performance Test procedures are written, the Contractor shall submit all requested documentation and a current list of change orders affecting equipment or systems, including an updated points list, program code, control sequences and parameters. Using the testing parameters and requirements found in the Contract Documents and approved submittals and shop drawings, the Commissioning Agent will develop specific Systems Functional Test Procedures to verify and document proper operation of each piece of equipment and system to be commissioned. The Contractor shall assist the Commissioning Agent in developing the Systems Functional Performance Test procedures as requested by the Commissioning Agent i.e. by answering questions about equipment, operation, sequences, etc. Prior to execution, the

Commissioning Agent will provide a copy of the Systems Functional Performance Test procedures to the VA, the Architect/Engineer, and the Contractor, who shall review the tests for feasibility, safety, equipment and warranty protection.

- D. Purpose of Test Procedures: The purpose of each specific Systems Functional Performance Test is to verify and document compliance with the stated criteria of acceptance given on the test form. Representative test formats and examples are found in the Commissioning Plan for this project. (The Commissioning Plan is issued as a separate document and is available for review.) The test procedure forms developed by the Commissioning Agent will include, but not be limited to, the following information:
1. System and equipment or component name(s)
 2. Equipment location and ID number
 3. Unique test ID number, and reference to unique Pre-Functional Checklists and startup documentation, and ID numbers for the piece of equipment
 4. Date
 5. Project name
 6. Participating parties
 7. A copy of the specification section describing the test requirements
 8. A copy of the specific sequence of operations or other specified parameters being verified
 9. Formulas used in any calculations
 10. Required pretest field measurements
 11. Instructions for setting up the test.
 12. Special cautions, alarm limits, etc.
 13. Specific step-by-step procedures to execute the test, in a clear, sequential and repeatable format
 14. Acceptance criteria of proper performance with a Yes / No check box to allow for clearly marking whether or not proper performance of each part of the test was achieved.
 15. A section for comments.
 16. Signatures and date block for the Commissioning Agent. A place for the Contractor to initial to signify attendance at the test.
- E. Test Methods: Systems Functional Performance Testing shall be achieved by manual testing (i.e. persons manipulate the equipment and observe

performance) and/or by monitoring the performance and analyzing the results using the control system's trend log capabilities or by standalone data loggers. The Contractor and Commissioning Agent shall determine which method is most appropriate for tests that do not have a method specified.

1. Simulated Conditions: Simulating conditions (not by an overwritten value) shall be allowed, although timing the testing to experience actual conditions is encouraged wherever practical.
2. Overwritten Values: Overwriting sensor values to simulate a condition, such as overwriting the outside air temperature reading in a control system to be something other than it really is, shall be allowed, but shall be used with caution and avoided when possible. Such testing methods often can only test a part of a system, as the interactions and responses of other systems will be erroneous or not applicable. Simulating a condition is preferable. e.g., for the above case, by heating the outside air sensor with a hair blower rather than overwriting the value or by altering the appropriate setpoint to see the desired response. Before simulating conditions or overwriting values, sensors, transducers and devices shall have been calibrated.
3. Simulated Signals: Using a signal generator which creates a simulated signal to test and calibrate transducers and DDC constants is generally recommended over using the sensor to act as the signal generator via simulated conditions or overwritten values.
4. Altering Setpoints: Rather than overwriting sensor values, and when simulating conditions is difficult, altering setpoints to test a sequence is acceptable. For example, to see the Air Conditioning compressor lockout initiate at an outside air temperature below 12 C (54 F), when the outside air temperature is above 12 C (54 F), temporarily change the lockout setpoint to be 2 C (4 F) above the current outside air temperature.
5. Indirect Indicators: Relying on indirect indicators for responses or performance shall be allowed only after visually and directly verifying and documenting, over the range of the tested parameters, that the indirect readings through the control system represent actual conditions and responses. Much of this verification shall be completed during systems startup and initial checkout.

- F. Setup: Each function and test shall be performed under conditions that simulate actual conditions as closely as is practically possible. The Contractor shall provide all necessary materials, system modifications, etc. to produce the necessary flows, pressures, temperatures, etc. necessary to execute the test according to the specified conditions. At completion of the test, the Contractor shall return all affected building equipment and systems, due to these temporary modifications, to their pretest condition.
- G. Sampling: No sampling is allowed in completing Pre-Functional Checklists. Sampling is allowed for Systems Functional Performance Test Procedures execution. The Commissioning Agent will determine the sampling rate. If at any point, frequent failures are occurring and testing is becoming more troubleshooting than verification, the Commissioning Agent may stop the testing and require the Contractor to perform and document a checkout of the remaining units, prior to continuing with Systems Functional Performance Testing of the remaining units.
- H. Cost of Retesting: The cost associated with expanded sample System Functional Performance Tests shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.
- I. Coordination and Scheduling: The Contractor shall provide a minimum of 7 days' notice to the Commissioning Agent and the VA regarding the completion schedule for the Pre-Functional Checklists and startup of all equipment and systems. The Commissioning Agent will schedule Systems Functional Performance Tests with the Contractor and VA. The Commissioning Agent will witness and document the Systems Functional Performance Testing of systems. The Contractor shall execute the tests in accordance with the Systems Functional Performance Test Procedure.
- J. Testing Prerequisites: In general, Systems Functional Performance Testing will be conducted only after Pre-Functional Checklists have been satisfactorily completed. The control system shall be sufficiently tested and approved by the Commissioning Agent and the VA before it is used to verify performance of other components or systems. The air balancing and water balancing shall be completed before Systems Functional Performance Testing of air-related or water-related

equipment or systems are scheduled. Systems Functional Performance Testing will proceed from components to subsystems to systems. When the proper performance of all interacting individual systems has been achieved, the interface or coordinated responses between systems will be checked.

- K. Problem Solving: The Commissioning Agent will recommend solutions to problems found, however the burden of responsibility to solve, correct and retest problems is with the Contractor.

3.6 DOCUMENTATION, NONCONFORMANCE AND APPROVAL OF TESTS

- A. Documentation: The Commissioning Agent will witness, and document the results of all Systems Functional Performance Tests using the specific procedural forms developed by the Commissioning Agent for that purpose. Prior to testing, the Commissioning Agent will provide these forms to the VA and the Contractor for review and approval. The Contractor shall include the filled out forms with the O&M manual data.
- B. Nonconformance: The Commissioning Agent will record the results of the Systems Functional Performance Tests on the procedure or test form. All items of nonconformance issues will be noted and reported to the VA on Commissioning Field Reports and/or the Commissioning Master Issues Log.
1. Corrections of minor items of noncompliance identified may be made during the tests. In such cases, the item of noncompliance and resolution shall be documented on the Systems Functional Test Procedure.
 2. Every effort shall be made to expedite the systems functional Performance Testing process and minimize unnecessary delays, while not compromising the integrity of the procedures. However, the Commissioning Agent shall not be pressured into overlooking noncompliant work or loosening acceptance criteria to satisfy scheduling or cost issues, unless there is an overriding reason to do so by direction from the VA.
 3. As the Systems Functional Performance Tests progresses and an item of noncompliance is identified, the Commissioning Agent shall discuss the issue with the Contractor and the VA.
 4. When there is no dispute on an item of noncompliance, and the Contractor accepts responsibility to correct it:
 - a. The Commissioning Agent will document the item of noncompliance and the Contractor's response and/or intentions. The Systems

Functional Performance Test then continues or proceeds to another test or sequence. After the day's work is complete, the Commissioning Agent will submit a Commissioning Field Report to the VA. The Commissioning Agent will also note items of noncompliance and the Contractor's response in the Master Commissioning Issues Log. The Contractor shall correct the item of noncompliance and report completion to the VA and the Commissioning Agent.

- b. The need for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test and the test shall be repeated.
5. If there is a dispute about item of noncompliance, regarding whether it is an item of noncompliance, or who is responsible:
- a. The item of noncompliance shall be documented on the test form with the Contractor's response. The item of noncompliance with the Contractor's response shall also be reported on a Commissioning Field Report and on the Master Commissioning Issues Log.
 - b. Resolutions shall be made at the lowest management level possible. Other parties are brought into the discussions as needed. Final interpretive and acceptance authority is with the Department of Veterans Affairs.
 - c. The Commissioning Agent will document the resolution process.
 - d. Once the interpretation and resolution have been decided, the Contractor shall correct the item of noncompliance, report it to the Commissioning Agent. The requirement for retesting will be determined by the Commissioning Agent. If retesting is required, the Commissioning Agent and the Contractor shall reschedule the test. Retesting shall be repeated until satisfactory performance is achieved.
- C. Cost of Retesting: The cost to retest a System Functional Performance Test shall be solely the responsibility of the Contractor. Any required retesting by the Contractor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.

D. Failure Due to Manufacturer Defect: If 10%, or three, whichever is greater, of identical pieces (size alone does not constitute a difference) of equipment fail to perform in compliance with the Contract Documents (mechanically or substantively) due to manufacturing defect, not allowing it to meet its submitted performance specifications, all identical units may be considered unacceptable by the VA. In such case, the Contractor shall provide the VA with the following:

1. Within one week of notification from the VA, the Contractor shall examine all other identical units making a record of the findings. The findings shall be provided to the VA within two weeks of the original notice.
2. Within two weeks of the original notification, the Contractor shall provide a signed and dated, written explanation of the problem, cause of failures, etc. and all proposed solutions which shall include full equipment submittals. The proposed solutions shall not significantly exceed the specification requirements of the original installation.
3. The VA shall determine whether a replacement of all identical units or a repair is acceptable.
4. Two examples of the proposed solution shall be installed by the Contractor and the VA shall be allowed to test the installations for up to one week, upon which the VA will decide whether to accept the solution.
5. Upon acceptance, the Contractor shall replace or repair all identical items, at their expense and extend the warranty accordingly, if the original equipment warranty had begun. The replacement/repair work shall proceed with reasonable speed beginning within one week from when parts can be obtained.

E. Approval: The Commissioning Agent will note each satisfactorily demonstrated function on the test form. Formal approval of the Systems Functional Performance Test shall be made later after review by the Commissioning Agent and by the VA. The Commissioning Agent will evaluate each test and report to the VA using a standard form. The VA will give final approval on each test using the same form, and provide signed copies to the Commissioning Agent and the Contractor.

3.7 DEFERRED TESTING

- A. Unforeseen Deferred Systems Functional Performance Tests: If any Systems Functional Performance Test cannot be completed due to the building structure, required occupancy condition or other conditions, execution of the Systems Functional Performance Testing may be delayed upon approval of the VA. These Systems Functional Performance Tests shall be conducted in the same manner as the seasonal tests as soon as possible. Services of the Contractor to conduct these unforeseen Deferred Systems Functional Performance Tests shall be negotiated between the VA and the Contractor.
- B. Deferred Seasonal Testing: Deferred Seasonal Systems Functional Performance Tests are those that must be deferred until weather conditions are closer to the systems design parameters. The Commissioning Agent will review systems parameters and recommend which Systems Functional Performance Tests should be deferred until weather conditions more closely match systems parameters. The Contractor shall review and comment on the proposed schedule for Deferred Seasonal Testing. The VA will review and approve the schedule for Deferred Seasonal Testing. Deferred Seasonal Systems Functional Performances Tests shall be witnessed and documented by the Commissioning Agent. Deferred Seasonal Systems Functional Performance Tests shall be executed by the Contractor in accordance with these specifications.

3.8 OPERATION AND MAINTENANCE TRAINING REQUIREMENTS

- A. Training Preparation Conference: Before operation and maintenance training, the Commissioning Agent will convene a training preparation conference to include VA's Resident Engineer, VA's Operations and Maintenance personnel, and the Contractor. The purpose of this conference will be to discuss and plan for Training and Demonstration of VA Operations and Maintenance personnel.
- B. The Contractor shall provide training and demonstration as required by other Division 21, Division 22, Division 23, Division 26, Division 27, Division 28, and Division 31 sections. The Training and Demonstration shall include, but is not limited to, the following:
 - 1. Review the Contract Documents.
 - 2. Review installed systems, subsystems, and equipment.
 - 3. Review instructor qualifications.
 - 4. Review instructional methods and procedures.

5. Review training module outlines and contents.
 6. Review course materials (including operation and maintenance manuals).
 7. Review and discuss locations and other facilities required for instruction.
 8. Review and finalize training schedule and verify availability of educational materials, instructors, audiovisual equipment, and facilities needed to avoid delays.
 9. For instruction that must occur outside, review weather and forecasted weather conditions and procedures to follow if conditions are unfavorable.
- C. Training Module Submittals: The Contractor shall submit the following information to the VA and the Commissioning Agent:
1. Instruction Program: Submit two copies of outline of instructional program for demonstration and training, including a schedule of proposed dates, times, length of instruction time, and instructors' names for each training module. Include learning objective and outline for each training module. At completion of training, submit two complete training manuals for VA's use.
 2. Qualification Data: Submit qualifications for facilitator and/or instructor.
 3. Attendance Record: For each training module, submit list of participants and length of instruction time.
 4. Evaluations: For each participant and for each training module, submit results and documentation of performance-based test.
 5. Demonstration and Training Recording:
 - a. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of each training module, record each chart containing learning objective and lesson outline.
 - b. Video Format: Provide high quality color DVD color on standard size DVD disks.
 - c. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.

- d. Narration: Describe scenes on video recording by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.
 - e. Submit two copies within seven days of end of each training module.
6. Transcript: Prepared on 8-1/2-by-11-inch paper, punched and bound in heavy-duty, 3-ring, vinyl-covered binders. Mark appropriate identification on front and spine of each binder. Include a cover sheet with same label information as the corresponding videotape. Include name of Project and date of videotape on each page.
- D. Quality Assurance:
1. Facilitator Qualifications: A firm or individual experienced in training or educating maintenance personnel in a training program similar in content and extent to that indicated for this Project, and whose work has resulted in training or education with a record of successful learning performance.
 2. Instructor Qualifications: A factory authorized service representative, complying with requirements in Division 01 Section "Quality Requirements," experienced in operation and maintenance procedures and training.
- E. Coordination:
1. Coordinate instruction schedule with VA's operations. Adjust schedule as required to minimize disrupting VA's operations.
 2. Coordinate instructors, including providing notification of dates, times, length of instruction time, and course content.
 3. Coordinate content of training modules with content of approved emergency, operation, and maintenance manuals. Do not submit instruction program until operation and maintenance data has been reviewed and approved by the VA.
- F. Instruction Program:
1. Program Structure: Develop an instruction program that includes individual training modules for each system and equipment not part of a system, as required by individual Specification Sections, and as follows:

- a. Electrical service and distribution, including switchgear, transformers, switchboards, panelboards, uninterruptible power supplies, and motor controls.
- G. Training Modules: Develop a learning objective and teaching outline for each module. Include a description of specific skills and knowledge that participants are expected to master. For each module, include instruction for the following:
1. Basis of System Design, Operational Requirements, and Criteria:
Include the following:
 - a. System, subsystem, and equipment descriptions.
 - b. Performance and design criteria if Contractor is delegated design responsibility.
 - c. Operating standards.
 - d. Regulatory requirements.
 - e. Equipment function.
 - f. Operating characteristics.
 - g. Limiting conditions.
 - H, Performance curves.
 2. Documentation: Review the following items in detail:
 - a. Emergency manuals.
 - b. Operations manuals.
 - c. Maintenance manuals.
 - d. Project Record Documents.
 - e. Identification systems.
 - f. Warranties and bonds.
 - g. Maintenance service agreements and similar continuing commitments.
 3. Emergencies: Include the following, as applicable:
 - a. Instructions on meaning of warnings, trouble indications, and error messages.
 - b. Instructions on stopping.
 - c. Shutdown instructions for each type of emergency.
 - d. Operating instructions for conditions outside of normal operating limits.
 - e. Sequences for electric or electronic systems.
 - f. Special operating instructions and procedures.
 4. Operations: Include the following, as applicable:

- a. Startup procedures.
 - b. Equipment or system break-in procedures.
 - c. Routine and normal operating instructions.
 - d. Regulation and control procedures.
 - e. Control sequences.
 - f. Safety procedures.
 - g. Instructions on stopping.
 - h. Normal shutdown instructions.
 - i. Operating procedures for emergencies.
 - j. Operating procedures for system, subsystem, or equipment failure.
 - k. Seasonal and weekend operating instructions.
 - l. Required sequences for electric or electronic systems.
 - m. Special operating instructions and procedures.
5. Adjustments: Include the following:
- a. Alignments.
 - b. Checking adjustments.
 - c. Noise and vibration adjustments.
 - d. Economy and efficiency adjustments.
6. Troubleshooting: Include the following:
- a. Diagnostic instructions.
 - b. Test and inspection procedures.
7. Maintenance: Include the following:
- a. Inspection procedures.
 - b. Types of cleaning agents to be used and methods of cleaning.
 - c. List of cleaning agents and methods of cleaning detrimental to product.
 - d. Procedures for routine cleaning
 - e. Procedures for preventive maintenance.
 - f. Procedures for routine maintenance.
 - g. Instruction on use of special tools.
8. Repairs: Include the following:
- a. Diagnosis instructions.
 - b. Repair instructions.
 - c. Disassembly; component removal, repair, and replacement; and reassembly instructions.
 - d. Instructions for identifying parts and components.
 - e. Review of spare parts needed for operation and maintenance.

H. Training Execution:

1. Preparation: Assemble educational materials necessary for instruction, including documentation and training module. Assemble training modules into a combined training manual. Set up instructional equipment at instruction location.
2. Instruction:
 - a. Facilitator: Engage a qualified facilitator to prepare instruction program and training modules, to coordinate instructors, and to coordinate between Contractor and Department of Veterans Affairs for number of participants, instruction times, and location.
 - b. Instructor: Engage qualified instructors to instruct VA's personnel to adjust, operate, and maintain systems, subsystems, and equipment not part of a system.
 - 1) The Commissioning Agent will furnish an instructor to describe basis of system design, operational requirements, criteria, and regulatory requirements.
 - 2) The VA will furnish an instructor to describe VA's operational philosophy.
 - 3) The VA will furnish the Contractor with names and positions of participants.
3. Scheduling: Provide instruction at mutually agreed times. For equipment that requires seasonal operation, provide similar instruction at start of each season. Schedule training with the VA and the Commissioning Agent with at least seven days' advance notice.
4. Evaluation: At conclusion of each training module, assess and document each participant's mastery of module by use of an oral, or a written, performance-based test.
5. Cleanup: Collect used and leftover educational materials and remove from Project site. Remove instructional equipment. Restore systems and equipment to condition existing before initial training use.

I. Demonstration and Training Recording:

1. General: Engage a qualified commercial photographer to record demonstration and training. Record each training module separately. Include classroom instructions and demonstrations, board diagrams, and other visual aids, but not student practice. At beginning of

- each training module, record each chart containing learning objective and lesson outline.
2. Video Format: Provide high quality color DVD color on standard size DVD disks.
 3. Recording: Mount camera on tripod before starting recording, unless otherwise necessary to show area of demonstration and training. Display continuous running time.
 4. Narration: Describe scenes on videotape by audio narration by microphone while demonstration and training is recorded. Include description of items being viewed. Describe vantage point, indicating location, direction (by compass point), and elevation or story of construction.

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SECTION 02 41 19
SELECTIVE DEMOLITION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section includes the following:
 - 1. Demolition and removal of selected portions of building or structure.
 - 2. Demolition and removal of selected site elements.
 - 3. Salvage of existing items to be reused or recycled.

1.2 DEFINITIONS

- A. Remove: Detach items from existing construction and legally dispose of them off-site, unless indicated to be removed and salvaged or removed and reinstalled.
- B. Remove and Salvage: Detach items from existing construction and deliver them to Owner ready for reuse.
- C. Remove and Reinstall: Detach items from existing construction, prepare them for reuse, and reinstall them where indicated.
- D. Existing to Remain: Existing items of construction that are not to be removed and that are not otherwise indicated to be removed, removed and salvaged, or removed and reinstalled.

1.3 RELATED WORK:

- A. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- C. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- E. Construction Waste Management: Section 017419 CONSTRUCTION WASTE MANAGEMENT.
- F. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

1.4 MATERIALS OWNERSHIP

- A. Historic items, relics, and similar objects including, but not limited to, cornerstones and their contents, commemorative plaques and tablets, antiques, and other items of interest or value to Owner that may be encountered during selective demolition remain Owner's

property. Carefully remove and salvage each item or object in a manner to prevent damage and deliver promptly to Owner.

1. Refer to Drawings for signage and other site items that shall be salvaged.
2. Demolition Drawings include salvage items in key notes.
3. Coordinate with COR for additional salvage items

1.5 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Qualification Data: For demolition firm.
- C. Schedule of Selective Demolition Activities: Indicate the following:
 1. Detailed sequence of selective demolition and removal work, with starting and ending dates for each activity. Ensure Owner's on-site operations are uninterrupted.
 2. Interruption of utility services. Indicate how long utility services will be interrupted.
 3. Coordination for shutoff, capping, and continuation of utility services.
 4. Locations of proposed dust- and noise-control temporary partitions and means of egress.
 5. Coordination of Owner's continuing occupancy of existing buildings.
 6. Means of protection for items to remain and items in path of waste removal from building.
- D. Inventory: After selective demolition is complete, submit a list of items that have been removed and salvaged.
- E. Predemolition Photographs: Show existing conditions of adjoining construction and site improvements, including finish surfaces, that might be misconstrued as damage caused by selective demolition operations.
- F. Landfill Records: Indicate receipt and acceptance of hazardous wastes by a landfill facility licensed to accept hazardous wastes.
- G. Comply with submittal requirements in Division 01 Section Construction Waste Management.

1.6 QUALITY ASSURANCE

- A. Demolition Firm Qualifications: An experienced firm that has specialized in demolition work similar in material and extent to that indicated for this Project.
- B. Regulatory Requirements: Comply with governing EPA notification regulations before beginning selective demolition. Comply with hauling and disposal regulations of authorities having jurisdiction.
- C. Standards: Comply with ANSI A10.6 and NFPA 241.
- D. Predemolition Conference: Conduct conference at Project site.

1.7 PROJECT CONDITIONS

- A. Conduct selective demolition so Owner's operations will not be disrupted.
- B. Conditions existing at time of inspection for bidding purpose will be maintained by Owner as far as practical.
- C. Notify COR of discrepancies between existing conditions and Drawings before proceeding with selective demolition.
- D. Hazardous Materials: Coordinate with COR and obtain any applicable reports prior to start of any demolition work.
 - 1. It is not expected that hazardous materials will be encountered in the Work.
 - 2. If materials suspected of containing hazardous materials are encountered, do not disturb; immediately notify COR. COR will remove hazardous materials under a separate contract.
- E. Storage or sale of removed items or materials on-site is not permitted.
- F. Utility Service:
 - 1. Maintain existing utilities indicated to remain in service and protect them against damage during selective demolition operations.
 - 2. Maintain fire-protection facilities in service during selective demolition operations.

1.8 WARRANTY

- A. Existing Warranties: Remove, replace, patch, and repair materials and surfaces cut or damaged during selective demolition, by methods and with materials so as not to void existing warranties.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that utilities have been disconnected and capped.
- B. Survey existing conditions and correlate with requirements indicated to determine extent of selective demolition required.
- C. Inventory and record the condition of items to be removed and reinstalled and items to be removed and salvaged.
- D. When unanticipated mechanical, electrical, or structural elements that conflict with intended function or design are encountered, investigate and measure the nature and extent of conflict. Promptly submit a written report to COR.
- E. Engage a professional engineer to survey condition of building to determine whether removing any element might result in structural deficiency or unplanned collapse of any portion of structure or adjacent structures during selective demolition operations.
- F. Survey of Existing Conditions: Record existing conditions by use of preconstruction photographs.
- G. Perform surveys as the Work progresses to detect hazards resulting from selective demolition activities.

3.2 UTILITY SERVICES AND MECHANICAL/ELECTRICAL SYSTEMS

- A. Existing Services/Systems: Maintain services/systems indicated to remain and protect them against damage during selective demolition operations.
- B. Service/System Requirements: Locate, identify, disconnect, and seal or cap off indicated utility services and mechanical/electrical systems serving areas to be selectively demolished.
 - 1. Arrange to shut off indicated utilities with utility companies and COR.
 - 2. If services/systems are required to be removed, relocated, or abandoned, before proceeding with selective demolition provide temporary services/systems that bypass area of selective demolition and that maintain continuity of services/systems to other parts of building.
 - 3. Remove all existing abandoned conduit, wires and pipes within scope of work. Where removal is not viable, cut off pipe or conduit in walls or partitions to be removed. Cap, valve, or

plug and seal remaining portion of pipe or conduit after bypassing. Where entire wall is to be removed, existing services/systems may be removed with removal of the wall.

3.3 PREPARATION

- A. Site Access and Temporary Controls: Conduct selective demolition and debris-removal operations to ensure minimum interference with roads, streets, walks, walkways, and other adjacent occupied and used facilities.
- B. Temporary Facilities: Provide temporary barricades and other protection required to prevent injury to people and damage to adjacent buildings and facilities to remain.
 - 1. Provide protection to ensure safe passage of people around selective demolition area and to and from occupied portions of building.
 - 2. Provide temporary weather protection, during interval between selective demolition of existing construction on exterior surfaces and new construction, to prevent water leakage and damage to structure and interior areas.
 - 3. Protect walls, ceilings, floors, and other existing finish work that are to remain or that are exposed during selective demolition operations.
 - 4. Cover and protect equipment that has not been removed.
- C. Temporary Shoring: Provide and maintain shoring, bracing, and structural supports as required to preserve stability and prevent movement, settlement, or collapse of construction and finishes to remain, and to prevent unexpected or uncontrolled movement or collapse of construction being demolished. Strengthen or add new supports when required during progress of selective demolition.

3.4 SELECTIVE DEMOLITION, GENERAL

- A. General: Demolish and remove existing construction only to the extent required by new construction and as indicated. Use methods required to complete the Work within limitations of governing regulations and as follows:
 - 1. Proceed with selective demolition systematically, from higher to lower level.

2. Neatly cut openings and holes plumb, square, and true to dimensions required. Use cutting methods least likely to damage construction to remain or adjoining construction. Use hand tools or small power tools designed for sawing or grinding, not hammering and chopping, to minimize disturbance of adjacent surfaces. Temporarily cover openings to remain.
 3. Cut or drill from the exposed or finished side into concealed surfaces to avoid marring existing finished surfaces.
 4. Do not use cutting torches until work area is cleared of flammable materials. At concealed spaces, such as duct and pipe interiors, verify condition and contents of hidden space before starting flame-cutting operations. Maintain fire watch and portable fire-suppression devices during flame-cutting operations.
 5. Maintain adequate ventilation when using cutting torches.
 6. Remove decayed, vermin-infested, or otherwise dangerous or unsuitable materials and promptly dispose of off-site.
 7. Remove structural framing members and lower to ground by method suitable to avoid free fall and to prevent ground impact or dust generation.
 8. Locate selective demolition equipment and remove debris and materials so as not to impose excessive loads on supporting walls, floors, or framing.
 9. Dispose of demolished items and materials promptly. Comply with requirements in Division 01 Section "Construction Waste Management."
- B. Removed and Salvaged Items:
1. Clean salvaged items.
 2. Pack or crate items after cleaning. Identify contents of containers.
 3. Store items in a secure area until delivery to Owner.
 4. Transport items to Owner's storage area designated by COR.
 5. Protect items from damage during transport and storage.
- C. Removed and Reinstalled Items:
1. Clean and repair items to functional condition adequate for intended reuse. Paint equipment to match new equipment.

2. Pack or crate items after cleaning and repairing. Identify contents of containers.
 3. Protect items from damage during transport and storage.
 4. Reinstall items in locations indicated. Comply with installation requirements for new materials and equipment. Provide connections, supports, and miscellaneous materials necessary to make item functional for use indicated.
- D. Existing Items to Remain: Protect construction indicated to remain against damage and soiling during selective demolition. When permitted by COR, items may be removed to a suitable, protected storage location during selective demolition and cleaned and reinstalled in their original locations after selective demolition operations are complete.

3.5 SELECTIVE DEMOLITION PROCEDURES FOR SPECIFIC MATERIALS

- A. Concrete: Demolish in sections. Cut concrete full depth at junctures with construction to remain and at regular intervals, using power-driven saw, then remove concrete between saw cuts.
- B. Concrete Slabs-on-Grade: Saw-cut perimeter of area to be demolished, then break up and remove.
- C. Copper: All copper tube and pipe, and all copper wire #2 or larger, shall be salvaged and turned over to the COR.

3.6 DISPOSAL OF DEMOLISHED MATERIALS

- A. General: Except for items or materials indicated to be recycled, reused, salvaged, reinstalled, or otherwise indicated to remain Owner's property, remove demolished materials from Project site and legally dispose of them in an EPA-approved landfill.
 1. Do not allow demolished materials to accumulate on-site.
 2. Remove and transport debris in a manner that will prevent spillage on adjacent surfaces and areas.
 3. Remove debris from elevated portions of building by chute, hoist, or other device that will convey debris to grade level in a controlled descent.
 4. Comply with requirements specified in Division 01 Section "Construction Waste Management and Disposal."
- B. Burning: Do not burn demolished materials.
- C. Disposal: Transport demolished materials off Owner's property and legally dispose of them.

3.7 CLEANING

- A. Clean adjacent structures and improvements of dust, dirt, and debris caused by selective demolition operations. Return adjacent areas to condition existing before selective demolition operations began.

- - -END - - -

SECTION 02 82 11
TRADITIONAL ASBESTOS ABATEMENT

TABLE OF CONTENTS

1.1 SUMMARY OF THE WORK.....1
1.1.1 CONTRACT DOCUMENTS AND RELATED REQUIREMENTS.....1
1.1.2 EXTENT OF WORK.....2
1.1.3 RELATED WORK.....2
1.1.4 TASKS.....3
1.1.5 CONTRACTORS USE OF PREMISES.....3
1.2 VARIATIONS IN QUANTITY.....3
1.3 STOP ASBESTOS REMOVAL.....3
1.4 DEFINITIONS.....4
1.4.1 GENERAL.....4
1.4.2 GLOSSARY.....4
1.4.3 REFERENCED STANDARDS ORGANIZATIONS.....10
1.5 APPLICABLE CODES AND REGULATIONS.....12
1.5.1 GENERAL APPLICABILITY OF CODES, REGULATIONS, AND STANDARDS.....12
1.5.2 Asbestos Abatement CONTRACTOR RESPONSIBILITY.....12
1.5.3 FEDERAL REQUIREMENTS.....12
1.5.4 STATE REQUIREMENTS.....13
1.5.5 LOCAL REQUIREMENTS.....13
1.5.6 STANDARDS.....13
1.5.7 EPA GUIDANCE DOCUMENTS.....13
1.5.8 NOTICES.....14
1.5.9 PERMITS/LICENSES.....14
1.5.10 POSTING AND FILING OF REGULATIONS.....14
1.5.11 VA RESPONSIBILITIES.....14
1.5.12 EMERGENCY ACTION PLAN AND ARRANGEMENTS.....14
1.5.13 PRE-CONSTRUCTION MEETING.....15
1.6 PROJECT COORDINATION.....16
1.6.1 PERSONNEL.....16
1.7 RESPIRATORY PROTECTION.....17
1.7.1 GENERAL - RESPIRATORY PROTECTION PROGRAM.....17
1.7.2 RESPIRATORY PROTECTION PROGRAM COORDINATOR.....17
1.7.3 SELECTION AND USE OF RESPIRATORS.....17

1.7.4	MINIMUM RESPIRATORY PROTECTION.....	17
1.7.5	MEDICAL WRITTEN OPINION.....	18
1.7.6	RESPIRATOR FIT TEST.....	18
1.7.7	RESPIRATOR FIT CHECK.....	18
1.7.8	MAINTENANCE AND CARE OF RESPIRATORS.....	18
1.7.9	SUPPLIED AIR SYSTEMS.....	18
1.8	WORKER PROTECTION.....	18
1.8.1	TRAINING OF ABATEMENT PERSONNEL.....	18
1.8.2	MEDICAL EXAMINATIONS.....	19
1.8.3	REGULATED AREA ENTRY PROCEDURE.....	19
1.8.4	DECONTAMINATION PROCEDURE.....	19
1.8.5	REGULATED AREA REQUIREMENTS.....	20
1.9	DECONTAMINATION FACILITIES.....	20
1.9.1	DESCRIPTION.....	20
1.9.2	GENERAL REQUIREMENTS.....	20
1.9.3	TEMPORARY FACILITIES TO THE PDF and W/EDF.....	20
1.9.4	PERSONNEL DECONTAMINATION FACILITY (PDF).....	20
1.9.5	WASTE/EQUIPMENT DECONTAMINATION FACILITY (W/EDF).....	22
1.9.6	WASTE/EQUIPMENT DECONTAMINATION PROCEDURES.....	23
	PART 2 - PRODUCTS, MATERIALS AND EQUIPMENT.....	23
2.1	MATERIALS AND EQUIPMENT.....	23
2.1.1	GENERAL REQUIREMENTS.....	23
2.2	MONITORING, INSPECTION AND TESTING.....	25
2.2.1	GENERAL.....	25
2.2.2	SCOPE OF SERVICES OF THE VPIH/CIH CONSULTANT.....	26
2.2.3	MONITORING, INSPECTION AND TESTING BY CONTRACTOR CPIH/CIH.....	26
2.3	ASBESTOS hAZARD aBATEMENT pLAN.....	27
2.4	SUBMITTALS.....	28
2.4.1	PRE-START MEETING SUBMITTALS.....	28
2.4.2	SUBMITTALS DURING ABATEMENT.....	29
2.4.3	SUBMITTALS AT COMPLETION OF ABATEMENT.....	30
2.5	ENCAPSULANTS.....	30
2.5.1	TYPES OF ENCAPSULANTS.....	30
2.5.2	PERFORMANCE REQUIREMENTS.....	30
2.5.3	CERTIFICATES OF COMPLIANCE.....	31
	PART 3 - EXECUTION.....	31
3.1	REGULATED AREA PREPARATIONS.....	31

3.1.3.1 DESIGN AND LAYOUT.....	33
3.1.3.2 NEGATIVE AIR MACHINES (HEPA UNITS).....	33
3.1.3.3 PRESSURE DIFFERENTIAL.....	34
3.1.3.4 MONITORING.....	34
3.1.3.5 AUXILIARY GENERATOR.....	35
3.1.3.6 SUPPLEMENTAL MAKE-UP AIR INLETS.....	35
3.1.3.7 TESTING THE SYSTEM.....	35
3.1.3.8 DEMONSTRATION OF THE NEGATIVE PRESSURE Filtration SYSTEM.....	35
3.1.3.9 USE OF THE NEGATIVE PRESSURE FILTRATION SYSTEM DURING ABATEMENT OPERATIONS.....	36
3.1.3.10 DISMANTLING THE SYSTEM.....	36
3.1.4 CONTAINMENT BARRIERS AND COVERINGS IN THE REGULATED AREA.....	36
3.1.4.1 GENERAL.....	36
3.1.4.2 PREPARATION PRIOR TO SEALING THE REGULATED AREA.....	37
3.1.4.3 CONTROLLING ACCESS TO THE REGULATED AREA.....	37
3.1.4.4 CRITICAL BARRIERS.....	37
3.1.4.5 PRIMARY BARRIERS.....	37
3.1.4.6 SECONDARY BARRIERS.....	38
3.1.4.7 EXTENSION OF THE REGULATED AREA.....	38
3.1.4.8 FIRESTOPPING.....	38
3.1.5 Sanitary facilities.....	38
3.1.6 PERSONAL PROTECTIVE EQUIPMENT.....	38
3.1.7 Pre-cleaning.....	38
3.1.8 PRE-ABATEMENT ACTIVITIES.....	39
3.1.8.1 PRE-ABATEMENT Meeting.....	39
3.1.8.2 PRE-ABATEMENT CONSTRUCTION AND OPERATIONS.....	40
3.1.8.3 PRE-ABATEMENT INSPECTIONS AND PREPARATIONS.....	40
3.2 REMOVAL OF ACM.....	41
3.2.1 WETTING acm.....	41
3.2.2 SECONDARY BARRIER AND WALKWAYS.....	41
3.2.3 WET REMOVAL OF ACM.....	42
3.2.4 WET REMOVAL OF AMOSITE.....	43
3.2.5 REMOVAL OF ACM/DIRT FLOORS AND OTHER SPECIAL PROCEDURES.....	43
3.3 LOCKDOWN ENCAPSULATION.....	44
3.3.1 GENERAL.....	44
3.3.2 DELIVERY AND STORAGE.....	44
3.3.3 WORKER PROTECTION.....	44

3.3.4 ENCAPSULATION OF SCRATCH COAT PLASTER OR PIPING.....45
3.3.5 SEALING EXPOSED EDGES.....45
3.4 DISPOSAL OF ACM WASTE MATERIALS.....45
3.4.1 GENERAL.....45
3.4.2 PROCEDURES.....45
3.5 PROJECT DECONTAMINATION.....46
3.5.1 GENERAL.....46
3.5.2 REGULATED AREA CLEARANCE.....46
3.5.3 WORK DESCRIPTION.....46
3.5.4 PRE-DECONTAMINATION CONDITIONS.....46
3.5.5 FIRST CLEANING.....46
3.5.6 PRE-CLEARANCE INSPECTION AND TESTING.....47
3.5.7 LOCKDOWN ENCAPSULATION OF ABATED SURFACES.....47
3.6 FINAL VISUAL INSPECTION AND AIR CLEARANCE TESTING.....47
3.6.1 GENERAL.....47
3.6.2 FINAL VISUAL INSPECTION.....47
3.6.3 FINAL AIR CLEARANCE TESTING.....47
3.6.4 FINAL AIR CLEARANCE PROCEDURES.....48
3.6.5 CLEARANCE SAMPLING USING PCM - LESS THAN 260LF/160SF:.....49
3.6.8 LABORATORY TESTING OF TEM SAMPLES.....49
3.7 ABATEMENT CLOSEOUT AND CERTIFICATE OF COMPLIANCE.....50
3.7.1 COMPLETION OF ABATEMENT WORK.....50
3.7.2 CERTIFICATE OF COMPLETION BY CONTRACTOR.....50
3.7.3 WORK SHIFTS.....50
3.7.4 RE-INSULATION.....50
ATTACHMENT #1.....51
ATTACHMENT #2.....52
ATTACHMENT #4.....55

INSTRUCTIONS TO ARCHITECT/ENGINEER AND INDUSTRIAL HYGIENE CONSULTANT

SECTION 02 82 11

CLASS I NEGATIVE PRESSURE ENCLOSURE ASBESTOS ABATEMENT SPECIFICATIONS

1. These specifications provide general guidance to personnel given the task of designing and executing a Class I negative pressure enclosure asbestos abatement project. Each abatement is a unique situation and therefore must be tailored for that project. This specification incorporates current regulatory requirements and current best abatement practices, procedures and technology. The Architect/Engineer and/or the Industrial Hygiene consultants may provide additional specification additions or deletions to this specification that, in their professional judgment, will ensure a safe and effective approach to a specific abatement project while maintaining compliance with applicable regulations and VA policy. Any changes must be clearly marked on/attached to this document prior to finalization of the specification so that the changes will be adequately considered in the review process by the VA.
2. These specifications are to be used in conjunction with asbestos abatement contractor selection criteria; special instructions package; and general construction provisions.
3. Paragraphs that are not preceded by a number code are indented as instructions to the specifications writer and identified by the notation "Spec Writer Notes". These paragraphs must be deleted from the final document.
4. Within the text of the specifications, there may be optional procedures which the specification writer could include in the final specification. Procedures which are not chosen must be deleted by the specification writer. Optional text is shown by the notation (//text//).
5. The specification writer, VPIH/CIH, CPIH/CIH, and A/E must be aware of and read the AEQA 10-95 since it details common errors in specification and contract documents for asbestos project. This would be especially helpful if a survey is being conducted prior to an abatement project. A full AHERA survey of the facility would be needed prior to renovation activities, however, if demolition of the facility is planned, a NESHAP survey of the facility would need to be performed.

PART 1 - GENERAL

1.1 SUMMARY OF THE WORK

1.1.1 CONTRACT DOCUMENTS AND RELATED REQUIREMENTS

Drawings, general provisions of the contract, including general and supplementary conditions and other Division 01 specifications, shall apply to the work of this section. The contract documents show the work to be done under the contract and related requirements and conditions impacting the project. Related requirements and conditions include applicable codes and regulations, notices and permits, existing site conditions and restrictions on use of the site, requirements for partial owner occupancy during the work, coordination with other work and the phasing of the work. In the event the Asbestos Abatement Contractor discovers a conflict in the contract documents and/or

requirements or codes, the conflict must be brought to the immediate attention of the Contracting Officer for resolution. Whenever there is a conflict or overlap in the requirements, the most stringent shall apply. Any actions taken by the Contractor without obtaining guidance from the Contracting Officer shall become the sole risk and responsibility of the Asbestos Abatement Contractor. All costs incurred due to such action are also the responsibility of the Asbestos Abatement Contractor.

1.1.2 EXTENT OF WORK

- A. Below is a brief description of the estimated quantities of asbestos containing materials to be abated. These quantities are for informational purposes only and are based on the best information available at the time of the specification preparation. The Contractor shall satisfy himself as the actual quantities to be abated. Nothing in this section may be interpreted as limiting the extent of work otherwise required by this contract and related documents.
- B. Removal, clean-up and disposal of asbestos containing materials (ACM) and asbestos/waste contaminated elements in an appropriate regulated area for the following approximate quantities;
- () linear meters (feet) of <50 mm (2") diameter pipe insulation
 - () linear meters (feet) of 50 - 150 mm (2" - 6") diameter pipe insulation
 - () linear meters (feet) of >150 mm (6") diameter pipe insulation
 - () fittings 50 - 150 mm (2" - 6") in diameter
 - () square meters (feet) of boiler/tank insulation

 - () square meters (feet) of plaster ceiling/wall
 - () square meters (feet) of sprayed-on insulation

 - () cubic meters (feet) of contaminated soil/materials
 - () other // specify //
- C. Encapsulation of ACM in the following quantities:
- D. Enclosure of ACM in the following quantities:

1.1.3 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING.
- B. Section 02 41 00, DEMOLITION.
- C. Division 09, FINISHES
- D. Division 22, PLUMBING.
- E. Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION / Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING / Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- F. Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION / Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING / Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION
- G. Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- H. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING / Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING / Section 22 05 33, HEAT TRACING FOR PLUMBING PIPING / Section 22 11 00, FACILITY WATER DISTRIBUTION / Section 22 13 00, FACILITY SANITARY SEWERAGE / Section 22 13 23, SANITARY WASTE INTERCEPTORS / Section 22 14 00, FACILITY STORM DRAINAGE / Section 22 66 00, CHEMICAL-WASTE SYSTEMS FOR

LABORATORY AND HEALTHCARE FACILITIES / Section 23 11 23, FACILITY NATURAL-GAS PIPING.

- I. Section 23 21 13, HYDRONIC PIPING / Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.
- J. Section 23 31 00, HVAC DUCTS AND CASINGS / Section 23 37 00, AIR OUTLETS AND INLETS.

1.1.4 TASKS

The work tasks are summarized briefly as follows:

- A. Pre-abatement activities including pre-abatement meeting(s), inspection(s), notifications, permits, submittal approvals, regulated area preparations, emergency procedures arrangements, and standard operating procedures for asbestos abatement work.
- B. Abatement activities including // removal //, // encapsulation //, // enclosure //, clean-up and disposal of ACM waste, recordkeeping, security, monitoring, and inspections.
- C. Cleaning and decontamination activities including final visual inspection, air monitoring and certification of decontamination.

1.1.5 CONTRACTORS USE OF PREMISES

- A. The Contractor and Contractor's personnel shall cooperate fully with the VA representative/consultant to facilitate efficient use of buildings and areas within buildings. The Contractor shall perform the work in accordance with the VA specifications, drawings, phasing plan and in compliance with any/all applicable Federal, State and Local regulations and requirements.
- B. The Contractor shall use the existing facilities in the building strictly within the limits indicated in contract documents as well as the approved VA Design and Construction Procedures. VA Design and Construction Procedures drawings of partially occupied buildings will show the limits of regulated areas; the placement of decontamination facilities; the temporary location of bagged waste ACM; the path of transport to outside the building; and the temporary waste storage area for each building/regulated area. Any variation from the arrangements shown on drawings shall be secured in writing from the VA representative through the pre-abatement plan of action. The following limitations of use shall apply to existing facilities shown on drawings:

1.2 VARIATIONS IN QUANTITY

The quantities and locations of ACM as indicated on the drawings and the extent of work included in this section are estimated which are limited by the physical constraints imposed by occupancy of the buildings and accessibility to ACM. Accordingly, minor variations (+/- 5%) in quantities of ACM within the regulated area are considered as having no impact on contract price and time requirements of this contract. Where additional work is required beyond the above variation, the contractor shall provide unit prices for newly discovered ACM and those prices shall be used for additional work required under the contractor.

1.3 STOP ASBESTOS REMOVAL

If the Contracting Officer; their field representative; (the facility Safety Officer/Manager or their designee, or the VA Professional

Industrial Hygienist/Certified Industrial Hygienist (VPIH/CIH) presents a verbal **Stop Asbestos Removal Order**, the Contractor/Personnel shall immediately stop all asbestos removal and maintain HEPA filtered negative pressure air flow in the containment and adequately wet any exposed ACM. If a verbal Stop Asbestos Removal Order is issued, the VA shall follow-up with a written order to the Contractor as soon as it is practicable. The Contractor shall not resume any asbestos removal activity until authorized to do so in writing by the VA Contracting Officer. A stop asbestos removal order may be issued at any time the VA Contracting Officer determines abatement conditions/activities are not within VA specification, regulatory requirements or that an imminent hazard exists to human health or the environment. Work stoppage will continue until conditions have been corrected to the satisfaction of the VA. Standby time and costs for corrective actions will be borne by the Contractor, including the VPIH/CIH time. The occurrence of any of the following events shall be reported immediately by the Contractor's competent person to the VA Contracting Office or field representative using the most expeditious means (e.g., verbal or telephonic), followed up with written notification to the Contracting Officer as soon as practical. The Contractor shall immediately stop asbestos removal/disturbance activities and initiate fiber reduction activities:

- A. Airborne PCM analysis results equal to or greater than 0.01 f/cc outside a regulated area or >0.05 f/cc inside a regulated area;
- B. breach or break in regulated area containment barrier(s);
- C. less than -0.02" WCG pressure in the regulated area;
- D. serious injury/death at the site;
- E. fire/safety emergency at the site;
- F. respiratory protection system failure;
- G. power failure or loss of wetting agent; or
- H. any visible emissions observed outside the regulated area.

1.4 DEFINITIONS

1.4.1 GENERAL

Definitions and explanations here are neither complete nor exclusive of all terms used in the contract documents, but are general for the work to the extent they are not stated more explicitly in another element of the contract documents. Drawings must be recognized as diagrammatic in nature and not completely descriptive of the requirements indicated therein.

1.4.2 GLOSSARY

Abatement - Procedures to control fiber release from asbestos-containing materials. Includes removal, encapsulation, enclosure, demolition, and renovation activities related to asbestos containing materials (ACM).

Aerosol - Solid or liquid particulate suspended in air.

Adequately wet - Sufficiently mixed or penetrated with liquid to prevent the release of particulates. If visible emissions are observed coming from the ACM, then that material has not been adequately wetted.

Aggressive method - Removal or disturbance of building material by sanding, abrading, grinding, or other method that breaks, crumbles, or disintegrates intact ACM.

Aggressive sampling - EPA AHERA defined clearance sampling method using air moving equipment such as fans and leaf blowers to aggressively disturb and maintain in the air residual fibers after abatement.

AHERA - Asbestos Hazard Emergency Response Act. Asbestos regulations for schools issued in 1987.

Aircell - Pipe or duct insulation made of corrugated cardboard which contains asbestos.

Air monitoring - The process of measuring the fiber content of a known volume of air collected over a specified period of time. The NIOSH 7400 Method, Issue 2 is used to determine the fiber levels in air. For personal samples and clearance air testing using Phase Contrast Microscopy (PCM) analysis. NIOSH Method 7402 can be used when it is necessary to confirm fibers counted by PCM as being asbestos. The AHERA TEM analysis may be used for background, area samples and clearance samples when required by this specification, or at the discretion of the VPIH/CIH as appropriate.

Air sample filter - The filter used to collect fibers which are then counted. The filter is made of mixed cellulose ester membrane for PCM (Phase Contrast Microscopy) and polycarbonate for TEM (Transmission Electron Microscopy)

Amended water - Water to which a surfactant (wetting agent) has been added to increase the penetrating ability of the liquid.

Asbestos - Includes chrysotile, amosite, crocidolite, tremolite asbestos, anthophyllite asbestos, actinolite asbestos, and any of these minerals that have been chemically treated or altered. Asbestos also includes PACM, as defined below.

Asbestos Hazard Abatement Plan (AHAP) - Asbestos work procedures required to be submitted by the contractor before work begins.

Asbestos-containing material (ACM) - Any material containing more than one percent of asbestos.

Asbestos contaminated elements (ACE) - Building elements such as ceilings, walls, lights, or ductwork that are contaminated with asbestos.

Asbestos-contaminated soil (ACS) - Soil found in the work area or in adjacent areas such as crawlspaces or pipe tunnels which is contaminated with asbestos-containing material debris and cannot be easily separated from the material.

Asbestos-containing waste (ACW) material - Asbestos-containing material or asbestos contaminated objects requiring disposal.

Asbestos Project Monitor - Some states require that any person conducting asbestos abatement clearance inspections and clearance air sampling be licensed as an asbestos project monitor.

Asbestos waste decontamination facility - A system consisting of drum/bag washing facilities and a temporary storage area for cleaned containers of asbestos waste. Used as the exit for waste and equipment leaving the regulated area. In an emergency, it may be used to evacuate personnel.

Authorized person - Any person authorized by the VA, the Contractor, or government agency and required by work duties to be present in regulated areas.

Authorized visitor - Any person approved by the VA; the contractor; or any government agency representative having jurisdiction over the regulated area (e.g., OSHA, Federal and State EPA).

Barrier - Any surface that isolates the regulated area and inhibits fiber migration from the regulated area.

Containment Barrier - An airtight barrier consisting of walls, floors, and/or ceilings of sealed plastic sheeting which surrounds and seals the outer perimeter of the regulated area.

Critical Barrier - The barrier responsible for isolating the regulated area from adjacent spaces, typically constructed of plastic sheeting secured in place at openings such as doors, windows, or any other opening into the regulated area.

Primary Barrier - Plastic barriers placed over critical barriers and exposed directly to abatement work.

Secondary Barrier - Any additional plastic barriers used to isolate and provide protection from debris during abatement work.

Breathing zone - The hemisphere forward of the shoulders with a radius of about 150 - 225 mm (6 - 9 inches) from the worker's nose.

Bridging encapsulant - An encapsulant that forms a layer on the surface of the ACM.

Building/facility owner - The legal entity, including a lessee, which exercises control over management and recordkeeping functions relating to a building and/or facility in which asbestos activities take place.

Bulk testing - The collection and analysis of suspect asbestos containing materials.

Certified Industrial Hygienist (CIH) - A person certified in the comprehensive practice of industrial hygiene by the American Board of Industrial Hygiene.

Class I asbestos work - Activities involving the removal of Thermal System Insulation (TSI) and surfacing ACM and Presumed Asbestos Containing Material (PACM).

Class II asbestos work - Activities involving the removal of ACM which is not thermal system insulation or surfacing material. This includes, but is not limited to, the removal of asbestos-containing wallboard, floor tile and sheeting, roofing and siding shingles, and construction mastic.

Clean room/Changing room - An uncontaminated room having facilities for the storage of employee's street clothing and uncontaminated materials and equipment.

Clearance sample - The final air sample taken after all asbestos work has been done and visually inspected. Performed by the VA's professional industrial hygiene consultant/Certified Industrial Hygienist (VPIH/CIH).

Closely resemble - The major workplace conditions which have contributed to the levels of historic asbestos exposure, are no more protective than conditions of the current workplace.

Competent person - In addition to the definition in 29 CFR 1926.32(f), one who is capable of identifying existing asbestos hazards in the workplace and selecting the appropriate control strategy for asbestos exposure, who has the authority to take prompt corrective measures to eliminate them, as specified in 29 CFR 1926.32(f); in addition, for Class I and II work who is specially trained in a training course which meets the criteria of EPA's Model Accreditation Plan (40 CFR 763) for supervisor.

Contractor's Professional Industrial Hygienist (CPIH/CIH) - The asbestos abatement contractor's industrial hygienist. The industrial hygienist must meet the qualification requirements of a PIH and may be a certified industrial hygienist (CIH).

Count - Refers to the fiber count or the average number of fibers greater than five microns in length with a length-to-width (aspect) ratio of at least 3 to 1, per cubic centimeter of air.

Crawl space - An area which can be found either in or adjacent to the work area. This area has limited access and egress and may contain asbestos materials and/or asbestos contaminated soil.

Decontamination area/unit - An enclosed area adjacent to and connected to the regulated area and consisting of an equipment room, shower room, and clean room, which is used for the decontamination of workers, materials, and equipment that are contaminated with asbestos.

Demolition - The wrecking or taking out of any load-supporting structural member and any related razing, removing, or stripping of asbestos products.

VA Total - means a building or substantial part of the building is completely removed, torn or knocked down, bulldozed, flattened, or razed, including removal of building debris.

Disposal bag - Typically 6 mil thick sift-proof, dustproof, leak-tight container used to package and transport asbestos waste from regulated areas to the approved landfill. Each bag/container must be labeled/marked in accordance with EPA, OSHA and DOT requirements.

Disturbance - Activities that disrupt the matrix of ACM or PACM, crumble or pulverize ACM or PACM, or generate visible debris from ACM or PACM. Disturbance includes cutting away small amounts of ACM or PACM, no greater than the amount that can be contained in one standard sized glove bag or waste bag in order to access a building component. In no event shall the amount of ACM or PACM so disturbed exceed that which can be contained in one glove bag or disposal bag which shall not exceed 60 inches in length or width.

Drum - A rigid, impermeable container made of cardboard fiber, plastic, or metal which can be sealed in order to be sift-proof, dustproof, and leak-tight.

Employee exposure - The exposure to airborne asbestos that would occur if the employee were not wearing respiratory protection equipment.

Encapsulant - A material that surrounds or embeds asbestos fibers in an adhesive matrix and prevents the release of fibers.

Encapsulation - Treating ACM with an encapsulant.

Enclosure - The construction of an air tight, impermeable, permanent barrier around ACM to control the release of asbestos fibers from the material and also eliminate access to the material.

Equipment room - A contaminated room located within the decontamination area that is supplied with impermeable bags or containers for the disposal of contaminated protective clothing and equipment.

Fiber - A particulate form of asbestos, 5 microns or longer, with a length to width (aspect) ratio of at least 3 to 1.

Fibers per cubic centimeter (f/cc) - Abbreviation for fibers per cubic centimeter, used to describe the level of asbestos fibers in air.

Filter - Media used in respirators, vacuums, or other machines to remove particulate from air.

Firestopping - Material used to close the open parts of a structure in order to prevent a fire from spreading.

Friable asbestos containing material - Any material containing more than one (1) percent or asbestos as determined using the method specified in appendix A, Subpart F, 40 CFR 763, section 1, Polarized Light Microscopy, that, when dry, can be crumbled, pulverized, or reduced to powder by hand pressure.

Glovebag - Not more than a 60 x 60 inch impervious plastic bag-like enclosure affixed around an asbestos-containing material, with glove-like appendages through which materials and tools may be handled.

High efficiency particulate air (HEPA) filter - An ASHRAE MERV 17 filter capable of trapping and retaining at least 99.97 percent of all mono-dispersed particles of 0.3 micrometers in diameter.

HEPA vacuum - Vacuum collection equipment equipped with a HEPA filter system capable of collecting and retaining asbestos fibers.

Homogeneous area - An area of surfacing, thermal system insulation or miscellaneous ACM that is uniform in color, texture and date of application.

HVAC - Heating, Ventilation and Air Conditioning

Industrial hygienist (IH) - A professional qualified by education, training, and experience to anticipate, recognize, evaluate and develop controls for occupational health hazards. Meets definition requirements of the American Industrial Hygiene Association (AIHA).

Industrial hygienist technician (IH Technician) - A person working under the direction of an IH or CIH who has special training, experience, certifications and licenses required for the industrial hygiene work assigned. Some states require that an industrial hygienist technician conducting asbestos abatement clearance inspection and clearance air sampling be licensed as an asbestos project monitor.

Intact - The ACM has not crumbled, been pulverized, or otherwise deteriorated so that the asbestos is no longer likely to be bound with its matrix.

Lockdown - Applying encapsulant, after a final visual inspection, on all abated surfaces at the conclusion of ACM removal prior to removal of critical barriers.

National Emission Standards for Hazardous Air Pollutants (NESHAP) - EPA's rule to control emissions of asbestos to the environment (40 CFR part 61, Subpart M).

Negative initial exposure assessment - A demonstration by the employer which complies with the criteria in 29 CFR 1926.1101 (f)(2)(iii), that employee exposure during an operation is expected to be consistently below the PEL.

Negative pressure - Air pressure which is lower than the surrounding area, created by exhausting air from a sealed regulated area through HEPA equipped filtration units. OSHA requires maintaining -0.02" water column gauge inside the negative pressure enclosure.

Negative pressure respirator - A respirator in which the air pressure inside the facepiece is negative during inhalation relative to the air pressure outside the respirator facepiece.

Non-friable ACM - Material that contains more than 1 percent asbestos but cannot be crumbled, pulverized, or reduced to powder by hand pressure.

Organic vapor cartridge - The type of cartridge used on air purifying respirators to remove organic vapor hazardous air contaminants.

Outside air - The air outside buildings and structures, including, but not limited to, the air under a bridge or in an open ferry dock.

Owner/operator - Any person who owns, leases, operates, controls, or supervises the facility being demolished or renovated or any person who owns, leases, operates, controls, or supervises the demolition or renovation operation, or both.

Penetrating encapsulant - Encapsulant that is absorbed into the ACM matrix without leaving a surface layer.

Personal sampling/monitoring - Representative air samples obtained in the breathing zone for one or workers within the regulated area using a filter cassette and a calibrated air sampling pump to determine asbestos exposure.

Permissible exposure limit (PEL) - The level of exposure OSHA allows for an 8 hour time weighted average. For asbestos fibers, the eight (8) hour time weighted average PEL is 0.1 fibers per cubic centimeter (0.1

f/cc) of air and the 30-minute Excursion Limit is 1.0 fibers per cubic centimeter (1 f/cc).

Personal protective equipment (PPE) - equipment designed to protect user from injury and/or specific job hazard. Such equipment may include protective clothing, hard hats, safety glasses, and respirators.

Pipe tunnel - An area, typically located adjacent to mechanical spaces or boiler rooms in which the pipes servicing the heating system in the building are routed to allow the pipes to access heating elements. These areas may contain asbestos pipe insulation, asbestos fittings, or asbestos-contaminated soil.

Polarized light microscopy (PLM) - Light microscopy using dispersion staining techniques and refractive indices to identify and quantify the type(s) of asbestos present in a bulk sample.

Polyethylene sheeting - Strong plastic barrier material 4 to 6 mils thick, semi-transparent, flame retardant per NFPA 241.

Positive/negative fit check - A method of verifying the seal of a facepiece respirator by temporarily occluding the filters and breathing in (inhaling) and then temporarily occluding the exhalation valve and breathing out (exhaling) while checking for inward or outward leakage of the respirator respectively.

Presumed ACM (PACM) - Thermal system insulation, surfacing, and flooring material installed in buildings prior to 1981. If the building owner has actual knowledge, or should have known through the exercise of due diligence that other materials are ACM, they too must be treated as PACM. The designation of PACM may be rebutted pursuant to 29 CFR 1926.1101 (b).

Professional IH - An IH who meets the definition requirements of AIHA; meets the definition requirements of OSHA as a "Competent Person" at 29 CFR 1926.1101 (b); has completed two specialized EPA approved courses on management and supervision of asbestos abatement projects; has formal training in respiratory protection and waste disposal; and has a minimum of four projects of similar complexity with this project of which at least three projects serving as the supervisory IH. The PIH may be either the VA's PIH (VPIH) or Contractor's PIH (CPIH/CIH).

Project designer - A person who has successfully completed the training requirements for an asbestos abatement project designer as required by 40 CFR 763 Appendix C, Part I; (B)(5).

Assigned protection factor - A value assigned by OSHA/NIOSH to indicate the expected protection provided by each respirator class, when the respirator is properly selected and worn correctly. The number indicates the reduction of exposure level from outside to inside the respirator facepiece.

Qualitative fit test (QLFT) - A fit test using a challenge material that can be sensed by the wearer if leakage in the respirator occurs.

Quantitative fit test (QNFT) - A fit test using a challenge material which is quantified outside and inside the respirator thus allowing the determination of the actual fit factor.

Regulated area - An area established by the employer to demarcate where Class I, II, III asbestos work is conducted, and any adjoining area where debris and waste from such asbestos work may accumulate; and a work area within which airborne concentrations of asbestos exceed, or there is a reasonable possibility they may exceed the PEL.

Regulated ACM (RACM) - Friable ACM; Category I non-friable ACM that has become friable; Category I non-friable ACM that will be or has been subjected to sanding, grinding, cutting, or abrading or; Category II

non-friable ACM that has a high probability of becoming or has become crumbled, pulverized, or reduced to powder by the forces expected to act on the material in the course of the demolition or renovation operation.

Removal - All operations where ACM, PACM and/or RACM is taken out or stripped from structures or substrates, including demolition operations.

Renovation - Altering a facility or one or more facility components in any way, including the stripping or removal of asbestos from a facility component which does not involve demolition activity.

Repair - Overhauling, rebuilding, reconstructing, or reconditioning of structures or substrates, including encapsulation or other repair of ACM or PACM attached to structures or substrates.

Shower room - The portion of the PDF where personnel shower before leaving the regulated area.

Supplied air respirator (SAR) - A respiratory protection system that supplies minimum Grade D respirable air per ANSI/Compressed Gas Association Commodity Specification for Air, G-7.1-1989.

Surfacing ACM - A material containing more than 1 percent asbestos that is sprayed, troweled on or otherwise applied to surfaces for acoustical, fireproofing and other purposes.

Surfactant - A chemical added to water to decrease water's surface tension thus making it more penetrating into ACM.

Thermal system ACM - A material containing more than 1 percent asbestos applied to pipes, fittings, boilers, breeching, tanks, ducts, or other structural components to prevent heat loss or gain.

Transmission electron microscopy (TEM) - A microscopy method that can identify and count asbestos fibers.

VA Professional Industrial Hygienist (VPIH/CIH) - The Department of Veterans Affairs Professional Industrial Hygienist must meet the qualifications of a PIH, and may be a Certified Industrial Hygienist (CIH).

VA Representative - The VA official responsible for on-going project work.

Visible emissions - Any emissions, which are visually detectable without the aid of instruments, coming from ACM/PACM/RACM/ACS or ACM waste material.

Waste/Equipment decontamination facility (W/EDF) - The area in which equipment is decontaminated before removal from the regulated area.

Waste generator - Any owner or operator whose act or process produces asbestos-containing waste material.

Waste shipment record - The shipping document, required to be originated and signed by the waste generator, used to track and substantiate the disposition of asbestos-containing waste material.

Wet cleaning - The process of thoroughly eliminating, by wet methods, any asbestos contamination from surfaces or objects.

1.4.3 REFERENCED STANDARDS ORGANIZATIONS

The following acronyms or abbreviations as referenced in contract/specification documents are defined to mean the associated names. Names and addresses may be subject to change.

- A. VA Department of Veterans Affairs
810 Vermont Avenue, NW
Washington, DC 20420

- B. AIHA American Industrial Hygiene Association
2700 Prosperity Avenue, Suite 250
Fairfax, VA 22031
703-849-8888
- C. ANSI American National Standards Institute
1430 Broadway
New York, NY 10018
212-354-3300
- D. ASTM American Society for Testing and Materials
1916 Race St.
Philadelphia, PA 19103
215-299-5400
- E. CFR Code of Federal Regulations
Government Printing Office
Washington, DC 20420
- F. CGA Compressed Gas Association
1235 Jefferson Davis Highway
Arlington, VA 22202
703-979-0900
- G. CS Commercial Standard of the National Institute of Standards and
Technology (NIST)
U. S. Department of Commerce
Government Printing Office
Washington, DC 20420
- H. EPA Environmental Protection Agency
401 M St., SW
Washington, DC 20460
202-382-3949
- I. MIL-STD Military Standards/Standardization Division
Office of the Assistant Secretary of Defense
Washington, DC 20420
- J. NIST National Institute for Standards and Technology
U. S. Department of Commerce
Gaithersburg, MD 20234
301-921-1000
- K. NEC National Electrical Code (by NFPA)
- L. NEMA National Electrical Manufacturer's Association
2101 L Street, N.W.
Washington, DC 20037
- M. NFPA National Fire Protection Association
1 Batterymarch Park
P.O. Box 9101
Quincy, MA 02269-9101
800-344-3555

- N. NIOSH National Institutes for Occupational Safety and Health
4676 Columbia Parkway
Cincinnati, OH 45226
513-533-8236
- O. OSHA Occupational Safety and Health Administration
U.S. Department of Labor
Government Printing Office
Washington, DC 20402
- P. UL Underwriters Laboratory
333 Pfingsten Rd.
Northbrook, IL 60062
312-272-8800

1.5 APPLICABLE CODES AND REGULATIONS

1.5.1 GENERAL APPLICABILITY OF CODES, REGULATIONS, AND STANDARDS

- A. All work under this contract shall be done in strict accordance with all applicable Federal, State, and local regulations, standards and codes governing asbestos abatement, and any other trade work done in conjunction with the abatement. All applicable codes, regulations and standards are adopted into this specification and will have the same force and effect as this specification.
- B. The most recent edition of any relevant regulation, standard, document or code shall be in effect. Where conflict among the requirements or with these specifications exists, the most stringent requirement(s) shall be utilized.
- C. Copies of all standards, regulations, codes and other applicable documents, including this specification and those listed in Section 1.5 shall be available at the worksite in the clean change area of the worker decontamination system.

1.5.2 ASBESTOS ABATEMENT CONTRACTOR RESPONSIBILITY

The Asbestos Abatement Contractor (Contractor) shall assume full responsibility and liability for compliance with all applicable Federal, State and Local regulations related to any and all aspects of the asbestos abatement project. The Contractor is responsible for providing and maintaining training, accreditations, medical exams, medical records, personal protective equipment (PPE) including respiratory protection including respirator fit testing, as required by applicable Federal, State and Local regulations. The Contractor shall hold the VA and VPIH/CIH consultants harmless for any Contractor's failure to comply with any applicable work, packaging, transporting, disposal, safety, health, or environmental requirement on the part of himself, his employees, or his subcontractors. The Contractor will incur all costs of the CPIH/CIH, including all sampling/analytical costs to assure compliance with OSHA/EPA/State requirements related to failure to comply with the regulations applicable to the work.

1.5.3 FEDERAL REQUIREMENTS

Federal requirements which govern of asbestos abatement include, but are not limited to, the following regulations.

- A. Occupational Safety and Health Administration (OSHA)

1. Title 29 CFR 1926.1101 - Construction Standard for Asbestos
2. Title 29 CFR 1910 Subpart I - Personal Protective Equipment
3. Title 29 CFR 1910.134 - Respiratory Protection
4. Title 29 CFR 1926 - Construction Industry Standards
5. Title 29 CFR 1910.1020 - Access to Employee Exposure and Medical Records
6. Title 29 CFR 1910.1200 - Hazard Communication
7. Title 29 CFR 1910 Subpart K - Medical and First Aid
- B. Environmental Protection Agency (**EPA**):
 1. 40 CFR 61 Subpart A and M (Revised Subpart B) - National Emission Standard for Hazardous Air Pollutants - Asbestos.
 2. 40 CFR 763.80 - Asbestos Hazard Emergency Response Act (AHERA)
- C. Department of Transportation (**DOT**)
Title 49 CFR 100 - 185 - Transportation

1.5.4 STATE REQUIREMENTS

State requirements that apply to the asbestos abatement work, disposal, clearance, etc., include, but are not limited to, the following:

1.5.5 LOCAL REQUIREMENTS

If local requirements are more stringent than federal or state standards, the local standards are to be followed.

1.5.6 STANDARDS

- A. Standards which govern asbestos abatement activities include, but are not limited to, the following:
 1. American National Standards Institute (ANSI) Z9.2-79 - Fundamentals Governing the Design and Operation of Local Exhaust Systems and ANSI Z88.2 - Practices for Respiratory Protection.
 2. Underwriters Laboratories (UL) 586-90 - UL Standard for Safety of HEPA Filter Units, 7th Edition.
- B. Standards which govern encapsulation work include, but are not limited to the following:
 1. American Society for Testing and Materials (ASTM)
- C. Standards which govern the fire and safety concerns in abatement work include, but are not limited to, the following:
 1. National Fire Protection Association (NFPA) 241 - Standard for Safeguarding Construction, Alteration, and Demolition Operations.
 2. NFPA 701 - Standard Methods for Fire Tests for Flame Resistant Textiles and Film.
 3. NFPA 101 - Life Safety Code

1.5.7 EPA GUIDANCE DOCUMENTS

- A. EPA guidance documents which discuss asbestos abatement work activities are listed below. These documents are made part of this section by reference. EPA publications can be ordered from (800) 424-9065.
- B. Guidance for Controlling ACM in Buildings (Purple Book) EPA 560/5-85-024
- C. Asbestos Waste Management Guidance EPA 530-SW-85-007
- D. A Guide to Respiratory Protection for the Asbestos Abatement Industry EPA-560-OPTS-86-001
- E. Guide to Managing Asbestos in Place (Green Book) TS 799 20T July 1990

1.5.8 NOTICES

- A. State and Local agencies: Send written notification as required by state and local regulations including the local fire department prior to beginning any work on ACM as follows:
- B. Copies of notifications shall be submitted to the VA for the facility's records in the same time frame notification are given to EPA, State, and Local authorities.

1.5.9 PERMITS/LICENSES

- A. The contractor shall apply for and have all required permits and licenses to perform asbestos abatement work as required by Federal, State, and Local regulations.

1.5.10 POSTING AND FILING OF REGULATIONS

- A. Maintain two (2) copies of applicable federal, state, and local regulations. Post one copy of each in the clean room at the regulated area where workers will have daily access to the regulations and keep another copy in the Contractor's office.

1.5.11 VA RESPONSIBILITIES

Prior to commencement of work:

- A. Notify occupants adjacent to regulated areas of project dates and requirements for relocation, if needed. Arrangements must be made prior to starting work for relocation of desks, files, equipment and personal possessions to avoid unauthorized access into the regulated area. **Note: Notification of adjacent personnel is required by OSHA in 29 CFR 1926.1101 (k) to prevent unnecessary or unauthorized access to the regulated area.**
- B. Submit to the Contractor results of background air sampling; including location of samples, person who collected the samples, equipment utilized, calibration data and method of analysis. During abatement, submit to the Contractor, results of bulk material analysis and air sampling data collected during the course of the abatement. This information shall not release the Contractor from any responsibility for OSHA compliance.

1.5.12 EMERGENCY ACTION PLAN AND ARRANGEMENTS

- A. An Emergency Action Plan shall be developed prior to commencing abatement activities and shall be agreed to by the Contractor and the VA. The Plan shall meet the requirements of 29 CFR 1910.38 (a);(b).
- B. Emergency procedures shall be in written form and prominently posted in the clean room and equipment room of the decontamination unit. Everyone, prior to entering the regulated area, must read and sign these procedures to acknowledge understanding of the regulated area layout, location of emergency exits and emergency procedures.
- C. Emergency planning shall include written notification of police, fire, and emergency medical personnel of planned abatement activities; work schedule; layout of regulated area; and access to the regulated area, particularly barriers that may affect response capabilities.
- D. Emergency planning shall include consideration of fire, explosion, hazardous atmospheres, electrical hazards, slips/trips and falls, confined spaces, and heat stress illness. Written procedures for

response to emergency situations shall be developed and employee training in procedures shall be provided.

- E. Employees shall be trained in regulated area/site evacuation procedures in the event of workplace emergencies.
 - 1. For non life-threatening situations - employees injured or otherwise incapacitated shall decontaminate following normal procedures with assistance from fellow workers, if necessary, before exiting the regulated area to obtain proper medical treatment.
 - 2. For life-threatening injury or illness, worker decontamination shall take least priority after measures to stabilize the injured worker, remove them from the regulated area, and secure proper medical treatment.
- F. Telephone numbers of any/all emergency response personnel shall be prominently posted in the clean room, along with the location of the nearest telephone.
- G. The Contractor shall provide verification of first aid/CPR training for personnel responsible for providing first aid/CPR. OSHA requires medical assistance within 3-4 minutes of a life-threatening injury/illness. Bloodborne Pathogen training shall also be verified for those personnel required to provide first aid/CPR.
- H. The Emergency Action Plan shall provide for a Contingency Plan in the event that an incident occurs that may require the modification of the standard operating procedures during abatement. Such incidents include, but are not limited to, fire; accident; power failure; negative pressure failure; and supplied air system failure. The Contractor shall detail procedures to be followed in the event of an incident assuring that asbestos abatement work is stopped and wetting is continued until correction of the problem.

1.5.13 PRE-CONSTRUCTION MEETING

Prior to commencing the work, the Contractor shall meet with the VA Certified Industrial Hygienist (VPCIH) to present and review, as appropriate, the items following this paragraph. The Contractor's Competent Person(s) who will be on-site shall participate in the pre-start meeting. The pre-start meeting is to discuss and determine procedures to be used during the project. At this meeting, the Contractor shall provide:

- A. Proof of Contractor licensing.
- B. Proof the Competent Person(s) is trained and accredited and approved for working in this State. Verification of the experience of the Competent Person(s) shall also be presented.
- C. A list of all workers who will participate in the project, including experience and verification of training and accreditation.
- D. A list of and verification of training for all personnel who have current first-aid/CPR training. A minimum of one person per shift must have adequate training.
- E. Current medical written opinions for all personnel working on-site meeting the requirements of 29 CFR 1926.1101 (m).
- F. Current fit-tests for all personnel wearing respirators on-site meeting the requirements of 29 CFR 1926.1101 (h) and Appendix C.
- G. A copy of the Contractor's Asbestos Hazard Abatement Plan. In these procedures, the following information must be detailed, specific for this project.
 - 1. Regulated area preparation procedures;

2. Notification requirements procedure of Contractor as required in 29 CFR 1926.1101 (d);
 3. Decontamination area set-up/layout and decontamination procedures for employees;
 4. Abatement methods/procedures and equipment to be used;
 5. Personal protective equipment to be used;
- H. At this meeting the Contractor shall provide all submittals as required.
- I. Procedures for handling, packaging and disposal of asbestos waste.
- J. Emergency Action Plan and Contingency Plan Procedures.

1.6 PROJECT COORDINATION

The following are the minimum administrative and supervisory personnel necessary for coordination of the work.

1.6.1 PERSONNEL

- A. Administrative and supervisory personnel shall consist of a qualified Competent Person(s) as defined by OSHA in the Construction Standards and the Asbestos Construction Standard; Contractor Professional Industrial Hygienist and Industrial Hygiene Technicians. These employees are the Contractor's representatives responsible for compliance with these specifications and all other applicable requirements.
- B. Non-supervisory personnel shall consist of an adequate number of qualified personnel to meet the schedule requirements of the project. Personnel shall meet required qualifications. Personnel utilized on-site shall be pre-approved by the VA representative. A request for approval shall be submitted for any person to be employed during the project giving the person's name; social security number; qualifications; accreditation card with color picture; Certificate of Worker's Acknowledgment; and Affidavit of Medical Surveillance and Respiratory Protection and current Respirator Fit Test.
- C. Minimum qualifications for Contractor and assigned personnel are:
 1. The Contractor has conducted within the last three (3) years, three (3) projects of similar complexity and dollar value as this project; has not been cited and penalized for serious violations of federal (and state as applicable) EPA and OSHA asbestos regulations in the past three (3) years; has adequate liability/occurrence insurance for asbestos work as required by the state; is licensed in applicable states; has adequate and qualified personnel available to complete the work; has comprehensive standard operating procedures for asbestos work; has adequate materials, equipment and supplies to perform the work.
 2. The Competent Person has four (4) years of abatement experience of which two (2) years were as the Competent Person on the project; meets the OSHA definition of a Competent Person; has been the Competent Person on two (2) projects of similar size and complexity as this project within the past three (3) years; has completed EPA AHERA/OSHA/State/Local training requirements/accreditation(s) and refreshers; and has all required OSHA documentation related to medical and respiratory protection.
 3. The Contractor Professional Industrial Hygienist/CIH (CPIH/CIH) shall have five (5) years of monitoring experience and supervision of asbestos abatement projects; has participated as senior IH on five (5) abatement projects, three (3) of which are similar in size

and complexity as this project; has developed at least one complete standard operating procedure for asbestos abatement; has trained abatement personnel for three (3) years; has specialized EPA AHERA/OSHA training in asbestos abatement management, respiratory protection, waste disposal and asbestos inspection; has completed the NIOSH 582 Course or equivalent, Contractor/Supervisor course; and has appropriate medical/respiratory protection records/documentation.

4. The Abatement Personnel shall have completed the EPA AHERA/OSHA abatement worker course; have training on the standard operating procedures of the Contractor; has one year of asbestos abatement experience within the past three (3) years of similar size and complexity; has applicable medical and respiratory protection documentation; has certificate of training/current refresher and State accreditation/license.

All personnel should be in compliance with OSHA construction safety training as applicable and submit certification.

1.7 RESPIRATORY PROTECTION

1.7.1 GENERAL - RESPIRATORY PROTECTION PROGRAM

The Contractor shall develop and implement a written Respiratory Protection Program (RPP) which is in compliance with the January 8, 1998 OSHA requirements found at 29 CFR 1926.1101 and 29 CFR 1910.Subpart I;134. ANSI Standard Z88.2-1992 provides excellent guidance for developing a respiratory protection program. All respirators used must be NIOSH approved for asbestos abatement activities. The written RPP shall, at a minimum, contain the basic requirements found at 29 CFR 1910.134 (c)(1)(i - ix) - Respiratory Protection Program.

1.7.2 RESPIRATORY PROTECTION PROGRAM COORDINATOR

The Respiratory Protection Program Coordinator (RPPC) must be identified and shall have two (2) years experience coordinating RPP of similar size and complexity. The RPPC must submit a signed statement attesting to the fact that the program meets the above requirements.

1.7.3 SELECTION AND USE OF RESPIRATORS

The procedure for the selection and use of respirators must be submitted to the VA as part of the Contractor's qualifications. The procedure must be written clearly enough for workers to understand. A copy of the Respiratory Protection Program must be available in the clean room of the decontamination unit for reference by employees or authorized visitors.

1.7.4 MINIMUM RESPIRATORY PROTECTION

Minimum respiratory protection shall be a full face powered air purifying respirator when fiber levels are maintained consistently at or below 0.5 f/cc. A higher level of respiratory protection may be provided or required, depending on fiber levels. Respirator selection shall meet the requirements of 29 CFR 1926.1101 (h); Table 1, except as indicated in this paragraph. Abatement personnel must have a respirator for their exclusive use.

1.7.5 MEDICAL WRITTEN OPINION

No employee shall be allowed to wear a respirator unless a physician or other licensed health care professional has provided a written determination they are medically qualified to wear the class of respirator to be used on the project while wearing whole body impermeable garments and subjected to heat or cold stress.

1.7.6 RESPIRATOR FIT TEST

All personnel wearing respirators shall have a current qualitative/quantitative fit test which was conducted in accordance with 29 CFR 1910.134 (f) and Appendix A. Quantitative fit tests shall be done for PAPRs which have been put into a motor/blower failure mode.

1.7.7 RESPIRATOR FIT CHECK

The Competent Person shall assure that the positive/negative pressure user seal check is done each time the respirator is donned by an employee. Head coverings must cover respirator head straps. Any situation that prevents an effective facepiece to face seal as evidenced by failure of a user seal check shall preclude that person from wearing a respirator inside the regulated area until resolution of the problem.

1.7.8 MAINTENANCE AND CARE OF RESPIRATORS

The Respiratory Protection Program Coordinator shall submit evidence and documentation showing compliance with 29 CFR 1910.134 (h) Maintenance and Care of Respirators.

1.7.9 SUPPLIED AIR SYSTEMS

If a supplied air system is used, the system shall meet all requirements of 29 CFR 1910.134 and the ANSI/Compressed Gas Association (CGA) Commodity Specification for Air current requirements for Type 1 - Grade D breathing air. Low pressure systems are not allowed to be used on asbestos abatement projects. Supplied Air respirator use shall be in accordance with EPA/NIOSH publication EPA-560-OPTS-86-001 "A Guide to Respiratory Protection for the Asbestos Abatement Industry". The competent person on site will be responsible for the supplied air system to ensure the safety of the worker.

1.8 WORKER PROTECTION

1.8.1 TRAINING OF ABATEMENT PERSONNEL

Prior to beginning any abatement activity, all personnel shall be trained in accordance with OSHA 29 CFR 1926.1101 (k)(9) and any additional State/Local requirements. Training must include, at a minimum, the elements listed at 29 CFR 1926.1101 (k)(9)(viii). Training shall have been conducted by a third party, EPA/State approved trainer meeting the requirements of EPA 40 CFR 763 Appendix C (AHERA MAP). Initial training certificates and current refresher and accreditation proof must be submitted for each person working at the site.

1.8.2 MEDICAL EXAMINATIONS

Medical examinations meeting the requirements of 29 CFR 1926.1101 (m) shall be provided for all personnel working in the regulated area, regardless of exposure levels. A current physician's written opinion as required by 29 CFR 1926.1101 (m)(4) shall be provided for each person and shall include in the medical opinion the person has been evaluated for working in a heat and cold stress environment while wearing personal protective equipment (PPE) and is able to perform the work without risk of material health impairment.

1.8.3 REGULATED AREA ENTRY PROCEDURE

The Competent Person shall ensure that each time workers enter the regulated area; they remove ALL street clothes in the clean room of the decontamination unit and put on new disposable coveralls, head coverings, a clean respirator, and then proceed through the shower room to the equipment room where they put on non-disposable required personal protective equipment.

1.8.4 DECONTAMINATION PROCEDURE

The Competent Person shall require all personnel to adhere to following decontamination procedures whenever they leave the regulated area.

- A. When exiting the regulated area, remove disposable coveralls, and ALL other clothes, disposable head coverings, and foot coverings or boots in the equipment room.
- B. Still wearing the respirator and completely naked, proceed to the shower. Showering is MANDATORY. Care must be taken to follow reasonable procedures in removing the respirator to avoid inhaling asbestos fibers while showering. The following procedure is required as a minimum:
 1. Thoroughly wet body including hair and face. If using a PAPR hold blower above head to keep filters dry.
 2. With respirator still in place, thoroughly decontaminate body, hair, respirator face piece, and all other parts of the respirator except the blower and battery pack on a PAPR. Pay particular attention to cleaning the seal between the face and respirator facepiece and under the respirator straps.
 3. Take a deep breath, hold it and/or exhale slowly, completely wetting hair, face, and respirator. While still holding breath, remove the respirator and hold it away from the face before starting to breathe.
- C. Carefully decontaminate the facepiece of the respirator inside and out. If using a PAPR, shut down using the following sequence: a) first cap inlets to filters; b) turn blower off to keep debris collected on the inlet side of the filter from dislodging and contaminating the outside of the unit; c) thoroughly decontaminate blower and hoses; d) carefully decontaminate battery pack with a wet rag being cautious of getting water in the battery pack thus preventing destruction. **(THIS PROCEDURE IS NOT A SUBSTITUTE FOR RESPIRATOR CLEANING!)**
- D. Shower and wash body completely with soap and water. Rinse thoroughly.
- E. Rinse shower room walls and floor to drain prior to exiting.
- F. Proceed from shower to clean room; dry off and change into street clothes or into new disposable work clothing.

1.8.5 REGULATED AREA REQUIREMENTS

The Competent Person shall meet all requirements of 29 CFR 1926.1101 (o) and assure that all requirements for regulated areas at 29 CFR 1926.1101 (e) are met. All personnel in the regulated area shall not be allowed to eat, drink, smoke, chew tobacco or gum, apply cosmetics, or in any way interfere with the fit of their respirator.

1.9 DECONTAMINATION FACILITIES

1.9.1 DESCRIPTION

Provide each regulated area with separate personnel decontamination facilities (PDF) and waste/equipment decontamination facilities (W/EDF). Ensure that the PDF are the only means of ingress and egress to the regulated area and that all equipment, bagged waste, and other material exit the regulated area only through the W/EDF.

1.9.2 GENERAL REQUIREMENTS

All personnel entering or exiting a regulated area must go through the PDF and shall follow the requirements at 29 CFR 1926.1101 (j)(1) and these specifications. All waste, equipment and contaminated materials must exit the regulated area through the W/EDF and be decontaminated in accordance with these specifications. Walls and ceilings of the PDF and W/EDF must be constructed of a minimum of 3 layers of 6 mil opaque fire retardant polyethylene sheeting and be securely attached to existing building components and/or an adequate temporary framework. A minimum of 3 layers of 6 mil poly shall also be used to cover the floor under the PDF and W/EDF units. Construct doors so that they overlap and secure to adjacent surfaces. Weight inner doorway sheets with layers of duct tape so that they close quickly after release. Put arrows on sheets so they show direction of travel and overlap. If the building adjacent area is occupied, construct a solid barrier on the occupied side(s) to protect the sheeting and reduce potential for non-authorized personnel entering the regulated area.

1.9.3 TEMPORARY FACILITIES TO THE PDF AND W/EDF

The Competent Person shall provide temporary water service connections to the PDF and W/EDF. Backflow prevention must be provided at the point of connection to the VA system. Water supply must be of adequate pressure and meet requirements of 29 CFR 1910.141(d)(3). Provide adequate temporary overhead electric power with ground fault circuit interruption (GFCI) protection. Provide a sub-panel equipped with GFCI protection for all temporary power in the clean room. Provide adequate lighting to provide a minimum of 50 foot candles in the PDF and W/EDF. Provide temporary heat, if needed, to maintain 70°F throughout the PDF and W/EDF.

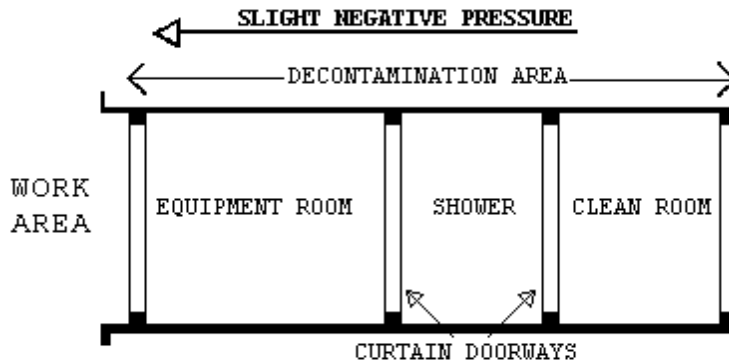
1.9.4 PERSONNEL DECONTAMINATION FACILITY (PDF)

The Competent Person shall provide a PDF consisting of shower room which is contiguous to a clean room and equipment room which is connected to the regulated area. The PDF must be sized to accommodate the number of personnel scheduled for the project. The shower room, located in the center of the PDF, shall be fitted with as many portable showers as necessary to insure all employees can complete the entire decontamination procedure within 15 minutes. The PDF shall be

constructed of opaque poly for privacy. The PDF shall be constructed to eliminate any parallel routes of egress without showering.

1. Clean Room: The clean room must be physically and visually separated from the rest of the building to protect the privacy of personnel changing clothes. The clean room shall be constructed of at least 3 layers of 6 mil opaque fire retardant poly to provide an air tight room. Provide a minimum of 2 - 900 mm (3 foot) wide 6 mil poly opaque fire retardant doorways. One doorway shall be the entry from outside the PDF and the second doorway shall be to the shower room of the PDF. The floor of the clean room shall be maintained in a clean, dry condition. Shower overflow shall not be allowed into the clean room. Provide 1 storage locker per person. A portable fire extinguisher, minimum 10 pounds capacity, Type ABC, shall be provided in accordance with OSHA and NFPA Standard 10. All persons entering the regulated area shall remove all street clothing in the clean room and dress in disposable protective clothing and respiratory protection. Any person entering the clean room does so either from the outside with street clothing on or is coming from the shower room completely naked and thoroughly washed. Females required to enter the regulated area shall be ensured of their privacy throughout the entry/exit process by posting guards at both entry points to the PDF so no male can enter or exit the PDF during her stay in the PDF.
2. Shower Room: The Competent Person shall assure that the shower room is a completely water tight compartment to be used for the movement of all personnel from the clean room to the equipment room and for the showering of all personnel going from the equipment room to the clean room. Each shower shall be constructed so water runs down the walls of the shower and into a drip pan. Install a freely draining smooth floor on top of the shower pan. The shower room shall be separated from the rest of the building and from the clean room and equipment room using air tight walls made from at least 3 layers of 6 mil opaque fire retardant poly. The shower shall be equipped with a shower head and controls, hot and cold water, drainage, soap dish and continuous supply of soap, and shall be maintained in a sanitary condition throughout its use. The controls shall be arranged so an individual can shower without assistance. Provide a flexible hose shower head, hose bibs and all other items shown on Shower Schematic. Waste water will be pumped to a drain after being filtered through a minimum of a 100 micron sock in the shower drain; a 20 micron filter; and a final 5 micron filter. Filters will be changed a minimum of daily or more often as needed. Filter changes must be done in the shower to prevent loss of contaminated water. Hose down all shower surfaces after each shift and clean any debris from the shower pan. Residue is to be disposed of as asbestos waste.
3. Equipment Room: The Competent Person shall provide an equipment room which shall be an air tight compartment for the storage of work equipment/tools, reusable personal protective equipment, except for a respirator and for use as a gross decontamination area for personnel exiting the regulated area. The equipment room shall be separated from the regulated area by a minimum 3 foot wide door made with 2 layers of 6 mil opaque fire retardant poly. The equipment room shall be separated from the regulated area, the shower room and the rest of the building by air tight walls and ceiling constructed of a minimum of 3 layers of 6 mil opaque fire retardant poly. Damp wipe all surfaces of the equipment room after each shift change.

- Provide an additional loose layer of 6 mil fire retardant poly per shift change and remove this layer after each shift. If needed, provide a temporary electrical sub-panel equipped with GFCI in the equipment room to accommodate any equipment required in the regulated area.
- The PDF shall be as follows: Clean room at the entrance followed by a shower room followed by an equipment room leading to the regulated area. Each doorway in the PDF shall be a minimum of 2 layers of 6 mil opaque fire retardant poly.



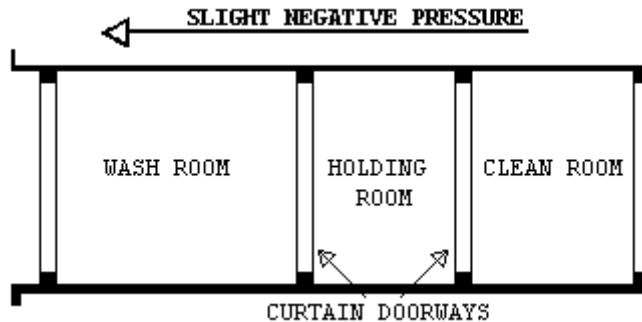
1.9.5 WASTE/EQUIPMENT DECONTAMINATION FACILITY (W/EDF)

The Competent Person shall provide an W/EDF consisting of a wash room, holding room, and clean room for removal of waste, equipment and contaminated material from the regulated area. Personnel shall not enter or exit the W/EDF except in the event of an emergency. Clean debris and residue in the W/EDF daily. All surfaces in the W/EDF shall be wiped/hosed down after each shift and all debris shall be cleaned from the shower pan. The W/EDF shall consist of the following:

1. Wash Down Station: Provide an enclosed shower unit in the regulated area just outside the Wash Room as an equipment bag and container cleaning station.
2. Wash Room: Provide a wash room for cleaning of bagged or containerized asbestos containing waste materials passed from the regulated area. Construct the wash room using 50 x 100 mm (2" x 4") wood framing and 3 layers of 6 mil fire retardant poly. Locate the wash room so that packaged materials, after being wiped clean, can be passed to the Holding Room. Doorways in the wash room shall be constructed of 2 layers of 6 mil fire retardant poly.
3. Holding Room: Provide a holding room as a drop location for bagged materials passed from the wash room. Construct the holding room using 50 x 100 mm (2" x 4") wood framing and 3 layers of 6 mil fire retardant poly. The holding room shall be located so that bagged material cannot be passed from the wash room to the clean room unless it goes through the holding room. Doorways in the holding room shall be constructed of 2 layers of 6 mil fire retardant poly.
4. Clean Room: Provide a clean room to isolate the holding room from the exterior of the regulated area. Construct the clean room using 2 x 4 wood framing and 2 layers of 6 mil fire retardant poly. The clean room shall be located so as to provide access to the holding room from the building exterior. Doorways to the clean room shall be

constructed of 2 layers of 6 mil fire retardant poly. When a negative pressure differential system is used, a rigid enclosure separation between the W/EDF clean room and the adjacent areas shall be provided.

5. The W/EDF shall be as follows: Wash Room leading to a Holding Room followed by a Clean Room leading to outside the regulated area. See diagram.



1.9.6 WASTE/EQUIPMENT DECONTAMINATION PROCEDURES

At the washdown station in the regulated area, thoroughly wet clean contaminated equipment and/or sealed polyethylene bags and pass into Wash Room after visual inspection. When passing anything into the Wash Room, close all doorways of the W/EDF, other than the doorway between the washdown station and the Wash Room. Keep all outside personnel clear of the W/EDF. Once inside the Wash Room, wet clean the equipment and/or bags. After cleaning and inspection, pass items into the Holding Room. Close all doorways except the doorway between the Holding Room and the Clean Room. Workers from the Clean Room/Exterior shall enter the Holding Room and remove the decontaminated/cleaned equipment/bags for removal and disposal. These personnel will not be required to wear PPE. At no time shall personnel from the clean side be allowed to enter the Wash Room.

PART 2 - PRODUCTS, MATERIALS AND EQUIPMENT

2.1 MATERIALS AND EQUIPMENT

2.1.1 GENERAL REQUIREMENTS

Prior to the start of work, the contractor shall provide and maintain a sufficient quantity of materials and equipment to assure continuous and efficient work throughout the duration of the project. Work shall not start unless the following items have been delivered to the site and the CPIH/CIH has submitted verification to the VA's representative.

- A. All materials shall be delivered in their original package, container or bundle bearing the name of the manufacturer and the brand name (where applicable).
- B. Store all materials subject to damage off the ground, away from wet or damp surfaces and under cover sufficient enough to prevent damage or contamination. Flammable and combustible materials cannot be stored inside buildings. Replacement materials shall be stored outside of the regulated area until abatement is completed.

- C. The Contractor shall not block or hinder use of buildings by patients, staff, and visitors to the VA in partially occupied buildings by placing materials/equipment in any unauthorized location.
- D. The Competent Person shall inspect for damaged, deteriorating or previously used materials. Such materials shall not be used and shall be removed from the worksite and disposed of properly.
- E. Polyethylene sheeting for walls in the regulated area shall be a minimum of 4-mils. For floors and all other uses, sheeting of at least 6-mil shall be used in widths selected to minimize the frequency of joints. Fire retardant poly shall be used throughout.
- F. The method of attaching polyethylene sheeting shall be agreed upon in advance by the Contractor and the VA and selected to minimize damage to equipment and surfaces. Method of attachment may include any combination of moisture resistant duct tape furring strips, spray glue, staples, nails, screws, lumber and plywood for enclosures or other effective procedures capable of sealing polyethylene to dissimilar finished or unfinished surfaces under both wet and dry conditions.
- G. Polyethylene sheeting utilized for the PDF shall be opaque white or black in color, 6 mil fire retardant poly.
- H. Installation and plumbing hardware, showers, hoses, drain pans, sump pumps and waste water filtration system shall be provided by the Contractor.
- I. An adequate number of HEPA vacuums, scrapers, sprayers, nylon brushes, brooms, disposable mops, rags, sponges, staple guns, shovels, ladders and scaffolding of suitable height and length as well as meeting OSHA requirements, fall protection devices, water hose to reach all areas in the regulated area, airless spray equipment, and any other tools, materials or equipment required to conduct the abatement project. All electrically operated hand tools, equipment, electric cords shall be connected to GFCI protection.
- J. Special protection for objects in the regulated area shall be detailed (e.g., plywood over carpeting or hardwood floors to prevent damage from scaffolds, water and falling material).
- K. Disposal bags - 2 layers of 6 mil poly for asbestos waste shall be pre-printed with labels, markings and address as required by OSHA, EPA and DOT regulations.
- L. The VA shall be provided an advance copy of the MSDS as required for all hazardous chemicals under OSHA 29 CFR 1910.1200 - Hazard Communication in the pre-start meeting submittal. Chlorinated compounds shall not be used with any spray adhesive, mastic remover or other product. Appropriate encapsulant(s) shall be provided.
- M. OSHA DANGER demarcation signs, as many and as required by OSHA 29 CFR 1926.1101(k)(7) shall be provided and placed by the Competent Person. All other posters and notices required by Federal and State regulations shall be posted in the Clean Room.
- N. Adequate and appropriate PPE for the project and number of personnel/shifts shall be provided. All personal protective equipment issued must be based on a written hazard assessment conducted under 29 CFR 1910.132(d).

2.2 MONITORING, INSPECTION AND TESTING

2.2.1 GENERAL

- A. Perform throughout abatement work monitoring, inspection and testing inside and around the regulated area in accordance with the OSHA requirements and these specifications. OSHA requires that the employee exposure to asbestos must not exceed 0.1 fiber per cubic centimeter (f/cc) of air, averaged over an 8-hour work shift. The CPIH/CIH is responsible for and shall inspect and oversee the performance of the Contractor IH Technician. The IH Technician shall continuously inspect and monitor conditions inside the regulated area to ensure compliance with these specifications. In addition, the CPIH/CIH shall personally manage air sample collection, analysis, and evaluation for personnel, regulated area, and adjacent area samples to satisfy OSHA requirements. Additional inspection and testing requirements are also indicated in other parts of this specification.
- B. The VA will employ an independent industrial hygienist (VPIH/CIH) consultant and/or use its own IH to perform various services on behalf of the VA. The VPIH/CIH will perform the necessary monitoring, inspection, testing, and other support services to ensure that VA patients, employees, and visitors will not be adversely affected by the abatement work, and that the abatement work proceeds in accordance with these specifications, that the abated areas or abated buildings have been successfully decontaminated. The work of the VPIH/CIH consultant in no way relieves the Contractor from their responsibility to perform the work in accordance with contract/specification requirements, to perform continuous inspection, monitoring and testing for the safety of their employees, and to perform other such services as specified. The cost of the VPIH/CIH and their services will be borne by the VA except for any repeat of final inspection and testing that may be required due to unsatisfactory initial results. Any repeated final inspections and/or testing, if required, will be paid for by the Contractor.
- C. If fibers counted by the VPIH/CIH during abatement work, either inside or outside the regulated area, utilizing the NIOSH 7400 air monitoring method, exceed the specified respective limits, the Contractor shall stop work. The Contractor may request confirmation of the results by analysis of the samples by TEM. Request must be in writing and submitted to the VA's representative. Cost for the confirmation of results will be borne by the Contractor for both the collection and analysis of samples and for the time delay that may/does result for this confirmation. Confirmation sampling and analysis will be the responsibility of the CPIH with review and approval of the VPIH/CIH. An agreement between the CPIH/CIH and the VPIH/CIH shall be reached on the exact details of the confirmation effort, in writing, including such things as the number of samples, location, collection, quality control on-site, analytical laboratory, interpretation of results and any follow-up actions. This written agreement shall be co-signed by the IH's and delivered to the VA's representative.

2.2.2 SCOPE OF SERVICES OF THE VPIH/CIH CONSULTANT

- A. The purpose of the work of the VPIH/CIH is to: assure quality; adherence to the specification; resolve problems; prevent the spread of contamination beyond the regulated area; and assure clearance at the end of the project. In addition, their work includes performing the final inspection and testing to determine whether the regulated area or building has been adequately decontaminated. All air monitoring is to be done utilizing PCM/TEM. The VPIH/CIH will perform the following tasks:
1. Task 1: Establish background levels before abatement begins by collecting background samples. Retain samples for possible TEM analysis.
 2. Task 2: Perform continuous air monitoring, inspection, and testing outside the regulated area during actual abatement work to detect any faults in the regulated area isolation and any adverse impact on the surroundings from regulated area activities.
 3. Task 3: Perform unannounced visits to spot check overall compliance of work with contract/specifications. These visits may include any inspection, monitoring, and testing inside and outside the regulated area and all aspects of the operation except personnel monitoring.
 4. Task 4: Provide support to the VA representative such as evaluation of submittals from the Contractor, resolution of conflicts, interpret data, etc.
 5. Task 5: Perform, in the presence of the VA representative, final inspection and testing of a decontaminated regulated area at the conclusion of the abatement to certify compliance with all regulations and VA requirements/specifications.
 6. Task 6: Issue certificate of decontamination for each regulated area and project report.
- B. All documentation, inspection results and testing results generated by the VPIH/CIH will be available to the Contractor for information and consideration. The Contractor shall cooperate with and support the VPIH/CIH for efficient and smooth performance of their work.
- C. The monitoring and inspection results of the VPIH/CIH will be used by the VA to issue any Stop Removal orders to the Contractor during abatement work and to accept or reject a regulated area or building as decontaminated.

2.2.3 MONITORING, INSPECTION AND TESTING BY CONTRACTOR CPIH/CIH

The Contractor's CPIH/CIH is responsible for managing all monitoring, inspections, and testing required by these specifications, as well as any and all regulatory requirements adopted by these specifications. The CPIH/CIH is responsible for the continuous monitoring of all subsystems and procedures which could affect the health and safety of the Contractor's personnel. Safety and health conditions and the provision of those conditions inside the regulated area for all persons entering the regulated area is the exclusive responsibility of the Contractor/Competent Person. The person performing the personnel and area air monitoring inside the regulated area shall be an IH Technician, who shall be trained and shall have specialized field experience in sampling and analysis. The IH Technician shall have successfully completed a NIOSH 582 Course or equivalent and provide documentation. The IH Technician shall participate in the AIHA Asbestos Analysis Registry or participate in the Proficiency Analytic Testing

program of AIHA for fiber counting quality control assurance. The IH Technician shall also be an accredited EPA AHERA/State Contractor/Supervisor or Abatement Worker and Building Inspector. The IH Technician shall have participated in five abatement projects collecting personal and area samples as well as responsibility for documentation on substantially similar projects in size and scope. The analytic laboratory used by the Contractor to analyze the samples shall be AIHA accredited for asbestos PAT and approved by the VA prior to start of the project. A daily log shall be maintained by the CPIH/CIH or IH Technician, documenting all OSHA requirements for air personal monitoring for asbestos in 29 CFR 1926.1101(f), (g) and Appendix A. This log shall be made available to the VA representative and the VPIH/CIH upon request. The log will contain, at a minimum, information on personnel or area samples, other persons represented by the sample, the date of sample collection, start and stop times for sampling, sample volume, flow rate, and fibers/cc. The CPIH/CIH shall collect and analyze samples for each representative job being done in the regulated area, i.e., removal, wetting, clean-up, and load-out. No fewer than two personal samples per shift shall be collected and one area sample per 1,000 square feet of regulated area where abatement is taking place and one sample per shift in the clean room area shall be collected. In addition to the continuous monitoring required, the CPIH/CIH will perform inspection and testing at the final stages of abatement for each regulated area as specified in the CPIH/CIH responsibilities. Additionally, the CPIH/CIH will monitor and record pressure readings within the containment daily with a minimum of two readings at the beginning and at the end of a shift, and submit the data in the daily report.

2.3 ASBESTOS HAZARD ABATEMENT PLAN

The Contractor shall have established an Asbestos Hazard Abatement Plan (AHAP) in printed form and loose leaf folder consisting of simplified text, diagrams, sketches, and pictures that establish and explain clearly the procedures to be followed during all phases of the work by the Contractor's personnel. The AHAP must be modified as needed to address specific requirements of this project and the specifications. The AHAP shall be submitted for review and approval to the VA prior to the start of any abatement work. The minimum topics and areas to be covered by the AHAPs are:

- A. Minimum Personnel Qualifications
- B. Emergency Action Plan/Contingency Plans and Arrangements
- C. Security and Safety Procedures
- D. Respiratory Protection/Personal Protective Equipment Program and Training
- E. Medical Surveillance Program and Recordkeeping
- F. Regulated Area Requirements - Containment Barriers/Isolation of Regulated Area
- G. Decontamination Facilities and Entry/Exit Procedures (PDF and W/EDF)
- H. Negative Pressure Systems Requirements
- I. Monitoring, Inspections, and Testing
- J. Removal Procedures for ACM
- K. Removal of Contaminated Soil (if applicable)
- L. Encapsulation Procedures for ACM
- M. Disposal of ACM waste/equipment
- N. Regulated Area Decontamination/Clean-up

- O. Regulated Area Visual and Air Clearance
- P. Project Completion/Closeout

2.4 SUBMITTALS

2.4.1 PRE-START MEETING SUBMITTALS

Submit to the VA a minimum of 14 days prior to the pre-start meeting the following for review and approval. Meeting this requirement is a prerequisite for the pre-start meeting for this project:

- A. Submit a detailed work schedule for the entire project reflecting contract documents and the phasing/schedule requirements from the CPM chart.
- B. Submit a staff organization chart showing all personnel who will be working on the project and their capacity/function. Provide their qualifications, training, accreditations, and licenses, as appropriate. Provide a copy of the "Certificate of Worker's Acknowledgment" and the "Affidavit of Medical Surveillance and Respiratory Protection" for each person.
- C. Submit Asbestos Hazard Abatement Plan developed specifically for this project, incorporating the requirements of the specifications, prepared, signed and dated by the CPIH/CIH.
- D. Submit the specifics of the materials and equipment to be used for this project with manufacturer names, model numbers, performance characteristics, pictures/diagrams, and number available for the following:
 - 1. Supplied air system, negative air machines, HEPA vacuums, air monitoring pumps, calibration devices, pressure differential monitoring device and emergency power generating system.
 - 2. Waste water filtration system, shower system, containment barriers.
 - 3. Encapsulants, surfactants, hand held sprayers, airless sprayers, glovebags, and fire extinguishers.
 - 4. Respirators, protective clothing, personal protective equipment.
 - 5. Fire safety equipment to be used in the regulated area.
- E. Submit the name, location, and phone number of the approved landfill; proof/verification the landfill is approved for ACM disposal; the landfill's requirements for ACM waste; the type of vehicle to be used for transportation; and name, address, and phone number of subcontractor, if used. Proof of asbestos training for transportation personnel shall be provided.
- F. Submit required notifications and arrangements made with regulatory agencies having regulatory jurisdiction and the specific contingency/emergency arrangements made with local health, fire, ambulance, hospital authorities and any other notifications/arrangements.
- G. Submit the name, location and verification of the laboratory and/or personnel to be used for analysis of air and/or bulk samples. Personal air monitoring must be done in accordance with OSHA 29 CFR 1926.1101(f) and Appendix A. Area or clearance air monitoring shall be conducted in accordance with EPA AHERA protocols.
- H. Submit qualifications verification: Submit the following evidence of qualifications. Make sure that all references are current and verifiable by providing current phone numbers and documentation.
 - 1. Asbestos Abatement Company: Project experience within the past 3 years; listing projects first most similar to this project: Project Name; Type of Abatement; Duration; Cost; Reference Name/Phone Number; Final Clearance; Completion Date

2. List of project(s) halted by owner, A/E, IH, regulatory agency in the last 3 years: Project Name; Reason; Date; Reference Name/Number; Resolution
 3. List asbestos regulatory citations (e.g., OSHA), notices of violations (e.g., Federal and state EPA), penalties, and legal actions taken against the company including and of the company's officers (including damages paid) in the last 3 years. Provide copies and all information needed for verification.
- I. Submit information on personnel: Provide a resume; address each item completely; copies of certificates, accreditations, and licenses. Submit an affidavit signed by the CPIH/CIH stating that all personnel submitted below have medical records in accordance with OSHA 29 CFR 1926.1101(m) and 29 CFR 1910.20 and that the company has implemented a medical surveillance program and written respiratory protection program, and maintains recordkeeping in accordance with the above regulations. Submit the phone number and doctor/clinic/hospital used for medical evaluations.
1. CPIH/CIH and IH Technician: Name; years of abatement experience; list of projects similar to this one; certificates, licenses, accreditations for proof of AHERA/OSHA specialized asbestos training; professional affiliations; number of workers trained; samples of training materials; samples of AHAPs developed; medical opinion; and current respirator fit test.
 2. Competent Person(s)/Supervisor(s): Number; names; social security numbers; years of abatement experience as Competent Person/Supervisor; list of similar projects in size/complexity as Competent Person/Supervisor; as a worker; certificates, licenses, accreditations; proof of AHERA/OSHA specialized asbestos training; maximum number of personnel supervised on a project; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.
 3. Workers: Numbers; names; social security numbers; years of abatement experience; certificates, licenses, accreditations; training courses in asbestos abatement and respiratory protection; medical opinion (asbestos surveillance and respirator use); and current respirator fit test.
- J. Submit copies of State license for asbestos abatement; copy of insurance policy, including exclusions with a letter from agent stating in plain language the coverage provided and the fact that asbestos abatement activities are covered by the policy; copy of AHAPs incorporating the requirements of this specification; information on who provides your training, how often; who provides medical surveillance, how often; who performs and how is personal air monitoring of abatement workers conducted; a list of references of independent laboratories/IH's familiar with your air monitoring and standard operating procedures; and copies of monitoring results of the five referenced projects listed and analytical method(s) used.
- K. Rented equipment must be decontaminated prior to returning to the rental agency.
- L. Submit, before the start of work, the manufacturer's technical data for all types of encapsulants, all MSDS and application instructions.

2.4.2 SUBMITTALS DURING ABATEMENT

- A. The Competent Person shall maintain and submit a daily log at the regulated area documenting the dates and times of the following:

purpose, attendees and summary of meetings; all personnel entering/exiting the regulated area; document and discuss the resolution of unusual events such as barrier breeching, equipment failures, emergencies, and any cause for stopping work; and representative air monitoring and results/TWA's/EL's. Submit this information daily to the VPIH/CIH.

- B. The CPIH/CIH shall document and maintain the inspection and approval of the regulated area preparation prior to start of work and daily during work.
 - 1. Removal of any poly barriers.
 - 2. Visual inspection/testing by the CPIH/CIH or IH Technician prior to application of lockdown encapsulant.
 - 3. Packaging and removal of ACM waste from regulated area.
 - 4. Disposal of ACM waste materials; copies of Waste Shipment Records/landfill receipts to the VA's representative on a weekly basis.

2.4.3 SUBMITTALS AT COMPLETION OF ABATEMENT

The CPIH/CIH shall submit a project report consisting of the daily log book requirements and documentation of events during the abatement project including Waste Shipment Records signed by the landfill's agent. It will also include information on the containment and transportation of waste from the containment with applicable Chain of Custody forms. The report shall include a certificate of completion, signed and dated by the CPIH/CIH, in accordance with Attachment #1. All clearance and perimeter area samples must be submitted. The VA Representative will retain the abatement report after completion of the project and provide copies of the abatement report to VAMC Office of Engineer and the Safety Office.

2.5 ENCAPSULANTS

2.5.1 TYPES OF ENCAPSULANTS

- A. The following four types of encapsulants, if used, must comply with comply with performance requirements as stated in paragraph 2.6.2:
 - 1. Removal encapsulant - used as a wetting agent to remove ACM.
 - 2. Bridging encapsulant - provides a tough, durable coating on ACM.
 - 3. Penetrating encapsulant - penetrates/encapsulates ACM at least 13 mm (1/2").
 - 4. Lockdown encapsulant - seals microscopic fibers on surfaces after ACM removal.

2.5.2 PERFORMANCE REQUIREMENTS

Encapsulants shall meet the latest requirements of EPA; shall not contain toxic or hazardous substances; or solvents; and shall comply with the following performance requirements:

- A. General Requirements for all Encapsulants:
 - 1. ASTM E84: Flame spread of 25; smoke emission of 50.
 - 2. University of Pittsburgh Protocol: Combustion Toxicity; zero mortality.
 - 3. ASTM C732: Accelerated Aging Test; Life Expectancy - 20 years.
 - 4. ASTM E96: Permeability - minimum of 0.4 perms.
- B. Bridging/Penetrating Encapsulants:
 - 1. ASTM E736: Cohesion/Adhesion Test - 24 kPa (50 lbs/ft²).

2. ASTM E119: Fire Resistance - 3 hours (Classified by UL for use on fibrous/cementitious fireproofing).
 3. ASTM D2794: Gardner Impact Test; Impact Resistance - minimum 11.5 kg-mm (43 in/lb).
 4. ASTM D522: Mandrel Bend Test; Flexibility - no rupture or cracking.
- C. Lockdown Encapsulants:
1. ASTM E119: Fire resistance - 3 hours (tested with fireproofing over encapsulant applied directly to steel member).
 2. ASTM E736: Bond Strength - 48 kPa (100 lbs/ft²) (test compatibility with cementitious and fibrous fireproofing).
 3. In certain situations, encapsulants may have to be applied to hot pipes/equipment. The encapsulant must be able to withstand high temperatures without cracking or off-gassing any noxious vapors during application.

2.5.3 CERTIFICATES OF COMPLIANCE

The Contractor shall submit to the VA representative certification from the manufacturer indicating compliance with performance requirements for encapsulants when applied according to manufacturer recommendations.

PART 3 - EXECUTION

3.1 REGULATED AREA PREPARATIONS

3.1.1 SITE SECURITY

- A. Regulated area access is to be restricted only to authorized, trained/accredited and protected personnel. These may include the Contractor's employees, employees of Subcontractors, VA employees and representatives, State and local inspectors, and any other designated individuals. A list of authorized personnel shall be established prior to commencing the project and be posted in the clean room of the decontamination unit.
- B. Entry into the regulated area by unauthorized individuals shall be reported immediately to the Competent Person by anyone observing the entry. The Competent Person shall immediately require any unauthorized person to leave the regulated area and then notify the VA Contracting Officer or VA Representative using the most expeditious means.
- C. A log book shall be maintained in the clean room of the decontamination unit. Anyone who enters the regulated area must record their name, affiliation, time in, and time out for each entry.
- D. Access to the regulated area shall be through a single decontamination unit. All other access (doors, windows, hallways, etc.) shall be sealed or locked to prevent entry to or exit from the regulated area. The only exceptions for this requirement are the waste/equipment load-out area which shall be sealed except during the removal of containerized asbestos waste from the regulated area, and emergency exits. Emergency exits shall not be locked from the inside; however, they shall be sealed with poly sheeting and taped until needed. In any situation where exposure to high temperatures which may result in a flame hazard, fire retardant poly sheeting must be used.
- E. The Contractor's Competent Person shall control site security during abatement operations in order to isolate work in progress

and protect adjacent personnel. A 24 hour security system shall be provided at the entrance to the regulated area to assure that all entrants are logged in/out and that only authorized personnel are allowed entrance.

- F. The Contractor will have the VA's assistance in notifying adjacent personnel of the presence, location and quantity of ACM in the regulated area and enforcement of restricted access by the VA's employees.
- G. The regulated area shall be locked during non-working hours and secured by VA Representative or Competent Person. The VA Police should be informed of asbestos abatement regulated areas to provide security checks during facility rounds and emergency response.

3.1.2. SIGNAGE AND POWER MANAGEMENT

- A. Post OSHA DANGER signs meeting the specifications of OSHA 29 CFR 1926.1101 at any location and approaches to the regulated area where airborne concentrations of asbestos may exceed the PEL. Signs shall be posted at a distance sufficiently far enough away from the regulated area to permit any personnel to read the sign and take the necessary measures to avoid exposure. Additional signs will be posted following construction of the regulated area enclosure.
- B. Shut down and lock out/tag out electric power to the regulated area. Provide temporary power and lighting. Insure safe installation including GFCI of temporary power sources and equipment by compliance with all applicable electrical code and OSHA requirements for temporary electrical systems. Electricity shall be provided by the VA.
- C. Shut down and lock out/tag out heating, cooling, and air conditioning system (HVAC) components that are in, supply or pass through the regulated area. Investigate the regulated area and agree on pre-abatement condition with the VA's representative. Seal all intake and exhaust vents in the regulated area with duct tape and 2 layers of 6-mil poly. Also, seal any seams in system components that pass through the regulated area. Remove all contaminated HVAC system filters and place in labeled 6-mil polyethylene disposal bags for staging and eventual disposal as asbestos waste.

3.1.3 NEGATIVE PRESSURE FILTRATION SYSTEM

The Contractor shall provide enough HEPA negative air machines to effect > - 0.02" WCG pressure. The Competent Person shall determine the number of units needed for the regulated area by dividing the cubic feet in the regulated area by 15 and then dividing that result by the cubic feet per minute (CFM) for each unit to determine the number of units needed to effect > - 0.02" WCG pressure. Provide a standby unit in the event of machine failure and/or emergency in an adjacent area. NIOSH has done extensive studies and has determined that negative air machines typically operate at ~50% efficiency. The contractor shall consider this in their determination of number of units needed to provide > - 0.02" WCG pressure. The contractor shall use double the number of machines, based on their calculations, or submit proof their

machines operate at stated capacities, at a 2" pressure drop across the filters.

3.1.3.1 DESIGN AND LAYOUT

- A. Before start of work submit the design and layout of the regulated area and the negative air machines. The submittal shall indicate the number of, location of and size of negative air machines. The point(s) of exhaust, air flow within the regulated area, anticipated negative pressure differential, and supporting calculations for sizing shall be provided. In addition, submit the following:
1. Method of supplying power to the units and designation/location of the panels.
 2. Description of testing method(s) for correct air volume and pressure differential.
 3. If auxiliary power supply is to be provided for the negative air machines, provide a schematic diagram of the power supply and manufacturer's data on the generator and switch.

3.1.3.2 NEGATIVE AIR MACHINES (HEPA UNITS)

- A. Negative Air Machine Cabinet: The cabinet shall be constructed of steel or other durable material capable of withstanding potential damage from rough handling and transportation. The width of the cabinet shall be less than 30" in order to fit in standard doorways. The cabinet must be factory sealed to prevent asbestos fibers from being released during use, transport, or maintenance. Any access to and replacement of filters shall be from the inlet end. The unit must be on casters or wheels.
- B. Negative Air Machine Fan: The rating capacity of the fan must indicate the CFM under actual operating conditions. Manufacturer's typically use "free-air" (no resistance) conditions when rating fans. The fan must be a centrifugal type fan.
- C. Negative Air Machine Final Filter: The final filter shall be a HEPA filter. The filter media must be completely sealed on all edges within a structurally rigid frame. The filter shall align with a continuous flexible gasket material in the negative air machine housing to form an air tight seal. Each HEPA filter shall be certified by the manufacturer to have an efficiency of not less than 99.97%. Testing shall have been done in accordance with Military Standard MIL-STD-282 and Army Instruction Manual 136-300-175A. Each filter must bear a UL586 label to indicate ability to perform under specified conditions. Each filter shall be marked with the name of the manufacturer, serial number, air flow rating, efficiency and resistance, and the direction of test air flow.
- D. Negative Air Machine Pre-filters: The pre-filters, which protect the final HEPA filter by removing larger particles, are required to prolong the operating life of the HEPA filter. Two stages of pre-filtration are required. A first stage pre-filter shall be a low efficiency type for particles 10 μm or larger. A second stage pre-filter shall have a medium efficiency effective for particles down to 5 μm or larger.

Pre-filters shall be installed either on or in the intake opening of the NAM and the second stage filter must be held in place with a special housing or clamps.

- E. Negative Air Machine Instrumentation: Each unit must be equipped with a gauge to measure the pressure drop across the filters and to indicate when filters have become loaded and need to be changed. A table indicating the cfm for various pressure readings on the gauge shall be affixed near the gauge for reference or the reading shall indicate at what point the filters shall be changed, noting cfm delivery. The unit must have an elapsed time meter to show total hours of operation.
- F. Negative Air Machine Safety and Warning Devices: An electrical/ mechanical lockout must be provided to prevent the fan from being operated without a HEPA filter. Units must be equipped with an automatic shutdown device to stop the fan in the event of a rupture in the HEPA filter or blockage in the discharge of the fan. Warning lights are required to indicate normal operation; too high a pressure drop across filters; or too low of a pressure drop across filters.
- G. Negative Air Machine Electrical: All electrical components shall be approved by the National Electrical Manufacturer's Association (NEMA) and Underwriters Laboratories (UL). Each unit must be provided with overload protection and the motor, fan, fan housing, and cabinet must be grounded.
- H. It is essential that replacement HEPA filters be tested using an "in-line" testing method, to ensure the seal around the periphery was not damaged during replacement. Damage to the outer HEPA filter seal could allow contaminated air to bypass the HEPA filter and be discharged to an inappropriate location. Contractor will provide written documentation of test results for negative air machine units with HEPA filters changed by the contractor or documentation when changed and tested by the contractor filters

3.1.3.3 PRESSURE DIFFERENTIAL

The fully operational negative air system within the regulated area shall continuously maintain a pressure differential of - 0.02" water column gauge. Before any disturbance of any asbestos material, this shall be demonstrated to the VA by use of a pressure differential meter/manometer as required by OSHA 29 CFR 1926.1101(e)(5)(i). The Competent Person shall be responsible for providing, maintaining, and documenting the negative pressure and air changes as required by OSHA and this specification.

3.1.3.4 MONITORING

The pressure differential shall be continuously monitored and recorded between the regulated area and the area outside the regulated area with a monitoring device that incorporates a strip chart recorder. The strip chart recorder shall become part of the project log and shall indicate at least -0.02" water column gauge for the duration of the project.

3.1.3.5 AUXILIARY GENERATOR

If the building is occupied during abatement, provide an auxiliary gasoline/diesel generator located outside the building in an area protected from the weather. In the event of a power failure of the general power grid and the VAMC emergency power grid, the generator must automatically start and supply power to a minimum of 50% of the negative air machines in operation.

3.1.3.6 SUPPLEMENTAL MAKE-UP AIR INLETS

Provide, as needed for proper air flow in the regulated area, in a location approved by the VA, openings in the plastic sheeting to allow outside air to flow into the regulated area. Auxiliary makeup air inlets must be located as far from the negative air machines as possible, off the floor near the ceiling, and away from the barriers that separate the regulated area from the occupied clean areas. Cover the inlets with weighted flaps which will seal in the event of failure of the negative pressure system.

3.1.3.7 TESTING THE SYSTEM

The negative pressure system must be tested before any ACM is disturbed in any way. After the regulated area has been completely prepared, the decontamination units set up, and the negative air machines installed, start the units up one at a time. Demonstrate and document the operation and testing of the negative pressure system to the VA using smoke tubes and a negative pressure gauge. Verification and documentation of adequate negative pressure differential across each barrier must be done at the start of each work shift.

3.1.3.8 DEMONSTRATION OF THE NEGATIVE PRESSURE FILTRATION SYSTEM

The demonstration of the operation of the negative pressure system to the VA shall include, but not be limited to, the following:

- A. Plastic barriers and sheeting move lightly in toward the regulated area.
- B. Curtains of the decontamination units move in toward regulated area.
- C. There is a noticeable movement of air through the decontamination units. Use the smoke tube to demonstrate air movement from the clean room to the shower room to the equipment room to the regulated area.
- D. Use smoke tubes to demonstrate air is moving across all areas in which work is to be done. Use a differential pressure gauge to indicate a negative pressure of at least -0.02" across every barrier separating the regulated area from the rest of the building. Modify the system as necessary to meet the above requirements.

**3.1.3.9 USE OF THE NEGATIVE PRESSURE FILTRATION SYSTEM
DURING ABATEMENT OPERATIONS**

- A. Start units before beginning any disturbance of ACM occurs. After work begins, the units shall run continuously, maintaining 4 actual air changes per hour at a negative pressure differential of -0.02" water column gauge, for the duration of the work until a final visual clearance and final air clearance has been successfully completed. No negative air units shall be shut down at any time unless authorized by the VA Contracting Officer, verbally and in writing.
- B. Pre-cleaning of ACM contaminated items shall be performed after the enclosure has been erected and negative pressure has been established in the work area. After items have been pre-cleaned and decontaminated, they may be removed from the work area for storage until the completion of abatement in the work area.
- C. Abatement work shall begin at a location farthest from the units and proceed towards them. If an electric failure occurs, the Competent Person shall stop all abatement work and immediately begin wetting all exposed asbestos materials for the duration of the power outage. Abatement work shall not resume until power is restored and all units are operating properly again.
- D. The negative air machines shall continue to run after all work is completed and until a final visual clearance and a final air clearance has been successfully completed for that regulated area.

3.1.3.10 DISMANTLING THE SYSTEM

After completion of the final visual and final air clearance has been obtained by the VPIH/CIH, the units may be shut down. The unit exterior surfaces shall have been completely decontaminated; pre-filters are not to be removed and the units inlet/outlet sealed with 2 layers of 6 mil poly immediately after shut down. No filter removal shall occur at the VA site following successful completion of site clearance. OSHA/EPA/DOT asbestos shall be attached to the units.

3.1.4 CONTAINMENT BARRIERS AND COVERINGS IN THE REGULATED AREA

3.1.4.1 GENERAL

Seal off the perimeter to the regulated area to completely isolate the regulated area from adjacent spaces. All surfaces in the regulated area must be covered to prevent contamination and to facilitate clean-up. Should adjacent areas become contaminated as a result of the work, shall immediately stop work and clean up the contamination at no additional cost to the VA. Provide firestopping and identify all fire barrier penetrations due to abatement work as specified in Section 3.1.4.8; FIRESTOPPING.

3.1.4.2 PREPARATION PRIOR TO SEALING THE REGULATED AREA

Place all tools, scaffolding, materials and equipment needed for working in the regulated area prior to erecting any plastic sheeting. All uncontaminated removable furniture, equipment and/or supplies shall be removed by the VA from the regulated area before commencing work. Any objects remaining in the regulated area shall be completely covered with 2 layers of 6-mil fire retardant poly sheeting and secured with duct tape. Lock out and tag out any HVAC/electrical systems in the regulated area.

3.1.4.3 CONTROLLING ACCESS TO THE REGULATED AREA

Access to the regulated area is allowed only through the personnel decontamination facility (PDF). All other means of access shall be eliminated and OSHA DANGER demarcation signs posted as required by OSHA. If the regulated area is adjacent to, or within view of an occupied area, provide a visual barrier of 6 mil opaque fire retardant poly to prevent building occupant observation. If the adjacent area is accessible to the public, the barrier must be solid and capable of withstanding the negative pressure.

3.1.4.4 CRITICAL BARRIERS

Completely separate any operations in the regulated area from adjacent areas using 2 layers of 6 mil fire retardant poly and duct tape. Individually seal with 2 layers of 6 mil poly and duct tape all HVAC openings into the regulated area. Individually seal all lighting fixtures, clocks, doors, windows, convectors, speakers, or any other objects/openings in the regulated area. Heat must be shut off any objects covered with poly.

3.1.4.5 PRIMARY BARRIERS

- A. Cover the regulated area with two layers of 6 mil fire retardant poly on the floors and two layers of 4 mil, fire retardant poly on the walls, unless otherwise directed in writing by the VA representative. Floor layers must form a right angle with the wall and turn up the wall at least 300 mm (12"). Seams must overlap at least 1800 mm (6') and must be spray glued and taped. Install sheeting so that layers can be removed independently from each other. Carpeting shall be covered with three layers of 6 mil poly. Corrugated cardboard sheets must be placed between the bottom and middle layers of poly. Mechanically support and seal with duct tape and glue all wall layers.
- B. If stairs and ramps are covered with 6 mil plastic, two layers must be used. Provide 19 mm (3/4") exterior grade plywood treads held in place with duct tape/glue on the plastic. Do not cover rungs or rails with any isolation materials.

3.1.4.6 SECONDARY BARRIERS

A loose layer of 6 mil shall be used as a drop cloth to protect the primary layers from debris generated during the abatement. This layer shall be replaced as needed during the work and at a minimum once per work day.

3.1.4.7 EXTENSION OF THE REGULATED AREA

If the enclosure of the regulated area is breached in any way that could allow contamination to occur, the affected area shall be included in the regulated area and constructed as per this section. Decontamination measures must be started immediately and continue until air monitoring indicates background levels are met.

3.1.4.8 FIRESTOPPING

- A. Through penetrations caused by cables, cable trays, pipes, sleeves, conduits, etc. must be firestopped with a fire-rated firestop system providing an air tight seal.
- B. Firestop materials that are not equal to the wall or ceiling penetrated shall be brought to the attention of the VA Representative. The contractor shall list all areas of penetration, the type of sealant used, and whether or not the location is fire rated. Any discovery of penetrations during abatement shall be brought to the attention of the VA representative immediately. All walls, floors and ceilings are considered fire rated unless otherwise determined by the VA Representative or Fire Marshall.
- C. Any visible openings whether or not caused by a penetration shall be reported by the Contractor to the VA Representative for a sealant system determination. Firestops shall meet ASTM E814 and UL 1479 requirements for the opening size, penetrant, and fire rating needed.

3.1.5 SANITARY FACILITIES

The Contractor shall provide sanitary facilities for abatement personnel and maintain them in a clean and sanitary condition throughout the abatement project.

3.1.6 PERSONAL PROTECTIVE EQUIPMENT

Provide whole body clothing, head coverings, gloves and foot coverings and any other personal protective equipment as determined by conducting the hazard assessment required by OSHA at 29 CFR 1910.132 (d). The Competent Person shall ensure the integrity of personal protective equipment worn for the duration of the project. Duct tape shall be used to secure all suit sleeves to wrists and to secure foot coverings at the ankle.

3.1.7 PRE-CLEANING

The VA will provide water for abatement purposes. The Contractor shall connect to the existing VA system. The service to the shower(s) shall be supplied with backflow prevention.

Pre-cleaning of ACM contaminated items shall be performed after the enclosure has been erected and negative pressure has been established in the work area. All workers performing pre-cleaning activities must don appropriate personal protective equipment (PPE), as specified throughout this document and as approved in the Contractor's work plan. After items have been pre-cleaned and decontaminated, they may be removed from the work area for storage until the completion of abatement in the work area.

Pre-clean all movable objects within the regulated area using a HEPA filtered vacuum and/or wet cleaning methods as appropriate. After cleaning, these objects shall be removed from the regulated area and carefully stored in an uncontaminated location. Drapes, clothing, upholstered furniture and other fabric items should be disposed of as asbestos contaminated waste. Cleaning these asbestos contaminated items utilizing HEPA vacuum techniques and off-premises steam cleaning is very difficult and cannot guarantee decontamination. Carpeting will be disposed of prior to abatement if in the regulated area. If ACM floor tile is attached to the carpet while the Contractor is removing the carpet that section of the carpet will be disposed of as asbestos waste.

Pre-clean all fixed objects in the regulated area using HEPA filtered vacuums and/or wet cleaning techniques as appropriate. Careful attention must be paid to machinery behind grills or gratings where access may be difficult but contamination may be significant. Also, pay particular attention to wall, floor and ceiling penetration behind fixed items. After pre-cleaning, enclose fixed objects with 2 layers of 6-mil poly and seal securely in place with duct tape. Objects (e.g., permanent fixtures, shelves, electronic equipment, laboratory tables, sprinklers, alarm systems, closed circuit TV equipment and computer cables) which must remain in the regulated area and that require special ventilation or enclosure requirements should be designated here along with specified means of protection. Contact the manufacturer for special protection requirements.

Pre-clean all surfaces in the regulated area using HEPA filtered vacuums and/or wet cleaning methods as appropriate. Do not use any methods that would raise dust such as dry sweeping or vacuuming with equipment not equipped with HEPA filters. Do not disturb asbestos-containing materials during this pre-cleaning phase.

3.1.8 PRE-ABATEMENT ACTIVITIES

3.1.8.1 PRE-ABATEMENT MEETING

The VA representative, upon receipt, review, and substantial approval of all pre-abatement submittals and verification by the CPIH/CIH that all materials and equipment required for the project are on the site, will arrange for a pre-abatement meeting between the Contractor, the CPIH/CIH, Competent Person(s), the VA representative(s), and the VPIH/CIH. The purpose of the meeting is to discuss any aspect of the submittals needing clarification or amplification and to discuss any aspect of the project execution and the sequence of the operation. The Contractor shall be prepared to provide any supplemental information/documentation

to the VA's representative regarding any submittals, documentation, materials or equipment. Upon satisfactory resolution of any outstanding issues, the VA's representative will issue a written order to proceed to the Contractor. No abatement work of any kind described in the following provisions shall be initiated prior to the VA written order to proceed.

3.1.8.2 PRE-ABATEMENT CONSTRUCTION AND OPERATIONS

- A. Perform all preparatory work for the first regulated area in accordance with the approved work schedule and with this specification.
- B. Upon completion of all preparatory work, the CPIH/CIH will inspect the work and systems and will notify the VA's representative when the work is completed in accordance with this specification. The VA's representative may inspect the regulated area and the systems with the VPIH/CIH and may require that upon satisfactory inspection, the Contractor's employees perform all major aspects of the approved AHAP(s), especially worker protection, respiratory systems, contingency plans, decontamination procedures, and monitoring to demonstrate satisfactory operation. The operational systems for respiratory protection and the negative pressure system shall be demonstrated for proper performance.
- C. The CPIH/CIH shall document the pre-abatement activities described above and deliver a copy to the VA's representative.
- D. Upon satisfactory inspection of the installation of and operation of systems the VA's representative will notify the Contractor in writing to proceed with the asbestos abatement work in accordance with this specification and all applicable regulations.

3.1.8.3 PRE-ABATEMENT INSPECTIONS AND PREPARATIONS

Before any work begins on the construction of the regulated area, the Contractor will:

- A. Conduct a space-by-space inspection with an authorized VA representative and prepare a written inventory of all existing damage in those spaces where asbestos abatement will occur. Still or video photography may be used to supplement the written damage inventory. Document will be signed and certified as accurate by both parties.
- B. The VA Representative, the Contractor, and the VPIH/CIH must be aware of AEQA 10-95 indicating the failure to identify asbestos in the areas listed as well as common issues when preparing specifications and contract documents. This is especially critical when demolition is planned, because AHERA surveys are non-destructive, and ACM may remain undetected. A NESHAPS (destructive) ACM inspection should be conducted on all building structures that will be demolished. Ensure the following areas are inspected on the project: lay-in ceilings concealing ACM; ACM behind walls/windows from previous renovations; inside utility chases/walls; transite piping/ductwork/sheets; behind radiators; lab fume hoods; transite lab countertops;

roofing materials; below window sills; water/sewer lines; electrical conduit coverings; crawlspaces (previous abatement contamination); flooring/mastic covered by carpeting/new flooring; exterior insulated wall panels; on underground fuel tanks; and steam line trench coverings.

- C. Ensure that all furniture, machinery, equipment, curtains, drapes, blinds, and other movable objects required to be removed from the regulated area have been cleaned and removed or properly protected from contamination.

SPEC WRITER NOTE: Indicate responsible party in charge of decontamination, removal and relocation of regulated area furnishings.

- D. If present and required, remove and dispose of carpeting from floors in the regulated area.
- E. Inspect existing firestopping in the regulated area. Correct as needed.

3.2 REMOVAL OF ACM

3.2.1 WETTING ACM

- A. Use amended water for the wetting of ACM prior to removal. The Competent Person shall assure the wetting of ACM meets the definition of "adequately wet" in the EPA NESHAP regulation and OSHA's "wet methods" for the duration of the project. A removal encapsulant may be used instead of amended water with written approval of the VA's representative.
- B. Amended Water: Provide water to which a surfactant has been added shall be used to wet the ACM and reduce the potential for fiber release during disturbance of ACM. The mixture must be equal to or greater than the wetting provided by water amended by a surfactant consisting one ounce of 50% polyoxyethylene ester and 50% polyoxyethylene ether mixed with 5 gallons (19L) of water.
- C. Removal Encapsulant: When authorized by VA, provide a penetrating encapsulant designed specifically for the removal of ACM. The material must, when used, result in adequate wetting of the ACM and retard fiber release during removal.

3.2.2 SECONDARY BARRIER AND WALKWAYS

- A. Install as a drop cloth a 6 mil poly sheet at the beginning of each work shift where removal is to be done during that shift. Completely cover floors and any walls within 10 feet (3 meters) of the area where work is to be done. Secure the secondary barrier with duct tape to prevent it from moving or debris from getting behind it. Remove the secondary barrier at the end of the shift or as work in the area is completed. Keep residue on the secondary barrier wetted. When removing, fold inward to prevent spillage and place in a disposal bag.
- B. Install walkways using 6 mil black poly between the regulated area and the decontamination facilities (PDF and W/EDF) to protect the primary layers from contamination and damage. Install the walkways at the beginning of each shift and remove at the end of each shift.

3.2.3 WET REMOVAL OF ACM

- A. Adequately and thoroughly wet the ACM to be removed prior to removal with amended water or when authorized by VA, removal encapsulant to reduce/prevent fiber release to the air. Adequate time (at a minimum two hours) must be allowed for the amended water or removal encapsulant to saturate the ACM. Abatement personnel must not disturb dry ACM. Use a fine spray of amended water or removal encapsulant. Saturate the material sufficiently to wet to the substrate without causing excessive dripping. The material must be sprayed repeatedly/continuously during the removal process in order to maintain adequately wet conditions. Removal encapsulants must be applied in accordance with the manufacturer's written instructions. Perforate or carefully separate, using wet methods, an outer covering that is painted or jacketed in order to allow penetration and wetting of the material. Where necessary, carefully remove covering while wetting to minimize fiber release. **In no event shall dry removal occur except when authorized in writing by the VPIH/CIH and VA when a greater safety hazard (e.g., electricity) is present.**
- B. If ACM does not wet well with amended water due to composition, coating or jacketing, remove as follows:
1. Mist work area continuously with amended water whenever necessary to reduce airborne fiber levels.
 2. Remove saturated ACM in small sections. Do not allow material to dry out. As material is removed, bag material, while still wet into disposal bags. Twist the bag neck tightly, bend over (gooseneck) and seal with a minimum of three tight wraps of duct tape. Clean /decontaminate the outside of the bag of any residue and move to washdown station adjacent to W/EDF.
 3. Fireproofing or Architectural Finish on Scratch Coat: Spray with a fine mist of amended water or removal encapsulant. Allow time for saturation to the substrate. Do not over saturate causing excess dripping. Scrape material from substrate. Remove material in manageable quantities and control falling to staging or floor. If the falling distance is over 20 feet (6M), use a drop chute to contain material through descent. Remove residue remaining on the scratch coat after scraping is done using a stiff bristle hand brush. If a removal encapsulant is used, remove residue completely before the encapsulant dries. Periodically re-wet the substrate with amended water as needed to prevent drying of the material before the residue is removed from the substrate.
 4. Fireproofing or Architectural Finish on Wire Lath: Spray with a fine mist of amended water or removal encapsulant. Allow time to completely saturate the material. Do not over saturate causing excess dripping. If the surface has been painted or otherwise coated, cut small holes as needed and apply amended water or removal encapsulant from above. Cut saturated wire lath into 2' x 6' (50mm x 150mm) sections and cut hanger wires. Roll up complete with ACM, cover in burlap and hand place in disposal bag. Do not drop to floor. After removal of lath/ACM, remove any overspray on decking and structure using stiff bristle nylon brushes. Depending on hardness of overspray, scrapers may be needed for removal.
 5. Pipe/Tank/Vessel/Boiler Insulation: Remove the outer layer of wrap while spraying with amended water in order to saturate the ACM. Spray ACM with a fine mist of amended water or removal encapsulant.

Allow time to saturate the material to the substrate. Cut bands holding pre-formed pipe insulation sections. Slit jacketing at the seams, remove and hand place in a disposal bag. Do not allow dropping to the floor. Remove molded fitting insulation/mud in large pieces and hand place in a disposal bag. Remove any residue on pipe or fitting with a stiff bristle nylon brush. In locations where pipe fitting insulation is removed from fibrous glass or other non-asbestos insulated straight runs of pipe, remove fibrous material at least 6" from the point it contacts the ACM.

3.2.4 WET REMOVAL OF AMOSITE

- A. The following areas shown on drawings indicate locations of amosite ACM which will require local exhaust ventilation and collection as described below, in addition to wet removal. Provide specific description /locations/ drawings.
- B. Provide local exhaust ventilation and collection systems to assure collection of amosite fibers at the point of generation. A 300 mm (12") flexible rigid non-collapsing duct shall be located no more than 600 mm (2') from any scraping/brushing activity. Primary filters must be replaced every 30 minutes on the negative air machines. Each scraping/brushing activity must have a negative air machine devoted to it. For pre-molded pipe insulation or cutting wire lathe attach a 1200 mm (4') square flared end piece on the intake of the duct. Support the duct horizontally at a point 600 mm (2') below the work to effect capture. One person in the crew shall be assigned to operate the duct collection system on a continual basis.
- C. Amosite does not wet well with amended water. Submit full information/documentation on the wetting agent proposed prior to start for review and approval by the VPIH/CIH and VA Contracting Officer. Insure that the material is worked on in small sections and is thoroughly and continuously wetted. Package as soon as possible while wet. Remove as required.

3.2.5 REMOVAL OF ACM/DIRT FLOORS AND OTHER SPECIAL PROCEDURES

A. MAJOR ABATEMENT ON DIRT FLOORS:

When working on dirt floors, remove all visible asbestos debris using wet methods after set-up of PDF, W/EDF, negative air systems as required. Perform work and decontaminate/clean-up; perform lockdown as needed and complete work as required in these specifications. The asbestos contaminated soil (ACS) shall be removed and/or enclosed.

Options for abatement of asbestos contaminated soil include: Removal of top 6 inches of soil; encapsulated the soil using shotcrete or other spray applied concrete materials. Considerations for which option to be used will be made by the VA representative. Factors which may affect which option to be used may include: access to the work area; height of the area (such as is there sufficient height to use concrete materials in the area, etc.) Soils covered with permanent barriers **MUST HAVE PERMANENT SIGNAGE INSTALLED TO WARN AGAINST PENETRATION ASSOCIATED WITH POTENTIAL DISTURBANCE OF ASBESTOS.**

- 1. Remove ACS as shown on drawings to a minimum depth of 6 using wet methods. After wetting with amended water to minimize dust, shovel dirt into disposal bags. The CPIH/CIH shall closely monitor work

- conditions and take appropriate action to protect workers from over exposure to asbestos and heat stress. The minimum number of air changes per hour shall be six using negative air machines. Use special vacuum truck equipped with HEPA filtration to remove soil
2. Enclosure of ACS using a concrete layer of 4" over the entire surface may also be done. Thoroughly dampen soil first with amended water before pouring concrete. Personnel shall be proficient in concrete finishing as well as asbestos trained.

B. Crawlspace/Pipe Tunnels:

When working in crawlspaces or pipe tunnels, remove all visible asbestos debris using wet methods (if possible) after set-up of PDF, W/EDF, and after establishing negative air systems as required. Perform work and decontaminate/clean-up; perform lockdown as needed and complete work as required in these specifications. The asbestos contaminated soil (ACS) shall be removed and/or enclosed. Clearance requirements include confirmation sampling of affected soil by Polarized Light Microscopy (PLM). Clearance sampling requirements are specified in Sections 3.6.4 and 3.6.5.

Options for abatement of asbestos contaminated soil include: Removal of top 6 inches of soil; encapsulated the soil using shotcrete or other spray applied concrete materials. Considerations for which option to be used will be made by the VA representative. Factors which may affect which option to be used may include: access to the work area; height of the area (such as is there sufficient height to use concrete materials in the area, etc.)

3.3 LOCKDOWN ENCAPSULATION

3.3.1 GENERAL

Lockdown encapsulation is an integral part of the ACM removal. At the conclusion of ACM removal and before removal of the primary barriers, the contractor shall encapsulate all surfaces with a bridging encapsulant.

3.3.2 DELIVERY AND STORAGE

Deliver materials to the job site in original, new and unopened containers bearing the manufacturer's name and label as well as the following information: name of material, manufacturer's stock number, date of manufacture, thinning instructions, application instructions and the MSDS for the material.

3.3.3 WORKER PROTECTION

Before beginning work with any material for which an MSDS has been submitted, provide workers with any required personal protective equipment. The required personal protective equipment shall be used whenever exposure to the material might occur. In addition to OSHA/specification requirements for respiratory protection, a paint pre-filter and an organic vapor cartridge, at a minimum, shall used in addition to the HEPA filter when an organic solvent based encapsulant is used. The CPIH/CIH shall be responsible for provision of adequate respiratory protection. Note: Flammable and combustible encapsulants shall not be used, unless authorized in writing by the VA.

3.3.4 ENCAPSULATION OF SCRATCH COAT PLASTER OR PIPING

- A. Apply two coats of lockdown encapsulant to the scratch coat plaster or piping after all ACM has been removed. Apply in strict accordance with the manufacturer's instructions. Any deviation from the instructions must be approved by the VA's representative in writing prior to commencing the work.
- B. Apply the lockdown encapsulant with an airless sprayer at a pressure and using a nozzle orifice as recommended by the manufacturer. Apply the first coat while the while the scratch coat is still damp from the asbestos removal process, after passing the visual inspection. If the surface has been allowed to dry, wet wipe or HEPA vacuum prior to spraying with encapsulant. Apply a second coat over the first coat in strict conformance with the manufacturer's instructions. Color the lockdown encapsulant and contrast the color in the second coat so that visual confirmation of completeness and uniform coverage of each coat is possible. Adhere to the manufacturer's instructions for coloring. At the completion of the encapsulation, the surface must be a uniform third color produced by the mixture.

3.3.5 SEALING EXPOSED EDGES

Seal edges of ACM exposed by removal work which is inaccessible, such as a sleeve, wall penetration, etc., with two coats of bridging encapsulant. Prior to sealing, permit the exposed edges to dry completely to permit penetration of the bridging encapsulant. Apply in accordance with 3.3.4 (B).

3.4 DISPOSAL OF ACM WASTE MATERIALS

3.4.1 GENERAL

Dispose of waste ACM and debris which is packaged in accordance with these specifications, OSHA, EPA and DOT. The landfill requirements for packaging must also be met. Transport will be in compliance with 49 CFR 100-185 regulations. Disposal shall be done at an approved landfill. Disposal of non-friable ACM shall be done in accordance with applicable regulations.

3.4.2 PROCEDURES

- A. The VA must be notified at least 24 hours in advance of any waste removed from the containment.
- B. Asbestos waste shall be packaged and moved through the W/EDF into a covered transport container in accordance with procedures in this specification. Waste shall be double-bagged and wetted with amended water prior to disposal. Wetted waste can be very heavy. Bags shall not be overfilled. Bags shall be securely sealed to prevent accidental opening and/or leakage. The top shall be tightly twisted and goose necked prior to tightly sealing with at least three wraps of duct tape. Ensure that unauthorized persons do not have access to the waste material once it is outside the regulated area. All transport containers must be covered at all times when not in use. NESHAP signs must be on containers during loading and unloading. Material shall not be transported in open vehicles. If drums are used for packaging, the drums shall be labeled properly and shall not be re-used.
- C. Waste Load Out: Waste load out shall be done in accordance with the procedures in W/EDF Decontamination Procedures. Sealed waste bags shall

be decontaminated on exterior surfaces by wet cleaning and/or HEPA vacuuming before being placed in the second waste bag and sealed, which then must also be wet wiped or HEPA vacuumed.

- D. Asbestos waste with sharp edged components, i.e., nails, screws, lath, strapping, tin sheeting, jacketing, metal mesh, etc., which might tear poly bags shall be wrapped securely in burlap before packaging and, if needed, use a poly lined fiber drum as the second container, prior to disposal.

3.5 PROJECT DECONTAMINATION

3.5.1 GENERAL

- A. The entire work related to project decontamination shall be performed under the close supervision and monitoring of the CPIH/CIH.
- B. If the asbestos abatement work is in an area which was contaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal and cleanings of the surfaces of the regulated area after the primary barrier removal.
- C. If the asbestos abatement work is in an area which was uncontaminated prior to the start of abatement, the decontamination will be done by cleaning the primary barrier poly prior to its removal, thus preventing contamination of the building when the regulated area critical barriers are removed.

3.5.2 REGULATED AREA CLEARANCE

Clearance air testing and other requirements which must be met before release of the Contractor and re-occupancy of the regulated area space are specified in Final Testing Procedures.

3.5.3 WORK DESCRIPTION

Decontamination includes the clearance air testing in the regulated area and the decontamination and removal of the enclosures/facilities installed prior to the abatement work including primary/critical barriers, PDF and W/EDF facilities, and negative pressure systems.

3.5.4 PRE-DECONTAMINATION CONDITIONS

- A. Before decontamination starts, all ACM waste from the regulated area shall be collected and removed, and the loose 6 mil layer of poly removed while being adequately wetted with amended water and disposed of along with any gross debris generated by the work.
- B. At the start of decontamination, the following shall be in place:
 - 1. Primary barriers consisting of 2 layers of 6 mil poly on the floor and 4 mil poly on the walls.
 - 2. Critical barriers consisting of 2 layers of 6 mil poly which is the sole barrier between the regulated area and openings to the rest of the building or outside.
 - 4. Decontamination facilities for personnel and equipment in operating condition and the negative pressure system in operation.

3.5.5 FIRST CLEANING

Carry out a first cleaning of all surfaces of the regulated area including items of remaining poly sheeting, tools, scaffolding, ladders/staging by wet methods and/or HEPA vacuuming. Do not use dry

dusting/sweeping/air blowing methods. Use each surface of a wetted cleaning cloth one time only and then dispose of as contaminated waste. Continue this cleaning until there is no visible residue from abated surfaces or poly or other surfaces. Remove all filters in the air handling system and dispose of as ACM waste in accordance with these specifications. The negative pressure system shall remain in operation during this time. Additional cleaning(s) may be needed as determined by the CPIH/VPIH/CIH.

3.5.6 PRE-CLEARANCE INSPECTION AND TESTING

The CPIH/CIH and VPIH/CIH will perform a thorough and detailed visual inspection at the end of the cleaning to determine whether there is any visible residue in the regulated area. If the visual inspection is acceptable, the CPIH/CIH will perform pre-clearance sampling using aggressive clearance as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). If the sampling results show values below 0.01 f/cc, then the Contractor shall notify the VA's representative of the results with a brief report from the CPIH/CIH documenting the inspection and sampling results and a statement verifying that the regulated area is ready for lockdown encapsulation. The VA reserves the right to utilize their own VPIH/CIH to perform a pre-clearance inspection and testing for verification.

3.5.7 LOCKDOWN ENCAPSULATION OF ABATED SURFACES

With the express written permission of the VA's representative, perform lockdown encapsulation of all surfaces from which asbestos was abated in accordance with the procedures in this specification. Negative pressure shall be maintained in the regulated area during the lockdown application.

3.6 FINAL VISUAL INSPECTION AND AIR CLEARANCE TESTING

3.6.1 GENERAL

Notify the VA representative 24 hours in advance for the performance of the final visual inspection and testing. The final visual inspection and testing will be performed by the VPIH/CIH starting after the final cleaning.

3.6.2 FINAL VISUAL INSPECTION

Final visual inspection will include the entire regulated area, the PDF, all poly sheeting, seals over HVAC openings, doorways, windows, and any other openings. If any debris, residue, dust or any other suspect material is detected, the final cleaning shall be repeated at no cost to the VA. Dust/material samples may be collected and analyzed at no cost to the VA at the discretion of the VPIH/CIH to confirm visual findings. When the regulated area is visually clean the final testing can be done.

3.6.3 FINAL AIR CLEARANCE TESTING

- A. After an acceptable final visual inspection by the VPIH/CIH and VA Representative, the VPIH/CIH will perform the final clearance testing. Air samples will be collected and analyzed in accordance with procedures for AHERA in this specification. If work is less than 260 lf/160 sf/35 cf, 5 PCM samples shall be collected for clearance and a

minimum of one field blank. If work is equal to or more than 260 lf/160 sf/35 cf, AHERA TEM sampling shall be performed for clearance. TEM analysis shall be done in accordance with procedures for EPA AHERA in this specification. If the release criteria are not met, the Contractor shall repeat the final cleaning and continue decontamination procedures until clearance is achieved. **All Additional inspection and testing costs will be borne by the Contractor.**

- B. If release criteria are met, proceed to perform the abatement closeout and to issue the certificate of completion in accordance with these specifications.

3.6.4 FINAL AIR CLEARANCE PROCEDURES

- A. Contractor's Release Criteria: Work in a regulated area is complete when the regulated area is visually clean and airborne fiber levels have been reduced to or below 0.01 f/cc as measured by the AHERA PCM protocol, or 70 AHERA structures per square millimeter (s/mm²) by AHERA TEM.
- B. Air Monitoring and Final Clearance Sampling: To determine if the elevated airborne fiber counts encountered during abatement operations have been reduced to the specified level, the VPIH/CIH will secure samples and analyze them according to the following procedures:
 1. Fibers Counted: "Fibers" referred to in this section shall be either all fibers regardless of composition as counted in the NIOSH 7400 PCM method or asbestos fibers counted using the AHERA TEM method.
 2. Aggressive Sampling: All final air testing samples shall be collected using aggressive sampling techniques except where soil is not encapsulated or enclosed. Samples will be collected on 0.8µ MCE filters for PCM analysis and 0.45µ Polycarbonate filters for TEM. A minimum of 1200 Liters of using calibrated pumps shall be collected for clearance samples. Before pumps are started, initiate aggressive air mixing sampling as detailed in 40 CFR 763 Subpart E (AHERA) Appendix A (III)(B)(7)(d). Air samples will be collected in areas subject to normal air circulation away from corners, obstructed locations, and locations near windows, doors, or vents. After air sampling pumps have been shut off, circulating fans shall be shut off. The negative pressure system shall continue to operate.
 3. Final clearance for soil that is not encapsulated, samples will be collected on 0.8µ MCE filters for PCM analysis and 0.45µ Polycarbonate filters for TEM. A minimum of 1200 Liters of using calibrated pumps shall be collected for clearance samples. Air clearance of work areas where contaminated soil has been removed is in addition to the requirement for clearance by bulk sample analysis discussed within these specifications. There will be no aggressive air sampling for the clearance of soil due to the fact that aggressive air sampling may overload the cassettes.
 4. Random samples shall be collected from areas of soil which have been abated to ensure that the soil has been properly decontaminated. The total number of samples to be collected from the soil areas shall be; <1000 SF of soil - 3 samples; >1000 to <5000 SF of soil - 5 samples; and >5000 SF of soil - 7 samples. The soil samples shall be collected in a statistically random manner and shall be analyzed by PLM method. The clearance level to determine the soil clean is <1% asbestos by weight as analyzed by PLM method. If this level is achieved, the soil areas shall be considered clear. If the levels

are >1% asbestos, the areas shall be re-cleaned until the sample results are <1%.

3.6.5 CLEARANCE SAMPLING USING PCM - LESS THAN 260LF/160SF:

- A. The VPIH/CIH will perform clearance samples as indicated by the specification.
- B. The NIOSH 7400 PCM method will be used for clearance sampling with a minimum collection volume of 1200 Liters of air. A minimum of 5 PCM clearance samples shall be collected. All samples must be equal to or less than 0.01 f/cc to clear the regulated area.
- C. Random samples shall be collected from areas of soil which have been abated to ensure that the soil has been properly decontaminated. The total number of samples to be collected from the soil areas shall be; <1000 SF of soil - 3 samples; >1000 to <5000 SF of soil - 5 samples; and >5000 SF of soil - 7 samples. The soil samples shall be collected in a statistically random manner and shall be analyzed by PLM method. The clearance level to determine the soil clean is <1% asbestos by weight as analyzed by PLM method. If this level is achieved, the soil areas shall be considered clear. If the levels are >1% asbestos, the areas shall be re-cleaned until the sample results are <1%.

3.6.6 CLEARANCE SAMPLING USING TEM - EQUAL TO OR MORE THAN 260LF/160SF: TEM

- A. Clearance requires 13 samples be collected; 5 inside the regulated area; 5 outside the regulated area; and 3 field blanks.
- B. The TEM method will be used for clearance sampling with a minimum collection volume of 1200 Liters of air. A minimum of 13 clearance samples shall be collected. All samples must be equal to or less than 70 AHERA structures per square millimeter (s/mm²) AHERA TEM.

3.6.7 LABORATORY TESTING OF PCM CLEARANCE SAMPLES

The services of an AIHA accredited laboratory will be employed by the VA to perform analysis for the PCM air samples. The accredited laboratory shall be successfully participating in the AIHA Proficiency Analytical Testing (PAT) program. Samples will be sent daily by the VPIH/CIH so that verbal/faxed reports can be received within 24 hours. A complete record, certified by the laboratory, of all air monitoring tests and results will be furnished to the VA's representative and the Contractor.

3.6.8 LABORATORY TESTING OF TEM SAMPLES

Samples shall be sent by the VPIH/CIH to a NIST accredited laboratory for analysis by TEM. The laboratory shall be successfully participating in the NIST Airborne Asbestos Analysis (TEM) program. Verbal/faxed results from the laboratory shall be available within 24 hours after receipt of the samples. A complete record, certified by the laboratory, of all TEM results shall be furnished to the VA's representative and the Contractor.

3.6.9 LABORATORY TESTING OF BULK SAMPLES

Samples shall be sent by the VPIH/CIH or CPIH/CIH to a NIST accredited laboratory for analysis by PLM. The laboratory shall be successfully participating in the NIST Bulk Asbestos Analysis (PLM) program. Verbal/faxed results from the laboratory shall be available within 24

hours after receipt of the samples. A complete record, certified by the laboratory, of all TEM results shall be furnished to the VA's representative and the Contractor.

3.7 ABATEMENT CLOSEOUT AND CERTIFICATE OF COMPLIANCE

3.7.1 COMPLETION OF ABATEMENT WORK

After thorough decontamination, seal negative air machines with 2 layers of 6 mil poly and duct tape to form a tight seal at the intake/outlet ends before removal from the regulated area. Complete asbestos abatement work upon meeting the regulated area visual and air clearance criteria and fulfilling the following:

- A. Remove all equipment and materials from the project area.
- B. Dispose of all packaged ACM waste as required.
- C. Repair or replace all interior finishes damaged during the abatement work, as required.
- D. Fulfill other project closeout requirements as required in this specification.

3.7.2 CERTIFICATE OF COMPLETION BY CONTRACTOR

The CPIH/CIH shall complete and sign the "Certificate of Completion" in accordance with Attachment 1 at the completion of the abatement and decontamination of the regulated area.

3.7.3 WORK SHIFTS

All work shall be done during administrative hours (8:00 AM to 4:30 PM) Monday -Friday excluding Federal Holidays. Any change in the work schedule must be approved in writing by the VA Representative.

3.7.4 RE-INSULATION

If required as part of the contract, replace all asbestos containing insulation/fire-proofing with suitable non-asbestos material. Provide MSDS's for all replacement materials in advance of installation for VA approval. Refer to Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.

ATTACHMENT #1

CERTIFICATE OF COMPLETION

DATE: _____ VA Project #: _____

PROJECT NAME: _____ Abatement Contractor: _____

VAMC/ADDRESS: _____

1. I certify that I have personally inspected, monitored and supervised the abatement work of (specify regulated area or Building):
2. That throughout the work all applicable requirements/regulations and the VA's specifications were met.
3. That any person who entered the regulated area was protected with the appropriate personal protective equipment and respirator and that they followed the proper entry and exit procedures and the proper operating procedures for the duration of the work.
4. That all employees of the Abatement Contractor engaged in this work were trained in respiratory protection, were experienced with abatement work, had proper medical surveillance documentation, were fit-tested for their respirator, and were not exposed at any time during the work to asbestos without the benefit of appropriate respiratory protection.
5. That I performed and supervised all inspection and testing specified and required by applicable regulations and VA specifications.
6. That the conditions inside the regulated area were always maintained in a safe and healthy condition and the maximum fiber count never exceeded 0.5 f/cc, except as described below.
7. That all abatement work was done in accordance with OSHA requirements and the manufacturer's recommendations.

CPIH/CIH Signature/Date: _____

CPIH/CIH Print Name: _____

Abatement Contractor Signature/Date: _____

Abatement Contractor Print Name: _____

ATTACHMENT #2

CERTIFICATE OF WORKER'S ACKNOWLEDGMENT

PROJECT NAME: _____ DATE: _____

PROJECT ADDRESS: _____

ABATEMENT CONTRACTOR'S NAME: _____

WORKING WITH ASBESTOS CAN BE HAZARDOUS TO YOUR HEALTH. INHALING ASBESTOS HAS BEEN LINKED WITH VARIOUS TYPES OF CANCERS. IF YOU SMOKE AND INHALE ASBESTOS FIBERS, YOUR CHANCES OF DEVELOPING LUNG CANCER IS GREATER THAN THAT OF THE NON-SMOKING PUBLIC.

Your employer's contract with the owner for the above project requires that: You must be supplied with the proper personal protective equipment including an adequate respirator and be trained in its use. You must be trained in safe and healthy work practices and in the use of the equipment found at an asbestos abatement project. You must receive/have a current medical examination for working with asbestos. These things shall be provided at no cost to you. By signing this certificate you are indicating to the owner that your employer has met these obligations.

RESPIRATORY PROTECTION: I have been trained in the proper use of respirators and have been informed of the type of respirator to be used on the above indicated project. I have a copy of the written Respiratory Protection Program issued by my employer. I have been provided for my exclusive use, at no cost, with a respirator to be used on the above indicated project.

TRAINING COURSE: I have been trained by a third party, State/EPA accredited trainer in the requirements for an AHERA/OSHA Asbestos Abatement Worker training course, 32 hours minimum duration. I currently have a valid State accreditation certificate. The topics covered in the course include, as a minimum, the following:

- Physical Characteristics and Background Information on Asbestos
- Potential Health Effects Related to Exposure to Asbestos
- Employee Personal Protective Equipment
- Establishment of a Respiratory Protection Program
- State of the Art Work Practices
- Personal Hygiene
- Additional Safety Hazards
- Medical Monitoring
- Air Monitoring
- Relevant Federal, State and Local Regulatory Requirements, Procedures, and Standards
- Asbestos Waste Disposal

MEDICAL EXAMINATION: I have had a medical examination within the past 12 months which was paid for by my employer. This examination included: health history, occupational history, pulmonary function test, and may have included a chest x-ray evaluation. The physician issued a positive written opinion after the examination.

Signature: _____

Printed Name: _____

Social Security Number: _____

Ft. Harrison VA Medical Center
Replace Penthouse HVAC Systems

Project #436-17-102

Witness: _____

ATTACHMENT #3

AFFIDAVIT OF MEDICAL SURVEILLANCE, RESPIRATORY PROTECTION AND TRAINING/ACCREDITATION

VA PROJECT NAME AND NUMBER: _____

VA MEDICAL FACILITY: _____

ABATEMENT CONTRACTOR'S NAME AND ADDRESS: _____

1. I verify that the following individual

Name: _____ Social Security Number: _____

who is proposed to be employed in asbestos abatement work associated with the above project by the named Abatement Contractor, is included in a medical surveillance program in accordance with 29 CFR 1926.1101(m), and that complete records of the medical surveillance program as required by 29 CFR 1926.1101(m)(n) and 29 CFR 1910.20 are kept at the offices of the Abatement Contractor at the following address.

Address: _____

2. I verify that this individual has been trained, fit-tested and instructed in the use of all appropriate respiratory protection systems and that the person is capable of working in safe and healthy manner as expected and required in the expected work environment of this project.

3. I verify that this individual has been trained as required by 29 CFR 1926.1101(k). This individual has also obtained a valid State accreditation certificate. Documentation will be kept on-site.

4. I verify that I meet the minimum qualifications criteria of the VA specifications for a CPIH.

Signature of CPIH/CIH: _____ Date: _____

Printed Name of CPIH/CIH: _____

Signature of Contractor: _____ Date: _____

Printed Name of Contractor: _____

ATTACHMENT #4

ABATEMENT CONTRACTOR/COMPETENT PERSON(S) REVIEW AND ACCEPTANCE OF THE VA'S ASBESTOS SPECIFICATIONS

VA Project Location: _____

VA Project #: _____

VA Project Description: _____

This form shall be signed by the Asbestos Abatement Contractor Owner and the Asbestos Abatement Contractor's Competent Person(s) prior to any start of work at the VA related to this Specification. If the Asbestos Abatement Contractor's/Competent Person(s) has not signed this form, they shall not be allowed to work on-site.

I, the undersigned, have read VA's Asbestos Specification regarding the asbestos abatement requirements. I understand the requirements of the VA's Asbestos Specification and agree to follow these requirements as well as all required rules and regulations of OSHA/EPA/DOT and State/Local requirements. I have been given ample opportunity to read the VA's Asbestos Specification and have been given an opportunity to ask any questions regarding the content and have received a response related to those questions. I do not have any further questions regarding the content, intent and requirements of the VA's Asbestos Specification.

At the conclusion of the asbestos abatement, I will certify that all asbestos abatement work was done in accordance with the VA's Asbestos Specification and all ACM was removed properly and no fibrous residue remains on any abated surfaces.

Abatement Contractor Owner's Signature _____ Date _____

Abatement Contractor Competent Person(s) _____ Date _____

- - END- - - -

SECTION 03 30 00
CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

1.2 RELATED WORK:

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Structural testing and special inspections: Section 01 45 33, STRUCTURAL SPECIAL INSPECTIONS.
- C. Concrete roads, walks, and similar exterior site work: Section 32 05 23, CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS.

1.3 TESTING AGENCY FOR CONCRETE MIX DESIGN:

- A. Testing agency for the trial concrete mix design retained and reimbursed by the Contractor and approved by Resident Engineer. For all other testing, refer to Section 01 45 29 Testing Laboratory Services.
- B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology. Accompany request for approval of testing agency with a copy of Report of Latest Inspection of Laboratory Facilities by CCRL.
- C. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

1.4 TOLERANCES:

- A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).
- B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a), ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.
- C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and - 6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and -10 mm (-3/8 inch).
- D. Slab Finishes: ACI 117, Section 4.5.6, F-number method in accordance with ASTM E1155, except as follows:

1. Test entire slab surface, including those areas within 600 mm (2 feet) of construction joints and vertical elements that project through slab surface.
2. Maximum elevation change which may occur within 600 mm (2 feet) of any column or wall element is 6 mm (0.25 inches).
3. Allow sample measurement lines that are perpendicular to construction joints to extend past joint into previous placement no further than 1500 mm (5 feet).

1.5 REGULATORY REQUIREMENTS:

- A. ACI SP-66 - ACI Detailing Manual.
- B. ACI 318 - Building Code Requirements for Reinforced Concrete.
- C. ACI 301 - Standard Specifications for Structural Concrete.

1.6 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Shop Drawings: Reinforcing steel: Complete shop drawings
- C. Mill Test Reports:
 1. Reinforcing Steel.
 2. Cement.
- D. Manufacturer's Certificates:
 1. Abrasive aggregate.
 2. Lightweight aggregate for structural concrete.
 3. Air-entraining admixture.
 4. Chemical admixtures, including chloride ion content.
 5. Waterproof paper for curing concrete.
 6. Liquid membrane-forming compounds for curing concrete.
 7. Non-shrinking grout.
 8. Liquid hardener.
 9. Waterstops.
 10. Expansion joint filler.
 11. Adhesive binder.
- E. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology and copy of report of latest CCRL, Inspection of Laboratory.
- F. Test Report for Concrete Mix Designs: Trial mixes including water-cement fly ash ratio curves, concrete mix ingredients, and admixtures.
- G. Shoring and Reshoring Sequence: Submit for approval a shoring and reshoring sequence for flat slab/flat plate portions, prepared by a

registered Professional Engineer. As a minimum, include timing of form stripping, reshoring, number of floors to be re-shored and timing of re-shore removal to serve as an initial outline of procedures subject to modification as construction progresses. Submit revisions to sequence, whether initiated by Resident Engineer (see FORMWORK) or Contractor.

1.7 DELIVERY, STORAGE, AND HANDLING:

- A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.
- B. Deliver cement in original sealed containers bearing name of brand and manufacturer, and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 300 mm (1 foot) above ground. Store bulk cement and fly ash in separate suitable bins.
- C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

1.8 PRE-CONCRETE CONFERENCE:

- A. General: At least 15 days prior to submittal of design mixes, conduct a meeting to review proposed methods of concrete construction to achieve the required results.
- B. Agenda: Includes but is not limited to:
 - 1. Submittals.
 - 2. Coordination of work.
 - 3. Availability of material.
 - 4. Concrete mix design including admixtures.
 - 5. Methods of placing, finishing, and curing.
 - 6. Finish criteria required to obtain required flatness and levelness.
 - 7. Timing of floor finish measurements.
 - 8. Material inspection and testing.
- C. Attendees: Include but not limited to representatives of Contractor; subcontractors involved in supplying, conveying, placing, finishing, and curing concrete; lightweight aggregate manufacturer; admixture manufacturers; Resident Engineer; Consulting Engineer; Department of Veterans Affairs retained testing laboratories for concrete testing and finish (F-number) verification.
- D. Minutes of the meeting: Contractor shall take minutes and type and distribute the minutes to attendees within five days of the meeting.

1.9 MOCK-UP:

- A. In addition to the other specified samples and tests, construct a mock-up using the materials, reinforcing, forming system and construction methods proposed for use in exposed architectural concrete.
- B. Construct the mock-up with at least a 2.5 m by 2.5 m (8 feet by 8 feet) exposed surface and suitable foundations. Include the following where applicable: Control joints, reglets, recesses or other typical architectural details.
- C. Before casting the mock-up, submit full detailed Shop Drawings of the mock-up formwork for review by the Architect. Perform all necessary preliminary tests to ensure that concrete used for the mock-up will exactly match the approved sample in color and texture.
- D. Perform the surface treatment proposed for use on one or more areas not less than 300 mm by 300 mm (1 foot by 1 foot) on the back side of the mock-up to establish the texture of finish required by the Architect. Repeat as required until a sample satisfactory to the Architect has been obtained.
- E. Treat the finished front surface of the mock-up to produce a uniform appearance similar in every respect to the approved sample area.
- F. The completed mock-up shall be inspected by the Architect. Failure of the mock-up to match the approved sample will require the construction of further mock-ups until approval is obtained. Remove rejected mock-ups immediately.
- G. Maintain the approved mock-ups in good condition at the job site until all architectural concrete surfaces have been completed and approved by the Architect. Remove the mock-up from the site after completion of the above.

1.10 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
 - 117-10.....Specifications for Tolerances for Concrete Construction and Materials and Commentary
 - 211.1-91(R2009).....Standard Practice for Selecting Proportions for Normal, Heavyweight, and Mass Concrete
 - 211.2-98(R2004).....Standard Practice for Selecting Proportions for Structural Lightweight Concrete
 - 214R-11.....Guide to Evaluation of Strength Test Results of Concrete

- 301-10.....Standard Practice for Structural Concrete
- 304R-00(R2009).....Guide for Measuring, Mixing, Transporting, and
Placing Concrete
- 305.1-06.....Specification for Hot Weather Concreting
- 306.1-90(R2002).....Standard Specification for Cold Weather
Concreting
- 308.1-11.....Specification for Curing Concrete
- 309R-05.....Guide for Consolidation of Concrete
- 318-11.....Building Code Requirements for Structural
Concrete and Commentary
- 347-04.....Guide to Formwork for Concrete
- SP-66-04.....ACI Detailing Manual
- C. American National Standards Institute and American Hardboard Association
(ANSI/AHA):
 - A135.4-2004.....Basic Hardboard
- D. American Society for Testing and Materials (ASTM):
 - A82/A82M-07.....Standard Specification for Steel Wire, Plain,
for Concrete Reinforcement
 - A185/185M-07.....Standard Specification for Steel Welded Wire
Reinforcement, Plain, for Concrete
 - A615/A615M-09.....Standard Specification for Deformed and Plain
Carbon Steel Bars for Concrete Reinforcement
 - A653/A653M-11.....Standard Specification for Steel Sheet, Zinc
Coated (Galvanized) or Zinc Iron Alloy Coated
(Galvannealed) by the Hot Dip Process
 - A706/A706M-09.....Standard Specification for Low Alloy Steel
Deformed and Plain Bars for Concrete
Reinforcement
 - A767/A767M-09.....Standard Specification for Zinc Coated
(Galvanized) Steel Bars for Concrete
Reinforcement
 - A775/A775M-07.....Standard Specification for Epoxy Coated
Reinforcing Steel Bars
 - A820-11.....Standard Specification for Steel Fibers for
Fiber Reinforced Concrete
 - A996/A996M-09.....Standard Specification for Rail Steel and Axle
Steel Deformed Bars for Concrete Reinforcement
 - C31/C31M-10.....Standard Practice for Making and Curing Concrete
Test Specimens in the field
 - C33/C33M-11A.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength of
Cylindrical Concrete Specimens
C94/C94M-12.....Standard Specification for Ready Mixed Concrete
C143/C143M-10.....Standard Test Method for Slump of Hydraulic
Cement Concrete
C150-11.....Standard Specification for Portland Cement
C171-07.....Standard Specification for Sheet Materials for
Curing Concrete
C172-10.....Standard Practice for Sampling Freshly Mixed
Concrete
C173-10.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Volumetric Method
C192/C192M-07.....Standard Practice for Making and Curing Concrete
Test Specimens in the Laboratory
C231-10.....Standard Test Method for Air Content of Freshly
Mixed Concrete by the Pressure Method
C260-10.....Standard Specification for Air Entraining
Admixtures for Concrete
C309-11.....Standard Specification for Liquid Membrane
Forming Compounds for Curing Concrete
C330-09.....Standard Specification for Lightweight
Aggregates for Structural Concrete
C494/C494M-11.....Standard Specification for Chemical Admixtures
for Concrete
C618-12.....Standard Specification for Coal Fly Ash and Raw
or Calcined Natural Pozzolan for Use in Concrete
C666/C666M-03(R2008)....Standard Test Method for Resistance of Concrete
to Rapid Freezing and Thawing
C881/C881M-10.....Standard Specification for Epoxy Resin Base
Bonding Systems for Concrete
C1107/1107M-11.....Standard Specification for Packaged Dry,
Hydraulic-Cement Grout (Non-shrink)
C1315-11.....Standard Specification for Liquid Membrane
Forming Compounds Having Special Properties for
Curing and Sealing Concrete
D6-95(R2011).....Standard Test Method for Loss on Heating of Oil
and Asphaltic Compounds
D297-93(R2006).....Standard Methods for Rubber Products Chemical
Analysis

- D412-06AE2.....Standard Test Methods for Vulcanized Rubber and Thermoplastic Elastomers - Tension
- D1751-04(R2008).....Standard Specification for Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Types)
- D4263-83(2012).....Standard Test Method for Indicating Moisture in Concrete by the Plastic Sheet Method.
- D4397-10.....Standard Specification for Polyethylene Sheeting for Construction, Industrial and Agricultural Applications
- E1155-96(R2008).....Standard Test Method for Determining F_F Floor Flatness and F_L Floor Levelness Numbers
- F1869-11.....Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride.

E. American Welding Society (AWS):

- D1.4/D1.4M-11.....Structural Welding Code - Reinforcing Steel

F. Concrete Reinforcing Steel Institute (CRSI):

Handbook 2008

G. National Cooperative Highway Research Program (NCHRP):

- Report On.....Concrete Sealers for the Protection of Bridge Structures

H. U. S. Department of Commerce Product Standard (PS):

- PS 1.....Construction and Industrial Plywood
- PS 20.....American Softwood Lumber

I. U. S. Army Corps of Engineers Handbook for Concrete and Cement:

- CRD C513.....Rubber Waterstops
- CRD C572.....Polyvinyl Chloride Waterstops

PART 2 - PRODUCTS:

2.1 FORMS:

- A. Wood: PS 20 free from loose knots and suitable to facilitate finishing concrete surface specified; tongue and grooved.
- B. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.
- C. Metal for Concrete Rib-Type Construction: Steel (removal type) of suitable weight and form to provide required rigidity.

- D. Permanent Steel Form for Concrete Slabs: Corrugated, ASTM A653, Grade E, and Galvanized, ASTM A653, G90. Provide venting where insulating concrete fill is used.
- E. Corrugated Fiberboard Void Boxes: Double faced, completely impregnated with paraffin and laminated with moisture resistant adhesive, size as shown. Design forms to support not less than 48 KPa (1000 psf) and not lose more than 15 percent of their original strength after being completely submerged in water for 24 hours and then air dried.
- F. Form Lining:
 - 1. Hardboard: ANSI/AHA A135.4, Class 2 with one (S1S) smooth side)
 - 2. Plywood: Grade B-B Exterior (concrete-form) not less than 6 mm (1/4 inch) thick.
 - 3. Plastic, fiberglass, or elastomeric capable of reproducing the desired pattern or texture.
- G. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal closer than 40 mm (1 1/2 inches) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.

2.2 MATERIALS:

- A. Portland Cement: ASTM C150 Type I or II.
- B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalies, and loss on ignition (LOI) not to exceed 5 percent.
- C. Coarse Aggregate: ASTM C33.
 - 1. Size 67 or Size 467 may be used for footings and walls over 300 mm (12 inches) thick.
 - 2. Coarse aggregate for applied topping, encasement of steel columns, and metal pan stair fill shall be Size 7.
 - 3. Maximum size of coarse aggregates not more than one-fifth of narrowest dimension between sides of forms, one-third of depth of slabs, nor three-fourth of minimum clear spacing between reinforcing bars.
- D. Lightweight Aggregates for Structural Concrete: ASTM C330, Table 1. Maximum size of aggregate not larger than one-fifth of narrowest dimension between forms, nor three-fourth of minimum clear distance between reinforcing bars. Contractor to furnish certified report to verify that aggregate is sound and durable, and has a durability factor

of not less than 80 based on 300 cycles of freezing and thawing when tested in accordance with ASTM C666.

- E. Fine Aggregate: ASTM C33. Fine aggregate for applied concrete floor topping shall pass a 4.75 mm (No. 4) sieve, 10 percent maximum shall pass a 150 μ m (No. 100) sieve.
- F. Mixing Water: Fresh, clean, and potable.
- G. Admixtures:
 - 1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.
 - 2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.
 - 3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water.
 - 4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
 - 5. Air Entraining Admixture: ASTM C260.
 - 6. Microsilica: Use only with prior review and acceptance of the Resident Engineer. Use only in conjunction with high range water reducer.
 - 7. Calcium Nitrite corrosion inhibitor: ASTM C494 Type C.
 - 8. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
 - 9. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.
- H. Vapor Barrier: ASTM D4397, 0.38 mm (15 mil).
- I. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, grade as shown.
- J. Welded Wire Fabric: ASTM A185.
- K. Reinforcing Bars to be Welded: ASTM A706.
- L. Galvanized Reinforcing Bars: ASTM A767.
- M. Epoxy Coated Reinforcing Bars: ASTM A775.
- N. Reinforcement for Metal Pan Stair Fill: 50 mm (2 inch) wire mesh, either hexagonal mesh at .8Kg/m² (1.5 pounds per square yard), or square mesh at .6Kg/m² (1.17 pounds per square yard).

- O. Supports, Spacers, and Chairs: Types which will hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified.
- P. Expansion Joint Filler: ASTM D1751.
- Q. Sheet Materials for Curing Concrete: ASTM C171.
- R. Liquid Membrane-forming Compounds for Curing Concrete: ASTM C309, Type I, with fugitive dye, and shall meet the requirements of ASTM C1315. Compound shall be compatible with scheduled surface treatment, such as paint and resilient tile, and shall not discolor concrete surface.
- S. Abrasive Aggregate: Aluminum oxide grains or emery grits.
- T. Moisture Vapor Emissions & Alkalinity Control Sealer: 100% active colorless aqueous silicate solution concrete surface.
 - 1. ASTM C1315 Type 1 Class A, and ASTM C309 Type 1 Class A, penetrating product to have no less than 34% solid content, leaving no sheen, volatile organic compound (VOC) content rating as required to suite regulatory requirements. The product shall have at least a five (5) year documented history in controlling moisture vapor emission from damaging floor covering, compatible with all finish materials.
 - 2. MVE 15-Year Warranty:
 - a. When a floor covering is installed on a below grade, on grade, or above grade concrete slab treated with Moisture Vapor Emissions & Alkalinity Control Sealer according to manufacturer's instruction, sealer manufacturer shall warrant the floor covering system against failure due to moisture vapor migration or moisture-born contaminates for a period of fifteen (15) years from the date of original installation. The warranty shall cover all labor and materials needed to replace all floor covering that fails due to moisture vapor emission & moisture born contaminates.
- U. Penetrating Sealer: For use on parking garage ramps and decks. High penetration silane sealer providing minimum 95 percent screening per National Cooperative Highway Research Program (NCHRP) No. 244 standards for chloride ion penetration resistance. Requires moist (non-membrane) curing of slab.
- V. Non-Shrink Grout:
 - 1. ASTM C1107, pre-mixed, produce a compressive strength of at least 18 MPa at three days and 35 MPa (5000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.

2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent under an 450 mm x 900 mm (18 inch by 36 inch) base plate.

W. Adhesive Binder: ASTM C881.

X. Waterstops:

1. Polyvinyl Chloride Waterstop: CRD C572.
2. Rubber Waterstops: CRD C513.
3. Bentonite Waterstop: Flexible strip of bentonite 25 mm x 20 mm (1 inch by 3/4 inch), weighing 8.7 kg/m (5.85 lbs. per foot) composed of Butyl Rubber Hydrocarbon (ASTM D297), Bentonite (SS-S-210-A) and Volatile Matter (ASTM D6).
4. Non-Metallic Hydrophilic: Swellable strip type compound of polymer modified chloroprene rubber that swells upon contact with water shall conform to ASTM D412 as follows: Tensile strength 420 psi minimum; ultimate elongation 600 percent minimum. Hardness shall be 50 minimum on the type A durometer and the volumetric expansion ratio in in 70 deg water shall be 3 to 1 minimum.

Y. Porous Backfill: Crushed stone or gravel graded from 25 mm to 20 mm (1 inch to 3/4 inch).

Z. Fibers:

1. Synthetic Fibers: Monofilament or fibrillated polypropylene fibers for secondary reinforcing of concrete members. Use appropriate length and 0.9 kg/m³ (1.5 lb. per cubic yard). Product shall have a UL rating.
2. Steel Fibers: ASTM A820, Type I cold drawn, high tensile steel wire for use as primary reinforcing in slab-on-grade. Minimum dosage rate 18 kg/m³ (30 lb. per cubic yard).

AA. Epoxy Joint Filler: Two component, 100 percent solids compound, with a minimum shore D hardness of 50.

BB. Bonding Admixture: Non-rewettable, polymer modified, bonding compound.

CC. Architectural Concrete: For areas designated as architectural concrete on the Contract Documents, use colored cements and specially selected aggregates as necessary to produce a concrete of a color and finish which exactly matches the designated sample panel.

2.3 CONCRETE MIXES:

- A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.

1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.
 2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement, fly ash, admixtures, weight of fine and coarse aggregate per m³ (cubic yard) measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement-fly ash Ratio, and consistency of each cylinder in terms of slump. Include dry unit weight of lightweight structural concrete.
 3. Prepare a curve showing relationship between water-cement-fly ash ratio at 7-day and 28-day compressive strengths. Plot each curve using at least three specimens.
 4. If the field experience method is used, submit complete standard deviation analysis.
- B. Fly Ash Testing: Submit certificate verifying conformance with ASTM 618 initially with mix design and for each truck load of fly ash delivered from source. Submit test results performed within 6 months of submittal date. Notify Resident Engineer immediately when change in source is anticipated.
1. Testing Laboratory used for fly ash certification/testing shall participate in the Cement and Concrete Reference Laboratory (CCRL) program. Submit most recent CCRL inspection report.
- C. After approval of mixes no substitution in material or change in proportions of approval mixes may be made without additional tests and approval of Resident Engineer or as specified. Making and testing of preliminary test cylinders may be carried on pending approval of cement and fly ash providing Contractor and manufacturer certify that ingredients used in making test cylinders are the same. Resident Engineer may allow Contractor to proceed with depositing concrete for certain portions of work, pending final approval of cement and fly ash and approval of design mix.
- D. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums. Use Fly Ash as an admixture with 20% replacement by weight in all structural work. Increase this replacement to 40% for mass concrete, and reduce it to 10% for drilled piers and caissons.

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete Strength		Non-Air-Entrained	Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m ³ (lbs/c. yd)	Max. Water Cement Ratio
35 (5000) ^{1,3}	375 (630)	0.45	385 (650)	0.40
30 (4000) ^{1,3}	325 (550)	0.55	340 (570)	0.50
25 (3000) ^{1,3}	280 (470)	0.65	290 (490)	0.55
25 (3000) ^{1,2}	300 (500)	*	310 (520)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f'c. For concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of f'c.
 2. Lightweight Structural Concrete. Pump mixes may require higher cement values.
 3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
 4. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.
- E. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP, MM (INCHES)*

Type of Construction	Normal Weight Concrete	Lightweight Structural Concrete
Reinforced Footings and Substructure Walls	75mm (3 inches)	75 mm (3 inches)
Slabs, Beams, Reinforced Walls, and Building Columns	100 mm (4 inches)	100 mm (4 inches)

- F. Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 225 mm (9 inches). The concrete shall arrive at the job site at a slump of 50 mm to 75 mm (2 inches to 3 inches), and 75 mm to 100 mm (3 inches to 4 inches) for lightweight concrete. This

should be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.

- G. Air-Entrainment: Air-entrainment of normal weight concrete shall conform with Table III. Air-entrainment of lightweight structural concrete shall conform with Table IV. Determine air content by either ASTM C173 or ASTM C231.

**TABLE III - TOTAL AIR CONTENT
 FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)**

Nominal Maximum Size of Total Air Content	Coarse Aggregate, mm (Inches) Percentage by Volume
10 mm (3/8 in).6 to 10	13 mm (1/2 in).5 to 9
20 mm (3/4 in).4 to 8	25 mm (1 in).3-1/2 to 6-1/2
40 mm (1 1/2 in).3 to 6	

**TABLE IV
 AIR CONTENT OF LIGHTWEIGHT STRUCTURAL CONCRETE**

Nominal Maximum size of Total Air Content	Coarse Aggregate, mm's (Inches) Percentage by Volume
Greater than 10 mm (3/8 in) 4 to 8	10 mm (3/8 in) or less 5 to 9

- H. High early strength concrete, made with Type III cement or Type I cement plus non-corrosive accelerator, shall have a 7-day compressive strength equal to specified minimum 28-day compressive strength for concrete type specified made with standard Portland cement.
- I. Lightweight structural concrete shall not weigh more than air-dry unit weight shown. Air-dry unit weight determined on 150 mm by 300 mm (6 inch by 12 inch) test cylinders after seven days standard moist curing followed by 21 days drying at 23 degrees C ± 1.7 degrees C (73.4 ± 3 degrees Fahrenheit), and 50 (plus or minus 7) percent relative humidity. Use wet unit weight of fresh concrete as basis of control in field.
- J. Concrete slabs placed at air temperatures below 10 degrees C (50 degrees Fahrenheit) use non-corrosive, non-chloride accelerator. Concrete required to be air entrained use approved air entraining admixture. Pumped concrete, synthetic fiber concrete, architectural concrete, concrete required to be watertight, and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).
- K. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. For air content requirements see Table III or Table IV.

L. Enforcing Strength Requirements: Test as specified in Section 01 45 29, TESTING LABORATORY SERVICES, during the progress of the work. Seven-day tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 3.5 MPa (500 psi) below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below required values, Resident Engineer may require any one or any combination of the following corrective actions, at no additional cost to the Government:

1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
2. Require additional curing and protection.
3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, Resident Engineer may direct Contractor to take cores from portions of the structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.
4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, Resident Engineer may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.
5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the Resident Engineer.

2.4 BATCHING AND MIXING:

A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. Batch mixing at the site is permitted. Mixing process and equipment must be approved by Resident Engineer. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38°C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	21 degrees C (70 degrees F.)

1. Services of aggregate manufacturer's representative shall be furnished during the design of trial mixes and as requested by the Resident Engineer for consultation during batching, mixing, and placing operations of lightweight structural concrete. Services will be required until field controls indicate that concrete of required quality is being furnished. Representative shall be thoroughly familiar with the structural lightweight aggregate, adjustment and control of mixes to produce concrete of required quality. Representative shall assist and advise Resident Engineer.

PART 3 - EXECUTION

3.1 FORMWORK:

- A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, shores, and reshores.
 1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and Resident Engineer approves their reuse.
 2. Provide forms for concrete footings unless Resident Engineer determines forms are not necessary.
 3. Corrugated fiberboard forms: Place forms on a smooth firm bed, set tight, with no buckled cartons to prevent horizontal displacement, and in a dry condition when concrete is placed.
- B. Treating and Wetting: Treat or wet contact forms as follows:
 1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.
 2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
 3. Use sealer on reused plywood forms as specified for new material.
- C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used nor to develop deflection greater than 1/270 of free span of member.

- D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.
- E. Lined Forms: May be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs with all edges in close contact to prevent bulging of lining. No joints in lining and backing may coincide. Nail abutted edges of sheets to same backing board. Nail lining at not over 200 mm (8 inches) on center along edges and with at least one nail to each square foot of surface area; nails to be 3d blued shingle or similar nails with thin flatheads.
- F. Architectural Liner: Attach liner as recommended by the manufacturer with tight joints to prevent leakage.
- G. Wall Form Ties: Locate wall form ties in symmetrically level horizontal rows at each line of wales and in plumb vertical tiers. Space ties to maintain true, plumb surfaces. Provide one row of ties within 150 mm (6 inches) above each construction joint. Space through-ties adjacent to horizontal and vertical construction joints not over 450 mm (18 inches) on center.
 - 1. Tighten row of ties at bottom of form just before placing concrete and, if necessary, during placing of concrete to prevent seepage of concrete and to obtain a clean line. Ties to be entirely removed shall be loosened 24 hours after concrete is placed and shall be pulled from least important face when removed.
 - 2. Coat surfaces of all metal that is to be removed with paraffin, cup grease or a suitable compound to facilitate removal.
- H. Inserts, Sleeves, and Similar Items: Flashing reglets, steel strips, masonry ties, anchors, wood blocks, nailing strips, grounds, inserts, wire hangers, sleeves, drains, guard angles, forms for floor hinge boxes, inserts or bond blocks for elevator guide rails and supports, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.
 - 1. Locate inserts or hanger wires for furred and suspended ceilings only in bottom of concrete joists, or similar concrete member of overhead concrete joist construction.
 - 2. Install sleeves, inserts and similar items for mechanical services in accordance with drawings prepared specially for mechanical services. Contractor is responsible for accuracy and completeness of drawings

and shall coordinate requirements for mechanical services and equipment.

3. Do not install sleeves in beams, joists or columns except where shown or permitted by Resident Engineer. Install sleeves in beams, joists, or columns that are not shown, but are permitted by the Resident Engineer, and require no structural changes, at no additional cost to the Government.
4. Minimum clear distance of embedded items such as conduit and pipe is at least three times diameter of conduit or pipe, except at stub-ups and other similar locations.
5. Provide recesses and blockouts in floor slabs for door closers and other hardware as necessary in accordance with manufacturer's instructions.

I. Construction Tolerances:

1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.2 PLACING REINFORCEMENT:

- A. General: Details of concrete reinforcement in accordance with ACI 318 unless otherwise shown.
- B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.
 1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. // Use epoxy-coated tie wire with epoxy-coated reinforcing. // Secure reinforcing bars against displacement during the placing of concrete by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 318. Where concrete slabs are placed on ground, use concrete blocks or other non-corrodible

- material of proper height, for support of reinforcement. Use of brick or stone supports will not be permitted.
2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 300 mm (12 inches) in structural slabs. Lap welded wire fabric at least 1/2 mesh panels plus end extension of wires not less than 150 mm (6 inches) in slabs on grade.
 3. Splice column steel at no points other than at footings and floor levels unless otherwise shown.
- C. Spacing: Minimum clear distances between parallel bars, except in columns and multiple layers of bars in beams shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.
- D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:
1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.
 2. Welded splices: Splicing by butt-welding of reinforcement permitted providing the weld develops in tension at least 125 percent of the yield strength (fy) for the bars. Welding conform to the requirements of AWS D1.4. Welded reinforcing steel conform to the chemical analysis requirements of AWS D1.4.
 - a. Submit test reports indicating the chemical analysis to establish weldability of reinforcing steel.
 - b. Submit a field quality control procedure to insure proper inspection, materials and welding procedure for welded splices.
 - c. Department of Veterans Affairs retained testing agency shall test a minimum of three splices, for compliance, locations selected by Resident Engineer.
 3. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength (fy) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
 - a. Initial qualification: In the presence of Resident Engineer, make three test mechanical splices of each bar size proposed to be spliced. Department of Veterans Affairs retained testing laboratory will perform load test.

- b. During installation: Furnish, at no additional cost to the Government, one companion (sister) splice for every 50 splices for load testing. Department of Veterans Affairs retained testing laboratory will perform the load test.
- E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by Resident Engineer.
- F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil, or similar coatings that will reduce bond.
- G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

3.3 VAPOR BARRIER:

- A. Except where membrane waterproofing is required, interior concrete slab on grade shall be placed on a continuous vapor barrier.
 - 1. Place 100 mm (4 inches) of fine granular fill over the vapor barrier to act as a blotter for concrete slab.
 - 2. Vapor barrier joints lapped 150 mm (6 inches) and sealed with compatible waterproof pressure-sensitive tape.
 - 3. Patch punctures and tears.

3.4 SLABS RECEIVING RESILIENT COVERING

- A. Slab shall be allowed to cure for 6 weeks minimum prior to placing resilient covering. After curing, slab shall be tested by the Contractor for moisture in accordance with ASTM D4263 or ASTM F1869. Moisture content shall be less than 3 pounds per 1000 sf prior to placing covering.
- B. In lieu of curing for 6 weeks, Contractor has the option, at his own cost, to utilize the Moisture Vapor Emissions & Alkalinity Control Sealer as follows:
 - 1. Sealer is applied on the day of the concrete pour or as soon as harsh weather permits, prior to any other chemical treatments for concrete slabs either on grade, below grade or above grade receiving resilient flooring, such as, sheet vinyl, vinyl composition tile, rubber, wood flooring, epoxy coatings and overlays.
 - 2. Manufacturer's representative will be on the site the day of concrete pour to install or train its application and document. He shall return on every application thereafter to verify that proper procedures are followed.

- a. Apply Sealer to concrete slabs as soon as final finishing operations are complete and the concrete has hardened sufficiently to sustain floor traffic without damage.
- b. Spray apply Sealer at the rate of 20 m² (200 square feet) per gallon. Lightly broom product evenly over the substrate and product has completely penetrated the surface.
- c. If within two (2) hours after initial application areas are subjected to heavy rainfall and puddling occurs, reapply Sealer product to these areas as soon as weather condition permits.

3.5 CONSTRUCTION JOINTS:

- A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 24,000 mm (80 feet) in any horizontal direction, except slabs on grade which shall have construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by Resident Engineer.
- B. Locate construction joints in suspended floors near the quarter-point of spans for slabs, beams or girders, unless a beam intersects a girder at center, in which case joint in girder shall be offset a distance equal to twice width of beam. Provide keys and inclined dowels as shown. Provide longitudinal keys as shown.
- C. Place concrete for columns slowly and in one operation between joints. Install joints in concrete columns at underside of deepest beam or girder framing into column.
- D. Allow 2 hours to elapse after column is cast before concrete of supported beam, girder or slab is placed. Place girders, beams, grade beams, column capitals, brackets, and haunches at the same time as slab unless otherwise shown.
- E. Install polyvinyl chloride or rubber water seals, as shown in accordance with manufacturer's instructions, to form continuous watertight seal.

3.6 EXPANSION JOINTS AND CONTRACTION JOINTS:

- A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.
- B. Install polyvinyl chloride or rubber water seals, as shown in accordance with manufacturer's instructions, to form continuous watertight seal.
- C. Provide contraction (control) joints in floor slabs as indicated on the contract drawings. Joints shall be either formed or saw cut, to the indicated depth after the surface has been finished. Complete saw joints within 4 to 12 hours after concrete placement. Protect joints from intrusion of foreign matter.

3.7 PLACING CONCRETE:

A. Preparation:

1. Remove hardened concrete, wood chips, shavings and other debris from forms.
2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
3. Have forms and reinforcement inspected and approved by Resident Engineer before depositing concrete.
4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.

B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.

1. Preparing surface for applied topping:

- a. Remove laitance, mortar, oil, grease, paint, or other foreign material by sand blasting. Clean with vacuum type equipment to remove sand and other loose material.
- b. Broom clean and keep base slab wet for at least four hours before topping is applied.
- c. Use a thin coat of one part Portland cement, 1.5 parts fine sand, bonding admixture; and water at a 50: 50 ratio and mix to achieve the consistency of thick paint. Apply to a damp base slab by scrubbing with a stiff fiber brush. New concrete shall be placed while the bonding grout is still tacky.

C. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete is subject to approval of Resident Engineer.

D. Placing: For special requirements see Paragraphs, HOT WEATHER and COLD hours.

2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
3. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer) WEATHER.
 1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1

- 1/2 or 1500 mm (5 feet) for conventional concrete. Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.
2. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 500 mm (20 inches) in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.
 3. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints will be deposited upon or against partly set concrete, after its initial set has taken place, or after 45 minutes of elapsed time during concrete placement.
 4. On bottom of members with severe congestion of reinforcement, deposit 25 mm (1 inch) layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.
 5. Concrete on metal deck:
 - a. Concrete on metal deck shall be minimum thickness shown. Allow for deflection of steel beams and metal deck under the weight of wet concrete in calculating concrete quantities for slab.
 - 1) The Contractor shall become familiar with deflection characteristics of structural frame to include proper amount of additional concrete due to beam/deck deflection.
- E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch) intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.
1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.
 2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

3.8 HOT WEATHER:

- A. Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can

adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.

1. Maximum allowed temperature of concrete at placement: 90 degrees F.
2. Maximum allowed time of concrete in truck: 90 minutes @ 3,000 revolutions maximum.

3.9 COLD WEATHER:

Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.

3.10 PROTECTION AND CURING:

- A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by Resident Engineer.
 1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer's instructions. Apply immediately after finishing. Maximum coverage 10m²/L (400 square feet per gallon) on steel troweled surfaces and 7.5m²/L (300 square feet per gallon) on floated or broomed surfaces for the curing/sealing compound.
 2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with tape.
 3. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

3.11 REMOVAL OF FORMS:

- A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
 - 1. Where structure as a whole is supported on shores, forms for beams and girder sides, columns, and similar vertical structural members may be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.
 - 2. Take particular care in removing forms of architectural exposed concrete to insure surfaces are not marred or gouged, and that corners and arises are true, sharp and unbroken.
- B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified. Exercise care to assure that newly unsupported portions of structure are not subjected to heavy construction or material loading.
- C. Reshoring: Reshoring is required if superimposed load plus dead load of the floor exceeds the capacity of the floor at the time of loading. In addition, for flat slab/plate, reshoring is required immediately after stripping operations are complete and not later than the end of the same day. Reshoring accomplished in accordance with ACI 347 at no additional cost to the Government.

3.12 CONCRETE SURFACE PREPARATION:

- A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.
- B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 25 mm (1 inch). Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 150 mm (6 inches) surrounding before placing patching mortar. Give area to be patched a

brush coat of cement grout followed immediately by patching mortar. Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.

- C. Upon removal of forms, clean vertical concrete surface that is to receive bonded applied cementitious application with wire brushes or by sand blasting to remove unset material, laitance, and loose particles to expose aggregates to provide a clean, firm, granular surface for bond of applied finish.

3.13 CONCRETE FINISHES:

A. Vertical and Overhead Surface Finishes:

1. Unfinished areas: Vertical and overhead concrete surfaces exposed in pipe basements, elevator and dumbwaiter shafts, pipe spaces, pipe trenches, above suspended ceilings, manholes, and other unfinished areas will not require additional finishing.
2. Interior and exterior exposed areas to be painted: Remove fins, burrs and similar projections on surfaces flush, and smooth by mechanical means approved by Resident Engineer, and by rubbing lightly with a fine abrasive stone or hone. Use ample water during rubbing without working up a lather of mortar or changing texture of concrete.
3. Interior and exterior exposed areas finished: Give a grout finish of uniform color and smooth finish treated as follows:
 - a. After concrete has hardened and laitance, fins and burrs removed, scrub concrete with wire brushes. Clean stained concrete surfaces by use of a hone stone.
 - b. Apply grout composed of one part of Portland cement, one part fine sand, smaller than a 600 μm (No. 30) sieve. Work grout into surface of concrete with cork floats or fiber brushes until all pits, and honeycombs are filled.
 - c. After grout has hardened slightly, but while still plastic, scrape grout off with a sponge rubber float and, about 1 hour later, rub

concrete vigorously with burlap to remove any excess grout remaining on surfaces.

- d. In hot, dry weather use a fog spray to keep grout wet during setting period. Complete finish of area in same day. Make limits of finished areas at natural breaks in wall surface. Leave no grout on concrete surface overnight.
4. Textured: Finish as specified. Maximum quantity of patched area 0.2 m² (2 square feet) in each 93 m² (1000 square feet) of textured surface.

B. Slab Finishes:

1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to establish typical deflection patterns for the structural steel. Determine elevations of cast-in-place slab soffits prior to removal of shores. Provide information to Resident Engineer and floor consultant for evaluation and recommendations for subsequent placements.
2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds may be used to establish initial grade during strike-off, unless Resident Engineer determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds are allowed, they shall be placed using grade stakes set by optical or laser instruments. Use rigid screed guides, as opposed to wet screeds, to control strike-off elevation for all types of elevated (non slab-on-grade) slabs. Divide bays into halves or thirds by hard screeds. Adjust as necessary where monitoring of previous placements indicates unshored structural steel deflections to other than a level profile.
3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.
4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at required elevations. Use optical or laser instruments to check concrete finished surface grade after strike-off. Repeat strike-off

- as necessary. Complete screeding before any excess moisture or bleeding water is present on surface. Do not sprinkle dry cement on the surface.
5. Immediately following screeding, and before any bleed water appears, use a 3000 mm (10 foot) wide highway straightedge in a cutting and filling operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying may be allowed for narrow slabs and restricted spaces.
 6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete will sustain foot pressure with maximum of 6 mm (1/4 inch) indentation.
 7. Scratch Finish: Finish base slab to receive a bonded applied cementitious application as indicated above, except that bull floats and darbys may be used. Thoroughly coarse wire broom within two hours after placing to roughen slab surface to insure a permanent bond between base slab and applied materials.
 8. Float Finish: Slabs to receive unbonded toppings, steel trowel finish, fill, mortar setting beds, or a built-up roof, and ramps, stair treads, platforms (interior and exterior), and equipment pads shall be floated to a smooth, dense uniform, sandy textured finish. During floating, while surface is still soft, check surface for flatness using a 3000 mm (10 foot) highway straightedge. Correct high spots by cutting down and correct low spots by filling in with material of same composition as floor finish. Remove any surface projections and re-float to a uniform texture.
 9. Steel Trowel Finish: Concrete surfaces to receive resilient floor covering or carpet, monolithic floor slabs to be exposed to view in finished work, future floor roof slabs, applied toppings, and other interior surfaces for which no other finish is indicated. Steel trowel immediately following floating. During final troweling, tilt steel trowel at a slight angle and exert heavy pressure to compact cement paste and form a dense, smooth surface. Finished surface shall be smooth, free of trowel marks, and uniform in texture and appearance.
 10. Broom Finish: Finish exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after surfaces have been floated. Brush in a direction transverse to main traffic. Match texture approved by Resident Engineer from sample panel.

11. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:
- a. Areas covered with carpeting, or not specified otherwise in b. below:
 - 1) Slab on Grade:
 - a) Specified overall value FF 25/FL 20
 - b) Minimum local value FF 17/FL 15
 - 2) Level suspended slabs (shored until after testing) and topping slabs:
 - a) Specified overall value FF 25/FL 20
 - b) Minimum local value FF 17/FL 15
 - 3) Unshored suspended slabs:
 - a) Specified overall value FF 25
 - b) Minimum local value FF 17
 - 4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.
 - b. Areas that will be exposed, receive thin-set tile or resilient flooring, or roof areas designed as future floors:
 - 1) Slab on grade:
 - a) Specified overall value FF 36/FL 20
 - b) Minimum local value FF 24/FL 15
 - 2) Level suspended slabs (shored until after testing) and topping slabs:
 - a) Specified overall value FF 30/FL 20
 - b) Minimum local value FF 24/FL 15
 - 3) Unshored suspended slabs:
 - a) Specified overall value FF 30
 - b) Minimum local value FF 24
 - 4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.
 - c. "Specified overall value" is based on the composite of all measured values in a placement derived in accordance with ASTM E1155.
 - d. "Minimum local value" (MLV) describes the flatness or levelness below which repair or replacement is required. MLV is based on the results of an individual placement and applies to a minimum local area. Minimum local area boundaries may not cross a construction joint or expansion joint. A minimum local area will be bounded by

construction and/or control joints, or by column lines and/or half-column lines, whichever is smaller.

12. Measurements

- a. Department of Veterans Affairs retained testing laboratory will take measurements as directed by Resident Engineer, to verify compliance with FF, FL, and other finish requirements. Measurements will occur within 72 hours after completion of concrete placement (weekends and holidays excluded). Make measurements before shores or forms are removed to insure the "as-built" levelness is accurately assessed. Profile data for above characteristics may be collected using a laser level or any Type II apparatus (ASTM E1155, "profileograph" or "dipstick"). Contractor's surveyor shall establish reference elevations to be used by Department of Veterans Affairs retained testing laboratory.
- b. Contractor not experienced in using FF and FL criteria is encouraged to retain the services of a floor consultant to assist with recommendations concerning adjustments to slab thicknesses, finishing techniques, and procedures on measurements of the finish as it progresses in order to achieve the specific flatness and levelness numbers.

13. Acceptance/ Rejection:

- a. If individual slab section measures less than either of specified minimum local F_F/F_L numbers, that section shall be rejected and remedial measures shall be required. Sectional boundaries may be set at construction and contraction (control) joints, and not smaller than one-half bay.
- b. If composite value of entire slab installation, combination of all local results, measures less than either of specified overall F_F/F_L numbers, then whole slab shall be rejected and remedial measures shall be required.

14. Remedial Measures for Rejected Slabs: Correct rejected slab areas by grinding, planing, surface repair with underlayment compound or repair topping, retopping, or removal and replacement of entire rejected slab areas, as directed by Resident Engineer, until a slab finish constructed within specified tolerances is accepted.

3.14 SURFACE TREATMENTS:

- A. Use on exposed concrete floors and concrete floors to receive carpeting except those specified to receive non-slip finish.

- B. Liquid Densifier/Sealer: Apply in accordance with manufacturer's directions just prior to completion of construction.
- C. Non-Slip Finish: Except where safety nosing and tread coverings are shown, apply non-slip abrasive aggregate to treads and platforms of concrete steps and stairs, and to surfaces of exterior concrete ramps and platforms. Broadcast aggregate uniformly over concrete surface at rate of application of 8% per 1/10th m² (7.5 percent per square foot) of area. Trowel concrete surface to smooth dense finish. After curing, rub treated surface with abrasive brick and water to slightly expose abrasive aggregate.

3.15 APPLIED TOPPING:

- A. Separate concrete topping on floor base slab of thickness and strength shown. Topping mix shall have a maximum slump of 200 mm (8 inches) for concrete containing a high-range water-reducing admixture (superplasticizer) and 100 mm (4 inches) for conventional mix. Neatly bevel or slope at door openings and at slabs adjoining spaces not receiving an applied finish.
- B. Placing: Place continuously until entire section is complete, struck off with straightedge, leveled with a highway straightedge or highway bull float, floated and troweled by machine to a hard dense finish. Slope to floor drains as required. Do not start floating until free water has disappeared and no water sheen is visible. Allow drying of surface moisture naturally. Do not hasten by "dusting" with cement or sand.

3.16 RESURFACING FLOORS:

Remove existing flooring areas to receive resurfacing to expose existing structural slab and extend not less than 25 mm (1 inch) below new finished floor level. Prepare exposed structural slab surface by roughening, broom cleaning, and dampening. Apply specified bonding grout. Place topping while the bonding grout is still tacky.

3.17 RETAINING WALLS:

- A. Use air-entrained concrete.
- B. Expansion and contraction joints, waterstops, weep holes, reinforcement and railing sleeves installed and constructed as shown.
- C. Exposed surfaces finished to match adjacent concrete surfaces, new or existing.
- D. Place porous backfill as shown.

3.18 PRECAST CONCRETE ITEMS:

Precast concrete items, not specified elsewhere. Cast using 25 MPa (3000 psi) air-entrained concrete to shapes and dimensions shown. Finish to

match corresponding adjacent concrete surfaces. Reinforce with steel for safe handling and erection.

- - - E N D - - -

**SECTION 04 01 00
MAINTENANCE OF MASONRY**

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Repointing existing damaged masonry joints.
2. Replacing existing damaged masonry units.

1.2 RELATED REQUIREMENTS

- A. Mortars for new masonry: Section 04 05 13, MASONRY MORTARING.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.

B. ASTM International (ASTM):

1. C67-14 - Sampling and Testing Brick and Structural Clay Tile.
2. C144-11 - Aggregate for Masonry Mortar.
3. C150/C150M-15 - Portland Cement.
4. C207-06(2011) - Hydrated Lime for Masonry Purposes.
5. C216-15 - Facing Brick (Solid Masonry Units Made from Clay or Shale).
6. C270-14a - Mortar for Unit Masonry.
7. C295/C295M-12 - Petrographic Examination of Aggregates for Concrete.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.
2. Replacement units indicating manufacturer recommendation for each application.

C. Samples:

1. Pointing Mortar: Molded, 150 mm (6 inches) long for each type, texture, and color.

D. Test reports:

1. Preconstruction test results of existing masonry mortar and units.
2. Recommended mortar mix and mortar materials sources.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications:

1. Documented experience in completion of work, similar in design, material, and extent specified.

B. Preconstruction Testing:

1. Existing Brick: according to ASTM C67.

2. Existing Mortar: according to ASTM C295/C295M.

a. Recommend mortar mix compatible with existing and mortar material sources required to match existing color and texture.

C. Mockups: Prepare mockup demonstrating quality and aesthetics of tuck pointing masonry unit replacement and cleaning.

1.6 DELIVERY

A. Deliver products in manufacturer's original sealed packaging.

B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.

C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

A. Store materials covered, protected from weather, and elevated above grade.

1. Prevent contamination of aggregates.

B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

A. Environment:

1. Cold Weather Requirements: Maintain mortar ingredients and substrate within temperature range between 4 degrees C (40 degrees F) and 49 degrees C (120 degrees F) when outside temperature is less than 4 degrees C (40 degrees F).

2. Hot Weather Requirements: Protect mortar-joint from evaporation of moisture from mortar material. When required, provide adequately shaded work area.

1.9 WARRANTY

A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Mortar Components:
 - 1. Hydrated Lime: ASTM C207, Type S.
 - 2. Aggregate: ASTM C144.
 - 3. Portland Cement: ASTM C150/C150M, Type I.
 - 4. Water: Potable, free of substances that are detrimental to grout, masonry, and metal.

2.2 PRODUCTS - GENERAL

- A. Basis of Design: Match Existing
- B. Provide each product from one manufacturer and from one production run.

2.3 REPLACEMENT MASONRY UNITS

- A. Face Brick:
 - 1. ASTM C216, Grade SW, Type FBS matching existing.
 - 2. Efflorescence: Rated slight efflorescent when tested according to ASTM C67.
- B. Other Masonry Units: Match existing.

2.4 MIXES

- A. Tuck Pointing Mortar: ASTM C270; Appendix X3.
 - 1. Type N, Type O, Type K.
 - 2. Type K: 1 part Portland cement, 4 parts hydrated lime and 11-1/4 to 15 parts fine sand.

2.5 ACCESSORIES

- A. Cleaning Agent: Soapless, non-acidic, detergent, specially prepared for cleaning brick.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
 - 1. Protect from mortar droppings and cleaning operations.
- C. Remove existing fixtures and fittings concealing masonry joints to permit repointing and repair.

3.2 EXISTING MORTAR JOINTS

- A. Cut out existing bed and head mortar joints, to uniform depth of 19 mm (3/4 inches), or to sound mortar without damaging edges and faces of existing masonry units to remain.
- B. Remove dust and debris from joints.
 - 1. Do not rinse when temperature is below freezing.

3.3 TUCK POINTING

- A. Dampen joints immediately before tuck pointing. Allow masonry units to absorb surface water.
- B. Tightly pack tuck pointing mortar into joints in thin layers, 6 mm (1/4 inch) thick, maximum.
- C. Allow layer to become slightly hardened before applying next layer.
- D. Pack final layer flush with surfaces of masonry units.

3.4 MASONRY UNIT REPLACEMENT

- A. Cut out mortar joints surrounding masonry units requiring replacement.
 - 1. Remove existing masonry units creating opening for replacement masonry unit installation.
 - 2. Remove mortar, dust, and debris from opening perimeter surfaces.
 - 3. Prevent debris from falling into cavity.
- B. Dampen surfaces of surrounding existing masonry before installing replacement masonry units.
 - 1. Allow existing masonry to absorb surface moisture before installing replacement units.
 - 2. Butter contact surfaces of existing masonry and replacement masonry units with mortar.
 - 3. Center replacement masonry units in opening and press into position.
 - 4. Remove excess mortar.
 - 5. Tuck point replacement masonry units to ensure full head and bed joints.

3.5 JOINT TOOLING

- A. Tool, repointed and replaced masonry joints when mortar becomes slightly hardened.
- B. Matching existing.

3.6 CLEANING

- A. Remove mortar splatter from exposed surfaces immediately.
- B. Clean exposed masonry surfaces on completion.

- C. Remove mortar droppings and other foreign substances from wall surfaces.
- D. Wet surfaces with clean water.
- E. Wash with cleaning agent.
- F. Brush masonry surfaces with stiff fiber brushes while washing.
- G. Immediately after washing, rinse with clean water.
 - 1. Remove traces of detergent, foreign streaks or stains.

- - E N D - -

**SECTION 04 05 13
MASONRY MORTARING**

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Masonry mortar installed by other masonry sections.

1.2 RELATED REQUIREMENTS

A. Mortar used in Section:

1. Section 04 01 00, MAINTENANCE OF MASONRY.
2. Section 04 05 16, MASONRY GROUTING.
3. Section 04 20 00, UNIT MASONRY.

B. Mortar Color: Match Existing.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. ASTM International (ASTM):

1. C40/C40M-11 - Organic Impurities in Fine Aggregates for Concrete.
2. C91/C91M-12 - Masonry Cement.
3. C144-11 -Aggregate for Masonry Mortar.
4. C150/C150M-15 - Portland Cement.
5. C207-06(2011) - Hydrated Lime for Masonry Purposes.
6. C270-14a - Mortar of Unit Masonry.
7. C595/C595M-15e1 - Blended Hydraulic Cements.
8. C780-15 - Preconstruction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry.
9. C979/C979M-10 - Pigments for Integrally Colored Concrete.
10. C1329/C1329M-15 - Mortar Cement.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.

C. Test Reports: Certify each product complies with specifications.

1. Mortar.
2. Admixtures.

D. Certificates: Certify each product complies with specifications.

1. Portland cement.

2. Masonry cement.
3. Mortar cement.
4. Hydrated lime.
5. Fine aggregate.
6. Color admixture.

- E. Qualifications: Substantiate qualifications comply with specifications.
1. Testing laboratory.

1.5 QUALITY ASSURANCE

A. Preconstruction Testing:

1. Engage independent testing laboratory to tests and submit reports.
 - a. Deliver samples to laboratory in number and quantity required for testing.
2. Test mortar and materials specified.
3. Mortar:
 - a. Test for compressive strength and water retention according to ASTM C270/C270M.
 - b. Minimum Mortar compressive strengths 28 days:
 - 1) Type M: 17.2 MPa (2,500 psi).
 - 2) Type S: 12.4 MPa (1,800 psi).
 - 3) Type N: 5.1 MPa (750 psi).
4. Non Staining Cement: Test for water soluble alkali.
 - a. Water Soluble Alkali: Maximum 0.03 percent.
5. Sand: Test for deleterious substances, organic impurities, soundness and grading.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store masonry materials under waterproof covers on planking clear of ground.
 1. Protect loose, bulk materials from contamination.
- B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Hydrated Lime: ASTM C207/C207M, Type S.
- B. Aggregate for Masonry Mortar: ASTM C144/C144M and as follows:
 - 1. Light colored sand for mortar for laying face brick.
 - 2. White plastering sand meeting sieve analysis for mortar joints for pointing and laying of structural facing tile units except that 100 percent passes No. 8 sieve, and maximum 5 percent retained on No. 16 sieve.
 - 3. Test sand for color value according to ASTM C40/C40M. Sand producing color darker than specified standard is unacceptable.
- C. Blended Hydraulic Cement: ASTM C595/C595M, Type IS, IP.
- D. Masonry Cement: ASTM C91/C91M. Type N, S, Or M.
 - 1. Use white masonry cement whenever white mortar is specified.
- E. Mortar Cement: ASTM C1329/C1329M, Type N, S or M.
- F. Portland Cement: ASTM C150/C150M, Type I.
 - 1. Use white Portland cement wherever white mortar is specified.
- G. Pigments: ASTM C979/C979M; inorganic, inert, mineral pigments only, unaffected by atmospheric conditions, nonfading, alkali resistant, and water insoluble.
- H. Water: Potable, free of substances that are detrimental to mortar, masonry, and metal.

2.2 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide each product from one manufacturer and from one production run.

2.3 MIXES

- A. Pointing Mortar for New Work:
 - 1. For Cast Stone or Precast Concrete: Proportion by volume; one part white Portland cement, two parts white sand, and 1/5 part hydrated lime.
 - 2. Pointing Mortar for Glazed Structural Facing Tile:

- a. Proportion by volume: One part white Portland cement, two parts of graded white sand passing Number 50 sieve, and 1/8 part hydrated lime.
- B. Tuck Pointing Mortar for Repair Work: Tuck pointing mortar specified in Section 04 01 00, MAINTENANCE OF MASONRY.
- C. Masonry Mortar: ASTM C270/C270M.
 1. Admixtures:
 - a. Do not use mortar admixtures, and color admixtures unless approved by Contracting Officer's Representative.
 - b. Do not use antifreeze compounds.
- D. Colored Mortar:
 1. Maintain uniform mortar color for exposed work, throughout.
 2. Match mortar color in approved sample or sample panel specified in Section 04 20 00, UNIT MASONRY.
 3. Alteration Work Mortar Color: Match existing mortar unless specified otherwise in Section 09 06 00, SCHEDULE FOR FINISHES.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.

3.2 MIXING

- A. Measure ingredients by volume using known capacity container.
- B. Mix for 3 to 5 minutes in a mechanically operated mortar mixer.
- C. Mix water with dry ingredients in sufficient amount to provide a workable mixture which will adhere to vertical surfaces of masonry units.
- D. Mortar Stiffened Because of Water Loss Through Evaporation:
 1. Re-temper by adding water to restore to proper consistency and workability.
 2. Discard mortar reaching initial set or unused within two hours of mixing.
- E. Pointing Mortar:
 1. Mix dry ingredients with enough water to produce damp mixture of workable consistency retaining shape when formed into ball.
 2. Allow mortar to stand in dampened condition for 60 to 90 minutes.
 3. Add water to bring mortar to a workable consistency before use.

3.3 MORTARING

- A. Type M Mortar: Use for precast concrete panels, and parging below grade.
- B. Type S Mortar: Use for masonry containing vertical reinforcing bars (non-engineered) masonry below grade, masonry solar screens and setting cast stone and engineered reinforced unit masonry work.
- C. Brick Veneer Over Frame Back Up Walls: Use Type S Portland cement-lime mortar.
- D. Type N Mortar: Use for other masonry work.
- E. Type N Mortar: Use for pointing items and tuck pointing specified.

3.4 FIELD QUALITY CONTROL

- A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
 - 1. Take and test samples during progress of work according to ASTM C780/C780M.

- - E N D - -

**SECTION 04 05 16
MASONRY GROUTING**

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Grout for filling hollow concrete masonry cores.

1.2 RELATED REQUIREMENTS

A. Grout used in Section:

1. Section 04 20 00, UNIT MASONRY.

B. Grout Color: Match Existing

C. Ready-Mixed Grout: Section 09 30 13, CERAMIC/PORCELAIN TILING.

1.3 APPLICABLE PUBLICATIONS

A. Comply with references to extent specified in this section.

B. American National Standards Institute (ANSI):

1. A118.6-10 - Standard Cement Grouts for Tile Installation.

C. ASTM International (ASTM):

1. C40/C40M-11 - Organic Impurities in Fine Aggregates for Concrete.
2. C150/C150M-15 - Portland Cement.
3. C207-06(2011) - Hydrated Lime for Masonry Purposes.
4. C404-11 - Aggregates for Masonry Grout.
5. C476-11 - Grout for Masonry.
6. C595/C595M-15e1 - Blended Hydraulic Cement.
7. C979/C979M-10 - Pigments for Integrally Colored Concrete.
8. C1019-14 - Sampling and Testing Grout.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Description of each product.

C. Sustainable Construction Submittals:

1. Recycled Content: Identify pre-consumer recycled content percentage by weight.

D. Test Reports: Certify each product complies with specifications.

1. Grout, each type.
2. Cement.
3. Aggregate.

E. Certificates: Certify each product complies with specifications.

1. Blended hydraulic cement.
2. Portland cement.
3. Grout.
4. Hydrated lime.
5. Aggregate.
6. Color admixture.

1.5 QUALITY ASSURANCE

A. Preconstruction Testing:

1. Engage independent testing laboratory to perform tests and submit reports.
 - a. Deliver samples to laboratory in number and quantity required for testing.
2. Grout:
 - a. Test compressive strength according to ASTM C1019 standard.
3. Cement:
 - a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
 - b. Nonstaining cement containing more than 0.03 percent water soluble alkali.
4. Aggregate:
 - a. Test for deleterious substances, organic impurities, soundness and grading.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.

1.7 STORAGE AND HANDLING

- A. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.
- B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 MATERIALS

A. Grout Components:

1. Hydrated Lime: ASTM C207, Type S.
2. Aggregate For Masonry Grout: ASTM C404, Size 8.
3. Blended Hydraulic Cement: ASTM C595, Type IS, IP.
4. Portland Cement: ASTM C150, Type I.
5. Liquid Acrylic Resin:
 - a. A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.
6. Water: Potable, free of substances that are detrimental to grout, masonry, and metal.

2.2 PRODUCTS - GENERAL

- A. Provide each product from one manufacturer and from one production run.

2.3 MIXES

A. Grout: ASTM C476; fine grout and coarse grout.

1. Color Admixture:
 - a. Pigments: ASTM C979, inert, stable to atmospheric conditions, nonfading, alkali resistant, and water insoluble.
 - b. Use mineral pigments only. Organic pigments are not acceptable.

B. Ready-Mixed Grout: ANSI A118.8.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Clean mortar from masonry cells protruding more than 13 mm (1/2 inch) to permit grout flow.
- D. Remove debris from grout spaces.
- E. Verify reinforcement is correctly placed before placing grout.

3.2 MIXING

- A. Mix grout in mechanically operated mixer.
 1. Mix grout for five minutes, minimum.
- B. Measure ingredients by volume using container of known capacity.
- C. Mix water with grout dry ingredients.

1. Slump Range: 200 to 275 mm (8 to 11 inches).

3.3 GROUTING

- A. Install grout according to Section 04 20 00, UNIT MASONRY.
- B. Use fine grout for filling wall cavities and hollow concrete masonry units where smallest cell dimension is 50 mm (2 inches) or less.
- C. Use either fine grout or coarse grout for filling wall cavities and hollow concrete masonry units where smallest cell dimension is greater than 50 mm (2 inches).
- D. Use grout for filling bond beam or lintel units.

- - E N D - -

SECTION 04 20 00
UNIT MASONRY

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes: Concrete masonry unit (CMU) assemblies for:
 - 1. Exterior walls.
 - 2. Interior walls.

1.2 RELATED REQUIREMENTS

- A. Sealants and Sealant Installation: Section 07 92 00, JOINT SEALANTS.
- B. Color and Texture of Masonry Units: Match Existing

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American Concrete Institute (ACI):
 - 1. 315-99 - Details and Detailing of Concrete Reinforcement.
 - 2. 530.1/ASCE 6/TMS 602-13 - Specification for Masonry Structures.
- C. ASTM International (ASTM):
 - 1. A615/A615M-15ae1 - Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement.
 - 2. A951/A951M-14 - Steel Wire for Masonry Joint Reinforcement.
 - 3. A1064/A1064M-15 - Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete.
 - 4. C34-13 - Structural Clay Load-Bearing Wall tile.
 - 5. C55-14a - Concrete Building Brick.
 - 6. C56-13 - Structural Clay Nonloadbearing Tile.
 - 7. C62-13a - Building Brick (Solid Masonry Units Made from Clay or Shale).
 - 8. C67-14 - Sampling and Testing Brick and Structural Clay Tile.
 - 9. C90-14 - Load-Bearing Concrete Masonry Units.
 - 10. C126-15 - Ceramic Glazed Structural Clay Facing Tile, Facing Brick, and Solid Masonry Units.
 - 11. C216-15 - Facing Brick (Solid Masonry Units Made From Clay or Shale).
 - 12. C612-14 - Mineral Fiber Block and Board Thermal Insulation.
 - 13. C744-14 - Prefaced Concrete and Calcium Silicate Masonry Units.
 - 14. D1056-14 - Flexible Cellular Materials - Sponge or Expanded Rubber.
 - 15. D2240-05(2010) - Rubber Property-Durometer Hardness.

16. F1667-15 - Driven Fasteners: Nails, Spikes, and Staples.

D. American Welding Society (AWS):

1. D1.4/D1.4M-11 - Structural Welding Code - Reinforcing Steel.

E. Brick Industry Association (BIA):

1. TN 11B-88 - Guide Specifications for Brick Masonry, Part 3.

F. Federal Specifications (Fed. Spec.):

1. FF-S-107C(2) - Screws, Tapping and Drive.

1.4 SUBMITTALS

A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Submittal Drawings:

1. Fabrication, bending, and placement of reinforcing bars. Comply with ACI 315. Show bar schedules, diagrams of bent bars, stirrup spacing, lateral ties and other arrangements and assemblies.

2. Special masonry shapes, profiles, and placement.

3. Masonry units for typical window and door openings, and, for special conditions as affected by structural conditions.

C. Manufacturer's Literature and Data:

1. Description of each product.

2. Installation instructions.

D. Samples:

1. Face brick: Sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.

2. Ceramic Glazed Facing Brick: Sample panel, 200 mm by 400 mm (8 inches by 16 inches,) showing full color range and texture of bricks, bond, and proposed mortar joints.

3. Concrete masonry units, when exposed in finish work.

4. Anchors and Ties: Each type.

5. Joint Reinforcing: 1200 mm (48 inches) long each type.

6. Glazed Structural Facing Tile: Clipped panels (triplicate) of four wall units with base units, showing color range, each color and texture.

E. Sustainable Construction Submittals:

1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.

F. Test reports: Certify products comply with specifications.

1. Ceramic glazed facing brick.
- G. Certificates: Certify products comply with specifications.
 1. Face brick.
 2. Solid and load-bearing concrete masonry units, including fire-resistant rated units.
 3. Ceramic glazed facing brick.
 4. Glazed structural clay facing tile.
 5. Structural clay tile units.
- H. Delegated Design Drawings and Calculations: Signed and sealed by responsible design professional.

1.5 QUALITY ASSURANCE

- A. Welders and Welding Procedures Qualifications: AWS D1.4/D1.4M.
- B. Mockups:
 1. Before starting masonry, build a mockup panel minimum 1800 mm by 1800 mm (6 feet by 6 feet) with 600 mm (24 inch) 90 degree return for outside corner.
 - a. Use masonry units from random cubes of units delivered on site.
 - b. Include structural backup, reinforcing, ties, and anchors.
 2. Mockup panel approved by Contracting Officer's Representative set workmanship and aesthetic quality for masonry work.
 3. Clean sample panel to test cleaning methods.
 4. Remove mockup panel when directed by Contracting Officer's Representative.

1.6 DELIVERY

- A. Deliver products in manufacturer's original sealed packaging.
- B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, color, production run number, and manufacture date.
- C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products above grade, protected from contamination.
- B. Protect products from damage during handling and construction operations.

1.8 FIELD CONDITIONS

- A. Hot and Cold Weather Requirements: Comply with ACI 530.1/ASCE 6/TMS 602.

1.9 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Delegated Design: Prepare submittal documents including design calculations and drawings signed and sealed by registered design professional, licensed in state where work is located.

2.2 PRODUCTS - GENERAL

- A. Basis of Design: Match Existing

2.3 UNIT MASONRY PRODUCTS

- A. Brick:
1. Face Brick:
 - a. ASTM C216, Grade SW, Type FBS.
 - b. Brick when tested according to ASTM C67: Classified slightly efflorescent or better.
 - c. Size:
 - 1) Modular.
 - 2) Thin Brick: 13 mm (1/2 inch) thick with angle shapes for corners.
 2. Building Brick: ASTM C62, Grade MW for backup and interior work; Grade SW where in contact with earth.
 3. Ceramic Glazed Facing Brick: ASTM C126.
 4. One Face Exposed: Grade S, Type I.
 5. Two Faces Exposed: Grade S, Type II.
- B. Concrete Masonry Units (CMU):
1. Hollow and Solid Load-Bearing Concrete Masonry Units: ASTM C90.
 - a. Unit Weight: Normal weight, Medium weight, Lightweight.
 - b. Fire rated units for fire rated partitions.
 2. Sizes: Modular, 200 mm by 400 mm (8 inches by 16 inches) nominal face dimension; thickness as indicated on drawings.
 3. For molded faces used as a finished surface, use concrete masonry units with uniform fine to medium surface texture unless specified otherwise.

4. Use bullnose concrete masonry units at corners exposed in finished work with 25 mm (1 inch) minimum radius rounded vertical exterior corners (bullnose units).
5. Customized Units:
 - a. Sound-Absorbing Units:
 - 1) Vertical slots in face to core areas.

2.4 ANCHORS, TIES, AND REINFORCEMENT

- A. Steel Reinforcing Bars: ASTM A615/A615M; Grade 60, deformed bars.
- B. Joint Reinforcement:
 1. Form from wire complying with ASTM A951/A951M.
 2. Hot dipped galvanized after fabrication.
 3. Width of joint reinforcement 40 mm (1.6 inches) less than nominal thickness of masonry wall or partition.
 4. Cross wires welded to longitudinal wires.
 5. Joint reinforcement minimum 3000 mm (10 feet) long, factory cut.
 6. Joint reinforcement with crimp formed drip is not acceptable.
 7. Maximum spacing of cross wires 400 mm (16 inch) to longitudinal wires.
 8. Ladder Design:
 - a. Longitudinal wires deformed 5 mm (0.20 inch) diameter wire.
 - b. Cross wires 4 mm (0.16 inch) diameter.
 9. Trussed Design:
 - a. Longitudinal and cross wires minimum 4 mm (0.16 inch nominal) diameter.
 - b. Longitudinal wires deformed.
 10. Multiple Wythes and Cavity Wall Ties:
 - a. Longitudinal wires 4 mm (0.16 inch), two in each wythe with ladder truss wires 4 mm (0.16 inch) overlay, welded to each longitudinal wire.
 - b. Longitudinal wires 4 mm (0.16 inch) with U shape 4 mm (0.16 inch) rectangular ties extending into other wythe minimum 75 mm (3 inches) spaced 400 mm on center (16 inches). Adjustable type with U shape tie designed to receive 4 mm (0.16 inch) pintle projecting into other wythe 75 mm (3 inches min.).
- C. Adjustable Veneer Anchor for Framed Walls:
 1. Two piece, adjustable anchor and tie.

2. Anchor and tie may be either loop or angle type; provide only one type throughout.
 3. Loop Type:
 - a. Anchor: Screw-on galvanized steel anchor strap 2.75 mm (0.11 inch) by 19 mm (3/4 inch) wide by 225 mm (9 inches) long, with 9 mm (0.35 inch) offset and 100 mm (4 inch) adjustment. Provide 5 mm (0.20 inch) hole at each end for fasteners.
 - b. Ties: Triangular tie, fabricated of 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Ties long enough to engage anchor and be embedded minimum 50 mm (2 inches) into bed joint of masonry veneer.
 4. Angle Type:
 - a. Anchor: Minimum 2 mm (16 gage) thick galvanized steel angle shaped anchor strap. Provide hole in vertical leg for fastener. Provide hole near end of outstanding leg to suit upstanding portion of tie.
 - b. Tie: Fabricate from 5 mm (0.20 inch) diameter galvanized cold drawn steel wire. Form "L" shape to be embedded minimum 50 mm (2 inches) into the bed joint of masonry veneer and provide upstanding leg to fit through hole in anchor and be long enough to allow 50 mm (2 inches) of vertical adjustment.
- D. Dovetail Anchors:
1. Corrugated steel dovetail anchors formed of 1.5 mm (0.06 inch) thick by 25 mm (1 inch) wide galvanized steel, 90 mm (3-1/2 inches) long where used to anchor 100 mm (4 inch) nominal thick masonry units, 140 mm (5-1/2 inches) long for masonry units more than 100 mm (4 inches) thick.
 2. Triangular wire dovetail anchor 100 mm (4 inch) wide formed of 4 mm (9 gage) steel wire with galvanized steel dovetail insert. Anchor length to extend minimum 75 mm (3 inches) into masonry, 25 mm (1 inch) into 40 mm (1-1/2 inch) thick units.
 3. Form dovetail anchor slots from 0.6 mm (0.02 inch) thick galvanized steel (with felt or fiber filler).
- E. Individual Ties:
1. Rectangular ties: Form from 5 mm (3/16 inch) diameter galvanized steel rod to rectangular shape minimum 50 mm (2 inches) wide by sufficient length for ends of ties to extend within 25 mm (1 inch)

of each face of wall. Ties that are crimped to form drip are not acceptable.

2. Adjustable Cavity Wall Ties:

- a. Adjustable wall ties may be furnished at Contractor's option.
- b. Two piece type permitting up to 40 mm (1-1/2 inch) adjustment.
- c. Form ties from 5 mm (3/16 inch) diameter galvanized steel wire.
- d. Form one piece to rectangular shape 105 mm (4-1/8 inches) wide by length required to extend into bed joint 50 mm (2 inches).
- e. Form other piece to 75 mm (3 inch) long by 75 mm (3 inch) wide shape, having 75 mm (3 inch) long bent section for engaging 105 mm (4-1/8 inch) wide piece to form adjustable connection.

F. Wall Ties, (Mesh or Wire):

1. Mesh wall ties formed of ASTM A1064/A1064M, W0.5, 2 mm, (0.08 inch) galvanized steel wire 13 mm by 13 mm (1/2 inch by 1/2 inch) mesh, 75 mm (3 inches) wide by 200 mm (8 inches) long.
2. Rectangular wire wall ties formed of W1.4, 3 mm, (0.12 inch) galvanized steel wire 50 mm (2 inches) wide by 200 mm (8 inches) long.

G. Adjustable Steel Column Anchor:

1. Two piece anchor consisting of a 6 mm (1/4 inch) diameter steel rod to be welded to steel with offset ends, rod to permit 100 mm (4 inch) vertical adjustment of wire anchor.
2. Triangular shaped wire anchor 100 mm (4 inches) wide formed from 5 (3/16 inch) diameter galvanized wire, to extend minimum 75 mm (3 inches) into joints of masonry.

H. Adjustable Steel Beam Anchor:

1. Z or C type steel strap, 30 mm (1 1/4 inches) wide, 3 mm (1/8 inch) thick.
2. Flange hook minimum 38 mm (1 1/2 inches) long.
3. Length to embed in masonry minimum 50 mm (2 inches) in 100 mm (4 inch) nominal thick masonry and 100 mm (4 inches) in thicker masonry.
4. Bend masonry end minimum 40 mm (1 1/2 inches).

I. Ridge Wall Anchors:

1. Form from galvanized steel minimum 25 mm (1 inch) wide by 5 mm (3/16 inch) thick by 600 mm (24 inches) long, plus 50 mm (2 inch) bends.

2. Other lengths as indicated on drawings.

2.5 ACCESSORIES

A. Shear Keys:

1. Solid extruded cross-shaped section of rubber, neoprene, or polyvinyl chloride, with durometer hardness of approximately 80 when tested according to ASTM D2240, and minimum shear strength of 3.5 MPa (500 psi).
2. Shear Key Dimensions: Nominal 70 mm by 8 mm for long flange and 38 mm by 16 mm for short flange (2-3/4 inches by 5/16 inch for long flange, and 1-1/2 inches by 5/8 inch for short flange).

B. Weeps:

1. Weep Hole Wicks: Glass fiber ropes, 10 mm (3/8 inch) minimum diameter, 300 mm (12 inches) long.
2. Weep Tubing: Round, polyethylene, 9 mm (3/8 inch) diameter, 100 mm (4 inches) long.
3. Weep Hole: Flexible PVC louvered configuration with rectangular closure strip at top.

C. Cavity Drain Material: Open mesh polyester sheets or strips to prevent mortar droppings from clogging the cavity.

D. Preformed Compressible Joint Filler:

1. Thickness and depth to fill joint.
2. Closed Cell Neoprene: ASTM D1056, Type 2, Class A, Grade 1, B2F1.
3. Non-Combustible Type: ASTM C612, Type 5, Max. Temp. 1800 degrees F.

E. Box Board:

1. Mineral Fiber Board: ASTM C612, Type 1.
2. 25 mm (1 inch) thickness.
3. Other spacing material having similar characteristics is acceptable subject to Contracting Officer's Representative's approval.

F. Masonry Cleaner:

1. Detergent type cleaner selected for each type masonry.
2. Acid cleaners are not acceptable.
3. Use soapless type specially prepared for cleaning brick or concrete masonry as appropriate.

G. Fasteners:

1. Concrete Nails: ASTM F1667, Type I, Style 11, 19 mm (3/4 inch) minimum length.

2. Masonry Nails: ASTM F1667, Type I, Style 17, 19 mm (3/4 inch) minimum length.
 3. Screws: FS-FF-S-107, Type A, AB, SF thread forming or cutting.
- H. Welding Materials: AWS D1.4/D1.4M, type to suit application.

PART 3 - EXECUTION

3.1 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Keep finish work free from mortar smears or spatters, and leave neat and clean.
- C. Wall Openings:
1. Fill hollow metal frames built into masonry walls and partitions solid with mortar as laying of masonry progresses.
 2. When items are not available when walls are built, prepare openings for subsequent installation.
- D. Tooling Joints:
1. Do not tool until mortar has stiffened enough to retain thumb print when thumb is pressed against mortar.
 2. Tool while mortar is soft enough to be compressed into joints and not raked out.
 3. Finish joints in exterior face masonry work with jointing tool, and provide smooth, water-tight concave joint unless specified otherwise.
 4. Tool Exposed interior joints in finish work concave unless specified otherwise.
- E. Partition Height:
1. Extend partitions minimum 100 mm (4 inches) above suspended ceiling or to overhead construction where no ceiling occurs.
 2. Extend following partitions to overhead construction.
 - a. Full height partitions, and fire partitions and smoke partitions indicated on drawings.
 - b. Both walls at expansion joints.
 - c. Corridor walls.

- d. Walls at stairway and stair halls, elevators, dumbwaiters, trash and laundry chute shafts, and other vertical shafts.
 - e. Walls at refrigerator space.
 - f. Reinforced masonry partitions.
3. Extend finished masonry partitions minimum 100 mm (4 inches) above suspended ceiling and continue with concrete masonry units or structural clay tile to overhead construction:

F. Lintels:

1. Lintels are not required for openings less than 1000 mm (40 inches) wide that have hollow metal frames.
2. Openings 1025 mm (41 inches) wide to 1600 mm (63 inches) wide without structural steel lintel or frames, require lintel formed of concrete masonry lintel or bond beam units or structural facing tile lintel units filled with grout and reinforced with one No. 16 (No. 5) rod top and bottom for each 100 mm (4 inches) of nominal thickness unless shown otherwise.
3. Precast concrete lintels of 25 MPa (3,000 psi) concrete, same thickness as partition, and with one No. 16 (No. 5) deformed bar top and bottom for each 100 mm (4 inches) of nominal thickness, is acceptable in lieu of reinforced CMU masonry lintels.
4. Use steel lintels, for openings greater than 1600 mm (63 inches) wide, brick masonry openings, and elevator openings unless shown otherwise.
5. Doors having overhead concealed door closers require steel lintel, and pocket for closer box.
6. Lintel Bearing Length: Minimum 100 mm (4 inches) at both ends.
7. Build masonry openings or arches over wood or metal centering and supports when steel lintels are not used.

G. Wall, Furring, and Partition Units:

1. Lay out field units to provide one-half running bond, unless indicated otherwise.
2. Align head joints of alternate vertical courses.
3. At sides of openings, balance head joints in each course on vertical center lines of openings.
4. Minimum Masonry Unit Length: 100 mm (4 inches).

5. On interior partitions provide 6 mm (1/4 inch) open joint for caulking between existing construction, exterior walls, concrete work, and abutting masonry partitions.
 6. Use minimum 100 mm (4 inches) nominal thick masonry for free standing furring, unless indicated otherwise.
 7. Do not abut existing plastered surfaces except suspended ceilings with new masonry partitions.
- H. Use minimum 100 mm (4 inches) nominal thick masonry for fireproofing steel columns unless indicated otherwise.
- I. Before connecting new masonry with previously laid masonry, remove loosened masonry or mortar, and clean and wet work in place as specified under wetting.
- J. When new masonry partitions start on existing floors, machine cut existing floor finish material down to concrete surface.
- K. Structural Steel Encased in Masonry:
1. Where structural steel is encased in masonry and voids between steel and masonry are filled with mortar, provide minimum 25 mm (1 inch) mortar free expansion space between masonry and steel by applying box board material to steel before masonry is laid.
 2. Do not install spacing material where steel is bearing on masonry or masonry is bearing on steel.
- L. Chases:
1. Do not install chases in masonry walls and partitions exposed to view in finished work, including painted or coated finishes on masonry.
 2. Masonry 100 mm (4 inch) nominal thick may have electrical conduits 25 mm (1 inch) or less in diameter when covered with soaps, or other finishes.
 3. Fill recess chases after installation of conduit, with mortar and finish flush.
 4. When pipes or conduits, or both occur in hollow masonry unit partitions retain minimum one web of hollow masonry units.
- M. Wetting and Wetting Test:
1. Test and wet brick and clay tile according to BIA TN 11B.
 2. Do not wet concrete masonry units or glazed structural facing tile before laying.

- N. Temporary Formwork: Provide formwork and shores as required for temporary support of reinforced masonry elements.
- O. Construct formwork to conform to shape, line and dimensions indicated on drawings. Make sufficiently tight to prevent mortar, grout, or concrete leakage. Brace, tie and support formwork as required to maintain position and shape during construction and curing of reinforced masonry.
- P. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other reasonable temporary construction loads.
- Q. Minimum Curing Times Before Removing Shores and Forms:
 - 1. Girders and Beams: 10 days.
 - 2. Slabs: 7 days.
 - 3. Reinforced Masonry Soffits: 7 days.

3.2 INSTALLATION - ANCHORAGE

- A. Veneer to Framed Walls:
 - 1. Install adjustable veneer anchors.
 - 2. Fasten anchor to stud through sheathing with self-drilling and tapping screw, one at both ends of loop type anchor.
 - 3. Space anchors maximum 400 mm (16 inches) on center vertically at each stud.
- B. Veneer to Concrete Walls:
 - 1. Install dovetail slots in concrete vertically at 400 mm (16 inches) on centers.
 - 2. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals.
 - 3. Anchor new masonry facing to existing concrete with adjustable cavity wall ties spaced at 400 mm, (16 inches) maximum vertical intervals, and at 400 mm (16 inches) maximum horizontal intervals. Fasten ties to concrete with power actuated fasteners or concrete nails.
- C. Masonry Facing to Backup and Cavity Wall Ties:
 - 1. Use individual ties for new work.
 - 2. Stagger ties in alternate courses, and space at 400 mm (16 inches) maximum vertically, and 400 mm (16 inches) horizontally.

3. At openings, provide additional ties spaced maximum 900 mm (36 inches) apart vertically around perimeter of opening, and within 300 mm (12 inches) from edge of opening.
 4. Anchor new masonry facing to existing masonry with adjustable cavity wall ties spaced at 400 mm (16 inch) maximum vertical intervals and at every second masonry unit horizontally. Fasten ties to masonry with masonry nails.
 5. Option: Install joint reinforcing for multiple wythes and cavity wall ties spaced maximum 400 mm (16 inches) vertically.
 6. Tie interior and exterior wythes of reinforced masonry walls together with individual ties. Provide ties at intervals maximum 400 mm (16 inches) on center horizontally, and 400 mm (16 inches) on center vertically. Lay ties in the same line vertically in order to facilitate vibrating of the grout pours.
- D. Anchorage of Abutting Masonry:
1. Anchor interior 100 mm (4 inch) thick masonry partitions to exterior masonry walls with wall ties. Space ties at 600 mm (24 inches) maximum vertical intervals. Extend ties 100 mm (4 inches) minimum into masonry.
 2. Anchor interior masonry bearing walls or interior masonry partitions over 100 mm (4 inches) thick to masonry walls with rigid wall anchors spaced at 400 mm (16 inch) maximum vertical intervals.
 3. Anchor abutting masonry walls and partitions to concrete with dovetail anchors. Install dovetail slots vertically in concrete at centerline of abutting wall or partition. Locate dovetail anchors at 400 mm (16 inch) maximum vertical intervals. Secure anchors to existing wall with two 9 mm (3/8 inch) by 75 mm (3 inch) expansion bolts or two power-driven fasteners.
 4. Anchor abutting interior masonry partitions to existing concrete and existing masonry construction, with adjustable wall ties. Extend ties minimum 100 mm (4 inches) into joints of new masonry. Fasten ties to existing concrete and masonry construction, with powder actuated drive pins, nail or other means that provides rigid anchorage. Install anchors at 400 mm (16 inch) maximum vertical intervals.
- E. Masonry Furring:

1. Anchor masonry furring less than 100 mm (4 inches) nominal thick to masonry walls or to concrete with adjustable wall ties or dovetail anchors.
2. Space at maximum 400 mm (16 inches) on center in both directions.

F. Anchorage to Steel Beams or Columns:

1. Use adjustable beam anchors on each flange.
2. At columns weld steel rod to steel columns at 300 mm (12 inch) intervals, and place wire ties in masonry courses at 400 mm (16 inches) maximum vertically.

3.3 INSTALLATION - REINFORCEMENT

A. Joint Reinforcement:

1. Install joint reinforcement in CMU wythe of combination brick and CMU, cavity walls, and single wythe concrete masonry unit walls or partitions.
2. Reinforcing is acceptable in lieu of individual ties for anchoring brick facing to CMU backup in exterior masonry walls.
3. Locate joint reinforcement in mortar joints at 400 mm (16 inch) maximum vertical intervals.
4. Additional joint reinforcement is required in mortar joints at both 200 mm (8 inches) and 400 (16 inches) above and below windows, doors, louvers and similar openings in masonry.
5. Wherever brick masonry is backed up with stacked bond masonry, install multiple wythe joint reinforcement in every two courses of CMU backup, and in corresponding joint of facing brick.

B. Steel Reinforcing Bars:

1. Install reinforcing bars in cells of hollow masonry units where required for vertical reinforcement and in bond beam units for horizontal reinforcement. Install in wall cavities of reinforced masonry walls where indicated on drawings.
2. Bond Beams:
 - a. Form Bond beams of load-bearing concrete masonry units filled with grout and reinforced with two No. 15m (No. 5) reinforcing bars unless shown otherwise. Do not cut reinforcement.
 - b. Brake bond beams only at expansion joints and at control joints, if shown.
3. Stack Bond:

- a. Locate additional joint reinforcement in vertical and horizontal joints as indicated on drawings.
 - b. Anchor vertical reinforcement into foundation or wall or bond beam below.
 - c. Provide temporary bracing for walls over 8 feet tall until permanent horizontal bracing is completed.
4. Grout openings:
- a. Leave cleanout holes in double wythe walls during construction by omitting units at base of one side of wall.
 - b. Locate 75 mm by 75 mm (3 inches. by 3 inches.) min. cleanout holes at location of vertical reinforcement.
 - c. Keep grout space clean of mortar accumulation and debris. Clean as work progresses and immediately before grouting.

3.4 INSTALLATION - BRICK EXPANSION AND CMU CONTROL JOINTS

- A. Provide brick expansion joint (EJ) and CMU control joints (CJ) where indicated on drawings.
- B. Keep joint free of mortar and other debris.
- C. Joints Occur In Masonry Walls:
 1. Install preformed compressible joint filler in brick wythe.
 2. Install cross shaped shear keys in concrete masonry unit wythe with preformed compressible joint filler on both sides of shear key.
- D. Use standard notched concrete masonry units (sash blocks) made in full and half-length units where shear keys are used to create a continuous vertical joint.
- E. Interrupt joint reinforcement at expansion and control joints.
- F. Fill opening in exposed face of expansion and control joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.5 INSTALLATION - BUILDING EXPANSION AND SEISMIC JOINTS

- A. Keep expansion and seismic joints open and free of mortar. Remove mortar and other debris.
- B. Install non-combustible, compressible type joint filler to fill space completely except where sealant is shown on joints in exposed finish work.
- C. Fill opening in exposed face of expansion and seismic joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.6 INSTALLATION - ISOLATION JOINT

- A. Where full height walls and partitions lie parallel or perpendicular to and under structural beams and shelf angles, provide minimum 9 mm (3/8 inch) separation between walls and partitions and bottom of beams and shelf angles.
- B. Insert continuous full width strip of non-combustible type compressible joint filler.
- C. Fill opening in exposed face of isolation joints with sealant as specified in Section 07 92 00, JOINT SEALANTS.

3.7 INSTALLATION - BRICKWORK

- A. Lay clay brick according to BIA TN 11B.
- B. Laying:
 - 1. Lay brick in one-half running bond with bonded corners, unless indicated otherwise. Match bond of existing building on alterations and additions.
 - 2. Maintain bond pattern throughout.
 - 3. Do not use brick smaller than half-brick at any angle, corner, break, and jamb.
 - 4. Where length of cut brick is greater than one half length, maintain vertical joint location.
 - 5. Lay exposed brickwork joints symmetrical about center lines of openings.
 - 6. Do not structurally bond multi-wythe brick walls, unless indicated on drawings.
 - 7. Before starting work, lay facing brick on foundation wall and adjust bond to openings, angles, and corners.
 - 8. Lay brick for sills with wash and drip.
 - 9. Build solid brickwork as required for anchorage of items.
- C. Joints:
 - 1. Exterior And Interior Joint Widths: Lay for three equal joints in 200 mm (8 inches) vertically, unless shown otherwise.
 - 2. Rake joints for pointing with colored mortar when colored mortar is not full depth.
 - 3. Arches:
 - a. Flat arches (jack arches) lay with camber of 1 in 200 (1/16 inch per foot) of span.

- b. Face radial arches with radial brick with center line of joints on radial lines.
- c. Form Radial joints of equal width.
- d. Bond arches into backing with metal ties in every other joint.

D. Weep Holes:

- 1. Install weep holes at 600 mm (24 inches) on center in bottom of vertical joints of exterior masonry veneer or cavity wall facing over foundations, bond beams, and other water stops in wall.
- 2. Form weep holes using wicks made of mineral fiber insulation strips turned up 200 mm (8 inches) in cavity. Anchor top of strip to backup to securely hold in place.
- 3. Install sand or pea gravel in cavity approximately 75 mm (3 inches) high between weep holes.

E. Solid Exterior Walls:

- 1. Build with 100 mm (4 inches) of nominal thick facing brick, backed up with concrete masonry units.
- 2. Construct solid brick jambs minimum 20 mm (0.81 inches) wide at exterior wall openings and at recesses, except where exposed concrete unit backup is shown.
- 3. Do not install full bonding headers.
- 4. Parging:
 - a. For solid masonry walls, lay backup to height of six brick courses, parge backup with 13 mm (1/2 inch) of mortar troweled smooth; then lay exterior wythe to height of backup.
 - b. Make parging continuous over backup, and extend 150 mm (6 inches) onto adjacent concrete or masonry.
 - c. Parge ends and backs for recesses in exterior walls to thickness of 13 mm (1/2 inch).
 - d. Parge inside surface of exterior walls to produce true even surface to receive insulation.
- 5. Coordinate with building insulation for thickness of insulation and allowance of air space behind exterior wythe.
- 6. In locations where hurricane driven rains are expected, install bituminous dampproofing on cavity side of inner wythe.

F. Cavity Walls:

- 1. Keep air space clean of mortar accumulations and debris.

2. Lay the interior wythe of the masonry wall full height where dampproofing is required on cavity face. Coordinate to install dampproofing before laying outer wythe.
3. Insulated Cavity Type Exterior Walls:
 - a. Install insulation against cavity face of inner masonry wythe.
 - b. Place insulation between rows of ties or joint reinforcing. Adhere insulation to masonry surface with a bonding agent as recommended by insulation manufacturer.
 - c. Lay outer masonry wythe up with air space between insulation and masonry units.
4. Veneer Framed Walls:
 - a. Build with 100 mm (4 inches) of face brick over sheathed stud wall with air space.
 - b. Keep air space clean of mortar accumulations and debris.

3.8 INSTALLATION - CONCRETE MASONRY UNITS

A. Types and Uses:

1. Provide special concrete masonry shapes as required, including lintel and bond beam units, sash units, and corner units. Provide solid concrete masonry units, where full units cannot be installed, or where needed for anchorage of accessories.
2. Provide solid load-bearing concrete masonry units or grout cell of hollow units at jambs of openings in walls, where structural members impose loads directly on concrete masonry, and where shown.
3. Provide rounded corner (bullnose) shapes at opening jambs in exposed work and at exterior corners.
4. Do not install brick jambs in exposed finish work.
5. Install concrete building brick only as filler in backup material where not exposed.
6. Construct fire resistance in fire rated partitions meeting fire ratings indicated on drawings.

B. Laying:

1. Lay concrete masonry units with 9 mm (3/8 inch) joints, with a bond overlap of minimum 1/4 of unit length, except where stack bond is indicated on drawings.
2. Do not wet concrete masonry units before laying.
3. Bond external corners of partitions by overlapping alternate courses.

4. Lay first course in a full mortar bed.
 5. Set anchorage items as work progress.
 6. Where ends of anchors, bolts, and other embedded items, project into voids of units, completely fill voids with mortar or grout.
 7. Provide 6 mm (1/4 inch) open joint for sealant between existing construction, exterior walls, concrete work, and abutting masonry partitions.
 8. Lay concrete masonry units with full face shell mortar beds and fill head joint beds for depth equivalent to face shell thickness.
 9. Lay concrete masonry units so cores of units, that are to be filled with grout, are vertically continuous with joints of cross webs of such cores completely filled with mortar. Unobstructed core openings minimum 50 mm (2 inches) by 75 mm (3 inches).
 10. Do not wedge masonry against steel reinforcing. Minimum 13 mm (1/2 inch) clear distance between reinforcing and masonry units.
 11. Install deformed reinforcing bars of sizes indicated on drawings.
 12. At time of placement, ensure steel reinforcement is free of loose rust, mud, oil, and other contamination capable of affecting bond.
 13. Place steel reinforcement at spacing indicated on drawings before grouting.
 14. Minimum clear distance between parallel bars: One bar diameter.
 15. Hold vertical steel reinforcement in place vertically by centering clips, caging devices, tie wire, or other approved methods.
 16. Support vertical bars near each end and at maximum 192 bar diameter on center.
 17. Splice reinforcement or attach reinforcement to dowels by placing in contact and securing with wire ties.
 18. Stagger splices in adjacent horizontal reinforcing bars. Lap reinforcing bars at splices a minimum of 40 bar diameters.
 19. Grout cells of concrete masonry units, containing reinforcing bars, solid as specified.
 20. Install cavity and joint reinforcement as masonry work progresses.
 21. Rake joints 6 to 10 mm (1/4 to 3/8 inch) deep for pointing with colored mortar when colored mortar is not full depth.
- C. Waterproofing Parging:
1. Parge earth side of concrete masonry unit basement walls with mortar applied in two coats, each coat 6 mm (1/4 inch) thick.

2. Clean wall surfaces to receive parging of dirt, oil, or grease, and moisten before application of first coat.
3. Roughen first coat when partially set, permit to hardened for 24 hours, and moisten before application of second coat.
4. Keep second coat damp for minimum 48 hours.
5. Thicken parging and round to form a cove at the junction of outside wall face and footing.

3.9 POINTING

- A. Fill joints with pointing mortar using rubber float trowel to apply mortar solidly into raked joints.
- B. Wipe off excess mortar from joints of glazed masonry units with dry cloth.
- C. Tool exposed joints to smooth concave joint.
- D. At joints with existing work, match existing joint.

3.10 GROUTING

- A. Preparation:
 1. Clean grout space of mortar droppings before placing grout.
 2. Close cleanouts.
 3. Install vertical solid masonry dams across grout space for full height of wall at intervals of maximum 9000 mm (30 feet). Do not bond dam units into wythes as masonry headers.
 4. Verify reinforcing bars are installed as indicated on drawings.
- B. Placing:
 1. Place grout in grout space in lifts as specified.
 2. Consolidate each grout lift after free water has disappeared but before plasticity is lost.
 3. Do not slush with mortar or use mortar with grout.
 4. Interruptions:
 - a. When grouting must be stopped for more than an hour, top off grout 40 mm (1-1/2 inches) below top of last masonry course.
 - b. Grout from dam to dam on high lift method.
 - c. Longitudinal run of masonry may be stopped off only by raking back one-half masonry unit length in each course and stopping grout 100 mm (4 inches) back of rake on low lift method.
- C. Puddling Method:

1. Consolidate by puddling with grout stick during and immediately after placing.
2. Grout cores of concrete masonry units containing reinforcing bars solid as masonry work progresses.

D. Low Lift Method:

1. Construct masonry to 1.5 m (5 feet) maximum height before grouting.
2. Grout in one continuous operation and consolidate grout by mechanical vibration and reconsolidate after initial water loss and settlement has occurred.

E. High Lift Method:

1. Do not pour grout until masonry wall has cured minimum of 4 hours.
2. Place grout in 1.5 m (5 feet) maximum lifts.
3. Exception:
 - a. Where following conditions are met, place grout in 3.86 m (12.67 feet) maximum lifts.
 - b. Masonry has cured minimum of 4 hours.
 - c. Grout slump is maintained between 250 and 275 mm (10 and 11 inches).
 - d. No intermediate reinforced bond beams are placed between top and bottom of grout lift.
4. When vibrating succeeding lifts, extend vibrator 300 to 450 mm (12 to 18 inches) into preceding lift.

3.11 PLACING REINFORCEMENT

- A. General: Clean reinforcement of loose rust, mill scale, earth, ice or other materials which will reduce bond to mortar or grout. Do not use reinforcement bars with kinks or bends not shown on drawings or approved submittal drawings, or bars with reduced cross-section due to excessive rusting or other causes.
- B. Position reinforcement accurately at spacing indicated on drawings. Support and secure vertical bars against displacement. Install horizontal reinforcement as masonry work progresses. Where vertical bars are shown in close proximity, provide clear distance between bars of minimum one bar diameter or 25 mm (1 inch), whichever is greater.
- C. Splice reinforcement bars only where indicated on drawings, unless approved by Contracting Officer's Representative. Provide lapped splices. In splicing vertical bars or attaching to dowels, lap ends, place in contact and wire tie.

- D. Provide minimum lap as indicated on approved submittal drawings, or if not indicated, minimum 48 bar diameters.
- E. Embed metal ties in mortar joints as work progresses, with minimum mortar cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations.
- F. Embed prefabricated horizontal joint reinforcement as work progresses, with minimum cover of 15 mm (5/8 inch) on exterior face of walls and 13 mm (1/2 inch) at other locations. Lap joint reinforcement minimum 150 mm (6 inches) at ends. Use prefabricated "L" and "T" sections to provide continuity at corners and intersections. Cut and bend joint reinforcement for continuity at returns, offsets, column fireproofing, pipe enclosures and other special conditions.
- G. Anchoring: Anchor reinforced masonry work to supporting structure as indicated on drawings.
- H. Anchor reinforced masonry walls at intersections with non-reinforced masonry.
- I. Two-Wythe Wall Construction: Lay both wythes as specified for exterior wythes. Maintain grout space (collar or continuous vertical joint between wythes) of width indicated, but adjust, if required, to provide grout space minimum 13 mm (1/2 inch) wider than the sum of the vertical and horizontal reinforcement bars shown in grout space. Do not parge or fill grout space with mortar.
- J. Limit extent of masonry construction to sections which do not exceed maximum grouting requirements. Provide temporary dams or barriers to control horizontal flow of grout at ends of wall sections. Build dams full height of grout pour. If masonry units are used, do not bond into permanent masonry wythes. Remove temporary dams after completion of grout pour.
- K. Low-Lift Grouting:
 - 1. Use Low-Lift grouting technique with fine grout for the following:
 - a. Two-wythe walls with grout space of 50 mm (2 inch) or less in width.
 - 2. At Contractor's option, low-lift grouting technique is acceptable for reinforced masonry construction with grout spaces wider than 50 mm (2 inches), except use coarse grout and place in lifts maximum 200 mm (8 inches) in height.

3. Construct low-lift masonry by placing reinforcement, laying masonry units and pouring grout as work progresses.
4. Place vertical reinforcement bars and supports before laying of masonry units. Extend above elevation of maximum pour height as required to allow for splicing. Horizontal reinforcement bars may be placed progressively with laying of masonry units.
5. Limit grout pours as required to prevent displacement of masonry by grout pressures (blowout), but do not exceed 1200 mm (4 feet) pour height.
6. Lay masonry units before each grout pour, but do not construct more than 300 mm (12 inches) above maximum grout pour height in exterior wythe and 100 mm (4 inches) above in other exterior wythe. Provide metal wall ties if required to prevent blowouts.
7. Consolidate immediately by rodding or puddling; do not use trowels. Place grout continuously; do not interrupt pouring of grout for more than one hour. If poured in lifts, place from center-to-center of masonry courses. Terminate pour 38 mm (1 1/2 inches) below top of highest course in pour.
8. Place reinforcement and support in proper position, before laying of masonry units, except if shown to be placed in mortar joints, place as masonry units are laid. Place horizontal bars in grout spaces on same side of vertical bars.
9. Construct high-lift masonry by laying masonry to full height and width before placing grout. Provide cleanout holes in first course of masonry, and use high-pressure water jet stream to remove excess mortar from grout spaces, reinforcement bars and top surface of structural members which support wall. Clean grout spaces daily during construction of masonry.
10. Walls: Omit every other masonry unit in first course of one wythe to provide cleanout holes. Tie wythes together with metal ties as indicated on drawings or as required by code, but provide minimum 3.8 mm diameter (9 gage) wire ties spaced maximum 600 mm (24 inches) on center horizontally and 400 mm (16 inches) on center vertically for running pattern bond or 300 mm (12 inches) on center vertically for stack bond (if any).
11. Preparation of Grout Spaces: Before grouting, inspect and clean grout spaces. Remove dirt, dust, mortar droppings, loose pieces of

masonry and other foreign materials from grout spaces. Clean reinforcement and adjust to proper positioning. Clean top surface of structural members supporting masonry to ensure bond. After cleaning and inspection, close cleanout holes with matching masonry units and brace closures to resist grout pressures.

12. Do not place grout until entire height of masonry to be grouted has attained sufficient strength to resist grout pressure, but minimum 3 days curing time. Install shores and bracing, if required, before starting grouting operations.
13. Place grout by pumping into grout spaces, unless alternate methods are acceptable to Contracting Officer's Representative.
14. Install coarse grout. Rod or vibrate each grout lift during placing and after excess moisture has been absorbed, but before plasticity is lost. Do not penetrate or damage grout placed in previous lifts or pours.
15. Limit grout pours to sections which can be completed in one working day with maximum one hour interruption of pouring operation. Limit pours so as not to exceed the capacity of masonry to resist displacement or loss of mortar bond due to grout pressures.
16. Do not exceed 3600 mm (12 feet) pour height.
17. Do not exceed 7600 mm (25 feet) horizontal pour dimension.
18. Where pour height exceeds 1200 mm (4 feet), place grout in series of lifts not exceeding 1200 mm (4 feet) height. Place each lift as continuous pouring operation. Allow minimum 30 minutes and maximum one hour between lifts of given pour.
19. When more than one pour is required to complete each section of masonry, extend reinforcement beyond masonry as required for splicing. Pour grout to within 38 mm (1-1/2 inches) of top course of first pour. After grouted masonry is cured, remove temporary dams, and lay masonry units and place reinforcement for second pour section before grouting. Repeat sequence, if more pours are required.

3.12 CONSTRUCTION TOLERANCES

- A. Lay masonry units plumb, level and true to line within tolerances according to ACI 530.1/ASCE 6/TMS 602 and as follows:
- B. Maximum variation from plumb:
 1. In 3000 mm (10 feet) - 6 mm (1/4 inch).

2. In 6000 mm (20 feet) - 9 mm (3/8 inch).
 3. In 12,000 mm (40 feet) or more - 13 mm (1/2 inch).
- C. Maximum variation from level:
1. In any bay or up to 6000 mm (20 feet) - 6 mm (1/4 inch).
 2. In 12,000 mm (40 feet) or more - 13 mm (1/2 inch).
- D. Maximum variation from linear building lines:
1. In any bay or up to 6000 mm (20 feet) - 13 mm (1/2 inch).
 2. In 12,000 mm (40 feet) or more - 19 mm (3/4 inch).
- E. Maximum variation in cross-sectional dimensions of columns and thickness of walls from dimensions shown:
1. Minus 6 mm (1/4 inch).
 2. Plus 13 mm (1/2 inch).
- F. Maximum variation in prepared opening dimensions:
1. Accurate to minus 0 mm (0 inch).
 2. Plus 6 mm (1/4 inch).

3.13 CLEANING AND REPAIR

- A. General:
1. Clean exposed masonry surfaces on completion.
 2. Protect adjoining construction materials and landscaping during cleaning operations.
 3. Cut out defective exposed new joints to depth of approximately 19 mm (3/4 inch) and repoint.
 4. Remove mortar droppings and other foreign substances from wall surfaces.
- B. Brickwork:
1. First wet surfaces with clean water, then wash down with detergent solution. Do not use muriatic acid.
 2. Brush with stiff fiber brushes while washing, and immediately wash with clean water.
 3. Remove traces of detergent, foreign streaks, or stains of any nature.
- C. Concrete Masonry Units:
1. Immediately following setting, brush exposed surfaces free of mortar or other foreign matter.
 2. Allow mud to dry before brushing.
- D. Glazed Structural Facing Tile or Brick Units:

1. Clean as recommended manufacturer. Protect light colored mortar joints from discoloration during cleaning.
2. Use on solid masonry walls.
3. Prepare schedule of test locations.

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**SECTION 06 10 00
ROUGH CARPENTRY**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Section specifies wood blocking and nailers.

1.2 RELATED WORK:

- A. Gypsum sheathing: Section 09 29 00, GYPSUM BOARD.
- B. Cement board sheathing: Section 06 16 63, CEMENTITIOUS SHEATHING.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings showing framing connection details, fasteners, connections and dimensions.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Protect lumber and other products from dampness both during and after delivery at site.
- B. Pile lumber in stacks in such manner as to provide air circulation around surfaces of each piece.
- C. Stack plywood and other board products so as to prevent warping.
- D. Locate stacks on well drained areas, supported at least 150 mm (6 inches) above grade and cover with well ventilated sheds having firmly constructed over hanging roof with sufficient end wall to protect lumber from driving rain.

1.5 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Forest and Paper Association (AFPA):
National Design Specification for Wood Construction
NDS-05.....Conventional Wood Frame Construction
- C. American Institute of Timber Construction (AITC):
A190.1-07.....Structural Glued Laminated Timber
- D. American Society of Mechanical Engineers (ASME):
B18.2.1-96(R2005).....Square and Hex Bolts and Screws
B18.2.2-87.....Square and Hex Nuts
B18.6.1-97.....Wood Screws
B18.6.4-98(R2005).....Thread Forming and Thread Cutting Tapping Screws
and Metallic Drive Screws
- E. American Plywood Association (APA):
E30-07.....Engineered Wood Construction Guide

F. American Society for Testing And Materials (ASTM):

- A47-99(R2009).....Ferritic Malleable Iron Castings
- A48-03(R2008).....Gray Iron Castings
- A653/A653M-10.....Steel Sheet Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot Dip Process
- C954-10.....Steel Drill Screws for the Application of Gypsum Board or Metal Plaster Bases to Steel Studs from 0.033 inch (2.24 mm) to 0.112-inch (2.84 mm) in thickness
- C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Metal Studs
- D143-09.....Small Clear Specimens of Timber, Method of Testing
- D1760-01.....Pressure Treatment of Timber Products
- D2559-10.....Adhesives for Structural Laminated Wood Products for Use Under Exterior (Wet Use) Exposure Conditions
- D3498-11.....Adhesives for Field-Gluing Plywood to Lumber Framing for Floor Systems
- F844-07.....Washers, Steel, Plan (Flat) Unhardened for General Use
- F1667-08.....Nails, Spikes, and Staples

G. Federal Specifications (Fed. Spec.):

- MM-L-736C.....Lumber; Hardwood

H. Commercial Item Description (CID):

- A-A-55615.....Shield, Expansion (Wood Screw and Lag Bolt Self Threading Anchors)

I. Military Specification (Mil. Spec.):

- MIL-L-19140E.....Lumber and Plywood, Fire-Retardant Treated

J. Truss Plate Institute (TPI):

- TPI-85.....Metal Plate Connected Wood Trusses

K. U.S. Department of Commerce Product Standard (PS)

- PS 1-95.....Construction and Industrial Plywood
- PS 20-05.....American Softwood Lumber Standard

PART 2 - PRODUCTS

2.1 LUMBER:

- A. Unless otherwise specified, each piece of lumber bear grade mark, stamp, or other identifying marks indicating grades of material, and rules or standards under which produced.
 - 1. Identifying marks in accordance with rule or standard under which material is produced, including requirements for qualifications and authority of the inspection organization, usage of authorized identification, and information included in the identification.
 - 2. Inspection agency for lumber approved by the Board of Review, American Lumber Standards Committee, to grade species used.
- B. Lumber Other Than Structural:
 - 1. Unless otherwise specified, species graded under the grading rules of an inspection agency approved by Board of Review, American Lumber Standards Committee.
 - 2. Furring, blocking, nailers and similar items 100 mm (4 inches) and narrower Standard Grade; and, members 150 mm (6 inches) and wider, Number 2 Grade.
- C. Sizes:
 - 1. Conforming to Prod. Std., PS20.
 - 2. Size references are nominal sizes, unless otherwise specified, actual sizes within manufacturing tolerances allowed by standard under which produced.
- D. Moisture Content:
 - 1. At time of delivery and maintained at the site.
 - 2. Boards and lumber 50 mm (2 inches) and less in thickness: 19 percent or less.
 - 3. Lumber over 50 mm (2 inches) thick: 25 percent or less.
- E. Fire Retardant Treatment:
 - 1. Mil Spec. MIL-L-19140 with piece of treated material bearing identification of testing agency and showing performance rating.
 - 2. Treatment and performance inspection, by an independent and qualified testing agency that establishes performance ratings.
- F. Preservative Treatment:
 - 1. Do not treat Heart Redwood and Western Red Cedar.
 - 2. Treat wood members and plywood exposed to weather or in contact with plaster, masonry or concrete, including framing of open roofed structures; sills, sole plates, furring, and sleepers that are less than 600 mm (24 inches) from ground; nailers, edge strips, blocking,

crickets, curbs, cant, vent strips and other members used in connection with roofing and flashing materials.

3. Treat other members specified as preservative treated (PT).
4. Preservative treat by the pressure method complying with ASTM D1760, except any process involving the use of Chromated Copper arsenate (CCA) for pressure treating wood is not permitted.

2.2 ROUGH HARDWARE AND ADHESIVES:

A. Anchor Bolts:

1. ASME B18.2.1 and ANSI B18.2.2 galvanized, 13 mm (1/2 inch) unless shown otherwise.
2. Extend at least 200 mm (8 inches) into masonry or concrete with ends bent 50 mm (2 inches).

B. Miscellaneous Bolts: Expansion Bolts: C1D, A-A-55615; lag bolt, long enough to extend at least 65 mm (2-1/2 inches) into masonry or concrete. Use 13 mm (1/2 inch) bolt unless shown otherwise.

C. Washers

1. ASTM F844.
2. Use zinc or cadmium coated steel or cast iron for washers exposed to weather.

D. Screws:

1. Wood to Wood: ANSI B18.6.1 or ASTM C1002.
2. Wood to Steel: ASTM C954, or ASTM C1002.

E. Nails:

1. Size and type best suited for purpose unless noted otherwise. Use aluminum-alloy nails, plated nails, or zinc-coated nails, for nailing wood work exposed to weather and on roof blocking.
2. ASTM F1667:
 - a. Common: Type I, Style 10.
 - b. Concrete: Type I, Style 11.
 - c. Barbed: Type I, Style 26.
 - d. Underlayment: Type I, Style 25.
 - e. Masonry: Type I, Style 27.
 - f. Use special nails designed for use with ties, strap anchors, framing connectors, joists hangers, and similar items. Nails not less than 32 mm (1-1/4 inches) long, 8d and deformed or annular ring shank.

PART 3 - EXECUTION

3.1 INSTALLATION OF FRAMING AND MISCELLANEOUS WOOD MEMBERS:

- A. Conform to applicable requirements of the following:

1. AFPA WCD-number 1, Manual for House Framing for nailing and framing unless specified otherwise.
- B. Fasteners:
1. Nails.
 - a. Nail in accordance with the Recommended Nailing Schedule as specified in AFPA Manual for House Framing where detailed nailing requirements are not specified in nailing schedule. Select nail size and nail spacing sufficient to develop adequate strength for the connection without splitting the members.
 - b. Use special nails with framing connectors.
 - c. Use eight penny or larger nails for nailing through 25 mm (1 inch) thick lumber and for toe nailing 50 mm (2 inch) thick lumber.
 - d. Use 16 penny or larger nails for nailing through 50 mm (2 inch) thick lumber.
 - e. Select the size and number of nails in accordance with the Nailing Schedule except for special nails with framing anchors.
 2. Drill Screws to steel less than 2.84 mm (0.112 inch) thick.
 - a. ASTM C1002 for steel less than 0.84 mm (0.033 inch) thick.
 - b. ASTM C 954 for steel over 0.84 mm (0.033 inch) thick.
 3. Power actuated drive pins may be used where practical to anchor to solid masonry, concrete, or steel.
 4. Do not anchor to wood plugs or nailing blocks in masonry or concrete. Use metal plugs, inserts or similar fastening.
 5. Screws to Join Wood:
 - a. Where shown or option to nails.
 - b. ASTM C1002, sized to provide not less than 25 mm (1 inch) penetration into anchorage member.
 - c. Spaced same as nails.
- C. Blocking Nailers, and Furring:
1. Install furring, blocking, nailers, and grounds where shown.
 2. Use longest lengths practicable.
 3. Use fire retardant treated wood blocking where shown at openings and where shown or specified.
 4. Layers of Blocking or Plates:
 - a. Stagger end joints between upper and lower pieces.
 - b. Nail at ends and not over 600 mm (24 inches) between ends.
 - c. Stagger nails from side to side of wood member over 125 mm (5 inches) in width.

- - - E N D - - -

SECTION 06 10 53
MISCELLANEOUS ROUGH CARPENTRY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This Section includes the following:
1. Wood blocking and nailers.
 2. Wood and grounds.
 3. Plywood backing panels.

1.2 DEFINITIONS

- A. Dimension Lumber: Lumber of 2 inches nominal (38 mm actual) or greater but less than 5 inches nominal (114 mm actual) in least dimension.
- B. Lumber grading agencies, and the abbreviations used to reference them, include the following:
1. NHLA: National Hardwood Lumber Association.
 2. NLGA: National Lumber Grades Authority.
 3. SPIB: The Southern Pine Inspection Bureau.
 4. WCLIB: West Coast Lumber Inspection Bureau.
 5. WWPA: Western Wood Products Association.

1.3 SUBMITTALS

- A. Product Data: For each type of process and factory-fabricated product. Indicate component materials and dimensions and include construction and application details.
1. Include data for wood-preservative treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained.
 2. Include data for fire-retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Include physical properties of treated materials based on testing by a qualified independent testing agency.
 3. For fire-retardant treatments specified to be High-Temperature (HT) type include physical properties of treated lumber both before and after exposure to elevated temperatures, based on testing by a qualified independent testing agency according to ASTM D 5664.

4. For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced to levels specified before shipment to Project site.
 5. Include copies of warranties from chemical treatment manufacturers for each type of treatment.
- B. Research/Evaluation Reports: For the following, showing compliance with building code in effect for Project:
1. Preservative-treated wood.
 2. Fire-retardant-treated wood.
 3. Power-driven fasteners.
 4. Powder-actuated fasteners.
 5. Expansion anchors.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Stack lumber flat with spacers between each bundle to provide air circulation. Provide for air circulation around stacks and under coverings.
- B. Deliver interior wood materials that are to be exposed to view only after building is enclosed and weatherproof, wet work other than painting is dry, and HVAC system is operating and maintaining temperature and humidity at occupancy levels.

PART 2 - PRODUCTS

2.1 WOOD PRODUCTS, GENERAL

- A. Lumber: DOC PS 20 and applicable rules of grading agencies indicated. If no grading agency is indicated, provide lumber that complies with the applicable rules of any rules-writing agency certified by the ALSC Board of Review. Provide lumber graded by an agency certified by the ALSC Board of Review to inspect and grade lumber under the rules indicated.
 1. Factory mark each piece of lumber with grade stamp of grading agency.
 2. Where nominal sizes are indicated, provide actual sizes required by DOC PS 20 for moisture content specified. Where actual sizes are indicated, they are minimum dressed sizes for dry lumber.
 3. Provide dressed lumber, S4S, unless otherwise indicated.

2.2 WOOD-PRESERVATIVE-TREATED MATERIALS

- A. Preservative Treatment by Pressure Process: AWPA C2.

1. Preservative Chemicals: Acceptable to authorities having jurisdiction and containing no arsenic or chromium.
 2. For exposed items indicated to receive a stained or natural finish, use chemical formulations that do not require incising, contain colorants, bleed through, or otherwise adversely affect finishes.
- B. Kiln-dry lumber after treatment to a maximum moisture content of 19 percent. Do not use material that is warped or does not comply with requirements for untreated material.
- C. Mark lumber with treatment quality mark of an inspection agency approved by the ALSC Board of Review.
- D. Application: Treat items indicated on Drawings, and wood nailers, curbs, equipment support bases, blocking, stripping, and similar members in connection with roofing, and flashing.

2.3 FIRE-RETARDANT-TREATED MATERIALS

- A. General: Comply with performance requirements in AWPA C20 (lumber) and AWPA C27 (plywood).
1. Use treatment that does not promote corrosion of metal fasteners.
 2. Use Exterior type for exterior locations and where indicated.
 3. Use Interior Type A, unless otherwise indicated.
- B. Identify fire-retardant-treated wood with appropriate classification marking of testing and inspecting agency acceptable to authorities having jurisdiction.
- C. Application: Treat all miscellaneous carpentry, unless otherwise indicated.

2.4 MISCELLANEOUS LUMBER

- A. General: Provide miscellaneous lumber indicated and lumber for support or attachment of other construction, including the following:
1. Blocking.
 2. Nailers.
 3. Grounds.
- B. For items of dimension lumber size, provide Construction or No. 2 grade lumber with 19 percent maximum moisture content of any species.
1. For blocking not used for attachment of other construction Utility, Stud, or No. 3 grade lumber of any species may be used provided that it is cut and selected to eliminate defects that will interfere with its attachment and purpose.

2. For blocking and nailers used for attachment of other construction, select and cut lumber to eliminate knots and other defects that will interfere with attachment of other work.

2.5 PLYWOOD BACKING PANELS

- A. Telephone and Electrical Equipment Backing Panels: DOC PS 1, fire-retardant treated, in thickness indicated or, if not indicated, not less than 3/4-inch (19-mm) nominal thickness.

2.6 FASTENERS

- A. General: Provide fasteners of size and type indicated that comply with requirements specified in this Article for material and manufacture.
- B. Where carpentry is exposed to weather, in ground contact, pressure-preservative treated, or in area of high relative humidity, provide fasteners of Type 304 stainless steel.
- C. Nails, Brads, and Staples: ASTM F 1667.
- D. Power-Driven Fasteners: NES NER-272.
- E. Wood Screws: ASME B18.6.1.
- F. Screws for Fastening to Cold-Formed Metal Framing: ASTM C 954, except with wafer heads and reamer wings, length as recommended by screw manufacturer for material being fastened.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Set carpentry to required levels and lines, with members plumb, true to line, cut, and fitted. Fit carpentry to other construction; scribe and cope as needed for accurate fit. Locate nailers, blocking, grounds, and similar supports to comply with requirements for attaching other construction.
- B. Where wood-preservative-treated lumber is installed adjacent to metal decking, install continuous flexible flashing separator between wood and metal decking.
- C. Metal Framing Anchors: Install metal framing to comply with manufacturer's written instructions.
- D. Sort and select lumber so that natural characteristics will not interfere with installation or with fastening other materials to lumber. Do not use materials with defects that interfere with function of member or pieces that are too small to use with minimum number of joints or optimum joint arrangement.

- E. Comply with AWPA M4 for applying field treatment to cut surfaces of preservative-treated lumber.
 - 1. Use inorganic boron for items that are continuously protected from liquid water.
 - 2. Use copper naphthenate for items not continuously protected from liquid water.
- F. Securely attach carpentry work to substrate by anchoring and fastening as indicated, complying with the following:
 - 1. NES NER-272 for power-driven fasteners.
 - 2. Table 2304.9.1, "Fastening Schedule," in ICC's International Building Code.
- G. Use common wire nails, unless otherwise indicated. Select fasteners of size that will not fully penetrate members where opposite side will be exposed to view or will receive finish materials. Make tight connections between members. Install fasteners without splitting wood; do not countersink nail heads, unless otherwise indicated.

3.2 WOOD GROUND, BLOCKING, AND NAILER INSTALLATION

- A. Install where indicated and where required for attaching other work. Form to shapes indicated and cut as required for true line and level of attached work. Coordinate locations with other work involved.
- B. Attach items to substrates to support applied loading. Recess bolts and nuts flush with surfaces, unless otherwise indicated.
- C. Provide permanent grounds of dressed, pressure-preservative-treated, key-beveled lumber not less than 1-1/2 inches (38 mm) wide and of thickness required to bring face of ground to exact thickness of finish material. Remove temporary grounds when no longer required.

3.3 PROTECTION

- A. Protect wood that has been treated with inorganic boron (SBX) from weather. If, despite protection, inorganic boron-treated wood becomes wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.
- B. Protect rough carpentry from weather. If, despite protection, rough carpentry becomes wet, apply EPA-registered borate treatment. Apply borate solution by spraying to comply with EPA-registered label.

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Ft. Harrison VA Medical Center
Replace Penthouse HVAC Systems

Project #436-17-102

**SECTION 06 16 63
CEMENTITIOUS SHEATHING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies cement board sheathing applied to frame wall construction, ready to receive subsequent finishes.

1.2 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples:
 - 1. Cement board panels, 200 mm by 200 mm (8 inches by 8 inches), minimum size.
 - 2. Fasteners, each type used.
 - 3. Reinforcing tape for joints 300 mm (12 inches) long.
 - 4. Water barrier backing, 300 mm (12 inches) square.
- C. Product Data:
 - 1. Cement board sheathing.
 - 2. Reinforcing tape.
 - 3. Fasteners.

1.3 DELIVERY AND STORAGE

- A. Deliver materials in containers with labels legible and intact.
- B. Store materials so as to prevent damage or contamination.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C954-10.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness.
 - C1325-08.....Non-Asbestos Fiber-Mat Reinforced Cementitious Backer Units
 - D226-09.....Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing.
 - D4586-07.....Asphalt Roof Cement, Asbestos-Free
- C. Federal Specifications (FS):
 - UU-B-790.....Building Paper, Vegetable Fiber INT AMD 1 (Kraft, Waterproofed, Water Repellant and Fire Resistant)

D. Gypsum Association:

GA253.....Application of Gypsum Sheathing.

PART 2 - PRODUCTS

2.1 CEMENT BOARD SHEATHING

A. Conform to ASTM C1325, except as follows.

B. Property Minimum Average Value

- | | |
|------------------|--------------------|
| 1. Flame Spread | 5 |
| 2. Smoke Density | 0 |
| 3. Thickness | 13 mm (1/2 inch) |
| 4. Minimum Width | 800 mm (32 inches) |

2.2 ACCESSORY MATERIALS

A. Steel Drill Screws: ASTM C954. Modified for flat head. Bugle head not acceptable.

B. Organic Felt: ASTM D226, Type II, 13.6 kg (30 lb).

C. Roof Cement: ASTM D4586

D. Joint Reinforcing Tape:

1. Minimum 100 mm (4-inches) wide open mesh alkali resistant.
2. Glass fiber mesh polymer coated as recommended by Cement Board manufacturer.

E. Water Barrier: FS UU-B-790. Type I (Barrier paper), Grade D (Water-vapor permeable). Other products meeting or exceeding the Federal specification for a water barrier with water vapor permeability are acceptable.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

A. Do not install units when temperature is below 4.5 degrees Celsius (40 degrees F).

B. Do not install joint reinforcing tape when temperature is below 10 degrees Celsius (50 degrees F).

3.2 INSTALLATION

A. Remove wrapping and separate to allow air circulation for not less than seven days before installation.

B. Installing Water Barrier over Framing Members:

1. Apply roof cement or tape to framing members sufficient to adhere and support water barrier.
2. Use either organic felt or water barrier.
3. Apply barrier shingle fashion with horizontal joints lapped not less than 50 mm (2 inches). Lap end joints over framing, not less than 100 mm (4 inches) cemented together with roof cement, stagger end joints.

4. Do not leave over 300 mm (12-inch) wide strip exposed when work is stopped.
5. Coordinate with installation of flashing to lap water barrier over flashing. Install weeps every 600 mm (24 inches) or as detailed, directly above flashing. Provide for clear exit of water to exterior.
6. Repair torn or cut barrier with barrier patch spanning framing space cemented to surface along top and side edges.

C. Installing Cement Board Units:

1. Apply cement board sheathing immediately over water barrier in accordance with GA-253, with rounded edges and rough side to exterior, except as specified otherwise.
2. Secure units to framing members with screws spaced not more than 200 mm (8 inches) on center and not closer than 13 mm (1/2-inch) from the edge of the unit.
3. Install screws so that the screw heads do not penetrate the surface of unit.
4. Install 13 mm (1/2-inch) wide horizontal control joints at floors and vertical control joints not over 4.87 m (16 feet) on center unless shown otherwise, maintain alignment.
5. Stop units at edges of building expansion joints.
6. Minimum bearing over framing members: 19 mm (3/4-inch.)

D. Joint and Surface Treatment: Apply joint reinforcing tape over joints, exposed edges, and corners using adhesive recommended by manufacturer.

E. Leave surface flush and ready to receive subsequent finishes.

3.3 PROTECTION AND REPAIR

- A. Protect board with temporary coverings against moisture until subsequent finish is applied.
- B. Patch and repair damaged surface prior to application of subsequent finish.
 1. Fill cracks.
 2. Replace loose, spalling or missing joint finish.
 3. Replace broken or damaged boards.

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**SECTION 07 01 50.19
PREPARATION FOR RE-ROOFING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Partial roof tear-off on existing construction in preparation to receive new roofing membrane.
- B. Existing Membrane Roofing System: Built-up asphalt roofing membrane, with related insulation, surfacing, and components and accessories between deck and roofing membrane.

1.2 RELATED WORK

- A. Use of the premises and phasing requirements: Section 01 00 00 GENERAL REQUIREMENTS.
- B. Temporary construction and environmental-protection measures for reroofing preparation: Section 01 00 00 GENERAL REQUIREMENTS
- C. HVAC equipment removal and reinstallation: Division 23 sections.
- D. Electrical equipment disconnection and reconnection: Division 26 sections.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
 - ANSI/SPRI FX-1-01(R2006) Standard Field Test Procedure for
Determining the Withdrawal Resistance of
Roofing Fasteners.
- C. ASTM International (ASTM):
 - C208-08.....Cellulosic Fiber Insulating Board
 - C728-05.....Perlite Thermal Insulation Board
 - C1177/C1177M-08.....Standard Specification for Glass Mat Gypsum
Substrate for Use as Sheathing
 - C1278/C1278M-07.....Standard Specification for Fiber-Reinforced
Gypsum Panel
 - D1079-09.....Standard Terminology Relating to Roofing and
Waterproofing
- D. FM Approvals: RoofNav Approved Roofing Assemblies and Products.

4450-89.....Approved Standard for Class 1 Insulated Steel
Deck Roofs

4470-10.....Approved Standard for Class 1 Roof Coverings

1-28-09.....Loss Prevention Data Sheet: Design Wind Loads.

1-29-09.....Loss Prevention Data Sheet: Above-Deck Roof
Components

1-49-09.....Loss Prevention Data Sheet: Perimeter Flashing

E. National Roofing Contractors Association: Roofing and Waterproofing
Manual

1.4 MATERIALS OWNERSHIP

A. Assume ownership of demolished materials and remove from Project site and dispose of legally, unless indicated to be reused, reinstalled, or otherwise to remain Owner's property.

1.5 DEFINITIONS

A. Refer to ASTM D1079 and NRCA "The NRCA Roofing and Waterproofing Manual" for definition of terms.

1.6 QUALITY CONTROL

A. Requirements of Division 07 roofing section for qualifications of roofing system and roofing insulation Installer; work of this section shall be performed by same Installer.

1. Where Project requirements include removal of asbestos-containing material, Installer must be legally qualified to perform the required work.

2. Where Project requirements include work affecting existing roofing system to remain under warranty, Installer must be approved by warrantor of existing roofing system.

B. Regulatory Requirements: Comply with governing EPA notification regulations. Comply with hauling and disposal regulations of authorities having jurisdiction.

C. Reroofing Conference: Conduct conference at Project site.

1. Meet with Owner; Architect-Engineer; testing and inspecting agency representative; roofing system manufacturer's representative; roofing Installer including project manager, superintendent, and foreman; and installers whose work interfaces with or affects reroofing.

2. Review methods and procedures related to roofing system tear-off and replacement

1.7 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Recover boards.
- C. List of proposed infill materials.
- D. List of proposed temporary roofing materials.
- E. Fastener pull-out test report.
- F. Photographs or Videotape: Document existing conditions of adjacent construction including site improvements.
- G. Landfill Records: Indicate receipt and acceptance of hazardous wastes by a licensed landfill facility.
- H. Qualification Data: For Installer.
 - 1. Certificate indicating Installer is licensed to perform asbestos abatement.
 - 2. Certificate indicating Installer is approved by warrantor of existing roofing system.

1.8 PROJECT CONDITIONS

- A. Owner will occupy portions of building below reroofing area. Conduct reroofing so Owner's operations will not be disrupted.
 - 1. Coordinate work activities daily with Owner.
 - 2. Provide Owner with not less than 72 hours' notice of activities that may affect Owner's operations.
- B. Protect building and landscaping from damage.
- C. Maintain access to existing walkways and adjacent occupied facilities.
- D. Weather Limitations: Proceed with reroofing preparation only when weather conditions permit Work to proceed without water entering existing roofing system or building.
- E. Hazardous Materials: A report on the presence of hazardous materials is available to Contractor for review and use.
 - 1. Examine report to become aware of locations where hazardous materials are present.
 - 2. Hazardous material remediation is specified elsewhere in the Contract Documents.

PART 2 - PRODUCTS

2.1 INFILL MATERIALS

- A. Use infill materials matching existing membrane roofing system materials.

2.2 TEMPORARY ROOFING MATERIALS

- A. Design of temporary roofing and selection of materials are responsibilities of Contractor.

2.3 AUXILIARY REROOFING MATERIALS

- A. General: Auxiliary reroofing preparation materials recommended by roofing system manufacturer and compatible with components of existing and new membrane roofing system.
- B. Base Sheet Fasteners: Capped head, factory-coated steel fasteners, listed in FM Approval's "RoofNav."
- C. Metal Flashing Sheet: Metal flashing sheet is specified in Section 07 60 00 SHEET METAL FLASHING AND TRIM.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Protect existing membrane roofing system that is indicated not to be reroofed.
 - 1. Limit traffic and material storage to areas of existing roofing membrane that have been protected.
 - 2. Maintain temporary protection and leave in place until replacement roofing has been completed. Remove temporary protection on completion of reroofing.
- B. Coordinate with Owner to shut down air-intake equipment in the vicinity of the Work. Cover air-intake louvers before proceeding with reroofing work that could affect indoor air quality or activate smoke detectors in the ductwork.
 - 1. Comply with Owner's requirements for maintaining fire watch when temporarily disabling smoke detectors.
- C. During removal operations, have sufficient and suitable materials on-site to facilitate rapid installation of temporary protection in the event of unexpected rain.
- D. Maintain roof drains in functioning condition to ensure roof drainage at end of each workday. Prevent debris from entering or blocking roof drains and conductors. Use roof-drain plugs specifically designed for

this purpose. Remove roof-drain plugs at end of each workday, when no work is taking place, or when rain is forecast.

1. If roof drains are temporarily blocked or unserviceable due to roofing system removal or partial installation of new membrane roofing system, provide alternative drainage method to remove water and eliminate ponding.
 2. Do not permit water to enter into or under existing membrane roofing system components that are to remain.
- E. Verify that rooftop utilities and service piping have been shut off before beginning the Work.

3.2 ROOF TEAR-OFF

- A. General: Notify Owner each day of extent of roof tear-off proposed for that day and obtain authorization to proceed.
- B. Remove aggregate ballast from roofing membrane.
- C. Remove loose aggregate from aggregate-surfaced built-up bituminous roofing using a power broom.
- D. Remove pavers and accessories from roofing membrane. Store and protect pavers and accessories for reuse. Discard cracked pavers.
- E. Partial Roof Tear-Off: Where indicated, remove existing roofing membrane and other membrane roofing system components down to the deck.
1. Remove roof insulation and substrate boards.
 2. Dry bitumen and felts that are firmly bonded to concrete decks may remain. Remove wet or unadhered bitumen and felts.
 3. Comply with FM Approvals requirements for removal of excess asphalt from steel decks.
 4. Remove fasteners from deck.
- F. Partial Roof Tear-Off: Remove existing roofing membrane and immediately check for presence of moisture by visually observing roof substrate that will remain.
1. Coordinate with Owner's inspector to schedule times for tests and inspections immediately after membrane removal.
 2. Remove wet or damp boards and roof insulation. Removal will be paid for by adjusting the Contract Sum according to unit prices included in the Contract Documents.
 3. Dry bitumen and felts that are firmly bonded to concrete decks may remain. Remove wet or unadhered bitumen and felts.

4. Comply with FMG requirements for removal of excess asphalt from steel decks.
5. Remove fasteners from deck.

3.3 DECK PREPARATION

- A. Inspect deck after tear-off or partial tear-off of membrane roofing system.
- B. If broken or loose fasteners that secure deck panels to one another or to structure are observed or if deck appears or feels inadequately attached, immediately notify Architect-Engineer. Do not proceed with installation until directed by Architect-Engineer.
- C. If deck surface is not suitable for receiving new roofing or if structural integrity of deck is suspect, immediately notify Architect-Engineer. Do not proceed with installation until directed by Architect-Engineer.
- D. Provide additional deck securement as indicated on Drawings.

3.4 INFILL MATERIALS INSTALLATION

- A. Immediately after removal of selected portions of existing membrane roofing system, and inspection and repair, if needed, of deck, fill in the tear-off areas to match existing membrane roofing system construction.
 1. Install new roofing membrane patch over roof infill area. If new roofing membrane is installed the same day tear-off is made, roofing membrane patch is not required.

3.5 TEMPORARY ROOFING MEMBRANE

- A. Install approved temporary roofing membrane over area to be reroofed.
- B. Remove temporary roofing membrane before installing new roofing membrane.

3.6 EXISTING BASE FLASHINGS

- A. Remove existing base flashings around parapets, curbs, walls, and penetrations.
 1. Clean substrates of contaminants such as asphalt, sheet materials, dirt, and debris.
- B. Do not damage metal counterflashings that are to remain. Replace metal counterflashings damaged during removal with counterflashings specified in Section 07 60 00 SHEET METAL FLASHING AND TRIM.

3.7 FASTENER PULL-OUT TESTING

- A. Retain independent testing and inspecting agency to conduct fastener pull-out tests according to SPRI FX-1, and submit test report to Architect-Engineer before installing new membrane roofing system.
 - 1. Obtain Architect-Engineer's approval to proceed with specified fastening pattern. Architect-Engineer may furnish revised fastening pattern commensurate with pull-out test results.

3.8 DISPOSAL

- A. Collect demolished materials and place in containers. Promptly dispose of demolished materials. Do not allow demolished materials to accumulate on-site.
 - 1. Storage or sale of demolished items or materials on-site is not permitted.
- B. Transport and legally dispose of demolished materials off Owner's property.

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**SECTION 07 21 13
THERMAL INSULATION**

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies thermal and acoustical insulation for buildings.
- B. Acoustical insulation is identified by thickness and words "Acoustical Insulation".

1.2 RELATED WORK

- A. Insulation for insulated wall panels: Section 07 40 00, ROOFING AND SIDING PANELS.
- B. Insulation in connection with roofing and waterproofing: Section 07 22 00, ROOF AND DECK INSULATION.
- C. Safing insulation: Section 07 84 00, FIRESTOPPING.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Insulation, each type used
 - 2. Adhesive, each type used.
 - 3. Tape
- C. Certificates: Stating the type, thickness and "R" value (thermal resistance) of the insulation to be installed.

1.4 STORAGE AND HANDLING:

- A. Store insulation materials in weathertight enclosure.
- B. Protect insulation from damage from handling, weather and construction operations before, during, and after installation.

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C270-10.....Mortar for Unit Masonry
 - C516-08.....Vermiculite Loose Fill Thermal Insulation
 - C549-06.....Perlite Loose Fill Insulation
 - C552-07.....Cellular Glass Thermal Insulation.
 - C553-08.....Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications

- C578-10.....Rigid, Cellular Polystyrene Thermal Insulation
- C591-09.....Unfaced Preformed Rigid Cellular
Polyisocyanurate Thermal Insulation
- C612-10.....Mineral Fiber Block and Board Thermal
Insulation
- C665-06.....Mineral Fiber Blanket Thermal Insulation for
Light Frame Construction and Manufactured
Housing
- C728-05 (R2010).....Perlite Thermal Insulation Board
- C954-10.....Steel Drill Screws for the Application of
Gypsum Panel Products or Metal Plaster Base to
Steel Studs From 0.033 (0.84 mm) inch to 0.112
inch (2.84 mm) in thickness
- C1002-07.....Steel Self-Piercing Tapping Screws for the
Application of Gypsum Panel Products or Metal
Plaster Bases to Wood Studs or Steel Studs
- D312-00(R2006).....Asphalt Used in Roofing
- E84-10.....Surface Burning Characteristics of Building
Materials
- F1667-11.....Driven Fasteners: Nails, Spikes and Staples.

PART 2 - PRODUCTS

2.1 INSULATION - GENERAL:

- A. Where thermal resistance ("R" value) is specified or shown for insulation, the thickness shown on the drawings is nominal. Use only insulation with actual thickness that is not less than that required to provide the thermal resistance specified.
- B. Where "R" value is not specified for insulation, use the thickness shown on the drawings.
- C. Where more than one type of insulation is specified, the type of insulation for each use is optional, except use only one type of insulation in any particular area.
- D. Insulation Products shall comply with following minimum content standards for recovered materials:

Material Type	Percent by Weight
Perlite composite board	23 percent post consumer recovered paper
Rigid foam	9 percent recovered material
Foam-in-place	5 percent recovered material
Glass fiber reinforced	6 percent recovered material
Phenolic rigid foam	5 percent recovered material
Rock wool material	75 percent recovered material

The minimum-content standards are based on the weight (not the volume) of the material in the insulating core only.

2.2 MASONRY CAVITY WALL INSULATION:

- A. Mineral Fiber Board: ASTM C612, Type II, faced with a vapor retarder having a perm rating of not more than 0.5.
- B. Polyurethane or Polyisocyanurate Board: ASTM C591, Type I, faced with a vapor retarder having a perm rating of not more than 0.5.

2.3 PERIMETER INSULATION IN CONTACT WITH SOIL:

- A. Polystyrene Board: ASTM C578, Type IV, V, VI, VII, or IX where covered by soil or concrete.

2.4 EXTERIOR FRAMING OR FURRING INSULATION:

- A. Batt or Blanket: Optional.
- B. Mineral Fiber: ASTM C665, Type II, Class C, Category I where framing is faced with gypsum board.
- C. Mineral Fiber: ASTM C665, Type III, Class A where framing is not faced with gypsum board.

2.5 ACOUSTICAL INSULATION:

- A. Mineral Fiber boards: ASTM C553, Type II, flexible, or Type III, semirigid (4.5 pound nominal density).
- B. Mineral Fiber Batt or Blankets: ASTM C665. Maximum flame spread of 25 and smoke development of 450 when tested in accordance with ASTM E84.
- C. Thickness as shown; of widths and lengths to fit tight against framing.

2.6 RIGID INSULATION:

- A. On the inside face of exterior walls, spandrel beams, floors, bottom of slabs, and where shown.
- B. Mineral Fiber Board: ASTM C612, Type IB or 2.

2.7 FASTENERS:

- A. Staples or Nails: ASTM F1667, zinc-coated, size and type best suited for purpose.
- B. Screws: ASTM C954 or C1002, size and length best suited for purpose with washer not less than 50 mm (two inches) in diameter.
- C. Impaling Pins: Steel pins with head not less than 50 mm (two inches) in diameter with adhesive for anchorage to substrate. Provide impaling pins of length to extend beyond insulation and retain cap washer when washer is placed on the pin.

2.8 ADHESIVE:

- A. As recommended by the manufacturer of the insulation.
- B. Asphalt: ASTM D312, Type III or IV.
- C. Mortar: ASTM C270, Type 0.

2.9 TAPE:

- A. Pressure sensitive adhesive on one face.
- B. Perm rating of not more than 0.50.

PART 3 - EXECUTION

3.1 INSTALLATION - GENERAL

- A. Install insulation with the vapor barrier facing the heated side, unless specified otherwise.
- B. Install rigid insulating units with joints close and flush, in regular courses and with cross joints broken.
- C. Install batt or blanket insulation with tight joints and filling framing void completely. Seal cuts, tears, and unlapped joints with tape.
- D. Fit insulation tight against adjoining construction and penetrations, unless specified otherwise.

3.2 MASONRY CAVITY WALLS:

- A. Mount insulation on exterior faces of inner wythes of masonry cavity walls and brick faced concrete walls. Fill joints with same material used for bonding.
- B. Bond polystyrene board to surfaces with adhesive or Portland cement mortar mixed and applied in accordance with recommendations of insulation manufacturer.
- C. Bond mineral fiberboard, polyurethane or polyisocyanurate board, and perlite board to surfaces with adhesive as recommended by insulation manufacturer.

- D. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.

3.3 PERIMETER INSULATION:

- A. Vertical insulation:
 - 1. Fill joints of insulation with same material used for bonding.
 - 2. Bond polystyrene board to surfaces with adhesive or Portland cement mortar mixed and applied in accordance with recommendations of insulation manufacturer.
 - 3. Bond cellular glass insulation to surfaces with hot asphalt or adhesive cement.
- B. Horizontal insulation under concrete floor slab:
 - 1. Lay insulation boards and blocks horizontally on level, compacted and drained fill.
 - 2. Extend insulation from foundation walls towards center of building not less than 600 mm (24 inches) or as shown.

3.4 EXTERIOR FRAMING OR FURRING BLANKET INSULATION:

- A. Pack insulation around door frames and windows and in building expansion joints, door soffits and other voids. Pack behind outlets around pipes, ducts, and services encased in walls. Open voids are not permitted. Hold insulation in place with pressure sensitive tape.
- B. Lap vapor retarder flanges together over face of framing for continuous surface. Seal all penetrations through the insulation.
- C. Fasten blanket insulation between metal studs or framing and exterior wall furring by continuous pressure sensitive tape along flanged edges.
- D. Fasten blanket insulation between wood studs or framing with nails or staples through flanged edges on face of stud. Space fastenings not more than 150 mm (six inches) apart.

3.5 RIGID INSULATION ON SURFACE OF EXTERIOR WALLS, FLOORS, AND UNDERSIDE OF FLOORS:

- A. On the interior face of solid masonry and concrete walls, beams, beam soffits, underside of floors, and to the face of studs for interior wall finish where shown.
- B. Bond to solid vertical surfaces with adhesive as recommended by insulation manufacturer. Fill joints with adhesive cement.
- C. Use impaling pins for attachment to underside of horizontal surfaces. Space fastenings as required to hold insulation in place and prevent sagging.

- D. Fasten board insulation to face of studs with screws, nails or staples. Space fastenings not more than 300 mm (12 inches) apart. Stagger fasteners at joints of boards. Install at each corner.
- E. Floor insulation:
 - 1. Bond insulation to concrete floors in attic by coating surfaces with hot steep asphalt applied at rate of not less than 11.5 Kg per m² (25 lbs/100 sq. ft.), and firmly bed insulation therein.
 - 2. When applied in more than one layer, bed succeeding layers in hot steep asphalt applied at the rate of not less than 11.5 Kg per m² per m² lbs/100 sq. ft.).
 - 3. Contractors option: Insulation may be installed with nonflammable adhesive in accordance with the manufacturer's printed instructions when a separate vapor retarder is used.

3.6 ACOUSTICAL INSULATION:

- A. Fasten blanket insulation between metal studs and wall furring with continuous pressure sensitive tape along edges or adhesive.
- B. Pack insulation around door frames and windows and in cracks, expansion joints, control joints, door soffits and other voids. Pack behind outlets, around pipes, ducts, and services encased in wall or partition. Hold insulation in place with pressure sensitive tape or adhesive.
- C. Do not compress insulation below required thickness except where embedded items prevent required thickness.
- D. Where acoustical insulation is installed above suspended ceilings install blanket at right angles to the main runners or framing. Extend insulation over wall insulation systems not extending to structure above.
- E. Where semirigid insulation is used which is not full thickness of cavity, adhere to one side of cavity maintaining continuity of insulation and covering penetrations or embedments in insulation.

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**SECTION 07 22 00
ROOF AND DECK INSULATION**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Roof and deck insulation and cover board on new construction ready to receive roofing or waterproofing membrane.
- B. Repairs and alteration work to existing roof insulation.

1.2 RELATED WORK

- A. Wood cants, blocking, and edge strips: Section 06 10 00, ROUGH CARPENTRY.
- B. Perimeter, rigid, and batt or blanket insulation not part of roofing system: Section 07 21 13, THERMAL INSULATION.
- C. Sheet metal components and wind uplift requirements for roof-edge design: Section 07 60 00, FLASHING AND SHEET METAL.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. American Society of Heating, Refrigeration and Air Conditioning (ASHRAE):
 - 90.1-07.....Energy Standard for Buildings Except Low-Rise Residential Buildings
- C. ASTM International (ASTM):
 - C208-08.....Cellulosic Fiber Insulating Board
 - C552-07.....Cellular Glass Thermal Insulation
 - C726-05.....Mineral Fiber Roof Insulation Board
 - C728-05.....Perlite Thermal Insulation Board
 - C1177/C1177M-08.....Standard Specification for Glass Mat Gypsum Substrate for Use as Sheathing
 - C1278/C1278M-07.....Standard Specification for Fiber-Reinforced Gypsum Panel
 - C1289-10.....Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board
 - C1396/C1396M-09.....Standard Specification for Gypsum Board
 - D41-05.....Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing

- D312-06.....Asphalt Used in Roofing
- D1970-09.....Standard Specification for Self-Adhering
Polymer Modified Bituminous Sheet Materials
Used as Steep Roofing Underlayment for Ice Dam
Protection
- D2178-04.....Asphalt Glass Felt Used in Roofing and
Waterproofing
- D2822-05.....Asphalt Roof Cement
- D4586-07.....Standard Specification for Asphalt Roof Cement,
Asbestos-Free
- E84-09.....Standard Test Method for Surface Burning
Characteristics of Building Material
- F1667-05.....Driven Fasteners: Nails, Spikes, and Staples
- D. FM Approvals: RoofNav Approved Roofing Assemblies and Products.
 - 4450-89.....Approved Standard for Class 1 Insulated Steel
Deck Roofs
 - 4470-10.....Approved Standard for Class 1 Roof Coverings
 - 1-28-09.....Loss Prevention Data Sheet: Design Wind Loads.
 - 1-29-09.....Loss Prevention Data Sheet: Above-Deck Roof
Components
 - 1-49-09.....Loss Prevention Data Sheet: Perimeter Flashing
- E. National Roofing Contractors Association: Roofing and Waterproofing
Manual
- F. Underwriters Laboratories, Inc. (UL): Fire Resistance Directory (2009)
- G. U.S. Department of Commerce National Institute of Standards and
Technology (NIST):
 - DOC PS 1-09.....U.S. Product Standard for Construction and
Industrial Plywood
 - DOC PS 2-04.....Performance Standard for Wood-Based Structural-
Use Panels.

1.4 PERFORMANCE REQUIREMENTS

- A. Thermal Performance: Provide roof insulation meeting minimum overall
average R-value of 33, with minimum R-value at any location of 10.
- B. FM Approvals: Provide roof insulation complying with requirements in
FM Approvals 4450 and 4470 as part of specified roofing system, listed
in FM Approvals "RoofNav" as part of roofing system meeting
Fire/Windstorm Classification in Division 07 roofing section.

1.5 QUALITY CONTROL

- A. Requirements of Division 07 roofing section for qualifications of roofing system insulation Installer; Work of this Section shall be performed by same Installer.
- B. Requirements of Division 07 roofing section for inspection of Work of this Section and qualifications of Inspector.
- C. Unless specified otherwise, comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to insulation for storage, handling, and application.
- D. Requirements of roofing system uplift pressure design for specified roofing system.
- E. Requirements of applicable FM Approval for specified roofing system insulation attachment.
- F. Requirements of applicable Miami-Dade County approval for high-wind zone design.

1.6 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Product Data:
 - 1. Asphalt and adhesive materials, each type.
 - 2. Roofing cement, each type.
 - 3. Roof insulation, each type.
 - 4. Substrate board, each type.
 - 5. Cover board, each type.
 - 6. Fastening requirements.
 - 7. Insulation span data for flutes of metal decks.
- C. Shop Drawings: Include plans, sections, details, and attachments.
 - 1. Nailers, cants, and terminations.
 - 2. Layout of insulation showing slopes, tapers, penetration, and edge conditions.
- D. Samples:
 - 1. Roof insulation, each type.
 - 2. Nails and fasteners, each type.
- E. Certificates:
 - 1. Indicating type, thermal conductance, and minimum and average thickness of insulation.

2. Indicating materials and method of application of insulation system meet the requirements of FM Approvals for specified roofing system.
- F. Laboratory Test Reports: Thermal values of insulation products.
- G. Layout of tapered roof system showing units required.
- H. Documentation of supervisors' and inspectors' qualifications.

1.7 DELIVERY, STORAGE AND MARKING

- A. Comply with the recommendations of the NRCA "Roofing and Waterproofing Manual" applicable to built-up roofing for storage, handling and installation requirements.

1.8 QUALITY ASSURANCE:

- A. Roof insulation on combustible or steel decks shall have a flame spread rating not greater than 75 and a smoke developed rating not greater than 150, exclusive of covering, when tested in accordance with ASTM E84, or shall have successfully passed FM Approvals 4450.
 1. Insulation bearing the UL label and listed in the UL Building Materials Directory as meeting the flame spread and smoke developed ratings will be accepted in-lieu-of copies of test reports.
 2. Compliance with flame spread and smoke developed ratings will not be required when insulation has been tested as part of a roof construction assembly of the particular type used for this project and the construction is listed as fire-classified in the UL Building Materials Directory or listed as Class I roof deck construction in the FM Approvals "RoofNav."
 3. Insulation tested as part of a roof construction assembly shall bear UL or FM labels attesting to the ratings specified herein.

PART 2 - PRODUCTS

2.1 ADHESIVE MATERIALS

- A. Adhesive Materials, General: Adhesive and sealant materials recommended by roofing system manufacturer for intended use, identical to materials utilized in approved listed roofing system, and compatible with roofing membrane.
 1. Liquid-type adhesive materials shall comply with VOC limits of authorities having jurisdiction.
 2. Adhesives and sealants that are not on the exterior side of weather barrier shall comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):

- a. Plastic Foam Adhesives: 50 g/L.
 - b. Multipurpose Construction Adhesives: 70 g/L.
 - c. Fiberglass Adhesives: 80 g/L.
 - d. Contact Adhesives: 80 g/L.
 - e. Other Adhesives: 250 g/L.
 - f. Nonmembrane Roof Sealants: 300 g/L.
 - g. Sealant Primers for Nonporous Substrates: 250 g/L.
 - h. Sealant Primers for Porous Substrates: 775 g/L.
- B. Primer: ASTM D41.
- C. Asphalt: ASTM D312, Type III or IV for vapor retarders and insulation.
- D. Modified Asphaltic Insulation Adhesive: Insulation manufacturer's recommended modified asphaltic, asbestos-free, cold-applied adhesive formulated to attach roof insulation to substrate or to another insulation layer.
- E. Bead-Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended bead-applied, low-rise, one- or multicomponent urethane adhesive formulated to attach roof insulation to substrate or to another insulation layer.
- F. Full-Spread Applied Urethane Insulation Adhesive: Insulation manufacturer's recommended spray-applied, low-rise, two-component urethane adhesive formulated to attach roof insulation to substrate or to another insulation layer.
- G. Roof Cement: Asbestos free, ASTM D2822, Type I or Type II,; or, D4586, Type I or Type II.

2.2 ROOF AND DECK INSULATION

- A. Roof and Deck Insulation, General: Preformed roof insulation boards approved by roofing manufacturer and listed as component of FM Approvals-approved roofing system.
- B. Polyisocyanurate Board Insulation: ASTM C1289, Type II, Class 1, Grade 2, felt or glass-fiber mat facer on both major surfaces.
- C. Tapered Roof Insulation System:
- 1. Fabricate of mineral fiberboard, polyisocyanurate, perlite board, or cellular glass. Use only one insulation material for tapered sections. Use only factory-tapered insulation.
 - 2. Cut to provide high and low points with crickets and slopes as shown.
 - 3. Minimum thickness of tapered sections; 38 mm (1-1/2 inch).

4. Minimum slope 1:48 (1/4 inch per 12 inches).

2.3 INSULATION ACCESSORIES

- A. Glass (Felt): ASTM D2178, Type VI, heavy duty ply sheet.
- B. Cants and Tapered Edge Strips:
 1. Wood Cant Strips: Refer to Division 06 Section "Rough Carpentry."
 2. Insulation Cant Strips: ASTM C208, Type II, Grade 1, cellulosic-fiber insulation board.
 3. Tapered Edge Strips: 1:12 (one inch per foot), from 0 mm (0 inches), 300 mm to 450 mm (12 inches to 18 inches) wide.
 - a. Cellulosic Fiberboard: ASTM C208.
 - b. Mineral Fiberboard: ASTM C726.
 - c. Perlite Board: ASTM C728.
- C. Cover Board:
 1. Glass-mat, water-resistant gypsum substrate, ASTM C1177/C1177M, 16 mm (5/8 inch) thick, factory primed.

2.4 FASTENERS

- A. Fasteners: Factory-coated steel fasteners and metal or plastic plates complying with FM Approvals 4470, designed for fastening substrate board to roof deck.
- B. Staples and Nails: ASTM F1667. Type as designated for item anchored and for substrate.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Comply with requirements of Division 07 roofing section.

3.2 PREPARATION

- A. Comply with requirements of Division 07 roofing section.

3.3 RIGID INSULATION INSTALLATION

- A. Insulation Installation, General:
 1. Install roof insulation in accordance with roofing system manufacturer's written instructions.
 2. Install roof insulation in accordance with requirements of FM Approval's Listing for specified roofing system.
 3. Base Sheet: Where required by roofing system, install one lapped base sheet specified in Division 07 roofing section by mechanically fastening to roofing substrate prior to installation of insulation.

4. Cant Strips: Install cant strips at junctures of roofing system with vertical construction.
- B. Insulation Thickness:
1. Thickness of roof insulation shown on drawings is nominal. Actual thickness shall provide the average thermal resistance "R" value of not less than that specified in Performance Requirements Article.
 2. Insulation on Metal Decks: Provide minimum thickness of insulation for metal decks recommended by the insulation manufacturer to span rib opening (flute size) of metal deck used. Support edges of insulation on metal deck ribs.
 3. When thickness of insulation to be used is more or less than that shown on the drawings, make adjustments in the alignment and location of roof drains, flashing, gravel stops, fascias and similar items at no additional cost to the Government.
 4. Where tapered insulation is used, the thickness of the insulation at high points and roof edges shall be as shown on the drawings; the thickness at the low point (drains) shall be not less than 38 mm (1-1/2 inches).
 5. Use not less than two layers of insulation when insulation is 68 mm (2.7 inch) or more in thickness unless specified otherwise. Stagger joints minimum 150 mm (6 inches).
- C. Lay insulating units with close joints, in regular courses and with cross joints broken. When laid in more than one layer, break joints of succeeding layers of roof insulation with those in preceding layer.
- D. Lay units with long dimension perpendicular to the rolled (longitudinal) direction of the roofing felt.
- E. Seal all cut edges at penetrations and at edges against blocking with bitumen or roof cement.
- F. Cut to fit tight against blocking or penetrations.
- G. Cover all insulation installed on the same day; comply with temporary protection requirements of Division 07 roofing section.
- H. Installation Method:
1. Adhered Insulation:
 - a. Prime substrate as required.
 - b. Set each layer of insulation firmly in solid mopping of hot asphalt.

- c. Set each layer of insulation firmly in ribbons of bead-applied insulation adhesive.
 - d. Set each layer of insulation firmly in uniform application of full-spread insulation adhesive.
2. Mechanically Fastened Insulation:
- a. Fasten insulation in accordance with FM Approval's "RoofNav" requirement in Division 07 roofing section.
 - b. Fasten insulation to resist uplift pressures specified in Division 07 roofing section.
3. Mechanically Fastened and Adhered Insulation:
- a. Fasten first layer of insulation according to "Mechanically Fastened Insulation" requirements.
 - b. Fasten each subsequent layer of insulation according to "Adhered Insulation" requirements.
4. Cover Board: Install cover boards over insulation with long joints in continuous straight lines with staggered end joints. Offset cover board joints from insulation joints minimum 150 mm (6 inches). Fasten cover boards according to "Adhered Insulation" requirements.

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SECTION 07 53 23
ETHYLENE-PROPYLENE-DIENE-MONOMER ROOFING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Ethylene Propylene Diene Monomer (EPDM) sheet roofing ballasted concrete roof deck.

1.2 RELATED REQUIREMENTS

- A. Non-Flooring Adhesives and Sealants VOC Limits: Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- B. Preparation of Existing Membrane Roofs and Repair Areas: Section 07 01 50.19, PREPARATION FOR REROOFING.
- C. Substrate Board, Vapor Retarder, Roof Insulation, and Cover Board: Section 07 22 00, ROOF AND DECK INSULATION.
- D. Roof Membrane Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):
 1. FX-1-01(R2006) - Standard Field Test Procedure for Determining the Withdrawal Resistance of Roofing Fasteners.
 2. RP-4 2013 - Wind Design Standard for Ballasted Single-ply Roofing Systems.
- C. American Society of Civil Engineers/Structural Engineering Institute (ASCE/SEI):
 1. 7-10 - Minimum Design Loads For Buildings and Other Structures.
- D. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
 1. 90.1-13 - Energy Standard for Buildings Except Low-Rise Residential Buildings.
- E. ASTM International (ASTM):
 1. A276/A276M-15 - Stainless Steel Bars and Shapes.
 2. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
 3. B209M-14 - Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
 4. C67-14 - Sampling and Testing Brick and Structural Clay Tile.

5. C140/C140M-15 - Sampling and Testing Concrete Masonry Units and Related Units.
 6. C936/C936M-15 - Solid Concrete Interlocking Paving Units.
 7. C1371-15 - Determination of Emittance of Materials Near Room Temperature Using Portable Emissometers.
 8. C1549-09(2014) - Determination of Solar Reflectance Near Ambient Temperature Using a Portable Solar Reflectometer.
 9. D751-06(2011) - Coated Fabrics.
 10. D1248-12 - Polyethylene Plastics Extrusion Materials for Wire and Cable.
 11. D1876-08(2015)e1 - Peel Resistance of Adhesives (T-Peel Test).
 12. D2103-15 - Polyethylene Film and Sheeting.
 13. D2240-05(2010) - Rubber Property-Durometer Hardness.
 14. D3884-09(2013)e1 - Abrasion Resistance of Textile Fabrics (Rotary Platform, Double-Head Method).
 15. D4263-83(2012) - Indicating Moisture in Concrete by the Plastic Sheet Method.
 16. D4586/D4586M-07(2012)e1 - Asphalt Roof Cement, Asbestos-Free.
 17. D4637/D4637M-14e1 - EPDM Sheet Used In Single-Ply Roof Membrane.
 18. E96/E96M-15 - Water Vapor Transmission of Materials.
 19. E408-99(2015) - Total Normal Emittance of Surfaces Using Inspection-Meter Techniques.
 20. E1918-06(2015) - Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field.
 21. E1980-11 - Measuring Solar Reflectance of Horizontal and Low-Sloped Surfaces in the Field.
 22. G21-15 - Resistance of Synthetic Polymeric Materials to Fungi.
- F. Cool Roof Rating Council (CRRC):
1. 1-15 - Product Rating Program.
- G. Federal Specifications (Fed. Spec.):
1. UU-B-790A - Building Paper, Vegetable Fiber: (Kraft, Waterproofed, Water Repellent and Fire Resistant).
- H. Florida Department of Business and Professional Regulation (FL):
1. Approved - Product Approval.
- I. National Roofing Contractors Association (NRCA):
1. Manual-15 - The NRCA Roofing Manual: Membrane Roof Systems.
- J. U.S. Department of Agriculture (USDA): USDA BioPreferred Catalog.

- K. UL LLC (UL):
 - 1. 580-06 - Tests for Uplift Resistance of Roof Assemblies.
 - 2. 1897-15 - Uplift Tests for Roof Covering Systems.
- L. U.S. Department of Commerce National Institute of Standards and Technology (NIST):
 - 1. DOC PS 1-09 - Structural Plywood.
 - 2. DOC PS 2-04 - Performance Standard for Wood-Based Structural-Use Panels.
- M. U.S. Environmental Protection Agency (EPA):
 - 1. Energy Star - ENERGY STAR Program Requirements for Roof Products Version 3.0.

1.4 PREINSTALLATION MEETINGS

- A. Conduct pre-installation meeting at the Project site minimum 30 days before beginning Work of this section.
 - 1. Required Participants:
 - a. Contracting Officer's Representative.
 - b. Inspection and Testing Agency.
 - c. Contractor.
 - d. Installer.
 - e. Manufacturer's field representative.
 - f. Other installers responsible for adjacent and intersecting work, including roof deck, flashings, roof specialties, roof accessories, utility penetrations, rooftop curbs and equipment, and lightning protection.
 - 2. Meeting Agenda: Distribute agenda to participants minimum 3 days before meeting.
 - a. Installation schedule.
 - b. Installation sequence.
 - c. Preparatory work.
 - d. Protection before, during, and after installation.
 - e. Installation.
 - f. Terminations.
 - g. Transitions and connections to other work.
 - h. Inspecting and testing.
 - i. Other items affecting successful completion.
 - j. Pull out test of fasteners.
 - k. Material storage, including roof deck load limitations.

3. Document and distribute meeting minutes to participants to record decisions affecting installation.

1.5 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 1. Roofing membrane layout.
 2. Roofing membrane fastener pattern and spacing.
 3. Roofing membrane seaming and joint details.
 4. Roof membrane penetration details.
 5. Base flashing and termination details.
 6. Ballast layout.
- C. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Minimum fastener pull out resistance.
 3. Installation instructions.
 4. Warranty.
- D. Samples:
 1. Roofing Membrane: 150 mm (6 inch) square.
 2. Base Flashing: 150 mm (6 inch) square.
 3. Fasteners: Each type.
 4. Roofing Membrane Seam: 300 mm (12 inches) square.
- E. Qualifications: Substantiate qualifications comply with specifications.
 1. Installer, including supervisors with project experience list.
 2. Manufacturer's field representative with project experience list.
- F. Field quality control reports.
- G. Temporary protection plan. Include list of proposed temporary materials.
- H. Operation and Maintenance Data:
 1. Maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications:
 1. Approved by roofing system manufacturer as installer for roofing system with specified warranty.
 2. Regularly installs specified products.
 3. Installed specified products with satisfactory service on five similar installations for minimum five years.

- a. Project Experience List: Provide contact names and addresses for completed projects.
 4. Employs full-time supervisors experienced installing specified system and able to communicate with Contracting Officer's Representative and installer's personnel.
 - B. Manufacturer's Field Representative:
 1. Manufacturer's full-time technical employee or independent roofing inspector.
 2. Individual certified by Roof Consultants Institute as Registered Roof Observer.
- 1.7 DELIVERY**
- A. Deliver products in manufacturer's original sealed packaging.
 - B. Mark packaging, legibly. Indicate manufacturer's name or brand, type, and manufacture date.
 - C. Before installation, return or dispose of products within distorted, damaged, or opened packaging.
- 1.8 STORAGE AND HANDLING**
- A. Comply with NRCA Manual storage and handling requirements.
 - B. Store products indoors in dry, weathertight facility.
 - C. Store adhesives according to manufacturer's instructions.
 - D. Protect products from damage during handling and construction operations.
 - E. Products stored on the roof deck must not cause permanent deck deflection.
- 1.9 FIELD CONDITIONS**
- A. Environment:
 1. Product Temperature: Minimum 4 degrees C (40 degrees F) and rising before installation.
 2. Weather Limitations: Install roofing only during dry current and forecasted weather conditions.
- 1.10 WARRANTY**
- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."
 - B. Manufacturer's Warranty: Warrant roofing system against material and manufacturing defects and agree to repair any leak caused by a defect in the roofing system materials or workmanship of the installer.

1. Warranty Period: 10 years.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Roofing System: Ballasted roofing membrane, base flashing, roof insulation, fasteners, cover boards, substrate boards vapor retarders ballast, copings, edge metal, and walkway pads.

2.2 SYSTEM PERFORMANCE

- A. Design roofing system meeting specified performance:
 1. Load Resistance: To Match existing adjacent.
 2. Energy Performance:
 - a. ASTM E1980; Minimum 78 Solar Reflectance Index (SRI).
 - b. CRRC-1; Minimum 0.70 initial solar reflectance and minimum 0.75 emissivity.
 - c. Three-Year Aged Performance: Minimum 0.55 solar reflectance tested in according to ASTM C1549 or ASTM E1918, and minimum 0.75 thermal emittance tested in according to ASTM C1371 or ASTM E408.

Where tested aged values are not available:

Calculate compliance adjusting initial solar reflectance according to ASHRAE 90.1.

Provide roofing system with minimum 64 three-year aged Solar Reflectance Index calculated according to ASTM E1980 with 12 W/sq. m/degree K (2.1 BTU/h/sq. ft.) convection coefficient.

2.3 PRODUCTS - GENERAL

- A. Basis of Design: Match Existing.
- B. Provide roof system components from one manufacturer.
- C. Sustainable Construction Requirements:
 1. Bio-Based Materials: Where applicable, provide products designated by USDA and meeting or exceeding USDA recommendations for bio-based content, and products meeting Rapidly Renewable Materials and certified sustainable wood content definitions; refer to www.biopreferred.gov.
 2. Low Pollutant-Emitting Materials: Comply with VOC limits specified in Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS for the following products:

a. Non-flooring adhesives and sealants.

2.4 EPDM ROOFING MEMBRANE

- A. EPDM Sheet: Match Existing
 - 1. Thickness: Match Existing
 - 2. Color: Match Existing

2.5 MEMBRANE ACCESSORY MATERIALS

- A. Sheet roofing manufacturer's specified products.
- B. Flashing Sheet: Manufacturer's standard; same material, and color as roofing membrane.
 - 1. Self-curing EPDM flashing adaptable to irregular shapes and surfaces.
 - 2. Minimum Thickness: 1.5 mm (0.060 inch).
- C. Factory Formed Flashings: Inside and outside corners, pipe boots, and other special flashing shapes to minimize field fabrication.
- D. Splice Adhesive or Tape: Manufacturer's standard for roofing membrane and flashing sheet.
- E. Splice Lap Sealant: Liquid EPDM rubber for exposed lap edge.
- F. Bonding Adhesive: Manufacturer's standard to suit substrates.
- G. Termination Bars: Manufacturer's standard, stainless steel or aluminum, 25 mm wide by 3 mm thick (1 inch wide by 1/8 inch thick) factory drilled for fasteners.
- H. Battens: Manufacturer's standard, galvanized or galvanized steel, 25 mm wide by 1.3 mm thick (1 inch wide by 0.05 inch thick), factory punched for fasteners.
- I. Pipe Compression Clamp:
 - 1. Stainless steel drawband.
 - 2. Worm drive clamp device.
- J. Fasteners: Manufacturer's standard coated steel with metal or plastic plates, to suit application.
- K. Fastener Sealer: One part elastomeric adhesive sealant.
- L. Temporary Closure Sealers (Night Sealant): Polyurethane two part sealer.
- M. Primers, Splice Tapes, Cleaners, and Butyl Rubber Seals: As specified by roof membrane manufacturer.
- N. Asphalt Roof Cement: ASTM D4586/D4586M.

2.6 SEPARATION SHEET

- A. Polyethylene Film: ASTM D2103, 0.2 mm (6 mils) thick.
- B. Building Paper: Fed. Spec. UU-B-790.
 - 1. Water Vapor Resistance: Type I, Grade A, Style 4, reinforced.
 - 2. Water Vapor Permeable: Type I, Grade D, Style 4, reinforced.

2.7 FLEXIBLE TUBING

- A. Closed cell neoprene, butyl polyethylene, vinyl, or polyethylene tube or rod.
- B. Diameter approximately 1-1/2 times joint width.

2.8 WALKWAY PADS

- A. Manufacturer's standard, slip resistant, approximately 450 mm by 450 mm (30 by 30 inches) square and 5 mm (3/16 inch) thick with rounded corners.

2.9 PROTECTION MAT OR SEPARATOR SHEET

- A. Protection Mat:
 - 1. Water pervious; either woven or non-woven sheet of long chain polymeric filaments or yarns such as polypropylene, black polyethylene, polyester, or polyamide; or, polyvinylidene-chloride formed into a pattern with distinct and measurable openings.
 - 2. Filter fabric equivalent opening size (EOS): Not finer than the U.S.A. Standard Sieve Number 120 and not coarser than the U.S.A. Standard Sieve Number 100. EOS is defined as the number of the U.S.A. Standard Sieve having openings closest in size to the filter cloth openings.
 - 3. Edges of fabric selvaged or otherwise finished to prevent raveling.
 - 4. Abrasion Resistance:
 - a. After being abraded in conformance with ASTM D3884 using rubber-hose abrasive wheels with one kg load per wheel and 1000 revolutions, perform tensile strength test as specified in ASTM D1682, paragraph.
 - b. Result: 25 kg (55 lbs.) minimum in any principle direction.
 - 5. Puncture Strength:
 - a. ASTM D751 tension testing machine with ring clamp; steel ball replaced with an 8 mm (5/16 inch) diameter solid steel cylinder with a hemispherical tip centered within the ring clamp.
 - b. Result: 57 kg (125 lbs.) minimum.

6. Non-degrading under a wet or humid condition within minimum 4 degrees C (40 degrees F) to maximum 66 degrees C (150 degrees F) when exposed to ultraviolet light.
7. Minimum Sheet Width: 2400 mm (8 feet).

2.10 BALLAST

- A. Ballast: ASTM D1863; with sized according to ASTM D448.
 1. Match Existing

2.11 ACCESSORIES

- A. Temporary Protection Materials:
 1. Expanded Polystyrene (EPS) Insulation: ASTM C578.
 2. Plywood: NIST DOC PS 1, Grade CD Exposure 1.
 3. Oriented Strand Board (OSB): NIST DOC PS 2, Exposure 1.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine and verify substrate suitability for product installation with roofing installer and roofing inspector present.
 1. Verify roof penetrations are complete, secured against movement, and firestopped.
- B. Correct unsatisfactory conditions before beginning roofing work.

3.2 PREPARATION

- A. Complete roof deck construction before beginning roofing work:
 1. Curbs, blocking, edge strips, and other components to which roofing and base flashing is attached in place ready to receive insulation and roofing.
 2. Coordinate roofing membrane installation with flashing work and roof insulation work so insulation and flashing are installed concurrently to permit continuous roofing operations.
 3. Complete installation of flashing, insulation, and roofing in same day except for the area where temporary protection is required when work is stopped for inclement weather or end of work day.
- B. Dry out surfaces including roof deck flutes, that become wet from any cause during progress of the work before roofing work is resumed. Apply materials to dry substrates, only.
- C. Broom clean roof decks. Remove dust, dirt and debris.
- D. Remove projections capable of damaging roofing materials.

- E. Concrete Decks, except Insulating Concrete:
 - 1. Test concrete decks for moisture according to ASTM D4263 before installing roofing materials.
 - 2. Prime concrete decks. Keep primer back 100 mm (four inches) from precast concrete deck joints.
 - 3. Allow primer to dry before application of bitumen.
- F. Insulating Concrete Decks:
 - 1. Allow deck to dry out minimum five days after installation before installing roofing materials.
 - 2. Allow additional drying time when precipitation occurs before installing roofing materials.
- G. Existing Membrane Roofs and Repair Areas:
 - 1. Comply with Section 07 01 50.19 PREPARATION FOR REROOFING.

3.3 TEMPORARY PROTECTION

- A. Install temporary protection consisting of a temporary seal and water cut-offs at the end of each day's work and when work is halted for an indefinite period or work is stopped when precipitation is imminent.
- B. Install temporary cap flashing over top of base flashings where permanent flashings are not in place to protect against water intrusion into roofing system. Securely anchor in place to prevent blow off and damage by construction activities.
- C. Temporarily seal exposed insulation surfaces within roofing membrane.
 - 1. Apply temporary seal and water cut off by extending roofing membrane beyond insulation and securely embedding edge of the roofing membrane in 6 mm (1/4 inch) thick by 50 mm (2 inches) wide strip of temporary closure sealant. Weight roofing membrane edge with sandbags, to prevent displacement; space sandbags maximum 2400 mm (8 feet) on center.
 - 2. Direct water away from work. Provide drainage, preventing water accumulation.
 - 3. Check daily to ensure temporary seal remains watertight. Reseal open areas and weight down.
- D. Before the work resumes, cut off and discard portions of roof membrane in contact with temporary seal.
 - 1. Cut minimum 150 mm (6 inches) back from sealed edges and surfaces.
- E. Remove sandbags and store for reuse.

3.4 INSTALLATION, GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 - 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
- B. Comply with NRCA Manual installation requirements.
- C. Comply with UL 580, UL 1897, for uplift resistance.
- D. Do not allow membrane and flashing to contact surfaces contaminated with asphalt, coal tar, oil, grease, or other substances incompatible with EPDM.

3.5 ROOFING INSTALLATION

- A. Install membrane perpendicular to long dimension of insulation boards.
- B. Begin membrane installation at roof low point and work towards high point. Lap membrane shingled in water flow direction.
- C. Position membrane free of buckles and wrinkles.
- D. Roll membrane out; inspect for defects as membrane is unrolled. Remove defective areas:
 - 1. Allow 30 minutes for membrane to relax before proceeding.
 - 2. Lap edges and ends minimum 75 mm (3 inches). Clean lap surfaces.
 - 3. Install seam adhesive or tape, unless furnished with factory applied adhesive strips. Apply pressure to develop full adhesion.
 - 4. Check seams to ensure continuous adhesion and correct defects.
 - 5. Finish seam edges with beveled bead of lap sealant.
 - 6. Finish seams same day as membrane is installed.
 - 7. Anchor membrane perimeter to roof deck and parapet wall as indicated on drawings.
- E. Membrane Perimeter Anchorage:
 - 1. Install batten with fasteners at perimeter of each roof area, curb flashing, expansion joints and similar penetrations on top of roof membrane as indicated on drawings.
 - 2. Mechanical Fastening:
 - a. Space fasteners maximum 300 mm (12 inches) on center, starting 25 mm (1 inch) from ends.
 - b. When battens are cut, round edge and corners before installing.
 - c. Set fasteners in lap sealant and cover fastener head with fastener sealer, including batten.

- d. Stop batten where batten interferes with drainage. Space ends of batten 150 mm (6 inch) apart.
 - e. Cover batten with 225 mm (9 inch) wide strip of flashing sheet. Seal laps with lap seam adhesive and finish edges with lap sealant.
 - f. At gravel stops, fascia-cants, turn roofing membrane down over front edge of blocking, cant, or nailer. Secure roofing membrane to vertical portion of nailer; with fasteners spaced maximum 150 mm (6 inches) on centers.
 - g. At parapet walls intersecting building walls and curbs, secure roofing membrane to structural deck with fasteners 150 mm (6 inches) on center or as shown in NRCA Manual.
- F. Loosely Laid and Ballasted System Installation:
- 1. Loosely lay roofing membrane.
 - 2. Adhere membrane to comply with ANSI/SPRI RP-4 requirements.

3.6 FLASHING INSTALLATION

- A. Install flashings on same day as roofing membrane is installed. When flashing cannot be completely installed in one day, complete installation until flashing is watertight and provide temporary covers or seals.
- B. Flashing Roof Drains:
- 1. Install roof drain flashing according to roofing membrane manufacturer's instructions.
 - a. Coordinate to set the metal drain flashing in asphalt roof cement, holding cement back from the edge of the metal flange.
 - b. Do not allow roof cement to contact EPDM roofing membrane.
 - c. Adhere roofing membrane to metal flashing with bonding adhesive.
 - 2. Turn metal drain flashing and roofing membrane down into drain body. Install clamping ring and strainer.
- C. Installing Base Flashing and Pipe Flashing:
- 1. Install flashing sheet to pipes, walls and curbs to minimum 200 mm (8 inches) height above roof surfaces and extend roofing manufacturer's standard lap dimension onto roofing membranes.
 - a. Adhere flashing with bonding adhesive.
 - b. Form inside and outside corners of flashing sheet according to NRCA Manual. Form pipe flashing according to NRCA Manual.
 - c. Lap ends roofing manufacturer's standard dimension.

- d. Adhesively splice flashing sheets together, and adhesively splice flashing sheets to roofing membranes. Finish exposed edges with lap sealant.
 2. Anchor top of flashing to walls and curbs with fasteners spaced maximum 150 mm (6 inches) on center. Use surface mounted fastening strip with sealant on ducts. Use pipe clamps on pipes or other round penetrations.
 3. Apply sealant to top edge of flashing.
- D. Repairs to Membrane and Flashings:
1. Remove sections of roofing membrane or flashing sheet that are creased, wrinkled, or fishmouthed.
 2. Cover removed areas, cuts and damaged areas with patch extending 100 mm (4 inches) beyond damaged, cut, or removed area. Adhesively splice patch to roofing membrane or flashing sheet. Finish edge of lap with lap sealant.

3.7 WALKWAY PAD INSTALLATION

- A. Clean membrane where pads are applied.
- B. Adhere pads to membrane with splicing cement.
- C. Layout with minimum 25 mm (1 inch) and maximum 50 mm (2 inch) space between pads.

3.8 BALLAST INSTALLATION

- A. Install ballast and pavers as soon as roof membrane is installed.
- B. Protective underlayment installation under ballast:
 1. Loose lay protection mat or separator sheet over roofing membrane smooth and free of tension and stress without wrinkles. Do not stretch sheet.
 2. Use full sheet width at perimeters with end laps held back minimum 3 m (10 feet) from roof edge at corners.
 3. Lap ends minimum 300 mm (one foot).
 4. Extend 50 to 75 mm (2 to 3 inches) above ballast at perimeter and penetrations.
- C. Aggregate Installation:
 1. Except where pavers are used, uniformly distribute aggregate over protective underlayment.

3.9 FIELD QUALITY CONTROL

- A. Field Tests: Performed by testing laboratory specified in Section 01 45 29, TESTING LABORATORY SERVICES.
1. Fastener Pull Out Tests: ANSI/SPRI FX-1; one test for every 230 sq. m (2,500 sq. ft.) of deck. Perform tests for each combination of fastener type and roof deck type before installing roof insulation.
 - a. Test at locations selected by Contracting Officer's Representative.
 - b. Do not proceed with roofing work when pull out resistance is less than manufacturer's required resistance.
 - c. Test Results:

Repeat tests using different fastener type or use additional fasteners achieve pull out resistance required to meet specified wind uplift performance.

Patch cementitious deck to repair areas of fastener tests holes.
 2. Examine and probe roofing membrane and flashing seams in presence of Contracting Officer's Representative and Manufacturer's field representative.
 3. Probe seams to detect marginal bonds, voids, skips, and fishmouths.
 4. Cut 100 mm (4 inch) wide by 300 mm (12 inch) long samples through seams where directed by Contracting Officer's Representative.
 5. Cut one sample for every 450 m (1500 feet) of seams.
 6. Cut samples perpendicular to seams.
 7. Failure of samples to pass ASTM D1876 test will be cause for rejection of work.
 8. Repair areas where samples are taken and where marginal bond, voids, and skips occur.
 9. Repair fishmouths and wrinkles by cutting to lay flat. Install patch over cut area extending 100 mm (4 inches) beyond cut.
- B. Manufacturer Services:
1. Inspect initial installation, installation in progress, and completed work.
 2. Issue supplemental installation instructions necessitated by field conditions.
 3. Prepare and submit inspection reports.

4. Certify completed installation complies with manufacturer's instructions and warranty requirements.

3.10 CLEANING

- A. Remove excess adhesive before adhesive sets.
- B. Clean exposed roofing surfaces. Remove contaminants and stains to comply with specified solar reflectance performance.

3.11 PROTECTION

- A. Protect roofing system from traffic and construction operations.
 1. Protect roofing system when used for subsequent work platform, materials storage, or staging.
 2. Distribute scaffolding loads to exert maximum 50 percent roofing system materials compressive strength.
- B. Loose lay temporary insulation board overlaid with plywood or OSB.
 1. Weight boards to secure against wind uplift.
- C. Remove protection when no longer required.
- D. Repair damage.

- - E N D - -

**SECTION 07 60 00
FLASHING AND SHEET METAL**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Formed sheet metal work for wall and roof flashing, roof edge metal, fasciae, drainage specialties, and formed expansion joint covers are specified in this section.

1.2 RELATED WORK

- A. Manufactured flashing, copings, roof edge metal, and fasciae: Section 07 71 00 ROOF SPECIALTIES.
- B. Flashing components of factory finished roofing and wall systems: Division 07 roofing and wall system sections.
- C. Joint Sealants: Section 07 92 00, JOINT SEALANTS.
- D. Color of factory coated exterior architectural metal and anodized aluminum items: Section 09 06 00, SCHEDULE FOR FINISHES.
- E. Integral flashing components of manufactured roof hatches: Section 07 72 00, ROOF ACCESSORIES.
- F. Flashing of Roof Drains: Section 22 14 00, FACILITY STORM DRAINAGE.

1.3 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only. Editions of applicable publications current on date of issue of bidding documents apply unless otherwise indicated.
- B. Aluminum Association (AA):
 - AA-C22A41.....Aluminum Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick
 - AA-C22A42.....Chemically etched medium matte, with integrally colored anodic coating, Class I Architectural, 0.7 mils thick
 - AA-C22A44.....Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish
- C. American National Standards Institute/Single-Ply Roofing Institute (ANSI/SPRI):

- ANSI/SPRI ES-1-03.....Wind Design Standard for Edge Systems Used with
Low Slope Roofing Systems
- D. American Architectural Manufacturers Association (AAMA):
- AAMA 620.....Voluntary Specification for High Performance
Organic Coatings on Coil Coated Architectural
Aluminum
- AAMA 621.....Voluntary Specification for High Performance
Organic Coatings on Coil Coated Architectural
Hot Dipped Galvanized (HDG) and Zinc-Aluminum
Coated Steel Substrates
- E. ASTM International (ASTM):
- A167-99(R2009).....Stainless and Heat-Resisting Chromium-Nickel
Steel Plate, Sheet, and Strip
- A653/A653M-09.....Steel Sheet Zinc-Coated (Galvanized) or Zinc
Alloy Coated (Galvanized) by the Hot- Dip
Process
- B32-08.....Solder Metal
- B209-07.....Aluminum and Aluminum-Alloy Sheet and Plate
- B370-09.....Copper Sheet and Strip for Building
Construction
- D173-03.....Bitumen-Saturated Cotton Fabrics Used in
Roofing and Waterproofing
- D412-06.....Vulcanized Rubber and Thermoplastic Elastomers-
Tension
- D1187-97(R2002).....Asphalt Base Emulsions for Use as Protective
Coatings for Metal
- D1784-08.....Rigid Poly (Vinyl Chloride) (PVC) Compounds and
Chlorinated Poly (Vinyl Chloride) (CPVC)
Compounds
- D3656-07.....Insect Screening and Louver Cloth Woven from
Vinyl-Coated Glass Yarns
- D4586-07.....Asphalt Roof Cement, Asbestos Free
- F. Sheet Metal and Air Conditioning Contractors National Association
(SMACNA): Architectural Sheet Metal Manual.
- G. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual
- H. Federal Specification (Fed. Spec):

A-A-1925A.....Shield, Expansion; (Nail Anchors)

UU-B-790A.....Building Paper, Vegetable Fiber

I. International Code Commission (ICC): International Building Code,
Current Edition

1.4 PERFORMANCE REQUIREMENTS

A. Wind Uplift Forces: Resist the following forces per FM Approvals 1-49:

1. Wind Zone 1: 0.48 to 0.96 kPa (10 to 20 lbf/sq. ft.): 1.92-kPa
(40-lbf/sq. ft.) perimeter uplift force, 2.87-kPa (60-lbf/sq. ft.)
corner uplift force, and 0.96-kPa (20-lbf/sq. ft.) outward force.

B. Wind Design Standard: Fabricate and install roof-edge flashings tested
per ANSI/SPRI ES-1 to resist design pressure indicated on Drawings.

1.5 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT
DATA, AND SAMPLES.

B. Shop Drawings: For all specified items, including:

1. Flashings
2. Gravel Stop-Fascia
3. Gutter and Conductors
4. Expansion joints
5. Fascia-cant

C. Manufacturer's Literature and Data: For all specified items, including:

1. Two-piece counterflashing
2. Thru wall flashing
3. Expansion joint cover, each type

D. Certificates: Indicating compliance with specified finishing
requirements, from applicator and contractor.

PART 2 - PRODUCTS

2.1 FLASHING AND SHEET METAL MATERIALS

A. Stainless Steel: ASTM A167, Type 302B, dead soft temper.

B. Copper ASTM B370, cold-rolled temper.

C. Aluminum Sheet: ASTM B209, alloy 3003-H14 except alloy used for color
anodized aluminum shall be as required to produce specified color.
Alloy required to produce specified color shall have the same
structural properties as alloy 3003-H14.

D. Galvanized Sheet: ASTM, A653.

E. Nonreinforced, Elastomeric Sheeting: Elastomeric substances reduced to
thermoplastic state and extruded into continuous homogenous sheet

(0.056 inch) thick. Sheeting shall have not less than 7 MPa (1,000 psi) tensile strength and not more than seven percent tension-set at 50 percent elongation when tested in accordance with ASTM D412. Sheeting shall show no cracking or flaking when bent through 180 degrees over a 1 mm (1/32 inch) diameter mandrel and then bent at same point over same size mandrel in opposite direction through 360 degrees at temperature of -30°C (-20 °F).

2.2 FLASHING ACCESSORIES

- A. Solder: ASTM B32; flux type and alloy composition as required for use with metals to be soldered.
- B. Rosin Paper: Fed-Spec. UU-B-790, Type I, Grade D, Style 1b, Rosin-sized sheathing paper, weighing approximately 3 Kg/10 m²(6 lbs/100 sf).
- C. Bituminous Paint: ASTM D1187, Type I.
- D. Fasteners:
 - 1. Use copper, copper alloy, bronze, brass, or stainless steel for copper, and stainless steel for stainless steel and aluminum alloy. Use galvanized steel or stainless steel for galvanized steel.
 - 2. Nails:
 - a. Minimum diameter for copper nails: 3 mm (0.109 inch).
 - b. Minimum diameter for aluminum nails 3 mm (0.105 inch).
 - c. Minimum diameter for stainless steel nails: 2 mm (0.095 inch) and annular threaded.
 - d. Length to provide not less than 22 mm (7/8 inch) penetration into anchorage.
 - 3. Rivets: Not less than 3 mm (1/8 inch) diameter.
 - 4. Expansion Shields: Fed Spec A-A-1925A.
- E. Sealant: As specified in Section 07 92 00, JOINT SEALANTS for exterior locations.

2.3 SHEET METAL THICKNESS

- A. Except as otherwise shown or specified use thickness or weight of sheet metal as follows:
- B. Concealed Locations (Built into Construction):
 - 1. Copper: 30g (10 oz) minimum 0.33 mm (0.013 inch thick).
 - 2. Stainless steel: 0.25 mm (0.010 inch) thick.
 - 3. Galvanized steel: 0.5 mm (0.021 inch) thick.
- C. Exposed Locations:
 - 1. Copper: 0.4 Kg (16 oz).

2. Stainless steel: 0.4 mm (0.015 inch).

D. Thickness of aluminum or galvanized steel is specified with each item.

2.4 FABRICATION, GENERAL

A. Jointing:

1. In general, copper and stainless steel joints, except expansion and contraction joints, shall be locked and soldered.
2. Jointing of copper over 0.5 Kg (20 oz) weight or stainless steel over 0.45 mm (0.018 inch) thick shall be done by lapping, riveting and soldering.
3. Joints shall conform to following requirements:
 - a. Flat-lock joints shall finish not less than 19 mm (3/4 inch) wide.
 - b. Lap joints subject to stress shall finish not less than 25 mm (one inch) wide and shall be soldered and riveted.
 - c. Unsoldered lap joints shall finish not less than 100 mm (4 inches) wide.
4. Flat and lap joints shall be made in direction of flow.
5. Soldering:
 - a. Pre tin both mating surfaces with solder for a width not less than 38 mm (1 1/2 inches) of uncoated copper and stainless steel.
 - b. Wire brush to produce a bright surface before soldering lead coated copper.
 - c. Treat in accordance with metal producers recommendations other sheet metal required to be soldered.
 - d. Completely remove acid and flux after soldering is completed.

B. Expansion and Contraction Joints:

1. Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs.
2. Space joints as shown or as specified.
3. Space expansion and contraction joints for copper and stainless steel at intervals not exceeding 7200 mm (24 feet).
4. Space expansion and contraction joints for aluminum at intervals not exceeding 5400 mm (18 feet), except do not exceed 3000 mm (10 feet) for gravel stops and fascia-cant systems.
5. Fabricate slip-type or loose locked joints and fill with sealant unless otherwise specified.

6. Fabricate joint covers of same thickness material as sheet metal served.

C. Cleats:

1. Fabricate cleats to secure flashings and sheet metal work over 300 mm (12 inches) wide and where specified.
2. Provide cleats for maximum spacing of 300 mm (12 inch) centers unless specified otherwise.
3. Form cleats of same metal and weights or thickness as the sheet metal being installed unless specified otherwise.
4. Fabricate cleats from 50 mm (2 inch) wide strip. Form end with not less than 19 mm (3/4 inch) wide loose lock to item for anchorage. Form other end of length to receive nails free of item to be anchored and end edge to be folded over and cover nail heads.

D. Edge Strips or Continuous Cleats:

1. Fabricate continuous edge strips where shown and specified to secure loose edges of the sheet metal work.
2. Except as otherwise specified, fabricate edge strips or minimum 0.6 Kg (24 ounce)copper or 0.6 mm (0.024 inch) thick stainless steel.
3. Use material compatible with sheet metal to be secured by the edge strip.
4. Fabricate in 3000 mm (10 feet) maximum lengths with not less than 19 mm (3/4 inch) loose lock into metal secured by edge strip.
5. Fabricate Strips for fascia anchorage to extend below the supporting wood construction to form a drip and to allow the flashing to be hooked over the lower edge at least 19 mm (3/4-inch).
6. Fabricate anchor edge maximum width of 75 mm (3 inches) or of sufficient width to provide adequate bearing area to insure a rigid installation using 1 Kg (32 oz) copper or 0.8 mm (0.031 inch) thick stainless steel.

E. Drips:

1. Form drips at lower edge of sheet metal counter-flashings (cap flashings), fascias, gravel stops, wall copings, by folding edge back 13 mm (1/2 inch) and bending out 45 degrees from vertical to carry water away from the wall.
2. Form drip to provide hook to engage cleat or edge strip for fastening for not less than 19 mm (3/4 inch) loose lock where shown.

F. Edges:

1. Edges of flashings concealed in masonry joints opposite drain side shall be turned up 6 mm (1/4 inch) to form dam, unless otherwise specified or shown otherwise.
2. Finish exposed edges of flashing with a 6 mm (1/4 inch) hem formed by folding edge of flashing back on itself when not hooked to edge strip or cleat. Use 6 mm (1/4 inch) minimum penetration beyond wall face with drip for through-wall flashing exposed edge.
3. All metal roof edges shall meet requirements of IBC, current edition.

G. Metal Options:

1. Where options are permitted for different metals use only one metal throughout.
2. Stainless steel may be used in concealed locations for fasteners of other metals exposed to view.
3. Where copper gravel stops and flashings will carry water onto cast stone, stone, or architectural concrete, or stainless steel.

2.5 FINISHES

- A. Use same finish on adjacent metal or components and exposed metal surfaces unless specified or shown otherwise.
- B. In accordance with NAAMM Metal Finishes Manual AMP 500, unless otherwise specified.
- C. Finish exposed metal surfaces as follows, unless specified otherwise:
 1. Copper: Mill finish.
 2. Stainless Steel: Finish No. 2B or 2D.
 3. Aluminum:
 - b. Colored Finish: AA-C22A42 (anodized) or AA-C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, Class 1 Architectural, 18 mm (0.7 mils) thick. Dyes will not be accepted.
 4. Steel and Galvanized Steel:
 - a. Finish painted under Section 09 91 00, PAINTING unless specified as prefinished item.
 - b. Manufacturer's finish:
 - 1) Fluorocarbon Finish: AAMA 621, high performance organic coating.

2.6 THROUGH-WALL FLASHINGS

- A. Form through-wall flashing to provide a mechanical bond or key against lateral movement in all directions. Install a sheet having 2 mm (1/16 inch) deep transverse channels spaced four to every 25 mm (one inch), or ribbed diagonal pattern, or having other deformation unless specified otherwise.
 - 1. Fabricate in not less than 2400 mm (8 feet) lengths; 3000 mm (10 feet) maximum lengths.
 - 2. Fabricate so keying nests at overlaps.
- B. For Masonry Work When Concealed Except for Drip:
 - 1. Either copper or stainless steel.
 - 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 - 3. Form exposed portions of flashing with drip, approximately 6 mm (1/4 inch) projection beyond wall face.
- C. For Masonry Work When Exposed Edge Forms a Receiver for Counter Flashing:
 - 1. Use same metal and thickness as counter flashing.
 - 2. Form an integral dam at least 5 mm (3/16 inch) high at back edge.
 - 3. Form exposed portion as snap lock receiver for counter flashing upper edge.
- D. Window Sill Flashing and Lintel Flashing:
 - 1. Use either copper or stainless steel.
 - 2. Fabricate flashing at ends with folded corners to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening.
 - 3. Turn up back edge as shown.
 - 4. Form exposed portion with drip as specified or receiver.
- E. Door Sill Flashing:
 - 1. Where concealed, use either 0.5 Kg (20 oz) copper or 0.5 mm (0.018 inch) thick stainless steel.
 - 2. Where shown on drawings as combined counter flashing under threshold, sill plate, door sill, or where subject to foot traffic, use either 0.6 Kg (24 ounce) copper or 0.6 mm (0.024 inch) thick stainless steel.
 - 3. Fabricate flashing at ends to turn up 5 mm (3/16 inch) in first vertical masonry joint beyond masonry opening with folded corners.

2.7 BASE FLASHING

- A. Use metal base flashing at vertical surfaces intersecting built-up roofing without cant strips or where shown.
 - 1. Use either copper, or stainless steel, thickness specified unless specified otherwise.
 - 2. When flashing is over 250 mm (10 inches) in vertical height or horizontal width use either 0.5 Kg (20 oz) copper or 0.5 mm (0.018 inch) stainless steel.
 - 3. Use stainless steel at aluminum roof curbs where flashing contacts the aluminum.
 - 4. Use either copper, or stainless steel at pipe flashings.
- B. Fabricate metal base flashing up vertical surfaces not less than 200 mm (8 inch) nor more than 400 mm (16 inch).
- C. Fabricate roof flange not less than 100 mm (4 inches) wide unless shown otherwise. When base flashing length exceeds 2400 mm (8 feet) form flange edge with 13 mm (1/2 inch) hem to receive cleats.
- D. Form base flashing bent from strip except pipe flashing. Fabricate ends for riveted soldered lap seam joints. Fabricate expansion joint ends as specified.

2.8 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. Either copper or stainless steel, unless specified otherwise.
- B. Fabricate to lap base flashing a minimum of 100 mm (4 inches) with drip:
 - 1. Form lock seams for outside corners. Allow for lap joints at ends and inside corners.
 - 2. In general, form flashing in lengths not less than 2400 mm (8 feet) and not more than 3000 mm (10 feet).
 - 3. Two-piece, lock in type flashing may be used in-lieu-of one piece counter-flashing.
 - 4. Manufactured assemblies may be used.
 - 5. Where counterflashing is installed at new work use an integral flange at the top designed to be extended into the masonry joint or reglet in concrete.
 - 6. Where counterflashing is installed at existing work use surface applied type, formed to provide a space for the application of sealant at the top edge.
- C. One-piece Counterflashing:

1. Back edge turned up and fabricate to lock into reglet in concrete.
2. Upper edge formed to extend full depth of masonry unit in mortar joint with back edge turned up 6 mm (1/4 inch).

D. Two-Piece Counterflashing:

1. Receiver to extend into masonry wall depth of masonry unit with back edge turned up 6 mm (1/4 inch) and exposed edge designed to receive and lock counterflashing upper edge when inserted.
2. Counterflashing upper edge designed to snap lock into receiver.

E. Surface Mounted Counterflashing; one or two piece:

1. Use at existing or new surfaces where flashing can not be inserted in vertical surface.
2. One piece fabricate upper edge folded double for 65 mm (2 1/2 inches) with top 19 mm (3/4 inch) bent out to form "V" joint sealant pocket with vertical surface. Perforate flat double area against vertical surface with horizontally slotted fastener holes at 400 mm (16 inch) centers between end holes. Option: One piece surface mounted counter-flashing (cap flashing) may be used. Fabricate as detailed on Plate 51 of SMACNA Architectural Sheet Metal Manual.
3. Two pieces: Fabricate upper edge to lock into surface mounted receiver. Fabricate receiver joint sealant pocket on upper edge and lower edge to receive counterflashing, with slotted fastener holes at 400 mm (16 inch) centers between upper and lower edge.

2.9 GRAVEL STOPS

A. General:

1. Fabricate in lengths not less than 2400 mm (8 feet) long and maximum of 3000 mm (10 feet).
2. Fabricate internal and external corners as one-piece with legs not less than 600 mm (2 feet) or more than 1200 mm (4 feet) long.
3. Fabricate roof flange not less than 100 mm (4 inches) wide.
4. Fabricate top edge to extend above roof not less than 25 mm (one inch) for embedded gravel aggregate and not less than 100 mm (4 inches) for loose laid ballast.
5. Fabricate lower edge outward at an angle of 45 degrees to form drip and as fascia or as counter flashing as shown:
 - a. Fabricate of one-piece material of suitable width for fascia height of 250 mm (10 inch) maximum or counterflashing lap of not less than 100 mm (4 inch) over base flashing.

- b. Fabricate bottom edge of formed fascia to receive edge strip.
 - c. When fascia bottom edge forms counter flashing over roofing lap roofing not less than 150 mm (6 inches).
- B. Formed Flat Sheet Metal Gravel Stops and Fascia:
- 1. Fabricate as shown of 0.05 mm (0.018 inch) thick stainless steel or 0.5 Kg (20 ounce)copper.
 - 2. When fascia exceeds 150 mm (6 inches) in depth, form one or more horizontal stops not less than 13 mm (1/2 inch) high in the fascia.
 - 3. Fabricate as two-piece fascia when fascia depth exceeds 250 mm (10 inches).
 - 4. At joint between ends of sheets, provide a concealed clip soldered or welded near one end of each sheet to hold the adjoining sheet in lapped position. The clip shall be approximately 100 mm (4 inches) wide and shall be the full depth of the fascia less 25 mm (one inch) at top and bottom. Clip shall be of the same thickness as the fascia.
 - 5. Provide edge strip as specified with lower hooked edge bent outward at an angle of 45 degrees.

2.10 BUILT-IN GUTTERS

- A. Fabricate to cross section required, with riveted and soldered joints, complete with end pieces, outlet tubes, and other special accessories as required. Fabricate in minimum 96-inch- (2400-mm-) long sections. Fabricate expansion joints and accessories from same metal as gutters unless otherwise indicated.
- B. Fabricate from 0.016 inch thick stainless steel.

2.11 CONDUCTORS (DOWNSPOUTS)

- A. Fabricate conductors of same metal and thickness as gutters in sections approximately 3000 mm (10 feet) long with 19 mm (3/4 inch) wide flat locked seams.
 - 1. Fabricate open face channel shape with hemmed longitudinal edges.
- B. Fabricate elbows by mitering, riveting, and soldering except seal aluminum in lieu of solder. Lap upper section to the inside of the lower piece.
- C. Fabricate conductor brackets or hangers of same material as conductor, 2 mm (1/16 inch) thick by 25 mm (one inch) minimum width. Form to support conductors 25 mm (one inch) from wall surface in accordance

with Architectural Sheet Metal Manual Plate 34, Design C for rectangular shapes and E for round shapes.

D. Conductor Heads:

1. Fabricate of same material as conductor.
2. Fabricate conductor heads to not less than 250 mm (10 inch) wide by 200 mm (8 inch) deep by 200 mm (8 inches) from front to back.
3. Form front and side edges channel shape not less than 13 mm (1/2 inch) wide flanges with edge hemmed.
4. Slope bottom to sleeve to conductor or downspout at not less than 60 degree angle.
5. Extend wall edge not less than 25 mm (one inch) above front edge.
6. Solder joints for water tight assembly.
7. Fabricate outlet tube or sleeve at bottom not less than 50 mm (2 inches) long to insert into conductor.

2.12 REGLETS

A. Fabricate reglets of one of the following materials:

1. 0.4 Kg (16 ounce) copper.
2. Stainless steel, not less than 0.3 mm (0.012 inch) thick.
3. Plastic coated extruded aluminum, not less than 1.4 mm (0.055 inch) thick prefilled with butyl rubber sealer and complete with plastic wedges inserted at 1000 mm (40 inches) on centers.

B. Fill open-type reglets with fiberboard or other suitable separator, to prevent crushing of the slot during installation.

C. Bend edges of reglets for setting into concrete to an angle of not less than 45 degrees, and make wide enough to provide firm anchorage in the concrete.

D. Fabricate reglets for building into horizontal masonry mortar joints not less than 19 mm (3/4 inch) deep, nor more than 25 mm (one inch) deep.

E. Fabricate mitered corners, fittings, and special shapes as may be required by details.

F. Reglets for concrete may be formed to receive flashing and have a 10 mm (3/8 inch), 45 degree snap lock.

2.13 INSULATED EXPANSION JOINT COVERS

A. Either type optional, use only one type throughout.

B. Types:

1. Construct of two preformed, stainless steel strips, not less than 0.4 mm (0.015 inch) thick, mechanically and adhesively bonded to both sides of a 2 mm (1/16 inch) thick neoprene or butyl sheet, or to a 0.4 mm (32 mil) thick reinforced chlorinated polyethylene sheet. Adhesively attach a 10 mm (3/8 inch) thick sheet of closed cell, neoprene foam insulation, to the underside of the neoprene, butyl, or chlorinated polyethylene sheet.
2. Constructed of a 2 mm (1/16 inch) thick vinyl sheet, flanged at both sides with stainless steel strips not less than 0.4 mm (0.015 inch) thick. Vinyl sheet locked and encased by the stainless steel strip and prepunched for nailing. A 10 mm (3/8 inch) thick closed cell polyvinyl chloride foam insulating strip shall be heat laminated to the underside of the vinyl sheet between the stainless steel strips.
- C. Expansion joint covers shall have factory fabricated mitered corners, crossing tees, and other necessary accessories. Furnish in the longest available lengths.
- D. Metal flange of sufficient width to extend over the top of the curb and down curb sides 50 mm (2 inches) with hemmed edge for lock to edge strip.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General:
 1. Install flashing and sheet metal items as shown in Sheet Metal and Air Conditioning Contractors National Association, Inc., publication, ARCHITECTURAL SHEET METAL MANUAL, except as otherwise shown or specified.
 2. Apply Sealant as specified in Section 07 92 00, JOINT SEALANTS.
 3. Apply sheet metal and other flashing material to surfaces which are smooth, sound, clean, dry and free from defects that might affect the application.
 4. Remove projections which would puncture the materials and fill holes and depressions with material compatible with the substrate. Cover holes or cracks in wood wider than 6 mm (1/4 inch) with sheet metal compatible with the roofing and flashing material used.
 5. Coordinate with masonry work for the application of a skim coat of mortar to surfaces of unit masonry to receive flashing material before the application of flashing.

6. Apply a layer of 7 Kg (15 pound) saturated felt followed by a layer of rosin paper to wood surfaces to be covered with copper. Lap each ply 50 mm (2 inch) with the slope and nail with large headed copper nails.
7. Confine direct nailing of sheet metal to strips 300 mm (12 inch) or less wide. Nail flashing along one edge only. Space nail not over 100 mm (4 inches) on center unless specified otherwise.
8. Install bolts, rivets, and screws where indicated, specified, or required in accordance with the SMACNA Sheet Metal Manual. Space rivets at 75 mm (3 inch) on centers in two rows in a staggered position. Use neoprene washers under fastener heads when fastener head is exposed.
9. Coordinate with roofing work for the installation of metal base flashings and other metal items having roof flanges for anchorage and watertight installation.
10. Nail continuous cleats on 75 mm (3 inch) on centers in two rows in a staggered position.
11. Nail individual cleats with two nails and bend end tab over nail heads. Lock other end of cleat into hemmed edge.
12. Install flashings in conjunction with other trades so that flashings are inserted in other materials and joined together to provide a water tight installation.
13. Where required to prevent galvanic action between dissimilar metal isolate the contact areas of dissimilar metal with sheet lead, waterproof building paper, or a coat of bituminous paint.
14. Isolate aluminum in contact with dissimilar metals others than stainless steel, white bronze or other metal compatible with aluminum by:
 - a. Paint dissimilar metal with a prime coat of zinc-chromate or other suitable primer, followed by two coats of aluminum paint.
 - b. Paint dissimilar metal with a coat of bituminous paint.
 - c. Apply an approved caulking material between aluminum and dissimilar metal.
15. Paint aluminum in contact with or built into mortar, concrete, plaster, or other masonry materials with a coat of bituminous paint.

16. Paint aluminum in contact with absorptive materials that may become repeatedly wet with two coats of bituminous paint or two coats of aluminum paint.
17. Bitumen Stops:
 - a. Install bitumen stops for built-up roof opening penetrations through deck and at formed sheet metal gravel stops.
 - b. Nail leg of bitumen stop at 300 mm (12 inch) intervals to nailing strip at roof edge before roofing material is installed.

3.2 THROUGH-WALL FLASHING

A. General:

1. Install continuous through-wall flashing between top of concrete foundation walls and bottom of masonry building walls; at top of concrete floors; under masonry, concrete, or stone copings and elsewhere as shown.
2. Where exposed portions are used as a counterflashings, lap base flashings at least 100 mm (4 inches) and use thickness of metal as specified for exposed locations.
3. Exposed edge of flashing may be formed as a receiver for two piece counter flashing as specified.
4. Terminate exterior edge beyond face of wall approximately 6 mm (1/4 inch) with drip edge where not part of counter flashing.
5. Turn back edge up 6 mm (1/4 inch) unless noted otherwise where flashing terminates in mortar joint or hollow masonry unit joint.
6. Terminate interior raised edge in masonry backup unit approximately 38 mm (1 1/2 inch) into unit unless shown otherwise.
7. Under copings terminate both edges beyond face of wall approximately 6 mm (1/4 inch) with drip edge.
8. Lap end joints at least two corrugations, but not less than 100 mm (4 inches). Seal laps with sealant.
9. Where dowels, reinforcing bars and fastening devices penetrate flashing, seal penetration with sealing compound. Sealing compound is specified in Section 07 92 00, JOINT SEALANTS.
10. Coordinate with other work to set in a bed of mortar above and below flashing so that total thickness of the two layers of mortar and flashing are same as regular mortar joint.

11. Where ends of flashing terminate turn ends up 25 mm (1 inch) and fold corners to form dam extending to wall face in vertical mortar or veneer joint.
12. Turn flashing up not less than 200 mm (8 inch) between masonry or behind exterior veneer.
13. When flashing terminates in reglet extend flashing full depth into reglet and secure with lead or plastic wedges spaced 150 mm (6 inch) on center.
14. Continue flashing around columns:
 - a. Where flashing cannot be inserted in column reglet hold flashing vertical leg against column.
 - b. Counterflash top edge with 75 mm (3 inch) wide strip of saturated cotton unless shown otherwise. Secure cotton strip with roof cement to column. Lap base flashing with cotton strip 38 mm (1 1/2 inch).
- B. Flashing at Top of Concrete Foundation Walls Where concrete is exposed. Turn up not less than 200 mm (8 inch) high and into masonry backup mortar joint or reglet in concrete backup as specified.
- C. Flashing at Top of Concrete Floors (except where shelf angles occur): Place flashing in horizontal masonry joint not less than 200 mm (8 inch) below floor slab and extend into backup masonry joint at floor slab 38 mm (1 1/2 inch).
- D. Flashing at Cavity Wall Construction: Where flashing occurs in cavity walls turn vertical portion up against backup under waterproofing, if any, into mortar joint. Turn up over insulation, if any, and horizontally through insulation into mortar joint.
- E. Flashing at Veneer Walls:
 1. Install near line of finish floors over shelf angles or where shown.
 2. Turn up against sheathing.
 3. At stud framing, hem top edge 19 mm (3/4 inch) and secure to each stud with stainless steel fasteners through sheathing.
 4. At concrete backing, extend flashing into reglet as specified.
 5. Coordinate with installation of waterproofing or asphalt felt for lap over top of flashing.
- F. Lintel Flashing when not part of shelf angle flashing:
 1. Install flashing full length of lintel to nearest vertical joint in masonry over veneer.

2. Turn ends up 25 mm (one inch) and fold corners to form dam and extend end to face of wall.
3. Turn back edge up to top of lintel; terminate back edge as specified for back-up wall.

G. Window Sill Flashing:

1. Install flashing to extend not less than 100 mm (4 inch) beyond ends of sill into vertical joint of masonry or veneer.
2. Turn back edge up to terminate under window frame.
3. Turn ends up 25 mm (one inch) and fold corners to form dam and extend to face of wall.

H. Door Sill Flashing:

1. Install flashing under bottom of plate sills of doors over curbs opening onto roofs. Extend flashing out to form counter flashing or receiver for counter flashing over base flashing. Set in sealant.
2. Extend sill flashing 200 mm (8 inch) beyond jamb opening. Turn ends up one inch in vertical masonry joint, extend end to face of wall. Join to counter flashing for water tight joint.
3. Where doors thresholds cover over waterproof membranes install sill flashing over water proof membrane under thresholds. Extend beyond opening to cover exposed portion of waterproof membrane and not less than 150 mm (6 inch) beyond door jamb opening at ends. Turn up approximately 6 mm (1/4 inch) under threshold.

I. Flashing at Masonry, Stone, or Precast Concrete Copings:

1. Install flashing with drips on both wall faces unless shown otherwise.
2. Form penetration openings to fit tight against dowel or other item with edge turned up. Seal penetrations with sealant.

3.3 BASE FLASHING

A. Install where roof membrane type base flashing is not used and where shown.

1. Install flashing at intersections of roofs with vertical surfaces or at penetrations through roofs, to provide watertight construction.
2. Install metal flashings and accessories having flanges extending out on top of the built-up roofing before final bituminous coat and roof aggregate is applied.
3. Set flanges in heavy trowel coat of roof cement and nail through flanges into wood nailers over bituminous roofing.

4. Secure flange by nailing through roofing into wood blocking with nails spaced 75 mm (3 inch) on centers or, when flange over 100 mm (4 inch) wide terminate in a 13 mm (1/2 inch) folded edge anchored with cleats spaced 200 mm (8 inch) on center. Secure one end of cleat over nail heads. Lock other end into the seam.
- B. For long runs of base flashings install in lengths of not less than 2400 mm (8 feet) nor more than 3000 mm (ten feet). Install a 75 mm (3 inch) wide slip type, loose lock expansion joint filled with sealant in joints of base flashing sections over 2400 mm (8 feet) in length. Lock and solder corner joints at corners.
- C. Extend base flashing up under counter flashing of roof specialties and accessories or equipment not less than 75 mm (3 inch).

3.4 COUNTERFLASHING (CAP FLASHING OR HOODS)

- A. General:
 1. Install counterflashing over and in conjunction with installation of base flashings, except as otherwise specified or shown.
 2. Install counterflashing to lap base flashings not less than 100 mm (4 inch).
 3. Install upper edge or top of counterflashing not less than 225 mm (9 inch) above top of the roofing.
 4. Lap joints not less than 100 mm (4 inch). Stagger joints with relation to metal base flashing joints.
 5. Use surface applied counterflashing on existing surfaces and new work where not possible to integrate into item.
 6. When fastening to concrete or masonry, use screws driven in expansion shields set in concrete or masonry. Use screws to wood and sheet metal. Set fasteners in mortar joints of masonry work.
- B. One Piece Counterflashing:
 1. Where flashing is installed at new masonry, coordinate to insure proper height, embed in mortar, and end lap.
 2. Where flashing is installed in reglet in concrete insert upper edge into reglet. Hold flashing in place with lead wedges spaced not more than 200 mm (8 inch) apart. Fill joint with sealant.
 3. Where flashing is surface mounted on flat surfaces.
 - a. When top edge is double folded anchor flat portion below sealant "V" joint with fasteners spaced not over 400 mm (16 inch) on center:

- 1) Locate fasteners in masonry mortar joints.
- 2) Use screws to sheet metal or wood.
- b. Fill joint at top with sealant.
4. Where flashing or hood is mounted on pipe.
 - a. Secure with draw band tight against pipe.
 - b. Set hood and secure to pipe with a one by 25 mm x 3 mm (1 x 1/8 inch) bolt on stainless steel draw band type clamp, or a stainless worm gear type clamp.
 - c. Completely fill joint at top with sealant.
- C. Two-Piece Counterflashing:
 1. Where receiver is installed at new masonry coordinate to insure proper height, embed in mortar, and lap.
 2. Surface applied type receiver:
 - a. Secure to face construction in accordance, with manufacturers instructions.
 - b. Completely fill space at the top edge of receiver with sealant.
 3. Insert counter flashing in receiver in accordance with fabricator or manufacturer's instructions and to fit tight against base flashing.
- D. Where vented edge occur install so lower edge of counterflashing is against base flashing.
- E. When counter flashing is a component of other flashing install as shown.

3.5 REGLETS

- A. Install reglets in a manner to provide a watertight installation.
- B. Locate reglets not less than 225 mm (9 inch) nor more than 400 mm (16 inch) above roofing, and not less than 125 mm (5 inch) nor more than 325 mm (13 inch) above cant strip.
- C. Butt and align end joints on each section of reglet and securely hold in position until concrete or mortar are hardened:
 1. Coordinate reglets for anchorage into concrete with formwork construction.
 2. Coordinate reglets for masonry to locate horizontally into mortar joints.

3.6 GRAVEL STOPS

- A. General:
 1. Install gravel stops and fascias with allowance for expansion at each joint; minimum of 6 mm (1/4 inch).

2. Extend roof flange of gravel stop and splice plates not less than four inches out over roofing and nail or screw to wood nailers. Space fasteners on 75 mm (3 inch) centers in staggered pattern.
3. Install continuous cleat for fascia drip edge. Secure with fasteners as close to lower edge as possible on 75 mm (3 inch) centers.
4. Where ends of gravel stops and fascias abut a vertical wall, provide a watertight, flashed and sealant filled joint.
5. Set flange in roof cement when installed over built-up roofing.
6. Edge securement for low-slope roofs: Low-slope membrane roof systems metal edge securement, except gutters, shall be designed in accordance with ANSI/SPRI ES-1, except the basic wind speed shall be determined from Figure 1609, of IBC 2003.

B. Sheet metal gravel stops and fascia:

1. Install with end joints of splice plates sheets lapped three inches.
2. Hook the lower edge of fascia into a continuous edge strip.
3. Lock top section to bottom section for two piece fascia.

3.7 EXPANSION JOINT COVERS, INSULATED

- A. Install insulated expansion joint covers at locations shown on curbs not less than 200 mm (8 inch) high above roof surface.
- B. Install continuous edge strips of same metal as expansion joint flange, nailed at not less than 75 mm (3 inch) centers.
- C. Install insulated expansion joint covers in accordance with manufacturer's directions locking edges to edge strips.

3.8 BUILT-IN GUTTERS

- A. Join sections with riveted and soldered joints or joints sealed with sealant. Provide for thermal expansion. Slope to downspouts. Provide end closures and seal watertight with sealant.
- B. Install underlayment layer in built-in gutter trough and extend to drip edge at eaves and under underlayment on roof sheathing. Lap sides minimum of 2 inches (50 mm) over underlying course. Lap ends minimum of 4 inches (100 mm). Stagger end laps between succeeding courses at least 72 inches (1830 mm). Fasten with roofing nails. Install slip sheet over underlayment.

3.9 CONDUCTORS (DOWNSPOUTS)

- A. Where scuppers discharge into downspouts install conductor head to receive discharge with back edge up behind drip edge of scupper. Fasten

and seal joint. Sleeve conductors to gutter outlet tubes and fasten joint and joints between sections.

- B. Set conductors plumb and clear of wall, and anchor to wall with two anchor straps, located near top and bottom of each section of conductor. Strap at top shall be fixed to downspout, intermediate straps and strap at bottom shall be slotted to allow not less than 13 mm (1/2 inch) movement for each 3000 mm (10 feet) of downspout.
- C. Install elbows, offsets and shoes where shown and required. Slope not less than 45 degrees.

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**SECTION 07 71 00
ROOF SPECIALTIES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies roof hatches, metal grating roof walkway system, and equipment supports.

1.2 RELATED WORK

- A. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Sealant material and installation: Section 07 92 00, JOINT SEALANTS.
- C. General insulation: Section 07 21 13, THERMAL INSULATION.
- D. Rigid insulations for roofing: Section 07 22 00, ROOF AND DECK INSULATION

1.3 QUALITY CONTROL

- A. All roof accessories shall be the products of manufacturers regularly engaged in producing the kinds of products specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be completely assembled to the greatest extent possible before delivery to the site.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Representative sample panel of color anodized aluminum not less than 100 mm X 100 mm (four by four inches), except extrusions shall be a width not less than section to be used. Sample shall show coating with integral color and texture and shall include manufacturer's identifying label.
- C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- D. Manufacturer's Literature and Data: Each item specified.
- E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
RR-G-1602D.....Grating, Metal, Other Than Bar Type (Floor,
Except for Naval Vessels)
- C. American Society for Testing and Material (ASTM):

- A653/A653M-10.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) By the Hot-Dip Process
- B209/209M-07.....Aluminum and Aluminum Alloy-Sheet and Plate
- B221/221M-08.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
- C612-10.....Mineral Fiber Block and Board Thermal Insulation
- D1187-97(R2002).....Asphalt-Base Emulsions for Use as Protective Coatings for Metal
- D. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500 Series.....Metal Finishes Manual
- E. American Architectural Manufacturers Association (AAMA):
2605-11.....High Performance Organic Coatings on Architectural Extrusions and Panels.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Aluminum Sheet: ASTM B209/B209M.
- C. Galvanized Sheet Steel: ASTM A526/A526M; G-90 coating.
- D. Metal Grating for Roof Walkway: Fed. Spec. RR-G-1602.

2.2 ROOF HATCH (SCUTTLE)

- A. Fabricate from aluminum with mill finish.
- B. Curb and Cover:
 - 1. Exterior facing: Minimum 2.3 mm (0.09 inch) thick sheet aluminum.
 - 2. Interior facing: Minimum 1 mm (0.04 inch) thick sheet aluminum.
 - 3. Minimum of 25 mm (one inch) thick mineral fiber insulation between facings of cover and over exterior face of curb.
 - 4. Form exterior curb facing with an integral three inch wide roof flange and cap flashing minimum 2.3 mm (0.09 inch) thick sheet aluminum.
 - 5. Make curb 300 mm (12 inches), unless otherwise indicated.
 - 6. Form cover to lap curb and cap flashing.
 - 7. Size opening as shown.
- C. Hardware:
 - 1. Provide spring snap latch with inside and outside operating handles and padlock hasp on inside. Provide two snap latches when hinge side is over 2100 mm (7 feet) long.
 - 2. Provide pintle hinges.
 - 3. Provide automatic hold open and operating arm with enclosed torsion or compression spring lifting mechanism.

4. Covers shall automatically lock in the open position at not less than 70 degrees.
5. Provide weatherstripping at cover closure.
6. Galvanize all hardware items.

D. Assembly:

1. Completely shop assemble roof scuttle.
2. Fully weld all joints exposed to the weather and built into the roofing.
3. Finish weld smooth where exposed.
4. Operation with minimum force to open and close.

2.3 EQUIPMENT SUPPORTS

- A. Fabricate equipment supports from 1.3 mm (0.0516 inch) thick galvanized steel.
- B. Form exterior curb with integral base.
- C. Use galvanized steel liners for curbs having inside dimension over 305 mm (12 inches).
- D. Fabricate curb with a minimum height of 200 mm (8 inches) above roof surface.
- E. Attach preservative treated wood nailers to top of curb. Use 50 mm (2 inch) by 50 mm (2 inch) minimum nominal size on curb with openings and 50 mm (2 inch) thick, width of curb up to 300 mm (12 inches) on equipment support curbs.
- F. Make size of supports suit size of equipment furnished, with height as shown on drawings, but not less than 200 mm (8 inches) above roof surface.

2.4 METAL GRATING ROOF WALKWAY SYSTEM

- A. Provide metal grating roof walkway system consisting of prefabricated pans, of 14 gauge, galvanized (G-90 Coating) steel grating with slip resistant surface.
- B. Grating units shall be in 600 mm (two foot) widths and in 3000 to 3600 mm (10 to 12 foot long) sections as required.
- C. Provide complete with support framing, brackets, connectors, nosings and other accessories as required for complete roof walkway system. Include support stands at minimum 1500 mm (five feet) on center to hold planks a minimum of nine inches above roof surface.
- D. Include step units, nosings framing and connectors to provide changes in elevation as required.
- E. Provide neoprene rubber pads having a shore A hardness of 80 to 90-Durometer under each support, or bearing surface.

2.5 FINISH

- A. In accordance with NAAMM Amp 500 Series.
- B. Aluminum, Mill Finish: AA-MIX, as fabricated.
- C. Aluminum, Clear Finish: AA-C22A41 medium matte, clear anodic coating, Class 1, Architectural, 0.7 mils thick.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install roof specialties where shown.
- B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
- C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.
- D. Comply with section 07 92 00, JOINT SEALANTS to install sealants where manufactures installation instructions require sealant.
- E. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
 - 1. After completion of base flashing bend down cap flashing flange and secure to blocking with screws.
 - 2. Install expansion joint cover with 6 mm (1/4 inch) wide space at end joints and tension bars at 600 mm (24 inches) on center.
 - 3. Install cover plates with formed aluminum flashing concealed and centered on joint. Flashing to lap cover not less than 100 mm (4 inches).

3.2 PROTECTION OF ALUMINUM

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.
- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

3.3 ADJUSTING

- A. Adjust roof hatch hardware to operate freely and so that cover will operate without binding, close tightly at perimeter, and latch securely.

3.4 PROTECTION

- A. Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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**SECTION 07 72 00
ROOF ACCESSORIES**

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies copings and expansion joints.

1.2 RELATED WORK

- A. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES
- B. Sealant material and installation: Section 07 92 00, JOINT SEALANTS.
- C. General insulation: Section 07 21 13, THERMAL INSULATION
- D. Rigid insulations for roofing: Section 07 22 00, ROOF AND DECK INSULATION

1.3 QUALITY CONTROL

- A. All roof accessories shall be the products of manufacturers regularly engaged in producing the kinds of products specified.
- B. Each accessory type shall be the same and be made by the same manufacturer.
- C. Each accessory shall be completely assembled to the greatest extent possible before delivery to the site.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Samples: Representative sample panel of color anodized aluminum not less than 100 mm X 100 mm (four by four inches), except extrusions shall be a width not less than section to be used. Sample shall show coating with integral color and texture and shall include manufacturer's identifying label.
- C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.
- D. Manufacturer's Literature and Data: Each item specified.
- E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extend referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Material (ASTM):
 - B209/209M-07.....Aluminum and Aluminum Alloy-Sheet and Plate
 - B221/221M-08.....Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
 - C612-10.....Mineral Fiber Block and Board Thermal Insulation

D1187-97 (R2002).....Asphalt-Base Emulsions for Use as Protective
Coatings for Metal

C. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-06.....Metal Finishes Manual

D. American Architectural Manufacturers Association (AAMA):
2605-11.....High Performance Organic Coatings on
Architectural Extrusions and Panels.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Aluminum Sheet: ASTM B209/B209M.
- C. Insulation: ASTM C612, Class 1 or 2.
- D. Asphalt Coating: ASTM D 1187, Type I, quick setting.

2.2 COPINGS

- A. Fabricate of aluminum not less than 2-mm (0.08 inch) thick.
- B. Turn outer edges down each face of wall as shown.
- C. Maximum lengths of 3000 mm (10 feet).
- D. Shop fabricate external and internal corners as one piece assemblies with not less than 300 mm (12 inch) leg lengths.
- E. Provide 100 mm (four inch) wide 0.8 mm (0.032 inch) thick watertight joint covers.
- F. Provide anchor gutter bar of 0.8 mm (0.032 inch) thick with anchor holes formed for underside of joint.
- G. Provide concealed guttered splice plate of 0.8 mm (0.032 inch) thick with butyl or other resilient seal strips anchored to splice plate for underside of joint. Use galvanized steel anchor plate providing compression spring anchoring of coping cover.
- H. Finish: Fluorocarbon as specified.

2.3 EXTRUDED ALUMINUM ROOF EXPANSION JOINT COVERS

- A. Fabricate in 3000 mm (10 foot) lengths with fastener openings slotting for expansion not over 600 mm (24 inch) centers.
- B. Provide four-way expansion, for joint widths shown.
- C. Mill finish on aluminum.
- D. Form waterstop or moisture seals of continuous sheets of neoprene, not less than 0.8 mm (0.032 inch) thick.
- E. Fabricate corners as one piece assembly with mitered and welded joint and least dimension legs not less than 300 mm (12 inches) long.
- F. Factory fabricate end caps and transitions to insure waterproof assembly.

G. Three piece assembly:

1. Roof expansion joint cover system consists of an extruded aluminum cover, extruded frame or curb vertical section, galvanized steel cant, and aluminum compression clamp counter flashing, complete with moisture seals. Form cover and vertical section from extruded aluminum, 2 mm (0.080 inch) minimum thickness with spring stainless steel tension or pivot bar.
2. Form cant from galvanized steel not less than 0.8 (0.029 inch) thick formed to profile shown.
3. Form splice plates of not less than 0.8 mm (0.032 inch) thick aluminum sheet.
4. Form counter flashing member of 1.3 mm (0.050 inch) thick sheet aluminum, secured with screws to the top edge of the vertical section and providing compression clamp over base flashing.
5. Provide compression gasket separating cover from curb bearing.

2.4 FINISH

- A. In accordance with NAAMM Amp 500-505.
- B. Fluorocarbon Finish: AAMA 2605.2 high performance organic coating.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install roof accessories where shown.
- B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.
- C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.
- D. Comply with section 07 92 00, JOINT SEALANTS to install sealants where manufactures installation instructions require sealant.
- E. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.
- F. Aluminum Coping:
 1. Install sections of coping with approximately 6 mm (1/4-inch) space between ends of sections.
 2. Center joint gutter bar and covers at joints and securely lock in place.
 3. When snap-on system is used insure front and back edges are locked in place.
- G. Expansion Joint Covers:
 1. Install to terminate base flashing 200 mm (8 inches) above roof.

2. Install moisture seals to drain water to outlets that do not permit water to enter buildings construction.
3. Use stainless steel screws when exposed.
4. Three piece assembly:
 - a. Install curb section with screws to wood blocking, allowing 6 mm (1/4 inch) at butt joints between sections with splice plate at joint.
 - b. Install cant to wood blocking by nailing along horizontal flange every 150 mm (6 inches), with galvanized roofing nails 25 mm (one inch) long.
 - c. After completion of base flashing install cap flashing and compression clamp and fasten to the curb or metal cant with stainless steel self-tapping screws with neoprene washers under head spaced approximately 450 mm (18 inches) on center.
 - d. Install expansion joint cover with a 6 mm (1/4 inch) wide end joints.
 - e. Install over end joint a cover plate complete with concealed aluminum flashing, centered under each joint. Fabricate flashing to lap cover not less than four inches.

3.2 PROTECTION OF ALUMINUM

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with two coats of asphalt coating (complete coverage), or by separating the contact surfaces with a preformed neoprene tape having pressure sensitive adhesive coating on side.
- B. Paint aluminum in contact with wood, concrete and masonry, or other absorptive materials, that may become repeatedly wet, with two coats of asphalt coating.

3.3 ADJUSTING

- A. Adjust expansion joints to close tightly and be watertight; insuring maximum allowance for building movement.

3.4 PROTECTION

- A. Protect roof accessories from damage during installation and after completion of the work from subsequent construction.

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**SECTION 07 84 00
FIRESTOPPING**

PART 1 GENERAL

1.1 DESCRIPTION

- A. Closures of openings in walls, floors, and roof decks against penetration of flame, heat, and smoke or gases in fire resistant rated construction.

1.2 RELATED WORK

- A. Sealants and application: Section 07 92 00, JOINT SEALANTS.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturers literature, data, and installation instructions for types of firestopping and smoke stopping used.
- C. List of FM, UL, or WH classification number of systems installed.
- D. Certified laboratory test reports for ASTM E814 tests for systems not listed by FM, UL, or WH proposed for use.

1.4 DELIVERY AND STORAGE

- A. Deliver materials in their original unopened containers with manufacturer's name and product identification.
- B. Store in a location providing protection from damage and exposure to the elements.

1.5 WARRANTY

- A. Firestopping work subject to the terms of the Article "Warranty of Construction", FAR clause 52.246-21, except extend the warranty period to five years.

1.6 QUALITY ASSURANCE

- A. FM, UL, or WH or other approved laboratory tested products will be acceptable.

1.7 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - E84-10.....Surface Burning Characteristics of Building Materials
 - E814-11.....Fire Tests of Through-Penetration Fire Stops

- C. Factory Mutual Engineering and Research Corporation (FM):
Annual Issue Approval Guide Building Materials
- D. Underwriters Laboratories, Inc. (UL):
Annual Issue Building Materials Directory
Annual Issue Fire Resistance Directory
1479-10.....Fire Tests of Through-Penetration Firestops
- E. Warnock Hersey (WH):
Annual Issue Certification Listings

PART 2 - PRODUCTS

2.1 FIRESTOP SYSTEMS

- A. All firestop materials and devices shall be from a single manufacturer. Contractor shall coordinate firestopping requirements with COR and firestopping manufacturer to provide assemblies for each condition that provide the required 2-hour T-rating for each type of penetration.
- B. Drawings do not show locations of all required penetrations through fire-resistance rated building assemblies. Contractor shall coordinate with COR to ensure all penetrations that require firestopping are properly sealed.
- C. Use either factory built (Firestop Devices) or field erected (through-Penetration Firestop Systems) to form a specific building system maintaining required integrity of the fire barrier and stop the passage of gases or smoke.
- D. Through-penetration firestop systems and firestop devices tested in accordance with ASTM E814 or UL 1479 using the "F" or "T" rating to maintain the same rating and integrity as the fire barrier being sealed. "T" ratings are not required for penetrations smaller than or equal to 100 mm (4 in) nominal pipe or 0.01 m² (16 sq. in.) in overall cross sectional area.
- E. Products requiring heat activation to seal an opening by its intumescence shall exhibit a demonstrated ability to function as designed to maintain the fire barrier.
- F. Firestop sealants used for firestopping or smoke sealing shall have following properties:
 - 1. Contain no flammable or toxic solvents.
 - 2. Have no dangerous or flammable out gassing during the drying or curing of products.

3. Water-resistant after drying or curing and unaffected by high humidity, condensation or transient water exposure.
 4. When used in exposed areas, shall be capable of being sanded and finished with similar surface treatments as used on the surrounding wall or floor surface.
- G. Firestopping system or devices used for penetrations by glass pipe, plastic pipe or conduits, unenclosed cables, or other non-metallic materials shall have following properties:
1. Classified for use with the particular type of penetrating material used.
 2. Penetrations containing loose electrical cables, computer data cables, and communications cables protected using firestopping systems that allow unrestricted cable changes without damage to the seal.
 3. Intumescent products which would expand to seal the opening and act as fire, smoke, toxic fumes, and, water sealant.
- H. Maximum flame spread of 25 and smoke development of 50 when tested in accordance with ASTM E84.
- I. FM, UL, or WH rated or tested by an approved laboratory in accordance with ASTM E814.
- J. Materials to be asbestos free.
- K. All sealants used as part of a fire-resistance rated firestopping assembly shall be red in color. Standard sealants shall be as specified in 07 92 00, Joint Sealants.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Submit product data and installation instructions, as required by article, submittals, after an on site examination of areas to receive firestopping.

3.2 PREPARATION

- A. Remove dirt, grease, oil, loose materials, or other substances that prevent adherence and bonding or application of the firestopping or smoke stopping materials.
- B. Remove insulation on insulated pipe for a distance of 150 mm (six inches) on either side of the fire rated assembly prior to applying the firestopping materials unless the firestopping materials are tested and approved for use on insulated pipes.

3.3 INSTALLATION

- A. Do not begin work until the specified material data and installation instructions of the proposed firestopping systems have been submitted and approved.
- B. Install firestopping systems with smoke stopping in accordance with FM, UL, WH, or other approved system details and installation instructions.
- C. Install smoke stopping seals in smoke partitions.

3.4 CLEAN-UP AND ACCEPTANCE OF WORK

- A. As work on each floor is completed, remove materials, litter, and debris.
- B. Do not move materials and equipment to the next-scheduled work area until completed work is inspected and accepted by the COR.
- C. Clean up spills of liquid type materials.

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SECTION 07 92 00
JOINT SEALANTS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Section covers all sealant and caulking materials and their application, wherever required for complete installation of building materials or systems.

1.2 RELATED WORK:

- A. Masonry control and expansion joint: Section 04 82 00, REINFORCED UNIT MASONRY ASSEMBLIES.
- B. Firestopping penetrations: Section 07 84 00, FIRESTOPPING.

1.3 QUALITY CONTROL:

- A. Installer Qualifications: An experienced installer who has specialized in installing joint sealants similar in material, design, and extent to those indicated for this Project and whose work has resulted in joint-sealant installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.
- C. Product Testing: Obtain test results from a qualified testing agency based on testing current sealant formulations within a 12-month period.
 - 1. Testing Agency Qualifications: An independent testing agency qualified according to ASTM C1021.
 - 2. Test elastomeric joint sealants for compliance with requirements specified by reference to ASTM C920, and where applicable, to other standard test methods.
 - 3. Test other joint sealants for compliance with requirements indicated by referencing standard specifications and test methods.
- D. Preconstruction Field-Adhesion Testing: Before installing elastomeric sealants, field test their adhesion to joint substrates in accordance with sealant manufacturer's recommendations:
 - 1. Locate test joints where indicated or, if not indicated, as directed by COR.
 - 2. Conduct field tests for each application indicated below:
 - a. Each type of elastomeric sealant and joint substrate indicated.
 - b. Each type of non-elastomeric sealant and joint substrate indicated.

3. Notify COR seven days in advance of dates and times when test joints will be erected.
4. Arrange for tests to take place with joint sealant manufacturer's technical representative present.
- E. VOC: Acrylic latex and Silicon sealants shall have less than 50g/l VOC content.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's installation instructions for each product used.
- C. Cured samples of exposed sealants for each color where required to match adjacent material.
- D. Manufacturer's Literature and Data:
 1. Caulking compound
 2. Primers
 3. Sealing compound, each type, including compatibility when different sealants are in contact with each other.

1.5 PROJECT CONDITIONS:

- A. Environmental Limitations:
 1. Do not proceed with installation of joint sealants under following conditions:
 - a. When ambient and substrate temperature conditions are outside limits permitted by joint sealant manufacturer or are below 4.4 °C (40 °F).
 - b. When joint substrates are wet.
- B. Joint-Width Conditions:
 1. Do not proceed with installation of joint sealants where joint widths are less than those allowed by joint sealant manufacturer for applications indicated.
- C. Joint-Substrate Conditions:
 1. Do not proceed with installation of joint sealants until contaminants capable of interfering with adhesion are removed from joint substrates.

1.6 DELIVERY, HANDLING, AND STORAGE:

- A. Deliver materials in manufacturers' original unopened containers, with brand names, date of manufacture, shelf life, and material designation clearly marked thereon.

- B. Carefully handle and store to prevent inclusion of foreign materials.
- C. Do not subject to sustained temperatures exceeding 32° C (90° F) or less than 5° C (40° F).

1.7 DEFINITIONS:

- A. Definitions of terms in accordance with ASTM C717 and as specified.
- B. Back-up Rod: A type of sealant backing.
- C. Bond Breakers: A type of sealant backing.
- D. Filler: A sealant backing used behind a back-up rod.

1.8 WARRANTY:

- A. Warranty exterior sealing against leaks, adhesion, and cohesive failure, and subject to terms of "Warranty of Construction", FAR clause 52.246-21, except that warranty period shall be extended to two years.
- B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

1.9 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C509-06.....Elastomeric Cellular Preformed Gasket and Sealing Material.
 - C612-10.....Mineral Fiber Block and Board Thermal Insulation.
 - C717-10.....Standard Terminology of Building Seals and Sealants.
 - C834-10.....Latex Sealants.
 - C919-08.....Use of Sealants in Acoustical Applications.
 - C920-10.....Elastomeric Joint Sealants.
 - C1021-08.....Laboratories Engaged in Testing of Building Sealants.
 - C1193-09.....Standard Guide for Use of Joint Sealants.
 - C1330-02 (R2007).....Cylindrical Sealant Backing for Use with Cold Liquid Applied Sealants.

D1056-07.....Specification for Flexible Cellular Materials—
Sponge or Expanded Rubber.

E84-09.....Surface Burning Characteristics of Building
Materials.

C. Sealant, Waterproofing and Restoration Institute (SWRI).
The Professionals' Guide

PART 2 - PRODUCTS

2.1 SEALANTS:

A. S-1:

1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade NS.
5. Shore A hardness of 20-40

B. S-2:

1. ASTM C920, polyurethane or polysulfide.
2. Type M.
3. Class 25.
4. Grade P.
5. Shore A hardness of 25-40.

C. S-6:

1. ASTM C920, silicone, neutral cure.
2. Type S.
3. Class: Joint movement range of plus 100 percent to minus 50 percent.
4. Grade NS.
5. Shore A hardness of 15-20.
6. Minimum elongation of 1200 percent.

2.2 CAULKING COMPOUND:

A. C-1: ASTM C834, acrylic latex.

B. C-2: One component acoustical caulking, non drying, non hardening,
synthetic rubber.

2.3 COLOR:

A. Sealants used with exposed masonry shall match color of mortar joints.

B. Sealants used with unpainted concrete shall match color of adjacent
concrete.

C. Color of sealants for other locations shall be light gray or aluminum,
unless specified otherwise.

- D. Caulking shall be light gray or white, unless specified otherwise.
- E. All sealants used as part of a fire-resistance rated firestopping assembly shall be red.

2.4 JOINT SEALANT BACKING:

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers, and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Cylindrical Sealant Backings: ASTM C1330, of type indicated below and of size and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
 - 1. Type C: Closed-cell material with a surface skin.
- C. Elastomeric Tubing Sealant Backings: Neoprene, butyl, EPDM, or silicone tubing complying with ASTM D1056, nonabsorbent to water and gas, and capable of remaining resilient at temperatures down to minus 32° C (minus 26° F). Provide products with low compression set and of size and shape to provide a secondary seal, to control sealant depth, and otherwise contribute to optimum sealant performance.
- D. Bond-Breaker Tape: Polyethylene tape or other plastic tape recommended by sealant manufacturer for preventing sealant from adhering to rigid, inflexible joint-filler materials or joint surfaces at back of joint where such adhesion would result in sealant failure. Provide self-adhesive tape where applicable.

2.5 FILLER:

- A. Mineral fiber board: ASTM C612, Class 1.
- B. Thickness same as joint width.
- C. Depth to fill void completely behind back-up rod.

2.6 PRIMER:

- A. As recommended by manufacturer of caulking or sealant material.
- B. Stain free type.

2.7 CLEANERS-NON POUROUS SURFACES:

- A. Chemical cleaners acceptable to manufacturer of sealants and sealant backing material, free of oily residues and other substances capable of staining or harming joint substrates and adjacent non-porous surfaces and formulated to promote adhesion of sealant and substrates.

PART 3 - EXECUTION

3.1 INSPECTION:

- A. Inspect substrate surface for bond breaker contamination and unsound materials at adherent faces of sealant.
- B. Coordinate for repair and resolution of unsound substrate materials.
- C. Inspect for uniform joint widths and that dimensions are within tolerance established by sealant manufacturer.

3.2 PREPARATIONS:

- A. Prepare joints in accordance with manufacturer's instructions and SWRI.
- B. Clean surfaces of joint to receive caulking or sealants leaving joint dry to the touch, free from frost, moisture, grease, oil, wax, lacquer paint, or other foreign matter that would tend to destroy or impair adhesion.
 - 1. Clean porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants.
 - 2. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air. Porous joint surfaces include the following:
 - a. Concrete.
 - b. Masonry.
 - 3. Remove laitance and form-release agents from concrete.
 - 4. Clean nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
 - a. Metal.
- C. Do not cut or damage joint edges.
- D. Apply masking tape to face of surfaces adjacent to joints before applying primers, caulking, or sealing compounds.
 - 1. Do not leave gaps between ends of sealant backings.
 - 2. Do not stretch, twist, puncture, or tear sealant backings.
 - 3. Remove absorbent sealant backings that have become wet before sealant application and replace them with dry materials.
- E. Apply primer to sides of joints wherever required by compound manufacturer's printed instructions.

1. Apply primer prior to installation of back-up rod or bond breaker tape.
2. Use brush or other approved means that will reach all parts of joints.

F. Take all necessary steps to prevent three sided adhesion of sealants.

3.3 BACKING INSTALLATION:

- A. Install back-up material, to form joints enclosed on three sides as required for specified depth of sealant.
- B. Where deep joints occur, install filler to fill space behind the back-up rod and position the rod at proper depth.
- C. Cut fillers installed by others to proper depth for installation of back-up rod and sealants.
- D. Install back-up rod, without puncturing the material, to a uniform depth, within plus or minus 3 mm (1/8 inch) for sealant depths specified.
- E. Where space for back-up rod does not exist, install bond breaker tape strip at bottom (or back) of joint so sealant bonds only to two opposing surfaces.
- F. Take all necessary steps to prevent three sided adhesion of sealants.

3.4 SEALANT DEPTHS AND GEOMETRY:

- A. At widths up to 6 mm (1/4 inch), sealant depth equal to width.
- B. At widths over 6 mm (1/4 inch), sealant depth 1/2 of width up to 13 mm (1/2 inch) maximum depth at center of joint with sealant thickness at center of joint approximately 1/2 of depth at adhesion surface.

3.5 INSTALLATION:

- A. General:
 1. Apply sealants and caulking only when ambient temperature is between 5° C and 38° C (40° and 100° F).
 2. Do not use polysulfide base sealants where sealant may be exposed to fumes from bituminous materials, or where water vapor in continuous contact with cementitious materials may be present.
 3. Do not use sealant type listed by manufacture as not suitable for use in locations specified.
 4. Apply caulking and sealing compound in accordance with manufacturer's printed instructions.
 5. Avoid dropping or smearing compound on adjacent surfaces.
 6. Fill joints solidly with compound and finish compound smooth.

7. Tool joints to concave surface unless shown or specified otherwise.
 8. Finish paving or floor joints flush unless joint is otherwise detailed.
 9. Apply compounds with nozzle size to fit joint width.
 10. Test sealants for compatibility with each other and substrate. Use only compatible sealant.
- B. For application of sealants, follow requirements of ASTM C1193 unless specified otherwise.
- C. Where gypsum board partitions are of sound rated, fire rated, or smoke barrier construction, follow requirements of ASTM C919 only to seal all cut-outs and intersections with the adjoining construction unless specified otherwise.
1. Apply a 6 mm (1/4 inch) minimum bead of sealant each side of runners (tracks), including those used at partition intersections with dissimilar wall construction.
 2. Coordinate with application of gypsum board to install sealant immediately prior to application of gypsum board.
 3. Partition intersections: Seal edges of face layer of gypsum board abutting intersecting partitions, before taping and finishing or application of veneer plaster-joint reinforcing.
 4. Openings: Apply a 6 mm (1/4 inch) bead of sealant around all cut-outs to seal openings of electrical boxes, ducts, pipes and similar penetrations. To seal electrical boxes, seal sides and backs.
 5. Control Joints: Before control joints are installed, apply sealant in back of control joint to reduce flanking path for sound through control joint.

3.6 CLEANING:

- A. Fresh compound accidentally smeared on adjoining surfaces: Scrape off immediately and rub clean with a solvent as recommended by the caulking or sealant manufacturer.
- B. After filling and finishing joints, remove masking tape.
- C. Leave adjacent surfaces in a clean and unstained condition.

3.7 LOCATIONS:

- A. Exterior Building Joints, Horizontal and Vertical:
1. Metal to Metal: Type S-1, S-2
 2. Metal to Masonry or Stone: Type S-1
 3. Masonry to Masonry or Stone: Type S-1

4. Masonry Expansion and Control Joints: Type S-6
- B. Metal Reglets and Flashings:
1. Flashings to Wall: Type S-6
 2. Metal to Metal: Type S-6
- C. Interior Caulking:
1. Typical Narrow Joint 6 mm, (1/4 inch) or less at Walls and Adjacent Components: Types C-1 and C-2.
 2. Perimeter of Doors, Windows, Access Panels which Adjoin Concrete or Masonry Surfaces: Types C-1 and C-2.
 3. Joints at Masonry Walls and Columns, Piers, Concrete Walls or Exterior Walls: Types C-1 and C-2.

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**SECTION 08 11 13
HOLLOW METAL DOORS AND FRAMES**

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Hollow metal doors and exterior locations.

1.2 RELATED REQUIREMENTS

- A. Frames fabricated of structural steel: Section 05 50 00, METAL FABRICATIONS.
- B. Forced Entry and Ballistic Resistant doors: Section 08 34 53, SECURITY DOORS AND FRAMES.
- C. Aluminum frames entrance work: Section 08 41 13, ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS.
- D. Door Hardware: Section 08 71 00, DOOR HARDWARE.
- E. Glazing: Section 08 80 00, GLAZING.
- F. Card Readers and Biometric Devices: Section 28 13 00, PHYSICAL ACCESS CONTROL SYSTEM.
- G. Intrusion Alarm: Section 28 16 00, INTRUSION DETECTION SYSTEM.
- H. Security Monitors: Section 28 23 00, VIDEO SURVEILLANCE.

1.3 APPLICABLE PUBLICATIONS

- A. Comply with references to extent specified in this section.
- B. American National Standard Institute (ANSI):
1. A250.8-2014 - Standard Steel Doors and Frames.
- C. ASTM International (ASTM):
1. A240/A240M-15b - Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications.
 2. A653/A653M-15 - Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip.
 3. A1008/A1008M-15 - Steel, Sheet, Cold-Rolled, Carbon, Structural, High Strength Low Alloy and High Strength Low Alloy with Improved Formability, Solution Hardened, and Bake Hardenable.
 4. B209-14 - Aluminum and Aluminum-Alloy Sheet and Plate.
 5. B209M-14 - Aluminum and Aluminum-Alloy Sheet and Plate (Metric).
 6. B221-14 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.

7. B221M-13 - Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric).
8. D3656/D3656M-13 - Insect Screening and Louver Cloth Woven from Vinyl Coated Glass Yarns.
9. E90-09 - Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements.
- D. Federal Specifications (Fed. Spec.):
 1. L-S-125B - Screening, Insect, Nonmetallic.
- E. Master Painters Institute (MPI):
 1. No. 18 - Primer, Zinc Rich, Organic.
- F. National Association of Architectural Metal Manufacturers (NAAMM):
 1. AMP 500-06 - Metal Finishes Manual.
- G. National Fire Protection Association (NFPA):
 1. 80-16 - Fire Doors and Other Opening Protectives.
- H. UL LLC (UL):
 1. 10C-09 - Positive Pressure Fire Tests of Door Assemblies.
 2. 1784-15 - Air Leakage Tests of Door Assemblies and Other Opening Protectives.

1.4 SUBMITTALS

- A. Submittal Procedures: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Submittal Drawings:
 1. Show size, configuration, and fabrication and installation details.
- C. Manufacturer's Literature and Data:
 1. Description of each product.
 2. Include schedule showing each door and frame requirements.
 3. Installation instructions.
- D. Sustainable Construction Submittals:
 1. Recycled Content: Identify post-consumer and pre-consumer recycled content percentage by weight.
- E. Test reports: Certify products comply with specifications.
 1. Sound rated door.
- F. Qualifications: Substantiate qualifications comply with specifications.
 1. Manufacturer with project experience list.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications:
 1. Regularly manufactures specified products.

2. Manufactured specified products with satisfactory service on five similar installations for minimum five years.

a. Project Experience List: Provide contact names and addresses for completed projects.

1.6 DELIVERY

- A. Fasten temporary steel spreaders across the bottom of each door frame before shipment.
- B. Deliver products in manufacturer's original sealed packaging.
- C. Mark packaging, legibly. Indicate manufacturer's name or brand, type, production run number, and manufacture date.
- D. Before installation, return or dispose of products within distorted, damaged, or opened packaging.

1.7 STORAGE AND HANDLING

- A. Store products indoors in dry, weathertight conditioned facility.
- B. Protect products from damage during handling and construction operations.

1.8 WARRANTY

- A. Construction Warranty: FAR clause 52.246-21, "Warranty of Construction."

PART 2 - PRODUCTS

2.1 SYSTEM PERFORMANCE

- A. Design hollow metal doors and frames complying with specified performance:
 - 1. Fire Doors and Frames: UL 10C; NFPA 80 labeled.
 - a. Fire Ratings: See drawings.
 - 2. Stair Doors: Temperature rise rated fire doors.
 - 3. Smoke Control Doors and Frames: UL 1784; NFPA 80 labeled, maximum 0.15424 cu. m/s/sq. m (3.0 cfm/sf) at 24.9 Pa (0.10 inches water gage) pressure differential.
 - 4. Sound Rated Doors and Frames: Minimum 45, sound transmission class (STC) when tested according to ASTM E90.

2.2 MATERIALS

- A. Stainless Steel: ASTM A240/A240M; Type 304, Type 316.
- B. Sheet Steel: ASTM A1008/A1008M, cold-rolled.
- C. Galvanized Sheet Steel: ASTM A653.

- D. Insect Screening: ASTM D3656/D3656M, 18 by 18 aluminum wire mesh.
- E. Aluminum Sheet: ASTM B209M (ASTM B209).
- F. Aluminum Extrusions: ASTM B221M (ASTM B221).

2.3 PRODUCTS - GENERAL

- A. Basis of Design: Section 09 06 00, SCHEDULE FOR FINISHES.
- B. Provide hollow metal doors and frames from one manufacturer.
- C. Sustainable Construction Requirements:
 - 1. Steel Recycled Content: 30 percent total recycled content, minimum.

2.4 HOLLOW METAL DOORS

- A. Hollow Metal Doors: ANSI A250.8; 44 mm (1-3/4 inches) thick. See drawings for sizes and designs.
- B. Door Faces:
 - 1. Exterior Doors: Galvanized sheet steel minimum.
- C. Door Cores:
 - 1. Exterior Doors: Polystyrene or polyurethane.
 - 2. Fire Doors: Manufacturer's standard complying with specified fire rating performance.

2.5 HOLLOW METAL FRAMES

- A. Hollow Metal Frames: Match Existing
- B. Frame Materials:
 - 1. Exterior Frames: Galvanized sheet steel minimum.

2.6 FABRICATION

- A. Hardware Preparation: ANSI A250.8; for hardware specified in Section 08 71 00, DOOR HARDWARE.
- B. Hollow Metal Door Fabrication:
 - 1. Close top edge of exterior doors flush and seal to prevent water intrusion.
 - 2. Fill spaces between vertical steel stiffeners with insulation.
- C. Fire and Smoke Control Doors:
 - 1. Close top and vertical edges flush.
 - 2. Apply steel astragal to active leaf at pair and double egress doors.
 - a. Exception: Where vertical rod exit devices are specified for both leaves swinging in same direction.
 - 3. Fire and Smoke Control, Door Clearances: NFPA 80.
- D. Custom Metal Hollow Doors:

1. Provide custom hollow metal doors where nonstandard steel doors are shown on drawings.
 - a. Provide door sizes, design, materials, construction, gages, and finish as specified for standard steel doors.

E. Dutch Doors:

1. Construct as two independent door leaves.
2. Fabricate shelves from minimum 1.3 mm (0.053 inch) thick // steel // galvanized steel // stainless steel //.
 - a. Size: See drawings.
3. Fabricate brackets from same metal as shelves.
4. Weld, bolt, or screw-attach shelves and brackets to door.

F. Hollow Metal Frame Fabrication:

1. Fasten mortar guards to back of hardware reinforcements, except on lead-lined frames.
2. Two Piece Frames:
 - a. One piece unequal leg finished rough buck sub-frames as shown, drilled for anchor bolts.
 - b. Unequal leg finished frames formed to fit subframes and secured to subframe legs with countersunk, flat head screws, spaced 300 mm (12 inches) on center at head and jambs on both sides.
 - c. Preassemble at factory for alignment.
3. Frame Anchors:
 - a. Floor anchors:
 - 1) Provide extension type floor anchors to compensate for depth of floor fills.
 - 2) Provide 1.3 mm (0.053 inch) thick steel clip angles welded to jamb and drilled to receive floor fasteners.
 - 3) Provide 50 mm by 50 mm by 9 mm (2 inch by 2 inch by 3/8 inch) clip angle for lead lined frames, drilled for floor fasteners.
 - 4) Provide mullion 2.3 mm (0.093 inch) thick steel channel anchors, drilled for two floor fasteners and frame anchor screws.
 - 5) Provide continuous 1 mm (0.042 inch) thick steel rough bucks drilled for floor fasteners and frame anchor screws for sill sections.
 - a) Space floor bolts 50 mm (2 inches) on center.

b. Jamb anchors:

- 1) Place anchors on jambs:
 - a) Near top and bottom of each frame.
 - b) At intermediate points at maximum 600 mm (24 inches) spacing.
- 2) Form jamb anchors from steel minimum 1 mm (0.042 inch) thick.
- 3) Anchors set in masonry: Provide adjustable anchors designed for friction fit against frame and extended into masonry minimum 250 mm (10 inches). Provide one of following types:
 - a) Wire Loop Type: 5 mm (3/16 inch) diameter wire.
 - b) T-Shape type.
 - c) Strap and stirrup type: Corrugated or perforated sheet steel.
- 4) Anchors for stud partitions: Provide tabs for securing anchor to sides of studs. Provide one of the following:
 - a) Welded type.
 - b) Lock-in snap-in type.
- 5) Anchors for frames set in prepared openings:
 - a) Steel pipe spacers 6 mm (1/4 inch) inside diameter, welded to plate reinforcing at jamb stops, or hat shaped formed strap spacers 50 mm (2 inches) wide, welded to jamb near stop.
 - b) Drill jamb stop and strap spacers for 6 mm (1/4 inch) flat head bolts to pass through frame and spacers.
 - c) Two piece frames: Subframe or rough buck drilled for 6 mm (1/4 inch) bolts.
- 6) Anchors for observation windows and other continuous frames set in stud partitions.
 - a) Weld clip anchors to sills and heads of continuous frames over 1200 mm (4 feet) long.
 - b) Space maximum 600 mm (24 inches) on centers.
- 7) Modify frame anchors to fit special frame and wall construction.
- 8) Provide special anchors where shown on drawings and where required to suit application.

G. Sound Rated Door Frames:

1. Seals: Integral continuous gaskets on frames.

H. Louver Fabrication:

1. Fabricate louvers as complete units.
2. Weld stationary blades to frames.
3. Factory install louvers in door cutouts, welded to door.

I. Louver Screen Fabrication:

1. Fabricate frame to hold wire fabric in channel with retaining bar anchor and to mount on surface of door with screws.
2. Do not lap frame over louver opening.
3. Miter frame corners and join by concealed mechanical fastenings extending about 57 mm (2-1/4 inches) into ends of each member.
4. Drill frame and doors for screw attachment:
 - a. Space screws 50 mm (2 inches) from end of each leg of frame and maximum 300 mm (12 inches) on center.
5. Insect Screens: Fasten insect screens to interior side of doors with retaining bar against door and not exposed to view.
6. Wire Guards: Fasten wire guard to exterior side of door with retaining bar against door and not exposed to view.

2.7 FINISHES

- A. Steel and Galvanized Steel: ANSI A250.8; shop primed.
- B. Stainless Steel: NAAMM AMP 500; No. 4 polished finish.
 1. Blend welds to match adjacent finish.
- C. Finish exposed surfaces after fabrication.
- D. Aluminum Anodized Finish: NAAMM AMP 500.
 1. Clear Anodized Finish: AA-C22A41; Class I Architectural, 0.018 mm (0.7 mil) thick.
 2. Color Anodized Finish: AA-C22A42 or AA-C22A44; Class I Architectural, 0.018 mm (0.7 mil) thick.
 3. Clear Anodized Finish: AA-C22A31; Class II Architectural, 0.01 mm (0.4 mil) thick.
 4. Color Anodized Finish: AA-C22A32 or AA-C22A34; Class II Architectural, 0.01 mm (0.4 mil) thick.

2.8 ACCESSORIES

- A. Primers: ANSI A250.8.
- B. Barrier Coating: ASTM D1187/D1187M.
- C. Welding Materials: AWS D1.1/D1.1M, type to suit application.
- D. Clips Connecting Members and Sleeves: Match door faces.
- E. Fasteners: Galvanized steel.

1. Metal Framing: Steel drill screws.
 2. Masonry and Concrete: Expansion bolts and power actuated drive pins.
- F. Anchors: Galvanized steel.
- G. Galvanizing Repair Paint: MPI No. 18.
- H. Insulation: Unfaced mineral wool.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Examine and verify substrate suitability for product installation.
- B. Protect existing construction and completed work from damage.
- C. Apply barrier coating to metal surfaces in contact with cementitious materials to minimum 0.7 mm (30 mils) dry film thickness.

3.2 INSTALLATION - GENERAL

- A. Install products according to manufacturer's instructions and approved submittal drawings.
 1. When manufacturer's instructions deviate from specifications, submit proposed resolution for Contracting Officer's Representative consideration.
 2. Install fire doors and frames according to NFPA 80.
 3. Install smoke control doors and frames according to NFPA 105.

3.3 FRAME INSTALLATION

- A. Apply barrier coating to concealed surfaces of frames built into masonry.
- B. Plumb, align, and brace frames until permanent anchors are set.
 1. Use triangular bracing near each corner on both sides of frames with temporary wood spreaders at midpoint.
 2. Use wood spreaders at bottom of frame when shipping spreader is removed.
 3. Where construction permits concealment, leave shipping spreaders in place after installation, otherwise remove spreaders when frames are set and anchored.
 4. Remove wood spreaders and braces when walls are built and jamb anchors are secured.
- C. Floor Anchors:
 1. Anchor frame jambs to floor with two expansion bolts.
 - a. Lead Lined Frames: Use 9 mm (3/8 inch) diameter bolts.
 - b. Other Frames: Use 6 mm (1/4 inch) diameter bolts.

2. Power actuated drive pins are acceptable to secure frame anchors to concrete floors.

D. Jamb Anchors:

1. Masonry Walls:

- a. Embed anchors in mortar.
- b. Fill space between frame and masonry with grout or mortar as walls are built.

2. Metal Framed Walls: Secure anchors to sides of studs with two fasteners through anchor tabs.

3. Prepared Masonry and Concrete Openings:

- a. Direct Securement: 6 mm (1/4 inch) diameter expansion bolts through spacers.
- b. Subframe or Rough Buck Securement:
 - 1) 6 mm (1/4 inch) diameter expansion bolts on 600 mm (24 inch) centers.
 - 2) Power activated drive pins on 600 mm (24 inches) centers.
- c. Secure two-piece frames to subframe or rough buck with machine screws on both faces.

E. Frames for Sound Rated Doors: Fill frames with insulation.

F. Lead Lined Frames:

1. Extend jambs and anchor with clip angles to structure above.
 - a. Fasteners to Concrete: Minimum two, 9 mm (3/8 inch) diameter expansion bolts or power actuated drive pins.
 - b. Connection to Structural Steel: Welded.

G. Touch up damaged factory finishes.

1. Repair galvanized surfaces with galvanized repair paint.
2. Repair painted surfaces with touch up primer.

3.4 DOOR INSTALLATION

- A. Install doors plumb and level.
- B. Adjust doors for smooth operation.
- C. Touch up damaged factory finishes.
 1. Repair galvanized surfaces with galvanized repair paint.
 2. Repair painted surfaces with touch up primer.

3.5 CLEANING

- A. Clean exposed door and frame surfaces. Remove contaminants and stains.

3.6 PROTECTION

- A. Protect doors and frames from // traffic and // construction operations.
- B. Remove protective materials immediately before acceptance.
- C. Repair damage.

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SECTION 08 31 13
ACCESS DOORS AND FRAMES

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Section specifies access doors or panels.

1.2 RELATED WORK:

- A. Locations of access doors for duct work cleanouts: Section 23 31 00, HVAC DUCTS AND CASINGS, and Section 23 37 00, AIR OUTLETS AND INLETS .

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Shop Drawings: Access doors, each type, showing construction, location and installation details.
- C. Manufacturer's Literature and Data: Access doors, each type.

1.4 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - A167-99(R-2004).....Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip
 - A1008-07.....Steel Sheet, Cold-Rolled, Carbon, Structural, High Strength Low-Alloy
- C. American Welding Society (AWS):
 - D1.3-98.....Structural Welding Code Sheet Steel
- D. The National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500 Series.....Metal Finishes Manual
- E. Underwriters Laboratories, Inc. (UL):
 - Fire Resistance Directory

PART 2 - PRODUCTS

2.1 FABRICATION, GENERAL

- A. Materials: Stainless steel at wet areas and ceramic tile surfaces, painted metal all other areas unless otherwise indicated.
- B. Fabricate components to be straight, square, flat and in same plane where required.
 - 1. Slightly round exposed edges and without burrs, snags and sharp edges.

2. Exposed welds continuous and ground smooth.
3. Weld in accordance with AWS D1.3.
- C. Number of locks and non-continuous hinges as required to maintain alignment of panel with frame. For fire rated doors, use hinges and locks as required by fire test.
- D. Provide anchors or make provisions in frame for anchoring to adjacent construction. Provide size, number and location of anchors on four sides to secure access door in opening. Provide anchors as required by fire test.

2.2 ACCESS DOORS, FLUSH PANEL:

- A. Door Panel:
 1. Form of 1.9 mm (0.0747 inch) thick steel or 1.5 mm (0.0598 inch) thick stainless steel sheet, depending on location.
 2. Reinforce to maintain flat surface.
- B. Frame:
 1. Form of 1.5 mm (0.0598 inch) thick steel or stainless steel sheet depending on location, of depth and configuration to suit material and type of construction where installed.
 2. Provide surface mounted units having frame flange at perimeter where installed in concrete, masonry, or gypsum board construction.
 3. Weld exposed joints in flange and grind smooth.
- C. Hinge:
 1. Concealed spring hinge to allow panel to open 175 degrees.
 2. Provide removable hinge pin to allow removal of panel from frame.
- D. Lock:
 1. Flush, screwdriver operated cam lock.

2.3 FINISH:

- A. Provide in accordance with NAAMM AMP 500 series on exposed surfaces.
- B. Steel Surfaces: Baked-on prime coat over a protective phosphate coating.
- C. Stainless Steel: No. 4 for exposed surfaces.

2.4 SIZE:

- A. Minimum 600 mm (24 inches) square door unless otherwise shown or required for access.

PART 3 - EXECUTION

3.1 LOCATION:

- A. Provide access panels or doors wherever any valves, traps, dampers, cleanouts, and other control items of mechanical, electrical and conveyor work are concealed in wall or partition, or are above ceiling of gypsum board.
- B. Use flush panels in partitions and gypsum board ceilings, except lay-in acoustical panel ceilings or upward access acoustical tile ceilings.

3.2 INSTALLATION, GENERAL:

- A. Install access doors in openings to have sides vertical in wall installations, and parallel to ceiling suspension grid or side walls when installed in ceiling.
- B. Set frames so that edge of frames without flanges will finish flush with surrounding finish surfaces.
- C. Set frames with flanges to overlap opening and so that face will be uniformly spaced from the finish surface.
- D. Set recessed panel access doors recessed so that face of surrounding materials will finish on the same plane, when finish in door is installed.

3.3 ANCHORAGE:

- A. Secure frames to adjacent construction using anchors attached to frames or by use of bolts or screws through the frame members.
- B. Type, size and number of anchoring device suitable for the material surrounding the opening, maintain alignment, and resist displacement during normal use of access door.
- C. Anchors for fire rated access doors shall meet requirements of applicable fire test.

3.4 ADJUSTMENT:

- A. Adjust hardware so that door panel will open freely.
- B. Adjust door when closed so door panel is centered in the frame.

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SECTION 08 71 00
DOOR HARDWARE

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Door hardware and related items necessary for complete installation and operation of doors.

1.2 RELATED WORK

- A. Caulking: Section 07 92 00 JOINT SEALANTS.
- B. Application of Hardware: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES
- D. Painting: Section 09 91 00, PAINTING.

1.3 GENERAL

- A. All hardware shall comply with UFAS, (Uniform Federal Accessible Standards) unless specified otherwise.
- B. Provide rated door hardware assemblies where required by most current version of the International Building Code (IBC).
- C. Hardware for Labeled Fire Doors and Exit Doors: Conform to requirements of NFPA 80 for labeled fire doors and to NFPA 101 for exit doors, as well as to other requirements specified. Provide hardware listed by UL, except where heavier materials, large size, or better grades are specified herein under paragraph HARDWARE SETS. In lieu of UL labeling and listing, test reports from a nationally recognized testing agency may be submitted showing that hardware has been tested in accordance with UL test methods and that it conforms to NFPA requirements.
- D. Hardware for application on metal and wood doors and frames shall be made to standard templates. Furnish templates to the fabricator of these items in sufficient time so as not to delay the construction.
- E. The following items shall be of the same manufacturer, except as otherwise specified:
 - 1. Mortise locksets.
 - 2. Hinges for hollow metal and wood doors.
 - 3. Surface applied overhead door closers.
 - 4. Exit devices.
 - 5. Floor closers.

1.4 WARRANTY

- A. Automatic door operators shall be subject to the terms of FAR Clause 52.246-21, except that the Warranty period shall be two years in lieu of one year for all items except as noted below:
 - 1. Locks, latchsets, and panic hardware: 5 years.
 - 2. Door closers and continuous hinges: 10 years.

1.5 MAINTENANCE MANUALS

- A. In accordance with Section 01 00 00, GENERAL REQUIREMENTS Article titled "INSTRUCTIONS", furnish maintenance manuals and instructions on all door hardware. Provide installation instructions with the submittal documentation.

1.6 SUBMITTALS

- A. Submittals shall be in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. Submit 6 copies of the schedule per Section 01 33 23. Submit 2 final copies of the final approved schedules to VAMC Locksmith as record copies (VISN Locksmith if the VAMC does not have a locksmith).
- B. Hardware Schedule: Prepare and submit hardware schedule in the following form:

Hardware Item	Quantity	Size	Reference Publication Type No.	Finish	Mfr. Name and Catalog No.	Key Control Symbols	UL Mark (if fire rated and listed)	ANSI/BHMA Finish Designation

- C. Samples and Manufacturers' Literature:
 - 1. Samples: All hardware items (proposed for the project) that have not been previously approved by Builders Hardware Manufacturers Association shall be submitted for approval. Tag and mark all items with manufacturer's name, catalog number and project number.
 - 2. Samples are not required for hardware listed in the specifications by manufacturer's catalog number, if the contractor proposes to use the manufacturer's product specified.
- D. Certificate of Compliance and Test Reports: Submit certificates that hardware conforms to the requirements specified herein. Certificates

shall be accompanied by copies of reports as referenced. The testing shall have been conducted either in the manufacturer's plant and certified by an independent testing laboratory or conducted in an independent laboratory, within four years of submittal of reports for approval.

1.7 DELIVERY AND MARKING

- A. Deliver items of hardware to job site in their original containers, complete with necessary appurtenances including screws, keys, and instructions. Tag one of each different item of hardware and deliver to Resident Engineer for reference purposes. Tag shall identify items by Project Specification number and manufacturer's catalog number. These items shall remain on file in Resident Engineer's office until all other similar items have been installed in project, at which time the Resident Engineer will deliver items on file to Contractor for installation in predetermined locations on the project.

1.8 PREINSTALLATION MEETING

- A. Convene a preinstallation meeting not less than 30 days before start of installation of door hardware. Require attendance of parties directly affecting work of this section, including Contractor and Installer, Architect, Project Engineer and VA Locksmith, Hardware Consultant, and Hardware Manufacturer's Representative. Review the following:
1. Inspection of door hardware.
 2. Job and surface readiness.
 3. Coordination with other work.
 4. Protection of hardware surfaces.
 5. Substrate surface protection.
 6. Installation.
 7. Adjusting.
 8. Repair.
 9. Field quality control.
 10. Cleaning.

1.9 INSTRUCTIONS

- A. Hardware Set Symbols on Drawings: Except for protective plates, door stops, mutes, thresholds and the like specified herein, hardware requirements for each door are indicated on drawings by symbols. Symbols for hardware sets consist of letters (e.g., "HW") followed by a

number. Each number designates a set of hardware items applicable to a door type.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. In text, hardware items are referred to by series, types, etc., listed in such specifications and standards, except as otherwise specified.
- B. American Society for Testing and Materials (ASTM):
 - F883-04.....Padlocks
 - E2180-07.....Standard Test Method for Determining the Activity of Incorporated Antimicrobial Agent(s) In Polymeric or Hydrophobic Materials
- C. American National Standards Institute/Builders Hardware Manufacturers Association (ANSI/BHMA):
 - A156.1-06.....Butts and Hinges
 - A156.2-03.....Bored and Pre-assembled Locks and Latches
 - A156.3-08.....Exit Devices, Coordinators, and Auto Flush Bolts
 - A156.4-08.....Door Controls (Closers)
 - A156.5-14.....Cylinders and Input Devices for Locks.
 - A156.6-05.....Architectural Door Trim
 - A156.8-05.....Door Controls-Overhead Stops and Holders
 - A156.11-14.....Cabinet Locks
 - A156.12-05Interconnected Locks and Latches
 - A156.13-05.....Mortise Locks and Latches Series 1000
 - A156.14-07Sliding and Folding Door Hardware
 - A156.15-06.....Release Devices-Closer Holder, Electromagnetic and Electromechanical
 - A156.16-08.....Auxiliary Hardware
 - A156.17-04Self-Closing Hinges and Pivots
 - A156.18-06.....Materials and Finishes
 - A156.20-06Strap and Tee Hinges, and Hasps
 - A156.21-09.....Thresholds
 - A156.22-05.....Door Gasketing and Edge Seal Systems
 - A156.23-04.....Electromagnetic Locks
 - A156.24-03.....Delayed Egress Locking Systems

- A156.25-07Electrified Locking Devices
- A156.26-06.....Continuous Hinges
- A156.28-07Master Keying Systems
- A156.29-07Exit Locks and Alarms
- A156.30-03High Security Cylinders
- A156.31-07Electric Strikes and Frame Mounted Actuators
- A156.36-10.....Auxiliary Locks
- A250.8-03.....Standard Steel Doors and Frames
- D. National Fire Protection Association (NFPA):
 - 80-10.....Fire Doors and Other Opening Protectives
 - 101-09.....Life Safety Code
- E. Underwriters Laboratories, Inc. (UL):
 - Building Materials Directory (2008)

PART 2 - PRODUCTS

2.1 BUTT HINGES

- A. ANSI A156.1. Provide only three-knuckle hinges, except five-knuckle where the required hinge type is not available in a three-knuckle version (e.g., some types of swing-clear hinges). The following types of butt hinges shall be used for the types of doors listed, except where otherwise specified:
 - 1. Exterior Doors: Type A2112/A5112 for doors 900 mm (3 feet) wide or less and Type A2111/A5111 for doors over 900 mm (3 feet) wide. Hinges for exterior outswing doors shall have non-removable pins. Hinges for exterior fire-rated doors shall be of stainless steel material.
 - 2. Interior Doors: Type A8112/A5112 for doors 900 mm (3 feet) wide or less and Type A8111/A5111 for doors over 900 mm (3 feet) wide. Hinges for doors exposed to high humidity areas (shower rooms, toilet rooms, kitchens, janitor rooms, etc. shall be of stainless steel material.
- B. Provide quantity and size of hinges per door leaf as follows:
 - 1. Doors up to 1210 mm (4 feet) high: 2 hinges.
 - 2. Doors 1210 mm (4 feet) to 2260 mm (7 feet 5 inches) high: 3 hinges minimum.
 - 3. Doors greater than 2260 mm (7 feet 5 inches) high: 4 hinges.
 - 4. Doors up to 900 mm (3 feet) wide, standard weight: 114 mm x 114 mm (4-1/2 inches x 4-1/2 inches) hinges.

5. Doors over 900 mm (3 feet) to 1065 mm (3 feet 6 inches) wide,
standard weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
6. Doors over 1065 mm (3 feet 6 inches) to 1210 mm (4 feet), heavy
weight: 127 mm x 114 mm (5 inches x 4-1/2 inches).
7. Provide heavy-weight hinges where specified.
 8. At doors weighing 330 kg (150 lbs.) or more, furnish 127 mm (5
inch) high hinges.
- C. See Articles "MISCELLANEOUS HARDWARE" and "HARDWARE SETS" for pivots
and hinges other than butts specified above and continuous hinges
specified below.

2.2 CONTINUOUS HINGES

- A. ANSI/BHMA A156.26, Grade 1-600.
 1. Listed under Category N in BHMA's "Certified Product Directory."
- B. General: Minimum 0.120-inch- (3.0-mm-) thick, hinge leaves with
minimum overall width of 4 inches (102 mm); fabricated to full height
of door and frame and to template screw locations; with components
finished after milling and drilling are complete
- C. Continuous, Barrel-Type Hinges: Hinge with knuckles formed around a
Teflon-coated 6.35mm (0.25-inch) minimum diameter pin that extends
entire length of hinge.
 1. Base Metal for Exterior Hinges: Stainless steel.
 2. Base Metal for Interior Hinges: //Stainless steel// //Steel//.
 3. Base Metal for Hinges for Fire-Rated Assemblies: //Stainless steel//
//Steel//.
 4. Provide with non-removable pin (hospital tip option) at lockable
outswing doors.
 5. Where required to clear adjacent casing, trim, and wall conditions
and allow full door swing, provide wide throw hinges of minimum
width required.
 6. Provide with manufacturer's cut-outs for separate mortised power
transfers and/or mortised automatic door bottoms where they occur.
 7. Where thru-wire power transfers are integral to the hinge, provide
hinge with easily removable portion to allow easy access to wiring
connections.
 8. Where models are specified that provide an integral wrap-around edge
guard for the hinge edge of the door, provide manufacturer's

adjustable threaded stud and machine screw mechanism to allow the door to be adjusted within the wrap-around edge guard.

2.3 DOOR CLOSING DEVICES

- A. Closing devices shall be products of one manufacturer // for each type specified. //

2.4 OVERHEAD CLOSERS

- A. Conform to ANSI A156.4, Grade 1.
- B. Closers shall conform to the following:
1. The closer shall have minimum 50 percent adjustable closing force over minimum value for that closer and have adjustable hydraulic back check effective between 60 degrees and 85 degrees of door opening.
 2. Where specified, closer shall have hold-open feature.
 3. Size Requirements: Provide multi-size closers, sizes 1 through 6, except where multi-size closer is not available for the required application.
 4. Material of closer body shall be forged or cast.
 5. Arm and brackets for closers shall be steel, malleable iron or high strength ductile cast iron.
 6. Where closers are exposed to the exterior or are mounted in rooms that experience high humidity, provide closer body and arm assembly of stainless steel material.
 7. Closers shall have full size metal cover; plastic covers will not be accepted.
 8. Closers shall have adjustable hydraulic back-check, separate valves for closing and latching speed, adjustable back-check positioning valve, and adjustable delayed action valve.
 9. Provide closers with any accessories required for the mounting application, including (but not limited to) drop plates, special soffit plates, spacers for heavy-duty parallel arm fifth screws, bull-nose or other regular arm brackets, longer or shorter arm assemblies, and special factory templating. Provide special arms, drop plates, and templating as needed to allow mounting at doors with overhead stops and/or holders.
 10. Closer arms or backcheck valve shall not be used to stop the door from overswing, except in applications where a separate wall, floor, or overhead stop cannot be used.

11. Provide parallel arm closers with heavy duty rigid arm.
12. Where closers are to be installed on the push side of the door, provide parallel arm type except where conditions require use of top jamb arm.
13. Provide all surface closers with the same body attachment screw pattern for ease of replacement and maintenance.
14. All closers shall have a 1 ½" (38mm) minimum piston diameter.

2.5 DOOR STOPS

- A. Conform to ANSI A156.16.
- B. Provide door stops wherever an opened door or any item of hardware thereon would strike a wall, column, equipment or other parts of building construction. For concrete, masonry or quarry tile construction, use lead expansion shields for mounting door stops.
- C. Where cylindrical locks with turn pieces or pushbuttons occur, equip wall bumpers Type L02251 (rubber pads having concave face) to receive turn piece or button.
- D. Provide floor stops (Type L02141 or L02161 in office areas; Type L02121 x 3 screws into floor elsewhere. Wall bumpers, where used, must be installed to impact the trim or the door within the leading half of its width. Floor stops, where used, must be installed within 4-inches of the wall face and impact the door within the leading half of its width.
- E. Where drywall partitions occur, use floor stops, Type L02141 or L02161 in office areas, Type L02121 elsewhere.
- F. Provide stop Type L02011, as applicable for exterior doors. At outswing doors where stop can be installed in concrete, provide stop mated to concrete anchor set in 76mm (3-inch) core-drilled hole and filled with quick-setting cement.
- G. Omit stops where floor mounted door holders are required and where automatic operated doors occur.
- H. Provide appropriate roller bumper for each set of doors (except where closet doors occur) where two doors would interfere with each other in swinging.
- I. Provide appropriate door mounted stop on doors in individual toilets where floor or wall mounted stops cannot be used.
- J. Provide overhead surface applied stop Type C02541, ANSI A156.8 on patient toilet doors in bedrooms where toilet door could come in contact with the bedroom door.

- K. Provide door stops on doors where combination closer magnetic holders are specified, except where wall stops cannot be used or where floor stops cannot be installed within 4-inches of the wall.
- L. Where the specified wall or floor stop cannot be used, provide concealed overhead stops (surface-mounted where concealed cannot be used).

2.6 OVERHEAD DOOR STOPS AND HOLDERS

- A. Conform to ANSI Standard A156.8. Overhead holders shall be of sizes recommended by holder manufacturer for each width of door. Set overhead holders for 110 degree opening, unless limited by building construction or equipment. Provide Grade 1 overhead concealed slide type: stop-only at rated doors and security doors, hold-open type with exposed hold-open on/off control at all other doors requiring overhead door stops.

2.8 FLOOR DOOR HOLDERS

- A. Conform to ANSI Standard A156.16. Provide extension strikes for Types L01301 and L01311 holders where necessary.

2.9 LOCKS AND LATCHES

- A. Conform to ANSI A156.2. Locks and latches for doors 45 mm (1-3/4 inch) thick or over shall have beveled fronts. Lock cylinders shall have not less than six pins / seven pins. Cylinders for all locksets shall be removable core type. Cylinders shall be furnished with construction removable cores and construction master keys. Cylinder shall be removable by special key or tool. Construct all cores so that they will be interchangeable into the core housings of all mortise locks, rim locks, cylindrical locks, and any other type lock included in the Great Grand Master Key System. Disassembly of lever or lockset shall not be required to remove core from lockset. All locksets or latches on double doors with fire label shall have latch bolt with 19 mm (3/4 inch) throw, unless shorter throw allowed by the door manufacturer's fire label. Provide temporary keying device or construction core to allow opening and closing during construction and prior to the installation of final cores.
- B. In addition to above requirements, locks and latches shall comply with following requirements:
 - 1. Mortise Lock and Latch Sets: Conform to ANSI/BHMA A156.13. Mortise locksets shall be series 1000, minimum Grade 2. All locksets and latchsets, except on designated doors in Psychiatric (Mental Health)

- areas, shall have lever handles fabricated from cast stainless steel. Provide sectional (lever x rose) lever design matching existing. No substitute lever material shall be accepted. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Lock function F02 shall be furnished with emergency tools/keys for emergency entrance. All lock cases installed on lead lined doors shall be lead lined before applying final hardware finish. Furnish armored fronts for all mortise locks. Where mortise locks are installed in high-humidity locations or where exposed to the exterior on both sides of the opening, provide non-ferrous mortise lock case.
2. Cylindrical Lock and Latch Sets: levers shall meet ADA (Americans with Disabilities Act) requirements. Cylindrical locksets shall be series 4000 Grade I. All locks and latchsets shall be furnished with 122.55 mm (4-7/8-inch) curved lip strike and wrought box. At outswing pairs with overlapping astragals, provide flat lip strip with 21mm (7/8-inch) lip-to-center dimension. Provide lever design to match design selected by Architect or to match existing lever design. Where two turn pieces are specified for lock F76, turn piece on inside knob shall lock and unlock inside knob, and turn piece on outside knob shall unlock outside knob when inside knob is in the locked position. (This function is intended to allow emergency entry into these rooms without an emergency key or any special tool.)
 3. Auxiliary locks shall be as specified under hardware sets and conform to ANSI A156.36.
 4. Locks on designated doors in Psychiatric (Mental Health) areas shall be paddle type with arrow projection covers and be UL Listed. Provide these locks with paddle in the down position on both sides of the door. Locks shall be fabricated of wrought stainless steel.
 5. Privacy locks in non-mental-health patient rooms shall have an inside thumbturn for privacy and an outside thumbturn for emergency entrance. Single occupancy patient privacy doors shall typically swing out; where such doors cannot swing out, provide center-pivoted doors with rescue hardware (see HW-2B).

2.10 KEYS

- A. Stamp all keys with change number and key set symbol. Furnish keys in quantities as follows:

Locks/Keys	Quantity
Cylinder locks	2 keys each
Cylinder lock change key blanks	100 each different key way
Master-keyed sets	6 keys each
Grand Master sets	6 keys each
Great Grand Master set	5 keys
Control key	2 keys

2.11 EXIT DEVICES

- A. Conform to ANSI Standard A156.3. Exit devices shall be Grade 1; type and function are specified in hardware sets. Provide flush with finished floor strikes for vertical rod exit devices in interior of building. Trim shall have cast satin stainless steel lever handles of design similar to locksets, unless otherwise specified. Provide key cylinders for keyed operating trim and, where specified, cylinder dogging.
- B. Surface vertical rod panics shall only be provided less bottom rod; provide fire pins as required by exit device and door fire labels. Do not provide surface vertical rod panics at exterior doors.
- C. Concealed vertical rod panics shall be provided less bottom rod at interior doors, unless lockable or otherwise specified; provide fire pins as required by exit device and door fire labels. Where concealed vertical rod panics are specified at exterior doors, provide with both top and bottom rods.
- D. Where removable mullions are specified at pairs with rim panic devices, provide mullion with key-removable feature.
- E. At non-rated openings with panic hardware, provide panic hardware with key cylinder dogging feature.
- F. Exit devices for fire doors shall comply with Underwriters Laboratories, Inc., requirements for Fire Exit Hardware. Submit proof of compliance.

2.12 FLUSH BOLTS (LEVER EXTENSION)

- A. Conform to ANSI A156.16. Flush bolts shall be Type L24081 unless otherwise specified. Furnish proper dustproof strikes conforming to ANSI A156.16, for flush bolts required on lower part of doors.
- B. Lever extension manual flush bolts shall only be used at non-fire-rated pairs for rooms only accessed by maintenance personnel.
- C. Face plates for cylindrical strikes shall be rectangular and not less than 25 mm by 63 mm (1 inch by 2-1/2 inches).
- D. Friction-fit cylindrical dustproof strikes with circular face plate may be used only where metal thresholds occur.
- E. Provide extension rods for top bolt where door height exceeds 2184 mm (7 feet 2 inches).

2.13 FLUSH BOLTS (AUTOMATIC)

- A. Conform to ANSI A156.3. Dimension of flush bolts shall conform to ANSI A115. Bolts shall conform to Underwriters Laboratories, Inc., requirements for fire door hardware. Flush bolts shall automatically latch and unlatch. Furnish dustproof strikes conforming to ANSI A156.16 for bottom flushbolt. Face plates for dustproof strike shall be rectangular and not less than 38 mm by 90 mm (1-1/2 by 3-1/2 inches).

2.14 DOOR PULLS WITH PLATES

- A. Conform to ANSI A156.6. Pull Type J401, 152 mm CTC (6 inches CTC) length by 19 mm (3/4 inches) diameter minimum with plate Type J302, 90 mm by 381 mm (3-1/2 inches by 15 inches), unless otherwise specified. Provide pull with projection of 57.2 mm (2 1/4 inches) minimum and a clearance of 38.1 mm (1 1/2 inches) minimum. Cut plates of door pull plate for cylinders, or turn pieces where required.

2.15 PUSH PLATES

- A. Conform to ANSI A156.6. Metal, Type J302, 203 mm (8 inches) wide by 406.4 mm (16 inches) high. Provide metal Type J302 plates 102 mm (4 inches) wide by 406.4 mm (16 inches) high where push plates are specified for doors with stiles less than 203 mm (8 inches) wide. Cut plates for cylinders, and turn pieces where required.

2.16 COMBINATION PUSH AND PULL PLATES

- A. Conform to ANSI 156.6. Type J303, stainless steel 3 mm (1/8 inch) thick, 80 mm (3-1/3 inches) wide by 800 mm (16 inches) high), top and bottom edges shall be rounded. Secure plates to wood doors with 38 mm

(1-1/2 inch) long No. 12 wood screws. Cut plates for turn pieces, and cylinders where required. Pull shall be mounted down.

2.17 COORDINATORS

- A. Conform to ANSI A156.16. Coordinators, when specified for fire doors, shall comply with Underwriters Laboratories, Inc., requirements for fire door hardware. Coordinator may be omitted on exterior pairs of doors where either door will close independently regardless of the position of the other door. Coordinator may be omitted on interior pairs of non-labeled open where open back strike is used. Open back strike shall not be used on labeled doors. Paint coordinators to match door frames, unless coordinators are plated. Provide bar type coordinators, except where gravity coordinators are required at acoustic pairs. For bar type coordinators, provide filler bars for full width and, as required, brackets for push-side surface mounted closers, overhead stops, and vertical rod panic strikes.

2.18 THRESHOLDS

- A. Conform to ANSI A156.21, mill finish extruded aluminum, except as otherwise specified. In existing construction, thresholds shall be installed in a bed of sealant with ¼-20 stainless steel machine screws and expansion shields. In new construction, embed aluminum anchors coated with epoxy in concrete to secure thresholds. Furnish thresholds for the full width of the openings.
- B. For thresholds at elevators entrances see other sections of specifications.
- C. At exterior doors and any interior doors exposed to moisture, provide threshold with non-slip abrasive finish.
- D. Provide with miter returns where threshold extends more than 12 mm (0.5 inch) beyond face of frame.

2.19 AUTOMATIC DOOR BOTTOM SEAL AND RUBBER GASKET FOR LIGHT PROOF OR SOUND CONTROL DOORS

- A. Conform to ANSI A156.22. Provide mortise or under-door type, except where not practical. For mortise automatic door bottoms, provide type specific for door construction (wood or metal).

2.20 WEATHERSTRIPS (FOR EXTERIOR DOORS)

- A. Conform to ANSI A156.22. Air leakage shall not to exceed 0.50 CFM per foot of crack length (0.000774m³/s/m).

2.21 MISCELLANEOUS HARDWARE

- A. Access Doors (including Sheet Metal, Screen and Woven Wire Mesh Types):
Except for fire-rated doors and doors to Temperature Control Cabinets, equip each single or double metal access door with Lock Type E07213, conforming to ANSI A156.11. Key locks as directed. Ship lock prepaid to the door manufacturer. Hinges shall be provided by door manufacturer.
- B. Cylinders for Various Partitions and Doors: Key cylinders same as entrance doors of area in which partitions and door occur, // except as otherwise specified //. Provide cylinders to operate locking devices where specified for following partitions and doors:
1. Folding doors and partitions.
 2. Wicket door (in roll-up door assemblies).
 3. Slide-up doors.
 4. Swing-up doors.
 5. Fire-rated access doors-Engineer's key set.
 6. Doors from corridor to electromagnetic shielded room.
 7. Day gate on vault door.
- C. Mutes: Conform to ANSI A156.16. Provide door mutes or door silencers Type L03011 or L03021, depending on frame material, of white or light gray color, on each steel or wood door frame, except at fire-rated frames, lead-lined frames and frames for sound-resistant, lightproof and electromagnetically shielded doors. Furnish 3 mutes for single doors and 2 mutes for each pair of doors, except double-acting doors. Provide 4 mutes or silencers for frames for each Dutch type door. Provide 2 mutes for each edge of sliding door which would contact door frame.

2.22 FINISHES

- A. Exposed surfaces of hardware shall have ANSI A156.18, finishes as specified below. Finishes on all hinges, pivots, closers, thresholds, etc., shall be as specified below under "Miscellaneous Finishes." For field painting (final coat) of ferrous hardware, see Section 09 91 00, PAINTING.
- B. 626 or 630: All surfaces on exterior and interior of buildings, except where other finishes are specified.
- C. Miscellaneous Finishes:
1. Hinges --exterior doors: 626 or 630.
 2. Hinges --interior doors: 652 or 630.

3. Pivots: Match door trim.
4. Door Closers: Factory applied paint finish. Dull or Satin Aluminum color.
5. Thresholds: Mill finish aluminum.
6. Cover plates for floor hinges and pivots: 630.
7. Other primed steel hardware: 600.

D. Hardware Finishes for Existing Buildings: U.S. Standard finishes shall match finishes of hardware in (similar) existing spaces, except where otherwise specified.

E. Special Finish: Exposed surfaces of hardware for dark bronze anodized aluminum doors shall have oxidized oil rubbed bronze finish (dark bronze) finish on door closers shall closely match doors.

2.23 BASE METALS

A. Apply specified U.S. Standard finishes on different base metals as following:

Finish	Base Metal
652	Steel
626	Brass or bronze
630	Stainless steel

PART 3 - EXECUTION

3.1 HARDWARE HEIGHTS

- A. For existing buildings locate hardware on doors at heights to match existing hardware. The Contractor shall visit the site, verify location of existing hardware and submit locations to VA Resident Engineer for approval.
- B. Hardware Heights from Finished Floor:
 1. Exit devices centerline of strike (where applicable) 1024 mm (40-5/16 inches).
 2. Locksets and latch sets centerline of strike 1024 mm (40-5/16 inches).
 3. Deadlocks centerline of strike 1219 mm (48 inches).
 4. Hospital arm pull 1168 mm (46 inches) to centerline of bottom supporting bracket.
 5. Centerline of door pulls to be 1016 mm (40 inches).

6. Push plates and push-pull shall be 1270 mm (50 inches) to top of plate.
7. Push-pull latch to be 1024 mm (40-5/16 inches) to centerline of strike.
8. Locate other hardware at standard commercial heights. Locate push and pull plates to prevent conflict with other hardware.

3.2 INSTALLATION

A. Closer devices, including those with hold-open features, shall be equipped and mounted to provide maximum door opening permitted by building construction or equipment. Closers shall be mounted on side of door inside rooms, inside stairs, and away from corridors // except security bedroom, bathroom and anteroom doors which shall have closer installed parallel arm on exterior side of doors. //. At exterior doors, closers shall be mounted on interior side. Where closers are mounted on doors they shall be mounted with sex nuts and bolts; foot shall be fastened to frame with machine screws.

B. Hinge Size Requirements:

Door Thickness	Door Width	Hinge Height
45 mm (1-3/4 inch)	900 mm (3 feet) and less	113 mm (4-1/2 inches)
45 mm (1-3/4 inch)	Over 900 mm (3 feet) but not more than 1200 mm (4 feet)	125 mm (5 inches)
35 mm (1-3/8 inch) (hollow core wood doors)	Not over 1200 mm (4 feet)	113 mm (4-1/2 inches)

C. Hinge leaves shall be sufficiently wide to allow doors to swing clear of door frame trim and surrounding conditions.

D. Where new hinges are specified for new doors in existing frames or existing doors in new frames, sizes of new hinges shall match sizes of existing hinges; or, contractor may reuse existing hinges provided hinges are restored to satisfactory operating condition as approved by Resident Engineer. Existing hinges shall not be reused on door openings having new doors and new frames. Coordinate preparation for hinge cut-outs and screw-hole locations on doors and frames.

E. Hinges Required Per Door:

Doors 1500 mm (5 ft) or less in height	2 butts
Doors over 1500 mm (5 ft) high and not over 2280 mm (7 ft 6 in) high	3 butts
Doors over 2280 mm (7 feet 6 inches) high	4 butts
Dutch type doors	4 butts
Doors with spring hinges 1370 mm (4 feet 6 inches) high or less	2 butts
Doors with spring hinges over 1370 mm (4 feet 6 inches)	3 butts

F. Fastenings: Suitable size and type and shall harmonize with hardware as to material and finish. Provide machine screws and lead expansion shields to secure hardware to concrete, ceramic or quarry floor tile, or solid masonry. Fiber or rawl plugs and adhesives are not permitted. All fastenings exposed to weather shall be of nonferrous metal.

G. After locks have been installed; show in presence of Resident Engineer that keys operate their respective locks in accordance with keying requirements. (All keys, Master Key level and above shall be sent Registered Mail to the Medical Center Director along with the bitting list. Also a copy of the invoice shall be sent to the Resident Engineer for his records.) Installation of locks which do not meet specified keying requirements shall be considered sufficient justification for rejection and replacement of all locks installed on project.

3.3 FINAL INSPECTION

A. Installer to provide letter to VA Resident/Project Engineer that upon completion, installer has visited the Project and has accomplished the following:

1. Re-adjust hardware.
2. Evaluate maintenance procedures and recommend changes or additions, and instruct VA personnel.
3. Identify items that have deteriorated or failed.
4. Submit written report identifying problems.

3.4 DEMONSTRATION

A. Demonstrate efficacy of mechanical hardware and electrical, and electronic hardware systems, including adjustment and maintenance procedures, to satisfaction of Resident/Project Engineer and VA Locksmith.

3.5 HARDWARE SETS

- A. Following sets of hardware correspond to hardware symbols shown on drawings. Only those hardware sets that are shown on drawings will be required. Disregard hardware sets listed in specifications but not shown on drawings.
- B. Hardware Consultant working on a project will be responsible for providing additional information regarding these hardware sets. The numbers shown in the following sets come from BHMA standards.

ELECTRIC HARDWARE ABBREVIATIONS LEGEND:

ADO = Automatic Door Operator

EMCH = Electro-Mechanical Closer-Holder

MHO = Magnetic Hold-Open (wall- or floor-mounted)

- - - E N D - - -

SECTION 08 90 00
LOUVERS AND VENTS

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies fixed and operable wall louvers, door louvers and wall vents.

1.2 RELATED WORK

A. Louvers in steel doors: Section 08 11 13, HOLLOW METAL DOORS AND FRAMES.
B. Color of finish: Section 09 06 00, SCHEDULE FOR FINISHESS.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Shop Drawings:
Each type, showing material, finish, size of members, operating devices, method of assembly, and installation and anchorage details.
C. Manufacturer's Literature and Data:
Each type of louver and vent.

1.4 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
B. The Master Painters Institute (MPI):
Approved Product List - November 2007
C. American Society for Testing and Materials (ASTM):
A167-99(R2004).....Stainless and Heat-Resisting Chromium - Nickel Steel Plate, Sheet, and Strip
A1008/A1008M REV A-07...Steel, Sheet, Carbon, Cold Rolled, Structural, and High Strength Low-Alloy with Improved Formability
B209/B209M-07.....Aluminum and Aluminum Alloy, Sheet and Plate
B221-06.....Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
B221M-07.....Aluminum and Aluminum Alloy Extruded Bars, Rods, Wire Shapes, and Tubes
D. National Association of Architectural Metal Manufacturers (NAAMM):
AMP 500-505 (1988).....Metal Finishes Manual
E. National Fire Protection Association (NFPA):
90A-02.....Installation of Air Conditioning and Ventilating Systems

- G. American Architectural Manufacturers Association (AAMA):
605-98.....High Performance Organic Coatings on
Architectural Extrusions and Panels
- H. Air Movement and Control Association, Inc. (AMCA):
500-L-99.....Testing Louvers

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Aluminum, Extruded: ASTM B221/B221M.
- B. Stainless Steel: ASTM A167, Type 302B.
- C. Carbon Steel: ASTM A1008/A1008M.
- D. Aluminum, Plate and Sheet: ASTM B209/B209M.
- E. Fasteners: Fasteners for securing louvers and wall vents to adjoining construction, except as otherwise specified or shown, shall be toggle or expansion bolts, of size and type as required for each specific type of installation and service condition.
 - 1. Where type, size, or spacing of fasteners is not shown or specified, submit shop drawings showing proposed fasteners, and method of installation.
 - 2. Fasteners for louvers, louver frames, and wire guards shall be of stainless steel or aluminum.
- F. Inorganic Zinc Primer: MPI No. 19.

2.2 EXTERIOR WALL LOUVERS

- A. General:
 - 1. Provide fixed and operable type louvers of size and design shown.
 - 2. Heads, sills and jamb sections shall have formed caulking slots or be designed to retain caulking. Head sections shall have exterior drip lip, and sill sections an integral water stop.
 - 3. Furnish louvers with sill extension or separate sill as shown.
 - 4. Frame shall be mechanically fastened or welded construction with welds dressed smooth and flush.
- B. Performance Characteristics:
 - 1. Weather louvers shall have a minimum percent free area as indicated on Drawings.
 - 2. Louvers shall bear AMCA certified rating seals for air performance and water penetration ratings.
- C. Aluminum Louvers:
 - 1. General: Frames, blades, sills and mullions (sliding interlocking type); 2 mm (0.081-inch) thick extruded aluminum. Blades shall be drainable type and have reinforcing bosses.

2. Louvers, fixed: Make frame sizes 13 mm (1/2-inch) smaller than openings. Single louvers frames shall not exceed 1700 mm (66 inches) wide. When openings exceed 1700 mm (66 inches), provide twin louvers separated by mullion members.

2.3 CLOSURE ANGLES AND CLOSURE PLATES

- A. Fabricate from 2 mm (0.074-inch) thick stainless steel or aluminum.
- B. Provide continuous closure angles and closure plates on inside head, jambs and sill of exterior wall louvers.
- C. Secure angles and plates to louver frames with screws, and to masonry or concrete with fasteners as specified.

2.4 WIRE GUARDS

- A. Provide wire guards on outside of all exterior louvers, except on exhaust air louvers.
- B. Fabricate frames from 2 mm (0.081-inch) thick extruded or sheet aluminum designed to retain wire mesh.
- C. Wire mesh shall be woven from not less than 1.6 mm (0.063-inch) diameter aluminum wire in 13 mm (1/2-inch) square mesh.
- D. Miter corners and join by concealed corner clips or locks extending about 57 mm (2-1/4 inches) into rails and stiles. Equip wire guards over four feet in height with a mid-rail constructed as specified for frame components.
- E. Fasten frames to outside of louvers with aluminum or stainless steel devices designed to allow removal and replacement without damage to the wire guard or the louver.

2.5 WALL VENTS

- A. Fabricate exterior wall vents from either 4.7 mm (0.187-inch) thick aluminum plate of 6 mm (1/4-inch) thick cast iron, perforated in diamond lattice pattern, with not over 19 mm (3/4-inch) openings.
- B. Vents shall have aluminum screen frame with aluminum alloy insect screening mounted on back of vent by means of 19 mm x 5 mm (3/4-inch by 3/16-inch) top and bottom bars screwed to grille.
- C. Vent Frames In Masonry: Fabricate of 45 mm x 30 mm x 5 mm (1-3/4 inch by 1-1/4 inch by 3/16-inch) steel angles bolted with 6 mm (1/4-inch) diameter expansion bolts at jambs.

2.6 AIR INTAKE VENTS

- A. Fabricate exterior louvered wall ventilators for fresh air intake for air conditioning units from extruded aluminum, ASTM B221. Form with integral horizontal louvers and frame, with drip extending beyond face of wall and integral water stops.

2.7 FINISH

- A. In accordance with NAAMM Metal Finishes Manual: AMP 500-505
- B. Aluminum Louvers:
 - 1. Anodized finish
 - a. AA-C22A41 Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7 mils thick.

2.8 PROTECTION

- A. Provide protection for aluminum against galvanic action wherever dissimilar materials are in contact, by painting the contact surfaces of the dissimilar material with a heavy coat of bituminous paint (complete coverage), or by separating the contact surfaces with a performed synthetic rubber tape having pressure sensitive adhesive coating on one side.
- B. Isolate the aluminum from plaster, concrete and masonry by coating aluminum with zinc-chromate primer.
- C. Protect finished surfaces from damage during fabrication, erection, and after completion of the work.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Furnish setting drawings and instructions for installation of anchors and for the positioning of items having anchors to be built into masonry construction. Provide temporary bracing for such items until masonry is set.
- C. Provide anchoring devices and fasteners as shown and as necessary for securing louvers and vents to building construction as specified. Power actuated drive pins may be used, except for removal items and where members would be deformed or substrate damaged by their use.

3.2 CLEANING AND ADJUSTING

- A. After installation, all exposed prefinished and plated items and all items fabricated from stainless steel and aluminum shall be cleaned as recommended by the manufacturer and protected from damage until completion of the project.
- B. All movable parts, including hardware, shall be cleaned and adjusted to operate as designed without binding or deformation of the members, so as to be centered in the opening of frame, and where applicable, to have

Ft. Harrison VA Medical Center
Replace Penthouse HVAC System

Project #436-17-102

all contact surfaces fit tight and even without forcing or warping the
components

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SECTION 09 05 16
SUBSURFACE PREPARATION FOR FLOOR FINISHES

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies subsurface preparation requirements for areas to receive the installation of applied and resinous flooring. This section includes removal of existing floor coverings, testing concrete for moisture and pH, remedial floor coating for concrete floor slabs having unsatisfactory moisture or pH conditions, leveling and repair as required.

1.2 RELATED WORK

- A. Section 07 92 00, JOINT SEALANTS.
- B. Section 09 67 23.60, RESINOUS MORTAR FLOORING

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and TEST DATA.
- B. Written approval confirming product compatibility with subfloor material manufacturer and the flooring manufacturer
- C. Product Data:
 - 1. Moisture remediation system
 - 2. Underlayment Primer
 - 3. Cementitious Self-Leveling Underlayment
 - 4. Cementitious Trowel-Applied Underlayment (Not suitable for resinous floor finishes)
- D. Test Data:
 - 1. Moisture test and pH results performed by a qualified independent testing agency or warranty holding manufacturer's technical representative.

1.4 DELIVERY AND STORAGE

- A. Deliver materials in containers with labels legible and intact and grade-seals unbroken.
- B. Store material to prevent damage or contamination.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

D638-10 (2010)	Test Method for Tensile Properties of Plastics
D4259-88 (2012)	Standard Practice for Abrading Concrete to alter the surface profile of the concrete and to remove foreign materials and weak surface laitance.
C109/C109M -12 (2012)	Standard Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or [50-mm] Cube Specimens) Modified Air Cure Only
D7234-12 (2012)	Standard Test Method for Pull-Off Adhesion Strength of Coatings on Concrete Using Portable Pull-Off Adhesion Testers.
E96/E96M - 12 (2012)	Standard Test Methods for Water Vapor Transmission of Materials
F710-11 (2011)	Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring
F1869-11 (2011)	Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride
F2170-11 (2011)	Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes
C348-08 (2008)	Standard Test Method for Flexural Strength of Hydraulic-Cement Mortars
C191-13 (2013)	Standard Test Method for Time of Setting of Hydraulic Cement by Vicat Needle

PART 2 - PRODUCTS

SPEC WRITER NOTES:

1. Specify only that which applies to the project. Delete non applicable items.

2.1 MOISTURE REMEDIATION COATING

A. System Descriptions:

1. High-solids, epoxy system designed to suppress excess moisture in concrete prior to an overlayment. For use under resinous products, VCT, tile and carpet where issues caused by moisture vapor are a concern.

- B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up.

C. System Components: Verify specific requirements as systems vary by manufacturer. Verify build up layers and installation method. Verify compatibility with substrate. Use manufacturer's standard components, compatible with each other and as follows:

1. Liquid applied coating:

- a. Resin: epoxy.
- b. Formulation Description: Multiple component high solids.
- c. Application: Per manufacturer's written installation requirements.
- d. Thickness: minimum 10 mils

D. Material Vapor Permeance: Application shall achieve a permeance rating of less than 0.1 perm in accordance with ASTM E96/E96M.

E. Maximum RH requirement: 100% testing in accordance with ASTM F2170.

Property	Test	Value
Tensile Strength	ASTM D638	4,400 psi
Volatile Organic Compound Limits (V.O.C.)	SCAMD Rule 1113	25 grams per liter
Permeance	ASTM E96	0.1 perms
Tensile Modulus	ASTM D638	1.9X10 ⁵ psi
Percent Elongation	ASTM D638	12%
Cure Rate	Per manufacture's Data	4 hours Tack free with 24hr recoat window
Bond Strength	ASTM D7234	100% bond to concrete failure

2.2 CEMENTITIOUS SELF-LEVELING UNDERLAYMENT

A. System Descriptions:

- 1. High performance self-leveling underlayment resurfacer. Single component, self-leveling, cementitious material designed for easy application as an underlayment for all types of flooring materials. It is used for substrate repair and leveling.

B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up. Gypsum-based products are unacceptable.

C. System Characteristics:

- 1. Wearing Surface: smooth

- 2. Thickness: Per architectural drawings, ranging from feathered edge to 1", per application. Applications greater than 1" require additional 3/8" aggregate to mix or as recommended by manufacturer.
- D. Underlayment shall be calcium aluminate cement-based, containing Portland cement. Gypsum-based products are unacceptable.
- E. Compressive Strength: Minimum 4100 psi in 28 days in accordance with ASTM C109/C109M.
- F. Flexural Strength: Minimum 1000 psi in 28 days in accordance with ASTM C348
- G. Dry Time: Underlayment shall receive the application of //moisture insensitive tile in 6 hours, // floor coverings in 16 hours, // and resinous flooring in 3-7 days. //
- H. Primer: compatible and as recommended by manufacturer for use over intended substrate
- I. System Components: Manufacturer's standard components that are compatible with each other and as follows:
 - 1. Primer:
 - a. Resin: copolymer
 - b. Formulation Description: single component ready to use.
 - c. Application Method: Squeegee and medium nap roller.
All puddles shall be removed, and material shall be allowed to dry, 1-2 hours at 70F/21C.
 - d. Number of Coats: (1) one.
 - 2. Grout Resurfacing Base:
 - a. Formulation Description: Single component, cementitious self-leveling high-early and high-ultimate strength grout.
 - b. Application Method: colloidal mix pump, cam rake, spike roll.
 - 1) Thickness of Coats: Per architectural scope, 1" lifts.
 - 2) Number of Coats: More than one if needed.
 - c. Aggregates: for applications greater than 1inch, require additional 3/8" aggregate to mix.

Property	Test	Value
Compressive Strength	ASTM C109/C109M	2,200 psi @ 24 hrs 3,000 psi @ 7 days
Initial set time Final Set time	ASTM C191	30-45 min. 1 to 1.5 hours
Bond Strength	ASTM D7234	100% bond to concrete failure

2.3 CEMENTITIOUS TROWEL-APPLIED UNDERLAYMENT (NOT SUITABLE FOR RESINOUS FLOOR FINISHES)

- A. Underlayment shall be calcium aluminate cement-based, containing Portland cement. Gypsum-based products are unacceptable.
- B. Compressive Strength: Minimum 4000 psi in 28 days
- C. Trowel-applied underlayment shall not contain silica quartz (sand).
- D. Dry Time: Underlayment shall receive the application of floor covering in 15-20 minutes.

PART 3 - EXECUTION

3.1 ENVIRONMENTAL REQUIREMENTS

- A. Maintain ambient temperature of work areas at not less than 16 degree C (60 degrees F), without interruption, for not less than 24 hours before testing and not less than three days after testing.
- B. Maintain higher temperatures for a longer period of time where required by manufacturer's recommendation.
- C. Do not install materials when the temperatures of the substrate or materials are not within 60-85 degrees F/ 16-30 degrees C.

3.2 SURFACE PREPARATION

- A. Existing concrete slabs with existing floor coverings:
 - 1. Conduct visual observation of existing floor covering for adhesion, water damage, alkaline deposits, and other defects.
 - 2. Remove existing floor covering and adhesives. Comply with local, state and federal regulations and the RFCI Recommended Work Practices for Removal of Resilient Floor Coverings, as applicable to the floor covering being removed.
- B. Concrete shall meet the requirements of ASTM F710 and be sound, solid, clean, and free of all oil, grease, dirt, curing compounds, and any substance that might act as a bond-breaker before application. As required prepare slab by mechanical methods. No chemicals or solvents shall be used.
- C. General: Prepare and clean substrates according to flooring manufacturer's written instructions for substrate indicated.
- D. Prepare concrete substrates per ASTM D4259 as follows:
 - 1. Dry abrasive blasting.
 - 2. Wet abrasive blasting.
 - 3. Vacuum-assisted abrasive blasting.
 - 4. Centrifugal-shot abrasive blasting.

5. Comply with manufacturer's written instructions.
- E. Repair damaged and deteriorated concrete according to flooring manufacturer's written recommendations.
- F. Verify that concrete substrates are dry.
- G. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application only after substrates have maximum moisture-vapor-emission rate of per flooring manufactures formal and project specific written recommendation.
- H. Perform in situ probe test, ASTM F2170. Proceed with application only after substrates do not exceed a maximum potential equilibrium relative humidity per flooring manufacture's formal and project specific written recommendation.
- I. Provide a written report showing test placement and results.
- J. Prepare joints in accordance with Section 07 92 00, JOINT SEALANTS and material manufacturer's instructions.
- K. Alkalinity: Measure surface pH in accordance with procedures provided in ASTM F710 or as outlined by qualified testing agency or flooring manufacturer's technical representative.
- L. Tolerances: Subsurface shall meet the flatness and levelness tolerance specified on drawings or recommended by the floor finish manufacturer. Tolerance shall also not to exceed 1/4" deviation in 10'. As required, install underlayment to achieve required tolerance.
- M. Other Subsurface: For all other subsurface conditions, such as wood or metal, contact the floor finish or underlayment manufacturer, as appropriate, for proper preparation practices.

3.3 MOISTURE REMEDIATION COATING:

- A. Where results of relative humidity testing (ASTM F2170) exceed the requirements of the specified flooring manufacturer, apply remedial coating as specified to correct excessive moisture condition.
- B. Prior to remedial floor coating installation mechanically prepare the concrete surface to provide a concrete surface profile in accordance with ASTM D4259.
- C. Mix and apply moisture remediation coating in accordance with manufacturer's instructions.

3.4 CEMENTITIOUS UNDERLAYMENT:

- A. Install cementitious self-leveling underlayment as required to // correct surface defects, // floor flatness or levelness corrections to

meet the tolerance requirements as or detailed on drawings, address non-moving cracks or joints, provide a smooth surface for the installation of floor covering, or meet elevation requirements detailed on drawings.

B. Mix and apply in accordance with manufacturer's instructions.

3.5 PROTECTION

A. Prior to the installation of the finish flooring, the surface of the underlayment should be protected from abuse by other trades by the use of plywood, tempered hardwood, or other suitable protection course

3.6 FIELD QUALITY CONTROL

A. Where specified, field sampling of products shall be conducted by a qualified, independent testing facility.

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SECTION 09 22 16
NON-STRUCTURAL METAL FRAMING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies steel studs wall systems, shaft wall systems, ceiling or soffit suspended or furred framing, wall furring, fasteners, and accessories for the screw attachment of gypsum board, plaster bases or other building boards.

1.2 RELATED WORK

- A. Load bearing framing: Section 05 40 00, COLD-FORMED METAL FRAMING.
B. Support for wall mounted items: Section 05 50 00, METAL FABRICATIONS.
C. Pull down tabs in steel decking: Section 05 36 00, COMPOSITE METAL DECKING.

1.3 TERMINOLOGY

- A. Description of terms shall be in accordance with ASTM C754, ASTM C11, ASTM C841 and as specified.
B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by beams, trusses, or bar joists. In interstitial spaces with walk-on floors the underside of the walk-on floor is the underside of structure overhead.
C. Thickness of steel specified is the minimum bare (uncoated) steel thickness.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
B. Manufacturer's Literature and Data:
1. Studs, runners and accessories.
2. Hanger inserts.
3. Channels (Rolled steel).
4. Furring channels.
5. Screws, clips and other fasteners.
C. Shop Drawings:
1. Typical metal stud and furring construction system including details around openings and corner details.
2. Typical shaft wall assembly
3. Typical fire rated assembly and column fireproofing showing details of construction same as that used in fire rating test.
D. Test Results: Fire rating test designation, each fire rating required for each assembly.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

A. In accordance with the requirements of ASTM C754.

1.6 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society For Testing And Materials (ASTM)

A123-09.....Zinc (Hot-dip Galvanized) Coatings on Iron and Steel Products

A653/A653M-09.....Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process

A641-09.....Zinc-Coated (Galvanized) Carbon Steel Wire

C11-10.....Terminology Relating to Gypsum and Related Building Materials and Systems

C635-07.....Manufacture, Performance, and Testing of Metal Suspension System for Acoustical Tile and Lay-in Panel Ceilings

C636-06.....Installation of Metal Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels

C645-09.....Non-Structural Steel Framing Members

C754-09.....Installation of Steel Framing Members to Receive Screw-Attached Gypsum Panel Products

C841-03(R2008).....Installation of Interior Lathing and Furring

C954-07.....Steel Drill Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Steel Studs from 0.033 in. (0.84 mm) to 0.112 in. (2.84 mm) in Thickness

C1002-07.....Steel Self-Piercing Tapping Screws for the Application of Gypsum Panel Products or Metal Plaster Bases to Wood Studs or Steel Studs

E580-09.....Application of Ceiling Suspension Systems for Acoustical Tile and Lay-in Panels in Areas Requiring Moderate Seismic Restraint.

PART 2 - PRODUCTS

2.1 PROTECTIVE COATING

A. Galvanize steel studs, runners (track), rigid (hat section) furring channels, "Z" shaped furring channels, and resilient furring channels, with coating designation of G-60 minimum, per ASTM 123.

2.2 STEEL STUDS AND RUNNERS (TRACK)

- A. ASTM C645, modified for thickness specified and sizes as shown.
 - 1. Use ASTM A525 steel, 0.8 mm (0.0329-inch) thick bare metal (33 mil).
 - 2. Runners same thickness as studs.
- B. Provide not less than two cutouts in web of each stud, approximately 300 mm (12 inches) from each end, and intermediate cutouts on approximately 600 mm (24-inch) centers.
- C. Doubled studs for openings and studs for supporting concrete backer-board.
- D. Studs 3600 mm (12 feet) or less in length shall be in one piece.
- E. Shaft Wall Framing:
 - 1. Conform to rated wall construction.
 - 2. C-H Studs.
 - 3. E Studs.
 - 4. J Runners.
 - 5. Steel Jamb-Strut.

2.3 FURRING CHANNELS

- A. Rigid furring channels (hat shape): ASTM C645.
- B. Resilient furring channels:
 - 1. Not less than 0.45 mm (0.0179-inch) thick bare metal.
 - 2. Semi-hat shape, only one flange for anchorage with channel web leg slotted on anchorage side, channel web leg on other side stiffens fastener surface but shall not contact anchorage surface other channel leg is attached to.
- C. "Z" Furring Channels:
 - 1. Not less than 0.45 mm (0.0179-inch)-thick bare metal, with 32 mm (1-1/4 inch) and 19 mm (3/4-inch) flanges.
 - 2. Web furring depth to suit thickness of insulation with slotted perforations.
- D. Rolled Steel Channels: ASTM C754, cold rolled; or, ASTM C841, cold rolled.

2.4 FASTENERS, CLIPS, AND OTHER METAL ACCESSORIES

- A. ASTM C754, except as otherwise specified.
- B. For fire rated construction: Type and size same as used in fire rating test.
- C. Fasteners for steel studs thicker than 0.84 mm (0.033-inch) thick. Use ASTM C954 steel drill screws of size and type recommended by the manufacturer of the material being fastened.

- D. Clips: ASTM C841 (paragraph 6.11), manufacturer's standard items. Clips used in lieu of tie wire shall have holding power equivalent to that provided by the tie wire for the specific application.
- E. Concrete ceiling hanger inserts (anchorage for hanger wire and hanger straps): Steel, zinc-coated (galvanized), manufacturers standard items, designed to support twice the hanger loads imposed and the type of hanger used.
- F. Tie Wire and Hanger Wire:
 - 1. ASTM A641, soft temper, Class 1 coating.
 - 2. Gage (diameter) as specified in ASTM C754 or ASTM C841.
- G. Attachments for Wall Furring:
 - 1. Manufacturers standard items fabricated from zinc-coated (galvanized) steel sheet.
 - 2. For concrete or masonry walls: Metal slots with adjustable inserts or adjustable wall furring brackets. Spacers may be fabricated from 1 mm (0.0396-inch) thick galvanized steel with corrugated edges.
- H. Power Actuated Fasteners: Type and size as recommended by the manufacturer of the material being fastened.

2.5 SUSPENDED CEILING SYSTEM FOR GYPSUM BOARD (OPTION)

- A. Conform to ASTM C635, heavy duty, with not less than 35 mm (1-3/8 inch) wide knurled capped flange face designed for screw attachment of gypsum board.
- B. Wall track channel with 35 mm (1-3/8 inch) wide flange.

PART 3 - EXECUTION

3.1 INSTALLATION CRITERIA

- A. Where fire rated construction is required for walls, partitions, columns, beams and floor-ceiling assemblies, the construction shall be same as that used in fire rating test.
- B. Construction requirements for fire rated assemblies and materials shall be as shown and specified, the provisions of the Scope paragraph (1.2) of ASTM C754 and ASTM C841 regarding details of construction shall not apply.

3.2 INSTALLING STUDS

- A. Install studs in accordance with ASTM C754, except as otherwise shown or specified.
- B. Space studs not more than 610 mm (24 inches) on center.
- C. Cut studs 6 mm to 9 mm (1/4 to 3/8-inch) less than floor to underside of structure overhead when extended to underside of structure overhead.
- D. Where studs are shown to terminate above suspended ceilings, provide bracing as shown or extend studs to underside of structure overhead.

- E. Extend studs to underside of structure overhead for fire, rated partitions, smoke partitions, shafts, and sound rated partitions.
- F. Openings:
 - 1. Frame jambs of openings in stud partitions and furring with two studs placed back to back or as shown.
 - 2. Fasten back to back studs together with 9 mm (3/8-inch) long Type S pan head screws at not less than 600 mm (two feet) on center, staggered along webs.
 - 3. Studs fastened flange to flange shall have splice plates on both sides approximately 50 X 75 mm (2 by 3 inches) screwed to each stud with two screws in each stud. Locate splice plates at 600 mm (24 inches) on center between runner tracks.
- G. Fastening Studs:
 - 1. Fasten studs located adjacent to partition intersections, corners and studs at jambs of openings to flange of runner tracks with two screws through each end of each stud and flange of runner.
 - 2. Do not fasten studs to top runner track when studs extend to underside of structure overhead.
- H. Chase Wall Partitions:
 - 1. Locate cross braces for chase wall partitions to permit the installation of pipes, conduits, carriers and similar items.
 - 2. Use studs or runners as cross bracing not less than 63 mm (2-1/2 inches wide).
- I. Form building seismic or expansion joints with double studs back to back spaced 75 mm (three inches) apart plus the width of the seismic or expansion joint.
- J. Form control joint, with double studs spaced 13 mm (1/2-inch) apart.

3.3 INSTALLING WALL FURRING FOR FINISH APPLIED TO ONE SIDE ONLY

- A. In accordance with ASTM C754, or ASTM C841 except as otherwise specified or shown.
- B. Wall furring-Stud System:
 - 1. Framed with 63 mm (2-1/2 inch) or narrower studs, 600 mm (24 inches) on center.
 - 2. Brace as specified in ASTM C754 for Wall Furring-Stud System or brace with sections or runners or studs placed horizontally at not less than three foot vertical intervals on side without finish.
 - 3. Securely fasten braces to each stud with two Type S pan head screws at each bearing.
- C. Direct attachment to masonry or concrete; rigid channels or "Z" channels:

1. Install rigid (hat section) furring channels at 600 mm (24 inches) on center, horizontally or vertically.
 2. Install "Z" furring channels vertically spaced not more than 600 mm (24 inches) on center.
 3. At corners where rigid furring channels are positioned horizontally, provide mitered joints in furring channels.
 4. Ends of spliced furring channels shall be nested not less than 200 mm (8 inches).
 5. Fasten furring channels to walls with power-actuated drive pins or hardened steel concrete nails. Where channels are spliced, provide two fasteners in each flange.
 6. Locate furring channels at interior and exterior corners in accordance with wall finish material manufacturers printed erection instructions. Locate "Z" channels within 100 mm (4 inches) of corner.
- D. Installing Wall Furring-Bracket System: Space furring channels not more than 400 mm (16 inches) on center.

3.4 INSTALLING SUPPORTS REQUIRED BY OTHER TRADES

- A. Provide for attachment and support of electrical outlets, plumbing, laboratory or heating fixtures, recessed type plumbing fixture accessories, access panel frames, wall bumpers, wood seats, toilet stall partitions, dressing booth partitions, urinal screens, chalkboards, tackboards, wall-hung casework, handrail brackets, recessed fire extinguisher cabinets and other items like auto door buttons and auto door operators supported by stud construction.
- B. Provide additional studs where required. Install metal backing plates, or special metal shapes as required, securely fastened to metal studs.

3.5 INSTALLING SHAFT WALL SYSTEM

- A. Conform to UL Design No. U438 for two-hour fire rating.
- B. Position J runners at floor and ceiling with the short leg toward finish side of wall. Securely attach runners to structural supports with power driven fasteners at both ends and 600 mm (24 inches) on center.
- C. After liner panels have been erected, cut C-H studs and E studs, from 9 mm (3/8-inch) to not more than 13 mm (1/2-inch) less than floor-to-ceiling height. Install C-H studs between liner panels with liner panels inserted in the groove.
- D. Install full-length steel E studs over shaft wall line at intersections, corners, hinged door jambs, columns, and both sides of closure panels.
- E. Suitably frame all openings to maintain structural support for wall:
 1. Provide necessary liner fillers and shims to conform to label frame requirements.

2. Frame openings cut within a liner panel with E studs around perimeter.
3. Frame openings with vertical E studs at jambs, horizontal J runner at head and sill.

F. Elevator Shafts:

1. Frame elevator door frames with 0.87 mm (0.0341-inch) thick J strut or J stud jambs having 75 mm (three-inch) long legs on the shaft side.
2. Protrusions including fasteners other than flange of shaft wall framing system or offsets from vertical alignments more than 3 mm (1/8-inch) are not permitted unless shown.
3. Align shaft walls for plumb vertical flush alignment from top to bottom of shaft.

3.6 INSTALLING FURRED AND SUSPENDED CEILINGS OR SOFFITS

- A. Install furred and suspended ceilings or soffits in accordance with ASTM C754 or ASTM C841 except as otherwise specified or shown for screw attached gypsum board ceilings and for plaster ceilings or soffits.
1. Space framing at 400 mm (16-inch) centers for metal lath anchorage.
 2. Space framing at 600 mm (24-inch) centers for gypsum board anchorage.
- B. New exposed concrete slabs:
1. Use metal inserts required for attachment and support of hangers or hanger wires with tied wire loops for embedding in concrete.
 2. Furnish for installation under Division 3, CONCRETE.
 3. Suspended ceilings under concrete rib construction shall have runner channels at right angles to ribs and be supported from ribs with hangers at ends and at 1200 mm (48-inch) maximum intervals along channels. Stagger hangers at alternate channels.
- C. Concrete slabs on steel decking composite construction:
1. Use pull down tabs when available.
 2. Use power activated fasteners when direct attachment to structural framing can not be accomplished.
- D. Where bar joists or beams are more than 1200 mm (48 inches) apart, provide intermediate hangers so that spacing between supports does not exceed 1200 mm (48 inches). Use clips, bolts, or wire ties for direct attachment to steel framing.
- E. Steel decking without concrete topping:
1. Do not fasten to steel decking 0.76 mm (0.0299-inch) or thinner.
 2. Toggle bolt to decking 0.9 mm (0.0359-inch) or thicker only where anchorage to steel framing is not possible.
- F. Installing suspended ceiling system for gypsum board (ASTM C635 Option):

1. Install only for ceilings to receive screw attached gypsum board.
2. Install in accordance with ASTM C636.
 - a. Install main runners spaced 1200 mm (48 inches) on center.
 - b. Install 1200 mm (four foot) tees not over 600 mm (24 inches) on center; locate for edge support of gypsum board.
 - c. Install wall track channel at perimeter.

3.7 TOLERANCES

- A. Fastening surface for application of subsequent materials shall not vary more than 3 mm (1/8-inch) from the layout line.
- B. Plumb and align vertical members within 3 mm (1/8-inch.)
- C. Level or align ceilings within 3 mm (1/8-inch.)

- - - E N D - - -

SECTION 09 29 00
GYPSUM BOARD

PART 1 - GENERAL

1.1 DESCRIPTION

A. This section specifies installation and finishing of gypsum board.

1.2 RELATED WORK

A. Installation of steel framing members for walls, partitions, furring, soffits, and ceilings: Section 05 40 00, COLD-FORMED METAL FRAMING, and Section 09 22 16, NON-STRUCTURAL METAL FRAMING.

B. Sound deadening board: Section 07 21 13, THERMAL INSULATION.

C. Acoustical Sealants: Section 07 92 00, JOINT SEALANTS.

1.3 TERMINOLOGY

A. Definitions and description of terms shall be in accordance with ASTM C11, C840, and as specified.

B. Underside of Structure Overhead: In spaces where steel trusses or bar joists are shown, the underside of structure overhead shall be the underside of the floor or roof construction supported by the trusses or bar joists.

C. "Yoked": Gypsum board cut out for opening with no joint at the opening (along door jamb or above the door).

1.4 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Manufacturer's Literature and Data:

1. Cornerbead and edge trim.
2. Finishing materials.
3. Laminating adhesive.
4. Gypsum board, each type.

C. Shop Drawings:

1. Typical gypsum board installation, showing corner details, edge trim details and the like.
2. Typical sound rated assembly, showing treatment at perimeter of partitions and penetrations at gypsum board.
3. Typical shaft wall assembly.
4. Typical fire rated assembly and column fireproofing, indicating details of construction same as that used in fire rating test.

D. Samples:

1. Cornerbead.
2. Edge trim.
3. Control joints.

E. Test Results:

1. Fire rating test, each fire rating required for each assembly.
2. Sound rating test.

F. All gypsum board manufactures / products shall meet the "Buy American" requirements.

1.5 DELIVERY, IDENTIFICATION, HANDLING AND STORAGE

A. In accordance with the requirements of ASTM C840.

1.6 ENVIRONMENTAL CONDITIONS

A. In accordance with the requirements of ASTM C840.

1.7 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American Society for Testing And Materials (ASTM):

C11-08.....Terminology Relating to Gypsum and Related
Building Materials and Systems

C475-02.....Joint Compound and Joint Tape for Finishing
Gypsum Board

C840-08.....Application and Finishing of Gypsum Board

C919-08.....Sealants in Acoustical Applications

C954-07.....Steel Drill Screws for the Application of Gypsum
Board or Metal Plaster Bases to Steel Stud from
0.033 in. (0.84mm) to 0.112 in. (2.84mm) in
thickness

C1002-07.....Steel Self-Piercing Tapping Screws for the
Application of Gypsum Panel Products or Metal
Plaster Bases to Wood Studs or Steel Studs

C1047-05.....Accessories for Gypsum Wallboard and Gypsum
Veneer Base

C1177-06.....Glass Mat Gypsum Substrate for Use as Sheathing

C1658-06.....Glass Mat Gypsum Panels

C1396-06.....Gypsum Board

E84-08.....Surface Burning Characteristics of Building
Materials

C. Underwriters Laboratories Inc. (UL):

Latest Edition.....Fire Resistance Directory

D. Inchcape Testing Services (ITS):

Latest Editions.....Certification Listings

PART 2 - PRODUCTS

2.1 GYPSUM BOARD

- A. Gypsum Board: ASTM C1396, Type X, 16 mm (5/8 inch) thick unless shown otherwise. Shall contain a minimum of 20 percent recycled gypsum.
- B. Coreboard or Shaft Wall Liner Panels.
 - 1. ASTM C1396, Type X.
 - 2. ASTM C1658: Glass Mat Gypsum Panels,
 - 3. Coreboard for shaft walls 300, 400, 600 mm (12, 16, or 24 inches) wide by required lengths 25 mm (one inch) thick with paper faces treated to resist moisture.
- C. Water Resistant Gypsum Backing Board: ASTM C620, Type X, 16 mm (5/8 inch) thick.
- D. Gypsum cores shall contain maximum percentage of post industrial recycled gypsum content available in the area (a minimum of 95 percent post industrial recycled gypsum content). Paper facings shall contain 100 percent post-consumer recycled paper content.

2.2 GYPSUM SHEATHING BOARD

- A. ASTM C1396, Type X, water-resistant core, 16 mm (5/8 inch) thick.
- B. ASTM C1177, Type X.

2.3 ACCESSORIES

- A. ASTM C1047, except form of 26 gage thick zinc coated steel sheet.
- B. Flanges not less than 22 mm (7/8 inch) wide with punchouts or deformations as required to provide compound bond.

2.4 FASTENERS

- A. ASTM C1002 and ASTM C840, except as otherwise specified.
- B. ASTM C954, for steel studs thicker than 0.04 mm (0.33 inch).
- C. Select screws of size and type recommended by the manufacturer of the material being fastened.
- D. For fire rated construction, type and size same as used in fire rating test.
- E. Clips: Zinc-coated (galvanized) steel; gypsum board manufacturer's standard items.

2.5 FINISHING MATERIALS AND LAMINATING ADHESIVE

- A. ASTM C475 and ASTM C840. Free of antifreeze, vinyl adhesives, preservatives, biocides and other VOC. Adhesive shall contain a maximum VOC content of 50 g/l.

PART 3 - EXECUTION

3.1 GYPSUM BOARD HEIGHTS

- A. Extend all layers of gypsum board from floor to underside of structure overhead on following partitions and furring:

1. Two sides of partitions:
 - a. Fire rated partitions.
 - b. Full height partitions shown (FHP).
 2. One side of partitions or furring:
 - a. Inside of exterior wall furring or stud construction.
 - b. Room side of room without suspended ceilings.
 - c. Furring for pipes and duct shafts, except where fire rated shaft wall construction is shown.
 3. Extend all layers of gypsum board construction used for fireproofing of columns from floor to underside of structure overhead, unless shown otherwise.
- B. In locations other than those specified, extend gypsum board from floor to heights as follows:
1. Not less than 100 mm (4 inches) above suspended acoustical ceilings.
 2. At ceiling of suspended gypsum board ceilings.
 3. At existing ceilings.

3.2 INSTALLING GYPSUM BOARD

- A. Coordinate installation of gypsum board with other trades and related work.
- B. Install gypsum board in accordance with ASTM C840, except as otherwise specified.
- C. Moisture and Mold-Resistant Assemblies: Provide and install moisture and mold-resistant glass mat gypsum wallboard products with moisture-resistant surfaces complying with ASTM C1658 where shown and in locations which might be subject to moisture exposure during construction.
- D. Use gypsum boards in maximum practical lengths to minimize number of end joints.
- E. Bring gypsum board into contact, but do not force into place.
- F. Ceilings:
 1. For single-ply construction, use perpendicular application.
 2. For two-ply assemblies:
 - a. Use perpendicular application.
 - b. Apply face ply of gypsum board so that joints of face ply do not occur at joints of base ply with joints over framing members.
- G. Walls (Except Shaft Walls):
 1. When gypsum board is installed parallel to framing members, space fasteners 300 mm (12 inches) on center in field of the board, and 200 mm (8 inches) on center along edges.

2. When gypsum board is installed perpendicular to framing members, space fasteners 300 mm (12 inches) on center in field and along edges.
 3. Stagger screws on abutting edges or ends.
 4. For single-ply construction, apply gypsum board with long dimension either parallel or perpendicular to framing members as required to minimize number of joints except gypsum board shall be applied vertically over "Z" furring channels.
 5. For two-ply gypsum board assemblies, apply base ply of gypsum board to assure minimum number of joints in face layer. Apply face ply of wallboard to base ply so that joints of face ply do not occur at joints of base ply with joints over framing members.
 6. For three-ply gypsum board assemblies, apply plies in same manner as for two-ply assemblies, except that heads of fasteners need only be driven flush with surface for first and second plies. Apply third ply of wallboard in same manner as second ply of two-ply assembly, except use fasteners of sufficient length enough to have the same penetration into framing members as required for two-ply assemblies.
 7. No offset in exposed face of walls and partitions will be permitted because of single-ply and two-ply or three-ply application requirements.
 8. Installing Two Layer Assembly Over Sound Deadening Board:
 - a. Apply face layer of wallboard vertically with joints staggered from joints in sound deadening board over framing members.
 - b. Fasten face layer with screw, of sufficient length to secure to framing, spaced 300 mm (12 inches) on center around perimeter, and 400 mm (16 inches) on center in the field.
 9. Control Joints ASTM C840 and as follows:
 - a. Locate at both side jambs of openings if gypsum board is not "yoked". Use one system throughout.
 - b. Not required for wall lengths less than 9000 mm (30 feet).
 - c. Extend control joints the full height of the wall or length of soffit/ceiling membrane.
- H. Fire Partitions:
1. Cut gypsum board for a space approximately 3 mm to 6 mm (1/8 to 1/4 inch) wide around partition perimeter.
 2. Coordinate for application of caulking or sealants to space prior to taping and finishing.
- I. Electrical and Telecommunications Boxes:

1. Seal annular spaces between electrical and telecommunications receptacle boxes and gypsum board partitions.

J. Accessories:

1. Set accessories plumb, level and true to line, neatly mitered at corners and intersections, and securely attach to supporting surfaces as specified.
2. Install in one piece, without the limits of the longest commercially available lengths.
3. Corner Beads:
 - a. Install at all vertical and horizontal external corners and where shown.
 - b. Use screws only. Do not use crimping tool.
4. Edge Trim (casings Beads):
 - a. At both sides of expansion and control joints unless shown otherwise.
 - b. Where gypsum board terminates against dissimilar materials and at perimeter of openings, except where covered by flanges, casings or permanently built-in equipment.
 - c. Where gypsum board surfaces of non-load bearing assemblies abut load bearing members.
 - d. Where shown.

3.3 INSTALLING GYPSUM SHEATHING

- A. Install in accordance with ASTM C840, except as otherwise specified or shown.
- B. Use screws of sufficient length to secure sheathing to framing.
- C. Space screws 9 mm (3/8 inch) from ends and edges of sheathing and 200 mm (8 inches) on center. Space screws a maximum of 200 mm (8 inches) on center on intermediate framing members.
- D. Apply 600 mm by 2400 mm (2 foot by 8 foot) sheathing boards horizontally with tongue edge up.
- E. Apply 1200 mm by 2400 mm or 2700 mm (4 ft. by 8 ft. or 9 foot) gypsum sheathing boards vertically with edges over framing.

3.4 CAVITY SHAFT WALL

- A. Coordinate assembly with Section 09 22 16, NON-STRUCTURAL METAL FRAMING, for erection of framing and gypsum board.
- B. Conform to UL Design No. U438 or FM WALL CONSTRUCTION 12-2/HR (Nonbearing for two-hour fire rating. Conform to FM WALL CONSTRUCTION 25-1/HR (Non-loadbearing) for one-hour fire rating where shown.
- C. Cut coreboard (liner) panels 25 mm (one inch) less than floor-to-ceiling height, and erect vertically between J-runners on shaft side.

1. Where shaft walls exceed 4300 mm (14 feet) in height, position panel end joints within upper and lower third points of wall.
2. Stagger joints top and bottom in adjacent panels.

D. Gypsum Board:

1. Two hour wall:

- a. Erect base layer (backing board) vertically on finish side of wall with end joints staggered. Fasten base layer panels to studs with 25 mm (one inch) long screws, spaced 600 mm (24 inches) on center.
 - b. Use laminating adhesive between plies in accordance with UL or FM if required by fire test.
 - c. Apply face layer of gypsum board required by fire test vertically over base layer with joints staggered and attach with screws of sufficient length to secure to framing staggered from those in base, spaced 300 mm (12 inches) on center.
2. One hour wall with one layer on finish side of wall: Apply face layer of gypsum board vertically. Attach to studs with screws of sufficient length to secure to framing, spaced 300 mm (12 inches) on center in field and along edges.
3. Where coreboard is covered with face layer of gypsum board, stagger joints of face layer from those in the coreboard base.

E. Treat joints, corners, and fasteners in face layer as specified for finishing of gypsum board.

F. Elevator Shafts:

1. Protrusions including fasteners other than flange of shaft wall framing system or offsets from vertical alignments more than 3 mm (1/8-inch) are not permitted unless shown.
2. Align shaft walls for plumb vertical flush alignment from top to bottom of shaft.

3.5 FINISHING OF GYPSUM BOARD

- A. Finish joints, edges, corners, and fastener heads in accordance with ASTM C840. Use Level 4 finish for all finished areas open to public view.
- B. Before proceeding with installation of finishing materials, assure the following:
 1. Gypsum board is fastened and held close to framing or furring.
 2. Fastening heads in gypsum board are slightly below surface in dimple formed by driving tool.
- C. Finish joints, fasteners, and all openings, including openings around penetrations, on that part of the gypsum board extending above suspended ceilings to seal surface of non decorated fire rated gypsum board construction. After the installation of hanger rods, hanger wires,

supports, equipment, conduits, piping and similar work, seal remaining openings and maintain the integrity of the fire rated construction. Sanding is not required of non decorated surfaces.

3.6 REPAIRS

- A. After taping and finishing has been completed, and before decoration, repair all damaged and defective work, including nondecorated surfaces.
- B. Patch holes or openings 13 mm (1/2 inch) or less in diameter, or equivalent size, with a setting type finishing compound or patching plaster.
- C. Repair holes or openings over 13 mm (1/2 inch) diameter, or equivalent size, with 16 mm (5/8 inch) thick gypsum board secured in such a manner as to provide solid substrate equivalent to undamaged surface.
- D. Tape and refinish scratched, abraded or damaged finish surfaces including cracks and joints in non decorated surface to provide fire protection equivalent to the fire rated construction.

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**SECTION 09 67 23.60
RESINOUS URETHANE AND EPOXY MORTAR FLOORING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies Resinous flooring with integral cove base:
1. High Abuse skid resistant epoxy floor system.

1.2 RELATED WORK

- A. Concrete and Moisture Vapor Barrier: Section 03 30 00, CAST-IN-PLACE CONCRETE.
- B. Substrate Preparation for Floor Finishes: Section 09 05 16.
- C. Color is TBD and location per plans

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
1. Description of each product to be provided.
 2. Application and installation instructions.
 3. Maintenance Instructions: Submit manufacturer's written instructions for recommended maintenance practices.
- C. Qualification Data: For Installer.
- D. Samples:
1. Color and texture per facility standard.
 2. Samples for verification: For each (color and texture) resinous flooring system required, 6 inches (152 mm) square, applied to a rigid backing by installer for this project.
 3. Sample showing construction from substrate to finish surface in thickness specified and color and texture of finished surfaces. Finished flooring must match the approved samples in color and texture.
- F. Shop Drawings: Include plans, sections, component details, and attachment to other trades. Indicate layout of the following:
1. Edge configuration.
- G. Certifications and Approvals:
1. Manufacturer's certification of material and substrate compliance with specification.
 2. Manufacturer's approval of installers.

3. Contractor's certificate of compliance with Quality Assurance requirements.

H. Warranty: As specified in this section.

1.4 QUALITY ASSURANCE

A. Manufacture Certificate: Manufacture shall certify that a particular resinous flooring system has been manufactured and in use for a minimum of (5) five years.

B. Installer Qualifications: Engage an experienced installer (applicator) who is experienced in applying resinous flooring systems similar in material, design, and extent to those indicated for this project for a minimum period of five (5) years, whose work has resulted in applications with a record of successful in-service performance, and who is acceptable to resinous flooring manufacturer.

1. Engage an installer who is certified in writing by resinous flooring manufacturer as qualified to apply resinous flooring systems indicated.

2. Contractor shall have completed at least five (5) projects of similar size and complexity. Include list of at least five (5) projects. List must include owner (purchaser); address of installation, contact information at installation project site; and date of installation.

3. Installer's Personnel: Employ persons trained for application of specified product.

C. Source Limitations:

1. Obtain primary resinous flooring materials including primers, resins, hardening agents, grouting coats and finish or sealing coats from a single manufacturer.

2. Provide secondary materials, including patching and fill material, joint sealant, and repair material of type and from source recommended by manufacturer of primary materials.

D. Mockups: Apply mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and establish quality standards for materials and execution.

1. Apply full-thickness mockups on 48 inch (1200 mm) square floor area selected by VA Resident Engineer.

- a. If applicable include 48-inch (1200 mm) length of integral cove base.

2. Approved mockups not damaged during the testing may become part of the completed work if undisturbed at time of Substantial Completion.
3. Sign off from VA Resident Engineer on texture for slip resistance and clean ability must be complete before installation of flooring system.

E. Pre-Installation Conference:

1. Convene a meeting not less than thirty days prior to starting work.
2. Attendance:
 - a. Contractor
 - b. VA Resident Engineer
 - c. Manufacturer and Installer's Representative
3. Review the following:
 - a. Environmental requirements
 - 1) Air and surface temperature
 - 2) Relative humidity
 - 3) Ventilation
 - 4) Dust and contaminates
 - b. Protection of surfaces not scheduled to be coated
 - c. Inspect, and discuss condition of substrate and other preparatory work performed
 - d. Review and verify availability of material; installer's personnel, equipment needed
 - e. Edge conditions.
 - f. Performance of the coating with chemicals anticipated in the area receiving the resinous (epoxy mortar/cement) flooring system
 - g. Application and repair
 - h. Field quality control
 - i. Cleaning
 - j. Protection of coating systems
 - k. One-year inspection and maintenance
 - l. Coordination with other work

F. Manufacturer's Field Services: Manufacturer's representative shall provide technical assistance and guidance for surface preparation and application of resinous flooring systems.

G. Contractor Job Site Log: Contractor shall document daily; the work accomplished environmental conditions and any other condition event significant to the long-term performance of the urethane and epoxy

mortar/cement flooring materials installation. The Contractor shall maintain these records for one year after Substantial Completion.

H. Volatile Organic Compound content to remain under 100g/liter.

1.5 MATERIAL PACKAGING DELIVERY AND STORAGE

- A. Deliver materials to the site in original sealed packages or containers, clearly marked with the manufacturer's name or brand, type and color, production run number and date of manufacture.
- B. Protect materials from damage and contamination in storage or delivery, including moisture, heat, cold, direct sunlight, etc.
- C. Maintain temperature of storage area between 60 and 80 degrees F (15 and 26 degrees C).
- D. Keep containers sealed until ready for use.
- E. Do not use materials beyond manufacturer's shelf life limits.
- F. Package materials in factory pre-weighed and in single, easy to manage batches sized for ease of handling and mixing proportions from entire package or packages. No On site weighing or volumetric measurements are allowed.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Comply with resinous flooring manufacturer's written instructions for substrate temperature, ambient temperature, moisture, ventilation, and other conditions affecting resinous flooring applications.
 - 1. Maintain material and substrate temperature between 65 and 85 degrees F (18 and 30 degrees C) during resinous flooring application and for not less than 24 hours after application.
 - 2. Concrete substrate shall be properly cured per referenced section 03 30 00, CAST-IN-PLACE CONCRETE. Standard cure time a minimum of 30 days. A vapor barrier must be present for concrete subfloors on or below grade.
 - a. Resinous flooring applications where moisture testing resulting in readings exceeding limits as defined in this specification under part 3, section 3.4, paragraph B, shall employ an multiple component 15 mil thick system designed to suppress excess moisture in concrete.
 - b. Application at a minimum thickness of 15 mils, over properly prepared concrete substrate as defined in section 3.4.

c. Moisture suppression system must meet the design standards as follows:

Property	Test	Value
Tensile Strength	ASTM D638	4,400 psi
Volatile Organic Compound Limits (V.O.C.)	EPA & LEED	25 grams per liter
Permeance	ASTM E96 @ 16mils/ 0.4mm on concrete	0.1 perms
Tensile Modulus	ASTM D638	1.9X10 ⁵ psi
Percent Elongation	ASTM D638	12%
Cure Rate	Per manufactures Data	4 hours Tack free with 24hr recoat window
Bond Strength	ASTM D7234	100% bond to concrete failure

- B. Lighting: Provide permanent lighting or, if permanent lighting is not in place, simulate permanent lighting conditions during resinous flooring application.
- C. Close spaces to traffic during resinous flooring application and for not less than 24 hours after application, unless manufacturer recommends a longer period.

1.7 WARRANTY

- A. Work subject to the terms of the Article "Warranty of Construction" FAR clause 52.246-21.
- B. Warranty: Manufacture shall furnish a single, written warranty covering the full assembly (including substrata) for both material and workmanship for a extended period of three (3) full years from date of installation, or provide a joint and several warranty signed on a single document by manufacturer and applicator jointly and severally warranting the materials and workmanship for a period of three (3) full years from date of installation. A sample warranty letter must be included with bid package or bid may be disqualified.

1.8 APPLICABLE PUBLICATIONS

- A. The publication listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. ASTM Standard C722-04 (2012), "Standard Specification for Chemical-Resistant Monolithic Floor Surfacing," ASTM International, West Conshohocken, PA, 2006, DOI: 10.1520/C0722-04R12, www.astm.org.
 - 1. Specification covers the requirements for aggregate-filled, resin-based, monolithic surfacings for use over concrete.
- C. American Society for Testing and Materials (ASTM):
 - C307 (2012).....Tensile Strength of Chemical-Resistant Mortar, Grouts, and Monolithic Surfacing
 - C413 (2012).....Absorption of Chemical-Resistant Mortars, Grouts, Monolithic Surfacing, and Polymer Concretes
 - C531 (2012).....Linear Shrinkage and Coefficient of Thermal Expansion of Chemical-Resistant Mortars, Grouts, Monolithic Surfacing, and Polymer Concretes
 - C579 (2012).....Compressive Strength of Chemical-Resistant Mortars, Grouts, Monolithic Surfacing, and Polymer Concretes
 - C580 (2012).....Flexural Strength and Modulus of Elasticity of Chemical-Resistant Mortars, Grouts, Monolithic Surfacing, and Polymer Concretes
 - D638 (2010).....Tensile Properties of Plastics
 - D1308 (2007).....Effect of Household Chemicals on Clear and Pigmented Organic Finishes
 - D2240 (2010).....Rubber Property-Durometer Hardness
 - D2794 (2010).....Resistance of Organic Coatings to the Effects of Rapid Deformation Impact
 - D4060(2010).....Abrasion Resistance of Organic Coatings by the Taber Abraser
 - D4259 (2012).....Abrading Concrete to alter the surface profile of the concrete and to remove foreign materials and weak surface laitance
 - D7234 (2012).....Pull-Off Adhesion Strength of Coatings on Concrete Using Portable Pull-Off Adhesion Testers
 - E96/E96M (2012).....Water Vapor Transmission of Materials

- F1679.....Variable Incidence Tribometer for determining the slip resistance
- F1869 (2011).....Measuring Moisture Vapor Emission Rate of Concrete Subfloor Using Anhydrous Calcium Chloride
- F2170 (2011).....Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. System Descriptions:
 - 1. Monolithic, multi-component urethane chemistry resinous flooring system, Screed and steel finish trowel applied, chemical and thermal cycling and shock resistant. Self priming multiple component polyurethane mortar, quartz aggregates for texture and associated high performance urethane sealer. Temperature resistance to 250 degrees F (121 degrees C) where required.
- B. Products: Subject to compliance with applicable fire, health, environmental, and safety requirements for storage, handling, installation, and clean up.
- C. System Components: Verify specific requirements as systems vary by manufacturer. Verify mortar base product, build up layers of broadcast systems will not be accepted. Verify compatibility with substrate. Use manufacturer's standard components, compatible with each other and as follows:
 - 1. Mortar (Body coat):
 - a. Resin: Urethane with rapidly renewable resin components.
 - b. Formulation Description: Multiple component high solids.
 - c. Application Method: Screed and steel finish trowel.
 - d. Thickness of coat(s): Verify thickness as systems vary by manufacturer; Nominal thickness 3/16 to 1/4 inch (4.76 to 6.35mm).
 - e. Number of Coats: One.
 - f. Aggregates: Quartz texture broadcast into wet urethane mortar base.
 - 2. Seal Coat(s):
 - a. Resin: Urethane.
 - b. Formulation Description: Pigmented Two-component, high solids.

c. Application Method: Squeegee and Back roll.

d. Number of Coats: One.

D. Physical Properties:

1. Physical Properties of flooring system when tested as follows:

Property	Test	Value
Compressive Strength	ASTM C579	5,000 psi after 7 days
Tensile Strength	ASTM C307	1,000 psi
Flexural Strength	ASTM C580	2,000 psi
Water Absorption	ASTM C413	< 1%
Coefficient of friction dry/slip index wet	ASTM F1679	>1.0 dry >1.0 wet
Impact Resistance	ASTM D2794	> 160 in. lbs
Abrasion Resistance	ASTM D4060	0.05 gm maximum weight loss
Thermal Coefficient of Linear Expansion	ASTM C531	1.1×10^{-5} mm/ °C mm
Hardness Shore D	ASTM D2240	80 to 84
Bond Strength	ASTM D7234	100% bond to concrete failure

F. Chemical Resistance in accordance ASTM D1308 - 02(2007) "Standard Test Method for Effect of Household Chemicals on Clear and Pigmented Organic Finishes". ASTM International, West Conshohocken, PA, 2006, DOI: 10.1520/D1308-02R07, www.astm.org. No effect to the following exposures:

1. Acetic acid (5%)
2. Ammonium hydroxide (10%)
3. Citric Acid (50%)
4. Fatty Acid
5. Motor Oil, 20W
6. Hydrochloric acid (20%)
7. Sodium Chloride
8. Sodium Hypochlorite (10%)
9. Sodium Hydroxide (30%)
10. Sulfuric acid (25%)
11. Urine, Feces
12. Hydrogen peroxide (10%)

2.3 SUPPLEMENTAL MATERIALS

- A. Textured Top Coat: Slip resistance typ.
- B. Joint Sealant: Type recommended or produced by resinous flooring manufacturer for type of service or joint conditioned indicated.
- C. Waterproof Membrane: Type recommended or produced by manufacturer of resinous floor coatings.
- D. Provide a chemical resistant epoxy novolac top coat capable of resisting sustained temperatures up to 120°C (250°F).
- E. Crack Isolation Membrane: Type recommended or produced by manufacturer of resinous flooring for conditions as indicated in Drawings and/or specified.
- F. Anti-Microbial Additive: Incorporate anti-microbial chemical additive to prevent growth of most bacteria, algae, fungi, mold, mildew, yeast, etc.
- G. Patching and Fill Material: Resinous product of or approved by resinous coating manufacturer for application indicated. Resinous based materials only. Cementitious or single component product are not expectable.

2.4 BASE CAP STRIP

- A. Zinc cove strip.
- B. Shape for 2mm depth of base material, "J" or "L" configuration.
- C. Finish:
 - 1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.

PART 3 - EXECUTION

3.1 INSPECTION

- A. Examine the areas and conditions where monolithic resinous (urethane and epoxy mortar) flooring system with integral base is to be installed with the VA Resident Engineer.
- B. Moisture Vapor Emission Testing: Perform moisture vapor transmission testing in accordance with ASTM F1869 to determine the MVER of the substrate prior to commencement of the work. See section 3.4, 3.

3.2 PROJECT CONDITIONS

- A. Maintain temperature of rooms (air and surface) where work occurs, between 70 and 90 degrees F (21 and 32 degrees C) for at least 48 hours, before, during, and 24 hours after installation. Maintain temperature at least 70 degrees F (21 degrees C) during cure period.

- B. Maintain relative humidity less than 75 percent.
- C. Do not install materials until building is permanently enclosed and wet construction is complete, dry, and cured.
- D. Maintain proper ventilation of the area during application and curing time period.
 - 1. Comply with infection control measures of the VA Medical Center.

3.3 INSTALLATION REQUIREMENTS

- A. The manufacturer's instructions for application and installation shall be reviewed with the VA Resident Engineer for the seamless resinous flooring system with integral cove base.
- B. Substrate shall be approved by manufacture technical representative.

3.4 PREPARATION

- A. General: Prepare and clean substrates according to resinous flooring manufacturer's written instructions for substrate indicated. Provide clean, dry, and neutral Ph substrate for resinous flooring application.
- B. Concrete Substrates: Provide sound concrete surfaces free of laitance, glaze, efflorescence, curing compounds, form-release agents, dust, dirt, grease, oil, and other contaminants incompatible with resinous flooring.
 - 1. Prepare concrete substrates as follows:
 - a. Shot-blast surfaces with an apparatus that abrades the concrete surface, contains the dispensed shot within the apparatus, and recirculates the shot by vacuum pickup.
 - b. Comply with ASTM D4259 requirements, unless manufacturer's written instructions are more stringent.
 - 2. Repair damaged and deteriorated concrete according to resinous flooring manufacturer's written recommendations.
 - 3. Verify that concrete substrates are dry.
 - a. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application only after substrates have maximum moisture-vapor-emission rate of **[5 lb of water/1000 sq. ft. (1.36 kg of water/92.9 sq. m)]** in 24 hours.
 - b. MVT threshold for monolithic resinous flooring shall not exceed 3 lbs/1000 square feet (0.0001437 kPa) in a 24 hour period.
 - c. When MVT emission exceeds this limit, apply manufacturer's recommended vapor control primer or other corrective measures as

recommended by manufacturer prior to application of flooring or membrane systems.

- d. Perform in situ probe test, ASTM F2170. Proceed with application only after substrates do not exceed a maximum potential equilibrium relative humidity of 75-80 percent.
 - e. Provide a written report showing test placement and results.
4. Verify that concrete substrates have neutral Ph and that resinous flooring will adhere to them. Perform tests recommended by manufacturer. Proceed with application only after substrates pass testing.
- C. Resinous Materials: Mix components and prepare materials according to resinous flooring manufacturer's written instructions.
- D. Use patching and fill material to fill holes and depressions in substrates according to manufacturer's written instructions.
- E. Treat control joints and other nonmoving substrate cracks to prevent cracks from reflecting through resinous flooring according to manufacturer's written recommendations. Allowances should be included for flooring manufacturer recommended joint fill material, and concrete crack treatment.
- F. Prepare wall to receive integral cove base //and trench liner//:
1. Verify wall material is acceptable for resinous flooring application, if not, install material (e.g. cement board) to receive base.
 2. Fill voids in wall surface to receive base, install undercoats (e.g. water proofing membrane, and/or crack isolation membrane) as recommended by resinous flooring manufacturer.
 3. Install base //and trench liner// prior to flooring if required by resinous flooring manufacturer.
 4. Grind cut or sand protrusions to receive base application.

3.5 APPLICATION

- A. General: Apply components of resinous flooring system according to manufacturer's written instructions to produce a uniform, monolithic wearing surface of thickness indicated.
1. Coordinate application of components to provide optimum adhesion of resinous flooring system to substrate, and optimum intercoat adhesion.

2. Cure resinous flooring components according to manufacturer's written instructions. Prevent contamination during application and curing processes.
3. At substrate expansion and isolation joints, provide joint in resinous flooring to comply with resinous flooring manufacturer's written recommendations.
 - a. Apply joint sealant to comply with manufacturer's written recommendations.
- B. Apply Primer: over prepared substrate at manufacturer's recommended spreading rate.
- C. Apply cove base: Trowel to wall surfaces at a 1-inch radius, before applying flooring. Apply according to manufacturer's written instructions and details including those for taping, mixing, priming, and troweling, sanding, and top coating of cove base. Round internal and external corners.
- D. Trowel mortar base: Mix mortar material according to manufacturer's recommended procedures. Climatic and non-climatic resinous flooring systems may vary slightly on mode of application. Application should be based upon the following: Uniformly spread mortar over substrate using a specially designed screed box adjusted to manufacturer's recommended height. Metal trowel (hand or power) single mortar coat in thickness indicated for flooring system, grout to fill substrate voids. When cured, sand to remove trowel marks and roughness
- E. Topcoat: Mix and roller apply the topcoat(s) with strict adherence to manufacturer's installation procedures and coverage rates.

3.6 TOLERANCE

- A. From line of plane: Maximum 1/8 inch (3.18 mm) in total distance of flooring and base.
- B. From radius of cove: Maximum of 1/8 inch (3.18 mm) plus or 1/16-inch (1.59 mm) minus.

3.7 ENGINEERING DETAILS

- A. Chase edges to "lock" the flooring system into the concrete substrate along lines of termination.
- B. Penetration Treatment: Lap and seal resinous system onto the perimeter of the penetrating item by bridging over compatible elastomer at the interface to compensate for possible movement.

- C. Trenches: Continue flooring system into trenches to maintain monolithic protection. Treat cold joints to assure bridging of potential cracks.
- D. Treat floor drains by chasing the flooring system to lock in place at point of termination.
- E. Treat control joints to bridge potential cracks and to maintain monolithic protection. Treat cold joints and construction joints to bridge potential cracks and to maintain monolithic protection on horizontal and vertical surfaces as well as horizontal and vertical interfaces.
- F. Discontinue Resinous floor system at vertical and horizontal contraction and expansion joints by installing backer rod and compatible sealant after coating installation is completed. Provide sealant type recommended by manufacturer for traffic conditions and chemical exposures to be encountered.

3.8 CURING, PROTECTION AND CLEANING

- A. Cure resinous flooring materials in compliance with manufacturer's directions, taking care to prevent contamination during stages of application and prior to completion of curing process.
- B. Close area of application for a minimum of 24 hours.
- C. Protect resinous flooring materials from damage and wear during construction operation.
 - 1. Cover flooring with kraft type paper.
 - 2. Optional 6 mm (1/4 inch) thick hardboard, plywood, or particle board where area is in foot or vehicle traffic pattern, rolling or fixed scaffolding and overhead work occurs.
- D. Remove temporary covering and clean resinous flooring just prior to final inspection. Use cleaning materials and procedures recommended by resinous flooring manufacturer.

- - - E N D - - -

SECTION 09 74 00

CONCRETE SEALERS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Section covers epoxy/polyurethane concrete sealer.
- B. The flooring system shall consist of a primer coat and a finish coat.
Total dry film thickness shall be 4-6 mils.

1.2 RELATED WORK:

- A. Cast-in-Place Concrete: Section 03 30 00, CAST-IN-PLACE CONCRETE.

1.3 QUALITY CONTROL:

- A. Installer Qualifications: An experienced installer who has specialized in installing concrete sealer similar in material, design, and extent to those indicated for this Project and whose work has resulted in sealed concrete installations with a record of successful in-service performance.
- B. Source Limitations: Obtain each type of joint sealant through one source from a single manufacturer.

1.4 SUBMITTALS:

- A. Submit manufacturer's product data, literature and brochures.
- B. Submit manufacturer's samples showing color choices and texture.
- C. Submit a statement from the manufacturer indicating the installer's certification.
- D. Prior to commencing work, installer shall prepare two 6" x 6" samples of the resinous flooring chosen for the project showing actual color, thickness and texture. These samples shall serve as a basis for comparison throughout the duration of the work.

1.5 QUALITY ASSURANCE

- A. All resin material used in this system shall be manufactured by a single manufacturer to ensure compatibility and proper bonding.
- B. Applicator must have a minimum of 3 years experience in installing polymeric flooring systems and be certified by the manufacturer.
- C. All work shall be performed in strict accordance with the manufacturer's written instructions.

1.6 DELIVERY, HANDLING, AND STORAGE:

- A. All material shall be delivered to the jobsite in unopened containers clearly labeled by the manufacturer and stored in a dry location at a minimum of 65 degrees F.

1.7 WARRANTY:

- A. Manufacturer shall guarantee that his materials are free from defects and comply with published specifications.
- B. Applicator shall warranty against faulty workmanship for a period of 3 years from substantial completion of the project.
- B. General Warranty: Special warranty specified in this Article shall not deprive Government of other rights Government may have under other provisions of Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of Contract Documents.

PART 2 - PRODUCTS

2.1 MATERIALS:

- A. Primer: 46 percent volume solids, two-component water-based VOC compliant, aliphatic chemical resistant polyurethane.
- B. Finish Coat: 53 percent volume solids, two-component water-based VOC compliant, aliphatic chemical resistant polyurethane.
- C. Finished flooring system shall have the following performance characteristics:
 - 1. Gloss (60 degrees): 90-95
 - 2. Hardness (sward): 30
 - 3. Tabor Abrasion: (1000 gm load, 1000 cycles, CS-17 wheel): 40 mg loss.
 - 4. Flexibility (ASTM D-222): Passes 1/8 inch.
 - 5. Impact Resistance (ASTM D-2794): Passes 160 inch-pounds, direct and reverse.
- D. Chemical Resistance: (ASTM D-1308 24 hour exposure) Unaffected by the following:
 - 1. Xylene
 - 2. 50% Sodium Hydroxide
 - 3. 25% Hydrochloric Acid
 - 4. 25% Sulphuric Acid

PART 3 - EXECUTION

3.1 INSPECTION:

A. Verification of Conditions:

1. Inspect surfaces to receive floor system.
2. Conduct calcium chloride moisture vapor emission testing according to ASTM 1869-04. If test reading is above three pounds, consult manufacturer before proceeding.
3. Before starting work, report in writing to the Architect any unsatisfactory conditions.
4. Application of any material shall signify that surfaces have been inspected and are satisfactory.

3.2 SURFACE PREPARATION:

- A. Surfaces to receive flooring system shall be abraded to a minimum of 5 mil profile using shot blasting or acid etching. If acid etching is used, it shall be done in strict accordance with the manufacturer's written instructions. Etching shall be accomplished using a mechanical scrubber with an aggressive "nylogrit" type brush.

3.3 INSTALLATION:

A. General:

1. Allow sufficient time for the installation of the flooring system. At no time shall the speed of project completion be allowed to detrimentally affect the application.
- B. Provide sufficient light, power, heat and working conditions to permit proper application of the materials. Substrate temperature shall be at a minimum of 50°F during application and for 48 hours thereafter.
- C. Prime prepared substrate with Epoxy 200 at 250-300 sq. ft. per gallon. Allow to cure before proceeding.
- D. If slip resistance is required, broadcast 60 mesh bleached aluminum oxide at a rate of 1-2 pounds per 1000 sq. ft. into the prime coat. Allow to cure overnight before proceeding.

3.4 FIELD QUALITY CONTROL:

- A. Installer shall monitor the thickness of the system as the work progresses. Areas found not to meet the required thickness shall receive additional material until desired thickness is attained.

3.5 PROTECTION:

- A. Installation areas must be kept free from traffic and other trades during the application procedure and cure time.

---END---

SECTION 09 91 00

PAINTING

PART 1-GENERAL

1.1 DESCRIPTION

- A. Section specifies field painting.
- B. Section specifies prime coats which may be applied in shop under other sections.
- C. Painting includes shellacs, stains, varnishes, coatings specified, and striping or markers and identity markings.

1.2 RELATED WORK

- A. Shop prime painting of steel and ferrous metals: Division 5, 8 and 10 sections.

1.3 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
Before work is started, or sample panels are prepared, submit manufacturer's literature, the current Master Painters Institute (MPI) "Approved Product List" indicating brand label, product name and product code as of the date of contract award, will be used to determine compliance with the submittal requirements of this specification. The Contractor may choose to use subsequent MPI "Approved Product List", however, only one list may be used for the entire contract and each coating system is to be from a single manufacturer. All coats on a particular substrate must be from a single manufacturer. No variation from the MPI "Approved Product List" where applicable is acceptable.
- C. Sample Panels:
 - 1. After painters' materials have been approved and before work is started submit sample panels showing each type of finish and color specified.
 - 2. Panels to show color: Composition board, 100 by 250 by 3 mm (4 inch by 10 inch by 1/8 inch).
 - 3. Attach labels to panel stating the following:
 - a. Federal Specification Number or manufacturers name and product number of paints used.
 - b. Specification code number specified in Section 09 06 00, SCHEDULE FOR FINISHES.
 - c. Product type and color.
 - d. Name of project.

4. Strips showing not less than 50 mm (2 inch) wide strips of undercoats and 100 mm (4 inch) wide strip of finish coat.

D. Sample of identity markers if used.

E. Manufacturers' Certificates indicating compliance with specified requirements:

1. Manufacturer's paint substituted for Federal Specification paints meets or exceeds performance of paint specified.
2. Epoxy coating.

1.4 DELIVERY AND STORAGE

A. Deliver materials to site in manufacturer's sealed container marked to show following:

1. Name of manufacturer.
2. Product type.
3. Batch number.
4. Instructions for use.
5. Safety precautions.

B. In addition to manufacturer's label, provide a label legibly printed as following:

1. Federal Specification Number, where applicable, and name of material.
2. Surface upon which material is to be applied.
3. If paint or other coating, state coat types; prime, body or finish.

C. Maintain space for storage, and handling of painting materials and equipment in a neat and orderly condition to prevent spontaneous combustion from occurring or igniting adjacent items.

D. Store materials at site at least 24 hours before using, at a temperature between 18 and 30 degrees C (65 and 85 degrees F).

1.5 MOCK-UP PANEL

A. Before starting application of water paint mixtures, apply paint as specified to an area, not to exceed 9 m² (100 ft²), selected by COTR.

B. Finish and texture approved by COTR will be used as a standard of quality for remainder of work.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.

B. American Conference of Governmental Industrial Hygienists (ACGIH):
ACGIH TLV-BKLT-1992.....Threshold Limit Values (TLV) for Chemical
Substances and Physical Agents and Biological
Exposure Indices (BEIs)

- ACGIH TLV-DOC.....Documentation of Threshold Limit Values and
Biological Exposure Indices, (Sixth Edition)
- C. American National Standards Institute (ANSI):
 - A13.1-96.....Scheme for the Identification of Piping Systems
- D. American Society for Testing and Materials (ASTM):
 - D260-86.....Boiled Linseed Oil
- E. Commercial Item Description (CID):
 - A-A-1555.....Water Paint, Powder (Cementitious, White and
Colors) (WPC) (cancelled)
 - A-A-3120.....Paint, For Swimming Pools (RF) (cancelled)
- F. Federal Specifications (Fed Spec):
 - TT-P-1411A.....Paint, Copolymer-Resin, Cementitious (For
Waterproofing Concrete and Masonry Walls) (CEP)
- G. Master Painters Institute (MPI):
 - No. 1-06.....Aluminum Paint (AP)
 - No. 4-06.....Interior/ Exterior Latex Block Filler
 - No. 5-06.....Exterior Alkyd Wood Primer
 - No. 11-06.....Exterior Latex, Semi-Gloss (AE)
 - No. 27-06.....Exterior / Interior Alkyd Floor Enamel, Gloss (FE)
 - No. 43-06.....Interior Satin Latex, MPI Gloss Level 4
 - No. 44-06.....Interior Low Sheen Latex, MPI Gloss Level 2
 - No. 45-06.....Interior Primer Sealer
 - No. 52-06.....Interior Latex, MPI Gloss Level 3 (LE)
 - No. 53-06.....Interior Latex, Flat, MPI Gloss Level 1 (LE)
 - No. 54-06.....Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)
 - No. 77-06.....Epoxy Cold Cured, Gloss (EC)
- H. Steel Structures Painting Council (SSPC):
 - SSPC SP 1-00 (R2004)....Solvent Cleaning
 - SSPC SP 2-00 (R2004)....Hand Tool Cleaning
 - SSPC SP 3-00 (R2004)....Power Tool Cleaning

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Plastic Tape:
 - 1. Pigmented vinyl plastic film in colors as specified in Section 09 06
00, SCHEDULE FOR FINISHES or specified.
 - 2. Pressure sensitive adhesive back.
 - 3. Widths as shown.
- B. Identity markers options:
 - 1. Pressure sensitive vinyl markers.

- 2. Snap-on coil plastic markers.
- C. Aluminum Paint (AP): MPI 1.
- D. Interior/Exterior Latex Block Filler: MPI 4.
- E. Exterior Alkyd Wood Primer: MPI 5. F. Exterior Latex, Flat (AE): MPI 10.
- F. Exterior Latex, Semi-Gloss (AE): MPI 11.
- G. Interior Satin Latex: MPI 43.
- H. Interior Low Sheen Latex: MPI 44.
- I. Interior Primer Sealer: MPI 45.
- J. Interior Latex Primer Sealer: MPI 50.
- K. Interior Latex, MPI Gloss Level 3 (LE): MPI 52.
- L. Interior Latex, Flat, MPI Gloss Level 1 (LE): MPI 53.
- M. Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE): MPI 54.0.
- N. Epoxy Cold Cured, Gloss (EC): MPI 77.

2.2 PAINT PROPERTIES

- A. Use ready-mixed (including colors), except two component epoxies, polyurethanes, polyesters, paints having metallic powders packaged separately and paints requiring specified additives.
- B. Where no requirements are given in the referenced specifications for primers, use primers with pigment and vehicle, compatible with substrate and finish coats specified.

2.3 REGULATORY REQUIREMENTS/QUALITY ASSURANCE

- A. Paint materials shall conform to the restrictions of the local Environmental and Toxic Control jurisdiction.
 - 1. Volatile Organic Compounds (VOC): VOC content of paint materials shall not exceed local, state or district requirements.
 - 2. Lead-Base Paint:
 - a. Comply with Section 410 of the Lead-Based Paint Poisoning Prevention Act, as amended, and with implementing regulations promulgated by Secretary of Housing and Urban Development.
 - b. Regulations concerning prohibition against use of lead-based paint in federal and federally assisted construction, or rehabilitation of residential structures are set forth in Subpart F, Title 24, Code of Federal Regulations, Department of Housing and Urban Development.
 - 3. Asbestos: Materials shall not contain asbestos.
 - 4. Chromate, Cadmium, Mercury, and Silica: Materials shall not contain zinc-chromate, strontium-chromate, Cadmium, mercury or mercury compounds or free crystalline silica.
 - 5. Human Carcinogens: Materials shall not contain any of the ACGIH-BKLT and ACGHI-DOC confirmed or suspected human carcinogens.

6. Comply with the Regional Ozone Transport Commission (OTC) regulations regarding Volatile Organic Content (VOC).

PART 3 - EXECUTION

3.1 JOB CONDITIONS

- A. Safety: Observe required safety regulations and manufacturer's warning and instructions for storage, handling and application of painting materials.
 1. Take necessary precautions to protect personnel and property from hazards due to falls, injuries, toxic fumes, fire, explosion, or other harm.
 2. Deposit soiled cleaning rags and waste materials in metal containers approved for that purpose. Dispose of such items off the site at end of each days work.
- B. Atmospheric and Surface Conditions:
 1. Do not apply coating when air or substrate conditions are:
 - a. Less than 3 degrees C (5 degrees F) above dew point.
 - b. Below 10 degrees C (50 degrees F) or over 35 degrees C (95 degrees F), unless specifically pre-approved by the Contracting Officer and the product manufacturer. Under no circumstances shall application conditions exceed manufacturer recommendations.
 2. Maintain interior temperatures until paint dries hard.
 3. Do no exterior painting when it is windy and dusty.
 4. Do not paint in direct sunlight or on surfaces that the sun will soon warm.
 5. Apply only on clean, dry and frost free surfaces except as follows:
 - a. Apply water thinned acrylic and cementitious paints to damp (not wet) surfaces where allowed by manufacturer's printed instructions.
 - b. Dampened with a fine mist of water on hot dry days concrete and masonry surfaces to which water thinned acrylic and cementitious paints are applied to prevent excessive suction and to cool surface.

3.2 SURFACE PREPARATION

- A. Method of surface preparation is optional, provided results of finish painting produce solid even color and texture specified with no overlays.
- B. General:
 1. Remove prefinished items not to be painted such as lighting fixtures, escutcheon plates, hardware, trim, and similar items for reinstallation after paint is dried.
 2. Remove items for reinstallation and complete painting of such items and adjacent areas when item or adjacent surface is not accessible or finish is different.

3. See other sections of specifications for specified surface conditions and prime coat.
4. Clean surfaces for painting with materials and methods compatible with substrate and specified finish. Remove any residue remaining from cleaning agents used. Do not use solvents, acid, or steam on concrete and masonry.

C. Ferrous Metals:

1. Remove oil, grease, soil, drawing and cutting compounds, flux and other detrimental foreign matter in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Remove loose mill scale, rust, and paint, by hand or power tool cleaning, as defined in SSPC-SP 2 (Hand Tool Cleaning) and SSPC-SP 3 (Power Tool Cleaning). Exception: where high temperature aluminum paint is used, prepare surface in accordance with paint manufacturer's instructions.
3. Fill dents, holes and similar voids and depressions in flat exposed surfaces of hollow steel doors and frames, access panels, roll-up steel doors and similar items specified to have semi-gloss or gloss finish with TT-F-322D (Filler, Two-Component Type, For Dents, Small Holes and Blow-Holes). Finish flush with adjacent surfaces.
 - a. This includes flat head countersunk screws used for permanent anchors.
 - b. Do not fill screws of item intended for removal such as glazing beads.
4. Spot prime abraded and damaged areas in shop prime coat which expose bare metal with same type of paint used for prime coat. Feather edge of spot prime to produce smooth finish coat.
5. Spot prime abraded and damaged areas which expose bare metal of factory finished items with paint as recommended by manufacturer of item.

D. Zinc-Coated (Galvanized) Metal, Aluminum Surfaces Specified Painted:

1. Clean surfaces to remove grease, oil and other deterrents to paint adhesion in accordance with SSPC-SP 1 (Solvent Cleaning).
2. Spot coat abraded and damaged areas of zinc-coating which expose base metal on hot-dip zinc-coated items with MPI 18 (Organic Zinc Rich Coating). Prime or spot prime with MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer) depending on finish coat compatibility.

E. Masonry, Concrete, Cement Board, Cement Plaster and Stucco:

1. Clean and remove dust, dirt, oil, grease efflorescence, form release agents, laitance, and other deterrents to paint adhesion.
2. Use emulsion type cleaning agents to remove oil, grease, paint and similar products. Use of solvents, acid, or steam is not permitted.
3. Remove loose mortar in masonry work.
4. Neutralize Concrete floors to be painted by washing with a solution of 1.4 Kg (3 pounds) of zinc sulfate crystals to 3.8 L (1 gallon) of water, allow to dry three days and brush thoroughly free of crystals.
5. Repair broken and spalled concrete edges with concrete patching compound to match adjacent surfaces as specified in CONCRETE Sections. Remove projections to level of adjacent surface by grinding or similar methods.

F. Gypsum Plaster and Gypsum Board:

1. Remove efflorescence, loose and chalking plaster or finishing materials.
2. Remove dust, dirt, and other deterrents to paint adhesion.
3. Fill holes, cracks, and other depressions with CID-A-A-1272A [Plaster, Gypsum (Spackling Compound) finished flush with adjacent surface, with texture to match texture of adjacent surface. Patch holes over 25 mm (1-inch) in diameter as specified in Section for plaster or gypsum board.

3.3 PAINT PREPARATION

- A. Thoroughly mix painting materials to ensure uniformity of color, complete dispersion of pigment and uniform composition.
- B. Do not thin unless necessary for application and when finish paint is used for body and prime coats. Use materials and quantities for thinning as specified in manufacturer's printed instructions.
- C. Remove paint skins, then strain paint through commercial paint strainer to remove lumps and other particles.
- D. Mix two component and two part paint and those requiring additives in such a manner as to uniformly blend as specified in manufacturer's printed instructions unless specified otherwise.
- E. For tinting required to produce exact shades specified, use color pigment recommended by the paint manufacturer.

3.4 APPLICATION

- A. Start of surface preparation or painting will be construed as acceptance of the surface as satisfactory for the application of materials.
- B. Unless otherwise specified, apply paint in four coats; sealer, prime, body, and finish. When two coats applied to prime coat are the same, first coat applied over primer is body coat and second coat is finish coat.

- C. Apply each coat evenly and cover substrate completely.
- D. Allow not less than 48 hours between application of succeeding coats, except as allowed by manufacturer's printed instructions, and approved by COTR.
- E. Finish surfaces to show solid even color, free from runs, lumps, brushmarks, laps, holidays, or other defects.
- F. Apply by brush, roller or spray, except as otherwise specified.
- G. Do not spray paint in existing occupied spaces unless approved by COTR, except in spaces sealed from existing occupied spaces.
 - 1. In areas, where paint is applied by spray, mask or enclose with polyethylene, or similar air tight material with edges and seams continuously sealed including items specified in WORK NOT PAINTED, motors, controls, telephone, and electrical equipment, fronts of sterilizers and other recessed equipment and similar prefinished items.
- H. Do not paint in closed position operable items such as access doors and panels, window sashes, overhead doors, and similar items except overhead roll-up doors and shutters.

3.5 PRIME PAINTING

- A. After surface preparation prime surfaces before application of body and finish coats, except as otherwise specified.
- B. Spot prime and apply body coat to damaged and abraded painted surfaces before applying succeeding coats.
- C. Additional field applied prime coats over shop or factory applied prime coats are not required except for exterior exposed steel apply an additional prime coat.
- D. Prime rebates for stop and face glazing of wood, and for face glazing of steel.
- E. Wood and Wood Particleboard:
 - 1. Use same kind of primer specified for exposed face surface.
 - a. Interior wood except for transparent finish: MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat), thinned if recommended by manufacturer.
 - b. Transparent finishes as specified under Transparent Finishes on Wood except Floors .
 - 2. Apply two coats of primer MPI 7 (Exterior Oil Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) to surfaces of wood doors, including top and bottom edges, which are cut for fitting or for other reason.
 - 3. Apply one coat of primer MPI 7 (Exterior Oil Wood Primer) or sealer MPI 45 (Interior Primer Sealer) or MPI 46 (Interior Enamel Undercoat) as

soon as delivered to site to surfaces of unfinished woodwork, except concealed surfaces of shop fabricated or assembled millwork and surfaces specified to have varnish, stain or natural finish.

4. Back prime and seal ends of exterior woodwork, and edges of exterior plywood specified to be finished.
5. Apply MPI 67 (Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR) to wood for fire retardant finish.

F. Metals except boilers, incinerator stacks, and engine exhaust pipes:

1. Steel and iron: MPI 95 (Fast Drying Metal Primer). Use MPI 101 (Cold Curing Epoxy Primer) where MPI 77 (Epoxy Cold Cured, Gloss (EC)), MPI 98 (High Build Epoxy Coating), MPI 108 (High Build Epoxy Marine Coating (EC)) finish is specified.
2. Zinc-coated steel and iron: MPI 134 (Waterborne Galvanized Primer) or MPI 135 (Non-Cementitious Galvanized Primer).
3. Aluminum scheduled to be painted: MPI 95 (Fast Drying Metal Primer).
4. Terne Metal: MPI 95 (Fast Drying Metal Primer).
5. Asphalt coated metal: MPI 1 (Aluminum Paint (AP)).
6. Metal over 94 degrees C. (200 degrees F), Boilers, Incinerator Stacks, and Engine Exhaust Pipes: MPI 22 (High Heat Resistant Coating (HR)).

G. Gypsum Board:

1. Surfaces scheduled to have MPI 10 (Exterior Latex, Flat (AE)), MPI 11 (Exterior Latex, Semi-Gloss (AE)), MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) or MPI 53 (Interior Latex, Flat), MPI Gloss Level 1 (LE)) MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) MPI 114 (Interior Latex, Gloss (LE) and (LG)) finish: Use MPI 10 (Exterior Latex, Flat (AE)) MPI 11 (Exterior Latex, Semi-Gloss (AE)) MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) or MPI 53 (Interior Latex, MPI Gloss Level 3 (LE)) MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) MPI 114 (Interior Latex, Gloss (LE) and (LG)) respectively.
2. Primer: MPI 50 (Interior Latex Primer Sealer) except use MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) in shower and bathrooms.
3. Surfaces scheduled to receive vinyl coated fabric wallcovering: Use MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat).
4. Use MPI 101 (Cold Curing Epoxy Primer) for surfaces scheduled to receive MPI 77 (Epoxy Cold Cured, Gloss (EC)) MPI 98 (High Build Epoxy Coating) MPI 108 (High Build Epoxy Marine Coating (EC) finish.

H. Gypsum Plaster and Veneer Plaster:

1. Surfaces scheduled to have MPI 10 (Exterior Latex, Flat (AE)) MPI 11 (Exterior Latex, Semi-Gloss (AE)) MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) or MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 LE) MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) MPI 114 (Interior Latex, Gloss (LE) and (LG)) finish: Use MPI 10 (Exterior Latex, Flat (AE)) MPI 11 (Exterior Latex, Semi-Gloss (AE)) MPI 119 (Exterior Latex, High Gloss (acrylic) (AE)) or MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 LE) MPI 52 Latex, MPI Gloss Level 3 (LE)) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) MPI 114 (Interior Latex, Gloss (LE) and (LG)) respectively.
2. Use MPI 101 (Cold Curing Epoxy Primer) for surfaces scheduled to receive MPI 77 (Epoxy Cold Cured, Gloss (EC)) MPI 108 (High Build Epoxy Marine Coating (EC)) finish.

I. Cement Plaster or stucco Concrete Masonry, Brick Masonry and Cement board Interior Surfaces of Ceilings and Walls:

1. MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 LE)) MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) MPI 114 (Interior Latex, Gloss (LE) and (LG)) except use two coats where substrate has aged less than six months.
2. Use MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF)) MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)) MPI 140 (Interior High Performance latex, MPI Gloss Level 4) MPI 141 (Interior High Performance Latex (SG) MPI Gloss Level 5) MPI 114 (Interior Latex, Gloss (LE) and (LG)) TT-P-1411A (Paint, Copolymer Resin, Cementitious (CEP)) Type II MPI 77 (Epoxy Cold Cured, Gloss (EC)) MPI 98 (High Build Epoxy Coating) MPI 108 (High Build Epoxy Marine Coating (EC)) or CID-A-A-1555 (Water, Paint, Powder) as scheduled.

3.6 EXTERIOR FINISHES

- A. Apply following finish coats where indicated on drawings.
- B. Steel and Ferrous Metal, Including Tern:
Two coats of MPI 8 (Exterior Alkyd, Flat (EO)) MPI 9 (Exterior Alkyd Enamel (EO)) MPI 94 (Exterior Alkyd, Semi-Gloss (EO)) on exposed surfaces, except on surfaces over 94 degrees C (200 degrees F).
- C. Machinery without factory finish except for primer: One coat MPI 11 (Exterior Latex, Semi Gloss).

3.7 INTERIOR FINISHES

- A. Apply following finish coats over prime coats in spaces or on surfaces specified in Section 09 06 00, SCHEDULE FOR FINISHES.

B. Metal Work:

1. Apply to exposed surfaces.
2. Omit body and finish coats on surfaces concealed after installation except electrical conduit containing conductors over 600 volts.
3. Ferrous Metal, Galvanized Metal, and Other Metals Scheduled:
 - a. Apply two coats of MPI 54 (Interior Lates, Semi Gloss) unless specified otherwise.
 - b. Asphalt Coated Metal: One coat MPI 1 (Aluminum Paint (AP)).

C. Gypsum Board:

1. One coat of MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)).
2. Two coats of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF)).
3. One coat of MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) or MPI 114 (Interior Latex, Gloss (LE) and (LG)).

D. Masonry and Concrete Walls:

1. Over MPI 4 (Interior/Exterior Latex Block Filler) on CMU surfaces.
2. Two coats of MPI 53 (Interior Latex, Flat, MPI Gloss Level 1 (LE)) MPI 52 (Interior Latex, MPI Gloss Level 3 (LE)) MPI 54 (Interior Latex, Semi-Gloss, MPI Gloss Level 5 (LE)) MPI 114 (Interior Latex, Gloss (LE) and (LG)) .
3. Two coats of MPI 138 (Interior High Performance Latex, MPI Gloss Level 2 (LF)) MPI 139 (Interior High Performance Latex, MPI Gloss level 3 (LL)) MPI 140 (Interior High Performance Latex MPI Gloss level 4) MPI 141 (Interior High Performance Latex (SG) MPI Gloss level 5) MPI 114 (Interior Latex, Gloss (LE) and (LG)) .

E. Wood:

1. Sanding:
 - a. Use 220-grit sandpaper.
 - b. Sand sealers and varnish between coats.
 - c. Sand enough to scarify surface to assure good adhesion of subsequent coats, to level roughly applied sealer and varnish, and to knock off "whiskers" of any raised grain as well as dust particles.
2. Sealers:
 - a. Apply sealers specified except sealer may be omitted where pigmented, penetrating, or wiping stains containing resins are used.
 - b. Allow manufacturer's recommended drying time before sanding, but not less than 24 hours or 36 hours in damp or muggy weather.

c. Sand as specified.

3. Paint Finish:

- a. One coat of MPI 45 (Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 47 (Interior Alkyd, Semi-Gloss (AK)) (SG).
- b. One coat MPI 66 (Interior Alkyd Fire retardant, Clear Top-Coat (ULC Approved) (FC) MPI 67 (Interior Latex Fire Retardant, Top-Coat (ULC Approved) (FR), intumescent type (FR), on exposed wood in attics with floors used for mechanical equipment and above ceilings where shown .
- c. One coat of MPI 45 Interior Primer Sealer) MPI 46 (Interior Enamel Undercoat) plus one coat of MPI 48 (Interior Alkyd Gloss (AK)).
- d. Two coats of MPI 51 (Interior Alkyd, Eggshell) (AK)).

3.8 REFINISHING EXISTING PAINTED SURFACES

- A. Clean, patch and repair existing surfaces as specified under surface preparation.
- B. Remove and reinstall items as specified under surface preparation.
- C. Remove existing finishes or apply separation coats to prevent non compatible coatings from having contact.
- D. Patched or Replaced Areas in Surfaces and Components: Apply spot prime and body coats as specified for new work to repaired areas or replaced components.
- E. Except where scheduled for complete painting apply finish coat over plane surface to nearest break in plane, such as corner, reveal, or frame.
- F. In existing rooms and areas where alterations occur, clean existing stained and natural finished wood retouch abraded surfaces and then give entire surface one coat of MPI 31 (Polyurethane, Moisture Cured, Clear Gloss) or MPI 71 (Polyurethane, Moisture Cured, Clear Flat (PV)).
- G. Refinish areas as specified for new work to match adjoining work unless specified or scheduled otherwise.
- H. Coat knots and pitch streaks showing through old finish with MPI 36 (Knot Sealer) before refinishing.
- I. Sand or dull glossy surfaces prior to painting.
- J. Sand existing coatings to a feather edge so that transition between new and existing finish will not show in finished work.

3.9 PAINT COLOR

- A. Color and gloss of finish coats is specified in Section 09 06 00, SCHEDULE FOR FINISHES.

- B. For additional requirements regarding color see Articles, REFINISHING EXISTING PAINTED SURFACE and MECHANICAL AND ELECTRICAL FIELD PAINTING SCHEDULE.
- C. Coat Colors:
 - 1. Color of priming coat: Lighter than body coat.
 - 2. Color of body coat: Lighter than finish coat.
 - 3. Color prime and body coats to not show through the finish coat and to mask surface imperfections or contrasts.
- D. Painting, Caulking, Closures, and Fillers Adjacent to Casework:
 - 1. Paint to match color of casework where casework has a paint finish.
 - 2. Paint to match color of wall where casework is stainless steel, plastic laminate, or varnished wood.

3.10 MECHANICAL AND ELECTRICAL WORK FIELD PAINTING SCHEDULE

- A. Field painting of mechanical and electrical consists of cleaning, touching-up abraded shop prime coats, and applying prime, body and finish coats to materials and equipment if not factory finished in space scheduled to be finished.
- B. In spaces not scheduled to be finish painted in Section 09 06 00, SCHEDULE FOR FINISHES paint as specified under paragraph H, colors.
- C. Paint various systems specified in Division 02 - EXISTING CONDITIONS, Division 21 - FIRE SUPPRESSION, Division 22 - PLUMBING, Division 23 - HEATING, VENTILATION AND AIR-CONDITIONING, Division 26 - ELECTRICAL, Division 27 - COMMUNICATIONS, and Division 28 - ELECTRONIC SAFETY AND SECURITY.
- D. Paint after tests have been completed.
- E. Omit prime coat from factory prime-coated items.
- F. Finish painting of mechanical and electrical equipment is not required when located in interstitial spaces, above suspended ceilings, in concealed areas such as pipe and electric closets, pipe basements, pipe tunnels, trenches, attics, roof spaces, shafts and furred spaces except on electrical conduit containing feeders 600 volts or more.
- G. Omit field painting of items specified in paragraph, Building and Structural WORK NOT PAINTED.
- H. Color:
 - 1. Paint items having no color specified in Section 09 06 00, SCHEDULE FOR FINISHES to match surrounding surfaces.
 - 2. Paint colors as specified in Section 09 06 00, SCHEDULE FOR FINISHES except for following:
 - a. WhiteExterior unfinished surfaces of enameled plumbing fixtures. Insulation coverings on breeching and uptake

inside boiler house, drums and drum-heads, oil heaters, condensate tanks and condensate piping.

- b. Gray:Heating, ventilating, air conditioning and refrigeration equipment (except as required to match surrounding surfaces), and water and sewage treatment equipment and sewage ejection equipment.
 - c. Aluminum Color: Ferrous metal on outside of boilers and in connection with boiler settings including supporting doors and door frames and fuel oil burning equipment, and steam generation system (bare piping, fittings, hangers, supports, valves, traps and miscellaneous iron work in contact with pipe).
 - d. Federal Safety Red: Exposed fire protection piping hydrants, post indicators, electrical conduits containing fire alarm control wiring, and fire alarm equipment.
 - e. Federal Safety Orange: .Entire lengths of electrical conduits containing feeders 600 volts or more.
 - f. Color to match brickwork sheet metal covering on breeching outside of exterior wall of boiler house.
- I. Apply paint systems on properly prepared and primed surface as follows:
- 1. Exterior Locations:
 - a. Apply two coats of MP11 (Exterior Latex, Semi-Gloss) to the following ferrous metal items:
Vent and exhaust pipes with temperatures under 94 degrees C (200 degrees F), roof drains, fire hydrants, post indicators, yard hydrants, exposed piping and similar items.
 - b. Apply two coats of MPI 11 (Exterior Latex, Semi Gloss (AE)) to the following metal items:
Galvanized and zinc-copper alloy metal.
 - 2. Interior Locations:
 - a. Apply two coats of MPI 11 (Exterior Latex, Semi-Gloss) to following items:
 - 1) Metal under 94 degrees C (200 degrees F) of items such as bare piping, fittings, hangers and supports.
 - 2) Equipment and systems such as hinged covers and frames for control cabinets and boxes, cast-iron radiators, electric conduits and panel boards.
 - 3) Heating, ventilating, air conditioning, plumbing equipment, and machinery having shop prime coat and not factory finished.
 - e. Paint electrical conduits containing cables rated 600 volts or more using two coats of MPI 11 (Exterior Latex, Semi-Gloss) in the

Federal Safety Orange color in exposed and concealed spaces full length of conduit.

3. Other exposed locations:
 - a. Metal surfaces, except aluminum, of cooling towers exposed to view, including connected pipes, rails, and ladders: Two coats of MPI 1 (Aluminum Paint (AP)).
 - b. Cloth jackets of insulation of ducts and pipes in connection with plumbing, air conditioning, ventilating refrigeration and heating systems: One coat of MPI 50 (Interior Latex Primer Sealer) and one coat of MPI 10 (Exterior Latex, Flat (AE)), MPI 11 (Exterior Latex Semi-Gloss (AE), or MPI 119 (Exterior Latex, High Gloss (acrylic)(AE)).

3.11 BUILDING AND STRUCTURAL WORK FIELD PAINTING

- A. Painting and finishing of interior and exterior work except as specified under paragraph 3.11.
 1. Painting and finishing of new and existing work including colors and gloss of finish selected is specified in Finish Schedule, Section 09 06 00, SCHEDULE FOR FINISHES.
 2. Painting of disturbed, damaged and repaired or patched surfaces when entire space is not scheduled for complete repainting or refinishing.
 3. Painting of ferrous metal and galvanized metal.
 4. Identity painting and safety painting.
- B. Building and Structural Work not Painted:
 1. Prefinished items:
 - a. Casework, doors, elevator entrances and cabs, metal panels, wall covering, and similar items specified factory finished under other sections.
 - b. Factory finished equipment and pre-engineered metal building components such as metal roof and wall panels.
 2. Finished surfaces:
 - a. Hardware except ferrous metal.
 - b. Anodized aluminum, stainless steel, chromium plating, copper, and brass, except as otherwise specified.
 - c. Signs, fixtures, and other similar items integrally finished.
 3. Concealed surfaces:
 - a. Inside dumbwaiter, elevator and duct shafts, interstitial spaces, pipe basements, crawl spaces, pipe tunnels, above ceilings, attics, except as otherwise specified.
 - b. Inside walls or other spaces behind access doors or panels.

- c. Surfaces concealed behind permanently installed casework and equipment.
- 4. Moving and operating parts:
 - a. Shafts, chains, gears, mechanical and electrical operators, linkages, and sprinkler heads, and sensing devices.
 - b. Tracks for overhead or coiling doors, shutters, and grilles.
- 5. Labels:
 - a. Code required label, such as Underwriters Laboratories Inc., Inchcape Testing Services, Inc., or Factory Mutual Research Corporation.
 - b. Identification plates, instruction plates, performance rating, and nomenclature.
- 6. Galvanized metal:
 - a. Exterior chain link fence and gates, corrugated metal areaways, and gratings.
 - b. Gas Storage Racks.
 - c. Except where specifically specified to be painted.
- 7. Metal safety treads and nosings.
- 8. Gaskets.
- 9. Concrete curbs, gutters, pavements, retaining walls, exterior exposed foundations walls and interior walls in pipe basements.
- 10. Structural steel encased in concrete, masonry, or other enclosure.
- 11. Structural steel to receive sprayed-on fire proofing.
- 12. Ceilings, walls, columns in interstitial spaces.
- 13. Ceilings, walls, and columns in pipe basements.

3.12 IDENTITY PAINTING SCHEDULE

- A. Identify designated service in accordance with ANSI A13.1, unless specified otherwise, on exposed piping, piping above removable ceilings, piping in accessible pipe spaces, interstitial spaces, and piping behind access panels.
 - 1. Legend may be identified using 2.1 G options or by stencil applications.
 - 2. Apply legends adjacent to changes in direction, on branches, where pipes pass through walls or floors, adjacent to operating accessories such as valves, regulators, strainers and cleanouts a minimum of 12 000 mm (40 feet) apart on straight runs of piping. Identification next to plumbing fixtures is not required.
 - 3. Locate Legends clearly visible from operating position.
 - 4. Use arrow to indicate direction of flow.

5. Identify pipe contents with sufficient additional details such as temperature, pressure, and contents to identify possible hazard. Insert working pressure shown on drawings where asterisk appears for High, Medium, and Low Pressure designations as follows:
 - a. High Pressure - 414 kPa (60 psig) and above.
 - b. Medium Pressure - 104 to 413 kPa (15 to 59 psig).
 - c. Low Pressure - 103 kPa (14 psig) and below.
6. Legend name in full or in abbreviated form as follows:

PIPING	COLOR OF EXPOSED PIPING	COLOR OF BACKGROUND	COLOR OF LETTERS	LEGEND ABBREV.
Blow-off		Yellow	Black	Blow-off
Boiler Feedwater		Yellow	Black	Blr Feed
A/C Condenser Water Supply Wtr Sup			Green	White A/C Cond
A/C Condenser Water Return Wtr Ret			Green	White A/C Cond
Chilled Water Supply		Green	White	Ch. Wtr Sup
Chilled Water Return		Green	White	Ch. Wtr Ret
Shop Compressed Air		Yellow	Black	Shop Air
Air-Instrument Controls Cont			Green	White Air-Inst
Drain Line		Green	White	Drain
Emergency Shower		Green	White	Emg Shower
High Pressure Steam		Yellow	Black	H.P. _____*
High Pressure Condensate Return	Yellow		Black	H.P. Ret _____*
Medium Pressure Steam Stm _____*			Yellow	Black M. P.
Medium Pressure Condensate Return	Yellow		Black	M.P. Ret _____*
Low Pressure Steam	Yellow		Black	L.P. Stm _____*
Low Pressure Condensate Return	Yellow		Black	L.P. Ret _____*
High Temperature Water Supply	Yellow		Black	H. Temp Wtr Sup
High Temperature Water Return	Yellow		Black	H. Temp Wtr Ret
Hot Water Heating Supply Htg Sup			Yellow	Black H. W.
Hot Water Heating Return Htg Ret			Yellow	Black H. W.
Gravity Condensate Return Cond Ret			Yellow	Black Gravity

Ft. Harrison VA Medical Center
 Replace Penthouse HVAC System

Project #436-17-102

Pumped Condensate Return Cond Ret		Yellow	Black	Pumped
Vacuum Condensate Return Ret		Yellow	Black	Vac Cond
Fuel Oil - Grade Boiler Water Sampling	Green	White	Fuel Oil-Grade ___*	
Chemical Feed	Yellow	Black	Sample	
Continuous Blow-Down Pumped Condensate	Yellow	Black	Chem Feed	
Pump Recirculating	Black		Cont. B D	
Vent Line	Yellow	Black	Pump Cond	
Alkali	Yellow	Black	Pump-Recirc.	
Bleach	Yellow	Black	Vent	
Detergent	Yellow	Black	Alk	
Liquid Supply	Yellow	Black	Bleach	
Reuse Water	Yellow	Black	Det	
Cold Water (Domestic)	White	Black	Liq Sup	
Hot Water (Domestic)	Green	White	Reuse Wtr	
Supply	White	Black	C.W. Dom	
Return	White	Black	H.W. Dom	
Tempered Water	White	Black	H.W. Dom Ret	
Ice Water			Temp. Wtr	
Supply	White	Black	Ice Wtr	
Return	White	Black	Ice Wtr Ret	
Reagent Grade Water	Green	White	RG	
Reverse Osmosis	Green	White	RO	
Sanitary Waste	Green	White	San Waste	
Sanitary Vent	Green	White	San Vent	
Storm Drainage	Green	White	St Drain	
Pump Drainage	Green	White	Pump Disch	
Chemical Resistant Pipe				
Waste	Yellow	Black	Acid Waste	
Vent	Yellow	Black	Acid Vent	
Atmospheric Vent	Green	White	ATV	
Silver Recovery	Green	White	Silver Rec	
Oral Evacuation	Green	White	Oral Evac	
Fuel Gas	Yellow	Black	Gas	
Fire Protection Water				
Sprinkler	Red	White	Auto Spr	
Standpipe	Red	White	Stand	

Sprinkler

Red

White

Drain

7. Electrical Conduits containing feeders over 600 volts, paint legends using 50 mm (2 inch) high black numbers and letters, showing the voltage class rating. Provide legends where conduits pass through walls and floors and at maximum 6100 mm (20 foot) intervals in between. Use labels with yellow background with black border and words Danger High Voltage Class, 5000, 15000, or 25000, as appropriate.

B. Fire and Smoke Partitions:

1. Identify partitions above ceilings on both sides of partitions except within shafts in letters not less than 64 mm (2 1/2 inches) high.
2. Stenciled message: "SMOKE PARTITION" or, "FIRE PARTITION" as applicable.
3. Locate not more than 6100 mm (20 feet) on center on corridor sides of partitions, and with a least one message per room on room side of partition.
4. Use semigloss paint of color that contrasts with color of substrate.

C. Identify columns in pipe basements and interstitial space:

1. Apply stenciled number and letters to correspond with grid numbering and lettering shown.
2. Paint numbers and letters 100 mm (4 inches) high, locate 450 mm (18 inches) below overhead structural slab.
3. Apply on four sides of interior columns and on inside face only of exterior wall columns.
4. Color:
 - a. Use black on concrete columns.
 - b. Use white or contrasting color on steel columns.

3.13 PROTECTION CLEAN UP, AND TOUCH-UP

- A. Protect work from paint droppings and spattering by use of masking, drop cloths, removal of items or by other approved methods.
- B. Upon completion, clean paint from hardware, glass and other surfaces and items not required to be painted of paint drops or smears.
- C. Before final inspection, touch-up or refinished in a manner to produce solid even color and finish texture, free from defects in work which was damaged or discolored.

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Ft. Harrison VA Medical Center
Replace Penthouse HVAC System

Project #436-17-102

Replace Penthouse HVAC System

SECTION 13 05 41
SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. Provide seismic restraint in accordance with the requirements of this section in order to maintain the integrity of nonstructural components of the building so that they remain safe and functional in case of seismic event.
- B. The design to resist seismic load shall be based on Seismic Design Categories per section 4.0 of the VA Seismic Design Requirements (H-18-8) dated August 2013, <http://www.cfm.va.gov/til/etc/seismic.pdf>.
- C. Definitions: Non-structural building components are components or systems that are not part of the building's structural system whether inside or outside, above or below grade. Non-structural components of buildings include:
 - 1. Electrical Elements: Power and lighting systems; substations; switchgear and switchboards; auxiliary engine-generator sets; transfer switches; motor control centers; motor generators; selector and controller panels; fire protection and alarm systems; special life support systems; and telephone and communication systems.

1.2 RELATED WORK:

- A. Structural supports and anchors: Section 05 50 00, METAL FABRICATIONS.

1.3 QUALITY CONTROL:

- A. Shop-Drawing Preparation:
 - 1. Have seismic-force-restraint shop drawings and calculations prepared by a professional structural engineer experienced in the area of seismic force restraints. The professional structural engineer shall be registered in the state where the project is located.
 - 2. Submit design tables and information used for the design-force levels, stamped and signed by a professional structural engineer registered in the State where project is located.
- B. Coordination:
 - 1. Do not install seismic restraints until seismic restraint submittals are approved by the COR.
 - 2. Coordinate and install trapezes or other multi-pipe hanger systems prior to pipe installation.

Replace Penthouse HVAC System

1.4 SUBMITTALS:

- A. Submit a coordinated set of equipment anchorage drawings prior to installation including:
 - 1. Description, layout, and location of items to be anchored or braced with anchorage or brace points noted and dimensioned.
 - 2. Details of anchorage or bracing at large scale with all members, parts brackets shown, together with all connections, bolts, welds etc. clearly identified and specified.
 - 3. Numerical value of design seismic brace loads.
 - 4. For expansion bolts, include design load and capacity if different from those specified.
- B. Submit prior to installation, bracing drawings for seismic protection of suspended ductwork and suspended electrical and communication cables, include:
 - 1. Details illustrating all support and bracing components, methods of connection, and specific anchors to be used.
 - 2. Numerical value of applied gravity and seismic loads and seismic loads acting on support and bracing components.
 - 3. Maximum spacing of hangers and bracing.
 - 4. Seal of registered structural engineer responsible for design.
- C. Submit design calculations prepared and sealed by the registered structural engineer specified above in paragraph 1.3A.
- D. Submit for concrete anchors, the appropriate ICBC evaluation reports, OSHPD pre-approvals, or lab test reports verifying compliance with OSHPD Interpretation of Regulations 28-6.

1.5 APPLICABLE PUBLICATIONS:

- A. The Publications listed below (including amendments, addenda revisions, supplements and errata) form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
 - 355.2-07.....Qualification for Post-Installed Mechanical Anchors in Concrete and Commentary
- C. American Institute of Steel Construction (AISC):
 - Load and Resistance Factor Design, Volume 1, Second Edition
- D. American Society for Testing and Materials (ASTM):
 - A36/A36M-08.....Standard Specification for Carbon Structural Steel

Replace Penthouse HVAC System

- A53/A53M-10.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
- A307-10.....Standard Specification for Carbon Steel Bolts and Studs; 60,000 PSI Tensile Strength.
- A325-10.....Standard Specification for Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
- A325M-09.....Standard Specification for High-Strength Bolts for Structural Steel Joints [Metric]
- A490-10.....Standard Specification for Heat-Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength
- A490M-10.....Standard Specification for High-Strength Steel Bolts, Classes 10.9 and 10.9.3, for Structural Steel Joints [Metric]
- A500/A500M-10.....Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
- A501-07.....Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing
- A615/A615M-09.....Standard Specification for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
- A992/A992M-06.....Standard Specification for Steel for Structural Shapes for Use in Building Framing
- A996/A996M-09.....Standard Specification for Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement
- E488-96(R2003).....Standard Test Method for Strength of Anchors in Concrete and Masonry Element

E. American Society of Civil Engineers (ASCE 7) Latest Edition.

F. International Building Code (IBC) Latest Edition

G. VA Seismic Design Requirements, H-18-8, August 2013

H. National Uniform Seismic Installation Guidelines (NUSIG)

1.6 REGULATORY REQUIREMENT:

A. IBC Latest Edition.

B. Exceptions: The seismic restraint of the following items may be omitted:

- 1. Equipment weighing less than 400 pounds, which is supported directly on the floor or roof.

Replace Penthouse HVAC System

2. Equipment weighing less than 20 pounds, which is suspended from the roof or floor or hung from a wall.
3. All electrical conduits, less than 2 ½ inches inside diameter.

PART 2 - PRODUCTS

2.1 STEEL:

- A. Structural Steel: ASTM A36.
- B. Structural Tubing: ASTM A500, Grade B.
- C. Structural Tubing: ASTM A501.
- D. Bolts & Nuts: ASTM A307.

2.2 CAST-IN-PLACE CONCRETE:

- A. Concrete: 28 day strength, f'c = 25 MPa (3,000 psi).
- B. Reinforcing Steel: ASTM A615/615M or ASTM A996/A996M deformed.

PART 3 - EXECUTION

3.1 CONSTRUCTION, GENERAL:

- A. Provide equipment supports and anchoring devices to withstand the seismic design forces, so that when seismic design forces are applied, the equipment cannot displace, overturn, or become inoperable.
- B. Provide anchorages in conformance with recommendations of the equipment manufacturer and as shown on approved shop drawings and calculations.
- C. Construct seismic restraints and anchorage to allow for thermal expansion.
- D. Testing Before Final Inspection:
 1. Test 10-percent of anchors in masonry and concrete per ASTM E488, and ACI 355.2 to determine that they meet the required load capacity. If any anchor fails to meet the required load, test the next 20 consecutive anchors, which are required to have zero failure, before resuming the 10-percent testing frequency.
 2. Before scheduling Final Inspection, submit a report on this testing indicating the number and location of testing, and what anchor-loads were obtained.

3.2 EQUIPMENT RESTRAINT AND BRACING:

- A. See Electrical drawings for equipment to be restrained or braced.
- B. See General Structural Notes for seismic restraint design requirements.

3.3 ELECTRICAL BUSWAYS, CONDUITS, AND CABLE TRAYS:

- A. Support and brace electrical busways, conduits and cable trays to resist directional forces (lateral, longitudinal and vertical).
- B. Provide supports and anchoring so that, upon application of seismic forces, piping remains fully connected as operable systems which will

Replace Penthouse HVAC System

not displace sufficiently to damage adjacent or connecting equipment, or building members.

- - - E N D - - -

SECTION 22 05 11
COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
- C. Abbreviations/Acronyms:
 - 1. ABS: Acrylonitrile Butadiene Styrene
 - 2. AC: Alternating Current
 - 3. ACR: Air Conditioning and Refrigeration
 - 4. AI: Analog Input
 - 5. AISI: American Iron and Steel Institute
 - 6. AO: Analog Output
 - 7. AWG: American Wire Gauge
 - 8. BACnet: Building Automation and Control Network
 - 9. BAg: Silver-Copper-Zinc Brazing Alloy
 - 10. BAS: Building Automation System
 - 11. BCuP: Silver-Copper-Phosphorus Brazing Alloy
 - 12. BSG: Borosilicate Glass Pipe
 - 13. CDA: Copper Development Association
 - 14. C: Celsius
 - 15. CLR: Color
 - 16. CO: Carbon Monoxide
 - 17. COR: Contracting Officer's Representative
 - 18. CPVC: Chlorinated Polyvinyl Chloride
 - 19. CR: Chloroprene
 - 20. CRS: Corrosion Resistant Steel
 - 21. CWP: Cold Working Pressure
 - 22. CxA: Commissioning Agent
 - 23. db(A): Decibels (A weighted)
 - 24. DDC: Direct Digital Control
 - 25. DI: Digital Input
 - 26. DISS: Diameter Index Safety System
 - 27. DO: Digital Output
 - 28. DVD: Digital Video Disc
 - 29. DN: Diameter Nominal
 - 30. DWV: Drainage, Waste and Vent

Replace Penthouse HVAC System

31. ECC: Engineering Control Center
32. EPDM: Ethylene Propylene Diene Monomer
33. EPT: Ethylene Propylene Terpolymer
34. ETO: Ethylene Oxide
35. F: Fahrenheit
36. FAR: Federal Acquisition Regulations
37. FD: Floor Drain
38. FED: Federal
39. FG: Fiberglass
40. FNPT: Female National Pipe Thread
41. FPM: Fluoroelastomer Polymer
42. GPM: Gallons Per Minute
43. HDPE: High Density Polyethylene
44. Hg: Mercury
45. HOA: Hands-Off-Automatic
46. HP: Horsepower
47. HVE: High Volume Evacuation
48. ID: Inside Diameter
49. IPS: Iron Pipe Size
50. Kg: Kilogram
51. kPa: Kilopascal
52. lb: Pound
53. L/s: Liters Per Second
54. L/min: Liters Per Minute
55. MAWP: Maximum Allowable Working Pressure
56. MAX: Maximum
57. MED: Medical
58. m: Meter
59. MFG: Manufacturer
60. mg: Milligram
61. mg/L: Milligrams per Liter
62. ml: Milliliter
63. mm: Millimeter
64. MIN: Minimum
65. NF: Oil Free Dry (Nitrogen)
66. NPTF: National Pipe Thread Female
67. NPS: Nominal Pipe Size
68. NPT: Nominal Pipe Thread

Replace Penthouse HVAC System

- 69. OD: Outside Diameter
- 70. OSD: Open Sight Drain
- 71. OS&Y: Outside Stem and Yoke
- 72. OXY: Oxygen
- 73. PBPU: Prefabricated Bedside Patient Units
- 74. PH: Power of Hydrogen
- 75. PLC: Programmable Logic Controllers
- 76. PP: Polypropylene
- 77. PPM: Parts per Million
- 78. PSIG: Pounds per Square Inch
- 79. PTFE: Polytetrafluoroethylene
- 80. PVC: Polyvinyl Chloride
- 81. PVDF: Polyvinylidene Fluoride
- 82. RAD: Radians
- 83. RO: Reverse Osmosis
- 84. RPM: Revolutions Per Minute
- 85. RTRP: Reinforced Thermosetting Resin Pipe
- 86. SCFM: Standard Cubic Feet Per Minute
- 87. SDI: Silt Density Index
- 88. SPEC: Specification
- 89. SPS: Sterile Processing Services
- 90. STD: Standard
- 91. SUS: Saybolt Universal Second
- 92. SWP: Steam Working Pressure
- 93. TEFC: Totally Enclosed Fan-Cooled
- 94. TFE: Tetrafluoroethylene
- 95. THHN: Thermoplastic High-Heat Resistant Nylon Coated Wire
- 96. THWN: Thermoplastic Heat & Water Resistant Nylon Coated Wire
- 97. T/P: Temperature and Pressure
- 98. USDA: U.S. Department of Agriculture
- 99. V: Volt
- 100. VAC: Vacuum
- 101. VA: Veterans Administration
- 102. VAMC: Veterans Administration Medical Center
- 103. VAC: Voltage in Alternating Current
- 104. WAGD: Waste Anesthesia Gas Disposal
- 105. WOG: Water, Oil, Gas

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
- D. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- E. Section 05 50 00, METAL FABRICATIONS.
- F. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.
- G. Section 07 84 00, FIRESTOPPING.
- H. Section 07 92 00, JOINT SEALANTS.
- I. Section 09 91 00, PAINTING.
- J. Section 22 07 11, PLUMBING INSULATION.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
ASME Boiler and Pressure Vessel Code -
BPVC Section IX-2013 ...Welding, Brazing, and Fusing Qualifications
B31.1-2012Power Piping
- C. American Society for Testing and Materials (ASTM):
A36/A36M-2012Standard Specification for Carbon Structural Steel
A575-96(R2013)e1Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
E84-2013aStandard Test Method for Surface Burning Characteristics of Building Materials
E119-2012aStandard Test Methods for Fire Tests of Building Construction and Materials
F1760-01(R2011)Standard Specification for Coextruded Poly(Vinyl Chloride) (PVC) Non-Pressure Plastic Pipe Having Reprocessed-Recycled Content
- D. International Code Council, (ICC):
IBC-2012International Building Code
IPC-2012International Plumbing Code
- E. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:

Replace Penthouse HVAC System

SP-58-2009Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application and Installation

SP-69-2003Pipe Hangers and Supports - Selection and Application

F. Military Specifications (MIL):

P-21035BPaint High Zinc Dust Content, Galvanizing Repair (Metric)

G. National Electrical Manufacturers Association (NEMA):

MG 1-2011Motors and Generators

H. National Fire Protection Association (NFPA):

51B-2014Standard for Fire Prevention During Welding, Cutting and Other Hot Work

54-2012National Fuel Gas Code

70-2014National Electrical Code (NEC)

I. NSF International (NSF):

5-2012Water Heaters, Hot Water Supply Boilers, and Heat Recovery Equipment

14-2012Plastic Piping System Components and Related Materials

61-2012Drinking Water System Components - Health Effects

372-2011Drinking Water System Components - Lead Content

J. Department of Veterans Affairs (VA):

PG-18-10Plumbing Design Manual

PG-18-13-2011Barrier Free Design Guide

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.
C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements and will fit the space available.
D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems.

Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.

- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Installing Contractor shall provide lists of previous installations for selected items of equipment. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
 - 1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
 - 2. Equipment and materials identification.
 - 3. Firestopping materials.
 - 4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 5. Wall, floor, and ceiling plates.
- H. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.
- I. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8 inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, controls, piping, pumps, valves and other items. All valves, trap primer valves, water hammer arrestors, strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device,

Replace Penthouse HVAC System

component, or equipment. Equipment foundations shall not be installed until equipment or piping layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.

1. Mechanical equipment rooms.
2. Interstitial space.
3. Hangers, inserts, supports, and bracing.
4. Pipe sleeves.
5. Equipment penetrations of floors, walls, ceilings, or roofs.

J. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment. Include complete list indicating all components of the systems with diagrams of the internal wiring for each item of equipment.
2. Include listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

1.5 QUALITY ASSURANCE

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture, supply and servicing of the specified products for at least 5 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least 5 years.
2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the

- project): pumps, compressors, water heaters, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Contracting Officers Representative (COR).
 5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 8. Asbestos products or equipment or materials containing asbestos shall not be used.
 9. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.
- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

Replace Penthouse HVAC System

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 4. All welds shall be stamped according to the provisions of the American Welding Society.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract documents shall be referred to the COR for resolution. Printed copies or electronic files of manufacturer's installation instructions shall be provided to the COR at least 10 working days prior to commencing installation of any item.
 2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to: all types of valves, filters and strainers, transmitters, and control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to COR for resolution.

SPEC WRITER NOTE: Copy Paragraph "3"
below onto the "PL or PP" schedule sheet
contract drawings.

3. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved by VA.
4. Installer Qualifications: Installer shall be licensed and shall provide evidence of the successful completion of at least five projects of equal or greater size and complexity. Provide tradesmen skilled in the appropriate trade.
5. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or additional time to the Government.

E. Guaranty: Warranty of Construction, FAR clause 52.246-21.

F. Plumbing Systems: IPC, International Plumbing Code. Unless otherwise required herein, perform plumbing work in accordance with the latest version of the IPC. For IPC codes referenced in the contract documents, advisory provisions shall be considered mandatory, the word "should" shall be interpreted as "shall". Reference to the "code official" or "owner" shall be interpreted to mean the COR.

G. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC). All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.

2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. Such replacement shall be at no additional cost or additional time to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

1.7 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad version 2010 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 MATERIALS FOR VARIOUS SERVICES

- A. Plastic pipe, fittings and solvent cement shall meet NSF 14 and shall bear the NSF seal "NSF-PW". Polypropylene pipe and fittings shall comply with NSF 14 and NSF 61. Solder or flux containing lead shall not be used with copper pipe.
- B. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372.
- C. In-line devices such as water meters, building valves, check valves, stops, valves, fittings, tanks and backflow preventers shall comply with NSF 61 and NSF 372.
- D. End point devices such as drinking fountains, lavatory faucets, kitchen and bar faucets, ice makers supply stops, and end-point control valves used to dispense drinking water must meet requirements of NSF 61 and NSF 372.

2.2 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for intended service.
 - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly at no additional cost or time to the Government.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model.

2.3 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Coordinate equipment and valve identification with local VAMC shops. In addition, provide bar code identification nameplate for all equipment which will allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.
- C. Valve Tags and Lists:
 - 1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
 - 2. Valve tags: Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm (1/4 inch) for service designation on 19 gage, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 - 3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 215 mm (8-1/2 inches) by 275 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. An additional copy of the valve list shall be mounted in picture frames for mounting to a wall. COR shall instruct contractor where frames shall be mounted.
 - 4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided in the 3-ring binder notebook. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling or access door.

2.4 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC) and Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Submittals based on the International Building Code (IBC) and Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS requirements, or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in the state where the project is located. The Support system of suspended equipment over 227 kg (500

pounds) shall be submitted for approval of the COR in all cases. See the above specifications for lateral force design requirements.

- B. Type Numbers Specified: For materials, design, manufacture, selection, application, and installation refer to MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.
- C. For Attachment to Concrete Construction:
 - 1. Concrete insert: Type 18, MSS SP-58.
 - 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
 - 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
- D. For Attachment to Steel Construction: MSS SP-58.
 - 1. Welded attachment: Type 22.
 - 2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8 inch) outside diameter.
- E. Attachment to Metal Pan or Deck: As required for materials specified in Section 05 31 00, STEEL DECKING.
- F. For Attachment to Wood Construction: Wood screws or lag bolts.
- G. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 40 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- H. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 43 mm by 43 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts.
 - 1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 - 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 8 mm (1/4 inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 15 mm (1/2 inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.

Replace Penthouse HVAC System

- I. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 22 07 11, PLUMBING INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.
1. General Types (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, copper-coated, plastic coated or taped with isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted, copper-coated or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
 2. Plumbing Piping (Other Than General Types):
 - a. Horizontal piping: Type 1, 5, 7, 9, and 10.
 - b. Chrome plated piping: Chrome plated supports.
 - c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
 - d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.

J. Pre-insulated Calcium Silicate Shields:

1. Provide 360 degree water resistant high density 965 kPa (140 psig) compressive strength calcium silicate shields encased in galvanized metal.
2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
3. Shield thickness shall match the pipe insulation.
4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting cold water shall have insulation that extends a minimum of 25 mm (1 inch) past the sheet metal.
 - b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS SP-69. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psig) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36/A36M) wear plates welded to the bottom sheet metal jacket.
5. Shields may be used on steel clevis hanger type supports, trapeze hangers, roller supports or flat surfaces.

K. Seismic Restraint of Piping: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

2.5 PIPE PENETRATIONS

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all firestopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
 1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- D. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges, with structural engineer prior

Replace Penthouse HVAC System

approval. Any deviation from these requirements must receive prior approval of COR.

- E. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- F. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.
- G. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.
- H. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.
- I. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with firestopping material and sealant to prevent the spread of fire, smoke, water and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
- K. Pipe passing through roof shall be installed through a 4.9 kg per square meter copper flashing with an integral skirt or flange. Skirt or flange shall extend not less than 200 mm (8 inches) from the pipe and set in a solid coating of bituminous cement. Extend flashing a minimum of 250 mm (10 inches) up the pipe. Pipe passing through a waterproofing membrane shall be provided with a clamping flange. The annular space between the sleeve and pipe shall be sealed watertight.

2.6 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.

Replace Penthouse HVAC System

- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the COR.
- D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application. Bio-based materials shall be utilized when possible.

2.7 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 75 mm (3 inch) pipe, 0.89 mm (0.035 inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.8 ASBESTOS

- A. Materials containing asbestos are not permitted.

PART 3 - EXECUTION**3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING**

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.
- B. Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.
- C. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance, testing and operation

Replace Penthouse HVAC System

of all devices including, but not limited to: all equipment items, valves, backflow preventers, filters, strainers, transmitters, sensors, meters and control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.

- D. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- E. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- F. Cutting Holes:
 - 1. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
 - 2. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
 - 3. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other services are not shown but must be provided.
- H. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced at no additional cost or time to the Government.
 - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or

- mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- I. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psig) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE, shall be used for all pad or floor mounted equipment.
 - J. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
 - K. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, alarms, instruments and computer workstations. Comply with NFPA 70.
 - L. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and Section 23 09 23, DIRECT DIGITAL CONTROL SYSTEM FOR HVAC.
 - M. Work in Existing Building:
 - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.
 - N. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above data equipment, and electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Drain valve shall be provided in low point of casement pipe.
 - O. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action

performed as directed at no additional cost or additional time to the Government.

2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of paragraph 3.1 shall apply.
- C. Temporary facilities and piping shall be completely removed back to the nearest active distribution branch or main pipe line and any openings in structures sealed. Dead legs are not allowed in potable water systems. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

3.3 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the COR.
- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2 inch) clearance between pipe or piping covering and adjacent work shall be provided.

Replace Penthouse HVAC System

- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC) and these specifications.
- E. Overhead Supports:
1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 3. Tubing and capillary systems shall be supported in channel troughs.
- F. Floor Supports:
1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
 2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.
 4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one liter (one quart) of oil and 0.45 kg (1 pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to COR in unopened containers that are properly identified as to application.

Replace Penthouse HVAC System

- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

3.6 PLUMBING SYSTEMS DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards including NFPA 51B. Inspections will be made by personnel of the VA Medical Center, and the Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property per Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the

other disciplines in the project for additional facilities to be demolished or handled.

- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate. Coordinate with the COR and Infection Control.

3.7 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
 2. The following Material and Equipment shall NOT be painted:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gages and thermometers.
 - j. Glass.
 - k. Name plates.
 3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint type and color obtained from manufacturer or computer matched.

4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump manufacturer.
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats per Section 09 91 00, Painting.
6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this. Lead based paints shall not be used.

3.8 IDENTIFICATION SIGNS

- A. Laminated plastic signs, with engraved lettering not less than 7 mm (3/16 inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, and performance data shall be placed on factory built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or systems occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then conduct such performance tests and finalize control settings during the first actual seasonal use of the respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.

3.11 OPERATION AND MAINTENANCE MANUALS

- A. All new and temporary equipment and all elements of each assembly shall be included.

Replace Penthouse HVAC System

- B. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- C. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- D. Lubrication instructions, type and quantity of lubricant shall be included.
- E. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- F. Set points of all interlock devices shall be listed.
- G. Trouble-shooting guide for the control system troubleshooting shall be inserted into the Operations and Maintenance Manual.
- H. The control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- I. Emergency procedures for shutdown and startup of equipment and systems.

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SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
A112.14.1-2003Backwater Valves
- C. American Society of Sanitary Engineering (ASSE):
1001-2008Performance Requirements for Atmospheric Type Vacuum Breakers
1003-2009Performance Requirements for Water Pressure Reducing Valves for Domestic Water Distribution Systems
1011-2004Performance Requirements for Hose Connection Vacuum Breakers
1013-2011Performance Requirements for Reduced Pressure Principle Backflow Preventers and Reduced Pressure Principle Fire Protection Backflow Preventers
1015-2011Performance Requirements for Double Check Backflow Prevention Assemblies and Double Check Fire Protection Backflow Prevention Assemblies
1017-2009Performance Requirements for Temperature Actuated Mixing Valves for Hot Water Distribution Systems
1020-2004Performance Requirements for Pressure Vacuum Breaker Assembly

Replace Penthouse HVAC System

1035-2008Performance Requirements for Laboratory Faucet Backflow Preventers

1069-2005Performance Requirements for Automatic Temperature Control Mixing Valves

1070-2004Performance Requirements for Water Temperature Limiting Devices

1071-2012Performance Requirements for Temperature Actuated Mixing Valves for Plumbed Emergency Equipment

D. American Society for Testing and Materials (ASTM):

A126-2004 (R2009)Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings

A276-2013aStandard Specification for Stainless Steel Bars and Shapes

A536-1984 (R2009)Standard Specification for Ductile Iron Castings

B62-2009Standard Specification for Composition Bronze or Ounce Metal Castings

B584-2013Standard Specification for Copper Alloy Sand Castings for General Applications

E. International Code Council (ICC):

IPC-2012International Plumbing Code

F. Manufacturers Standardization Society of the Valve and Fittings

Industry, Inc. (MSS):

SP-25-2008Standard Marking Systems for Valves, Fittings, Flanges and Unions

SP-67-2011Butterfly Valves

SP-70-2011Gray Iron Gate Valves, Flanged and Threaded Ends

SP-71-2011Gray Iron Swing Check Valves, Flanged and Threaded Ends

SP-80-2013Bronze Gate, Globe, Angle, and Check Valves

SP-85-2011Gray Iron Globe & Angle Valves, Flanged and Threaded Ends

SP-110-2010Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

Replace Penthouse HVAC System

- G. National Environmental Balancing Bureau (NEBB):
 - 7th Edition 2005 Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems
- H. NSF International (NSF):
 - 61-2012Drinking Water System Components - Health Effects
 - 372-2011Drinking Water System Components - Lead Content
- I. University of Southern California Foundation for Cross Connection Control and Hydraulic Research (USC FCCCHR):
 - 9th EditionManual of Cross-Connection Control

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. Ball Valves.
 - 2. Butterfly Valves.
 - 3. Check Valves.
 - 4. Backwater Valves.
 - 5. Backflow Preventers.
- D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
 - 1. Include complete list indicating all components of the systems.
 - 2. Include complete diagrams of the internal wiring for each item of equipment.
 - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
 - 4. Piping diagrams of thermostatic mixing valves to be installed.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Valves shall be prepared for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.

Replace Penthouse HVAC System

3. Set angle, gate, and globe valves closed to prevent rattling.
 4. Set ball and plug valves open to minimize exposure of functional surfaces.
 5. Set butterfly valves closed or slightly open.
 6. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
1. Maintain valve end protection.
 2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

PART 2 - PRODUCTS**2.1 VALVES, GENERAL**

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.
- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.
- D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 m (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.

2.2 SHUT-OFF VALVES

- A. Cold, Hot and Re-circulating Hot Water:
1. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4138 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be non-lead solder.
 2. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug

type suitable for bidirectional dead-end service at rated pressure.

The body material shall meet ASTM A536, ductile iron.

2.3 BACKWATER VALVE

- A. The backwater valve shall have a cast iron body, automatic thermoplastic type valve seat and flapper suited for water service. The flapper shall be slightly open during periods of non-operation. The pressure reducing valve shall meet ASME A112.14.1. The cleanout shall be extended to the finish floor and fit with a threaded countersunk plug. A clamping device shall be included when the cleanout extends through the waterproofing membrane.
- B. When the backwater valve is installed greater than 600 mm (24 inches) below the finish floor elevation, a pit or manhole large enough for a repair person can enter to service the backwater valve shall be installed.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.

Replace Penthouse HVAC System

- C. Valves shall be installed in horizontal piping with stem at or above center of pipe.
- D. Valves shall be installed in a position to allow full stem movement.
- F. Check valves shall be installed for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level and on top of valve.
- G. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction. Locate backflow preventers in same room as connected equipment or system.
 - 1. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe to floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are not acceptable for this application.
- H. Install pressure gages on outlet of backflow preventers.
- I. Do not install bypass piping around backflow preventers.
- J. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets.
 - 1. Install thermometers if specified.
 - 2. Install cabinet-type units recessed in or surface mounted on wall as specified.
- K. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.3 ADJUSTING

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Valves shall be replaced if persistent leaking occurs.

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**SECTION 22 11 00
FACILITY WATER DISTRIBUTION**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 07 84 00, FIRESTOPPING.
- E. Section 07 92 00, JOINT SEALANTS.
- F. Section 09 91 00, PAINTING.
- G. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic Restraint.
- H. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- I. Section 22 07 11, PLUMBING INSULATION.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - A13.1-2007 (R2013).....Scheme for Identification of Piping Systems
 - B16.3-2011.....Malleable Iron Threaded Fittings: Classes 150 and 300
 - B16.9-2012.....Factory-Made Wrought Buttwelding Fittings
 - B16.11-2011.....Forged Fittings, Socket-Welding and Threaded
 - B16.12-2009 (R2014).....Cast Iron Threaded Drainage Fittings
 - B16.15-2013Cast Copper Alloy Threaded Fittings: Classes 125 and 250
 - B16.18-2012.....Cast Copper Alloy Solder Joint Pressure Fittings
 - B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings

Replace Penthouse HVAC System

B16.24-2011.....Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 600, 900, 1500, and 2500

B16.51-2013.....Copper and Copper Alloy Press-Connect Fittings ASME Boiler and Pressure Vessel Code -

BPVC Section IX-2015....Welding, Brazing, and Fusing Qualifications

C. American Society of Sanitary Engineers (ASSE):

1010-2004.....Performance Requirements for Water Hammer Arresters

D. American Society for Testing and Materials (ASTM):

A47/A47M-1999 (R2014)...Standard Specification for Ferritic Malleable Iron Castings

A53/A53M-2012.....Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

A183-2014.....Standard Specification for Carbon Steel Track Bolts and Nuts

A269/A269M-2014e1.....Standard Specification for Seamless and Welded Austenitic Stainless Steel Tubing for General Service

A312/A312M-2015.....Standard Specification for Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes

A403/A403M-2014.....Standard Specification for Wrought Austenitic Stainless Steel Piping Fittings

A536-1984 (R2014).....Standard Specification for Ductile Iron Castings

A733-2013.....Standard Specification for Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples

B32-2008 (R2014).....Standard Specification for Solder Metal

B43-2014.....Standard Specification for Seamless Red Brass Pipe, Standard Sizes

B61-2008 (R2013).....Standard Specification for Steam or Valve Bronze Castings

B62-2009.....Standard Specification for Composition Bronze or Ounce Metal Castings

B75/B75M-2011.....Standard Specification for Seamless Copper Tube

Replace Penthouse HVAC System

- B88-2014.....Standard Specification for Seamless Copper Water Tube
- B584-2014.....Standard Specification for Copper Alloy Sand Castings for General Applications
- B687-1999 (R2011).....Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples
- C919-2012.....Standard Practice for Use of Sealants in Acoustical Applications
- D1785-2012.....Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
- D2000-2012.....Standard Classification System for Rubber Products in Automotive Applications
- D2564-2012.....Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Piping Systems
- D2657-2007.....Standard Practice for Heat Fusion Joining of Polyolefin Pipe and Fittings
- D2855-1996 (R2010).....Standard Practice for Making Solvent-Cemented Joints with Poly (Vinyl Chloride) (PVC) Pipe and Fittings
- D4101-2014.....Standard Specification for Polypropylene Injection and Extrusion Materials
- E1120-2008.....Standard Specification for Liquid Chlorine
- E1229-2008.....Standard Specification for Calcium Hypochlorite
- F2389-2010.....Standard Specification for Pressure-rated Polypropylene (PP) Piping Systems
- F2620-2013.....Standard Practice for Heat Fusion Joining of Polyethylene Pipe and Fittings
- F2769-2014.....Standard Specification for Polyethylene of Raised Temperature (PE-RT) Plastic Hot and Cold-Water Tubing and Distribution Systems

E. American Water Works Association (AWWA):

- C110-2012.....Ductile-Iron and Gray-Iron Fittings
- C151-2009.....Ductile Iron Pipe, Centrifugally Cast
- C153-2011.....Ductile-Iron Compact Fittings

Replace Penthouse HVAC System

C203-2008.....Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot Applied

C213-2007.....Fusion-Bonded Epoxy Coating for the Interior and Exterior of Steel Water Pipelines

C651-2014.....Disinfecting Water Mains

F. American Welding Society (AWS):

A5.8M/A5.8-2011-AMD1....Specification for Filler Metals for Brazing and Braze Welding

G. International Code Council (ICC):

IPC-2012.....International Plumbing Code

H. Manufacturers Specification Society (MSS):

SP-58-2009.....Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation

SP-72-2010a.....Ball Valves with Flanged or Butt-Welding Ends for General Service

SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

I. NSF International (NSF):

14-2015.....Plastics Piping System Components and Related Materials

61-2014a.....Drinking Water System Components - Health Effects

372-2011.....Drinking Water System Components - Lead Content

J. Plumbing and Drainage Institute (PDI):

PDI-WH 201-2010.....Water Hammer Arrestors

K. Department of Veterans Affairs:

H-18-8-2013.....Seismic Design Handbook

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 11 00, FACILITY WATER DISTRIBUTIONS", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights,

Replace Penthouse HVAC System

materials, applications, standard compliance, model numbers, size, and capacity.

1. All items listed in Part 2 - Products.

D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replacement parts:

1. Include complete list indicating all components of the systems.

2. Include complete diagrams of the internal wiring for each item of equipment.

3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

A. A certificate shall be submitted prior to welding of steel piping showing the Welder's certification. The certificate shall be current and no more than one year old. Welder's qualifications shall be in accordance with ASME BPVC Section IX.

B. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.

C. All pipe, couplings, fittings, and specialties shall bear the identification of the manufacturer and any markings required by the applicable referenced standards.

1.6 SPARE PARTS

A. For mechanical press-connect fittings, provide tools required for each pipe size used at the facility.

1.7 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A list of recommended

Replace Penthouse HVAC System

spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version 2010 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certificate if applicable that all results of tests were within limits specified. If a certificate is not available, all documentation shall be on the Certifier's letterhead.

PART 2 - PRODUCTS**2.1 MATERIALS**

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead are prohibited in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF 61, Section 9.
- B. Plastic pipe, fittings, and solvent cement shall meet NSF 14 and shall be NSF listed for the service intended.

2.2 ABOVE GROUND (INTERIOR) WATER PIPING

- A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 150 mm (6 inches) and larger, stainless steel, ASTM A312, schedule 40 shall be used.
- B. Fittings for Copper Tube:
 - 1. Wrought copper or bronze castings conforming to ASME B16.18 and B16.22. Unions shall be bronze, MSS SP-72, MSS SP-110, solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
 - 2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75/B75M C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM

Replace Penthouse HVAC System

- B584, C84400. Mechanical grooved couplings, 2070 kpa (300 psig) minimum ductile iron, ASTM A536 Grade 448-310-12 (Grade 65-45-12), or malleable iron, ASTM A47/A47M Grade 22410 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
3. Mechanical press-connect fittings for copper pipe and tube shall conform to the material and sizing requirements of ASME B16.51, NSF 61 approved, 50 mm (2 inch) size and smaller mechanical press-connect fittings, double pressed type, with EPDM (ethylene propylene diene monomer) non-toxic synthetic rubber sealing elements and unpressed fitting identification feature.
 4. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.
 5. Flanged fittings, bronze, class 150, solder-joint ends conforming to ASME B16.24.
- C. Adapters: Provide adapters for joining pipe or tubing with dissimilar end connections.
- D. Solder: ASTM B32 alloy type Sb5, HA or HB. Provide non-corrosive flux.
- E. Brazing alloy: AWS A5.8M/A5.8, brazing filler metals shall be BCuP series for copper to copper joints and BA9 series for copper to steel joints.

2.3 EXPOSED WATER PIPING

- A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
1. Pipe: ASTM B43, standard weight.
 2. Fittings: ASME B16.15 cast bronze threaded fittings with chrome finish.
 3. Nipples: ASTM B687, Chromium-plated.

Replace Penthouse HVAC System

4. Unions: MSS SP-72, MSS SP-110, brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.

- B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

2.4 DIELECTRIC FITTINGS

- A. Provide dielectric couplings or unions between pipe of dissimilar metals.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Comply with the International Plumbing Code and the following:
 1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
 2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to remove burrs and a clean smooth finish restored to full pipe inside diameter.
 3. All pipe runs shall be laid out to avoid interference with other work/trades.
 4. Install union and shut-off valve on pressure piping at connections to equipment.
 5. Pipe Hangers, Supports and Accessories:
 - a. All piping shall be supported per the IPC, H-18-8 Seismic Design Handbook, MSS SP-58, and SMACNA as required.
 - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
 - c. Floor, Wall and Ceiling Plates, Supports, Hangers:
 - 1) Solid or split un-plated cast iron.
 - 2) All plates shall be provided with set screws.
 - 3) Pipe Hangers: Height adjustable clevis type.
 - 4) Adjustable Floor Rests and Base Flanges: Steel.
 - 5) Concrete Inserts: "Universal" or continuous slotted type.

- 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 - 7) Pipe Hangers and Riser Clamps: Malleable iron or carbon steel. Pipe Hangers and riser clamps shall have a copper finish when supporting bare copper pipe or tubing.
 - 8) Rollers: Cast iron.
 - 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
 - 10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (minimum) metal protection shield centered on and welded to the hanger and support. The shield thickness and length shall be engineered and sized for distribution of loads to preclude crushing of insulation without breaking the vapor barrier. The shield shall be sized for the insulation and have flared edges to protect vapor-retardant jacket facing. To prevent the shield from sliding out of the clevis hanger during pipe movement, center-ribbed shields shall be used.
 - 11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
 - 12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints. Restraint calculations shall be based on the criteria from the manufacturer regarding their restraint design.
6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
 7. Penetrations:
 - a. Firestopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that

provides an effective barrier against the spread of fire, smoke, and gases as specified in Section 07 84 00, FIRESTOPPING.

Completely fill and seal clearances between raceways and openings with the firestopping materials.

- b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
 - c. Acoustical sealant: Where pipes pass through sound rated walls, seal around the pipe penetration with an acoustical sealant that is compliant with ASTM C919.
8. Mechanical press-connect fitting connections shall be made in accordance with the manufacturer's installation instructions. The tubing shall be fully inserted into the fitting and the tubing marked at the shoulder of the fitting. The fitting alignment shall be checked against the mark on the tubing to assure the tubing is fully engaged (inserted) in the fitting. Ensure the tube is completely inserted to the fitting stop (appropriate depth) and squared with the fitting prior to applying the pressing jaws onto the fitting. The joints shall be pressed using the tool(s) approved by the manufacturer. Minimum distance between fittings shall be in accordance with the manufacturer's requirements. When the pressing cycle is complete, visually inspect the joint to ensure the tube has remained fully inserted, as evidenced by the visible insertion mark.
- B. Domestic Water piping shall conform to the following:
- 1. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.
 - 2. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

- A. General: Test system either in its entirety or in sections. Submit testing plan to COR 10 working days prior to test date.
- B. All Other Piping Tests: Test new installed piping under 1-1/2 times actual operating conditions and prove tight.

Replace Penthouse HVAC System

- C. The test pressure shall hold for the minimum time duration required by the applicable plumbing code or authority having jurisdiction.

3.3 STERILIZATION

- A. A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.
- B. B. Use liquid chlorine or hypochlorite for sterilization.

- - - E N D - - -

SECTION 22 15 00
GENERAL SERVICE COMPRESSED-AIR SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for NFPA 99 Category 4 shop compressed air systems for non-medical air piping materials, including compressors, electric motors and starters, receiver, all necessary piping, fittings, valves, gages, switches and all necessary accessories, connections and equipment. NFPA 99 Category 4 systems are non-medical systems of 100 psi or less in which failure of equipment would have no impact on patient care.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- F. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- G. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING: Exposed Piping and Gages.
- H. J. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - A13.1-2007.....Scheme for the Identification of Piping Systems
 - B16.21-2011.....Nonmetallic Flat Gaskets for Pipe Flanges
 - B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
 - B16.24-2011.....Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 600, 900, 1500, and 2500

Replace Penthouse HVAC System

B18.2.1-2012.....Square, Hex, Heavy Hex, and Askew Head Bolts
and Hex, Heavy Hex, Hex Flange, Lobed Head, and
Lag Screws (Inch Series)

ASME Boiler and Pressure Vessel Code -

BPVC Section VIII-1-2013 Rules for Construction of Pressure
Vessels, Division 1

C. American Society for Testing and Materials (ASTM):

A126-2004 (R2009).....Standard Specification for Gray Iron Castings
for Valves, Flanges, and Pipe Fittings

B32-2008.....Standard Specification for Solder Metal

B61-2008 (R2013).....Standard Specification for Steam or Valve
Bronze Castings

B62-2009.....Standard Specification for Composition Bronze
or Ounce Metal Castings

B88-2009.....Standard Specification for Seamless Copper
Water Tube

B584-2013.....Standard Specification for Copper Alloy Sand
Castings for General Applications

B813-2010.....Standard Specification for Liquid and Paste
Fluxes for Soldering of Copper and Copper Alloy
Tube

B819-2000 (R2011).....Standard Specification for Seamless Copper Tube
for Medical Gas Systems

D. American Welding Society (AWS):

A5.8/A5.8M AMD1-2011....Specification for Filler Metals for Brazing and
Braze Welding

E. International Code Council (ICC):

IPC-2012.....International Plumbing Code

F. Manufacturer Standardization of the Valve and Fittings Industry, Inc
(MSS):

SP-70-2011.....Gray Iron Gate Valves, Flanged and Threaded
Ends

SP-71-2011.....Gray Iron Swing Check Valves, Flanged and
Threaded Ends

SP-72-2010a.....Ball Valves With Flanged or Butt-Welding Ends
For General Service

SP-80-2013.....Bronze Gate, Globe, Angle, and Check Valves

Replace Penthouse HVAC System

SP-110-2010.....Ball Valves Threaded, Socket-Welding, Solder
Joint, Grooved and Flared Ends

SP-123-2013.....Non-Ferrous Threaded and Solder-Joint Unions
for Use with Copper Water Tube

G. National Electrical Manufacturers Association (NEMA):
250-2008.....Enclosures for Electrical Equipment (1000 Volts
Maximum)

H. National Fire Protection Association (NFPA):
70-2011.....National Electrical Code (NEC)
99-2012.....Health Care Facilities Code

I. Underwriters' Laboratories, Inc. (UL):
508-1999 (R2013).....Standard for Industrial Control Equipment

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 15 00, GENERAL SERVICE COMPRESSED-AIR SYSTEMS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. Aboveground Piping
 - 2. Underground Piping
 - 3. Supporting elements
 - 4. Valves
 - 5. Pressure Gages
 - 6. Air Pressure Reducing and Regulating Valves
 - 7. Automatic drain valves
 - 8. Filter capacity and operating characteristics
 - 9. Vibration Isolation
 - 10. Quick couplings
 - 11. Hose Assemblies
- D. Pneumatic compressed air system and hydrostatic drainage piping test reports shall be submitted.
- E. Brazing and welding certificates shall be submitted.

- F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
1. Include complete list indicating all components of the systems.
 2. Include complete diagrams of the internal wiring for each item of equipment.
 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.

1.5 QUALITY ASSURANCE

- A. The Contractor shall obtain the services of a qualified engineer or technician from the compressor manufacturer to review final installation, and supervise start-up, and testing of the compressor. After satisfactory installation of the equipment, the engineer or technician shall provide a signed certification that the equipment is installed in accordance with the manufacturer's recommendations.
- B. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopREFERRED.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. Operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- B. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings

are to be provided, and a copy of them on Auto-Cad version 2010 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

PART 2 - PRODUCTS

2.1 PIPES, TUBES AND FITTINGS

- A. Pipe for general service compressed air system shall be drawn temper, Type "K" or "L" seamless copper tube, conforming to ASTM B88, with wrought copper solder joint fittings conforming to ASME B16.22.
- B. Copper unions shall conform to ASME B16.22 or MSS SP-123.
- C. Cast copper alloy flanges shall be Class 300 conforming to ASME B16.24.
 - 1. Pipe-Flange Gasket Materials: ASME B16.21, nonmetallic, flat, asbestos free, 3.2 mm (1/8 inch) maximum thickness, full-face type.
 - 2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel.
- D. Solder filler metal shall consist of lead free alloys conforming to ASTM B32 with water flushable flux conforming to ASTM B813.
- E. Silver Brazing Filler metals shall be BCuP series, copper phosphorus alloys for general duty brazing conforming to AWS A5.8/A5.8M.
- F. Pipe identification shall comply with ASME A13.1. Pipe identification labels shall be located as follows:
 - 1. At intervals of not more than 6.1 m (20 feet).
 - 2. At least visible once in or above every room.
 - 3. On both sides of walls or partitions penetrated by the piping.
 - 4. At least once in every story height traversed by risers.

2.2 VALVES

- A. Ball:
 - 1. Ball valves 75 mm or DN75 (3 inches) and smaller shall be full port, two or three piece ball valve conforming to MSS SP-110. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4138 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be soldered.
 - 2. Ball valves 100 mm or DN100 (4 inches) and larger shall be flanged, Class 150, full port steel ball valve conforming to MSS SP-72. The body shall be split design. The CWP rating shall be 1964 kPa (285 psig). The seals shall be PTFE or TFE. Ball and stem shall be stainless steel.

B. Check:

1. Check valves smaller than 100 mm or DN100 (4 inches) shall be Class 125, bronze swing check valves with non metallic Buna-N disc. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B62, solder joints, and PTFE or TFE disc.
2. Check valves 100 mm or DN100 (4 inches) and larger shall be Class 125, iron swing check valve with lever and weight closure control. The check valve shall meet MSS SP-71 Type I standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a clear or full waterway body design with gray iron body material conforming to ASTM A126, bolted bonnet, flanged ends, bronze trim.

2.3 DIELECTRIC FITTINGS

- A. Fittings joining copper alloy and ferrous materials shall be isolated.
- B. Dielectric unions shall be factory fabricated union assemblies, rated at 1725 kPa (250 psig) minimum working pressure at 82 degrees C (180 degrees F) suitable for compressed air service.
- C. Dielectric flanges shall be factory fabricated companion flange assemblies, rated at 2070 kPa (300 psig) minimum working pressure at 82 degrees C (180 degrees F) suitable for compressed air service.

2.4 FLEXIBLE PIPE CONNECTORS

- A. Stainless steel hose flexible connectors shall be corrugated, stainless steel tubing with stainless steel wire braid covering and ends welded to inner tubing. The stainless steel hose connectors shall be rated at 1380 kPa (200 psig) minimum. The end connections for 50 mm or DN50 (NPS 2 inches) and smaller shall be threaded steel pipe nipple. The end connections for 65 mm or DN65 (NPS 2-1/2 inches) and larger shall be flanged steel nipple.
- B. Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing. The corrugated- bronze tubing shall be rated at //1380 kPa (200 psig)// //1725 kPa (250 psig)// minimum.

2.5 SPECIALTIES

- A. Pressure Gages: Pressure gages permanently installed in the system or used for testing purposes shall be listed for compressed air service

Replace Penthouse HVAC System

and shall include a snubber or pulsation dampener and an isolation valve for maintenance access.

1. For line pressure use adjacent to source equipment: ASME B40.1, pressure gage, single, size 115 mm (4-1/2 inches), for compressed air, accurate to within two percent, with metal case. Range shall be two times operating pressure. Dial graduations and figures shall be black on a white background, or white on a black background. Gage shall be labeled for appropriate service, and marked "USE NO OIL".
2. For all services downstream of main shutoff valve: Manufactured for compressed air use and marked "USE NO OIL", 40 mm (1-1/2 inch) diameter gage with dial range 1-690 kPa (1-100 psig) for air service.

B. Air Pressure Regulating Valves:

1. Air pressure regulating valves under 75 mm or DN75 (NPS 3 inches) shall be pilot or diaphragm operated, bronze body and trim, direct acting, spring loaded manual pressure setting adjustment and rated for 1380 kPa (200 psig) inlet pressure. Delivered pressure shall not vary more than one kPa for each 10 kPa (1.5 psig) variation in inlet pressure.
2. Air pressure regulators 75 mm or DN75 (3 inches) and larger shall be pilot operated, bronze body, direct acting, spring loaded manual pressure setting adjustment and rated for 1725 kPa (250 psig) inlet pressure. Delivered pressure shall not vary more than one kPa for each 10 kPa (1.5 psig) variation in inlet pressure.

C. Safety valves shall be constructed according to the ASME BPVC Section VIII and be National Board Certified, labeled, and factory sealed. The safety valve shall be constructed of bronze body with poppet type safety valve for compressed air service.

D. The automatic drain valves shall have stainless steel body and internal parts rated for 1380 kPa (200 psig) minimum working pressure. The automatic drain valve shall be capable of automatic discharge of collected condensate.

E. The coalescing filter shall be capable of removing water and oil aerosols, efficiency of 99.9 percent retention of particles 0.3 micrometer and smaller, with color change dye to indicate when carbon is saturated and warning light to indicate when selected maximum pressure drop has been exceeded. The coalescing filter shall including mounting brackets for wall mount application.

- F. Air line lubricators shall come with a drip chamber and sight dome for observing oil drop entering air stream. The air line lubricator shall have oil feed adjustment screw and quick release collar for easy bowl removal. The Air line lubricators shall include mounting brackets for wall mount application. Lubricators shall be suitable for 1380 kPa (200 psig) at 71 degrees C (160 degrees F).

2.6 QUICK CONNECT COUPLINGS

- A. The quick connect coupling assemblies shall have a locking mechanism constructed to permit one-handed feature for quick connection and disconnection of compressed air hose and equipment. Furnish complete keyed indexing noninterchangeable coupling to prevent connection to medical compressed-air pressure outlets.
- B. Automatic shutoff quick couplings shall be straight through brass body with O-ring or gasket seal and stainless steel or nickel plated steel operating parts. The automatic shutoff quick connect coupling shall consist of socket or plug ends with one way valve and with barbed outlet or threaded hose fittings for attaching hose.
- C. Valve less quick couplings shall be straight through brass body with O-ring or gasket seal and stainless steel or nickel plated steel operating parts. The valve less quick connect coupling shall consist of socket or plug ends and with barbed outlet or threaded hose fittings for attaching hose.

2.7 HOSE ASSEMBLIES

- A. Hose, clamps, couplings, splicers shall be suitable for compressed air service of nominal diameter indicated and rated for 2070 kPa (300 psig) minimum working pressure.
- B. The hose shall be reinforced double wire braid, chloroprene reinforced covered hose.
- C. Hose clamps shall be stainless steel.
- D. Hose couplings shall be two-piece straight through, threaded brass or stainless steel O-ring or gasket seal swivel coupling with barbed ends for connecting two sections of hose.
- E. Hose splicers shall be one piece, straight through brass or stainless steel fitting with barbed ends.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Piping shall be installed concealed from view and protected from physical contact unless indicated to be exposed. Piping shall be installed exposed in mechanical rooms and service areas.
- B. All pipe shall be installed at right angles or parallel to building walls. Diagonal runs are prohibited unless indicated.
- C. Piping shall be installed above accessible ceilings, allowing for sufficient space for ceiling panel removal and to coordinate with other services occupying that that space.
- D. Piping installed adjacent to equipment shall be located to allow for the required service clearances.
- E. Air and drain piping shall be installed with a 1 percent slope downward in direction of flow.
- F. Nipples, flanges, unions, transitions, and special fittings, and valves shall be installed with pressure ratings same as or higher than system pressure rating.
- G. Cast copper alloy companion flange with gasket and brazed joints shall be used to connect equipment and specialties with flanged connections.
- H. Flanged joints may be used instead of specified joint for any piping or tubing system.
- I. Only eccentric reducers shall be installed where compressed air piping is reduced in direction of flow, with bottoms of both pipes and reducers fitting flush.
- J. Branch connections shall be installed from the top of the main compressed air line. Drain legs and drain trap shall be installed at the end of each main and branch and at all low points in the system.
- K. Thermometers and pressure gages shall be installed on discharge piping from each air compressor and on each receiver.
- L. Valves shall be installed to permit servicing to all equipment.
- M. Pipes shall be installed free of all sags and bends.
- N. Seismic restraint shall be installed for all piping and equipment as required for location.
- O. Piping shall be cut square and accurately with a tube cutter (sawing is not permitted) to measurements determined at place of installation and worked into place without springing or forcing the pipe. Tube must bottom in each solder socket so there are no gaps between tube and fitting where solder can enter the inside of line. The tube shall be

Replace Penthouse HVAC System

reamed to remove burrs, being careful not to expand tube and that no chips of copper remain in the line. Care shall be exercised in handling equipment and tools used in cutting or reaming of pipe to prevent oil or grease being introduced into piping.

- P. Particular care shall be exercised, when flux is applied to avoid leaving any excess inside the completed joints. Thoroughly wash the outside of each joint with clean hot water after assembly to remove oxide coating.
- Q. Hanger spacing shall be based upon NFPA 99.
- R. The Filtered Muffler shall be mounted to the air compressor outdoor intake line without the use of foundations or support frames. Silencer tubes shall be located between the filter and the housing.
- S. Rigidly support valves and other equipment to prevent strain on tube or joints.
- T. Compressor assembly shall have an equipment identification nameplate and data in accordance with 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- U. Suitably brace piping against sway and vibration. Bracing shall consist of brackets, anchor chairs, rods, and structural steel for vibration isolation.
- V. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.2 PRELIMINARY STAGE TESTS

- A. Preliminary tests shall be performed by the contractor prior to testing witnessed by the COR. Tests shall be pneumatic and shall use dry, oil-free compressed air, carbon dioxide or nitrogen in metallic systems.
- B. Testing of any system for any purpose shall include preliminary testing by swabbing joints under test with standard soap solution and observing for bubbles at internal pressures not in excess of 5 psi.
- C. When testing reveals system leakage, isolate and repair the leaks, replace defective materials where necessary, and retest the system until there is no loss of pressure. Remake leaking gaskets with new gaskets and new flange bolting, and discard used bolting and gaskets.
- D. Drainage piping shall be hydrostatically tested to a pressure of 5 psi to ensure the piping does not leak. Repair all observed leaks and retest until all leaks have been corrected.

3.3 STARTUP AND TESTING

- A. As recommended by product manufacturer and listed standards and under actual or simulated operating conditions, pneumatic tests shall be

Replace Penthouse HVAC System

conducted to prove piping system integrity and full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with each integrated system. Tests shall be pneumatic and shall use dry, oil-free compressed air, carbon dioxide or nitrogen in metallic systems.

- B. The tests shall include initial piping purge test, initial pneumatic test for positive-pressure gas systems, initial cross-connection test, and initial standing positive-pressure gas piping tests, system capacity, control function, and alarm functions.
- C. Pneumatic tests shall be performed utilizing a test pressure of 50 psi higher than the MAWP, minimum of 150 psi. Test pressure shall be maintained for a minimum period of four hours to ensure the temperature in the piping system stabilizes, then the pressure is refreshed and held for two hours with no loss of pressure. Pneumatic testing performance shall be in accordance with industry safety standards with the pressure gradually increased in increments of 25% of the MAWP until the required test pressure is reached. At each interval, the system pressure shall be held long enough for piping strains to stabilize. If leaks are observed, the leaks shall be identified, the system depressurized and repairs made before proceeding.
- D. Other than standard piping flanges, plugs, caps and valves, only use commercially manufactured expandable elastomer plugs for sealing off piping for test purposes. Published safe test pressure rating of any plug used shall be not less than three times the actual test pressure being applied. During pneumatic testing evacuate personnel from areas where plugs are used.
- E. Remove components that could be damaged by test pressure from piping systems to be tested.
- F. Perform valve-operating tests and drainage tests to insure valves do not leak when operating under pressure and are correctly labeled.
- G. Check piping system components, such as valves, for proper operation under system test pressure.
- H. No test media shall be added to a system during a test for a period specified or determined by the Contracting Officer.
- I. Duration of a test will be determined by the Contracting Officer. Test may be terminated by direction of the Contracting Officer at any point after it has been determined that the pressure leak test has been satisfied.

Replace Penthouse HVAC System

- J. Prepare and maintain test records of all piping systems tests. Records shall show Governmental and Contractor test personnel responsibilities, dates, test gage identification numbers, ambient temperatures, pressure ranges, rates of pressure drop, and leakage rates.
- K. System verification and final testing shall be conducted comprising of a system verifier standing pressure test, verifier cross-connection test, verifier piping purge test, verifier final tie-in test, verifier operational pressure test, verifier piping particulate test, verifier piping purity test, labeling, and source equipment verification test.
- L. When any defects are detected, correct defects and repeat test at no additional costs to the Government. When testing reveals system leakage, isolate and repair the leaks, replace defective materials where necessary, and retest the system until there is no loss of pressure. Remake leaking gaskets with new gaskets and new flange bolting, and discard used bolting and gaskets.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.

- - - E N D - - -

SECTION 23 05 11
COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. Definitions:
 - 1. Exposed: Piping, ductwork, and equipment exposed to view in finished rooms.
 - 2. Exterior: Piping, ductwork, and equipment exposed to weather be it temperature, humidity, precipitation, wind, or solar radiation.
- C. Abbreviations/Acronyms:
 - 1. ac: Alternating Current
 - 2. ACR: Air Conditioning and Refrigeration
 - 3. AI: Analog Input
 - 4. AISI: American Iron and Steel Institute
 - 5. AO: Analog Output
 - 6. ASJ: All Service Jacket
 - 7. AWG: American Wire Gauge
 - 8. BACnet: Building Automation and Control Networking Protocol
 - 9. BAg: Silver-Copper-Zinc Brazing Alloy
 - 10. BAS: Building Automation System
 - 11. BCuP: Silver-Copper-Phosphorus Brazing Alloy
 - 12. bhp: Brake Horsepower
 - 13. Btu: British Thermal Unit
 - 14. Btu/h: British Thermal Unit Per Hour
 - 15. CDA: Copper Development Association
 - 16. C: Celsius
 - 17. CD: Compact Disk
 - 18. CFM: Cubic Foot Per Minute
 - 19. CH: Chilled Water Supply
 - 20. CHR: Chilled Water Return
 - 21. CLR: Color
 - 22. CO: Carbon Monoxide
 - 23. COR: Contracting Officer's Representative
 - 24. CPD: Condensate Pump Discharge
 - 25. CPM: Cycles Per Minute
 - 26. CPVC: Chlorinated Polyvinyl Chloride
 - 27. CRS: Corrosion Resistant Steel
 - 28. CTPD: Condensate Transfer Pump Discharge

Replace Penthouse HVAC System

29. CTPS: Condensate Transfer Pump Suction
30. CW: Cold Water
31. CWP: Cold Working Pressure
32. CxA: Commissioning Agent
33. dB: Decibels
34. dB(A): Decibels (A weighted)
35. DDC: Direct Digital Control
36. DI: Digital Input
37. DO: Digital Output
38. DVD: Digital Video Disc
39. DN: Diameter Nominal
40. DWV: Drainage, Waste and Vent
41. EPDM: Ethylene Propylene Diene Monomer
42. EPT: Ethylene Propylene Terpolymer
43. ETO: Ethylene Oxide
44. F: Fahrenheit
45. FAR: Federal Acquisition Regulations
46. FD: Floor Drain
47. FED: Federal
48. FG: Fiberglass
49. FGR: Flue Gas Recirculation
50. FOS: Fuel Oil Supply
51. FOR: Fuel Oil Return
52. FSK: Foil-Scrim-Kraft facing
53. FWPD: Feedwater Pump Discharge
54. FWPS: Feedwater Pump Suction
55. GC: Chilled Glycol Water Supply
56. GCR: Chilled Glycol Water Return
57. GH: Hot Glycol Water Heating Supply
58. GHR: Hot Glycol Water Heating Return
59. gpm: Gallons Per Minute
60. HDPE: High Density Polyethylene
61. Hg: Mercury
62. HOA: Hands-Off-Automatic
63. hp: Horsepower
64. HPS: High Pressure Steam (414 kPa (60 psig) and above)
65. HPR: High Pressure Steam Condensate Return
66. HW: Hot Water

Replace Penthouse HVAC System

- 67. HWH: Hot Water Heating Supply
- 68. HWHR: Hot Water Heating Return
- 69. Hz: Hertz
- 70. ID: Inside Diameter
- 71. IPS: Iron Pipe Size
- 72. kg: Kilogram
- 73. klb: 1000 lb
- 74. kPa: Kilopascal
- 75. lb: Pound
- 76. lb/hr: Pounds Per Hour
- 77. L/s: Liters Per Second
- 78. L/min: Liters Per Minute
- 79. LPS: Low Pressure Steam (103 kPa (15 psig) and below)
- 80. LPR: Low Pressure Steam Condensate Gravity Return
- 81. MAWP: Maximum Allowable Working Pressure
- 82. MAX: Maximum
- 83. MBtu/h: 1000 Btu/h
- 84. MBtu: 1000 Btu
- 85. MED: Medical
- 86. m: Meter
- 87. MFG: Manufacturer
- 88. mg: Milligram
- 89. mg/L: Milligrams Per Liter
- 90. MIN: Minimum
- 91. MJ: Megajoules
- 92. ml: Milliliter
- 93. mm: Millimeter
- 94. MPS: Medium Pressure Steam (110 kPa (16 psig) through 414 kPa (60 psig))
- 95. MPR: Medium Pressure Steam Condensate Return
- 96. MW: Megawatt
- 97. NC: Normally Closed
- 98. NF: Oil Free Dry (Nitrogen)
- 99. Nm: Newton Meter
- 100. NO: Normally Open
- 101. NOx: Nitrous Oxide
- 102. NPT: National Pipe Thread
- 103. NPS: Nominal Pipe Size

Replace Penthouse HVAC System

- 104. OD: Outside Diameter
- 105. OSD: Open Sight Drain
- 106. OS&Y: Outside Stem and Yoke
- 107. PC: Pumped Condensate
- 108. PID: Proportional-Integral-Differential
- 109. PLC: Programmable Logic Controllers
- 110. PP: Polypropylene
- 111. PPE: Personal Protection Equipment
- 112. ppb: Parts Per Billion
- 113. ppm: Parts Per Million
- 114. PRV: Pressure Reducing Valve \
- 115. PSIA: Pounds Per Square Inch Absolute
- 116. psig: Pounds Per Square Inch Gauge
- 117. PTFE: Polytetrafluoroethylene
- 118. PVC: Polyvinyl Chloride
- 119. PVDC: Polyvinylidene Chloride Vapor Retarder Jacketing, White
- 120. PVDF: Polyvinylidene Fluoride
- 121. rad: Radians
- 122. RH: Relative Humidity
- 123. RO: Reverse Osmosis
- 124. rms: Root Mean Square
- 125. RPM: Revolutions Per Minute
- 126. RS: Refrigerant Suction
- 127. RTD: Resistance Temperature Detectors
- 128. RTRF: Reinforced Thermosetting Resin Fittings
- 129. RTRP: Reinforced Thermosetting Resin Pipe
- 130. SCFM: Standard Cubic Feet Per Minute
- 131. SPEC: Specification
- 132. SPS: Sterile Processing Services
- 133. STD: Standard
- 134. SDR: Standard Dimension Ratio
- 135. SUS: Saybolt Universal Second
- 136. SW: Soft water
- 137. SWP: Steam Working Pressure
- 138. TAB: Testing, Adjusting, and Balancing
- 139. TDH: Total Dynamic Head
- 140. TEFC: Totally Enclosed Fan-Cooled
- 141. TFE: Tetrafluoroethylene

Replace Penthouse HVAC System

- 142. THERM: 100,000 Btu
- 143. THHN: Thermoplastic High-Heat Resistant Nylon Coated Wire
- 144. THWN: Thermoplastic Heat & Water-Resistant Nylon Coated Wire
- 145. T/P: Temperature and Pressure
- 146. USDA: U.S. Department of Agriculture
- 147. V: Volt
- 148. VAC: Vacuum
- 149. VA: Veterans Administration
- 150. VAC: Voltage in Alternating Current
- 151. VA CFM: VA Construction & Facilities Management
- 152. VA CFM CSS: VA Construction & Facilities Management, Consulting Support Service
- 153. VAMC: Veterans Administration Medical Center
- 154. VHA OCAMES: Veterans Health Administration - Office of Capital Asset Management Engineering and Support
- 155. VR: Vacuum condensate return
- 156. WCB: Wrought Carbon Steel, Grade B
- 157. WG: Water Gauge or Water Column
- 158. WOG: Water, Oil, Gas

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
- D. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS
- E. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- F. Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.
- G. Section 03 30 00, CAST-IN-PLACE CONCRETE.
- H. Section 05 31 00, STEEL DECKING.
- I. Section 05 36 00, COMPOSITE METAL DECKING.
- J. Section 05 50 00, METAL FABRICATIONS.
- K. Section 07 84 00, FIRESTOPPING.
- L. Section 07 92 00, JOINT SEALANTS.
- M. Section 09 91 00, PAINTING.
- N. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- O. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC.
- P. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

Replace Penthouse HVAC System

- Q. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- R. Section 23 07 11, HVAC AND BOILER PLANT INSULATION.
- S. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- T. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- U. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- V. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.
- W. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
- B. Air Movement and Control Association (AMCA):
 - 410-1996Recommended Safety Practices for Users and
Installers of Industrial and Commercial Fans
- C. American Society of Mechanical Engineers (ASME):
 - B31.1-2014Power Piping
 - B31.9-2014Building Services Piping
 - ASME Boiler and Pressure Vessel Code:
 - BPVC Section IX-2015 ...Welding, Brazing, and Fusing Qualifications
- D. American Society for Testing and Materials (ASTM):
 - A36/A36M-2014Standard Specification for Carbon Structural
Steel
 - A575-1996(R2013)e1Standard Specification for Steel Bars, Carbon,
Merchant Quality, M-Grades
- E. Association for Rubber Products Manufacturers (ARPM):
 - IP-20-2015Specifications for Drives Using Classical
V-Belts and Sheaves
 - IP-21-2009Specifications for Drives Using Double-V
(Hexagonal) Belts
 - IP-24-2010Specifications for Drives Using Synchronous
Belts
 - IP-27-2015Specifications for Drives Using Curvilinear
Toothed Synchronous Belts
- F. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc.:

Replace Penthouse HVAC System

SP-58-2009Pipe Hangers and Supports-Materials, Design, Manufacture, Selection, Application, and Installation

SP-127-2014aBracing for Piping Systems: Seismic-Wind-Dynamic Design, Selection, and Application

G. Military Specifications (MIL):

MIL-P-21035B-2003Paint High Zinc Dust Content, Galvanizing Repair (Metric)

H. National Fire Protection Association (NFPA):

70-2014National Electrical Code (NEC)

101-2015Life Safety Code

I. Department of Veterans Affairs (VA):

PG-18-10-2016Physical Security and Resiliency Design Manual

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 05 11, COMMON WORK RESULTS FOR HVAC", with applicable paragraph identification.

C. If the project is phased submit complete phasing plan/schedule with manpower levels prior to commencing work. The phasing plan shall be detailed enough to provide milestones in the process that can be verified.

D. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements, and all equipment that requires regular maintenance, calibration, etc are accessible from the floor or permanent work platform. It is the Contractor's responsibility to ensure all submittals meet the VA specifications and requirements and it is assumed by the VA that all submittals do meet the VA specifications unless the Contractor has requested a variance in writing and approved by COR prior to the submittal. If at any time during the project it is found that any item does not meet the VA specifications and there was no variance approval the Contractor shall correct at no additional cost or time to the Government even if a submittal was approved.

- E. If equipment is submitted which differs in arrangement from that shown, provide documentation proving equivalent performance, design standards and drawings that show the rearrangement of all associated systems. Additionally, any impacts on ancillary equipment or services such as foundations, piping, and electrical shall be the Contractor's responsibility to design, supply, and install at no additional cost or time to the Government. VA approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- F. Prior to submitting shop drawings for approval, Contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed contract documents, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- G. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together. Coordinate and properly integrate materials and equipment to provide a completely compatible and efficient installation.
- H. Coordination/Shop Drawings:
1. Submit complete consolidated and coordinated shop drawings for all new systems, and for existing systems that are in the same areas.
 2. The coordination/shop drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8-inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show locations and adequate clearance for all equipment, piping, valves, control panels and other items. Show the access means for all items requiring access for operations and maintenance. Provide detailed coordination/shop drawings of all piping and duct systems. The drawings should include all lockout/tagout points for all energy/hazard sources for each piece of equipment. Coordinate lockout/tagout procedures and practices with local VA requirements.
 3. Do not install equipment foundations, equipment or piping until coordination/shop drawings have been approved.
 4. In addition, for HVAC systems, provide details of the following:
 - a. Mechanical equipment rooms.

Replace Penthouse HVAC System

- b. Hangers, inserts, supports, and bracing.
 - c. Pipe sleeves.
 - d. Duct or equipment penetrations of floors, walls, ceilings, or roofs.
- I. Manufacturer's Literature and Data: Include full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity. Submit under the pertinent section rather than under this section.
- 1. Submit belt drive with the driven equipment. Submit selection data for specific drives when requested by the COR.
 - 2. Submit electric motor data and variable speed drive data with the driven equipment.
 - 3. Equipment and materials identification.
 - 4. Fire-stopping materials.
 - 5. Hangers, inserts, supports and bracing. Provide complete stress analysis for variable spring and constant support hangers.
 - 6. Wall, floor, and ceiling plates.
- J. Rigging Plan: Provide documentation of the capacity and weight of the rigging and equipment intended to be used. The plan shall include the path of travel of the load, the staging area and intended access, and qualifications of the operator and signal person.
- K. HVAC Maintenance Data and Operating Instructions:
- 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment.
 - 2. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
 - a. Include complete list indicating all components of the systems.
 - b. Include complete diagrams of the internal wiring for each item of equipment.
 - c. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
 - 3. Provide a listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment. Include in the listing belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

- L. Provide copies of approved HVAC equipment submittals to the TAB and Commissioning Subcontractor.
- M. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the Contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- N. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

- A. Mechanical, electrical and associated systems shall be safe, reliable, efficient, durable, easily and safely operable and maintainable, easily and safely accessible, and in compliance with applicable codes as specified. The systems shall be comprised of high quality institutional-class and industrial-class products of manufacturers that are experienced specialists in the required product lines. All construction firms and personnel shall be experienced and qualified specialists in industrial and institutional HVAC.
- B. Flow Rate Tolerance for HVAC Equipment: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- C. Equipment Vibration Tolerance:
 - 1. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Equipment shall be factory-balanced to this tolerance and re-balanced on site, as necessary.
 - 2. After HVAC air balance work is completed and permanent drive sheaves are in place, perform field mechanical balancing and adjustments required to meet the specified vibration tolerance.
- D. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture of the products for at least 3 years (or longer as specified elsewhere). The design, model and size of each item shall have been in satisfactory and efficient operation on at least three installations for approximately three years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years. See other specification sections for any exceptions and/or additional requirements.

Replace Penthouse HVAC System

2. Refer to all other sections for quality assurance requirements for systems and equipment specified therein.
 3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 4. The products and execution of work specified in Division 33 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments shall be enforced, along with requirements of local utility companies. The most stringent requirements of these specifications, local codes, or utility company requirements shall always apply. Any conflicts shall be brought to the attention of the COR.
 5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be of the same manufacturer and model number, or if different models are required they shall be of the same manufacturer and identical to the greatest extent possible (i.e., same model series).
 6. Assembled Units: Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.
 7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 8. Use of asbestos products or equipment or materials containing asbestos is prohibited.
- E. HVAC Equipment Service Providers: Service providers shall be authorized and trained by the manufacturers of the equipment supplied. These providers shall be capable of responding onsite and provide acceptable service to restore equipment operations within 4 hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shutdown of equipment; or within 24 hours in a non-emergency. Submit names, mail and e-mail addresses and phone numbers of service personnel and companies providing service under these conditions for (as applicable to the project): fans, air handling units, chillers, cooling towers, control systems, pumps, critical instrumentation, computer workstation and programming.

- F. HVAC Mechanical Systems Welding: Before any welding is performed, Contractor shall submit a certificate certifying that welders comply with the following requirements:
1. Qualify welding processes and operators for piping according to ASME BPVC Section IX. Provide proof of current certification.
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 4. All welds shall be stamped according to the provisions of the AWS or ASME as required herein and by the associated code.
- G. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR with submittals. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material and removal by the Contractor and no additional cost or time to the Government.
- H. Execution (Installation, Construction) Quality:
1. Apply and install all items in accordance with manufacturer's written instructions. Refer conflicts between the manufacturer's instructions and the contract documents to the COR for resolution. Provide written hard copies and computer files on CD or DVD of manufacturer's installation instructions to the COR with submittals prior to commencing installation of any item. Installation of the item will not be allowed to proceed until the recommendations are received and approved by the VA. Failure to furnish these recommendations is a cause for rejection of the material.
 2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to, all types of valves, filters and strainers, transmitters, control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to the COR for resolution.

Failure of the Contractor to resolve, or point out any issues will result in the Contractor correcting at no additional cost or time to the Government.

3. Complete coordination/shop drawings shall be required in accordance with Paragraph, SUBMITTALS. Construction work shall not start on any system until the coordination/shop drawings have been approved by VA.
4. Workmanship/craftsmanship will be of the highest quality and standards. The VA reserves the right to reject any work based on poor quality of workmanship this work shall be removed and done again at no additional cost or time to the Government.
- I. Upon request by Government, provide lists of previous installations for selected items of equipment. Include contact persons who will serve as references, with current telephone numbers and e-mail addresses.
- J. Guaranty: Warranty of Construction, FAR Clause 52.246-21.

1.6 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage or theft.
2. Large equipment such as boilers, chillers, cooling towers, fans, and air handling units if shipped on open trailer trucks shall be covered with shrink on plastics or water proof tarpaulins that provide protection from exposure to rain, road salts and other transit hazards. Protection shall be kept in place until equipment is moved into a building or installed as designed.
3. Repair damaged equipment in first class, new operating condition and appearance; or, replace same as determined and directed by the COR. Such repair or replacement shall be at no additional cost or time to the Government.
4. Protect interiors of new equipment and piping systems against entry of foreign matter. Clean both inside and outside before painting or placing equipment in operation.
5. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

Replace Penthouse HVAC System

6. Protect plastic piping and tanks from ultraviolet light (sunlight).

B. Cleanliness of Piping and Equipment Systems:

1. Exercise care in storage and handling of equipment and piping material to be incorporated in the work. Remove debris arising from cutting, threading and welding of piping.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. Clean interior of all tanks prior to delivery for beneficial use by the Government.
4. Boilers shall be left clean following final internal inspection by Government insurance representative or inspector.
5. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.7 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD and hard copies inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing Contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing Contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:

1. As-built drawings are to be provided, with a copy of them on AutoCAD version 2010 provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.
- D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.
- E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics_), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.8 JOB CONDITIONS - WORK IN EXISTING BUILDING

- A. Building Operation: Government employees will be continuously operating and managing all facilities, including temporary facilities that serve the VAMC.
- B. Maintenance of Service: Schedule all work to permit continuous service as required by the VAMC.
- C. Steam and Condensate Service Interruptions: Limited steam and condensate service interruptions, as required for interconnections of new and existing systems, will be permitted by the COR during periods when the demands are not critical to the operation of the VAMC. These non-critical periods are limited to between 8 pm and 5 am in the appropriate off-season (if applicable). Provide at least 10 working days advance notice to the COR. The request shall include a detailed plan on the proposed shutdown and the intended work to be done along with manpower levels. All equipment and materials must be onsite and

verified with plan 5 days prior to the shutdown or it will need to be rescheduled.

- D. Phasing of Work: Comply with all requirements shown on contract documents. Contractor shall submit a complete detailed phasing plan/schedule with manpower levels prior to commencing work. The phasing plan shall be detailed enough to provide milestones in the process that can be verified.
- E. Building Working Environment: Maintain the architectural and structural integrity of the building and the working environment at all times. Maintain the interior of building at 18 degrees C (65 degrees F) minimum. Limit the opening of doors, windows or other access openings to brief periods as necessary for rigging purposes. Storm water or ground water leakage is prohibited. Provide daily clean-up of construction and demolition debris on all floor surfaces and on all equipment being operated by VA. Maintain all egress routes and safety systems/devices.
- F. Acceptance of Work for Government Operation: As new equipment, systems and facilities are made available for operation and these items are deemed of beneficial use to the Government, inspections will be made and tests will be performed. Based on the inspections, a list of contract deficiencies will be issued to the Contractor. After correction of deficiencies as necessary for beneficial use, the Contracting Officer will process necessary acceptance and the equipment will then be under the control and operation of Government personnel.
- G. Temporary Facilities: Refer to Paragraph, TEMPORARY PIPING AND EQUIPMENT in this section.

PART 2 - PRODUCTS

2.1 FACTORY-ASSEMBLED PRODUCTS

- A. Provide maximum standardization of components to reduce spare part requirements.
- B. Performance and warranty of all components that make up an assembled unit shall be the responsibility of the manufacturer of the completed assembly.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.

3. Components shall be compatible with each other and with the total assembly for intended service.
4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.
- C. Equipment and components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a nameplate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, must be the same make and model. Exceptions must be approved by the VA, but may be permitted if performance requirements cannot be met.

2.2 COMPATIBILITY OF RELATED EQUIPMENT

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational plant that conforms to contract requirements.

2.3 V-BELT DRIVES

- A. Type: ARPM standard V-belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.
- B. Dimensions, rating and selection standards: ARPM IP-20 and ARPM IP-21.
- C. Minimum Horsepower Rating: Motor horsepower plus recommended ARPM service factor (not less than 20 percent) in addition to the ARPM allowances for pitch diameter, center distance, and arc of contact.
- D. Maximum Speed: 25 m/s (5000 feet per minute).
- E. Adjustment Provisions: For alignment and ARPM standard allowances for installation and take-up.
- F. Drives may utilize a single V-Belt (any cross section) when it is the manufacturer's standard.
- G. Multiple Belts: Matched to ARPM specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.
- H. Sheaves and Pulleys:
 1. Material: Pressed steel, or close-grained cast iron.
 2. Bore: Fixed or bushing type for securing to shaft with keys.
 3. Balanced: Statically and dynamically.

4. Groove spacing for driving and driven pulleys shall be the same.

I. Drive Types, Based on ARI 435:

1. Provide adjustable-pitch drive as follows:

- a. Fan speeds up to 1800 RPM: 7.5 kW (10 horsepower) and smaller.
- b. Fan speeds over 1800 RPM: 2.2 kW (3 horsepower) and smaller.

2. Provide fixed-pitch drives for drives larger than those listed above.

3. The final fan speeds required to just meet the system CFM and pressure requirements, without throttling the design air flow branch, shall be determined by adjustment of a temporary adjustable-pitch motor sheave or by fan law calculation if a fixed-pitch drive is used initially.

J. Final Drive Set: If adjustment is required beyond the capabilities of the factory drive set, the final drive set shall be provided as part of this contract at no additional cost or time to the Government.

2.4 SYNCHRONOUS BELT DRIVES

A. Type: ARPM synchronous belts with proper motor pulley and driven sheave. Belts shall be constructed of reinforced cord and rubber.

B. Dimensions, rating and selection standards: ARPM IP-24 and ARPM IP-27.

C. Minimum Horsepower Rating: Motor horsepower plus recommended ARPM service factor (not less than 20 percent) in addition to the ARPM allowances for pitch diameter, center distance, and arc of contact.

D. Maximum Speed: 25 m/s (5000 feet per minute).

E. Adjustment Provisions: For alignment and ARPM standard allowances for installation and take-up.

F. Drives may utilize a single belt of manufacturer's standard width for the application.

G. Multiple Belts: Matched to ARPM specified limits by measurement on a belt measuring fixture. Seal matched sets together to prevent mixing or partial loss of sets. Replacement, when necessary, shall be an entire set of new matched belts.

H. Sheaves and Pulleys:

- 1. Material: Pressed steel, or close-grained cast iron.
- 2. Bore: Fixed or bushing type for securing to shaft with keys.
- 3. Balanced: Statically and dynamically.

I. Final Drive Set: The final fan speeds required to just meet the system CFM and pressure requirements, without throttling the design air flow branch, shall be determined by fan law calculation. If adjustment is

required beyond the capabilities of the factory drive set, the final drive set shall be provided as part of this contract at no additional cost or time to the Government.

2.5 DRIVE GUARDS

- A. For machinery and equipment, provide guards as shown in AMCA 410 for belts, chains, couplings, pulleys, sheaves, shafts, gears and other moving parts regardless of height above the floor to prevent damage to equipment and injury to personnel. Drive guards may be excluded where motors and drives are inside factory-fabricated air handling unit casings.
- B. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gauge sheet steel; all edges shall be hemmed and ends shall be bent into flanges and the flanges shall be drilled and attached to pump base with minimum of four 6 mm (1/4 inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- C. V-belt and sheave assemblies shall be totally enclosed, firmly mounted, non-resonant. Guard shall be an assembly of minimum 22-gauge sheet steel and expanded or perforated metal to permit observation of belts. 25 mm (1 inch) diameter hole shall be provided at each shaft centerline to permit speed measurement.
- D. Materials: Sheet steel, expanded metal or wire mesh rigidly secured so as to be removable without disassembling pipe, duct, or electrical connections to equipment.
- E. Access for Speed Measurement: 25 mm (1 inch) diameter hole at each shaft center.

2.6 LIFTING ATTACHMENTS

- A. Provide equipment with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.7 ELECTRIC MOTORS

- A. All material and equipment furnished and installation methods shall conform to the requirements of Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT; Section 26 29 11, MOTOR CONTROLLERS; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Provide all electrical wiring, conduit, and

devices necessary for the proper connection, protection and operation of the systems. Provide special energy efficient premium efficiency type motors as scheduled.

2.8 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS and Section 26 29 11, MOTOR CONTROLLERS for specifications.
- B. Coordinate variable speed motor controller communication protocol with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- C. Provide variable speed motor controllers with or without a bypass contactor as indicated in contract drawings.
- D. The combination of controller and motor shall be provided by the manufacturer of the driven equipment, such as pumps and fans, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. air handlers, fans, pumps, shall be product of a single manufacturer.
- E. Motors shall be premium efficiency type and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor/fan sheaves shall be fixed pitch.
- F. Controller shall not add any current or voltage transients to the input ac power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the ac power system.

2.9 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the contract documents and shown in the maintenance manuals. Identification for piping is specified in Section 09 91 00, PAINTING.
- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 5 mm (3/16 inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING permanently fastened to the equipment. Identify unit components such as coils, filters, fans, etc.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 5 mm (3/16 inch) high riveted or bolted to the equipment.

- D. Control Items: Label all instrumentation, temperature and humidity sensors, controllers and control dampers. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
1. HVAC and Mechanical Rooms: Provide for all valves other than for equipment in Section 23 82 00, CONVECTION HEATING AND COOLING UNITS and Section 23 36 00, AIR TERMINAL UNITS.
 2. Valve tags: Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 6 mm (1/4 inch) for service designation on 19-gauge 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 3. Valve lists: Typed or printed plastic coated card(s), sized 215 mm (8-1/2 inches) by 275 mm (11 inches) showing tag number, valve function and area of control, for each service or system. Punch sheets for a 3-ring notebook.
 4. Provide detailed plan for each floor of the building indicating the location and valve number for each valve. Identify location of each valve with a color-coded thumb tack in ceiling.
- F. Ceiling Grid Labels:
1. 50 mm (2 inch) long by 15 mm (1/2 inch) wide by 0.025 mm (1 mil) thick UV resistant metalized polyester label with red border color and black custom lettering on white background interior. Peel and stick adhesive backing. Label and adhesive manufactured specifically for use in equipment inventory tagging.
 2. Custom print labels with above ceiling HVAC equipment numbers.

2.10 FIRESTOPPING

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping and ductwork. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION, for firestop pipe and duct insulation.

2.11 GALVANIZED REPAIR COMPOUND

- A. Mil-P-21035B, paint form.

2.12 HVAC PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. Vibration Isolators: Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- B. Supports for Roof Mounted Items:
1. Equipment: Equipment rails shall be galvanized steel, minimum 1.3 mm (18 gauge), with integral baseplate, continuous welded corner seams,

Replace Penthouse HVAC System

- factory installed 50 by 100 mm (2 by 4 inches) treated wood nailer, 1.3 mm (18 gauge) galvanized steel counter flashing cap with screws, built-in cant strip, (except for gypsum or tectum deck), minimum height 275 mm (11 inches). For surface insulated roof deck, provide raised cant strip to start at the upper surface of the insulation.
2. Pipe/duct pedestals: Provide a galvanized Unistrut channel welded to U-shaped mounting brackets which are secured to side of rail with galvanized lag bolts.
- C. Pipe Supports: Comply with MSS SP-58. Type Numbers specified refer to this standard. For selection and application comply with MSS SP-58. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting requirements.
- D. Attachment to Concrete Building Construction:
1. Concrete insert: MSS SP-58, Type 18.
 2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
- E. Attachment to Steel Building Construction:
1. Welded attachment: MSS SP-58, Type 22.
 2. Beam clamps: MSS SP-58, Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8 inch) outside diameter.
- F. Attachment to existing structure: Support from existing floor/roof frame.
- G. Attachment to Wood Construction: Wood screws or lag bolts.
- H. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 40 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- I. Hangers Supporting Multiple Pipes (Trapeze Hangers): Galvanized, cold formed, lipped steel channel horizontal member, not less than 41 mm by 41 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (12 gauge), designed to accept special spring held, hardened steel nuts. Trapeze hangers are prohibited for use for steam supply and condensate piping.

Replace Penthouse HVAC System

1. Allowable hanger load: Manufacturers rating less 91 kg (200 pounds).
2. Guide individual pipes on the horizontal member of every other trapeze hanger with 6 mm (1/4 inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 15 mm (1/2 inch) galvanized steel bands, or preinsulated calcium silicate shield for insulated piping at each hanger.

J. Supports for Piping Systems:

1. Select hangers sized to encircle insulation on insulated piping. Refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or preinsulated calcium silicate shields. Provide Type 40 insulation shield or preinsulated calcium silicate shield at all other types of supports and hangers including those for preinsulated piping.
2. Piping Systems except High and Medium Pressure Steam (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15. Preinsulate.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, plastic coated or taped with non-adhesive isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted or plastic-coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
 - i. Supports for plastic piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp.

3. High and Medium Pressure Steam (MSS SP-58):
 - a. Provide eye rod or Type 17 eye nut near the upper attachment.
 - b. Piping 50 mm (2 inches) and larger: Type 43 roller hanger. For roller hangers requiring seismic bracing provide a Type 1 clevis hanger with Type 41 roller attached by flat side bars.
 - c. Piping with Vertical Expansion and Contraction:
 - 1) Movement up to 20 mm (3/4 inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.
 - 2) Movement more than 20 mm (3/4 inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
4. Converter and Expansion Tank Hangers: May be Type 1 sized for the shell diameter. Insulation where required will cover the hangers.
- K. Pre-insulated Calcium Silicate Shields: for pipe sizes larger than 50 mm (2 inches).
 1. Provide 360-degree water resistant high density 965 kPa (140 psig) compressive strength calcium silicate shields encased in galvanized metal.
 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
 3. Shield thickness shall match the pipe insulation.
 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting chilled or cold water shall have insulation that extends a minimum of 25 mm (1 inch) past the sheet metal. Provide for an adequate vapor barrier in chilled lines.
 - b. The pre-insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS SP-58. To support the load, the shields may have one or more of the following features: structural inserts 4138 kPa (600 psig) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36/A36M) wear plates welded to the bottom sheet metal jacket.
 5. Shields may be used on steel clevis hanger type supports, roller supports or flat surfaces.

- L. Seismic Restraint of Piping and Ductwork: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Comply with MSS SP-127.

2.13 PIPE PENETRATIONS

- A. Install sleeves during construction for other than blocked out floor openings for risers in mechanical bays.
- B. To prevent accidental liquid spills from passing to a lower level, provide the following:
 - 1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
 - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- C. Penetrations through beams or ribs are prohibited, but may be installed in concrete beam flanges. Any deviation from these requirements must receive prior approval of COR.
- D. Sheet Metal, Plastic, or Moisture-resistant Fiber Sleeves: Provide for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.
- E. Cast Iron or Zinc Coated Pipe Sleeves: Provide for pipe passing through exterior walls below grade. Make space between sleeve and pipe watertight with a modular or link rubber seal. Seal shall be applied at both ends of sleeve.
- F. Galvanized Steel or an alternate Black Iron Pipe with asphalt coating Sleeves: Provide for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. Provide sleeve for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, connect sleeve with floor plate.
- G. Brass Pipe Sleeves: Provide for pipe passing through quarry tile, terrazzo or ceramic tile floors. Connect sleeve with floor plate.
- H. Sleeves are not required for wall hydrants for fire department connections or in drywall construction.
- I. Sleeve Clearance: Sleeve through floors, walls, partitions, and beam flanges shall be one inch greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation. Interior openings shall be caulked tight

Replace Penthouse HVAC System

with fire stopping material and sealant to prevent the spread of fire, smoke, and gases.

- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS.

2.14 DUCT PENETRATIONS

- A. Provide curbs for roof mounted piping, ductwork and equipment. Curbs shall be 450 mm (18 inches) high with continuously welded seams, built-in cant strip, interior baffle with acoustic insulation, curb bottom, hinged curb adapter.
- B. Provide firestopping for openings through fire and smoke barriers, maintaining minimum required rating of floor, ceiling or wall assembly. See section 07 84 00, FIRESTOPPING.

2.15 SPECIAL TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the COR, tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Refrigerant Tools: Provide system charging/Evacuation equipment, gauges, fittings, and tools required for maintenance of furnished equipment.
- D. Tool Containers: Hardwood or metal, permanently identified for intended service and mounted, or located, where directed by the COR.
- E. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application.

2.16 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 80 mm (3-inch pipe), 0.89 mm (0.035 inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Provide a watertight joint in spaces where brass or steel pipe sleeves are specified.

2.17 ASBESTOS

- A. Materials containing asbestos are prohibited.

PART 3 - EXECUTION

3.1 GENERAL

- A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. The coordination/shop drawings shall be submitted for review. Locate piping, sleeves, inserts, hangers, ductwork and equipment clear of windows, doors, openings, light outlets, and other services and utilities. Equipment coordination/shop drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review. Follow manufacturer's published recommendations for installation methods not otherwise specified.
- B. Operating Personnel Access and Observation Provisions: Select and arrange all equipment and systems to provide clear view and easy access, without use of portable ladders, for maintenance and operation of all devices including, but not limited to: all equipment items, valves, filters, strainers, transmitters, sensors, control devices. All gauges and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Do not reduce or change maintenance and operating space and access provisions that are shown on the contract documents.
- C. Equipment and Piping Support: Coordinate structural systems necessary for pipe and equipment support with pipe and equipment locations to permit proper installation.
- D. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- E. Cutting Holes:
1. Cut holes through concrete and masonry by rotary core drill.
Pneumatic hammer, impact electric, and hand or manual hammer type drill is prohibited, except as permitted by COR where working area space is limited.
 2. Locate holes to avoid interference with structural members such as slabs, columns, ribs, beams or reinforcing. Holes shall be laid out

- in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
3. Do not penetrate membrane waterproofing.
- F. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- G. Electrical Interconnection of Instrumentation or Controls: This generally not shown but must be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, instruments and computer workstations. Devices shall be located so they are easily accessible for testing, maintenance, calibration, etc. The COR has the final determination on what is accessible and what is not. Comply with NFPA 70.
- H. Protection and Cleaning:
1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced.
 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Tightly cover and protect fixtures and equipment against dirt, water chemical, or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- I. Concrete and Grout: Use concrete and non-shrink grout 20 MPa (3000 psig) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- J. Install gauges, thermometers, valves and other devices with due regard for ease in reading or operating and maintaining said devices. Locate and position thermometers and gauges to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- K. Install steam piping expansion joints as per manufacturer's recommendations.

L. Work in Existing Building:

1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will least interfere with normal operation of the facility.

M. Work in Animal Research Areas: Seal all pipe and duct penetrations with silicone sealant to prevent entrance of insects.

N. Switchgear/Electrical Equipment Drip Protection: Every effort shall be made to eliminate the installation of pipe above electrical and data/telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Installation of piping, ductwork, leak protection apparatus or other installations foreign to the electrical installation shall not be located in the space equal to the width and depth of the equipment and extending from to a height of 1.8 m (6 feet) above the equipment or to ceiling structure, whichever is lower (NFPA 70).

O. Inaccessible Equipment:

1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance or inspections, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost or time to the Government.
2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to motors, fans, pumps, belt guards, transformers, high voltage lines, conduit and raceways, piping, hot surfaces, and ductwork. The COR has final determination on whether an installation meets this requirement or not.

3.3 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities will generally require temporary installation or relocation of equipment and piping.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All

Replace Penthouse HVAC System

pipng and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of Paragraph, ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING apply.

- C. Temporary facilities and piping shall be completely removed and any openings in structures sealed. Provide necessary blind flanges and caps to seal open piping remaining in service.

3.4 RIGGING

- A. Design is based on application of available equipment. Openings in building structures are planned to accommodate design scheme.
- B. Alternative methods of equipment delivery may be offered by Contractor and will be considered by Government under specified restrictions of phasing and maintenance of service requirements as well as structural integrity of the building.
- C. Close all openings in the building when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility. Upon request, the Government will check structure adequacy and advise Contractor of recommended restrictions.
- E. Contractor shall check all clearances, weight limitations and shall offer a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Follow approved rigging plan.
- G. Restore building to original condition upon completion of rigging work.

3.5 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels designed by a structural engineer, secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Drill or burn holes in structural steel only with the prior approval of the COR.

Replace Penthouse HVAC System

- B. Use of chain pipe supports; wire or strap hangers; wood for blocking, stays and bracing; or, hangers suspended from piping above are prohibited. Replace or thoroughly clean rusty products and paint with zinc primer.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. Provide a minimum of 15 mm (1/2 inch) clearance between pipe or piping covering and adjacent work.
- D. HVAC Horizontal Pipe Support Spacing: Refer to MSS SP-58. Provide additional supports at valves, strainers, in-line pumps and other heavy components. Provide a support within one foot of each elbow.
- E. HVAC Vertical Pipe Supports:
 - 1. Up to 150 mm (6-inch pipe), 9 m (30 feet) long, bolt riser clamps to the pipe below couplings, or welded to the pipe and rests supports securely on the building structure.
 - 2. Vertical pipe larger than the foregoing, support on base elbows or tees, or substantial pipe legs extending to the building structure.
- F. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.
- G. Floor Supports:
 - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
 - 2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Chiller foundations shall have horizontal dimensions that exceed chiller base frame dimensions by at least 150 mm (6 inches) on all sides. Structural contract documents shall be reviewed for additional requirements. Bases shall be neatly finished and

smoothed, shall have chamfered edges at the top, and shall be suitable for painting.

3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a granular material to permit alignment and realignment.
4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.6 MECHANICAL DEMOLITION

- A. Rigging access, other than indicated on the contract documents, shall be provided by the Contractor after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, provide approved protection from dust and debris at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating facility, maintain the operation, cleanliness and safety. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Confine the work to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Debris accumulated in the area to the detriment of plant operation is prohibited. Perform all flame cutting to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. Perform all work in accordance with recognized fire protection standards. Inspection will be made by personnel of the VAMC, and Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property per Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT. This includes all concrete pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with contract documents where specifically covered. Structural integrity of the building system shall be maintained.

Replace Penthouse HVAC System

Reference shall also be made to the contract documents of the other disciplines in the project for additional facilities to be demolished or handled.

- D. All indicated valves including gate, globe, ball, butterfly and check, all pressure gauges and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these contract documents. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate.
- E. Asbestos Insulation Removal: Conform to Section 02 82 11, TRADITIONAL ASBESTOS ABATEMENT.

3.7 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
 - 1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Repair scratches, scuffs, and abrasions prior to applying prime and finish coats.
 - 2. The following material and equipment shall not be painted:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gauges and thermometers.
 - j. Glass.
 - k. Nameplates.
 - 3. Control and instrument panels shall be cleaned, damaged surfaces repaired, and shall be touched-up with matching paint obtained from panel manufacturer.

4. Pumps, motors, steel and cast-iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump manufacturer.
5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats. This may include painting exposed metals where hangers were removed or where equipment was moved or removed.
6. Paint shall withstand the following temperatures without peeling or discoloration:
 - a. Condensate and Feedwater: 38 degrees C (100 degrees F) on insulation jacket surface and 121 degrees C (250 degrees F) on metal pipe surface.
 - b. Steam: 52 degrees C (125 degrees F) on insulation jacket surface and 190 degrees C (374 degrees F) on metal pipe surface.
7. Final result shall be smooth, even-colored, even-textured factory finish on all items. Completely repaint the entire piece of equipment if necessary to achieve this.
8. Lead based paints are prohibited.

3.8 IDENTIFICATION SIGNS

- A. Provide laminated plastic signs, with engraved lettering not less than 5 mm (3/16 inch) high, designating functions, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, performance.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.
- D. Attach ceiling grid label on ceiling grid location directly underneath above-ceiling air terminal, control system component, valve, filter unit, fan etc.

3.9 MOTOR AND DRIVES

- A. Use synchronous belt drives only on equipment controlled by soft starters or variable frequency drive motor controllers without a bypass contactor. Use V-belt drives on all other applications.
- B. Alignment of V-Belt Drives: Set driving and driven shafts parallel and align so that the corresponding grooves are in the same plane.

Replace Penthouse HVAC System

- C. Alignment of Synchronous Belt Drives: Set driving and driven shafts parallel and align so that the corresponding pulley flanges are in the same plane.
- D. Alignment of Direct-Connect Drives: Securely mount motor in accurate alignment so that shafts are per coupling manufacturer's tolerances when both motor and driven machine are operating at normal temperatures.

3.10 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. Field-check all devices for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings or devices. A minimum of 0.95 liter (1 quart) of oil and 0.45 kg (1 pound) of grease of manufacturer's recommended grade and type for each different application shall be provided; also provide 12 grease sticks for lubricated plug valves. Deliver all materials to COR in unopened containers that are properly identified as to application.
- C. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- D. All lubrication points shall be extended to one side of the equipment.

3.11 STARTUP, TEMPORARY OPERATION AND TESTING

- A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.
- C. The Commissioning Agent will observe startup and Contractor testing of selected equipment. Coordinate the startup and Contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.
- D. Startup of equipment shall be performed as described in equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.

3.12 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, perform required tests as specified in Section 01 00 00, GENERAL REQUIREMENTS Article, TESTS, and in individual Division 23 specification sections and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost or time to the Government.
- C. When completion of certain work or system occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then conduct such performance tests and finalize control settings for heating systems and for cooling systems respectively during first actual seasonal use of respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.
- D. No adjustments may be made during the acceptance inspection. All adjustments shall have been made by this point.
- E. Perform tests as required for commissioning provisions in accordance with Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS and Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

3.13 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

3.14 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for 8 hours to instruct each VA personnel responsible in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

- - - E N D - - -

SECTION 23 05 12

GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation and connection of motors for HVAC and steam generation equipment.
- B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- F. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- G. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- H. Section 26 24 19, MOTOR CONTROL CENTERS.
- I. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
- B. American Bearing Manufacturers Association (ABMA):
 - 9-2015Load Ratings and Fatigue Life for Ball Bearings
 - 11-2015Load Ratings and Fatigue Life for Roller Bearings
- C. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE):
 - 90.1-2013Energy Efficient Design of New Buildings Except Low-Rise Residential Buildings
- D. Institute of Electrical and Electronics Engineers (IEEE):
 - 112-2004Standard Test Procedure for Polyphase Induction Motors and Generators
 - 841-2009IEEE Standard for Petroleum and Chemical Industry-Premium-Efficiency, Severe-Duty, Totally Enclosed Fan-Cooled (TEFC) Squirrel Cage Induction Motors--Up to and Including 370 kW (500 hp)

- E. National Electrical Manufacturers Association (NEMA):
 - MG 1-2014Motors and Generators
 - MG 2-2014Safety Standard for Construction and Guide for
Selection, Installation and Use of Electric
Motors and Generators
 - 250-2014Enclosures for Electrical Equipment (1000 Volts
Maximum)
- F. National Fire Protection Association (NFPA):
 - 70-2014National Electrical Code (NEC)

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT", with applicable paragraph identification.
- C. Submit motor submittals with driven equipment.
- D. Shop Drawings:
 - 1. Provide documentation to demonstrate compliance with contract documents.
 - 2. Motor nameplate information shall be submitted including electrical ratings, efficiency, bearing data, power factor, frame size, dimensions, mounting details, materials, horsepower, voltage, phase, speed (RPM), enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
- E. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
- F. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
 - 1. Include complete list indicating all components of the systems.
 - 2. Include complete diagrams of the internal wiring for each item of equipment.

3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- G. Certification: Two weeks prior to final inspection, unless otherwise noted, certification shall be submitted to the COR stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.
- H. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- I. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD and hard copies inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
 1. As-built drawings are to be provided, with a copy of them on AutoCAD version 2010 provided on CD or DVD. The CAD drawings shall use

- multiple line layers with a separate individual layer for each system.
- D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.
 - E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

PART 2 - PRODUCTS

2.1 MOTORS

- A. For alternating current, fractional and integral horsepower motors, NEMA MG 1 and NEMA MG 2 shall apply.
- B. For severe duty TEFC motors, IEEE 841 shall apply.
- C. All material and equipment furnished and installation methods shall conform to the requirements of Section 26 29 11, MOTOR CONTROLLERS; and Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. Provide all electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems. Provide premium efficiency type motors. Unless otherwise specified for a particular application, use electric motors with the following requirements.
- D. Single-phase Motors: Motors for centrifugal fans and pumps may be split phase or permanent split capacitor (PSC) type. Provide capacitor-start type for hard starting applications.
- E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type.

1. Two Speed Motors: Each two-speed motor shall have two separate windings. Provide a time- delay (20 seconds minimum) relay for switching from high to low speed.
- F. Voltage ratings shall be as follows:
1. Single phase:
 - a. Motors connected to 120-volt systems: 115 volts.
 - b. Motors connected to 208-volt systems: 200 volts.
 - c. Motors connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.
 2. Three phase:
 - a. Motors connected to 208-volt systems: 200 volts.
 - b. Motors, less than 74.6 kW (100 hp), connected to 240-volt or 480-volt systems: 208-230/460 volts, dual connection.
- G. Number of phases shall be as follows:
1. Motors, less than 373 W (1/2 hp): Single phase.
 2. Motors, 373 W (1/2 hp) and larger: 3 phase.
 3. Exceptions:
 - a. Hermetically sealed motors.
 - b. Motors for equipment assemblies, less than 746 W (1 hp), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- H. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.
- I. Electrical Design Requirements:
1. Motors shall be continuous duty.
 2. The insulation system shall be rated minimum of Class B, 130 degrees C (266 degrees F).
 3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 80 degrees C (176 degrees F).
 4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
 5. Motors shall be suitable for full voltage starting, unless otherwise noted. Coordinate motor features with applicable motor controllers.
 6. Motors for variable frequency drive applications shall adhere to NEMA MG 1, Part 30, Application Considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General-

Purpose Motors Used with Adjustable-Voltage or Adjustable-Frequency Controls or Both, or NEMA MG 1, Part 31, Definite-Purpose Inverter-Fed Polyphase Motors.

J. Mechanical Design Requirements:

1. Bearings shall be rated in accordance with ABMA 9 or ABMA 11 for a minimum fatigue life of 26,280 hours for belt-driven loads and 100,000 hours for direct-drive loads based on L10 (Basic Rating Life) at full load direct coupled, except vertical high thrust motors which require a 40,000 hours rating. A minimum fatigue life of 40,000 hours is required for VFD drives.
2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30 percent of normal down thrust.
3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
4. Grease fittings, if provided, shall be Alemite type or equivalent.
5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
6. Vibration shall not exceed 3.8 mm (0.15 inch) per second, unfiltered peak.
7. Noise level shall meet the requirements of the application.
8. Motors on 180 frames and larger shall have provisions for lifting eyes or lugs capable of a safety factor of 5.
9. All external fasteners shall be corrosion resistant.
10. Condensation heaters, when specified, shall keep motor windings at least 5 degrees C (9 degrees F) above ambient temperature.
11. Winding thermostats, when specified shall be normally closed, connected in series.
12. Grounding provisions shall be in the main terminal box.

K. Special Requirements:

1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional cost or time to the Government.
2. Assemblies of motors, starters, controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.

3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
 - a. Wiring material located where temperatures can exceed 71 degrees C (160 degrees F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers.
 - b. Other wiring at boilers and to control panels shall be NFPA 70 designation THWN.
 - c. Provide shielded conductors or wiring in separate conduits for all instrumentation and control systems where recommended by manufacturer of equipment.
4. Select motor sizes so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
5. Motors utilized with variable frequency drives shall be rated "inverter-duty" per NEMA MG 1, Part 31, Definite-Purpose Inverter-Fed Polyphase Motors. Provide motor shaft grounding apparatus that will protect bearings from damage from stray currents.
- L. Additional requirements for specific motors, as indicated in the other sections listed in paragraph, RELATED SECTIONS shall also apply.
- M. NEMA Premium Efficiency Electric Motors (Motor Efficiencies): All permanently wired polyphase motors of 746 W (1 hp) or more shall meet the minimum full-load efficiencies as indicated in the following table. Motors of 746 W (1 hp) or more with open, drip-proof, or TEFC enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

Minimum Premium Efficiencies Open Drip-Proof				Minimum Premium Efficiencies Totally Enclosed Fan-Cooled (TEFC)			
Rating kW (hp)	1200 RPM	1800 RPM	3600 RPM	Rating kW (hp)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%

Replace Penthouse HVAC System

5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

N. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM, and 3600 RPM. Power factor correction capacitors shall be provided unless the motor meets the 0.90 requirement without it or if the motor is controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.

O. Energy Efficiency of Small Motors (Motor Efficiencies): All motors under 746 W (1 hp) shall meet the requirements of the DOE Small Motor Regulation.

Polyphase Open Motors Average full load efficiency				Capacitor-start capacitor-run and capacitor-start induction run open motors Average full load efficiency			
Rating kW (hp)	6 poles	4 poles	2 poles	Rating kW (hp)	6 poles	4 poles	2 poles
0.18 (0.25)	67.5	69.5	65.6	0.18 (0.25)	62.2	68.5	66.6
0.25 (0.33)	71.4	73.4	69.5	0.25 (0.33)	66.6	72.4	70.5
0.37 (0.5)	75.3	78.2	73.4	0.37 (0.5)	76.2	76.2	72.4
0.55 (0.75)	81.7	81.1	76.8	0.55 (0.75)	80.2	81.8	76.2

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.
- B. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.

3.2 FIELD TESTS

- A. All tests shall be witnessed by the Commissioning Agent or by the COR.
- B. Perform an electric insulation resistance Test using a megohmmeter on all motors after installation, before startup. All shall test free from grounds.
- C. Perform Load test in accordance with IEEE 112, Test Method B, to determine freedom from electrical or mechanical defects and compliance with performance data.
- D. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame, to be determined at the time of final inspection.
- E. All test data shall be compiled into a report form for each motor and provided to the contracting officer or their representative.

3.3 STARTUP AND TESTING

- A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.
- C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.

3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for two hours to instruct each VA personnel responsible in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

- - - E N D - - -

SECTION 23 05 41
NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

Noise criteria, seismic restraints for equipment, vibration tolerance and vibration isolation for HVAC and plumbing work.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA and SAMPLES.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- F. Section 23 31 00, HVAC DUCTS and CASINGS.
- M. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Noise Criteria:
 - 1. Noise levels in all 8 octave bands due to equipment and duct systems shall not exceed following NC levels:

TYPE OF ROOM	NC LEVEL
Audio Speech Pathology	25
Audio Suites	25
Auditoriums, Theaters	35-40
Bathrooms and Toilet Rooms	40
Chapels	35
Conference Rooms	35
Corridors (Nurse Stations)	40
Corridors(Public)	40
Dining Rooms, Food Services/ Serving	40
Examination Rooms	35
Gymnasiums	50
Kitchens	50
Laboratories (With Fume Hoods)	45 to 55
Laundries	50
Lobbies, Waiting Areas	40
Locker Rooms	45
Offices, Large Open	40
Offices, Small Private	35

Operating Rooms	40
Patient Rooms	35
Phono/Cardiology	25
Recreation Rooms	40-45
Shops	50
SPD (Decontamination and Clean Preparation)	45
Therapeutic Pools	45
Treatment Rooms	35
Warehouse	50
X-Ray and General Work Rooms	40

2. For equipment which has no sound power ratings scheduled on the plans, the contractor shall select equipment such that the foregoing noise criteria, local ordinance noise levels, and OSHA requirements are not exceeded. Selection procedure shall be in accordance with ASHRAE Fundamentals Handbook, Chapter 7, Sound and Vibration.
3. An allowance, not to exceed 5db, may be added to the measured value to compensate for the variation of the room attenuating effect between room test condition prior to occupancy and design condition after occupancy which may include the addition of sound absorbing material, such as, furniture. This allowance may not be taken after occupancy. The room attenuating effect is defined as the difference between sound power level emitted to room and sound pressure level in room.
4. In absence of specified measurement requirements, measure equipment noise levels three feet from equipment and at an elevation of maximum noise generation.

C. Seismic Restraint Requirements:

1. Equipment:
 - a. All mechanical equipment not supported with isolators external to the unit shall be securely anchored to the structure. Such mechanical equipment shall be properly supported to resist a horizontal force of 50 percent of the weight of the equipment furnished.
 - b. All mechanical equipment mounted on vibration isolators shall be provided with seismic restraints capable of resisting a

horizontal force of 100 percent of the weight of the equipment furnished.

2. Piping: Refer to specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
 3. Ductwork: Refer to specification Section 23 31 00, HVAC DUCTS AND CASINGS.
- D. Allowable Vibration Tolerances for Rotating, Non-reciprocating Equipment: Not to exceed a self-excited vibration maximum velocity of 5 mm per second (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. Measurements for internally isolated fans and motors may be made at the mounting feet.

1.4 SUBMITTALS

- A. Submit in accordance with specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 1. Vibration isolators:
 - a. Floor mountings
 - b. Hangers
 - c. Snubbers
 - d. Thrust restraints
 2. Bases.
 3. Seismic restraint provisions and bolting.
 4. Acoustical enclosures.
- C. Isolator manufacturer shall furnish with submittal load calculations for selection of isolators, including supplemental bases, based on lowest operating speed of equipment supported.
- D. Seismic Requirements: Submittals are required for all equipment anchors, supports and seismic restraints. Submittals shall include weights, dimensions, standard connections, and manufacturer's certification that all specified equipment will withstand seismic Lateral Force requirements as shown on drawings.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

- B. American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE):
2009Fundamentals Handbook, Chapter 7, Sound and Vibration
- C. American Society for Testing and Materials (ASTM):
A123/A123M-09.....Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
A307-07b.....Standard Specification for Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
D2240-05(2010).....Standard Test Method for Rubber Property - Durometer Hardness
- D. Manufacturers Standardization (MSS):
SP-58-2009.....Pipe Hangers and Supports-Materials, Design and Manufacture
- E. Occupational Safety and Health Administration (OSHA):
29 CFR 1910.95.....Occupational Noise Exposure
- F. American Society of Civil Engineers (ASCE):
ASCE 7-10Minimum Design Loads for Buildings and Other Structures.
- G. American National Standards Institute / Sheet Metal and Air Conditioning Contractor's National Association (ANSI/SMACNA):
001-2008.....Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd Edition.
- H. International Code Council (ICC):
2009 IBC.....International Building Code.
- I. Department of Veterans Affairs (VA):
H-18-8 2010.....Seismic Design Requirements.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Type of isolator, base, and minimum static deflection shall be as required for each specific equipment application as recommended by isolator or equipment manufacturer but subject to minimum requirements indicated herein and in the schedule on the drawings.
- B. Elastometric Isolators shall comply with ASTM D2240 and be oil resistant neoprene with a maximum stiffness of 60 durometer and have a straight-line deflection curve.
- C. Exposure to weather: Isolator housings to be either hot dipped galvanized or powder coated to ASTM B117 salt spray testing standards.

Springs to be powder coated or electro galvanized. All hardware to be electro galvanized. In addition provide limit stops to resist wind velocity. Velocity pressure established by wind shall be calculated in accordance with section 1609 of the International Building Code. A minimum wind velocity of 75 mph shall be employed.

- D. Uniform Loading: Select and locate isolators to produce uniform loading and deflection even when equipment weight is not evenly distributed.
- E. Color code isolators by type and size for easy identification of capacity.

2.2 SEISMIC RESTRAINT REQUIREMENTS FOR EQUIPMENTS

- A. Bolt pad mounted equipment, without vibration isolators, to the floor or other support using ASTM A307 standard bolting material.
- B. Floor mounted equipment, with vibration Isolators: Type SS. Where Type N isolators are used provide channel frame base horizontal restraints bolted to the floor, or other support, on all sides of the equipment. Size and material required for the base shall be as recommended by the isolator manufacturer.
- C. On all sides of suspended equipment, provide bracing for rigid supports and provide restraints for resiliently supported equipment.

2.3 VIBRATION ISOLATORS

- A. Floor Mountings:
 - 1. Double Deflection Neoprene (Type N): Shall include neoprene covered steel support plated (top and bottom), friction pads, and necessary bolt holes.
 - 2. Captive Spring Mount for Seismic Restraint (Type SS):
 - a. Design mounts to resiliently resist seismic forces in all directions. Snubbing shall take place in all modes with adjustment to limit upward, downward, and horizontal travel to a maximum of 6 mm (1/4-inch) before contacting snubbers. Mountings shall have a minimum rating of one G coefficient of gravity as calculated and certified by a registered structural engineer.
 - b. All mountings shall have leveling bolts that must be rigidly bolted to the equipment. Spring diameters shall be no less than 0.8 of the compressed height of the spring at rated load. Springs shall have a minimum additional travel to solid equal to 50 percent of the rated deflection. Mountings shall have ports for spring inspection. Provide an all directional neoprene cushion collar around the equipment bolt.

3. Spring Isolators with Vertical Limit Stops (Type SP): Similar to spring isolators noted above, except include a vertical limit stop to limit upward travel if weight is removed and also to reduce movement and spring extension due to wind loads. Provide clearance around restraining bolts to prevent mechanical short circuiting. Isolators shall have a minimum seismic rating of one G.
 4. Seismic Pad (Type DS): Pads shall be natural rubber / neoprene waffle with steel top plate and drilled for an anchor bolt. Washers and bushings shall be reinforced duck and neoprene. Size pads for a maximum load of 345 kPa (50 pounds per square inch).
- B. Hangers: Shall be combination neoprene and springs unless otherwise noted and shall allow for expansion of pipe.
1. Combination Neoprene and Spring (Type H): Vibration hanger shall contain a spring and double deflection neoprene element in series. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
 2. Spring Position Hanger (Type HP): Similar to combination neoprene and spring hanger except hanger shall hold piping at a fixed elevation during installation and include a secondary adjustment feature to transfer load to spring while maintaining same position.
 3. Neoprene (Type HN): Vibration hanger shall contain a double deflection type neoprene isolation element. Hanger rod shall be separated from contact with hanger bracket by a neoprene grommet.
 4. Spring (Type HS): Vibration hanger shall contain a coiled steel spring in series with a neoprene grommet. Spring shall have a diameter not less than 0.8 of compressed operating spring height. Spring shall have a minimum additional travel of 50 percent between design height and solid height. Spring shall permit a 15 degree angular misalignment without rubbing on hanger box.
 5. Hanger supports for piping 50 mm (2 inches) and larger shall have a pointer and scale deflection indicator.
 6. Hangers used in seismic applications shall be provided with a neoprene and steel rebound washer installed $\frac{1}{4}$ ' clear of bottom of hanger housing in operation to prevent spring from excessive upward travel

- C. Snubbers: Each spring mounted base shall have a minimum of four all-directional or eight two directional (two per side) seismic snubbers that are double acting. Elastomeric materials shall be shock absorbent neoprene bridge quality bearing pads, maximum 60 durometer, replaceable and have a minimum thickness of 6 mm (1/4 inch). Air gap between hard and resilient material shall be not less than 3 mm (1/8 inch) nor more than 6 mm (1/4 inch). Restraints shall be capable of withstanding design load without permanent deformation.
- D. Thrust Restraints (Type THR): Restraints shall provide a spring element contained in a steel frame with neoprene pads at each end attachment. Restraints shall have factory preset thrust and be field adjustable to allow a maximum movement of 6 mm (1/4 inch) when the fan starts and stops. Restraint assemblies shall include rods, angle brackets and other hardware for field installation.

2.4 BASES

- A. Rails (Type R): Design rails with isolator brackets to reduce mounting height of equipment and cradle machines having legs or bases that do not require a complete supplementary base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension but not less than 100 mm (4 inches). Where rails are used with neoprene mounts for small fans or close coupled pumps, extend rails to compensate overhang of housing.
- B. Integral Structural Steel Base (Type B): Design base with isolator brackets to reduce mounting height of equipment which require a complete supplementary rigid base. To assure adequate stiffness, height of members shall be a minimum of 1/12 of longest base dimension, but not less than 100 mm (four inches).
- C. Inertia Base (Type I): Base shall be a reinforced concrete inertia base. Pour concrete into a welded steel channel frame, incorporating prelocated equipment anchor bolts and pipe sleeves. Level the concrete to provide a smooth uniform bearing surface for equipment mounting. Provide grout under uneven supports. Channel depth shall be a minimum of 1/12 of longest dimension of base but not less than 150 mm (six inches). Form shall include 13-mm (1/2-inch) reinforcing bars welded in place on minimum of 203 mm (eight inch) centers running both ways in a layer 40 mm (1-1/2 inches) above bottom. Use height saving brackets in all mounting locations. Weight of inertia base shall be equal to or

greater than weight of equipment supported to provide a maximum peak-to-peak displacement of 2 mm (1/16 inch).

- D. Curb Mounted Isolation Base (Type CB): Fabricate from aluminum to fit on top of standard curb with overlap to allow water run-off and have wind and water seals which shall not interfere with spring action. Provide resilient snubbers with 6 mm (1/4 inch) clearance for wind resistance. Top and bottom bearing surfaces shall have sponge type weather seals. Integral spring isolators shall comply with Spring Isolator (Type S) requirements.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Vibration Isolation:
1. No metal-to-metal contact will be permitted between fixed and floating parts.
 2. Connections to Equipment: Allow for deflections equal to or greater than equipment deflections. Electrical, drain, piping connections, and other items made to rotating or reciprocating equipment (pumps, compressors, etc.) which rests on vibration isolators, shall be isolated from building structure for first three hangers or supports with a deflection equal to that used on the corresponding equipment.
 3. Common Foundation: Mount each electric motor on same foundation as driven machine. Hold driving motor and driven machine in positive rigid alignment with provision for adjusting motor alignment and belt tension. Bases shall be level throughout length and width. Provide shims to facilitate pipe connections, leveling, and bolting.
 4. Provide heat shields where elastomers are subject to temperatures over 38 degrees C (100 degrees F).
 5. Extend bases for pipe elbow supports at discharge and suction connections at pumps. Pipe elbow supports shall not short circuit pump vibration to structure.
 6. Non-rotating equipment such as heat exchangers and convertors shall be mounted on isolation units having the same static deflection as the isolation hangers or support of the pipe connected to the equipment.
- B. Inspection and Adjustments: Check for vibration and noise transmission through connections, piping, ductwork, foundations, and walls. Adjust, repair, or replace isolators as required to reduce vibration and noise transmissions to specified levels.

3.2 ADJUSTING

- A. Adjust vibration isolators after piping systems are filled and equipment is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4inch (6-mm) movement during start and stop.
- D. Adjust active height of spring isolators.
- E. Adjust snubbers according to manufacturer's recommendations.
- F. Adjust seismic restraints to permit free movement of equipment within normal mode of operation.
- G. Torque anchor bolts according to equipment manufacturer's recommendations to resist seismic forces.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

- - - E N D - - -

Replace Penthouse HVAC System

SELECTION GUIDE FOR VIBRATION ISOLATORS

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN			
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	
REFRIGERATION MACHINES																
ABSORPTION	---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	---	SP	2.0	
PACKAGED HERMETIC	---	D	0.3	---	SP	0.8	---	SP	1.5	---	SP	1.5	R	SP	2.5	
OPEN CENTRIFUGAL	B	D	0.3	B	SP	0.8	---	SP	1.5	B	SP	1.5	B	SP	3.5	
RECIPROCATING:																
ALL	---	D	0.3	---	SP	0.8	R	SP	2.0	R	SP	2.5	R	SP	3.5	
COMPRESSORS AND VACUUM PUMPS																
UP THROUGH 1-1/2 HP	---	D,L, W	0.8	----	D,L, W	0.8	---	D,L, W	1.5	---	D,L, W	1.5	---	D,L, W	---	
2 HP AND OVER:																
500 - 750 RPM	---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5	
750 RPM & OVER	---	D	0.8	---	S	0.8	---	S	1.5	---	S	1.5	---	S	2.5	
PUMPS																
CLOSE COUPLED	UP TO 1-1/2 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
	2 HP & OVER	---	---	---	I	S	0.8	I	S	1.5	I	S	1.5	I	S	2.0

EQUIPMENT		ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
		BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
LARGE INLINE	Up to 25 HP	---	---	---	---	S	0.75	---	S	1.50	---	S	1.50	---	---	NA
	26 HP THRU 30 HP	---	---	---	---	S	1.0	---	S	1.50	---	S	2.50	---	---	NA
BASE MOUNTED	UP TO 10 HP	---	---	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---	---	D,L, W	---
	15 HP THRU 40 HP	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.0	I	S	2.0
	50 HP & OVER	I	S	1.0	I	S	1.0	I	S	2.0	I	S	2.5	I	S	2.5
ROOF FANS																
ABOVE OCCUPIED AREAS:																
5 HP & OVER		---	---	---	CB	S	1.0	CB	S	1.0	CB	S	1.0	CB	S	1.0
CENTRIFUGAL FANS																
UP TO 50 HP:																
UP TO 200 RPM		B	N	0.3	B	S	2.5	B	S	2.5	B	S	3.5	B	S	3.5
201 - 300 RPM		B	N	0.3	B	S	2.0	B	S	2.5	B	S	2.5	B	S	3.5
301 - 500 RPM		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.5	B	S	3.5
501 RPM & OVER		B	N	0.3	B	S	2.0	B	S	2.0	B	S	2.0	B	S	2.5

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
60 HP & OVER:															
UP TO 300 RPM	B	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5	I	S	3.5
301 - 500 RPM	B	S	2.0	I	S	2.0	I	S	2.5	I	S	3.5	I	S	3.5
501 RPM & OVER	B	S	1.0	I	S	2.0	I	S	2.0	I	S	2.5	I	S	2.5
COOLING TOWERS															
UP TO 500 RPM	---	---	---	---	SP	2.5	---	SP	2.5	---	SP	2.5	---	SP	3.5
501 RPM & OVER	---	---	---	---	SP	0.75	---	SP	0.75	---	SP	1.5	---	SP	2.5
INTERNAL COMBUSTION ENGINES															
UP TO 25 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
30 THRU 100 HP	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
125 HP & OVER	I	N	0.75	I	N	1.5	I	S	2.5	I	S	3.5	I	S	4.5
AIR HANDLING UNIT PACKAGES															
SUSPENDED:															
UP THRU 5 HP	---	---	---	---	H	1.0	---	H	1.0	---	H	1.0	---	H	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	---	---	---	H, THR	1.5	---	H, THR	2.5	---	H, THR	2.5	---	H, THR	2.5
501 RPM & OVER	---	---	---	---	H, THR	0.8	---	H, THR	0.8	---	H,TH R	0.8	---	H,TH R	2.0

EQUIPMENT	ON GRADE			20FT FLOOR SPAN			30FT FLOOR SPAN			40FT FLOOR SPAN			50FT FLOOR SPAN		
	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL	BASE TYPE	ISOL TYPE	MIN DEFL
FLOOR MOUNTED:															
UP THRU 5 HP	---	D	---	---	S	1.0	---	S	1.0	---	S	1.0	---	S	1.0
7-1/2 HP & OVER:															
UP TO 500 RPM	---	D	---	R	S, THR	1.5	R	S, THR	2.5	R	S, THR	2.5	R	S, THR	2.5
501 RPM & OVER	---	D	---	---	S, THR	0.8	---	S, THR	0.8	R	S, THR	1.5	R	S, THR	2.0
HEAT PUMPS															
ALL	---	S	0.75	---	S	0.75	---	S	0.75	CB	S	1.5	---	---	NA
CONDENSING UNITS															
ALL	---	SS	0.25	---	SS	0.75	---	SS	1.5	CB	SS	1.5	---	---	NA
IN-LINE CENTRIFUGAL AND VANE AXIAL FANS, FLOOR MOUNTED: (APR 9)															
UP THRU 50 HP:															
UP TO 300 RPM	---	D	---	R	S	2.5	R	S	2.5	R	S	2.5	R	S	3.5
301 - 500 RPM	---	D	---	R	S	2.0	R	S	2.0	R	S	2.5	R	S	2.5
501 - & OVER	---	D	---	---	S	1.0	---	S	1.0	R	S	2.0	R	S	2.5
60 HP AND OVER:															
301 - 500 RPM	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.5	R	S	3.5
501 RPM & OVER	R	S	1.0	R	S	2.0	R	S	2.0	R	S	2.0	R	S	2.5

NOTES:

1. Edit the Table above to suit where isolator, other than those shown, are used, such as for seismic restraints and position limit stops.
2. For suspended floors lighter than 100 mm (4 inch) thick concrete, select deflection requirements from next higher span.
3. For separate chiller building on grade, pump isolators may be omitted.
4. Direct bolt fire pumps to concrete base. Provide pads (D) for domestic water booster pump package.
5. For projects in seismic areas, use only SS & DS type isolators and snubbers.
6. For floor mounted in-line centrifugal blowers (ARR 1): use "B" type in lieu of "R" type base.
7. Suspended: Use "H" isolators of same deflection as floor mounted.

SECTION 23 05 93
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 DESCRIPTION

A. Testing, adjusting, and balancing (TAB) of heating, ventilating and air conditioning (HVAC) systems. TAB includes the following:

1. Planning systematic TAB procedures.
2. Design Review Report.
3. Systems Inspection report.
4. Duct Air Leakage test report.
5. Systems Readiness Report.
6. Balancing air and water distribution systems; adjustment of total system to provide design performance; and testing performance of equipment and automatic controls.
7. Vibration and sound measurements.
8. Recording and reporting results.

B. Definitions:

1. Basic TAB used in this Section: Chapter 38, "Testing, Adjusting and Balancing" of 2011 ASHRAE Handbook, "HVAC Applications".
2. TAB: Testing, Adjusting and Balancing; the process of checking and adjusting HVAC systems to meet design objectives.
3. AABC: Associated Air Balance Council.
4. NEBB: National Environmental Balancing Bureau.
5. Hydronic Systems: Includes chilled water, heating hot water and glycol-water systems.
6. Air Systems: Includes all outside air, supply air, return air, exhaust air and relief air systems.
7. Flow rate tolerance: The allowable percentage variation, minus to plus, of actual flow rate from values (design) in the contract documents.

1.2 RELATED WORK

- A. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANTS and STEAM GENERATION.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- D. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- E. Section 23 07 11, HVAC, AND BOILER PLANT INSULATION:

Replace Penthouse HVAC System

F. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS. Equipment Insulation.

G. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

H. Section 23 31 00, HVAC DUCTS AND CASINGS G. Section 23 36 00, AIR
TERMINAL UNITS:

I. Section 23 64 00, PACKAGED WATER CHILLERS: Testing Refrigeration
Equipment.

1.3 QUALITY ASSURANCE

A. Refer to Articles, Quality Assurance and Submittals, in Section
23 05 11, COMMON WORK RESULTS FOR HVAC, Section 23 05 10, COMMON WORK
RESULTS FOR BOILER PLANTS and STEAM GENERATION, and Section 23 08 00,
COMMISSIONING OF HVAC SYSTEMS.

B. Qualifications:

1. TAB Agency: The TAB agency shall be a subcontractor of the General
Contractor and shall report to and be paid by the General
Contractor.

2. The TAB agency shall be either a certified member of AABC or
certified by the NEBB to perform TAB service for HVAC, water
balancing and vibrations and sound testing of equipment. The
certification shall be maintained for the entire duration of duties
specified herein. If, for any reason, the agency loses subject
certification during this period, the General Contractor shall
immediately notify the Resident Engineer and submit another TAB firm
for approval. Any agency that has been the subject of disciplinary
action by either the AABC or the NEBB within the five years
preceding Contract Award shall not be eligible to perform any work
related to the TAB. All work performed in this Section and in other
related Sections by the TAB agency shall be considered invalid if
the TAB agency loses its certification prior to Contract completion,
and the successor agency's review shows unsatisfactory work
performed by the predecessor agency.

3. TAB Specialist: The TAB specialist shall be either a member of AABC
or an experienced technician of the Agency certified by NEBB. The
certification shall be maintained for the entire duration of duties
specified herein. If, for any reason, the Specialist loses subject
certification during this period, the General Contractor shall
immediately notify the Resident Engineer and submit another TAB
Specialist for approval. Any individual that has been the subject of
disciplinary action by either the AABC or the NEBB within the five

- years preceding Contract Award shall not be eligible to perform any duties related to the HVAC systems, including TAB. All work specified in this Section and in other related Sections performed by the TAB specialist shall be considered invalid if the TAB Specialist loses its certification prior to Contract completion and must be performed by an approved successor.
4. TAB Specialist shall be identified by the General Contractor within 60 days after the notice to proceed. The TAB specialist will be coordinating, scheduling and reporting all TAB work and related activities and will provide necessary information as required by the Resident Engineer. The responsibilities would specifically include:
 - a. Shall directly supervise all TAB work.
 - b. Shall sign the TAB reports that bear the seal of the TAB standard. The reports shall be accompanied by report forms and schematic drawings required by the TAB standard, AABC or NEBB.
 - c. Would follow all TAB work through its satisfactory completion.
 - d. Shall provide final markings of settings of all HVAC adjustment devices.
 - e. Permanently mark location of duct test ports.
 5. All TAB technicians performing actual TAB work shall be experienced and must have done satisfactory work on a minimum of 3 projects comparable in size and complexity to this project. Qualifications must be certified by the TAB agency in writing. The lead technician shall be certified by AABC or NEBB
- C. Test Equipment Criteria: The instrumentation shall meet the accuracy/calibration requirements established by AABC National Standards or by NEBB Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems and instrument manufacturer. Provide calibration history of the instruments to be used for test and balance purpose.
- D. Tab Criteria:
1. One or more of the applicable AABC, NEBB or SMACNA publications, supplemented by ASHRAE Handbook "HVAC Applications" Chapter 38, and requirements stated herein shall be the basis for planning, procedures, and reports.
 2. Flow rate tolerance: Following tolerances are allowed. For tolerances not mentioned herein follow 2011 ASHRAE Handbook "HVAC Applications", Chapter 38, as a guideline. Air Filter resistance

Replace Penthouse HVAC System

- during tests, artificially imposed if necessary, shall be at least 100 percent of manufacturer recommended change over pressure drop values for pre-filters and after-filters.
- a. Air handling unit and all other fans, cubic meters/min (cubic feet per minute): Minus 0 percent to plus 10 percent.
 - b. Air terminal units (maximum values): Minus 2 percent to plus 10 percent.
 - c. Exhaust hoods/cabinets: 0 percent to plus 10 percent.
 - d. Minimum outside air: 0 percent to plus 10 percent.
 - e. Individual room air outlets and inlets, and air flow rates not mentioned above: Minus 5 percent to plus 10 percent except if the air to a space is 100 CFM or less the tolerance would be minus 5 to plus 5 percent.
 - f. Heating hot water pumps and hot water coils: Minus 5 percent to plus 5 percent.
 - g. Chilled water and condenser water pumps: Minus 0 percent to plus 5 percent.
 - h. Chilled water coils: Minus 0 percent to plus 5 percent.
3. Systems shall be adjusted for energy efficient operation as described in PART 3.
 4. Typical TAB procedures and results shall be demonstrated to the Resident Engineer for one air distribution system (including all fans, three terminal units, three rooms randomly selected by the Resident Engineer) and one hydronic system (pumps and three coils) as follows:
 - a. When field TAB work begins.
 - b. During each partial final inspection and the final inspection for the project if requested by VA.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Submit names and qualifications of TAB agency and TAB specialists within 60 days after the notice to proceed. Submit information on three recently completed projects and a list of proposed test equipment.
- C. For use by the Resident Engineer staff, submit one complete set of applicable AABC or NEBB publications that will be the basis of TAB work.
- D. Submit Following for Review and Approval:

Replace Penthouse HVAC System

- 1. Design Review Report within 60 days for conventional design projects after the system layout on air and water side is completed by the Contractor.
 - 2. Systems inspection report on equipment and installation for conformance with design.
 - 3. Duct Air Leakage Test Report.
 - 4. Systems Readiness Report.
 - 5. Intermediate and Final TAB reports covering flow balance and adjustments, performance tests, vibration tests and sound tests.
 - 6. Include in final reports uncorrected installation deficiencies noted during TAB and applicable explanatory comments on test results that differ from design requirements.
- E. Prior to request for Final or Partial Final inspection, submit completed Test and Balance report for the area.

1.5 APPLICABLE PUBLICATIONS

- A. The following publications form a part of this specification to the extent indicated by the reference thereto. In text the publications are referenced to by the acronym of the organization.
- B. American Society of Heating, Refrigerating and Air Conditioning Engineers, Inc. (ASHRAE):
 - 2011HVAC Applications ASHRAE Handbook, Chapter 38, Testing, Adjusting, and Balancing and Chapter 48, Sound and Vibration Control
- C. Associated Air Balance Council (AABC):
 - 2002AABC National Standards for Total System Balance
- D. National Environmental Balancing Bureau (NEBB):
 - 7th Edition 2005Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems
 - 2nd Edition 2006Procedural Standards for the Measurement of Sound and Vibration
 - 3rd Edition 2009Procedural Standards for Whole Building Systems Commissioning of New Construction
- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):
 - 3rd Edition 2002HVAC SYSTEMS Testing, Adjusting and Balancing

PART 2 - PRODUCTS

2.1 PLUGS

Provide plastic plugs to seal holes drilled in ductwork for test purposes.

2.2 INSULATION REPAIR MATERIAL

See Section 23 07 11, HVAC and BOILER PLANT INSULATION Provide for repair of insulation removed or damaged for TAB work.

PART 3 - EXECUTION

3.1 GENERAL

- A. Refer to TAB Criteria in Article, Quality Assurance.
- B. Obtain applicable contract documents and copies of approved submittals for HVAC equipment and automatic control systems.

3.2 DESIGN REVIEW REPORT

The TAB Specialist shall review the Contract Plans and specifications and advise the Resident Engineer of any design deficiencies that would prevent the HVAC systems from effectively operating in accordance with the sequence of operation specified or prevent the effective and accurate TAB of the system. The TAB Specialist shall provide a report individually listing each deficiency and the corresponding proposed corrective action necessary for proper system operation.

3.3 SYSTEMS INSPECTION REPORT

- A. Inspect equipment and installation for conformance with design.
- B. The inspection and report is to be done after air distribution equipment is on site and duct installation has begun, but well in advance of performance testing and balancing work. The purpose of the inspection is to identify and report deviations from design and ensure that systems will be ready for TAB at the appropriate time.
- C. Reports: Follow check list format developed by AABC, NEBB or SMACNA, supplemented by narrative comments, with emphasis on air handling units and fans. Check for conformance with submittals. Verify that diffuser and register sizes are correct. Check air terminal unit installation including their duct sizes and routing.

3.4 DUCT AIR LEAKAGE TEST REPORT

TAB Agency shall perform the leakage test as outlined in "Duct leakage Tests and Repairs" in Section 23 31 00, HVAC DUCTS and CASINGS for TAB agency's role and responsibilities in witnessing, recording and reporting of deficiencies.

3.5 SYSTEM READINESS REPORT

- A. The TAB Contractor shall measure existing air and water flow rates associated with existing systems utilized to serve renovated areas as indicated on drawings. Submit report of findings to resident engineer.
- B. Inspect each System to ensure that it is complete including installation and operation of controls. Submit report to RE in standard format and forms prepared and or approved by the Commissioning Agent.
- C. Verify that all items such as ductwork piping, ports, terminals, connectors, etc., that is required for TAB are installed. Provide a report to the Resident Engineer.

3.6 TAB REPORTS

- A. Submit an intermediate report for 50 percent of systems and equipment tested and balanced to establish satisfactory test results.
- B. The TAB contractor shall provide raw data immediately in writing to the Resident Engineer if there is a problem in achieving intended results before submitting a formal report.
- C. If over 20 percent of readings in the intermediate report fall outside the acceptable range, the TAB report shall be considered invalid and all contract TAB work shall be repeated and re-submitted for approval at no additional cost to the owner.
- D. Do not proceed with the remaining systems until intermediate report is approved by the Resident Engineer.

3.7 TAB PROCEDURES

- A. Tab shall be performed in accordance with the requirement of the Standard under which TAB agency is certified by either AABC or NEBB.
- B. General: During TAB all related system components shall be in full operation. Fan and pump rotation, motor loads and equipment vibration shall be checked and corrected as necessary before proceeding with TAB. Set controls and/or block off parts of distribution systems to simulate design operation of variable volume air or water systems for test and balance work.
- C. Coordinate TAB procedures with existing systems and any phased construction completion requirements for the project. Provide TAB reports for each phase of the project prior to partial final inspections of each phase of the project.
- D. Allow 14 days time in construction schedule for TAB and submission of all reports for an organized and timely correction of deficiencies.

Replace Penthouse HVAC System

- E. Air Balance and Equipment Test: Include air handling units, fans, and room diffusers/outlets/inlets.
1. Artificially load air filters by partial blanking to produce air pressure drop of manufacturer's recommended pressure drop.
 2. Adjust fan speeds to provide design air flow. V-belt drives, including fixed pitch pulley requirements, are specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
 3. Test and balance systems in all specified modes of operation, including variable volume, economizer, and fire emergency modes. Verify that dampers and other controls function properly.
 4. Variable air volume (VAV) systems:
 - a. Coordinate TAB, including system volumetric controls, with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
 - b. Section 23 36 00, AIR TERMINAL UNITS, specifies that maximum and minimum flow rates for air terminal units (ATU) be factory set. Check and readjust ATU flow rates if necessary. Balance air distribution from ATU on full cooling maximum scheduled cubic meters per minute (cubic feet per minute). Reset room thermostats and check ATU operation from maximum to minimum cooling, to the heating mode, and back to cooling. Record and report the heating coil leaving air temperature when the ATU is in the maximum heating mode. Record and report outdoor air flow rates under all operating conditions (The test shall demonstrate that the minimum outdoor air ventilation rate shall remain constant under all operating conditions).
 - c. Adjust operating pressure control setpoint to maintain the design flow to each space with the lowest setpoint.
 5. Record final measurements for air handling equipment performance data sheets.
- F. Water Balance and Equipment Test: Include circulating pumps, convertors, coils, coolers and condensers:
1. Coordinate water chiller flow balancing with Section 23 64 00, PACKAGED WATER CHILLERS.
 2. Adjust flow rates for equipment. Set coils and evaporator to values on equipment submittals, if different from values on contract drawings.
 3. Variable volume systems: Coordinate TAB with Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC. Balance systems at design

water flow and then verify that variable flow controls function as designed.

4. Record final measurements for hydronic equipment on performance data sheets. Include entering and leaving water temperatures for heating and cooling coils, and for convertors. Include entering and leaving air temperatures (DB/WB for cooling coils) for air handling units and reheat coils. Make air and water temperature measurements at the same time.

3.8 VIBRATION TESTING

- A. Furnish instruments and perform vibration measurements as specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT. Field vibration balancing is specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Provide measurements for all rotating HVAC equipment of 373 watts (1/2 horsepower) and larger, including centrifugal/screw compressors, cooling towers, pumps, fans and motors.
- B. Record initial measurements for each unit of equipment on test forms and submit a report to the Resident Engineer. Where vibration readings exceed the allowable tolerance Contractor shall be directed to correct the problem. The TAB agency shall verify that the corrections are done and submit a final report to the Resident Engineer.

3.9 MARKING OF SETTINGS

Following approval of Tab final Report, the setting of all HVAC adjustment devices including valves, splitters and dampers shall be permanently marked by the TAB Specialist so that adjustment can be restored if disturbed at any time. Style and colors used for markings shall be coordinated with the Resident Engineer.

3.10 IDENTIFICATION OF TEST PORTS

The TAB Specialist shall permanently and legibly identify the location points of duct test ports. If the ductwork has exterior insulation, the identification shall be made on the exterior side of the insulation. All penetrations through ductwork and ductwork insulation shall be sealed to prevent air leaks and maintain integrity of vapor barrier.

3.11 PHASING

- A. Phased Projects: Testing and Balancing Work to follow project with areas shall be completed per the project phasing. Upon completion of the project all areas shall have been tested and balanced per the contract documents.

Replace Penthouse HVAC System

- B. Existing Areas: Systems that serve areas outside of the project scope shall not be adversely affected. Measure existing parameters where shown to document system capacity.

3.12 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 08 00

COMMISSIONING OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 23.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned is specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the VA will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning the Facility exterior closure, related subsystems and related equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more details regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 23 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 23, is required in cooperation with the VA and the Commissioning Agent.
- B. The Facility exterior closure systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals that pertain to the systems to be commissioned. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

- A. Commissioning of HVAC systems will require inspection of individual elements of the HVAC systems construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning plan to schedule HVAC systems inspections as required to support the Commissioning Process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and

resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 23 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the Resident Engineer. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the Resident Engineer and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00. The instruction shall be scheduled in coordination with the VA Resident Engineer after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 23 Sections for additional Contractor training requirements.

Ft. Harrison VA Medical Center
Replace Penthouse HVAC System

Project# 436-17-102

----- END -----

Replace Penthouse HVAC System

**SECTION 23 09 23
DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC**

SPEC WRITER NOTES:

1. Delete between // --- // if not applicable to project. Also delete any other item or paragraph not applicable in the section and renumber the paragraphs.
2. Engineer shall provide control schematics, operating sequences, DDC Control object lists, and Gateway Interoperability Schedules on the drawings.
3. Control schematics shall describe each HVAC system. For example schematics shall be provided for the chilled water system, the heating water system, the condenser water system, each air handling system, the lab exhaust system, the general exhaust system, etc.
4. Operating sequences shall be written in the component style: it shall include descriptions of how each component behaves in each operating mode.
5. The DDC control object list shall include for each "point name" the following columns: hardware point/analog input, hardware point/analog output, hardware point/binary input, hardware point/binary output, software point/analog value, software point/binary value, software point schedule, trending (interval or differential value or change of value), and if the point should appear on a graphic.
6. The gateways' interoperability schedules shall include for each device access through the gateway a listing of all of the BIBBs required through the gateway.

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Provide (a) direct-digital control system(s) as indicated on the project documents, point list, interoperability tables, drawings and as described in these specifications. Include a complete and working direct-digital control system. Include all engineering, programming, controls and installation materials, installation labor, commissioning and start-up, training, final project documentation and warranty.

Replace Penthouse HVAC System

1. The direct-digital control system(s) shall consist of high-speed, peer-to-peer network of DDC controllers, a control system server, and an Engineering Control Center. Provide a remote user using a standard web browser to access the control system graphics and change adjustable setpoints with the proper password.
2. The direct-digital control system(s) shall be native BACnet. All new workstations, controllers, devices and components shall be listed by BACnet Testing Laboratories. All new workstations, controller, devices and components shall be accessible using a Web browser interface and shall communicate exclusively using the ASHRAE Standard 135 BACnet communications protocol without the use of gateways, unless otherwise allowed by this Section of the technical specifications, specifically shown on the design drawings and specifically requested otherwise by the VA.

SPEC WRITER NOTE: Gateways, if used, shall be of sufficient quantity, capacity, and processing speed to allow for extensive trending and controller-level adjustment of controlled devices in VA healthcare and lab facilities. Gateways, if used, shall be of sufficient quantity, capacity, and processing speed to allow for limited trending and supervisory-level adjustment of controlled devices in other VA facilities.

- a. If used, gateways shall support the ASHRAE Standard 135 BACnet communications protocol.

SPEC WRITER NOTE: Design engineer shall indicate on drawings interoperability schedules for each gateway. The interoperability schedules shall include the following information: for each device access through the gateway, list all of the BACnet Interoperability Building Blocks (BIBBs) required for adequate interoperability. See ASHRAE Standard 135, Annex K for a description of available BIBBs.

- b. If used, gateways shall provide all object properties and read/write services shown on VA-approved interoperability schedules.

SPEC WRITER NOTE: Gateways are often used to interface with the internal controls of engineered equipment or systems such as chillers, packaged rooftop air conditioners, skid-mounted pressure

Replace Penthouse HVAC System

booster pump systems and similar. Engineer shall investigate those internal controls, and make sure that those internal controls do not control other pieces of equipment, such as the start/stop of chilled water pumps, condenser water pumps or cooling towers. Deferring control of equipment external to the equipment viewed through the gateway imposes undue problems on troubleshooting the HVAC systems' controls.

3. The work administered by this Section of the technical specifications shall include all labor, materials, special tools, equipment, enclosures, power supplies, software, software licenses, Project specific software configurations and database entries, interfaces, wiring, tubing, installation, labeling, engineering, calibration, documentation, submittals, testing, verification, training services, permits and licenses, transportation, shipping, handling, administration, supervision, management, insurance, Warranty, specified services and items required for complete and fully functional Controls Systems.
4. The control systems shall be designed such that each mechanical system shall operate under stand-alone mode. The contractor administered by this Section of the technical specifications shall provide controllers for each mechanical system. In the event of a network communication failure, or the loss of any other controller, the control system shall continue to operate independently. Failure of the ECC shall have no effect on the field controllers, including those involved with global strategies.

SPEC WRITER NOTE: Edit the number of Engineering Control Center (ECC) workstation locations and web-based users in the paragraph below after discussing with the VA facility. The VA typically has only one ECC in each facility.

5. The control system shall accommodate // 1 // 2 // Engineering Control Center(s) and the control system shall accommodate // 5 // 10 // 20 // web-based Users simultaneously, and the access to the system should be limited only by operator password.
- B. Some products are furnished but not installed by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors

Replace Penthouse HVAC System

formal acknowledgements in writing prior to submission the installation of the products. These products include the following:

1. Control valves.
2. Flow switches.
3. Flow meters.
4. Sensor wells and sockets in piping.
5. Terminal unit controllers.

C. Some products are installed but not furnished by the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the procurement of the products. These products include the following:

1. //Refrigerant leak detection system.//
2. Factory-furnished accessory thermostats and sensors furnished with unitary equipment.

D. Some products are not provided by, but are nevertheless integrated with the work executed by, the contractor administered by this Section of the technical specifications. The contractor administered by this Section of the technical specifications shall formally coordinate in writing and receive from other contractors formal acknowledgements in writing prior to submission the particulars of the products. These products include the following:

1. Fire alarm systems. If zoned fire alarm is required by the project-specific requirements, this interface shall require multiple relays, which are provided and installed by the fire alarm system contractor, to be monitored.
2. //Advanced utility metering systems. These systems may take information from the control system or its component meters and sensors. There is no command or control action from the advanced utility monitoring system on the control system however.//
3. //Boiler and/or chiller controls. These controls, if not native BACnet, will require a BACnet Gateway.//
4. Terminal units' velocity sensors
5. //Condenser water quality systems: condenser water high- and low-parts hydrogen (pH) alarms.//

Replace Penthouse HVAC System

6. Unitary HVAC equipment (//rooftop air conditioning units, split systems, packaged pumping stations//, // //) controls. These include:
 - a. //Discharge temperature control.//
 - b. //Economizer control.//
 - c. //Flowrate control.//
 - d. //Setpoint reset.//
 - e. //Time of day indexing.//
 - f. //Status alarm.//
7. Variable frequency drives. These controls, if not native BACnet, will require a BACnet Gateway.
8. The following systems have limited control (as individually noted below) from the ECC:
 - a. //Constant temperature rooms: temperature out of acceptable range and status alarms.//
 - b. //Process and food service coolers, refrigerators and freezers: in patient nutrition kitchens, blood banks, mortuaries, and pharmacies: high temperature, trending and status alarms.//
 - c. //Medical gas systems (if not bottled at point of use): low pressure and status alarms.//
 - d. //Medical and dental vacuum systems: high pressure and status alarms.//
 - e. //Medical and dental compressed air systems: low pressure and status alarms.//
 - f. //Emergency generators: status alarms.//
 - g. //Domestic water heating systems: low temperature, high temperature and status alarms.//
 - h. //Pneumatic tube systems: status alarms.//
 - i. //Elevators: status alarms.//
 - j. //Building lighting systems: on/off and scene control.//
 - k. //Process conveyors: on/off control.//
 - l. //Stormwater removal pumps: status alarm.//
 - m. //Sanitary sewage pumps: status alarm.//
 - n. //Fume hoods and biological safety cabinets: status alarms//
 - o. //Isolation rooms: pressure outside of acceptable limit alarms.//

E. Responsibility Table:

Replace Penthouse HVAC System

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
Control system low voltage and communication wiring	23 09 23	23 09 23	23 09 23	N/A
Terminal units	23	23	N/A	26
Controllers for terminal units	23 09 23	23	23 09 23	16
LAN conduits and raceway	23 09 23	23 09 23	N/A	N/A
Automatic dampers (not furnished with equipment)	23 09 23	23	N/A	N/A
Automatic damper actuators	23 09 23	23 09 23	23 09 23	23 09 23
Manual valves	23	23	N/A	N/A
Automatic valves	23 09 23	23	23 09 23	23 09 23
Pipe insertion devices and taps, flow and pressure stations.	23	23	N/A	N/A
Thermowells	23 09 23	23	N/A	N/A
Current Switches	23 09 23	23 09 23	23 09 23	N/A
Control Relays	23 09 23	23 09 23	23 09 23	N/A
Power distribution system monitoring interfaces	23 09 23	23 09 23	23 09 23	26
Interface with chiller/boiler controls	23 09 23	23 09 23	23 09 23	26
Chiller/boiler controls interface with control system	23	23	23 09 23	26
All control system nodes, equipment, housings, enclosures and panels.	23 09 23	23 09 23	23 09 23	26
Smoke detectors	28 31 00	28 31 00	28 31 00	28 31 00
Fire/Smoke Dampers	23	23	28 31 00	28 31 00
Smoke Dampers	23	23	28 31 00	28 31 00
Fire Dampers	23	23	N/A	N/A
Chiller/starter interlock wiring	N/A	N/A	26	26
Chiller Flow Switches	23	23	23	N/A
Boiler interlock wiring	23	23	23	26
Boiler Flow Switches	23	23	23	N/A
Water treatment system	23	23	23	26

Replace Penthouse HVAC System

Work/Item/System	Furnish	Install	Low Voltage Wiring	Line Power
VFDs	23 09 23	26	23 09 23	26
Refrigerant monitors	23	23 09 23	23 09 23	26
Laboratory Environmental Controls	23 09 23	23 09 23	23 09 23	26
Fume hood controls	23 09 23	23 09 23	23 09 23	26
Medical gas panels	23	23	26	26
Laboratory Air Valves	23	23	23 09 23	N/A
Computer Room A/C Unit field-mounted controls	23	23	16	26
Control system interface with CRU A/C controls	23 09 23	23 09 23	23 09 23	26
CRU A/C unit controls interface with control system	23	23 09 23	23 09 23	26
Fire Alarm shutdown relay interlock wiring	28	28	28	26
Control system monitoring of fire alarm smoke control relay	28	28	23 09 23	28
Fire-fighter's smoke control station (FSCS)	28	28	28	28
Fan Coil Unit controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Unit Heater controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU space-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Packaged RTU unit-mounted controls (not furnished with equipment)	23 09 23	23 09 23	23 09 23	26
Cooling Tower Vibration Switches	23	23	23 09 23	23 09 23
Cooling Tower Level Control Devices	23	23	23 09 23	23 09 23
Cooling Tower makeup water control devices	23	23	23 09 23	23 09 23
Starters, HOA switches	23	23	N/A	26

Replace Penthouse HVAC System

SPEC WRITER NOTE: Include the following paragraph if working within an existing facility which contains an existing legacy direct-digital control system.

F. This facility's existing direct-digital control system is manufactured by // //, and its ECC is located at // //. The existing system's top-end communications is via // //. The existing system's ECC and top-end controllers were installed in // //. The contractor administered by this Section of the technical specifications shall observe the capabilities, communication network, services, spare capacity of the existing control system and its ECC prior to beginning work.

SPEC WRITER NOTE: The following four paragraphs describe the varying levels of interface/upgrade of existing control systems. Choose one. The VA prefers that all control systems be replaced with native BACnet systems (paragraph one). The subsequent paragraphs (paragraphs two through four) are provided for use if the VA determines that a complete upgrade of the direct digital control system to native BACnet is not technically feasible or cannot be funded. Explicit written approval by the VA must be granted before using any of the subsequent paragraphs.

1. //Remove existing direct-digital control system ECC, communications network and controllers. Replace with new BACnet ECC, network and controllers compliant with this Section of the technical specifications.//

SPEC WRITER NOTE: The following paragraph describes an upgrade of the existing legacy direct-digital control system to a BACnet system: the ECC is replaced, a new Ethernet communications spline is provided, and gateways are used to communicate with the existing direct-digital control system at the controller level. This option provides fewer features, dependent on the specific existing direct-digital control system and the required logic functions.

2. //Provide a new BACnet ECC, communications network, and controllers. Provide a programmable internetworking gateway allowing for real-time communication between the existing direct-digital control system and the new BACnet control system. Real-time communication shall provide all object properties and read/write services shown on VA-approved interoperability schedules. The contractor administered by this

Replace Penthouse HVAC System

Section of the technical specifications shall provide all necessary investigation and site-specific programming to execute the interoperability schedules.

SPEC WRITER NOTE: Choose one of the two following sub-paragraphs. Investigate the legacy control system and determine the mission of the control system improvements: if possible, the first sub-paragraph is preferred.

- a. //The combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified.//
- b. //The combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have limited operations and control capability over the legacy systems, as described in the VA-approved interoperability schedules. //

SPEC WRITER NOTE: The following paragraph requires the existing direct-digital control system to use an Ethernet communications spline. It also has limited application: many legacy control systems may not be upgraded under this paragraph's architecture. If such is the case, then use the paragraph above.

3. //Upgrade the existing direct-digital control system's ECC to include all properties and services required by an ASHRAE Standard 135 BACnet B-AWS Profile. The upgraded ECC shall continue to communicate with the existing direct-digital control system's devices. The upgraded ECC shall communicate directly with the new native-BACnet devices over the existing control system's communications network without the use of a gateway. Provide programming converting the existing non-BACnet devices, objects and services to ASHRAE Standard 135 BACnet-complaint BIBBs. The contractor administered by this Section of the technical specifications shall provide all necessary investigation and site-specific programming to execute the interoperability schedules.

Replace Penthouse HVAC System

SPEC WRITER NOTE: Choose one of the two following sub-paragraphs. Investigate the legacy control system and determine the mission of the control system improvements: if possible, the first sub-paragraph is preferred.

- a. //The performance requirement for the combined system: the combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have complete operations and control capability over all systems, new and existing including; monitoring, trending, graphing, scheduling, alarm management, global point sharing, global strategy deployment, graphical operations interface and custom reporting as specified.//
- b. //The combined system shall operate and function as one complete system including one database of control point objects and global control logic capabilities. Facility operators shall have limited operations and control capability over the legacy systems, as described in the VA-approved interoperability schedules. //

SPEC WRITER NOTE: The following paragraph requires the existing direct-digital control system to use an Ethernet communications spline. It also has limited application: many legacy control systems may not be upgraded under this paragraph's architecture. If such is the case, then use the paragraph above.

- 4. //Leave existing direct-digital control system intact and in place. Provide a new ASHRAE Standard 135 BACnet-compliant ECC in the same room as the existing system's ECC, and provide a new standalone BACnet-compliant control system serving the work in this project. No interoperability is required.//

SPEC WRITER NOTE: The following paragraph addresses cases where the campus or facility has standardized on a controls system and has a long-term contract with a service organization which is charged with maintaining control system standards. The Engineer shall coordinate with the procurement requirements in this paragraph with the special conditions section of the project's specifications: the paragraph places a demand on the contractor on how to procure the Control System Integrator.

Replace Penthouse HVAC System

G. This campus has standardized on an existing standard ASHRAE Standard 135, BACnet/IP Control System supported by a preselected controls service company. This entity is referred to as the "Control System Integrator" in this Section of the technical specifications. The Control system integrator is responsible for ECC system graphics and expansion. It also prescribes control system-specific commissioning/verification procedures to the contractor administered by this Section of the technical specification. It lastly provides limited assistance to the contractor administered by this Section of the technical specification in its commissioning/verification work.

1. The General Contractor of this project shall directly hire the Control System Integrator in a contract separate from the contract procuring the controls contractor administered by this Section of the technical specifications.
2. The contractor administered by this Section of the technical specifications shall coordinate all work with the Control System Integrator. The contractor administered by this Section of the technical specifications shall integrate the ASHRAE Standard 135, BACnet/IP control network(s) with the Control System Integrator's area control through an Ethernet connection provided by the Control System Integrator.
3. The contractor administered by this Section of the technical specifications shall provide a peer-to-peer networked, stand-alone, distributed control system. This direct digital control (DDC) system shall include one portable operator terminal - laptop, one digital display unit, microprocessor-based controllers, instrumentation, end control devices, wiring, piping, software, and related systems. This contractor is responsible for all device mounting and wiring.
4. Responsibility Table:

Item/Task	Section 23 09 23 contractor	Control system integrator	VA
ECC expansion		X	
ECC programming		X	
Devices, controllers, control panels and equipment	X		
Point addressing: all hardware and software points including setpoint, calculated point, data point (analog/binary), and reset schedule point	X		
Point mapping		X	

Replace Penthouse HVAC System

Network Programming	X		
ECC Graphics		X	
Controller programming and sequences	X		
Integrity of LAN communications	X		
Electrical wiring	X		
Operator system training		X	
LAN connections to devices	X		
LAN connections to ECC		X	
IP addresses			X
Overall system verification		X	
Controller and LAN system verification	X		

SPEC WRITER NOTE:

Unitary standalone systems may be used in remote and non-mission-critical spaces such as entry building-entry vestibules, mechanical plant space heating, electrical rooms, bulk storage buildings, etc. Terminal units attached to an air handling unit or fan-coil units served by an air handling unit shall be DDC, served by the ECC.

H. Unitary standalone systems including Unit Heaters, Cabinet Unit Heaters, Fan Coil Units, Base Board Heaters, thermal comfort ventilation fans, and similar units for control of room environment conditions may be equipped with integral controls furnished and installed by the equipment manufacturer or field mounted. Refer to equipment specifications and as indicated in project documents. Application of standalone unitary controls is limited to at least those systems wherein remote monitoring, alarm and start-up are not necessary. Examples of such systems include:

1. Light-switch-operated toilet exhaust
2. Vestibule heater
3. Exterior stair heater
4. Attic heating and ventilation
5. Mechanical or electrical room heating and ventilation.

SPEC WRITER NOTE:

New pneumatic and pneumatic/electric hybrid systems shall not be used: pneumatic components may be used only in highly limited circumstances, wherein the cost of using electronic or electric valve positioning is prohibitively expensive. If used, it must be explicitly limited and described on the Engineer's drawings.

I The direct-digital control system shall start and stop equipment, move (position) damper actuators and valve actuators, and vary speed of

Replace Penthouse HVAC System

equipment to execute the mission of the control system. Use electricity as the motive force for all damper and valve actuators, unless use of pneumatics as motive force is specifically granted by the VA.

SPEC WRITER NOTE: Edit the pertinent sections noted in the paragraph below to suit project.

1.2 RELATED WORK

- A. Section 11 41 21, Walk-In Coolers and Freezers.
- B. Section 11 53 13, Laboratory Fume Hoods.
- C. Section 11 53 23, Laboratory Refrigerators.
- D. Section 11 53 53, Biological Safety Cabinets.
- E. Section 11 78 13, Mortuary Refrigerators.
- F. Section 13 21 29, Constant Temperature Rooms.
- G. Section 14 12 11, Electric Dumbwaiters (Drum Type).
- H. Section 14 12 21, Electric Dumbwaiters (Geared Traction).
- I. Section 14 21 00, Electric Traction Elevators.
- J. Section 14 21 11, Non-Personnel Traction Elevators.
- K. Section 14 24 00, Hydraulic Elevators.
- L. Section 14 24 11, Non-Personnel Hydraulic Elevators.
- M. Section 21 05 11, Common Work Results for Fire Suppression.
- N. Section 21 10 00, Water-Based Fire-Suppression Systems.
- O. Section 22 11 23, Domestic Water Pumps.
- P. Section 22 13 29, Sanitary Sewerage Pumps.
- Q. Section 22 13 33, Packaged, Submersible Sewerage Pump Units.
- R. Section 22 13 36, Packaged, Wastewater Pump Units.
- S. Section 22 14 29, Sump Pumps.
- T. Section 22 14 33, Packaged, Pedestal Drainage Pump Units.
- U. Section 22 14 36, Packaged, Submersible, Drainage Pump Units.
- V. Section 22 15 00, General Service Compressed-Air Systems.
- W. Section 22 33 00, Electric Domestic Water Heaters.
- X. Section 22 34 00, Fuel-Fired Domestic Water Heaters.
- Y. Section 22 35 00, Domestic Water Heat Exchangers.
- Z. Section 22 61 19.74, Dental Compressed-Air Equipment.
- AA. Section 22 62 00, Vacuum Systems for Laboratory and Healthcare Facilities.
- BB. Section 22 62 19.74, Dental Vacuum and Evacuation Equipment.
- CC. Section 22 63 00, Gas Systems for Laboratory and Healthcare Facilities.
- DD. Section 23 09 11, Instrumentation and Control for Boiler Plant.

Replace Penthouse HVAC System

- EE. Section 23 21 13, Hydronic Piping.
- FF. Section 23 22 13, Steam and Condensate Heating Piping.
- GG. Section 23 31 00, HVAC Ducts and Casings.
- HH. Section 23 36 00, Air Terminal Units.
- II. Section 23 38 13, Commercial-Kitchen Hoods.
- JJ. Section 23 52 33, Water-Tube Boilers.
- KK. Section 23 52 39, Fire-Tube Boilers.
- LL. Section 23 64 00, Packaged Water Chillers.
- MM. Section 23 73 00, Indoor Central-Station Air-Handling Units.
- NN. Section 23 74 13, Packaged, Outdoor, Central-Station Air-Handling Units.
- OO. Section 23 81 00, Decentralized Unitary HVAC Equipment.
- PP. Section 23 81 23, Computer-Room Air-Conditioners.
- QQ. Section 23 81 43, Air-Source Unitary Heat Pumps.
- RR. Section 23 81 46, Water-Source Unitary Heat Pumps.
- SS. Section 23 84 00, Humidity Control Equipment.
- TT. Section 25 10 10, Advanced Utility Metering System.
- UU. Section 26 05 11, Requirements for Electrical Installations.
- VV. Section 26 05 21, Low-Voltage Electrical Power Conductors and Cables (600 Volts and Below).
- WW. Section 26 05 26, Grounding and Bonding for Electrical Systems.
- XX. Section 26 05 33, Raceway and Boxes for Electrical Systems.
- YY. Section 26 09 23, Lighting Controls.
- ZZ. Section 26 22 21, Specialty Transformers.
- AAA. Section 26 27 26, Wiring Devices.
- BBB. Section 26 29 11, Motor Starters.
- CCC. Section 26 32 13, Engine Generators.
- DDD. Section 27 15 00, Communications Horizontal Cabling
- EEE. Section 28 31 00, Fire Detection and Alarm.

1.2 DEFINITION

- A. Algorithm: A logical procedure for solving a recurrent mathematical problem; A prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.

SPEC WRITER NOTE: ARCNET is an alternative lower-level communication medium used for application-specific controllers such as those serving terminal units. The VA does not prefer its use in healthcare or lab facilities, as the cost of providing Ethernet

Replace Penthouse HVAC System

communications approaches the cost of providing ARCNET communications. The VA encourages its use in business and cemetery facilities.

- B. ARCNET: ANSI/ATA 878.1 - Attached Resource Computer Network. ARCNET is a deterministic LAN technology; meaning it's possible to determine the maximum delay before a device is able to transmit a message.
- C. Analog: A continuously varying signal value (e.g., temperature, current, velocity etc).
- D. BACnet: A Data Communication Protocol for Building Automation and Control Networks , ANSI/ASHRAE Standard 135. This communications protocol allows diverse building automation devices to communicate data over and services over a network.
- E. BACnet/IP: Annex J of Standard 135. It defines and allows for using a reserved UDP socket to transmit BACnet messages over IP networks. A BACnet/IP network is a collection of one or more IP sub-networks that share the same BACnet network number.
- F. BACnet Internetwork: Two or more BACnet networks connected with routers. The two networks may sue different LAN technologies.
- G. BACnet Network: One or more BACnet segments that have the same network address and are interconnected by bridges at the physical and data link layers.
- H. BACnet Segment: One or more physical segments of BACnet devices on a BACnet network, connected at the physical layer by repeaters.
- I. BACnet Broadcast Management Device (BBMD): A communications device which broadcasts BACnet messages to all BACnet/IP devices and other BBMDs connected to the same BACnet/IP network.
- J. BACnet Interoperability Building Blocks (BIBBs): BACnet Interoperability Building Blocks (BIBBs) are collections of one or more BACnet services. These are prescribed in terms of an "A" and a "B" device. Both of these devices are nodes on a BACnet internetwork.
- K. BACnet Testing Laboratories (BTL). The organization responsible for testing products for compliance with the BACnet standard, operated under the direction of BACnet International.
- L. Baud: It is a signal change in a communication link. One signal change can represent one or more bits of information depending on type of transmission scheme. Simple peripheral communication is normally one bit per Baud. (e.g., Baud rate = 78,000 Baud/sec is 78,000 bits/sec, if one signal change = 1 bit).

Replace Penthouse HVAC System

- M. Binary: A two-state system where a high signal level represents an "ON" condition and an "OFF" condition is represented by a low signal level.
- N. BMP or bmp: Suffix, computerized image file, used after the period in a DOS-based computer file to show that the file is an image stored as a series of pixels.
- O. Bus Topology: A network topology that physically interconnects workstations and network devices in parallel on a network segment.
- P. Control Unit (CU): Generic term for any controlling unit, stand-alone, microprocessor based, digital controller residing on secondary LAN or Primary LAN, used for local controls or global controls
- Q. Deadband: A temperature range over which no heating or cooling is supplied, i.e., 22-25 degrees C (72-78 degrees F), as opposed to a single point change over or overlap).
- R. Device: a control system component that contains a BACnet Device Object and uses BACnet to communicate with other devices.
- S. Device Object: Every BACnet device requires one Device Object, whose properties represent the network visible properties of that device. Every Device Object requires a unique Object Identifier number on the BACnet internetwork. This number is often referred to as the device instance.
- T. Device Profile: A specific group of services describing BACnet capabilities of a device, as defined in ASHRAE Standard 135-2008, Annex L. Standard device profiles include BACnet Operator Workstations (B-OWS), BACnet Building Controllers (B-BC), BACnet Advanced Application Controllers (B-AAC), BACnet Application Specific Controllers (B-ASC), BACnet Smart Actuator (B-SA), and BACnet Smart Sensor (B-SS). Each device used in new construction is required to have a PICS statement listing which service and BIBBs are supported by the device.
- U. Diagnostic Program: A software test program, which is used to detect and report system or peripheral malfunctions and failures. Generally, this system is performed at the initial startup of the system.
- V. Direct Digital Control (DDC): Microprocessor based control including Analog/Digital conversion and program logic. A control loop or subsystem in which digital and analog information is received and processed by a microprocessor, and digital control signals are generated based on control algorithms and transmitted to field devices in order to achieve a set of predefined conditions.

Replace Penthouse HVAC System

- W. Distributed Control System: A system in which the processing of system data is decentralized and control decisions can and are made at the subsystem level. System operational programs and information are provided to the remote subsystems and status is reported back to the Engineering Control Center. Upon the loss of communication with the Engineering Control center, the subsystems shall be capable of operating in a stand-alone mode using the last best available data.
- X. Download: The electronic transfer of programs and data files from a central computer or operation workstation with secondary memory devices to remote computers in a network (distributed) system.
- Y. DXF: An AutoCAD 2-D graphics file format. Many CAD systems import and export the DXF format for graphics interchange.
- Z. Electrical Control: A control circuit that operates on line or low voltage and uses a mechanical means, such as a temperature sensitive bimetal or bellows, to perform control functions, such as actuating a switch or positioning a potentiometer.
- AA. Electronic Control: A control circuit that operates on low voltage and uses a solid-state components to amplify input signals and perform control functions, such as operating a relay or providing an output signal to position an actuator.
- BB. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
- CC. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- DD. Firmware: Firmware is software programmed into read only memory (ROM) chips. Software may not be changed without physically altering the chip.
- EE. Gateway: Communication hardware connecting two or more different protocols. It translates one protocol into equivalent concepts for the other protocol. In BACnet applications, a gateway has BACnet on one side and non-BACnet (usually proprietary) protocols on the other side.
- FF. GIF: Abbreviation of Graphic interchange format.
- GG. Graphic Program (GP): Program used to produce images of air handler systems, fans, chillers, pumps, and building spaces. These images can be animated and/or color-coded to indicate operation of the equipment.

Replace Penthouse HVAC System

- HH. Graphic Sequence of Operation: It is a graphical representation of the sequence of operation, showing all inputs and output logical blocks.
- II. I/O Unit: The section of a digital control system through which information is received and transmitted. I/O refers to analog input (AI, digital input (DI), analog output (AO) and digital output (DO). Analog signals are continuous and represent temperature, pressure, flow rate etc, whereas digital signals convert electronic signals to digital pulses (values), represent motor status, filter status, on-off equipment etc.
- JJ. I/P: a method for conveying and routing packets of information over LAN paths. User Datagram Protocol (UDP) conveys information to "sockets" without confirmation of receipt. Transmission Control Protocol (TCP) establishes "sessions", which have end-to-end confirmation and guaranteed sequence of delivery.
- KK. JPEG: A standardized image compression mechanism stands for Joint Photographic Experts Group, the original name of the committee that wrote the standard.
- LL. Local Area Network (LAN): A communication bus that interconnects operator workstation and digital controllers for peer-to-peer communications, sharing resources and exchanging information.
- MM. Network Repeater: A device that receives data packet from one network and rebroadcasts to another network. No routing information is added to the protocol.

SPEC WRITER NOTE: MS/TP is a lower-level communication medium used for application-specific controllers such as those serving terminal units. Do not use this in healthcare or lab facilities, as extensive trending and control system troubleshooting is required for the critical care areas of these facilities. The VA does not prefer its use in business or cemetery facilities, but rather prefers ARCNET as an alternative communications medium.

- NN. MS/TP: Master-slave/token-passing (ISO/IEC 8802, Part 3). It is not an acceptable LAN option for VA health-care facilities. It uses twisted-pair wiring for relatively low speed and low cost communication.
- OO. Native BACnet Device: A device that uses BACnet as its primary method of communication with other BACnet devices without intermediary gateways. A system that uses native BACnet devices at all levels is a native BACnet system.

Replace Penthouse HVAC System

- PP. Network Number: A site-specific number assigned to each network segment to identify for routing. This network number must be unique throughout the BACnet internetwork.
- QQ. Object: The concept of organizing BACnet information into standard components with various associated properties. Examples include analog input objects and binary output objects.
- RR. Object Identifier: An object property used to identify the object, including object type and instance. Object Identifiers must be unique within a device.
- SS. Object Properties: Attributes of an object. Examples include present value and high limit properties of an analog input object. Properties are defined in ASHRAE 135; some are optional and some are required. Objects are controlled by reading from and writing to object properties.
- TT. Operating system (OS): Software, which controls the execution of computer application programs.
- UU. PCX: File type for an image file. When photographs are scanned onto a personal computer they can be saved as PCX files and viewed or changed by a special application program as Photo Shop.
- VV. Peripheral: Different components that make the control system function as one unit. Peripherals include monitor, printer, and I/O unit.
- WW. Peer-to-Peer: A networking architecture that treats all network stations as equal partners- any device can initiate and respond to communication with other devices.
- XX. PICS: Protocol Implementation Conformance Statement, describing the BACnet capabilities of a device. All BACnet devices have published PICS.
- YY. PID: Proportional, integral, and derivative control, used to control modulating equipment to maintain a setpoint.
- ZZ. Repeater: A network component that connects two or more physical segments at the physical layer.
- AAA. Router: a component that joins together two or more networks using different LAN technologies. Examples include joining a BACnet Ethernet LAN to a BACnet MS/TP LAN.
- BBB. Sensors: devices measuring state points or flows, which are then transmitted back to the DDC system.

Replace Penthouse HVAC System

CCC. Thermostats : devices measuring temperatures, which are used in control of standalone or unitary systems and equipment not attached to the DDC system.

1.4 QUALITY ASSURANCE

A. Criteria:

1. Single Source Responsibility of subcontractor: The Contractor shall obtain hardware and software supplied under this Section and delegate the responsibility to a single source controls installation subcontractor. The controls subcontractor shall be responsible for the complete design, installation, and commissioning of the system. The controls subcontractor shall be in the business of design, installation and service of such building automation control systems similar in size and complexity.
2. Equipment and Materials: Equipment and materials shall be cataloged products of manufacturers regularly engaged in production and installation of HVAC control systems. Products shall be manufacturer's latest standard design and have been tested and proven in actual use.
3. The controls subcontractor shall provide a list of no less than five similar projects which have building control systems as specified in this Section. These projects must be on-line and functional such that the Department of Veterans Affairs (VA) representative would observe the control systems in full operation.
4. The controls subcontractor shall have in-place facility within 50 miles with technical staff, spare parts inventory for the next five (5) years, and necessary test and diagnostic equipment to support the control systems.
5. The controls subcontractor shall have minimum of three years experience in design and installation of building automation systems similar in performance to those specified in this Section. Provide evidence of experience by submitting resumes of the project manager, the local branch manager, project engineer, the application engineering staff, and the electronic technicians who would be involved with the supervision, the engineering, and the installation of the control systems. Training and experience of these personnel shall not be less than three years. Failure to disclose this information will be a ground for disqualification of the supplier.

Replace Penthouse HVAC System

6. Provide a competent and experienced Project Manager employed by the Controls Contractor. The Project Manager shall be supported as necessary by other Contractor employees in order to provide professional engineering, technical and management service for the work. The Project Manager shall attend scheduled Project Meetings as required and shall be empowered to make technical, scheduling and related decisions on behalf of the Controls Contractor.

B. Codes and Standards:

1. All work shall conform to the applicable Codes and Standards.
2. Electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference, and be so labeled.

1.5 PERFORMANCE

A. The system shall conform to the following:

1. Graphic Display: The system shall display up to four (4) graphics on a single screen with a minimum of twenty (20) dynamic points per graphic. All current data shall be displayed within ten (10) seconds of the request.
2. Graphic Refresh: The system shall update all dynamic points with current data within eight (8) seconds. Data refresh shall be automatic, without operator intervention.
3. Object Command: The maximum time between the command of a binary object by the operator and the reaction by the device shall be two (2) seconds. Analog objects shall start to adjust within two (2) seconds.
4. Object Scan: All changes of state and change of analog values shall be transmitted over the high-speed network such that any data used or displayed at a controller or work-station will be current, within the prior six (6) seconds.
5. Alarm Response Time: The maximum time from when an object goes into alarm to when it is annunciated at the workstation shall not exceed (10) seconds.
6. Program Execution Frequency: Custom and standard applications shall be capable of running as often as once every (5) seconds. The Contractor shall be responsible for selecting execution times consistent with the mechanical process under control.
7. Multiple Alarm Annunciations: All workstations on the network shall receive alarms within five (5) seconds of each other.

Replace Penthouse HVAC System

8. Performance: Programmable Controllers shall be able to execute DDC PID control loops at a selectable frequency from at least once every one (1) second. The controller shall scan and update the process value and output generated by this calculation at this same frequency.

SPEC WRITER NOTE: Edit the following Table to suit Project.

9. Reporting Accuracy: Listed below are minimum acceptable reporting end-to-end accuracies for all values reported by the specified system:

Measured Variable	Reported Accuracy
Space temperature	±0.5°C (±1°F)
Ducted air temperature	±0.5°C [±1°F]
Outdoor air temperature	±1.0°C [±2°F]
Dew Point	±1.5°C [±3°F]
Water temperature	±0.5°C [±1°F]
Relative humidity	±2% RH
Water flow	±1% of reading
Air flow (terminal)	±10% of reading
Air flow (measuring stations)	±5% of reading
Carbon Monoxide (CO)	±5% of reading
Carbon Dioxide (CO ₂)	±50 ppm
Air pressure (ducts)	±25 Pa [±0.1"w.c.]
Air pressure (space)	±0.3 Pa [±0.001"w.c.]
Water pressure	±2% of full scale *Note 1
Electrical Power	±0.5% of reading

Note 1: for both absolute and differential pressure

10. Control stability and accuracy: Control sequences shall maintain measured variable at setpoint within the following tolerances:

Replace Penthouse HVAC System

Controlled Variable	Control Accuracy	Range of Medium
Air Pressure	±50 Pa (±0.2 in. w.g.)	0-1.5 kPa (0-6 in. w.g.)
Air Pressure	±3 Pa (±0.01 in. w.g.)	-25 to 25 Pa (-0.1 to 0.1 in. w.g.)
Airflow	±10% of full scale	
Space Temperature	±1.0°C (±2.0°F)	
Duct Temperature	±1.5°C (±3°F)	
Humidity	±5% RH	
Fluid Pressure	±10 kPa (±1.5 psi)	0-1 MPa (1-150 psi)
Fluid Pressure	±250 Pa (±1.0 in. w.g.)	0-12.5 kPa (0-50 in. w.g.) differential

11. Extent of direct digital control: control design shall allow for at least the points indicated on the points lists on the drawings.

1.6 WARRANTY

- A. Labor and materials for control systems shall be warranted for a period as specified under Warranty in FAR clause 52.246-21.
- B. Control system failures during the warranty period shall be adjusted, repaired, or replaced at no cost or reduction in service to the owner. The system includes all computer equipment, transmission equipment, and all sensors and control devices.

SPEC WRITER NOTE: Discuss inclusion of on-line support service in this specification with VA to ensure system security. Edit the following paragraph accordingly.

- C. The on-line support service shall allow the Controls supplier to dial out over telephone lines to or connect via (through password-limited access) VPN through the internet monitor and control the facility's building automation system. This remote connection to the facility shall be within two (2) hours of the time that the problem is reported. This coverage shall be extended to include normal business hours, after business hours, weekend and holidays. If the problem cannot be resolved with on-line support services, the Controls supplier shall dispatch the qualified personnel to the job site to resolve the problem within 24 hours after the problem is reported.

SPEC WRITER NOTE: Where partial occupancy is anticipated, this paragraph must be modified to require commissioning of

Replace Penthouse HVAC System

those parts of the system which will be required. Include training of operators on the partial system and partial acceptance by VA.

- D. Controls and Instrumentation subcontractor shall be responsible for temporary operations and maintenance of the control systems during the construction period until final commissioning, training of facility operators and acceptance of the project by VA.

SPEC WRITER NOTE: The need for extended guarantee period services (EGPS) shall be reviewed with the VA. VA General Counsel's approval is required for the EGPS. Delete the following Article in its entirety if EGPS is not required.

1.7 SUBMITTALS

- A. Submit shop drawings in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's literature and data for all components including the following:
1. A wiring diagram for each type of input device and output device including DDC controllers, modems, repeaters, etc. Diagram shall show how the device is wired and powered, showing typical connections at the digital controllers and each power supply, as well as the device itself. Show for all field connected devices, including but not limited to, control relays, motor starters, electric or electronic actuators, and temperature pressure, flow and humidity sensors and transmitters.
 2. A diagram of each terminal strip, including digital controller terminal strips, terminal strip location, termination numbers and the associated point names.
 3. Control dampers and control valves schedule, including the size and pressure drop.
 4. Control air-supply components, and computations for sizing compressors, receivers and main air-piping, if pneumatic controls are furnished.
 5. Catalog cut sheets of all equipment used. This includes, but is not limited to software (by manufacturer and by third parties), DDC controllers, panels, peripherals, airflow measuring stations and associated components, and auxiliary control devices such as sensors, actuators, and control dampers. When manufacturer's cut sheets apply to a product series rather than a specific product, the

Replace Penthouse HVAC System

- data specifically applicable to the project shall be highlighted. Each submitted piece of literature and drawings should clearly reference the specification and/or drawings that it supposed to represent.
6. Sequence of operations for each HVAC system and the associated control diagrams. Equipment and control labels shall correspond to those shown on the drawings.
 7. Color prints of proposed graphics with a list of points for display.
 8. Furnish a BACnet Protocol Implementation Conformance Statement (PICS) for each BACnet-compliant device.
 9. Schematic wiring diagrams for all control, communication and power wiring. Provide a schematic drawing of the central system installation. Label all cables and ports with computer manufacturers' model numbers and functions. Show all interface wiring to the control system.
 10. An instrumentation list for each controlled system. Each element of the controlled system shall be listed in table format. The table shall show element name, type of device, manufacturer, model number, and product data sheet number.
 11. Riser diagrams of wiring between central control unit and all control panels.
 12. Scaled plan drawings showing routing of LAN and locations of control panels, controllers, routers, gateways, ECC, and larger controlled devices.
 13. Construction details for all installed conduit, cabling, raceway, cabinets, and similar. Construction details of all penetrations and their protection.
 14. Quantities of submitted items may be reviewed but are the responsibility of the contractor administered by this Section of the technical specifications.
- C. Product Certificates: Compliance with Article, QUALITY ASSURANCE.
- D. Licenses: Provide licenses for all software residing on and used by the Controls Systems and transfer these licenses to the Owner prior to completion.
- E. As Built Control Drawings:
1. Furnish three (3) copies of as-built drawings for each control system. The documents shall be submitted for approval prior to final completion.

Replace Penthouse HVAC System

2. Furnish one (1) stick set of applicable control system prints for each mechanical system for wall mounting. The documents shall be submitted for approval prior to final completion.
3. Furnish one (1) CD-ROM in CAD DWG and/or .DXF format for the drawings noted in subparagraphs above.

F. Operation and Maintenance (O/M) Manuals):

1. Submit in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS.
 2. Include the following documentation:
 - a. General description and specifications for all components, including logging on/off, alarm handling, producing trend reports, overriding computer control, and changing set points and other variables.
 - b. Detailed illustrations of all the control systems specified for ease of maintenance and repair/replacement procedures, and complete calibration procedures.
 - c. One copy of the final version of all software provided including operating systems, programming language, operator workstation software, and graphics software.
 - d. Complete troubleshooting procedures and guidelines for all systems.
 - e. Complete operating instructions for all systems.
 - f. Recommended preventive maintenance procedures for all system components including a schedule of tasks for inspection, cleaning and calibration. Provide a list of recommended spare parts needed to minimize downtime.
 - g. Training Manuals: Submit the course outline and training material to the Owner for approval three (3) weeks prior to the training to VA facility personnel. These persons will be responsible for maintaining and the operation of the control systems, including programming. The Owner reserves the right to modify any or all of the course outline and training material.
 - h. Licenses, guaranty, and other pertaining documents for all equipment and systems.
- G. Submit Performance Report to Resident Engineer prior to final inspection.

SPEC WRITER NOTE: Discuss with VA a possibility of allowing the Contractor to

Replace Penthouse HVAC System

video tape the instructions for future use, and edit the following paragraph accordingly.

1.8 INSTRUCTIONS

- A. Instructions to VA operations personnel: Perform in accordance with Article, INSTRUCTIONS, in Specification Section 01 00 00, GENERAL REQUIREMENTS, and as noted below. // Contractor shall also video tape instruction sessions noted below. //

SPEC WRITER NOTE: Modify instructions time to suite project. Coordinate these requirements with the VA.

- 1. First Phase: Formal instructions to the VA facilities personnel for a total of // 16 // 32 // 48 // hours, given in multiple training sessions (each no longer than four hours in length), conducted sometime between the completed installation and prior to the performance test period of the control system, at a time mutually agreeable to the Contractor and the VA.

SPEC WRITER NOTE: The following paragraph describes high-value training.

- 2. Second Phase: This phase of training shall comprise of on the job training during start-up, checkout period, and performance test period. VA facilities personnel will work with the Contractor's installation and test personnel on a daily basis during start-up and checkout period. During the performance test period, controls subcontractor will provide // 8 // 16 // 32 // 48 // hours of instructions, given in multiple training sessions (each no longer than four hours in length), to the VA facilities personnel.
- 3. The O/M Manuals shall contain approved submittals as outlined in Article 1.7, SUBMITTALS. The Controls subcontractor will review the manual contents with VA facilities personnel during second phase of training.
- 4. Training shall be given by direct employees of the controls system subcontractor.

1.9 PROJECT CONDITIONS (ENVIRONMENTAL CONDITIONS OF OPERATION)

- A. The ECC and peripheral devices and system support equipment shall be designed to operate in ambient condition of 20 to 35°C (65 to 90°F) at a relative humidity of 20 to 80% non-condensing.

SPEC WRITER NOTE: confirm these ambient conditions and modify as required.

- B. The CUs used outdoors shall be mounted in NEMA 4 waterproof enclosures, and shall be rated for operation at -40 to 65°C (-40 to 150°F).

Replace Penthouse HVAC System

- C. All electronic equipment shall operate properly with power fluctuations of plus 10 percent to minus 15 percent of nominal supply voltage.
- D. Sensors and controlling devices shall be designed to operate in the environment, which they are sensing or controlling.

1.10 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):
 - Standard 135-10BACNET Building Automation and Control Networks
- C. American Society of Mechanical Engineers (ASME):
 - B16.18-01Cast Copper Alloy Solder Joint Pressure Fittings.
 - B16.22-01Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
- D. American Society of Testing Materials (ASTM):
 - B32-08Standard Specification for Solder Metal
 - B88-09Standard Specifications for Seamless Copper Water Tube
 - B88M-09Standard Specification for Seamless Copper Water Tube (Metric)
 - B280-08Standard Specification for Seamless Copper Tube for Air-Conditioning and Refrigeration Field Service
 - D2737-03Standard Specification for Polyethylene (PE) Plastic Tubing
- E. Federal Communication Commission (FCC):
 - Rules and Regulations Title 47 Chapter 1-2001 Part 15: Radio Frequency Devices.
- F. Institute of Electrical and Electronic Engineers (IEEE):
 - 802.3-11Information Technology-Telecommunications and Information Exchange between Systems-Local and Metropolitan Area Networks- Specific Requirements-Part 3: Carrier Sense Multiple Access with Collision Detection (CSMA/CD) Access method and Physical Layer Specifications
- G. National Fire Protection Association (NFPA):
 - 70-11National Electric Code
 - 90A-09Standard for Installation of Air-Conditioning and Ventilation Systems
- H. Underwriter Laboratories Inc (UL):

Replace Penthouse HVAC System

- 94-10Tests for Flammability of Plastic Materials for
Parts and Devices and Appliances
- 294-10Access Control System Units
- 486A/486B-10Wire Connectors
- 555S-11Standard for Smoke Dampers
- 916-10Energy Management Equipment
- 1076-10Proprietary Burglar Alarm Units and Systems

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Use new products that the manufacturer is currently manufacturing and that have been installed in a minimum of 25 installations. Spare parts shall be available for at least five years after completion of this contract.

2.2 CONTROLS SYSTEM ARCHITECTURE

A. General

- 1. The Controls Systems shall consist of multiple Nodes and associated equipment connected by industry standard digital and communication network arrangements.
- 2. The ECC, building controllers and principal communications network equipment shall be standard products of recognized major manufacturers available through normal PC and computer vendor channels - not "Clones" assembled by a third-party subcontractor.
- 3. The networks shall, at minimum, comprise, as necessary, the following:
 - a. A fixed ECC and a portable operator's terminal.
 - b. Network computer processing, data storage and BACnet-compliant communication equipment including Servers and digital data processors.
 - c. BACnet-compliant routers, bridges, switches, hubs, modems, gateways, interfaces and similar communication equipment.
 - d. Active processing BACnet-compliant building controllers connected to other BACNet-compliant controllers together with their power supplies and associated equipment.
 - e. Addressable elements, sensors, transducers and end devices.
 - f. Third-party equipment interfaces and gateways as described and required by the Contract Documents.
 - g. Other components required for a complete and working Control Systems as specified.

Replace Penthouse HVAC System

B. The Specifications for the individual elements and component subsystems shall be minimum requirements and shall be augmented as necessary by the Contractor to achieve both compliance with all applicable codes, standards and to meet all requirements of the Contract Documents.

C. Network Architecture

1. The Controls communication network shall utilize BACnet communications protocol operating over a standard Ethernet LAN and operate at a minimum speed of 100 Mb/sec.
2. The networks shall utilize only copper and optical fiber communication media as appropriate and shall comply with applicable codes, ordinances and regulations.// They may also utilize digital wireless technologies as appropriate to the application and if approved by the VA.//
3. All necessary telephone lines, ISDN lines and internet Service Provider services and connections will be provided by the VA.

SPEC. WRITER NOTES: Edit as per project specific requirements.

D. Third Party Interfaces:

1. The contractor administered by this Section of the technical specifications shall include necessary hardware, equipment, software and programming to allow data communications between the controls systems and building systems supplied by other trades.
2. Other manufacturers and contractors supplying other associated systems and equipment shall provide their necessary hardware, software and start-up at their cost and shall cooperate fully with the contractor administered by this Section of the technical specifications in a timely manner and at their cost to ensure complete functional integration.

E. Servers:

1. Provide data storage server(s) to archive historical data including trends, alarm and event histories and transaction logs.
2. Equip these server(s) with the same software tool set that is located in the BACnet building controllers for system configuration and custom logic definition and color graphic configuration.
3. Access to all information on the data storage server(s) shall be through the same browser functionality used to access individual nodes. When logged onto a server the operator will be able to also interact with any other controller on the control system as required

Replace Penthouse HVAC System

for the functional operation of the controls systems. The contractor administered by this Section of the technical specifications shall provide all necessary digital processor programmable data storage server(s).

4. These server(s) shall be utilized for controls systems application configuration, for archiving, reporting and trending of data, for operator transaction archiving and reporting, for network information management, for alarm annunciation, for operator interface tasks, for controls application management and similar. These server(s) shall utilize IT industry standard data base platforms which utilize a database declarative language designed for managing data in relational database management systems (RDBMS) such as SQL.

2.3 COMMUNICATION

A. Control products, communication media, connectors, repeaters, hubs, and routers shall comprise a BACnet internetwork. Controller and operator interface communication shall conform to ANSI/ASHRAE Standard 135-2008, BACnet.

1. The Data link / physical layer protocol (for communication) acceptable to the VA throughout its facilities is Ethernet (ISO 8802-3) and BACnet/IP.

SPEC WRITER NOTE: ARCNET is an alternative lower-level communication medium used for application-specific controllers such as those serving terminal units. The VA does not prefer its use in healthcare or lab facilities, as the cost of providing Ethernet communications approaches the cost of providing ARCNET communications. The VA encourages its use in business and cemetery facilities.

2. //The ARCNET data link / physical protocol may be used in new BACnet sub-networks in VA non-healthcare and non-lab (i.e., business and cemetery) facilities.//

SPEC WRITER NOTE: MS/TP is a lower-level communication medium used for application-specific controllers such as those serving terminal units. Do not use this in healthcare or lab facilities, as extensive trending and control system troubleshooting is required for the critical care areas of these facilities. The VA does not prefer its use in

Replace Penthouse HVAC System

business or cemetery facilities, but rather prefers ARCNET as an alternative communications medium.

3. The MS/TP data link / physical layer protocol is not acceptable to the VA in any new BACnet network or sub-network in its healthcare or lab facilities.
- B. Each controller shall have a communication port for connection to an operator interface.
 - C. Project drawings indicate remote buildings or sites to be connected by a nominal 56,000 baud modem over voice-grade telephone lines. In each remote location a modem and field device connection shall allow communication with each controller on the internetwork as specified in Paragraph D.
 - D. Internetwork operator interface and value passing shall be transparent to internetwork architecture.
 1. An operator interface connected to a controller shall allow the operator to interface with each internetwork controller as if directly connected. Controller information such as data, status, reports, system software, and custom programs shall be viewable and editable from each internetwork controller.
 2. Inputs, outputs, and control variables used to integrate control strategies across multiple controllers shall be readable by each controller on the internetwork. Program and test all cross-controller links required to execute specified control system operation. An authorized operator shall be able to edit cross-controller links by typing a standard object address.
 - E. System shall be expandable to at least twice the required input and output objects with additional controllers, associated devices, and wiring. Expansion shall not require operator interface hardware additions or software revisions.
 - F. ECCs and Controllers with real-time clocks shall use the BACnet Time Synchronization service. The system shall automatically synchronize system clocks daily from an operator-designated device via the internetwork. The system shall automatically adjust for daylight savings and standard time as applicable.

2.4 ENGINEERING CONTROL CENTER (ECC)

Spec Writer Note: Designer must ensure that furniture of adequate size, to accommodate equipment associated with

Replace Penthouse HVAC System

ECC, be specified in the appropriate project specification section.

- A. The ECC shall reside on a high-speed network with controllers as shown on system drawings. The ECC and each standard browser connected to server shall be able to access all system information.
- B. ECC and controllers shall communicate using BACnet protocol. ECC and control network backbone shall communicate using ISO 8802-3 (Ethernet) Data Link/Physical layer protocol and BACnet/IP addressing as specified in ASHRAE/ANSI 135-2008, BACnet Annex J.
- C. Hardware: ECC shall conform to the BACnet Advanced Workstation (B-AWS) Profile and shall be BTL-Listed as a B-AWS device.
 1. ECC shall be commercial standard with supporting 32- or 64-bit hardware (as required by the direct-digital control system software) and software enterprise server. Internet Explorer v6.0 SP1 or higher, Windows Script Hosting version 5.6 or higher, Windows Message Queuing, Windows Internet Information Services (IIS) v5.0 or higher, minimum 2.8 GHz processor, minimum 4GB DDR3 SDRAM (minimum 1333 Mhz) memory, 512 MB video card, and 16 speed high density DVD-RW+/- optical drive.
 - a. The hard drive shall be at the minimum 1 TB 7200 rpm SATA hard drive with 16 MB cache, and shall have sufficient memory to store:
 - 1) All required operator workstation software
 - 2) A DDC database at least twice the size of the delivered system database
 - 3) One year of trend data based on the points specified to be trended at their specified trend intervals.
 - b. Real-time clock:
 - 1) Accuracy: Plus or minus 1 minute per month.
 - 2) Time Keeping Format: 24-hour time format including seconds, minutes, hours, date, day, and month; automatic reset by software.
 - 3) Clock shall function for one year without power.
 - 4) Provide automatic time correction once every 24 hours by synchronizing clock with the Time Service Department of the U.S. Naval Observatory.

Replace Penthouse HVAC System

- c. Serial ports: Four USB ports and two RS-232-F serial ports for general use, with additional ports as required. Data transmission rates shall be selectable under program control.
 - d. Parallel port: Enhanced.
 - e. Sound card: For playback and recording of digital WAV sound files associated with audible warning and alarm functions.
 - f. Color monitor: PC compatible, not less than 22 inches, LCD type, with a minimum resolution of 1280 by 1024 pixels, non-interlaced, and a maximum dot pitch of 0.28 mm.
 - g. Keyboard: Minimum of 64 characters, standard ASCII character set based on ANSI INCITS 154.
 - h. Mouse: Standard, compatible with installed software.
 - i. Removable disk storage: Include the following, each with appropriate controller:
 - 1) Minimum 1 TB removable hard disk, maximum average access time of 10 ms.
 - j. Network interface card (NIC): integrated 10-100-1000 Base-TX Ethernet NIC with an RJ45 connector or a 100Base-FX Ethernet NIC with an SC/ST connector.

SPEC WRITER NOTE: Provide the cable modem and the Optical modem even if the infrastructure isn't yet provided to the facility.
- 2. Cable modem: 42.88 MBit/s, DOCSIS 2.0 Certified, also backwards compatible with DOCSIS 1.1/1.0 standards. Provide Ethernet or USB connectivity.
 - 3. Optical modem: full duplex link, for use on 10 GBase-R single-mode and multi-mode fiber with a XENPAK module.
 - 4. Auto-dial modem: 56,600 bps, full duplex for asynchronous communications. With error detection, auto answer/autodial, and call-in-progress detection. Modem shall comply with requirements in ITU-T v.34, ITU-T v.42, ITU-T v.42 Appendix VI for error correction, and ITU-T v.42 BIS for data compression standards; and shall be suitable for operating on unconditioned voice-grade telephone lines complying with 47 CFR 68.
 - 5. Audible Alarm: Manufacturer's standard.
 - 6. Printers:
 - a. Provide a dedicated, minimum resolution 600 dpi, color laser printer, connected to the ECC through a USB interface.

Replace Penthouse HVAC System

- 1) If a network printer is used instead of this dedicated printer, it shall have a 100Base-T interface with an RJ45 connection and shall have a firmware print spooler compatible with the Operating System print spooler.
 - 2) RAM: 512 MB, minimum.
 - 3) Printing Speed: Minimum twenty six pages per minute (color); minimum 30 pages per minute (black/white).
 - 4) Paper Handling: Automatic sheet feeder with 250-sheet x 8.5 inch x 11 inch paper cassette and with automatic feed.
- b. Provide a dedicated black/white tractor-feed dot matrix printer for status/alarm message printing, minimum 10 characters per inch, minimum 160 characters per second, connected to the ECC through a USB interface.
- 1) Paper: One box of 2000 sheets of 8-1/2x11 multi-fold type printer paper.
7. RS-232 ASCII Interface
- a. ASCII interface shall allow RS-232 connections to be made between a meter or circuit monitor operating as the host PC and any equipment that will accept RS-232 ASCII command strings, such as local display panels, dial-up modems, and alarm transmitters.
 - b. Pager System Interface: Alarms shall be able to activate a pager system with customized message for each input alarm.
 - c. Alarm System Interface: RS-232 output shall be capable of transmitting alarms from other monitoring and alarm systems to workstation software.
 - d. RS-232 output shall be capable of connection to a pager interface that can be used to call a paging system or service and send a signal to a portable pager. System shall allow an individual alphanumeric message per alarm input to be sent to paging system. This interface shall support both numeric and alphanumeric pagers.
 - e. Cables: provide Plenum-Type, RS-232 Cable: Paired, 2 pairs, No. 22 AWG, stranded (7x30) tinned copper conductors, plastic insulation, and individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage; plastic jacket. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
 - 1) NFPA 70, Type CMP.

Replace Penthouse HVAC System

- 2) Flame Resistance: NFPA 262, Flame Test.
8. Self-contained uninterruptible power supply (UPS):
 - a. Size: Provide a minimum of six hours of operation of ECC equipment, including two hours of alarm printer operation.
 - b. Batteries: Sealed, valve regulated, recombinant, lead calcium.
 - c. Accessories:
 - 1) Transient voltage suppression.
 - 2) Input-harmonics reduction.
 - 3) Rectifier/charger.
 - 4) Battery disconnect device.
 - 5) Static bypass transfer switch.
 - 6) Internal maintenance bypass/isolation switch.
 - 7) External maintenance bypass/isolation switch.
 - 8) Output isolation transformer.
 - 9) Remote UPS monitoring.
 - 10) Battery monitoring.
 - 11) Remote battery monitoring.
- D. ECC Software:
 1. Provide for automatic system database save and restore on the ECC's hard disk a copy of the current database of each Controller. This database shall be updated whenever a change is made in any system panel. In the event of a database loss in a building management panel, the ECC shall automatically restore the database for that panel. This capability may be disabled by the operator.
 2. Provide for manual database save and restore. An operator with proper clearance shall be able to save the database from any system panel. The operator also shall be able to clear a panel database and manually initiate a download of a specified database to any panel in the system.
 3. Provide a method of configuring the system. This shall allow for future system changes or additions by users with proper clearance.
 4. Operating System. Furnish a concurrent multi-tasking operating system. The operating system also shall support the use of other common software applications. Acceptable operating systems are Windows XP, Windows System 7, Linux, and UNIX.
 5. System Graphics. The operator workstation software shall be graphically oriented. The system shall allow display of up to 10 graphic screens at once for comparison and monitoring of system

Replace Penthouse HVAC System

- status. Provide a method for the operator to easily move between graphic displays and change the size and location of graphic displays on the screen. The system graphics shall be able to be modified while on-line. An operator with the proper password level shall be able to add, delete, or change dynamic objects on a graphic. Dynamic objects shall include analog and binary values, dynamic text, static text, and animation files. Graphics shall have the ability to show animation by shifting image files based on the status of the object.
6. Custom Graphics. Custom graphic files shall be created with the use of a graphics generation package furnished with the system. The graphics generation package shall be a graphically based system that uses the mouse to create and modify graphics that are saved in industry standard formats such as PCX, TIFF, and GEM. The graphics generation package also shall provide the capability of capturing or converting graphics from other programs such as Designer or AutoCAD.
 7. Graphics Library. Furnish a complete library of standard HVAC equipment graphics such as chillers, boilers, air handlers, terminals, fan coils, and unit ventilators. This library also shall include standard symbols for other equipment including fans, pumps, coils, valves, piping, dampers, and ductwork. The library shall be furnished in a file format compatible with the graphics generation package program.
 8. The Controls Systems Operator Interfaces shall be user friendly, readily understood and shall make maximum use of colors, graphics, icons, embedded images, animation, text based information and data visualization techniques to enhance and simplify the use and understanding of the displays by authorized users at the ECC. The operating system shall be Windows XP or better, and shall support the third party software.
 9. Provide graphical user software, which shall minimize the use of keyboard through the use of the mouse and "point and click" approach to menu selection.
 10. The software shall provide a multi-tasking type environment that will allow the user to run several applications simultaneously. The mouse or Alt-Tab keys shall be used to quickly select and switch between multiple applications. The operator shall be able automatically export data to and work in Microsoft Word, Excel, and

Replace Penthouse HVAC System

other Windows based software programs, while concurrently on-line system alarms and monitoring information.

11. On-Line Help. Provide a context-sensitive, on-line help system to assist the operator in operating and editing the system. On-line help shall be available for all applications and shall provide the relevant data for that particular screen. Additional help information shall be available through the use of hypertext.
12. User access shall be protected by a flexible and Owner re-definable software-based password access protection. Password protection shall be multi-level and partition able to accommodate the varied access requirements of the different user groups to which individual users may be assigned. Provide the means to define unique access privileges for each individual authorized user. Provide the means to on-line manage password access control under the control of a project specific Master Password. Provide an audit trail of all user activity on the Controls Systems including all actions and changes.
13. The system shall be completely field-programmable from the common operator's keyboard thus allowing hard disk storage of all data automatically. All programs for the CUs shall be able to be downloaded from the hard disk. The software shall provide the following functionality as a minimum:
 - a. Point database editing, storage and downloading of controller databases.
 - b. Scheduling and override of building environmental control systems.
 - c. Collection and analysis of historical data.
 - d. Alarm reporting, routing, messaging, and acknowledgement.
 - e. Definition and construction of dynamic color graphic displays.
 - f. Real-time graphical viewing and control of environment.
 - g. Scheduling trend reports.
 - h. Program editing.
 - i. Operating activity log and system security.
 - j. Transfer data to third party software.
14. Provide functionality such that using the least amount of steps to initiate the desired event may perform any of the following simultaneously:
 - a. Dynamic color graphics and graphic control.
 - b. Alarm management.

Replace Penthouse HVAC System

- c. Event scheduling.
 - d. Dynamic trend definition and presentation.
 - e. Program and database editing.
 - f. Each operator shall be required to log on to the system with a user name and password to view, edit or delete the data. System security shall be selectable for each operator, and the password shall be able to restrict the operator's access for viewing and changing the system programs. Each operator shall automatically be logged off the system if no keyboard or mouse activity is detected for a selected time.
15. Graphic Displays:
- a. The workstation shall allow the operator to access various system schematics and floor plans via a graphical penetration scheme, menu selection, or text based commands. Graphic software shall permit the importing of AutoCAD or scanned pictures in the industry standard format (such as PCX, BMP, GIF, and JPEG) for use in the system.
 - b. System Graphics shall be project specific and schematically correct for each system. (ie: coils, fans, dampers located per equipment supplied with project.) Standard system graphics that do not match equipment or system configurations are not acceptable. Operator shall have capability to manually operate the entire system from each graphic screen at the ECC. Each system graphic shall include a button/tab to a display of the applicable sequence of operation.
 - c. Dynamic temperature values, humidity values, flow rates, and status indication shall be shown in their locations and shall automatically update to represent current conditions without operator intervention and without pre-defined screen refresh values.
 - d. Color shall be used to indicate status and change in status of the equipment. The state colors shall be user definable.
 - e. A clipart library of HVAC equipment, such as chillers, boilers, air handling units, fans, terminal units, pumps, coils, standard ductwork, piping, valves and laboratory symbols shall be provided in the system. The operator shall have the ability to add custom symbols to the clipart library.

Replace Penthouse HVAC System

- f. A dynamic display of the site-specific architecture showing status of the controllers, the ECC and network shall be provided.
 - g. The windowing environment of the workstation shall allow the user to simultaneously view several applications at a time to analyze total building operation or to allow the display of graphic associated with an alarm to be viewed without interrupting work in progress. The graphic system software shall also have the capability to split screen, half portion of the screen with graphical representation and the other half with sequence of operation of the same HVAC system.
16. Trend reports shall be generated on demand or pre-defined schedule and directed to monitor display, printers or disk. As a minimum, the system shall allow the operator to easily obtain the following types of reports:
- a. A general list of all selected points in the network.
 - b. List of all points in the alarm.
 - c. List of all points in the override status.
 - d. List of all disabled points.
 - e. List of all points currently locked out.
 - f. List of user accounts and password access levels.
 - g. List of weekly schedules.
 - h. List of holiday programming.
 - i. List of limits and dead bands.
 - j. Custom reports.
 - k. System diagnostic reports, including, list of digital controllers on the network.
 - l. List of programs.
17. ASHRAE Standard 147 Report: Provide a daily report that shows the operating condition of each chiller as recommended by ASHRAE Standard 147. At a minimum, this report shall include:
- a. Chilled water (or other secondary coolant) inlet and outlet temperature
 - b. Chilled water (or other secondary coolant) flow
 - c. Chilled water (or other secondary coolant) inlet and outlet pressures
 - d. Evaporator refrigerant pressure and temperature
 - e. Condenser refrigerant pressure and liquid temperature
 - f. Condenser water inlet and outlet temperatures

Replace Penthouse HVAC System

- g. Condenser water flow
 - h. Refrigerant levels
 - i. Oil pressure and temperature
 - j. Oil level
 - k. Compressor refrigerant discharge temperature
 - l. Compressor refrigerant suction temperature
 - m. Addition of refrigerant
 - n. Addition of oil
 - o. Vibration levels or observation that vibration is not excessive
 - p. Motor amperes per phase
 - q. Motor volts per phase
 - r. PPM refrigerant monitor level
 - s. Purge exhaust time or discharge count
 - t. Ambient temperature (dry-bulb and wet-bulb)
 - u. Date and time logged
18. Electrical, Gas, and Weather Reports
- a. Electrical Meter Report: Provide a monthly report showing the daily electrical consumption and peak electrical demand with time and date stamp for each building meter.
 - b. Provide an annual (12-month) summary report showing the monthly electrical consumption and peak demand with time and date stamp for each meter.
 - c. Gas Meter Report: Provide a monthly report showing the daily natural gas consumption for each meter. Provide an annual (12-month) report that shows the monthly consumption for each meter.
 - d. Weather Data Report: Provide a monthly report showing the daily minimum, maximum, and average outdoor air temperature, as well as the number of heating and cooling degree-days for each day. Provide an annual (12-month) report showing the minimum, maximum, and average outdoor air temperature for the month, as well as the number of heating and cooling degree-days for the month.
19. Scheduling and Override:
- a. Provide override access through menu selection from the graphical interface and through a function key.
 - b. Provide a calendar type format for time-of-day scheduling and overrides of building control systems. Schedules reside in the ECC. The digital controllers shall ensure equipment time scheduling when the ECC is off-line. The ECC shall not be

Replace Penthouse HVAC System

required to execute time scheduling. Provide the following spreadsheet graphics as a minimum:

- 1) Weekly schedules.
- 2) Zone schedules, minimum of 100 zones.
- 3) Scheduling up to 365 days in advance.
- 4) Scheduled reports to print at workstation.

20. Collection and Analysis of Historical Data:

- a. Provide trending capabilities that will allow the operator to monitor and store records of system activity over an extended period of time. Points may be trended automatically on time based intervals or change of value, both of which shall be user definable. The trend interval could be five (5) minutes to 120 hours. Trend data may be stored on hard disk for future diagnostic and reporting. Additionally trend data may be archived to network drives or removable disk media for off-site retrieval.
- b. Reports may be customized to include individual points or predefined groups of at least six points. Provide additional functionality to allow pre-defined groups of up to 250 trended points to be easily accessible by other industry standard word processing and spreadsheet packages. The reports shall be time and date stamped and shall contain a report title and the name of the facility.
- c. System shall have the set up to generate spreadsheet reports to track energy usage and cost based on weekly or monthly interval, equipment run times, equipment efficiency, and/or building environmental conditions.
- d. Provide additional functionality that will allow the operator to view real time trend data on trend graph displays. A minimum of 20 points may be graphed regardless of whether they have been predefined for trending. In addition, the user may pause the graph and take snapshots of the screens to be stored on the workstation disk for future reference and trend analysis. Exact point values may be viewed and the graph may be printed. Operator shall be able to command points directly on the trend plot by double clicking on the point.

21. Alarm Management:

Replace Penthouse HVAC System

- a. Alarm routing shall allow the operator to send alarm notification to selected printers or operator workstation based on time of day, alarm severity, or point type.
 - b. Alarm notification shall be provided via two alarm icons, to distinguish between routine, maintenance type alarms and critical alarms. The critical alarms shall display on the screen at the time of its occurrence, while others shall display by clicking on their icon.
 - c. Alarm display shall list the alarms with highest priority at the top of the display. The alarm display shall provide selector buttons for display of the associated point graphic and message in English language. The operator shall be able to sort out the alarms.
 - d. Alarm messages shall be customized for each point to display detailed instructions to the operator regarding actions to take in the event of an alarm.
 - e. An operator with proper security level access may acknowledge and clear the alarm. All that have not been cleared shall be archived at workstation disk.
22. Remote Communications: The system shall have the ability to dial out in the event of an alarm. Receivers shall include operator workstations, e-mail addresses, and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself.
23. System Configuration:
- a. Network control strategies shall not be restricted to a single digital controller, but shall be able to include data from all other network devices to allow the development of global control strategies.
 - b. Provide automatic backup and restore of all digital controller databases on the workstation hard disk. In addition to all backup data, all databases shall be performed while the workstation is on-line without disturbing other system operations.

2.5 PORTABLE OPERATOR'S TERMINAL (POT)

SPEC WRITER NOTE: Discuss the laptop requirements with VA and edit the specifications as necessary.

- A. Provide a portable operator's terminal (POT) that shall be capable of accessing all system data. POT may be connected to any point on the

Replace Penthouse HVAC System

system network or may be connected directly to any controller for programming, setup, and troubleshooting. POT shall communicate using BACnet protocol. POT may be connected to any point on the system network or it may be connected directly to controllers using the BACnet PTP (Point-To-Point) Data Link/ Physical layer protocol. The terminal shall use the Read (Initiate) and Write (Execute) BACnet Services. POT shall be an IBM-compatible notebook-style PC including all software and hardware required.

- B. Hardware: POT shall conform to the BACnet Advanced Workstation (B-AWS) Profile and shall be BTL-Listed as a B-AWS device.
 - 1. POT shall be commercial standard with supporting 32- or 64-bit hardware (as limited by the direct-digital control system software) and software enterprise server. Internet Explorer v6.0 SP1 or higher, Windows Script Hosting version 5.6 or higher, Windows Message Queuing, Windows Internet Information Services (IIS) v5.0 or higher, minimum 2.8 GHz processor, minimum 500 GB 7200 rpm SATA hard drive with 16 MB cache, minimum 2GB DDR3 SDRAM (minimum 1333 Mhz) memory, 512 MB video card, minimum 16 inch (diagonal) screen, 10-100-1000 Base-TX Ethernet NIC with an RJ45 connector or a 100Base-FX Ethernet NIC with an SC/ST connector, 56,600 bps modem, an ASCII RS-232 interface, and a 16 speed high density DVD-RW+/- optical drive.
- C. Software: POT shall include software equal to the software on the ECC.

2.6 BACNET PROTOCOL ANALYZER

- A. For ease of troubleshooting and maintenance, provide a BACnet protocol analyzer. Provide its associated fittings, cables and appurtenances, for connection to the communications network. The BACnet protocol analyzer shall be able to, at a minimum: capture and store to a file all data traffic on all network levels; measure bandwidth usage; filter out (ignore) selected traffic.

2.7 NETWORK AND DEVICE NAMING CONVENTION

- A. Network Numbers
 - 1. BACnet network numbers shall be based on a "facility code, network" concept. The "facility code" is the VAMC's or VA campus' assigned numeric value assigned to a specific facility or building. The "network" typically corresponds to a "floor" or other logical configuration within the building. BACnet allows 65535 network numbers per BACnet internet work.

Replace Penthouse HVAC System

2. The network numbers are thus formed as follows: "Net #" = "FFFNN"

where:

- a. FFF = Facility code (see below)
- b. NN = 00-99 This allows up to 100 networks per facility or building

B. Device Instances

1. BACnet allows 4194305 unique device instances per BACnet internet work. Using Agency's unique device instances are formed as follows:

"Dev #" = "FFFNDD" where

- a. FFF and N are as above and
 - b. DD = 00-99, this allows up to 100 devices per network.
2. Note Special cases, where the network architecture of limiting device numbering to DD causes excessive subnet works. The device number can be expanded to DDD and the network number N can become a single digit. In NO case shall the network number N and the device number D exceed 4 digits.
3. Facility code assignments:
4. 000-400 Building/facility number
5. Note that some facilities have a facility code with an alphabetic suffix to denote wings, related structures, etc. The suffix will be ignored. Network numbers for facility codes above 400 will be assigned in the range 000-399.

C. Device Names

1. Name the control devices based on facility name, location within a facility, the system or systems that the device monitors and/or controls, or the area served. The intent of the device naming is to be easily recognized. Names can be up to 254 characters in length, without embedded spaces. Provide the shortest descriptive, but unambiguous, name. For example, in building #123 prefix the number with a "B" followed by the building number, if there is only one chilled water pump "CHWP-1", a valid name would be "B123.CHWP.

1.STARTSTOP". If there are two pumps designated "CHWP-1", one in a basement mechanical room (Room 0001) and one in a penthouse mechanical room (Room PH01), the names could be "B123.R0001.CHWP.1.STARTSTOP" or "B123.RPH01.CHWP.1.STARTSTOP". In the case of unitary controllers, for example a VAV box controller, a name might be "B123.R101.VAV". These names should be used for the value of the "Object_Name" property of the BACnet Device objects of the

Replace Penthouse HVAC System

controllers involved so that the BACnet name and the EMCS name are the same.

2.8 BACNET DEVICES

- A. All BACnet Devices - controllers, gateways, routers, actuators and sensors shall conform to BACnet Device Profiles and shall be BACnet Testing Laboratories (BTL) -Listed as conforming to those Device Profiles. Protocol Implementation Conformance Statements (PICSs), describing the BACnet capabilities of the Devices shall be published and available of the Devices through links in the BTL website.
1. BACnet Building Controllers, historically referred to as NACs, shall conform to the BACnet B-BC Device Profile, and shall be BTL-Listed as conforming to the B-BC Device Profile. The Device's PICS shall be submitted.
 2. BACnet Advanced Application Controllers shall conform to the BACnet B-AAC Device Profile, and shall be BTL-Listed as conforming to the B-AAC Device Profile. The Device's PICS shall be submitted.
 3. BACnet Application Specific Controllers shall conform to the BACnet B-ASC Device Profile, and shall be BTL-Listed as conforming to the B-ASC Device Profile. The Device's PICS shall be submitted.
 4. BACnet Smart Actuators shall conform to the BACnet B-SA Device Profile, and shall be BTL-Listed as conforming to the B-SA Device Profile. The Device's PICS shall be submitted.
 5. BACnet Smart Sensors shall conform to the BACnet B-SS Device Profile, and shall be BTL-Listed as conforming to the B-SS Device Profile. The Device's PICS shall be submitted.
 6. BACnet routers and gateways shall conform to the BACnet B-OTH Device Profile, and shall be BTL-Listed as conforming to the B-OTH Device Profile. The Device's PICS shall be submitted.

2.9 CONTROLLERS

SPECWRITER NOTE: B-BCs are what the VA has historically called NACs. B-AACs and B-BCs differ in the size of their storage and processing capability. Use at least one B-BC for each project, more if needed to achieve the scope and the performance required. Use B-AACs at air handling units, portions of plants, and the like.

- A. General. Provide an adequate number of BTL-Listed B-BC building controllers and an adequate number of BTL-Listed B-AAC advanced application controllers to achieve the performance specified in the

Replace Penthouse HVAC System

Part 1 Article on "System Performance." Each of these controllers shall meet the following requirements.

1. The controller shall have sufficient memory to support its operating system, database, and programming requirements.
2. The building controller shall share data with the ECC and the other networked building controllers. The advanced application controller shall share data with its building controller and the other networked advanced application controllers.
3. The operating system of the controller shall manage the input and output communication signals to allow distributed controllers to share real and virtual object information and allow for central monitoring and alarms.
4. Controllers that perform scheduling shall have a real-time clock.
5. The controller shall continually check the status of its processor and memory circuits. If an abnormal operation is detected, the controller shall:
 - a. assume a predetermined failure mode, and
 - b. generate an alarm notification.
6. The controller shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute and Initiate) and Write (Execute and Initiate) Property services.
7. Communication.
 - a. Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.
 - b. The controller shall provide a service communication port using BACnet Data Link/Physical layer protocol for connection to a portable operator's terminal.
8. Keypad. A local keypad and display shall be provided for each controller. The keypad shall be provided for interrogating and editing data. Provide a system security password shall be available to prevent unauthorized use of the keypad and display.
9. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.

Replace Penthouse HVAC System

10. Memory. The controller shall maintain all BIOS and programming information in the event of a power loss for at least 72 hours.
11. The controller shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80% nominal voltage. Controller operation shall be protected against electrical noise of 5 to 120 Hz and from keyed radios up to 5 W at 1 m (3 ft).

SPECWRITER NOTE: B-ASCs are microprocessor-based controllers which, by firmware or hardware, are dedicated to control a specific piece of equipment. They are not fully user-programmable but are customized for operation within the confines of the equipment they are designed to serve. Use B-ASCs at terminal units, for example.

- B. Provide BTL-Listed B-ASC application specific controllers for each piece of equipment for which they are constructed. Application specific controllers shall communicate with other BACnet devices on the internetwork using the BACnet Read (Execute) Property service.
 1. Each B-ASC shall be capable of stand-alone operation and shall continue to provide control functions without being connected to the network.
 2. Each B-ASC will contain sufficient I/O capacity to control the target system.
 3. Communication.

SPEC WRITER NOTE: Ethernet is specified physical communications medium. The VA requires, for its healthcare and lab facilities, Ethernet for its physical communications medium between the ECC, and all controllers. The VA allows, for its business and cemetery facilities, ARCNET for its physical communications medium the B-ASCs and routers attached to the Ethernet.

If the facility is a healthcare or lab facility and if implementation cost demands relief, the Engineer may request the VA to allow ARCNET physical communications for the sub-networks on which the B-ASC controllers reside. Additionally, if the control system is being provided for a business or a cemetery facility, the VA may allow communications through an MS/TP ring for the B-ASC controllers on sub-networks.

Replace Penthouse HVAC System

Explicit written authorization is required for specification or provision of physical communication media other than Ethernet. Select the appropriate paragraph.

- a. //Each controller shall reside on a BACnet network using the ISO 8802-3 (Ethernet) Data Link/Physical layer protocol for its communications. Each building controller also shall perform BACnet routing if connected to a network of custom application and application specific controllers.//
 - b. //Each controller shall reside on an ARCNET network using the ISO 8802-2 Data Link/Physical layer protocol for its communications.//
 - c. Each controller shall have a BACnet Data Link/Physical layer compatible connection for a laptop computer or a portable operator's tool. This connection shall be extended to a space temperature sensor port where shown.
4. Serviceability. Provide diagnostic LEDs for power, communication, and processor. All wiring connections shall be made to field-removable, modular terminal strips or to a termination card connected by a ribbon cable.
 5. Memory. The application specific controller shall use nonvolatile memory and maintain all BIOS and programming information in the event of a power loss.
 6. Immunity to power and noise. Controllers shall be able to operate at 90% to 110% of nominal voltage rating and shall perform an orderly shutdown below 80%. Operation shall be protected against electrical noise of 5-120 Hz and from keyed radios up to 5 W at 1 m (3 ft).
 7. Transformer. Power supply for the ASC must be rated at a minimum of 125% of ASC power consumption and shall be of the fused or current limiting type.

C. Direct Digital Controller Software

1. The software programs specified in this section shall be commercially available, concurrent, multi-tasking operating system and support the use of software application that operates under DOS or Microsoft Windows.
2. All points shall be identified by up to 30-character point name and 16-character point descriptor. The same names shall be used at the ECC.

Replace Penthouse HVAC System

3. All control functions shall execute within the stand-alone control units via DDC algorithms. The VA shall be able to customize control strategies and sequences of operations defining the appropriate control loop algorithms and choosing the optimum loop parameters.
4. All controllers shall be capable of being programmed to utilize stored default values for assured fail-safe operation of critical processes. Default values shall be invoked upon sensor failure or, if the primary value is normally provided by the central or another CU, or by loss of bus communication. Individual application software packages shall be structured to assume a fail-safe condition upon loss of input sensors. Loss of an input sensor shall result in output of a sensor-failed message at the ECC. Each ACU and RCU shall have capability for local readouts of all functions. The UCUs shall be read remotely.
5. All DDC control loops shall be able to utilize any of the following control modes:
 - a. Two position (on-off, slow-fast) control.
 - b. Proportional control.
 - c. Proportional plus integral (PI) control.
 - d. Proportional plus integral plus derivative (PID) control. All PID programs shall automatically invoke integral wind up prevention routines whenever the controlled unit is off, under manual control of an automation system or time initiated program.
 - e. Automatic tuning of control loops.
6. System Security: Operator access shall be secured using individual password and operator's name. Passwords shall restrict the operator to the level of object, applications, and system functions assigned to him. A minimum of six (6) levels of security for operator access shall be provided.
7. Application Software: The controllers shall provide the following programs as a minimum for the purpose of optimizing energy consumption while maintaining comfortable environment for occupants. All application software shall reside and run in the system digital controllers. Editing of the application shall occur at the ECC or via a portable operator's terminal, when it is necessary, to access directly the programmable unit.

SPEC WRITER NOTE: Edit out the following programs that are not applicable to the

Replace Penthouse HVAC System

project. Add new programs to the list, if required.

- a. Power Demand Limiting (PDL): Power demand limiting program shall monitor the building power consumption and limit the consumption of electricity to prevent peak demand charges. PDL shall continuously track the electricity consumption from a pulse input generated at the kilowatt-hour/demand electric meter. PDL shall sample the meter data to continuously forecast the electric demand likely to be used during successive time intervals. If the forecast demand indicates that electricity usage will likely to exceed a user preset maximum allowable level, then PDL shall automatically shed electrical loads. Once the demand load has met, loads that have been shed shall be restored and returned to normal mode. Control system shall be capable of demand limiting by resetting the HVAC system set points to reduce load while maintaining indoor air quality.
- b. Economizer: An economizer program shall be provided for VAV systems. This program shall control the position of air handler relief, return, and outdoors dampers. If the // outdoor air dry bulb temperature falls // outdoor air dry bulb temperature and humidity fall // below changeover set point the energy control center will modulate the dampers to provide 100 percent outdoor air. The operator shall be able to override the economizer cycle and return to minimum outdoor air operation at any time.
- c. Night Setback/Morning Warm up Control: The system shall provide the ability to automatically adjust set points for this mode of operation.
- d. Optimum Start/Stop (OSS): Optimum start/stop program shall automatically be coordinated with event scheduling. The OSS program shall start HVAC equipment at the latest possible time that will allow the equipment to achieve the desired zone condition by the time of occupancy, and it shall also shut down HVAC equipment at the earliest possible time before the end of the occupancy period and still maintain desired comfort conditions. The OSS program shall consider both outside weather conditions and inside zone conditions. The program shall automatically assign longer lead times for weekend and holiday shutdowns. The program shall poll all zones served by the

Replace Penthouse HVAC System

associated AHU and shall select the warmest and coolest zones. These shall be used in the start time calculation. It shall be possible to assign occupancy start times on a per air handler unit basis. The program shall meet the local code requirements for minimum outdoor air while the building is occupied. Modification of assigned occupancy start/stop times shall be possible via the ECC.

- e. Event Scheduling: Provide a comprehensive menu driven program to automatically start and stop designated points or a group of points according to a stored time. This program shall provide the capability to individually command a point or group of points. When points are assigned to one common load group it shall be possible to assign variable time advances/delays between each successive start or stop within that group. Scheduling shall be calendar based and advance schedules may be defined up to one year in advance. Advance schedule shall override the day-to-day schedule. The operator shall be able to define the following information:
 - 1) Time, day.
 - 2) Commands such as on, off, auto.
 - 3) Time delays between successive commands.
 - 4) Manual overriding of each schedule.
 - 5) Allow operator intervention.
- f. Alarm Reporting: The operator shall be able to determine the action to be taken in the event of an alarm. Alarms shall be routed to the ECC based on time and events. An alarm shall be able to start programs, login the event, print and display the messages. The system shall allow the operator to prioritize the alarms to minimize nuisance reporting and to speed operator's response to critical alarms. A minimum of six (6) priority levels of alarms shall be provided for each point.
- g. Remote Communications: The system shall have the ability to dial out in the event of an alarm to the ECC and alpha-numeric pagers. The alarm message shall include the name of the calling location, the device that generated the alarm, and the alarm message itself. The operator shall be able to remotely access and operate the system using dial up communications. Remote access shall allow the operator to function the same as local access.

Replace Penthouse HVAC System

- h. Maintenance Management (PM): The program shall monitor equipment status and generate maintenance messages based upon the operators defined equipment run time, starts, and/or calendar date limits. A preventative maintenance alarm shall be printed indicating maintenance requirements based on pre-defined run time. Each preventive message shall include point description, limit criteria and preventative maintenance instruction assigned to that limit. A minimum of 480-character PM shall be provided for each component of units such as air handling units.

SPEC WRITER NOTE: Tailor Chilled Water Plant operation to suit Project. Define whether the chiller will include a software gateway or interface with the I/O points and a hard-wired chiller interface are provided under this section.

- i. Chilled water Plant Operation: This program shall have the ability to sequence the multiple chillers to minimize energy consumption. The program shall provide sequence of operation as described on the drawings and include the following as a minimum:

SPEC WRITER NOTE: Discuss with VAMC personnel about their preference to start chillers manually or automatically. Edit the following accordingly based on the discussion.

- 1) Automatic start/stop of chillers and auxiliaries in accordance with the sequence of operation shown on the drawings, while incorporating requirements and restraints, such as starting frequency of the equipment imposed by equipment manufacturers.
- 2) Secondary chilled water pumps and controls.
- 3) Generate chilled water plant load profiles for different seasons for use in forecasting efficient operating schedule.
- 4) Cooling Tower Operation Program: The objective of cooling tower control is to optimize chiller/tower energy use within the equipment restraints and minimum condenser water temperature limit recommended by the equipment manufacturer. Maintain chilled water plant performance records and print reports at intervals selected by the operator. It shall be possible for the operator to change the set points and the operating schedule.
- 5) The chilled water plant program shall display the following as a minimum:

Replace Penthouse HVAC System

- a) Secondary chilled flow rate.
- b) Secondary chilled water supply and return temperature.
- c) Condenser water supply and return temperature.
- d) Outdoor air dry bulb temperature.
- e) Outdoor air wet bulb temperature.
- f) Ton-hours of chilled water per day/month/year.
- g) On-off status for each chiller.
- h) Chilled water flow rate.
- i) Chilled water supply and return temperature.
- j) Operating set points-temperature and pressure.
- k) Kilowatts and power factor.
- l) Current limit set point.
- m) Date and time.
- n) Operating or alarm status.
- o) Operating hours.

2.10 SPECIAL CONTROLLERS

- A. Laboratory rooms and the fume hoods in those rooms shall be controlled to allow for a variable flow of conditioned air into the room, general exhaust from the room, and exhaust through the fume hood while maintaining a safe face velocity at the hood sash opening and proper space pressurization.
- B. Fume Hood Exhaust Air Controller: The air flow through the open face of the hood, regardless of sash position, shall be controlled at a face velocity between 30 to 36 meter per minute (100 fpm and 120 fpm). A velocity sensor controller located in a sampling tube in the side wall of the hood shall control a damper in the hood discharge to maintain the face velocity.
- C. Room Differential Pressure Controller: The differential pressure in laboratory rooms, operating rooms and isolation rooms shall be maintained by controlling the quantity of air exhausted from or supplied to the room. A sensor-controller shall measure and control the velocity of air flowing into or out of the room through a sampling tube installed in the wall separating the room from the adjacent space, and display the value on its monitor. The sensor-controller shall meet the following as a minimum:
 1. Operating range: -0.25 to +0.25 inches of water column
 2. Resolution: 5 percent of reading
 3. Accuracy: +/- 10 percent of reading +/- 0.005 inches of water column

Replace Penthouse HVAC System

4. Analog output: 0-10 VDC or 4-20 ma
5. Operating temperature range: 32°F-120°F

SPEC WRITER NOTE: Designer shall identify the normal position of control valves and control dampers; normally open (NO) or normally close (NC).

2.11 SENSORS (AIR, WATER AND STEAM)

- A. Sensors' measurements shall be read back to the DDC system, and shall be visible by the ECC.
- B. Temperature and Humidity Sensors shall be electronic, vibration and corrosion resistant for wall, immersion, and/or duct mounting. Provide all remote sensors as required for the systems.
 1. Temperature Sensors: thermistor type for terminal units and Resistance Temperature Device (RTD) with an integral transmitter type for all other sensors.
 - a. Duct sensors shall be rigid or averaging type as shown on drawings. Averaging sensor shall be a minimum of 1 linear ft of sensing element for each sq ft of cooling coil face area.
 - b. Immersion sensors shall be provided with a separable well made of stainless steel, bronze or monel material. Pressure rating of well is to be consistent with the system pressure in which it is to be installed.
 - c. Space sensors shall be equipped with in-space User set-point adjustment, override switch, numerical temperature display on sensor cover, and communication port. Match room thermostats. Provide a tooled-access cover.
 - 1) Public space sensor: setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Do not provide in-space User set-point adjustment. Provide an opaque keyed-entry cover if needed to restrict in-space User set-point adjustment.
 - 2) Psychiatric patient room sensor: sensor shall be flush with wall, shall not include an override switch, numerical temperature display on sensor cover, shall not include a communication port and shall not allow in-space User set-point adjustment. Setpoint adjustment shall be only through the ECC or through the DDC system's diagnostic device/laptop. Provide a stainless steel cover plate with an insulated back and security screws.

Replace Penthouse HVAC System

- d. Outdoor air temperature sensors shall have watertight inlet fittings and be shielded from direct sunlight.
 - e. Room security sensors shall have stainless steel cover plate with insulated back and security screws.
 - f. Wire: Twisted, shielded-pair cable.
 - g. Output Signal: 4-20 ma.
2. Humidity Sensors: Bulk polymer sensing element type.
- a. Duct and room sensors shall have a sensing range of 20 to 80 percent with accuracy of ± 2 to ± 5 percent RH, including hysteresis, linearity, and repeatability.
 - b. Outdoor humidity sensors shall be furnished with element guard and mounting plate and have a sensing range of 0 to 100 percent RH.
 - c. 4-20 ma continuous output signal.
- C. Static Pressure Sensors: Non-directional, temperature compensated.
- 1. 4-20 ma output signal.
 - 2. 0 to 5 inches wg for duct static pressure range.
 - 3. 0 to 0.25 inch wg for Building static pressure range.
- SPEC WRITER NOTE: Select appropriate flow sensor depending upon application.
- D. Water flow sensors:
- 1. Type: Insertion vortex type with retractable probe assembly and 2 inch full port gate valve.
 - a. Pipe size: 3 to 24 inches.
 - b. Retractor: ASME threaded, non-rising stem type with hand wheel.
 - c. Mounting connection: 2 inch 150 PSI flange.
 - d. Sensor assembly: Design for expected water flow and pipe size.
 - e. Seal: Teflon (PTFE).
 - 2. Controller:
 - a. Integral to unit.
 - b. Locally display flow rate and total.
 - c. Output flow signal to BMCS: Digital pulse type.
 - 3. Performance:
 - a. Turndown: 20:1
 - b. Response time: Adjustable from 1 to 100 seconds.
 - c. Power: 24 volt DC

Replace Penthouse HVAC System

4. Install flow meters according to manufacturer's recommendations.

Where recommended by manufacturer because of mounting conditions, provide flow rectifier.

E. Water Flow Sensors: shall be insertion turbine type with turbine element, retractor and preamplifier/transmitter mounted on a two-inch full port isolation valve; assembly easily removed or installed as a single unit under line pressure through the isolation valve without interference with process flow; calibrated scale shall allow precise positioning of the flow element to the required insertion depth within plus or minus 1 mm (0.05 inch); wetted parts shall be constructed of stainless steel. Operating power shall be nominal 24 VDC. Local instantaneous flow indicator shall be LED type in NEMA 4 enclosure with 3-1/2 digit display, for wall or panel mounting.

1. Performance characteristics:

a. Ambient conditions: -40°C to 60°C (-40°F to 140°F), 5 to 100% humidity.

b. Operating conditions: 850 kPa (125 psig), 0°C to 120°C (30°F to 250°F), 0.15 to 12 m per second (0.5 to 40 feet per second) velocity.

c. Nominal range (turn down ratio): 10 to 1.

d. Preamplifier mounted on meter shall provide 4-20 ma divided pulse output or switch closure signal for units of volume or mass per a time base. Signal transmission distance shall be a minimum of 1,800 meters (6,000 feet). // Preamplifier for bi-directional flow measurement shall provide a directional contact closure from a relay mounted in the preamplifier //.

e. Pressure Loss: Maximum 1 percent of the line pressure in line sizes above 100 mm (4 inches).

f. Ambient temperature effects, less than 0.005 percent calibrated span per °C (°F) temperature change.

g. RFI effect - flow meter shall not be affected by RFI.

h. Power supply effect less than 0.02 percent of span for a variation of plus or minus 10 percent power supply.

SPEC WRITER NOTE: Steam flow meters are required for steam to laundry, absorption chillers and in main branches to different buildings. Discuss this requirement with the medical center and edit the following paragraph accordingly.

Replace Penthouse HVAC System

F. Steam Flow Sensor/Transmitter:

1. Sensor: Vortex shedder incorporating wing type sensor and amplification technology for high signal-to-noise ratio, carbon steel body with 316 stainless steel working parts, 24 VDC power, NEMA 4 enclosure.
 - a. Ambient conditions, -40°C to 80°C (-40°F to 175°F).
 - b. Process conditions, 900 kPa (125 psig) saturated steam.
 - c. Turn down ratio, 20 to 1.
 - d. Output signal, 4-20 ma DC.
 - e. Processor/Transmitter, NEMA 4 enclosure with keypad program selector and six digit LCD output display of instantaneous flow rate or totalized flow, solid state switch closure signal shall be provided to the nearest DDC panel for totalization.
 - 1) Ambient conditions, -20°C to 50°C (0°F-120°F), 0 95 percent non-condensing RH.
 - 2) Power supply, 120 VAC, 60 hertz or 24 VDC.
 - 3) Internal battery, provided for 24-month retention of RAM contents when all other power sources are removed.
 - f. Sensor on all steam lines shall be protected by pigtail siphons installed between the sensor and the line, and shall have an isolation valve installed between the sensor and pressure source.

G. Flow switches:

1. Shall be either paddle or differential pressure type.
 - a. Paddle-type switches (liquid service only) shall be UL Listed, SPDT snap-acting, adjustable sensitivity with NEMA 4 enclosure.
 - b. Differential pressure type switches (air or water service) shall be UL listed, SPDT snap acting, NEMA 4 enclosure, with scale range and differential suitable for specified application.

H. Current Switches: Current operated switches shall be self powered, solid state with adjustable trip current as well as status, power, and relay command status LED indication. The switches shall be selected to match the current of the application and output requirements of the DDC systems.

2.12 CONTROL CABLES

A. General:

1. Ground cable shields, drain conductors, and equipment to eliminate shock hazard and to minimize ground loops, common-mode returns,

Replace Penthouse HVAC System

- noise pickup, cross talk, and other impairments. Comply with Sections 27 05 26 and 26 05 26.
2. Cable conductors to provide protection against induction in circuits. Crosstalk attenuation within the System shall be in excess of -80 dB throughout the frequency ranges specified.
 3. Minimize the radiation of RF noise generated by the System equipment so as not to interfere with any audio, video, data, computer main distribution frame (MDF), telephone customer service unit (CSU), and electronic private branch exchange (EPBX) equipment the System may service.
 4. The as-installed drawings shall identify each cable as labeled, used cable, and bad cable pairs.
 5. Label system's cables on each end. Test and certify cables in writing to the VA before conducting proof-of-performance testing. Minimum cable test requirements are for impedance compliance, inductance, capacitance, signal level compliance, opens, shorts, cross talk, noise, and distortion, and split pairs on all cables in the frequency ranges used. Make available all cable installation and test records at demonstration to the VA. All changes (used pair, failed pair, etc.) shall be posted in these records as the change occurs.
 6. Power wiring shall not be run in conduit with communications trunk wiring or signal or control wiring operating at 100 volts or less.
- B. Analogue control cabling shall be not less than No. 18 AWG solid, with thermoplastic insulated conductors as specified in Section 26 05 21.
- C. Copper digital communication cable between the ECC and the B-BC and B-AAC controllers shall be 100BASE-TX Ethernet, Category 5e or 6, not less than minimum 24 American Wire Gauge (AWG) solid, Shielded Twisted Pair (STP) or Unshielded Twisted Pair (UTP), with thermoplastic insulated conductors, enclosed in a thermoplastic outer jacket, as specified in Section 27 15 00.
1. Other types of media commonly used within IEEE Std 802.3 LANs (e.g., 10Base-T and 10Base-2) shall be used only in cases to interconnect with existing media.
- D. Optical digital communication fiber, if used, shall be Multimode or Singlemode fiber, 62.5/125 micron for multimode or 10/125 micron for singlemode micron with SC or ST connectors as specified in TIA-568-C.1. Terminations, patch panels, and other hardware shall be compatible with

Replace Penthouse HVAC System

the specified fiber and shall be as specified in Section 27 15 00. Fiber-optic cable shall be suitable for use with the 100Base-FX or the 100Base-SX standard (as applicable) as defined in IEEE Std 802.3.

2.13 THERMOSTATS AND HUMIDISTATS

- A. Room thermostats controlling unitary standalone heating and cooling devices not connected to the DDC system shall have three modes of operation (heating - null or dead band - cooling). Thermostats for patient bedrooms shall have capability of being adjusted to eliminate null or dead band. Wall mounted thermostats shall have // polished or brushed aluminum // satin chrome // manufacturer's recommendation // finish, setpoint range and temperature display and external adjustment:
1. Electronic Thermostats: Solid-state, microprocessor based, programmable to daily, weekend, and holiday schedules.
 - a. Public Space Thermostat: Public space thermostat shall have a thermistor sensor and shall not have a visible means of set point adjustment. Adjustment shall be via the digital controller to which it is connected.
 - b. Patient Room Thermostats: thermistor with in-space User set point adjustment and an on-casing room temperature numerical temperature display.
 - c. Psychiatric Patient Room Sensors: Electronic duct sensor as noted under Article 2.4.
 - d. Battery replacement without program loss.
- B. Strap-on thermostats shall be enclosed in a dirt-and-moisture proof housing with fixed temperature switching point and single pole, double throw switch.
- C. Freezestats shall have a minimum of 300 mm (one linear foot) of sensing element for each 0.093 square meter (one square foot) of coil area. A freezing condition at any increment of 300 mm (one foot) anywhere along the sensing element shall be sufficient to operate the thermostatic element. Freezestats shall be manually-reset.
- D. Room Humidistats: Provide fully proportioning humidistat with adjustable throttling range for accuracy of settings and conservation. The humidistat shall have set point scales shown in percent of relative humidity located on the instrument. Systems showing moist/dry or high/low are not acceptable.

SPEC WRITER NOTE: The need for special controllers shall be reviewed with VA.

Replace Penthouse HVAC System

2.14 FINAL CONTROL ELEMENTS AND OPERATORS

- A. Fail Safe Operation: Control valves and dampers shall provide "fail safe" operation in either the normally open or normally closed position as required for freeze, moisture, and smoke or fire protection.
- B. Spring Ranges: Range as required for system sequencing and to provide tight shut-off.
- C. Power Operated Control Dampers (other than VAV Boxes): Factory fabricated, balanced type dampers. All modulating dampers shall be opposed blade type and gasketed. Blades for two-position, duct-mounted dampers shall be parallel, airfoil (streamlined) type for minimum noise generation and pressure drop.
 - 1. Leakage: // Except as specified in subparagraph 2 below, // maximum leakage in closed position shall not exceed 7 L/S (15 CFMs) differential pressure for outside air and exhaust dampers and 200 L/S/ square meter (40 CFM/sq. ft.) at 50 mm (2 inches) differential pressure for other dampers.
 - 2. Frame shall be galvanized steel channel with seals as required to meet leakage criteria.
 - 3. Blades shall be galvanized steel or aluminum, 200 mm (8 inch) maximum width, with edges sealed as required.
 - 4. Bearing shall be nylon, bronze sleeve or ball type.
 - 5. Hardware shall be zinc-plated steel. Connected rods and linkage shall be non-slip. Working parts of joints shall be brass, bronze, nylon or stainless steel.

SPEC WRITER NOTE:

New pneumatic operators shall not be used, unless the cost of using electronic or electric actuation is prohibitively expensive. Engineer shall gain VA approval of all uses of pneumatic operators on an individual basis, before specifying.

- 6. Maximum air velocity and pressure drop through free area the dampers:
 - a. Smoke damper in air handling unit: 305 meter per minute (1000 fpm).
 - b. Duct mounted damper: 600 meter per minute (2000 fpm).
 - c. Maximum static pressure loss: 50 Pascal (0.20 inches water gage).

Replace Penthouse HVAC System

- D. Smoke Dampers and Combination Fire/Smoke Dampers: Dampers and operators are specified in Section 23 31 00, HVAC DUCTS AND CASINGS. Control of these dampers is specified under this Section.
- E. Control Valves:
1. Valves shall be rated for a minimum of 150 percent of system operating pressure at the valve location but not less than 900 kPa (125 psig).
 2. Valves 50 mm (2 inches) and smaller shall be bronze body with threaded or flare connections.
 3. Valves 60 mm (2 1/2 inches) and larger shall be bronze or iron body with flanged connections.
 4. Brass or bronze seats except for valves controlling media above 100 degrees C (210 degrees F), which shall have stainless steel seats.
 5. Flow characteristics:
 - a. Three way modulating valves shall be globe pattern. Position versus flow relation shall be linear relation for steam or equal percentage for water flow control.
 - b. Two-way modulating valves shall be globe pattern. Position versus flow relation shall be linear for steam and equal percentage for water flow control.
 - c. Two-way 2-position valves shall be ball, gate or butterfly type.
 6. Maximum pressure drop:
 - a. Two position steam control: 20 percent of inlet gauge pressure.
 - b. Modulating Steam Control: 80 percent of inlet gauge pressure (acoustic velocity limitation).
 - c. Modulating water flow control, greater of 3 meters (10 feet) of water or the pressure drop through the apparatus.
 7. Two position water valves shall be line size.
- F. Damper and Valve Operators and Relays:

SPEC WRITER NOTE:

New pneumatic operators shall not be used, unless the cost of using electronic or electric actuation is prohibitively expensive. Engineer shall gain VA approval of all uses of pneumatic operators on an individual basis, before specifying.

1. Pneumatic operators, spring return type with non-ferrous metal bellows or diaphragm of neoprene or other elastomer. Bellows or diaphragm shall be of sufficient size so that a change in operating

Replace Penthouse HVAC System

- pressure of not more than two (2) percent of the total motor operating pressure range will be required to start the valve or damper moving. Provide positive positioning or sequencing relays with adjustable operating range and starting point for operators sequenced with other operators to permit adjustment of control sequences, except for control valves in confined spaces in terminal units, which may use springs with range selected to provide necessary sequencing. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel.
2. Electric operator shall provide full modulating control of dampers and valves. A linkage and pushrod shall be furnished for mounting the actuator on the damper frame internally in the duct or externally in the duct or externally on the duct wall, or shall be furnished with a direct-coupled design. Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
 - a. Minimum valve close-off pressure shall be equal to the system pump's dead-head pressure, minimum 50 psig for valves smaller than 4 inches.
 3. Electronic damper operators: Metal parts shall be aluminum, mill finish galvanized steel, or zinc plated steel or stainless steel. Provide actuator heads which allow for electrical conduit attachment. The motors shall have sufficient closure torque to allow for complete closure of valve or damper under pressure. Provide multiple motors as required to achieve sufficient close-off torque.
 - a. VAV Box actuator shall be mounted on the damper axle or shall be of the air valve design, and shall provide complete modulating control of the damper. The motor shall have a closure torque of 35-inch pounds minimum with full torque applied at close off to attain minimum leakage.

SPEC WRITER NOTE: Evaluate the existing control air system. Delete the new compressor and associated piping if existing control air system is sufficient. Also, delete the following

Replace Penthouse HVAC System

Article 2.10 in its entirety if all electric/electronic controls are used.

4. See drawings for required control operation.

2.15 AIR FLOW CONTROL

- A. Airflow and static pressure shall be controlled via digital controllers with inputs from airflow control measuring stations and static pressure inputs as specified. Controller outputs shall be analog or pulse width modulating output signals. The controllers shall include the capability to control via simple proportional (P) control, proportional plus integral (PI), proportional plus integral plus derivative (PID), and on-off. The airflow control programs shall be factory-tested programs that are documented in the literature of the control manufacturer.

SPEC WRITER NOTE: Specify either pneumatic or electronic thermal type air flow measuring station.

- B. // Air Flow Measuring Station -- Pneumatic Type:

SPEC WRITER NOTE: Edit following paragraphs after selecting number of sensors based on the duct size and sensor location.

1. Airflow measuring stations shall measure airflow by the pitot tube traverse method. Each unit shall consist of a network of static and total pressure sensors, factory positioned and connected in parallel, to produce an equalized velocity pressure. The measured velocity pressure converted to airflow (cfm) shall have accuracy within 2 percent of the full scale throughout the velocity range from 200 to 1,200 meter per minute (700 to 4,000 fpm).
2. Airflow measuring stations shall consist of 16-gauge sheet metal casing, an aluminum air velocity treatment and air straightening section with an open face area not less than 97 percent and a total and static pressure sensing manifold made of copper. Each station shall contain noncombustible sensors which shall be incapable of producing toxic gases or fumes in the event of elevated duct temperatures. All interconnecting tubing shall be internal to the unit with the exception of one total pressure and one static pressure meter connection.
3. Each air flow measuring station shall be installed to meet at least the manufacturer's minimum installation conditions and shall not amplify the sound level within the duct. The maximum resistance to airflow shall not exceed 0.3 times the velocity head for the duct

Replace Penthouse HVAC System

stations and 0.6 times the velocity head for the fan stations. The unit shall be suitable for continuous operation up to a temperature of 120°C (250°F).

4. Differential pressure transducers shall measure and transmit pressure signals to the direct digital controller. //.

C. // Air Flow Measuring Station -- Electronic Thermal Type:

1. Air Flow Sensor Probe:

- a. Each air flow sensor shall contain two individual thermal sensing elements. One element shall determine the velocity of the air stream while the other element shall compensate for changes in temperature. Each thermal flow sensor and its associated control circuit and signal conditioning circuit shall be factory calibrated and be interchangeable to allow replacement of a sensor without recalibration of the entire flow station. The sensor in the array shall be located at the center of equal area segment of the duct and the number of sensors shall be adequate to accommodate the expected velocity profile and variation in flow and temperature. The airflow station shall be of the insertion type in which sensor support structures are inserted from the outside of the ducts to make up the complete electronic velocity array.
- b. Thermal flow sensor shall be constructed of hermetically sealed thermistors or nickel chromium or reference grade platinum wire, wound over an epoxy, stainless steel or ceramic mandrel and coated with a material suitable for the conditions to be encountered. Each dual sensor shall be mounted in an extruded aluminum alloy strut.

2. Air Flow Sensor Grid Array:

- a. Each sensor grid shall consist of a lattice network of temperature sensors and linear integral controllers (ICs) situated inside an aluminum casing suitable for mounting in a duct. Each sensor shall be mounted within a strut facing downstream of the airflow and located so that it is protected on the upstream side. All wiring shall be encased (out of the air stream) to protect against mechanical damage.
- b. The casing shall be made of welded aluminum of sufficient strength to prevent structural bending and bowing. Steel or iron composite shall not be acceptable in the casing material.

Replace Penthouse HVAC System

- c. Pressure drop through the flow station shall not exceed 4 Pascal (0.015" W.G.) at 1,000 meter per minute (3,000 FPM).
- 3. Electronics Panel:
 - a. Electronics Panel shall consist of a surface mounted enclosure complete with solid-state microprocessor and software.
 - b. Electronics Panel shall be A/C powered // 120 VAC // 24 VAC // and shall have the capability to transmit signals of 0-5 VDC, 0-10 VCD or 4-20 ma for use in control of the HVAC Systems. The electronic panel shall have the capability to accept user defined scaling parameters for all output signals.
 - c. Electronics Panel shall have the capability to digitally display airflow in // CFM // LPS // and temperature in // degrees F // degrees C // . The displays shall be provided as an integral part of the electronics panel. The electronic panel shall have the capability to totalize the output flow in CFM for two or more systems, as required. A single output signal may be provided which will equal the sum of the systems totalized. Output signals shall be provided for temperature and airflow. Provide remote mounted air flow or temperature displays where indicated on the plans.
 - d. Electronics Panel shall have the following:
 - 1) Minimum of 12-bit A/D conversion.
 - 2) Field adjustable digital primary output offset and gain.
 - 3) Airflow analog output scaling of 100 to 10,000 FPM.
 - 4) Temperature analog output scaling from -45°C to 70°C (-50°F to 160°F).
 - 5) Analog output resolution (full scale output) of 0.025%.
 - e. All readings shall be in // I.P. // S.I. // units.
- 4. Thermal flow sensors and its electronics shall be installed as per manufacturer's instructions. The probe sensor density shall be as follows:

Probe Sensor Density	
Area (sq.ft.)	Qty. Sensors
<=1	2
>1 to <4	4
4 to <8	6
8 to <12	8

Replace Penthouse HVAC System

12 to <16	12
>=16	16

- a. Complete installation shall not exhibit more than $\pm 2.0\%$ error in airflow measurement output for variations in the angle of flow of up to 10 percent in any direction from its calibrated orientation. Repeatability of readings shall be within $\pm 0.25\%$.
- D. Static Pressure Measuring Station: shall consist of one or more static pressure sensors and transmitters along with relays or auxiliary devices as required for a complete functional system. The span of the transmitter shall not exceed two times the design static pressure at the point of measurement. The output of the transmitter shall be true representation of the input pressure with plus or minus 25 Pascal (0.1 inch) W.G. of the true input pressure:
 - 1. Static pressure sensors shall have the same requirements as Airflow Measuring Devices except that total pressure sensors are optional, and only multiple static pressure sensors positioned on an equal area basis connected to a network of headers are required.
 - 2. For systems with multiple major trunk supply ducts, furnish a static pressure transmitter for each trunk duct. The transmitter signal representing the lowest static pressure shall be selected and this shall be the input signal to the controller.
 - 3. The controller shall receive the static pressure transmitter signal and CU shall provide a control output signal to the supply fan capacity control device. The control mode shall be proportional plus integral (PI) (automatic reset) and where required shall also include derivative mode.
 - 4. In systems with multiple static pressure transmitters, provide a switch located near the fan discharge to prevent excessive pressure during abnormal operating conditions. High-limit switches shall be manually-reset.
- E. Constant Volume Control Systems shall consist of an air flow measuring station along with such relays and auxiliary devices as required to produce a complete functional system. The transmitter shall receive its air flow signal and static pressure signal from the flow measuring station and shall have a span not exceeding three times the design flow rate. The CU shall receive the transmitter signal and shall provide an output to the fan volume control device to maintain a constant flow rate. The CU shall provide proportional plus integral (PI) (automatic

Replace Penthouse HVAC System

reset) control mode and where required also inverse derivative mode. Overall system accuracy shall be plus or minus the equivalent of 2 Pascal (0.008 inch) velocity pressure as measured by the flow station.

F. Airflow Synchronization:

1. Systems shall consist of an air flow measuring station for each supply and return duct, the CU and such relays, as required to provide a complete functional system that will maintain a constant flow rate difference between supply and return air to an accuracy of $\pm 10\%$. In systems where there is no suitable location for a flow measuring station that will sense total supply or return flow, provide multiple flow stations with a differential pressure transmitter for each station. Signals from the multiple transmitters shall be added through the CU such that the resultant signal is a true representation of total flow.
2. The total flow signals from supply and return air shall be the input signals to the CU. This CU shall track the return air fan capacity in proportion to the supply air flow under all conditions.

PART 3 - EXECUTION**3.1 INSTALLATION**

A. General:

1. Examine project plans for control devices and equipment locations; and report any discrepancies, conflicts, or omissions to Resident Engineer for resolution before proceeding for installation.
2. Install equipment, piping, wiring /conduit parallel to or at right angles to building lines.
3. Install all equipment and piping in readily accessible locations. Do not run tubing and conduit concealed under insulation or inside ducts.
4. Mount control devices, tubing and conduit located on ducts and apparatus with external insulation on standoff support to avoid interference with insulation.
5. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
6. Run tubing and wire connecting devices on or in control cabinets parallel with the sides of the cabinet neatly racked to permit tracing.
7. Install equipment level and plum.

A. Electrical Wiring Installation:

Replace Penthouse HVAC System

1. All wiring cabling shall be installed in conduits. Install conduits and wiring in accordance with Specification Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS. Conduits carrying control wiring and cabling shall be dedicated to the control wiring and cabling: these conduits shall not carry power wiring. Provide plastic end sleeves at all conduit terminations to protect wiring from burrs.
2. Install analog signal and communication cables in conduit and in accordance with Specification Section 26 05 21. Install digital communication cables in conduit and in accordance with Specification Section 27 15 00, Communications Horizontal Cabling.
3. Install conduit and wiring between operator workstation(s), digital controllers, electrical panels, indicating devices, instrumentation, miscellaneous alarm points, thermostats, and relays as shown on the drawings or as required under this section.

SPEC WRITER NOTE: Include language in Electrical Specs and Drawings to provide power to all HVAC control devices requiring 120 volt power.

4. Install all electrical work required for a fully functional system and not shown on electrical plans or required by electrical specifications. Where low voltage (less than 50 volt) power is required, provide suitable Class B transformers.
5. Install all system components in accordance with local Building Code and National Electric Code.
 - a. Splices: Splices in shielded and coaxial cables shall consist of terminations and the use of shielded cable couplers. Terminations shall be in accessible locations. Cables shall be harnessed with cable ties.
 - b. Equipment: Fit all equipment contained in cabinets or panels with service loops, each loop being at least 300 mm (12 inches) long. Equipment for fiber optics system shall be rack mounted, as applicable, in ventilated, self-supporting, code gauge steel enclosure. Cables shall be supported for minimum sag.
 - c. Cable Runs: Keep cable runs as short as possible. Allow extra length for connecting to the terminal board. Do not bend flexible coaxial cables in a radius less than ten times the cable outside diameter.

Replace Penthouse HVAC System

- d. Use vinyl tape, sleeves, or grommets to protect cables from vibration at points where they pass around sharp corners, through walls, panel cabinets, etc.
 6. Conceal cables, except in mechanical rooms and areas where other conduits and piping are exposed.
 7. Permanently label or code each point of all field terminal strips to show the instrument or item served. Color-coded cable with cable diagrams may be used to accomplish cable identification.
 8. Grounding: ground electrical systems per manufacturer's written requirements for proper and safe operation.
- C. Install Sensors and Controls:
1. Temperature Sensors:
 - a. Install all sensors and instrumentation according to manufacturer's written instructions. Temperature sensor locations shall be readily accessible, permitting quick replacement and servicing of them without special skills and tools.
 - b. Calibrate sensors to accuracy specified, if not factory calibrated.
 - c. Use of sensors shall be limited to its duty, e.g., duct sensor shall not be used in lieu of room sensor.
 - d. Install room sensors permanently supported on wall frame. They shall be mounted at 1.5 meter (5.0 feet) above the finished floor.
 - e. Mount sensors rigidly and adequately for the environment within which the sensor operates. Separate extended-bulb sensors form contact with metal casings and coils using insulated standoffs.
 - f. Sensors used in mixing plenum, and hot and cold decks shall be of the averaging of type. Averaging sensors shall be installed in a serpentine manner horizontally across duct. Each bend shall be supported with a capillary clip.
 - g. All pipe mounted temperature sensors shall be installed in wells.
 - h. All wires attached to sensors shall be air sealed in their conduits or in the wall to stop air transmitted from other areas affecting sensor reading.
 - i. Permanently mark terminal blocks for identification. Protect all circuits to avoid interruption of service due to short-circuiting or other conditions. Line-protect all wiring that comes from

Replace Penthouse HVAC System

external sources to the site from lightning and static electricity.

2. Pressure Sensors:

- a. Install duct static pressure sensor tips facing directly downstream of airflow.
- b. Install high-pressure side of the differential switch between the pump discharge and the check valve.
- c. Install snubbers and isolation valves on steam pressure sensing devices.

3. Actuators:

- a. Mount and link damper and valve actuators according to manufacturer's written instructions.
- b. Check operation of damper/actuator combination to confirm that actuator modulates damper smoothly throughout stroke to both open and closed position.
- c. Check operation of valve/actuator combination to confirm that actuator modulates valve smoothly in both open and closed position.

4. Flow Switches:

- a. Install flow switch according to manufacturer's written instructions.
- b. Mount flow switch a minimum of 5 pipe diameters up stream and 5 pipe diameters downstream or 600 mm (2 feet) whichever is greater, from fittings and other obstructions.
- c. Assure correct flow direction and alignment.
- d. Mount in horizontal piping-flow switch on top of the pipe.

D. Installation of network:

1. Ethernet:

- a. The network shall employ Ethernet LAN architecture, as defined by IEEE 802.3. The Network Interface shall be fully Internet Protocol (IP) compliant allowing connection to currently installed IEEE 802.3, Compliant Ethernet Networks.

SPEC WRITER NOTE: Edit the below paragraph based on communication system types specified in Part 2 of this Section of the specifications.

- b. The network shall directly support connectivity to a variety of cabling types. As a minimum provide the following connectivity:

Replace Penthouse HVAC System

100 Base TX (Category 5e cabling) for the communications between the ECC and the B-BC and the B-AAC controllers.

2. Third party interfaces: Contractor shall integrate real-time data from building systems by other trades and databases originating from other manufacturers as specified and required to make the system work as one system.

E. Installation of digital controllers and programming:

1. Provide a separate digital control panel for each major piece of equipment, such as air handling unit, chiller, pumping unit etc. Points used for control loop reset such as outdoor air, outdoor humidity, or space temperature could be located on any of the remote control units.
2. Provide sufficient internal memory for the specified control sequences and trend logging. There shall be a minimum of 25 percent of available memory free for future use.
3. System point names shall be modular in design, permitting easy operator interface without the use of a written point index.
4. Provide software programming for the applications intended for the systems specified, and adhere to the strategy algorithms provided.
5. Provide graphics for each piece of equipment and floor plan in the building. This includes each chiller, cooling tower, air handling unit, fan, terminal unit, boiler, pumping unit etc. These graphics shall show all points dynamically as specified in the point list.

3.2 SYSTEM VALIDATION AND DEMONSTRATION

A. As part of final system acceptance, a system demonstration is required (see below). Prior to start of this demonstration, the contractor is to perform a complete validation of all aspects of the controls and instrumentation system.

B. Validation

1. Prepare and submit for approval a validation test plan including test procedures for the performance verification tests. Test Plan shall address all specified functions of the ECC and all specified sequences of operation. Explain in detail actions and expected results used to demonstrate compliance with the requirements of this specification. Explain the method for simulating the necessary conditions of operation used to demonstrate performance of the system. Test plan shall include a test check list to be used by the Installer's agent to check and initial that each test has been

Replace Penthouse HVAC System

successfully completed. Deliver test plan documentation for the performance verification tests to the owner's representative 30 days prior to start of performance verification tests. Provide draft copy of operation and maintenance manual with performance verification test.

2. After approval of the validation test plan, installer shall carry out all tests and procedures therein. Installer shall completely check out, calibrate, and test all connected hardware and software to insure that system performs in accordance with approved specifications and sequences of operation submitted. Installer shall complete and submit Test Check List.

C. Demonstration

1. System operation and calibration to be demonstrated by the installer in the presence of the Architect or VA's representative on random samples of equipment as dictated by the Architect or VA's representative. Should random sampling indicate improper commissioning, the owner reserves the right to subsequently witness complete calibration of the system at no addition cost to the VA.
2. Demonstrate to authorities that all required safeties and life safety functions are fully functional and complete.
3. Make accessible, personnel to provide necessary adjustments and corrections to systems as directed by balancing agency.

SPEC WRITER NOTE: The following demonstrations are for a DDC system with some pneumatic functions. Edit as necessary to conform to project requirements.

4. The following witnessed demonstrations of field control equipment shall be included:
 - a. Observe HVAC systems in shut down condition. Check dampers and valves for normal position.
 - b. Test application software for its ability to communicate with digital controllers, operator workstation, and uploading and downloading of control programs.
 - c. Demonstrate the software ability to edit the control program off-line.
 - d. Demonstrate reporting of alarm conditions for each alarm and ensure that these alarms are received at the assigned location, including operator workstations.

Replace Penthouse HVAC System

- e. Demonstrate ability of software program to function for the intended applications-trend reports, change in status etc.
- f. Demonstrate via graphed trends to show the sequence of operation is executed in correct manner, and that the HVAC systems operate properly through the complete sequence of operation, e.g., seasonal change, occupied/unoccupied mode, and warm-up condition.
- g. Demonstrate hardware interlocks and safeties functions, and that the control systems perform the correct sequence of operation after power loss and resumption of power loss.
- h. Prepare and deliver to the VA graphed trends of all control loops to demonstrate that each control loop is stable and the set points are maintained.
- i. Demonstrate that each control loop responds to set point adjustment and stabilizes within one (1) minute. Control loop trend data shall be instantaneous and the time between data points shall not be greater than one (1) minute.

SPEC WRITER NOTE: The following demonstration is for the Operator's Terminal functions of a large-scale Building Automation System. Edit as necessary for smaller systems.

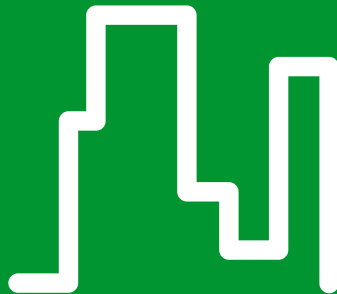
- 5. Witnessed demonstration of ECC functions shall consist of:
 - a. Running each specified report.
 - b. Display and demonstrate each data entry to show site specific customizing capability. Demonstrate parameter changes.
 - c. Step through penetration tree, display all graphics, demonstrate dynamic update, and direct access to graphics.
 - d. Execute digital and analog commands in graphic mode.
 - e. Demonstrate DDC loop precision and stability via trend logs of inputs and outputs (6 loops minimum).
 - f. Demonstrate EMS performance via trend logs and command trace.
 - g. Demonstrate scan, update, and alarm responsiveness.
 - h. Demonstrate spreadsheet/curve plot software, and its integration with database.
 - i. Demonstrate on-line user guide, and help function and mail facility.
 - j. Demonstrate digital system configuration graphics with interactive upline and downline load, and demonstrate specified diagnostics.

Replace Penthouse HVAC System

- k. Demonstrate multitasking by showing dynamic curve plot, and graphic construction operating simultaneously via split screen.
- l. Demonstrate class programming with point options of beep duration, beep rate, alarm archiving, and color banding.

----- END -----

Guide Specification for a
SmartStruxure™ solution
powered by StruxureWare™ Building
Operation software
Division 23



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Schneider Electric – Buildings
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Contents

PART 1 - General	4
1.1 Related Documents	4
1.2 Related Sections	4
1.3 Standard Terms	4
1.4 Qualifications of Bidder and Pre-bid Submittal	5
1.5 Scope of Work	7
1.6 System Description	8
1.7 Work by Others	11
1.8 Code Compliance	11
1.9 Submittals	11
1.10 Coordination.....	13
1.11 Ownership.....	13
1.12 Quality Assurance - System Startup and Commissioning	14
1.13 Warranty and Maintenance.....	15
1.14 Training.....	15
PART 2 - Products	16
2.1 Pre-approved Manufacturers	16
2.2 System Architecture.....	16
2.3 Operator Workstation Requirements	18
2.4 Network Server Controllers (NSCs).....	28
2.5 LON Fieldbus and LON SDCUs (Delete if BACnet Only Specification).....	32
2.6 BACnet Fieldbus and BACnet SDCUs (Delete if LON Only Specification).....	37
2.7 NETWORK 8000 Fieldbus SDCUs (Delete if a LON or BACnet Only Specification)....	41
2.8 I/NET Fieldbus SDCUs (Delete if a LON or BACnet Only Specification).....	48
2.9 DDC Sensors and Point Hardware	51
2.10 Electrical Power Measurement	58
PART 3 - Execution	59
3.1 Contractor Responsibilities	59
3.2 Wiring, Conduit, and Cable	60
3.3 Hardware Installation	60
3.4 Installation Practices for Field Devices	61
3.5 Enclosures	61

- 3.6 Identification 61
- 3.7 Existing Controls. 62
- 3.8 Control System Switch-over..... 62
- 3.9 Location 62
- 3.10 Software Installation..... 62
- 3.11 Database Configuration. 62
- 3.12 Color Graphic Displays. 62
- 3.13 Reports. 63
- 3.14 Documentation 63
- 3.15 Point to Point Checkout. 63
- 3.16 Controller and Workstation Checkout. 63
- 3.17 System Acceptance Testing 63

PART 1 - General

1.1 Related Documents

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 Related Sections

- A. This Section includes the Building Management System (BMS) control equipment for HVAC systems and components, including open protocol control components for terminal heating and cooling units. Depending on the scope of the project, the complete specification may have numerous sections that interface to this section, including several from Division 25.
- B. Additional related sections and sub-sections can apply.

1. 25 01 00 Operation and Maintenance of Integrated Automation
2. 25 08 00 Commissioning of Integrated Automation
3. 25 08 01 Automated Fault Detection and Diagnostic Systems
4. 25 11 00 Integrated Automation Network Devices
5. 25 13 00 Integrated Automation Control and Monitoring Network
6. 25 13 13 Automated Predictive Energy Optimization
7. 26 09 13 Embedded Power and Energy Management Software
8. Add additional sections as required.

1.3 Standard Terms

A. Standard

1. ASHRAE: American Society Heating, Refrigeration, Air Conditioning Engineers
2. AHU: Air Handling Unit
3. BACnet: Building Automation Controls Network
4. BMS: Building Management System
5. DDC: Direct Digital Control
6. EIA: Electronic Industries Alliance
7. GUI: Graphical User Interface
8. HVAC: Heating, Ventilation, and Air Conditioning
9. IEEE: Institute Electrical Electronic Engineers
10. MER: Mechanical Equipment Room
11. PID: Proportional, Integral, Derivative
12. VAV: Variable Air Volume Box

B. Communications and protocols

1. ARP: Address Resolution Protocol
2. CORBA: Common Object Request Broker Architecture
3. CSMA/CD: Carrier Sense Multiple Access/Collision Detect
4. DDE: Dynamic Data Exchange
5. FTT: Free Topology Transceivers
6. HTTP: Hyper Text Transfer Protocol
7. IIOP: Internet Inter-ORB Protocol
8. LAN: Local Area Network
9. LON: Echelon Communication – Local Operating Network
10. MS/TP: Master Slave Token Passing
11. ODBC: Open Database Connectivity
12. ORB: Object Request Broker
13. SNVT: Standard Network Variables Types
14. SQL: Structured Query Language
15. UDP: User Datagram Protocol
16. XML: eXtensible Markup Language

C. Controllers

1. ASD: Application Specific Device
2. AAC: Advanced Application Controller
3. ASC: Application Specific Controller.
4. CAC: Custom Application Controller.
5. DCU: Distributed Control Unit
6. LCM: Local Control Module
7. MC: MicroControllers
8. MCI: MicroInterface
9. MN-II: Microzone II direct digital controller
10. MN-FLO: Micronet 2000 Pressure Independent VAV Controller
11. NSC: Network Server Controller
12. PEM: Package Equipment Module
13. PPC: Programmable Process Controller
14. SDCU: Standalone Digital Control Units
15. SLC: Supervisory Logic Controller
16. UEC: Unitary Equipment Controller
17. VAVDDC: Variable Air Volume Direct Digital Controller

D. Tools and Software

1. AFDD: Automated Fault Detection and Diagnostic
2. APEO: Automated Predictive Energy Optimization
3. DR: Demand Response
4. CCDT: Configuration, Commissioning and Diagnostic Tool
5. BPES: BACnet Portable Engineering Station
6. LPES: LON Portable Engineering Station
7. POT: Portable Operator's Terminal
8. PEMS: Power and Energy Management Software

1.4 Qualifications of Bidder and Pre-bid Submittal

- A. All bidders must be building automation contractors in the business of installing direct digital control building automation systems for a minimum of 5 years.

B. The Building Management System contractor shall have a full service facility within 20 miles of the project that is staffed with engineers trained and certified by the manufacturer in the configuration, programming and service of the automation system. The contractor's technicians shall be fully capable of providing instructions and routine emergency maintenance service on all system components.

1. Any installing contractor, not listed as prequalified in the Approved Manufacturer's section, shall submit credentials as detailed in the Pre-bid Submittal section for the engineer's review 2 weeks prior to bid date. Failure to follow the attached formats shall disqualify potential alternate bidders. Credentials must attest that the contractor meets all requirements of the specification and the Engineers judgment regarding approval to bid as an acceptable installer after reviewing the data will be final.

C. All bidders must be authorized distributors or branch offices of the manufacturers specified.

D. The following bidders have been pre-qualified:

1. Facility Improvement Corporation, FICO
2. No Substitutions permitted.

E. Any installing contractors or manufacturers interested in participating as acceptable bidders for this project that are not pre-qualified shall furnish a detailed technical pre-bid submittal to the consulting engineer. All information must be submitted 2 weeks prior to the published bid date to allow the engineer adequate time to review the bidder's credentials.

F. The Pre-Bid submittal shall contain the following information as a minimum:

1. A profile of the manufacturer and the local installation and service/organization.
2. Description of how the system meets and achieves all the specified criteria in terms of configuration, operation, and control.
3. System Architecture with single line riser diagram showing all major components (digital controllers, routers, hubs, etc.) that will be required for this project.
4. Procedure for commissioning and time required to startup and commission each of the systems for this project.
5. Contractors approach for the project planning and management.
6. Product Data Sheets for all components, DDC panels, and all accessories listed per the appropriate specification sections herein.
7. Examples of actual graphic screens for other similar projects.
8. Number and types of DDC panels required for this installation.
9. Number and types of spare points provided with the proposed system.
10. Recommended spare parts list for components with list price schedule.
11. List of 2 similar systems in size, point capacity, total installed value, installed and commissioned by the local office with a list of the installers/manufacturers design team members for each project and the owners contact information.
12. Samples of service offerings and a list of current similar service contracts with contact information.
13. Resumes for the management team and all employees who will be involved with the project design, commissioning, project management, and after installation service. Resumes should include copies of manufacturer's certifications for the proposed product line.
14. Copy of this Control Specification in its entirety with a check mark beside each paragraph to signify that the manufacturer's equipment and software shall fully conform to the specified requirement. If the requirement cannot be met, indicate the reasons/limitations and the alternative proposed.

15. An interview may be conducted and the bidder will be requested to make a formal presentation concerning the proposed system and possibly provide an installed project tour prior to a final decision.

1.5 Scope of Work

- A. The Contractor shall furnish and install a complete building automation system including all necessary hardware and all operating and applications software necessary to perform the control sequences of operation as called for in this specification. All components of the system – workstations, servers, application controllers, unitary controllers, etc. shall communicate using the BACnet protocol, as defined by ASHRAE Standard 135-2007, or EIA standard 709.1, the LonTalk™ protocol, or Modbus protocol. No gateways shall be used for communication to controllers furnished under this section. At a minimum, provide controls for the following:
 1. Air handling units
 2. Return air fans
 3. Exhaust and supply fans
 4. Chilled water system including pumps, chillers, and cooling towers
 5. Boilers including hot water pumps
 6. Computer room air handling units
 7. Refrigerant leak detection system
 8. Smoke evacuation sequence of AHUs and return fans including smoke control dampers and fire command override panel.
 9. Finned tube radiation control
 10. Variable volume and constant volume box control including interlocks with finned tube radiation.
 11. Cabinet unit heater controls
 12. Monitoring points for packaged equipment such as emergency generators,
 13. Power wiring to DDC devices, smoke control dampers and BAS panels except as otherwise specified.
- B. Except as otherwise noted, the control system shall consist of all necessary Ethernet Network Controllers, Standalone Digital Control Units, workstations, software, sensors, transducers, relays, valves, dampers, damper operators, control panels, and other accessory equipment, along with a complete system of electrical interlocking wiring to fill the intent of the specification and provide for a complete and operable system. Except as otherwise specified, provide operators for equipment such as dampers if the equipment manufacturer does not provide these. Coordinate requirements with the various Contractors.
- C. The BAS contractor shall review and study all HVAC drawings and the entire specification to familiarize themselves with the equipment and system operation and to verify the quantities and types of dampers, operators, alarms, etc. to be provided.
- D. All interlocking wiring, wiring and installation of control devices associated with the equipment listed below shall be provided under this Contract. When the BAS system is fully installed and operational, the BAS Contractor and representatives of the Owner will review and check out the system – see System Acceptance and Testing section of this document. At that time, the BAS contractor shall demonstrate the operation of the system and prove that it complies with the intent of the drawings and specifications.
- E. Provide services and manpower necessary for commissioning of the system in coordination with the HVAC Contractor, Balancing Contractor and Owner's representative.

- F. All work performed under this section of the specifications will comply with all governing codes, laws and governing bodies. If the drawings and/or specifications are in conflict with governing codes, the Contractor, with guidance from the engineer, shall submit a proposal with appropriate modifications to the project to meet code restrictions. If this specification and associated drawings exceed governing code requirements, the specification will govern. The Contractor shall obtain and pay for all necessary construction permits and licenses.

1.6 System Description

- A. In accordance to the scope of work, the system shall also provide a graphical, web-based, operator interface that allows for instant access to any system through a standard browser. The contractor must provide PC-based programming workstations, operator workstations and microcomputer controllers of modular design providing distributed processing capability, and allowing future expansion of both input/output points and processing/control functions.

For this project, the system shall consist of the following components:

1. Administration and Programming Workstation(s): The BAS Contractor shall furnish (qty) Administration and Programming Workstation Computers as described in Part 2 of the specification. These workstations must be running the standard workstation software developed and tested by the manufacturer of the network server controllers and the standalone controllers. No third party front-end workstation software will be acceptable. Workstations must conform to the B-OWS BACnet device profile.
2. Web-Based Operator Workstations: The BAS Contractor shall furnish licenses for web connection to the BAS system. Web-based users shall have access to all system points and graphics, shall be able to receive and acknowledge alarms, and shall be able to control setpoints and other parameters. All engineering work, such as trends, reports, graphics, etc. that are accomplished from the WorkStation shall be available for viewing through the web browser interface without additional changes. The web-based interface must conform to the B-OWS BACnet device profile. There will be no need for any additional computer based hardware to support the web-based user interface.
3. Ethernet-based Network Router and/or Network Server Controller(s): The BAS Contractor shall furnish (qty) Ethernet-based Network Server Controllers as described in Part 2 of the specification. These controllers will connect directly to the Operator Workstation over Ethernet at a minimum of 100mbps, and provide communication to the Standalone Digital Control Units and/or other Input/Output Modules. Network Server Controllers shall conform to BACnet device profile B-BC. Network controllers that utilize RS232 serial communications or ARCNET to communicate with the workstations will not be accepted. Network Controllers shall be tested and certified by the BACnet Testing Laboratory (BTL) as Network Server Controllers (B-BC).
4. Standalone Digital Control Units (SDCUs): Provide the necessary quantity and types of SDCUs to meet the requirements of the project for mechanical equipment control including air handlers, central plant control, and terminal unit control. Each SDCU will operate completely standalone, containing all of the I/O and programs to control its associated equipment. Each BACnet protocol SDCU shall conform to the BACnet device profile B-AAC. BACnet SDCUs shall be tested and certified by the BACnet Testing Laboratory (BTL) as Advanced Application Controllers (B-AAC).

- B. The Local Area Network (LAN) shall be either a 10 or 100 Mbps Ethernet network supporting BACnet, Modbus, Java, XML, HTTP, and CORBA IIOP for maximum flexibility for integration of building data with enterprise information systems and providing support for multiple Network Server Controllers (NSCs), user workstations and a local host computer system.
- C. The Enterprise Ethernet (IEEE 802.3) LAN shall utilize Carrier Sense Multiple/Access/Collision Detect (CSMA/CD), Address Resolution Protocol (ARP) and User Datagram Protocol (UDP) operating at 10 or 100 Mbps.
- D. The system shall enable an open architecture that utilizes EIA standard 709.1, the LonTalk™ protocol and/or ANSI / ASHRAE™ Standard 135-2007, BACnet functionality to assure interoperability between all system components. Native support for the LonTalk™ protocol and the ANSI / ASHRAE™ Standard 135-2007, BACnet protocol are required to assure that the project is fully supported by the HVAC open protocols to reduce future building maintenance, upgrade, and expansion costs.
- E. The system shall enable an architecture that utilizes a MS/TP selectable 9.6-76.8 Kbaud protocol, as the common communication protocol between all controllers and integral ANSI / ASHRAE™ Standard 135-2008, BACnet functionality to assure interoperability between all system components. The AAC shall be capable of communicating as a MS/TP device or as a BACnet IP device communicating at 10/100 Mbps on a TCP/IP trunk. The ANSI / ASHRAE™ Standard 135-2008, BACnet protocol is required to assure that the project is fully supported by the leading HVAC open protocol to reduce future building maintenance, upgrade, and expansion costs.
- F. LonTalk™ packets may be encapsulated into TCP/IP messages to take advantage of existing infrastructure or to increase network bandwidth where necessary or desired.
 - 1. Any such encapsulation of the LonTalk™ protocol into IP datagrams shall conform to existing LonMark™ guide functionality lines for such encapsulation and shall be based on industry standard protocols.
 - 2. The products used in constructing the BMS shall be LonMark™ compliant.
 - 3. In those instances in which Lon-Mark™ devices are not available, the BMS contractor shall provide device resource files and external interface definitions for LonMark devices.
- G. The software tools required for network management of the LonTalk™ protocol and the ANSI / ASHRAE™ Standard 135-2008, BACnet protocol must be provided with the system. Drawings are diagrammatic only. Equipment and labor not specifically referred to herein or on the plans and are required to meet the functional intent, shall be provided without additional cost to the Owner. Minimum BACnet compliance is Level 4; with the ability to support data read and write functionality. Physical connection of BACnet devices shall be via Ethernet IP or MS/TP. Physical connection of LonWorks devices shall be via Ethernet IP or FTT-10A.
- H. The system shall support Modbus TCP and RTU protocols natively, and not require the use of gateways.
- I. The field bus shall support the use of wireless communications.
- J. Complete temperature control system to be DDC with electronic sensors and electronic/electric actuation of Mechanical Equipment Room (MER) valves and dampers and electronic actuation of terminal equipment valves and actuators as specified herein. The BMS is intended to seamlessly connect devices throughout the building regardless of subsystem type, i.e. variable frequency drives, low voltage lighting systems, electrical circuit breakers, power metering and card access should easily coexist on the same network channel.
 - 1. The supplied system must incorporate the ability to access all data using Java and HTML5 enabled browsers without requiring proprietary operator interface and configuration programs.

2. Data shall reside on a supplier-installed server for all database access.
 3. A hierarchical topology is required to assure reasonable system response times and to manage the flow and sharing of data without unduly burdening the customer's internal Intranet network.
- K. All work described in this section shall be installed, wired, circuit tested and calibrated by factory certified technicians qualified for this work and in the regular employment of the approved manufacturer's local field office. The approved manufacturer's local field office shall have a minimum of 5 years of installation experience with the manufacturer and shall provide documentation in the bid and submittal package verifying longevity of the installing company's relationship with the manufacturer when requested. Supervision, hardware and software engineering, calibration and checkout of the system shall be by the employees of the approved manufacturer's local field office and shall not be subcontracted. The control contractor shall have an in place support facility within 20 miles of the site with factory certified technicians and engineers, spare parts inventory and all necessary test and diagnostic equipment for the installed system, and the control contractor shall have 24 hours/day, 7 days/week emergency service available.
- L. Deployed system must satisfy system requirements to meet DIARMF (U.S. Department of Defense Information Assurance Risk Management Framework) compliance. Only exception is if system is employing a PEMS system such as described in subsection 1.6 Q. below.
- M. The system shall have the capability to provide a web-based AFDD (automated fault detection and diagnostic) system. The AFDD system shall be able to interface directly with the project BAS and energy/performance metering system to provide information on HVAC systems that are being controlled. Pricing is to be a separate line item from the BAS proposal. See specification section 25 08 01 for exact requirements.
- N. The system shall have the capability to provide a web-based APEO (automated predictive energy optimization) system and enable effective participation in local utility Demand Response (DR) programs. The vendor shall provide software and ongoing services that will identify actionable energy saving and peak reduction opportunities to assist the facility in achieving its energy and sustainability objectives, and automatically and continuously operate the systems necessary to achieve the targeted savings and reductions. Pricing is to be a separate line item from the BAS proposal. See specification section 25 13 13 for exact requirements.
- O. The system shall have the capability to provide a web-enabled PEMS (power and energy management system) monitoring system intended to monitor an entire electrical distribution infrastructure, from incoming utility feeds down to low voltage distribution points. It shall be designed to monitor and manage energy consumption throughout an enterprise, whether within a single facility or across a network of facilities, to improve energy availability and reliability, and to measure and manage energy efficiency. It shall be a standard product offering with no custom programming required. It shall provide a seamless user experience ("Single pane of glass") for managing the mechanical systems (HVAC and lighting) and monitoring the power distribution system (transformers, breakers, relays, switches, capacitors, UPS, invertors, etc.) Pricing is to be a separate line item from the BAS proposal. See specification 26 09 13 for exact requirements.

1.7 Work by Others

- A. The BAS Contractor shall cooperate with other contractors performing work on this project necessary to achieve a complete and neat installation. To that end, each contractor shall consult the drawings and specifications for all trades to determine the nature and extent of others' work.

- B. The BAS Contractor shall furnish all control valves, sensor wells, flow meters and other similar equipment for installation by the Mechanical Contractor.
- C. The BAS Contractor shall provide field supervision to the designated contractor for the installation of the following:
 - 1. Automatic control dampers
 - 2. Blank-off plates for dampers that are smaller than duct size.
 - 3. Sheet metal baffles plates to eliminate stratification.
 - 4. The Electrical Contractor shall provide:
 - a. All power wiring to motors, heat trace, junction boxes for power to BAS panels.
 - b. Furnish smoke detectors and wire to the building fire alarm system. HVAC Contractor to mount devices. BAS Contractor to hardwire to fan shut down.
 - c. Auxiliary contact (pulse initiator) on the electric meter for central monitoring of kWh and KW. Electrical Contractor shall provide the pulse rate for remote readout to the BAS. BAS contractor to coordinate this with the electrical contractor.

1.8 Code Compliance

- A. Provide BAS components and ancillary equipment, which are UL-916 listed and labeled.
- B. All equipment or piping used in conditioned air streams, spaces or return air plenums shall comply with NFPA 90A Flame/Smoke/Fuel contribution rating of 25/50/0 and all applicable building codes or requirements.
- C. All wiring shall conform to the National Electrical Code.
- D. All smoke dampers shall be rated in accordance with UL 555S.
- E. Comply with FCC rules, Part 15 regarding Class A radiation for computing devices and low power communication equipment operating in commercial environments.
- F. Comply with FCC, Part 68 rules for telephone modems and data sets.

1.9 Submittals

- A. All shop drawings shall be prepared in Visio Professional or AutoCAD software. In addition to the drawings, the Contractor shall furnish a CD containing the identical information. Drawings shall be B size or larger.
- B. Shop drawings shall include a riser diagram depicting locations of all controllers and workstations, with associated network wiring. Also included shall be individual schematics of each mechanical system showing all connected points with reference to their associated controller. Typical will be allowed where appropriate.
- C. Submittal data shall contain manufacturer's data on all hardware and software products required by the specification. Valve, damper and air flow station schedules shall indicate size, configuration, capacity and location of all equipment.
- D. Software submittals shall contain narrative descriptions of sequences of operation, program listings, point lists, and a complete description of the graphics, reports, alarms and configuration to be furnished with the workstation software. Information shall be bound or in a three ring binder with an index and tabs. Diagrams shall be on 11" by 17" foldouts. If color has been used to differentiate information, the printed copies shall be in color.
- E. Submit five (5) copies of submittal data and shop drawings to the Engineer for review prior to ordering or fabrication of the equipment. The Contractor, prior to submitting, shall check all documents for accuracy.

- F. The Engineer will make corrections, if required, and return to the Contractor. The Contractor will then resubmit with the corrected or additional data. This procedure shall be repeated until all corrections are made to the satisfaction of the Engineer and the submittals are fully approved.
- G. The following is a list of post construction submittals that shall be updated to reflect any changes during construction and re-submitted as “As-Built”.
 - 1. System architecture drawing.
 - 2. Layout drawing for each control panel
 - 3. Wiring diagram for individual components
 - 4. System flow diagram for each controlled system
 - 5. Instrumentation list for each controlled system
 - 6. Sequence of control
 - 7. Binding map
 - 8. Operation and Maintenance Manuals
- H. Information common to the entire system shall be provided. This shall include but not be limited to the following.
 - 1. Product manuals for the key software tasks.
 - 2. Operating the system.
 - 3. Administrating the system.
 - 4. Engineering the operator workstation.
 - 5. Application programming.
 - 6. Engineering the network.
 - 7. Setting up the web server.
 - 8. Report creation.
 - 9. Graphics creation.
 - 10. All other engineering tasks.
 - 11. System Architecture Diagram.
 - 12. List of recommended maintenance tasks associated with the system servers, operator workstations, data servers, web servers and web clients.
 - 13. Define the task.
 - 14. Recommend a frequency for the task.
 - 15. Reference the product manual that includes instructions on executing the task.
 - 16. Names, addresses, and telephone numbers of installing contractors and service representatives for equipment and control systems.
 - 17. Licenses, guarantees, and warranty documents for equipment and systems.
 - 18. Submit one copy for each building, plus two extra copies.
- I. Information common to the systems in a single building shall be provided.
 - 1. System architecture diagram for components within the building annotated with specific location information.
 - 2. As-built drawing for each control panel.
 - 3. As-built wiring design diagram for all components.
 - 4. Installation design details for each I/O device.
 - 5. As-built system flow diagram for each system.
 - 6. Sequence of control for each system.
 - 7. Binding map for the building.
 - 8. Product data sheet for each component.
 - 9. Installation data sheet for each component.
 - 10. Submit two copies for each building and two extra copies.
- J. Software shall be provided:

1. Submit a copy of all software installed on the servers and workstations.
2. Submit all licensing information for all software installed on the servers and workstations.
3. Submit a copy of all software used to execute the project even if the software was not installed on the servers and workstations.
4. Submit all licensing information for all of the software used to execute the project.
5. All software revisions shall be as installed at the time of the system acceptance.
6. Firmware Files
7. Submit a copy of all firmware files that were downloaded to or pre-installed on any devices installed as part of this project.
8. This does not apply to firmware that is permanently burned on a chip at the factory and can only be replaced by replacing the chip.
9. Submit a copy of all application files that were created during the execution of the project.
10. Submit a copy of all graphic page files created during the execution of the project.

1.10 Coordination

- A. Coordinate location of thermostats, humidistats, and other exposed control sensors with plans and room details before installation.
- B. Coordinate equipment from other divisions including "Intrusion Detection," "Lighting Controls," "Motor Control Centers," "Panel boards," and "Fire Alarm" to achieve compatibility with equipment that interfaces with those systems.
- C. Coordinate supply of conditioned electrical circuits for control units and operator workstation.
- D. Coordinate location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 3 Section "Cast-in-Place Concrete".
- E. Coordinate with the Owner's IT department on locations for UNC's, Ethernet communication cabling and TCP/IP addresses.

1.11 Ownership

- A. The Owner shall retain licenses to software for this project.
- B. The Owner shall sign a copy of the manufacturer's standard software and firmware licensing agreement as a condition off this contractor. Such license shall grant use of all programs and application software to the Owner as defined by the manufacturer's license agreement, but shall protect the manufacturer's rights to disclosure of Trade Secrets contained within such software.
- C. The licensing agreement shall not preclude the use of the software by individuals under contract to the owner for commissioning, servicing or altering the system in the future. Use of the software by individuals under contract to the owner shall be restricted to use on the owner's computers and only for the purpose of commissioning, servicing, or altering the installed system.
- D. All project developed software, files and documentation shall become the property of the Owner. These include but are not limited to:
 1. Server and workstation software
 2. Application programming tools
 3. Configuration tools
 4. Network diagnostic tools
 5. Addressing tools

6. Application files
7. Configuration files
8. Graphic files
9. Report files
10. Graphic symbol libraries
11. All documentation

1.12 Quality Assurance - System Startup and Commissioning

- A. Each point in the system shall be tested for both hardware and software functionality. In addition, each mechanical and electrical system under control of the BAS will be tested against the appropriate sequence of operation specified herein. Successful completion of the system test shall constitute the beginning of the warranty period. A written report will be submitted to the owner indicating that the installed system functions in accordance with the plans and specifications.
- B. The BAS contractor shall commission and set in operating condition all major equipment and systems, such as the chilled water, hot water and all air handling systems, in the presence of the equipment manufacturer's representatives, as applicable, and the Owner and Architect's representatives.
- C. The BAS Contractor shall provide a technician for _____ days manpower and engineering services required to assist the HVAC Contractor and Balancing Contractor in testing, adjusting, and balancing all systems in the building. The BAS Contractor shall coordinate all requirements to provide a complete air balance with the Balancing Contractor and shall include all labor and materials in his contract.
- D. Startup Testing shall be performed for each task on the startup test checklist, which shall be initiated by the technician and dated upon test was completion along with any recorded data such as voltages, offsets or tuning parameters. Any deviations from the submitted installation plan shall also be recorded.
- E. Required elements of the startup testing include:
 1. Measurement of voltage sources, primary and secondary
 2. Verification of proper controller power wiring.
 3. Verification of component inventory when compared to the submittals.
 4. Verification of labeling on components and wiring.
 5. Verification of connection integrity and quality (loose strands and tight connections).
 6. Verification of bus topology, grounding of shields and installation of termination devices.
 7. Verification of point checkout.
 8. Each I/O device is landed per the submittals and functions per the sequence of control.
 9. Analog sensors are properly scaled and a value is reported
 10. Binary sensors have the correct normal position and the state is correctly reported.
 11. Analog outputs have the correct normal position and move full stroke when so commanded.
 12. Binary outputs have the correct normal state and respond appropriately to energize/de-energize commands.
 13. Documentation of analog sensor calibration (measured value, reported value and calculated offset).
 14. Documentation of Loop tuning (sample rate, gain and integral time constant).

- F. A performance verification test shall also be completed for the operator interaction with the system. Test elements shall be written to require the verification of all operator interaction tasks including, but not limited to the following.
1. Graphics navigation.
 2. Trend data collection and presentation.
 3. Alarm handling, acknowledgement and routing.
 4. Time schedule editing.
 5. Application parameter adjustment.
 6. Manual control.
 7. Report execution.
 8. Automatic backups.
 9. Web Client access.
- G. A Startup Testing Report and a Performance Verification Testing Report shall be provided upon test completion.

1.13 Warranty and Maintenance

- A. All components, system software, and parts furnished and installed by the BMS contractor shall be guaranteed against defects in materials and workmanship for 1 year of substantial completion. Labor to repair, reprogram, or replace these components shall be furnished by the BMS contractor at no charge during normal working hours during the warranty period. Materials furnished but not installed by the BMS contractor shall be covered to the extent of the product only. Installation labor shall be the responsibility of the trade contractor performing the installation. All corrective software modifications made during warranty periods shall be updated on all user documentation and on user and manufacturer archived software disks. The Contractor shall respond to the owner's request for warranty service within 24 standard working hours.

1.14 Training

- A. The BAS Contractor shall provide both on-site and classroom training to the Owner's representative and maintenance personnel per the following description:
- B. On-site training shall consist of a minimum of (40) hours of hands-on instruction geared at the operation and maintenance of the systems. The curriculum shall include
1. System Overview
 2. System Software and Operation
 3. System access
 4. Software features overview
 5. Changing setpoints and other attributes
 6. Scheduling
 7. Editing programmed variables
 8. Displaying color graphics
 9. Running reports
 10. Workstation maintenance
 11. Viewing application programming
 12. Operational sequences including start-up, shutdown, adjusting and balancing.
 13. Equipment maintenance.

14. Factory, classroom training will include a minimum of (2) training reservation for a 3 day course with material covering workstation operation tuition free with travel expense responsibility of the owner. The option for 2-3 weeks of system engineering and controller programming shall be possible if necessary and desired.

PART 2 - Products

2.1 Pre-approved Manufacturers

- A. Subject to compliance with requirements, provide products by one of the following pre-qualified manufacturers:
 1. Electric Components
 - a. Schneider-Electric Field Devices
 2. Electronic Components
 - a. Schneider-Electric Field Devices
 3. Direct Digital Control Systems Devices:
 - a. Schneider Electric, Continuum BACnet series installed by approved manufacturer's local field office.

2.2 System Architecture

A. General

1. The Building Automation System (BAS) shall consist of Network Server/Controllers (NSCs), a family of Standalone Digital Control Units (SDCUs), Administration and Programming Workstations (APWs), and Web-based Operator Workstations (WOWs). The BAS shall provide control, alarm detection, scheduling, reporting and information management for the entire facility, and Wide Area Network (WAN) if applicable.
2. An Enterprise Level BAS shall consist of an Enterprise Server, which enables multiple NSCs (including all graphics, alarms, schedules, trends, programming, and configuration) to be accessible from a single Workstation simultaneously for operations and engineering tasks.
3. The Enterprise Level BAS shall be able to host up to 250 servers, or NSCs, beneath it.
4. For Enterprise reporting capability and robust reporting capability outside of the trend chart and listing ability of the Workstation, a Reports Server shall be installed on a Microsoft Windows based computer. The Reports Server can be installed on the same computer as the Enterprise Server.
5. The system shall be designed with a top-level 10/100bT Ethernet network, using the BACnet/IP, LonWorks IP, and/or Modbus TCP protocol.
6. Modbus RTU/ASCII (and J-bus), Modbus TCP, BACnet MS/TP, BACnet IP, LonTalk FTT-10A, and WebServices shall be native to the NSCs. There shall not be a need to provide multiple NSCs to support all the network protocols, nor should there be a need to supply additional software to allow all three protocols to be natively supported. A sub-network of SDCUs using the BACnet MS/TP, LonTalk FTT-10A, and/or Modbus RTU protocol shall connect the local, stand-alone controllers with Ethernet-level Network Server Controllers/IP Routers.

B. TCP/IP Level

1. The TCP/IP layer connects all of the buildings on a single Wide Area Network (WAN) isolated behind the campus firewall. Fixed IP addresses for connections to the campus WAN shall be used for each device that connects to the WAN.

C. Fieldbus Level with Standalone Digital Control Units (SDCUs)

1. The fieldbus layer shall support all of the following types of SDCUs:
 - a. BACnet SDCU requirements: The system shall consist of one or more BACnet MS/TP field buses managed by the Network Server Controller. Minimum speed shall be 76.8kbps. The field bus layer consists of an RS485, token passing bus that supports up to 127 Standalone Digital Control Units (SDCUs) for operation of HVAC and lighting equipment. These devices shall conform to BACnet standard 135-2007. The NSCs shall be capable of at least two BACnet MS/TP field buses for a total capability of 254 SDCUs per NSC.
 - b. LonWorks SDCU requirements: The system shall consist of one or more LonWorks FTT-10A field buses managed by the Network Server Controller. Minimum speed shall be 76.8kbps. The field bus layer shall consist of up to 64 Lonworks SDCUs using peer-to-peer, event-driven communication for operation of HVAC and lighting equipment.
 - c. Modbus SDCU requirements: The system shall consist of one or more Modbus RTU (RS-485 or RS-232) field buses managed by the Network Server Controller. The field bus layer shall consist of up to 31 SDCUs for operation of HVAC, power metering, and lighting equipment. If utilizing Modbus TCP, the field bus layer shall consist of up to 100 SDCUs for operation of HVAC, power metering, and lighting equipment. The NSCs shall be capable of at least two Modbus RTU field buses for a total capability of 62 SDCUs per NSC.

D. BAS LAN Segmentation

1. The BAS shall be capable of being segmented, through software, into multiple local area networks (LANs) distributed over a wide area network (WAN). Workstations can manage a single LAN (or building), and/or the entire system with all portions of that LAN maintaining its own, current database.

E. Standard Network Support

1. All NSCs, Workstation(s) and Servers shall be capable of residing directly on the owner's Ethernet TCP/IP LAN/WAN with no required gateways. Furthermore, the NSC's, Workstation(s), and Server(s) shall be capable of using standard, commercially available, off-the-shelf Ethernet infrastructure components such as routers, switches and hubs. With this design the owner may utilize the investment of an existing or new enterprise network or structured cabling system. This also allows the option of the maintenance of the LAN/WAN to be performed by the owner's Information Systems Department as all devices utilize standard TCP/IP components.

F. System Expansion

1. The BAS system shall be scalable and expandable at all levels of the system using the same software interface, and the same TCP/IP level and fieldbus level controllers. Systems that require replacement of either the workstation software or field controllers in order to expand the system shall not be acceptable.
2. Web-based operation shall be supported directly by the NSCs and require no additional software.
3. The system shall be capable of using graphical and/or line application programming language for the Network Server Controllers.

G. Support For Open Systems Protocols

1. All Network Server Controllers must natively support the BACnet IP, BACnet MS/TP, LonWorks FTT-10, Modbus TCP, Modbus RTU (RS-485 and RS-232), and Modbus ASCII protocols.

2.3 Operator Workstation Requirements

A. General

1. The operator workstation portion of the BAS shall consist of one or more full-powered configuration and programming workstations, and one or more web-based operator workstations. For this project provide a minimum of 10 concurrent operator users and/or 2 concurrent engineering users within the enterprise server.
2. The programming and configuration workstation software shall allow any user with adequate permission to create and/or modify any or all parts of the NSC and/or Enterprise Server database.
3. All configuration workstations shall be personal computers operating under the Microsoft Windows operating system. The application software shall be capable of communication to all Network Server Controllers and shall feature high-resolution color graphics, alarming, trend charting. It shall be user configurable for all data collection and data presentation functions.
4. A minimum of 1 Workstation shall be allowed on the Ethernet network. In this client/server configuration, any changes or additions made from one workstation will automatically appear on all other workstations since the changes are accomplished to the databases within the NSC. Systems with a central database will not be acceptable.

B. Administration/Programming Workstation & Enterprise Server Requirements

1. The Enterprise Server shall consist of the following:
 - a. Processor
 - a) Minimum: 2.0 GHz
 - b) Recommended: 3.0 GHz or higher
 - b. Memory
 - a) Minimum: 4GB
 - b) Recommended: 8GB or higher
 - c. Operating systems:
 - a) Microsoft Windows 7 32-bit (Professional, Enterprise, or Ultimate)
 - b) Microsoft Windows 7 64-bit (Professional, Enterprise, or Ultimate)
 - c) Microsoft Windows 8.1 32-bit (Pro, Pro N, Enterprise, or Enterprise N)
 - d) Microsoft Windows 8.1 64-bit (Pro, Pro N, Enterprise, or Enterprise N)
 - e) Microsoft Windows Server 2008 R2 64-bit (Standard, Enterprise, Datacenter, Web, or Itanium)
 - f) Microsoft Windows Server 2012 64-bit (Standard, Datacenter, Essentials, or Foundation)
 - g) Microsoft Windows Server 2012 R2 64-bit (Standard, Datacenter, Essentials, or Foundation)
 - d. 10/100MBPS Ethernet NIC
 - e. 100 GB hard disk (minimum)
 - f. Required additional software:

- a) Microsoft .Net 4.5
 - g. License agreement for all applicable software
 - 2. The workstation shall consist of the following:
 - a. Processor
 - a) Minimum: 2.0 GHz
 - b) Recommended: 3.0 GHz or higher
 - b. Memory
 - a) Minimum: 4GB
 - b) Recommended: 8GB or higher
 - c. Operating systems:
 - a) Microsoft Windows 7 32-bit (Professional, Enterprise, or Ultimate)
 - b) Microsoft Windows 7 64-bit (Professional, Enterprise, or Ultimate)
 - c) Microsoft Windows 8.1 32-bit (Pro, Pro N, Enterprise, or Enterprise N)
 - d) Microsoft Windows 8.1 64-bit (Pro, Pro N, Enterprise, or Enterprise N)
 - e) Microsoft Windows Server 2008 R2 64-bit (Standard, Enterprise, Datacenter, Web, or Itanium)
 - f) Microsoft Windows Server 2012 64-bit (Standard, Datacenter, Essentials, or Foundation)
 - g) Microsoft Windows Server 2012 R2 64-bit (Standard, Datacenter, Essentials, or Foundation)
 - d. Serial port, parallel port, USB port
 - e. 10/100MBPS Ethernet NIC
 - f. 20 GB hard disk
 - g. DVD drive
 - h. High resolution (minimum 1280 x 1024), 17" flat panel display
 - i. Optical mouse and full function keyboard
 - j. Audio sound card and speakers
 - k. Required additional software:
 - a) Microsoft .Net 4.5
 - l. License agreement for all applicable software.
- C. Web-Based Operator PC Requirements
- 1. Any user on the network can access the system, using the following software:
 - a. Internet Explorer 11
 - b. Mozilla Firefox
 - c. Google Chrome
- D. General Administration and Programming Workstation Software
- 1. System architecture shall be truly client server in that the Workstation shall operate as the client while the NSCs shall operate as the servers. The client is responsible for the data presentation and validation of inputs while the server is responsible for data gathering and delivery.
 - 2. The workstation functions shall include monitoring and programming of all DDC controllers. Monitoring consists of alarming, reporting, graphic displays, long term data storage, automatic data collection, and operator-initiated control actions such as schedule and setpoint adjustments.
 - 3. Programming of SDCUs shall be capable of being done either off-line or on-line from any operator workstation. All information will be available in graphic or text displays stored at the NSC. Graphic displays will feature animation effects to enhance the presentation of the data, to alert operators of problems, and to

facilitate location of information throughout the DDC system. All operator functions shall be selectable through a mouse.

E. User Interface:

1. The BAS workstation software shall allow the creation of a custom, browser-style interface linked to the user when logging into any workstation. Additionally, it shall be possible to create customized workspaces that can be assigned to user groups. This interface shall support the creation of “hot-spots” that the user may link to view/edit any object in the system or run any object editor or configuration tool contained in the software. Furthermore, this interface must be able to be configured to become a user’s “PC Desktop” – with all the links that a user needs to run other applications. This, along with the Windows user security capabilities, will enable a system administrator to setup workstation accounts that not only limit the capabilities of the user within the BAS software, but may also limit what a user can do on the PC and/or LAN/WAN. This might be used to ensure, for example, that the user of an alarm monitoring workstation is unable to shutdown the active alarm viewer and/or unable to load software onto the PC.
2. System shall be able to automatically switch between displayed metric vs. imperial units based on the workstation/webstations localization.
3. The BMS workstation/webstations shall be capable of multiple language display, including English, Spanish, German, French, Japanese, Italian, Finnish, Portuguese, Swedish, Russian, and traditional and simplified Chinese. The multiple languages shall not require additional add on software from the standard workstation installer and shall be selectable within said workstation.
4. Webstations shall have the capability to automatically re-direct to an HTTPS connection to ensure more secure communications.
5. Personalized layouts and panels within workstations shall be extended to webstations to ensure consistent user experiences between the two user interfaces.
6. Servers and clients shall have the ability to be located in different time zones, which are then synchronized via the NTP server.
7. Workstation shall indicate at all times the communication status between it and the server.

F. User Security

1. The software shall be designed so that each user of the software can have a unique username and password. This username/password combination shall be linked to a set of capabilities within the software, set by and editable only by, a system administrator. The sets of capabilities shall range from View only, Acknowledge alarms, Enable/disable and change values, Program, and Administer. The system shall allow the above capabilities to be applied independently to each and every class of object in the system. The system must allow a minimum of 256 users to be configured per workstation. Additionally, the software shall enable the ability to add/remove users based upon Microsoft Windows Security Domains that enable the customer IT department to assist in user access.
2. Additional requirements include mandatory change of passwords:
 - a) At first logon with default credentials
 - b) Of admin passwords before deploying via Project Configuration Servers

G. Configuration Interface

1. The workstation software shall use a familiar Windows Explorer-style interface for an operator or programmer to view and/or edit any object (controller, point, alarm, report, schedule, etc.) in the entire system. In addition, this interface shall present a “network map” of all controllers and their associated points, programs, graphics, alarms, and reports in an easy to understand structure. All object names shall be alphanumeric and use Windows long filename conventions.
2. The configuration interface shall also include support for user defined object types. These object types shall be used as building blocks for the creation of the BAS database. They shall be created from the base object types within the system input, output, string variables, setpoints, etc., alarm algorithms, alarm notification objects, reports, graphics displays, schedules, and programs. Groups of user defined object types shall be able to be set up as a predefined aggregate of subsystems and systems. The configuration interface shall support copying/pasting and exporting/importing portions of the database for additional efficiency. The system shall also maintain a link to all “child” objects created. If a user wishes to make a change to a parent object, the software shall ask the user if he/she wants to update all of the child objects with the change.

H. Color Graphic Displays

1. The system shall allow for the creation of user defined, color graphic displays for the viewing of mechanical and electrical systems, or building schematics. These graphics shall contain point information from the database including any attributes associated with the point (engineering units, etc.). In addition operators shall be able to command equipment or change setpoints from a graphic through the use of the mouse.
2. Requirements of the color graphic subsystem include:
 - a. At a minimum, the user shall have the ability to import .gif, .png, .bmp, .jpeg, .tif, and CAD generated picture files as background displays, and layering shall be possible.
 - b. The system shall support both Java and HTML5 enabled graphics.
 - c. It shall be possible for the user to use JavaScript to customize the behavior of each graphic.
 - d. The editor shall use Scalable Vector Graphics (SVG) technology.
 - e. A built-in library of animated objects such as dampers, fans, pumps, buttons, knobs, gauges, and graphs which can be “dropped” on a graphic through the use of a software configuration “wizard”. These objects shall enable operators to interact with the graphic displays in a manner that mimics their mechanical equivalents found on field installed control panels.
 - f. Support for high DPI icons shall be included and automatically chosen if viewing on a high definition display such as Retina or 4K displays.
 - g. Using the mouse, operators shall be able to adjust setpoints, start or stop equipment, modify PID loop parameters, or change schedules.
 - h. Status changes or alarm conditions must be able to be highlighted by objects changing screen location, size, color, text, blinking or changing from one display to another.
 - i. Ability to link graphic displays through user defined objects, alarm testing, or the result of a mathematical expression. Operators must be able to change from one graphic to another by selecting an object with a mouse - no menus will be required.

- j. It shall be possible to create and save graphical components and JavaScript code in reusable and transferrable, customized libraries.
 - k. Graphics should rescale based on whatever monitor or viewing device is being used.
 - l. Be able to create graphics on varying layers the can be moved and repeated.
 - m. Be able to create graphics within varying window panes that can be moved and/or re-referenced. For example, creating the graphical menu within a pane and referencing it on every graphics page, therefore not rebuilding thus allowing for a single spot for updates that get pushed to all the pages that reference it.
 - n. The ability to create re-usable cascading menus.
3. Additionally, the Graphics Editor portion of the Engineering Software shall provide the following capabilities:
- a. Create and save pages.
 - b. Group and ungroup symbols.
 - c. Modify an existing symbol.
 - d. Modify an existing graphic page.
 - e. Rotate and mirror a symbol.
 - f. Place a symbol on a page.
 - g. Place analog dynamic data in decimal format on a page.
 - h. Place binary dynamic data using state descriptors on a page.
 - i. Create motion through the use of animated .gif files or JavaScript.
 - j. Place test mode indication on a page.
 - k. Place manual mode indication on a page.
 - l. Place links using a fixed symbol or flyover on a page.
 - m. Links to other graphics.
 - n. Links to web sites.
 - o. Links to notes.
 - p. Links to time schedules.
 - q. Links to any .exe file on the operator work station.
 - r. Links to .doc files.
 - s. Assign a background color.
 - t. Assign a foreground color.
 - u. Place alarm indicators on a page.
 - v. Change symbol/text/value color as a function of an analog variable.
 - w. Change a symbol/text/value color as a function of a binary state.
 - x. Change symbol/text/value as a function of a binary state.
 - y. All symbols used by Building Automation Contractor in the creation of graphic pages shall be saved to a library file for use by the owner.
- I. Automatic monitoring
- 1. The software shall allow for the automatic collection of data and reporting from any controller or NSC. The frequency of data collection shall be user-configurable.
- J. Alarm Management
- 1. The software shall be capable of accepting alarms directly from NSCs or controllers, or generating alarms based on evaluation of data in controllers and comparing to limits or conditional equations configured through the software. Any alarm (regardless of its origination) will be integrated into the overall alarm management system and will appear in all standard alarm reports, be available for operator acknowledgment, and have the option for displaying graphics, or reports.

2. Alarm management features shall include:
 - a. A minimum of 1000 alarm notification levels at the NSC, workstation, and webstation levels. At the Enterprise level the minimum number of active and viewable alarms shall be 10,000. Each notification level will establish a unique set of parameters for controlling alarm display, distribution, acknowledgment, keyboard annunciation, and record keeping.
 - b. Automatic logging in the database of the alarm message, point name, point value, source device, timestamp of alarm, username and time of acknowledgement, username and time of alarm silence (soft acknowledgement).
 - c. Playing an audible sound on alarm initiation or return to normal.
 - d. Sending an email page to anyone specifically listed on the initial occurrence of an alarm. The ability to utilize email paging of alarms shall be a standard feature of the software integrated with the operating system's mail application interface (MAPI). No special software interfaces shall be required and no email client software must be running in order for email to be distributed. The email notification shall be able to be sent to an individual user or a user group.
 - e. Individual alarms shall be able to be re-routed to a user at user-specified times and dates. For example, a critical high temp alarm can be configured to be routed to a Facilities Dept. workstation during normal working hours (7am-6pm, Mon-Fri) and to a Central Alarming workstation at all other times.
 - f. An active alarm viewer shall be included which can be customized for each user or user type to hide or display any alarm attributes.
 - g. The active alarm viewer can be configured such that an operator must type in text in an alarm entry and/or pick from a drop-down list of user actions for certain alarms.
 - h. The active alarm viewer can be configured such that an operator must type in text in an alarm entry and/or pick from a drop-down list of causes for certain alarms. This ensures accountability (audit trail) for the response to critical alarms.
 - i. The active alarm viewer can be configured such that an operator must confirm that all of the steps in a check list have been accomplished prior to acknowledging the alarm.
 - j. The active alarm viewer shall, if filtered, show the quantity of visible and total number of alarms that are not equal to 'normal' and the quantity of disabled and hidden alarms.
 - k. An operator shall have the capability to assign an alarm to another user of the system.
 - l. Time schedules shall be able to be used to set control notifications to users.
 - m. An operator shall have the capability to save and apply alarm favorites.

K. Report Generation

1. The Reports Server shall be able to process large amounts of data and produce meaningful reports to facilitate analysis and optimization of each installation.
2. Reports shall be possible to generate and view from the operator Workstation, and/or Webstation, and/or directly from a reports-only web interface.
3. A library of predefined automatically generated reports that prompt users for input prior to generation shall be available. The properties and configurations made to these reports shall be possible to save as Dashboard reports, so that the configurations are saved for future used.

4. It shall be possible to create reports standard tools, such as Microsoft Report Builder 2.0 or Visual Studio, shall be used for customized reports.
5. Additional reports or sets of reports shall be downloadable, transferrable, and importable
6. All reports shall be able to be set up to automatically run or be generated on demand.
7. Each report shall be capable of being automatically emailed to a recipient in Microsoft Word, Excel, and/or Adobe .pdf format.
8. Reports can be of any length and contain any point attributes from any controller on the network.
9. Image management functionality shall be possible to enable the system administrators to easily upload new logos or images to the system.
10. It shall be possible to run other executable programs whenever a report is initiated.
11. Report Generator activity can be tied to the alarm management system, so that any of the configured reports can be displayed in response to an alarm condition.
12. Minimum supplied reports shall include:
 - a. Activities Per Server Report
 - b. Activities Per User Report
 - c. Alarm Amount by Category Report
 - d. Alarm Amount by Type Report
 - e. Alarms Per Sever Report
 - f. Current Alarm Report
 - g. Most Active Alarm Report
 - h. System Errors Per Server Report
 - i. Top Activities Report
 - j. Top Alarms Report
 - k. Top System Errors Report
 - l. Trend Log Comparison Report
 - m. User Logins Report
 - n. Users and Groups Reports
13. Minimum Energy Reports shall include:
 - a. Energy Monitoring Calendar Consumption Report: Shall provide an interactive report that shows the energy usage on one or multiple selected days.
 - b. Energy Monitoring Consumption Breakdown Report: Shall provide a report on energy consumption broken down using sub-metering.
 - c. Energy Monitoring Consumption Report: Shall show the energy consumption against a specified target value.
14. Reports Server Hardware Requirements
 - a. Processor
 - a) Minimum: 2.0 GHz
 - b) Recommended: 2.0 GHz or higher
 - b. Memory
 - a) Minimum: 6 GB
 - b) Recommended: 8GB or higher
 - c. Hard Disk: 500 GB
15. Reports Server Software Requirements
 - a. Operating System:

- a) Microsoft Windows Server 2008 R2 64-bit (Standard, Enterprise, Datacenter, Web, or Itanium)
- b) Microsoft Windows Server 2012 64-bit (Standard)
- c) Microsoft Windows Server 2012 R2 64-bit (Standard, Datacenter)
- b. SQL Versions:
 - a) Microsoft SQL Server 2008 R2 64-bit SP2 (Standard and Express with Advanced Services)
 - b) Microsoft SQL Server 2012 64-bit (Standard and Express with Advanced Services)
- c. Additional required software”
 - a) Microsoft .Net 4.5

L. Scheduling

1. From the workstation or webstation, it shall be possible to configure and download schedules for any of the controllers on the network.
2. Time of day schedules shall be in a calendar style and viewable in both a graphical and tabular view.
3. Schedules shall be programmable for a minimum of one year in advance.
4. To change the schedule for a particular day, a user shall simply select the day and make the desired modifications.
5. Additionally, from the operator webstations, each schedule will appear on the screen viewable as the entire year, monthly, week and day. A simple mouse click shall allow switching between views. It shall also be possible to scroll from one month to the next and view or alter any of the schedule times.
6. Schedules will be assigned to specific controllers and stored in their local RAM memory. Any changes made at the workstation will be automatically updated to the corresponding schedule in the controller.
7. It shall be possible to assign a lead schedule such that shadow/local schedules are updated based upon changes in the Lead.
8. It shall be possible to assign a list(s) of exception event days, dates, date ranges to a schedule.
9. It shall be possible to view combined views showing the calendar and all prioritized exemptions on one screen.
10. It should accommodate a minimum of 16 priority levels.
11. Values should be able to be controlled directly from a schedule, without the need for special program logic.

M. Programmer's Environment

1. Programming in the NSC shall be either in graphical block format or line-programming format or both.
2. Programming of the NSC shall be available offline from system prior to deployment into the field. All engineering tasks shall be possible, except, of course, the viewing of live tasks or values.
3. The programmer's environment will include access to a superset of the same programming language supported in the SDCUs.
4. NSC devices will support both script programming language as well as the graphical function block programming language. For both languages, the programmer will be able to configure application software for custom program development, and write global control programs. Both languages will have debugging capabilities in their editors.

5. It shall be possible to save custom programs as libraries for reuse throughout the system. A wizard tool shall be available for loading programs from a library file in the program editor.
6. It shall be possible to view graphical programming live and real-time from the Workstation.
7. The system shall be capable of creating 'binding templates' allowing the user to bind multiple points to multiple objects all at once.
8. Key terms should appear when typing (IntelliType).
9. Applications should be able to be assigned different priorities and cycle times for a prioritized execution of different function.
10. The system shall be able to create objects that allow common objects such as power meters, VFD drives, etc. to be integrated into the system with simple import actions without the need of complicated programming or configuration setups.

N. Saving/Reloading

1. The workstation software shall have an application to save and restore NSC and field controller memory files.
2. For the NSC, this application shall not be limited to saving and reloading an entire controller – it must also be able to save/reload individual objects in the controller. This allows off-line debugging of control programs, for example, and then reloading of just the modified information.

O. Audit Trail

1. The workstation software shall automatically log and timestamp every operation that a user performs at a workstation, from logging on and off a workstation to changing a point value, modifying a program, enabling/disabling an object, viewing a graphic display, running a report, modifying a schedule, etc.
2. It shall be possible to view a history of alarms, user actions, and commands for any system object individually or at least the last 5000 records of all events for the entire system from Workstation.
3. The Enterprise server shall be able to store up to 5 million events.
4. It shall be possible to save custom filtered views of event information that are viewable and configurable in Workstation.
5. It shall be capable to search and view all forced values within the system.

P. Fault Tolerant Enterprise Server Operation (Top level NSC)

1. A single component failure in the system shall not cause the entire system to fail. All system users shall be informed of any detectable component failure via an alarm event. System users shall not be logged off as a result of a system failure or switchover.

Q. Web-based Operator Software

1. General:
 - a. Day-to-day operation of the system shall be accessible through a standard web browser interface, allowing technicians and operators to view any part of the system from anywhere on the network.
 - b. The system shall be able to be accessed on site via a mobile device environment with, at a minimum, access to overwrite and view system values.
2. Graphic Displays
 - a. The browser-based interface must share the same graphical displays as the Administration and Programming Workstations, presenting dynamic data on site layouts, floor plans, and equipment graphics. The browser's graphics shall

support commands to change setpoints, enable/disable equipment and start/stop equipment.

- b. Through the browser interface, operators must be able to navigate through the entire system, and change the value or status of any point in any controller. Changes are effective immediately to the controller, with a record of the change stored in the system database.
3. Alarm Management
 - a. Systems requiring additional client software to be installed on a PC for viewing the webstation from that PC will not be considered.
 - b. Through the browser interface, a live alarm viewer identical to the alarm viewer on the Administration and Programming workstation shall be presented, if the user's password allows it. Users must be able to receive alarms, silence alarms, and acknowledge alarms through a browser. If desired, specific operator text must be able to be added to the alarm record before acknowledgement, attachments shall be viewable, and alarm checklists shall be available.

R. Groups and Schedules

1. Through the browser interface, operators must be able to view pre-defined groups of points, with their values updated automatically.
2. Through the browser interface, operators must be able to change schedules – change start and stop times, add new times to a schedule, and modify calendars.

S. User Accounts and Audit Trail

1. The same user accounts shall be used for the browser interface and for the operator workstations. Operators must not be forced to memorize multiple passwords.
2. All commands and user activity through the browser interface shall be recorded in the system's activity log, which can be later searched and retrieved by user, date, or both.

T. Web Services

1. The installed system shall be able to use web services to “consume” information within the Network Server/Controllers (NSCs) with other products and systems. Inability to perform web services within the NSCs will be unacceptable.
 - a. Shall be able to “consume” data into the system via SOAP and REST web services.
 - b. Shall be able to “serve” and “consume” data from other Schneider Electric systems such as: StruxureWare Data Center Expert

2.4 Network Server Controllers (NSCs)

- A. Network Router Controllers shall combine both network routing functions, control functions, and server functions into a single unit.
- B. The BACnet NSC shall be classified as a “native” BACnet device, supporting the BACnet Network Server Controller (B-BC) profile. Controllers that support a lesser profile such as B-SA are not acceptable. NSCs shall be tested and certified by the BACnet Testing Laboratory (BTL) as BACnet Network Server Controllers (B-BC).
- C. The Network Server Controller shall provide the interface between the LAN or WAN and the field control devices, and provide global supervisory control functions over the control devices connected to the NRS.

- D. The NSCs shall be capable of whitelisting IPs to restrict access to a pre-defined list of hosts or devices.
- E. They shall also be responsible for monitoring and controlling their own HVAC equipment such as an AHU or boiler.
- F. They shall also contain graphics, trends, trend charts, alarm views, and other similar presentation objects that can be served to workstations or web-based interfaces. A sufficient number of NSCs shall be supplied to fully meet the requirements of this specification and the attached point list.
- G. It shall be capable of executing application control programs to provide:
 - 1. Calendar functions
 - 2. Scheduling
 - 3. Trending
 - 4. Alarm monitoring and routing
 - 5. Time synchronization by means of an Internet site including automatic synchronization
 - 6. Native integration of LonWorks controller data and Modbus controller data or BACnet controller data and Modbus controller data
 - 7. Network Management functions for all LonWorks based devices
- H. Hardware Specifications
 - 1. Memory:
 - a. The operating system of the controller, application programs, and all other portions of the configuration database, shall be stored in non-volatile, FLASH memory. Servers/Controllers shall contain enough memory for the current application, plus required history logging, plus a minimum of 20% additional free memory.
 - 2. Each NRC shall provide the following on-board hardware for communication:
 - a. One 10/100bT Ethernet for communication to Workstations, other NRCs and onto the Internet
 - b. Two RS-485 ports for communication to BACnet MSTP bus or serial Modbus (software configurable)
 - c. One TP/FT port for communication to LonWorks devices.
 - d. One device USB port
 - e. One host USB port
 - 3. The NSC shall conform to a small footprint no larger than 100W x 125H x 75D mm (3.94W x 4.92H x 2.95D in).
- I. Modular Expandability:
 - 1. The system shall employ a modular I/O design to allow expansion. Input and output capacity is to be provided through plug-in modules of various types. It shall be possible to combine I/O modules as desired to meet the I/O requirements for individual control applications.
 - 2. One shall be able to “hot-change” (hot-swap) the I/O modules preserving the system on-line without any intervention on the software; addressing and configuration shall be automatic.
 - 3. If for any reason the backplane of the modular I/O system were to fail, I/O module addresses will be protected.
- J. Hardware Override Switches:
 - 1. All digital outputs shall, optionally, include three position manual override switches to allow selection of the ON, OFF, or AUTO output state. These switches shall be built into the unit and shall provide feedback to the controller so that the position of

the override switch can be obtained through software. In addition each analog output shall be equipped with an override potentiometer to allow manual adjustment of the analog output signal over its full range, when the 3 position manual override switch is placed in the ON position.

K. Universal Input Temperatures

1. All universal inputs directly connected to the NSC via modular expansion shall be capable of using the following thermistors for use in the system without any external converters needed.
 - 1) 10 kohm Type I
 - 2) 10 kohm Type II
 - 3) 10 kohm Type III
 - 4) 10 kohm Type IV
 - 5) Linearized 10 kohm Type V
 - 6) Linearized 10 kohm
 - 7) 1.8 kohm
 - 8) 1 kohm
 - 9) 20 kohm
 - 10) 2.2 kohm
2. In addition to the above, the system shall be capable of using the below RTD sensors, however it is not required that all universal inputs be compatible with them.
 - 1) PT100
 - 2) PT1000
 - 3) Ni1000

L. Local Status Indicator Lamps:

1. The NSC shall provide as a minimum LED indication of CPU status, Ethernet LAN status, and field bus status. For each input or output, provide LED indication of the value of the point (On/Off). The LED indication shall support software configuration to set whether the illumination of the LED corresponds to On or Off or whether the color when illuminated is Red or Green.

M. Real Time Clock (RTC):

1. Each NSC shall include a real time clock, accurate to 10 seconds per day. The RTC shall provide the following: time of day, day, month, year, and day of week. Each NSC will allow for its own UTC offset, depending upon the time zone. When the time zone is set, the NSC will also store the appropriate times for daylight savings time.
2. The RTC date and time shall also be accurate, up to 30 days, when the NSC is powerless.
3. No batteries may be used to for the backup of the RTC.

N. Power Supply:

1. The 24 VDC power supply for the NSCs shall provide 30 watts of available power for the NSC and associated IO modules. The system shall support the use of more than one power supply if heavily power consuming modules are required.
2. The power supply, NSC, and I/O modules shall connect power wise and communication wise via the separate terminal base allowing for ease of replacement and no separate or loose wiring.

O. Automatic Restart After Power Failure:

1. Upon restoration of power after an outage, the NSC shall automatically and without human intervention update all monitored functions, resume operation based on

current, synchronize time and status, and implement special start-up strategies as required.

P. Data Retention:

1. During a power failure, the NSC shall retain all programs, configuration data, historical data, and all other data that is configured to be retained. There shall be no time restriction for this retention and it must not use batteries to achieve it.

Q. Software Specifications

1. The operating system of the controller, application programs, and all other portions of the configuration database such as graphics, trends, alarms, views, etc., shall be stored in non-volatile, FLASH memory. There will be no restrictions placed on the type of application programs in the system. Each NSC shall be capable of parallel processing, executing all control programs simultaneously. Any program may affect the operation of any other program. Each program shall have the full access of all I/O facilities of the processor. This execution of control function shall not be interrupted due to normal user communications including interrogation, program entry, printout of the program for storage, etc.
2. Each NSC shall have an available capacity of 4 GB of memory. This shall represent 2 GB for application and historical data and 2 GB dedicated for backup storage.

R. User Programming Language:

1. The application software shall be user programmable. This includes all strategies, sequences of operation, control algorithms, parameters, and setpoints. The source program shall be either a script-based structured text or graphical function block based and fully programmable by the user. The language shall be structured to allow for the configuration of control programs, schedules, alarms, reports, telecommunications, local displays, mathematical calculations, and histories. Users shall be able to place comments anywhere in the body of either script or function block programs.
2. Network Server Controllers that use a “canned” program method will not be accepted.

S. Control Software:

1. The NSC shall have the ability to perform the following pre-tested control algorithms:
 - a. Proportional, Integral plus Derivative Control (PID)
 - b. Two Position Control
 - c. Digital Filter
 - d. Ratio Calculator
 - e. Equipment Cycling Protection

T. Mathematical Functions:

1. Each controller shall be capable of performing basic mathematical functions (+, -, *, /), squares, square roots, exponential, logarithms, Boolean logic statements, or combinations of both. The controllers shall be capable of performing complex logical statements including operators such as >, <, =, and, or, exclusive or, etc. These must be able to be used in the same equations with the mathematical operators and nested up to five parentheses deep.

U. NSCs shall have the ability to perform any or all of the following energy management routines:

1. Time of Day Scheduling
2. Calendar Based Scheduling
3. Holiday Scheduling

4. Temporary Schedule Overrides
5. Optimal Start
6. Optimal Stop
7. Night Setback Control
8. Enthalpy Switchover (Economizer)
9. Peak Demand Limiting
10. Temperature Compensated Duty Cycling
11. CFM Tracking
12. Heating/Cooling Interlock
13. Hot/Cold Deck Reset
14. Hot Water Reset
15. Chilled Water Reset
16. Condenser Water Reset
17. Chiller Sequencing

V. History Logging:

1. Each NSC controller shall be capable of LOCALLY logging any input, output, calculated value or other system variable either over user defined time intervals ranging from 1 second to 1440 minutes or based upon a user configurable change of value. A minimum of 1000 logs, with a minimum of 100,000 records, shall be stored. Each log can record either the instantaneous, average, minimum or maximum value of the point. Logged data shall be downloadable to a higher level NSC long term archiving based upon user-defined time intervals, or manual command.
2. For extended trend logging a minimum of 1500 trends shall be capable, with a minimum number of 600,000 records within.
3. Management of a power meter replacement to ensure meter log data is accurate shall be possible in the NSC.
4. Every hardware input and output point, hosted within the NSC and attached I/O modules, shall be trended automatically without the requirement for manual creation, and each of these logs shall log values based upon a change of value and store at least 500 trend samples before replacing the oldest sample with new data.
5. The presentation of logged data shall be built into the server capabilities of the NSC. Presentation can be in time stamped list formats or in a chart format with fully configurable pen colors, weights, scales and time spans.
6. Tooltips shall be present, magnetic, and visible based on users preference.
7. Comments shall be visible whenever viewing the trend log list.

W. Alarm Management:

1. For each system point, alarms can be created based on high/low limits or in comparison to other point values. All alarms will be tested each scan of the NSC and can result in the display of one or more alarm messages or reports.
2. There is no limit to the number of alarms that can be created for any point
3. Alarms can be configured to be generated based upon a single system condition or multiple system conditions.
4. Alarms will be generated based on an evaluation of the alarm conditions and can be presented to the user in a fully configurable order, by priority, by time, by category, etc. These configurable alarm views will be presented to a user upon logging into the system regardless of whether the log in takes place at a WorkStation or a Webstation.

5. The alarm management system shall support the ability to create and select cause and action notes to be selected and associated with an alarm event. Checklists shall also be possible in order to present to an operator a suggested mode of troubleshooting. When acknowledging an alarm, it shall be possible to assign it to a user of the system such that the user is notified of the assignment and is made responsible for the alarm resolution.
6. Alarms must be capable of being routed to any BACnet workstation that conforms to the B-OWS device profile and uses the BACnet/IP protocol.

X. Embedded Web Server

1. Each NSC must have the ability to serve out web pages containing the same information that is available from the WorkStation. The development of the screens to accomplish shall not require any additional engineering labor over that required to show them at the WorkStation itself.

2.5 BACnet Fieldbus and BACnet SDCUs

A. Networking

1. IP Network: All devices that connect to the WAN shall be capable of operating at 10 megabits per second or 100 megabits per second.
2. IP To Field Bus Routing Devices
 - a. A Network Server Controller shall be used to provide this functionality.
 - b. These devices shall be configurable locally with IP crossover cable and configurable via the IP network.
 - c. The routing configuration shall be such that only data packets from the field bus devices that need to travel over the IP level of the architecture are forwarded.

B. Field Bus Wiring and Termination

1. The wiring of components shall use a bus or daisy chain concept with no tees, stubs, or free topology.
2. Each field bus shall have a termination resistor at both ends of each segment.
3. The field bus shall support the use of wireless communications.

C. Repeaters

1. Repeaters are required to connect two segments.
2. Repeaters shall be installed in an enclosure. The enclosure may be in an interstitial space.

D. Field Bus Devices

1. General Requirements
 - a. Devices shall have a light indicating that they are powered.
 - b. Devices shall be locally powered. Link powered devices (power is furnished from a central source over the field bus cable) are not acceptable.
 - c. Application programs shall be stored in a manner such that a loss of power does not result in a loss of the application program or configuration parameter settings. (Battery backup, flash memory, etc.)

E. Network Server Controllers (NSCs)

- a. If NSCs have embedded I/O, all of the requirements for I/O that are described under Advance Application Controllers shall apply.
- b. Shall support the export of data to NSCs from other vendors that support the data sharing, read property service.

- c. Shall support the export of data using Change of Value (COV) initiation to NSCs from other vendors that support the subscription to data using the COV concept.
- d. Shall support the export of data to any BACnet OWS that supports the data sharing, read property service.
- e. Shall support the export of data using Change of Value (COV) initiation to any BACnet OWS that supports the subscription to data using the COV concept.
- f. Shall provide trend log support for all of the devices on the field bus. They shall provide sufficient memory to store up to 300 samples for each variable required to be trended by the sequence of control.
- g. Shall support the exporting of trend log data to any BACnet OWS that supports the read range BACnet service for trending.
- h. Shall provide time schedule support for all of the devices on the field bus.
- i. Shall support the editing of time schedule entries from any BACnet OWS that supports the BACnet service for writing of time schedule parameters.
- j. Shall provide alarm message initiation for all alarms conditions from any of the field bus devices.
- k. Shall deliver alarm messages to any BACnet OWS that supports the BACnet service for receiving alarm messages and is configured to be a recipient of the notification.
- l. Shall support alarm acknowledgement from any BACnet OWS that supports the BACnet service for executing alarm/event acknowledgement.
- m. Shall support the control of the out of service property and assignment of value or state to analog and binary objects from any BACnet OWS that supports writing to the out of service property and the value property of analog and binary objects.
- n. Shall support the receipt and response to Time Synchronization commands from any device that supports the BACnet service for initiating time synchronization commands.
- o. Shall support the “Who is?” and “I am.” BACnet service.
- p. Shall support the “Who has?” and “I have.” BACnet service.
- q. Shall support Backup and Restore commands from any BACnet OWS that supports the initiation of Backup and Restore commands.
- r. Shall be BTL certified.

F. Advance Application Controllers (B-AAC)

1. The key characteristics of a B-AAC are:
 - a. They have physical input and output circuits for the connection of analog input devices, binary input devices, pulse input devices, analog output devices, and binary output devices. The number and type of input and output devices supported will vary by model.
 - b. They may or may not provide support for additional input and output devices beyond the number of circuits that are provided on the basic circuit board. Support for additional I/O shall be provided by additional circuit boards that physically connect to the basic controller.
 - c. The application to be executed by a B-AAC is created by an application engineer using the vendor’s application programming tool.

- d. If local time schedules are embedded, the B-AAC shall support the editing of time schedule entries from any BACnet OWS that supports the BACnet service for writing of time schedule parameters.
 - e. If local trend logging is embedded, the B-AAC shall support the exporting of trend log data to any BACnet OWS that supports the read range BACnet service for trending.
 - f. If local alarm message initiation is embedded, the B-AAC shall:
 - 1) Deliver alarm messages to any BACnet OWS that supports the BACnet service for receiving alarm messages and is configured to be a recipient of the alarm message.
 - 2) Support alarm acknowledgement from any BACnet OWS that supports the BACnet service for executing alarm/event acknowledgement,
 - g. Shall support the reading of analog and binary data from any BACnet OWS or Building Controller that supports the BACnet service for the reading of data.
 - h. Shall support the control of the out of service property and assignment of value or state to analog and binary objects from any BACnet OWS that supports writing to the out of service property and the value property of analog and binary objects.
 - i. Shall support the receipt and response to Time Synchronization commands from a BACnet Building Controller.
 - j. Shall support the “Who is” and “I am.” BACnet services.
 - k. Shall support the “Who has” and “I have.” BACnet services.
2. Analog Input Circuits
- a. The resolution of the A/D chip shall not be greater than 0.01 Volts per increment. For an A/D converter that has a measurement range of 0 to 10 VDC and is 10 bit, the resolution is 10/1024 or 0.00976 Volts per increment.
 - b. For non-flow sensors, the control logic shall provide support for the use of a calibration offset such that the raw measured value is added to the (+/-) offset to create a calibration value to be used by the control logic and reported to the Operator Workstation (OWS).
 - c. For flow sensors, the control logic shall provide support for the use of an adjustable gain and an adjustable offset such that a two point calibration concept can be executed (both a low range value and a high range value are adjusted to match values determined by a calibration instrument).
 - d. For non-linear sensors such as thermistors and flow sensors the B-AAC shall provide software support for the linearization of the input signal.
3. Binary Input Circuits
- a. Dry contact sensors shall wire to the controller with two wires.
 - b. An external power supply in the sensor circuit shall not be required.
4. Pulse Input Circuits
- a. Pulse input sensors shall wire to the controller with two wires.
 - b. An external power supply in the sensor circuit shall not be required.
 - c. The pulse input circuit shall be able to process up to 20 pulses per second.
5. True Analog Output Circuits
- a. The logical commands shall be processed by a digital to analog (D/A) converter chip. The 0% to 100% control signal shall be scalable to the full output range which shall be either 0 to 10 VDC, 4 to 20 milliamps or 0 to 20

- milliamps or to ranges within the full output range (Example: 0 to 100% creates 3 to 6 VDC where the full output range is 0 to 10 VDC).
 - b. The resolution of the D/A chip shall not be greater than 0.04 Volts per increment or 0.08 milliamps per increment.
6. Binary Output Circuits
- a. Single pole, single throw or single pole, double throw relays with support for up to 230 VAC and a maximum current of 2 amps.
 - b. Voltage sourcing or externally powered triacs with support for up to 30 VAC and 0.5 amps at 24 VAC.
7. Program Execution
- a. Process control loops shall operate in parallel and not in sequence unless specifically required to operate in sequence by the sequence of control.
 - b. The sample rate for a process control loop shall be adjustable and shall support a minimum sample rate of 1 second.
 - c. The sample rate for process variables shall be adjustable and shall support a minimum sample rate of 1 second.
 - d. The sample rate for algorithm updates shall be adjustable and shall support a minimum sample rate of 1 second.
 - e. The application shall have the ability to determine if a power cycle to the controller has occurred and the application programmer shall be able to use the indication of a power cycle to modify the sequence of controller immediately following a power cycle.
8. Local Interface
- a. The controller shall support the connection of a portable interface device such as a laptop computer or vendor unique hand-held device. The ability to execute any tasks other than viewing data shall be password protected. Via this local interface, an operator shall be able to:
 - 1) Adjust application parameters.
 - 2) Execute manual control of input and output points.
 - 3) View dynamic data.
- G.Application Specific Devices
- 1. Application specific devices shall have fixed function configurable applications.
 - 2. If the application can be altered by the vendor's application programmable tool, the device is an advanced application controller and not an application specific device.
 - 3. Application specific devices shall be BTL certified.

2.6 DDC Sensors and Point Hardware

A. Temperature Sensors

- 1. Acceptable Manufacturers: Veris Industries
- 2. All temperature devices shall use precision thermistors accurate to +/- 1 degree F over a range of -30 to 230 degrees F. Space temperature sensors shall be accurate to +/- .5 degrees F over a range of 40 to 100 degrees F.
- 3. Room Sensor: Standard space sensors shall be available in an [off white] [black] enclosure made of high impact ABS plastic for mounting on a standard electrical box. Basis of Design: Veris TW Series

- 1) Where manual overrides are required, the sensor housing shall feature both an optional sliding mechanism for adjusting the space temperature setpoint, as well as a push button for selecting after hours operation.
 - 2) Where a local display is specified, the sensor shall incorporate an LCD display for viewing the space temperature, setpoint and other operator selectable parameters. Using built in buttons, operators shall be able to adjust setpoints directly from the sensor.
 4. Duct Probe Sensor: Sensing element shall be fully encapsulated in potting material within a stainless steel probe. Useable in air handling applications where the coil or duct area is less than 14 square feet. Basis of Design: Veris TD Series
 5. Duct Averaging Sensor: Averaging sensors shall be employed in ducts which are larger than 14 square feet. The averaging sensor tube shall contain at least one thermistor for every 3 feet, with a minimum tube length of 6 feet. The averaging sensor shall be constructed of rigid or flexible copper tubing. Basis of Design: Veris TA Series
 6. Pipe Immersion Sensor: Immersion sensors shall be employed for measurement of temperature in all chilled and hot water applications as well as refrigerant applications. Provide sensor probe length suitable for application. Provide each sensor with a corresponding pipe-mounted sensor well, unless indicated otherwise. Sensor wells shall be stainless steel for non-corrosive fluids below 250 degrees F and 300 series stainless steel for all other applications. Basis of Design: Veris TI Series
 7. Outside Air Sensor: Provide the sensing element on the building's north side. Sensing element shall be fully encapsulated in potting material within a stainless steel probe. Probe shall be encased in PVC solar radiation shield and mounted in a weatherproof enclosure. Operating range -40 to 122 F, Basis of Design: Veris TO Series
 8. A pneumatic signal shall not be allowed for sensing temperature.
- B. Humidity Wall Transmitter
1. Acceptable Manufacturer: Veris Industries
 2. Transmitters shall be accurate to +/- [1] [2] % at full scale.
 3. Transmitter shall have replaceable sensing element.
 4. Sensor type shall be thin-film capacitive.
 5. Sensor element shall contain multipoint calibration on-board in nonvolatile memory
 6. Operating range shall be 0 - 100% RH noncondensing, 50 to 95 F
 7. Output shall be field selectable 4-20 mA or 0-5/0-10 VDC.
 8. Transmitter shall accept 12-30 VDC or 24 VAC supply power.
 9. Transmitter shall be available in an [off white] [black] enclosure made of high impact ABS plastic for mounting on a standard electrical box.
 10. Transmitter shall have LCD display
 11. Transmitter shall be available with a certification of NIST calibration
 12. [Transmitter shall have integrated temperature sensor]
 13. Basis of Design: Veris HWL Series
- C. Humidity Duct Transmitter
1. Acceptable Manufacturer: Veris Industries
 2. Transmitters shall be accurate to +/- [1] [2] % at full scale.
 3. Transmitter shall be fully encapsulated in potting material within a stainless steel probe.
 4. Transmitter shall have replaceable sensing element.

5. Sensor type shall be thin-film capacitive.
6. Sensor element shall contain multipoint calibration on-board in nonvolatile memory
7. Operating range shall be 0 - 100% RH noncondensing, -40 to 122 F
8. Output shall be 4-20 mA or 0-5/0-10 VDC.
9. Transmitter shall accept 12-30 VDC or 24 VAC supply power.
10. Transmitter shall be available with a certification of NIST calibration
11. [Transmitter shall have integrated temperature sensor]
12. Basis of Design: Veris HD Series

D. Humidity Outdoor Transmitter

1. Acceptable Manufacturer: Veris Industries
2. Transmitters shall be accurate to +/- 2% at full scale.
3. Transmitter shall be fully encapsulated in potting material within a stainless steel probe. Probe shall be encased in PVC solar radiation shield and mounted in a weatherproof enclosure.
4. Transmitter shall have replaceable sensing element.
5. Sensor type shall be thin-film capacitive.
6. Sensor element shall contain multipoint calibration on-board in nonvolatile memory
7. Operating range shall be 0 - 100% RH noncondensing, -40 to 122 F
8. Output shall be 4-20 mA or 0-5/0-10 VDC.
9. Transmitter shall accept 12-30 VDC or 24 VAC supply power.
10. Transmitter shall be available with a certification of NIST calibration
11. [Transmitter shall have integrated temperature sensor]
12. Basis of Design: Veris HO Series

E. Carbon Dioxide Wall Transmitter:

1. Acceptable Manufacturer: Veris Industries
2. Sensor type shall be Non-dispersive infrared (NDIR).
3. Accuracy shall be ± 30 ppm $\pm 2\%$ of measured value with annual drift of ± 10 ppm. Minimum five year recommended calibration interval.
4. Repeatability shall be ± 20 ppm $\pm 1\%$ of measured value
5. Response Time shall be <60 seconds for 90% step change
6. Outputs shall be field selectable [Analog: 4-20mA or 0-5/0-10VDC] [Protocol: Modbus or BACnet] with [SPDT Relay 1A@30VDC] [temperature setpoint slider]
7. Transmitter shall accept 12-30 VDC or 24 VAC supply power.
8. Temperature Range: [32° to 122°F (CO2 only)] [50° to 95°F (with humidity option)]
9. Output range shall be programmable 0-2000 or 0-5000 ppm
10. Transmitter shall be available in an [off white] [black] enclosure for mounting on a standard electrical box.
11. Transmitter shall have LCD display for commissioning and provide additional faceplate to conceal LCD display where occupants may misinterpret CO2 readings.
12. [Transmitter shall have integrated [humidity sensor] [temperature sensor]]
13. Basis of Design: Veris CWL

F. Carbon Dioxide Duct Transmitter:

1. Acceptable Manufacturer: Veris Industries
2. Sensor type shall be Non-dispersive infrared (NDIR).
3. Accuracy shall be ± 30 ppm $\pm 2\%$ of measured value with annual drift of ± 10 ppm. Minimum five year recommended calibration interval.
4. Repeatability shall be ± 20 ppm $\pm 1\%$ of measured value

5. Response Time shall be <60 seconds for 90% step change
6. Outputs shall be field selectable Analog: 4-20mA or 0-5/0-10VDC with SPDT Relay 1A@30VDC
7. Transmitter shall accept 12-30 VDC or 24 VAC supply power.
8. Temperature Range: 32° to 122°F
9. Output range shall be programmable 0-2000 or 0-5000 ppm
10. Enclosure shall not require remote pickup tubes and make use of integrated H-beam probe to channel air flow to sensor.
11. Enclosure lid shall require no screws and make use of snap on features for attachment
12. Enclosure shall be made of high impact ABS plastic
13. Transmitter shall have LCD display
14. [Transmitter shall have integrated [humidity sensor] [temperature sensor]]
15. Basis of Design: Veris CDL

G. Air Pressure Transmitters.

1. Acceptable Manufacturers: Veris Industries
2. Sensor shall be microprocessor profiled ceramic capacitive sensing element
3. Transmitter shall have 14 selectable ranges from 0.1 – 10" WC
4. Transmitter shall be +/- 1% accurate in each selected range including linearity, repeatability, hysteresis, stability, and temperature compensation.
5. Transmitter shall be field configurable to mount on wall or duct with static probe
6. Transmitter shall be field selectable for Unidirectional or Bidirectional
7. Maximum operating pressure shall be 200% of design pressure.
8. Output shall be field selectable 4-20 mA or 0-5/0-10 VDC linear.
9. Transmitter shall accept 12-30 VDC or 24 VAC supply power
10. Response time shall be field selectable T95 in 20 sec or T95 in 2 sec
11. Transmitter shall have an LCD display
12. Units shall be field selectable for WC or PA
13. Transmitter shall have provision for zeroing by pushbutton or digital input.
14. Transmitter shall be available with a certification of NIST calibration
15. Basis of Design: Veris model PXU.

H. Liquid Differential Pressure Transmitters:

1. Acceptable Manufacturer: Veris Industries
2. Transmitter shall be microprocessor based
3. Transmitter shall use two independent gauge pressure sensors to measure and calculate differential pressure
4. Transmitter shall have 4 switch selectable ranges
5. Transmitter shall have test mode to produce full-scale output automatically.
6. Transmitter shall have provision for zeroing by pushbutton or digital input.
7. Transmitter shall have field selectable outputs of 0-5V, 0-10V, and 4-20mA.
8. Transmitter shall have field selectable electronic surge damping
9. Transmitter shall have an electronic port swap feature
10. Transmitter shall accept 12-30 VDC or 24 VAC supply power
11. Sensor shall be 17-4 PH stainless steel where it contacts the working fluid.
12. Performance:
 - a. Accuracy shall be ±1% F.S. and ±2% F.S. for lowest selectable range
 - b. Long term stability shall be ±0.25%
 - c. Sensor temperature operating range shall be -4° to 185°F
 - d. Operating environment shall be 14° to 131°F; 10-90% RH noncondensing

- e. Proof pressure shall be 2x max. F.S. range
 - f. Burst pressure shall be 5x max. F.S. range
 - 13. Transmitter shall be encased in a NEMA 4 enclosure
 - 14. Enclosure shall be white powder-coated aluminum
 - 15. Transmitter shall be available with a certification of NIST calibration
 - 16. [Transmitter shall be preinstalled on a bypass valve manifold]
 - 17. Basis of Design: Veris PW
- I. Current Sensors
- 1. Current status switches shall be used to monitor fans, pumps, motors and electrical loads. Current switches shall be available in split core models, and offer either a digital or an analog signal to the automation system. Acceptable manufacturer is Veris Industries
- J. Current Status Switches for Constant Load Devices
- 1. Acceptable Manufacturer: Veris Industries
 - 2. General: Factory programmed current sensor to detect motor undercurrent situations such as belt or coupling loss on constant loads. Sensor shall store motor current as operating parameter in non-volatile memory. Push-button to clear memory.
 - 3. Visual LED indicator for status.
 - 4. Split core sensor, induced powered from monitored load and isolated to 600 VAC rms. Sensor shall indicate status from 0.5 A to 175 A.
 - 5. Normally open current sensor output. 0.1A at 30 VAC/DC.
 - 6. Basis of Design: Veris Model H608.
- K. Current Status Switches for Constant Load Devices (Auto Calibration)
- 1. Acceptable Manufacturer: Veris Industries.
 - 2. General: Microprocessor based, self-learning, self-calibrating current switch. Calibration-free status for both under and overcurrent, LCD display, and slide-switch selectable trip point limits. At initial power-up automatically learns average current on the line with no action required by the installer
 - 3. Split core sensor, induced powered from monitored load and isolated to 600 VAC rms. Sensor shall indicate status from 2.5 A to 200 A.
 - 4. Display: Backlit LCD; illuminates when monitored current exceeds 4.5A
 - 5. Nominal Trip Point: $\pm 40\%$, $\pm 60\%$, or on/off (user selectable)
 - 6. Normally open current sensor output. 0.1A at 30 VAC/DC.
 - 7. Basis of Design: Veris Model H11D.
- L. Current Status Switches for Variable Frequency Drive Application
- 1. Acceptable Manufacturer: Veris Industries.
 - 2. General: Microprocessor controlled, self-learning, self-calibrating current sensor to detect motor undercurrent and overcurrent situations such as belt loss, coupling shear, and mechanical failure on variable loads. Sensor shall store motor current as operating parameter in non-volatile memory. Push-button to clear memory and relearn.
 - 3. Visual LED indicator for status.
 - 4. Alarm Limits: $\pm 20\%$ of learned current in every 5 Hz freq. band
 - 5. Split core sensor, induced powered from monitored load and isolated to 600 VAC rms. Sensor shall indicate status from 1.5 A to 150 A and from 12 to 115 Hz.
 - 6. Normally open current sensor output. 0.1A at 30 VAC/DC.
 - 7. Basis of Design: Veris Model H614.
- M. Liquid Flow, Insertion Type Turbine Flowmeter:

1. Acceptable Manufacturer: Veris Industries
 2. General: Turbine-type insertion flow meter designed for use in pipe sizes 1 1/2" and greater. Available in hot tap configuration with isolation valves and mounting hardware to install or remove the sensor from pipeline that is difficult to shut down or drain
 3. Performance:
 - 1) Accuracy $\pm 1\%$ of rate over optimum flow range; ≥ 10 upstream and ≥ 5 downstream straight pipe diameters, uninterrupted flow
 - 2) Repeatability $\pm 0.5\%$
 - 3) Velocity Range: 0.3 to 20 FPS
 - 4) Pressure Drop 0.5 psi or less @ 10 ft/sec for all pipe sizes 1.5" dia and up
 - 5) Pressure Rating: 1000 psi @ 70°F
 4. Maximum Temperature Rating: 300°F
 5. Materials: Stainless Steel or Brass body; Stainless steel impeller
 6. Transmitter:
 - 1) Power Supply: 12 - 30VAC or 8 - 35VDC.
 - a) Output: [Frequency] [4-20 mA] [Scaled Pulse]
 - 2) Temperature Range: 14° to 150°F
 - 3) Display: 8 character 3/8" LCD (Optional)
 - 4) Enclosure: NEMA 4, Polypropylene with Viton® sealed acrylic cover
 7. Basis of Design: Veris SDI series
- N. Liquid Flow/Energy Transmitter, Non-invasive Ultrasonic (Clamp-on):
1. Acceptable Manufacturer: Veris Industries
 2. General: Clamp-on digital correlation transit-time ultrasonic flow meter designed for clean liquids or liquids containing small amounts of suspended solids or aeration. Optional temperature sensors for BTU calculations.
 3. Liquid: water, brine, raw sewage, ethylene, glycol, glycerin, others. Contact manufacturer for other fluid compatibility
 4. Pipe Surface Temperature: Pipe dia 1/2" to 2": -40-185°F; Pipe dia > 2": -40-250°F
 5. Performance:
 - 1) Flow Accuracy:
 - a) Pipe dia 1/2" to 3/4" 1% of full scale
 - b) Pipe dia 1" to 2" 1% of reading from 4-40 FPS
 - c) Pipe dia 2" to 100" 1% of reading from 1-40 FPS
 - 2) Flow Repeatability $\pm 0.01\%$ of reading
 - 3) Velocity Range: (Bidirectional flow)
 - a) Pipe dia 1/2" to 2" 2 to 40 FPS
 - b) Pipe dia 2" to 100" 1 to 40 FPS
 - 4) Flow Sensitivity 0.001 FPS
 - 5) Temperature Accuracy (energy): 32-212°F; Absolute 0.45°F; Difference 0.18°F
 - 6) Temperature Sensitivity: 0.05°F
 - 7) Temperature Repeatability: $\pm 0.05\%$ of reading
 6. Transmitter:
 - 1) Power Supply: 95 to 264 VAC, 47 to 63 Hz or 10 to 28 VDC.
 - 2) Output: [RJ45] [Modbus TCP/IP] [Ethernet/IP] [BACnet/IP] [Pulse] [4-20 mA] [RS-485 Modbus RTU]
 - 3) Temperature Range: -40 to +185°F
 - 4) Display: 2 line backlit LCD with keypad

- 5) Enclosure: NEMA 4, (IP65), Powder-coated aluminum, polycarbonate
7. Agency Rating: UL 1604, EN 60079-0/15, CSA C22.2, CSA Class 1 (Pipe > 2")
8. Basis of Design: Veris FST & FSR series

O. Analog Electric/Pneumatic Transducer:

1. Acceptable Manufacturer: Veris Industries
2. General: Micro-controlled poppet valve for high accuracy and with no air loss in the system. Field configurable for pressure sensing in multiple applications.
3. Power Supply: 22-30VDC, 20-30VAC
4. Control Input: 4-20mA, 0-10V, 0-5V; jumper selectable
5. Performance:
 - 1) Accuracy: 1% full scale; combined linearity, hysteresis, repeatability
 - 2) Compensated Temperature Range: 25° to 140°F
 - 3) Temp Coefficient: $\pm 0.05\%$ °C
 - 4) Operating Environment: 10-90% RH, non-condensing; 25° to 140°F
6. Supply Pressure: 45 psig max.
7. Manual Override: Jumper selectable mode, digital pushbutton adjust
8. Alarm Contact: 100mA@30VAC/DC (Optional)
9. Control Range 0-20 psig or 3-15 psig; jumper selectable
10. Pressure Differential 0.1 psig (supply to branch)
11. Pressure Indication Electronic, 3-1/2 digit LCD
12. Housing: Mounted on standard SnapTrack; Optional clear dust cover
13. Basis of Design: Veris EP Series

P. Control Valves

1. Provide automatic control valves suitable for the specified controlled media (steam, water or glycol). Provide valves which mate and match the material of the connected piping. Equip control valves with the actuators of required input power type and control signal type to accurately position the flow control element and provide sufficient force to achieve required leakage specification.
2. Control valves shall meet the heating and cooling loads specified, and close off against the differential pressure conditions within the application. Valves should be sized to operate accurately and with stability from 10 to 100% of the maximum design flow.
3. Trim material shall be stainless steel for steam and high differential pressure applications.
4. Electric actuation should be provided on all terminal unit reheat applications unless electric heat is provided.

Q. Dampers

1. Automatic dampers, furnished by the Building Automation Contractor shall be single or multiple blade as required. Dampers are to be installed by the HVAC Contractor under the supervision of the BAS Contractor. All blank-off plates and conversions necessary to install smaller than duct size dampers are the responsibility of the Sheet Metal Contractor.
2. Damper frames are to be constructed of 13 gauge galvanized sheet steel mechanically joined with linkage concealed in the side channel to eliminate noise as friction. Compressible spring stainless steel side seals and acetyl or bronze bearings shall also be provided.
3. Damper blade width shall not exceed eight inches. Seals and 3/8 inch square steel zinc plated pins are required. Blade rotation is to be parallel or opposed as shown on the schedules.

4. For high performance applications, control dampers will meet or exceed the UL Class I leakage rating.
5. Control and smoke dampers shall be Ruskin, or approved equal.
6. Provide opposed blade dampers for modulating applications and parallel blade for two position control.

R. Damper Actuators

1. Damper actuators shall be electronic, and shall be direct coupled over the shaft, without the need for connecting linkage. The actuator shall have electronic overload circuitry to prevent damage. For power-failure/safety applications, an internal mechanical, spring return mechanism shall be built into the actuator housing. Non-spring return actuators shall have an external manual gear release to allow positioning of the damper when the actuator is not powered.

S. Smoke Detectors

1. Air duct smoke detectors shall be by Air Products & Controls or approved equal. The detectors shall operate at air velocities from 300 feet per minute to 4000 feet per minute.
2. The smoke detector shall utilize a photoelectric detector head.
3. The housing shall permit mechanical installation without removal of the detector cover.
4. The detectors shall be listed by Underwriters Laboratories and meet the requirements of UL 268A.

T. Airflow Measuring Stations

1. Provide a thermal anemometer using instrument grade self heated thermistor sensors with thermistor temperature sensors.
2. The flow station shall operate over a range of 0 to 5,000 feet/min with an accuracy of +/- 2% over 500 feet/min and +/- 10 ft/min for reading less than 500 feet/min.

2.7 Electrical Power Measurement

A. Electrical Power Monitors, Single Point (Easy Install):

1. Acceptable Manufacturer: Veris Industries.
2. General: Consist of three split-core CTs, factory calibrated as a system, hinged at both axes with the electronics embedded inside the master CT. The transducer shall measure true (rms.RMS) power demand real power (kW) consumption (kWh). Conform to ANSI C12.1 metering accuracy standards.
3. Voltage Input: Load capacity as shown on drawings. 208-480 VAC, 60 Hz
4. Maximum Current Input: Up to 2400A
5. Performance:
 - 1) Accuracy: +/- 1% system from 10% to 100% of the rated current of the CT's
 - 2) Operating Temperature Range: 32-140°F, 122°F for 2400A.
6. Output: 4 to 20 mA, Pulse. or Modbus RTU
7. Ratings:
 - 1) Agency: UL508 or equivalent
 - 2) Transducer internally isolated to 2000 VAC.
 - 3) Case isolation shall be 600 VAC.
8. Basis of Design: Similar to Hawkeye Veris H80xx40 series
9. Accessories: [BACnet] [LON] communications gateway

B. Electrical Power Monitors, Single Point (High Accuracy):

1. Acceptable Manufacturer: Veris Industries.

2. General: Revenue grade meter. Measures voltage, amperage, real power (kW), consumption (kWh), and reactive power (kVARar), and power factor (PF) per phase and total load for a single load. Factory calibrated as a system using split core CT's. Neutral voltage connection is required.
 3. Voltage Input: 208-480 VAC, 60 Hz
 4. Current Input: Up to 2400A
 5. Performance:
 - 1) Accuracy: +/- 1% system from 2% to 100% of the rated current of the CT's
 - 2) Operating Temperature Range: 32-122°F
 6. Output: Pulse, BACnet, Modbus RTU
 7. Display: Backlit LCD
 8. Enclosure: NEMA 1
 9. Agency Rating: UL508 or equivalent
 10. Basis of Design: Veris Industries H81xx00 series.
- C. Electrical Power Monitors, Single Point (High Accuracy/Versatility):
1. Acceptable Manufacturer: Veris Industries.
 2. General: Revenue grade meter. Measures voltage, amperage, real power (kW), consumption (kWh), reactive power (kVAR), apparent power (kVA) and power factor (PF) per phase and total load for a single load. Available with data logging , Bi-directional (4-quadrant) metering, and pulse contact accumulator inputs.
 3. Voltage Input: 90-600 VAC, 50/60 Hz, 125-300 VDC
 4. Current Input: 5A – 32,000A, selectable 1/3V or 1V CT inputs
 5. Performance:
 - 1) Accuracy shall be +/- [0.2%] [0.5%] revenue grade
 - 2) Operating Temperature Range: -22-158°F
 6. Output shall be [Pulse] [BACnet] [Modbus RTU] [LON]
 7. Display: Backlit LCD
 8. Enclosure: NEMA 4x optional
 9. Agency Rating: UL508, ANSI C12.20
 10. Basis of Design: Veris E5xxx series.
- D. Electrical Power Monitors, Multiple Point (92 loads, High Accuracy):
1. Acceptable Manufacturer: Veris Industries.
 2. General: Revenue grade meter. Measures volts, amps, power and energy for each circuit. 1/4 amp to 200 amp monitoring. 4 configurable alarm threshold registers
 3. Voltage Input: 90-277 VAC, 60 Hz
 4. Current Input: 5A – 32,000A, 1/3V CT inputs
 5. Performance:
 - 1) Accuracy: +/- 0.5% meter (split core), +/- 1% system from 1/4-100A (solid core)
 - 2) Operating Temperature Range: 32-140°F
 6. Output: Modbus RTU
 7. Agency Rating: UL508, ANSI C12.10, IEC Class 1
 8. Basis of Design: Veris E3xxx series.

PART 3 - Execution

3.1 Contractor Responsibilities

A. General

1. Installation of the building automation system shall be performed by the Contractor or a subcontractor. However, all installation shall be under the personal supervision of the Contractor. The Contractor shall certify all work as proper and complete. Under no circumstances shall the design, scheduling, coordination, programming, training, and warranty requirements for the project be delegated to a subcontractor.

B. Demolition

1. Remove controls which do not remain as part of the building automation system, all associated abandoned wiring and conduit, and all associated pneumatic tubing. The Owner will inform the Contractor of any equipment which is to be removed that will remain the property of the Owner. All other equipment which is removed will be disposed of by the Contractor.

C. Access to Site

1. Unless notified otherwise, entrance to building is restricted. No one will be permitted to enter the building unless their names have been cleared with the Owner or the Owner's Representative.

D. Code Compliance

1. All wiring shall be installed in accordance with all applicable electrical codes and will comply with equipment manufacturer's recommendations. Should any discrepancy be found between wiring specifications in Division 17 and Division 16, wiring requirements of Division 17 will prevail for work specified in Division 17.

E. Cleanup

1. At the completion of the work, all equipment pertinent to this contract shall be checked and thoroughly cleaned, and all other areas shall be cleaned around equipment provided under this contract.

3.2 Wiring, Conduit, and Cable

- A. All wire will be copper and meet the minimum wire size and insulation class listed below:

Wire Class	Wire Size	Isolation Class
Power	12 Gauge	600 Volt
Class One	14 Gauge Std.	600 Volt
Class Two	18 Gauge Std.	300 Volt
Class Three	18 Gauge Std.	300 Volt
Communications	Per Mfr.	Per Mfr.

- B. Power and Class One wiring may be run in the same conduit. Class Two and Three wiring and communications wiring may be run in the same conduit.
- C. Where different wiring classes terminate within the same enclosure, maintain clearances and install barriers per the National Electric Code.
- D. Where wiring is required to be installed in conduit, EMT shall be used. Conduit shall be minimum 1/2 inch galvanized EMT. Set screw fittings are acceptable for dry interior locations. Watertight compression fittings shall be used for exterior locations and interior locations subject to moisture. Provide conduit seal-off fitting where exterior conduits enter the building or between areas of high temperature/moisture differential.
- E. Flexible metallic conduit (max. 3 feet) shall be used for connections to motors, actuators, controllers, and sensors mounted on vibration producing equipment. Liquid-tight flexible conduit shall be use in exterior locations and interior locations subject to moisture.

- F. Junction boxes shall be provided at all cable splices, equipment termination, and transitions from EMT to flexible conduit. Interior dry location J-boxes shall be galvanized pressed steel, nominal four-inch square with blank cover. Exterior and damp location JH-boxes shall be cast alloy FS boxes with threaded hubs and gasketed covers.
- G. Where the space above the ceiling is a supply or return air plenum, the wiring shall be plenum rated. Teflon wiring can be run without conduit above suspended ceilings. EXCEPTION: Any wire run in suspended ceilings that is used to control outside air dampers or to connect the system to the fire management system shall be in conduit.
- H. Fiber optic cable shall include the following sizes; 50/125, 62.5/125 or 100/140.
- I. Only glass fiber is acceptable, no plastic.
- J. Fiber optic cable shall only be installed and terminated by an experienced contractor. The BAS contractor shall submit to the Engineer the name of the intended contractor of the fiber optic cable with his submittal documents.

3.3 Hardware Installation

- A. Installation Practices for Wiring
- B. All controllers are to be mounted vertically and per the manufacturer's installation documentation.
- C. The 120VAC power wiring to each Ethernet or Remote Site controller shall be a dedicated run, with a separate breaker. Each run will include a separate hot, neutral and ground wire. The ground wire will terminate at the breaker panel ground. This circuit will not feed any other circuit or device.
- D. A true earth ground must be available in the building. Do not use a corroded or galvanized pipe, or structural steel.
- E. Wires are to be attached to the building proper at regular intervals such that wiring does not droop. Wires are not to be affixed to or supported by pipes, conduit, etc.
- F. Conduit in finished areas will be concealed in ceiling cavity spaces, plenums, furred spaces and wall construction. Exception; metallic surface raceway may be used in finished areas on masonry walls. All surface raceway in finished areas must be color matched to the existing finish within the limitations of standard manufactured colors.
- G. Conduit, in non-finished areas where possible, will be concealed in ceiling cavity spaces, plenums, furred spaces, and wall construction. Exposed conduit will run parallel to or at right angles to the building structure.
- H. Wires are to be kept a minimum of three (3) inches from hot water, steam, or condensate piping.
- I. Where sensor wires leave the conduit system, they are to be protected by a plastic insert.
- J. Wire will not be allowed to run across telephone equipment areas.

3.4 Installation Practices for Field Devices

- A. Well-mounted sensors will include thermal conducting compound within the well to insure good heat transfer to the sensor.
- B. Actuators will be firmly mounted to give positive movement and linkage will be adjusted to give smooth continuous movement throughout 100 percent of the stroke.
- C. Relay outputs will include transient suppression across all coils. Suppression devices shall limit transients to 150% of the rated coil voltage.
- D. Water line mounted sensors shall be removable without shutting down the system in which they are installed.

- E. For duct static pressure sensors, the high pressure port shall be connected to a metal static pressure probe inserted into the duct pointing upstream. The low pressure port shall be left open to the plenum area at the point that the high pressure port is tapped into the ductwork.
- F. For building static pressure sensors, the high pressure port shall be inserted into the space via a metal tube. Pipe the low pressure port to the outside of the building.

3.5 Enclosures

- A. For all I/O requiring field interface devices, these devices where practical will be mounted in a field interface panel (FIP). The Contractor shall provide an enclosure which protects the device(s) from dust, moisture, conceals integral wiring and moving parts.
- B. FIPs shall contain power supplies for sensors, interface relays and contactors, and safety circuits.
- C. The FIP enclosure shall be of steel construction with baked enamel finish; NEMA 1 rated with a hinged door and keyed lock. The enclosure will be sized for twenty percent spare mounting space. All locks will be keyed identically.
- D. All wiring to and from the FIP will be to screw type terminals. Analog or communications wiring may use the FIP as a raceway without terminating. The use of wire nuts within the FIP is prohibited.
- E. All outside mounted enclosures shall meet the NEMA-4 rating.
- F. The wiring within all enclosures shall be run in plastic track. Wiring within controllers shall be wrapped and secured.

3.6 Identification

- A. Identify all control wires with labeling tape or sleeves using words, letters, or numbers that can be exactly cross-referenced with as-built drawings.
- B. All field enclosures, other than controllers, shall be identified with a Bakelite nameplate. The lettering shall be in white against a black or blue background.
- C. Junction box covers will be marked to indicate that they are a part of the BAS system.
- D. All I/O field devices (except space sensors) that are not mounted within FIP's shall be identified with name plates.
- E. All I/O field devices inside FIP's shall be labeled.

3.7 Existing Controls.

- A. Existing controls which are to be reused must each be tested and calibrated for proper operation. Existing controls which are to be reused and are found to be defective requiring replacement, will be noted to the Owner. The Owner will be responsible for all material and labor costs associated with their repair.

3.8 Control System Switch-over

- A. Demolition of the existing control system will occur after the new temperature control system is in place including new sensors and new field interface devices.
- B. Switch-over from the existing control system to the new system will be fully coordinated with the Owner. A representative of the Owner will be on site during switch-over.
- C. The Contractor shall minimize control system downtime during switch-over. Sufficient installation mechanics will be on site so that the entire switch-over can be accomplished in a reasonable time frame.

3.9 Location

- A. The location of sensors is per mechanical and architectural drawings.
- B. Space humidity or temperature sensors will be mounted away from machinery generating heat, direct light and diffuser air streams.
- C. Outdoor air sensors will be mounted on the north building face directly in the outside air. Install these sensors such that the effects of heat radiated from the building or sunlight is minimized.
- D. Field enclosures shall be located immediately adjacent to the controller panel(s) to which it is being interfaced.

3.10 Software Installation

- A. General.
 - 1. The Contractor shall provide all labor necessary to install, initialize, start-up and debug all system software as described in this section. This includes any operating system software or other third party software necessary for successful operation of the system.

3.11 Database Configuration.

- A. The Contractor will provide all labor to configure those portions of the database that are required by the points list and sequence of operation.

3.12 Color Graphic Displays.

- A. Unless otherwise directed by the owner, the Contractor will provide color graphic displays as depicted in the mechanical drawings for each system and floor plan. For each system or floor plan, the display shall contain the associated points identified in the point list and allow for setpoint changes as required by the owner.

3.13 Reports.

- A. The Contractor will configure a minimum of 4 reports for the owner. These reports shall, at a minimum, be able to provide:
 - 1. Trend comparison data
 - 2. Alarm status and prevalence information
 - 3. Energy Consumption data
 - 4. System user data

3.14 Documentation

- A. As built software documentation will include the following:
 - 1. Descriptive point lists
 - 2. Application program listing
 - 3. Application programs with comments.
 - 4. Printouts of all reports.
 - 5. Alarm list.
 - 6. Printouts of all graphics
 - 7. Commissioning and System Startup

3.15 Point to Point Checkout.

- A. Each I/O device (both field mounted as well as those located in FIPs) shall be inspected and verified for proper installation and functionality. A checkout sheet itemizing each device shall be filled out, dated and approved by the Project Manager for submission to the owner or owner's representative.

3.16 Controller and Workstation Checkout.

- A. A field checkout of all controllers and front end equipment (computers, printers, modems, etc.) shall be conducted to verify proper operation of both hardware and software. A checkout sheet itemizing each device and a description of the associated tests shall be prepared and submitted to the owner or owner's representative by the completion of the project.

3.17 System Acceptance Testing

- A. All application software will be verified and compared against the sequences of operation.
 - 1. Chiller control
 - 2. Boiler Control
 - 3. Single Zone Air Handlers
 - 4. Multi Zone Air Handlers
 - 5. Packaged Roof Top Control
 - 6. Cooling Only VAV
 - 7. Fan Powered VAV
 - 8. Fan Coil Control
 - 9. Heat Pump Control
 - 10. Unit Ventilator Control
- B. Control loops will be exercised by inducing a setpoint shift of at least 10% and observing whether the system successfully returns the process variable to setpoint. Record all test results and attach to the Test Results Sheet.
- C. Test each alarm in the system and validate that the system generates the appropriate alarm message, that the message appears at all prescribed destinations (workstations or printers), and that any other related actions occur as defined (i.e. graphic panels are invoked, reports are generated, etc.). Submit a Test Results Sheet to the owner.
- D. Perform an operational test of each unique graphic display and report to verify that the item exists, that the appearance and content are correct, and that any special features work as intended. Submit a Test Results Sheet to the owner.
- E. Perform an operational test of each third party interface that has been included as part of the automation system. Verify that all points are properly polled, that alarms have been configured, and that any associated graphics and reports have been completed. If the interface involves a file transfer over Ethernet, test any logic that controls the transmission of the file, and verify the content of the specified information.

**SECTION 23 21 13
HYDRONIC PIPING**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Water piping to connect HVAC equipment, including the following:
 - 1. Chilled water, condenser water, heating hot water and drain piping.
 - 2. Extension of domestic water make-up piping for HVAC systems.
 - 3. Glycol-water piping.
- B. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- E. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic restraints for piping.
- F. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- G. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- H. Section 23 07 11, HVAC AND BOILER PLANT INSULATION: Piping insulation.
Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- I. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Temperature and pressure sensors and valve operators.
- J. Section 23 21 23, HYDRONIC PUMPS: Pumps.
- K. Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
- B. American Society of Mechanical Engineers (ASME):
 - B1.20.1-2013Pipe Threads, General Purpose (Inch)
 - B16.3-2011Malleable Iron Threaded Fittings: Classes 150 and 300

- B16.4-2011Gray Iron Threaded Fittings: (Classes 125 and 250)
- B16.5-2013Pipe Flanges and Flanged Fittings: NPS 1/2 through NPS 24 Metric/Inch Standard
- B16.9-2012Factory Made Wrought Buttwelding Fittings
- B16.11-2011Forged Fittings, Socket-Welding and Threaded
- B16.18-2012Cast Copper Alloy Solder Joint Pressure Fittings
- B16.22-2013Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
- B16.24-2011Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 600, 900, 1500, and 2500
- B16.39-2014Malleable Iron Threaded Pipe Unions: Classes 150, 250, and 300
- B16.42-06Ductile Iron Pipe Flanges and Flanged Fittings
- B31.9-2014Building Services Piping
- B40.100-2013Pressure Gauges and Gauge Attachments
- ASME Boiler and Pressure Vessel Code:
 BPVC Section VIII-2015 .Rules for Construction of Pressure Vessels
- C. American Society for Testing and Materials (ASTM):
- A47/A47M-1999 (R2014) ..Standard Specification for Ferritic Malleable Iron Castings
- A53/A53M-2012Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
- A106/A106M-2015Standard Specification for Seamless Carbon Steel Pipe for High-Temperature Service
- A126-2004 (R2014)Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
- A183-2014Standard Specification for Carbon Steel Track Bolts and Nuts
- A216/A216M-2014e1Standard Specification for Steel Castings, Carbon, Suitable for Fusion Welding, for High-Temperature Service
- A307-2014Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60,000 PSI Tensile Strength

- A536-1984 (R2014)Standard Specification for Ductile Iron Castings
- B62-2015Standard Specification for Composition Bronze or Ounce Metal Castings
- B88-2014Standard Specification for Seamless Copper Water Tube
- F439-2013Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80
- F441/F441M-2015Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80
- D. American Welding Society (AWS):
- B2.1/B2.1M-2014Standard for Welding Procedure and Performance Specification
- E. Expansion Joint Manufacturer's Association, Inc. (EJMA):
- EJMAExpansion Joint Manufacturer's Association Standards, Tenth Edition
- F. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:
- SP-67-2011Butterfly Valves
- SP-70-2011Gray Iron Gate Valves, Flanged and Threaded Ends
- SP-71-2011Gray Iron Swing Check Valves, Flanged and Threaded Ends
- SP-80-2013Bronze Gate, Globe, Angle, and Check Valves
- SP-85-2011Gray Iron Globe and Angle Valves, Flanged and Threaded Ends
- SP-110-2010Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends
- SP-125-2010Gray Iron and Ductile Iron In-line, Spring-Loaded, Center-Guided Check Valves
- G. Tubular Exchanger Manufacturers Association (TEMA):
- TEMA Standards-20079th Edition

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 21 13, HYDRONIC PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.
 2. Pipe and tubing, with specification, class or type, and schedule.
 3. Pipe fittings, including miscellaneous adapters and special fittings.
 4. Flanges, gaskets and bolting.
 5. Couplings and fittings.
 6. Valves of all types.
 7. Strainers.
 8. Flexible connectors for water service.
 9. Pipe alignment guides.
 10. Expansion joints.
 11. Expansion compensators.
 12. All specified hydronic system components.
 13. Water flow measuring devices.
 14. Gauges.
 15. Thermometers and test wells.
- D. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:
1. Heat Exchangers (Water to Water).
 2. Air separators.
 3. Expansion tanks.
 4. Buffer tanks.
- E. Submit the welder's qualifications in the form of a current (less than one-year old) and formal certificate.
- F. Coordination Drawings: Refer to paragraph, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- G. As-Built Piping Diagrams: Provide drawing as follows for chilled water, condenser water, and heating hot water system and other piping systems and equipment.

1. One wall-mounted stick file with complete set of prints. Mount stick file in the chiller plant or control room along with control diagram stick file.
 2. One complete set of reproducible drawings.
 3. One complete set of drawings in electronic AutoCAD and pdf format.
- H. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
1. Include complete list indicating all components of the systems.
 2. Include complete diagrams of the internal wiring for each item of equipment.
 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- I. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- J. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC, which includes welding qualifications.
- B. Submit prior to welding of steel piping a certificate of Welder's certification. The certificate shall be current and not more than one-year old.
- C. All couplings, fittings, valves, and specialties shall be the products of a single manufacturer.
 1. All castings used for coupling housings, fittings, valve bodies, etc., shall be date stamped for quality assurance and traceability.

1.6 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD and hard copies inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design,

control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
1. As-built drawings are to be provided, with a copy of them on AutoCAD version 2010 provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.
- D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.
- E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.7 SPARE PARTS

- A. For mechanical pressed sealed fittings provide tools required for each pipe size used at the facility.

PART 2 - PRODUCTS**2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES**

- A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.2 PIPE AND TUBING

- A. Chilled Water, Heating Hot Water, and Glycol-Water:
 - 1. Steel: ASTM A53/A53M Grade B, seamless or ERW, Schedule 40.
 - 2. Copper water tube option: ASTM B88, Type K or L, hard drawn.
- B. Extension of Domestic Water Make-up Piping: ASTM B88, Type K or L, hard drawn copper tubing.
- C. Cooling Coil Condensate Drain Piping:
 - 1. From air handling units: Copper water tube, ASTM B88, Type M, or Schedule 40 PVC plastic piping.
 - 2. From fan coil or other terminal units: Copper water tube, ASTM B88, Type M for runouts and Type L for mains.
- D. Chemical Feed Piping for Condenser Water Treatment: CPVC, Schedule 80, ASTM F441/F441M.
- E. Pipe supports, including insulation shields, for above ground piping: Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.3 FITTINGS FOR STEEL PIPE

- A. 50 mm (2 inches) and Smaller: Screwed or welded joints.
 - 1. Butt welding: ASME B16.9 with same wall thickness as connecting piping.
 - 2. Forged steel, socket welding or threaded: ASME B16.11.
 - 3. Screwed: 150-pound malleable iron, ASME B16.3. 125-pound cast iron, ASME B16.4, may be used in lieu of malleable iron. Bushing reduction of a single pipe size, or use of close nipples, is not acceptable.
 - 4. Unions: ASME B16.39.
 - 5. Water hose connection adapter: Brass, pipe thread to 20 mm (3/4 inch) garden hose thread, with hose cap nut.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.
 - 1. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.

2. Welding flanges and bolting: ASME B16.5:
 - a. Water service: Weld neck or slip-on, plain face, with 3.2 mm (1/8 inch) thick full-face neoprene gasket suitable for 104 degrees C (220 degrees F).
 - 1) Contractor's option: Convuluted, cold formed 150-pound steel flanges, with Teflon gaskets, may be used for water service.
 - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gauge connections.

2.4 FITTINGS FOR COPPER TUBING

- A. Joints:
 1. Solder Joints: Joints shall be made up in accordance with recommended practices of the materials applied. Apply 95/5 tin and antimony on all copper piping.
 2. Mechanically formed tee connection in water and drain piping: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting.
- B. Bronze Flanges and Flanged Fittings: ASME B16.24.
- C. Fittings: ASME B16.18 cast copper or ASME B16.22 solder wrought copper.

2.5 FITTINGS FOR PLASTIC PIPING

- A. Schedule 40, socket type for solvent welding.
- B. Schedule 40 PVC drain piping: Drainage pattern.
- C. Chemical feed piping for condenser water treatment: CPVC, Schedule 80, ASTM F439.

2.6 DIELECTRIC FITTINGS

- A. Provide where copper tubing and ferrous metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union, ASME B16.39.
- C. 65 mm (2-1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42. Dielectric gasket material shall be compatible with hydronic medium.

D. Temperature Rating, 99 degrees C (210 degrees F).

2.7 SCREWED JOINTS

A. Pipe Thread: ASME B1.20.1.

B. Lubricant or Sealant: Oil and graphite or other compound approved for the intended service.

2.8 VALVES

A. Asbestos packing is not acceptable.

B. All valves of the same type shall be products of a single manufacturer.

C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2.4 m (8 feet) or more above the floor or operating platform.

D. Shut-Off Valves:

1. Ball Valves (Pipe sizes 50 mm (2 inch) and smaller): MSS SP-110, screwed or solder connections, brass or bronze body with chrome-plated ball with full port and Teflon seat at 2758 kPa (400 psig) working pressure rating. Provide stem extension to allow operation without interfering with pipe insulation.
2. Butterfly Valves (Pipe Sizes 65 mm (2-1/2 inch) and larger): Provide stem extension to allow 50 mm (2 inches) of pipe insulation without interfering with valve operation. MSS SP-67, flange lug type rated 1200 kPa (175 psig) working pressure at 93 degrees C (200 degrees F). Valves shall be ANSI Leakage Class VI and rated for bubble tight shut-off to full valve pressure rating. Valve shall be rated for dead end service and bi-directional flow capability to full rated pressure. Butterfly valves are prohibited for direct buried pipe applications.
 - a. Body: Cast iron, ASTM A126, Class B. Malleable iron, ASTM A47/A47M electro-plated, or ductile iron, ASTM A536, Grade 65-45-12 electro-plated.
 - b. Trim: Bronze, aluminum bronze, or 300 series stainless steel disc, bronze bearings, 316 stainless steel shaft and manufacturer's recommended resilient seat. Resilient seat shall be field replaceable, and fully line the body to completely isolate the body from the product. A phosphate coated steel shaft or stem is acceptable, if the stem is completely isolated from the product.
 - c. Actuators: Field interchangeable. Valves for balancing service shall have adjustable memory stop to limit open position.

- 1) Valves 150 mm (6 inches) and smaller: Lever actuator with minimum of seven locking positions, except where chain wheel is required.
- 2) Valves 200 mm (8 inches) and larger: Enclosed worm gear with handwheel, and where required, chain-wheel operator.

E. Globe and Angle Valves:

1. Globe Valves:

- a. 50 mm (2 inches) and smaller: MSS SP-80, bronze, 1035 kPa (150 psig) Globe valves shall be union bonnet with metal plug type disc.
- b. 65 mm (2-1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS SP-85 for globe valves.

2. Angle Valves:

- a. 50 mm (2 inches) and smaller: MSS SP-80, bronze, 1035 kPa (150 psig) Angle valves shall be union bonnet with metal plug type disc.
- b. 65 mm (2-1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS SP-85 for angle.

F. Check Valves:

1. Swing Check Valves:

- a. 50 mm (2 inches) and smaller: MSS SP-80, bronze, 1035 kPa (150 psig), 45-degree swing disc.
- b. 65 mm (2-1/2 inches) and larger: 861 kPa (125 psig), flanged, iron body, bronze trim, MSS SP-71 for check valves.

2. Non-Slam or Silent Check Valve: Spring loaded double disc swing check or internally guided flat disc lift type check for bubble tight shut-off. Provide where check valves are shown in chilled water and hot water piping. Check valves incorporating a balancing feature may be used.

- a. Body: MSS SP-125 cast iron, ASTM A126, Class B, or steel, ASTM A216/A216M, Class WCB, or ductile iron, ASTM 536, flanged or wafer type.
- b. Seat, disc and spring: 18-8 stainless steel, or bronze, ASTM B62. Seats may be elastomer material.

G. Water Flow Balancing Valves: For flow regulation and shut-off. Valves shall be line size rather than reduced to control valve size.

1. Globe style valve.

2. A dual-purpose flow balancing valve and adjustable flow meter, with bronze or cast-iron body, calibrated position pointer, valved pressure taps or quick disconnects with integral check valves and preformed polyurethane insulating enclosure.
 3. Provide a readout kit including flow meter, readout probes, hoses, flow charts or calculator, and carrying case.
- H. Automatic Balancing Control Valves: Factory calibrated to maintain constant flow (plus or minus five percent) over system pressure fluctuations of 27 to 393 kPa (4 to 57 psig). Provide standard pressure taps and four sets of capacity charts. Valves shall be line size and be one of the following designs:
1. Gray iron ASTM A126 or brass body rated 1200 kPa (175 psig) at 93 degrees C (200 degrees F), with stainless steel piston and spring.
 2. Brass or ferrous body designed for 2070 kPa (300 psig) service at 121 degrees C (250 degrees F), with corrosion resistant, tamper proof, self-cleaning piston/spring assembly that is easily removable for inspection or replacement.
 3. Combination assemblies containing ball type shut-off valves, unions, flow regulators, strainers with blowdown valves and pressure temperature ports shall be acceptable.
 4. Provide a readout kit including flow meter, probes, hoses, flow charts and carrying case.

2.9 WATER FLOW MEASURING DEVICES

- A. Minimum overall accuracy plus or minus three percent over a range of 70 to 110 percent of design flow. Select devices for not less than 110 percent of design flow rate.
- B. Venturi Type: Bronze, steel, or cast iron with bronze throat, with valved pressure sensing taps upstream and at the throat.
- C. Wafer Type Circuit Sensor: Cast iron wafer-type flow meter equipped with readout valves to facilitate the connecting of a differential pressure meter. Each readout valve shall be fitted with an integral check valve designed to minimize system fluid loss during the monitoring process.
- D. Self-Averaging Annular Sensor Type: Brass or stainless-steel metering tube, shutoff valves and quick-coupling pressure connections. Metering tube shall be rotatable so all sensing ports may be pointed down-stream when unit is not in use.

- E. Insertion Turbine Type Sensor: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- F. Flow Measuring Device Identification:
 - 1. Metal tag attached by chain to the device.
 - 2. Include meter or equipment number, manufacturer's name, meter model, flow rate factor and design flow rate in gpm.
- G. Portable Water Flow Indicating Meters:
 - 1. Minimum 150 mm (6 inch) diameter dial, forged brass body, beryllium-copper bellows, designed for 1200 kPa (175 psig) working pressure at 121 degrees C (250 degrees F).
 - 2. Bleed and equalizing valves.
 - 3. Vent and drain hose and two 3 m (10 feet) lengths of hose with quick disconnect connections.
 - 4. Factory-fabricated carrying case with hose compartment and a bound set of capacity curves showing flow rate versus pressure differential.
 - 5. Provide one portable meter for each range of differential pressure required for the installed flow devices.
- H. Permanently Mounted Water Flow Indicating Meters: Minimum 150 mm (6 inch) diameter, or 457 mm (18 inch) long scale, for 120 percent of design flow rate, direct reading in gpm, with three valve manifold and two shut-off valves.

2.10 STRAINERS

- A. Y Type.
 - 1. Screens: Bronze, Monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows: 1.1 mm (0.045 inch) diameter perforations for 100 mm (4 inches) and larger: 3.2 mm (1/8 inch) diameter perforations.
- B. Suction Diffusers: Specified in Section 23 21 23, HYDRONIC PUMPS.

2.11 FLEXIBLE CONNECTORS FOR WATER SERVICE

- A. Flanged Spool Connector:
 - 1. Single arch or multiple arch type. Tube and cover shall be constructed of chlorobutyl elastomer with full faced integral flanges to provide a tight seal without gaskets. Connectors shall be internally reinforced with high strength synthetic fibers impregnated with rubber or synthetic compounds as recommended by connector manufacturer, and steel reinforcing rings.

2. Working pressures and temperatures shall be as follows:
 - a. Connector sizes 50 mm to 100 mm (2 inches to 4 inches), 1137 kPa (165 psig) at 121 degrees C (250 degrees F).
 - b. Connector sizes 125 mm to 300 mm (5 inches to 12 inches), 965 kPa (140 psig) at 121 degrees C (250 degrees F).
3. Provide ductile iron retaining rings and control units.

2.12 EXPANSION JOINTS

- A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.
- B. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association (EJMA) Standards.
- C. Bellows - Internally Pressurized Type:
 1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
 2. Internal stainless-steel sleeve entire length of bellows.
 3. External cast iron equalizing rings for services exceeding 345 kPa (50 psig).
 4. Welded ends.
 5. Design shall conform to standards of EJMA and ASME B31.9.
 6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
 7. Integral external cover.
- D. Bellows - Externally Pressurized Type:
 1. Multiple corrugations of Type 304 stainless steel.
 2. Internal and external guide integral with joint.
 3. Design for external pressurization of bellows to eliminate squirm.
 4. Welded ends.
 5. Conform to the standards of EJMA and ASME B31.9.
 6. Threaded connection at bottom, 25 mm (1 inch) minimum, for drain or drip point.
 7. Integral external cover and internal sleeve.
- E. Expansion Compensators:
 1. Corrugated bellows, externally pressurized, stainless steel or bronze.
 2. Internal guides and anti-torque devices.

3. Threaded ends.
 4. External shroud.
 5. Conform to standards of EJMA.
- F. Expansion Joint (Contractor's Option): 2413 kPa (350 psig) maximum working pressure, steel pipe fitting consisting of telescoping body and slip-pipe sections, PTFE modified polyphenylene sulfide coated slide section, with welded or flanged ends, suitable for axial end movement to 75 mm (3 inch).
- G. Expansion Joint Identification: Provide stamped brass or stainless-steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.
- H. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.
- I. Supports: Provide saddle supports and frame or hangers for heat exchanger. Mounting height shall be adjusted to facilitate gravity return of steam condensate. Construct supports from steel, weld joints.

2.13 HYDRONIC SYSTEM COMPONENTS

- A. Heat Exchanger (Water to Water): Shell and tube type, U-bend removable tube bundle, heating fluid in shell, heated fluid in tubes, equipped with support cradles.
1. Maximum tube velocity: 2.3 m/s (7.5 f/s).
 2. Tube fouling factor: TEMA Standards, but not less than 0.001.
 3. Materials:
 - a. Shell: Steel.
 - b. Tube sheet and tube supports: Steel or brass.
 - c. Tubes: 20 mm (3/4 inch) OD copper.
 - d. Head or bonnet: Cast iron or steel.
 4. Construction: In accordance with ASME BPVC Section VIII for 861 kPa (125 psig) working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.
- B. Air Purger: Cast iron or fabricated steel, 861 kPa (125 psig) water working pressure, for in-line installation.

- C. Tangential Air Separator: ASME BPVC Section VIII construction for 861 kPa (125 psig) working pressure, flanged tangential inlet and outlet connection, internal perforated stainless-steel air collector tube designed to direct released air into expansion tank, bottom blowdown connection. Provide Form No. U-1. If scheduled on the drawings, provide a removable stainless-steel strainer element having 5 mm (3/16 inch) perforations and free area of not less than five times the cross-sectional area of connecting piping.
- D. Diaphragm Type Pre-Pressurized Expansion Tank: ASME BPVC Section VIII construction for 861 kPa (125 psig) working pressure, welded steel shell, rustproof coated, with a flexible elastomeric diaphragm suitable for a maximum operating temperature of 115 degrees C (240 degrees F). Provide Form No. U-1. Tank shall be equipped with system connection, drain connection, standard air fill valve and be factory pre-charged to a minimum of 83 kPa (12 psig).
- E. Closed Expansion (Compression) Tank: ASME BPVC Section VIII construction for 861 kPa (125 psig) working pressure, steel, rustproof coated. Provide gauge glass, with protection guard, and angle valves with tapped openings for drain (bottom) and plugged vent (top). Provide Form No. U-1.
1. Horizontal tank: Provide cradle supports and following accessories:
 - a. Air control tank fittings: Provide in each expansion tank to facilitate air transfer from air separator, or purger, into tank while restricting gravity circulation. Fitting shall include an integral or separate air vent tube, cut to length of about 2/3 of tank diameter, to allow venting air from the tank when establishing the initial water level in the tank.
 - b. Tank drainer-air charger: Shall incorporate a vent tube, cut to above 2/3 of tank diameter, and drain valve with hose connection draining and recharging with air.
 2. Vertical floor-mounted expansion tank: Provide gauge glass, system or drain connection (bottom) and air charging (top) tappings. Provide gate valve and necessary adapters for charging system. Tank support shall consist of floor mounted base ring with drain access opening or four angle iron legs with base plates.
- F. Pressure Reducing Valve (Water): Diaphragm or bellows operated, spring loaded type, with minimum adjustable range of 28 kPa (4 psig) above and below set point. Bronze, brass or iron body and bronze, brass or

stainless-steel trim, rated 861 kPa (125 psig) working pressure at 107 degrees C (225 degrees F).

- G. Pressure Relief Valve: Bronze or iron body and bronze or stainless-steel trim, with testing lever. Comply with ASME BPVC Section VIII and bear ASME stamp.
- H. Automatic Air Vent Valves (where shown on drawings): Cast iron or semi-steel body, 1035 kPa (150 psig) working pressure, stainless steel float, valve, valve seat and mechanism, minimum 15 mm (1/2 inch) water connection and 6 mm (1/4 inch) air outlet. Air outlet shall be piped to the nearest floor drain.
- I. Buffer Tank: Buffer tank shall be constructed with a built-in baffle to allow mixing of the fluid inside the tank. Tank shall be constructed in accordance with ASME BPVC Section VIII requirements and stamped and registered with the National Board of Boiler and Pressure Vessel Inspectors. Tank shall have a working pressure of 861 kPa (125 psig) and shall come equipped with a base ring for installing the buffer tank directly on a level surface. The tank shall be furnished with two flanged connections, tappings for air vent, relief valve and drain. Buffer tank shall have a capacity as indicated on the drawings.

2.14 WATER FILTERS AND POT CHEMICAL FEEDERS

- A. See Section 23 25 00, HVAC WATER TREATMENT, paragraph, CHEMICAL TREATMENT FOR CLOSED LOOP SYSTEMS.

2.15 GAUGES, PRESSURE AND COMPOUND

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound for air, oil or water), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide brass lever handle union cock. Provide brass/bronze pressure snubber for gauges in water service.
- C. Range of Gauges: Provide range equal to at least 130 percent of normal operating range.
 - 1. For condenser water suction (compound): 101 kPa (30 inches Hg) to 690 kPa (100 psig).

2.16 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Pete's Plug: 6 mm (1/4 inch) MPT by 75 mm (3 inches) long, brass body and cap, with retained safety cap, nordel self-closing valve cores, permanently installed in piping where shown, or in lieu of pressure gauge test connections shown on the drawings.
- B. Provide one each of the following test items to the COR:
 - 1. 6 mm (1/4 inch) FPT by 3.2 mm (1/8 inch) diameter stainless steel pressure gauge adapter probe for extra-long test plug.
 - 2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gauge, 101 kPa (30 inches Hg) to 690 kPa (100 psig) range.
 - 3. 0 to 104 degrees C (32 to 220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (1 inch) dial, 125 mm (5 inch) long stainless-steel stem, plastic case.

2.17 THERMOMETERS

- A. Mercury or organic liquid filled type, red or blue column, clear plastic window, with 150 mm (6 inch) brass stem, straight, fixed or adjustable angle as required for each in reading.
- B. Case: Chrome plated brass or aluminum with enamel finish.
- C. Scale: Not less than 225 mm (9 inches), range as described below, two-degree graduations.
- D. Separable Socket (Well): Brass, extension neck type to clear pipe insulation.
- E. Scale ranges:
 - 1. Chilled Water and Glycol-Water: 0 to 38 degrees C (32 to 100 degrees F).
 - 2. Hot Water and Glycol-Water: 38 to 93 degrees C (100 to 200 degrees F).

2.18 FIRESTOPPING MATERIAL

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 3 - EXECUTION**3.1 GENERAL**

- A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.
- B. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to

coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost or time to the Government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.

- C. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- D. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Install heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- E. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (1 inch) minimum clearance between adjacent piping or other surface. Unless shown otherwise, slope drain piping down in the direction of flow not less than 25 mm (1 inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- F. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally, locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing. Install butterfly valves with the valve open as recommended by the manufacturer to prevent binding of the disc in the seat.
- G. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- H. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- I. Provide manual or automatic air vent at all piping system high points and drain valves at all low points. Install piping to floor drains from all automatic air vents.

- J. Connect piping to equipment as shown on the drawings. Install components furnished by others such as:
 - 1. Water treatment pot feeders and condenser water treatment systems.
 - 2. Flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- K. Thermometer Wells: In pipes 65 mm (2-1/2 inches) and smaller increase the pipe size to provide free area equal to the upstream pipe area.
- L. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION.
- M. Where copper piping is connected to steel piping, provide dielectric connections.

3.2 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.9 and AWS B2.1/B2.1M. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Screwed: Threads shall conform to ASME B1.20.1; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. 125 Pound Cast Iron Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast iron flange.
- D. Solvent Welded Joints: As recommended by the manufacturer.

3.3 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

- A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.
- B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.
- C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.
- D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other

devices. Allow clear space to permit replacement of joints and to permit access to devices for inspection of all surfaces and for adding.

3.4 SEISMIC BRACING ABOVEGROUND PIPING

- A. Provide in accordance with Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 LEAK TESTING ABOVEGROUND PIPING

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COR. Tests may be either of those below, or a combination, as approved by the COR.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems, the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Isolate equipment where necessary to avoid excessive pressure on mechanical seals and safety devices.

3.6 FLUSHING AND CLEANING PIPING SYSTEMS

- A. Water Piping: Clean systems as recommended by the suppliers of chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
- B. Initial Flushing: Remove loose dirt, mill scale, metal chips, weld beads, rust, and like deleterious substances without damage to any system component. Provide temporary piping or hose to bypass coils, control valves, exchangers and other factory cleaned equipment unless acceptable means of protection are provided and subsequent inspection of hide-out areas takes place. Isolate or protect clean system components, including pumps and pressure vessels, and remove any component which may be damaged. Open all valves, drains, vents and strainers at all system levels. Remove plugs, caps, spool pieces, and components to facilitate early debris discharge from system. Sectionalize system to obtain debris carrying velocity of 1.8 m/s (5.9 f/s), if possible. Connect dead-end supply and return headers as necessary. Flush bottoms of risers. Install temporary strainers where necessary to protect down-stream equipment. Supply and remove flushing water and drainage by various type hose, temporary and permanent piping and Contractor's booster pumps. Flush until clean as approved by the COR.

- C. Cleaning: Using products supplied in Section 23 25 00, HVAC WATER TREATMENT, circulate systems at normal temperature to remove adherent organic soil, hydrocarbons, flux, pipe mill varnish, pipe joint compounds, iron oxide, and like deleterious substances not removed by flushing, without chemical or mechanical damage to any system component. Removal of tightly adherent mill scale is not required. Keep isolated equipment which is "clean" and where dead-end debris accumulation cannot occur. Sectionalize system if possible, to circulate at velocities not less than 1.8 m/s (5.9 f/s). Circulate each section for not less than 4 hours. Blow-down all strainers, or remove and clean as frequently as necessary. Drain and prepare for final flushing.
- D. Final Flushing: Return systems to conditions required by initial flushing after all cleaning solution has been displaced by clean make-up. Flush all dead ends and isolated clean equipment. Gently operate all valves to dislodge any debris in valve body by throttling velocity. Flush for not less than one hour.

3.7 WATER TREATMENT

- A. Install water treatment equipment and provide water treatment system piping.
- B. Close and fill system as soon as possible after final flushing to minimize corrosion.
- C. Charge systems with chemicals specified in Section 23 25 00, HVAC WATER TREATMENT.
- D. Utilize this activity, by arrangement with the COR, for instructing VA operating personnel.

3.8 STARTUP AND TESTING

- A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.
- C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.

D. Adjust red set hand on pressure gauges to normal working pressure.

3.9 COMMISSIONING

A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

B. Components provided under this section of the specification will be tested as part of a larger system.

3.10 DEMONSTRATION AND TRAINING

A. Provide services of manufacturer's technical representative for 8 hours to instruct each VA personnel responsible in operation and maintenance of the system.

B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

- - - E N D - - -

SECTION 23 21 23
HYDRONIC PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Hydronic pumps for Heating, Ventilating and Air Conditioning.
- B. Definitions:
 - 1. Capacity: Liters per second (L/s) (Gallons per minute (gpm)) of the fluid pumped.
 - 2. Head: Total dynamic head in kPa (feet) of the fluid pumped.
 - 3. Flat head-capacity curve: Where the shutoff head is less than 1.16 times the head at the best efficiency point.
- C. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- E. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- F. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.
- G. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- H. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- I. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- J. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- K. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- L. Section 23 21 13, HYDRONIC PIPING.
- M. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

Replace Penthouse HVAC System

- B. American Society of Mechanical Engineers (ASME):
B16.1-2015Cast Iron Pipe Flanges and Flanged Fittings:
Classes 25, 125, and 250
- C. American Society for Testing and Materials (ASTM):
A48/48M-2003 (R2012) ...Standard Specification for Gray Iron Castings
B62-2015Standard Specification for Composition Bronze
or Ounce Metal Castings

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 21 23, HYDRONIC PUMPS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. Pumps and accessories.
 - 2. Motors and drives.
 - 3. Variable speed motor controllers.
- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and for combined pumps in parallel or series service. Identify pump and show fluid pumped, specific gravity, pump speed and curves plotted from zero flow to maximum for the impeller being furnished and at least the maximum diameter impeller that can be used with the casing.
- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
 - 1. Include complete list indicating all components of the systems.
 - 2. Include complete diagrams of the internal wiring for each item of equipment.
 - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- F. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician

and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

- G. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

A. Design Criteria:

1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
3. Head-capacity curves shall slope up to maximum head at shut-off. Curves shall be relatively flat for closed systems. Select pumps near the midrange of the curve, so the design capacity falls to the left of the best efficiency point, to allow a cushion for the usual drift to the right in operation, without approaching the pump curve end point and possible cavitation and unstable operation. Select pumps for open systems so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve, including in a parallel or series pumping installation with one pump in operation.
5. Provide all pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in gpm and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.
8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

- B. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

1.6 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

- B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD and hard copies inserted into a three ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
1. As-built drawings are to be provided, with a copy of them on AutoCAD version 2010 provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.
- D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.
- E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The

results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

1.7 SPARE MATERIALS

- A. Furnish one spare seal and casing gasket for each pump to the COR.

PART 2 - PRODUCTS

2.1 CENTRIFUGAL PUMPS, BRONZE FITTED

A. General:

1. Provide pumps that will operate continuously without overheating bearings or motors at every condition of operation on the pump curve, or produce noise audible outside the room or space in which installed.
2. Provide pumps of size, type and capacity as indicated, complete with electric motor and drive assembly, unless otherwise indicated. Design pump casings for the indicated working pressure and factory test at 1-1/2 times the designed pressure.
3. Provide pumps of the same type, the product of a single manufacturer, with pump parts of the same size and type interchangeable.
4. General Construction Requirements
 - a. Balance: Rotating parts, statically and dynamically.
 - b. Construction: To permit servicing without breaking piping or motor connections.
 - c. Pump Motors: Provide high efficiency motors, inverter duty for variable speed service. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT. Motors shall be TEFC and operate at 1750 RPM unless noted otherwise.
 - d. Heating pumps shall be suitable for handling water to 107 degrees C (225 degrees F).
 - e. Provide coupling guards that meet OSHA requirements.
 - f. Pump Connections: Flanged.
 - g. Pump shall be factory tested.
 - h. Performance: As scheduled on the Contract Drawings.
5. Variable Speed Pumps:
 - a. The pumps shall be the type shown on the drawings and specified herein flex coupled to a TEFC motor.

- b. Variable Speed Motor Controllers: Refer to Section 26 29 11, MOTOR CONTROLLERS and to Section 23 05 11, COMMON WORK RESULTS FOR HVAC paragraph, VARIABLE SPEED MOTOR CONTROLLERS. Furnish controllers with pumps and motors.
 - c. Pump operation and speed control shall be as shown on the drawings.
- B. In-Line Type, Base Mounted End Suction or Double Suction Type:
1. Casing and Bearing Housing: Close-grained cast iron, ASTM A48/A48M.
 2. Casing Wear Rings: Bronze.
 3. Suction and Discharge: Plain face flange, 861 kPa (125 psig), ASME B16.1.
 4. Casing Vent: Manual brass cock at high point.
 5. Casing Drain and Gauge Taps: 15 mm (1/2 inch) plugged connections minimum size.
 6. Impeller: Bronze, ASTM B62, enclosed type, keyed to shaft.
 7. Shaft: Steel, Type 1045 or stainless steel.
 8. Shaft Seal: Manufacturer's standard mechanical type to suit pressure and temperature and fluid pumped.
 9. Shaft Sleeve: Bronze or stainless steel.
 10. Motor: Furnish with pump. Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
 11. Base Mounted Pumps:
 - a. Designed for disassembling for service or repair without disturbing the piping or removing the motor.
 - b. Impeller Wear Rings: Bronze.
 - c. Shaft Coupling: Non-lubricated steel flexible type or spacer type with coupling guard, bolted to the baseplate.
 - d. Bearings (Double-Suction pumps): Regreaseable ball or roller type.
 - e. Provide lip seal and slinger outboard of each bearing.
 - f. Base: Cast iron or fabricated steel for common mounting to a concrete base.
 12. Provide line sized shut-off valve and suction strainer, maintain manufacturer recommended straight pipe length on pump suction (with blow down valve). Contractor option: Provide suction diffuser as follows:
 - a. Body: Cast iron with steel inlet vanes and combination diffuser-strainer-orifice cylinder with 5 mm (3/16 inch) diameter openings

for pump protection. Provide taps for strainer blowdown and gauge connections.

- b. Provide adjustable foot support for suction piping.
- c. Strainer free area: Not less than five times the suction piping.
- d. Provide disposable startup strainer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.
- B. Follow manufacturer's written instructions for pump mounting and startup. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.
- C. Provide drains for bases and seals for base mounted pumps, piped to and discharging into floor drains.
- D. Coordinate location of thermometer and pressure gauges as per Section 23 21 13, HYDRONIC PIPING.

3.2 STARTUP AND TESTING

- A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.
- C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.
- D. Verify that the piping system has been flushed, cleaned and filled.
- E. Lubricate pumps before startup.
- F. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- G. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- H. Field modifications to the bearings and or impeller (including trimming) are prohibited. If the pump does not meet the specified

Replace Penthouse HVAC System

vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.

- I. Ensure the disposable strainer is free of debris prior to testing and balancing of the hydronic system.
- J. After several days of operation, replace the disposable startup strainer with a regular strainer in the suction diffuser.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

3.4 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 22 13
STEAM AND CONDENSATE HEATING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Steam, condensate and vent piping inside buildings.
- B. Boiler plant and outside steam distribution piping is covered in specification Section 33 63 00, STEAM ENERGY DISTRIBUTION and Section 23 21 11, BOILER PLANT PIPING SYSTEMS.
- C. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- E. Section 09 91 00, PAINTING.
- F. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- G. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- H. Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- I. Section 23 07 11, HVAC AND BOILER PLANT INSULATION.
- J. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- K. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- L. Section 23 22 23, STEAM CONDENSATE PUMPS.
- M. Section 23 25 00, HVAC WATER TREATMENT.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Where conflicts occur these specifications and the VHA standard will govern.
- B. American Society of Mechanical Engineers (ASME):
 - B1.20.1-2013Pipe Threads, General Purpose (Inch)
 - B16.5-2013Pipe Flanges and Flanged Fittings: NPS 1/2 through NPS 24 Metric/Inch Standard
 - B16.9-2012Factory Made Wrought Buttwelding Fittings
 - B16.11-2011Forged Fittings, Socket-Welding and Threaded
 - B16.42-2011Ductile Iron Pipe Flanges and Flanged Fittings: Classes 150 and 300
 - B31.1-2014Power Piping

Replace Penthouse HVAC System

- B31.9-2014Building Services Piping
- B40.100-2013Pressure Gauges and Gauge Attachments
- ASME Boiler and Pressure Vessel Code -
- BPVC Section II-2015 ...Materials
- BPVC Section VIII-2015 .Rules for Construction of Pressure Vessels,
Division 1
- BPVC Section IX-2015 ...Welding, Brazing, and Fusing Qualifications

C. American Society for Testing and Materials (ASTM):

- A53/A53M-2012Standard Specification for Pipe, Steel, Black
and Hot-Dipped, Zinc-Coated, Welded and
Seamless
- A106/A106M-2015Standard Specification for Seamless Carbon
Steel Pipe for High-Temperature Service
- A216/A216M-2014e1Standard Specification for Steel Castings,
Carbon, Suitable for Fusion Welding, for High-
Temperature Service
- A285/A285M-2012Standard Specification for Pressure Vessel
Plates, Carbon Steel, Low-and Intermediate-
Tensile Strength
- A307-2014Standard Specification for Carbon Steel Bolts,
Studs, and Threaded Rod 60,000 PSI Tensile
Strength
- A516/A516M-2010 (R2015) Standard Specification for Pressure Vessel
Plates, Carbon Steel, for Moderate- and Lower-
Temperature Service
- A536-1984 (R2014)Standard Specification for Ductile Iron
Castings
- B62-2015Standard Specification for Composition Bronze
or Ounce Metal Castings

D. American Welding Society (AWS):

- B2.1/B2.1M-2014Specification for Welding Procedure and
Performance Qualifications
- Z49.1-2012Safety in Welding and Cutting and Allied
Processes

E. Manufacturers Standardization Society (MSS) of the Valve and Fitting Industry, Inc.:

- SP-80-2013Bronze Gate, Globe, Angle, and Check Valves

Replace Penthouse HVAC System

F. Military Specifications (Mil. Spec.):

MIL-S-901D-1989Shock Tests, H.I. (High Impact) Shipboard
Machinery, Equipment, and Systems

G. National Board of Boiler and Pressure Vessel Inspectors (NB):

Relieving Capacities of Safety Valves and Relief Valves

H. Tubular Exchanger Manufacturers Association (TEMA):

TEMA Standards-20079th Edition

1.4 SUBMITTALS

A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 22 13, STEAM AND CONDENSATE HEATING PIPING", with applicable paragraph identification.

C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.

1. Pipe and equipment supports. Submit calculations for variable spring and constant support hangers.

2. Pipe and tubing, with specification, class or type, and schedule.

3. Pipe fittings, including miscellaneous adapters and special fittings.

4. Flanges, gaskets and bolting.

5. Valves of all types.

6. Strainers.

7. Pipe alignment guides.

8. Expansion joints.

9. Expansion compensators.

10. Flexible ball joints: Catalog sheets, performance charts, schematic drawings, specifications and installation instructions.

11. All specified steam system components.

12. Gauges.

13. Thermometers and test wells.

14. Seismic bracing details for piping.

D. Manufacturer's certified data report, Form No. U-1, for ASME pressure vessels:

1. Heat Exchangers (Steam-to-Hot Water).

2. Flash tanks.
- E. Coordination Drawings: Refer to paragraph, SUBMITTALS of Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- F. As-Built Piping Diagrams: Provide drawing as follows for steam and steam condensate piping and other central plant equipment.
 1. One wall-mounted stick file for prints. Mount stick file in the chiller plant or adjacent control room along with control diagram stick file.
 2. One set of reproducible drawings.
- G. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
 1. Include complete list indicating all components of the systems.
 2. Include complete diagrams of the internal wiring for each item of equipment.
 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- H. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- I. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.5 QUALITY ASSURANCE

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC, which includes welding qualifications.
- B. The products and execution of work specified in this section shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments shall be enforced, along with requirements of local utility companies. The most stringent requirements of these specifications, local codes, or utility company requirements shall always apply. Any conflicts shall be brought to the attention of the COR.
- C. Welding Qualifications: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:
 1. Qualify welding processes and operators for piping according to ASME BPVC Section IX, AWS Z49.1 and AWS B2.1/B2.1M.

Replace Penthouse HVAC System

2. Comply with provisions in ASME B31.9.
 3. Certify that each welder and welding operator has passed AWS qualification tests for welding processes involved and that certification is current and recent. Submit documentation to the COR.
 4. All welds shall be stamped according to the provisions of the American Welding Society.
- D. ASME Compliance: Comply with ASME B31.9 for materials, products, and installation. Safety valves and pressure vessels shall bear appropriate ASME labels.

1.6 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD and hard copies inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:
 1. As-built drawings are to be provided, with a copy of them on AutoCAD version 2010 provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.

- D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.
- E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

PART 2 - PRODUCTS

2.1 PIPE AND EQUIPMENT SUPPORTS, PIPE SLEEVES, AND WALL AND CEILING PLATES

- A. Provide in accordance with Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.2 PIPE AND TUBING

- A. Steam Piping: Steel, ASTM A53/A53M, Grade B, seamless or ERW; ASTM A106/A106M Grade B, seamless; Schedule 40.
- B. Steam Condensate and Pumped Condensate Piping: Steel, ASTM A53/A53M, Grade B, seamless or ERW; or ASTM A106/A106M Grade B, seamless, Schedule 80.
- C. Vent Piping: Steel, ASTM A53/A53M, Grade B, seamless or ERW; ASTM A106/A106M Grade B, seamless; Schedule 40, galvanized.

2.3 FITTINGS FOR STEEL PIPE

- A. 50 mm (2 inches) and Smaller: Screwed or welded.
 - 1. Cast iron fittings or piping is not acceptable for steam and steam condensate piping. Bushing reduction or use of close nipples is not acceptable.
 - 2. Forged steel, socket welding or threaded: ASME B16.11, 13,790 kPa (2000 psig) class with ASME B1.20.1 threads. Use Schedule 80 pipe

- and fittings for threaded joints. Lubricant or sealant shall be oil and graphite or other compound approved for the intended service.
3. Unions: Forged steel, 13,790 kPa (2000 psig) class or 20,685 kPa (3000 psig) class on piping 50 mm (2 inches) and under.
 4. Steam line drip station and strainer quick-couple blowdown hose connection: Straight through, plug and socket, screw or cam locking type for 15 mm (1/2 inch) ID hose. No integral shut-off is required.
- B. 65 mm (2-1/2 inches) and Larger: Welded or flanged joints.
1. Cast iron fittings or piping is not acceptable for steam and steam condensate piping.
 2. Butt welding fittings: ASME B16.9 with same wall thickness as connecting piping. Elbows shall be long radius type, unless otherwise noted.
 3. Welding flanges and bolting: ASME B16.5:
 - a. Steam service: Weld neck or slip-on, raised face, with non-asbestos gasket. Non-asbestos gasket shall either be stainless steel spiral wound strip with flexible graphite filler or compressed inorganic fiber with nitrile binder rated for saturated and superheated steam service 400 degrees C (750 degrees F) and 10,342 kPa (1500 psig).
 - b. Flange bolting: Carbon steel machine bolts or studs and nuts, ASTM A307, Grade B.
- C. Welded Branch and Tap Connections: Forged steel weldolets, or branchlets and threadolets may be used for branch connections up to one pipe size smaller than the main. Forged steel half-couplings, ASME B16.11 may be used for drain, vent and gauge connections.

2.4 DIELECTRIC FITTINGS

- A. Provide where dissimilar metal pipe are joined.
- B. 50 mm (2 inches) and Smaller: Threaded dielectric union.
- C. 65 mm (2-1/2 inches) and Larger: Flange union with dielectric gasket and bolt sleeves, ASME B16.42.
- D. Temperature Rating, 121 degrees C (250 degrees F) for steam condensate and as required for steam service.
- E. Contractor's option: On pipe sizes 50 mm (2 inches) and smaller, screwed end steel gate valves or dielectric nipples may be used in lieu of dielectric unions.

2.5 VALVES

- A. Asbestos packing is not acceptable.

Replace Penthouse HVAC System

B. All valves of the same type shall be products of a single manufacturer.

C. Provide chain operators for valves 150 mm (6 inches) and larger when the centerline is located 2.1 m (7 feet) or more above the floor or operating platform.

D. Shut-Off Valves:

1. Gate Valves:

- a. 50 mm (2 inches) and smaller: Forged steel body, rated for 1380 kPa (200 psig) saturated steam, 2758 kPa (400 psig) WOG, bronze wedges and Monel or stainless-steel seats, threaded ends, rising stem, and union bonnet.
- b. 65 mm (2-1/2 inches) and larger: Flanged, outside screw and yoke.
 - 1) High pressure steam 110 kPa (16 psig) and above system): Cast steel body, ASTM A216/A216M grade WCB, 1035 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel solid disc and seats. Provide 25 mm (1 inch) factory installed bypass with globe valve on valves 100 mm (4 inches) and larger.
 - 2) All other services: Forged steel body, Class B, rated for 850 kPa (123 psig) saturated steam, 1380 kPa (200 psig) WOG, bronze or bronze face wedge and seats, 850 kPa (123 psig) ASME flanged ends, OS&Y, rising stem, bolted bonnet, and renewable seat rings.

E. Globe and Angle Valves:

1. Globe Valves:

- a. 50 mm (2 inches) and smaller: Forged steel body, rated for 1380 kPa (200 psig) saturated steam, 2758 kPa (400 psig) WOG, hardened stainless steel disc and seat, threaded ends, rising stem, union bonnet, and renewable seat rings.
- b. 65 mm (2-1/2 inches) and larger:
 - 1) Globe valves for high pressure steam 110 kPa (16 psig): Cast steel body, ASTM A216/A216M grade WCB, flanged, OS&Y, 1035 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
 - 2) All other services: Steel body, rated for 850 kPa (123 psig) saturated steam, 1380 kPa (200 psig) WOG, bronze or bronze-faced disc (Teflon or composition facing permitted) and seat, 850 kPa (123 psig) ASME flanged ends, OS&Y, rising stem, bolted bonnet, and renewable seat rings.

2. Angle Valves:

- a. 50 mm (2 inches) and smaller: Cast steel 1035 kPa (150 psig), union bonnet with metal plug type disc.
- b. 65 mm (2-1/2 inches) and larger:
 - 1) Angle valves for high pressure steam 110 kPa (16 psig): Cast steel body, ASTM A216/A216M grade WCB, flanged, OS&Y, 1035 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
 - 2) All other services: 861 kPa (125 psig), flanged, cast steel body, and bronze trim.

F. Swing Check Valves:

1. 50 mm (2 inches) and smaller: Cast steel, 1035 kPa (150 psig), 45-degree swing disc.
2. 65 mm (2-1/2 inches) and Larger:
 - a. Check valves for high pressure steam 110 kPa (16 psig) and above system: Cast steel body, ASTM A216/A216M grade WCB, flanged, OS&Y, 1035 kPa (150 psig) at 260 degrees C (500 degrees F), 11-1/2 to 13 percent chrome stainless steel disc and renewable seat rings.
 - b. All other services: 861 kPa (125 psig), flanged, cast steel body, and bronze trim.

G. Manual Radiator/Convactor Valves: Brass, packless, with position indicator.

2.6 STRAINERS

- A. Basket or Y Type. Tee type is acceptable for gravity flow and pumped steam condensate service.
- B. High Pressure Steam: Rated 1035 kPa (150 psig) saturated steam.
 1. 50 mm (2 inches) and smaller: Cast steel, rated for saturated steam at 1034 kPa (150 psig) threaded ends.
 2. 65 mm (2-1/2 inches) and larger: Cast steel rated for 1034 kPa (150 psig) saturated steam with 1034 kPa (150 psig) ASME flanged ends or forged steel with 1724 kPa (250 psig) ASME flanged ends.
- C. All Other Services: Rated 861 kPa (125 psig) saturated steam.
 1. 50 mm (2 inches) and smaller: Cast steel body.
 2. 65 mm (2-1/2 inches) and larger: Flanged, cast steel body.
- D. Screens: Bronze, Monel metal or 18-8 stainless steel, free area not less than 2-1/2 times pipe area, with perforations as follows:

Replace Penthouse HVAC System

1. 75 mm (3 inches) and smaller: 20 mesh for steam and 1.1 mm (0.045 inch) diameter perforations for liquids.
2. 100 mm (4 inches) and larger: 1.1 mm (0.045) inch diameter perforations for steam and 3.2 mm (1/8 inch) diameter perforations for liquids.

2.7 PIPE ALIGNMENT

- A. Guides: Provide factory-built guides along the pipe line to permit axial movement only and to restrain lateral and angular movement. Guides must be designed to withstand a minimum of 15 percent of the axial force which will be imposed on the expansion joints and anchors. Field-built guides may be used if detailed on the contract drawings.

2.8 EXPANSION JOINTS

- A. Factory built devices, inserted in the pipe lines, designed to absorb axial cyclical pipe movement which results from thermal expansion and contraction. This includes factory-built or field-fabricated guides located along the pipe lines to restrain lateral pipe motion and direct the axial pipe movement into the expansion joints.
- B. Minimum Service Requirements:
1. Pressure Containment:
 - a. Steam Service 35-200 kPa (5-29 psig): Rated 345 kPa (50 psig) at 148 degrees C (298 degrees F).
 - b. Steam Service 214-850 kPa (31-123 psig): Rated 1035 kPa (150 psig) at 186 degrees C (366 degrees F).
 - c. Steam Service 869-1035 kPa (126-150 psig): Rated 1380 kPa (200 psig) at 194 degrees C (381 degrees F).
 - d. Condensate Service: Rated 690 kPa (100 psig) at 154 degrees C (309 degrees F).
 2. Number of Full Reverse Cycles without failure: Minimum 1000.
 3. Movement: As shown on drawings plus recommended safety factor of manufacturer.
- C. Manufacturing Quality Assurance: Conform to Expansion Joints Manufacturers Association Standards.
- D. Bellows - Internally Pressurized Type:
1. Multiple corrugations of Type 304 or Type A240-321 stainless steel.
 2. Internal stainless-steel sleeve entire length of bellows.
 3. External cast iron equalizing rings for services exceeding 345 kPa (50 psig).
 4. Welded ends.

5. Design shall conform to standards of EJMA and ASME B31.1.
 6. External tie rods designed to withstand pressure thrust force upon anchor failure if one or both anchors for the joint are at change in direction of pipeline.
 7. Integral external cover.
- E. Bellows - Externally Pressurized Type:
1. Multiple corrugations of Type 304 stainless steel.
 2. Internal and external guide integral with joint.
 3. Design for external pressurization of bellows to eliminate squirm.
 4. Welded ends.
 5. Conform to the standards of EJMA and ASME B31.1.
 6. Threaded connection at bottom, 25 mm (1 inch) minimum, for drain or drip point.
 7. Integral external cover and internal sleeve.
- F. Expansion Joint Identification: Provide stamped brass or stainless-steel nameplate on each expansion joint listing the manufacturer, the allowable movement, flow direction, design pressure and temperature, date of manufacture, and identifying the expansion joint by the identification number on the contract drawings.

2.9 FLEXIBLE BALL JOINTS

- A. Design and Fabrication: One-piece component construction, fabricated from steel with welded ends, designed for a working steam pressure of 1725 kPa (250 psig) and a temperature of 232 degrees C (450 degrees F). Each joint shall provide for 360 degrees rotation in addition to a minimum angular flexible movement of 30 degrees for sizes 6 mm (1/4 inch) to 150 mm (6 inch) inclusive, and 15 degrees for sizes 65 mm (2-1/2 inches) to 762 mm (30 inches). Joints through 355 mm (14 inches) shall have forged pressure retaining members; while size 406 mm (16 inches) through 762 mm (30 inches) shall be of one-piece construction.
- B. Material:
1. Cast or forged steel pressure containing parts and bolting in accordance with ASME BPVC Section II or ASME B31.1. Retainer may be ductile iron ASTM A536, Grade 65-45-12, or ASME BPVC Section II SA 515, Grade 70.
 2. Gaskets: Steam pressure molded composition design for a temperature range of from minus 10 degrees C (50 degrees F) to plus 274 degrees C (525 degrees F).

C. Certificates: Submit qualifications of ball joints in accordance with the following test data:

1. Low pressure leakage test: 41 kPa (6 psig) saturated steam for 60 days.
2. Flex cycling: 800 Flex cycles at 3447 kPa (500 psig) saturated steam.
3. Thermal cycling: 100 saturated steam pressure cycles from atmospheric pressure to operating pressure and back to atmospheric pressure.
4. Environmental shock tests: Forward certificate from a recognized test laboratory, that ball joints of the type submitted has passed shock testing in accordance with Mil. Spec MIL-S-901.
5. Vibration: 170 hours on each of three mutually perpendicular axes at 25 to 125 Hz; 1.3 mm to 2.5 mm (0.05 inch to 0.10 inch) double amplitude on a single ball joint and 3 ball joint off set.

2.10 STEAM SYSTEM COMPONENTS

- A. Heat Exchanger (Steam to Hot Water): Shell and tube type, U-bend removable tube bundle, steam in shell, water in tubes, equipped with support cradles.
1. Maximum tube velocity: 2.3 m/s (7.5 f/s).
 2. Tube fouling factor: TEMA Standards, but not less than 0.00018 m²K/W (0.001 ft²hrF/Btu).
 3. Materials:
 - a. Shell: Steel.
 - b. Tube sheet and tube supports: Steel or brass.
 - c. Tubes: 20 mm (3/4 inch) OD copper.
 - d. Head or bonnet: Steel.
 4. Construction: In accordance with ASME Pressure Vessel Code for 861 kPa (125 psig) working pressure for shell and tubes. Provide manufacturer's certified data report, Form No. U-1.
- B. Optional Heat Transfer Package: In lieu of field erected individual components, the Contractor may provide a factory or shop assembled package of heat exchangers, pumps, and other components, pre-piped and pre-wired and supported on a welded steel frame or skid.
- C. Steam Pressure Reducing Valves in PRV Stations:
1. Type: Single-seated, diaphragm operated, spring-loaded, external or internal steam pilot-controlled, normally closed, adjustable set

- pressure. Pilot shall sense controlled pressure downstream of main valve.
2. Service: Provide controlled reduced pressure to steam piping systems.
 3. Pressure control shall be smooth and continuous with maximum drop of 10 percent deviation from set pressure. Maximum flow capacity of each valve shall not exceed capacity of downstream safety valve(s).
 4. Main valve and pilot valve shall have replaceable valve plug and seat of stainless steel, Monel, or similar durable material.
 - a. Pressure rating for high pressure steam: Not less than 1035 kPa (150 psig) saturated steam.
 - b. Connections: Flanged for valves 65 mm (2-1/2 inches) and larger; flanged or threaded ends for smaller valves.
 5. Select pressure reducing valves to develop less than 85 db(A) at 1.5 m (5 feet) elevation above adjacent floor, and 1.5 m (5 feet) distance in any direction. Inlet and outlet piping for steam pressure reducing valves shall be Schedule 80 minimum for required distance to achieve required levels or sound attenuators shall be applied.
 6. Direct-Digital Control PRV Valves: May be furnished in lieu of steam operated valves. All specification requirements for steam operated valves apply. In the event of signal failure, valves shall be normally closed. Install per manufacturer's recommendation.
- D. Safety Valves and Accessories: Comply with ASME BPVC Section VIII. Capacities shall be certified by National Board of Boiler and Pressure Vessel Inspectors, maximum accumulation 10 percent. Provide lifting lever. Provide drip pan elbow where shown. Valve shall have stainless steel seats and trim.
- E. Steam PRV for Individual Equipment: Cast steel body, screwed or flanged ends, rated 861 kPa (125 psig), or 20 percent above the working pressure, whichever is greater. Single-seated, diaphragm operated, spring loaded, adjustable range, all parts renewable.
- F. Flash Tanks: Horizontal or vertical vortex type, constructed of copper bearing steel, ASTM A516/A516M or ASTM A285/A285M, for a steam working pressure of 861 kPa (125 psig) to comply with ASME Code for Unfired Pressure Vessels and stamped with "U" symbol. Perforated pipe inside tank shall be ASTM A53/A53M Grade B, seamless or ERW, or ASTM A106/A106M Grade B seamless, Schedule 80. Corrosion allowance of 1.6 mm

(1/16 inch) may be provided in lieu of the copper bearing requirement.
Provide data Form No. U-1.

- G. Steam Trap: Each type of trap shall be the product of a single manufacturer. Provide trap sets at all low points and at 61 m (200 feet) intervals on the horizontal main lines.
1. Floats and linkages shall provide sufficient force to open trap valve over full operating pressure range available to the system. Unless otherwise indicated on the drawings, traps shall be sized for capacities indicated at minimum pressure drop as follows:
 - a. For equipment with modulating control valve: 1.7 kPa (1/4 psig), based on a condensate leg of 300 mm (12 inches) at the trap inlet and gravity flow to the receiver.
 - b. For main line drip trap sets and other trap sets at steam pressure: Up to 70 percent of design differential pressure.
Condensate may be lifted to the returnline.
 2. Trap bodies: Steel, constructed to permit ease of removal and servicing working parts without disturbing connecting piping. The use of 4 bolt raised face flange is required. The use of unions is unacceptable for steam trap maintenance. For systems without relief valve traps shall be rated for the pressure upstream of the steam supplying the system.
 3. Balanced pressure thermostatic elements: Phosphor bronze, stainless steel or Monel metal.
 4. Valves and seats: Suitable hardened corrosion resistant alloy.
 5. Mechanism: Brass, stainless steel or corrosion resistant alloy.
 6. Floats: Stainless steel.
 7. Inverted bucket traps: Provide bi-metallic thermostatic element for rapid release of non-condensables.
- H. Pressure Driven Condensate Pump Trap:
1. Unit shall automatically trap and pump condensate from process and heating equipment under all operating conditions including vacuum.
 2. Body shall be constructed of cast iron with all stainless-steel internals. The mechanism shall incorporate stainless steel springs.
 3. Motive Force: The pump trap shall utilize steam, compressed air, or inert gas to remove condensate from the receiving vessel. If two types of motive forces are used (e.g., primary and back-up force) the two systems shall never be permanently interconnected.
 4. Pumps shall require no electricity for operation.

Replace Penthouse HVAC System

5. The pump trap shall include a bronze water level gauge with shut off valves.
 6. Check valves at inlet and outlet shall be stainless steel.
 7. ASME BPVC Section VIII.
 8. Provide pump trap with removable insulation cove and digital cycle counter.
 9. Manufacturer standard paint finish coated in electroless nickel plate.
- I. Thermostatic Air Vent (Steam): Steel body, balanced pressure bellows, stainless steel (renewable) valve and seat, rated 861 kPa (125 psig) working pressure, 20 mm (3/4 inch) screwed connections. Air vents shall be balanced pressure type that responds to steam pressure-temperature curve and vents air at any pressure.
- J. Steam Humidifiers:
1. Fabrication requirements:
 - a. Tank: Stainless steel.
 - b. Enclosed cabinet, coated steel construction and air gap between cabinet and insulated tank.
 - c. Steam outlet on top of tank configured to connect to hose, pipe, or flange connection.
 - d. Stainless steel evaporator tank with flat surfaces.
 2. Mounting: Humidifier shall be mounted on trapeze hangers with threaded steel rods, hardware, and predrilled angle irons.
 3. Water requirements: The humidifier shall be capable of generating steam from tap.
 4. Drain: An electric operated drain valve shall be mounted on the humidifier assembly to allow tank to drain automatically at the end of a humidification season. Positive drainage/blow-down using a drain pump, drawing water from the bottom of the tank, maximizing mineral evacuation.
 5. Steam trap and strainer: Humidifier shall include a float/thermostatic steam trap and steam supply line strainer.
 6. Controls: Control subpanel shall be factory-attached to humidifier with all wiring between subpanel and humidifier completed at factory. A wiring diagram shall be included. The controller shall be microprocessor based and shall have the following features or functions:

- a. Web interface shall have same functionality as the unit keypad/display and shall allow multiple remotely located users to simultaneously view system operation and/or change system parameters. Web interface shall have password-protected secure access and shall be compatible with standard Internet browsers. Web interface shall connect directly to a personal computer or through a system network via Ethernet cable and shall be interoperable with any communication network.
- b. Redundant low water safety control.
- c. Fully modulating (0 to 100 percent) control of humidifier outputs.
- d. Water level control: Automatic refill, low water cutoff, field adjustable skimmer bleed off functions and automatic drain-down of humidifier.
- e. Temperature sensor: A factory mounted sensor, with a temperature range of -40 to 121 degrees C (-40 to 250 degrees F) mounted on the humidifier to enable the following functions:
 - 1) Maintain the evaporating chamber water temperature above freezing.
 - 2) Maintain a user-defined preset evaporating chamber water temperature.
 - 3) Allow rapid warm-up of water in evaporating chamber after a call for humidity, providing 100% operation until steam production occurs.
- f. USB port on the control board for software updates, data backups, and data restoration.
- g. Up-time optimizer function to keep humidifier(s) operating through conditions such as fill, drain, or run-time faults, as long as safety conditions are met, minimizing production down-time.
- h. Real-time clock to allow time-stamped alarm/message tracking, and scheduled events.
- i. Factory commissioning of humidifier and control board, including system configuration as-ordered, factory unit testing, and operation with water before shipping.
- j. Unit-mounted keypad/display operable within a temperature range of 0 to 70 degrees C (32 to 158 degrees F), and provides backlighting for viewing in low light.

- k. Alarms, unit configuration, and usage timer values shall remain in nonvolatile memory indefinitely during a power outage.
- l. The controls shall monitor, control, and/or adjust the following parameters:
 - 1) Relative humidity (RH) set point, actual conditions in the space (from humidity transmitter), RH offset.
 - 2) Dew point set point, actual conditions in the space (from dew point transmitter), dew point offset.
 - 3) Relative humidity (RH) duct high limit set point (switch) and actual conditions.
 - 4) Relative humidity (RH) duct high limit set point, actual conditions (from transmitter), high limit span, and high limit offset.
 - 5) Total system demand in % of humidifier capacity.
 - 6) Total system output in kg/hr (lb/hr).
 - 7) Drain/flush duration, allowed days, and frequency based on usage.
 - 8) End-of-season drain status (on standard water systems and if ordered as a DI water option) and hours humidifier is idle before end of season draining occurs.
 - 9) Window glass surface temperature with programmable offset.
 - 10) Air temperature or other auxiliary temperature monitoring with programmable offset.
 - 11) System alarms and system messages, current and previous.
 - 12) Adjustable water skim duration.
- m. Programmable outputs for remote signaling of alarms and/or messages, device activation (such as a fan), or for signaling tank heating and/or steam production.
- n. System diagnostics that include:
 - 1) Test outputs function to verify component operation.
 - 2) Test humidifier function by simulating demand to validate performance.
 - 3) Data collection of RH, air temperature, water use, energy use, alarms, and service messages for viewing from the keypad/display or Web interface.
 - 4) Service notification scheduling.
 - 5) Password-protected system parameters.
 - 6) Keypad/display or Web interface displays in English.

7) Numerical units displayed in inch-pound or SI units.

7. Other humidifier control features:

- a. Interoperability using BACnet MS/TP.
- b. Multiple humidifier tank control. Control system shall be programmed and configured at the factory to control multiple humidifier tanks. Controller functions shall include all functions listed above including the following:
 - 1) The controller shall control up to 10 humidifiers.
 - 2) The controller shall have automatic run-time balancing by assigning duty to all humidifier tanks in the multi-tank group such that each humidifier accrues approximately the same hours of duty, thereby ensuring equal wear across all humidifiers in the multi-tank group.
 - 3) One humidifier tank shall be capable of being controlled as a redundant tank.
 - 4) One control keypad/display shall be included with each multi-tank group.
- c. Access panel interlock switch: The control subpanel shall have an interlock control switch with manual override to remove control voltage when access panel is opened.
- d. Removable keypad/display: Provide a keypad/display with cable for remote use.
- e. Control input accessory:
 - 1) Cold snap offset transmitter: A window surface temperature transmitter, operating temperature range -29 to 71 degrees C (-20 to 160 degrees F), shall be provided for field installation. Transmitter shall supply its signal (4 to 20 mA) to the microprocessor control system, which shall lower the indoor RH set point to a level 5 percent or more below the dew point temperature during a cold spell, thus preventing window condensation. The indoor RH shall be automatically returned to the normal setting when the glass temperature rises.
 - 2) Airflow proving switch, pressure type: Airflow proving switch shall be diaphragm-operated with pitot tube for field installation. Switch shall have an adjustable control point range of 12.5 to 2988 Pa (0.05 to 12 inch WG) Operating temperature range -40 to 82 degrees C (-40 to 180 degrees F). Compatible with 24, 120, and 240 VAC.

- 3) Airflow proving switch, sail type: Airflow proving switch shall be a sail operated electric switch for field installation. Switch makes at 1.3 m/s (250 feet per minute), breaks at 0.4 m/s (75 feet per minute). Maximum operating temperature for sail: 77 degrees C (170 degrees F). Maximum operating temperature for switch: 52 degrees C (125 degrees F).
8. Distribution Manifold: Stainless steel, composed of dispersion pipe and surrounding steam jacket, manifold shall span the width of duct or air handler, and shall be multiple manifold type under any of the following conditions:
 - a. Duct section height exceeds 900 mm (36 inches).
 - b. Duct air velocity exceeds 5.1 m/s (1000 feet per minute).
 - c. If within 900 mm (3 feet) upstream of fan, damper or pre-filter.
 - d. If within 3 m (10 feet) upstream of after-filter.

2.11 GAUGES, PRESSURE AND COMPOUND

- A. ASME B40.100, Accuracy Grade 1A, (pressure, vacuum, or compound), initial mid-scale accuracy 1 percent of scale (Qualify grade), metal or phenolic case, 115 mm (4-1/2 inches) in diameter, 6 mm (1/4 inch) NPT bottom connection, white dial with black graduations and pointer, clear glass or acrylic plastic window, suitable for board mounting. Provide red "set hand" to indicate normal working pressure.
- B. Provide steel, lever handle union cock. Provide steel or stainless-steel pressure snubber for gauges in water service. Provide steel pigtail syphon for steam gauges.
- C. Pressure gauge ranges shall be selected such that the normal operating pressure for each gauge is displayed near the midpoint of each gauge's range. Gauges with ranges selected such that the normal pressure is displayed at less than 30 percent or more than 70 percent of the gauge's range are prohibited. The units of pressure shall be psig.

2.12 PRESSURE/TEMPERATURE TEST PROVISIONS

- A. Provide one each of the following test items to the COR:
 1. 6 mm (1/4 inch) FPT by 3.2 mm (1/8 inch) diameter stainless steel pressure gauge adapter probe for extra-long test plug.
Pressure/temperature plug is an example.
 2. 90 mm (3-1/2 inch) diameter, one percent accuracy, compound gauge, 762 mm (30 inches) Hg to 690 kPa (100 psig) range.

3. 0 to 104 degrees C (32 to 220 degrees F) pocket thermometer one-half degree accuracy, 25 mm (1 inch) dial, 125 mm (5 inch) long stainless-steel stem, plastic case.

2.13 FIRESTOPPING MATERIAL

- A. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

PART 3 - EXECUTION

3.1 GENERAL

- A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.
- B. The drawings show the general arrangement of pipe and equipment but do not show all required fittings and offsets that may be necessary to connect pipes to equipment, fan-coils, coils, radiators, etc., and to coordinate with other trades. Provide all necessary fittings, offsets and pipe runs based on field measurements and at no additional cost or time to the Government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories to be connected on ceiling grid. Pipe location on the drawings shall be altered by contractor where necessary to avoid interferences and clearance difficulties.
- C. Store materials to avoid excessive exposure to weather or foreign materials. Keep inside of piping relatively clean during installation and protect open ends when work is not in progress.
- D. Support piping securely. Refer to PART 3, Section 23 05 11, COMMON WORK RESULTS FOR HVAC. Install convertors and other heat exchangers at height sufficient to provide gravity flow of condensate to the flash tank and condensate pump.
- E. Install piping generally parallel to walls and column center lines, unless shown otherwise on the drawings. Space piping, including insulation, to provide 25 mm (1 inch) minimum clearance between adjacent piping and another surface. Unless shown otherwise, slope steam, condensate and drain piping down in the direction of flow not less than 25 mm (1 inch) in 12 m (40 feet). Provide eccentric reducers to keep bottom of sloped piping flat.
- F. Locate and orient valves to permit proper operation and access for maintenance of packing, seat and disc. Generally, locate valve stems in overhead piping in horizontal position. Provide a union adjacent to one

Replace Penthouse HVAC System

end of all threaded end valves. Control valves usually require reducers to connect to pipe sizes shown on the drawing.

- G. Offset equipment connections to allow valving off for maintenance and repair with minimal removal of piping. Provide flexibility in equipment connections and branch line take-offs with 3-elbow swing joints where noted on the drawings.
- H. Tee water piping runouts or branches into the side of mains or other branches. Avoid bull-head tees, which are two return lines entering opposite ends of a tee and exiting out the common side.
- I. Connect piping to equipment as shown on the drawings. Install components furnished by others such as flow elements (orifice unions), control valve bodies, flow switches, pressure taps with valve, and wells for sensors.
- J. Firestopping: Fill openings around uninsulated piping penetrating floors or fire walls, with firestop material. For firestopping insulated piping refer to Section 23 07 11, HVAC AND BOILER PLANT INSULATION.
- K. Pipe vents to the exterior. Where a combined vent is provided, the cross-sectional area of the combined vent shall be equal to sum of individual vent areas. Slope vent piping 25 mm (1 inch) in 12 m (40 feet) 0.25 percent in direction of flow. Provide a drip pan elbow on relief valve outlets if the vent rises to prevent backpressure. Terminate vent minimum 300 mm (12 inches) above the roof or through the wall minimum 2.4 m (8 feet) above grade with down turned elbow.

3.2 WELDING

- A. The contractor is entirely responsible for the quality of the welding and shall:
 - 1. Conduct tests of the welding procedures used on the project, verify the suitability of the procedures used, verify that the welds made will meet the required tests, and also verify that the welding operators have the ability to make sound welds under standard conditions.
 - 2. Perform all welding operations required for construction and installation of the piping systems.
- B. Qualification of Welders: Rules of procedure for qualification of all welders and general requirements for fusion welding shall conform with the applicable portions of ASME B31.1, AWS B2.1/B2.1M, AWS Z49.1, and also as outlined below.

- C. Examining Welder: Examine each welder at job site, in the presence of the COR, to determine the ability of the welder to meet the qualifications required. Test welders for piping for all positions, including welds with the axis horizontal (not rolled) and with the axis vertical. Each welder shall be allowed to weld only in the position in which he has qualified and shall be required to identify his welds with his specific code marking signifying his name and number assigned.
- D. Examination Results: Provide the COR with a list of names and corresponding code markings. Retest welders who fail to meet the prescribed welding qualifications. Disqualify welders, who fail the second test, for work on the project.
- E. Beveling: Field bevels and shop bevels shall be done by mechanical means or by flame cutting. Where beveling is done by flame cutting, surfaces shall be thoroughly cleaned of scale and oxidation just prior to welding. Conform to specified standards.
- F. Alignment: Provide approved welding method for joints on all pipes greater than 50 mm (2 inches) to assure proper alignment, complete weld penetration, and prevention of weld spatter reaching the interior of the pipe.
- G. Erection: Piping shall not be split, bent, flattened, or otherwise damaged before, during, or after installation. If the pipe temperature falls to 0 degrees C (32 degrees F) or lower, the pipe shall be heated to approximately 38 degrees C (100 degrees F) for a distance of 300 mm (1 foot) on each side of the weld before welding, and the weld shall be finished before the pipe cools to 0 degrees C (32 degrees F).
- H. Non-Destructive Examination of Piping Welds:
 - 1. Perform radiographic examination of 50 percent of the first 10 welds made and 10 percent of all additional welds made. The COR reserves the right to identify individual welds for which the radiographic examination must be performed. All welds will be visually inspected by the COR. The VA reserves the right to require testing on additional welds up to 100 percent if more than 25 percent of the examined welds fail the inspection.
 - 2. An approved independent testing firm regularly engaged in radiographic testing shall perform the radiographic examination of pipe joint welds. All radiographs shall be reviewed and interpreted by an ASNT Certified Level III radiographer, employed by the testing firm, who shall sign the reading report.

Replace Penthouse HVAC System

3. Comply with ASME B31.1. Furnish a set of films showing each weld inspected, a reading report evaluating the quality of each weld, and a location plan showing the physical location where each weld is to be found in the completed project. The COR and the commissioning agent shall be given a copy of all reports to be maintained as part of the project records and shall review all inspection records.
- I. Defective Welds: Replace and reinspect defective welds. Repairing defective welds by adding weld material over the defect or by peening are prohibited. Welders responsible for defective welds must be requalified prior to resuming work on the project.
- J. Electrodes: Electrodes shall be stored in a dry heated area, and be kept free of moisture and dampness during the fabrication operations. Discard electrodes that have lost part of their coating.

3.3 PIPE JOINTS

- A. Welded: Beveling, spacing and other details shall conform to ASME B31.1 and AWS B2.1/B2.1M. See Welder's qualification requirements under "Quality Assurance" in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Screwed: Threads shall conform to ASME B1.20.1; joint compound shall be applied to male threads only and joints made up so no more than three threads show. Coat exposed threads on steel pipe with joint compound, or red lead paint for corrosion protection.
- C. 125 Pound Cast Steel Flange (Plain Face): Mating flange shall have raised face, if any, removed to avoid overstressing the cast steel flange.

3.4 EXPANSION JOINTS (BELLOWS AND SLIP TYPE)

- A. Anchors and Guides: Provide type, quantity and spacing as recommended by manufacturer of expansion joint and as shown. A professional engineer shall verify in writing that anchors and guides are properly designed for forces and moments which will be imposed.
- B. Cold Set: Provide setting of joint travel at installation as recommended by the manufacturer for the ambient temperature during the installation.
- C. Preparation for Service: Remove all apparatus provided to restrain joint during shipping or installation. Representative of manufacturer shall visit the site and verify that installation is proper.
- D. Access: Expansion joints must be located in readily accessible space. Locate joints to permit access without removing piping or other devices. Allow clear space to permit replacement of joints and to

permit access to devices for inspection of all surfaces and for adding packing.

3.5 STEAM TRAP PIPING

- A. Install to permit gravity flow to the trap. Provide gravity flow (avoid lifting condensate) from the trap where modulating control valves are used. Support traps weighing over 11 kg (24 pounds) independently of connecting piping.

3.6 SEISMIC BRACING

- A. Provide in accordance with Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.7 LEAK TESTING

- A. Inspect all joints and connections for leaks and workmanship and make corrections as necessary, to the satisfaction of the COR in accordance with the specified requirements. Testing shall be performed in accordance with the specification requirements.
- B. An operating test at design pressure, and for hot systems, design maximum temperature.
- C. A hydrostatic test at 1.5 times design pressure. For water systems, the design maximum pressure would usually be the static head, or expansion tank maximum pressure, plus pump head. Factory tested equipment (convertors, exchangers, coils, etc.) need not be field tested. Avoid excessive pressure on mechanical seals and safety devices.
- D. Prepare and submit test and inspection reports to the COR within 5 working days of test completion and prior to covering the pipe.
- E. All tests shall be witnessed by the COR, their representative, or the Commissioning Agent and be documented by each section tested, date tested, and list of personnel present.

3.8 FLUSHING AND CLEANING PIPING SYSTEMS

- A. Steam, Condensate and Vent Piping: The piping system shall be flushed clean prior to equipment connection. Cleaning includes pulling all strainer screens and cleaning all scale/dirt legs during startup operation. Contractor shall be responsible for damage caused by inadequately cleaned/flushed systems.

3.9 STARTUP AND TESTING

- A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the

Replace Penthouse HVAC System

various items of equipment shall be performed simultaneously with the system of which each item is an integral part.

- B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.
- C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.
- D. Adjust red set hand on pressure gauges to normal working pressure.

3.10 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

3.11 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 22 23
STEAM CONDENSATE PUMPS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Steam condensate pumps for Heating, Ventilating and Air Conditioning.
- B. Definitions:
 - 1. Capacity: Liters per second (L/s) (Gallons per minute (gpm)) of the fluid pumped.
 - 2. Head: Total dynamic head in kPa (feet) of the fluid pumped.
- C. A complete listing of common acronyms and abbreviations are included in Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- E. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- F. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- G. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- H. Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- I. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- J. Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.

1.3 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 22 23, STEAM CONDENSATE PUMPS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. Pumps and accessories.
 - 2. Motors and drives.

Replace Penthouse HVAC System

- D. Characteristic Curves: Head-capacity, efficiency-capacity, brake horsepower-capacity, and NPSHR-capacity for each pump and if specified, for dual parallel pump operation.
- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets, information for ordering replacement parts, and troubleshooting guide:
 - 1. Include complete list indicating all components of the systems.
 - 2. Include complete diagrams of the internal wiring for each item of equipment.
 - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- F. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- G. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

1.4 QUALITY ASSURANCE

- A. Design Criteria:
 - 1. Pumps design and manufacturer shall conform to Hydraulic Institute Standards.
 - 2. Pump sizes, capacities, pressures, operating characteristics and efficiency shall be as scheduled.
 - 3. Select pumps so that required net positive suction head (NPSHR) does not exceed the net positive head available (NPSHA).
 - 4. Pump Driver: Furnish with pump. Size shall be non-overloading at any point on the head-capacity curve including one pump operation in a parallel or series pumping installation.
 - 5. Provide all electric-powered pumps with motors, impellers, drive assemblies, bearings, coupling guard and other accessories specified. Statically and dynamically balance all rotating parts.
 - 6. Furnish each pump and motor with a nameplate giving the manufacturers name, serial number of pump, capacity in gpm and head in feet at design condition, horsepower, voltage, frequency, speed and full load current and motor efficiency.
 - 7. Test all pumps before shipment. The manufacturer shall certify all pump ratings.

Replace Penthouse HVAC System

8. After completion of balancing, provide replacement of impellers or trim impellers to provide specified flow at actual pumping head, as installed.

9. Furnish one spare seal and casing gasket for each pump to the COR.

B. Allowable Vibration Tolerance for Pump Units: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.

1.5 AS-BUILT DOCUMENTATION

A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD and hard copies inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement. Provide record drawings as follows:

1. As-built drawings are to be provided, with a copy of them on AutoCAD version 2010 provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.

D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc.

Coordinate lockout/tagout procedures and practices with local VA requirements.

- E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

PART 2 - PRODUCTS

2.1 CONDENSATE PUMP, PAD-MOUNTED

- A. General: Factory assembled unit consisting of vented receiver tank, motor-driven pumps, interconnecting piping and wiring, motor controls (including starters, if necessary) and accessories, designed to receive, store, and pump steam condensate.
- B. Receiver Tank: Cast iron with threaded openings for connection of piping and accessories and facilities for mounting float switches. Receivers for simplex pumps shall include all facilities for future mounting of additional pump and controls.
- C. Furnish seals for condensate pump with a minimum temperature rating of 121 degrees C (250 degrees F).
- D. Centrifugal Pumps: Bronze fitted with mechanical shaft seals.
1. Designed to allow removal of rotating elements without disturbing connecting piping or pump casing mounting.
 2. Shafts: Stainless steel, Type 416 or alloy steel with bronze shaft sleeves.
 3. Bearings: Regreaseable ball or roller type.
 4. Casing wearing rings: Bronze.
- E. Motors: Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.

F. Pump Operation:

1. Float Switches: NEMA 4, mounted on receiver tank, to start and stop pumps in response to changes in the water level in the receiver and adjustable to permit the controlled water levels to be changed. Floats and connecting rods shall be copper, bronze or stainless steel.
2. Alternator: Provide for duplex units to automatically start the second pump when the first pump fails in keeping the receiver water level from rising and to alternate the order of starting the pumps to equalize wear. For units 0.25 kW (1/3 hp) and smaller, the alternator may be the mechanical type for use in lieu of float switches.

G. Control Cabinet for 3 Phase (0.37 kW (1/2 hp) and larger) Units: NEMA 4, UL approved, factory wired, enclosing all controls, with indicating lights, manual switches and resets mounted on the outside of the panel. Attach cabinet to the pump set with rigid steel framework, unless remote mounting is noted on the pump schedule.

1. Motor starters: Magnetic contact types with circuit breakers or combination fusible disconnect switches. Provide low voltage control circuits (120-volt maximum) and HOA switches for each pump.
2. Indicating lights for each pump: Green to show that power is on, red to show that the pump is running.

H. Electric Wiring: Suitable for 94 degrees C (200 degrees F) service; enclosed in liquid-tight flexible metal conduit where located outside of control cabinet.

I. Receiver Accessories:

1. Thermometer: 38 to 216 degrees C (100 to 420 degrees F), mounted below minimum water level.
2. Water level gauge glass: Brass with gauge cocks which automatically stop the flow of water when the glass is broken. Provide drain on the lower gauge cock and protection rods for the glass.

2.2 CONDENSATE PUMP, SUMP TYPE

- A. General: Factory assembled unit consisting of motor-driven pump(s) mounted on a horizontal cover plate bolted to a vented sump-type receiver, interconnecting wiring and piping, motor controls and accessories, designed to receive, store, and pump steam condensate.
- B. Receiver Tank: Vertical, cylindrical, cast iron sides and bottom, designed for service underground or below the floor. Inlet connection

shall be located nine inches below the cover plate. Provide floor mounting gasket.

- C. Receiver Cover Plate: Heavy gauge steel designed to support weight of pumps, motors, and accessories and support foot traffic with no deflection. Provide for mounting of pumps, motor and accessories by bolting to the cover. Provide threaded openings for piping connections and a bolted inspection plate for viewing interior of receiver. All bolted connections to cover plate, and between cover plate and receiver, shall be gasketed so that no vapor will escape into the room.
- D. Furnish seals for condensate pump with a minimum temperature rating of 121 degrees C (250 degrees F).
- E. Pumps: Centrifugal type, vertical extended shaft, bronze fitted, flexible-coupled, designed for submerged operation.
 - 1. Shaft: Stainless steel, Type 416.
 - 2. Shaft bearings: Bronze, water lubricated.
 - 3. Shaft seal at cover plate: Packed type with bronze packing gland.
 - 4. Thrust bearings: Regreaseable ball type located above the cover plate.
 - 5. Discharge pipes: Terminate above the cover plate.
 - 6. Pump-motor mounting: Bolted to brackets bolted to the cover plate.
Removal of one pump shall not affect operation of the second pump.
- F. Motors: Refer to Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- G. Pump Operation:
 - 1. Float Switches: NEMA 1, mounted on receiver tank, to start and stop pumps in response to changes in the water level in the receiver, and adjustable to permit the controlled water levels to be changed. Floats and connecting rods shall be copper, bronze or stainless steel.
 - 2. Alternator: Provide for duplex units to automatically start the second pump when the first pump fails in keeping the receiver water level from rising and to alternate the order of starting the pumps to equalize wear. For units 0.25 kW (1/3 hp) and smaller, the alternator may be the mechanical type for use in lieu of float switches.
- H. Electric Wiring: Suitable for 94 degrees C (200 degrees F) service; enclosed in liquid-tight flexible metal conduit where located outside of control cabinet.

2.3 PRESSURE POWERED CONDENSATE PUMP

A. Pressure-Powered Pump Packages:

1. Pump packages shall be furnished and installed as a packaged assembly of the types, sizes, capacities, and characteristics as shown on the drawings. Pump package shall be rated for not less than 185 degrees C (365 degrees F), maximum condensate temperatures.
2. Pump package(s) shall come completely piped and mounted on a steel skid including (1) receiver/reservoir, two positive displacement pressure-powered pumps as scheduled, interconnecting piping and valves, and all accessories as hereafter specified below:
 - a. The receiver shall be of a steel elevated design, warranted for 1 year against defects in material and workmanship. Receiver shall be 150 psig ASME labeled and coded. Receiver shall be sized for the required condensate storage volume and flash steam capacity. Receiver shall be horizontally mounted and have openings of the appropriate size and number including: (2) inlets, (1) vent opening, (1) NPT drain with pipe plug, (1) NPT anode opening with anode, and gauge glass openings with gauge glass set consisting of (2) brass isolation valves and guard rods, and red-line tubular glass. Replaceable magnesium anode, which retards the corrosive action of most waters and adds to the service life of the tanks, shall be furnished with each receiver for corrosion protection.
 - b. Pressure-powered pumps shall be non-electric as shown on the drawings. Units shall be constructed of 1034 kPa (150 psig) ASME labeled and coded fabricated steel body, shall be float operated, and contain a condensate inlet baffle. Each unit shall have (1) inlet check valve, (1) outlet check valve, and gauge glass set with isolation valves.
 - c. The float operating mechanism shall have all moving components constructed of stainless steel and be of a snap acting design with no external seals or packing. The float mechanism shall contain a reinforced stainless-steel float, (2) 300 series stainless steel open coil design springs, and spring calibration pins.
 - d. Pressure-powered pumps shall be of a non-cavitating design capable of operation on systems up to the maximum working

Replace Penthouse HVAC System

pressure of the tank rating using steam, compressed air, or other compatible inert gas as the supply (motive) pressure. Units shall be capable of operating at temperatures up to 185 degrees C (365 degrees F) when pumping from a 'closed' system using a compatible motive gas. Balance and fine tune motive pressure to be 138 kPa (20 psig) higher than the static backpressure.

- e. Package shall include interconnecting piping between receiver/reservoir and the positive displacement pressure-powered pump(s). Interconnecting suction (fill) line shall be provided to each unit and each suction (fill) line shall include a gate valve for isolation. Pipe material and schedule shall comply with Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.
 - f. Manufacturer shall provide the following for field installation on each pressure-powered pump:
 - 1) Digital Cycle counter
 - 2) Removable insulation jacket
 - 3) Pressure gauge
 - 4) Drain piping
 - g. Provide the following components for each pump:
 - 1) Motive pressure reducing valve
 - 2) Safety relief valve(s)
 - 3) Motive pressure inlet strainer
 - 4) Pressure gauge with pigtail, as required
 - 5) Motive pressure drip trap(s)
 - 6) Motive pressure line check valve(s)
 - 7) Motive pressure shut-off valve
3. The package shall be factory tested as a complete unit using steam as the motive pressure. The pump manufacturer shall furnish appropriate assembly and parts drawings, and installation and operation manuals. The package shall be shipped completely assembled, or with connection match marks if package must be shipped as sub-assemblies.
- B. Removable Insulation Jacket:
1. The insulation jacket should be of sewn construction with Velcro fasteners and have openings for inlet, outlet, drain, and gauge glass.

2. Materials:

- a. Liner and jacket shall be silicone impregnated heavy duty glass fiber rated for a maximum temperature of 260 degrees C (500 degrees F).
- b. Insulation shall be 25 mm (1 inch) minimum thickness, Type E needled glass fiber mat rated for a maximum temperature of 650 degrees C (1200 F).
- c. Jacket shall be sewn with Nomex thread with a UV inhibitor.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.
- B. Follow manufacturer's written instructions for pump mounting and startup. Access/Service space around pumps shall not be less than minimum space recommended by pumps manufacturer.
- C. Sequence of installation for base-mounted pumps:
 1. Level and shim the unit base and grout to the concrete pad.
 2. Shim the driver and realign the pump and driver. Correct axial, angular or parallel misalignment of the shafts.
 3. Connect properly aligned and independently supported piping.
 4. Recheck alignment.
- D. Pad-mounted Condensate Pump: Level, shim, bolt, and grout the unit base onto the concrete pad.
- E. Sump Type Condensate Pump: Apply two coats of asphalt or bituminous compound on the exterior of the receiver tank, and mount level and flush in the floor with waterproofing gaskets and grouting to prevent ground water from entering the building from around the receiver.
- F. Coordinate location of thermometer and pressure gauges as per Section 23 22 13, STEAM AND CONDENSATE HEATING PIPING.

3.2 STARTUP AND TESTING

- A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.

Replace Penthouse HVAC System

- C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.
- D. Verify that the piping system has been flushed, cleaned and filled.
- E. Lubricate pumps before startup.
- F. Prime the pump, vent all air from the casing and verify that the rotation is correct. To avoid damage to mechanical seals, never start or run the pump in dry condition.
- G. Verify that correct size heaters-motor over-load devices are installed for each pump controller unit.
- H. Field modifications to the bearings and or impeller (including trimming) are prohibited. If the pump does not meet the specified vibration tolerance send the pump back to the manufacturer for a replacement pump. All modifications to the pump shall be performed at the factory.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

3.4 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

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**SECTION 23 31 00
HVAC DUCTS AND CASINGS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Ductwork and accessories for HVAC including the following:
 - 1. Supply air, return air, outside air, exhaust, make-up air, and relief systems.
- B. Definitions:
 - 1. SMACNA Standards as used in this specification means the HVAC Duct Construction Standards, Metal and Flexible.
 - 2. Seal or Sealing: Use of liquid or mastic sealant, with or without compatible tape overlay, or gasketing of flanged joints, to keep air leakage at duct joints, seams and connections to an acceptable minimum.
 - 3. Duct Pressure Classification: SMACNA HVAC Duct Construction Standards, Metal and Flexible.
 - 4. Exposed Duct: Exposed to view in a finished room, exposed to weather.

1.2 RELATED WORK

- A. Fire Stopping Material: Section 07 84 00, FIRESTOPPING.
- B. Outdoor and Exhaust Louvers: Section 08 90 00, LOUVERS and VENTS.
- C. Kitchen Hoods: Section 23 38 13, COMMERCIAL-KITCHEN HOODS.
- D. Fume Hoods: Section 11 53 13, LABORATORY FUME HOODS.
- E. Seismic Reinforcing: Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- F. General Mechanical Requirements: Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- H. Duct Insulation: Section 23 07 11, HVAC, PLUMBING, and BOILER PLANT INSULATION
- I. Plumbing Connections: Section 22 11 00, FACILITY WATER DISTRIBUTION
- J. Air Flow Control Valves and Terminal Units: Section 23 36 00, AIR TERMINAL UNITS.
- L. Supply Air Fans: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- M. Return Air and Exhaust Air Fans: Section 23 34 00, HVAC FANS.
- N. Air Filters and Filters' Efficiencies: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- O. Duct Mounted Instrumentation: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- P. Testing and Balancing of Air Flows: Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

Q. Smoke Detectors: Section 28 31 00, FIRE DETECTION and ALARM.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.
- C. Duct System Construction and Installation: Referenced SMACNA Standards are the minimum acceptable quality.
- D. Duct Sealing, Air Leakage Criteria, and Air Leakage Tests: Ducts shall be sealed as per duct sealing requirements of SMACNA HVAC Air Duct Leakage Test Manual for duct pressure classes shown on the drawings.
- E. Duct accessories exposed to the air stream, such as dampers of all types (except smoke dampers) and access openings, shall be of the same material as the duct or provide at least the same level of corrosion resistance.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Rectangular ducts:
 - a. Schedules of duct systems, materials and selected SMACNA construction alternatives for joints, sealing, gage and reinforcement.
 - b. Duct liner.
 - c. Sealants and gaskets.
 - d. Access doors.
 - 2. Round and flat oval duct construction details:
 - a. Manufacturer's details for duct fittings.
 - b. Duct liner.
 - c. Sealants and gaskets.
 - d. Access sections.
 - e. Installation instructions.
 - 3. Volume dampers, back draft dampers.
 - 4. Upper hanger attachments.
 - 5. Fire dampers, fire doors, and smoke dampers with installation instructions.
 - 6. Sound attenuators, including pressure drop and acoustic performance.
 - 7. Flexible ducts and clamps, with manufacturer's installation instructions.
 - 8. Flexible connections.
 - 9. Instrument test fittings.
 - 10 Details and design analysis of alternate or optional duct systems.

11 COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11
- Common Work Results for HVAC and Steam Generation.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Civil Engineers (ASCE):
ASCE7-05.....Minimum Design Loads for Buildings and Other Structures
- C. American Society for Testing and Materials (ASTM):
A167-99(2009).....Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
A653-09.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy coated (Galvannealed) by the Hot-Dip process
A1011-09a.....Standard Specification for Steel, Sheet and Strip, Hot rolled, Carbon, structural, High-Strength Low-Alloy, High Strength Low-Alloy with Improved Formability, and Ultra-High Strength
B209-07.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
C1071-05e1.....Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)
E84-09a.....Standard Test Method for Surface Burning Characteristics of Building Materials
- D. National Fire Protection Association (NFPA):
90A-09.....Standard for the Installation of Air Conditioning and Ventilating Systems
96-08.....Standard for Ventilation Control and Fire Protection of Commercial Cooking Operations
- E. Sheet Metal and Air Conditioning Contractors National Association (SMACNA):
2nd Edition - 2005.....HVAC Duct Construction Standards, Metal and Flexible
1st Edition - 1985.....HVAC Air Duct Leakage Test Manual
6th Edition - 2003.....Fibrous Glass Duct Construction Standards
- F. Underwriters Laboratories, Inc. (UL):
181-08.....Factory-Made Air Ducts and Air Connectors

- 555-06Standard for Fire Dampers
- 555S-06Standard for Smoke Dampers

PART 2 - PRODUCTS

2.1 DUCT MATERIALS AND SEALANTS

- A. General: Except for systems specified otherwise, construct ducts, casings, and accessories of galvanized sheet steel, ASTM A653, coating G90; or, aluminum sheet, ASTM B209, alloy 1100, 3003 or 5052.
- B. Specified Corrosion Resistant Systems: Stainless steel sheet, ASTM A167, Class 302 or 304, Condition A (annealed) Finish No. 4 for exposed ducts and Finish No. 2B for concealed duct or ducts located in mechanical rooms.
- C. Joint Sealing: Refer to SMACNA HVAC Duct Construction Standards, paragraph S1.9.
 - 1. Sealant: Elastomeric compound, gun or brush grade, maximum 25 flame spread and 50 smoke developed (dry state) compounded specifically for sealing ductwork as recommended by the manufacturer. Generally provide liquid sealant, with or without compatible tape, for low clearance slip joints and heavy, permanently elastic, mastic type where clearances are larger. Oil base caulking and glazing compounds are not acceptable because they do not retain elasticity and bond.
 - 2. Tape: Use only tape specifically designated by the sealant manufacturer and apply only over wet sealant. Pressure sensitive tape shall not be used on bare metal or on dry sealant.
 - 3. Gaskets in Flanged Joints: Soft neoprene.
- E. Approved factory made joints may be used.

2.2 DUCT CONSTRUCTION AND INSTALLATION

- A. Regardless of the pressure classifications outlined in the SMACNA Standards, fabricate and seal the ductwork in accordance with the following pressure classifications:
- B. Duct Pressure Classification:
 - 0 to 50 mm (2 inch)
 - > 50 mm to 75 mm (2 inch to 3 inch)
 - > 75 mm to 100 mm (3 inch to 4 inch)Show pressure classifications on the floor plans.
- C. Seal Class: All ductwork shall receive Class A Seal
- D. Operating Room/Cystoscopy Room Supply Air: All supply air ductwork on the downstream side of the terminal final HEPA filter serving an operating room or cystoscopy room shall be fabricated from welded stainless steel, including all components of the air distribution system up to and including the supply air outlet.

manufactured joints are acceptable in lieu of companion angles.

- M. Round and Flat Oval Ducts: Furnish duct and fittings made by the same manufacturer to insure good fit of slip joints. When submitted and approved in advance, round and flat oval duct, with size converted on the basis of equal pressure drop, may be furnished in lieu of rectangular duct design shown on the drawings.
1. Elbows: Diameters 80 through 200 mm (3 through 8 inches) shall be two sections die stamped, all others shall be gored construction, maximum 18 degree angle, with all seams continuously welded or standing seam. Coat galvanized areas of fittings damaged by welding with corrosion resistant aluminum paint or galvanized repair compound.
 2. Provide bell mouth, conical tees or taps, laterals, reducers, and other low loss fittings as shown in SMACNA HVAC Duct Construction Standards.
 3. Ribbed Duct Option: Lighter gage round/oval duct and fittings may be furnished provided certified tests indicating that the rigidity and performance is equivalent to SMACNA standard gage ducts are submitted.
 - a. Ducts: Manufacturer's published standard gage, G90 coating, spiral lock seam construction with an intermediate standing rib.
 - b. Fittings: May be manufacturer's standard as shown in published catalogs, fabricated by spot welding and bonding with neoprene base cement or machine formed seam in lieu of continuous welded seams.
 4. Provide flat side reinforcement of oval ducts as recommended by the manufacturer and SMACNA HVAC Duct Construction Standard S3.13. Because of high pressure loss, do not use internal tie-rod reinforcement unless approved by the Resident Engineer.
- O. Casings and Plenums: Construct in accordance with SMACNA HVAC Duct Construction Standards Section 6, including curbs, access doors, pipe penetrations, eliminators and drain pans. Access doors shall be hollow metal, insulated, with latches and door pulls, 500 mm (20 inches) wide by 1200 - 1350 mm (48 - 54 inches) high. Provide view port in the doors where shown. Provide drain for outside air louver plenum. Outside air plenum shall have exterior insulation. Drain piping shall be routed to the nearest floor drain.
- P. Volume Dampers: Single blade or opposed blade, multi-louver type as detailed in SMACNA Standards. Refer to SMACNA Detail Figure 2-12 for Single Blade and Figure 2.13 for Multi-blade Volume Dampers.
- Q. Duct Hangers and Supports: Refer to SMACNA Standards Section IV. Avoid use of trapeze hangers for round duct.

R. Ductwork in excess of 620 cm² (96 square inches) shall be protected unless the duct has one dimension less than 150 mm (6 inches) if it passes through the areas listed below. Refer to the Mission Critical Physical Design Manual for VA Facilities. This applies to the following:

1. Agent cashier spaces
2. Perimeter partitions of caches
3. Perimeter partitions of computer rooms
4. Perimeter of a COOP sites
5. Perimeter partitions of Entrances
6. Security control centers (SCC)

2.3 DUCT ACCESS DOORS, PANELS AND SECTIONS

- A. Provide access doors, sized and located for maintenance work, upstream, in the following locations:
1. Each duct mounted coil and humidifier.
 2. Each fire damper (for link service), smoke damper and automatic control damper.
 3. Each duct mounted smoke detector.
 4. For cleaning operating room supply air duct and kitchen hood exhaust duct, locate access doors at 6 m (20 feet) intervals and at each change in duct direction.
- B. Openings shall be as large as feasible in small ducts, 300 mm by 300 mm (12 inch by 12 inch) minimum where possible. Access sections in insulated ducts shall be double-wall, insulated. Transparent shatterproof covers are preferred for uninsulated ducts.
1. For rectangular ducts: Refer to SMACNA HVAC Duct Construction Standards (Figure 2-12).
 2. For round and flat oval duct: Refer to SMACNA HVAC duct Construction Standards (Figure 2-11).

2.4 FIRE DAMPERS

- A. Galvanized steel, interlocking blade type, UL listing and label, 1-1/2 hour rating, 70 degrees C (160 degrees F) fusible line, 100 percent free opening with no part of the blade stack or damper frame in the air stream.
- B. Fire dampers in wet air exhaust shall be of stainless steel construction, all others may be galvanized steel.
- C. Minimum requirements for fire dampers:
1. The damper frame may be of design and length as to function as the mounting sleeve, thus eliminating the need for a separate sleeve, as allowed by UL 555. Otherwise provide sleeves and mounting angles,

minimum 1.9 mm (14 gage), required to provide installation equivalent to the damper manufacturer's UL test installation.

2. Submit manufacturer's installation instructions conforming to UL rating test.

2.5 SMOKE DAMPERS

- A. Maximum air velocity, through free area of open damper, and pressure loss: Low pressure and medium pressure duct (supply, return, exhaust, outside air): 450 m/min (1500 fpm). Maximum static pressure loss: 32 Pa (0.13 inch W.G.).
- B. Maximum air leakage, closed damper: 0.32 cubic meters /min/square meter (4.0 CFM per square foot) at 750 Pa (3 inch W.G.) differential pressure.
- C. Minimum requirements for dampers:
 1. Shall comply with requirements of Table 6-1 of UL 555S, except for the Fire Endurance and Hose Stream Test.
 2. Frame: Galvanized steel channel with side, top and bottom stops or seals.
 3. Blades: Galvanized steel, parallel type preferably, 300 mm (12 inch) maximum width, edges sealed with neoprene, rubber or felt, if required to meet minimum leakage. Airfoil (streamlined) type for minimum noise generation and pressure drop are preferred for duct mounted dampers.
 4. Shafts: Galvanized steel.
 5. Bearings: Nylon, bronze sleeve or ball type.
 6. Hardware: Zinc plated.
 7. Operation: Automatic open/close. No smoke damper that requires manual reset or link replacement after actuation is acceptable. See drawings for required control operation.
- D. Motor operator (actuator): Provide pneumatic or electric as required by the automatic control system, externally mounted on stand-offs to allow complete insulation coverage.

2.6 COMBINATION FIRE AND SMOKE DAMPERS

Combination fire and smoke dampers: Multi-blade type units meeting all requirements of both fire dampers and smoke dampers shall be used where shown and may be used at the Contractor's option where applicable.

2.7 FIRE DOORS

Galvanized steel, interlocking blade type, UL listing and label, 71 degrees C (160 degrees F) fusible link, 3 hour rating and approved for openings in Class A fire walls with rating up to 4 hours, 100 percent free opening with no part of the blade stack or damper frame in the air stream.

2.8 PREFABRICATED ROOF CURBS

Galvanized steel or extruded aluminum 300 mm (12 inches) above finish roof service, continuous welded corner seams, treated wood nailer, 40 mm (1-1/2 inch) thick, 48 kg/cubic meter (3 pound/cubic feet) density rigid mineral fiberboard insulation with metal liner, built-in cant strip (except for gypsum or tectum decks). For surface insulated roof deck, provide raised cant strip (recessed mounting flange) to start at the upper surface of the insulation. Curbs shall be constructed for pitched roof or ridge mounting as required to keep top of curb level.

2.9 FIRESTOPPING MATERIAL

Refer to Section 07 84 00, FIRESTOPPING.

2.10 SEISMIC RESTRAINT FOR DUCTWORK

Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

2.11 DUCT MOUNTED THERMOMETER (AIR)

- A. Stem Type Thermometers: ASTM E1, 7 inch scale, red appearing mercury, lens front tube, cast aluminum case with enamel finish and clear glass or polycarbonate window, brass stem, 2 percent of scale accuracy to ASTM E77 scale calibrated in degrees Fahrenheit.
- B. Thermometer Supports:
 - 1. Socket: Brass separable sockets for thermometer stems with or without extensions as required, and with cap and chain.
 - 2. Flange: 3 inch outside diameter reversible flange, designed to fasten to sheet metal air ducts, with brass perforated stem.

2.12 DUCT MOUNTED TEMPERATURE SENSOR (AIR)

Refer to Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.13 INSTRUMENT TEST FITTINGS

- A. Manufactured type with a minimum 50 mm (two inch) length for insulated duct, and a minimum 25 mm (one inch) length for duct not insulated. Test hole shall have a flat gasket for rectangular ducts and a concave gasket for round ducts at the base, and a screw cap to prevent air leakage.
- B. Provide instrument test holes at each duct or casing mounted temperature sensor or transmitter, and at entering and leaving side of each heating coil, cooling coil, and heat recovery unit.

2.14 AIR FLOW CONTROL VALVES (AFCV)

Refer to Section 23 36 00 / 23 82 00, AIR TERMINAL UNITS / CONVECTION HEATING and COOLING UNITS.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Fabricate and install ductwork and accessories in accordance with referenced SMACNA Standards:
 - 1. Drawings show the general layout of ductwork and accessories but do not show all required fittings and offsets that may be necessary to connect ducts to equipment, boxes, diffusers, grilles, etc., and to coordinate with other trades. Fabricate ductwork based on field measurements. Provide all necessary fittings and offsets at no additional cost to the government. Coordinate with other trades for space available and relative location of HVAC equipment and accessories on ceiling grid. Duct sizes on the drawings are inside dimensions which shall be altered by Contractor to other dimensions with the same air handling characteristics where necessary to avoid interferences and clearance difficulties.
 - 2. Provide duct transitions, offsets and connections to dampers, coils, and other equipment in accordance with SMACNA Standards, Section II. Provide streamliner, when an obstruction cannot be avoided and must be taken in by a duct. Repair galvanized areas with galvanizing repair compound.
 - 3. Provide bolted construction and tie-rod reinforcement in accordance with SMACNA Standards.
 - 4. Construct casings, eliminators, and pipe penetrations in accordance with SMACNA Standards, Chapter 6. Design casing access doors to swing against air pressure so that pressure helps to maintain a tight seal.
- C. Install duct hangers and supports in accordance with SMACNA Standards, Chapter 4.
- D. Install fire dampers, smoke dampers and combination fire/smoke dampers in accordance with the manufacturer's instructions to conform to the installation used for the rating test. Install fire dampers, smoke dampers and combination fire/smoke dampers at locations indicated and where ducts penetrate fire rated and/or smoke rated walls, shafts and where required by the Resident Engineer. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges per UL and NFPA. Demonstrate re-setting of fire dampers and operation of smoke dampers to the Resident Engineer.

- E. Seal openings around duct penetrations of floors and fire rated partitions with fire stop material as required by NFPA 90A.
- F. Flexible duct installation: Refer to SMACNA Standards, Chapter 3. Ducts shall be continuous, single pieces not over 1.5 m (5 feet) long (NFPA 90A), as straight and short as feasible, adequately supported. Centerline radius of bends shall be not less than two duct diameters. Make connections with clamps as recommended by SMACNA. Clamp per SMACNA with one clamp on the core duct and one on the insulation jacket. Flexible ducts shall not penetrate floors, or any chase or partition designated as a fire or smoke barrier, including corridor partitions fire rated one hour or two hour. Support ducts SMACNA Standards.
- G. Where diffusers, registers and grilles cannot be installed to avoid seeing inside the duct, paint the inside of the duct with flat black paint to reduce visibility.
- H. Control Damper Installation:
 - 1. Provide necessary blank-off plates required to install dampers that are smaller than duct size. Provide necessary transitions required to install dampers larger than duct size.
 - 2. Assemble multiple sections dampers with required interconnecting linkage and extend required number of shafts through duct for external mounting of damper motors.
 - 3. Provide necessary sheet metal baffle plates to eliminate stratification and provide air volumes specified. Locate baffles by experimentation, and affix and seal permanently in place, only after stratification problem has been eliminated.
 - 4. Install all damper control/adjustment devices on stand-offs to allow complete coverage of insulation.
- I. Air Flow Measuring Devices (AFMD): Install units with minimum straight run distances, upstream and downstream as recommended by the manufacturer.
- J. Low Pressure Duct Liner: Install in accordance with SMACNA, Duct Liner Application Standard.
- K. Protection and Cleaning: Adequately protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment and ducts during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting. When new ducts are connected to existing ductwork, clean both new and existing ductwork by mopping and vacuum cleaning inside and outside before operation.

3.2 DUCT LEAKAGE TESTS AND REPAIR

- A. Ductwork leakage testing shall be performed by the Testing and Balancing Contractor directly contracted by the General Contractor and independent of the Sheet Metal Contractor.
- B. Ductwork leakage testing shall be performed for the entire air distribution system (including all supply, return, exhaust and relief ductwork), section by section, including fans, coils and filter sections. Based upon satisfactory initial duct leakage test results, the scope of the testing may be reduced by the Resident Engineer on ductwork constructed to the 500 Pa (2" WG) duct pressure classification. In no case shall the leakage testing of ductwork constructed above the 500 Pa (2" WG) duct pressure classification or ductwork located in shafts or other inaccessible areas be eliminated.
- C. Test procedure, apparatus and report shall conform to SMACNA Leakage Test manual. The maximum leakage rate allowed is 4 percent of the design air flow rate.
- D. All ductwork shall be leak tested first before enclosed in a shaft or covered in other inaccessible areas.
- E. All tests shall be performed in the presence of the Resident Engineer and the Test and Balance agency. The Test and Balance agency shall measure and record duct leakage and report to the Resident Engineer and identify leakage source with excessive leakage.
- F. If any portion of the duct system tested fails to meet the permissible leakage level, the Contractor shall rectify sealing of ductwork to bring it into compliance and shall retest it until acceptable leakage is demonstrated to the Resident Engineer.
- G. All tests and necessary repairs shall be completed prior to insulation or concealment of ductwork.
- H. Make sure all openings used for testing flow and temperatures by TAB Contractor are sealed properly.

3.3 DUCTWORK EXPOSED TO WIND VELOCITY

Provide additional support and bracing to all exposed ductwork installed on the roof or outside the building to withstand wind velocity 90_mph.

3.4 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.5 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION

- - - E N D - - -

SECTION 23 34 00
HVAC FANS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Fans for heating, ventilating and air conditioning.
- B. Product Definitions: AMCA Publication 99, Standard 1-66.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- C. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- D. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- E. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC.
- F. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- G. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.
- H. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- I. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- J. Section 23 82 16, AIR COILS.
- K. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Fans and power ventilators shall be listed in the current edition of AMCA 261, and shall bear the AMCA performance seal.
- C. Operating Limits for Centrifugal Fans: AMCA 99 (Class I, II, and III).
- D. Fans and power ventilators shall comply with the following standards:
 - 1. Testing and Rating: AMCA 210.
 - 2. Sound Rating: AMCA 300.
- E. Vibration Tolerance for Fans and Power Ventilators: Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- F. Performance Criteria:
 - 1. The fan schedule shall show the design air volume and static pressure. Select the fan motor HP by increasing the fan BHP by 10 percent to account for the drive losses and field conditions.
 - 2. Select the fan operating point as follows:
 - a. Forward Curve and Axial Flow Fans: Right hand side of peak pressure point

- b. Air Foil, Backward Inclined, or Tubular: At or near the peak static efficiency
- G. Safety Criteria: Provide manufacturer's standard screen on fan inlet and discharge where exposed to operating and maintenance personnel.
- H. Corrosion Protection:
 - 1. Except for fans in fume hood exhaust service, all steel shall be mill-galvanized, or phosphatized and coated with minimum two coats, corrosion resistant enamel paint. Manufacturers paint and paint system shall meet the minimum specifications of: ASTM D1735 water fog; ASTM B117 salt spray; ASTM D3359 adhesion; and ASTM G152 and G153 for carbon arc light apparatus for exposure of non-metallic material.
 - 2. Fans for general purpose fume hoods, or chemical hoods, and radioisotope hoods shall be constructed of materials compatible with the chemicals being transported in the air through the fan.
- I. Spark resistant construction: If flammable gas, vapor or combustible dust is present in concentrations above 20% of the Lower Explosive Limit (LEL), the fan construction shall be as recommended by AMCA's Classification for Spark Resistant Construction. Drive set shall be comprised of non-static belts for use in an explosive.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturers Literature and Data:
 - 1. Fan sections, motors and drives.
 - 2. Centrifugal fans, motors, drives, accessories and coatings.
 - a. In-line centrifugal fans.
 - b. Tubular Centrifugal Fans.
 - c. Up-blast kitchen hood exhaust fans.
 - d. Industrial fans.
 - e. Utility fans and vent sets.
 - 3. Prefabricated roof curbs.
 - 4. Power roof and wall ventilators.
 - 5. Centrifugal ceiling fans.
 - 6. Propeller fans.
 - 7. Packaged hood make-up air units.
 - 8. Vane axial fans.
 - 9. Tube-axial fans.

- 10. Air curtain units.
- C. Certified Sound power levels for each fan.
- D. Motor ratings types, electrical characteristics and accessories.
- E. Roof curbs.
- F. Belt guards.
- G. Maintenance and Operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- H. Certified fan performance curves for each fan showing cubic feet per minute (CFM) versus static pressure, efficiency, and horsepower for design point of operation.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Movement and Control Association International, Inc. (AMCA):
 - 99-86.....Standards Handbook
 - 210-06.....Laboratory Methods of Testing Fans for
Aerodynamic Performance Rating
 - 261-09.....Directory of Products Licensed to bear the AMCA
Certified Ratings Seal - Published Annually
 - 300-08.....Reverberant Room Method for Sound Testing of
Fans
- C. American Society for Testing and Materials (ASTM):
 - B117-07a.....Standard Practice for Operating Salt Spray
(Fog) Apparatus
 - D1735-08.....Standard Practice for Testing Water Resistance
of Coatings Using Water Fog Apparatus
 - D3359-08.....Standard Test Methods for Measuring Adhesion by
Tape Test
 - G152-06.....Standard Practice for Operating Open Flame
Carbon Arc Light Apparatus for Exposure of Non-
Metallic Materials
 - G153-04.....Standard Practice for Operating Enclosed Carbon
Arc Light Apparatus for Exposure of Non-
Metallic Materials
- D. National Fire Protection Association (NFPA):
 - NFPA 96-08.....Standard for Ventilation Control and Fire
Protection of Commercial Cooking Operations

E. National Sanitation Foundation (NSF):

37-07.....Air Curtains for Entrance Ways in Food and Food
Service Establishments

F. Underwriters Laboratories, Inc. (UL):

181-2005.....Factory Made Air Ducts and Air Connectors

1.6 EXTRA MATERIALS

A. Provide one additional set of belts for all belt-driven fans.

PART 2 - PRODUCTS

2.1 FAN SECTION (CABINET FAN)

Refer to specification Section 23 73 00, INDOOR CENTRAL-STATION AIR-
HANDLING UNITS.

2.2 CENTRIFUGAL FANS

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. Record factory vibration test results on the fan or furnish to the Contractor.
- B. Fan arrangement, unless noted or approved otherwise:
1. DWD1 fans: Arrangement 3.
 2. SWS1 fans: Arrangement 1, 3, 9 or 10.
- C. Construction: Wheel diameters and outlet areas shall be in accordance with AMCA standards.
1. Housing: Low carbon steel, arc welded throughout, braced and supported by structural channel or angle iron to prevent vibration or pulsation, flanged outlet, inlet fully streamlined. Provide lifting clips, and casing drain. Provide manufacturer's standard access door. Provide 12.5 mm (1/2 inches) wire mesh screens for fan inlets without duct connections.
 2. Wheel: Steel plate with die formed blades welded or riveted in place, factory balanced statically and dynamically.
 3. Shaft: Designed to operate at no more than 70 percent of the first critical speed at the top of the speed range of the fans class.
 4. Bearings: Heavy duty ball or roller type sized to produce a B10 life of not less than 50,000 hours, and an average fatigue life of 200,000 hours. Extend filled lubrication tubes for interior bearings or ducted units to outside of housing.
 5. Belts: Oil resistant, non-sparking and non-static.
 6. Belt Drives: Factory installed with final alignment belt adjustment made after installation.

7. Motors and Fan Wheel Pulleys: Adjustable pitch for use with motors through 15HP, fixed pitch for use with motors larger than 15HP. Select pulleys so that pitch adjustment is at the middle of the adjustment range at fan design conditions.
 8. Motor, adjustable motor base, drive and guard: Furnish from factory with fan. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION for specifications. Provide protective sheet metal enclosure for fans located outdoors.
 9. Furnish variable speed fan motor controllers where shown on the drawings. Refer to Section, MOTOR STARTERS. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION for controller/motor combination requirements.
- D. In-line Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C3 thru 2.2.C9, provide minimum 18 Gauge galvanized steel housing with inlet and outlet flanges, backward inclined aluminum centrifugal fan wheel, bolted access door and supports as required. Motors shall be factory pre-wired to an external junction box. Provide factory wired disconnect switch.
- E. Tubular Centrifugal Fans: In addition to the requirements of paragraphs A and 2.2.C2 thru 2.2.C9 provide;
1. Housings: Hot rolled steel, one-piece design, incorporating integral guide vanes, motor mounts, bolted access hatch and end flanges. Provide spun inlet bell and screen for unducted inlet and screen for unducted outlet. Provide welded steel, flanged inlet and outlet cones for ducted connection. Provide mounting legs or suspension brackets as required for support. Guide vanes shall straighten the discharge air pattern to provide linear flow.
- F. Industrial Fans: Use where scheduled or in lieu of centrifugal fans for low volume high static service. Construction specifications paragraphs A and C for centrifugal fans shall apply. Provide material handling flat blade type fan wheel.
- G. Utility Fans, Vent Sets and Small Capacity Fans: Class 1 design, arc welded housing, spun intake cone. Applicable construction specification, paragraphs A and C, for centrifugal fans shall apply for wheel diameters 300 mm (12 inches) and larger. Requirement for AMCA seal is waived for wheel diameters less than 300 mm (12 inches) and housings may be cast iron.

- H. Spark Resistant/Explosion Proof Fans: If flammable gas, vapor or combustible dust is present in concentrations above 20% of the Lower Explosive Limit (LEL), provide AMCA construction option: A, B or C as indicated. Drive set shall be comprised of non-static belts for use in an explosive atmosphere. Motor shall be explosion proof type if located in air stream.

2.8 VANE AXIAL FANS

- A. Standards and Performance Criteria: Refer to Paragraph, QUALITY ASSURANCE. The requirements for AMCA listing and seal are waived.
- B. Fan Housings: Hot rolled steel, one-piece design, incorporating integral guide vanes, motor mounts, bolted access hatch and end flanges. Provide spun inlet bell and screen for unducted inlet and screen for unducted outlet. Provide welded steel, flanged inlet and outlet cones for ducted connection. Provide mounting legs or suspension brackets as required for support. Guide vanes shall straighten the discharge air pattern to provide linear flow.
- C. Impeller: Heat treated cast aluminum alloy incorporating airfoil blades. Impellers shall be balanced statically and dynamically prior to installation on the shaft and as an integral unit prior to shipment.
- D. Variable Pitch Type: Pitch of all blades shall be continuously and simultaneously adjustable throughout the complete pitch range while the impeller is operating at full speed. Blade pitch adjustment shall be accomplished by a factory furnished, mounted, adjusted and tested pneumatic operator with positive positioner relay. Signal pressure shall be 100 kPa (15 psig) and operating pressure shall be 450 kPa to 550 kPa (65 to 80 psig).
- E. Fan Drive: Direct drive or belt drive as scheduled, arrangement 4, with motor located inside fan housing on discharge side of impeller, NEMA C motor mounting, bearings B-10 with average operating life of 200,000 hours, motor wiring leads and bearing lubrication lines extended to outside of housing. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION for motor specifications.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install fan, motor and drive in accordance with manufacturer's instructions.
- B. Align fan and motor sheaves to allow belts to run true and straight.

- C. Bolt equipment to curbs with galvanized lag bolts.
- D. Install vibration control devices as shown on drawings and specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

3.2 PRE-OPERATION MAINTENANCE

- A. Lubricate bearings, pulleys, belts and other moving parts with manufacturer recommended lubricants.
- B. Rotate impeller by hand and check for shifting during shipment and check all bolts, collars, and other parts for tightness.
- C. Clean fan interiors to remove foreign material and construction dirt and dust.

3.3 START-UP AND INSTRUCTIONS

- A. Verify operation of motor, drive system and fan wheel according to the drawings and specifications.
- B. Check vibration and correct as necessary for air balance work.
- C. After air balancing is complete and permanent sheaves are in place perform necessary field mechanical balancing to meet vibration tolerance in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.

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SECTION 23 37 00
AIR OUTLETS AND INLETS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Roof Curbs
- B. Air Outlets and Inlets: Diffusers, Registers, and Grilles.

1.2 RELATED WORK

- A. Section 08 90 00, LOUVERS and VENTS.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- D. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- E. Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

1.3 QUALITY ASSURANCE

- A. Refer to article, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- B. Fire Safety Code: Comply with NFPA 90A.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Air intake/exhaust hoods.
 - 2. Diffusers, registers, grilles and accessories.
- C. Coordination Drawings: Refer to article, SUBMITTALS, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Diffusion Council Test Code:
1062 GRD-84Certification, Rating, and Test Manual 4th
Edition
- C. American Society of Civil Engineers (ASCE):
ASCE7-05Minimum Design Loads for Buildings and Other
Structures
- D. American Society for Testing and Materials (ASTM):

Replace Penthouse HVAC System

A167-99 (2004)Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet and Strip

B209-07Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate

E. National Fire Protection Association (NFPA):

90A-09Standard for the Installation of Air Conditioning and Ventilating Systems

F. Underwriters Laboratories, Inc. (UL):

181-08UL Standard for Safety Factory-Made Air Ducts and Connectors

PART 2 - PRODUCTS

2.1 GRAVITY INTAKE/EXHAUST VENTILATORS (ROOF MOUNTED)

A. Aluminum, ASTM B209, louvered, spun, or fabricated using panel sections with roll-formed edges, 13 mm (1/2 inch) mesh aluminum welded wire bird screen, with gravity or motorized dampers where shown, accessible interior, designed for wind velocity specified in Paragraph 3.3.

1. Spun Intake/Exhaust Ventilators: Spun aluminum structural components shall be constructed of minimum 1.3 mm (16 Gauge) marine alloy aluminum, bolted to a rigid aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. The spun aluminum baffle shall have a rolled bead for added strength.

2. Louvered Intake/Exhaust Hoods: Louvered hood constructed from 0.081 Gauge extruded aluminum tiers welded to a minimum 3.3 mm (8 Gauge) aluminum support structure. The aluminum hood shall be constructed of a minimum 0.064 marine alloy aluminum and provided with a layer of anti-condensate coating. The aluminum base shall have continuously welded curb cap corners for maximum leak protection.

3. Low Silhouette Intake/Exhaust Ventilator: The unit shall be of bolted and welded construction utilizing corrosion resistant fasteners. The aluminum hood shall be constructed of minimum 1.60 mm (14 Gauge) marine alloy aluminum, bolted to a minimum 3.25 mm (8 Gauge) aluminum support structure. The aluminum base shall have continuously welded curb cap corners for maximum leak protection. Birdscreen constructed of 13 mm (1/2 inch) mesh shall be mounted across the relief opening.

Replace Penthouse HVAC System

- B. See ventilator schedule on the drawings. Sizes shown on the drawings designate throat size. Area of ventilator perimeter opening shall be not less than the throat area.
- C. Dampers for Gravity Ventilators without Duct Connection: Construct damper of the same material as the ventilator and of the design to completely close opening or remain wide open. Hold damper in closed position by a brass chain and catch. Extend chains 300 mm (12 inches) below and engage catch when damper is closed.
- D. See paragraph 3.3 for Intake/Exhaust exposed to high wind velocities.
- E. Provide Roof Curb by unit manufacturer. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION for additional requirements.

2.2 EQUIPMENT SUPPORTS

Refer to Section 21 05 11, COMMON WORK RESULTS FOR FIRE SUPPRESSION, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

2.3 AIR OUTLETS AND INLETS

- A. Materials:
 - 1. Steel or aluminum. Provide manufacturer's standard gasket.
 - 2. Exposed Fastenings: The same material as the respective inlet or outlet. Fasteners for aluminum may be stainless steel.
 - 3. Contractor shall review all ceiling drawings and details and provide all ceiling mounted devices with appropriate dimensions and trim for the specific locations.
- B. Performance Test Data: In accordance with Air Diffusion Council Code 1062GRD. Refer to Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT for NC criteria.
- C. Air Supply Outlets:
 - 1. Ceiling Diffusers: Suitable for surface mounting, exposed T-bar or special tile ceilings, off-white finish, square or round neck connection as shown on the drawings. Provide plaster frame for units in plaster ceilings.
 - a. Square, louver, fully adjustable pattern: Round neck, surface mounting unless shown otherwise on the drawings. Provide equalizing or control grid and volume control damper.
 - b. Louver face type: Square or rectangular, removable core for 1, 2, 3, or 4 way directional pattern. Provide equalizing or control grid and opposed blade damper.

- c. Perforated face type: Manual adjustment for one-, two-, three-, or four-way horizontal air distribution pattern without change of air volume or pressure. Provide equalizing or control grid and opposed blade over overlapping blade damper. Perforated face diffusers for VAV systems shall have the pattern controller on the inner face, rather than in the neck and designed to discharge air horizontally at the ceiling maintaining a Coanda effect.
- D. Return and Exhaust Registers and Grilles: Provide opposed blade damper without removable key operator for registers.
 1. Finish: Off-white baked enamel for ceiling mounted units. Wall units shall have a prime coat for field painting, or shall be extruded aluminum with manufacturer's standard aluminum finish.
 2. Standard Type: Fixed horizontal face bars set at 30 to 45 degrees, approximately 30 mm (1-1/4 inch) margin.
 3. Perforated Face Type: To match supply units.
 4. Grid Core Type: 13 mm by 13 mm (1/2 inch by 1/2 inch) core with 30 mm (1-1/4 inch) margin.
 5. Linear Type: To match supply units.
 6. Door Grilles: Are furnished with the doors.
 7. Egg Crate Grilles: Aluminum or Painted Steel 1/2 by 1/2 by 1/2 inch grid providing 90% free area.
 - a. Heavy extruded aluminum frame shall have countersunk screw mounting. Unless otherwise indicated, register blades and frame shall have factory applied white finish.
 - b. Grille shall be suitable for duct or surface mounting as indicated on drawings. All necessary appurtenances shall be provided to allow for mounting.
- E. Supply Registers in Psychiatric Rooms: Supply air registers shall be security type, steel with perforated faceplate, flat surface margin, extension sleeve, opposed blade damper and back mounting flanges. Faceplate shall be 5 mm (3/16 inch) (minimum) with 5x5 mm holes on 7 mm (3/16 by 3/16 inch holes on 9/32 inch) spacing and a minimum free area of 45 percent. Wall sleeve shall be 5 mm (3/16 inch) thick (minimum).

2.4 WIRE MESH GRILLE

- A. Fabricate grille with 2 x 2 mesh 13 mm (1/2 inch) galvanized steel or aluminum hardware cloth in a spot welded galvanized steel frame with approximately 40 mm (1-1/2 inch) margin.

- B. Use grilles where shown in unfinished areas such as mechanical rooms.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with provisions of Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, particularly regarding coordination with other trades and work in existing buildings.
- B. Protection and Cleaning: Protect equipment and materials against physical damage. Place equipment in first class operating condition, or return to source of supply for repair or replacement, as determined by Resident Engineer. Protect equipment during construction against entry of foreign matter to the inside and clean both inside and outside before operation and painting.

3.2 INTAKE/ EXHAUST HOODS EXPOSED TO WIND VELOCITY

Provide additional support and bracing to all exposed ductwork installed on the roof or outside the building to withstand wind velocity of 145 km/h (90 mph) or, in coastal areas, as defined in ASCE 7 Fig. 1.

3.3 TESTING, ADJUSTING AND BALANCING (TAB)

Refer to Section 23 05 93, TESTING, ADJUSTING, and BALANCING FOR HVAC.

3.4 OPERATING AND PERFORMANCE TESTS

Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION

- - - E N D - - -

SECTION 23 40 00
HVAC AIR CLEANING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Air filters for heating, ventilating and air conditioning.
- B. Definitions: Refer to ASHRAE Standard 52.2 for definitions of face velocity, net effective filtering area, media velocity, initial resistance (pressure drop), MERV (Minimum Efficiency Reporting Value), PSE (Particle Size Efficiency), particle size ranges for each MERV number, dust holding capacity and explanation of electrostatic media based filtration products versus mechanical filtration products. Refer to ASHRAE Standard 52.2 Appendix J for definition of MERV-A.

1.2 RELATED WORK

- A. Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION: General mechanical requirements and items, which are common to more than one section of Division 23.
- B. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS: Filter housing and racks.
- C. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 QUALITY ASSURANCE

- A. Air Filter Performance Report for Extended Surface Filters:
 - 1. Submit a test report for each Grade of filter being offered. The report shall not be more than three (3) years old and prepared by using test equipment, method and duct section as specified by ASHRAE Standard 52.2 for type filter under test and acceptable to Resident Engineer, indicating that filters comply with the requirements of this specification. Filters utilizing partial or complete synthetic media will be tested in compliance with pre-conditioning steps as stated in Appendix J. All testing is to be conducted on filters with a nominal 24 inch by 24 inch face dimension. Test for 150 m/min (500 fpm) will be accepted for lower velocity rated filters provided the test report of an independent testing laboratory complies with all the requirements of this specification.
 - 3. Guarantee Performance: The manufacturer shall supply ASHRAE 52.2 test reports on each filter type submitted. Any filter supplied will be required to maintain the minimum efficiency shown on the ASHRAE Standard 52.2 report throughout the time the filter is in service. Within the first 6-12 weeks of service a filter may be pulled out of service and sent to an independent laboratory for ASHRAE Standard

- 52.2 testing for initial efficiency only. If this filter fails to meet the minimum level of efficiency shown in the previously submitted reports, the filter manufacturer/distributor shall take back all filters and refund the owner all monies paid for the filters, cost of installation, cost of freight and cost of testing.
- B. Filter Warranty for Extended Surface Filters: Guarantee the filters against leakage, blow-outs, and other deficiencies during their normal useful life, up to the time that the filter reaches the final pressure drop. Defective filters shall be replaced at no cost to the Government.
 - C. Comply with UL Standard 900 for flame test.
 - D. Nameplates: Each filter shall bear a label or name plate indicating manufacturer's name, filter size, rated efficiency.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Extended surface filters.
 - 2. Holding frames. Identify locations.
 - 3. Side access housings. Identify locations, verify insulated doors.
 - 4. HEPA filters.
 - 5. Magnehelic gages.
- C. Air Filter performance reports.
- D. Suppliers warranty.
- E. Field test results for HEPA filters as per paragraph 2.3.E.3.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society of Heating, Refrigerating and Air-conditioning Engineers, Inc. (ASHRAE):
 - 52.2-2007.....Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size, including Appendix J
- C. American Society of Mechanical Engineers (ASME):
 - NQA-1-2008.....Quality Assurance Requirements for Nuclear Facilities Applications
- D. Underwriters Laboratories, Inc. (UL):
 - 900;Revision 15 July 2009 Test Performance of Air Filter Units

PART 2 - PRODUCTS

2.1 REPLACEMENT FILTER ELEMENTS TO BE FURNISHED

- A. To allow temporary use of HVAC systems for testing and in accordance with Paragraph, TEMPORARY USE OF MECHANICAL AND ELECTRICAL SYSTEMS in Section 01 00 00, GENERAL REQUIREMENTS, provide one complete set of additional filters to the Resident Engineer.
- B. The Resident Engineer will direct whether these additional filters will either be installed as replacements for dirty units or turned over to VA for future use as replacements.

2.2 EXTENDED SURFACE AIR FILTERS

- A. Use factory assembled air filters of the extended surface type with supported or non-supported cartridges for removal of particulate matter in air conditioning, heating and ventilating systems. Filter units shall be of the extended surface type fabricated for disposal when the contaminant load limit is reached as indicated by maximum (final) pressure drop.
- B. Filter Classification: UL listed and approved conforming to UL Standard 900.
- C. HVAC Filter Types

HVAC Filter Types Table 2.2C				
MERV Value ASHRAE 52.2	MERV-A Value ASHRAE 62.2 Appendix J	Application	Particle Size	Thickness /Type
8	8-A	Pre-Filter	3 to 10 Microns	50 mm (2-inch) Throwaway
11	11-A	After-Filter	1 to 3 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge
13	13-A	After-Filter	0.3 to 1 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge
14	14-A	After-Filter	0.3 to 1 Microns	150 mm (6-inch) or 300 mm (12-inch) Rigid Cartridge

D. HEPA Filters

HEPA Filters Table 2.2D				
Efficiency at 0.3 Micron	Application	Initial Resistance (inches w.g.)	Rated CFM	Construction
99.97	Final Filter	1.35	1100	Galvanized Frame X- Body
99.97	Final Filter	1.00	2000	Aluminum Frame V-Bank

2.3 MEDIUM EFFICIENCY PLEATED PANEL PRE-FILTERS (2"; MERV 8; UL 900 CLASS 2):

- A. Construction: Air filters shall be medium efficiency ASHRAE pleated panels consisting of cotton and synthetic or 100% virgin synthetic media, self supporting media with required media stabilizers, and beverage board enclosing frame. Filter media shall be lofted to a uniform depth and formed into a uniform radial pleat. The media stabilizers shall be bonded to the downstream side of the media to maintain radial pleats and prevent media oscillation. An enclosing frame of no less than 28-point high wet-strength beverage board shall provide a rigid and durable enclosure. The frame shall be bonded to the media on all sides to prevent air bypass. Integral diagonal support members on the air entering and air exiting side shall be bonded to the apex of each pleat to maintain uniform pleat spacing in varying airflows.
- B. Performance: The filter shall have a Minimum Efficiency Reporting Value of MERV 8 when evaluated under the guidelines of ASHRAE Standard 52.2. It shall also have a MERV-A of 8 when tested per Appendix J of the same standard. The media shall maintain or increase in efficiency over the life of the filter. Pertinent tolerances specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24" x 24" face dimension.

Minimum Efficiency Reporting (MERV)	8
Dust Holding Capacity (Grams)	105
Nominal Size (Width x Height x Depth)	24x24x2
Rated Air Flow Capacity (Cubic Feet per Minute)	2,000
Rated Air Flow Rate (Feet per Minute)	500
Final Resistance (Inches w.g.)	1.0
Maximum Recommended Change-Out Resistance (Inches w.g.)	0.66
Rated Initial Resistance (Inches w.g.)	0.33

- C. The filters shall be approved and listed by Underwriters' Laboratories, Inc. as Class 2 when tested according to U. L. Standard 900 and CAN 4-5111.

2.4 HIGH EFFICIENCY EXTENDED SURFACE (INTERMEDIATE/AFTER (FINAL)) CARTRIDGE FILTERS (12"; MERV 14/13/11; UL 900 CLASS 2):

- A. Construction: Air filters shall consist of 8 pleated media packs assembled into 4 V-banks within a totally plastic frame. The filters shall be capable of operating at temperatures up to 80 degrees C (176 degrees F). The filters must either fit without modification or be adaptable to the existing holding frames. The molded end panels are

to be made of high impact polystyrene plastic. The center support members shall be made of ABS plastic. No metal components are to be used.

- B. Media: The media shall be made of micro glass fibers with a water repellent binder. The media shall be a dual density construction, with coarser fibers on the air entering side and finer fibers on the air leaving side. The media shall be pleated using separators made of continuous beads of low profile thermoplastic material. The media packs shall be bonded to the structural support members at all points of contact, this improves the rigidity as well as eliminates potential air bypass in the filter
- C. Performance: Filters of the size, air flow capacity and nominal efficiency (MERV) shall meet the following rated performance specifications based on the ASHRAE 52.2-1999 test method. Where applicable, performance tolerance specified in Section 7.4 of the Air-Conditioning and Refrigeration Institute (ARI) Standard 850-93 shall apply to the performance ratings. All testing is to be conducted on filters with a nominal 24"x24" header dimension.

Minimum Efficiency Reporting Value (MERV)	14	13	11
Gross Media Area (Sq. Ft.)	197	197	197
Dust Holding Capacity (Grams)	486	430	465
Nominal Size (Width x Height x Depth)	24x24x12	24x24x12	24x24x12
Rated Air Flow Capacity (cubic feet per minute)	2,000	2,000	2,000
Rated Air Flow Rate (feet per minute)	500	500	500
Final Resistance (inches w.g.)	2.0	2.0	2.0
Maximum Recommended Change-Out Resistance (Inches w.g.)	0.74	0.68	0.54
Rated Initial Resistance (inches w.g.)	0.37	0.34	0.27

2.5 HIGH EFFICIENCY PARTICULATE AIR (HEPA) FILTERS STANDARD CAPACITY (FINAL FILTER APPLICATION)

- A. Air filters shall be HEPA grade standard capacity air filters with waterproof micro glass fiber media, corrugated aluminum separators, urethane sealant, 16-gauge steel enclosing frame and fluid sealing gasket. Sizes shall be as noted on drawings or other supporting materials.
- B. Construction: Filter media shall be one continuous pleating of microfine glass fiber media. Pleats shall be uniformly separated by corrugated aluminum separators incorporating a hemmed edge to prevent damage to the media. The media pack shall be potted into the enclosing frame with a

fire-retardant urethane sealant. The enclosing frame shall be of 16-gauge steel, with a zinc aluminum alloy finish, and shall be bonded to the media pack to form a rugged and durable enclosure. The filter shall be assembled without the use of fasteners to ensure no frame penetrations. Overall dimensional tolerance shall be correct within - 1/8", +0", and square within 1/8". A poured-in-place seamless sealing gasket shall be included on the downstream side of the enclosing frame to form a positive seal upon installation.

- C. Performance: The filter shall have a tested efficiency of 99.97% when evaluated according to IEST Recommended Practice. Initial resistance to airflow shall not exceed 1.0" w.g. at rated capacity. Filter shall be listed by Underwriters Laboratories as UL 900. The filter shall be capable of withstanding 10" w.g. without failure of the media pack. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

HEPA Performance (Standard Capacity) Table 2.5A		
Nominal Size (inches)	Airflow Capacity (cfm)	Media Area (Square Feet)
24H by 24W by 12D	1080 at 1.0" w.g.	153
24H by 12W by 12D	500 at 1.0" w.g.	33
Follow manufacturers' recommendation for change out resistance, typically double the initial.		

- D. Supporting Data: The filter shall be labeled as to tested efficiency, rated/tested cfm, pressure drop and shall be serialized for identification. The manufacturer shall supply a Certificate of Conformance for each HEPA filter supplied to the facility.

2.6 HEPA FILTERS HIGH CAPACITY V-BANK HIGH CAPACITY FILTERS (FINAL FILTER APPLICATION)

- A. Air filters shall be absolute grade HEPA filters consisting of pleated media packs assembled in a V-bank configuration, polyurethane sealant, anodized aluminum enclosure and seamless fluid sealing gasket. Sizes shall be as noted on enclosed drawings or other supporting materials.
- B. Construction: Filter media shall be micro fiber glass formed into mini-pleat pleat-in-pleat V-bank design. The media packs shall be potted into the enclosing frame with fire retardant polyurethane sealant. An enclosing frame of anodized extruded aluminum shall form a rugged and durable enclosure. A seamless sealing gasket shall be included on the downstream side of the filter to form a positive seal upon installation.
- C. Performance: Filter efficiency at 0.3 micron shall be 99.99% when evaluated according to the IEST Recommended Practice for applicable type. Each filter shall be labeled as to tested performance. Initial resistance target shall not exceed 1.0" w.g. at rated airflow.

HEPA Performance V-Bank Style (High Capacity) Table 2.5B		
Nominal Size (inches)	Airflow Capacity (cfm)	Media Area (Square Feet)
24H by 24W by 12D	2000 at 1.0" w.g.	390
24H by 12W by 12D	900 at 1.0" w.g.	174
Follow manufacturers' recommendation for change out resistance, typically double the initial.		

- D. Supporting Data: The filter shall be labeled as to tested efficiency, rated/tested cfm, pressure drop and shall be serialized for identification. The manufacturer shall supply a Certificate of Conformance for each HEPA filter supplied to the facility.
- E. Filter must be listed as UL 586 and UL 900 per Underwriters Laboratories. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

2.7 FILTER HOUSINGS/SUPPORT FRAMES

- A. Side Servicing Housings (HVAC Grade)
 - 1. Filter housing shall be two-stage filter system consisting of 16-gauge galvanized steel enclosure, aluminum filter mounting track, universal filter holding frame, insulated dual-access doors, static pressure tap, filter gaskets and seals. In-line housing depth shall not exceed 21". Sizes shall be as noted on enclosed drawings or other supporting materials.
 - 2. Construction: The housing shall be constructed of 16-gauge galvanized steel with pre-drilled standing flanges to facilitate attachment to other system components. Corner posts of Z-channel construction shall ensure dimensional adherence. The housing shall incorporate the capability of two stages of filtration without modification to the housing. A filter track, of aluminum construction shall be an integral component of housing construction. The track shall accommodate a 2" deep prefilter, a 6" or 12" deep rigid final filter, or a pocket filter with header. Insulated dual access doors, swing-open type, shall include high-memory sponge neoprene gasket to facilitate a door-to-filter seal. Each door shall be equipped with adjustable and replaceable positive sealing UV-resistant star-style knobs and replaceable door hinges. A universal holding frame constructed of 18-gauge galvanized steel, equipped with centering dimples, multiple fastener lances, and polyurethane filter sealing gasket, shall be included to facilitate installation of high-efficiency filters. The housing shall include a pneumatic fitting to allow the installation of a static pressure gauge to evaluate

pressure drop across a single filter or any combination of installed filters.

3. Performance: Leakage at rated airflow, upstream to downstream of filter, holding frame, and slide mechanism shall be less than 1% at 3.0" w.g. Leakage in to or out of the housing shall be less than one half of 1% at 3.0" w.g. Accuracy of pneumatic pressure fitting, when to evaluate a single-stage, or multiple filter stages, shall be accurate within $\pm 3\%$ at 0.6" w.g.
4. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

B. Holding Frame System (HVAC Grade):

1. Air filter-holding frames shall be 16-gauge galvanized steel with filter sealing flange, centering dimples, sealing gasket and lances for appropriate air filter fasteners. Sizes shall be noted on drawings or other supporting materials.
2. Construction: Filter holding frame shall be constructed of 16-gauge galvanized steel. The frame shall be assembled from two corner sections and welded to assure a rigid and durable frame assembly. The frame shall include a variety of pre-punched lances for filter fastener attachment. Fastener shall be capable of being installed without the use of tools, nuts or bolts. Lance penetrations shall be upstream of filter flange to assure leak-free integrity. The frame shall include filter-centering dimples on each frame wall to facilitate ease of filter installation and assure filter centering against filter sealing flange. A 3/4" filter-sealing flange shall be an integral component of the holding frame. All corners shall be flush mitered and a permanently mounted polyurethane foam gasket shall be mounted on the sealing flange to assure filter to frame sealing integrity.
3. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

C. Side-Access Housing (HEPA Grade)

1. Filter housing shall be two-stage filter system consisting of 14-gauge galvanized steel enclosure, spring-loaded crank-type sealing assembly for gasket seal type final filters, insulated dual-access doors with gasketing and positive sealing doorknobs. In-line housing depth shall not exceed 25". Sizes shall be as noted on enclosed drawings or other supporting materials.
2. Construction: The housing shall be constructed of 14-gauge galvanized steel with mating flanges to facilitate attachment to other system components. All pressure boundaries shall be of all welded

construction. The housing shall be weatherproof and suitable for rooftop/outdoor installation. A prefilter track to accommodate nominal 2" deep prefilters, shall be an integral component of the housing. The housing shall incorporate a spring-loaded crank-type final filter sealing mechanism. The mechanism shall be geared to exert 700 pounds of pressure against each filter. The clamping frame shall have a continuous flat surface seal to compress all four downstream gasketed surfaces of the downstream seal filter. The final filter locking mechanism shall include a 3/4" socket adapter to facilitate opening or closing the mechanism. Insulated dual access doors shall include high-memory sponge neoprene gasket to facilitate a door-to-filter seal. Each door shall be equipped with adjustable and replaceable UV-resistant positive sealing knobs. The access doors shall be both hinged for swing open operation or designed to be completely removable. The housing shall include static pressure ports (1/8" NPT male) to facilitate pressure drop measurements across prefilter, final filter, or combination thereof.

3. Performance: Manufacturer shall provide evidence of facility certification to ISO 9001:2008.

D. Built-up Bank HEPA Holding Frames

1. Holding frames shall be constructed of 14-gauge galvanized steel. Frames shall be welded and include centering dimples, pre-drilled mounting holes, filter sealing flange and swing bolt assemblies. An appropriate number of swing bolts to match air filters shall also be included. Sizes shall be as noted on drawings or other supporting materials.
2. Construction: Filter frame shall be all-welded construction of 14-gauge galvanized steel. The frame shall include pre-drilled mounting holes to align frame-to-frame and ensure built-up bank support. Annular based centering dimples shall be an integral component to assist in proper seating of filter gasket to filter sealing flange. Assembly holes shall be within dimples to recess assembly bolts. Filter securing swing bolt assemblies, of the same construction as the frame, shall be offset to facilitate multiple filter installations. The assembly shall include appropriate swing bolts to match filter depth and equi-bearing clamps to allow uniform filter gasket sealing.
3. Performance: The sealing assembly shall be capable of sealing each element with 30 inch/lbs. of torque to 50% filter gasket compression. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.

E. Bag-in/Bag-out HEPA Air Filter Housing

1. Housing shall be side-access bag-in/bag-out, fluid seal housing. The housing shall be adequately reinforced to withstand a negative or positive pressure of 15" water gage. Housing design and filter arrangement shall allow air to enter and exit housing without changing direction. The housing shall accommodate standard size filters that do not require any special attachments or devices to function properly in the housing. The housing shall accommodate fluid seal filters which require a penetrating knife edge installed on all filter sealing surfaces. The knife edge shall insert into the fluid filled perimeter channel located on the face of the filter. By engaging the filter seal/release mechanism the filter shall move (push) the fluid filled channel to the sealed position. For removal of the air filters the filter seal/release mechanism shall remove (pull) the filter free of the blade type knife edge. This entire process is performed from inside the filter change out bag.
2. Construction:
 - a. Housing shall be constructed of 14 gauge and 11 gauge T-304 stainless steel metal. All pressure retaining joints and seams shall be continuously welded with no porosities. Joints and seams requiring intermittent welds, such as reinforcement members, shall be intermittently welded. Housing shall be free of burrs and sharp edges. All weld joints and seams that are a portion of any gasket setting surface, and duct connection flanges, shall be ground smooth and flush with adjacent base metals. All welded joints and seams shall be wire brushed to remove heat discoloration. The housing shall be reinforced to withstand a positive or negative pressure of 15" w.g. The upstream and downstream ductwork connections shall have 1 1/2" outward-turned flanges.
 - b. The housing shall have a bagging ring around each filter access port that is sealed by a gasketed filter access door. The filter access door gasket shall be silicone and shall be replaceable, if necessary. The bagging ring shall have two (2) continuous formed raised ridges to secure the PVC change-out bag. The bagging ring shall be hemmed on the outer edge to prevent the change-out bag from tearing.
 - c. Ancillary hardware including filter seal/release mechanism, door handles, door studs and labels shall be 300 series stainless steel. Filter access door knobs shall be cast aluminum and designed to prevent galling of threads.

- d. One (1) PVC change-out bag shall be furnished with each filter access port. Change-out bags shall be 8-mil. thick with a yellow translucent, non-sticking, matte finish. It shall include a 1/4" diameter elastic shock cord hemmed into the opening of the bag so when stretched around the housing bagging ring flange, a secure fit is created. The bag shall include three (3) integral glove ports to assist in filter change-out. One (1) nylon security strap shall be included per filter access port to prevent the bag from sliding off the bagging flange during the change-out process. Design of components shall be such that all change-out operations shall be within the bag so there is a barrier between the worker and the filter at all times.
3. Performance: All welding procedures, welders, and welder operators shall be qualified in accordance with ASME Boiler and Pressure Vessel Code, Section IX. All production welds shall be visually inspected by qualified personnel, incorporating the workmanship acceptance criteria described in Section 5 & 6 of AWS D9.1-1990, Specification for Welding of Sheet Metal.
4. The filter housing shall be factory tested for filter fit, alignment of filter sealing knife edge and operation of filter clamping mechanism. The filter sealing surface and the complete assembly pressure boundary shall be leak tested by the pressure decay method as defined in ASME N510-1995 Reaffirmed., Testing of Nuclear Air Cleaning Systems, paragraphs 6 and 7. The filter sealing surface shall be tested at +10" water gage and have a maximum leak rate of 0.0005 cfm per cubic foot of housing volume. The overall system pressure boundary shall be leak tested at +15" water gage and have a maximum leak rate of 0.0005 cfm per cubic foot of housing volume.
5. Filter bags shall be capable of continuous operating to temperature extremes of -18°C to 66°C (0°F to 150°F).
6. Multi-wide housing shall be equipped with a filter removal rod to pull the filters to the change-out position. The removal rod shall operate from the inside of the filter change out bag.
7. Manufacturer shall provide evidence of facility certification to ISO 9001:2000.
- F. Equipment Identification: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.

2.8 INSTRUMENTATION

- A. Magnehelic Differential Pressure Filter Gages: Nominal 100 mm (four inch) diameter, zero to 500 Pa (zero to two inch water gage), three inch for HEPA) range, except for MERV 17 HEPA Final Filters, where the range

shall be zero to 750 Pa (zero to three inch water gage) Gauges shall be flush-mounted in aluminum panel board, complete with static tips, copper or aluminum tubing, and accessory items to provide zero adjustment.

- B. DDC static (differential) air pressure measuring station. Refer to Specification Section 23 09 23 DIRECT DIGITAL CONTROL SYSTEM FOR HVAC
- C. Provide one DDC sensor across each extended surface filter. Provide Petcocks for each gauge or sensor.
- D. Provide one common filter gauge for two-stage filter banks with isolation valves to allow differential pressure measurement.

2.9 HVAC EQUIPMENT FACTORY FILTERS

- A. Manufacturer standard filters within fabricated packaged equipment should be specified with the equipment and should adhere to industry standard.
- B. Cleanable filters are not permitted.
- C. Automatic Roll Type filters are not permitted.

2.10 FILTER RETURN GRILLES

Refer to Section 23 37 00 AIR OUTLETS AND INLETS.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install supports, filters and gages in accordance with manufacturer's instructions.
- B. Label clearly with words "Contaminated Air" on exhaust ducts leading to the HEPA filter housing.

3.2 START-UP AND TEMPORARY USE

- A. Clean and vacuum air handling units and plenums prior to starting air handling systems.
- B. Replace Pre-filters and install clean filter units prior to final inspection as directed by the Resident Engineer.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

- - E N D - - -

SECTION 23 50 11
BOILER PLANT MECHANICAL EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Feedwater deaerator, condensate and boiler feed pumps, condensate storage tank, fuel oil pumping and heating, compressed air systems, blowoff tank, blowdown heat recovery, chemical treatment systems, steam vent silencer, and other equipment that supports the operation of the boilers.
- B. A complete listing of common acronyms and abbreviations are included in Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.
- C. Electric motor control cabinets/enclosures including Variable Frequency Drives in the boiler plant shall be a minimum of NEMA 4. This shall be indicated on drawings and coordinated between electrical and mechanical trades.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- E. Section 09 91 00, PAINTING.
- F. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- G. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT AND STEAM GENERATION.
- H. Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.
- I. Section 23 07 11, HVAC AND BOILER PLANT INSULATION.
- J. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- K. Section 23 08 11, DEMONSTRATIONS AND TESTS FOR BOILER PLANT.
- L. Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.
- M. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM OR HVAC.
- N. Section 23 21 11, BOILER PLANT PIPING SYSTEMS.
- O. Section 26 29 11, MOTOR CONTROLLERS.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the

Replace Penthouse HVAC System

basic designation only. Where conflicts occur these specifications and the VHA standard will govern.

B. American Society of Mechanical Engineers (ASME):

B16.9-2012Factory-Made Wrought Buttwelding Fittings

B16.34-2013Valves Flanged, Threaded and Welding End

PTC 12.3-1997Performance Test Code on Deaerators

ASME Boiler and Pressure Vessel Code - BPVC Section

VIII-2015Rules for Construction of Pressure Vessels,
Divisions 1 and 2

C. American Society for Testing and Materials (ASTM):

A53/A53M-2012Standard Specification for Pipe, Steel, Black
and Hot-Dipped, Zinc-Coated, Welded and
Seamless

A106/A106M-2015Standard Specification for Seamless Carbon
Steel Pipe for High Temperature Service

A234/A234M-2015Standard Specification for Piping Fittings of
Wrought Carbon Steel and Alloy Steel for
Moderate and High Temperature Service

A285/A285M-2012Standard Specification for Pressure Vessel
Plates, Carbon Steel, Low- and Intermediate-
Tensile Strength

A414/A414M-2014Standard Specification for Steel, Sheet,
Carbon, and High-Strength, Low-Alloy for
Pressure Vessels

A515/A515M-2010 (R2015) Standard Specification for Pressure Vessel
Plates, Carbon Steel, for Intermediate- and
Higher-Temperature Service

A516/A516M-2010 (R2015) Standard Specification for Pressure Vessel
Plates, Carbon Steel, for Moderate- and Lower-
Temperature Service

D. Environmental Protection Agency (EPA):

CFR 40, 264.193-2014 ...Containment and Detection of Releases

E. Department of Health and Human Services, Food and Drug Administration (FDA):

CFR 21, 175.300-2015 ...Resinous and Polymeric Coatings

F. Society for Protective Coatings (SSPC):

SP 5-2007White Metal Blast Cleaning

Replace Penthouse HVAC System

G. Underwriters Laboratories (UL):

574-2003 (R2014)Standard for Electric Oil Heaters

H. Department of Veterans Affairs (VA):

.....VHA Boiler Plant Safety Devices Testing Manual,
Third Edition

PG-18-10-2016Physical Security and Resiliency Design Manual

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 23 50 11, BOILER PLANT MECHANICAL EQUIPMENT", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
- D. Feedwater Deaerator with Storage Tank and Accessories:
 - 1. Drawings showing arrangement and overall dimensions of feedwater deaerator including storage tank. Show locations of tank-mounted devices. Show locations and sizes of pipe connections and access openings. Show design of all shell, head and nozzle welds. Show access platforms as required for all maintenance and inspection points.
 - 2. Weight of entire assembly empty and flooded.
 - 3. Catalog data, drawings and specification sheets showing design and construction of feedwater deaerator, storage tank, recycle pumps, water flow control valves, safety valve, overflow control valve, water level and overflow control systems, vent orifice, vacuum breaker, alarm switches and all accessories.
 - 4. Design flow capacity, oxygen removal rate, and other performance data and pressure and temperature limitations of feedwater deaerator, recycle pumps, water flow/level control valve and control system, safety valve, overflow control valve, vent orifice, vacuum breaker, alarm switches and all accessories, to include lockout/tagout points.
 - 5. Catalog data on oxygen test kit.
 - 6. Oxygen sample and chemical feed probe design.

Replace Penthouse HVAC System

7. Deaerator inlet pressure requirements - steam and water.
 8. Seismic Restraint Data: Seismic design of support framework for packaged system. Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- E. Condensate Storage Tank and Accessories:
1. Drawings showing arrangement and overall dimensions of tank and supports. Show locations and sizes of all pipe connections and access openings. Access platforms as required for maintenance and inspections and operation of the equipment or parts thereof.
 2. Weight of entire assembly empty and flooded.
 3. Design and construction (including pressure and temperature limitations) of tank, continuous blowdown heat exchanger (if provided), control valves, water level control system, level alarm switches and all accessories, to include lockout/tagout points.
 4. Performance data on control valves and continuous blowdown heat exchanger (if provided). Refer to drawings (Schedules) for requirements.
 5. Interior Coating: Material specification, service limitations, instructions for application, experience record under the required service conditions.
- F. Blowoff Tank and Accessories, Flash Tank:
1. Drawing showing outline dimensions, arrangement and weight of tank and accessories. Locations and sizes of all pipe connections and access openings.
 2. Design and construction of tank, supports and accessories.
 3. Design and performance of blowoff tank temperature control valve.
- G. Boiler Feed and Condensate Transfer Pumps:
1. Drawings with dimensions of assemblies of pumps and drivers.
 2. Catalog data and specification sheets on design and construction of pumps, drivers and couplings (flexible-coupled units).
 3. Motor efficiency and power factor at full load.
 4. Performance curves showing discharge head, required flow plus recirculation, net positive suction head required, efficiency, driver power, impeller diameter to be furnished. Refer to drawings for requirements.
 5. Pressure and temperature limitations of pump unit and accessories.
 6. Size and capacity of recirculation orifice.

7. Data on variable frequency drive units and pressure controllers (if VFD specified).

H. Condensate Return Pumps (Electrical and/or Mechanical Types) and Vacuum Heating Pump Units:

1. Drawings with dimensions of entire unit. Drawing shall include locations and sizes of all pipe connections.
2. Catalog data and specification sheets on design and construction of pumps, receiver and accessories.
3. Catalog cuts and schematic diagram of controls.
4. Electric pump performance curves showing discharge head, flow, net positive suction head required, efficiency, motor power and impeller diameter to be furnished. Mechanical pump performance showing discharge head, flow, required inlet head and steam pressure. Refer to drawings for requirements.
5. Pressure and temperature limitations of pump unit.

1.5 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, VA approved substitutions and construction revisions shall be in electronic version on CD or DVD and hard copies inserted into a three-ring binder. All aspects of system operation and maintenance procedures, including applicable piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or

breach of the 'third party testing company' requirement. Provide record drawings as follows:

1. As-built drawings are to be provided, with a copy of them on AutoCAD version 2010 provided on CD or DVD. The CAD drawings shall use multiple line layers with a separate individual layer for each system.
- D. The as-built drawings shall indicate the location and type of all lockout/tagout points for all energy sources for all equipment and pumps to include breaker location and numbers, valve tag numbers, etc. Coordinate lockout/tagout procedures and practices with local VA requirements.
- E. Certification documentation shall be provided to COR 21 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and provide documentation/certification that all results of tests were within limits specified. Test results shall contain written sequence of test procedure with written test results annotated at each step along with the expected outcome or setpoint. The results shall include all readings, including but not limited to data on device (make, model and performance characteristics), normal pressures, switch ranges, trip points, amp readings, and calibration data to include equipment serial numbers or individual identifications, etc.

PART 2 - PRODUCTS

2.1 CONDENSATE STORAGE TANK AND ACCESSORIES

- A. Horizontal cylindrical welded steel tank, including accessory equipment, suitable for rigging into the available space. Comply with overall dimensions and arrangement of the tank and accessories shown on contract drawings. Accessories include make-up water controls and control valves, thermometer, water level gauge, and other devices as specified.
- B. Service: Receiving and storing steam condensate and make-up water. Vent the tank to the atmosphere. Contents of tank may vary in temperature from 4 to 100 degrees C (40 to 212 degrees F).
- C. Construction:
 1. Construct tank and appurtenances in accordance with ASME BPVC Section VIII. Tank shall have cylindrical shell and dished heads.

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2. Material of construction shall be carbon steel ASTM A285/A285M, ASTM A414/A414M, ASTM A515/A515M, or ASTM A516/A516M.
 3. Design tank for (50 psig) working pressure with a minimum material thickness of 10 mm (3/8 inch). Thickness of head material at any point shall not vary more than 10 percent from the nominal thickness. If the deaerator overflow is piped to the condensate tank the condensate tank shall have a design pressure and ASME stamp pressure equal to or greater than the deaerator tank's pressure rating.
 4. Tank joints shall be double-welded butt joints or single-welded butt joints with backing strips.
 5. Provide 300 mm by 406 mm (12 inches by 16 inches) elliptical manway located as shown.
 6. Provide nozzles for piping connections located as shown. Nozzles shall have threaded pipe connections for pipe sizes 50 mm (2 inches) and under, flanged connections for pipe sizes over 50 mm (2 inches). Flanged nozzles shall have 1035 kPa (150 psig) ASME flanges. Tank opening for pump suction pipes shall include vortex spoilers.
 7. Furnish completed ASME Form U-1 or U-1A MANUFACTURERS' DATA REPORT FOR PRESSURE VESSELS. Hydrostatically test tank at 1-1/2 times the design pressure.
 8. Horizontal tank shall be supported by steel saddles, supplied by the tank manufacturer, welded to tank and anchored to the concrete bases. Design saddles to support tank (full of water), accessories, and portions of connecting piping to first hanger.
 9. Affix tank nameplate to bracket that projects beyond the field-applied tank insulation. Nameplate shall include ASME stamp and data to show compliance with design, construction and inspection requirements of the Code, and tank manufacturer information.
- D. Provide overflow pipe inside tank with siphon breaker as shown.
- E. Overflow and vent pipe sizing (minimums):

Boiler Plant Capacity* (kg/sec)	Boiler Plant Capacity* (klb/hr)	Overflow Pipe Size (mm)	Overflow Pipe Size (in)	Vent Pipe Size (mm)	Vent Pipe Size (in)
0 to 3.8	0 to 30	75	3	65	2.5
3.9 to 8.3	31 to 65	100	4	75	3
8.4 to 12.6	66 to 100	150	6	100	4
*"Boiler Plant Capacity" refers to one boiler on standby and					

all other boilers at high fire.

- F. Continuous Blowoff Heat Exchangers:
1. Type: U-tube bundle, no shell, liquid-to-liquid, located below lowest make-up water line of condensate storage tank.
 2. Service: Receives water at boiler temperature and pressure in tubes, water at condensate storage tank temperature 15 to 93 degrees C (59 to 199 degrees F) outside of tubes.
 3. Heating Surface: Refer to drawings.
 4. Construction: Hard-drawn seamless copper U-tubes with cast iron or steel head bolted to mating flange which is welded to head of condensate storage tank. Design for 1380 kPa (200 psig), 182 degrees C (360 degrees F).
- G. Cleaning and Painting: Remove all foreign material to bare metal from interior and exterior of tank. In preparation for interior coating, sandblast interior to white metal in accordance with SSPC SP 5. Coat exterior of tank with rust-resisting primer. Refer to Section 09 91 00, PAINTING.
- H. Interior Coating: Coat entire interior surface, including nozzles, with water-resistant epoxy polymerized with amine adduct-type curing agent. Coating shall be suitable for continuous service at 100 degrees C (212 degrees F) immersed in demineralized water and exposed to steam vapor. Surface preparation, application of coating, number of coats, and curing shall comply with printed instructions of coating manufacturer. Ingredients of coating shall comply with U.S. Food and Drug Regulations as listed under Title 21, Chapter 1, Part 175.300. Coating shall be smooth, even thickness, with no voids. Holiday test at low voltage with wet sponge method and repair all holidays.
- I. Insulation: Field apply insulation as specified in Section 23 07 11, HVAC AND BOILER PLANT INSULATION.
- J. Water Level Indicators:
1. Gauge Glasses: Red line type, overlapping glasses if multiple glasses are utilized. Provide automatic offset-type gauge valves that stop the flow if a glass is broken. Drain cock on lower gauge valve. Gauge glass protecting rods.
 2. Magnetic Float-Flag Type Water Level Gauge:
 - a. Tubular level gauge with internal float using concentric magnet with stiffening rings. Float sequentially actuates magnetic flags

to indicate water level. Flags anodized black on one side, gold on the other, with internal magnet.

- b. Flags magnetically interlocked with mechanical stops to allow only 180-degree rotation.
 - c. Standpipe to be Schedule 40, Type 304 stainless steel.
 - d. Process connections 1035 kPa (150 psig) weld neck flanges. Connections side type for maximum visibility.
 - e. Bottom connection 100 mm (4 inch) flange with drain plug. Clearance between floor and bottom flange sufficient for removal of float.
 - f. Switches for signals to be SPDT, 5-amp rating.
3. Vertical pipe type header shall be connected to top and bottom of storage tank with tank isolation valves and valved header drain. Viewable gauges shall cover entire diameter of tank.
 4. Minimum rating 121 degrees C, 200 kPa (250 degrees F, 29 psig).
- K. High and Low-Level Alarm Switches:
1. Low Level Alarm Switch: Integral unit consisting of float, float housing, hermetically sealed mercury switch. Locate external to tank on a vertical header with valved tank connections and valved drain. Switch elevation shall be 150 mm (6 inches) below the soft water make up level.
 2. High Level Alarm Switch: Integral unit consisting of conductivity probes, probe housing. Float type not acceptable. Locate external to tank on a vertical header, along with the low-level switch, with valved tank connections and valved drain. High level alarm indication shall occur 100 mm (4 inches) below the overflow level. Probes shall be ac, not dc, stainless steel with virgin Teflon insulation.
 3. Provide signals to computer workstation specified in Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.
 4. All devices exposed to tank service conditions, including sensing devices and transmitters shall be rated for 121 degrees C, 200 kPa (250 degrees F, 29 psig) minimum.
- L. Automatic Water Level Controls:
1. Separate electric or electronic type modulating water inlet flow control valves for normal soft water make-up and for emergency city water makeup. Actuated by electronic controller with input signals from water level transmitter. Manual/auto control capability.

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2. Performance: Maintain a minimum water level, plus or minus 25 mm (1 inch), in the tank by controlling the flow of soft water to the tank. Soft water makeup shall be activated if water level falls to 30 percent of tank diameter plus 300 mm (12 inches). If water level falls to 30 percent of tank diameter, automatically operate the emergency city water makeup valve to bring the water level up 150 mm (6 inches).
3. Water Level Transmitter: Programmable electronics, sealed diaphragms, direct sensing electronics, no mechanical force or torque transfer devices, external span and zero adjustment.
4. Controller: Proportional plus reset control, adjustable proportional band, reset rate and level set points. Provide manual-automatic control station on main instrument panel. Control station shall indicate actual water level, soft water and emergency city water level set points and valve positions. Provide same indicating and control features on computer workstation specified in Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT. If new boiler combustion controls are furnished as part of this contract, the water level controller and transmitter shall be the same makes and models as furnished for the combustion controls.
5. Water Flow Control Valves:
 - a. Globe style, bronze or cast-iron bodies, threaded ends for pipe sizes 50 mm (2 inches) and under rated at 1725 kPa (250 psig), ASME flanged ends for pipe sizes over 50 mm (2 inches) rated at 850 kPa (123 psig) or 1035 kPa (150 psig).
 - b. Replaceable Type 316 stainless steel plugs and seats. RTFE seal for bubble-tight shut off. Linear flow characteristics.
 - c. Flow pressure loss 35 kPa (5 psig) maximum at maximum flow rating. Unless otherwise shown, maximum flow rate shall be equivalent to 50 percent make-up rate with plant at maximum load (2 boilers at high fire).
 - d. Electric or electronic type actuator that accepts input of 4-20 mA or 2-10 VDC signal from controller.
 - e. Electronic positioner with 4-20 mA dc control output feedback. Mounted integral with actuator. Digital positioner with capability to self-calibrate. Maintenance diagnostic data retained in memory. Design for 121 degrees C (250 degrees F) continuous service.

- f. For valve actuators, comply with Section 23 09 11,
INSTRUMENTATION AND CONTROL FOR BOILER PLANT and Section 23 09
23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.

2.2 BOILER BLOWOFF TANK AND ACCESSORIES

- A. Type: Cylindrical welded steel tank mounted vertically. Tank shall include accessory equipment and shall be suitable for rigging into the available space. Overall dimensions and arrangement of the tank and accessories shall conform to the drawings. Tank volume shall be twice the volume of a 100 mm (4 inch) blowoff (reduction in boiler water level) from the largest boiler connected to the tank.
- B. Service: Suitable for receiving, venting, storing, cooling and discharging into the drain the effluent from the boilers resulting from the intermittent operation of the boiler bottom blowoffs, boiler accessory drains, and the use of continuous blowdowns.
- C. Construction:
1. Construct tank and appurtenances in accordance with ASME BPVC Section VIII. Tank shall have cylindrical shell and dished heads.
 2. Material of construction shall be carbon steel ASTM A285/A285M, ASTM A414/A414M, ASTM A515/A515M or ASTM A516/A516M.
 3. Design tank for 275 kPa (40 psig) working pressure; the minimum material thickness shall be 10 mm (3/8 inch). Thickness of head material at any point shall not vary more than 10 percent from the nominal thickness.
 4. All tank joints shall be double-welded butt joints or single-welded butt joints with backing strips.
 5. Provide 300 mm by 406 mm (12 inches by 16 inches) elliptical manhole located at the vertical centerline of the tank.
 6. Provide 10 mm (3/8 inch) thick carbon steel wear plate welded to interior of tank adjacent to tangential blowoff inlet as shown.
 7. Provide nozzles for piping connections and provide tangential blowoff inlet located above the normal water level. Tangential pipe for blowoff inlet shall be Schedule 80, ASTM A53/A53M or ASTM A106/A106M, seamless steel pipe with beveled end for field-welding of blowoff from boilers. All other nozzles shall have threaded pipe connections for pipe sizes 50 mm (2 inches) and under, 1035 kPa (150 psig) ASME flanged connections for pipe sizes over 50 mm (2 inches). Nozzle sizes listed below are based on National Board of Boiler and Pressure Vessel Inspectors recommendations.

Pipe Connection Sizes, mm (inches)		
Boiler Blowoff	Water Outlet	Vent
25 (1)	25 (1)	65 (2.5)
32 (1.25)	32 (1.25)	75 (3)
40 (1.5)	40 (1.5)	100 (4)
50 (2)	50 (2)	125 (5)
65 (2.5)	65 (2.5)	150 (6)

8. Furnish completed ASME Form U-1 or U-1A MANUFACTURERS' DATA REPORT FOR PRESSURE VESSELS. Hydrostatically test tank at 1.3 times the design pressure.
 9. Tank nameplate shall be affixed to bracket which projects beyond the tank insulation that will be applied in the field. Apply ASME data stamp to nameplate to show compliance with design, construction and inspection requirements of the Code.
 10. Support tank by steel legs welded to shell of tank. Design saddles or legs to support tank (full of water), accessories, and portions of connecting piping to first hanger.
- D. Cleaning and Painting: Remove all dirt, heavy rust, mill scale, oil, welding debris from interior and exterior of tank. Prime exterior of tank with rust-resisting paint. Refer to Section 09 91 00, PAINTING.
- E. Insulation: Field apply insulation as specified in Section 23 07 11, HVAC AND BOILER PLANT INSULATION.
- F. Accessories:
1. Install red line type gauge glasses with protecting rods. Provide off set type gauge valves with ball-check feature to automatically prevent flow when glass is broken. Provide drain cock on lower gauge valve. Glass shall be at least 300 mm (12 inches) long and centered at the overflow level.
 2. Provide thermometer and pressure gauge. Conform to Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.
 3. Water Outlet Temperature Control Valve:
 - a. Type: Self-contained, reverse-acting thermal bulb-operated water flow control valve.
 - b. Performance: Control valve shall operate automatically to control blowoff tank water outlet temperature to 60 degrees C (140 degrees F) maximum by regulating the flow of cold water which

mixes with the blowoff water and reduces the temperature of the blow-off water. Provide valve designed for modulating and tight shut-off service. Valve flow rates and pressure drops shall be as shown. Temperature control range shall be adjustable, 38 to 77 degrees C (100 to 170 degrees F) minimum.

- c. Service: Provide valve designed to control the flow of city water with temperature 4 to 27 degrees C (40 to 80 degrees F), and pressure up to 690 kPa (100 psig). Thermal bulb will be inserted in blowoff tank outlet pipe and will be subjected to water temperatures up to 100 degrees C (212 degrees F).
- d. Construction: Cast iron or bronze valve body designed for 850 kPa (123 psig) minimum WOG. Design of valve shall permit access to internal valve parts. Thermal bulb shall be separable socket type with well.

- 4. Provide blowoff water outlet pipe inside tank as shown to provide a water seal. Locate a 20 mm (3/4 inch) hole in top of this pipe inside tank to act as siphon breaker.

2.3 CONDENSATE RETURN PUMP UNITS (ELECTRIC, PAD-MOUNTED)

- A. Type: Factory-assembled units consisting of vented horizontal pad-mounted receiver tank, simplex or duplex motor-driven pumps as shown, interconnecting piping, motor controls, and accessories. Arrangement of pumps, tank and accessories shall be as shown or specified.
- B. Service: Unit shall be designed to receive, store, and pump steam condensate having temperature as shown. Pumps and motors shall be suitable for continuous service.
- C. Performance: Refer to schedules on the drawings.
- D. Pumps: Centrifugal or turbine-type as shown.
 - 1. Centrifugal Pumps: Bronze-fitted, vertical shafts, with mechanical shaft seals. Stainless steel or alloy steel shafts with bronze shaft sleeves. Pump shall be designed to allow removal of rotating elements without disturbing connecting piping or pump casing mounting. Bearings shall be grease-lubricated ball or roller type. Provide casing wearing rings.
 - 2. Turbine-type Pumps: Shall be split-case, base-mounted, flexible-coupled, horizontal shaft, bronze fitted, with mechanical shaft seals. Pumps shall be designed to allow removal of rotating elements without disturbing connecting piping. Bearings shall be grease-lubricated ball or roller type. Provide replaceable channel rings to

Replace Penthouse HVAC System

- protect casing from wear. Shaft coupling shall be flexible type, designed for the service. Provide coupling guard bolted to base plate. Provide relief valves on pump discharge lines ahead of gate valves. Set at 690 kPa (100 psig). Pipe relief vents to receiver tank. Valve capacity shall equal or exceed pump capacity at set pressure.
- E. Electric Motor Drives: Open drip proof. Select motor sizes so that the motors are not overloaded at any point on the pump head-flow performance curve. Motor shall be designed for 40 degrees C (104 degrees F) ambient temperature.
- F. Receiver Tank: Cast iron or galvanized steel, with storage capacity and height of inlet connection as shown. Provide threaded or flanged openings for all pipe connections and facilities for mounting float switches. Openings for pipe sizes above 50 mm (2 inch) must be flanged. Receivers for simplex pumps shall include all facilities required for future mounting of additional pump and controls.
- G. Controls:
1. Pump Operation: Provide float switches mounted on receiver tank to start and stop water pumps in response to changes in the water level in the receiver. Float switches shall be adjustable to permit the controlled water levels to be changed. Floats and connecting rods shall be copper, stainless steel or bronze. When a duplex pump unit is used, provide an alternator and a control to automatically start the second pump, when the first pump fails in keeping the receiver water level from rising.
 2. Starters: Provide combination magnetic starters with fusible disconnect switches or circuit breakers. Provide low voltage control circuits (120-volt maximum).
 3. Indicating Lights: Provide red light for each pump to show that the pump is running, green lights to show power is on.
 4. Manual Selector Switches: Provide "on-off-automatic" switch for each pump.
 5. Electrical Wiring: Shall be enclosed in liquid-tight flexible metal conduit. Wiring shall be suitable for 93 degrees C (199 degrees F) service.
 6. Control Cabinet: NEMA 250, Type 4, enclosing all controls, with manual switches and indicating lights mounted on the outside of the

panel. Attach to pump set with rigid steel framework unless other mounting is shown on the drawings.

H. Accessories Required:

1. Thermometer on receiver below minimum water level. Thermometer must conform to requirements in Section 23 09 11, INSTRUMENTATION AND CONTROL FOR BOILER PLANT.
2. Basket-type inlet strainer with bolted cover, designed for 275 kPa (40 psig), 99 degrees C (210 degrees F). Provide basket with 3.2 mm (1/8 inch) diameter perforations.
3. Water level gauge on receiver. Provide gauge cocks that automatically stop the flow of water when the glass is broken.
Provide gauge glass protection rods, and drain on lower gauge cock.

- I. Sound and Vibration: Pump units shall conform to sound and vibration limits specified in Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.

2.4 CONDENSATE RETURN PUMP UNITS (ELECTRIC, SUMP-TYPE)

- A. Type: Factory-assembled units consisting of vertical, extended shaft, submerged, simplex or duplex (as shown), motor-driven condensate pumps mounted on a horizontal cover plate. Bolt cover plate to a vented underground sump-type receiver. Cover plate shall be flush with the floor. Motors shall be above the cover plate.
- B. Service: Design units to receive, store, and pump steam condensate having temperatures of 82 degrees C (180 degrees F). Pumps and motors shall be suitable for continuous service.
- C. Performance: Refer to schedules on the drawings.
- D. Pumps: Centrifugal or turbine-type, vertical extended shaft, bronze-fitted, flexible-coupled, designed for submerged operation. Provide regreaseable ball thrust shaft bearings located at least six inches above the cover plate, bronze shaft bearings adjacent to the pump designed for water lubrication, intermediate water-lubricated shaft bearings where required by length of shaft. Shaft shall be stainless steel. Provide mechanical shaft seal at cover plate with bronze packing gland. Pump manufacturer shall terminate the pump discharge pipes above the cover plate. Bolt pump-motor units to brackets that are bolted to the cover plate. Removal of one pump shall not affect operation of second pump in duplex units. When turbine-type pumps are furnished, provide relief valves on pump discharge lines ahead of gate valves. Set

Replace Penthouse HVAC System

at 690 kPa (100 psig). Pipe relief vents to receiver tank. Relief valve capacity shall equal or exceed pump capacity at set pressure.

- E. Electric Motor Drives: Open drip proof, standard hp base. Select motor size so that the motors are not overloaded at any point on the pump head-flow performance curve. Motor shall be designed for 40 degrees C (104 degrees F) ambient temperature.
- F. Receiver Tank: Drawings will show when an existing sump or receiver is to be reused. Unless otherwise noted, a new receiver is required. New receiver shall be vertical, cylindrical, cast iron sides and bottom, designed for service underground or below the floor. Receiver capacity and size shall be as shown. Locate inlet connection 225 mm (9 inches) below the cover plate.
- G. Receiver Cover Plate: Heavy gauge steel designed to support weight of pumps, motors, and accessories with no deflection. Cover plate shall include provisions for mounting of pumps, motors and accessories by bolting and shall be designed to allow easy removal of same. Provide threaded or flanged openings for piping connections. Openings for pipe sizes above 50 mm (2 inches) must be flanged. Cover plate shall be designed to fit new or existing receiver tank or sump as shown. Provide bolted inspection plate for viewing interior of receiver. All bolted connections to cover plate and between cover plate and receiver shall be gasketed so that no vapor will escape into the room.
- H. Controls:
 - 1. Pump Operation: Provide float switches mounted on receiver cover plate to start and stop the pumps in response to changes in the water level in the receiver. Float rod penetrations of the receiver cover plate shall be sealed to prevent the escape of vapor. Floats and connecting rods shall be copper, stainless steel or bronze. When a duplex pump unit is required, provide an alternator and a control to automatically start the second pump, when the first pump fails in keeping the receiver water level from rising.
 - 2. Starters: Provide combination magnetic starters with fusible disconnect switches or circuit breakers. Provide low voltage control circuits (120-volt maximum).
 - 3. Indicating Lights: Provide red light for each pump to show that the pump is running, green lights to show power is on.
 - 4. Manual Selector Switches: Provide "on-off-automatic" switch for each pump.

Replace Penthouse HVAC System

5. Electrical Wiring: Enclose in liquid-tight flexible metal conduit. Wiring shall be suitable for 93 degrees C (199 degrees F) service.
6. Control Cabinet: NEMA 250, Type 4, enclosing all controls, with manual switches and indicating lights mounted on the outside of the panel. Provide rigid mounting to adjacent building wall or column as shown on the drawings.
- I. Sound and Vibration: Pump unit shall conform to sound and vibration limits specified in Section 23 05 51, NOISE AND VIBRATION CONTROL FOR BOILER PLANT.

2.5 MECHANICAL CONDENSATE PUMP (PRESSURE-POWERED CONDENSATE PUMP)

- A. Type: Packaged receiver and duplex pump set including all controls and interconnecting piping and valves. Pumps shall be automatic, float-actuated, non-electric, steam motive power, designed to pump required condensate flow rate and discharge pressure.
- B. Service: Continuous duty, condensate at 100 degrees C (212 degrees F), motive steam available at 10 psig. Design to operate also with compressed air motive power at plant startup. This would require a manual change over between steam and compressed air piping connection. Only one pipe connection to the pump where either steam or compressed air can be physically connected to so as to preclude simultaneous use of both motive power sources. Design to operate with and to connect properly with the condensate return line elevation as shown.
- C. Performance: Refer to drawings for condensate flow and discharge pressure requirements and for receiver size.
- D. Pump Construction:
 1. Pump Body: Fabricated steel rated for 1035 kPa (150 psig), 232 degrees C (450 degrees F). Low profile as necessary to accommodate the elevation of the inlet condensate pipe, obtain the required filling head, and obtain the required performance.
 2. Float mechanism: Stainless steel float and mechanism frame. Inconel X-750 spring assist float mechanism.
 3. Internal Pump Valves and Seats: Externally replaceable hardened stainless steel.
 4. Receiver Tank: ASME BPVC Section VIII designed for 850 kPa (123 psig). Refer to paragraph, FLASH TANK.
 5. All piping shall be ASTM A53/A53M or ASTM A106/A106M, ERW or seamless, Schedule 80.

E. Receiver Construction:

1. Cylindrical welded steel tank with accessories. Conform to ASME BPVC Section VIII. Fabricate from steel sheets and plates or from steel pipe and pipe caps.
2. Materials of Construction:
 - a. Steel sheets and plates: ASTM A285/A285M, ASTM A414/A414M, ASTM A515/A515M, ASTM A516/A516M.
 - b. Steel pipe and pipe caps: Pipe ASTM A53/A53M A-S, A53/A53M A-E, A53/A53M B-S, A53/A53M B-E. Pipe Caps ASTM A234/A234M, ASME B16.9.
3. Design for 850 kPa (123 psig), 178 degrees C (353 degrees F).
4. Piping Connections: Threaded half couplings for pipe sizes under 65 mm (2-1/2 inches). Flanged 1035 kPa (150 psig) ASME for pipe sizes over 50 mm (2 inches).
5. ASME Forms: Furnish U-1 or U-1A, MANUFACTURERS' DATA REPORT FOR PRESSURE VESSELS.
6. Supports: Unless shown otherwise, provide floor-mounted frame constructed with steel angles.
7. Insulation: Do not insulate.

F. Cleaning and Painting: Remove all dirt, heavy rust, mill scale, oil, welding debris from interior and exterior. Coat exterior with rust-resisting primer and manufacturer's standard coating.

G. Accessories:

1. Water level gauge glass on tank and pumps with protection rods, gauge valves with drain.
2. All necessary inlet and outlet check valves for proper operation.
3. Industrial liquid-type thermometer on condensate outlet, dual range, 10 to 204 degrees C (50 to 400 degrees F), 225 mm (9 inch) scale length, accuracy plus or minus one scale division.
4. Provide connections to plant compressed air supply complete with shut-off valve, air pressure regulator, and pressure relief valve. If plant compressed air supply is not available, the required air compressor(s) shall be part of the submittal and considered part of the pump equipment at no extra cost to the Government, including all plumbing and electrical connections.

2.6 FLASH TANK

A. Type: Cylindrical welded steel tank with accessories as shown. Refer to detail on drawings.

- B. Service: Suitable for receiving, venting, storing and discharging to condensate return pump the effluent discharged from steam traps on high and medium pressure steam systems.
- C. Construction:
 - 1. Conform to ASME BPVC Section VIII. Fabricate from steel sheets and plates or from steel pipe and pipe caps.
 - 2. Materials of Construction:
 - a. Steel sheets and plates: ASTM A285/A285M, ASTM A414/A414M, ASTM A515/A515M, ASTM A516/A516M.
 - b. Steel pipe and pipe caps: Pipe ASTM A53/A53M A-S, A53/A53M A-E, A53/A53M B-S, A53/A53M B-E. Pipe Caps ASTM A234/A234M, ASME B16.9.
 - 3. Design tank for 850 kPa (123 psig), 178 degrees C (353 degrees F).
 - 4. Piping Connections: Threaded half couplings for pipe sizes under 65 mm (2-1/2 inches). Flanged 1035 kPa (150 psig) ASME for pipe sizes over 50 mm (2 inches).
 - 5. ASME Forms: Furnish U-1 or U-1A, MANUFACTURERS' DATA REPORT FOR PRESSURE VESSELS.
 - 6. Supports: Unless shown otherwise, provide floor-mounted frame constructed with steel angles.
 - 7. Condensate Pipe: Provide perforated Schedule 80 steel pipe inside tank as shown.
- D. Cleaning and Painting: Remove all dirt, heavy rust, mill scale, oil, welding debris from interior and exterior of tank. Coat exterior with rust-resisting primer. Refer to Section 09 91 00, PAINTING.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or time to the Government.
- B. Feedwater Deaerator with Storage Tank and Accessories, Condensate Storage Tank, Blowoff Tank, Flash Tank.
 - 1. Coordinate location with structural requirements of the building.
 - 2. Location shall permit access to and removal of all internal and external features without removing other items of equipment or piping.
 - 3. Bolt to building as recommended by manufacturer or as shown. Comply with seismic requirements in Section 13 05 41, SEISMIC RESTRAINT

REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Arrange anchorage to allow thermal expansion of unit.

4. Clean interior of equipment before placing in service.
5. Deaerator vent pipes must extend vertically through roof. Horizontal runs are prohibited.
6. All controls, safeties, set points, etc. must conform to the VHA Boiler Plant Safety Devices Testing Manual.

C. Boiler Feed and Condensate Transfer Pumps:

1. For base-mounted horizontal-shaft pumps, connect base drain to 20 mm (3/4 inch) pipe. Extend pipe to nearest open sight or floor drain.
2. Align pumps and drivers at the factory. At job site, a millwright shall level, shim, bolt, and grout the base plates or base frames onto the concrete pads, and shall also check the alignments of flexible-coupled pumps and drivers and make corrections necessary. Check alignment when both pump and driver are at normal operating temperature.
3. Where packaged deaerator-feed pump unit is required, boiler feed pump base plates shall be welded or bolted to deaerator support frame.
4. If water-cooled bearings or quenched or flushed or water-cooled stuffing boxes are provided on pumps, contractor shall install on each pump valved 15 mm (1/2 inch) piping connections to cold water supply, and 15 mm (1/2 inch) drains to nearest open sight drain. Provide unions at all connections to pumps.

D. Mechanical Condensate Pump: Provide sufficient elevation difference between the receiver condensate inlet and outlet and the trap inlet to assure the required head for proper functioning and capacity. Steam supply line shall include gate valve and Y-type strainer.

E. Condensate Return Pump Units (Sump Type): Provide the exterior of new receiver tanks with two heavy coats of asphalt or bituminous waterproofing compound. Mounting into the floor shall include waterproofing gaskets and grouting that will prevent ground water from entering the building from around the receiver. Unit shall be level.

F. Fuel Oil Pumping Equipment and Fuel Oil Heaters and Accessories: Locate equipment to permit access to all valves and controls, and to permit removal and cleaning of heat exchanger tubes.

- G. Compressed Air System: Pipe all drain connections individually to nearest floor drain. Use 15 mm (1/2 inch) piping. Provide union at each drain connection on the equipment.
- H. Automatic Continuous Boiler Blowdown Control System: Locate controller on floor-supported angle at four feet above the floor at the boiler adjacent to the continuous blowdown valves. Keypad and indicator must face aisle.

3.2 TESTING AND BALANCING FEEDWATER DEAERATOR WITH STORAGE TANK AND ACCESSORIES

- A. Demonstrate the ability of the deaerator to perform as specified in regard to oxygen removal and outlet temperature, over the required output flow range and input temperature range of unit. Test performance at 5 percent and 100 percent of capacity, and at two intermediate points to be selected by the COR. Repeat test two times at each load point.
- B. Determine temperatures and pressures by calibrated thermometers and pressure gauges.
- C. Utilize the specified colorimetric comparator type dissolved oxygen test kit. After completion of tests, clean the test kit apparatus, replace all ampoules used and parts missing or broken, and deliver the kit to the COR.
- D. Various impurities in feed water can interfere with the colorimetric test. When impurities are present, the Contractor shall be prepared to test for dissolved oxygen using the titration test as described in ASME PTC 12.3. COR may permit other test methods.
- E. This test shall be performed in conjunction with any boiler tests that are specified.
- F. Prior to requesting final tests, pretest unit using method specified for final test. All final tests must include at the minimum the tests listed in the VHA Boiler Plant Safety Devices Testing Manual. Submit test data for review.
- G. All permanent work platforms shall be in place before testing. The use of or need for step ladders to perform any inspection, test, or maintenance shall be considered a failure to install the equipment in accordance with specifications that require access to equipment. The contractor shall correct at no additional cost or time to the Government before beneficial use can start.

3.3 STARTUP AND TESTING

- A. Perform tests as recommended by product manufacturer and listed standards and under actual or simulated operating conditions and prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with the system of which each item is an integral part.
- B. When any defects are detected, correct defects and repeat test at no additional cost or time to the Government.
- C. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the COR and Commissioning Agent. Provide a minimum notice of 10 working days prior to startup and testing.

3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for 4 hours to instruct each VA personnel responsible in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS.

- - - E N D - - -

SECTION 23 64 00
PACKAGED WATER CHILLERS

PART 1 - GENERAL

1.1 DESCRIPTION

A. Rotary-Screw air-cooled chillers complete with accessories.

1.2 RELATED WORK

- A. Section 00 72 00, GENERAL CONDITIONS.
- B. Section 01 00 00, GENERAL REQUIREMENTS.
- C. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- D. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- E. Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION.
- F. Section 23 21 23, HYDRONIC PUMPS.
- G. Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT.
- H. Section 23 23 00, REFRIGERANT PIPING.
- I. Section 23 21 13, HYDRONIC PIPING.
- J. Section 23 31 00, HVAC DUCTS and CASINGS
- L. Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC.
- M. Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
- O. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS
- P. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.

1.3 DEFINITION

- A. Engineering Control Center (ECC): The centralized control point for the intelligent control network. The ECC comprises of personal computer and connected devices to form a single workstation.
- B. BACNET: Building Automation Control Network Protocol, ASHRAE Standard 135.
- C. Ethernet: A trademark for a system for exchanging messages between computers on a local area network using coaxial, fiber optic, or twisted-pair cables.
- D. FTT-10: Echelon Transmitter-Free Topology Transceiver.

1.4 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALITY ASSURANCE, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION, and comply with the following.
- B. Refer to PART 3 herein after and Section 01 00 00, GENERAL REQUIREMENTS for test performance.
- C. Comply with AHRI requirements for testing and certification of the chillers.

- D. Refer to paragraph, WARRANTY, Section 00 72 00, GENERAL CONDITIONS, except as noted below:
 - 1. Provide a 5-year motor, transmission, and compressor warranty to include materials, parts and labor.
- E. Refer to OSHA 29 CFR 1910.95(a) and (b) for Occupational Noise Exposure Standard
- F. Refer to ASHRAE Standard 15, Safety Standard for Refrigeration System, for refrigerant vapor detectors and monitor.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating and Refrigeration Institute (AHRI):
 - 370-01.....Sound Rating of Large Outdoor Refrigerating and Air-Conditioning Equipment
 - 495-1999 (R2002).....Refrigerant Liquid Receivers
 - 550/590-03.....Standard for Water Chilling Packages Using the Vapor Compression Cycle
 - 560-00.....Absorption Water Chilling and Water Heating Packages
 - 575-94.....Methods for Measuring Machinery Sound within Equipment Space
- C. American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE):
 - ANSI/ASHRAE-15-2007....Safety Standard for Mechanical Refrigeration Systems
 - GDL 3-1996.....Guidelines for Reducing Emission of Halogenated Refrigerants in Refrigeration and Air-Conditioning Equipment and Systems
- D. American Society of Mechanical Engineers (ASME):
 - 2007ASME Boiler and Pressure Vessel Code, Section VIII, "Pressure Vessels - Division 1"
- E. American Society of Testing Materials (ASTM):
 - C 534/ C 534M-2008.....Prefomed, Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
 - C 612-04.....Mineral-fiber Block and Board Thermal Insulation
- F. National Electrical Manufacturing Association (NEMA):
 - 250-2008.....Enclosures for Electrical Equipment (1000 Volts Maximum)
- G. National Fire Protection Association (NFPA):
 - 70-2008.....National Electrical Code

H. Underwriters Laboratories, Inc. (UL):
1995-2005..... Heating and Cooling Equipment

1.6 SUBMITTALS

- A. Submit in accordance with Specification Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data.
 - 1. Rotary-screw water chillers, including motor starters, control panels, and vibration isolators, and remote condenser data shall include the following:
 - a. Rated capacity.
 - b. Pressure drop.
 - c. Efficiency at full load and part load WITHOUT applying any tolerance indicated in the AHRI 550/590/Standard.
 - d. Refrigerant
 - e. Fan performance (Air-Cooled Chillers only.)
 - f. Accessories.
 - g. Installation instructions.
 - h. Start up procedures.
 - i. Wiring diagrams, including factor-installed and field-installed wiring.
 - j. Sound/Noise data report. Manufacturer shall provide sound ratings. Noise warning labels shall be posted on equipment.
 - k. Refrigerant vapor detectors and monitors.
- C. Maintenance and operating manuals for each piece of equipment in accordance with Section 01 00 00, GENERAL REQUIREMENTS.
- D. Run test report for all chillers.
- E. Product Certificate: Signed by chiller manufacturer certifying that chillers furnished comply with AHRI requirements. The test report shall include calibrated curves, calibration records, and data sheets for the instrumentation used in factory tests.
- F. Provide seismic restraints for refrigeration equipment to withstand seismic forces.

PART 2 - PRODUCTS

2.1 ROTARY-SCREW AIR-COOLED WATER CHILLERS

- A. General: Factory-assembled and-tested rotary-screw or scroll water chillers, complete with evaporator, compressors, motor, starters, integral condenser, and controls mounted on a welded steel base. The chiller unit shall consist of two compressors minimum, but not more than eight, mounted on a single welded steel base. Where compressors are paralleled, not more than two shall be so connected and not less than

two independent refrigerant circuits shall be provided. Chiller shall be capable of operating one of the following refrigerants: HCFC-134a or HCFC-410a.

- B. Performance: Provide the capacity as shown on the drawings. Part load and full load efficiency ratings of the chiller shall not exceed those shown on the drawings. If chillers are required to operate at less than 25 percent of full unit rated capacity, specify provision for hot gas by-pass, to operate the unit stable at any stage of capacity reduction.
- C. Capacity of a single air-cooled chiller shall not exceed 250 Tons (Standard AHRI Conditions).
- D. Applicable Standard: Chillers shall be rated and certified according to AHRI 550/590, and shall be stamped in compliance with AHRI certification.
- F. Compressor (Rotary-Screw Type): Positive-displacement oil injected type, direct drive, cast-iron casing, precision-machined for minimum clearance about periphery of rotors. Lubrication system shall provide oil at proper temperature to all moving parts. Capacity control shall be by means of single slide valve to modulate the capacity from 100 to 20 percent of full unit rated capacity and hot gas bypass without unstable compressor operation. The slide valve shall be hydraulically operated upon the actuation of temperature or pressure sensor.
- G. Compressor (Scroll Type): Three dimensional, positive-displacement, hermetically sealed design, with suction and discharge valves, crankcase oil heater and suction strainer. Compressor shall be mounted on vibration isolators. Rotating parts shall be factory balanced. Lubrication system shall consist of reversible, positive displacement pump, strainer, oil level sight glass, and oil charging valve. Capacity control shall be by on-off compressor cycling of single and multiple compressors and hot gas bypass.
- H. Refrigerants Circuit: Each circuit shall contain include an expansion valve, refrigerant charging connections, hot-gas muffler, compressor suction and discharge shutoff valves, replaceable-core filter drier, sight glass with moisture indicator, liquid-line solenoid valve and insulated suction line.
- I. Refrigerant and Oil: Sufficient volume of dehydrated refrigerant and lubricating oil shall be provided to permit maximum unit capacity operation before and during tests. Replace refrigerant charge lost during the warranty period, due to equipment failure, without cost to the Government.
- J. Condenser:

1. Air-cooled integral condenser as shown on the drawings and specified hereinafter.
2. Integral Condenser: Condenser coils shall be extended surface fin and tube type, seamless copper tubes with aluminum fins. For corrosion protection, see Paragraph 2.7 below. Condenser coils shall be factory air tested at 3105 kPa (450 psig). Condenser fans shall be propeller type, directly connected to motor shaft. Fans shall be statically and dynamically balanced, with wire safety guards. Condenser fan motors with permanently lubricated ball bearings and three-phase thermal overload protection. Unit shall start -18°C (0°F) with external damper assemblies. Units shall have grilles factory mounted to prevent damage to coil surfaces.
- L. Insulation: Evaporator, suction piping, compressor, and all other parts subject to condensation shall be insulated with 20 mm (0.75 inch) minimum thickness of flexible-elastomeric thermal insulation, complying with ASTM C534.
- M. Refrigerant Receiver: Provide a liquid receiver for chiller units when system refrigerant charge exceeds 80 percent of condenser refrigerant volume. Liquid receivers shall be horizontal-type, designed, fitted, and rated in conformance with AHRI 495. Receiver shall be constructed and tested in conformance with Section VIII D1 of the ASME Boiler and Pressure Vessel Code. Each receiver shall have a storage capacity not less than 20 percent in excess of that required for fully charged system. Each receiver shall be equipped with inlet, outlet drop pipes, drain plug, purging valve, and relief devices as required by ASHRAE Standard 15.
- N. Controls: Chiller shall be furnished with unit mounted, stand-alone, microprocessor-based controls in NEMA 3R enclosure, hinged and lockable, factory wired with a single point power connection and separate control circuit. The control panel provide chiller operation, including monitoring of sensors and actuators, and shall be furnished with light emitting diodes or liquid-crystal display keypad.
 1. Following shall display as a minimum on the panel:
 - a. Date and time.
 - b. Outdoor air temperature.
 - c. Operating and alarm status.
 - d. Entering and leaving water temperature-chilled water.
 - e. Operating set points-temperature and pressure.
 - f. Refrigerant temperature and pressure.
 - g. Operating hours.

- h. Number of starts.
- i. Current limit set point.
- j. Maximum motor amperage (percent).
- 2. Control Functions:
 - a. Manual or automatic startup and shutdown time schedule.
 - b. Condenser water temperature.
 - c. Entering and leaving chilled water temperature and control set points.
 - d. Automatic lead-lag switch.
- 3. Safety Functions: Following conditions shall shut down the chiller and require manual reset to start:
 - a. Loss of chilled water flow.
 - b. Loss of condenser water flow (for water-cooled chillers only).
 - c. Low chilled water temperature.
 - d. Compressor motor current-overload protection.
 - e. Freeze protection (for air-cooled chillers).
 - f. Starter fault.
 - g. High or low oil pressure.
 - h. Recycling pumpdown.
- O. The chiller control panel shall provide leaving chilled water temperature reset based on return water temperature 4-20 ma or 0-10 VDC signal from Energy Control Center (ECC).
- P. Provide contacts for remote start/stop, alarm for abnormal operation or shutdown, and for Engineering Control Center (ECC).
- Q. Chiller control panel shall either reside on the "LonTalk FTT-10a network", and provide data using LonMark standard network variable types and configuration properties, or BACnet interworking using ARCNET or MS/TP physical data link layer protocol for communication with building automation control system.
- R. Auxiliary hydronic system and the chiller(s) shall be interlocked to provide time delay and start sequencing as indicated on control drawings.
- S. Motor: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Compressor motor furnished with the chiller shall be in accordance with the chiller manufacturer and the electrical specification Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC and STEAM GENERATION EQUIPMENT. Starting torque of motors shall be suitable for driven machines.
- T. Motor Starter: Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC and STEAM GENERATION. Provide a starter in NEMA I enclosure, designed for floor or unit mounted chiller using multiple compressors, with the

lead compressor starting at its minimum capacity may be provided with across-the-line starter. See Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS for additional requirements.

2.2 CORROSION PROTECTION

- A. Exposed Outdoor Cabinet: Casing Surfaces (Exterior and Interior): All exposed and accessible metal surfaces shall be protected with a water-reducible acrylic with stainless steel pigment spray-applied over the manufacturer's standard finish. The spray coating thickness shall be 2-4 mils and provide minimum salt-spray resistance of 1,000 hours (ASTM B117) AND 500 hours UV resistance (ASTM D4587)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for concrete equipment bases, anchor-bolt sizes and locations, piping and electrical to verify actual locations and sizes before chiller installation and other conditions that might affect chiller performance, maintenance, and operation. Equipment locations shown on drawings are approximate. Determine exact locations before proceeding with installation.

3.2 EQUIPMENT INSTALLATION

- A. Install chiller on concrete base with isolation pads or vibration isolators.
1. Concrete base is specified in Section 03 30 00, CAST-IN-PLACE CONCRETE
 2. Vibration isolator types and installation requirements are specified in Section 23 05 41, NOISE and VIBRATION CONTROL FOR HVAC PIPING and EQUIPMENT
 3. Anchor chiller to concrete base according to manufacturer's written instructions and for seismic restraint on vibration isolators.
 4. Charge the chiller with refrigerant, if not factory charged.
 5. Install accessories and any other equipment furnished loose by the manufacturer, including remote starter, remote control panel, and remote flow switches, according to the manufacturer written instructions and electrical requirements.
 6. Chillers shall be installed in a manner as to provide easy access for tube pull and removal of compressor and motors etc.
- B. Install refrigerant monitoring and safety equipment in accordance with ASHRAE Standard 15.
- C. Install refrigerant piping as specified in Section 23 23 00, REFRIGERANT PIPING and ASHRAE Standard 15.

- D. Install thermometers and gages as recommended by the manufacturer and/or as shown on drawings.
- E. Piping Connections:
 - 1. Make piping connections to the chiller for chilled water, condenser water, and automatic tube brush cleaning system and other connections as necessary for proper operation and maintenance of the equipment.
 - 2. Make equipment connections with flanges and couplings for easy removal and replacement of equipment from the equipment room.

3.3 STARTUP AND TESTING

- A. Engage manufacturer's factory-trained representative to perform startup and testing service.
- B. Inspect, equipment installation, including field-assembled components, and piping and electrical connections.
- C. After complete installation startup checks, according to the manufacturers written instructions, do the following to demonstrate to the VA that the equipment operate and perform as intended.
 - 1. Check refrigerant charge is sufficient and chiller has been tested for refrigerant leak.
 - 2. Check bearing lubrication and oil levels.
 - 3. Verify proper motor rotation.
 - 4. Verify pumps associated with chillers are installed and operational.
 - 5. Verify thermometers and gages are installed.
 - 6. Verify purge system, if installed, is functional and relief piping is routed outdoor.
 - 7. Operate chiller for run-in-period in accordance with the manufacturer's instruction and observe its performance.
 - 8. Check and record refrigerant pressure, water flow, water temperature, and power consumption of the chiller.
 - 9. Test and adjust all controls and safeties. Replace or correct all malfunctioning controls, safeties and equipment as soon as possible to avoid any delay in the use of the equipment.
 - 10. Prepare a written report outlining the results of tests and inspections, and submit it to the VA.
- D. Engage manufacturer's certified factory trained representative to provide training for 8 hours for the VA maintenance and operational personnel to adjust, operate and maintain equipment, including self-contained breathing apparatus.

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SECTION 23 72 00
AIR-TO-AIR ENERGY RECOVERY EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

This Section specifies run-around heat recovery systems.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS: Requirements for pre-test of equipment.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic requirements for non-structural equipment.
- C. Section 23 05 11, COMMON WORK RESULTS FOR HVAC: General mechanical requirements and items, which are common to more than one section of Division 23.
- D. Section 23 21 23, HYDRONIC PUMPS: Requirements for pumping equipment.
- E. Section 23 07 11, HVAC and BOILER PLANT INSULATION: Requirements for piping insulation.
- F. Section 23 21 13, HYDRONIC PIPING: Requirements for piping for expansion tanks.
- G. Section 23 82 16, AIR COILS: Requirements for run-around system coils.
- H. Section 23 31 00, HVAC DUCTS and CASINGS: Requirements for sheet metal ducts and fittings.
- I. Section 23 40 00, HVAC AIR CLEANING DEVICES: Requirements for filters used before heat recovery coils.
- J. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC: Requirements for controls and instrumentation.
- K. Section 23 05 93, TESTING, ADJUSTING and BALANCING FOR HVAC: Requirements for testing, adjusting and balancing of HVAC system.
- L. Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.
- M. Section 01 91 00 - GENERAL COMMISSIONING REQUIREMENTS

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, GUARANTEE in specification Section 00 72 00, GENERAL CONDITIONS.
- B. Refer to specification Section 01 00 00, GENERAL REQUIREMENTS for performance tests and instructions to VA personnel.
- C. Refer to paragraph QUALITY ASSURANCE in specification Section 23 05 11, COMMON WORK RESULTS FOR HVAC.

- D. Performance Criteria: Heat recovery equipment shall be provided by a manufacturer who has been manufacturing such equipment and the equipment has a good track record for at least 3 years.
- E. Performance Test: In accordance with PART 3.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data:
 - 1. Heat Pipe Heat Exchanger
- C. Certificate: Submit, simultaneously with shop drawings, an evidence of satisfactory service of the equipment on three similar installations.
- D. Submit type, size, arrangement and performance details. Present application ratings in the form of tables, charts or curves.
- E. Provide installation, operating and maintenance instructions, in accordance with Article, INSTRUCTIONS, in Section 01 00 00, GENERAL REQUIREMENTS.
- F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning, Heating, and Refrigeration Institute (AHRI)
AHRI 1060-2005.....Performance Rating of Air-to-Air Heat Exchangers
for Energy Recovery Ventilation Equipment
- C. American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE):
 - 15-10.....Safety Standard for Refrigeration Systems (ANSI)
 - 52.1-92.....Gravimetric and Dust-Spot Procedures for Testing
Air-Cleaning Devices Used in General Ventilation
for Removing Particulate Matter
 - 52.2-07.....Method of Testing General Ventilation Air-
Cleaning Devices for Removal Efficiency by
Particle Size
 - 84-08.....Method of Testing Air-to-Air Heat/Energy
Exchangers
- D. American Society for Testing and materials (ASTM)

D635-10.....Standard Test Method for Rate of Burning and/or
Extent and Time of Burning of Plastics in a
Horizontal Position

E84-10.....Standard Test Method for Surface Burning
Characteristics of Building Materials

E. American Society of Civil Engineers (ASCE)

ASCE 7-10.....Minimum Design Loads for Buildings and Other
Structures

F. Underwriters Laboratories, Inc (UL)

1812-2009.....Standard for Ducted Heat Recovery Ventilators

1815-2009.....Standard for Nonducted Heat Recovery Ventilators

PART 2 - PRODUCTS

DESIGNER'S NOTE: For high-humidity
locations (VA HVAC Design Manual), provide
copper tubes and copper fins. See Section
23 82 16, AIR COILS for details

2.1 RUN-AROUND ENERGY RECOVERY SYSTEM

A. System shall be field fabricated, as shown, containing coils, piping and
___percent glycol, pumps, insulation, and accessories.

B. Automatic Temperature Controls and Sequence of Operations: As shown on
drawings and as specified in Section 23 09 23, DIRECT-DIGITAL CONTROL
SYSTEM FOR HVAC. In areas with climates where the outdoor design
temperature is below freezing, the sequence shall include a defrost
cycle to modulate glycol flow to the outdoor air coil as required to
maintain the exhaust air temperature above freezing.

C. Components shall comply with requirements in the following specification
sections:

1. Pumps: Section 23 21 23, HYDRONIC PUMPS

2. Insulation: Section 23 07 11, HVAC AND BOILER PLANT INSULATION

3. Pipes, Fittings, and Specialties: Section 23 21 13, HYDRONIC PIPING

4. Coils: Section 23 82 16, AIR COILS

5. Controls: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC

2.5 AIR FILTERS

Air Filters: Disposable air filters, with a MERV rating of 7, shall be
provided standard on all air entering sides of air-to-air heat
exchangers, upstream of outdoor air and exhaust run-around loop air
coils and as indicated on the drawings. Comply with requirements in
specification Section 23 40 00, HVAC AIR CLEANING DEVICES.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow the equipment manufacturer's instructions for handling and installation, and setting up of ductwork for makeup and exhaust air steamers for maximum efficiency.
- B. Rotary Air-to-Air Exchanger: Adjust seals and purge as recommended by the manufacturer. Verify correct installation of controls.
- C. Seal ductwork tightly to avoid air leakage.
- D. Install units with adequate spacing and access for cleaning and maintenance of heat recovery coils as well as filters.
- E. Brace heat recovery equipment installed in projects in the Seismic area according to specification Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.2 FIELD QUALITY CONTROL

- A. Operational Test: Perform tests as per manufacturer's written instructions for proper and safe operation of the heat recovery system.
 - 1. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 2. Adjust seals and purge.
 - 3. Test and adjust controls and safeties.
- B. Replace damaged and malfunctioning controls and equipment.
- C. Set initial temperature and humidity set points. Set field-adjustable switches and circuit-breaker trip ranges as indicated.
- D. Prepare test and inspection reports to the Senior Resident Engineer in accordance with specification Section 01 00 00, GENERAL REQUIREMENTS.

3.3 INSTRUCTIONS

Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of heat recovery equipment.

3.4 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.5 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.

- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.6 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

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SECTION 23 73 00
INDOOR CENTRAL-STATION AIR-HANDLING UNITS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Air handling units including integral components specified herein.
- B. Definitions: Air Handling Unit (AHU): A factory fabricated assembly consisting of fan, coils, filters, and other necessary equipment to perform one or more of the following functions of circulating, cleaning, heating, cooling, humidifying, dehumidifying, and mixing of air. Design capacities of units shall be as scheduled on the drawings.

1.2 RELATED WORK

- A. General mechanical requirements and items, which are common to more than one section of Division 23: Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Sound and vibration requirements: Section 23 05 41, VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- C. Piping and duct insulation: Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
- D. Piping and valves: Section 23 21 13 HYDRONIC PIPING .
- E. Heating and cooling coils and pressure requirements: Section 23 82 16, AIR COILS.
- F. Return and exhaust fans: Section 23 34 00, HVAC FANS.
- G. Requirements for flexible duct connectors, sound attenuators and sound absorbing duct lining, and air leakage: Section 23 31 00, HVAC DUCTS AND CASINGS .
- H. Air filters and filters' efficiency: Section 23 40 00, HVAC AIR CLEANING DEVICES.
- I. HVAC controls: Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- J. Testing, adjusting and balancing of air and water flows: Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- K. Types of motors: Section 23 05 12, GENERAL MOTOR REQUIREMENTS FOR HVAC AND STEAM GENERATION EQUIPMENT.
- L. Types of motor starters: Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.

1.3 QUALITY ASSURANCE

- A. Refer to Article, Quality Assurance, in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION.
- B. Air Handling Units Certification: Certify air-handling units in accordance with ARI 430.
- C. Heating, Cooling, and Air Handling Capacity and Performance Standards: ARI 430, ARI 410, ASHRAE 51, and AMCA 210.

D. Performance Criteria:

1. The fan schedule indicates design cubic meter per minute (cubic feet per minute) and design static pressure. Scheduled fan motors, 375 watts (1/2 horsepower) and larger, are sized for the maximum of design cubic meter per minute (cubic feet per minute) at 110 percent design static pressure, but not to exceed 187 Pa (3/4 inch water gage) additional pressure.
2. Fans and motors shall be capable of stable operation at design conditions cubic meters per minute (cubic feet per minute) and 110 percent pressure as stated above.
3. Lower than design pressure drop of approved individual components may allow use of a smaller fan motor and still provide the safety factor. When submitted as a deviation, a smaller motor may be approved in the interest of energy conservation. Such a deviation shall not qualify for any value engineering incentive claim or reward.
4. Select fan operating point to right hand side of peak static pressure point and near the peak of static efficiency.
5. Operating Limits: AMCA 99.

E. Units shall be constructed by a manufacturer who has been manufacturing air handling units for at least five (5) years.

F. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and /or road salt. Shipping splits can be provided as required for installation. Lifting lugs will be supplied on each side of the split to facilitate rigging and joining of segments.

1.4. SUBMITTALS:

A. The contractor shall, in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish a complete submission for all air handling units covered in the project. The submission shall include all information listed below. Partial and incomplete submissions shall be rejected without reviews.

B. Manufacturer's Literature and Data:

1. Submittals for AHUs shall include fans, drives, motors, coils, humidifiers, sound attenuators, filter housings, and all other related accessories. The contractor shall provide custom drawings showing total air handling unit assembly including dimensions, operating weight, access sections, diffusion plates, flexible connections, door swings, controls penetrations, electrical disconnect, lights, duplex receptacles, switches, wiring, utility connection points, unit support system, vibration isolators, drain pan, pressure drops through each component (filter, coil etc) and

- rigging points. Submittal drawings of section or component only, will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details; and the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.
2. Submittal drawings of section or component only will not be acceptable. Contractor shall also submit performance data including performance test results, charts, curves or certified computer selection data; data sheets; fabrication and insulation details. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements. This data shall be submitted in hard copies and in electronic version compatible to AutoCAD version used by the VA at the time of submission.
 3. Submit sound power levels in each octave band for the inlet and discharge of the fan and at entrance and discharge of AHUs at scheduled conditions. In absence of sound power ratings refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
 4. Provide fan curves showing Liters/Second (cubic feet per minute), static pressure, efficiency, and horsepower for design point of operation and at maximum design Liters/Second (cubic feet per minute).
 5. Submit total fan static pressure, external static pressure, for AHU including total, inlet and discharge pressures, and itemized specified internal losses and unspecified internal losses. Refer to air handling unit schedule on drawings.
- C. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS. Include instructions for lubrication, filter replacement, motor and drive replacement, spare part lists, and wiring diagrams.
- D. Submit written test procedures two weeks prior to factory testing. Submit written results of factory tests for approval prior to shipping.
- E. Submit shipping information that clearly indicates how the units will be shipped in compliance with the descriptions below.

1. Units shall be shipped in one (1) piece where possible and in shrink wrapping to protect the unit from dirt, moisture and/or road salt.
2. If not shipped in one (1) piece, provide manufacturer approved shipping splits where required for installation or to meet shipping and/or job site rigging requirements in modular sections. Indicate clearly that the shipping splits shown in the submittals have been verified to accommodate the construction constraints for rigging as required to complete installation and removal of any section for replacement through available access without adversely affecting other sections.
3. If shipping splits are provided, each component shall be individually shrink wrapped to protect the unit and all necessary hardware (e.g. bolts, gaskets etc.) will be included to assemble unit on site (see section 2.1.A4).
4. Lifting lugs will be provided to facilitate rigging on shipping splits and joining of segments. If the unit cannot be shipped in one piece, the contractor shall indicate the number of pieces that each unit will have to be broken into to meet shipping and job site rigging requirements.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air-Conditioning and Refrigeration Institute (ARI):
 - 260-01.....Sound Rating of Ducted Air Moving and Conditioning Equipment
 - 410-01.....Standard for Forced-Circulation Air-Heating and Air-Cooling Coils
 - 430-89.....Standard for Central Station Air Handling Units
 - ARI-DCAACP.....Directory of Certified Applied Air Conditioning Products
- C. Air Moving and Conditioning Association (AMCA):
 - 210-00.....Laboratory Methods of Testing Fans for Rating
- D. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):
 - 9-90.....Load Ratings and Fatigue life for Ball Bearings
- E. American Society of Heating, Refrigerating and Air Conditioning Engineers (ASHRAE):
 - 51-01.....Standard, Laboratory Methods of Testing Fans for Rating

- F. American Society for Testing and Materials (ASTM):
 - A653/653M-02.....Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
 - B117-97.....Salt Spray (Fog) Testing
 - C1071-00.....Thermal and Acoustical Insulation (Mineral Fiber, Duct Lining Material)
 - D1654-00.....Standard Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments
 - D1735-97.....Water Resistance of Coatings Using Water Fog Apparatus
 - D3359-95.....Standard Test Methods for Measuring Adhesion by Tape Test
 - E84-01.....Surface Burning Characteristics of Building Materials
- G. Anti-Friction Bearing Manufacturer's Association, Inc. (AFBMA):
 - 9-90.....Load Ratings and Fatigue life for Ball Bearings
- H. Military Specifications (Mil. Spec.):
 - DOD-P-21035A-77.....Paint, High Zinc Dust Content, Galvanizing Repair
- I. National Fire Protection Association (NFPA):
 - 90A-99.....Installation of Air Conditioning and Ventilating Systems

PART 2 - PRODUCTS

2.1 AIR HANDLING UNITS

- A. General:
 - 1. AHUs shall be entirely of double wall galvanized steel construction. Casing is specified in paragraph 2.1.C. Foil-faced lining is not an acceptable substitute for double wall construction. Galvanizing shall be hot dipped conforming to ASTM A525 and shall provide a minimum of 0.275 kg of zinc per square meter (0.90 oz. of zinc per square foot) (G90). Aluminum constructed units may be provided subject to VA approval and documentation that structural rigidity is equal or greater than the galvanized steel specified.
 - 2. The contractor and the AHU manufacturer shall be responsible for insuring that the unit will not exceed the allocated space shown on the drawings, including required clearances for service and future overhaul or removal of unit components. All structural, piping, wiring, and ductwork alterations of units, which are dimensionally

- different than those specified, shall be the responsibility of the contractor at no additional cost to the government.
3. AHUs shall be fully assembled by the manufacturer in the factory in accordance with the arrangement shown on the drawings. The unit shall be assembled into the largest sections possible subject to shipping and rigging restrictions. The correct fit of all components and casing sections shall be verified in the factory for all units prior to shipment. All units shall be fully assembled, tested and then split to accommodate shipment and job site rigging. On units not shipped fully assembled, the manufacturer shall tag each section and include air flow direction to facilitate assembly at the job site. Lifting lugs or shipping skids shall be provided for each section to allow for field rigging and final placement of unit.
 4. The AHU manufacturer shall provide the necessary gasketing, caulking, and all screws, nuts, and bolts required for assembly. The manufacturer shall provide a local representative at the job site to supervise the assembly and to assure the units are assembled to meet manufacturer's recommendations and requirements noted on the drawings. Provide documentation that this representative has provided this service on similar jobs to the Contracting Officer. If a local representative cannot be provided, the manufacturer shall provide a factory representative.
 5. Gaskets: All door and casing and panel gaskets and gaskets between air handling unit components, if joined in the field, shall be high quality which seal air tight and retain their structural integrity and sealing capability after repeated assembly and disassembly of bolted panels and opening and closing of hinged components. Bolted sections may use a more permanent gasketing method provided they are not disassembled.
 6. Structural Rigidity: Provide structural reinforcement when required by span or loading so that the deflection of the assembled structure shall not exceed 1/200 of the span based on a differential static pressure of 1991 Pa (8 inches water gage) or higher.
- B. Base:
1. Provide a heavy duty steel base for supporting all AHU major components. Bases shall be constructed of wide-flange steel I-beams, channels, or minimum 125 mm (5 inch) high 3.5 mm (10 gauge) steel base rails. Welded or bolted cross members shall be provided as required for lateral stability. Contractor shall provide supplemental steel supports as required to obtain proper operation heights for

cooling coil condensate drain trap and humidifier condensate trap as shown on drawings.

2. AHUs shall be completely self supporting for installation on concrete housekeeping pad, steel support pedestals, or suspended as shown on drawings.
3. The AHU bases not constructed of galvanized material shall be cleaned, primed with a rust inhibiting primer, and finished with rust inhibiting exterior enamel.

C. Casing (including wall, floor and roof):

1. General: AHU casing shall be entirely double wall insulated panels, integral of or attached to a structural frame. Construction shall be such that removal of any panel shall not affect the structural integrity of the unit. Casing finished shall meet ASTM B117 125-hour or better salt-spray test (5 percent solution). All casing and panel sections shall be tightly butted and gasketed. No gaps of double wall construction will be allowed where panels bolt to air handling unit structural member. Structural members, not covered by the double wall panels, shall have equivalent insulated double wall construction.
2. Double wall galvanized steel panels shall be minimum 51 mm (2 inches) thick, constructed of minimum 1.3 mm (18 gauge) outer skin and 1.0 mm (20 gauge) solid or perforated inner skin. Perforated panels (inner skin) are not allowed in cooling coil sections, floors, door panels and where solid sheet is required to avoid air bypass. AHUs serving surgical suites shall have all surfaces, exposed to supply air, made of stainless steel from after-filter discharge to AHU discharge. Slight exposure of galvanized metal at assembly and access points will be acceptable. Casings of these sections must be without perforations and shall be same gauge thickness as specified above.
3. Blank-Off: Provide where required to insure no air bypass between sections, through perforated panels or around coils or filters. Blank-Off shall be installed at each component of the air handling unit and also at the internal panels to prevent recirculation of the air through perforated panels. Seal any holes where bypass occurs.
4. Insulation: High-density insulation shall be encased in double-wall casing between exterior and interior panels such that no insulation can erode to the air stream. Insulation shall be 50 mm (2 inch) thick, 24 kg/m³ and (1.5 lb/ft³) with a thermal conductivity R of approximately 13.8 W/m.K (8.0 BTU/hr-ft² °F). Air handling units with less than 50 mm (2 inch) of insulation in any part of the walls, floor, roof or drain pan shall not be acceptable. The insulation shall comply with NFPA 90-A for the flame and smoke generation

- requirements. Also, refer to specification Section 23 07 11, HVAC, PLUMBING, AND BOILER PLANT INSULATION.
5. Condensation through metal connections between inner and outer panels shall be kept to an absolute minimum.
 6. Casing panels shall be secured to the support structure with stainless steel or zinc-chromate plated screws and gaskets installed around the panel perimeter. Panels shall be completely removable to allow removal of fan, coils, and other internal components for future maintenance, repair, or modifications. Welded exterior panels are not acceptable.
 7. Access Doors: Provide in each access section and where shown on drawings. Doors shall be a minimum of 50 mm (2 inches) thick with same double wall construction as the unit casing. Doors shall be a minimum of 600 mm (24 inches) wide, unless shown of different size on drawings, and shall be the full casing height up to a maximum of 1850 mm (6 feet). Doors shall be gasketed, hinged, and latched to provide an airtight seal. The access doors for fan section, mixing box, humidifier and coil sections shall include a minimum 150 mm x 150 mm (6 inch x 6 inch) double thickness, with air space between the glass panes tightly sealed, reinforced glass or Plexiglas window in a gasketed frame.
 - a. Hinges: Manufacturers standard, designed for door size, weight and pressure classifications. Hinges shall hold door completely rigid with minimum 45 kg (100 pound) weight hung on latch side of door.
 - b. Latches: Non-corrosive alloy construction, with operating levers for positive cam action, operable from either inside or outside. Doors that do not open against unit operating pressure shall allow the door to ajar and then require approximately 0.785 radian (45 degrees) further movement of the handle for complete opening. Latch shall be capable of restraining explosive opening of door with a force not less than 1991 Pa (8 inches water gage).
 - c. Gaskets: Neoprene, continuous around door, positioned for direct compression with no sliding action between the door and gasket. Secure with high quality mastic to eliminate possibility of gasket slipping or coming loose.
 8. Provide sealed sleeves, metal or plastic escutcheons or grommets for penetrations through casing for power and temperature control wiring and pneumatic tubing. Coordinate with electrical and temperature control subcontractors for number and location of penetrations. Coordinate lights, switches, and duplex receptacles and disconnect switch location and mounting. All penetrations and equipment mounting

may be provided in the factory or in the field. All field penetrations shall be performed neatly by drilling or saw cutting. No cutting by torches will be allowed. Neatly seal all openings airtight.

D. Floor:

1. Unit floor shall be level without offset space or gap and designed to support a minimum of 488 kg/square meter (100 pounds per square foot) distributed load without permanent deformation or crushing of internal insulation. Provide adequate structural base members beneath floor in service access sections to support typical service foot traffic and to prevent damage to unit floor or internal insulation. Unit floors in casing sections, which may contain water or condensate, shall be watertight with drain pan.
2. Where indicated, furnish and install floor drains, flush with the floor, with nonferrous grate cover and stub through floor for external connection.

E. Condensate Drain Pan: Drain pan shall be designed to extend entire length of cooling coils including headers and return bends. Depth of drain pan shall be at least 43 mm (1.7 inches) and shall handle all condensate without overflowing. Drain pan shall be of double wall construction of 304 stainless steel and have a minimum of 50 mm (2 inch) insulation, and shall be sloped to drain. Drain pan shall be continuous metal or welded watertight. No mastic sealing of joints exposed to water will be permitted. Drain pan shall be placed on top of casing floor or integrated into casing floor assembly. Drain pan shall be pitched in all directions to drain line.

1. An intermediate condensate drip pan shall be provided on stacked cooling coils and shall be constructed of 304 stainless steel with copper downspouts factory piped to main condensate pan. Maximum height of each coil is 24". Use of intermediate condensate drain channel on upper casing of lower coil is permissible provided it is readily cleanable. Design of intermediate condensate drain shall prevent upper coil condensate from flowing across face of lower coil.
2. Drain pan shall be piped to the exterior of the unit. Drain pan shall be readily cleanable.
3. Installation, including frame, shall be designed and sealed to prevent blow-by.

F. Fans Sections:

1. Fans shall be minimum Class II construction, double width, double inlet centrifugal, air foil or backward inclined type as indicated on drawings, factory balanced and rated in accordance with AMCA 210 or

- ASHRAE 51. Provide self-aligning, pillow block, regreasable ball-type bearings selected for a B (10) life of not less than 40,000 hours and an L(50) average fatigue life of 200,000 hours per AFBMA Standard 9. Extend bearing grease lines to motor and drive side of fan section. Fan shall be located in airstream to assure proper air flow.
2. Allowable vibration tolerances for fan shall not exceed a self-excited vibration maximum velocity of 0.005 m/s (0.20 inch per second) RMS, filter in, when measured with a vibration meter on bearing caps of machine in vertical, horizontal and axial directions or measured at equipment mounting feet if bearings are concealed. After field installation, compliance to this requirement shall be demonstrated with field test in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT and Section 23 05 93, TESTING, ADJUSTING, AND BALANCING FOR HVAC.
- G. Fan Motor, Drive and Mounting Assembly:
1. Provide internally vibration isolated fan, motor and drive, mounted on a common integral bolted or welded structural steel base with adjustable motor slide rail with locking device. Provide vibration isolators and flexible duct connections at fan discharge to completely isolate fan assembly. Refer to Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT, for additional requirements.
 2. Fan Motor and Drive: Motors shall be energy efficient type with efficiencies as shown on drawings and suitable for use in variable frequency drive applications on AHUs where this type of drive is indicated. Refer to Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION, for additional motor and drive specifications. Where variable speed drives are required they shall be compatible with fan and motor. Refer to Specification Section 26 29 11, LOW-VOLTAGE MOTOR STARTERS.
 3. Fan drive and belts shall be factory mounted with final alignment and belt adjustment to be made by the Contractor after installation. Drive and belts shall be as specified in Section 23 05 11, COMMON WORK RESULTS FOR HVAC AND STEAM GENERATION. Provide additional drive(s) if required during balancing, to achieve desired airflow.
- H. Filter Section: Refer to Section 23 40 00, HVAC AIR CLEANING DEVICES, for filter requirements.
1. Filters including one complete set for temporary use at site shall be provided independent of the AHU. The AHU manufacturer shall install filter housings and racks in filter section compatible with filters furnished. The AHU manufacturer shall be responsible for furnishing

- temporary filters (pre-filters and after-filters, as shown on drawings) required for AHU testing.
2. Factory-fabricated filter section shall be of the same construction and finish as the AHU casing including filter racks and hinged double wall access doors. Filter housings shall be constructed in accordance with side service or holding frame housing requirements in Section 23 40 00, HVAC AIR CLEANING DEVICES.
- I. Coils: Coils shall be mounted on hot dipped galvanized steel supports to assure proper anchoring of coil and future maintenance. Coils shall be face or side removable for future replacement thru the access doors or removable panels. Each coil shall be removable without disturbing adjacent coil. Cooling coils and glycol-water exhaust heat recovery coils shall be designed and installed to insure no condensate carry over. Provide factory installed extended supply, return, drain and vent piping connections. Refer to Drawings and Section 23 82 16, AIR COILS for additional coil requirements.
1. Water Coils, including Glycol-Water.
- J. Humidifier: When indicated on the drawings, AHUs shall include factory installed humidifiers. Refer to Drawings and Section 23 21 13, HYDRONIC PIPING, for additional requirements.
- K. Discharge Section: Provide aerodynamically designed framed discharge openings or spun bellmouth fittings to minimize pressure loss.
- L. Electrical and Lighting: Wiring and equipment specifications shall conform to Division 26, ELECTRICAL.
1. Vapor-proof lights using cast aluminum base style with glass globe and cast aluminum guard shall be installed in access sections for fan, mixing box, humidifier and any section over 300mm (12 inch) wide. A switch shall control the lights in each compartment with pilot light mounted outside the respective compartment access door. Wiring between switches and lights shall be factory installed. All wiring shall run in neatly installed electrical conduits and terminate in a junction box for field connection to the building system. Provide single point 115 volt - one phase connection at junction box.
 2. Install compatible 100 watt bulb in each light fixture.
 3. Provide a convenience duplex receptacle next to the light switch.
 4. Disconnect switch and power wiring: Provide factory or field mounted disconnect switch. Coordinate with Division 26, ELECTRICAL.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install air handling unit in conformance with ARI 435.

- B. Assemble air handling unit components following manufacturer's instructions for handling, testing and operation. Repair damaged galvanized areas with paint in accordance with Military Spec. DOD-P-21035. Repair painted units by touch up of all scratches with finish paint material. Vacuum the interior of air handling units clean prior to operation.
- C. Install seismic restraints for roof top units. Refer to specification Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- D. Leakage and test requirements for air handling units shall be the same as specified for ductwork in Specification Section 23 31 00, HVAC DUCTS AND CASINGS except leakage shall not exceed Leakage Class (C_L) 12 listed in SMACNA HVAC Air Duct Leakage Test Manual when tested at 1.5 times the design static pressure. Repair casing air leaks that can be heard or felt during normal operation and to meet test requirements.
- E. Perform field mechanical (vibration) balancing in accordance with Section 23 05 41, NOISE AND VIBRATION CONTROL FOR HVAC PIPING AND EQUIPMENT.
- F. Seal and/or fill all openings between the casing and AHU components and utility connections to prevent air leakage or bypass.

3.2 STARTUP SERVICES

- A. A factory-trained service representative of the manufacturer shall supervise the unit startup and application specific calibration of control components.
- B. The air handling unit shall not be operated for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings are lubricated and fan has been test run under observation.
- C. After the air handling unit is installed and tested, provide startup and operating instructions to VA personnel.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

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SECTION 23 82 16
AIR COILS

PART 1 - GENERAL

1.1 DESCRIPTION

Heating and cooling coils for air handling unit and duct applications

1.2 RELATED WORK

- A. Section 23 05 10, COMMON WORK RESULTS FOR BOILER PLANT and STEAM GENERATION.
- B. Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- C. Section 23 31 00, HVAC DUCTS AND CASINGS
- D. Section 23 36 00, AIR TERMINAL UNITS: Reheat coils for VAV/CV terminals.
- E. Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS.
- F. Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS
- G. Section 23 08 00, COMMISSIONING OF HVAC SYSTEMS: Requirements for commissioning, systems readiness checklists, and training.
- H. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS

1.3 QUALITY ASSURANCE

- A. Refer to paragraph, QUALITY ASSURANCE, Section 23 05 11, COMMON WORK RESULTS FOR HVAC.
- B. Unless specifically exempted by these specifications, heating and cooling coils shall be tested, rated, and certified in accordance with AHRI Standard 410 and shall bear the AHRI certification label.

1.4 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Manufacturer's Literature and Data for Heating and Cooling Coils: Submit type, size, arrangements and performance details. Present application ratings in the form of tables, charts or curves.
- C. Provide installation, operating and maintenance instructions.
- D. Certification Compliance: Evidence of listing in current ARI Directory of Certified Applied Air Conditioning Products.
- E. Coils may be submitted with Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS, Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS, or Section 23 36 00, AIR TERMINAL UNITS.
- F. Completed System Readiness Checklists provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 23 08 00 COMMISSIONING OF HVAC SYSTEMS.

1.5 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Air Conditioning and Refrigeration Institute (AHRI):
 Directory of Certified Applied Air Conditioning Products
 AHRI 410-01.....Forced-Circulation Air-Cooling and Air-Heating Coils
- C. American Society for Testing and Materials (ASTM):
 B75/75M-02.....Standard Specifications for Seamless Copper Tube
- D. National Fire Protection Association (NFPA):
 70-11.....National Electric Code
- E. National Electric Manufacturers Association (NEMA):
 250-11.....Enclosures for Electrical Equipment (1,000 Volts Maximum)
- F. Underwriters Laboratories, Inc. (UL):
 1996-09.....Electric Duct Heaters

PART 2 - PRODUCTS

2.1 HEATING AND COOLING COILS

- A. Conform to ASTM B75 and AHRI 410.
- B. Surgical Suites - All Locations: All coils installed in the air handling units serving surgical suites, duct-mounted reheat coils, and air terminal unit-mounted reheat coils shall be equipped with copper fins.
- C. Tubes: Minimum 16 mm (0.625 inch) tube diameter; Seamless copper tubing.
- D. Fins: 0.1397 mm (0.0055 inch) aluminum or 0.1143 mm (0.0045 inch) copper mechanically bonded or soldered or helically wound around tubing.
- E. Headers: Copper, welded steel or cast iron. Provide seamless copper tubing or resistance welded steel tube for volatile refrigerant coils.
- F. "U" Bends, Where Used: Machine die-formed, silver brazed to tube ends.
- G. Coil Casing: 1.6 mm (16 gage) galvanized steel with tube supports at 1200 mm (48 inch) maximum spacing. Construct casing to eliminate air bypass and moisture carry-over. Provide duct connection flanges.
- H. Pressures kPa (PSIG):

Pressure	Water Coil	Steam Coil	Refrigerant Coil
Test	2070 (300)	1725 (250)	2070 (300)
Working	1380 (200)	520 (75)	1725 (250)

- I. Protection: Unless protected by the coil casing, provide cardboard, plywood, or plastic material at the factory to protect tube and finned surfaces during shipping and construction activities.
- J. Vents and Drain: Coils that are not vented or drainable by the piping system shall have capped vent/drain connections extended through coil casing.
- K. Cooling Coil Condensate Drain Pan: Section 23 73 00, INDOOR CENTRAL-STATION AIR-HANDLING UNITS or Section 23 74 13, PACKAGED, OUTDOOR, CENTRAL-STATION AIR-HANDLING UNITS.
- L. Steam Distributing Coils: Conform to ASTM B75 and ARI 410. Minimum 9.5 mm (3/8-inch) steam distributing tubing installed concentrically in 25 mm (one-inch) OD condensing coil tubes.

2.2 WATER COILS, INCLUDING GLYCOL-WATER

- A. Use the same coil material as listed in Paragraphs 2.1.
- B. Drainable Type (Self Draining, Self Venting); Manufacturer standard:
 - 1. Cooling, all types.
 - 2. Heating or preheat.
 - 3. Runaround energy recovery. ARI certification of capacity adjustment is waived. See Section 23 72 00, AIR-TO-AIR ENERGY RECOVERY EQUIPMENT.
- C. Cleanable Tube Type; manufacturer standard:
 - 1. Well water applications.
 - 2. Waste water applications.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Follow coil manufacturer's instructions for handling, cleaning, installation and piping connections.
- B. Comb fins, if damaged. Eliminate air bypass or leakage at coil sections.

3.2 STARTUP AND TESTING

- A. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Resident Engineer and Commissioning Agent. Provide a minimum of 7 days prior notice.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS for all inspection, start up, and contractor testing required above and required by the System Readiness Checklist provided by the Commissioning Agent.
- B. Components provided under this section of the specification will be tested as part of a larger system. Refer to Section 23 08 00 -

COMMISSIONING OF HVAC SYSTEMS and related sections for contractor responsibilities for system commissioning.

3.4 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA personnel in operation and maintenance of units.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 23 08 00 - COMMISSIONING OF HVAC SYSTEMS.

- - - E N D - - -

SECTION 26 05 11
REQUIREMENTS FOR ELECTRICAL INSTALLATIONS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section applies to all sections of Division 26.
- B. Furnish and install electrical systems, materials, equipment, and accessories in accordance with the specifications and drawings. Capacities and ratings of motors, transformers, conductors and cable, switchboards, switchgear, panelboards, motor control centers, generators, automatic transfer switches, and other items and arrangements for the specified items are shown on the drawings.
- C. Conductor ampacities specified or shown on the drawings are based on copper conductors, with the conduit and raceways sized per NEC. Aluminum conductors are prohibited.

1.2 MINIMUM REQUIREMENTS

- A. The latest International Building Code (IBC), Underwriters Laboratories, Inc. (UL), Institute of Electrical and Electronics Engineers (IEEE), and National Fire Protection Association (NFPA) codes and standards are the minimum requirements for materials and installation.
- B. The drawings and specifications shall govern in those instances where requirements are greater than those stated in the above codes and standards.

1.3 TEST STANDARDS

- A. All materials and equipment shall be listed, labeled, or certified by a Nationally Recognized Testing Laboratory (NRTL) to meet Underwriters Laboratories, Inc. (UL), standards where test standards have been established. Materials and equipment which are not covered by UL standards will be accepted, providing that materials and equipment are listed, labeled, certified or otherwise determined to meet the safety requirements of a NRTL. Materials and equipment which no NRTL accepts, certifies, lists, labels, or determines to be safe, will be considered if inspected or tested in accordance with national industrial standards, such as ANSI, NEMA, and NETA. Evidence of compliance shall include certified test reports and definitive shop drawings.
- B. Definitions:

1. Listed: Materials and equipment included in a list published by an organization that is acceptable to the Authority Having Jurisdiction and concerned with evaluation of products or services, that maintains periodic inspection of production or listed materials and equipment or periodic evaluation of services, and whose listing states that the materials and equipment either meets appropriate designated standards or has been tested and found suitable for a specified purpose.
2. Labeled: Materials and equipment to which has been attached a label, symbol, or other identifying mark of an organization that is acceptable to the Authority Having Jurisdiction and concerned with product evaluation, that maintains periodic inspection of production of labeled materials and equipment, and by whose labeling the manufacturer indicates compliance with appropriate standards or performance in a specified manner.
3. Certified: Materials and equipment which:
 - a. Have been tested and found by a NRTL to meet nationally recognized standards or to be safe for use in a specified manner.
 - b. Are periodically inspected by a NRTL.
 - c. Bear a label, tag, or other record of certification.
4. Nationally Recognized Testing Laboratory: Testing laboratory which is recognized and approved by the Secretary of Labor in accordance with OSHA regulations.

1.4 QUALIFICATIONS (PRODUCTS AND SERVICES)

- A. Manufacturer's Qualifications: The manufacturer shall regularly and currently produce, as one of the manufacturer's principal products, the materials and equipment specified for this project, and shall have manufactured the materials and equipment for at least three years.
- B. Product Qualification:
 1. Manufacturer's materials and equipment shall have been in satisfactory operation, on three installations of similar size and type as this project, for at least three years.
 2. The Government reserves the right to require the Contractor to submit a list of installations where the materials and equipment have been in operation before approval.
- C. Service Qualifications: There shall be a permanent service organization maintained or trained by the manufacturer which will render satisfactory service to this installation within // four // eight //

hours of receipt of notification that service is needed. Submit name and address of service organizations.

1.5 APPLICABLE PUBLICATIONS

- A. Applicable publications listed in all Sections of Division 26 shall be the latest issue, unless otherwise noted.
- B. Products specified in all sections of Division 26 shall comply with the applicable publications listed in each section.

1.6 MANUFACTURED PRODUCTS

- A. Materials and equipment furnished shall be of current production by manufacturers regularly engaged in the manufacture of such items, and for which replacement parts shall be available. Materials and equipment furnished shall be new, and shall have superior quality and freshness.
- B. When more than one unit of the same class or type of materials and equipment is required, such units shall be the product of a single manufacturer.
- C. Equipment Assemblies and Components:
 - 1. Components of an assembled unit need not be products of the same manufacturer.
 - 2. Manufacturers of equipment assemblies, which include components made by others, shall assume complete responsibility for the final assembled unit.
 - 3. Components shall be compatible with each other and with the total assembly for the intended service.
 - 4. Constituent parts which are similar shall be the product of a single manufacturer.
- D. Factory wiring and terminals shall be identified on the equipment being furnished and on all wiring diagrams.
- E. When Factory Tests are specified, Factory Tests shall be performed in the factory by the equipment manufacturer, and witnessed by the contractor. In addition, the following requirements shall be complied with:
 - 1. The Government shall have the option of witnessing factory tests. The Contractor shall notify the Government through the COR a minimum of thirty (30) days prior to the manufacturer's performing of the factory tests.
 - 2. When factory tests are successful, contractor shall furnish four (4) copies of the equipment manufacturer's certified test reports to the

COR fourteen (14) days prior to shipment of the equipment, and not more than ninety (90) days after completion of the factory tests.

3. When factory tests are not successful, factory tests shall be repeated in the factory by the equipment manufacturer, and witnessed by the Contractor. The Contractor shall be liable for all additional expenses for the Government to witness factory re-testing.

1.7 VARIATIONS FROM CONTRACT REQUIREMENTS

- A. Where the Government or the Contractor requests variations from the contract requirements, the connecting work and related components shall include, but not be limited to additions or changes to branch circuits, circuit protective devices, conduits, wire, feeders, controls, panels and installation methods.

1.8 MATERIALS AND EQUIPMENT PROTECTION

- A. Materials and equipment shall be protected during shipment and storage against physical damage, vermin, dirt, corrosive substances, fumes, moisture, cold and rain.
 1. Store materials and equipment indoors in clean dry space with uniform temperature to prevent condensation.
 2. During installation, equipment shall be protected against entry of foreign matter, and be vacuum-cleaned both inside and outside before testing and operating. Compressed air shall not be used to clean equipment. Remove loose packing and flammable materials from inside equipment.
 3. Damaged equipment shall be repaired or replaced, as determined by the Engineer.
 4. Painted surfaces shall be protected with factory installed removable heavy kraft paper, sheet vinyl or equal.
 5. Damaged paint on equipment shall be refinished with the same quality of paint and workmanship as used by the manufacturer so repaired areas are not obvious.

1.9 WORK PERFORMANCE

- A. All electrical work shall comply with requirements of the latest NFPA 70 (NEC), NFPA 70B, NFPA 70E, NFPA 99, NFPA 110, OSHA Part 1910 subpart J - General Environmental Controls, OSHA Part 1910 subpart K - Medical and First Aid, and OSHA Part 1910 subpart S - Electrical, in addition to other references required by contract.

- B. Job site safety and worker safety is the responsibility of the Contractor.
- C. Electrical work shall be accomplished with all affected circuits or equipment de-energized. However, energized electrical work may be performed only for the non-destructive and non-invasive diagnostic testing(s), or when scheduled outage poses an imminent hazard to patient care, safety, or physical security. In such case, all aspects of energized electrical work, such as the availability of appropriate/correct personal protective equipment (PPE) and the use of PPE, shall comply with the latest NFPA 70E, as well as the following requirements:
1. Only Qualified Person(s) shall perform energized electrical work. Supervisor of Qualified Person(s) shall witness the work of its entirety to ensure compliance with safety requirements and approved work plan.
 2. At least two weeks before initiating any energized electrical work, the Contractor and the Qualified Person(s) who is designated to perform the work shall visually inspect, verify and confirm that the work area and electrical equipment can safely accommodate the work involved.
 3. At least two weeks before initiating any energized electrical work, the Contractor shall develop and submit a job specific work plan, and energized electrical work request to the Resident Engineer , and Medical Center's Chief Engineer or his/her designee. At the minimum, the work plan must include relevant information such as proposed work schedule, area of work, description of work, name(s) of Supervisor and Qualified Person(s) performing the work, equipment to be used, procedures to be used on and near the live electrical equipment, barriers to be installed, safety equipment to be used, and exit pathways.
 4. Energized electrical work shall begin only after the Contractor has obtained written approval of the work plan, and the energized electrical work request from the Resident Engineer and Medical Center's Chief Engineer or his/her designee. The Contractor shall make these approved documents present and available at the time and place of energized electrical work.
 5. Energized electrical work shall begin only after the Contractor has invited and received acknowledgment from the Resident Engineer and

- Medical Center's Chief Engineer or his/her designee to witness the work.
- D. For work that affects existing electrical systems, arrange, phase and perform work to assure minimal interference with normal functioning of the facility. Refer to Article OPERATIONS AND STORAGE AREAS under Section 01 00 00, GENERAL REQUIREMENTS.
 - E. New work shall be installed and connected to existing work neatly, safely and professionally. Disturbed or damaged work shall be replaced or repaired to its prior conditions, as required by Section 01 00 00, GENERAL REQUIREMENTS.
 - F. Coordinate location of equipment and conduit with other trades to minimize interference.

1.10 EQUIPMENT INSTALLATION AND REQUIREMENTS

- A. Equipment location shall be as close as practical to locations shown on the drawings.
- B. Working clearances shall not be less than specified in the NEC.
- C. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not readily accessible for operation and maintenance, the equipment shall be removed and reinstalled as directed at no additional cost to the Government.
 - 2. "Readily accessible" is defined as being capable of being reached quickly for operation, maintenance, or inspections without the use of ladders, or without climbing or crawling under or over obstacles such as, but not limited to, motors, pumps, belt guards, transformers, piping, ductwork, conduit and raceways.
- D. Electrical service entrance equipment and arrangements for temporary and permanent connections to the electric utility company's system shall conform to the electric utility company's requirements. Coordinate fuses, circuit breakers and relays with the electric utility company's system, and obtain electric utility company approval for sizes and settings of these devices.

1.11 EQUIPMENT IDENTIFICATION

- A. In addition to the requirements of the NEC, install an identification sign which clearly indicates information required for use and maintenance of items such as switchboards and switchgear, panelboards, cabinets, motor controllers, fused and non-fused safety switches, generators, automatic transfer switches, separately enclosed circuit

breakers, individual breakers and controllers in switchboards, switchgear and motor control assemblies, control devices and other significant equipment.

- B. Identification signs for Normal Power System equipment shall be laminated black phenolic resin with a white core with engraved lettering. Identification signs for Essential Electrical System (EES) equipment, as defined in the NEC, shall be laminated red phenolic resin with a white core with engraved lettering. Lettering shall be a minimum of 12 mm (1/2 inch) high. Identification signs shall indicate equipment designation, rated bus amperage, voltage, number of phases, number of wires, and type of EES power branch as applicable. Secure nameplates with screws.
- C. Install adhesive arc flash warning labels on all equipment as required by the latest NFPA 70E. Label shall show specific and correct information for specific equipment based on its arc flash calculations. Label shall show the followings:
 - 1. Nominal system voltage.
 - 2. Equipment/bus name, date prepared, and manufacturer name and address.
 - 3. Arc flash boundary.
 - 4. Available arc flash incident energy and the corresponding working distance.
 - 5. Minimum arc rating of clothing.
 - 6. Site-specific level of PPE.

1.12 SUBMITTALS

- A. Submit to the COR in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. The Government's approval shall be obtained for all materials and equipment before delivery to the job site. Delivery, storage or installation of materials and equipment which has not had prior approval will not be permitted.
- C. All submittals shall include six copies of adequate descriptive literature, catalog cuts, shop drawings, test reports, certifications, samples, and other data necessary for the Government to ascertain that the proposed materials and equipment comply with drawing and specification requirements. Catalog cuts submitted for approval shall be legible and clearly identify specific materials and equipment being submitted.

- D. Submittals for individual systems and equipment assemblies which consist of more than one item or component shall be made for the system or assembly as a whole. Partial submittals will not be considered for approval.
1. Mark the submittals, "SUBMITTED UNDER SECTION _____".
 2. Submittals shall be marked to show specification reference including the section and paragraph numbers.
 3. Submit each section separately.
- E. The submittals shall include the following:
1. Information that confirms compliance with contract requirements. Include the manufacturer's name, model or catalog numbers, catalog information, technical data sheets, shop drawings, manuals, pictures, nameplate data, and test reports as required.
 2. Submittals are required for all equipment anchors and supports. Submittals shall include weights, dimensions, center of gravity, standard connections, manufacturer's recommendations and behavior problems (e.g., vibration, thermal expansion, etc.) associated with equipment or piping so that the proposed installation can be properly reviewed. Include sufficient fabrication information so that appropriate mounting and securing provisions may be designed and attached to the equipment.
 3. Elementary and interconnection wiring diagrams for communication and signal systems, control systems, and equipment assemblies. All terminal points and wiring shall be identified on wiring diagrams.
 4. Parts list which shall include information for replacement parts and ordering instructions, as recommended by the equipment manufacturer.
- F. Maintenance and Operation Manuals:
1. Submit as required for systems and equipment specified in the technical sections. Furnish in hardcover binders or an approved equivalent.
 2. Inscribe the following identification on the cover: the words "MAINTENANCE AND OPERATION MANUAL," the name and location of the system, material, equipment, building, name of Contractor, and contract name and number. Include in the manual the names, addresses, and telephone numbers of each subcontractor installing the system or equipment and the local representatives for the material or equipment.

3. Provide a table of contents and assemble the manual to conform to the table of contents, with tab sheets placed before instructions covering the subject. The instructions shall be legible and easily read, with large sheets of drawings folded in.
4. The manuals shall include:
 - a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the equipment.
 - b. A control sequence describing start-up, operation, and shutdown.
 - c. Description of the function of each principal item of equipment.
 - d. Installation instructions.
 - e. Safety precautions for operation and maintenance.
 - f. Diagrams and illustrations.
 - g. Periodic maintenance and testing procedures and frequencies, including replacement parts numbers.
 - h. Performance data.
 - i. Pictorial "exploded" parts list with part numbers. Emphasis shall be placed on the use of special tools and instruments. The list shall indicate sources of supply, recommended spare and replacement parts, and name of servicing organization.
 - j. List of factory approved or qualified permanent servicing organizations for equipment repair and periodic testing and maintenance, including addresses and factory certification qualifications.
- G. Approvals will be based on complete submission of shop drawings, manuals, test reports, certifications, and samples as applicable.
- H. After approval and prior to installation, furnish the Resident COR with one sample of each of the following:
 1. A minimum 300 mm (12 inches) length of each type and size of wire and cable along with the tag from the coils or reels from which the sample was taken. The length of the sample shall be sufficient to show all markings provided by the manufacturer.
 2. Each type of conduit coupling, bushing, and termination fitting.
 3. Conduit hangers, clamps, and supports.
 4. Duct sealing compound.
 5. Each type of receptacle, toggle switch, lighting control sensor, outlet box, manual motor starter, device wall plate, engraved nameplate, wire and cable splicing and terminating material, and branch circuit single pole molded case circuit breaker.

1.13 SINGULAR NUMBER

- A. Where any device or part of equipment is referred to in these specifications in the singular number (e.g., "the switch"), this reference shall be deemed to apply to as many such devices as are required to complete the installation as shown on the drawings.

1.14 ACCEPTANCE CHECKS AND TESTS

- A. The Contractor shall furnish the instruments, materials, and labor for tests.
- B. Where systems are comprised of components specified in more than one section of Division 26, the Contractor shall coordinate the installation, testing, and adjustment of all components between various manufacturer's representatives and technicians so that a complete, functional, and operational system is delivered to the Government.
- C. When test results indicate any defects, the Contractor shall repair or replace the defective materials or equipment, and repeat the tests for the equipment. Repair, replacement, and re-testing shall be accomplished at no additional cost to the Government.

1.15 WARRANTY

- A. All work performed and all equipment and material furnished under this Division shall be free from defects and shall remain so for a period of one year from the date of acceptance of the entire installation by the Contracting Officer for the Government.

1.16 INSTRUCTION

- A. Instruction to designated Government personnel shall be provided for the particular equipment or system as required in each associated technical specification section.
- B. Furnish the services of competent and factory-trained instructors to give full instruction in the adjustment, operation, and maintenance of the specified equipment and system, including pertinent safety requirements. Instructors shall be thoroughly familiar with all aspects of the installation, and shall be factory-trained in operating theory as well as practical operation and maintenance procedures.
- C. A training schedule shall be developed and submitted by the Contractor and approved by the Resident Engineer at least 30 days prior to the planned training.

---END---

**SECTION 26 05 13
MEDIUM-VOLTAGE CABLES**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of medium-voltage cables, indicated as cable or cables in this section, and medium-voltage cable splices and terminations.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- B. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for medium-voltage cables.
- D. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Manholes and ducts for medium-voltage cables.
- E. Section 26 12 19, PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS: Medium-voltage cable terminations for use in pad-mounted, liquid-filled, medium-voltage transformers.

1.3 QUALITY ASSURANCE

- A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Factory Tests shall be required.
- B. Factory Tests shall be in accordance with Paragraph, MANUFACTURED PRODUCTS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirement:
1. A representative sample of Medium-voltage cables from each lot shall be factory tested per NEMA WC 74 to ensure that there are no electrical defects in that specific lot of cable.

1.5 SUBMITTALS

- A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:
1. Shop Drawings:

- a. Submit sufficient information to demonstrate compliance with drawings and specifications.
- b. Submit the following data for approval:
 - 1) Complete electrical ratings.
 - 2) Installation instructions.
2. Samples:
 - a. After approval of submittal and prior to installation, Contractor shall furnish sample in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
3. Certifications:
 - a. Factory Test Reports: Submit certified factory production test reports for approval.
 - b. Field Test Reports: Submit field test reports for approval.
 - c. Compatibility: Submit a certificate from the cable manufacturer that the splices and terminations are approved for use with the cable.
 - d. Two weeks prior to final inspection, submit the following.
 - 1) Certification by the manufacturer that the cables, splices, and terminations conform to the requirements of the drawings and specifications.
 - 2) Certification by the Contractor that the cables, splices, and terminations have been properly installed and tested.
 - 3) Certification by the Contractor that each splice and each termination were completely installed in a single continuous work period by a single qualified worker without any overnight interruption.
4. Qualified Worker Approval:
 - a. Qualified workers who install cables, splices, and terminations shall have a minimum of five years of experience splicing and terminating cables, including experience with the materials in the approved splices and terminations. Qualified workers who perform cable testing shall have a minimum of five year of experience performing electrical testing of medium-voltage cables, including the ability to understand, interpret test results and develop test report.
 - b. Furnish satisfactory proof of such experience for each qualified worker who splices or terminates the cables.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society for Testing and Materials (ASTM):
 - B3-13.....Standard Specification for Soft or Annealed Copper Wire
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
 - 48-09.....Test Procedures and Requirements for Alternating-Current Cable Terminations Used on Shielded Cables Having Laminated Insulation Rated 2.5 kV through 765 kV or Extruded Insulation Rated 2.5 kV through 500 kV
 - 386-06.....Separable Insulated Connector Systems for Power Distribution Systems above 600 V
 - 400-12.....Guide for Field Testing and Evaluation of the Insulation of Shielded Power Cable Systems
 - 400.2-13.....Guide for Field Testing of Shielded Power Cable Systems Using Very Low Frequency (VLF)
 - 404-12.....Extruded and Laminated Dielectric Shielded Cable Joints Rated 2500 V to 500,000 V
- D. National Electrical Manufacturers Association (NEMA):
 - WC 71-14.....Non-Shielded Cables Rated 2001-5000 Volts for Use in the Distribution of Electric Energy
 - WC 74-12.....5-46 KV Shielded Power Cable for Use in the Transmission and Distribution of Electric Energy
- E. National Fire Protection Association (NFPA):
 - 70-17.....National Electrical Code (NEC)
- F. Underwriters Laboratories (UL):
 - 1072-06Medium-Voltage Power Cables

1.7 SHIPMENT AND STORAGE

- A. Cable shall be shipped on reels such that it is protected against physical, mechanical and environmental damage. Each end of each length of cable shall be hermetically sealed with manufacturer's end caps and securely attached to the reel.

- B. Cable stored and/or cut on site shall have the ends turned down, and sealed with cable manufacturer's standard cable end seals, or field-installed heat-shrink cable end seals.

SPEC WRITER NOTE: Indicate the cable type abbreviation on the drawings. Edit the paragraphs below to conform with project requirements.

PART 2 - PRODUCTS

2.1 CABLE

- A. Cable shall be in accordance with ASTM, IEEE, NEC, NEMA and UL, and as shown on the drawings.
- B. Single conductor stranded copper conforming to ASTM B3.
- C. Voltage Rating:
 - 1. 15,000 V cable shall be used on all distribution systems with voltages ranging from 5,000 V to 15,000 V.//
- D. Insulation:
 - 1. Insulation level shall be 133%.
 - 2. Types of insulation:
 - a. Cable type abbreviation, EPR: Ethylene propylene rubber insulation shall be thermosetting, light and heat stabilized.
 - b. Cable type abbreviation, XLP, XLPE, or TR-XLPE: cross-linked polyethylene insulation shall be thermosetting, light and heat stabilized, and chemically cross-linked.
- E. Insulation shield shall be semi-conducting. Conductor shield shall be semi-conducting.
- F. Insulation shall be wrapped with copper shielding tape, helically-applied over semi-conducting insulation shield.
- G. Heavy duty, overall protective polyvinyl chloride jacket shall enclose every cable. The manufacturer's name, cable type and size, and other pertinent information shall be marked or molded clearly on the overall protective jacket.
- H. Cable temperature ratings for continuous operation, emergency overload operation, and short circuit operation shall be not less than the NEC, NEMA WC 71, or NEMA WC 74 standard for the respective cable.

2.2 SPLICES AND TERMINATIONS

- A. Materials shall be compatible with the cables being spliced and terminated, and shall be suitable for the prevailing environmental conditions.

- B. In locations where moisture might be present, the splices shall be watertight. In manholes and pullboxes, the splices shall be submersible.
- C. Splices:
 - 1. Shall comply with IEEE 404. Include all components required for complete splice, with detailed instructions.
- D. Terminations:
 - 1. Shall comply with IEEE 48. Include shield ground strap for shielded cable terminations.
 - 2. Class 3 terminations for outdoor use: Kit with stress cone and compression-type connector.
 - 5. Load-break terminations for indoor and outdoor use: 200 A loadbreak premolded rubber elbow connectors with bushing inserts, suitable for submersible applications. Separable connectors shall comply with the requirements of IEEE 386, and shall be interchangeable between suppliers. Allow sufficient slack in medium-voltage cable, ground, and drain wires to permit elbow connectors to be moved to their respective parking stands.
 - 6. Ground metallic cable shields with a device designed for that purpose, consisting of a solderless connector enclosed in watertight rubber housing covering the entire assembly.
 - 7. Provide insulated cable supports to relieve any strain imposed by cable weight or movement. Ground cable supports to the grounding system.

2.3 FIREPROOFING TAPE

- A. Fireproofing tape shall be flexible, non-corrosive, self-extinguishing, arcproof, and fireproof intumescent elastomer. Securing tape shall be glass cloth electrical tape not less than 0.18 mm (7 mils) thick, and 19 mm (0.75 inch) wide.

PART 3 - EXECUTION

3.1 GENERAL

- A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer's instructions.
- B. Cable shall be installed in conduit above grade and duct bank below grade.
- C. All cables of a feeder shall be pulled simultaneously.

- D. Conductors of different systems (e.g., 5kV and 15kV) shall not be installed in the same raceway.
- E. Splice the cables only in manholes and pullboxes.
- F. Ground shields in accordance with Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- G. Cable maximum pull length, maximum pulling tension, and minimum bend radius shall conform with the recommendations of the manufacturer.
- H. Use suitable lubricating compounds on the cables to prevent pulling damage. Provide compounds that are not injurious to the cable jacket and do not harden or become adhesive.
- I. Seal the cable ends prior to pulling, to prevent the entry of moisture or lubricant.

3.2 PROTECTION DURING SPLICING OPERATIONS

- A. Blowers shall be provided to force fresh air into manholes where free movement or circulation of air is obstructed. Waterproof protective coverings shall be available on the work site to provide protection against moisture while a splice is being made. Pumps shall be used to keep manholes dry during splicing operations. Under no conditions shall a splice or termination be made that exposes the interior of a cable to moisture. A manhole ring at least 150 mm (6 inches) above ground shall be used around the manhole entrance to keep surface water from entering the manhole. Unused ducts shall be plugged and water seepage through ducts in use shall be stopped before splicing.

3.3 PULLING CABLES IN DUCTS AND MANHOLES

- A. Cables shall be pulled into ducts with equipment designed for this purpose, including power-driven winches, cable-feeding flexible tube guides, cable grips, pulling eyes, and lubricants. A sufficient number of qualified workers and equipment shall be employed to ensure the careful and proper installation of the cable.
- B. Cable reels shall be set up at the side of the manhole opening and above the duct or hatch level, allowing cables to enter through the opening without reverse bending. Flexible tube guides shall be installed through the opening in a manner that will prevent cables from rubbing on the edges of any structural member.
- C. Cable shall be unreeled from the top of the reel. Pay-out shall be carefully controlled. Cables to be pulled shall be attached through a swivel to the main pulling wire by means of a suitable cable grip and pulling eye.

- D. Woven-wire cable grips shall be used to grip the cable end when pulling small cables and short straight lengths of heavier cables.
- E. Pulling eyes shall be attached to the cable conductors to prevent damage to the cable structure.
- F. Cables shall be liberally coated with a suitable lubricant as they enter the tube guide or duct. Rollers, sheaves, or tube guides around which the cable is pulled shall conform to the minimum bending radius of the cable.
- G. Cables shall be pulled into ducts at a reasonable speed. Cable pulling using a vehicle shall not be permitted. Pulling operations shall be stopped immediately at any indication of binding or obstruction, and shall not be resumed until the potential for damage to the cable is corrected. Sufficient slack shall be provided for free movement of cable due to expansion or contraction.
- H. Splices in manholes shall be firmly supported on cable racks. Cable ends shall overlap at the ends of a section to provide sufficient undamaged cable for splicing.
- I. Cables cut in the field shall have the cut ends immediately sealed to prevent entrance of moisture.

3.4 SPLICES AND TERMINATIONS

- A. Install the materials as recommended by the manufacturer, including precautions pertaining to air temperature and humidity during installation.
- B. Installation shall be executed by qualified person trained to perform medium-voltage equipment installations. Tools shall be as recommended or provided by the manufacturer. Installation shall comply with manufacturer's instructions.
- C. Splices in manholes shall be located midway between cable racks on walls of manholes, and supported with cable arms at approximately the same elevation as the enclosing duct.
- D. Where the Government determines that unsatisfactory splices and terminations have been installed, the Contractor shall replace the unsatisfactory splices and terminations with approved material at no additional cost to the Government.

3.5 FIREPROOFING

- A. Cover all cable segments exposed in manholes and pullboxes with fireproofing tape.

- B. Apply the tape in a single layer, wrapped in a half-lap manner, or as recommended by the manufacturer. Extend the tape not less than 25 mm (1 inch) into each duct.
- C. At each end of a taped cable section, secure the fireproof tape in place with glass cloth tape.

3.6 CIRCUIT IDENTIFICATION OF FEEDERS

- A. In each manhole and pullbox, install permanent identification tags on each circuit's cables to clearly designate the circuit identification and voltage. The tags shall be the embossed brass type, 40 mm (1.5 inches) in diameter and 40 mils thick. Attach tags with plastic ties. Position the tags so they will be easy to read after the fireproofing tape is installed.

3.7 ACCEPTANCE CHECKS AND TESTS

- A. General:
 - 1. Perform tests in accordance with the latest IEEE 400 and 400.2, manufacturer's recommendations, and as specified in this specification.
 - 2. Contractor shall make arrangements to have tests witnessed by the COR. Contractor shall proceed with tests only after obtaining approval from the COR.
- B. Visual Inspection: Perform visual inspection prior to electrical tests.
 - 1. Inspect exposed sections of cables for physical damage.
 - 2. Inspect shield grounding, cable supports, splices, and terminations.
 - 3. Verify that visible cable bends meet manufacturer's minimum bending radius requirement.
 - 4. Verify installation of fireproofing tape and identification tags.
 - 5. At the time of final acceptance, Contractor shall provide the COR visual field inspection notes, findings, and photographs detailing accessible inspection locations.
- C. Electrical Tests - New Cables: Perform preparation and tests in order shown below:
 - 1. Preparation Prior to Testing: Splices and terminations applied to new cables shall be completed prior to testing. For renovation installation, ends of new cables intended to be spliced to existing service-aged cables shall be prepared (cut back) to allow testing without flashover or tracking. Cables shall not be connected to other equipment while under test.

2. Perform Insulation-Resistance Test. Test all cables with respect to ground and adjacent cables. All adjacent cables shall be grounded during testing.
 - a. Apply test voltage for a period sufficient to stabilize output voltage and insulation resistance measurement.
 - b. Test data shall include megohm, applied test voltage, and leakage current readings.
 - c. Further testing shall not continue unless the insulation resistance test results meet or exceed the values listed below. Test voltages and minimum acceptable resistance values shall be:

<u>Voltage Class</u>	<u>Test Voltage</u>	<u>Min. Insulation Resistance</u>
5kV	2,500 VDC	1,000 megohms
15kV	2,500 VDC	5,000 megohms
25kV	5,000 VDC	20,000 megohms
35kV	15,000 VDC	100,000 megohms

3. Perform Tan Delta test. Review test readings with the COR prior to proceeding with the Very Low Frequency (VLF) Withstand test
4. Perform Very Low Frequency (VLF) Withstand test. Utilize test voltages in accordance with IEEE 400.2.

D. Electrical Tests - Service-Aged Cables: Tests shall be performed for serviced-age cables before inter-connecting to new cables. Perform tests in order shown below:

1. Preparation Prior to Testing: Splices and terminations applied to cables shall be completed prior to testing. Ends of cables intended to be spliced to existing service-aged cables shall be prepared (cut back) to allow testing without flashover or tracking. Cables shall not be connected to other equipment while under test.
2. Perform Insulation-Resistance Test. Test all cables with respect to ground and adjacent cables. All adjacent cables shall be grounded during testing.
 - a. Apply test voltage for a period sufficient to stabilize output voltage and insulation resistance measurement.
 - b. Test data shall include megohm, applied test voltage, and leakage current readings.
 - c. Further testing shall not continue unless the insulation resistance test results meet or exceed the values listed below. Test voltages and minimum acceptable resistance values shall be:

<u>Voltage Class</u>	<u>Test Voltage</u>	<u>Min. Insulation Resistance</u>
5kV	2,500 VDC	1,000 megohms
15kV	2,500 VDC	5,000 megohms
25kV	5,000 VDC	20,000 megohms
35kV	15,000 VDC	100,000 megohms

3. Perform Tan Delta test. Review test readings with the COR prior to proceeding with the VLF Withstand test.
 4. Perform VLF Withstand test. Utilize test voltages in accordance with IEEE 400.2.
- E. Electrical Tests - Inter-connected New Cables and Service-Aged Cables: After successful Tan Delta and VLF Withstand testing of new cables and service-aged cables, perform final splicing inter-connecting between new and service-aged cables. Once new and service-aged cables are completely inter-connected, conduct Tan Delta and VLF Withstand tests for the entire inter-connected cable. Utilize maintenance test voltage for VLF Withstand testing.
- F. Field Test Report: Submit a field test report to the COR that includes the following information:
1. Project Name, Location, Test Date.
 2. Name of Technician and Company performing the test.
 3. Ambient temperature and humidity at time of test.
 4. Name, Model Number and Description of Test Equipment used.
 5. Circuit identification, cable length, cable type and size, insulation type, cable manufacturer, service age (if any), voltage rating, description of splices or terminations.
 6. Visual field inspection notes, findings, and photographs.
 7. Insulation Resistance Test results:
 - a. Test voltage.
 - b. Measurement in Megohms.
 - c. Leakage current.
 8. Tan Delta results:
 - a. Test voltage.
 - b. Waveform (sinusoidal or cosine-rectangular).
 - c. Mean Tan Delta at V_0 .
 - d. Stability measured by Standard Deviation at V_0 .
 - e. Differential Tan Delta.
 - f. IEEE Condition Assessment Rating.

9. VLF Withstand results:

- 1) Test voltage.
 - 2) Waveform (sinusoidal or cosine-rectangular).
 - 3) Pass/Fail Rating.
10. Conclusions. If any deficiency is discovered based on test results, provide recommendations for corrective action.

G. Final Acceptance: Final acceptance shall depend upon the satisfactory performance of the cables under test. No cable shall be put into service until all tests are successfully passed, and field test reports have been approved by the COR.

---END---

SECTION 26 05 19
LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the electrical conductors and cables for use in electrical systems rated 600 V and below, indicated as cable(s), conductor(s), wire, or wiring in this section.

1.2 RELATED WORK

- A. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire-resistant rated construction.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits for conductors and cables.

1.3 QUALITY ASSURANCE

- A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Electrical ratings and insulation type for each conductor and cable.
 - 2) Splicing materials and pulling lubricant.
 2. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the conductors and cables conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the conductors and cables have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are reference in the text by designation only.
- B. American Society of Testing Material (ASTM):
 - D2301-10.....Standard Specification for Vinyl Chloride
Plastic Pressure-Sensitive Electrical
Insulating Tape
 - D2304-10.....Test Method for Thermal Endurance of Rigid
Electrical Insulating Materials
 - D3005-10.....Low-Temperature Resistant Vinyl Chloride
Plastic Pressure-Sensitive Electrical
Insulating Tape
- C. National Electrical Manufacturers Association (NEMA):
 - WC 70-09.....Power Cables Rated 2000 Volts or Less for the
Distribution of Electrical Energy
- D. National Fire Protection Association (NFPA):
 - 70-17.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
 - 44-14.....Thermoset-Insulated Wires and Cables
 - 83-14.....Thermoplastic-Insulated Wires and Cables
 - 467-13.....Grounding and Bonding Equipment
 - 486A-486B-13.....Wire Connectors
 - 486C-13.....Splicing Wire Connectors
 - 486D-15.....Sealed Wire Connector Systems
 - 486E-15.....Equipment Wiring Terminals for Use with
Aluminum and/or Copper Conductors
 - 493-07.....Thermoplastic-Insulated Underground Feeder and
Branch Circuit Cables
 - 514B-12.....Conduit, Tubing, and Cable Fittings

PART 2 - PRODUCTS

2.1 CONDUCTORS AND CABLES

- A. Conductors and cables shall be in accordance with ASTM, NEMA, NFPA, UL, as specified herein, and as shown on the drawings.
- B. All conductors shall be copper.
- C. Single Conductor and Cable:
 - 1. No. 12 AWG: Minimum size, except where smaller sizes are specified herein or shown on the drawings.

2. No. 8 AWG and larger: Stranded.
3. No. 10 AWG and smaller: Solid; except shall be stranded for final connection to motors, transformers, and vibrating equipment.
4. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

D. Color Code:

1. No. 10 AWG and smaller: Solid color insulation or solid color coating.
2. No. 8 AWG and larger: Color-coded using one of the following methods:
 - a. Solid color insulation or solid color coating.
 - b. Stripes, bands, or hash marks of color specified.
 - c. Color using 19 mm (0.75 inches) wide tape.
4. For modifications and additions to existing wiring systems, color coding shall conform to the existing wiring system.
5. Conductors shall be color-coded as follows:

208/120 V	Phase	480/277 V
Black	A	Brown
Red	B	Orange
Blue	C	Yellow
White	Neutral	Gray *
* or white with colored (other than green) tracer.		

6. Lighting circuit "switch legs", and 3-way and 4-way switch "traveling wires," shall have color coding that is unique and distinct (e.g., pink and purple) from the color coding indicated above. The unique color codes shall be solid and in accordance with the NEC. Coordinate color coding in the field with the COR.
7. Color code for isolated power system wiring shall be in accordance with the NEC.

2.2 SPLICES

- A. Splices shall be in accordance with NEC and UL.
- B. Above Ground Splices for No. 10 AWG and Smaller:
 1. Solderless, screw-on, reusable pressure cable type, with integral insulation, approved for copper and aluminum conductors.
 2. The integral insulator shall have a skirt to completely cover the stripped conductors.

3. The number, size, and combination of conductors used with the connector, as listed on the manufacturer's packaging, shall be strictly followed.

C. Above Ground Splices for No. 8 AWG to No. 4/0 AWG:

1. Compression, hex screw, or bolt clamp-type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.

2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.

3. Splice and insulation shall be product of the same manufacturer.

4. All bolts, nuts, and washers used with splices shall be zinc-plated steel.

D. Above Ground Splices for 250 kcmil and Larger:

1. Long barrel "butt-splice" or "sleeve" type compression connectors, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.

2. Insulate with materials approved for the particular use, location, voltage, and temperature. Insulation level shall be not less than the insulation level of the conductors being joined.

3. Splice and insulation shall be product of the same manufacturer.

E. Plastic electrical insulating tape: Per ASTM D2304, flame-retardant, cold and weather resistant.

2.3 CONNECTORS AND TERMINATIONS

A. Mechanical type of high conductivity and corrosion-resistant material, listed for use with copper and aluminum conductors.

B. Long barrel compression type of high conductivity and corrosion-resistant material, with minimum of two compression indents per wire, listed for use with copper and aluminum conductors.

C. All bolts, nuts, and washers used to connect connections and terminations to bus bars or other termination points shall be zinc-plated steel.

2.4 CONTROL WIRING

A. Unless otherwise specified elsewhere in these specifications, control wiring shall be as specified herein, except that the minimum size shall be not less than No. 14 AWG.

B. Control wiring shall be sized such that the voltage drop under in-rush conditions does not adversely affect operation of the controls.

2.5 WIRE LUBRICATING COMPOUND

- A. Lubricating compound shall be suitable for the wire insulation and conduit, and shall not harden or become adhesive.
- B. Shall not be used on conductors for isolated power systems.

PART 3 - EXECUTION

3.1 GENERAL

- A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer's instructions.
- B. Install all conductors in raceway systems.
- C. Splice conductors only in outlet boxes, junction boxes, pullboxes, manholes, or handholes.
- D. Conductors of different systems (e.g., 120 V and 277 V) shall not be installed in the same raceway.
- E. Install cable supports for all vertical feeders in accordance with the NEC. Provide split wedge type which firmly clamps each individual cable and tightens due to cable weight.
- F. In panelboards, cabinets, wireways, switches, enclosures, and equipment assemblies, neatly form, train, and tie the conductors with non-metallic ties.
- G. For connections to motors, transformers, and vibrating equipment, stranded conductors shall be used only from the last fixed point of connection to the motors, transformers, or vibrating equipment.
- H. Use expanding foam or non-hardening duct-seal to seal conduits entering a building, after installation of conductors.
- I. Conductor and Cable Pulling:
 - 1. Provide installation equipment that will prevent the cutting or abrasion of insulation during pulling. Use lubricants approved for the cable.
 - 2. Use nonmetallic pull ropes.
 - 3. Attach pull ropes by means of either woven basket grips or pulling eyes attached directly to the conductors.
 - 4. All conductors in a single conduit shall be pulled simultaneously.
 - 5. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- J. No more than three branch circuits shall be installed in any one conduit.
- K. When stripping stranded conductors, use a tool that does not damage the conductor or remove conductor strands.

3.2 INSTALLATION IN MANHOLES

- A. Train the cables around the manhole walls, but do not bend to a radius less than six times the overall cable diameter.
- B. Fireproofing:
 - 1. Install fireproofing on low-voltage conductors where the low-voltage conductors are installed in the same manholes with medium-voltage conductors.
 - 2. Use fireproofing tape as specified in Section 26 05 13, MEDIUM-VOLTAGE CABLES, and apply the tape in a single layer, half-lapped, or as recommended by the manufacturer. Install the tape with the coated side towards the cable and extend it not less than 25 mm (1 inch) into each duct.
 - 3. Secure the fireproofing tape in place by a random wrap of glass cloth tape.

3.3 SPLICE AND TERMINATION INSTALLATION

- A. Splices and terminations shall be mechanically and electrically secure, and tightened to manufacturer's published torque values using a torque screwdriver or wrench.
- B. Where the Government determines that unsatisfactory splices or terminations have been installed, replace the splices or terminations at no additional cost to the Government.

3.4 CONDUCTOR IDENTIFICATION

- A. When using colored tape to identify phase, neutral, and ground conductors larger than No. 8 AWG, apply tape in half-overlapping turns for a minimum of 75 mm (3 inches) from terminal points, and in junction boxes, pullboxes, and manholes. Apply the last two laps of tape with no tension to prevent possible unwinding. Where cable markings are covered by tape, apply tags to cable, stating size and insulation type.

3.5 FEEDER CONDUCTOR IDENTIFICATION

- A. In each interior pullbox and each underground manhole and handhole, install brass tags on all feeder conductors to clearly designate their circuit identification and voltage. The tags shall be the embossed type, 40 mm (1-1/2 inches) in diameter and 40 mils thick. Attach tags with plastic ties.

3.6 EXISTING CONDUCTORS

- A. Unless specifically indicated on the plans, existing conductors shall not be reused.

3.7 CONTROL WIRING INSTALLATION

- A. Unless otherwise specified in other sections, install control wiring and connect to equipment to perform the required functions as specified or as shown on the drawings.
- B. Install a separate power supply circuit for each system, except where otherwise shown on the drawings.

3.8 CONTROL WIRING IDENTIFICATION

- A. Install a permanent wire marker on each wire at each termination.
- B. Identifying numbers and letters on the wire markers shall correspond to those on the wiring diagrams used for installing the systems.
- C. Wire markers shall retain their markings after cleaning.
- D. In each manhole and handhole, install embossed brass tags to identify the system served and function.

3.9 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests: Inspect physical condition.
 - 2. Electrical tests:
 - a. After installation but before connection to utilization devices, such as fixtures, motors, or appliances, test conductors phase-to-phase and phase-to-ground resistance with an insulation resistance tester. Existing conductors to be reused shall also be tested.
 - b. Applied voltage shall be 500 V DC for 300 V rated cable, and 1000 V DC for 600 V rated cable. Apply test for one minute or until reading is constant for 15 seconds, whichever is longer. Minimum insulation resistance values shall not be less than 25 megohms for 300 V rated cable and 100 megohms for 600 V rated cable.
 - c. Perform phase rotation test on all three-phase circuits.

---END---

SECTION 26 05 26
GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of grounding and bonding equipment, indicated as grounding equipment in this section.
- B. "Grounding electrode system" refers to grounding electrode conductors and all electrodes required or allowed by NEC, as well as made, supplementary, and lightning protection system grounding electrodes.
- C. The terms "connect" and "bond" are used interchangeably in this section and have the same meaning.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS:
Requirements that apply to all sections of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES:
Low-voltage conductors.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- D. Section 26 12 19, PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS: pad-mounted, liquid-filled, medium-voltage transformers.
- E. Section 26 24 13, DISTRIBUTION SWITCHBOARDS: Low-voltage distribution switchboards.

1.3 QUALITY ASSURANCE

- A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit plans showing the location of system grounding electrodes and connections, and the routing of aboveground and underground grounding electrode conductors.

- 2. Test Reports:
 - a. Two weeks prior to the final inspection, submit ground resistance field test reports to the COTR.
- 3. Certifications:
 - a. Certification by the Contractor that the grounding equipment has been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Society for Testing and Materials (ASTM):
 - B1-13.....Standard Specification for Hard-Drawn Copper Wire
 - B3-13.....Standard Specification for Soft or Annealed Copper Wire
 - B8-11.....Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
 - 81-12.....IEEE Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System Part 1: Normal Measurements
- D. National Fire Protection Association (NFPA):
 - 70-17.....National Electrical Code (NEC)
 - 70E-15.....National Electrical Safety Code
 - 99-15.....Health Care Facilities
- E. Underwriters Laboratories, Inc. (UL):
 - 44-14Thermoset-Insulated Wires and Cables
 - 83-14Thermoplastic-Insulated Wires and Cables
 - 467-13Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GROUNDING AND BONDING CONDUCTORS

- A. Equipment grounding conductors shall be insulated stranded copper, except that sizes No. 10 AWG and smaller shall be solid copper. Insulation color shall be continuous green for all equipment grounding conductors, except that wire sizes No. 4 AWG and larger shall be identified per NEC.

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- B. Bonding conductors shall be bare stranded copper, except that sizes No. 10 AWG and smaller shall be bare solid copper. Bonding conductors shall be stranded for final connection to motors, transformers, and vibrating equipment.
- C. Conductor sizes shall not be less than shown on the drawings, or not less than required by the NEC, whichever is greater.
- D. Insulation: THHN-THWN and XHHW-2. XHHW-2 shall be used for isolated power systems.

2.2 GROUND RODS

- A. Stainless steel, 19 mm (0.75 inch) diameter by 3 M (10 feet) long.
- B. Quantity of rods shall be as shown on the drawings, and as required to obtain the specified ground resistance.

2.3 CONCRETE ENCASED ELECTRODE

- A. Concrete encased electrode shall be No. 4 AWG bare copper wire, installed per NEC.

2.4 GROUND CONNECTIONS

- A. Below Grade and Inaccessible Locations: Exothermic-welded type connectors.
- B. Above Grade:
 - 1. Bonding Jumpers: Listed for use with aluminum and copper conductors. For wire sizes No. 8 AWG and larger, use compression-type connectors. For wire sizes smaller than No. 8 AWG, use mechanical type lugs. Connectors or lugs shall use cadmium-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
 - 2. Connection to Building Steel: Exothermic-welded type connectors.
 - 3. Connection to Grounding Bus Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with cadmium-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.
 - 4. Connection to Equipment Rack and Cabinet Ground Bars: Listed for use with aluminum and copper conductors. Use mechanical type lugs, with cadmium-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.5 EQUIPMENT RACK AND CABINET GROUND BARS

- A. Provide solid copper ground bars designed for mounting on the framework of open or cabinet-enclosed equipment racks. Ground bars shall have minimum dimensions of 6.3 mm (0.25 inch) thick x 19 mm (0.75 inch)

wide, with length as required or as shown on the drawings. Provide insulators and mounting brackets.

2.6 GROUND TERMINAL BLOCKS

- A. At any equipment mounting location (e.g., backboards and hinged cover enclosures) where rack-type ground bars cannot be mounted, provide mechanical type lugs, with cadmium-plated steel bolts, nuts, and washers. Bolts shall be torqued to the values recommended by the manufacturer.

2.7 GROUNDING BUS BAR

- A. Pre-drilled rectangular copper bar with stand-off insulators, minimum 6.3 mm (0.25 inch) thick x 100 mm (4 inches) high in cross-section, length as shown on the drawings, with hole size, quantity, and spacing per detail shown on the drawings. Provide insulators and mounting brackets.

PART 3 - EXECUTION

3.1 GENERAL

- A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer's instructions.
- B. System Grounding:
 - 1. Secondary service neutrals: Ground at the supply side of the secondary disconnecting means and at the related transformer.
 - 2. Separately derived systems (transformers downstream from the service entrance): Ground the secondary neutral.
- C. Equipment Grounding: Metallic piping, building structural steel, electrical enclosures, raceways, junction boxes, outlet boxes, cabinets, machine frames, and other conductive items in close proximity with electrical circuits, shall be bonded and grounded.
- D. For patient care area electrical power system grounding, conform to the latest NFPA 70 and 99.

3.2 INACCESSIBLE GROUNDING CONNECTIONS

- A. Make grounding connections, which are normally buried or otherwise inaccessible, by exothermic weld.

3.3 MEDIUM-VOLTAGE EQUIPMENT AND CIRCUITS

- A. Switchgear: Provide a bare grounding electrode conductor from the switchgear ground bus to the grounding electrode system.
- B. Duct Banks and Manholes: Provide an insulated equipment grounding conductor in each duct containing medium-voltage conductors, sized per NEC except that minimum size shall be No. 2 AWG. Bond the equipment

grounding conductors to the switchgear ground bus, to all manhole grounding provisions and hardware, to the cable shield grounding provisions of medium-voltage cable splices and terminations, and to equipment enclosures.

C. Pad-Mounted Transformers:

1. Provide a driven ground rod and bond with a grounding electrode conductor to the transformer grounding pad.
2. Ground the secondary neutral.

3.4 SECONDARY VOLTAGE EQUIPMENT AND CIRCUITS

A. Main Bonding Jumper: Bond the secondary service neutral to the ground bus in the service equipment.

B. Metallic Piping, Building Structural Steel, and Supplemental Electrode(s):

1. Provide a grounding electrode conductor sized per NEC between the service equipment ground bus and all metallic water pipe systems, building structural steel, and supplemental or made electrodes. Provide jumpers across insulating joints in the metallic piping.
2. Provide a supplemental ground electrode as shown on the drawings and bond to the grounding electrode system.

C. Switchgear, Switchboards, Unit Substations, Panelboards, Motor Control Centers, Engine-Generators, Automatic Transfer Switches, and other electrical equipment:

1. Connect the equipment grounding conductors to the ground bus.
2. Connect metallic conduits by grounding bushings and equipment grounding conductor to the equipment ground bus.

D. Transformers:

1. Exterior: Exterior transformers supplying interior service equipment shall have the neutral grounded at the transformer secondary. Provide a grounding electrode at the transformer.
2. Separately derived systems (transformers downstream from service equipment): Ground the secondary neutral at the transformer. Provide a grounding electrode conductor from the transformer to the nearest component of the grounding electrode system.

3.5 RACEWAY

A. Conduit Systems:

1. Ground all metallic conduit systems. All metallic conduit systems shall contain an equipment grounding conductor.

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2. Non-metallic conduit systems, except non-metallic feeder conduits that carry a grounded conductor from exterior transformers to interior or building-mounted service entrance equipment, shall contain an equipment grounding conductor.
 3. Metallic conduit that only contains a grounding conductor, and is provided for its mechanical protection, shall be bonded to that conductor at the entrance and exit from the conduit.
 4. Metallic conduits which terminate without mechanical connection to an electrical equipment housing by means of locknut and bushings or adapters, shall be provided with grounding bushings. Connect bushings with an equipment grounding conductor to the equipment ground bus.
- B. Feeders and Branch Circuits: Install equipment grounding conductors with all feeders, and power and lighting branch circuits.
- C. Boxes, Cabinets, Enclosures, and Panelboards:
1. Bond the equipment grounding conductor to each pullbox, junction box, outlet box, device box, cabinets, and other enclosures through which the conductor passes (except for special grounding systems for intensive care units and other critical units shown).
 2. Provide lugs in each box and enclosure for equipment grounding conductor termination.
- D. Wireway Systems:
1. Bond the metallic structures of wireway to provide electrical continuity throughout the wireway system, by connecting a No. 6 AWG bonding jumper at all intermediate metallic enclosures and across all section junctions.
 2. Install insulated No. 6 AWG bonding jumpers between the wireway system, bonded as required above, and the closest building ground at each end and approximately every 16 M (50 feet).
 3. Use insulated No. 6 AWG bonding jumpers to ground or bond metallic wireway at each end for all intermediate metallic enclosures and across all section junctions.
 4. Use insulated No. 6 AWG bonding jumpers to ground cable tray to column-mounted building ground plates (pads) at each end and approximately every 15 M (49 feet).
- E. Receptacles shall not be grounded through their mounting screws. Ground receptacles with a jumper from the receptacle green ground terminal to

the device box ground screw and a jumper to the branch circuit equipment grounding conductor.

- F. Ground lighting fixtures to the equipment grounding conductor of the wiring system. Fixtures connected with flexible conduit shall have a green ground wire included with the power wires from the fixture through the flexible conduit to the first outlet box.
- G. Fixed electrical appliances and equipment shall be provided with a ground lug for termination of the equipment grounding conductor.
- H. Raised Floors: Provide bonding for all raised floor components as shown on the drawings.
- I. Panelboard Bonding in Patient Care Areas: The equipment grounding terminal buses of the normal and essential branch circuit panel boards serving the same individual patient vicinity shall be bonded together with an insulated continuous copper conductor not less than No. 10 AWG, installed in rigid metal conduit.

3.6 CORROSION INHIBITORS

- A. When making grounding and bonding connections, apply a corrosion inhibitor to all contact surfaces. Use corrosion inhibitor appropriate for protecting a connection between the metals used.

3.7 CONDUCTIVE PIPING

- A. Bond all conductive piping systems, interior and exterior, to the grounding electrode system. Bonding connections shall be made as close as practical to the equipment ground bus.
- B. In operating rooms and at intensive care and coronary care type beds, bond the medical gas piping and medical vacuum piping at the outlets directly to the patient ground bus.

3.8 GROUND RESISTANCE

- A. Grounding system resistance to ground shall not exceed 5 ohms. Make any modifications or additions to the grounding electrode system necessary for compliance without additional cost to the Government. Final tests shall ensure that this requirement is met.
- B. Grounding system resistance shall comply with the electric utility company ground resistance requirements.

3.9 GROUND ROD INSTALLATION

- A. For outdoor installations, drive each rod vertically in the earth, until top of rod is 610 mm (24 inches) below final grade.
- B. For indoor installations, leave 100 mm (4 inches) of each rod exposed.

Replace HVAC Penthouse Unit

- C. Where buried or permanently concealed ground connections are required, make the connections by the exothermic process, to form solid metal joints. Make accessible ground connections with mechanical pressure-type ground connectors.
- D. Where rock or impenetrable soil prevents the driving of vertical ground rods, install angled ground rods or grounding electrodes in horizontal trenches to achieve the specified ground resistance.

3.10 ACCEPTANCE CHECKS AND TESTS

- A. Resistance of the grounding electrode system shall be measured using a four-terminal fall-of-potential method as defined in IEEE 81. Ground resistance measurements shall be made before the electrical distribution system is energized or connected to the electric utility company ground system, and shall be made in normally dry conditions not fewer than 48 hours after the last rainfall.
- B. Resistance measurements of separate grounding electrode systems shall be made before the systems are bonded together. The combined resistance of separate systems may be used to meet the required resistance, but the specified number of electrodes must still be provided.
- C. Below-grade connections shall be visually inspected by the COR prior to backfilling. The Contractor shall notify the COR 24 hours before the connections are ready for inspection.

---END---

**SECTION 26 05 33
RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of conduit, fittings, and boxes, to form complete, coordinated, grounded raceway systems. Raceways are required for all wiring unless shown or specified otherwise.
- B. Definitions: The term conduit, as used in this specification, shall mean any or all of the raceway types specified.

1.2 RELATED WORK

- A. Section 06 10 00, ROUGH CARPENTRY: Mounting board for telephone closets.
- B. Section 07 60 00, FLASHING AND SHEET METAL: Fabrications for the deflection of water away from the building envelope at penetrations.
- C. Section 07 84 00, FIRESTOPPING: Sealing around penetrations to maintain the integrity of fire rated construction.
- D. Section 07 92 00, JOINT SEALANTS: Sealing around conduit penetrations through the building envelope to prevent moisture migration into the building.
- E. Section 09 91 00, PAINTING: Identification and painting of conduit and other devices.
- F. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Conduits bracing.
- G. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.

1.3 QUALITY ASSURANCE

Refer to Paragraph, QUALIFICATIONS, in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Size and location of main feeders.
 - b. Size and location of panels and pull-boxes.

- c. Layout of required conduit penetrations through structural elements.
 - d. Submit the following data for approval:
 - 1) Raceway types and sizes.
 - 2) Conduit bodies, connectors and fittings.
 - 3) Junction and pull boxes, types and sizes.
2. Certifications: Two weeks prior to final inspection, submit the following:
- a. Certification by the manufacturer that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that raceways, conduits, conduit bodies, connectors, fittings, junction and pull boxes, and all related equipment have been properly installed.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American National Standards Institute (ANSI):
 - C80.1-05.....Electrical Rigid Steel Conduit
 - C80.3-05.....Steel Electrical Metal Tubing
 - C80.6-05.....Electrical Intermediate Metal Conduit
- C. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- D. Underwriters Laboratories, Inc. (UL):
 - 1-05.....Flexible Metal Conduit
 - 5-11.....Surface Metal Raceway and Fittings
 - 6-07.....Electrical Rigid Metal Conduit - Steel
 - 50-95.....Enclosures for Electrical Equipment
 - 360-13.....Liquid-Tight Flexible Steel Conduit
 - 467-13.....Grounding and Bonding Equipment
 - 514A-13.....Metallic Outlet Boxes
 - 514B-12.....Conduit, Tubing, and Cable Fittings
 - 514C-07.....Nonmetallic Outlet Boxes, Flush-Device Boxes
and Covers

- 651-11.....Schedule 40 and 80 Rigid PVC Conduit and Fittings
- 651A-11.....Type EB and A Rigid PVC Conduit and HDPE Conduit
- 797-07.....Electrical Metallic Tubing
- 1242-06.....Electrical Intermediate Metal Conduit - Steel
- E. National Electrical Manufacturers Association (NEMA):
 - TC-2-13.....Electrical Polyvinyl Chloride (PVC) Tubing and Conduit
 - TC-3-13.....PVC Fittings for Use with Rigid PVC Conduit and Tubing
 - FB1-12.....Fittings, Cast Metal Boxes and Conduit Bodies for Conduit, Electrical Metallic Tubing and Cable
 - FB2.10-13.....Selection and Installation Guidelines for Fittings for use with Non-Flexible Conduit or Tubing (Rigid Metal Conduit, Intermediate Metallic Conduit, and Electrical Metallic Tubing)
 - FB2.20-12.....Selection and Installation Guidelines for Fittings for use with Flexible Electrical Conduit and Cable
- F. American Iron and Steel Institute (AISI):
 - S100-2007.....North American Specification for the Design of Cold-Formed Steel Structural Members

PART 2 - PRODUCTS

2.1 MATERIAL

- A. Conduit Size: In accordance with the NEC, but not less than 13 mm (0.5-inch) unless otherwise shown. Where permitted by the NEC, 13 mm (0.5-inch) flexible conduit may be used for tap connections to recessed lighting fixtures.
- B. Conduit:
 - 1. Size: In accordance with the NEC, but not less than 13 mm (0.5-inch).
 - 2. Rigid Steel Conduit (RMC): Shall conform to UL 6 and ANSI C80.1.
 - 3. Rigid Intermediate Steel Conduit (IMC): Shall conform to UL 1242 and ANSI C80.6.

4. Electrical Metallic Tubing (EMT): Shall conform to UL 797 and ANSI C80.3. Maximum size not to exceed 105 mm (4 inches) and shall be permitted only with cable rated 600 V or less.
5. Flexible Metal Conduit: Shall conform to UL 1.
6. Liquid-tight Flexible Metal Conduit: Shall conform to UL 360.
7. Direct Burial Plastic Conduit: Shall conform to UL 651 and UL 651A, heavy wall PVC or high density polyethylene (PE).
8. Surface Metal Raceway: Shall conform to UL 5.

C. Conduit Fittings:

1. Rigid Steel and Intermediate Metallic Conduit Fittings:
 - a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Standard threaded couplings, locknuts, bushings, conduit bodies, and elbows: Only steel or malleable iron materials are acceptable. Integral retractable type IMC couplings are also acceptable.
 - c. Locknuts: Bonding type with sharp edges for digging into the metal wall of an enclosure.
 - d. Bushings: Metallic insulating type, consisting of an insulating insert, molded or locked into the metallic body of the fitting. Bushings made entirely of metal or nonmetallic material are not permitted.
 - e. Erickson (Union-Type) and Set Screw Type Couplings: Approved for use in concrete are permitted for use to complete a conduit run where conduit is installed in concrete. Use set screws of case-hardened steel with hex head and cup point to firmly seat in conduit wall for positive ground. Tightening of set screws with pliers is prohibited.
 - f. Sealing Fittings: Threaded cast iron type. Use continuous drain-type sealing fittings to prevent passage of water vapor. In concealed work, install fittings in flush steel boxes with blank cover plates having the same finishes as that of other electrical plates in the room.
2. Electrical Metallic Tubing Fittings:
 - a. Fittings and conduit bodies shall meet the requirements of UL 514B, ANSI C80.3, and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.

- c. Setscrew Couplings and Connectors: Use setscrews of case-hardened steel with hex head and cup point, to firmly seat in wall of conduit for positive grounding.
 - d. Indent-type connectors or couplings are prohibited.
 - e. Die-cast or pressure-cast zinc-alloy fittings or fittings made of "pot metal" are prohibited.
3. Flexible Metal Conduit Fittings:
- a. Conform to UL 514B. Only steel or malleable iron materials are acceptable.
 - b. Clamp-type, with insulated throat.
4. Liquid-tight Flexible Metal Conduit Fittings:
- a. Fittings shall meet the requirements of UL 514B and NEMA FB1.
 - b. Only steel or malleable iron materials are acceptable.
 - c. Fittings must incorporate a threaded grounding cone, a steel or plastic compression ring, and a gland for tightening. Connectors shall have insulated throats.
5. Direct Burial Plastic Conduit Fittings: Fittings shall meet the requirements of UL 514C and NEMA TC3.
6. Surface Metal Raceway Fittings: As recommended by the raceway manufacturer. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, conduit entry fittings, accessories, and other fittings as required for complete system.
7. Expansion and Deflection Couplings:
- a. Conform to UL 467 and UL 514B.
 - b. Accommodate a 19 mm (0.75-inch) deflection, expansion, or contraction in any direction, and allow 30 degree angular deflections.
 - c. Include internal flexible metal braid, sized to guarantee conduit ground continuity and a low-impedance path for fault currents, in accordance with UL 467 and the NEC tables for equipment grounding conductors.
 - d. Jacket: Flexible, corrosion-resistant, watertight, moisture and heat-resistant molded rubber material with stainless steel jacket clamps.
- D. Conduit Supports:
- 1. Parts and Hardware: Zinc-coat or provide equivalent corrosion protection.

2. Individual Conduit Hangers: Designed for the purpose, having a pre-assembled closure bolt and nut, and provisions for receiving a hanger rod.
 3. Multiple Conduit (Trapeze) Hangers: Not less than 38 mm x 38 mm (1.5 x 1.5 inches), 12-gauge steel, cold-formed, lipped channels; with not less than 9 mm (0.375-inch) diameter steel hanger rods.
 4. Solid Masonry and Concrete Anchors: Self-drilling expansion shields, or machine bolt expansion.
- E. Outlet, Junction, and Pull Boxes:
1. UL-50 and UL-514A.
 2. Rustproof cast metal where required by the NEC or shown on drawings.
 3. Sheet Metal Boxes: Galvanized steel, except where shown on drawings.
- F. Metal Wireways: Equip with hinged covers, except as shown on drawings. Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for a complete system.

PART 3 - EXECUTION

3.1 PENETRATIONS

- A. Cutting or Holes:
1. Cut holes in advance where they should be placed in the structural elements, such as ribs or beams. Obtain the approval of the Resident Engineer prior to drilling through structural elements.
 2. Cut holes through concrete and masonry in new and existing structures with a diamond core drill or concrete saw. Pneumatic hammers, impact electric, hand, or manual hammer-type drills are not allowed, except when permitted by the Resident Engineer where working space is limited.
- B. Firestop: Where conduits, wireways, and other electrical raceways pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING.
- C. Waterproofing: At floor, exterior wall, and roof conduit penetrations, completely seal the gap around conduit to render it watertight, as specified in Section 07 92 00, JOINT SEALANTS.

3.2 INSTALLATION, GENERAL

- A. In accordance with UL, NEC, NEMA, as shown on drawings, and as specified herein.
- B. Raceway systems used for Essential Electrical Systems (EES) shall be entirely independent of other raceway systems.
- C. Install conduit as follows:
 - 1. In complete mechanically and electrically continuous runs before pulling in cables or wires.
 - 2. Unless otherwise indicated on the drawings or specified herein, installation of all conduits shall be concealed within finished walls, floors, and ceilings.
 - 3. Flattened, dented, or deformed conduit is not permitted. Remove and replace the damaged conduits with new conduits.
 - 4. Assure conduit installation does not encroach into the ceiling height head room, walkways, or doorways.
 - 5. Cut conduits square, ream, remove burrs, and draw up tight.
 - 6. Independently support conduit at 2.4 M (8 feet) on centers with specified materials and as shown on drawings.
 - 7. Do not use suspended ceilings, suspended ceiling supporting members, lighting fixtures, other conduits, cable tray, boxes, piping, or ducts to support conduits and conduit runs.
 - 8. Support within 300 mm (12 inches) of changes of direction, and within 300 mm (12 inches) of each enclosure to which connected.
 - 9. Close ends of empty conduits with plugs or caps at the rough-in stage until wires are pulled in, to prevent entry of debris.
 - 10. Conduit installations under fume and vent hoods are prohibited.
 - 11. Secure conduits to cabinets, junction boxes, pull-boxes, and outlet boxes with bonding type locknuts. For rigid steel and IMC conduit installations, provide a locknut on the inside of the enclosure, made up wrench tight. Do not make conduit connections to junction box covers.
 - 12. Flashing of penetrations of the roof membrane is specified in Section 07 60 00, FLASHING AND SHEET METAL.
 - 13. Conduit bodies shall only be used for changes in direction, and shall not contain splices.
- D. Conduit Bends:
 - 1. Make bends with standard conduit bending machines.

2. Conduit hickey may be used for slight offsets and for straightening stubbed out conduits.
3. Bending of conduits with a pipe tee or vise is prohibited.

E. Layout and Homeruns:

1. Install conduit with wiring, including homeruns, as shown on drawings.
2. Deviations: Make only where necessary to avoid interferences and only after drawings showing the proposed deviations have been submitted and approved by the Resident Engineer.

3.3 CONCEALED WORK INSTALLATION

A. In Concrete:

1. Conduit: Rigid steel, IMC, or EMT. Do not install EMT in concrete slabs that are in contact with soil, gravel, or vapor barriers.
2. Align and run conduit in direct lines.
3. Install conduit through concrete beams only:
 - a. Where shown on the structural drawings.
 - b. As approved by the Resident Engineer prior to construction, and after submittal of drawing showing location, size, and position of each penetration.
4. Installation of conduit in concrete that is less than 75 mm (3 inches) thick is prohibited.
 - a. Conduit outside diameter larger than one-third of the slab thickness is prohibited.
 - b. Space between conduits in slabs: Approximately six conduit diameters apart, and one conduit diameter at conduit crossings.
 - c. Install conduits approximately in the center of the slab so that there will be a minimum of 19 mm (0.75-inch) of concrete around the conduits.
5. Make couplings and connections watertight. Use thread compounds that are UL approved conductive type to ensure low resistance ground continuity through the conduits. Tightening setscrews with pliers is prohibited.

B. Above Furred or Suspended Ceilings and in Walls:

1. Conduit for Conductors 600 V and Below: Rigid steel, IMC, or EMT. Mixing different types of conduits in the same system is prohibited.
2. Align and run conduit parallel or perpendicular to the building lines.

3. Connect recessed lighting fixtures to conduit runs with maximum 1.8 M (6 feet) of flexible metal conduit extending from a junction box to the fixture.
4. Tightening set screws with pliers is prohibited.
5. For conduits running through metal studs, limit field cut holes to no more than 70% of web depth. Spacing between holes shall be at least 457 mm (18 inches). Cuts or notches in flanges or return lips shall not be permitted.

3.4 EXPOSED WORK INSTALLATION

- A. Unless otherwise indicated on drawings, exposed conduit is only permitted in mechanical and electrical rooms.
- B. Conduit for Conductors 600 V and Below: Rigid steel, IMC or EMT. Mixing different types of conduits in the system is prohibited.
- C. Align and run conduit parallel or perpendicular to the building lines.
- D. Install horizontal runs close to the ceiling or beams and secure with conduit straps.
- E. Support horizontal or vertical runs at not over 2.4 M (8 feet) intervals.
- E. Surface Metal Raceways: Use only where shown on drawings.
- G. Painting:
 1. Paint exposed conduit as specified in Section 09 91 00, PAINTING.
 2. Paint all conduits containing cables rated over 600 V safety orange. Refer to Section 09 91 00, PAINTING for preparation, paint type, and exact color. In addition, paint legends, using 50 mm (2 inch) high black numerals and letters, showing the cable voltage rating. Provide legends where conduits pass through walls and floors and at maximum 6 M (20 feet) intervals in between.

3.5 HAZARDOUS LOCATIONS

- A. Use rigid steel conduit only.
- B. Install UL approved sealing fittings that prevent passage of explosive vapors in hazardous areas equipped with explosion-proof lighting fixtures, switches, and receptacles, as required by the NEC.

3.6 WET OR DAMP LOCATIONS

- A. Use rigid steel or IMC conduits unless as shown on drawings.
- B. Provide sealing fittings to prevent passage of water vapor where conduits pass from warm to cold locations, i.e., refrigerated spaces, constant-temperature rooms, air-conditioned spaces, building exterior walls, roofs, or similar spaces.

- C. Use rigid steel or IMC conduit within 1.5 M (5 feet) of the exterior and below concrete building slabs in contact with soil, gravel, or vapor barriers, unless as shown on drawings. Conduit shall be half-lapped with 10 mil PVC tape before installation. After installation, completely recoat or retape any damaged areas of coating.
- D. Conduits run on roof shall be supported with integral galvanized lipped steel channel, attached to UV-inhibited polycarbonate or polypropylene blocks every 2.4 M (8 feet) with 9 mm (3/8-inch) galvanized threaded rods, square washer and locknut. Conduits shall be attached to steel channel with conduit clamps.

3.8 MOTORS AND VIBRATING EQUIPMENT

- A. Use flexible metal conduit for connections to motors and other electrical equipment subject to movement, vibration, misalignment, cramped quarters, or noise transmission.
- B. Use liquid-tight flexible metal conduit for installation in exterior locations, moisture or humidity laden atmosphere, corrosive atmosphere, water or spray wash-down operations, inside airstream of HVAC units, and locations subject to seepage or dripping of oil, grease, or water.
- C. Provide a green equipment grounding conductor with flexible and liquid-tight flexible metal conduit.

3.9 EXPANSION JOINTS

- A. Conduits 75 mm (3 inch) and larger that are secured to the building structure on opposite sides of a building expansion joint require expansion and deflection couplings. Install the couplings in accordance with the manufacturer's recommendations.
- B. Provide conduits smaller than 75 mm (3 inch) with junction boxes on both sides of the expansion joint. Connect flexible metal conduits to junction boxes with sufficient slack to produce a 125 mm (5 inch) vertical drop midway between the ends of the flexible metal conduit. Flexible metal conduit shall have a green insulated copper bonding jumper installed. In lieu of this flexible metal conduit, expansion and deflection couplings as specified above are acceptable.
- C. Install expansion and deflection couplings where shown.
- D. Seismic Areas: In seismic areas, provide conduits rigidly secured to the building structure on opposite sides of a building expansion joint with junction boxes on both sides of the joint. Connect conduits to junction boxes with 375 mm (15 inches) of slack flexible conduit. Flexible conduit shall have a copper bonding jumper installed.

3.10 CONDUIT SUPPORTS

- A. Safe working load shall not exceed one-quarter of proof test load of fastening devices.
- B. Use pipe straps or individual conduit hangers for supporting individual conduits.
- C. Support multiple conduit runs with trapeze hangers. Use trapeze hangers that are designed to support a load equal to or greater than the sum of the weights of the conduits, wires, hanger itself, and an additional 90 kg (200 lbs). Attach each conduit with U-bolts or other approved fasteners.
- D. Support conduit independently of junction boxes, pull-boxes, fixtures, suspended ceiling T-bars, angle supports, and similar items.
- E. Fasteners and Supports in Solid Masonry and Concrete:
 - 1. New Construction: Use steel or malleable iron concrete inserts set in place prior to placing the concrete.
 - 2. Existing Construction:
 - a. Steel expansion anchors not less than 6 mm (0.25-inch) bolt size and not less than 28 mm (1.125 inch) in embedment.
 - b. Power set fasteners not less than 6 mm (0.25-inch) diameter with depth of penetration not less than 75 mm (3 inch).
 - c. Use vibration and shock-resistant anchors and fasteners for attaching to concrete ceilings.
- F. Hollow Masonry: Toggle bolts.
- G. Bolts supported only by plaster or gypsum wallboard are not acceptable.
- H. Metal Structures: Use machine screw fasteners or other devices specifically designed and approved for the application.
- I. Attachment by wood plugs, rawl plug, plastic, lead or soft metal anchors, or wood blocking and bolts supported only by plaster is prohibited.
- J. Chain, wire, or perforated strap shall not be used to support or fasten conduit.
- K. Spring steel type supports or fasteners are prohibited for all uses except horizontal and vertical supports/fasteners within walls.
- L. Vertical Supports: Vertical conduit runs shall have riser clamps and supports in accordance with the NEC and as shown. Provide supports for cable and wire with fittings that include internal wedges and retaining collars.

3.11 BOX INSTALLATION

- A. Boxes for Concealed Conduits:
 - 1. Flush-mounted.
 - 2. Provide raised covers for boxes to suit the wall or ceiling, construction, and finish.
- B. In addition to boxes shown, install additional boxes where needed to prevent damage to cables and wires during pulling-in operations or where more than the equivalent of 4-90 degree bends are necessary.
- C. Locate pullboxes so that covers are accessible and easily removed. Coordinate locations with piping and ductwork where installed above ceilings.
- D. Remove only knockouts as required. Plug unused openings. Use threaded plugs for cast metal boxes and snap-in metal covers for sheet metal boxes.
- E. Outlet boxes mounted back-to-back in the same wall are prohibited. A minimum 600 mm (24 inch) center-to-center lateral spacing shall be maintained between boxes.
- F. Flush-mounted wall or ceiling boxes shall be installed with raised covers so that the front face of raised cover is flush with the wall. Surface-mounted wall or ceiling boxes shall be installed with surface-style flat or raised covers.
- G. Minimum size of outlet boxes for ground fault circuit interrupter (GFCI) receptacles is 100 mm (4 inches) square x 55 mm (2.125 inches) deep, with device covers for the wall material and thickness involved.
- H. Stencil or install phenolic nameplates on covers of the boxes identified on riser diagrams; for example "SIG-FA JB No. 1."
- I. On all branch circuit junction box covers, identify the circuits with black marker.

- - - E N D - - -

SECTION 26 05 41
UNDERGROUND ELECTRICAL CONSTRUCTION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of underground ducts and raceways, and precast manholes and pullboxes to form a complete underground electrical raceway system.
- B. The terms "duct" and "conduit" are used interchangeably in this section.

1.2 RELATED WORK

- A. Section 07 92 00, JOINT SEALANTS: Sealing of conduit penetrations.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible ground fault currents.
- D. Section 31 20 00, EARTH MOVING: Trenching, backfill, and compaction.

1.3 QUALITY ASSURANCE

- A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. Coordinate layout and installation of ducts, manholes, and pullboxes with final arrangement of other utilities, site grading, and surface features.

1.4 SUBMITTALS

- A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit information on manholes, pullboxes, ducts, and hardware. Submit manhole plan and elevation drawings, showing openings, pulling irons, cable supports, cover, ladder, sump, and other accessories.
 - c. Proposed deviations from the drawings shall be clearly marked on the submittals. If it is necessary to locate manholes, pullboxes, or duct banks at locations other than shown on the drawings, show

the proposed locations accurately on scaled site drawings, and submit to the COR for approval prior to construction.

2. Certifications: Two weeks prior to the final inspection, submit the following.
 - a. Certification by the manufacturer that the materials conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the materials have been properly installed, connected, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. American Concrete Institute (ACI):
 - Building Code Requirements for Structural Concrete
318-14/318M-14.....Building Code Requirements for Structural
Concrete & Commentary
 - SP-66-04.....ACI Detailing Manual
- C. American National Standards Institute (ANSI):
 - 77-14.....Underground Enclosure Integrity
- D. American Society for Testing and Materials (ASTM):
 - C478 REV A-15.....Standard Specification for Precast Reinforced
Concrete Manhole Sections
 - C858-10.....Underground Precast Concrete Utility Structures
 - C990-09.....Joints for Concrete Pipe, Manholes and Precast
Box Sections Using Preformed Flexible Joint
Sealants.
- E. National Electrical Manufacturers Association (NEMA):
 - TC 2-13.....Electrical Polyvinyl Chloride (PVC) Conduit
 - TC 3-15.....Polyvinyl Chloride (PVC) Fittings for Use With
Rigid PVC Conduit And Tubing
 - TC 6 & 8-13.....Polyvinyl Chloride (PVC) Plastic Utilities Duct
For Underground Installations
 - TC 9-04.....Fittings For Polyvinyl Chloride (PVC) Plastic
Utilities Duct For Underground Installation
- F. National Fire Protection Association (NFPA):
 - 70-17.....National Electrical Code (NEC)
 - 70E-15.....National Electrical Safety Code

G. Underwriters Laboratories, Inc. (UL):

- 6-07.....Electrical Rigid Metal Conduit-Steel
- 467-13.....Grounding and Bonding Equipment
- 651-11.....Schedule 40, 80, Type EB and A Rigid PVC
Conduit and Fittings
- 651A-11.....Schedule 40 and 80 High Density Polyethylene
(HDPE) Conduit

PART 2 - PRODUCTS

2.1 PRE-CAST CONCRETE MANHOLES AND HARDWARE

- A. Structure: Factory-fabricated, reinforced-concrete, monolithically-poured walls and bottom. Frame and cover shall form top of manhole.
- B. Cable Supports:
 - 1. Cable stanchions shall be hot-rolled, heavy duty, hot-dipped galvanized "T" section steel, 56 mm (2.25 inches) x 6 mm (0.25 inch) in size, and punched with 14 holes on 38 mm (1.5 inches) centers for attaching cable arms.
 - 2. Cable arms shall be 5 mm (0.1875 inch) gauge, hot-rolled, hot-dipped galvanized sheet steel, pressed to channel shape. Arms shall be approximately 63 mm (2.5 inches) wide x 350 mm (14 inches) long.
 - 3. Insulators for cable supports shall be porcelain, and shall be saddle type or type that completely encircles the cable.
 - 4. Equip each cable stanchion with one spare cable arm, with three spare insulators for future use.
- C. Ladder: Aluminum with 400 mm (16 inches) rung spacing. Provide securely-mounted ladder for every manhole over 1.2 M (4 feet) deep.
- D. Ground Rod Sleeve: Provide a 75 mm (3 inches) PVC sleeve in manhole floors so that a driven ground rod may be installed.
- E. Sump: Provide 305 mm x 305 mm (12 inches x 12 inches) covered sump frame and grated cover.

2.2 PULLBOXES

- A. General: Size as indicated on the drawings. Provide pullboxes with weatherproof, non-skid covers with recessed hook eyes, secured with corrosion- and tamper-resistant hardware. Cover material shall be identical to pullbox material. Covers shall have molded lettering, ELECTRIC or SIGNAL as applicable. Pullboxes shall comply with the requirements of ANSI 77 Tier 22 loading. Provide pulling irons, 22 mm (0.875 inch) diameter galvanized steel bar with exposed triangular-shaped opening.

B. Concrete Pullboxes: Shall be monolithically-poured reinforced concrete.

2.3 DUCTS

A. Number and sizes shall be as shown on the drawings.

B. Ducts (concrete-encased):

1. Plastic Duct:

a. NEMA TC6 & 8 and TC9 plastic utilities duct.

b. Duct shall be suitable for use with 90° C (194° F) rated conductors.

2. Conduit Spacers: Prefabricated plastic.

2.4 GROUNDING

A. Ground Rods and Ground Wire: Per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.

2.5 WARNING TAPE

A. 4-mil polyethylene 75 mm (3 inches) wide detectable tape, red with black letters, imprinted with "CAUTION - BURIED ELECTRIC CABLE BELOW" or similar.

2.6 PULL ROPE FOR SPARE DUCTS

A. Plastic with 890 N (200 lb) minimum tensile strength.

PART 3 - EXECUTION

3.1 MANHOLE AND PULLBOX INSTALLATION

A. Assembly and installation shall be per the requirements of the manufacturer.

1. Install manholes and pullboxes level and plumb.

2. Units shall be installed on a 300 mm (12 inches) thick level bed of 90% compacted granular fill, well-graded from the 25 mm (1 inch) sieve to the No. 4 sieve. Granular fill shall be compacted with a minimum of four passes with a plate compactor.

B. Access: Ensure the top of frames and covers are flush with finished grade.

C. Grounding in Manholes:

1. Ground Rods in Manholes: Drive a ground rod into the earth, through the floor sleeve, after the manhole is set in place. Fill the sleeve with sealant to make a watertight seal. Rods shall protrude approximately 100 mm (4 inches) above the manhole floor.

2. Install a No. 3/0 AWG bare copper ring grounding conductor around the inside perimeter of the manhole and anchor to the walls with metallic cable clips.

Replace HVAC Penthouse Unit

3. Connect the ring grounding conductor to the ground rod by an exothermic welding process.
4. Bond the ring grounding conductor to the duct bank equipment grounding conductors, the exposed non-current carrying metal parts of racks, sump covers, and like items in the manholes with a minimum No. 6 AWG bare copper jumper using an exothermic welding process.

3.2 TRENCHING

- A. Refer to Section 31 20 00, EARTH MOVING for trenching, backfilling, and compaction.
- B. Before performing trenching work at existing facilities, a Ground Penetrating Radar Survey shall be carefully performed by a certified technician to reveal all existing underground ducts, conduits, cables, and other utility systems.
- C. Work with extreme care near existing ducts, conduits, and other utilities to avoid damaging them.
- D. Cut the trenches neatly and uniformly.
- E. For Concrete-Encased Ducts:
 1. After excavation of the trench, stakes shall be driven in the bottom of the trench at 1.2 M (4 feet) intervals to establish the grade and route of the duct bank.
 2. Pitch the trenches uniformly toward manholes or both ways from high points between manholes for the required duct line drainage. Avoid pitching the ducts toward buildings wherever possible.
 3. The walls of the trench may be used to form the side walls of the duct bank, provided that the soil is self-supporting and that the concrete envelope can be poured without soil inclusions. Forms are required where the soil is not self-supporting.
 4. After the concrete-encased duct has sufficiently cured, the trench shall be backfilled to grade with earth, and appropriate warning tape installed.
- F. Individual conduits to be installed under existing paved areas and roads that cannot be disturbed shall be jacked into place using rigid metal conduit, or bored using plastic utilities duct or PVC conduit, as approved by the COR.

3.3 DUCT INSTALLATION

- A. General Requirements:

Replace HVAC Penthouse Unit

1. Ducts shall be in accordance with the NEC, as shown on the drawings, and as specified.
2. Join and terminate ducts with fittings recommended by the manufacturer.
3. Slope ducts to drain towards manholes and pullboxes, and away from building and equipment entrances. Pitch not less than 100 mm (4 inches) in 30 M (100 feet).
4. Underground conduit stub-ups and sweeps to equipment inside of buildings shall be galvanized rigid metal conduit half-lap wrapped with PVC tape, and shall extend a minimum of 1.5 M (5 feet) outside the building foundation. Tops of conduits below building slab shall be minimum 610 mm (24 inches) below bottom of slab.
5. Stub-ups and sweeps to equipment mounted on outdoor concrete slabs shall be galvanized rigid metal conduit half-lap wrapped with PVC tape, and shall extend a minimum of 1.5 M (5 feet) away from the edge of slab.
6. Install insulated grounding bushings on the conduit terminations.
7. Radius for sweeps shall be sufficient to accomplish pulls without damage. Minimum radius shall be six times conduit diameter.
8. All multiple conduit runs shall have conduit spacers. Spacers shall securely support and maintain uniform spacing of the duct assembly a minimum of 75 mm (3 inches) above the bottom of the trench during the concrete pour. Spacer spacing shall not exceed 1.5 M (5 feet). Secure spacers to ducts and earth to prevent floating during concrete pour. Provide nonferrous tie wires to prevent displacement of the ducts during concrete pour. Tie wires shall not act as substitute for spacers.
9. Duct lines shall be installed no less than 300 mm (12 inches) from other utility systems, such as water, sewer, chilled water.
10. Clearances between individual ducts:
 - a. For similar services, not less than 75 mm (3 inches).
 - b. For power and signal services, not less than 150 mm (6 inches).
11. Duct lines shall terminate at window openings in manhole walls as shown on the drawings. All ducts shall be fitted with end bells.
12. Couple the ducts with proper couplings. Stagger couplings in rows and layers to ensure maximum strength and rigidity of the duct bank.
13. Keep ducts clean of earth, sand, or gravel, and seal with tapered plugs upon completion of each portion of the work.

Replace HVAC Penthouse Unit

14. Spare Ducts: Where spare ducts are shown, they shall have a nylon pull rope installed. They shall be capped at each end and labeled as to location of the other end.
 15. Duct Identification: Place continuous strip of warning tape approximately 300 mm (12 inches) above ducts before backfilling trenches. Warning tape shall be preprinted with proper identification.
 16. Duct Sealing: Seal ducts, including spare ducts, at building entrances and at outdoor terminations for equipment, with a suitable non-hardening compound to prevent the entrance of foreign objects and material, moisture, and gases.
 17. Use plastic ties to secure cables to insulators on cable arms. Use minimum two ties per cable per insulator.
- B. Concrete-Encased Ducts:
1. Install concrete-encased ducts for medium-voltage systems, low-voltage systems, and signal systems, unless otherwise shown on the drawings.
 2. Duct banks shall be single or multiple duct assemblies encased in concrete. Ducts shall be uniform in size and material throughout the installation.
 3. Tops of concrete-encased ducts shall be:
 - a. Not less than 600 mm (24 inches) and not less than shown on the drawings, below finished grade.
 - b. Not less than 750 mm (30 inches) and not less than shown on the drawings, below roads and other paved surfaces.
 - c. Additional burial depth shall be required in order to accomplish NEC-required minimum bend radius of ducts.
 - d. Conduits crossing under grade slab construction joints shall be installed a minimum of 1.2 M (4 feet) below slab.
 4. Extend the concrete envelope encasing the ducts not less than 75 mm (3 inches) beyond the outside walls of the outer ducts.
 5. Within 3 M (10 feet) of building and manhole wall penetrations, install reinforcing steel bars at the top and bottom of each concrete envelope to provide protection against vertical shearing.
 6. Install reinforcing steel bars at the top and bottom of each concrete envelope of all ducts underneath roadways and parking areas.

Replace HVAC Penthouse Unit

7. Where new ducts and concrete envelopes are to be joined to existing manholes, pullboxes, ducts, and concrete envelopes, make the joints with the proper fittings and fabricate the concrete envelopes to ensure smooth durable transitions.
8. Duct joints in concrete may be placed side by side horizontally, but shall be staggered at least 150 mm (6 inches) vertically.
9. Pour each run of concrete envelope between manholes or other terminations in one continuous pour. If more than one pour is necessary, terminate each pour in a vertical plane and install 19 mm (0.75 inch) reinforcing rod dowels extending 450 mm (18 inches) into concrete on both sides of joint near corners of envelope.
10. Pour concrete so that open spaces are uniformly filled. Do not agitate with power equipment unless approved by COR.

C. Direct-Burial Ducts:

1. Install direct-burial ducts only where shown on the drawings. Provide direct-burial ducts only for low-voltage power and lighting branch circuits.
2. Tops of ducts shall be:
 - a. Not less than 600 mm (24 inches) and not less than shown on the drawings, below finished grade.
 - b. Not less than 750 mm (30 inches) and not less than shown on the drawings, below roads and other paved surfaces.
 - c. Additional burial depth shall be required in order to accomplish NEC-required minimum bend radius of ducts.
3. Do not kink the ducts. Compaction shall not deform the ducts.//

- D. Connections to Manholes: Ducts connecting to manholes shall be flared to have an enlarged cross-section to provide additional shear strength. Dimensions of the flared cross-section shall be larger than the corresponding manhole opening dimensions by no less than 300 mm (12 inches) in each direction. Perimeter of the duct bank opening in the manhole shall be flared toward the inside or keyed to provide a positive interlock between the duct and the wall of the manhole. Use vibrators when this portion of the encasement is poured to ensure a seal between the envelope and the wall of the structure.

- E. Connections to Existing Manholes: For duct connections to existing manholes, break the structure wall out to the dimensions required and preserve the steel in the structure wall. Cut steel and extend into the duct bank envelope. Chip the perimeter surface of the duct bank opening

to form a key or flared surface, providing a positive connection with the duct bank envelope.

- F. Connections to Existing Ducts: Where connections to existing ducts are indicated, excavate around the ducts as necessary. Cut off the ducts and remove loose concrete from inside before installing new ducts. Provide a reinforced-concrete collar, poured monolithically with the new ducts, to take the shear at the joint of the duct banks.
- G. Partially-Completed Ducts: During construction, wherever a construction joint is necessary in a duct bank, prevent debris such as mud and dirt from entering ducts by providing suitable plugs. Fit concrete envelope of a partially completed ducts with reinforcing steel extending a minimum of 600 mm (2 feet) back into the envelope and a minimum of 600 mm (2 feet) beyond the end of the envelope. Provide one No. 4 bar in each corner, 75 mm (3 inches) from the edge of the envelope. Secure corner bars with two No. 3 ties, spaced approximately 300 mm (12 inches) apart. Restrain reinforcing assembly from moving during pouring of concrete.

3.4 ACCEPTANCE CHECKS AND TESTS

- A. Duct Testing and Cleaning:
1. Upon completion of the duct installation, a standard flexible mandrel shall be pulled through each duct to loosen particles of earth, sand, or foreign material left in the duct, and to test for out-of-round conditions.
 2. The mandrel shall be not less than 300 mm (12 inches) long, and shall have a diameter not less than 13 mm (0.5 inch) less than the inside diameter of the duct. A brush with stiff bristles shall then be pulled through each duct to remove the loosened particles. The diameter of the brush shall be the same as, or slightly larger than, the diameter of the duct.
 3. If testing reveals obstructions or out-of-round conditions, the Contractor shall replace affected section(s) of duct and retest to the satisfaction of the COR.
 4. Mandrel pulls shall be witnessed by the COR.

---END---

SECTION 26 05 73
OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the overcurrent protective device coordination study, related calculations and analysis, indicated as the study in this section.
- B. A short-circuit and selective coordination study, and arc flash calculations and analysis shall be prepared for the electrical overcurrent devices to be installed under this project.
- C. The study shall present a well-coordinated time-current analysis of each overcurrent protective device from all new equipment (ie: air handlers, pumps, etc.) up to the utility source and the on-site generator sources.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- B. The study shall be prepared by the equipment manufacturer, and performed by the equipment manufacturer's licensed electrical engineer.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Product data on the software program to be used for the study.
Software shall be in mainstream use in the industry, shall provide device settings and ratings, and shall show selective coordination by time-current drawings.
 - 2. Complete study as described in paragraph 1.6. Submittal of the study shall be well-coordinated with submittals of the shop drawings for equipment in related specification sections.
 - 3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the Contractor that the overcurrent protective devices have been set in accordance with the approved study.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Institute of Electrical and Electronics Engineers (IEEE):
 - 241-90.....Recommended Practice Electrical Systems in Commercial Buildings
 - 242-01.....Recommended Practice for Protection and Coordination of Industrial and Commercial Power Systems
 - 399-97.....Recommended Practice for Industrial and Commercial Power Systems Analysis
 - 1584-02.....Performing Arc-Flash Hazards Calculations
 - 1584A-04.....Performing Arc-Flash Hazards Calculations - Amendment 1
 - 1584B-11.....Performing Arc-Flash Hazards Calculations - Amendment 2
- C. National Fire Protection Association (NFPA):
 - 70-14.....National Electrical Code (NEC)
 - 70E-15.....Standard for Electrical Safety in the Workplace
 - 99-15.....Health Care Facilities Code

1.6 STUDY REQUIREMENTS

- A. The study shall be in accordance with IEEE and NFPA standards.
- B. The study shall include one line diagram, short-circuit and ground fault analysis, protective coordination plots for all overcurrent protective devices, and arc flash calculations and analysis.
- C. One Line Diagram:
 - 1. Show all electrical equipment and wiring to be protected by the overcurrent devices.
 - 2. Show the following specific information:
 - a. Calculated fault impedance, X/R ratios, and short-circuit values at each feeder and branch circuit bus.
 - b. Relay, circuit breaker, and fuse ratings.
 - c. Generator kW/kVA and transformer kVA and voltage ratings, percent impedance, X/R ratios, and wiring connections.
 - d. Voltage at each bus.

- e. Identification of each bus, matching the identification on the drawings.
- f. Conduit, conductor, and busway material, size, length, and X/R ratios.

D. Short-Circuit Study:

1. The study shall be performed using computer software designed for this purpose. Pertinent data and the rationale employed in developing the calculations shall be described in the introductory remarks of the study.
2. Calculate the fault impedance to determine the available short-circuit and ground fault currents at each bus. Incorporate applicable motor and/or generator contribution in determining the momentary and interrupting ratings of the overcurrent protective devices.
3. Present the results of the short-circuit study in a table. Include the following:
 - a. Device identification.
 - b. Operating voltage.
 - c. Overcurrent protective device type and rating.
 - d. Calculated short-circuit current.

E. Coordination Study:

1. Prepare the coordination curves to determine the required settings of overcurrent protective devices to demonstrate selective coordination. Graphically illustrate on log-log paper that adequate time separation exists between devices, including the utility company upstream device if applicable. Plot the specific time-current characteristics of each overcurrent protective device in such a manner that all devices are clearly depicted.
2. The following specific information shall also be shown on the coordination curves:
 - a. Device identification.
 - b. Potential transformer and current transformer ratios.
 - c. Three-phase and single-phase ANSI damage points or curves for each cable, transformer, or generator.
 - d. Applicable circuit breaker or protective relay characteristic curves.
 - e. No-damage, melting, and clearing curves for fuses.
 - f. Transformer in-rush points.

3. Develop a table to summarize the settings selected for the overcurrent protective devices. Include the following in the table:
 - a. Device identification.
 - b. Protective relay or circuit breaker potential and current transformer ratios, sensor rating, and available and suggested pickup and delay settings for each available trip characteristic.
 - c. Fuse rating and type.

F. Arc Flash Calculations and Analysis:

1. Arc flash warning labels shall comply with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
2. Arc flash calculations shall be based on actual over-current protective device clearing time. Maximum clearing time shall be in accordance with IEEE 1584.
3. Arc flash analysis shall be based on the lowest clearing time setting of the over-current protective device to minimize the incident energy level without compromising selective coordination.
4. Arc flash boundary and available arc flash incident energy at the corresponding working distance shall be calculated for all electrical power distribution equipment specified in the project, and as shown on the drawings.
5. Required arc-rated clothing and other PPE shall be selected and specified in accordance with NFPA 70E.

1.7 ANALYSIS

- A. Analyze the short-circuit calculations, and highlight any equipment determined to be underrated as specified. Propose solutions to effectively protect the underrated equipment.

1.8 ADJUSTMENTS, SETTINGS, AND MODIFICATIONS

- A. Final field settings and minor modifications of the overcurrent protective devices shall be made to conform with the study, without additional cost to the Government.

---END---

SECTION 26 12 19
PAD-MOUNTED, LIQUID-FILLED, MEDIUM-VOLTAGE TRANSFORMERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the pad-mounted, liquid-filled, medium-voltage transformers.
- B. Pad-mounted transformers shall be complete, outdoor type, continuous duty, integral assembly, grounded, tamper-resistant, and weatherproof, with liquid-immersed transformers.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 09 06 00, SCHEDULE FOR FINISHES: Finishes for electrical equipment.
- C. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint of non-structural components.
- D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- E. Section 26 05 13, MEDIUM-VOLTAGE CABLES: Medium-voltage cables.
- F. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path to ground for possible ground currents.
- G. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Manholes, pull-boxes, and ducts for underground raceway systems.
- H. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Transformers shall be thoroughly tested at the factory to ensure that there are no electrical or mechanical defects. Tests shall be conducted as per IEEE Standards. Factory tests shall be certified. The following tests shall be performed:

Replace HVAC Penthouse Unit

1. Perform insulation-resistance tests, winding-to-winding and each winding-to-ground.
 2. Perform turns-ratio tests at all tap positions.
- B. Furnish four (4) copies of certified manufacturer's factory test reports to the COTR prior to shipment of the transformers to ensure that the transformers have been successfully tested as specified.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1. Shop Drawings:

- a. Submit sufficient information to demonstrate compliance with drawings and specifications.
- b. Include electrical ratings, nameplate data, impedance, outline drawing with dimensions and front, top, and side views, weight, mounting details, decibel rating, termination information, temperature rise, no-load and full-load losses, regulation, overcurrent protection, connection diagrams, and accessories.
- c. Complete nameplate data, including manufacturer's name and catalog number.
- d. Certification from the manufacturer that representative transformers have been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.2. Manuals:
 - a. When submitting the shop drawings, submit companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Identify terminals on wiring diagrams to facilitate installation, maintenance, and operation.
 - 2) Indicate on wiring diagrams the internal wiring for each piece of equipment and interconnections between the pieces of equipment.
 - 3) Approvals will be based on complete submissions of manuals, together with shop drawings.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

- 1) Update the manual to include any information necessitated by shop drawing approval.
- 2) Show all terminal identification.
- 3) Include information for testing, repair, troubleshooting, assembly, disassembly, and recommended maintenance intervals.
- 4) Provide a replacement parts list with current prices. Include a list of recommended spare parts, tools, and instruments for testing and maintenance purposes.

B. Certifications:

1. Two weeks prior to the final inspection, submit the following certifications.
 - a. Certification by the manufacturer that the transformers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the transformers have been properly installed, connected, and tested.

1.6 APPLICABLE PUBLICATIONS

A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.

B. American National Standards Institute (ANSI):

- C37.47-00.....High Voltage Current-Limiting Type Distribution Class Fuses and Fuse Disconnecting Switches
- C57.12.00-00.....Liquid-Immersed Distribution, Power and Regulating Transformers
- C57.12.25-90.....Pad-Mounted, Compartmental-Type, Self-Cooled, Single-Phase Distribution-Transformers with Separable Insulated High Voltage Connectors; High Voltage, 34500 Grd Y/19920 Volts and Below; Low-Voltage 240/120 Volts; 167 kVA and Smaller Requirements
- C57.12.26-92.....Pad-Mounted, Compartmental-Type, Self-Cooled, Three-Phase Distribution Transformers for Use with Separable Insulated High-Voltage Connectors (34500 Grd Y/19920 V and Below, 2500 kVA and Smaller)
- C57.12.28-05.....Pad-Mounted Equipment - Enclosure Integrity

Replace HVAC Penthouse Unit

- C57.12.29-05.....Pad-Mounted Equipment - Enclosure Integrity for Coastal Environments
- C57.12.34-10.....Pad-Mounted, Compartmental-Type, Self-Cooled, Three-Phase Distribution Transformers, 5 MVA and Smaller; High Voltage, 34.5 kV Nominal System Voltage and Below; Low Voltage, 15kV Nominal System Voltage and Below
- C. American Society for Testing and Materials (ASTM):
 - D3487-08.....Standard Specification for Mineral Insulating Oil Used in Electrical Apparatus
- D. Institute of Electrical and Electronic Engineers (IEEE):
 - C2-07.....National Electrical Safety Code
 - C57.12.10-11.....Liquid-Immersed Power Transformers
 - C57.12.90-10.....Test Code for Liquid-Immersed Distribution, Power, and Regulating Transformers
 - C62.11-06.....Metal-Oxide Surge Arresters for AC Power Circuits
 - 48-09.....Test Procedures and Requirements for Alternating-Current Cable Terminations Used on Shielded Cables Having Laminated Insulation Rated 2.5kV Through 765kV or Extruded Insulation Rated 2.5kV Through 500kV
 - 386-06.....Separable Insulated Connector Systems for Power Distribution Systems Above 600 V
 - 592-07.....Exposed Semiconducting Shields on High-Voltage Cable Joints and Separable Connectors
- E. International Code Council (ICC):
 - IBC-12.....International Building Code
- F. National Electrical Manufacturers Association (NEMA):
 - LA 1-09.....Surge Arresters
 - TP 1-02.....Guide for Determining Energy Efficiency for Distribution Transformers
 - TR 1-00.....Transformers, Regulators, and Reactors
- G. National Fire Protection Association (NFPA):
 - 70-14.....National Electrical Code (NEC)
- H. Underwriters Laboratories Inc. (UL):
 - 467-07.....Grounding and Bonding Equipment

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

- A. Transformers shall be in accordance with ANSI, ASTM, IEEE, NEMA, NFPA, UL, as shown on the drawings, and as specified herein. Each transformer shall be assembled as an integral unit by a single manufacturer.
- B. Transformers shall be complete, outdoor type, continuous duty, integral assembly, grounded, tamper-resistant, and with liquid-immersed windings.
- C. Ratings shall not be less than shown on the drawings.
- D. Completely fabricate transformers at the factory so that only the external cable connections are required at the project site.
- E. Thoroughly clean, phosphatize, and finish all the metal surfaces at the factory with a rust-resistant primer and dark green enamel finish coat, except where a different color is specified in Section 09 06 00, SCHEDULE FOR FINISHES. All surfaces of the transformer that will be in contact with the concrete pad shall be treated with corrosion-resistant compounds and epoxy resin or a rubberized sealing compound.

2.2 COMPARTMENTS

- A. Construction:
 - 1. Enclosures shall be weatherproof and in accordance with //ANSI C57.12.28.
 - 2. The medium- and low-voltage compartments shall be separated with a steel barrier that extends the full height and depth of the compartments.
 - 3. The compartments shall be constructed of sheet steel (gauge to meet ANSI requirements) with bracing and with reinforcing gussets using jig welds to assure rectangular rigidity.
 - 4. All bolts, nuts, and washers shall be zinc-plated steel.
 - 5. Sufficient space shall be provided for equipment, cabling, and terminations within the compartments.
 - 6. Affix transformer nameplate permanently within the low-voltage compartment. Voltage and kVA rating, connection configuration, impedance, date of manufacture, and serial number shall be shown on the nameplate.
- B. Doors:
 - 1. Provide a separate door for each compartment with provisions for a single padlock to secure all doors. Provide each compartment door with open-position doorstops and corrosion-resistant tamperproof

Replace HVAC Penthouse Unit

- hinges welded in place. The medium-voltage compartment door shall be mechanically prevented from opening unless the low-voltage compartment door is open.
2. The secondary compartment door shall have a one-piece steel handle and incorporate three-point locking mechanisms.
 3. Provide a 50 mm (2 inches) size padlock for each assembly, as approved by the COTR. Padlocks shall be keyed to the COTR's established key set. Firmly attach the padlock to the door assembly by a chain.

2.3 BIL RATING

- A. 5 kV class equipment shall have a minimum 60 kV BIL rating.
- B. 15 kV class equipment shall have a minimum 95 kV BIL rating.

2.4 TRANSFORMER FUSE ASSEMBLY

- A. The primary fuse assembly shall be a combination of externally replaceable Bay-O-Net liquid-immersed fuses in series with liquid-immersed current-limiting fuses.
- B. The primary fuse assembly shall be load-break combination fuse and dry-well fuse holder rated for system voltage, rated for 10 load makes and 10 load breaks, with rated 200 amp load current at 75% power factor, 10,000 symmetrical A close-in on fault duty, and 95 kV BIL. The entire fuse assembly shall be removable through the use of hot stick.
 1. The fuses shall be concealed, hot stick removable, 50,000 A symmetrical interrupting, non-expulsion, current-limiting primary distribution type, of the size and voltage class as shown on the drawings. The fuses shall operate within the fuse holder as a unit disconnecting means. Fuses shall be in accordance with ANSI C37.47.
 2. Transformers shall not have internal "weak link" fuses that require transformer tank cover removal for replacement.
 3. For units above 500 kVA using fusing above the 50 A 15 kV and 100 A 5 kV application, a clip-mounted arrangement of the current limiting fuses (i.e., live-front configuration) is required.

2.5 PRIMARY CONNECTIONS

- A. Primary connections shall be 200 A dead-front loadbreak wells and inserts for cable sizes shown on the drawings.
- B. Surge Arresters: Distribution class, one for each primary phase, complying with IEEE C62.11 and NEMA LA 1, supported from tank wall.

2.6 MEDIUM-VOLTAGE SWITCH

- A. The transformer primary disconnect switch shall be an oil-immersed, internal, gang-operated, load-interrupter type, rated at ampacity and system voltage as shown on the drawings, with a minimum momentary withstand rating of not less than the calculated available fault current shown on the drawings.
- B. For radial feeds, switch shall be a two-position, on-off, manual switch located in the medium-voltage compartment and hot-stick-operated.
- B. For loop feeds, switch shall be a four-position, T-blade manual switch located in the medium-voltage compartment and hot-stick-operated.

2.7 MEDIUM-VOLTAGE TERMINATIONS

- A. Terminate the medium-voltage cables in the primary compartment with 200 A loadbreak premolded rubber elbow connectors, suitable for submersible applications. Elbow connectors shall have a semi-conductive shield material covering the housing. The separable connector system shall include the loadbreak elbow, the bushing insert, and the bushing well. Separable connectors shall comply with the requirements of IEEE 386, and shall be interchangeable between suppliers. Allow sufficient slack in medium-voltage cable, ground, and drain wires to permit elbow connectors to be moved to their respective parking stands.
- B. Ground metallic cable shield with a cable shield grounding adapter, consisting of a solderless connector enclosed in watertight rubber housing covering the entire assembly, bleeder wire, and ground braid.

2.8 LOW-VOLTAGE EQUIPMENT

- A. Mount the low-voltage bushings, and hot stick in the low-voltage compartment.
- B. The low-voltage leads shall be brought out of the tank by epoxy pressure tight bushings, and shall be standard arrangement.
- C. Tin-plate the low-voltage neutral terminal and isolate from the transformer tank. Provide a removable ground strap sized in accordance with the NEC and connect between the secondary neutral and ground pad.

2.9 TRANSFORMERS

- A. Transformer ratings shall be as shown on drawings. kVA ratings shown on the drawings are for continuous duty without the use of cooling fans.

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- B. Temperature rises shall not exceed the NEMA TR 1 standards of 65° C (149° F) by resistance.
- C. Transformer insulating material shall be less flammable, edible-seed-oil based, and UL listed as complying with NFPA 70 requirements for fire point of not less than 300° C (600° F) when tested according to ASTM D 92. Liquid shall be biodegradable and nontoxic.
- D. Transformer impedance shall be not less than 5% for sizes 150 kVA and larger. Impedance shall be as shown on the drawings.
- E. Sound levels shall conform to NEMA TR 1 standards.
- F. Primary and Secondary Windings for Three-Phase Transformers:
 - 1. Primary windings shall be delta-connected.
 - 2. Secondary windings shall be wye-connected, except where otherwise indicated on the drawings. Provide isolated neutral bushings for secondary wye-connected transformers.
 - 3. Secondary leads shall be brought out through pressure-tight epoxy bushings.
- G. Primary windings shall have four 2-1/2% full-capacity voltage taps; two taps above and two taps below rated voltage.
- H. Core and Coil Assemblies:
 - 1. Cores shall be grain-oriented, non-aging, silicon steel to minimize losses.
 - 2. Core and coil assemblies shall be rigidly braced to withstand the stresses caused by rough handling during shipment, and stresses caused by any possible short-circuit currents.
 - 3. Coils shall be continuous-winding type without splices except for taps. Material shall be copper.
 - 4. Coil and core losses shall be optimum for efficient operation.
 - 5. Primary, secondary, and tap connections shall be brazed or pressure type.
 - 6. Provide end fillers or tiedowns for coil windings.
- I. The transformer tank, cover, and radiator gauge thickness shall not be less than that required by ANSI.
- J. Accessories:
 - 1. Provide standard NEMA features, accessories, and the following:
 - a. No-load tap changer. Provide warning sign.
 - b. Lifting, pulling, and jacking facilities.
 - c. Globe-type valve for oil filtering and draining, including sampling device.

- d. Pressure relief valve.
 - e. Liquid level gauge and filling plug.
 - f. A grounding pad in the medium- and low-voltage compartments.
 - g. A diagrammatic nameplate.
 - h. Dial-type liquid thermometer with a maximum reading pointer and an external reset.
 - i. Hot stick. Securely fasten hot stick within low-voltage compartment.
2. The accessories shall be made accessible within the compartments without disassembling trims and covers.
- K. Transformers shall meet the minimum energy efficiency values per NEMA TP 1:

KVA	(%)
75	98.7
112.5	98.8
150	98.9
225	99.0
300	99.0
500	99.1
750	99.2
1000	99.2
1500	99.3
2000	99.4
2500	99.4

2.10 CABLE FAULT INDICATORS (LOOP SYSTEM ONLY) :

- A. Provide each incoming and outgoing cable within the medium-voltage compartment with a single-phase cable fault indicator with in-rush restraint. Mount the indicator on the cable support member.
- 1. The sensor assembly shall have a split-core for easy installation over the incoming and outgoing cable. The core shall be laminated, grain-oriented silicon steel, and encapsulated. Provide a clamp to secure the two coil halves around the cable.
 - 2. Select the coil to the pick-up at the current setting shown on the drawings.
 - a. The coil setting shall be accurate to within 10% of the pick-up.

- b. The coil current-time curve shall coordinate with the primary current-limiting fuse.
- B. Upon restoration of the system to normal operating conditions, the cable fault indicator shall automatically reset to normal and be ready to operate.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install transformers outdoors, as shown on the drawings, in accordance with the NEC, and as recommended by the manufacturer.
- B. Anchor transformers with rustproof bolts, nuts, and washers not less than 12 mm (1/2 inch) diameter, in accordance with manufacturer's instructions, and as shown on drawings.
- C. Mount transformers on concrete slab. Unless otherwise indicated, the slab shall be at least 200 mm (8 inches) thick, reinforced with a 150 by 150 mm (6 by 6 inches) No. 6 mesh placed uniformly 100 mm (4 inches) from the top of the slab. Slab shall be placed on a 150 mm (6 inches) thick, well-compacted gravel base. The top of the concrete slab shall be approximately 100 mm (4 inches) above the finished grade. Edges above grade shall have 12-1/2 mm (1/2 inch) chamfer. The slab shall be of adequate size to project at least 200 mm (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 75 mm (3 inches) above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.
- D. Grounding:
 - 1. Ground each transformer in accordance with the requirements of the NEC. Install ground rods per the requirements of Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS, to maintain a maximum resistance of 5 ohms to ground.
 - 2. Connect the ground rod to the ground pads in the medium- and low-voltage compartments.
 - 3. Install and connect the cable shield grounding adapter per the manufacturer's instructions. Connect the bleeder wire of the cable shield grounding adapter to the loadbreak elbow grounding point with minimum No. 10 AWG wire, and connect the ground braid to the grounding system with minimum No. 6 AWG bare copper wire. Use soldered or mechanical grounding connectors listed for this purpose.

3.2 ACCEPTANCE CHECKS AND TESTS

A. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:

1. Visual Inspection and Tests:

- a. Compare equipment nameplate data with specifications and approved shop drawings.
- b. Inspect physical and mechanical condition. Check for damaged or cracked bushings and liquid leaks.
- c. Verify that control and alarm settings on temperature indicators are as specified.
- d. Inspect all field-installed bolted electrical connections, using the calibrated torque-wrench method to verify tightness of accessible bolted electrical connections, and perform thermographic survey after energization under load.
- e. Vacuum-clean transformer interior. Clean transformer enclosure exterior.
- f. Verify correct liquid level in transformer tank.
- g. Verify correct equipment grounding per the requirements of Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS.
- h. Verify the presence and connection of transformer surge arresters, if provided.
- i. Verify that the tap-changer is set at rated system voltage.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the transformers are in good operating condition and properly performing the intended function.

3.4 SPARE PARTS

A. Deliver the following spare parts for the project to the COTR two weeks prior to final inspection:

1. Six insulated protective caps.
2. One spare set of medium-voltage fuses for each size and type of fuse used in the project.
3. One spare set of three cable fault indicators.

3.5 INSTRUCTION

A. The Contractor shall instruct maintenance personnel, for not less than one 2-hour period, on the maintenance and operation of the equipment on the date requested by the COTR.

---END---

SECTION 26 24 13
DISTRIBUTION SWITCHBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of the low-voltage circuit-breaker distribution switchboards, indicated as switchboard(s) in this section.

1.2 RELATED WORK

- A. Section 03 30 00, CAST-IN-PLACE CONCRETE: Requirements for concrete equipment pads.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint for nonstructural components.
- C. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- D. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- E. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS: Requirements for personnel safety and to provide a low impedance path for possible fault currents.
- F. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit.
- G. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 FACTORY TESTS

- A. Switchboards shall be thoroughly tested at the factory to assure that there are no electrical or mechanical defects. Tests shall be conducted as per NEMA PB 2. Factory tests shall be certified.
- B. The following additional tests shall be performed:
1. Verify that circuit breaker sizes and types correspond to drawings, and the Overcurrent Protective Device Coordination Study.
 2. Verify tightness of bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.

3. Exercise all active components.
 4. Perform an insulation-resistance test, phase to ground, on each bus section, with phases not under test grounded, in accordance with manufacturer's published data.
 5. Perform insulation-resistance tests on control wiring with respect to ground. Applied potential shall be 500 V DC for 300-volt rated cable and 1000 V DC for 600-volt rated cable, or as required if solid-state components or control devices cannot tolerate the applied voltage.
 6. If applicable, verify correct function of control transfer relays located in the switchboard with multiple control power sources.
 7. Perform phasing checks on double-ended or dual-source switchboards to insure correct bus phasing from each source.
- C. Furnish four (4) copies of certified manufacturer's factory test reports prior to shipment of the switchboards to ensure that the switchboards have been successfully tested as specified.
- D. The Government shall have an option to witness the factory tests. All expenses of the Government Representative's trips to witness the testing will be paid by the Government. Notify the COTR not less than 30 days prior to making tests at the factory.

1.5 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Switchboard shop drawings shall be submitted simultaneously with or after the Overcurrent Protective Device Coordination Study.
 - b. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - c. Prior to fabrication of switchboards, submit the following data for approval:
 - 1) Complete electrical ratings.
 - 2) Circuit breaker sizes.
 - 3) Interrupting ratings.
 - 4) Safety features.
 - 5) Accessories and nameplate data.
 - 6) Switchboard one line diagram, showing ampere rating, number of bars per phase and neutral in each bus run (horizontal and

- vertical), bus spacing, equipment ground bus, and bus material.
- 7) Elementary and interconnection wiring diagrams.
 - 8) Technical data for each component.
 - 9) Dimensioned exterior views of the switchboard.
 - 10) Dimensioned section views of the switchboard.
 - 11) Floor plan of the switchboard.
 - 12) Foundation plan for the switchboard.
 - 13) Provisions and required locations for external conduit and wiring entrances.
 - 14) Approximate design weights.
- d. Certification from the manufacturer that representative switchboards have been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.
2. Manuals:
- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Schematic signal and control diagrams, with all terminals identified, matching terminal identification in the switchboard.
 - 2) Include information for testing, repair, trouble shooting, assembly, disassembly, and factory recommended/required periodic maintenance procedures and frequency.
 - 3) Provide a replacement and spare parts list. Include a list of tools and instruments for testing and maintenance purposes.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
- a. Certification by the manufacturer that the switchboards conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the switchboards have been properly installed, adjusted, and tested.

1.6 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Engineering and Electronic Engineers (IEEE):
 - C37.13-08.....Low Voltage AC Power Circuit Breakers Used in Enclosures
 - C57.13-08.....Instrument Transformers
 - C62.41.1-03.....Surge Environment in Low-voltage (1000V and less) AC Power Circuits
 - C62.45-92.....Surge Testing for Equipment connected to Low-Voltage AC Power Circuits
- C. International Code Council (ICC):
 - IBC-12.....International Building Code
- D. National Electrical Manufacturer's Association (NEMA):
 - PB-2-06.....Deadfront Distribution Switchboards
 - PB-2.1-07.....Proper Handling, Installation, Operation, and Maintenance of Deadfront Distribution Switchboards Rated 600 Volts or Less
- E. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
- F. Underwriters Laboratories, Inc. (UL):
 - 67-09.....Panelboards
 - 489-09.....Molded-Case Circuit Breakers, Molded-Case Switches, and Circuit-Breaker Enclosures
 - 891-05.....Switchboards

PART 2 - PRODUCTS

2.1 GENERAL

- A. Shall be in accordance with ANSI, IEEE, NEMA, NFPA, UL, as shown on the drawings, and have the following features:
 - 1. Switchboard shall be a complete, grounded, continuous-duty, integral assembly, dead-front, dead-rear, self-supporting, indoor type switchboard assembly. Incorporate devices shown on the drawings and all related components required to fulfill operational and functional requirements.

2. Ratings shall not be less than shown on the drawings. Short circuit ratings shall not be less than the available fault current shown in the Overcurrent Protective Device Coordination Study.
3. Switchboard shall conform to the arrangements and details shown on the drawings.
4. Switchboards shall be assembled, connected, and wired at the factory so that only external circuit connections are required at the construction site. Split the structure only as required for shipping and installation. Packaging shall provide adequate protection against rough handling during shipment.
5. All non-current-carrying parts shall be grounded per Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS for additional requirements.
6. Series rated switchboards are not allowed.

2.2 BASIC ARRANGEMENT

- A. Type 1: Switchboard shall be front accessible with the following features:
 1. Device mounting:
 - a. Main breaker: Individually mounted and compartmented or group mounted with feeder breakers.
 - b. Feeder breakers: Group mounted.
 2. Section alignment: As shown on the drawings.
 3. Accessibility:
 - a. Main section line and load terminals: Front and side.
 - b. Distribution section line and load terminals: Front.
 - c. Through bus connections: Front and end.
 4. Bolted line and load connections.
 5. Full height wiring gutter covers for access to wiring terminals.

2.3 HOUSING

- A. Shall have the following features:
 1. Frames and enclosures:
 - a. The assembly shall be braced with reinforcing gussets using bolted connections to assure rectangular rigidity.
 - b. The enclosure shall be steel, leveled, and not less than the gauge required by applicable publications.
 - c. Die-pierce the holes for connecting adjacent structures to insure proper alignment, and to allow for future additions.

d. All bolts, nuts, and washers shall be zinc-plated steel.

B. Finish:

1. All metal surfaces shall be thoroughly cleaned, phosphatized and factory primed prior to applying baked enamel or lacquer finish.
2. Provide a light gray finish for indoor switchboard.

2.4 BUSES

A. Bus Bars and Interconnections:

1. Provide copper phase and neutral buses, fully rated for the amperage as shown on the drawings for the entire length of the switchboard. Bus laminations shall have a minimum of 6 mm (1/4 inch) spacing.
2. Mount the buses on appropriately spaced insulators and brace to withstand the available short circuit currents.
3. The bus and bus compartment shall be designed so that the acceptable NEMA standard temperature rises are not exceeded.
4. Install a copper ground bus the full length of the switchboard assembly.
5. Main Bonding Jumper: An un-insulated copper bus, size as shown on drawings, shall interconnect the neutral and ground buses, when the switchboard is used to establish the system common ground point.
6. All bolts, nuts, and washers shall be cadmium-plated steel. Bolts shall be torqued to the values recommended by the manufacturer.
7. Make provisions for future bus extensions by means of bolt holes or other approved method.

2.5 MAIN CIRCUIT BREAKERS

A. Type I or Type II Switchboards: Provide molded case main circuit breakers as shown on the drawings. Circuit breakers shall be the solid state adjustable trip type.

1. Trip units shall have field adjustable tripping characteristics as follows:
 - a. Long time pickup.
 - b. Long time delay.
 - c. Short time pickup.
 - d. Short time delay.
 - e. Instantaneous.
2. Breakers with same frame size shall be interchangeable with each other.

3. Breakers shall be fully rated.

2.6 FEEDER CIRCUIT BREAKERS

- A. Provide molded case circuit breakers as shown on the drawings.
- B. Adjustable Trip Molded Case Circuit Breakers:
 1. Provide molded case, solid state adjustable trip type circuit breakers.
 2. Trip units shall have field adjustable tripping characteristics as follows:
 - a. Long time pickup.
 - b. Long time delay.
 - c. Short time pickup.
 - d. Short time delay.
 - e. Instantaneous.
 3. Breakers with same frame size shall be interchangeable with each other.

2.10 OTHER EQUIPMENT

- A. Furnish tools and accessories required for circuit breaker and switchboard test, inspection, maintenance, and proper operation.

2.11 CONTROL WIRING

- A. Switchboard control wires shall not be less than No. 14 AWG copper 600 volt rated. Install wiring complete at the factory, adequately bundled and protected. Provide separate control circuit fuses in each breaker compartment and locate for ease of access and maintenance.

2.12 NAMEPLATES AND MIMIC BUS

- A. Nameplates: For Normal Power system, provide laminated black phenolic resin with white core with 12 mm (1/2 inch) engraved lettered nameplates next to each circuit breaker. For Essential Electrical System, provide laminated red phenolic resin with white core with 12 mm (1/2 inch) engraved lettered nameplates next to each circuit breaker. Nameplates shall indicate equipment served, spaces, or spares in accordance with one line diagram shown on drawings. Nameplates shall be mounted with plated screws on front of breakers or on equipment enclosure next to breakers. Mounting nameplates only with adhesive is not acceptable.
- B. Mimic Bus: Provide an approved mimic bus on front of each switchboard assembly. Color shall be black for the Normal Power system and red for

the Essential Electrical System, either factory-painted plastic or metal strips. Plastic tape shall not be used. Use symbols similar to one line diagram shown on drawings. Plastic or metal strips shall be mounted with plated screws.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install switchboards in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. Anchor switchboards with rustproof bolts, nuts, and washers not less than 13 mm (1/2 inch) diameter, in accordance with manufacturer's instructions, and as shown on drawings.
- C. In seismic areas, switchboards shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.
- D. Interior Location. Mount switchboard on concrete slab. Unless otherwise indicated, the slab shall be at least 100 mm (4 inches) thick. The top of the concrete slab shall be approximately 100 mm (4 inches) above finished floor. Edges above floor shall have 12.5 mm (1/2 inch) chamfer. The slab shall be of adequate size to project at least 200 mm (8 inches) beyond the equipment. Provide conduit turnups and cable entrance space required by the equipment to be mounted. Seal voids around conduit openings in slab with water- and oil-resistant caulking or sealant. Cut off and bush conduits 75 mm (3 inches) above slab surface. Concrete work shall be as specified in Section 03 30 00, CAST-IN-PLACE CONCRETE.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify appropriate anchorage, required area clearances, and correct alignment.
 - d. Verify that circuit breaker sizes and types correspond to approved shop drawings.

- e. Verifying tightness of accessible bolted electrical connections by calibrated torque-wrench method, or performing thermographic survey after energization.
 - f. Vacuum-clean switchboard enclosure interior. Clean switchboard enclosure exterior.
 - g. Inspect insulators for evidence of physical damage or contaminated surfaces.
 - h. Verify correct shutter installation and operation.
 - i. Exercise all active components.
 - j. Verify the correct operation of all sensing devices, alarms, and indicating devices.
 - k. Verify that vents are clear.
2. Electrical tests:
- a. Perform insulation-resistance tests on each bus section.
 - b. Perform insulation-resistance test on control wiring; do not perform this test on wiring connected to solid-state components.
 - c. Perform phasing check on double-ended switchboards to ensure correct bus phasing from each source.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the switchboard is in good operating condition and properly performing the intended function.

3.4 WARNING SIGN

- A. Mount on each entrance door of the switchboard enclosure, approximately 1500 mm (5 feet) above grade or floor, a clearly lettered warning sign for warning personnel. The sign shall be attached with rustproof metal screws.

3.5 ONE LINE DIAGRAM AND SEQUENCE OF OPERATION

- A. At final inspection, an as-built one line diagram shall be laminated or mounted under acrylic glass, and installed in a frame mounted in the switchboard room or in the outdoor switchboard enclosure.
- b. Deliver an additional four copies of the as-built one line diagram to the COTR.

3.6 AS-LEFT TRIP UNIT SETTINGS

- A. The trip unit settings shall be set in the field by an authorized representative of the switchboard manufacturer per the approved

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Electrical System Protective Device Study in accordance with Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY.

- B. Post a durable copy of the "as-left" trip unit settings in a convenient location in the switchboard room. Deliver four additional copies of the settings to the COTR. Furnish this information prior to the activation of the switchboard.

3.7 INSTRUCTION

- A. Furnish the services of a factory-trained technician for one, 4-hour training period for instructing personnel in the maintenance and operation of the switchboards, on the dates requested by the COTR.

---END---

SECTION 26 24 16
PANELBOARDS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of panelboards.

1.2 RELATED WORK

- A. Section 09 91 00, PAINTING: Painting of panelboards.
- B. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint of non-structural components.
- D. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- E. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- G. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.
- H. Section 26 05 73, OVERCURRENT PROTECTIVE DEVICE COORDINATION STUDY: Short circuit and coordination study, and requirements for a coordinated electrical system.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, circuit breakers, wiring and connection diagrams, accessories, and nameplate data.
 - c. Certification from the manufacturer that a representative panelboard has been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.

2. Manuals:
 - a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering circuit breakers and replacement parts.
 - 1) Include schematic diagrams, with all terminals identified, matching terminal identification in the panelboards.
 - 2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the panelboards conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the panelboards have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):
 - IBC-12.....International Building Code
- C. National Electrical Manufacturers Association (NEMA):
 - PB 1-11.....Panelboards
 - 250-08.....Enclosures for Electrical Equipment (1,000V
Maximum)
- D. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 70E-12.....Standard for Electrical Safety in the Workplace
- E. Underwriters Laboratories, Inc. (UL):
 - 50-95.....Enclosures for Electrical Equipment
 - 67-09.....Panelboards
 - 489-09.....Molded Case Circuit Breakers and Circuit
Breaker Enclosures

PART 2 - PRODUCTS**2.1 GENERAL REQUIREMENTS**

- A. Panelboards shall be in accordance with NEC, NEMA, UL, as specified, and as shown on the drawings.
- B. Panelboards shall have main breaker or main lugs, bus size, voltage, phases, number of circuit breaker mounting spaces, top or bottom feed, flush or surface mounting, branch circuit breakers, and accessories as shown on the drawings.
- C. Panelboards shall be completely factory-assembled with molded case circuit breakers and integral accessories as shown on the drawings or specified herein.
- D. Non-reduced size copper bus bars, rigidly supported on molded insulators, and fabricated for bolt-on type circuit breakers.
- E. Bus bar connections to the branch circuit breakers shall be the "distributed phase" or "phase sequence" type.
- F. Mechanical lugs furnished with panelboards shall be cast, stamped, or machined metal alloys listed for use with the conductors to which they will be connected.
- G. Neutral bus shall be 100% rated, mounted on insulated supports.
- H. Grounding bus bar shall be equipped with screws or lugs for the connection of equipment grounding conductors.
- I. Bus bars shall be braced for the available short-circuit current as shown on the drawings, but not be less than 10,000 A symmetrical for 120/208 V and 120/240 V panelboards, and 14,000 A symmetrical for 277/480 V panelboards.
- J. Series-rated panelboards are not permitted.

2.2 ENCLOSURES AND TRIMS

- A. Enclosures:
 - 1. Provide galvanized steel enclosures, with NEMA rating as shown on the drawings or as required for the environmental conditions in which installed.
 - 2. Enclosures shall not have ventilating openings.
 - 3. Enclosures may be of one-piece formed steel or of formed sheet steel with end and side panels welded, riveted, or bolted as required.
 - 4. Provide manufacturer's standard option for prepunched knockouts on top and bottom endwalls.
 - 5. Include removable inner dead front cover, independent of the panelboard cover.

B. Trims:

1. Hinged "door-in-door" type.
2. Interior hinged door with hand-operated latch or latches, as required to provide access only to circuit breaker operating handles, not to energized parts.
3. Outer hinged door shall be securely mounted to the panelboard enclosure with factory bolts, screws, clips, or other fasteners, requiring a key or tool for entry. Hand-operated latches are not acceptable.
4. Inner and outer doors shall open left to right.
5. Trims shall be flush or surface type as shown on the drawings.

2.3 MOLDED CASE CIRCUIT BREAKERS

- A. Circuit breakers shall be per UL, NEC, as shown on the drawings, and as specified.
- B. Circuit breakers shall be bolt-on type.
- C. Circuit breakers shall have minimum interrupting rating as required to withstand the available fault current, but not less than:
 1. 120/208 V Panelboard: 10,000 A symmetrical.
 2. 120/240 V Panelboard: 10,000 A symmetrical.
 3. 277/480 V Panelboard: 14,000 A symmetrical.
- D. Circuit breakers shall have automatic, trip free, non-adjustable, inverse time, and instantaneous magnetic trips for less than 400 A frame.
- E. Circuit breaker features shall be as follows:
 1. A rugged, integral housing of molded insulating material.
 2. Silver alloy contacts.
 3. Arc quenchers and phase barriers for each pole.
 4. Quick-make, quick-break, operating mechanisms.
 5. A trip element for each pole, thermal magnetic type with long time delay and instantaneous characteristics, a common trip bar for all poles and a single operator.
 6. Electrically and mechanically trip free.
 7. An operating handle which indicates closed, tripped, and open positions.
 8. An overload on one pole of a multi-pole breaker shall automatically cause all the poles of the breaker to open.

10. For circuit breakers being added to existing panelboards, coordinate the breaker type with existing panelboards. Modify the panel directory accordingly.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the manufacturer's instructions, the NEC, as shown on the drawings, and as specified.
- B. Locate panelboards so that the present and future conduits can be conveniently connected.
- C. In seismic areas, panelboards shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.
- D. Install a printed schedule of circuits in each panelboard after approval by the COR. Schedules shall reflect final load descriptions, room numbers, and room names connected to each circuit breaker. Schedules shall be printed on the panelboard directory cards and be installed in the appropriate panelboards
- E. Mount panelboards such that the maximum height of the top circuit breaker above the finished floor shall not exceed 1980 mm (78 inches).
- F. Provide blank cover for each unused circuit breaker mounting space.
- G. Rust and scale shall be removed from the inside of existing enclosures where new interior components are to be installed. Paint inside of enclosures with rust-preventive paint before the new interior components are installed. Provide new trim. Trim shall fit tight to the enclosure.
- H. Panelboard enclosures shall not be used for conductors feeding through, spliced, or tapping off to other enclosures or devices.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify appropriate anchorage and required area clearances.
 - d. Verify that circuit breaker sizes and types correspond to approved shop drawings.

e. To verify tightness of accessible bolted electrical connections, use the calibrated torque-wrench method or perform thermographic survey after energization.

f. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 FOLLOW-UP VERIFICATION

A. Upon completion of acceptance checks, settings, and tests, the Contractor shall demonstrate that the panelboards are in good operating condition and properly performing the intended function.

---END---

SECTION 26 27 26
WIRING DEVICES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of wiring devices.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements that are common to more than one section of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Cables and wiring.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduit and boxes.
- D. Section 26 51 00, INTERIOR LIGHTING: Fluorescent ballasts and LED drivers for use with manual dimming controls.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, mounting details, construction materials, grade, and termination information.
 - 2. Manuals:
 - a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets and information for ordering replacement parts.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.

3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the wiring devices conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the wiring devices have been properly installed and adjusted.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. National Fire Protection Association (NFPA):
70-14.....National Electrical Code (NEC)
99-15.....Health Care Facilities
- C. National Electrical Manufacturers Association (NEMA):
WD 1-10.....General Color Requirements for Wiring Devices
WD 6-12Wiring Devices - Dimensional Specifications
- D. Underwriter's Laboratories, Inc. (UL):
5-11.....Surface Metal Raceways and Fittings
20-10.....General-Use Snap Switches
231-08.....Power Outlets
467-13.....Grounding and Bonding Equipment
498-12.....Attachment Plugs and Receptacles
943-15.....Ground-Fault Circuit-Interrupters
1449-14.....Surge Protective Devices
1472-15.....Solid State Dimming Controls

PART 2 - PRODUCTS

2.1 RECEPTACLES

- A. General: All receptacles shall comply with NEMA, NFPA, UL, and as shown on the drawings.
 1. Mounting straps shall be nickel plated brass, brass, nickel plated steel or galvanize steel with break-off plaster ears, and shall include a self-grounding feature. Terminal screws shall be brass, brass plated or a copper alloy metal.
 2. Receptacles shall have provisions for back wiring with separate metal clamp type terminals (four minimum) and side wiring from four captively held binding screws.

- B. Duplex Receptacles - Hospital-grade: shall be listed for hospital grade, single phase, 20 ampere, 120 volts, 2-pole, 3-wire, NEMA 5-20R, with break-off feature for two-circuit operation.
1. Bodies shall be ivory in color.
 2. Switched duplex receptacles shall be wired so that only the top receptacle is switched. The lower receptacle shall be unswitched.
 3. Duplex Receptacles on Emergency Circuit:
 - a. In rooms without emergency powered general lighting, the emergency receptacles shall be of the self-illuminated type.
 4. Ground Fault Current Interrupter (GFCI) Duplex Receptacles: Shall be an integral unit, hospital-grade, suitable for mounting in a standard outlet box, with end-of-life indication and provisions to isolate the face due to improper wiring. GFCI receptacles shall be self-test receptacles in accordance with UL 943.
 - a. Ground fault interrupter shall consist of a differential current transformer, self-test, solid state sensing circuitry and a circuit interrupter switch. Device shall have nominal sensitivity to ground leakage current of 4-6 milliamperes and shall function to interrupt the current supply for any value of ground leakage current above five milliamperes (+ or - 1 milliampere) on the load side of the device. Device shall have a minimum nominal tripping time of 0.025 second.
 - b. Self-test function shall be automatically initiated within 5 seconds after power is activated to the receptacles. Self-test function shall be periodically and automatically performed every 3 hours or less.
 - c. End-of-life indicator light shall be a persistent flashing or blinking light to indicate that the GFCI receptacle is no longer in service.
 5. Tamper-Resistant Duplex Receptacles:
 - a. Bodies shall be gray in color.
 - 1) Shall permit current to flow only while a standard plug is in the proper position in the receptacle.
 - 2) Screws exposed while the wall plates are in place shall be the tamperproof type.
- C. Duplex Receptacles - Non-hospital Grade: shall be the same as duplex receptacles - hospital grade in accordance with sections 2.1A and 2.1B of this specification, except for the hospital grade listing.

- a. Bodies shall be brown nylon.
- D. Receptacles - 20, 30, and 50 ampere, 250 Volts: Shall be complete with appropriate cord grip plug.
- E. Weatherproof Receptacles: Shall consist of a duplex receptacle, mounted in box with a gasketed, weatherproof, cast metal cover plate and cap over each receptacle opening. The cap shall be permanently attached to the cover plate by a spring-hinged flap. The weatherproof integrity shall not be affected when heavy duty specification or hospital grade attachment plug caps are inserted. Cover plates on outlet boxes mounted flush in the wall shall be gasketed to the wall in a watertight manner.

2.2 TOGGLE SWITCHES

- A. Toggle switches shall be totally enclosed tumbler type with nylon bodies. Handles shall be ivory in color unless otherwise specified or shown on the drawings.
 - 1. Switches installed in hazardous areas shall be explosion-proof type in accordance with the NEC and as shown on the drawings.
 - 2. Shall be single unit toggle, butt contact, quiet AC type, heavy-duty general-purpose use with an integral self grounding mounting strap with break-off plasters ears and provisions for back wiring with separate metal wiring clamps and side wiring with captively held binding screws.
 - 3. Switches shall be rated 20 amperes at 120-277 Volts AC.

2.3 WALL PLATES

- A. Wall plates for switches and receptacles shall be type 302 stainless steel. Oversize plates are not acceptable.
- B. For receptacles or switches mounted adjacent to each other, wall plates shall be common for each group of receptacles or switches.
- C. In areas requiring tamperproof wiring devices, wall plates shall be type 302 stainless steel, and shall have tamperproof screws and beveled edges.

2.4 SURFACE MULTIPLE-OUTLET ASSEMBLIES

- A. Shall have the following features:
 - 1. Enclosures:
 - a. Thickness of steel shall be not less than 1 mm (0.040 inch) for base and cover. Nominal dimensions shall be 40 mm x 70 mm (1-1/2 inches by 2-3/4 inches) with inside cross sectional area not less than 2250 square mm (3-1/2 square inches). The enclosures shall

- be thoroughly cleaned, phosphatized, and painted at the factory with primer and the manufacturer's standard baked enamel finish.
2. Receptacles shall be duplex, hospital grade. See paragraph 'RECEPTACLES' in this Section. Device cover plates shall be the manufacturer's standard corrosion resistant finish and shall not exceed the dimensions of the enclosure.
 3. Unless otherwise shown on drawings, receptacle spacing shall be 600 mm (24 inches) on centers.
 4. Conductors shall be as specified in Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLE.
 5. Installation fittings shall be the manufacturer's standard bends, offsets, device brackets, inside couplings, wire clips, elbows, and other components as required for a complete system.
 6. Bond the assemblies to the branch circuit conduit system.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC and as shown as on the drawings.
- B. Install wiring devices after wall construction and painting is complete.
- C. The ground terminal of each wiring device shall be bonded to the outlet box with an approved green bonding jumper, and also connected to the branch circuit equipment grounding conductor.
- D. Outlet boxes for toggle switches shall be mounted on the strike side of doors.
- E. Coordinate the electrical work with the work of other trades to ensure that wiring device flush outlets are positioned with box openings aligned with the face of the surrounding finish material. Pay special attention to installations in cabinet work, and in connection with laboratory equipment.
- F. Exact field locations of floors, walls, partitions, doors, windows, and equipment may vary from locations shown on the drawings. Prior to locating sleeves, boxes and chases for roughing-in of conduit and equipment, the Contractor shall coordinate exact field location of the above items with other trades.
- G. Install wall switches 1.2 M (48 inches) above floor, with the toggle OFF position down.
- H. Install receptacles 450 mm (18 inches) above floor, and 152 mm (6 inches)

above counter backsplash or workbenches. Install specific-use receptacles at heights shown on the drawings.

- I. Install horizontally mounted receptacles with the ground pin to the right.
- J. When required or recommended by the manufacturer, use a torque screwdriver. Tighten unused terminal screws.
- K. Label device plates with a permanent adhesive label listing panel and circuit feeding the wiring device.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform manufacturer's required field checks in accordance with the manufacturer's recommendations, and the latest NFPA 99. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Inspect physical and electrical conditions.
 - b. Vacuum-clean surface metal raceway interior. Clean metal raceway exterior.
 - c. Test wiring devices for damaged conductors, high circuit resistance, poor connections, inadequate fault current path, defective devices, or similar problems using a portable receptacle tester. Correct circuit conditions, remove malfunctioning units and replace with new, and retest as specified above.
 - d. Test GFCI receptacles.
 - 2. Receptacle testing in the Patient Care Spaces, such as retention force of the grounding blade of each receptacle, shall comply with the latest NFPA 99.

---END---

SECTION 26 29 11
MOTOR CONTROLLERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, connection, and testing of motor controllers, including all low- and medium-voltage motor controllers and manual motor controllers, indicated as motor controllers in this section, and low-voltage variable speed motor controllers.
- B. Motor controllers, whether furnished with the equipment specified in other sections or otherwise (with the exception of elevator motor controllers specified in Division 14 and fire pump controllers specified in Division 21), shall meet this specification and all related specifications.

1.2 RELATED WORK

- A. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint for nonstructural components.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Include electrical ratings, dimensions, weights, mounting details, materials, overcurrent protection devices, overload relays, sizes of enclosures, wiring diagrams, starting characteristics, interlocking, and accessories.

- c. Certification from the manufacturer that representative motor controllers have been seismically tested to International Building Code requirements. Certification shall be based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.
2. Manuals:
- a. Submit, simultaneously with the shop drawings, companion copies of complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - 1) Wiring diagrams shall have their terminals identified to facilitate installation, maintenance, and operation.
 - 2) Wiring diagrams shall indicate internal wiring for each item of equipment and interconnections between the items of equipment.
 - 3) Elementary schematic diagrams shall be provided for clarity of operation.
 - 4) Include the catalog numbers for the correct sizes of overload relays for the motor controllers.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
- a. Certification by the manufacturer that the motor controllers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the motor controllers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by basic designation only.
- B. Institute of Electrical and Electronic Engineers (IEEE):
519-92.....Recommended Practices and Requirements for
Harmonic Control in Electrical Power Systems

C37.90.1-02.....Standard Surge Withstand Capability (SWC) Tests
for Relays and Relay Systems Associated with
Electric Power Apparatus

C. International Code Council (ICC):

IBC-12.....International Building Code

D. National Electrical Manufacturers Association (NEMA):

ICS 1-08.....Industrial Control and Systems: General
Requirements

ICS 1.1-09.....Safety Guidelines for the Application,
Installation and Maintenance of Solid State
Control

ICS 2-05.....Industrial Control and Systems Controllers,
Contactors, and Overload Relays Rated 600 Volts

ICS 4-05.....Industrial Control and Systems: Terminal Blocks

ICS 6-06.....Industrial Control and Systems: Enclosures

ICS 7-06.....Industrial Control and Systems: Adjustable-
Speed Drives

ICS 7.1-06.....Safety Standards for Construction and Guide for
Selection, Installation, and Operation of
Adjustable-Speed Drive Systems

MG 1 Part 31.....Inverter Fed Polyphase Motor Standards

E. National Fire Protection Association (NFPA):

70-11.....National Electrical Code (NEC)

F. Underwriters Laboratories Inc. (UL):

508A-07.....Industrial Control Panels

508C-07.....Power Conversion Equipment

UL 1449-06.....Surge Protective Devices

PART 2 - PRODUCTS

2.1 MOTOR CONTROLLERS

- A. Motor controllers shall comply with IEEE, NEMA, NFPA, UL, and as shown on the drawings.
- B. Motor controllers shall be separately enclosed, unless part of another assembly. For installation in motor control centers, provide plug-in, draw-out type motor controllers up through NEMA size 4. NEMA size 5 and above require bolted connections.
- C. Motor controllers shall be combination type, with magnetic controller per Paragraph 2.3 below and with circuit breaker disconnecting means,

with external operating handle with lock-open padlocking positions and ON-OFF position indicator.

1. Circuit Breakers:

- a. Bolt-on thermal-magnetic type with a minimum interrupting rating as indicated on the drawings.
- b. Equipped with automatic, trip free, non-adjustable, inverse-time, and instantaneous magnetic trips for less than 400A. The magnetic trip shall be adjustable from 5x to 10x for breakers 400A and greater.
- c. Additional features shall be as follows:
 - 1) A rugged, integral housing of molded insulating material.
 - 2) Silver alloy contacts.
 - 3) Arc quenchers and phase barriers for each pole.
 - 4) Quick-make, quick-break, operating mechanisms.
 - 5) A trip element for each pole, a common trip bar for all poles, and one operator for all poles.

D. Enclosures:

1. Enclosures shall be NEMA-type rated 1, 3R, or 12 as indicated on the drawings or as required per the installed environment.
2. Enclosure doors shall be interlocked to prevent opening unless the disconnecting means is open. A "defeater" mechanism shall allow for inspection by qualified personnel with the disconnect means closed. Provide padlocking provisions.
3. All metal surfaces shall be thoroughly cleaned, phosphatized, and factory primed prior to applying light gray baked enamel finish.

E. Motor control circuits:

1. Shall operate at not more than 120 Volts.
2. Shall be grounded, except where the equipment manufacturer recommends that the control circuits be isolated.
3. For each motor operating over 120 Volts, incorporate a separate, heavy duty, control transformer within each motor controller enclosure.
4. Incorporate primary and secondary overcurrent protection for the control power transformers.

F. Overload relays:

1. Electronic type. Devices shall be NEMA type.
2. One for each pole.

3. External overload relay reset pushbutton on the door of each motor controller enclosure.
 4. Overload relays shall be matched to nameplate full-load current of actual protected motor and with appropriate adjustment for duty cycle.
 5. Electronic overload relays shall utilize internal current transformers and electro-mechanical components. The relays shall have ambient temperature compensation, single-phase protection, manual or automatic reset, and trip classes of 10, 15, 20 and 30. The relay shall provide fault cause indication, including jam/stall, ground fault, phase loss, and overload.
- G. Hand-Off-Automatic (H-O-A) switch is required unless specifically stated on the drawings as not required for a particular controller. H-O-A switch shall be operable without opening enclosure door. H-O-A switch is not required for manual motor controllers.
- H. Incorporate into each control circuit a 120 Volt, electronic time-delay relay (ON delay), minimum adjustable range from 0.3 to 10 minutes, with transient protection. Time-delay relay is not required where H-O-A switch is not required.
- I. Unless noted otherwise, equip each motor controller with not less than two normally open (N.O.) and two normally closed (N.C.) auxiliary contacts.
- J. Provide green (RUN) and red (STOP) pilot lights.
- K. Motor controllers incorporated within equipment assemblies shall also be designed for the specific requirements of the assemblies.
- L. Additional requirements for specific motor controllers, as indicated in other specification sections, shall also apply.

2.2 MANUAL MOTOR CONTROLLERS

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Manual motor controllers shall have the following features:
1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for induction motors, rated in horsepower.
 2. Units shall include thermal overload relays, on-off operator, red pilot light, normally closed auxiliary contacts.
- C. Fractional horsepower manual motor controllers shall have the following features:

1. Controllers shall be general-purpose Class A, manually operated type with full voltage controller for fractional horsepower induction motors.
2. Units shall include thermal overload relays, red pilot light, and toggle operator.

2.3 MAGNETIC MOTOR CONTROLLERS

- A. Shall be in accordance with applicable requirements of 2.1 above.
- B. Controllers shall be general-purpose, Class A magnetic controllers for induction motors rated in horsepower. Minimum NEMA size 0.
- C. Where combination motor controllers are used, combine controller with protective or disconnect device in a common enclosure.
- D. Provide phase loss protection for each controller, with contacts to de-energize the controller upon loss of any phase.
- E. Unless otherwise indicated, provide full voltage non-reversing across-the-line mechanisms for motors less than 75 HP, closed by coil action and opened by gravity. For motors 75 HP and larger, provide reduced-voltage or variable speed controllers as shown on the drawings. Equip controllers with 120 VAC coils and individual control transformer unless otherwise noted.

2.4 REDUCED VOLTAGE MOTOR CONTROLLERS

- A. Shall be in accordance with applicable portions of 2.1 above.
- B. Shall have closed circuit transition.
- C. Shall limit inrush currents to not more than 70 percent of the locked rotor current.
- D. Provide phase loss protection for each motor controller, with contacts to de-energize the motor controller upon loss of any phase.

2.5 MEDIUM-VOLTAGE MOTOR CONTROLLERS

- A. Shall be in accordance with applicable portions of 2.1 above, and in accordance with applicable provisions of Section 26 13 13, MEDIUM-VOLTAGE CIRCUIT BREAKER SWITCHGEAR.
- B. Interrupting ratings shall be not less than the maximum short circuit currents available as shown on the drawings.
- C. Shall have the following additional features:
 1. Metal enclosed, free-standing, vacuum break, reduced-voltage, primary reactor, drawout type combined with non-load break fused disconnect switch.
 2. Shall include the following components:

- a. Three pole, magnetically held, drawout type, with start/run contactor(s).
 - b. Equipped for the number of motor speeds as shown on the drawings.
 - c. Primary reactor with taps for 50, 65 and 80 percent of line voltage.
 - d. Definite time transfer relay.
 - e. Three current limiting, type "R" power type fuses with 50,000 amperes interrupting capability or as indicated on drawings.
 - f. Control power transformer (CPT), protected with current limiting fuses. The CPT shall be rated 300VA and shall be rated 60kV BIL.
 - g. Three current transformers and overcurrent protective devices.
 - h. Zero-sequence current transformers and associated devices for ground fault protection.
 - i. Under-voltage protection.
 - j. Protection against single phasing.
 - k. Stator thermal protection.
 - l. Indicating-type ammeter and selector switch.
 - m. Red and green indicating lights.
3. A separate enclosure for each motor controller.
 4. Shall be isolated by an externally operated mechanism. The secondary of the control power transformer shall also be opened by this device.
 5. Suitable and adequate compartments and barriers for medium-voltage components. Isolate the power bus from the normally accessible compartments.
 6. Medium-voltage line connections shall be automatically shuttered closed when the motor controller is in the racked-out position. The disconnection shall be clearly indicated.
 7. Interlocks shall prevent:
 - a. Inadvertent operation of the isolating mechanism under load.
 - b. Opening the medium-voltage compartment before the controller is isolated.
 - c. Closing of the line contactor while the enclosure door is open.
 8. Current and potential transformers for operating remote recording watt-hour and demand meters and the indicating meters at the motor controller.
 9. Provide lock-open padlocking provisions.

10. Furnish accessories as recommended by the manufacturer of the motor controllers to facilitate convenient operation and maintenance of the controllers.

2.6 LOW-VOLTAGE VARIABLE SPEED MOTOR CONTROLLERS (VSMC)

- A. VSMC shall be in accordance with applicable portions of 2.1 above.
- B. VSMC shall be electronic, with adjustable frequency and voltage, three phase output, capable of driving standard NEMA B three-phase induction motors at full rated speed. The control technique shall be pulse width modulation (PWM), where the VSMC utilizes a full wave bridge design incorporating diode rectifier circuitry. Silicon controlled rectifiers or other control techniques are not acceptable.
- C. VSMC shall be suitable for variable torque loads, and shall be capable of providing sufficient torque to allow the motor to break away from rest upon first application of power.
- D. VSMC shall be capable of operating within voltage parameters of plus 10 to minus 15 percent of line voltage, and be suitably rated for the full load amps of the maximum watts (HP) within its class.
- E. Minimum efficiency shall be 95 percent at 100 percent speed and 85 percent at 50 percent speed.
- F. The displacement power factor of the VSMC shall not be less than 95 percent under any speed or load condition.
- G. VSMC current and voltage harmonic distortion shall not exceed the values allowed by IEEE 519.
- H. Operating and Design Conditions:
 1. Elevation: 4,000 feet Above Mean Sea Level (AMSL)
 2. Temperatures: Maximum +120°F to Minimum -10°F.
 3. Relative Humidity: 95%.
 4. VSMC Location: Heated only space.
- I. VSMC shall have the following features:
 1. Isolated power for control circuits.
 2. Manually resettable overload protection for each phase.
 3. Adjustable current limiting circuitry to provide soft motor starting. Maximum starting current shall not exceed 200 percent of motor full load current.
 4. Independent acceleration and deceleration time adjustment, manually adjustable from 2 to 2000 seconds. Set timers to the equipment manufacturer's recommended time in the above range.

5. Control input circuitry that will accept 4 to 20 mA current or 0-10 VDC voltage control signals from an external source.
6. Automatic frequency adjustment from 1 Hz to 300 Hz.
7. Circuitry to initiate an orderly shutdown when any of the conditions listed below occur. The VSMC shall not be damaged by any of these electrical disturbances and shall automatically restart when the conditions are corrected. The VSMC shall be able to restart into a rotating motor operating in either the forward or reverse direction and matching that frequency.
 - a. Incorrect phase sequence.
 - b. Single phasing.
 - c. Overvoltage in excess of 10 percent.
 - d. Undervoltage in excess of 15 percent.
 - e. Running overcurrent above 110 percent (VSMC shall not automatically reset for this condition.)
 - f. Instantaneous overcurrent above 150 percent (VSMC shall not automatically reset for this condition).
 - g. Short duration power outages of 12 cycles or less (i.e., distribution line switching, generator testing, and automatic transfer switch operations.)
8. Automatic Reset/Restart: Attempt three restarts after VSMC fault or on return of power after an interruption and before shutting down for manual reset or fault correction, with adjustable delay time between restart attempts.
10. Power-Interruption Protection: To prevent motor from re-energizing after a power interruption until motor has stopped, unless "Bidirectional Autospeed Search" feature is available and engaged.
11. Bidirectional Autospeed Search: Capable of starting VSMC into rotating loads spinning in either direction and returning motor to set speed in proper direction, without causing damage to VSMC, motor, or load.
- J. VSMC shall include an input circuit breaker which will disconnect all input power, interlocked with the door so that the door cannot be opened with the circuit breaker in the closed position.
- K. VSMC shall include a 5% line reactor and a RFI/EMI filter.
- L. Surge Suppression: Provide three-phase protection against damage from supply voltage surges in accordance with UL 1449.

- M. VSMC shall include front-accessible operator station, with sealed keypad and digital display, which allows complete programming, operating, monitoring, and diagnostic capabilities.
1. Typical control functions shall include but not be limited to:
 - a. HAND-OFF-AUTOMATIC-RESET, with manual speed control in HAND mode.
 - b. NORMAL-BYPASS.
 - c. NORMAL-TEST, which allows testing and adjusting of the VSMC while in bypass mode.
 2. Typical monitoring functions shall include but not be limited to:
 - a. Output frequency (Hz).
 - b. Motor speed and status (run, stop, fault).
 - c. Output voltage and current.
 3. Typical fault and alarm functions shall include but not be limited to:
 - a. Loss of input signal, under- and over-voltage, inverter overcurrent, motor overload, critical frequency rejection with selectable and adjustable deadbands, instantaneous line-to-line and line-to-ground overcurrent, loss-of-phase, reverse-phase, and short circuit.
 - b. System protection indicators indicating that the system has shutdown and will not automatically restart.
- N. VSMC shall include two N.O. and two N.C. dry contacts rated 120 Volts, 10 amperes, 60 Hz.
- O. Hardware, software, network interfaces, gateways, and programming to control and monitor the VSMC by control systems specified in other specification sections, including but not limited to Divisions 22 and 23.
- P. Network communications ports: As required for connectivity to control systems specified in other specification sections, including but not limited to Divisions 22 and 23.
- Q. Communications protocols: As required for communications with control systems specified in other specification sections, including but not limited to Divisions 22 and 23.
- R. Bypass controller: Provide contactor-style bypass, arranged to bypass the inverter.
1. Inverter Output Contactor and Bypass Contactor: Load-break NEMA-rated contactor.
 2. Motor overload relays.

3. HAND-OFF-AUTOMATIC bypass control.

- S. Bypass operation: Transfers motor between inverter output and bypass circuit, manually, automatically, or both. VSMC shall be capable of stable operation (starting, stopping, and running), and control by fire alarm and detection systems, with motor completely disconnected from the inverter output. Transfer between inverter and bypass contactor and retransfer shall only be allowed with the motor at zero speed.
- T. Inverter Isolating Switch: Provide non-load-break switch arranged to isolate inverter and permit safe troubleshooting and testing of the inverter, both energized and de-energized, while motor is operating in bypass mode. Include padlockable, door-mounted handle mechanism.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install motor controllers in accordance with the NEC, as shown on the drawings, and as recommended by the manufacturer.
- B. In seismic areas, motor controllers shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.
- C. Set field-adjustable switches, auxiliary relays, time-delay relays, timers, and electronic overload relay pickup and trip ranges.
- D. Program variable speed motor controllers per the manufacturer's instructions and in coordination with other trades so that a complete and functional system is delivered.
- E. Adjust trip settings of circuit breakers and motor circuit protectors with adjustable instantaneous trip elements. Initially adjust at six times the motor nameplate full-load ampere ratings and attempt to start motors several times, allowing for motor cooldown between starts. If tripping occurs on motor inrush, adjust settings in increments until motors start without tripping. Do not exceed eight times the motor full-load amperes (or 11 times for NEMA Premium Efficiency motors if required). Where these maximum settings do not allow starting of a motor, notify Resident Engineer before increasing settings.
- G. Set the taps on reduced-voltage autotransformer controllers at 65 percent of line voltage.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform manufacturer's required field tests in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:

- a. Compare equipment nameplate data with specifications and approved shop drawings.
- b. Inspect physical, electrical, and mechanical condition.
- c. Verify appropriate anchorage, required area clearances, and correct alignment.
- d. Verify that circuit breaker, motor circuit protector, and fuse sizes and types correspond to approved shop drawings.
- e. Verify overload relay ratings are correct.
- f. Vacuum-clean enclosure interior. Clean enclosure exterior.
- g. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data.
- h. Test all control and safety features of the motor controllers.
- i. For low-voltage variable speed motor controllers, final programming and connections shall be by a factory-trained technician. Set all programmable functions of the variable speed motor controllers to meet the requirements and conditions of use.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks, settings, and tests, the Contractor shall show by demonstration in service that the motor controllers are in good operating condition and properly performing the intended functions.

3.4 SPARE PARTS

- A. Two weeks prior to the final inspection, provide one complete set of spare fuses for each motor controller.

3.5 INSTRUCTION

- A. Furnish the services of a factory-trained technician for two 4-hour training periods for instructing personnel in the maintenance and operation of the motor controllers, on the dates requested by the Resident Engineer.

---END---

SECTION 26 29 21
ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the furnishing, installation, and connection of fused and unfused disconnect switches (indicated as switches in this section), and separately-enclosed circuit breakers for use in electrical systems rated 600 V and below.

1.2 RELATED WORK

- A. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirements for seismic restraint of non-structural components.
- B. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- C. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- D. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits.

1.3 QUALITY ASSURANCE

- A. Quality Assurance shall be in accordance with Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES) in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit in accordance with Paragraph, SUBMITTALS in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS, and the following requirements:
1. Shop Drawings:
 - a. Submit sufficient information to demonstrate compliance with drawings and specifications.
 - b. Submit the following data for approval:
 - 1) Electrical ratings, dimensions, mounting details, materials, required clearances, terminations, weight, fuses, circuit breakers, wiring and connection diagrams, accessories, and device nameplate data.
 - c. Certification from the manufacturer that representative enclosed switches and circuit breakers have been seismically tested to International Building Code requirements. Certification shall be

based upon simulated seismic forces on a shake table or by analytical methods, but not by experience data or other methods.

2. Manuals:
 - a. Submit complete maintenance and operating manuals including technical data sheets, wiring diagrams, and information for ordering fuses, circuit breakers, and replacement parts.
 - 1) Include schematic diagrams, with all terminals identified, matching terminal identification in the enclosed switches and circuit breakers.
 - 2) Include information for testing, repair, troubleshooting, assembly, and disassembly.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
 - a. Certification by the manufacturer that the enclosed switches and circuit breakers conform to the requirements of the drawings and specifications.
 - b. Certification by the Contractor that the enclosed switches and circuit breakers have been properly installed, adjusted, and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. International Code Council (ICC):
IBC-15.....International Building Code
- C. National Electrical Manufacturers Association (NEMA):
FU 1-12.....Low Voltage Cartridge Fuses
KS 1-13.....Heavy Duty Enclosed and Dead-Front Switches
(600 Volts Maximum)
- D. National Fire Protection Association (NFPA):
70-17.....National Electrical Code (NEC)
- E. Underwriters Laboratories, Inc. (UL):
98-16.....Enclosed and Dead-Front Switches
248 1-11.....Low Voltage Fuses

489-13.....Molded Case Circuit Breakers and Circuit
Breaker Enclosures

PART 2 - PRODUCTS

2.1 FUSED SWITCHES RATED 600 AMPERES AND LESS

- A. Switches shall be in accordance with NEMA, NEC, UL, as specified, and as shown on the drawings.
- B. Shall be NEMA classified General Duty (GD) for 240 V switches, and NEMA classified Heavy Duty (HD) for 480 V switches.
- C. Shall be horsepower (HP) rated.
- D. Shall have the following features:
 - 1. Switch mechanism shall be the quick-make, quick-break type.
 - 2. Copper blades, visible in the open position.
 - 3. An arc chute for each pole.
 - 4. External operating handle shall indicate open and closed positions, and have lock-open padlocking provisions.
 - 5. Mechanical interlock shall permit opening of the door only when the switch is in the open position, defeatable to permit inspection.
 - 6. Fuse holders for the sizes and types of fuses specified.
 - 7. Solid neutral for each switch being installed in a circuit which includes a neutral conductor.
 - 8. Ground lugs for each ground conductor.
 - 9. Enclosures:
 - a. Shall be the NEMA types shown on the drawings.
 - b. Where the types of switch enclosures are not shown, they shall be the NEMA types most suitable for the ambient environmental conditions.
 - c. Shall be finished with manufacturer's standard gray baked enamel paint over pretreated steel.

2.2 UNFUSED SWITCHES RATED 600 AMPERES AND LESS

- A. Shall be the same as fused switches, but without provisions for fuses.

2.3 MOTOR RATED TOGGLE SWITCHES

- A. Type 1, general purpose for single-phase motors rated up to 1 horsepower.
- B. Quick-make, quick-break toggle switch with external reset button and thermal overload protection matched to nameplate full-load current of actual protected motor.

2.5 CARTRIDGE FUSES

- A. Shall be in accordance with NEMA FU 1.
- C. Feeders: RK1, time delay.
- D. Motor Branch Circuits: Class RK1, time delay.
- E. Other Branch Circuits: Class RK1, time delay

2.6 SEPARATELY-ENCLOSED CIRCUIT BREAKERS

- A. Provide circuit breakers in accordance with the applicable requirements in Section 26 24 16, PANELBOARDS.
- B. Enclosures shall be the NEMA types shown on the drawings. Where the types are not shown, they shall be the NEMA type most suitable for the ambient environmental conditions.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Installation shall be in accordance with the NEC, as shown on the drawings, and manufacturer's instructions.
- B. In seismic areas, enclosed switches and circuit breakers shall be adequately anchored and braced per details on structural contract drawings to withstand the seismic forces at the location where installed.
- C. Fused switches shall be furnished complete with fuses. Arrange fuses such that rating information is readable without removing the fuses.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform in accordance with the manufacturer's recommendations. In addition, include the following:
 - 1. Visual Inspection and Tests:
 - a. Compare equipment nameplate data with specifications and approved shop drawings.
 - b. Inspect physical, electrical, and mechanical condition.
 - c. Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method.
 - d. Vacuum-clean enclosure interior. Clean enclosure exterior.

3.3 SPARE PARTS

- A. Two weeks prior to the final inspection, furnish one complete set of spare fuses for each fused disconnect switch installed on the project. Deliver the spare fuses to the COR.

---END---

SECTION 26 51 00
INTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION:

- A. This section specifies the furnishing, installation, and connection of the interior lighting systems. The terms "lighting fixture," "fixture," and "luminaire" are used interchangeably.

1.2 RELATED WORK

- A. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT: Disposal of lamps.
- B. Section 02 41 00, DEMOLITION: Removal and disposal of lamps and ballasts.
- D. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Requirement for seismic restraint for nonstructural components.
- E. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: Requirements that apply to all sections of Division 26.
- F. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES: Low-voltage conductors.
- G. Section 26 27 26, WIRING DEVICES: Wiring devices used for control of the lighting systems.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit the following information for each type of lighting fixture designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of lighting fixture designation.
 - b. Material and construction details, include information on housing and optics system.
 - c. Physical dimensions and description.
 - d. Wiring schematic and connection diagram.
 - e. Installation details.
 - f. Energy efficiency data.

- F. Illuminating Engineering Society (IES):
 - LM-79-08.....Electrical and Photometric Measurements of
Solid-State Lighting Products
 - LM-80-08.....Measuring Lumen Maintenance of LED Light
Sources
 - LM-82-12.....Characterization of LED Light Engines and LED
Lamps for Electrical and Photometric Properties
as a Function of Temperature
- G. Institute of Electrical and Electronic Engineers (IEEE):
 - C62.41-91.....Surge Voltages in Low Voltage AC Power Circuits
- H. International Code Council (ICC):
 - IBC-12.....International Building Code
- I. National Fire Protection Association (NFPA):
 - 70-11.....National Electrical Code (NEC)
 - 101-12.....Life Safety Code
- J. National Electrical Manufacturer's Association (NEMA):
 - C82.1-04.....Lamp Ballasts - Line Frequency Fluorescent Lamp
Ballasts
 - C82.2-02.....Method of Measurement of Fluorescent Lamp
Ballasts
 - C82.4-02.....Lamp Ballasts - Ballasts for High-Intensity
Discharge and Low-Pressure Sodium (LPS) Lamps
(Multiple-Supply Type)
 - C82.11-11.....Lamp Ballasts - High Frequency Fluorescent Lamp
Ballasts
 - LL-9-09.....Dimming of T8 Fluorescent Lighting Systems
 - SSL-1-10.....Electronic Drivers for LED Devices, Arrays, or
Systems
- K. Underwriters Laboratories, Inc. (UL):
 - 496-08.....Lampholders
 - 542-0599.....Fluorescent Lamp Starters
 - 844-12.....Luminaires for Use in Hazardous (Classified)
Locations
 - 924-12.....Emergency Lighting and Power Equipment
 - 935-01.....Fluorescent-Lamp Ballasts
 - 1029-94.....High-Intensity-Discharge Lamp Ballasts
 - 1029A-06.....Ignitors and Related Auxiliaries for HID Lamp
Ballasts

- 1598-08.....Luminaires
- 1574-04.....Track Lighting Systems
- 2108-04.....Low-Voltage Lighting Systems
- 8750-09.....Light Emitting Diode (LED) Light Sources for
Use in Lighting Products

PART 2 - PRODUCTS

2.1 LIGHTING FIXTURES

- A. Shall be in accordance with NFPA, UL, as shown on drawings, and as specified.
- B. Sheet Metal:
 - 1. Shall be formed to prevent warping and sagging. Housing, trim and lens frame shall be true, straight (unless intentionally curved), and parallel to each other as designed.
 - 2. Wireways and fittings shall be free of burrs and sharp edges, and shall accommodate internal and branch circuit wiring without damage to the wiring.
 - 3. When installed, any exposed fixture housing surface, trim frame, door frame, and lens frame shall be free of light leaks.
 - 4. Hinged door frames shall operate smoothly without binding. Latches shall function easily by finger action without the use of tools.
- C. Mechanical Safety: Lighting fixture closures (lens doors, trim frame, hinged housings, etc.) shall be retained in a secure manner by captive screws, chains, aircraft cable, captive hinges, or fasteners such that they cannot be accidentally dislodged during normal operation or routine maintenance.
- D. Metal Finishes:
 - 1. The manufacturer shall apply standard finish (unless otherwise specified) over a corrosion-resistant primer, after cleaning to free the metal surfaces of rust, grease, dirt and other deposits. Edges of pre-finished sheet metal exposed during forming, stamping or shearing processes shall be finished in a similar corrosion resistant manner to match the adjacent surface(s). Fixture finish shall be free of stains or evidence of rusting, blistering, or flaking, and shall be applied after fabrication.
 - 2. Interior light reflecting finishes shall be white with not less than 85 percent reflectances, except where otherwise shown on the drawing.

3. Exterior finishes shall be as shown on the drawings.

E. Lighting fixtures shall have a specific means for grounding metallic wireways and housings to an equipment grounding conductor.

2.2 LED LIGHT FIXTURES

A. General:

1. LED light fixtures shall be in accordance with IES, NFPA, UL, as shown on the drawings, and as specified.

2. LED light fixtures shall be Reduction of Hazardous Substances (RoHS)-compliant.

3. LED drivers shall include the following features unless otherwise indicated:

a. Minimum efficiency: 85% at full load.

b. Minimum Operating Ambient Temperature: -20° C. (-4° F.)

c. Input Voltage: 120 - 277V (±10%) at 60 Hz.

d. Integral short circuit, open circuit, and overload protection.

e. Power Factor: ≥ 0.95 .

f. Total Harmonic Distortion: $\leq 20\%$.

g. Comply with FCC 47 CFR Part 15.

4. LED modules shall include the following features unless otherwise indicated:

a. Comply with IES LM-79 and LM-80 requirements.

b. Minimum CRI 80 and color temperature 3000° K unless otherwise specified in LIGHTING FIXTURE SCHEDULE.

c. Minimum Rated Life: 50,000 hours per IES L70.

d. Light output lumens as indicated in the LIGHTING FIXTURE SCHEDULE.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Installation shall be in accordance with the NEC, manufacturer's instructions, and as shown on the drawings or specified.

B. Align, mount, and level the lighting fixtures uniformly.

D. Lighting Fixture Supports:

1. Shall provide support for all of the fixtures. Supports may be anchored to channels of the ceiling construction, to the structural slab or to structural members within a partition, or above a suspended ceiling.

2. Shall maintain the fixture positions after cleaning and relamping.

3. Shall support the lighting fixtures without causing the ceiling or partition to deflect.
4. Single or double pendant-mounted lighting fixtures:
 - a. Each stem shall be supported by an approved outlet box mounted swivel joint and canopy which holds the stem captive and provides spring load (or approved equivalent) dampening of fixture oscillations. Outlet box shall be supported vertically from the building structure.
- E. Furnish and install the new lamps as specified for all lighting fixtures installed under this project, and for all existing lighting fixtures reused under this project.
- F. The electrical and ceiling trades shall coordinate to ascertain that approved lighting fixtures are furnished in the proper sizes and installed with the proper devices (hangers, clips, trim frames, flanges, etc.), to match the ceiling system being installed.
- G. At completion of project, replace all defective components of the lighting fixtures at no cost to the Government.

3.2 ACCEPTANCE CHECKS AND TESTS

- A. Perform the following:
 1. Visual Inspection:
 - a. Verify proper operation by operating the lighting controls.
 - b. Visually inspect for damage to fixtures, lenses, reflectors, diffusers, and louvers. Clean fixtures, lenses, reflectors, diffusers, and louvers that have accumulated dust, dirt, or fingerprints during construction.
 2. Electrical tests:
 - a. Exercise dimming components of the lighting fixtures over full range of dimming capability by operating the control devices(s) in the presence of the COTR. Observe for visually detectable flicker over full dimming range, and replace defective components at no cost to the Government.

3.3 FOLLOW-UP VERIFICATION

- A. Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that the lighting systems are in good operating condition and properly performing the intended function.

---END---

SECTION 26 56 00
EXTERIOR LIGHTING

PART 1 - GENERAL

1.1 DESCRIPTION

This section specifies the furnishing, installation, and connection of exterior fixtures, poles, and supports. The terms "lighting fixtures", "fixture" and "luminaire" are used interchangeably.

1.2 RELATED WORK

- A. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS: General electrical requirements and items that are common to more than one section of Division 26.
- B. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES (600 VOLTS AND BELOW): Low voltage power and lighting wiring.
- C. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS: Conduits, fittings, and boxes for raceway systems.
- D. Section 26 05 41, UNDERGROUND ELECTRICAL CONSTRUCTION: Underground handholes and conduits.

1.3 QUALITY ASSURANCE

- A. Refer to Paragraph, QUALIFICATIONS (PRODUCTS AND SERVICES), in Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.4 SUBMITTALS

- A. Submit six copies of the following in accordance with Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
 - 1. Shop Drawings:
 - a. Submit the following information for each type of lighting fixture designated on the LIGHTING FIXTURE SCHEDULE, arranged in order of lighting fixture designation.
 - b. Material and construction details, include information on housing and optics system.
 - c. Physical dimensions and description.
 - d. Wiring schematic and connection diagram.
 - e. Installation details.
 - f. Energy efficiency data.
 - g. Photometric data based on laboratory tests complying with IES Lighting Measurements testing and calculation guides.

- h. Lamp data including lumen output (initial and mean), color rendition index (CRI), rated life (hours), and color temperature (degrees Kelvin).
 - i. Ballast data including ballast type, starting method, ambient temperature, ballast factor, sound rating, system watts, and total harmonic distortion (THD).
 - j. For LED lighting fixtures, submit US DOE LED Lighting Facts label, and IES L70 rated life.
 - k. Submit site plan showing all exterior lighting fixtures with fixture tags consistent with Lighting Fixture Schedule as shown on drawings. Site plan shall show computer generated point-by-point illumination calculations. Include lamp lumen and light loss factors used in calculations.
2. Manuals:
- a. Submit, simultaneously with the shop drawings, complete maintenance and operating manuals, including technical data sheets, wiring diagrams, and information for ordering replacement parts.
 - b. If changes have been made to the maintenance and operating manuals originally submitted, submit updated maintenance and operating manuals two weeks prior to the final inspection.
3. Certifications: Two weeks prior to final inspection, submit the following.
- a. Certification by the Contractor that the exterior lighting systems have been properly installed and tested.

1.5 APPLICABLE PUBLICATIONS

- A. Publications listed below (including amendments, addenda, revisions, supplements, and errata) form a part of this specification to the extent referenced. Publications are referenced in the text by designation only.
- B. Aluminum Association Inc. (AA):
AAH35.1-06.....Alloy and Temper Designation Systems for
Aluminum
- C. American Association of State Highway and Transportation Officials (AASHTO):
32-LTS-6.....Structural Supports for Highway Signs,
Luminaires and Traffic Signals
- D. American Concrete Institute (ACI):

- 318-05Building Code Requirements for Structural
Concrete
- E. American National Standards Institute (ANSI):
 - C81.61-09Electrical Lamp Bases - Specifications for
Bases (Caps) for Electric Lamps
- F. American Society for Testing and Materials (ASTM):
 - A123/A123M-12Zinc (Hot-Dip Galvanized) Coatings on Iron and
Steel Products
 - A153/A153M-09.....Zinc Coating (Hot-Dip) on Iron and Steel
Hardware
 - B108-03a-08Aluminum-Alloy Permanent Mold Castings
 - C1089-13Spun Cast Prestressed Concrete Poles
- G. Federal Aviation Administration (FAA):
 - AC 70/7460-IK-07.....Obstruction Lighting and Marking
 - AC 150/5345-43F-06.....Obstruction Lighting Equipment
- H. Illuminating Engineering Society of North America (IESNA):
 - HB-9-00.....Lighting Handbook
 - RP-8-05.....Roadway Lighting
 - LM-52-03.....Photometric Measurements of Roadway Sign
Installations
 - LM-72-10.....Directional Positioning of Photometric Data
 - LM-79-08.....Approved Method for the Electrical and
Photometric Measurements of Solid-State Lighting
Products
 - LM-80-08.....Approved Method for Measuring Lumen Maintenance
of LED Light Sources
 - TM-15-07.....Backlight, Uplight and Glare (BUG) Ratings
- I. National Electrical Manufacturers Association (NEMA):
 - C78.41-06.....Electric Lamps - Guidelines for Low-Pressure
Sodium Lamps
 - C78.42-07Electric Lamps - Guidelines for High-Pressure
Sodium Lamps
 - C78.43-07Electric Lamps - Single-Ended Metal-Halide
Lamps
 - C78.1381-98.....Electric Lamps - 70-Watt M85 Double-Ended
Metal-Halide Lamps
 - C82.4-02Ballasts for High-Intensity-Discharge and Low-
Pressure Sodium Lamps (Multiple-Supply Type)

- C136.3-05For Roadway and Area Lighting Equipment -
Luminaire Attachments
- C136.17-05Roadway and Area Lighting Equipment - Enclosed
Side-Mounted Luminaires for Horizontal-Burning
High-Intensity-Discharge Lamps - Mechanical
Interchangeability of Refractors
- ICS 2-00 (R2005)Controllers, Contactors and Overload Relays
Rated 600 Volts
- ICS 6-93 (R2006)Enclosures
- J. National Fire Protection Association (NFPA):
70-11National Electrical Code (NEC)
- K. Underwriters Laboratories, Inc. (UL):
496-08Lampholders
773-95.....Plug-In, Locking Type Photocontrols for Use
with Area Lighting
773A-06Nonindustrial Photoelectric Switches for
Lighting Control
1029-94.....High-Intensity-Discharge Lamp Ballasts
1598-08Luminaires
8750-09.....Light Emitting Diode (LED) Equipment for Use in
Lighting Products

1.6 DELIVERY, STORAGE, AND HANDLING

Provide manufacturer's standard provisions for protecting pole finishes during transport, storage, and installation. Do not store poles on ground. Store poles so they are at least 305 mm (12 inches) above ground level and growing vegetation. Do not remove factory-applied pole wrappings until just before installing pole.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS

Luminaires, materials and equipment shall be in accordance with NEC, UL, ANSI, and as shown on the drawings and specified.

2.2 LUMINAIRES

- A. Luminaires shall be weatherproof, heavy duty, outdoor types designed for efficient light utilization, adequate dissipation of lamp and ballast heat, and safe cleaning and relamping.
- B. Illumination distribution patterns, BUG ratings and cutoff types as defined by the IESNA shall be as shown on the drawings.

- C. Incorporate ballasts in the luminaire housing, except where otherwise shown on the drawings.
- D. Lenses shall be frame-mounted, heat-resistant, borosilicate glass, with prismatic refractors, unless otherwise shown on the drawings. Attach the frame to the luminaire housing by hinges or chain. Use heat and aging-resistant, resilient gaskets to seal and cushion lenses and refractors in luminaire doors.
- E. Pre-wire internal components to terminal strips at the factory.
- F. Bracket-mounted luminaires shall have leveling provisions and clamp-type adjustable slip-fitters with locking screws.
- G. Materials shall be rustproof. Latches and fittings shall be non-ferrous metal.
- H. Provide manufacturer's standard finish, as scheduled on the drawings. Where indicated on drawings, match finish process and color of pole or support materials. Where indicated on drawings, provide finishes as indicated in Section 09 06 00, SCHEDULE FOR FINISHES.
- I. Luminaires shall carry factory labels, showing complete, specific lamp and ballast information.

2.3 LAMPS

- A. LED sources shall meet the following requirements:
 - 1. Operating temperature rating shall be between -40 degrees C (-40 degrees F) and 50 degrees C (120 degrees F).
 - 2. Correlated Color Temperature (CCT): 4000K.
 - 3. Color Rendering Index (CRI): ≥ 85 .
 - 4. The manufacturer shall have performed reliability tests on the LEDs luminaires complying with Illuminating Engineering Society (IES) LM79 for photometric performance and LM80 for lumen maintenance and L70 life.
- G. Mercury vapor lamps shall not be used.

2.9 LED DRIVERS

- A. LED drivers shall meet the following requirements:
 - 1. Drivers shall have a minimum efficiency of 85%.
 - 2. Starting Temperature: -40 degrees C (-40 degrees F).
 - 3. Input Voltage: 120 to 480 ($\pm 10\%$) volt.
 - 4. Power Supplies: Class I or II output.
 - 5. Surge Protection: The system must survive 250 repetitive strikes of "C Low" (C Low: 6kV/1.2 x 50 μ s, 10kA/8 x 20 μ s) waveforms at 1-minute intervals with less than 10% degradation in clamping voltage.

"C Low" waveforms are as defined in IEEE/ASNI C62.41.2-2002,
Scenario 1 Location Category C.

6. Power Factor (PF): ≥ 0.90 .
7. Total Harmonic Distortion (THD): $\leq 20\%$.
8. Comply with FCC Title 47 CFR Part 18 Non-consumer RFI/EMI Standards.
9. Drivers shall be reduction of hazardous substances (ROHS)-compliant.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install lighting in accordance with the NEC, as shown on the drawings,
and in accordance with manufacturer's recommendations.
- B. Install lamps in each luminaire.
- C. Adjust luminaires that require field adjustment or aiming.

3.2 ACCEPTANCE CHECKS AND TESTS

Verify operation after installing luminaires and energizing circuits.

- - - E N D - - -