

**SECTION 01 57 19**  
**TEMPORARY ENVIRONMENTAL CONTROLS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
1. Adversely effect human health or welfare,
  2. Unfavorably alter ecological balances of importance to human life,
  3. Effect other species of importance to humankind, or;
  4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
  2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
  3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
  4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
  5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
  6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.

7. Sanitary Wastes:

- a. Sewage: Domestic sanitary sewage and human and animal waste.
- b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

**1.2 QUALITY CONTROL**

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.
- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

**1.3 REFERENCES**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):  
33 CFR 328.....Definitions

**1.4 SUBMITTALS**

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
  - 1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the Project Engineer and GEMS Coordinator to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the Project Engineer and the Contracting Officer for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
    - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
    - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
    - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
    - d. Description of the Contractor's environmental protection personnel training program.
    - e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.

- f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
  - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
  - h. Permits, licenses, and the location of the solid waste disposal area.
  - i. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, stream crossings, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan.
  - j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
  - k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

#### **1.5 PROTECTION OF ENVIRONMENTAL RESOURCES**

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.
- B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the Project Engineer. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted.
  - 1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before

- construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features..
    - a. Box and protect from damage existing trees and shrubs to remain on the construction site.
    - b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
    - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
  3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.
  4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.
    - a. Reuse or conserve the collected topsoil sediment as directed by the Project Engineer. Topsoil use and requirements are specified in Section 31 20 00, EARTHWORK.
    - b. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.
  5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features shown on the Environmental Protection Plan. Maintain temporary erosion and sediment control measures such as berms, dikes, drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
  6. Manage borrow areas on and off Government property to minimize erosion and to prevent sediment from entering nearby water courses or lakes.
  7. Manage and control spoil areas on Government property to limit spoil to areas shown on the Environmental Protection Plan and prevent erosion of soil or sediment from entering nearby water courses or lakes.

8. Protect adjacent areas from despoilment by temporary excavations and embankments.
  9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
  10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
  11. Handle discarded materials other than those included in the solid waste category as directed by the Project Engineer.
- C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
  2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
  3. Monitor water areas affected by construction.
- D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife. Prior to beginning construction operations, list species that require specific attention along with measures for their protection.
- E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of North Dakota Department of Health and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and

- preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
  3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
  4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.
- F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the Project Engineer. Maintain noise-produced work at or below the decibel levels and within the time periods specified.
1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00 p.m. unless otherwise notified by the Project Engineer. Repetitive impact noise on the property shall not exceed the following dB limitations:
 

| Time Duration of Impact Noise       | Sound Level in dB |
|-------------------------------------|-------------------|
| More than 12 minutes in any hour    | 70                |
| Less than 30 seconds of any hour    | 85                |
| Less than three minutes of any hour | 80                |
| Less than 12 minutes of any hour    | 75                |
  2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:
    - a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

| EARTHMOVING           |    | MATERIALS HANDLING |    |
|-----------------------|----|--------------------|----|
| FRONT LOADERS         | 75 | CONCRETE MIXERS    | 75 |
| BACKHOES              | 75 | CONCRETE PUMPS     | 75 |
| DOZERS                | 75 | CRANES             | 75 |
| TRACTORS              | 75 |                    |    |
| SCAPERS               | 80 |                    |    |
| GRADERS               | 75 | JACK HAMMERS       | 75 |
| TRUCKS                | 75 |                    |    |
| PAVERS,<br>STATIONARY | 80 | PNEUMATIC TOOLS    | 80 |
| PUMPS                 | 75 |                    |    |
| GENERATORS            | 75 | SAWS               | 75 |
| COMPRESSORS           | 75 | VIBRATORS          | 75 |

- b. Use shields or other physical barriers to restrict noise transmission.
  - c. Provide soundproof housings or enclosures for noise-producing machinery.
  - d. Use efficient silencers on equipment air intakes.
  - e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
  - f. Line hoppers and storage bins with sound deadening material.
  - g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.
3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the Project Engineer noting any problems and the alternatives for mitigating actions.
- G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.

H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the Project Engineer. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

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**SECTION 02 41 00**  
**DEMOLITION**

**PART 1 - GENERAL**

**1.1 DESCRIPTION:**

- A. This section specifies demolition and removal of buildings, portions of buildings, utilities, pavement, and other structures.

**1.2 RELATED WORK:**

- A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: Section 31 20 00, EARTHWORK.
- B. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Reserved items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- E. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- F. Construction Waste Management: Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT.
- G. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

**1.3 PROTECTION:**

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.
- D. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.

- E. In addition to previously listed fire and safety rules to be observed in performance of work, include following:
1. No wall or part of wall shall be permitted to fall outwardly from structures.
  2. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
  3. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.
- F. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center; any damaged items shall be repaired or replaced as approved by the Project Engineer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have Project Engineer's approval.
- G. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

#### **1.4 UTILITY SERVICES:**

- A. Demolish and remove outside utility service lines shown to be removed.
- B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction, at no additional cost to the Government.

**PART 2 - PRODUCTS (NOT USED)**

**PART 3 - EXECUTION**

**3.1 DEMOLITION:**

- A. Completely demolish and remove buildings and structures, including all appurtenances related or connected thereto.
- B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center to avoid accumulation at the demolition site. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.
- C. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor (unless noted otherwise) and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, or materials that are discovered to be hazardous, shall be handled as unforeseen.
- D. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Project Engineer. When Utility lines are encountered that are not indicated on the drawings, the Project Engineer shall be notified prior to further work in that area.

**3.2 CLEAN-UP:**

- A. On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to Project Engineer. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

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**SECTION 31 20 00**  
**EARTHWORK**

**PART 1 - GENERAL**

**1.1 DESCRIPTION OF WORK:**

- A. This section specifies the requirements for furnishing all equipment, materials, labor, tools, and techniques for earthwork including, but not limited to, the following:
1. Site preparation.
  2. Excavation.
  3. Filling and backfilling.
  4. Grading.
  5. Soil Disposal.
  6. Clean Up.

**1.2 DEFINITIONS:**

- A. Unsuitable Materials:
1. Fills: Topsoil; frozen materials; construction materials and materials subject to decomposition; clods of clay and stones larger than 75 mm (3 inches); organic material, including silts, which are unstable; and inorganic materials, including silts, too wet to be stable and any material with a liquid limit and plasticity index exceeding 40 and 15 respectively. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction, as defined by ASTM D698, D1557, AASHTO T 99, T 180.
  2. Existing Subgrade (Except Footing Subgrade): Same materials as 1.2.A.1, that are not capable of direct support of slabs, pavement, and similar items with possible exception of improvement by compaction, proofrolling, or similar methods.
  3. Existing Subgrade (Footings Only): Same as paragraph 1, but no fill or backfill. If materials differ from design requirements, excavate to acceptable strata subject to Project Engineer's approval.
- B. Building Earthwork: Earthwork operations required in area enclosed by a line located 1500 mm (5 feet) outside of principal building perimeter. It also includes earthwork required for auxiliary structures and buildings.
- C. Trench Earthwork: Trenchwork required for utility lines.
- D. Site Earthwork: Earthwork operations required in area outside of a line located 1500 mm (5 feet) outside of principal building perimeter and within new construction area with exceptions noted above.

- E. Degree of compaction: Degree of compaction is expressed as a percentage of maximum density obtained by laboratory test procedure. This percentage of maximum density is obtained through use of data provided from results of field test procedures presented in ASTM D1556, ASTM D2167, and ASTM D6938.
- F. Fill: Satisfactory soil materials used to raise existing grades. In the Construction Documents, the term "fill" means fill or backfill as appropriate.
- G. Backfill: Soil materials or controlled low strength material used to fill an excavation.
- H. Unauthorized excavation: Removal of materials beyond indicated sub-grade elevations or indicated lines and dimensions. No payment will be made for unauthorized excavation or remedial work required to correct unauthorized excavation.
- I. Authorized additional excavation: Removal of additional material authorized by the Contracting Officer based on the determination by the Government's soils testing agency that unsuitable bearing materials are encountered at required sub-grade elevations. Removal of unsuitable material and its replacement as directed will be paid on basis of Conditions of the Contract relative to changes in work.
- J. Subgrade: The undisturbed earth or the compacted soil layer immediately below granular sub-base, drainage fill, or topsoil materials.
- K. Structure: Buildings, foundations, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.
- L. Borrow: Satisfactory soil imported from off-site for use as fill or backfill.
- M. Drainage course: Layer supporting slab-on-grade used to minimize capillary flow of pore water.
- N. Bedding course: Layer placed over the excavated sub-grade in a trench before laying pipe. Bedding course shall extend up to the springline of the pipe.
- O. Sub-base Course: Layer placed between the sub-grade and base course for asphalt paving or layer placed between the sub-grade and a concrete pavement or walk.
- P. Utilities include on-site underground pipes, conduits, ducts, and cables as well as underground services within buildings.
- Q. Debris: Debris includes all materials located within the designated work area not covered in the other definitions and shall include but not be limited to items like vehicles, equipment, appliances, building

materials or remains thereof, tires, any solid or liquid chemicals or products stored or found in containers or spilled on the ground.

- R. Contaminated soils: Soil that contains contaminants as defined and determined by the Project Engineer or the Government's testing agency.

**1.3 RELATED WORK:**

- A. Materials testing and inspection during construction: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Safety requirements: Section 00 72 00, GENERAL CONDITIONS, Article, ACCIDENT PREVENTION.
- C. Protection of existing utilities, fire protection services, existing equipment, roads, and pavements: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Subsurface Investigation: Section 01 00 00, GENERAL REQUIREMENTS, Article, PHYSICAL DATA.
- E. Erosion Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS, and Section 32 90 00, PLANTING.
- F. Site preparation: Section 02 41 00, DEMOLITION.

**1.4 CLASSIFICATION OF EXCAVATION:**

- A. Unclassified Excavation: Removal and disposal of pavements and other man-made obstructions visible on surface; utilities, and other items including underground structures indicated to be demolished and removed; together with any type of materials regardless of character of material and obstructions encountered.
- B. Classified Excavation: Removal and disposal of all material except that material not defined as rock.

**1.5 SUBMITTALS:**

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Contractor shall apply for a digging permit from the Fargo VA Engineering Department prior to starting any earthwork activity.
- C. Furnish to Project Engineer:
1. Contactor shall furnish resumes with all personnel involved in the project including Project Manager, Superintendent, and on-site Engineer. Project Manager and Superintendent should have at least 3 years of experience on projects of similar size.
  2. Soil samples.
    - a. Classification in accordance with ASTM D2487 for each on-site or borrow soil material proposed for fill, backfill, engineered fill, or structural fill.
    - b. Laboratory compaction curve in accordance with ASTM D698 D1557 AASHTO T 99 T 180 for each on site or borrow soil material proposed for fill, backfill, engineered fill, or structural fill.

- c. Test reports for compliance with ASTM D2940 requirements for subbase material.
  - d. Pre-excavation photographs and videotape in the vicinity of the existing structures to document existing site features, including surfaces finishes, cracks, or other structural blemishes that might be misconstrued as damage caused by earthwork operations.
3. Contractor shall submit procedure and location for disposal of unused satisfactory material. Proposed source of borrow material.  
Notification of encountering rock in the project. Advance notice on the opening of excavation or borrow areas. Advance notice on shoulder construction for rigid pavements.

**1.6 APPLICABLE PUBLICATIONS:**

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
  - T99-10.....Standard Method of Test for Moisture-Density Relations of Soils Using a 2.5 kg (5.5 lb) Rammer and a 305 mm (12 inch) Drop
  - T180-10.....Standard Method of Test for Moisture-Density Relations of Soils using a 4.54 kg (10 lb) Rammer and a 457 mm (18 inch) Drop
- C. American Society for Testing and Materials (ASTM):
  - C33-03.....Concrete Aggregate
  - D448-08.....Standard Classification for Sizes of Aggregate for Road and Bridge Construction
  - D698-07e1.....Standard Test Method for Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft. lbf/ft<sup>3</sup> (600 kN m/m<sup>3</sup>))
  - D1140-00.....Amount of Material in Soils Finer than the No. 200 (75-micrometer) Sieve
  - D1556-07.....Standard Test Method for Density and Unit Weight of Soil in Place by the Sand Cone Method
  - D1557-09.....Standard Test Methods for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/ft<sup>3</sup> (2700 kN m/m<sup>3</sup>))
  - D2167-08.....Standard Test Method for Density and Unit Weight of Soil in Place by the Rubber Balloon Method

- D2487-11.....Standard Classification of Soils for Engineering Purposes (Unified Soil Classification System)
- D2940-09.....Standard Specifications for Graded Aggregate Material for Bases or Subbases for Highways or Airports
- D6938-10.....Standard Test Method for In-Place Density and Water Content of Soil and Soil-Aggregate by Nuclear Methods (Shallow Depth)
- D. Society of Automotive Engineers (SAE):
- J732-07.....Specification Definitions - Loaders
- J1179-08.....Hydraulic Excavator and Backhoe Digging Forces

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS:**

- A. General: Provide borrow soil material when sufficient satisfactory soil materials are not available from excavations.
- B. Fills: Material in compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups; free of rock or gravel larger than 75 mm (3 inches) in any dimension, debris, waste, frozen materials, vegetation, and other deleterious matter. Material approved from on site or off site sources having a minimum dry density of 1760 kg/m<sup>3</sup> (110 pcf), a maximum Plasticity Index of 15, and a maximum Liquid Limit of 40.
- C. Engineered Fill: Naturally or artificially graded mixture of compliance with ASTM D2487 Soil Classification Groups GW, GP, GM, SW, SP, SM, SC, and ML, or any combination of these groups, or as approved by the Engineer or material with at least 90 percent passing a 37.5-mm (1 1/2-inch) sieve and not more than 12 percent passing a 75- $\mu$ m (No. 200) sieve, per ASTM D2940;.
- D. Bedding: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D2940; except with 100 percent passing a 25 mm (1 inch) sieve and not more than 8 percent passing a 75- $\mu$ m (No. 200) sieve.
- E. Drainage Fill: Washed, narrowly graded mixture of crushed stone, or crushed or uncrushed gravel; ASTM D448; coarse-aggregate grading Size 57; with 100 percent passing a 37.5 mm (1 1/2-inch) sieve and 0 to 5 percent passing a 2.36 mm (No. 8) sieve.
- F. Granular Fill:
1. Under concrete slab, - granular fill shall consist of clean, crushed rock, crushed gravel, or uncrushed gravel. Fine aggregate grading shall conform to ASTM C 33 with a maximum of 3 percent by weight



- passing ASTM D 1140, 75 micrometers (No. 200) sieve and no more than 2 percent by weight passing the 4.75 mm (No. 4) size sieve.
2. Bedding for sanitary and storm sewer pipe, crushed stone or gravel graded from 13 mm (1/2 inch) to 4.75 mm (No 4), per ASTM D2940.
- G. Requirements for Offsite Soils: Offsite soils brought in for use as backfill shall be tested for TPH, BTEX and full TCLP including ignitability, corrosivity and reactivity. Backfill shall contain less than 100 parts per million (ppm) of total hydrocarbons (TPH) and less than 10 ppm of the sum of Benzene, Toluene, Ethyl Benzene, and Xylene (BTEX) and shall not fail the TCLP test. TPH concentrations shall be determined by using EPA 600/4-79/020 Method 418.1. BTEX concentrations shall be determined by using EPA SW-846.3-3a Method 5030/8020. TCLP shall be performed in accordance with EPA SW-846.3-3a Method 1311. Provide Borrow Site Testing for TPH, BTEX and TCLP from a composite sample of material from the borrow site, with at least one test from each borrow site.
- H. Buried Warning and Identification Tape: Polyethylene plastic warning tape manufactured specifically for warning and identification of buried utility lines. Provide tape on rolls, 3 inch minimum width, color coded as specific below for the intended utility with warning and identification imprinted in bold black letters continuously over the entire tape length. Warning and identification to read, "CAUTION, BURIED (intended service) LINE BELOW" or similar wording. Color and printing shall be permanent, Unaffected by moisture or soil. Warning tape color codes:
- Red: Electric
  - Yellow: Gas, Oil, Dangerous Materials
  - Orange: Telephone and Other Communications
  - Blue: Water Systems
  - Green: Sewer Systems
  - White: Steam Systems
  - Gray: Compressed Air

### **PART 3 - EXECUTION**

#### **3.1 SITE PREPARATION:**

- A. Clearing: Clear within limits of earthwork operations as shown. Work includes removal of trees, shrubs, fences, foundations, incidental structures, paving, debris, trash, and other obstructions. Remove materials from Medical Center property.
- B. Stripping Topsoil: Strip topsoil from within limits of earthwork operations as specified. Topsoil shall be a fertile, friable, natural topsoil of loamy character and characteristic of locality. Topsoil shall

be capable of growing healthy horticultural crops of grasses. Stockpile topsoil and protect as directed by Project Engineer. Eliminate foreign materials, such as weeds, roots, stones, subsoil, frozen clods, and similar foreign materials larger than 0.014 cubic meters (1/2 cubic foot) in volume, from soil as it is stockpiled. Retain topsoil on station. Remove foreign materials larger than 50 mm (2 inches) in any dimension from topsoil used in final grading. Topsoil work, such as stripping, stockpiling, and similar topsoil work shall not, under any circumstances, be carried out when soil is wet so that the composition of the soil will be destroyed.

- C. Concrete Slabs and Paving: Score deeply or saw cut to insure a neat, straight cut, sections of existing concrete slabs and paving to be removed where excavation or trenching occurs. Extend pavement section to be removed a minimum of 300 mm (12 inches) on each side of widest part of trench excavation and insure final score lines are approximately parallel unless otherwise indicated. Remove material from Medical Center property.
- D. Lines and Grades: Shall be established by the contractor.
  - 1. Grades shall conform to elevations indicated on plans within the tolerances herein specified. Generally grades shall be established to provide a smooth surface, free from irregular surface changes. Grading shall comply with compaction requirements and grade cross sections, lines, and elevations indicated. Where spot grades are indicated the grade shall be established based on interpolation of the elevations between the spot grades while maintaining appropriate transition at structures and paving and uninterrupted drainage flow into inlets.
  - 2. Locations of existing and proposed elevations indicated on plans are from a site survey that measured spot elevations and subsequently generated existing contours and spot elevations. Proposed spot elevations and contour lines have been developed utilizing the existing conditions survey and developed contour lines and may be approximate. Contractor is responsible to notify Project Engineer of any differences between existing elevations shown on plans and those encountered on site by Engineer described above. Notify Project Engineer of any differences between existing or constructed grades, as compared to those shown on the plans.
  - 3. Subsequent to establishment of lines and grades, Contractor will be responsible for any additional cut and/or fill required to ensure that site is graded to conform to elevations indicated on plans.

- E. Disposal: All materials removed from the property shall be disposed of at a legally approved site, for the specific materials, and all removals shall be in accordance with all applicable Federal, State and local regulations. No burning of materials is permitted onsite.

### **3.2 EXCAVATION:**

- A. Excavation Drainage: Operate pumping equipment, and/or provide other materials, means and equipment as required to keep excavation free of water and subgrade dry, firm, and undisturbed until approval of permanent work has been received from Project Engineer. Approval by the Project Engineer is also required before placement of the permanent work on all subgrades. Groundwater flowing toward or into excavations shall be controlled to prevent sloughing of excavation slopes and walls, boils, uplift and heave in the excavation and to eliminate interference with orderly progress of construction. French drains, sumps, ditches or trenches will not be permitted within 0.9 m (3 feet) of the foundation of any structure, except with specific written approval, and after specific contractual provisions for restoration of the foundation area have been made. Control measures shall be taken by the time the excavation reaches the water level in order to maintain the integrity of the in situ material. Operate dewatering system continuously until construction work below existing water levels is complete. Submit performance records weekly. Measure and record performance of dewatering system at same time each day by use of observation wells or piezometers installed in conjunction with the dewatering system. Relieve hydrostatic head in pervious zones below subgrade elevation in layered soils to prevent uplift.
- B. Subgrade Protection: Protect subgrades from softening, undermining, washout, or damage by rain or water accumulation. Reroute surface water runoff from excavated areas and not allow water to accumulate in excavations. Do not use excavated trenches as temporary drainage ditches. When subgrade for foundations has been disturbed by water, remove disturbed material to firm undisturbed material after water is brought under control. Replace disturbed subgrade in trenches with concrete or material approved by the Project Engineer.
- C. Proofrolling:
1. After rough grade has been established in cut areas and prior to placement of fill in fill areas under building and pavements, proofroll exposed subgrade with a fully loaded dump truck to check for pockets of soft material.
  2. Proof rolling shall be done on an exposed subgrade free of surface water (wet conditions resulting from rainfall) which would promote

degradation of an otherwise acceptable subgrade. After stripping, proof roll the existing subgrade with six passes of a dump truck loaded with 6 cubic meters (4 cubic yards) of soil or a 13.6 meter tons (15 ton), pneumatic-tired roller. Operate the roller or truck in a systematic manner to ensure the number of passes over all areas, and at speeds between 4 to 5.5 km/hour (2 1/2 to 3 1/2 mph). When proof rolling, one-half of the passes made with the roller shall be in a direction perpendicular to the other passes. Notify the Project Engineer a minimum of 3 days prior to proof rolling. Proof rolling shall be performed in the presence of the Project Engineer. Rutting or pumping of material shall be undercut as directed by the Project Engineer. Maintain subgrade until succeeding operation has been accomplished.

D. Trench Earthwork:

1. Sanitary sewer and water service trenches:

- a. Trench width below a point 150 mm (6 inches) above top of pipe shall be 600 mm (24 inches) maximum for pipe up to and including 300 mm (12 inches) diameter, and four-thirds diameter of pipe plus 200 mm (8 inches) for pipe larger than 300 mm (12 inches). Width of trench above that level shall be as necessary for sheeting and bracing and proper performance of the work.
  - 1) Bed bottom quadrant of pipe on suitable undisturbed soil or granular fill. Unstable material removed from the bottom of the trench or excavation shall be replaced with select granular material placed in layers not exceeding 150 mm (6 inches) loose thickness.
  - 2) Undisturbed: Bell holes shall be no larger than necessary for jointing. Backfill up to a point 300 mm (12 inches) above top of pipe shall be clean earth placed and tamped by hand.
  - 3) Granular Fill: Depth of fill shall be a minimum of 75 mm (3 inches) plus one sixth of pipe diameter below pipe to 300 mm (12 inches) above top of pipe. Place and tamp fill material by hand.
- c. Place and compact as specified remainder of backfill using acceptable excavated materials. Do not use unsuitable materials.
- d. Use granular fill for bedding where rock or rocky materials are excavated.
- e. Provide buried utility lines with utility identification tape. Bury tape 300 mm (12 inches) below finished grade; under pavements and slabs, bury tape 150 mm (6 inches) below top of subgrade

- f. Bedding shall be of the type and thickness shown. Initial backfill material shall be placed and compacted with approved tampers to a height of at least one foot above the utility pipe or conduit. The backfill shall be brought up evenly on both sides of the pipe for the full length of the pipe. Care shall be taken to ensure thorough compaction of the fill under the haunches of the pipe. Except as specified otherwise in the individual piping section, provide bedding for buried piping in accordance with AWWA C600, Type 4, except as specified herein. Backfill to top of pipe shall be compacted to 95 percent of ASTM D698 maximum density. Plastic piping shall have bedding to spring line of pipe. Provide materials as follows:
- 1) Clean, coarse-grained sand classified as Class III in accordance with the ND DOT.
- E. Site Earthwork: Earth excavation includes excavating pavements and obstructions visible on surface; underground structures, utilities, and other items indicated to be removed; together with soil, boulders, and other materials not classified as rock or unauthorized excavation. Excavation shall be accomplished as required by drawings and specifications. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 25 mm (1 inch). Extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, complying with OSHA requirements, and for inspections. Remove subgrade materials that are determined by Project Engineer as unsuitable, and replace with acceptable material. If there is a question as to whether material is unsuitable or not, the contractor shall obtain samples of the material, under the direction of the Project Engineer, and the materials shall be examined by an independent testing laboratory for soil classification to determine whether it is unsuitable or not. Testing of the soil shall be performed by the Testing Laboratory.
1. Site Grading:
    - a. Provide a smooth transition between adjacent existing grades and new grades.
    - b. Cut out soft spots, fill low spots, and trim high spots to comply with required surface tolerances.
    - c. Slope grades to direct water away from buildings and to prevent ponds from forming where not designed. Finish subgrades to required elevations within the following tolerances:
      - 1) Walks: Plus or minus 25 mm (1 inch).
      - 2) Pavements: Plus or minus 13 mm (1 inch).

**3.3 FILLING AND BACKFILLING:**

- A. General: Do not fill or backfill until all debris, water, unsatisfactory soil materials, obstructions, and deleterious materials have been removed from excavation. For fill and backfill, use excavated materials and borrow meeting the criteria specified herein, as applicable. Borrow will be supplied at no additional cost to the Government. Do not use unsuitable excavated materials.
- B. Placing: Place materials in horizontal layers not exceeding 200 mm (8 inches) in loose depth for material compacted by heavy compaction equipment, and not more than 100 mm (4 inches) in loose depth for material compacted by hand-operated tampers and then compacted. Place backfill and fill materials evenly on all sides of structures to required elevations, and uniformly along the full length of each structure. Place no material on surfaces that are muddy, frozen, or contain frost.
- C. Compaction: Compact with approved tamping rollers, sheepsfoot rollers, pneumatic tired rollers, steel wheeled rollers, vibrator compactors, or other approved equipment (hand or mechanized) well suited to soil being compacted. Do not operate mechanized vibratory compaction equipment within 3000 mm (10 feet) of new or existing building walls without prior approval of Project Engineer. Moisten or aerate material as necessary to provide moisture content that will readily facilitate obtaining specified compaction with equipment used. Backfill adjacent to any and all types of structures shall be placed and compacted to at least 90 percent laboratory maximum density for cohesive materials or 95 percent laboratory maximum density for cohesionless materials to prevent wedging action or eccentric loading upon or against the structure. Compact soil to not less than the following percentages of maximum dry density, according to ASTM D698 or ASTM D1557 as specified below:
1. Fills, Embankments, and Backfill
    - a. Under sidewalks, scarify and recompact subgrade and compact each layer of backfill or fill material in accordance with AASHTO T180, ASTM D2922, and D3017, 95 percent.
    - b. Landscaped areas, top 400 mm (6 inches), AASHTO T180, ASTM D2922, and D3017, 90 percent.
  2. Natural Ground (Cut or Existing)
    - a. Under building slabs, steps and paved areas, AASHTO T180, ASTM D2922, and D3017, 95 percent.
    - b. Under sidewalks, AASHTO T180, ASTM D2922, and D3017, 95 percent.
- D. Borrow Material: Borrow material shall be selected to meet the requirements and conditions of the particular fill or embankment for

which it is to be used. Borrow material shall be obtained from approved private sources. Unless specifically provided, no borrow shall be obtained within the limits of the project site without prior written approval. Necessary clearing, grubbing, and satisfactory drainage of borrow pits and the disposal of debris thereon shall be considered related operations to the borrow excavation.

- E. Opening and Drainage of Excavation and Borrow Pits: The Contractor shall notify the Project Engineer sufficiently in advance of the opening of any excavation to permit elevations and measurements of the undisturbed ground surface to be taken. Except as otherwise permitted, excavation areas shall be excavated providing adequate drainage. Overburden and other spoil material shall be transported to designated spoil areas or otherwise disposed of as directed. The Contractor shall ensure that excavation of any area, or dumping of spoil material results in minimum detrimental effects on natural environmental conditions.

#### **3.4 GRADING:**

- A. General: Uniformly grade the areas within the limits of this section, including adjacent transition areas. Smooth the finished surface within specified tolerance. Provide uniform levels or slopes between points where elevations are indicated, or between such points and existing finished grades. Provide a smooth transition between abrupt changes in slope.
- B. Finish subgrade in a condition acceptable to Project Engineer at least one day in advance of paving operations. Maintain finished subgrade in a smooth and compacted condition until succeeding operation has been accomplished. Scarify, compact, and grade subgrade prior to further construction when approved compacted subgrade is disturbed by Contractor's subsequent operations or adverse weather.
- C. Grading for Paved Areas: Provide final grades for both subgrade and base course to +/- 6 mm (0.25 inches) of indicated grades.

#### **3.5 DISPOSAL OF UNSUITABLE AND EXCESS EXCAVATED MATERIAL:**

- A. Disposal: Remove surplus satisfactory soil and waste material, including unsatisfactory soil, trash, and debris, and legally dispose of it off Medical Center property.
- B. Place excess excavated materials suitable for fill and/or backfill on site where directed.
- C. Remove from site and dispose of any excess excavated materials after all fill and backfill operations have been completed.
- D. Segregate all excavated contaminated soil designated by the Project Engineer from all other excavated soils, and stockpile on site on two 0.15 mm (6 mil) polyethylene sheets with a polyethylene cover. A

designated area shall be selected for this purpose. Dispose of excavated contaminated material in accordance with State and Local requirements.

**3.6 CLEAN UP:**

- A. Upon completion of earthwork operations, clean areas within contract limits, remove tools, and equipment. Provide site clear, clean, free of debris, and suitable for subsequent construction operations. Remove all debris, rubbish, and excess material from Medical Center property.

----- E N D -----



**SECTION 32 05 23  
CEMENT AND CONCRETE FOR EXTERIOR IMPROVEMENTS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This section shall cover site work concrete constructed upon the prepared subgrade and in conformance with the lines, grades, thickness, and cross sections shown on the drawings. Construction shall include the following:
1. Curb, gutter, and combination curb and gutter.
  2. Vehicular Pavement: parking lots.
  3. Equipment Pads: transformers, switch gears.

**1.2 RELATED WORK**

- A. Section 00 72 00, GENERAL CONDITIONS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES
- C. Section 01 45 29, TESTING LABORATORY SERVICES.
- D. Section 03 30 00, CAST-IN-PLACE CONCRETE.
- E. Section 31 20 00, EARTHWORK.

**1.3 DESIGN REQUIREMENTS**

- A. Design all elements with the latest published version of applicable codes.

**1.4 WEATHER LIMITATIONS**

- A. Hot Weather: Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Project Engineer.
- B. Cold Weather: Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Project Engineer.

**1.5 SELECT SUBBASE MATERIAL JOB-MIX**

- A. The Contractor shall retain a testing laboratory to design a select subbase material mixture and submit a job-mix formula to the Project Engineer, in writing, for approval. The formula shall include the source of materials, gradation, plasticity index, liquid limit, and laboratory compaction curves indicating maximum density at optimum moisture. Cost

of the testing laboratory to be included in the Contractor's cost of project.

#### **1.6 SUBMITTALS**

Contractor shall submit the following.

- A. Manufacturers' Certificates and Data certifying that the following materials conform to the requirements specified.
  - 1. Expansion joint filler
  - 2. Hot poured sealing compound
  - 3. Reinforcement
  - 4. Curing materials
- B. Concrete Mix Design.
- C. Concrete Test Reports.
- D. Construction Staking Notes from Surveyor.
- E. Data and Test Reports: Select subbase material.
  - 1. Job-mix formula.
  - 2. Source, gradation, liquid limit, plasticity index, percentage of wear, and other tests as specified and in referenced publications.

#### **1.7 APPLICABLE PUBLICATIONS**

The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only. Refer to the latest edition of all referenced Standards and codes.

- A. American Association of State Highway and Transportation Officials (AASHTO):
  - M147-65-UL.....Materials for Aggregate and Soil-Aggregate Subbase, Base and Surface Courses (R 2004)
  - M148-05-UL.....Liquid Membrane-Forming Compounds for Curing Concrete (ASTM C309)
  - M171-05-UL.....Sheet Materials for Curing Concrete (ASTM C171)
  - M182-05-UL.....Burlap Cloth Made from Jute or Kenaf and Cotton Mats
- B. American Society for Testing and Materials (ASTM):
  - A82/A82M-07.....Standard Specification for Steel Wire, Plain, for Concrete Reinforcement
  - A185/185M-07.....Standard Specification for Steel Welded Wire Reinforcement, Plain, for Concrete
  - A615/A615M-12.....Standard Specification for Deformed and Plain Carbon Steel Bars for Concrete Reinforcement
  - A653/A653M-11.....Standard Specification for Steel Sheet, Zinc Coated (Galvanized) or Zinc Iron Alloy Coated (Galvannealed) by the Hot Dip Process

A706/A706M-09b.....Standard Specification for Low Alloy Steel  
Deformed and Plain Bars for Concrete  
Reinforcement

A767/A767M-09.....Standard Specification for Zinc Coated  
(Galvanized) Steel Bars for Concrete  
Reinforcement

A775/A775M-07b.....Standard Specification for Epoxy Coated  
Reinforcing Steel Bars

A820/A820M-11.....Standard Specification for Steel Fibers for  
Fiber Reinforced Concrete

C31/C31M-10.....Standard Practice for Making and Curing Concrete  
Test Specimens in the field

C33/C33M-11a.....Standard Specification for Concrete Aggregates

C39/C39M-12.....Standard Test Method for Compressive Strength of  
Cylindrical Concrete Specimens

C94/C94M-12.....Standard Specification for Ready Mixed Concrete

C143/C143M-10a.....Standard Test Method for Slump of Hydraulic  
Cement Concrete

C150/C150M-12.....Standard Specification for Portland Cement

C171-07.....Standard Specification for Sheet Materials for  
Curing Concrete

C172/C172M-10.....Standard Practice for Sampling Freshly Mixed  
Concrete

C173/C173M-10b.....Standard Test Method for Air Content of Freshly  
Mixed Concrete by the Volumetric Method

C192/C192M-07.....Standard Practice for Making and Curing Concrete  
Test Specimens in the Laboratory

C231/C231M-10.....Standard Test Method for Air Content of Freshly  
Mixed Concrete by the Pressure Method

C260/C260M-10a.....Standard Specification for Air Entraining  
Admixtures for Concrete

C309-11.....Standard Specification for Liquid Membrane  
Forming Compounds for Curing Concrete

C494/C494M-12.....Standard Specification for Chemical Admixtures  
for Concrete

C618-12.....Standard Specification for Coal Fly Ash and Raw  
or Calcined Natural Pozzolan for Use in Concrete

C666/C666M-03 (2008).....Standard Test Method for Resistance of Concrete  
to Rapid Freezing and Thawing

D1751-04 (2008).....Standard Specification for Preformed Expansion  
Joint Filler for Concrete Paving and Structural

Construction (Non-extruding and Resilient  
Bituminous Types)

D4263-83(2012).....Standard Test Method for Indicating Moisture in  
Concrete by the Plastic Sheet Method.

D4397-10.....Standard Specification for Polyethylene Sheeting  
for Construction, Industrial and Agricultural  
Applications

C. American Welding Society (AWS):

D1.4/D1.4M (2005).....Structural Welding Code - Reinforcing Steel

## PART 2 - PRODUCTS

### 2.1 GENERAL

A. Concrete Type: Concrete shall be as per Table 1 - Concrete Type, air  
entrained.

TABLE I - CONCRETE TYPE

|        | Concrete Strength                      |  | Non-Air-<br>Entrained         | Air-Entrained                                    |                               |
|--------|--|--|-------------------------------|--|-------------------------------|
|        | Min. 28 Day<br>Comp. Str.<br>Psi (MPa) | Min. Cement<br>lbs/c. yd<br>(kg/m <sup>3</sup> ) | Max. Water<br>Cement<br>Ratio | Min. Cement<br>lbs/c. yd<br>(kg/m <sup>3</sup> ) | Max. Water<br>Cement<br>Ratio |
| Type A | 5000 (35) <sup>1,3</sup>               | 630 (375)  | 0.45                          | 650 (385)  | 0.40                          |
| Type B | 4000 (30) <sup>1,3</sup>               | 550 (325)  | 0.55                          | 570 (340)  | 0.50                          |
| Type C | 3000 (25) <sup>1,3</sup>               | 470 (280)  | 0.65                          | 490 (290)  | 0.55                          |
| Type D | 3000 (25) <sup>1,2</sup>               | 500 (300)  | *                             | 520 (310)  | *                             |

1. If trial mixes are used, the proposed mix design shall achieve a  
compressive strength 1200 psi (8.3 MPa) in excess of the compressed  
strength. For concrete strengths above 5000 psi (35 Mpa), the  
proposed mix design shall achieve a compressive strength 1400 psi  
(9.7 MPa) in excess of the compressed strength.

2. For concrete exposed to high sulfate content soils maximum water  
cement ratio is 0.44.

3. Determined by Laboratory in accordance with ACI 211.1 for normal  
concrete or ACI 211.2 for lightweight structural concrete.

B. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances  
as established by ASTM C94, for concrete to be vibrated shall be as  
shown in Table II.

TABLE II - MAXIMUM SLUMP - INCHES (MM)

| TYPE                | MAXIMUM SLUMP*   |
|---------------------|------------------|
| Curb & Gutter       | 3 inches (75 mm) |
| Pedestrian Pavement | 3 inches (75 mm) |

|  |  |
|--|--|
| Vehicular Pavement   | 2 inches (50 mm) (Machine Finished)<br>4 inches (100 mm) (Hand Finished) |
| Equipment Pad  | 3 to 4 inches (75 to 100 mm)   |
| * For concrete to be vibrated: Slump as determined by ASTM C143.<br>Tolerances as established by ASTM C94. |  |

## 2.2 REINFORCEMENT

- A. The type, amount, and locations of steel reinforcement shall be as shown on the drawings and in the specifications.

## 2.3 SELECT SUBBASE (WHERE REQUIRED)

- A. Subbase material shall consist of select granular material composed of sand, sand-gravel, crushed stone, crushed or granulated slag, with or without soil binder, or combinations of these materials conforming to AASHTO M147, as follows.

GRADE REQUIREMENTS FOR SOILS USED AS SUBBASE MATERIALS,  
BASE COURSES AND SURFACES COURSES

| AASHTO M147 |         | Percentage Passing by Mass |       |       |        |        |        |
|-------------|---------|----------------------------|-------|-------|--------|--------|--------|
| Sieve       | Size    | Grades                     |       |       |        |        |        |
| (mm)        | (in)    | A                          | B     | C     | D      | E      | F      |
| 50          | 2       | 100                        | 100   |       |        |        |        |
| 25          | 1       |                            | 75-95 | 100   | 100    | 100    | 100    |
| 9.5         | 3/8     | 30-65                      | 40-75 | 50-85 | 60-100 |        |        |
| 4.47        | No. 4   | 25-55                      | 30-60 | 35-65 | 50-85  | 55-100 | 70-100 |
| 2.00        | No. 10  | 15-40                      | 20-45 | 25-50 | 40-70  | 40-100 | 55-100 |
| 0.425       | No. 40  | 8-20                       | 15-30 | 15-30 | 25-45  | 20-50  | 30-70  |
| 0.075       | No. 200 | 2-8                        | 5-20  | 5-15  | 5-20   | 6-20   | 8-25   |

- B. Materials meeting other gradations than that noted will be acceptable whenever the gradations are within a tolerance of three to five percent, plus or minus, of the single gradation established by the job-mix formula, or as recommended by the geotechnical engineer and approved by the Resident Engineer.
- C. Subbase material shall produce a compacted, dense-graded course, meeting the density requirement specified herein.

## 2.4 FORMS

- A. Use metal or wood forms that are straight and suitable in cross-section, depth, and strength to resist springing during depositing and consolidating the concrete, for the work involved.

- B. Do not use forms if they vary from a straight line more than 1/8 inch (3 mm) in any ten foot (3000 mm) long section, in either a horizontal or vertical direction.
- C. Wood forms should be at least 2 inches (50 mm) thick (nominal). Wood forms shall also be free from warp, twist, loose knots, splits, or other defects. Use approved flexible or curved forms for forming radii.

## **2.5 CONCRETE CURING MATERIALS**

- A. Concrete curing materials shall conform to one of the following:
  1. Burlap having a weight of seven ounces (233 grams) or more per yard (square meter) when dry.
  2. Impervious Sheeting conforming to ASTM C171.
  3. Liquid Membrane Curing Compound conforming to ASTM C309, Type 2, Class B and shall be free of paraffin or petroleum.

## **2.6 EXPANSION JOINT FILLERS**

- A. Material shall conform to ASTM D1751-04.

## **PART 3 - EXECUTION**

### **3.1 SUBGRADE PENETRATION**

- A. Prepare, construct, and finish the subgrade as specified in Section 31 20 00, EARTHWORK.
- B. Maintain the subgrade in a smooth, compacted condition, in conformance with the required section and established grade until the succeeding operation has been accomplished.

### **3.2 SELECT SUBBASE**

- A. Mixing: Proportion the select subbase by weight or by volume in quantities so that the final approved job-mixed formula gradation, liquid limit, and plasticity index requirements will be met after subbase course has been placed and compacted. Add water in approved quantities, measured by weight or volume, in such a manner to produce a uniform blend.
- B. Placing:
  1. Place the mixed material on the prepared subgrade in a uniform layer to the required contour and grades, and to a loose depth not to exceed 8 inches (200 mm), and that when compacted, will produce a layer of the designated thickness.
  2. When the designated compacted thickness exceeds 6 inches (150 mm), place the material in layers of equal thickness. Remove unsatisfactory areas and replace with satisfactory mixture, or mix the material in the area.
  3. In no case will the addition of thin layers of material be added to the top layer in order to meet grade.

4. If the elevation of the top layer is 1/2 inch (13 mm) or more below the grade, excavate the top layer and replace with new material to a depth of at least 3 inches (75 mm) in compacted thickness.

C. Compaction:

1. Perform compaction with approved hand or mechanical equipment well suited to the material being compacted.
2. Moisten or aerate the material as necessary to provide the moisture content that will readily facilitate obtaining the specified compaction with the equipment used.
3. Compact each layer to at least 95 percent or 100 percent of maximum density as specified in Section 31 20 00, EARTHWORK.

D. Smoothness Test and Thickness Control: Test the completed subbase for grade and cross section with a straight edge.

1. The surface of each layer shall not show any deviations in excess of 3/8 inch (10 mm).
2. The completed thickness shall be within 1/2 inch (13 mm) of the thickness as shown on the Drawings.

E. Protection:

1. Maintain the finished subbase in a smooth and compacted condition until the concrete has been placed.
2. When Contractor's subsequent operations or adverse weather disturbs the approved compacted subbase, excavate, and reconstruct it with new material meeting the requirements herein specified, at no additional cost to the Government.

### **3.3 SETTING FORMS**

A. Base Support:

1. Compact the base material under the forms true to grade so that, when set, they will be uniformly supported for their entire length at the grade as shown.
2. Correct imperfections or variations in the base material grade by cutting or filling and compacting.

B. Form Setting:

1. Set forms sufficiently in advance of the placing of the concrete to permit the performance and approval of all operations required with and adjacent to the form lines.
2. Set forms to true line and grade and use stakes, clamps, spreaders, and braces to hold them rigidly in place so that the forms and joints are free from play or movement in any direction.
3. Forms shall conform to line and grade with an allowable tolerance of 1/8 inch (3 mm) when checked with a straightedge and shall not deviate from true line by more than 1/4 inch (6 mm) at any point.

4. Do not remove forms until removal will not result in damaged concrete or at such time to facilitate finishing.
  5. Clean and oil forms each time they are used.
  6. Make necessary corrections to forms immediately before placing concrete.
  7. When any form has been disturbed or any subgrade or subbase has become unstable, reset and recheck the form before placing concrete.
- C. The contractor shall establish the control, alignment and the grade elevations of the forms or concrete slipforming machine operations. Staking notes shall be submitted for approval to the Project Engineer prior to placement of concrete. If discrepancies exist between the field conditions and the drawings, Contractor shall notify Project Engineer immediately. No placement of concrete shall occur if a discrepancy greater than 1 inch (25 mm) is discovered.

### **3.4 EQUIPMENT**

- A. The Project Engineer shall approve equipment and tools necessary for handling materials and performing all parts of the work prior to commencement of work.
- B. Maintain equipment and tools in satisfactory working condition at all times.

### **3.5 PLACING REINFORCEMENT**

- A. Reinforcement shall be free from dirt, oil, rust, scale or other substances that prevent the bonding of the concrete to the reinforcement. All reinforcement shall be supported for proper placement within the concrete section.
- B. Before the concrete is placed, the Project Engineer shall approve the reinforcement placement, which shall be accurately and securely fastened in place with suitable supports and ties. The type, amount, and position of the reinforcement shall be as shown on the drawings.

### **3.6 PLACING CONCRETE - GENERAL**

- A. Obtain approval of the Project Engineer before placing concrete.
- B. Remove debris and other foreign material from between the forms before placing concrete.
- C. Before the concrete is placed, uniformly moisten the subgrade, base, or subbase appropriately, avoiding puddles of water.
- D. Convey concrete from mixer to final place of deposit by a method which will prevent segregation or loss of ingredients. Deposit concrete so that it requires as little handling as possible.
- E. While being placed, spade or vibrate and compact the concrete with suitable tools to prevent the formation of voids or honeycomb pockets. Vibrate concrete well against forms and along joints. Over-vibration or



manipulation causing segregation will not be permitted. Place concrete continuously between joints without bulkheads.

- F. Install a construction joint whenever the placing of concrete is suspended for more than 30 minutes and at the end of each day's work.
- G. Workmen or construction equipment coated with foreign material shall not be permitted to walk or operate in the concrete during placement and finishing operations.
- H. Cracked or Chipped Concrete Surfaces and Bird Baths. Cracked or chipped concrete and bird baths will not be allowed. Concrete with cracks or chips and bird baths will be removed and replaced to the nearest joints, and as approved by the Project Engineer, by the Contractor with no additional cost to the Government.

### **3.7 PLACING CONCRETE FOR CURB AND GUTTER, PEDESTRIAN PAVEMENT, AND EQUIPMENT PADS**

- A. Place concrete in the forms in one layer of such thickness that, when compacted and finished, it will conform to the cross section as shown.
- B. Deposit concrete as near to joints as possible without disturbing them but do not dump onto a joint assembly.
- C. After the concrete has been placed in the forms, use a strike-off guided by the side forms to bring the surface to the proper section to be compacted.
- D. Consolidate the concrete thoroughly by tamping and spading, or with approved mechanical finishing equipment.
- E. Finish the surface to grade with a wood or metal float.
- F. All concrete pads and pavements shall be constructed with sufficient slope to drain properly.

### **3.8 PLACING CONCRETE FOR VEHICULAR PAVEMENT**

- A. Deposit concrete into the forms as close as possible to its final position.
- B. Place concrete rapidly and continuously between construction joints.
- C. Strike off concrete and thoroughly consolidate by a finishing machine, vibrating screed, or by hand-finishing.
- D. Finish the surface to the elevation and crown as shown.
- E. Deposit concrete as near the joints as possible without disturbing them but do not dump onto a joint assembly. Do not place adjacent lanes without approval by the Project Engineer.

### **3.9 CONCRETE FINISHING - GENERAL**

- A. The sequence of operations, unless otherwise indicated, shall be as follows:
  1. Consolidating, floating, straight-edging, troweling, texturing, and edging of joints.

2. Maintain finishing equipment and tools in a clean and approved condition.

### **3.10 CONCRETE FINISHING CURB AND GUTTER**

- A. Round the edges of the gutter and top of the curb with an edging tool to a radius of 1/4 inch (6 mm) or as otherwise detailed.
- B. Float the surfaces and finish with a smooth wood or metal float until true to grade and section and uniform in textures.
- C. Finish the surfaces, while still wet, with a bristle type brush with longitudinal strokes.
- D. Immediately after removing the front curb form, rub the face of the curb with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Brush the surface, while still wet, in the same manner as the gutter and curb top.
- E. Except at grade changes or curves, finished surfaces shall not vary more than 1/8 inch (3 mm) for gutter and 1/4 (6 mm) for top and face of curb, when tested with a 10 foot (3000 mm) straightedge.
- F. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints.
- G. Correct any depressions which will not drain. See Article 3.6, Paragraph H, above.
- H. Visible surfaces and edges of finished curb, gutter, and/or combination curb and gutter shall be free of blemishes, form marks, and tool marks, and shall be uniform in color, shape, and appearance.

### **3.11 CONCRETE FINISHING PEDESTRIAN PAVEMENT**

- A. Walks, Grade Slabs:
  1. Finish the surfaces to grade and cross section with a metal float, troweled smooth and finished with a broom moistened with clear water.
  2. Brooming shall be transverse to the line of traffic.
  3. Finish all slab edges, including those at formed joints, carefully with an edger having a radius as shown on the drawings.
  4. Unless otherwise indicated, edge the transverse joints before brooming. The brooming shall eliminate the flat surface left by the surface face of the edger. Execute the brooming so that the corrugation, thus produced, will be uniform in appearance and not more than 1/16 inch (2 mm) in depth.
  5. The completed surface shall be uniform in color and free of surface blemishes, form marks, and tool marks. The finished surface of the pavement shall not vary more than 3/16 inch (5 mm) when tested with a 10 foot (3000 mm) straightedge.
  6. The thickness of the pavement shall not vary more than 1/4 inch (6 mm).

7. Remove and reconstruct irregularities exceeding the above for the full length between regularly scheduled joints at no additional cost to the Government.
- B. Steps: The method of finishing the steps and the sidewalls is similar to above except as herein noted.
1. Remove the riser forms one at a time, starting with the top riser.
  2. After removing the riser form, rub the face of the riser with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. Use an outside edger to round the corner of the tread; use an inside edger to finish the corner at the bottom of the riser.
  3. Give the risers and sidewall a final brush finish. The treads shall have a final finish with a stiff brush to provide a non-slip surface.
  4. The texture of the completed steps shall present a neat and uniform appearance and shall not deviate from a straightedge test more than 3/16 inch (5 mm).

### **3.12 CONCRETE FINISHING FOR VEHICULAR PAVEMENT**

- A. Accomplish longitudinal floating with a longitudinal float not less than 10 feet (3000 mm) long and 6 inches (150 mm) wide, properly stiffened to prevent flexing and warping. Operate the float from foot bridges in a sawing motion parallel to the direction in which the pavement is being laid from one side of the pavement to the other, and advancing not more than half the length of the float.
- B. After the longitudinal floating is completed, but while the concrete is still plastic, eliminate minor irregularities in the pavement surfaces by means of metal floats, 5 feet (1500 mm) in length, and straightedges, 10 feet (3000 mm) in length. Make the final finish with the straightedges, which shall be used to float the entire pavement surface.
- C. Test the surface for trueness with a 10 foot (3000 mm) straightedge held in successive positions parallel and at right angles to the direction in which the pavement is being laid and the entire area covered as necessary to detect variations. Advance the straightedge along the pavement in successive stages of not more than one half the length of the straightedge. Correct all irregularities and refinish the surface.
- D. The finished surface of the pavement shall not vary more than 1/4 inch (6 mm) in both longitudinal and transverse directions when tested with a 10 foot (3000 mm) straightedge.
- E. The thickness of the pavement shall not vary more than 1/4 inch (6 mm).
- F. When most of the water glaze or sheen has disappeared and before the concrete becomes nonplastic, give the surface of the pavement a broomed finish with an approved fiber broom not less than 18 inches (450 mm)

wide. Pull the broom gently over the surface of the pavement from edge to edge. Brooming shall be transverse to the line of traffic and so executed that the corrugations thus produced will be uniform in character and width, and not more than 1/8 inch (3 mm) in depth. Carefully finish the edge of the pavement along forms and at the joints with an edging tool. The brooming shall eliminate the flat surface left by the surface face of the edger.

- G. The finish surfaces of new and existing abutting pavements shall be flush and in alignment at their juncture.

### **3.13 CONCRETE FINISHING EQUIPMENT PADS**

- A. After the surface has been struck off and screeded to the proper elevation, provide a smooth dense float finish, free from depressions or irregularities.
- B. Carefully finish all slab edges with an edger having a radius as shown in the drawings.
- C. After removing the forms, rub the faces of the pad with a wood or concrete rubbing block and water until blemishes, form marks, and tool marks have been removed. The finish surface of the pad shall not vary more than 1/8 inch (3 mm) when tested with a 10 foot (3000 mm) straightedge.
- D. Correct irregularities exceeding the above. See Article 3.6, Paragraph H, above.

### **3.14 JOINTS - GENERAL**

- A. Place joints, where shown on the shop drawings and drawings, conforming to the details as shown, and perpendicular to the finished grade of the concrete surface.
- B. Joints shall be straight and continuous from edge to edge of the pavement.

### **3.15 CONTRACTION JOINTS**

- A. Cut joints to depth as shown with a grooving tool or jointer of a radius as shown or by sawing with a blade producing the required width and depth.
- B. Construct joints in curbs and gutters by inserting 1/8 inch (3 mm) steel plates conforming to the cross sections of the curb and gutter.
- C. Plates shall remain in place until concrete has set sufficiently to hold its shape and shall then be removed.
- D. Finish edges of all joints with an edging tool having the radius as shown.
- E. Score pedestrian pavement with a standard grooving tool or jointer.

**3.16 EXPANSION JOINTS**

- A. Use a preformed expansion joint filler material of the thickness as shown to form expansion joints.
- B. Material shall extend the full depth of concrete, cut and shaped to the cross section as shown, except that top edges of joint filler shall be below the finished concrete surface where shown to allow for sealing.
- C. Anchor with approved devices to prevent displacing during placing and finishing operations.
- D. Round the edges of joints with an edging tool.
- E. Form expansion joints as follows:
  - 1. Without dowels, about structures and features that project through, into, or against any site work concrete construction.
  - 2. Using joint filler of the type, thickness, and width as shown.
  - 3. Installed in such a manner as to form a complete, uniform separation between the structure and the site work concrete item.

**3.17 CONSTRUCTION JOINTS**

- A. Locate longitudinal and transverse construction joints between slabs of vehicular pavement as shown on the shop drawing jointing plan and drawings.
- B. Place transverse construction joints of the type shown, where indicated and whenever the placing of concrete is suspended for more than 30 minutes.
- C. Use a butt-type joint with dowels in curb and gutter if the joint occurs at the location of a planned joint.

**3.18 FORM REMOVAL**

- A. Forms shall remain in place at least 12 hours after the concrete has been placed. Remove forms without injuring the concrete.
- B. Do not use bars or heavy tools against the concrete in removing the forms. Promptly repair any concrete found defective after form removal.

**3.20 CURING OF CONCRETE**

- A. Cure concrete by one of the following methods appropriate to the weather conditions and local construction practices, against loss of moisture, and rapid temperature changes for at least seven days from the beginning of the curing operation. Protect unhardened concrete from rain and flowing water. All equipment needed for adequate curing and protection of the concrete shall be on hand and ready to install before actual concrete placement begins. Provide protection as necessary to prevent cracking of the pavement due to temperature changes during the curing period. If any selected method of curing does not afford the proper

curing and protection against concrete cracking, remove and replace the damaged concrete at the discretion of the Project Engineer.

- B. Burlap Mat: Provide a minimum of two layers kept saturated with water for the curing period. Mats shall overlap each other at least 150 mm (6 inches).
- C. Impervious Sheeting: Use waterproof paper, polyethylene-coated burlap, or polyethylene sheeting. Polyethylene shall be at least 4 mils (0.1 mm) in thickness. Wet the entire exposed concrete surface with a fine spray of water and then cover with the sheeting material. Sheets shall overlap each other at least 12 inches (300 mm). Securely anchor sheeting.
- D. Liquid Membrane Curing:
  - 1. Apply pigmented membrane-forming curing compound in two coats at right angles to each other at a rate of 200 square feet per gallon (5 square meters/L) for both coats.
  - 2. Do not allow the concrete to dry before the application of the membrane.
  - 3. Cure joints designated to be sealed by inserting moistened paper or fiber rope or covering with waterproof paper prior to application of the curing compound, in a manner to prevent the curing compound entering the joint.
  - 4. Immediately re-spray any area covered with curing compound and damaged during the curing period.

### **3.21 CLEANING**

- A. After completion of the curing period:
  - 1. Remove the curing material (other than liquid membrane).
  - 2. Sweep the concrete clean.
  - 3. After removal of all foreign matter from the joints, seal joints as specified.
  - 4. Clean the entire concrete of all debris and construction equipment as soon as curing and sealing of joints has been completed.

### **3.22 PROTECTION**

- A. The contractor shall protect the concrete against all damage prior to final acceptance by the Government. Remove concrete containing excessive cracking, fractures, spalling, or other defects and reconstruct the entire section between regularly scheduled joints, when directed by the Project Engineer, and at no additional cost to the Government. Exclude traffic from vehicular pavement until the concrete is at least seven days old, or for a longer period of time if so directed by the Project Engineer.

### **3.23 FINAL CLEAN-UP**

- A. Remove all debris, rubbish and excess material from the Station.

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**SECTION 32 12 16**  
**ASPHALT PAVING**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This work shall cover the composition, mixing, construction upon the prepared subgrade, and the protection of hot asphalt concrete pavement. The hot asphalt concrete pavement shall consist of an aggregate or asphalt base course and asphalt surface course constructed in conformity with the lines, grades, thickness, and cross sections as shown. Each course shall be constructed to the depth, section, or elevation required by the drawings and shall be rolled, finished, and approved before the placement of the next course.

**1.2 RELATED WORK**

- A. Laboratory and field testing requirements: Section 01 45 29, TESTING LABORATORY SERVICES.
- B. Subgrade Preparation: Paragraph 3.3 and Section 31 20 00, EARTH MOVING.
- C. Pavement Markings: Section 32 17 23, PAVEMENT MARKINGS.

**1.3 INSPECTION OF PLANT AND EQUIPMENT**

- A. The Project Engineer shall have access at all times to all parts of the material producing plants for checking the mixing operations and materials and the adequacy of the equipment in use.

**1.4 ALIGNMENT AND GRADE CONTROL**

- A. The Contractor shall establish and control the pavement (aggregate or asphalt base course and asphalt surface course) alignments, grades, elevations, and cross sections as shown on the drawings.

**1.5 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
- B. Data and Test Reports:
1. Aggregate Base Course: Sources, gradation, liquid limit, plasticity index, percentage of wear, and other tests required by State Highway Department.
  2. Asphalt Base/Surface Course: Aggregate source, gradation, soundness loss, percentage of wear, and other tests required by State Highway Department.
  3. Job-mix formula.
- C. Certifications:
1. Asphalt prime and tack coat material certificate of conformance to State Highway Department requirements.



2. Asphalt cement certificate of conformance to State Highway Department requirements.
  3. Job-mix certification - Submit plant mix certification that mix equals or exceeds the State Highway Specification.
- D. Provide MSDS (Material Safety Data Sheets) for all chemicals used on ground.

## **PART 2 - PRODUCTS**

### **2.1 GENERAL**

- A. Aggregate base, Asphaltic base, and asphalt concrete materials shall conform to the requirements of the following and other appropriate sections of the latest version of the State Highway Material Specifications, including amendments, addenda and errata. Where the term "Engineer" or "Commission" is referenced in the State Highway Specifications, it shall mean the VA Project Engineer or VA Contracting Officer.

### **2.2 AGGREGATES**

- A. Provide aggregates consisting of crushed stone, gravel, sand, or other sound, durable mineral materials processed and blended, and naturally combined.
- B. Subbase aggregate maximum size: 38 mm (1-1/2").
- C. Base aggregate maximum size:
1. Base course over 152 mm (6") thick: 38 mm (1-1/2");
  2. Other base courses: 19 mm (3/4").
- D. Asphaltic base course:
1. Maximum particle size not to exceed 25.4 mm(1").
  2. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.
- E. Aggregates for asphaltic concrete paving: Provide a mixture of sand, mineral aggregate, and liquid asphalt mixed in such proportions that the percentage by weight will be within:

| <u>Sieve Sizes</u>  | <u>Percentage Passing</u> |
|---------------------|---------------------------|
| 19mm (3/4")         | 100                       |
| 9.5mm (3/8")        | 67 to 85                  |
| 6.4mm (1/4")        | 50 to 65                  |
| 2.4mm (No. 8 mesh)  | 37 to 50                  |
| 600µm (No. 30 mesh) | 15 to 25                  |
| 75µm (No. 200 mesh) | 3 to 8                    |

plus 50/60 penetration liquid asphalt at 5 percent to 6-1/2 percent of the combined dry aggregates.

**2.3 ASPHALTS**

- A. Comply with provisions of Asphalt Institute Specification SS2:
1. Asphalt cement: Penetration grade 50/60
  2. Tack coat: Uniformly emulsified, grade SS-1H

**2.4 SEALER**

- A. Provide a sealer consisting of suitable fibrated chemical type asphalt base binders and fillers having a container consistency suitable for troweling after thorough stirring, and containing no clay or other deleterious substance.
- B. Where conflicts arise between this specification and the requirements in the latest version of the State Highway Specifications, the State Specifications shall control.

**PART 3 - EXECUTION****3.1 GENERAL**

- A. The Asphalt Concrete Paving equipment, weather limitations, job-mix formula, mixing, construction methods, compaction, finishing, tolerance, and protection shall conform to the requirements of the appropriate sections of the State Highway Specifications for the type of material specified.

**3.2 MIXING ASPHALTIC CONCRETE MATERIALS**

- A. Provide hot plant-mixed asphaltic concrete paving materials.
1. Temperature leaving the plant: 143 degrees C (290 degrees F) minimum, 160 degrees C (320 degrees F) maximum.
  2. Temperature at time of placing: 138 degrees C (280 degrees F) minimum.

**3.3 SUBGRADE**

- A. Shape to line and grade and compact with self-propelled rollers.
- B. All depressions that develop under rolling shall be filled with acceptable material and the area re-rolled.
- C. Soft areas shall be removed and filled with acceptable materials and the area re-rolled.
- D. Should the subgrade become rutted or displaced prior to the placing of the subbase, it shall be reworked to bring to line and grade.
- E. Proof-roll the subgrade with maximum 45 tonne (50 ton) gross weight dump truck as directed by VA Project Engineer or VA Contracting Officer. If pumping, pushing, or other movement is observed, rework the area to provide a stable and compacted subgrade.

**3.4 BASE COURSES**

- A. Subbase
1. Spread and compact to the thickness shown on the drawings.

2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
3. After completion of the subbase rolling there shall be no hauling over the subbase other than the delivery of material for the top course.

B. Base

1. Spread and compact to the thickness shown on the drawings.
2. Rolling shall begin at the sides and continue toward the center and shall continue until there is no movement ahead of the roller.
3. After completion of the base rolling there shall be no hauling over the base other than the delivery of material for the top course.

C. Thickness tolerance: Provide the compacted thicknesses shown on the drawings within a tolerance of minus 0.0 mm (0.0") to plus 12.7 mm (0.5").

D. Smoothness tolerance: Provide the lines and grades shown on the Drawings within a tolerance of 5 mm in 3 m (3/16 inch in ten feet).

E. Moisture content: Use only the amount of moisture needed to achieve the specified compaction.

### **3.5 PLACEMENT OF ASPHALTIC CONCRETE PAVING**

A. Remove all loose materials from the compacted base.

B. Apply the specified prime coat, and tack coat where required, and allow to dry in accordance with the manufacturer's recommendations as approved by the Architect or Engineer.

C. Receipt of asphaltic concrete materials:

1. Do not accept material unless it is covered with a tarpaulin until unloaded, and unless the material has a temperature of not less than 130 degrees C (280 degrees F).
2. Do not commence placement of asphaltic concrete materials when the atmospheric temperature is below 10 degrees C (50 degrees F), not during fog, rain, or other unsuitable conditions.

D. Spreading:

1. Spread material in a manner that requires the least handling.
2. Where thickness of finished paving will be 76 mm (3") or less, spread in one layer.

E. Rolling:

1. After the material has been spread to the proper depth, roll until the surface is hard, smooth, unyielding, and true to the thickness and elevations shown on the drawings.
2. Roll in at least two directions until no roller marks are visible.
3. Finished paving smoothness tolerance:
  - a. No depressions which will retain standing water.

b. No deviation greater than 3 mm in 1.8 m (1/8" in six feet).

**3.7 PROTECTION**

A. Protect the asphaltic concrete paved areas from traffic until the sealer is set and cured and does not pick up under foot or wheeled traffic.

**3.8 FINAL CLEAN-UP**

A. Remove all debris, rubbish, and excess material from the work area.

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**SECTION 32 17 23  
PAVEMENT MARKINGS**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

- A. This work shall consist of furnishing and applying paint and reflective glass beads on pavement surfaces, in the form of traffic lanes, parking bays, areas restricted to handicapped persons, crosswalks, and other detail pavement markings, in accordance with the details as shown or as prescribed by the Project Engineer. Conform to the Manual on Uniform Traffic Control Devices for Streets and Highways, published by the U.S. Department of Transportation, Federal Highway Administration, for details not shown.

**1.2 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish Manufacturer's Certificates and Data certifying that the following materials conform to the requirements specified.
- B. Paint.
- C. Reflective Glass Beads.

**1.3 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. Federal Specifications (Fed. Spec.):
- TT-B-1325C.....Beads (Glass Spheres); Retro-Reflective
- TT-P-1952D.....Paint, Traffic Black, and Airfield Marking,  
Waterborne
- C. Master Painters Institute (MPI):
- Approved Product List - 2010

**PART 2 - PRODUCTS**

**2.1 PAINT**

- A. Paint for marking pavement (parking lot and zone marking) shall conform to MPI No. 97, color yellow for parking lot striping as shown. Paint for obliterating existing markings shall conform to Fed. Spec. TT-P-1952D. Paint shall be in containers of at least 18 L (5 gallons). A certificate shall accompany each batch of paint stating compliance with the applicable publication.

**2.2 REFLECTIVE GLASS BEADS**

- A. Beads shall conform to Fed. Spec. TT-B-1325C, Type I, Gradation A. When used in regions of high humidity, coat beads with silicone or other

suitable waterproofing material to assure free flow. Furnish the glass beads in containers suitable for handling and strong enough to prevent loss during shipment. A certificate shall accompany each batch of beads stating compliance with this section.

### **2.3 PAINT APPLICATOR**

- A. Apply all marking by approved mechanical equipment. The equipment shall provide constant agitation of paint and travel at controlled speeds. Synchronize one or more paint "guns" to automatically begin and cut off paint flow in the case of skip lines. The equipment shall have manual control to apply continuous lines of varying length and marking widths as shown. Provide pneumatic spray guns for hand application of paint in areas where a mobile paint applicator cannot be used. If the equipment does not have a glass bead dispenser, use a separate piece of equipment. Adjust and synchronize the equipment with the paint applicator so that the reflective beads are distributed uniformly on the paint lines within ten seconds without any waste. An experienced technician that is thoroughly familiar with equipment, materials, and marking layouts shall control all painting equipment and operations.

## **PART 3 - EXECUTION**

### **3.1 SURFACE PREPARATION**

- A. Allow new pavement surfaces to cure for a period of not less than 4 hours before application of marking materials.
- B. Thoroughly clean all surfaces to be marked before application of paint. Remove dust, dirt, and other granular surface deposits by sweeping, blowing with compressed air, rinsing with water, or a combination of these methods. Completely remove rubber deposits, existing paint markings, and other coatings adhering to the pavement with scrapers, wire brushings, sandblasting, mechanical abrasion, or approved chemicals as directed by the Project Engineer. The application of paint conforming to Fed. Spec. TT-P-1952D is an option to removal of existing paint markings on asphalt pavement. Apply the black paint in as many coats as necessary to completely obliterate the existing markings. Where oil or grease are present on old pavements to be marked, scrub affected areas with several applications of trisodium phosphate solution or other approved detergent or degreaser, and rinse thoroughly after each application. After cleaning, seal oil-soaked areas with cut shellac to prevent bleeding through the new paint. Pavement marking shall follow as closely as practicable after the surface has been cleaned and dried, but do not begin any marking until the Project Engineer has inspected the surface and gives permission to proceed. The Contractor shall establish control points for marking and provide templates to control paint

application by type and color at necessary intervals. The Contractor is responsible to preserve and apply marking in conformance with the established control points.

### **3.2 APPLICATION**

- A. Apply uniformly painted and reflective pavement marking of required color(s), length, and width with true, sharp edges and ends on properly cured, prepared, and dried surfaces in conformance with the details as shown and established control points. The length and width of lines shall conform within a tolerance of plus or minus 75 mm (3 inches) and plus or minus 3 mm (1/8 inch), respectively, in the case of skip markings. The length of intervals shall not exceed the line length tolerance. Temperature of the surface to be painted and the atmosphere shall be above 10°C (50°F) and less than 35°C (95°F). Apply the paint at a wet film thickness of 0.4 mm (0.015 inch). Disperse reflective glass beads evenly on the wet paint at a rate of 720 g/L (6 pounds per gallon) of paint. Apply paint in one coat. At the direction of the Project Engineer, markings showing light spots may receive additional coats. The maximum drying time requirements of the paint specifications will be strictly enforced, to prevent undue softening of asphalt, and pick-up, displacement, or discoloration by tires of traffic. If there is a deficiency in drying of the marking, discontinue paint operations until cause of the slow drying is determined and corrected. Remove and replace marking that is applied at less than minimum material rates; deviates from true alignment; exceeds stipulated length and width tolerances; or shows light spots, faulty distribution of beads, smears, or other deficiencies or irregularities. Use carefully controlled sand blasting, approved grinding equipment, or other approved method to remove marking so that the surface to which the marking was applied will not be damaged.

### **3.3 PROTECTION**

- A. Conduct operations in such a manner that necessary traffic can move without hindrance. Protect the newly painted markings so that, insofar as possible, the tires of passing vehicles will not pick up paint. Place warning signs at the beginning of the wet line, and at points well in advance of the marking equipment for alerting approaching traffic from both directions. Place small flags or other similarly effective small objects near freshly applied markings at frequent intervals to reduce crossing by traffic. Efface and replace damaged portions of markings at no additional cost to the Government.

**3.4 DETAIL PAVEMENT MARKING**

- A. Use Detail Pavement Markings, exclusive of actual traffic lane marking, at exit and entrance islands and turnouts, on curbs, at crosswalks, at parking bays, and at such other locations as shown. Show the International Handicapped Symbol at indicated parking spaces. Color shall be blue. Apply paint for the symbol using a suitable template that will provide a pavement marking with true, sharp edges and ends. Place detail pavement markings of the color(s), width(s) and length(s), and design pattern at the locations shown.

**3.5 FINAL CLEAN-UP**

- A. Remove all debris, rubbish and excess material from the station.

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**SECTION 32 31 13  
CHAIN LINK FENCES AND GATES**

**PART 1 - GENERAL**

**1.1 DESCRIPTION**

A. This work consists of all labor, materials, and equipment necessary for furnishing and installing chain link fence, gates and accessories in conformance with the lines, grades, and details as shown.

**1.2 RELATED WORK**

- A. Temporary Construction Fence: Section 01 00 00, GENERAL REQUIREMENTS.
- B. Rough Grading: Section 31 20 00, EARTH MOVING.

**1.3 MANUFACTURER'S QUALIFICATIONS**

A. Fence, gates, and accessories shall be products of manufacturers regularly engaged in manufacturing items of type specified.

**1.4 SUBMITTALS**

- A. In accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES, furnish the following:
  - 1. Manufacturer's Literature and Data: Chain link fencing, gates and all accessories.
  - 2. Manufacturer's Certificates: Zinc-coating complies with specifications.
- B. Shop drawings for all fencing material.
- C. Certification that fence alignment meets requirements of contract documents.

**1.5 APPLICABLE PUBLICATIONS**

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Testing and Materials (ASTM):
  - A392-07 .....Zinc-Coated Steel Chain-Link Fence Fabric
  - A817-07 .....Metal-Coated Steel Wire for Chain-Link Fence  
Fabric and Marcellled Tension Wire
  - C94-12 .....Ready-Mixed Concrete
  - F567-11a .....Installation of Chain-Link Fence
  - F626-08 .....Fence Fittings
  - F1184-05 .....Industrial and Commercial Horizontal Slide  
Gates

F1043-11a .....Strength and Protective Coatings on Metal  
 Industrial Chain-Link Fence Framework  
 F1083-10 .....Pipe, Steel, Hot-Dipped Zinc-Coated  
 (Galvanized) Welded, for Fence Structures.

C. Federal Specifications (Fed. Spec.):

FF-P-110J .....Padlock, Changeable Combination

**PART 2 - PRODUCTS**

**2.1 GENERAL**

A. Materials shall conform to the above referenced publications for ferrous metals, zinc-coated; and detailed specifications forming the various parts thereto; and other requirements specified herein. Zinc-coat metal members (including fabric, gates, posts, rails, hardware and other ferrous metal items) after fabrication shall be reasonably free of excessive roughness, blisters and sal-ammoniac spots.

**2.2 CHAIN-LINK FABRIC**

A. Steel Chain Link Fabric: 2 in. mesh, 9 gauge 8 feet high, top selvage and bottom selvage.

1. Zinc-Coated Steel Fabric: hot dipped galvanized before or after weaving.
  - a. Class 2 - 2.0 oz/ft<sup>2</sup> (610 g/m<sup>2</sup>)
2. Fabric selvage: Standard fabric selvage for 2 in (50 mm) mesh 96 in. high and over is knuckle finish at one end, twist at the other, K&T.

**2.3 STEEL FENCE FRAMEWORK**

A. Round steel pipe and rail: Group IA Heavy Industrial Fence Framework, schedule 40 galvanized pipe. Exterior zinc coating Type A, interior zinc coating Type A. Regular Grade. Line post: 2-3/8 inch size.

1. End, Corner, Pull post: 2-7/8 inch size.
2. Brace rails, top, bottom, and intermediate rails, 1-5/8 in.

**2.4 FITTINGS**

A. Tension and Brace Bands: Galvanized pressed steel, minimum steel thickness of 12 gauge (0.105 in.) (2.67 mm), minimum width of 3/4 in. (19 mm) and minimum zinc coating of 1.20 oz/ft<sup>2</sup> (366 g/m<sup>2</sup>). Bands supplied with 5/16 in. (7.94 mm) or 3/8 in. (9.53 mm) galvanized steel carriage bolts.

- B. Terminal Post Caps, Line Post Loop Tops, Rail and Brace Ends, Boulevard Clamps, Rail Sleeves: Pressed steel galvanized after fabrication having a minimum zinc coating of 1.20 oz/ft<sup>2</sup> (366 g/m<sup>2</sup>).
- C. Truss Rod Assembly: 3/8 in. (9.53 mm) diameter steel truss rod with a pressed steel tightener, minimum zinc coating of 1.2 oz/ft<sup>2</sup> (366 g/m<sup>2</sup>), assembly capable of withstanding a tension of 2,000 lbs. (970 kg).
- D. Tension Bars: Galvanized steel one-piece length 2 in. (50 mm) less than the fabric height. Minimum zinc coating 1.2 oz. /ft<sup>2</sup> (366 g/m<sup>2</sup>).
  - 1. Bars for 2 in. (50 mm) and 1 ¾ in. (44 mm) mesh shall have a minimum cross section of 3/16 in. (4.8 mm) by 3/4 in. (19 mm).

## **2.5 TIE WIRE and HOG RINGS**

- A. Tie Wire and Hog Rings: Galvanized minimum zinc coating 1.20 oz/ft<sup>2</sup> (366 g/m<sup>2</sup>) 9 gauge (0.148) (3.76 mm) steel wire.

## **2.6 SWING GATES**

- A. Swing Gates: double, opening 20 ft by 8 ft. high. Galvanized steel welded fabrication. Gate frame members 1.900 in. OD (48.3 mm.) Frame members spaced no greater than 8 ft. (2440 mm) apart vertically and horizontally. Welded joints protected by applying zinc-rich paint. Positive locking gate latch fabricated of 5/16 in. (7.9 mm) thick by 1 ¾" (44.45 mm) pressed steel galvanized after fabrication. Galvanized malleable iron or heavy gauge pressed steel post and frame hinges. Match gate fabric to that of the fence system. Gateposts 3 in. OD.

## **2.7 CONCRETE**

- A. Concrete for post footings shall have a 28-day compressive strength of 3,000 psi (25.8 MPa).

## **2.8 ACCESSORIES**

- A. Hardware for single and double swing gates
  - 1. 180 degree hinges, 2 for gates up to 60 inches, 3 for gates greater than 60 inches
  - 2. Heavy duty bolt latch with padlock hasp and keyed padlock.
  - 3. Keeper to hold gate in fully open position.

## **PART 3 EXECUTION**

### **3.1 CLEARING FENCE LINE**

- A. Clearing: Surveying, clearing, grubbing, grading and removal of debris for the fence line or any required clear areas adjacent to the fence. Surveying, clearing, grubbing, grading and removal of debris for the fence line or any required clear areas adjacent to the fence is

included in the earthwork contractor's contract. The contract drawings indicate the extent of the area to be cleared and grubbed.

### **3.2 FRAMEWORK INSTALLATION**

- A. Posts: Posts shall be set plumb in concrete footings. Minimum footing depth, 72 in. . Minimum footing diameter 12 in. O.D. See Detail.
- B. Top rail: When specified, install 21 ft. (6.4 m) lengths of rail continuous thru the line post or barb arm loop top. Splice rail using top rail sleeves minimum 6 in. (152 mm) long. The rail shall be secured to the terminal post by a brace band and rail end. Bottom rail or intermediate rail shall be field cut and secured to the line posts using boulevard bands or rail ends and brace bands.
- C. Terminal posts: End, corner, pull and gate posts shall be braced and trussed for fence 6 ft. (1.8 m) and higher.

### **3.3 CHAIN LINK FABRIC INSTALLATION**

- A. Chain Link Fabric: Install fabric to outside of the framework. Attach fabric to the terminal post by threading the tension bar through the fabric; secure the tension bar to the terminal post with tension bands and 5/16 in. (8 mm) carriage bolts spaced no greater than 12 inches (305 mm) on center. Small mesh fabric less than 1 in. (25 mm), attach to terminal post by sandwiching the mesh between the post and a vertical 2 in. wide (50 mm) by 3/16 in. (5 mm) steel bar using carriage bolts, thru bolted thru the bar, mesh and post spaced 15 in. (381 mm) on center. Chain link fabric to be stretched taut free of sag. Fabric to be secured to the line post with tie wires spaced no greater than 12 inches (305 mm) on center and to rail spaced no greater than 18 inches (457 mm) on center. Secure fabric to the tension wire with hog rings spaced no greater than 18 inches (457 mm) apart.

### **3.4 GATE INSTALLATION**

- A. Swing Gates: Installation of swing gates and gateposts in compliance with ASTM F567. Direction of swing shall be outward. Gates shall be plumb in the closed position having a bottom clearance of 3 in. (76 mm) grade permitting. Hinge and latch offset opening space from the gate frame to the post shall be no greater than 3 in. (76 mm) in the closed position. Double gate drop bar receivers shall be set in a concrete footing minimum 6 in. (152 mm) diameter 24 in. (610 mm) deep. Gate leaf holdbacks shall be installed for all double gates. Electrically operated gates and accessories must be manufactured and installed in compliance with manufacturer's recommendations.

**3.6 NUTS AND BOLTS**

- A. Bolts: Carriage bolts used for fittings shall be installed with the head on the secure side of the fence. All bolts shall be peened over to prevent removal of the nut.

**3.7 CLEAN UP**

- A. Clean Up: The area of the fence line shall be left neat and free of any debris caused by the installation of the fence.
- B. All landscaped areas and pavement damaged by temporary fencing shall be repaired to its previous condition at no cost to the owner.

- - - E N D - - -

**SECTION 33 10 00****WATER UTILITIES****PART 1 - GENERAL****1.1 DESCRIPTION**

- A. This section specifies materials and procedures for construction of underground water distribution for domestic and/or fire supply systems outside the building that are complete and ready for operation. This includes piping, structures, appurtenances and all other incidentals.

**1.2 RELATED WORK**

- A. Excavation, Trench Widths, Pipe Bedding, Backfill, Shoring, Sheeting, Bracing: Section 31 20 00, EARTHWORK.
- B. Concrete: Section 03 30 00, CAST IN-PLACE CONCRETE.
- C. Submittals: Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- D. Erosion and Sediment Control: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.

**1.3 DEFINITIONS**

- A. Water distribution system: Pipelines and appurtenances which are part of the distribution system outside the building for potable water and fire supply.
- B. Water service line: Pipeline from main line to 5 feet outside of building.

**1.4 ABBREVIATIONS**

- A. PVC: Polyvinyl chloride plastic.
- B. DI: Ductile iron pipe.

**1.5 DELIVERY, STORAGE AND HANDLING**

- A. Ensure that valves are dry and internally protected against rust and corrosion. Protect valves against damage to threaded ends and flange faces.

- B. Use a sling to handle valves and fire hydrants if size requires handling by crane or lift. Rig valves to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.
- C. Deliver piping with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe-end damage and to prevent entrance of dirt, debris, and moisture.
- D. Protect stored piping from moisture and dirt by elevating above grade. Protect flanges, fittings, and specialties from moisture and dirt.
- E. Store plastic piping protected from direct sunlight and support to prevent sagging and bending.
- F. Cleanliness of Piping and Equipment Systems:
  - 1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
  - 2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems. Contractor shall be required to submit a plan for approval indicating how they will accomplish this requirement.

#### **1.6 COORDINATION**

- A. Coordinate water service lines with general contractor.

#### **1.7 QUALITY ASSURANCE:**

- A. Products Criteria:
  - 1. When two or more units of the same type or class of materials or equipment are required, these units shall be products of one manufacturer.
  - 2. A nameplate bearing manufacturer's name or trademark, including model number, shall be securely affixed in a conspicuous place on equipment. In addition, the model number shall be either cast integrally with equipment, stamped, or otherwise permanently marked on each item of equipment.
- B. Materials and equipment shall be the standard products of a manufacturer regularly engaged in

the manufacture of the products for at least three years. Digital electronic devices, software and systems such as controls, instruments or computer work stations shall be the current generation of technology and basic design that has a proven satisfactory service record of at least three years.

C. Regulatory requirements:

- 1. Comply with the rules and regulations of the Local Health Department and City of Fargo requirements having jurisdiction for potable water-service.

D. Provide certification of factory hydrostatic testing of not less than 500 psi (3.5 MPa) in accordance with AWWA C151. Piping materials shall bear the label, stamp or other markings of the specified testing agency.

E. Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the Project Engineer prior to installation.

F. Applicable codes:

- 1. Plumbing Systems: IPC, International Plumbing Code.
- 2. Electrical components, devices and accessories shall be listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction and marked for intended use.

**1.8 APPLICABLE PUBLICATIONS**

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. American National Standards Institute (ANSI):

- MSS SP-60-2004 .....Connecting Flange Joint Between Tapping Sleeves and Tapping Valves



- MSS SP-108-2002 .....Resilient-Seated Cast Iron, Eccentric Plug  
Valves
- C. American Society of Mechanical Engineers  
(ASME):
- B16.18-2001..... Cast Copper Alloy Solder Joint Pressure  
Fittings
- B16.24-2006..... Cast Copper Alloy Pipe Flanges and Flanged  
Fittings: Class 150
- D. American Society for Testing and Materials  
(ASTM):
- C651-05 .....Disinfecting Water Mains
- D1785-06 .....Poly (Vinyl Chloride) (PVC) Plastic Pipe,  
Schedules 40, 80, and 120
- E. American Water Works Association (AWWA):
- B300-10 .....Hypochlorites
- B301-10 .....Liquid Chlorine
- C105/A21.5-10 .....Polyethylene Encasement for Ductile Iron Pipe  
Systems
- C110-08 .....Ductile Iron and Gray-Iron Fittings
- C111/A21.11-07 .....Rubber-Gasket Joints for Ductile Iron Pressure  
Pipe and Fittings
- C115/A21.11-11 .....Flanged Ductile Iron Pipe with Ductile Iron or  
Gray-Iron Threaded Flanges
- C151/A21.51-09 .....Ductile Iron Pipe, Centrifugally Cast
- C153/A21.53-11 .....Ductile Iron Compact Fittings for Water Service
- C508-09 .....Swing-Check Valves for Waterworks Service, 2-  
In. Through 24-In. (50-mm Through 600-mm) NPS
- C509-09 .....Resilient-Seated Gate Valves for Water Supply  
Service
- C550-05 .....Protective Interior Coatings for Valves and  
Hydrants

- C600-10 .....Installation of Ductile Iron Mains and Their Appurtenances
- C605-11 .....Underground Installation of Polyvinyl Chloride (PVC) Pressure Pipe and Fittings for Water
- C651-05 .....Disinfecting Water Mains
- C800-05 .....Underground Service Line Valves and Fittings
- C900-09 .....Polyvinyl Chloride (PVC) Pressure Pipe and Fabricated Fittings, 4 In. Through 12 In. (100 mm Through 300 mm), for Water Transmission and Distribution
- M23-2nd Ed. ....PVC Pipe, Design and Installation
- M44-2nd Ed. ....Distribution Valves: Selection, Installation, Field Testing and Maintenance
- F. National Fire Protection Association (NFPA):
- NFPA 24-2010 Ed. ....Installation of Private Fire Service Mains and Their Appurtenances
- NFPA 1963-2009 Ed. ....Fire Hose Connections
- G. NSF International (NSF):
- NSF/ANSI 14 (2013) ....Plastics Piping System Components and Related Materials
- NSF/ANSI 61-2012 .....Drinking Water System Components - Health Effects
- NSF/ANSI 372-2011 .....Drinking Water System Components - Lead Content
- H. American Welding Society (AWS):
- A5.8/A5.8M-2004 .....Filler Metals for Brazing and Braze Welding

**1.9 WARRANTY**

A. The Contractor shall remedy any defect due to faulty material or workmanship and pay for any damage to other work resulting therefrom within a period of one year from final acceptance. Further, the Contractor will furnish all manufacturers' and supplier's written

guarantees and warranties covering materials and equipment furnished under this contract.

## **PART 2 - PRODUCTS**

### **2.1 MATERIALS**

- A. No lead containing product shall be used in any potable water system, and shall be certified in accordance with NSF/ANSI 61 or NSF 372.
- B. Plastic pipe, fittings, and solvent cement shall meet NSF/ANSI 14 and shall be NSF listed for the service intended.

### **2.2 FACTORY-ASSEMBLED PRODUCTS**

- A. Standardization of components shall be maximized to reduce spare part requirements. The contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly.

### **2.3 DUCTILE IRON PIPE AND FITTINGS**

- A. Flanged Ductile Iron Pipe: AWWA C115/A21.11, with factory applied screwed long hub flanges.
  1. Flanges: ASME B16.1 for 125 psi (850 kPa) or 250 psi (1725 kPa) pressure ratings, as necessary.
  2. Wall Sleeve Castings, size and types shown on the drawings, shall be hot dipped galvanized per ASTM A123.
  3. Pipe and fittings exposed to view in the finished work are to be painted in accordance with Section 09 91 00, PAINTING. Pipe shall be shop primed with one coat of rust inhibitive primer. Final paint color shall match the final wall color.
- B. Exterior Pipe Coating: The exterior of pipe shall have the standard asphaltic coating.

### **2.4 POLYVINYL CHLORIDE PIPE AND FITTINGS**

- A. PVC, AWWA Pipe: AWWA C900, Class 200, with bell end with gasket, and with spigot end.
  1. Comply with UL 1285 for fire-service mains if indicated.
  2. PVC Fabricated Fittings: AWWA C900, Class 200, with bell-and-spigot or double-bell ends. Include elastomeric gasket in each bell.

3. PVC Molded Fittings: AWWA C907, Class 150, with bell-and-spigot or double-bell ends. Include elastomeric gasket in each bell.
4. Push-on-Joint, Ductile-Iron Fittings: AWWA C153, ductile-iron compact pattern.
  - a. Gaskets: AWWA C111, rubber.
5. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
  - a. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

## **2.5 COPPER TUBE AND FITTINGS**

- A. Soft Copper Tubing: ASTM B88, Type K, water tube, annealed temper.
- B. Fittings: ASME B16.18, cast copper alloy, solder joint pressure fittings.
- C. Brazing Alloy: AWS A5.8/A5.8M, Classification BCuP.
- D. Bronze Flanges: ASME B16.24, Class 150, with solder joint ends.
- E. Copper Unions: ANSI MSS SP-123, cast copper alloy, hexagonal-stock body with ball-and-socket, metal-to-metal seating surfaces and solder-joint or threaded ends.

## **2.6 VALVES**

- A. Ball Valves Up to 2 inches:
  1. Brass body, Teflon coated brass balls, rubber seats and stem seals, Tee stem pre-drilled for control rod, AWWA inlet end, compression outlet with electrical ground connect, with control rod, valve key, and extension box.

## **2.7 VALVE ACCESSORIES AND SPECIALTIES**

- A. Tapping-Sleeve Assembly: ANSI MSS SP-60; sleeve and valve to be compatible with the drilling matching.
  1. Tapping Sleeve: Stainless-Steel, two-piece bolted sleeve. Sleeve to match the size and type of pipe material being tapped.
  2. Valve shall include one raised face flange mating tapping-sleeve flange.

- B. Valve Boxes: AWWA M44 with top section, adjustable extension of length required for depth of burial of valve, plug with lettering "WATER," and bottom section with base that fits over valve and with a barrel.
- C. Operating wrenches: Steel, tee-handle with one pointed end, stem of length to operate deepest buried valve, and socket matching valve operating nut.
- D. Indicator Posts: UL 789, FMG approved, vertical-type, cast iron body with operating wrench, extension rod, and adjustable cast iron barrel of length required for depth of burial of valve.

## **2.8 DISINFECTION CHLORINE**

- A. Liquid chlorine: AWWA B301.
- B. Sodium Hypochlorite: AWWA B300 with 5 percent to 15 percent available chlorine.
- C. Calcium hypochlorite: AWWA B300 supplied in granular form of 5 g. tablets, and shall contain 65 percent chlorine by weight.

## **2.9 WARNING TAPE**

- A. Warning tape shall be standard, 4 mil. polyethylene, 3 inch (76 mm) wide tape, detectable type, blue with black letters and imprinted with "CAUTION BURIED WATER LINE BELOW".

## **PART 3 - EXECUTION**

### **3.1 PIPING APPLICATIONS**

- A. Use pipe, fittings, and joining methods for piping systems according to the following applications.
  1. Transition couplings and special fittings with pressure ratings at least equal to piping pressure rating may be used, unless otherwise indicated.
  2. Do not use flanges or unions for underground piping.

B. Underground water-service piping NPS 4 to NPS 8 (DN 100 to DN 200) 6 to 8 inches shall be the following:

1. **Manufacture:** Shall be marked to indicate compliance with NSF 61, Factory Mutual (FM) and either be marked or tagged with Underwriter Laboratory (UL) approval. 12" and smaller PVC pressure pipe shall be manufactured in accordance with the latest revision of AWWA Standard C900. The pipe shall be Class 150, DR 18.
2. **Joints:** Shall be rubber gasketed conforming to the requirements of ASTM D-3139-98 or the latest revision.
3. **Fittings:** Shall conform to the requirements of AWWA C-907 and carry a working pressure of 150 psi. The PVC fittings shall be of the slip joint type.

C. **General:**

1. Valve boxes will be required on all valves. All valve boxes shall be of cast or ductile iron in accordance with ASTM A 48 30B material specification with a minimum tensile strength of 30,000 psi, have screw type adjustment, be of the three-piece type, 5-1/2" shaft, size G, and be furnished with cast iron bases and covers. The valve box shall include necessary extensions. Covers shall be cast with "WATER" on them and be American made. Acceptable boxes are the Tyler and Star heavy-duty series or approved equal. The valve box shall be wrapped with polyethylene plastic film.

### **3.2 PVC PIPE**

A. PVC piping shall be installed in strict accordance with the manufacturer's instructions and AWWA C605. Place selected material and thoroughly compacted to one foot above the top of the pipe.

### **3.3 ANCHORAGE INSTALLATION**

- A. Install water-distribution piping with restrained joints. Anchorages and restrained-joint types that may be used include: concrete thrust blocks, locking mechanical joints, set-screw mechanical retainer glands, bolted flanged joints.
- B. Install anchorages for tees, plugs and caps, bends, crosses, valves, and hydrant branches.

Include anchorages for the following piping systems:

1. Gasketed-Joint, Ductile Iron, Water-Service Piping: According to AWWA C600.
2. Gasketed-Joint, PVC Water-Service Piping: According to AWWA M23.
  - C. Apply full coat of asphalt or other acceptable corrosion-resistant material to surfaces of installed ferrous anchorage devices.

### 3.4 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties. Install water service lines to a point of connection within approximately 5 feet (1500 mm) outside of building(s) to which service is to be connected and make connections thereto. If building services have not been installed provide temporary caps and mark for future connection.

### 3.5 FIELD QUALITY CONTROL

- A. Potable water system shall be chlorinated and flushed prior to any testing. Contractor must coordinate all flushing and testing with the VA prior.
- B. Conduct piping tests before joints are covered and after concrete thrust blocks have hardened sufficiently. Fill pipeline 24 hours before testing and apply test pressure to stabilize system. Use only potable water.
- C. Perform hydrostatic tests at not less than one-and-one-half times working pressure for two hours.
  1. Increase pressure in 50-psi (350-kPa) increments and inspect each joint between increments. Hold at test pressure for 1 hour; decrease to 0 psi (0 kPa). Slowly increase again to test pressure and hold for 1 more hour. Maximum allowable leakage is 2 quarts (1.89 L) per hour per 100 joints. Remake leaking joints with new materials and repeat test until leakage is within allowed limits.
  - D. Prepare reports of testing activities.

**3.6 IDENTIFICATION**

- A. Install continuous underground warning tape 12 inches (300 mm) directly over piping.

**3.7 CLEANING**

- A. Purge new water-distribution piping systems and parts of existing systems that have been altered, extended, or repaired before use.
- B. Use purging and disinfecting procedure prescribed by local utility provider or other authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in AWWA C651 or do as follows:
  1. Fill the water system with a water/chlorine solution containing at least 50 ppm of chlorine; isolate and allow to stand for 24 hours.
  2. Drain the system of the previous solution and refill with water/chlorine solution containing at least 200 ppm of chlorine; isolate and allow system to stand for 3 hours.
  3. After standing time, flush system with clean, potable water until no chlorine remains in water coming from system.
  4. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedure if biological examination shows evidence of contamination.
  5. Turn over reports or test results to VA for approval prior to final connection to watermain and activation of the new lines.
- C. Prepare reports of purging and disinfecting activities.

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